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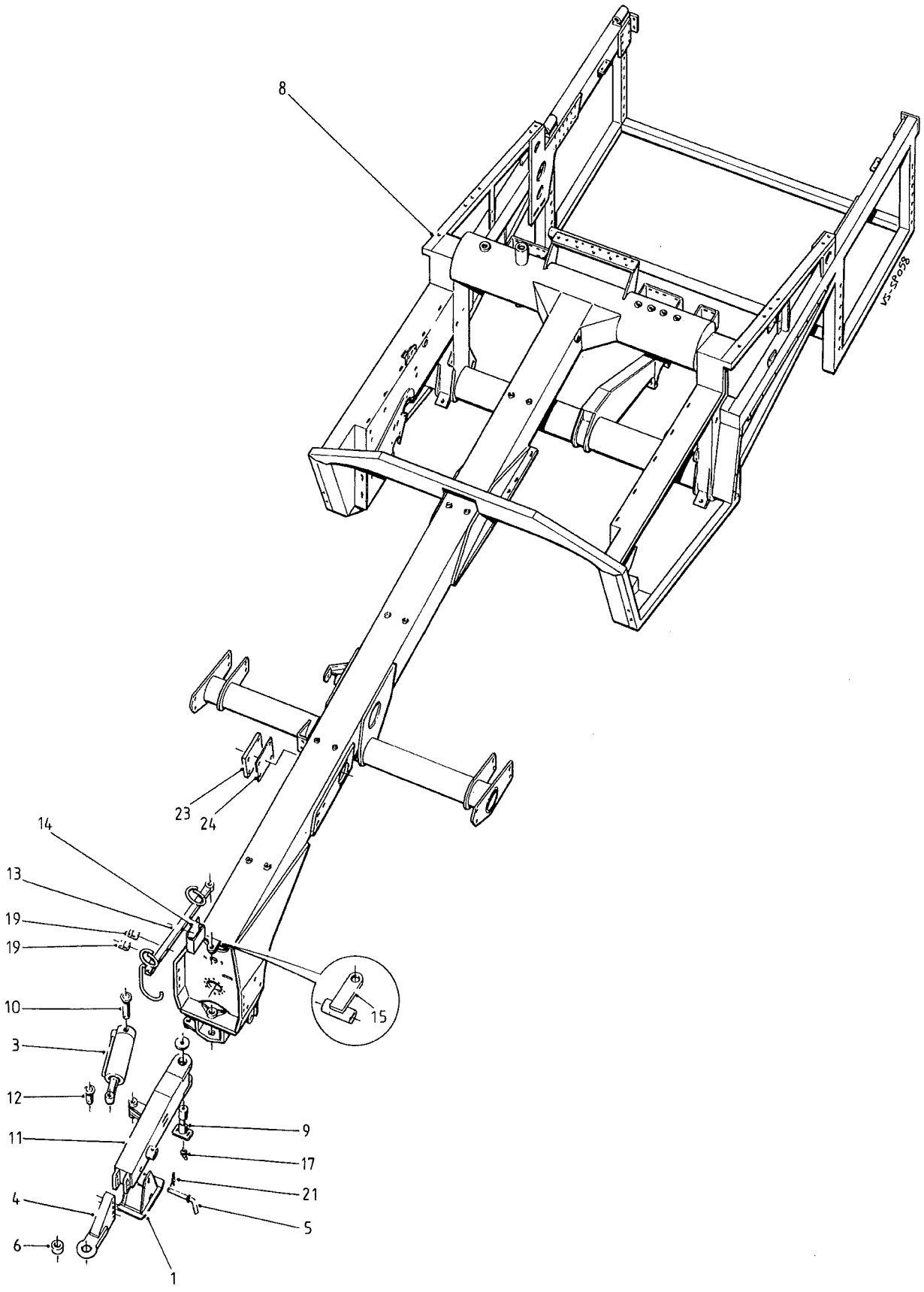
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Note: When using the following pages to order replacement parts, please quote the full serial number of your machine.

Main Frame Assembly

Assy No 46001



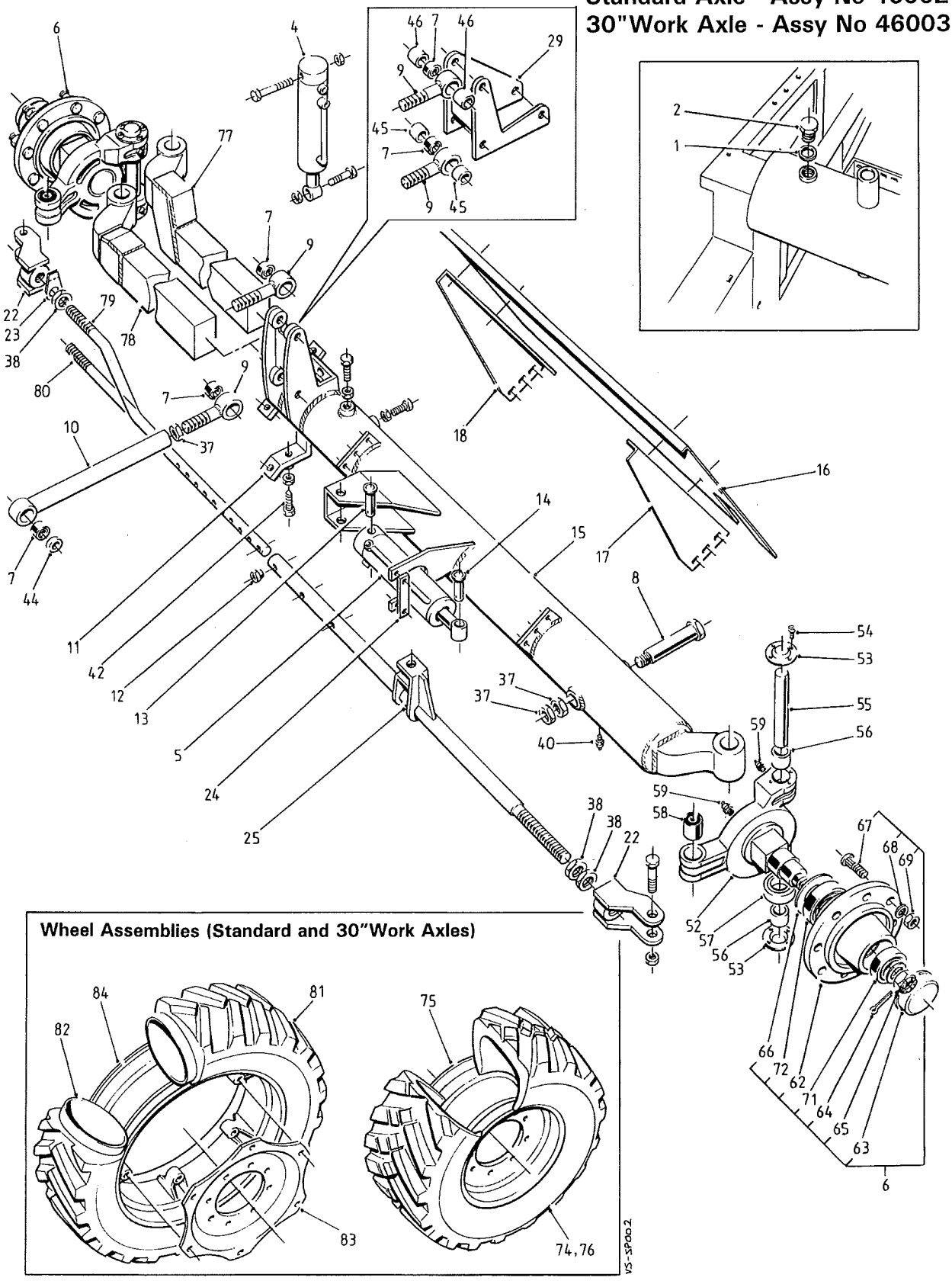
Main Frame Assembly

Assy No 46001

Item	Part No.	Description	Qty.	Remarks
1	46802	Drawbar Foot	1	Prior to Ser No VIS 032 was 27297
2				
3	42047	Hydraulic Ram	1	
4	42144	Drawbar Eye	1	
5	46803	Drawbar Foot Pin	1	Prior to Ser No VIS 032 was 42795
6	44220	Drawbar Eye Bush	1	Optional
7				
8	46100H	Main Frame (hydraulic)	1	
	46100M	Main Frame (mechanical)	1	
9	46386	Drawbar Pivot Pin	1	
10	46387	Pivot Pin (160mm)	1	
11	46390	Drawbar	1	
12	46391	Pivot Pin (105mm)	1	
13	46392	Pipe Support	1	
14	46965	Socket Cover Plate Pocket	1	Prior to Ser No VIS 054 was 46707
15	46808	Drawbar Foot Stowage Bracket	1	
16				
17	GS411	Grease Nipple	1	
18				
19	KA17316	1/2"Hose Anchor	2	
20				
21	S86-82-002	R'Clip (3mmx64mm)	1	
22				
23	44275	Blanking Plate	1	Machine with one suction filter only
24	44276	Blanking Plate Gasket	1	Machine with one suction filter only

Axle Assemblies

Standard Axle - Assy No 46002
30"Work Axle - Assy No 46003



Wheel Assemblies (Standard and 30"Work Axles)

Axle Assemblies

Standard Axle - Assy No 46002
30"Work Axle - Assy No 46003

Item	Part No.	Description	Qty.	Remarks
1	11740	1 1/4"BSP Dowty Seal	1	
2	11798	1 1/4"BSP Blanking Plug	1	
3				
4	42049	Hydraulic Ram	1	
5	42050	Hydraulic Ram	1	
6	42059A	Wheel Hub Assembly	2	(see list at end)
7	42091	Radius Arm Bush	4	
8	42163	Axle Pivot Pin	1	
9	42168	Radius Arm Male	2	
10	42169	Radius Arm Female	2	
11	42171	Axle Clamp	1	
12	42202	Track Rod Nut	3	
13	42564	Ram Pin (long)	1	
14	42565	Ram Pin (short)	1	
15	51057	Axle Beam (standard axle)	1	Prior to Ser No VIS 054 was 42730
	51058	Axle Beam (30"work axle)	1	Prior to Ser No VIS 054 was 42731
16	46877	Chute (standard axle)	1	Prior to Ser No VIS 032 was 42739
	46878	Chute (30"work axle)	1	Prior to Ser No VIS 032 was 42740
17	46872	Chute Support LH	1	Prior to Ser No VIS 032 was 42742
18	46873	Chute Support RH	1	Prior to Ser No VIS 032 was 42743
19				
20				
21				
22	44099	Track Rod End	2	
23	44101	Tab Washer	1	
24	44142	Ram Clamp	1	
25	44233	Track Rod Female (standard axle)	1	
	44234	Track Rod Female (30"work axle)	1	
26				
27				
28				
29	46180	Axle Beam Adaptor	1	Used prior to Ser No VIS 054 only
30				
31				
32				
33				
34				
35				
36				
37	22034030	M30 Half Nut	4	
38	22034039	M39 Half Nut	3	
39				
40	GS412	Grease Nipple	1	
41				
42	RCC127	3/4"UNF Cone Point Setscrew	1	
43				
44	SS040021/010	Steel Spacer	2	
45	SS040021/028	Steel Spacer	2	Used prior to Ser No VIS 054 only
46	SS040021/038	Steel Spacer	2	Used prior to Ser No VIS 054 only
47				
48				
49				
50				
51				

Axle Assemblies

Standard Axle - Assy No 46002
30"Work Axle - Assy No 46003

Item	Part No.	Description	Qty.	Remarks
52	42059A/1	Stub Axle	1	
53	42059A/10	End Cap	2	
54	42059A/11	M6x10 Socket Head Setscrew	8	
55	42059A/12	Pivot Pin	1	
56	42059A/13	Nylon Bush	2	
57	42059A/14	Thrust Bearing	1	
58	42059A/15	Elastic Joint	1	
59	42059A/16	Grease Nipple	2	
60				
61				
	42059A	**Wheel Hub Assembly Consists Of:**		
62	42059A/2	Hub	1	
63	42059A/3	Hub Cap	1	
64	42059A/4	Split Pin	1	
65	42059A/5	Castellated Nut	1	
66	42059A/6	Retaining Ring	1	
67	42059A/7	Wheel Stud	8	
68	42059A/8	Spring Washer	8	
69	42059A/9	Wheel Nut	8	
70				
71	16028/5	Bearing (small)	1	
72	16028/12	Bearing (large)	1	
73				
	42654	**LH Wheel Assembly Consists Of:**		(standard/30"work axle)
74	42057	18x19.5/14 14 Ply Tyre	1	
75	42058	13x19.5 Wheel Rim	1	
	46361	**LH Wheel Assembly Consists Of:**		(standard/30"work axle)
74	46369	600/40-22.5 Tyre	1	
75	46357	20x22.5 Wheel Rim	1	
	46365	**RH Wheel Assembly Consists Of:**		(standard/30"work axle)
74	37773	16.9/14R24 A8PR Track Grip Tyre	1	
75	46354	15x24 Wheel Rim	1	
76	37774	16.9x24 Inner Tube	1	
77	42164	RH Stub Axle (angled)	1	
78				
79	44100	Male Track Rod (angled)	1	
	46366	**RH Wheel Assembly Consists Of:**		(standard/30"work axle)
74	46369	600/40-22.5 Tyre	1	
75	46357	20x22.5 Wheel Rim	1	
76				
77				
78	46358	RH Stub Axle (straight)	1	
79				
80	46353	Male Track Rod (straight)	1	

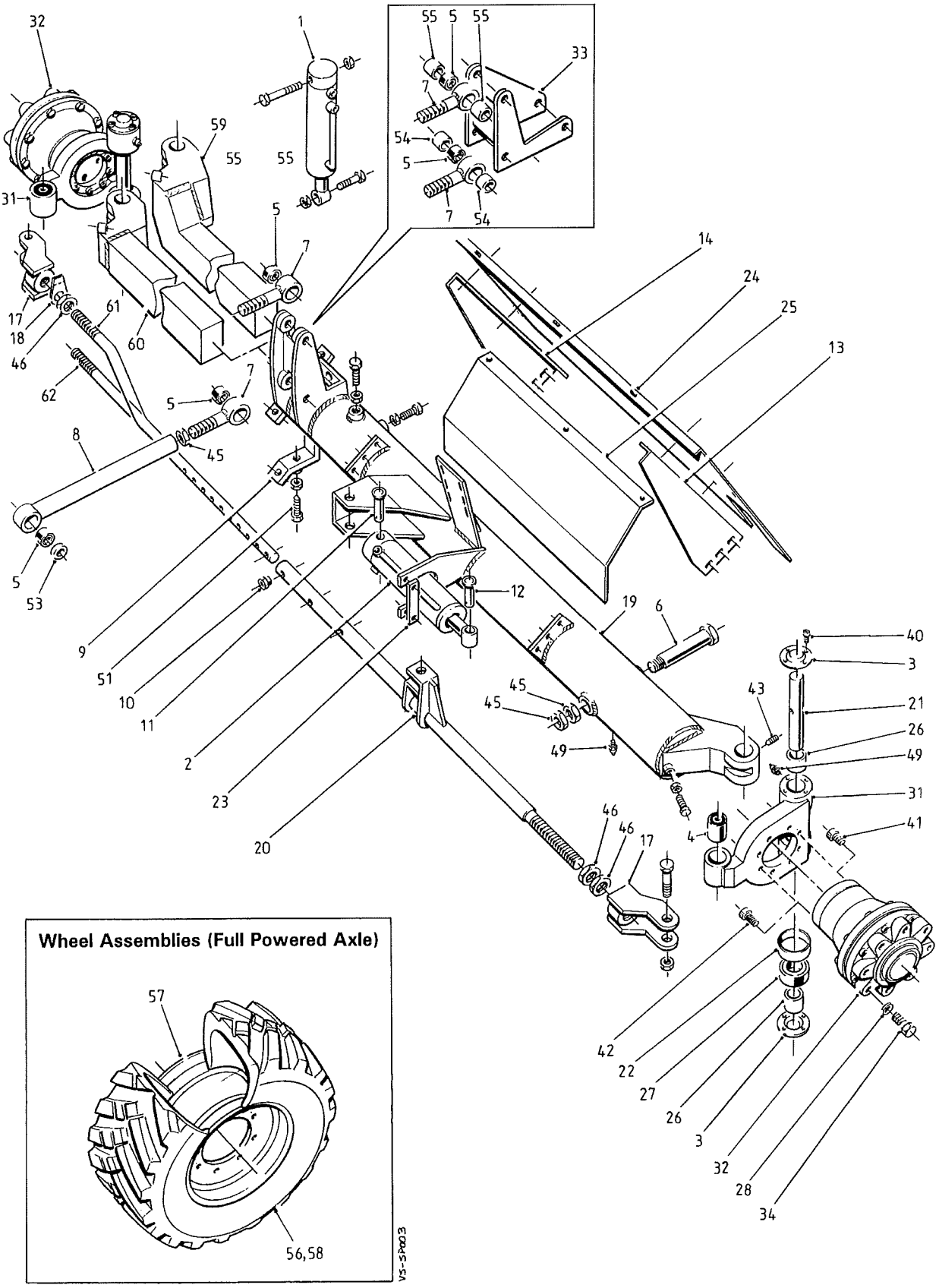
Axle Assemblies

Standard Axle - Assy No 46002
30"Work Axle - Assy No 46003

Item	Part No.	Description	Qty.	Remarks
	46367	**RH Wheel Assembly Consists Of:**		(standard/30"work axle)
74	42057	18x19.5/14 14 Ply Tyre	1	
75	42058	13x19.5 Wheel Rim	1	
76				
77				
78	46358	RH Stub Axle (straight)	1	
79				
80	46353	Male Track Rod (straight)	1	
	46368	**RH Wheel Assembly Consists Of:**		(30"work axle only)
77	42164	RH Stub Axle (angled)	1	
78				
79	44100	Male Track Rod (angled)	1	
80				
81	42092	13.6R28 Danubiana A8 Tyre	1	
82	42093	13.6x28 Inner Tube	1	
83	46359	Wheel Pan	1	
84	WL614	10x28 Wheel Rim	1	

Full Powered Axle Assembly

Assy No 46004



Wheel Assemblies (Full Powered Axle)

Full Powered Axle Assembly

Assy No 46004

Item	Part No.	Description	Qty.	Remarks
1	42049	Hydraulic Ram	1	
2	42050	Hydraulic Ram	1	
3	42059A/10	End cap	4	
4	42059A/15	Elastic Joint	2	
5	42091	Radius Arm Bush	4	
6	42163	Axle Pivot Pin	1	
7	42168	Radius Arm Male	2	
8	42169	Radius Arm Female	2	
9	42171	Axle Clamp	1	
10	42202	Track Rod Nut	3	
11	42564	Ram Pin (long)	1	
12	42565	Ram Pin (short)	1	
13	46872	Chute Support LH	1	Prior to Ser No VIS 032 was 42742
14	46873	Chute Support RH	1	Prior to Ser No VIS 032 was 42743
15				
16				
17	44099	Track Rod End	2	
18	44101	Tab Washer	1	
19	51059	Axle Beam	1	Prior to Ser No VIS 054 was 44135
20	44138	Track Rod Female	1	
21	44139	Pivot Pin	2	
22	44140	Bearing Shroud	2	
23	44142	Ram Clamp	1	
24	46874	Chute	1	Prior to Ser No VIS 032 was 44155
25	46875	Valve Cover	1	Prior to Ser No VIS 032 was 44156
26	44189	Nylon Bush	4	
27	44190	Thrust Bearing	2	
28	44191	Washer	16	
29				
30				
31	46102	Wheel Motor Mounting	2	
32	46103	Hydraulic Wheel Motor	2	
33	46180	Axle Beam Adaptor	1	Used prior to Ser No VIS 054 only
34	46181	M20x40 Wheel Bolt	16	
35				
36				
37				
38				
39				
40	22015006/010	M6x10 Socket Head Capscrew	16	
41	22015016/035	M16x35 Socket Head Capscrew	4	
42	22015016/045	M16x45 Socket Head Capscrew	12	
43	22018010/030	M10x30 Socket Head Grubscrew	2	
44				
45	22034030	M30 Half Nut	4	
46	22034039	M39 Half Nut	3	
47				
48				
49	GS412	Grease Nipple	5	
50				
51	RCC127	3/4"UNF Cone Point Setscrew	1	
52				
53	SS040021/010	Steel Spacer	2	
54	SS040021/028	Steel Spacer	2	Used prior to Ser No VIS 054 only
55	SS040021/038	Steel Spacer	2	Used prior to Ser No VIS 054 only

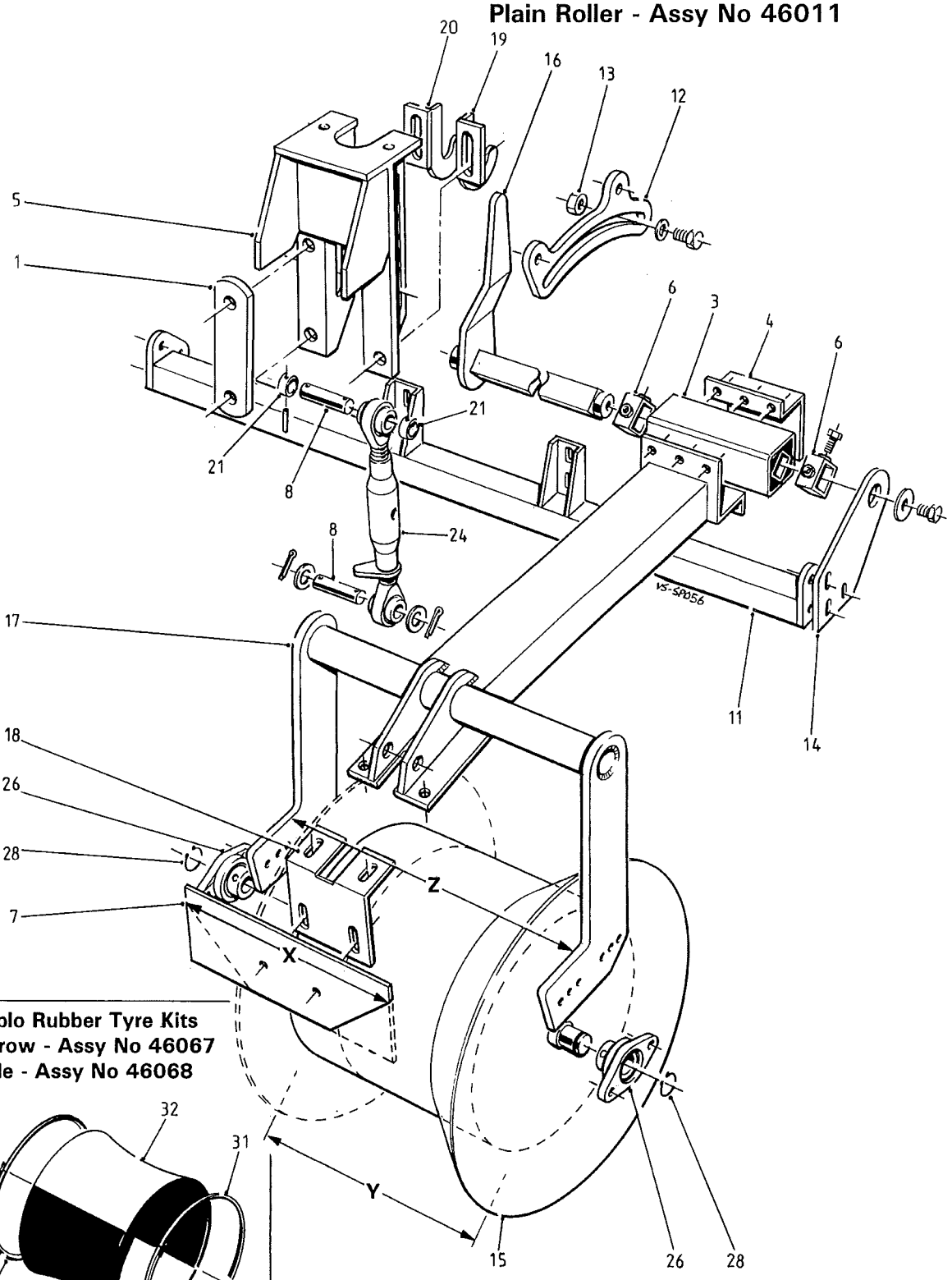
Full Powered Axle Assembly

Assy No 46004

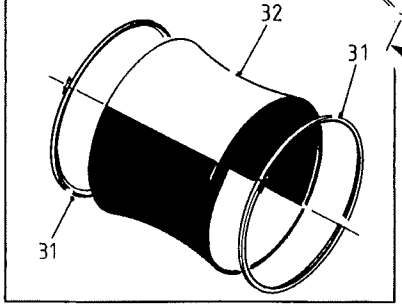
Item	Part No.	Description	Qty.	Remarks
	46155	**LH Wheel Assembly Consists Of:**		(powered axle)
56	46369	600/40-22.5 Tyre	1	
57	46222	20x22.5 Wheel Rim	1	
	46360	**LH Wheel Assembly Consists Of:**		(powered axle)
56	42057	18x19.5/14 14 Ply Tyre	1	
57	46283	13x19.5 Wheel Rim	1	
	42654	**LH Wheel Assembly (72"Wheelings) Consists Of:**		(powered axle)
56	42057	18x19.5/14 14 Ply Tyre	1	
57	42058	13x19.5 Wheel Rim	1	
	46362	**RH Wheel Assembly Consists Of:**		(powered axle)
56	37773	16.9/14R24 A8PR Track Grip Tyre	1	
57	46284	15x24 Wheel Rim	1	
58	37774	16.9x24 Inner Tube	1	
59	46723	RH Stub Axle (angled)	1	
60				
61	44100	Male Track Rod (angled)	1	
	46363	**RH Wheel Assembly Consists Of:**		(powered axle)
56	46369	600/40-22.5 Tyre	1	
57	46222	20x22.5 Wheel Rim	1	
58				
59				
60	46104	RH Stub Axle (straight)	1	
61				
62	46353	Male Track Rod (straight)	1	
	46364	**RH Wheel Assembly Consists Of:**		(powered axle)
56	42057	18x19.5/14 14 Ply Tyre	1	
57	46283	13x19.5 Wheel Rim	1	
58				
59				
60	46104	RH Stub Axle (straight)	1	
61				
62	46353	Male Track Rod (straight)	1	

Diablo Roller Assemblies

2 Row Wide Roller - Assy No 46006
2 Row Narrow Roller - Assy No 46007
Wide Bed Roller - Assy No 46008
Narrow Bed Roller - Assy No 46009
Plain Roller - Assy No 46011



Diablo Rubber Tyre Kits
Narrow - Assy No 46067
Wide - Assy No 46068



Diablo Roller Assemblies

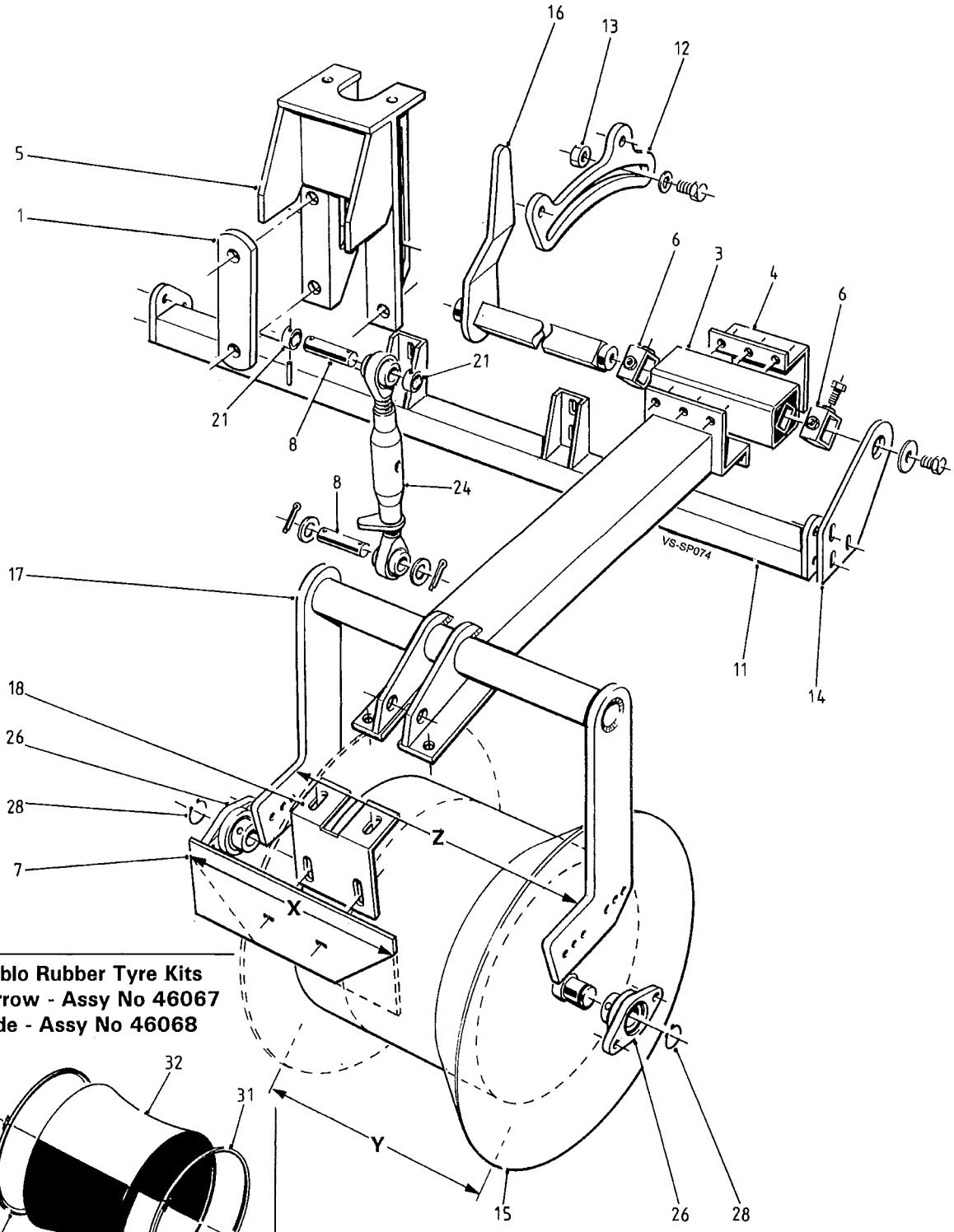
2 Row Wide Roller - Assy No 46006
2 Row Narrow Roller - Assy No 46007
Wide Bed Roller - Assy No 46008
Narrow Bed Roller - Assy No 46009
Narrow Plain Roller (bulbs) - Assy No 46011

Item	Part No.	Description	Qty.	Remarks
1	27286	Clamp Plate	4	
2				
3	42054	Diablo Mounting Bush	2	
4	42112	Bush Clamp	2	
5	42229	Mounting Bracket	2	
6	42231	Square Clamp	4	
7	42232	Scraper Blade (X dim =450mm)	2	Used with 2 row wide roller
	42233	Scraper Blade (X dim =385mm)	2	Used with 2 row narrow roller
	42234	Scraper Blade (X dim =440mm)	2	Used with wide bed roller
	42235	Scraper Blade (X dim =386mm)	2	Used with narrow bed roller
	46653	Scraper Blade (X dim =250mm)	2	Used with narrow plain roller (bulbs)
	46716	Scraper Blade (X dim =360mm)	2	Used with wide plain roller (bulbs)
8	42263	Lifting Pin	4	
9				
10				
11	46105	Diablo Mounting	1	
12	46107	Reaction Quadrant	2	
13	46108	Reaction Stop	2	
14	46280	Mounting End Plate	2	
15	46373	2 Row Wide Diablo Roller	2	(Y dim =455mm)
	46374	2 Row Narrow Diablo Roller	2	(Y dim =390mm)
	46375	Wide Bed Diablo Roller	2	(Y dim =407mm)
	46376	Narrow Bed Diablo Roller	2	(Y dim =342mm)
	46652	Narrow Plain Diablo Roller (bulbs)	2	(Y dim =250mm)
	46715	Wide Plain Diablo Roller (bulbs)	2	(Y dim =360mm)
16	46506	Diablo Mounting Shaft	2	
17	46507	Diablo Frame (Z dim =510mm)	2	Used with wide/wide bed/wide plain
	46508	Diablo Frame (Z dim =445mm)	2	Used with narrow/narrow bed roller
	46538	Diablo Frame (Z dim =350mm)	2	Used with narrow plain roller (bulbs)
18	46521	Scraper Mounting	2	
19	46767	Stop Hook	2	
20	46768	Stop Hook	2	
21	46769	Stop Collar	4	
22				
23				
24	KA20457	Adjustable Link Assembly	2	
25				
26	SFT30A	Bearing	4	
27				
28	RH56	External Circlip (Ø30mm)	4	
29				
30				
	46067	**Narrow Rubber Tyre Kit Consists Of:**		
31	46431	Clamping Band	4	
32	46432	Narrow Tyre (400mmxØ600mm)	2	
	46068	**Wide Rubber Tyre Kit Consists Of:**		
31	46431	Clamping Band	4	
32	46433	Wide Tyre (465mmxØ600mm)	2	

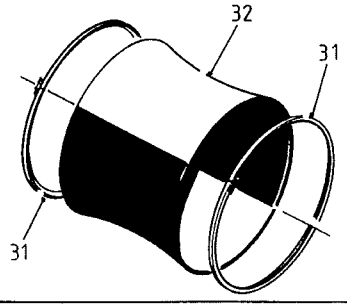
Machines from Serial No VIS 054

Diablo Roller Assemblies

2 Row Wide Roller - Assy No 46006
2 Row Narrow Roller - Assy No 46007
Wide Bed Roller - Assy No 46008
Narrow Bed Roller - Assy No 46009
Plain Roller - Assy No 46011



Diablo Rubber Tyre Kits
Narrow - Assy No 46067
Wide - Assy No 46068



Machines from Serial No VIS 054

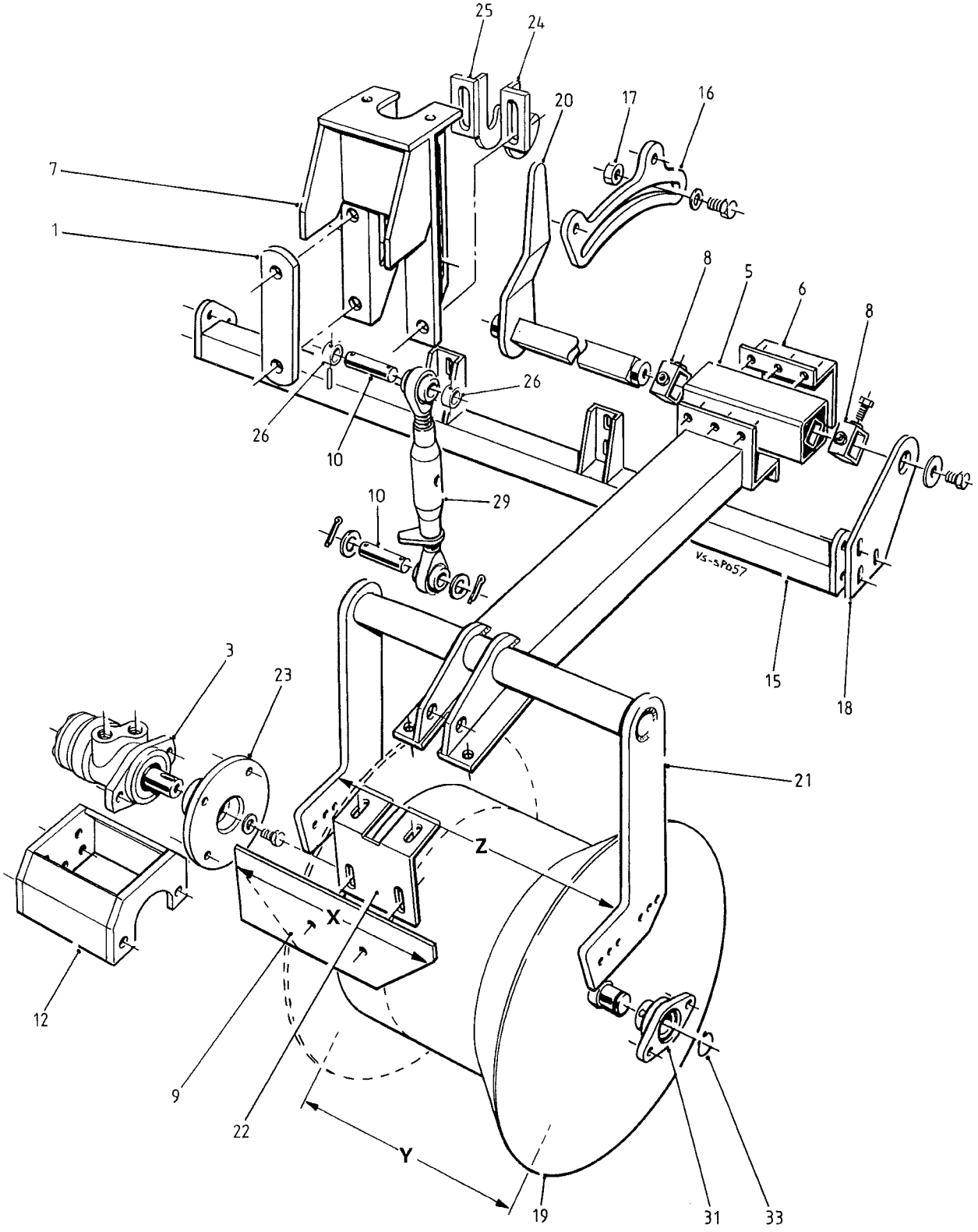
Diablo Roller Assemblies

2 Row Wide Roller - Assy No 46006
2 Row Narrow Roller - Assy No 46007
Wide Bed Roller - Assy No 46008
Narrow Bed Roller - Assy No 46009
Narrow Plain Roller (bulbs) - Assy No 46011

Item	Part No.	Description	Qty.	Remarks
1	27286	Clamp Plate	4	
2				
3	42054	Diablo Mounting Bush	2	
4	42112	Bush Clamp	2	
5	51064	Mounting Bracket	2	
6	42231	Square Clamp	4	
7	51065	Scraper Blade (X dim =450mm)	2	Used with 2 row wide roller
	51066	Scraper Blade (X dim =385mm)	2	Used with 2 row narrow roller
	51067	Scraper Blade (X dim =440mm)	2	Used with wide bed roller
	51068	Scraper Blade (X dim =386mm)	2	Used with narrow bed roller
	46653	Scraper Blade (X dim =250mm)	2	Used with narrow plain roller (bulbs)
	46716	Scraper Blade (X dim =360mm)	2	Used with wide plain roller (bulbs)
8	42263	Lifting Pin	4	
9				
10				
11	46105	Diablo Mounting	1	
12	46107	Reaction Quadrant	2	
13	46108	Reaction Stop	2	
14	46280	Mounting End Plate	2	
15	46373	2 Row Wide Diablo Roller	2	(Y dim =455mm)
	46374	2 Row Narrow Diablo Roller	2	(Y dim =390mm)
	46375	Wide Bed Diablo Roller	2	(Y dim =407mm)
	46376	Narrow Bed Diablo Roller	2	(Y dim =342mm)
	46652	Narrow Plain Diablo Roller (bulbs)	2	(Y dim =250mm)
	46715	Wide Plain Diablo Roller (bulbs)	2	(Y dim =360mm)
16	46506	Diablo Mounting Shaft	2	
17	46507	Diablo Frame (Z dim =510mm)	2	Used with wide/wide bed/wide plain
	46508	Diablo Frame (Z dim =445mm)	2	Used with narrow/narrow bed roller
	46538	Diablo Frame (Z dim =350mm)	2	Used with narrow plain roller (bulbs)
18	46521	Scraper Mounting	2	
19				
20				
21	46769	Stop Collar	4	
22				
23				
24	KA20457	Adjustable Link Assembly	2	
25				
26	SFT30A	Bearing	4	
27				
28	RH56	External Circlip (Ø30mm)	4	
29				
30				
	46067	**Narrow Rubber Tyre Kit Consists Of:**		
31	46431	Clamping Band	4	
32	46432	Narrow Tyre (400mmxØ600mm)	2	
	46068	**Wide Rubber Tyre Kit Consists Of:**		
31	46431	Clamping Band	4	
32	46433	Wide Tyre (465mmxØ600mm)	2	

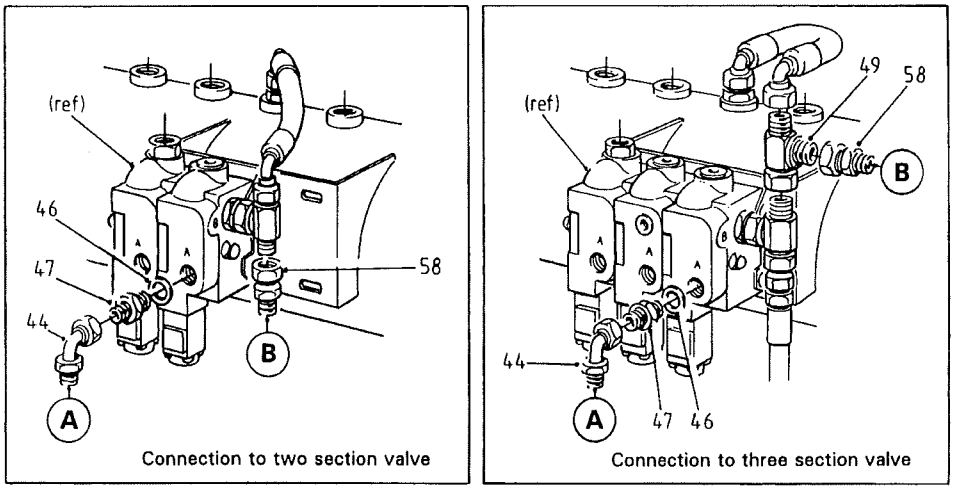
Powered Diablo Roller Assemblies

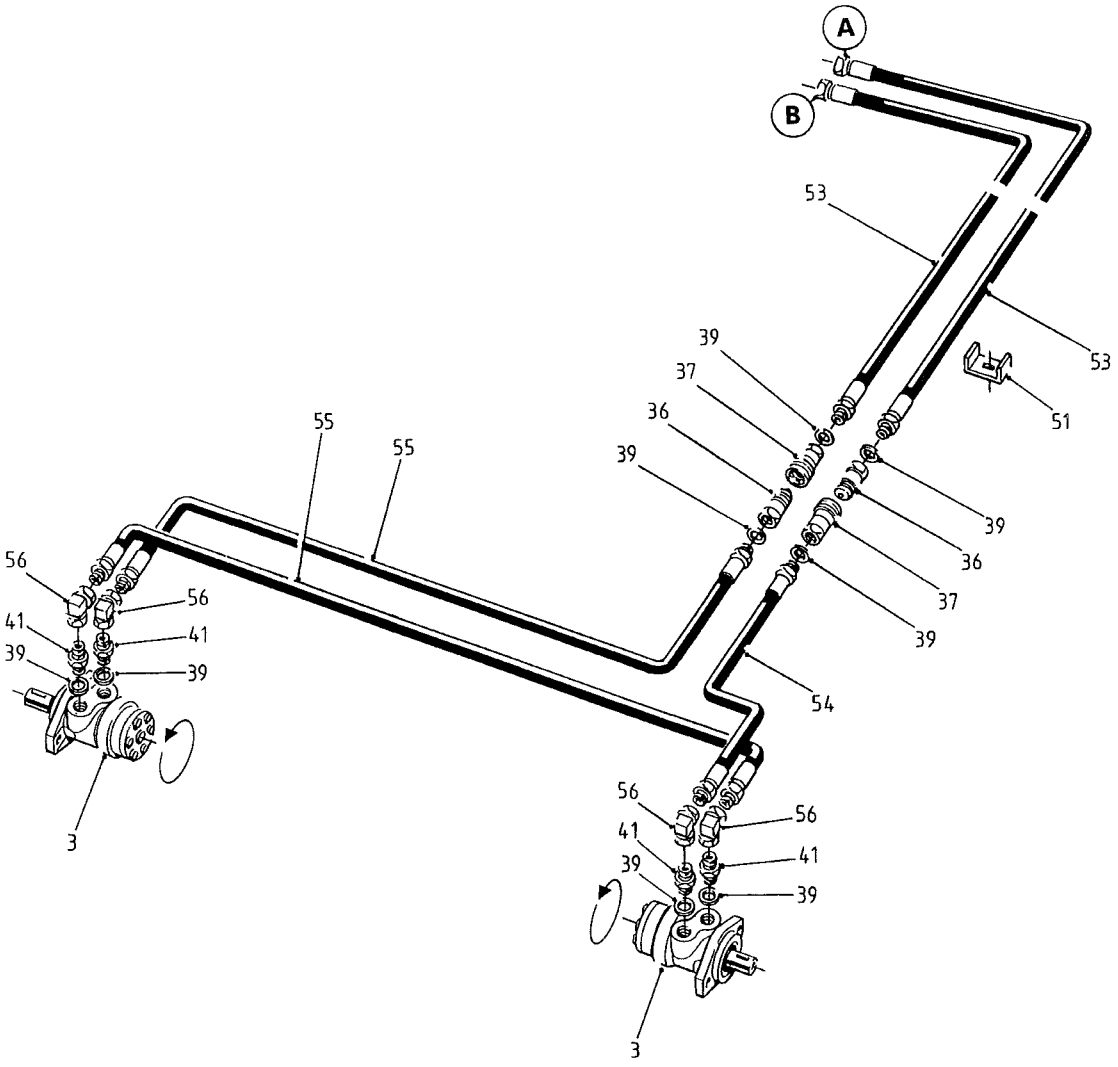
2 Row Wide Roller - Assy No 46074
Wide Bed Roller - Assy No 46076



Powered Diablo Roller Assemblies

2 Row Wide Roller - Assy No 46074
Wide Bed Roller - Assy No 46076





Powered Diablo Roller Assemblies

2 Row Wide Roller - Assy No 46074
Wide Bed Roller - Assy No 46076

Item	Part No.	Description	Qty.	Remarks
1	27286	Clamp Plate	4	
2				
3	41397	Hydraulic Motor (OMP200)	2	
4				
5	42054	Diablo Mounting Bush	2	
6	42112	Bush Clamp	2	
7	42229	Mounting Bracket	2	
8	42231	Square Clamp	4	
9	42232	Scraper Blade (X dim =450mm)	2	Used with 2 row wide roller
	42234	Scraper Blade (X dim =440mm)	2	Used with wide bed roller
10	42263	Lifting Pin	4	
11				
12	44464	Motor Mounting	2	
13				
14				
15	46105	Diablo Mounting	1	
16	46107	Reaction Quadrant	2	
17	46108	Reaction Stop	2	
18	46280	Mounting End Plate	2	
19	46377	2 Row Wide Powered Diablo Roller	2	(Y dim = 455mm)
	46378	Wide Bed Powered Diablo Roller	2	(Y dim = 407mm)
20	46506	Diablo Mounting Shaft	2	
21	46507	Diablo Frame (Z dim =510mm)	2	
22	46521	Scraper Mounting	2	
23	46605	Motor Flange	2	
24	46767	Stop Hook	2	
25	46768	Stop Hook	2	
26	46769	Stop Collar	4	
27				
28				
29	KA20457	Adjustable Link Assembly	2	
30				
31	SFT30A	Bearing	2	
32				
33	RH56	External Circlip (Ø30mm)	2	
34				
35				
		Hydraulic Components Consist Of:		
36	10140	1/2"BSP Male Quick Release Coupling	2	
37	10141	1/2"BSP Fem Quick Release Coupling	2	
38				
39	11124	1/2"BSP Dowty Seal	8	
40				
41	12321	1/2"BSP Bulkhead Adaptor	4	
42				
43				
44	26086	1/2"BSP M F Swept 90°Adaptor	1	
45				
46	31167	M22 Dowty Seal	1	
47	31168	M22x1/2"BSP M M Adaptor	1	
48				
49	32512	3/4"BSP F M M Tee	1	Used with 3 section valve only
50				

Powered Diablo Roller Assemblies

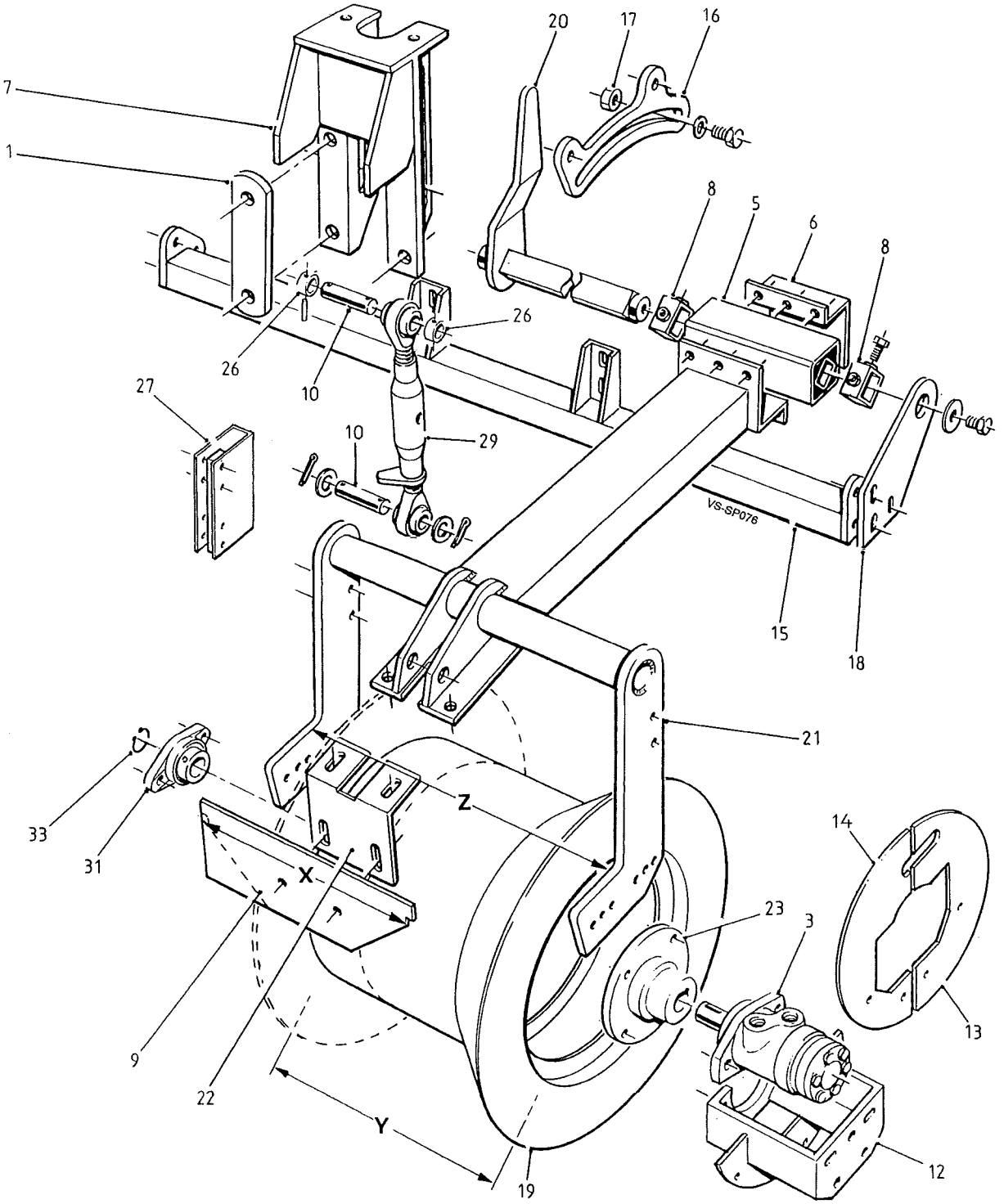
2 Row Wide Roller - Assy No 46074
Wide Bed Roller - Assy No 46076

Item	Part No.	Description	Qty.	Remarks
51	43209	Hose Clamp	2	If required
52				
53	46616	1/2"Hose Assembly (6000mm)	2	
54	46659	1/2"Hose Assembly (1600mm)	1	
55	46660	1/2"Hose Assembly (1900mm)	2	
56	46747	1/2"BSP F F Compact 90°Adaptor	4	
57				
58	TBMW659	3/4"BSPFx1/2"BSPM Swivel Adaptor	1	

Machines from Serial No VIS 054

Powered Diablo Roller Assemblies

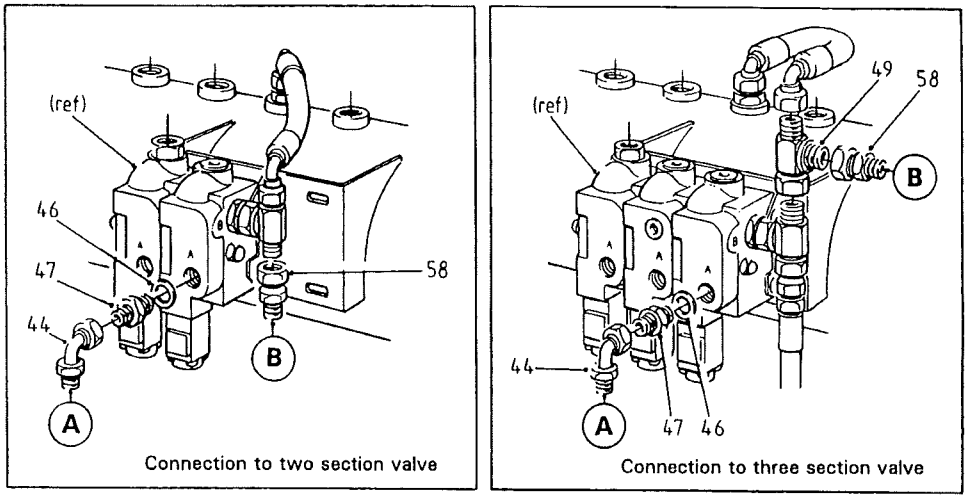
2 Row Wide Roller - Assy No 46074
Wide Bed Roller - Assy No 46076



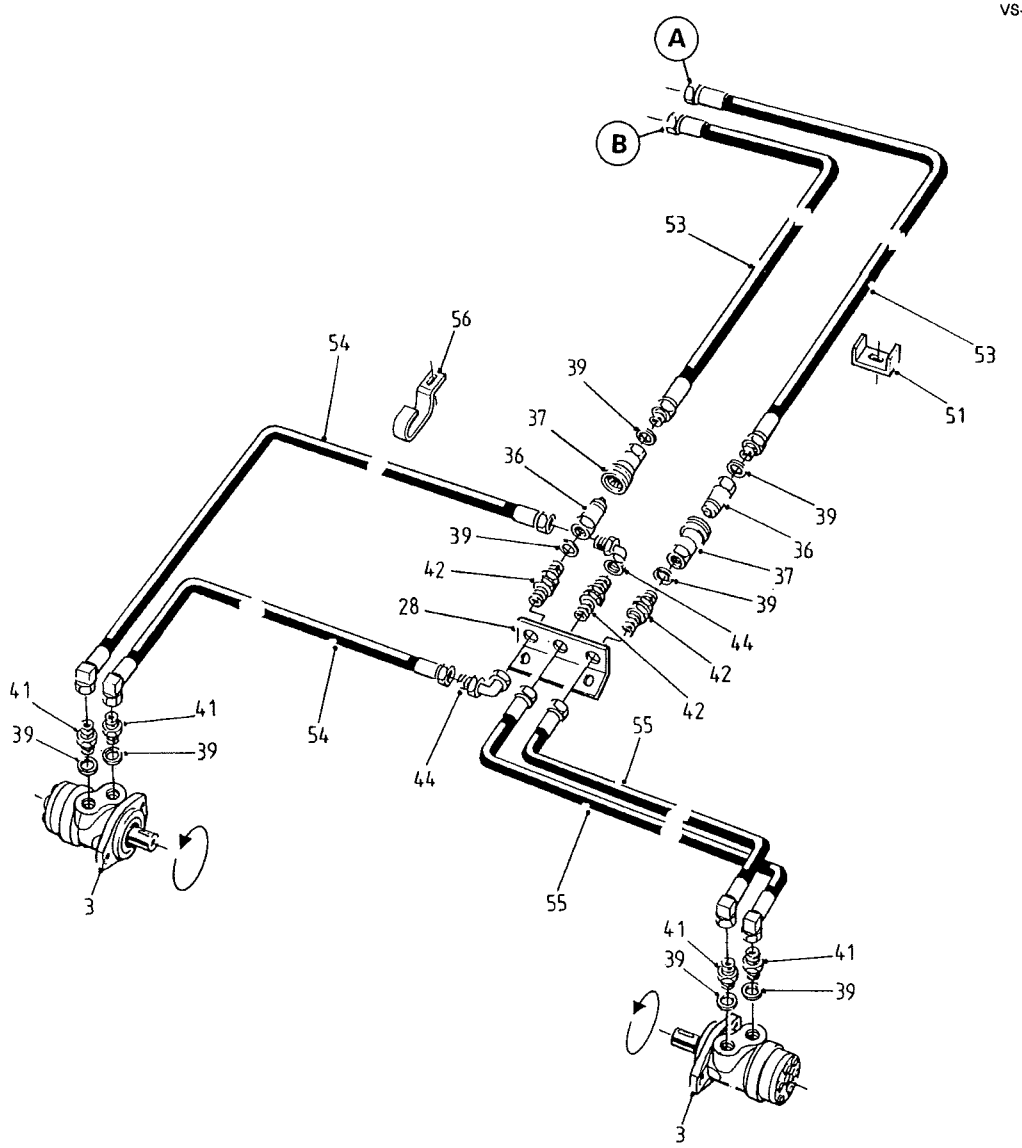
Machines from Serial No VIS 054

Powered Diablo Roller Assemblies

2 Row Wide Roller - Assy No 46074
Wide Bed Roller - Assy No 46076



VS-SP081



Machines from Serial No VIS 054

Powered Diablo Roller Assemblies

2 Row Wide Roller - Assy No 46074

Wide Bed Roller - Assy No 46076

Item	Part No.	Description	Qty.	Remarks
1	27286	Clamp Plate	4	
2				
3	41397	Hydraulic Motor (OMP200)	2	
4				
5	42054	Diablo Mounting Bush	2	
6	42112	Bush Clamp	2	
7	51064	Mounting Bracket	2	
8	42231	Square Clamp	4	
9	51069	Scraper Blade (X dim =450mm)	2	Used with 2 row wide roller
	51070	Scraper Blade (X dim =440mm)	2	Used with wide bed roller
10	42263	Lifting Pin	4	
11				
12	51032	Motor Mounting	2	
13	51035	Front Shield	2	
14	51036	Rear Shield	2	
15	46105	Diablo Mounting	1	
16	46107	Reaction Quadrant	2	
17	46108	Reaction Stop	2	
18	46280	Mounting End Plate	2	
19	51033	2 Row Wide Powered Diablo Roller	2	(Y dim = 455mm)
	51034	Wide Bed Powered Diablo Roller	2	(Y dim = 407mm)
20	46506	Diablo Mounting Shaft	2	
21	46507	Diablo Frame (Z dim =510mm)	2	
22	46521	Scraper Mounting	2	
23	46605	Motor Flange	2	
24				
25				
26	46769	Stop Collar	4	
27	51141	Hose Shield	2	
28	51142	Bulkhead Plate	2	
29	KA20457	Adjustable Link Assembly	2	
30				
31	SFT30A	Bearing	2	
32				
33	RH56	External Circlip (Ø30mm)	2	
34				
35				
		Hydraulic Components Consist Of:		
36	10140	1/2"BSP Male Quick Release Coupling	2	
37	10141	1/2"BSP Fem Quick Release Coupling	2	
38				
39	11124	1/2"BSP Dowty Seal	8	
40				
41	12315	1/2"BSP M M Adaptor	4	
42	12321	1/2"BSP Bulkhead Adaptor	3	
43				
44	26086	1/2"BSP M F Swept 90°Adaptor	3	
45				
46	31167	M22 Dowty Seal	1	
47	31168	M22x1/2"BSP M M Adaptor	1	
48				
49	32512	3/4"BSP F M M Tee	1	Used with 3 section valve only
50				

Machines from Serial No VIS 054

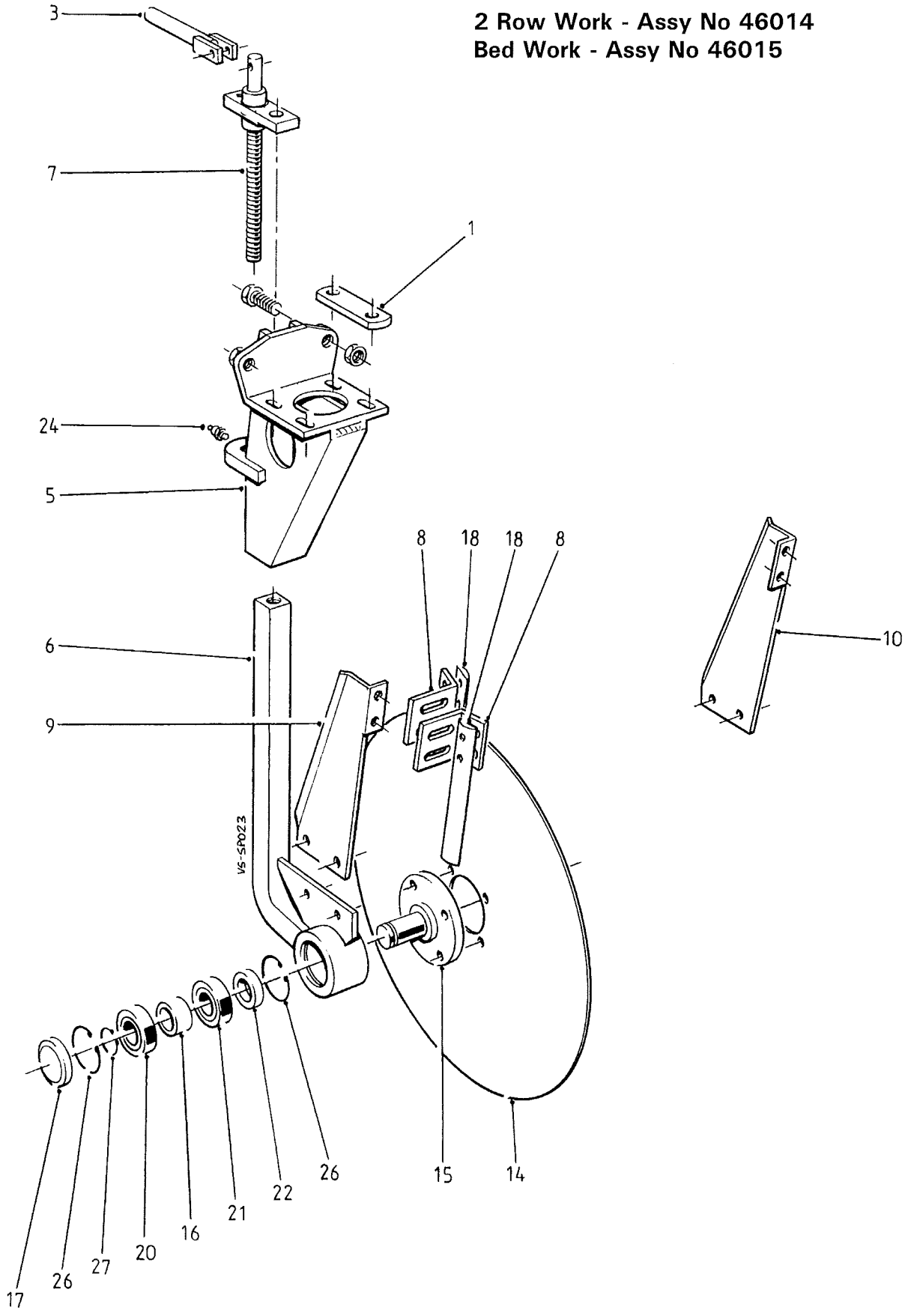
Powered Diablo Roller Assemblies

2 Row Wide Roller - Assy No 46074
Wide Bed Roller - Assy No 46076

Item	Part No.	Description	Qty.	Remarks
51	43209	Hose Clamp	2	If required
52				
53	46616	1/2"Hose Assembly (6000mm)	2	
54	51139	1/2"Hose Assembly (2500mm)	1	
55	51140	1/2"Hose Assembly (1400mm)	2	
56	51258	Hose Support	3	
57				
58	TBMW659	3/4"BSPFx1/2"BSPM Swivel Adaptor	1	

Fixed Disc Coulter Assemblies

2 Row Work - Assy No 46014
Bed Work - Assy No 46015



Fixed Disc Coulter Assemblies

2 Row Work - Assy No 46014
Bed Work - Assy No 46015

Item	Part No.	Description	Qty.	Remarks
	46014	**Fixed Disc Coulter Assembly (2 Row Work) Consists Of:**		
1	27286	Clamp Plate	8	
2				
3	41072	Adjuster Handle	4	
4				
5	46287	Disc Mounting	4	
6	46288	Disc Leg	4	
7	46289	Adjuster	4	
8	46290	Scraper Bracket	8	
9	46291	LH Scraper Support	2	
10	46292	RH Scraper Support	2	
11				
12				
13				
14	0000200003	Disc Coulter	4	
15	2000703001	Disc Spindle	4	
16	2000703002	Steel Spacer	4	
17	2000703003	Dust Cap	4	
18	2060700006	Scraper	8	
19				
20	6009	Bearing	4	
21	6009RS	Bearing	4	
22	6009ZJV	Nilos Ring	4	
23				
24	GS412	1/8"BSP Straight Grease Nipple	4	
25				
26	W0116	Internal Circlip (Ø75mm)	8	
27	W0117	External Circlip (Ø45mm)	4	
28				
	46015	**Fixed Disc Coulter Assembly (Bed Work) Consists Of:**		
1	27286	Clamp Plate	4	
2				
3	41072	Adjuster Handle	2	
4				
5	46287	Disc Mounting	2	
6	46288	Disc Leg	2	
7	46289	Adjuster	2	
8	46290	Scraper Bracket	4	
9	46291	LH Scraper Support	1	
10	46292	RH Scraper Support	1	
11				
12				
13				
14	0000200003	Disc Coulter	2	
15	2000703001	Disc Spindle	2	
16	2000703002	Steel Spacer	2	
17	2000703003	Dust Cap	2	
18	2060700006	Scraper	4	

Fixed Disc Coulter Assemblies

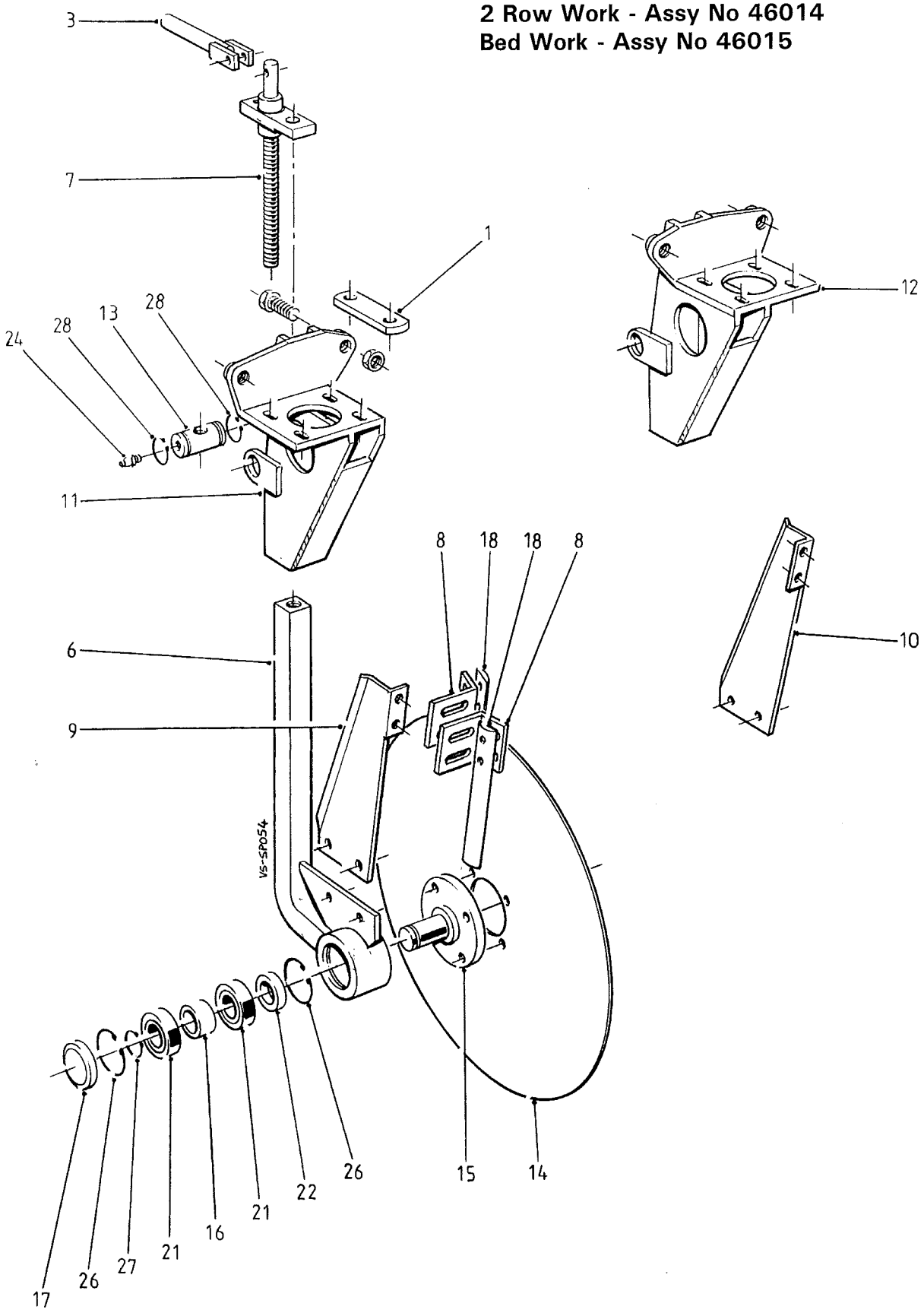
2 Row Work - Assy No 46014
Bed Work - Assy No 46015

Item	Part No.	Description	Qty.	Remarks
19				
20	6009	Bearing	2	
21	6009RS	Bearing	2	
22	6009ZJV	Nilos Ring	2	
23				
24	GS412	1/8"BSP Straight Grease Nipple	2	
25				
26	W0116	Internal Circlip (Ø75mm)	4	
27	W0117	External Circlip (Ø45mm)	2	
28				

Machines from Serial No VIS 032

Fixed Disc Coulter Assemblies

2 Row Work - Assy No 46014
Bed Work - Assy No 46015



Machines from Serial No VIS 032

Fixed Disc Coulter Assemblies

2 Row Work - Assy No 46014
Bed Work - Assy No 46015

Item	Part No.	Description	Qty.	Remarks
	46014	**Fixed Disc Coulter Assembly (2 Row Work) Consists Of:**		
1	27286	Clamp Plate	8	
2				
3	41072	Adjuster Handle	4	
4				
5				
6	46288	Disc Leg	4	
7	46289	Adjuster	4	
8	46290	Scraper Bracket	8	
9	46291	LH Scraper Support	2	
10	46292	RH Scraper Support	2	
11	46782	Disc Mounting LH	2	
12	46783	Disc Mounting RH	2	
13	46820	Adjuster Boss	4	
14	0000200003	Disc Coulter	4	
15	2000703001	Disc Spindle	4	
16	2000703002	Steel Spacer	4	
17	2000703003	Dust Cap	4	
18	2060700006	Scraper	8	
19				
20				
21	6009RS	Bearing	8	
22	6009ZJV	Nilos Ring	4	
23				
24	GS412	1/8"BSP Straight Grease Nipple	4	
25				
26	W0116	Internal Circlip (Ø75mm)	8	
27	W0117	External Circlip (Ø45mm)	4	
28	W0199	External Circlip (Ø35mm)	8	
	46015	**Fixed Disc Coulter Assembly (Bed Work) Consists Of:**		
1	27286	Clamp Plate	4	
2				
3	41072	Adjuster Handle	2	
4				
5				
6	46288	Disc Leg	2	
7	46289	Adjuster	2	
8	46290	Scraper Bracket	4	
9	46291	LH Scraper Support	1	
10	46292	RH Scraper Support	1	
11	46782	Disc Mounting LH	1	
12	46783	Disc Mounting RH	1	
13	46820	Adjuster Boss	2	
14	0000200003	Disc Coulter	2	
15	2000703001	Disc Spindle	2	
16	2000703002	Steel Spacer	2	
17	2000703003	Dust Cap	2	
18	2060700006	Scraper	4	

Machines from Serial No VIS 032

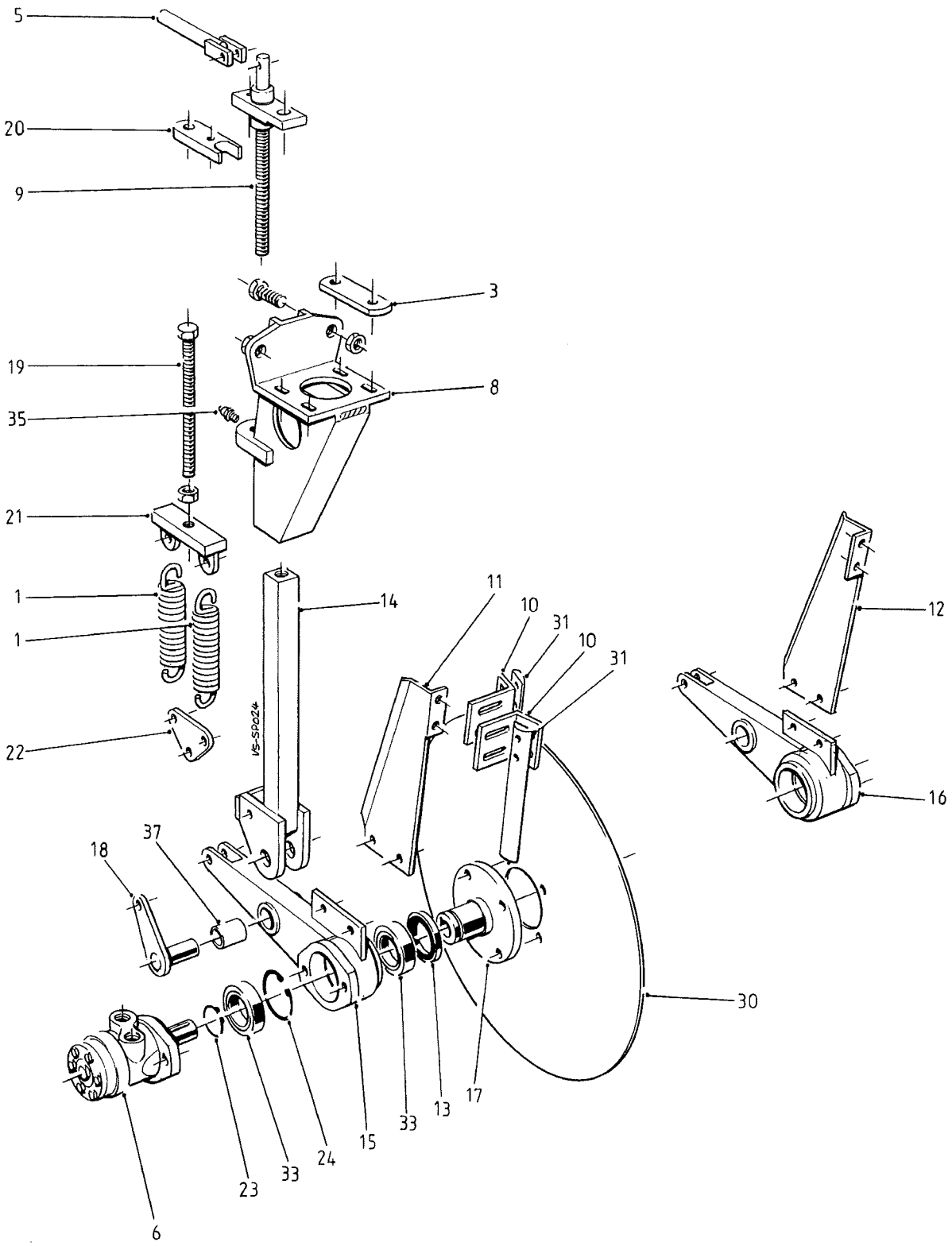
Fixed Disc Coulter Assemblies

2 Row Work - Assy No 46014
Bed Work - Assy No 46015

Item	Part No.	Description	Qty.	Remarks
19				
20				
21	6009RS	Bearing	4	
22	6009ZJV	Nilos Ring	2	
23				
24	GS412	1/8"BSP Straight Grease Nipple	2	
25				
26	W0116	Internal Circlip (Ø75mm)	4	
27	W0117	External Circlip (Ø45mm)	2	
28	W0199	External Circlip (Ø35mm)	4	

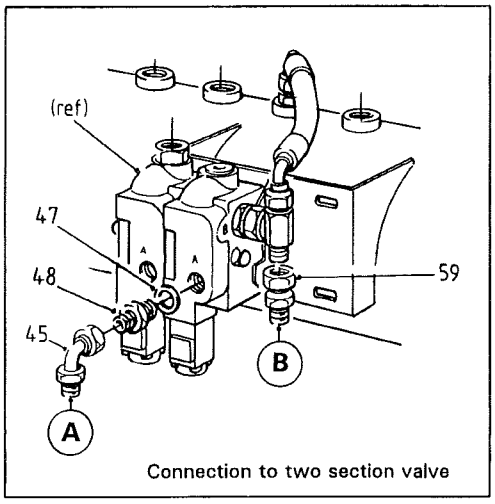
Powered Disc Coulter Assembly

Bed Work - Assy No 46016

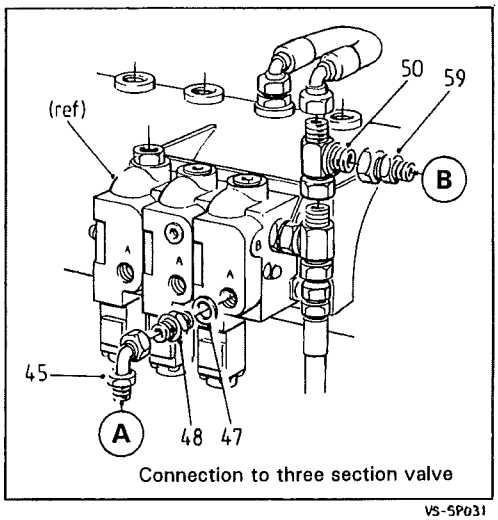


Powered Disc Coulter Assembly

Bed Work - Assy No 46016

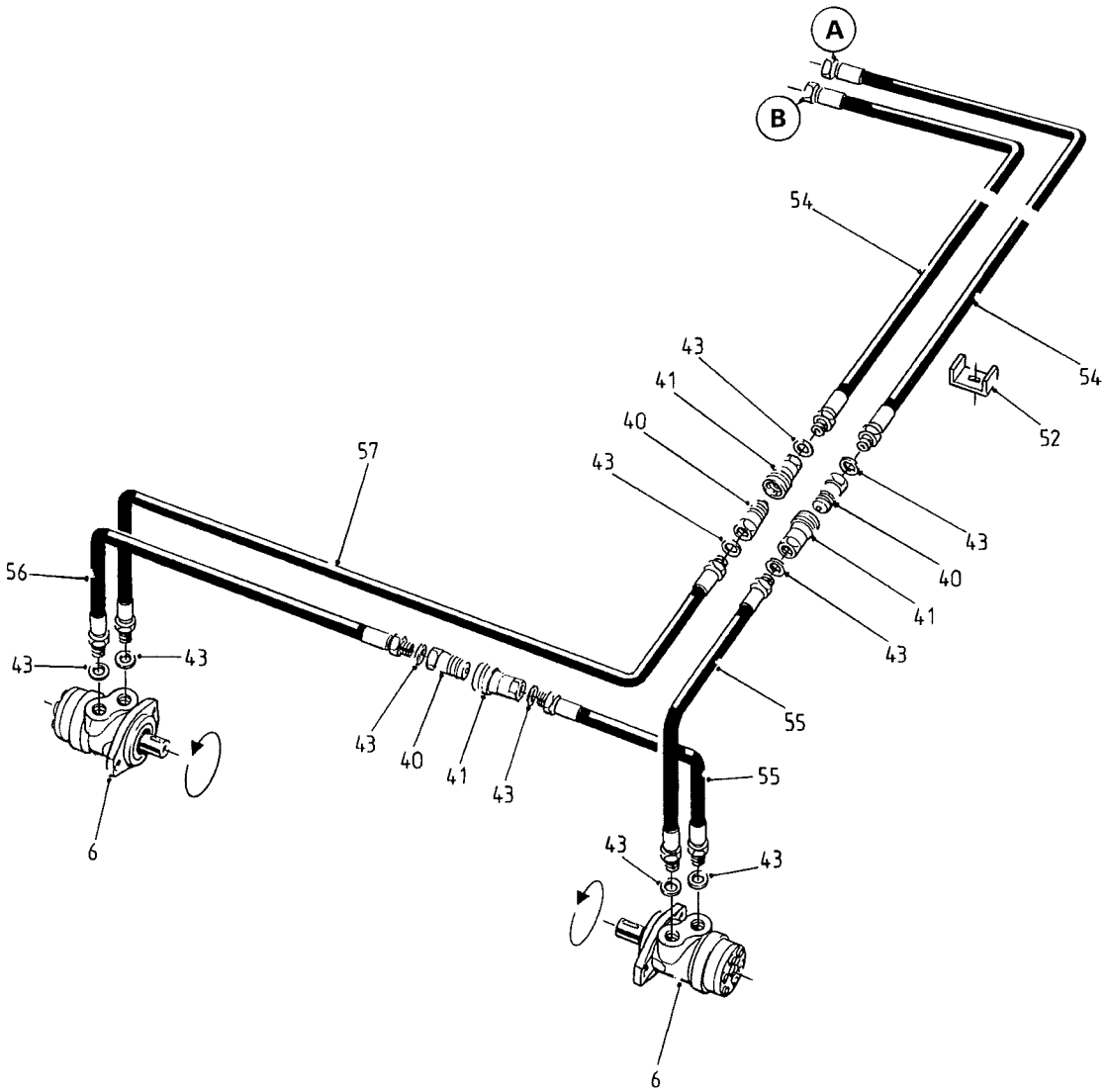


Connection to two section valve



Connection to three section valve

VS-SP031



Powered Disc Coulter Assembly

Bed Work - Assy No 46016

Item	Part No.	Description	Qty.	Remarks
1	11648	Tension Spring	4	
2				
3	27286	Clamp Plate	4	
4				
5	41072	Adjuster Handle	2	
6	41397	Hydraulic Motor (OMP200)	2	
7				
8	46287	Disc Mounting	2	
9	46289	Adjuster	2	
10	46290	Scraper Bracket	4	
11	46291	LH Scraper Support	1	
12	46292	RH Scraper Support	1	
13	46546	Seal (R23 60x90x8)	2	
14	46547	Disc Leg	2	
15	46548	LH Disc Arm	1	
16	46549	RH Disc Arm	1	
17	46550	Disc Hub	2	
18	46551	Pivot Pin	2	
19	46559	Tensioner	2	
20	46560	Tensioner Bracket	2	
21	46561	Tensioner Spring Anchor	2	
22	46562	Arm Spring Anchor	2	
23	46563	External Circlip (Ø55mm)	2	
24	46564	Internal Circlip (Ø90mm)	2	
25				
26				
27				
28				
29				
30	0000200003	Disc Coulter	2	
31	2060700006	Scraper	4	
32				
33	6011RS	Bearing	4	
34				
35	GS412	1/8"BSP Straight Grease Nipple	2	
36				
37	RH53NM	Nylon Bush	2	
38				
39				
		Hydraulic Components Consists Of:		
40	10140	1/2"BSP Male Quick Release Coupling	3	
41	10141	1/2"BSP Fem Quick Release Coupling	3	
42				
43	11124	1/2"BSP Dowty Seal	10	
44				
45	26086	1/2"BSP M F Swept 90°Adaptor	1	
46				
47	31167	M22 Dowty Seal	1	
48	31168	M22x1/2"BSP M M Adaptor	1	
49				
50	32512	3/4"BSP F M M Tee	1	Used with 3 section valve only
51				
52	43209	Hose Clamp	2	If required
53				

Powered Disc Coulter Assembly

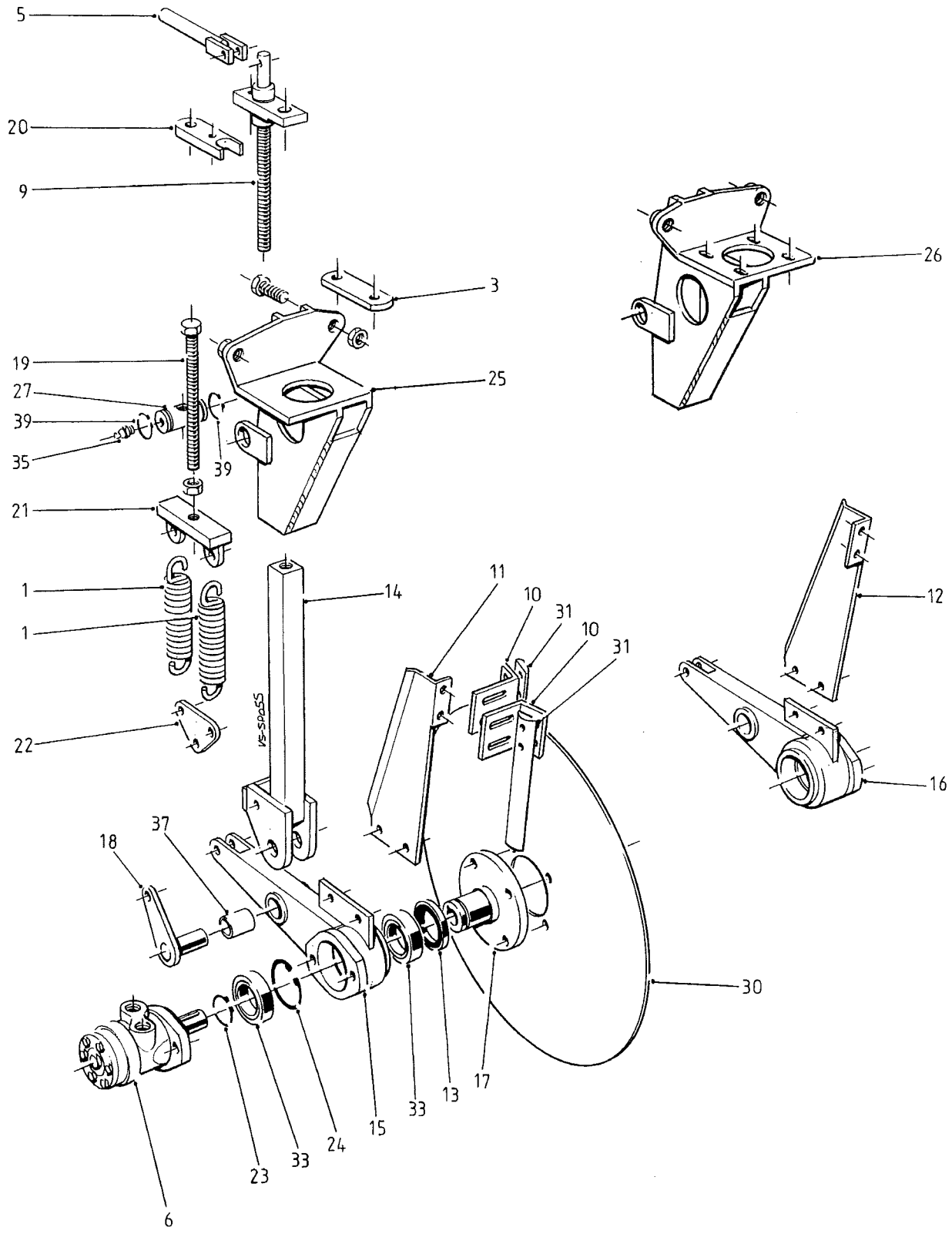
Bed Work - Assy No 46016

Item	Part No.	Description	Qty.	Remarks
54	46616	1/2"Hose Assembly (6000mm)	2	
55	46659	1/2"Hose Assembly (1600mm)	2	
56	46660	1/2"Hose Assembly (1900mm)	1	
57	46661	1/2"Hose Assembly (3200mm)	1	
58				
59	TBMW659	3/4"BSPFx1/2"BSPM Swivel Adaptor	1	

Machines from Serial No VIS 032

Powered Disc Coulter Assembly

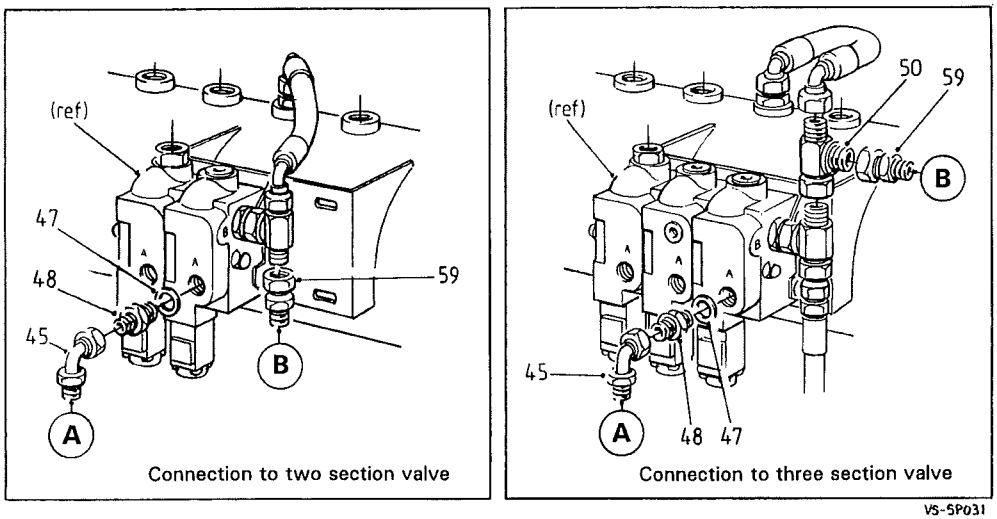
Bed Work - Assy No 46016

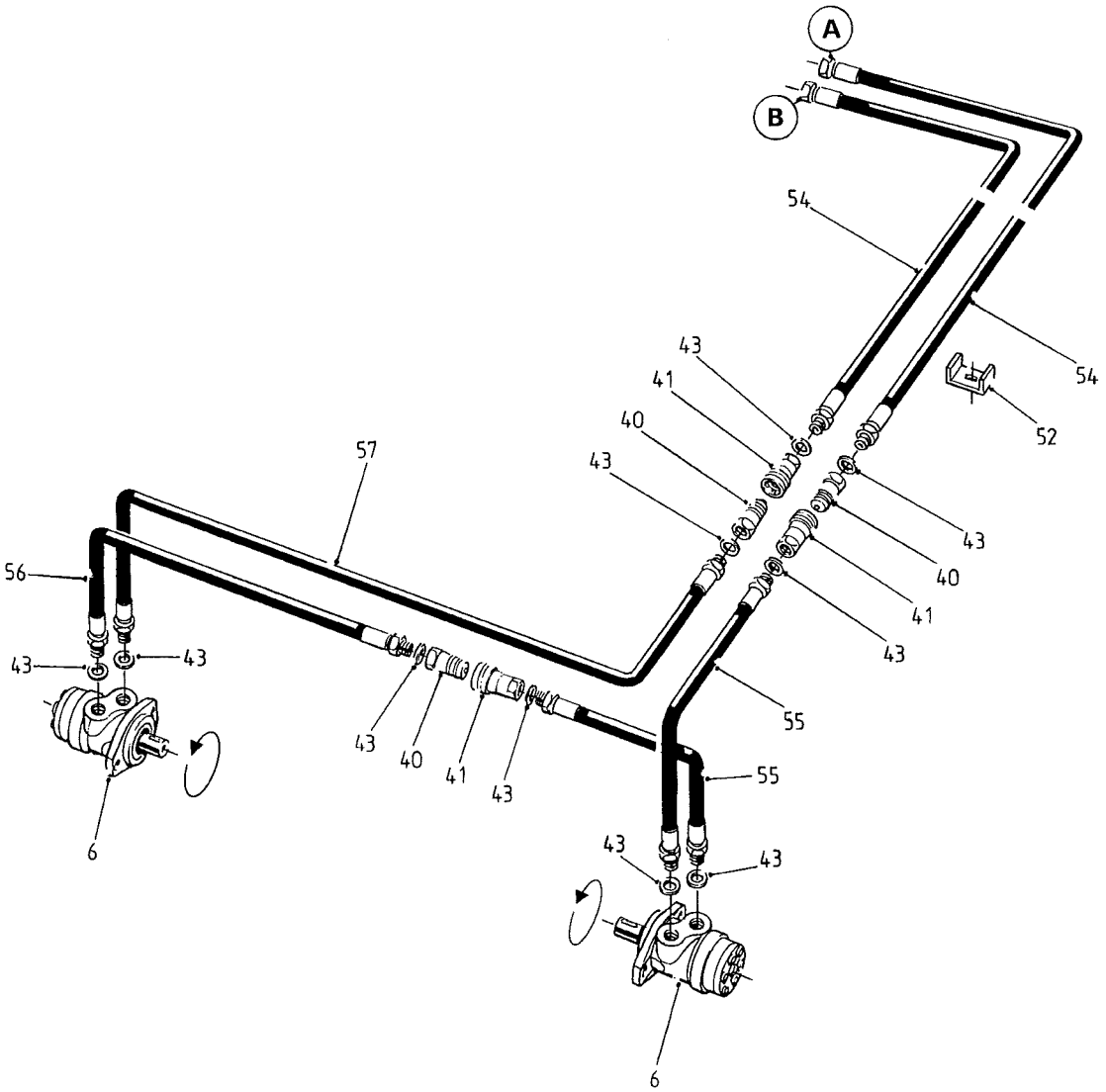


Machines from Serial No VIS 032

Powered Disc Coulter Assembly

Bed Work - Assy No 46016





Machines from Serial No VIS 032

Powered Disc Coulter Assembly

Bed Work - Assy No 46016

Item	Part No.	Description	Qty.	Remarks
1	11648	Tension Spring	4	
2				
3	27286	Clamp Plate	4	
4				
5	41072	Adjuster Handle	2	
6	41397	Hydraulic Motor (OMP200)	2	
7				
8				
9	46289	Adjuster	2	
10	46290	Scraper Bracket	4	
11	46291	LH Scraper Support	1	
12	46292	RH Scraper Support	1	
13	46546	Seal (R23 60x90x8)	2	
14	46547	Disc Leg	2	
15	46548	LH Disc Arm	1	
16	46549	RH Disc Arm	1	
17	46550	Disc Hub	2	
18	46551	Pivot Pin	2	
19	46559	Tensioner	2	
20	46560	Tensioner Bracket	2	
21	46561	Tensioner Spring Anchor	2	
22	46562	Arm Spring Anchor	2	
23	46563	External Circlip (Ø55mm)	2	
24	46564	Internal Circlip (Ø90mm)	2	
25	46782	Disc Mounting LH	1	
26	46783	Disc Mounting RH	1	
27	46820	Adjuster Boss	2	
28				
29				
30	0000200003	Disc Coulter	2	
31	2060700006	Scraper	4	
32				
33	6011RS	Bearing	4	
34				
35	GS412	1/8"BSP Straight Grease Nipple	2	
36				
37	RH53NM	Nylon Bush	2	
38				
39	W0199	External Circlip (Ø35mm)	4	
		Hydraulic Components Consists Of:		
40	10140	1/2"BSP Male Quick Release Coupling	3	
41	10141	1/2"BSP Fem Quick Release Coupling	3	
42				
43	11124	1/2"BSP Dowty Seal	10	
44				
45	26086	1/2"BSP M F Swept 90°Adaptor	1	
46				
47	31167	M22 Dowty Seal	1	
48	31168	M22x1/2"BSP M M Adaptor	1	
49				
50	32512	3/4"BSP F M M Tee	1	Used with 3 section valve only
51				
52	43209	Hose Clamp	2	If required
53				

Machines from Serial No VIS 032

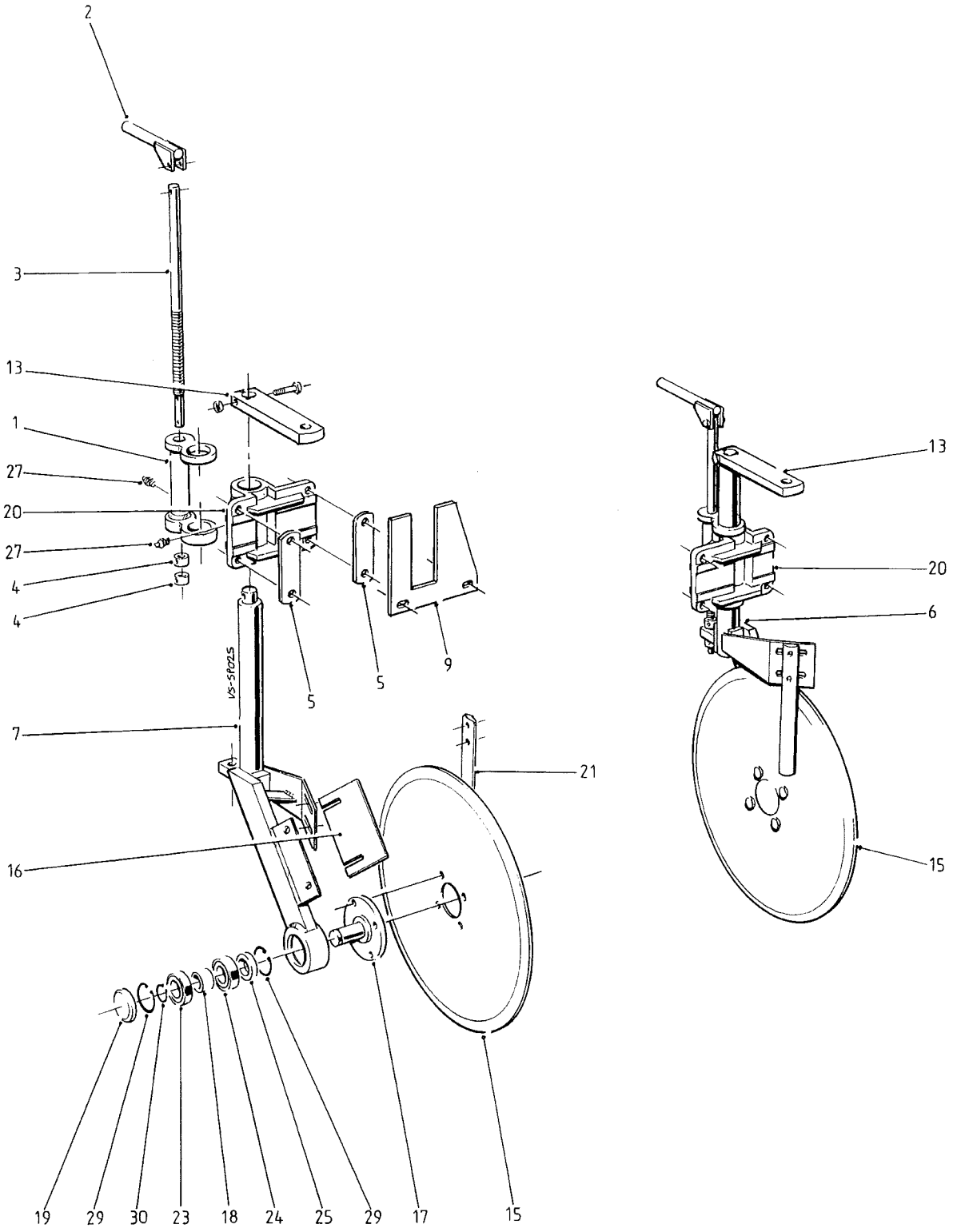
Powered Disc Coulter Assembly

Bed Work - Assy No 46016

Item	Part No.	Description	Qty.	Remarks
54	46616	1/2"Hose Assembly (6000mm)	2	
55	46659	1/2"Hose Assembly (1600mm)	2	
56	46660	1/2"Hose Assembly (1900mm)	1	
57	46661	1/2"Hose Assembly (3200mm)	1	
58				
59	TBMW659	3/4"BSPFx1/2"BSPM Swivel Adaptor	1	

Pivoting Disc Coulter Assemblies

2 Row Work - Assy No 46078
Bed Work - Assy No 46079



Pivoting Disc Coulter Assemblies

2 Row Work - Assy No 46078
Bed Work - Assy No 46079

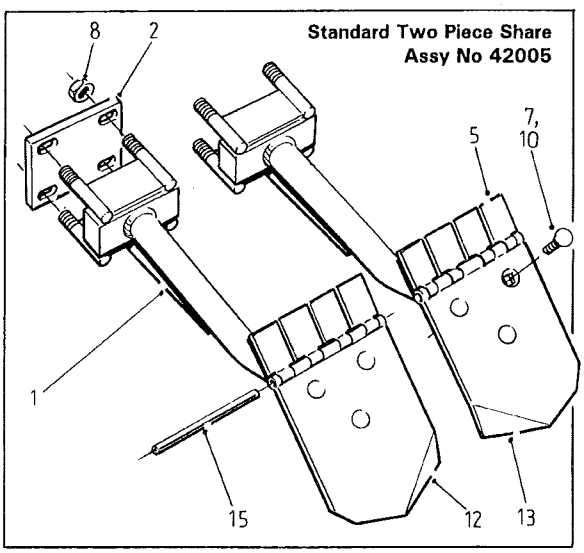
Item	Part No.	Description	Qty.	Remarks
	46078	**Pivoting Disc Coulter Assembly (2 Row Work) Consists Of:**		
1	27060	Depth Adjuster Support	4	
2	27061	Depth Adjuster Handle	4	
3	27062	Depth Adjuster Screw	4	
4	27063	Locking Collar	8	
5	27286	Clamp Plate	8	
6	27287	RH Disc Leg	2	
7	27288	LH Disc Leg	2	
8				
9	46598	Disc Arm Stop Plate	4	
10				
11				
12				
13	2060700001	Steering Arm	4	
14				
15	0000200003	Disc Coulter	4	
16	2000700004	Scraper	4	
17	2000703001	Disc Spindle	4	
18	2000703002	Steel Spacer	4	
19	2000703003	Dust Cap	4	
20	2020700001	Disc Leg Mounting	4	
21	2060700006	Scraper	4	
22				
23	6009	Bearing	4	
24	6009RS	Bearing	4	
25	6009ZJV	Nilos Ring	4	
26				
27	GS412	1/8"BSP Straight Grease Nipple	8	
28				
29	W0116	Internal Circlip (Ø75mm)	8	
30	W0117	External Circlip (Ø45mm)	4	
31				
	46079	**Pivoting Disc Coulter Assembly (Bed Work) Consists Of:**		
1	27060	Depth Adjuster Support	2	
2	27061	Depth Adjuster Handle	2	
3	27062	Depth Adjuster Screw	2	
4	27063	Locking Collar	4	
5	27286	Clamp Plate	4	
6	27287	RH Disc Leg	1	
7	27288	LH Disc Leg	1	
8				
9	46598	Disc Arm Stop Plate	2	
10				
11				
12				
13	2060700001	Steering Arm	2	
14				
15	0000200003	Disc Coulter	2	

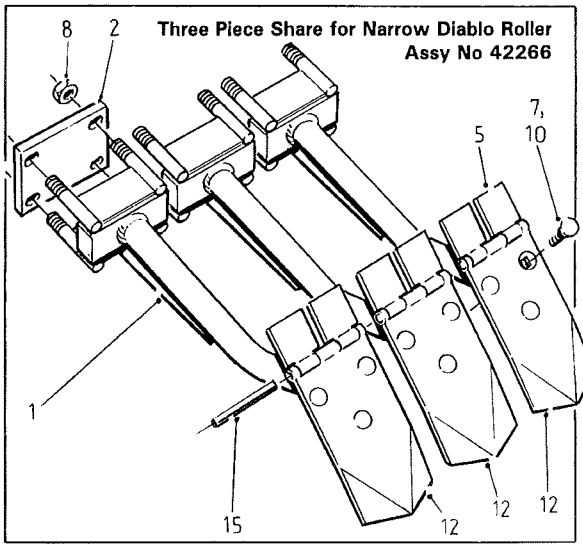
Pivoting Disc Coulter Assemblies

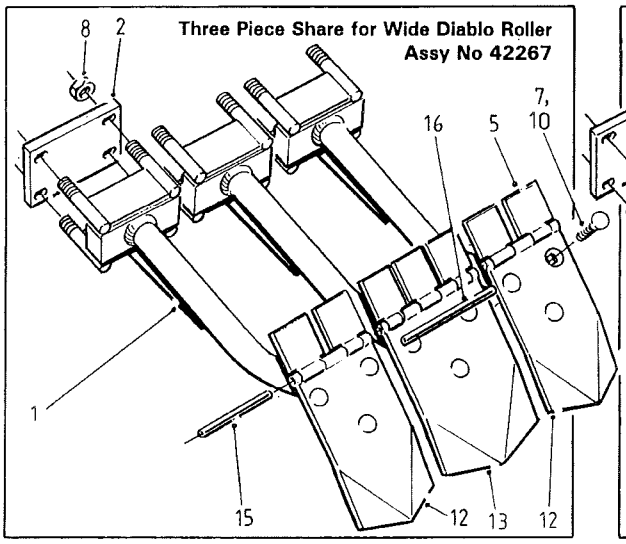
2 Row Work - Assy No 46078
Bed Work - Assy No 46079

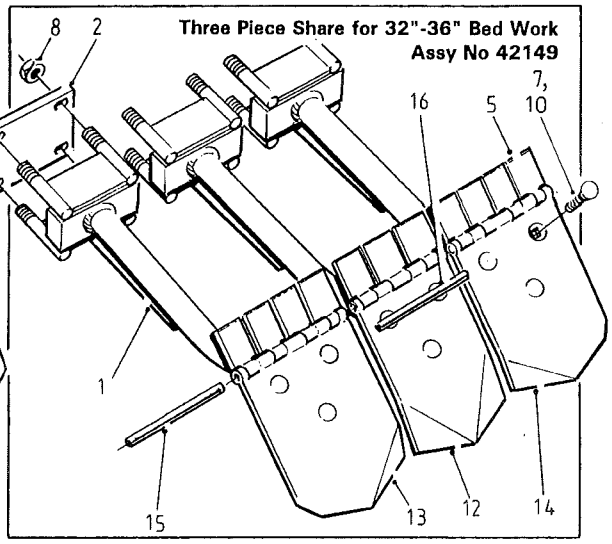
Item	Part No.	Description	Qty.	Remarks
16	2000700004	Scraper	2	
17	2000703001	Disc Spindle	2	
18	2000703002	Steel Spacer	2	
19	2000703003	Dust Cap	2	
20	2020700001	Disc Leg Mounting	2	
21	2060700006	Scraper	2	
22				
23	6009	Bearing	2	
24	6009RS	Bearing	2	
25	6009ZJV	Nilos Ring	2	
26				
27	GS412	1/8"BSP Straight Grease Nipple	4	
28				
29	W0116	Internal Circlip (Ø75mm)	4	
30	W0117	External Circlip (Ø45mm)	2	
31				

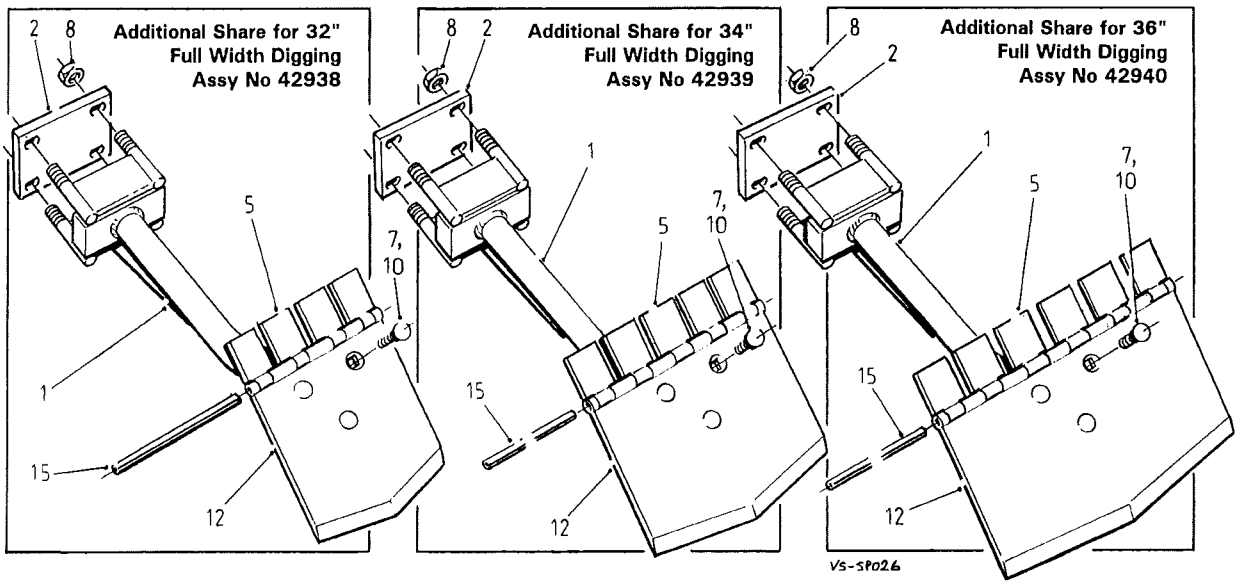
Share Assemblies











Share Assemblies

Standard Two Piece Share - Assy No 42005
Three Piece Share for Narrow Diablo Roller - Assy No 42266
Three Piece Share for Wide Diablo Roller - Assy No 42267
Three Piece Share for 32"-36" Bed Work - Assy No 42149

Item	Part No.	Description	Qty.	Remarks
	42005	**Standard Two Piece Share Assy Consists Of:**		
1	44226	Share Arm	4	
2	44227	Mounting Plate	4	
3				
4				
5	42808	Tip Plate	16	
6				
7	22041012	M12 Locknut	12	
8	22041016	M16 Locknut	16	
9				
10	22083012/035	M12 Share Bolt	12	
11				
12	27880	Share Blade RH	2	
13	27881	Share Blade LH	2	
14				
15	27882	Pivot Bar	4	
16				
	42266	**Three Piece Share for Narrow Diablo Roller Consists Of:**		
1	44226	Share Arm	6	
2	44227	Mounting Plate	6	
3				
4				
5	42808	Tip Plate	12	
6				
7	22041012	M12 Locknut	18	
8	22041016	M16 Locknut	24	
9				
10	22083012/035	M12 Share Bolt	18	
11				
12	0000205200	Share Blade	6	
13				
14				
15	0000204105	Pivot Bar	6	
16				
	42267	**Three Piece Share for Wide Diablo Roller Consists Of:**		
1	44226	Share Arm	6	
2	44227	Mounting Plate	6	
3				
4				
5	42808	Tip Plate	14	
6				
7	22041012	M12 Locknut	18	
8	22041016	M16 Locknut	24	

Share Assemblies

Standard Two Piece Share - Assy No 42005
Three Piece Share for Narrow Diablo Roller - Assy No 42266
Three Piece Share for Wide Diablo Roller - Assy No 42267
Three Piece Share for 32"-36" Bed Work - Assy No 42149

Item	Part No.	Description	Qty.	Remarks
9				
10	22083012/035	M12 Share Bolt	18	
11				
12	0000205200	Share Blade (Narrow)	4	
13	27381	Share Blade (Wide)	2	
14				
15	0000204105	Pivot Bar (Narrow)	4	
16	27531	Pivot Bar (Wide)	2	
	42149	**Three Piece Share for 32"-36" Bed Work Consists Of:**		
1	44226	Share Arm	6	
2	44227	Mounting Plate	6	
3				
4				
5	42808	Tip Plate	22	
6				
7	22041012	M12 Locknut	18	
8	22041016	M16 Locknut	24	
9				
10	22083012/035	M12 Share Bolt	18	
11				
12	27381	Share Blade	2	
13	27880	Share Blade RH	2	
14	27881	Share Blade LH	2	
15	27882	Pivot Bar (Wide)	4	
16	27531	Pivot Bar (Narrow)	2	
	42938	**Additional Share for 32" Full Width Digging Consists Of:**		
1	44226	Share Arm	1	
2	44227	Mounting Plate	1	
3				
4				
5	42808	Tip Plate	4	
6				
7	22041012	M12 Locknut	3	
8	22041016	M16 Locknut	4	
9				
10	22083012/035	M12 share Bolt	3	
11				
12	42917	Share Blade (292mm wide)	1	(c/w tip plates 42941)
13				
14				
15	42935	Pivot Bar	1	
16				

Share Assemblies

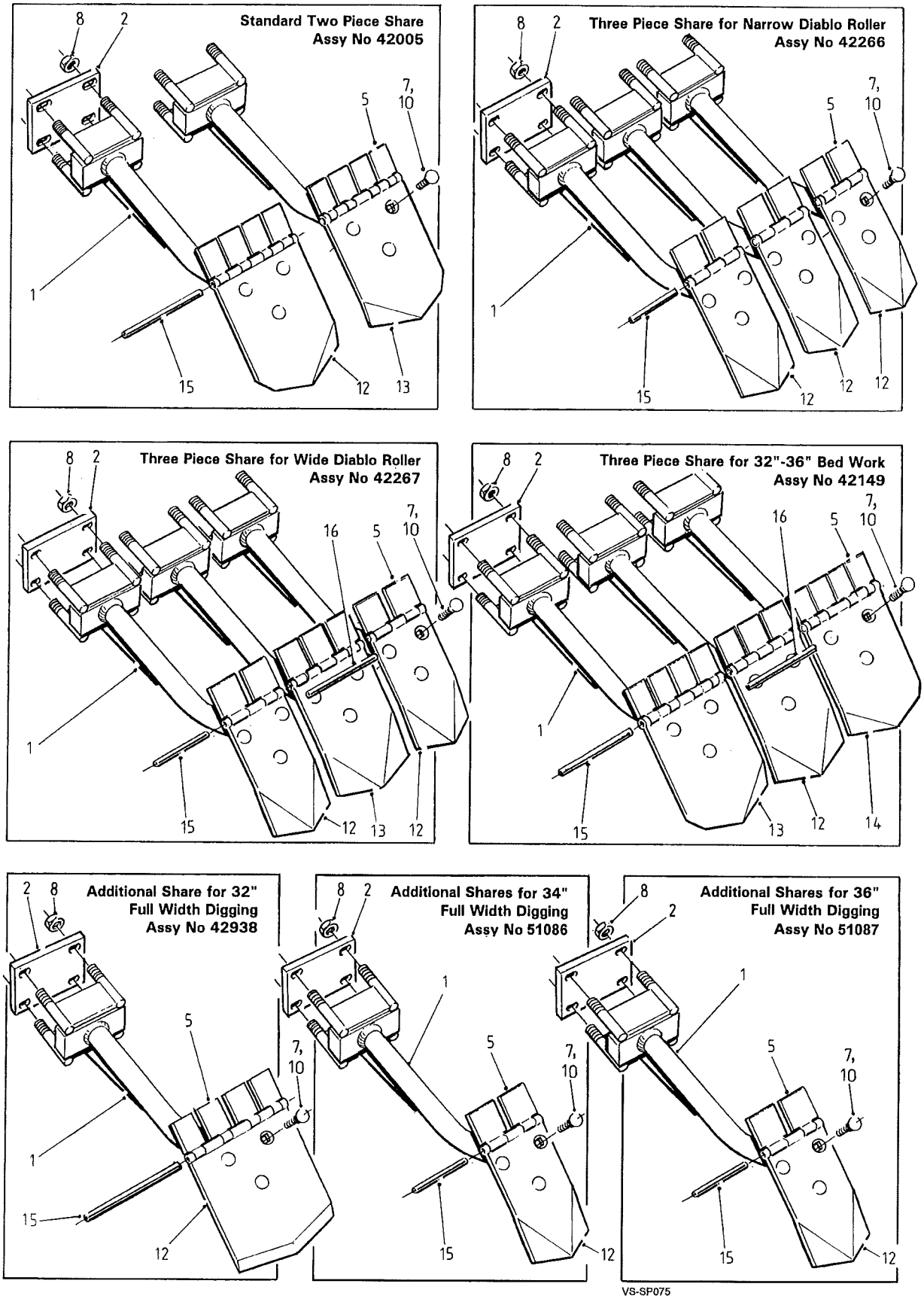
Standard Two Piece Share - Assy No 42005
Three Piece Share for Narrow Diablo Roller - Assy No 42266
Three Piece Share for Wide Diablo Roller - Assy No 42267
Three Piece Share for 32"-36" Bed Work - Assy No 42149

Item	Part No.	Description	Qty.	Remarks
	42939	**Additional Share for 34" Full Width Digging Consists Of:**		
1	44226	Share Arm	1	
2	44227	Mounting Plate	1	
3				
4				
5	42808	Tip Plate	5	
6				
7	22041012	M12 Locknut	3	
8	22041016	M16 Locknut	4	
9				
10	22083012/035	M12 Share Bolt	3	
11				
12	42918	Share Blade (343mm wide)	1	(c/w tip plates 42942)
13				
14				
15	42936	Pivot Bar	1	
16				

	42940	**Additional Share for 36" Full Width Digging Consists Of:**		
1	44226	Share Arm	1	
2	44227	Mounting Plate	1	
3				
4				
5	42808	Tip Plate	6	
6				
7	22041012	M12 Locknut	3	
8	22041016	M16 Locknut	4	
9				
10	22083012/035	M12 Share Bolt	3	
11				
12	42919	Share Blade (395mm wide)	1	(c/w tip plates 42943)
13				
14				
15	42937	Pivot Bar	1	
16				

Machines from Serial No VIS 054

Share Assemblies



Machines from Serial No VIS 054

Share Assemblies

Standard Two Piece Share - Assy No 42005
Three Piece Share for Narrow Diablo Roller - Assy No 42266
Three Piece Share for Wide Diablo Roller - Assy No 42267
Three Piece Share for 32"-36" Bed Work - Assy No 42149

Item	Part No.	Description	Qty.	Remarks
	42005	**Standard Two Piece Share Assy Consists Of:**		
1	44226	Share Arm	4	
2	44227	Mounting Plate	4	
3				
4				
5	42808	Tip Plate	16	
6				
7	22041012	M12 Locknut	12	
8	22041016	M16 Locknut	16	
9				
10	22083012/035	M12 Share Bolt	12	
11				
12	27880	Share Blade RH	2	
13	27881	Share Blade LH	2	
14				
15	27882	Pivot Bar	4	
16				
	42266	**Three Piece Share for Narrow Diablo Roller Consists Of:**		
1	44226	Share Arm	6	
2	44227	Mounting Plate	6	
3				
4				
5	42808	Tip Plate	12	
6				
7	22041012	M12 Locknut	18	
8	22041016	M16 Locknut	24	
9				
10	22083012/035	M12 Share Bolt	18	
11				
12	0000205200	Share Blade	6	
13				
14				
15	0000204105	Pivot Bar	6	
16				
	42267	**Three Piece Share for Wide Diablo Roller Consists Of:**		
1	44226	Share Arm	6	
2	44227	Mounting Plate	6	
3				
4				
5	42808	Tip Plate	14	
6				
7	22041012	M12 Locknut	18	
8	22041016	M16 Locknut	24	

Machines from Serial No VIS 054

Share Assemblies

Standard Two Piece Share - Assy No 42005
Three Piece Share for Narrow Diablo Roller - Assy No 42266
Three Piece Share for Wide Diablo Roller - Assy No 42267
Three Piece Share for 32"-36" Bed Work - Assy No 42149

Item	Part No.	Description	Qty.	Remarks
9				
10	22083012/035	M12 Share Bolt	18	
11				
12	0000205200	Share Blade (Narrow)	4	
13	27381	Share Blade (Wide)	2	
14				
15	0000204105	Pivot Bar (Narrow)	4	
16	27531	Pivot Bar (Wide)	2	
	42149	**Three Piece Share for 32"-36" Bed Work Consists Of:**		
1	44226	Share Arm	6	
2	44227	Mounting Plate	6	
3				
4				
5	42808	Tip Plate	22	
6				
7	22041012	M12 Locknut	18	
8	22041016	M16 Locknut	24	
9				
10	22083012/035	M12 Share Bolt	18	
11				
12	27381	Share Blade	2	
13	27880	Share Blade RH	2	
14	27881	Share Blade LH	2	
15	27882	Pivot Bar (Wide)	4	
16	27531	Pivot Bar (Narrow)	2	
	42938	**Additional Share for 32" Full Width Digging Consists Of:**		
1	44226	Share Arm	1	
2	44227	Mounting Plate	1	
3				
4				
5	42808	Tip Plate	4	
6				
7	22041012	M12 Locknut	3	
8	22041016	M16 Locknut	4	
9				
10	22083012/035	M12 share Bolt	3	
11				
12	42917	Share Blade (292mm wide)	1	(c/w tip plates 42941)
13				
14				
15	42935	Pivot Bar	1	
16				

Machines from Serial No VIS 054

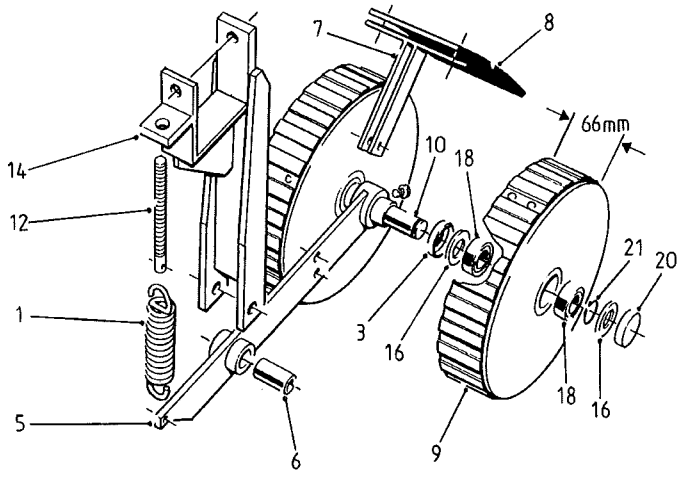
Share Assemblies

Standard Two Piece Share - Assy No 42005
Three Piece Share for Narrow Diablo Roller - Assy No 42266
Three Piece Share for Wide Diablo Roller - Assy No 42267
Three Piece Share for 32"-36" Bed Work - Assy No 42149

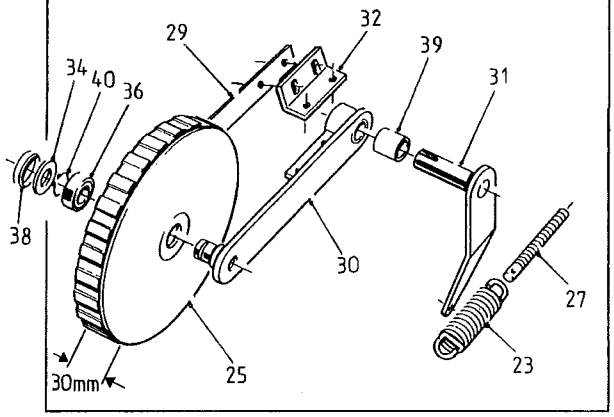
Item	Part No.	Description	Qty.	Remarks
	51086	**Additional Shares for 34" Full Width Digging Consists Of:**		
1	44226	Share Arm	2	
2	44227	Mounting Plate	2	
3				
4				
5	42808	Tip Plate	4	
6				
7	22041012	M12 Locknut	6	
8	22041016	M16 Locknut	8	
9				
10	22083012/035	M12 Share Bolt	6	
11				
12	0000205200	Share Blade (343mm wide)	2	
13				
14				
15	0000204105	Pivot Bar	2	
16				
	51087	**Additional Shares for 36" Full Width Digging Consists Of:**		
1	44226	Share Arm	3	
2	44227	Mounting Plate	3	
3				
4				
5	42808	Tip Plate	6	
6				
7	22041012	M12 Locknut	9	
8	22041016	M16 Locknut	12	
9				
10	22083012/035	M12 Share Bolt	9	
11				
12	0000205200	Share Blade (395mm wide)	3	
13				
14				
15	0000204105	Pivot Bar	3	
16				

Haulm Intake Roller Assemblies

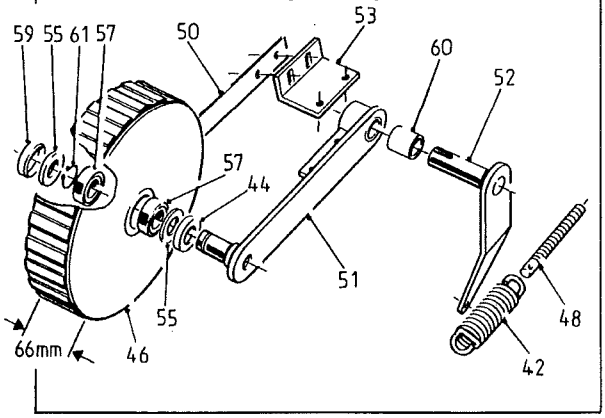
Centre Roller Assemblies
30",32"Rows - Assy No 46468
34"Rows - Assy No 46469
36"Rows - Assy No 46470



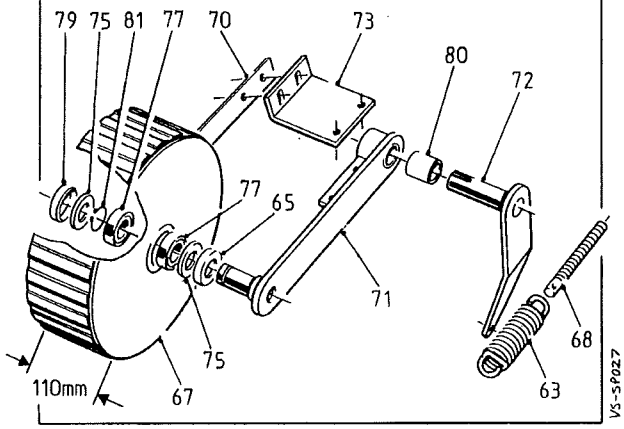
1500mm Wide - 36"Rows
Side Roller Assembly - Assy No 46443



1500mm - 30",32",34"Rows
1700mm - 34",36"Rows
Side Roller Assembly - Assy No 46444



1700mm Wide - 32"Rows
Side Roller Assembly - Assy No 46445



Haulm Intake Roller Assemblies

Centre Roller Assemblies

30",32"Rows - Assy No 46468
34"Rows - Assy No 46469
36"Rows - Assy No 46470

Side Roller Assemblies

1500mm Wide - 36"Rows - Assy No 46443
1500mm Wide - 30",32",34"Rows - Assy No 46444
1700mm Wide - 34",36"Rows - Assy No 46444
1700mm Wide - 32"Rows - Assy No 46445

Item	Part No.	Description	Qty.	Remarks
		Centre Roller Assemblies		
	46468	**30",32"Rows**		
	46469	**34"Rows**		
	46470	**36"Rows**		
		Consists Of:		
1	42679	Tension Spring	1	Replaces spring 11848
2				
3	12514	Plastic Seal	2	
4				
5	27476	Pivot Arm	1	
6	27477	Pivot Arm Spacer	1	
7	27479	Rubber Strip Support Bracket	1	Assy 46469 only
	27481	Rubber Strip Support Bracket	1	Assy 46470 only
8	27480	Rubber Strip	1	Assy 46469 only
	27482	Rubber Strip	1	Assy 46470 only
9	27483	Haulm Intake Roller (66mm)	2	
10	27485	Roller Shaft (158mm)	1	Assy 46468 only
	27486	Roller Shaft (220mm)	1	Assy 46469 only
	27487	Roller Shaft (280mm)	1	Assy 46470 only
11				
12	42889	Spring Tensioner	1	
13				
14	46463	Haulm Roller Mounting Bracket	1	
15				
16	0000300504	Felt Seal	4	
17				
18	6005RS	Bearing	4	
19				
20	PH407	Plastic Seal	2	
21	PS843	External Circlip (Ø25mm)	2	
22				

	46443	**1500mm Wide - 36"Rows**		
		Side Roller Assembly Consists Of:		
23	42679	Tension Spring	2	Replaces spring 11848
24				
25	27987R	Haulm Intake Roller (30mm)	2	
26				
27	42800	Spring Tensioner	2	
28				
29	46409	Scraper	2	
30	46410	Haulm Roller Arm	2	
31	46413	Pivot Arm	2	

Haulm Intake Roller Assemblies

Centre Roller Assemblies

30",32"Rows - Assy No 46468
34"Rows - Assy No 46469
36"Rows - Assy No 46470

Side Roller Assemblies

1500mm Wide - 36"Rows - Assy No 46443
1500mm Wide - 30",32",34"Rows - Assy No 46444
1700mm Wide - 34",36"Rows - Assy No 46444
1700mm Wide - 32"Rows - Assy No 46445

Item	Part No.	Description	Qty.	Remarks
32	46414	Scraper Mounting Bracket	2	
33				
34	0000300504	Felt Seal	4	
35				
36	6005RS	Bearing	4	
37				
38	PH407	Plastic Seal	2	
39	12122	Oilite Bush	2	Replaces bush PS441NM
40	PS843	External Circlip (Ø25mm)	2	
41				

	46444	**1500mm Wide - 30",32",34"Rows** **1700mm Wide - 34",36"Rows** **Side Roller Assembly Consists Of:**		
42	42679	Tension Spring	2	Replaces spring 11848
43				
44	12514	Plastic Seal	2	
45				
46	27483	Haulm Intake Roller (66mm)	2	
47				
48	42800	Spring Tensioner	2	
49				
50	46409	Scraper	2	
51	46411	Haulm Roller Arm	2	
52	46413	Pivot Arm	2	
53	46415	Scraper Mounting Bracket	2	
54				
55	0000300504	Felt Seal	4	
56				
57	6005RS	Bearing	4	
58				
59	PH407	Plastic Seal	2	
60	12122	Oilite Bush	2	Replaces bush PS441NM
61	PS843	External Circlip (Ø25mm)	2	
62				

	46445	**1700mm Wide - 32"Rows** **Side Roller Assembly Consists Of:**		
63	42679	Tension Spring	2	Replaces spring 11848
64				
65	12514	Plastic Seal	2	
66				
67	42660	Haulm Intake Roller (110mm)	2	

Haulm Intake Roller Assemblies

Centre Roller Assemblies

30",32"Rows - Assy No 46468
34"Rows - Assy No 46469
36"Rows - Assy No 46470

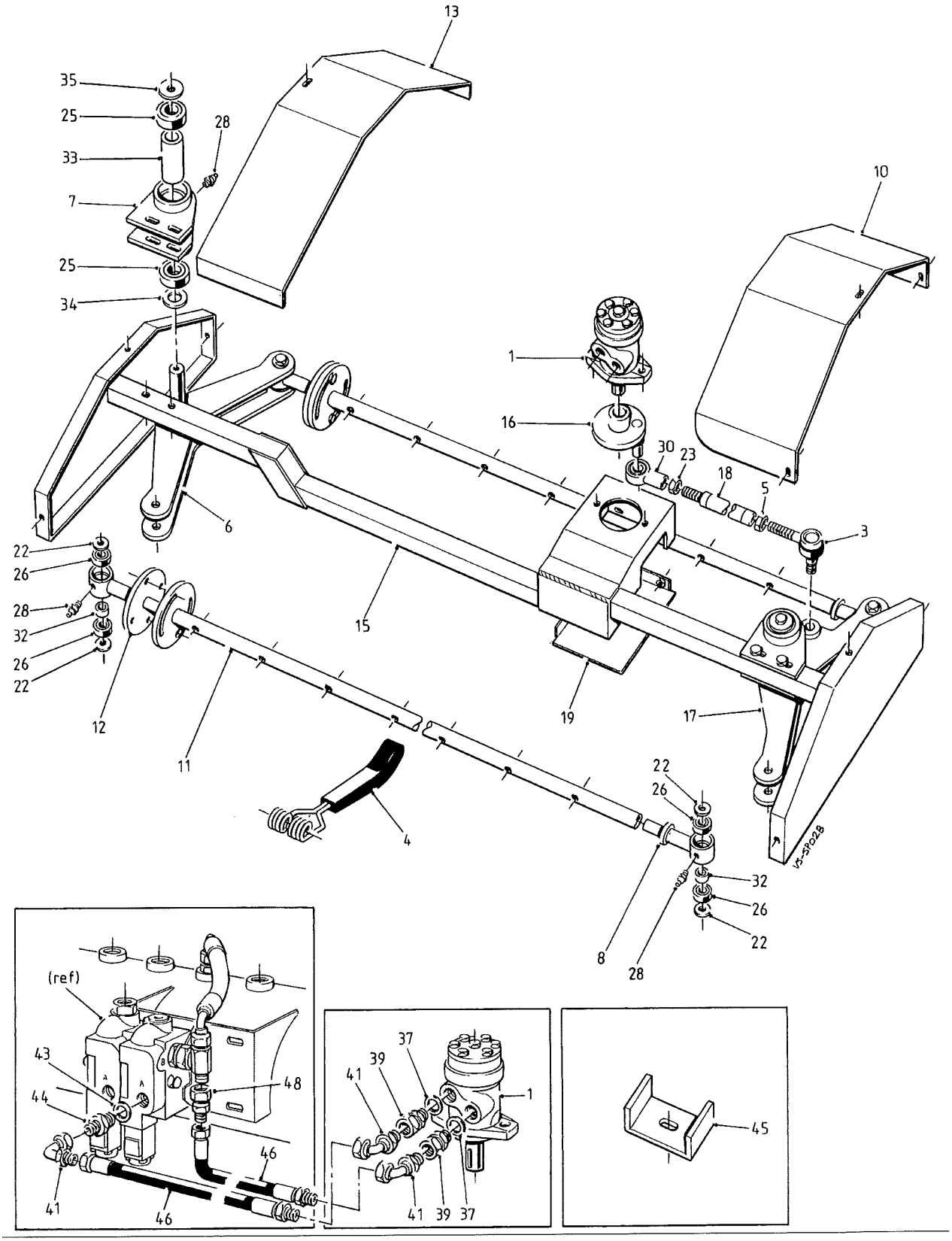
Side Roller Assemblies

1500mm Wide - 36"Rows - Assy No 46443
1500mm Wide - 30",32",34"Rows - Assy No 46444
1700mm Wide - 34",36"Rows - Assy No 46444
1700mm Wide - 32"Rows - Assy No 46445

Item	Part No.	Description	Qty.	Remarks
68	42800	Spring Tensioner	2	
69				
70	46409	Scraper	2	
71	46412	Haulm Roller Arm	2	
72	46413	Pivot Arm	2	
73	46416	Scraper Mounting Bracket	2	
74				
75	0000300504	Felt Seal	4	
76				
77	6005RS	Bearing	4	
78				
79	PH407	Plastic Seal	2	
80	12122	Oilite Bush	2	Replaces bush PS441NM
81	PS843	External Circlip (Ø25mm)	2	
82				

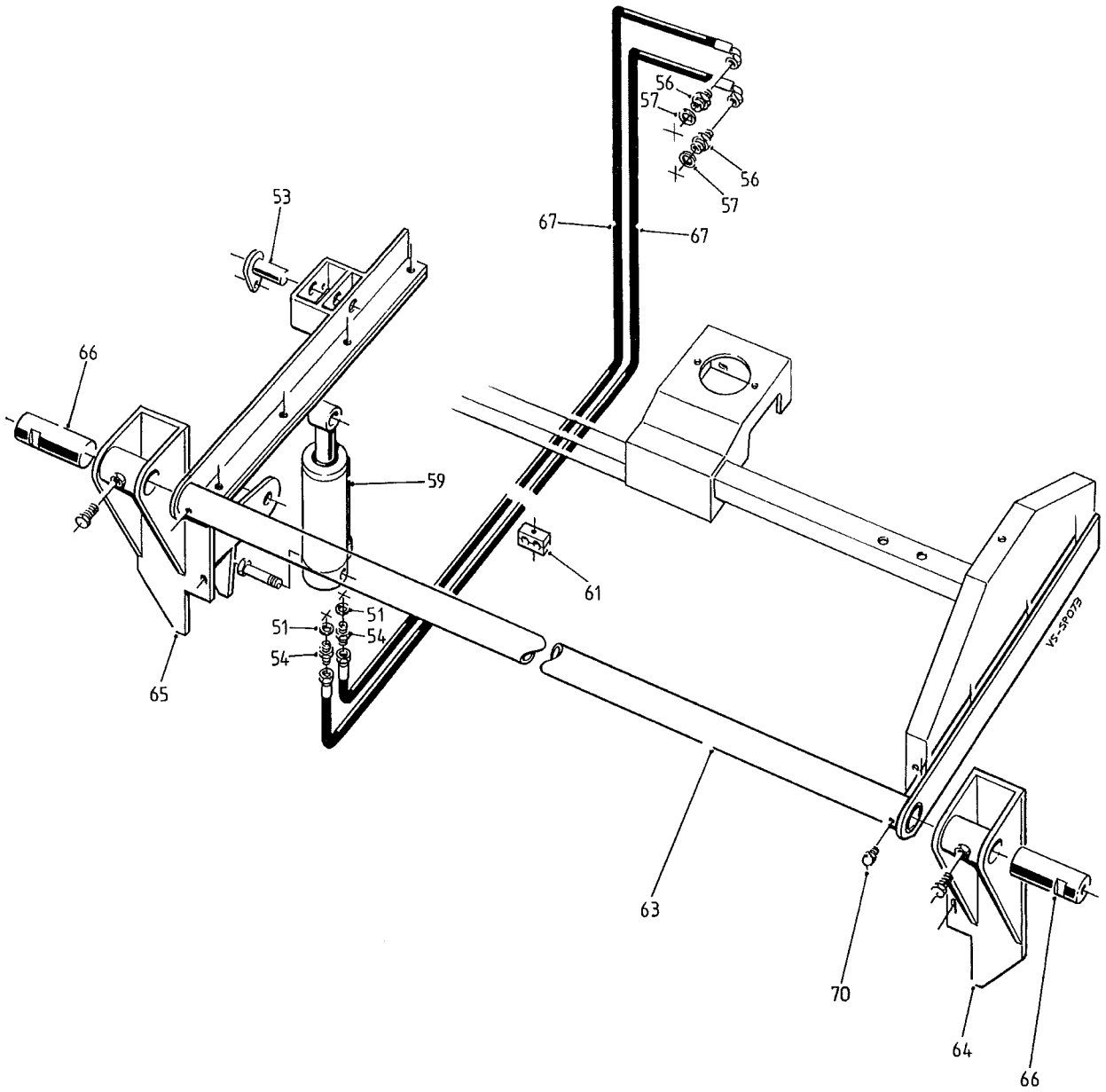
Sweeping Clod Finger Assemblies

1700mm Wide - Assy No 46022
1500mm Wide - Assy No 46023
1700mm Wide with Hydraulic Lift - Assy No 46092
1500mm Wide with Hydraulic Lift - Assy No 46093



Sweeping Clod Finger Assemblies

1700mm Wide - Assy No 46022
1500mm Wide - Assy No 46023
1700mm Wide with Hydraulic Lift - Assy No 46092
1500mm Wide with Hydraulic Lift - Assy No 46093



Sweeping Clod Finger Assemblies

1700mm Wide - Assy No 46022
1500mm Wide - Assy No 46023
1700mm Wide with Hydraulic Lift - Assy No 46092
1500mm Wide with Hydraulic Lift - Assy No 46093

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	1	
2				
3	27223	Track Rod End	1	
4	27225	Clod Finger (1700mm wide)	14	
	27225	Clod Finger (1500mm wide)	12	
5	27336	3/4"UNS Nut	1	
6	27499	Pivot Arm	1	
7	27500	Pivot Bracket	2	
8	46814	Mounting Spigot	2	Prior to Ser No VIS 032 was 27502
9				
10	42199	LH Guard	1	
11	46815	Mounting Tube (1700mm wide)	2	Prior to Ser No VIS 032 was 42783
	46816	Mounting Tube (1500mm wide)	2	Prior to Ser No VIS 032 was 42782
12	42784	Adjustable Mounting Spigot	2	
13	42977	RH Guard	1	
14				
15	46144	Mounting Frame (1700mm wide)	1	
	46145	Mounting Frame (1500mm wide)	1	
16	46146	Drive Cam	1	
17	46147	Pivot Arm	1	
18	46152	Connecting Rod (1700mm wide)	1	
	46153	Connecting Rod (1500mm wide)	1	
19	46193	Cam Guard	1	
20				
21				
22	22046012	M12 Plain Washer	8	
23	22066050	1/2"BSP Nut	1	
24				
25	6206RS	Bearing	4	
26	6301RS	Bearing	8	
27				
28	GS412	1/8"BSP Straight Grease Nipple	6	
29				
30	SCHB20	Bearing	1	
31				
32	SS020013/021	Steel Spacer	4	
33	SS042032/110	Steel Spacer	2	
34	SS045031/003	Steel Spacer	2	
35	SS050011/003	Steel Spacer	2	
36				
		Hydraulic Components Consist Of:		
37	11124	1/2"BSP Dowty Seal	2	
38				
39	12602	1/2"BSP M F Swivel Adaptor	2	
40				
41	26086	1/2"BSP M F Swept 90°Adaptor	3	
42				
43	31167	M22 Dowty Seal	1	
44	31168	M22x1/2"BSP M M Adaptor	1	
45	43209	Hose Clamp	2	

Sweeping Clod Finger Assemblies

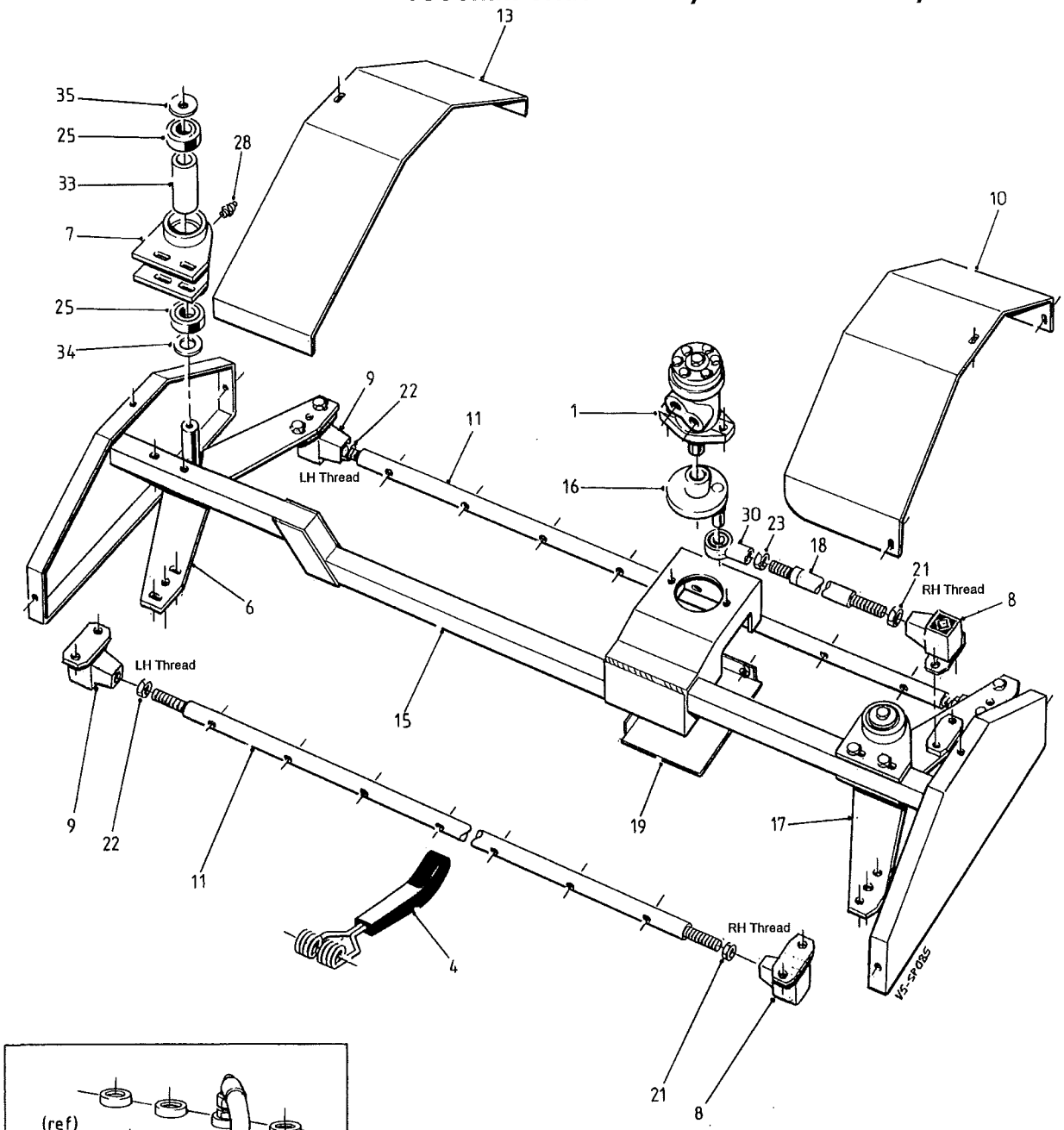
1700mm Wide - Assy No 46022
1500mm Wide - Assy No 46023
1700mm Wide with Hydraulic Lift - Assy No 46092
1500mm Wide with Hydraulic Lift - Assy No 46093

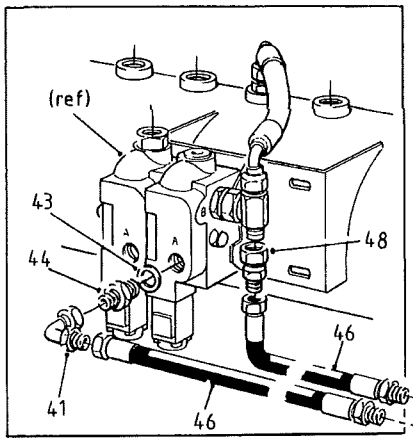
Item	Part No.	Description	Qty.	Remarks
46	46616	1/2"Hose Assembly (6000mm)	2	
47				
48	TBMW659	1/2"BSPMx3/4"BSPF Swivel Adaptor	1	
49				
50		**Additional Components for Hydraulic Lift Consist Of:**		
51	11337	1/4"BSP Dowty Seal	2	
52				
53	12139	Ram Pin	1	
54	12316	1/4"BSP M M Adaptor	2	
55				
56	27460	M18x1/4"BSP M M Adaptor	2	
57	27461	M18 Dowty Seal	2	
58				
59	42047	Hydraulic Ram	1	
60				
61	44750	12mm Pipe Clamp	4	(pair)
62				
63	46942	Lift Frame (1700mm wide)	1	
	46966	Lift Frame (1500mm wide)	1	
64	46943	LH Mounting Bracket	1	
65	46944	RH Mounting Bracket	1	
66	46949	Pivot Pin	2	
67	46950	1/4"Hose Assembly (4000mm)	2	
68				
69				
70	GS411	1/8"BSP Angled Grease Nipple	2	

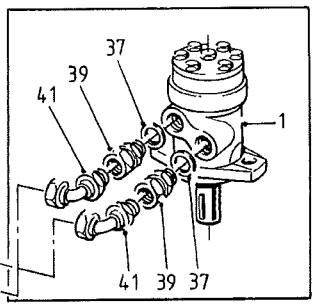
Machines from Serial No VIS 054

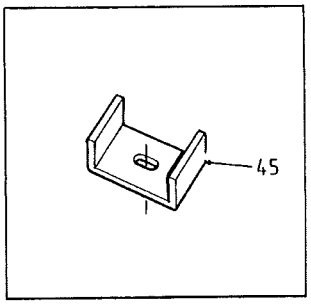
Sweeping Clod Finger Assemblies

1700mm Wide - Assy No 46022
1500mm Wide - Assy No 46023
1700mm Wide with Hydraulic Lift - Assy No 46092
1500mm Wide with Hydraulic Lift - Assy No 46093





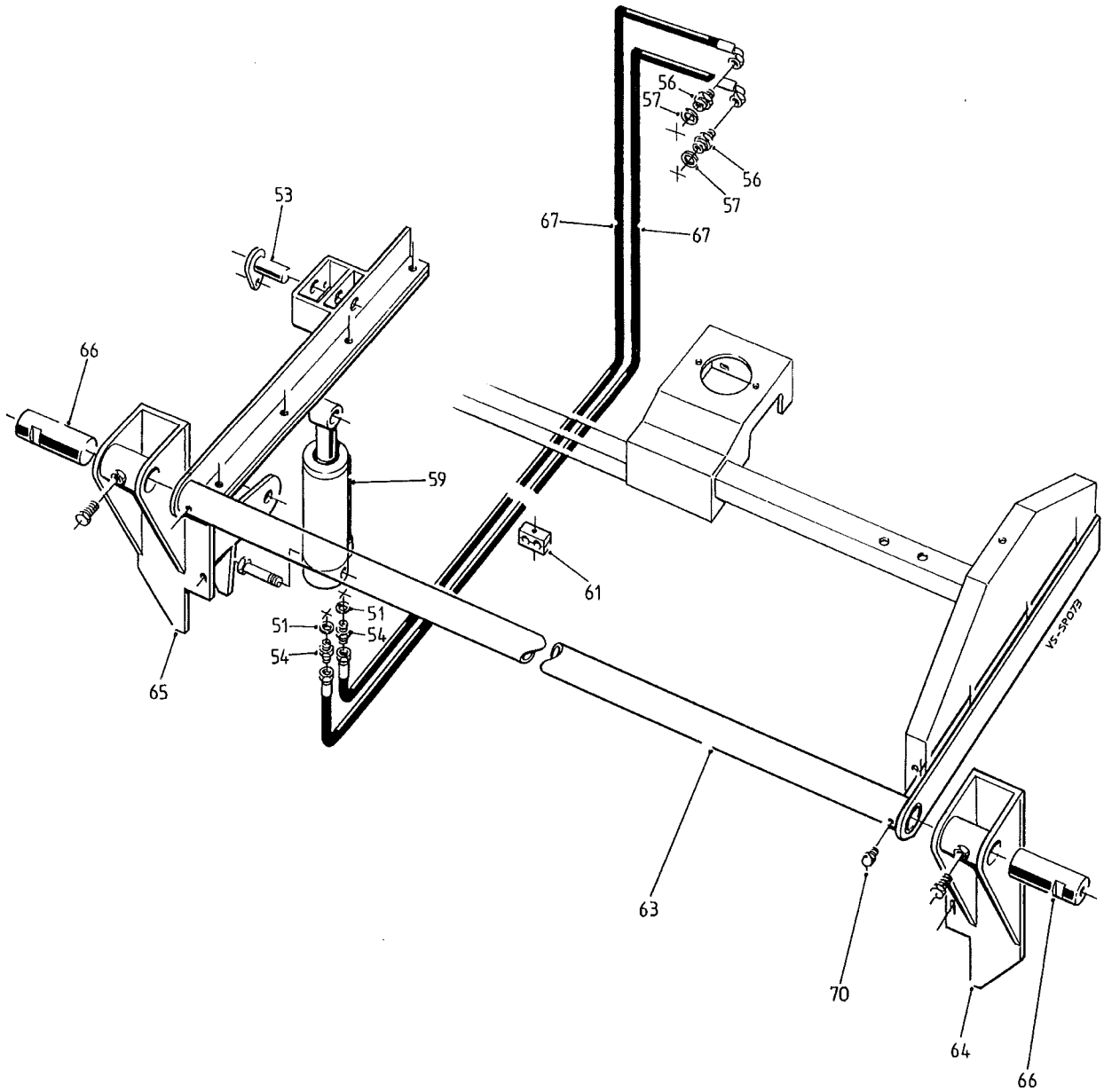




Machines from Serial No VIS 054

Sweeping Clod Finger Assemblies

1700mm Wide - Assy No 46022
1500mm Wide - Assy No 46023
1700mm Wide with Hydraulic Lift - Assy No 46092
1500mm Wide with Hydraulic Lift - Assy No 46093



Machines from Serial No VIS 054

Sweeping Clod Finger Assemblies

1700mm Wide - Assy No 46022
1500mm Wide - Assy No 46023
1700mm Wide with Hydraulic Lift - Assy No 46092
1500mm Wide with Hydraulic Lift - Assy No 46093

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	1	
2				
3				
4	27225	Clod Finger (1700mm wide)	14	
	27225	Clod Finger (1500mm wide)	12	
5				
6	51116	Pivot Arm	1	
7	27500	Pivot Bracket	2	
8	51114	M16 Rosta Bush (RH Thread)	3	
9	51115	M16 Rosta Bush (LH Thread)	2	
10	42199	LH Guard	1	
11	46815	Mounting Bar (1700mm wide)	2	
	46816	Mounting Bar (1500mm wide)	2	
12				
13	42977	RH Guard	1	
14				
15	46144	Mounting Frame (1700mm wide)	1	
	46145	Mounting Frame (1500mm wide)	1	
16	46146	Drive Cam	1	
17	51117	Drive Arm	1	
18	51120	Connecting Rod (1700mm wide)	1	
	51121	Connecting Rod (1500mm wide)	1	
19	46193	Cam Guard	1	
20				
21	22029016	M16 Nut (RH Thread)	3	
22	22063016	M16 Nut (LH Thread)	2	
23	22066050	1/2"BSP Nut	1	
24				
25	6206RS	Bearing	4	
26				
27				
28	GS412	1/8"BSP Straight Grease Nipple	2	
29				
30	SCHB20	Bearing	1	
31				
32				
33	SS042032/110	Steel Spacer	2	
34	SS045031/003	Steel Spacer	2	
35	SS050011/003	Steel Spacer	2	
36				
		Hydraulic Components Consist Of:		
37	11124	1/2"BSP Dowty Seal	2	
38				
39	12602	1/2"BSP M F Swivel Adaptor	2	
40				
41	26086	1/2"BSP M F Swept 90°Adaptor	3	
42				
43	31167	M22 Dowty Seal	1	
44	31168	M22x1/2"BSP M M Adaptor	1	
45	43209	Hose Clamp	2	

Machines from Serial No VIS 054

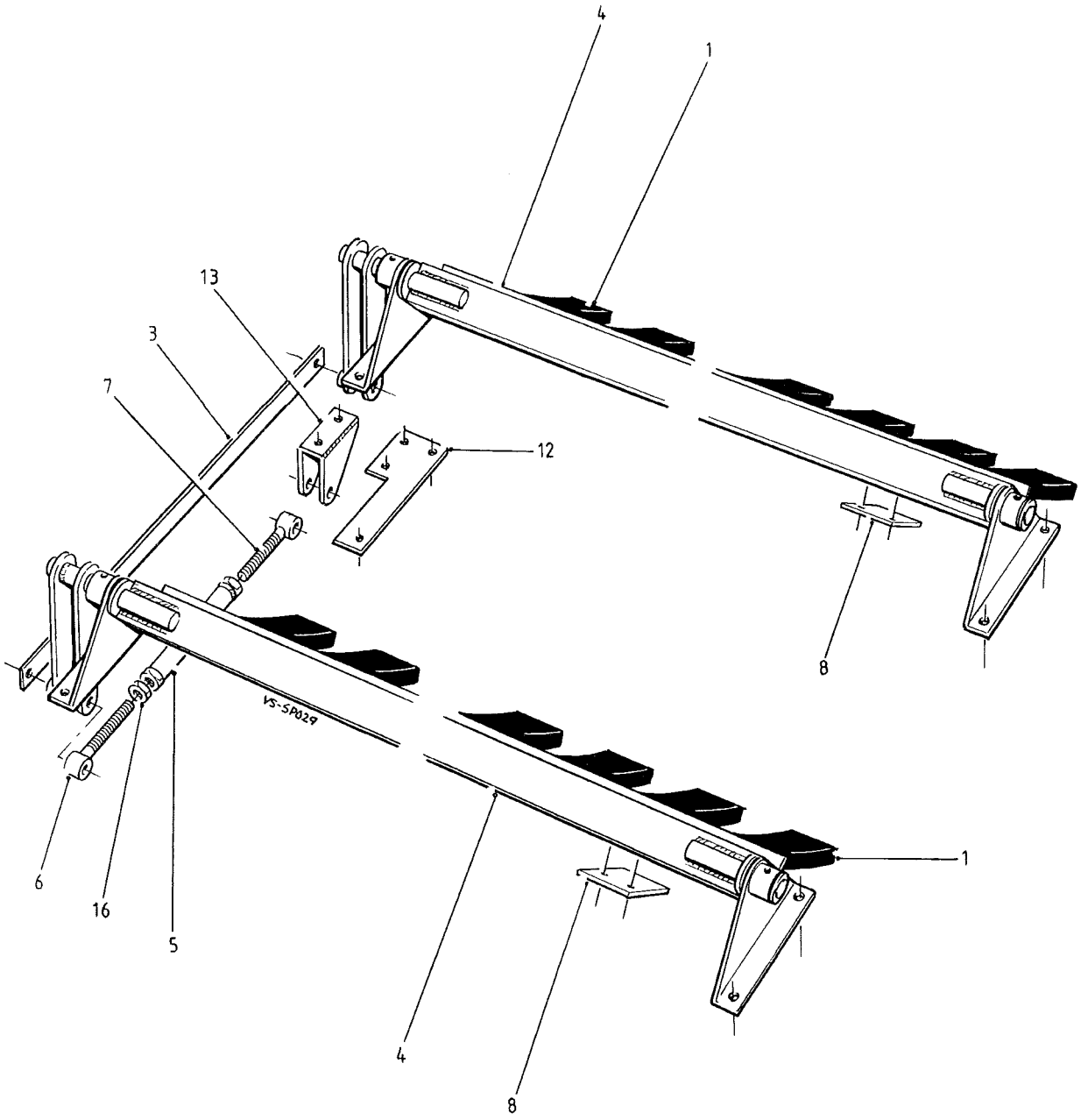
Sweeping Clod Finger Assemblies

1700mm Wide - Assy No 46022
1500mm Wide - Assy No 46023
1700mm Wide with Hydraulic Lift - Assy No 46092
1500mm Wide with Hydraulic Lift - Assy No 46093

Item	Part No.	Description	Qty.	Remarks
46	46616	1/2"Hose Assembly (6000mm)	2	
47				
48	TBMW659	1/2"BSPMx3/4"BSPF Swivel Adaptor	1	
49				
50		**Additional Components for Hydraulic Lift Consist Of:**		
51	11337	1/4"BSP Dowty Seal	2	
52				
53	12139	Ram Pin	1	
54	12316	1/4"BSP M M Adaptor	2	
55				
56	27460	M18x1/4"BSP M M Adaptor	2	
57	27461	M18 Dowty Seal	2	
58				
59	42047	Hydraulic Ram	1	
60				
61	44750	12mm Pipe Clamp	4	(pair)
62				
63	46942	Lift Frame (1700mm wide)	1	
	46966	Lift Frame (1500mm wide)	1	
64	46943	LH Mounting Bracket	1	
65	46944	RH Mounting Bracket	1	
66	46949	Pivot Pin	2	
67	46950	1/4"Hose Assembly (4000mm)	2	
68				
69				
70	GS411	1/8"BSP Angled Grease Nipple	2	

Clod Breaker Assemblies

1700mm Wide - Assy No 46070
1500mm Wide - Assy No 46071



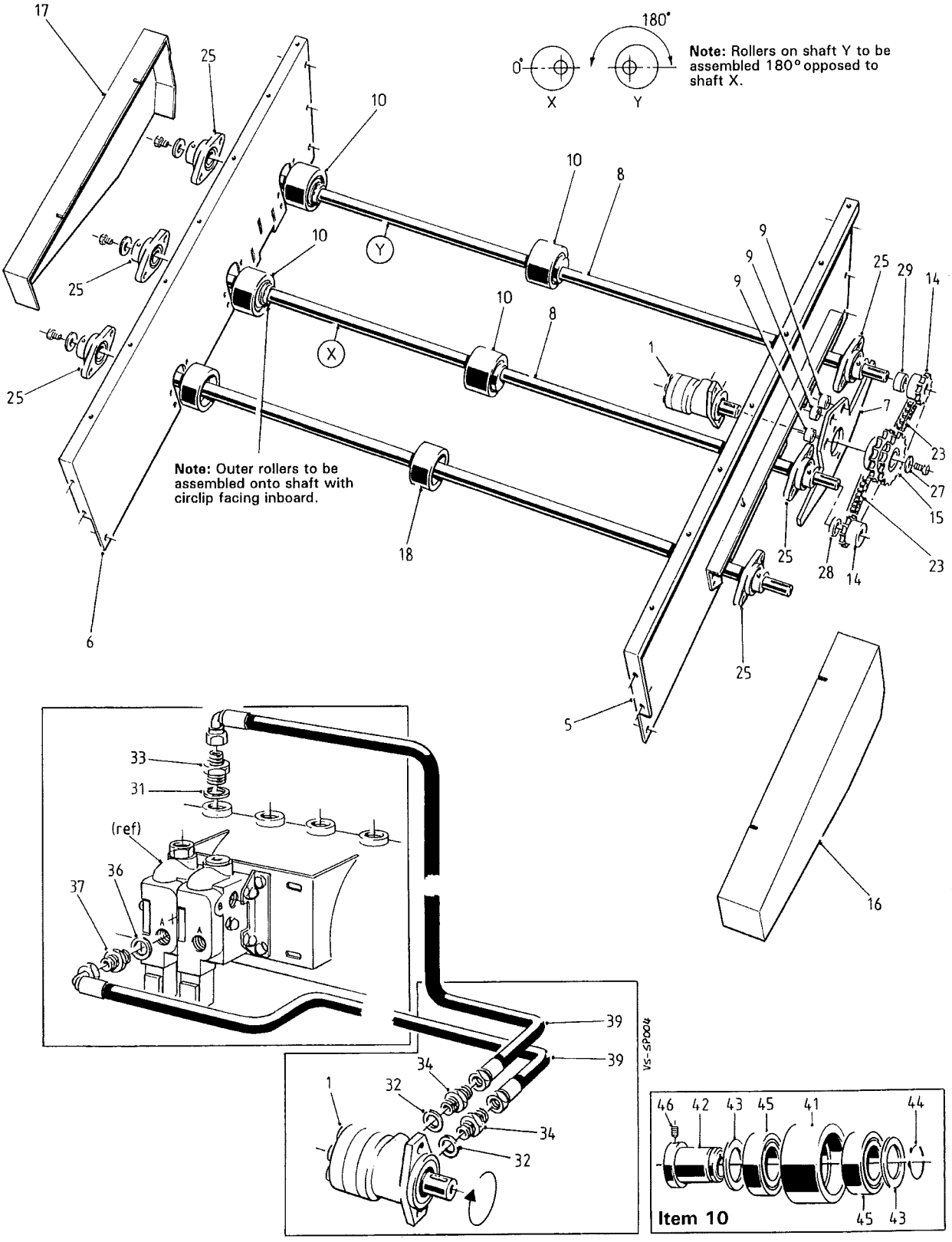
Clod Breaker Assemblies

1700mm Wide - Assy No 46070
1500mm Wide - Assy No 46071

Item	Part No.	Description	Qty.	Remarks
1	14714	Rubber Block	16	1700mm wide only
	14714	Rubber Block	14	1500mm wide only
2				
3	42269	Tie bar	1	
4	42280	Mounting Frame	2	1700mm wide only
	42590	Mounting Frame	2	1500mm wide only
5	42283	Adjuster Stay	1	
6	42350	Adjuster Link RH	1	
7	42351	Adjuster Link LH	1	
8	42790	Support Plate	16	1700mm wide only
	42790	Support Plate	14	1500mm wide only
9				
10				
11				
12	44663	Mounting Plate	1	
13	44664	Mounting Bracket	1	
14				
15				
16	22029016	M16 Plain Nut	1	
17				
18				

Double Rotary Agitator Assemblies

1700mm Wide - Assy No 46024
1500mm Wide - Assy No 46025



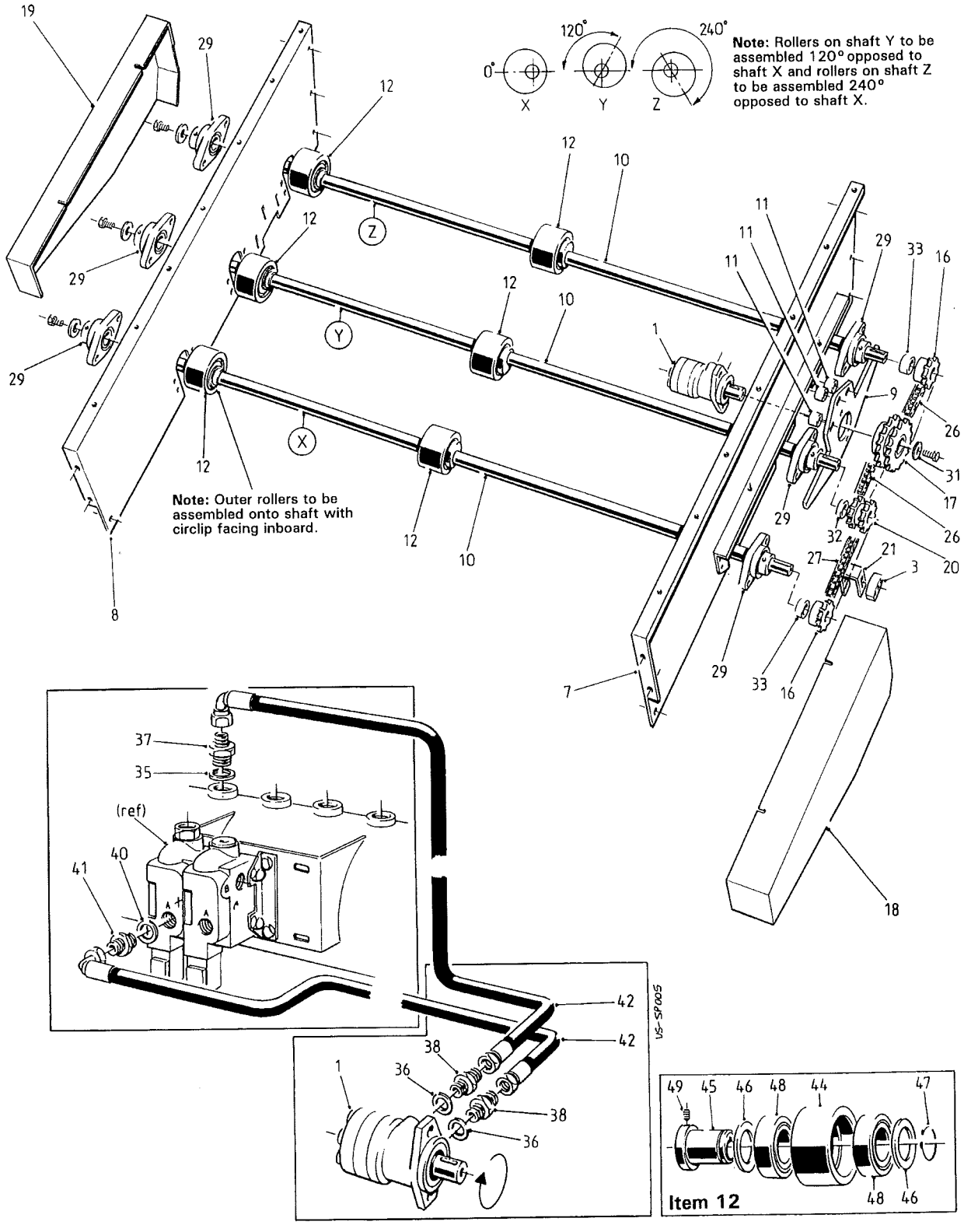
Double Rotary Agitator Assemblies

1700mm Wide - Assy No 46024
1500mm Wide - Assy No 46025

Item	Part No.	Description	Qty.	Remarks
1	11608	Hydraulic Motor	1	
2				
3	37272/1	Speed Control Card	1	(not shown)
4				
5	44161	LH Web Side	1	
6	44162	RH Web Side	1	
7	44163	Motor Mounting Plate	1	
8	44166	Eccentric Roller Shaft	2	1700mm wide only
	44172	Eccentric Roller Shaft	2	1500mm wide only
9	44168	Mounting Plate Spacer	3	
10	44175	Eccentric Roller Assembly	6	(see list at end)
11	44723	Control Knob & Cap	1	(not shown)
12				
13				
14	46421	13T 3/4"Pitch Sprocket	2	
15	46422	26T 3/4"Pitch Double Sprocket	1	
16	46439	LH Guard	1	
17	46440	RH Guard	1	
18	46442	Plain Roller Shaft	1	1700mm wide only
	46590	Plain Roller Shaft	1	1500mm wide only
19				
20				
21				
22				
23	PS871/45	3/4"Pitch Drive Chain	2	
24				
25	SFT35	Bearing	6	
26				
27	SS035011/005	Steel Spacer (5mm)	1	
28	SS038031/010	Steel Spacer (10mm)	1	
29	SS038031/020	Steel Spacer (20mm)	1	
30				
		Hydraulic Components Consists Of:		
31	11123	3/4"Dowty Seal	1	
32	11124	1/2"Dowty Seal	2	
33	11295	1/2"BSPx3/4"BSP M M Adaptor	1	
34	12315	1/2"BSP M M Adaptor	2	
35				
36	31167	M22 Dowty Seal	1	
37	31168	M22x1/2"BSP M M Adaptor	1	
38				
39	46296	1/2"Hose Assembly (3600mm)	2	
40				
	44175	**Eccentric Roller Assembly Consists Of:**		
41	44164	Roller	1	
42	44165	Hub	1	
43	44167	Washer	2	
44	44176	Circlip	1	
45	6012RS	Bearing	2	
46	22018008/010	M8 Grubscrew	1	

Triple Rotary Agitator Assemblies

1700mm Wide - Assy No 46061
1500mm Wide - Assy No 46062



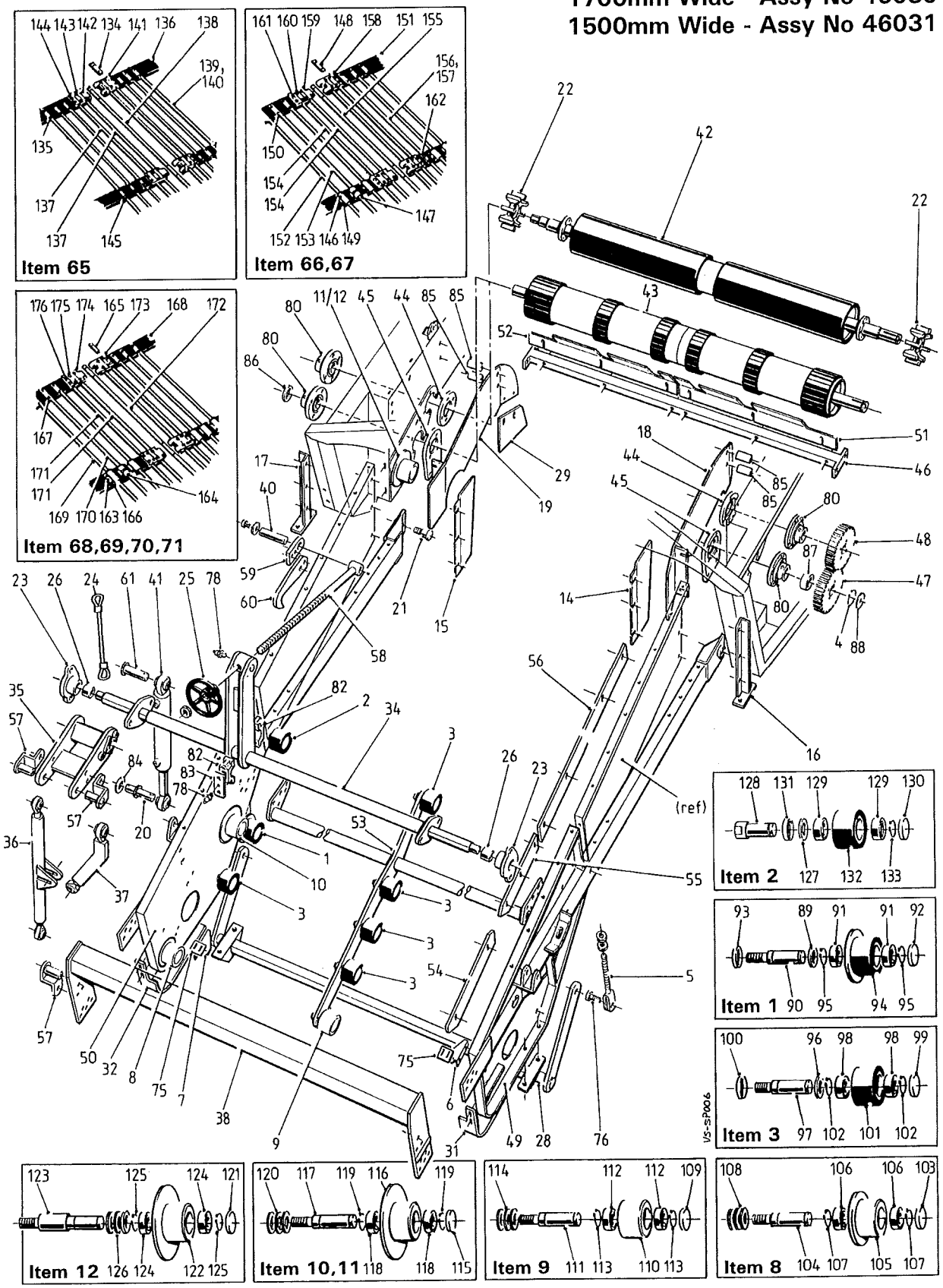
Triple Rotary Agitator Assemblies

1700mm Wide - Assy No 46061
1500mm Wide - Assy No 46062

Item	Part No.	Description	Qty.	Remarks
1	11608	Hydraulic Motor	1	
2				
3	17155	Chain Tensioner	1	
4				
5	37272/1	Speed Control Card	1	(not shown)
6				
7	44161	LH Web Side	1	
8	44162	RH Web Side	1	
9	44163	Motor Mounting Plate	1	
10	44166	Eccentric Roller Shaft	3	1700mm wide only
	44172	Eccentric Roller Shaft	3	1500mm wide only
11	44168	Mounting Plate Spacer	3	
12	44175	Eccentric Roller Assembly	9	(see list at end)
13	44723	Control Knob & Cap	1	(not shown)
14				
15				
16	46421	13T 3/4"Pitch Sprocket	2	
17	46422	26T 3/4"Pitch Double Sprocket	1	
18	46439	LH Guard	1	
19	46440	RH Guard	1	
20	46441	13T 3/4"Pitch Double Sprocket	1	
21	46607	Tensioner Support	1	
22				
23				
24				
25				
26	PS871/45	3/4"Pitch Drive Chain	2	
27	PS871/50	3/4"Pitch Drive Chain	1	
28				
29	SFT35	Bearing	6	
30				
31	SS035011/005	Steel Spacer (5mm)	1	
32	SS038031/010	Steel Spacer (10mm)	1	
33	SS038031/020	Steel Spacer (20mm)	2	
34				
		Hydraulic Components Consists Of:		
35	11123	3/4"BSP Dowty Seal	1	
36	11124	1/2"BSP Dowty Seal	2	
37	11295	1/2"BSPx3/4"BSP M M Adaptor	1	
38	12315	1/2"BSP M M Adaptor	2	
39				
40	31167	M22 Dowty Seal	1	
41	31168	M22x1/2"BSP M M Adaptor	1	
42	46296	1/2"Hose Assembly (3600mm)	2	
43				
	44175	**Eccentric Roller Assembly Consists Of:**		
44	44164	Roller	1	
45	44165	Hub	1	
46	44167	Washer	2	
47	44176	Circlip	1	
48	6012RS	Bearing	2	
49	22018008/010	M8 Grubscrew	1	

Digger Web Assemblies

1700mm Wide - Assy No 46030
1500mm Wide - Assy No 46031



Digger Web Assemblies

1700mm Wide - Assy No 46030
1500mm Wide - Assy No 46031

Item	Part No.	Description	Qty.	Remarks
1	12506	Roller Assembly	2	(see list at end)
2	16115	Roller Assembly	2	(see list at end)
3	19356	Roller Assembly	6	(see list at end)
4	33130/16	External Circlip (Ø50mm)	1	
5	37107	Adjuster	2	
6	37309	LH Scraper Support	1	
7	37310	RH Scraper Support	1	
8	37314	Roller Assembly	2	(see list at end)
9	37315	Roller Assembly	1	(see list at end)
10	37316	Roller Assembly	2	(see list at end)
11	37316	Roller Assembly (1700mm wide only)	2	(see list at end)
12	42609	Roller Assembly (1500mm wide only)	2	(see list at end)
13				
14	42028	LH Rear Web Side Extension	1	
15	42029	RH Rear Web Side Extension	1	
16	42032	LH Web Side Support	1	
17	42033	RH Web Side Support	1	
18	42034	LH Web Side Deflector	1	1700mm wide only
	44075	LH Web Side Deflector	1	1500mm wide only
19	42035	RH Web Side Deflector	1	1700mm wide only
	44076	RH Web Side Deflector	1	1500mm wide only
20	42042	Pivot Pin (short)	2	Used prior to Ser No VIS 054 only
	51037	Pivot Pin (used with safety wire)	2	Used from Ser No VIS 054 only
21	42043	Digger Pivot Pin	2	
22	42099	"Supadrive" Web Sprocket	2	
23	42106	Bush Mounting	2	
24	51038	Safety Wire	2	Used from Ser No VIS 054 only
25	42109	Depth Wheel	1	
26	42113	Torsion End Bush	2	
27				
28	42117	Share Bar	1	1700mm wide only
	42591	Share Bar	1	1500mm wide only
29	51146	RH Web Side Delector (shown)	1	Prior to Ser No VIS 054 was 42887
30	51145	LH Web Side Delector (not shown)	1	Prior to Ser No VIS 054 was 42887
31	44785	LH Skid	1	
32	44786	RH Skid	1	
33				
34	46109	Torsion Bar	1	
35	46110	Torsion Link Arm	2	
36	46111	Link	2	
37	46112	Stabiliser Link	2	
38	46113	Bridge	1	1700mm wide only
	46114	Bridge	1	1500mm wide only
39				
40	46186	Depth Rod Pin	1	
41	46385	Hydraulic Ram	2	
42	46399	Main Web Shaft	1	1700mm wide only
	46448	Main Web Shaft	1	1500mm wide only
43	46400	Assister Shaft	1	
44	46401	Bearing Plate	2	
45	46402	Scraper Plate	2	
46	46403	Scraper Bar	1	
47	46404	45T Gear (assister shaft)	1	
48	46405	45T Gear (main web shaft)	1	

Digger Web Assemblies

1700mm Wide - Assy No 46030
1500mm Wide - Assy No 46031

Item	Part No.	Description	Qty.	Remarks
49	46424	LH Digger Web Side	1	1700mm wide only
	46588	LH Digger Web Side	1	1500mm wide only
50	46425	RH Digger Web Side	1	1700mm wide only
	46589	RH Digger Web Side	1	1500mm wide only
51	46426	LH Assister Scraper	1	
52	46427	RH Assister Scraper	1	
53	46428	Roller Support	1	1700mm wide only
	46586	Roller Support	1	1500mm wide only
54	46434	Front Web Side Infill	2	
55	46435	Centre Web Side Infill	2	
56	46436	Rear Web Side Infill	2	
57	46446	Clevis Plate	6	
58	46552	Depth Rod	1	
59	46553	Depth Hook Pivot Plate	1	Used prior to Ser No VIS 054 only
60	46554	Depth Hook	1	Used prior to Ser No VIS 054 only
61	46725	Pivot Pin (long)	2	
62				
63				
64				
65	42067	1700mm Wide 28mm Pitch Web Assy	1	
	37579	1500mm Wide 28mm Pitch Web Assy	1	
66	42068	1700mm Wide 32mm Pitch Web Assy	1	
	37580	1500mm Wide 32mm Pitch Web Assy	1	
67	42069	1700mm Wide 36mm Pitch Web Assy	1	
	37581	1500mm Wide 36mm Pitch Web Assy	1	
68	42070	1700mm Wide 40mm Pitch Web Assy	1	Options
	37582	1500mm Wide 40mm Pitch Web Assy	1	
69	42071	1700mm Wide 45mm Pitch Web Assy	1	
	37583	1500mm Wide 45mm Pitch Web Assy	1	
70	42072	1700mm Wide 50mm Pitch Web Assy	1	
	37584	1500mm Wide 50mm Pitch Web Assy	1	
71	42073	1700mm Wide 55mm Pitch Web Assy	1	
	37608	1500mm Wide 55mm Pitch Web Assy	1	
72				
73				
74				
75	0000400103	Scraper Blade	2	
76	0901300003	Share Pivot Bolt	2	
77				
78	GS412	1/8"BSP Straight Grease Nipple	2	
79				
80	MFC50HLT	Bearing (with metal cage)	4	Replaces bearing MFC50
81				
82	SPCT132	Nylon Bearing Block	2	
83	SPCT143	Clamp Plate	1	
84	SS060026/003	Steel Spacer	2	Used from Ser No VIS 054 only
85	SS025013/020	Steel Spacer	4	1700mm wide only
	SS025013/115	Steel Spacer	4	1500mm wide only
86	SS060051/005	Steel Spacer	1	
87	SS060051/030	Steel Spacer	1	
88	SS060009/003	Steel Spacer	1	

Digger Web Assemblies

1700mm Wide - Assy No 46030
1500mm Wide - Assy No 46031

Item	Part No.	Description	Qty.	Remarks
	12506	**Roller Assembly Consists Of:**		
89	0000300504	Felt Seal	1	
90	11265	Spindle	1	
91	6005RS	Bearing	2	
92	PH407	Seal	1	
93	PH408	Seal	1	
94	PH51AR	Flanged Roller	1	
95	PS843	Circlip	2	
	19356	**Roller Assembly Consists Of:**		
96	0000300504	Felt Seal	1	
97	11265	Spindle	1	
98	6005RS	Bearing	2	
99	PH407	Seal	1	
100	PH408	Seal	1	
101	PH77AR	Plain Roller	1	
102	PS843	Circlip	2	
	37314	**Roller Assembly Consists Of:**		
103	0000300202	Dust Cover	1	
104	0000300204	Spindle	1	
105	37290	Flanged Steel Roller	1	
106	6006	Bearing	2	
107	RH56	Circlip	2	
108	Z006	Sealing Ring	3	
	37315	**Roller Assembly Consists Of:**		
109	0000300202	Dust Cover	1	
110	37307	Plain Steel Roller	1	
111	37313	Spindle	1	
112	6006	Bearing	2	
113	RH56	Circlip	2	
114	Z006	Sealing Ring	3	
	37316	**Roller Assembly Consists Of:**		
115	0000300202	Dust Cover	1	
116	37291	Flanged Steel Roller	1	
117	37313	Spindle	1	
118	6006	Bearing	2	
119	RH56	Circlip	2	
120	Z006	Sealing Ring	3	
	42609	**Roller Assembly Consists Of:**		
121	0000300202	Dust Cover	1	
122	37291	Flanged Steel Roller	1	
123	42607	Spindle	1	
124	6006	Bearing	2	
125	RH56	Circlip	2	
126	Z006	Sealing Ring	3	
	16115	**Roller Assembly Consists Of:**		
127	0000300504	Felt Seal	1	
128	16114	Spindle	1	
129	6005RS	Bearing	2	

Digger Web Assemblies

1700mm Wide - Assy No 46030
1500mm Wide - Assy No 46031

Item	Part No.	Description	Qty.	Remarks
130	PH407	Seal	1	
131	12514	Seal	1	
132	PH77AR	Plain Roller	1	
133	PS843	Circlip	1	
	42067	**1700mm Wide 28mm Pitch Web Assy**		
	37579	**1500mm Wide 28mm Pitch Web Assy**		
		Consists Of:		
134	37325/10	Retaining Plate	6	
135	37325/11	Rivet (6mm x 17mm)	1036	
136	42067/1	Web Belt	3	1700mm wide only
	37579/1	Web Belt	3	1500mm wide only
137	42069/5	Web Rod (for connectors)	4	1700mm wide only
	37580/5	Web Rod (for connectors)	4	1500mm wide only
138	42069/6	Joining Rod	1	1700mm wide only
	37580/6	Joining Rod	1	1500mm wide only
139	42069/7	Overlap Rod Lower	259	1700mm wide only
	37580/7	Overlap Rod Lower	259	1500mm wide only
140	42069/8	Overlap Rod Upper	259	1700mm wide only
	37580/8	Overlap Rod Upper	259	1500mm wide only
141	37580/9	Female Connector	3	
142	37580/10	Male Connector	3	
143	37580/12	Rivet (5.5mm x 30mm)	24	
144	37580/13	Rivet (5.5mm x 31mm)	12	
145	37580/16	Rivet (6mm x 22mm)	518	
	42068	**1700mm Wide 32mm Pitch Web Assy**		
	37580	**1500mm Wide 32mm Pitch Web Assy**		
		Consists Of:		
146	27033/4	P'Clip (for long rod)	210	(ref)
147	37325/4	P'Clip (for half rod)	15	
148	37325/10	Retaining Plate	6	
149	37325/11	Rivet (6mm x 17mm)	450	
150	37325/12	Rivet (5.5mm x 17mm)	904	
151	42068/1	Web Belt	3	1700mm wide only
	37580/1	Web Belt	3	1500mm wide only
152	42069/2	Web Rod	210	1700mm wide only
	37580/2	Web Rod	210	1500mm wide only
153	42069/3	Half Web Rod	30	1700mm wide only
	37580/3	Half Web Rod	30	1500mm wide only
154	42069/5	Web Rod (for connectors)	4	1700mm wide only
	37580/5	Web Rod (for connectors)	4	1500mm wide only
155	42069/6	Joining Rod	1	1700mm wide only
	37580/6	Joining Rod	1	1500mm wide only
156	42069/7	Overlap Rod Lower	1	1700mm wide only
	37580/7	Overlap Rod Lower	1	1500mm wide only
157	42069/8	Overlap Rod Upper	1	1700mm wide only
	37580/8	Overlap Rod Upper	1	1500mm wide only
158	37580/9	Female Connector	3	
159	37580/10	Male Connector	3	
160	37580/12	Rivet (5.5mm x 30mm)	24	
161	37580/13	Rivet (5.5mm x 31mm)	12	
162	37580/16	Rivet (6mm x 22mm)	22	

Digger Web Assemblies

1700mm Wide - Assy No 46030
1500mm Wide - Assy No 46031

Item	Part No.	Description	Qty.	Remarks
	42069	**1700mm Wide 36mm Pitch Web Assy**		
	37581	**1500mm Wide 36mm Pitch Web Assy**		
		Consists Of:		
146	27033/4	P'Clip (for long rod)	185	(ref)
147	37325/4	P'Clip (for half rod)	15	
148	37325/10	Retaining Plate	6	
149	37325/11	Rivet (6mm x 17mm)	400	
150	37325/12	Rivet (5.5mm x 17mm)	804	
151	42069/1	Web Belt	3	1700mm wide only
	37581/1	Web Belt	3	1500mm wide only
152	42069/2	Web Rod	185	1700mm wide only
	37580/2	Web Rod	185	1500mm wide only
153	42069/3	Half Web Rod	30	1700mm wide only
	37580/3	Half Web Rod	30	1500mm wide only
154	42069/5	Web Rod (for connectors)	4	1700mm wide only
	37580/5	Web Rod (for connectors)	4	1500mm wide only
155	42069/6	Joining Rod	1	1700mm wide only
	37580/6	Joining Rod	1	1500mm wide only
156	42069/7	Overlap Rod Lower	1	1700mm wide only
	37580/7	Overlap Rod Lower	1	1500mm wide only
157	42069/8	Overlap Rod Upper	1	1700mm wide only
	37580/8	Overlap Rod Upper	1	1500mm wide only
158	37580/9	Female Connector	3	
159	37580/10	Male Connector	3	
160	37580/12	Rivet (5.5mm x 30mm)	24	
161	37580/13	Rivet (5.5mm x 31mm)	12	
162	37580/16	Rivet (6mm x 22mm)	2	
	42070	**1700mm Wide 40mm Pitch Web Assy**		
	37582	**1500mm Wide 40mm Pitch Web Assy**		
		Consists Of:		
163	27033/4	P'Clip (for long rod)	167	(ref)
164	37325/4	P'Clip (for half rod)	14	
165	37325/10	Retaining Plate	6	
166	37325/11	Rivet (6mm x 17mm)	362	
167	37325/12	Rivet (5.5mm x 17mm)	724	
168	42070/1	Web Belt	3	1700mm wide only
	37582/1	Web Belt	3	1500mm wide only
169	42069/2	Web Rod	167	1700mm wide only
	37580/2	Web Rod	167	1500mm wide only
170	42069/3	Half Web Rod	28	1700mm wide only
	37580/3	Half Web Rod	28	1500mm wide only
171	42069/5	Web Rod (for connectors)	4	1700mm wide only
	37580/5	Web Rod (for connectors)	4	1500mm wide only
172	42069/6	Joining Rod	1	1700mm wide only
	37580/6	Joining Rod	1	1500mm wide only
173	37580/9	Female Connector	3	
174	37580/10	Male Connector	3	
175	37580/12	Rivet (5.5mm x 30mm)	24	
176	37580/13	Rivet (5.5mm x 31mm)	12	

Digger Web Assemblies

1700mm Wide - Assy No 46030
1500mm Wide - Assy No 46031

Item	Part No.	Description	Qty.	Remarks
	42071	**1700mm Wide 45mm Pitch Web Assy**		
	37583	**1500mm Wide 45mm Pitch Web Assy**		
		Consists Of:		
163	27033/4	P'Clip (for long rod)	146	(ref)
164	37325/4	P'Clip (for half rod)	15	
165	37325/10	Retaining Plate	6	
166	37325/11	Rivet (6mm x 17mm)	322	
167	37325/12	Rivet (5.5mm x 17mm)	644	
168	42071/1	Web Belt	3	1700mm wide only
	37583/1	Web Belt	3	1500mm wide only
169	42069/2	Web Rod	146	1700mm wide only
	37580/2	Web Rod	146	1500mm wide only
170	42069/3	Half Web Rod	30	1700mm wide only
	37580/3	Half Web Rod	30	1500mm wide only
171	42069/5	Web Rod (for connectors)	4	1700mm wide only
	37580/5	Web Rod (for connectors)	4	1500mm wide only
172	42069/6	Joining Rod	1	1700mm wide only
	37580/6	Joining Rod	1	1500mm wide only
173	37580/9	Female Connector	3	
174	37580/10	Male Connector	3	
175	37580/12	Rivet (5.5mm x 30mm)	24	
176	37580/13	Rivet (5.5mm x 31mm)	12	
	42072	**1700mm Wide 50mm Pitch Web Assy**		
	37584	**1500mm Wide 50mm Pitch Web Assy**		
		Consists Of:		
163	27033/4	P'Clip (for long rod)	129	(ref)
164	37325/4	P'Clip (for half rod)	15	
165	37325/10	Retaining Plate	6	
166	37325/11	Rivet (6mm x 17mm)	288	
167	37325/12	Rivet (5.5mm x 17mm)	576	
168	42072/1	Web Belt	3	1700mm wide only
	37584/1	Web Belt	3	1500mm wide only
169	42069/2	Web Rod	129	1700mm wide only
	37580/2	Web Rod	129	1500mm wide only
170	42069/3	Half Web Rod	30	1700mm wide only
	37580/3	Half Web Rod	30	1500mm wide only
171	42069/5	Web Rod (for connectors)	4	1700mm wide only
	37580/5	Web Rod (for connectors)	4	1500mm wide only
172	42069/6	Joining Rod	1	1700mm wide only
	37580/6	Joining Rod	1	1500mm wide only
173	37580/9	Female Connector	3	
174	37580/10	Male Connector	3	
175	37580/12	Rivet (5.5mm x 30mm)	24	
176	37580/13	Rivet (5.5mm x 31mm)	12	
	42073	**1700mm Wide 55mm Pitch Web Assy**		
	37608	**1500mm Wide 55mm Pitch Web Assy**		
		Consists Of:		
163	27033/4	P'Clip (for long rod)	114	(ref)
164	37325/4	P'Clip (for half rod)	13	
165	37325/10	Retaining Plate	6	
166	37325/11	Rivet (6mm x 17mm)	254	

Digger Web Assemblies

1700mm Wide - Assy No 46030
1500mm Wide - Assy No 46031

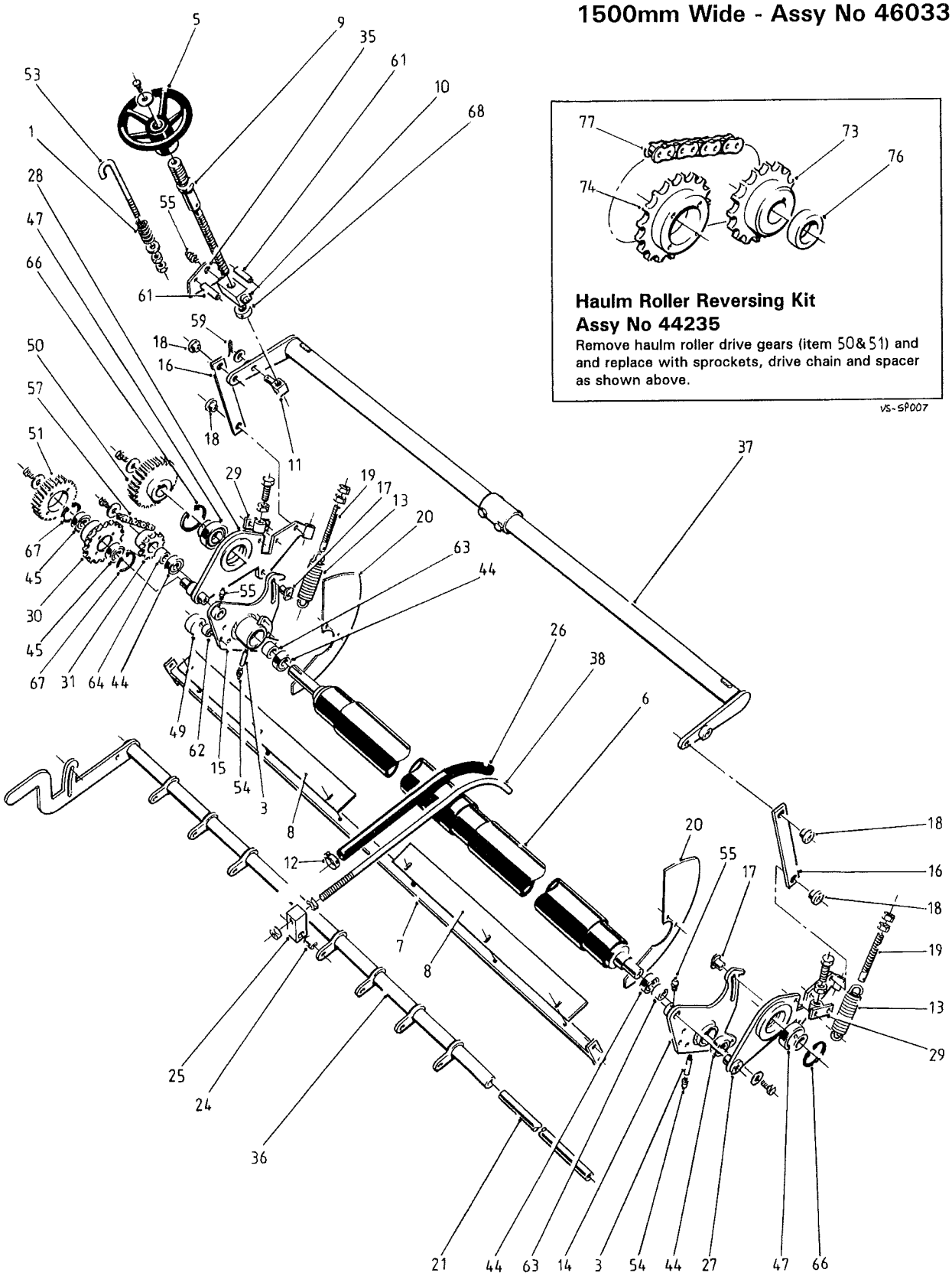
Item	Part No.	Description	Qty.	Remarks
167	37325/12	Rivet (5.5mm x 17mm)	508	
168	42073/1	Web Belt	3	1700mm wide only
	37608/1	Web Belt	3	1500mm wide only
169	42069/2	Web Rod	114	1700mm wide only
	37580/2	Web Rod	114	1500mm wide only
170	42069/3	Half Web Rod	26	1700mm wide only
	37580/3	Half Web Rod	26	1500mm wide only
171	42069/5	Web Rod (for connectors)	4	1700mm wide only
	37580/5	Web Rod (for connectors)	4	1500mm wide only
172	42069/6	Joining Rod	1	1700mm wide only
	37580/6	Joining Rod	1	1500mm wide only
173	37580/9	Female Connector	3	
174	37580/10	Male Connector	3	
175	37580/12	Rivet (5.5mm x 30mm)	24	
176	37580/13	Rivet (5.5mm x 31mm)	12	

Haulm Roller Assemblies

1700mm Wide - Assy No 46032
1500mm Wide - Assy No 46033

Haulm Roller Reversing Kit
Assy No 44235
Remove haulm roller drive gears (item 50&51) and and replace with sprockets, drive chain and spacer as shown above.

VS-SP007



Haulm Roller Assemblies

1700mm Wide - Assy No 46032
1500mm Wide - Assy No 46033

Item	Part No.	Description	Qty.	Remarks
1	11289	Spring	1	
2				
3	27710	Grease Nipple Extension	2	
4				
5	42109	Depth Wheel	1	
6	42119	Haulm Roller	1	1700mm wide only
	42577	Haulm Roller	1	1500mm wide only
7	42120	Scraper Mounting	1	
8	42121	Scraper	2	
9	42127	Adjuster Screw	1	
10	42137	Adjuster Screw Trunnion	1	
11	42141	Trunnion	1	
12	42648	Jubilee Clip (14mm-20mm)	9	
13	42679	Tension Spring	2	
14	42772	LH Support Bracket	1	
15	42773	RH Support Bracket	1	
16	42774	Adjuster Link	2	
17	42778	Guide Bush	2	
18	42781	Pivot Bush	4	
19	42800	Spring Tensioner	2	
20	42832	Haulm Roller Shield	2	
21	42358	Tie Bar	1	
22				
23				
24	44122	Haulm Finger Pivot Boss	9	
25	44123	Haulm Finger Mounting Block	9	
26	44159	Plastic Cover	9	
27	44228	LH Mounting Plate	1	
28	44229	RH Mounting Plate	1	
29	44230	Adjuster Block	2	
30	44399	3/4"Pitch 23T Sprocket	1	
31	44400	3/4"Pitch 13T Sprocket	1	
32				
33				
34				
35	46100/77	Haulm Roller Adjuster Plate	1	
36	46119	Haulm Finger Mounting	1	
37	46142	Adjuster Frame	1	
38	46396	Haulm Finger	9	
39				
40				
41				
42				
43				
44	6006RS	Bearing	4	
45	6205RS	Bearing	2	
46				
47	1340-40	Bearing	2	
48				
49	0005000014	Tension Block	1	
50	0904500004	32T Gear	1	
51	0904502001	24T Gear	1	
52				
53	22113008/160	M8x160mm Hook Bolt	1	

Haulm Roller Assemblies

1700mm Wide - Assy No 46032
1500mm Wide - Assy No 46033

Item	Part No.	Description	Qty.	Remarks
54	GS410	Grease Nipple	2	
55	GS412	Grease Nipple	3	
56				
57	PS871/36	3/4"Pitch Drive Chain	1	
58				
59	S86-82-002	R'Clip (3mmx64mm)	1	
60				
61	SS016011/053	Steel Spacer	2	
62	SS025011/025	Steel Spacer	1	
63	SS038031/020	Steel Spacer	2	
64	SS038031/029	Steel Spacer	1	
65				
66	W0161	Internal Circlip (Ø80mm)	2	
67	W0167	Internal Circlip (Ø52mm)	2	
68	W0679	Stop Collar	1	
69				
70				
71				
72				
	44235	**Haulm Roller Reversing Kit Consists Of:**		
73	42791	5/8"Pitch 23T Sprocket	1	
74	44232	5/8"Pitch 25T Sprocket	1	
75				
76	SS042036/010	Steel Spacer	1	
77	W0644/42	5/8"Pitch Drive Chain	1	

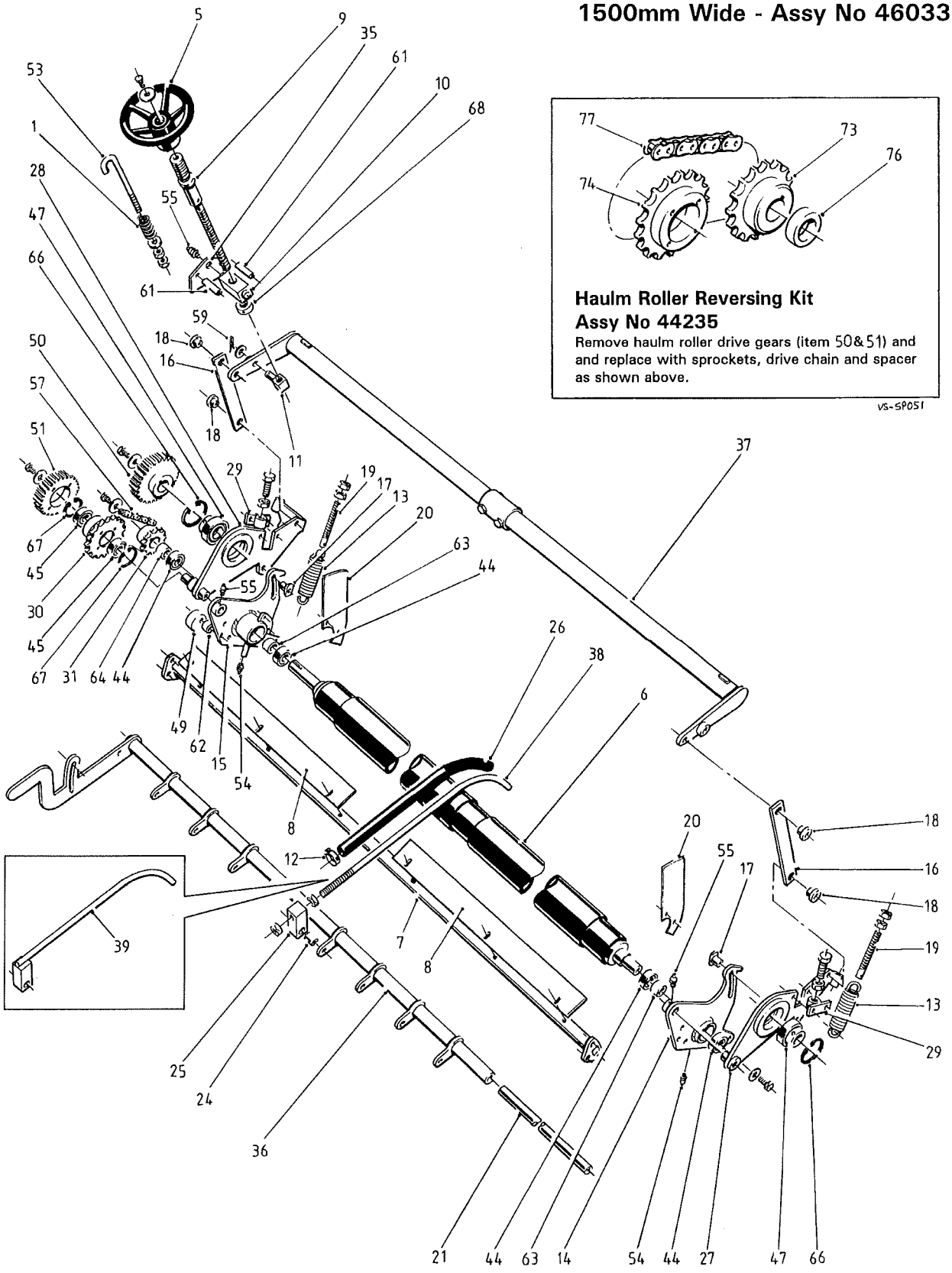
Machines from Serial No VIS 032

Haulm Roller Assemblies

1700mm Wide - Assy No 46032
1500mm Wide - Assy No 46033

Haulm Roller Reversing Kit
Assy No 44235
Remove haulm roller drive gears (item 50&51) and and replace with sprockets, drive chain and spacer as shown above.

VS-SP051



Machines from Serial No VIS 032

Haulm Roller Assemblies

1700mm Wide - Assy No 46032
1500mm Wide - Assy No 46033

Item	Part No.	Description	Qty.	Remarks
1	11289	Spring	1	
2				
3				
4				
5	42109	Depth Wheel	1	
6	42119	Haulm Roller	1	1700mm wide only
	42577	Haulm Roller	1	1500mm wide only
7	46818	Scraper Mounting	1	
8	42121	Scraper	2	
9	42127	Adjuster Screw	1	
10	42137	Adjuster Screw Trunnion	1	
11	42141	Trunnion	1	
12	42648	Jubilee Clip (14mm-20mm)	9	
13	42679	Tension Spring	2	
14	42772	LH Support Bracket	1	
15	46882	RH Support Bracket	1	
16	42774	Adjuster Link	2	
17	42778	Guide Bush	2	
18	42781	Pivot Bush	4	
19	42800	Spring Tensioner	2	
20	46905	Haulm Roller Shield	2	
21	42358	Tie Bar	1	
22				
23				
24	44122	Haulm Finger Pivot Boss	9	
25	44123	Haulm Finger Mounting Block	9	Used prior to Ser No VIS 054 only
26	44159	Plastic Cover	9	
27	44228	LH Mounting Plate	1	
28	46883	RH Mounting Plate	1	
29	44230	Adjuster Block	2	
30	44399	3/4"Pitch 23T Sprocket	1	
31	44400	3/4"Pitch 13T Sprocket	1	
32				
33				
34				
35	46100/77	Haulm Roller Adjuster Plate	1	
36	46119	Haulm Finger Mounting	1	
37	46142	Adjuster Frame	1	
38	46396	Haulm Finger	9	Used prior to Ser No VIS 054 only
39	51052	Haulm Finger	9	Used from Ser No VIS 054 only
40				
41				
42				
43				
44	6006RS	Bearing	4	
45	6205RS	Bearing	2	
46				
47	1340-40	Bearing	2	
48				
49	0005000014	Tension Block	1	
50	0904500004	32T Gear	1	
51	0904502001	24T Gear	1	
52				
53	22113008/160	M8x160mm Hook Bolt	1	

Machines from Serial No VIS 032

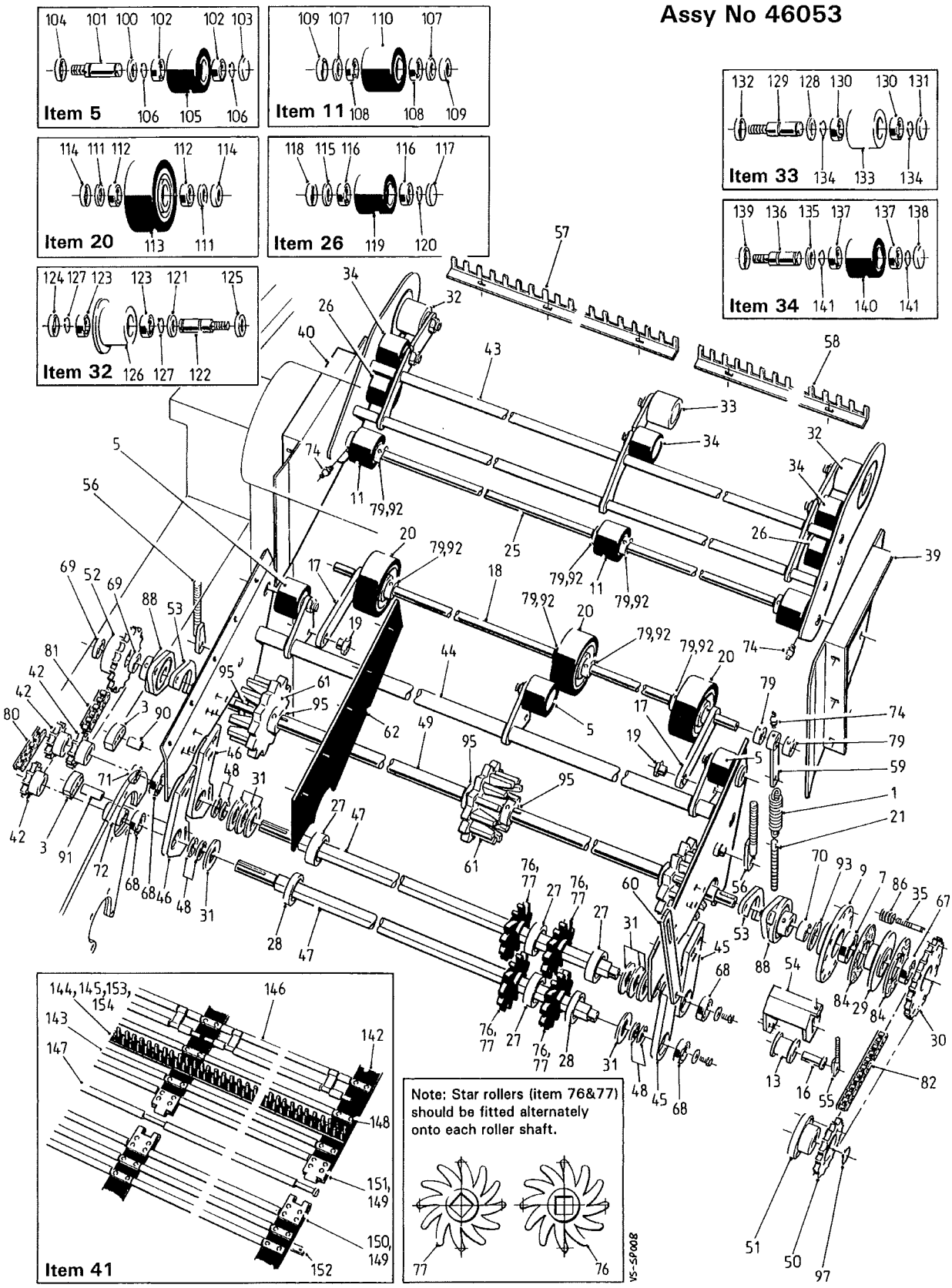
Haulm Roller Assemblies

1700mm Wide - Assy No 46032
1500mm Wide - Assy No 46033

Item	Part No.	Description	Qty.	Remarks
54	GS410	Grease Nipple	2	
55	GS412	Grease Nipple	3	
56				
57	PS871/36	3/4"Pitch Drive Chain	1	
58				
59	S86-82-002	R'Clip (3mmx64mm)	1	
60				
61	SS016011/053	Steel Spacer	2	
62	SS025011/025	Steel Spacer	1	
63	SS038031/020	Steel Spacer	2	
64	SS038031/029	Steel Spacer	1	
65				
66	W0161	Internal Circlip (Ø80mm)	2	
67	W0167	Internal Circlip (Ø52mm)	2	
68	W0679	Stop Collar	1	
69				
70				
71				
72				
	44235	**Haulm Roller Reversing Kit Consists Of:**		
73	42791	5/8"Pitch 23T Sprocket	1	
74	44232	5/8"Pitch 25T Sprocket	1	
75				
76	SS042036/010	Steel Spacer	1	
77	W0644/42	5/8"Pitch Drive Chain	1	

2nd Web Assembly

(with star rollers)
Assy No 46053



2nd Web Assembly (with star rollers)

Assy No 46053

Item	Part No.	Description	Qty.	Remarks
1	11648	Tension Spring	2	
2				
3	17155	Chain Tensioner	2	
4				
5	19356	Roller Assembly	3	(see list at end)
6				
7	24433	Needle Bearing	1	
8				
9	27517	Clutch Clamp Plate	1	
10				
11	32719	Roller Assembly	3	(see list at end)
12				
13	41117	Chain Tensioner Roller	1	
14				
15				
16	42353	Chain Tensioner Roller Spigot	1	
17	42868	Roller Arm	2	
18	42869	Tensioner Bar	1	
19	42880	Pivot Boss	2	
20	42885	Roller Assembly	3	(see list at end)
21	42800	Spring Tensioner	2	
22				
23				
24				
25	44249	Tie Bar	1	
26	44277	Roller Assembly	2	(see list at end)
27	44580	Plastic Spacer (20mm)	101	
28	44608	Plastic Spacer (10mm)	2	
29	44676	Clutch Centre	1	
30	44677	35T 3/4"Pitch Clutch Sprocket	1	
31	44696	Steel Spacer (Ø80mm x 4mm)	8	
32	44710	Roller Assembly	2	(see list at end)
33	44711	Roller Assembly	1	(see list at end)
34	44712	Roller Assembly	3	(see list at end)
35	44716	Clutch Stud	12	
36				
37				
38				
39	46117	LH Web Side	1	With picking table use 46745
40	46118	RH Web Side	1	With picking table use 46746
41	46326	35mm Pitch Web Assembly	1	(see list at end)
42	46421	13T 3/4"Pitch Sprocket	3	
43	46437	Rear Roller Frame	1	With picking table use 46744
44	46472	2nd Web Frame	1	
45	46473	LH Star Mounting	2	
46	46474	RH Star Mounting	2	
47	46475	Star Roller Shaft	2	
48	46476	Steel Spacer (Ø50mm x 4mm)	8	
49	46477	2nd Web Drive Shaft	1	
50	46478/23	23T 3/4"Pitch Sprocket	1	
51	46479	Sprocket Hub	1	
52	46480	26T 3/4"Pitch Sprocket	1	
53	46484	Bearing Spacer	2	

2nd Web Assembly (with star rollers) Assy No 46053

Item	Part No.	Description	Qty.	Remarks
54	46485	Chain Tensioner Bracket	1	
55	46486	Adjuster	1	
56	46487	Adjuster	2	
57	46519	Flight Comb (long)	1	
58	46520	Flight Comb (short)	1	
59	46633	Spring Tensioner Bracket	2	
60	46641	Reinforcing Strap	2	
61	42684	35mm Pitch Web Sprocket	3	Supersedes 46658
62	46753	Rubber Skirt	2	
63				
64				
65				
66				
67	60072RS	Bearing	1	
68	62062RS	Bearing	4	
69	A5	Plastic Spacer (5mm)	2	
70	A23	Plastic Spacer (23mm)	1	
71	C17	Plastic Spacer (17mm)	1	
72	C52	Plastic Spacer (52mm)	1	
73				
74	GS412	1/8"BSP Grease Nipple Straight	4	
75				
76	KA13431	Star Roller	52	
77	KA13467	Star Roller	52	
78				
79	PS488M	Locking Collar	12	
80	PS871/27	3/4"Pitch Drive Chain	1	
81	PS871/43	3/4"Pitch Drive Chain	1	
82	PS871/93	3/4"Pitch Drive Chain	1	
83				
84	PT51	Clutch Disc	2	
85				
86	RH149A	Clutch Spring	12	
87				
88	SFT40A	Bearing	2	
89				
90	SS025013/030	Steel Spacer	1	
91	SS025013/065	Steel Spacer	1	
92	SS050026/002	Steel Spacer	12	
93	SS075036/005	Steel Spacer	1	
94				
95	ST41M	Locking Collar	6	
96				
97	W0162	External Circlip (Ø40mm)	1	
98				
99				
	19356	**Roller Assembly Consists Of:**		
100	0000300504	Felt Seal	1	
101	11265	Spindle	1	
102	6005RS	Bearing	2	
103	PH407	Seal	1	
104	PH408	Seal	1	
105	PH51AR	Plain Rubber Roller	1	
106	PS843	Circlip	2	

2nd Web Assembly (with star rollers) Assy No 46053

Item	Part No.	Description	Qty.	Remarks
	32719	**Roller Assembly Consists Of:**		
107	0000300504	Felt Seal	2	
108	6005RS	Bearing	2	
109	PH408	Seal	2	
110	PH77AR	Plain Rubber Roller	1	
	42885	**Roller Assembly Consists Of:**		
111	0000300504	Felt Seal	2	
112	6005RS	Bearing	2	
113	13061	Plain Rubber Roller	1	
114	PH408	Seal	2	
	44277	**Roller Assembly Consists Of:**		
115	0000300504	Felt Seal	1	
116	6005RS	Bearing	2	
117	PH407	Seal	1	
118	12514	Seal	1	
119	37559	Plain Rubber Roller	1	
120	PS843	Circlip	1	
	44710	**Roller Assembly Consists Of:**		
121	0000300504	Felt Seal	1	
122	44713	Spindle	1	
123	6005RS	Bearing	2	
124	PH407	Seal	1	
125	PH408	Seal	1	
126	KA16021/1	Flanged Steel Roller	1	
127	PS843	Circlip	2	
	44711	**Roller Assembly Consists Of:**		
128	0000300504	Felt Seal	1	
129	44714	Spindle	1	
130	6005RS	Bearing	2	
131	PH407	Seal	1	
132	PH408	Seal	1	
133	KA16023/1	Plain Steel Roller	1	
134	PS843	Circlip	2	
	44712	**Roller Assembly Consists Of:**		
135	0000300504	Felt Seal	1	
136	44715	Spindle	1	
137	6005RS	Bearing	2	
138	PH407	Seal	1	
139	PH408	Seal	1	
140	37559	Plain Rubber Roller	1	
141	PS843	Circlip	2	
	46326	**35mm Pitch Web Assy Consists Of:**		
142	46326/1	Web Belt	3	
143	46326/2	Web Rod c/w Sleeve	57	
144	46798	Flighted Bar	15	Supersedes 46326/3
145	12238/6	Clamp Plate	45	
146	46326/5	Drop-away Link	1	
147	46326/6	Joining Rod c/w Sleeve	1	

2nd Web Assembly (with star rollers)

Assy No 46053

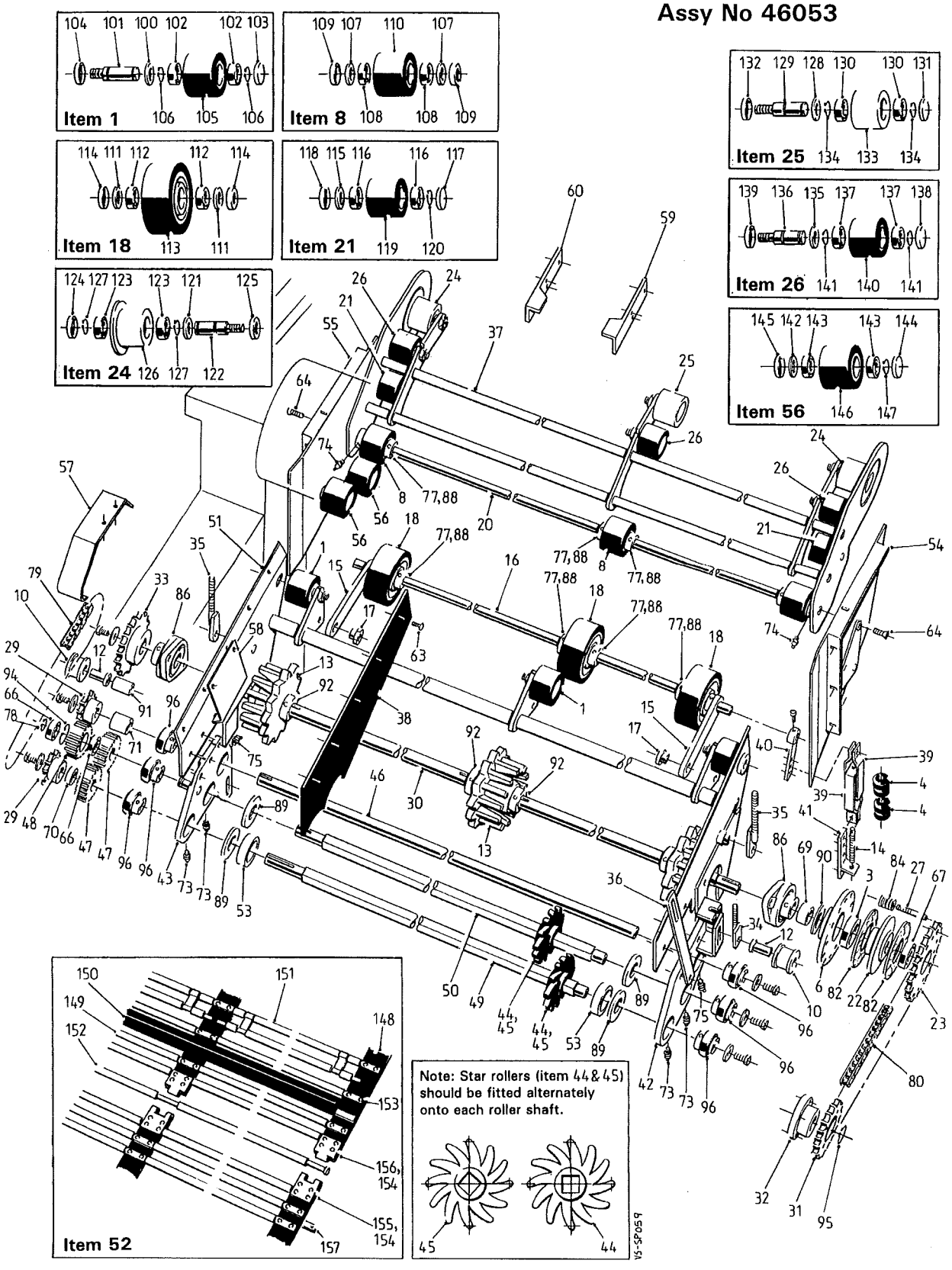
Item	Part No.	Description	Qty.	Remarks
148	W0617/8	Web Bar Rivet (5mm x 21mm)	336	
149	W0617/9	Connector Rivet (5mm x 25mm)	24	
150	W0628/1	Female Connector (4 hole)	3	
151	W0628/2	Male Connector (4 hole)	3	
152	12238/6	Clamp Plate	168	
153	22016006/025	M6x25mm Socket Head Setscrew	90	
154	22029006	M6 Plain Nut	90	

Machines from Serial No VIS 032

2nd Web Assembly

(with star rollers)

Assy No 46053



Machines from Serial No VIS 032

2nd Web Assembly (with star rollers) Assy No 46053

Item	Part No.	Description	Qty.	Remarks
1	19356	Roller Assembly	3	(see list at end)
2				
3	24433	Needle Bearing	1	
4	24458	Rubber Spring	4	
5				
6	27517	Clutch Clamp Plate	1	
7				
8	32719	Roller Assembly	3	(see list at end)
9				
10	41117	Tension Roller	2	
11				
12	42353	Roller Spigot	2	
13	42684	35mm Pitch Web Sprocket	3	
14	42800	Spring Tensioner	2	
15	42868	Roller Arm	2	
16	42869	Tensioner Bar	1	
17	42880	Pivot Boss	2	
18	42885	Roller Assembly	3	(see list at end)
19				
20	44249	Tie Bar	1	
21	44277	Roller Assembly	2	(see list at end)
22	44676	Clutch Centre	1	
23	44677	35T 3/4"Pitch Clutch Sprocket	1	
24	44710	Roller Assembly	2	(see list at end)
25	44711	Roller Assembly	1	(see list at end)
26	44712	Roller Assembly	3	(see list at end)
27	44716	Clutch Stud	12	
28				
29	46421	13T 3/4"Pitch Sprocket	2	
30	46477	2nd Web Drive Shaft	1	
31	46478/23	23T 3/4"Pitch Sprocket	1	Options
	46478/26	26T 3/4"Pitch Sprocket	1	Options
32	46479	Sprocket Hub	1	
33	46480	26T 3/4"Pitch Sprocket	1	
34	46486	Adjuster	1	
35	46487	Adjuster	2	
36	46641	Reinforcing Strap	2	
37	46744	Rear Roller Frame	1	
38	46913	Rubber Skirt	2	
39	46763	Spring Clevis	4	
40	46764	Spring Tensioner Arm	2	
41	46781	Spring Tensioner Bracket	2	
42	46785	Star Mounting Plate LH	1	
43	46786	Star Mounting Plate RH	1	
44	46788	Star Roller	49	
45	46789	Star Roller	48	
46	46790	Roller Shaft	1	
47	46791	35T Drive Gear	2	
48	46792	35T Idler Gear	1	
49	46794	Star Shaft Front	1	
50	46795	Star Shaft Rear	1	
51	46834	2nd Web Frame	1	
52	46847	35mm Pitch Web Assembly	1	(see list at end)
53	46852	Star Spacer (17.5mm)	2	

Machines from Serial No VIS 032

2nd Web Assembly (with star rollers) Assy No 46053

Item	Part No.	Description	Qty.	Remarks
54	46870	LH Web Side	1	
55	46871	RH Web Side	1	
56	46912	Roller Assembly	4	(see list at end)
57	46895	Star Drive Guard	1	
58	46953	Backing Plate	2	
59	51025	2nd Web Support LH	1	
60	51026	2nd Web Support RH	1	
61				
62				
63	22077008/020	M8x20mm Roofing Bolt	10	
64	22016016/040	M16x40mm Countersunk Screw	2	
65				
66	6005RS	Bearing	2	
67	60072RS	Bearing	1	
68				
69	A23	Plastic Spacer (23mm)	1	
70	C13	Plastic Spacer (13mm)	1	
71	C38	Plastic Spacer (38mm)	1	
72				
73	GS410	Grease Nipple Straight	4	
74	GS412	Grease Nipple Straight	2	
75	46689	Grease Nipple Angled	2	
76				
77	PS488M	Locking Collar	8	
78	PS843	External Circlip (Ø25mm)	1	
79	PS871/56	3/4"Pitch Drive Chain	1	
80	PS871/93	3/4"Pitch Drive Chain	1	
81				
82	PT51	Clutch Disc	2	
83				
84	RH149A	Clutch Spring	12	
85				
86	SFT40A	Bearing	2	
87				
88	SS050026/002	Steel Spacer	12	
89	SS060030/004	Steel Spacer	4	
90	SS075036/005	Steel Spacer	1	
91	SS035013/045	Steel Spacer	1	
92	ST41M	Locking Collar	6	
93				
94	W0113	Internal Circlip (Ø47mm)	1	
95	W0162	External Circlip (Ø40mm)	1	
96	YAR206-2F	Bearing Insert	6	
97				
98				
99				
	19356	**Roller Assembly Consists Of:**		
100	0000300504	Felt Seal	1	
101	11265	Spindle	1	
102	6005RS	Bearing	2	
103	PH407	Seal	1	
104	PH408	Seal	1	
105	PH51AR	Plain Rubber Roller	1	
106	PS843	Circlip	2	

Machines from Serial No VIS 032

2nd Web Assembly (with star rollers)

Assy No 46053

Item	Part No.	Description	Qty.	Remarks
	32719	**Roller Assembly Consists Of:**		
107	0000300504	Felt Seal	2	
108	6005RS	Bearing	2	
109	PH408	Seal	2	
110	PH77AR	Plain Rubber Roller	1	
	42885	**Roller Assembly Consists Of:**		
111	0000300504	Felt Seal	2	
112	6005RS	Bearing	2	
113	13061	Plain Rubber Roller	1	
114	PH408	Seal	2	
	44277	**Roller Assembly Consists Of:**		
115	0000300504	Felt Seal	1	
116	6005RS	Bearing	2	
117	PH407	Seal	1	
118	12514	Seal	1	
119	37559	Plain Rubber Roller	1	
120	PS843	Circlip	1	
	44710	**Roller Assembly Consists Of:**		
121	0000300504	Felt Seal	1	
122	44713	Spindle	1	
123	6005RS	Bearing	2	
124	PH407	Seal	1	
125	PH408	Seal	1	
126	KA16021/1	Flanged Steel Roller	1	
127	PS843	Circlip	2	
	44711	**Roller Assembly Consists Of:**		
128	0000300504	Felt Seal	1	
129	44714	Spindle	1	
130	6005RS	Bearing	2	
131	PH407	Seal	1	
132	PH408	Seal	1	
133	KA16023/1	Plain Steel Roller	1	
134	PS843	Circlip	2	
	44712	**Roller Assembly Consists Of:**		
135	0000300504	Felt Seal	1	
136	44715	Spindle	1	
137	6005RS	Bearing	2	
138	PH407	Seal	1	
139	PH408	Seal	1	
140	37559	Plain Rubber Roller	1	
141	PS843	Circlip	2	
	46912	**Roller Assembly Consists Of:**		
142	0000300504	Felt Seal	1	
143	6005RS	Bearing	2	
144	PH407	Seal	1	
145	12514	Seal	1	
146	PH77AR	Plain Rubber Roller	1	
147	PS843	Circlip	1	

Machines from Serial No VIS 032

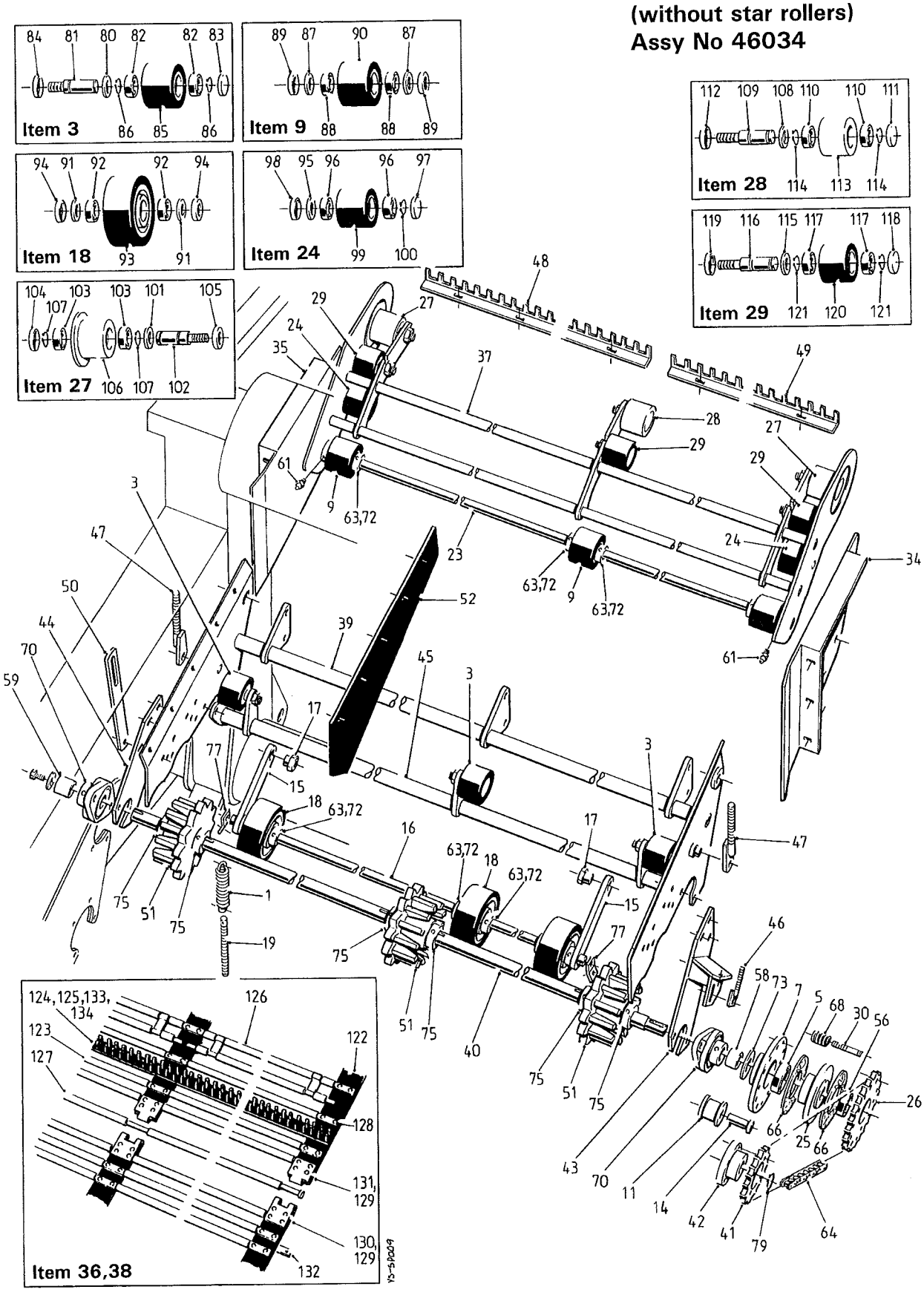
2nd Web Assembly (with star rollers)

Assy No 46053

Item	Part No.	Description	Qty.	Remarks
	46847	**35mm Pitch Web Assy Consists Of:**		
148	46847/1	Web Belt	3	
149	46847/2	Web Rod c/w Sleeve	64	
150	46799	High Flight	17	
151	46847/5	Drop-away Link	1	
152	46326/6	Joining Rod c/w Sleeve	1	
153	46847/3	Web Bar Rivet (6mm x 21mm)	480	
154	W0617/9	Connector Rivet (5mm x 25mm)	24	
155	W0628/1	Female Connector (4 hole)	3	
156	W0628/2	Male Connector (4 hole)	3	
157	46847/4	Clamp Plate	240	

2nd Web Assembly

(without star rollers)
Assy No 46034



2nd Web Assembly (without star rollers)

Assy No 46034

Item	Part No.	Description	Qty.	Remarks
1	11648	Tension Spring	2	
2				
3	19356	Roller Assembly	3	(see list at end)
4				
5	24433	Needle Bearing	1	
6				
7	27517	Clutch Clamp Plate	1	
8				
9	32719	Roller Assembly	3	(see list at end)
10				
11	41117	Chain Tensioner Roller	1	
12				
13				
14	42353	Chain Tensioner Roller Spigot	1	
15	42868	Roller Arm	2	
16	42869	Tensioner Bar	1	
17	42880	Pivot Boss	2	
18	42885	Roller Assembly	3	(see list at end)
19	42889	Spring Tensioner	2	
20				
21				
22				
23	44249	Tie Bar	1	
24	44277	Roller Assembly	2	(see list at end)
25	44676	Clutch Centre	1	
26	44677	35T 3/4"Pitch Clutch Sprocket	1	
27	44710	Roller Assembly	2	(see list at end)
28	44711	Roller Assembly	1	(see list at end)
29	44712	Roller Assembly	3	(see list at end)
30	44716	Clutch Stud	12	
31				
32				
33				
34	46117	LH Web Side	1	With picking table use 46745
35	46118	RH Web Side	1	With picking table use 46746
36	46962	35mm Pitch Web Assembly	1	Supersedes 46326 (see list at end)
37	46437	Rear Roller Frame	1	With picking table use 46744
38	46457	35mm Pitch Extension Web	1	(see list at end)
39	46472	2nd Web Frame	1	
40	46477	2nd Web Drive Shaft	1	
41	46478/23	23T 3/4"Pitch Sprocket	1	
42	46479	Sprocket Hub	1	
43	46481	LH Bearing Plate	1	
44	46482	RH Bearing Plate	1	
45	46483	Roller Mounting	1	
46	46486	Adjuster	1	
47	46487	Adjuster	2	
48	46519	Flight Comb (long)	1	
49	46520	Flight Comb (short)	1	
50	46641	Reinforcing Strap	2	
51	42684	35mm Pitch Web Sprocket	3	Supersedes 46658
52	46748	Rubber Skirt	2	
53				

2nd Web Assembly (without star rollers)

Assy No 46034

Item	Part No.	Description	Qty.	Remarks
54				
55				
56	60072RS	Bearing	1	
57				
58	A23	Plastic Spacer (23mm)	1	
59	A38	Plastic Spacer (38mm)	1	
60				
61	GS412	1/8"BSP Grease Nipple Straight	2	
62				
63	PS488M	Locking Collar	8	
64	PS871/70	3/4"Pitch Drive Chain	1	
65				
66	PT51	Clutch Disc	2	
67				
68	RH149A	Clutch Spring	12	
69				
70	SFT40A	Bearing	2	
71				
72	SS050026/002	Steel Spacer	12	
73	SS075036/005	Steel Spacer	1	
74				
75	ST41M	Locking Collar	6	
76				
77	TBM83	Spring Anchr	2	
78				
79	W0162	External Circlip (Ø40mm)	1	
	19356	**Roller Assembly Consists Of:**		
80	0000300504	Felt Seal	1	
81	11265	Spindle	1	
82	6005RS	Bearing	2	
83	PH407	Seal	1	
84	PH408	Seal	1	
85	PH51AR	Plain Rubber Roller	1	
86	PS843	Circlip	2	
	32719	**Roller Assembly Consists Of:**		
87	0000300504	Felt Seal	2	
88	6005RS	Bearing	2	
89	PH408	Seal	2	
90	PH77AR	Plain Rubber Roller	1	
	42885	**Roller Assembly Consists Of:**		
91	0000300504	Felt Seal	2	
92	6005RS	Bearing	2	
93	13061	Plain Rubber Roller	1	
94	PH408	Seal	2	
	44277	**Roller Assembly Consists Of:**		
95	0000300504	Felt Seal	1	
96	6005RS	Bearing	2	
97	PH407	Seal	1	
98	12514	Seal	1	
99	37559	Plain Rubber Roller	1	
100	PS843	Circlip	1	

2nd Web Assembly (without star rollers) Assy No 46034

Item	Part No.	Description	Qty.	Remarks
	44710	**Roller Assembly Consists Of:**		
101	0000300504	Felt Seal	1	
102	44713	Spindle	1	
103	6005RS	Bearing	2	
104	PH407	Seal	1	
105	PH408	Seal	1	
106	KA16021/1	Flanged Steel Roller	1	
107	PS843	Circlip	2	
	44711	**Roller Assembly Consists Of:**		
108	0000300504	Felt Seal	1	
109	44714	Spindle	1	
110	6005RS	Bearing	2	
111	PH407	Seal	1	
112	PH408	Seal	1	
113	KA16023/1	Plain Steel Roller	1	
114	PS843	Circlip	2	
	44712	**Roller Assembly Consists Of:**		
115	0000300504	Felt Seal	1	
116	44715	Spindle	1	
117	6005RS	Bearing	2	
118	PH407	Seal	1	
119	PH408	Seal	1	
120	37559	Plain Rubber Roller	1	
121	PS843	Circlip	2	
	46962	**35mm Pitch Web Assy Consists Of:**		Supersedes 46326
122	46326/1	Web Belt	3	
123	46326/2	Web Rod c/w Sleeve	57	
124	42074/6	Flighted Bar	15	Supersedes 46326/3
125	12238/6	Clamp Plate	45	
126	46326/5	Drop-away Link	1	
127	46326/6	Joining Rod c/w Sleeve	1	
128	W0617/8	Web Bar Rivet (5mm x 21mm)	336	
129	W0617/9	Connector Rivet (5mm x 25mm)	24	
130	W0628/1	Female Connector (4 hole)	3	
131	W0628/2	Male Connector (4 hole)	3	
132	12238/6	Clamp Plate	168	
133	22016006/025	M6x25mm Socket Head Setscrew	90	
134	22029006	M6 Plain Nut	90	
	46457	**35mm Pitch Extension Web Consists Of:**		
122	46457/1	Web Belt	3	
123	46326/2	Web Rod c/w Sleeve	16	
124	42074/6	Flighted Bar	4	Supersedes 46326/3
125	12238/6	Clamp Plate	12	
126				
127	46326/6	Joining Rod c/w Sleeve	1	
128	W0617/8	Web Bar Rivet (5mm x 21mm)	84	
129	W0617/9	Connector Rivet (5mm x 25mm)	24	
130	W0628/1	Female Connector (4 hole)	3	
131	W0628/2	Male Connector (4 hole)	3	

2nd Web Assembly (without star rollers)

Assy No 46034

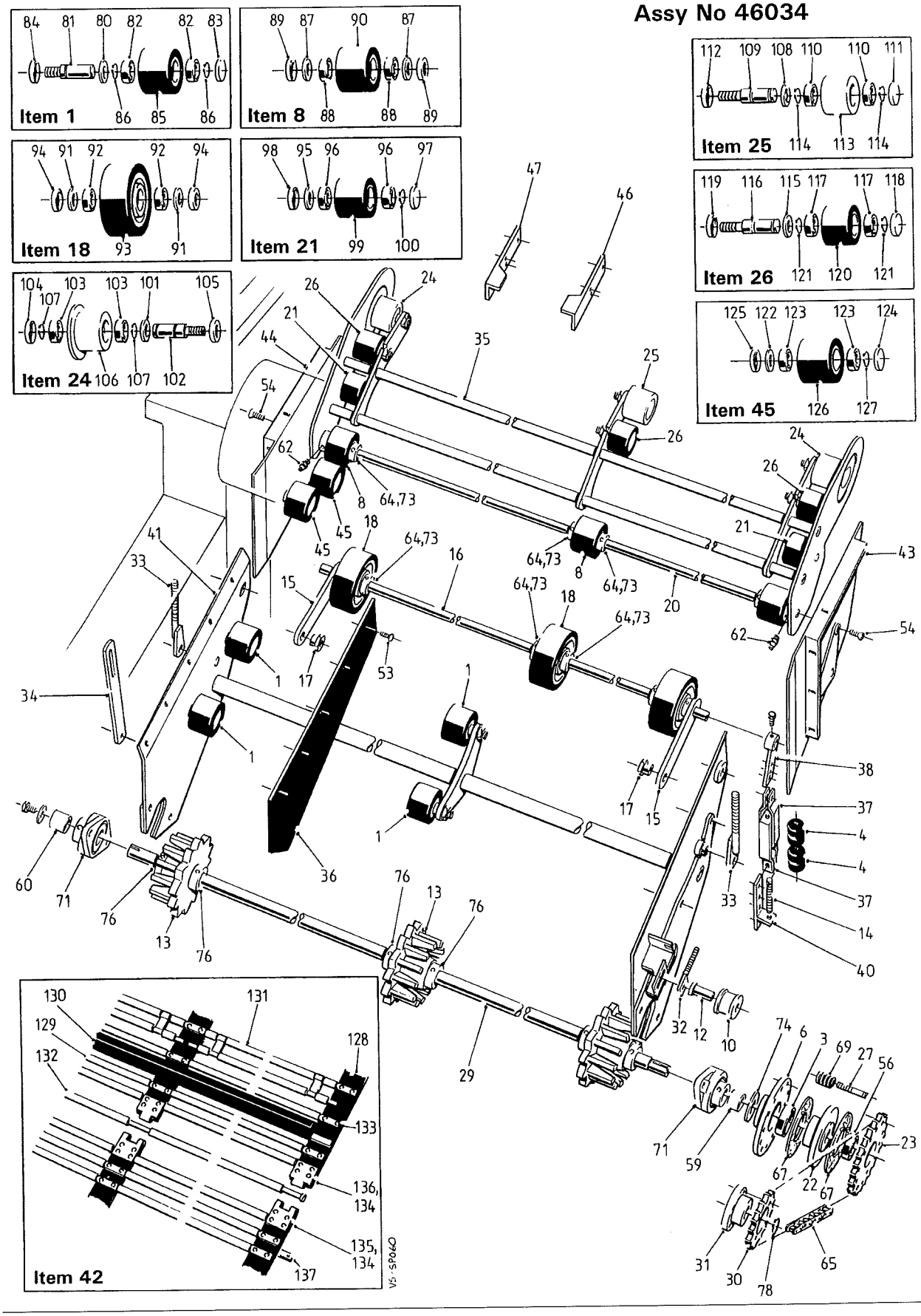
Item	Part No.	Description	Qty.	Remarks
132	12238/6	Clamp Plate	42	
133	22016006/025	M6x25mm Socket Head Setscrew	24	
134	22029006	M6 Plain Nut	24	

Machines from Serial No VIS 032

2nd Web Assembly

(without star rollers)

Assy No 46034



Machines from Serial No VIS 032

2nd Web Assembly (without star rollers)

Assy No 46034

Item	Part No.	Description	Qty.	Remarks
1	19356	Roller Assembly	6	(see list at end)
2				
3	24433	Needle Bearing	1	
4	24458	Rubber Spring	4	
5				
6	27517	Clutch Clamp Plate	1	
7				
8	32719	Roller Assembly	3	(see list at end)
9				
10	41117	Tension Roller	1	
11				
12	42353	Roller Spigot	1	
13	42684	35mm Pitch Web Sprocket	3	
14	42800	Spring Tensioner	2	
15	42868	Roller Arm	2	
16	42869	Tensioner Bar	1	
17	42880	Pivot Boss	2	
18	42885	Roller Assembly	3	(see list at end)
19				
20	44249	Tie Bar	1	
21	44277	Roller Assembly	2	(see list at end)
22	44676	Clutch Centre	1	
23	44677	35T 3/4"Pitch Clutch Sprocket	1	
24	44710	Roller Assembly	2	(see list at end)
25	44711	Roller Assembly	1	(see list at end)
26	44712	Roller Assembly	3	(see list at end)
27	44716	Clutch Stud	12	
28				
29	46477	2nd Web Drive Shaft	1	
30	46478/23	23T 3/4"Pitch Sprocket	1	Options
	46478/26	26T 3/4"Pitch Sprocket	1	Options
31	46479	Sprocket Hub	1	
32	46486	Adjuster	1	
33	46487	Adjuster	2	
34	46641	Reinforcing Strap	2	
35	46744	Rear Roller Frame	1	
36	46914	Rubber Skirt	2	
37	46763	Spring Clevis	4	
38	46764	Spring Tensioner Arm	2	
39				
40	46781	Spring Tensioner Bracket	2	
41	46833	2nd Web Frame	1	
42	46848	35mm Pitch Web Assembly	1	(see list at end)
43	46870	LH Web Side	1	
44	46871	RH Web Side	1	
45	46912	Roller Assembly	4	(see list at end)
46	51025	2nd Web Support LH	1	
47	51026	2nd Web Support RH	1	
48				
49				
50				
51				
52				
53	22077008/020	M8x20mm Roofing Bolt	10	

Machines from Serial No VIS 032

2nd Web Assembly (without star rollers) Assy No 46034

Item	Part No.	Description	Qty.	Remarks
54	22016016/040	M16x40mm Countersunk Screw	2	
55				
56	60072RS	Bearing	1	
57				
58				
59	A23	Plastic Spacer	1	
60	A38	Plastic Spacer	1	
61				
62	GS412	Grease Nipple Straight	2	
63				
64	PS488M	Locking Collar	8	
65	PS871/70	3/4"Pitch Drive Chain	1	
66				
67	PT51	Clutch Disc	2	
68				
69	RH149A	Clutch Spring	12	
70				
71	SFT40A	Bearing	2	
72				
73	SS050026/002	Steel Spacer	12	
74	SS075036/005	Steel Spacer	1	
75				
76	ST41M	Locking Collar	6	
77				
78	W0162	External Circlip (Ø40mm)	1	
79				
	19356	**Roller Assembly Consists Of:**		
80	0000300504	Felt Seal	1	
81	11265	Spindle	1	
82	6005RS	Bearing	2	
83	PH407	Seal	1	
84	PH408	Seal	1	
85	PH51AR	Plain Rubber Roller	1	
86	PS843	Circlip	2	
	32719	**Roller Assembly Consists Of:**		
87	0000300504	Felt Seal	2	
88	6005RS	Bearing	2	
89	PH408	Seal	2	
90	PH77AR	Plain Rubber Roller	1	
	42885	**Roller Assembly Consists Of:**		
91	0000300504	Felt Seal	2	
92	6005RS	Bearing	2	
93	13061	Plain Rubber Roller	1	
94	PH408	Seal	2	
	44277	**Roller Assembly Consists Of:**		
95	0000300504	Felt Seal	1	
96	6005RS	Bearing	2	
97	PH407	Seal	1	
98	12514	Seal	1	
99	37559	Plain Rubber Roller	1	
100	PS843	Circlip	1	

Machines from Serial No VIS 032

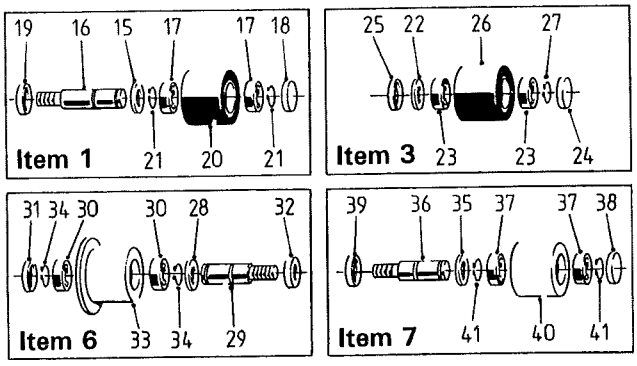
2nd Web Assembly (without star rollers)

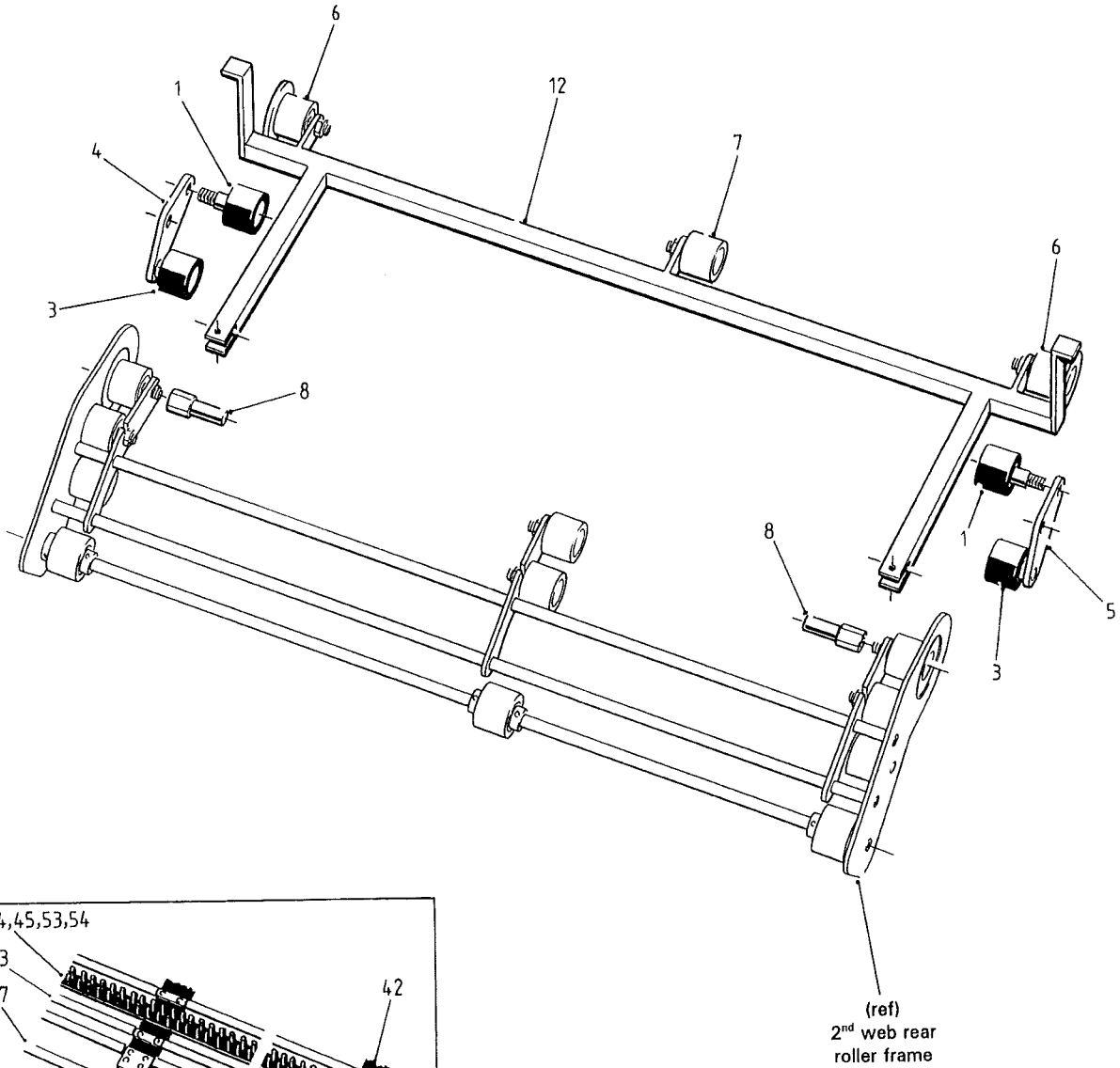
Assy No 46034

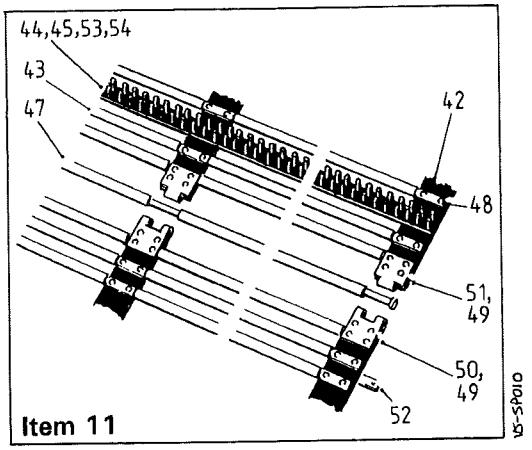
Item	Part No.	Description	Qty.	Remarks
	44710	**Roller Assembly Consists Of:**		
101	0000300504	Felt Seal	1	
102	44713	Spindle	1	
103	6005RS	Bearing	2	
104	PH407	Seal	1	
105	PH408	Seal	1	
106	KA16021/1	Flanged Steel Roller	1	
107	PS843	Circlip	2	
	44711	**Roller Assembly Consists Of:**		
108	0000300504	Felt Seal	1	
109	44714	Spindle	1	
110	6005RS	Bearing	2	
111	PH407	Seal	1	
112	PH408	Seal	1	
113	KA16023/1	Plain Steel Roller	1	
114	PS843	Circlip	2	
	44712	**Roller Assembly Consists Of:**		
115	0000300504	Felt Seal	1	
116	44715	Spindle	1	
117	6005RS	Bearing	2	
118	PH407	Seal	1	
119	PH408	Seal	1	
120	37559	Plain Rubber Roller	1	
121	PS843	Circlip	2	
	46912	**Roller Assembly Consists Of:**		
122	0000300504	Felt Seal	1	
123	6005RS	Bearing	2	
124	PH407	Seal	1	
125	12514	Seal	1	
126	PH77AR	Plain Rubber Roller	1	
127	PS843	Circlip	1	
	46848	**35mm Pitch Web Assy Consists Of:**		
128	46848/1	Web Belt	3	
129	46847/2	Web Rod c/w Sleeve	80	
130	46799	High Flight	21	
131	46847/5	Drop-away Link	1	
132	46326/6	Joining Rod c/w Sleeve	1	
133	46847/3	Web Bar Rivet (6mm x 21mm)	600	
134	W0617/9	Connector Rivet (5mm x 25mm)	24	
135	W0628/1	Female Connector (4 hole)	3	
136	W0628/2	Male Connector (4 hole)	3	
137	46847/4	Clamp Plate	300	

2nd Web Extension Kit

Assy No 46462







2nd Web Extension Kit

Assy No 46462

Item	Part No.	Description	Qty.	Remarks
1	37561	Roller Assembly	2	(see list at end)
2				
3	44277	Roller Assembly	2	(see list at end)
4	44460	RH Roller Bracket	1	
5	44461	LH Roller Bracket	1	
6	44710	Roller Assembly	2	(see list at end)
7	44711	Roller Assembly	1	(see list at end)
8	44788	Spindle	2	
9				
10				
11	46509	35mm Pitch Extension Web	1	Used with star rollers only
	46963	35mm Pitch Extension Web	1	Used without star rollers only
12	46518	2nd Web Extension Frame	1	
13				
14				
	37561	**Roller Assembly Consists Of:**		
15	0000300504	Felt Seal	1	
16	37560	Spindle	1	
17	6005RS	Bearing	2	
18	PH407	Seal	1	
19	PH408	Seal	1	
20	37559	Plain Rubber Roller	1	
21	PS843	Circlip	2	
	44277	**Roller Assembly Consists Of:**		
22	0000300504	Felt Seal	1	
23	6005RS	Bearing	2	
24	PH407	Seal	1	
25	12514	Seal	1	
26	37559	Plain Rubber Roller	1	
27	PS843	Circlip	1	
	44710	**Roller Assembly Consists Of:**		
28	0000300504	Felt Seal	1	
29	44713	Spindle	1	
30	6005RS	Bearing	2	
31	PH407	Seal	1	
32	PH408	Seal	1	
33	KA16021/1	Flanged Steel Roller	1	
34	PS843	Circlip	2	
	44711	**Roller Assembly Consists Of:**		
35	0000300504	Felt Seal	1	
36	44714	Spindle	1	
37	6005RS	Bearing	2	
38	PH407	Seal	1	
39	PH408	Seal	1	
40	KA16023/1	Plain Steel Roller	1	
41	PS843	Circlip	2	
	46509	**35mm Pitch Extension Web Consists Of:**		Used with star rollers only
42	46509/1	Web Belt	3	
43	46326/2	Web Rod c/w Sleeve	24	
44	46798	Flighted Bar	6	Supersedes 46326/3

2nd Web Extension Kit

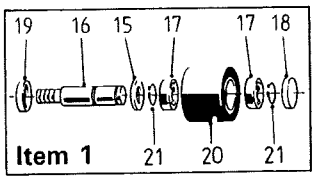
Assy No 46462

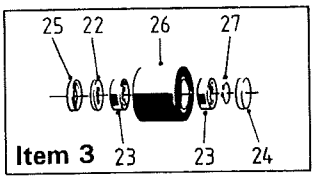
Item	Part No.	Description	Qty.	Remarks
45	12238/6	Clamp Plate	18	
46				
47	46326/6	Joining Rod c/w Sleeve	1	
48	W0617/8	Web Bar Rivet (5mm x 21mm)	132	
49	W0617/9	Connector Rivet (5mm x 25mm)	24	
50	W0628/1	Female Connector (4 hole)	3	
51	W0628/2	Male Connector (4 hole)	3	
52	12238/6	Clamp Plate	66	
53	22016006/025	M6x25mm Socket Head Setscrew	36	
54	22029006	M6 Plain Nut	36	
	46963	**35mm Pitch Extension Web Consists Of:**		Used without star rollers only
42	46509/1	Web Belt	3	
43	46326/2	Web Rod c/w Sleeve	24	
44	42074/6	Flighted Bar	6	Supersedes 46326/3
45	12238/6	Clamp Plate	18	
46				
47	46326/6	Joining Rod c/w Sleeve	1	
48	W0617/8	Web Bar Rivet (5mm x 21mm)	132	
49	W0617/9	Connector Rivet (5mm x 25mm)	24	
50	W0628/1	Female Connector (4 hole)	3	
51	W0628/2	Male Connector (4 hole)	3	
52	12238/6	Clamp Plate	66	
53	22016006/025	M6x25mm Socket Head Setscrew	36	
54	22029006	M6 Plain Nut	36	

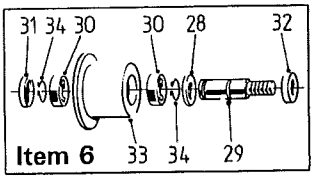
Machines from Serial No VIS 032

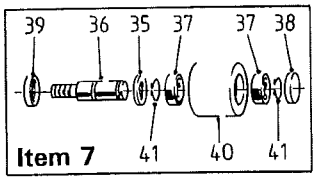
2nd Web Extension Kit

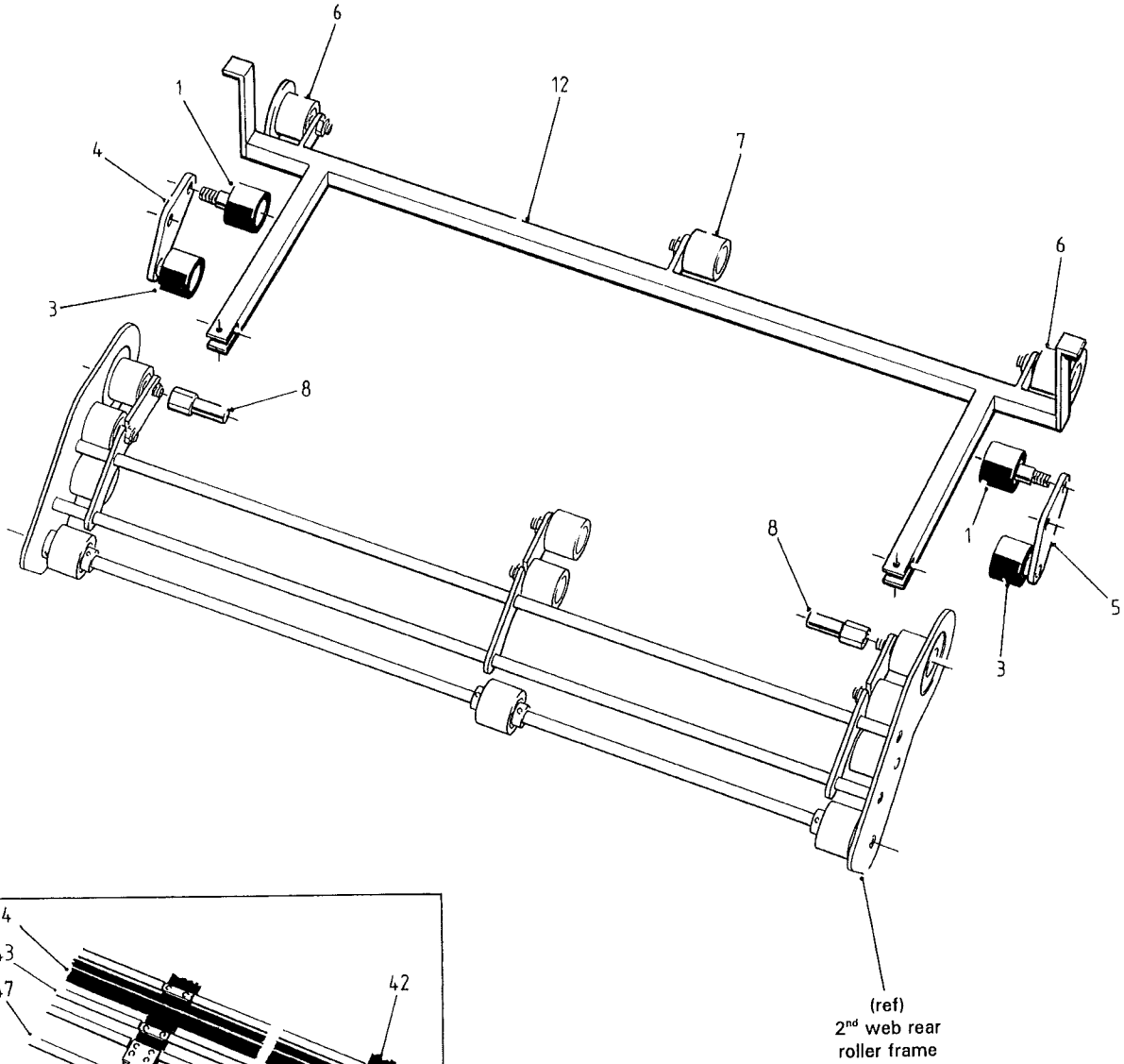
Assy No 46462

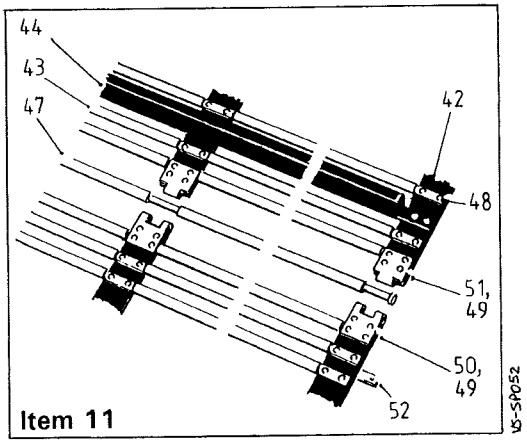












Machines from Serial No VIS 032

2nd Web Extension Kit

Assy No 46462

Item	Part No.	Description	Qty.	Remarks
1	37561	Roller Assembly	2	(see list at end)
2				
3	44277	Roller Assembly	2	(see list at end)
4	44460	RH Roller Bracket	1	
5	44461	LH Roller Bracket	1	
6	44710	Roller Assembly	2	(see list at end)
7	44711	Roller Assembly	1	(see list at end)
8	44788	Spindle	2	
9				
10				
11	46853	35mm Pitch Extension Web	1	(see list at end)
12	46518	2nd Web Extension Frame	1	
13				
14				
	37561	**Roller Assembly Consists Of:**		
15	0000300504	Felt Seal	1	
16	37560	Spindle	1	
17	6005RS	Bearing	2	
18	PH407	Seal	1	
19	PH408	Seal	1	
20	37559	Plain Rubber Roller	1	
21	PS843	Circlip	2	
	44277	**Roller Assembly Consists Of:**		
22	0000300504	Felt Seal	1	
23	6005RS	Bearing	2	
24	PH407	Seal	1	
25	12514	Seal	1	
26	37559	Plain Rubber Roller	1	
27	PS843	Circlip	1	
	44710	**Roller Assembly Consists Of:**		
28	0000300504	Felt Seal	1	
29	44713	Spindle	1	
30	6005RS	Bearing	2	
31	PH407	Seal	1	
32	PH408	Seal	1	
33	KA16021/1	Flanged Steel Roller	1	
34	PS843	Circlip	2	
	44711	**Roller Assembly Consists Of:**		
35	0000300504	Felt Seal	1	
36	44714	Spindle	1	
37	6005RS	Bearing	2	
38	PH407	Seal	1	
39	PH408	Seal	1	
40	KA16023/1	Plain Steel Roller	1	
41	PS843	Circlip	2	
	46853	**35mm Pitch Extension Web Consists Of:**		
42	46853/1	Web Belt	3	
43	46847/2	Web Rod c/w Sleeve	24	
44	46799	High Flight	6	

Machines from Serial No VIS 032

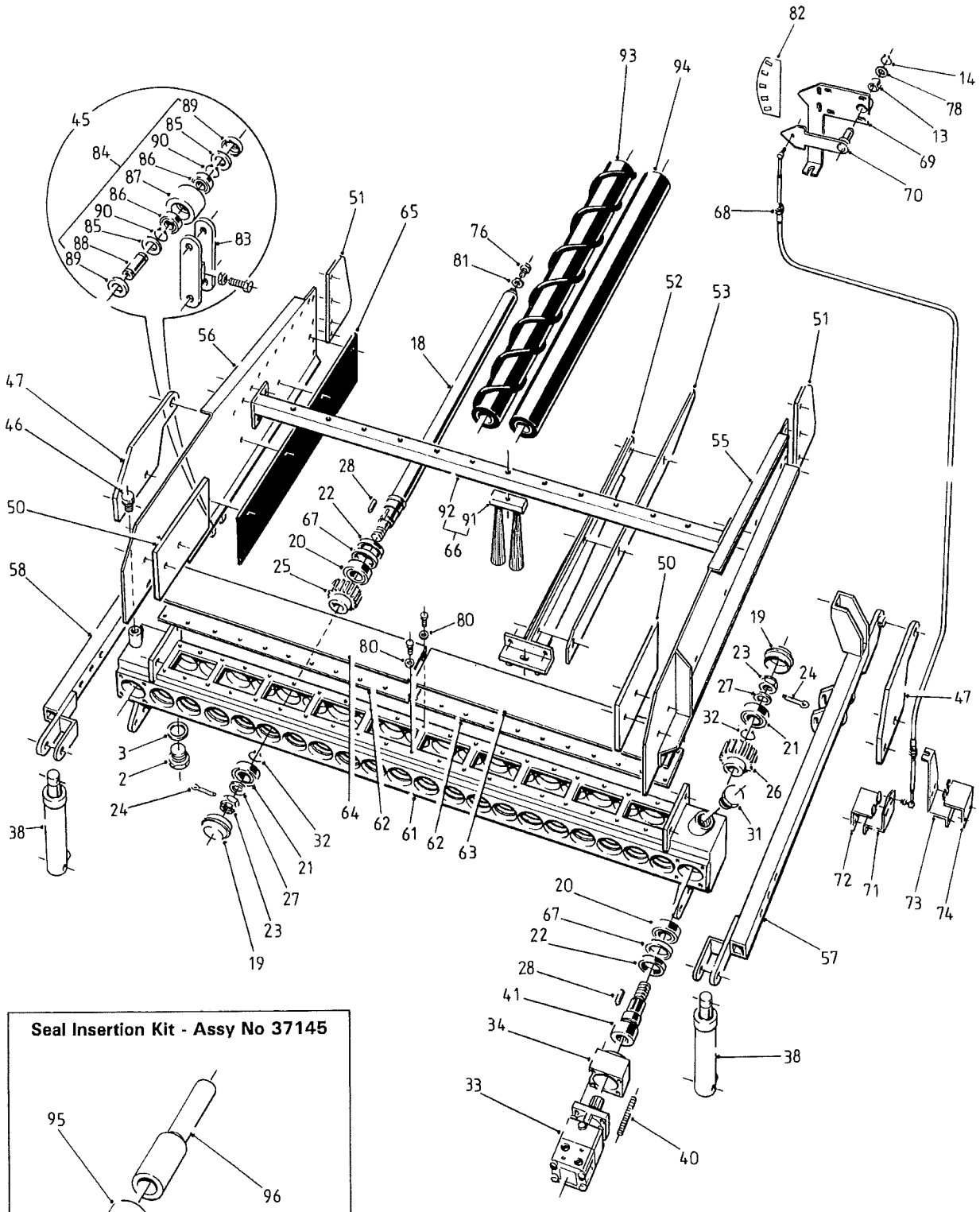
2nd Web Extension Kit

Assy No 46462

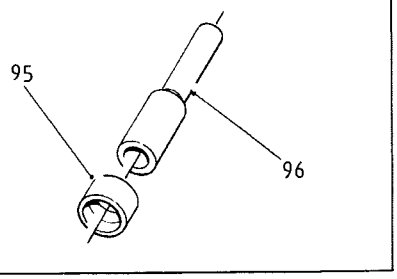
Item	Part No.	Description	Qty.	Remarks
45				
46				
47	46326/6	Joining Rod c/w Sleeve	1	
48	46847/3	Web Bar Rivet (6mm x 21mm)	168	
49	W0617/9	Connector Rivet (5mm x 25mm)	24	
50	W0628/1	Female Connector (4 hole)	3	
51	W0628/2	Male Connector (4 hole)	3	
52	46847/4	Clamp Plate	84	

Roller Cleaner Unit Assembly

Assy No 46035



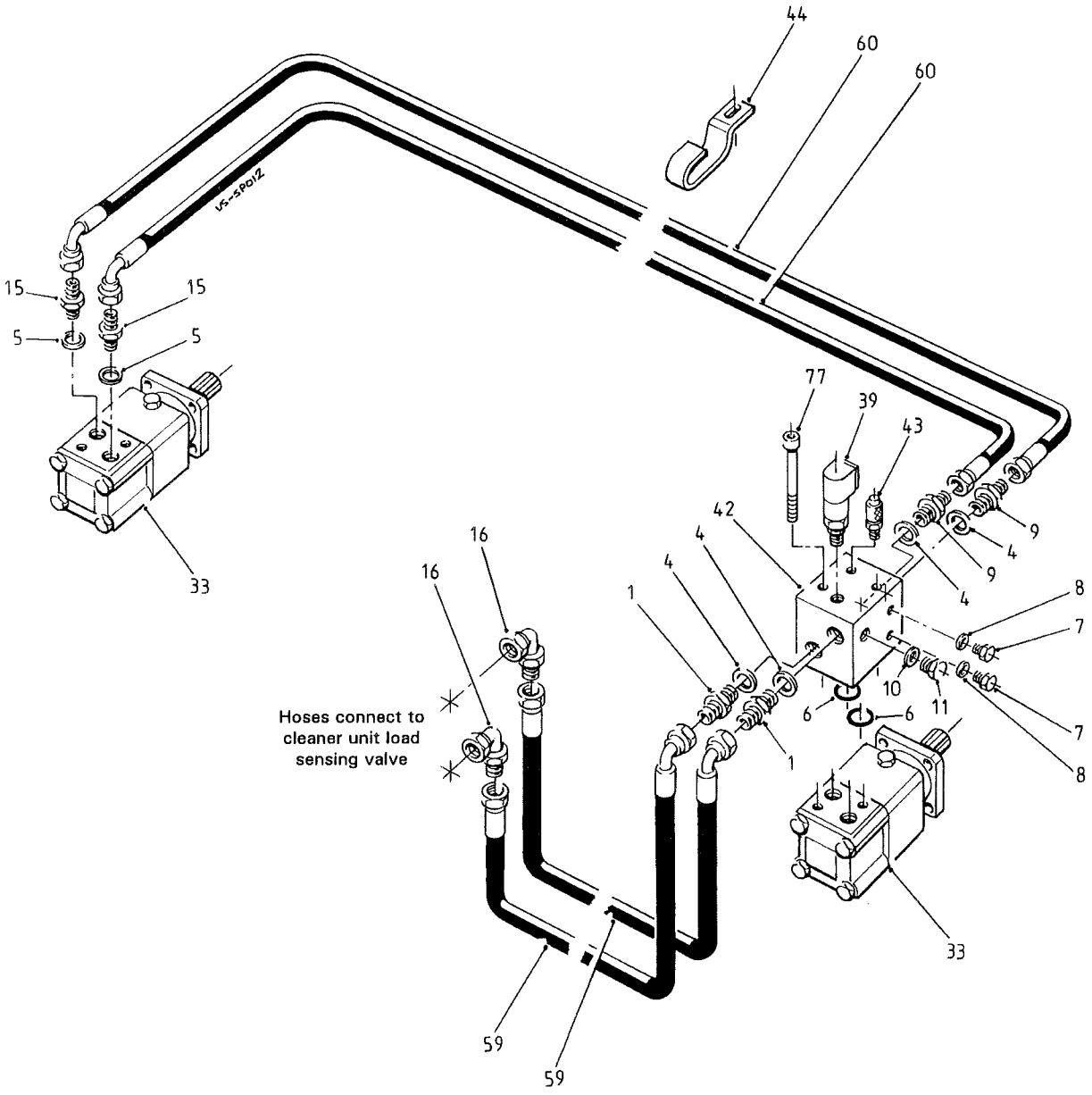
Seal Insertion Kit - Assy No 37145



VS-SPOII

Roller Cleaner Unit Assembly

Assy No 46035



Roller Cleaner Unit Assembly

Assy No 46035

Item	Part No.	Description	Qty.	Remarks
1	11115	3/4"BSP M M Adaptor	2	
2	11116	1"BSP Blanking Plug	1	
3	11122	1"BSP Dowty Seal	1	
4	11123	3/4"BSP Dowty Seal	4	
5	11124	1/2"BSP Dowty Seal	2	
6	11291	O'Ring	2	
7	11292	1/8"BSP Blanking Plug	2	
8	11294	1/8"BSP Dowty Seal	2	
9	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
10	11337	1/4"BSP Dowty Seal	1	
11	11876/8	1/4"BSP Blanking Plug	1	
12				
13	12120	Oilite Bush	1	
14	12298	External Circlip (Ø20mm)	1	
15	12315	1/2"BSP M M Adaptor	2	
16	12350	3/4"BSP M F Swept 90°Adaptor	2	
17				
18	27840S	Roller Shaft	20	
19	27841	End Cap	22	
20	27843	Bearing	22	
21	27844	Bearing	22	
22	27895A	Seal	22	
23	27917	Castellated Nut	22	
24	27918	Split Pin (3/16"x1 1/2")	22	
25	27937	35T Gear	20	
26	27938	45T Gear	2	
27	27942	Flat Washer	22	
28	27948	RBE Key (3/8"x3/8"x2")	22	
29				
30				
31	37076	1"BSP Nylon Filler Plug	1	
32	37086	1 1/2"External Circlip	22	
33	37754	Hydraulic Motor (100cc)	2	
34	37755	Motor Mounting	2	
35				
36				
37				
38	42048	Hydraulic Ram	2	
39	42062	Pressure Switch	1	
40	42288	Motor Stud	4	
41	42298	Motor Input Shaft	2	
42	42302	Motor Manifold Block	1	
43	42305	Pressure Gauge Port	1	
44	42536	Hose Support	4	
45	42643	Back-up Roller Kit	1	(see list at end)
46	42653	3/8"BSP Breather Plug	1	
47	42860	Cleaner Pivot Plate	2	
48				
49				
50	44418	Nylon Infill Plate	2	
51	44706	Web Side Extension	2	
52	44779	Scraper Mounting	10	
53	44780	Scraper (1045mm)	10	┐
	44801	Scraper (895mm)	10	Options
	44567	Scraper (for inline picking table)	10	┘

Roller Cleaner Unit Assembly

Assy No 46035

Item	Part No.	Description	Qty.	Remarks
54				
55	46122	LH Web Side	1	
56	46123	RH Web Side	1	
57	46124	LH Gearbox Mounting	1	
58	46125	RH Gearbox Mounting	1	
59	46298	5/8"Hose Assembly (2400mm)	2	
60	46299	1/2"Hose Assembly (3400mm)	2	
61	46332-20	20 Roller Gearcase	1	
62	46333-20	Gearbox Cover	2	
63	46334-20LH	LH Cover Plate	1	
64	46334-20RH	RH Cover Plate	1	
65	46348	Rubber Deflector	2	
66	46352	Restrictor Brush Kit	1	(see list at end)
67	46406	Steel Spacer	22	
68	46505	Cleaner Level Cable	1	
69	46512	Indicator Mounting	1	
70	46513	Indicator	1	
71	46514	Inner Mounting Plate	1	
72	46515	Inner Mounting Clamp	1	
73	46516	Outer Mounting Plate	1	
74	46517	Outer Mounting Clamp	1	
75				
76	22011010/025	M10x25 Hex Head Setscrew	20	
77	22015010/110	M10x110 Socket Head Capscrew	2	
78	22047020	M20 Plain Washer	1	
79				
80	SS020007/001	Steel Spacer	2	
81	SS025011/003	Steel Spacer	20	
82	TR315	Transfer	1	
	42643	**Back-up Roller Kit Consists Of:**		
83	42633	Roller Arm	2	
84	KA16023	Roller Assembly	2	
	KA16023	**Roller Assembly Consists Of:**		
85	0000300504	Felt Seal	2	
86	6005RS	Bearing	2	
87	KA16023/1	Plain Steel Roller	1	
88	KA16021/4	Open Bore Spindle	1	
89	PH408	Seal	2	
90	PS843	External Circlip	2	
	46352	**Restrictor Brush Kit Consists Of:**		
91	44396	Brush	12	
92	46349	Brush Mounting	1	

Roller Cleaner Unit Assembly

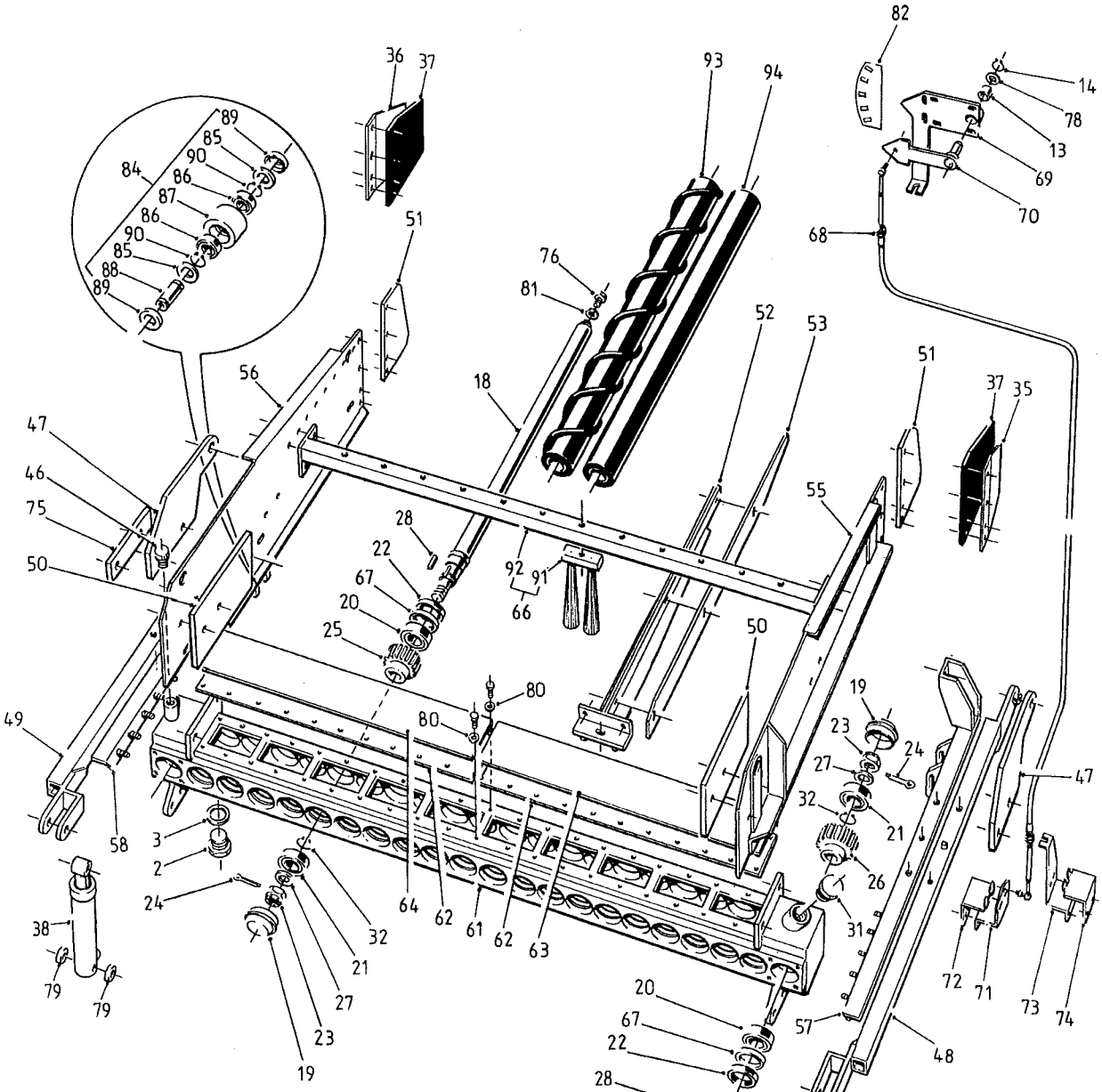
Assy No 46035

Item	Part No.	Description	Qty.	Remarks
		Rubber Rollers		
93	37057A	Rubber Spiral Roller (Ø75x975mm)	10	
	37058A	Rubber Spiral Roller (Ø75x1125mm)	10	
	37783A	Rubber Spiral Roller (Ø82x975mm)	10	
	37784A	Rubber Spiral Roller (Ø82x1125mm)	10	
94	37057B	Rubber Plain Roller (Ø82.5x975mm)	10	
	37057C	Rubber Plain Roller (Ø74.5x975mm)	10	
	37058B	Rubber Plain Roller (Ø82.5x1125mm)	10	
	37058C	Rubber Plain Roller (Ø74.5x1125mm)	10	
		Polyurethane Rollers		
93	37057AP	Poly' Spiral Roller (Ø75x975mm)	10	
	37058AP	Poly' Spiral Roller (Ø75x1125mm)	10	
	37783AP	Poly' Spiral Roller (Ø82.5x975mm)	10	
	37784AP	Poly' Spiral Roller (Ø82.5x1125mm)	10	
94	37057BP	Poly' Plain Roller (Ø82.5x975mm)	10	
	37057CP	Poly' Plain Roller (Ø74.5x975mm)	10	Options
	37058BP	Poly' Plain Roller (Ø82.5x1125mm)	10	
	37058CP	Poly' Plain Roller (Ø74.5x1125mm)	10	
		Steel Rollers		
93	27961	Steel Spiral Roller (Ø76x1125mm)	10	
	27961S	Steel Spiral Roller (Ø76x975mm)	10	
94	37265A	Steel Plain Roller (Ø70x975mm)	10	
	37265B	Steel Plain Roller (Ø76x975mm)	10	
	37265C	Steel Plain Roller (Ø82.5x975mm)	10	
	37266A	Steel Plain Roller (Ø70x1125mm)	10	
	37266B	Steel Plain Roller (Ø76x1125mm)	10	
	37266C	Steel Plain Roller (Ø82.5x1125mm)	10	
		Rubber Pintle Rollers		
94	37781	Rubber Pintle Roller (Ø82.5x1125mm)	10	
	37781S	Rubber Pintle Roller (Ø82.5x975mm)	10	
	37782	Rubber Pintle Roller (Ø74.5x1125mm)	10	
	37782S	Rubber Pintle Roller (Ø74.5x975mm)	10	
	37145	**Seal Insertion Kit Consists Of:**		
95	37146	Seal Compression Ring	1	
96	37147	Slide Hammer	1	

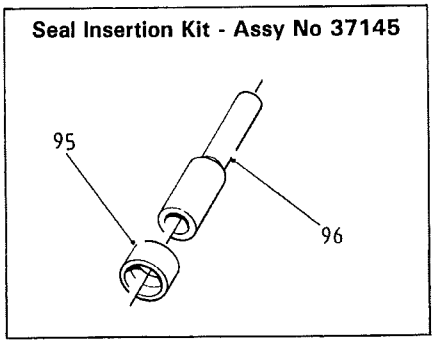
Machines from Serial No VIS 032

Roller Cleaner Unit Assembly

Assy No 46035



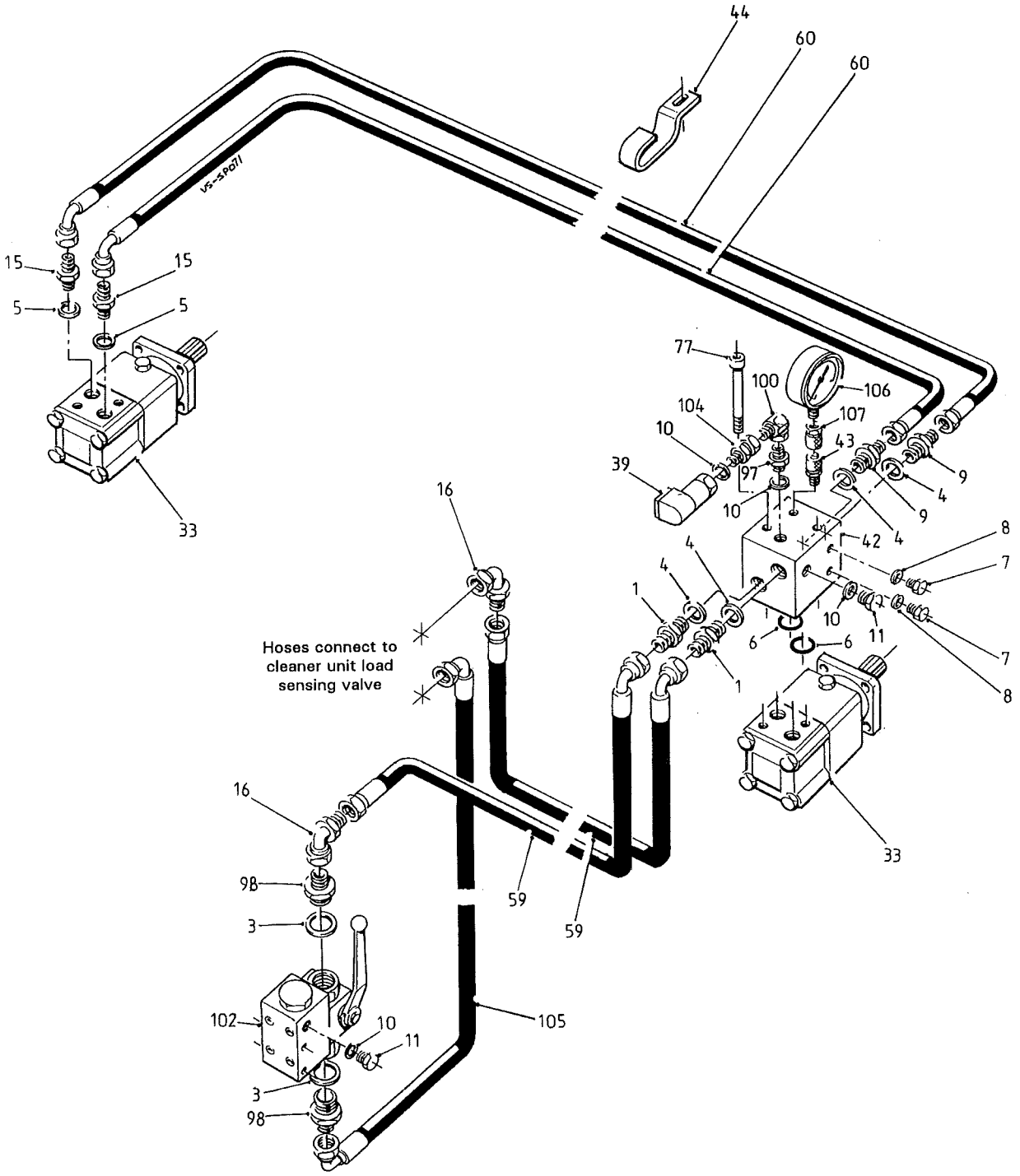
Seal Insertion Kit - Assy No 37145



Machines from Serial No VIS 032

Roller Cleaner Unit Assembly

Assy No 46035



Machines from Serial No VIS 032

Roller Cleaner Unit Assembly

Assy No 46035

Item	Part No.	Description	Qty.	Remarks
1	11115	3/4"BSP M M Adaptor	2	
2	11116	1"BSP Blanking Plug	1	
3	11122	1"BSP Dowty Seal	3	
4	11123	3/4"BSP Dowty Seal	4	
5	11124	1/2"BSP Dowty Seal	2	
6	11291	O'Ring	2	
7	11292	1/8"BSP Blanking Plug	2	
8	11294	1/8"BSP Dowty Seal	2	
9	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
10	11337	1/4"BSP Dowty Seal	4	
11	11876/8	1/4"BSP Blanking Plug	2	
12				
13	12120	Oilite Bush	1	
14	12298	External Circlip (Ø20mm)	1	
15	12315	1/2"BSP M M Adaptor	2	
16	12350	3/4"BSP M F Swept 90°Adaptor	2	
17				
18	27840S	Roller Shaft	20	
19	27841	End Cap	22	
20	27843	Bearing	22	
21	27844	Bearing	22	
22	27895A	Seal	22	
23	27917	Castellated Nut	22	
24	27918	Split Pin	22	
25	27937	35T Gear	20	
26	27938	45T Gear	2	
27	27942	Flat Washer	22	
28	27948	RBE Key (3/8"x3/8"x2")	22	
29				
30				
31	37076	1"BSP Nylon Filler Plug	1	
32	37086	1 1/2"External Circlip	22	
33	37754	Hydraulic Motor (100cc)	2	
34	37755	Motor Mounting	2	
35	46936	LH Web Side Extension	1	Used with inline picking table only
36	46937	RH Web Side Extension	1	Used with inline picking table only
37	46938	Extension Rubber	2	Used with inline picking table only
38	46854	Hydraulic Ram	2	
39	42062	Pressure Switch	1	
40	42288	Motor Stud	4	
41	42298	Motor Input Shaft	2	
42	42302	Motor Manifold Block	1	
43	42305	Pressure Gauge Port	1	
44	42536	Hose Support	4	
45				
46	42653	3/8"BSP Breather Plug	1	
47	42860	Cleaner Pivot Plate	2	
48	46864	LH Base Rail	1	
49	46865	RH Base Rail	1	
50	44418	Nylon Infill Plate	2	
51	44706	Web Side Extension	2	Not used with inline picking table
52	44779	Scraper Mounting	10	
53	46909	Scraper (1034mm)	10	┐
	46908	Scraper (884mm)	10	Options
	44567	Scraper (for inline picking table)	10	┘

Machines from Serial No VIS 032

Roller Cleaner Unit Assembly

Assy No 46035

Item	Part No.	Description	Qty.	Remarks
54				
55	46868	LH Web Side	1	
56	46869	RH Web Side	1	
57	46866	LH Cleaner Mounting	1	
58	46867	RH Cleaner Mounting	1	
59	46298	5/8"Hose Assembly (2200mm)	2	
60	46299	1/2"Hose Assembly (3400mm)	2	
61	46121	20 Roller Gearcase	1	
62	46333-20	Gearbox Cover	2	
63	46334-20LH	LH Cover Plate	1	
64	46334-20RH	RH Cover Plate	1	
65				
66	46352	Restrictor Brush Kit	1	(see list at end)
67	46406	Steel Spacer	22	
68	46505	Cleaner Level Cable	1	
69	46512	Indicator Mounting	1	
70	46513	Indicator	1	
71	46514	Inner Mounting Plate	1	
72	46515	Inner Mounting Clamp	1	
73	46516	Outer Mounting Plate	1	
74	46517	Outer Mounting Clamp	1	
75	46565	Cleaner Pivot Plate Support	2	Used with inline picking table only
76	22011010/025	M10x25 Hex Head Setscrew	20	
77	22015010/110	M10x110 Socket Head Capscrew	2	
78	22047020	M20 Plain Washer	1	
79	SS040021/008	Steel Spacer	4	
80	SS020007/001	Steel Spacer	2	
81	SS030011/005	Steel Spacer	20	
82	TR315	Transfer	1	
83				
84	KA16023	Roller Assembly	2	(see list at end)
	KA16023	**Roller Assembly Consists Of:**		
85	0000300504	Felt Seal	2	
86	6005RS	Bearing	2	
87	KA16023/1	Plain Steel Roller	1	
88	KA16021/4	Open Bore Spindle	1	
89	PH408	Seal	2	
90	PS843	External Circlip	2	
	46352	**Restrictor Brush Kit Consists Of:**		
91	44396	Brush	12	
92	46349	Brush Mounting	1	

Machines from Serial No VIS 032

Roller Cleaner Unit Assembly

Assy No 46035

Item	Part No.	Description	Qty.	Remarks
		Rubber Rollers		
93	37057A	Rubber Spiral Roller (Ø75x975mm)	10	Options
	37058A	Rubber Spiral Roller (Ø75x1125mm)	10	
	37783A	Rubber Spiral Roller (Ø82x975mm)	10	
	37784A	Rubber Spiral Roller (Ø82x1125mm)	10	
94	37057B	Rubber Plain Roller (Ø82.5x975mm)	10	
	37057C	Rubber Plain Roller (Ø74.5x975mm)	10	
	37058B	Rubber Plain Roller (Ø82.5x1125mm)	10	
	37058C	Rubber Plain Roller (Ø74.5x1125mm)	10	
		Polyurethane Rollers		
93	37057AP	Poly' Spiral Roller (Ø75x975mm)	10	
	37058AP	Poly' Spiral Roller (Ø75x1125mm)	10	
	37783AP	Poly' Spiral Roller (Ø82.5x975mm)	10	
	37784AP	Poly' Spiral Roller (Ø82.5x1125mm)	10	
94	37057BP	Poly' Plain Roller (Ø82.5x975mm)	10	
	37057CP	Poly' Plain Roller (Ø74.5x975mm)	10	
	37058BP	Poly' Plain Roller (Ø82.5x1125mm)	10	
	37058CP	Poly' Plain Roller (Ø74.5x1125mm)	10	
		Steel Rollers		
93	27961	Steel Spiral Roller (Ø76x1125mm)	10	
	27961S	Steel Spiral Roller (Ø76x975mm)	10	
94	37265A	Steel Plain Roller (Ø70x975mm)	10	
	37265B	Steel Plain Roller (Ø76x975mm)	10	
	37265C	Steel Plain Roller (Ø82.5x975mm)	10	
	37266A	Steel Plain Roller (Ø70x1125mm)	10	
	37266B	Steel Plain Roller (Ø76x1125mm)	10	
	37266C	Steel Plain Roller (Ø82.5x1125mm)	10	
		Rubber Pintle Rollers		
94	37781	Rubber Pintle Roller (Ø82.5x1125mm)	10	
	37781S	Rubber Pintle Roller (Ø82.5x975mm)	10	
	37782	Rubber Pintle Roller (Ø74.5x1125mm)	10	
	37782S	Rubber Pintle Roller (Ø74.5x975mm)	10	
	37145	**Seal Insertion Kit Consists Of:**		
95	37146	Seal Compression Ring	1	
96	37147	Slide Hammer	1	

Machines from Serial No VIS 032

Roller Cleaner Unit Assembly

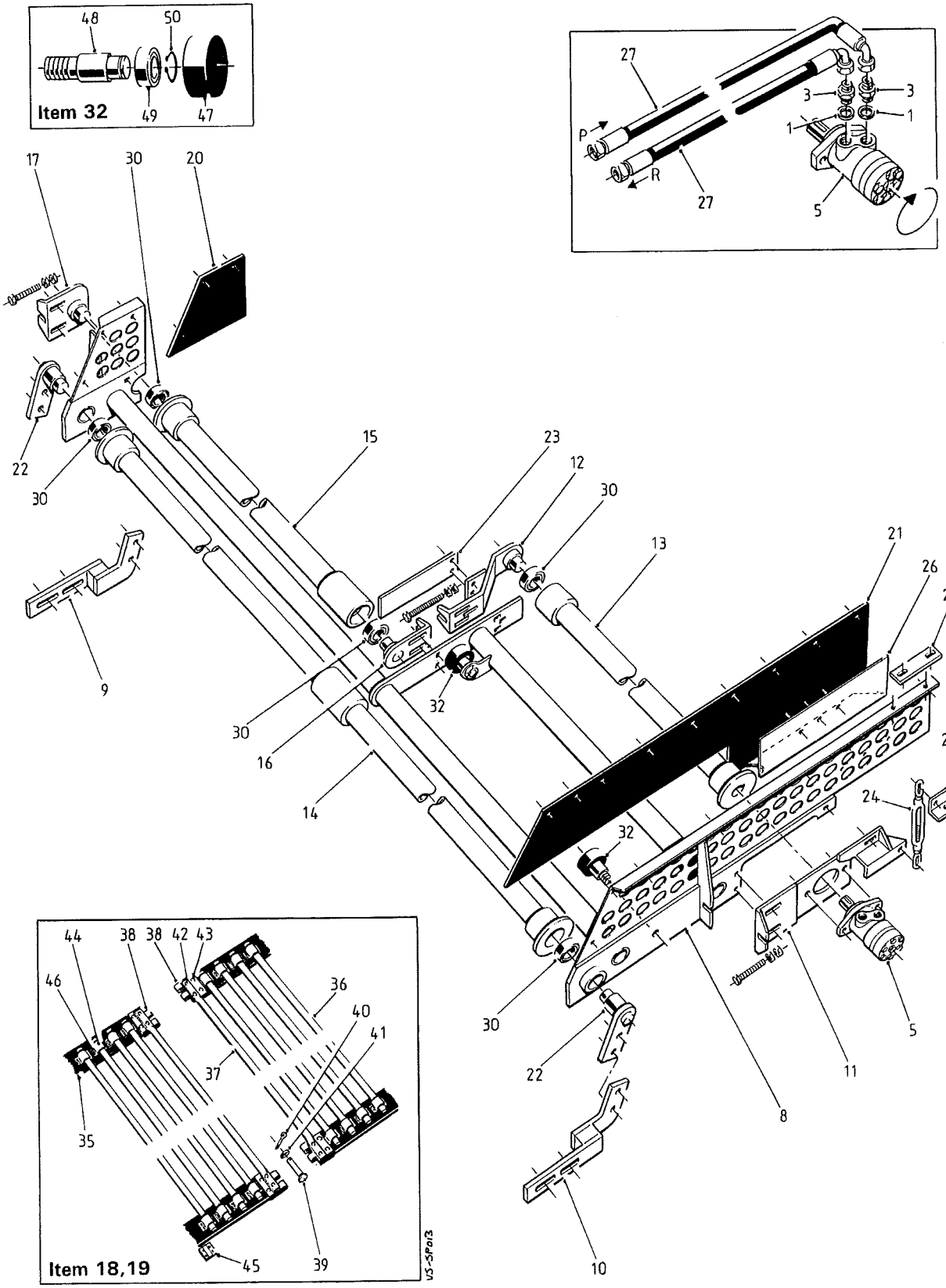
Assy No 46035

Item	Part No.	Description	Qty.	Remarks
97	12316	1/4"BSP M M Adaptor	1	
98	12560	3/4"BSPx1"BSP M M Adaptor	2	
99				
100	32474	1/4"BSP M F Compact 90°Adaptor	1	
101				
102	37762	Pressure Setting Valve Complete	1	
103				
104	46724	1/4"BSP M F Swivel Adaptor	1	
105	46920	5/8"Hose Assembly (1100mm)	1	
106	37762/1	Pressure Gauge	1	
107	46960	Pressure Gauge Adaptor	1	

Machines prior to Serial No VIS 032

Web Spreader Assembly (for short rollers)

Assy No 46052



Machines prior to Serial No VIS 032

Web Spreader Assembly (for short rollers)

Assy No 46052

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	2	
2				
3	12315	1/2"BSP M M Adaptor	2	
4				
5	41397	Hydraulic Motor (OMP200)	1	
6				
7				
8	46304	Spreader Frame	1	
9	46305	Mounting Bracket	1	
10	46306	Mounting Bracket	1	
11	46307	Motor Mounting Bracket	1	
12	46308	Motor Shaft Support	1	
13	46309	Motor Shaft	1	
14	46310	Main Shaft	1	
15	46311	Secondary Shaft	1	
16	46312	Secondary Shaft Inner Mounting	1	
17	46313	Secondary Shaft Outer Mounting	1	
18	46314	Long Spreader Web	1	(see list at end)
19	46315	Short Spreader Web	1	(see list at end)
20	46316	RH Rubber Flap	1	
21	46317	LH Rubber Flap	1	
22	46395	Mounting Spigot	2	
23	46423	Nylon Infill Plate	1	
24	46580	Turnbuckle	1	
25	46581	Mounting Angle	1	
26	46585	Deflector Panel	1	
27	46626	1/2"Hose Assembly (4500mm)	2	
28	46634	Clamp Strip	1	
29				
30	60062RS	Bearing	5	
31				
32	0000301600	Roller Assembly	2	(see list at end)
33				
34				
	46314	**Long Spreader Web Consists Of:**		
35	46314/1	Web Belt	2	
36	46314/2	Nylon Web Bar	47	
37	46314/3	Steel Web Bar for Connectors	2	
38	44491/4	F'Type Connector (4 hole)	4	
39	44491/5	Joining Pin	2	
40	44491/6	Split Pin	2	
41	44491/7	Washer	2	
42	44491/8	Long Rivet (25mm)	8	
43	44491/9	Short Rivet (22mm)	8	
44	44491/10	U'Clamp	94	
45	44491/11	Clamp Plate	94	
46	44491/12	Clip	188	
	46315	**Short Spreader Web Consists Of:**		
35	46315/1	Web Belt	2	
36	46314/2	Nylon Web Bar	20	
37	46314/3	Steel Web Bar for Connectors	2	
38	44491/4	F'Type Connector (4 hole)	4	

Machines prior to Serial No VIS 032

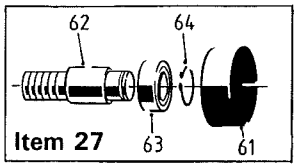
Web Spreader Assembly (for short rollers) Assy No 46052

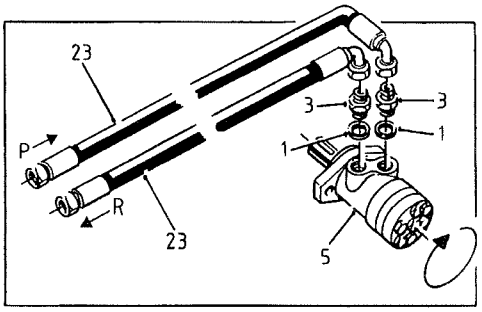
Item	Part No.	Description	Qty.	Remarks
39	44491/5	Joining Pin	2	
40	44491/6	Split Pin	2	
41	44491/7	Washer	2	
42	44491/8	Long Rivet (25mm)	8	
43	44491/9	Short Rivet (22mm)	8	
44	44491/10	U'Clamp	40	
45	44491/11	Clamp Plate	40	
46	44491/12	Clip	80	
	0000301600	**Roller Assembly Consists Of:**		
47	0000301601	Roller	1	
48	0000301602	Spindle	1	
49	6204RS	Bearing	1	
50	12298	Circlip	1	

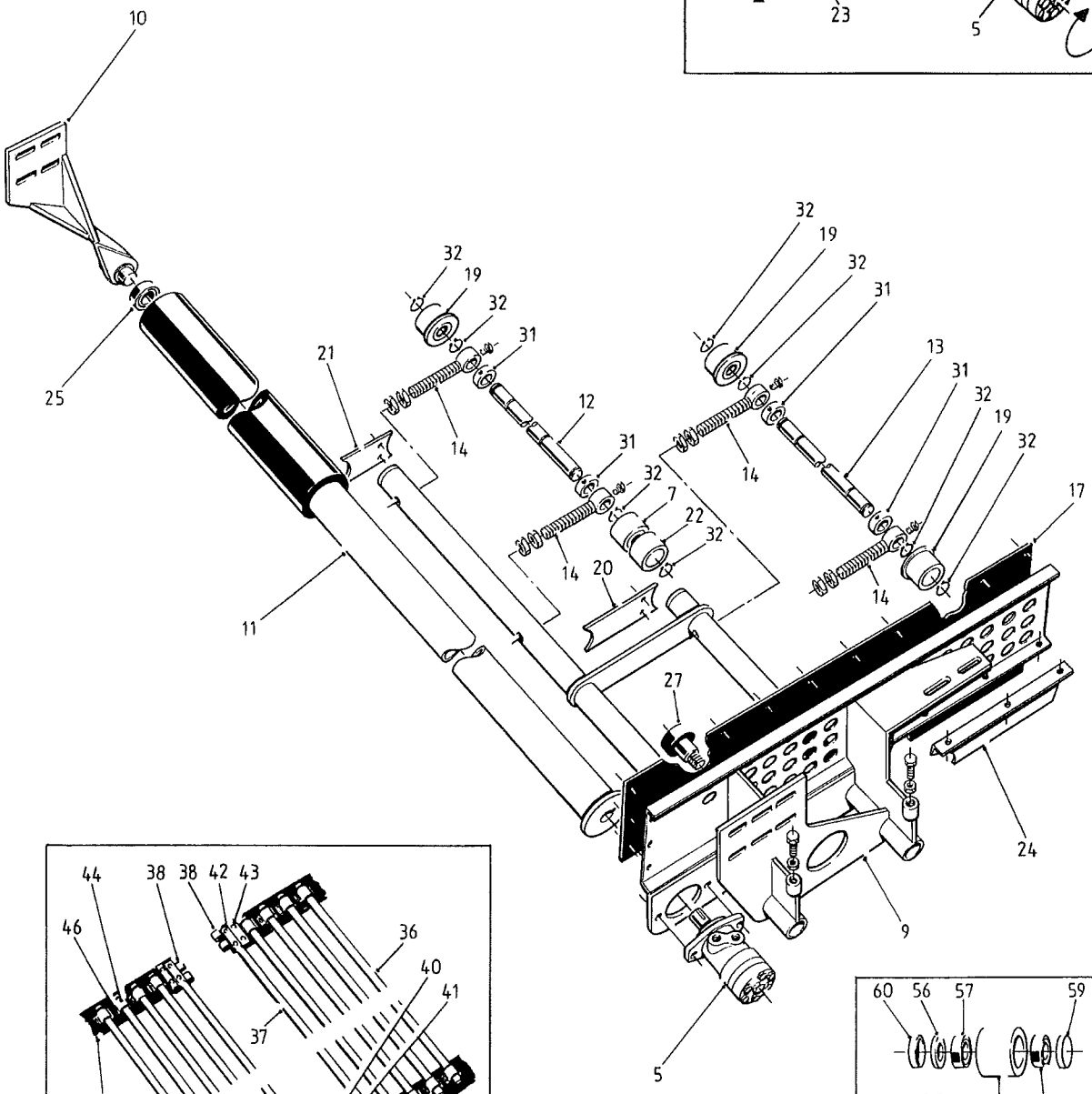
Machines prior to Serial No VIS 032

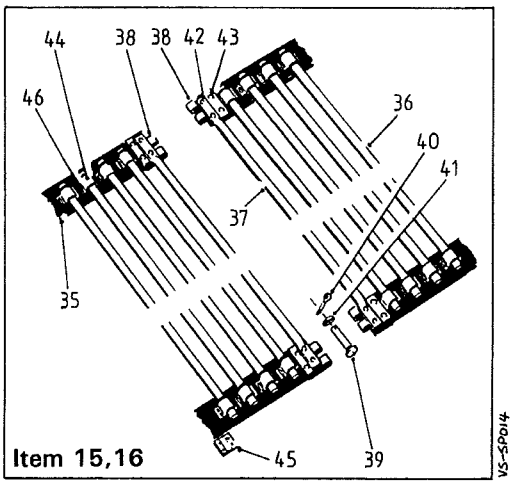
Web Spreader Assembly (for long rollers)

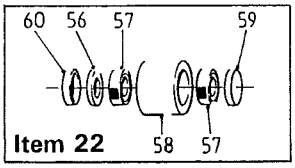
Assy No 46038

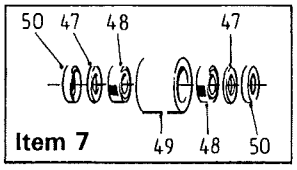


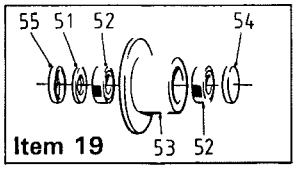












Machines prior to Serial No VIS 032

Web Spreader Assembly (for long rollers)

Assy No 46038

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	2	
2				
3	12315	1/2"BSP M M Adaptor	2	
4				
5	41397	Hydraulic Motor (OMP200)	1	
6				
7	44638	Roller Assembly	1	(see list at end)
8				
9	46200	Spreader Frame	1	
10	46201	RH Support	1	
11	46202	Spreader Roller	1	
12	46203	Centre Roller Shaft	1	
13	46204	LH Roller Shaft	1	
14	46205	Roller Shaft Adjuster	4	
15	46206	Short Spreader Web	1	(see list at end)
16	46207	Long Spreader Web	1	(see list at end)
17	46208	Rubber Flap	1	
18				
19	46397	Roller Assembly	3	(see list at end)
20	46407	Infill Plate (long)	1	
21	46408	Infill Plate (short)	1	
22	46537	Roller Assembly	1	(see list at end)
23	46626	1/2"Hose Assembly (4500mm)	2	
24	46657	Deflector Panel	1	
25	60062RS	Bearing	1	
26				
27	0000301600	Roller Assembly	1	(see list at end)
28				
29				
30				
31	PS488M	Locking Collar	4	
32	PS843	Circlip	8	
33				
34				
	46206	**Short Spreader Web Consists Of:**		
35	46206/1	Web Belt	2	
36	44491/2	Nylon Web Bar	22	
37	44491/3	Steel Web Bar for Connectors	2	
38	44491/4	F'Type Connector (4 hole)	4	
39	44491/5	Joining Pin	2	
40	44491/6	Split Pin	2	
41	44491/7	Washer	2	
42	44491/8	Long Rivet (25mm)	8	
43	44491/9	Short Rivet (22mm)	8	
44	44491/10	U'Clamp	44	
45	44491/11	Clamp Plate	44	
46	44491/12	Clip	88	
	46207	**Long Spreader Web Consists Of:**		
35	44491/1	Web Belt	2	
36	44491/2	Nylon Web Bar	43	
37	44491/3	Steel Web Bar for Connectors	2	
38	44491/4	F'Type Connector (4 hole)	4	

Machines prior to Serial No VIS 032

Web Spreader Assembly (for long rollers)

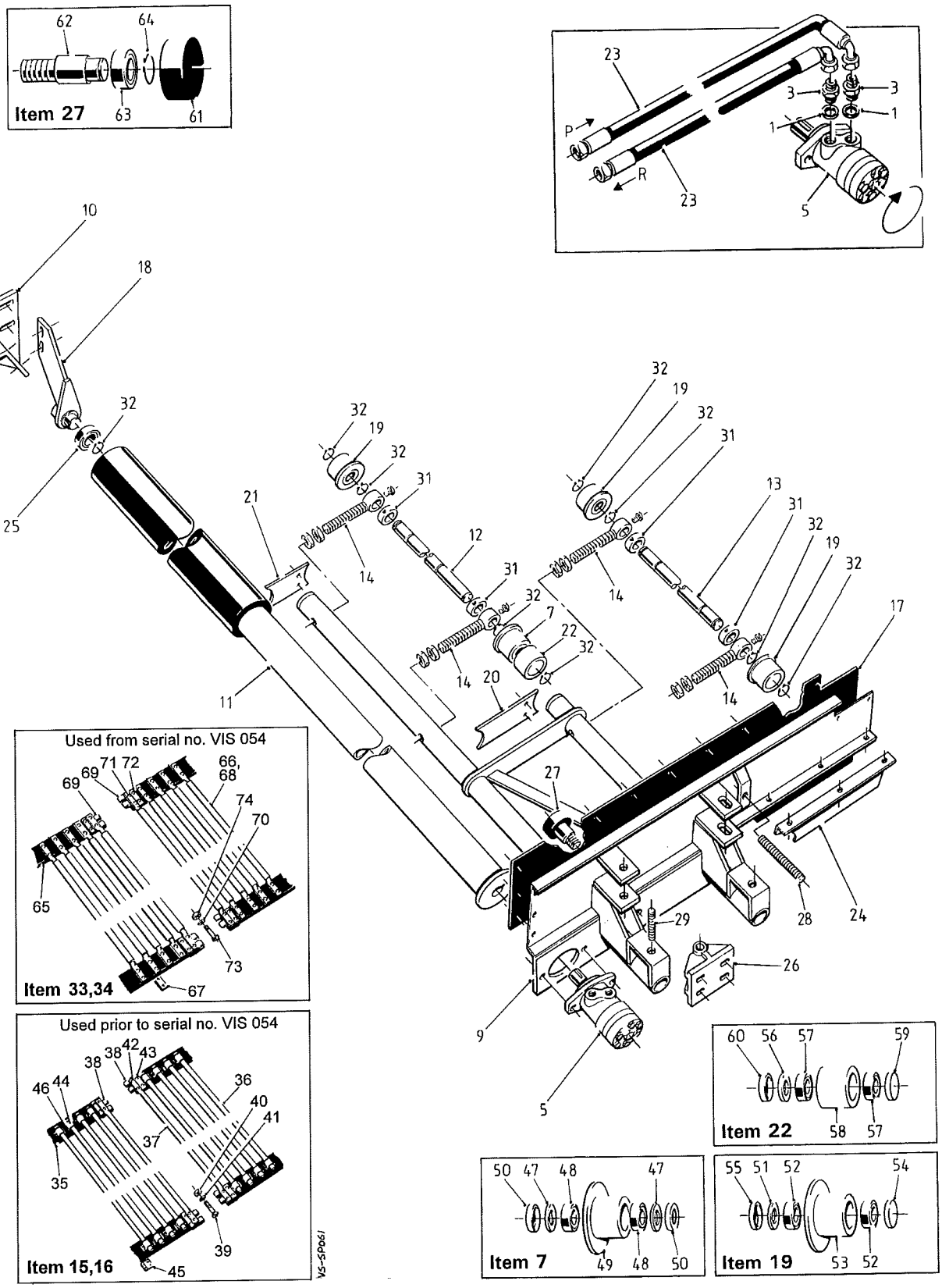
Assy No 46038

Item	Part No.	Description	Qty.	Remarks
39	44491/5	Joining Pin	2	
40	44491/6	Split Pin	2	
41	44491/7	Washer	2	
42	44491/8	Long Rivet (25mm)	8	
43	44491/9	Short Rivet (22mm)	8	
44	44491/10	U'Clamp	86	
45	44491/11	Clamp Plate	86	
46	44491/12	Clip	172	
	44638	**Roller Assembly Consists Of:**		
47	0000300504	Felt Seal	2	
48	6005RS	Bearing	2	
49	KA16019/1	Plain Steel Roller	1	
50	PH408	Seal	2	
	46397	**Roller Assembly Consists Of:**		
51	0000300504	Felt Seal	1	
52	6005RS	Bearing	2	
53	46398	Flanged Steel Roller	1	
54	PH407	Seal	1	
55	PH408	Seal	1	
	46537	**Roller Assembly Consists Of:**		
56	0000300504	Felt Seal	1	
57	6005RS	Bearing	2	
58	KA16019/1	Plain Steel Roller	1	
59	PH407	Seal	1	
60	PH408	Seal	1	
	0000301600	**Roller Assembly Consists Of:**		
61	0000301601	Roller	1	
62	0000301602	Spindle	1	
63	6204RS	Bearing	1	
64	12298	Circlip	1	

Machines from Serial No VIS 032

Web Spreader Assembly (for long & short rollers)

Assy No 46038



Machines from Serial No VIS 032

Web Spreader Assembly (for long & short rollers) Assy No 46038

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	2	
2				
3	12315	1/2"BSP M M Adaptor	2	
4				
5	41397	Hydraulic Motor (OMP200)	1	
6				
7	46919	Roller Assembly	1	(see list at end)
8				
9	46811	Spreader Frame	1	
10	46832	Roller Support	1	
11	46828	Spreader Roller	1	
12	46203	Centre Roller Shaft	1	
13	46204	LH Roller Shaft	1	
14	46205	Roller Shaft Adjuster	4	
15	46206	Short Spreader Web (see list at end)	1	Used prior to Ser No VIS 054 only
16	46207	Long Spreader Web (see list at end)	1	Used prior to Ser No VIS 054 only
17	46208	Rubber Flap	1	
18	46879	Roller Support Bracket	1	
19	46397	Roller Assembly	3	(see list at end)
20	46407	Infill Plate (long)	1	
21	46408	Infill Plate (short)	1	
22	46537	Roller Assembly	1	(see list at end)
23	46626	1/2"Hose Assembly (3500mm)	2	
24	46657	Deflector Panel	1	
25	46876	Bearing	1	
26	46819	Mounting Bracket	2	
27	0000301600	Roller Assembly	1	(see list at end)
28	22106012/145	M12x145mm Stud	1	Replaces stud 22106012/120
29	22106016/100	M16x100mm Stud	2	
30				
31	PS488M	Locking Collar	4	
32	PS843	Circlip	9	
33	46849	Short Spreader Web (see list at end)	1	Used from Ser No VIS 054 only
34	46850	Long Spreader Web (see list at end)	1	Used from Ser No VIS 054 only
	46206	**Short Spreader Web Consists Of:**		
35	46206/1	Web Belt	2	
36	44491/2	Nylon Web Bar	22	
37	44491/3	Steel Web Bar for Connectors	2	
38	44491/4	F'Type Connector (4 hole)	4	
39	44491/13	M8x50mm Socket Head Bolt	2	
40	44491/14	M8 Nyloc Nut	2	
41	44491/7	Washer	2	
42	44491/8	Long Rivet (25mm)	8	
43	44491/9	Short Rivet (22mm)	8	
44	44491/10	U'Clamp	44	
45	44491/11	Clamp Plate	44	
46	44491/12	Clip	88	
	46207	**Long Spreader Web Consists Of:**		
35	44491/1	Web Belt	2	
36	44491/2	Nylon Web Bar	43	
37	44491/3	Steel Web Bar for Connectors	2	
38	44491/4	F'Type Connector (4 hole)	4	

Machines from Serial No VIS 032

Web Spreader Assembly (for long & short rollers)

Assy No 46038

Item	Part No.	Description	Qty.	Remarks
39	44491/13	M8x50mm Socket Head Bolt	2	
40	44491/14	M8 Nyloc Nut	2	
41	44491/7	Washer	2	
42	44491/8	Long Rivet (25mm)	8	
43	44491/9	Short Rivet (22mm)	8	
44	44491/10	U'Clamp	86	
45	44491/11	Clamp Plate	86	
46	44491/12	Clip	172	
	46919	**Roller Assembly Consists Of:**		
47	0000300504	Felt Seal	2	
48	6005RS	Bearing	2	
49	46398	Flanged Steel Roller	1	
50	PH408	Seal	2	
	46397	**Roller Assembly Consists Of:**		
51	0000300504	Felt Seal	1	
52	6005RS	Bearing	2	
53	46398	Flanged Steel Roller	1	
54	PH407	Seal	1	
55	PH408	Seal	1	
	46537	**Roller Assembly Consists Of:**		
56	0000300504	Felt Seal	1	
57	6005RS	Bearing	2	
58	KA16019/1	Plain Steel Roller	1	
59	PH407	Seal	1	
60	PH408	Seal	1	
	0000301600	**Roller Assembly Consists Of:**		
61	0000301601	Roller	1	
62	0000301602	Spindle	1	
63	6204RS	Bearing	1	
64	12298	Circlip	1	
	46849	**Short Spreader Web Consists Of:**		
65	46206/1	Web Belt	2	
66	46849/1	8mm Web Rod	24	
67	46849/2	Clamp Plate	44	
68	46849/3	Rod Covering	24	
69	44491/4	F'Type Connector (4 hole)	4	
70	44491/7	Washer	2	
71	44491/8	Long Rivet (25mm)	8	
72	44491/9	Short Rivet (22mm	96	
73	44491/13	M8x50mm Socket Head Bolt	2	
74	44491/14	M8 Nyloc Nut	2	
75				
	46850	**Long Spreader Web Consists Of:**		
65	46207/1	Web Belt	2	
66	46849/1	8mm Web Rod	45	
67	46849/2	Clamp Plate	86	
68	46849/3	Rod Covering	45	
69	44491/4	F'Type Connector (4 hole)	4	

Machines from Serial No VIS 032

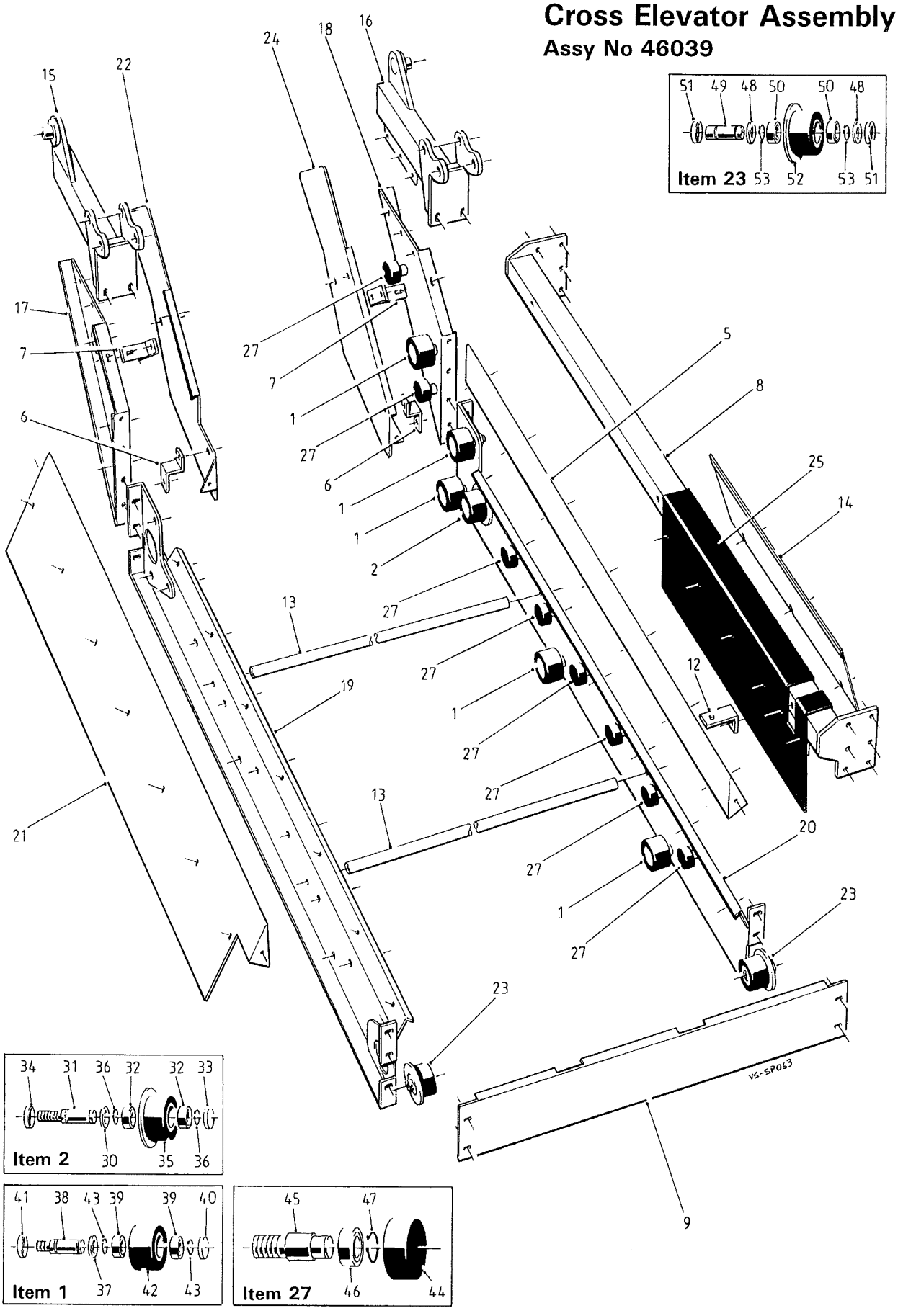
Web Spreader Assembly (for long & short rollers)

Assy No 46038

Item	Part No.	Description	Qty.	Remarks
70	44491/7	Washer	2	
71	44491/8	Long Rivet (25mm)	8	
72	44491/9	Short Rivet (22mm	180	
73	44491/13	M8x50mm Socket Head Bolt	2	
74	44491/14	M8 Nyloc Nut	2	
75				

Cross Elevator Assembly

Assy No 46039



Cross Elevator Assembly

Assy No 46039

Item	Part No.	Description	Qty.	Remarks
1	19356	Roller Assembly	10	(see list at end)
2	19357	Roller Assembly	2	(see list at end)
3				
4				
5	44371	Inner Web Side Rear	1	
6	44378	Deflector Bottom Mounting	2	
7	44379	Deflector Bracket	2	
8	44467	Cross Rail	1	
9	46812	LH Cross Elevator Guard	1	Prior to Ser No VIS 032 was 44517
10				
11				
12	46708	Camera Bracket	1	
13	46765	Tie Bar	2	
14	46813	Backing Plate	1	
15	46126	Discharge Elevator Mounting Front	1	
16	46127	Discharge Elevator Mounting Rear	1	
17	46128	Base Panel Front	1	
18	46129	Base Panel Rear	1	
19	46370	Web Side Front	1	
20	46371	Web Side Rear	1	
21	46372	Inner Web Side Front	1	
22	46382	Front Deflector	1	
23	46596	Roller Assembly	2	(see list at end)
24	46628	Rear Deflector	1	
25	46709	Rubber Deflector	1	Used with web spreader only
26				
27	0000301600	Roller Assembly	16	(see list at end)
28				
29				
	19357	**Roller Assembly Consists Of:**		
30	0000300504	Felt Seal	1	
31	PH406AM	Spindle	1	
32	6005RS	Bearing	2	
33	PH407	Seal	1	
34	PH408	Seal	1	
35	PH51AR	Flanged Roller	1	
36	PS843	Circlip	2	
	19356	**Roller Assembly Consists Of:**		
37	0000300504	Felt Seal	1	
38	11265	Spindle	1	
39	6005RS	Bearing	2	
40	PH407	Seal	1	
41	PH408	Seal	1	
42	PH77AR	Plain Roller	1	
43	PS843	Circlip	2	
	0000301600	**Roller Assembly Consists Of:**		
44	0000301601	Roller	1	
45	0000301602	Spindle	1	
46	6204RS	Bearing	1	
47	12298	Circlip	1	

Cross Elevator Assembly

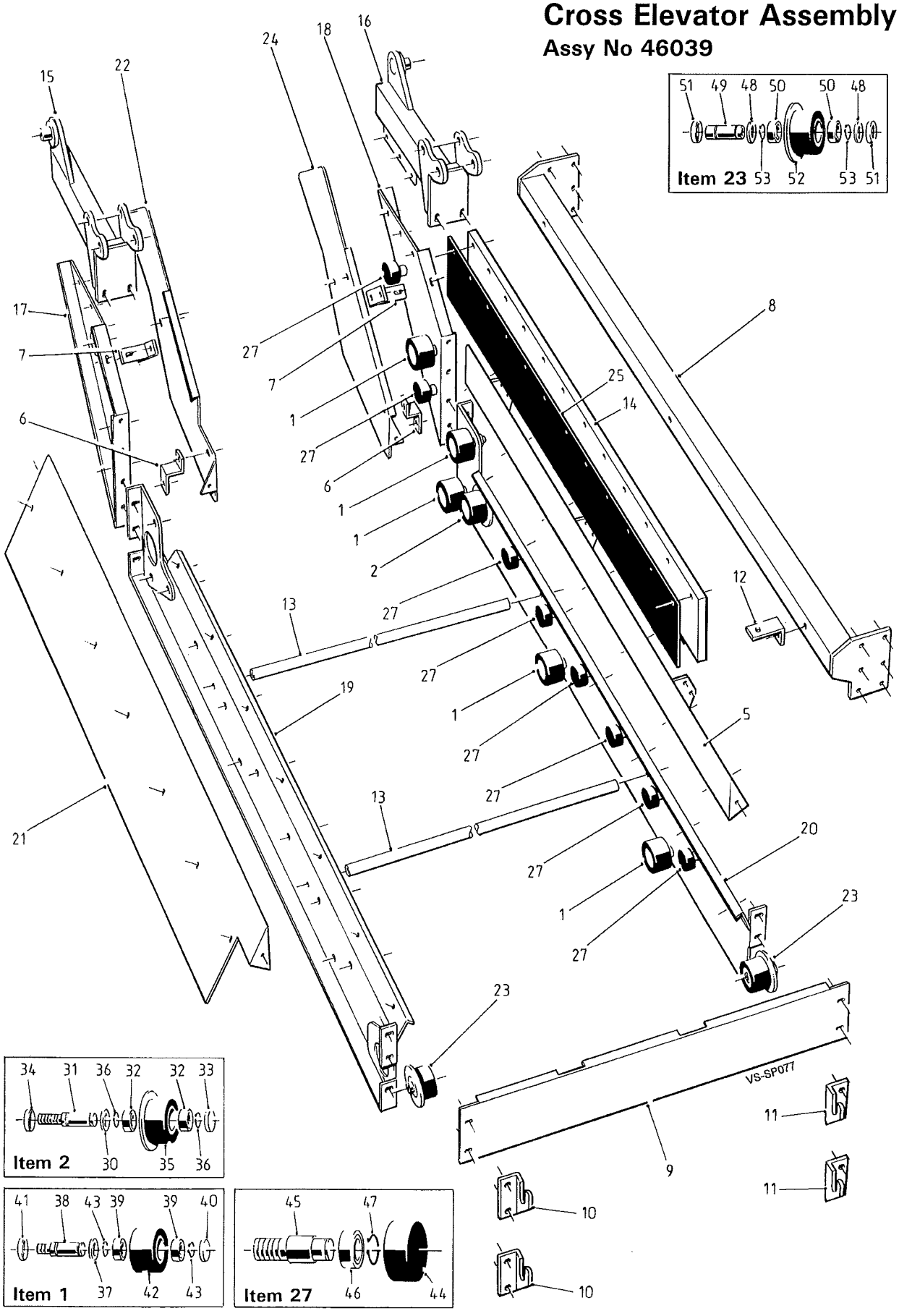
Assy No 46039

Item	Part No.	Description	Qty.	Remarks
	46596	**Roller Assembly Consists Of:**		
48	0000300504	Felt Seal	2	
49	46597	Spindle	1	
50	6005RS	Bearing	2	
51	PH408	Seal	2	
52	PH51AR	Flanged Roller	1	
53	PS843	Circlip	2	

Machines from Serial No VIS 054

Cross Elevator Assembly

Assy No 46039



Machines from Serial No VIS 054

Cross Elevator Assembly

Assy No 46039

Item	Part No.	Description	Qty.	Remarks
1	19356	Roller Assembly	10	(see list at end)
2	19357	Roller Assembly	2	(see list at end)
3				
4				
5	51051	Inner Web Side Rear	1	
6	44378	Deflector Bottom Mounting	2	
7	44379	Deflector Bracket	2	
8	44467	Cross Rail	1	
9	46812	LH Cross Elevator Guard	1	
10	46530	LH Mounting Hook	2	
11	46531	RH Mounting Hook	2	
12	46708	Camera Bracket	1	
13	46765	Tie Bar	2	
14	51049	Rear Infill Panel	1	
15	46126	Discharge Elevator Mounting Front	1	
16	46127	Discharge Elevator Mounting Rear	1	
17	46128	Base Panel Front	1	
18	46129	Base Panel Rear	1	
19	46370	Web Side Front	1	
20	46371	Web Side Rear	1	
21	46372	Inner Web Side Front	1	
22	46382	Front Deflector	1	
23	46596	Roller Assembly	2	(see list at end)
24	46628	Rear Deflector	1	
25	51050	Infill Rubber	1	
26				
27	0000301600	Roller Assembly	16	(see list at end)
28				
29				
	19357	**Roller Assembly Consists Of:**		
30	0000300504	Felt Seal	1	
31	PH406AM	Spindle	1	
32	6005RS	Bearing	2	
33	PH407	Seal	1	
34	PH408	Seal	1	
35	PH51AR	Flanged Roller	1	
36	PS843	Circlip	2	
	19356	**Roller Assembly Consists Of:**		
37	0000300504	Felt Seal	1	
38	11265	Spindle	1	
39	6005RS	Bearing	2	
40	PH407	Seal	1	
41	PH408	Seal	1	
42	PH77AR	Plain Roller	1	
43	PS843	Circlip	2	
	0000301600	**Roller Assembly Consists Of:**		
44	0000301601	Roller	1	
45	0000301602	Spindle	1	
46	6204RS	Bearing	1	
47	12298	Circlip	1	

Machines from Serial No VIS 054

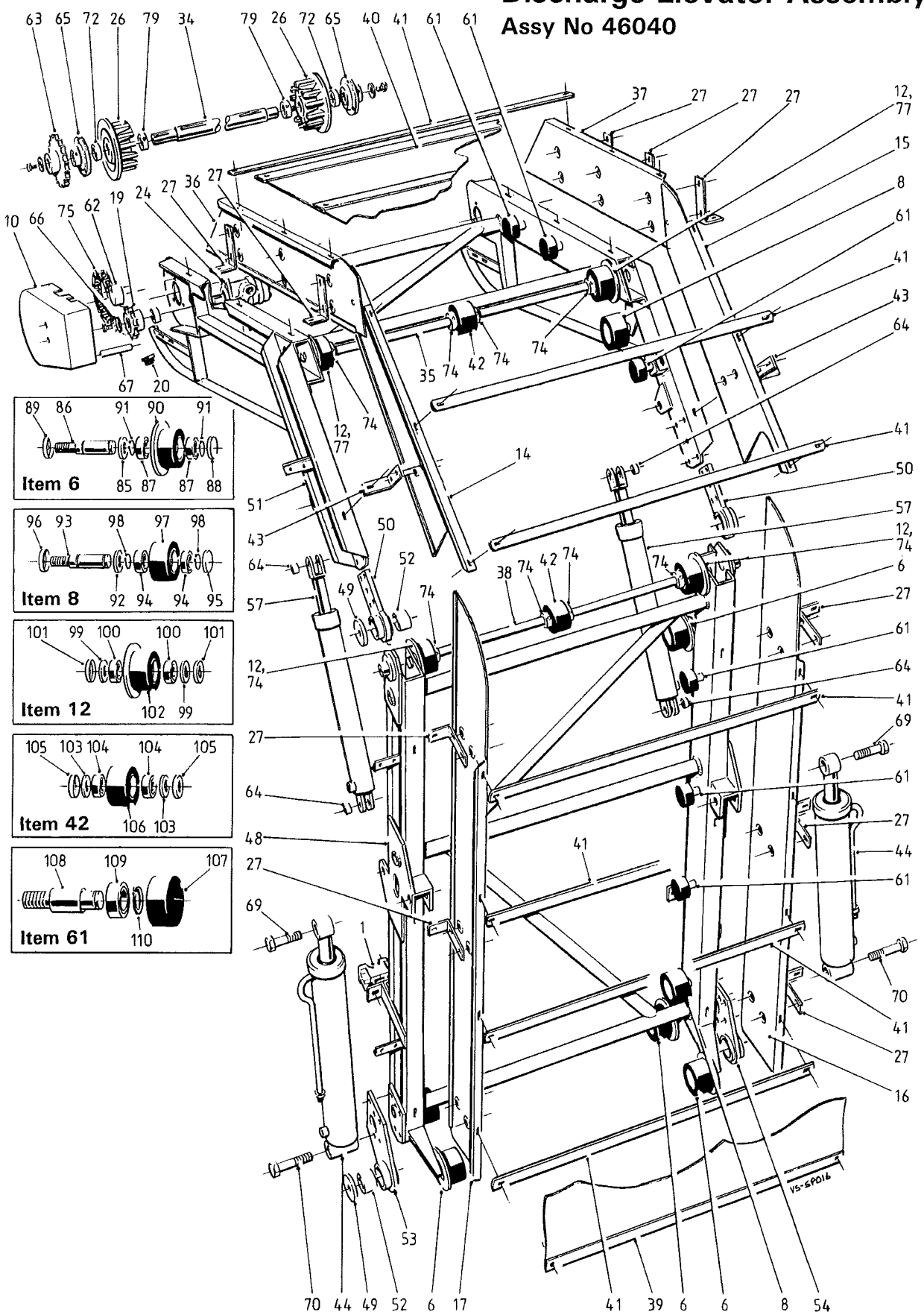
Cross Elevator Assembly

Assy No 46039

Item	Part No.	Description	Qty.	Remarks
	46596	**Roller Assembly Consists Of:**		
48	0000300504	Felt Seal	2	
49	46597	Spindle	1	
50	6005RS	Bearing	2	
51	PH408	Seal	2	
52	PH51AR	Flanged Roller	1	
53	PS843	Circlip	2	

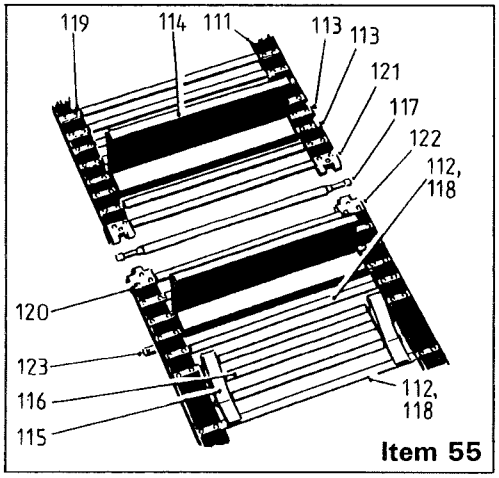
Discharge Elevator Assembly

Assy No 46040

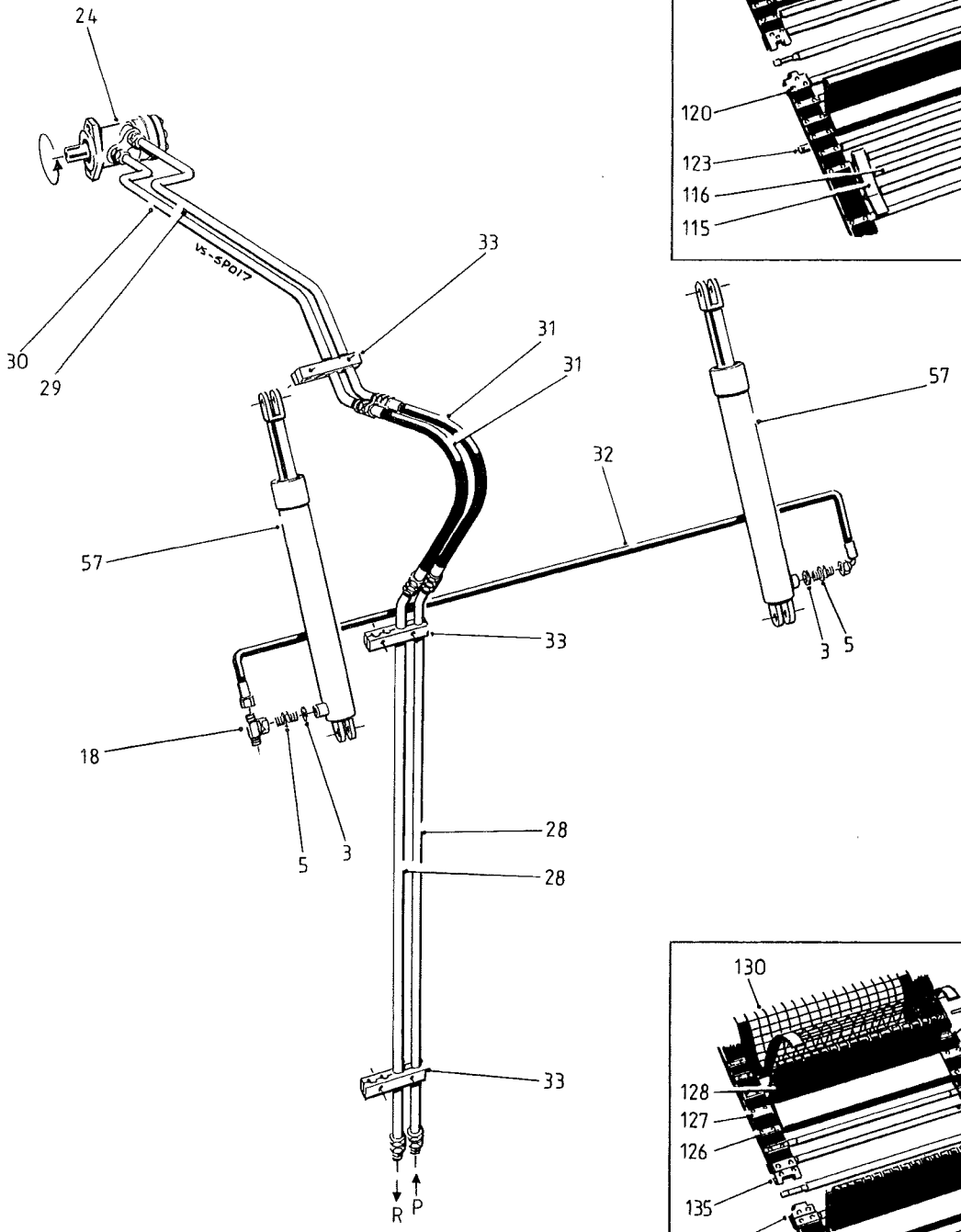


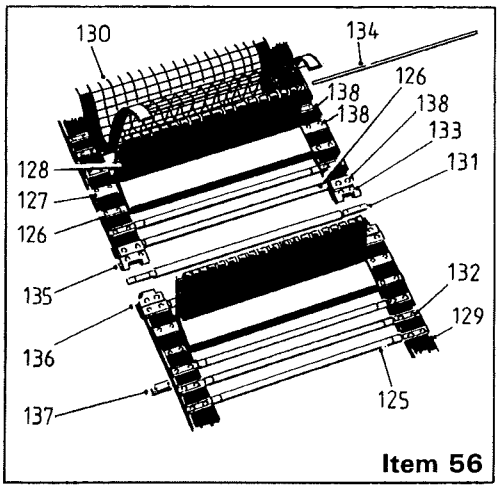
Discharge Elevator Assembly

Assy No 46040



Item 55





Item 56

Discharge Elevator Assembly

Assy No 46040

Item	Part No.	Description	Qty.	Remarks
1	10415	Nylon Bearing Block	2	
2				
3	11337	1/4"BSP Dowty Seal	2	
4				
5	12316	1/4"BSP M M Adaptor	2	
6	12506	Roller Assembly	6	(see list at end)
7				
8	19356	Roller Assembly	4	(see list at end)
9				
10	27155	Drive Guard	1	
11				
12	32720	Roller Assembly	4	(see list at end)
13				
14	37151	Intermediate Front Web Side	1	
15	37152	Intermediate Rear Web Side	1	
16	37153	Lower Web Side Rear	1	
17	37154	Lower Web Side Front	1	
18	37199	1/4"BSP M M F Tee	1	
19	37229	3/4"Pitch 18T Sprocket	1	
20	37391	Plastic Insert	2	
21				
22				
23				
24	41397	Hydraulic Motor (OMP200)	1	Machines without picking table
	41049	Hydraulic Motor (OMR315)	1	Machines with picking table
25				
26	42083	35mm Pitch Web Sprocket	2	Options
	42630	50mm Pitch Web Sprocket	2	Options
27	42227	Web Side Support	12	
28	42310	15mm Steel Pipe Assembly	2	
29	42311	15mm Steel Pipe Assembly	1	
30	42312	15mm Steel Pipe Assembly	1	
31	42325	1/2"Hose Assembly (950mm)	2	
32	42327	1/4"Hose Assembly (1800mm)	1	
33	42367	Pipe Clamp (4 hole)	3	(pair)
34	42371	Drive Shaft	1	
35	42372	Top Tie Bar	1	
36	42413	Upper Front Panel	1	
37	42414	Upper Rear Panel	1	
38	42415	Centre Tie Bar	1	
39	42416	Centre Section Cover	1	
40	42417	Top Section Cover	1	
41	42418	Cover Mounting Strip	10	
42	42461	Roller Assembly	2	(see list at end)
43	42535	Web Side Support	2	
44	42682	Hydraulic Ram	2	
45				
46				
47				
48	46195	Elevator Centre Section	1	
49	46196	Pivot Retainer	4	
50	46197	Top Pivot plate	2	
51	46198	Elevator Top Section	1	
52	46379	Plain Nylon Bearing	4	
53	46380	Front Bottom Pivot Plate	1	

Discharge Elevator Assembly

Assy No 46040

Item	Part No.	Description	Qty.	Remarks
54	46381	Rear Bottom Pivot Plate	1	
55	46383	35mm Pitch Discharge Web	1	Options
56	46384	50mm Pitch Discharge Web c/w Net	1	Options
57	46555	Hydraulic Ram	2	
58				
59				
60				
61	0000301600	Roller Assembly	12	(see list at end)
62	0005000014	Tensioner Block	1	
63	0005800100	3/4"Pitch 30T Sprocket	1	
64	2000600006	Ram Spacer	4	
65	2020800000/1	Bearing	2	
66	2062000005	Washer	1	
67	2502000002	Spacer Tube	1	
68				
69	22012024/100	M24x100 Hex Head Bolt	2	
70	22012024/160	M24x160 Hex Head Bolt	2	
71				
72	A12	Plastic Spacer	2	
73				
74	PS488M	Locking Collar	10	
75	PS871/53	3/4"Pitch Drive Chain	1	
76				
77	SS040026/020	Steel Spacer	2	
78				
79	ST41M	Locking Collar	2	
80				
81				
82				
83				
84				
	12506	**Roller Assembly Consists Of:**		
85	0000300504	Felt Seal	1	
86	11265	Spindle	1	
87	6005RS	Bearing	2	
88	PH407	Seal	1	
89	PH408	Seal	1	
90	PH51AR	Flanged Roller	1	
91	PS843	Circlip	2	
	19356	**Roller Assembly Consists Of:**		
92	0000300504	Felt Seal	1	
93	11265	Spindle	1	
94	6005RS	Bearing	2	
95	PH407	Seal	1	
96	PH408	Seal	1	
97	PH77AR	Plain Roller	1	
98	PS843	Circlip	2	
	32720	**Roller Assembly Consists Of:**		
99	0000300504	Felt Seal	2	
100	6005RS	Bearing	2	
101	PH408	Seal	2	
102	PH51AR	Flanged Roller	1	

Discharge Elevator Assembly

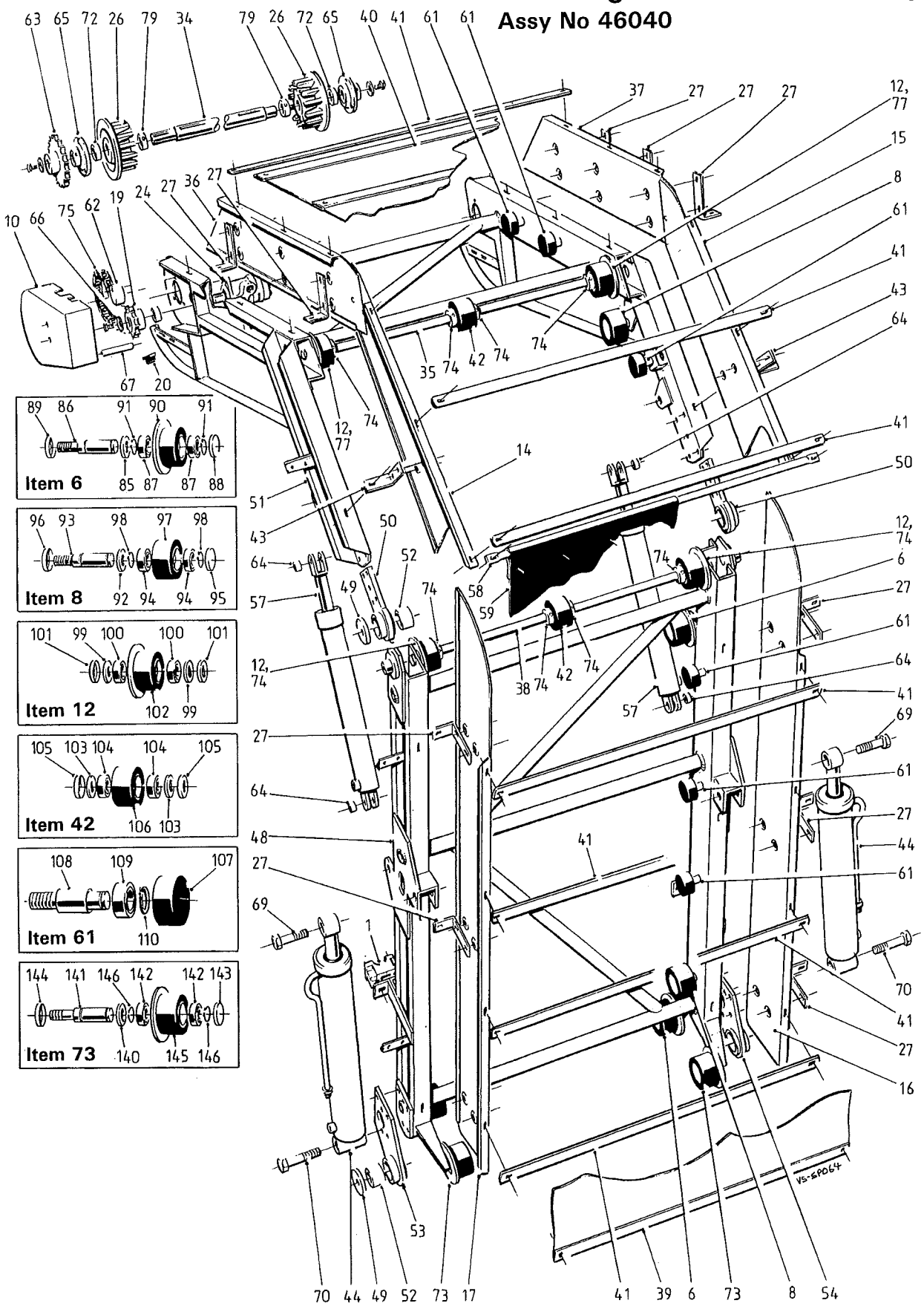
Assy No 46040

Item	Part No.	Description	Qty.	Remarks
	42461	**Roller Assembly Consists Of:**		
103	0000300504	Felt Seal	2	
104	6005RS	Bearing	2	
105	PH408	Seal	2	
106	37559	Plain Roller	1	
	0000301600	**Roller Assembly Consists Of:**		
107	0000301601	Roller	1	
108	0000301602	Spindle	1	
109	6204RS	Bearing	1	
110	12298	Circlip	1	
	46383	**35mm Pitch Discharge Web Consists Of:**		
111	46383/1	Web Belt	2	
112	42081/3	Web Rod Sleeve (Ø16mm)	268	
113	42081/4	Flight Rod (Ø9mm)	136	
114	42081/5	Flight	68	
115	42081/6	Drop Link	2	
116	42081/7	Drop Link Sleeve (Ø16mm)	8	
117	42081/8	Joining Rod (Ø9mm)	1	
118	42081/9	Web Rod (Ø8mm)	267	
119	W0617/8	Web Bar Rivet (5mm x 21mm)	1612	
120	W0617/9	Connector Rivet	16	
121	W0628/1	Female Connector	2	
122	W0628/2	Male Connector	2	
123	12238/6	Clamp Plate	806	
124				
	46384	**50mm Pitch Discharge Web c/w Net Consists Of:**		
125	46384/1	Fibreglass Web Rod (Ø10mm)	172	
126	46384/2	Steel Web Rod (Ø10mm)	59	
127	46384/3	Flat Flight Rod	57	
128	46384/4	Flight	57	
129	46384/5	Web Belt	2	
130	46384/6	Web Net	1	
131	46384/7	Joining Rod (Ø10mm)	1	
132	46384/8	Rivet (5mm x 19mm)	688	
133	46384/9	Rivet (5mm x 28mm)	8	
134	46384/10	Nylon Net Rod (Ø3mm x 870mm)	57	
135	37499/1	Female Connector	2	
136	37499/2	Male Connector	2	
137	KA16048	Clamp Plate	576	
138	W0617/8	Rivet (5mm x 21mm)	464	
139				

Machines from Serial No VIS 032

Discharge Elevator Assembly

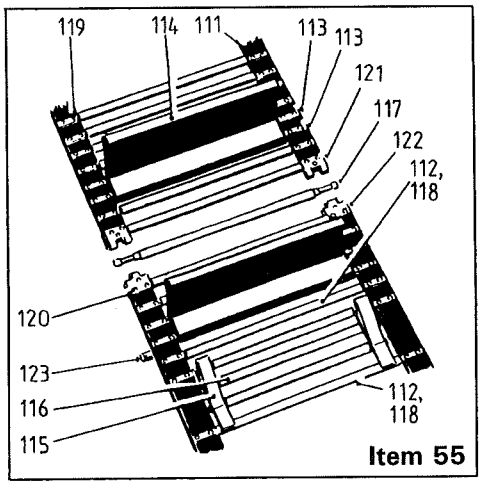
Assy No 46040



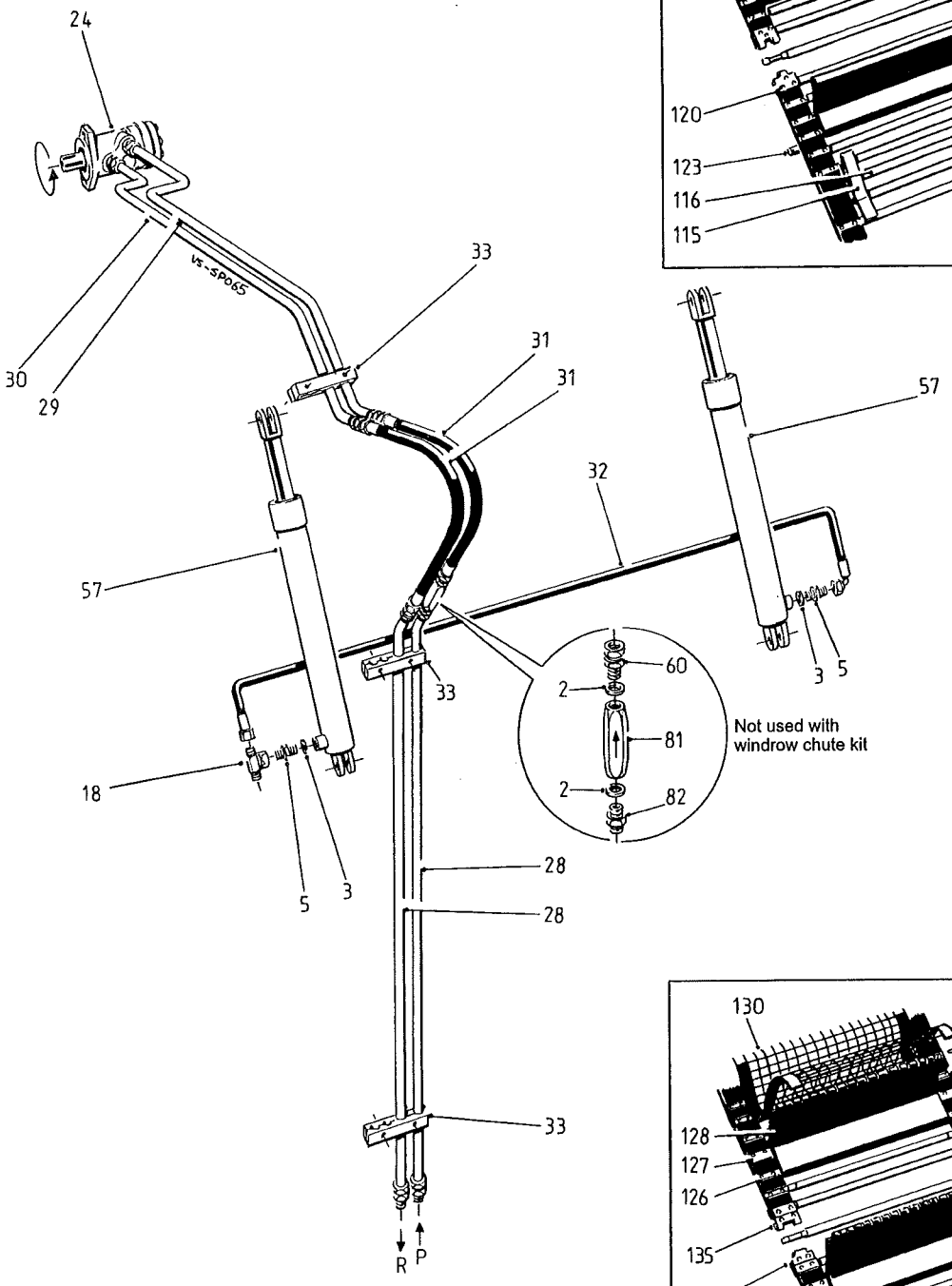
Machines from Serial No VIS 032

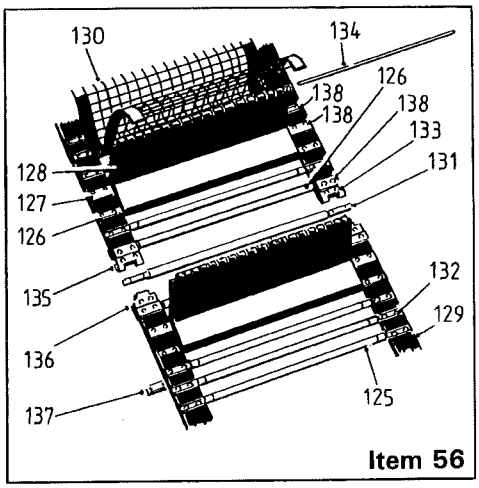
Discharge Elevator Assembly

Assy No 46040



Item 55





Item 56

Machines from Serial No VIS 032

Discharge Elevator Assembly

Assy No 46040

Item	Part No.	Description	Qty.	Remarks
1	10415	Nylon Bearing Block	2	
2	11124	1/2"BSP Dowty Seal	2	Used prior to Ser No VIS 054 only
3	11337	1/4"BSP Dowty Seal	2	
4				
5	12316	1/4"BSP M M Adaptor	2	
6	12506	Roller Assembly	4	(see list at end)
7				
8	19356	Roller Assembly	4	(see list at end)
9				
10	27155	Drive Guard	1	
11				
12	51083	Roller Assembly (see list at end)	4	Prior to Ser No VIS 054 was 32720
13				
14	37151	Intermediate Front Web Side	1	
15	37152	Intermediate Rear Web Side	1	
16	37153	Lower Web Side Rear	1	
17	37154	Lower Web Side Front	1	
18	37199	1/4"BSP M M F Tee	1	
19	37229	3/4"Pitch 18T Sprocket	1	
20	37391	Plastic Insert	2	
21				
22				
23				
24	46855	Hydraulic Motor (AWMP200M)	1	Machines without picking table
	46856	Hydraulic Motor (AWMP300M)	1	Machines with picking table
25				
26	42083	35mm Pitch Web Sprocket	2	Options
	42630	50mm Pitch Web Sprocket	2	Options
27	42227	Web Side Support	12	
28	42310	15mm Steel Pipe Assembly	2	
29	42311	15mm Steel Pipe Assembly	1	
30	42312	15mm Steel Pipe Assembly	1	
31	42325	1/2"Hose Assembly (950mm)	2	
32	42327	1/4"Hose Assembly (1800mm)	1	
33	42367	Pipe Clamp (4 hole)	3	(pair)
34	42371	Drive Shaft	1	
35	42372	Top Tie Bar	1	
36	42413	Upper Front Panel	1	
37	42414	Upper Rear Panel	1	
38	42415	Centre Tie Bar	1	
39	42416	Centre Section Cover	1	
40	42417	Top Section Cover	1	
41	42418	Cover Mounting Strip	10	
42	42461	Roller Assembly	2	(see list at end)
43	42535	Web Side Support	2	
44	42682	Hydraulic Ram	2	
45				
46				
47				
48	46195	Elevator Centre Section	1	
49	46196	Pivot Retainer	4	
50	46197	Top Pivot plate	2	
51	46198	Elevator Top Section	1	
52	46379	Plain Nylon Bearing	4	
53	46380	Front Bottom Pivot Plate	1	

Machines from Serial No VIS 032

Discharge Elevator Assembly

Assy No 46040

Item	Part No.	Description	Qty.	Remarks
54	46381	Rear Bottom Pivot Plate	1	
55	46383	35mm Pitch Discharge Web	1	Options
56	46384	50mm Pitch Discharge Web c/w Net	1	Options
57	46555	Hydraulic Ram	2	
58	46774	Carrier Bar	1	
59	46775	Anti-cascade Sheet	1	
60	46806	M22 Fx1/2"BSP M Swivel Adaptor	1	Used prior to Ser No VIS 054 only
61	0000301600	Roller Assembly	12	(see list at end)
62	0005000014	Tensioner Block	1	
63	0005800100	3/4"Pitch 30T Sprocket	1	
64	2000600006	Ram Spacer	4	
65	2020800000/1	Bearing	2	
66	2062000005	Washer	1	
67	2502000002	Spacer Tube	1	
68				
69	22012024/100	M24x100 Hex Head Bolt	2	
70	22012024/160	M24x160 Hex Head Bolt	2	
71				
72	A12	Plastic Spacer	2	
73	KA16029	Roller Assembly	2	(see list at end)
74	PS488M	Locking Collar	10	
75	PS871/53	3/4"Pitch Drive Chain	1	
76				
77	SS040026/020	Steel Spacer	2	
78				
79	ST41M	Locking Collar	2	
80				
81	46807	1/2"BSP Check Valve	1	Used prior to Ser No VIS 054 only
82	46851	M22x1/2"BSP M M Adaptor	1	Used prior to Ser No VIS 054 only
83				
84				
	12506	**Roller Assembly Consists Of:**		
85	0000300504	Felt Seal	1	
86	11265	Spindle	1	
87	6005RS	Bearing	2	
88	PH407	Seal	1	
89	PH408	Seal	1	
90	PH51AR	Flanged Roller	1	
91	PS843	Circlip	2	
	19356	**Roller Assembly Consists Of:**		
92	0000300504	Felt Seal	1	
93	11265	Spindle	1	
94	6005RS	Bearing	2	
95	PH407	Seal	1	
96	PH408	Seal	1	
97	PH77AR	Plain Roller	1	
98	PS843	Circlip	2	
	51083	**Roller Assembly Consists Of:**		
99	0000300504	Felt Seal	2	
100	6005RS	Bearing	2	
101	51083/2	Seal	2	
102	51083/1	Flanged Steel Roller	1	

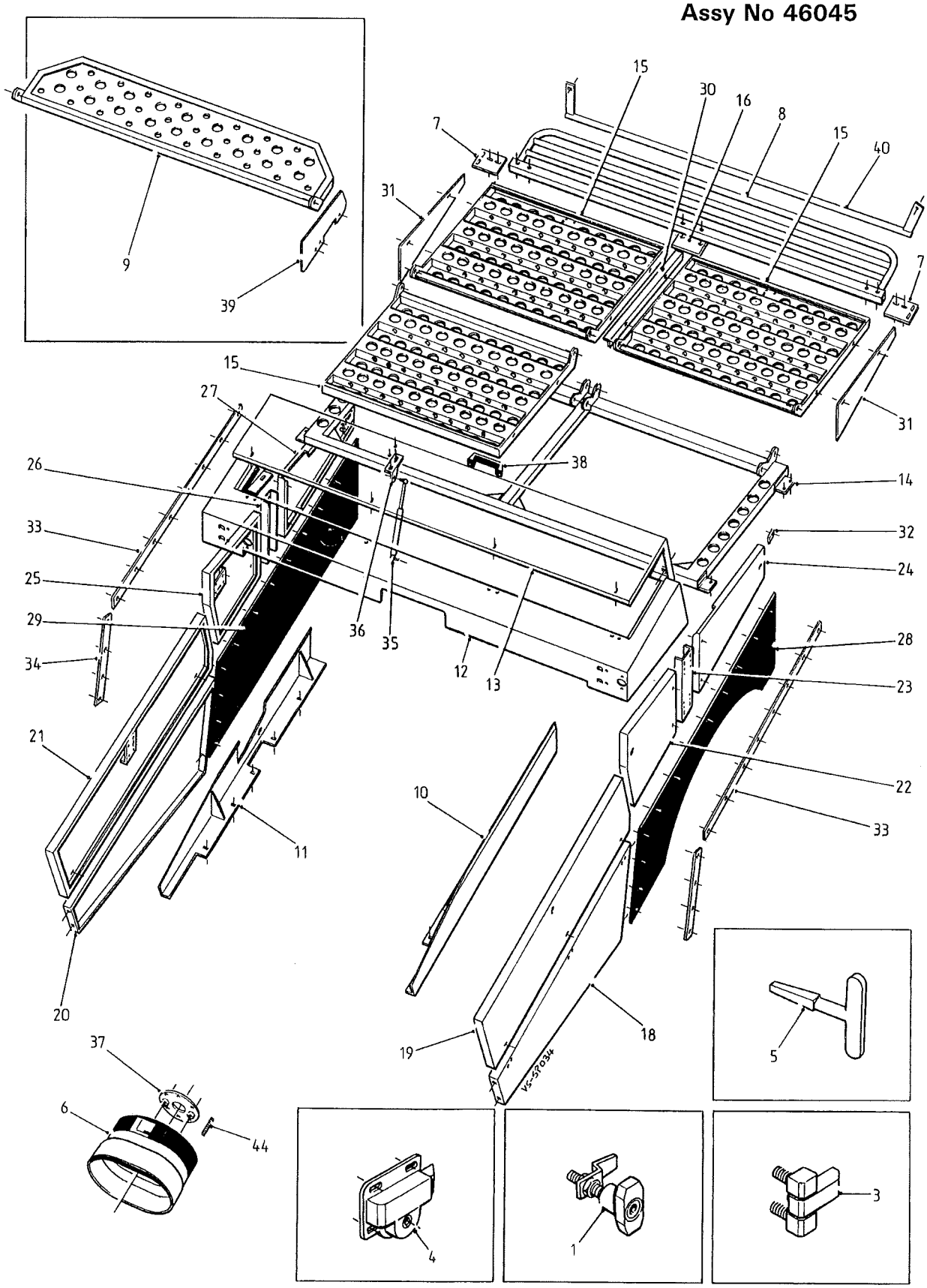
Machines from Serial No VIS 032

Discharge Elevator Assembly

Assy No 46040

Item	Part No.	Description	Qty.	Remarks
	42461	**Roller Assembly Consists Of:**		
103	0000300504	Felt Seal	2	
104	6005RS	Bearing	2	
105	PH408	Seal	2	
106	37559	Plain Roller	1	
	0000301600	**Roller Assembly Consists Of:**		
107	0000301601	Roller	1	
108	0000301602	Spindle	1	
109	6204RS	Bearing	1	
110	12298	Circlip	1	
	46383	**35mm Pitch Discharge Web Consists Of:**		
111	46383/1	Web Belt	2	
112	42081/3	Web Rod Sleeve (Ø16mm)	268	
113	42081/4	Flight Rod (Ø9mm)	136	
114	42081/5	Flight	68	
115	42081/6	Drop Link	2	
116	42081/7	Drop Link Sleeve (Ø16mm)	8	
117	42081/8	Joining Rod (Ø9mm)	1	
118	42081/9	Web Rod (Ø8mm)	267	
119	W0617/8	Web Bar Rivet (5mm x 21mm)	1612	
120	W0617/9	Connector Rivet	16	
121	W0628/1	Female Connector	2	
122	W0628/2	Male Connector	2	
123	12238/6	Clamp Plate	806	
124				
	46384	**50mm Pitch Discharge Web c/w Net Consists Of:**		
125	46384/1	Fibreglass Web Rod (Ø10mm)	172	
126	46384/2	Steel Web Rod (Ø10mm)	59	
127	46384/3	Flat Flight Rod	57	
128	46384/4	Flight	57	
129	46384/5	Web Belt	2	
130	46384/6	Web Net	1	
131	46384/7	Joining Rod (Ø10mm)	1	
132	46384/8	Rivet (5mm x 19mm)	688	
133	46384/9	Rivet (5mm x 28mm)	8	
134	46384/10	Nylon Net Rod (Ø3mm x 870mm)	57	
135	37499/1	Female Connector	2	
136	37499/2	Male Connector	2	
137	KA16048	Clamp Plate	576	
138	W0617/8	Rivet (5mm x 21mm)	464	
139				
	KA16029	**Roller Assembly Consists Of:**		
140	0000300504	Felt Seal	1	
141	KA16029/2	Spindle	1	
142	6005RS	Bearing	2	
143	PH407	Seal	1	
144	PH408	Seal	1	
145	KA16029/1	Flanged Roller	1	
146	PS843	Circlip	2	

Guard Assembly
Assy No 46045



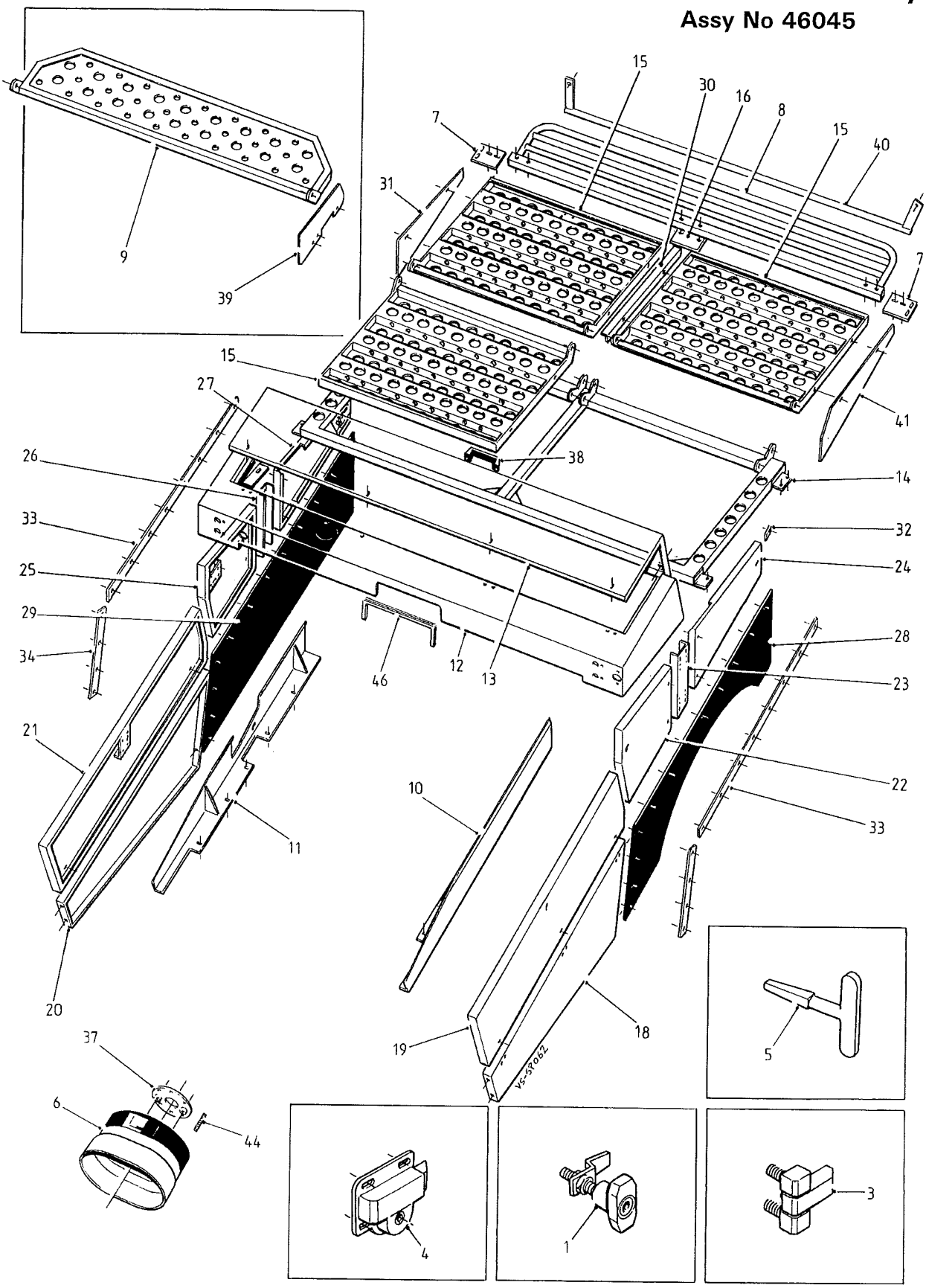
Guard Assembly

Assy No 46045

Item	Part No.	Description	Qty.	Remarks
1	33251	Door Lock	2	
2				
3	42087	Hinge Assembly	18	
4	42458	Slam Lock	10	
5	42459	Key	1	
6	44216	Guard Cone	1	
7	44258	Support Plate	2	Not used with inline picking table
8	44259	Rear Lock Beam	1	Not used with inline picking table
9	44762	Pintle/Cleaner Guard	1	Used with inline picking table only
10	46160	LH Guard Side	1	
11	46161	RH Guard Side	1	
12	46162	Valve Cover Frame	1	
13	46163	Valve Cover	1	
14	46164	Top Guard Frame	1	
15	46165	Top Guard	4	Qty 2 with inline picking table
16	46166	Rest Plate	1	Not used with inline picking table
17				
18	46168	LH Side Base Guard	1	
19	46169	LH Side Guard	1	
20	46170	RH Side Base Guard	1	
21	46171	RH Side Guard	1	
22	46172	LH Centre Guard	1	
23	46173	LH Hinge Bar	1	
24	46174	LH Rear Guard	1	
25	46175	RH Centre Guard	1	
26	46176	RH Hinge Bar	1	
27	46177	RH Rear Guard	1	
28	46178	LH Side Rubber	1	
29	46240	RH Side Rubber	1	
30	46328	Top Guard Centre Divider	1	Not used with inline picking table
31	46329	Top Guard Side Infill	2	Not used with inline picking table
32	46389	Guard Stop Lug	2	
33	46566	Clamp Strip (long)	2	
34	46567	Clamp Strip (short)	2	
35	46601	Gas Strut	1	
36	46602	Strut Bracket	1	
37	46637	Guard Cone Mounting Ring	1	Not used with mechanical digger web
38	46639	Valve Cover Handle	1	
39	46698	LH Infill Panel	1	Used with inline picking table only
40	46743	Rear Guard Bar	1	Not used with inline picking table
41				
42				
43				
44	22106012/065	M12x65mm Stud	2	Not used with mechanical digger web

Machines from Serial No VIS 032

Guard Assembly
Assy No 46045



Machines from Serial No VIS 032

Guard Assembly

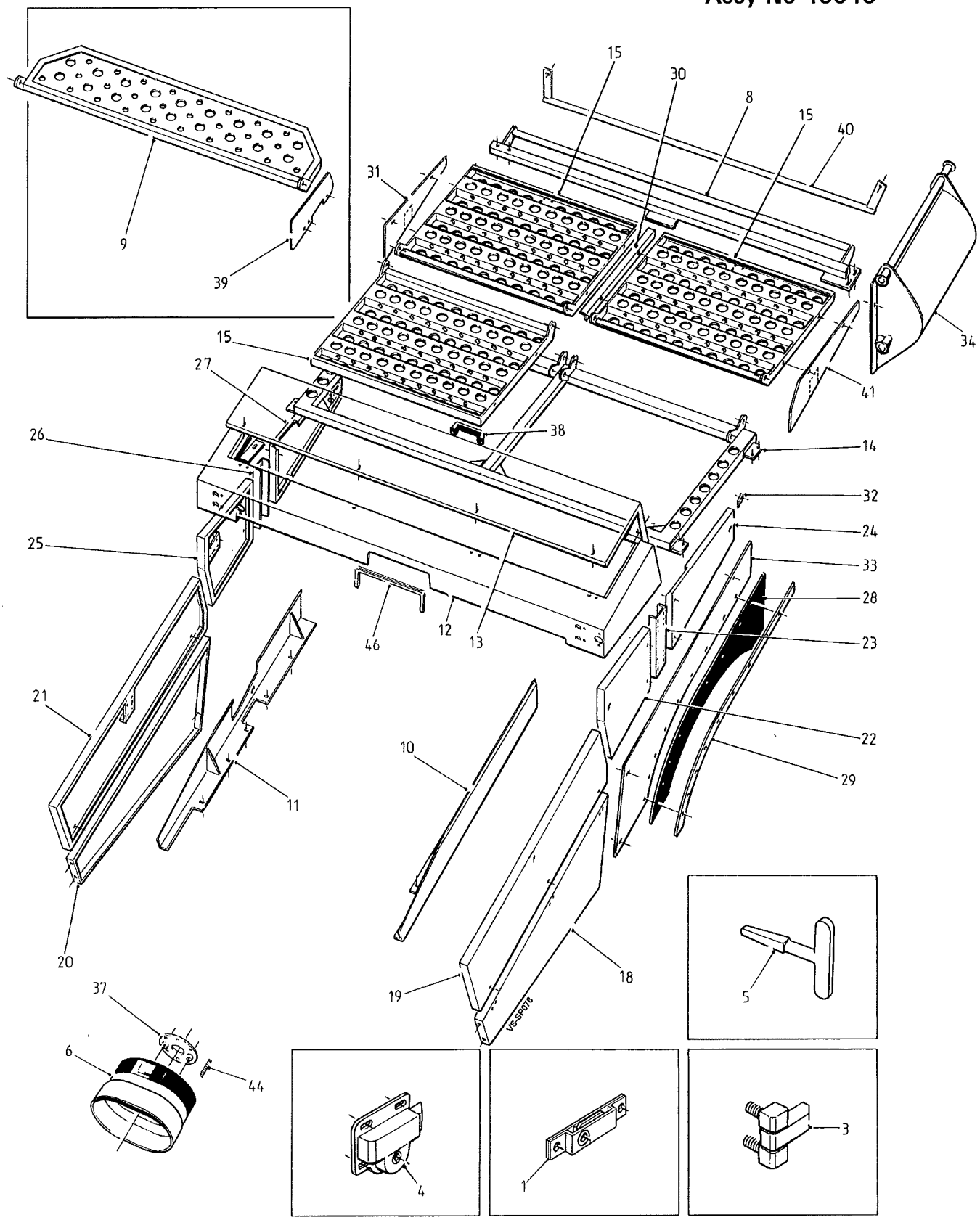
Assy No 46045

Item	Part No.	Description	Qty.	Remarks
1	33251	Door Lock	2	
2				
3	42087	Hinge Assembly	18	
4	42458	Slam Lock	10	
5	42459	Key	1	
6	44216	Guard Cone	1	
7	44258	Support Plate	2	Not used with inline picking table
8	44259	Rear Lock Beam	1	Not used with inline picking table
9	44762	Pintle/Cleaner Guard	1	Used with inline picking table only
10	46160	LH Guard Side	1	
11	46161	RH Guard Side	1	
12	46162	Valve Cover Frame	1	
13	46163	Valve Cover	1	
14	46164	Top Guard Frame	1	
15	46165	Top Guard	4	Qty 2 with inline picking table
16	46166	Rest Plate	1	Not used with inline picking table
17				
18	46168	LH Side Base Guard	1	
19	46169	LH Side Guard	1	
20	46170	RH Side Base Guard	1	
21	46171	RH Side Guard	1	
22	46172	LH Centre Guard	1	
23	46173	LH Hinge Bar	1	
24	46174	LH Rear Guard	1	
25	46175	RH Centre Guard	1	
26	46176	RH Hinge Bar	1	
27	46177	RH Rear Guard	1	
28	46178	LH Side Rubber	1	
29	46240	RH Side Rubber	1	
30	46328	Top Guard Centre Divider	1	Not used with inline picking table
31	46329	Top Guard Side Infill	1	Not used with inline picking table
32	46389	Guard Stop Lug	2	
33	46566	Clamp Strip (long)	2	
34	46567	Clamp Strip (short)	2	
35				
36				
37	46637	Guard Cone Mounting Ring	1	Not used with mechanical digger web
38	46639	Valve Cover Handle	1	
39	46698	LH Infill Panel	1	Used with inline picking table only
40	46743	Rear Guard Bar	1	Not used with inline picking table
41	46770	Top Guard Side Infill	1	Not used with inline picking table
42				
43				
44	22106012/065	M12x65mm Stud	2	Not used with mechanical digger web
45				
46	43227/510	Edging Strip	1	

Machines from Serial No VIS 054

Guard Assembly

Assy No 46045



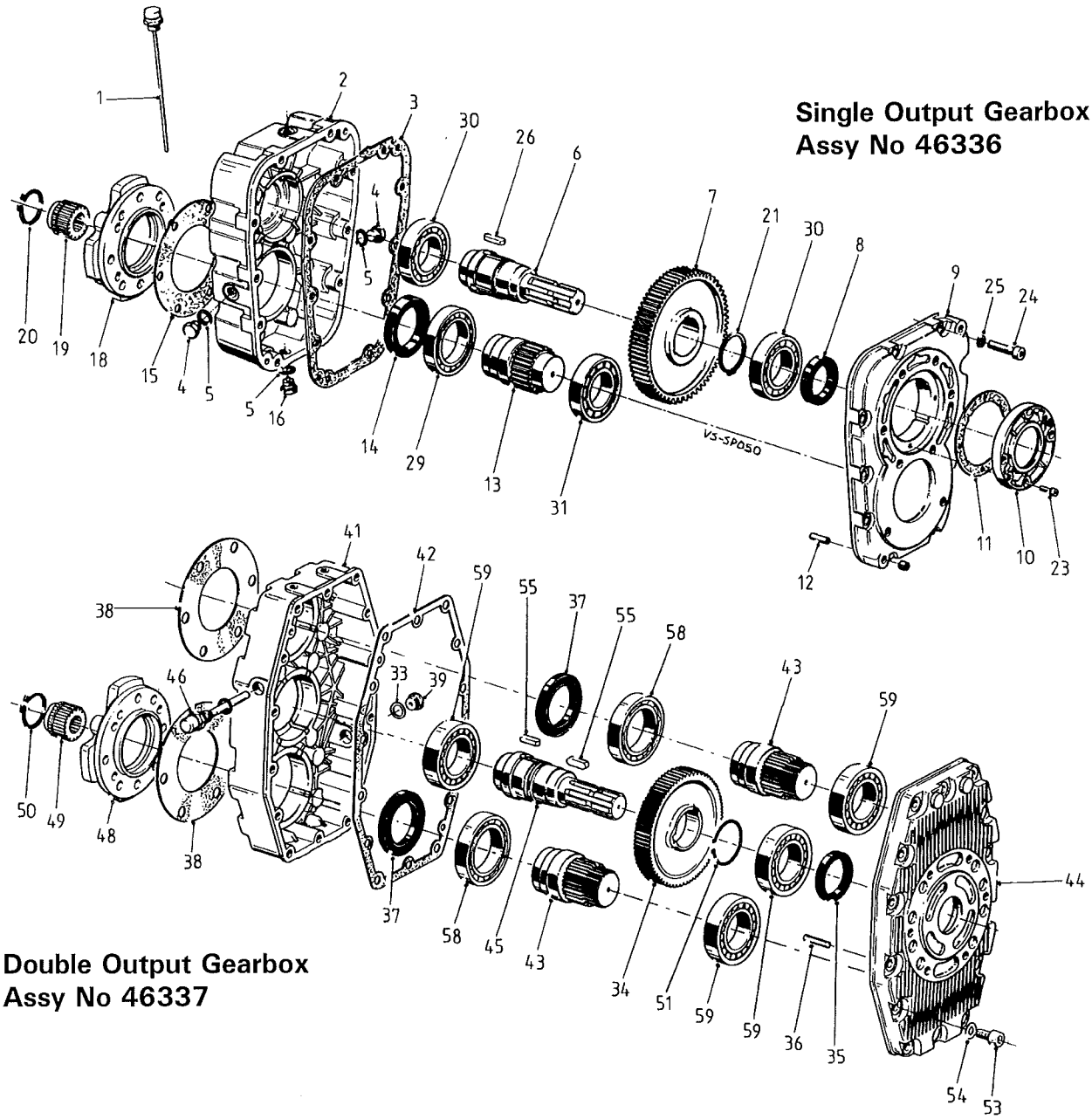
Machines from Serial No VIS 054

Guard Assembly

Assy No 46045

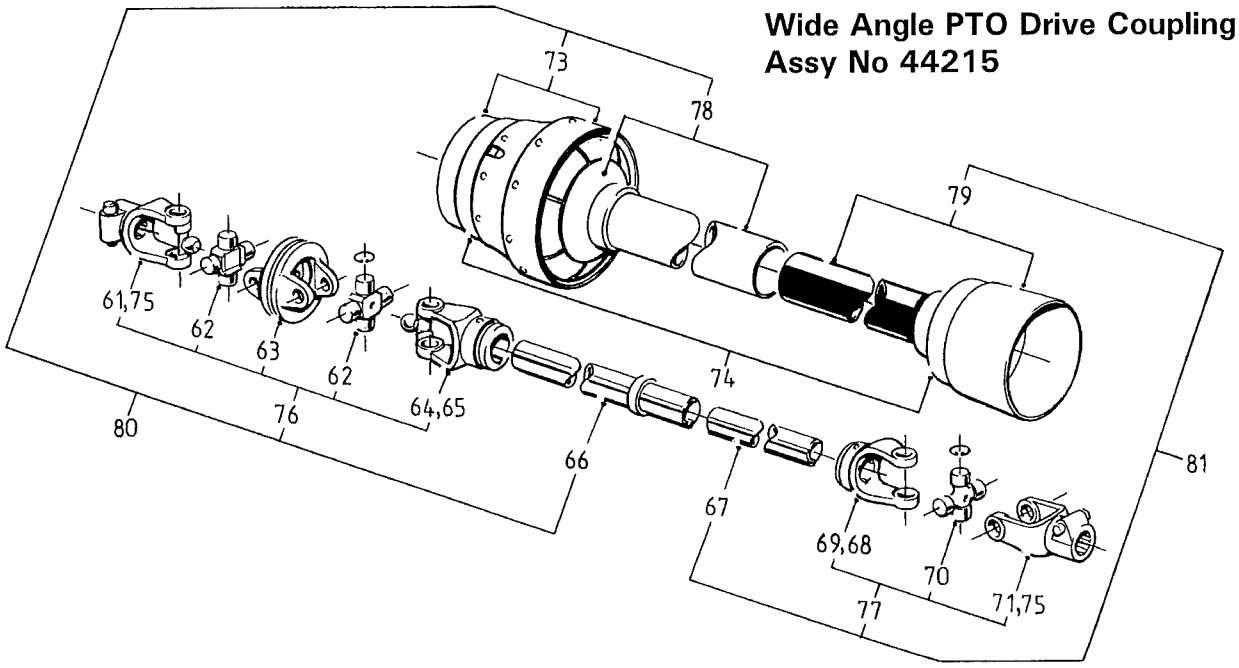
Item	Part No.	Description	Qty.	Remarks
1	27578	Door Lock	2	
2				
3	42087	Hinge Assembly	18	
4	42458	Slam Lock	8	
5	42459	Key	1	
6	44216	Guard Cone	1	
7				
8	51060	Rear Lock Beam	1	Not used with inline picking table
9	51123	Pintle/Cleaner Guard	1	Used with inline picking table only
10	46160	LH Guard Side	1	
11	46161	RH Guard Side	1	
12	46162	Valve Cover Frame	1	
13	46163	Valve Cover	1	
14	46164	Top Guard Frame	1	
15	46165	Top Guard	4	Qty 2 with inline picking table
16				
17				
18	46168	LH Side Base Guard	1	
19	51061	LH Side Guard	1	
20	46170	RH Side Base Guard	1	
21	51062	RH Side Guard	1	
22	46172	LH Centre Guard	1	
23	46173	LH Hinge Bar	1	
24	46174	LH Rear Guard	1	
25	46175	RH Centre Guard	1	
26	46176	RH Hinge Bar	1	
27	46177	RH Rear Guard	1	
28	51054	Rubber Guard	2	
29	51055	Rubber Guard Clamp Strip	2	
30	46328	Top Guard Centre Divider	2	Not used with inline picking table
31	46329	Top Guard Side Infill	1	Not used with inline picking table
	46579	Top Guard Side Infill	1	Used with inline picking table only
32	46389	Guard Stop Lug	2	
33	51053	Guard Mounting Plate	2	
34	51071	Cross Web End Guard	1	
35				
36				
37	46637	Guard Cone Mounting Ring	1	Not used with mechanical digger web
38	46639	Valve Cover Handle	1	
39	46698	LH Infill Panel	1	Used with inline picking table only
40	46743	Rear Guard Bar	1	Not used with inline picking table
41	46770	Top Guard Side Infill	1	Not used with inline picking table
	46578	Top Guard Side Infill		Used with inline picking table only
42				
43				
44	22106012/065	M12x65mm Stud	2	Not used with mechanical digger web
45				
46	43227/510	Edging Strip	1	

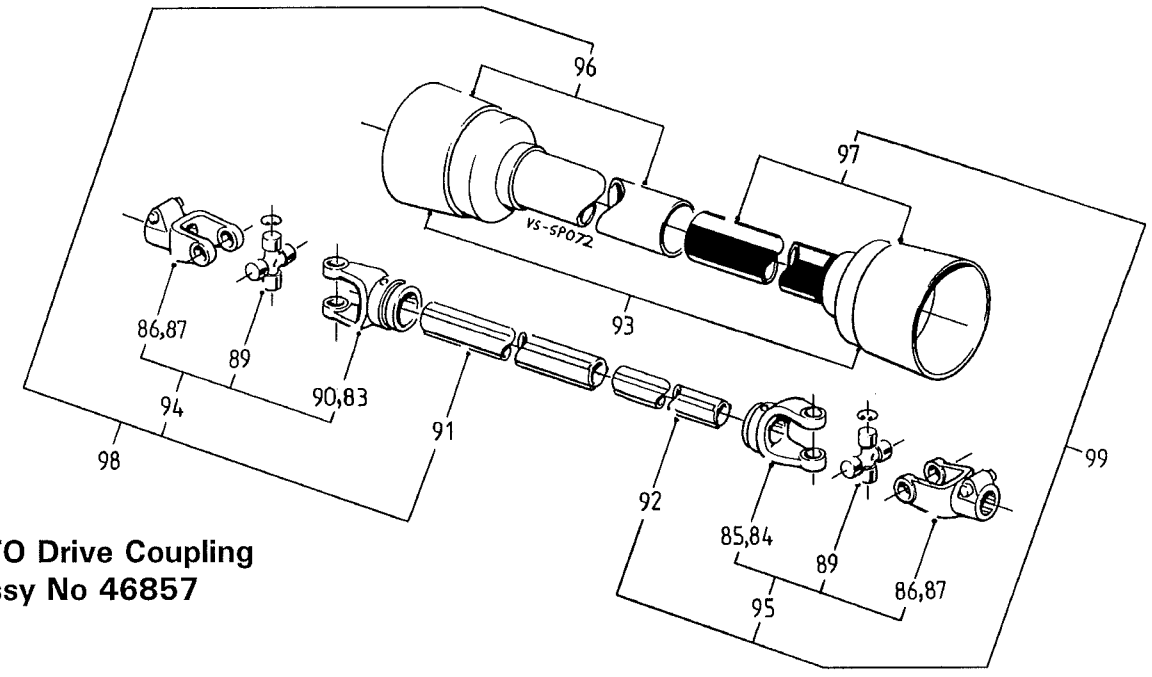
Front Gearbox Assemblies and PTO Drive Couplings



Front Gearbox Assemblies and PTO Drive Couplings

Wide Angle PTO Drive Coupling
Assy No 44215





PTO Drive Coupling
Assy No 46857

Front Gearbox Assemblies and PTO Drive Couplings

Single Output Gearbox - Assy No 46336
Double Output Gearbox - Assy No 46337
Wide Angle PTO Drive Coupling - Assy No 44215
PTO Drive Coupling - Assy No 46857

Item	Part No.	Description	Qty.	Remarks
	46336	**Single Output Gearbox Consists Of:**		
1	46336/1	Dipstick	1	
2	46336/2	Front Cover	1	
3	46336/3	Paper Gasket	1	
4	46336/4	Drain Plug	2	
5	46336/5	3/8"Gasket	3	
6	46336/6	Male Shaft (1 3/8" DIN 9611)	1	
7	46336/7	Crown Wheel (3.8:1)	1	
8	46336/8	Input Shaft Seal	1	
9	46336/9	Rear Cover	1	
10	46336/10	Centre Flange	1	
11	46336/11	Centre Flange Paper Gasket	1	
12	46336/12	Locating Pin	2	
13	46336/13	Pinion (3.8:1)	1	
14	46336/14	Shaft Seal (60x85x10)	1	
15	46336/15	Pump Flange Gasket	1	
16	46336/16	3/8"Magnetic Drain Plug	1	
17				
18	46338	Flange Adaptor	1	
19	46339	Spline Adaptor	1	
20	46420	Spline Adaptor Circlip	1	
21	46563	External Circlip	1	
22				
23	22015006/020	M6x20mm Bolt	4	
24	22015010/050	M10x50mm Bolt	10	
25	22052010	M10 Washer	10	
26	22062010/035	Key (10x8x35)	2	
27				
28				
29	6012	Bearing (60x95x18)	1	
30	6210	Bearing (50x90x20	2	
31	NJ210	Bearing (50x90x20)	1	
32				

	46337	**Double Output Gearbox Consists Of:**		
33	46336/5	3/8"Gasket	1	
34	46336/7	Crown Wheel (3.8:1)	1	
35	46336/8	Input Shaft Seal	1	
36	46336/12	Locating Pin	2	
37	46336/14	Shaft Seal (60x85x10)	2	
38	46336/15	Pump Flange Gasket	2	
39	46336/16	3/8"Magnetic Drain Plug	1	
40				
41	46337/1	Front Cover	1	
42	46337/2	Paper Gasket	1	
43	46337/3	Pinion (3.8:1)	2	
44	46337/4	Rear Cover	1	
45	46337/5	Male Shaft (1 3/8" DIN 9611)	1	
46	46337/6	Dipstick	1	

Front Gearbox Assemblies and PTO Drive Couplings

Single Output Gearbox - Assy No 46336
Double Output Gearbox - Assy No 46337
Wide Angle PTO Drive Coupling - Assy No 44215
PTO Drive Coupling - Assy No 46857

Item	Part No.	Description	Qty.	Remarks
47				
48	46338	Flange Adaptor	2	
49	46339	Spline Adaptor	2	
50	46420	Spline Adaptor Circlip	2	
51	46563	External Circlip	1	
52				
53	22015010/050	M10x50mm Bolt	14	
54	22052010	M10 Washer	14	
55	22062010/035	Key (10x8x35)	2	
56				
57				
58	6012	Bearing (60x95x18)	2	
59	NJ210	Bearing (50x90x20)	4	
60				

	44215	**Wide Angle PTO Drive Coupling Consists Of:**		
61	44215/1	Push Pin Yoke for CV Joint Complete	1	
62	44215/2	Cross Journal Set for CV Joint	2	
63	44215/3	Wide Angle Double Yoke	1	
64	44215/4	Outer Yoke	1	
65	44215/5	Roll Pin for Outer Tube	1	
66	44215/6	Outer Tube	1	
67	44215/7	Inner Tube	1	
68	44215/8	Roll Pin for Inner Tube	1	
69	44215/9	Inner Yoke	1	
70	44215/10	Cross Journal Set	1	
71	44215/11	Push Pin Yoke Complete	1	
72				
73	44215/23	Guard Cone Set	1	
74	44215/24	Guard Complete	1	
75	44215/25	1 3/8"Push Pin Set	4	
76	44215/26	Wide Angle CV Joint Complete	1	
77	44215/27	U'Joint Complete	1	
78	44215/28	Half Female Guard	1	
79	44215/29	Half Male Guard	1	
80	44215F	Half Female Shaft with Guard	1	
81	44215M	Half Male Shaft with Guard	1	
82				

	46857	**PTO Drive Coupling Consists Of:**		
83	44215/5	Roll Pin for Outer Tube	1	
84	44215/8	Roll Pin for Inner Tube	1	
85	44215/9	Inner Yoke	1	
86	44215/11	Push Pin Yoke Complete	2	
87	44215/25	1 3/8"Push Pin Set	4	
88				
89	46857/1	Cross Journal Set	2	
90	46857/2	Outer Yoke	1	

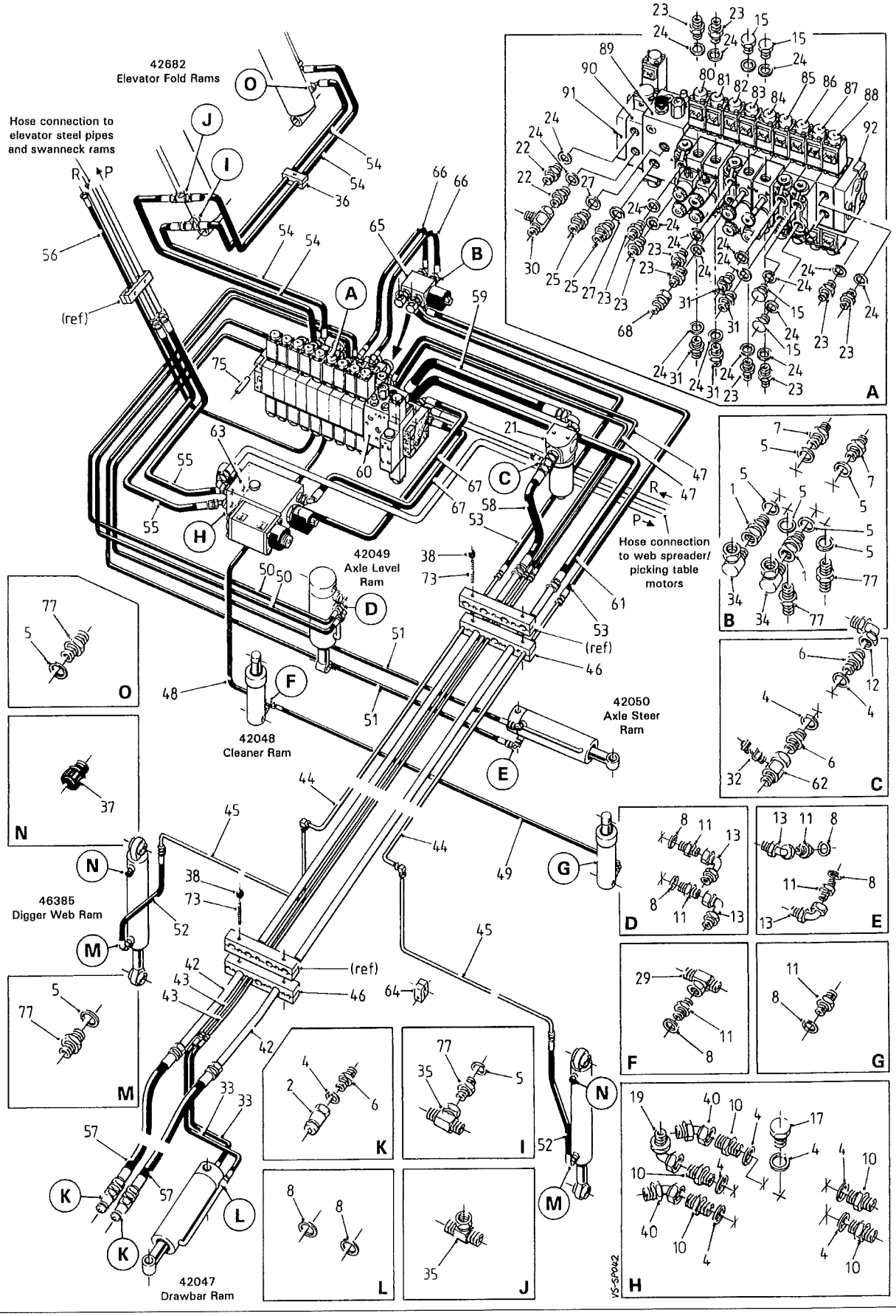
Front Gearbox Assemblies and PTO Drive Couplings

Single Output Gearbox - Assy No 46336
Double Output Gearbox - Assy No 46337
Wide Angle PTO Drive Coupling - Assy No 44215
PTO Drive Coupling - Assy No 46857

Item	Part No.	Description	Qty.	Remarks
91	46857/3	Outer Tube	1	
92	46857/4	Inner Tube	1	
93	46857/8	Guard Complete	1	
94	46857/9	U'Joint for Outer Tube Complete	1	
95	46857/10	U'Joint for Inner Tube Complete	1	
96	46857/11	Half Female Guard	1	
97	46857/12	Half Male Guard	1	
98	46857F	Half Female Shaft with Guard	1	
99	46857M	Half Male Shaft with Guard	1	
100				

Tractor Powered Hydraulics

Assy No 46043



Tractor Powered Hydraulics

Assy No 46043

Item	Part No.	Description	Qty.	Remarks
1	10128	3/8"BSP M F Swivel Adaptor	2	
2	10140	1/2"BSP Male Quick Release Coupling	2	
3				
4	11124	1/2"BSP Dowty Seal	10	
5	11125	3/8"BSP Dowty Seal	10	
6	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
7	11336	1/4"BSPx3/8"BSP M M Adaptor	2	
8	11337	1/4"BSP Dowty Seal	8	
9				
10	12315	1/2"BSP M M Adaptor	5	
11	12316	1/4"BSP M M Adaptor	6	
12	12350	3/4"BSP M F Swept 90°Adaptor	1	
13	12378	1/4"BSP M F Swept 90°Adaptor	4	
14				
15	16454	M18 Blanking Plug	4	
16				
17	24383	1/2"BSP Blanking Plug	1	
18				
19	26086	1/2"BSP M F Swept 90°Adaptor	1	
20				
21	27158	Pressure Filter	1	(Element only 27158/1)
22	27459	M18x1/2"BSP M M Adaptor	2	
23	27460	M18x1/4"BSP M M Adaptor	10	
24	27461	M18 Dowty Seal	20	
25	27904	M22x3/4"BSP M M Adaptor	2	
26				
27	31167	M22 Dowty Seal	2	
28				
29	37199	1/4"BSP MMF Tee	1	
30	37367	1/2"BSP FMM Tee	1	
31	37599	M18x3/8"BSP M M Adaptor	4	
32	42305	1/8"BSPxM16 Test Port	1	
33	42335	1/4"Hose Assembly (1800mm)	2	
34	42343	3/8"BSP M F Compact 90°Adaptor	2	
35	42344	3/8"BSP MMF Tee	2	
36	42368	Pipe Clamp (2 hole)	3	(pair)
37	42653	3/8"BSP Breather Plug	2	
38	42666	M8 Nut Protector Cap	10	
39				
40	44376	1/2"BSP M F Swept 45°Adaptor	2	
41				
42	46227	Ø20mm Steel Pipe	2	
43	46228	Ø10mm Steel Pipe	2	
44	46229	Ø12mm Steel Pipe	2	
45	46230	Ø12mm Steel Pipe	2	
46	46231	Pipe Clamp	5	(pair)
47	46253	1/4"Hose Assembly (1300mm)	2	
48	46254	1/4"Hose Assembly (1750mm)	1	
49	46255	1/4"Hose Assembly (3000mm)	1	
50	46256	1/4"Hose Assembly (2150mm)	2	
51	46257	1/4"Hose Assembly (2900mm)	2	
52	46259	3/8"Hose Assembly (500mm)	2	
53	46260	3/8"Hose Assembly (1750mm)	2	
54	46262	3/8"Hose Assembly (2200mm)	4	
55	46263	1/2"Hose Assembly (2900mm)	2	

Tractor Powered Hydraulics

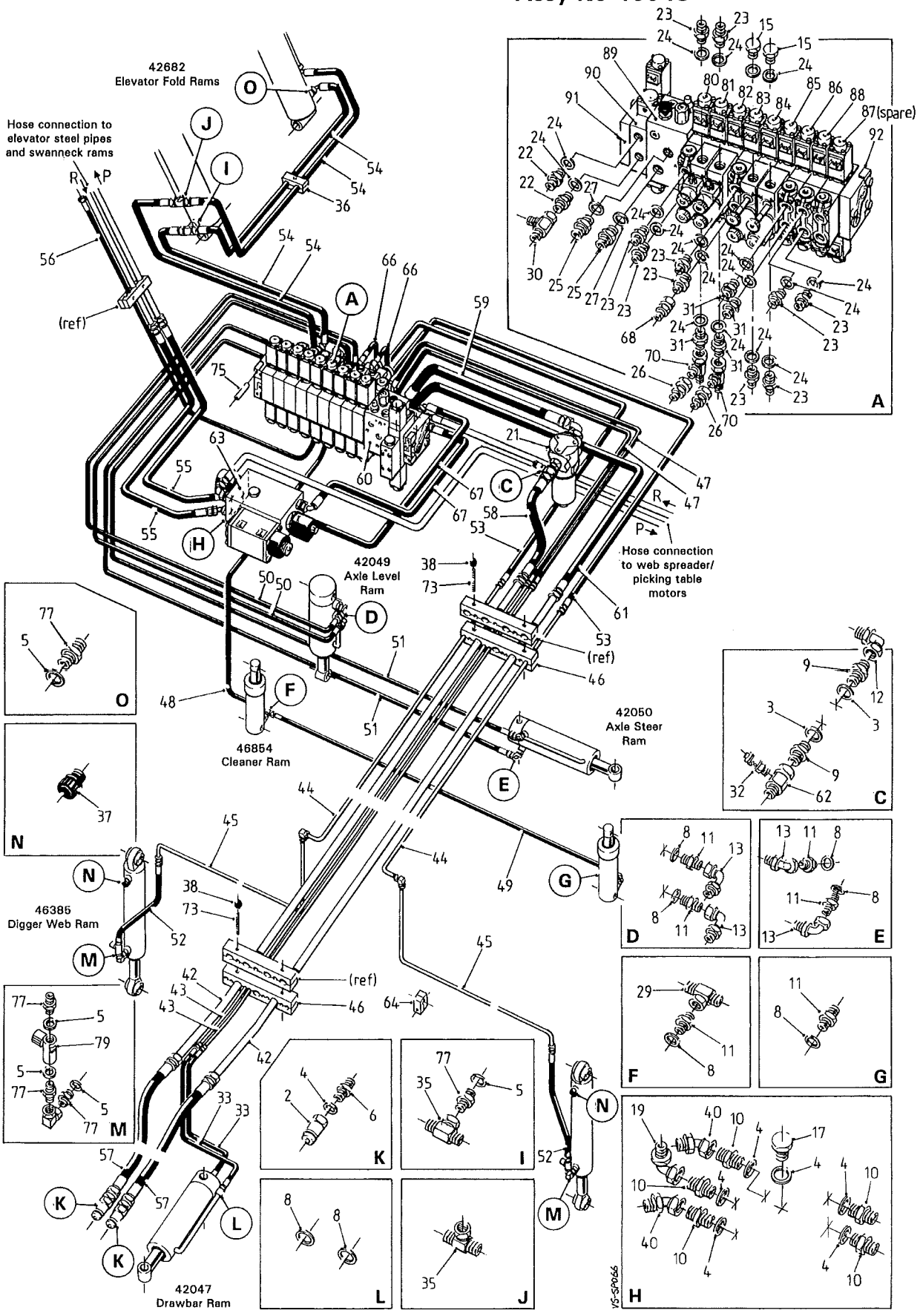
Assy No 46043

Item	Part No.	Description	Qty.	Remarks
56	46264	1/4"Hose Assembly (3350mm)	1	
57	46265	5/8"Hose Assembly (2500mm)	2	
58	46266	5/8"Hose Assembly (825mm)	1	
59	46267	5/8"Hose Assembly (450mm)	1	
60	46285	Auxiliary Valve Bank	1	(see list at end)
61	46301	5/8"Hose Assembly (1600mm)	1	
62	46455	3/4"BSP M F Adaptor c/w 1/8"Port	1	
63	46464	Elevator Control Valve	1	
64	46465	Pipe Clamp (1 hole)	4	(pair)
65	46466	Link Valve	1	
66	46618	1/4"Hose Assembly (300mm)	2	
67	46620	1/2"Hose Assembly (450mm)	2	
68	46724	1/4"BSP M F Swivel Adaptor	1	
69				
70				
71				
72				
73	22106008/100	M8x100mm Mounting Stud	10	
74				
75	SS012008/060	Steel Spacer	6	
76				
77	UC31A	3/8"BSP M M Adaptor	6	
78				
79				
	46285	**Auxiliary Valve Bank Consists Of:**		
80	46285/1	'Drawbar' Valve Section	1	A =15Ltr/min, B =15Ltr/min
81	46285/2	'Digger' Valve Section	1	A =25Ltr/min, B =7Ltr/min
82	46285/2	'Digger' Valve Section	1	A =25Ltr/min, B =7Ltr/min
83	46285/1	'Axle Level' Valve Section	1	A =15Ltr/min, B =15Ltr/min
84	46285/2	'Cleaner' Valve Section	1	A =15Ltr/min, B =15Ltr/min
85	46285/2	'Swanneck' Valve Section	1	A =25Ltr/min, B =10Ltr/min
86	46285/1	'Elevator Fold' Valve Section	1	A =25Ltr/min, B =25Ltr/min
87	46285/1	'Spare' Valve Section	1	A =15Ltr/min, B =15Ltr/min
88	46285/3	'Axle Steer' Valve Section	1	A =15Ltr/min, B =15Ltr/min
89	46285/4	Inlet Section	1	
90	46285/5	'Discharge Elevator' Section	1	
91	46285/6	End Plate	1	
92	46285/7	End Plate	1	

Machines from Serial No VIS 032

Tractor Powered Hydraulics

Assy No 46043



Machines from Serial No VIS 032

Tractor Powered Hydraulics

Assy No 46043

Item	Part No.	Description	Qty.	Remarks
1				
2	10140	1/2"BSP Male Quick Release Coupling	2	
3	11123	3/4"BSP Dowty Seal	2	
4	11124	1/2"BSP Dowty Seal	8	
5	11125	3/8"BSP Dowty Seal	8	
6	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
7				
8	11337	1/4"BSP Dowty Seal	8	
9	11115	3/4"BSP M M Adaptor	2	
10	12315	1/2"BSP M M Adaptor	5	
11	12316	1/4"BSP M M Adaptor	6	
12	12350	3/4"BSP M F Swept 90°Adaptor	1	
13	12378	1/4"BSP M F Swept 90°Adaptor	4	
14				
15	16454	M18 Blanking Plug	2	
16				
17	24383	1/2"BSP Blanking Plug	1	
18				
19	26086	1/2"BSP M F Swept 90°Adaptor	1	
20				
21	46859	Pressure Filter	1	(Element only 37770/1)
22	27459	M18x1/2"BSP M M Adaptor	2	
23	27460	M18x1/4"BSP M M Adaptor	10	
24	27461	M18 Dowty Seal	18	
25	27904	M22x3/4"BSP M M Adaptor	2	
26	27894	1/4"BSP Mx3/8"BSPF Swivel Adaptor	2	
27	31167	M22 Dowty Seal	2	
28				
29	37199	1/4"BSP MMF Tee	1	
30	37367	1/2"BSP FMM Tee	1	
31	37599	M18x3/8"BSP M M Adaptor	4	
32	42305	1/8"BSPxM16 Test Port	1	
33	42335	1/4"Hose Assembly (1800mm)	2	
34				
35	42344	3/8"BSP MMF Tee	2	
36	42368	Pipe Clamp (2 hole)	3	(pair)
37	42653	3/8"BSP Breather Plug	2	
38	42666	M8 Nut Protector Cap	10	
39				
40	44376	1/2"BSP M F Swept 45°Adaptor	2	
41				
42	46227	Ø20mm Steel Pipe	2	
43	46228	Ø10mm Steel Pipe	2	
44	46229	Ø12mm Steel Pipe	2	
45	46230	Ø12mm Steel Pipe	2	
46	46231	Pipe Clamp	5	(pair)
47	46253	1/4"Hose Assembly (1300mm)	2	
48	46254	1/4"Hose Assembly (1750mm)	1	
49	46255	1/4"Hose Assembly (3000mm)	1	
50	46256	1/4"Hose Assembly (2150mm)	2	
51	46257	1/4"Hose Assembly (2900mm)	2	
52	46259	3/8"Hose Assembly (500mm)	2	
53	46260	3/8"Hose Assembly (1750mm)	2	
54	46262	3/8"Hose Assembly (2200mm)	4	
55	46263	1/2"Hose Assembly (2900mm)	2	

Machines from Serial No VIS 032

Tractor Powered Hydraulics

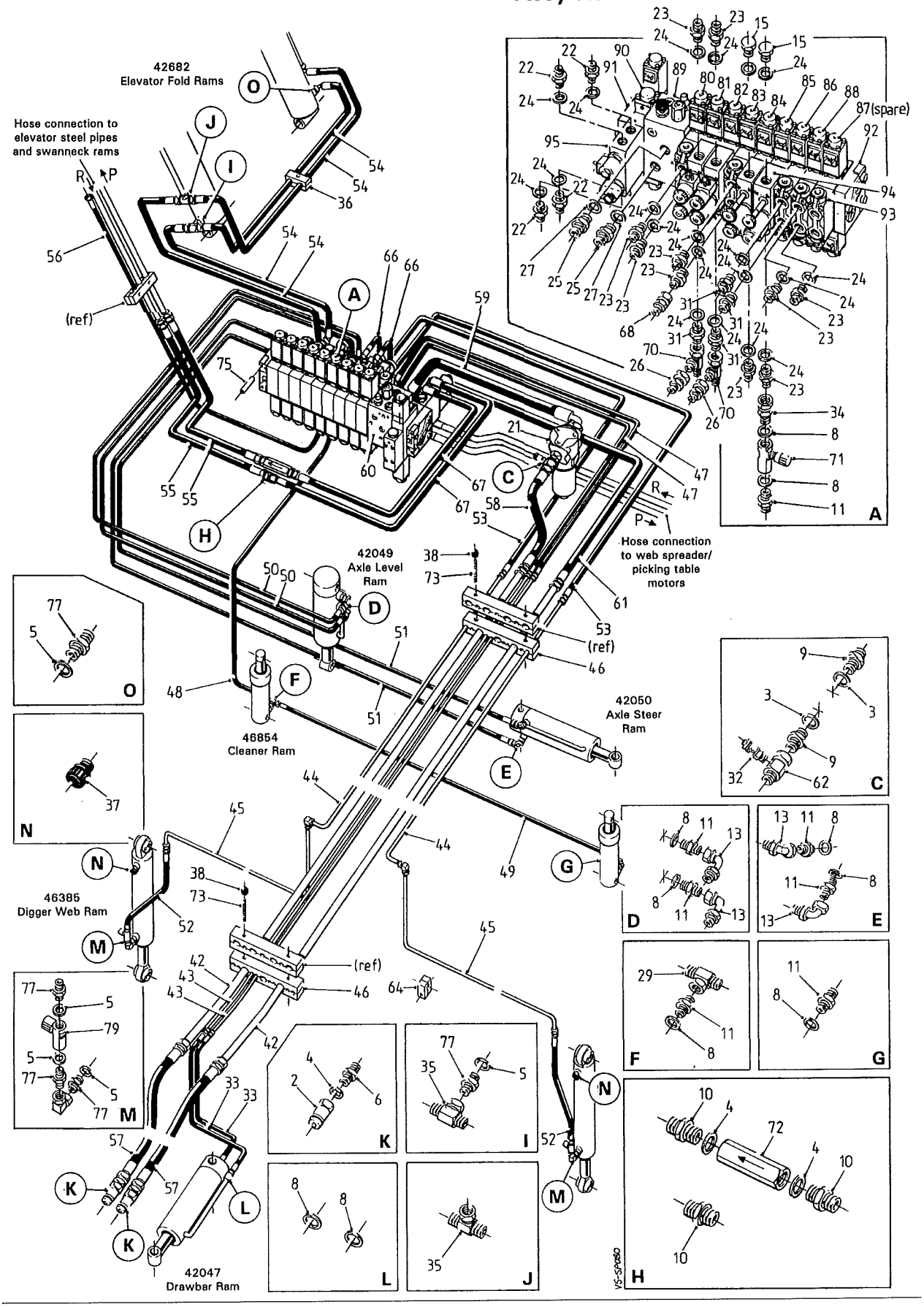
Assy No 46043

Item	Part No.	Description	Qty.	Remarks
56	46264	1/4"Hose Assembly (3350mm)	1	
57	46265	5/8"Hose Assembly (2500mm)	2	
58	46266	5/8"Hose Assembly (825mm)	1	
59	46267	5/8"Hose Assembly (450mm)	1	
60	46862	Auxiliary Valve Bank	1	(see list at end)
61	46301	5/8"Hose Assembly (1600mm)	1	
62	46455	3/4"BSP M F Adaptor c/w 1/8"Port	1	
63	46464	Elevator Control Valve	1	
64	46465	Pipe Clamp (1 hole)	4	(pair)
65				
66	46618	1/4"Hose Assembly (300mm)	2	
67	46620	1/2"Hose Assembly (450mm)	2	
68	46724	1/4"BSP M F Swivel Adaptor	1	
69	46766	3/8"BSP Fem Compact 90°Adaptor	2	
70	46939	3/8"BSP FMM Tee	2	
71				
72				
73	22106008/100	M8x100mm Mounting Stud	10	
74				
75	SS012008/060	Steel Spacer	6	
76				
77	UC31A	3/8"BSP M M Adaptor	8	
78				
79	KA17102	3/8"BSP Adjustable Restrictor	2	
	46862	**Auxiliary Valve Bank Consists Of:**		
80	46285/1	'Drawbar' Valve Section	1	A =15Ltr/min, B =15Ltr/min
81	46285/2	'Digger' Valve Section	1	A =25Ltr/min, B =7Ltr/min
82	46285/2	'Digger' Valve Section	1	A =25Ltr/min, B =7Ltr/min
83	46285/1	'Axle Level' Valve Section	1	A =15Ltr/min, B =15Ltr/min
84	46285/2	'Cleaner' Valve Section	1	A =15Ltr/min, B =15Ltr/min
85	46285/2	'Swanneck' Valve Section	1	A =25Ltr/min, B =10Ltr/min
86	46285/1	'Elevator Fold' Valve Section	1	A =25Ltr/min, B =25Ltr/min
87	46285/1	'Spare' Valve Section (optional)	1	A =15Ltr/min, B =15Ltr/min
88	46285/1	'Axle Steer' Valve Section	1	A =15Ltr/min, B =15Ltr/min
89	46285/4	Inlet Section	1	
90	46285/5	'Discharge Elevator' Section	1	
91	46285/6	End Plate	1	
92	46285/7	End Plate	1	

Machines from Serial No VIS 054

Tractor Powered Hydraulics

Assy No 46043



Machines from Serial No VIS 054

Tractor Powered Hydraulics

Assy No 46043

Item	Part No.	Description	Qty.	Remarks
1				
2	10140	1/2"BSP Male Quick Release Coupling	2	
3	11123	3/4"BSP Dowty Seal	2	
4	11124	1/2"BSP Dowty Seal	4	
5	11125	3/8"BSP Dowty Seal	8	
6	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
7				
8	11337	1/4"BSP Dowty Seal	10	
9	11115	3/4"BSP M M Adaptor	2	
10	12315	1/2"BSP M M Adaptor	3	
11	12316	1/4"BSP M M Adaptor	7	
12				
13	12378	1/4"BSP M F Swept 90°Adaptor	4	
14				
15	16454	M18 Blanking Plug	2	
16				
17				
18				
19				
20				
21	46859	Pressure Filter	1	(Element only 37770/1)
22	27459	M18x1/2"BSP M M Adaptor	4	
23	27460	M18x1/4"BSP M M Adaptor	10	
24	27461	M18 Dowty Seal	20	
25	27904	M22x3/4"BSP M M Adaptor	2	
26	27894	1/4"BSP Mx3/8"BSPF Swivel Adaptor	2	
27	31167	M22 Dowty Seal	2	
28				
29	37199	1/4"BSP MMF Tee	1	
30				
31	37599	M18x3/8"BSP M M Adaptor	4	
32	42305	1/8"BSPxM16 Test Port	1	
33	42335	1/4"Hose Assembly (1800mm)	2	
34	41484	1/4"BSP M F Swivel Adaptor	1	
35	42344	3/8"BSP MMF Tee	2	
36	42368	Pipe Clamp (2 hole)	3	(pair)
37	42653	3/8"BSP Breather Plug	2	
38	42666	M8 Nut Protector Cap	10	
39				
40				
41				
42	46227	Ø20mm Steel Pipe	2	
43	46228	Ø10mm Steel Pipe	2	
44	46229	Ø12mm Steel Pipe	2	
45	46230	Ø12mm Steel Pipe	2	
46	46231	Pipe Clamp	5	(pair)
47	46253	1/4"Hose Assembly (1300mm)	2	
48	46254	1/4"Hose Assembly (1750mm)	1	
49	46255	1/4"Hose Assembly (3000mm)	1	
50	46256	1/4"Hose Assembly (2150mm)	2	
51	46257	1/4"Hose Assembly (2900mm)	2	
52	46259	3/8"Hose Assembly (500mm)	2	
53	46260	3/8"Hose Assembly (1750mm)	2	
54	46262	3/8"Hose Assembly (2200mm)	4	
55	46263	1/2"Hose Assembly (2900mm)	2	

Machines from Serial No VIS 054

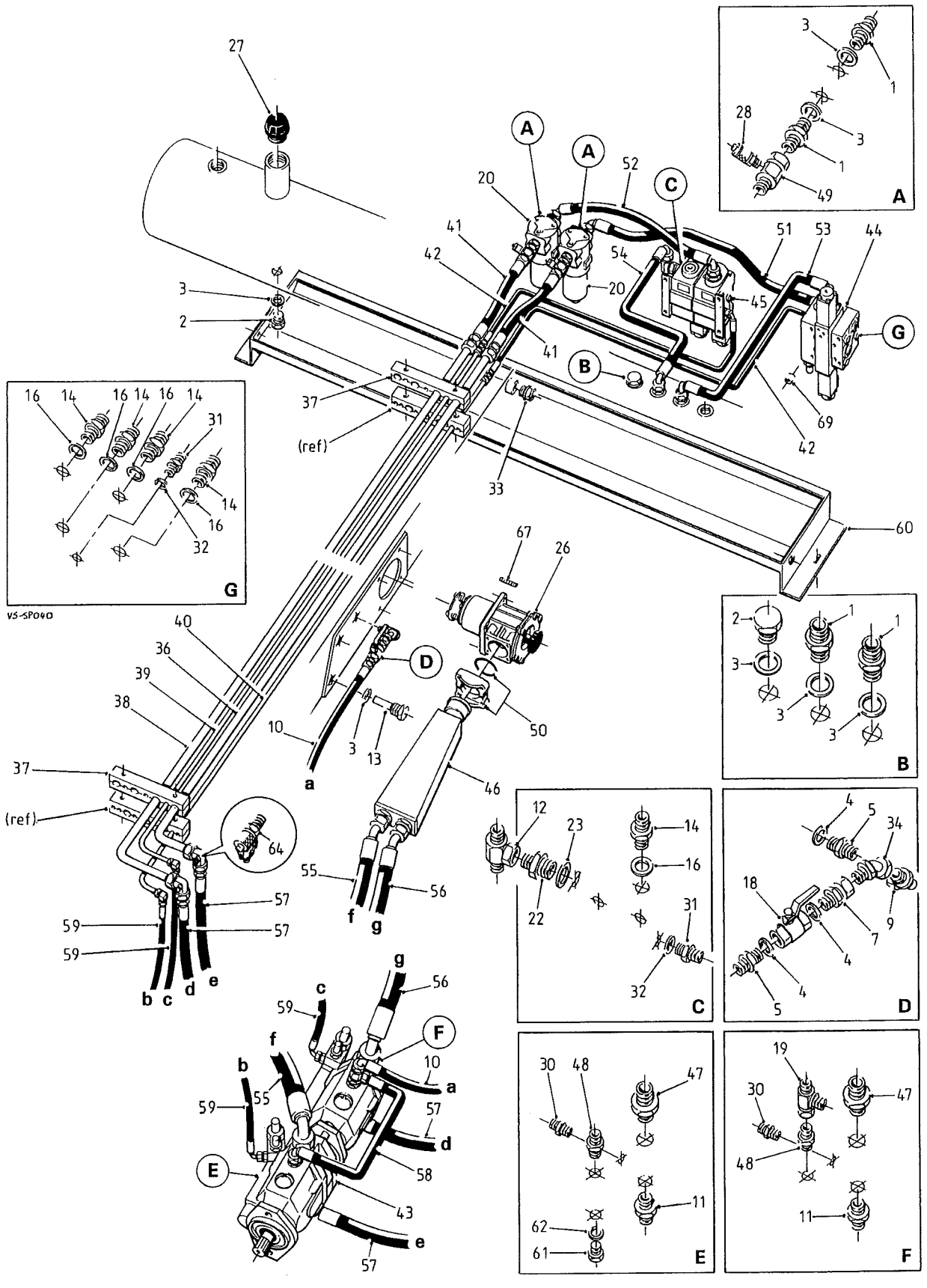
Tractor Powered Hydraulics

Assy No 46043

Item	Part No.	Description	Qty.	Remarks
56	46264	1/4"Hose Assembly (3350mm)	1	
57	46265	5/8"Hose Assembly (2500mm)	2	
58	46266	5/8"Hose Assembly (825mm)	1	
59	51106	5/8"Hose Assembly (700mm)	1	
60	51027	Auxiliary Valve Bank	1	(see list at end)
61	46301	5/8"Hose Assembly (1600mm)	1	
62	46455	3/4"BSP M F Adaptor c/w 1/8"Port	1	
63				
64	46465	Pipe Clamp (1 hole)	4	(pair)
65				
66	46618	1/4"Hose Assembly (300mm)	2	
67	46620	1/2"Hose Assembly (450mm)	2	
68	46724	1/4"BSP M F Swivel Adaptor	1	
69	46766	3/8"BSP Fem Compact 90°Adaptor	2	
70	46939	3/8"BSP FMM Tee	2	
71	46805	1/4"BSP Variable Restrictor	1	
72	46807	1/2"BSP Check Valve	1	
73	22106008/100	M8x100mm Mounting Stud	10	
74				
75	SS012008/060	Steel Spacer	6	
76				
77	UC31A	3/8"BSP M M Adaptor	8	
78				
79	KA17102	3/8"BSP Adjustable Restrictor	2	
	51027	**Auxiliary Valve Bank Consists Of:**		
80	46285/1	'Drawbar' Valve Section	1	A =15Ltr/min, B =15Ltr/min
81	46285/2	'Digger' Valve Section	1	A =25Ltr/min, B =7Ltr/min
82	46285/2	'Digger' Valve Section	1	A =25Ltr/min, B =7Ltr/min
83	46285/1	'Axle Level' Valve Section	1	A =15Ltr/min, B =15Ltr/min
84	46285/2	'Cleaner' Valve Section	1	A =15Ltr/min, B =15Ltr/min
85	46285/2	'Swanneck' Valve Section	1	A =25Ltr/min, B =10Ltr/min
86	46285/1	'Elevator Fold' Valve Section	1	A =25Ltr/min, B =25Ltr/min
87	46285/1	'Spare' Valve Section (optional)	1	A =15Ltr/min, B =15Ltr/min
88	46285/1	'Axle Steer' Valve Section	1	A =15Ltr/min, B =15Ltr/min
89	46285/4	Inlet Section	1	
90	51027/1	'Dis Elevator' Section Complete	1	
91	46285/6	End Plate	1	
92	46285/7	End Plate	1	
93	46285/8	Pilot Operated Check Block Only	a/r	
94	46285/9	Solenoid Check Block Only	a/r	
95	51027/2	'Dis Elevator' Shut-off Section Only	1	

Cleaner and Auxiliary Hydraulics

Part of Assy No 46055,46056,46057,46058



Cleaner and Auxiliary Hydraulics

Part of Assy No 46055,46056 46057,46058

Item	Part No.	Description	Qty.	Remarks
1	11115	3/4"BSP M M Adaptor	6	
2	11117	3/4"BSP Blanking Plug	2	
3	11123	3/4"BSP Dowty Seal	9	
4	11124	1/2"BSP Dowty Seal	3	
5	12315	1/2"BSP M M Adaptor	2	
6				
7	12602	1/2"BSP M F Swivel Adaptor	1	
8				
9	26086	1/2"BSP M F Swept 90°Adaptor	1	
10	27441	1/2"Hose Assembly (750mm)	1	
11	27808	3/4"BSPx1 5/16JIC M M Adaptor	2	
12	27811	3/4"BSP M F M Tee	1	
13	27899	3/4"BSP Magnetic Drain Plug	1	
14	27904	M22x3/4"BSP M M Adaptor	5	
15				
16	31167	M22 Dowty Seal	5	
17				
18	37019	1/2"BSP F F Shut-off Valve	1	
19	37367	1/2"BSP FMM Tee	1	
	46705	1/2"BSP FMM Tee c/w 1/4"BSP Port	1	Used with powered axle single pump
20	37770	Pressure Filter Assy (Element 37770/1)	2	Machines prior to Ser No VIS 032
	46859	Pressure Filter Assy (Element 37770/1)	2	Machines from Ser No VIS 032
21				
22	41113	M26x3/4"BSP M M Adaptor	1	
23	41114	M26 Dowty Seal	1	
24				
25				
26	42065	Suction Filter Assy (Seal Kit 42065S)	1	(Element only 42065/1)
27	42066	Filler Cap	1	
28	42305	1/8"BSPxM16 Gauge Test Port	2	Used prior to Ser No VIS 054 only
29				
30	44198	1/4"BSPx7/16"UNF M M Adaptor	2	
31	44207	M14x1/4"BSP M M Adaptor	2	
32	44208	M14 Dowty Seal	2	
33	44250	3/4"BSP Oil Level Indicator	1	
34	44376	1/2"BSP M F Swept 45°Adaptor	1	
35				
36	46232	Ø25mm Steel Pipe	1	
37	46233	Pipe Clamp	5	(pair)
38	46235	Ø25mm Steel Pipe	1	
39	46236	Ø10mm Steel Pipe	1	
40	46237	Ø10mm Steel Pipe	1	
41	46271	3/4"Hose Assembly (725mm)	2	
42	46300	1/4"Hose Assembly (1400mm)	2	
43	46340	Double Load Sensing Pump	1	
44	46345	Load Sensing Valve	1	
45	46347	1 Section LS Auxiliary Valve	1	Options
	46346	2 Section LS Auxiliary Valve	1	Options
	46640	3 Section LS Auxiliary Valve	1	Options
46	46450	LH Suction Manifold	1	
47	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	2	
48	46453	1/2"BSPx9/16"UNF M M Adaptor	2	
49	46455	3/4"BSP M F Adaptor c/w 1/8"Port	2	Used prior to Ser No VIS 054 only
50	46503	2 1/2"Split Flange Kit c/w O'Ring	1	(O'Ring only 46503/1)

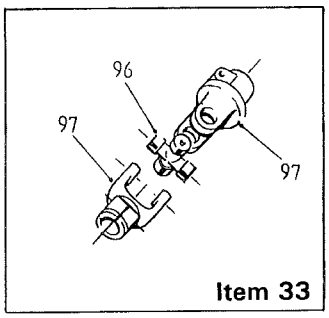
Cleaner and Auxiliary Hydraulics

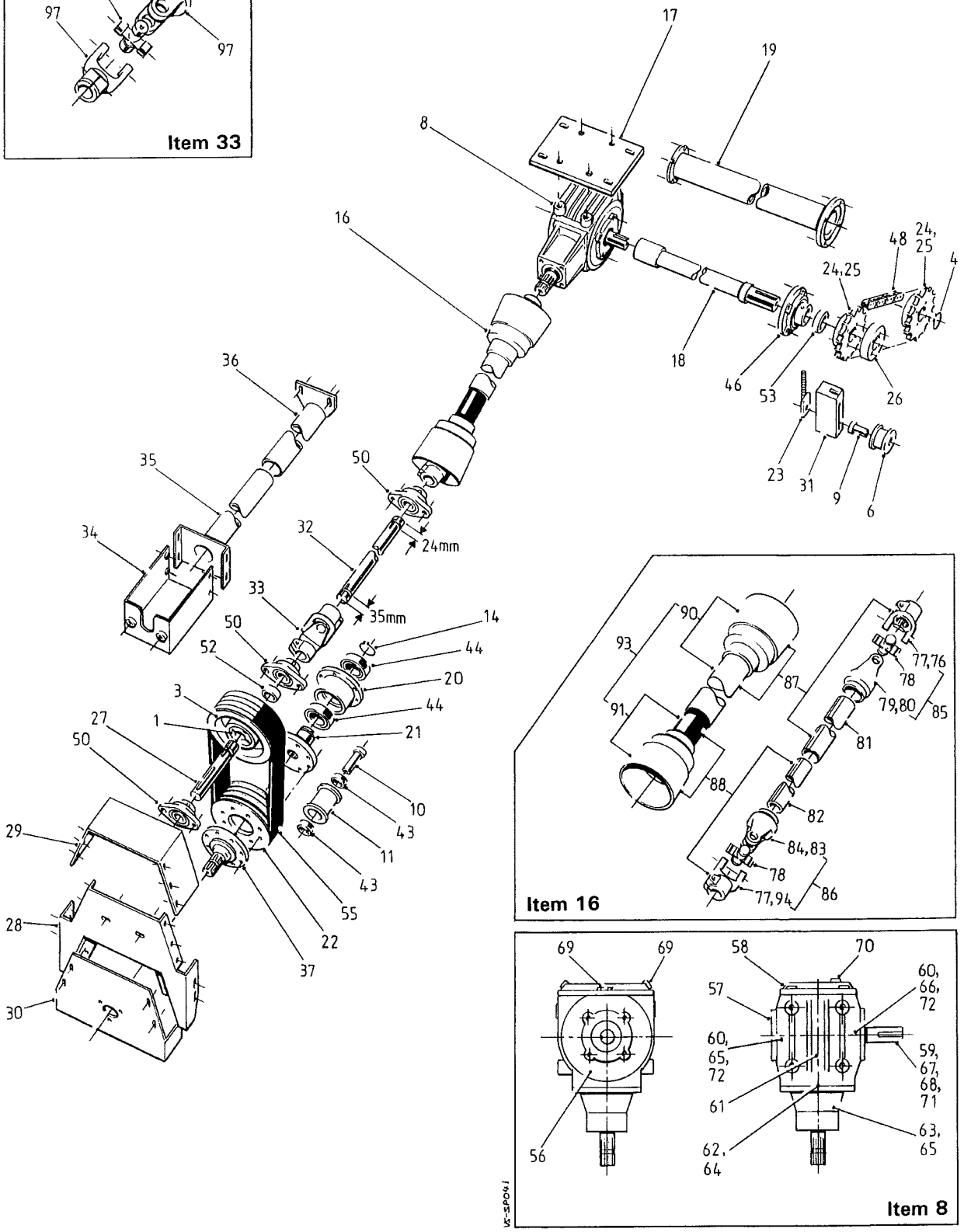
Part of Assy No 46055,46056 46057,46058

Item	Part No.	Description	Qty.	Remarks
51	51103	3/4"Hose Assembly (600mm)	1	Prior to Ser No VIS 054 was 46608
52	46609	3/4"Hose Assembly (500mm)	1	
53	51104	3/4"Hose Assembly (380mm)	1	Prior to Ser No VIS 054 was 46611
54	46613	3/4"Hose Assembly (300mm)	1	
55	46621	1 1/4"Suction Hose	1	
56	46622	1 1/4"Suction Hose	1	(45°Fem both ends)
	46754	1 1/4"Suction Hose	1	(45°Fem x 90°Fem)
57	46623	3/4"Hose Assembly (1000mm)	2	
58	46624	1/2"Hose Assembly (650mm)	1	
59	46625	1/4"Hose Assembly (850mm)	2	
60	46627	Drip Tray	1	
61	46755	9/16"JIC Blanking Plug	1	
62	46756	9/16"JIC Seal	1	
63				
64	51031	1/4"BSPxM16 Gauge Test Port	2	
65				
66				
67	22106010/040	M10x40mm Mounting Stud	4	
68				
69	SS012008/020	Steel Spacer	4	
70				
71				

Mechanical Digger Web Drives

Part of Assy No 46055,46056





Mechanical Digger Web Drives

Part of Assy No 46055,46056

Item	Part No.	Description	Qty.	Remarks
1	32152	Taperlock Bush (3020-35)	1	
2				
3	33068	Pulley (Ø250mm)	1	
4	33130/15	External Circlip (Ø50mm)	1	
5				
6	41117	Chain Tension Roller	1	
7				
8	42046	Gearbox Assembly	1	(see list at end)
9	42353	Roller Spigot	1	
10	42421	Roller Spigot	1	
11	42423	Belt Tension Roller	1	
12				
13				
14	44176	External Circlip (Ø60mm)	1	
15				
16	46138	Telescopic Drive Shaft	1	(see list at end)
17	46139	Gearbox Mounting Plate	1	
18	46140	Side Drive Shaft	1	
19	46141	Side Guard Tube	1	
20	46342	Bearing Housing	1	
21	46343	Flange Shaft	1	
22	46344	Pulley (4 SPB)	1	
23	46486	Adjuster	1	
24	46522	23T 1"Pitch Sprocket	2	
25	46523	21T 1"Pitch Sprocket	1	
26	46524	Sprocket Boss	1	
27	46526	Drive Shaft	1	
28	46527	Front Drive Guard Plate	1	
29	46528	Top Pulley Shield	1	
30	46529	Guard Cone Mounting	1	
31	46540	Tensioner Bracket	1	
32	46629	Extension Drive Shaft	1	
33	46630	Knuckle Joint	1	(see list at end)
34	46631	Drive Shaft Guard	1	
35	46632	Extension Shaft Guard	1	
36	46638	Guard Tube Support	1	
37	46719	Drive Spigot	1	
38				
39				
40				
41				
42				
43	6005RS	Bearing	2	
44	6012RS	Bearing	2	
45				
46	MFC50	Bearing	1	
47				
48	PS429/85	1"Pitch Drive Chain	1	
49				
50	SFT35A	Bearing	3	
51				
52	SS042036/020	Steel Spacer	1	
53	SS060051/010	Steel Spacer	1	
54				
55	VB87	V'Belt (SPB 1400)	4	

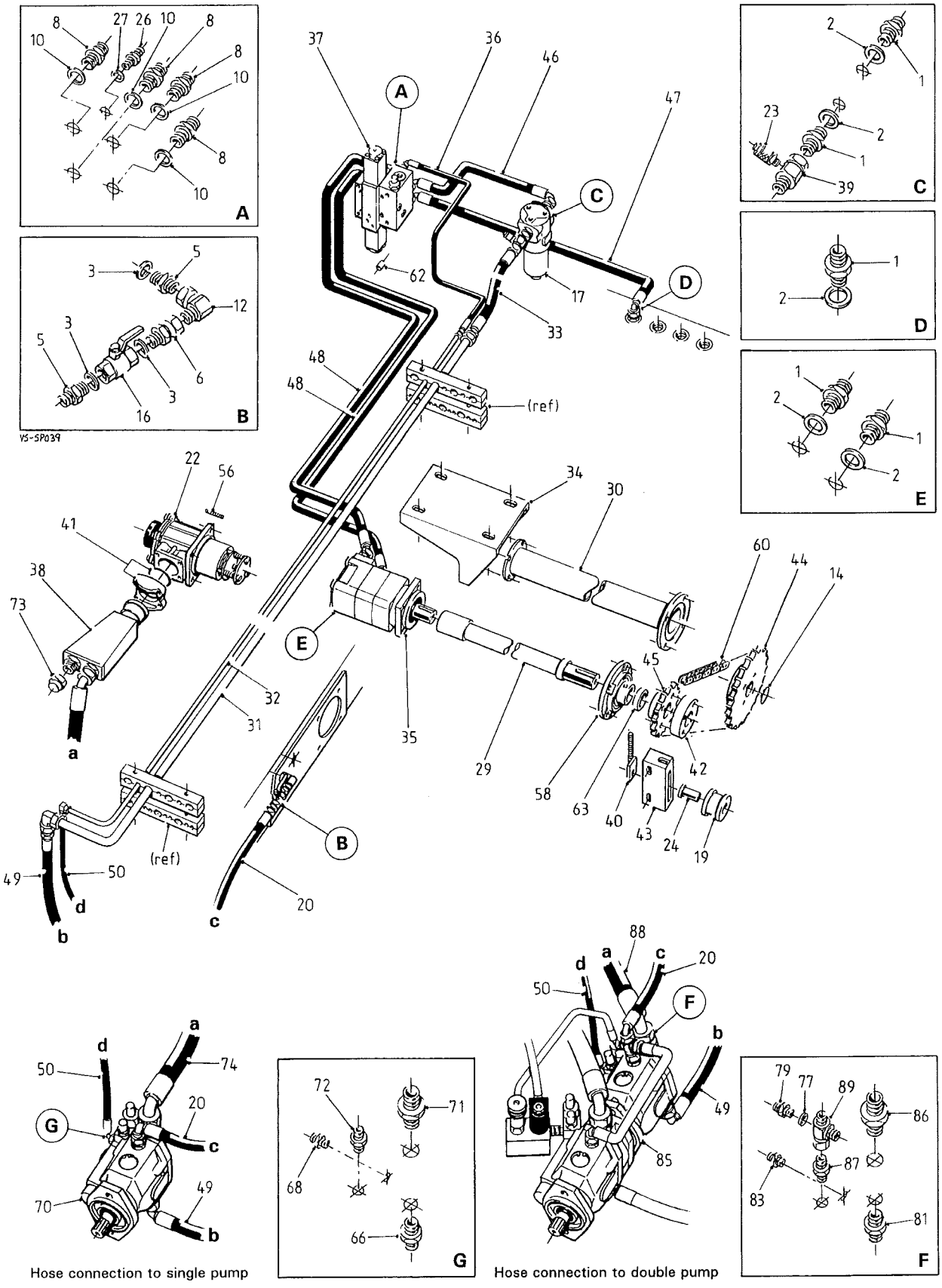
Mechanical Digger Web Drives

Part of Assy No 46055,46056

Item	Part No.	Description	Qty.	Remarks
	42046	**Gearbox Assembly Consists Of:**		
56	42046/1	Casing	1	
57	42046/2	Cap	1	
58	42046/3	Cover	1	
59	42046/4	Output Shaft (with keyway)	1	
60	42046/5	Shim	2	
61	42046/6	Gear Set (c/w pinion, shaft and gear)	1	
62	42046/7	Shim	1	
63	42046/8	Bearing (30208)	1	
64	42046/9	Bearing (30308)	1	
65	42046/10	35x80x10 Oil Seal	2	
66	42046/11	45x85x10 Oil Seal	1	
67	42046/12	M40x1.5 Nut	1	
68	42046/13	Washer	1	
69	42046/14	1/2"BSP Plug	2	
70	42046/15	1/2"BSP Plug (breather)	1	
71	42046/16	Snap Ring	2	
72	TH00500307	Bearing (30209)	2	
73	-	M8x25 Socket Head Capscrew	6	
74	-	14x9x45 RBE Key	1	
75				
	46138	**Telescopic Drive Shaft Consists Of:**		
76	46138/1	1 3/8"Push Pin Set	1	
77	46138/2	Push Pin Yoke	2	
78	46138/3	Cross Journal Set	2	
79	46138/4	Outer Yoke	1	
80	46138/5	Roll Pin (for outer tube)	1	
81	46138/6	Outer Tube	1	
82	46138/7	Inner Tube	1	
83	46138/8	Roll Pin (for inner tube)	1	
84	46138/9	Inner Yoke	1	
85	46138/10	U'Joint Complete (for outer tube)	1	
86	46138/11	U'Joint Complete (for inner tube)	1	
87	46138/12	Half Female Shaft with Guard	1	
88	46138/13	Half Male Shaft with Guard	1	
89				
90	46138/21	Half Female Guard	1	
91	46138/22	Half Male Guard	1	
92				
93	46138/24	Guard Complete	1	
94	46138/25	Yoke Clamp Bolt (35mm)	1	
95				
	46630	**Knuckle Joint Consists Of:**		
96	11557/7	Cross Journal Set	1	
97	46630/1	Clamped Yoke	2	

Hydraulic Digger Web Drives

Part of Assy No 46057,46058



Hydraulic Digger Web Drives

Part of Assy No 46057,46058

Item	Part No.	Description	Qty.	Remarks
1	11115	3/4"BSP M M Adaptor	5	
2	11123	3/4"BSP Dowty Seal	5	
3	11124	1/2"BSP Dowty Seal	3	
4				
5	12315	1/2"BSP M M Adaptor	2	
6	12602	1/2"BSP M F Swivel Adaptor	1	
7				
8	27904	M22x3/4"BSP M M Adaptor	4	
9				
10	31167	M22 Dowty Seal	4	
11				
12	32475	1/2"BSP M F Compact 90°Adaptor	1	
13				
14	33130/15	External Circlip (Ø50mm)	1	
15				
16	37019	1/2"BSP F F Shut-off Valve	1	
17	37770	Pressure Filter Assembly	1	(Element only 37770/1)
18				
19	41117	Chain Tension Roller	1	
20	41190	1/2"Hose Assembly (1100mm)	1	
21				
22	42065	Suction Filter Assy (Seal Kit 42065S)	1	(Element only 42065/1)
23	42305	1/8"BSPxM16 Test Port	1	
24	42353	Roller Spigot	1	
25				
26	44207	M14x1/4"BSP M M Adaptor	1	
27	44208	M14 Dowty Seal	1	
28				
29	46140	Side Drive Shaft	1	
30	46141	Side Guard Tube	1	
31	46235	Ø25mm Steel Pipe	1	
32	46236	Ø10mm Steel Pipe	1	
33	46271	3/4"Hose Assembly (725mm)	1	
34	46293	Motor Mounting	1	
35	46294	Hydraulic Motor	1	
36	46300	1/4"Hose Assembly (1400mm)	1	
37	46345	Load Sensing Valve	1	
38	46451	RH Suction Manifold	1	
39	46455	3/4"BSP M F Adaptor c/w 1/8"Port	1	
40	46486	Adjuster	1	
41	46503	2 1/2"Split Flange Kit c/w O'Ring	1	(O'Ring only 46503/1)
42	46524	Sprocket Boss	1	
43	46540	Tensioner Bracket	1	
44	46544	34T 1"Pitch Sprocket	1	
45	46545	19T 1"Pitch Sprocket (optional)	1	
	46522	23T 1"Pitch Sprocket (standard)	1	
46	46610	3/4"Hose Assembly (360mm)	1	
47	46612	3/4"Hose Assembly (975mm)	1	
48	46619	3/4"Hose Assembly (2500mm)	2	
49	46623	3/4"Hose Assembly (1000mm)	1	
50	46625	1/4"Hose Assembly (850mm)	1	
51				
52				
53				
54				

Hydraulic Digger Web Drives

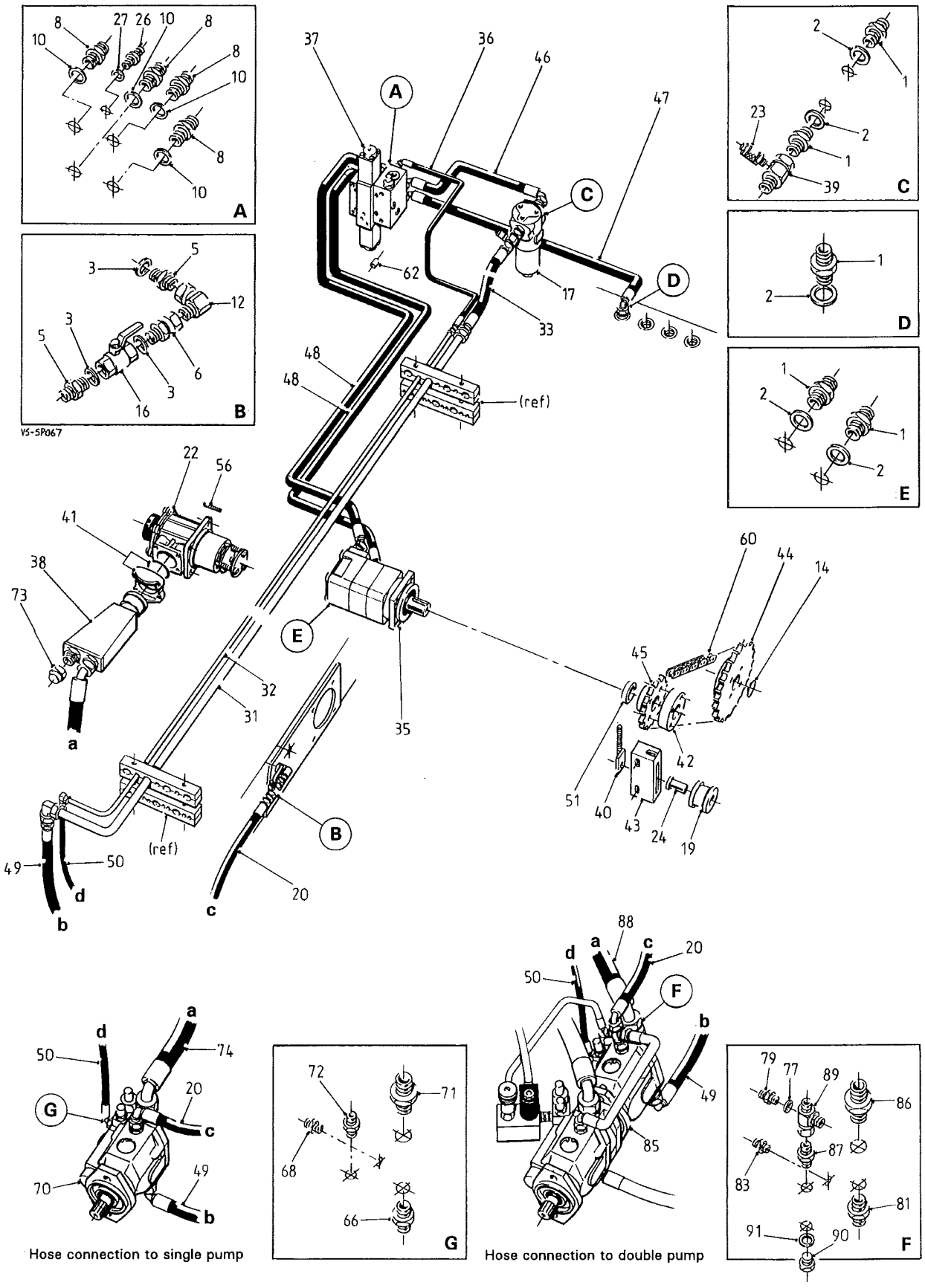
Part of Assy No 46057,46058

Item	Part No.	Description	Qty.	Remarks
55				
56	22106010/040	M10x40mm Mounting Stud	4	
57				
58	MFC50	Bearing	1	
59				
60	PS429/85	1"Pitch Drive Chain	1	
61				
62	SS012008/020	Steel Spacer	4	
63	SS060051/010	Steel Spacer	1	
64				
65				
		Components Used On Machines Without Powered Axle Consist Of:		
66	27808	3/4"BSPx1 5/16JIC M M Adaptor	1	
67				
68	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
69				
70	46341	Single Load Sensing Pump	1	
71	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	1	
72	46453	1/2"BSPx9/16"UNF M M Adaptor	1	
73	46456	1 1/4"BSP Female Blanking Cap	1	
74	46621	1 1/4"Suction Hose	1	
75				
76				
		Components Used On Machines With Powered Axle Consist Of:		
77	11337	1/4"BSP Dowty Seal	1	
78				
79	12316	1/4"BSP M M Adaptor	1	
80				
81	27808	3/4"BSPx1 5/16JIC M M Adaptor	1	
82				
83	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
84				
85	46340	Double Load Sensing Pump	1	
86	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	1	
87	46453	1/2"BSPx9/16"UNF M M Adaptor	1	
88	46636	1 1/4"Suction Hose	1	
89	46705	1/2"BSP FMM Tee c/w 1/4"BSP Port	1	
90				
91				

Machines from Serial No VIS 032

Hydraulic Digger Web Drives

Part of Assy No 46057,46058



Machines from Serial No VIS 032

Hydraulic Digger Web Drives

Part of Assy No 46057,46058

Item	Part No.	Description	Qty.	Remarks
1	11115	3/4"BSP M M Adaptor	5	
2	11123	3/4"BSP Dowty Seal	5	
3	11124	1/2"BSP Dowty Seal	3	
4				
5	12315	1/2"BSP M M Adaptor	2	
6	12602	1/2"BSP M F Swivel Adaptor	1	
7				
8	27904	M22x3/4"BSP M M Adaptor	4	
9				
10	31167	M22 Dowty Seal	4	
11				
12	32475	1/2"BSP M F Compact 90°Adaptor	1	
13				
14	33130/15	External Circlip (Ø50mm)	1	
15				
16	37019	1/2"BSP F F Shut-off Valve	1	
17	46859	Pressure Filter Assembly	1	(Element only 37770/1)
18				
19	41117	Chain Tension Roller	1	
20	41190	1/2"Hose Assembly (1100mm)	1	
21				
22	42065	Suction Filter Assy (Seal Kit 42065S)	1	(Element only 42065/1)
23	42305	1/8"BSPxM16 Test Port	1	
24	42353	Roller Spigot	1	
25				
26	44207	M14x1/4"BSP M M Adaptor	1	
27	44208	M14 Dowty Seal	1	
28				
29				
30				
31	46235	Ø25mm Steel Pipe	1	
32	46236	Ø10mm Steel Pipe	1	
33	46271	3/4"Hose Assembly (725mm)	1	
34				
35	46294	Hydraulic Motor	1	
36	46300	1/4"Hose Assembly (1400mm)	1	
37	46345	Load Sensing Valve	1	
38	46451	RH Suction Manifold	1	
39	46455	3/4"BSP M F Adaptor c/w 1/8"Port	1	
40	46924	Adjuster	1	
41	46503	2 1/2"Split Flange Kit c/w O'Ring	1	(O'Ring only 46503/1)
42	46810	Sprocket Boss	1	
43	46540	Tensioner Bracket	1	
44	46544	30T 1"Pitch Sprocket	1	
45	46809	23T 1"Pitch Sprocket	1	
46	46610	3/4"Hose Assembly (360mm)	1	
47	46612	3/4"Hose Assembly (975mm)	1	
48	46925	3/4"Hose Assembly (3700mm)	2	
49	46623	3/4"Hose Assembly (1000mm)	1	
50	46625	1/4"Hose Assembly (850mm)	1	
51	46861	Motor Spacer	1	
52				
53				
54				

Machines from Serial No VIS 032

Hydraulic Digger Web Drives

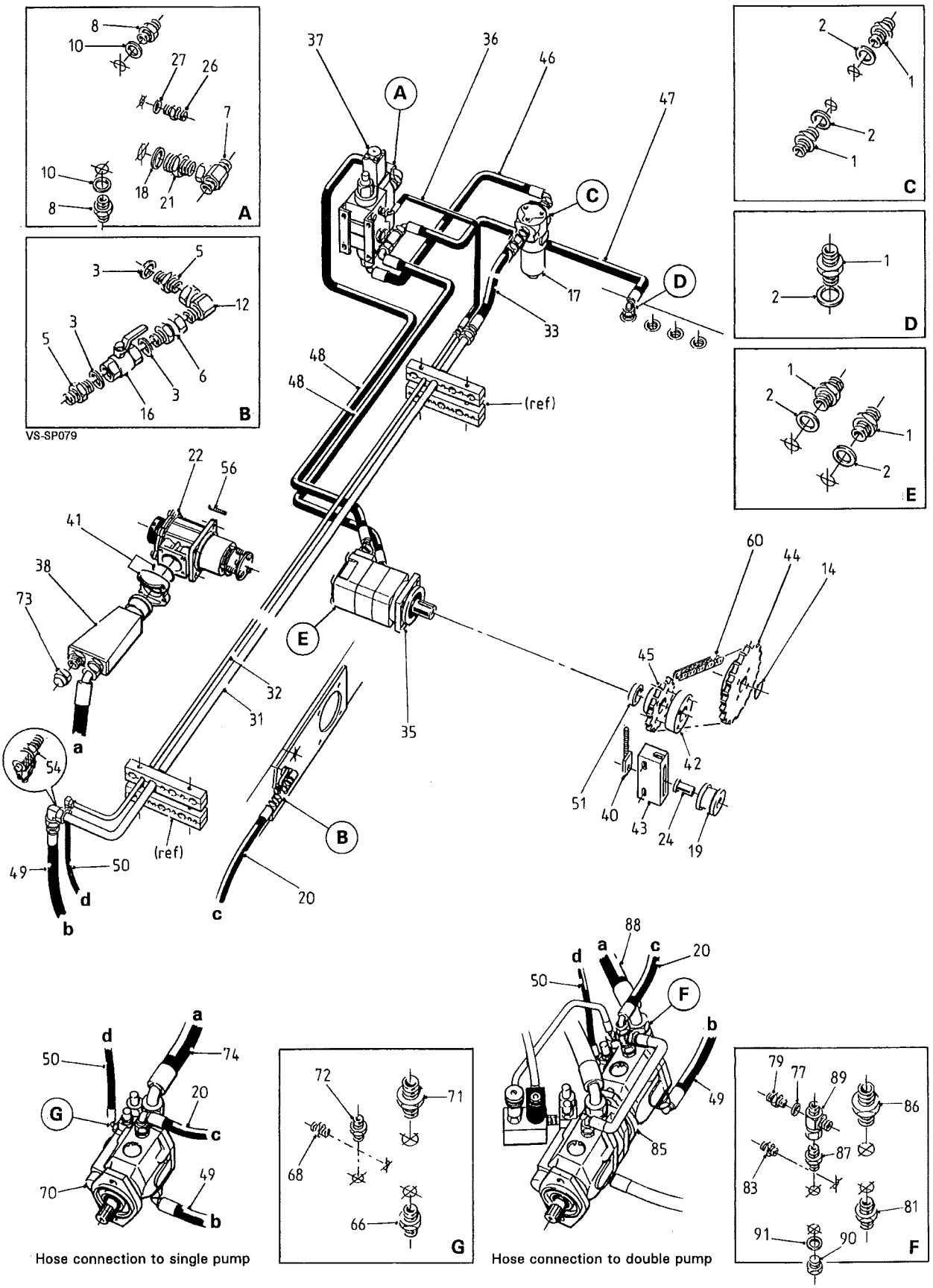
Part of Assy No 46057,46058

Item	Part No.	Description	Qty.	Remarks
55				
56	22106010/040	M10x40mm Mounting Stud	4	
57				
58				
59				
60	PS429/85	1"Pitch Drive Chain	1	
61				
62	SS012008/020	Steel Spacer	4	
63				
64				
65				
		Components Used On Machines Without Powered Axle Consist Of:		
66	27808	3/4"BSPx1 5/16JIC M M Adaptor	1	
67				
68	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
69				
70	46341	Single Load Sensing Pump	1	
71	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	1	
72	46453	1/2"BSPx9/16"UNF M M Adaptor	1	
73	46456	1 1/4"BSP Female Blanking Cap	1	
74	46621	1 1/4"Suction Hose	1	
75				
76				
		Components Used On Machines With Powered Axle Consist Of:		
77	11337	1/4"BSP Dowty Seal	1	
78				
79	12316	1/4"BSP M M Adaptor	1	
80				
81	27808	3/4"BSPx1 5/16JIC M M Adaptor	1	
82				
83	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
84				
85	46340	Double Load Sensing Pump	1	
86	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	1	
87	46453	1/2"BSPx9/16"UNF M M Adaptor	1	
88	46636	1 1/4"Suction Hose	1	
89	46705	1/2"BSP FMM Tee c/w 1/4"BSP Port	1	
90	46755	9/16"JIC Blanking Plug	1	
91	46756	9/16"Dowty Seal	1	

Machines from Serial No VIS 054

Hydraulic Digger Web Drives

Part of Assy No 46057,46058



Machines from Serial No VIS 054

Hydraulic Digger Web Drives

Part of Assy No 46057,46058

Item	Part No.	Description	Qty.	Remarks
1	11115	3/4"BSP M M Adaptor	5	
2	11123	3/4"BSP Dowty Seal	5	
3	11124	1/2"BSP Dowty Seal	3	
4				
5	12315	1/2"BSP M M Adaptor	2	
6	12602	1/2"BSP M F Swivel Adaptor	1	
7	27811	3/4"BSP M F M Tee	1	
8	27904	M22x3/4"BSP M M Adaptor	2	
9				
10	31167	M22 Dowty Seal	2	
11				
12	32475	1/2"BSP M F Compact 90°Adaptor	1	
13				
14	33130/15	External Circlip (Ø50mm)	1	
15				
16	37019	1/2"BSP F F Shut-off Valve	1	
17	46859	Pressure Filter Assembly	1	(Element only 37770/1)
18	41113	M26 Dowty Seal	1	
19	41117	Chain Tension Roller	1	
20	41190	1/2"Hose Assembly (1100mm)	1	
21	41114	M26x3/4"BSP M M Adaptor	1	
22	42065	Suction Filter Assy (Seal Kit 42065S)	1	(Element only 42065/1)
23				
24	42353	Roller Spigot	1	
25				
26	44207	M14x1/4"BSP M M Adaptor	1	
27	44208	M14 Dowty Seal	1	
28				
29				
30				
31	46235	Ø25mm Steel Pipe	1	
32	46236	Ø10mm Steel Pipe	1	
33	46271	3/4"Hose Assembly (725mm)	1	
34				
35	46294	Hydraulic Motor	1	
36	46300	1/4"Hose Assembly (1400mm)	1	
37	51029	Load Sensing Valve	1	
38	46451	RH Suction Manifold	1	
39				
40	46924	Adjuster	1	
41	46503	2 1/2"Split Flange Kit c/w O'Ring	1	(O'Ring only 46503/1)
42	46810	Sprocket Boss	1	
43	46540	Tensioner Bracket	1	
44	46544	30T 1"Pitch Sprocket	1	
45	46809	23T 1"Pitch Sprocket	1	
46	51105	3/4"Hose Assembly (620mm)	1	
47	46612	3/4"Hose Assembly (975mm)	1	
48	46925	3/4"Hose Assembly (3700mm)	2	
49	46623	3/4"Hose Assembly (1000mm)	1	
50	46625	1/4"Hose Assembly (850mm)	1	
51	46861	Motor Spacer	1	
52				
53				
54	51031	1/4"BSPxM16 Gauge Test Port	1	

Machines from Serial No VIS 054

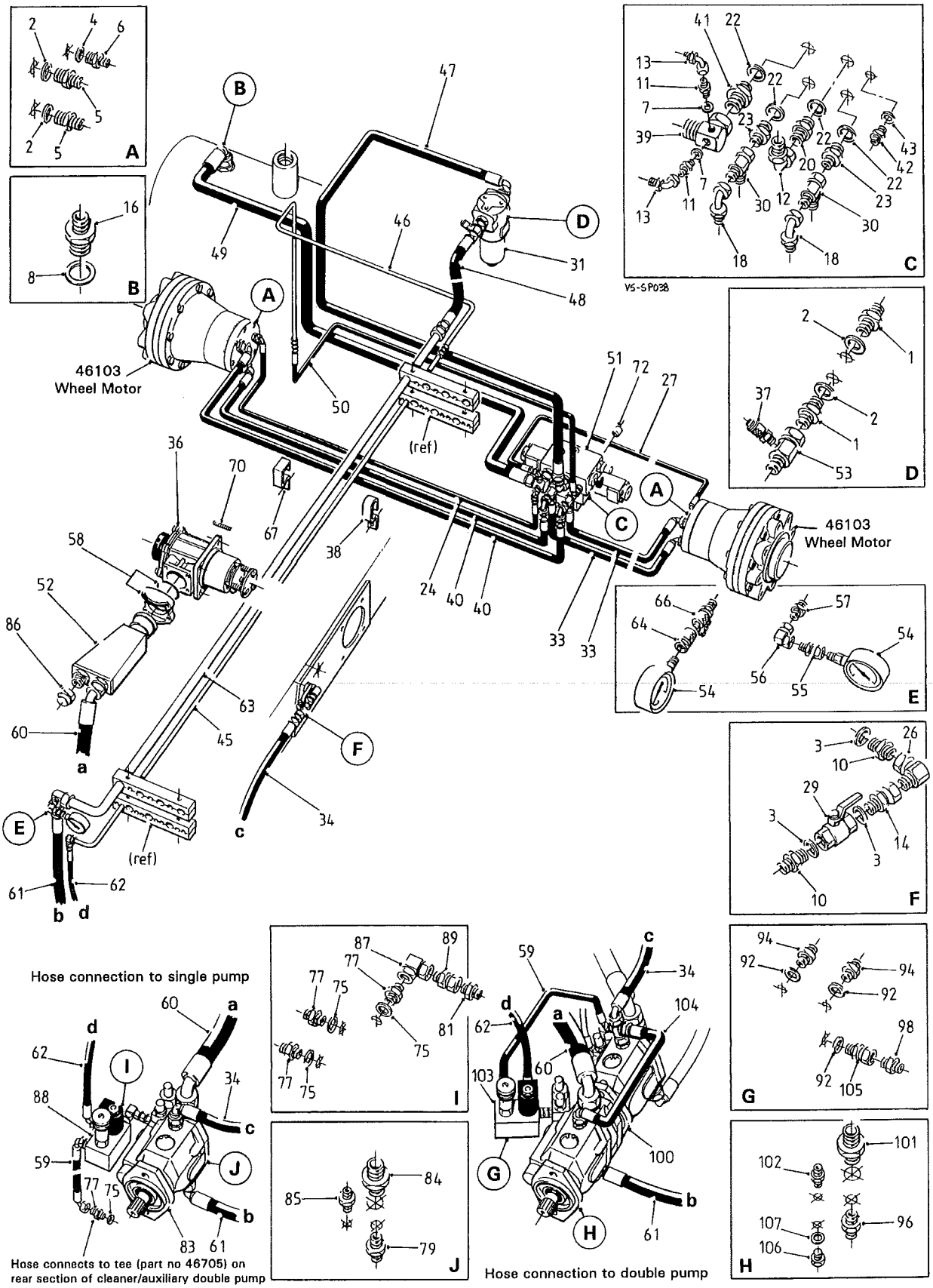
Hydraulic Digger Web Drives

Part of Assy No 46057,46058

Item	Part No.	Description	Qty.	Remarks
55				
56	22106010/040	M10x40mm Mounting Stud	4	
57				
58				
59				
60	PS429/85	1"Pitch Drive Chain	1	
61				
62				
63				
64				
65				
		Components Used On Machines Without Powered Axle Consist Of:		
66	27808	3/4"BSPx1 5/16JIC M M Adaptor	1	
67				
68	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
69				
70	46341	Single Load Sensing Pump	1	
71	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	1	
72	46453	1/2"BSPx9/16"UNF M M Adaptor	1	
73	46456	1 1/4"BSP Female Blanking Cap	1	
74	46621	1 1/4"Suction Hose	1	
75				
76				
		Components Used On Machines With Powered Axle Consist Of:		
77	11337	1/4"BSP Dowty Seal	1	
78				
79	12316	1/4"BSP M M Adaptor	1	
80				
81	27808	3/4"BSPx1 5/16JIC M M Adaptor	1	
82				
83	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
84				
85	46340	Double Load Sensing Pump	1	
86	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	1	
87	46453	1/2"BSPx9/16"UNF M M Adaptor	1	
88	46636	1 1/4"Suction Hose	1	
89	46705	1/2"BSP FMM Tee c/w 1/4"BSP Port	1	
90	46755	9/16"JIC Blanking Plug	1	
91	46756	9/16"Dowty Seal	1	

Powered Axle Hydraulics

Part of Assy No 46056,46058



Powered Axle Hydraulics

Part of Assy No 46056,46058

Item	Part No.	Description	Qty.	Remarks
1	11115	3/4"BSP M M Adaptor	2	
2	11123	3/4"BSP Dowty Seal	6	
3	11124	1/2"BSP Dowty Seal	3	
4	11125	3/8"BSP Dowty Seal	2	
5	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
6	11336	1/4"BSPx3/8"BSP M M Adaptor	2	
7	11337	1/4"BSP Dowty Seal	2	
8	11740	1 1/4"BSP Dowty Seal	1	
9				
10	12315	1/2"BSP M M Adaptor	2	
11	12316	1/4"BSP M M Adaptor	2	
12	12350	3/4"BSP M F Swept 90°Adaptor	1	
13	12378	1/4"BSP M F Swept 90°Adaptor	2	
14	12602	1/2"BSP M F Swivel Adaptor	1	
15				
16	23143	1"BSPx1 1/4"BSP M M Adaptor	1	
17				
18	26086	1/2"BSP M F Swept 90°Adaptor	2	
19				
20	27904	M22x3/4"BSP M M Adaptor	1	
21				
22	31167	M22 Dowty Seal	4	
23	31168	M22x1/2"BSP M M Adaptor	2	
24	31185	1/4"Hose Assembly (3300mm)	1	
25				
26	32475	1/2"BSP M F Compact 90°Adaptor	1	
27	32890	1/4"Hose Assembly (1500mm)	1	
28				
29	37019	1/2"BSP F F Shut-off Valve	1	
30	37367	1/2"BSP F M M Tee	2	
31	37770	Pressure Filter Assy (Element 37770/1)	1	Machines prior to Ser No VIS 032
	46859	Pressure Filter Assy (Element 37770/1)	1	Machines from Ser No VIS 032
32				
33	41189	1/2"Hose Assembly (1950mm)	2	
34	41190	1/2"Hose Assembly (1100mm)	1	
35				
36	42065	Suction Filter Assy (Seal Kit 42065S)	1	(Element only 42065/1)
37	42305	1/8"BSPxM16 Test Port	1	Used prior to Ser No VIS 054 only
38	42536	Hose Support	1	
39	44180	1"BSP M F Compact 90°Adaptor	1	
40	44202	1/2"Hose Assembly (3000mm)	2	
41	44204	M22x1"BSP M M Adaptor	1	
42	44207	M14x1/4"BSP M M Adaptor	1	
43	44208	M14 Dowty Seal	1	
44				
45	46237	Ø10mm Steel Pipe	1	
46	46252	Ø10mm Steel Pipe	1	
47	46268	3/4"Hose Assembly (3550mm)	1	
48	46271	3/4"Hose Assembly (725mm)	1	
49	46273	1"Hose Assembly (2800mm)	1	
50	46300	1/4"Hose Assembly (1400mm)	1	
51	46345	Load Sensing Valve	1	
52	46451	RH Suction Manifold	1	
53	46455	3/4"BSP M F Adaptor c/w 1/8"Port	1	Used prior to Ser No VIS 054 only
54	46458	Pressure Gauge	1	

Powered Axle Hydraulics

Part of Assy No 46056,46058

Item	Part No.	Description	Qty.	Remarks
55	46459	1/4"BSP M F Pressure Gauge Adaptor	1	Used prior to Ser No VIS 054 only
56	46460	1/4"BSP Fem Compact 90°Adaptor	1	Used prior to Ser No VIS 054 only
57	46461	1/4"BSPx1/4"BSP Taper M M Adaptor	1	Used prior to Ser No VIS 054 only
58	46503	2 1/2"Split Flange Kit c/w O'Ring	1	(O'Ring only 46503/1)
59	12377	1/4"Hose Assembly (500mm)	1	Prior Ser No VIS 032 was 36230
60	46621	1 1/4"Suction Hose	1	
61	46623	3/4"Hose Assembly (1000mm)	1	
62	46625	1/4"Hose Assembly (850mm)	1	
63	46706	Ø25mm Steel Pipe	1	
64	46960	Pressure Gauge Adaptor	1	Used from Ser No VIS 054 only
65				
66	51031	1/4"BSPxM16 Gauge Test Port	1	Used from Ser No VIS 054 only
67	51144	Hose Support	1	
68				
69				
70	22106010/04	M10x40mm Mounting Stud	4	
71				
72	SS012008/020	Steel Spacer	4	
73				
74				
		Components Used On Machines With Mechanical Digger Web Drive Consist Of:		
75	11337	1/4"BSP Dowty Seal	4	
76				
77	12316	1/4"BSP M M Adaptor	4	
78				
79	27808	3/4"BSPx1 5/16JIC M M Adaptor	1	
80				
81	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
82				
83	46341	Single Load Sensing Pump	1	
84	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	1	
85	46453	1/2"BSPx9/16"UNF M M Adaptor	1	
86	46456	1 1/4"BSP Female Blanking Cap	1	
87	46460	1/4"BSP Fem Compact 90°Adaptor	1	
88	46467	Pressure Control Valve	1	
89	46724	1/4"BSP M F Swivel Adaptor	1	
90				
91				
		Components Used On Machines With Hydraulic Digger Web Drive Consist Of:		
92	11337	1/4"BSP Dowty Seal	3	
93				
94	12316	1/4"BSP M M Adaptor	2	
95				
96	27808	3/4"BSPx1 5/16JIC M M Adaptor	1	
97				
98	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
99				
100	46340	Double Load Sensing Pump	1	
101	46452	1 1/4"BSPx1 5/8"UNF M M Adaptor	1	
102	46453	1/2"BSPx9/16"UNF M M Adaptor	1	

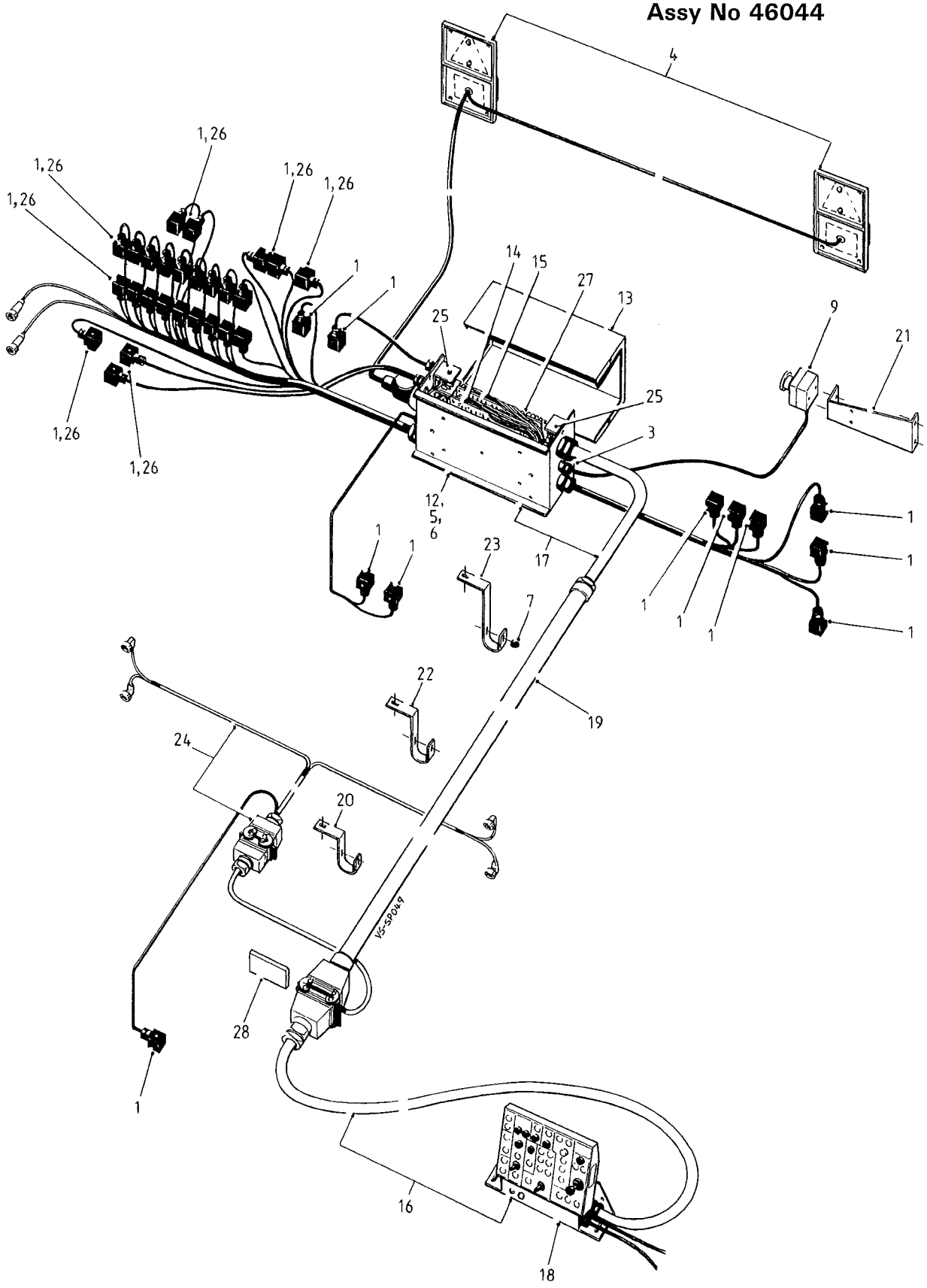
Powered Axle Hydraulics

Part of Assy No 46056,46058

Item	Part No.	Description	Qty.	Remarks
103	46467	Pressure Control Valve	1	
104	46624	1/2"Hose Assembly (650mm)	1	
105	46724	1/4"BSP M F Swivel Adaptor	1	
106	46755	9/16"JIC Blanking Plug	1	
107	46756	9/16"JIC Seal	1	

Electrical Assembly

Assy No 46044



Electrical Assembly

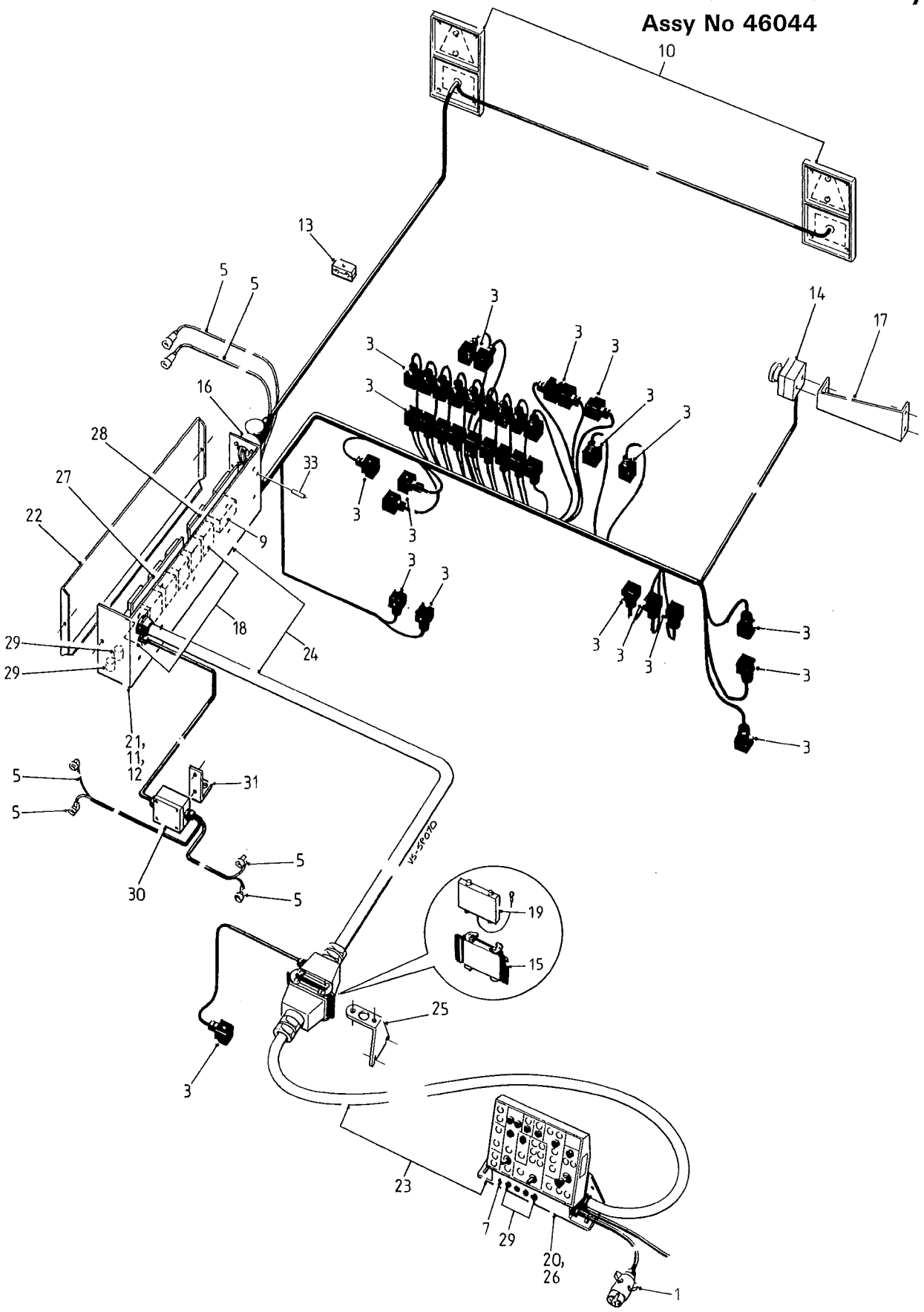
Assy No 46044

Item	Part No.	Description	Qty.	Remarks
1	27189	Valve Plug	37	
2				
3	42063	Timer Relay	1	
4	42088/2	Trailer Board Assembly	1	
5	42181	Box Screw	4	
6	42182	Screw Clip	4	
7	42666	M8 Nut Protector Cap	3	
8				
9	44740	Emergency Stop Switch Assembly	1	
10				
11				
12	46496	Distribution Box Base	1	
13	46497	Distribution Box Lid	1	
14	46499	Distibution Box Circuit Board No.2	1	
15	46500	Distibution Box Circuit Board No.3	1	
16	46501	Control Box and Loom Assembly	1	
17	46502	Distribution Box and Loom Assembly	1	
18	46584	Control Box Base	1	
19	46603	Loom Conduit	1	
20	46604	Conduit Clamp (front)	1	
21	46606	Emergency Stop Switch Bracket	1	
22	46614	Conduit Clamp (centre)	1	
23	46615	Conduit Clamp (rear)	1	
24	46697	Depth Control Loom Assembly	1	
25	46700	Speed Control Card	6	
26	46701	Plug Diode	26	
27	46702	Switch Relay	1	
28	46704	Cover Plate	1	

Machines from Serial No VIS 032

Electrical Assembly

Assy No 46044



Machines from Serial No VIS 032

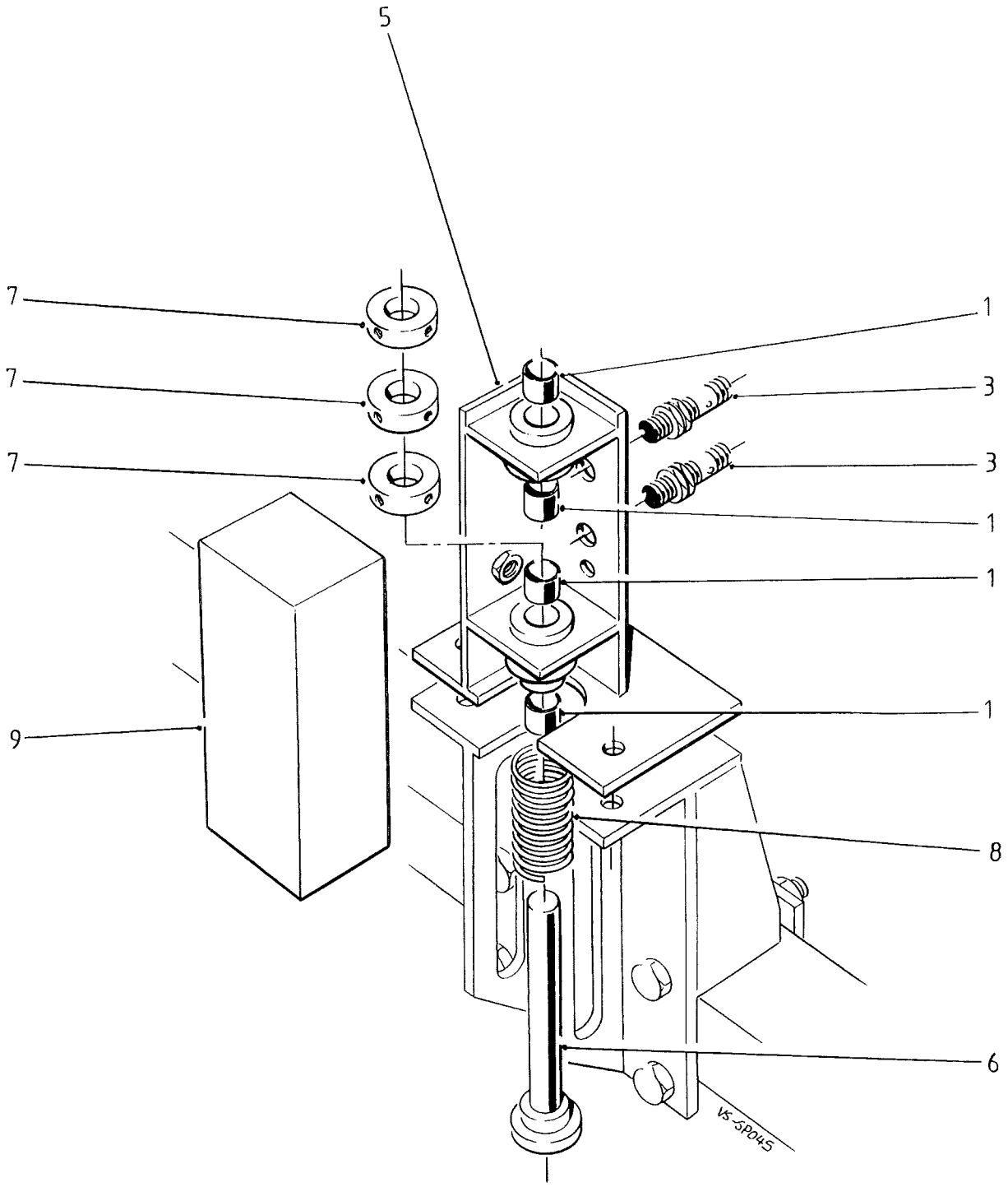
Electrical Assembly

Assy No 46044

Item	Part No.	Description	Qty.	Remarks
1	10134	7 Pin Plug	1	
2				
3	27189	Valve Plug	37	
4				
5	32037/2	Sensor Lead	6	
6				
7	37190	Light Emitting Diode	1	
8				
9	42063	Timer Relay	1	
10	42088/2	Trailer Board Assembly	1	
11	46959	Box Screw	2	
12	42182	Screw Clip	2	
13	42368	Pipe Clamp (2 hole)	2	(pair)
14	44740	Emergency Stop Switch Assembly	1	Used prior to Ser No VIS 054 only
15	46863	Plug Cover	1	
16	46495	7 Pin Socket	1	
17	46606	Emergency Stop Switch Bracket	1	Used prior to Ser No VIS 054 only
18	46700	Speed Control Card	6	
19	46704	Plug Cover	1	
20	46838	Control Box Base	1	
21	46839	Distribution Box	1	
22	46840	Distribution Box Lid	1	
23	46845	Control Box and Loom Assembly	1	
24	46846	Distribution Box and Loom Assembly	1	
25	46887	Plug Mounting Bracket	1	
26	46888	Control Box Circuit Board (No.1)	1	
27	46889	Distribution Box Circuit Board (No.2)	1	
28	46890	Distribution Box Circuit Board (No.3)	1	
29	46891	Fuse Holder	6	
30	46892	Depth Control Junction Box	1	
31	46940	Junction Box Mounting Bracket	1	
32				
33	SS012008/060	Steel Spacer	1	

Automatic Digger Depth Control Kit

Assy No 46054



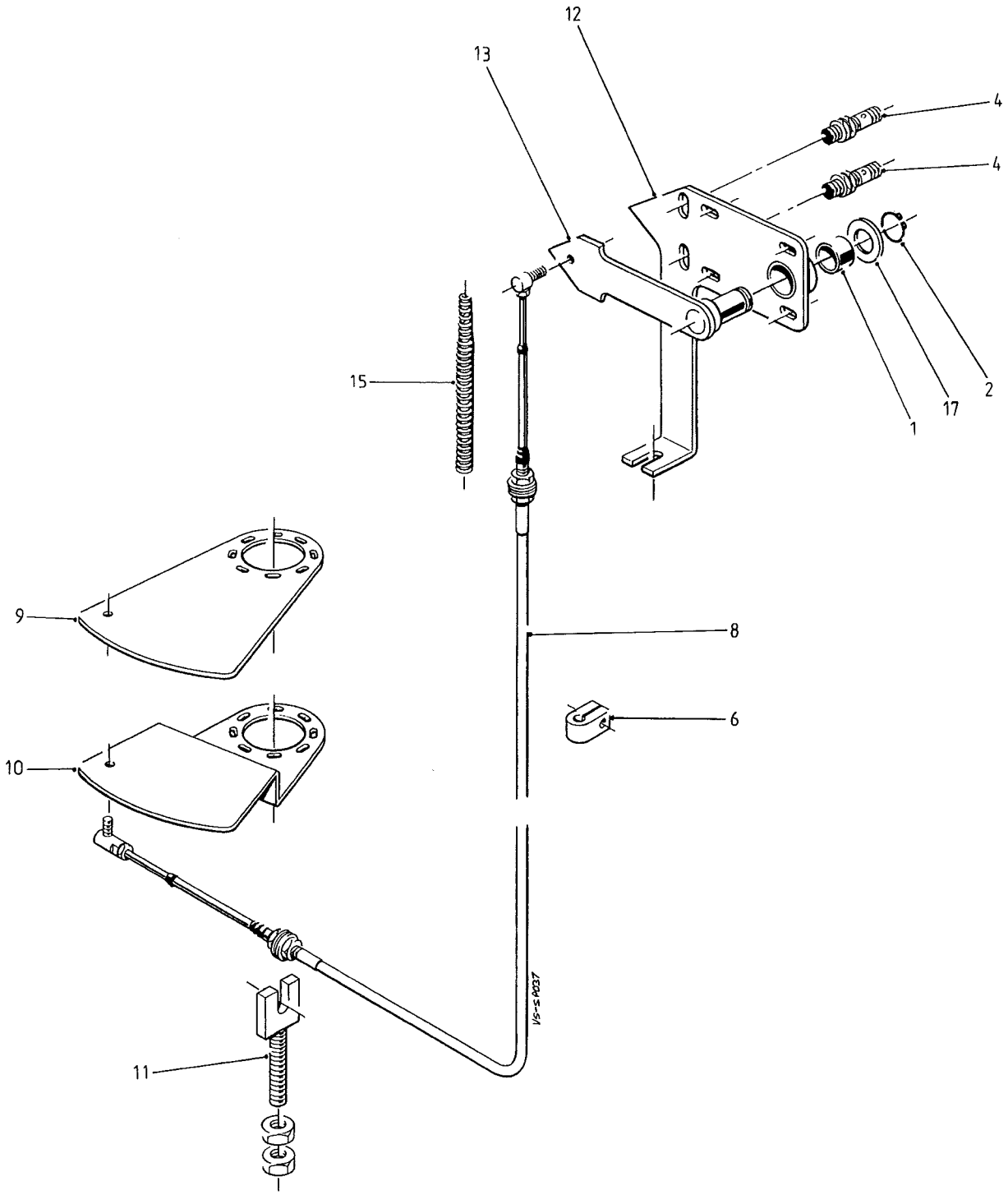
Automatic Digger Depth Control Kit

Assy No 46054

Item	Part No.	Description	Qty.	Remarks
1	16354	Oilite Bush	8	
2				
3	32037/1	Proximity Sensor	4	
4				
5	42498	Mounting Bracket	2	
6	42499	Plunger	2	
7	42500	Stop Disc	6	
8	42501	Spring	2	
9	42502	Guard	2	

Axle Self-centring Kit

Assy No 46080

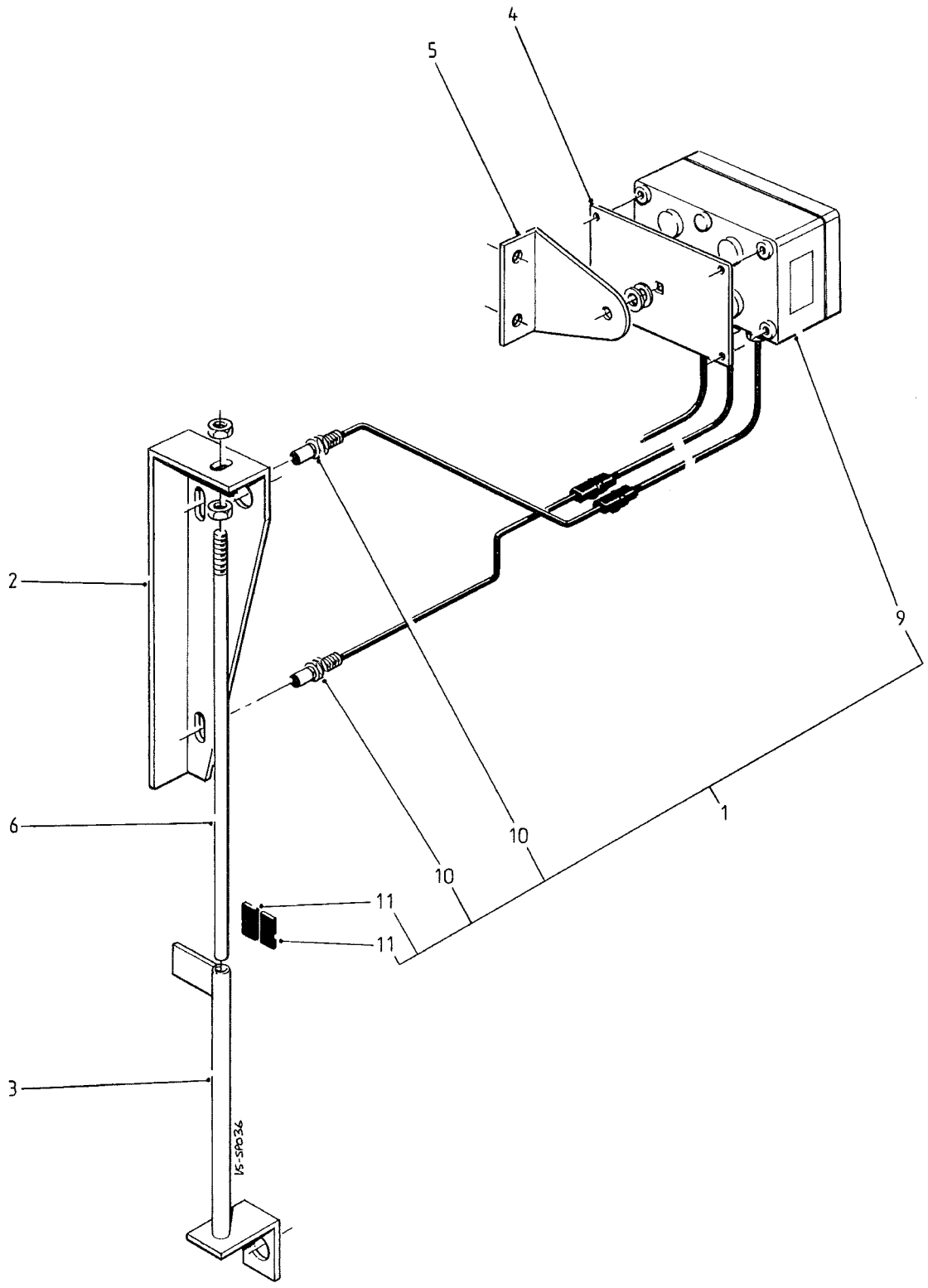


Axle Self-centring Kit

Assy No 46080

Item	Part No.	Description	Qty.	Remarks
1	12120	Oilite Bush	1	
2	12298	External Circlip (Ø20mm)	1	
3				
4	32037/1	Proximity Sensor	2	
5				
6	42619	Pipe Clamp (Ø10mm)	1	
7				
8	46504	Steering Indicator Cable	1	
9	46510	Hub Cable Mounting Plate	1	Standard/30"axle only
10	46699	Hub Cable Mounting Plate	1	Full powered axle only
11	46511	Cable Adjuster Mounting	1	
12	46512	Indicator Mounting	1	
13	46513	Indicator	1	
14				
15	51056	Spring	1	
16				
17	22047020	M20 Plain Washer	1	

Automatic Axle Level Kit
Assy No 46072

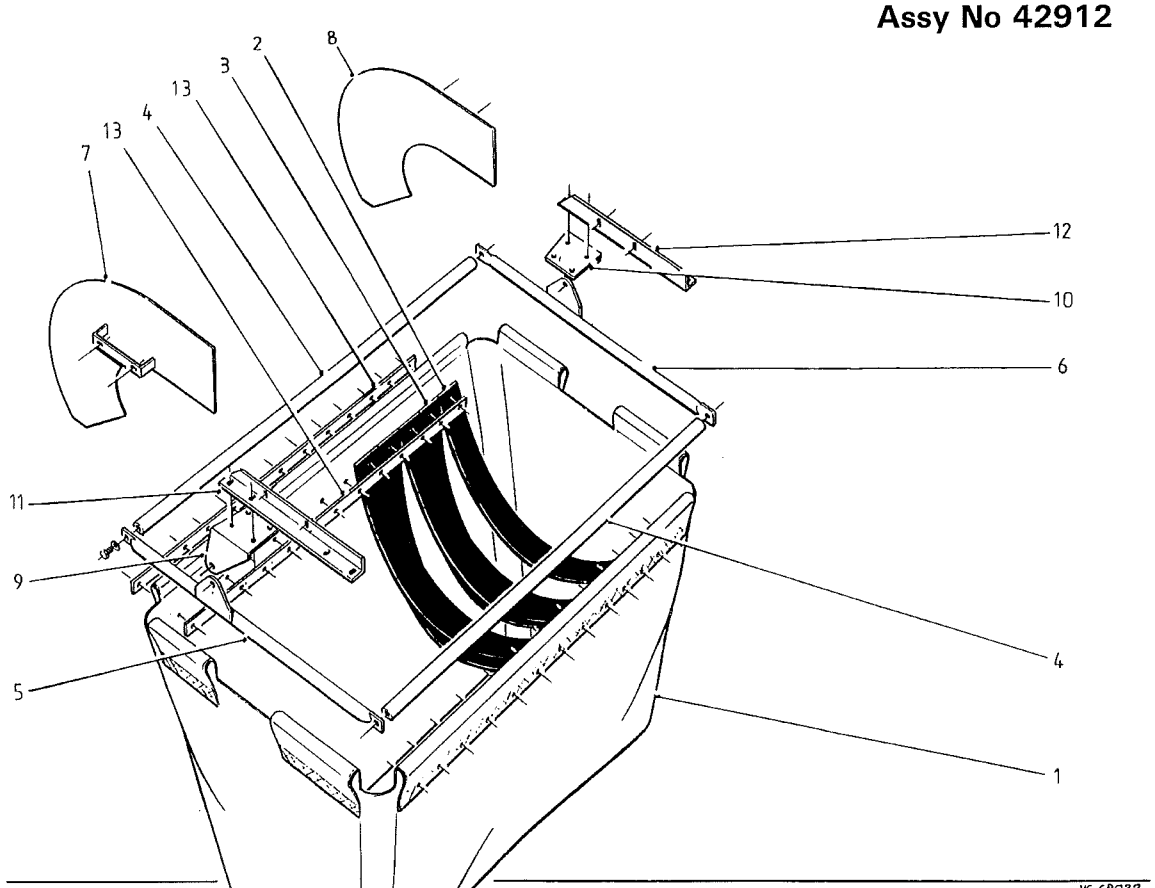


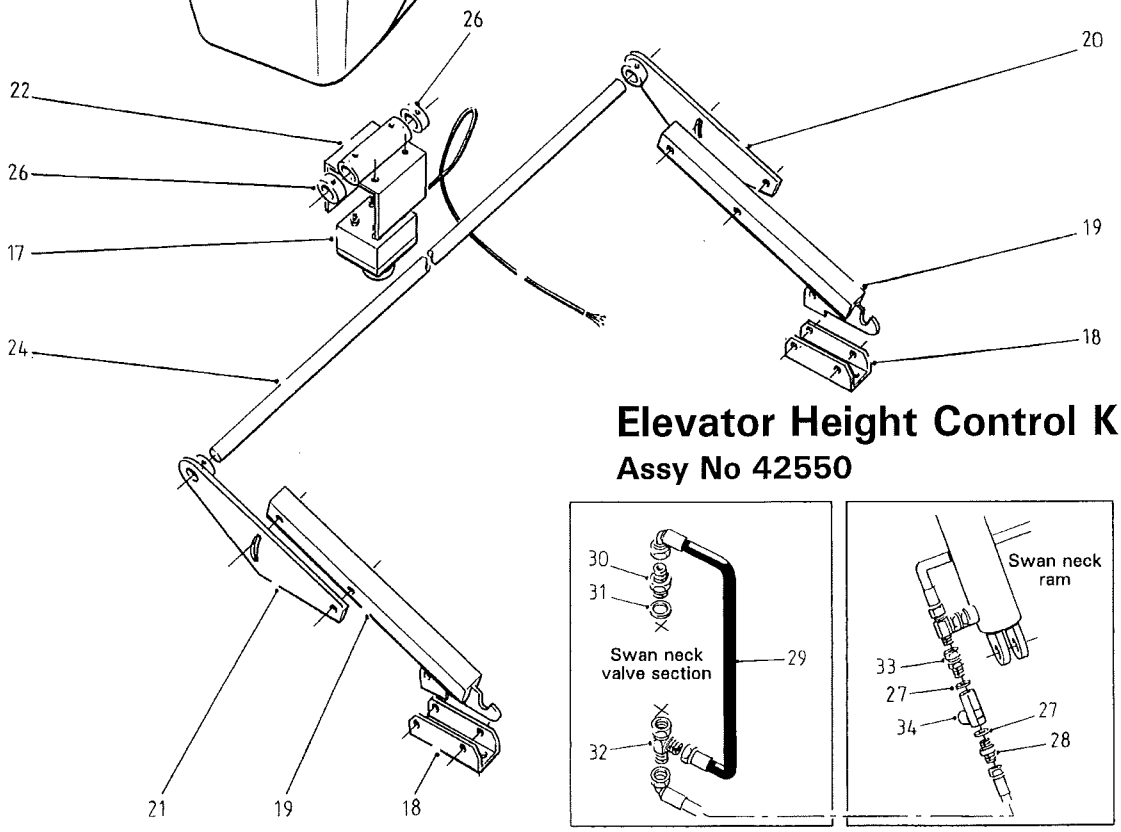
Automatic Axle Level Kit

Assy No 46072

Item	Part No.	Description	Qty.	Remarks
1	46471	Auto Levelling Electrics Complete	1	(see list at end)
2	46591	Cut-off Switch Mounting	1	
3	46592	Magnet Mounting	1	
4	46593	Control Box Mounting	1	
5	46594	Mounting Bracket	1	
6	46595	Guide Bar	1	
7				
8				
	46471	**Auto Levelling Electrics Consists Of:**		
9	46471/1	Level Correcting Control Unit	1	
10	46471/2	Proximity Switch c/w Lead	2	
11	46471/3	Magnet (4x28x14)	2	

Fall Breaker Kit
Assy No 42912



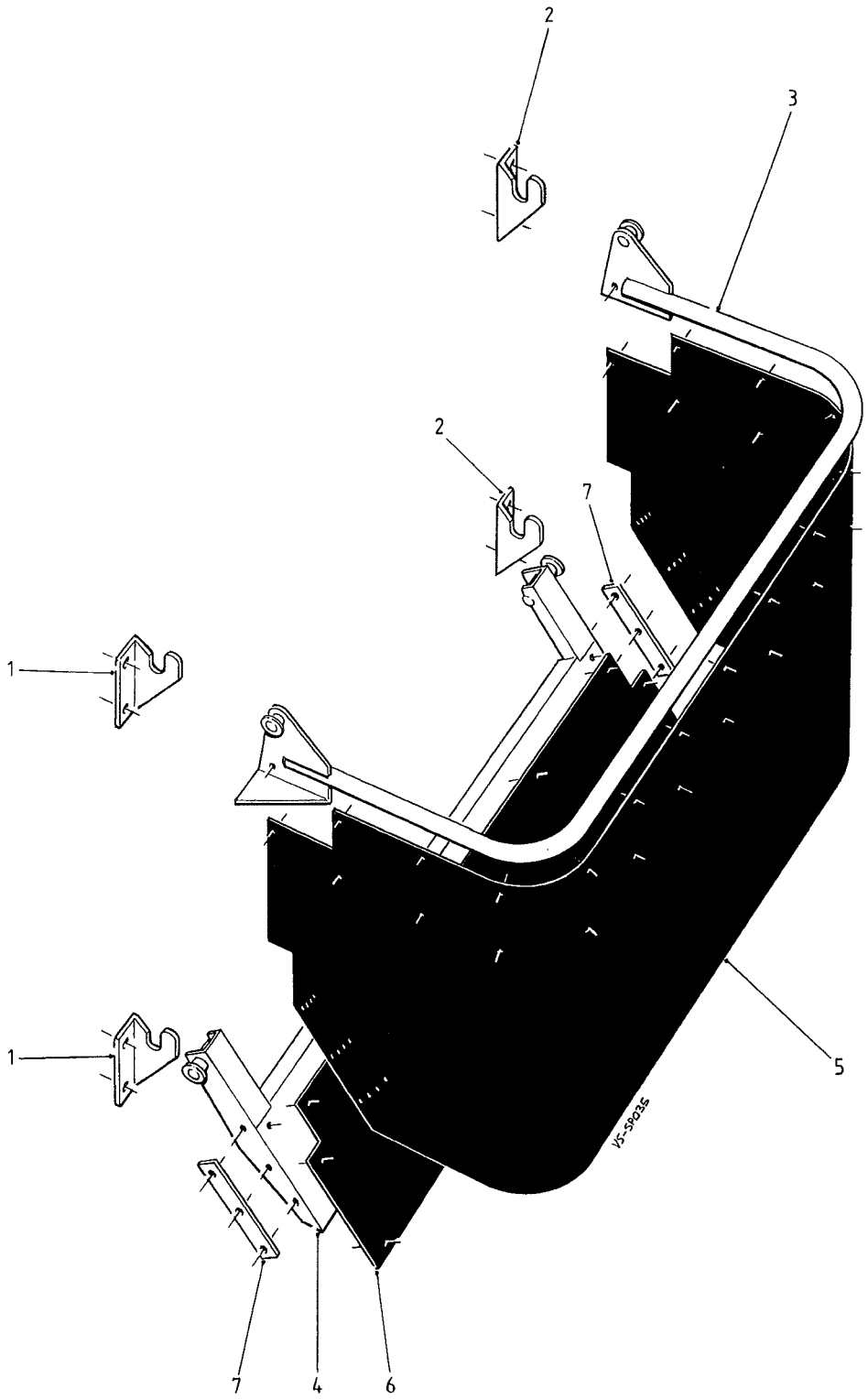


Elevator Height Control Kit
Assy No 42550

Fall Breaker Kit — Assy No 42912
Elevator Height Control Kit — Assy No 42550

Item	Part No.	Description	Qty.	Remarks
	42912	**Fall Breaker Kit Consists Of:**		
1	42831	Chute	1	
2	42913/1200	Fall Breaker (short)	7	
3	42913/1500	Fall Breaker (long)	6	
4	42920	Tie Bar	2	
5	42921	Chute Frame Front Support	1	
6	42922	Chute Frame Rear Support	1	
7	42923	Front Shield	1	
8	42924	Rear Shield	1	
9	42925	Front Pivot Bracket	1	
10	42926	Rear Pivot Bracket	1	
11	42927	Front Support Angle	1	
12	42928	Rear Support Angle	1	
13	42929	Mounting Strip	4	
14				
15				
16				
	42550	**Elevator Height Control Kit Consists Of:**		
17	37517	Height Sensor and Loom Assembly	1	
18	37518	Mounting Bracket	2	
19	37519	Support Arm	2	
20	37520	Rear Support Plate	1	
21	37521	Front Support Plate	1	
22	37522	Sensor Mounting	1	
23				
24	42549	Pivot Bar	1	
25				
26	PS488M	Locking Collar	2	
		Hydraulic Components Consist Of:		
27	11337	1/4"BSP Dowty Seal	2	
28	12316	1/4"BSP M M Adaptor	1	
29	27445	1/4"Hose Assembly (400mm)	1	
30	27460	M18x1/4"BSP M M Adaptor	1	
31	27461	M18 Dowty Seal	1	
32	37197	1/4"BSP FM M M Tee	1	
33	41484	1/4"BSP M F Swivel Adaptor	1	
34	46805	1/4"BSP Adjustable Restrictor	1	

Windrow Chute Kit
Assy No 46081



Windrow Chute Kit

Assy No 46081

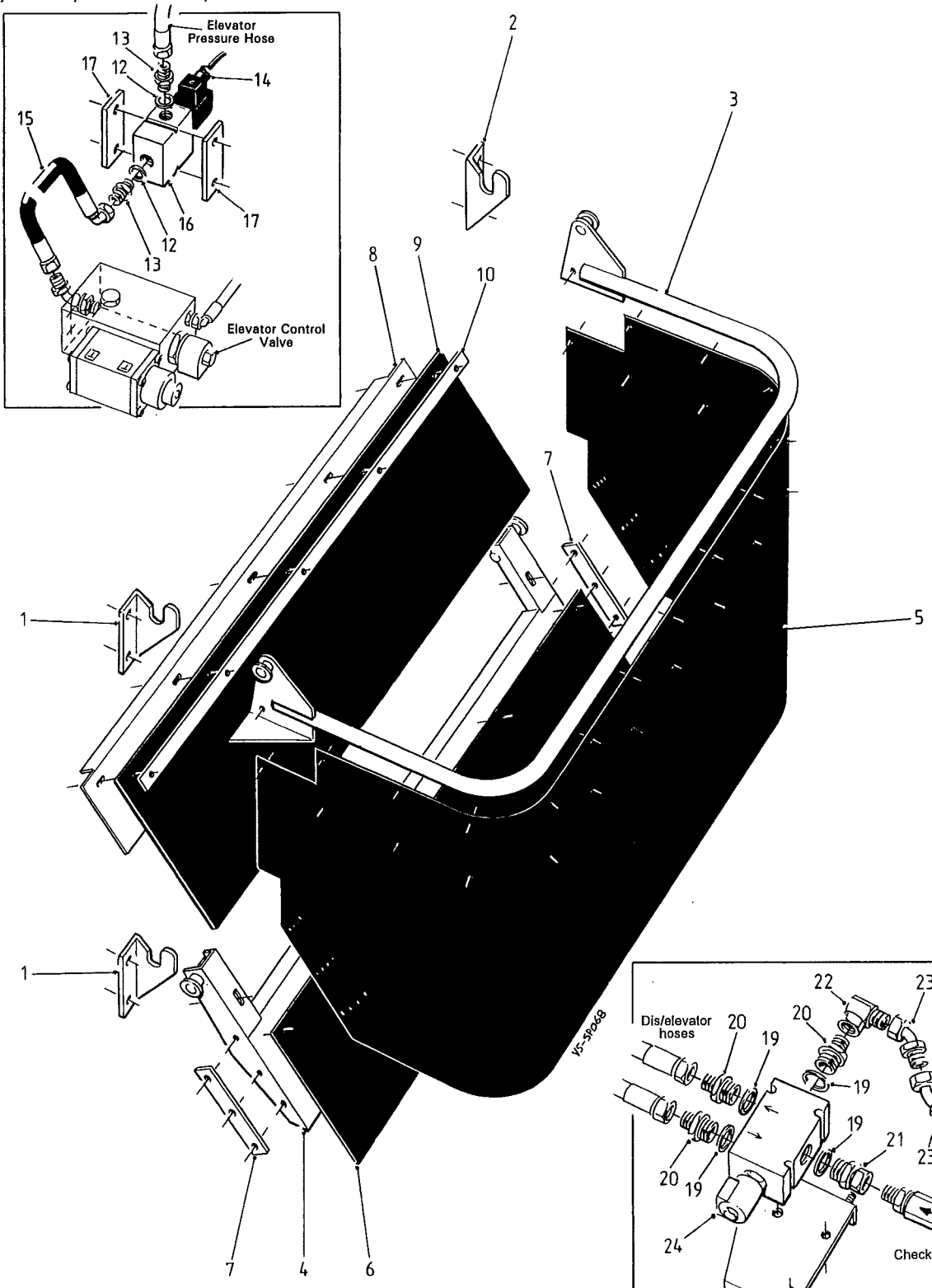
Item	Part No.	Description	Qty.	Remarks
1	46530	LH Mounting Hook	2	
2	46531	RH Mounting Hook	2	
3	46532	Windrow Frame	1	
4	46533	Windrow Chute	1	
5	46534	Frame Rubber	1	
6	46535	Chute Rubber	1	
7	46536	Clamp Strip	2	

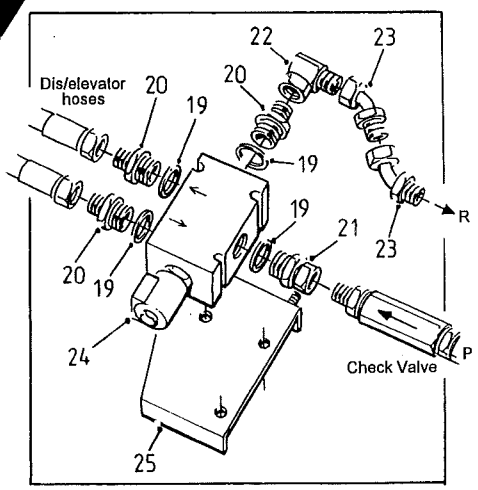
Machines from Serial No VIS 032

Windrow Chute Kit

Assy No 46081

Hydraulic components for machines prior to Serial No VIS 054





Hydraulic components for machines from Serial No VIS 054

Machines from Serial No VIS 032

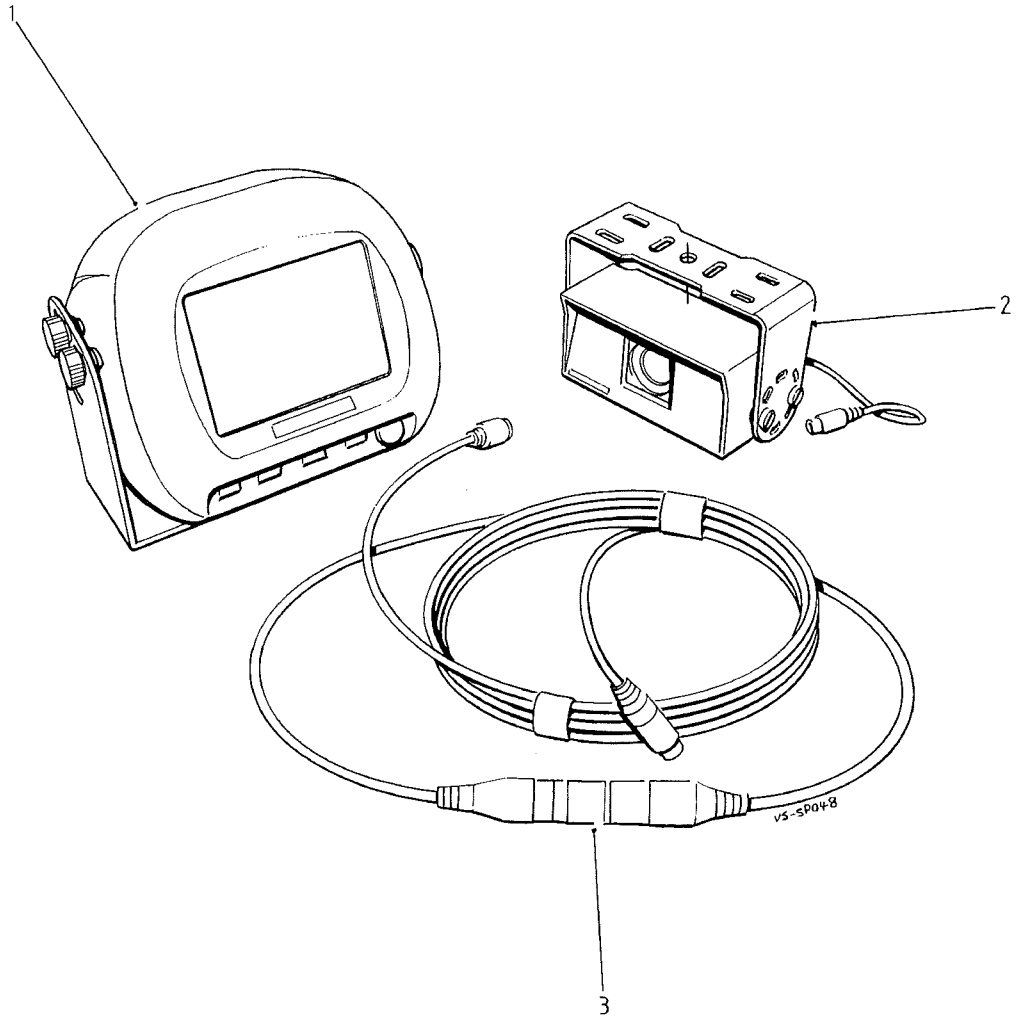
Windrow Chute Kit

Assy No 46081

Item	Part No.	Description	Qty.	Remarks
1	46530	LH Mounting Hook	2	(ref)
2	46531	RH Mounting Hook	2	(ref)
3	46532	Windrow Frame	1	
4	46533	Windrow Chute	1	
5	46534	Frame Rubber	1	
6	46761	Chute Rubber (4mm)	1	
7	46536	Clamp Strip	2	
8	46760	Chute Filler	1	
9	46762	Chute Filler Pad (12mm)	1	
10	46935	Clamp Strip	1	
11				
		Hydraulic Components for Machines Prior to Serial No VIS 054 Consist Of:		
12	11124	1/2"BSP Dowty Seal	2	
13	12315	1/2"BSP M M Adaptor	2	
14	27189	Valve Plug	1	
15	46624	1/2"Hose Assembly (650mm)	1	
16	46911	1 Way Solenoid Valve	1	
17	46934	Mounting Strip	2	
18				
		Hydraulic Components for Machines From Serial No VIS 054 Consist Of:		
19	11123	3/4"BSP Dowty Seal	4	
20	11295	1/2"BSPx3/4"BSP M M Adaptor	3	
21	23434	3/4"BSPMx1/2"BSP F Swivel Adaptor	1	
22	32475	1/2"BSP M F Compact 90°Adaptor	1	
23	44376	1/2"BSP M F Swept 45°Adaptor	2	
24	51073	Reversing Valve	1	
25	51143	Valve Mounting Plate	1	
26				

Camera Kits

Wideye Camera Kit (4.5"monitor) - Assy No 44766
Wideye Camera Kit (7"monitor) - Assy No 44767
Wideye Camera Kit (7"monitor and 2 cameras) - Assy No 44767/1



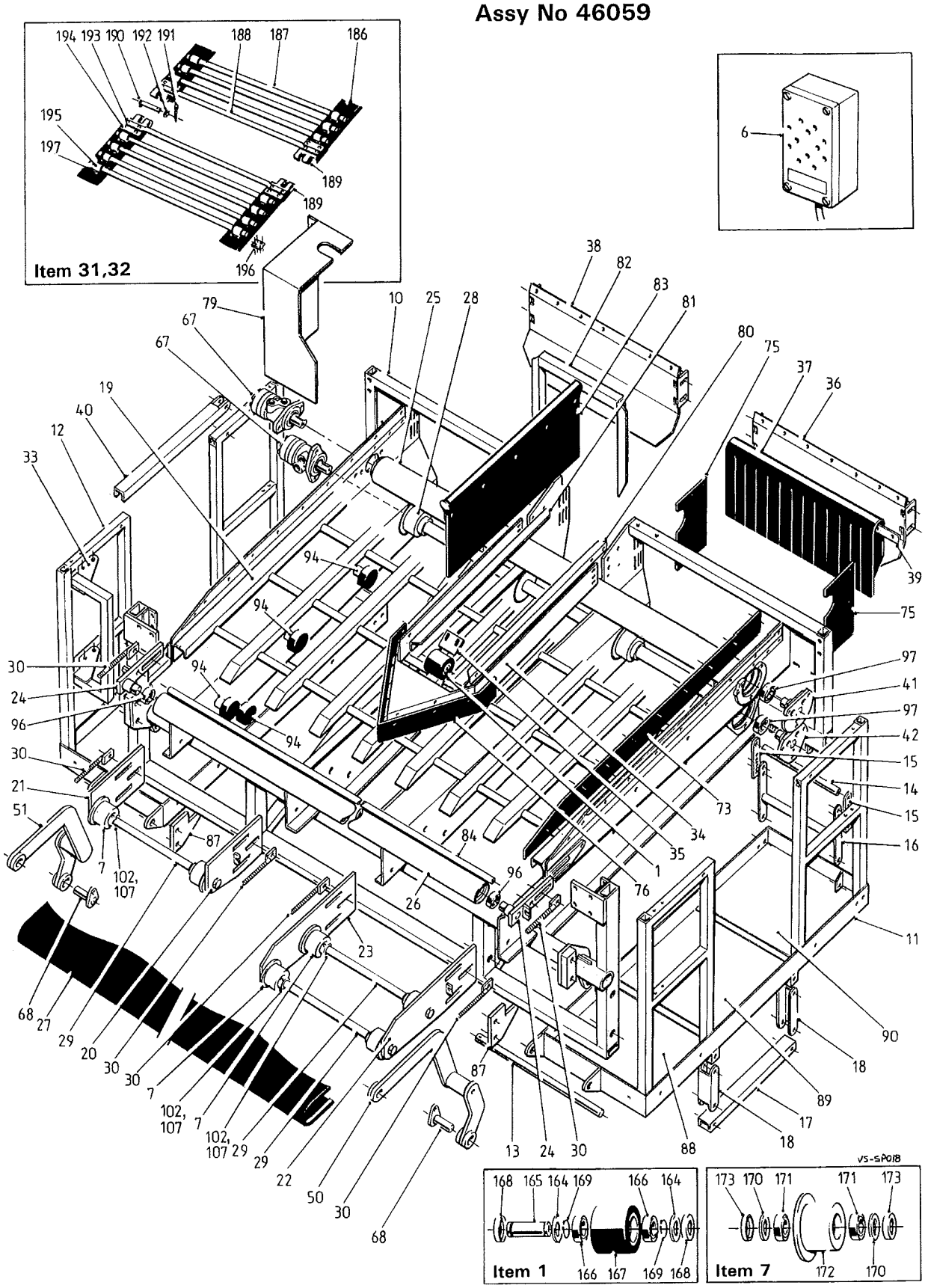
Camera Kits

Wideye Camera Kit (4.5"monitor) - Assy No 44766
Wideye Camera Kit (7"monitor) - Assy No 44767
Wideye Camera Kit (7"monitor and 2 cameras) - Assy No 44767/1

Item	Part No.	Description	Qty.	Remarks
	44766	**Wideye Camera Kit (4.5"monitor) Consists Of:**		
1	44766/1	4.5"Monitor	1	
2	44767/2	Camera	1	
3	44766/2	Cable	1	
4				
5				
6				
	44767	**Wideye Camera Kit (7"monitor) Consists Of:**		
1	44767/3	7"Monitor	1	
2	44767/2	Camera	1	
3	44766/2	Cable	1	
4				
5				
6				
	44767/1	**Wideye Camera Kit (7"monitor and 2 cameras) Consists Of:**		
1	44767/3	7"Monitor	1	
2	44767/2	Camera	2	
3	44766/2	Cable	2	
4				
5				
6				

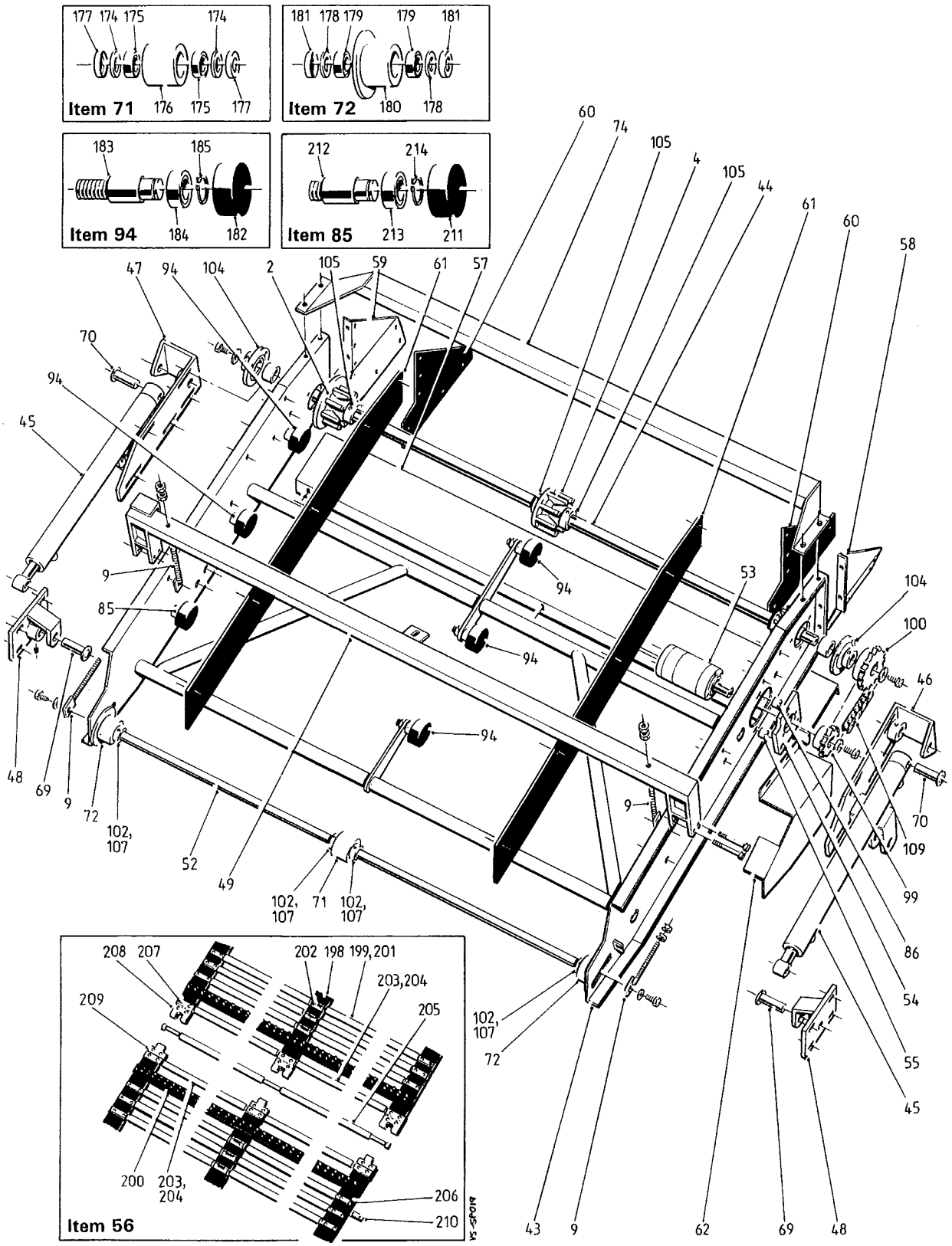
In-line Picking Table Assembly

Assy No 46059



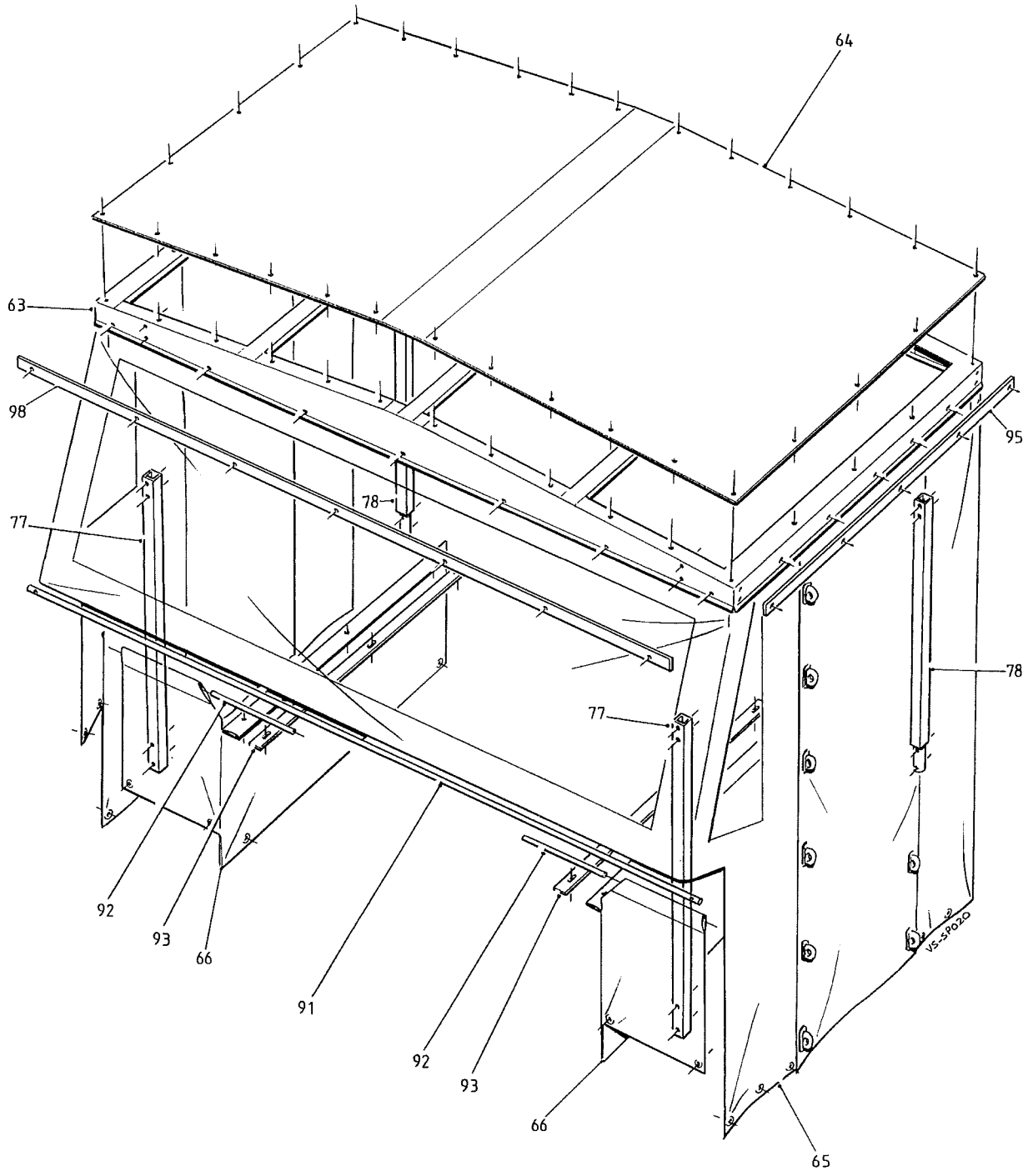
In-line Picking Table Assembly

Assy No 46059



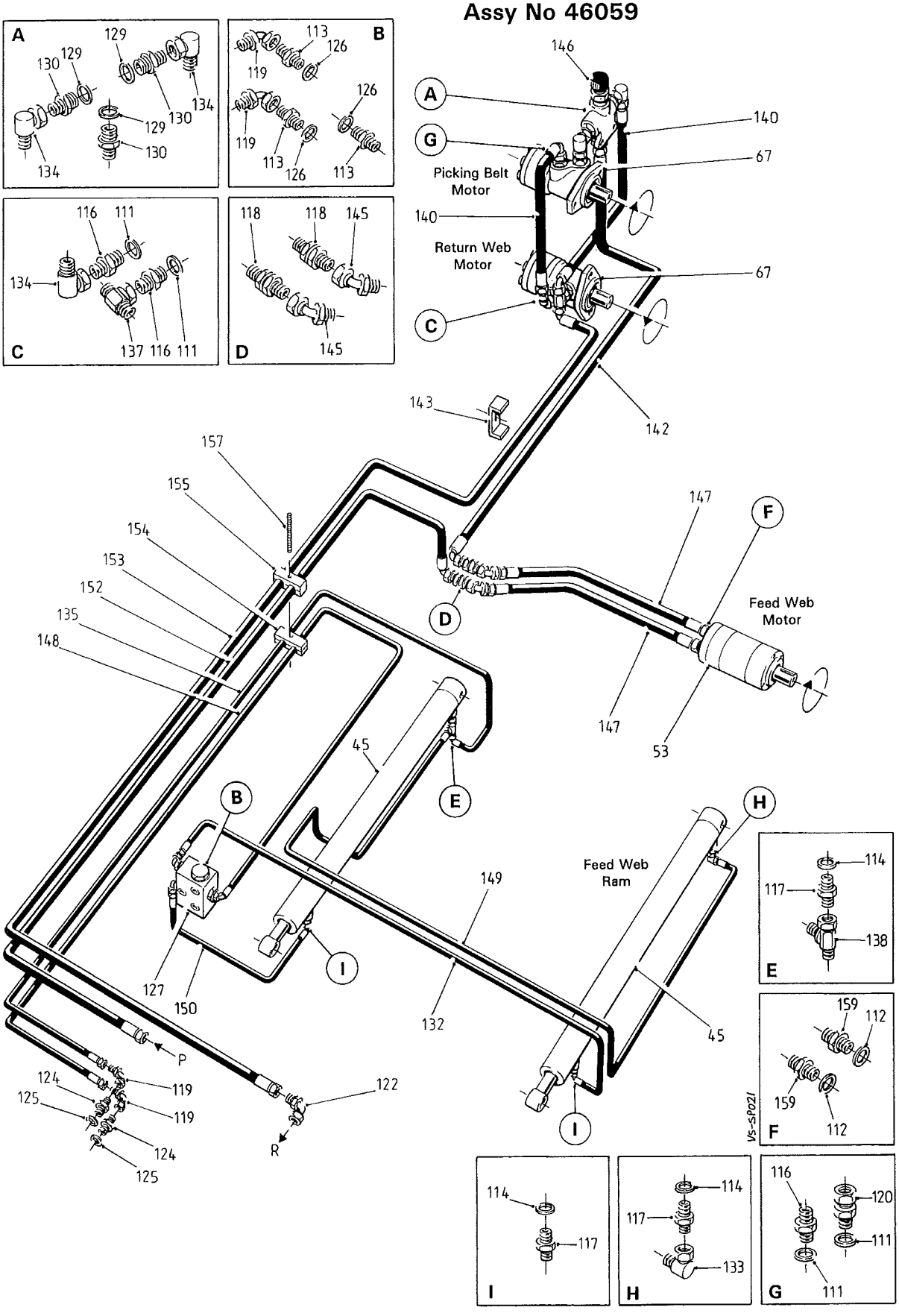
In-line Picking Table Assembly

Assy No 46059



In-line Picking Table Assembly

Assy No 46059



In-line Picking Table Assembly

Assy No 46059

Item	Part No.	Description	Qty.	Remarks
1	27200	Roller Assembly	1	(see list at end)
2	27775	35mm Pitch Flanged Web Sprocket	2	
3				
4	37139	35mm Pitch Plain Web Sprocket	1	
5				
6	42946	2-way Intercom	1	
7	42558	Roller Assembly	6	(see list at end)
8				
9	44382	Adjuster	4	
10	44469	Inline Picking Table Frame	1	
11	44470	LH Platform	1	
12	44471	RH Platform	1	
13	44472	Front Platform Pin	2	
14	44473	Rear Platform Pin	2	
15	44474	Platform Stay Link	4	
16	44475	Platform Stay	2	
17	44476	Platform Step	2	
18	44477	Platform Step Link	4	
19	44478	Belt Support Frame	1	
20	44479	Web Tensioner Short LH	1	
21	44480	Web Tensioner Short RH	1	
22	44481	Web Tensioner Long LH	1	
23	44482	Web Tensioner Long RH	1	
24	44483	Belt Tensioner	2	
25	44484	Belt Drive Roller	1	
26	44485	Belt Tension Roller	1	
27	44486	Picking Belt (1730mm x 2890mm)	1	
28	44487	Web Drive Roller	1	
29	44488	Web Tie Bar	3	
30	44489	Tensioner Adjuster	6	
31	44491	Short Return Web Assembly	1	(see list at end)
32	44492	Long Return Web Assembly	1	(see list at end)
33	44493	Handrail	4	
34	44494	Crop Divider	1	
35	44495	Roller Scraper	1	
36	44497	Belt Deflector LH	1	
37	44498	Belt Deflector Rubber	2	
38	44499	Belt Deflector RH	1	
39	44500	Deflector Rubber Clamp Strip	2	
40	44501	Safety Bar	2	
41	44502	Belt Roller Spigot	1	
42	44503	Return Web Roller Spigot	1	
43	46880	Feed Web Frame	1	Prior to serial no VIS 032 was 44510
44	44511	Feed Web Drive Shaft	1	
45	44512	Hydraulic Ram	2	
46	44513	LH Frame Mounting	1	
47	44514	RH Frame Mounting	1	
48	44515	Ram Mounting	2	
49	44516	Frame Support	1	
50	44519	LH Mounting Arm	1	
51	44520	RH Mounting Arm	1	
52	44521	Feed Web Tie Bar	1	
53	44522	Hydraulic Motor	1	
54	44523	Feed Web Motor Mounting	1	
55	44524	Motor Mounting Spacer	2	

In-line Picking Table Assembly

Assy No 46059

Item	Part No.	Description	Qty.	Remarks
56	46881	Feed Web Assembly	1	Prior to serial no VIS 032 was 44525
57	44528	Cross Deflector	1	
58	44531LH	LH Deflector Mounting	1	
59	44531RH	RH Deflector Mounting	1	
60	44532	Rubber Deflector	2	
61	44548	Feed Web Side Rubber	2	
62	44549	Feed Web Drive Guard	1	
63	44553	Canopy Roof Frame	1	
64	44554	Canopy Roof Panel	1	
65	44555	Vinyl Canopy	1	
66	44555/1	Lower Infill Sheet	2	
67	44563	Hydraulic Motor	2	
68	44568	Arm Pivot Pin	2	
69	44569	Ram Pin	2	
70	44570	Ram Pin	2	
71	44638	Roller Assembly	1	(see list at end)
72	44639	Roller Assembly	2	(see list at end)
73	44653	Table Outside Rubber	2	
74	44736	Feed Web Top Brace	1	
75	44741	Rubber Skirt	4	
76	44742	Rubber Dividing Skirt	1	
77	44747	Front Canopy Leg	2	
78	44748	Rear Canopy Leg	2	
79	44749	Motor Guard	1	
80	44758	Support Angle LH	1	
81	44759	Support Angle RH	1	
82	44760	Stone Skirt Mounting Bracket	1	
83	44761	Rubber Skirt	1	
84	44814	Tie Bar	1	
85	46922	Roller Assembly	2	(see list at end)
86	46926	Motor Mounting Spacer	1	
87	46558	Picking Table Frame Support Plate	2	
88	46690	Front Floor Panel	2	
89	46691	Middle Floor Panel	2	
90	46692	Rear Floor Panel	2	
91	46739	Canopy Front Support Tube	1	
92	46749	Canopy Retaining Bar	2	
93	46750	Canopy Clamp Strip	2	
94	0000301600	Roller Assembly	23	(see list at end)
95	44556	Short Fixing Strip	2	
96	62042RS	Bearing	2	
97	63062RS	Bearing	2	
98	44557	Long Fixing Strip	2	
99	KA15091	14T 5/8"Pitch Sprocket	1	
100	KA15101	23T 5/8"Pitch Sprocket	1	
101				
102	PS488M	Locking Collar	10	
103				
104	SLFE35	Bearing	2	
105	SPCT131	Locking Collar	4	
106				
107	SS050026/002	Steel Spacer	18	
108				
109	W0644/-	5/8"Pitch Drive Chain	1	
110				

In-line Picking Table Assembly

Assy No 46059

Item	Part No.	Description	Qty.	Remarks
		Hydraulic Components Consist Of:		
111	11124	1/2"BSP Dowty Seal	4	
112	11125	3/8"BSP Dowty Seal	2	
113	27460	M18x1/4"BSP M M Adaptor	3	Prior to serial no VIS 032 was 11336
114	11337	1/4"BSP Dowty Seal	4	
115				
116	12315	1/2"BSP M M Adaptor	3	
117	12316	1/4"BSP M M Adaptor	4	
118	12321	1/2"BSP Bulkhead Adaptor	2	
119	12378	1/4"BSP M F Swept 90°Adaptor	4	
120	12602	1/2"BSP M F Swivel Adaptor	1	
121				
122	26086	1/2"BSP M F Swept 90°Adaptor	1	
123				
124	27460	M18x1/4"BSP M M Adaptor	2	
125	27461	M18 Dowty Seal	2	
126	27461	M18 Dowty Seal	3	Prior to serial no VIS 032 was 11125
127	46858	Flow Divider	1	Prior to serial no VIS 032 was 28323
128				
129	31167	M22 Dowty Seal	3	
130	31168	M22x1/2"BSP M M Adaptor	3	
131				
132	32293	1/4"Hose Assembly (2700mm)	1	
133	32474	1/4"BSP M F Compact 90°Adaptor	1	
134	32475	1/2"BSP M F Compact 90°Adaptor	3	
135	32479	1/4"Hose Assembly (5100mm)	1	
136				
137	37172	1/2"BSP M M F Tee	1	
138	37197	1/4"BSP F M M Tee	1	
139				
140	42323	1/2"Hose Assembly (600mm)	2	
141				
142	43207	1/2"Hose Assembly (2700mm)	1	
143	43209	Hose Clamp	3	
144				
145	44376	1/2"BSP M F Swept 45°Adaptor	2	
146	44561	Variable Flow Divider	1	
147	44647	1/2"Hose Assembly (1700mm)	2	
148	44648	1/4"Hose Assembly (5600mm)	1	
149	44649	1/4"Hose Assembly (3400mm)	1	
150	44650	1/4"Hose Assembly (300mm)	1	
151				
152	46650	1/2"Hose Assembly (5000mm)	1	
153	46651	1/2"Hose Assembly (6000mm)	1	
154	46751	Pipe Clamp (2 hole)	3	(pair)
155	46752	Pipe Clamp (2 hole)	3	(pair)
156				
157	22106008/140	M8x140mm Stud	3	
158				
159	UC25	3/8"BSPx1/2"BSP M M Adaptor	2	
160				
161				
162				
163				

In-line Picking Table Assembly

Assy No 46059

Item	Part No.	Description	Qty.	Remarks
	27200	**Roller Assembly Consists Of:**		
164	0000300504	Felt Seal	2	
165	27201	Spindle	1	
166	6005RS	Bearing	2	
167	PH77AR	Plain Rubber Roller	1	
168	PH408	Seal	2	
169	PS843	Circlip	2	
	42558	**Roller Assembly Consist Of:**		
170	0000300504	Felt Seal	2	
171	6005RS	Bearing	2	
172	KA16021/1	Flanged Steel Roller	1	
173	PH408	Seal	2	
	44638	**Roller Assembly Consist Of:**		
174	0000300504	Felt Seal	2	
175	6005RS	Bearing	2	
176	KA16019/1	Plain Steel Roller	1	
177	PH408	Seal	2	
	44639	**Roller Assembly Consist Of:**		
178	0000300504	Felt Seal	2	
179	6005RS	Bearing	2	
180	KA16020/1	Flanged Steel Roller	1	
181	PH408	Seal	2	
	0000301600	**Roller Assembly Consists Of:**		
182	0000301601	Roller	1	
183	0000301602	Spindle	1	
184	6204RS	Bearing	1	
185	12298	Circlip	1	
	44491	**Short Return Web Assembly Consists Of:**		
186	44491/1	Web Belt	2	
187	44491/2	Nylon Web Bar	117	
188	44491/3	Steel Web Bar for Connectors	2	
189	44491/4	F'Type Connector (4 hole)	4	
190	44491/5	Joining Pin	2	
191	44491/6	Split Pin	2	
192	44491/7	Washer	2	
193	44491/8	Rivet (long)	8	
194	44491/9	Rivet (short)	8	
195	44491/10	U,Clamp	234	
196	44491/11	Clamp Plate	234	
197	44491/12	Clip	468	
	44492	**Long Return Web Assembly Consists Of:**		
186	44492/1	Web Belt	2	
187	44491/2	Nylon Web Bar	134	
188	44491/3	Steel Web Bar for Connectors	2	
189	44491/4	F'Type Connector (4 hole)	4	

In-line Picking Table Assembly

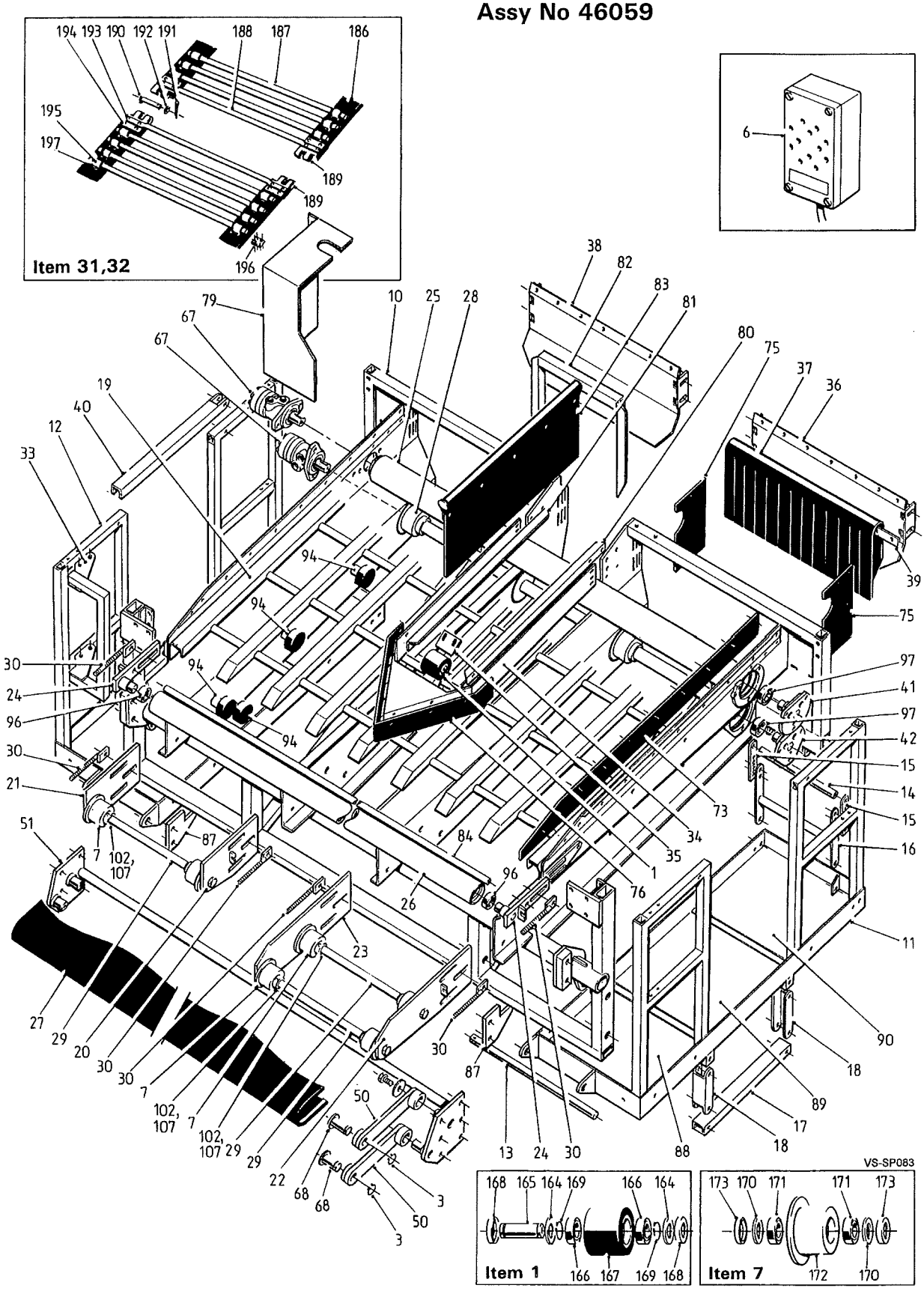
Assy No 46059

Item	Part No.	Description	Qty.	Remarks
190	44491/5	Joining Pin	2	
191	44491/6	Split Pin	2	
192	44491/7	Washer	2	
193	44491/8	Rivet (long)	8	
194	44491/9	Rivet (short)	8	
195	44491/10	U,Clamp	268	
196	44491/11	Clamp Plate	268	
197	44491/12	Clip	536	
	46881	**Feed Web Assembly Consists Of:**		
198	46881/1	Web Belt	3	Machines from serial no VIS 032
199	44525/2	Fibreglass Web Rod	41	
200	44525/3	Pintle Bar	14	
201	44525/4	Fibreglass Web Rod Sleeve	41	
202	44525/5	U,Clamp	41	
203	42074/2	Steel Web Bar for Connectors	2	
204	42074/3	Steel Web Bar Sleeve	6	
205	42074/5	Joining Rod	1	
206	W0617/8	Web Bar Rivet	330	
207	W0617/9	Connector Rivet	24	
208	W0628/1	Female Connector (4 hole)	3	
209	W0628/2	Male Connector (4 hole)	3	
210	12238/6	Clamp Plate	165	
	44525	**Feed Web Assembly Consists Of:**		
198	44525/1	Web Belt	3	Machines prior to serial no VIS 032
199	44525/2	Fibreglass Web Rod	52	
200	44525/3	Pintle Bar	18	
201	44525/4	Fibreglass Web Rod Sleeve	52	
202	44525/5	U,Clamp	52	
203	42074/2	Steel Web Bar for Connectors	2	
204	42074/3	Steel Web Bar Sleeve	6	
205	42074/5	Joining Rod	1	
206	W0617/8	Web Bar Rivet	420	
207	W0617/9	Connector Rivet	24	
208	W0628/1	Female Connector (4 hole)	3	
209	W0628/2	Male Connector (4 hole)	3	
210	12238/6	Clamp Plate	210	
	46922	**Roller Assembly Consists Of:**		
211	0000301601	Roller	1	
212	46923	Spindle	1	
213	6204RS	Bearing	1	
214	12298	Circlip	1	

Machines from Serial No VIS 054

In-line Picking Table Assembly

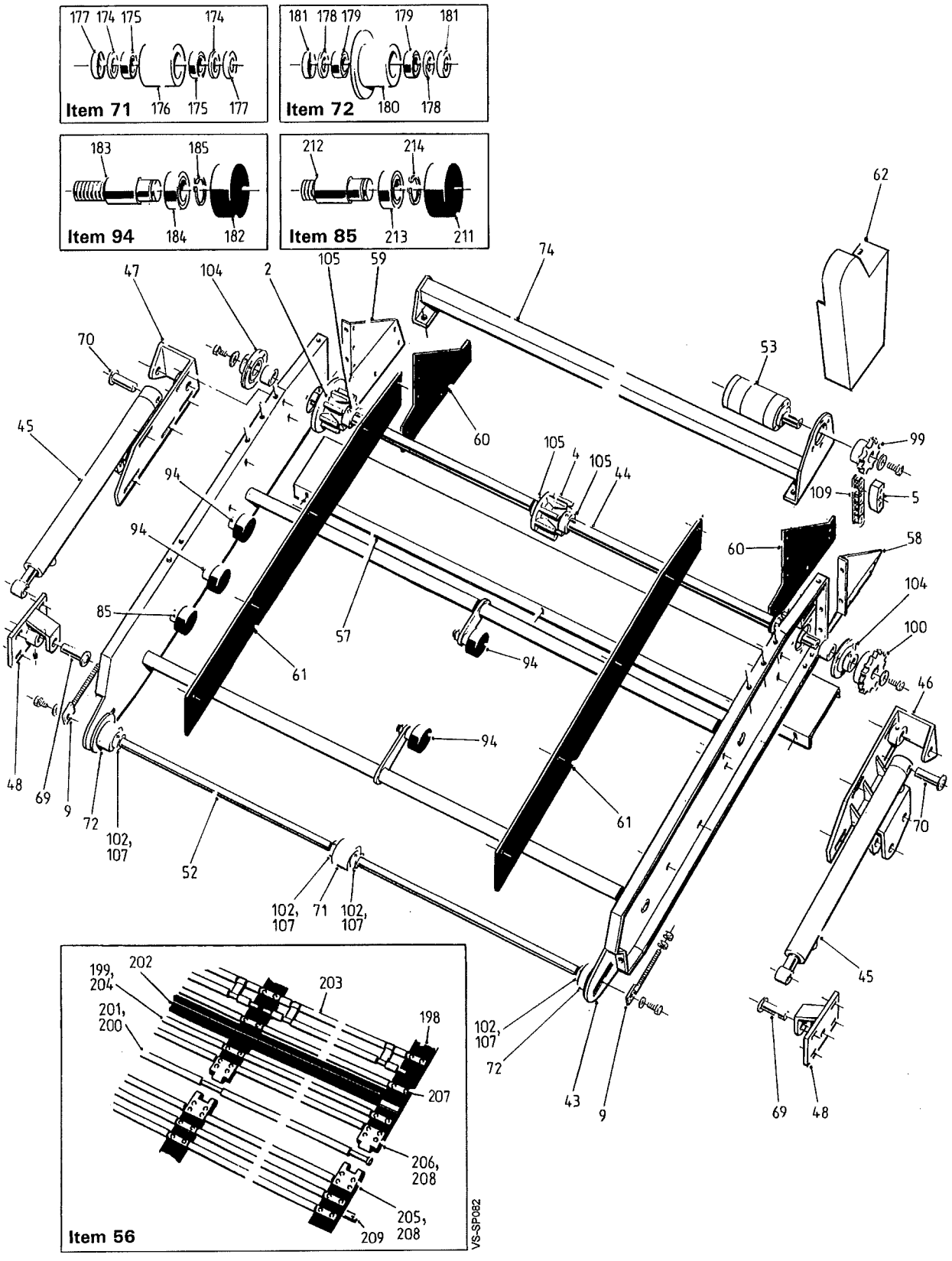
Assy No 46059



Machines from Serial No VIS 054

In-line Picking Table Assembly

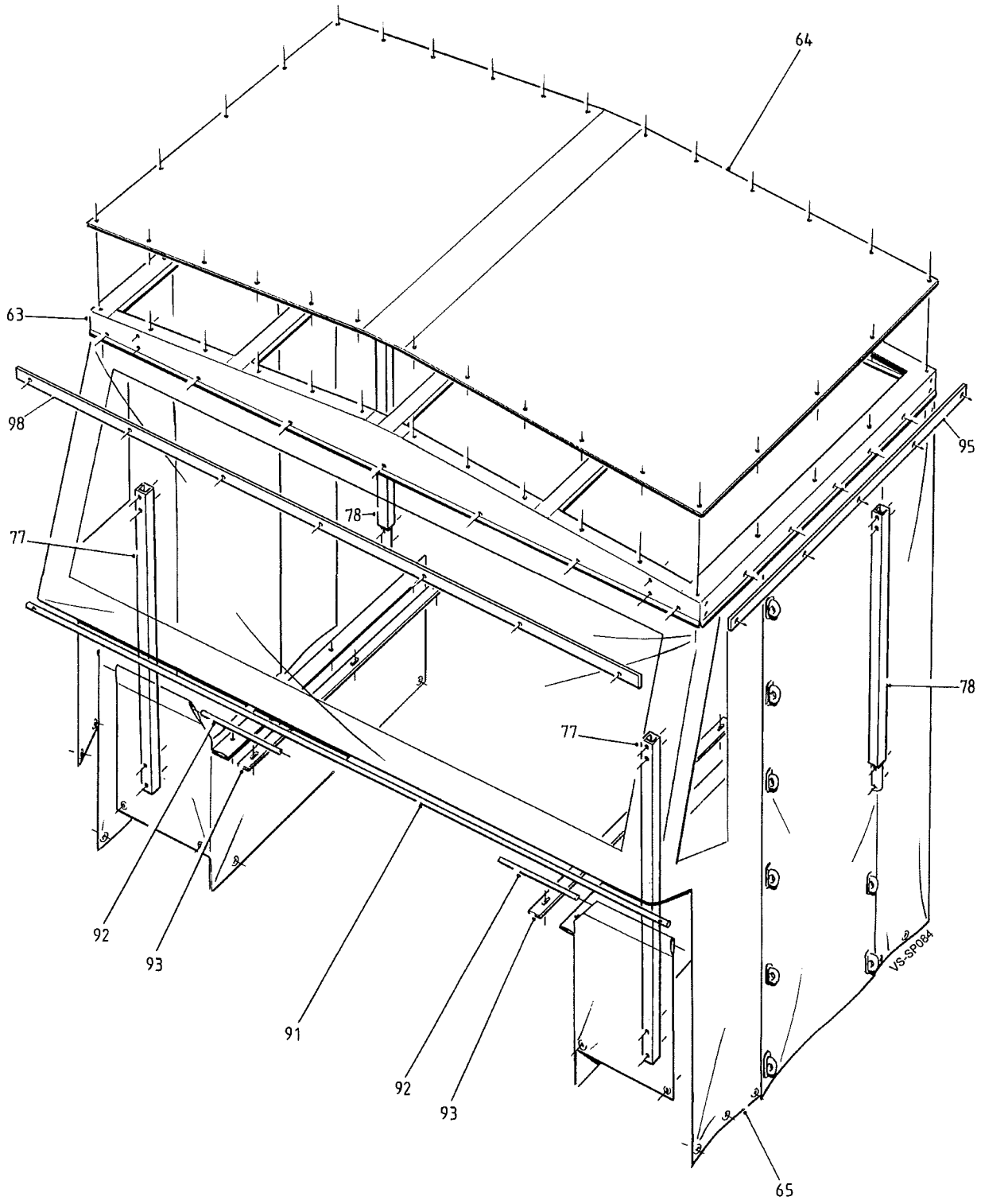
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Machines from Serial No VIS 054

In-line Picking Table Assembly

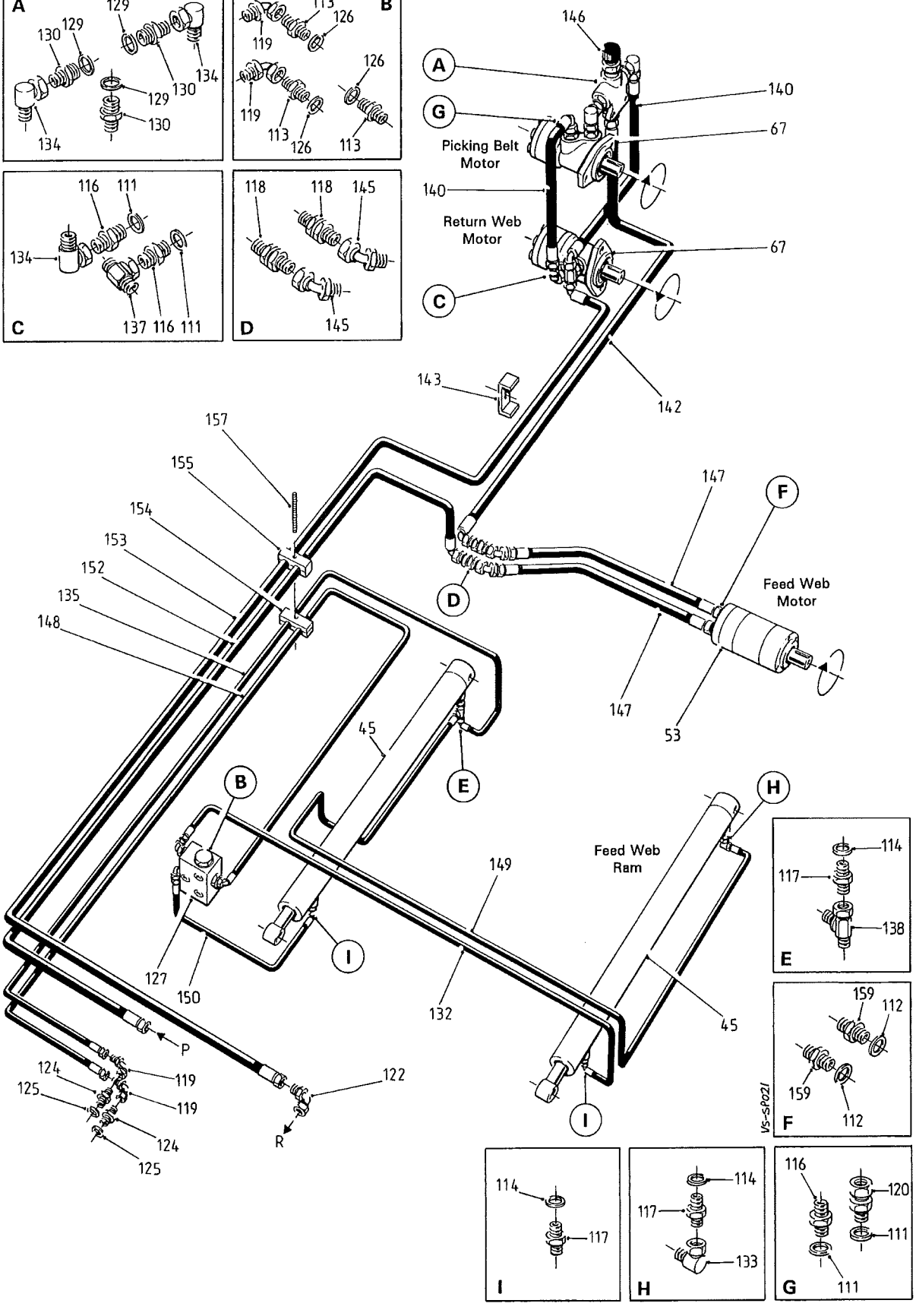
Assy No 46059



Machines from Serial No VIS 054

In-line Picking Table Assembly

Assy No 46059



Machines from Serial No VIS 054

In-line Picking Table Assembly

Assy No 46059

Item	Part No.	Description	Qty.	Remarks
1	27200	Roller Assembly	1	(see list at end)
2	27775	35mm Pitch Flanged Web Sprocket	2	
3	12298	Ø20mm External Circlip	4	
4	37139	35mm Pitch Plain Web Sprocket	1	
5	17155	Nylon Tensioner	1	
6	42946	2-way Intercom	1	
7	42558	Roller Assembly	6	(see list at end)
8				
9	44382	Adjuster	2	
10	51011	Inline Picking Table Frame	1	
11	44470	LH Platform	1	
12	44471	RH Platform	1	
13	44472	Front Platform Pin	2	
14	44473	Rear Platform Pin	2	
15	44474	Platform Stay Link	4	
16	44475	Platform Stay	2	
17	44476	Platform Step	2	
18	44477	Platform Step Link	4	
19	51009	Belt Support Frame	1	
20	44479	Web Tensioner Short LH	1	
21	44480	Web Tensioner Short RH	1	
22	44481	Web Tensioner Long LH	1	
23	44482	Web Tensioner Long RH	1	
24	44483	Belt Tensioner	2	
25	44484	Belt Drive Roller	1	
26	44485	Belt Tension Roller	1	
27	51006	Picking Belt (1730mm x 2600mm)	1	
28	44487	Web Drive Roller	1	
29	44488	Web Tie Bar	3	
30	44489	Tensioner Adjuster	6	
31	44491	Short Return Web Assembly	1	(see list at end)
32	44492	Long Return Web Assembly	1	(see list at end)
33	44493	Handrail	4	
34	44494	Crop Divider	1	
35	44495	Roller Scraper	1	
36	44497	Belt Deflector LH	1	
37	44498	Belt Deflector Rubber	2	
38	44499	Belt Deflector RH	1	
39	44500	Deflector Rubber Clamp Strip	2	
40	44501	Safety Bar	2	
41	44502	Belt Roller Spigot	1	
42	44503	Return Web Roller Spigot	1	
43	51000	Feed Web Frame	1	
44	44511	Feed Web Drive Shaft	1	
45	51122	Hydraulic Ram	2	
46	51004	LH Frame Mounting	1	
47	51005	RH Frame Mounting	1	
48	44515	Ram Mounting	2	
49				
50	51002	Pivot Arm	4	
51	51003	Feed Web Mounting	1	
52	44521	Feed Web Tie Bar	1	
53	44522	Hydraulic Motor	1	
54				
55				

Machines from Serial No VIS 054

In-line Picking Table Assembly

Assy No 46059

Item	Part No.	Description	Qty.	Remarks
56	51001	Feed Web Assembly	1	
57	44528	Cross Deflector	1	
58	44531LH	LH Deflector Mounting	1	
59	44531RH	RH Deflector Mounting	1	
60	44532	Rubber Deflector	2	
61	44548	Feed Web Side Rubber	2	
62	51008	Feed Web Drive Guard	1	
63	44553	Canopy Roof Frame	1	
64	44554	Canopy Roof Panel	1	
65	51124	Vinyl Canopy c/w Lower Infill Sheets	1	
66				
67	44563	Hydraulic Motor	2	
68	51010	Pivot Pin	4	
69	44569	Ram Pin	2	
70	44570	Ram Pin	2	
71	44638	Roller Assembly	1	(see list at end)
72	44639	Roller Assembly	2	(see list at end)
73	44653	Table Outside Rubber	2	
74	51007	Motor Mounting Bridge	1	
75	44741	Rubber Skirt	4	
76	44742	Rubber Dividing Skirt	1	
77	44747	Front Canopy Leg	2	
78	44748	Rear Canopy Leg	2	
79	44749	Motor Guard	1	
80	44758	Support Angle LH	1	
81	44759	Support Angle RH	1	
82	44760	Stone Skirt Mounting Bracket	1	
83	44761	Rubber Skirt	1	
84	44814	Tie Bar	1	
85	46922	Roller Assembly	2	(see list at end)
86				
87	46558	Picking Table Frame Support Plate	2	
88	46690	Front Floor Panel	2	
89	46691	Middle Floor Panel	2	
90	46692	Rear Floor Panel	2	
91	46739	Canopy Front Support Tube	1	
92	46749	Canopy Retaining Bar	2	
93	46750	Canopy Clamp Strip	2	
94	0000301600	Roller Assembly	22	(see list at end)
95	44556	Short Fixing Strip	2	
96	62042RS	Bearing	2	
97	63062RS	Bearing	2	
98	44557	Long Fixing Strip	2	
99	KA15091	14T 5/8"Pitch Sprocket	1	
100	KA15101	23T 5/8"Pitch Sprocket	1	
101				
102	PS488M	Locking Collar	10	
103				
104	SLFE35	Bearing	2	
105	SPCT131	Locking Collar	4	
106				
107	SS050026/002	Steel Spacer	18	
108				
109	W0644/-	5/8"Pitch Drive Chain	1	
110				

Machines from Serial No VIS 054

In-line Picking Table Assembly

Assy No 46059

Item	Part No.	Description	Qty.	Remarks
		Hydraulic Components Consist Of:		
111	11124	1/2"BSP Dowty Seal	4	
112	11125	3/8"BSP Dowty Seal	2	
113	27460	M18x1/4"BSP M M Adaptor	3	
114	11337	1/4"BSP Dowty Seal	4	
115				
116	12315	1/2"BSP M M Adaptor	3	
117	12316	1/4"BSP M M Adaptor	4	
118	12321	1/2"BSP Bulkhead Adaptor	2	
119	12378	1/4"BSP M F Swept 90°Adaptor	4	
120	12602	1/2"BSP M F Swivel Adaptor	1	
121				
122	26086	1/2"BSP M F Swept 90°Adaptor	1	
123				
124	27460	M18x1/4"BSP M M Adaptor	2	
125	27461	M18 Dowty Seal	2	
126	27461	M18 Dowty Seal	3	
127	46858	Flow Divider	1	
128				
129	31167	M22 Dowty Seal	3	
130	31168	M22x1/2"BSP M M Adaptor	3	
131				
132	32293	1/4"Hose Assembly (2700mm)	1	
133	32474	1/4"BSP M F Compact 90°Adaptor	1	
134	32475	1/2"BSP M F Compact 90°Adaptor	3	
135	32479	1/4"Hose Assembly (5100mm)	1	
136				
137	37172	1/2"BSP M M F Tee	1	
138	37197	1/4"BSP F M M Tee	1	
139				
140	42323	1/2"Hose Assembly (600mm)	2	
141				
142	43207	1/2"Hose Assembly (2700mm)	1	
143	43209	Hose Clamp	3	
144				
145	44376	1/2"BSP M F Swept 45°Adaptor	2	
146	44561	Variable Flow Divider	1	
147	44647	1/2"Hose Assembly (1700mm)	2	
148	44648	1/4"Hose Assembly (5600mm)	1	
149	44649	1/4"Hose Assembly (3400mm)	1	
150	44650	1/4"Hose Assembly (300mm)	1	
151				
152	46650	1/2"Hose Assembly (5000mm)	1	
153	46651	1/2"Hose Assembly (6000mm)	1	
154	46751	Pipe Clamp (2 hole)	3	(pair)
155	46752	Pipe Clamp (2 hole)	3	(pair)
156				
157	22106008/140	M8x140mm Stud	3	
158				
159	UC25	3/8"BSPx1/2"BSP M M Adaptor	2	
160				
161				
162				
163				

Machines from Serial No VIS 054

In-line Picking Table Assembly

Assy No 46059

Item	Part No.	Description	Qty.	Remarks
	27200	**Roller Assembly Consists Of:**		
164	0000300504	Felt Seal	2	
165	27201	Spindle	1	
166	6005RS	Bearing	2	
167	PH77AR	Plain Rubber Roller	1	
168	PH408	Seal	2	
169	PS843	Circlip	2	
	42558	**Roller Assembly Consist Of:**		
170	0000300504	Felt Seal	2	
171	6005RS	Bearing	2	
172	KA16021/1	Flanged Steel Roller	1	
173	PH408	Seal	2	
	44638	**Roller Assembly Consist Of:**		
174	0000300504	Felt Seal	2	
175	6005RS	Bearing	2	
176	KA16019/1	Plain Steel Roller	1	
177	PH408	Seal	2	
	44639	**Roller Assembly Consist Of:**		
178	0000300504	Felt Seal	2	
179	6005RS	Bearing	2	
180	KA16020/1	Flanged Steel Roller	1	
181	PH408	Seal	2	
	0000301600	**Roller Assembly Consists Of:**		
182	0000301601	Roller	1	
183	0000301602	Spindle	1	
184	6204RS	Bearing	1	
185	12298	Circlip	1	
	44491	**Short Return Web Assembly Consists Of:**		
186	44491/1	Web Belt	2	
187	44491/2	Nylon Web Bar	117	
188	44491/3	Steel Web Bar for Connectors	2	
189	44491/4	F'Type Connector (4 hole)	4	
190	44491/5	Joining Pin	2	
191	44491/6	Split Pin	2	
192	44491/7	Washer	2	
193	44491/8	Rivet (long)	8	
194	44491/9	Rivet (short)	8	
195	44491/10	U,Clamp	234	
196	44491/11	Clamp Plate	234	
197	44491/12	Clip	468	
	44492	**Long Return Web Assembly Consists Of:**		
186	44492/1	Web Belt	2	
187	44491/2	Nylon Web Bar	134	
188	44491/3	Steel Web Bar for Connectors	2	
189	44491/4	F'Type Connector (4 hole)	4	

Machines from Serial No VIS 054

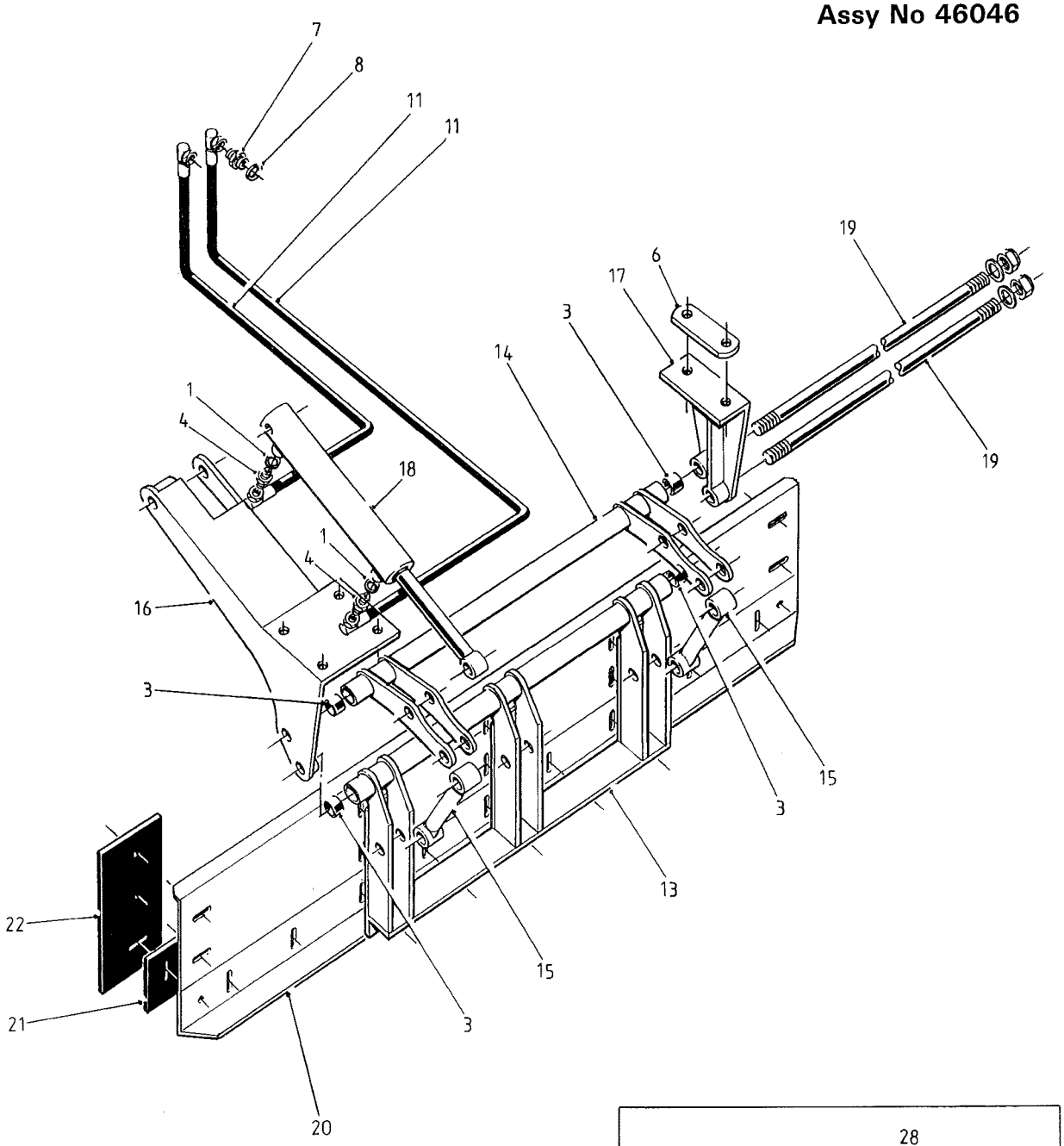
In-line Picking Table Assembly

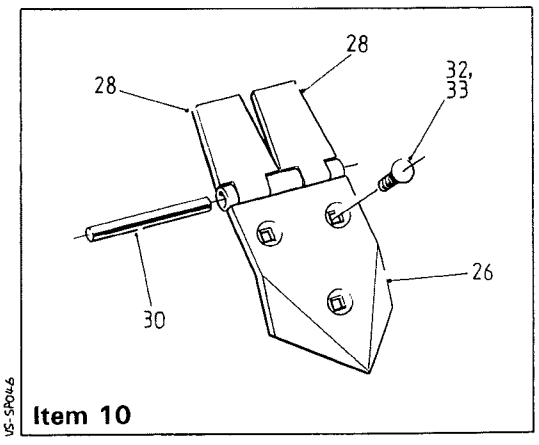
Assy No 46059

Item	Part No.	Description	Qty.	Remarks
190	44491/5	Joining Pin	2	
191	44491/6	Split Pin	2	
192	44491/7	Washer	2	
193	44491/8	Rivet (long)	8	
194	44491/9	Rivet (short)	8	
195	44491/10	U,Clamp	268	
196	44491/11	Clamp Plate	268	
197	44491/12	Clip	536	
	51001	**Feed Web Assembly Consists Of:**		
198	51001/1	Web Belt	3	
199	42074/2	Web Rod (c/w Ø16mm sleeve)	33	
200	42074/4	Joining Rod Sleeve	2	
201	42074/5	Joining Rod	1	
202	42074/6	Flight	10	
203	42074/7	Drop-away Link	2	
204	42074/8	Web Rod (c/w Ø20mm sleeve)	19	
205	KA16110	Female Connector	3	
206	KA16111	Male Connector	3	
207	W0617/8	Web Bar Rivet	372	
208	W0617/9	Connector Rivet	24	
209	12238/6	Clamp Plate	186	
210				
	46922	**Roller Assembly Consists Of:**		
211	0000301601	Roller	1	
212	46923	Spindle	1	
213	6204RS	Bearing	1	
214	12298	Circlip	1	

Onion Gate Kit

Assy No 46046





Item 10

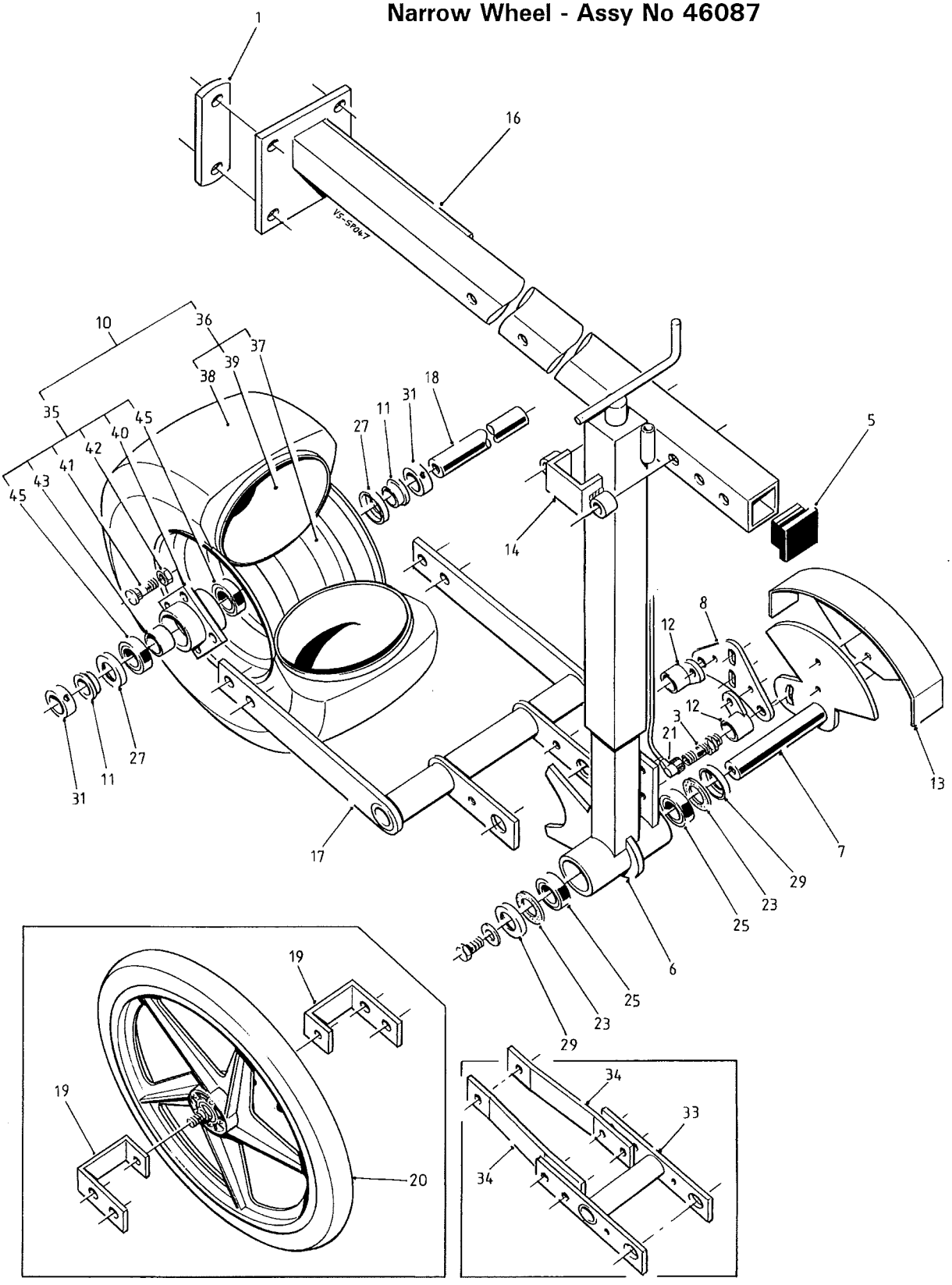
Onion Gate Kit

Assy No 46046

Item	Part No.	Description	Qty.	Remarks
1	11337	1/4"BSP Dowty Seal	2	
2				
3	12120	Oilite Bush	4	
4	12316	1/4"BSP M M Adaptor	2	
5				
6	27286	Clamp Plate	3	
7	27460	M18x1/4"BSP M M Adaptor	2	
8	27461	M18 Dowty Seal	2	
9				
10	37043	Onion Share c/w Tip Plates	7	(see list at end)
11	37455	1/4"Hose Assembly (7500mm)	2	
12				
13	46209	Onion Gate	1	
14	46210	Rocker Arm	1	
15	46211	Link	2	
16	46212	Ram Mounting Bracket	1	
17	46213	LH Mounting Bracket	1	
18	46214	Hydraulic Ram	1	
19	46215	Tie Bar	2	
20	46216	Onion Gate Panel	1	
21	46217	Onion Gate Rubber	1	
22	46220	Side Rubber	2	
23				
24				
25				
	37043	**Onion Share c/w Tip Plates Consists Of:**		
26	27991	Share Blade	1	
27				
28	42808	Tip Plate	2	
29				
30	0000204105	Pivot Pin	1	
31				
32	22041012	M12 Locknut	3	
33	22083012/035	M12 Share Bolt	3	

Depth Control Wheel Kits (for onion gate)

Wide Wheel - Assy No 46047
Narrow Wheel - Assy No 46087



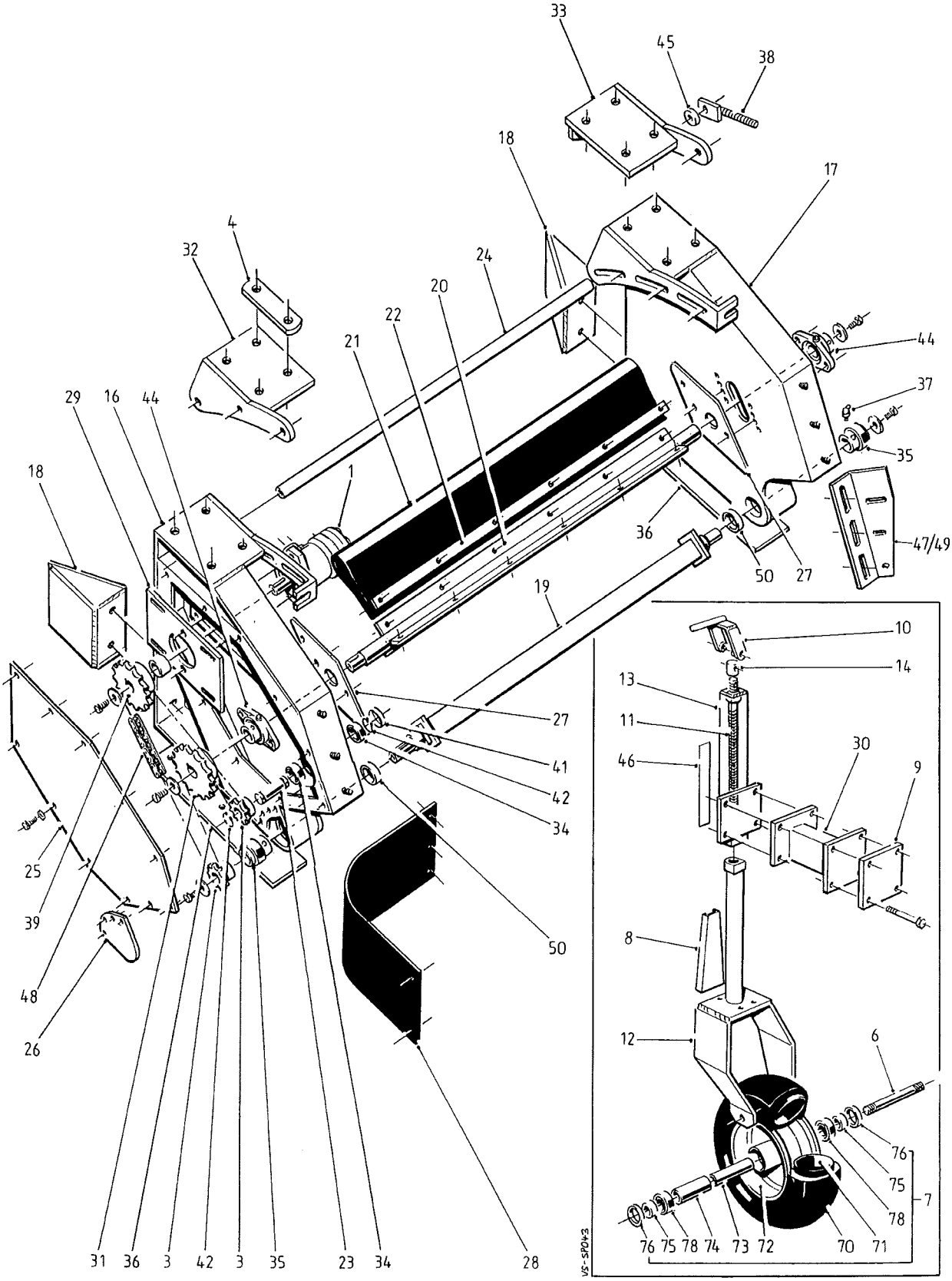
Depth Control Wheel Kits (for onion gate)

Wide Wheel - Assy No 46047
Narrow Wheel - Assy No 46087

Item	Part No.	Description	Qty.	Remarks
1	27286	Clamp Plate	4	
2				
3	32037/1	Proximity Sensor	4	
4				
5	36013	Plastic Insert (50mm x50mm)	2	
6	36216	Depth Wheel Leg Complete	2	
7	36218	Pivot Pin	2	
8	51076	Sensor Mounting	2	Replaces sensor mounting 36219
9				
10	43043	Wide Wheel Assembly	2	Assy 46047 only
11	43117	Spacer	4	Assy 46047 only
12	43148	Sensor Shroud	4	
13	43159	Guard	2	
14	43257	Clamp	2	
15				
16	46225	Depth Wheel Mounting	2	
17	46238	Wheel Arm	2	Assy 46047 only
18	46239	Axle	2	Assy 46047 only
19	46242	Wheel Mounting (Assy 46087 only)	4	Used prior to Ser No VIS 054 only
20	46243	Narrow Wheel Assembly	2	Assy 46087 only
21	46759	Sensor Cable Extension (2 metre)	4	
22				
23	0000300504	Felt Seal	4	
24				
25	6005RS	Bearing	4	
26				
27	KA10210	Seal	4	Assy 46047 only
28				
29	PH408	Seal	4	
30				
31	PS488M	Locking Collar	4	Assy 46047 only
32				
33	51074	Wheel Arm (Assy 46087 only)	2	Used from Ser No VIS 054 only
34	51075	Wheel Connector (Assy 46087 only)	4	Used from Ser No VIS 054 only
	43043	**Wheel Assembly Consists Of:**		
35	43043/1	Hub Assembly	1	
36	43043/2	Tyre, Tube and Rim Assembly	1	
37	43043/3	Wheel Rim	1	
38	43043/4	Tyre (18x9.50-8)	1	
39	43043/5	Tube	1	
40	43043/6	Hub	1	
41	43043/7	Wheel Stud	4	
42	43043/8	Wheel Nut	4	
43	43043/9	Spacer	1	
44				
45	6205	Bearing	2	

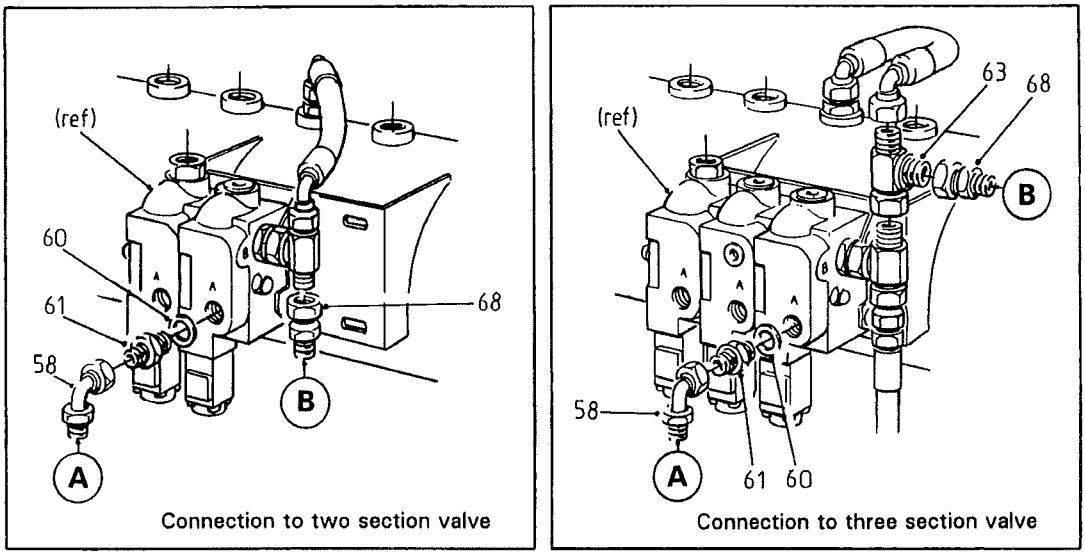
Onion Paddle Kit

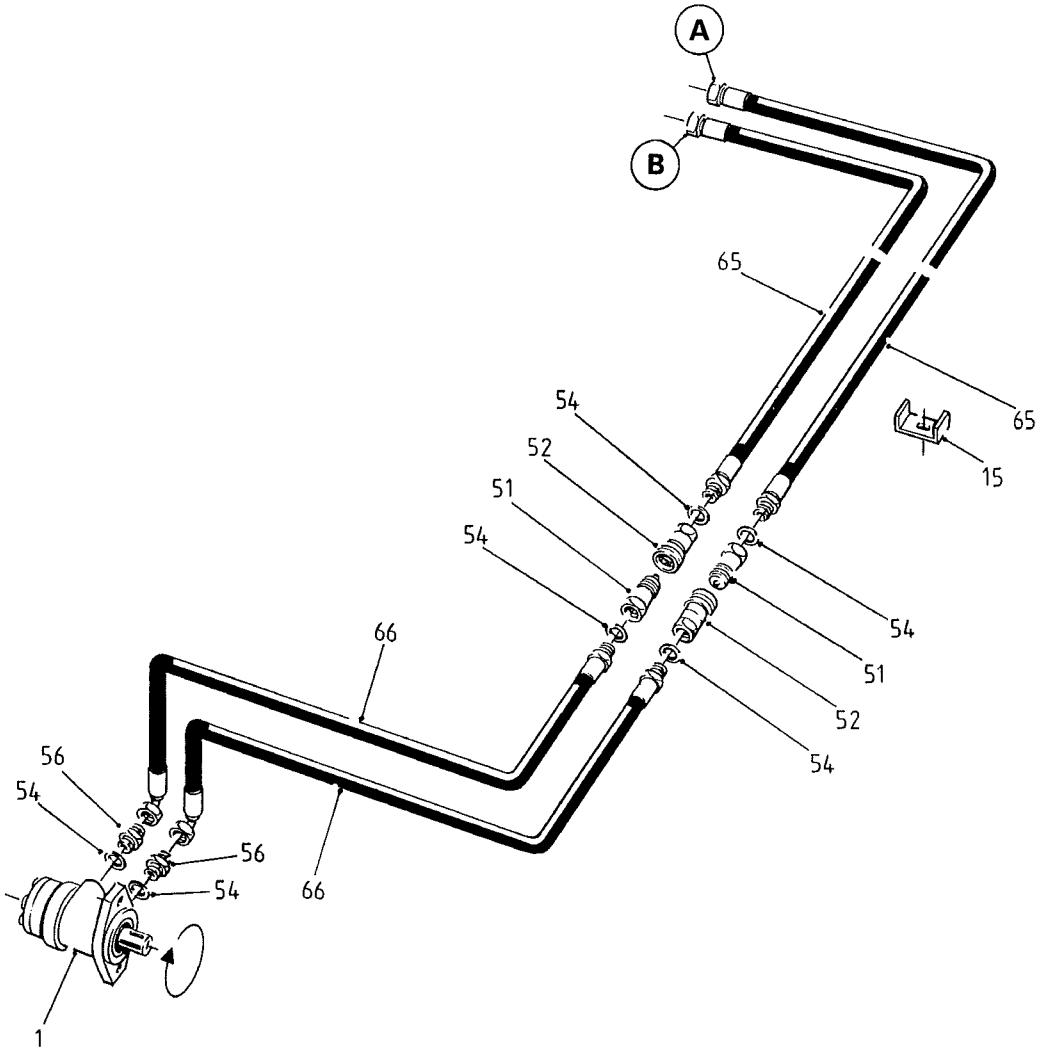
Assy No 46073



Onion Paddle Kit

Assy No 46073





Onion Paddle Kit

Assy No 46073

Item	Part No.	Description	Qty.	Remarks
1	11608	Hydraulic Motor	1	
2				
3	27175	5/8"Pitch 11T Sprocket	2	
4	27286	Clamp Plate	4	
5				
6	33124	Axle Stud	2	
7	33167	Wheel Complete	2	(see list at end)
8	33222	Height Indicator	2	
9	33273	Clamp Plate	2	
10	33278	Depth Handle	2	
11	33279	Adjuster Screw	2	
12	33280	Depth Wheel Leg	2	
13	33281	Adjustable Depth Wheel Mounting	2	
14	33285	Depth Handle Boss	2	
15	43209	Hose Clamp	2	If required
16	51077	LH Drive Case	1	Prior to Ser No VIS 054 was 44427
17	51078	RH Drive Case	1	Prior to Ser No VIS 054 was 44428
18	44429	Nose Piece	2	
19	51079	Square Shaft	1	Prior to Ser No VIS 054 was 44430
20	44431	Paddle Shaft	1	
21	44432	Paddle Rubber	3	
22	44433	Paddle Rubber Clamp Strip	3	
23	44434	Idler Shaft	1	
24	44435	Tie Bar	1	
25	44436	Drive Guard	1	
26	44437	Shaft End Guard	1	
27	44438	Bearing Filler Plate	2	
28	44439	Side Infill Rubber	2	
29	44442	Motor Mounting Plate	1	
30	44443	Depth Wheel Mounting Arm	2	
31	44457	5/8"Pitch 36T Sprocket	1	
32	46915	LH Pivot Mounting Bracket	1	
33	46916	RH Pivot Mounting Bracket	1	
34	6005RS	Bearing	2	
35	YAR206-2F	Bearing	2	Prior to Ser No VIS 054 was 6305RS x4
36	46917	Wear Strip	2	
37	GS411	1/8"BSP Angled Grease Nipple	1	
38	46918	Adjuster	2	
39	KA15101	5/8"Pitch 23T Sprocket	1	
40				
41	PH407	Seal	1	
42	PS843	Circlip	2	
43				
44	SFT30A	Bearing	2	
45	SS040017/010	Steel Spacer	2	
46	TR267	Transfer	2	
47	51081	LH Rubber Bracket	1	Not shown
48	W0644/118	5/8"Pitch Drive Chain	1	
49	51082	RH Rubber Bracket	1	
50	51080	Sealing Ring	2	Prior to Ser No VIS 054 was Z006 x6
		Hydraulic Components Consist Of:		
51	10140	1/2"BSP Male Quick Release Coupling	2	
52	10141	1/2"BSP Fem Quick Release Coupling	2	

Onion Paddle Kit

Assy No 46073

Item	Part No.	Description	Qty.	Remarks
53				
54	11124	1/2"BSP Dowty Seal	6	
55				
56	12315	1/2"BSP M M Adaptor	2	
57				
58	26086	1/2"BSP M F Swept 90°Adaptor	1	
59				
60	31167	M22 Dowty Seal	1	
61	31168	M22x1/2"BSP M M Adaptor	1	
62				
63	32512	3/4"BSP F M M Tee	1	Used with 3 section valve only
64				
65	46616	1/2"Hose Assembly (6000mm)	2	
66	46617	1/2"Hose Assembly (1500mm)	2	
67				
68	TBMW659	3/4"BSPFx1/2"BSPM Swivel Adaptor	1	
69				
	33167	**Wheel Complete Consists Of:**		
70	33117	6.00x9-6Ply Tyre	1	
71	33118	Tube	1	
72	33119	Wheel Rim	1	
73	33120	Axle Tube	1	
74	33121	Spacer Tube	1	
75	33122	Spacer	2	
76	33123	Seal	2	
77				
78	6205	Bearing	2	