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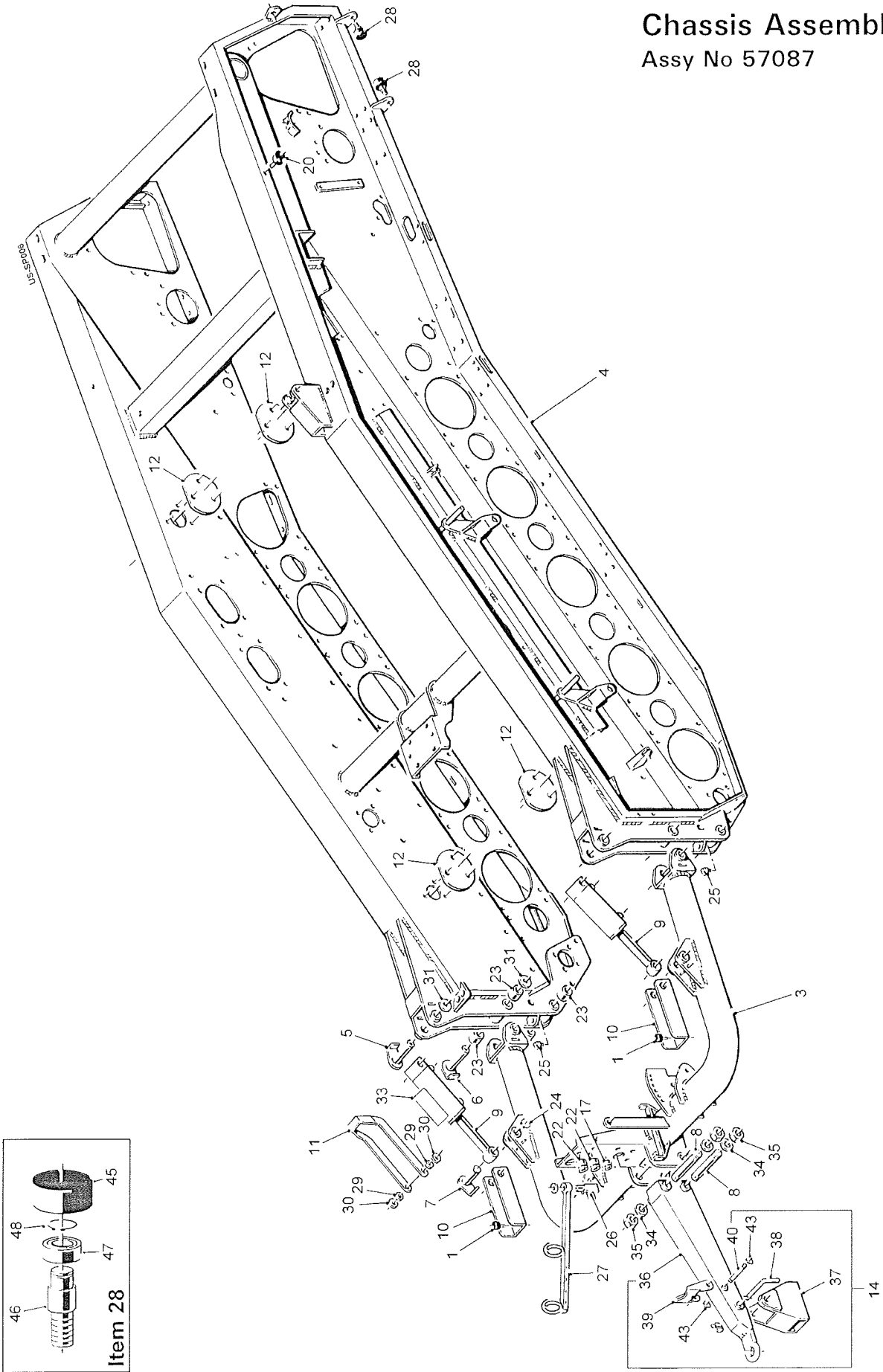
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Note: When using the following pages to order replacement parts, please quote the full serial number of your machine.

Chassis Assembly

Assy No 57087



3.1a

UNISTAR SPARE PARTS

Chassis Assembly

Assy No 57087

Item	Part No.	Description	Qty.	Remarks
1	43288	Ø25 Rubber Bump Stop	2	
2				
3	57019	Front Chassis	1	
4	57020	Main Chassis	1	
5	57121	Ram Top Pin	2	
6	57122	Pivot Pin	2	
7	57123	Ram Bottom Pin	2	
8	57124	Drawbar Pin	2	
9	57135	Hydraulic Ram	2	
10	57186	Depth Ram Lock Plate	2	
11	57266	Depth Ram Indicator	1	
12	57285	Blanking Plate	4	Used without Variflow
13				
14	57088	Standard Drawbar Assembly	1	(see list at end)
15				
16				
17	60287	1/4"Hose Anchor	1	
18				
19				
20	DW901922	Ø50 Rubber Bump Stop	1	
21				
22	KA17316	1/2"Hose Anchor	2	
23	RPB250.303440	Bush	8	
24	RPF200.030200	Ø30 External Circlip	2	
25	RPC648.081252	M8 90°Grease Nipple	2	
26	RPS230	Pivot Block	1	
27	RPS231	Pipe Support	1	
28	0000301600	Roller Assembly	2	(see list at end)
29	SS016011/005	Steel Spacer	2	
30	SS025011/003	Steel Spacer	2	
31	SS040013/005	Steel Spacer	4	
32				
33	RPC632.305158	Depth Indicator Decal	1	
34	22041030	M30 Nyloc Nut	4	
35	22046030	M30 Flat Washer	4	
	57088	Standard Drawbar Consists Of:		
36	57181	Drawbar	1	
37	57182	Stand	1	
38	57183	Stand Pin	1	
39	57184	PTO Rest	1	
40	57185	PTO Rest Pin	1	
41				
42				
43	W0114	Ø17 External Circlip	2	
44				
	0000301600	Roller Assembly Consists Of:		
45	0000301601	Roller	1	
46	0000301602	Spindle	1	
47	62042RS	Bearing	1	
48	12298	Circlip	1	

3.1a**UNISTAR SPARE PARTS**

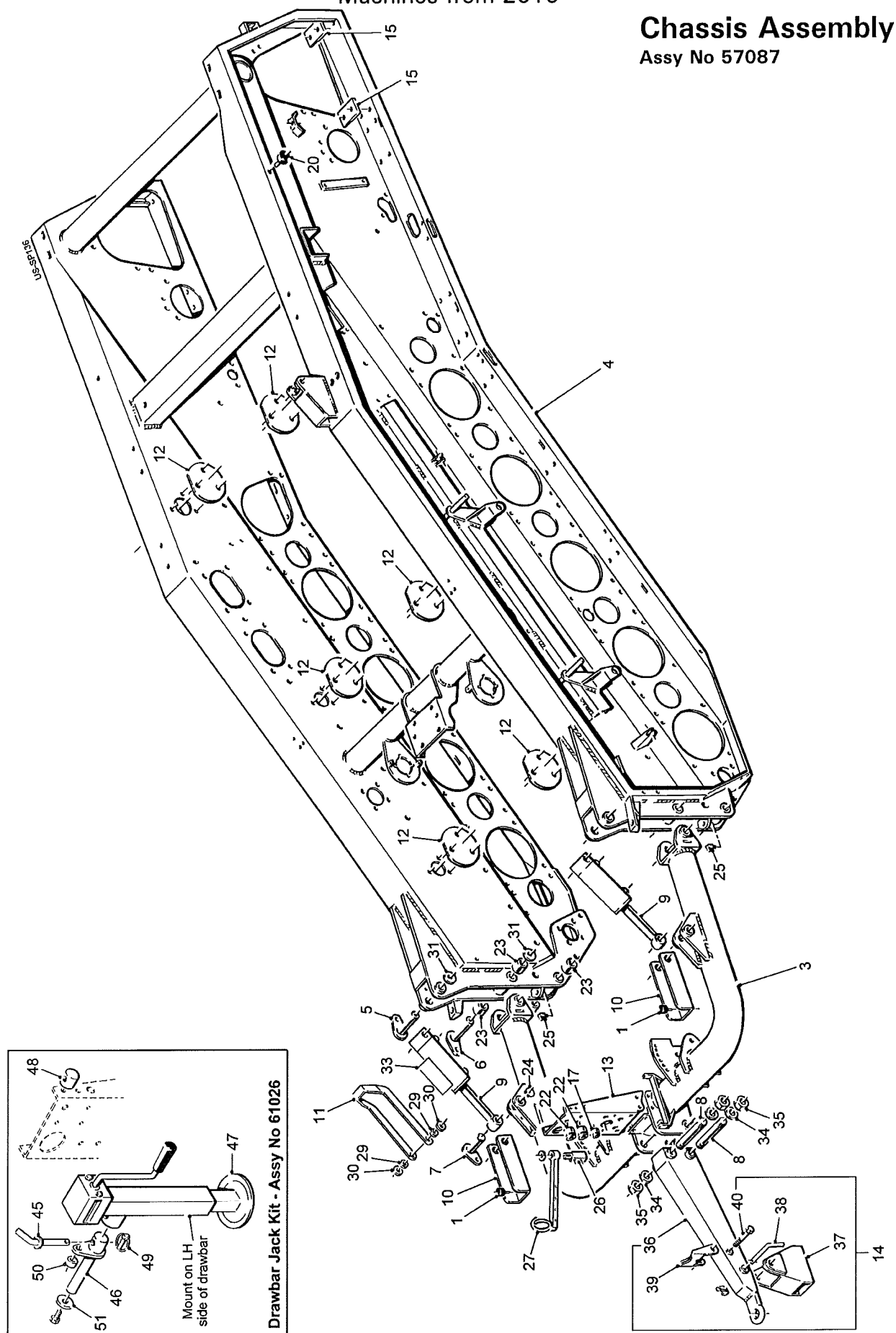
Machines from Serial No UN141

Chassis Assembly**Assy No 57087**

Item	Part No.	Description	Qty.	Remarks
1	43288	Ø25 Rubber Bump Stop	2	
2				
3	57019	Front Chassis	1	
4	57020	Main Chassis	1	
5	57121	Ram Top Pin	2	
6	57122	Pivot Pin	2	
7	57123	Ram Bottom Pin	2	
8	57124	Drawbar Pin	2	
9	57135	Hydraulic Ram	2	
10	57186	Depth Ram Lock Plate	2	
11	57266	Depth Ram Indicator	1	
12	57285	Blanking Plate	6	Qty x2 with Variflow
13	57569	Front Bearing Plate	1	
14	57088	Standard Drawbar Assembly	1	(see list at end)
15	57764	Clamp Plate	2	
16				
17	60287	1/4"Hose Anchor	1	
18				
19				
20	DW901922	Ø50 Rubber Bump Stop	1	
21				
22	KA17316	1/2"Hose Anchor	2	
23	RPB250.303440	Bush	8	
24	RPF200.030200	Ø30 External Circlip	2	
25	RPC648.081252	M8 90°Grease Nipple	2	
26	RPS230	Pivot Block	1	
27	59570	Pipe Support	1	Part No. was RPS231
28				
29	SS016011/005	Steel Spacer	2	
30	SS025011/003	Steel Spacer	2	
31	SS040013/005	Steel Spacer	4	
32				
33	RPC632.305158	Depth Indicator Decal	1	
34	22041030	M30 Nyloc Nut	4	
35	22046030	M30 Flat Washer	4	
	57088	Standard Drawbar Consists Of:		
36	57181	Drawbar	1	
37	57182	Stand	1	
38	57183	Stand Pin	1	
39	57184	PTO Rest	1	
40	57185	PTO Rest Pin	1	
41				
42				
43	W0114	Ø17 External Circlip	2	
44				
	61026	Drawbar Jack Kit Consists Of:		
45	41060	Pin	1	
46	61023	Mounting Bracket	1	
47	61024	Drawbar Jack	1	
48	61025	Stowage Spigot	1	
49	REK215	Linchpin	1	
50	SS020009/016	Steel Spacer	1	Not used on hydraulic drawbar
51	SS030013/005	Steel Spacer	1	

Machines from 2015

Chassis Assembly
Assy No 57087



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UNISTAR SPARE PARTS

Machines from 2015

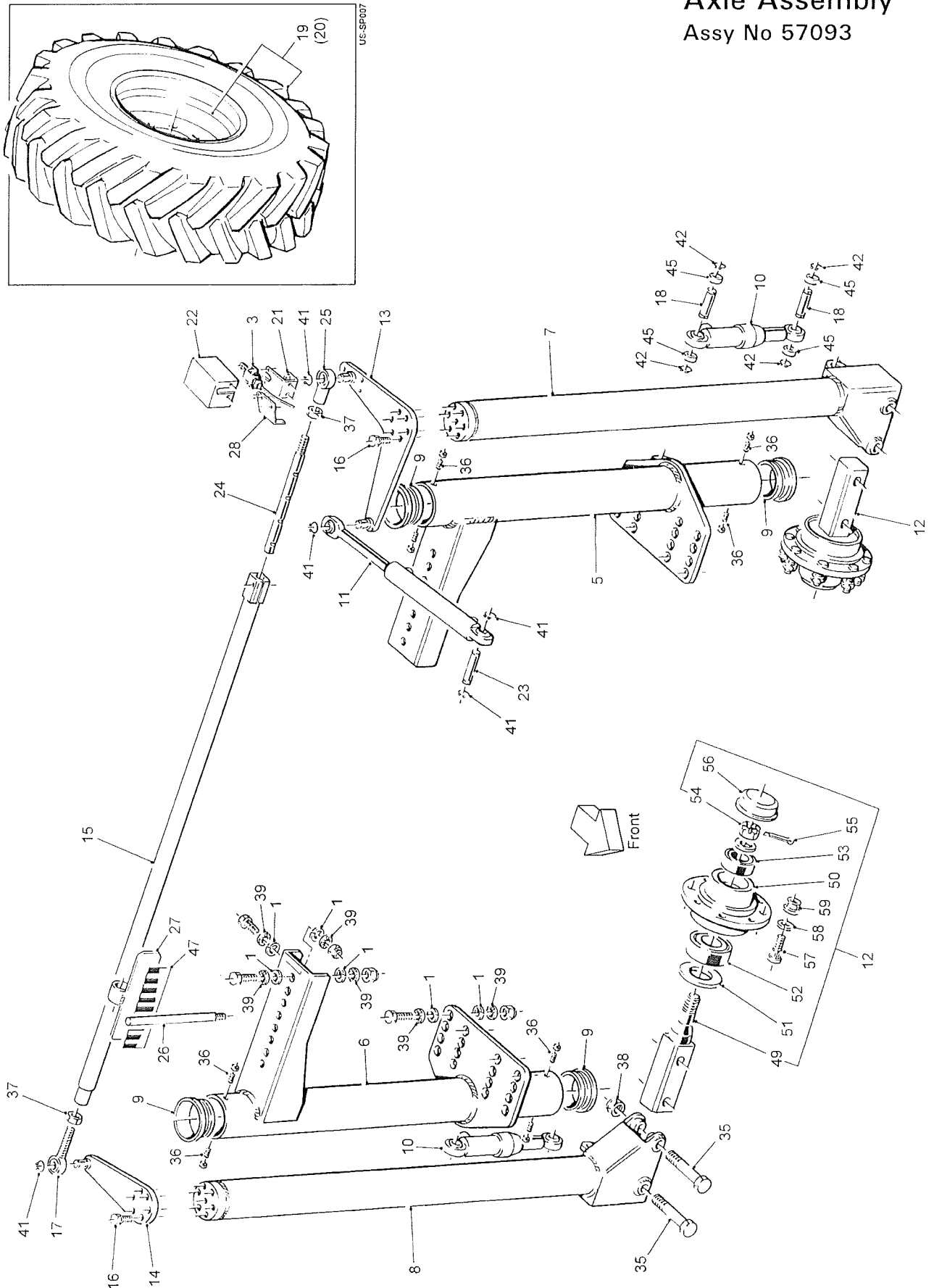
Chassis Assembly

Assy No 57087

Item	Part No.	Description	Qty.	Remarks
1	43288	Ø25 Rubber Bump Stop	2	
2				
3	57019	Front Chassis	1	
4	57020	Main Chassis	1	
5	61230	Ram Top Pin	2	
6	61232	Pivot Pin	2	
7	61231	Ram Bottom Pin	2	
8	57124	Drawbar Pin	2	
9	57135	Hydraulic Ram	2	
10	57186	Depth Ram Lock Plate	2	
11	57266	Depth Ram Indicator	1	
12	57285	Blanking Plate	6	Qty x2 with Variflow
13	57569	Front Bearing Plate	1	
14	57088	Standard Drawbar Assembly	1	(see list at end)
15	57764	Clamp Plate	2	
16				
17	60680	3/8"Hose Anchor	1	
18				
19				
20	DW901922	Ø50 Rubber Bump Stop	1	
21				
22	KA17316	1/2"Hose Anchor	2	
23	RPB250.303440	Bush	8	
24	RPF200.030200	Ø30 External Circlip	2	
25	RPC648.081252	M8 90°Grease Nipple	2	
26	RPS230	Pivot Block	1	
27	59570	Pipe Support	1	
28				
29	SS016011/005	Steel Spacer	2	
30	SS025011/003	Steel Spacer	2	
31	SS040013/005	Steel Spacer	4	
32				
33	RPC632.305158	Depth Indicator Decal	1	
34	22041030	M30 Nyloc Nut	4	
35	22046030	M30 Flat Washer	4	
	57088	Standard Drawbar Consists Of:		
36	57181	Drawbar	1	
37	57182	Stand	1	
38	57183	Stand Pin	1	
39	57184	PTO Rest	1	
40	2212016/170	M16x170 Bolt	1	
41				
42				
43				
44				
	61026	Drawbar Jack Kit Consists Of:		
45	41060	Pin	1	
46	61023	Mounting Bracket	1	
47	61024	Drawbar Jack	1	
48	61025	Stowage Spigot	1	
49	REK215	Linchpin	1	
50	SS020009/016	Steel Spacer	1	Not used on hydraulic drawbar
51	SS030013/005	Steel Spacer	1	

Axle Assembly

Assy No 57093



3.2a

UNISTAR SPARE PARTS

Axle Assembly

Assy No 57093

Item	Part No.	Description	Qty.	Remarks
1	42059A/8	Spring Washer	32	(see list at end)
2				
3	56320	Steering Sensor	1	
4				
5	57021	LH Outer Pillar	1	
6	57022	RH Outer Pillar	1	
7	57023	LH Inner Pillar	1	
8	57024	RH Inner Pillar	1	
9	57025	Axle Bush	4	
10	57028	Hydraulic Ram	2	
11	57029	Hydraulic Ram	1	
12	57030	Stub Axle Complete	2	
13	57031	LH Steering Arm	1	
14	57032	RH Steering Arm	1	
15	57033	Track Rod	1	
16	57034	Steering Arm Stud	12	
17	57035	Male Rod End	1	
18	57069	Ram Pin	4	
19	57111	LH Wheel Complete	1	
20	57112	RH Wheel Complete	1	
21	57152	Sensor Plate	1	
22	57154	Sensor Cover	1	
23	57161	Ram Pin	1	
24	57162	Track Rod End	1	
25	57163	Female Rod End	1	
26	57267	Steering Indicator Pin	1	
27	57268	Steering Indicator Plate	1	
28	57293	Sensor Arm Lug	1	
29				
30				
31				
32				
33				
34				
35	22012030/200	M30x200 Bolt	4	
36	22018008/016	M8x16 Socket Head Setscrew	8	
37	RPF174.524000	M24 Half Nut	2	
38	22041030	M30 Nyloc Nut	4	
39	22121020	M20 Nordlock Washer	32	
40				
41	RPF200.025200	Ø25 External Circlip	5	
42	RPF200.030200	Ø30 External Circlip	8	
43				
44				
45	SS040031/008	Steel Spacer	8	
46				
47	TR468	Steering Indicator Decal	1	
48				
49	57030	Stub Axle Complete Consists Of:		
50	-	Stub Axle	1	
51	52028/1X/1	Hub	1	
52	52028/1X/2	Retaining Ring	1	
53	52028/1X/3	Bearing (inner)	1	
	52028/1X/4	Bearing (outer)	1	

UNISTAR SPARE PARTS	3.2b
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UNISTAR SPARE PARTS	3.2b
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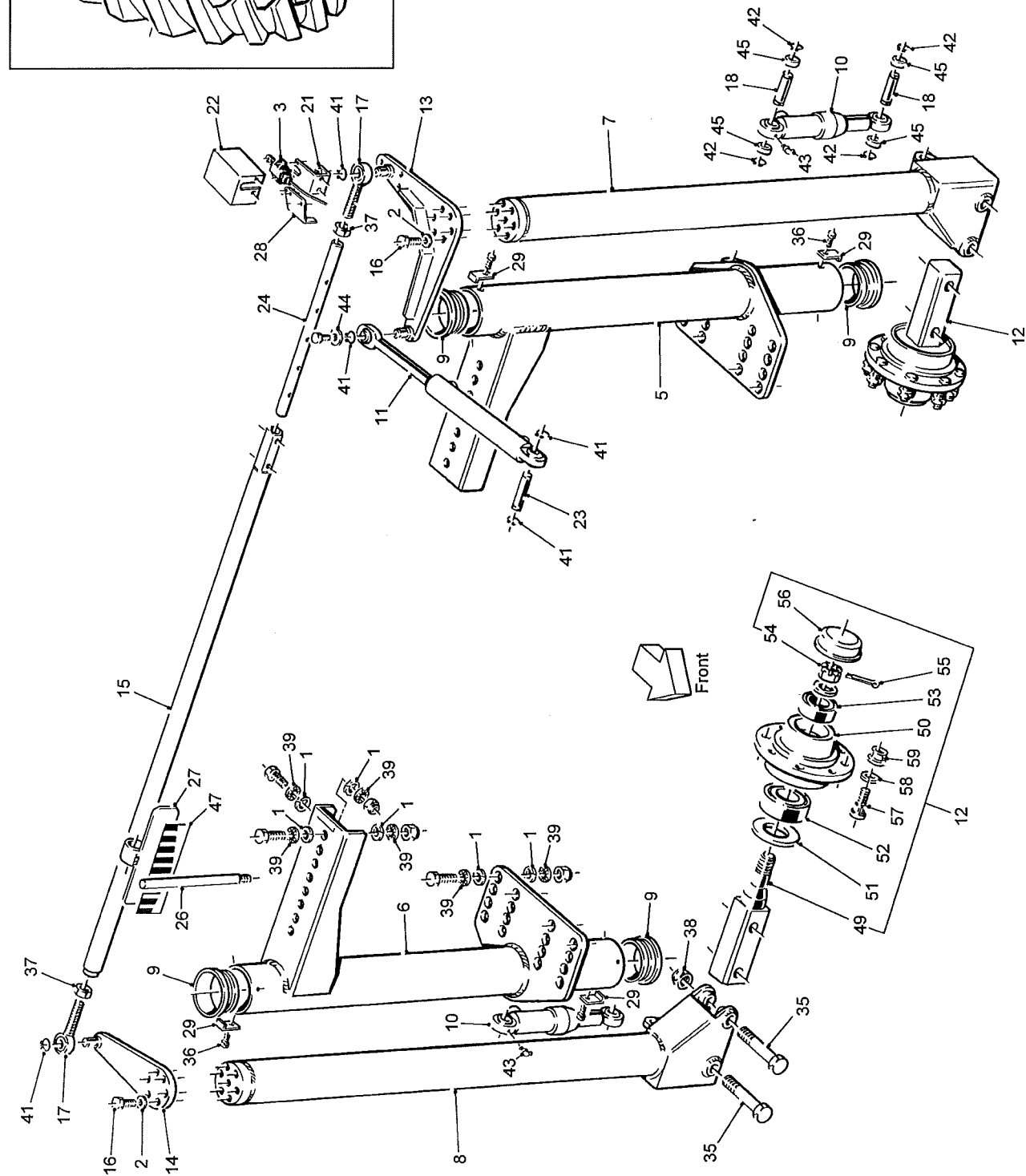
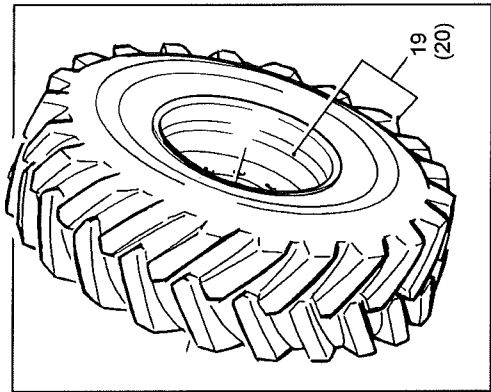
Axle Assembly

Assy No 57093

Item	Part No.	Description	Qty.	Remarks
54	52028/1X/5	Castellated Nut	1	
55	52028/1X/6	Split Pin	1	
56	52028/1X/7	End Cap	1	
57	42059A/7	Wheel Stud	8	
58	42059A/8	Spring Washer	8	
59	42059A/9	Wheel Nut	8	

Machines from Serial No UN141

Axle Assembly
 Assy No 57093



3.2a

UNISTAR SPARE PARTS

Machines from Serial No UN141

Axle Assembly

Assy No 57093

Item	Part No.	Description	Qty.	Remarks
1	42059A/8	Spring Washer	32	
2	23255	M18 Spherical Locking Washer	12	
3	56320	Steering Sensor	1	
4				
5	57021	LH Outer Pillar	1	
6	57022	RH Outer Pillar	1	
7	57023	LH Inner Pillar	1	
8	57024	RH Inner Pillar	1	
9	57025	Axle Bush	4	
10	57028	Hydraulic Ram	2	
11	57029	Hydraulic Ram	1	
	57911	Hydraulic Ram	1	1500 & 1600 wheelings
12	57030	Stub Axle Complete	2	(see list at end)
13	57031	LH Steering Arm	1	
14	57032	RH Steering Arm	1	
15	57694	Track Rod	1	
16	22123018/050	M18x50 Setscrew(grade 10.9)	12	Was M18 stud 57034
17	57035	Male Rod End	2	
18	57069	Ram Pin	4	
19	57111	LH 12.5x20 Trackgrip Tyre c/w Rim	1	Option
	57450	LH 14.5x20 Trackgrip Tyre c/w Rim	1	Option
20	57112	RH 12.5x20 Trackgrip Tyre c/w Rim	1	Option
	57451	RH 14.5x20 Trackgrip Tyre c/w Rim	1	Option
21	57152	Sensor Plate	1	
22	57154	Sensor Cover	1	
23	57161	Ram Pin	1	
24	57695	Track Rod End	1	
25				
26	57267	Steering Indicator Pin	1	
27	57699	Steering Indicator Plate	1	
28	57763	Sensor Arm Lug	1	
29	57985	Bush Retainer Lug	12	
30				
31				
32				
33				
34				
35	22012030/200	M30x200 Bolt	4	
36	22011008/016	M8x16 Hexagon Head Setscrew	12	Was 22018008/016 Qty x8
37	RPF174.524000	M24 Half Nut	2	
38	22041030	M30 Nyloc Nut	4	
39	22121020	M20 Nordlock Washer	32	
40				
41	RPF200.025200	Ø25 External Circlip	5	
42	RPF200.030200	Ø30 External Circlip	8	
43	RPC648.061002	M6 90°Grease Nipple	2	
44	SS030011/005	Steel Spacer	1	
45	SS040031/008	Steel Spacer	8	
46				
47	TR468	Steering Indicator Decal	1	
48				
	57030	Stub Axle Complete Consists Of:		
49	-	Stub Axle	1	
50	52028/1X/1	Hub	1	
51	52028/1X/2	Retaining Ring	1	

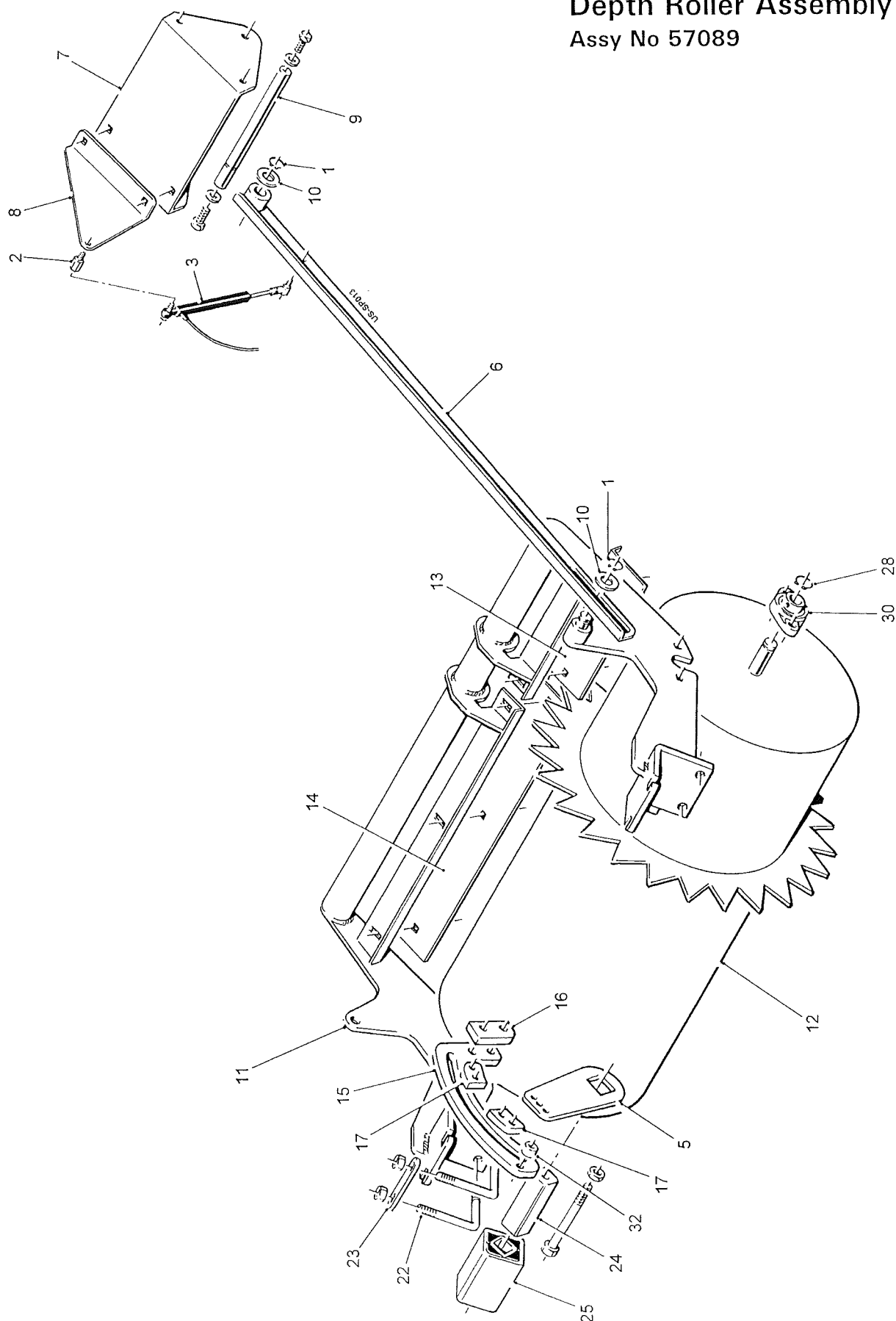
3.2b

Axle Assembly

Assy No 57093

Issue 2 01.13

Depth Roller Assembly Assy No 57089



3.3a

UNISTAR SPARE PARTS

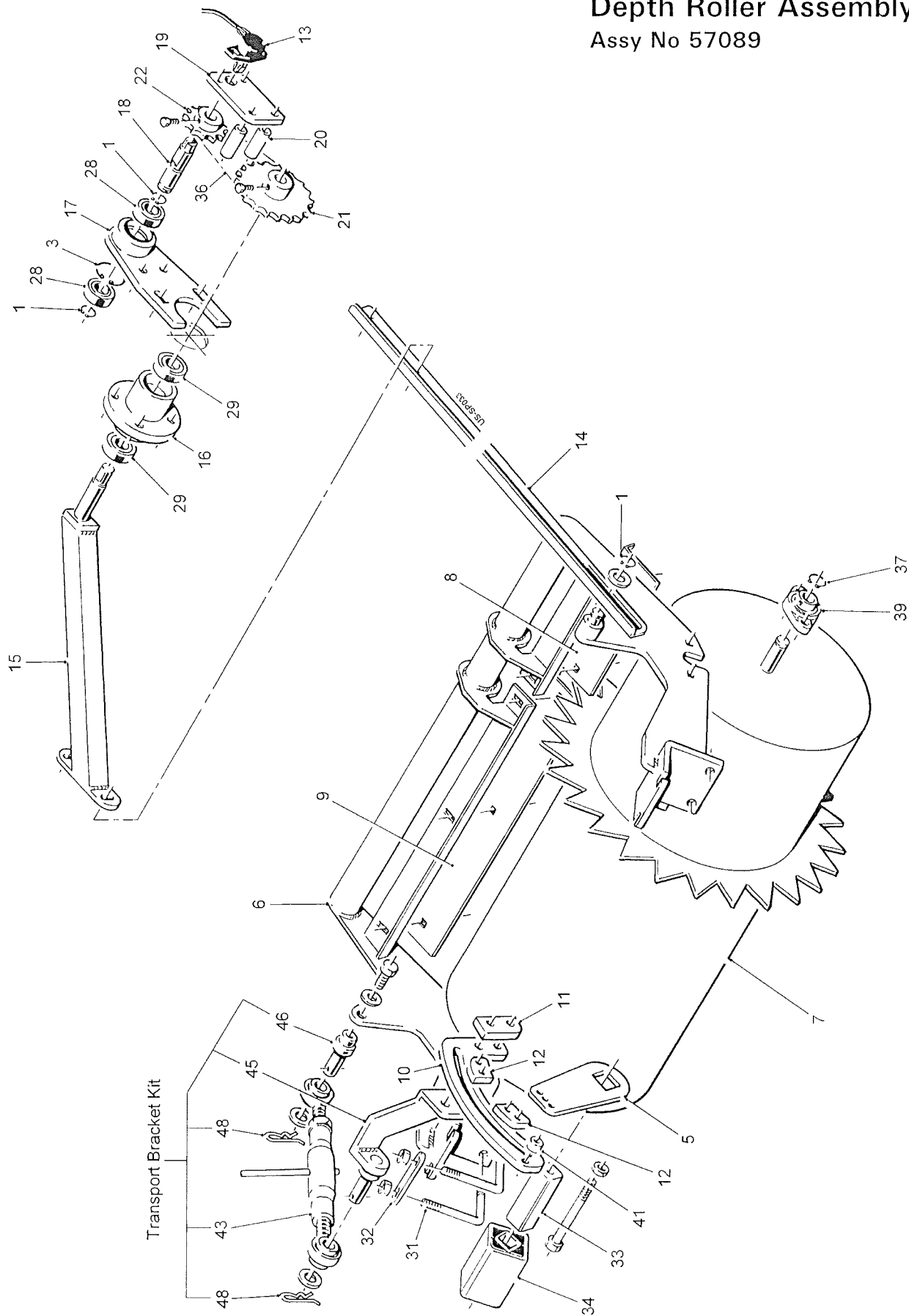
Depth Roller Assembly

Assy No 57089

Item	Part No.	Description	Qty.	Remarks
1	12298	Ø20 External Circlip	2	
2	52392	Hexagon Nylon Pillar	1	
3	55122	Sensor	1	
4				
5	57125	Pre-load Quadrant	2	
6	57212	Radius Arm	1	
7	57213	Radius Arm Mounting	1	
8	57214	Sensor Bracket	1	
9	57215	Spindle	1	
10	57216	Washer	2	
11	57320	Depth Roller Frame	1	
12	57321	Depth Roller	1	
13	57322	LH Scraper	1	
14	57323	RH Scraper	1	
15	57357	Adjuster Plate	2	
16	57358	Spacer Plate	2	
17	57359	Stop Block	4	
18				
19				
20				
21				
22	RPF122.116115	M16 'L' Bolt	4	
23	RPGMRP025.01058	Keep Plate	2	
24	RPGMRP046.00248	Pre-load Bush	2	
25	RPGMRP084.00001	Rubber Torsion Unit	2	
26				
27				
28	PS843	Ø25 External Circlip	2	
29				
30	SFT25	Bearing	2	
31				
32	SS025014/012	Steel Spacer	2	

Machines from Serial No UN120

Depth Roller Assembly
Assy No 57089



3.3a

UNISTAR SPARE PARTS

Machines from Serial No UN120

Depth Roller Assembly

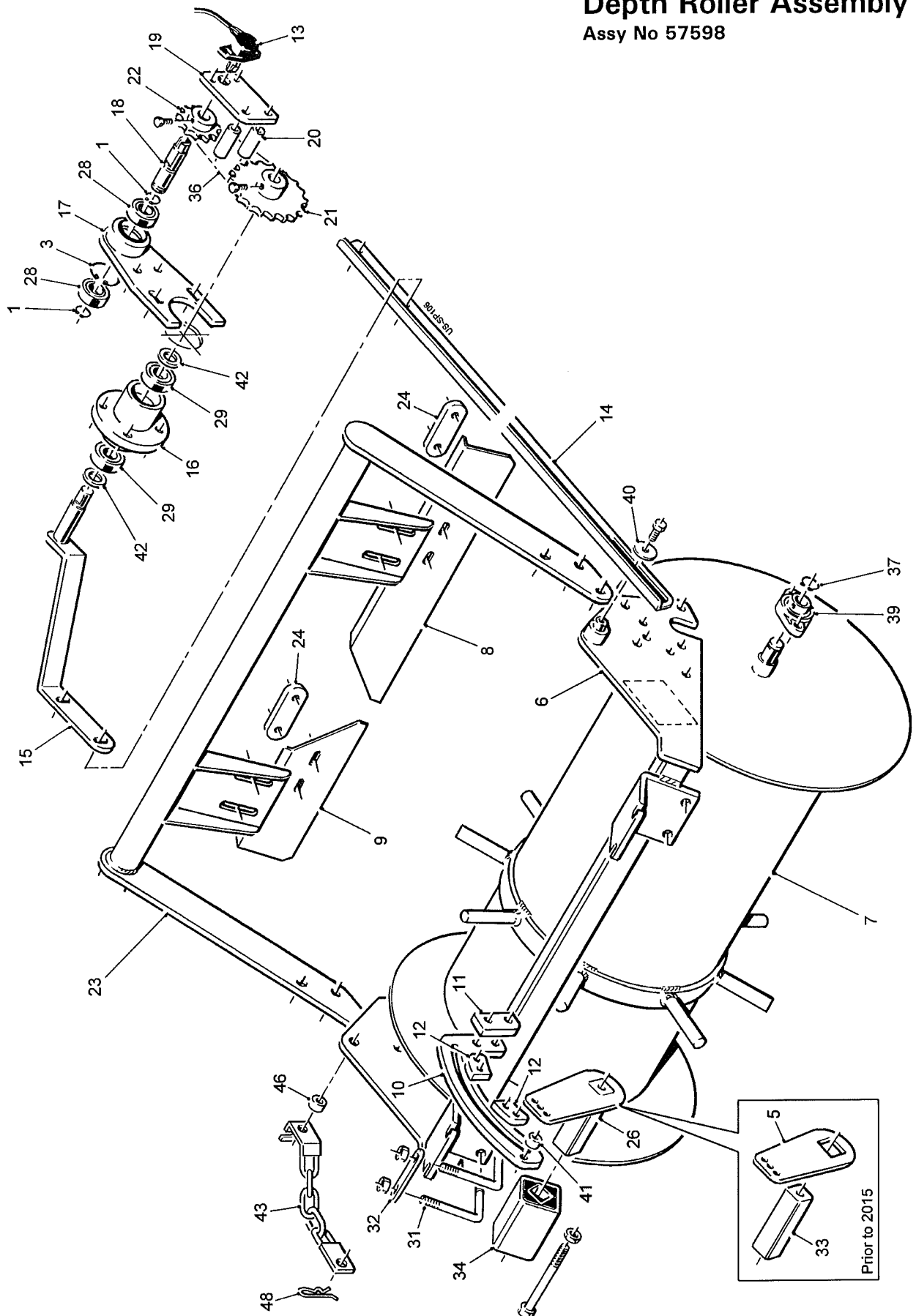
Assy No 57089

Item	Part No.	Description	Qty.	Remarks
1	12298	Ø20 External Circlip	3	
2				
3	32338	Ø42 Internal Circlip		
4				
5	57125	Pre-load Quadrant	2	
6	57320	Depth Roller Frame	1	
7	57321	Depth Roller	1	
8	57322	LH Scraper	1	
9	57323	RH Scraper	1	
10	57357	Adjuster Plate	2	
11	57358	Spacer Plate	2	
12	57359	Stop Block	4	
13	57403	Rotary Transducer	1	
14	57413	Radius Arm	1	
15	57414	Pivot Arm	1	
16	57415	Bearing Housing	1	
17	57416	Tension Plate	1	
18	57417	Sensor Spindle	1	
19	57418	Sensor Plate	1	
20	57419	Spacer	2	
21	57420	32T 1/2"Pitch Sprocket	1	
22	57421	16T 1/2"Pitch Sprocket	1	
23				
24				
25				
26				
27				
28	6004RS	Bearing	2	
29	6005RS	Bearing	2	
30				
31	RPF122.116115	M16 'L' Bolt	4	
32	RPGMRP025.01058	Keep Plate	2	
33	RPGMRP046.00248	Pre-load Bush	2	
34	RPGMRP084.00001	Rubber Torsion Unit	2	
35				
36	PH526/25	1/2"Pitch Drive Chain	1	
37	PS843	Ø25 External Circlip	2	
38				
39	SFT25	Bearing	2	
40				
41	SS025014/012	Steel Spacer	2	
42				
43	54327	Transport Bracket Kit Consists Of: Adjustable Top Link Complete	1	
44				
45	57379	Depth Roller Bracket	1	
46	57380	Depth Roller Spigot	1	
47				
48	H105A	'R' Clip	2	

Machines from Serial No UN141

Depth Roller Assembly

Assy No 57598



3.3a**UNISTAR SPARE PARTS**

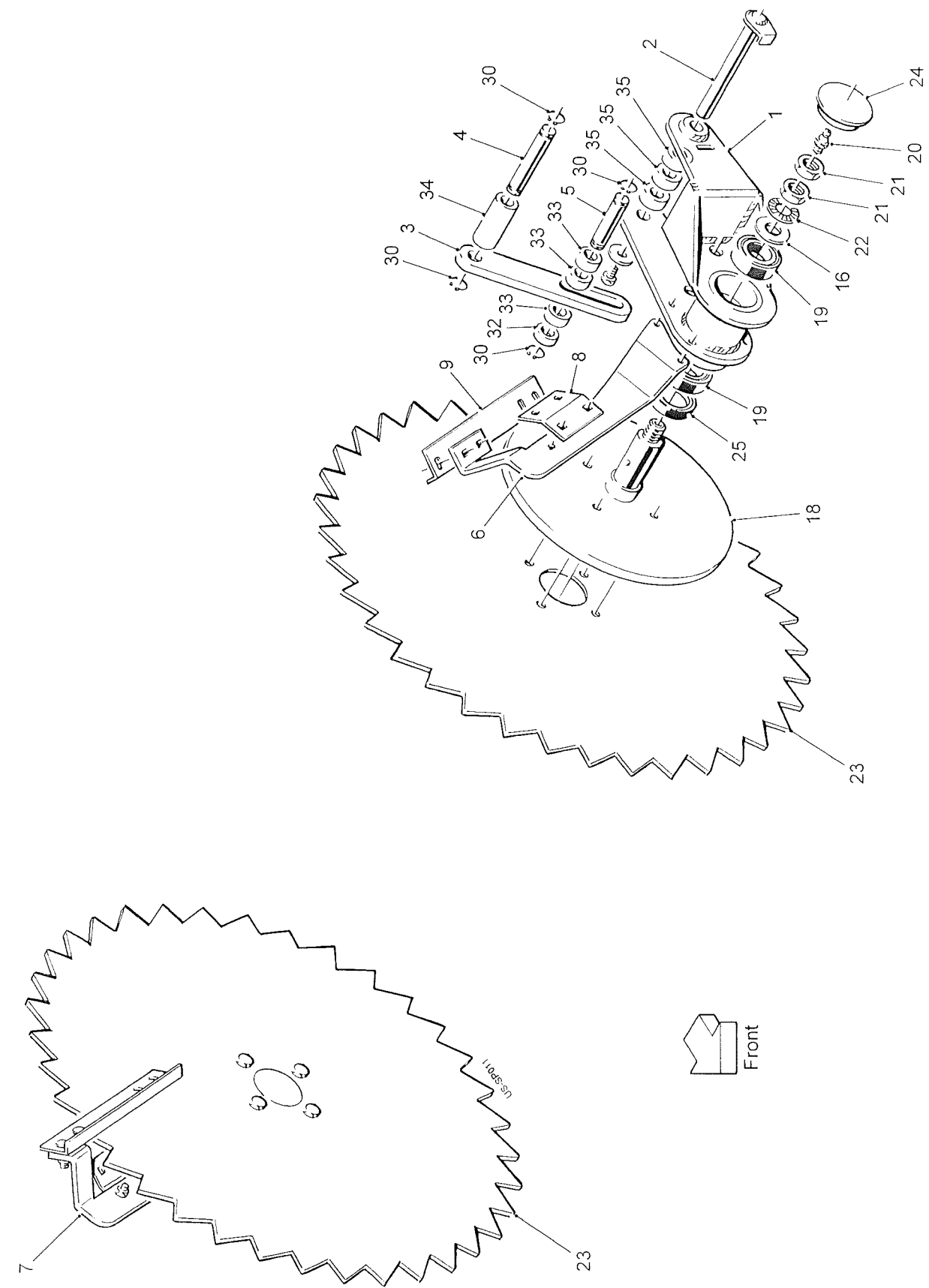
Machines from Serial No UN141

Depth Roller Assembly**Assy No 57598**

Item	Part No.	Description	Qty.	Remarks
1	12298	Ø20 External Circlip	2	
2				
3	32338	Ø42 Internal Circlip		
4				
5	57125	Pre-load Quadrant	2	Prior to 2015 only
6	57532	Depth Roller Frame	1	For 1200mm depth roller
	57564	Depth Roller Frame	1	For 1016mm depth roller
7	57531	Depth Roller (1200mm wide)	1	For 2m work
	57566	Depth Roller (1016mm wide)	1	For 1.8m work
8	57535	LH Scraper	1	For 1200mm depth roller
	57610	LH Scraper	1	For 1016mm depth roller
9	57536	RH Scraper	1	For 1200mm depth roller
	57611	RH Scraper	1	For 1016mm depth roller
10	57357	Adjuster Plate	2	
11	57358	Spacer Plate	2	
12	57359	Stop Block	4	
13	57403	Rotary Transducer	1	
14	57413	Radius Arm	1	
15	57537	Pivot Arm	1	For 1200mm depth roller
	57567	Pivot Arm	1	For 1016mm depth roller
16	57415	Bearing Housing	1	
17	57416	Tension Plate	1	
18	57417	Sensor Spindle	1	
19	57418	Sensor Plate	1	
20	57419	Spacer	2	
21	57420	32T 1/2"Pitch Sprocket	1	
22	57421	16T 1/2"Pitch Sprocket	1	
23	57538	Scraper Mounting Frame	1	For 1200mm depth roller
	57565	Scraper Mounting Frame	1	For 1016mm depth roller
24	57891	Clamp Plate	2	
25				
26	61225	Quadrant Arm	2	
27				
28	6004RS	Bearing	2	
29	6005RS	Bearing	2	
30				
31	RPF122.116115	M16 'L' Bolt	4	
32	RPGMRP025.01058	Keep Plate	2	
33	RPGMRP046.00248	Pre-load Bush	2	Prior to 2015 only
34	RPGMRP084.00001	Rubber Torsion Unit	2	
35				
36	PH526/50	1/2"Pitch Drive Chain	1	
37	RPF200.025200	Ø25 External Circlip	2	Replaces PS843
38				
39	SFT25	Bearing	2	
40	SS040011/003	Steel Spacer	1	
41	SS025014/012	Steel Spacer	2	
42	SS038026/004	Steel Spacer	2	
43	61185	Transport Chain	1	Part No. was 54327
44				
45				
46	SS020013/009	Steel Spacer	1	Part No. was 57380
47				
48	H105A	'R' Clip	1	

Disc Assemblies

Assy No 57090



3.4a

UNISTAR SPARE PARTS

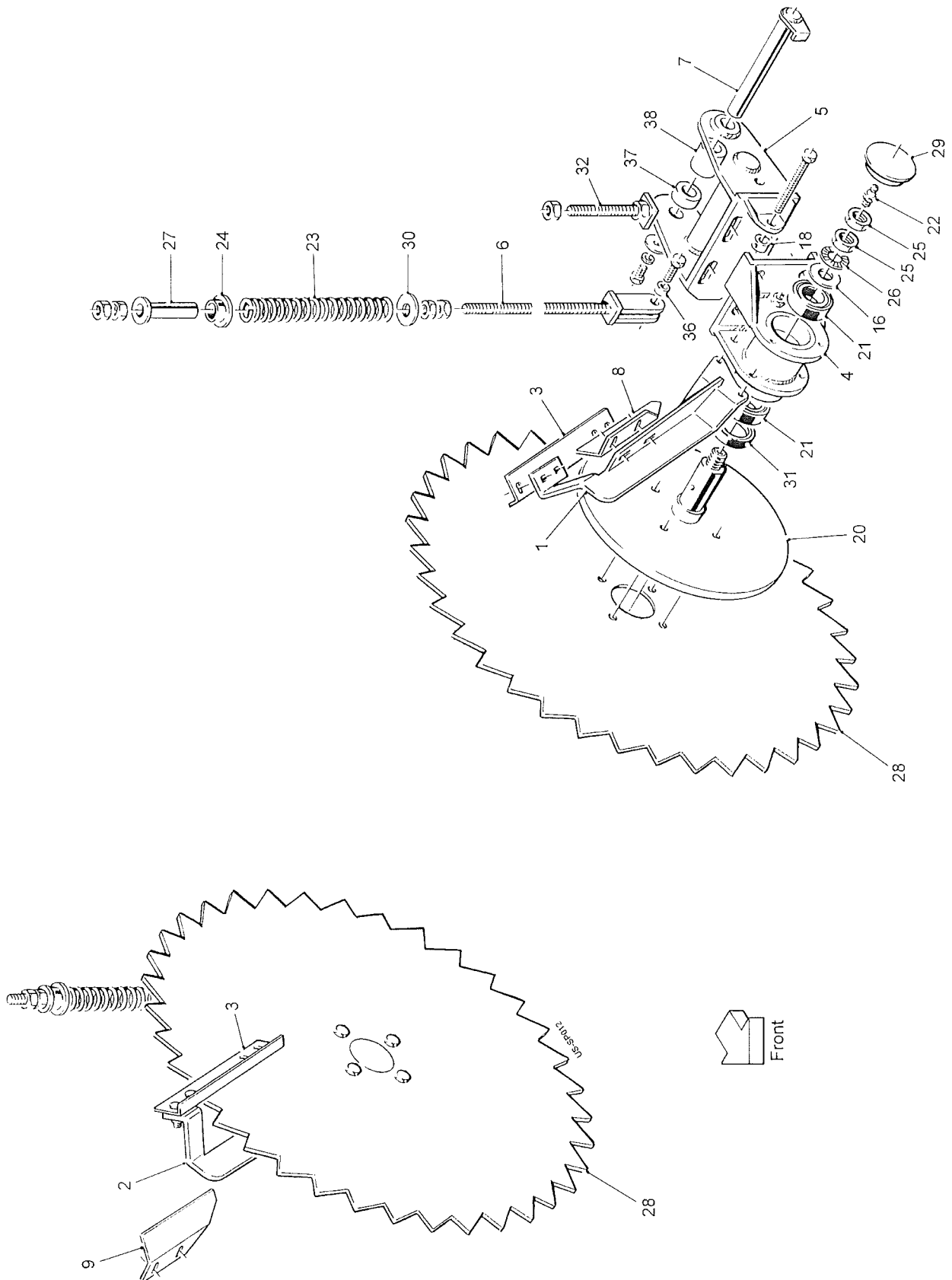
Disc Assemblies

Assy No 57090

Item	Part No.	Description	Qty.	Remarks
1	57116	Disc Arm	2	
2	57117	Arm Pivot Pin	2	
3	57118	Stop Plate	2	
4	57119	Upper Pin	2	
5	57120	Lower Pin	2	
6	57204	LH Scraper Mounting	1	
7	57205	RH Scraper Mounting	1	
8	57206	Scraper	2	
9	57207	Scraper	2	
10				
11				
12				
13				
14				
15				
16	BM12	Thrust Washer	2	
17				
18	RPA610.306663	Disc Mounting	2	
19	RPB214.302100	Bearing	4	
20	RPC648.081250	M8 Grease Nipple	2	
21	RPF180.230000	M30 Special Lock Nut	4	
22	RPF284.130000	Tab Washer	2	
23	RPM120.306751	Disc	2	
24	RPM132.306672	Cap	2	
25	RPS200.609510	Oil Seal	2	
26				
27				
28				
29				
30	PS843	Ø25 External Circlip	8	
31				
32	SS045026/015	Steel Spacer (15mm)	2	
33	SS045026/020	Steel Spacer (20mm)	6	
34	SS045026/103	Steel Spacer (103mm)	2	
35	SS050031/020	Steel Spacer (20mm)	6	

Disc Assemblies

Assy No 57090



3.4a

UNISTAR SPARE PARTS

Disc Assemblies

Assy No 57090

Item	Part No.	Description	Qty.	Remarks
1	57424	LH Scraper Mounting	1	Part No. was 57204
2	57425	RH Scraper Mounting	1	Part No. was 57205
3	57207	Scraper	2	
4	57277	Disc Bearing Housing	2	
5	57278	Disc Mounting	2	
6	57279	Tension Rod	2	
7	57280	Pivot Pin	2	
8	57427	LH Scraper	1	Part No. was 57281
9	57426	RH Scraper	1	Part No. was 57282
10				
11				
12				
13				
14				
15				
16	BM12	Thrust Washer	2	
17				
18	DWS158	Locking Collar	2	
19				
20	RPA610.306663	Disc Mounting	2	
21	RPB214.302100	Bearing	4	
22	RPC648.081250	M8 Grease Nipple	2	
23	RPC675.309312	Spring	2	
24	RPC700.309314	Spacer	2	
25	RPF180.230000	M30 Special Lock Nut	4	
26	RPF284.130000	Tab Washer	2	
27	RPM114.309313	Collar	2	
28	RPM120.306751	Disc	2	
29	RPM132.306672	Cap	2	
30	RPM196.309317	Washer	2	
31	RPS200.609510	Oil Seal	2	
32	RPA610.306688	Adjuster	2	
33				
34				
35				
36	SS025017/015	Steel Spacer (15mm)	2	
37	SS050031/020	Steel Spacer (20mm)	2	
38	SS050031/050	Steel Spacer (50mm)	2	

3.4a**UNISTAR SPARE PARTS**

Machines from Serial No UN141

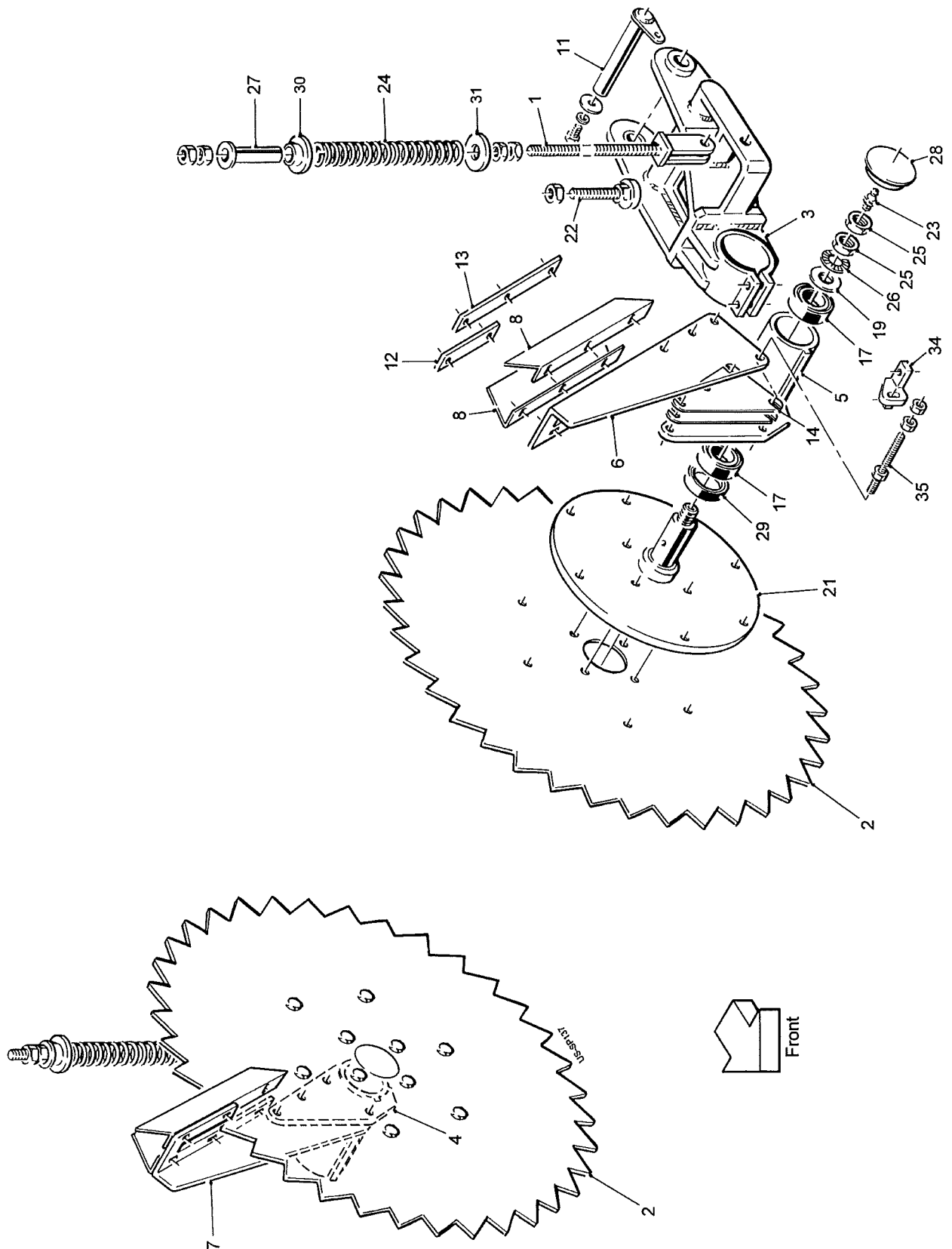
Disc Assemblies**Assy No 57621**

Item	Part No.	Description	Qty.	Remarks
1	57279	Tension Rod	2	
2	57539	SawTooth Disc (Ø1140mm)	2	Option
	57750	Plain Disc (Ø1140mm)	2	Option
3	57568	Disc Mounting	2	1600mm wide machine only
	57628	Disc Mounting	2	1500mm wide machine only
4	57571	Bearing Housing RH	1	
5	57572	Bearing Housing LH	1	
6	57573	Scraper Mounting LH	1	
7	57574	Scraper Mounting RH	1	
8	57575	Scraper	4	
9				
10				
11	57631	Pivot Pin	2	
12	57741	Scraper Clamp Strip (short)	2	
13	57742	Scraper Clamp Strip (long)	2	
14	57752	Shim	4	
15				
16				
17	6210RS	Bearing	4	
18				
19	SS075031/005	Thrust Washer	2	
20				
21	RPA610.306663	Disc Mounting	2	
22	57740	Adjuster	2	
23	RPC648.081250	M8 Grease Nipple	2	
24	RPC675.309312	Spring	2	
25	RPF180.230000	M30 Special Lock Nut	4	
26	RPF284.130000	Tab Washer	2	
27	RPM114.309313	Collar	2	
28	RPM132.306672	Cap	2	
29	RPS200.609510	Oil Seal	2	
30	RPC700.309314	Nylon Spacer	2	
31	RPM196.309317	Washer	2	

Machines from 2015

Disc Assemblies

Assy No 57621



3.4a**UNISTAR SPARE PARTS**

Machines from 2015

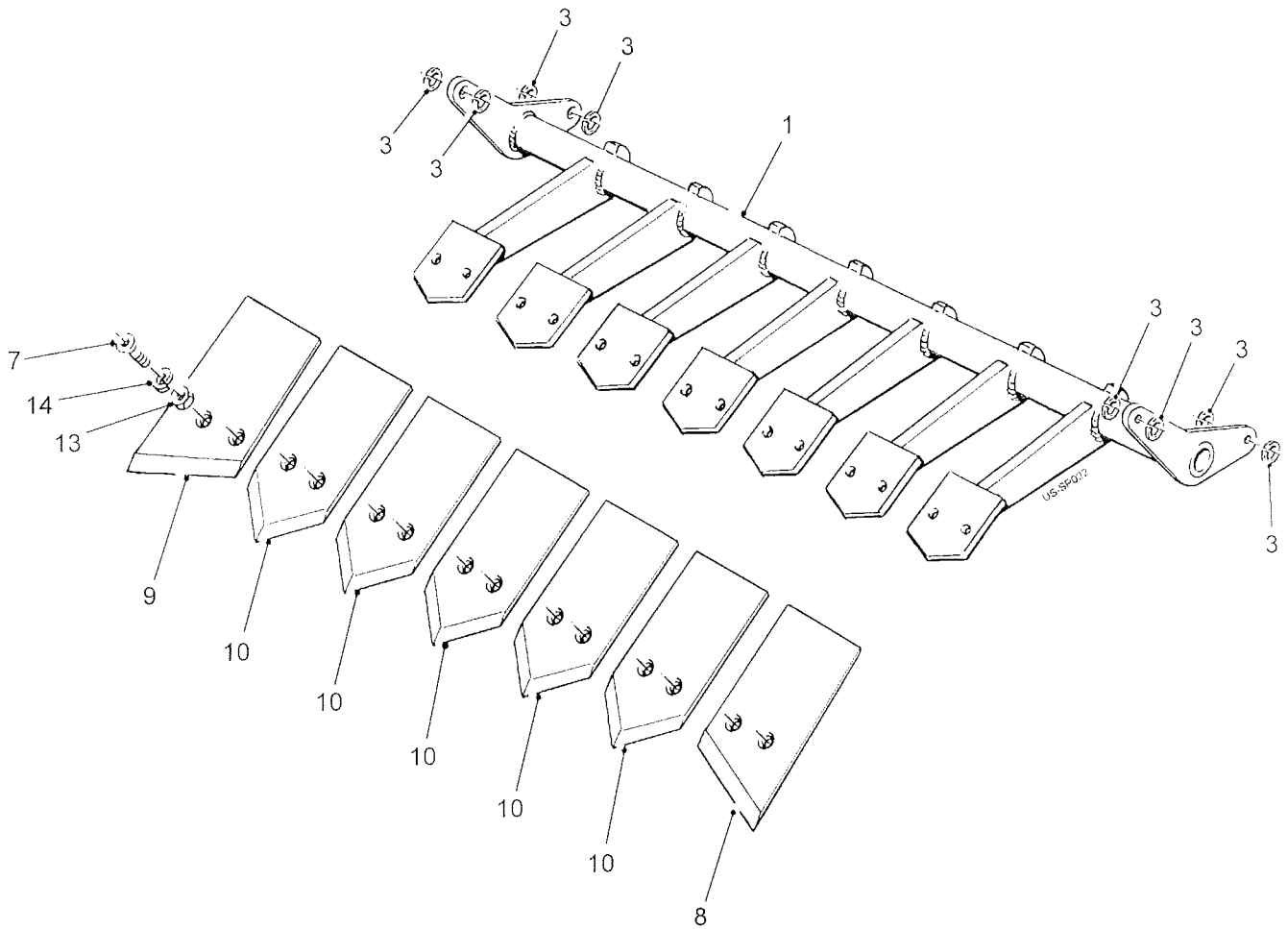
Disc Assemblies

Assy No 57621

Item	Part No.	Description	Qty.	Remarks
1	57279	Tension Rod	2	
2	57539	SawTooth Disc (Ø1140mm)	2	Option
	57750	Plain Disc (Ø1140mm)	2	Option
3	57568	Disc Mounting	2	1600mm wide machine only
	57628	Disc Mounting	2	1500mm wide machine only
4	57571	Bearing Housing RH	1	
5	57572	Bearing Housing LH	1	
6	57573	Scraper Mounting LH	1	
7	57574	Scraper Mounting RH	1	
8	57575	Scraper	4	
9				
10				
11	61233	Pivot Pin	2	
12	57741	Scraper Clamp Strip (short)	2	
13	57742	Scraper Clamp Strip (long)	2	
14	57752	Shim	4	
15				
16				
17	6210RS	Bearing	4	
18				
19	SS075031/005	Thrust Washer	2	
20				
21	RPA610.306663B	Disc Mounting	2	
22	57740	Adjuster	2	
23	RPC648.081250	M8 Grease Nipple	2	
24	RPC675.309312	Spring	2	
25	RPF180.230000	M30 Special Lock Nut	4	
26	RPF284.130000	Tab Washer	2	
27	RPM114.309313	Collar	2	
28	RPM132.306672	Cap	2	
29	RPS1228	Oil Seal (75x95x10)	2	
30	RPC700.309314	Nylon Spacer	2	
31	RPM196.309317	Washer	2	
32				
33				
34	57997	Adjuster Bracket	2	
35	57998	Adjuster Screw	2	

Machines prior to Serial No UN104

Share Assemblies



3.5a**UNISTAR SPARE PARTS**

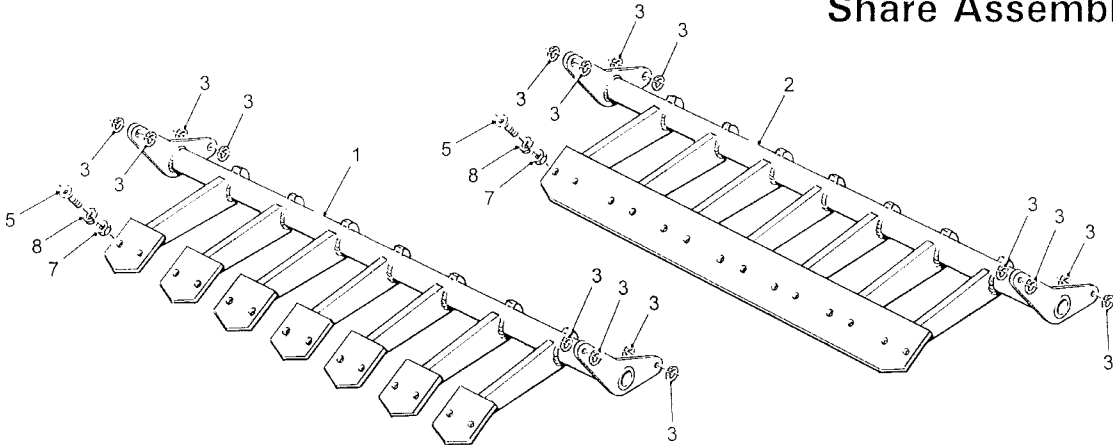
Machines prior to Serial No UN104

Share Assemblies

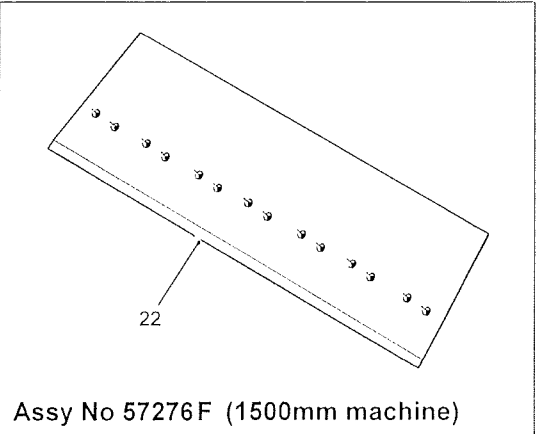
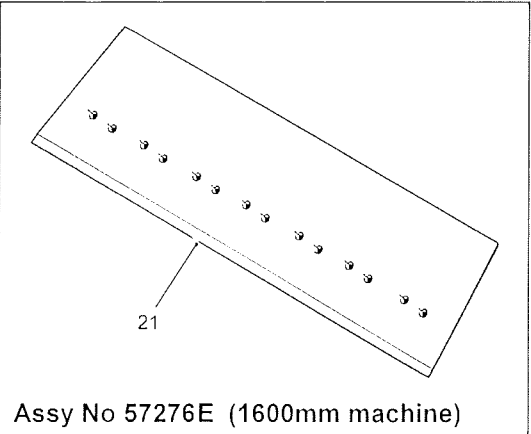
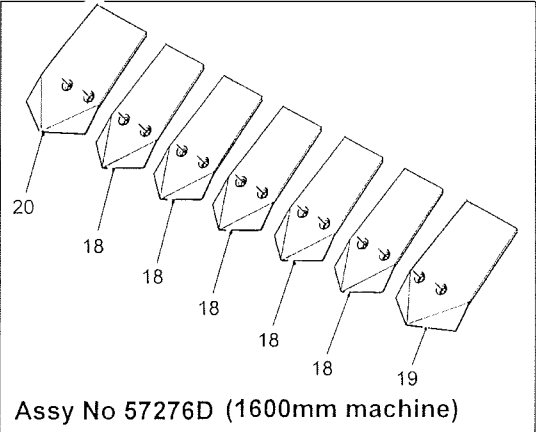
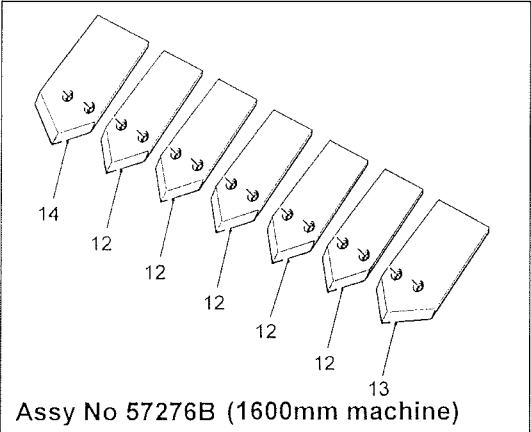
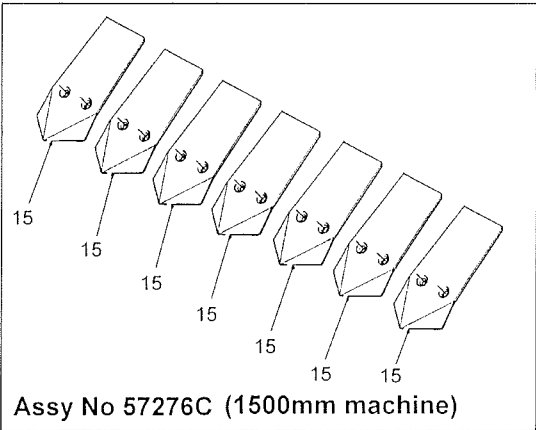
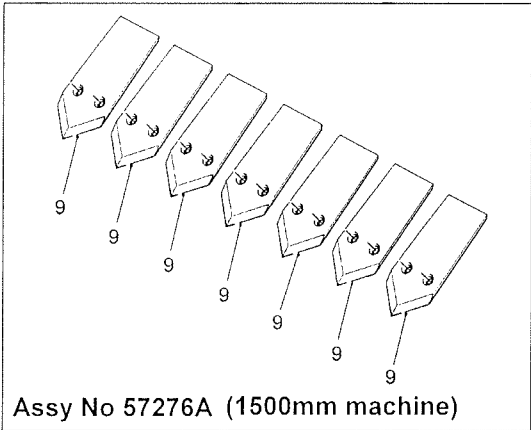
Item	Part No.	Description	Qty.	Remarks
1	57175	Share Frame	1	
2				
3	42059A/8	Spring Washer	8	
4				
5				
6				
7	RPF134.112030	M12x30 CSK Socket Setscrew	14	
8	RPGMRP089.00623	LH Share Blade	1	
9	RPGMRP089.00624	RH Share Blade	1	
10	RPGMRP089.00625	Centre Share Blade	5	
11				
12				
13	22029012	M12 Full Nut	14	
14	22052012	M12 Spring Washer	14	

Machines from Serial No UN104

Share Assemblies



US-SP023



3.5a

UNISTAR SPARE PARTS

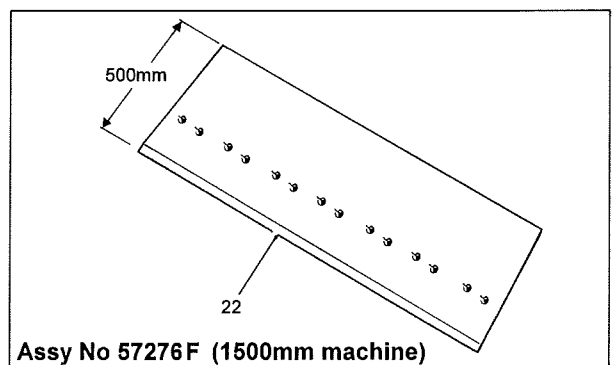
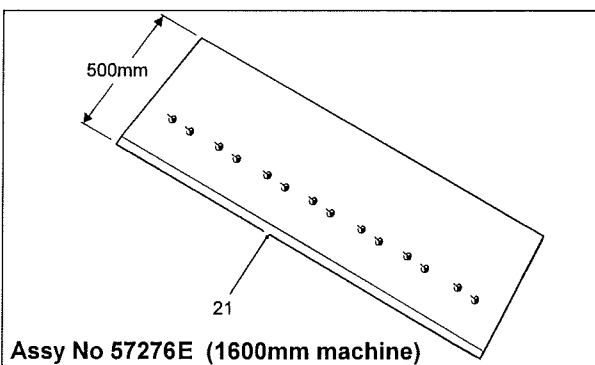
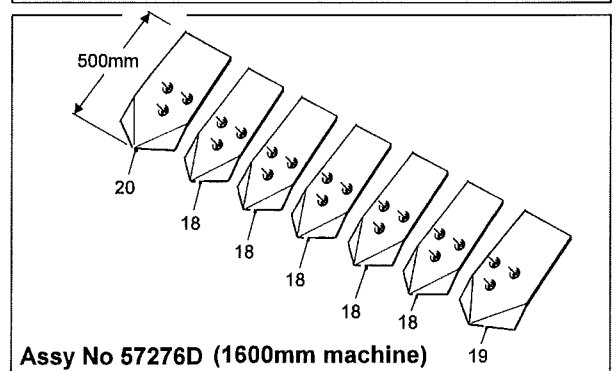
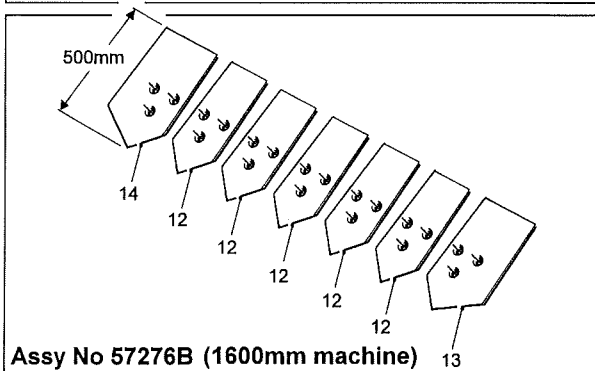
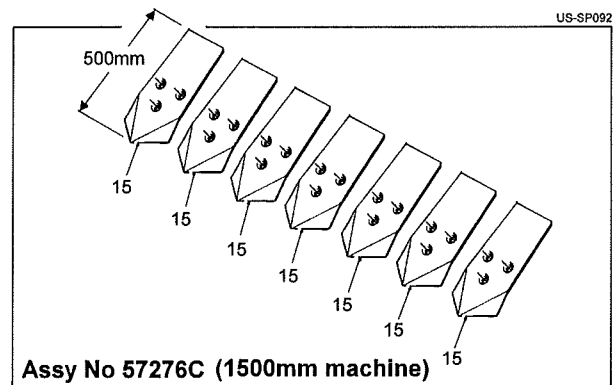
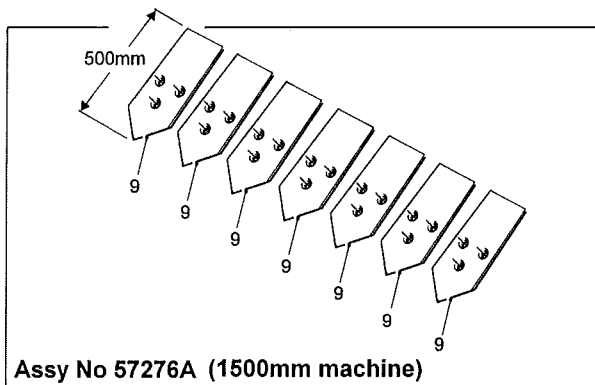
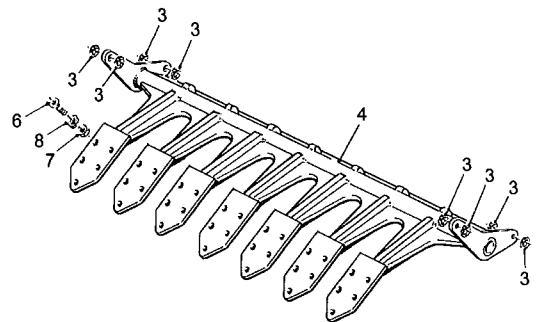
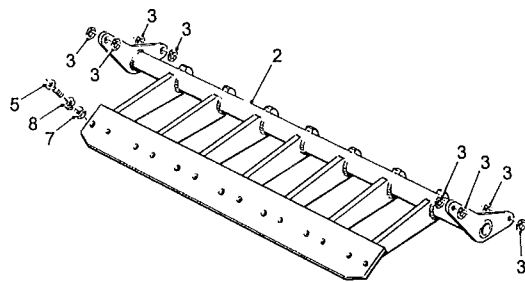
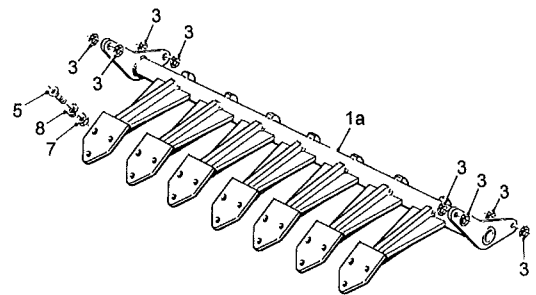
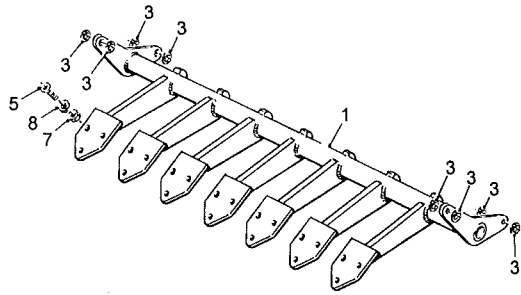
Machines from Serial No UN104

Share Assemblies

Item	Part No.	Description	Qty.	Remarks
1	57175	Standard Share Frame	1	
2	57352	One Piece Share Frame	1	
3	42059A/8	Spring Washer	8	
4				
5	RPF134.112030	M12x30 CSK Socket Setscrew		
6				
7	22029012	M12 Full Nut	14	
8	22052012	M12 Spring Washers	14	
	57276A	Share Assembly (1500mm machine)		
		Consists Of:		
9	57296	Centre Share Blade	7	
10				
11				
	57276B	Share Assembly (1600mm machine)		
		Consists Of:		
12	57296	Centre Share Blade	5	
13	57297	LH Share Blade	1	
14	57298	RH Share Blade	1	
	57276C	Share Assembly (1500mm machine)		
		Consists Of:		
15	57273	Centre Share Blade	7	
16				
17				
	57276D	Share Assembly (1600mm machine)		
		Consists Of:		
18	57273	Centre Share Blade	5	
19	57274	LH Share Blade	1	
20	57275	RH Share Blade	1	
	57276E	One Piece Share (1600mm machine)		
		Consists Of:		
21	57350	One Piece Share	1	
	57276F	One Piece Share (1500mm machine)		
		Consists Of:		
22	57351	One Piece Share	1	

Machines from Serial No UN120

Share Assemblies

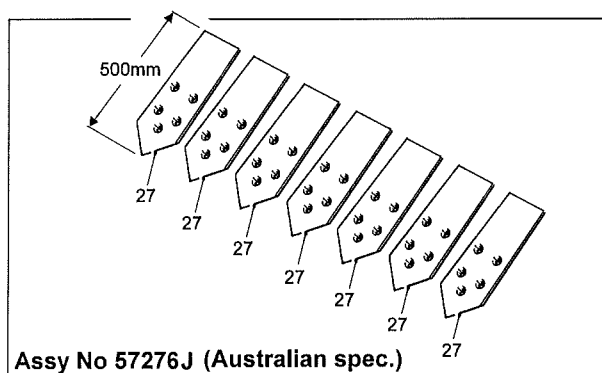
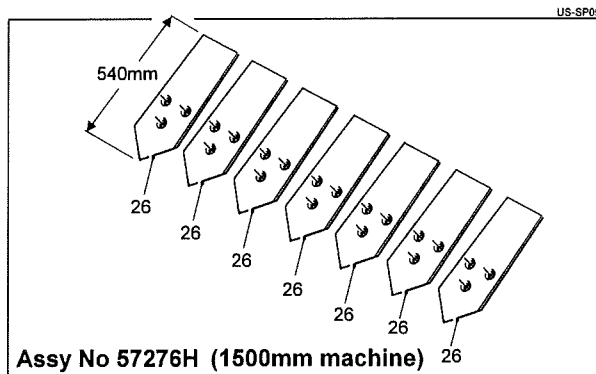
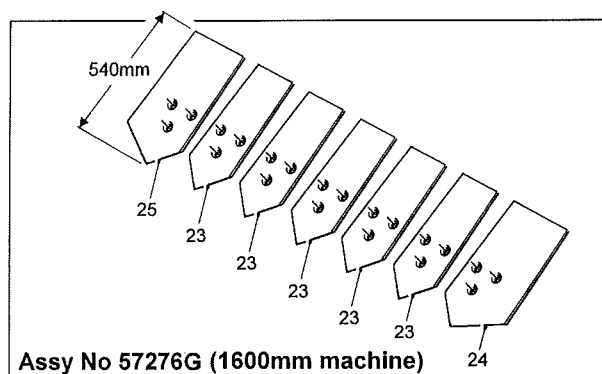


3.5a

UNISTAR SPARE PARTS

Machines from Serial No UN120

Share Assemblies



Machines from Serial No UN120

Share Assemblies

Item	Part No.	Description	Qty.	Remarks
1	57429	Standard Share Frame	1	
1a	57430	Heavy Duty Share Frame	1	
2	57352	One Piece Share Frame	1	
3	42059A/8	Spring Washer	8	
4	57761	Heavy Duty Share Frame	1	Australian spec. m/cs
5	RPF134.112030	M12x30 CSK Socket Setscrew	21	
6	22016012/040	M12x40 CSK Socket Setscrew	35	Australian spec. m/cs
7	22029012	M12 Full Nut	21	
8	22052012	M12 Spring Washers	21	
	57276A	Flat Share Assembly		1500mm machine
		Consists Of:		
9	57437	Centre Share Blade (3 hole)	7	
10				
11	57276B	Flat Share Assembly		1600mm machine
		Consists Of:		
12	57437	Centre Share Blade (3 hole)	5	
13	57438	LH Share Blade (3 hole)	1	
14	57439	RH Share Blade (3 hole)	1	
	57276C	Turned Down Share Assembly		1500mm machine
		Consists Of:		
15	57440	Centre Share Blade (3 hole)	7	
16				
17	57276D	Turned Down Share Assembly		1600mm machine
		Consists Of:		
18	57440	Centre Share Blade (3 hole)	5	
19	57441	LH Share Blade (3 hole)	1	
20	57442	RH Share Blade (3 hole)	1	
	57276E	One Piece Share Assembly		1600mm machine
		Consists Of:		
21	57350	One Piece Share	1	
	57276F	One Piece Share Assembly		1500mm machine
		Consists Of:		
22	57351	One Piece Share	1	
	57276G	Flat Share Assembly		1600mm machine
		Consists Of:		
23	57524	Centre Share Blade (3 hole)	5	
24	57525	LH Share Blade (3 hole)	1	
25	57526	RH Share Blade (3 hole)	1	
	57276H	Flat Share Assembly		1500mm machine
		Consists Of:		
26	57524	Centre Share Blade (3 hole)	7	

3.5c**UNISTAR SPARE PARTS**

Machines from Serial No UN120

Share Assemblies

Item	Part No.	Description	Qty.	Remarks
27	57276J 57762	Flat Share Assembly Consists Of: Share Blade (5 hole)	7	Australian Spec. m/cs

45mm Pitch (1 spacer) Stars for 1600mm wide machine



The drawing consists of three main views of a starship hull, which is a long, narrow structure with a series of vertical fins or 'fingers' along its length.

- Plan View:** The top view of the hull. It shows the arrangement of the fins. Labels include 'Starshaft 1' on the left, 'Starshaft 2' on the right, and 'A' with an arrow pointing to the right. Various numbers (11, 13, 14, 15, 20) are used to identify specific parts and features.
- Front View:** The side view of the hull, shown below the Plan View. It shows the profile of the fins. Labels include 'Starshaft 1' on the left, 'Starshaft 2' on the right, and 'A' with an arrow pointing to the right. Various numbers (11, 13, 14, 15, 20) are used to identify specific parts and features.
- View A:** A circular view of the hull's cross-section, located at the bottom right. It shows the arrangement of the fins around a central square opening. The label 'View A' is at the bottom.

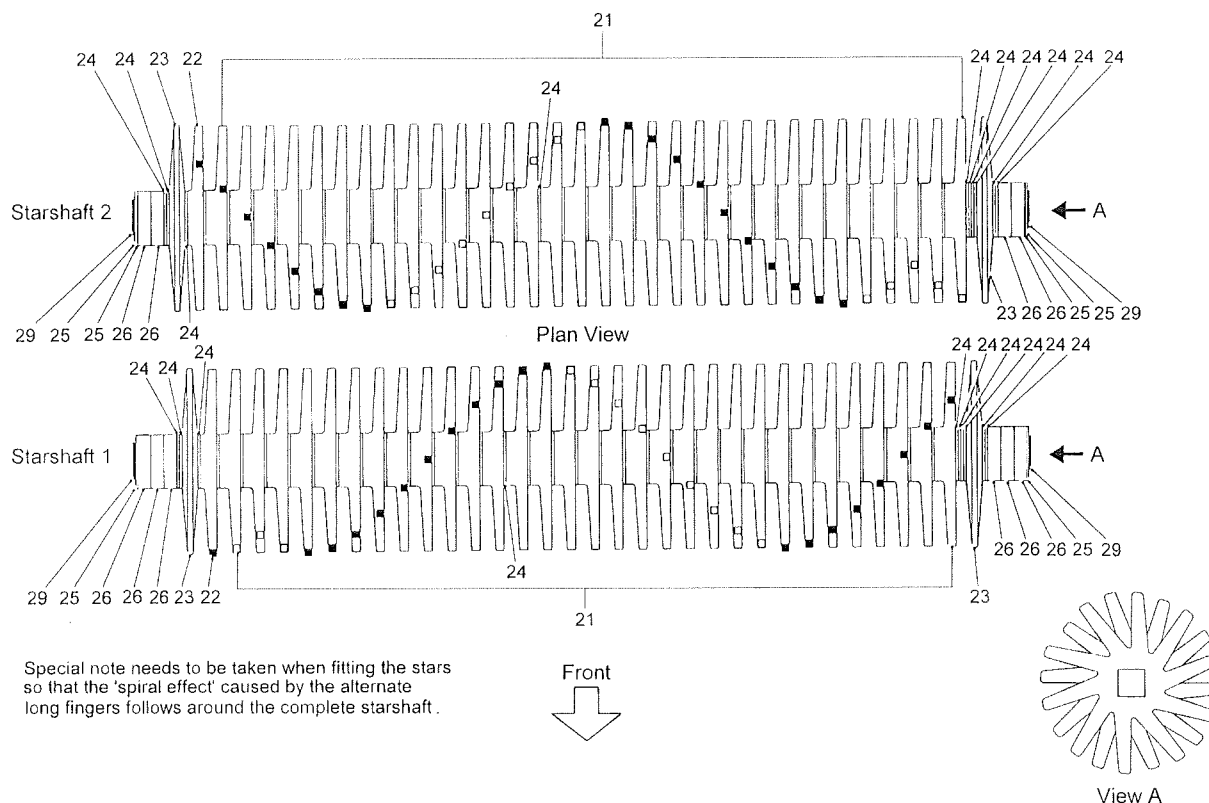
A 'Special note' is provided at the bottom left, stating: 'Special note needs to be taken when fitting the stars so that the 'spiral effect' caused by the alternate long fingers follows around the complete starshaft.'

3.6a

UNISTAR SPARE PARTS

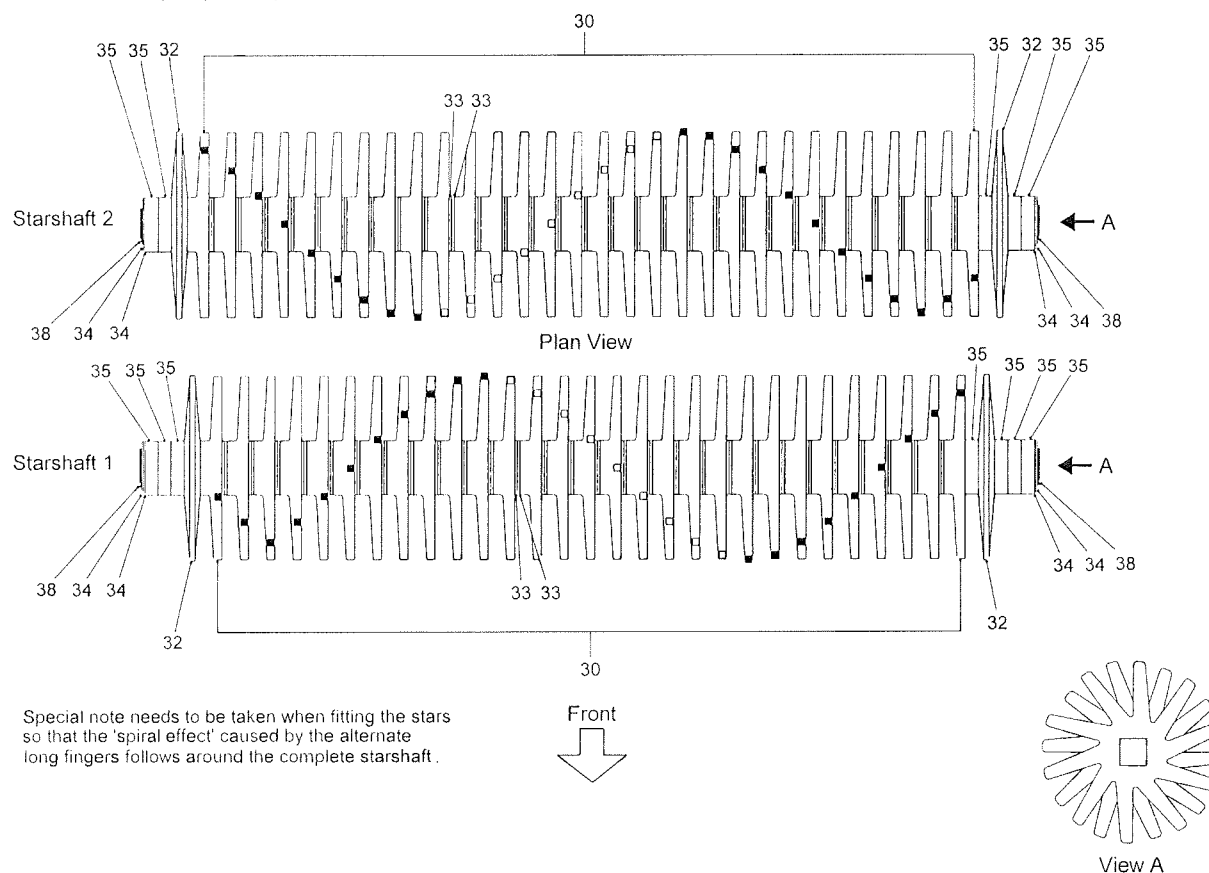
Star Shafts 1 & 2

45mm Pitch (1 spacer) Stars for 1500mm wide machine



US-SP024

50mm Pitch (2 spacer) Stars for 1500mm wide machine



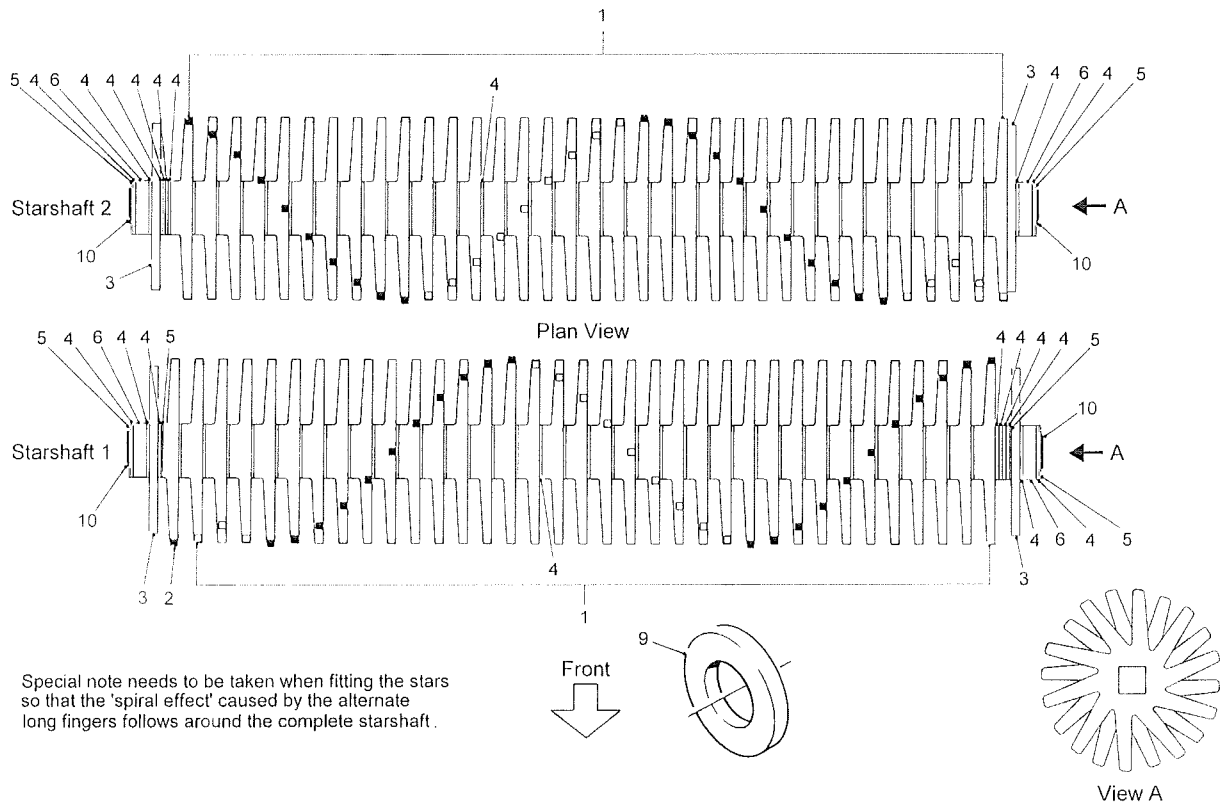
Starshafts 1 & 2

Item	Part No.	Description	Qty.	Qty.
		45mm Pitch (1 spacer) Stars for 1600mm wide machine:	Shaft 1	Shaft 2
1	57329	10 Finger Star (40mm wide)	34	35
2	57330	10 Finger Star (30mm wide)	1	1
3	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
4	57038	Plastic Spacer (5mm wide)	45	38
5	57039	Retaining Washer (2.6mm wide)	4	2
6				
7				
8				
9				
10	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1600mm wide machine:	Shaft 1	Shaft 2
11	57329	10 Finger Star (40mm wide)	31	32
12				
13	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
14	57038	Plastic Spacer (5mm wide)	75	67
15	57039	Retaining Washer (2.6mm wide)	4	4
16				
17				
18				
19				
20	RPF200.060300	Ø60 External Circlip	2	2
		45mm Pitch (1 spacer) Stars for 1500mm wide machine:	Shaft 1	Shaft 2
21	57329	10 Finger Star (40mm wide)	31	32
22	57330	10 Finger Star (30mm wide)	1	1
23	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
24	57038	Plastic Spacer (5mm wide)	40	41
25	57039	Retaining Washer (2.6mm wide)	2	4
26	57324	Plastic Spacer (25mm wide)	6	4
27				
28				
29	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1500mm wide machine:	Shaft 1	Shaft 2
30	57329	10 Finger Star (40mm wide)	29	30
31				
32	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
33	57038	Plastic Spacer (5mm wide)	56	58
34	57039	Retaining Washer (2.6mm wide)	4	4
35	57324	Plastic Spacer (25mm wide)	7	5
36				
37				
38	RPF200.060300	Ø60 External Circlip	2	2

Machines from Serial No UN141

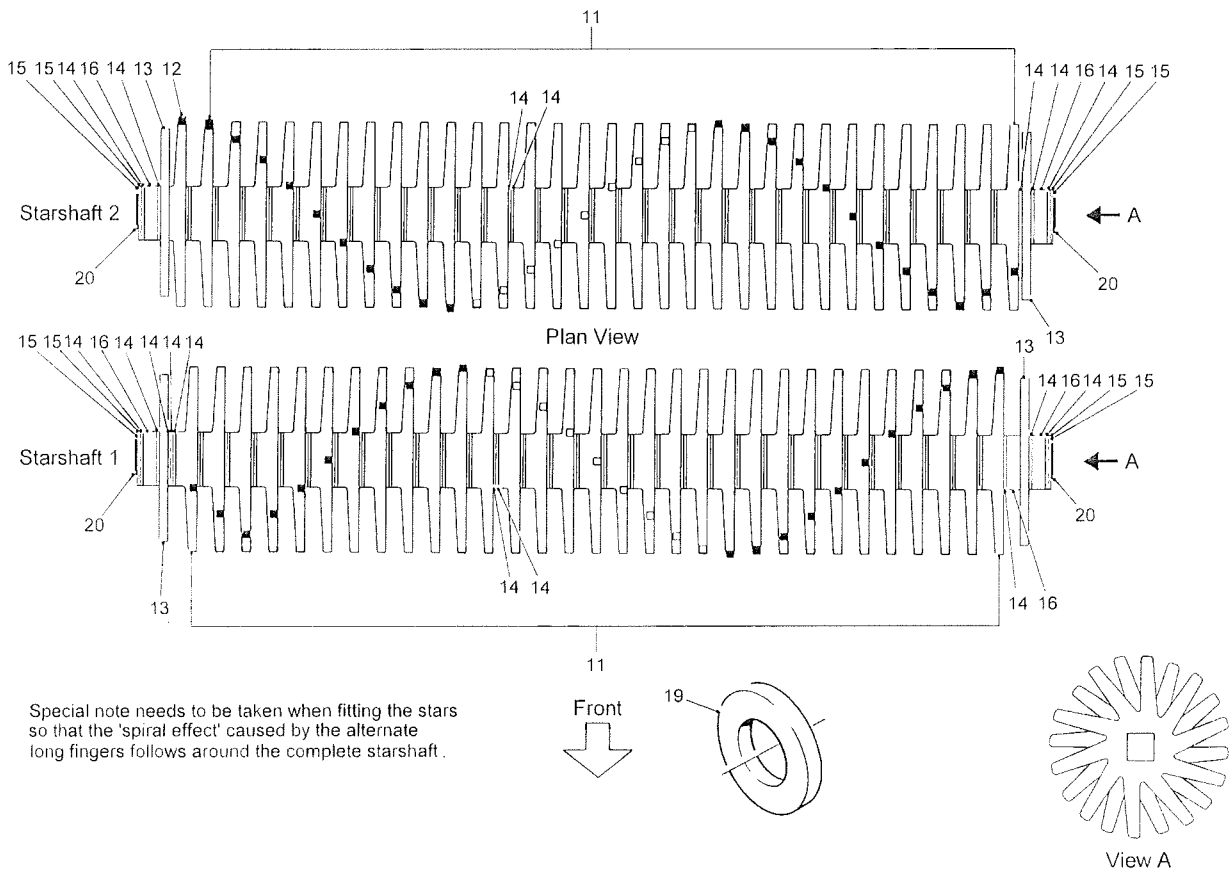
45mm Pitch (1 spacer) Stars for 1600mm wide machine

Star Shafts 1 & 2



US-SP045

50mm Pitch (2 spacer) Stars for 1600mm wide machine



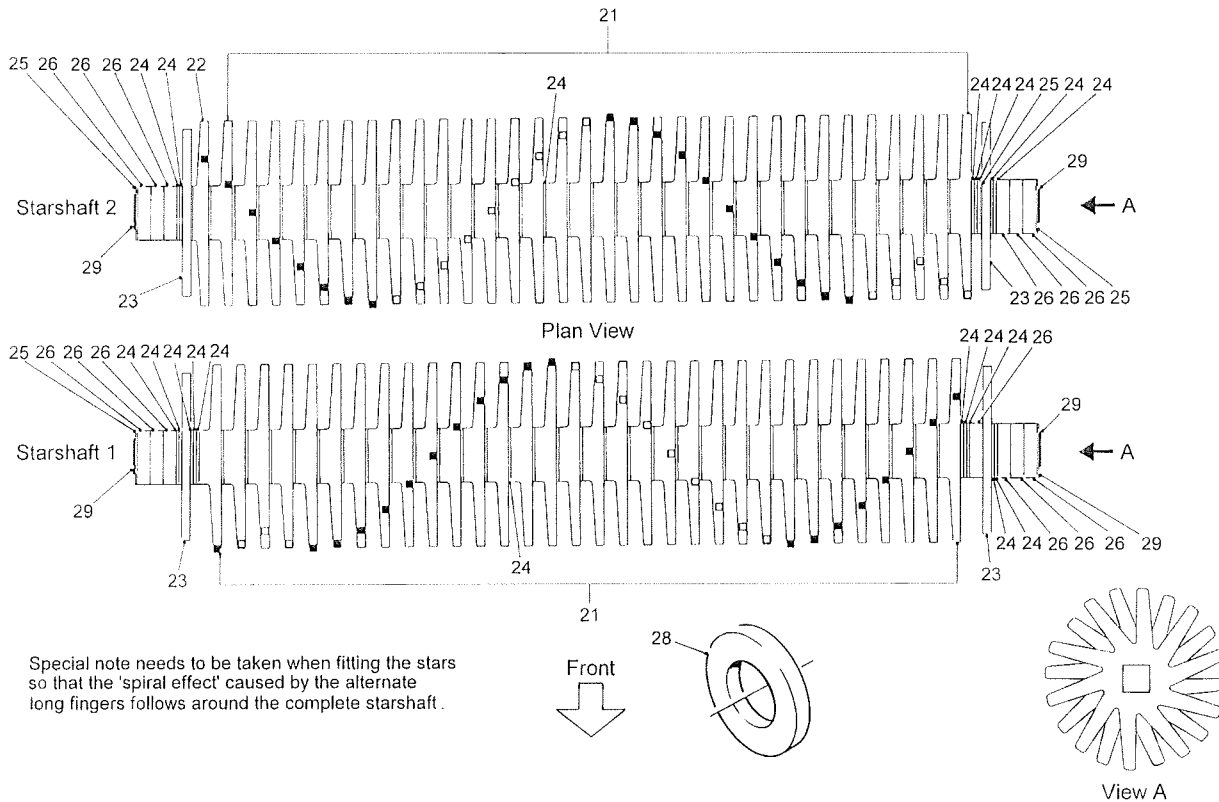
3.6a

UNISTAR SPARE PARTS

Machines from Serial No UN141

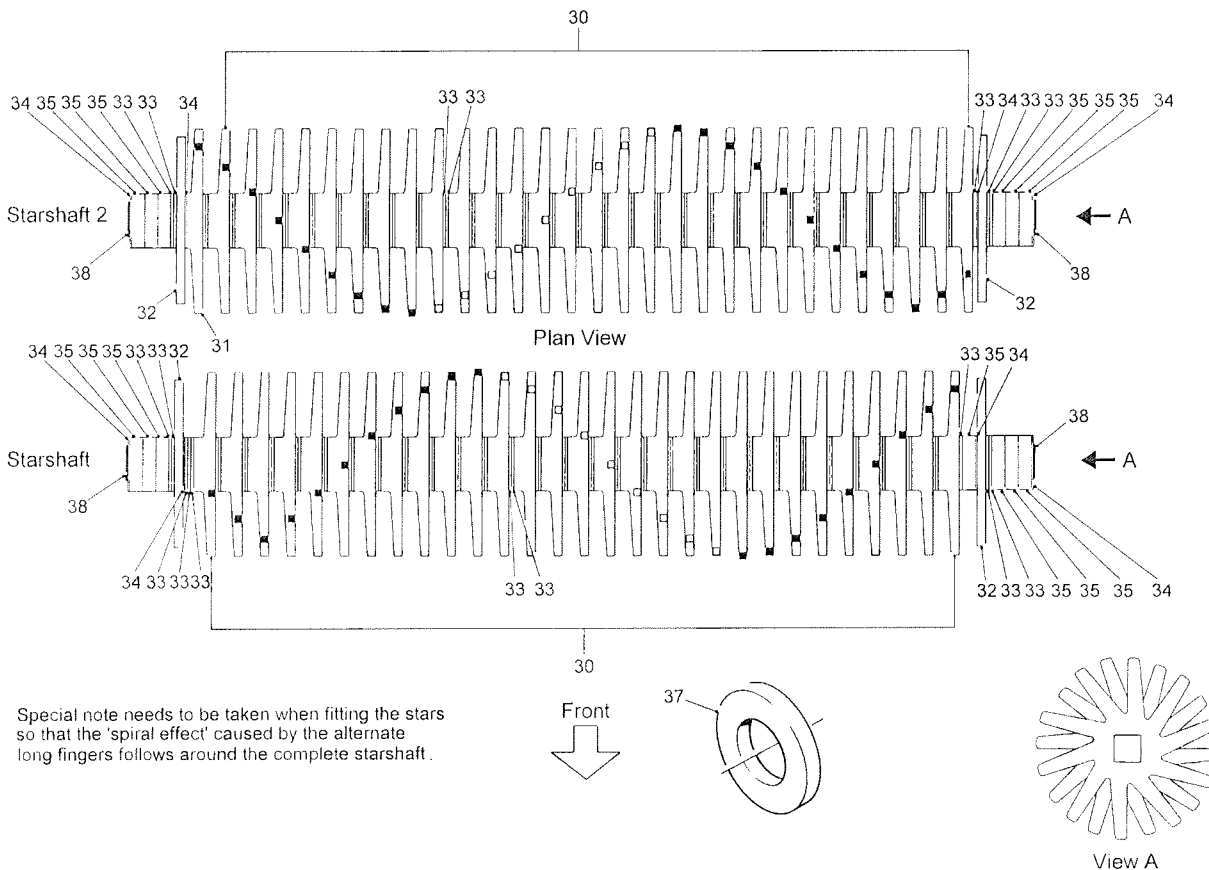
45mm Pitch (1 spacer) Stars for 1500mm wide machine

Star Shafts 1 & 2



US SP045

50mm Pitch (2 spacer) Stars for 1500mm wide machine



3.6c

UNISTAR SPARE PARTS

Machines from Serial No UN141

Starshafts 1 & 2

Item	Part No.	Description	Qty.	Qty.
		45mm Pitch (1 spacer) Stars for 1600mm wide machine:	Shaft 1	Shaft 2
1	57329	10 Finger Star (40mm wide)	34	35
2	57330	10 Finger Star (30mm wide)	1	-
3	57369	Steel End Disc	2	2
4	57038	Plastic Spacer (5mm wide)	43	42
5	57039	Retaining Washer (2.6mm wide)	4	2
6	57324	Plastic Spacer (25mm wide)	2	2
7				
8				
9	57423	Spacer Ring (optional)	a/r	a/r
10	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1600mm wide machine:	Shaft 1	Shaft 2
11	57329	10 Finger Star (40mm wide)	31	31
12	57330	10 Finger Star (30mm wide)	-	1
13	57369	Steel End Disc	2	2
14	57038	Plastic Spacer (5mm wide)	68	67
15	57039	Retaining Washer (2.6mm wide)	4	4
16	57324	Plastic Spacer (25mm wide)	3	2
17				
18				
19	57423	Spacer Ring (optional)	a/r	a/r
20	RPF200.060300	Ø60 External Circlip	2	2
		45mm Pitch (1 spacer) Stars for 1500mm wide machine:	Shaft 1	Shaft 2
21	57329	10 Finger Star (40mm wide)	32	32
22	57330	10 Finger Star (30mm wide)	-	1
23	57369	Steel End Disc	2	2
24	57038	Plastic Spacer (5mm wide)	41	39
25	57039	Retaining Washer (2.6mm wide)	2	4
26	57324	Plastic Spacer (25mm wide)	7	6
27				
28	57423	Spacer Ring (optional)	a/r	a/r
29	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1500mm wide machine:	Shaft 1	Shaft 2
30	57329	10 Finger Star (40mm wide)	29	29
31	57330	10 Finger Star (30mm wide)	-	1
32	57369	Steel End Disc	2	2
33	57038	Plastic Spacer (5mm wide)	64	63
34	57039	Retaining Washer (2.6mm wide)	4	4
35	57324	Plastic Spacer (25mm wide)	7	6
36				
37	57423	Spacer Ring (optional)	a/r	a/r
38	RPF200.060300	Ø60 External Circlip	2	2

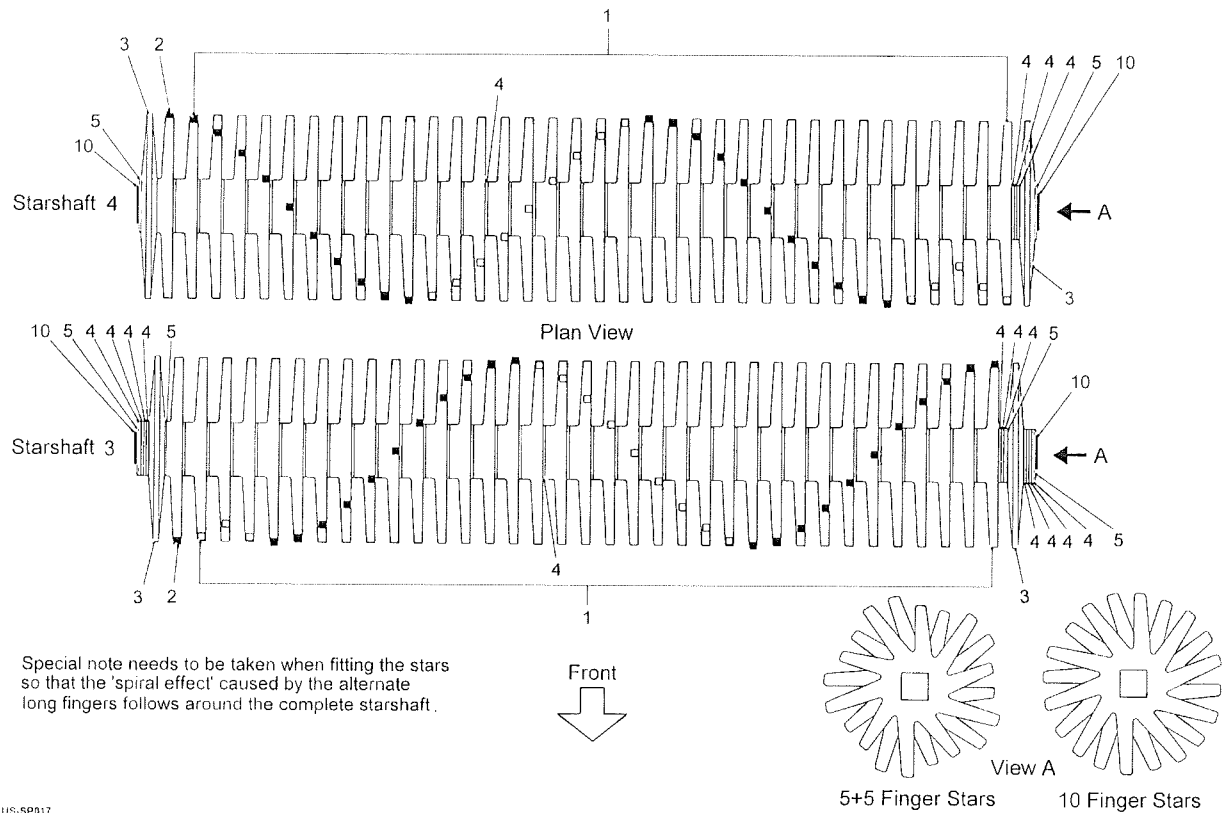
3.6d

Starshafts 1 & 2

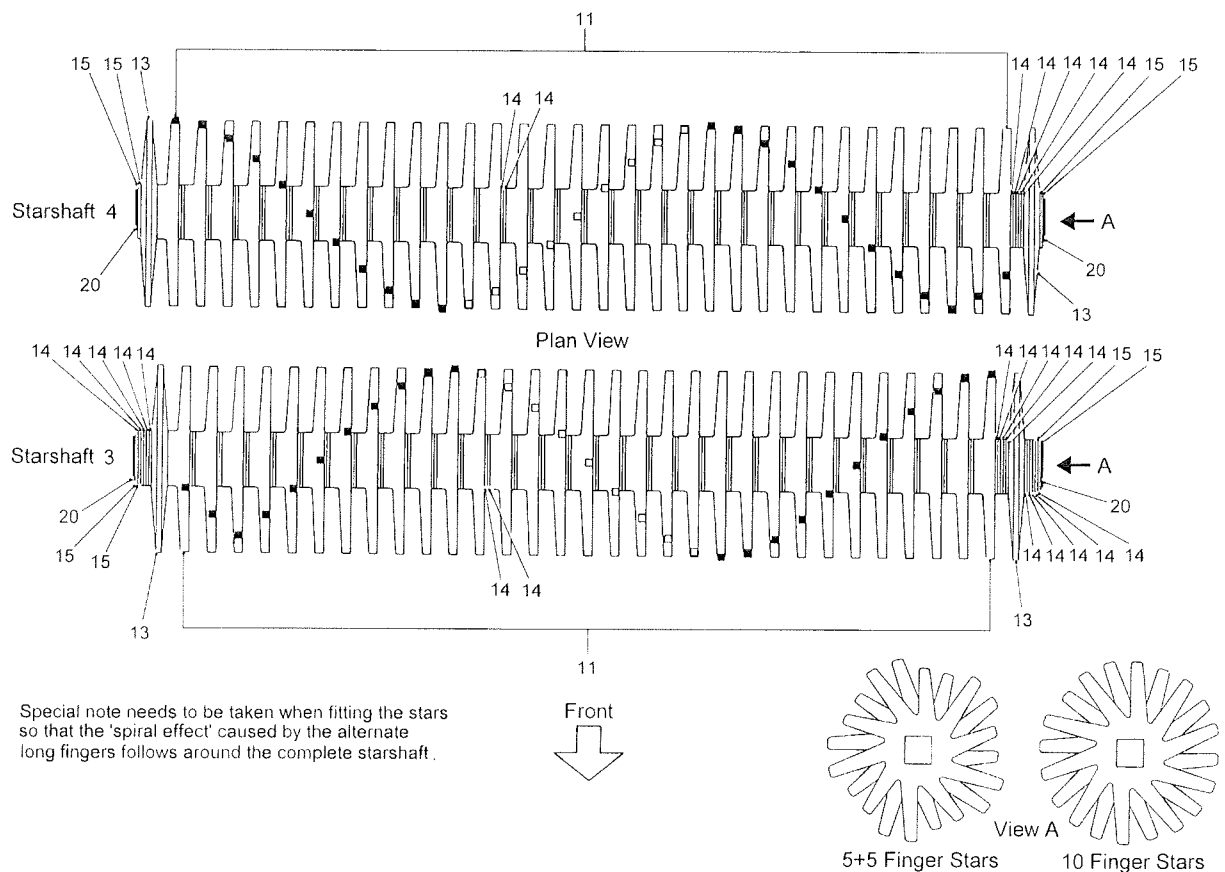
Issue 2 10.09

45mm Pitch (1 spacer) Stars for 1600mm wide machine

Star Shafts 3 & 4



50mm Pitch (2 spacer) Stars for 1600mm wide machine

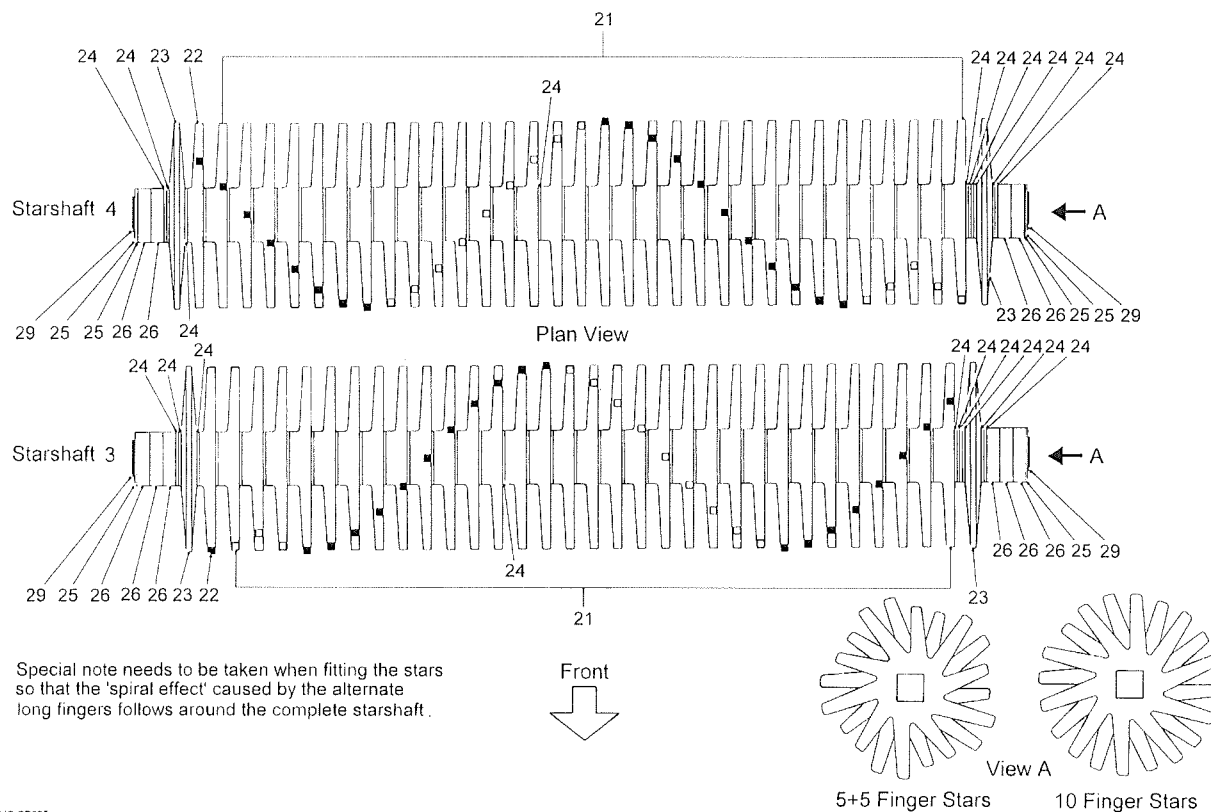


3.7a

UNISTAR SPARE PARTS

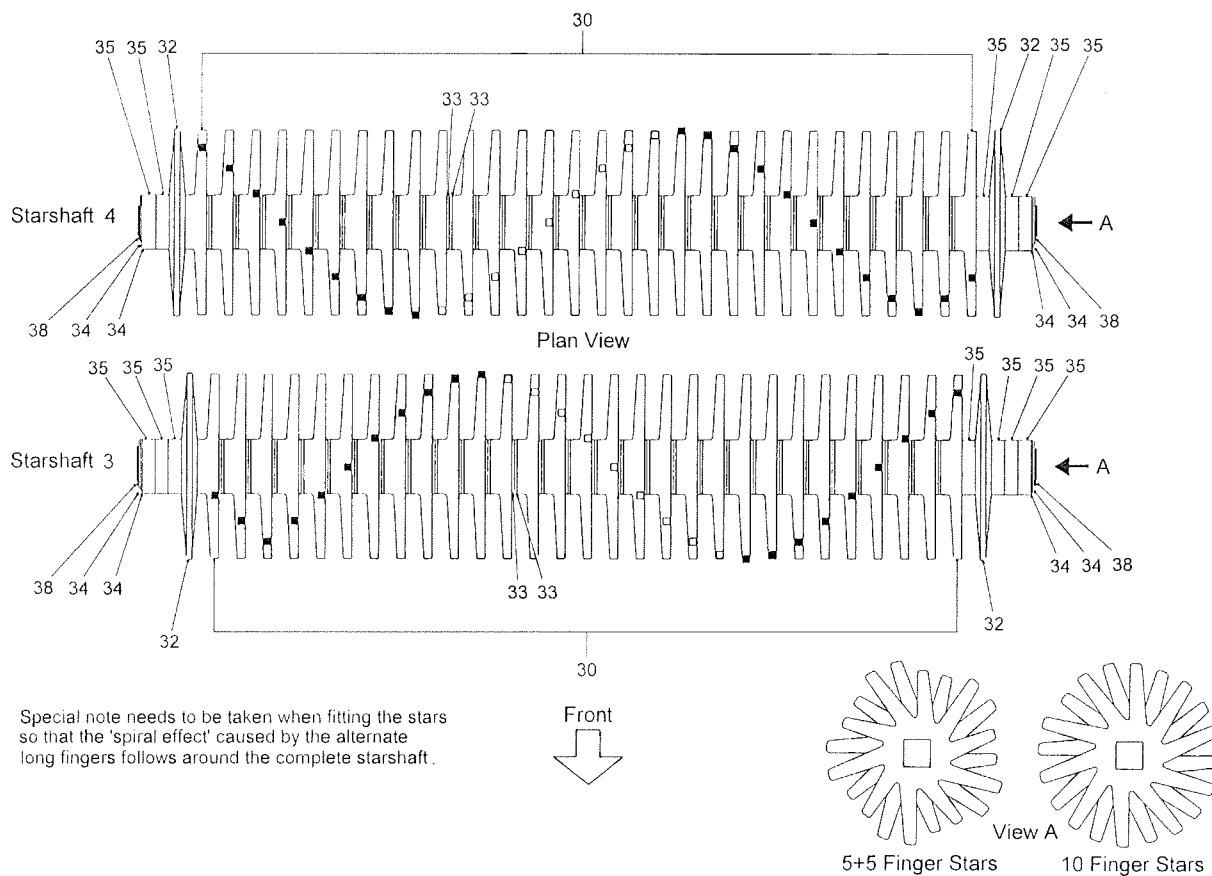
45mm Pitch (1 spacer) Stars for 1500mm wide machine

Star Shafts 3 & 4



US-SP025

50mm Pitch (2 spacer) Stars for 1500mm wide machine



Special note needs to be taken when fitting the stars so that the 'spiral effect' caused by the alternate long fingers follows around the complete starshaft.

Starshafts 3 & 4

Item	Part No.	Description	Qty.	Qty.
		45mm Pitch (1 spacer) Stars for 1600mm wide machine:	Shaft 3	Shaft 4
1	57001	5 + 5 Finger Star (40mm wide)	34	35
	57329	10 Finger Star (40mm wide)	34	35
2	57203	5 + 5 Finger Star (30mm wide)	1	1
	57330	10 Finger Star (30mm wide)	1	1
3	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
4	57038	Plastic Spacer (5mm wide)	45	38
5	57039	Retaining Washer (2.6mm wide)	4	2
6				
7				
8				
9				
10	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1600mm wide machine:	Shaft 3	Shaft 4
11	57001	5 + 5 Finger Star (40mm wide)	31	32
	57329	10 Finger Star (40mm wide)	31	32
12				
13	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
14	57038	Plastic Spacer (5mm wide)	75	67
15	57039	Retaining Washer (2.6mm wide)	4	4
16				
17				
18				
19				
20	RPF200.060300	Ø60 External Circlip	2	2
		45mm Pitch (1 spacer) Stars for 1500mm wide machine:	Shaft 3	Shaft 4
21	57001	5 + 5 Finger Star (40mm wide)	31	30
	57329	10 Finger Star (40mm wide)	31	30
22	57203	5 + 5 Finger Star (30mm wide)	1	1
	57330	10 Finger Star (30mm wide)	1	1
23	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
24	57038	Plastic Spacer (5mm wide)	40	41
25	57039	Retaining Washer (2.6mm wide)	2	4
26	57324	Plastic Spacer (25mm wide)	6	4
27				
28				
29	RPF200.060300	Ø60 External Circlip	2	2

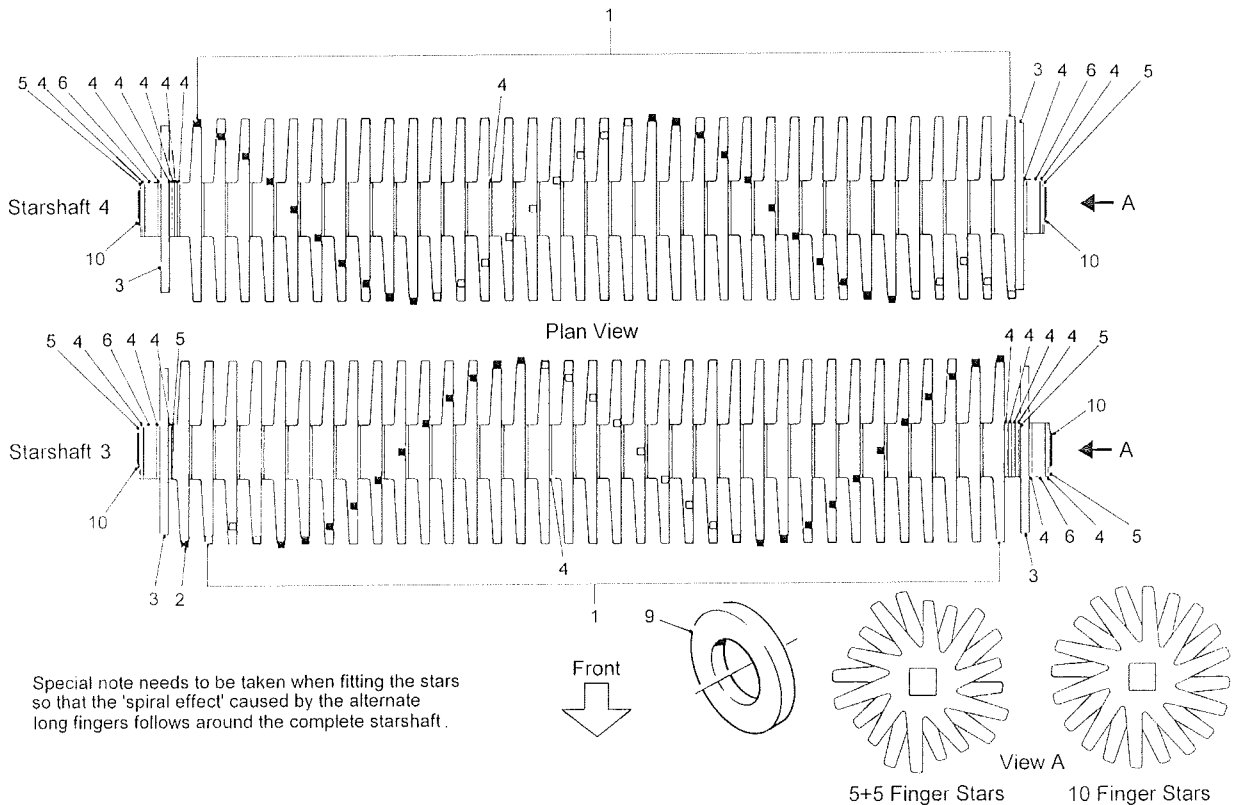
Starshafts 3 & 4

Item	Part No.	Description	Qty.	Qty.
		50mm Pitch (2 spacer) Stars for 1500mm wide machine:	Shaft 3	Shaft 4
30	57001	5 + 5 Finger Star (40mm wide)	29	30
	57329	10 Finger Star (40mm wide)	29	30
31				
32	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
33	57038	Plastic Spacer (5mm wide)	56	58
34	57039	Retaining Washer (2.6mm wide)	4	4
35	57324	Plastic Spacer (25mm wide)	7	5
36				
37				
38	RPF200.060300	Ø60 External Circlip	2	2

Machines from Serial No UN141

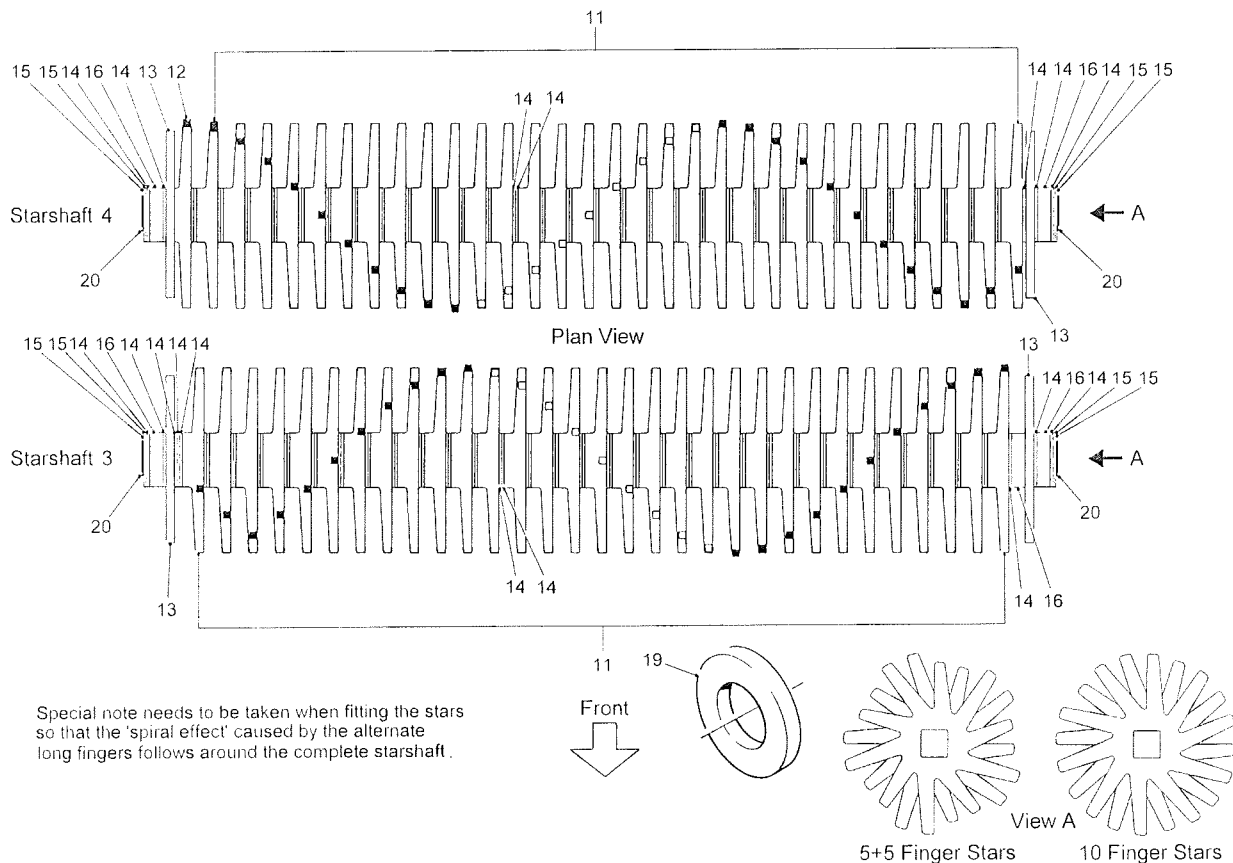
Star Shafts 3 & 4

45mm Pitch (1 spacer) Stars for 1600mm wide machine



US-SP047

50mm Pitch (2 spacer) Stars for 1600mm wide machine



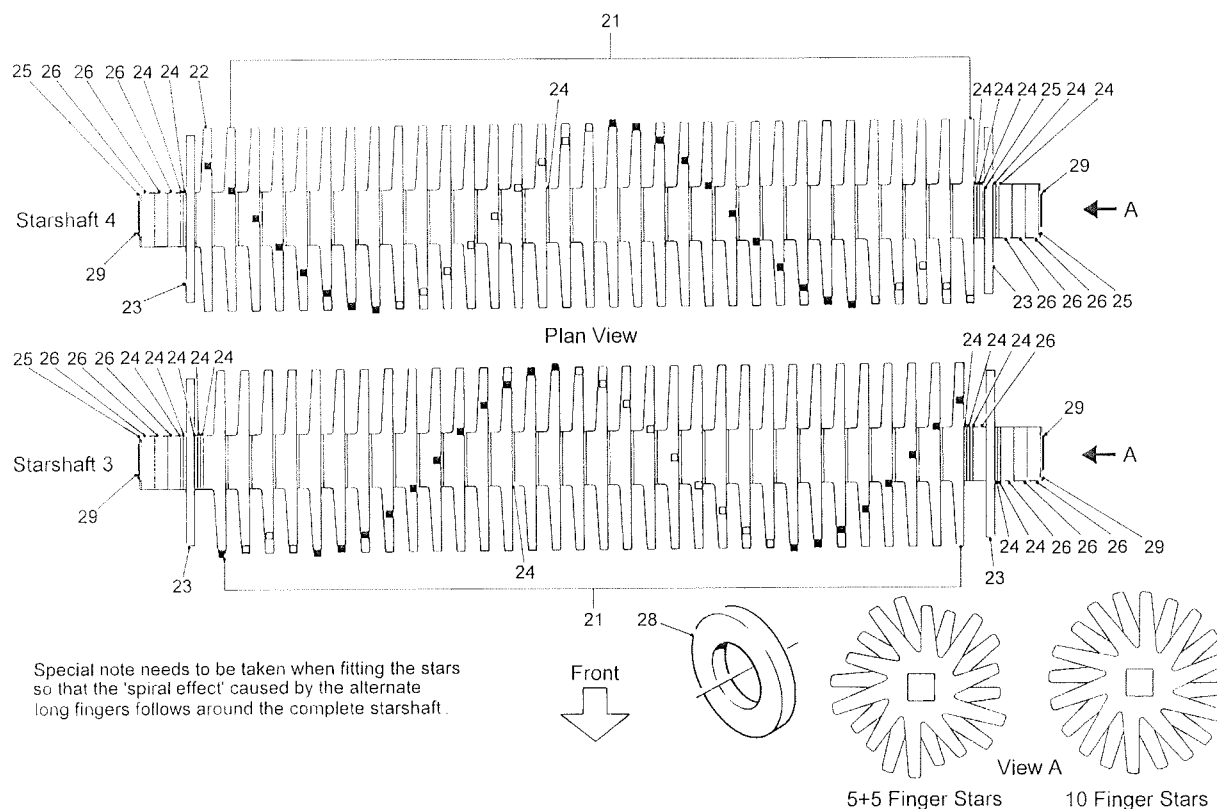
3.7a

UNISTAR SPARE PARTS

Machines from Serial No UN141

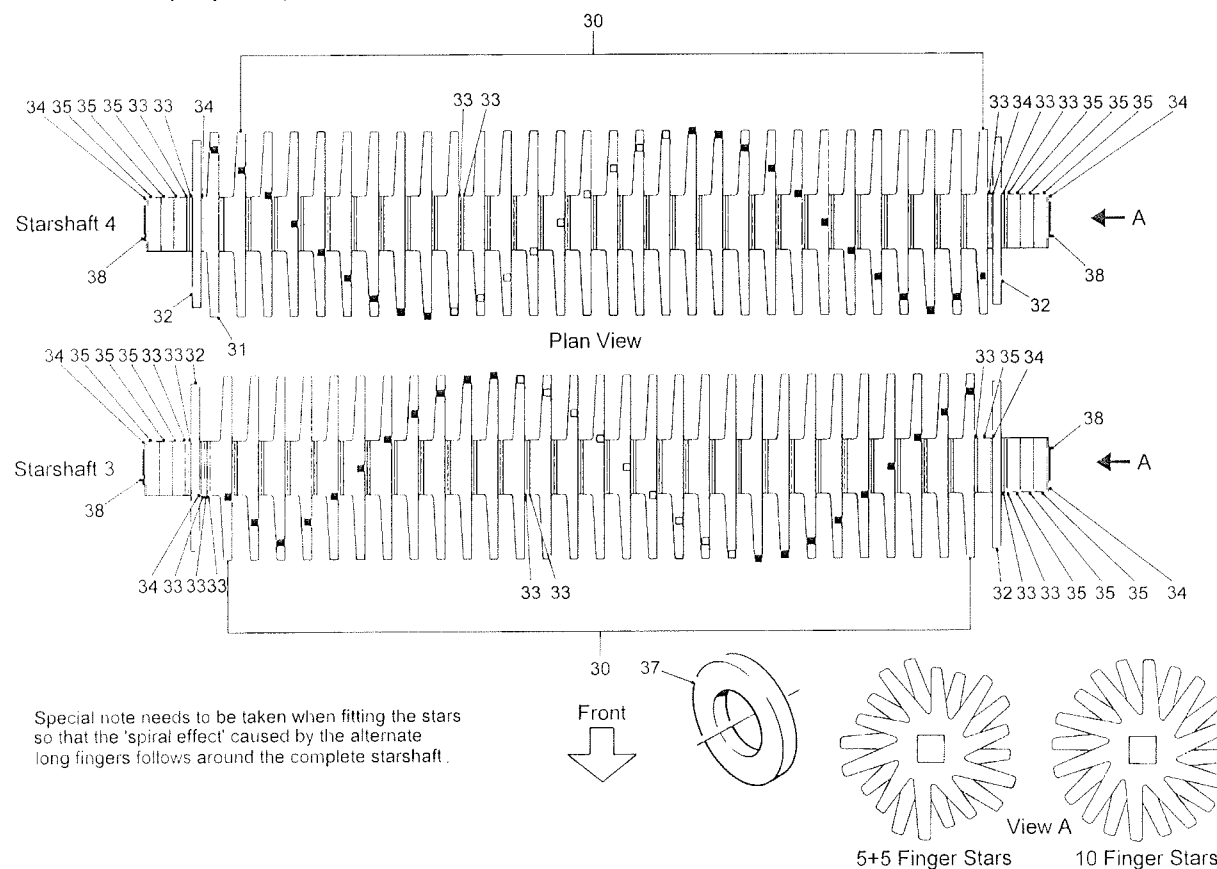
45mm Pitch (1 spacer) Stars for 1500mm wide machine

Star Shafts 3 & 4



US GP046

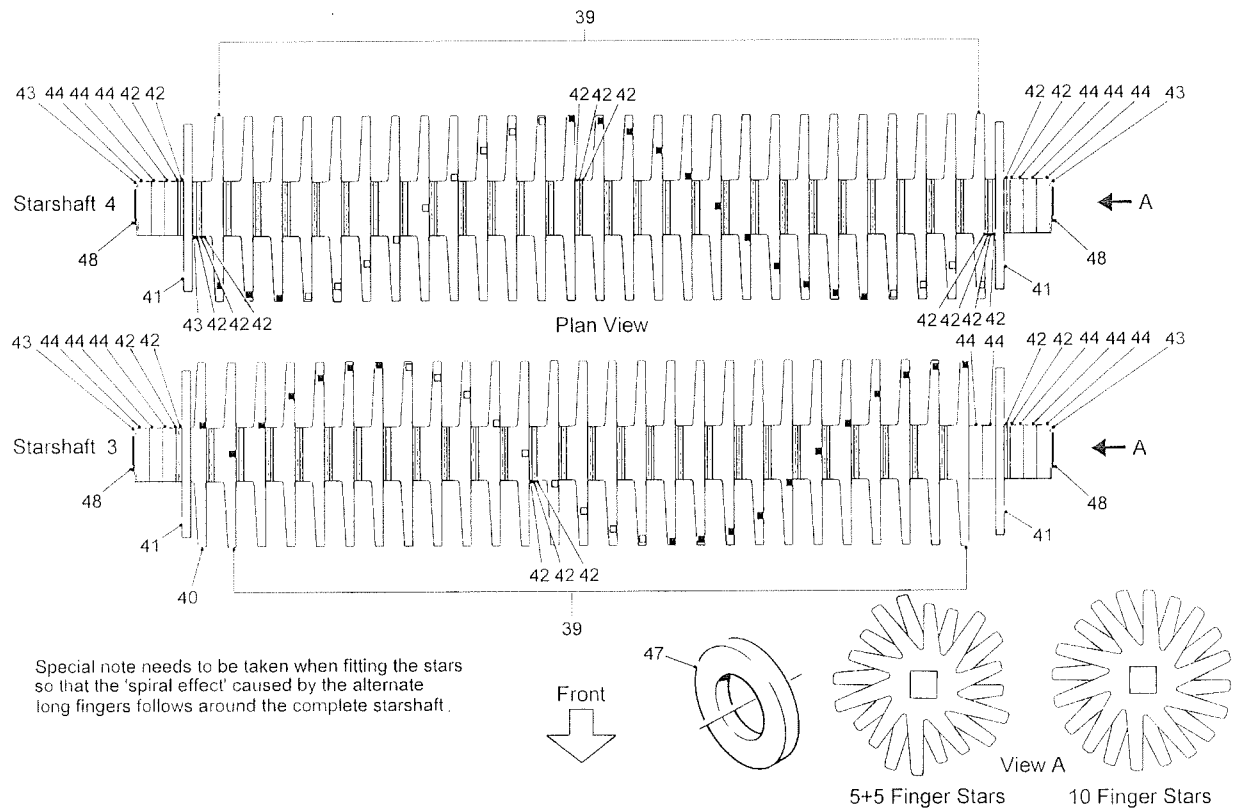
50mm Pitch (2 spacer) Stars for 1500mm wide machine



Machines from Serial No UN141

55mm Pitch (3 spacer) Stars for 1500mm wide machine

Star Shafts 3 & 4



US-SP081

3.7c

UNISTAR SPARE PARTS

Machines from Serial No UN141

Starshafts 3 & 4

Item	Part No.	Description	Qty.	Qty.
		45mm Pitch (1 spacer) Stars for 1600mm wide machine:	Shaft 3	Shaft 4
1	57001	5 + 5 Finger Star (40mm wide)	34	35
	57329	10 Finger Star (40mm wide)	34	35
2	57203	5 + 5 Finger Star (30mm wide)	1	-
	57330	10 Finger Star (30mm wide)	1	-
3	57369	Steel End Disc	2	2
4	57038	Plastic Spacer (5mm wide)	43	42
5	57039	Retaining Washer (2.6mm wide)	4	2
6	57324	Plastic Spacer (25mm wide)	2	2
7				
8				
9	57423	Spacer Ring (optional)	a/r	a/r
10	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1600mm wide machine:	Shaft 3	Shaft 4
11	57001	5 + 5 Finger Star (40mm wide)	31	31
	57329	10 Finger Star (40mm wide)	31	31
12	57203	5 + 5 Finger Star (30mm wide)	-	1
	57330	10 Finger Star (30mm wide)	-	1
13	57369	Steel End Disc	2	2
14	57038	Plastic Spacer (5mm wide)	68	67
15	57039	Retaining Washer (2.6mm wide)	4	4
16	57324	Plastic Spacer (25mm wide)	3	2
17				
18				
19	57423	Spacer Ring (optional)	a/r	a/r
20	RPF200.060300	Ø60 External Circlip	2	2
		45mm Pitch (1 spacer) Stars for 1500mm wide machine:	Shaft 3	Shaft 4
21	57001	5 + 5 Finger Star (40mm wide)	32	32
	57329	10 Finger Star (40mm wide)	32	32
22	57203	5 + 5 Finger Star (30mm wide)	-	1
	57330	10 Finger Star (30mm wide)	-	1
23	57369	Steel End Disc	2	2
24	57038	Plastic Spacer (5mm wide)	41	39
25	57039	Retaining Washer (2.6mm wide)	2	4
26	57324	Plastic Spacer (25mm wide)	7	6
27				
28	57423	Spacer Ring (optional)	a/r	a/r
29	RPF200.060300	Ø60 External Circlip	2	2

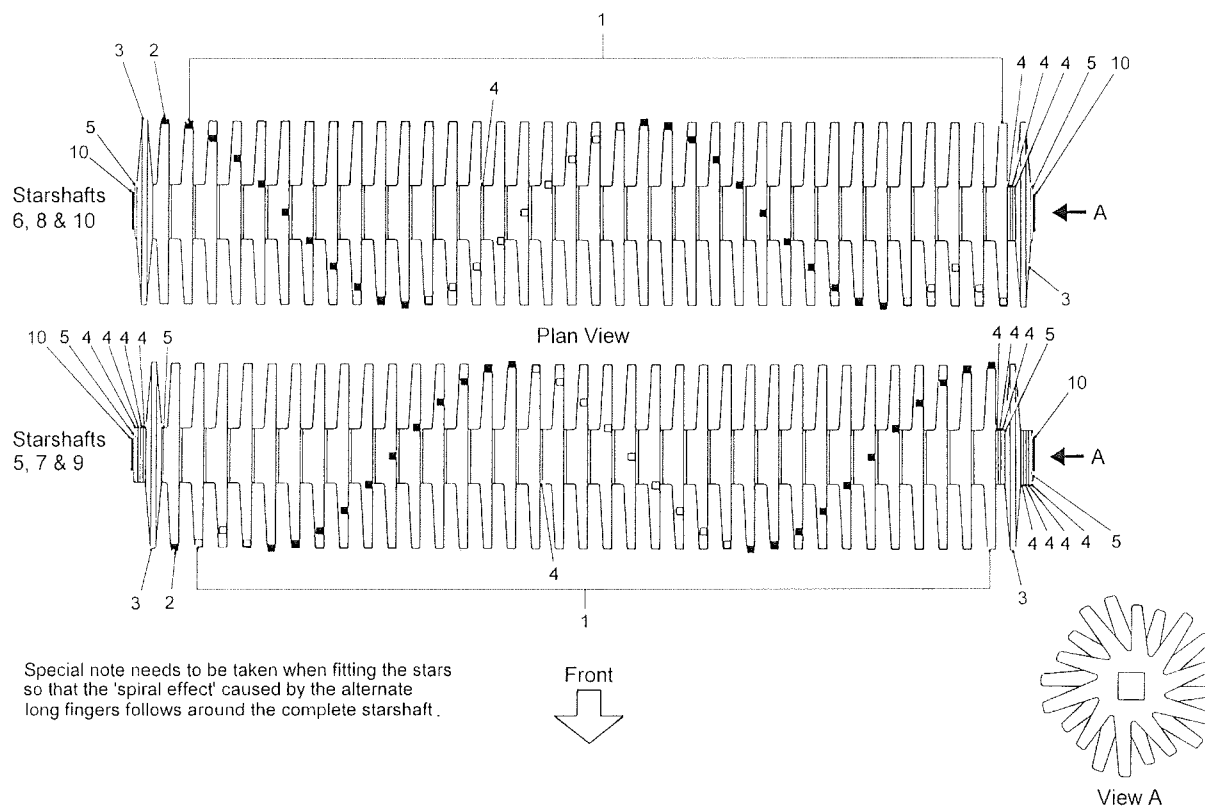
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Starshafts 3 & 4

Issue 2 10.09

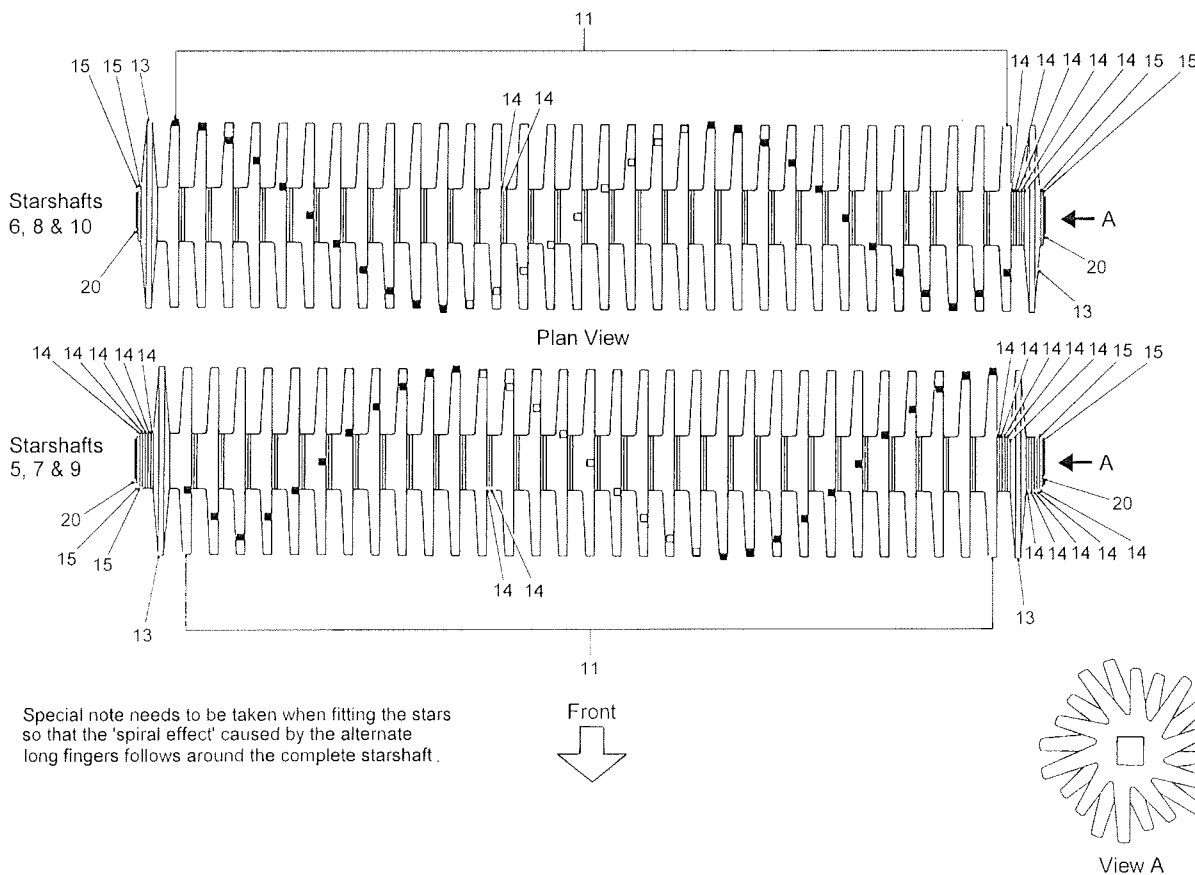
Star Shafts 5, 6, 7, 8, 9 & 10

45mm Pitch (1 spacer) Stars for 1600mm wide machine



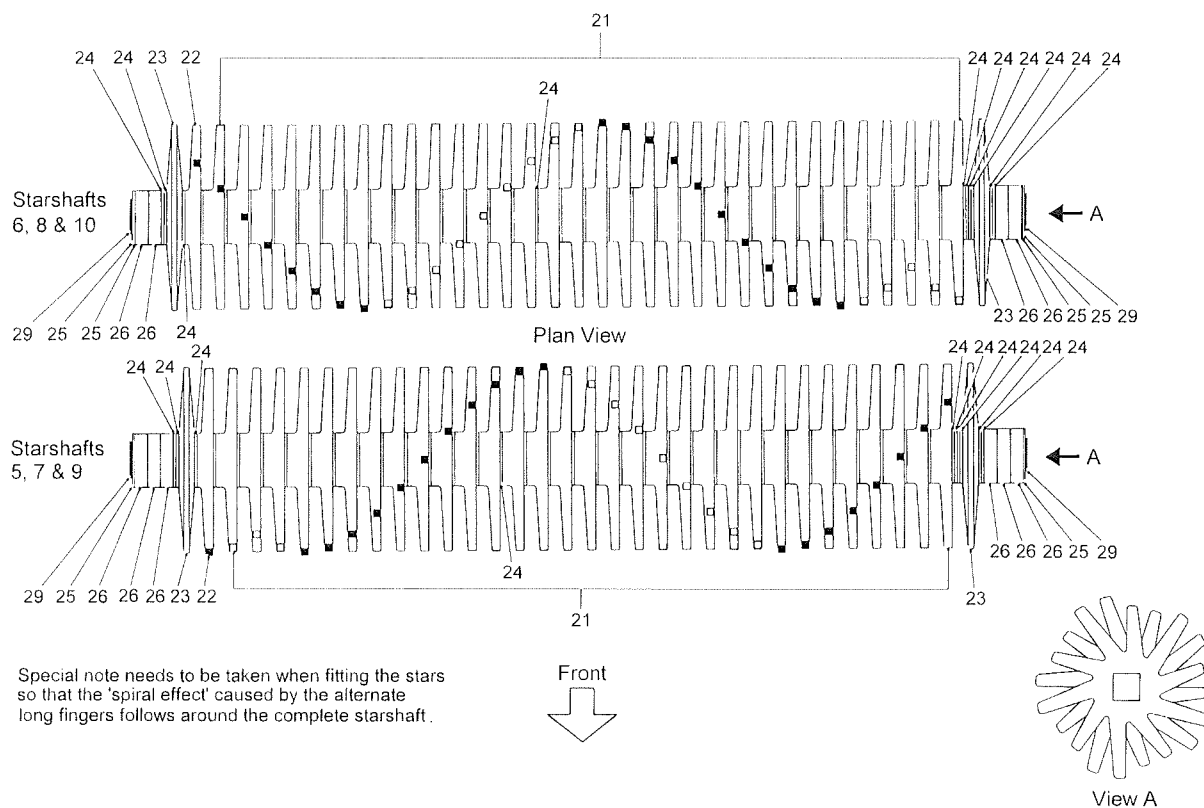
US-SP016

50mm Pitch (2 spacer) Stars for 1600mm wide machine



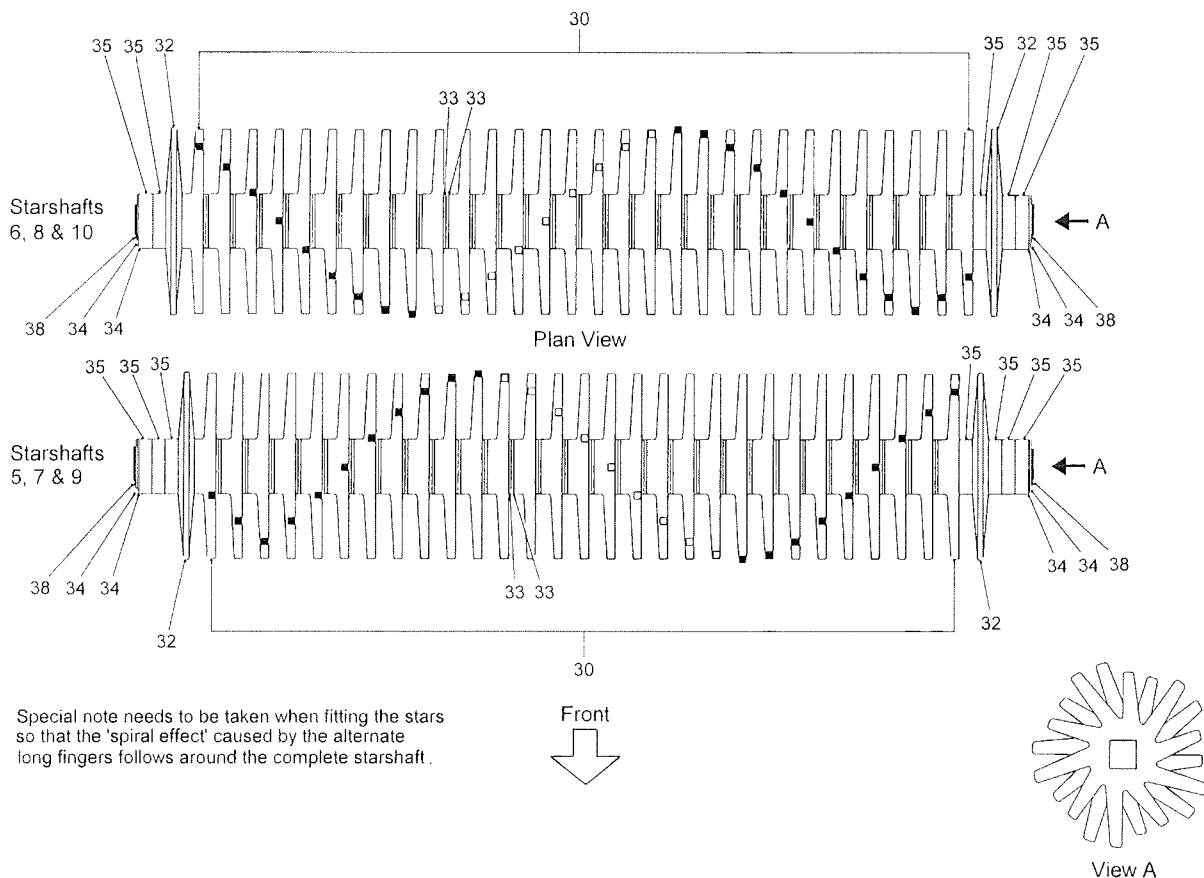
Star Shafts 5, 6, 7, 8, 9 & 10

45mm Pitch (1 spacer) Stars for 1500mm wide machine



US-SP026

50mm Pitch (2 spacer) Stars for 1500mm wide machine



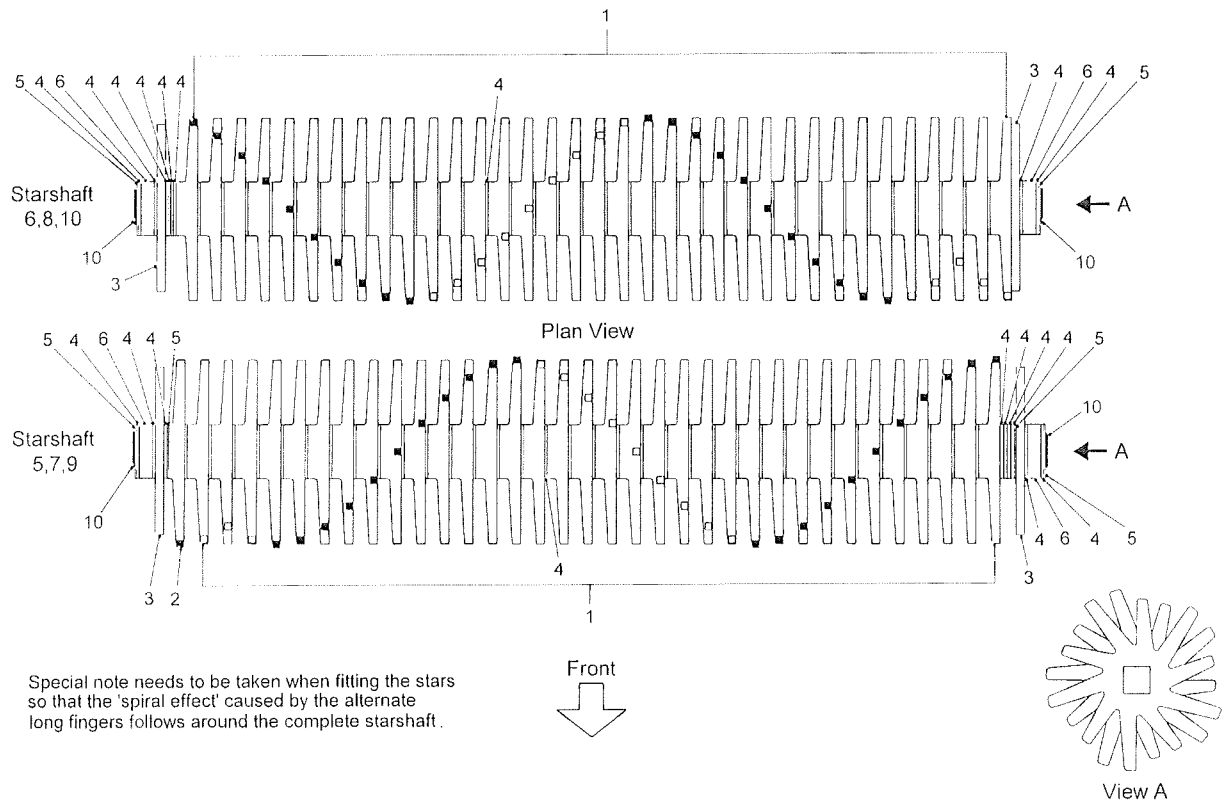
Starshafts 5, 6, 7, 8, 9 & 10

Item	Part No.	Description	Qty.	Qty.
		45mm Pitch (1 spacer) Stars for 1600mm wide machine:	Shafts 5, 7 & 9	Shafts 6, 8 & 10
1	57001	5 + 5 Finger Star (40mm wide)	34	35
2	57203	5 + 5 Finger Star (30mm wide)	1	1
3	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
4	57038	Plastic Spacer (5mm wide)	45	38
5	57039	Retaining Washer (2.6mm wide)	4	2
6				
7				
8				
9				
10	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1600mm wide machine:	Shafts 5, 7 & 9	Shafts 6, 8 & 10
11	57001	5 + 5 Finger Star (40mm wide)	31	32
12				
13	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
14	57038	Plastic Spacer (5mm wide)	75	67
15	57039	Retaining Washer (2.6mm wide)	4	4
16				
17				
18				
19				
20	RPF200.060300	Ø60 External Circlip	2	2
		45mm Pitch (1 spacer) Stars for 1500mm wide machine:	Shafts 5, 7 & 9	Shafts 6, 8 & 10
21	57001	5 + 5 Finger Star (40mm wide)	31	32
22	57203	5 + 5 Finger Star (30mm wide)	1	1
23	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
24	57038	Plastic Spacer (5mm wide)	40	41
25	57039	Retaining Washer (2.6mm wide)	2	4
26	57324	Plastic Spacer (25mm wide)	6	4
27				
28				
29	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1500mm wide machine:	Shafts 5, 7 & 9	Shafts 6, 8 & 10
30	57001	5 + 5 Finger Star (40mm wide)	29	30
31				
32	57036	Plastic End Disc	2	2
	57369	Steel End Disc	2	2
33	57038	Plastic Spacer (5mm wide)	56	58
34	57039	Retaining Washer (2.6mm wide)	4	4
35	57324	Plastic Spacer (25mm wide)	7	5
36				
37				
38	RPF200.060300	Ø60 External Circlip	2	2

Machines from Serial No UN141

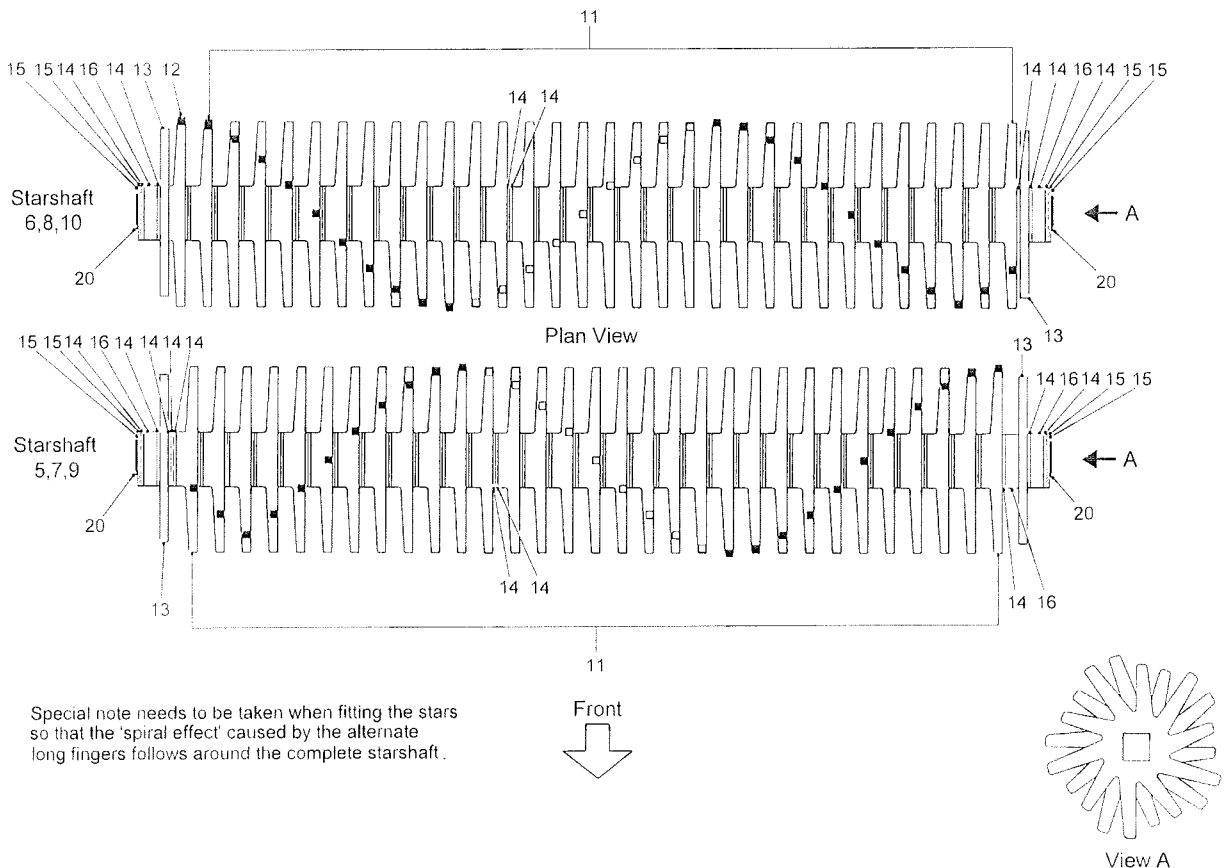
Star Shafts 5, 6, 7, 8, 9 & 10

45mm Pitch (1 spacer) Stars for 1600mm wide machine



US-SP049

50mm Pitch (2 spacer) Stars for 1600mm wide machine



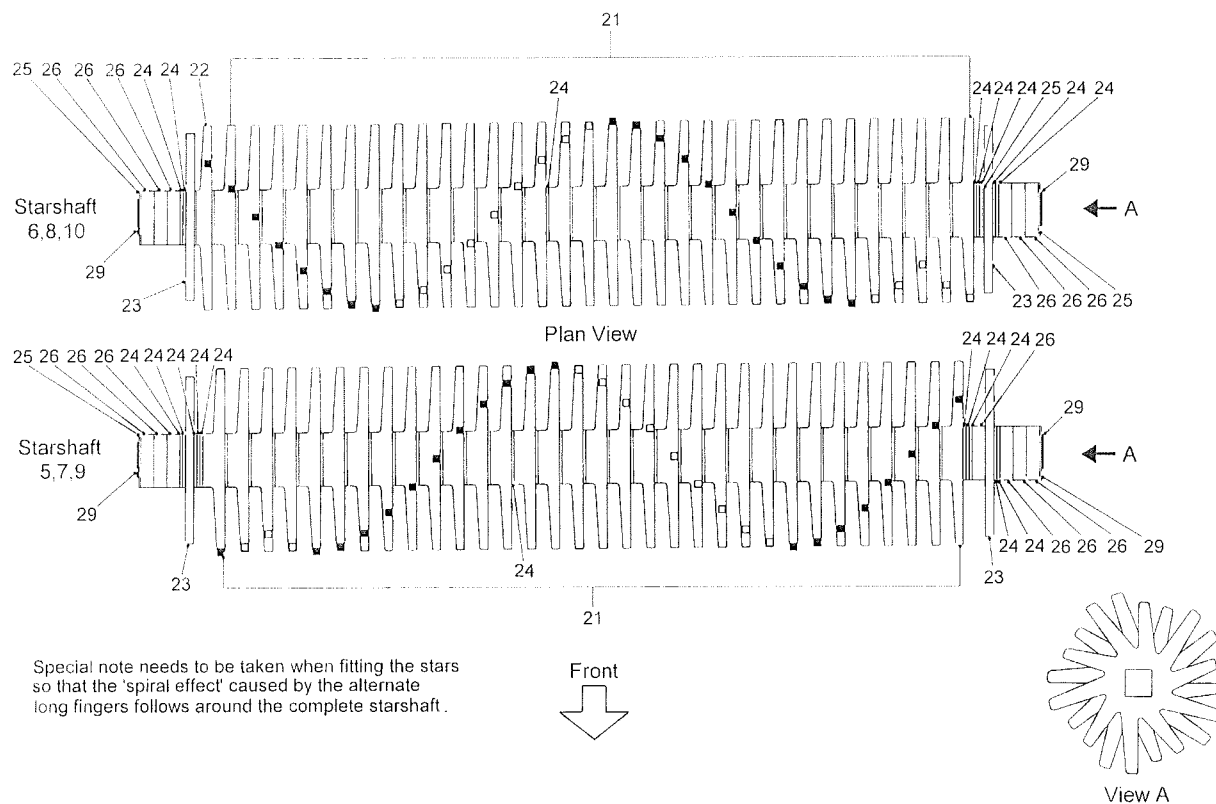
3.8a

UNISTAR SPARE PARTS

Machines from Serial No UN141

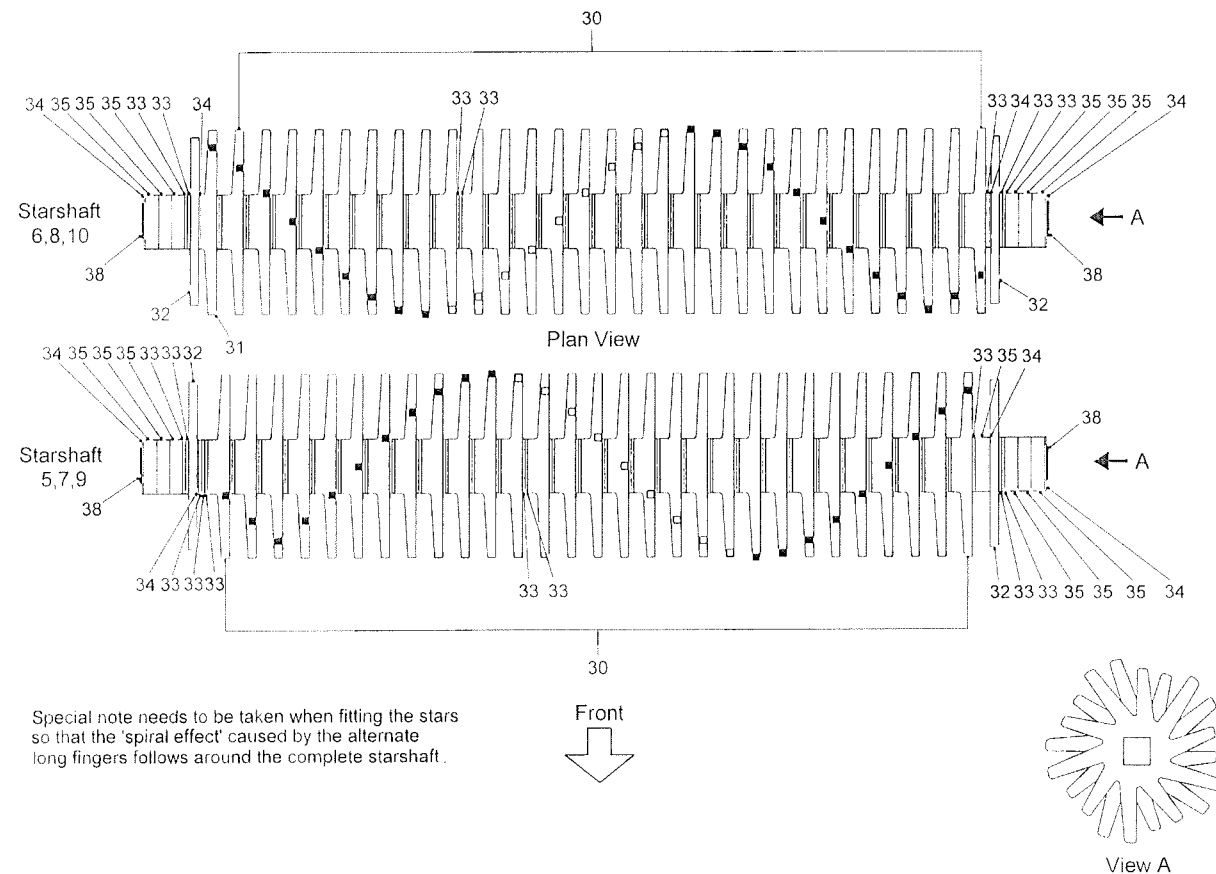
Star Shafts 5, 6, 7, 8, 9 & 10

45mm Pitch (1 spacer) Stars for 1500mm wide machine



US-SP050

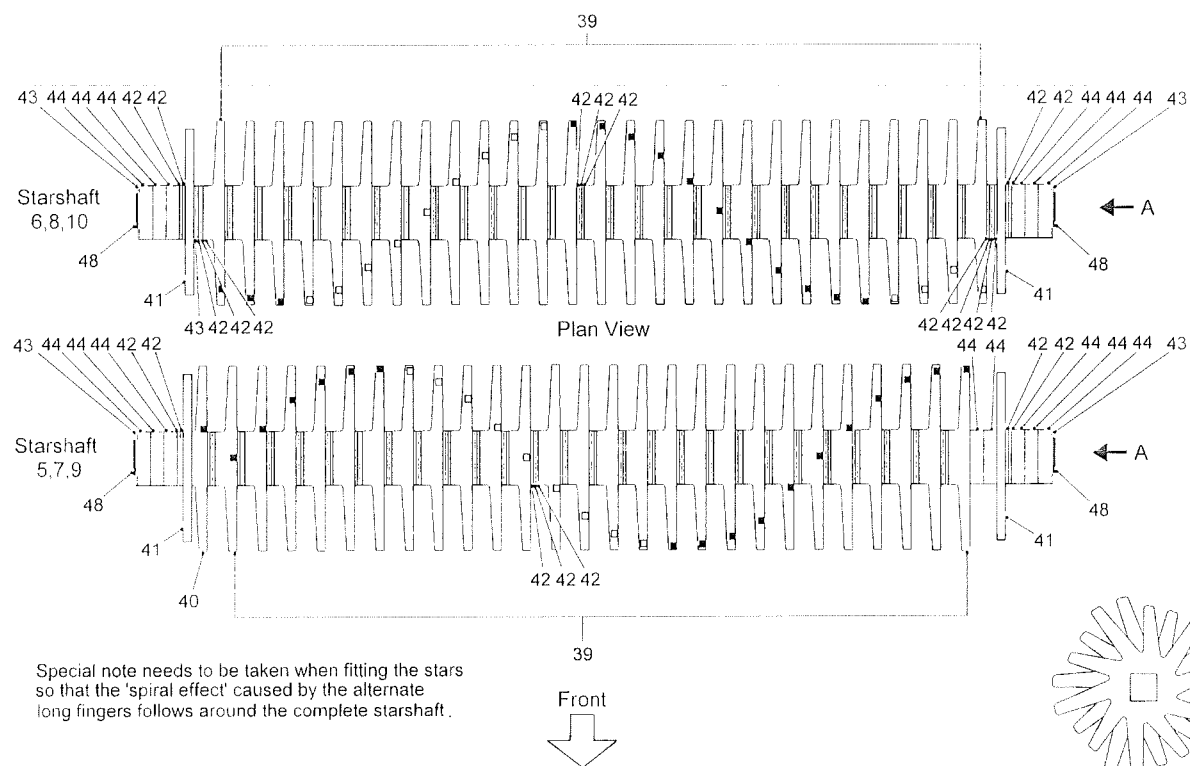
50mm Pitch (2 spacer) Stars for 1500mm wide machine



Machines from Serial No UN141

Star Shafts 5, 6, 7, 8, 9 & 10

55mm Pitch (3 spacer) Stars for 1500mm wide machine



US-SP-002

3.8c

UNISTAR SPARE PARTS

Machines from Serial No UN141

Starshafts 5, 6, 7, 8, 9 & 10

Item	Part No.	Description	Qty.	Qty.
		45mm Pitch (1 spacer) Stars for 1600mm wide machine:	Shafts 5, 7 & 9	Shafts 6, 8 & 10
1	57001	5 + 5 Finger Star (40mm wide)	34	35
2	57203	5 + 5 Finger Star (30mm wide)	1	-
3	57369	Steel End Disc	2	2
4	57038	Plastic Spacer (5mm wide)	43	42
5	57039	Retaining Washer (2.6mm wide)	4	2
6	57324	Plastic Spacer (25mm)	2	2
7				
8				
9				
10	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1600mm wide machine:	Shafts 5, 7 & 9	Shafts 6, 8 & 10
11	57001	5 + 5 Finger Star (40mm wide)	31	31
12	57203	5 + 5 Finger Star (30mm wide)	-	1
13	57369	Steel End Disc	2	2
14	57038	Plastic Spacer (5mm wide)	68	67
15	57039	Retaining Washer (2.6mm wide)	4	4
16	57324	Plastic Spacer (25mm)	3	2
17				
18				
19				
20	RPF200.060300	Ø60 External Circlip	2	2
		45mm Pitch (1 spacer) Stars for 1500mm wide machine:	Shafts 5, 7 & 9	Shafts 6, 8 & 10
21	57001	5 + 5 Finger Star (40mm wide)	32	32
22	57203	5 + 5 Finger Star (30mm wide)	-	1
23	57369	Steel End Disc	2	2
24	57038	Plastic Spacer (5mm wide)	41	39
25	57039	Retaining Washer (2.6mm wide)	2	4
26	57324	Plastic Spacer (25mm wide)	7	6
27				
28				
29	RPF200.060300	Ø60 External Circlip	2	2
		50mm Pitch (2 spacer) Stars for 1500mm wide machine:	Shafts 5, 7 & 9	Shafts 6, 8 & 10
30	57001	5 + 5 Finger Star (40mm wide)	29	29
31	57203	5 + 5 Finger Star (30mm wide)	-	1
32	57369	Steel End Disc	2	2
33	57038	Plastic Spacer (5mm wide)	64	63
34	57039	Retaining Washer (2.6mm wide)	4	4
35	57324	Plastic Spacer (25mm wide)	7	6
36				
37				
38	RPF200.060300	Ø60 External Circlip	2	2

UNISTAR SPARE PARTS	3.8d
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UNISTAR SPARE PARTS	3.8d
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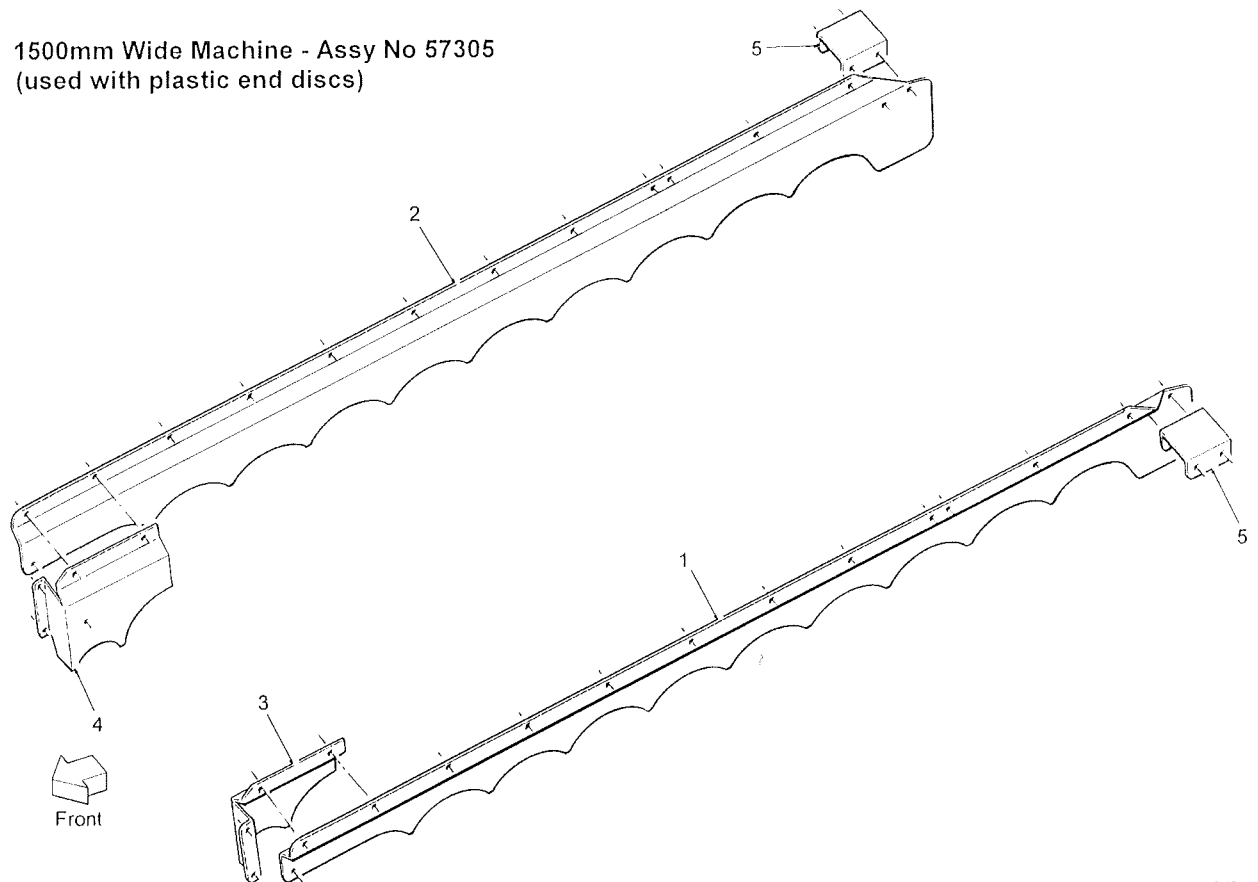
Machines from Serial No UN141

Starshafts 5, 6, 7, 8, 9 & 10

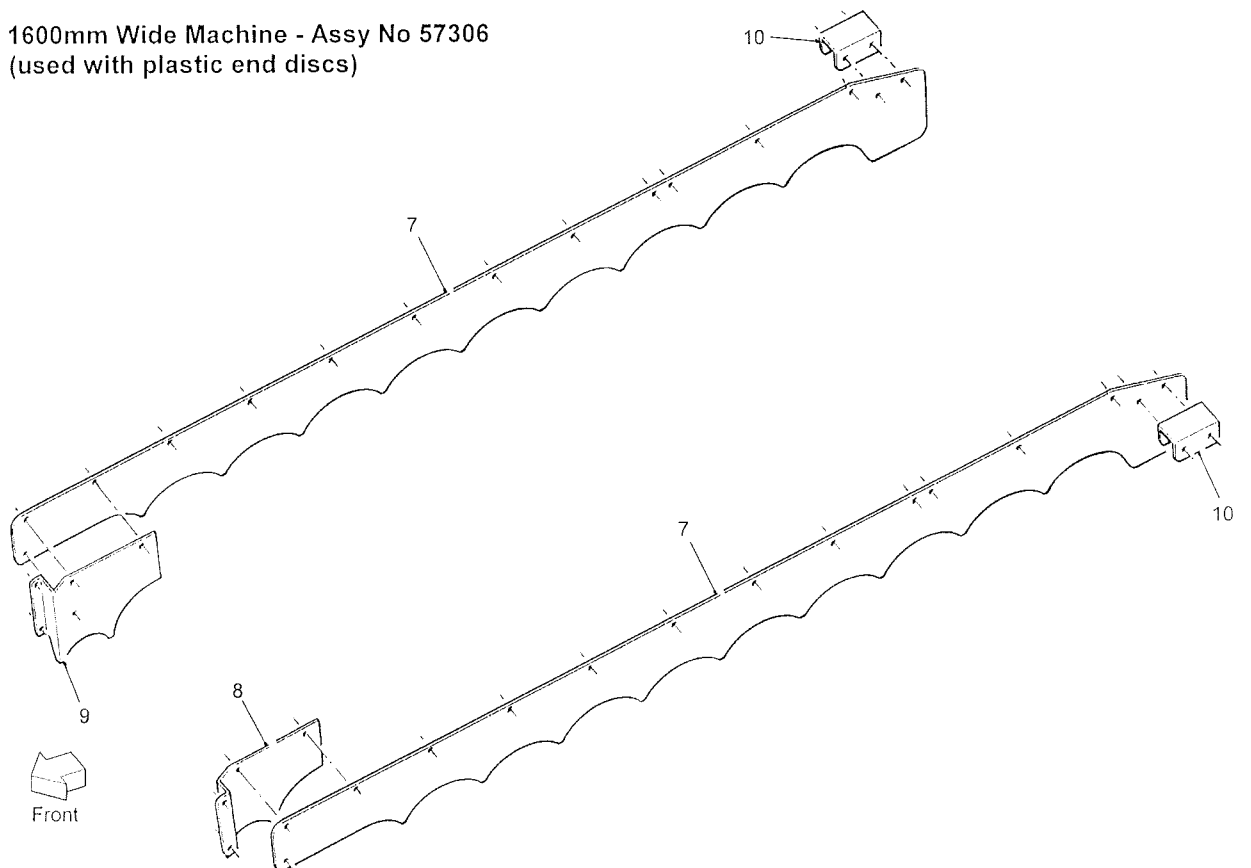
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Inner Side Panel Assemblies

1500mm Wide Machine - Assy No 57305
(used with plastic end discs)

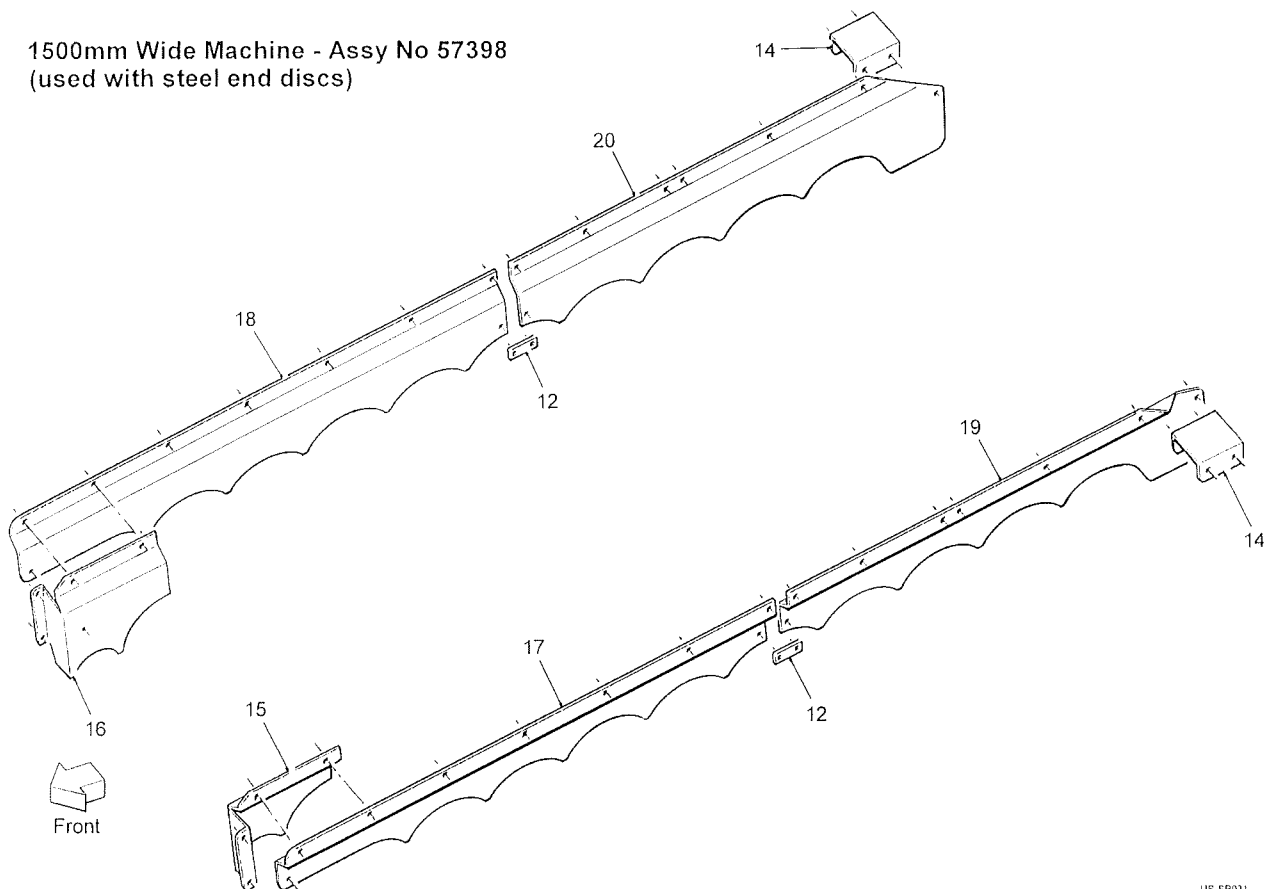


1600mm Wide Machine - Assy No 57306
(used with plastic end discs)



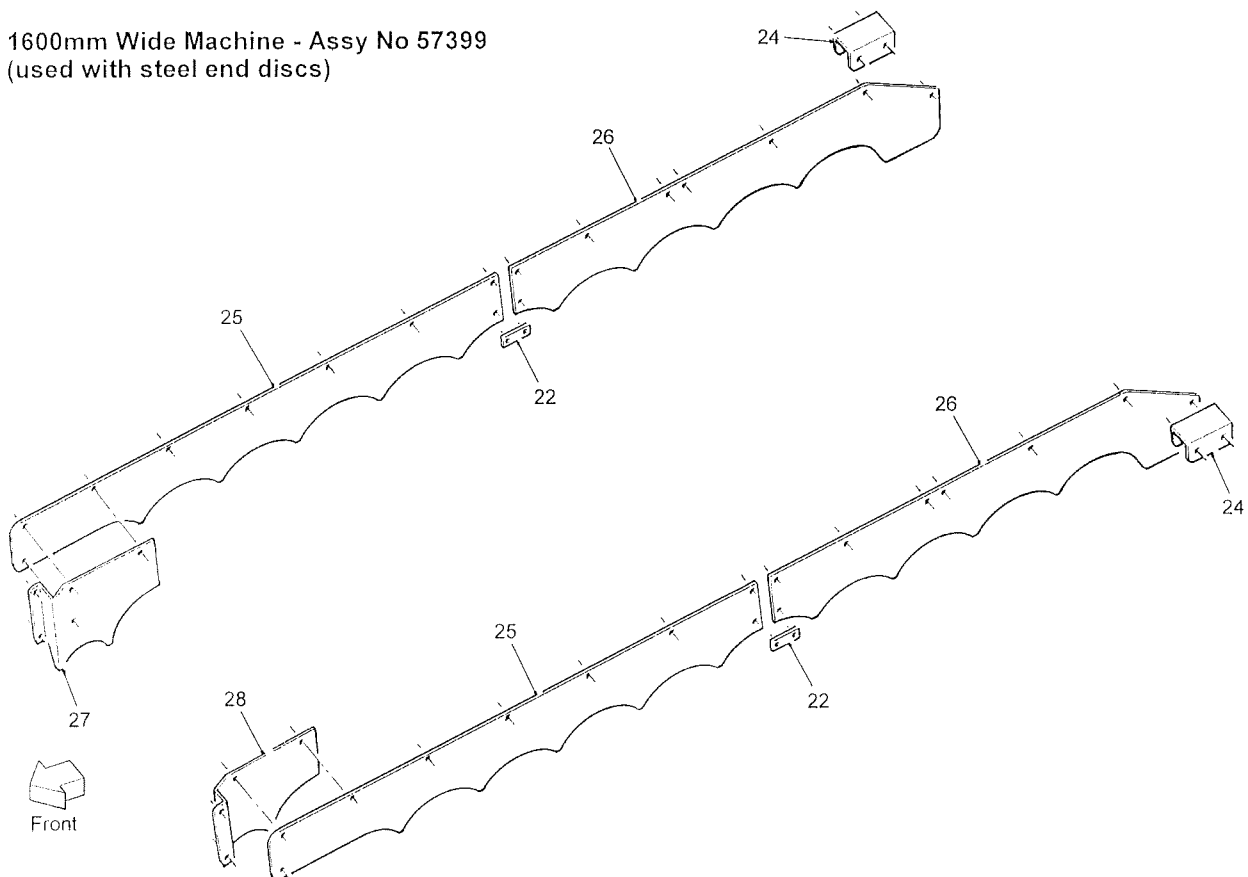
Inner Side Panel Assemblies

1500mm Wide Machine - Assy No 57398
(used with steel end discs)



US-5P031

1600mm Wide Machine - Assy No 57399
(used with steel end discs)



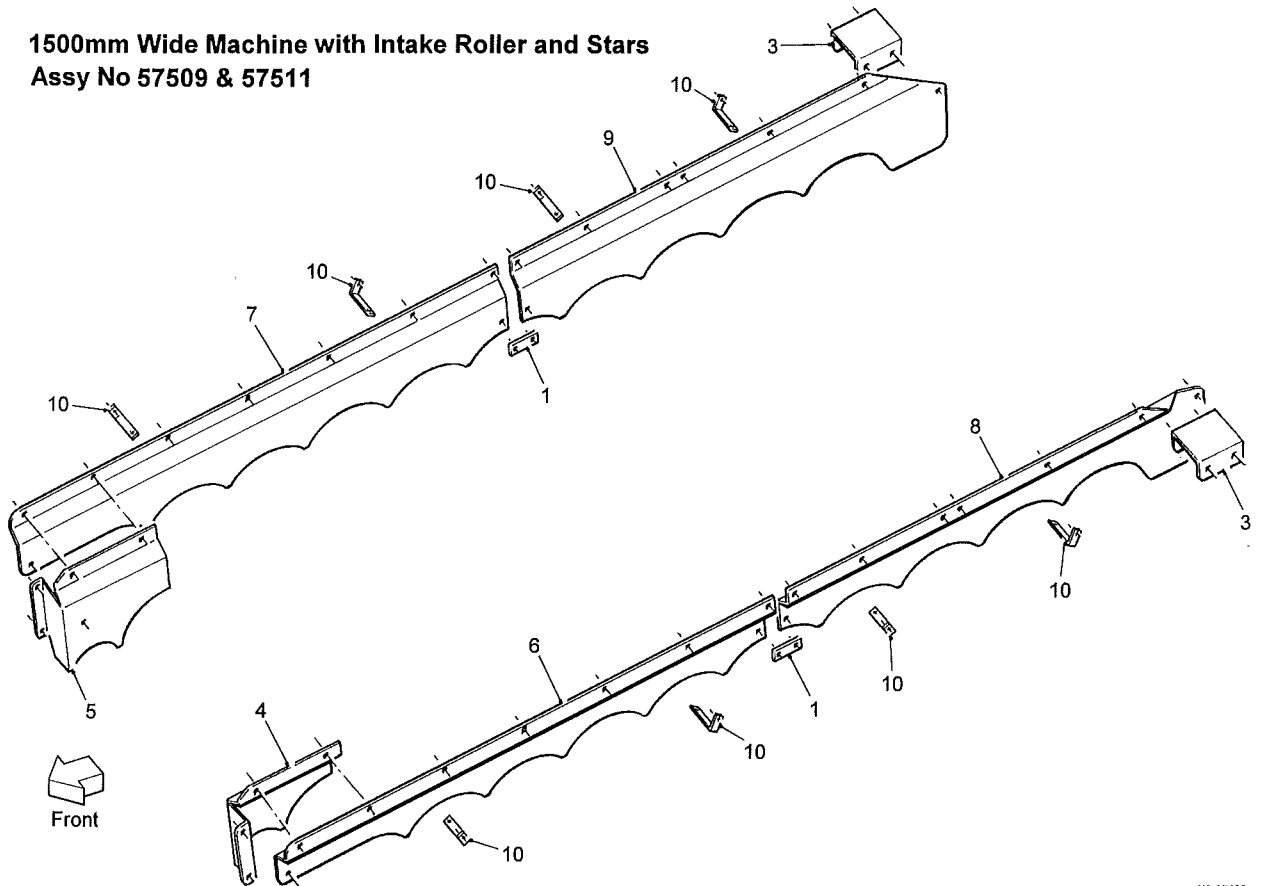
Inner Side Panel Assemblies

Item	Part No.	Description	Qty.	Remarks
	57305	Inner Side Panels (used with plastic end discs) Consists Of:		1500mm Wide Machine
1	57301	LH Side Panel	1	
2	57302	RH Side Panel	1	
3	57303	LH Front Panel	1	
4	57304	RH Front Panel	1	
5	57318	Support Plate	2	
6				
	57306	Inner Side Panels (used with plastic end discs) Consists Of:		1600mm Wide Machine
7	57190	Side Panel	2	
8	57191	LH Front Panel	1	
9	57192	RH Front Panel	1	
10	57319	Support Plate	2	
11				
	57398	Inner Side Panels (used with steel end discs) Consists Of:		1500mm Wide Machine
12	54013	Joining Strip	2	
13				
14	57318	Support Plate	2	
15	57387	LH Front Panel	1	
16	57388	RH Front Panel	1	
17	57389	LH Front Side Panel	1	
18	57390	RH Front Side Panel	1	
19	57391	LH Rear Side Panel	1	
20	57392	RH Rear Side Panel	1	
21				
	57399	Inner Side Panels (used with steel end discs) Consists Of:		1600mm Wide Machine
22	54013	Joining Strip	2	
23				
24	57319	Support Plate	2	
25	57370F	Front Side Panel	2	
26	57370R	Rear Side Panel	2	
27	57371	LH Front Panel	1	
28	57372	RH Front Panel	1	

Machines from Serial No UN141

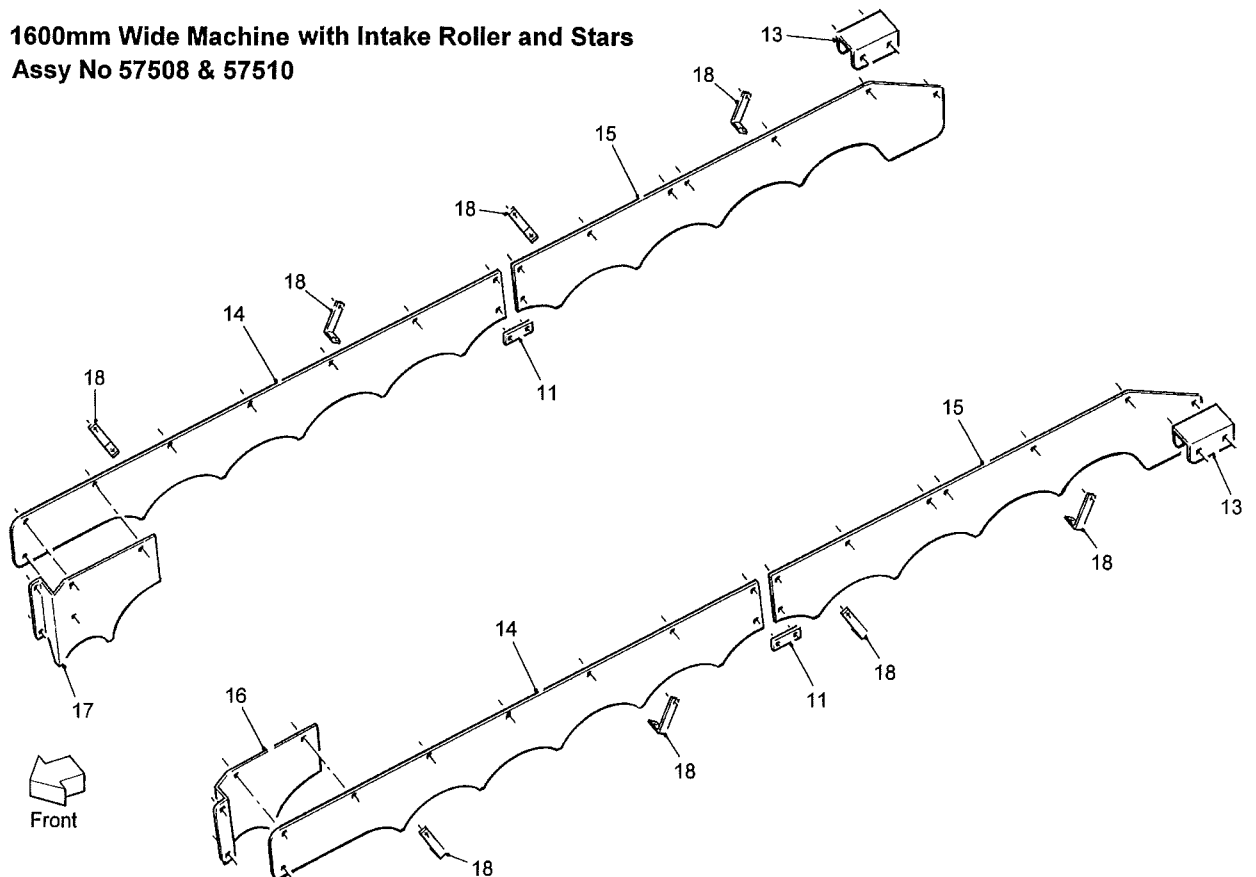
Inner Side Panel Assemblies

1500mm Wide Machine with Intake Roller and Stars
Assy No 57509 & 57511



US-SP055

1600mm Wide Machine with Intake Roller and Stars
Assy No 57508 & 57510



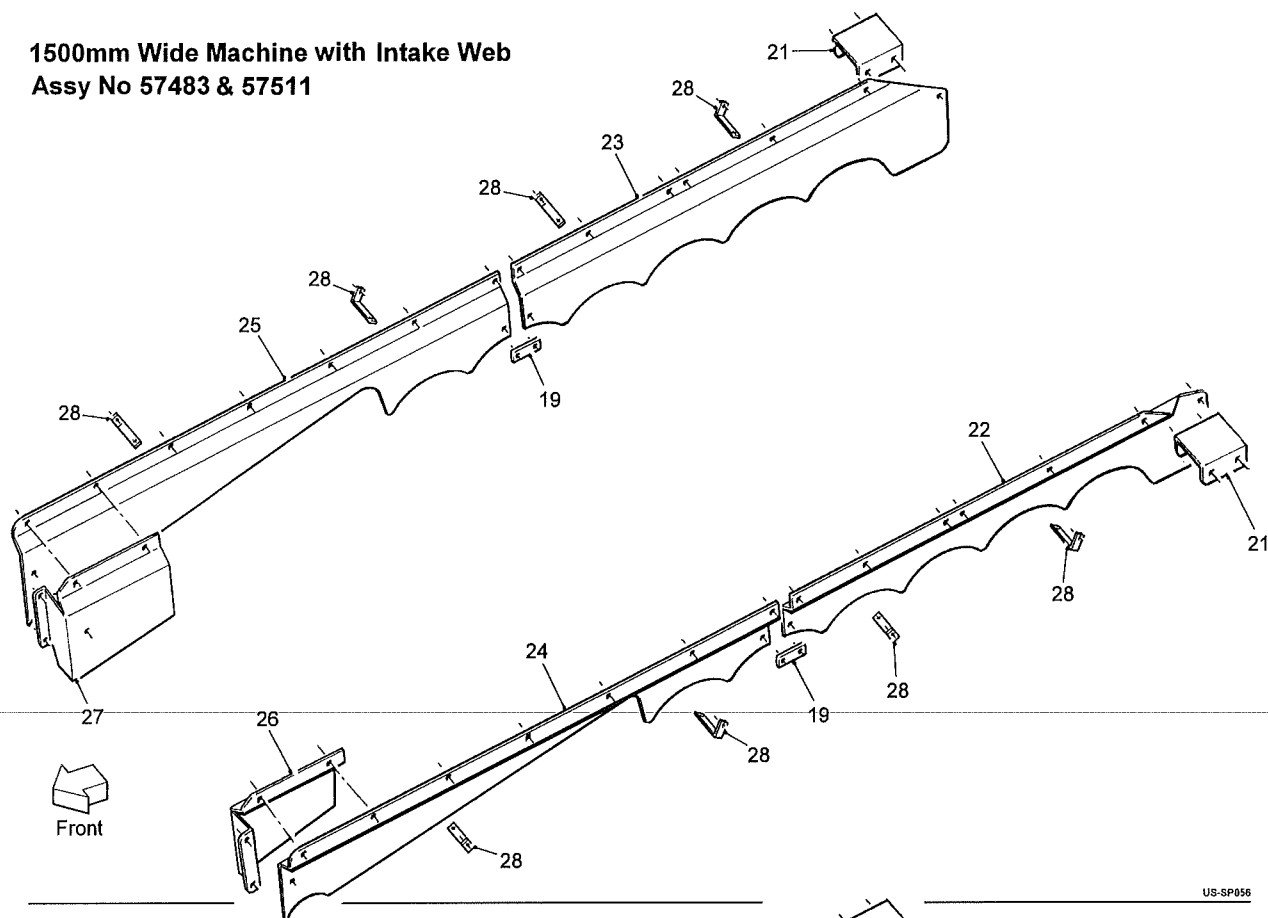
3.9a

UNISTAR SPARE PARTS

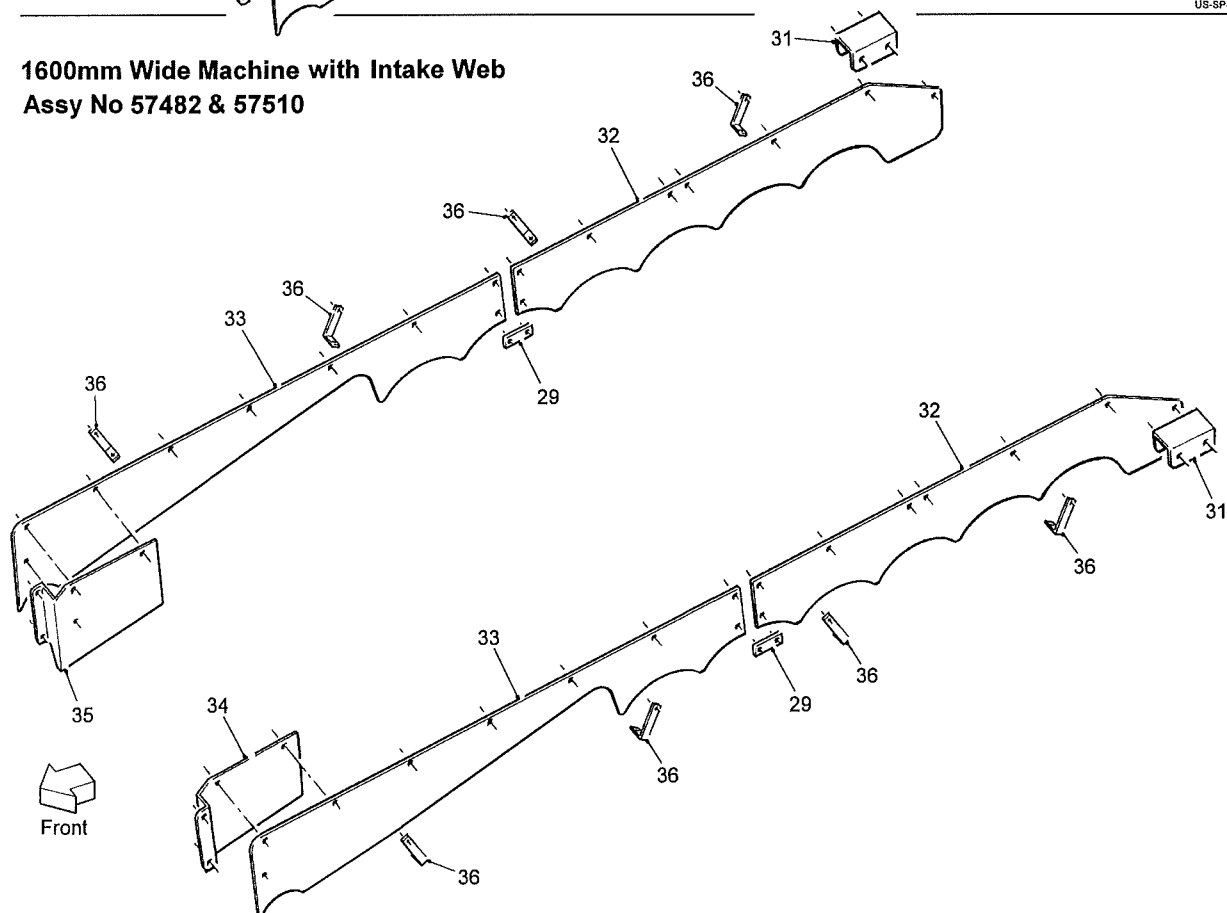
Machines from Serial No UN141

Inner Side Panel Assemblies

1500mm Wide Machine with Intake Web
Assy No 57483 & 57511



1600mm Wide Machine with Intake Web
Assy No 57482 & 57510



UNISTAR SPARE PARTS

3.9b

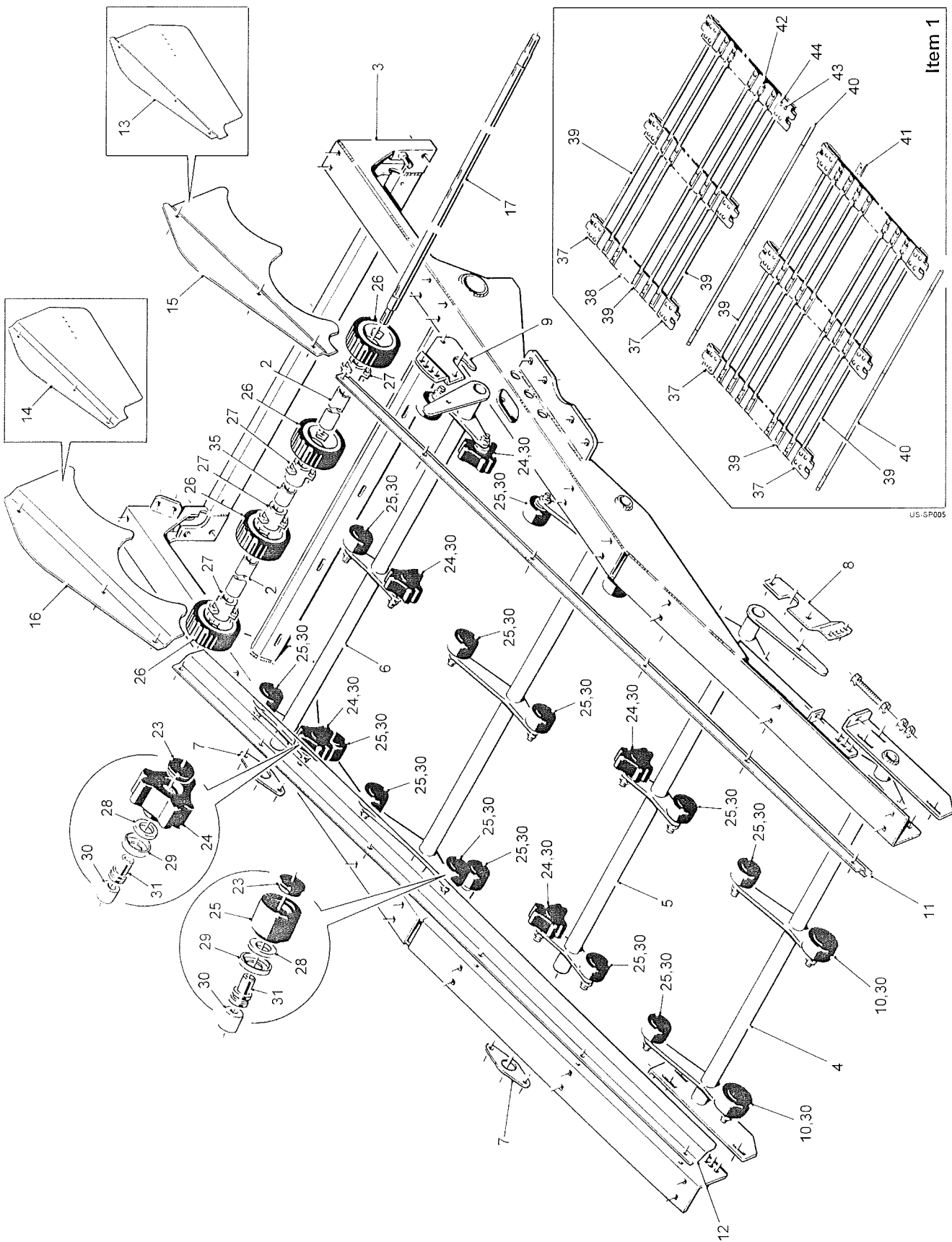
Machines from Serial No UN141

Inner Side Panel Assemblies

Item	Part No.	Description	Qty.	Remarks
	57509 & 57511	Inner Side Panels for 1500mm Wide Machine with Intake Roller and Stars		
		Consists Of:		
1	54013	Joining Strip	2	
2				
3	57318	Support Plate	2	
4	57387	LH Front Panel	1	
5	57388	RH Front Panel	1	
6	57389	LH Front Side Panel	1	
7	57390	RH Front Side Panel	1	
8	57391	LH Rear Side Panel	1	
9	57392	RH Rear Side Panel	1	
10	57639	Panel Support Bracket	8	
	57508 & 57510	Inner Side Panels for 1600mm Wide Machine with Intake Roller and Stars		
		Consists Of:		
11	54013	Joining Strip	2	
12				
13	57319	Support Plate	2	
14	57370F	Front Side Panel	2	
15	57370R	Rear Side Panel	2	
16	57371	LH Front Panel	1	
17	57372	RH Front Panel	1	
18	57639	Panel Support Bracket	8	
	57483 & 57511	Inner Side Panels for 1500mm Wide Machine with Intake Web		
		Consists Of:		
19	54013	Joining Strip	2	
20				
21	57318	Support Plate	2	
22	57391	LH Rear Side Panel	1	
23	57392	RH Rear Side Panel	1	
24	57470	LH Front Side Panel	1	
25	57471	RH Front Side Panel	1	
26	57472	LH Front Panel	1	Used prior to Ser. No. UN-158
	57472A	LH Front Panel	1	Used from Ser. No. UN-158
27	57473	RH Front Panel	1	Used prior to Ser. No. UN-158
	57473A	RH Front Panel	1	Used from Ser. No. UN-158
28	57639	Panel Support Bracket	8	
	57482 & 57510	Inner Side Panels for 1600mm Wide Machine with Intake Web		
		Consists Of:		
29	54013	Joining Strip	2	
30				
31	57319	Support Plate	2	
32	57370R	Rear Side Panel	2	
33	57467	Front Side Panel	2	
34	57468	LH Front Panel	1	Used prior to Ser. No. UN-158
	57468A	LH Front Panel	1	Used from Ser. No. UN-158
35	57469	RH Front Panel	1	Used prior to Ser. No. UN-158
	57469A	RH Front Panel	1	Used from Ser. No. UN-158
36	57639	Panel Support Bracket	8	

Underweb Assembly

Assy No 57092



Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
1	57058/28	28mm Pitch Web Assembly	1	(see list at end)
	57058/36	36mm Pitch Web Assembly	1	(see list at end)
	57058/40	40mm Pitch Web Assembly	1	(see list at end)
	57058/45	45mm Pitch Web Assembly	1	(see list at end)
	57058/50	50mm Pitch Web Assembly	1	(see list at end)
2	57065	Spacer Tube	2	
3	57166	Underweb Frame	1	
4	57167	Front Roller Frame	1	
5	57168	Web Agitator Frame	1	
6	57169	Web Agitator Frame	1	
7	57172	End Plate	2	
8	57173	Agitator Adjuster Plate	1	
9	57174	Agitator Adjuster Plate	1	
10	57176	Roller Assembly	3	
11	57188	LH Plate	1	
12	57189	RH Plate	1	
13	57193	LH Rear Panel	1	Used without boulder box
14	57194	RH Rear Panel	1	Used without boulder box
15	57236	LH Rear Panel	1	Used with boulder box
16	57237	RH Rear Panel	1	Used with boulder box
17	57061	Web Drive Shaft	1	
18				
19				
20				
21				
22				
23	RPC620.303070	Cap	6	
24	RPC700.000808	Agitator Roller c/w Bearings	6	
25	RPC700.300147	Plain Roller c/w Bearings	25	
26	RPC700.301267	Drive Roller	4	
27	RPGM006.00482	Drive Roller Hub	4	
28	RPGM070.00446	Felt Seal	25	
29	RPGM089.00565	Roller Shield	25	
30	RPM176.306318	30mm Spacer	28	
31	RPM180.303071	Pivot Bush	25	
32				
33				
34				
35	SS065054/092	Steel Spacer	1	
36				
	57058/28	28mm Pitch Web Assy Consists of:		
37	57058/28/1	2 Hole 'F' Type Connector	12	4 Hole use KA16222
38	27058/28/2	Web Belt	3	
39	27058/1	Ø11 Web Rod	213	
40	27058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	639	
42	57058/3	Ø5.5x21 Rivet	1278	
43	57058/4	Ø5.5x23 Rivet	24	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/32	32mm Pitch Web Assy Consists of:		
37	57058/32/1	2 Hole 'F' Type Connector	12	4 Hole use KA16143
38	57058/32/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	186	

Underweb Assembly

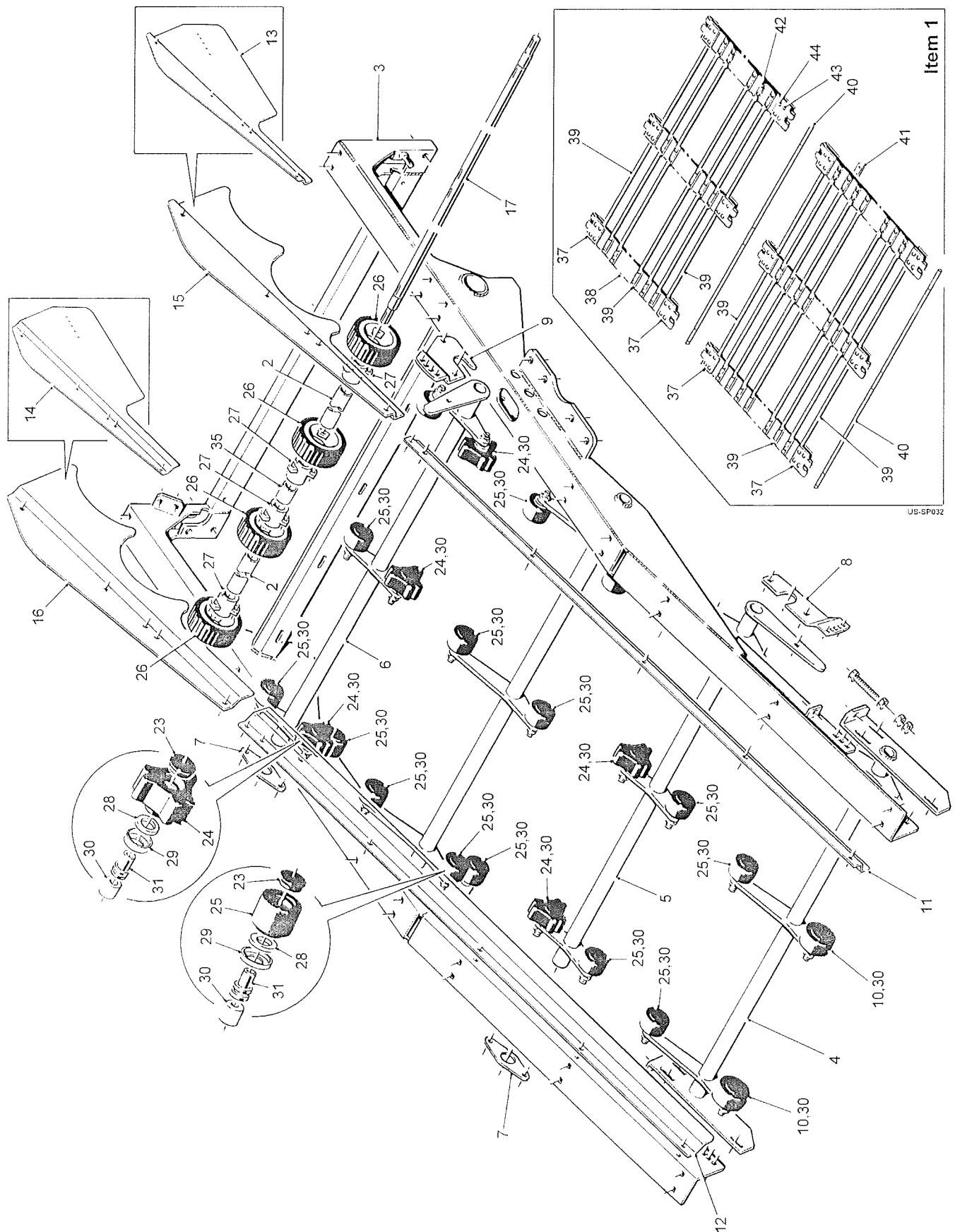
Assy No 57092

Item	Part No.	Description	Qty.	Remarks
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	558	
42	57058/3	Ø5.5x21 Rivet	1116	
43	57058/4	Ø5.5x23 Rivet	24	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/36	36mm Pitch Web Assy Consists of:		
37	57058/36/1	2 Hole 'F' Type Connector	12	4 Hole use KA16330
38	57058/36/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	165	Qty x 24 with KA16330
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	495	
42	57058/3	Ø5.5x21 Rivet	990	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/40	40mm Pitch Web Assy Consists of:		
37	57058/40/1A	3 Hole 'F' Type Connector	12	4 Hole use 57058/40/1
38	57058/40/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	148	Qty x 24 with 57058/40/1
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	444	
42	57058/3	Ø5.5x21 Rivet	888	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/42	42mm Pitch Web Assy Consists of:		
37	KA16223	'F' Type Connector	12	
38	57058/42/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	141	
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	423	
42	57058/3	Ø5.5x21 Rivet	846	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/45	45mm Pitch Web Assy Consists of:		
37	57058/45/1A	3 Hole 'F' Type Connector	12	4 Hole use 57058/45/1
38	57058/45/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	132	Qty x 24 with 57058/45/1
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	396	
42	57058/3	Ø5.5x21 Rivet	792	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/50	50mm Pitch Web Assy Consists of:		
37	57058/50/1A	3 Hole 'F' Type Connector	12	4 Hole use 57058/50/1
38	57058/50/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	118	Qty x 24 with 57058/50/1
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	354	
42	57058/3	Ø5.5x21 Rivet	708	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	24	

Machines from Serial No UN120

Underweb Assembly

Assy No 57092



3.10a

UNISTAR SPARE PARTS

Machines from Serial No UN120

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
1	57058/28	28mm Pitch Web Assembly	1	(see list at end)
	57058/36	36mm Pitch Web Assembly	1	(see list at end)
	57058/40	40mm Pitch Web Assembly	1	(see list at end)
	57058/45	45mm Pitch Web Assembly	1	(see list at end)
	57058/50	50mm Pitch Web Assembly	1	(see list at end)
2	57065	Spacer Tube	2	
3	57166	Underweb Frame	1	
4	57167	Front Roller Frame	1	
5	57168	Web Agitator Frame	1	Not used with hydraulic front agitator
6	57169	Web Agitator Frame	1	Not used with hydraulic rear agitator
7	57172	End Plate	2	
8	57173	Agitator Adjuster Plate	1	Not used with hydraulic front agitator
9	57174	Agitator Adjuster Plate	1	Not used with hydraulic rear agitator
10	57176	Roller Assembly	3	
11	57431	LH Plate	1	
12	57432	RH Plate	1	
13	57433	LH Rear Panel	1	Used without boulder box
14	57434	RH Rear Panel	1	Used without boulder box
15	57435	LH Rear Panel	1	Used with boulder box
16	57436	RH Rear Panel	1	Used with boulder box
17	57061	Web Drive Shaft	1	
18				
19				
20				
21				
22				
23	RPC620.303070	Cap	6	
24	RPC700.000808	Agitator Roller c/w Bearings	6	
25	RPC700.300147	Plain Roller c/w Bearings	19	
26	RPC700.301267	Drive Roller	4	
27	RPGM006.00482	Drive Roller Hub	4	
28	RPGM070.00446	Felt Seal	25	
29	RPGM089.00565	Roller Shield	25	
30	RPM176.306318	30mm Spacer	28	
31	RPM180.303071	Pivot Bush	25	
32				
33				
34				
35	SS065054/092	Steel Spacer	1	
36				
	57058/28	28mm Pitch Web Assy Consists of:		
37	57058/28/1	2 Hole 'F' Type Connector	12	4 Hole use KA16222
38	57058/28/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	213	
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	639	
42	57058/3	Ø5.5x21 Rivet	1278	
43	57058/4	Ø5.5x23 Rivet	24	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/32	32mm Pitch Web Assy Consists of:		
37	57058/32/1	2 Hole 'F' Type Connector	12	4 Hole use KA16143
38	57058/32/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	186	

UNISTAR SPARE PARTS

3.10b

Machines from Serial No UN120

Underweb Assembly

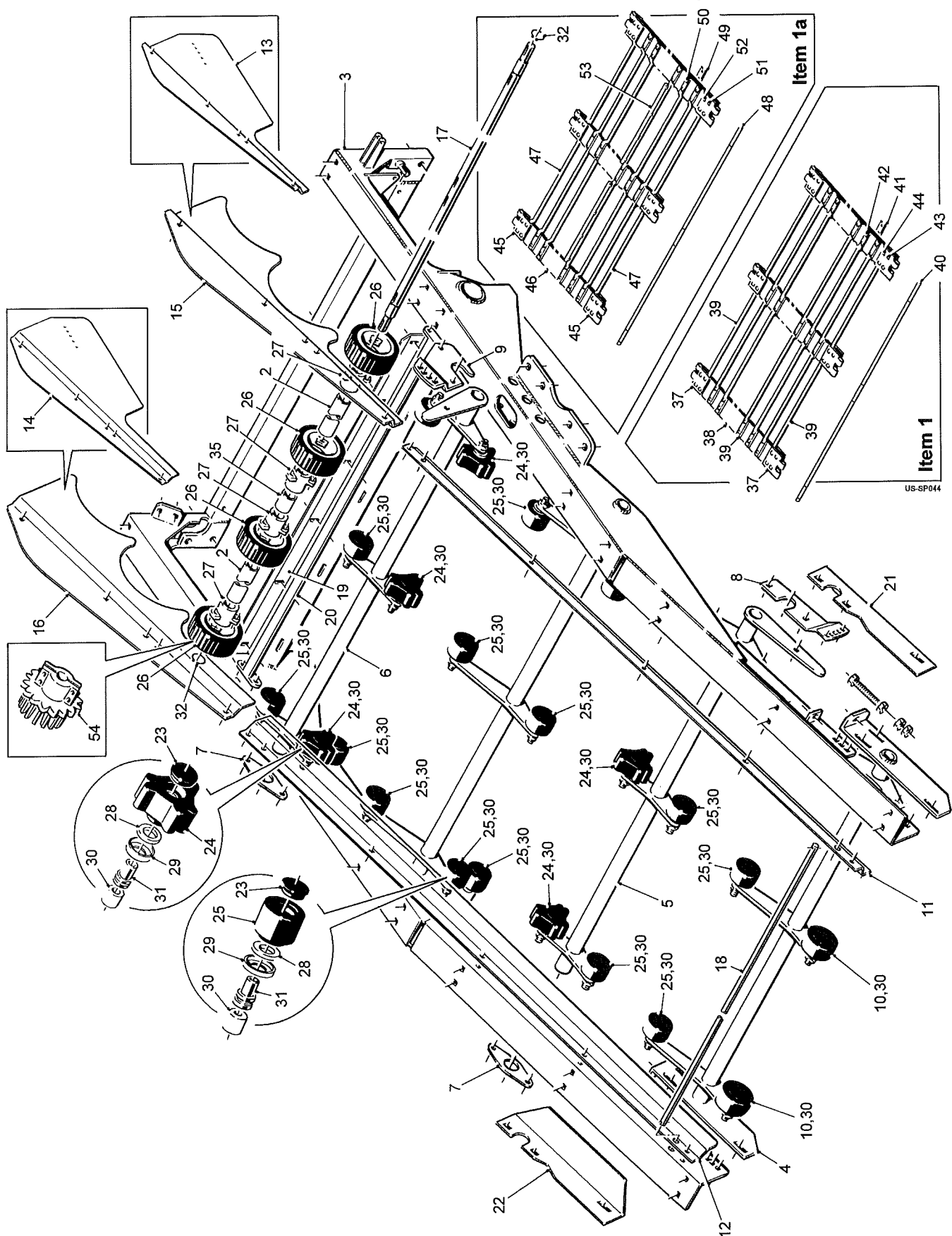
Assy No 57092

Item	Part No.	Description	Qty.	Remarks
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	558	
42	57058/3	Ø5.5x21 Rivet	1116	
43	57058/4	Ø5.5x23 Rivet	24	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/36	36mm Pitch Web Assy Consists of:		
37	57058/36/1	2 Hole 'F' Type Connector	12	4 Hole use KA16220
38	57058/36/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	165	
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	495	
42	57058/3	Ø5.5x21 Rivet	990	
43	57058/4	Ø5.5x23 Rivet	12	Qty x 24 with KA16220
44	57058/5	Ø5.5x27 Rivet	24	
	57058/40	40mm Pitch Web Assy Consists of:		
37	57058/40/1A	3 Hole 'F' Type Connector	12	4 Hole use 57058/40/1
38	57058/40/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	148	
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	444	
42	57058/3	Ø5.5x21 Rivet	888	
43	57058/4	Ø5.5x23 Rivet	12	Qty x 24 with 57058/40/1
44	57058/5	Ø5.5x27 Rivet	24	
	57058/42	42mm Pitch Web Assy Consists of:		
37	KA16223	'F' Type Connector	12	
38	57058/42/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	141	
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	423	
42	57058/3	Ø5.5x21 Rivet	846	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	24	
	57058/45	45mm Pitch Web Assy Consists of:		
37	57058/45/1A	3 Hole 'F' Type Connector	12	4 Hole use 57058/45/1
38	57058/45/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	132	
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	396	
42	57058/3	Ø5.5x21 Rivet	792	
43	57058/4	Ø5.5x23 Rivet	12	Qty x 24 with 57058/45/1
44	57058/5	Ø5.5x27 Rivet	24	
	57058/50	50mm Pitch Web Assy Consists of:		
37	57058/50/1A	3 Hole 'F' Type Connector	12	4 Hole use 57058/50/1
38	57058/50/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	118	
40	57058/2	Ø11 Joining Rod	2	
41	12238/6	Clamp Plate	354	
42	57058/3	Ø5.5x21 Rivet	708	
43	57058/4	Ø5.5x23 Rivet	12	Qty x 24 with 57058/50/1
44	57058/5	Ø5.5x27 Rivet	24	

Machines from Serial No UN141

Underweb Assembly

Assy No 57092



3.10a

UNISTAR SPARE PARTS

Machines from Serial No UN141

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
1	57058/28	28mm Pitch Web Assy	1	(see list at end)
	57058/32	32mm Pitch Web Assy	1	(see list at end)
	57058/36	36mm Pitch Web Assy	1	(see list at end)
	57058/40	40mm Pitch Web Assy	1	(see list at end)
	57058/42	42mm Pitch Web Assy	1	(see list at end)
	57058/45	45mm Pitch Web Assy	1	(see list at end)
	57058/50	50mm Pitch Web Assy	1	(see list at end)
1a	57058/28A	28mm Pitch (Up Rod) Web Assy	1	(see list at end)
	57058/40A	40mm Pitch (Up Rod) Web Assy	1	(see list at end)
	57058/45A	45mm Pitch (Up Rod) Web Assy	1	(see list at end)
2	57065	Spacer Tube	2	
3	57166	Underweb Frame	1	
4	57167	Front Roller Frame	1	
5	57168	Web Agitator Frame	1	Not used with hydraulic front agitator
6	57169	Web Agitator Frame	1	Not used with hydraulic rear agitator
7	57172	End Plate	2	
8	57173	Agitator Adjuster Plate	1	Not used with hydraulic front agitator
9	57174	Agitator Adjuster Plate	1	Not used with hydraulic rear agitator
10	57176	Roller Assembly	3	
11	57431	LH Plate	1	
12	57432	RH Plate	1	
13	57433	LH Rear Panel	1	Used without boulder box
14	57434	RH Rear Panel	1	Used without boulder box
15	57435	LH Rear Panel	1	Used with boulder box
16	57436	RH Rear Panel	1	Used with boulder box
17	57061	Web Drive Shaft	1	
18	57521	Trash Bar	1	
19	57540	Deflector Panel	1	
20	57541	Deflector Panel Mounting	1	
21	57552	LH Soil Deflector	1	
22	57553	RH Soil Deflector	1	
23	RPC620.303070	Cap	6	
24	RPC700.000808	Agitator Roller c/w Bearings	6	
25	RPC700.300147	Plain Roller c/w Bearings	19	
26	RPC700.301267	Drive Roller	4	
27	RPGM006.00482	Drive Roller Hub	4	
28	RPGM070.00446	Felt Seal	25	
29	RPGM089.00565	Roller Shield	25	
30	RPM176.306318	30mm Spacer	28	
31	RPM180.303071	Pivot Bush	25	
32	RPF200.050300	Ø50External Circlip	2	
33				
34				
35	SS060054/092	Steel Spacer	1	
36				
	57058/28	28mm Pitch Web Assy Consists of:		
37	57058/28/1	2 Hole 'F' Type Connector	6	4 Hole use KA16222
38	57058/28/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	214	
40	57058/2	Ø11 Joining Rod	1	
41	12238/6	Clamp Plate	636	
42	57058/3	Ø5.5x21 Rivet	1272	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	12	

UNISTAR SPARE PARTS**3.10b**

Machines from Serial No UN141

Underweb Assembly**Assy No 57092**

Item	Part No.	Description	Qty.	Remarks
	57058/32	32mm Pitch Web Assy Consists of:		
37	57058/32/1	2 Hole 'F' Type Connector	6	4 Hole use KA16143
38	57058/32/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	187	
40	57058/2	Ø11 Joining Rod	1	
41	12238/6	Clamp Plate	555	
42	57058/3	Ø5.5x21 Rivet	1110	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	12	
	57058/36	36mm Pitch Web Assy Consists of:		
37	57058/36/1	2 Hole 'F' Type Connector	6	4 Hole use KA16220
38	57058/36/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	166	
40	57058/2	Ø11 Joining Rod	1	
41	12238/6	Clamp Plate	492	
42	57058/3	Ø5.5x21 Rivet	984	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	12	
	57058/40	40mm Pitch Web Assy Consists of:		
37	57058/40/1A	3 Hole 'F' Type Connector	6	4 Hole use 57058/40/1
38	57058/40/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	149	
40	57058/2	Ø11 Joining Rod	1	
41	12238/6	Clamp Plate	441	
42	57058/3	Ø5.5x21 Rivet	882	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	12	
	57058/42	42mm Pitch Web Assy Consists of:		
37	KA16223	'F' Type Connector	6	
38	57058/42/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	142	
40	57058/2	Ø11 Joining Rod	1	
41	12238/6	Clamp Plate	420	
42	57058/3	Ø5.5x21 Rivet	846	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	12	
	57058/45	45mm Pitch Web Assy Consists of:		
37	57058/45/1A	3 Hole 'F' Type Connector	6	4 Hole use 57058/45/1
38	57058/45/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	133	
40	57058/2	Ø11 Joining Rod	1	
41	12238/6	Clamp Plate	393	
42	57058/3	Ø5.5x21 Rivet	786	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	12	
	57058/50	50mm Pitch Web Assy Consists of:		
37	57058/50/1A	3 Hole 'F' Type Connector	6	4 Hole use 57058/50/1
38	57058/50/2	Web Belt	3	
39	57058/1	Ø11 Web Rod	119	
40	57058/2	Ø11 Joining Rod	1	

3.10c

UNISTAR SPARE PARTS

Machines from Serial No UN141

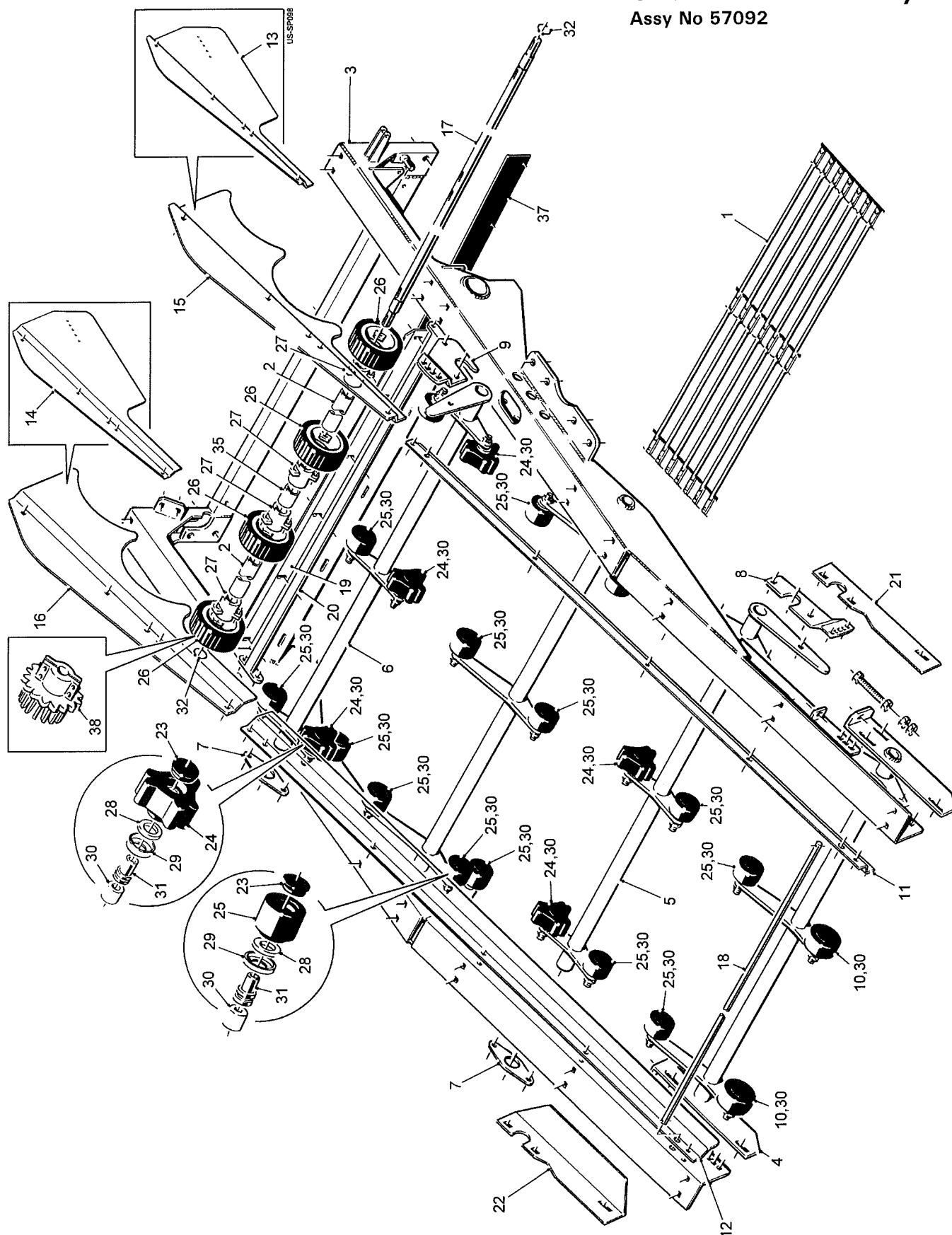
Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
41	12238/6	Clamp Plate	351	4 Hole use KA16222
42	57058/3	Ø5.5x21 Rivet	702	
43	57058/4	Ø5.5x23 Rivet	12	
44	57058/5	Ø5.5x27 Rivet	12	
	57058/28A	28mm Pitch Up Rod Web Assy		
		Consists of:		
45	57058/28/1	2 Hole 'F' Type Connector	6	
46	57058/28/2	Web Belt	3	
47	57058/1	Ø11 Web Rod (convexity down)	200	
48	57058/2	Ø11 Joining Rod	1	
49	12238/6	Clamp Plate	600	
50	57058/3	Ø5.5x21 Rivet	1200	
51	57058/4	Ø5.5x23 Rivet	12	
52	57058/5	Ø5.5x27 Rivet	12	
53	57058/6	Up Web Rod	14	
	57058/40A	40mm Pitch Up Rod Web Assy		
		Consists of:		
45	57058/40/1A	3 Hole 'F' Type Connector	6	
46	57058/40/2	Web Belt	3	
47	57058/1	Ø11 Web Rod (convexity down)	134	
48	57058/2	Ø11 Joining Rod	1	
49	12238/6	Clamp Plate	447	
50	57058/3	Ø5.5x21 Rivet	894	
51	57058/4	Ø5.5x23 Rivet	6	
52	57058/5	Ø5.5x27 Rivet	12	
53	57058/6	Up Web Rod	15	
	57058/45A	45mm Pitch Up Rod Web Assy		
		Consists of:		
45	57058/45/1A	3 Hole 'F' Type Connector	6	
46	57058/45/2	Web Belt	3	
47	57058/1	Ø11 Web Rod (convexity down)	118	
48	57058/2	Ø11 Joining Rod	1	
49	12238/6	Clamp Plate	399	
50	57058/3	Ø5.5x21 Rivet	798	
51	57058/4	Ø5.5x23 Rivet	6	
52	57058/5	Ø5.5x27 Rivet	12	
53	57058/6	Up Web Rod	15	
54	55178	28mm Pitch Web Sprocket	3	} Australian m/cs only
	57880	32mm Pitch Web Sprocket	3	
	55077	36mm Pitch Web Sprocket	3	
	57772	40mm Pitch Web Sprocket	3	
	57773	42mm Pitch Web Sprocket	3	
	57774	45mm Pitch Web Sprocket	3	
	57775	50mm Pitch Web Sprocket	3	

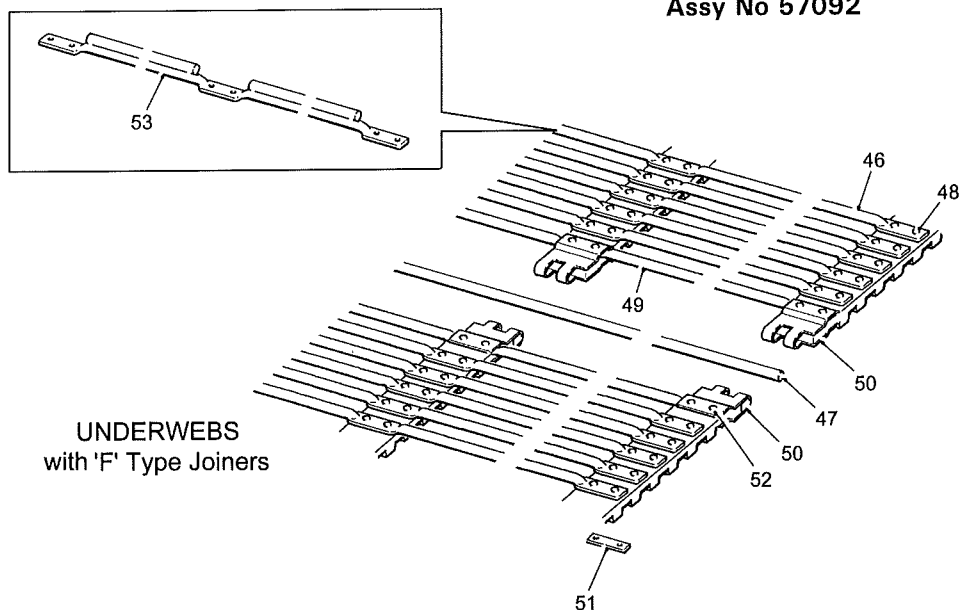
Underweb Assembly

Assy No 57092



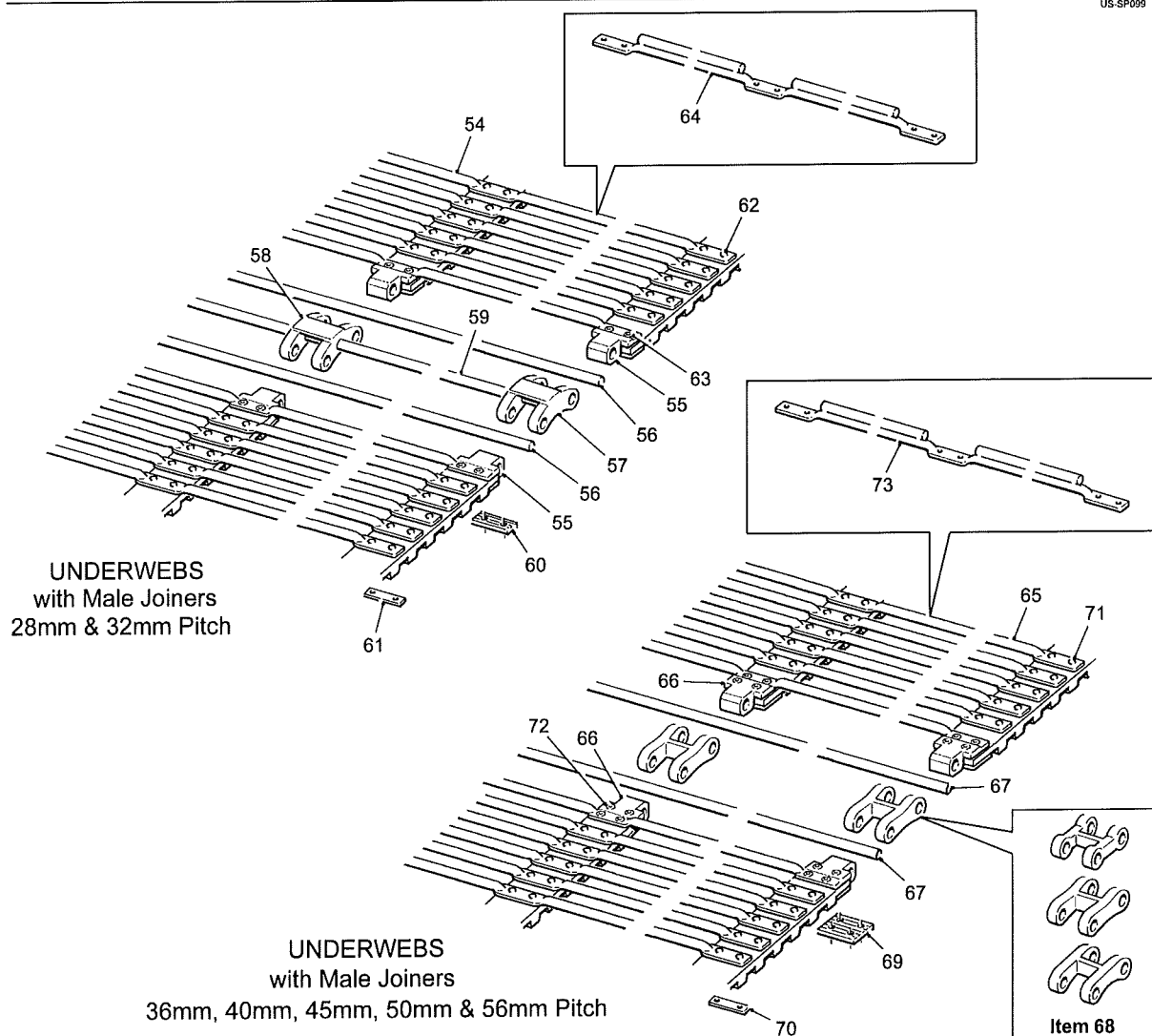
Underweb Assembly

Assy No 57092



UNDERWEBS
with 'F' Type Joiners

US-SP099



UNDERWEBS
with Male Joiners
28mm & 32mm Pitch

UNDERWEBS
with Male Joiners
36mm, 40mm, 45mm, 50mm & 56mm Pitch

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
1	57058/28	28mm Pitch Web Assy	1	(see list at end)
	57058/32	32mm Pitch Web Assy	1	(see list at end)
	57058/36	36mm Pitch Web Assy	1	(see list at end)
	57058/40	40mm Pitch Web Assy	1	(see list at end)
	57058/45	45mm Pitch Web Assy	1	(see list at end)
	57058/50	50mm Pitch Web Assy	1	(see list at end)
	57058/56	56mm Pitch Web Assy	1	(see list at end)
	57058/28A	28mm Pitch (Up Rod) Web Assy	1	(see list at end)
	57058/40A	40mm Pitch (Up Rod) Web Assy	1	(see list at end)
	57058/45A	45mm Pitch (Up Rod) Web Assy	1	(see list at end)
2	57065	Spacer Tube	2	
3	57166	Underweb Frame	1	
4	57167	Front Roller Frame	1	
5	57168	Web Agitator Frame	1	Not used with hydraulic front agitator
6	57169	Web Agitator Frame	1	Not used with hydraulic rear agitator
7	57172	End Plate	2	
8	57173	Agitator Adjuster Plate	1	Not used with hydraulic front agitator
9	57174	Agitator Adjuster Plate	1	Not used with hydraulic rear agitator
10	57176	Roller Assembly	3	
11	57431	LH Plate	1	
12	57432	RH Plate	1	
13	57433	LH Rear Panel	1	Used without boulder box
14	57434	RH Rear Panel	1	Used without boulder box
15	57435	LH Rear Panel	1	Used with boulder box
16	57436	RH Rear Panel	1	Used with boulder box
17	57061	Web Drive Shaft	1	
18	57521	Trash Bar	1	
19	57540	Deflector Panel	1	If required
20	57541	Deflector Panel Mounting	1	If required
21	57552	LH Soil Deflector	1	Narrow wheelings use 57869
22	57553	RH Soil Deflector	1	Narrow wheelings use 57870
23	RPC620.303070	Cap	6	
24	RPC700.000808	Agitator Roller c/w Bearings	6	
25	RPC700.300147	Plain Roller c/w Bearings	19	
26	RPC700.301267	Drive Roller	4	
27	RPGM006.00482	Drive Roller Hub	4	
28	RPGM070.00446	Felt Seal	25	
29	RPGM089.00565	Roller Shield	25	
30	RPM176.306318	30mm Spacer	28	
31	RPM180.303071	Pivot Bush	25	
32	RPF200.050300	Ø50External Circlip	2	
33				
34				
35	SS060054/092	Steel Spacer	1	
36				
37	61102	Rubber Deflector	1	
38	55178	28mm Pitch Web Sprocket	3	} Australian m/cs only
	57880	32mm Pitch Web Sprocket	3	
	55077	36mm Pitch Web Sprocket	3	
	57772	40mm Pitch Web Sprocket	3	
	57773	42mm Pitch Web Sprocket	3	
	57774	45mm Pitch Web Sprocket	3	
	57775	50mm Pitch Web Sprocket	3	

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/28	28mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	212	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	1272	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/28/1A	28mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	636	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/32	32mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	185	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	1110	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/32/1A	32mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	555	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/36	36mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	164	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	984	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/36/1A	36mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	492	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/40	40mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	147	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	882	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/40/1A	40mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	441	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/45	45mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	131	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	786	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/45/1A	45mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	393	
52	RPF240.160300	Ø6x30 Rivet	12	
53				

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/50	50mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	117	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	702	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/50/1A	50mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	351	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/56	56mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	105	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	630	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/56/1A	56mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	315	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/28A	28mm Pitch (Up Rod) Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod (convexity down)	198	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	1272	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/28/1A	28mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	636	
52	RPF240.160300	Ø6x30 Rivet	12	
53	57058/6	Up Rod	14	
	57058/40A	40mm Pitch (Up Rod) Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod (convexity down)	132	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	882	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/40/1A	40mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	441	
52	RPF240.160300	Ø6x30 Rivet	12	
53	57058/6	Up Rod	15	
	57058/45A	45mm Pitch (Up Rod) Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod (convexity down)	116	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	786	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/40/1A	45mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	393	
52	RPF240.160300	Ø6x30 Rivet	12	
53	57058/6	Up Rod	15	

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/28	28mm Pitch Web with Male Joiners Consists Of:		
54	57058/1	Ø11 Web Rod	210	c/w clamp plates & screws
55	57058/28/1HD	28mm Pitch Male Joiners & web Rod	2	
56	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
57	59453/4	28mm Pitch Outer Joining Lock	2	
58	59453/5	28mm Pitch Inner Joining Lock	1	
59	57058/32/2HD	Centre Joiner Rod (Ø11x1653)	1	
60	57456/28/3	Tapped Clamp Plate (2 hole)	6	
61	56155/5	Clamp Plate (2 holes)	630	
62	RPF240.160250	Ø6x25 Rivet	1260	
63	22016006/020	M6x20 CSK Setscrew	12	
64				
	57058/32	32mm Pitch Web with Male Joiners Consists Of:		
54	57058/1	Ø11 Web Rod	183	c/w clamp plates & screws
55	57058/32/1HD	32mm Pitch Male Joiners & web Rod	2	
56	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
57	57456/32/2	32mm Pitch Outer Joining Lock	2	
58	57456/32/2A	32mm Pitch Inner Joining Lock	1	
59	57058/32/2HD	Centre Joiner Rod (Ø11x1653)	1	
60	57456/28/3	Tapped Clamp Plate (2 hole)	6	
61	56155/5	Clamp Plate (2 holes)	549	
62	RPF240.160250	Ø6x25 Rivet	1098	
63	22016006/020	M6x20 CSK Setscrew	12	
64				
	57058/36	36mm Pitch Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod	163	c/w clamp plates & screws
66	57058/36/1HD	36mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	57058/36/3HD	36mm Pitch 'H' Joining Lock	3	
69	57456/36/3	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	489	
71	RPF240.160250	Ø6x25 Rivet	978	
72	22016006/020	M6x20 CSK Setscrew	24	
73				
	57058/40	40mm Pitch Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod	146	c/w clamp plates & screws
66	57058/40/1HD	40mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	59236/2	40mm Pitch 'H' Joining Lock	3	
69	59236/3	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	438	
71	RPF240.160250	Ø6x25 Rivet	876	
72	22016006/020	M6x20 CSK Setscrew	24	
73				

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/45	45mm Pitch Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod	130	c/w clamp plates & screws
66	57058/45/1HD	45mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	57058/45/3HD	45mm Pitch 'H' Joining Lock	3	
69	57058/45/4HD	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	390	
71	RPF240.160250	Ø6x25 Rivet	780	
72	22016006/020	M6x20 CSK Setscrew	24	
73				
	57058/50	50mm Pitch Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod	12	c/w clamp plates & screws
66	57058/50/1HD	50mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	1	
68	59238/2	50mm Pitch 'H' Joining Lock	3	
69	59238/3	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	360	
71	RPF240.160250	Ø6x25 Rivet	720	
72	22016006/020	M6x20 CSK Setscrew	24	
73				
	57058/56	56mm Pitch Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod	104	c/w clamp plates & screws
66	57058/56/1HD	56mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	57058/56/3HD	56mm Pitch 'H' Joining Lock	3	
69	57058/56/3	Tapped Clamp Plate (6 hole)	6	
70	56155/5	Clamp Plate (2 hole)	312	
71	RPF240.160250	Ø6x25 Rivet	624	
72	22016006/020	M6x20 CSK Setscrew	36	
73				
	57058/28A	28mm Pitch (up rod) Web with Male Joiners Consists Of:		
54	57058/1	Ø11 Web Rod (convexity down)	196	c/w clamp plates & screws
55	57058/28/1HD	28mm Pitch Male Joiners & web Rod	2	
56	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
57	59453/4	28mm Pitch Outer Joining Lock	2	
58	59453/5	28mm Pitch Inner Joining Lock	1	
59	57058/32/2HD	Centre Joiner Rod (Ø11x1653)	1	
60	57456/28/3	Tapped Clamp Plate (2 hole)	6	
61	56155/5	Clamp Plate (2 holes)	630	
62	RPF240.160250	Ø6x25 Rivet	1260	
63	22016006/020	M6x20 CSK Setscrew	12	
64	57058/6	Up Rod	14	

3.10g

UNISTAR SPARE PARTS

Underweb Assembly

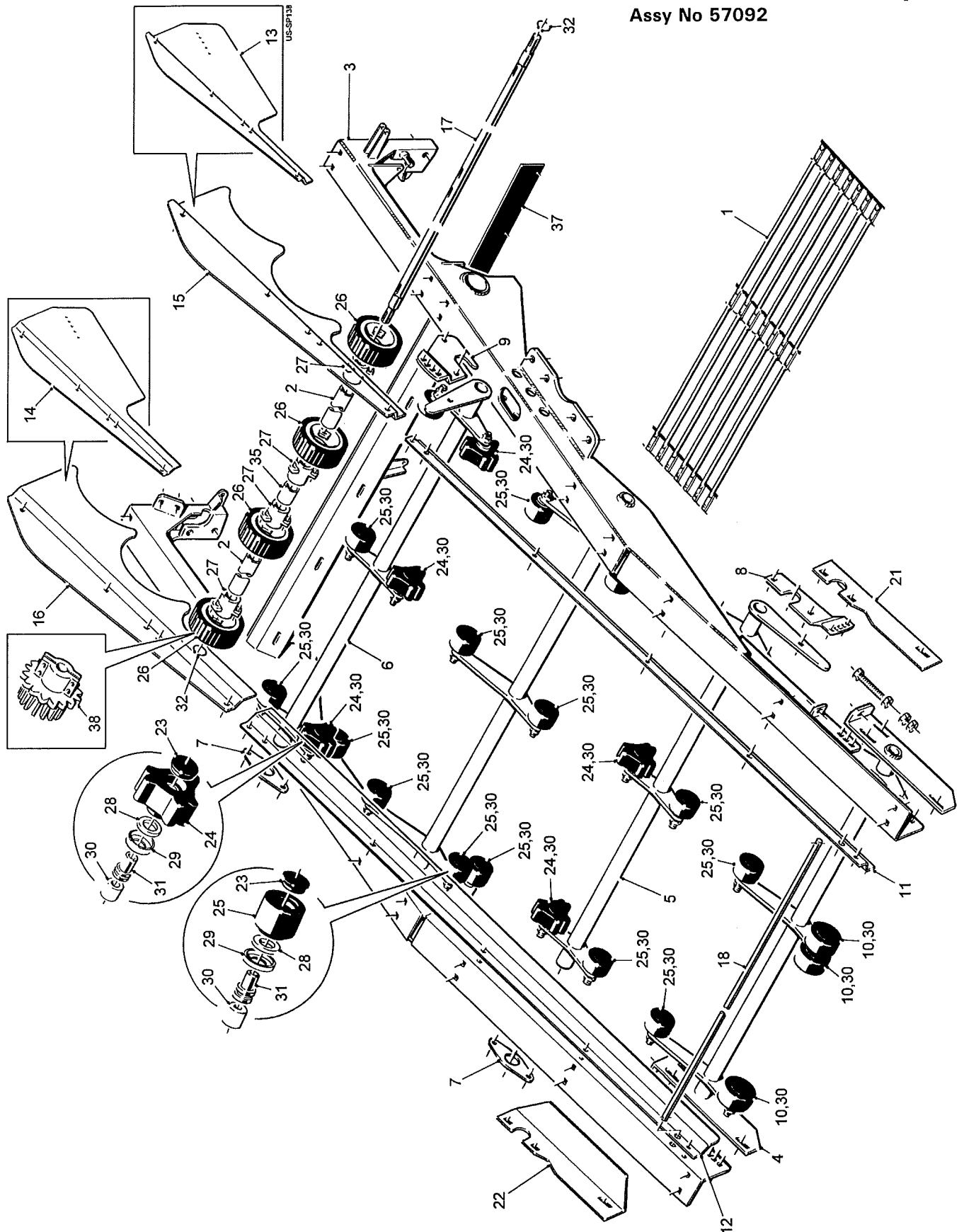
Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/40A	40mm Pitch (up rod) Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod (convexity down)	131	c/w clamp plates & screws
66	57058/40/1HD	40mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	59236/2	40mm Pitch 'H' Joining Lock	3	
69	59236/3	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	438	
71	RPF240.160250	Ø6x25 Rivet	876	
72	22016006/020	M6x20 CSK Setscrew	24	
73	57058/6	Up Rod	15	
	57058/45A	45mm Pitch (up rod) Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod (convexity down)	115	c/w clamp plates & screws
66	57058/45/1HD	45mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	57058/45/3HD	45mm Pitch 'H' Joining Lock	3	
69	57058/45/4HD	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	390	
71	RPF240.160250	Ø6x25 Rivet	780	
72	22016006/020	M6x20 CSK Setscrew	24	
73	57058/6	Up Rod	15	

Machines from 2015

Underweb Assembly

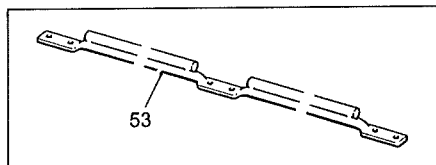
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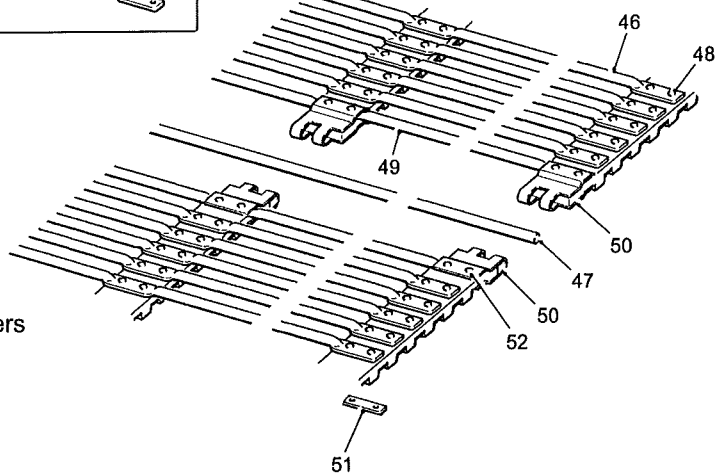
Machines from 2015

Underweb Assembly

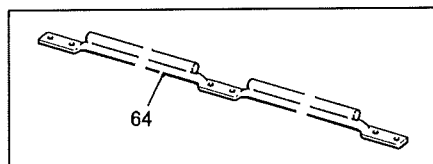
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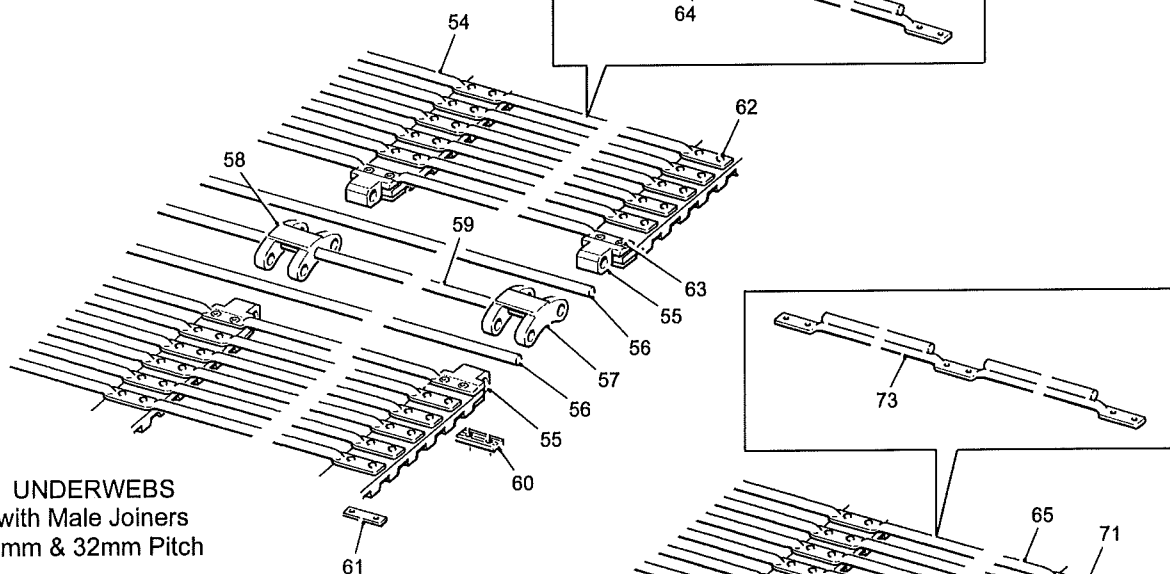
UNDERWEBS
with 'F' Type Joiners



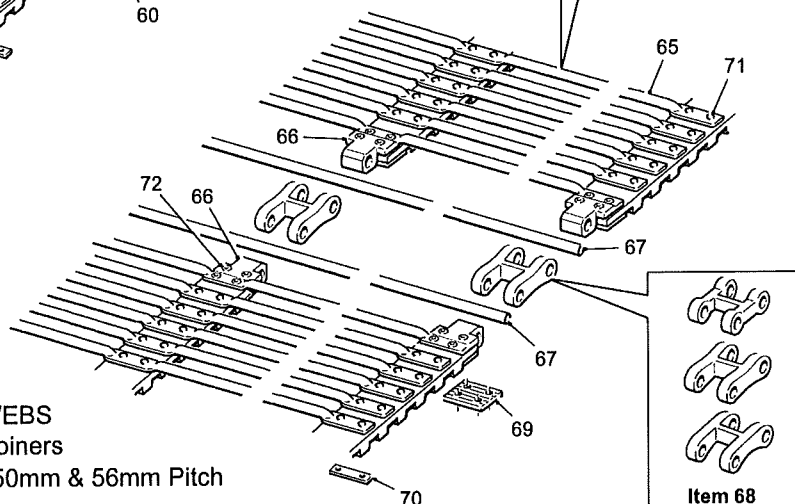
US-SP099



UNDERWEBS
with Male Joiners
28mm & 32mm Pitch



UNDERWEBS
with Male Joiners
36mm, 40mm, 45mm, 50mm & 56mm Pitch



UNISTAR SPARE PARTS

3.10b

Machines from 2015

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
1	57058/28	28mm Pitch Web Assy	1	(see list at end)
	57058/32	32mm Pitch Web Assy	1	(see list at end)
	57058/36	36mm Pitch Web Assy	1	(see list at end)
	57058/40	40mm Pitch Web Assy	1	(see list at end)
	57058/45	45mm Pitch Web Assy	1	(see list at end)
	57058/50	50mm Pitch Web Assy	1	(see list at end)
	57058/56	56mm Pitch Web Assy	1	(see list at end)
	57058/28A	28mm Pitch (Up Rod) Web Assy	1	(see list at end)
	57058/40A	40mm Pitch (Up Rod) Web Assy	1	(see list at end)
	57058/45A	45mm Pitch (Up Rod) Web Assy	1	(see list at end)
2	57065	Spacer Tube	2	
3	57166	Underweb Frame	1	
4	57167	Front Roller Frame	1	
5	57168	Web Agitator Frame	1	Not used with hydraulic front agitator
6	57169	Web Agitator Frame	1	Not used with hydraulic rear agitator
7	57172	End Plate	2	
8	57173	Agitator Adjuster Plate	1	Not used with hydraulic front agitator
9	57174	Agitator Adjuster Plate	1	Not used with hydraulic rear agitator
10	57176	Polyurethane Roller Assembly	4	Rubbered use 57176A
11	57431	LH Plate	1	
12	57432	RH Plate	1	
13	57433	LH Rear Panel	1	Used without boulder box
14	57434	RH Rear Panel	1	Used without boulder box
15	57435	LH Rear Panel	1	Used with boulder box
16	57436	RH Rear Panel	1	Used with boulder box
17	57061	Web Drive Shaft	1	
18	57521	Trash Bar	1	
19				
20				
21	57552	LH Soil Deflector	1	Narrow wheelings use 57869
22	57553	RH Soil Deflector	1	Narrow wheelings use 57870
23	RPC620.303070	Cap	6	
24	RPC700.000808	Agitator Roller c/w Bearings	6	
25	RPC700.300147	Plain Roller c/w Bearings	19	
26	RPGM076.01022	Ø240 Drive Roller	4	
27	RPGM006.00482	Drive Roller Hub	4	
28	RPGM070.00446	Felt Seal	25	
29	RPGM089.00565	Roller Shield	25	
30	RPM176.306318	30mm Spacer	29	
31	RPM180.303071	Pivot Bush	25	
32	RPF200.050300	Ø50 External Circlip	2	
33				
34				
35	SS060054/092	Steel Spacer	1	
36				
37	61102	Rubber Deflector	1	
38	55178	28mm Pitch Web Sprocket	3	} Australian m/cs only
	57880	32mm Pitch Web Sprocket	3	
	55077	36mm Pitch Web Sprocket	3	
	57772	40mm Pitch Web Sprocket	3	
	57773	42mm Pitch Web Sprocket	3	
	57774	45mm Pitch Web Sprocket	3	
	57775	50mm Pitch Web Sprocket	3	

3.10c**UNISTAR SPARE PARTS**

Machines from 2015

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/28	28mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	212	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	1272	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/28/1A	28mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	636	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/32	32mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	185	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	1110	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/32/1A	32mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	555	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/36	36mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	164	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	984	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/36/1A	36mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	492	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/40	40mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	147	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	882	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/40/1A	40mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	441	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/45	45mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	131	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	786	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/45/1A	45mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	393	
52	RPF240.160300	Ø6x30 Rivet	12	
53				

UNISTAR SPARE PARTS

3.10d

Machines from 2015

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/50	50mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	117	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	702	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/50/1A	50mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	351	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/56	56mm Pitch Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod	105	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	630	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/56/1A	56mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	315	
52	RPF240.160300	Ø6x30 Rivet	12	
53				
	57058/28A	28mm Pitch (Up Rod) Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod (convexity down)	198	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	1272	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/28/1A	28mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	636	
52	RPF240.160300	Ø6x30 Rivet	12	
53	57058/6	Up Rod	14	
	57058/40A	40mm Pitch (Up Rod) Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod (convexity down)	132	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	882	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/40/1A	40mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	441	
52	RPF240.160300	Ø6x30 Rivet	12	
53	57058/6	Up Rod	15	
	57058/45A	45mm Pitch (Up Rod) Web with 'F' Type Joiners Consists Of:		
46	57058/1	Ø11 Web Rod (convexity down)	116	
47	57058/2	Ø11 Joiner Rod	1	
48	57058/3	Ø5.5x21 Rivet	786	
49	57058/7	Ø11 Web Rod (under joiner)	2	
50	57058/40/1A	45mm Pitch 'F' Type Joiner (2 hole)	6	
51	12238/6	Clamp Plate (Ø5.5 holes)	393	
52	RPF240.160300	Ø6x30 Rivet	12	
53	57058/6	Up Rod	15	

3.10e**UNISTAR SPARE PARTS**

Machines from 2015

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/28	28mm Pitch Web with Male Joiners		
		Consists Of:		
54	57058/1	Ø11 Web Rod	210	c/w clamp plates & screws
55	57058/28/1HD	28mm Pitch Male Joiners & web Rod	2	
56	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
57	59453/4	28mm Pitch Outer Joining Lock	2	
58	59453/5	28mm Pitch Inner Joining Lock	1	
59	57058/32/2HD	Centre Joiner Rod (Ø11x1653)	1	
60	57456/28/3	Tapped Clamp Plate (2 hole)	6	
61	56155/5	Clamp Plate (2 holes)	630	
62	RPF240.160250	Ø6x25 Rivet	1260	
63	22016006/020	M6x20 CSK Setscrew	12	
64				
	57058/32	32mm Pitch Web with Male Joiners		
		Consists Of:		
54	57058/1	Ø11 Web Rod	183	c/w clamp plates & screws
55	57058/32/1HD	32mm Pitch Male Joiners & web Rod	2	
56	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
57	57456/32/2	32mm Pitch Outer Joining Lock	2	
58	57456/32/2A	32mm Pitch Inner Joining Lock	1	
59	57058/32/2HD	Centre Joiner Rod (Ø11x1653)	1	
60	57456/28/3	Tapped Clamp Plate (2 hole)	6	
61	56155/5	Clamp Plate (2 holes)	549	
62	RPF240.160250	Ø6x25 Rivet	1098	
63	22016006/020	M6x20 CSK Setscrew	12	
64				
	57058/36	36mm Pitch Web with Male Joiners		
		Consists Of:		
65	57058/1	Ø11 Web Rod	163	c/w clamp plates & screws
66	57058/36/1HD	36mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	57058/36/3HD	36mm Pitch 'H' Joining Lock	3	
69	57456/36/3	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	489	
71	RPF240.160250	Ø6x25 Rivet	978	
72	22016006/020	M6x20 CSK Setscrew	24	
73				
	57058/40	40mm Pitch Web with Male Joiners		
		Consists Of:		
65	57058/1	Ø11 Web Rod	146	c/w clamp plates & screws
66	57058/40/1HD	40mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	59236/2	40mm Pitch 'H' Joining Lock	3	
69	59236/3	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	438	
71	RPF240.160250	Ø6x25 Rivet	876	
72	22016006/020	M6x20 CSK Setscrew	24	
73				

Machines from 2015

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/45	45mm Pitch Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod	130	c/w clamp plates & screws
66	57058/45/1HD	45mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	57058/45/3HD	45mm Pitch 'H' Joining Lock	3	
69	57058/45/4HD	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	390	
71	RPF240.160250	Ø6x25 Rivet	780	
72	22016006/020	M6x20 CSK Setscrew	24	
73				
	57058/50	50mm Pitch Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod	12	c/w clamp plates & screws
66	57058/50/1HD	50mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	1	
68	59238/2	50mm Pitch 'H' Joining Lock	3	
69	59238/3	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	360	
71	RPF240.160250	Ø6x25 Rivet	720	
72	22016006/020	M6x20 CSK Setscrew	24	
73				
	57058/56	56mm Pitch Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod	104	c/w clamp plates & screws
66	57058/56/1HD	56mm Pitch Male Joiners & web Rod	2	
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	57058/56/3HD	56mm Pitch 'H' Joining Lock	3	
69	57058/56/3	Tapped Clamp Plate (6 hole)	6	
70	56155/5	Clamp Plate (2 hole)	312	
71	RPF240.160250	Ø6x25 Rivet	624	
72	22016006/020	M6x20 CSK Setscrew	36	
73				
	57058/28A	28mm Pitch (up rod) Web with Male Joiners Consists Of:		
54	57058/1	Ø11 Web Rod (convexity down)	196	c/w clamp plates & screws
55	57058/28/1HD	28mm Pitch Male Joiners & web Rod	2	
56	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
57	59453/4	28mm Pitch Outer Joining Lock	2	
58	59453/5	28mm Pitch Inner Joining Lock	1	
59	57058/32/2HD	Centre Joiner Rod (Ø11x1653)	1	
60	57456/28/3	Tapped Clamp Plate (2 hole)	6	
61	56155/5	Clamp Plate (2 holes)	630	
62	RPF240.160250	Ø6x25 Rivet	1260	
63	22016006/020	M6x20 CSK Setscrew	12	
64	57058/6	Up Rod	14	

3.10g**UNISTAR SPARE PARTS**

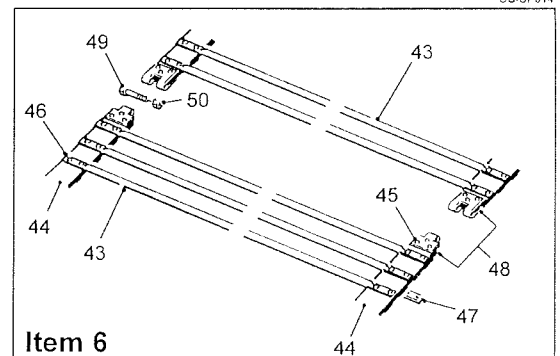
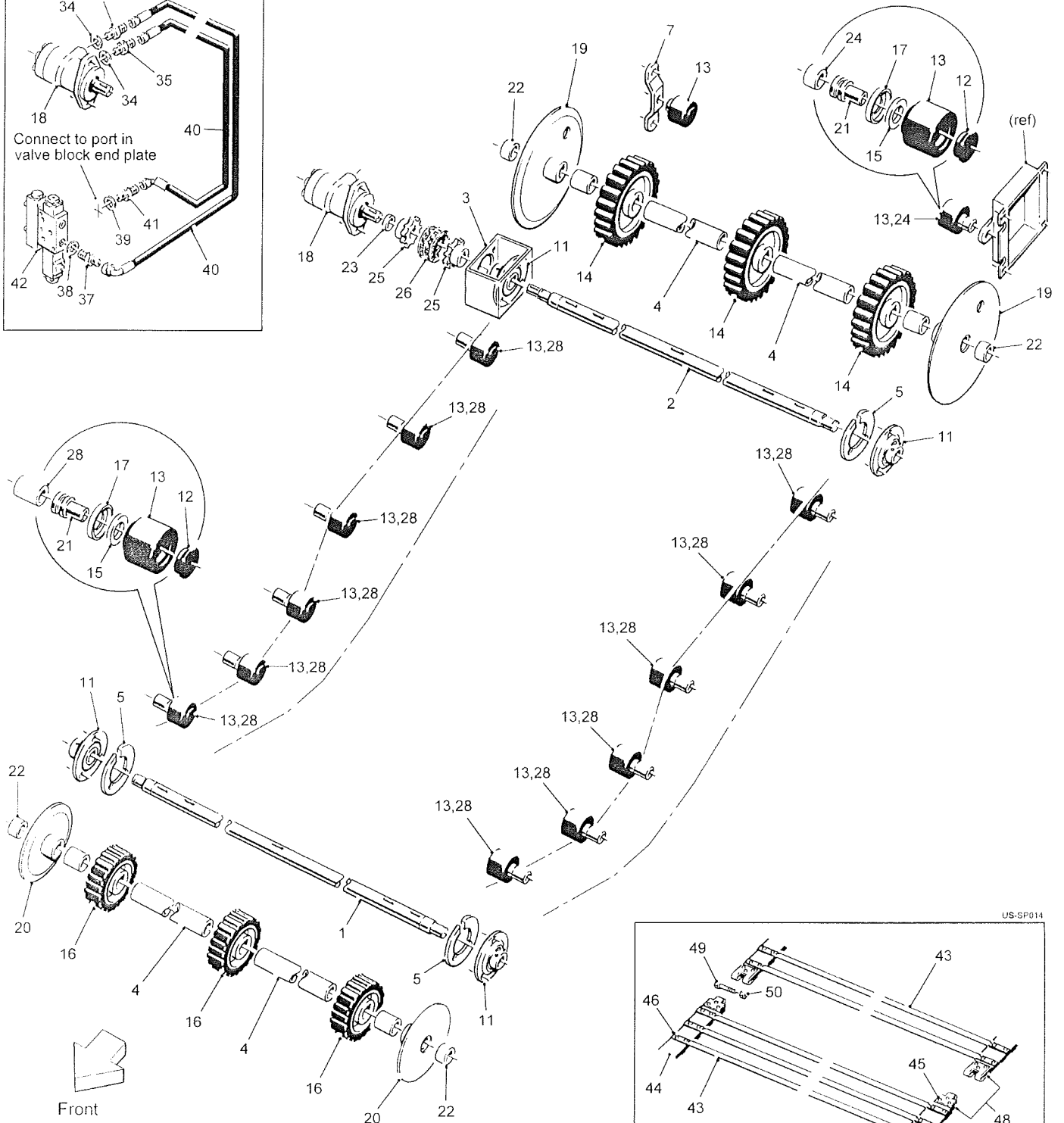
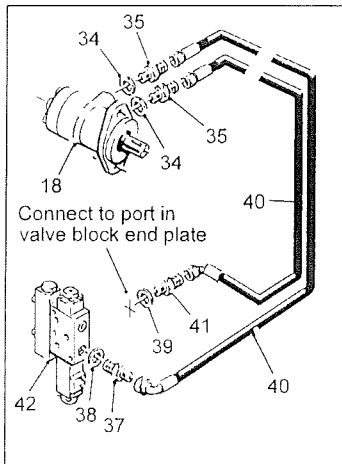
Machines from 2015

Underweb Assembly

Assy No 57092

Item	Part No.	Description	Qty.	Remarks
	57058/40A	40mm Pitch (up rod) Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod (convexity down)	131	
66	57058/40/1HD	40mm Pitch Male Joiners & web Rod	2	c/w clamp plates & screws
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	59236/2	40mm Pitch 'H' Joining Lock	3	
69	59236/3	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	438	
71	RPF240.160250	Ø6x25 Rivet	876	
72	22016006/020	M6x20 CSK Setscrew	24	
73	57058/6	Up Rod	15	
	57058/45A	45mm Pitch (up rod) Web with Male Joiners Consists Of:		
65	57058/1	Ø11 Web Rod (convexity down)	115	
66	57058/45/1HD	45mm Pitch Male Joiners & web Rod	2	c/w clamp plates & screws
67	57058/36/2HD	Joiner Rod (Ø11x1683)	2	
68	57058/45/3HD	45mm Pitch 'H' Joining Lock	3	
69	57058/45/4HD	Tapped Clamp Plate (4 hole)	6	
70	56155/5	Clamp Plate (2 hole)	390	
71	RPF240.160250	Ø6x25 Rivet	780	
72	22016006/020	M6x20 CSK Setscrew	24	
73	57058/6	Up Rod	15	

Vari-web Assembly Assy No 57264



3.11a

UNISTAR SPARE PARTS

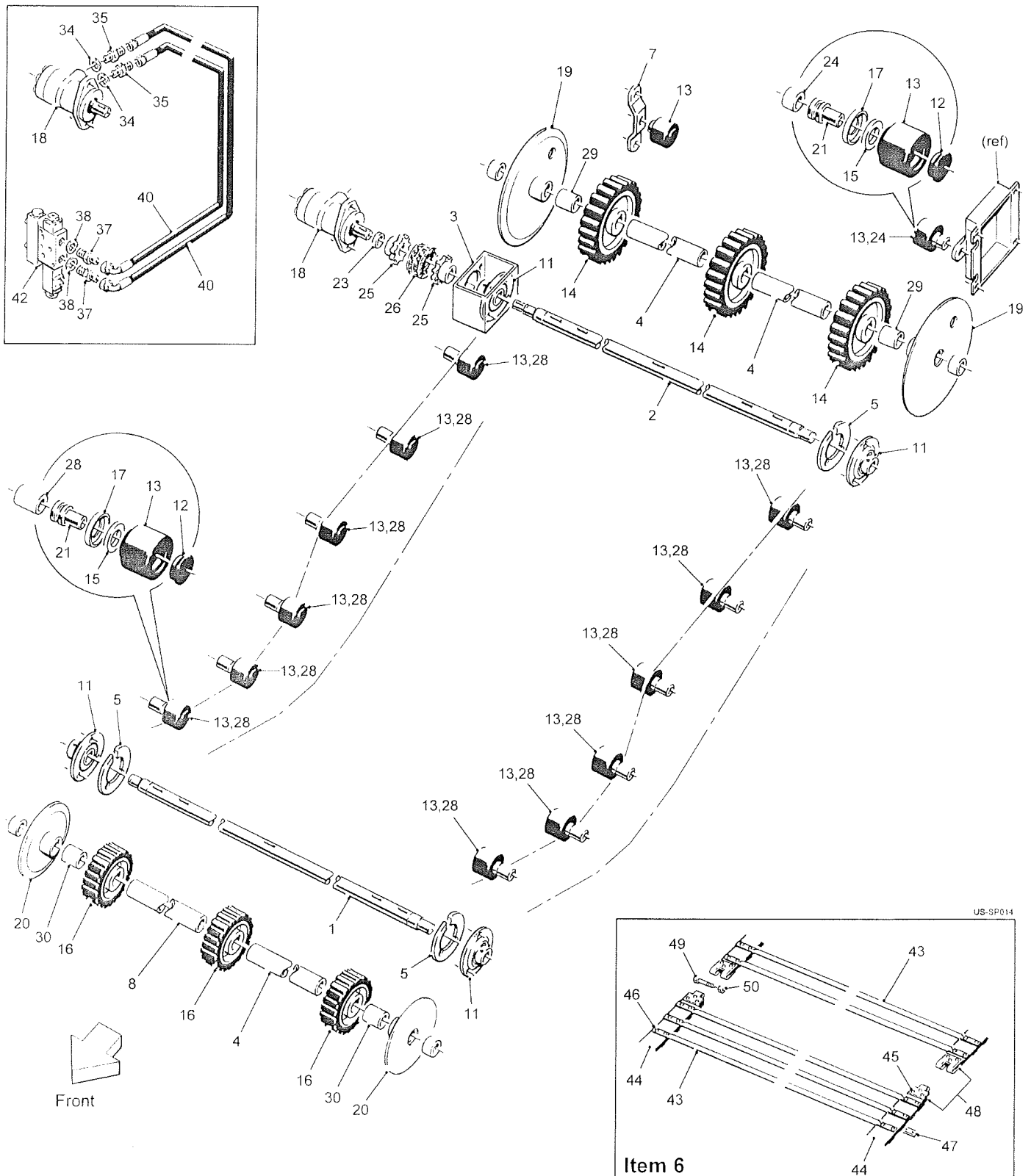
Vari-web Assembly

Assy No 57264

Item	Part No.	Description	Qty.	Remarks
1	57258	Front Roller Shaft	1	(see list at end)
2	57259	Rear Roller Shaft	1	
3	57260	Motor Mounting	1	
4	57261	Spacer Tube	4	
5	57262	Bearing Spacer Plate	3	
6	57263	Web Assembly	1	
7	57265	Roller Bracket	1	
8				
9				
10				
11	RPB210.022062	Bearing	4	
12	RPC620.303070	Cap	14	
13	RPC700.300148	Plain Roller c/w Bearings	14	
14	RPC700.302947	Drive Roller	3	
15	RPGM070.00446	Felt Seal	14	
16	RPGM076.00704	Front Roller	3	
17	RPGM089.00565	Roller Shield	14	
18	RPH850.302181	Hydraulic Motor	1	
19	RPM124.303188	Rear Flange	2	
20	RPM124.303321	Front Flange	2	
21	RPM148.303071	Pivot Bush	14	
22	RPM176.302951	Spacer	4	
23	RPM176.303034	5mm Spacer	1	
24	RPM176.306318	30mm Spacer	1	
25	RPM182.303035	12T 3/4"Pitch Sprocket	2	
26	RPT738.600012	3/4"Pitch Drive Chain	1	
27				
28	SS040017/050	Steel Spacer	12	
29				
30				
31				
32				
33				
		Hydraulic Components Consist Of:		
34	11124	1/2"BSP Dowty Seal	2	
35	12315	1/2"BSP M M Adaptor	2	
36				
37	27459	M18x1/2"BSP M M Adaptor	1	
38	27461	M18 Dowty Seal	1	
39	31167	M22 Dowty Seal	1	
40	43207	1/2"Hose Assembly (2700mm)	2	
41	31168	M22x1/2"BSP M M Adaptor	1	
42	57217	Valve Slice Complete	1	
	57263	Web Assembly Consists Of:		
43	57263/1	Ø15 Web Rod	76	
44	57263/2	Web Belt	3	
45	RPF240.150300	Connector Rivet	12	
46	RPF240.160250	Web Rod Rivet	304	
47	RPGM019.00069	Back Plate	152	
48	RPM419.264032	Connector Plates	2 pair	
49	22016010/080	M10x80 CSK Bolt	2	
50	22041010	M10 Nyloc Nut	2	

Machines from Serial No UN120

Vari-web Assembly Assy No 57264



3.11a

UNISTAR SPARE PARTS

Machines from Serial No UN120

Vari-web Assembly

Assy No 57264

Item	Part No.	Description	Qty.	Remarks
1	57258	Front Roller Shaft	1	
2	57259	Rear Roller Shaft	1	
3	57260	Motor Mounting	1	
4	57261	Spacer Tube (561mm)	3	
5	57262	Bearing Spacer Plate	3	
6	57263	Long Web Assembly (5920mm)	1	(see list at end)
	57700	Short Web Assembly (3920mm)	1	(see list at end)
7	57265	Roller Bracket	1	
8	57443	Spacer Tube (525mm)	1	
9				
10				
11	RPB210.022062	Bearing	4	
12	RPC620.303070	Cap	14	Qty x8 with short web
13	RPC700.300148	Plain Roller c/w Bearings	14	Qty x8 with short web
14	RPC700.302947	Drive Roller	3	
15	RPGM070.00446	Felt Seal	14	Supercedes RPGM076.00704
16	ARPGM076.00823	Front Roller (10mm keyway)	3	
17	RPGM089.00565	Roller Shield	14	Qty x8 with short web
18	RPH850.302181	Hydraulic Motor	1	
19	RPM124.303188	Rear Flange	2	
20	RPM124.303321	Front Flange	2	
21	RPM148.303071	Pivot Bush	14	Qty x8 with short web
22				
23	RPM176.303034	5mm Spacer	1	
24	RPM176.306318	30mm Spacer	1	
25	RPM182.303035	12T 3/4"Pitch Sprocket	2	
26	RPT738.600012	3/4"Pitch Drive Chain	1	
27				
28	SS040017/050	Steel Spacer	12	Qty x6 with short web
29	SS042036/051	Steel Spacer	2	
30	SS042036/065	Steel Spacer	2	
31				
32				
33				
		Hydraulic Components Consist Of:		
34	11124	1/2"BSP Dowty Seal	2	
35	12315	1/2"BSP M M Adaptor	2	
36				
37	27459	M18x1/2"BSP M M Adaptor	2	
38	27461	M18 Dowty Seal	2	
39				
40	43207	1/2"Hose Assembly (2700mm)	2	
41				
42	57444	Valve Slice Complete	1	
	57263	Long Web Assembly Consists Of:		
43	57263/1	Ø15 Web Rod	76	
44	57263/2	Web Belt	3	
45	RPF240.150300	Connector Rivet	12	
46	RPF240.160250	Web Rod Rivet	304	
47	RPGM019.00069	Back Plate	152	
48	RPM419.264032	Connector Plates	2 pair	
49	22016010/080	M10x80 CSK Bolt	2	
50	22041010	M10 Nyloc Nut	2	

UNISTAR SPARE PARTS**3.11b**

Machines from Serial No UN120

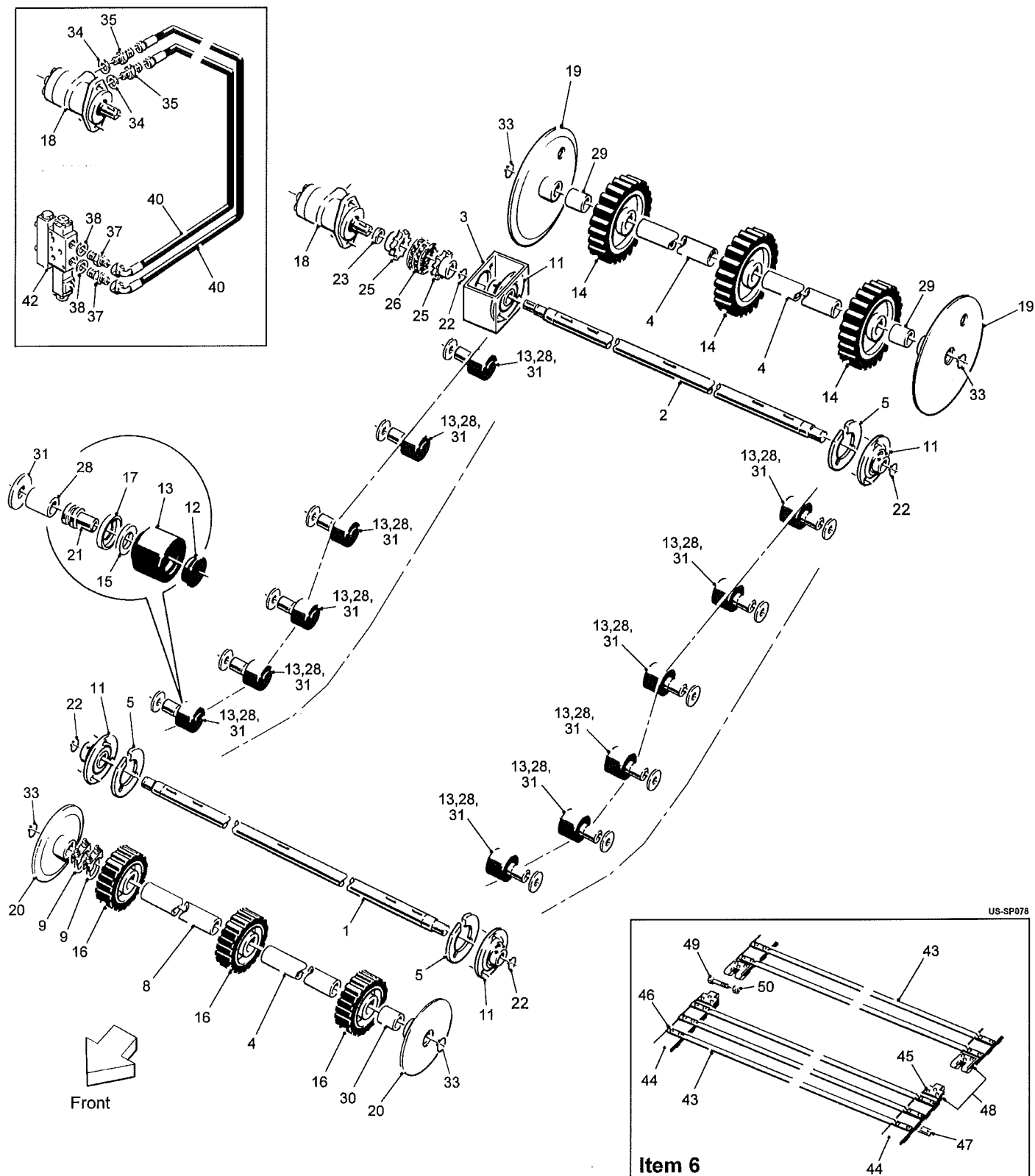
Vari-web Assembly

Assy No 57264

Item	Part No.	Description	Qty.	Remarks
	57700	Short Web Assembly Consists Of:		
43	57263/1	Ø15 Web Rod	48	
44	57700/1	Web Belt	3	
45	RPF240.150300	Connector Rivet	12	
46	RPF240.160250	Web Rod Rivet	192	
47	RPGM019.00069	Back Plate	96	
48	RPM419.264032	Connector Plates	2 pair	
49	22016010/080	M10x80 CSK Bolt	2	
50	22041010	M10 Nyloc Nut	2	

Machines from Serial No UN141

Vari-web Assembly Assy No 57264



3.11a**UNISTAR SPARE PARTS**

Machines from Serial No UN141

Vari-web Assembly**Assy No 57264**

Item	Part No.	Description	Qty.	Remarks
1	57258	Front Roller Shaft	1	
2	57259	Rear Roller Shaft	1	
3	57260	Motor Mounting	1	
4	57261	Spacer Tube (568mm)	3	
5	57262	Bearing Spacer Plate	3	
6	57263	Long Web Assembly (5920mm)	1	(see list at end)
	57700	Short Web Assembly (3920mm)	1	(see list at end)
7				
8	57443	Spacer Tube (525mm)	1	
9	58122	Ø35 Clamp Complete	2	
10				
11	RPB210.022062	Bearing	4	
12	RPC620.303070	Cap	12	Qty x6 with short web
13	RPC700.300148	Plain Roller c/w Bearings	12	Qty x6 with short web
14	RPC700.302947	Drive Roller	3	
15	RPGM070.00446	Felt Seal	12	
16	RPGM076.00823A	Front Roller (10mm keyway)	3	
17	RPGM089.00565	Roller Shield	12	Qty x6 with short web
18	RPH850.302181	Hydraulic Motor	1	
19	RPM124.303188	Rear Flange	2	
20	RPM124.303321	Front Flange	2	
21	RPM148.303071	Pivot Bush	12	Qty x6 with short web
22	RPF200.030200	Ø30 External Circlip	4	
23	RPM176.303034	5mm Spacer	1	
24				
25	RPM182.303035	12T 3/4"Pitch Sprocket	2	
26	RPT738.600012	3/4"Pitch Drive Chain	1	
27				
28	SS040017/045	Steel Spacer	12	Qty x6 with short web
29	SS042036/051	Steel Spacer	2	
30	SS042036/065	Steel Spacer	1	
31	SS070017/005	Steel Spacer	12	Qty x6 with short web
32				
33	W0118	Ø35 External Circlip	4	
		Hydraulic Components Consist Of:		
34	11124	1/2"BSP Dowty Seal	2	
35	12315	1/2"BSP M M Adaptor	2	
36				
37	27459	M18x1/2"BSP M M Adaptor	2	
38	27461	M18 Dowty Seal	2	
39				
40	43207	1/2"Hose Assembly (2700mm)	2	
41				
42	57444	Valve Slice Complete	1	
	57263	Long Web Assembly Consists Of:		
43	57263/1	Ø15 Web Rod	76	
44	57263/2	Web Belt	3	
45	RPF240.150300	Connector Rivet	12	
46	RPF240.160250	Web Rod Rivet	304	
47	RPGM019.00069	Back Plate	152	
48	RPM419.264032	Connector Plates	2 pair	
49	22016010/080	M10x80 CSK Bolt	2	
50	22041010	M10 Nyloc Nut	2	

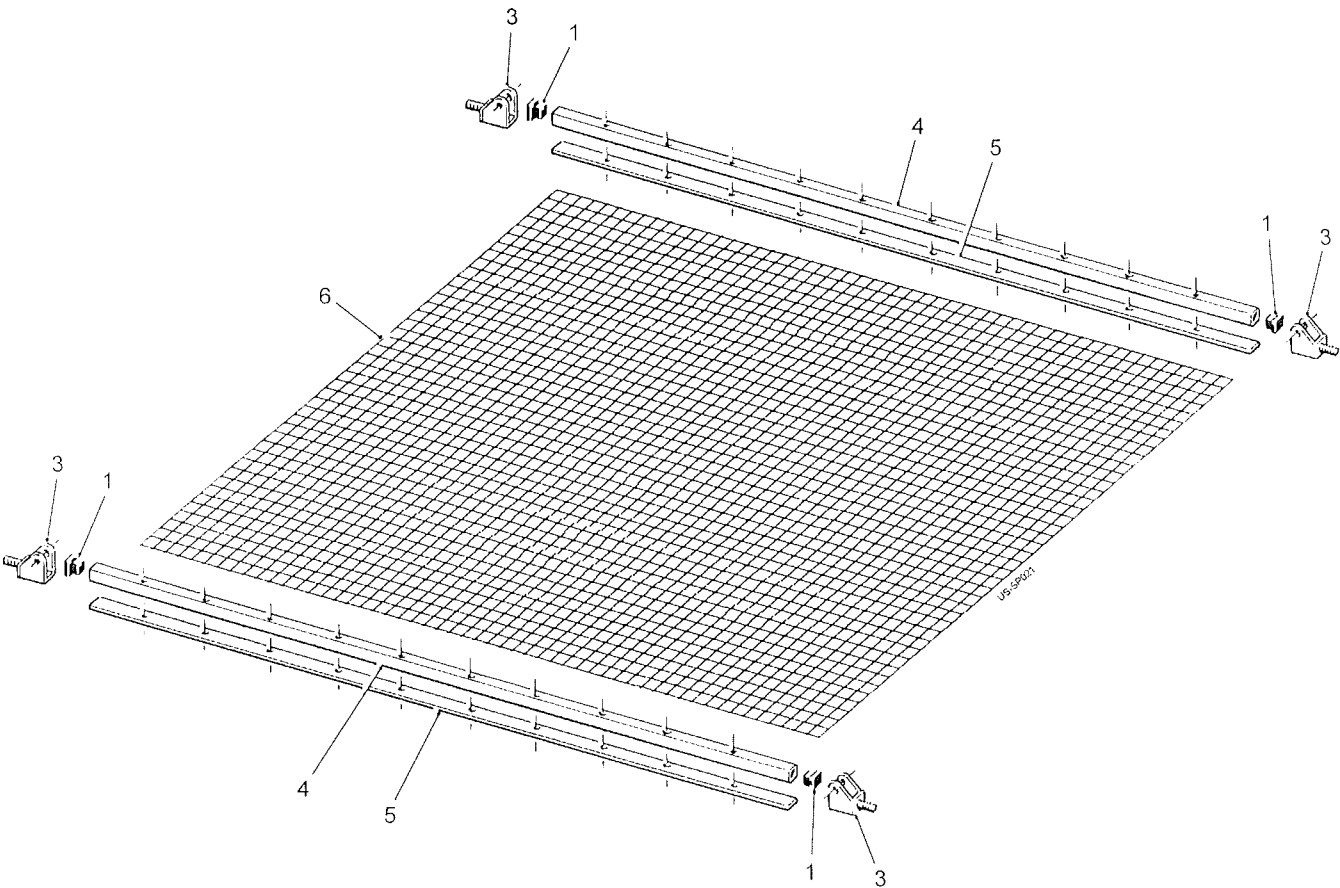
UNISTAR SPARE PARTS**3.11b**

Machines from Serial No UN141

Vari-web Assembly**Assy No 57264**

Item	Part No.	Description	Qty.	Remarks
	57700	Short Web Assembly Consists Of:		
43	57263/1	Ø15 Web Rod	48	
44	57700/1	Web Belt	3	
45	RPF240.150300	Connector Rivet	12	
46	RPF240.160250	Web Rod Rivet	192	
47	RPGM019.00069	Back Plate	96	
48	RPM419.264032	Connector Plates	2 pair	
49	22016010/080	M10x80 CSK Bolt	2	
50	22041010	M10 Nyloc Nut	2	

Top Mesh Cover Kit
Assy No 57286



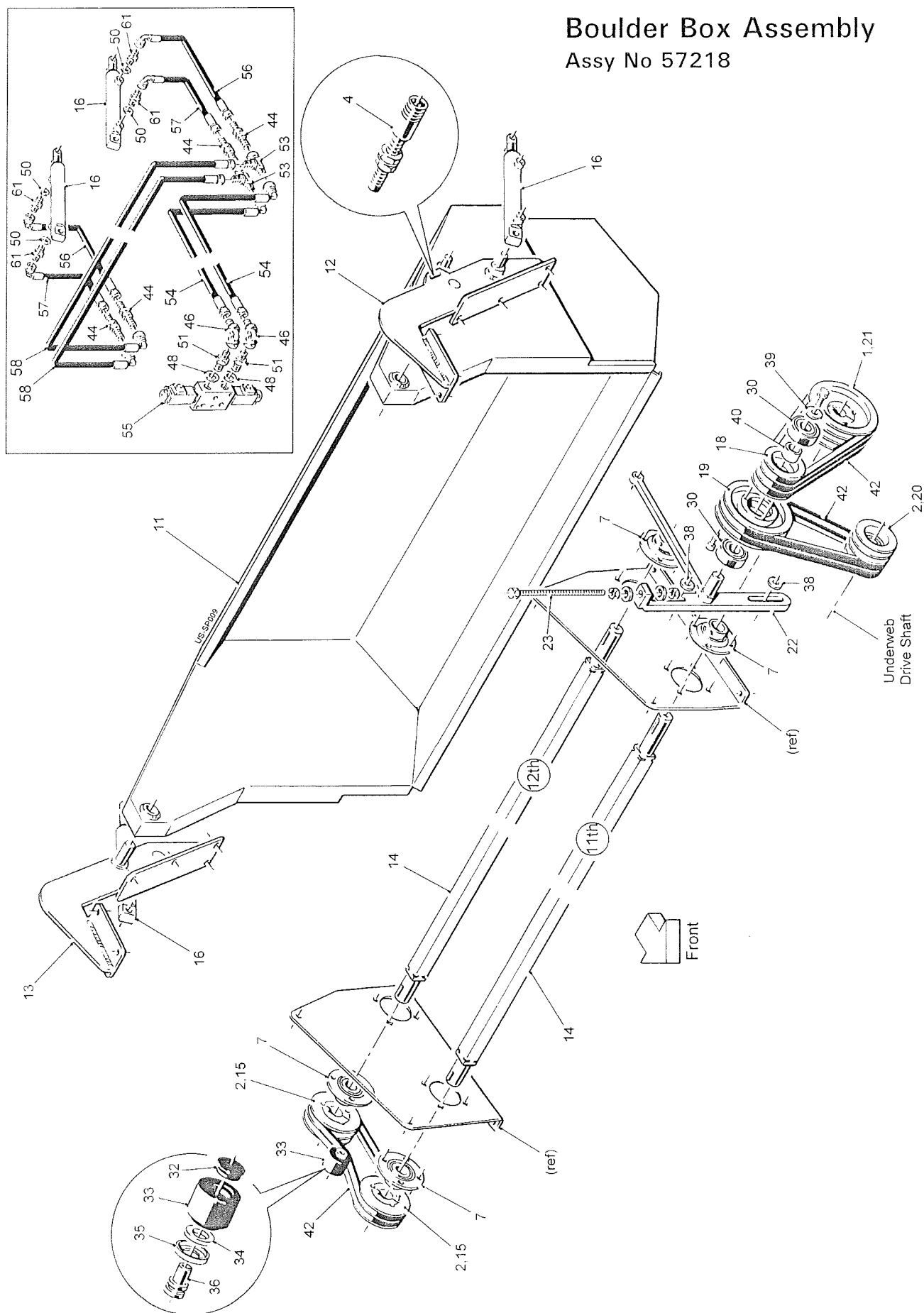
3.12a UNISTAR SPARE PARTS

UNISTAR SPARE PARTS

Top Mesh Cover Kit

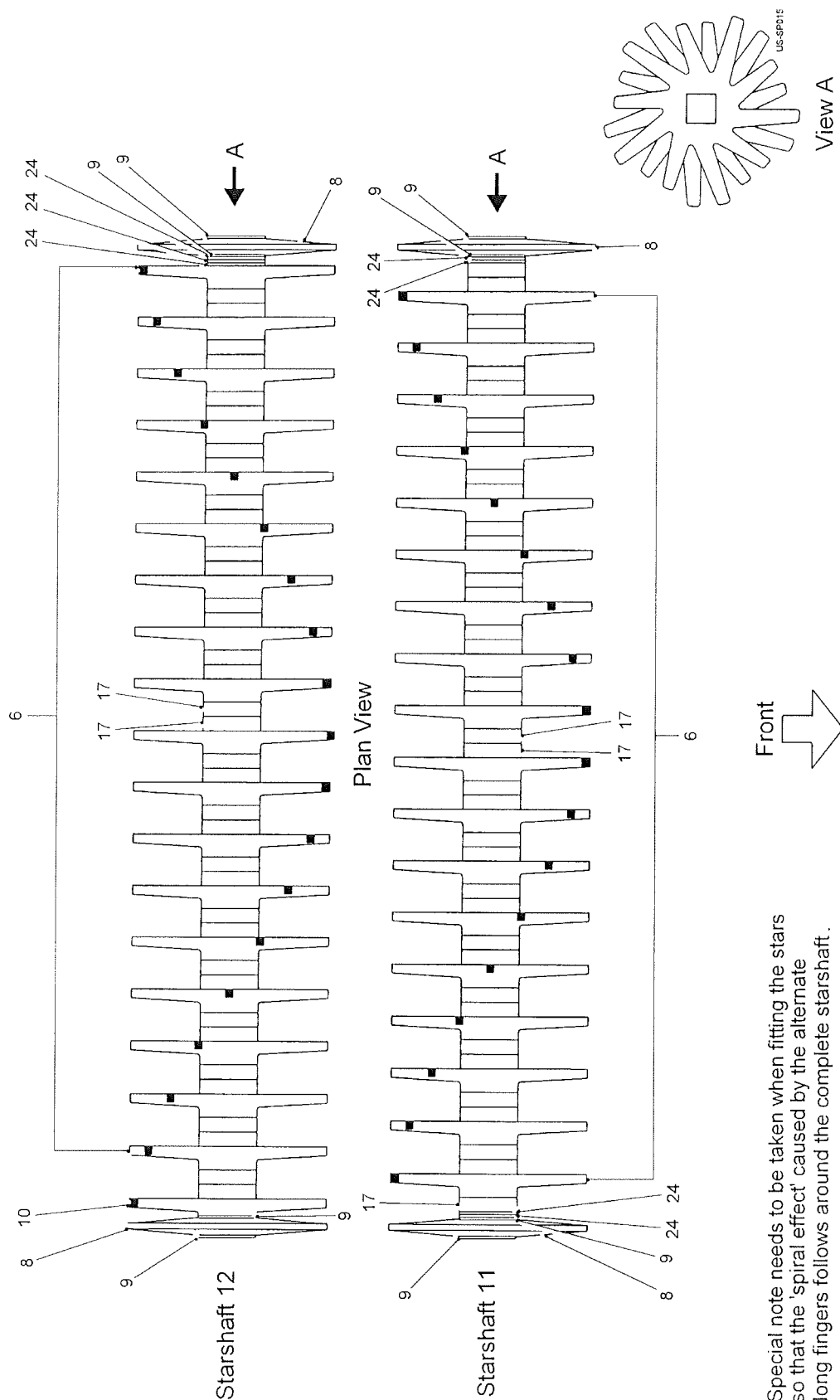
Assy No 57286

Item	Part No.	Description	Qty.	Remarks
1 2 3 4 5 6	37753 57289 57290 57291 57292	Plastic Insert (30x30) Mesh Guard Support Mounting Bar Clamp Strip Mesh Guard	4 4 2 2 1	



Boulder Box Assembly

Assy No 57218



Boulder Box Assembly

Assy No 57218

Item	Part No.	Description	Qty.	Remarks
1	33154	Taperlock Bush (2517-45)	1	
2	33162	Taperlock Bush (2012-45)	3	
3				
4	36124	Proximity Sensor	1	
5				
6	57001	5 + 5 Finger Star (40mm wide)	36	
7	57002	Bearing	4	
8	57036	End Disc	4	
9	57039	Retaining Washer (2.6mm wide)	8	
10	57203	10 Finger star (30mm wide)	1	
11	57233	Boulder Box	1	
12	57234	LH Bracket	1	
13	57235	RH Bracket	1	
14	57254	Star Shaft	2	
15	57255	Ø160 Pulley	2	
16	57295	Hydraulic Ram	2	
17	57324	Star Spacer (25mm wide)	73	
18	57331	Ø132 Pulley	1	
19	57332	Ø236 Pulley	1	
20	57333	Ø132 Pulley	1	
21	57334	Ø236 Pulley	1	
22	57336	Tensioner Slide	1	
23	57337	Tensioner Rod	1	
24	57038	Spacer (5mm wide)	7	
25				
26				
27				
28				
29				
30	63082RS	Bearing	2	
31				
32	RPC620.303070	Cap	1	
33	RPC700.300148	Plain Roller c/w Bearings	1	
34	RPGM070.00446	Felt Seal	1	
35	RPGM089.00565	Roller Shield	1	
36	RPM180.303071	Pivot Bush	1	
37				
38	SS045013/006	Steel Spacer	2	
39	SS045017/006	Steel Spacer	1	
40	SS051041/032	Steel Spacer	1	
41				
42	VB91	'V' Belt	7	
43				
44	10466	Hydraulic Components Consists Of: 3/8"BSP Bulkhead Adaptor	4	
45				
46	13189	3/8"BSP M F Swept 90° Adaptor	2	
47				
48	27461	M18 Dowty Seal	2	
49				
50	37104	M16 Dowty Seal	4	
51	37599	M18x3/8"BSP M M Adaptor	2	
52				
53	46939	3/8"BSP F M M Tee	2	
54	52312	3/8"Hose Assembly (3000mm)	2	

3.13c	UNISTAR SPARE PARTS
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UNISTAR SPARE PARTS

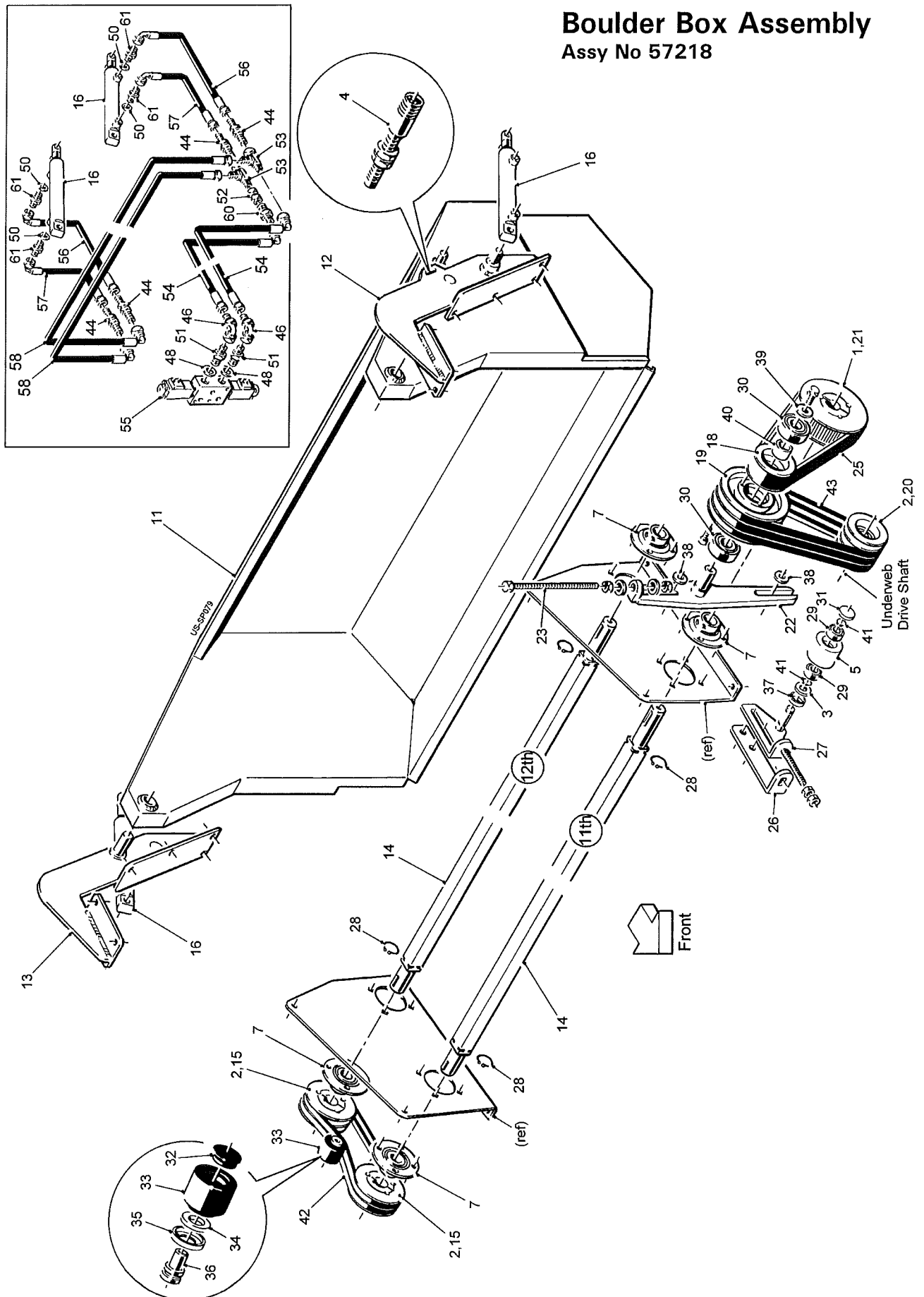
Boulder Box Assembly

Assy No 57218

Item	Part No.	Description	Qty.	Remarks
55	57085/3	D/A Valve Section	1	
56	60168	3/8"Hose Assembly (700mm)	2	
57	60280	3/8"Hose Assembly (510mm)	2	
58	60289	3/8"Hose Assembly (3380mm)	2	
59				
60				
61	RPH700.170616	M16x3/8"BSP M M Adaptor	4	

Machines from Serial No UN141

Boulder Box Assembly Assy No 57218



3.13a

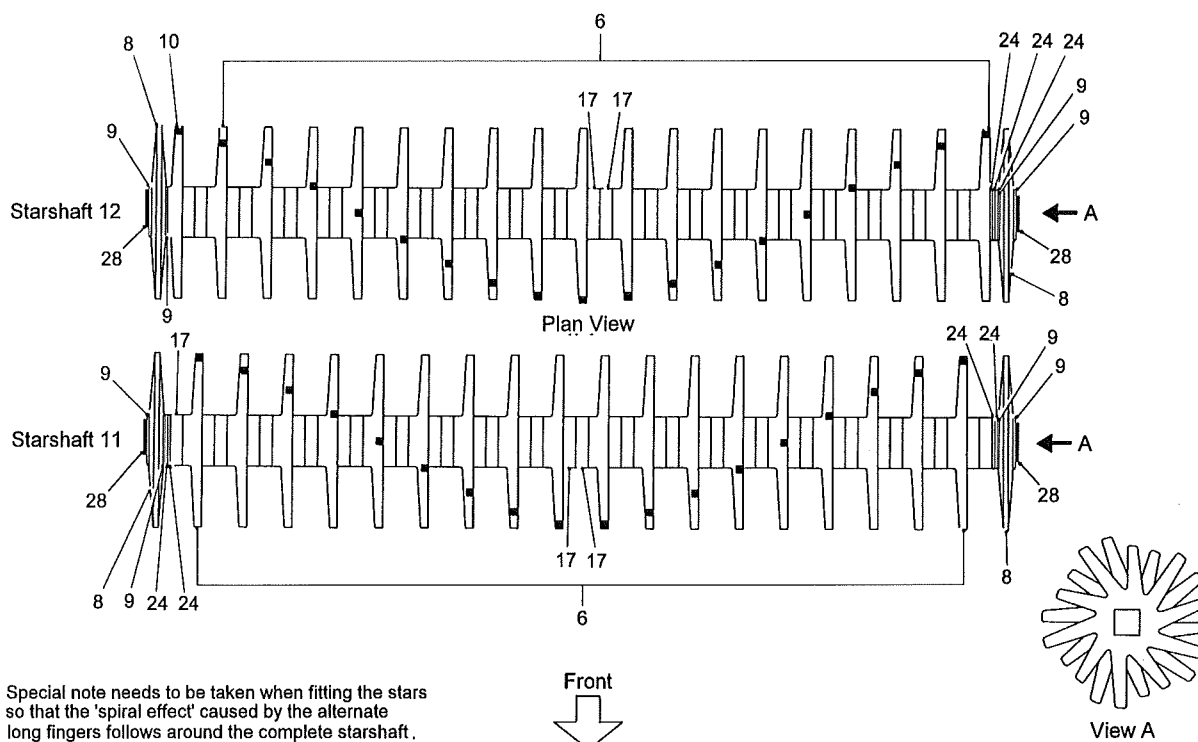
UNISTAR SPARE PARTS

Machines from Serial No UN141

Boulder Box Assembly

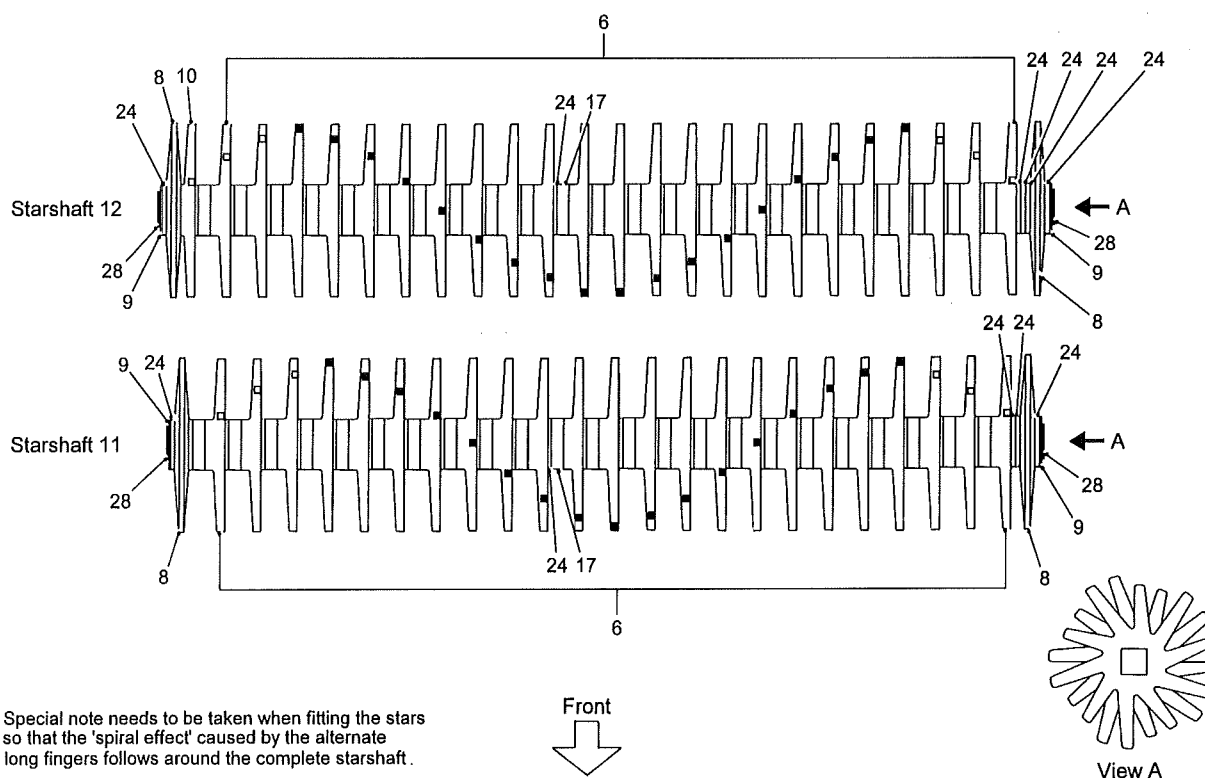
90mm Pitch Stars (standard)

Assy No 57218



US-SP097

70mm Pitch Stars (South Africa)



UNISTAR SPARE PARTS

3.13b

Machines from Serial No UN141

Boulder Box Assembly

Assy No 57218

Item	Part No.	Description	Qty.	Remarks
1	33042	Taperlock Bush (3020-45)	1	
2	33162	Taperlock Bush (2012-45)	3	
3	0000300504	Felt Seal	1	
4	36124	Proximity Sensor	1	
5	37508	Ø75 Steel Roller	1	
6	57001	5 + 5 Finger Star (40mm wide)	36	70mm pitch Qty x47
7	57002	Bearing	4	
8	57036	End Disc	4	
9	57039	Retaining Washer (2.6mm wide)	8	70mm pitch Qty x4
10	57203	10 Finger star (30mm wide)	1	
11	57233	Boulder Box	1	
12	57234	LH Bracket	1	
13	57235	RH Bracket	1	
14	57747	Star Shaft	2	
15	57255	Ø160 Pulley	2	
16	57295	Hydraulic Ram	2	
17	57324	Star Spacer (25mm wide)	73	70mm pitch Qty x46
18	57744	32T Pulley (3 hole)	1	
	57744A	32T Pulley (4 hole)	1	
19	57743	Triple Pulley (3 hole)	1	
	57743A	Triple Pulley (4 hole)	1	
20	57333	Ø132 Pulley	1	
21	57745	56T Pulley	1	
22	57748	Tensioner Slide	1	
23	57749	Tensioner Rod	1	
24	57038	Spacer (5mm wide)	7	70mm pitch Qty x55
25	57746	Drive Belt	1	
26	57754	Adjuster Bracket	1	
27	57755	Roller Tensioner	1	
28	RPF200.060300	Ø60 External Circlip	4	
29	6005RS	Bearing	2	
30	63082RS	Bearing	2	
31	PH407	Plastic Cap	1	
32	RPC620.303070	Cap	1	
33	RPC700.300148	Plain Roller c/w Bearings	1	
34	RPGM070.00446	Felt Seal	1	
35	RPGM089.00565	Roller Shield	1	
36	RPM180.303071	Pivot Bush	1	
37	PH408	Plastic Cap	1	
38	SS045013/006	Steel Spacer	2	
39	SS045017/006	Steel Spacer	1	
40	SS051041/032	Steel Spacer	1	
41	PS843	Ø25 External Circlip	2	
42	VB91	'V' Belt	2	
43	VB96	'V' Belt	3	
		Hydraulic Components Consists Of:		
44	10466	3/8"BSP Bulkhead Adaptor	4	
45				
46	13189	3/8"BSP M F Swept 90°Adaptor	2	
47				
48	27461	M18 Dowty Seal	2	
49				
50	37104	M16 Dowty Seal	4	
51	37599	M18x3/8"BSP M M Adaptor	2	

3.13c UNISTAR SPARE PARTS

UNISTAR SPARE PARTS

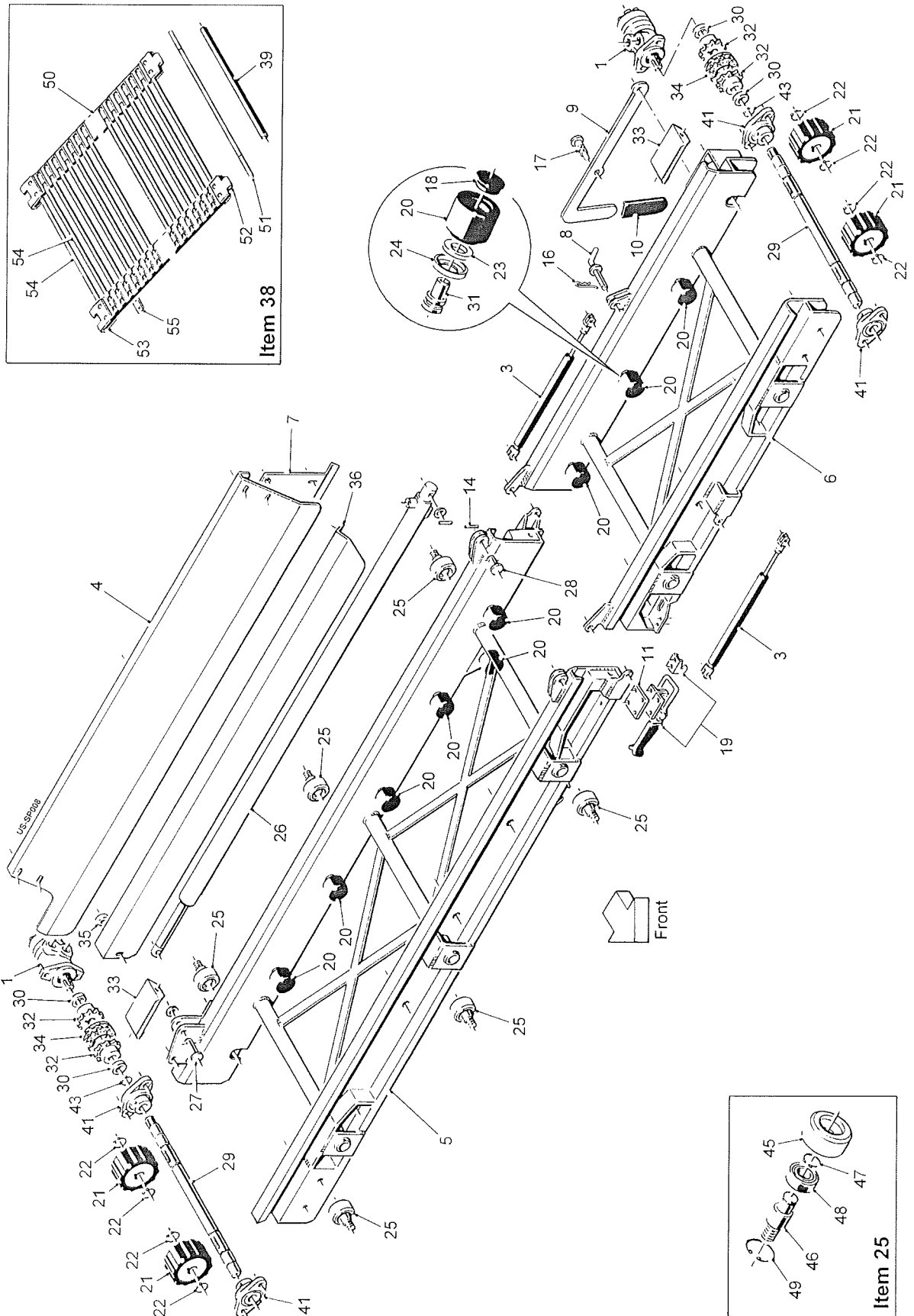
Machines from Serial No UN141

Boulder Box Assembly

Assy No 57218

Item	Part No.	Description	Qty.	Remarks
52	43592	3/8"BSP F F Adaptor	1	
53	46939	3/8"BSP F M M Tee	2	
54	52312	3/8"Hose Assembly (3000mm)	2	
55	57085/3	D/A Valve Section	1	
56	60168	3/8"Hose Assembly (700mm)	2	
57	60280	3/8"Hose Assembly (510mm)	2	
58	60289	3/8"Hose Assembly (3380mm)	2	
59				
60	DW222008066	3/8"BSP M M Restrictor	1	
61	RPH700.170616	M16x3/8"BSP M M Adaptor	4	

Cross Conveyor Assembly Assy No 57094



Cross Conveyor Assembly

Assy No 57094

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	2	
2				
3	57081	Gas Strut	2	
4	57170	Rear Panel	1	
5	57177	Conveyor Main Section	1	
6	57178	Conveyor End Section	1	
7	57256	Ram Shield	1	
8	57284	Transport Pin	1	
9	57445	Handle	1	
10	57446	Handle Grip	1	
11	57485	Packer	2	
12				
13				
14	22067006/030	Ø6x30 Roll Pin	2	
15				
16	H105A	'R'Clip	1	
17	HERF7012	Indexing Plunger	1	
18	RPC620.303070	Cap	18	
19	58115	Latch Complete	2	Prior to UN120 was RPC626.307363
20	RPC700.300148	Plain Roller c/w Bearings	18	
21	RPC700.301543	Drive Roller	4	
22	RPF200.035250	Ø35 External Circlip	8	
23	RPGM070.00446	Felt Seal	18	
24	RPGM089.00565	Roller Shield	18	
25	RPGMRP200.16854	Roller Assembly	5	(see list at end)
26	RPH871.303039	Hydraulic Ram	1	
27	RPM146.303066	Ram Pin	1	
28	RPM146.304845	Conveyor Pivot Pin	2	
29	RPM162.304844	Drive Shaft	2	
30	RPM176.303034	Spacer	4	
31	RPM180.303071	Pivot Bush	18	
32	RPM182.303035	12T 3/4"Pitch Sprocket	2	
33	RPM206.304847	Cover	2	
34	RPT738.600012	3/4"Pitch Drive Chain	2	
35	RPM176.303064	Spacer (12mm)	1	
36	RPM224.304848	Ram Shield	1	
37				
38	RPW300.303144A	20mm Pitch Web Assembly	1	(see list at end)
	RPW300.303144	28mm Pitch Web Assembly	1	(see list at end)
	RPW300.303145	40mm Pitch Web Assembly	1	(see list at end)
39	RA580.303229	28mm Pitch Web Bar Cover Kit	1	Optional
40				
41	SFT30	Bearing	4	
42				
43	W0166	Ø30 External Circlip	2	
44				
	RPGMRP200.16854	Roller Assembly Consists Of:		
45	RPM156.303068	Plain Roller	1	
46	RPM180.303067	Spindle	1	
47	RPF200.020175	Ø20 External Circlip	1	
48	63042RS	Bearing	1	
49	W0167	Ø52 Internal Circlip	1	

Cross Conveyor Assembly

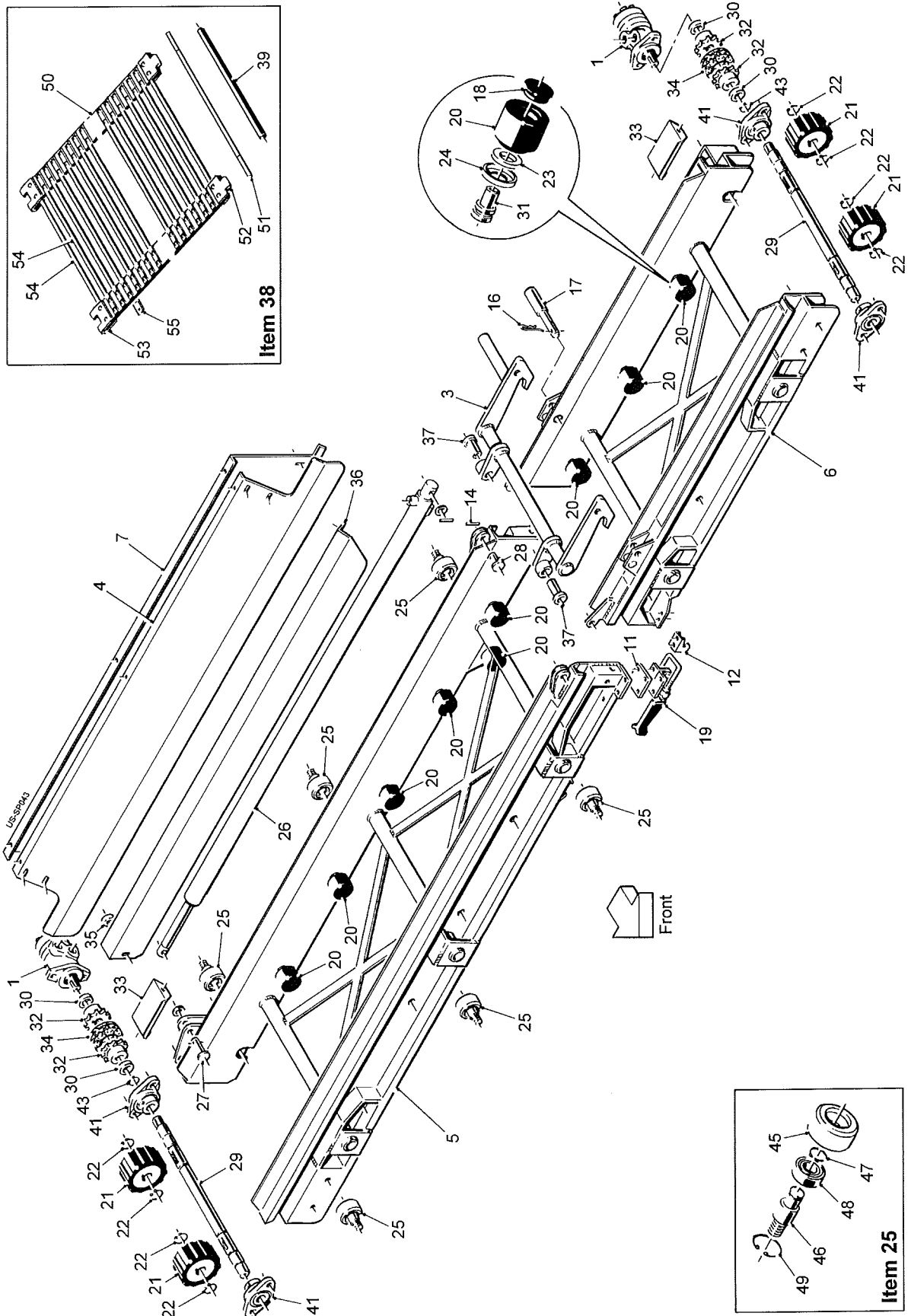
Assy No 57094

Item	Part No.	Description	Qty.	Remarks
50	RPW300.303144A	20mm Pitch Web Assy Consists Of:		
51	-	Web Belt	2	
52	RPW300.303144A4	Joining Rod	1	
53	RPW300.303144A5	Male Connector	2	
54	RPW300.303144A6	Female Connector	2	
55	RPW300.303144A1	Web Rod	371	
56	RPW300.303144A3	Clamp Plate	742	
57	RPW300.303144A2	Web Bar Rivet	1484	
58	RPW300.303144A7	Connector Rivet	16	
50	RPW300.303144	28mm Pitch Web Assy Consists Of:		
51	-	Web Belt	2	
52	RPM222.101008	Joining Rod	1	
53	RPM419.252824	'J' Clip Connectors	2 pairs	
54	RPM222.304121	Web Rod	265	
55	RPGM019.00155	Clamp Plate	530	
56	RPF240.150220	Web Bar Rivet	1060	
57	RPF240.150250	Connector Rivet	16	
58				
50	RPW300.303145	40mm Pitch Web Assy Consists Of:		
51	-	Web Belt	2	
52	RPM222.101008	Joining Rod	1	
53	RPM419.254024	'J' Clip Connectors	2 pairs	
54	RPM222.304121	Web Rod	-	
55	RPGM019.00155	Clamp Plate	-	
56	RPF240.150220	Web Bar Rivet	-	
57	RPF240.150250	Connector Rivet	16	
58				

Machines from Serial No UN141

Cross Conveyor Assembly

Assy No 57094



3.14a

UNISTAR SPARE PARTS

Machines from Serial No UN141

Cross Conveyor Assembly

Assy No 57094

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	2	
2				
3	57499	Latch	1	
4	57560	Rear Panel	1	
5	57614	Conveyor Main Section	1	
6	57615	Conveyor End Section	1	
7	57561	Ram Shield	1	
8				
9				
10				
11	57485	Packer	2	
12	58115/2	Latch Hook	2	
13				
14	22067006/030	Ø6x30 Roll Pin	2	
15				
16	H105A	'R'Clip	1	
17	RPM146.309257	Transport Pin	1	
18	RPC620.303070	Cap	18	
19	58115	Latch	2	
20	RPC700.300148	Plain Roller c/w Bearings	18	
21	RPC700.301543	Drive Roller	4	
22	RPF200.035250	Ø35 External Circlip	8	
23	RPGM070.00446	Felt Seal	18	
24	RPGM089.00565	Roller Shield	18	
25	RPGM200.16854	Roller Assembly	5	(see list at end)
26	RPH871.303039	Hydraulic Ram	1	
27	RPM146.303066	Ram Pin	1	
28	RPM146.304845	Conveyor Pivot Pin	2	
29	RPM162.304844	Drive Shaft	2	
30	RPM176.303034	Spacer	4	
31	RPM180.303071	Pivot Bush	18	
32	RPM182.303035	12T 3/4"Pitch Sprocket	4	
33	RPM206.304847	Cover	2	
34	RPT738.600012	3/4"Pitch Drive Chain	2	
35	RPM176.303064	Spacer (12mm)	1	
36	RPM224.304848	Ram Shield	1	
37	RPM178.307356	Spigot	2	
38	RPW300.303144A	20mm Pitch Web Assembly	1	(see list at end)
	RPW300.303144	28mm Pitch Web Assembly	1	(see list at end)
	RPW300.303145	40mm Pitch Web Assembly	1	(see list at end)
39	RA580.303229	28mm Pitch Web Bar Cover Kit	1	Optional
40				
41	SFT30	Bearing	4	
42				
43	W0166	Ø30 External Circlip	2	
44				
	RPGM200.16854	Roller Assembly Consists Of:		
45	RPM156.303068	Plain Roller	1	
46	RPM180.303067	Spindle	1	
47	RPF200.020175	Ø20 External Circlip	1	
48	63042RS	Bearing	1	
49	W0167	Ø52 Internal Circlip	1	

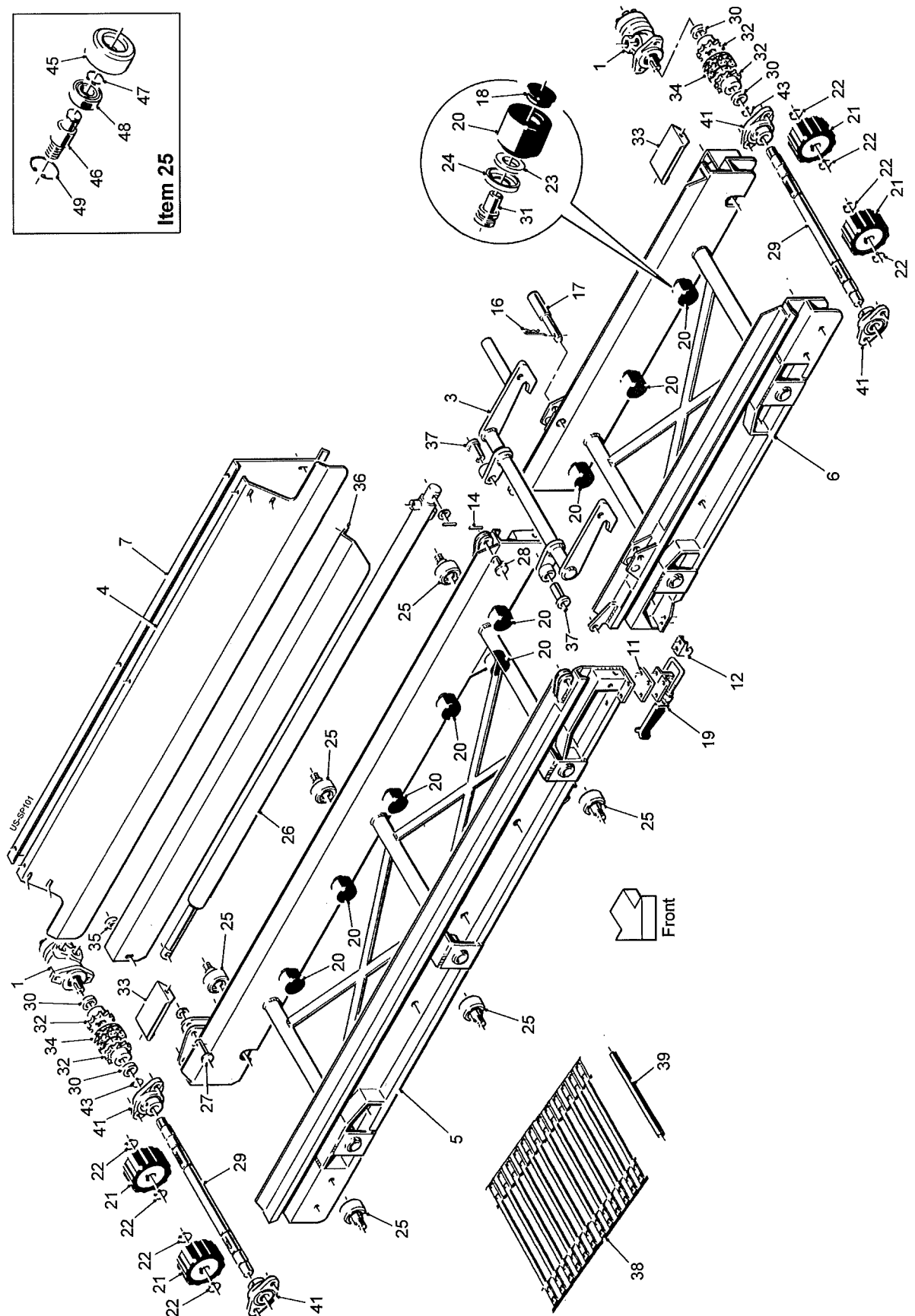
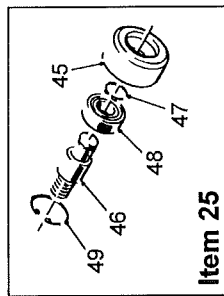
UNISTAR SPARE PARTS**3.14b**

Machines from Serial No UN141

Cross Conveyor Assembly**Assy No 57094**

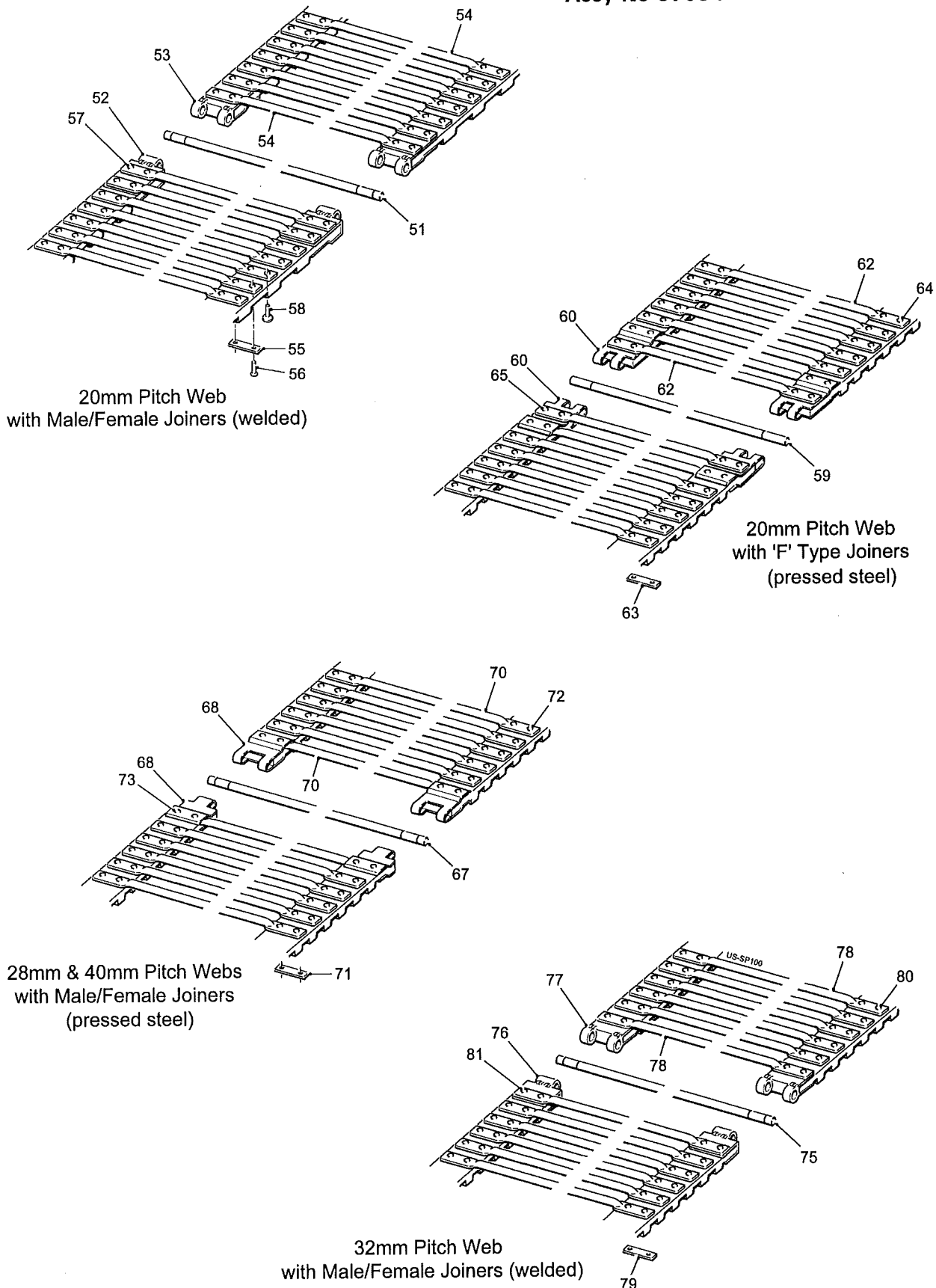
Item	Part No.	Description	Qty.	Remarks
	RPW300.303144A	20mm Pitch Web Assy Consists Of:		
50	-	Web Belt	2	
51	RPW300.303144A4	Joining Rod	1	
52	RPW300.303144A5	Male Connector	2	
53	RPW300.303144A6	Female Connector	2	
54	RPW300.303144A1	Web Rod	371	
55	RPW300.303144A3	Clamp Plate	742	
56	RPW300.303144A2	Web Bar Rivet	1484	
57	RPW300.303144A7	Connector Rivet	16	
58				
	RPW300.303144	28mm Pitch Web Assy Consists Of:		
50	-	Web Belt	2	
51	RPM222.101008	Joining Rod	1	
52	RPM419.252824	'J' Clip Connectors	2 pairs	
53				
54	RPM222.304121	Web Rod	265	
55	RPGM019.00155	Clamp Plate	530	
56	RPF240.150220	Web Bar Rivet	1060	
57	RPF240.150250	Connector Rivet	16	
58				
	RPW300.303145	40mm Pitch Web Assy Consists Of:		
50	-	Web Belt	2	
51	RPM222.101008	Joining Rod	1	
52	RPM419.254024	'J' Clip Connectors	2 pairs	
53				
54	RPM222.304121	Web Rod	-	
55	RPGM019.00155	Clamp Plate	-	
56	RPF240.150220	Web Bar Rivet	-	
57	RPF240.150250	Connector Rivet	16	
58				

Cross Conveyor Assembly Assy No 57094



Cross Conveyor Assembly

Assy No 57094



Cross Conveyor Assembly

Assy No 57094

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	2	
2				
3	57499	Latch	1	
4	57560	Rear Panel	1	
5	57614	Conveyor Main Section	1	
6	57615	Conveyor End Section	1	
7	57561	Ram Shield	1	
8				
9				
10				
11	57485	Packer	2	
12	58115/2	Latch Hook	2	
13				
14	22067006/030	Ø6x30 Roll Pin	2	
15				
16	H105A	'R'Clip	1	
17	RPM146.309257	Transport Pin	1	
18	RPC620.303070	Cap	18	
19	58115	Latch	2	
20	RPC700.300148	Plain Roller c/w Bearings	18	
21	RPC700.301543	Drive Roller	4	
22	RPF200.035250	Ø35 External Circlip	8	
23	RPGM070.00446	Felt Seal	18	
24	RPGM089.00565	Roller Shield	18	
25	RPGM200.16854	Roller Assembly	5	(see list at end)
26	RPH871.303039	Hydraulic Ram	1	
27	RPM146.303066	Ram Pin	1	
28	RPM146.304845	Conveyor Pivot Pin	2	
29	RPM162.304844	Drive Shaft	2	
30	RPM176.303034	Spacer	4	
31	RPM180.303071	Pivot Bush	18	
32	RPM182.303035	12T 3/4"Pitch Sprocket	4	
33	RPM206.304847	Cover	2	
34	RPT738.600012	3/4"Pitch Duplex Drive Chain	2	
35	RPM176.303064	Spacer (12mm)	1	
36	RPM224.304848	Ram Shield	1	
37	RPM178.307356	Spigot	2	
38	RPW300.303144A	20mm Pitch Web Assembly	1	(see list at end)
	RPW300.303144	28mm Pitch Web Assembly	1	(see list at end)
	RPW300.303144B	32mm Pitch Web Assembly		(see list at end)
	RPW300.303145	40mm Pitch Web Assembly	1	(see list at end)
39	RA580.303229	28mm Pitch Web Bar Cover Kit	1	Optional
40				
41	SFT30	Bearing	4	
42				
43	W0166	Ø30 External Circlip	2	
44				
	RPGM200.16854	Roller Assembly Consists Of:		
45	RPM156.303068	Plain Roller	1	
46	RPM180.303067	Spindle	1	
47	RPF200.020175	Ø20 External Circlip	1	
48	63042RS	Bearing	1	
49	W0167	Ø52 Internal Circlip	1	

Cross Conveyor Assembly

Assy No 57094

Item	Part No.	Description	Qty.	Remarks
	RPW300.303144A	20mm Pitch Web with Male/Female Joiners (welded) Consists Of:		
51	RPW300.303144A4	Ø11 Joining Rod	1	
52	RPW300.303144A5	20mm Pitch Male Joiner (4 hole)	2	
53	RPW300.303144A6	20mm Pitch Female Joiner (4 hole)	2	
54	RPW300.303144A1	Ø10 Web Rod	371	
55	RPW300.303144A3	Clamp Plate	366	Fitted to alternate rods
56	RPW300.303144A2	Ø5 Rivet (small head)	732	Fitted to alternate rods
57	RPW300.303144A7	Ø5x26 Rivet	16	
58	RPW300.303144A10	Ø5x19 Rivet (large head)	736	Fitted to alternate rods
	RPW300.303144A	20mm Pitch Web with 'F' Type Joiners (pressed steel) Consists Of:		
59	RPW300.303144A8	Ø10 Joining Rod	1	
60	RPW300.303144A9	20mm Pitch 'F' Type Joiner (4 hole)	4	
61				
62	RPM222.304121	Ø10 Web Rod	377	
63	RPGM019.00155	Clamp Plate	746	
64	RPF240.155200	Ø5x20 Rivet	1492	
65	RPW300.303144A7	Ø5x26 Rivet	16	
66				
	RPW300.303144	28mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:		
67	RPM222.101008	Ø10 Joining Rod	1	
	RPW300.303144A4	Ø11 Joining Rod	1	
68	RPM419.252824	28mm Pitch M & F Joiners (2 hole)	2 pairs	
69				
70	RPM222.304121	Ø10 Web Rod	265	
71	RPGM019.00155	Clamp Plate	526	
72	RPF240.150220	Ø5x22 Rivet	1052	
73	RPF240.150250	Ø5x25 Rivet	8	
74				
	RPW300.303144B	32mm Pitch Web with Male/Female Joiners (welded) Consists Of:		
75	RPW300.303144A4	Ø11 Joining Rod	1	
76	RPW300.303144B5	32mm Pitch Male Joiner (2 hole)	2	
77	RPW300.303144B6	32mm Pitch Female Joiner (2 hole)	2	
78	RPW300.303144A1	Ø10 Web Rod	232	
79	RPW300.303144A3	Clamp Plate	460	
80	RPW300.303144A2	Ø5 Rivet	920	
81	RPW300.303144A7	Ø5x26 Rivet	8	
82				
	RPW300.303145	40mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:		
67	RPM222.101008	Ø10 Joining Rod	1	
	RPW300.303144A4	Ø11 Joining Rod	1	
68	RPM419.254024	40mm Pitch M & F Joiners (3 hole)	2 pairs	
69				
70	RPM222.304121	Ø10 Web Rod	186	
71	RPGM019.00155	Clamp Plate	368	

UNISTAR SPARE PARTS	3.14d
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UNISTAR SPARE PARTS	3.14d
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Cross Conveyor Assembly

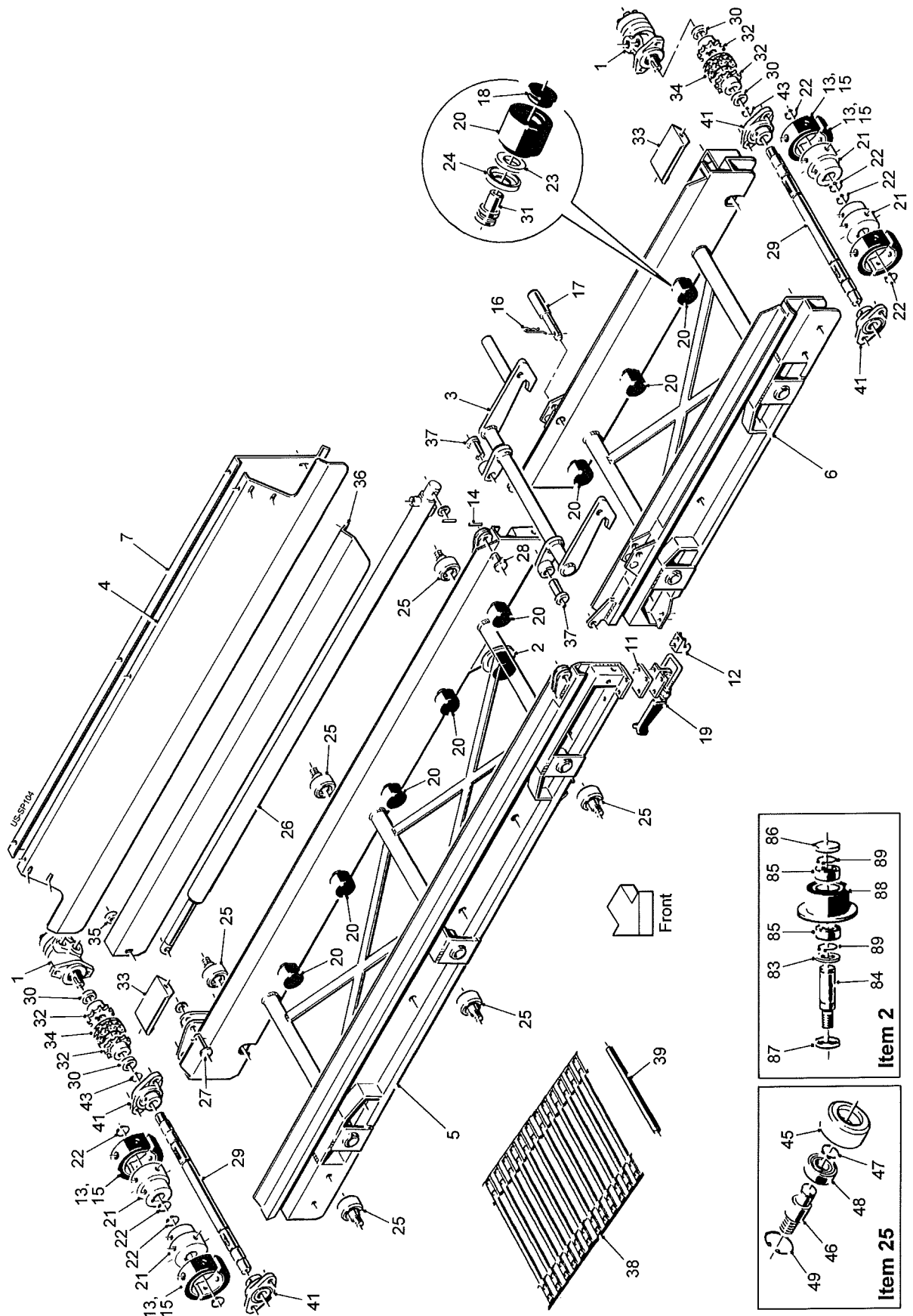
Assy No 57094

Item	Part No.	Description	Qty.	Remarks
72	RPF240.150220	Ø5x22 Rivet	736	
73	RPF240.150250	Ø5x25 Rivet	12	
74				

Machines from 2014

Cross Conveyor Assembly

Assy No 57094



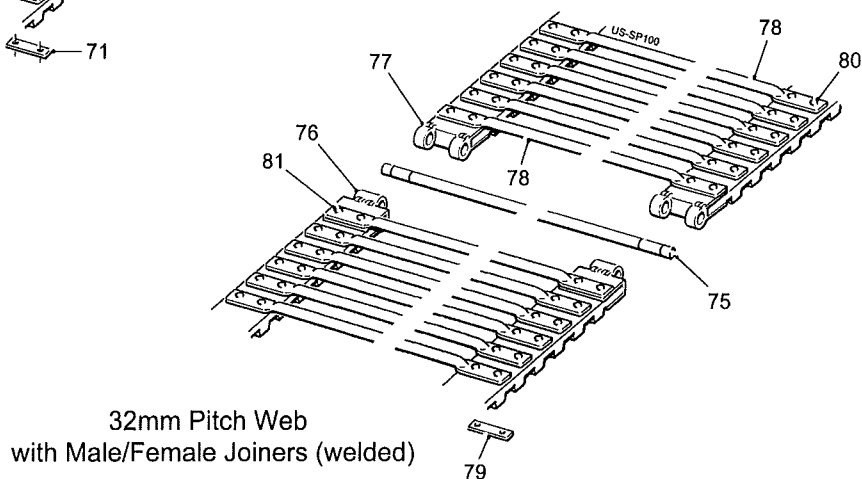
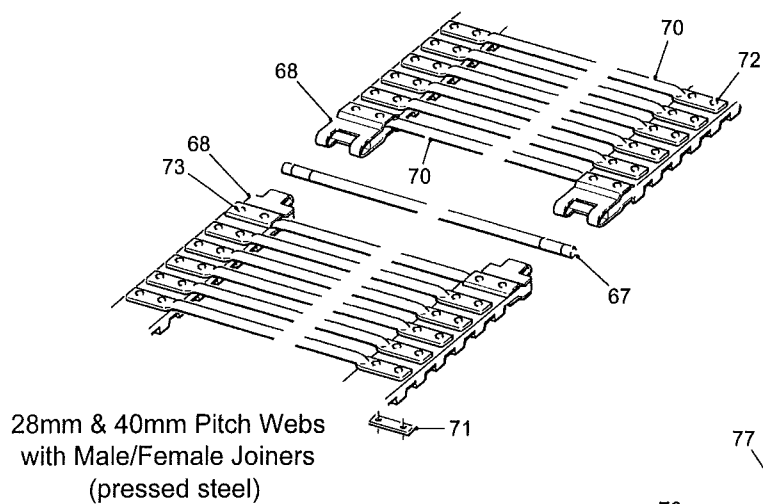
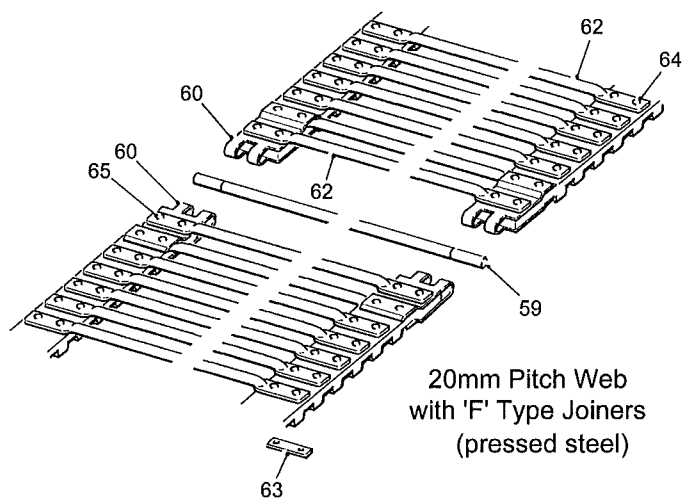
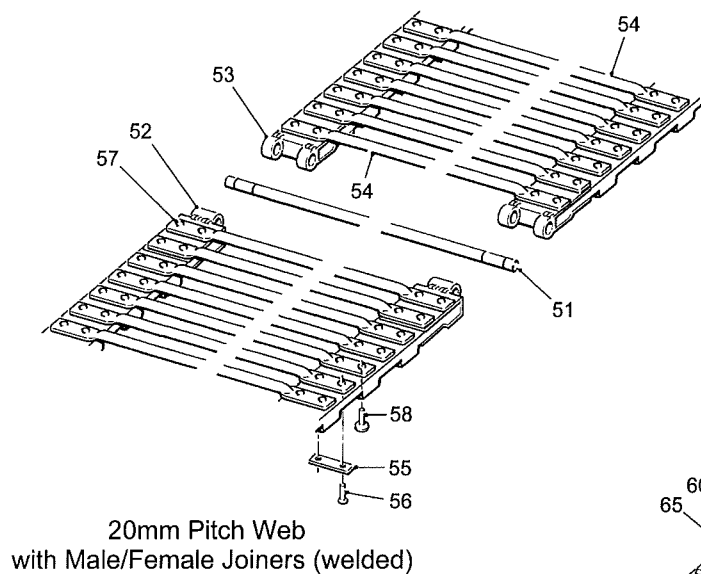
3.14a

UNISTAR SPARE PARTS

Machines from 2014

Cross Conveyor Assembly

Assy No 57094



UNISTAR SPARE PARTS

3.14b

Machines from 2014

Cross Conveyor Assembly

Assy No 57094

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	2	(see list at end)
2	12506	Roller Assembly	2	
3	57499	Latch	1	
4	57560	Rear Panel	1	
5	57614	Conveyor Main Section	1	
6	57615	Conveyor End Section	1	
7	57561	Ram Shield	1	
8				
9				
10				
11	57485	Packer	2	(see list at end)
12	58115/2	Latch Hook	2	
13	22015008/025	M8x25 Socket Head Cap Screw	24	
14	22067006/030	Ø6x30 Roll Pin	2	
15	61035	Drive Shoe Half	8	
16	H105A	'R'Clip	1	
17	RPM146.309257	Transport Pin	1	
18	RPC620.303070	Cap	16	
19	58115	Latch	2	
20	RPC700.300148	Plain Roller c/w Bearings	16	
21	61036	Drive Hub	4	
22	RPF200.035250	Ø35 External Circlip	8	
23	RPGM070.00446	Felt Seal	16	
24	RPGM089.00565	Roller Shield	16	
25	RPGM200.16854	Roller Assembly	5	
26	RPH871.303039	Hydraulic Ram	1	
27	RPM146.303066	Ram Pin	1	
28	RPM146.304845	Conveyor Pivot Pin	2	
29	RPM162.304844	Drive Shaft	2	
30	RPM176.303034	Spacer	4	
31	RPM180.303071	Pivot Bush	16	
32	RPM182.303035	12T 3/4"Pitch Sprocket	4	
33	RPM206.304847	Cover	2	
34	RPT738.600012	3/4"Pitch Duplex Drive Chain	2	
35	RPM176.303064	Spacer (12mm)	1	
36	RPM224.304848	Ram Shield	1	
37	RPM178.307356	Spigot	2	
38	RPW300.303144A	20mm Pitch Web Assembly	1	
	RPW300.303144	28mm Pitch Web Assembly	1	
	RPW300.303144B	32mm Pitch Web Assembly	1	
	RPW300.303145	40mm Pitch Web Assembly	1	
39	RA580.303229	28mm Pitch Web Bar Cover Kit	1	Optional
40				
41	SFT30	Bearing	4	
42				
43	W0166	Ø30 External Circlip	2	(see list at end)
44				
	RPGM200.16854	Roller Assembly Consists Of:		
45	RPM156.303068	Plain Roller	1	
46	RPM180.303067	Spindle	1	
47	RPF200.020175	Ø20 External Circlip	1	
48	63042RS	Bearing	1	
49	W0167	Ø52 Internal Circlip	1	

3.14c

UNISTAR SPARE PARTS

Machines from 2014

Cross Conveyor Assembly

Assy No 57094

Item	Part No.	Description	Qty.	Remarks
	RPW300.303144A	20mm Pitch Web with Male/Female Joiners (welded) Consists Of:		
51	RPW300.303144A4	Ø11 Joining Rod	1	
52	RPW300.303144A5	20mm Pitch Male Joiner (4 hole)	2	
53	RPW300.303144A6	20mm Pitch Female Joiner (4 hole)	2	
54	RPW300.303144A1	Ø10 Web Rod	371	
55	RPW300.303144A3	Clamp Plate	366	Fitted to alternate rods
56	RPW300.303144A2	Ø5 Rivet (small head)	732	Fitted to alternate rods
57	RPW300.303144A7	Ø5x26 Rivet	16	
58	RPW300.303144A10	Ø5x19 Rivet (large head)	736	Fitted to alternate rods
	RPW300.303144A	20mm Pitch Web with 'F' Type Joiners (pressed steel) Consists Of:		
59	RPW300.303144A8	Ø10 Joining Rod	1	
60	RPW300.303144A9	20mm Pitch 'F' Type Joiner (4 hole)	4	
61				
62	RPM222.304121	Ø10 Web Rod	377	
63	RPGM019.00155	Clamp Plate	746	
64	RPF240.155200	Ø5x20 Rivet	1492	
65	RPW300.303144A7	Ø5x26 Rivet	16	
66				
	RPW300.303144	28mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:		
67	RPM222.101008	Ø10 Joining Rod	1	
	RPW300.303144A4	Ø11 Joining Rod	1	
68	RPM419.252824	28mm Pitch M & F Joiners (2 hole)	2 pairs	
69				
70	RPM222.304121	Ø10 Web Rod	265	
71	RPGM019.00155	Clamp Plate	526	
72	RPF240.150220	Ø5x22 Rivet	1052	
73	RPF240.150250	Ø5x25 Rivet	8	
74				
	RPW300.303144B	32mm Pitch Web with Male/Female Joiners (welded) Consists Of:		
75	RPW300.303144A4	Ø11 Joining Rod	1	
76	RPW300.303144B5	32mm Pitch Male Joiner (2 hole)	2	
77	RPW300.303144B6	32mm Pitch Female Joiner (2 hole)	2	
78	RPW300.303144A1	Ø10 Web Rod	232	
79	RPW300.303144A3	Clamp Plate	460	
80	RPW300.303144A2	Ø5 Rivet	920	
81	RPW300.303144A7	Ø5x26 Rivet	8	
82				
	RPW300.303145	40mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:		
67	RPM222.101008	Ø10 Joining Rod	1	
	RPW300.303144A4	Ø11 Joining Rod	1	
68	RPM419.254024	40mm Pitch M & F Joiners (3 hole)	2 pairs	
69				
70	RPM222.304121	Ø10 Web Rod	186	
71	RPGM019.00155	Clamp Plate	368	

UNISTAR SPARE PARTS**3.14d**

Machines from 2014

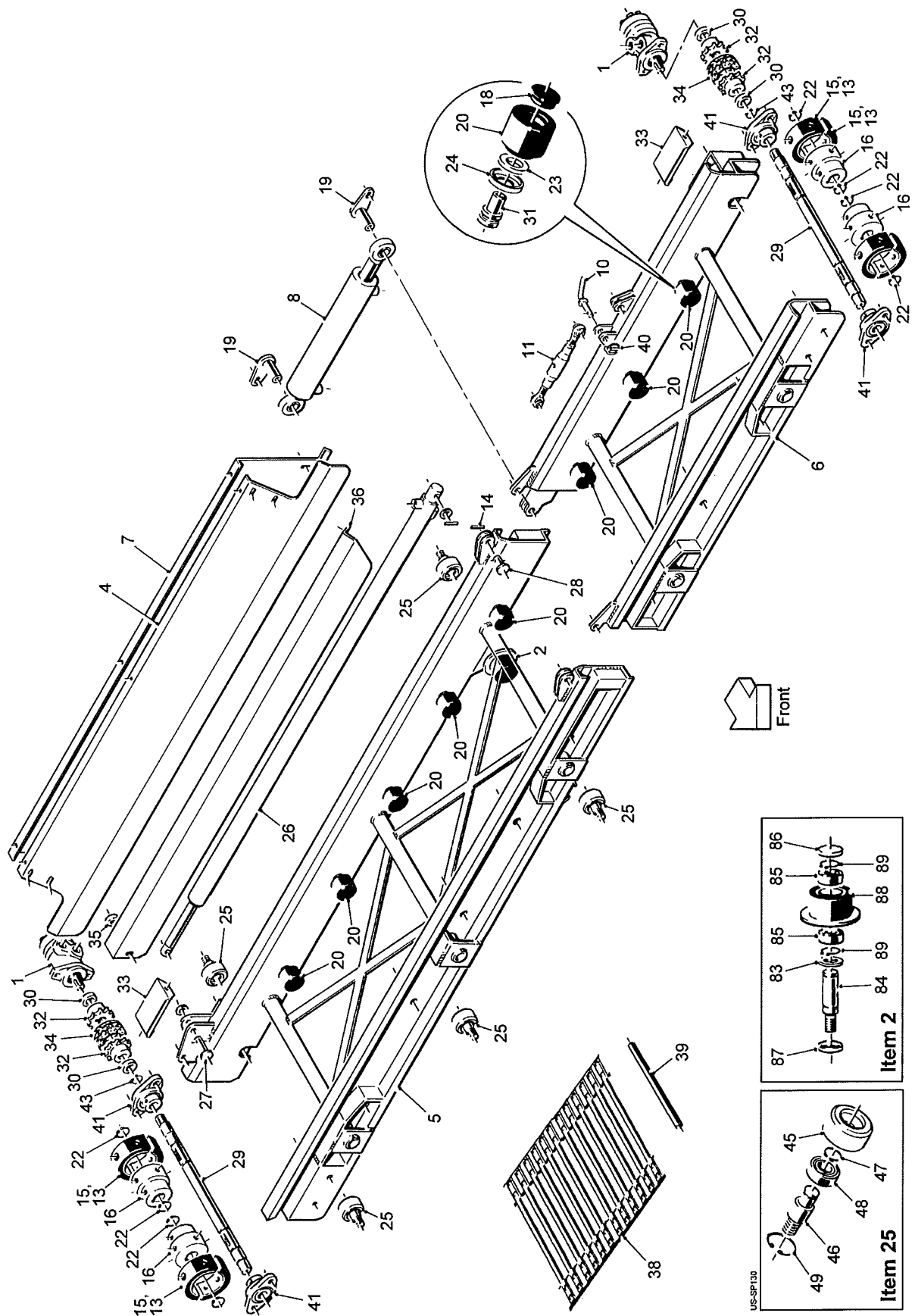
Cross Conveyor Assembly**Assy No 57094**

Item	Part No.	Description	Qty.	Remarks
72	RPF240.150220	Ø5x22 Rivet	736	
73	RPF240.150250	Ø5x25 Rivet	12	
74				
	12506	Roller Assembly Consists Of:		
83	0000300504	Felt Seal	1	
84	11265	Roller Spindle	1	
85	6005RS	Bearing	2	
86	PH407	Seal	1	
87	PH408	Seal	1	
88	PH51AR	Flanged Roller	1	
89	PS843	Circlip	2	

Machines from Serial No UN214

Cross Conveyor Assembly

Assy No 57094



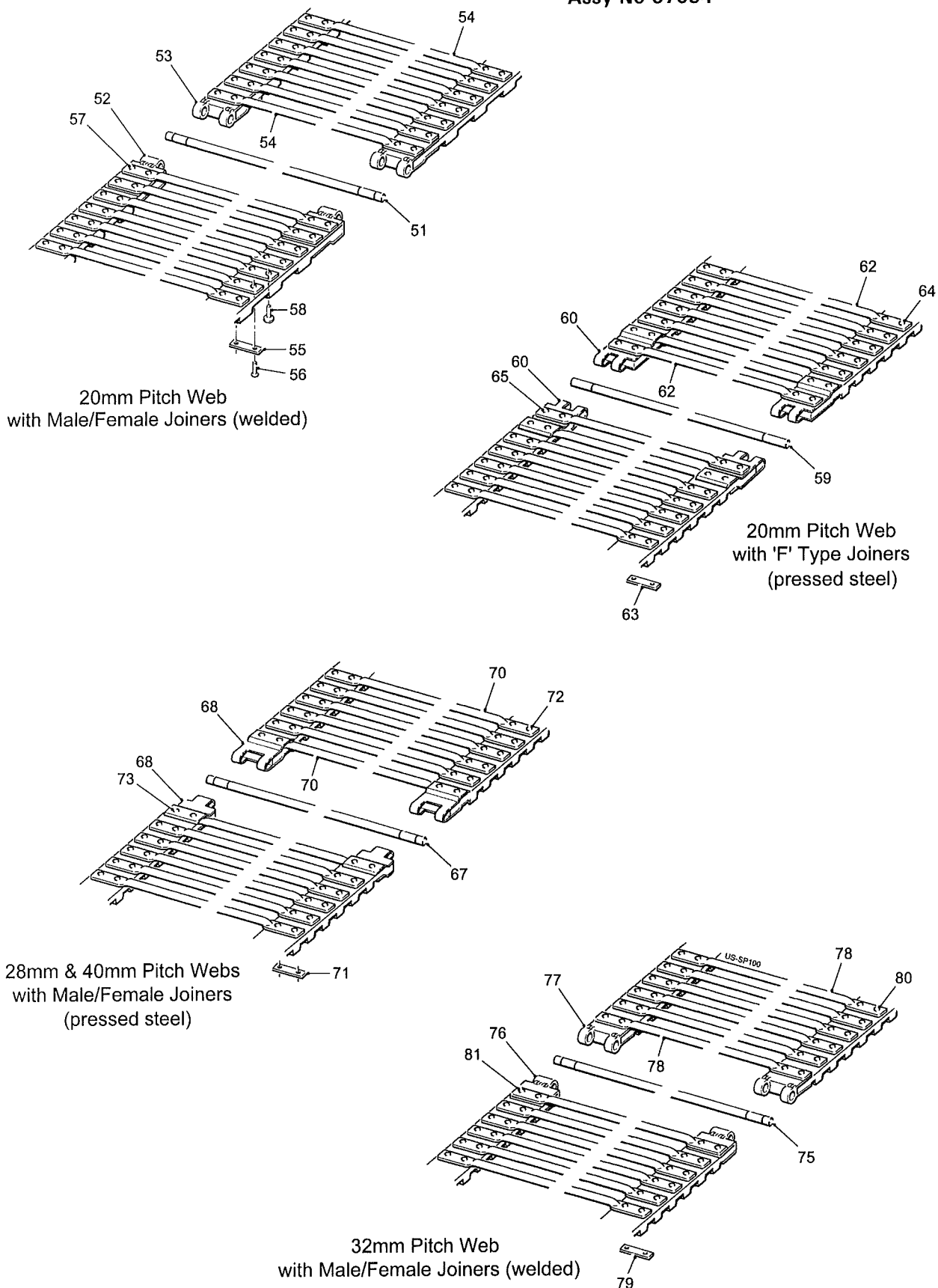
3.14a

UNISTAR SPARE PARTS

Machines from Serial No UN214

Cross Conveyor Assembly

Assy No 57094



UNISTAR SPARE PARTS

3.14b

Machines from Serial No UN214

Cross Conveyor Assembly

Assy No 57094

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	2	(see list at end)
2	12506	Roller Assembly	2	
3				
4	57560	Rear Panel	1	
5	58253	Conveyor Main Section	1	
6	58254	Conveyor End Section	1	
7	57561	Ram Shield	1	
8	57029	Hydraulic Ram	1	
9				
10	41060A	Transport Pin	1	(see list at end)
11	54327	Top Link Assembly	1	
12				
13	22015008/025	M8x25 Socket Head Cap Screw	24	
14	22067006/030	Ø6x30 Roll Pin	2	
15	61035	Drive Shoe Half	8	
16	61036	Drive Hub	4	
17				
18	RPC620.303070	Cap	16	
19	RPA610.300659	Ram Pin	2	
20	RPC700.300148	Plain Roller c/w Bearings	16	
21				
22	RPF200.035250	Ø35 External Circlip	8	
23	RPGM070.00446	Felt Seal	16	
24	RPGM089.00565	Roller Shield	16	
25	RPGM200.16854	Roller Assembly	5	
26	RPH871.303039	Hydraulic Ram	1	
27	RPM146.303066	Ram Pin	1	
28	RPM146.304845	Conveyor Pivot Pin	2	
29	RPM162.304844	Drive Shaft	2	
30	RPM176.303034	Spacer	4	
31	RPM180.303071	Pivot Bush	16	
32	RPM182.303035	12T 3/4"Pitch Sprocket	4	
33	RPM206.304847	Cover	2	
34	RPT738.600012	3/4"Pitch Duplex Drive Chain	2	
35	RPM176.303064	Spacer (12mm)	1	
36	RPM224.304848	Ram Shield	1	
37				
38	RPW300.303144A	20mm Pitch Web Assembly	1	
	RPW300.303144	28mm Pitch Web Assembly	1	
	RPW300.303144B	32mm Pitch Web Assembly	1	
	RPW300.303145	40mm Pitch Web Assembly	1	
39	RA580.303229	28mm Pitch Web Bar Cover Kit	1	
40	REK215	Ø6 Linch Pin	1	
41	SFT30	Bearing	4	
42				
43	W0166	Ø30 External Circlip	2	
44				
	RPGM200.16854	Roller Assembly Consists Of:		
45	RPM156.303068	Plain Roller	1	
46	RPM180.303067	Spindle	1	
47	RPF200.020175	Ø20 External Circlip	1	
48	63042RS	Bearing	1	
49	W0167	Ø52 Internal Circlip	1	

3.14c

UNISTAR SPARE PARTS

Machines from Serial No UN214

Cross Conveyor Assembly

Assy No 57094

Item	Part No.	Description	Qty.	Remarks
	RPW300.303144A	20mm Pitch Web with Male/Female Joiners (welded) Consists Of:		
51	RPW300.303144A4	Ø11 Joining Rod	1	
52	RPW300.303144A5	20mm Pitch Male Joiner (4 hole)	2	
53	RPW300.303144A6	20mm Pitch Female Joiner (4 hole)	2	
54	RPW300.303144A1	Ø10 Web Rod	371	
55	RPW300.303144A3	Clamp Plate	366	Fitted to alternate rods
56	RPW300.303144A2	Ø5 Rivet (small head)	732	Fitted to alternate rods
57	RPW300.303144A7	Ø5x26 Rivet	16	
58	RPW300.303144A10	Ø5x19 Rivet (large head)	736	Fitted to alternate rods
	RPW300.303144A	20mm Pitch Web with 'F' Type Joiners (pressed steel) Consists Of:		
59	RPW300.303144A8	Ø10 Joining Rod	1	
60	RPW300.303144A9	20mm Pitch 'F' Type Joiner (4 hole)	4	
61				
62	RPM222.304121	Ø10 Web Rod	377	
63	RPGM019.00155	Clamp Plate	746	
64	RPF240.155200	Ø5x20 Rivet	1492	
65	RPW300.303144A7	Ø5x26 Rivet	16	
66				
	RPW300.303144	28mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:		
67	RPM222.101008	Ø10 Joining Rod	1	
	RPW300.303144A4	Ø11 Joining Rod	1	
68	RPM419.252824	28mm Pitch M & F Joiners (2 hole)	2 pairs	
69				
70	RPM222.304121	Ø10 Web Rod	265	
71	RPGM019.00155	Clamp Plate	526	
72	RPF240.150220	Ø5x22 Rivet	1052	
73	RPF240.150250	Ø5x25 Rivet	8	
74				
	RPW300.303144B	32mm Pitch Web with Male/Female Joiners (welded) Consists Of:		
75	RPW300.303144A4	Ø11 Joining Rod	1	
76	RPW300.303144B5	32mm Pitch Male Joiner (2 hole)	2	
77	RPW300.303144B6	32mm Pitch Female Joiner (2 hole)	2	
78	RPW300.303144A1	Ø10 Web Rod	232	
79	RPW300.303144A3	Clamp Plate	460	
80	RPW300.303144A2	Ø5 Rivet	920	
81	RPW300.303144A7	Ø5x26 Rivet	8	
82				
	RPW300.303145	40mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:		
67	RPM222.101008	Ø10 Joining Rod	1	
	RPW300.303144A4	Ø11 Joining Rod	1	
68	RPM419.254024	40mm Pitch M & F Joiners (3 hole)	2 pairs	
69				
70	RPM222.304121	Ø10 Web Rod	186	
71	RPGM019.00155	Clamp Plate	368	

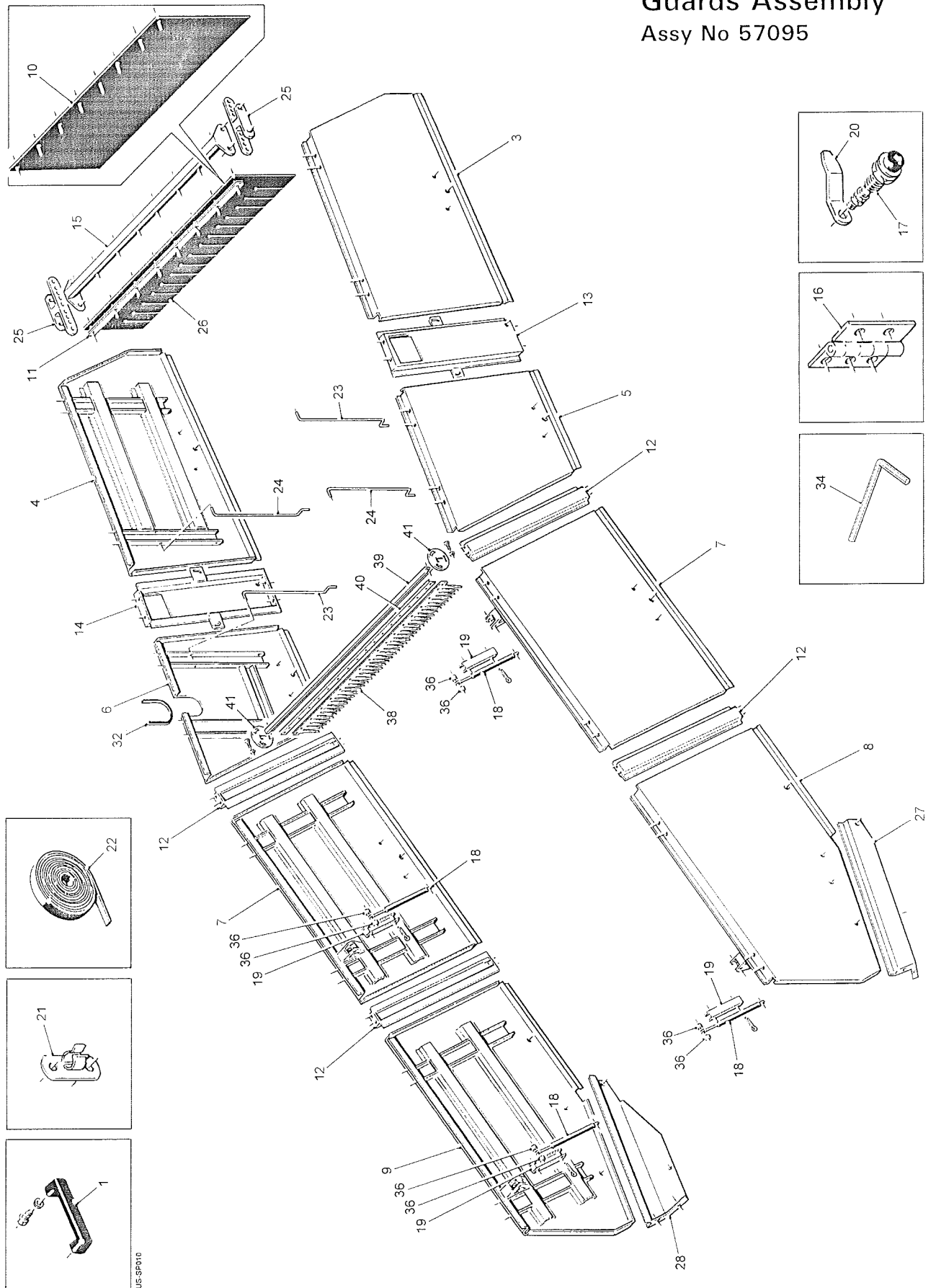
UNISTAR SPARE PARTS**3.14d**

Machines from Serial No UN214

Cross Conveyor Assembly**Assy No 57094**

Item	Part No.	Description	Qty.	Remarks
72	RPF240.150220	Ø5x22 Rivet	736	
73	RPF240.150250	Ø5x25 Rivet	12	
74				
	12506	Roller Assembly Consists Of:		
83	0000300504	Felt Seal	1	
84	11265	Roller Spindle	1	
85	6005RS	Bearing	2	
86	PH407	Seal	1	
87	PH408	Seal	1	
88	PH51AR	Flanged Roller	1	
89	PS843	Circlip	2	

Guards Assembly Assy No 57095



Guard Assembly

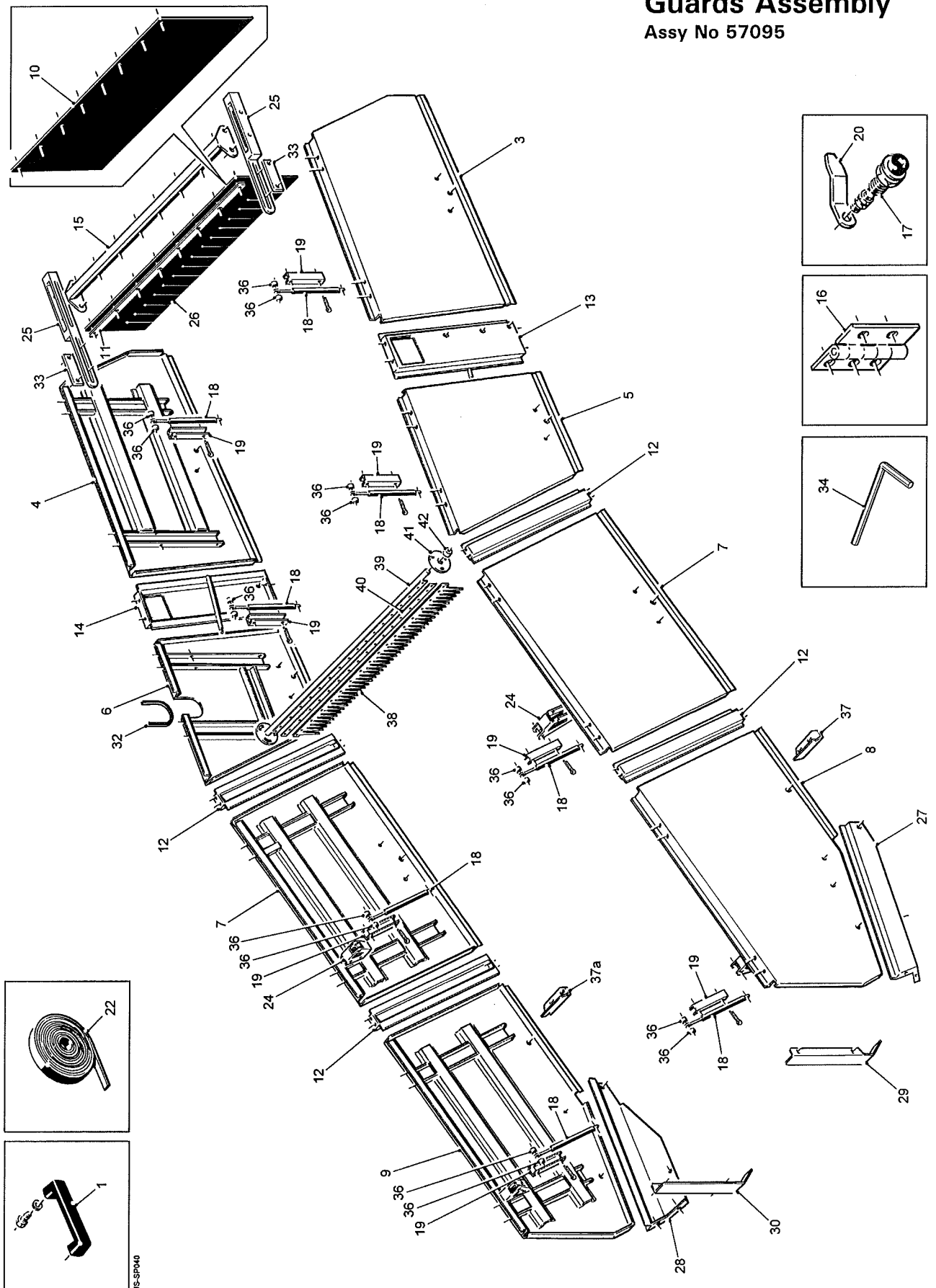
Assy No 57095

Item	Part No.	Description	Qty.	Remarks
1	50047	Guard Handle	8	
2				
3	57071	Guard 4 LH	1	Used with standard rear agitator
	57377	Guard 4 LH	1	Used with hydraulic rear agitator
4	57072	Guard 4 RH	1	
5	57073	Guard 3 LH	1	
6	57074	Guard 3 RH	1	Used without Vari-flow
	57287	Guard 3 RH	1	Used with Vari-flow
7	57075	Guard 2	2	
8	57077	Guard 1 LH	1	
9	57078	Guard 1 RH	1	
10	57079	Rubber Curtain	1	Used without boulder box
11	57080	Clamp Strip	1	
12	57106	Door Post	4	
13	57107	Axle Infill Panel LH	1	
14	57108	Axle Infill Panel RH	1	
15	57187	Curtain Mounting	1	
16	57195	Hinge	16	
17	57199	Guard Lock	10	
18	57200	Gas Strut	4	
19	57201	Strut Stay	4	
20	57219	Lock Arm	10	
21	57220	Stay Spring Clip	4	
22	57221	Black Foam Tape	25m	
23	57231	Guard Stay	2	
24	57232	Guard Stay	2	
25	57288	Mounting Bracket	2	Used with boulder box
26	57299	Rubber Restrictor Curtain	1	Used with boulder box
27	57316	Closing Plate LH	1	
28	57317	Closing Plate RH	1	
29				
30				
31				
32	43227	Edging Trim	0.3m	Used with Vari-flow
33				
34	-	8mm Allen Key	1	
35				
36	SS012010/010	Steel Spacer	8	
37				
	57408	Fence Curtain Assembly Consists Of:		Used without fence roller
38	57374	Curtain Flap	1	
39	57375	Mounting Bracket	1	
40	57376	Clamp Strip	1	
41	57407	Mounting Plate	2	

Machines from Serial No UN141

Guards Assembly

Assy No 57095



3.15a

UNISTAR SPARE PARTS

Machines from Serial No UN141

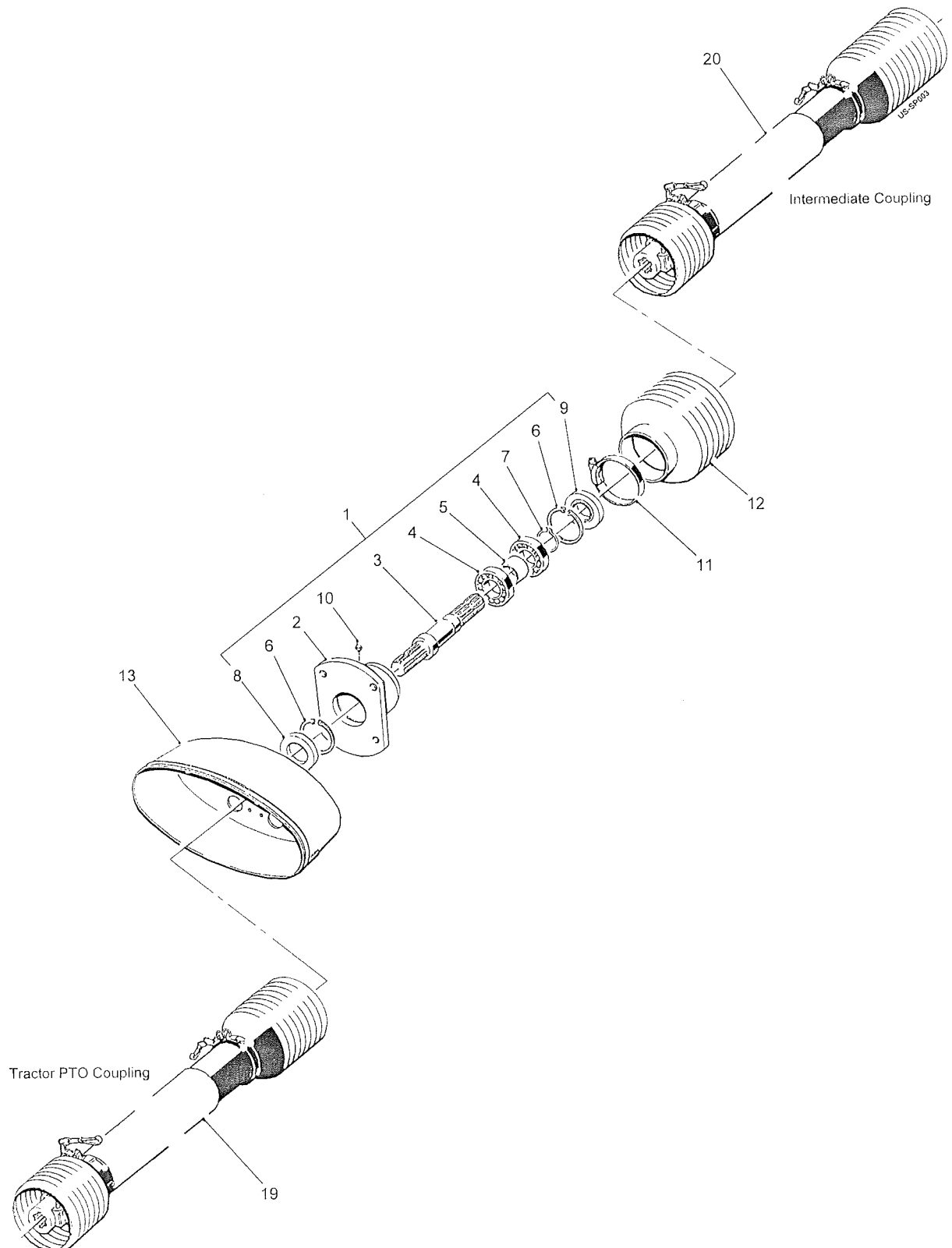
Guard Assembly

Assy No 57095

Item	Part No.	Description	Qty.	Remarks
1	50047	Guard Handle	8	
2				
3	57071	Guard 4 LH	1	Used with standard rear agitator
	57377	Guard 4 LH	1	Used with hydraulic rear agitator
4	57072	Guard 4 RH	1	
5	57073	Guard 3 LH	1	
6	57074	Guard 3 RH	1	Used without Vari-flow
	57287	Guard 3 RH	1	Used with Vari-flow
7	57075	Guard 2	2	
8	57077	Guard 1 LH	1	
9	57078	Guard 1 RH	1	
10	57079	Rubber Curtain	1	Used without boulder box
11	57080	Clamp Strip	1	
12	57106	Door Post	4	
13	57697	Axle Infill Panel LH	1	
14	57698	Axle Infill Panel RH	1	
15	57187	Curtain Mounting	1	
16	57195	Hinge	16	
17	57199	Guard Lock	10	
18	57200	Gas Strut	8	
19	57201	Strut Stay	8	
20	57219	Lock Arm	10	
21				
22	57221	Black Foam Tape	25m	
23				
24	57991	Gas Strut Bracket	2	
25	57288A	Mounting Bracket (part was 57288)	2	Used with boulder box
26	57299	Rubber Restrictor Curtain	1	Used with boulder box
27	57316	Closing Plate LH	1	
28	57317	Closing Plate RH	1	
29	57554	Disc Infill LH	1	1500mm wide machine only
30	57555	Disc Infill RH	1	1500mm wide machine only
31				
32	43227	Edging Trim	0.3m	Used with Vari-flow
33	61101	Retaining Plate	2	
34	-	8mm Allen Key	1	
35				
36	SS012010/010	Steel Spacer	16	
37	61228	Dirt Deflector LH	1	
37a	61229	Dirt Deflector RH	1	
	57408	Fence Curtain Assembly Consists Of:		Used without fence roller
38	57374	Curtain Flap	1	
39	57643	Mounting Bracket	1	
40	57644	Clamp Strip	1	
41	57645	End Plate	1	
42	57835	Spacer	1	

Input Drives

Part of Assy No 57091



Input Drives

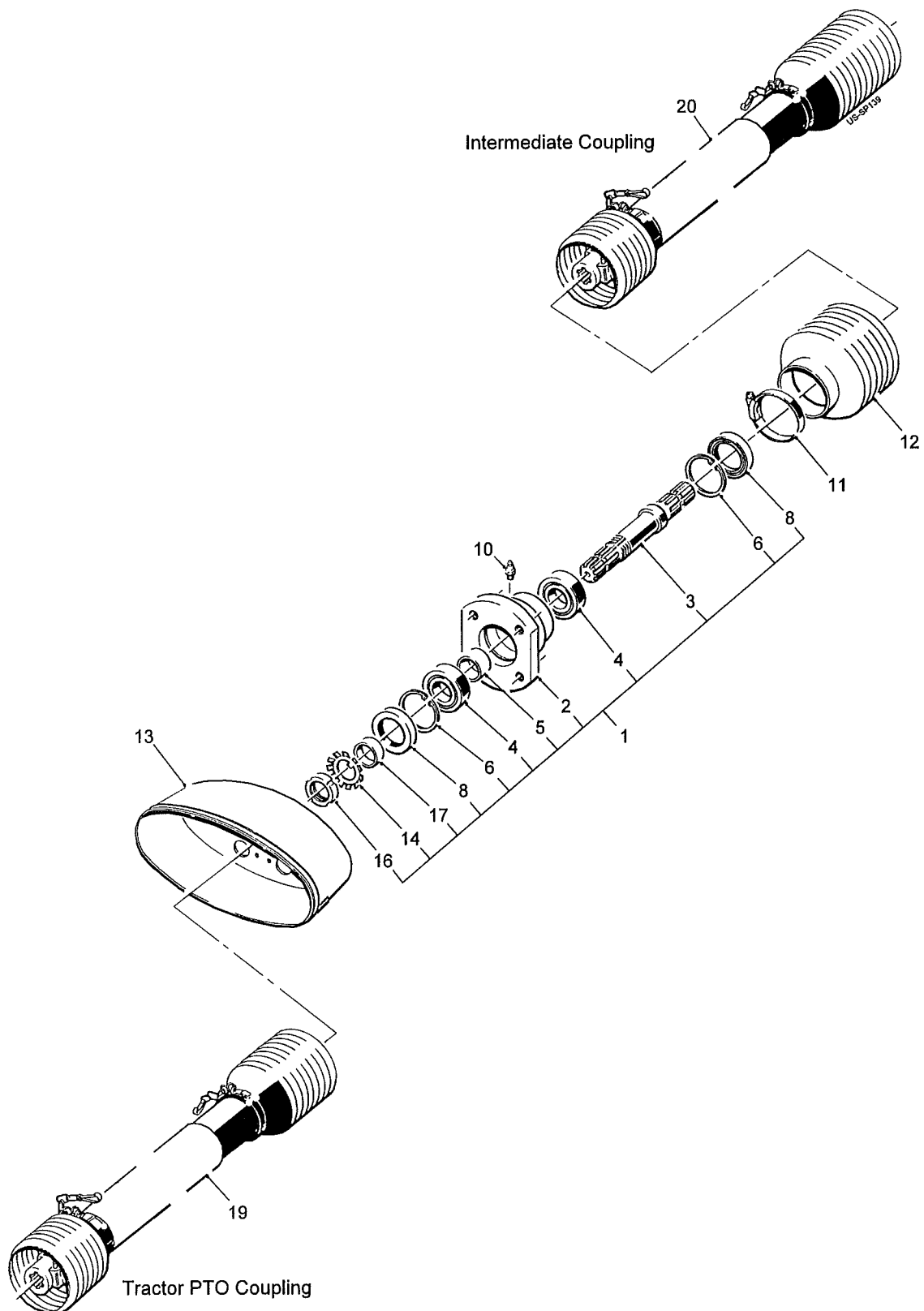
Part of Assy No 57091

Item	Part No.	Description	Qty.	Remarks
1	RPS972	Drive Housing Assembly	1	Part No was RPGMRP200.03014
2	RPA610.306283	Housing	1	
3	RPS787	Splined Shaft (with 2.5mm circlip groove)	1	Part No was RPGMRP037.01302
4	6208	Bearing	2	
5	RPGM060.00659	46x2x37 Spacer	1	
6	W0161	Ø80 Internal Circlip	2	
7	RPF200.040250	Ø40x2.5mm Thick External Circlip	1	Part No was W0162
8	11876/4	50x80x13 Oil Seal	1	
9	RPS200.408013	40x80x13 Oil Seal	1	
10	RPC648.081250	M8 Straight Grease Nipple	1	
11	RPC654.303207	Hose Clip	1	
12	RPGMRPB95.01201	Guard Cone	1	
13	RPT842.306457	PTO Guard Cone (drilled)	1	
14				
15				
16				
17				
18				
19	57055	PTO Drive Coupling Complete	1	
20	57113	Intermediate Drive Coupling Complete	1	

Machines from 2015

Input Drives

Part of Assy No 57091



3.16a**UNISTAR SPARE PARTS**

Machines from 2015

Input Drives

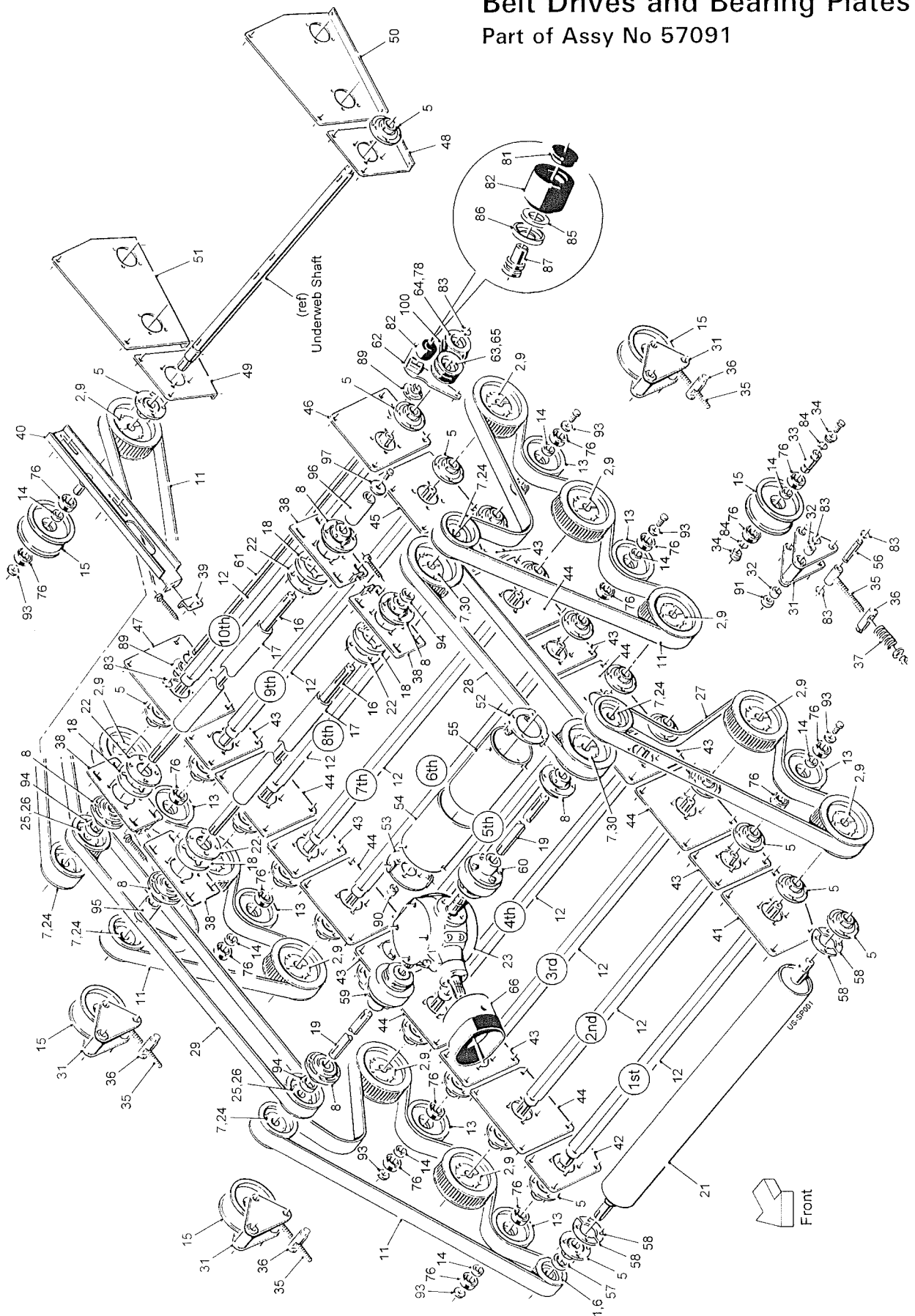
Part of Assy No 57091

Item	Part No.	Description	Qty.	Remarks
1	RPS972	Drive Housing Assembly	1	
2	RPA610.306283	Housing	1	
3	RPS787B	Splined Shaft	1	
4	6208	Bearing	2	
5	RPGM060.00659	Spacer (37mm)	1	
6	W0161	Ø80 Internal Circlip	2	
7				
8	11876/4	Oil Seal (50x80x13)	2	
9				
10	RPC648.081250	M8 Straight Grease Nipple	1	
11	RPC654.303207	Hose Clip	1	
12	RPGMRPB95.01201	Guard Cone	1	
13	RPT842.306457	PTO Guard Cone (drilled)	1	
14	RPF284.140000	Lock Washer	1	
15				
16	45038	M40 Lock Nut	1	
17	61234	Spacer (20mm)	1	
18				
19	57055	PTO Drive Coupling Complete	1	
20	57113	Intermediate Drive Coupling Complete	1	

Machines prior to Serial No UN104

Belt Drives and Bearing Plates

Part of Assy No 57091



3.17a

UNISTAR SPARE PARTS

Machines prior to Serial No UN104

Belt Drives and Bearing Plates

Part of Assy No 57091

Item	Part No.	Description	Qty.	Remarks
1	33154	Taperlock Bush (2517-45)	1	
2	33156	Taperlock Bush (3525-45)	11	
3				
4				
5	57002	Bearing	22	
6	57003	30T Pulley	1	
7	57006	Taperlock Bush (3020-50)	7	
8	57283	Bearing	6	
9	57009	56T Pulley	11	
10				
11	57013	Drive Belt (4578mm)	4	
12	57037	Star Shaft	10	
13	57042	Idler Pulley	7	
14	57043	Spacer (16mm)	12	
15	57044	Tensioner Pulley	5	
16	57048	Lay Shaft	2	
17	57049	Plastic Guard Tube	2	
18	57051	Spacer Disc	4	
19	57060	Half Shaft	2	
20				
21	57068	Front Roller	1	
22	57070	Guard Tube Support Disc	4	
23	57098	Gearbox Assembly	1	
24	57100	40T Pulley	5	
25	57101	Taperlock Bush (2517-50)	2	
26	57102	40T Pulley	2	
27	57103	Drive Belt (3500mm)	1	
28	57104	Drive Belt (2800mm)	1	
29	57105	Drive Belt (3500mm)	1	
30	57114	48T Pulley	2	
31	57128	Tensioner Arm	4	
32	57129	Plastic Bush	8	
33	57130	Tensioner Shaft	4	
34	57131	Tensioner Bush	8	
35	57132	Tensioner Rod	4	
36	57134	Tensioner Trunnion	4	
37	57136	Compression Spring	4	
38	57137	Lay Shaft Adjuster Plate	4	
39	57138	Plate	1	
40	57139	Rear Tensioner Plate	1	
41	57141	Bearing Plate	1	
42	57142	Bearing Plate	1	
43	57143	Bearing Plate	8	
44	57144	Bearing Plate	7	
45	57145	Bearing Plate	1	
46	57146	Bearing Plate	1	
47	57147	Bearing Plate	1	
48	57148	LH Bearing Plate	1	
49	57149	RH Bearing Plate	1	
50	57150	LH Bearing Plate	1	
51	57151	RH Bearing Plate	1	
52	57155	Guard Outer Support	2	
53	57156	Guard Inner Support	2	
54	57157	Clutch Guard	2	
55	57158	Plastic Half Shaft Guard	2	

UNISTAR SPARE PARTS**3.17b**

Machines prior to Serial No UN104

Belt Drives and Bearing Plates

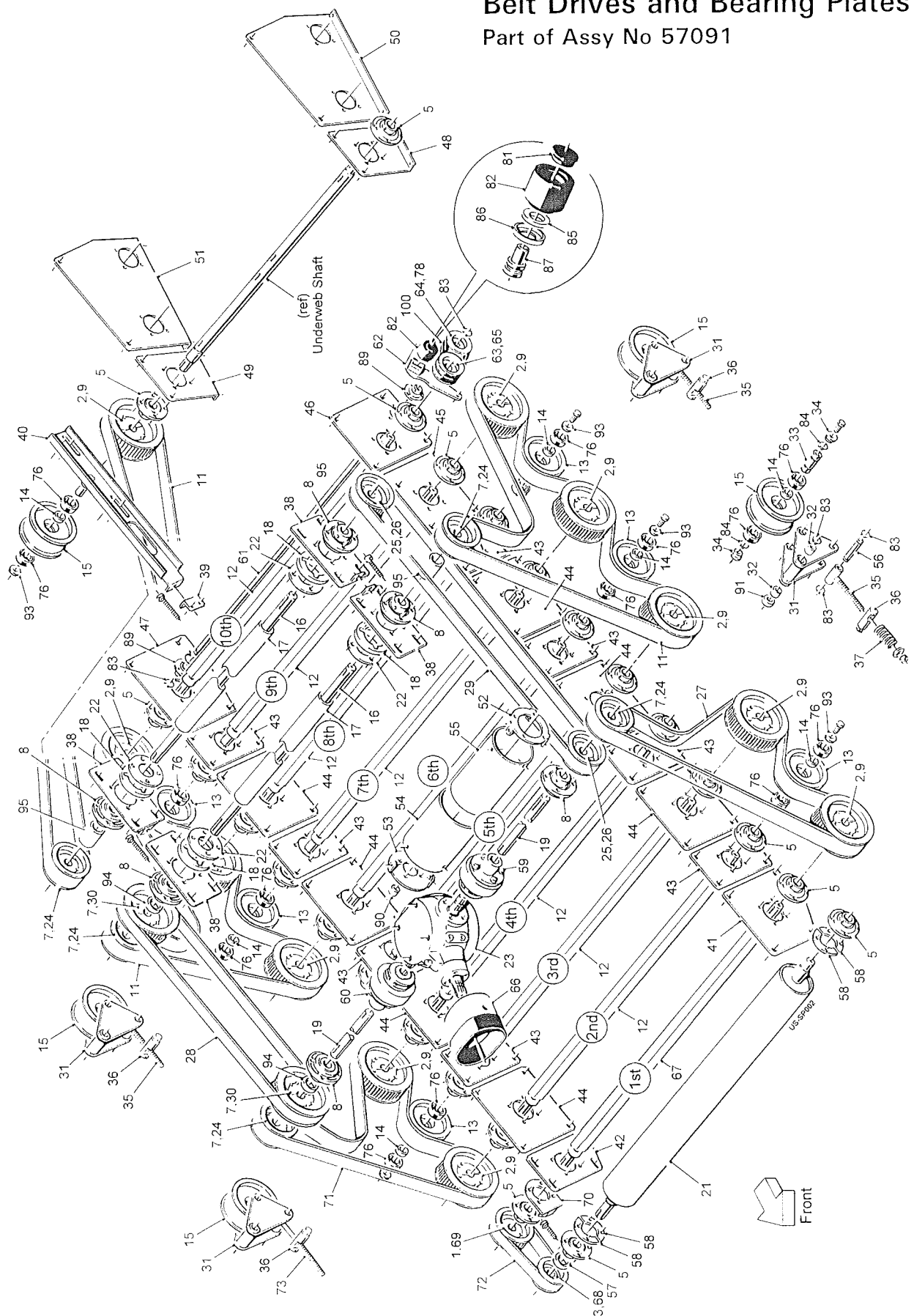
Part of Assy No 57091

Item	Part No.	Description	Qty.	Remarks
56	57161	Tensioner Pin	4	
57	57164	Spacer (8mm)	1	
58	57165	Half Spacer	4	
59	57179	1700 NM Auto Clutch Complete	1	
60	57180	2400 NM Auto Clutch Complete	1	
61	57226	Fence Roller	1	
62	57227	Tensioner Bracket	1	
63	57228	Locking Bush	1	
64	57229	Pulley	1	
65	57230	Pulley	1	
66	57238	PTO Guard	1	
67				
68				
69				
70				
71				
72				
73				
74				
75				
76	62072RS	Bearing	24	
77				
78	HER09680	Taperlock Bush (1610-25)	1	
79				
80				
81	RPC620.303070	Cap	1	
82	RPC700.300148	Support Roller c/w Bearings	1	
83	RPF200.025200	Ø25 External Circlip	14	
84	RPF200.035250	Ø35 External Circlip	8	
85	RPGM070.00446	Felt Seal	1	
86	RPGM089.00565	Dust Shield	1	
87	RPM180.303071	Pivot Bush	1	
88				
89	SLFE25	Bearing	2	
90	SS025011/015	Steel Spacer	6	
91	SS035026/013	Steel Spacer	4	
92				
93	SS045017/006	Steel Spacer	8	
94	SS060054/010	Steel Spacer	3	
95	SS060054/086	Steel Spacer	1	
96	SS060054/139	Steel Spacer	1	
97	SS065017/006	Steel Spacer	1	
98				
99				
100	VB90	V' Belt	2	

Machines from Serial No UN104

Belt Drives and Bearing Plates

Part of Assy No 57091



3.17a

UNISTAR SPARE PARTS

Machines from Serial No UN104

Belt Drives and Bearing Plates

Part of Assy No 57091

Item	Part No.	Description	Qty.	Remarks
1	33154	Taperlock Bush (2517-45)	1	
2	33156	Taperlock Bush (3525-45)	11	
3	33162	Taperlock Bush (2012-45)	1	
4				
5	57002	Bearing	22	
6				
7	57006	Taperlock Bush (3020-50)	7	
8	57283	Bearing	6	
9	57009	56T Pulley	11	
10				
11	57013	Drive Belt (4578mm)	3	
12	57037	Star Shaft	9	
13	57042	Idler Pulley	6	
14	57043	Spacer (16mm)	12	
15	57044	Tensioner Pulley	5	
16	57048	Lay Shaft	2	
17	57049	Plastic Guard Tube	2	
18	57051	Spacer Disc	4	
19	57060	Half Shaft	2	
20				
21	57315	Front Roller	1	(1600mm wide only)
	57328	Front Roller	1	(1500mm wide only)
22	57070	Guard Tube Support Disc	4	
23	57098	Gearbox Assembly	1	
24	57100	40T Pulley	5	
25	57101	Taperlock Bush (2517-50)	2	
26	57102	40T Pulley	2	
27	57103	Drive Belt (3500mm)	1	
28	57104	Drive Belt (2800mm)	1	
29	57105	Drive Belt (3500mm)	1	
30	57114	48T Pulley	2	
31	57128	Tensioner Arm	4	
32	57129	Plastic Bush	8	
33	57130	Tensioner Shaft	4	
34	57131	Tensioner Bush	8	
35	57132	Tensioner Rod (short)	3	
36	57134	Tensioner Trunnion	4	
37	57136	Compression Spring	4	
38	57137	Lay Shaft Adjuster Plate	4	
39	57138	Plate	1	
40	57139	Rear Tensioner Plate	1	
41	57310	Bearing Plate	1	
42	57311	Bearing Plate	1	
43	57143	Bearing Plate	8	
44	57144	Bearing Plate	7	
45	57145	Bearing Plate	1	
46	57146	Bearing Plate	1	
47	57147	Bearing Plate	1	
48	57148	LH Bearing Plate	1	
49	57149	RH Bearing Plate	1	
50	57150	LH Bearing Plate	1	
51	57151	RH Bearing Plate	1	
52	57155	Guard Outer Support	2	
53	57156	Guard Inner Support	2	
54	57157	Clutch Guard	2	

UNISTAR SPARE PARTS

3.17b

Machines from Serial No UN104

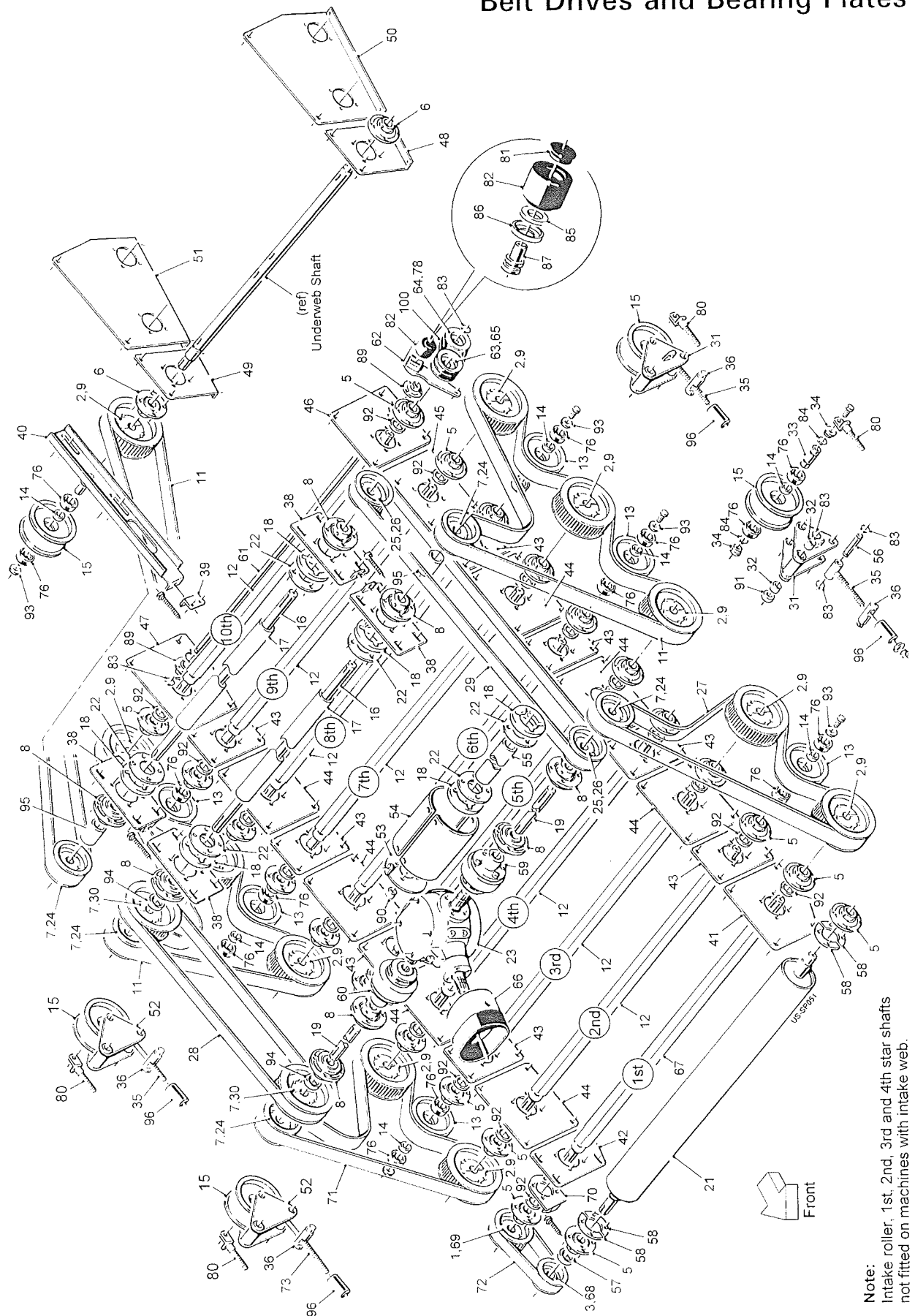
Belt Drives and Bearing Plates

Part of Assy No 57091

Item	Part No.	Description	Qty.	Remarks
55	57158	Plastic Half Shaft Guard	2	
56	57161	Tensioner Pin	4	
57	57164	Spacer (8mm)	1	
58	57165	Half Spacer	4	
59	57179	1700 NM Auto Clutch Complete	1	
60	57402	2750 NM Auto Clutch Complete	1	Prior to Ser No. UN120 was 57180
61	57226	Fence Roller	1	Used with fence roller option only
62	57227	Tensioner Bracket	1	Used with fence roller option only
63	57228	Locking Bush	1	Used with fence roller option only
64	57229	Pulley	1	Used with fence roller option only
65	57230	Pulley	1	Used with fence roller option only
66	57238	PTO Guard	1	
67	57307	1st Star Shaft	1	
68	58066	28T Pulley (55mm wide)	1	Supercedes 57308
69	58082	38T Pulley (55mm wide)	1	Supercedes 57309
70	57312	Tensioner Plate	1	
71	57313	Drive Belt	1	
72	57401	Drive Belt (55mm wide)	1	Supercedes 57314
73	57356	Tensioner Rod (long)	1	
74				
75				
76	62072RS	Bearing	24	
77				
78	HER09680	Taperlock Bush (1610-25)	1	Used with fence roller option only
79				
80				
81	RPC620.303070	Cap	1	Used with fence roller option only
82	RPC700.300148	Support Roller c/w Bearings	1	Used with fence roller option only
83	RPF200.025200	Ø25 External Circlip	12	Qty x14 with fence roller option
84	RPF200.035250	Ø35 External Circlip	8	
85	RPGM070.00446	Felt Seal	1	Used with fence roller option only
86	RPGM089.00565	Dust Shield	1	Used with fence roller option only
87	RPM180.303071	Pivot Bush	1	Used with fence roller option only
88				
89	SLFE25	Bearing	2	Used with fence roller option only
90	SS025011/015	Steel Spacer	6	
91	SS035026/013	Steel Spacer	4	
92				
93	SS045017/006	Steel Spacer	8	
94	SS060054/010	Steel Spacer	2	
95	SS060054/086	Steel Spacer	2	
96				
97				
98				
99				
100	VB90	V' Belt	2	Used with fence roller option only

Machines from Serial No UN141

Belt Drives and Bearing Plates



3.17a

UNISTAR SPARE PARTS

Machines from Serial No UN141

Belt Drives and Bearing Plates

Item	Part No.	Description	Qty.	Remarks
1	33154	Taperlock Bush (2517-45)	1	
2	33156	Taperlock Bush (3525-45)	11	
3	33162	Taperlock Bush (2012-45)	1	
4				
5	MFC45	Bearing	22	
6	57002	Bearing	2	
7	57006	Taperlock Bush (3020-50)	7	
8	57283	Bearing	8	
9	57009	56T Pulley	11	
10				
11	57013	Drive Belt (4578mm)	3	
12	57037	Star Shaft	9	
13	57042	Idler Pulley	6	
14	57043	Spacer (16mm)	12	
15	57044	Tensioner Pulley	5	
16	57048	Lay Shaft	2	
17	57049	Plastic Guard Tube	2	
18	57051	Spacer Disc	8	
19	57060	Half Shaft	2	
20				
21	57315	Front Roller	1	(1600mm wide only)
	57328	Front Roller	1	(1500mm wide only)
22	57070	Guard Tube Support Disc	8	
23	57098	Gearbox Assembly	1	
24	57100	40T Pulley	5	
25	57101	Taperlock Bush (2517-50)	2	
26	57102	40T Pulley	2	
27	57103	Drive Belt (3500mm)	1	
28	57104	Drive Belt (2800mm)	1	
29	57105	Drive Belt (3500mm)	1	
30	57114	48T Pulley	2	
31	57128LH	Tensioner Arm	2	
32	57129	Plastic Bush	8	
33	57130	Tensioner Shaft	4	
34	57131	Tensioner Bush	8	
35	57132	Tensioner Rod (short)	3	
36	57134	Tensioner Trunnion	4	
37				
38	57137	Lay Shaft Adjuster Plate	4	
39	57138	Plate	1	
40	57139	Rear Tensioner Plate	1	
41	57671	Bearing Plate	1	
42	57672	Bearing Plate	1	
43	57673	Bearing Plate	8	
44	57674	Bearing Plate	7	
45	57675	Bearing Plate	1	
46	57676	Bearing Plate	1	
47	57677	Bearing Plate	1	
48	57148	LH Bearing Plate	1	
49	57149	RH Bearing Plate	1	
50	57150	LH Bearing Plate	1	
51	57151	RH Bearing Plate	1	
52	57128RH	Tensioner Arm RH		
53	57704	Guard Inner Support	2	
54	57629	Clutch Guard Half	4	

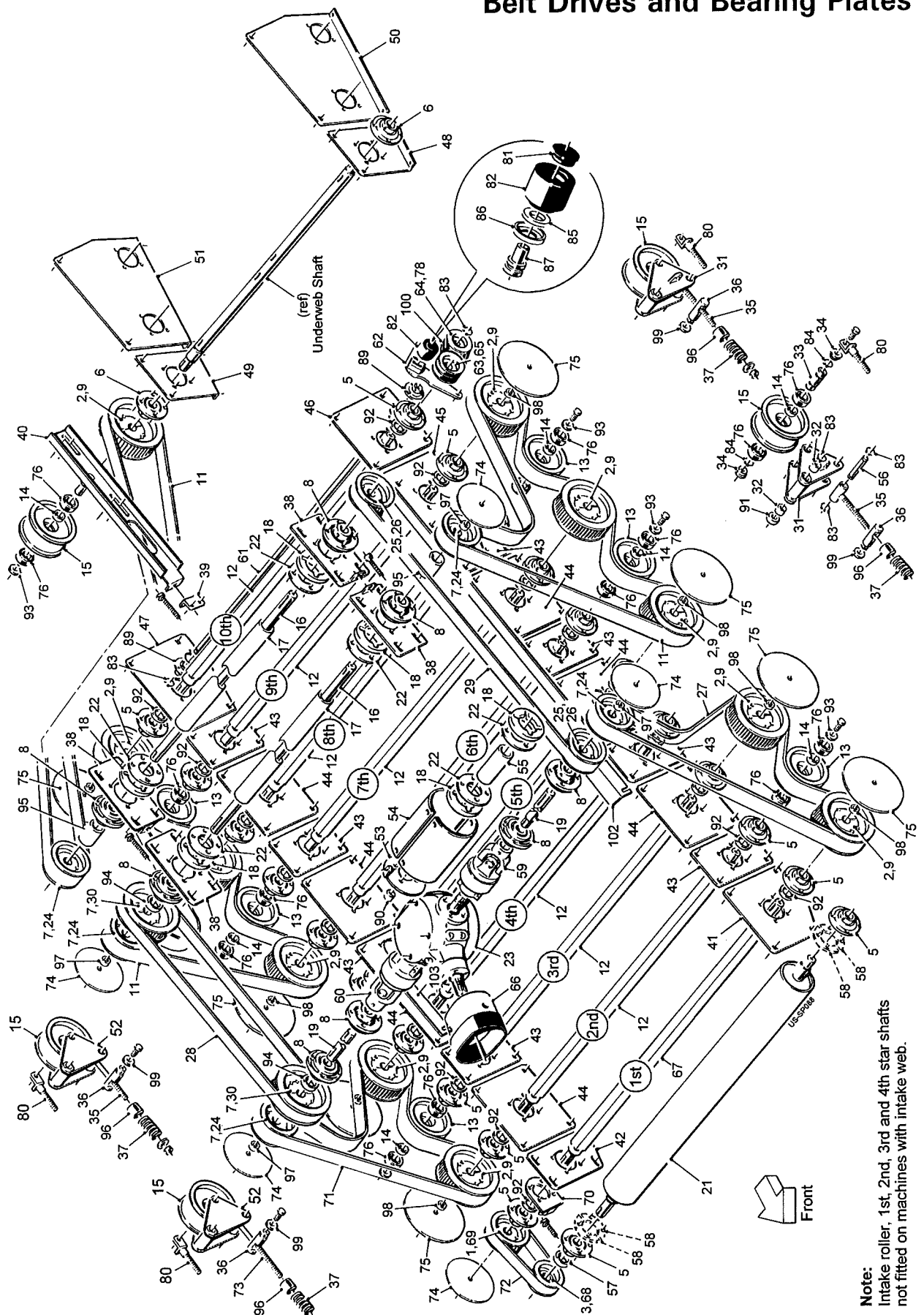
Machines from Serial No UN141

Belt Drives and Bearing Plates

Item	Part No.	Description	Qty.	Remarks
55	57682	Guard Tube	2	
56	57161	Tensioner Pin	4	
57	57164	Spacer (8mm)	1	
58	57165	Half Spacer	4	
59	57179	1700 NM Auto Clutch Complete	1	
60	57402	2750 NM Auto Clutch Complete	1	
61	57226	Fence Roller	1	Used with fence roller option only
62	57227	Tensioner Bracket	1	Used with fence roller option only
63	57228	Locking Bush	1	Used with fence roller option only
64	57229	Pulley	1	Used with fence roller option only
65	57230	Pulley	1	Used with fence roller option only
66	57238	PTO Guard	1	
67	57307	1st Star Shaft	1	
68	58066	28T Pulley (55mm wide)	1	
69	58082	38T Pulley (55mm wide)	1	
70	57718	Tensioner Plate	1	
71	57313	Drive Belt	1	
72	57401	Drive Belt (55mm wide)	1	
73	57356	Tensioner Rod (long)	1	Used with intake roller & stars only
	57132	Tensioner Rod (long)	1	Used with intake web only
74				
75				
76	62072RS	Bearing	24	
77				
78	HER09680	Taperlock Bush (1610-25)	1	Used with fence roller option only
79				
80	RPA610.304444	Adjuster	4	
81	RPC620.303070	Cap	1	Used with fence roller option only
82	RPC700.300148	Support Roller c/w Bearings	1	Used with fence roller option only
83	RPF200.025200	Ø25 External Circlip	12	Qty x14 with fence roller option
84	RPF200.035250	Ø35 External Circlip	8	
85	RPGM070.00446	Felt Seal	1	Used with fence roller option only
86	RPGM089.00565	Dust Shield	1	Used with fence roller option only
87	RPM180.303071	Pivot Bush	1	Used with fence roller option only
88				
89	SLFE25	Bearing	2	Used with fence roller option only
90	SS025011/015	Steel Spacer	6	
91	SS035026/013	Steel Spacer	4	
92	SS051046/005	Steel Spacer	20	
93	SS045017/006	Steel Spacer	8	
94	SS060054/010	Steel Spacer	2	
95	SS060054/086	Steel Spacer	2	
96	SS030017/070	Steel Spacer	4	
97				
98				
99				
100	VB90	V' Belt	2	Used with fence roller option only

Machines from Serial No UN158

Belt Drives and Bearing Plates



3.17a**UNISTAR SPARE PARTS**

Machines from Serial No UN158

Belt Drives and Bearing Plates

Item	Part No.	Description	Qty.	Remarks
1	33154	Taperlock Bush (2517-45)	1	
2	33156	Taperlock Bush (3525-45)	11	
3	33162	Taperlock Bush (2012-45)	1	
4				
5	MFC45	Bearing	22	
6	57002	Bearing	2	
7	57006	Taperlock Bush (3020-50)	7	
8	57283	Bearing	8	
9	57009	56T Pulley	11	
10				
11	57013	Drive Belt (4578mm)	3	
12	57037	Star Shaft	9	
13	57042	Idler Pulley	6	
14	57043	Spacer (16mm)	12	
15	57044	Tensioner Pulley	5	
16	57048	Lay Shaft	2	
17	57049	Plastic Guard Tube	2	
18	57051	Spacer Disc	8	
19	57770	Half Shaft	2	
20				
21	57315	Front Roller	1	(1600mm wide only)
	57328	Front Roller	1	(1500mm wide only)
22	57070	Guard Tube Support Disc	8	
23	57098	Gearbox Assembly	1	
24	57100	40T Pulley	5	
25	57101	Taperlock Bush (2517-50)	2	
26	57102	40T Pulley	2	
27	57103	Drive Belt (3500mm)	1	
28	57104	Drive Belt (2800mm)	1	
29	57105	Drive Belt (3500mm)	1	
30	57114	48T Pulley	2	
31	57128LH	Tensioner Arm	2	
32	57129	Plastic Bush	8	
33	57130	Tensioner Shaft	4	
34	57131	Tensioner Bush	8	
35	57132	Tensioner Rod (short)	3	
36	57134	Tensioner Trunnion	4	
37	57136	Spring	4	
38	57137	Lay Shaft Adjuster Plate	4	
39	57138	Plate	1	
40	57139	Rear Tensioner Plate	1	
41	57671	Bearing Plate	1	
42	57672	Bearing Plate	1	
43	57673	Bearing Plate	8	
44	57674	Bearing Plate	7	
45	57675	Bearing Plate	1	
46	57676	Bearing Plate	1	
47	57677	Bearing Plate	1	
48	57148A	LH Bearing Plate	1	Prior to 2015 was 57148
49	57149A	RH Bearing Plate	1	Prior to 2015 was 57149
50	57150	LH Bearing Plate	1	
51	57151	RH Bearing Plate	1	
52	57128RH	Tensioner Arm RH		
53	57704	Guard Inner Support	2	
54	57878	Clutch Guard Half	4	

Machines from Serial No UN158

Belt Drives and Bearing Plates

Item	Part No.	Description	Qty.	Remarks
55	57766	Guard Tube	2	
56	57161	Tensioner Pin	4	
57	57164	Spacer (8mm)	1	
58	57165	Half Spacer	4	Used prior to 2015 only
59	57758	1800 NM Friction Clutch Complete	1	
60	57757	2700 NM Friction Clutch Complete	1	
61	57226	Fence Roller	1	Used with fence roller option only
62	57227	Tensioner Bracket	1	Used with fence roller option only
63	57228	Locking Bush	1	Used with fence roller option only
64	57229	Pulley	1	Used with fence roller option only
65	57230	Pulley	1	Used with fence roller option only
66	57238	PTO Guard	1	
67	57307	1st Star Shaft	1	
68	58066	28T Pulley (55mm wide)	1	
69	58082	38T Pulley (55mm wide)	1	
70	57718	Tensioner Plate	1	
71	57313	Drive Belt	1	
72	57401	Drive Belt (55mm wide)	1	
73	57356	Tensioner Rod (long)	1	Used with intake roller & stars only
	57132	Tensioner Rod (long)	1	Used with intake web only
74	57759	Ø220 Pulley Flange	5	
75	57760	Ø275 Pulley Flange	8	
76	62072RS	Bearing	24	
77				
78	HER09680	Taperlock Bush (1610-25)	1	Used with fence roller option only
79				
80	RPA610.304444	Adjuster	4	
81	RPC620.303070	Cap	1	Used with fence roller option only
82	RPC700.300148	Support Roller c/w Bearings	1	Used with fence roller option only
83	RPF200.025200	Ø25 External Circlip	12	Qty x14 with fence roller option
84	RPF200.035250	Ø35 External Circlip	8	
85	RPGM070.00446	Felt Seal	1	Used with fence roller option only
86	RPGM089.00565	Dust Shield	1	Used with fence roller option only
87	RPM180.303071	Pivot Bush	1	Used with fence roller option only
88				
89	SLFE25	Bearing	2	Used with fence roller option only
90	SS025011/015	Steel Spacer	6	
91	SS035026/013	Steel Spacer	4	
92	SS051046/005	Steel Spacer	20	
93	SS045017/006	Steel Spacer	8	
94	SS060054/010	Steel Spacer	2	
95	SS060054/086	Steel Spacer	2	
96	SS030017/030	Steel Spacer	4	
97	SS030017/023	Steel Spacer	4	
98	SS030017/017	Steel Spacer	8	
99	SS040011/003	Steel Spacer	4	
100	VB90	V' Belt	2	Used with fence roller option only
101				
102	57900	Infill Panel	1	
103	57901	Infill Panel	1	

Hydraulics

Assy No 57096

Item	Part No.	Description	Qty.	Remarks
1	10128	3/8"BSP MF Swivel Adaptor	2	
2	10140	1/2"BSP Male Probe	2	
3	10466	3/8"BSP Bulkhead Adaptor	5	
4				
5				
6	11115	3/4"BSP M M Adaptor	2	
7	11123	3/4"BSP Dowty Seal	2	
8	11124	1/2"BSP Dowty Seal	10	
9	11125	3/8"BSP Dowty Seal	8	
10	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
11	11337	1/4"BSP Dowty Seal	1	
12				
13				
14				
15	12315	1/2"BSP M M Adaptor	2	
16	12316	1/4"BSP M M Adaptor	1	
17	12321	1/2"BSP Bulkhead Adaptor	2	
18				
19				
20	23139	3/8"BSP M M M Tee	1	
21				
22	27388	1/2"BSPx15L Male Stud Coupling	2	
23	27459	M18x1/2"BSP M M Adaptor	2	
24	27461	M18 Dowty Seal	9	
25	27904	M22x3/4"BSP M M Adaptor	2	
26				
27				
28	31167	M22 Dowty Seal	3	
29				
30	37104	M16 Dowty Seal	2	
31	37599	M18x3/8"BSP M M Adaptor	7	
32				
33	41401	Pipe Clamp (15-15)	3	
34	43207	1/2"Hose Assembly (2700mm)	1	
35				
36	44207	M14x1/4"BSP M M Adaptor	1	
37	44208	M14 Dowty Seal	1	
38				
39	46859	Pressure Filter Assembly	1	Element only 37770/1
40	46939	3/8"BSP F M M Tee	1	
41				
42				
43				
44				
45	57084	Valve Cover Plate	1	
46	57085	Valve Bank Assembly	1	(see list at end)
47	57115	Check Valve & Banjo Assembly	1	
48	57208	Valve Mounting Plate	1	
49	57224	Pipe Clamp (22-22)	1	
50	57225	Pipe Clamp Plate	1	
51				
52				
53				
54	60267	3/4"Hose Assembly (6070mm)	1	
55	60268	3/4"Hose Assembly (3200mm)	1	

Hydraulics

Assy No 57096

Item	Part No.	Description	Qty.	Remarks
56	60269	3/4"Hose Assembly (9100mm)	1	
57	60270	1/4"Hose Assembly (9050mm)	1	
58	60273	1/2"Hose Assembly (1970mm)	1	
59	60275	3/8"Hose Assembly (510mm)	2	
60	60276	3/8"Hose Assembly (3560mm)	1	
61	60277	3/8"Hose Assembly (1760mm)	1	
62	60278	3/8"Hose Assembly (660mm)	2	
63	60279	3/8"Hose Assembly (760mm)	1	
64	60280	3/8"Hose Assembly (510mm)	1	
65	60281	3/8"Hose Assembly (560mm)	1	
66	60282	3/8"Hose Assembly (3660mm)	2	
67	60283	3/8"Hose Assembly (6960mm)	2	
68	60284	Ø15 Steel Pipe Assembly	1	
69	60285	Ø15 Steel Pipe Assembly	1	
70	60286	1/4"BSP Male Probe	1	
71	60288	3/8"Hose Assembly (2970mm)	1	
72	60292	1/2"Hose Assembly (2600mm)	1	
73	60293	1/2"Hose Assembly (1900mm)	1	
74	60294	1/2"Hose Assembly (3700mm)	1	
75	60321	3/8"Hose Assembly (1100mm)	1	
76	60322	3/8"Hose Assembly (3000mm)	1	
77	60326	M22 Mx3/8"BSP FM Swivel Adaptor	1	
78				
79				
80				
81				
82				
83				
84				
85				
86	KA17102	3/8"BSP Adjustable Restrictor Valve	2	
87				
88	RPC654.308051	Pipe Clamp (18-18)	3	
89	RPC654.308052	Pipe Clamp Plate	6	
90				
91				
92	RPGMB92.04031	Safety Lock Valve	1	
93	RPH522.100122	Straight Double Standpipe Coupling	2	
94	RPH572.118122	12L Bulkhead Elbow	2	
95	RPH700.170616	M16x3/8"BSP M M Adaptor	2	
96				
97				
98				
99				
100				
101				
102	UC25	1/2"BSPx3/8"BSP M M Adaptor	4	
103	UC31A	3/8"BSP M M Adaptor	6	
	57085	Valve Bank Assembly Consists Of:		
104	57085/2	End Plate	1	
105	57085/6	'RH Axle Level' Section	1	
106	57085/6	'LH Axle Level' Section	1	
107	57085/3	'Conveyor Side Shift' Section	1	
108	46285/10	'Axle Steer' Section	1	

Hydraulics

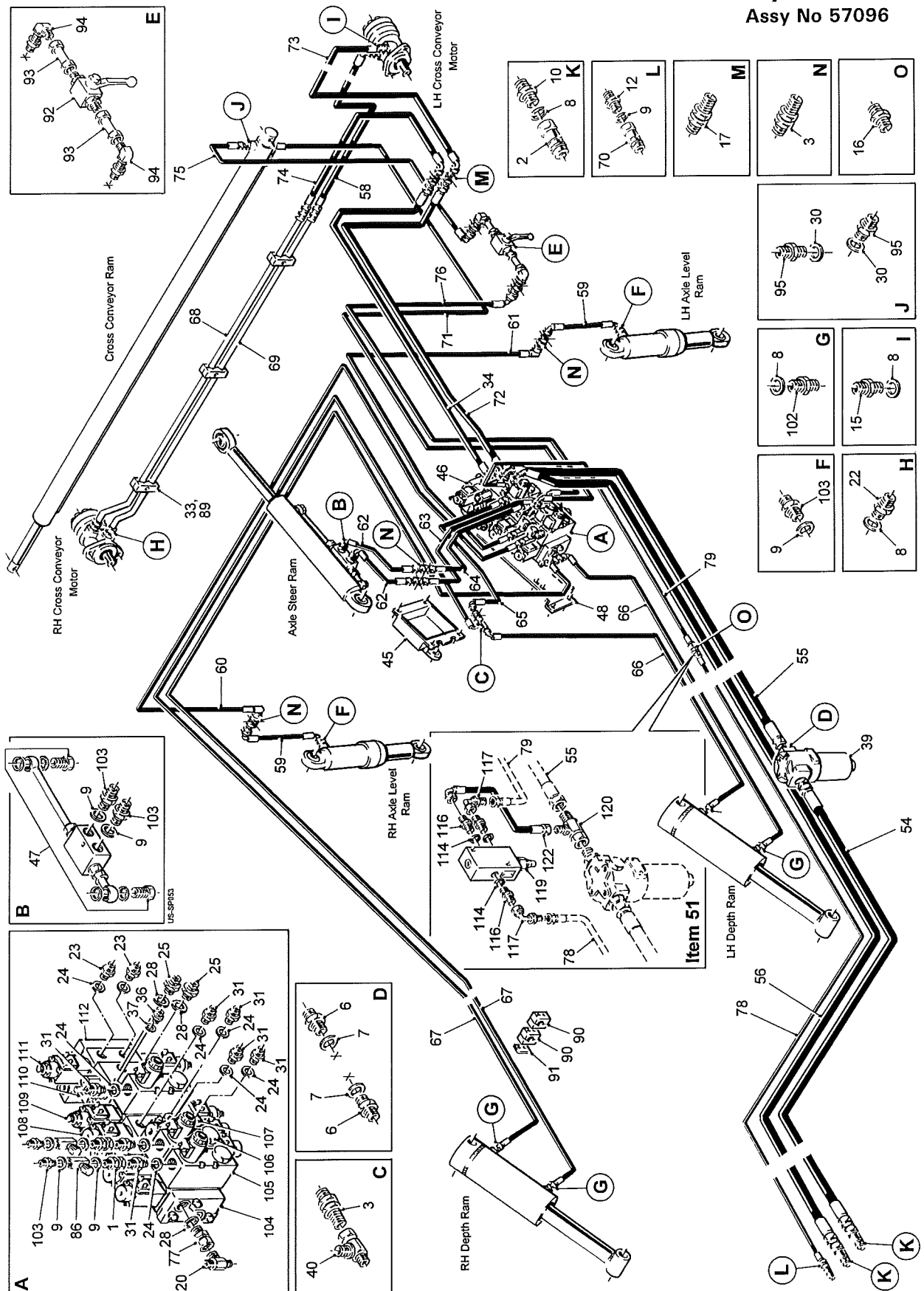
Assy No 57096

Item	Part No.	Description	Qty.	Remarks
109	57085/7	'Share Depth' Section	1	
110	46285/4	Inlet Section	1	
111	57085/5	'Cross Conveyor Motors' Section	1	
112	57085/2	End Plate	1	

Machines from Serial No UN141

Hydraulics

Assy No 57096



3.18a**UNISTAR SPARE PARTS**

Machines from Serial No UN141

Hydraulics

Assy No 57096

Item	Part No.	Description	Qty.	Remarks
1	10128	3/8"BSP MF Swivel Adaptor	2	
2	10140	1/2"BSP Male Probe	2	
3	10466	3/8"BSP Bulkhead Adaptor	5	
4				
5				
6	11115	3/4"BSP M M Adaptor	2	
7	11123	3/4"BSP Dowty Seal	2	
8	11124	1/2"BSP Dowty Seal	10	
9	11125	3/8"BSP Dowty Seal	9	
10	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
11				
12	11336	1/4"BSP x3/8"BSP M M Adaptor	1	
13				
14				
15	12315	1/2"BSP M M Adaptor	2	
16	12316	1/4"BSP M M Adaptor	1	
17	12321	1/2"BSP Bulkhead Adaptor	2	
18				
19				
20	23139	3/8"BSP M M M Tee	1	
21				
22	27388	1/2"BSPx15L Male Stud Coupling	2	
23	27459	M18x1/2"BSP M M Adaptor	2	
24	27461	M18 Dowty Seal	9	
25	27904	M22x3/4"BSP M M Adaptor	2	
26				
27				
28	31167	M22 Dowty Seal	3	
29				
30	37104	M16 Dowty Seal	2	
31	37599	M18x3/8"BSP M M Adaptor	7	
32				
33	41401	Pipe Clamp (15-15)	3	
34	43207	1/2"Hose Assembly (2700mm)	1	
35				
36	44207	M14x1/4"BSP M M Adaptor	1	
37	44208	M14 Dowty Seal	1	
38				
39	46859	Pressure Filter Assembly	1	Element only 37770/1
40	46939	3/8"BSP F M M Tee	1	
41				
42				
43				
44				
45	57084	Valve Cover Plate	1	
46	57085	Valve Bank Assembly	1	(see list at end)
47	57115	Check Valve & Banjo Assembly	1	
48	57208	Valve Mounting Plate	1	
49				
50				
51	57612	Load Sensing Valve Kit	1	Optional
52				
53				
54	60267	3/4"Hose Assembly (6070mm)	1	
55	60268	3/4"Hose Assembly (3200mm)	1	

UNISTAR SPARE PARTS

3.18b

Machines from Serial No UN141

Hydraulics

Assy No 57096

Item	Part No.	Description	Qty.	Remarks
56	60269	3/4"Hose Assembly (9100mm)	1	Part No. was 60286
57				
58	60273	1/2"Hose Assembly (1970mm)	1	
59	60275	3/8"Hose Assembly (510mm)	2	
60	60276	3/8"Hose Assembly (3560mm)	1	
61	60277	3/8"Hose Assembly (1760mm)	1	
62	60278	3/8"Hose Assembly (660mm)	2	
63	60279	3/8"Hose Assembly (760mm)	1	
64	60280	3/8"Hose Assembly (510mm)	1	
65	60281	3/8"Hose Assembly (560mm)	1	
66	60282	3/8"Hose Assembly (3660mm)	2	
67	60283	3/8"Hose Assembly (6960mm)	2	
68	60284	Ø15 Steel Pipe Assembly	1	
69	60285	Ø15 Steel Pipe Assembly	1	
70	60166	3/8"BSP Male Probe	1	
71	60288	3/8"Hose Assembly (2970mm)	1	
72	60292	1/2"Hose Assembly (2600mm)	1	
73	60293	1/2"Hose Assembly (1900mm)	1	
74	60294	1/2"Hose Assembly (3700mm)	1	
75	60321	3/8"Hose Assembly (1100mm)	1	
76	60322	3/8"Hose Assembly (3000mm)	1	
77	60326	M22 Mx3/8"BSP FM Swivel Adaptor	1	
78	60456	1/4"Hose Assembly (5900mm)	1	
79	60457	1/4"Hose Assembly (3300mm)	1	
80				
81				
82				
83				
84				
85				
86	KA17102	3/8"BSP Adjustable Restrictor Valve	2	
87				
88				
89	RPC654.308052	Pipe Clamp Plate	3	
90	RPC654.309034/1	Pipe Clamp (20)	2 pair	
91	RPC654.309035	Pipe Clamp plate	1	
92	RPGMB92.04031	Safety Lock Valve	1	
93	RPH522.100122	Straight Double Standpipe Coupling	2	
94	RPH572.118122	12L Bulkhead Elbow	2	
95	RPH700.170616	M16x3/8"BSP M M Adaptor	2	
96				
97				
98				
99				
100				
101				
102	UC25	1/2"BSPx3/8"BSP M M Adaptor	4	
103	UC31A	3/8"BSP M M Adaptor	6	
	57085	Valve Bank Assembly Consists Of:		
104	57085/2	End Plate	1	
105	57085/6	'RH Axle Level' Section	1	
106	57085/6	'LH Axle Level' Section	1	
107	57085/3	'Conveyor Side Shift' Section	1	
108	46285/10	'Axle Steer' Section	1	

3.18c**UNISTAR SPARE PARTS**

Machines from Serial No UN141

Hydraulics**Assy No 57096**

Item	Part No.	Description	Qty.	Remarks
109	57085/7	'Share Depth' Section	1	
110	46285/4	Inlet Section	1	
111	57085/5	'Cross Conveyor Motors' Section	1	
112	57085/2	End Plate	1	
113				
	57612	Load Sensing Valve Kit Consists Of:		
114	44208	M14 Dowty Seal	3	
115				
116	44207	M14x1/4"BSP M M Adaptor	3	
117	12378	1/4"BSP MF Swept 90°Adaptor	2	
118				
119	57523	Load Sensing Valve	1	
120	57613	3/4"Fx1/4"Mx3/4"M Tee	1	
121				
122	60458	1/4"Hose Assembly (570mm)	1	

3.18a**UNISTAR SPARE PARTS**

Machines from Serial No UN214

Hydraulics

Assy No 57096

Item	Part No.	Description	Qty.	Remarks
1	10128	3/8"BSP MF Swivel Adaptor	3	
2	10140	1/2"BSP Male Probe	2	
3	10466	3/8"BSP Bulkhead Adaptor	7	
4				
5				
6	11115	3/4"BSP M M Adaptor	2	
7	11123	3/4"BSP Dowty Seal	2	
8	11124	1/2"BSP Dowty Seal	10	
9	11125	3/8"BSP Dowty Seal	18	
10	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
11				
12	11336	1/4"BSP x3/8"BSP M M Adaptor	1	
13				
14				
15	12315	1/2"BSP M M Adaptor	2	
16	12316	1/4"BSP M M Adaptor	1	
17	12321	1/2"BSP Bulkhead Adaptor	2	
18	13189	3/8"BSP M F Swept 90°Adaptor	3	
19				
20	23139	3/8"BSP M M M Tee	1	
21				
22	27388	1/2"BSPx15L Male Stud Coupling	2	
23	27459	M18x1/2"BSP M M Adaptor	2	
24	27461	M18 Dowty Seal	9	
25	27904	M22x3/4"BSP M M Adaptor	2	
26				
27				
28	31167	M22 Dowty Seal	3	
29				
30	37104	M16 Dowty Seal	2	
31	37599	M18x3/8"BSP M M Adaptor	7	
32				
33	41401	Pipe Clamp (15-15)	3	
34	43207	1/2"Hose Assembly (2700mm)	1	
35	42343	3/8"BSP MF Compact 90°Adaptor	4	
36	44207	M14x1/4"BSP M M Adaptor	1	
37	44208	M14 Dowty Seal	1	
38				
39	46859	Pressure Filter Assembly	1	Element only 37770/1
40	46939	3/8"BSP F M M Tee	1	
41				
42				
43				
44				
45	57084	Valve Cover Plate	1	
46	57085	Valve Bank Assembly	1	(see list at end)
47	57115	Check Valve & Banjo Assembly	2	
48	57208	Valve Mounting Plate	1	
49				
50				
51	57612	Load Sensing Valve Kit	1	Optional
52	58255	6-Way Diverter Valve	1	
53				
54	60267	3/4"Hose Assembly (6070mm)	1	
55	60268	3/4"Hose Assembly (3200mm)	1	

UNISTAR SPARE PARTS

3.18b

Machines from Serial No UN214

Hydraulics

Assy No 57096

Item	Part No.	Description	Qty.	Remarks
56	60269	3/4"Hose Assembly (9100mm)	1	
57				
58	60273	1/2"Hose Assembly (1970mm)	1	
59	60275	3/8"Hose Assembly (510mm)	2	
60	60276	3/8"Hose Assembly (3560mm)	1	
61	60277	3/8"Hose Assembly (1760mm)	1	
62	60278	3/8"Hose Assembly (660mm)	2	
63	60279	3/8"Hose Assembly (760mm)	1	
64	60280	3/8"Hose Assembly (510mm)	1	
65	60281	3/8"Hose Assembly (560mm)	1	
66	60282	3/8"Hose Assembly (3660mm)	2	
67	60283	3/8"Hose Assembly (6960mm)	2	
68	60284	Ø15 Steel Pipe Assembly	1	
69	60285	Ø15 Steel Pipe Assembly	1	
70	60166	3/8"BSP Male Probe	1	
71	60648	3/8"Hose Assembly (1400mm)	1	
72	60292	1/2"Hose Assembly (2600mm)	1	
73	60293	1/2"Hose Assembly (1900mm)	1	
74	60294	1/2"Hose Assembly (3700mm)	1	
75				
76	60242	3/8"Hose Assembly (1050mm)	2	
77	60326	M22 Mx3/8"BSP FM Swivel Adaptor	1	
78	60456	1/4"Hose Assembly (5900mm)	1	
79	60457	1/4"Hose Assembly (3300mm)	1	
80	60248	3/8"Hose Assembly (2450mm)	3	
81	60481	3/8"Hose Assembly (4700mm)	2	
82	60491	3/8"BSP Swept 45° Adaptor	2	
83				
84				
85				
86	KA17102	3/8"BSP Adjustable Restrictor Valve	3	
87				
88				
89	RPC654.308052	Pipe Clamp Plate	3	
90	RPC654.309034/1	Pipe Clamp (20)	2 pair	
91	RPC654.309035	Pipe Clamp plate	1	
92				
93				
94				
95	RPH700.170616	M16x3/8"BSP M M Adaptor	2	
96				
97				
98				
99				
100				
101				
102	UC25	1/2"BSPx3/8"BSP M M Adaptor	4	
103	UC31A	3/8"BSP M M Adaptor	15	
	57085	Valve Bank Assembly Consists Of:		
104	57085/2	End Plate	1	
105	57085/6	'RH Axle Level' Section	1	
106	57085/6	'LH Axle Level' Section	1	
107	57085/3	'Conveyor Side Shift / Fold' Section	1	
108	46285/10	'Axle Steer' Section	1	

3.18c**UNISTAR SPARE PARTS**

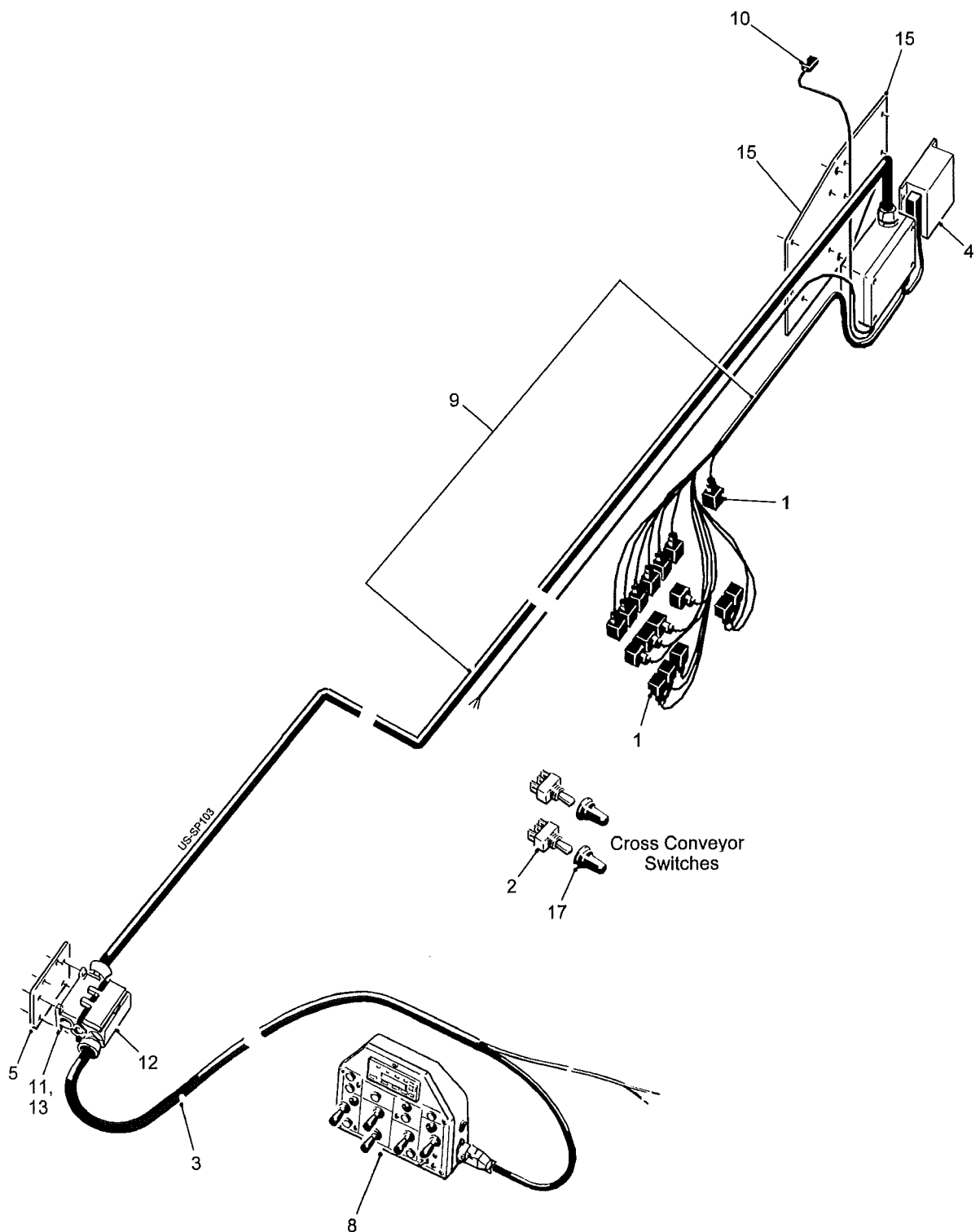
Machines from Serial No UN214

Hydraulics**Assy No 57096**

Item	Part No.	Description	Qty.	Remarks
109	57085/7	'Share Depth' Section	1	
110	46285/4	Inlet Section	1	
111	57085/5	'Cross Conveyor Motors' Section	1	
112	57085/2	End Plate	1	
113				
	57612	Load Sensing Valve Kit Consists Of:		
114	44208	M14 Dowty Seal	3	
115	41484	1/4"BSP M F Swivel Adaptor	1	
116	44207	M14x1/4"BSP M M Adaptor	3	
117	12378	1/4"BSP MF Swept 90°Adaptor	2	
118				
119	57523	Load Sensing Valve	1	
120	57613	3/4"Fx1/4"Mx3/4"M Tee	1	
121				
122	60458	1/4"Hose Assembly (570mm)	1	

Electrical Assembly

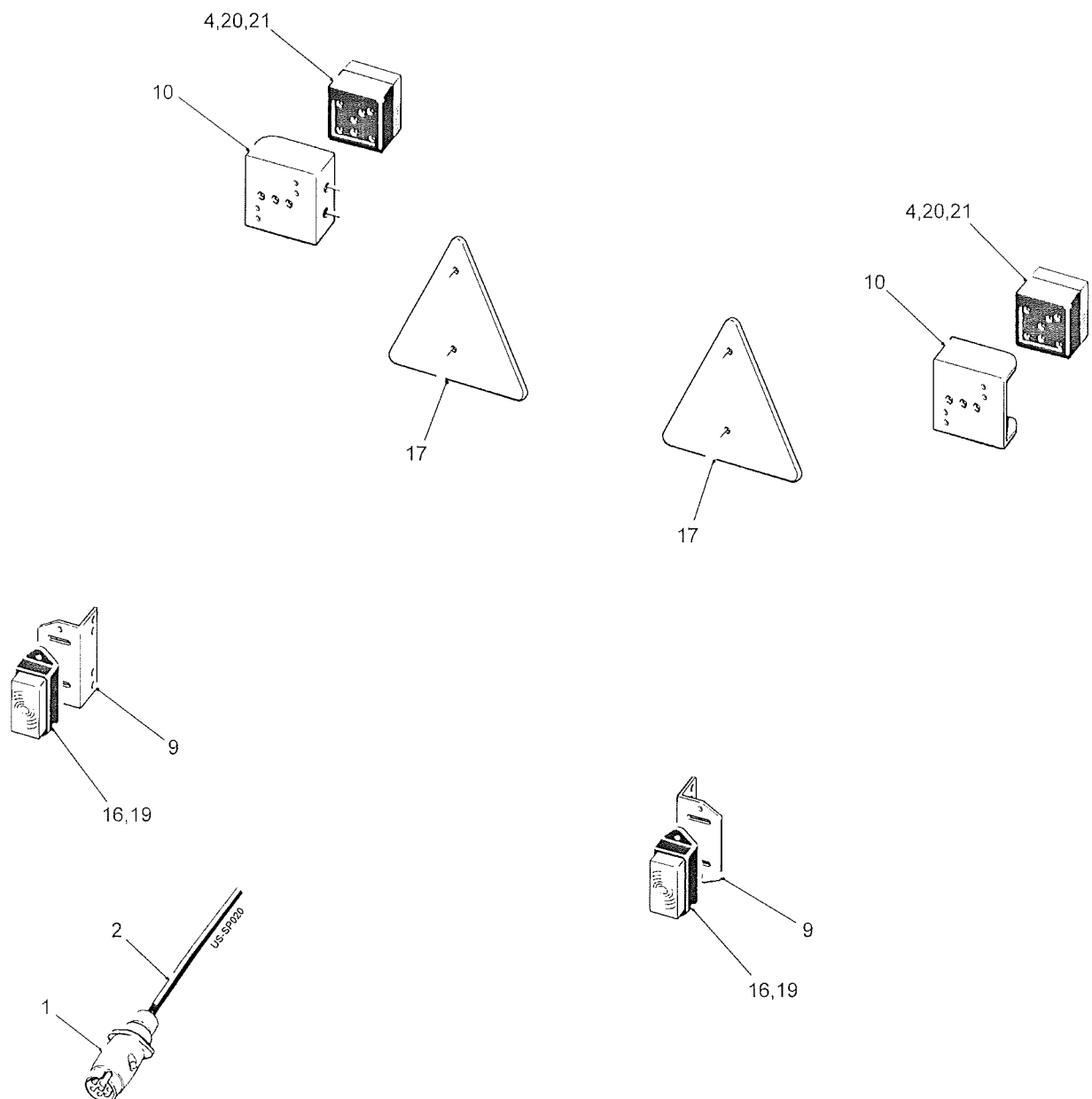
Assy No 57097



3.19a**UNISTAR SPARE PARTS****Electrical Assembly****Assy No 57097**

Item	Part No.	Description	Qty.	Remarks
1	27189	Valve Plug	a/r	Machines prior to UN214 only
2	27468	3-way Spring-back Switch	2	
3	51092	Control Box Loom Complete	1	
4	51231	Processor Module	1	
5	51257	Plug Mounting Plate	1	
6				
7				
8	57239	Control Box Assembly	1	
9	57240	Machine & Valve Loom c/w Plugs	1	
10	57325	Steering Sensor Cable c/w Plug	1	
11	51238	Housing Only	1	
12	52188	Housing Only	1	
13	52190	Insert Only	1	
14				
15	57753	Module Mounting Plate	1	Prior to ser No UN141 was RPS318
16				
17	61034	Switch Boot	2	Machines prior to UN214 only

Road Light Kit Assy No 57241



3.20a

UNISTAR SPARE PARTS

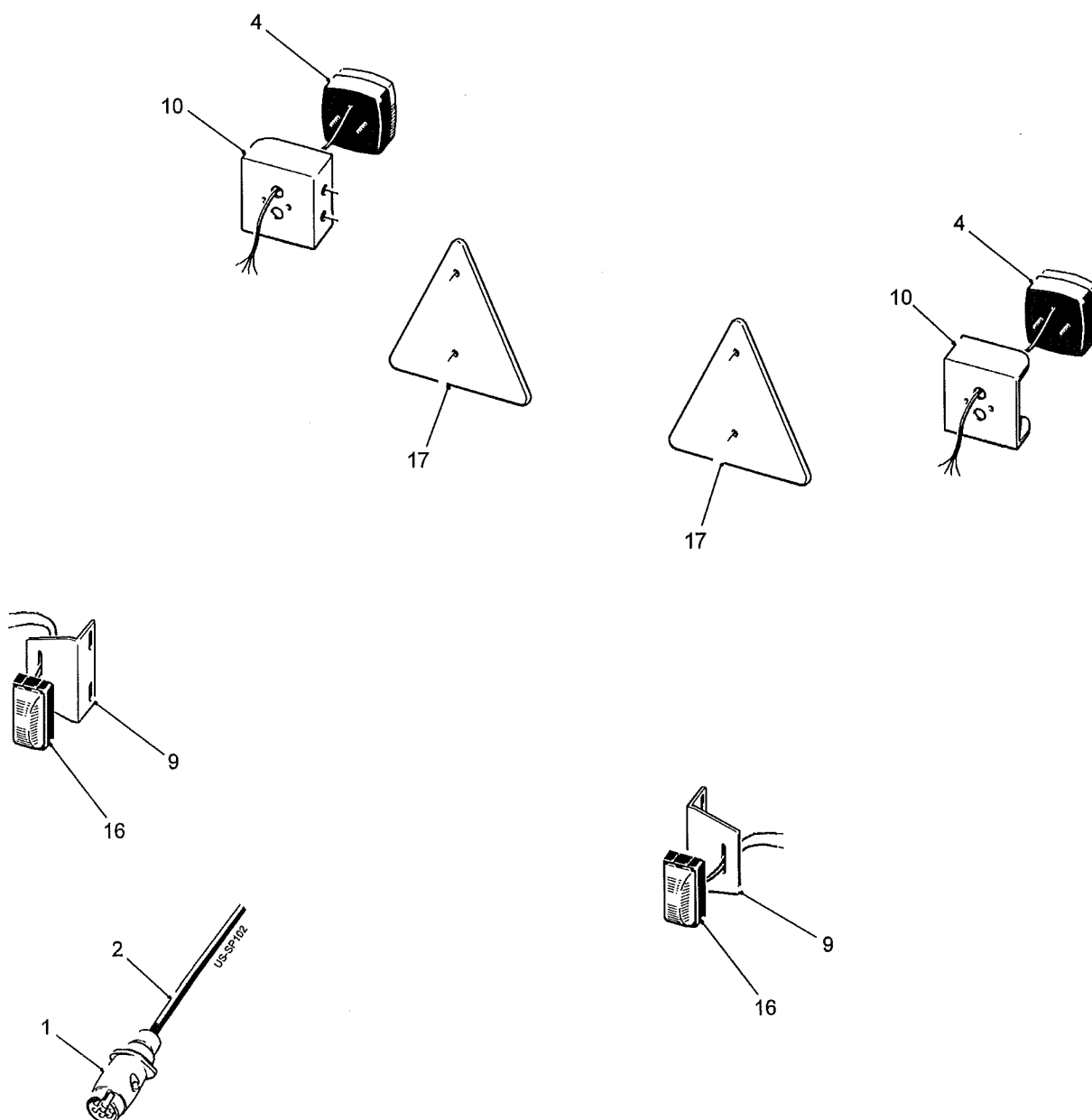
Road Light Kit

Assy No 57241

Item	Part No.	Description	Qty.	Remarks
1	10134	7 Pin Plug	1	
2	11369	7 Core Cable	10.5m	
3				
4	42088/4	Rear Light Assembly c/w Bulbs	2	
5				
6	51613	4 Core Cable	5.1m	(not shown)
7	52421	2 Core Cable	6.7m	(not shown)
8				
9	57222	Front Light Mounting Bracket	2	
10	57257	Rear Light Mounting Bracket	2	Used with boulder box only
11				
12				
13				
14	DWS570	Heat Shrink Sleeving	0.5m	(not shown)
15				
16	RPE258.307746	Front Light Assembly	2	
17	RPE272.307748	Red Triangle Reflector	2	
18				
19	RPS1	Front Light Bulb	2	
20	RPS2	Rear Stop Bulb	2	
21	RPS3	Rear Indicator Bulb	2	

Machines from 2013

Road Light Kit Assy No 57241



3.20a**UNISTAR SPARE PARTS**

Machines from 2013

Road Light Kit**Assy No 57241**

Item	Part No.	Description	Qty.	Remarks
1	10134	7 Pin Plug	1	
2	11369	7 Core Cable	10.5m	
3				
4	62217	LED Rear Light	2	
5				
6	51613	4 Core Cable	5.1m	(not shown)
7	52421	2 Core Cable	6.7m	(not shown)
8				
9	57222A	Front Light Mounting Bracket	2	
10	57257A	Rear Light Mounting Bracket	2	Used with boulder box only
11				
12				
13				
14	DWS570	Heat Shrink Sleeving	0.5m	(not shown)
15				
16	62470	LED Front Light	2	
17	RPE272.307748	Red Triangle Reflector	2	

3.21a

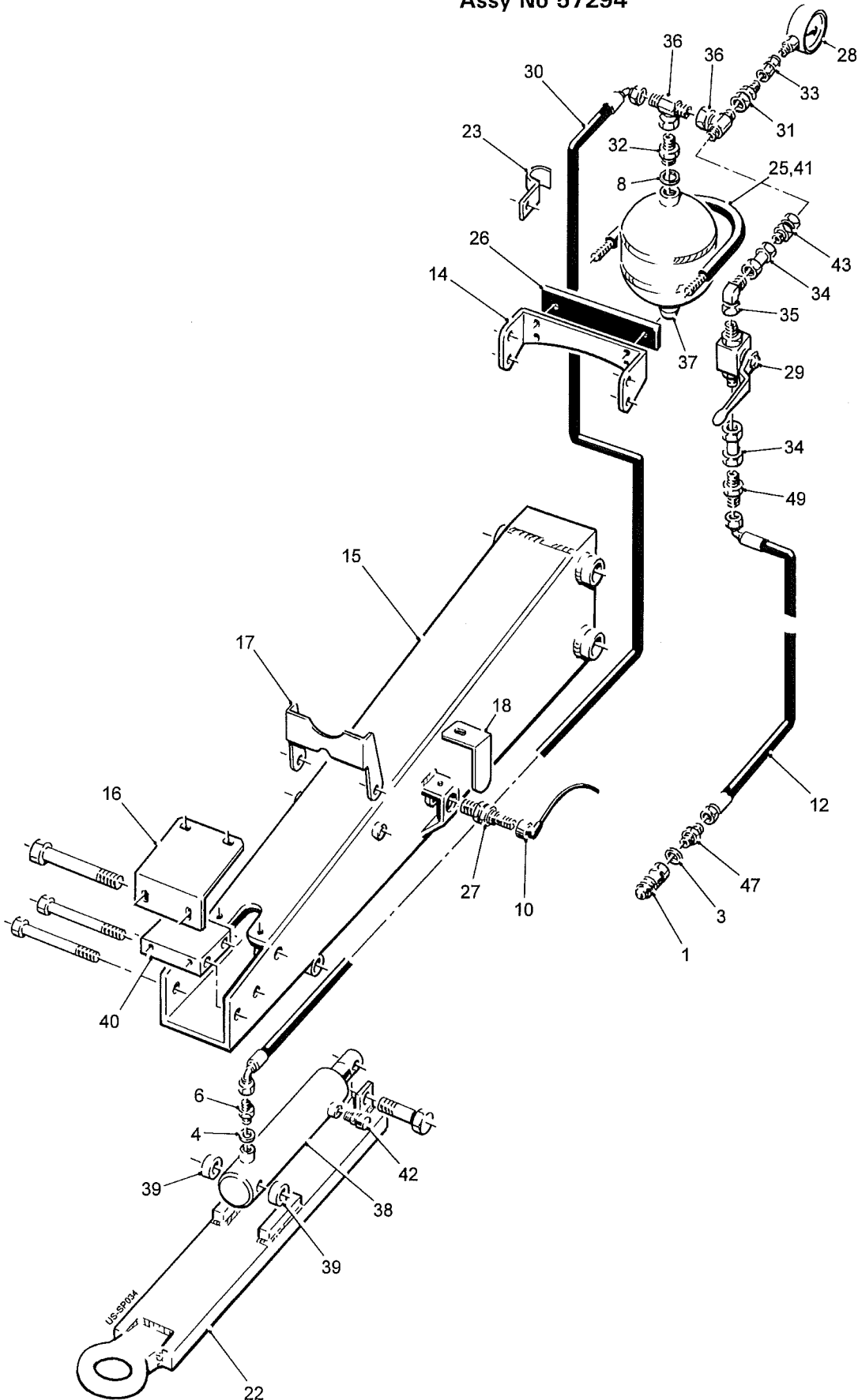
UNISTAR SPARE PARTS

Braked Axle Assembly

Assy No 57349

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	1	
2				
3	57343	LH Braked Axle Assembly	1	
4	57344	RH Braked Axle Assembly	1	
5	57345	Brake Ram	2	
6	57346	Brake Ram Arm	2	
7	57347	Handbrake Assembly	1	
8	57348	Handbrake Mounting	1	
9	57353	Cable Adjuster	2	
10	57354	Brake Link	2	
11	57355/2700	Outer Cable (2700mm)	1	
12	57355/5300	Outer Cable (5300mm)	1	
13				
14				
15				
16				
17				
18	60339	3/8"Hose Assembly (9750mm)	1	
19	60340	3/8"Hose Assembly (1200mm)	1	
20	60341	3/8"Hose Assembly (3500mm)	1	
21	60342	1/2"BSP Trail Brake Carrier	1	
22				
23				
24	DWS486	Ø4 Wire Rope Grip	4	
25				
26	SPCL597	3/8"BSP M M M Tee	1	
27				
28	SSR101X	Ø3 Inner Cable	11m	
29				
30	UC25	1/2"BSPx3/8"BSP M M Adaptor	1	
31				
32				
33				
34				
35	-	Outer Bearing	1	
36	-	Inner Bearing	1	
37	-	Retaining Ring	1	
38	-	Castellated Nut	1	
39	-	Split Pin	1	
40	-	Hub Cap	1	
41	-	Wheel Stud	8	
42	-	Wheel Nut	8	
43	-	Shoe with Lining	2	
44	-	Upper Brake Shoe Return Spring	1	
45	-	Lower Brake Shoe Return Spring	1	
46	-	Shoe Anchor Pin	1	
47	-	Camshaft	1	
48	-	Spring Washer	8	
49	-	Hub c/w Bearings	1	

Hydraulically Damped Drawbar Assy No 57294

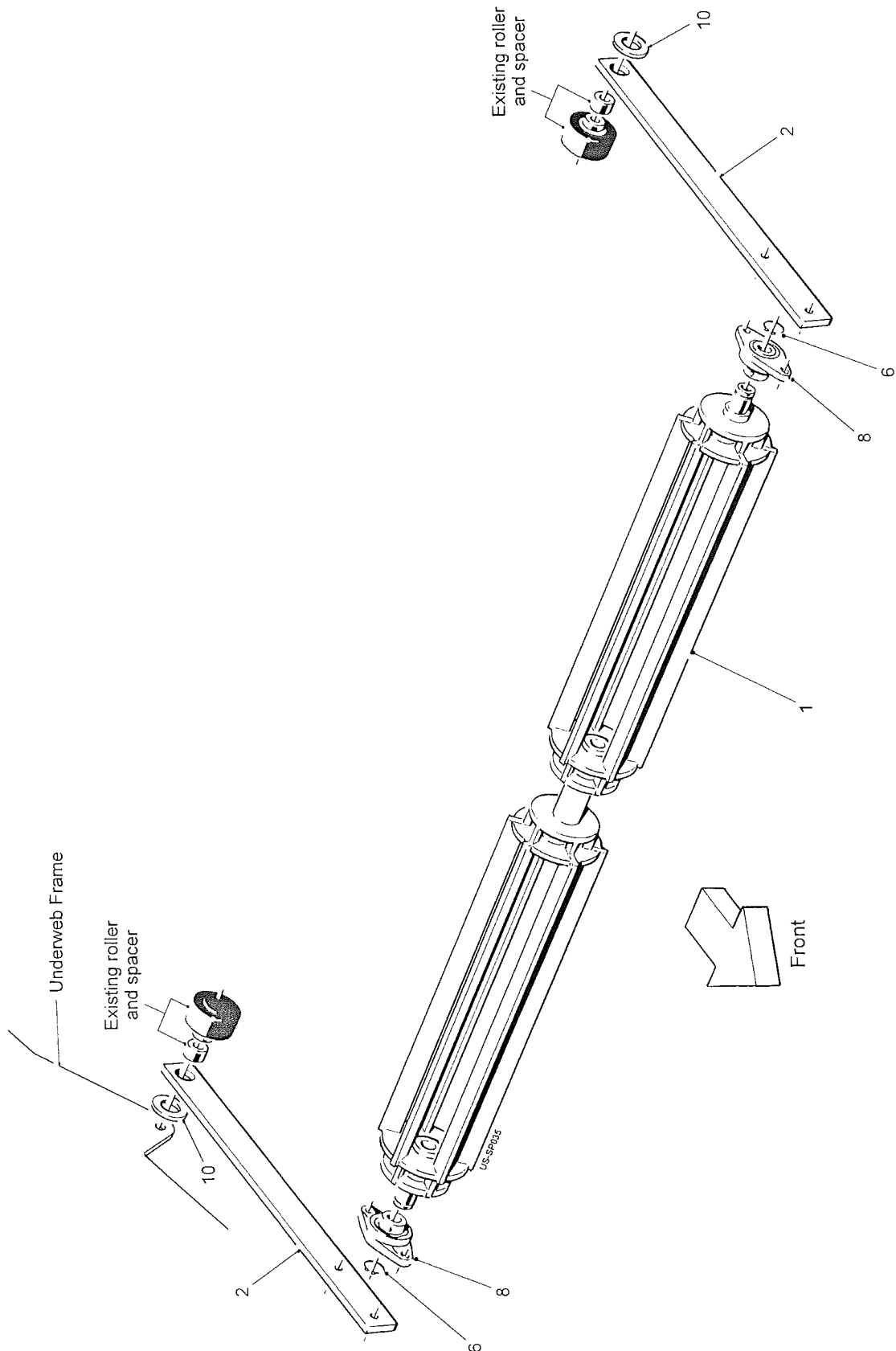


3.22a**UNISTAR SPARE PARTS****Hydraulically Damped Drawbar****Assy No 57294**

Item	Part No.	Description	Qty.	Remarks
1	10140	1/2"BSP Male Probe	1	Supercedes 57879
2				
3	11124	1/2"BSP Dowty Seal	1	
4	11125	3/8"BSP Dowty Seal	1	
5				
6	27391	3/8"BSPxØ15 Pipe M Stud Coupling	1	
7				
8	31167	M22 Dowty Seal	1	
9				
10	32037/4	90°Sensor Cable (10m)	1	
11				
12	52312	3/8"Hose Assembly (3000mm)	1	
13				
14	57365	Accumulator Bracket	1	
15	57366	Hydraulic Drawbar	1	
16	57367	Cover Plate	1	
17	57368	PTO Support	1	
18	57990	Sensor Shield	1	
19				
20				
21				
22	RPA610.301557	Sliding Drawbar Section	1	(not shown)
23	RPC626.311691	Hose Clamp	2	
24	RPC632.308429	'Pressurised System' Decal	1	
25	RPC700.301645	Plastic Cover	1	
26	RPC730.301681	Rubber	1	
27	RPE282.303483X/1	Proximity Sensor	1	
28	RPGMB92.03258	Pressure Gauge	1	
29	RPGMB92.04031	Safety Lock Valve	1	
30	RPH405.301659	1/2"Hose Assembly (2080mm)	1	
31	RPH510.115082	Ø15xØ8 Straight Reducer Coupling	1	
32	RPH512.122152	M22xØ15 Male Stud Coupling	1	
33	RPH516.204082	Pressure Gauge Coupling	1	
34	RPH522.100122	12L Straight Double Standpipe	2	
35	RPH532.100122	12L Adjustable Elbow	1	
36	RPH542.100152	15L M M F Tee	2	
37	RPH802.301657	Accumulator (50 bar)	1	
38	RPH872.301552	Hydraulic Ram	1	
39	RPM176.301696	Spacer	2	
40	RPM225.301555	Block	1	
41	RPM254.301644	Strap	1	
42	RPP500.202000	1/8"BSP Muffler	1	
43	RPH510.115122	12L Mx15L FM Reducer	1	
44				
45				
46				
47	UC25	1/2"BSPx3/8"BSP M M Adaptor	1	
48				
49	W0847	12Lx3/8"BSP M M Adaptor	1	

Underweb Cleaner Kit

Assy No 57397

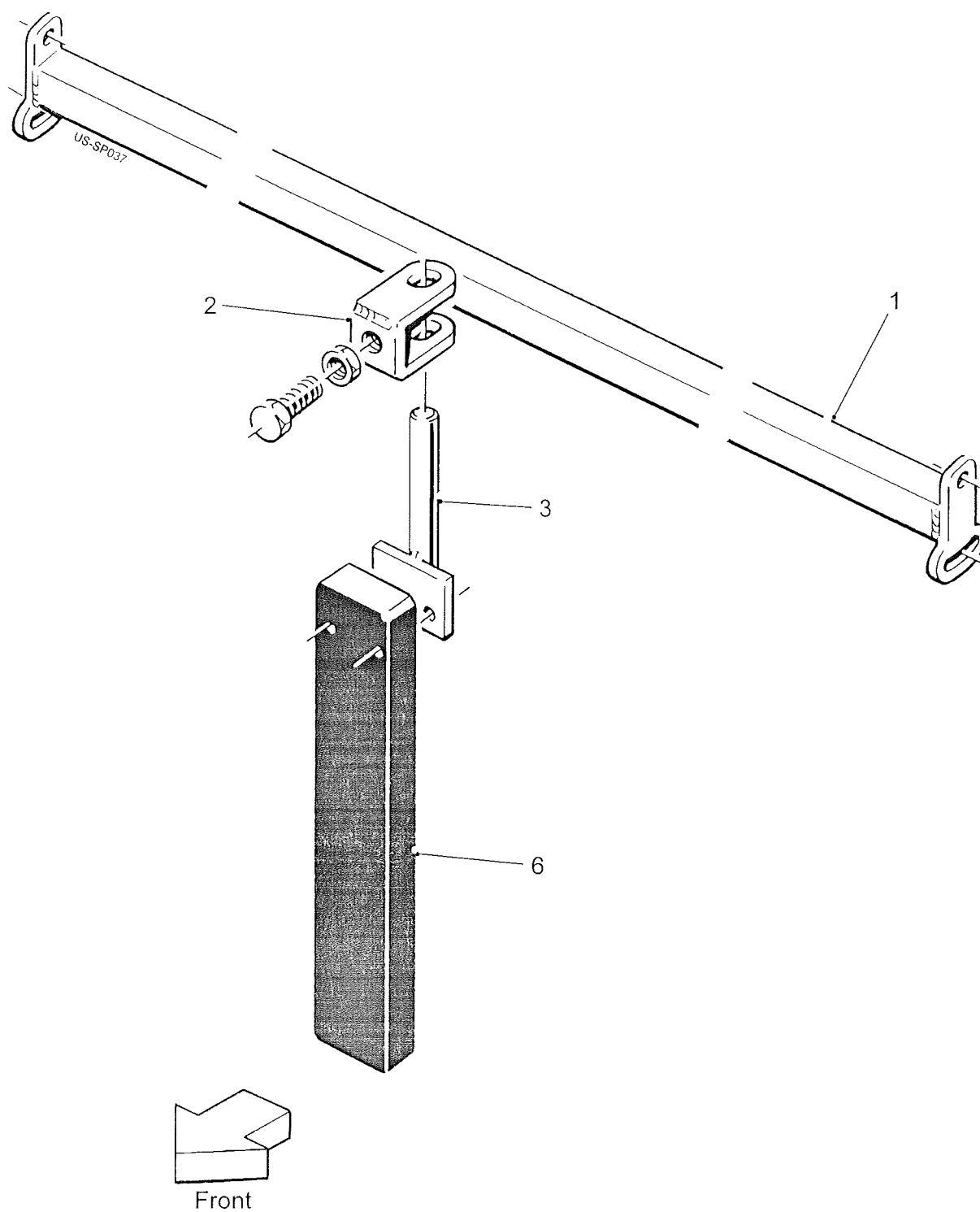


Underweb Cleaner Kit

Assy No 57397

Item	Part No.	Description	Qty.	Remarks
1	57395	Web Cleaner (28mm & 36mm pitch)	1	Option
	57405	Web Cleaner (40mm pitch)	1	Option
2	57396	Side Arm	2	
3				
4				
5				
6	RH56	Ø30 External Circlip	2	
7				
8	SFT30A	Bearing	2	
9				
10	SS050031/003	Steel Spacer	2	

Centre Band Cleaner Kit
Assy No 57386



3.24a	UNISTAR SPARE PARTS
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UNISTAR SPARE PARTS

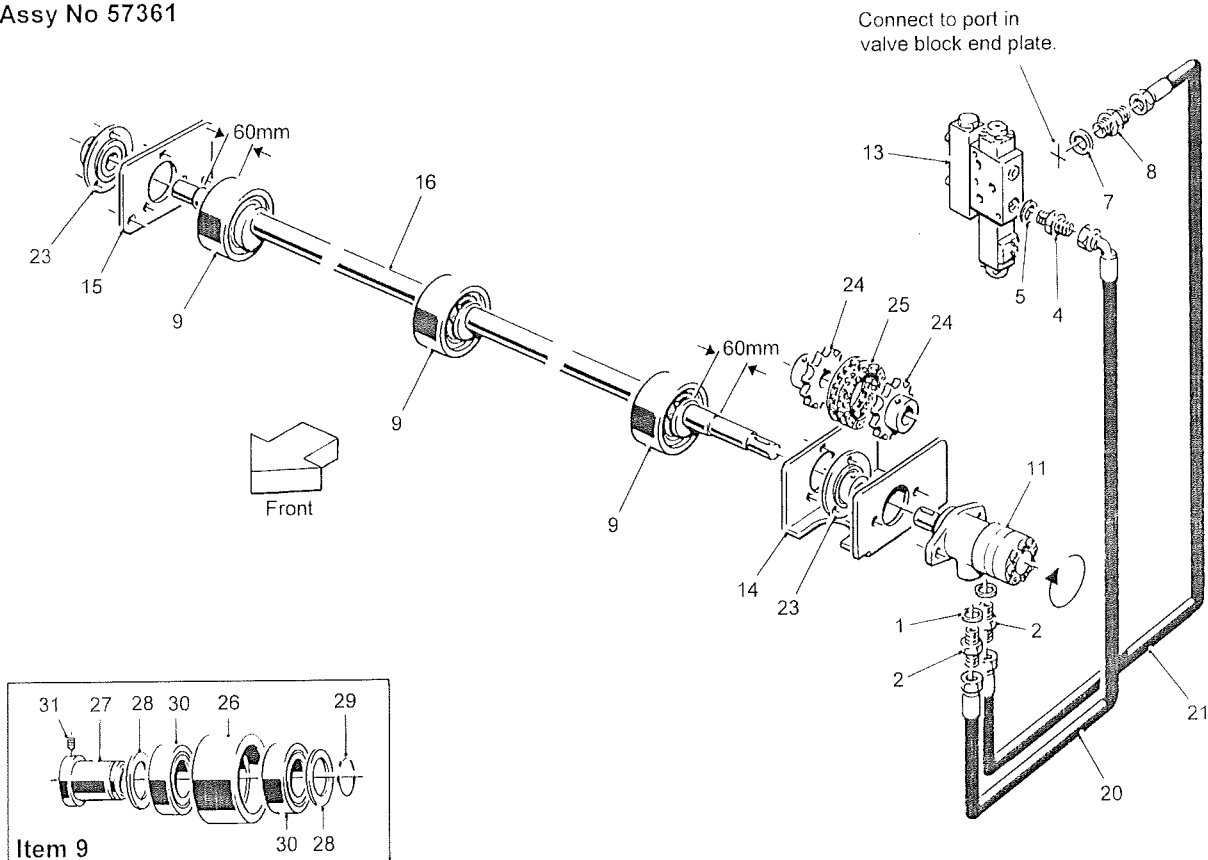
Centre Band Cleaner Kit Assy No 57386

Assy No 57386

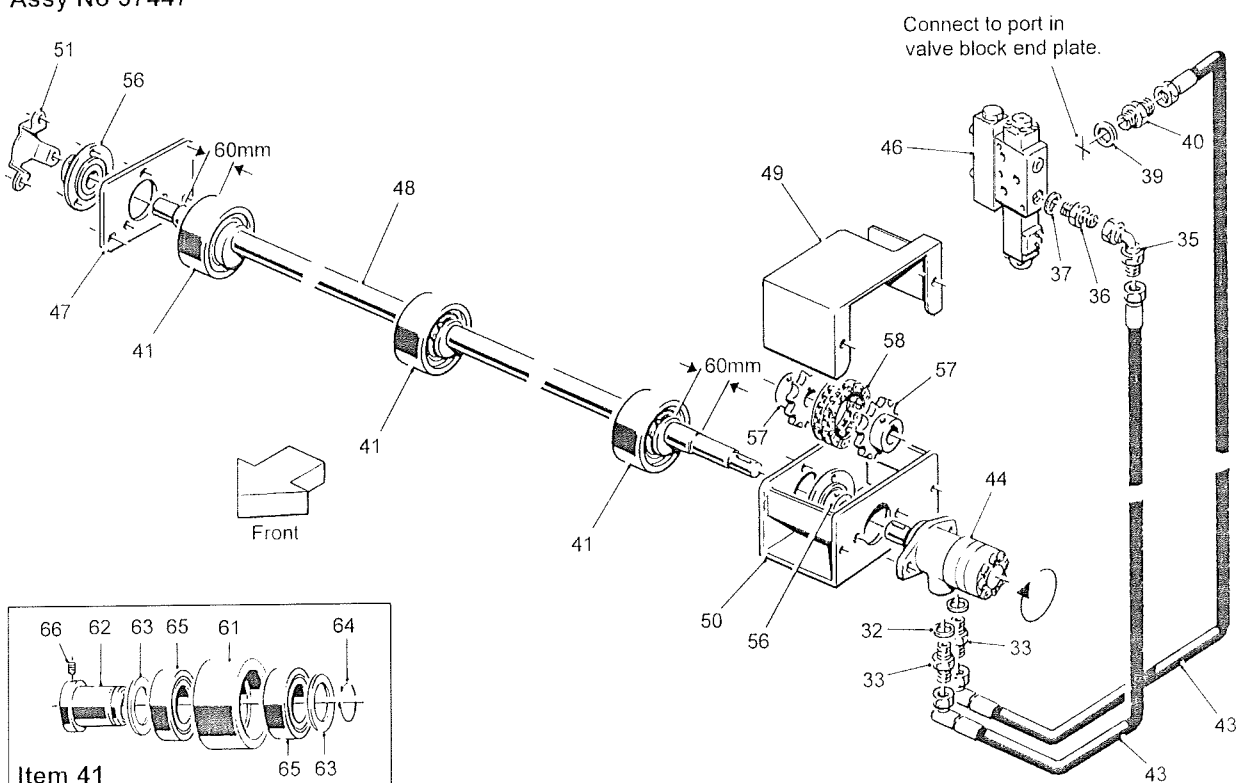
Item	Part No.	Description	Qty.	Remarks
1	57383	Mounting Beam	1	
2	57384	Clamp Bracket	1	
3	57385	Depth Bracket	1	
4				
5				
6	RPC700.301088	Clod Mat Rubber	1	

Rear Agitator Assembly Assy No 57361

Hydraulically Driven Agitators



Front Agitator Assembly Assy No 57447



Hydraulically Driven Agitators

Item	Part No.	Description	Qty.	Remarks
	57361	Rear Agitator Assembly Consists Of:		
1	11124	1/2"BSP Dowty Seal	2	
2	12315	1/2"BSP M M Adaptor	2	
3				
4	27459	M18x1/2"BSP M M Adaptor	1	
5	27461	M18 Dowty Seal	1	
6				
7	31167	M22 Dowty Seal	1	
8	31168	M22x1/2"BSP M M Adaptor	1	
9	44175	Eccentric Roller Assembly	3	(see list at end)
10				
11	59108	Hydraulic Motor	1	Supercedes 51633
12				
13	57217	Valve Section Complete	1	
14	57362	Motor Plate	1	
15	57363	Bearing Plate	1	
16	57364	Agitator Shaft	1	
17				
18				
19				
20	60250	1/2"Hose Assembly (1300mm)	1	
21	60346	1/2"Hose Assembly (1300mm)	1	
22				
23	RPB210.042072	Bearing	2	
24	RPM182.300350	12T 3/4"Pitch Sprocket	2	Supercedes RPM182.303035
25	RPT738.600012	3/4"Pitch Duplex Drive Chain	1	
	44175	Eccentric Roller Assembly Consists Of:		
26	44164	Roller	1	
27	44165	Hub	1	
28	44167	Washer	2	
29	44176	Circlip	1	
30	6012RS	Bearing	2	
31	22018008/010	M8 Grub Screw	1	
	57447	Front Agitator Assembly Consists Of:		
32	11124	1/2"BSP Dowty Seal	2	
33	12315	1/2"BSP M M Adaptor	2	
34				
35	26086	1/2"BSP MF Swept 90°Adaptor	1	
36	27459	M18x1/2"BSP M M Adaptor	1	
37	27461	M18 Dowty Seal	1	
38				
39	31167	M22 Dowty Seal	1	
40	31168	M22x1/2"BSP M M Adaptor	1	
41	44175	Eccentric Roller Assembly	3	(see list at end)
42				
43	51139	1/2"Hose Assembly (2500mm)	2	
44	59108	Hydraulic Motor	1	Supercedes 51633
45				
46	57217	Valve Section Complete	1	

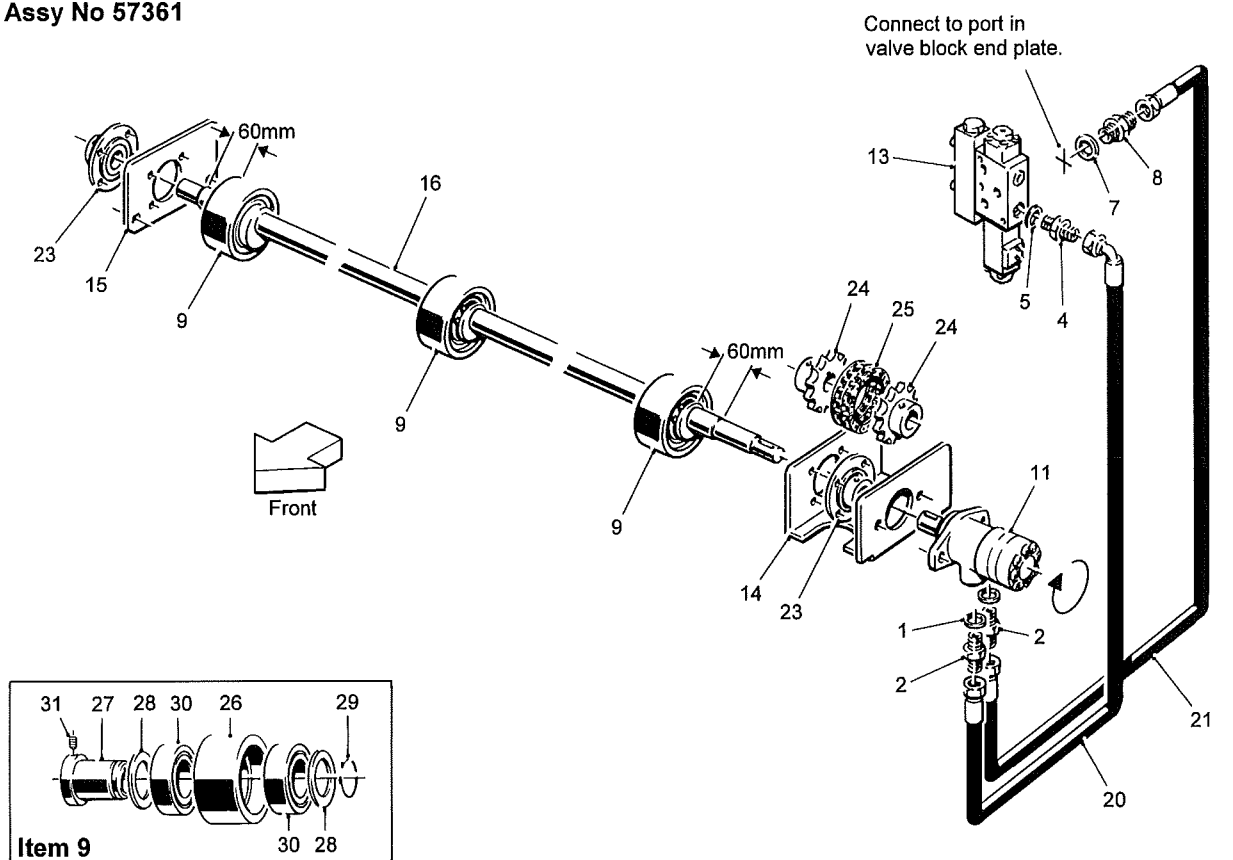
Hydraulically Driven Agitators

Item	Part No.	Description	Qty.	Remarks
47	57363	Bearing Plate	1	
48	57364	Agitator Shaft	1	
49	57462	Drive Guard	1	
50	57474	Motor Plate	1	
51	57475	Bearing Shield	1	
52				
53				
54				
55				
56	RPB210.042072	Bearing	2	
57	RPM182.300350	12T 3/4"Pitch Sprocket	2	Supercedes RPM182.303035
58	RPT738.600012	3/4"Pitch Duplex Drive Chain	1	
59				
60	TR478	'1st Agitator' Decal & Symbol Decal	1	(not shown)
	44175	Eccentric Roller Assembly Consists Of:		
61	44164	Roller	1	
62	44165	Hub	1	
63	44167	Washer	2	
64	44176	Circlip	1	
65	6012RS	Bearing	2	
66	22018008/010	M8 Grub Screw	1	

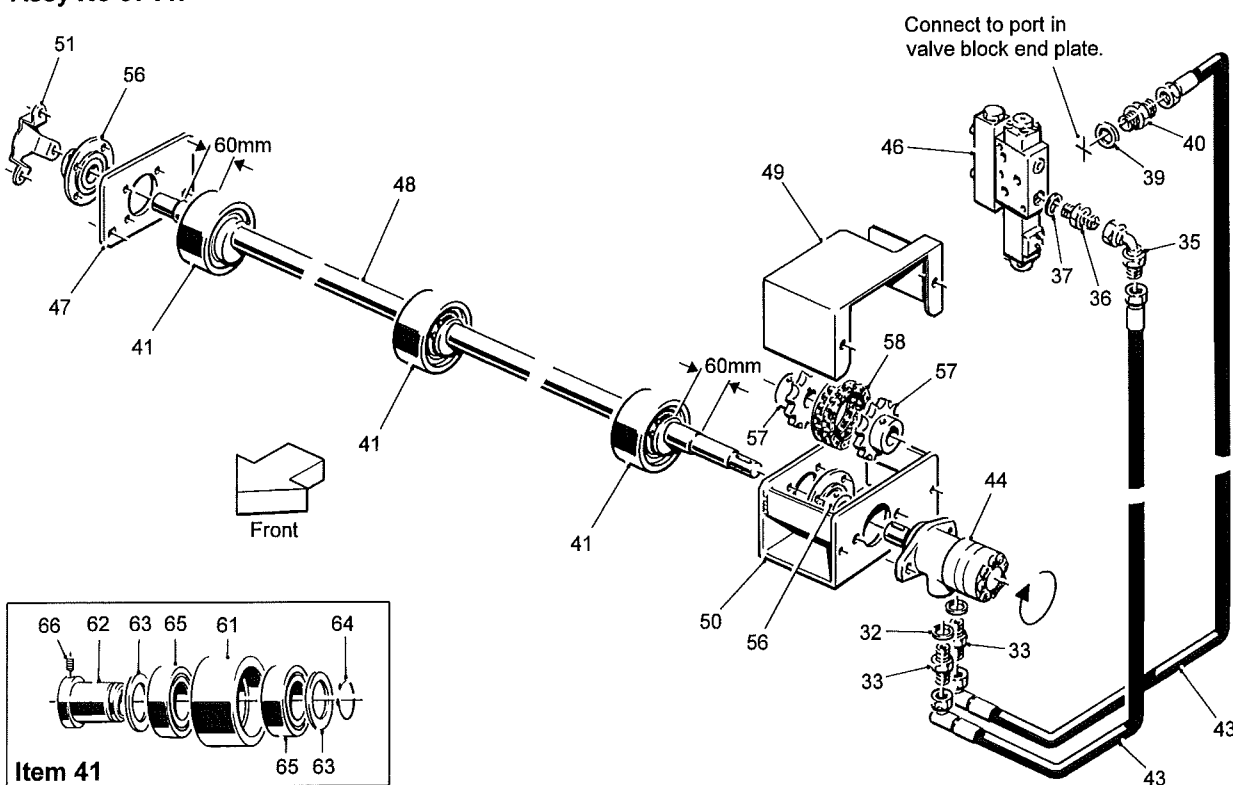
Machines from Serial No UN-158

Rear Agitator Assembly Assy No 57361

Hydraulic Agitators (with eccentric rollers)



Front Agitator Assembly Assy No 57447



3.25a**UNISTAR SPARE PARTS**

Machines from Serial No UN-158

Hydraulic Agitators (with eccentric rollers)

Item	Part No.	Description	Qty.	Remarks
	57361	Rear Agitator Assembly Consists Of:		
1	11124	1/2"BSP Dowty Seal	2	
2	12315	1/2"BSP M M Adaptor	2	
3				
4	27459	M18x1/2"BSP M M Adaptor	1	
5	27461	M18 Dowty Seal	1	
6				
7	31167	M22 Dowty Seal	1	
8	31168	M22x1/2"BSP M M Adaptor	1	
9	44175	Eccentric Roller Assembly	3	(see list at end)
10				
11	59108	Hydraulic Motor	1	
12				
13	57217	Valve Section Complete	1	
14	57684	Motor Plate	1	
15	57685	Bearing Plate	1	
16	57364	Agitator Shaft	1	
17				
18				
19				
20	60250	1/2"Hose Assembly (1300mm)	1	
21	60346	1/2"Hose Assembly (1300mm)	1	
22				
23	MFC35	Bearing	2	
24	RPM182.300350	12T 3/4"Pitch Sprocket	2	
25	RPT738.600012	3/4"Pitch Duplex Drive Chain	1	
	44175	Eccentric Roller Assembly Consists Of:		
26	44164	Roller	1	
27	44165	Hub	1	
28	44167	Washer	2	
29	44176	Circlip	1	
30	6012RS	Bearing	2	
31	22018008/010	M8 Grub Screw	1	
	57447	Front Agitator Assembly Consists Of:		
32	11124	1/2"BSP Dowty Seal	2	
33	12315	1/2"BSP M M Adaptor	2	
34				
35	26086	1/2"BSP MF Swept 90°Adaptor	1	
36	27459	M18x1/2"BSP M M Adaptor	1	
37	27461	M18 Dowty Seal	1	
38				
39	31167	M22 Dowty Seal	1	
40	31168	M22x1/2"BSP M M Adaptor	1	
41	44175	Eccentric Roller Assembly	3	(see list at end)
42				
43	51139	1/2"Hose Assembly (2500mm)	2	
44	59108	Hydraulic Motor	1	
45				
46	57217	Valve Section Complete	1	

UNISTAR SPARE PARTS**3.25b**

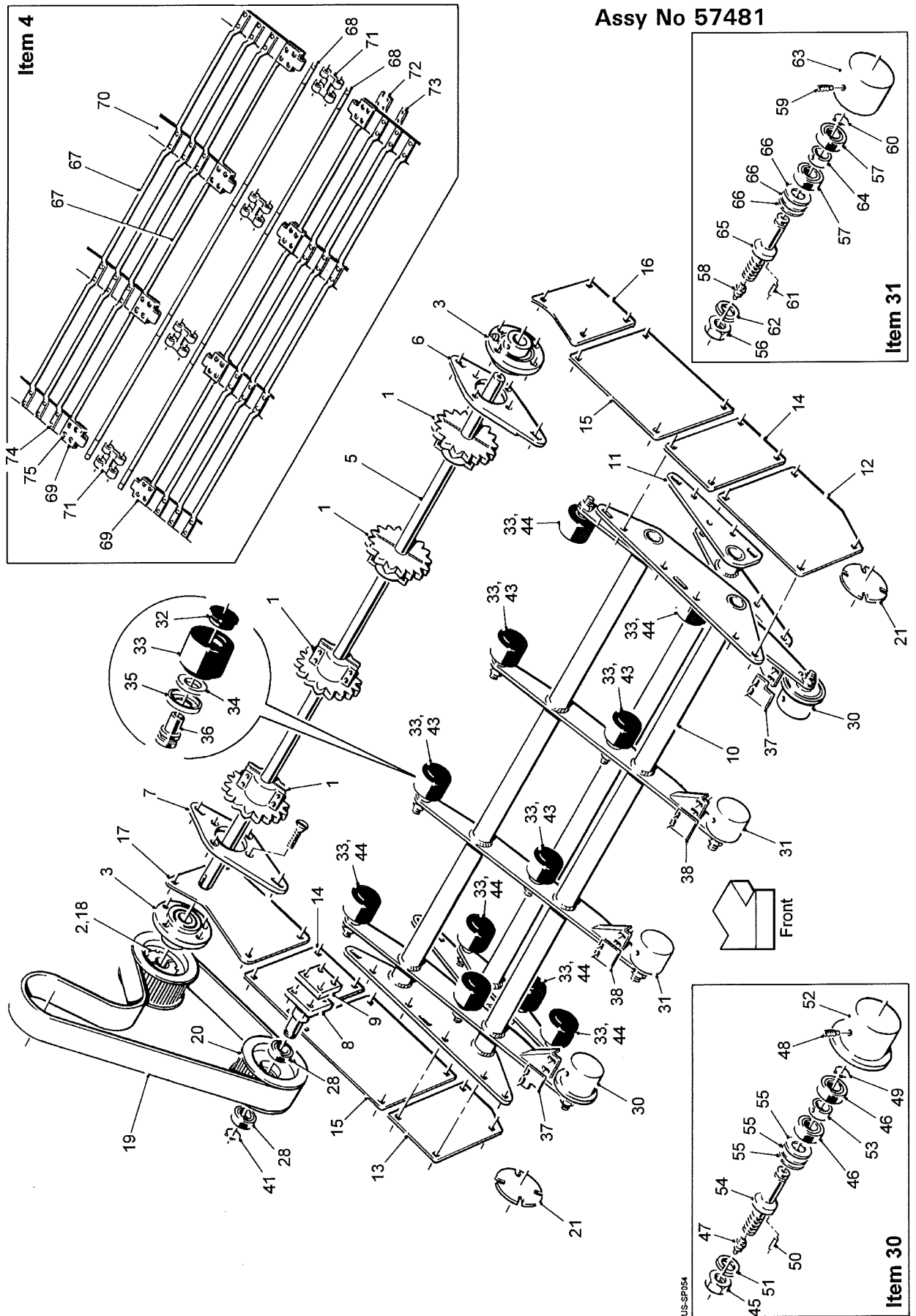
Machines from Serial No UN-158

Hydraulic Agitators (with eccentric rollers)

Item	Part No.	Description	Qty.	Remarks
47	57685	Bearing Plate	1	
48	57364	Agitator Shaft	1	
49	57462	Drive Guard	1	
50	57683	Motor Plate	1	
51	57475	Bearing Shield	1	
52				
53				
54				
55				
56	MFC35	Bearing	2	
57	RPM182.300350	12T 3/4"Pitch Sprocket	2	(not shown)
58	RPT738.600012	3/4"Pitch Duplex Drive Chain	1	
59				
60	TR478	'1st Agitator' Decal & Symbol Decal	1	
	44175	Eccentric Roller Assembly		
		Consists Of:		
61	44164	Roller	1	
62	44165	Hub	1	
63	44167	Washer	2	
64	44176	Circlip	1	
65	6012RS	Bearing	2	
66	22018008/010	M8 Grub Screw	1	

Intake Web Assembly

Assy No 57481



Intake Web Assembly

Assy No 57481

Item	Part No.	Description	Qty.	Remarks
1	55077	36mm Pitch Web Sprocket	4	Option
	55178	28mm Pitch Web Sprocket	4	Option
2	57006	Taperlock Bush (3020-50)	1	
3	57283	Bearing	2	
4	57456/36	36mm Pitch Web Assy (1600mm m/c)	1	Option
	57457/36	36mm Pitch Web Assy (1500mm m/c)	1	Option
	57456/28	28mm Pitch Web Assy (1600mm m/c)	1	Option
	57457/28	28mm Pitch Web Assy (1500mm m/c)	1	Option
5	57458	Web Drive Shaft	1	
6	57459	LH Bearing Mounting Plate	1	
7	57460	RH Bearing Mounting Plate	1	
8	57461	Idler Pulley Spigot	1	
9	57464	Spigot Fixing Plate	1	
10	57465/1600	Roller Support Frame	1	1600mm machine only
	57465/1500	Roller Support Frame	1	1500mm machine only
11	57466/1600	Return Roller Frame	1	1600mm machine only
	57466/1500	Return Roller Frame	1	1500mm machine only
12	57488	LH Front Blanking PLate	1	
13	57489	RH Front Blanking Plate	1	
14	57490	Blanking Plate (small)	2	
15	57491	Blanking Plate (large)	2	
16	57492	LH Rear Blanking Plate	1	
17	57493	RH Rear Blanking Plate	1	
18	57513	38T Pulley	1	
19	57514	Drive Belt	1	
20	57559	Idler Pulley	1	
21	57690	Front Blanking Plate	2	
22				
23				
24				
25				
26				
27				
28	62072RS	Bearing	2	
29				
30	RPA510.308681	Flanged Steel Roller Assembly	2	
31	RPA510.308684	Plain Steel Roller Assembly	2	
32	RPC620.303070	Cap	14	
33	RPC700.300147	Plain Roller c/w Bearings	14	
34	RPGM070.00446	Felt Seal Ring	14	
35	RPGM089.00565	Roller Shield	14	
36	RPM180.303071	Pivot Bush	14	
37	RPW240.300135	Roller Scraper	2	
38	RPW240.300445	Centre Roller Scraper	2	
39				
40				
41	W0199	Ø35 External Circlip	1	
42				
43	SS025017/015	Steel Spacer	4	
44	SS025017/020	Steel Spacer	10	

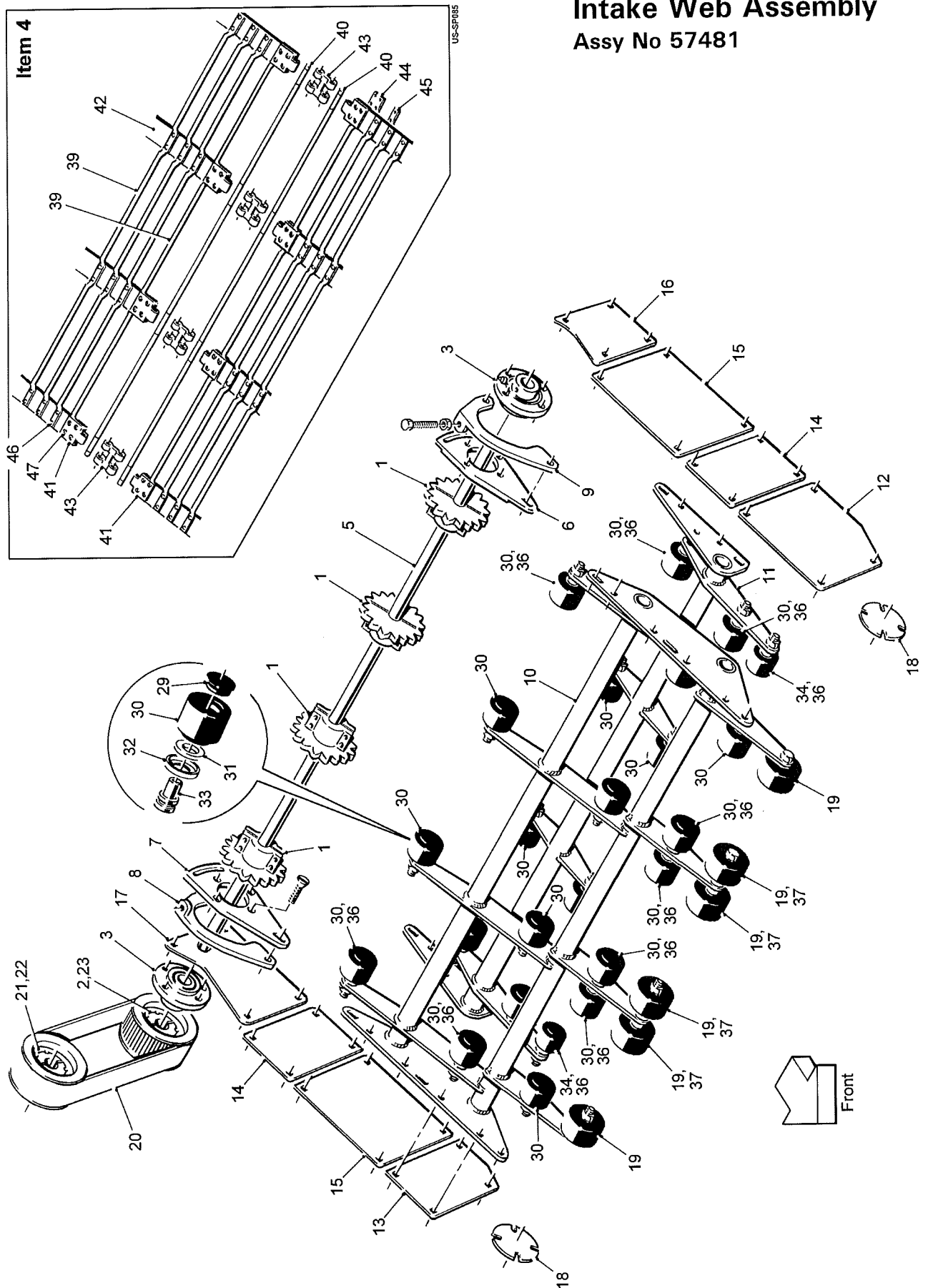
Intake Web Assembly

Assy No 57481

Item	Part No.	Description	Qty.	Remarks
	RPA510.308681	Flanged Roller Assembly Consists Of:		
45	22029024	M24 Full Nut	1	
46	6205	Bearing	2	
47	RPC648.081250	M8 Grease Nipple	1	
48	RPF136.308016	M8x16 Dog Screw	1	
49	RPF200.025200	Ø25 External Circlip	1	
50	RPF222.060016	Ø6x16 Groove Pin	1	
51	RPF290.124000	M24 Shakeproof Washer	1	
52	RPGM001.00180	Flanged Steel Roller	1	
53	RPM176.307416	Spacer	1	
54	RPM180.307415	Spindle	1	
55	RPS210.002052	Metal Seal	3	
	RPA510.308684	Plain Roller Assembly Consists Of:		
56	22029024	M24 Full Nut	1	
57	6205	Bearing	2	
58	RPC648.081250	M8 Grease Nipple	1	
59	RPF136.308016	M8x16 Dog Screw	1	
60	RPF200.025200	Ø25 External Circlip	1	
61	RPF222.060016	Ø6x16 Groove Pin	1	
62	RPF290.124000	M24 Shakeproof Washer	1	
63	RPGM001.00059	Plain Steel Roller	1	
64	RPM176.307416	Spacer	1	
65	RPM180.307415	Spindle	1	
66	RPS210.002052	Metal Seal	3	
	57456/36	36mm Pitch Web Assy Consists Of:		1600mm wide machine
67	57456/1	Web Rod	83	
68	57456/2	Joining Rod	2	
69	57456/3	Connector	8	
70	58456/36/1	Web Belt	4	
71	57456/36/2	'H' Piece (36mm pitch)	4	
72	57456/36/3	4 Hole Clamp Plate (36mm pitch)	8	
73	12238/6	2 Hole Clamp Plate	332	
74	57058/3	Ø5.5x21mm Rivet	664	
75	22016006/020	M6x20 CSK Setscrew	32	
	57457/36	36mm Pitch Web Assy Consists Of:		1500mm wide machine
67	57457/1	Web Rod	83	
68	57457/2	Joining Rod	2	
69	57457/3	Connector	8	
70	58456/36/1	Web Belt	4	
71	57456/36/2	'H' Piece (36mm pitch)	4	
72	57456/36/3	4 Hole Clamp Plate (36mm pitch)	8	
73	12238/6	2 Hole Clamp Plate	332	
74	57058/3	Ø5.5x21mm Rivet	664	
75	22016006/020	M6x20 CSK Setscrew	32	

Machines from Serial No UN-158

Intake Web Assembly Assy No 57481



3.26a**UNISTAR SPARE PARTS**

Machines from Serial No UN-158

Intake Web Assembly

Assy No 57481

Item	Part No.	Description	Qty.	Remarks
1	57896	36mm Pitch Web Sprocket	4	Option
	57894	28mm Pitch Web Sprocket	4	Option
2	57006	Taperlock Bush (3020-50)	1	
3	57283	Bearing	2	
4	57456/36	36mm Pitch Web Assy (1600mm m/c)	1	Option
	57457/36	36mm Pitch Web Assy (1500mm m/c)	1	Option
	57456/28	28mm Pitch Web Assy (1600mm m/c)		Option
	57457/28	28mm Pitch Web Assy (1500mm m/c)		Option
5	57458	Web Drive Shaft	1	
6	57856	LH Bearing Mounting Plate	1	
7	57857	RH Bearing Mounting Plate	1	
8	57858	RH Adjuster Plate	1	
9	57859	LH Adjuster Plate	1	
10	57465/1600	Roller Support Frame	1	1600mm machine only
	57465/1500	Roller Support Frame	1	1500mm machine only
11	57466/1600	Return Roller Frame	1	1600mm machine only
	57466/1500	Return Roller Frame	1	1500mm machine only
12	57488	LH Front Blanking PLate	1	
13	57489	RH Front Blanking Plate	1	
14	57490	Blanking Plate (small)	2	
15	57491	Blanking Plate (large)	2	
16	57492	LH Rear Blanking Plate	1	
17	57493	RH Rear Blanking Plate	1	
18	57690	Front Blanking Plate	2	
19	57881	Roller Assembly	6	
20	57887	Drive Belt	1	
21	57888	Taperlock Bush	1	
22	57009	56T Pulley	1	
23	57010	48T Pulley	1	
24				
25				
26				
27				
28				
29	RPC620.303070	Cap	24	
30	RPC700.300147	Ø95 Plain Roller c/w Bearings	22	
31	RPGM070.00446	Felt Seal Ring	24	
32	RPGM089.00565	Roller Shield	24	
33	RPM180.303071	Pivot Bush	24	
34	RPC700.300148	Ø75 Plain Roller c/w Bearings	2	
35				
36	SS025017/020	Steel Spacer	14	
37	SS025017/025	Steel Spacer	4	
38				
	57456/36	36mm Pitch Web Assy Consists Of:		1600mm wide machine
39	57456/1	Web Rod	83	
40	57456/2	Joining Rod	2	
41	57456/3	Connector	8	
42	58456/36/1	Web Belt	4	
43	57456/36/2	'H' Piece (36mm pitch)	4	
44	57456/36/3	4 Hole Clamp Plate (36mm pitch)	8	

UNISTAR SPARE PARTS	3.26b
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UNISTAR SPARE PARTS	3.26b
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Machines from Serial No UN-158

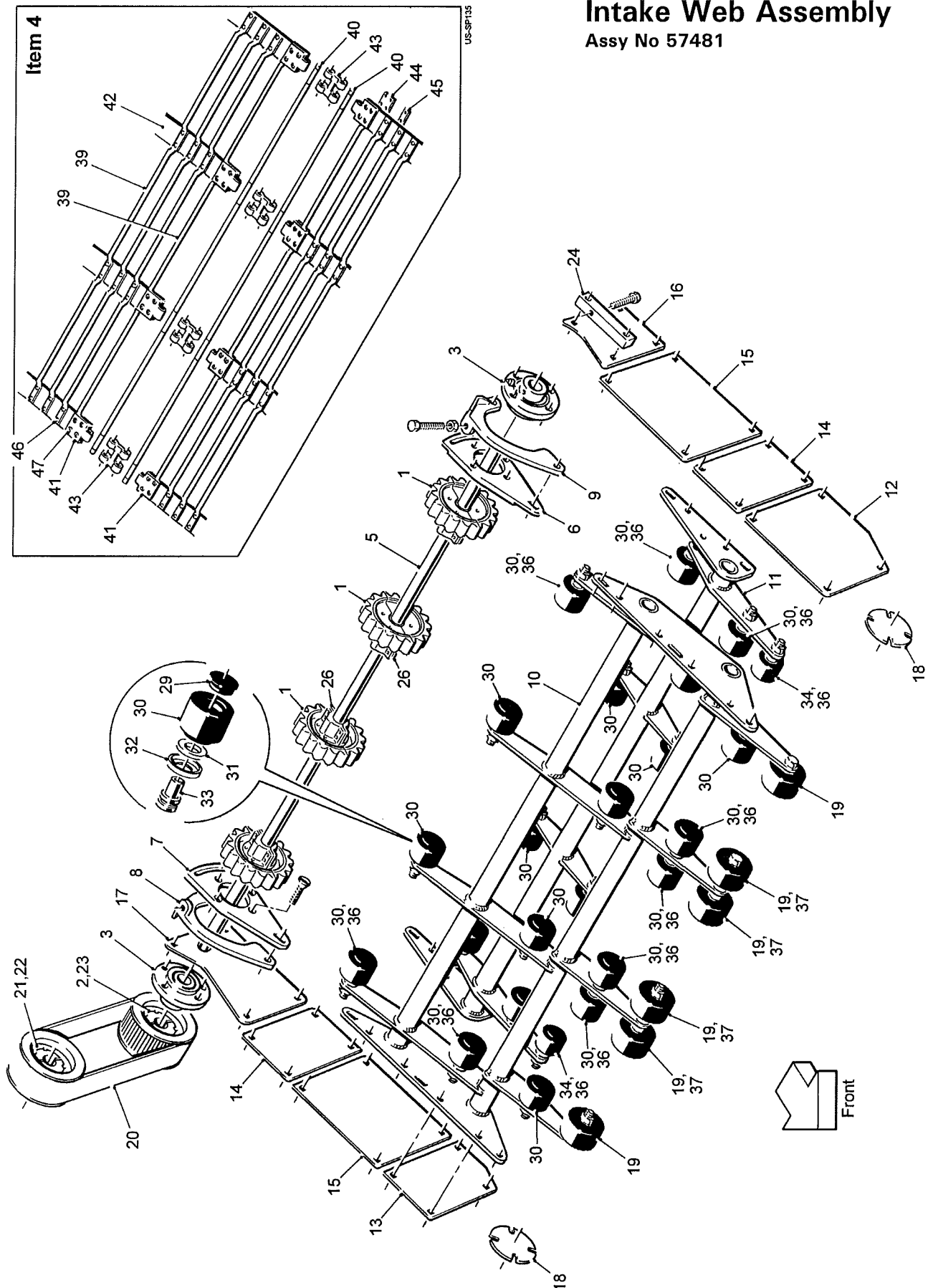
Intake Web Assembly **Assy No 57481**

Intake Web Assembly **Assy No 57481**

Item	Part No.	Description	Qty.	Remarks
45	12238/6	2 Hole Clamp Plate	332	1500mm wide machine
46	57058/3	Ø5.5x21mm Rivet	664	
47	22016006/020	M6x20 CSK Setscrew	32	
	57457/36	36mm Pitch Web Assy Consists Of:		
39	57457/1	Web Rod	83	
40	57457/2	Joining Rod	2	
41	57457/3	Connector	8	
42	58456/36/1	Web Belt	4	
43	57456/36/2	'H' Piece (36mm pitch)	4	
44	57456/36/3	4 Hole Clamp Plate (36mm pitch)	8	
45	12238/6	2 Hole Clamp Plate	332	
46	57058/3	Ø5.5x21mm Rivet	664	
47	22016006/020	M6x20 CSK Setscrew	32	

Machines from 2015

Intake Web Assembly Assy No 57481



3.26a

UNISTAR SPARE PARTS

Machines from 2015

Intake Web Assembly

Assy No 57481

Item	Part No.	Description	Qty.	Remarks
1	61076/28/22	28mm Pitch Web Sprocket	4	Option
	61076/36/16	36mm Pitch Web Sprocket	4	Option
2	57006	Taperlock Bush (3020-50)	1	
3	57283	Bearing	2	
4	57456/36	36mm Pitch Web Assy (1600mm m/c)	1	Option
	57457/36	36mm Pitch Web Assy (1500mm m/c)	1	Option
	57456/28	28mm Pitch Web Assy (1600mm m/c)		Option
	57457/28	28mm Pitch Web Assy (1500mm m/c)		Option
5	57458	Web Drive Shaft	1	
6	57856	LH Bearing Mounting Plate	1	
7	57857	RH Bearing Mounting Plate	1	
8	57858	RH Adjuster Plate	1	
9	57859	LH Adjuster Plate	1	
10	57465/1600	Roller Support Frame	1	1600mm machine only
	57465/1500	Roller Support Frame	1	1500mm machine only
11	57466/1600	Return Roller Frame	1	1600mm machine only
	57466/1500	Return Roller Frame	1	1500mm machine only
12	57488	LH Front Blanking PLate	1	
13	57489	RH Front Blanking Plate	1	
14	57490	Blanking Plate (small)	2	
15	57491	Blanking Plate (large)	2	
16	57492	LH Rear Blanking Plate	1	
17	57493	RH Rear Blanking Plate	1	
18	57690	Front Blanking Plate	2	
19	57881	Roller Assembly	6	
20	57887	Drive Belt	1	
21	57888	Taperlock Bush	1	
22	57009	56T Pulley	1	
23	57010	48T Pulley	1	
24	57912	Adjuster Bar	1	
25				
26	61077	Drive Hub	4	
27				
28				
29	RPC620.303070	Cap	24	
30	RPC700.300147	Ø95 Plain Roller c/w Bearings	22	
31	RPGM070.00446	Felt Seal Ring	24	
32	RPGM089.00565	Roller Shield	24	
33	RPM180.303071	Pivot Bush	24	
34	RPC700.300148	Ø75 Plain Roller c/w Bearings	2	
35				
36	SS025017/020	Steel Spacer	14	
37	SS025017/025	Steel Spacer	4	
38				
	57456/36	36mm Pitch Web Assy Consists Of:		1600mm wide machine
39	57456/1	Web Rod	83	
40	57456/2	Joining Rod	2	
41	57456/3	Connector	8	
42	58456/36/1	Web Belt	4	
43	57456/36/2	'H' Piece (36mm pitch)	4	
44	57456/36/3	4 Hole Clamp Plate (36mm pitch)	8	

UNISTAR SPARE PARTS	3.26b
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UNISTAR SPARE PARTS	3.26b
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Machines from 2015

Intake Web Assembly **Assy No 57481**

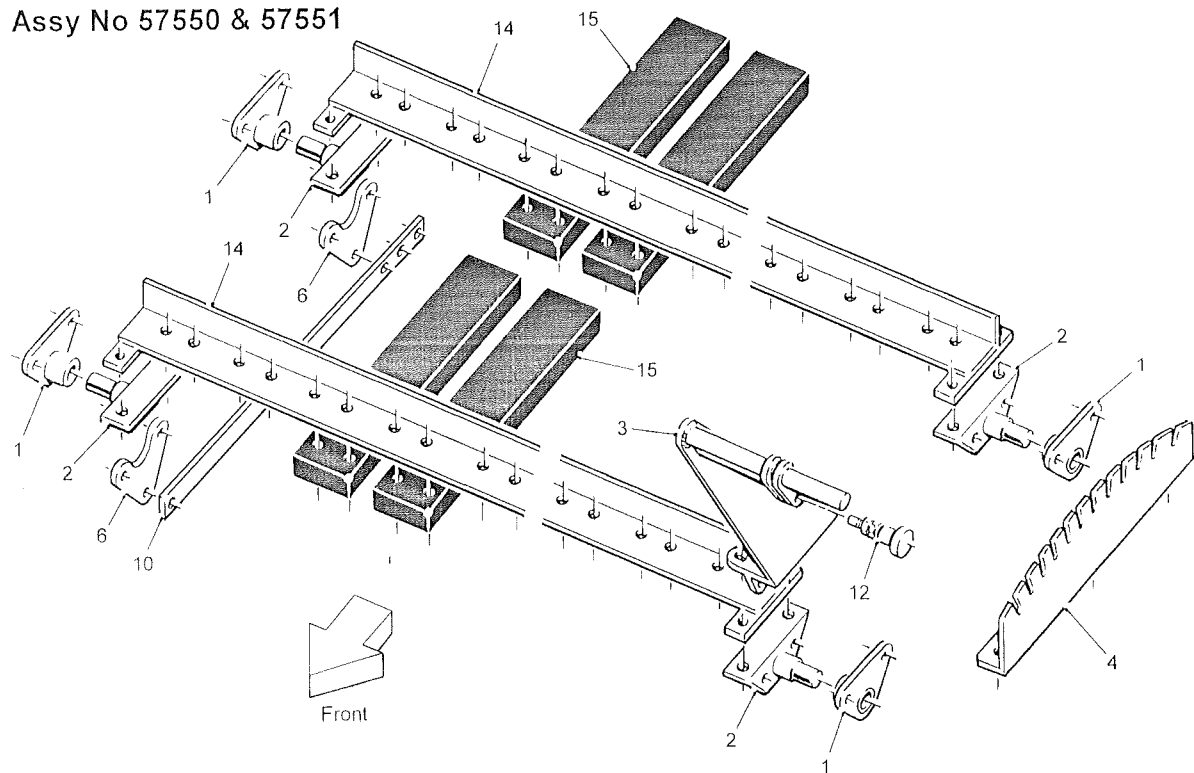
Intake Web Assembly **Assy No 57481**

Item	Part No.	Description	Qty.	Remarks
45	12238/6	2 Hole Clamp Plate	332	1500mm wide machine
46	57058/3	Ø5.5x21mm Rivet	664	
47	22016006/020	M6x20 CSK Setscrew	32	
	57457/36	36mm Pitch Web Assy Consists Of:		
39	57457/1	Web Rod	83	
40	57457/2	Joining Rod	2	
41	57457/3	Connector	8	
42	58456/36/1	Web Belt	4	
43	57456/36/2	'H' Piece (36mm pitch)	4	
44	57456/36/3	4 Hole Clamp Plate (36mm pitch)	8	
45	12238/6	2 Hole Clamp Plate	332	
46	57058/3	Ø5.5x21mm Rivet	664	
47	22016006/020	M6x20 CSK Setscrew	32	

Clod Mat Assemblies

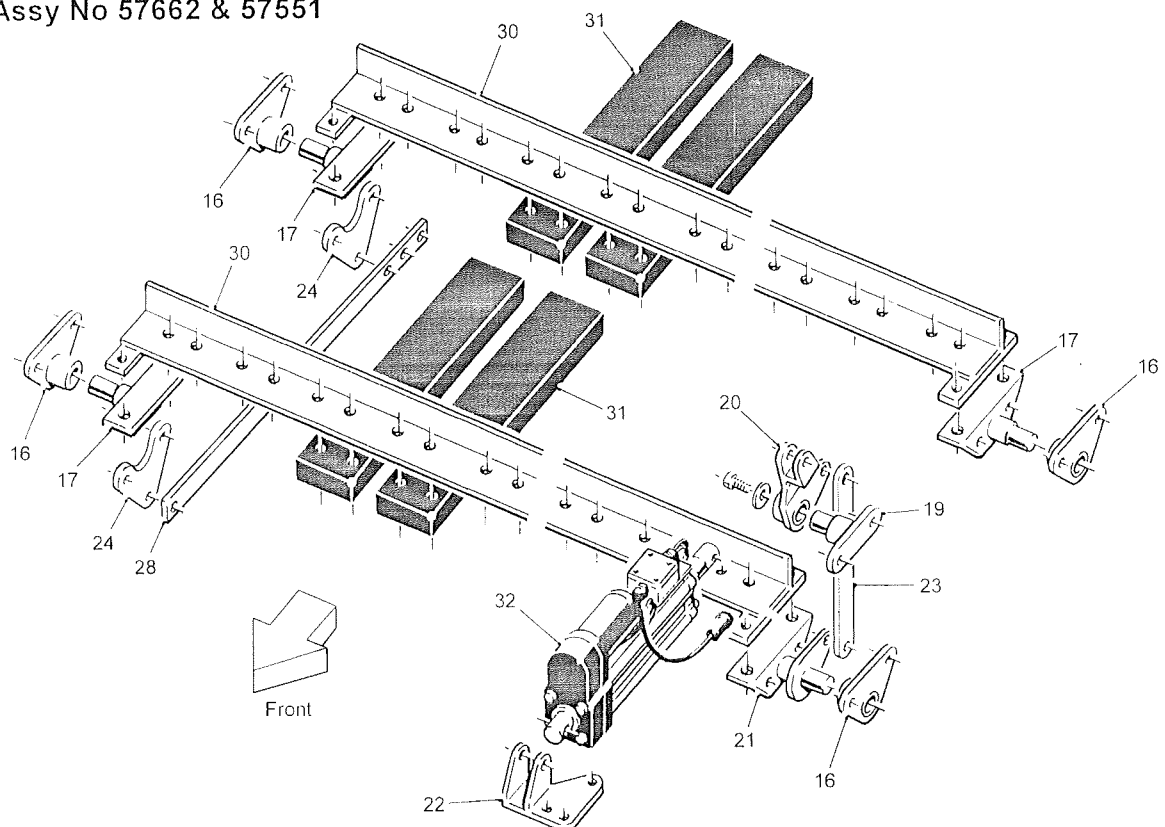
Manual Clod Mat Assembly

Assy No 57550 & 57551



US-SFUS7

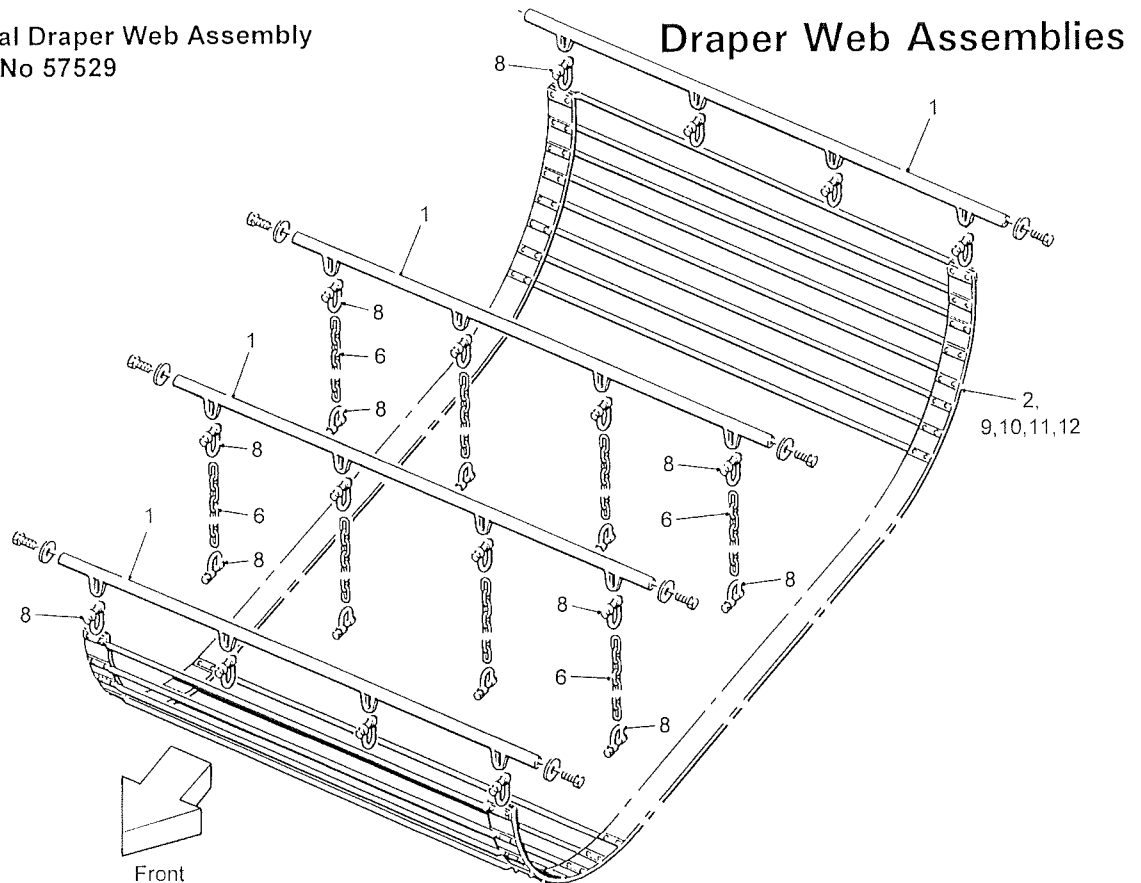
Electric Clod Mat Assembly
Assy No 57662 & 57551



Clod Mat Assemblies

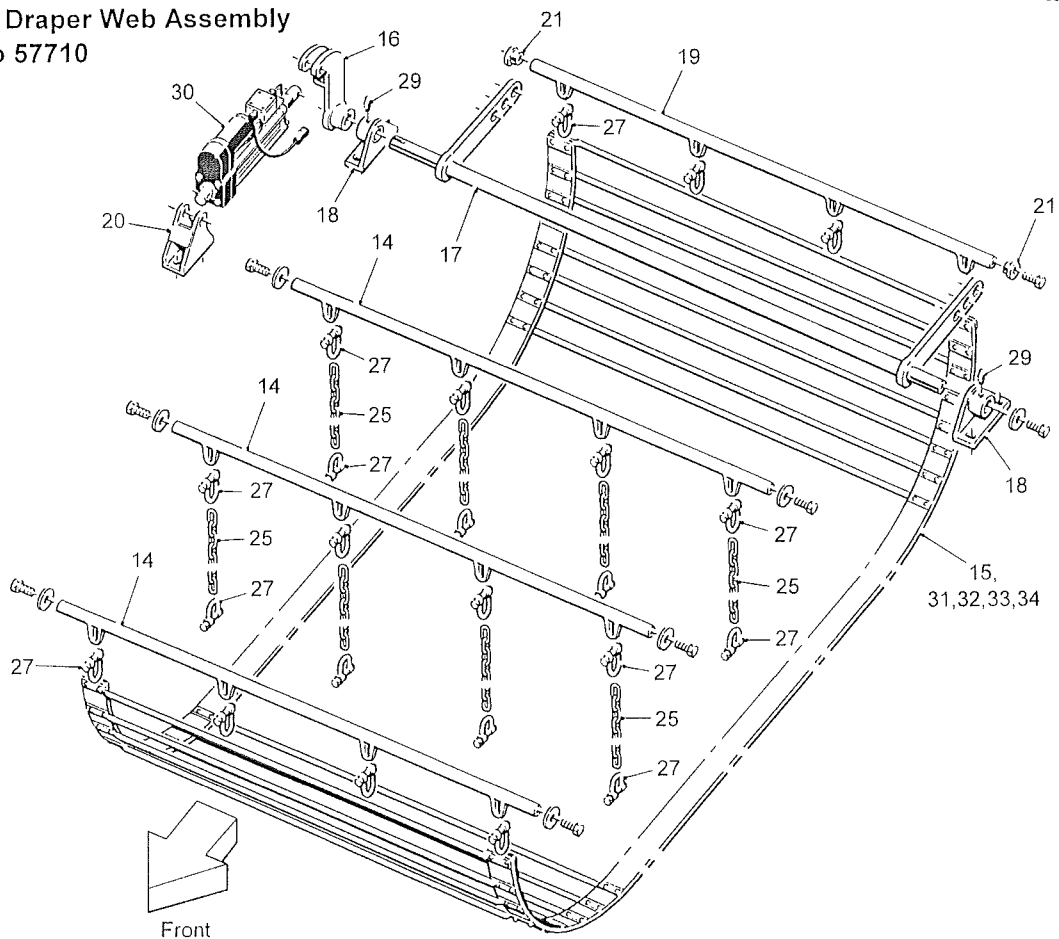
Item	Part No.	Description	Qty.	Remarks
	57550 & 57551	Manual Clod Mat Assy Consists Of:		
1	57545	Pivot Boss	4	
2	57546	Pivot Spigot	4	
3	57547	Adjuster Handle	1	
4	57548	Selector Plate	1	
5				
6	57679	Link Mounting Plate	2	
7				
8				
9				
10	58127	Link	1	
11				
12	HERF7012	M16 Indexing Plunger	1	
13				
14	RPA610.303042	Clod Bracket	2	
15	RPC700.301088	Clod Mat Rubber	22	
	57662 & 57551	Electric Clod Mat Assy Consists Of:		
16	57545	Pivot Boss	4	
17	57546	Pivot Spigot	3	
18				
19	57658	Pivot Mounting	1	
20	57659	Pivot Arm	1	
21	57660	Pivot Arm	1	
22	57661	Actuator Mounting	1	
23	57724	Link	1	
24	57679	Link Mounting Plate	2	
25				
26				
27				
28	58127	Link	1	
29				
30	RPA610.303042	Clod Bracket	2	
31	RPC700.301088	Clod Mat Rubber	22	
32	RPE202.305394	Linear Actuator c/w Switch & Harness	1	

Manual Draper Web Assembly Assy No 57529



Electric Draper Web Assembly Assy No 57710

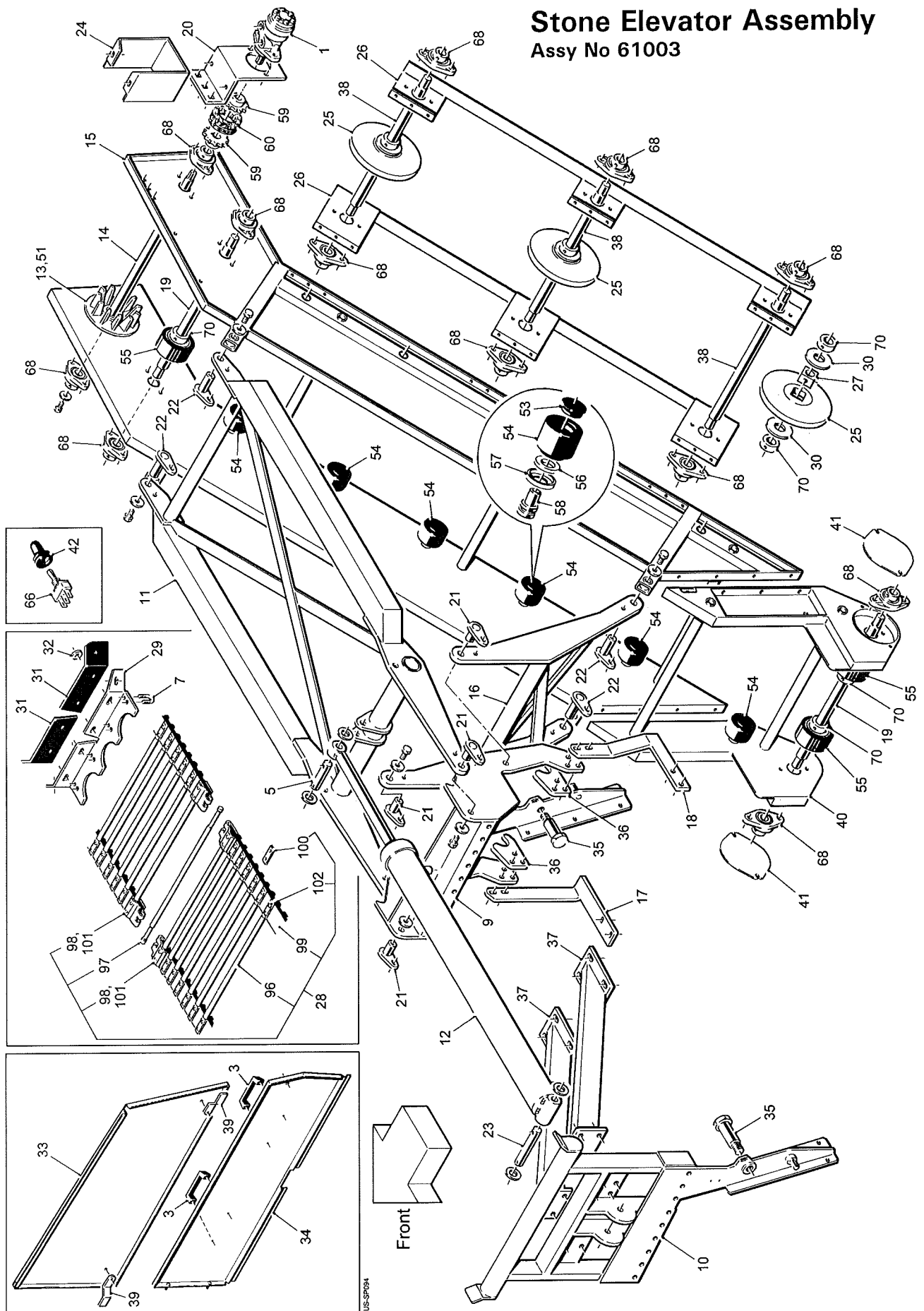
US-SP056



Draper Web Assemblies

Item	Part No.	Description	Qty.	Remarks
	57529	Manual Draper Web Assy Consists Of:		
1	57527	Support Bar	4	(see list at end)
2	57528	Draper Web Complete (1485mm wide)	1	
3				
4				
5				
6	GS506/15	Chain	8	
7				
8	H171	Shackle	24	
	57528	Draper Web Consists Of:		
9	57263/1	Web Rod	38	
10	57263/2	Web Belt	2	
11	RPGM019.00069	Web Rod Backplate	76	
12	RPF240.160250	Rivet for Web Rod	152	
13				
	57710	Electric Draper Web Assy Consists Of:		
14	57527	Support Bar	3	(see list at end)
15	57528	Draper Web (1485mm wide)	1	
16	57701	Lever	1	
17	57702	Lever Arm	1	
18	57703	Pivot Bracket	2	
19	57705	Support Bar	1	
20	57709	Actuator Mounting	1	
21	57725	Top Hat Washer	2	
22				
23				
24				
25	GS506/15	Chain	8	
26				
27	H171	Shackle	24	
28				
29	RPC648.081250	M8 Straight Grease Nipple	2	
30	RPE202.305394	Linear Actuator c/w Switch & Harness	1	
	57528	Draper Web Consists Of:		
31	57263/1	Web Rod	38	
32	57263/2	Web Belt	2	
33	RPGM019.00069	Web Rod Backplate	76	
34	RPF240.160250	Rivet for Web Rod	152	
35				

Stone Elevator Assembly Assy No 61003



UNISTAR SPARE PARTS

3.29b

Stone Elevator Assembly

Assy No 61003

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	1	(see list at end)
2				
3	50047	Guard Handle	2	
4				
5	52590	Ram Pin (short)	1	
6				
7	58208	M10 'U' Bolt	96	
8				
9	61004	Pivot Mounting	1	
10	61005	Ram Mounting	1	
11	61006	Lift Frame	1	
12	61007	Hydraulic Ram	1	
13	61010	28mm Pitch Web Sprocket	2	
14	61012	Web Drive Shaft	1	
15	61013	Elevator Frame	1	
16	61014	Lower Link	1	
17	61032	Front Brace	1	
18	61033	Rear Brace	1	
19	61041	Roller Shaft	2	
20	61042	Motor Plate	1	
21	61043	Pivot Pin (short)	4	
22	61044	Pivot Pin (long)	4	
23	61045	Ram Pin (long)	1	
24	61047	Drive Guard	1	
25	61048	Return Roller	3	
26	61049	Return Roller Mounting	2	
27	61050	Return Roller Hub	3	
28	61053	28mm Pitch Web Assembly	1	
29	61054	Elevator Flight	24	
30	61055	Locating Washer	6	
31	61056	Flight Rubber	48	
32	61057	Washer	144	
33	61058	Upper Guard	1	
34	61059	Lower Guard	1	
35	61060	Boulder Box Shoulder Bolt	2	
36	61068	Locating Plate	2	
37	61069	Elevator Stay	2	
38	61070	Return Roller Shaft	3	
39	61071	Guard Retaining Plate	2	
40	61072	Elevator Base	1	
41	61073	Bearing Shield	2	
42	61034	Switch Boot	1	
43				
44				
45				
46				
47				
48				
49				
50				
51	HER09681A	Taperlock Bush (1610-35)	2	
52				
53	RPC620.303070	Cap	12	
54	RPC700.300147	Ø95 Plain Roller c/w Bearings	12	
55	RPC700.301543	Ø132 Roller	4	

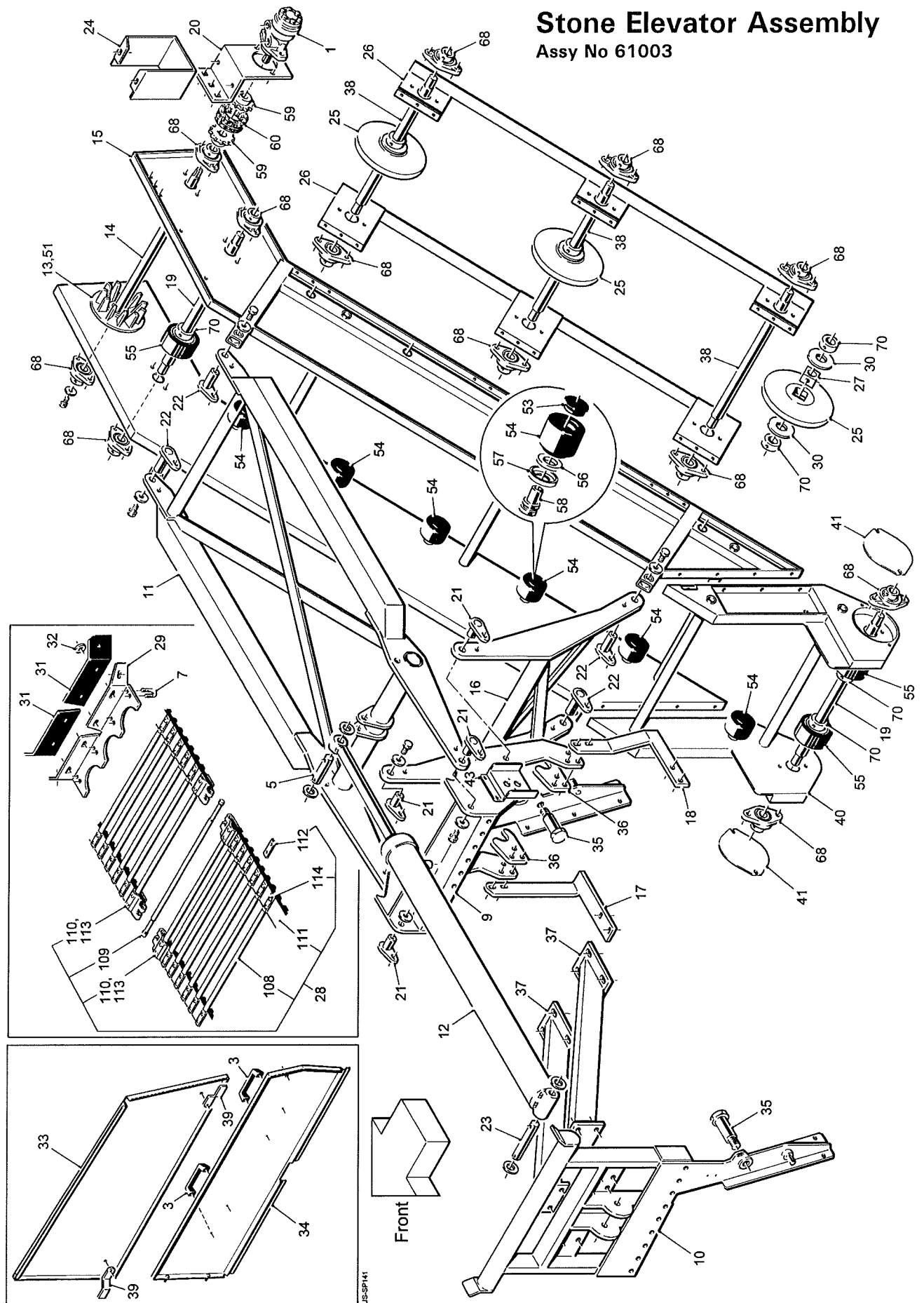
Stone Elevator Assembly

Assy No 61003

Item	Part No.	Description	Qty.	Remarks
56	RPGM070.00446	Felt Seal	12	
57	RPGM089.00565	Roller Shield	12	
58	RPM180.303071	Pivot Bush	12	
59	RPM182.303035	12T 3/4"Pitch Sprocket	2	
60	RPT738.600012	3/4"Pitch Duplex Chain	1	
61				
62				
63				
64				
65				
66	27468	3-Way Spring-Back Switch	1	
67				
68	SFT30	Bearing	12	
69				
70	SPCT131	Ø35 Stop Collar	10	
		Hydraulic Components Consist Of:		
71	57224	Double Pipe Clamp (Ø22-Ø22)	6 pair	
72	57225	Pipe Clamp Plate	6	
73				
74	51549	1/2"Hose Assembly (4100mm)	2	
75	60562	1/2"Hose Assembly (500mm)	1	
76	60563	3/8"Hose Assembly (2800mm)	1	
77	60564	3/8"Hose Assembly (1800mm)	1	
78	60565	3/8"Hose Assembly (400mm)	2	
79				
80				
81	10140	1/2"BSP Quick Release Probe	2	
82	10141	1/2"BSP Quick Release Carrier	2	
83				
84	11124	1/2"BSP Dowty Seal	6	
85	11125	3/8"BSP Dowty Seal	8	
86				
87	12315	1/2"BSP M M Adaptor	5	
88				
89	32475	1/2"BSP M F Compact 90°Adaptor	2	
90				
91	42343	3/8"BSP M F Compact 90°Adaptor	4	
92				
93	DW202046260	3/8"BSP 3-Way Ball Valve	2	
94				
95	UC31A	3/8"BSP M M Adaptor	8	
	61053	28mm Pitch Web Assembly		
		Consists Of:		
96	61053/1	Ø10 Web Rod	251	
97	61053/2	Ø10 Joining Rod	1	
98	57058/28/1A	Joiner	4	
99	-	Web Belt	2	
100	12238/6	Clamp Plate	502	
101	57058/5	Joiner Rivet	8	
102	57058/4	Web Bar Rivet	1004	

Machines from 2014

Stone Elevator Assembly Assy No 61003



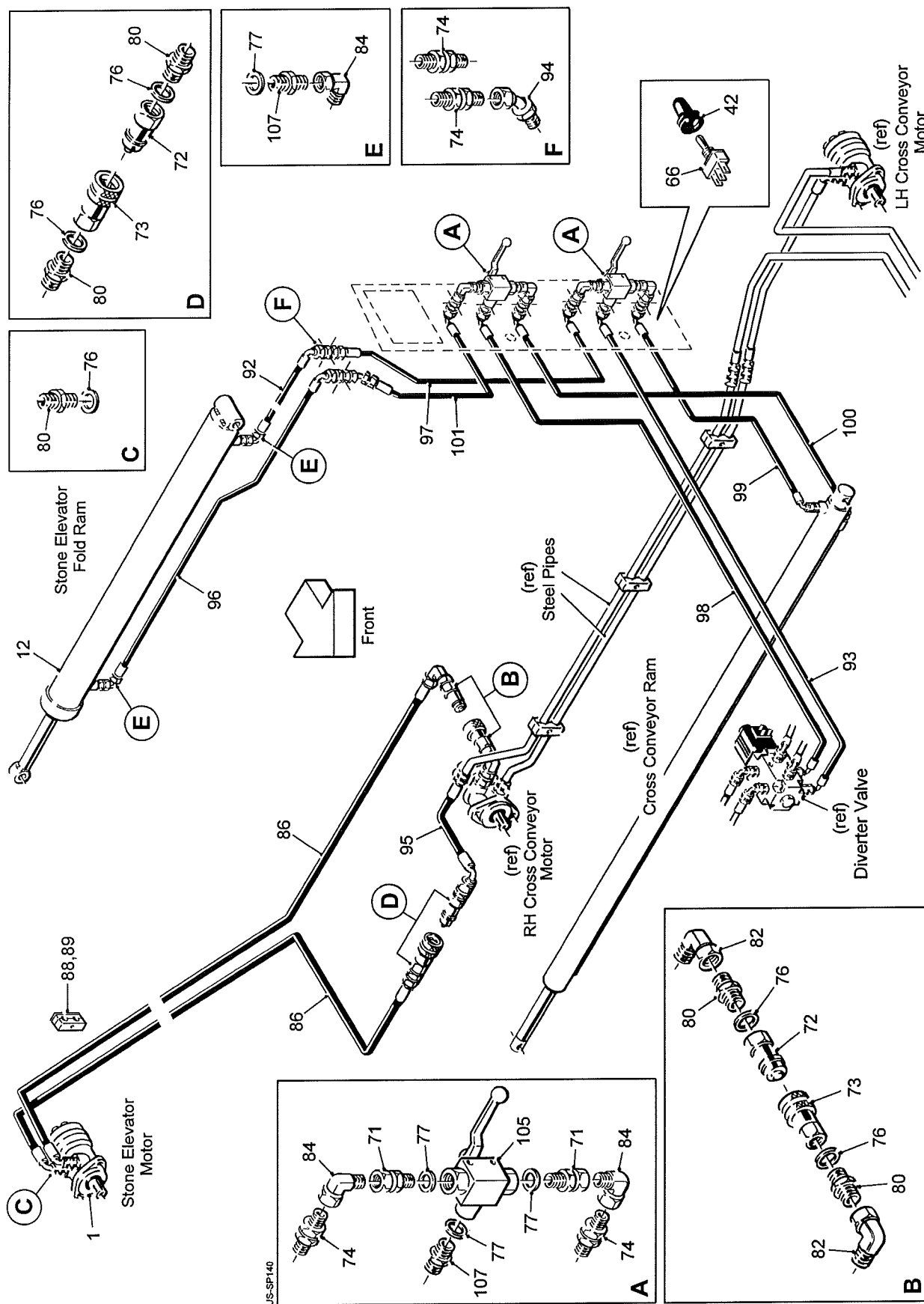
3.29a

UNISTAR SPARE PARTS

Machines from 2014

Stone Elevator Assembly

Assy No 61003



UNISTAR SPARE PARTS**3.29b**

Machines from 2014

Stone Elevator Assembly**Assy No 61003**

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	1	(see list at end)
2				
3	50047	Guard Handle	2	
4				
5	52590	Ram Pin (short)	1	
6				
7	58208	M10 'U' Bolt	96	
8				
9	61004	Pivot Mounting	1	
10	61005	Ram Mounting	1	
11	61006	Lift Frame	1	
12	61007	Hydraulic Ram	1	
13	61010	28mm Pitch Web Sprocket	2	
14	61012	Web Drive Shaft	1	
15	61013	Elevator Frame	1	
16	61014	Lower Link	1	
17	61032	Front Brace	1	
18	61033	Rear Brace	1	
19	61041	Roller Shaft	2	
20	61042	Motor Plate	1	
21	61043	Pivot Pin (short)	4	
22	61044	Pivot Pin (long)	4	
23	61045	Ram Pin (long)	1	
24	61047	Drive Guard	1	
25	61048	Return Roller	3	
26	61049	Return Roller Mounting	2	
27	61050	Return Roller Hub	3	
28	61053	28mm Pitch Web Assembly	1	
29	61054	Elevator Flight	24	
30	61055	Locating Washer	6	
31	61056	Flight Rubber	48	
32	61057	Washer	144	
33	61058	Upper Guard	1	
34	61059	Lower Guard	1	
35	61060	Boulder Box Shoulder Bolt	2	
36	61068	Locating Plate	2	
37	61069	Elevator Stay	2	
38	61070	Return Roller Shaft	3	
39	61071	Guard Retaining Plate	2	
40	61072	Elevator Base	1	
41	61073	Bearing Shield	2	
42	61034	Switch Boot	1	
43	61110	Rear Light Bracket RH	1	
44				
45				
46				
47				
48				
49				
50				
51	HER09681A	Taperlock Bush (1610-35)	2	
52				
53	RPC620.303070	Cap	12	
54	RPC700.300147	Ø95 Plain Roller c/w Bearings	12	
55	RPC700.301543	Ø132 Roller	4	

3.29c**UNISTAR SPARE PARTS**

Machines from 2014

Stone Elevator Assembly

Assy No 61003

Item	Part No.	Description	Qty.	Remarks
56	RPGM070.00446	Felt Seal	12	
57	RPGM089.00565	Roller Shield	12	
58	RPM180.303071	Pivot Bush	12	
59	RPM182.303035	12T 3/4"Pitch Sprocket	2	
60	RPT738.600012	3/4"Pitch Duplex Chain	1	
61				
62				
63				
64				
65				
66	27468	3-Way Spring-Back Switch	1	
67				
68	SFT30	Bearing	12	
69				
70	SPCT131	Ø35 Stop Collar	10	
		Hydraulic Components Consist Of:		
71	10128	3/8"BSP M F Swivel Adaptor	4	
72	10140	1/2"BSP Quick-Release Probe	2	
73	10141	1/2"BSP Quick-Release Carrier	2	
74	10466	3/8"BSP Bulkhead Adaptor	6	
75				
76	11124	1/2"BSP Dowty Seal	6	
77	11125	3/8"BSP Dowty Seal	8	
78				
79				
80	12315	1/2"BSP M M Adaptor	6	
81				
82	32475	1/2"BSP M F Compact 90°Adaptor	2	
83				
84	42343	3/8"BSP M F Compact 90°Adaptor	6	
85				
86	51549	1/2"Hose Assembly (4100mm)	2	
87				
88	57224	Double Pipe Clamp (22-22)	6	
89	57225	Pipe Clamp Plate	6	
90				
91				
92	60279	3/8"Hose Assembly (760mm)	1	
93	60321	3/8"Hose Assembly (1100mm)	1	
94	60491	3/8"BSP M F Swept 45°Adaptor	1	
95	60562	1/2"Hose Assembly (500mm)	1	
96	60564	3/8"Hose Assembly (1800mm)	1	
97	60648	3/8"Hose Assembly (1400mm)	1	
98	60690	3/8"Hose Assembly (1150mm)	1	
99	60691	3/8"Hose Assembly (1700mm)	1	
100	60692	3/8"Hose Assembly (2100mm)	1	
101	60693	3/8"Hose Assembly (900mm)	1	
102				
103				
104				
105	DW202046260	3/8"BSP 3-Way Ball Valve	2	
106				
107	UC31A	3/8"BSP M M Adaptor	4	

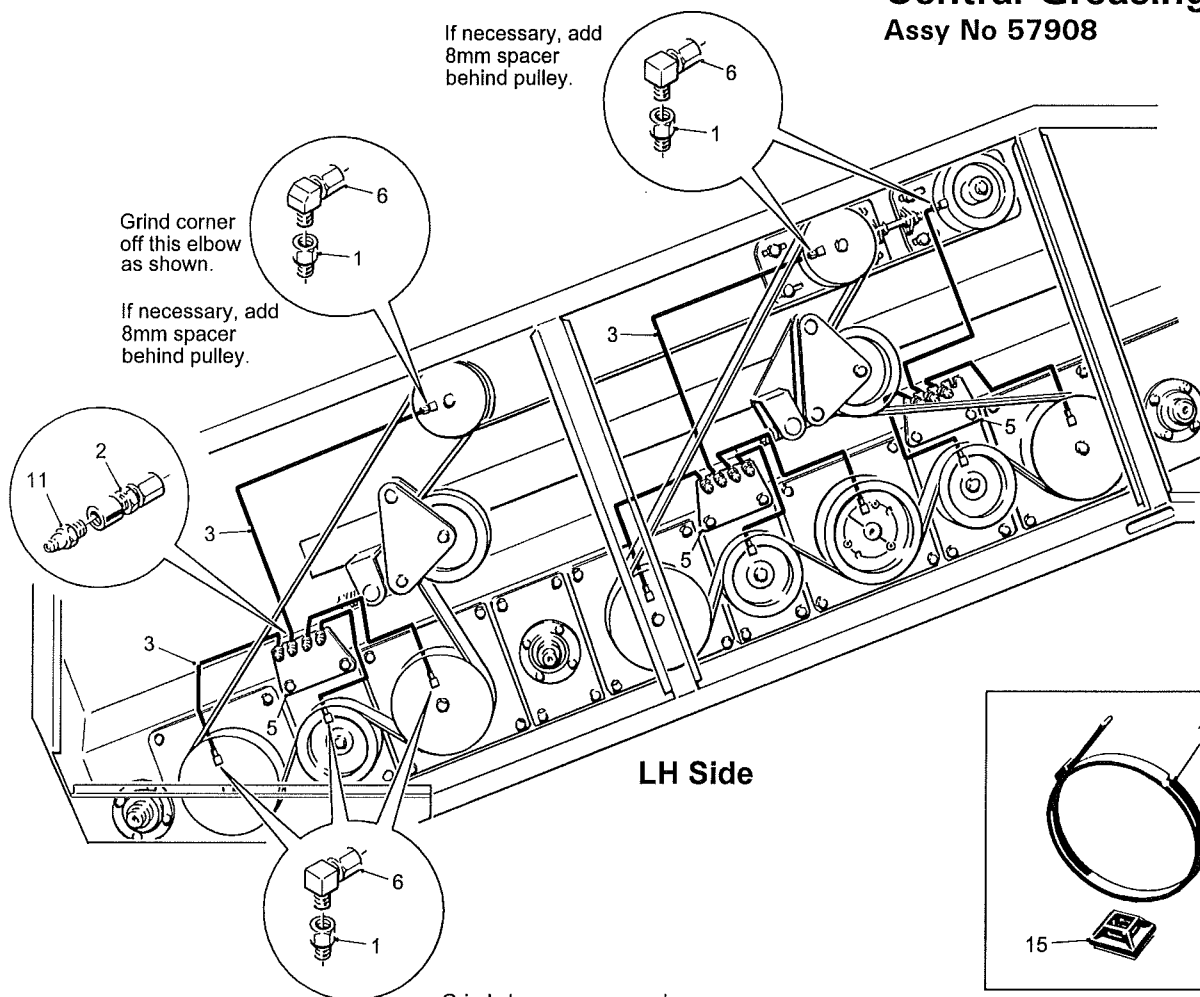
UNISTAR SPARE PARTS**3.29d**

Machines from 2014

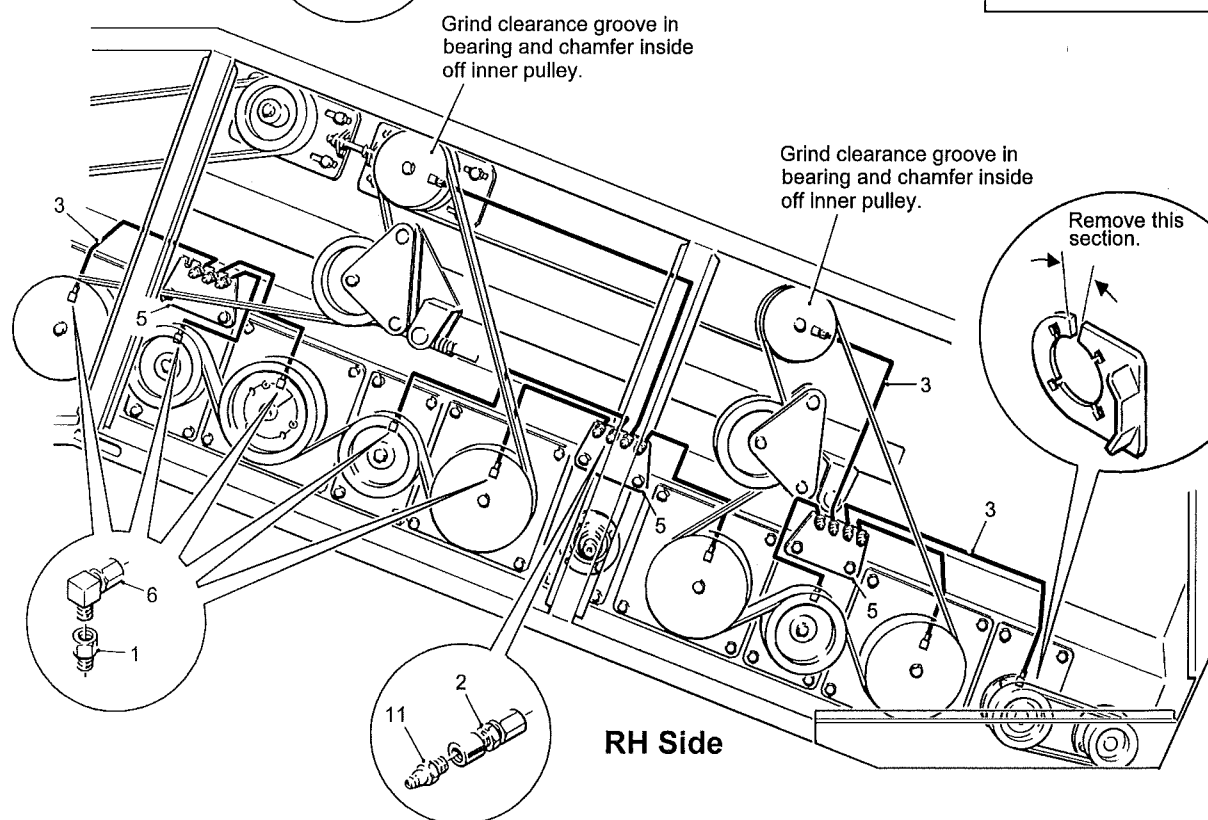
Stone Elevator Assembly**Assy No 61003**

Item	Part No.	Description	Qty.	Remarks
	61053	28mm Pitch Web Assembly		
		Consists Of:		
108	61053/1	Ø10 Web Rod	251	
109	61053/2	Ø10 Joining Rod	1	
110	57058/28/1A	Joiner	4	
111	-	Web Belt	2	
112	12238/6	Clamp Plate	502	
113	57058/5	Joiner Rivet	8	
114	57058/4	Web Bar Rivet	1004	

Central Greasing Kit Assy No 57908



LH Side



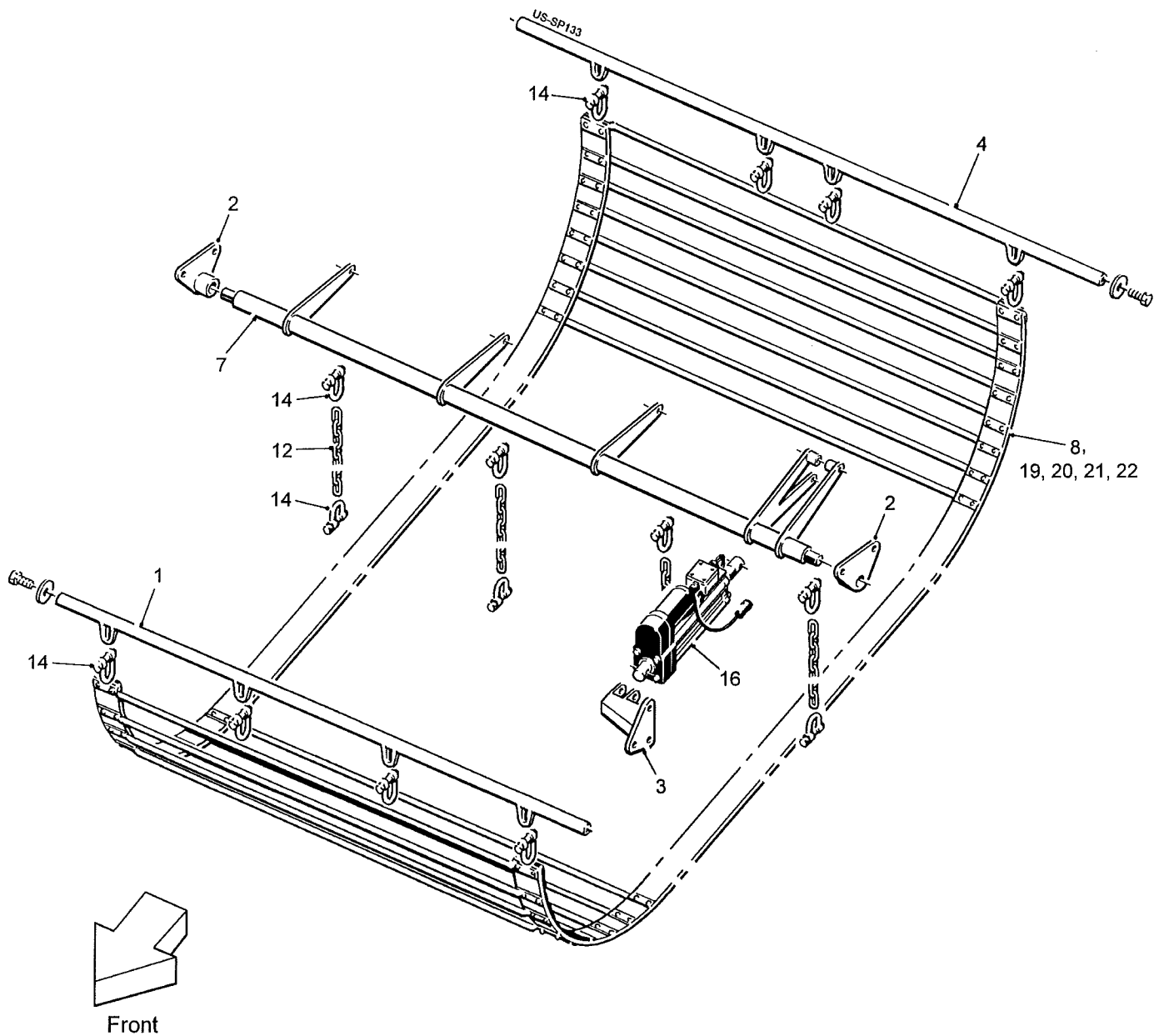
RH Side

3.30a**UNISTAR SPARE PARTS****Central Greasing Kit****Assy No 57908**

Item	Part No.	Description	Qty.	Remarks
1	51137	1/8"GF-1/4"UNF Adaptor	22	
2	51669	Plate Adaptor	22	
3	51671	Tube	14m	
4				
5	57906	Grease Nipple Plate	6	
6	57907	1/8"BSP-Ø6mm Pipe 90° Connector	22	
7				
8				
9				
10				
11	GS412	1/8"BSP Straight Grease Nipple	22	
12				
13	H418C	Cable Tie	50	
14				
15	RPC618.303223	Cable Tie Mount	50	

Rear Draper Web Assembly

Assy No 61196



3.31a

UNISTAR SPARE PARTS

Rear Draper Web Assembly

Assy No 61196

Item	Part No.	Description	Qty.	Remarks
1	57527	Front Support Bar	1	(see list at end)
2	57545	Pivot Boss	2	
3	57828	Actuator Mounting	1	
4	57876	Rear Support Bar	1	
5				
6				
7	61193	Web Lift Beam	1	
8	61195	Draper Web Complete (1485 wide)	1	
9				
10				
11				
12	GS506/15	Chain	4	(see list at end)
13				
14	H171	Shackle	16	
15				
16	RPE202.305394	Linear Actuator c/w Switch & Harness	1	
17				
18				
	61195	Draper Web Consists Of:		
19	57263/1	Web Rod	24	
20	57263/2	Web Belt	2	
21	RPGM019.00069	Web Rod Backplate	48	(see list at end)
22	RPF240.160250	Rivet for Web Rod	96	