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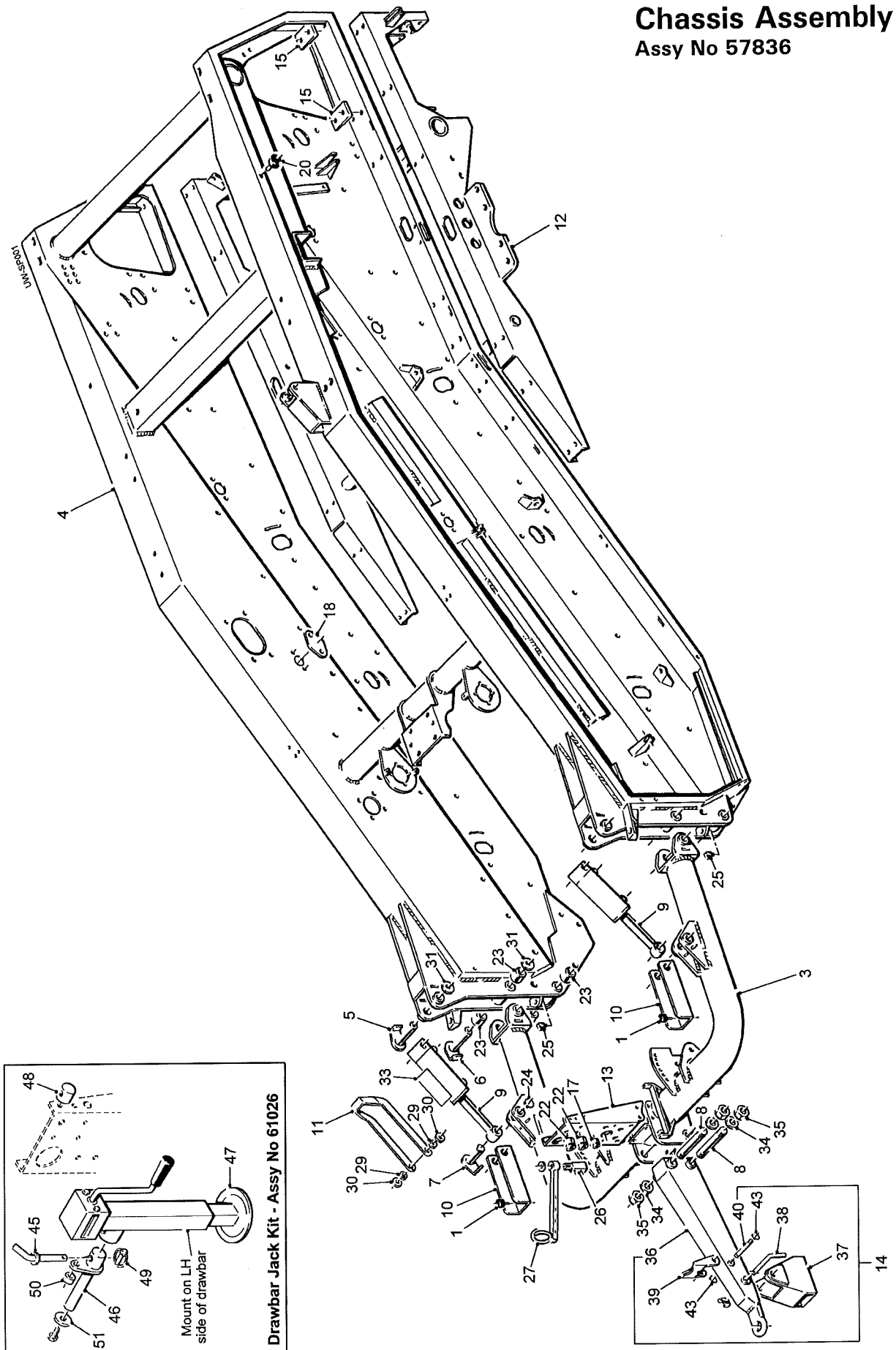
## STANDEN UNIWEB SPARE PARTS

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**Note:** When using the following pages to order replacement parts, please quote the full serial number of your machine.



### Chassis Assembly Assy No 57836



# 3.1a

# UNIWEB SPARE PARTS

## Chassis Assembly

Assy No 57836

| Item | Part No.      | Description                          | Qty. | Remarks                 |
|------|---------------|--------------------------------------|------|-------------------------|
| 1    | 43288         | Ø25 Rubber Bump Stop                 | 2    |                         |
| 2    |               |                                      |      |                         |
| 3    | 57019         | Front Chassis                        | 1    | 1500 & 1600mm m/c       |
|      | 57019A        | Front Chassis                        | 1    | 1725mm m/c              |
| 4    | 57771         | Main Chassis                         | 1    | 1500 & 1600mm m/c       |
|      | 57771A        | Main Chassis                         | 1    | 1725mm m/c              |
| 5    | 57121         | Ram Top Pin                          | 2    |                         |
| 6    | 57122         | Pivot Pin                            | 2    |                         |
| 7    | 57123         | Ram Bottom Pin                       | 2    |                         |
| 8    | 57124         | Drawbar Pin                          | 2    |                         |
| 9    | 57135         | Hydraulic Ram                        | 2    |                         |
| 10   | 57186         | Depth Ram Lock Plate                 | 2    |                         |
| 11   | 57266         | Depth Ram Indicator                  | 1    |                         |
| 12   | 57778         | Cross Conveyor Mounting Frame        | 1    | 1500 & 1600mm m/c       |
|      | 57778A        | Cross Conveyor Mounting Frame        |      | 1725mm m/c              |
| 13   | 57569         | Front Bearing Plate                  | 1    |                         |
| 14   | 57088         | Standard Drawbar Assembly            | 1    | (see list at end)       |
| 15   | 57764         | Clamp Plate                          | 2    |                         |
| 16   |               |                                      |      |                         |
| 17   | 60287         | 1/4"Hose Anchor                      | 1    |                         |
| 18   | 61064         | Blanking Plate                       | 2    | Used without draper web |
| 19   |               |                                      |      |                         |
| 20   | DW901922      | Ø50 Rubber Bump Stop                 | 1    |                         |
| 21   |               |                                      |      |                         |
| 22   | KA17316       | 1/2"Hose Anchor                      | 2    |                         |
| 23   | RPB250.303440 | Bush                                 | 8    |                         |
| 24   | RPF200.030200 | Ø30 External Circlip                 | 2    |                         |
| 25   | RPC648.081252 | M8 90°Grease Nipple                  | 2    |                         |
| 26   | RPS230        | Pivot Block                          | 1    |                         |
| 27   | 59570         | Pipe Support                         | 1    | Part No. was RPS231     |
| 28   |               |                                      |      |                         |
| 29   | SS016011/005  | Steel Spacer                         | 2    |                         |
| 30   | SS025011/003  | Steel Spacer                         | 2    |                         |
| 31   | SS040013/005  | Steel Spacer                         | 4    |                         |
| 32   |               |                                      |      |                         |
| 33   | RPC632.305158 | Depth Indicator Decal                | 1    |                         |
| 34   | 22041030      | M30 Nyloc Nut                        | 4    |                         |
| 35   | 22046030      | M30 Flat Washer                      | 4    |                         |
|      | <b>57088</b>  | <b>Standard Drawbar Consists Of:</b> |      |                         |
| 36   | 57181         | Drawbar                              | 1    |                         |
| 37   | 57182         | Stand                                | 1    |                         |
| 38   | 57183         | Stand Pin                            | 1    |                         |
| 39   | 57184         | PTO Rest                             | 1    |                         |
| 40   | 57185         | PTO Rest Pin                         | 1    |                         |
| 41   |               |                                      |      |                         |
| 42   |               |                                      |      |                         |
| 43   | W0114         | Ø17 External Circlip                 | 2    |                         |
| 44   |               |                                      |      |                         |

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| <b>UNIWEB SPARE PARTS</b> | <b>3.1b</b> |
|---------------------------|-------------|

### 3.1b

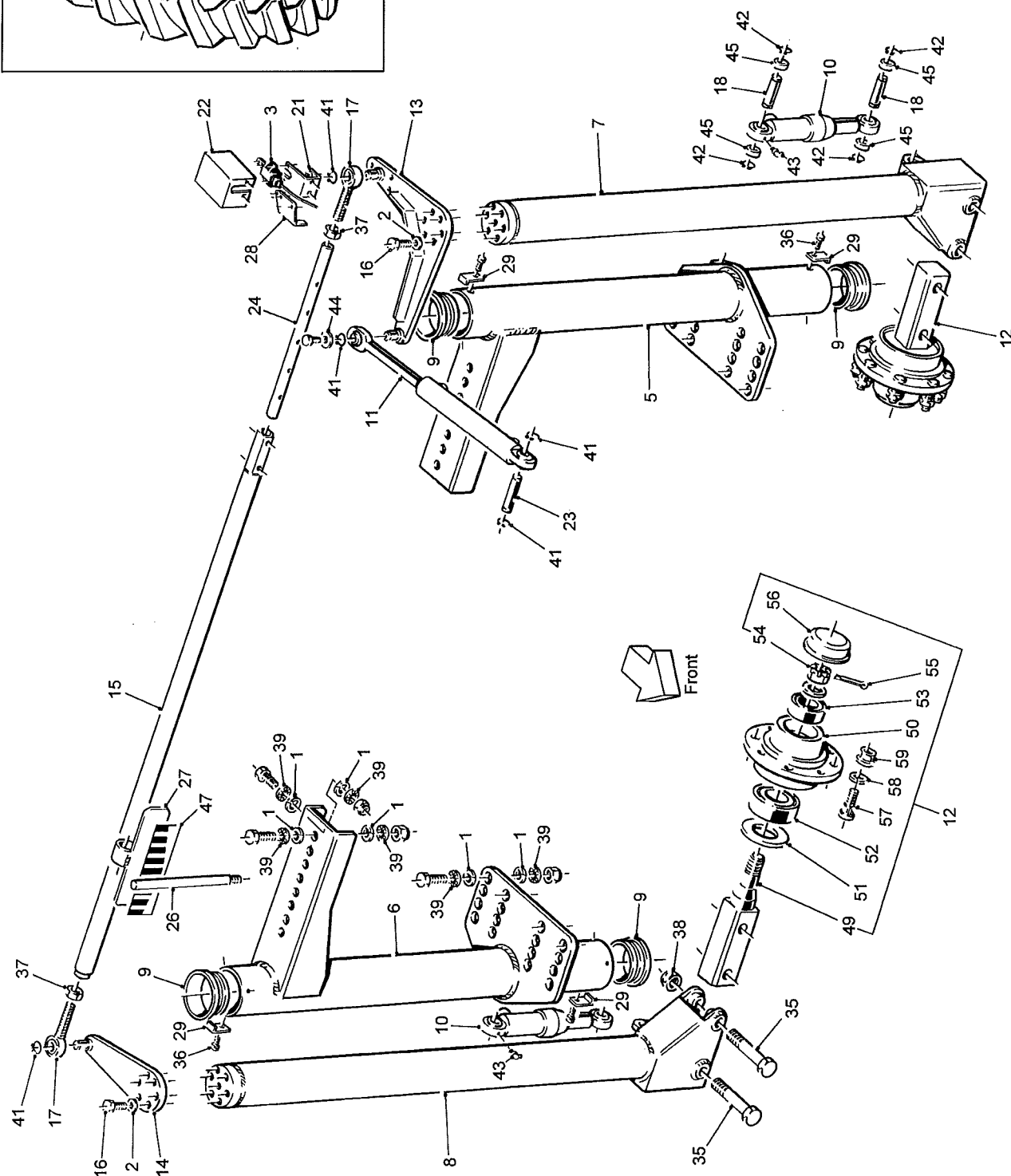
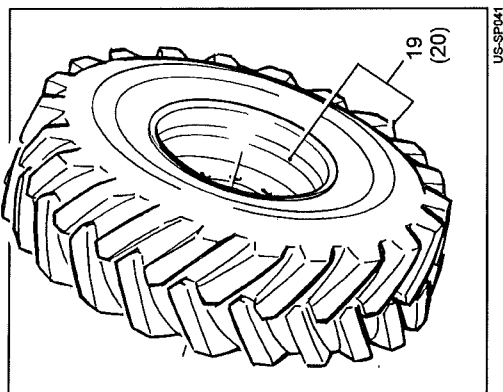
## Chassis Assembly

**Assy No 57836**

| Item | Part No.     | Description                   | Qty. | Remarks                       |
|------|--------------|-------------------------------|------|-------------------------------|
|      | 61026        | Drawbar Jack Kit Consists Of: |      |                               |
| 45   | 41060        | Pin                           | 1    |                               |
| 46   | 61023        | Mounting Bracket              | 1    |                               |
| 47   | 61024        | Drawbar Jack                  | 1    |                               |
| 48   | 61025        | Stowage Spigot                | 1    |                               |
| 49   | REK215       | Linchpin                      | 1    |                               |
| 50   | SS020009/016 | Steel Spacer                  | 1    | Not used on hydraulic drawbar |
| 51   | SS030013/005 | Steel Spacer                  | 1    |                               |



## Axle Assembly Assy No 57093



# 3.2a

# UNIWEB SPARE PARTS

## Axle Assembly

Assy No 57093

| Item | Part No.      | Description                            | Qty. | Remarks                 |
|------|---------------|----------------------------------------|------|-------------------------|
| 1    | 42059A/8      | Spring Washer                          | 32   |                         |
| 2    | 23255         | M18 Spherical Locking Washer           | 12   |                         |
| 3    | 56320         | Steering Sensor                        | 1    |                         |
| 4    |               |                                        |      |                         |
| 5    | 57021         | LH Outer Pillar                        | 1    |                         |
| 6    | 57022         | RH Outer Pillar                        | 1    |                         |
| 7    | 57023         | LH Inner Pillar                        | 1    |                         |
| 8    | 57024         | RH Inner Pillar                        | 1    |                         |
| 9    | 57025         | Axle Bush                              | 4    |                         |
| 10   | 57028         | Hydraulic Ram                          | 2    |                         |
| 11   | 57029         | Hydraulic Ram                          | 1    |                         |
| 12   | 57030         | Stub Axle Complete                     | 2    | (see list at end)       |
| 13   | 57031         | LH Steering Arm                        | 1    |                         |
| 14   | 57032         | RH Steering Arm                        | 1    |                         |
| 15   | 57694         | Track Rod                              | 1    |                         |
| 16   | 22123018/050  | M18x50 Setscrew (grade 10.9            | 12   | Was M18 stud 57034      |
| 17   | 57035         | Male Rod End                           | 2    |                         |
| 18   | 57069         | Ram Pin                                | 4    |                         |
| 19   | 57111         | LH 12.5x20 Trackgrip Tyre c/w Rim      | 1    | Option                  |
|      | 57450         | LH 14.5x20 Trackgrip Tyre c/w Rim      | 1    | Option                  |
| 20   | 57112         | RH 12.5x20 Trackgrip Tyre c/w Rim      | 1    | Option                  |
|      | 57451         | RH 14.5x20 Trackgrip Tyre c/w Rim      | 1    | Option                  |
| 21   | 57152         | Sensor Plate                           | 1    |                         |
| 22   | 57154         | Sensor Cover                           | 1    |                         |
| 23   | 57161         | Ram Pin                                | 1    |                         |
| 24   | 57695         | Track Rod End                          | 1    | 1500 & 1600mm m/c       |
|      | 57695A        | Track Rod End                          | 1    | 1725mm m/c              |
| 25   |               |                                        |      |                         |
| 26   | 57267         | Steering Indicator Pin                 | 1    |                         |
| 27   | 57699         | Steering Indicator Plate               | 1    |                         |
| 28   | 57763         | Sensor Arm Lug                         | 1    |                         |
| 29   | 57985         | Bush Retainer Lug                      | 12   |                         |
| 30   |               |                                        |      |                         |
| 31   |               |                                        |      |                         |
| 32   |               |                                        |      |                         |
| 33   |               |                                        |      |                         |
| 34   |               |                                        |      |                         |
| 35   | 22012030/200  | M30x200 Bolt                           | 4    |                         |
| 36   | 22011008/016  | M8x16 Hexagon Head Setscrew            | 12   | Was 22018008/016 Qty x8 |
| 37   | RPF174.524000 | M24 Half Nut                           | 2    |                         |
| 38   | 22041030      | M30 Nyloc Nut                          | 4    |                         |
| 39   | 22121020      | M20 Nordlock Washer                    | 32   |                         |
| 40   |               |                                        |      |                         |
| 41   | RPF200.025200 | Ø25 External Circlip                   | 5    |                         |
| 42   | RPF200.030200 | Ø30 External Circlip                   | 8    |                         |
| 43   | RPC648.061002 | M6x90°Grease Nipple                    | 2    |                         |
| 44   | SS030011/005  | Steel Spacer                           | 1    |                         |
| 45   | SS040031/008  | Steel Spacer                           | 8    |                         |
| 46   |               |                                        |      |                         |
| 47   | TR468         | Steering Indicator Decal               | 1    |                         |
| 48   |               |                                        |      |                         |
|      | <b>57030</b>  | <b>Stub Axle Complete Consists Of:</b> |      |                         |
| 49   | -             | Stub Axle                              | 1    |                         |
| 50   | 52028/1X/1    | Hub                                    | 1    |                         |
| 51   | 52028/1X/2    | Retaining Ring                         | 1    |                         |

|                           |             |
|---------------------------|-------------|
| <b>UNIWEB SPARE PARTS</b> | <b>3.2b</b> |
|---------------------------|-------------|

|                           |             |
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| <b>UNIWEB SPARE PARTS</b> | <b>3.2b</b> |
|---------------------------|-------------|

## Axle Assembly

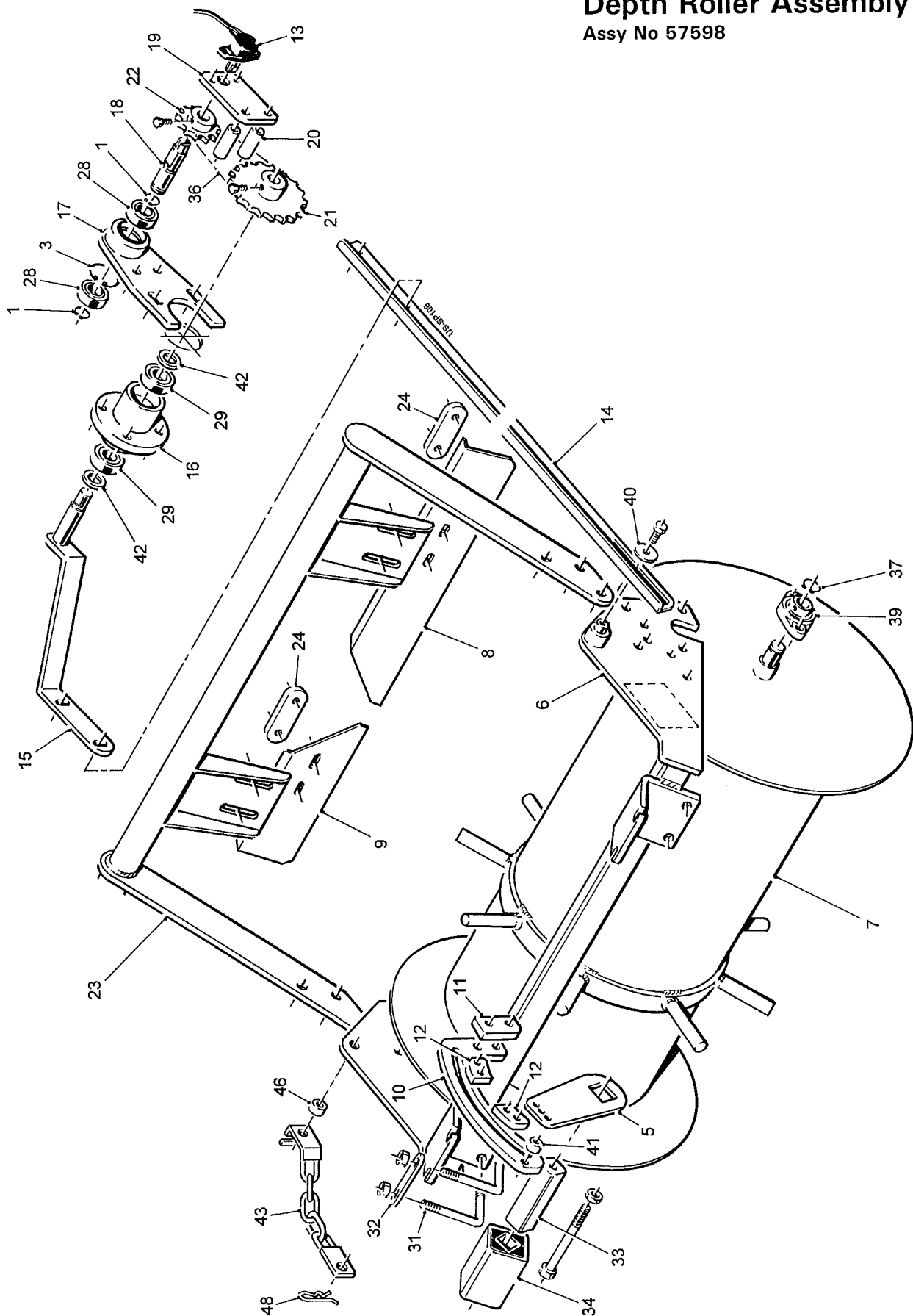
**Assy No 57093**

| Item | Part No.   | Description     | Qty. | Remarks |
|------|------------|-----------------|------|---------|
| 52   | 52028/1X/3 | Bearing (inner) | 1    |         |
| 53   | 52028/1X/4 | Bearing (outer) | 1    |         |
| 54   | 52028/1X/5 | Castellated Nut | 1    |         |
| 55   | 52028/1X/6 | Split Pin       | 1    |         |
| 56   | 52028/1X/7 | End Cap         | 1    |         |
| 57   | 42059A/7   | Wheel Stud      | 8    |         |
| 58   | 42059A/8   | Spring Washer   | 8    |         |
| 59   | 42059A/9   | Wheel Nut       | 8    |         |



Depth Roller Assembly

Assy No 57598



### 3.3a

### UNIWEB SPARE PARTS

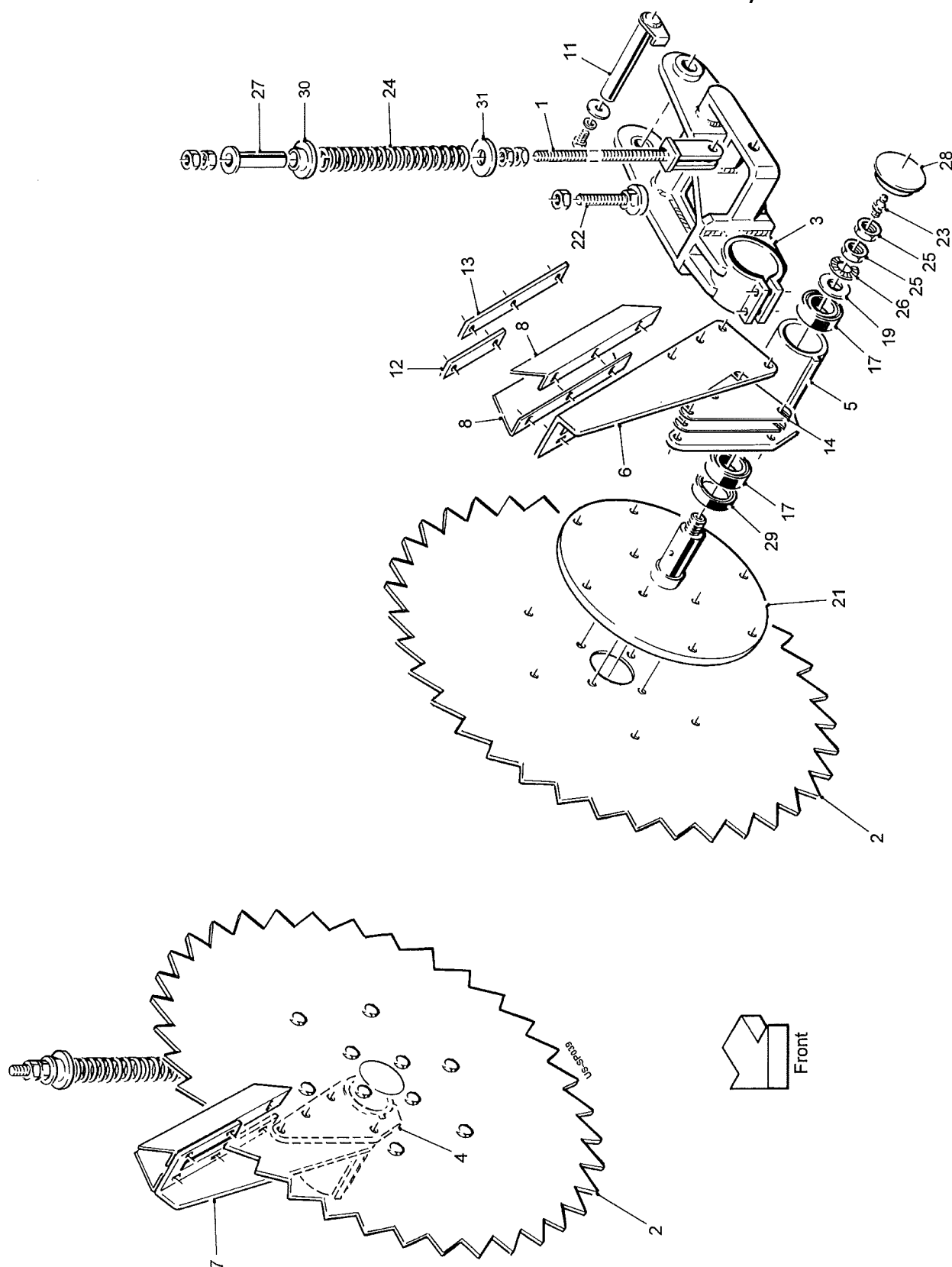
#### Depth Roller Assembly

Assy No 57598

| Item | Part No.        | Description                   | Qty. | Remarks                 |
|------|-----------------|-------------------------------|------|-------------------------|
| 1    | 12298           | Ø20 External Circlip          | 3    |                         |
| 2    |                 |                               |      |                         |
| 3    | 32338           | Ø42 Internal Circlip          |      |                         |
| 4    |                 |                               |      |                         |
| 5    | 57125           | Pre-load Quadrant             | 2    |                         |
| 6    | 57532           | Depth Roller Frame            | 1    | For 1200mm depth roller |
|      | 57564           | Depth Roller Frame            | 1    | For 1016mm depth roller |
| 7    | 57531           | Depth Roller (1200mm wide)    | 1    | For 2m work             |
|      | 57566           | Depth Roller (1016mm wide)    | 1    | For 1.8m work           |
| 8    | 57535           | LH Scraper                    | 1    | For 1200mm depth roller |
|      | 57610           | LH Scraper                    | 1    | For 1016mm depth roller |
| 9    | 57536           | RH Scraper                    | 1    | For 1200mm depth roller |
|      | 57611           | RH Scraper                    | 1    | For 1016mm depth roller |
| 10   | 57357           | Adjuster Plate                | 2    |                         |
| 11   | 57358           | Spacer Plate                  | 2    |                         |
| 12   | 57359           | Stop Block                    | 4    |                         |
| 13   | 57403           | Rotary Transducer             | 1    |                         |
| 14   | 57413           | Radius Arm                    | 1    |                         |
| 15   | 57537           | Pivot Arm (1500 & 1600mm m/c) | 1    | For 1200mm depth roller |
|      | 57567           | Pivot Arm (1500 & 1600mm m/c) | 1    | For 1016mm depth roller |
|      | 57978           | Pivot Arm (1725mm m/c)        | 1    | For 1200mm depth roller |
| 16   | 57415           | Bearing Housing               | 1    |                         |
| 17   | 57416           | Tension Plate                 | 1    |                         |
| 18   | 57417           | Sensor Spindle                | 1    |                         |
| 19   | 57418           | Sensor Plate                  | 1    |                         |
| 20   | 57419           | Spacer                        | 2    |                         |
| 21   | 57420           | 32T 1/2"Pitch Sprocket        | 1    |                         |
| 22   | 57421           | 16T 1/2"Pitch Sprocket        | 1    |                         |
| 23   | 57538           | Scraper Mounting Frame        | 1    | For 1200mm depth roller |
|      | 57565           | Scraper Mounting Frame        | 1    | For 1016mm depth roller |
| 24   | 57891           | Clamp Plate                   | 2    |                         |
| 25   |                 |                               |      |                         |
| 26   |                 |                               |      |                         |
| 27   |                 |                               |      |                         |
| 28   | 6004RS          | Bearing                       | 2    |                         |
| 29   | 6005RS          | Bearing                       | 2    |                         |
| 30   |                 |                               |      |                         |
| 31   | RPF122.116115   | M16 'L' Bolt                  | 4    |                         |
| 32   | RPGMRP025.01058 | Keep Plate                    | 2    |                         |
| 33   | RPGMRP046.00248 | Pre-load Bush                 | 2    |                         |
| 34   | RPGMRP084.00001 | Rubber Torsion Unit           | 2    |                         |
| 35   |                 |                               |      |                         |
| 36   | PH526/25        | 1/2"Pitch Drive Chain         | 1    |                         |
| 37   | RPF200.025200   | Ø25 External Circlip          | 2    | Replaces PS843          |
| 38   |                 |                               |      |                         |
| 39   | SFT25           | Bearing                       | 2    |                         |
| 40   | SS040011/003    | Steel Spacer                  | 1    |                         |
| 41   | SS025014/012    | Steel Spacer                  | 2    |                         |
| 42   | SS038026/004    | Steel Spacer                  | 2    |                         |
| 43   | 61185           | Transport Chain               | 1    | Part No. was 54327      |
| 44   |                 |                               |      |                         |
| 45   |                 |                               |      |                         |
| 46   | SS020013/009    | Steel Spacer                  | 1    | Part No. was 57380      |
| 47   |                 |                               |      |                         |
| 48   | H105A           | 'R' Clip                      | 1    |                         |

## Disc Assemblies

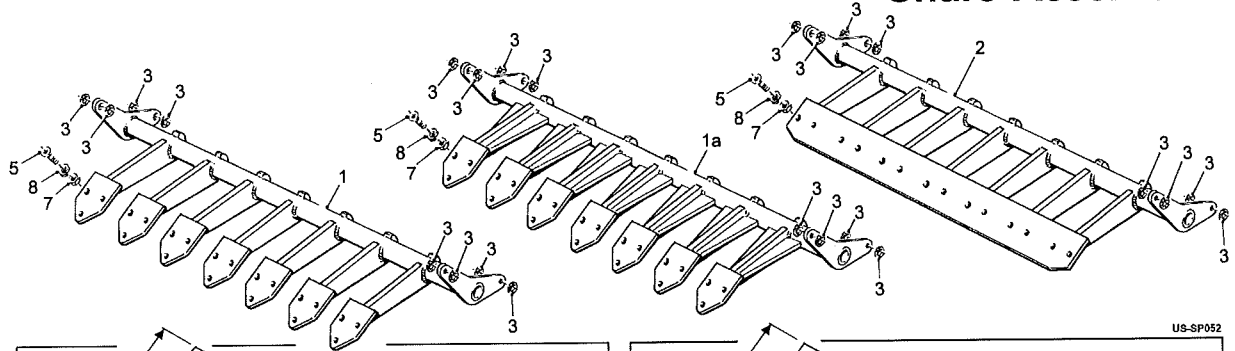
Assy No 57621



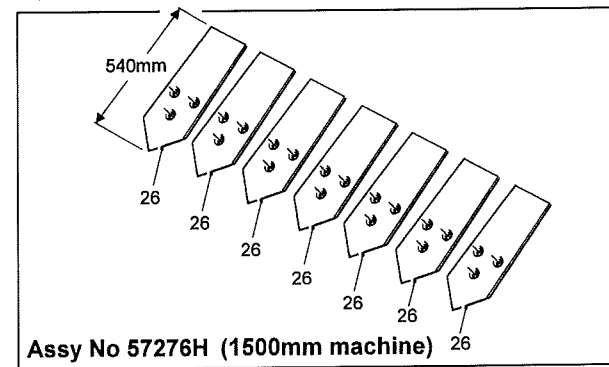
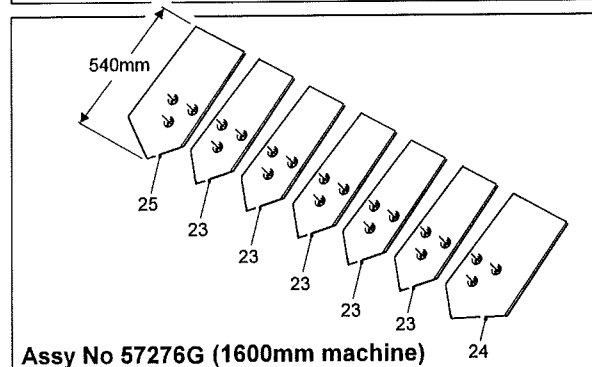
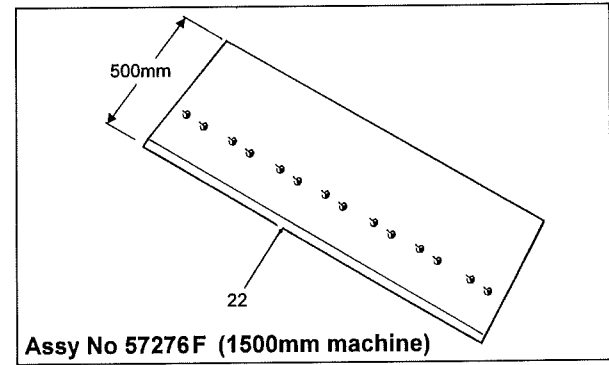
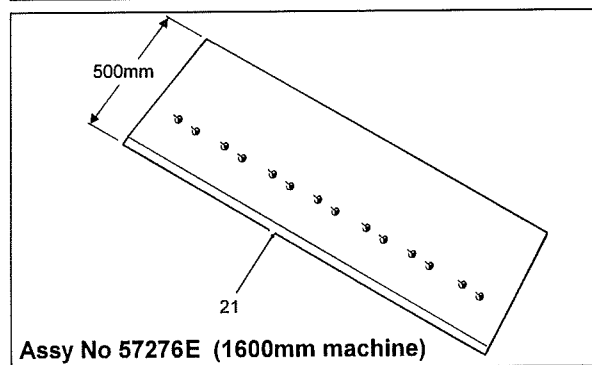
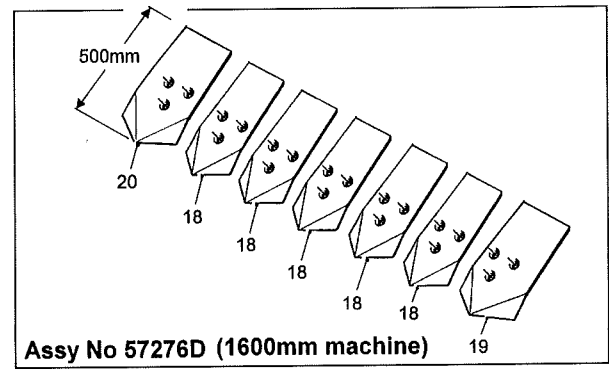
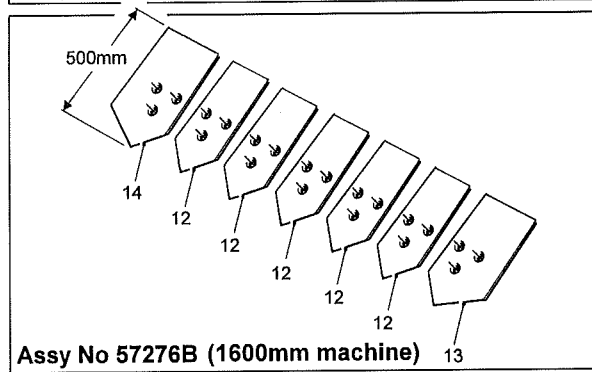
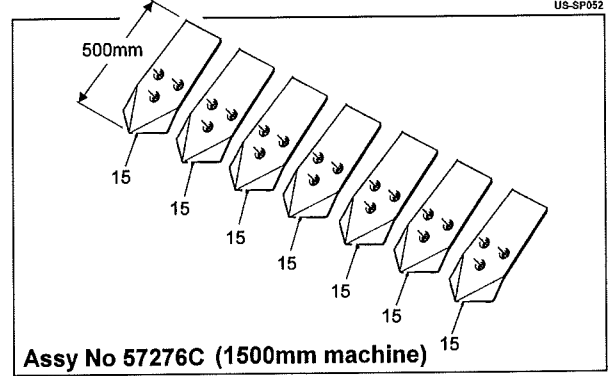
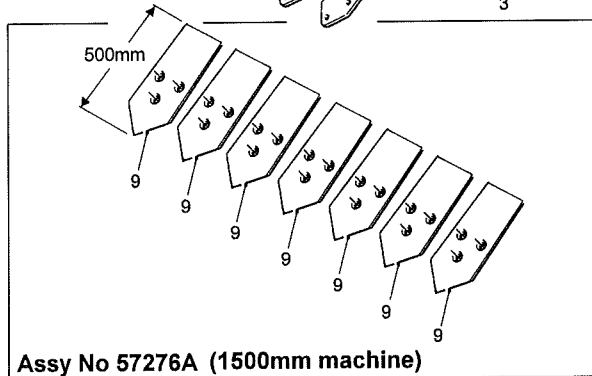
**3.4a****UNIWEB SPARE PARTS****Disc Assemblies****Assy No 57621**

| Item | Part No.      | Description                 | Qty. | Remarks           |
|------|---------------|-----------------------------|------|-------------------|
| 1    | 57279         | Tension Rod                 | 2    |                   |
| 2    | 57539         | SawTooth Disc (Ø1140mm)     | 2    | Option            |
|      | 57750         | Plain Disc (Ø1140mm)        | 2    | Option            |
| 3    | 57568         | Disc Mounting               | 2    | 1600 & 1725mm m/c |
|      | 57628         | Disc Mounting               | 2    | 1500mm m/c        |
| 4    | 57571         | Bearing Housing RH          | 1    |                   |
| 5    | 57572         | Bearing Housing LH          | 1    |                   |
| 6    | 57573         | Scraper Mounting LH         | 1    |                   |
| 7    | 57574         | Scraper Mounting RH         | 1    |                   |
| 8    | 57575         | Scraper                     | 4    |                   |
| 9    |               |                             |      |                   |
| 10   |               |                             |      |                   |
| 11   | 57631         | Pivot Pin                   | 2    |                   |
| 12   | 57741         | Scraper Clamp Strip (short) | 2    |                   |
| 13   | 57742         | Scraper Clamp Strip (long)  | 2    |                   |
| 14   | 57752         | Shim                        | 4    |                   |
| 15   |               |                             |      |                   |
| 16   |               |                             |      |                   |
| 17   | 6210RS        | Bearing                     | 4    |                   |
| 18   |               |                             |      |                   |
| 19   | SS075031/005  | Thrust Washer               | 2    |                   |
| 20   |               |                             |      |                   |
| 21   | RPA610.306663 | Disc Mounting               | 2    |                   |
| 22   | 57740         | Adjuster                    | 2    |                   |
| 23   | RPC648.081250 | M8 Grease Nipple            | 2    |                   |
| 24   | RPC675.309312 | Spring                      | 2    |                   |
| 25   | RPF180.230000 | M30 Special Lock Nut        | 4    |                   |
| 26   | RPF284.130000 | Tab Washer                  | 2    |                   |
| 27   | RPM114.309313 | Collar                      | 2    |                   |
| 28   | RPM132.306672 | Cap                         | 2    |                   |
| 29   | RPS200.609510 | Oil Seal                    | 2    |                   |
| 30   | RPC700.309314 | Nylon Spacer                | 2    |                   |
| 31   | RPM196.309317 | Washer                      | 2    |                   |

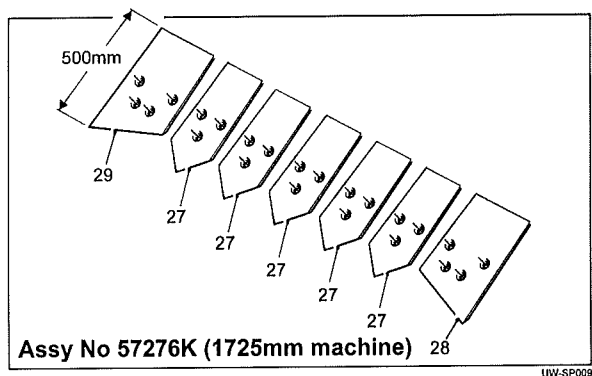
## Share Assemblies



US-SP052



## Share Assemblies



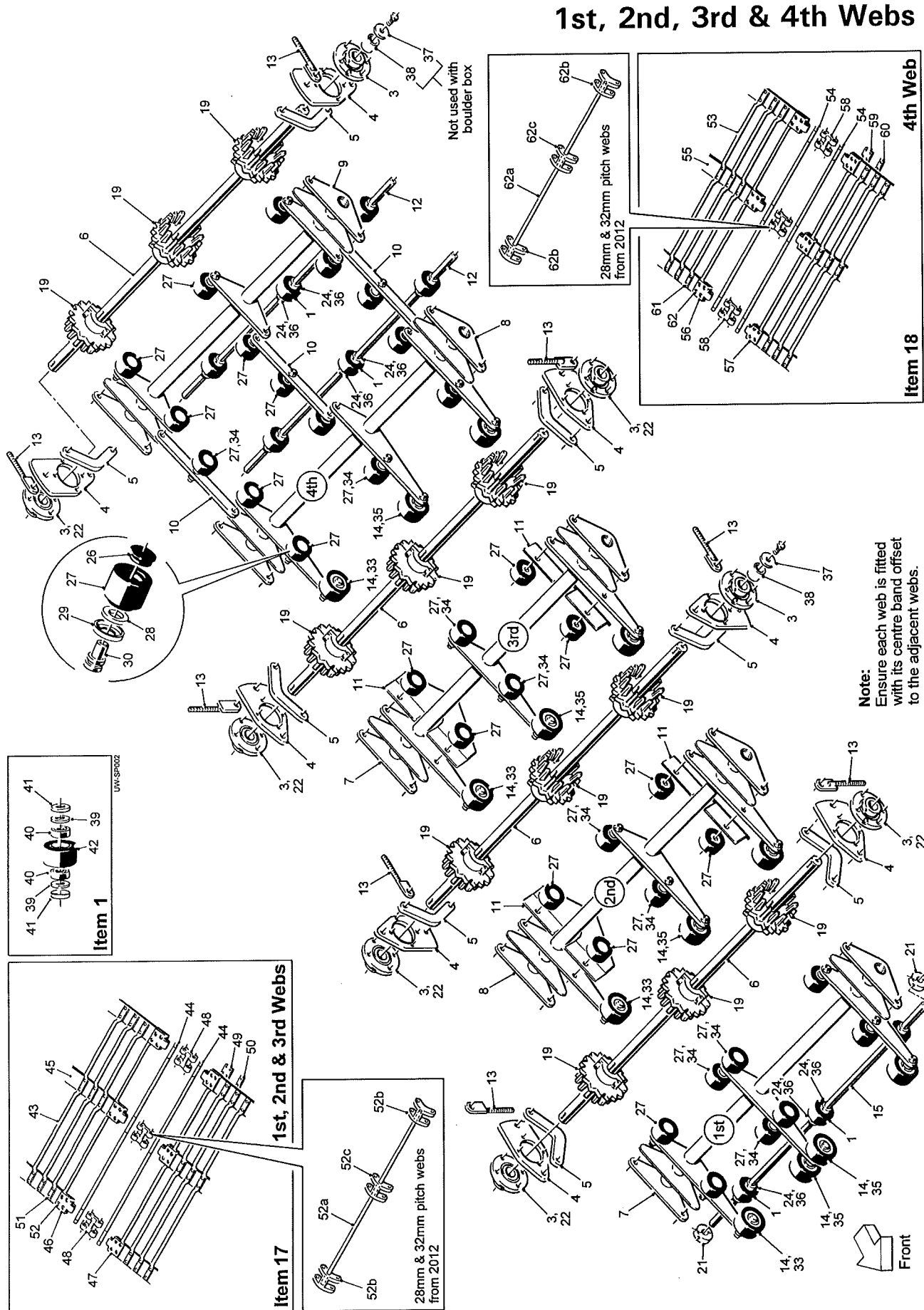
## Share Assemblies

| Item | Part No.      | Description                       | Qty. | Remarks           |
|------|---------------|-----------------------------------|------|-------------------|
| 1    | 57429         | Standard Share Frame              | 1    | 1500 & 1600mm m/c |
|      | 57429A        | Standard Share Frame              | 1    | 1725mm m/c        |
| 1a   | 57430         | Heavy Duty Share Frame            | 1    | 1500 & 1600mm m/c |
|      | 57430A        | Heavy Duty Share Frame            | 1    | 1725mm m/c        |
| 2    | 57352         | One Piece Share Frame             | 1    | 1500 & 1600mm m/c |
| 3    | 42059A/8      | Spring Washer                     | 8    |                   |
| 4    |               |                                   |      |                   |
| 5    | RPF134.112030 | M12x30 CSK Socket Setscrew        | 21   |                   |
| 6    |               |                                   |      |                   |
| 7    | 22029012      | M12 Full Nut                      | 21   |                   |
| 8    | 22052012      | M12 Spring Washers                | 21   |                   |
|      | <b>57276A</b> | <b>Flat Share Assembly</b>        |      | 1500mm machine    |
|      |               | <b>Consists Of:</b>               |      |                   |
| 9    | 57437         | Centre Share Blade (3 hole)       | 7    |                   |
| 10   |               |                                   |      |                   |
| 11   | <b>57276B</b> | <b>Flat Share Assembly</b>        |      | 1600mm machine    |
|      |               | <b>Consists Of:</b>               |      |                   |
| 12   | 57437         | Centre Share Blade (3 hole)       | 5    |                   |
| 13   | 57438         | LH Share Blade (3 hole)           | 1    |                   |
| 14   | 57439         | RH Share Blade (3 hole)           | 1    |                   |
|      | <b>57276C</b> | <b>Turned Down Share Assembly</b> |      | 1500mm machine    |
|      |               | <b>Consists Of:</b>               |      |                   |
| 15   | 57440         | Centre Share Blade (3 hole)       | 7    |                   |
| 16   |               |                                   |      |                   |
| 17   | <b>57276D</b> | <b>Turned Down Share Assembly</b> |      | 1600mm machine    |
|      |               | <b>Consists Of:</b>               |      |                   |
| 18   | 57440         | Centre Share Blade (3 hole)       | 5    |                   |
| 19   | 57441         | LH Share Blade (3 hole)           | 1    |                   |
| 20   | 57442         | RH Share Blade (3 hole)           | 1    |                   |
|      | <b>57276E</b> | <b>One Piece Share Assembly</b>   |      | 1600mm machine    |
|      |               | <b>Consists Of:</b>               |      |                   |
| 21   | 57350         | One Piece Share                   | 1    |                   |
|      | <b>57276F</b> | <b>One Piece Share Assembly</b>   |      | 1500mm machine    |
|      |               | <b>Consists Of:</b>               |      |                   |
| 22   | 57351         | One Piece Share                   | 1    |                   |
|      | <b>57276G</b> | <b>Flat Share Assembly</b>        |      | 1600mm machine    |
|      |               | <b>Consists Of:</b>               |      |                   |
| 23   | 57524         | Centre Share Blade (3 hole)       | 5    |                   |
| 24   | 57525         | LH Share Blade (3 hole)           | 1    |                   |
| 25   | 57526         | RH Share Blade (3 hole)           | 1    |                   |

## Share Assemblies

| Item           | Part No. | Description                                        | Qty.        | Remarks        |
|----------------|----------|----------------------------------------------------|-------------|----------------|
| 26             | 57276H   | <b>Flat Share Assembly</b>                         | 7           | 1500mm machine |
|                | 57524    | <b>Consists Of:</b><br>Centre Share Blade (3 hole) |             |                |
| 27<br>28<br>29 | 57276K   | <b>Flat Share Assembly</b>                         | 5<br>1<br>1 | 1725mm machine |
|                | 57437    | <b>Consists Of:</b><br>Centre Share Blade (3 hole) |             |                |
|                | 57543A   | LH Share Blade (4 hole)                            |             |                |
|                | 57544A   | RH Share Blade (4 hole)                            |             |                |

## 1st, 2nd, 3rd & 4th Webs



**3.6a****UNIWEB SPARE PARTS****1st, 2nd, 3rd & 4th Webs**

| Item | Part No.   | Description                      | Qty. | Remarks                |
|------|------------|----------------------------------|------|------------------------|
| 1    | 32719      | Roller Assembly                  | 9    | Qty x12 for 1725mm m/c |
| 2    |            |                                  |      |                        |
| 3    | 57007      | Bearing                          | 8    |                        |
| 4    | 57779      | Bearing Plate                    | 8    |                        |
| 5    | 57780      | Bearing Plate Retainer           | 8    |                        |
| 6    | 57782      | Web Shaft                        | 4    | 1500mm m/c             |
|      | 57782A     | Web Shaft                        | 4    | 1725mm m/c             |
| 7    | 57783/1500 | 1st & 3rd Web Roller Frame       | 2    | 1500mm m/c             |
|      | 57783/1600 | 1st & 3rd Web Roller Frame       | 2    | 1600mm m/c             |
|      | 57975/1725 | 1st & 3rd Web Roller Frame       | 2    | 1725mm m/c             |
| 8    | 57784/1500 | 2nd & 4th Web Roller Frame       | 2    | 1500mm m/c             |
|      | 57784/1600 | 2nd & 4th Web Roller Frame       | 2    | 1600mm m/c             |
|      | 57976/1725 | 2nd & 4th Web Roller Frame       | 2    | 1725mm m/c             |
| 9    | 57785/1500 | 4th Web Rear Roller Frame        | 1    | 1500mm m/c             |
|      | 57785/1600 | 4th Web Rear Roller Frame        | 1    | 1600mm m/c             |
|      | 57977/1725 | 4th Web Rear Roller Frame        | 1    | 1725mm m/c             |
| 10   | 57786      | Roller Plate                     | 3    | Qty x4 for 1725mm      |
| 11   | 57832      | Lower Soil Deflector             | 4    |                        |
| 12   | 57833      | Long Tie Bar                     | 2    | 1500 & 1600mm m/c      |
|      | 57883A     | Long Tie Bar                     | 2    | 1725mm m/c             |
| 13   | 57875      | Belt Adjuster                    | 8    |                        |
| 14   | 57806      | Ø110 Roller Complete (was 57881) | 13   | Qty x18 for 1725mm     |
| 15   | 57910      | Short Tie Bar                    | 1    | 1500 & 1600mm m/c      |
|      | 57910A     | Short Tie Bar                    | 1    | 1725mm m/c             |
| 16   |            |                                  |      |                        |
| 17   | 57807/28   | 28mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/32   | 32mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/36   | 36mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/42   | 42mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/45   | 45mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/50   | 50mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57988/28   | 28mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1600mm m/c             |
|      | 57988/32   | 32mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1600mm m/c             |
|      | 57988/36   | 36mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1600mm m/c             |
|      | 57988/42   | 42mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1600mm m/c             |
|      | 57973/28   | 28mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1725mm m/c             |
|      | 57973/36   | 36mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1725mm m/c             |
| 18   | 57808/28   | 28mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57808/32   | 32mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57808/36   | 36mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57808/42   | 42mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57808/50   | 50mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57989/28   | 28mm Pitch 4th Web Assy          | 1    | 1600mm m/c             |
|      | 57989/32   | 32mm Pitch 4th Web Assy          | 1    | 1600mm m/c             |
|      | 57989/36   | 36mm Pitch 4th Web Assy          | 1    | 1600mm m/c             |
|      | 57989/42   | 42mm Pitch 4th Web Assy          | 1    | 1600mm m/c             |
|      | 57974/28   | 28mm Pitch 4th Web Assy          | 1    | 1725mm m/c             |
|      | 57974/36   | 36mm Pitch 4th Web Assy          | 1    | 1725mm m/c             |
| 19   | 57894      | 28mm Pitch Web Sprocket          | a/r  |                        |
|      | 57895      | 32mm Pitch Web Sprocket          | a/r  |                        |
|      | 57896      | 36mm Pitch Web Sprocket          | a/r  |                        |
|      | 57897      | 42mm Pitch Web Sprocket          | a/r  |                        |
|      | 57898      | 45mm Pitch Web Sprocket          | a/r  |                        |
|      | 57899      | 50mm Pitch Web Sprocket          | a/r  |                        |

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                                         | Qty. | Remarks                     |
|------|-----------------|-----------------------------------------------------|------|-----------------------------|
| 20   |                 |                                                     |      |                             |
| 21   | 61075           | Locking Collar                                      | 2    |                             |
| 22   | 61009           | 45° Grease Nipple                                   | 6    |                             |
| 23   |                 |                                                     |      |                             |
| 24   | PS488M          | Locking Collar                                      | 18   | Qty x24 for 1725mm m/c      |
| 25   |                 |                                                     |      |                             |
| 26   | RPC620.303070   | Cap                                                 | 35   | Qty x48 for 1725mm m/c      |
| 27   | RPC700.300147   | Ø95 Plain Roller c/w Bearings                       | 35   | Qty x48 for 1725mm m/c      |
| 28   | RPGM070.00446   | Felt Seal                                           | 35   | Qty x48 for 1725mm m/c      |
| 29   | RPGM089.00565   | Roller Shield                                       | 35   |                             |
| 30   | RPM180.303071   | Pivot Bush                                          | 35   | Qty x48 for 1725mm m/c      |
| 31   |                 |                                                     |      | Qty x48 for 1725mm m/c      |
| 32   |                 |                                                     |      |                             |
| 33   | SS025017/005    | Steel Spacer                                        | 8    |                             |
| 34   | SS025017/020    | Steel Spacer                                        | 12   | Qty x22 for 1725mm m/c      |
| 35   | SS025017/025    | Steel Spacer                                        | 5    |                             |
| 36   | SS050026/002    | Steel Spacer                                        | 18   |                             |
| 37   | SS060013/005    | Steel Spacer                                        | 2    | Qty x1 with boulder box     |
| 38   | SS060054/056    | Steel Spacer                                        | 2    | Qty x1 with boulder box     |
|      | <b>32719</b>    | <b>Roller Assembly Consists Of:</b>                 |      |                             |
| 39   | 0000300504      | Felt Seal                                           | 2    |                             |
| 40   | 6005RS          | Bearing                                             | 2    |                             |
| 41   | PH408           | Seal                                                | 2    |                             |
| 42   | PH77AR          | Plain Roller                                        | 1    |                             |
|      | <b>57807/28</b> | <b>28mm Pitch 1st,2nd,3rd Web Assy Consists Of:</b> |      | <b>1500mm machine</b>       |
| 43   | 57807/1         | Web Rod                                             | 79   | Prior to 2012 Qty was x80   |
| 44   | 57807/2         | Joining Rod                                         | 2    |                             |
| 45   | 57807/28/1      | Web Belt                                            | 3    |                             |
| 46   | 57807/28/2      | Male Joiner c/w Rod (LH offset)                     | 1    | c/w clamp plates & setcrews |
| 47   | 57807/28/3      | Male Joiner c/w Rod (RH offset)                     | 1    | c/w clamp plates & setcrews |
| 48   | 57456/28/2      | 'H' Piece                                           | 3    | Webs prior to 2012 only     |
| 49   | 57456/28/3      | Clamp Plate                                         | 6    |                             |
| 50   | 12238/6         | Clamp Plate                                         | 240  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                                       | 480  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                                      | 24   |                             |
| 52a  | 57807/2A        | Centre Joining Rod                                  | 1    |                             |
| 52b  | 57807/28/5      | Outer Locking Plate                                 | 2    |                             |
| 52c  | 57807/28/6      | Inner Locking Plate                                 | 1    |                             |
|      | <b>57807/32</b> | <b>32mm Pitch 1st,2nd,3rd Web Assy Consists Of:</b> |      | <b>1500mm machine</b>       |
| 43   | 57807/1         | Web Rod                                             | 69   | Prior to 2012 Qty was x70   |
| 44   | 57807/2         | Joining Rod                                         | 2    |                             |
| 45   | 57807/32/1      | Web Belt                                            | 3    |                             |
| 46   | 57807/32/2      | Male Joiner c/w Rod (LH offset)                     | 1    | c/w clamp plates & setcrews |
| 47   | 57807/32/3      | Male Joiner c/w Rod (RH offset)                     | 1    | c/w clamp plates & setcrews |
| 48   | 57456/32/2      | 'H' Piece                                           | 3    | Webs prior to 2012 only     |
| 49   | 57456/28/3      | Clamp Plate                                         | 6    |                             |
| 50   | 12238/6         | Clamp Plate                                         | 210  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                                       | 420  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                                      | 24   |                             |

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
| 52a  | 57807/2A        | Centre Joining Rod                     | 1    |                             |
| 52b  | 57456/32/2      | Outer Locking Plate                    | 2    |                             |
| 52c  | 57456/32/2A     | Inner Locking Plate                    | 1    |                             |
|      | <b>57807/36</b> | <b>36mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1500mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57807/1         | Web Rod                                | 61   |                             |
| 44   | 57807/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/36/1      | Web Belt                               | 3    |                             |
| 46   | 57807/36/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57807/36/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   | 57456/36/2      | 'H' Piece                              | 3    |                             |
| 49   | 57456/36/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 183  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 366  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57807/42</b> | <b>42mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1500mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57807/1         | Web Rod                                | 52   |                             |
| 44   | 57807/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/42/1      | Web Belt                               | 3    |                             |
| 46   | 57807/42/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57807/42/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   | 57456/42/2      | 'H' Piece                              | 3    |                             |
| 49   | 57456/42/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 156  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 312  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57807/45</b> | <b>45mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1500mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57807/1         | Web Rod                                | -    |                             |
| 44   | 57807/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/45/1      | Web Belt                               | 3    |                             |
| 46   | 57807/45/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57807/45/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   | 57058/45/3HD    | 'H' Piece                              | 3    |                             |
| 49   | 57058/45/4HD    | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | -    |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | -    |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57807/50</b> | <b>50mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1500mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57807/1         | Web Rod                                | -    |                             |
| 44   | 57807/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/50/1      | Web Belt                               | 3    |                             |
| 46   | 57807/50/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57807/50/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   | 59238/2         | 'H' Piece                              | 3    |                             |
| 49   | 59238/3         | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | -    |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | -    |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
|      | <b>57988/28</b> | <b>28mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1600mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57988/1         | Web Rod                                | 79   |                             |
| 44   | 57988/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/28/1      | Web Belt                               | 3    |                             |
| 46   | 57988/28/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57988/28/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   |                 |                                        |      |                             |
| 49   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 240  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 488  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 12   |                             |
| 52a  | 57456/2A        | Centre Joining Rod                     | 1    |                             |
| 52b  | 57807/28/5      | Outer Joining Lock                     | 2    |                             |
| 52c  | 57807/28/6      | Inner Joining Lock                     | 1    |                             |
|      | <b>57988/32</b> | <b>32mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1600mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57988/1         | Web Rod                                | 70   |                             |
| 44   | 57988/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/32/1      | Web Belt                               | 3    |                             |
| 46   | 57988/32/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57988/32/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   |                 |                                        |      |                             |
| 49   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 210  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 420  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
| 52a  | 57456/2A        | Centre Joining Rod                     | 1    |                             |
| 52b  | 57456/32/2      | Outer Joining Lock                     | 2    |                             |
| 52c  | 57456/32/2A     | Inner Joining Lock                     | 1    |                             |
|      | <b>57988/36</b> | <b>36mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1600mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57988/1         | Web Rod                                | 61   |                             |
| 44   | 57988/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/36/1      | Web Belt                               | 3    |                             |
| 46   | 57988/36/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57988/36/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   | 57456/36/2      | 'H' Piece                              | 3    |                             |
| 49   | 57456/36/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 183  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 366  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57988/42</b> | <b>42mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1600mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57988/1         | Web Rod                                | 52   |                             |
| 44   | 57988/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/42/1      | Web Belt                               | 3    |                             |
| 46   | 57988/42/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57988/42/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   | 57456/42/2      | 'H' Piece                              | 3    |                             |
| 49   | 57456/42/3      | Clamp Plate                            | 6    |                             |

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks               |
|------|-----------------|----------------------------------------|------|-----------------------|
| 50   | 12238/6         | Clamp Plate                            | 156  | <b>1725mm machine</b> |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 312  |                       |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                       |
|      | <b>57973/28</b> | <b>28mm Pitch 1st,2nd,3rd Web Assy</b> |      |                       |
|      |                 | <b>Consists Of:</b>                    |      |                       |
| 43   | 57973/1         | Web Rod                                | 79   |                       |
| 44   | 57973/2         | Joining Rod                            | 2    |                       |
| 45   | -               | Web Belt                               | 4    |                       |
| 46   | 57973/28/2      | Male Joiner c/w Rod (LH offset)        | 1    |                       |
| 47   | 57973/28/3      | Male Joiner c/w Rod (RH offset)        | 1    |                       |
| 48   |                 |                                        |      | <b>1725mm machine</b> |
| 49   | 57456/28/3      | Clamp Plate                            | 8    |                       |
| 50   | 12238/6         | Clamp Plate                            | 316  |                       |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 632  |                       |
| 52   | 22016006/025    | M6x25 Setscrew                         | 16   |                       |
| 52a  | 57973/3         | Centre Joining Rod                     | 1    |                       |
| 52b  | 57807/28/5      | Outer Joining Lock                     | 2    |                       |
| 52c  | 57807/28/6      | Inner Joining Lock                     | 1    |                       |
|      | <b>57973/36</b> | <b>36mm Pitch 1st,2nd,3rd Web Assy</b> |      |                       |
|      |                 | <b>Consists Of:</b>                    |      |                       |
| 43   | 57973/1         | Web Rod                                | 61   | <b>1725mm machine</b> |
| 44   | 57973/2         | Joining Rod                            | 2    |                       |
| 45   | 57973/36/1      | Web Belt                               | 4    |                       |
| 46   | 57973/36/2      | Male Joiner c/w Rod (LH offset)        | 1    |                       |
| 47   | 57973/36/3      | Male Joiner c/w Rod (RH offset)        | 1    |                       |
| 48   | 57456/36/2      | 'H' Piece                              | 4    |                       |
| 49   | 57456/36/3      | Clamp Plate                            | 8    |                       |
| 50   | 12238/6         | Clamp Plate                            | 244  |                       |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 488  |                       |
| 52   | 22016006/025    | M6x25 Setscrew                         | 32   |                       |
|      |                 |                                        |      | <b>1500mm machine</b> |
|      | <b>57808/28</b> | <b>28mm Pitch 4th Web Consists Of:</b> |      |                       |
| 53   | 57807/1         | Web Rod                                | 136  |                       |
| 54   | 57807/2         | Joining Rod                            | 2    |                       |
| 55   | 57808/28/1      | Web Belt                               | 3    |                       |
| 56   | 57807/28/2      | Male Joiner c/w Rod (LH offset)        | 1    |                       |
| 57   | 57807/28/3      | Male Joiner c/w Rod (RH offset)        | 1    |                       |
| 58   | 57456/28/2      | 'H' Piece                              | 3    |                       |
| 59   | 57456/28/3      | Clamp Plate                            | 6    |                       |
| 60   | 12238/6         | Clamp Plate                            | 408  |                       |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 816  |                       |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                       |
| 62a  | 57807/2A        | Centre Joining Rod                     | 1    |                       |
| 62b  | 57807/28/5      | Outer Joining Lock                     | 2    |                       |
| 62c  | 57807/28/6      | Inner Joining Lock                     | 1    |                       |

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
|      | <b>57808/32</b> | <b>32mm Pitch 4th Web Consists Of:</b> |      | <b>1500mm machine</b>       |
| 53   | 57807/1         | Web Rod                                | 121  | Prior to 2012 Qty was x122  |
| 54   | 57807/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/32/1      | Web Belt                               | 3    |                             |
| 56   | 57807/32/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/32/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/32/2      | 'H' Piece                              | 3    | Webs prior to 2012 only     |
| 59   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 368  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 736  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
| 62a  | 57807/2A        | Centre Joining Rod                     | 1    |                             |
| 62b  | 57456/32/2      | Outer Joining Lock                     | 2    |                             |
| 62c  | 57456/32/2A     | Inner Joining Lock                     | 1    |                             |
|      | <b>57808/36</b> | <b>36mm Pitch 4th Web Consists Of:</b> |      | <b>1500mm machine</b>       |
| 53   | 57807/1         | Web Rod                                | 106  |                             |
| 54   | 57807/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/36/1      | Web Belt                               | 3    |                             |
| 56   | 57807/36/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/36/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/36/2      | 'H' Piece                              | 3    |                             |
| 59   | 57456/36/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 315  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 630  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57808/42</b> | <b>42mm Pitch 4th Web Consists Of:</b> |      | <b>1500mm machine</b>       |
| 53   | 57807/1         | Web Rod                                | 90   |                             |
| 54   | 57807/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/42/1      | Web Belt                               | 3    |                             |
| 56   | 57807/42/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/42/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/42/2      | 'H' Piece                              | 3    |                             |
| 59   | 57456/42/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 270  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 540  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57808/50</b> | <b>50mm Pitch 4th Web Consists Of:</b> |      | <b>1500mm machine</b>       |
| 53   | 57807/1         | Web Rod                                | 75   |                             |
| 54   | 57807/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/50/1      | Web Belt                               | 3    |                             |
| 56   | 57807/50/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/50/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 59238/2         | 'H' Piece                              | 3    |                             |
| 59   | 59238/3         | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 225  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 450  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
|      | <b>57989/28</b> | <b>28mm Pitch 4th Web Consists Of:</b> |      | <b>1600mm machine</b>       |
| 53   | 57988/1         | Web Rod                                | 136  |                             |
| 54   | 57988/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/28/1      | Web Belt                               | 3    |                             |
| 56   | 57807/28/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/28/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   |                 |                                        |      |                             |
| 59   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 408  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 816  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 12   |                             |
| 62a  | 57456/2A        | Centre Joining Rod                     | 1    |                             |
| 62b  | 57807/28/5      | Outer Joining Lock                     | 2    |                             |
| 62c  | 57807/28/6      | Inner Joining Lock                     | 1    |                             |
|      | <b>57989/32</b> | <b>32mm Pitch 4th Web Consists Of:</b> |      | <b>1600mm machine</b>       |
| 53   | 57988/1         | Web Rod                                | 122  |                             |
| 54   | 57988/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/32/1      | Web Belt                               | 3    |                             |
| 56   | 57988/32/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57988/32/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   |                 |                                        |      |                             |
| 59   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 368  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 736  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
| 62a  | 57456/2A        | Centre Joining Rod                     | 1    |                             |
| 62b  | 57456/32/2      | Outer Joining Lock                     | 2    |                             |
| 62c  | 57456/32/2A     | Inner Joining Lock                     | 1    |                             |
|      | <b>57989/36</b> | <b>36mm Pitch 4th Web Consists Of:</b> |      | <b>1600mm machine</b>       |
| 53   | 57988/1         | Web Rod                                | 106  |                             |
| 54   | 57988/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/36/1      | Web Belt                               | 3    |                             |
| 56   | 57988/36/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57988/36/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/36/2      | 'H' Piece                              | 3    |                             |
| 59   | 57456/36/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 315  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 630  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57989/42</b> | <b>42mm Pitch 4th Web Consists Of:</b> |      | <b>1600mm machine</b>       |
| 53   | 57988/1         | Web Rod                                | 90   |                             |
| 54   | 57988/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/42/1      | Web Belt                               | 3    |                             |
| 56   | 57988/42/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57988/42/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/42/2      | 'H' Piece                              | 3    |                             |
| 59   | 57456/42/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 270  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 540  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |

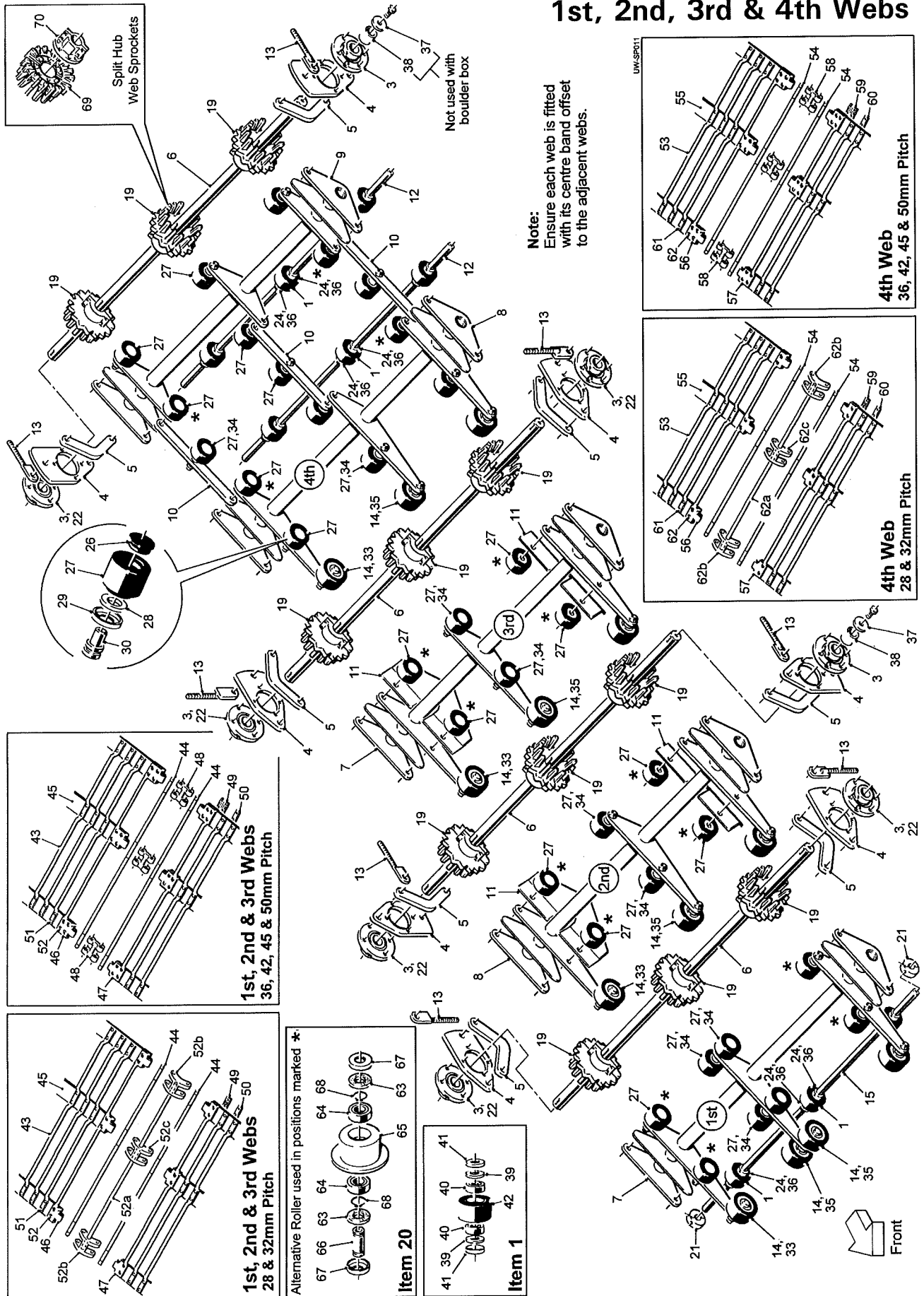
## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
|      | <b>57974/28</b> | <b>28mm Pitch 4th Web Consists Of:</b> |      | <b>1725mm machine</b>       |
| 53   | 57973/1         | Web Rod                                | 136  |                             |
| 54   | 57973/2         | Joining Rod                            | 2    |                             |
| 55   | 57974/28/1      | Web Belt                               | 4    |                             |
| 56   | 57973/28/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57973/28/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   |                 |                                        |      |                             |
| 59   | 57456/28/3      | Clamp Plate                            | 8    |                             |
| 60   | 12238/6         | Clamp Plate                            | 544  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 1088 |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 16   |                             |
| 62a  | 57973/3         | Centre Joining rod                     | 1    |                             |
| 62b  | 57807/28/5      | Outer Joining Lock                     | 2    |                             |
| 62c  | 57807/28/6      | Inner Joining Lock                     | 2    |                             |
|      | <b>57974/36</b> | <b>36mm Pitch 4th Web Consists Of:</b> |      | <b>1725mm machine</b>       |
| 53   | 57973/1         | Web Rod                                | 106  |                             |
| 54   | 57973/2         | Joining Rod                            | 2    |                             |
| 55   | 57974/36/1      | Web Belt                               | 4    |                             |
| 56   | 57973/36/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57973/36/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/36/2      | 'H' Piece                              | 4    |                             |
| 59   | 57456/36/3      | Clamp Plate                            | 8    |                             |
| 60   | 12238/6         | Clamp Plate                            | 424  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 848  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 32   |                             |



Machines from 2013

## 1st, 2nd, 3rd & 4th Webs



**3.6a****UNIWEB SPARE PARTS**

Machines from 2013

**1st, 2nd, 3rd & 4th Webs**

| Item | Part No.   | Description                      | Qty. | Remarks                |
|------|------------|----------------------------------|------|------------------------|
| 1    | 32719      | Roller Assembly                  | 9    | Qty x12 for 1725mm m/c |
| 2    |            |                                  |      |                        |
| 3    | 57007      | Bearing                          | 8    |                        |
| 4    | 57779      | Bearing Plate                    | 8    |                        |
| 5    | 57780      | Bearing Plate Retainer           | 8    |                        |
| 6    | 57782      | Web Shaft                        | 4    | 1500mm m/c             |
|      | 57782A     | Web Shaft                        | 4    | 1725mm m/c             |
| 7    | 57783/1500 | 1st & 3rd Web Roller Frame       | 2    | 1500mm m/c             |
|      | 57783/1600 | 1st & 3rd Web Roller Frame       | 2    | 1600mm m/c             |
|      | 57975/1725 | 1st & 3rd Web Roller Frame       | 2    | 1725mm m/c             |
| 8    | 57784/1500 | 2nd & 4th Web Roller Frame       | 2    | 1500mm m/c             |
|      | 57784/1600 | 2nd & 4th Web Roller Frame       | 2    | 1600mm m/c             |
|      | 57976/1725 | 2nd & 4th Web Roller Frame       | 2    | 1725mm m/c             |
| 9    | 57785/1500 | 4th Web Rear Roller Frame        | 1    | 1500mm m/c             |
|      | 57785/1600 | 4th Web Rear Roller Frame        | 1    | 1600mm m/c             |
|      | 57977/1725 | 4th Web Rear Roller Frame        | 1    | 1725mm m/c             |
| 10   | 57786      | Roller Plate                     | 3    | Qty x4 for 1725mm      |
| 11   | 57832      | Lower Soil Deflector             | 4    |                        |
| 12   | 57833      | Long Tie Bar                     | 2    | 1500 & 1600mm m/c      |
|      | 57883A     | Long Tie Bar                     | 2    | 1725mm m/c             |
| 13   | 57875      | Belt Adjuster                    | 8    |                        |
| 14   | 57806      | Ø110 Roller Complete (was 57881) | 13   | Qty x18 for 1725mm     |
| 15   | 57910      | Short Tie Bar                    | 1    | 1500 & 1600mm m/c      |
|      | 57910A     | Short Tie Bar                    | 1    | 1725mm m/c             |
| 16   |            |                                  |      |                        |
| 17   | 57807/28   | 28mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/32   | 32mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/36   | 36mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/42   | 42mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/45   | 45mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57807/50   | 50mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1500mm m/c             |
|      | 57988/28   | 28mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1600mm m/c             |
|      | 57988/32   | 32mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1600mm m/c             |
|      | 57988/36   | 36mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1600mm m/c             |
|      | 57988/42   | 42mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1600mm m/c             |
|      | 57973/28   | 28mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1725mm m/c             |
|      | 57973/36   | 36mm Pitch 1st,2nd,3rd Web Assy  | a/r  | 1725mm m/c             |
| 18   | 57808/28   | 28mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57808/32   | 32mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57808/36   | 36mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57808/42   | 42mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57808/50   | 50mm Pitch 4th Web Assy          | 1    | 1500mm m/c             |
|      | 57989/28   | 28mm Pitch 4th Web Assy          | 1    | 1600mm m/c             |
|      | 57989/32   | 32mm Pitch 4th Web Assy          | 1    | 1600mm m/c             |
|      | 57989/36   | 36mm Pitch 4th Web Assy          | 1    | 1600mm m/c             |
|      | 57989/42   | 42mm Pitch 4th Web Assy          | 1    | 1600mm m/c             |
|      | 57974/28   | 28mm Pitch 4th Web Assy          | 1    | 1725mm m/c             |
|      | 57974/36   | 36mm Pitch 4th Web Assy          | 1    | 1725mm m/c             |
| 19   | 57894      | 28mm Pitch Web Sprocket          | a/r  |                        |
|      | 57895      | 32mm Pitch Web Sprocket          | a/r  |                        |
|      | 57896      | 36mm Pitch Web Sprocket          | a/r  |                        |
|      | 57897      | 42mm Pitch Web Sprocket          | a/r  |                        |
|      | 57898      | 45mm Pitch Web Sprocket          | a/r  |                        |
|      | 57899      | 50mm Pitch Web Sprocket          | a/r  |                        |

# UNIWEB SPARE PARTS

3.6b

Machines from 2013

## 1st, 2nd, 3rd & 4th Webs

| Item | Part No.        | Description                                         | Qty. | Remarks                     |
|------|-----------------|-----------------------------------------------------|------|-----------------------------|
| 20   | 61084           | Flanged Roller Assembly (optional)                  | 16   | (see list at end)           |
| 21   | 61075           | Locking Collar                                      | 2    |                             |
| 22   | 61009           | 45° Grease Nipple                                   | 6    |                             |
| 23   |                 |                                                     |      |                             |
| 24   | PS488M          | Locking Collar                                      | 18   | Qty x24 for 1725mm m/c      |
| 25   |                 |                                                     |      |                             |
| 26   | RPC620.303070   | Cap                                                 | 35   | Qty x48 for 1725mm m/c      |
| 27   | RPC700.300147   | Ø95 Plain Roller c/w Bearings                       | 35   | Qty x48 for 1725mm m/c      |
| 28   | RPGM070.00446   | Felt Seal                                           | 35   | Qty x48 for 1725mm m/c      |
| 29   | RPGM089.00565   | Roller Shield                                       | 35   |                             |
| 30   | RPM180.303071   | Pivot Bush                                          | 35   | Qty x48 for 1725mm m/c      |
| 31   |                 |                                                     |      | Qty x48 for 1725mm m/c      |
| 32   |                 |                                                     |      |                             |
| 33   | SS025017/005    | Steel Spacer                                        | 8    |                             |
| 34   | SS025017/020    | Steel Spacer                                        | 12   | Qty x22 for 1725mm m/c      |
| 35   | SS025017/025    | Steel Spacer                                        | 5    |                             |
| 36   | SS050026/002    | Steel Spacer                                        | 18   |                             |
| 37   | SS060013/005    | Steel Spacer                                        | 2    | Qty x1 with boulder box     |
| 38   | SS060054/056    | Steel Spacer                                        | 2    | Qty x1 with boulder box     |
|      | <b>32719</b>    | <b>Roller Assembly Consists Of:</b>                 |      |                             |
| 39   | 0000300504      | Felt Seal                                           | 2    |                             |
| 40   | 6005RS          | Bearing                                             | 2    |                             |
| 41   | PH408           | Seal                                                | 2    |                             |
| 42   | PH77AR          | Plain Roller                                        | 1    |                             |
|      | <b>57807/28</b> | <b>28mm Pitch 1st,2nd,3rd Web Assy Consists Of:</b> |      | <b>1500mm machine</b>       |
| 43   | 57807/1         | Web Rod                                             | 79   |                             |
| 44   | 57807/2         | Joining Rod                                         | 2    |                             |
| 45   | 57807/28/1      | Web Belt                                            | 3    |                             |
| 46   | 57807/28/2      | Male Joiner c/w Rod (LH offset)                     | 1    | c/w clamp plates & setcrews |
| 47   | 57807/28/3      | Male Joiner c/w Rod (RH offset)                     | 1    | c/w clamp plates & setcrews |
| 48   |                 |                                                     |      |                             |
| 49   | 57456/28/3      | Clamp Plate                                         | 6    |                             |
| 50   | 12238/6         | Clamp Plate                                         | 240  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                                       | 480  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                                      | 24   |                             |
| 52a  | 57807/2A        | Centre Joining Rod                                  | 1    |                             |
| 52b  | 57807/28/5      | Outer Locking Plate                                 | 2    |                             |
| 52c  | 57807/28/6      | Inner Locking Plate                                 | 1    |                             |
|      | <b>57807/32</b> | <b>32mm Pitch 1st,2nd,3rd Web Assy Consists Of:</b> |      | <b>1500mm machine</b>       |
| 43   | 57807/1         | Web Rod                                             | 69   |                             |
| 44   | 57807/2         | Joining Rod                                         | 2    |                             |
| 45   | 57807/32/1      | Web Belt                                            | 3    |                             |
| 46   | 57807/32/2      | Male Joiner c/w Rod (LH offset)                     | 1    | c/w clamp plates & setcrews |
| 47   | 57807/32/3      | Male Joiner c/w Rod (RH offset)                     | 1    | c/w clamp plates & setcrews |
| 48   |                 |                                                     |      |                             |
| 49   | 57456/28/3      | Clamp Plate                                         | 6    |                             |
| 50   | 12238/6         | Clamp Plate                                         | 210  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                                       | 420  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                                      | 24   |                             |

# 3.6c

# UNIWEB SPARE PARTS

Machines from 2013

## 1st, 2nd, 3rd & 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
| 52a  | 57807/2A        | Centre Joining Rod                     | 1    | 1500mm machine              |
| 52b  | 57456/32/2      | Outer Locking Plate                    | 2    |                             |
| 52c  | 57456/32/2A     | Inner Locking Plate                    | 1    |                             |
|      | <b>57807/36</b> | <b>36mm Pitch 1st,2nd,3rd Web Assy</b> |      |                             |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57807/1         | Web Rod                                | 61   | c/w clamp plates & setcrews |
| 44   | 57807/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/36/1      | Web Belt                               | 3    |                             |
| 46   | 57807/36/2      | Male Joiner c/w Rod (LH offset)        | 1    |                             |
| 47   | 57807/36/3      | Male Joiner c/w Rod (RH offset)        | 1    |                             |
| 48   | 57456/36/2      | 'H' Piece                              | 3    |                             |
| 49   | 57456/36/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 183  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 366  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57807/42</b> | <b>42mm Pitch 1st,2nd,3rd Web Assy</b> |      | 1500mm machine              |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57807/1         | Web Rod                                | 52   | c/w clamp plates & setcrews |
| 44   | 57807/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/42/1      | Web Belt                               | 3    |                             |
| 46   | 57807/42/2      | Male Joiner c/w Rod (LH offset)        | 1    |                             |
| 47   | 57807/42/3      | Male Joiner c/w Rod (RH offset)        | 1    |                             |
| 48   | 57456/42/2      | 'H' Piece                              | 3    |                             |
| 49   | 57456/42/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 156  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 312  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57807/45</b> | <b>45mm Pitch 1st,2nd,3rd Web Assy</b> |      | 1500mm machine              |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57807/1         | Web Rod                                | -    | c/w clamp plates & setcrews |
| 44   | 57807/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/45/1      | Web Belt                               | 3    |                             |
| 46   | 57807/45/2      | Male Joiner c/w Rod (LH offset)        | 1    |                             |
| 47   | 57807/45/3      | Male Joiner c/w Rod (RH offset)        | 1    |                             |
| 48   | 57058/45/3HD    | 'H' Piece                              | 3    |                             |
| 49   | 57058/45/4HD    | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | -    |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | -    |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57807/50</b> | <b>50mm Pitch 1st,2nd,3rd Web Assy</b> |      | 1500mm machine              |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57807/1         | Web Rod                                | -    | c/w clamp plates & setcrews |
| 44   | 57807/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/50/1      | Web Belt                               | 3    |                             |
| 46   | 57807/50/2      | Male Joiner c/w Rod (LH offset)        | 1    |                             |
| 47   | 57807/50/3      | Male Joiner c/w Rod (RH offset)        | 1    |                             |
| 48   | 59238/2         | 'H' Piece                              | 3    |                             |
| 49   | 59238/3         | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | -    |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | -    |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |

# UNIWEB SPARE PARTS

3.6d

Machines from 2013

## 1st, 2nd, 3rd & 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
|      | <b>57988/28</b> | <b>28mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1600mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57988/1         | Web Rod                                | 79   |                             |
| 44   | 57988/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/28/1      | Web Belt                               | 3    |                             |
| 46   | 57988/28/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57988/28/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   |                 |                                        |      |                             |
| 49   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 240  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 488  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 12   |                             |
| 52a  | 57456/2A        | Centre Joining Rod                     | 1    |                             |
| 52b  | 57807/28/5      | Outer Joining Lock                     | 2    |                             |
| 52c  | 57807/28/6      | Inner Joining Lock                     | 1    |                             |
|      | <b>57988/32</b> | <b>32mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1600mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57988/1         | Web Rod                                | 70   |                             |
| 44   | 57988/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/32/1      | Web Belt                               | 3    |                             |
| 46   | 57988/32/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57988/32/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   |                 |                                        |      |                             |
| 49   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 210  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 420  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
| 52a  | 57456/2A        | Centre Joining Rod                     | 1    |                             |
| 52b  | 57456/32/2      | Outer Joining Lock                     | 2    |                             |
| 52c  | 57456/32/2A     | Inner Joining Lock                     | 1    |                             |
|      | <b>57988/36</b> | <b>36mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1600mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57988/1         | Web Rod                                | 61   |                             |
| 44   | 57988/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/36/1      | Web Belt                               | 3    |                             |
| 46   | 57988/36/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57988/36/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   | 57456/36/2      | 'H' Piece                              | 3    |                             |
| 49   | 57456/36/3      | Clamp Plate                            | 6    |                             |
| 50   | 12238/6         | Clamp Plate                            | 183  |                             |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 366  |                             |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57988/42</b> | <b>42mm Pitch 1st,2nd,3rd Web Assy</b> |      | <b>1600mm machine</b>       |
|      |                 | <b>Consists Of:</b>                    |      |                             |
| 43   | 57988/1         | Web Rod                                | 52   |                             |
| 44   | 57988/2         | Joining Rod                            | 2    |                             |
| 45   | 57807/42/1      | Web Belt                               | 3    |                             |
| 46   | 57988/42/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 47   | 57988/42/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 48   | 57456/42/2      | 'H' Piece                              | 3    |                             |
| 49   | 57456/42/3      | Clamp Plate                            | 6    |                             |

Machines from 2013

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks        |
|------|-----------------|----------------------------------------|------|----------------|
| 50   | 12238/6         | Clamp Plate                            | 156  | 1725mm machine |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 312  |                |
| 52   | 22016006/025    | M6x25 Setscrew                         | 24   |                |
|      | <b>57973/28</b> | <b>28mm Pitch 1st,2nd,3rd Web Assy</b> |      |                |
|      |                 | <b>Consists Of:</b>                    |      |                |
| 43   | 57973/1         | Web Rod                                | 79   |                |
| 44   | 57973/2         | Joining Rod                            | 2    |                |
| 45   | -               | Web Belt                               | 4    |                |
| 46   | 57973/28/2      | Male Joiner c/w Rod (LH offset)        | 1    |                |
| 47   | 57973/28/3      | Male Joiner c/w Rod (RH offset)        | 1    |                |
| 48   |                 |                                        |      | 1725mm machine |
| 49   | 57456/28/3      | Clamp Plate                            | 8    |                |
| 50   | 12238/6         | Clamp Plate                            | 316  |                |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 632  |                |
| 52   | 22016006/025    | M6x25 Setscrew                         | 16   |                |
| 52a  | 57973/3         | Centre Joining Rod                     | 1    |                |
| 52b  | 57807/28/5      | Outer Joining Lock                     | 2    |                |
| 52c  | 57807/28/6      | Inner Joining Lock                     | 1    |                |
|      | <b>57973/36</b> | <b>36mm Pitch 1st,2nd,3rd Web Assy</b> |      |                |
|      |                 | <b>Consists Of:</b>                    |      |                |
| 43   | 57973/1         | Web Rod                                | 61   | 1725mm machine |
| 44   | 57973/2         | Joining Rod                            | 2    |                |
| 45   | 57973/36/1      | Web Belt                               | 4    |                |
| 46   | 57973/36/2      | Male Joiner c/w Rod (LH offset)        | 1    |                |
| 47   | 57973/36/3      | Male Joiner c/w Rod (RH offset)        | 1    |                |
| 48   | 57456/36/2      | 'H' Piece                              | 4    |                |
| 49   | 57456/36/3      | Clamp Plate                            | 8    |                |
| 50   | 12238/6         | Clamp Plate                            | 244  |                |
| 51   | 57058/3         | Ø5.5x21 Rivet                          | 488  |                |
| 52   | 22016006/025    | M6x25 Setscrew                         | 32   |                |
|      |                 |                                        |      | 1500mm machine |
|      | <b>57808/28</b> | <b>28mm Pitch 4th Web Consists Of:</b> |      |                |
| 53   | 57807/1         | Web Rod                                | 136  |                |
| 54   | 57807/2         | Joining Rod                            | 2    |                |
| 55   | 57808/28/1      | Web Belt                               | 3    |                |
| 56   | 57807/28/2      | Male Joiner c/w Rod (LH offset)        | 1    |                |
| 57   | 57807/28/3      | Male Joiner c/w Rod (RH offset)        | 1    |                |
| 58   |                 |                                        |      |                |
| 59   | 57456/28/3      | Clamp Plate                            | 6    |                |
| 60   | 12238/6         | Clamp Plate                            | 408  |                |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 816  |                |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                |
| 62a  | 57807/2A        | Centre Joining Rod                     | 1    |                |
| 62b  | 57807/28/5      | Outer Joining Lock                     | 2    |                |
| 62c  | 57807/28/6      | Inner Joining Lock                     | 1    |                |

Machines from 2013

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
|      | <b>57808/32</b> | <b>32mm Pitch 4th Web Consists Of:</b> |      | <b>1500mm machine</b>       |
| 53   | 57807/1         | Web Rod                                | 121  |                             |
| 54   | 57807/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/32/1      | Web Belt                               | 3    |                             |
| 56   | 57807/32/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/32/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   |                 |                                        |      |                             |
| 59   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 368  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 736  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
| 62a  | 57807/2A        | Centre Joining Rod                     | 1    |                             |
| 62b  | 57456/32/2      | Outer Joining Lock                     | 2    |                             |
| 62c  | 57456/32/2A     | Inner Joining Lock                     | 1    |                             |
|      | <b>57808/36</b> | <b>36mm Pitch 4th Web Consists Of:</b> |      | <b>1500mm machine</b>       |
| 53   | 57807/1         | Web Rod                                | 106  |                             |
| 54   | 57807/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/36/1      | Web Belt                               | 3    |                             |
| 56   | 57807/36/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/36/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/36/2      | 'H' Piece                              | 3    |                             |
| 59   | 57456/36/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 315  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 630  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57808/42</b> | <b>42mm Pitch 4th Web Consists Of:</b> |      | <b>1500mm machine</b>       |
| 53   | 57807/1         | Web Rod                                | 90   |                             |
| 54   | 57807/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/42/1      | Web Belt                               | 3    |                             |
| 56   | 57807/42/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/42/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/42/2      | 'H' Piece                              | 3    |                             |
| 59   | 57456/42/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 270  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 540  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57808/50</b> | <b>50mm Pitch 4th Web Consists Of:</b> |      | <b>1500mm machine</b>       |
| 53   | 57807/1         | Web Rod                                | 75   |                             |
| 54   | 57807/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/50/1      | Web Belt                               | 3    |                             |
| 56   | 57807/50/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/50/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 59238/2         | 'H' Piece                              | 3    |                             |
| 59   | 59238/3         | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 225  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 450  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |

Machines from 2013

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                            | Qty. | Remarks                     |
|------|-----------------|----------------------------------------|------|-----------------------------|
|      | <b>57989/28</b> | <b>28mm Pitch 4th Web Consists Of:</b> |      | <b>1600mm machine</b>       |
| 53   | 57988/1         | Web Rod                                | 136  |                             |
| 54   | 57988/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/28/1      | Web Belt                               | 3    |                             |
| 56   | 57807/28/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57807/28/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   |                 |                                        |      |                             |
| 59   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 408  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 816  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 12   |                             |
| 62a  | 57456/2A        | Centre Joining Rod                     | 1    |                             |
| 62b  | 57807/28/5      | Outer Joining Lock                     | 2    |                             |
| 62c  | 57807/28/6      | Inner Joining Lock                     | 1    |                             |
|      | <b>57989/32</b> | <b>32mm Pitch 4th Web Consists Of:</b> |      | <b>1600mm machine</b>       |
| 53   | 57988/1         | Web Rod                                | 122  |                             |
| 54   | 57988/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/32/1      | Web Belt                               | 3    |                             |
| 56   | 57988/32/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57988/32/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   |                 |                                        |      |                             |
| 59   | 57456/28/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 368  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 736  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
| 62a  | 57456/2A        | Centre Joining Rod                     | 1    |                             |
| 62b  | 57456/32/2      | Outer Joining Lock                     | 2    |                             |
| 62c  | 57456/32/2A     | Inner Joining Lock                     | 1    |                             |
|      | <b>57989/36</b> | <b>36mm Pitch 4th Web Consists Of:</b> |      | <b>1600mm machine</b>       |
| 53   | 57988/1         | Web Rod                                | 106  |                             |
| 54   | 57988/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/36/1      | Web Belt                               | 3    |                             |
| 56   | 57988/36/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57988/36/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/36/2      | 'H' Piece                              | 3    |                             |
| 59   | 57456/36/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 315  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 630  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |
|      | <b>57989/42</b> | <b>42mm Pitch 4th Web Consists Of:</b> |      | <b>1600mm machine</b>       |
| 53   | 57988/1         | Web Rod                                | 90   |                             |
| 54   | 57988/2         | Joining Rod                            | 2    |                             |
| 55   | 57808/42/1      | Web Belt                               | 3    |                             |
| 56   | 57988/42/2      | Male Joiner c/w Rod (LH offset)        | 1    | c/w clamp plates & setcrews |
| 57   | 57988/42/3      | Male Joiner c/w Rod (RH offset)        | 1    | c/w clamp plates & setcrews |
| 58   | 57456/42/2      | 'H' Piece                              | 3    |                             |
| 59   | 57456/42/3      | Clamp Plate                            | 6    |                             |
| 60   | 12238/6         | Clamp Plate                            | 270  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                          | 540  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                         | 24   |                             |

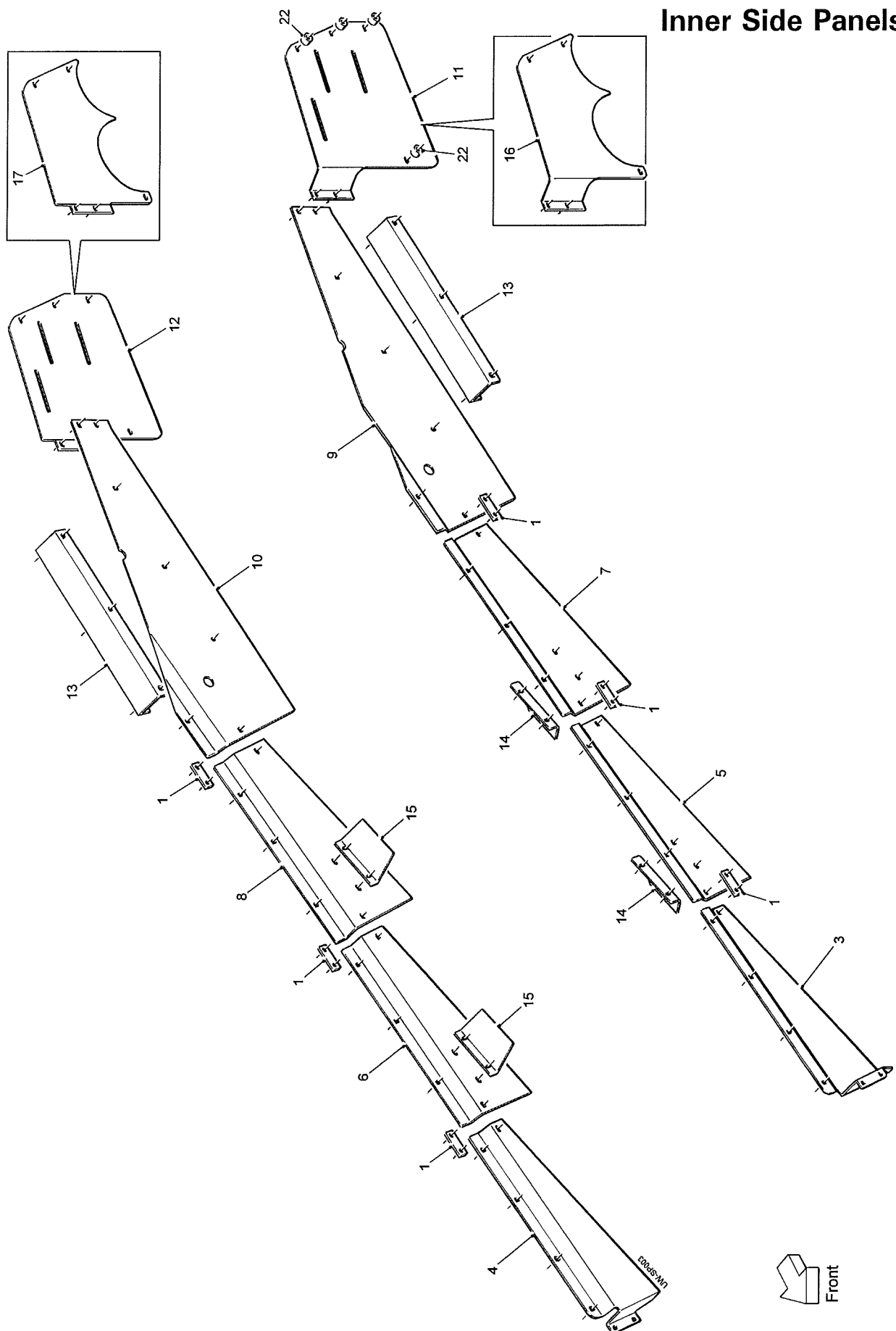
Machines from 2013

## 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.        | Description                                 | Qty. | Remarks                     |
|------|-----------------|---------------------------------------------|------|-----------------------------|
|      | <b>57974/28</b> | <b>28mm Pitch 4th Web Consists Of:</b>      |      | <b>1725mm machine</b>       |
| 53   | 57973/1         | Web Rod                                     | 136  |                             |
| 54   | 57973/2         | Joining Rod                                 | 2    |                             |
| 55   | 57974/28/1      | Web Belt                                    | 4    |                             |
| 56   | 57973/28/2      | Male Joiner c/w Rod (LH offset)             | 1    | c/w clamp plates & setcrews |
| 57   | 57973/28/3      | Male Joiner c/w Rod (RH offset)             | 1    | c/w clamp plates & setcrews |
| 58   |                 |                                             |      |                             |
| 59   | 57456/28/3      | Clamp Plate                                 | 8    |                             |
| 60   | 12238/6         | Clamp Plate                                 | 544  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                               | 1088 |                             |
| 62   | 22016006/025    | M6x25 Setscrew                              | 16   |                             |
| 62a  | 57973/3         | Centre Joining rod                          | 1    |                             |
| 62b  | 57807/28/5      | Outer Joining Lock                          | 2    |                             |
| 62c  | 57807/28/6      | Inner Joining Lock                          | 2    |                             |
|      | <b>57974/36</b> | <b>36mm Pitch 4th Web Consists Of:</b>      |      | <b>1725mm machine</b>       |
| 53   | 57973/1         | Web Rod                                     | 106  |                             |
| 54   | 57973/2         | Joining Rod                                 | 2    |                             |
| 55   | 57974/36/1      | Web Belt                                    | 4    |                             |
| 56   | 57973/36/2      | Male Joiner c/w Rod (LH offset)             | 1    | c/w clamp plates & setcrews |
| 57   | 57973/36/3      | Male Joiner c/w Rod (RH offset)             | 1    | c/w clamp plates & setcrews |
| 58   | 57456/36/2      | 'H' Piece                                   | 4    |                             |
| 59   | 57456/36/3      | Clamp Plate                                 | 8    |                             |
| 60   | 12238/6         | Clamp Plate                                 | 424  |                             |
| 61   | 57058/3         | Ø5.5x21 Rivet                               | 848  |                             |
| 62   | 22016006/025    | M6x25 Setscrew                              | 32   |                             |
|      | <b>61084</b>    | <b>Flanged Roller Assembly Consists Of:</b> |      |                             |
| 63   | 0000300504      | Felt Seal                                   | 2    |                             |
| 64   | 6005RS          | Bearing                                     | 2    |                             |
| 65   | 61078           | Flanged Steel Roller                        | 1    |                             |
| 66   | 61079           | Spindle                                     | 1    |                             |
| 67   | PH408           | Seal                                        | 2    |                             |
| 68   | PS843           | Ø25 External Circlip                        | 2    |                             |
|      |                 |                                             |      |                             |
| 69   | 61076/28/22     | 28mm Pitch Split Sprocket                   | a/r  |                             |
|      | 61076/36/16     | 36mm Pitch Split Sprocket                   | a/r  |                             |
| 70   | 61077           | Split Hub                                   | a/r  |                             |



## Inner Side Panels

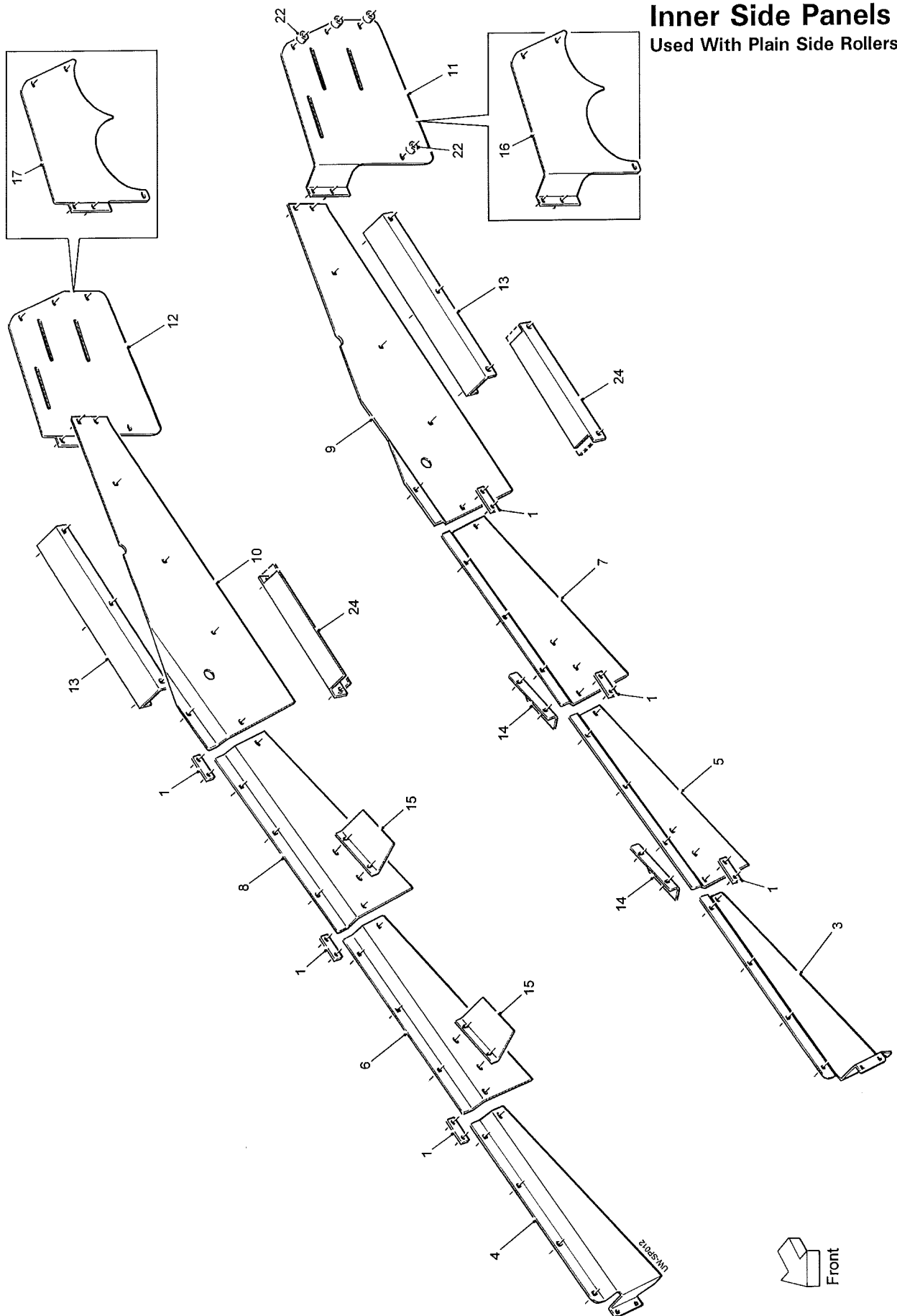


## Inner Side Panels

| Item | Part No.     | Description                              | Qty. | Remarks                 |
|------|--------------|------------------------------------------|------|-------------------------|
| 1    | 54013        | Joining Strip                            | 6    |                         |
| 2    |              |                                          |      |                         |
| 3    | 57789/1500   | 1st Web LH Side Panel                    | 1    | 1500mm m/c              |
|      | 57789/1600   | 1st Web LH Side Panel                    | 1    | 1600 & 1725mm m/c       |
| 4    | 57790/1500   | 1st Web RH Side Panel                    | 1    | 1500mm m/c              |
|      | 57790/1600   | 1st Web RH Side Panel                    | 1    | 1600 & 1725mm m/c       |
| 5    | 57791/1500   | 2nd Web LH Side Panel                    | 1    | 1500mm m/c              |
|      | 57791        | 2nd Web LH Side Panel                    | 1    | 1600 & 1725mm m/c       |
| 6    | 57792/1500   | 2nd Web RH Side Panel                    | 1    | 1500mm m/c              |
|      | 57791        | 2nd Web RH Side Panel                    | 1    | 1600 & 1725mm m/c       |
| 7    | 57793/1500   | 3rd Web LH Side Panel                    | 1    | 1500mm m/c              |
|      | 57793        | 3rd Web LH Side Panel                    | 1    | 1600 & 1725mm m/c       |
| 8    | 57794/1500   | 3rd Web RH Side Panel                    | 1    | 1500mm m/c              |
|      | 57793        | 3rd Web RH Side Panel                    | 1    | 1600 & 1725mm m/c       |
| 9    | 57795/1500   | 4th Web LH Side Panel                    | 1    | 1500mm m/c              |
|      | 57795        | 4th Web LH Side Panel                    | 1    | 1600 & 1725mm m/c       |
| 10   | 57796/1500   | 4th Web RH Side Panel                    | 1    | 1500mm m/c              |
|      | 57795        | 4th Web RH Side Panel                    | 1    | 1600 & 1725mm m/c       |
| 11   | 57797/1500   | Rear LH Side Panel (without boulder box) | 1    | 1500mm m/c              |
|      | 57797/1600   | Rear LH Side Panel (without boulder box) | 1    | 1600 & 1725mm m/c       |
| 12   | 57798/1500   | Rear RH Side Panel (without boulder box) | 1    | 1500mm m/c              |
|      | 57798/1600   | Rear RH Side Panel (without boulder box) | 1    | 1600 & 1725mm m/c       |
| 13   | 57810        | Panel Support                            | 2    | 1500mm m/c              |
|      | 57810A       | Panel Support                            | 2    | 1600 & 1725mm m/c       |
| 14   | 57830        | Upper LH Soil Deflector                  | 2    |                         |
| 15   | 57831        | Upper RH Soil Deflector                  | 2    |                         |
| 16   | 57872/1500   | Rear LH Side Panel (with boulder box)    | 1    | 1500mm m/c              |
|      | 57872/1600   | Rear LH Side Panel (with boulder box)    | 1    | 1600 & 1725mm m/c       |
| 17   | 57873/1500   | Rear RH Side Panel (with boulder box)    | 1    | 1500mm m/c              |
|      | 57873/1600   | Rear RH Side Panel (with boulder box)    | 1    | 1600 & 1725mm m/c       |
| 18   |              |                                          |      |                         |
| 19   |              |                                          |      |                         |
| 20   |              |                                          |      |                         |
| 21   |              |                                          |      |                         |
| 22   | SS025017/025 | Steel Spacer                             | 8    | Qty x6 with boulder box |

Machines from 2013

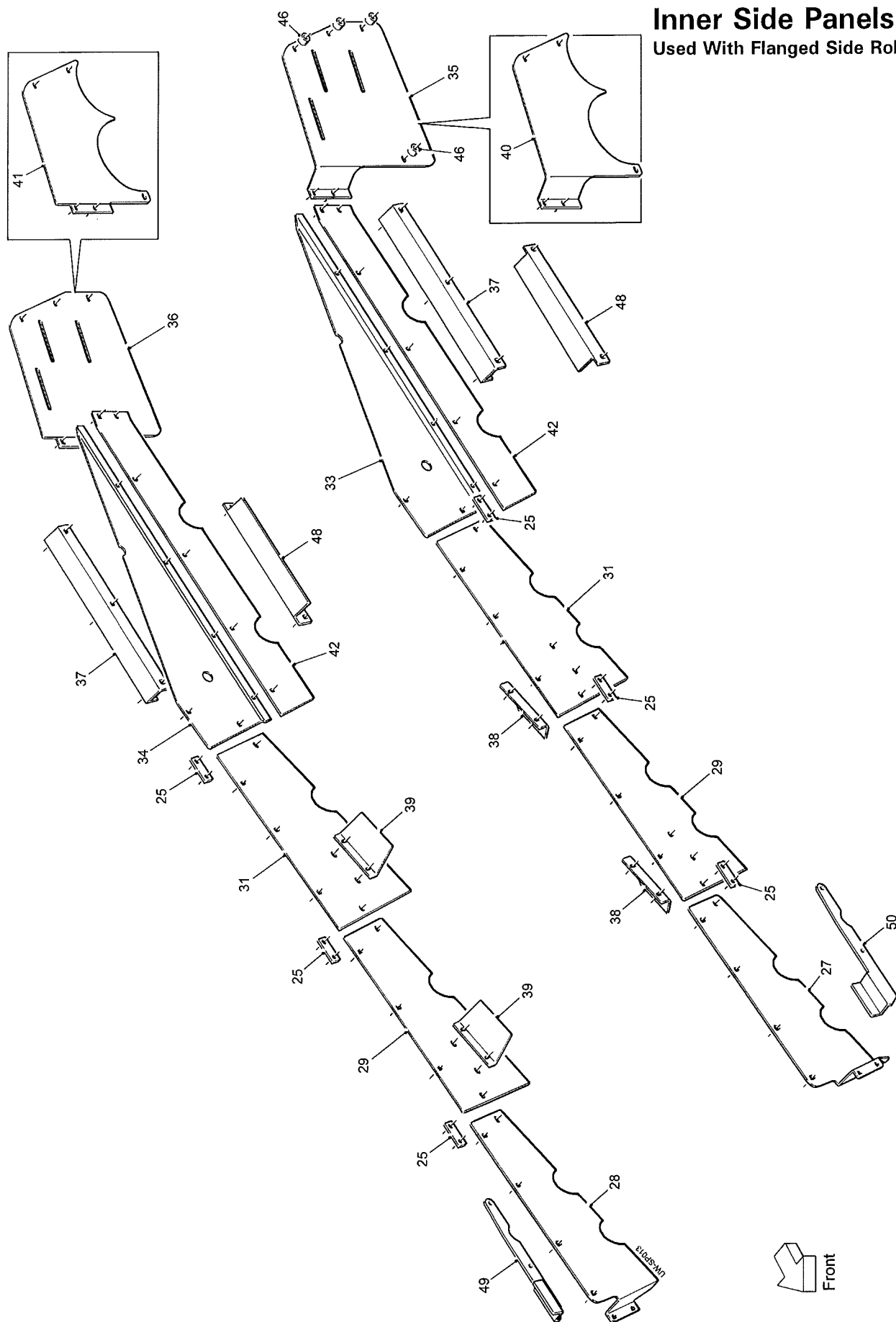
## Inner Side Panels Used With Plain Side Rollers



Machines from 2013

**Inner Side Panels**

Used With Flanged Side Rollers



Machines from 2013

**Inner Side Panels**

| Item | Part No.     | Description                                                       | Qty. | Remarks                 |
|------|--------------|-------------------------------------------------------------------|------|-------------------------|
|      |              | <b>Inner Side Panels Used With Plain Side Rollers Consist Of:</b> |      |                         |
| 1    | 54013        | Joining Strip                                                     | 6    |                         |
| 2    |              |                                                                   |      |                         |
| 3    | 57789/1500   | 1st Web LH Side Panel                                             | 1    | 1500mm m/c              |
|      | 57789/1600   | 1st Web LH Side Panel                                             | 1    | 1600 & 1725mm m/c       |
| 4    | 57790/1500   | 1st Web RH Side Panel                                             | 1    | 1500mm m/c              |
|      | 57790/1600   | 1st Web RH Side Panel                                             | 1    | 1600 & 1725mm m/c       |
| 5    | 57791/1500   | 2nd Web LH Side Panel                                             | 1    | 1500mm m/c              |
|      | 57791        | 2nd Web LH Side Panel                                             | 1    | 1600 & 1725mm m/c       |
| 6    | 57792/1500   | 2nd Web RH Side Panel                                             | 1    | 1500mm m/c              |
|      | 57791        | 2nd Web RH Side Panel                                             | 1    | 1600 & 1725mm m/c       |
| 7    | 57793/1500   | 3rd Web LH Side Panel                                             | 1    | 1500mm m/c              |
|      | 57793        | 3rd Web LH Side Panel                                             | 1    | 1600 & 1725mm m/c       |
| 8    | 57794/1500   | 3rd Web RH Side Panel                                             | 1    | 1500mm m/c              |
|      | 57793        | 3rd Web RH Side Panel                                             | 1    | 1600 & 1725mm m/c       |
| 9    | 57795/1500   | 4th Web LH Side Panel                                             | 1    | 1500mm m/c              |
|      | 57795        | 4th Web LH Side Panel                                             | 1    | 1600 & 1725mm m/c       |
| 10   | 57796/1500   | 4th Web RH Side Panel                                             | 1    | 1500mm m/c              |
|      | 57795        | 4th Web RH Side Panel                                             | 1    | 1600 & 1725mm m/c       |
| 11   | 57797/1500   | Rear LH Side Panel (without boulder box)                          | 1    | 1500mm m/c              |
|      | 57797/1600   | Rear LH Side Panel (without boulder box)                          | 1    | 1600 & 1725mm m/c       |
| 12   | 57798/1500   | Rear RH Side Panel (without boulder box)                          | 1    | 1500mm m/c              |
|      | 57798/1600   | Rear RH Side Panel (without boulder box)                          | 1    | 1600 & 1725mm m/c       |
| 13   | 57810        | Panel Support                                                     | 2    | 1500mm m/c              |
|      | 57810A       | Panel Support                                                     | 2    | 1600 & 1725mm m/c       |
| 14   | 57830        | Upper LH Soil Deflector                                           | 2    |                         |
| 15   | 57831        | Upper RH Soil Deflector                                           | 2    |                         |
| 16   | 57872/1500   | Rear LH Side Panel (with boulder box)                             | 1    | 1500mm m/c              |
|      | 57872/1600   | Rear LH Side Panel (with boulder box)                             | 1    | 1600 & 1725mm m/c       |
| 17   | 57873/1500   | Rear RH Side Panel (with boulder box)                             | 1    | 1500mm m/c              |
|      | 57873/1600   | Rear RH Side Panel (with boulder box)                             | 1    | 1600 & 1725mm m/c       |
| 18   |              |                                                                   |      |                         |
| 19   |              |                                                                   |      |                         |
| 20   |              |                                                                   |      |                         |
| 21   |              |                                                                   |      |                         |
| 22   | SS025017/025 | Steel Spacer                                                      | 8    | Qty x6 with boulder box |
| 23   |              |                                                                   |      |                         |
| 24   | 61100        | Panel Support                                                     | 2    | 1500mm m/c              |
|      | 61100A       | Panel Support                                                     | 2    | 1600 & 1725mm m/c       |

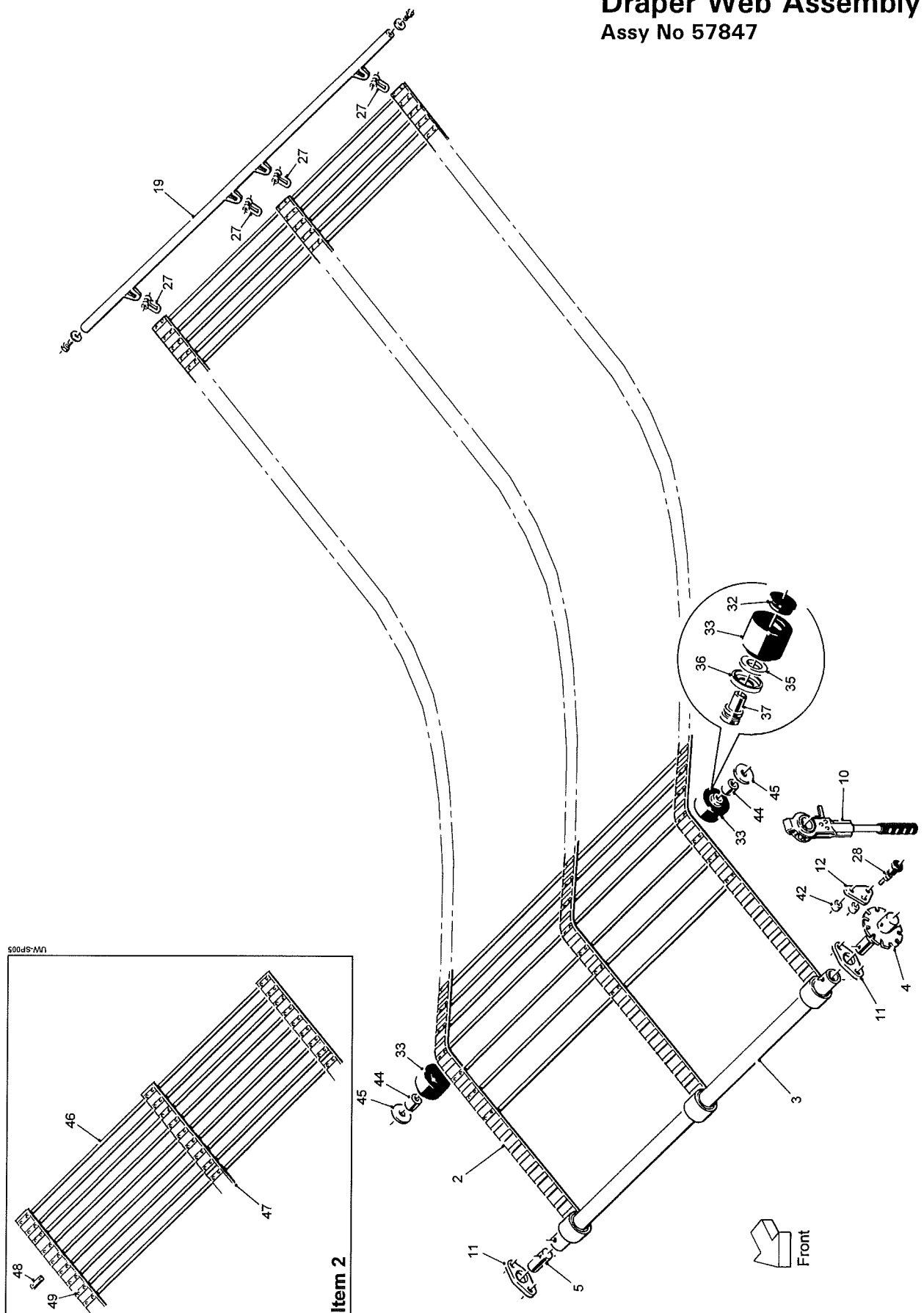
**3.7c****UNIWEB SPARE PARTS**

Machines from 2013

**Inner Side Panels**

| Item | Part No.     | Description                                                                          | Qty. | Remarks                 |
|------|--------------|--------------------------------------------------------------------------------------|------|-------------------------|
| 25   | 54013        | <b>Inner Side Panels Used With Flanged Side Rollers Consist Of:</b><br>Joining Strip | 6    |                         |
| 26   |              |                                                                                      |      |                         |
| 27   | 57789A/1600  | 1st Web LH Side Panel                                                                | 1    | 1600 & 1725mm m/c       |
| 28   | 57790A/1600  | 1st Web RH Side Panel                                                                | 1    | 1600 & 1725mm m/c       |
| 29   | 57791A       | 2nd Web Side Panel                                                                   | 1    | 1600 & 1725mm m/c       |
| 30   |              |                                                                                      |      |                         |
| 31   | 57793A       | 3rd Web Side Panel                                                                   | 1    | 1600 & 1725mm m/c       |
| 32   |              |                                                                                      |      |                         |
| 33   | 61080        | 4th Web Upper LH Side Panel                                                          | 1    | 1600 & 1725mm m/c       |
| 34   | 61081        | 4th Web Upper RH Side Panel                                                          | 1    | 1600 & 1725mm m/c       |
| 35   | 57797/1600   | Rear LH Side Panel (without boulder box)                                             | 1    | 1600 & 1725mm m/c       |
| 36   | 57798/1600   | Rear RH Side Panel (without boulder box)                                             | 1    | 1600 & 1725mm m/c       |
| 37   | 61083A       | Panel Support                                                                        | 2    | 1600 & 1725mm m/c       |
| 38   | 57830        | Upper LH Soil Deflector                                                              | 2    |                         |
| 39   | 57831        | Upper RH Soil Deflector                                                              | 2    |                         |
| 40   | 57872/1600   | Rear LH Side Panel (with boulder box)                                                | 1    | 1600 & 1725mm m/c       |
| 41   | 57873/1600   | Rear RH Side Panel (with boulder box)                                                | 1    | 1600 & 1725mm m/c       |
| 42   | 61082A       | 4th Web Lower Side Panel                                                             | 2    | 1600 & 1725mm m/c       |
| 43   |              |                                                                                      |      |                         |
| 44   |              |                                                                                      |      |                         |
| 45   |              |                                                                                      |      |                         |
| 46   | SS025017/025 | Steel Spacer                                                                         | 8    |                         |
| 47   |              |                                                                                      |      |                         |
| 48   | 61100A       | Panel Support                                                                        | 2    | Qty x6 with boulder box |
| 49   | 61108A       | Panel Support                                                                        | 1    |                         |
| 50   | 61109A       | Panel Support                                                                        | 1    |                         |

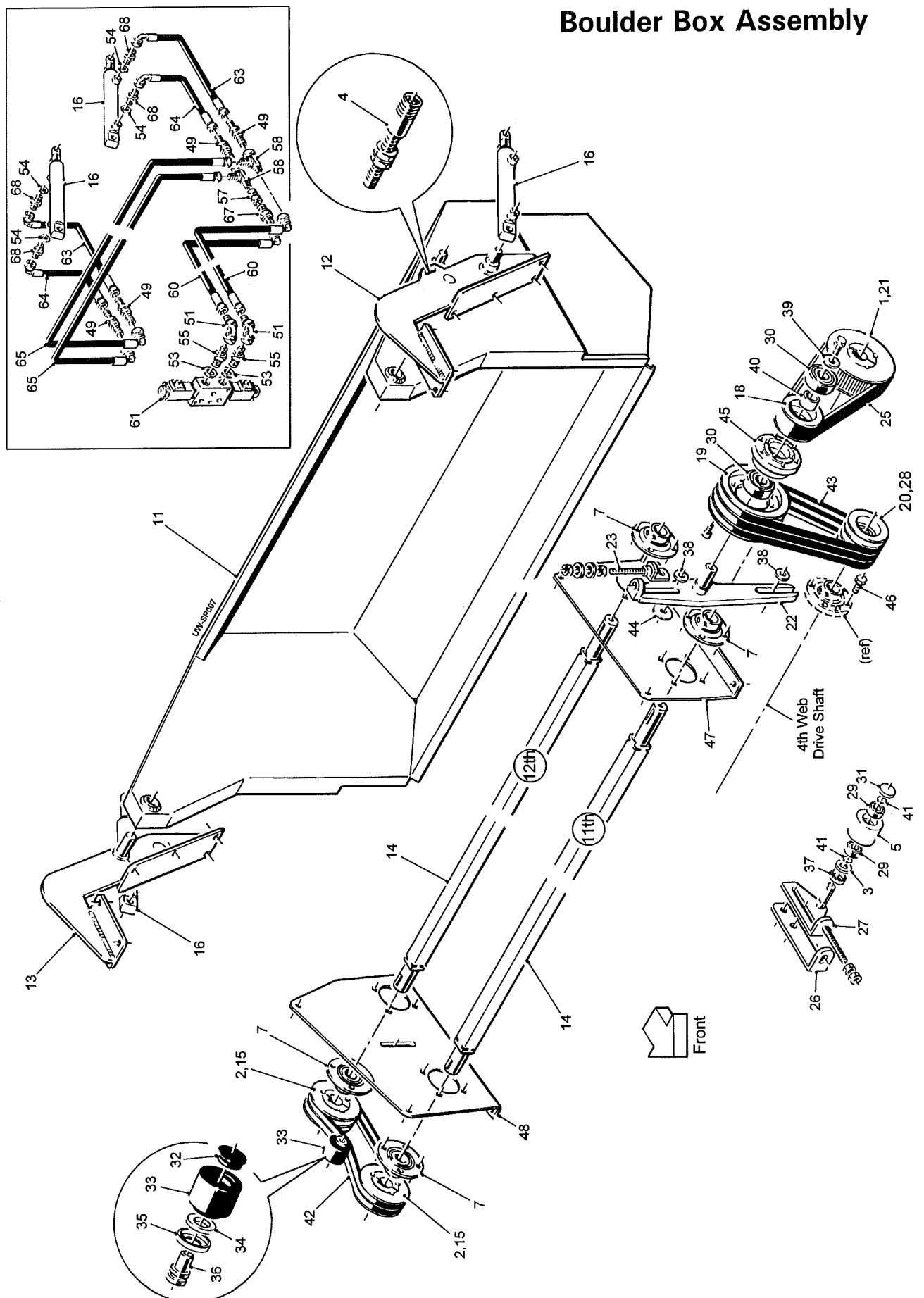
## Draper Web Assembly Assy No 57847



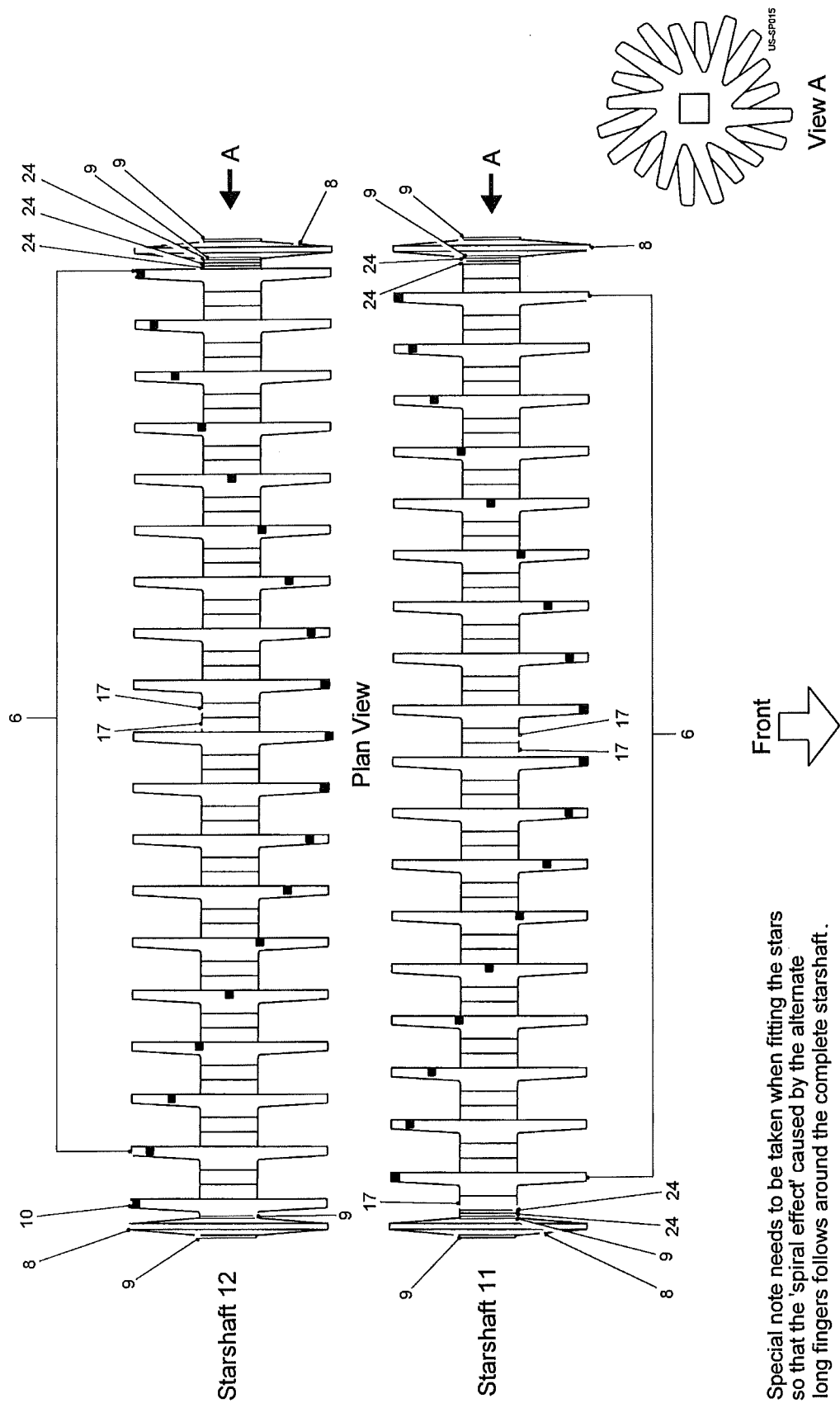
**3.8a****UNIWEB SPARE PARTS****Draper Web Assembly****Assy No 57847**

| Item | Part No.      | Description                             | Qty. | Remarks           |
|------|---------------|-----------------------------------------|------|-------------------|
| 1    |               |                                         |      |                   |
| 2    | 57809         | Draper Web Assy (1500mm machine)        | 1    | (see list at end) |
| 3    | 57813         | Front Adjuster Tube                     | 1    | 1500mm machine    |
| 4    | 57814         | End Spigot                              | 1    |                   |
| 5    | 57815         | End Spigot                              | 1    |                   |
| 6    |               |                                         |      |                   |
| 7    |               |                                         |      |                   |
| 8    |               |                                         |      |                   |
| 9    |               |                                         |      |                   |
| 10   | 57820         | Ratchet c/w Handle                      | 1    |                   |
| 11   | 57821         | Support Plate                           | 2    |                   |
| 12   | 57822         | Plunger Mount                           | 1    |                   |
| 13   |               |                                         |      |                   |
| 14   |               |                                         |      |                   |
| 15   |               |                                         |      |                   |
| 16   |               |                                         |      |                   |
| 17   |               |                                         |      |                   |
| 18   |               |                                         |      |                   |
| 19   | 57876         | Support Bar                             | 1    | 1500mm machine    |
| 20   |               |                                         |      |                   |
| 21   |               |                                         |      |                   |
| 22   |               |                                         |      |                   |
| 23   |               |                                         |      |                   |
| 24   |               |                                         |      |                   |
| 25   |               |                                         |      |                   |
| 26   |               |                                         |      |                   |
| 27   | H171          | Shackle                                 | 4    |                   |
| 28   | HERF7012      | Indexing Plunger                        | 1    |                   |
| 29   |               |                                         |      |                   |
| 30   |               |                                         |      |                   |
| 31   |               |                                         |      |                   |
| 32   | RPC620.303070 | Cap                                     | 2    |                   |
| 33   | RPC700.300147 | Ø95 Plain Roller c/w Bearings           | 2    |                   |
| 34   |               |                                         |      |                   |
| 35   | RPGM070.00446 | Felt Seal                               | 2    |                   |
| 36   | RPGM089.00565 | Roller Shield                           | 2    |                   |
| 37   | RPM180.303071 | Pivot Bush                              | 2    |                   |
| 38   |               |                                         |      |                   |
| 39   |               |                                         |      |                   |
| 40   |               |                                         |      |                   |
| 41   |               |                                         |      |                   |
| 42   | SS025011/022  | Steel Spacer                            | 2    |                   |
| 43   |               |                                         |      |                   |
| 44   | SS040017/045  | Steel Spacer                            | 2    |                   |
| 45   | SS070017/005  | Steel Spacer                            | 2    |                   |
|      | <b>57809</b>  | <b>Draper Web Assembly Consists Of:</b> |      |                   |
| 46   | 57807/1       | Web Rod                                 | 50   |                   |
| 47   | 57809/1       | Web Belt                                | 3    |                   |
| 48   | 12238/6       | Clamp Plate                             | 150  |                   |
| 49   | 57058/3       | Ø5.5x21 Rivet                           | 300  |                   |

## Boulder Box Assembly



## Boulder Box Assembly



## Boulder Box Assembly

| Item | Part No.      | Description                                                          | Qty. | Remarks |
|------|---------------|----------------------------------------------------------------------|------|---------|
| 1    | 33042         | Taperlock Bush (3020-45)                                             | 1    |         |
| 2    | 33162         | Taperlock Bush (2012-45)                                             | 2    |         |
| 3    | 0000300504    | Felt Seal                                                            | 1    |         |
| 4    | 36124         | Proximity Sensor                                                     | 1    |         |
| 5    | 37508         | Ø75 Steel Roller                                                     | 1    |         |
| 6    | 57001         | 5 + 5 Finger Star (40mm wide)                                        | 36   |         |
| 7    | 57002         | Bearing                                                              | 4    |         |
| 8    | 57036         | End Disc                                                             | 4    |         |
| 9    | 57039         | Retaining Washer (2.6mm wide)                                        | 8    |         |
| 10   | 57203         | 10 Finger star (30mm wide)                                           | 1    |         |
| 11   | 57233         | Boulder Box                                                          | 1    |         |
| 12   | 57234         | LH Bracket                                                           | 1    |         |
| 13   | 57235         | RH Bracket                                                           | 1    |         |
| 14   | 57747         | Star Shaft                                                           | 2    |         |
| 15   | 57255         | Ø160 Pulley                                                          | 2    |         |
| 16   | 57295         | Hydraulic Ram                                                        | 2    |         |
| 17   | 57324         | Star Spacer (25mm wide)                                              | 73   |         |
| 18   | 57744A        | 32T Pulley (4 hole)                                                  | 1    |         |
| 19   | 57986         | Triple Pulley                                                        | 1    |         |
| 20   | 57333         | Ø132 Pulley                                                          | 1    |         |
| 21   | 57745         | 56T Pulley                                                           | 1    |         |
| 22   | 57748         | Tensioner Slide                                                      | 1    |         |
| 23   | RPA610.304444 | Adjuster                                                             | 1    |         |
| 24   | 57038         | Spacer (5mm wide)                                                    | 7    |         |
| 25   | 57746         | Drive Belt                                                           | 1    |         |
| 26   | 57754         | Adjuster Bracket                                                     | 1    |         |
| 27   | 57755         | Roller Tensioner                                                     | 1    |         |
| 28   | 57937         | Taperlock Bush (2012-50)                                             | 1    |         |
| 29   | 6005RS        | Bearing                                                              | 2    |         |
| 30   | 63082RS       | Bearing                                                              | 2    |         |
| 31   | PH407         | Plastic Cap                                                          | 1    |         |
| 32   | RPC620.303070 | Cap                                                                  | 1    |         |
| 33   | RPC700.300148 | Plain Roller c/w Bearings                                            | 1    |         |
| 34   | RPGM070.00446 | Felt Seal                                                            | 1    |         |
| 35   | RPGM089.00565 | Roller Shield                                                        | 1    |         |
| 36   | RPM180.303071 | Pivot Bush                                                           | 1    |         |
| 37   | PH408         | Plastic Cap                                                          | 1    |         |
| 38   | SS045013/006  | Steel Spacer                                                         | 2    |         |
| 39   | SS045017/006  | Steel Spacer                                                         | 1    |         |
| 40   | SS051041/032  | Steel Spacer                                                         | 1    |         |
| 41   | PS843         | Ø25 External Circlip                                                 | 2    |         |
| 42   | VB91          | 'V' Belt                                                             | 2    |         |
| 43   | VB95          | 'V' Belt                                                             | 3    |         |
| 44   | SS060013/003  | Steel Spacer                                                         | 1    |         |
| 45   | 57987         | Pulley Hub                                                           | 1    |         |
| 46   | 57871         | Special Setscrew                                                     | 4    |         |
| 47   | 57150         | LH Bearing Plate                                                     | 1    |         |
| 48   | 57151         | RH Bearing Plate                                                     | 1    |         |
| 49   | 10466         | <b>Hydraulic Components Consists Of:</b><br>3/8"BSP Bulkhead Adaptor | 4    |         |
| 50   |               |                                                                      |      |         |
| 51   | 13189         | 3/8"BSP M F Swept 90°Adaptor                                         | 2    |         |
| 52   |               |                                                                      |      |         |
| 53   | 27461         | M18 Dowty Seal                                                       | 2    |         |

## Boulder Box Assembly

| Item | Part No.      | Description                | Qty. | Remarks            |
|------|---------------|----------------------------|------|--------------------|
| 54   | 37104         | M16 Dowty Seal             | 4    | Part No. was 52312 |
| 55   | 37599         | M18x3/8"BSP M M Adaptor    | 2    |                    |
| 56   |               |                            |      |                    |
| 57   | 43592         | 3/8"BSP F F Adaptor        | 1    |                    |
| 58   | 46939         | 3/8"BSP F M M Tee          | 2    |                    |
| 59   |               |                            |      |                    |
| 60   | 60480         | 3/8"Hose Assembly (3200mm) | 2    |                    |
| 61   | 57085/3       | D/A Valve Section          | 1    |                    |
| 62   |               |                            |      |                    |
| 63   | 60168         | 3/8"Hose Assembly (700mm)  | 2    |                    |
| 64   | 60280         | 3/8"Hose Assembly (510mm)  | 2    |                    |
| 65   | 60289         | 3/8"Hose Assembly (3380mm) | 2    |                    |
| 66   |               |                            |      |                    |
| 67   | DW222008066   | 3/8"BSP M M Restrictor     | 1    |                    |
| 68   | RPH700.170616 | M16x3/8"BSP M M Adaptor    | 4    |                    |



## Cross Conveyor Assembly

Assy No 57094

| Item | Part No.             | Description                         | Qty. | Remarks           |
|------|----------------------|-------------------------------------|------|-------------------|
| 1    | 11201                | Hydraulic Motor                     | 2    |                   |
| 2    |                      |                                     |      |                   |
| 3    | 57499                | Latch                               | 1    |                   |
| 4    | 57560                | Rear Panel                          | 1    | 1500 & 1600mm m/c |
|      | 57560A               | Rear Panel                          | 1    | 1725mm m/c        |
| 5    | 57614                | Conveyor Main Section               | 1    |                   |
| 6    | 57615                | Conveyor End Section                | 1    |                   |
| 7    | 57561                | Ram Shield                          | 1    | 1500 & 1600mm m/c |
|      | 57561A               | Ram Shield                          | 1    | 1725mm m/c        |
| 8    |                      |                                     |      |                   |
| 9    |                      |                                     |      |                   |
| 10   |                      |                                     |      |                   |
| 11   | 57485                | Packer                              | 2    |                   |
| 12   | 58115/2              | Latch Hook                          | 2    |                   |
| 13   |                      |                                     |      |                   |
| 14   | 22067006/030         | Ø6x30 Roll Pin                      | 2    |                   |
| 15   |                      |                                     |      |                   |
| 16   | H105A                | 'R'Clip                             | 1    |                   |
| 17   | RPM146.309257        | Transport Pin                       | 1    |                   |
| 18   | RPC620.303070        | Cap                                 | 18   |                   |
| 19   | 58115                | Latch                               | 2    |                   |
| 20   | RPC700.300148        | Plain Roller c/w Bearings           | 18   |                   |
| 21   | RPC700.301543        | Drive Roller                        | 4    |                   |
| 22   | RPF200.035250        | Ø35 External Circlip                | 8    |                   |
| 23   | RPGM070.00446        | Felt Seal                           | 18   |                   |
| 24   | RPGM089.00565        | Roller Shield                       | 18   |                   |
| 25   | RPGM200.16854        | Roller Assembly                     | 5    | (see list at end) |
| 26   | RPH871.303039        | Hydraulic Ram                       | 1    |                   |
| 27   | RPM146.303066        | Ram Pin                             | 1    |                   |
| 28   | RPM146.304845        | Conveyor Pivot Pin                  | 2    |                   |
| 29   | RPM162.304844        | Drive Shaft                         | 2    |                   |
| 30   | RPM176.303034        | Spacer                              | 4    |                   |
| 31   | RPM180.303071        | Pivot Bush                          | 18   |                   |
| 32   | RPM182.303035        | 12T 3/4"Pitch Sprocket              | 4    |                   |
| 33   | RPM206.304847        | Cover                               | 2    |                   |
| 34   | RPT738.600012        | 3/4"Pitch Drive Chain               | 2    |                   |
| 35   | RPM176.303064        | Spacer (12mm)                       | 1    |                   |
| 36   | RPM224.304848        | Ram Shield                          | 1    |                   |
| 37   | RPM178.307356        | Spigot                              | 2    |                   |
| 38   | RPW300.303144A       | 20mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303144        | 28mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303145        | 40mm Pitch Web Assembly             | 1    | (see list at end) |
| 39   | RA580.303229         | 28mm Pitch Web Bar Cover Kit        | 1    | Optional          |
| 40   |                      |                                     |      |                   |
| 41   | SFT30                | Bearing                             | 4    |                   |
| 42   |                      |                                     |      |                   |
| 43   | W0166                | Ø30 External Circlip                | 2    |                   |
| 44   |                      |                                     |      |                   |
|      | <b>RPGM200.16854</b> | <b>Roller Assembly Consists Of:</b> |      |                   |
| 45   | RPM156.303068        | Plain Roller                        | 1    |                   |
| 46   | RPM180.303067        | Spindle                             | 1    |                   |
| 47   | RPF200.020175        | Ø20 External Circlip                | 1    |                   |
| 48   | 63042RS              | Bearing                             | 1    |                   |
| 49   | W0167                | Ø52 Internal Circlip                | 1    |                   |

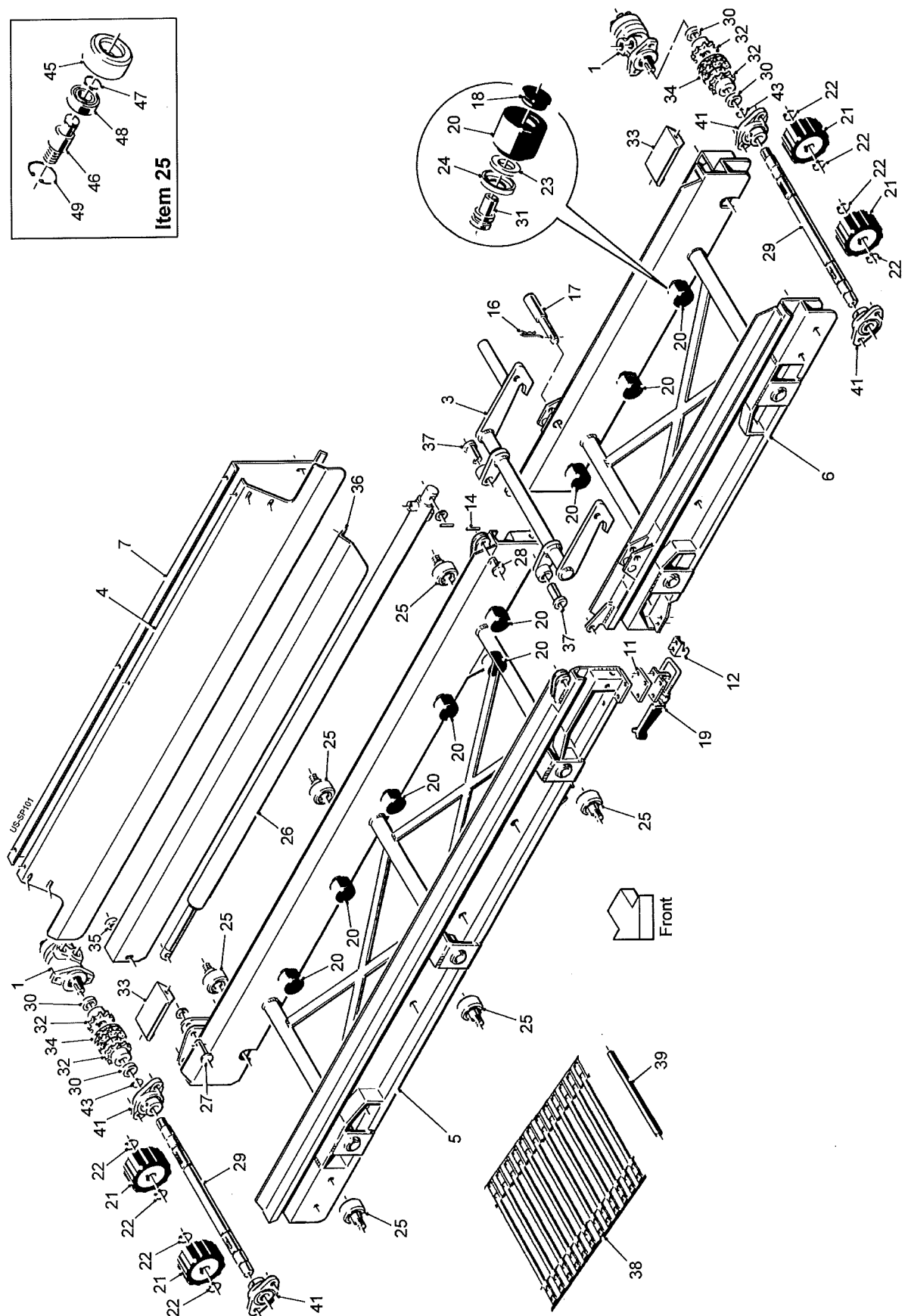
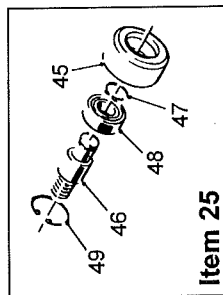
## Cross Conveyor Assembly

Assy No 57094

| Item | Part No.              | Description                             | Qty.    | Remarks |
|------|-----------------------|-----------------------------------------|---------|---------|
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web Assy Consists Of:</b> |         |         |
| 50   | -                     | Web Belt                                | 2       |         |
| 51   | RPW300.303144A4       | Joining Rod                             | 1       |         |
| 52   | RPW300.303144A5       | Male Connector                          | 2       |         |
| 53   | RPW300.303144A6       | Female Connector                        | 2       |         |
| 54   | RPW300.303144A1       | Web Rod                                 | 371     |         |
| 55   | RPW300.303144A3       | Clamp Plate                             | 742     |         |
| 56   | RPW300.303144A2       | Web Bar Rivet                           | 1484    |         |
| 57   | RPW300.303144A7       | Connector Rivet                         | 16      |         |
| 58   |                       |                                         |         |         |
|      | <b>RPW300.303144</b>  | <b>28mm Pitch Web Assy Consists Of:</b> |         |         |
| 50   | -                     | Web Belt                                | 2       |         |
| 51   | RPM222.101008         | Joining Rod                             | 1       |         |
| 52   | RPM419.252824         | 'J' Clip Connectors                     | 2 pairs |         |
| 53   |                       |                                         |         |         |
| 54   | RPM222.304121         | Web Rod                                 | 265     |         |
| 55   | RPGM019.00155         | Clamp Plate                             | 530     |         |
| 56   | RPF240.150220         | Web Bar Rivet                           | 1060    |         |
| 57   | RPF240.150250         | Connector Rivet                         | 16      |         |
| 58   |                       |                                         |         |         |
|      | <b>RPW300.303145</b>  | <b>40mm Pitch Web Assy Consists Of:</b> |         |         |
| 50   | -                     | Web Belt                                | 2       |         |
| 51   | RPM222.101008         | Joining Rod                             | 1       |         |
| 52   | RPM419.254024         | 'J' Clip Connectors                     | 2 pairs |         |
| 53   |                       |                                         |         |         |
| 54   | RPM222.304121         | Web Rod                                 | -       |         |
| 55   | RPGM019.00155         | Clamp Plate                             | -       |         |
| 56   | RPF240.150220         | Web Bar Rivet                           | -       |         |
| 57   | RPF240.150250         | Connector Rivet                         | 16      |         |
| 58   |                       |                                         |         |         |

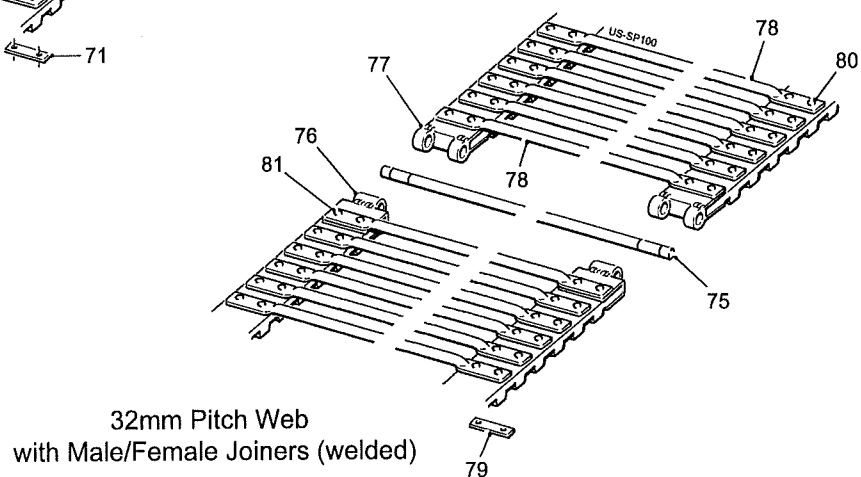
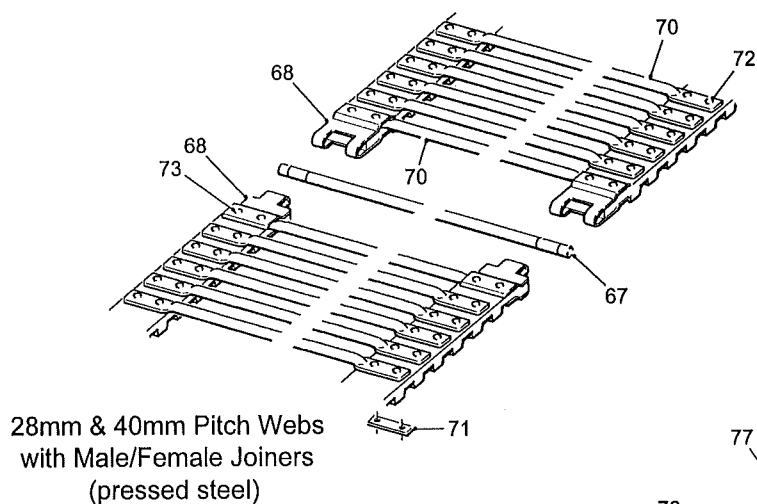
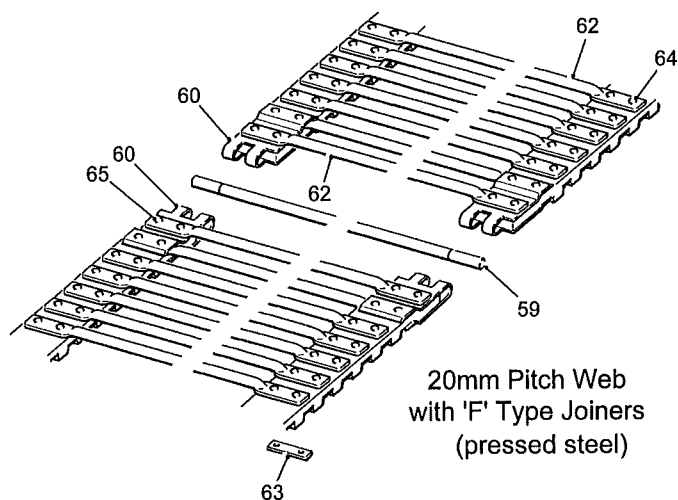
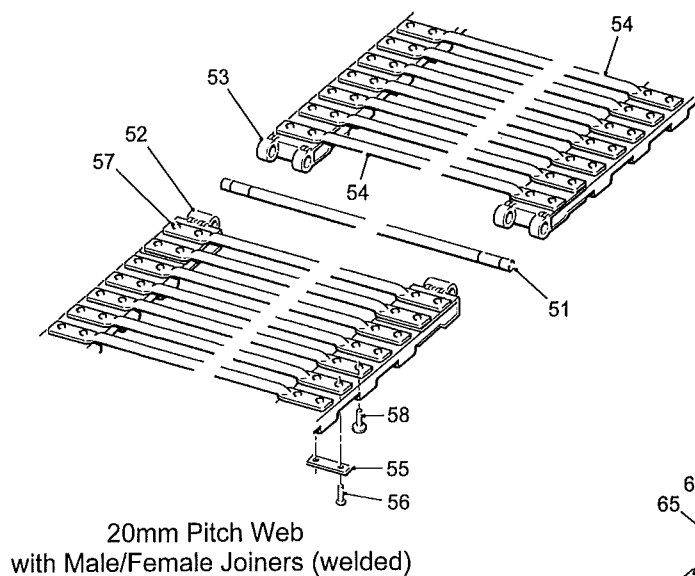


## Cross Conveyor Assembly Assy No 57094



# Cross Conveyor Assembly

Assy No 57094



**Cross Conveyor Assembly**
**Assy No 57094**

| Item | Part No.             | Description                         | Qty. | Remarks           |
|------|----------------------|-------------------------------------|------|-------------------|
| 1    | 11201                | Hydraulic Motor                     | 2    |                   |
| 2    |                      |                                     |      |                   |
| 3    | 57499                | Latch                               | 1    |                   |
| 4    | 57560                | Rear Panel                          | 1    | 1500 & 1600mm m/c |
|      | 57560A               | Rear Panel                          | 1    | 1725mm m/c        |
| 5    | 57614                | Conveyor Main Section               | 1    |                   |
| 6    | 57615                | Conveyor End Section                | 1    |                   |
| 7    | 57561                | Ram Shield                          | 1    | 1500 & 1600mm m/c |
|      | 57561A               | Ram Shield                          | 1    | 1725mm m/c        |
| 8    |                      |                                     |      |                   |
| 9    |                      |                                     |      |                   |
| 10   |                      |                                     |      |                   |
| 11   | 57485                | Packer                              | 2    |                   |
| 12   | 58115/2              | Latch Hook                          | 2    |                   |
| 13   |                      |                                     |      |                   |
| 14   | 22067006/030         | Ø6x30 Roll Pin                      | 2    |                   |
| 15   |                      |                                     |      |                   |
| 16   | H105A                | 'R'Clip                             | 1    |                   |
| 17   | RPM146.309257        | Transport Pin                       | 1    |                   |
| 18   | RPC620.303070        | Cap                                 | 18   |                   |
| 19   | 58115                | Latch                               | 2    |                   |
| 20   | RPC700.300148        | Plain Roller c/w Bearings           | 18   |                   |
| 21   | RPC700.301543        | Drive Roller                        | 4    |                   |
| 22   | RPF200.035250        | Ø35 External Circlip                | 8    |                   |
| 23   | RPGM070.00446        | Felt Seal                           | 18   |                   |
| 24   | RPGM089.00565        | Roller Shield                       | 18   |                   |
| 25   | RPGM200.16854        | Roller Assembly                     | 5    | (see list at end) |
| 26   | RPH871.303039        | Hydraulic Ram                       | 1    |                   |
| 27   | RPM146.303066        | Ram Pin                             | 1    |                   |
| 28   | RPM146.304845        | Conveyor Pivot Pin                  | 2    |                   |
| 29   | RPM162.304844        | Drive Shaft                         | 2    |                   |
| 30   | RPM176.303034        | Spacer                              | 4    |                   |
| 31   | RPM180.303071        | Pivot Bush                          | 18   |                   |
| 32   | RPM182.303035        | 12T 3/4"Pitch Sprocket              | 4    |                   |
| 33   | RPM206.304847        | Cover                               | 2    |                   |
| 34   | RPT738.600012        | 3/4"Pitch Duplex Drive Chain        | 2    |                   |
| 35   | RPM176.303064        | Spacer (12mm)                       | 1    |                   |
| 36   | RPM224.304848        | Ram Shield                          | 1    |                   |
| 37   | RPM178.307356        | Spigot                              | 2    |                   |
| 38   | RPW300.303144A       | 20mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303144        | 28mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303144B       | 32mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303145        | 40mm Pitch Web Assembly             | 1    | (see list at end) |
| 39   | RA580.303229         | 28mm Pitch Web Bar Cover Kit        | 1    | Optional          |
| 40   |                      |                                     |      |                   |
| 41   | SFT30                | Bearing                             | 4    |                   |
| 42   |                      |                                     |      |                   |
| 43   | W0166                | Ø30 External Circlip                | 2    |                   |
| 44   |                      |                                     |      |                   |
|      | <b>RPGM200.16854</b> | <b>Roller Assembly Consists Of:</b> |      |                   |
| 45   | RPM156.303068        | Plain Roller                        | 1    |                   |
| 46   | RPM180.303067        | Spindle                             | 1    |                   |
| 47   | RPF200.020175        | Ø20 External Circlip                | 1    |                   |
| 48   | 63042RS              | Bearing                             | 1    |                   |
| 49   | W0167                | Ø52 Internal Circlip                | 1    |                   |

## Cross Conveyor Assembly

Assy No 57094

| Item | Part No.              | Description                                                                 | Qty.    | Remarks                  |
|------|-----------------------|-----------------------------------------------------------------------------|---------|--------------------------|
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web with Male/Female Joiners (welded) Consists Of:</b>        |         |                          |
| 51   | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 52   | RPW300.303144A5       | 20mm Pitch Male Joiner (4 hole)                                             | 2       |                          |
| 53   | RPW300.303144A6       | 20mm Pitch Female Joiner (4 hole)                                           | 2       |                          |
| 54   | RPW300.303144A1       | Ø10 Web Rod                                                                 | 371     |                          |
| 55   | RPW300.303144A3       | Clamp Plate                                                                 | 366     | Fitted to alternate rods |
| 56   | RPW300.303144A2       | Ø5 Rivet (small head)                                                       | 732     | Fitted to alternate rods |
| 57   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 16      |                          |
| 58   | RPW300.303144A10      | Ø5x19 Rivet (large head)                                                    | 736     | Fitted to alternate rods |
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web with 'F' Type Joiners (pressed steel) Consists Of:</b>    |         |                          |
| 59   | RPW300.303144A8       | Ø10 Joining Rod                                                             | 1       |                          |
| 60   | RPW300.303144A9       | 20mm Pitch 'F' Type Joiner (4 hole)                                         | 4       |                          |
| 61   |                       |                                                                             |         |                          |
| 62   | RPM222.304121         | Ø10 Web Rod                                                                 | 377     |                          |
| 63   | RPGM019.00155         | Clamp Plate                                                                 | 746     |                          |
| 64   | RPF240.155200         | Ø5x20 Rivet                                                                 | 1492    |                          |
| 65   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 16      |                          |
| 66   |                       |                                                                             |         |                          |
|      | <b>RPW300.303144B</b> | <b>28mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |                          |
| 67   | RPM222.101008         | Ø10 Joining Rod                                                             | 1       |                          |
|      | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 68   | RPM419.252824         | 28mm Pitch M & F Joiners (2 hole)                                           | 2 pairs |                          |
| 69   |                       |                                                                             |         |                          |
| 70   | RPM222.304121         | Ø10 Web Rod                                                                 | 265     |                          |
| 71   | RPGM019.00155         | Clamp Plate                                                                 | 526     |                          |
| 72   | RPF240.150220         | Ø5x22 Rivet                                                                 | 1052    |                          |
| 73   | RPF240.150250         | Ø5x25 Rivet                                                                 | 8       |                          |
| 74   |                       |                                                                             |         |                          |
|      | <b>RPW300.303144B</b> | <b>32mm Pitch Web with Male/Female Joiners (welded) Consists Of:</b>        |         |                          |
| 75   | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 76   | RPW300.303144B5       | 32mm Pitch Male Joiner (2 hole)                                             | 2       |                          |
| 77   | RPW300.303144B6       | 32mm Pitch Female Joiner (2 hole)                                           | 2       |                          |
| 78   | RPW300.303144A1       | Ø10 Web Rod                                                                 | 232     |                          |
| 79   | RPW300.303144A3       | Clamp Plate                                                                 | 460     |                          |
| 80   | RPW300.303144A2       | Ø5 Rivet                                                                    | 920     |                          |
| 81   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 8       |                          |
| 82   |                       |                                                                             |         |                          |
|      | <b>RPW300.303145</b>  | <b>40mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |                          |
| 67   | RPM222.101008         | Ø10 Joining Rod                                                             | 1       |                          |
|      | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 68   | RPM419.254024         | 40mm Pitch M & F Joiners (3 hole)                                           | 2 pairs |                          |
| 69   |                       |                                                                             |         |                          |
| 70   | RPM222.304121         | Ø10 Web Rod                                                                 | 186     |                          |
| 71   | RPGM019.00155         | Clamp Plate                                                                 | 368     |                          |

### 3.10d

**Assy No 57094**

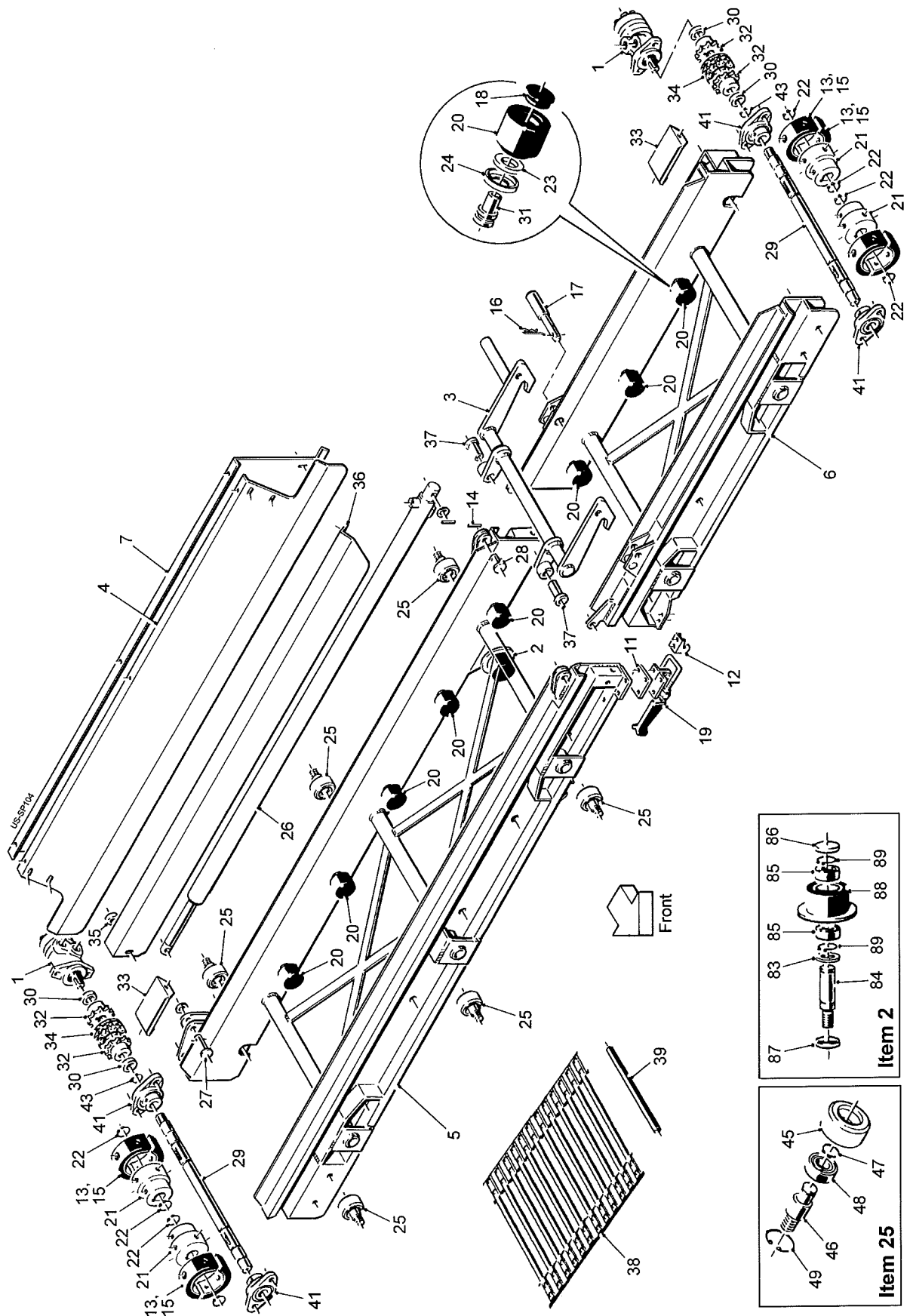
| Item | Part No.      | Description | Qty. | Remarks |
|------|---------------|-------------|------|---------|
| 72   | RPF240.150220 | Ø5x22 Rivet | 736  |         |
| 73   | RPF240.150250 | Ø5x25 Rivet | 12   |         |
| 74   |               |             |      |         |



Machines from 2014

## Cross Conveyor Assembly

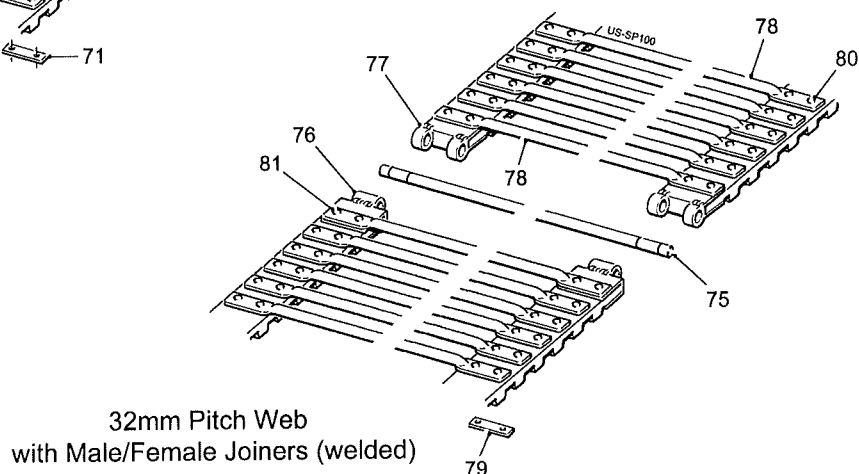
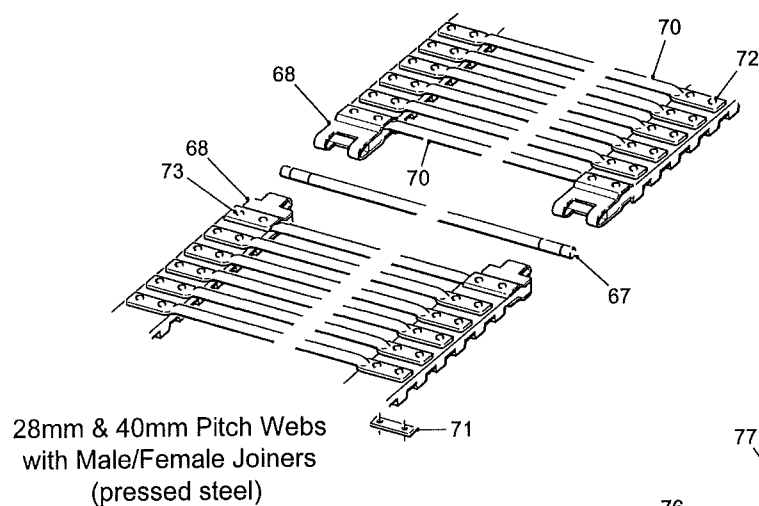
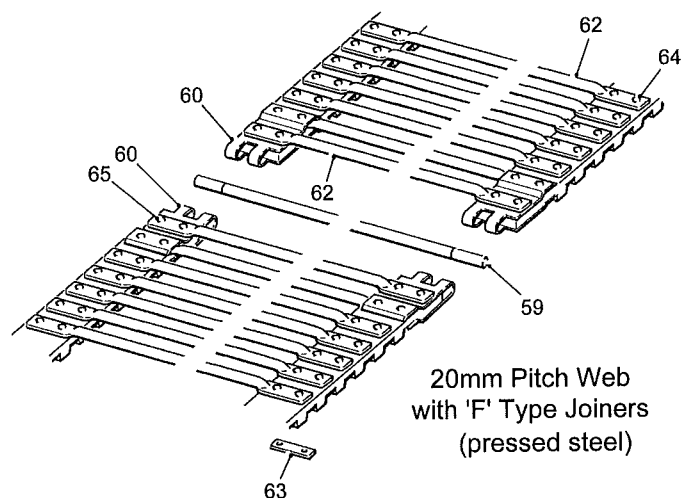
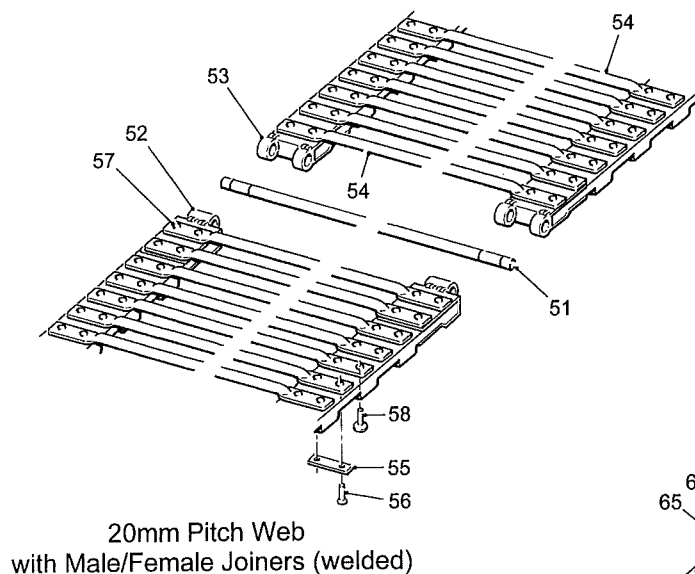
Assy No 57094



Machines from 2014

**Cross Conveyor Assembly**

Assy No 57094



Machines from 2014

## Cross Conveyor Assembly

Assy No 57094

| Item | Part No.             | Description                         | Qty. | Remarks           |
|------|----------------------|-------------------------------------|------|-------------------|
| 1    | 11201                | Hydraulic Motor                     | 2    |                   |
| 2    | 12506                | Roller Assembly                     | 2    | (see list at end) |
| 3    | 57499                | Latch                               | 1    |                   |
| 4    | 57560                | Rear Panel                          | 1    | 1500 & 1600mm m/c |
|      | 57560A               | Rear Panel                          | 1    | 1725mm m/c        |
| 5    | 57614                | Conveyor Main Section               | 1    |                   |
| 6    | 57615                | Conveyor End Section                | 1    |                   |
| 7    | 57561                | Ram Shield                          | 1    | 1500 & 1600mm m/c |
|      | 57561A               | Ram Shield                          | 1    | 1725mm m/c        |
| 8    |                      |                                     |      |                   |
| 9    |                      |                                     |      |                   |
| 10   |                      |                                     |      |                   |
| 11   | 57485                | Packer                              | 2    |                   |
| 12   | 58115/2              | Latch Hook                          | 2    |                   |
| 13   | 22015008/025         | M8x25 Socket Head Cap Screw         | 24   |                   |
| 14   | 22067006/030         | Ø6x30 Roll Pin                      | 2    |                   |
| 15   | 61035                | Drive Shoe Half                     | 8    |                   |
| 16   | H105A                | 'R'Clip                             | 1    |                   |
| 17   | RPM146.309257        | Transport Pin                       | 1    |                   |
| 18   | RPC620.303070        | Cap                                 | 16   |                   |
| 19   | 58115                | Latch                               | 2    |                   |
| 20   | RPC700.300148        | Plain Roller c/w Bearings           | 16   |                   |
| 21   | 61036                | Drive Hub                           | 4    |                   |
| 22   | RPF200.035250        | Ø35 External Circlip                | 8    |                   |
| 23   | RPGM070.00446        | Felt Seal                           | 16   |                   |
| 24   | RPGM089.00565        | Roller Shield                       | 16   |                   |
| 25   | RPGM200.16854        | Roller Assembly                     | 5    | (see list at end) |
| 26   | RPH871.303039        | Hydraulic Ram                       | 1    |                   |
| 27   | RPM146.303066        | Ram Pin                             | 1    |                   |
| 28   | RPM146.304845        | Conveyor Pivot Pin                  | 2    |                   |
| 29   | RPM162.304844        | Drive Shaft                         | 2    |                   |
| 30   | RPM176.303034        | Spacer                              | 4    |                   |
| 31   | RPM180.303071        | Pivot Bush                          | 16   |                   |
| 32   | RPM182.303035        | 12T 3/4"Pitch Sprocket              | 4    |                   |
| 33   | RPM206.304847        | Cover                               | 2    |                   |
| 34   | RPT738.600012        | 3/4"Pitch Duplex Drive Chain        | 2    |                   |
| 35   | RPM176.303064        | Spacer (12mm)                       | 1    |                   |
| 36   | RPM224.304848        | Ram Shield                          | 1    |                   |
| 37   | RPM178.307356        | Spigot                              | 2    |                   |
| 38   | RPW300.303144A       | 20mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303144        | 28mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303144B       | 32mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303145        | 40mm Pitch Web Assembly             | 1    | (see list at end) |
| 39   | RA580.303229         | 28mm Pitch Web Bar Cover Kit        | 1    | Optional          |
| 40   |                      |                                     |      |                   |
| 41   | SFT30                | Bearing                             | 4    |                   |
| 42   |                      |                                     |      |                   |
| 43   | W0166                | Ø30 External Circlip                | 2    |                   |
| 44   |                      |                                     |      |                   |
|      | <b>RPGM200.16854</b> | <b>Roller Assembly Consists Of:</b> |      |                   |
| 45   | RPM156.303068        | Plain Roller                        | 1    |                   |
| 46   | RPM180.303067        | Spindle                             | 1    |                   |
| 47   | RPF200.020175        | Ø20 External Circlip                | 1    |                   |
| 48   | 63042RS              | Bearing                             | 1    |                   |
| 49   | W0167                | Ø52 Internal Circlip                | 1    |                   |

# 3.10c

# UNIWEB SPARE PARTS

Machines from 2014

## Cross Conveyor Assembly

Assy No 57094

| Item | Part No.              | Description                                                                 | Qty.    | Remarks                  |
|------|-----------------------|-----------------------------------------------------------------------------|---------|--------------------------|
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web with Male/Female Joiners (welded) Consists Of:</b>        |         |                          |
| 51   | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 52   | RPW300.303144A5       | 20mm Pitch Male Joiner (4 hole)                                             | 2       |                          |
| 53   | RPW300.303144A6       | 20mm Pitch Female Joiner (4 hole)                                           | 2       |                          |
| 54   | RPW300.303144A1       | Ø10 Web Rod                                                                 | 371     |                          |
| 55   | RPW300.303144A3       | Clamp Plate                                                                 | 366     | Fitted to alternate rods |
| 56   | RPW300.303144A2       | Ø5 Rivet (small head)                                                       | 732     | Fitted to alternate rods |
| 57   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 16      |                          |
| 58   | RPW300.303144A10      | Ø5x19 Rivet (large head)                                                    | 736     | Fitted to alternate rods |
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web with 'F' Type Joiners (pressed steel) Consists Of:</b>    |         |                          |
| 59   | RPW300.303144A8       | Ø10 Joining Rod                                                             | 1       |                          |
| 60   | RPW300.303144A9       | 20mm Pitch 'F' Type Joiner (4 hole)                                         | 4       |                          |
| 61   |                       |                                                                             |         |                          |
| 62   | RPM222.304121         | Ø10 Web Rod                                                                 | 377     |                          |
| 63   | RPGM019.00155         | Clamp Plate                                                                 | 746     |                          |
| 64   | RPF240.155200         | Ø5x20 Rivet                                                                 | 1492    |                          |
| 65   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 16      |                          |
| 66   |                       |                                                                             |         |                          |
|      | <b>RPW300.303144B</b> | <b>28mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |                          |
| 67   | RPM222.101008         | Ø10 Joining Rod                                                             | 1       |                          |
|      | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 68   | RPM419.252824         | 28mm Pitch M & F Joiners (2 hole)                                           | 2 pairs |                          |
| 69   |                       |                                                                             |         |                          |
| 70   | RPM222.304121         | Ø10 Web Rod                                                                 | 265     |                          |
| 71   | RPGM019.00155         | Clamp Plate                                                                 | 526     |                          |
| 72   | RPF240.150220         | Ø5x22 Rivet                                                                 | 1052    |                          |
| 73   | RPF240.150250         | Ø5x25 Rivet                                                                 | 8       |                          |
| 74   |                       |                                                                             |         |                          |
|      | <b>RPW300.303144B</b> | <b>32mm Pitch Web with Male/Female Joiners (welded) Consists Of:</b>        |         |                          |
| 75   | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 76   | RPW300.303144B5       | 32mm Pitch Male Joiner (2 hole)                                             | 2       |                          |
| 77   | RPW300.303144B6       | 32mm Pitch Female Joiner (2 hole)                                           | 2       |                          |
| 78   | RPW300.303144A1       | Ø10 Web Rod                                                                 | 232     |                          |
| 79   | RPW300.303144A3       | Clamp Plate                                                                 | 460     |                          |
| 80   | RPW300.303144A2       | Ø5 Rivet                                                                    | 920     |                          |
| 81   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 8       |                          |
| 82   |                       |                                                                             |         |                          |
|      | <b>RPW300.303145</b>  | <b>40mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |                          |
| 67   | RPM222.101008         | Ø10 Joining Rod                                                             | 1       |                          |
|      | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 68   | RPM419.254024         | 40mm Pitch M & F Joiners (3 hole)                                           | 2 pairs |                          |
| 69   |                       |                                                                             |         |                          |
| 70   | RPM222.304121         | Ø10 Web Rod                                                                 | 186     |                          |
| 71   | RPGM019.00155         | Clamp Plate                                                                 | 368     |                          |

**UNIWEB SPARE PARTS****3.10d**

Machines from 2014

**Cross Conveyor Assembly****Assy No 57094**

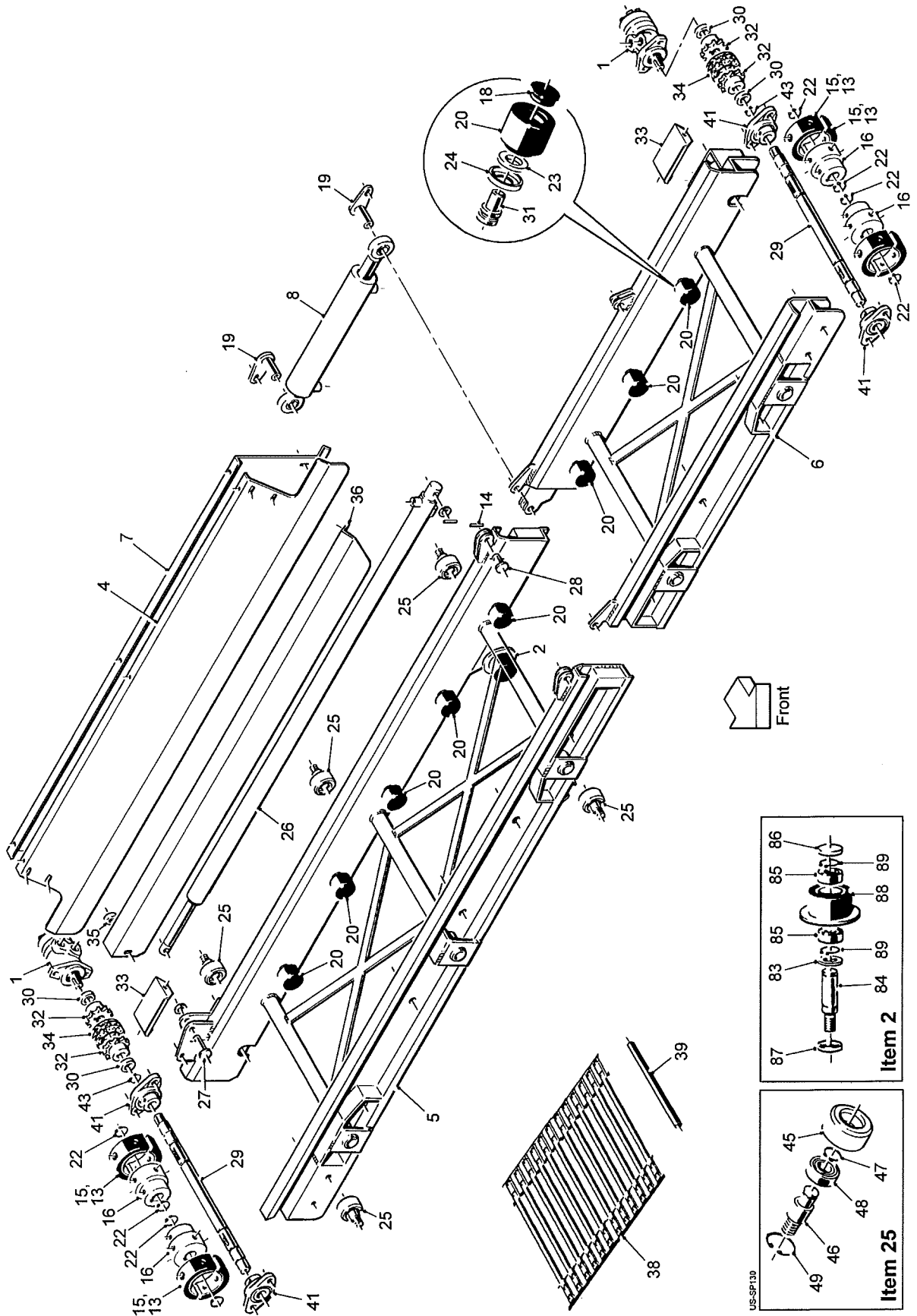
| Item | Part No.      | Description                         | Qty. | Remarks |
|------|---------------|-------------------------------------|------|---------|
| 72   | RPF240.150220 | Ø5x22 Rivet                         | 736  |         |
| 73   | RPF240.150250 | Ø5x25 Rivet                         | 12   |         |
| 74   |               |                                     |      |         |
|      | <b>12506</b>  | <b>Roller Assembly Consists Of:</b> |      |         |
| 83   | 0000300504    | Felt Seal                           | 1    |         |
| 84   | 11265         | Roller Spindle                      | 1    |         |
| 85   | 6005RS        | Bearing                             | 2    |         |
| 86   | PH407         | Seal                                | 1    |         |
| 87   | PH408         | Seal                                | 1    |         |
| 88   | PH51AR        | Flanged Roller                      | 1    |         |
| 89   | PS843         | Circlip                             | 2    |         |



Machines from Serial No UNW113

## Cross Conveyor Assembly

Assy No 57094



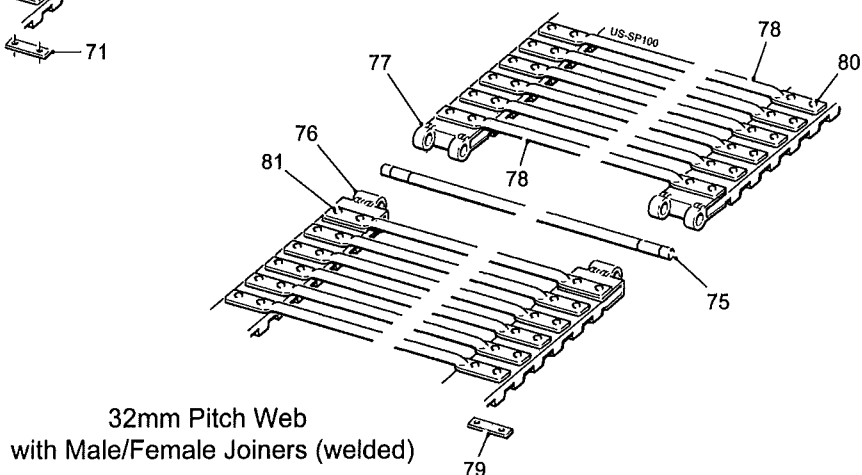
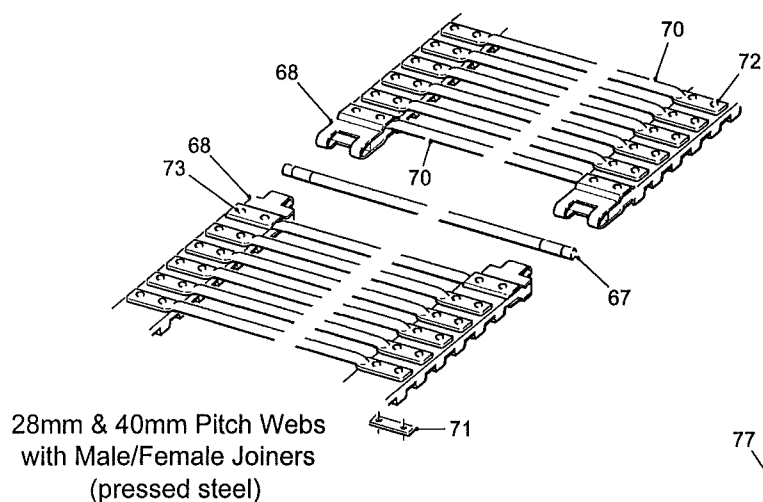
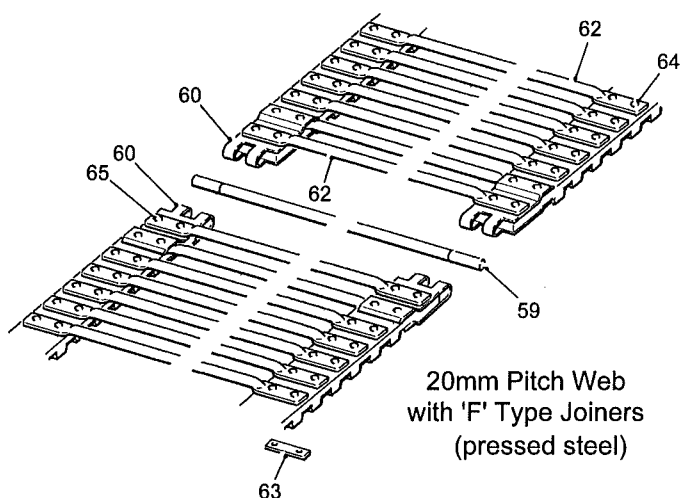
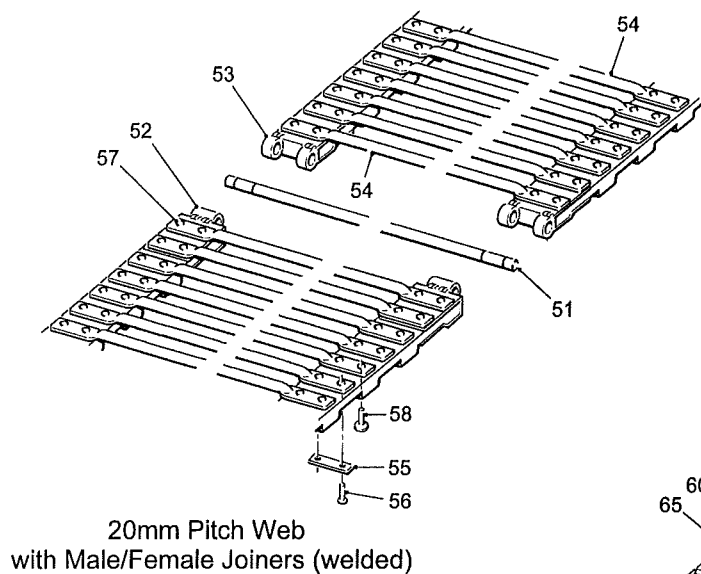
## 3.10a

## UNIWEB SPARE PARTS

Machines from Serial No UNW113

### Cross Conveyor Assembly

Assy No 57094



# UNIWEB SPARE PARTS

3.10b

Machines from Serial No UNW113

## Cross Conveyor Assembly

Assy No 57094

| Item | Part No.             | Description                         | Qty. | Remarks           |
|------|----------------------|-------------------------------------|------|-------------------|
| 1    | 11201                | Hydraulic Motor                     | 2    | (see list at end) |
| 2    | 12506                | Roller Assembly                     | 2    |                   |
| 3    |                      |                                     |      |                   |
| 4    | 57560                | Rear Panel                          | 1    |                   |
| 5    | 58253                | Conveyor Main Section               | 1    |                   |
| 6    | 58254                | Conveyor End Section                | 1    |                   |
| 7    | 57561                | Ram Shield                          | 1    |                   |
| 8    | 57029                | Hydraulic Ram                       | 1    |                   |
| 9    |                      |                                     |      |                   |
| 10   |                      |                                     |      |                   |
| 11   |                      |                                     |      |                   |
| 12   |                      |                                     |      |                   |
| 13   | 22015008/025         | M8x25 Socket Head Cap Screw         | 24   |                   |
| 14   | 22067006/030         | Ø6x30 Roll Pin                      | 2    |                   |
| 15   | 61035                | Drive Shoe Half                     | 8    |                   |
| 16   | 61036                | Drive Hub                           | 4    |                   |
| 17   |                      |                                     |      |                   |
| 18   | RPC620.303070        | Cap                                 | 16   |                   |
| 19   | RPA610.300659        | Ram Pin                             | 2    |                   |
| 20   | RPC700.300148        | Plain Roller c/w Bearings           | 16   |                   |
| 21   |                      |                                     |      |                   |
| 22   | RPF200.035250        | Ø35 External Circlip                | 8    |                   |
| 23   | RPGM070.00446        | Felt Seal                           | 16   |                   |
| 24   | RPGM089.00565        | Roller Shield                       | 16   |                   |
| 25   | RPGM200.16854        | Roller Assembly                     | 5    | (see list at end) |
| 26   | RPH871.303039        | Hydraulic Ram                       | 1    |                   |
| 27   | RPM146.303066        | Ram Pin                             | 1    |                   |
| 28   | RPM146.304845        | Conveyor Pivot Pin                  | 2    |                   |
| 29   | RPM162.304844        | Drive Shaft                         | 2    |                   |
| 30   | RPM176.303034        | Spacer                              | 4    |                   |
| 31   | RPM180.303071        | Pivot Bush                          | 16   |                   |
| 32   | RPM182.303035        | 12T 3/4"Pitch Sprocket              | 4    |                   |
| 33   | RPM206.304847        | Cover                               | 2    |                   |
| 34   | RPT738.600012        | 3/4"Pitch Duplex Drive Chain        | 2    |                   |
| 35   | RPM176.303064        | Spacer (12mm)                       | 1    |                   |
| 36   | RPM224.304848        | Ram Shield                          | 1    |                   |
| 37   |                      |                                     |      |                   |
| 38   | RPW300.303144A       | 20mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303144        | 28mm Pitch Web Assembly             | 1    | (see list at end) |
|      | RPW300.303144B       | 32mm Pitch Web Assembly             |      | (see list at end) |
|      | RPW300.303145        | 40mm Pitch Web Assembly             | 1    | (see list at end) |
| 39   | RA580.303229         | 28mm Pitch Web Bar Cover Kit        | 1    | Optional          |
| 40   |                      |                                     |      |                   |
| 41   | SFT30                | Bearing                             | 4    |                   |
| 42   |                      |                                     |      |                   |
| 43   | W0166                | Ø30 External Circlip                | 2    |                   |
| 44   |                      |                                     |      |                   |
|      | <b>RPGM200.16854</b> | <b>Roller Assembly Consists Of:</b> |      |                   |
| 45   | RPM156.303068        | Plain Roller                        | 1    |                   |
| 46   | RPM180.303067        | Spindle                             | 1    |                   |
| 47   | RPF200.020175        | Ø20 External Circlip                | 1    |                   |
| 48   | 63042RS              | Bearing                             | 1    |                   |
| 49   | W0167                | Ø52 Internal Circlip                | 1    |                   |

# 3.10c

# UNIWEB SPARE PARTS

Machines from Serial No UNW113

## Cross Conveyor Assembly

Assy No 57094

| Item | Part No.              | Description                                                                 | Qty.    | Remarks                  |
|------|-----------------------|-----------------------------------------------------------------------------|---------|--------------------------|
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web with Male/Female Joiners (welded) Consists Of:</b>        |         |                          |
| 51   | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 52   | RPW300.303144A5       | 20mm Pitch Male Joiner (4 hole)                                             | 2       |                          |
| 53   | RPW300.303144A6       | 20mm Pitch Female Joiner (4 hole)                                           | 2       |                          |
| 54   | RPW300.303144A1       | Ø10 Web Rod                                                                 | 371     |                          |
| 55   | RPW300.303144A3       | Clamp Plate                                                                 | 366     | Fitted to alternate rods |
| 56   | RPW300.303144A2       | Ø5 Rivet (small head)                                                       | 732     | Fitted to alternate rods |
| 57   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 16      |                          |
| 58   | RPW300.303144A10      | Ø5x19 Rivet (large head)                                                    | 736     | Fitted to alternate rods |
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web with 'F' Type Joiners (pressed steel) Consists Of:</b>    |         |                          |
| 59   | RPW300.303144A8       | Ø10 Joining Rod                                                             | 1       |                          |
| 60   | RPW300.303144A9       | 20mm Pitch 'F' Type Joiner (4 hole)                                         | 4       |                          |
| 61   |                       |                                                                             |         |                          |
| 62   | RPM222.304121         | Ø10 Web Rod                                                                 | 377     |                          |
| 63   | RPGM019.00155         | Clamp Plate                                                                 | 746     |                          |
| 64   | RPF240.155200         | Ø5x20 Rivet                                                                 | 1492    |                          |
| 65   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 16      |                          |
| 66   |                       |                                                                             |         |                          |
|      | <b>RPW300.303144</b>  | <b>28mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |                          |
| 67   | RPM222.101008         | Ø10 Joining Rod                                                             | 1       |                          |
|      | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 68   | RPM419.252824         | 28mm Pitch M & F Joiners (2 hole)                                           | 2 pairs |                          |
| 69   |                       |                                                                             |         |                          |
| 70   | RPM222.304121         | Ø10 Web Rod                                                                 | 265     |                          |
| 71   | RPGM019.00155         | Clamp Plate                                                                 | 526     |                          |
| 72   | RPF240.150220         | Ø5x22 Rivet                                                                 | 1052    |                          |
| 73   | RPF240.150250         | Ø5x25 Rivet                                                                 | 8       |                          |
| 74   |                       |                                                                             |         |                          |
|      | <b>RPW300.303144B</b> | <b>32mm Pitch Web with Male/Female Joiners (welded) Consists Of:</b>        |         |                          |
| 75   | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 76   | RPW300.303144B5       | 32mm Pitch Male Joiner (2 hole)                                             | 2       |                          |
| 77   | RPW300.303144B6       | 32mm Pitch Female Joiner (2 hole)                                           | 2       |                          |
| 78   | RPW300.303144A1       | Ø10 Web Rod                                                                 | 232     |                          |
| 79   | RPW300.303144A3       | Clamp Plate                                                                 | 460     |                          |
| 80   | RPW300.303144A2       | Ø5 Rivet                                                                    | 920     |                          |
| 81   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 8       |                          |
| 82   |                       |                                                                             |         |                          |
|      | <b>RPW300.303145</b>  | <b>40mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |                          |
| 67   | RPM222.101008         | Ø10 Joining Rod                                                             | 1       |                          |
|      | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                          |
| 68   | RPM419.254024         | 40mm Pitch M & F Joiners (3 hole)                                           | 2 pairs |                          |
| 69   |                       |                                                                             |         |                          |
| 70   | RPM222.304121         | Ø10 Web Rod                                                                 | 186     |                          |
| 71   | RPGM019.00155         | Clamp Plate                                                                 | 368     |                          |

**UNIWEB SPARE PARTS****3.10d**

Machines from Serial No UNW113

**Cross Conveyor Assembly****Assy No 57094**

| Item | Part No.      | Description                         | Qty. | Remarks |
|------|---------------|-------------------------------------|------|---------|
| 72   | RPF240.150220 | Ø5x22 Rivet                         | 736  |         |
| 73   | RPF240.150250 | Ø5x25 Rivet                         | 12   |         |
| 74   |               |                                     |      |         |
|      | <b>12506</b>  | <b>Roller Assembly Consists Of:</b> |      |         |
| 83   | 0000300504    | Felt Seal                           | 1    |         |
| 84   | 11265         | Roller Spindle                      | 1    |         |
| 85   | 6005RS        | Bearing                             | 2    |         |
| 86   | PH407         | Seal                                | 1    |         |
| 87   | PH408         | Seal                                | 1    |         |
| 88   | PH51AR        | Flanged Roller                      | 1    |         |
| 89   | PS843         | Circlip                             | 2    |         |



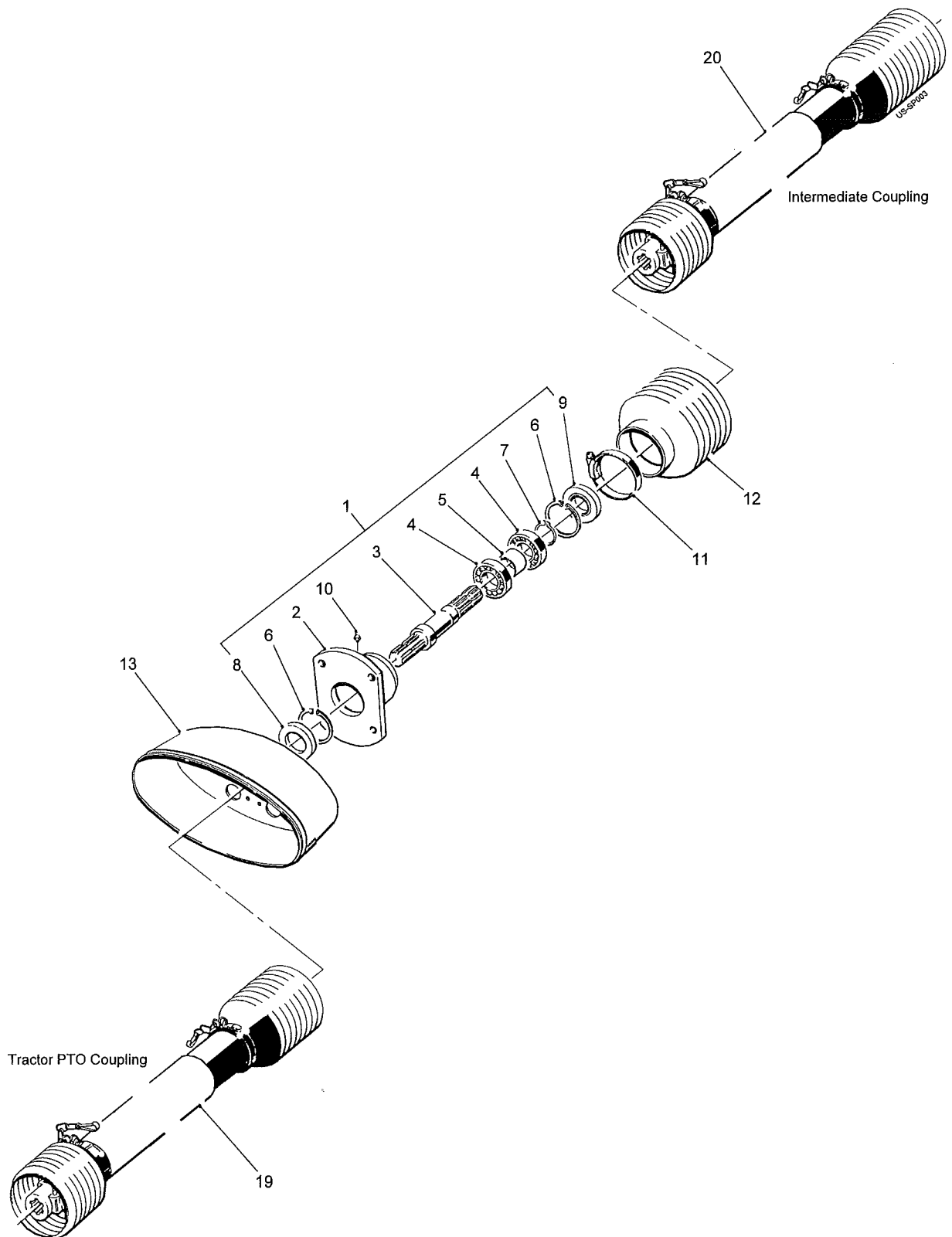


**3.11a****UNIWEB SPARE PARTS****Guard Assembly****Assy No 57849**

| Item | Part No.     | Description                                | Qty. | Remarks                  |
|------|--------------|--------------------------------------------|------|--------------------------|
| 1    | 50047        | Guard Handle                               | 8    |                          |
| 2    |              |                                            |      |                          |
| 3    | 57811        | Guard 4 LH                                 | 1    |                          |
| 4    | 57812        | Guard 4 RH                                 | 1    |                          |
| 5    | 57073        | Guard 3 LH                                 | 1    |                          |
| 6    | 57074        | Guard 3 RH                                 | 1    |                          |
| 7    | 57075        | Guard 2                                    | 2    |                          |
| 8    | 57077        | Guard 1 LH                                 | 1    |                          |
| 9    | 57078        | Guard 1 RH                                 | 1    |                          |
| 10   | 57079        | Rubber Curtain (used without boulder box)  | 2    | 1500mm machine           |
|      | 57079A       | Rubber Curtain (used without boulder box)  | 2    | 1725mm machine           |
| 11   | 57080        | Clamp Strip (Qty x1 with boulder box)      | 2    | 1500mm machine           |
|      | 57080A       | Clamp Strip (Qty x1 with boulder box)      | 2    | 1725mm machine           |
| 12   | 57106        | Door Post                                  | 4    |                          |
| 13   | 57697        | Axle Infill Panel LH                       | 1    |                          |
| 14   | 57698        | Axle Infill Panel RH                       | 1    |                          |
| 15   | 57187        | Curtain Mounting (Qty x1 with boulder box) | 2    | 1500mm machine           |
|      | 57187A       | Curtain Mounting (Qty x1 with boulder box) | 2    | 1725mm machine           |
| 16   | 57195        | Hinge                                      | 16   |                          |
| 17   | 57199        | Guard Lock                                 | 10   |                          |
| 18   | 57200        | Gas Strut                                  | 8    |                          |
| 19   | 57201        | Strut Stay                                 | 8    |                          |
| 20   | 57219        | Lock Arm                                   | 10   |                          |
| 21   |              |                                            |      |                          |
| 22   | 57221        | Black Foam Tape                            | 25m  |                          |
| 23   |              |                                            |      |                          |
| 24   |              |                                            |      |                          |
| 25   | 57288A       | Mounting Bracket (used with boulder box)   | 2    | Part No. was 57288       |
| 26   | 57299        | Restrictor Curtain (used with boulder box) | 1    | 1500mm machine           |
| 27   | 61101        | Retaining Plate                            | 2    |                          |
| 28   |              |                                            |      |                          |
| 29   | 57554        | Disc Infill LH                             | 1    | 1500mm wide machine only |
| 30   | 57555        | Disc Infill RH                             | 1    | 1500mm wide machine only |
| 31   |              |                                            |      |                          |
| 32   | 57991        | Gas Strut Bracket                          | 2    |                          |
| 33   |              |                                            |      |                          |
| 34   | -            | 8mm Allen Key                              | 1    |                          |
| 35   |              |                                            |      |                          |
| 36   | SS012010/010 | Steel Spacer                               | 16   |                          |
| 37   |              |                                            |      |                          |
| 38   |              |                                            |      |                          |
| 39   |              |                                            |      |                          |
| 40   | 57541        | Deflector Panel Mounting                   | 1    | 1500 & 1600mm machine    |
|      | 57541A       | Deflector Panel Mounting                   | 1    | 1725mm machine           |
| 41   | 57938        | Deflector Panel                            | 1    | 1500 & 1600mm machine    |
|      | 57938A       | Deflector Panel                            | 1    | 1725mm machine           |
| 42   | 57939        | Rubber Deflector                           | 1    | 1500 & 1600mm machine    |
|      | 57939A       | Rubber Deflector                           | 1    | 1725mm machine           |
| 43   | 57940        | Clamp Strip                                | 1    | 1500 & 1600mm machine    |
|      | 57940A       | Clamp Strip                                | 1    | 1725mm machine           |

## Input Drives

Part of Assy No 57850



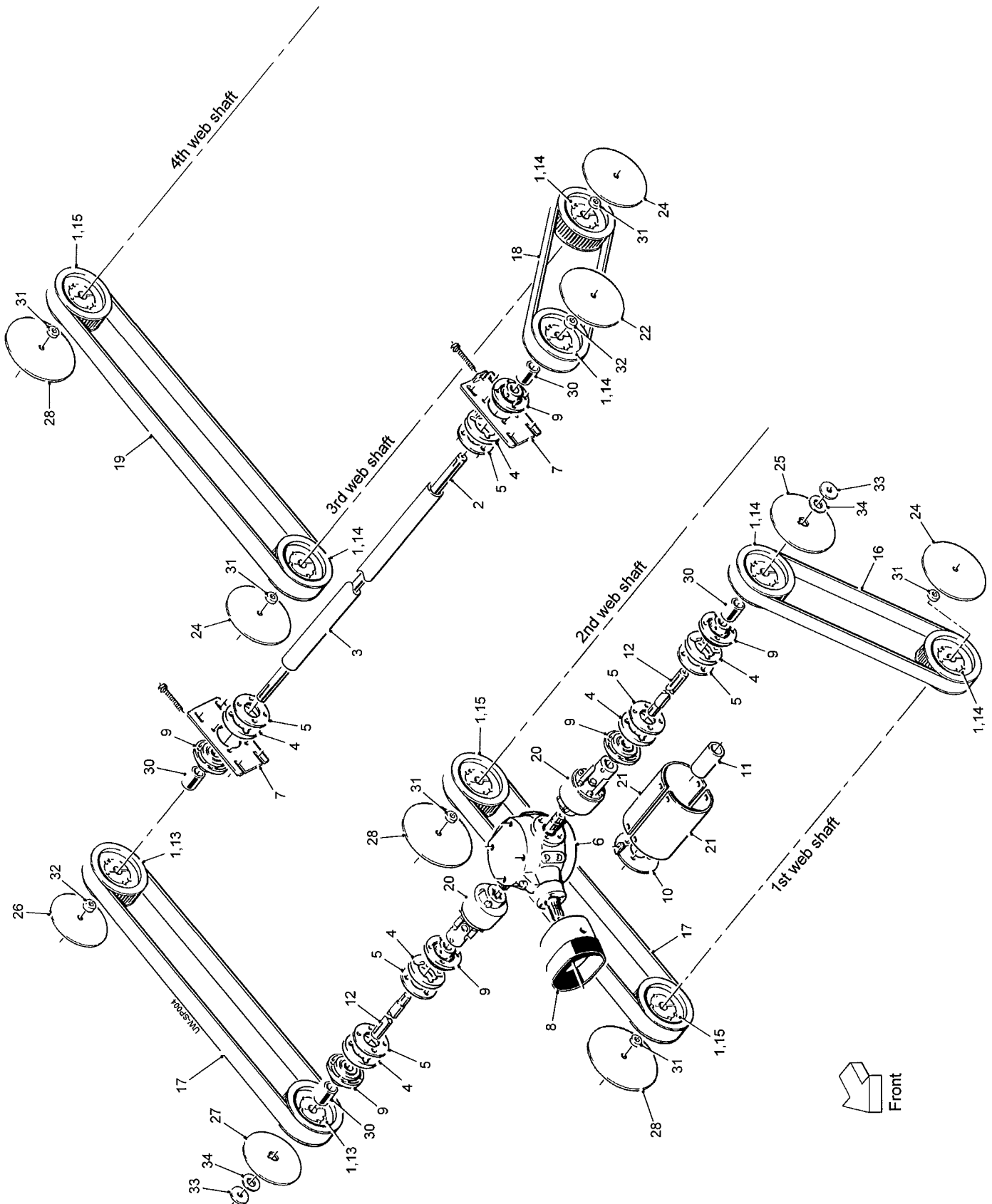
**3.12a****UNIWEB SPARE PARTS****Input Drives**

Part of Assy No 57850

| Item | Part No.        | Description                               | Qty. | Remarks |
|------|-----------------|-------------------------------------------|------|---------|
| 1    | RPS972          | Drive Housing Assembly                    | 1    |         |
| 2    | RPA610.306283   | Housing                                   | 1    |         |
| 3    | RPS787          | Splined Shaft (with 2.5mm circlip groove) | 1    |         |
| 4    | 6208            | Bearing                                   | 2    |         |
| 5    | RPGM060.00659   | 46x2x37 Spacer                            | 1    |         |
| 6    | W0161           | Ø80 Internal Circlip                      | 2    |         |
| 7    | RPF200.040250   | Ø40x2.5mm Thick External Circlip          | 1    |         |
| 8    | 11876/4         | 50x80x13 Oil Seal                         | 1    |         |
| 9    | RPS200.408013   | 40x80x13 Oil Seal                         | 1    |         |
| 10   | RPC648.081250   | M8 Straight Grease Nipple                 | 1    |         |
| 11   | RPC654.303207   | Hose Clip                                 | 1    |         |
| 12   | RPGMRPB95.01201 | Guard Cone                                | 1    |         |
| 13   | RPT842.306457   | PTO Guard Cone (drilled)                  | 1    |         |
| 14   |                 |                                           |      |         |
| 15   |                 |                                           |      |         |
| 16   |                 |                                           |      |         |
| 17   |                 |                                           |      |         |
| 18   |                 |                                           |      |         |
| 19   | 57055           | PTO Drive Coupling Complete               | 1    |         |
| 20   | 57113           | Intermediate Drive Coupling Complete      | 1    |         |

## Belt Drives

Part of Assy No 57850



# 3.13a

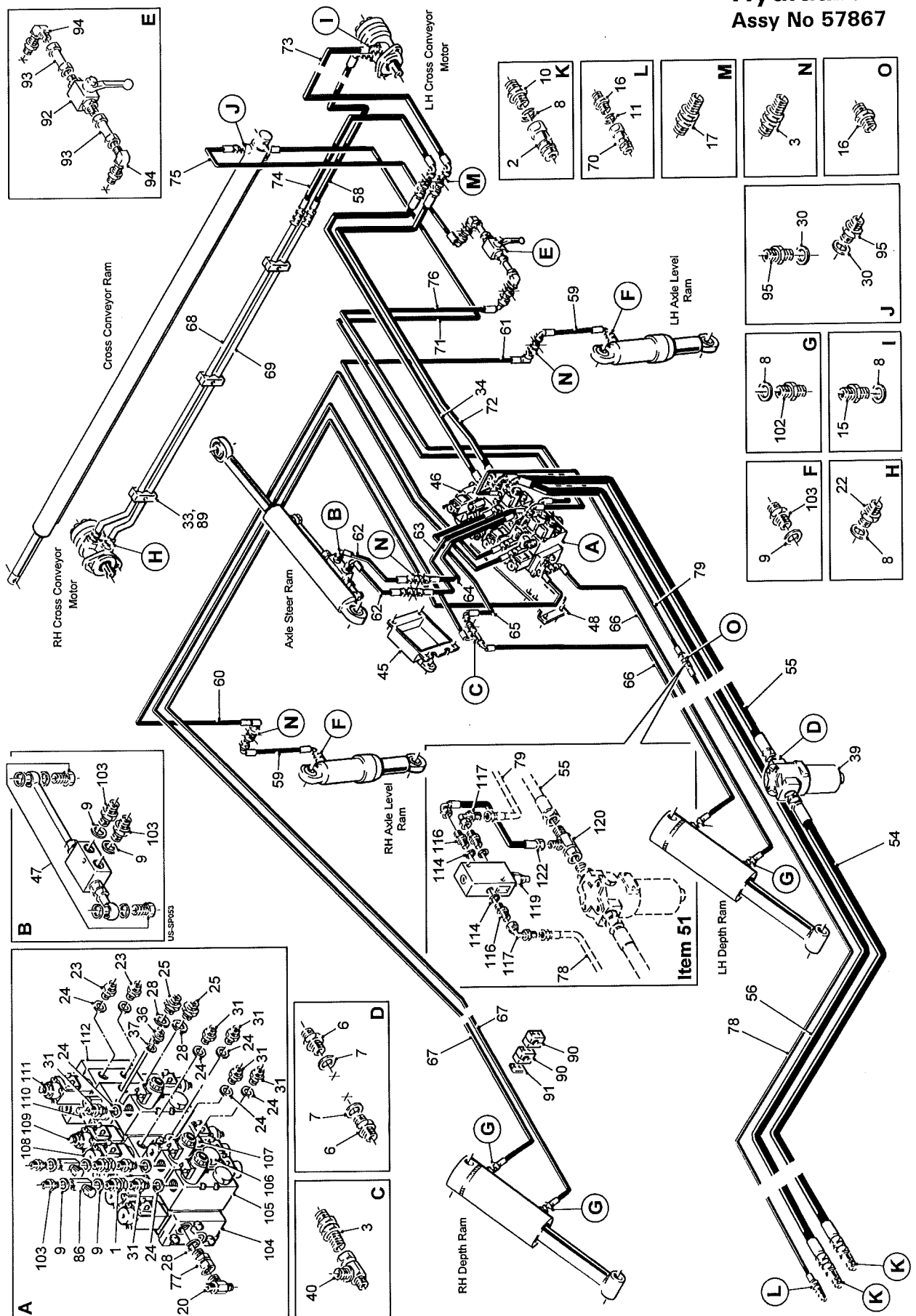
# UNIWEB SPARE PARTS

## Belt Drives

Part of Assy No 57850

| Item | Part No.     | Description                        | Qty. | Remarks           |
|------|--------------|------------------------------------|------|-------------------|
| 1    | 57006        | Taperlock Bush                     | 10   |                   |
| 2    | 57048        | Layshaft                           | 1    | 1500 & 1600mm m/c |
|      | 57048A       | Layshaft                           | 1    | 1725mm m/c        |
| 3    | 57049        | Guard Tube                         | 1    | 1500 & 1600mm m/c |
|      | 57049A       | Guard Tube                         | 1    | 1725mm m/c        |
| 4    | 57051        | Spacer Disc                        | 6    |                   |
| 5    | 57070        | Guard Tube Support Disc            | 6    |                   |
| 6    | 57098        | Gearbox Assembly                   | 1    |                   |
| 7    | 57137        | Adjuster Plate                     | 2    |                   |
| 8    | 57238        | PTO Guard                          | 1    |                   |
| 9    | 57283        | Bearing                            | 6    |                   |
| 10   | 57704        | Guard Inner Support                | 2    |                   |
| 11   | 57766        | Guard Tube                         | 2    | 1500 & 1600mm m/c |
|      | 57766A       | Guard Tube                         | 2    | 1725mm m/c        |
| 12   | 57770        | Half Shaft                         | 2    | 1500 & 1600mm m/c |
|      | 57770A       | Half Shaft                         | 2    | 1725mm m/c        |
| 13   | 57799        | 48T Pulley                         | 2    |                   |
| 14   | 57800        | 56T Pulley                         | 5    |                   |
| 15   | 57801        | 64T Pulley                         | 3    |                   |
| 16   | 57802        | Drive Belt (55x2100mm)             | 1    |                   |
| 17   | 57803        | Drive Belt (55x2800mm)             | 2    |                   |
| 18   | 57804        | Drive Belt (55x2520mm)             | 1    |                   |
| 19   | 57805        | Drive Belt (55x4410mm)             | 1    |                   |
| 20   | 57819        | Friction Clutch Assembly (1350 Nm) | 2    |                   |
| 21   | 57878        | Clutch Guard                       | 4    |                   |
| 22   | 57760        | Ø275mm Pulley Flange (Ø17 hole)    | 1    |                   |
| 23   |              |                                    |      |                   |
| 24   | 61103        | Ø275mm Pulley Flange (Ø13 hole)    | 3    |                   |
| 25   | 61104        | Ø275mm Pulley Flange (Ø51 hole)    | 1    |                   |
| 26   | 61105        | Ø250mm Pulley Flange (Ø17 hole)    | 1    |                   |
| 27   | 61106        | Ø250mm Pulley Flange (Ø51 hole)    | 1    |                   |
| 28   | 61107        | Ø320mm Pulley Flange (Ø13 hole)    | 3    |                   |
| 29   |              |                                    |      |                   |
| 30   | SS060054/086 | Steel Spacer                       | 4    |                   |
| 31   | SS030013/010 | Steel Spacer                       | 6    |                   |
| 32   | SS030017/013 | Steel Spacer                       | 2    |                   |
| 33   | SS070017/005 | Steel Spacer                       | 2    |                   |
| 34   | SS070051/002 | Steel Spacer                       | 2    |                   |

## Hydraulics Assy No 57867



# 3.14a

# UNIWEB SPARE PARTS

## Hydraulics

Assy No 57867

| Item | Part No. | Description                    | Qty. | Remarks              |
|------|----------|--------------------------------|------|----------------------|
| 1    | 10128    | 3/8"BSP MF Swivel Adaptor      | 2    |                      |
| 2    | 10140    | 1/2"BSP Male Probe             | 2    |                      |
| 3    | 10466    | 3/8"BSP Bulkhead Adaptor       | 5    |                      |
| 4    |          |                                |      |                      |
| 5    |          |                                |      |                      |
| 6    | 11115    | 3/4"BSP M M Adaptor            | 2    |                      |
| 7    | 11123    | 3/4"BSP Dowty Seal             | 2    |                      |
| 8    | 11124    | 1/2"BSP Dowty Seal             | 10   |                      |
| 9    | 11125    | 3/8"BSP Dowty Seal             | 8    |                      |
| 10   | 11295    | 1/2"BSPx3/4"BSP M M Adaptor    | 2    |                      |
| 11   | 11337    | 1/4"BSP Dowty Seal             | 1    |                      |
| 12   |          |                                |      |                      |
| 13   |          |                                |      |                      |
| 14   |          |                                |      |                      |
| 15   | 12315    | 1/2"BSP M M Adaptor            | 2    |                      |
| 16   | 12316    | 1/4"BSP M M Adaptor            | 2    |                      |
| 17   | 12321    | 1/2"BSP Bulkhead Adaptor       | 2    |                      |
| 18   |          |                                |      |                      |
| 19   |          |                                |      |                      |
| 20   | 23139    | 3/8"BSP M M M Tee              | 1    |                      |
| 21   |          |                                |      |                      |
| 22   | 27388    | 1/2"BSPx15L Male Stud Coupling | 2    |                      |
| 23   | 27459    | M18x1/2"BSP M M Adaptor        | 2    |                      |
| 24   | 27461    | M18 Dowty Seal                 | 9    |                      |
| 25   | 27904    | M22x3/4"BSP M M Adaptor        | 2    |                      |
| 26   |          |                                |      |                      |
| 27   |          |                                |      |                      |
| 28   | 31167    | M22 Dowty Seal                 | 3    |                      |
| 29   |          |                                |      |                      |
| 30   | 37104    | M16 Dowty Seal                 | 2    |                      |
| 31   | 37599    | M18x3/8"BSP M M Adaptor        | 7    |                      |
| 32   |          |                                |      |                      |
| 33   | 41401    | Pipe Clamp (15-15)             | 3    |                      |
| 34   | 60090    | 1/2"Hose Assembly (2900mm)     | 1    |                      |
| 35   |          |                                |      |                      |
| 36   | 44207    | M14x1/4"BSP M M Adaptor        | 1    |                      |
| 37   | 44208    | M14 Dowty Seal                 | 1    |                      |
| 38   |          |                                |      |                      |
| 39   | 46859    | Pressure Filter Assembly       | 1    | Element only 37770/1 |
| 40   | 46939    | 3/8"BSP F M M Tee              | 1    |                      |
| 41   |          |                                |      |                      |
| 42   |          |                                |      |                      |
| 43   |          |                                |      |                      |
| 44   |          |                                |      |                      |
| 45   | 57084    | Valve Cover Plate              | 1    |                      |
| 46   | 57085    | Valve Bank Assembly            | 1    | (see list at end)    |
| 47   | 57115    | Check Valve & Banjo Assembly   | 1    |                      |
| 48   | 57208    | Valve Mounting Plate           | 1    |                      |
| 49   |          |                                |      |                      |
| 50   |          |                                |      |                      |
| 51   | 57612    | Load Sensing Valve Kit         | 1    | Optional             |
| 52   |          |                                |      |                      |
| 53   |          |                                |      |                      |
| 54   | 60267    | 3/4"Hose Assembly (6070mm)     | 1    |                      |
| 55   | 60268    | 3/4"Hose Assembly (3200mm)     | 1    |                      |

## Hydraulics

Assy No 57867

| Item | Part No.        | Description                         | Qty.   | Remarks                          |
|------|-----------------|-------------------------------------|--------|----------------------------------|
| 56   | 60269           | 3/4"Hose Assembly (9100mm)          | 1      | 1500mm & 1600mm<br>1725mm        |
| 57   |                 |                                     |        |                                  |
| 58   | 60273           | 1/2"Hose Assembly (1970mm)          | 1      |                                  |
| 59   | 60275           | 3/8"Hose Assembly (510mm)           | 2      |                                  |
| 60   | 60276           | 3/8"Hose Assembly (3560mm)          | 1      |                                  |
|      | 60623           | 3/8"Hose Assembly (3685mm)          | 1      |                                  |
| 61   | 60277           | 3/8"Hose Assembly (1760mm)          | 1      |                                  |
| 62   | 60278           | 3/8"Hose Assembly (660mm)           | 2      |                                  |
| 63   | 60279           | 3/8"Hose Assembly (760mm)           | 1      |                                  |
| 64   | 60280           | 3/8"Hose Assembly (510mm)           | 1      |                                  |
| 65   | 60281           | 3/8"Hose Assembly (560mm)           | 1      |                                  |
| 66   | 60282           | 3/8"Hose Assembly (3660mm)          | 2      |                                  |
| 67   | 60283           | 3/8"Hose Assembly (6960mm)          | 2      |                                  |
|      | 60624           | 3/8"Hose Assembly (7085mm)          | 1      |                                  |
| 68   | 60284           | Ø15 Steel Pipe Assembly             | 1      |                                  |
| 69   | 60285           | Ø15 Steel Pipe Assembly             | 1      |                                  |
| 70   | 60286           | 1/4"BSP Male Probe                  | 1      |                                  |
| 71   | 60477           | 3/8"Hose Assembly (3150mm)          | 1      |                                  |
| 72   | 60476           | 1/2"Hose Assembly (2800mm)          | 1      |                                  |
| 73   | 60293           | 1/2"Hose Assembly (1900mm)          | 1      |                                  |
| 74   | 60294           | 1/2"Hose Assembly (3700mm)          | 1      |                                  |
| 75   | 60478           | 3/8"Hose Assembly (1300mm)          | 1      | 1500mm & 1600mm<br>1725mm        |
| 76   | 60322           | 3/8"Hose Assembly (3000mm)          | 1      |                                  |
| 77   | 60326           | M22 Mx3/8"BSP FM Swivel Adaptor     | 1      |                                  |
| 78   | 60456           | 1/4"Hose Assembly (5900mm)          | 1      |                                  |
| 79   | 60457           | 1/4"Hose Assembly (3300mm)          | 1      |                                  |
| 80   |                 |                                     |        |                                  |
| 81   |                 |                                     |        |                                  |
| 82   |                 |                                     |        |                                  |
| 83   |                 |                                     |        |                                  |
| 84   |                 |                                     |        |                                  |
| 85   |                 |                                     |        |                                  |
| 86   | KA17102         | 3/8"BSP Adjustable Restrictor Valve | 2      |                                  |
| 87   |                 |                                     |        |                                  |
| 88   |                 |                                     |        |                                  |
| 89   | RPC654.308052   | Pipe Clamp Plate                    | 3      |                                  |
| 90   | RPC654.309034/1 | Pipe Clamp (20)                     | 2 pair |                                  |
| 91   | RPC654.309035   | Pipe clamp Plate                    | 1      |                                  |
| 92   | RPGMB92.04031   | Safety Lock Valve                   | 1      |                                  |
| 93   | RPH522.100122   | Straight Double Standpipe Coupling  | 2      |                                  |
| 94   | RPH572.118122   | 12L Bulkhead Elbow                  | 2      |                                  |
| 95   | RPH700.170616   | M16x3/8"BSP M M Adaptor             | 2      |                                  |
| 96   |                 |                                     |        |                                  |
| 97   |                 |                                     |        |                                  |
| 98   |                 |                                     |        |                                  |
| 99   |                 |                                     |        |                                  |
| 100  |                 |                                     |        |                                  |
| 101  |                 |                                     |        |                                  |
| 102  | UC25            | 1/2"BSPx3/8"BSP M M Adaptor         | 4      | Valve Bank Assembly Consists Of: |
| 103  | UC31A           | 3/8"BSP M M Adaptor                 | 6      |                                  |
|      | 57085           |                                     |        |                                  |
| 104  | 57085/2         | End Plate                           | 1      |                                  |
| 105  | 57085/6         | 'RH Axle Level' Section             | 1      |                                  |
| 106  | 57085/6         | 'LH Axle Level' Section             | 1      |                                  |

## Hydraulics

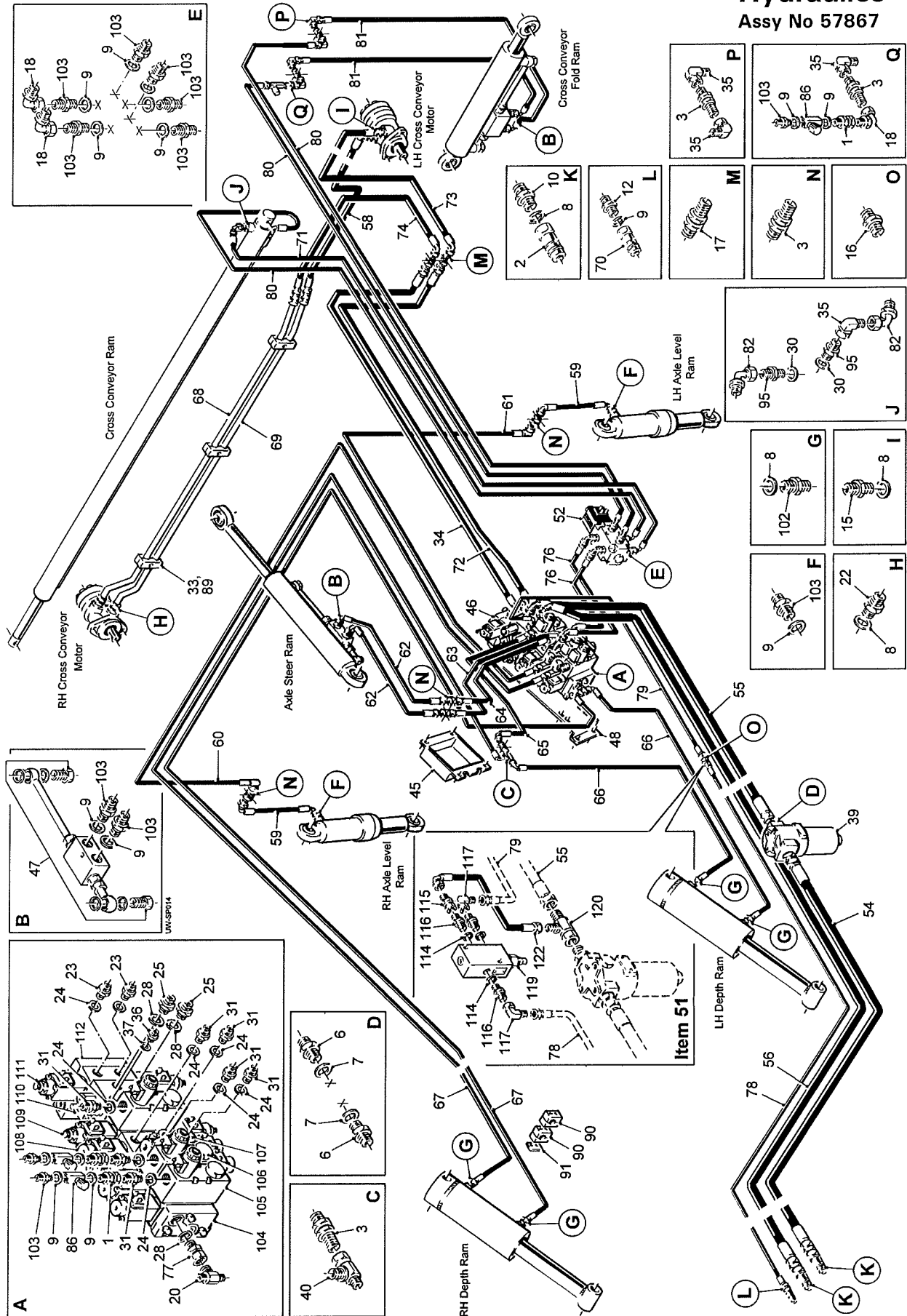
Assy No 57867

| Item | Part No.     | Description                                | Qty. | Remarks |
|------|--------------|--------------------------------------------|------|---------|
| 107  | 57085/3      | 'Conveyor Side Shift' Section              | 1    |         |
| 108  | 46285/10     | 'Axle Steer' Section                       | 1    |         |
| 109  | 57085/7      | 'Share Depth' Section                      | 1    |         |
| 110  | 46285/4      | Inlet Section                              | 1    |         |
| 111  | 57085/5      | 'Cross Conveyor Motors' Section            | 1    |         |
| 112  | 57085/2      | End Plate                                  | 1    |         |
| 113  |              |                                            |      |         |
|      | <b>57612</b> | <b>Load Sensing Valve Kit Consists Of:</b> |      |         |
| 114  | 44208        | M14 Dowty Seal                             | 3    |         |
| 115  |              |                                            |      |         |
| 116  | 44207        | M14x1/4"BSP M M Adaptor                    | 3    |         |
| 117  | 12378        | 1/4"BSP MF Swept 90°Adaptor                | 2    |         |
| 118  |              |                                            |      |         |
| 119  | 57523        | Load Sensing Valve                         | 1    |         |
| 120  | 57613        | 3/4"Fx1/4"Mx3/4"M Tee                      | 1    |         |
| 121  |              |                                            |      |         |
| 122  | 60458        | 1/4"Hose Assembly (570mm)                  | 1    |         |

Machines from Serial No UNW113

## Hydraulics

Assy No 57867



**3.14a****UNIWEB SPARE PARTS**

Machines from Serial No UNW113

**Hydraulics****Assy No 57867**

| Item | Part No. | Description                    | Qty. | Remarks              |
|------|----------|--------------------------------|------|----------------------|
| 1    | 10128    | 3/8"BSP MF Swivel Adaptor      | 2    |                      |
| 2    | 10140    | 1/2"BSP Male Probe             | 2    |                      |
| 3    | 10466    | 3/8"BSP Bulkhead Adaptor       | 7    |                      |
| 4    |          |                                |      |                      |
| 5    |          |                                |      |                      |
| 6    | 11115    | 3/4"BSP M M Adaptor            | 2    |                      |
| 7    | 11123    | 3/4"BSP Dowty Seal             | 2    |                      |
| 8    | 11124    | 1/2"BSP Dowty Seal             | 10   |                      |
| 9    | 11125    | 3/8"BSP Dowty Seal             | 18   |                      |
| 10   | 11295    | 1/2"BSPx3/4"BSP M M Adaptor    | 2    |                      |
| 11   |          |                                |      |                      |
| 12   | 11336    | 1/4"BSPx3/8"BSP M M Adaptor    | 1    |                      |
| 13   |          |                                |      |                      |
| 14   |          |                                |      |                      |
| 15   | 12315    | 1/2"BSP M M Adaptor            | 2    |                      |
| 16   | 12316    | 1/4"BSP M M Adaptor            | 1    |                      |
| 17   | 12321    | 1/2"BSP Bulkhead Adaptor       | 2    |                      |
| 18   | 13189    | 3/8"BSP M F Swept 90°Adaptor   | 3    |                      |
| 19   |          |                                |      |                      |
| 20   | 23139    | 3/8"BSP M M M Tee              | 1    |                      |
| 21   |          |                                |      |                      |
| 22   | 27388    | 1/2"BSPx15L Male Stud Coupling | 2    |                      |
| 23   | 27459    | M18x1/2"BSP M M Adaptor        | 2    |                      |
| 24   | 27461    | M18 Dowty Seal                 | 9    |                      |
| 25   | 27904    | M22x3/4"BSP M M Adaptor        | 2    |                      |
| 26   |          |                                |      |                      |
| 27   |          |                                |      |                      |
| 28   | 31167    | M22 Dowty Seal                 | 3    |                      |
| 29   |          |                                |      |                      |
| 30   | 37104    | M16 Dowty Seal                 | 2    |                      |
| 31   | 37599    | M18x3/8"BSP M M Adaptor        | 7    |                      |
| 32   |          |                                |      |                      |
| 33   | 41401    | Pipe Clamp (15-15)             | 3    |                      |
| 34   | 60090    | 1/2"Hose Assembly (2900mm)     | 1    |                      |
| 35   | 42343    | 3/8"BSP M F Compact 90°Adaptor | 4    |                      |
| 36   | 44207    | M14x1/4"BSP M M Adaptor        | 1    |                      |
| 37   | 44208    | M14 Dowty Seal                 | 1    |                      |
| 38   |          |                                |      |                      |
| 39   | 46859    | Pressure Filter Assembly       | 1    | Element only 37770/1 |
| 40   | 46939    | 3/8"BSP F M M Tee              | 1    |                      |
| 41   |          |                                |      |                      |
| 42   |          |                                |      |                      |
| 43   |          |                                |      |                      |
| 44   |          |                                |      |                      |
| 45   | 57084    | Valve Cover Plate              | 1    |                      |
| 46   | 57085    | Valve Bank Assembly            | 1    | (see list at end)    |
| 47   | 57115    | Check Valve & Banjo Assembly   | 2    |                      |
| 48   | 57208    | Valve Mounting Plate           | 1    |                      |
| 49   |          |                                |      |                      |
| 50   |          |                                |      |                      |
| 51   | 57612    | Load Sensing Valve Kit         | 1    | Optional             |
| 52   | 58255    | 6-Way Diverter Valve           | 1    |                      |
| 53   |          |                                |      |                      |
| 54   | 60267    | 3/4"Hose Assembly (6070mm)     | 1    |                      |
| 55   | 60268    | 3/4"Hose Assembly (3200mm)     | 1    |                      |

# UNIWEB SPARE PARTS

3.14b

Machines from Serial No UNW113

## Hydraulics

Assy No 57867

| Item | Part No.        | Description                             | Qty.   | Remarks                   |
|------|-----------------|-----------------------------------------|--------|---------------------------|
| 56   | 60269           | 3/4"Hose Assembly (9100mm)              | 1      | 1500mm & 1600mm<br>1725mm |
| 57   |                 |                                         |        |                           |
| 58   | 60273           | 1/2"Hose Assembly (1970mm)              | 1      |                           |
| 59   | 60275           | 3/8"Hose Assembly (510mm)               | 2      |                           |
| 60   | 60276           | 3/8"Hose Assembly (3560mm)              | 1      |                           |
|      | 60623           | 3/8"Hose Assembly (3685mm)              | 1      |                           |
| 61   | 60277           | 3/8"Hose Assembly (1760mm)              | 1      |                           |
| 62   | 60278           | 3/8"Hose Assembly (660mm)               | 2      |                           |
| 63   | 60279           | 3/8"Hose Assembly (760mm)               | 1      |                           |
| 64   | 60280           | 3/8"Hose Assembly (510mm)               | 1      |                           |
| 65   | 60281           | 3/8"Hose Assembly (560mm)               | 1      | 1500mm & 1600mm<br>1725mm |
| 66   | 60282           | 3/8"Hose Assembly (3660mm)              | 2      |                           |
| 67   | 60283           | 3/8"Hose Assembly (6960mm)              | 2      |                           |
|      | 60624           | 3/8"Hose Assembly (7085mm)              | 1      |                           |
| 68   | 60284           | Ø15 Steel Pipe Assembly                 | 1      |                           |
| 69   | 60285           | Ø15 Steel Pipe Assembly                 | 1      |                           |
| 70   | 60166           | 3/8"BSP Male Probe                      | 1      |                           |
| 71   | *****           | 3/8"Hose Assembly (****mm)              | 1      |                           |
| 72   | 60476           | 1/2"Hose Assembly (2800mm)              | 1      |                           |
| 73   | 60293           | 1/2"Hose Assembly (1900mm)              | 1      |                           |
| 74   | 60294           | 1/2"Hose Assembly (3700mm)              | 1      |                           |
| 75   |                 |                                         |        |                           |
| 76   | 60242           | 3/8"Hose Assembly (1050mm)              | 2      |                           |
| 77   | 60326           | M22 Mx3/8"BSP FM Swivel Adaptor         | 1      |                           |
| 78   | 60456           | 1/4"Hose Assembly (5900mm)              | 1      |                           |
| 79   | 60457           | 1/4"Hose Assembly (3300mm)              | 1      |                           |
| 80   | *****           | 3/8"Hose Assembly (****mm)              | 3      |                           |
| 81   | 60481           | 3/8"Hose Assembly (4700mm)              | 2      |                           |
| 82   | 60491           | 3/8"BSP M F Swept 45° Adaptor           | 2      |                           |
| 83   |                 |                                         |        |                           |
| 84   |                 |                                         |        |                           |
| 85   |                 |                                         |        |                           |
| 86   | KA17102         | 3/8"BSP Adjustable Restrictor Valve     | 3      |                           |
| 87   |                 |                                         |        |                           |
| 88   |                 |                                         |        |                           |
| 89   | RPC654.308052   | Pipe Clamp Plate                        | 3      |                           |
| 90   | RPC654.309034/1 | Pipe Clamp (20)                         | 2 pair |                           |
| 91   | RPC654.309035   | Pipe clamp Plate                        | 1      |                           |
| 92   |                 |                                         |        |                           |
| 93   |                 |                                         |        |                           |
| 94   |                 |                                         |        |                           |
| 95   | RPH700.170616   | M16x3/8"BSP M M Adaptor                 | 2      |                           |
| 96   |                 |                                         |        |                           |
| 97   |                 |                                         |        |                           |
| 98   |                 |                                         |        |                           |
| 99   |                 |                                         |        |                           |
| 100  |                 |                                         |        |                           |
| 101  |                 |                                         |        |                           |
| 102  | UC25            | 1/2"BSPx3/8"BSP M M Adaptor             | 4      |                           |
| 103  | UC31A           | 3/8"BSP M M Adaptor                     | 15     |                           |
|      | <b>57085</b>    | <b>Valve Bank Assembly Consists Of:</b> |        |                           |
| 104  | 57085/2         | End Plate                               | 1      |                           |
| 105  | 57085/6         | 'RH Axle Level' Section                 | 1      |                           |
| 106  | 57085/6         | 'LH Axle Level' Section                 | 1      |                           |

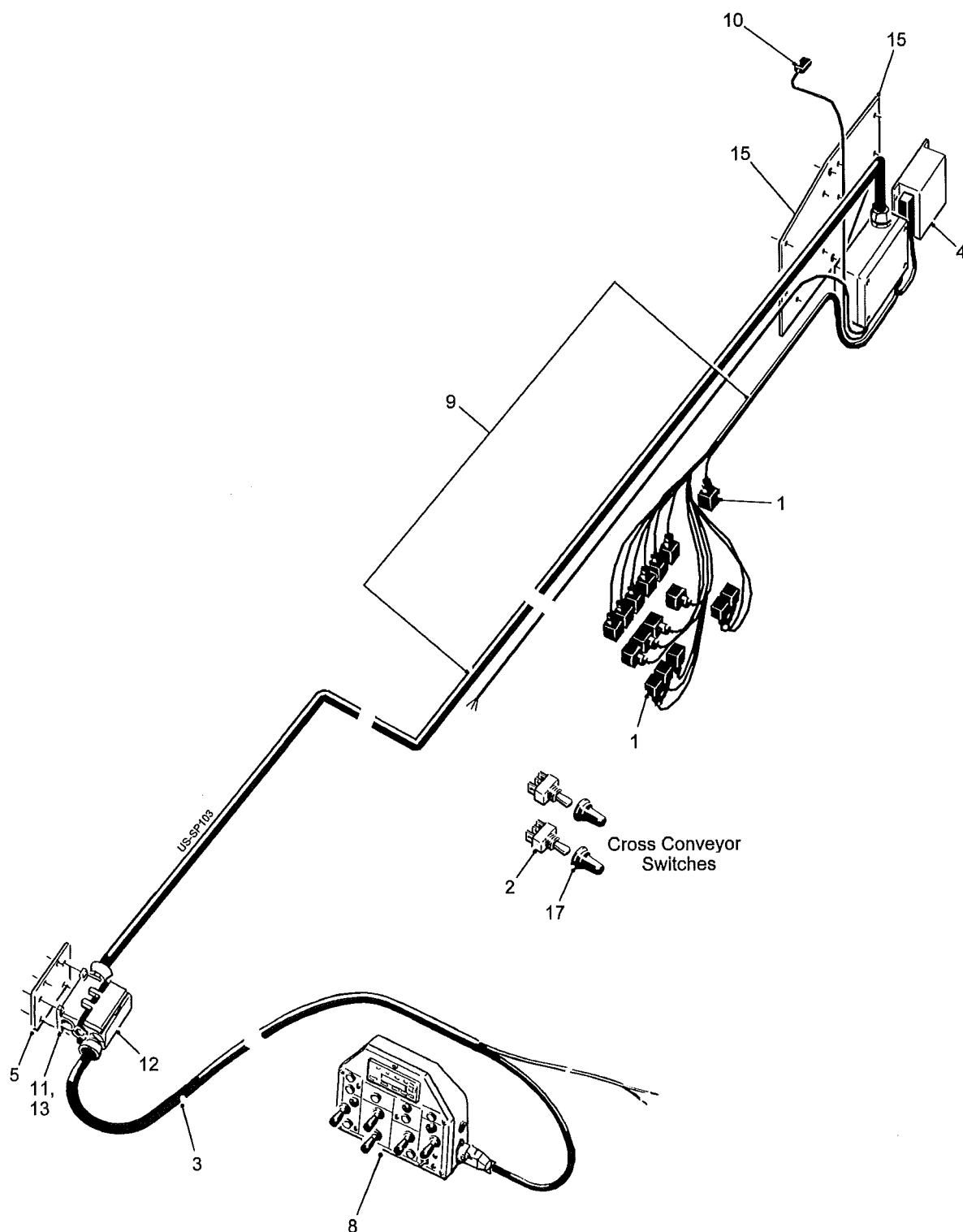
**3.14c****UNIWEB SPARE PARTS**

Machines from Serial No UNW113

**Hydraulics****Assy No 57867**

| Item | Part No.     | Description                                | Qty. | Remarks |
|------|--------------|--------------------------------------------|------|---------|
| 107  | 57085/3      | 'Conveyor Side Shift / Fold' Section       | 1    |         |
| 108  | 46285/10     | 'Axle Steer' Section                       | 1    |         |
| 109  | 57085/7      | 'Share Depth' Section                      | 1    |         |
| 110  | 46285/4      | Inlet Section                              | 1    |         |
| 111  | 57085/5      | 'Cross Conveyor Motors' Section            | 1    |         |
| 112  | 57085/2      | End Plate                                  | 1    |         |
| 113  |              |                                            |      |         |
|      | <b>57612</b> | <b>Load Sensing Valve Kit Consists Of:</b> |      |         |
| 114  | 44208        | M14 Dowty Seal                             | 3    |         |
| 115  | 41484        | 1/4"BSP M F Swivel Adaptor                 | 1    |         |
| 116  | 44207        | M14x1/4"BSP M M Adaptor                    | 3    |         |
| 117  | 12378        | 1/4"BSP MF Swept 90° Adaptor               | 2    |         |
| 118  |              |                                            |      |         |
| 119  | 57523        | Load Sensing Valve                         | 1    |         |
| 120  | 57613        | 3/4"Fx1/4"Mx3/4"M Tee                      | 1    |         |
| 121  |              |                                            |      |         |
| 122  | 60458        | 1/4"Hose Assembly (570mm)                  | 1    |         |

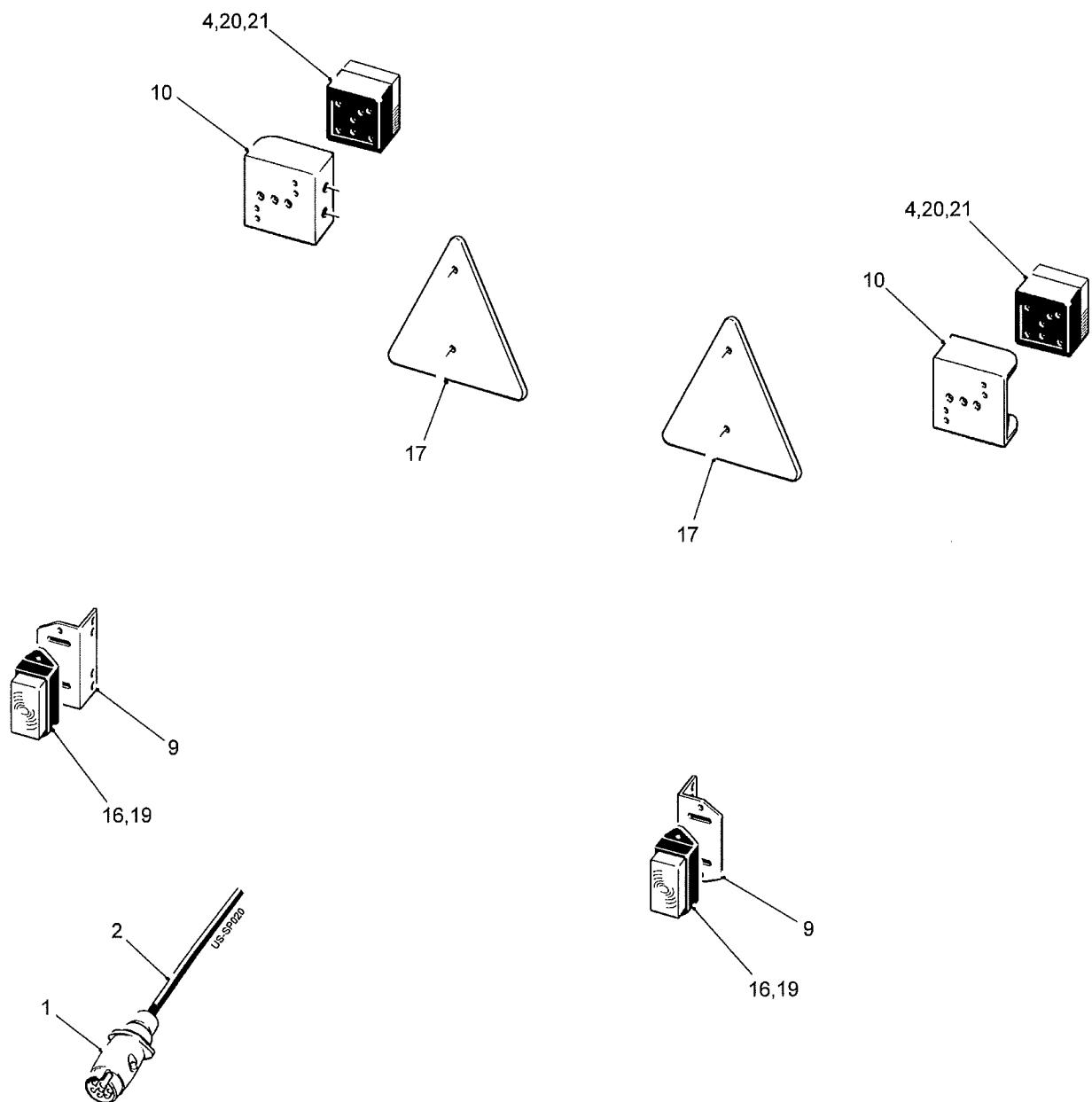
## Electrical Assembly Assy No 57097



**3.15a****UNIWEB SPARE PARTS****Electrical Assembly****Assy No 57097**

| Item | Part No. | Description                    | Qty. | Remarks                          |
|------|----------|--------------------------------|------|----------------------------------|
| 1    | 27189    | Valve Plug                     | a/r  |                                  |
| 2    | 27468    | 3-way Spring-back Switch       | 2    |                                  |
| 3    | 51092    | Control Box Loom Complete      | 1    |                                  |
| 4    | 51231    | Processor Module               | 1    |                                  |
| 5    | 51257    | Plug Mounting Plate            | 1    |                                  |
| 6    |          |                                |      |                                  |
| 7    |          |                                |      |                                  |
| 8    | 57239    | Control Box Assembly           | 1    |                                  |
| 9    | 57240    | Machine & Valve Loom c/w Plugs | 1    |                                  |
| 10   | 57325    | Steering Sensor Cable c/w Plug | 1    |                                  |
| 11   | 51238    | Housing Only                   | 1    |                                  |
| 12   | 52188    | Housing Only                   | 1    |                                  |
| 13   | 52190    | Insert Only                    | 1    |                                  |
| 14   |          |                                |      |                                  |
| 15   | 57753    | Module Mounting Plate          | 1    | Prior to ser No UN141 was RPS318 |
| 16   |          |                                |      |                                  |
| 17   | 61034    | Switch Boot                    | 2    |                                  |

## Road Light Kit Assy No 57241

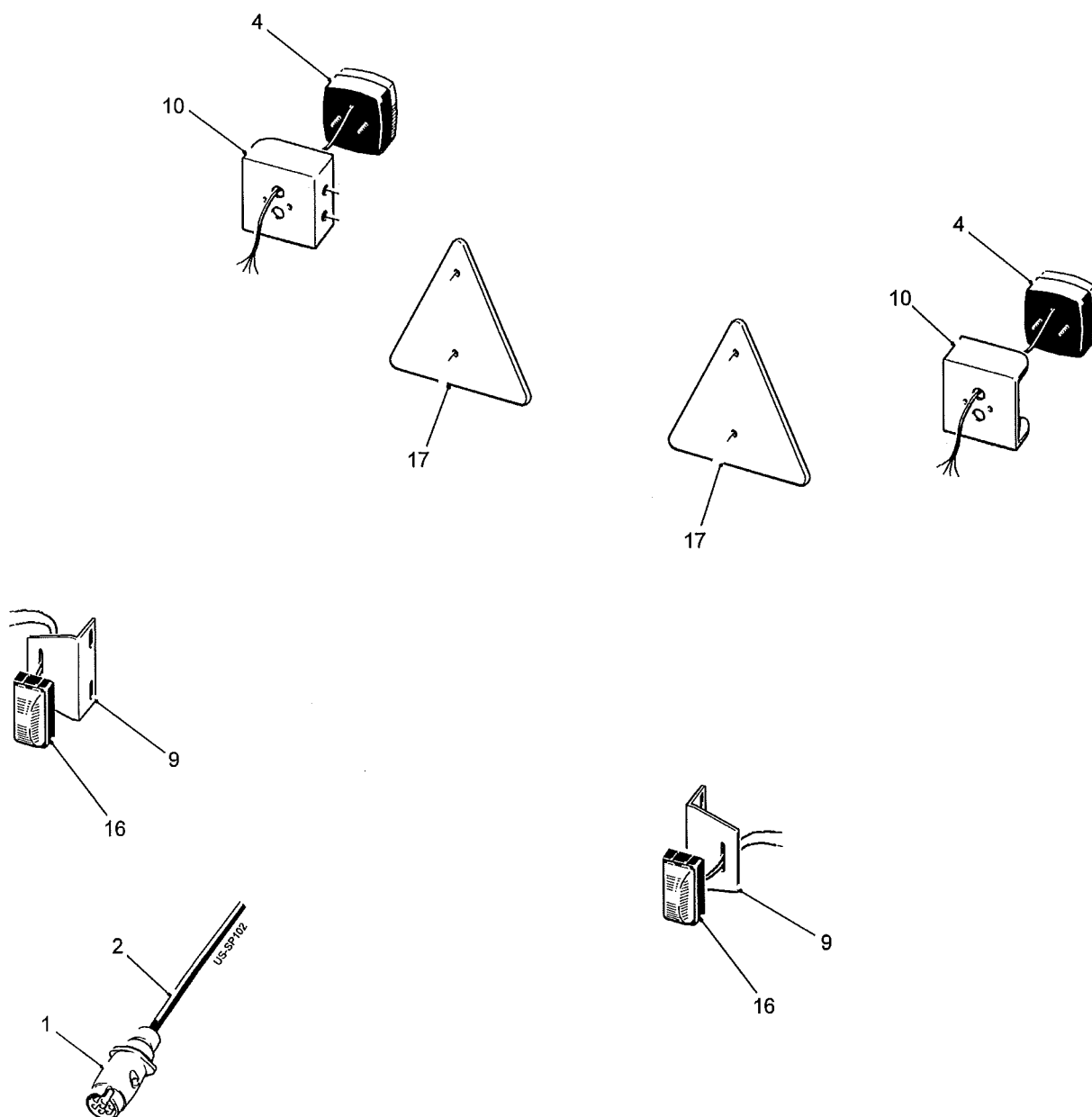


**3.16a****UNIWEB SPARE PARTS****Road Light Kit****Assy No 57241**

| Item | Part No.      | Description                   | Qty.  | Remarks                    |
|------|---------------|-------------------------------|-------|----------------------------|
| 1    | 10134         | 7 Pin Plug                    | 1     |                            |
| 2    | 11369         | 7 Core Cable                  | 10.5m |                            |
| 3    |               |                               |       |                            |
| 4    | 42088/4       | Rear Light Assembly c/w Bulbs | 2     |                            |
| 5    |               |                               |       |                            |
| 6    | 51613         | 4 Core Cable                  | 5.1m  | (not shown)                |
| 7    | 52421         | 2 Core Cable                  | 6.7m  | (not shown)                |
| 8    |               |                               |       |                            |
| 9    | 57222         | Front Light Mounting Bracket  | 2     |                            |
| 10   | 57257         | Rear Light Mounting Bracket   | 2     | Used with boulder box only |
| 11   |               |                               |       |                            |
| 12   |               |                               |       |                            |
| 13   |               |                               |       |                            |
| 14   | DWS570        | Heat Shrink Sleeving          | 0.5m  | (not shown)                |
| 15   |               |                               |       |                            |
| 16   | RPE258.307746 | Front Light Assembly          | 2     |                            |
| 17   | RPE272.307748 | Red Triangle Reflector        | 2     |                            |
| 18   |               |                               |       |                            |
| 19   | RPS1          | Front Light Bulb              | 2     |                            |
| 20   | RPS2          | Rear Stop Bulb                | 2     |                            |
| 21   | RPS3          | Rear Indicator Bulb           | 2     |                            |

Machines from 2013

**Road Light Kit**  
Assy No 57241



**3.16a****UNIWEB SPARE PARTS**

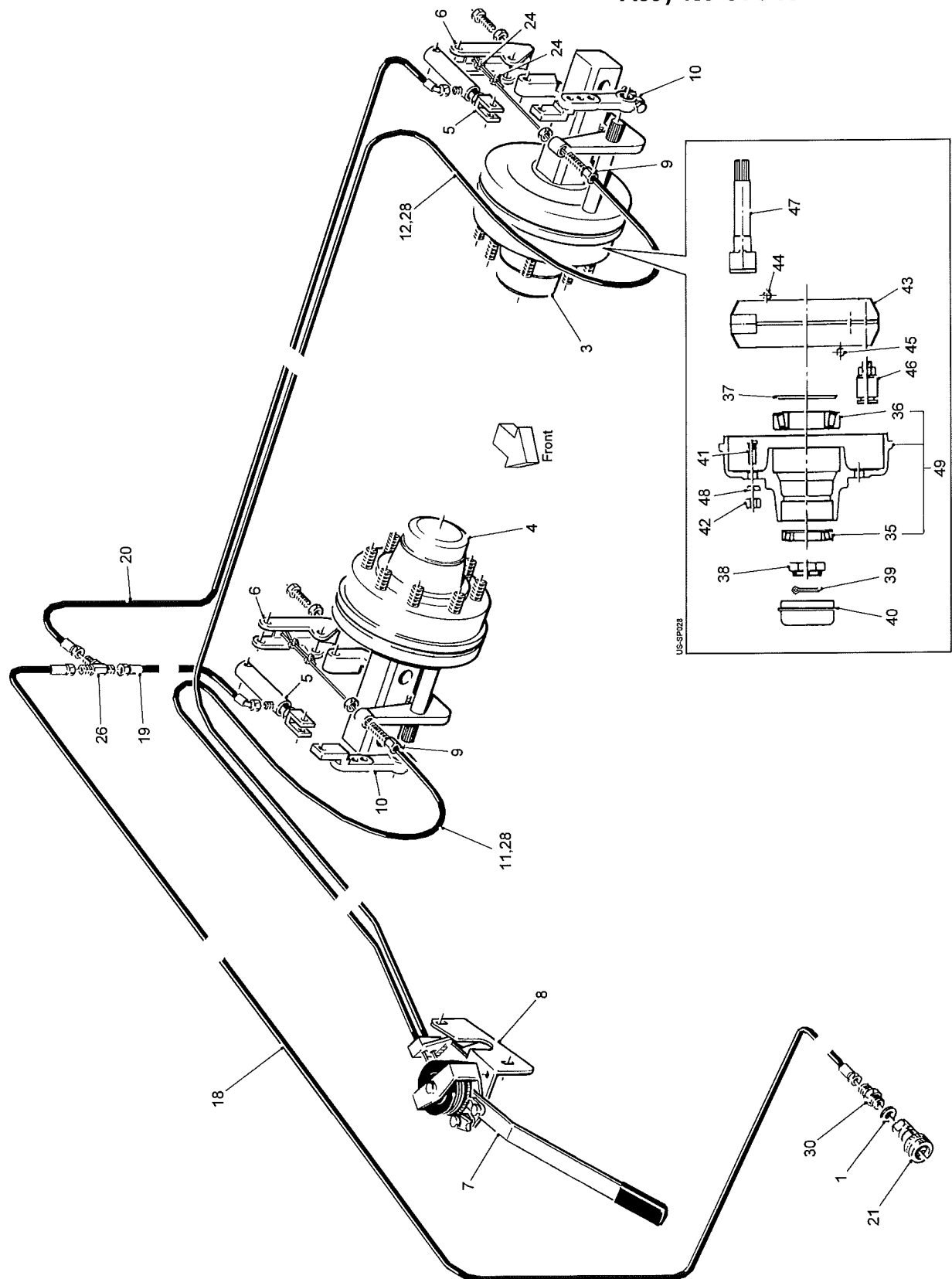
Machines from 2013

**Road Light Kit****Assy No 57241**

| Item | Part No.      | Description                  | Qty.  | Remarks                    |
|------|---------------|------------------------------|-------|----------------------------|
| 1    | 10134         | 7 Pin Plug                   | 1     |                            |
| 2    | 11369         | 7 Core Cable                 | 10.5m |                            |
| 3    |               |                              |       |                            |
| 4    | 62217         | LED Rear Light               | 2     |                            |
| 5    |               |                              |       |                            |
| 6    | 51613         | 4 Core Cable                 | 5.1m  | (not shown)                |
| 7    | 52421         | 2 Core Cable                 | 6.7m  | (not shown)                |
| 8    |               |                              |       |                            |
| 9    | 57222A        | Front Light Mounting Bracket | 2     |                            |
| 10   | 57257A        | Rear Light Mounting Bracket  | 2     | Used with boulder box only |
| 11   |               |                              |       |                            |
| 12   |               |                              |       |                            |
| 13   |               |                              |       |                            |
| 14   | DWS570        | Heat Shrink Sleeving         | 0.5m  | (not shown)                |
| 15   |               |                              |       |                            |
| 16   | 62470         | LED Front Light              | 2     |                            |
| 17   | RPE272.307748 | Red Triangle Reflector       | 2     |                            |

## Braked Axle Assembly

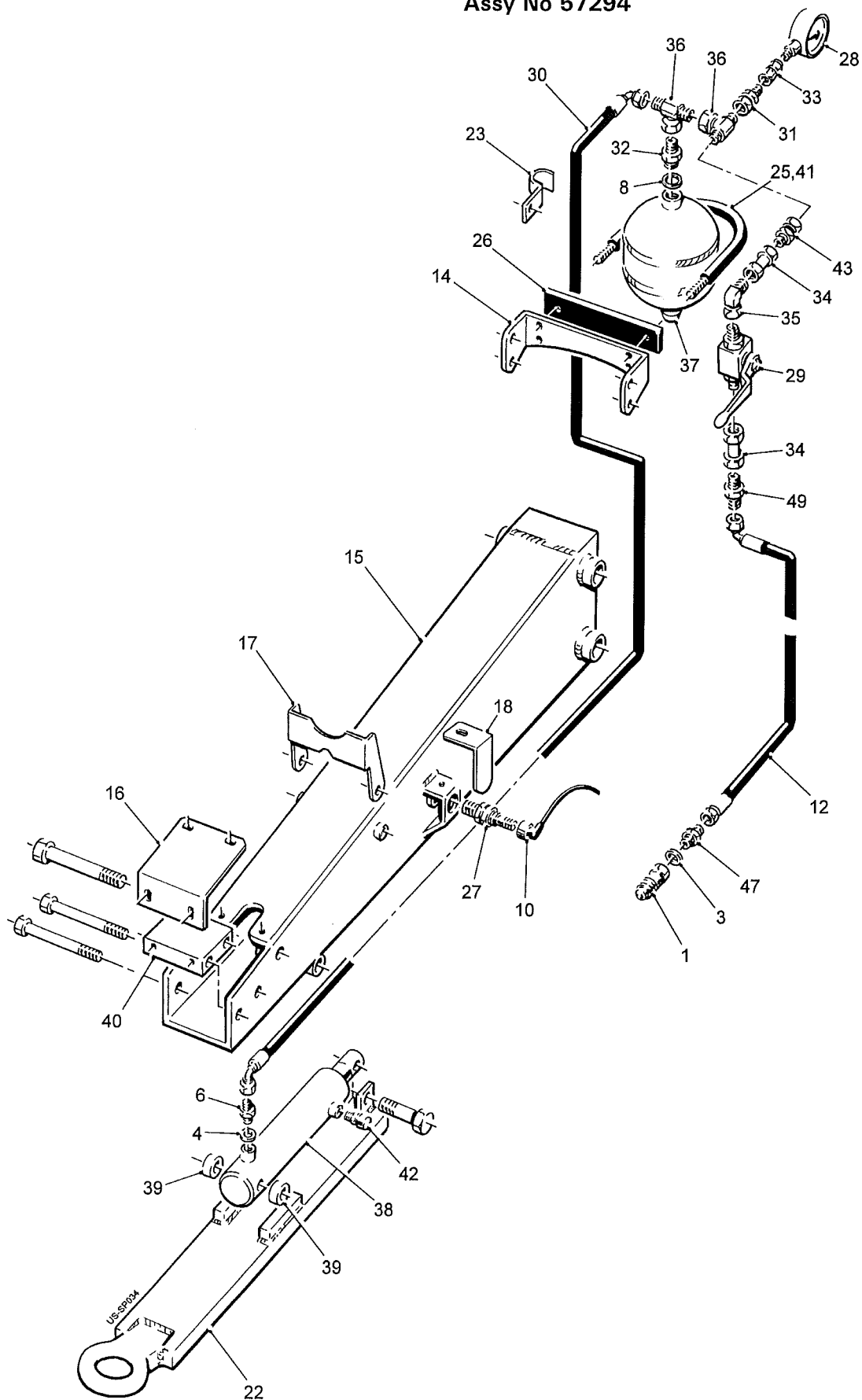
Assy No 57349



**3.17a****UNIWEB SPARE PARTS****Braked Axle Assembly****Assy No 57349**

| Item | Part No.   | Description                    | Qty. | Remarks |
|------|------------|--------------------------------|------|---------|
| 1    | 11124      | 1/2"BSP Dowty Seal             | 1    |         |
| 2    |            |                                |      |         |
| 3    | 57343      | LH Braked Axle Assembly        | 1    |         |
| 4    | 57344      | RH Braked Axle Assembly        | 1    |         |
| 5    | 57345      | Brake Ram                      | 2    |         |
| 6    | 57346      | Brake Ram Arm                  | 2    |         |
| 7    | 57347      | Handbrake Assembly             | 1    |         |
| 8    | 57348      | Handbrake Mounting             | 1    |         |
| 9    | 57353      | Cable Adjuster                 | 2    |         |
| 10   | 57354      | Brake Link                     | 2    |         |
| 11   | 57355/2700 | Outer Cable (2700mm)           | 1    |         |
| 12   | 57355/5300 | Outer Cable (5300mm)           | 1    |         |
| 13   |            |                                |      |         |
| 14   |            |                                |      |         |
| 15   |            |                                |      |         |
| 16   |            |                                |      |         |
| 17   |            |                                |      |         |
| 18   | 60339      | 3/8"Hose Assembly (9750mm)     | 1    |         |
| 19   | 60340      | 3/8"Hose Assembly (1200mm)     | 1    |         |
| 20   | 60341      | 3/8"Hose Assembly (3500mm)     | 1    |         |
| 21   | 60342      | 1/2"BSP Trail Brake Carrier    | 1    |         |
| 22   |            |                                |      |         |
| 23   |            |                                |      |         |
| 24   | DWS486     | Ø4 Wire Rope Grip              | 4    |         |
| 25   |            |                                |      |         |
| 26   | SPCL597    | 3/8"BSP M M M Tee              | 1    |         |
| 27   |            |                                |      |         |
| 28   | SSR101X    | Ø3 Inner Cable                 | 11m  |         |
| 29   |            |                                |      |         |
| 30   | UC25       | 1/2"BSPx3/8"BSP M M Adaptor    | 1    |         |
| 31   |            |                                |      |         |
| 32   |            |                                |      |         |
| 33   |            |                                |      |         |
| 34   |            |                                |      |         |
| 35   | -          | Outer Bearing                  | 1    |         |
| 36   | -          | Inner Bearing                  | 1    |         |
| 37   | -          | Retaining Ring                 | 1    |         |
| 38   | -          | Castellated Nut                | 1    |         |
| 39   | -          | Split Pin                      | 1    |         |
| 40   | -          | Hub Cap                        | 1    |         |
| 41   | -          | Wheel Stud                     | 8    |         |
| 42   | -          | Wheel Nut                      | 8    |         |
| 43   | -          | Shoe with Lining               | 2    |         |
| 44   | -          | Upper Brake Shoe Return Spring | 1    |         |
| 45   | -          | Lower Brake Shoe Return Spring | 1    |         |
| 46   | -          | Shoe Anchor Pin                | 1    |         |
| 47   | -          | Camshaft                       | 1    |         |
| 48   | -          | Spring Washer                  | 8    |         |
| 49   | -          | Hub c/w Bearings               | 1    |         |

# Hydraulically Damped Drawbar Assy No 57294

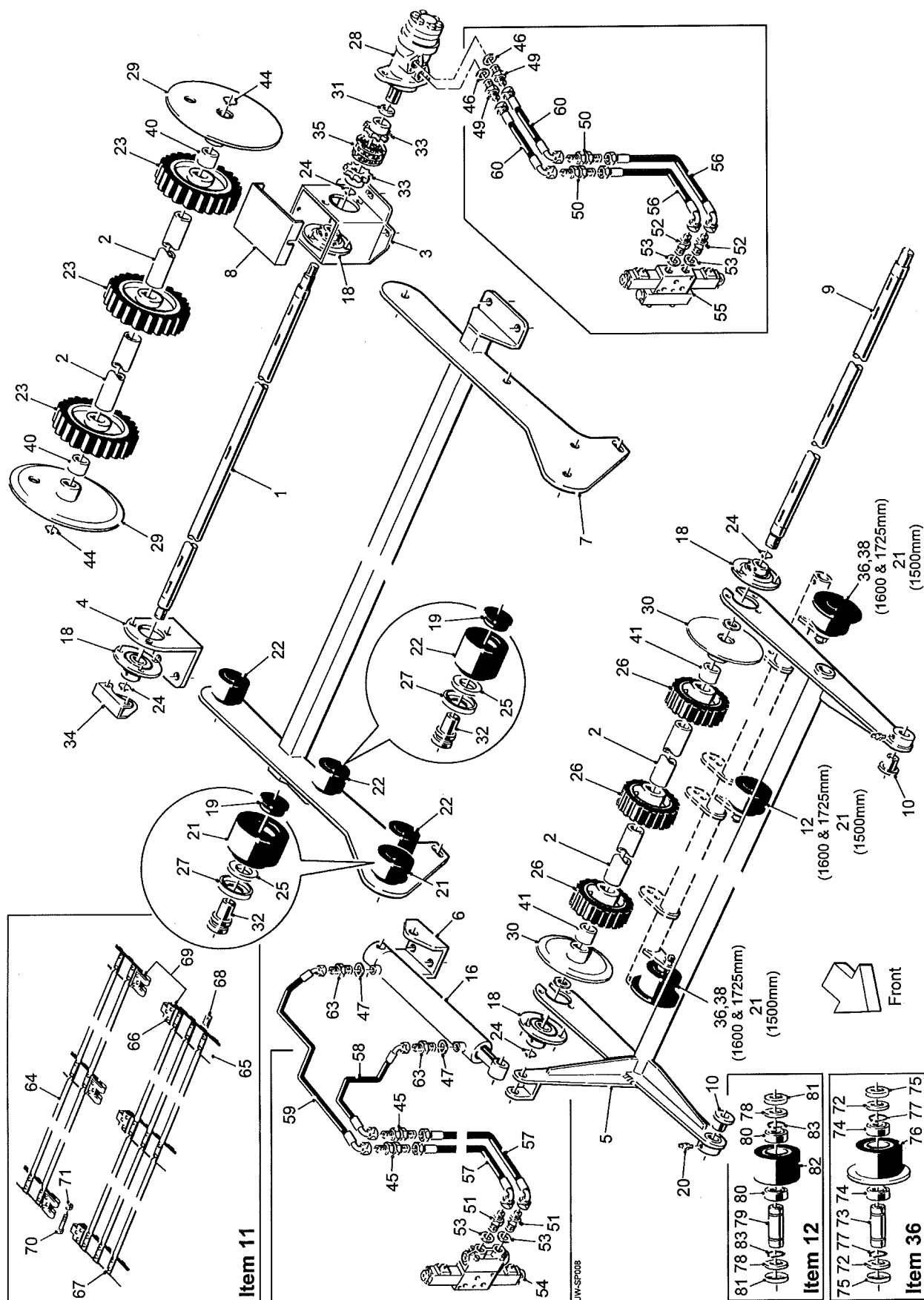


## Hydraulically Damped Drawbar

Assy No 57294

| Item | Part No.         | Description                      | Qty. | Remarks          |
|------|------------------|----------------------------------|------|------------------|
| 1    | 10140            | 1/2"BSP Male Probe               | 1    | Supercedes 57879 |
| 2    |                  |                                  |      |                  |
| 3    | 11124            | 1/2"BSP Dowty Seal               | 1    |                  |
| 4    | 11125            | 3/8"BSP Dowty Seal               | 1    |                  |
| 5    |                  |                                  |      |                  |
| 6    | 27391            | 3/8"BSPxØ15 Pipe M Stud Coupling | 1    |                  |
| 7    |                  |                                  |      |                  |
| 8    | 31167            | M22 Dowty Seal                   | 1    |                  |
| 9    |                  |                                  |      |                  |
| 10   | 32037/4          | 90° Sensor Cable (10m)           | 1    |                  |
| 11   |                  |                                  |      |                  |
| 12   | 52312            | 3/8"Hose Assembly (3000mm)       | 1    |                  |
| 13   |                  |                                  |      |                  |
| 14   | 57365            | Accumulator Bracket              | 1    |                  |
| 15   | 57366            | Hydraulic Drawbar                | 1    |                  |
| 16   | 57367            | Cover Plate                      | 1    |                  |
| 17   | 57368            | PTO Support                      | 1    |                  |
| 18   | 57990            | Sensor Shield                    | 1    |                  |
| 19   |                  |                                  |      |                  |
| 20   |                  |                                  |      | (not shown)      |
| 21   |                  |                                  |      |                  |
| 22   | RPA610.301557    | Sliding Drawbar Section          | 1    |                  |
| 23   | RPC626.311691    | Hose Clamp                       | 2    |                  |
| 24   | RPC632.308429    | 'Pressurised System' Decal       | 1    |                  |
| 25   | RPC700.301645    | Plastic Cover                    | 1    |                  |
| 26   | RPC730.301681    | Rubber                           | 1    |                  |
| 27   | RPE282.303483X/1 | Proximity Sensor                 | 1    |                  |
| 28   | RPGMB92.03258    | Pressure Gauge                   | 1    |                  |
| 29   | RPGMB92.04031    | Safety Lock Valve                | 1    |                  |
| 30   | RPH405.301659    | 1/2"Hose Assembly (2080mm)       | 1    |                  |
| 31   | RPH510.115082    | Ø15xØ8 Straight Reducer Coupling | 1    |                  |
| 32   | RPH512.122152    | M22xØ15 Male Stud Coupling       | 1    |                  |
| 33   | RPH516.204082    | Pressure Gauge Coupling          | 1    |                  |
| 34   | RPH522.100122    | 12L Straight Double Standpipe    | 2    |                  |
| 35   | RPH532.100122    | 12L Adjustable Elbow             | 1    |                  |
| 36   | RPH542.100152    | 15L M M F Tee                    | 2    |                  |
| 37   | RPH802.301657    | Accumulator (50 bar)             | 1    |                  |
| 38   | RPH872.301552    | Hydraulic Ram                    | 1    |                  |
| 39   | RPM176.301696    | Spacer                           | 2    |                  |
| 40   | RPM225.301555    | Block                            | 1    |                  |
| 41   | RPM254.301644    | Strap                            | 1    |                  |
| 42   | RPP500.202000    | 1/8"BSP Muffler                  | 1    |                  |
| 43   | RPH510.115122    | 12L Mx15L FM Reducer             | 1    |                  |
| 44   |                  |                                  |      |                  |
| 45   |                  |                                  |      |                  |
| 46   |                  |                                  |      |                  |
| 47   | UC25             | 1/2"BSPx3/8"BSP M M Adaptor      | 1    |                  |
| 48   |                  |                                  |      |                  |
| 49   | W0847            | 12Lx3/8"BSP M M Adaptor          | 1    |                  |

## Vari-Flow Assembly



## Vari-Flow Assembly

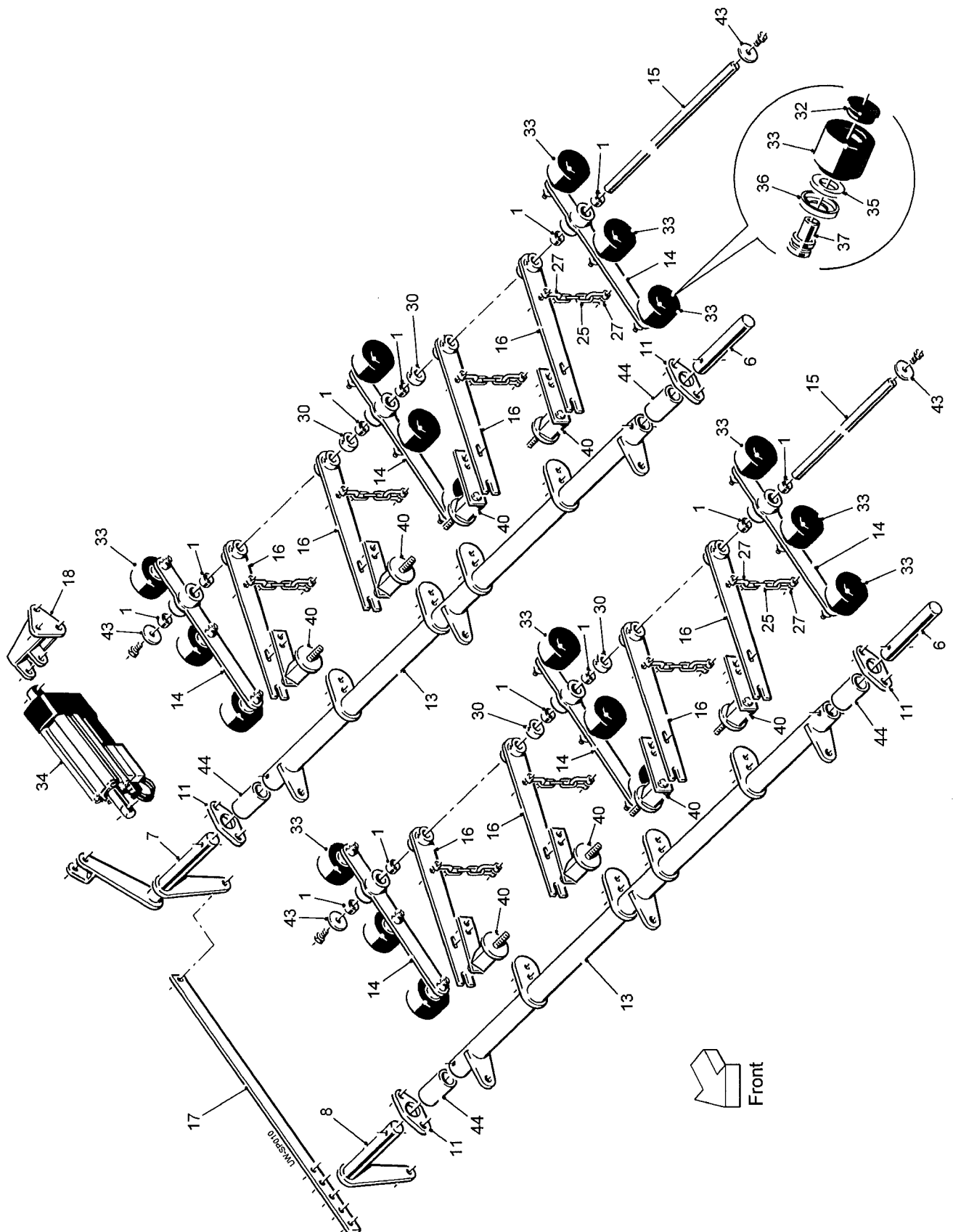
| Item | Part No.      | Description                             | Qty. | Remarks              |
|------|---------------|-----------------------------------------|------|----------------------|
| 1    | 57259         | Drive Shaft                             | 1    | 1500 & 1600mm m/c    |
|      | 57259A        | Drive Shaft                             | 1    | 1725mm m/c           |
| 2    | 57261         | Spacer Tube                             | 4    | 1500 & 1600mm m/c    |
|      | 57261A        | Spacer Tube                             | 4    | 1725mm m/c           |
| 3    | 57953         | Motor Mounting                          | 1    |                      |
| 4    | 57954         | Bearing Mounting                        | 1    |                      |
| 5    | 57957         | Pivot Frame                             | 1    | 1500 & 1600mm m/c    |
|      | 57957A        | Pivot Frame                             | 1    | 1725mm m/c           |
| 6    | 57960         | Ram Mounting                            | 1    |                      |
| 7    | 57962         | Roller Support                          | 1    | 1500 & 1600mm m/c    |
|      | 57962A        | Roller Support                          | 1    | 1725mm m/c           |
| 8    | 57965         | Drive Guard                             | 1    |                      |
| 9    | 57966         | Roller Shaft                            | 1    | 1500 & 1600mm m/c    |
|      | 57966A        | Roller Shaft                            | 1    | 1725mm m/c           |
| 10   | 57967         | Top Hat Bush                            | 2    |                      |
| 11   | 57972         | Web Assembly                            | 1    | 1500 & 1600mm m/c    |
|      | 57972A        | Web Assembly                            | 1    | 1725mm m/c           |
| 12   | 47189         | Ø90 Roller Assy (was RPC700.300147)     | 1    | 1600 & 1725mm m/c    |
| 13   |               |                                         |      |                      |
| 14   |               |                                         |      |                      |
| 15   |               |                                         |      |                      |
| 16   | 61008         | Hydraulic Ram                           | 1    | Replaces DW802611    |
| 17   |               |                                         |      |                      |
| 18   | RPB210.022062 | Bearing                                 | 4    |                      |
| 19   | RPC620.303070 | Cap                                     | 11   |                      |
| 20   | RPC648.081250 | M8 Straight Grease Nipple               | 2    |                      |
| 21   | RPC700.300147 | Ø95 Plain Roller c/w Bearings           | 2    | Qty x5 on 1500mm m/c |
| 22   | RPC700.300148 | Ø75 Plain Roller c/w Bearings           | 6    |                      |
| 23   | RPC700.302947 | Drive Roller                            | 3    |                      |
| 24   | RPF200.030200 | Ø30 External Circlip                    | 4    |                      |
| 25   | RPGM070.00446 | Felt Seal                               | 11   |                      |
| 26   | RPGM076.00704 | Ø194 Front Roller                       | 3    | Was RPGM076.00823A   |
| 27   | RPGM089.00565 | Roller Shield                           | 11   |                      |
| 28   | RPH850.302181 | Hydraulic Motor                         | 1    |                      |
| 29   | RPM124.303188 | Rear Flange                             | 2    |                      |
| 30   | RPM124.303321 | Front Flange                            | 2    |                      |
| 31   | RPM176.303034 | 5mm Spacer                              | 1    |                      |
| 32   | RPM180.303071 | Pivot Bush                              | 11   |                      |
| 33   | RPM182.303035 | 12T 3/4"Pitch Sprocket                  | 2    |                      |
| 34   | RPM206.303069 | Bearing Shield                          | 1    |                      |
| 35   | RPT738.600012 | 3/4"Pitch Duplex Drive Chain            | 1    |                      |
| 36   | 47083         | Ø90 Roller Assy (was RPC700.300146)     | 2    | 1600 & 1725mm only   |
| 37   |               |                                         |      |                      |
| 38   | SS025017/010  | Steel Spacer                            | 2    | 1600 & 1725mm only   |
| 39   |               |                                         |      |                      |
| 40   | SS042036/048  | Steel Spacer                            | 2    |                      |
| 41   | SS042036/053  | Steel Spacer                            | 2    |                      |
| 42   |               |                                         |      |                      |
| 43   |               |                                         |      |                      |
| 44   | W0118         | Ø35 External Circlip                    | 2    |                      |
|      |               | <b>Hydraulic Components Consist Of:</b> |      |                      |
| 45   | 10466         | 3/8"BSP Bulkhead Adaptor                | 2    |                      |
| 46   | 11124         | 1/2"BSP Dowty Seal                      | 2    |                      |
| 47   | 11125         | 3/8"BSP Dowty Seal                      | 2    |                      |

## Vari-Flow Assembly

| Item | Part No.      | Description                                 | Qty.   | Remarks                      |
|------|---------------|---------------------------------------------|--------|------------------------------|
| 48   |               |                                             |        |                              |
| 49   | 12315         | 1/2"BSP M M Adaptor                         | 2      |                              |
| 50   | 12321         | 1/2"BSP Bulkhead Adaptor                    | 2      |                              |
| 51   | 37599         | M18x3/8"BSP M M Adaptor                     | 2      |                              |
| 52   | 27459         | M18x1/2"BSP M M Adaptor                     | 2      |                              |
| 53   | 27461         | M18 Dowty Seal                              | 4      |                              |
| 54   | 57085/3       | Double Acting Valve Section                 | 1      |                              |
| 55   | 57444         | Motor Valve Section                         | 1      |                              |
| 56   | 60319         | 1/2"Hose Assembly (1250mm)                  | 2      |                              |
| 57   | 60443         | 3/8"Hose Assembly (4150mm)                  | 2      | 1500 & 1600mm m/c            |
|      | 60622         | 3/8"Hose Assembly (4275mm)                  | 2      | 1725mm m/c                   |
| 58   | 60278         | 3/8"Hose Assembly (660mm)                   | 1      |                              |
| 59   | 60540         | 3/8"Hose Assembly (500mm)                   | 1      |                              |
| 60   | 46620         | 1/2"Hose Assembly (450mm)                   | 2      |                              |
| 61   |               |                                             |        |                              |
| 62   |               |                                             |        |                              |
| 63   | UC31A         | 3/8"BSP M M Adaptor                         | 2      |                              |
|      | <b>57972</b>  | <b>Web Assembly Consists Of:</b>            |        | <b>1500 &amp; 1600mm m/c</b> |
| 64   | 57972/1       | Ø15 Web Rod                                 | 50     |                              |
| 65   | 57972/2       | Web Belt                                    | 3      |                              |
| 66   | RPF240.150300 | Ø5x30 Rivet                                 | 18     |                              |
| 67   | RPF240.160250 | Ø6x25 Rivet                                 | 300    |                              |
| 68   | RPGM019.00069 | Back Plate                                  | 150    |                              |
| 69   | RPM419.264032 | Connector Plates                            | 3 pair |                              |
| 70   | 22016010/080  | M10x80 CSK Bolt                             | 3      |                              |
| 71   | 22041010      | M10 Nyloc Nut                               | 3      |                              |
|      | <b>57972A</b> | <b>Web Assembly Consists Of:</b>            |        | <b>1725mm m/c</b>            |
| 64   | 57972A/1      | Ø15 Web Rod                                 | 50     |                              |
| 65   | 57972/2       | Web Belt                                    | 3      |                              |
| 66   | RPF240.150300 | Ø5x30 Rivet                                 | 18     |                              |
| 67   | RPF240.160250 | Ø6x25 Rivet                                 | 300    |                              |
| 68   | RPGM019.00069 | Back Plate                                  | 150    |                              |
| 69   | RPM419.264032 | Connector Plates                            | 3 pair |                              |
| 70   | 22016010/080  | M10x80 CSK Bolt                             | 3      |                              |
| 71   | 22041010      | M10 Nyloc Nut                               | 3      |                              |
|      | <b>47083</b>  | <b>Flanged Roller Assembly Consists Of:</b> |        |                              |
| 72   | 0000300504    | Felt Seal                                   | 1      |                              |
| 73   | 47141         | Roller Spindle                              | 1      |                              |
| 74   | 6005RS        | Bearing                                     | 2      |                              |
| 75   | PH408         | Seal                                        | 2      |                              |
| 76   | PH51AR        | Ø90 Flanged Roller                          | 1      |                              |
| 77   | PS843         | Circlip                                     | 2      |                              |
|      | <b>47189</b>  | <b>Plain Roller Assembly Consists Of:</b>   |        |                              |
| 78   | 0000300504    | Felt Seal                                   | 2      |                              |
| 79   | 47141         | Roller Spindle                              | 1      |                              |
| 80   | 6005RS        | Bearing                                     | 2      |                              |
| 81   | PH408         | Seal                                        | 2      |                              |
| 82   | PH77AR        | Ø90 Plain Roller                            | 1      |                              |
| 83   | PS843         | Circlip                                     | 2      |                              |



## Web Compression Kit (for Draper Web & Vari-flow)



**Web Compression Kit (for Draper Web & Vari-flow)**

| Item | Part No.      | Description                      | Qty. | Remarks                   |
|------|---------------|----------------------------------|------|---------------------------|
| 1    | 57129         | Plastic Bush                     | 12   |                           |
| 2    |               |                                  |      |                           |
| 3    |               |                                  |      |                           |
| 4    |               |                                  |      |                           |
| 5    |               |                                  |      |                           |
| 6    | 57816         | End Spigot                       | 4    |                           |
| 7    | 57817         | End Spigot                       | 1    |                           |
| 8    | 57818         | End Spigot                       | 1    |                           |
| 9    |               |                                  |      |                           |
| 10   |               |                                  |      |                           |
| 11   | 57821         | Support Plate                    | 4    |                           |
| 12   |               |                                  |      |                           |
| 13   | 57823         | Rear Adjuster Tube               | 2    | 1500mm machine            |
|      | 57823A        | Rear Adjuster Tube               | 2    | 1725mm machine            |
| 14   | 57824         | Roller Arm                       | 6    |                           |
| 15   | 57825         | Pivot Bar                        | 2    | 1500mm machine            |
|      | 57825A        | Pivot Bar                        | 2    | 1725mm machine            |
| 16   | 57826         | Support Arm                      | 8    |                           |
| 17   | 57827         | Link                             | 1    |                           |
| 18   | 57828         | Actuator Mounting                | 1    |                           |
| 19   |               |                                  |      |                           |
| 20   |               |                                  |      |                           |
| 21   |               |                                  |      |                           |
| 22   |               |                                  |      |                           |
| 23   |               |                                  |      |                           |
| 24   |               |                                  |      |                           |
| 25   | GS506/3       | Chain                            | 8    | Used with draper web only |
| 26   |               |                                  |      |                           |
| 27   | H171          | Shackle                          | 16   | Used with draper web only |
| 28   |               |                                  |      |                           |
| 29   |               |                                  |      |                           |
| 30   | PS488M        | Locking Collar                   | 4    |                           |
| 31   |               |                                  |      |                           |
| 32   | RPC620.303070 | Cap                              | 18   |                           |
| 33   | RPC700.300147 | Ø95 Plain Roller c/w Bearings    | 18   |                           |
| 34   | RPE202.305394 | Linear Actuator c/w Limit Switch | 1    |                           |
| 35   | RPGM070.00446 | Felt Seal                        | 18   |                           |
| 36   | RPGM089.00565 | Roller Shield                    | 18   |                           |
| 37   | RPM180.303071 | Pivot Bush                       | 18   |                           |
| 38   |               |                                  |      |                           |
| 39   |               |                                  |      |                           |
| 40   | RPS568X       | Tensioner                        | 8    |                           |
| 41   |               |                                  |      |                           |
| 42   |               |                                  |      |                           |
| 43   | SS060011/003  | Steel Spacer                     | 4    | Was SS040011/003          |
| 44   | SS048041/123  | Steel Spacer                     | 4    |                           |