

# CONTENTS

## T2XS SPARE PARTS (Machines from 2025)

**Note:** When using the following pages to order replacement parts, please quote the full serial number of your machine.

### MAIN FRAME, AXLE & GUARDS

|                     |     |
|---------------------|-----|
| Main Frame Assembly | 3.1 |
| ROTO Axle Assembly  | 3.2 |
| Guards Assembly     | 3.3 |

### DIGGER SECTION

|                                              |      |
|----------------------------------------------|------|
| Rubber Depth Roller Assemblies               | 4.1  |
| Disc Coulter Assemblies                      | 4.4  |
| Powered Disc Coulter Assemblies              | 4.5  |
| Share Assemblies for 2 Row Work              | 4.6  |
| Share Assemblies for Bed Work                | 4.7  |
| Haulm Intake Rollers                         | 4.9  |
| Anti Roll-back Flaps                         | 4.10 |
| Digger Web Assembly                          | 4.11 |
| Sieving Web Assembly                         | 4.12 |
| Agitator Assembly                            | 4.13 |
| Haulm Roller Assembly (with scroll shaft)    | 4.14 |
| Haulm Roller Assembly (without scroll shaft) | 4.15 |

### SEPARATOR FEED UNITS

|                           |     |
|---------------------------|-----|
| Star Feed Unit (2 shafts) | 5.2 |
| Star Feed Unit (3 shafts) | 5.3 |

### OMEGA SEPARATORS

|                          |     |
|--------------------------|-----|
| 5R Omega (237mm centres) | 6.1 |
| 3R Omega (237mm centres) | 6.2 |
| 8R Omega (237mm centres) | 6.3 |
| 3R Omega (237mm centres) | 6.4 |
| 4R Omega (237mm centres) | 6.5 |
| 8R Omega (220mm centres) | 6.6 |
| 3R Omega (220mm centres) | 6.7 |
| 5R Omega (220mm centres) | 6.8 |
| 6R Omega (220mm centres) | 6.9 |

### ROLLER TABLE / PRO-CLEAN SEPARATORS

|                                         |     |
|-----------------------------------------|-----|
| Roller Table Separator                  | 8.1 |
| Additional Components for Roller Tables | 8.2 |

### SEPARATOR TRANSFER UNITS

|                                          |     |
|------------------------------------------|-----|
| Triple Transfer Roller Unit              | 9.1 |
| Triple Transfer Roller Unit              | 9.2 |
| Triple Transfer Roller with Scroll Shaft | 9.3 |

### DISCHARGE SECTION

|                                       |      |
|---------------------------------------|------|
| Linked Spreader Web (1125mm elevator) | 10.1 |
| Linked Spreader Web (1300mm elevator) | 10.2 |
| 1125mm Discharge Elevator             | 10.5 |
| 1300mm Discharge Elevator             | 10.6 |

### INPUT DRIVES, HYDRAULICS & ELECTRICS

|                            |      |
|----------------------------|------|
| PTO Shaft Assembly         | 11.1 |
| Front Gearbox Assemblies   | 11.2 |
| Tractor Powered Hydraulics | 11.3 |
| Powered Axle Hydraulics    | 11.4 |
| Web Hydraulics             | 11.5 |
| Separator Hydraulics       | 11.6 |

|                      |       |
|----------------------|-------|
| Electrical Assembly  | 11.9  |
| Road Lights Assembly | 11.10 |

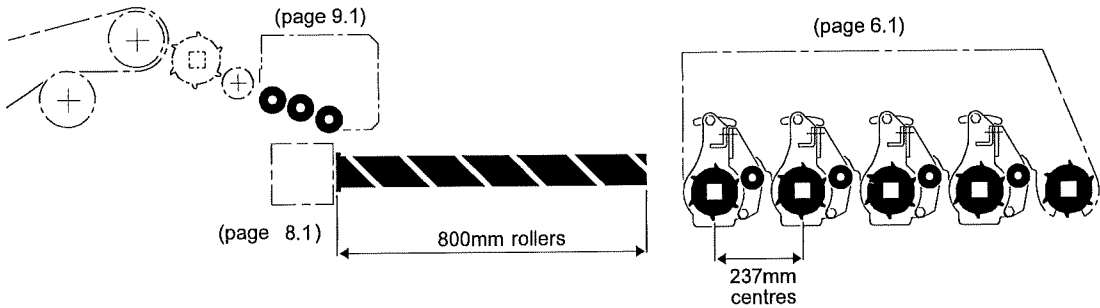
# CONTENTS

## OPTIONS

|                                                         |       |
|---------------------------------------------------------|-------|
| In-line Picking Table (2 pickers)                       | 12.1  |
| In-line Picking Table (4 pickers)                       | 12.2  |
| In-line Canopy Kit (2 pickers)                          | 12.4  |
| In-line Canopy Kit (4 pickers)                          | 12.5  |
| Rear Inspection Platform                                | 12.6  |
| Rear Picking Platform (2 pickers)                       | 12.7  |
| Rear Picking Platform Canopy Kit (2 pickers)            | 12.8  |
|                                                         |       |
| Sweeping Clod Fingers                                   | 12.10 |
| Full Width Anti Roll-back Flaps                         | 12.11 |
| Roller Table Restrictor Brush Kit                       | 12.12 |
| Omega Restrictor Brush Kit                              | 12.12 |
| Elevator Height Control Kits                            | 12.15 |
| Fall Breaker Kits                                       | 12.16 |
| Windrow Kits                                            | 12.17 |
| Additional Agitator Assembly                            | 12.18 |
| Haulm Elevator Assembly                                 | 12.19 |
| Haulm Elevator Transfer Web (1125mm discharge elevator) | 12.20 |
| Haulm Elevator Transfer Web (1300mm discharge elevator) | 12.21 |
| Haulm Elevator Spreader Web (1125mm discharge elevator) | 12.22 |
| Haulm Elevator Spreader Web (1300mm discharge elevator) | 12.23 |
|                                                         |       |
| 3rd Web Unit                                            | 12.24 |
| Rocker Kit (for sieving web)                            | 12.25 |
| Concave Disc Coulters                                   | 12.26 |
| Onion Paddle Assembly                                   | 12.27 |
| Onion Paddle Hydraulics                                 | 12.28 |
| Onion Paddle Depth Wheels                               | 12.29 |
|                                                         |       |
| Hydraulically Driven Windrow Kit                        | 12.30 |

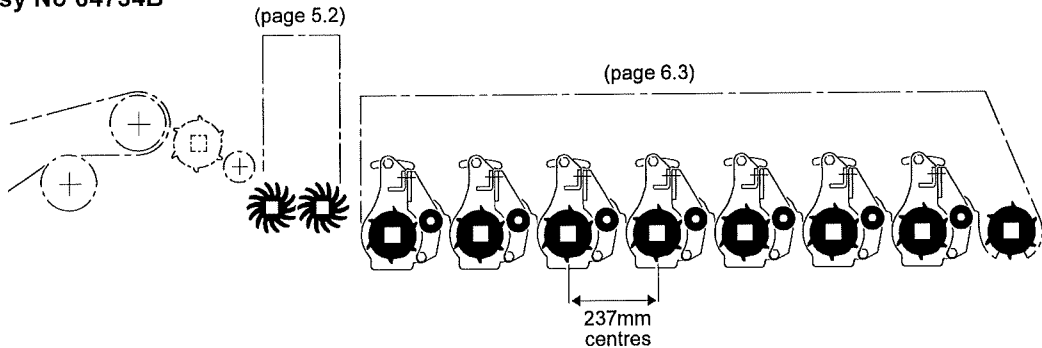
CONTENTS

800mm ROLLER TABLE - 5R OMEGA  
Assy No 64754A

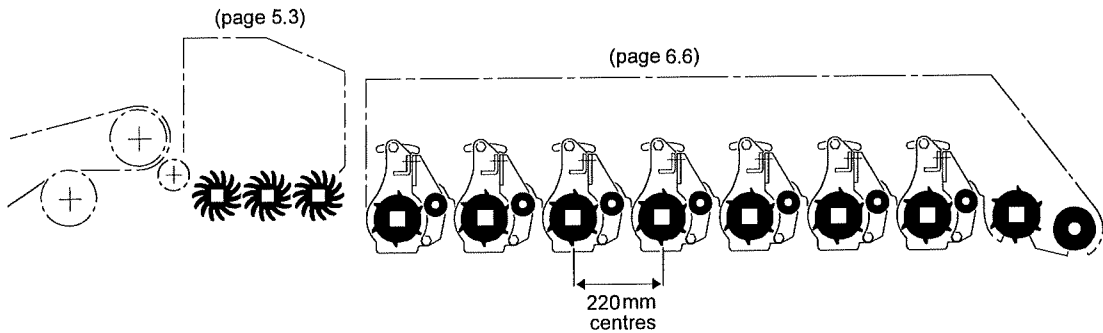


YZ-SP380

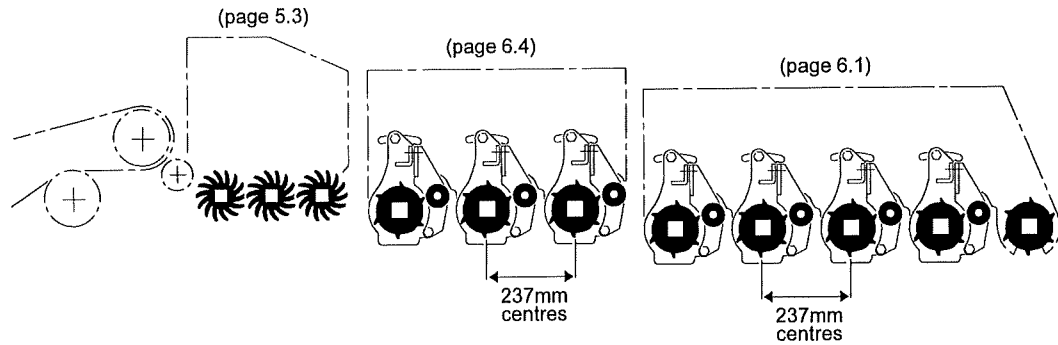
STAR FEED - 8R OMEGA  
Assy No 64754B



STAR FEED - 8R OMEGA  
Assy No 64754C

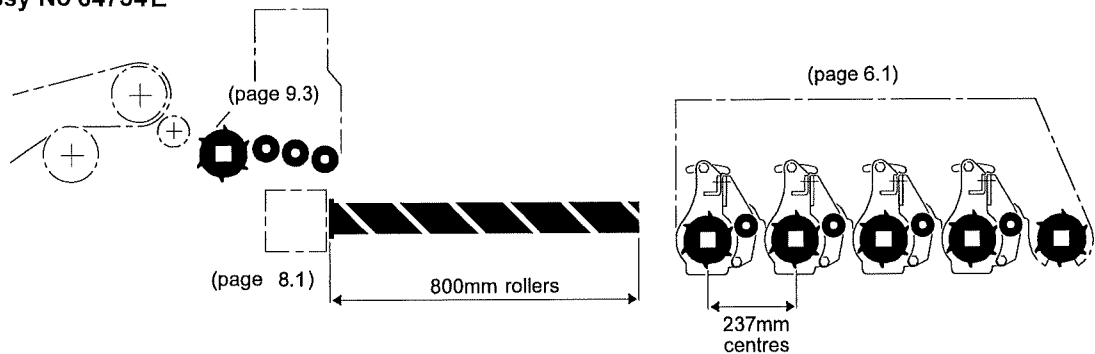


STAR FEED - 3R OMEGA - 5R OMEGA  
Assy No 64754D



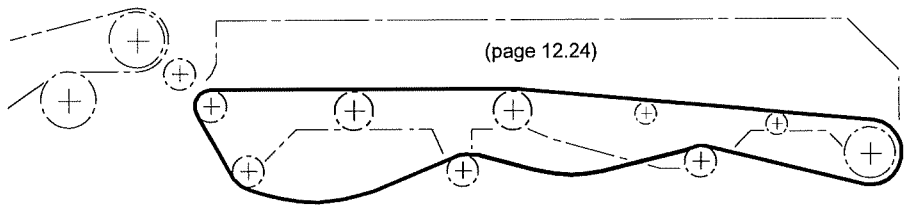
# CONTENTS

## 800mm ROLLER TABLE - 5R OMEGA Assy No 64754E

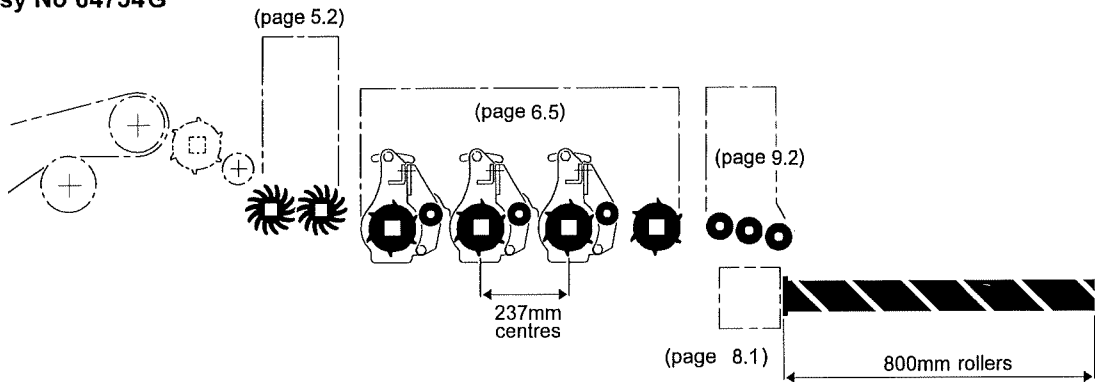


T2-SP400

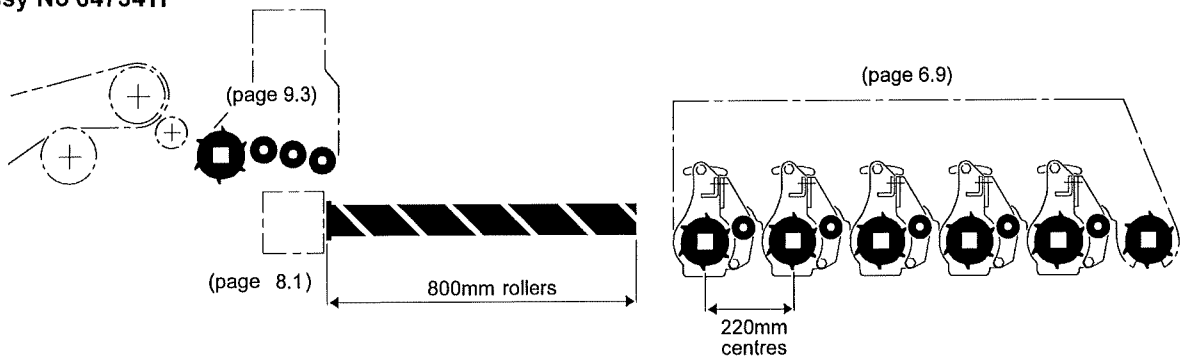
## 3rd WEB Assy No 64754F



## STAR FEED - 4R OMEGA - 800mm ROLLER TABLE Assy No 64754G

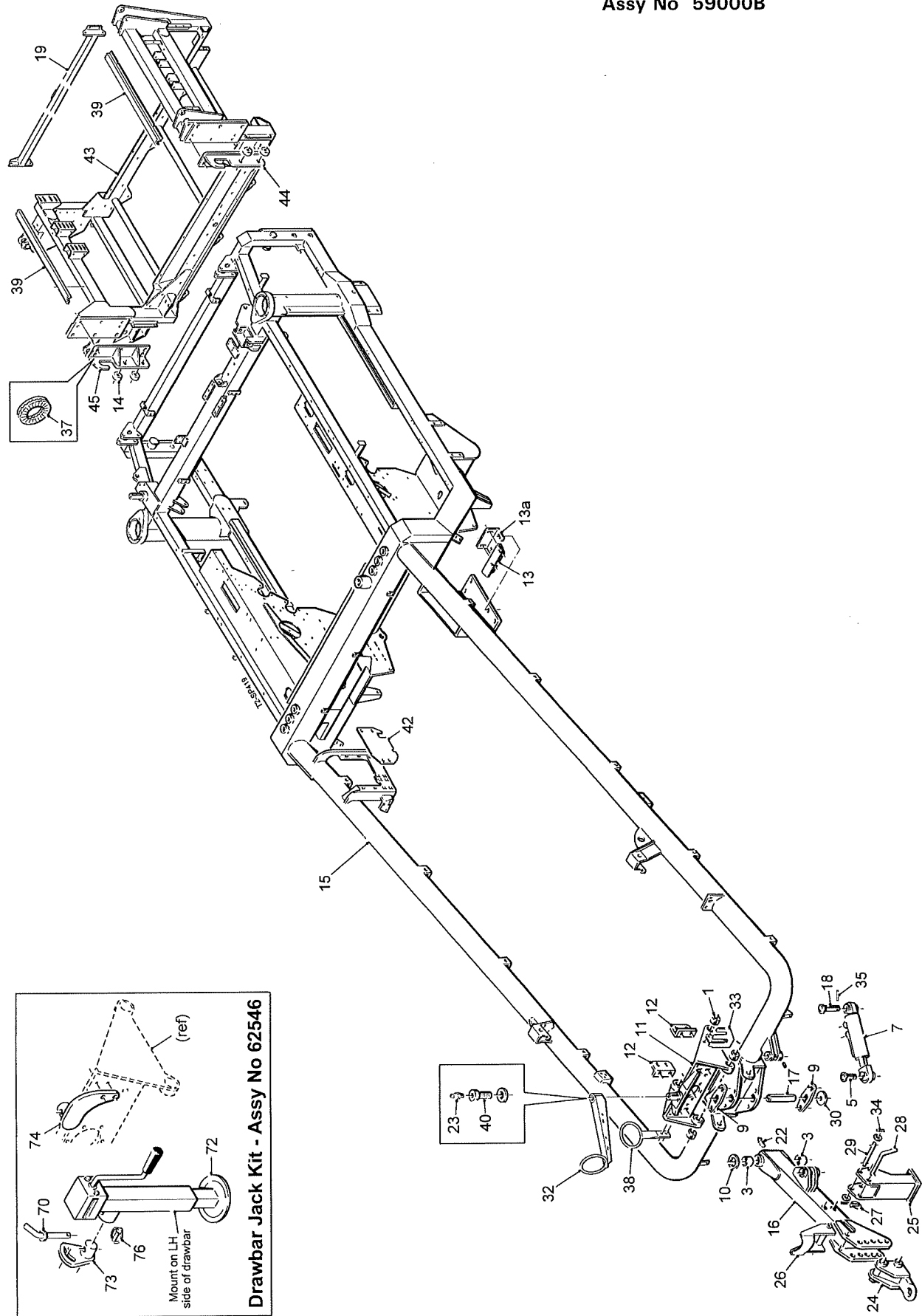


## 800mm ROLLER TABLE - 6R OMEGA Assy No 64754H



Machines from Serial No T2-291

Main Frame Assembly  
Assy No 59000B



3.1a

T2XS SPARE PARTS

Machines from Serial No T2-291

Main Frame Assembly

Assy No 59000B

| Item | Part No.      | Description                   | Qty. | Remarks                |
|------|---------------|-------------------------------|------|------------------------|
| 1    | 42091         | Bush                          | 4    |                        |
| 2    |               |                               |      |                        |
| 3    | 44189         | Nylon Bush                    | 2    |                        |
| 4    |               |                               |      |                        |
| 5    | 46391         | Ram Pin                       | 1    |                        |
| 6    |               |                               |      |                        |
| 7    | 59626         | Hydraulic Ram                 | 1    |                        |
| 8    |               |                               |      |                        |
| 9    | 56120         | Pin Keep Plate                | 2    |                        |
| 10   | 56121         | Thrust Washer                 | 1    |                        |
| 11   | 56275         | Gearbox Mounting              | 1    |                        |
| 12   | 56529         | Gearbox Support Angle         | 2    |                        |
| 13   | 64892A        | Cooler Support Bracket Top    | 1    |                        |
| 13a  | 64892B        | Cooler Support Bracket Bottom | 1    |                        |
| 14   | 64972         | Clamp Washer                  | 4    |                        |
| 15   | 70310         | Main Frame                    | 1    |                        |
| 16   | 59101         | Drawbar                       | 1    |                        |
| 17   | 59102         | Pivot Pin                     | 1    |                        |
| 18   | 59366         | Ram Pin                       | 1    |                        |
| 19   | 59686         | Tie Beam                      | 1    |                        |
| 20   |               |                               |      |                        |
| 21   |               |                               |      |                        |
| 22   | GS411         | 1/8"BSP Angled Grease Nipple  | 1    |                        |
| 23   | RPC648.061000 | M6 Grease Nipple              | 1    |                        |
| 24   | RPA610.300014 | Drawbar Eye                   | 1    |                        |
| 25   | RPA610.307369 | Stand                         | 1    |                        |
| 26   | 59682         | PTO Rest                      | 1    |                        |
| 27   | RPF232.060000 | Linch Pin                     | 1    |                        |
| 28   | RPM146.305150 | Pin                           | 1    |                        |
| 29   | RPM146.307375 | Pin                           | 1    |                        |
| 30   | SS070017/005  | Steel Spacer                  | 2    |                        |
| 31   |               |                               |      |                        |
| 32   | 59666         | Hose Support Arm              | 1    |                        |
| 33   | 59667         | Hose Support Plate            | 1    |                        |
| 34   | 22067006/030  | Ø6x30 Roll Pin                | 2    |                        |
| 35   | 22067006/040  | Ø6x40 Roll Pin                | 2    |                        |
| 36   |               |                               |      |                        |
| 37   | 22121020      | M20 Nord-Lock Washer          | 14   |                        |
| 38   | 62925         | Hose Support Ring             | 1    |                        |
| 39   |               |                               |      |                        |
| 40   | 70385         | Grease Nipple Bolt            | 1    |                        |
| 41   |               |                               |      |                        |
| 42   | 64751         | Valve Shield                  | 1    |                        |
| 43   | 64784         | Rear Frame                    | 1    | 1125mm wide elevator   |
| 44   | 64794L        | Mounting Hook LH              | 1    | Used with roller table |
|      | 64873         | Mounting Hook LH              | 1    | Used with Omega        |
| 45   | 64794R        | Mounting Hook RH              | 1    | Used with roller table |
|      | 64874         | Mounting Hook RH              | 1    | Used with Omega        |

### 3.1b

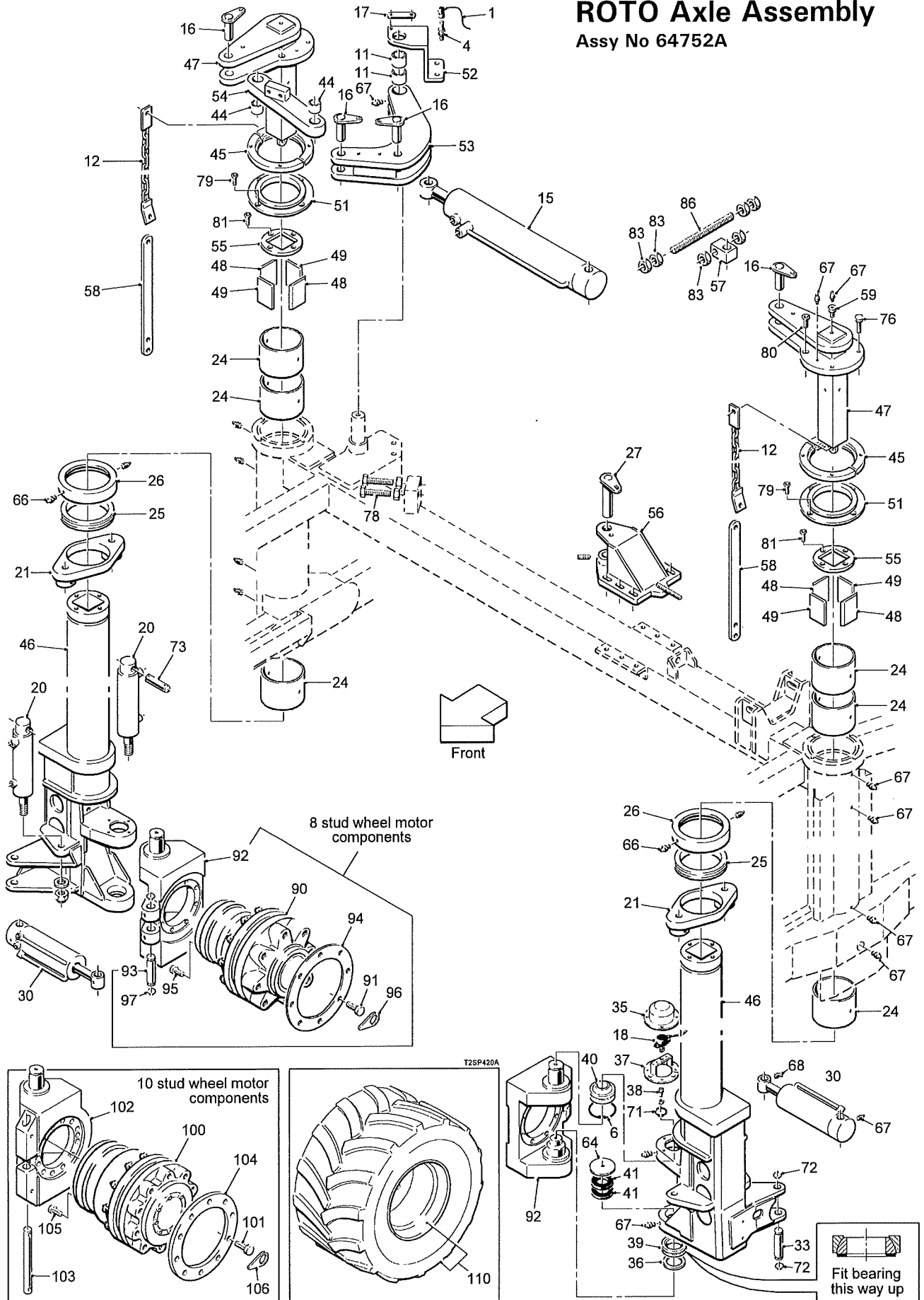
## Main Frame Assembly

| Item | Part No. | Description                   | Qty. | Remarks |
|------|----------|-------------------------------|------|---------|
| 70   | 62546    | Drawbar Jack Kit Consists Of: |      |         |
| 71   | 41060    | Locking Pin                   | 1    |         |
| 72   | 61024    | Drawbar Jack                  | 1    |         |
| 73   | 62246    | Jack Mounting Bracket         | 1    |         |
| 74   | 62247    | Jack Stowage Bracket          | 1    |         |
| 75   |          |                               |      |         |
| 76   | REK215   | Ø6mm Linchpin                 | 1    |         |



Machines from Serial No T2-291

## ROTO Axle Assembly Assy No 64752A



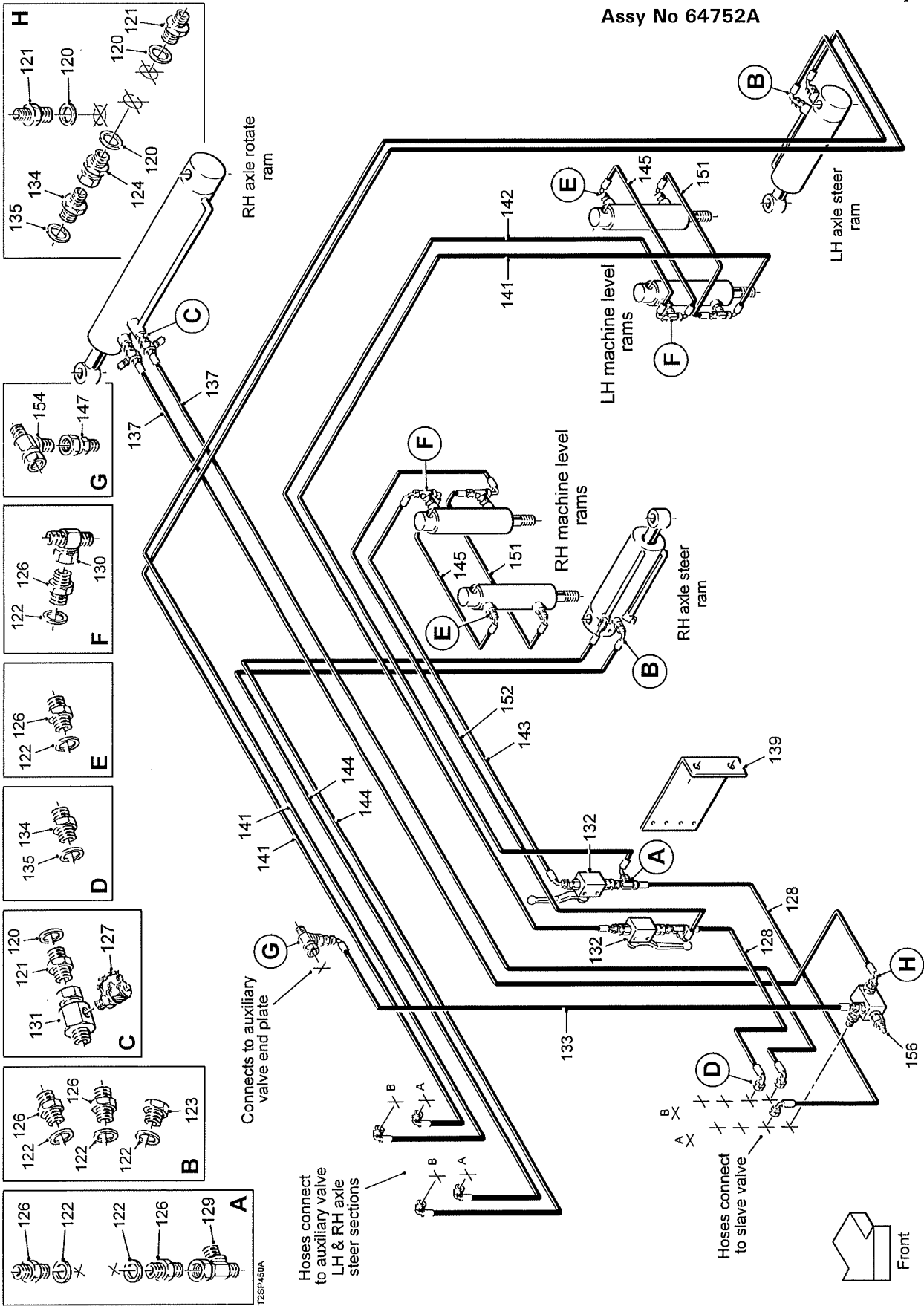
3.2a

T2XS SPARE PARTS

Machines from Serial No T2-291

ROTO Axle Assembly

Assy No 64752A



**T2XS SPARE PARTS****3.2b**

Machines from Serial No T2-291

**ROTO Axle Assembly****Assy No 64752A**

| Item | Part No. | Description                       | Qty. | Remarks   |
|------|----------|-----------------------------------|------|-----------|
| 1    | 32037/2  | 90° Sensor Cable                  | 1    |           |
| 2    |          |                                   |      |           |
| 3    |          |                                   |      |           |
| 4    | 41504    | Proximity Sensor                  | 1    |           |
| 5    |          |                                   |      |           |
| 6    | 46564    | Ø90 Internal Circlip              | 2    |           |
| 7    |          |                                   |      |           |
| 8    |          |                                   |      |           |
| 9    |          |                                   |      |           |
| 10   |          |                                   |      |           |
| 11   | 52046    | Nylon Bush                        | 2    |           |
| 12   | 54324    | Support Chain                     | 2    |           |
| 13   |          |                                   |      |           |
| 14   |          |                                   |      |           |
| 15   | 56333    | Hydraulic Ram                     | 1    |           |
| 16   | 56349    | Link Pivot Pin                    | 4    |           |
| 17   | 56539    | Reverse Sensor Mounting Plate     | 1    |           |
| 18   | 57403    | Rotary Transducer                 | 2    |           |
| 19   |          |                                   |      |           |
| 20   | 59979A   | Hydraulic Ram                     | 4    |           |
| 21   | 59980A   | Ram Mounting                      | 2    |           |
| 22   |          |                                   |      |           |
| 23   |          |                                   |      |           |
| 24   | 62020    | Axle Bush                         | 6    |           |
| 25   | 62135    | Thrust Bearing                    | 2    |           |
| 26   | 62136    | Bearing Shroud                    | 2    |           |
| 27   | 62918A   | Ram Pin                           | 1    |           |
| 28   |          |                                   |      |           |
| 29   |          |                                   |      |           |
| 30   | 64777    | Hydraulic Ram                     | 2    |           |
| 31   |          |                                   |      |           |
| 32   |          |                                   |      |           |
| 33   | 64792    | Ram Pin                           | 2    |           |
| 34   |          |                                   |      |           |
| 35   | 70377A   | Sensor Cover                      | 2    | Was 70377 |
| 36   | 70379    | Spacer                            | 2    |           |
| 37   | 70380    | Sensor Bracket                    | 2    |           |
| 38   | 70381    | Sensor Bolt                       | 2    |           |
| 39   | 70382    | Angular Contact Spherical Bearing | 2    |           |
| 40   | 70383    | Plain Spherical Bearing           | 2    |           |
| 41   | 70384    | Oil Seal (70x40x8)                | 4    |           |
| 42   |          |                                   |      |           |
| 43   |          |                                   |      |           |
| 44   | 70087    | Oilite Bush                       | 2    |           |
| 45   | 70369    | Split Retaining Ring              | 2    |           |
| 46   | SK1475   | Axle Leg                          | 2    |           |
| 47   | 70368    | Axle Leg Pin                      | 2    |           |
| 48   | 70296    | 5mm Bronze Shim (chamfered)       | 4    |           |
| 49   | 70297    | 5mm Bronze Shim (plain)           | 4    |           |
| 50   |          |                                   |      |           |
| 51   | 70370    | Axle Leg Washer                   | 2    |           |
| 52   | 70300    | Ram Arm Retaining Bracket         | 1    |           |
| 53   | 70301    | Ram Arm                           | 1    |           |
| 54   | 70302    | Link                              | 1    |           |
| 55   | 70303    | Shim Retainer Plate               | 2    |           |

# 3.2c

# T2XS SPARE PARTS

Machines from Serial No T2-291

## ROTO Axle Assembly

Assy No 64752A

| Item | Part No.        | Description                           | Qty. | Remarks |
|------|-----------------|---------------------------------------|------|---------|
| 56   | 70304           | Ram Mounting                          | 1    |         |
| 57   | 70305           | Adjuster Block                        | 1    |         |
| 58   | 70340           | Axle Support Strap                    | 2    |         |
| 59   | 70371           | Grease Nipple Adaptor                 | 2    |         |
| 60   |                 |                                       |      |         |
| 61   |                 |                                       |      |         |
| 62   |                 |                                       |      |         |
| 63   |                 |                                       |      |         |
| 64   | SS100013/005    | Steel Spacer                          | 2    |         |
| 65   |                 |                                       |      |         |
| 66   | RPC648.061000   | M6 Grease Nipple Straight             | 4    |         |
| 67   | RPC648.081250   | M8 Grease Nipple Straight             | 18   |         |
| 68   | RPC648.081251   | M8 Grease Nipple 45°                  | 2    |         |
| 69   |                 |                                       |      |         |
| 70   |                 |                                       |      |         |
| 71   | RPF200.050300   | Ø50 External Circlip                  | 2    |         |
| 72   | RPF200.030200   | Ø30 External Circlip                  | 4    |         |
| 73   | RPM146.310853   | Ram Pin                               | 4    |         |
| 74   |                 |                                       |      |         |
| 75   |                 |                                       |      |         |
| 76   | 22011012/040    | M12x40 Setscrew                       | 6    |         |
| 77   |                 |                                       |      |         |
| 78   | 22011024/100    | M24x100 Setscrew                      | 2    |         |
| 79   | 22016010/020    | M10x20 CSK Setscrew                   | 8    |         |
| 80   | 22016012/040    | M12x40 CSK Setscrew                   | 2    |         |
| 81   | 22016008/025    | M8x25 CSK Setscrew                    | 8    |         |
| 82   |                 |                                       |      |         |
| 83   | 22029024        | M24 Full Nut                          | 8    |         |
| 84   |                 |                                       |      |         |
| 85   |                 |                                       |      |         |
| 86   | 22106024/300    | M24 Threaded Rod                      | 1    |         |
| 87   |                 |                                       |      |         |
| 88   |                 |                                       |      |         |
| 89   |                 |                                       |      |         |
|      |                 | <b>8 Stud Wheel Motor Components</b>  |      |         |
|      |                 | <b>Consist Of:</b>                    |      |         |
| 90   | 46103           | Wheel Motor (8 stud)                  | 2    |         |
| 91   | 46181           | M20x45 Wheel Bolt                     | 16   |         |
| 92   | 70375           | Wheel Motor Mounting                  | 2    |         |
| 93   | 64792           | Ram Pin                               | 2    |         |
| 94   | 70185           | Fixing Ring (8 stud)                  | 2    |         |
| 95   | 22015016/060BZP | M16x60 Socket Cap Screw               | 16   |         |
| 96   | BE09-070        | M20 Wheel Nut Indicator               | 16   |         |
| 97   | RPF200.030200   | Ø30 External Circlip                  | 4    |         |
|      |                 | <b>10 Stud Wheel Motor Components</b> |      |         |
|      |                 | <b>Consist Of:</b>                    |      |         |
| 100  | 56334           | Wheel Motor (10 stud)                 | 2    |         |
| 101  | 56350           | M22x60 Wheel Bolt                     | 20   |         |
| 102  | 70376           | Wheel Motor Mounting                  | 2    |         |
| 103  | 70261           | Ram Pin                               | 2    |         |
| 104  | 70185A          | Fixing Ring (10 stud)                 | 2    |         |
| 105  | 56351           | M20x50 Socket Cap Screw               | 24   |         |
| 106  | BE09-080        | M22 Wheel Nut Indicator               | 20   |         |

# T2XS SPARE PARTS

3.2d

Machines from Serial No T2-291

## ROTO Axle Assembly

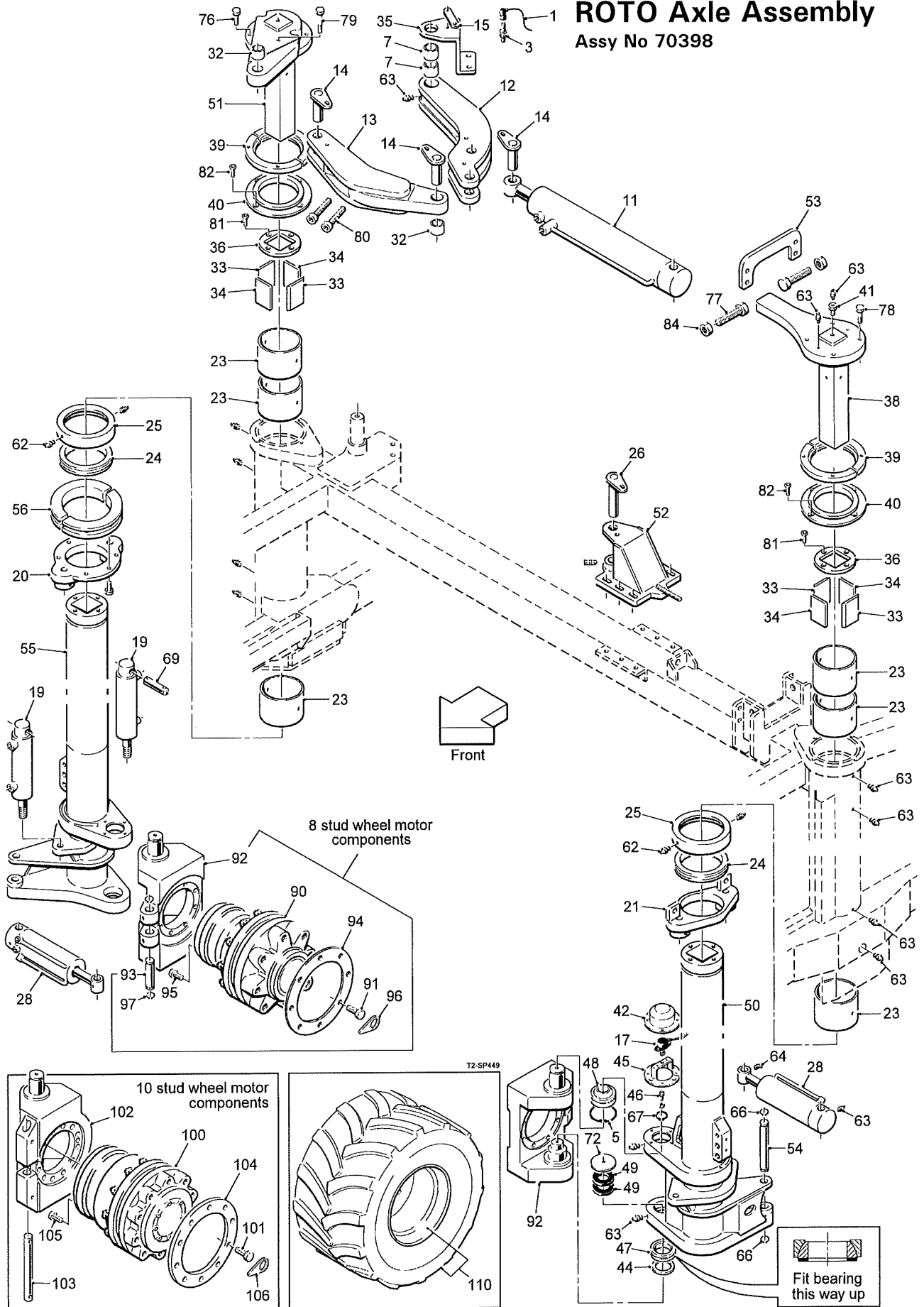
Assy No 64752A

| Item | Part No. | Description                             | Qty. | Remarks |
|------|----------|-----------------------------------------|------|---------|
| 107  |          |                                         |      |         |
| 108  |          |                                         |      |         |
| 109  |          |                                         |      |         |
| 110  | 64095P   | 8 stud Wheel Assy 550/60-R22.5          | 2    |         |
|      | 70065P   | 8 Stud Wheel Assy 700/40-R22.5          | 2    |         |
|      | 64095A   | 10 Stud Wheel Assy 550/60-R22.5         | 2    |         |
|      | 70065A   | 10 Stud Wheel Assy 700/40-R22.5         | 2    |         |
|      |          |                                         |      |         |
|      |          | <b>Hydraulic Components Consist Of:</b> |      |         |
| 120  | 11125    | 3/8"BSP Dowty Seal                      | 2    |         |
| 121  | 11336    | 1/4"BSP x 3/8"BSP M M Adaptor           | 2    |         |
| 122  | 11337    | 1/4"BSP Dowty Seal                      | 14   |         |
| 123  | 11876/8  | 1/4"BSP Blanking Plug                   | 2    |         |
| 124  | 11607    | 3/8"BSPMx1/4"BSPF Swivel Adaptor        | 1    |         |
| 125  |          |                                         |      |         |
| 126  | 12316    | 1/4"BSP M M Adaptor                     | 12   |         |
| 127  | 42305    | Gauge Port                              | 2    |         |
| 128  | 60455    | 1/4"Hose Assembly (1700mm)              | 2    |         |
| 129  | 37197    | 1/4"BSP F M M Tee                       | 2    |         |
| 130  | 37199    | 1/4"BSP M M F Tee                       | 2    |         |
| 131  | 60161C   | 1/4"BSP M F c/w 1/8"BSP Port            | 2    |         |
| 132  | 41485    | 1/4"BSP Shut-Off Valve                  | 2    |         |
| 133  | 41173    | 1/4"Hose Assembly (1550mm)              | 1    |         |
| 134  | 44207    | M14x 1/4"BSP M M Adaptor                | 2    |         |
| 135  | 44208    | M14 Dowty Seal                          | 2    |         |
| 136  |          |                                         |      |         |
| 137  | 60596    | 1/4"Hose Assembly (4650mm)              | 2    |         |
| 138  |          |                                         |      |         |
| 139  | 62539    | Valve Mounting                          | 1    |         |
| 140  |          |                                         |      |         |
| 141  | 71094    | 1/4"Hose Assembly (8700mm)              | 3    |         |
| 142  | 71095    | 1/4"Hose Assembly (8350mm)              | 1    |         |
| 143  | 71163    | 1/4"Hose Assembly (7000mm)              | 1    |         |
| 144  | 71097    | 1/4"Hose Assembly (7250mm)              | 2    |         |
| 145  | 71098    | 1/4"Hose Assembly (750mm)               | 2    |         |
| 146  |          |                                         |      |         |
| 147  | 31099    | 1/4"BSPMx1/2"BSPF Swivel Adaptor        | 1    |         |
| 148  |          |                                         |      |         |
| 149  |          |                                         |      |         |
| 150  |          |                                         |      |         |
| 151  | 60255    | 1/4"Hose Assembly (1200mm)              | 2    |         |
| 152  | 71162    | 1/4"Hose Assembly (7150mm)              | 1    |         |
| 153  |          |                                         |      |         |
| 154  | 37367    | 1/2"BSP F M M Tee                       | 1    |         |
| 155  |          |                                         |      |         |
| 156  | RPS935   | 3/8"BSP Pressure Relief Valve           | 1    |         |



Machines from Serial No T2-293

## ROTO Axle Assembly Assy No 70398



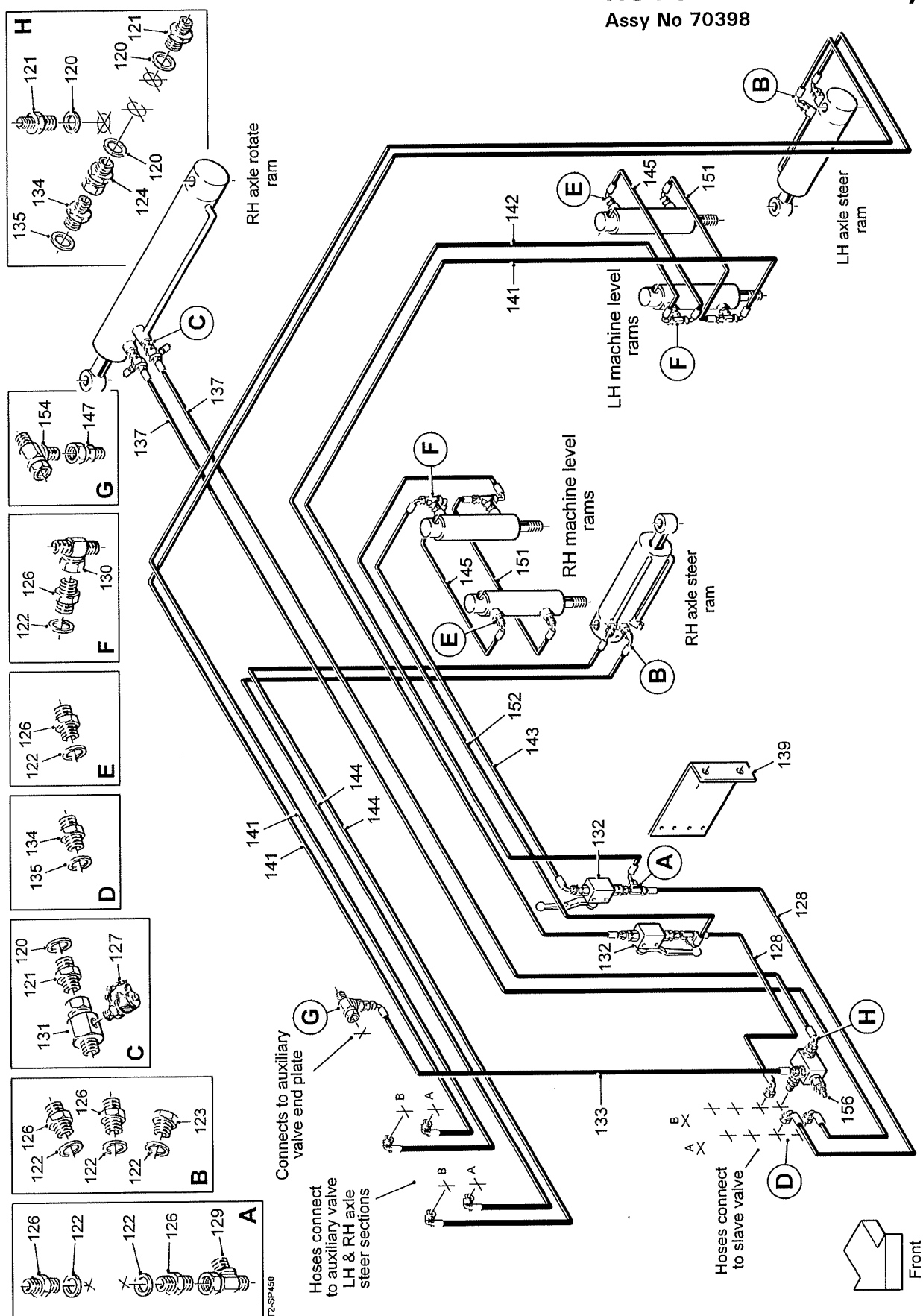
### 3.2a

## T2XS SPARE PARTS

Machines from Serial No T2-293

## ROTO Axle Assembly

**Assy No 70398**



# T2XS SPARE PARTS

3.2b

Machines from Serial No T2-293

## ROTO Axle Assembly

Assy No 70398

| Item | Part No. | Description                       | Qty. | Remarks |
|------|----------|-----------------------------------|------|---------|
| 1    | 32037/2  | 90° Sensor Cable                  | 1    |         |
| 2    |          |                                   |      |         |
| 3    | 41504    | Proximity Sensor                  | 1    |         |
| 4    |          |                                   |      |         |
| 5    | 46564    | Ø90 Internal Circlip              | 2    |         |
| 6    |          |                                   |      |         |
| 7    | 52046    | Nylon Bush                        | 2    |         |
| 8    |          |                                   |      |         |
| 9    |          |                                   |      |         |
| 10   |          |                                   |      |         |
| 11   | 56333    | Hydraulic Ram                     | 1    |         |
| 12   | 56337A   | Ram Link                          | 1    |         |
| 13   | 56338A   | Link                              | 1    |         |
| 14   | 56349    | Link Pivot Pin                    | 3    |         |
| 15   | 56539    | Reverse Sensor Mounting Plate     | 1    |         |
| 16   |          |                                   |      |         |
| 17   | 57403    | Rotary Transducer                 | 2    |         |
| 18   |          |                                   |      |         |
| 19   | 59979A   | Hydraulic Ram                     | 4    |         |
| 20   | 59980B   | Ram Mounting RH                   | 1    |         |
| 21   | 59980C   | Ram Mounting LH                   | 1    |         |
| 22   |          |                                   |      |         |
| 23   | 62020    | Axle Bush                         | 6    |         |
| 24   | 62135    | Thrust Bearing                    | 2    |         |
| 25   | 62136    | Bearing Shroud                    | 2    |         |
| 26   | 62918A   | Ram Pin                           | 1    |         |
| 27   |          |                                   |      |         |
| 28   | 64777    | Hydraulic Ram                     | 2    |         |
| 29   |          |                                   |      |         |
| 30   |          |                                   |      |         |
| 31   |          |                                   |      |         |
| 32   | 70087    | Oilite Bush                       | 2    |         |
| 33   | 70296    | 5mm Bronze Shim (chamfered)       | 4    |         |
| 34   | 70297    | 5mm Bronze Shim (plain)           | 4    |         |
| 35   | 70300    | Ram Arm Retaining Bracket         | 1    |         |
| 36   | 70303    | Shim Retainer Plate               | 2    |         |
| 37   |          |                                   |      |         |
| 38   | 70368A   | Axle Leg Top Pin LH               | 1    |         |
| 39   | 70369    | Split Retaining Ring              | 2    |         |
| 40   | 70370    | Axle Leg Washer                   | 2    |         |
| 41   | 70371    | Grease Nipple Adaptor             | 2    |         |
| 42   | 70377A   | Sensor Cover                      | 2    |         |
| 43   |          |                                   |      |         |
| 44   | 70379    | Spacer                            | 2    |         |
| 45   | 70380    | Sensor Bracket                    | 2    |         |
| 46   | 70381    | Sensor Bolt                       | 2    |         |
| 47   | 70382    | Angular contact Spherical Bearing | 2    |         |
| 48   | 70383    | Plain Spherical Bearing           | 2    |         |
| 49   | 70435    | Oil Seal (76x40x8)                | 4    |         |
| 50   | 70388    | Axle Leg LH                       | 1    |         |
| 51   | 70400    | Axle Leg Top Pin RH               | 1    |         |
| 52   | 70401    | Ram Mounting                      | 1    |         |
| 53   | 70402    | Top Pin Retaining Plate           | 1    |         |
| 54   | 70403    | Ram Pin                           | 2    |         |
| 55   | 70404    | Axle Leg RH                       | 1    |         |

3.2c

T2XS SPARE PARTS

Machines from Serial No T2-293

ROTO Axle Assembly

Assy No 70398

| Item | Part No.        | Description                           | Qty. | Remarks |
|------|-----------------|---------------------------------------|------|---------|
| 56   | 70454           | Split Leg Ring                        | 1    |         |
| 57   |                 |                                       |      |         |
| 58   |                 |                                       |      |         |
| 59   |                 |                                       |      |         |
| 60   |                 |                                       |      |         |
| 61   |                 |                                       |      |         |
| 62   | RPC648.061000   | M6 Grease Nipple Straight             | 4    |         |
| 63   | RPC648.081250   | M8 Grease Nipple Straight             | 18   |         |
| 64   | RPC648.081251   | M8 Grease Nipple 45°                  | 2    |         |
| 65   |                 |                                       |      |         |
| 66   | RPF200.030200   | Ø30 External Circlip                  | 4    |         |
| 67   | RPF200.050300   | Ø50 External Circlip                  | 2    |         |
| 68   |                 |                                       |      |         |
| 69   | RPM146.310853   | Ram Pin                               | 4    |         |
| 70   |                 |                                       |      |         |
| 71   |                 |                                       |      |         |
| 72   | SS100013/005    | Steel Spacer                          | 2    |         |
| 73   |                 |                                       |      |         |
| 74   |                 |                                       |      |         |
| 75   |                 |                                       |      |         |
| 76   | 22011012/040    | M12x40 Setscrew                       | 3    |         |
| 77   | 22011024/090    | M24x90 Setscrew                       | 2    |         |
| 78   | 22012012/055    | M12x55 Bolt                           | 4    |         |
| 79   | 22012012/090    | M12x90 Bolt                           | 1    |         |
| 80   | 22015020/080    | M20x80 Socket Head Capscrew           | 2    |         |
| 81   | 22016008/025    | M8x25 CSK Setscrew                    | 8    |         |
| 82   | 22016010/030    | M10x30 CSK Setscrew                   | 8    |         |
| 83   |                 |                                       |      |         |
| 84   | 22029024        | M24 Full Nut                          | 2    |         |
| 85   |                 |                                       |      |         |
| 86   |                 |                                       |      |         |
| 87   |                 |                                       |      |         |
| 88   |                 |                                       |      |         |
| 89   |                 |                                       |      |         |
|      |                 | <b>8 Stud Wheel Motor Components</b>  |      |         |
|      |                 | <b>Consist Of:</b>                    |      |         |
| 90   | 46103           | Wheel Motor (8 stud)                  | 2    |         |
| 91   | 46181           | M20x45 Wheel Bolt                     | 16   |         |
| 92   | 70375           | Wheel Motor Mounting                  | 2    |         |
| 93   | 64792           | Ram Pin                               | 2    |         |
| 94   | 70185           | Fixing Ring (8 stud)                  | 2    |         |
| 95   | 22015016/060BZP | M16x60 Socket Cap Screw               | 16   |         |
| 96   | BE09-070        | M20 Wheel Nut Indicator               | 16   |         |
| 97   | RPF200.030200   | Ø30 External Circlip                  | 4    |         |
|      |                 | <b>10 Stud Wheel Motor Components</b> |      |         |
|      |                 | <b>Consist Of:</b>                    |      |         |
| 100  | 56334           | Wheel Motor (10 stud)                 | 2    |         |
| 101  | 56350           | M22x60 Wheel Bolt                     | 20   |         |
| 102  | 70376           | Wheel Motor Mounting                  | 2    |         |
| 103  | 70261           | Ram Pin                               | 2    |         |
| 104  | 70185A          | Fixing Ring (10 stud)                 | 2    |         |
| 105  | 56351           | M20x50 Socket Cap Screw               | 24   |         |
| 106  | BE09-080        | M22 Wheel Nut Indicator               | 20   |         |

# T2XS SPARE PARTS

3.2d

Machines from Serial No T2-293

## ROTO Axle Assembly

Assy No 70398

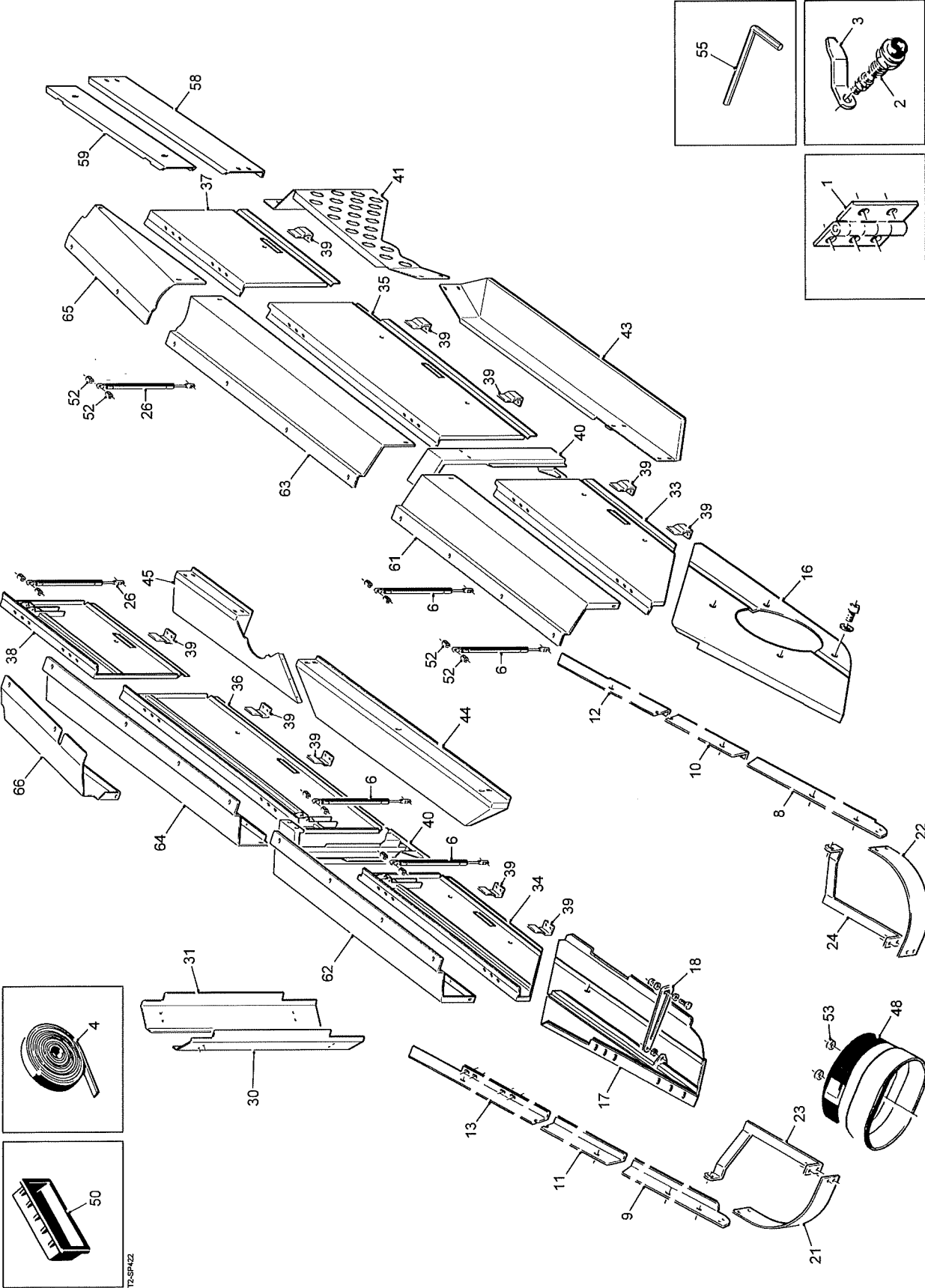
| Item | Part No. | Description                             | Qty. | Remarks |
|------|----------|-----------------------------------------|------|---------|
| 107  |          |                                         |      |         |
| 108  |          |                                         |      |         |
| 109  |          |                                         |      |         |
| 110  | 64095P   | 8 stud Wheel Assy 550/60-R22.5          | 2    |         |
|      | 70065P   | 8 Stud Wheel Assy 700/40-R22.5          | 2    |         |
|      | 64095A   | 10 Stud Wheel Assy 550/60-R22.5         | 2    |         |
|      | 70065A   | 10 Stud Wheel Assy 700/40-R22.5         | 2    |         |
|      |          |                                         |      |         |
|      |          | <b>Hydraulic Components Consist Of:</b> |      |         |
| 120  | 11125    | 3/8"BSP Dowty Seal                      | 2    |         |
| 121  | 11336    | 1/4"BSP x 3/8"BSP M M Adaptor           | 2    |         |
| 122  | 11337    | 1/4"BSP Dowty Seal                      | 14   |         |
| 123  | 11876/8  | 1/4"BSP Blanking Plug                   | 2    |         |
| 124  | 11607    | 3/8"BSPMx1/4"BSPF Swivel Adaptor        | 1    |         |
| 125  |          |                                         |      |         |
| 126  | 12316    | 1/4"BSP M M Adaptor                     | 12   |         |
| 127  | 42305    | Gauge Port                              | 2    |         |
| 128  | 60455    | 1/4"Hose Assembly (1700mm)              | 2    |         |
| 129  | 37197    | 1/4"BSP F M M Tee                       | 2    |         |
| 130  | 37199    | 1/4"BSP M M F Tee                       | 2    |         |
| 131  | 60161C   | 1/4"BSP M F c/w 1/8"BSP Port            | 2    |         |
| 132  | 41485    | 1/4"BSP Shut-Off Valve                  | 2    |         |
| 133  | 41173    | 1/4"Hose Assembly (1550mm)              | 1    |         |
| 134  | 44207    | M14x 1/4"BSP M M Adaptor                | 2    |         |
| 135  | 44208    | M14 Dowty Seal                          | 2    |         |
| 136  |          |                                         |      |         |
| 137  | 60596    | 1/4"Hose Assembly (4650mm)              | 2    |         |
| 138  |          |                                         |      |         |
| 139  | 62539    | Valve Mounting                          | 1    |         |
| 140  |          |                                         |      |         |
| 141  | 71094    | 1/4"Hose Assembly (8700mm)              | 3    |         |
| 142  | 71095    | 1/4"Hose Assembly (8350mm)              | 1    |         |
| 143  | 71163    | 1/4"Hose Assembly (7000mm)              | 1    |         |
| 144  | 71097    | 1/4"Hose Assembly (7250mm)              | 2    |         |
| 145  | 71098    | 1/4"Hose Assembly (750mm)               | 2    |         |
| 146  |          |                                         |      |         |
| 147  | 31099    | 1/4"BSPMx1/2"BSPF Swivel Adaptor        | 1    |         |
| 148  |          |                                         |      |         |
| 149  |          |                                         |      |         |
| 150  |          |                                         |      |         |
| 151  | 60255    | 1/4"Hose Assembly (1200mm)              | 2    |         |
| 152  | 71162    | 1/4"Hose Assembly (7150mm)              | 1    |         |
| 153  |          |                                         |      |         |
| 154  | 37367    | 1/2"BSP F M M Tee                       | 1    |         |
| 155  |          |                                         |      |         |
| 156  | RPS935   | 3/8"BSP Pressure Relief Valve           | 1    |         |



Machines from Serial No T2-291

Guards Assembly

Assy No 64803A



Machines from Serial No T2-291

Guards Assembly

Assy No 64803A

| Item | Part No.      | Description          | Qty. | Remarks |
|------|---------------|----------------------|------|---------|
| 1    | 57195         | Hinge                | 12   |         |
| 2    | 57199         | Lock Assembly        | 11   |         |
| 3    | 57219         | Guard Latch Arm      | 11   |         |
| 4    | 57221         | Foam Tape            | 1    |         |
| 5    |               |                      |      |         |
| 6    | 58111         | Gas Strut (550N)     | 4    |         |
| 7    |               |                      |      |         |
| 8    | 59299A        | LH Front Pipe Cover  | 1    |         |
| 9    | 59300A        | RH Front Pipe Cover  | 1    |         |
| 10   | 59301         | LH Centre Pipe Cover | 1    |         |
| 11   | 59302         | RH Centre Pipe Cover | 1    |         |
| 12   | 59303         | LH Rear Pipe Cover   | 1    |         |
| 13   | 59304         | RH Rear Pipe Cover   | 1    |         |
| 14   |               |                      |      |         |
| 15   |               |                      |      |         |
| 16   | 59440         | Oil Cooler Guard     | 1    |         |
| 17   | 59712         | RH Cover Panel       | 1    |         |
| 18   | 59713         | Stay                 | 1    |         |
| 19   |               |                      |      |         |
| 20   |               |                      |      |         |
| 21   | 62627         | RH Pipe Shield       | 1    |         |
| 22   | 62627A        | LH Pipe Shield       | 1    |         |
| 23   | 62628         | Pipe Shield Brace    | 1    |         |
| 24   | 62628A        | Pipe Shield Brace    | 1    |         |
| 25   |               |                      |      |         |
| 26   | 64445         | Gas Strut (250N)     | 2    |         |
| 27   |               |                      |      |         |
| 28   |               |                      |      |         |
| 29   |               |                      |      |         |
| 30   | 70308         | Front Panel RH       | 1    |         |
| 31   | 70309         | Rear Panel RH        | 1    |         |
| 32   |               |                      |      |         |
| 33   | 70317         | Front Guard LH       | 1    |         |
| 34   | 70318         | Front Guard RH       | 1    |         |
| 35   | 70319         | Middle Guard LH      | 1    |         |
| 36   | 70320         | Middle Guard RH      | 1    |         |
| 37   | 70321         | Rear Guard LH        | 1    |         |
| 38   | 70322         | Rear Guard RH        | 1    |         |
| 39   | 70307         | Latch Plate          | 10   |         |
| 40   | 70323         | Guard Post           | 2    |         |
| 41   | 70327         | Rear Guard Lower LH  | 1    |         |
| 42   |               |                      |      |         |
| 43   | 70325         | Front Guard Lower LH | 1    |         |
| 44   | 70326         | Front Guard Lower RH | 1    |         |
| 45   | 70353         | Rear Guard Lower RH  |      |         |
| 46   |               |                      |      |         |
| 47   |               |                      |      |         |
| 48   | 44216         | Guard Cone           | 1    |         |
| 49   |               |                      |      |         |
| 50   | RPC658.300685 | Door Pocket Pull     | 6    |         |
| 51   |               |                      |      |         |
| 52   | SS012010/016  | Steel Spacer         | 12   |         |
| 53   | SS025013/010  | Steel Spacer         | 2    |         |
| 54   |               |                      |      |         |
| 55   | -             | M8 Guard Key         | 1    |         |

### 3.3b

## Guards Assembly

**Assy No 64803A**

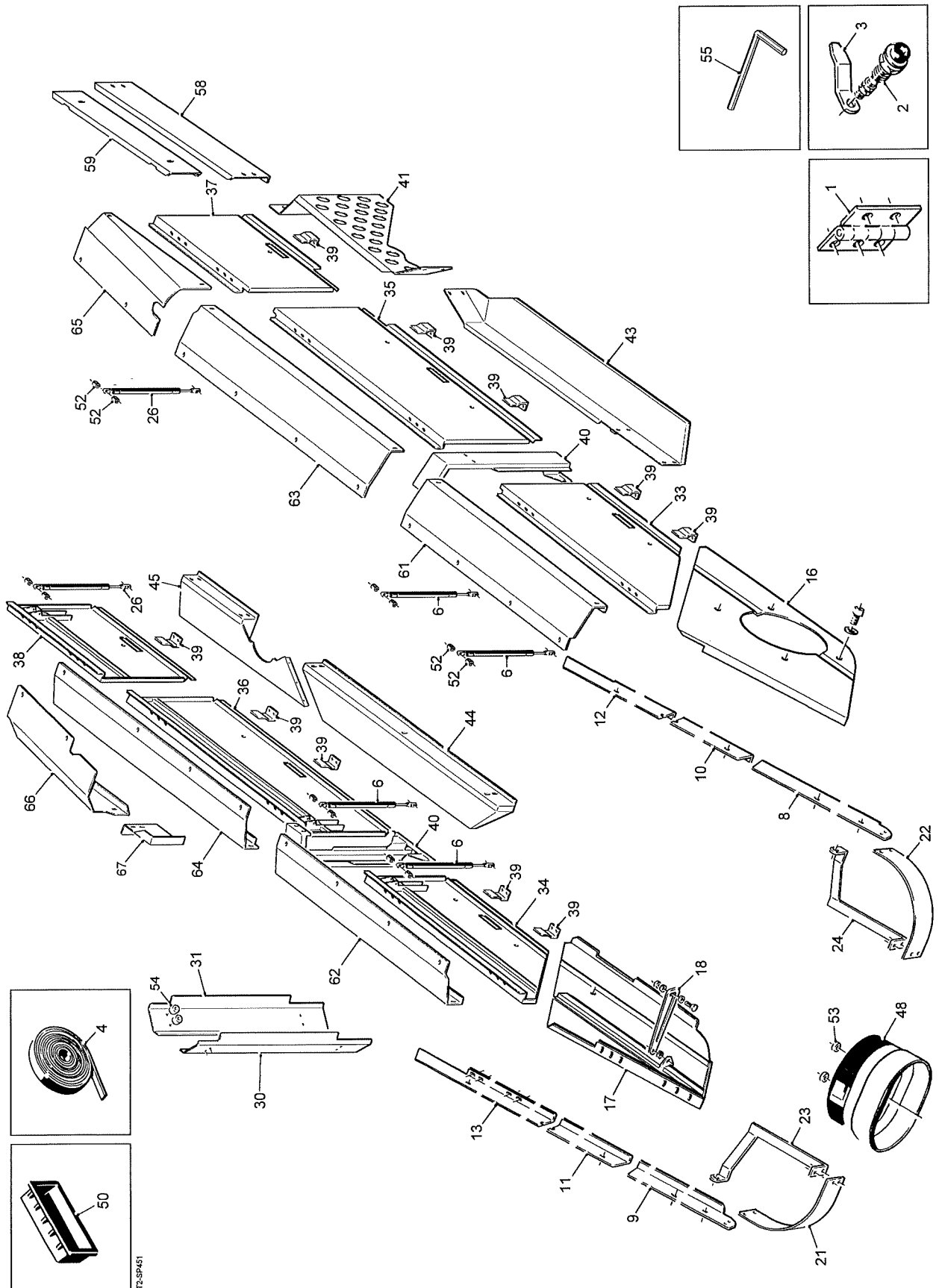
---

Issue 1      09.2024



Machines from Serial No T2-293

## Guards Assembly Assy No 70399



3.3a

T2XS SPARE PARTS

Machines from Serial No T2-293

Guards Assembly

Assy No 70399

| Item | Part No.      | Description          | Qty. | Remarks |
|------|---------------|----------------------|------|---------|
| 1    | 57195         | Hinge                | 12   |         |
| 2    | 57199         | Lock Assembly        | 11   |         |
| 3    | 57219         | Guard Latch Arm      | 11   |         |
| 4    | 57221         | Foam Tape            | 1    |         |
| 5    |               |                      |      |         |
| 6    | 58111         | Gas Strut (550N)     | 4    |         |
| 7    |               |                      |      |         |
| 8    | 59299A        | LH Front Pipe Cover  | 1    |         |
| 9    | 59300A        | RH Front Pipe Cover  | 1    |         |
| 10   | 59301         | LH Centre Pipe Cover | 1    |         |
| 11   | 59302         | RH Centre Pipe Cover | 1    |         |
| 12   | 59303         | LH Rear Pipe Cover   | 1    |         |
| 13   | 59304         | RH Rear Pipe Cover   | 1    |         |
| 14   |               |                      |      |         |
| 15   |               |                      |      |         |
| 16   | 59440         | Oil Cooler Guard     | 1    |         |
| 17   | 59712         | RH Cover Panel       | 1    |         |
| 18   | 59713A        | Stay                 | 1    |         |
| 19   |               |                      |      |         |
| 20   |               |                      |      |         |
| 21   | 62627         | RH Pipe Shield       | 1    |         |
| 22   | 62627A        | LH Pipe Shield       | 1    |         |
| 23   | 62628         | Pipe Shield Brace    | 1    |         |
| 24   | 62628A        | Pipe Shield Brace    | 1    |         |
| 25   |               |                      |      |         |
| 26   | 64445         | Gas Strut (250N)     | 2    |         |
| 27   |               |                      |      |         |
| 28   |               |                      |      |         |
| 29   |               |                      |      |         |
| 30   | 70308         | Front Panel RH       | 1    |         |
| 31   | 70309         | Rear Panel RH        | 1    |         |
| 32   |               |                      |      |         |
| 33   | 70317         | Front Guard LH       | 1    |         |
| 34   | 70318         | Front Guard RH       | 1    |         |
| 35   | 70319         | Middle Guard LH      | 1    |         |
| 36   | 70320         | Middle Guard RH      | 1    |         |
| 37   | 70321         | Rear Guard LH        | 1    |         |
| 38   | 70322         | Rear Guard RH        | 1    |         |
| 39   | 70307         | Latch Plate          | 10   |         |
| 40   | 70323         | Guard Post           | 2    |         |
| 41   | 70327A        | Rear Guard Lower LH  | 1    |         |
| 42   |               |                      |      |         |
| 43   | 70325A        | Front Guard Lower LH | 1    |         |
| 44   | 70326         | Front Guard Lower RH | 1    |         |
| 45   | 70353         | Rear Guard Lower RH  |      |         |
| 46   |               |                      |      |         |
| 47   |               |                      |      |         |
| 48   | 44216         | Guard Cone           | 1    |         |
| 49   |               |                      |      |         |
| 50   | RPC658.300685 | Door Pocket Pull     | 6    |         |
| 51   |               |                      |      |         |
| 52   | SS012010/016  | Steel Spacer         | 12   |         |
| 53   | SS025013/010  | Steel Spacer         | 2    |         |
| 54   | SS025009/030  | Steel Spacer         | 8    |         |
| 55   | -             | M8 Guard Key         | 1    |         |

T2XS SPARE PARTS3.3b

Machines from Serial No T2-293

Guards AssemblyAssy No 70399

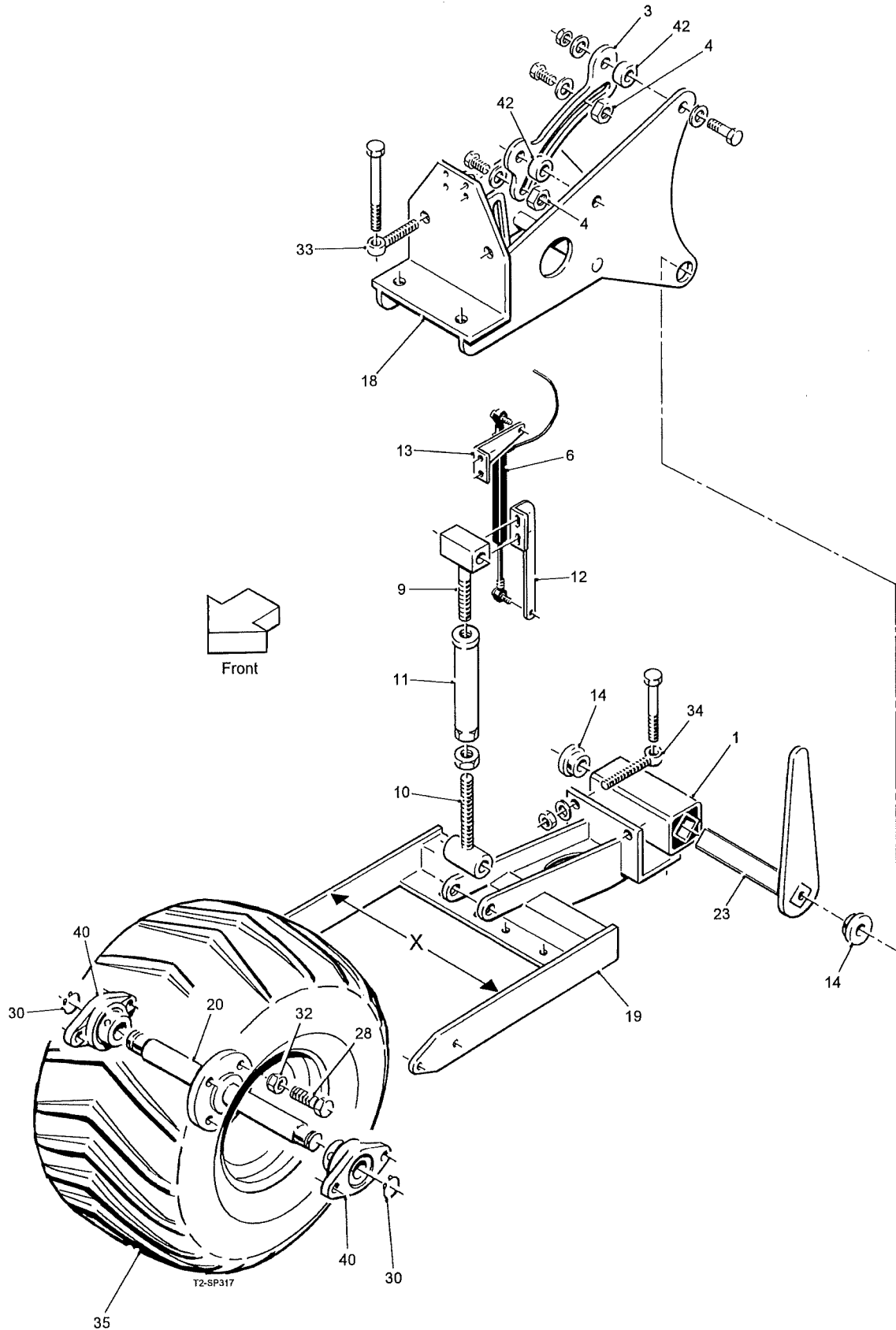
| Item | Part No. | Description            | Qty. | Remarks              |
|------|----------|------------------------|------|----------------------|
| 56   |          |                        |      |                      |
| 57   |          |                        |      |                      |
| 58   | 64695A   | Cross Web Guard        | 1    | 1125mm wide elevator |
|      | 64695    | Cross Web Guard        | 1    | 1300mm wide elevator |
| 59   | 64715    | Cross Web Infill Panel | 1    | 1125mm wide elevator |
|      | 64716    | Cross Web Infill Panel | 1    | 1300mm wide elevator |
| 60   |          |                        |      |                      |
| 61   | 70311    | Front Infill Panel LH  | 1    |                      |
| 62   | 70312    | Front Infill Panel RH  | 1    |                      |
| 63   | 70313A   | Middle Infill Panel LH | 1    |                      |
| 64   | 70314    | Middle Infill Panel RH | 1    |                      |
| 65   | 70315A   | Rear Infill Panel LH   | 1    |                      |
| 66   | 70316    | Rear Infill Panel LH   | 1    |                      |
| 67   | 70337    | Infill Panel           | 1    |                      |



Machines from Serial No T2-291

## Rubber Depth Roller Assemblies

Assy No 59003



## 4.1a

## T2XS SPARE PARTS

Machines from Serial No T2-291

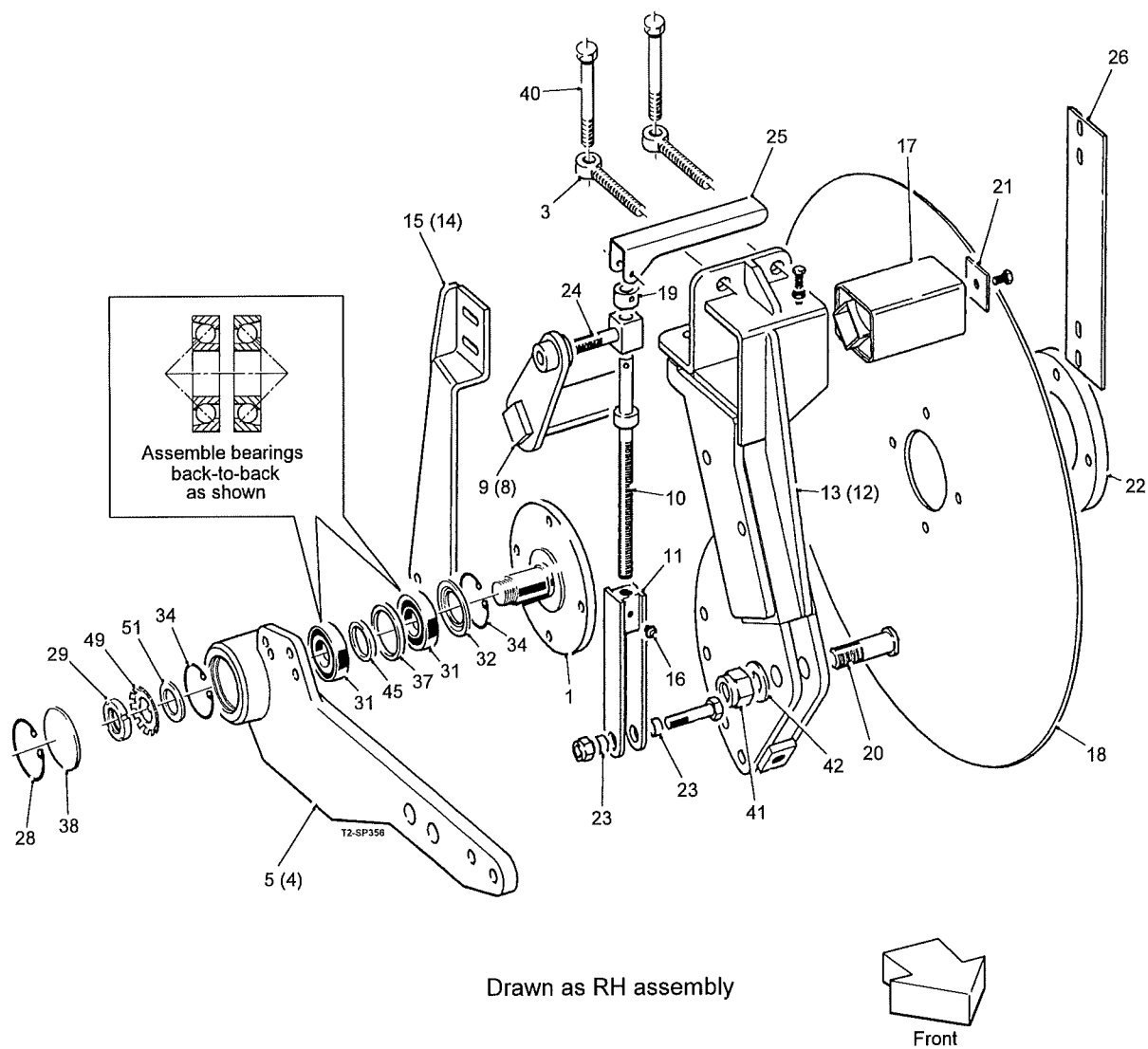
## Rubber Depth Roller Assemblies

Assy No 59003

| Item | Part No.        | Description                | Qty. | Remarks   |
|------|-----------------|----------------------------|------|-----------|
| 1    | 42054           | Mounting Bush              | 2    |           |
| 2    |                 |                            |      |           |
| 3    | 46107           | Reaction Quadrant          | 2    |           |
| 4    | 46108           | Reaction Stop              | 4    |           |
| 5    |                 |                            |      |           |
| 6    | 55122           | Sensor                     | 2    |           |
| 7    |                 |                            |      |           |
| 8    |                 |                            |      |           |
| 9    | 56269           | Adjuster LH                | 2    |           |
| 10   | 56270           | Adjuster RH                | 2    |           |
| 11   | 56271           | Adjuster Tube              | 2    |           |
| 12   | 56272           | Sensor Bracket             | 2    |           |
| 13   | 56273           | Sensor Mounting            | 2    |           |
| 14   | 56274           | Top Hat Spacer             | 4    |           |
| 15   |                 |                            |      |           |
| 16   |                 |                            |      |           |
| 17   |                 |                            |      |           |
| 18   | 59250           | Mounting                   | 2    |           |
| 19   | 59251           | Arm (wide)                 | 2    | X = 420mm |
|      | 59527           | Arm (narrow)               | 2    | X = 323mm |
| 20   | 59252           | Depth Wheel Shaft (wide)   | 2    |           |
|      | 59528           | Depth Wheel Shaft (narrow) | 2    |           |
| 21   |                 |                            |      |           |
| 22   |                 |                            |      |           |
| 23   | 64707           | Tensioner Arm              | 2    |           |
| 24   |                 |                            |      |           |
| 25   |                 |                            |      |           |
| 26   |                 |                            |      |           |
| 27   |                 |                            |      |           |
| 28   | 22108014/045    | M14x45 Set Screw           | 8    |           |
| 29   |                 |                            |      |           |
| 30   | PS843           | Ø25 External Circlip       | 4    |           |
| 31   |                 |                            |      |           |
| 32   | RPC655.309696   | M14 Wheel Nut              | 8    |           |
| 33   | RPF120.116095   | M16x95 Eyebolt             | 4    |           |
| 34   | RPF120.116115   | M16x115 Eyebolt            | 4    |           |
| 35   | RPGMRPB93.08125 | 22x11-8 Wheel Complete     | 2    |           |
| 36   |                 |                            |      |           |
| 37   |                 |                            |      |           |
| 38   |                 |                            |      |           |
| 39   |                 |                            |      |           |
| 40   | SFT25A          | Bearing                    | 4    |           |
| 41   |                 |                            |      |           |
| 42   | SS040018/016    | Steel Spacer               | 4    |           |

Machines from Serial No T2-291

Disc Coulter Assemblies  
Assy No RPS922 & RPS923



**4.4a****T2 SPARE PARTS**

Machines from Serial No T2-291

**Disc Coulter Assemblies**

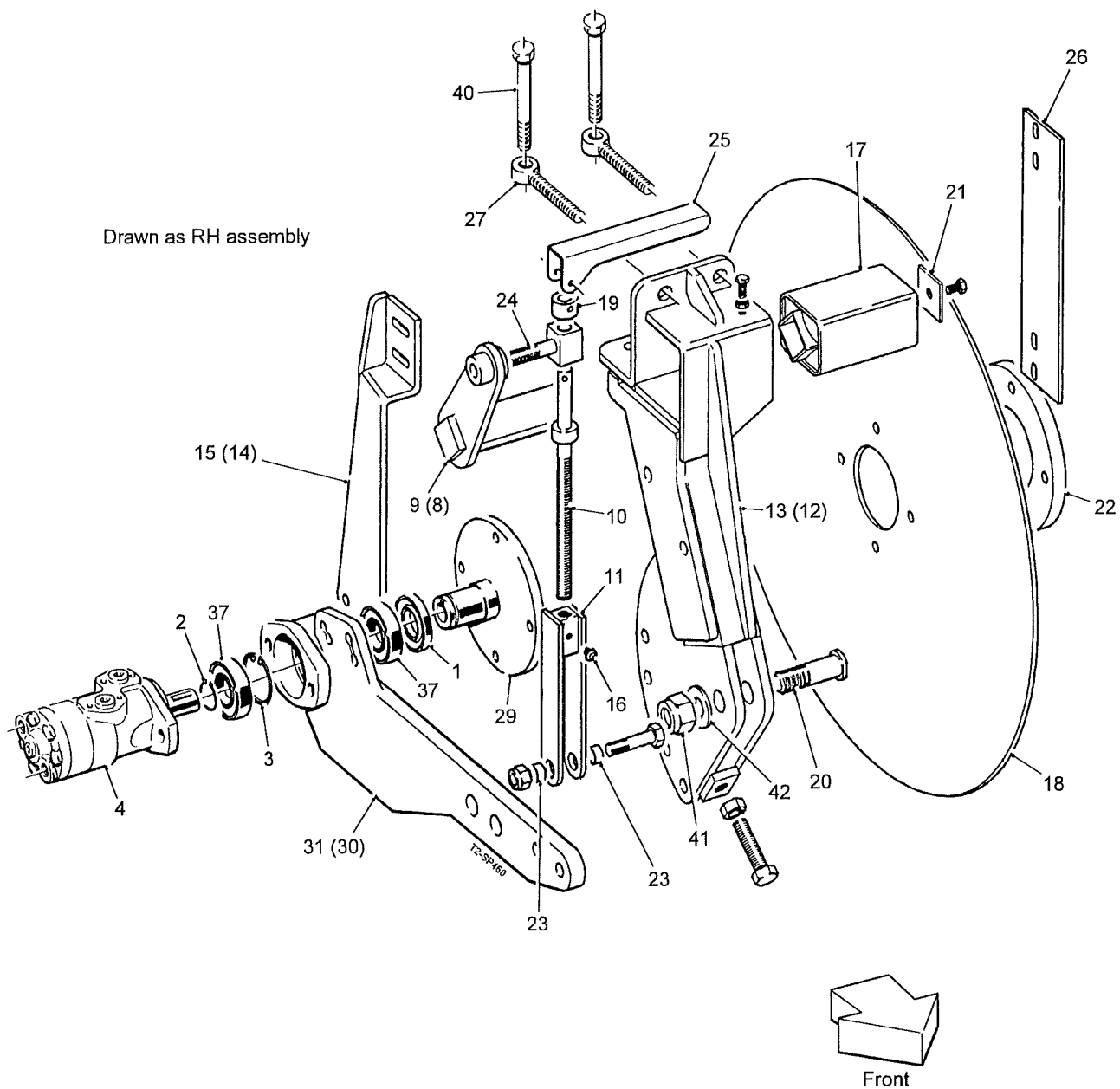
Assy No RPS922 &amp; RPS923

| Item | Part No.        | Description                      | Qty. | Remarks |
|------|-----------------|----------------------------------|------|---------|
| 1    | 64977           | Disc Spindle                     | 1    |         |
| 2    |                 |                                  |      |         |
| 3    | RPF120.116095   | Eyebolt                          | 2    |         |
| 4    | 64975           | LH Disc Arm (not shown)          | 1    |         |
| 5    | 64976           | RH Disc Arm                      | 1    |         |
| 6    |                 |                                  |      |         |
| 7    |                 |                                  |      |         |
| 8    | RPA610.301509   | LH Disc Torsion Arm (not shown)  | 1    |         |
| 9    | RPA610.302189   | RH Disc Torsion Arm              | 1    |         |
| 10   | RPA610.301512   | Disc Adjuster Spindle            | 1    |         |
| 11   | RPA610.301513   | Block Adjuster                   | 1    |         |
| 12   | RPA610.301530   | LH Disc Mounting Arm (not shown) | 1    |         |
| 13   | RPA610.301531   | RH Disc Mounting Arm             | 1    |         |
| 14   | RPA610.301534   | Scraper Mounting LH (not shown)  | 1    |         |
| 15   | RPA610.301535   | Scraper Mounting RH              | 1    |         |
| 16   | RPC648.081250   | M8 Straight Grease Nipple        | 2    |         |
| 17   | RPGMRP084.00001 | Rubber Torsion Unit              | 1    |         |
| 18   | RPM120.300251   | Plain Disc (Ø740mm)              | 1    | Option  |
|      | RPGM089.00018   | Plain Disc (Ø645mm)              | 1    | Option  |
|      | RPGMRP089.01829 | Serrated Disc                    | 1    | Option  |
| 19   | RPM114.301502   | Collar                           | 1    |         |
| 20   | RPM146.303752   | Pivot Pin                        | 1    |         |
| 21   | RPM152.303434   | Retainer                         | 1    |         |
| 22   | RPM152.308652   | Retainer                         | 1    |         |
| 23   | RPM172.301506   | Sleeve                           | 2    |         |
| 24   | RPM178.301500   | Spigot                           | 1    |         |
| 25   | RPM226.301510   | Handle                           | 1    |         |
| 26   | RPW240.303093   | Disc Scraper                     | 1    |         |
| 27   |                 |                                  |      |         |
| 28   | 46564           | Ø90 Internal Circlip             | 1    |         |
| 29   | 45038           | M40 Locknut                      | 1    |         |
| 30   |                 |                                  |      |         |
| 31   | 72092RS         | Bearing                          | 2    |         |
| 32   | 6209ZJV         | Nilos Ring                       | 1    |         |
| 33   |                 |                                  |      |         |
| 34   | W0554           | Ø85 Internal Circlip             | 2    |         |
| 35   |                 |                                  |      |         |
| 36   |                 |                                  |      |         |
| 37   | 64189           | Bearing Spacer Outer             | 1    |         |
| 38   | 64190           | Dust Cap                         | 1    |         |
| 39   |                 |                                  |      |         |
| 40   | 22012016/150    | M16x150 Bolt                     | 2    |         |
| 41   | 22041024        | M24 Nyloc Nut                    | 1    |         |
| 42   | 22046024C       | M24 Flat Washer                  | 1    |         |
| 43   |                 |                                  |      |         |
| 44   |                 |                                  |      |         |
| 45   | 64978           | Bearing Spacer Inner             | 1    |         |
| 46   |                 |                                  |      |         |
| 47   |                 |                                  |      |         |
| 48   |                 |                                  |      |         |
| 49   | RPF284.140000   | Lock Washer                      | 1    |         |
| 50   |                 |                                  |      |         |
| 51   | SS060041/003    | Steel Spacer                     | 1    |         |

Machines from Serial No T2-291

## Powered Disc Coulter Assemblies

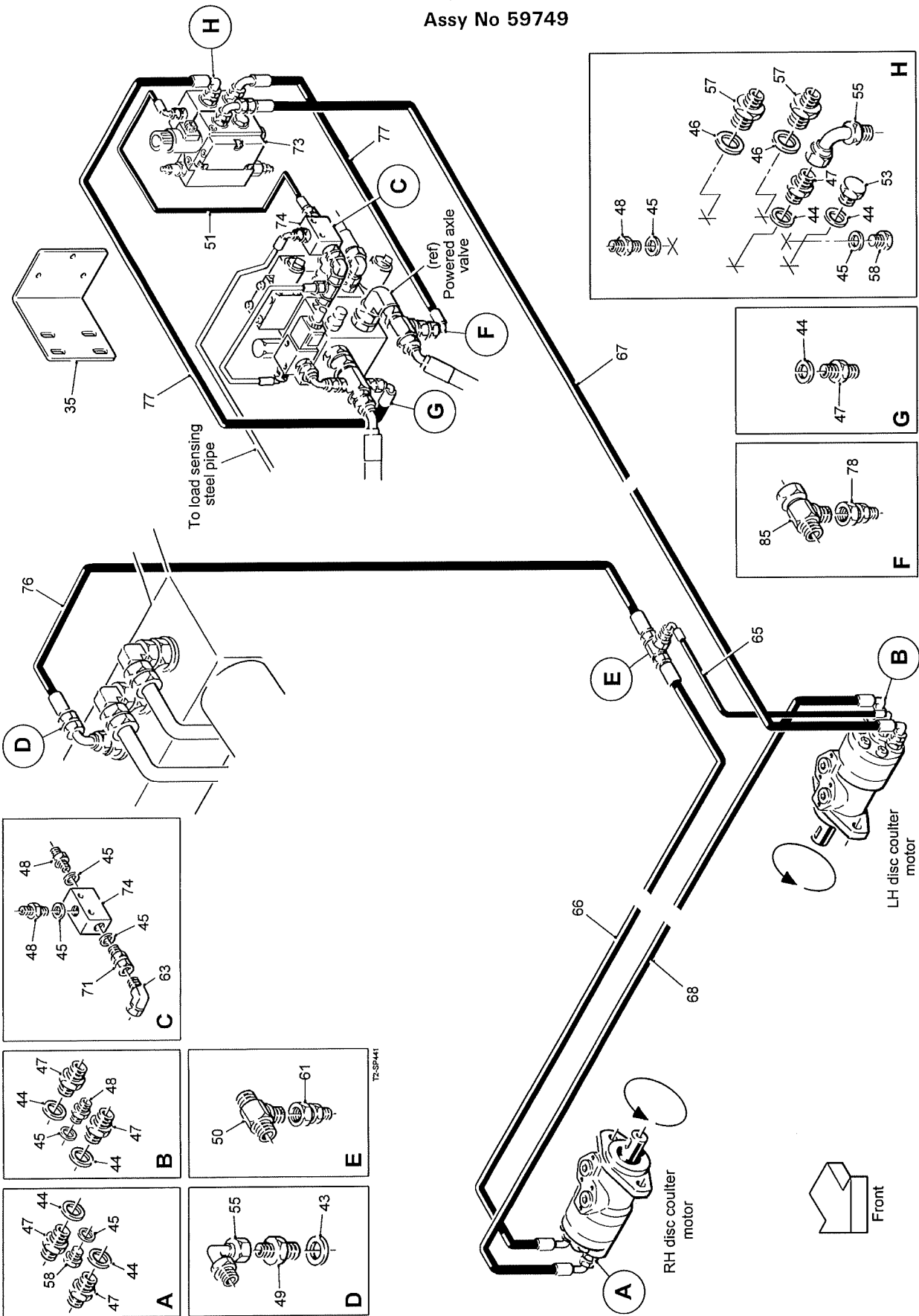
Assy No 59749



Machines from Serial No T2-291

Powered Disc Coulter Assemblies

Assy No 59749



# T2XS SPARE PARTS

4.5b

Machines from Serial No T2-291

## Powered Disc Coulter Assemblies

Assy No 59749

| Item | Part No.        | Description                             | Qty. | Remarks                   |
|------|-----------------|-----------------------------------------|------|---------------------------|
| 1    | 46546           | Oil Seal                                | 1    |                           |
| 2    | 46563           | Ø55 External Circlip                    | 1    |                           |
| 3    | 46564           | Ø90 Internal Circlip                    | 1    |                           |
| 4    | 70394           | Hydraulic Motor (rear port)             | 1    |                           |
| 5    |                 |                                         |      |                           |
| 6    |                 |                                         |      |                           |
| 7    |                 |                                         |      |                           |
| 8    | RPA610.301509   | LH Disc Torsion Arm (not shown)         | 1    |                           |
| 9    | RPA610.302189   | RH Disc Torsion Arm                     | 1    |                           |
| 10   | RPA610.301512   | Disc Adjuster Spindle                   | 1    |                           |
| 11   | RPA610.301513   | Block Adjuster                          | 1    |                           |
| 12   | RPA610.301530   | LH Disc Mounting Arm (not shown)        | 1    |                           |
| 13   | RPA610.301531   | RH Disc Mounting Arm                    | 1    |                           |
| 14   | RPA610.301534   | Scraper Mounting LH (not shown)         | 1    |                           |
| 15   | RPA610.301535   | Scraper Mounting RH                     | 1    |                           |
| 16   | RPC648.081250   | M8 Straight Grease Nipple               | 2    |                           |
| 17   | RPGMRP084.00001 | Rubber Torsion Unit                     | 1    |                           |
| 18   | RPM120.300251   | Plain Disc (Ø740mm)                     | 1    | Option                    |
|      | RPGM089.00018   | Plain Disc (Ø645mm)                     | 1    | Option                    |
|      | RPGMRP089.01829 | Serrated Disc                           | 1    | Option                    |
| 19   | RPM114.301502   | Collar                                  | 1    |                           |
| 20   | RPM146.303752   | Pivot Pin                               | 1    |                           |
| 21   | RPM152.303434   | Retainer                                | 1    |                           |
| 22   | RPM152.308652   | Retainer                                | 1    |                           |
| 23   | RPM172.301506   | Sleeve                                  | 2    |                           |
| 24   | RPM178.301500   | Spigot                                  | 1    |                           |
| 25   | RPM226.301510   | Handle                                  | 1    |                           |
| 26   | RPW240.303093   | Disc Scraper                            | 1    |                           |
| 27   | RPF120.116095   | Eyebolt                                 | 2    |                           |
| 28   |                 |                                         |      |                           |
| 29   | RPS1123         | Disc Spindle                            | 1    |                           |
| 30   | RPS1124         | LH Disc Arm (not shown)                 | 1    |                           |
| 31   | RPS1125         | RH Disc Arm                             | 1    |                           |
| 32   |                 |                                         |      |                           |
| 33   |                 |                                         |      |                           |
| 34   |                 |                                         |      |                           |
| 35   | 70329           | Adaptor Plate                           | 1    |                           |
| 36   |                 |                                         |      |                           |
| 37   | 6011RS          | Bearing                                 | 2    |                           |
| 38   |                 |                                         |      |                           |
| 39   |                 |                                         |      |                           |
| 40   | 22012016/150    | M16x150 Bolt                            | 2    |                           |
| 41   | 22041024        | M24 Nyloc Nut                           | 1    |                           |
| 42   | 22046024C       | M24 Flat Washer                         | 1    |                           |
|      |                 |                                         |      |                           |
|      |                 | <b>Hydraulic Components Consist Of:</b> |      |                           |
| 43   | 11740           | 1 1/4"BSP Dowty Seal                    | 1    | Prior to T2-293 was 11122 |
| 44   | 11124           | 1/2"BSP Dowty Seal                      | 6    |                           |
| 45   | 11337           | 1/4"BSP Dowty Seal                      | 7    |                           |
| 46   | 11123           | 3/4"BSP Dowty Seal                      | 2    |                           |
| 47   | 12315           | 1/2"BSP M M Adaptor                     | 5    |                           |
| 48   | 12316           | 1/4"BSP M M Adaptor                     | 4    |                           |
| 49   | 71140           | 1/2"BSPx1 1/4"BSP M M Adaptor           | 1    | Prior to T2-293 was 12521 |

# 4.5c

# T2XS SPARE PARTS

Machines from Serial No T2-291

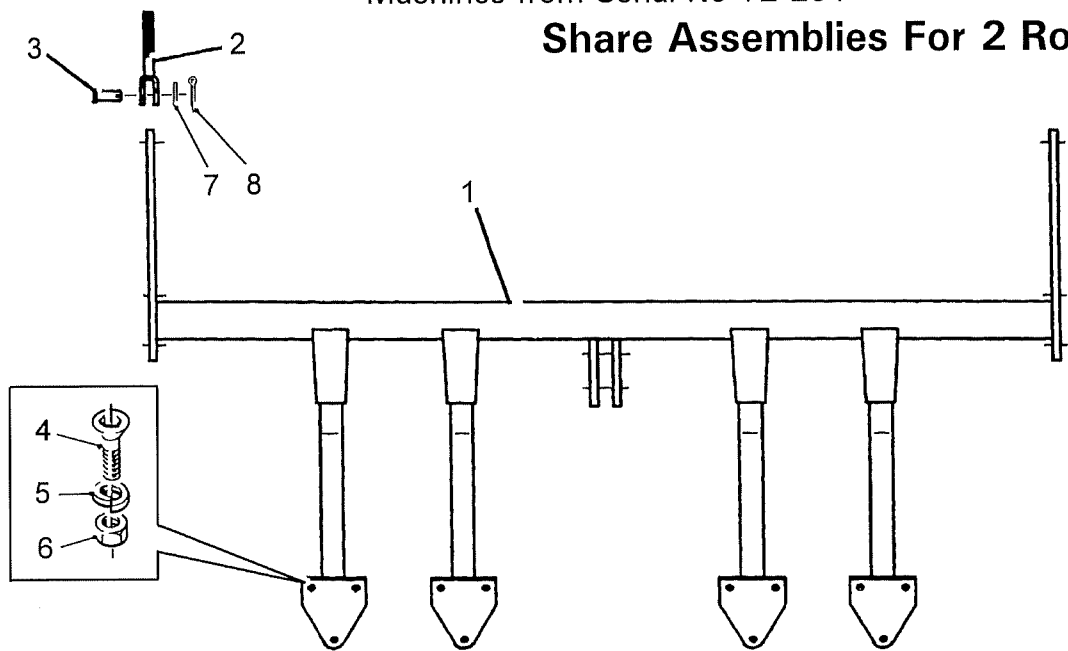
## Powered Disc Coulter Assemblies

Assy No 59749

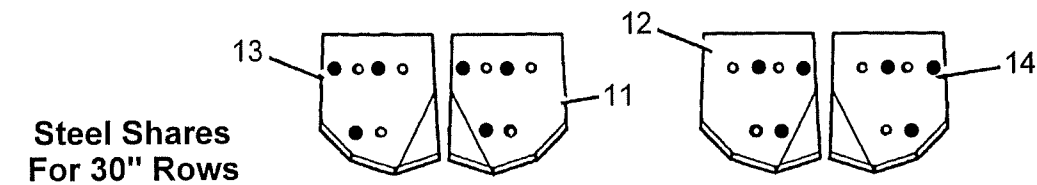
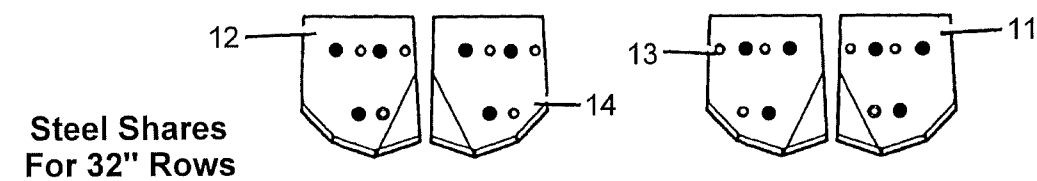
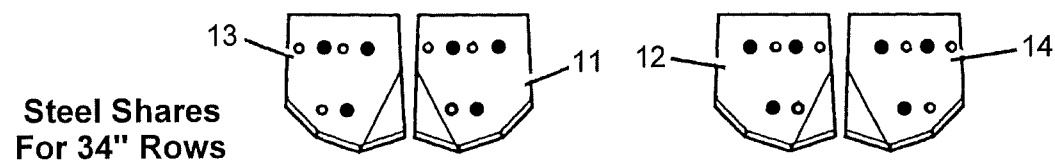
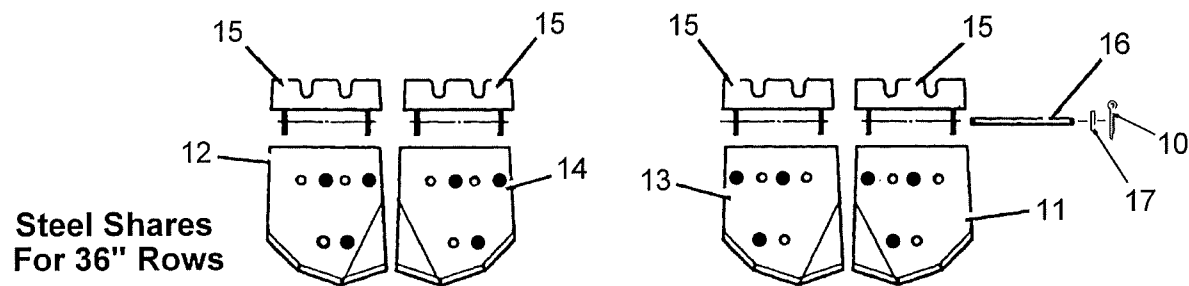
| Item | Part No.      | Description                       | Qty. | Remarks |
|------|---------------|-----------------------------------|------|---------|
| 50   | 12323         | 1/2"BP M M M Tee                  | 1    |         |
| 51   | 13187         | 1/4"Hose Assembly (700mm)         | 1    |         |
| 52   |               |                                   |      |         |
| 53   | 24383         | 1/2"BSP Blanking Plug             | 2    |         |
| 54   |               |                                   |      |         |
| 55   | 26086         | 1/2"BSP MF Swept 90°Adaptor       | 2    |         |
| 56   |               |                                   |      |         |
| 57   | 11295         | 1/2"BSP x 3/4"BSP M M Adaptor     | 2    |         |
| 58   | 11876/8       | 1/4"BSP Blanking Plug             | 2    |         |
| 59   |               |                                   |      |         |
| 60   |               |                                   |      |         |
| 61   | 31099         | 1/4"BSP Mx1/2"BSPF Swivel Adaptor | 1    |         |
| 62   |               |                                   |      |         |
| 63   | 32474         | 1/4"BSP MF Compact 90°Adaptor     | 1    |         |
| 64   |               |                                   |      |         |
| 65   | 60317         | 1/4"Hose Assembly (1000mm)        | 1    |         |
| 66   | 60683         | 1/2"Hose Assembly (3100mm)        | 1    |         |
| 67   | 60896         | 1/2"Hose Assembly (5150mm)        | 1    |         |
| 68   | 60972         | 1/2"Hose Assembly (3200mm)        | 1    |         |
| 69   |               |                                   |      |         |
| 70   |               |                                   |      |         |
| 71   | 46724         | 1/4"BSP Mx1/4"BSPF Swivel Adaptor | 1    |         |
| 72   |               |                                   |      |         |
| 73   | 59643W        | Control Valve                     | 1    |         |
| 74   | 59644         | 1/4"BSP Shuttle Valve             | 1    |         |
| 75   |               |                                   |      |         |
| 76   | 60395         | 1/2"Hose Assembly (5200mm)        | 1    |         |
| 77   | 60438         | 1/2"Hose Assembly (600mm)         | 2    |         |
| 78   | 60544         | 1/2"BSP Mx1"BSP F Swivel Adaptor  | 1    |         |
| 79   |               |                                   |      |         |
| 80   |               |                                   |      |         |
| 81   |               |                                   |      |         |
| 82   |               |                                   |      |         |
| 83   |               |                                   |      |         |
| 84   |               |                                   |      |         |
| 85   | RPH724.111616 | 1"BSP F M M Tee                   | 1    |         |

Machines from Serial No T2-291

Share Assemblies For 2 Row Work



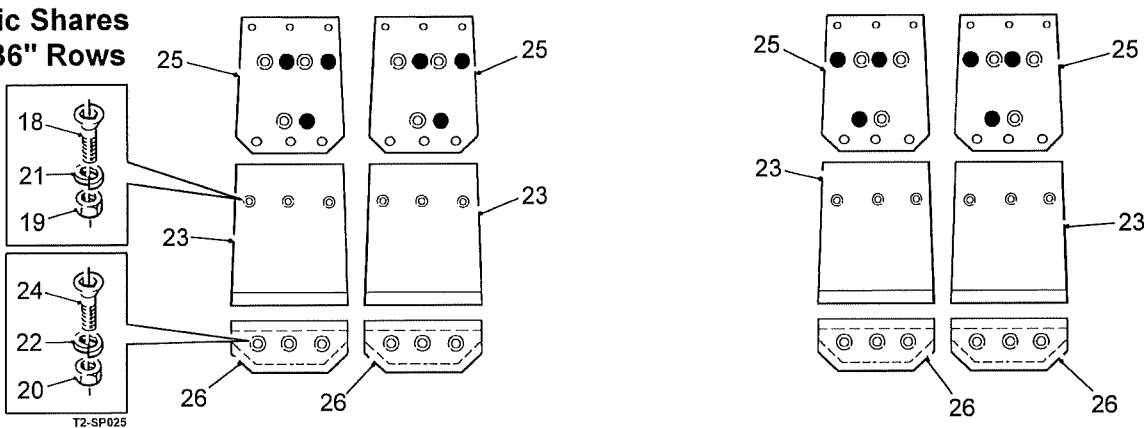
T2-SP023



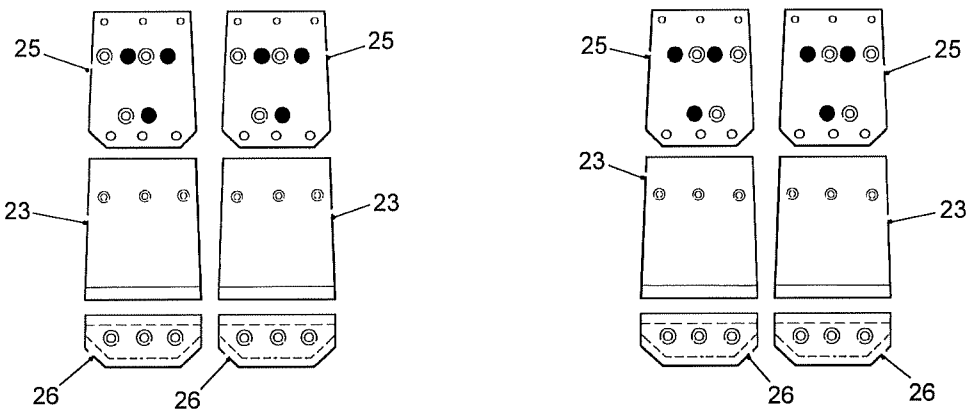
Machines from Serial No T2-291

Share Assemblies For 2 Row Work

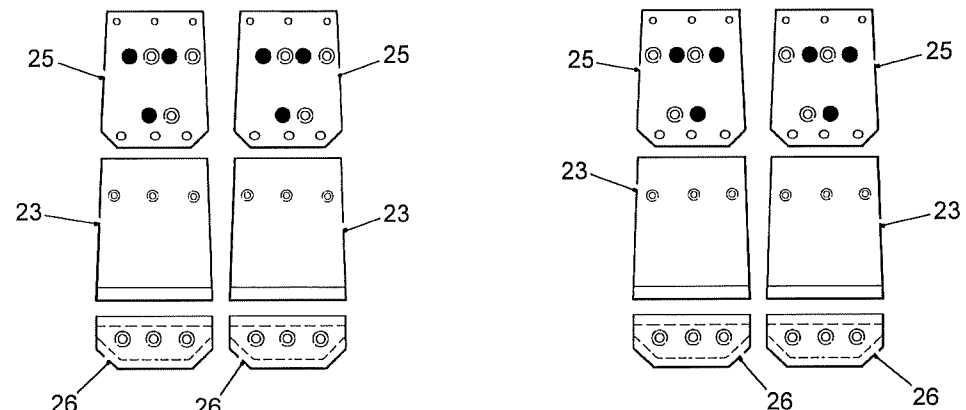
Plastic Shares  
For 36" Rows



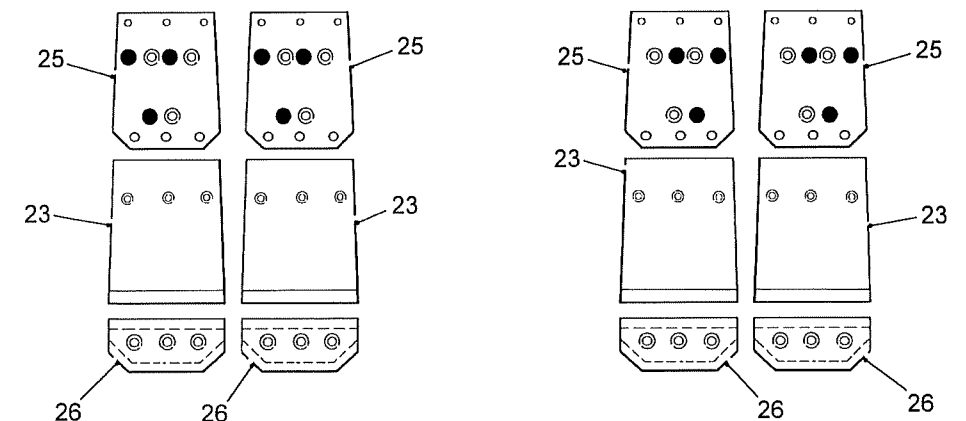
Plastic Shares  
For 34" Rows



Plastic Shares  
For 32" Rows



Plastic Shares  
For 30" Rows



Machines from Serial No T2-291

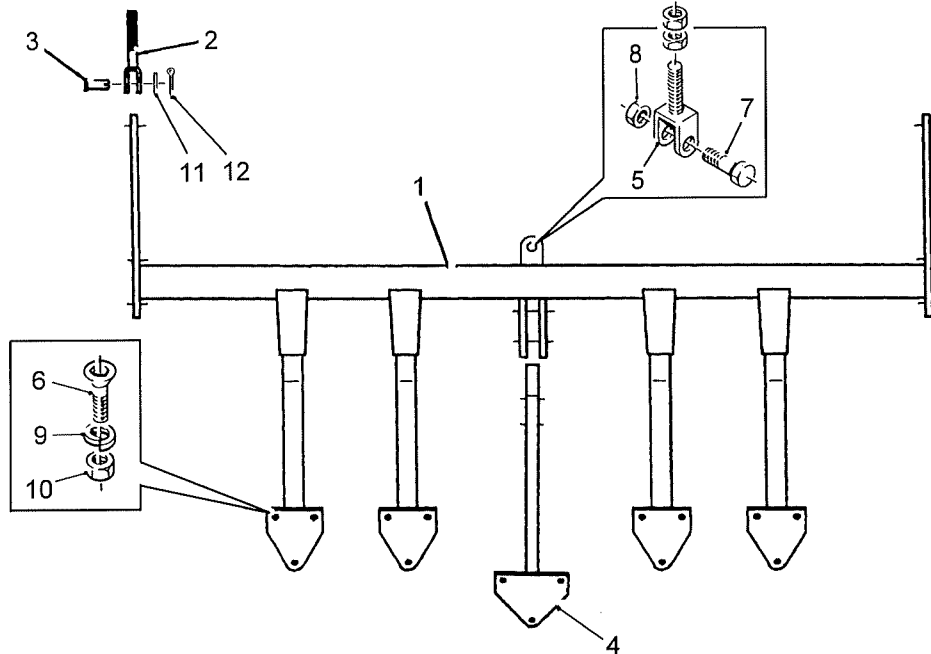
## Shares Assemblies For 2 Row Work

| Item | Part No.      | Description                       | Qty. | Remarks                                  |
|------|---------------|-----------------------------------|------|------------------------------------------|
| 1    | RPA610.308517 | Share Bar                         | 1    | Steel shares only<br>Plastic shares only |
| 2    | RPGM100.03729 | Adjuster Clevis                   | 2    |                                          |
| 3    | RPM146.304702 | Retaining Pin                     | 2    |                                          |
| 4    | 22016012/030  | M12x30 CSK Socket Head Screw      | 12   |                                          |
|      | 22016012/040  | M12x40 CSK Socket Head Screw      | 12   |                                          |
| 5    | 22052012      | M12 Spring Washer                 | 12   |                                          |
| 6    | 22029012      | M12 Full Nut                      | 12   |                                          |
| 7    | 22046020C     | M20 Flat Washer                   | 2    |                                          |
| 8    | 22078005/040  | Ø5x40 Split Pin                   | 2    |                                          |
| 9    |               |                                   |      |                                          |
|      |               | <b>Steel Shares Consist Of:</b>   |      |                                          |
| 10   | 22078004/022  | Ø4x22 Split Pin                   | 8    |                                          |
| 11   | RPA610.300671 | Share Blade                       | 1    |                                          |
| 12   | RPA610.300672 | Share Blade                       | 1    |                                          |
| 13   | RPA610.300692 | Share Blade                       | 1    |                                          |
| 14   | RPA610.300693 | Share Blade                       | 1    |                                          |
| 15   | RPA610.310448 | Stone Flap                        | 4    |                                          |
| 16   | RPM146.300673 | Pivot Pin                         | 4    |                                          |
| 17   | 22046012C     | M12 Flat Washer                   | 8    |                                          |
|      |               |                                   |      |                                          |
|      |               | <b>Plastic Shares Consist Of:</b> |      |                                          |
| 18   | 22016008/040  | M8x40 CSK Socket Head Screw       | 12   |                                          |
| 19   | 22029008      | M8 Full Nut                       | 12   |                                          |
| 20   | 22029012      | M12 Full Nut                      | 24   |                                          |
| 21   | 22052008      | M8 Spring Washer                  | 12   |                                          |
| 22   | 22052012      | M12 Spring Washer                 | 24   |                                          |
| 23   | RPC730.308943 | Plastic Share Blade               | 4    |                                          |
| 24   | 22016012/040  | M12x40 CSK Socket Head Screw      | 24   |                                          |
| 25   | RPM226.308941 | Steel Profile                     | 4    |                                          |
| 26   | RPW242.308942 | Share Tip                         | 4    |                                          |
| 27   |               |                                   |      |                                          |

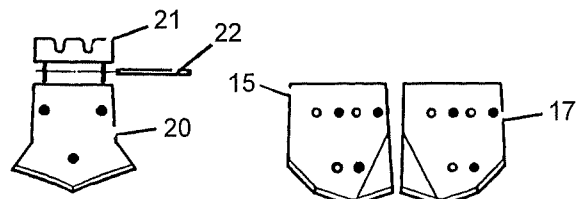
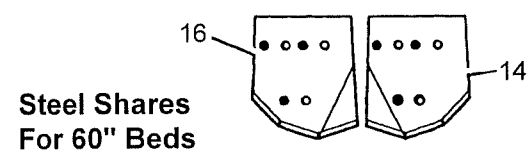
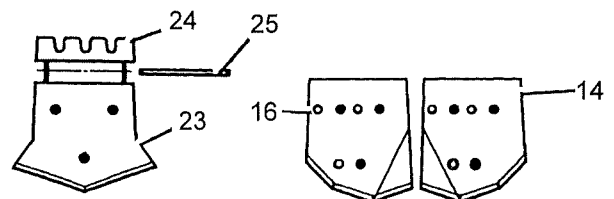
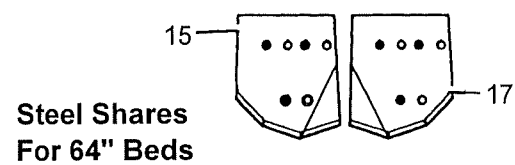
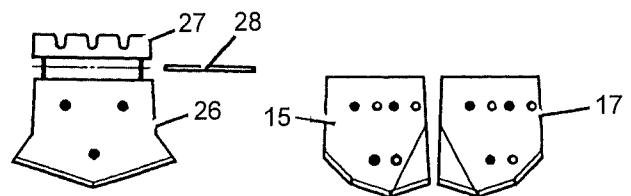
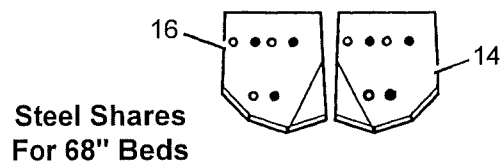
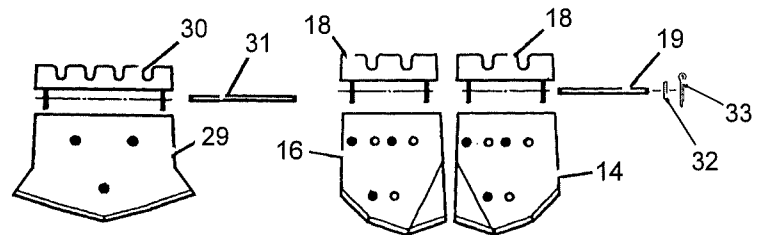
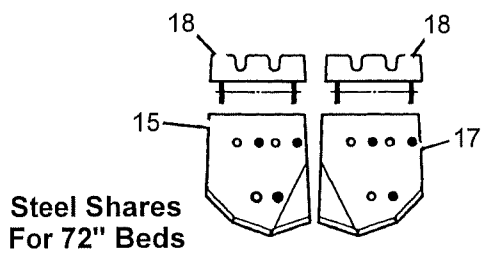


Machines from Serial No T2-291

## Share Assemblies For Bed Work



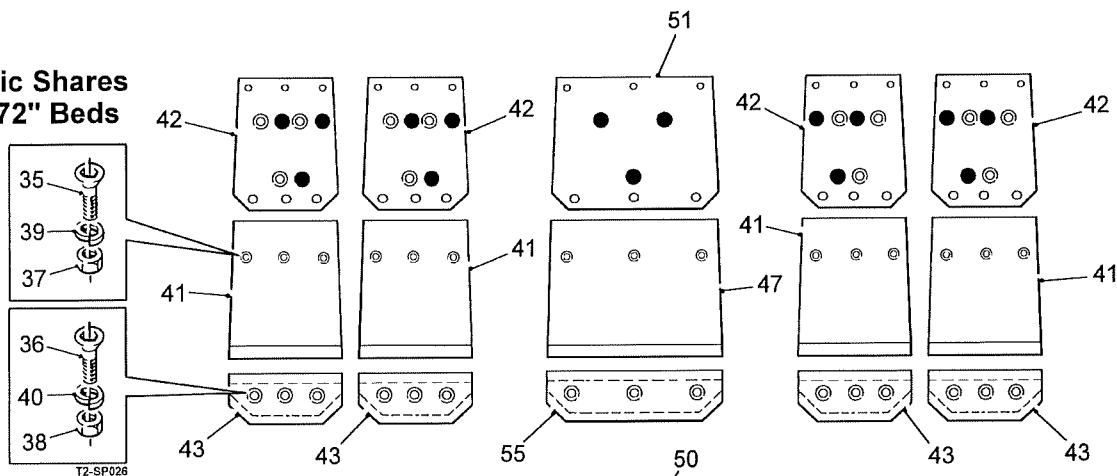
T2-SP024



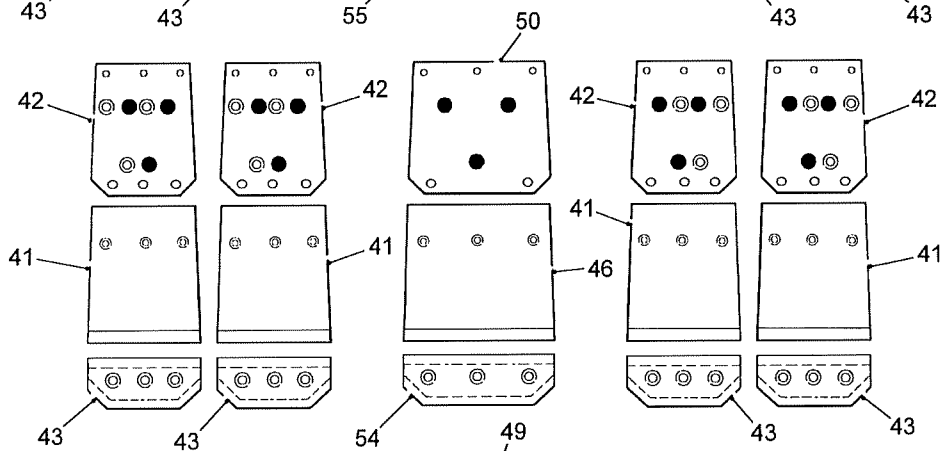
Machines from Serial No T2-291

Share Assemblies For Bed Work

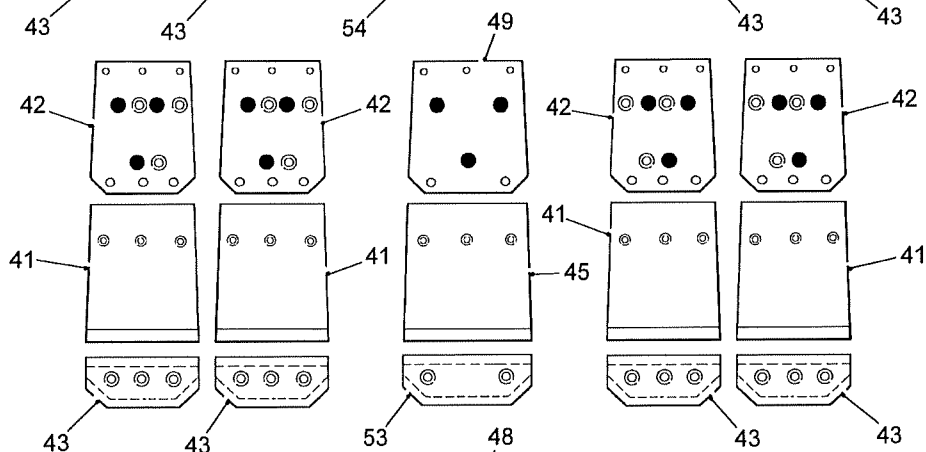
Plastic Shares For 72" Beds



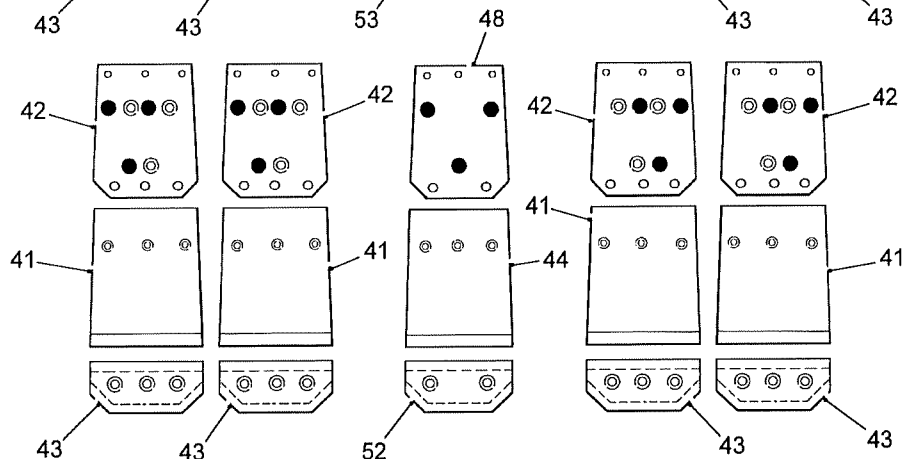
Plastic Shares For 68" Beds



Plastic Shares For 64" Beds



Plastic Shares For 60" Beds



Machines from Serial No T2-291

## Shares Assemblies For Bed Work

| Item | Part No.      | Description                       | Qty. | Remarks                |
|------|---------------|-----------------------------------|------|------------------------|
| 1    | RPA610.308517 | Share Bar                         | 1    |                        |
| 2    | RPGM100.03729 | Adjuster Clevis                   | 2    |                        |
| 3    | RPM146.304702 | Retaining Pin                     | 2    |                        |
| 4    | RPS780        | Bolt-on Share Arm                 | 1    |                        |
| 5    | RPS781        | Share Arm Adjuster                | 1    |                        |
| 6    | 22016012/030  | M12x30 CSK Socket Head Screw      | 15   | Steel shares only      |
|      | 22016012/040  | M12x40 CSK Socket Head Screw      | 15   | Plastic shares only    |
| 7    | 22012016/060  | M16x60 Bolt                       | 1    |                        |
| 8    | 22041016      | M16 Nyloc Nut                     | 1    |                        |
| 9    | 22052012      | M12 Spring Washer                 | 15   |                        |
| 10   | 22029012      | M12 Full Nut                      | 15   |                        |
| 11   | 22046020C     | M20 Flat Washer                   | 2    |                        |
| 12   | 22078005/040  | Ø5x40 Split Pin                   | 2    |                        |
| 13   |               |                                   |      |                        |
|      |               | <b>Steel Shares Consist Of:</b>   |      |                        |
| 14   | RPA610.300671 | Share Blade                       | 1    |                        |
| 15   | RPA610.300672 | Share Blade                       | 1    |                        |
| 16   | RPA610.300692 | Share Blade                       | 1    |                        |
| 17   | RPA610.300693 | Share Blade                       | 1    |                        |
| 18   | RPA610.310448 | Stone Flap                        | 4    |                        |
| 19   | RPM146.300673 | Pivot Pin                         | 4    |                        |
| 20   | RPA610.300882 | Centre Share Blade                | 1    | 60"beds                |
| 21   | RPA610.310456 | Stone Flap                        | 1    | 60"beds                |
| 22   | RPM146.300885 | Pivot Pin                         | 1    | 60"beds                |
| 23   | RPA610.300886 | Centre Share Blade                | 1    | 64"beds                |
| 24   | RPA610.310454 | Stone Flap                        | 1    | 64"beds                |
| 25   | RPM146.300889 | Pivot Pin                         | 1    | 64"beds                |
| 26   | RPA610.300890 | Centre Share Blade                | 1    | 68"beds                |
| 27   | RPA610.310452 | Stone Flap                        | 1    | 68"beds                |
| 28   | RPM146.300893 | Pivot Pin                         | 1    | 68"beds                |
| 29   | RPA610.300894 | Centre Share Blade                | 1    | 72"beds                |
| 30   | RPA610.310450 | Stone Flap                        | 1    | 72"beds                |
| 31   | RPM146.300897 | Pivot Pin                         | 1    | 72"beds                |
| 32   | 22046012C     | M12 Flat Washer                   | 10   |                        |
| 33   | 22078004/022  | Ø4x22 Split Pin                   | 10   |                        |
| 34   |               |                                   |      |                        |
|      |               | <b>Plastic Shares Consist Of:</b> |      |                        |
| 35   | 22016008/040  | M8x40 CSK Socket Head Screw       | 15   |                        |
| 36   | 22016012/040  | M12x40 CSK Socket Head Screw      | 15   | Qty x14 on 60"&64"beds |
| 37   | 22029008      | M8 Full Nut                       | 15   |                        |
| 38   | 22029012      | M12 Full Nut                      | 15   | Qty x14 on 60"&64"beds |
| 39   | 22052008      | M8 Spring Washer                  | 15   |                        |
| 40   | 22052012      | M12 Spring Washer                 | 15   | Qty x14 on 60"&64"beds |
| 41   | RPC730.308943 | Plastic Share Blade               | 4    |                        |
| 42   | RPM226.308941 | Steel Profile                     | 4    |                        |
| 43   | RPW242.308942 | Share Tip                         | 4    |                        |
| 44   | RPC730.308946 | Centre Plastic Share Blade        | 1    | 60"beds                |
| 45   | RPC730.308949 | Centre Plastic Share Blade        | 1    | 64"beds                |
| 46   | RPC730.308952 | Centre Plastic Share Blade        | 1    | 68"beds                |
| 47   | RPC730.308955 | Centre Plastic Share Blade        | 1    | 72"beds                |

## 4.7c T2XS SPARE PARTS

## 4.7c T2XS SPARE PARTS

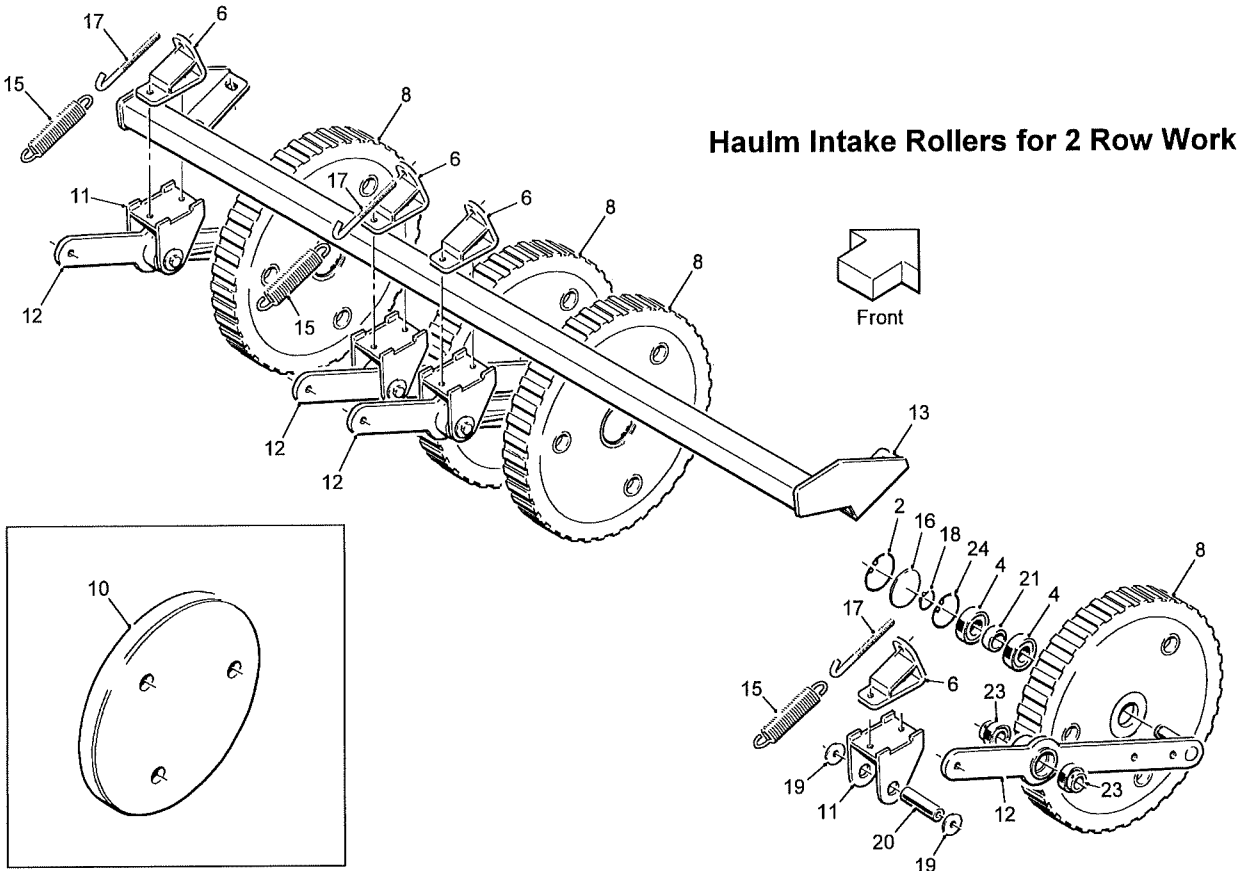
## Machines from Serial No T2-291

## Shares Assemblies For Bed Work

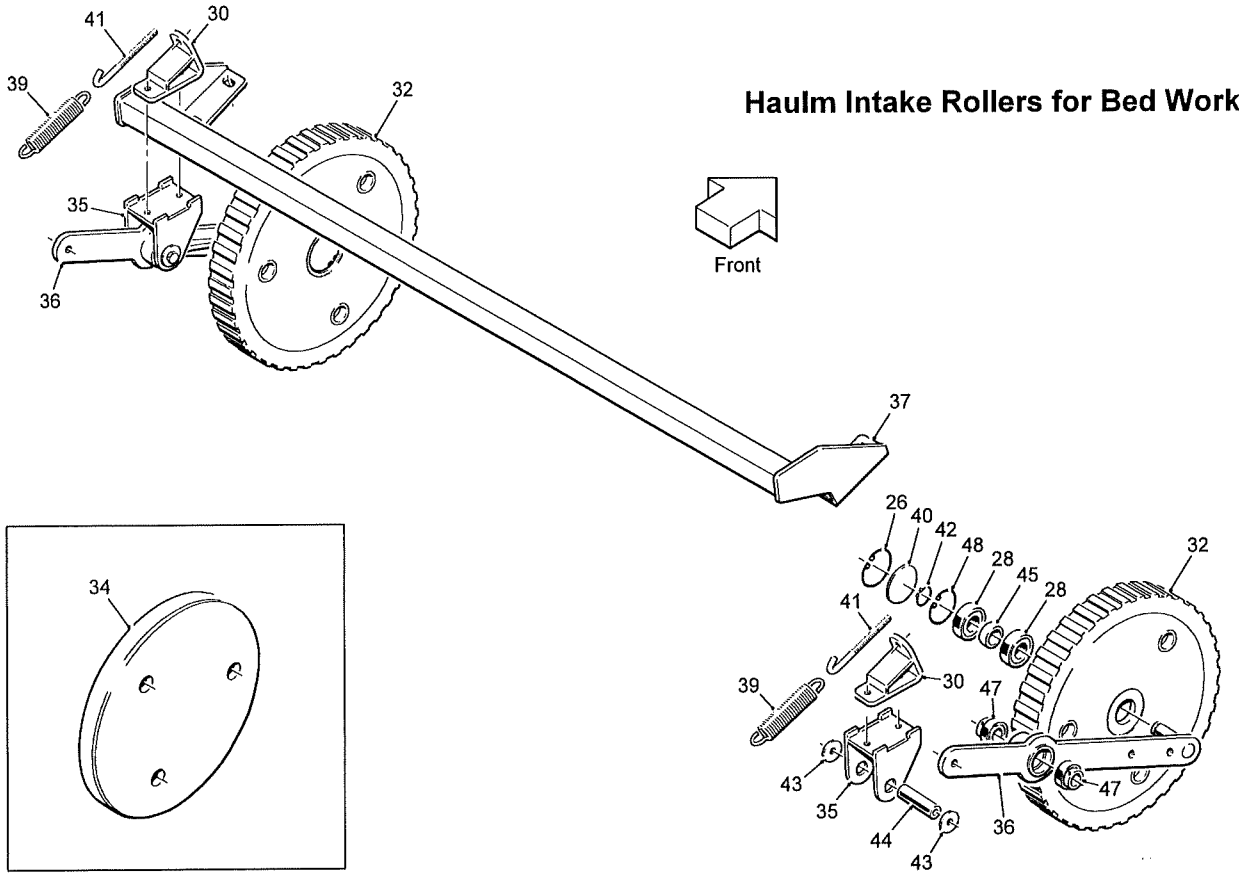
| Item | Part No.      | Description          | Qty. | Remarks |
|------|---------------|----------------------|------|---------|
| 48   | RPM226.308944 | Centre Steel Profile | 1    | 60"beds |
| 49   | RPM226.308947 | Centre Steel Profile | 1    | 64"beds |
| 50   | RPM226.308950 | Centre Steel Profile | 1    | 68"beds |
| 51   | RPM226.308953 | Centre Steel Profile | 1    | 72"beds |
| 52   | RPW242.308945 | Centre Share Tip     | 1    | 60"beds |
| 53   | RPW242.308948 | Centre Share Tip     | 1    | 64"beds |
| 54   | RPW242.308951 | Centre Share Tip     | 1    | 68"beds |
| 55   | RPW242.308954 | Centre Share Tip     | 1    | 72"beds |

Machines from Serial No T2-291

**Haulm Intake Rollers**



T2-SP448



Machines from Serial No T2-291

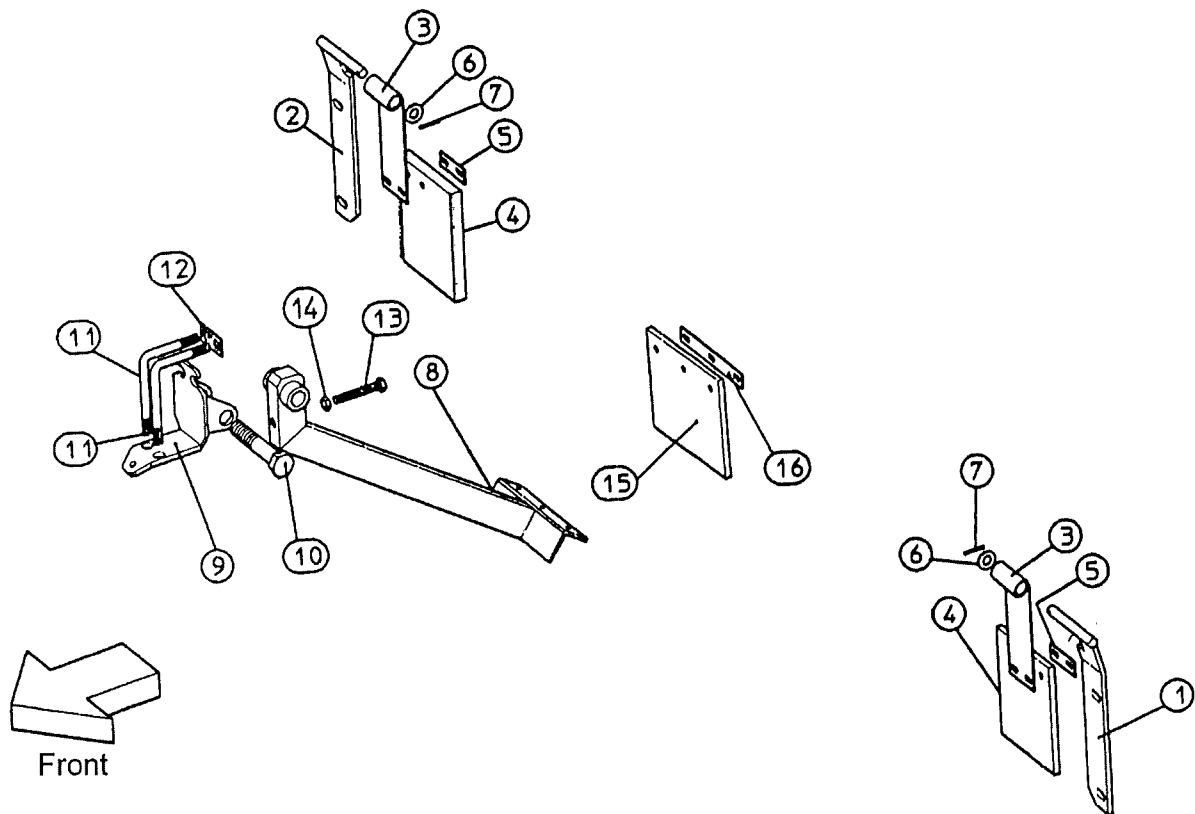
Haulm Intake Rollers

| Item | Part No.      | Description                                                 | Qty. | Remarks  |
|------|---------------|-------------------------------------------------------------|------|----------|
|      |               | <b>Haulm Intake Rollers for 2 Row Work<br/>Consists Of:</b> |      |          |
| 1    |               |                                                             |      |          |
| 2    | RPF202.070250 | Ø70 Internal Circlip                                        | 4    |          |
| 3    |               |                                                             |      |          |
| 4    | 63052RS       | Bearing                                                     | 8    |          |
| 5    |               |                                                             |      |          |
| 6    | 64957         | Anchor Bracket                                              | 4    |          |
| 7    |               |                                                             |      |          |
| 8    | 64981         | Haulm Feed Roller                                           | 4    |          |
| 9    |               |                                                             |      |          |
| 10   | RPA610.300474 | 25mm Bolt-on Haulm Feed Roller                              | a/r  | Optional |
| 11   | 64731         | Pivot Bracket                                               | 4    |          |
| 12   | 64982         | Mounting Arm                                                | 4    |          |
| 13   | 70396         | Bridge                                                      | 1    |          |
| 14   |               |                                                             |      |          |
| 15   | RPC676.302597 | Spring                                                      | 4    |          |
| 16   | 64646         | Bearing Shield                                              | 4    |          |
| 17   | RPF128.110130 | M10 Hook Bolt                                               | 4    |          |
| 18   | RPF200.025200 | Ø25 External Circlip                                        | 4    |          |
| 19   | SS040011/003  | Washer                                                      | 8    |          |
| 20   | 64733         | Pivot Pin                                                   | 4    |          |
| 21   | SS035026/010  | Steel Spacer                                                | 4    |          |
| 22   |               |                                                             |      |          |
| 23   | 1120-20       | Bearing                                                     | 4    |          |
| 24   | W0168         | Ø62 Internal Circlip                                        | 4    |          |
|      |               |                                                             |      |          |
|      |               | <b>Haulm Intake Rollers for Bed Work<br/>Consists Of:</b>   |      |          |
| 25   |               |                                                             |      |          |
| 26   | RPF202.070250 | Ø70 Internal Circlip                                        | 2    |          |
| 27   |               |                                                             |      |          |
| 28   | 63052RS       | Bearing                                                     | 4    |          |
| 29   |               |                                                             |      |          |
| 30   | 64957         | Anchor Bracket                                              | 2    |          |
| 31   |               |                                                             |      |          |
| 32   | 64981         | Haulm Feed Roller                                           | 2    |          |
| 33   |               |                                                             |      |          |
| 34   | RPA610.300474 | 25mm Bolt-on Haulm Feed Roller                              | a/r  | Optional |
| 35   | 64731         | Pivot Bracket                                               | 2    |          |
| 36   | 64982         | Mounting Arm                                                | 2    |          |
| 37   | 70396         | Bridge                                                      | 1    |          |
| 38   |               |                                                             |      |          |
| 39   | RPC676.302597 | Spring                                                      | 2    |          |
| 40   | 64646         | Bearing Shield                                              | 2    |          |
| 41   | RPF128.110130 | M10 Hook Bolt                                               | 2    |          |
| 42   | RPF200.025200 | Ø25 External Circlip                                        | 2    |          |
| 43   | SS040011/003  | Washer                                                      | 4    |          |
| 44   | 64733         | Pivot Pin                                                   | 2    |          |
| 45   | SS035026/010  | Steel Spacer                                                | 2    |          |
| 46   |               |                                                             |      |          |
| 47   | 1120-20       | Bearing                                                     | 4    |          |
| 48   | W0168         | Ø62 Internal Circlip                                        | 2    |          |

Machines from Serial No T2-291

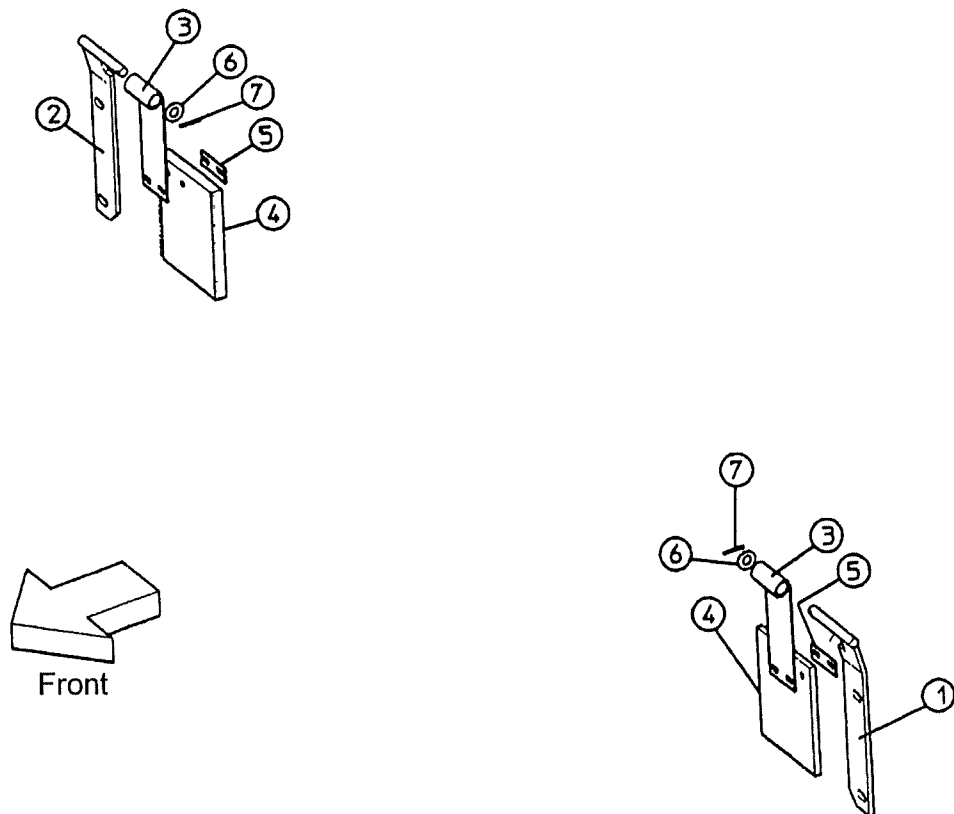
2 ROW WORK

Anti Roll-back Flaps



EP-SP101

BED WORK



**4.10a****T2XS SPARE PARTS**

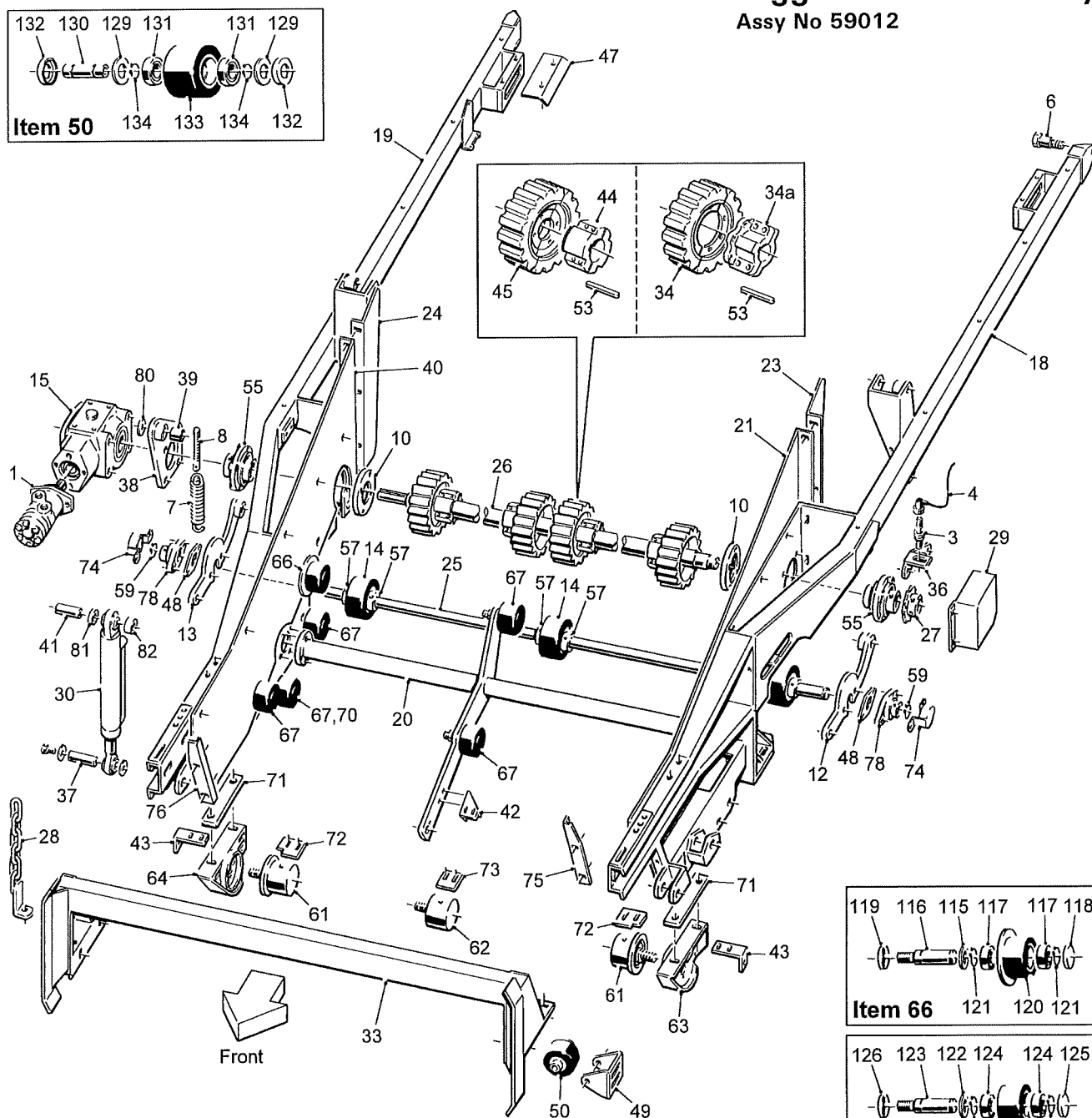
Machines from Serial No T2-291

**Anti Roll-back Flaps**

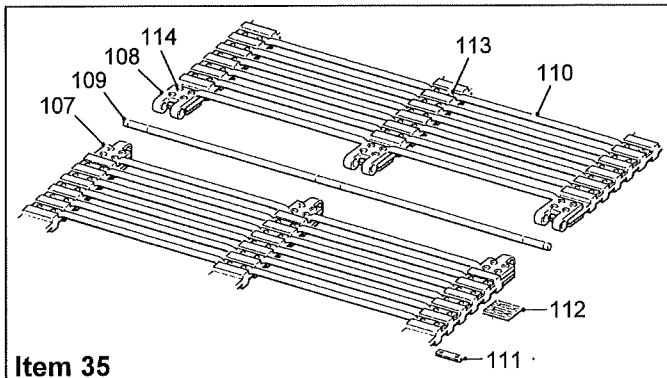
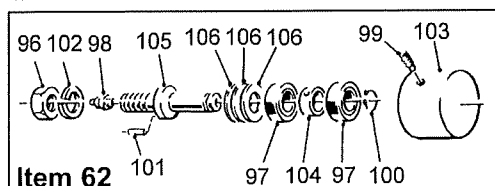
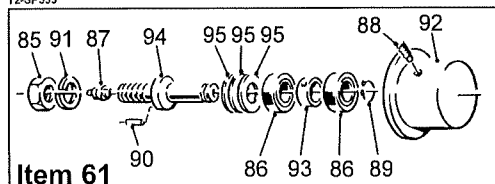
| Item | Part No.      | Description                  | Qty. | Remarks |
|------|---------------|------------------------------|------|---------|
| 1    | RPA610.308799 | Mounting LH                  | 1    |         |
| 2    | RPA610.308800 | Mounting RH                  | 1    |         |
| 3    | RPA610.308795 | Mounting Plate               | 2    |         |
| 4    | RPC730.308801 | Baffle (36"rows)             | 2    |         |
|      | RPC730.308802 | Baffle (34"rows)             | 2    |         |
|      | RPC730.308803 | Baffle (32"rows)             | 2    |         |
|      | RPC730.308804 | Baffle (30"rows)             | 2    |         |
| 5    | RPM256.308805 | Clamp Strip                  | 2    |         |
| 6    | 22046016C     | M16 Flat Washer              | 2    |         |
| 7    | 22067004/025  | Ø4x35 Roll Pin               | 2    |         |
| 8    | RPA610.303136 | Centre Flap Arm              | 1    |         |
| 9    | RPA610.302226 | Centre Flap Mounting Plate   | 1    |         |
| 10   | 22012024/120  | M24x120 Bolt                 | 1    |         |
| 11   | RPM186.302071 | L' Stud                      | 2    |         |
| 12   | RPM225.302070 | Keep Plate                   | 1    |         |
| 13   | 22011012/130  | M12x130 Set Screw            | 1    |         |
| 14   | 22029012      | M12 Full Nut                 | 1    |         |
| 15   | RPC730.303149 | Centre Rubber Flap (36"rows) | 1    |         |
|      | RPC730.306910 | Centre Rubber Flap (34"rows) | 1    |         |
|      | RPC730.306911 | Centre Rubber Flap (32"rows) | 1    |         |
|      | RPC730.306912 | Centre Rubber Flap (30"rows) | 1    |         |
| 16   | RPM256.306921 | Centre Clamp Strip           | 1    |         |

Machines from Serial No T2-291

## Digger Web Assembly Assy No 59012



T2-SP355



## 4.11a

## T2XS SPARE PARTS

Machines from Serial No T2-291

## Digger Web Assembly

Assy No 59012

| Item | Part No.    | Description                        | Qty. | Remarks           |
|------|-------------|------------------------------------|------|-------------------|
| 1    | 11201       | Hydraulic Motor (80cc)             | 1    |                   |
|      | 37897       | Hydraulic Motor (100cc)            | 1    |                   |
|      | 37898       | Hydraulic Motor (125cc)            | 1    |                   |
| 2    |             |                                    |      |                   |
| 3    | 32037/1     | Proximity Sensor                   | 1    |                   |
| 4    | 32037/4     | Sensor Cable (10m)                 | 1    |                   |
| 5    |             |                                    |      |                   |
| 6    | 42043       | Digger Pivot Pin                   | 2    |                   |
| 7    | 42679       | Tension Spring                     | 2    |                   |
| 8    | 42800       | Spring tensioner                   | 2    |                   |
| 9    |             |                                    |      |                   |
| 10   | 46401       | Bearing Plate                      | 2    |                   |
| 11   |             |                                    |      |                   |
| 12   | 56109       | Tension Roller Arm LH              | 1    |                   |
| 13   | 56110       | Tension Roller Arm RH              | 1    |                   |
| 14   | 56226       | Tension Roller                     | 3    |                   |
| 15   | 56640       | Gearbox Assembly                   | 1    |                   |
| 16   |             |                                    |      |                   |
| 17   |             |                                    |      |                   |
| 18   | 59128       | LH Digger Frame                    | 1    |                   |
| 19   | 59129       | RH Digger Frame                    | 1    |                   |
| 20   | 59130A      | Roller Support Frame               | 1    |                   |
| 21   | 59131       | Stainless Steel Side Panel LH      | 1    |                   |
| 22   |             |                                    |      |                   |
| 23   | 59133       | Stainless Steel Deflector Panel LH | 1    |                   |
| 24   | 59134       | Stainless Steel Deflector Panel RH | 1    |                   |
| 25   | 59135A      | Tensioner Roller Shaft             | 1    |                   |
| 26   | 59234A      | Digger Web Drive Shaft             | 1    |                   |
| 27   | 59277       | Sensor Disc                        | 1    |                   |
| 28   | 59307       | Transport Chain                    | 2    |                   |
| 29   | 59312       | Sensor Guard                       | 1    |                   |
| 30   | 59341A      | Hydraulic Ram                      | 2    |                   |
| 31   |             |                                    |      |                   |
| 32   |             |                                    |      |                   |
| 33   | 59345       | Bridge                             | 1    |                   |
| 34   | 70334/36/18 | 36mm Pitch Web Drive Wheel         | 4    | Supersedes 56397  |
| 34a  | 70333       | Drive Wheel Hub                    | 4    |                   |
| 35   | 59453MF     | 28mm Pitch Web                     | 1    | (see list at end) |
|      | 59740MF     | 32mm Pitch Web                     | 1    | (see list at end) |
|      | 59202MF     | 36mm Pitch Web                     | 1    | (see list at end) |
|      | 62601MF     | 40mm Pitch Web                     | 1    | (see list at end) |
|      | 59999MF     | 45mm Pitch Web                     | 1    | (see list at end) |
|      | 62542MF     | 50mm Pitch Web                     | 1    | (see list at end) |
| 36   | 59477       | Sensor Bracket                     | 1    |                   |
| 37   | 59492       | Ø25 Ram Pin                        | 2    |                   |
| 38   | 59678A      | Motor Reaction Bracket             | 1    |                   |
| 39   | 59680       | Bush                               | 1    |                   |
| 40   | 59695       | Stainless Steel Side Panel RH      | 1    |                   |
| 41   | 59748       | Ø25 Ram Pin                        | 2    |                   |
| 42   | 70096       | Scraper Mount Centre               | 1    | Optional          |
| 43   | 70097       | Scraper Mount Outer                | 2    | Optional          |

# T2XS SPARE PARTS

4.11b

Machines from Serial No T2-291

## Digger Web Assembly

Assy No 59012

| Item | Part No.             | Description                                 | Qty. | Remarks           |
|------|----------------------|---------------------------------------------|------|-------------------|
| 44   | 62036                | Drive Wheel Hub                             | 4    |                   |
| 45   | 62037/28/22          | 28mm Pitch Web Drive Wheel                  | 4    |                   |
|      | 62037/32/18          | 32mm Pitch Web Drive Wheel                  | 4    |                   |
|      | 62037/40/16          | 40mm Pitch Web Drive Wheel                  | 4    |                   |
|      | 62037/45/13          | 45mm Pitch Web Drive Wheel                  | 4    |                   |
|      | 62037/50/12          | 50mm Pitch Web Drive Wheel                  | 4    |                   |
| 46   |                      |                                             |      |                   |
| 47   | 62900                | Dirt Shield                                 | 2    |                   |
| 48   | 64299                | Spacer Plate                                | a/r  |                   |
| 49   | 64973                | Roller Bracket                              | 2    |                   |
| 50   | 64974                | Roller Assembly                             | 2    | (see list at end) |
| 51   |                      |                                             |      |                   |
| 52   |                      |                                             |      |                   |
| 53   | 22062018/150         | 18x11x150 Key                               | 4    |                   |
| 54   |                      |                                             |      |                   |
| 55   | MFC50                | Bearing Complete                            | 2    |                   |
| 56   |                      |                                             |      |                   |
| 57   | PS326M               | Locking Collar                              | 6    |                   |
| 58   |                      |                                             |      |                   |
| 59   | RH56                 | Ø30 External Circlip                        | 2    |                   |
| 60   |                      |                                             |      |                   |
| 61   | RPA510.308681        | Flanged Steel Roller Assembly               | 2    | (see list at end) |
| 62   | RPA510.308684        | Plain Steel Roller Assembly                 | 1    | (see list at end) |
| 63   | RPA610.308694A       | LH Roller Mounting                          | 1    |                   |
| 64   | RPA610.308695A       | RH Roller Mounting                          | 1    |                   |
| 65   |                      |                                             |      |                   |
| 66   | 12506                | Roller Assembly                             | 2    | (see list at end) |
| 67   | 19356                | Roller Assembly                             | 8    | (see list at end) |
| 68   |                      |                                             |      |                   |
| 69   |                      |                                             |      |                   |
| 70   | RPM176.306319        | 10mm Spacer                                 | 2    |                   |
| 71   | RPM225.308696        | Spacer Plate                                | 2    |                   |
| 72   | RPW240.300135        | Roller Scraper Outer                        | 2    | Optional          |
| 73   | RPW240.300445        | Roller Scraper Centre                       | 1    | Optional          |
| 74   | RPS603               | Bearing Guard                               | 2    |                   |
| 75   | RPS695               | LH Clamp Plate                              | 1    |                   |
| 76   | RPS696               | RH Clamp Plate                              | 1    |                   |
| 77   |                      |                                             |      |                   |
| 78   | SFT30                | Bearing                                     | 2    |                   |
| 79   |                      |                                             |      |                   |
| 80   | SS050017/006         | Steel Spacer                                | 1    |                   |
| 81   | SS035026/010         | Steel Spacer                                | 2    |                   |
| 82   | SS035026/020         | Steel Spacer                                | 2    |                   |
| 83   |                      |                                             |      |                   |
| 84   |                      |                                             |      |                   |
|      | <b>RPA510.308681</b> | <b>Flanged Roller Assembly Consists Of:</b> |      |                   |
| 85   | 22029024             | M24 Full Nut                                | 1    |                   |
| 86   | 6205                 | Bearing                                     | 2    |                   |
| 87   | RC648.081250         | M8 Grease Nipple                            | 1    |                   |
| 88   | RPF136.308016        | M8x16 Dog Screw                             | 1    |                   |
| 89   | RPF200.025200        | Ø25 External Circlip                        | 1    |                   |
| 90   | RPF222.060016        | Ø6x16 Groove Pin                            | 1    |                   |
| 91   | RPF290.124000        | M24 Shakeproof Washer                       | 1    |                   |
| 92   | RPGM001.00180        | Flanged Steel Roller                        | 1    |                   |

Machines from Serial No T2-291

Digger Web Assembly

Assy No 59012

| Item | Part No.             | Description                               | Qty. | Remarks |
|------|----------------------|-------------------------------------------|------|---------|
| 93   | RPM176.307416        | Spacer                                    | 1    |         |
| 94   | RPM180.307415        | Spindle                                   | 1    |         |
| 95   | RPS210.002052        | Metal Seal                                | 3    |         |
|      | <b>RPA510.308684</b> | <b>Plain Roller Assembly Consists Of:</b> |      |         |
| 96   | 22029024             | M24 Full Nut                              | 1    |         |
| 97   | 6205                 | Bearing                                   | 2    |         |
| 98   | RPC648.081250        | M8 Grease Nipple                          | 1    |         |
| 99   | RPF136.308016        | M8x16 Dog Screw                           | 1    |         |
| 100  | RPF200.025200        | Ø25 External Circlip                      | 1    |         |
| 101  | RPF222.060016        | Ø6x16 Groove Pin                          | 1    |         |
| 102  | RPF290.124000        | M24 Shakeproof Washer                     | 1    |         |
| 103  | RPGM001.00059        | Plain Steel Roller                        | 1    |         |
| 104  | RPM176.307416        | Spacer                                    | 1    |         |
| 105  | RPM180.307415        | Spindle                                   | 1    |         |
| 106  | RPS210.002052        | Metal Seal                                | 3    |         |
|      |                      |                                           |      |         |
|      | <b>59453MF</b>       | <b>28mm Pitch Digger Web Consists Of:</b> |      |         |
| 107  | 59459MF/1            | 28mm Pitch Male Joiners & Rod             | 1    |         |
| 108  | 59459MF/2            | 28mm Pitch Female Joiners & Rod           | 1    |         |
| 109  | 59202MF/3            | Joining Rod                               | 1    |         |
| 110  | 59740/1              | Web Rod                                   | 104  |         |
| 111  | 12238/6              | Clamp Plate                               | 312  |         |
| 112  | 57058/28/3           | Tapped Clamp Plate                        | 6    |         |
| 113  | 57058/4              | Ø5.5x23 Rivet                             | 624  |         |
| 114  | 22016006/025         | M6x25 CSK Setscrew                        | 12   |         |
|      |                      |                                           |      |         |
|      | <b>59740MF</b>       | <b>32mm Pitch Digger Web Consists Of:</b> |      |         |
| 107  | 59740MF/1            | 32mm Pitch Male Joiners & Rod             | 1    |         |
| 108  | 59740MF/2            | 32mm Pitch Female Joiners & Rod           | 1    |         |
| 109  | 59202MF/3            | Joining Rod                               | 1    |         |
| 110  | 59740/1              | Web Rod                                   | 91   |         |
| 111  | 12238/6              | Clamp Plate                               | 273  |         |
| 112  | -                    | Tapped Clamp Plate                        | 6    |         |
| 113  | 57058/4              | Ø5.5x23 Rivet                             | 546  |         |
| 114  | 22016006/025         | M6x25 CSK Setscrew                        | -    |         |
|      |                      |                                           |      |         |
|      | <b>59202MF</b>       | <b>36mm Pitch Digger Web Consists Of:</b> |      |         |
| 107  | 59202MF/1            | 36mm Pitch Male Joiners & Rod             | 1    |         |
| 108  | 59202MF/2            | 36mm Pitch Female Joiners & Rod           | 1    |         |
| 109  | 59202MF/3            | Joining Rod                               | 1    |         |
| 110  | 59740/1              | Web Rod                                   | 80   |         |
| 111  | 12238/6              | Clamp Plate                               | 240  |         |
| 112  | 57456/36/3           | 36mm Pitch Tapped Clamp Plate             | 6    |         |
| 113  | 57058/4              | Ø5.5x23 Rivet                             | 480  |         |
| 114  | 22016006/025         | M6x25 CSK Setscrew                        | 24   |         |

# T2XS SPARE PARTS

4.11d

Machines from Serial No T2-291

## Digger Web Assembly

Assy No 59012

| Item | Part No.       | Description                         | Qty. | Remarks |
|------|----------------|-------------------------------------|------|---------|
|      | <b>62601MF</b> | <b>40mm Pitch Digger Web</b>        |      |         |
|      |                | <b>Consists Of:</b>                 |      |         |
| 107  | 59236MF/1      | 40mm Pitch Male Joiners & Rod       | 1    |         |
| 108  | 59236MF/2      | 40mm Pitch Female Joiners & Rod     | 1    |         |
| 109  | 59202MF/3      | Joining Rod                         | 1    |         |
| 110  | 59740/1        | Web Rod                             | 72   |         |
| 111  | 12238/6        | Clamp Plate                         | 216  |         |
| 112  | 59236/3        | 40mm Pitch Tapped Clamp Plate       | 6    |         |
| 113  | 57058/4        | Ø5.5x23 Rivet                       | 432  |         |
| 114  | 22016006/025   | M6x25 CSK Setscrew                  | 24   |         |
|      | <b>59999MF</b> | <b>45mm Pitch Digger Web</b>        |      |         |
|      |                | <b>Consists Of:</b>                 |      |         |
| 107  | 59237MF/1      | 45mm Pitch Male Joiners & Rod       | 1    |         |
| 108  | 59237MF/2      | 45mm Pitch Female Joiners & Rod     | 1    |         |
| 109  | 59202MF/3      | Joining Rod                         | 1    |         |
| 110  | 59740/1        | Web Rod                             | 64   |         |
| 111  | 12238/6        | Clamp Plate                         | 192  |         |
| 112  | 57058/45/4HD   | 45mm Pitch Tapped Clamp Plate       | 6    |         |
| 113  | 57058/4        | Ø5.5x23 Rivet                       | 384  |         |
| 114  | 22016006/025   | M6x25 CSK Setscrew                  | 24   |         |
|      | <b>62542MF</b> | <b>50mm Pitch Digger Web</b>        |      |         |
|      |                | <b>Consists Of:</b>                 |      |         |
| 107  | 59238MF/1      | 50mm Pitch Male Joiners & Rod       | 1    |         |
| 108  | 59238MF/2      | 50mm Pitch Female Joiners & Rod     | 1    |         |
| 109  | 59202MF/3      | Joining Rod                         | 1    |         |
| 110  | 59740/1        | Web Rod                             | 57   |         |
| 111  | 12238/6        | Clamp Plate                         | 171  |         |
| 112  | 59238/3        | 50mm Pitch Tapped Clamp Plate       | 6    |         |
| 113  | 57058/4        | Ø5.5x23 Rivet                       | 342  |         |
| 114  | 22016006/025   | M6x25 CSK Setscrew                  | 24   |         |
|      | <b>12506</b>   | <b>Roller Assembly Consists Of:</b> |      |         |
| 115  | 0000300504     | Felt Seal                           | 1    |         |
| 116  | 11265          | Roller Spindle                      | 1    |         |
| 117  | 6005RS         | Bearing                             | 2    |         |
| 118  | PH407          | Seal                                | 1    |         |
| 119  | PH408          | Seal                                | 1    |         |
| 120  | PH51AR         | Flanged Roller                      | 1    |         |
| 121  | PS843          | Circlip                             | 2    |         |
|      | <b>19356</b>   | <b>Roller Assembly Consists Of:</b> |      |         |
| 122  | 0000300504     | Felt Seal                           | 1    |         |
| 123  | 11265          | Roller Spindle                      | 1    |         |
| 124  | 6005RS         | Bearing                             | 2    |         |
| 125  | PH407          | Seal                                | 1    |         |
| 126  | PH408          | Seal                                | 1    |         |
| 127  | PH77AR         | Plain Roller                        | 1    |         |
| 128  | PS843          | Circlip                             | 2    |         |

## 4.11e T2XS SPARE PARTS

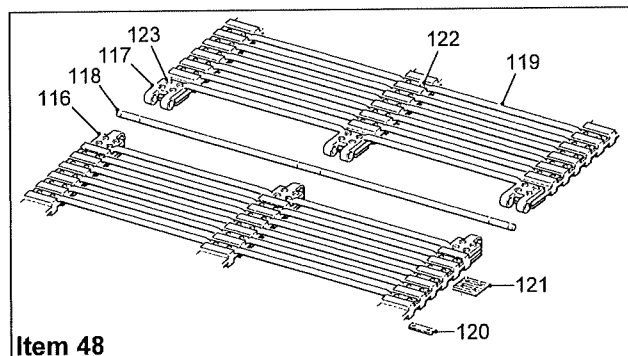
## 4.11e T2XS SPARE PARTS

Machines from Serial No T2-291

# Digger Web Assembly

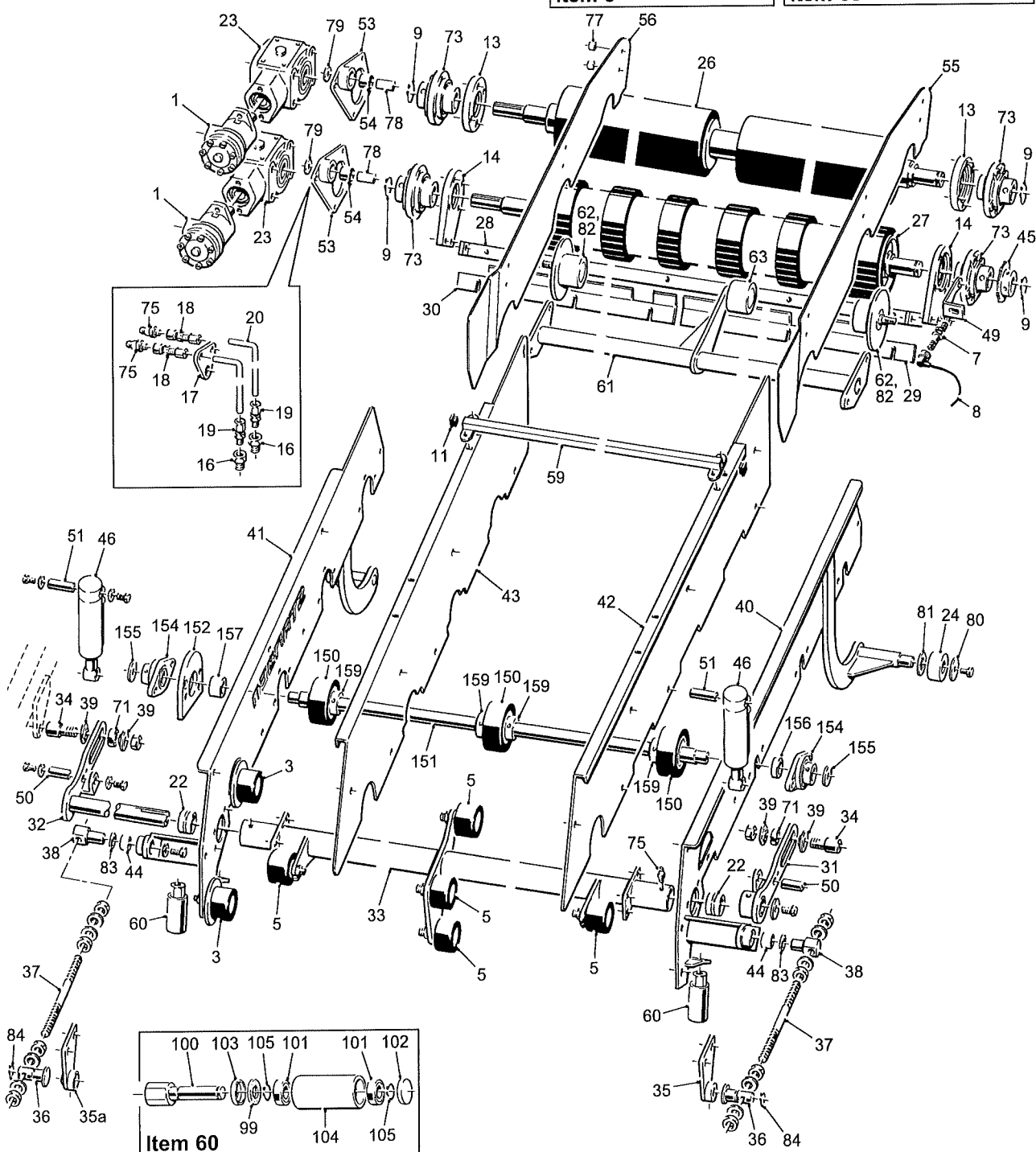
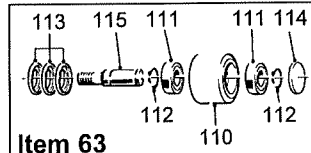
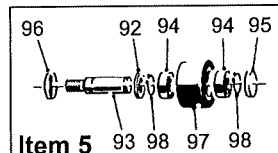
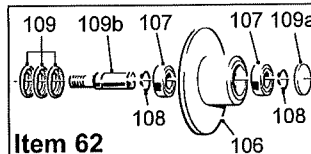
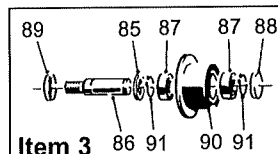
**Assy No 59012**

| Item | Part No.     | Description                         | Qty. | Remarks |
|------|--------------|-------------------------------------|------|---------|
|      | <b>64974</b> | <b>Roller Assembly Consists Of:</b> |      |         |
| 129  | 0000300504   | Felt Seal                           | 2    |         |
| 130  | 47141A       | Roller Spindle                      | 1    |         |
| 131  | 6005RS       | Bearing                             | 2    |         |
| 132  | PH408        | Seal                                | 2    |         |
| 133  | 37559        | Plain Roller                        | 1    |         |
| 134  | PS843        | Circlip                             | 2    |         |



## Sieving Web Assembly

Assy No 64871



## Sieving Web Assembly

Assy No 64871

| Item | Part No.  | Description                  | Qty. | Remarks           |
|------|-----------|------------------------------|------|-------------------|
| 1    | 11201     | Hydraulic Motor (80cc)       | 2    |                   |
|      | 37898     | Hydraulic Motor (125cc)      | 2    |                   |
| 2    |           |                              |      |                   |
| 3    | 12506     | Roller Assembly              | 4    | (see list at end) |
| 4    |           |                              |      |                   |
| 5    | 19356     | Roller Assembly              | 5    | (see list at end) |
| 6    |           |                              |      |                   |
| 7    | 32037/1   | Proximity Sensor             | 1    |                   |
| 8    | 32037/4   | Sensor Cable (10m)           | 1    |                   |
| 9    | 33130/16  | Ø50 External Circlip         | 4    |                   |
| 10   |           |                              |      |                   |
| 11   | 37753     | Plastic Insert (30x30)       | 2    |                   |
| 12   |           |                              |      |                   |
| 13   | 46401     | Bearing Plate                | 2    |                   |
| 14   | 46402     | Scraper Plate                | 2    |                   |
| 15   |           |                              |      |                   |
| 16   | 51137     | 1/8"-1/4"UNF Adaptor         | 2    |                   |
| 17   | 51668     | Grease Nipple Mounting Plate | 1    |                   |
| 18   | 51669     | Plate Adaptor                | 2    |                   |
| 19   | 51670     | Straight Connector           | 2    |                   |
| 20   | 51671/350 | Tube (350mm)                 | 2    |                   |
| 21   |           |                              |      |                   |
| 22   | 56377     | Nylon Bush                   | 2    |                   |
| 23   | 56641     | Gearbox Assembly             | 2    |                   |
| 24   | 56829     | Nylon Roller                 | 2    |                   |
| 25   |           |                              |      |                   |
| 26   | 59112     | Main Drive Shaft             | 1    |                   |
| 27   | 59113     | Assister Shaft               | 1    |                   |
| 28   | 59124     | Scraper Bar                  | 1    |                   |
| 29   | 59125     | LH Scraper                   | 1    |                   |
| 30   | 59126     | RH Scraper                   | 1    |                   |
| 31   | 59194     | LH Lift Arm                  | 1    |                   |
| 32   | 59195     | RH Lift Arm                  | 1    |                   |
| 33   | 59197     | Support Roller Frame         | 1    |                   |
| 34   | 59198     | Bearing Spigot               | 2    |                   |
| 35   | 59199A    | Pivot Adjuster Bracket       | 1    |                   |
| 35a  | 59199B    | Pivot Adjuster Bracket       | 1    |                   |
| 36   | 59200A    | Pivot Adjuster Pin           | 2    |                   |
| 37   | 59201     | Adjuster Rod                 | 2    |                   |
| 38   | 59203     | Pivot Boss                   | 2    |                   |
| 39   | 59206     | Top Hat Spacer               | 4    |                   |
| 40   | 59207     | LH Web Side                  | 1    |                   |
| 41   | 59208     | RH Web Side                  | 1    |                   |
| 42   | 59216A    | LH Stainless Steel Panel     | 1    |                   |
| 43   | 59217A    | RH Stainless Steel Panel     | 1    |                   |
| 44   | 59268     | Nylon Bush                   | 2    |                   |
| 45   | 59278     | Sensor Disc                  | 2    |                   |
| 46   | 59360     | Hydraulic Ram                | 2    |                   |
| 47   |           |                              |      |                   |
| 48   | 64861/36  | 36mm Pitch Web               | 1    | (see list at end) |
|      | 64861/40  | 40mm Pitch Web               | 1    | (see list at end) |
|      | 64861/45  | 45mm Pitch Web               | 1    | (see list at end) |
|      | 64861/50  | 50mm Pitch Web               | 1    | (see list at end) |
|      | 64861/56  | 56mm Pitch Web               | 1    | (see list at end) |

## Sieving Web Assembly

Assy No 64871

| Item | Part No.     | Description                         | Qty. | Remarks           |
|------|--------------|-------------------------------------|------|-------------------|
| 49   | 59477        | Sensor Bracket                      | 1    |                   |
| 50   | 59492        | Ram Pin                             | 2    |                   |
| 51   | 59494        | Ram Pin                             | 2    |                   |
| 52   |              |                                     |      |                   |
| 53   | 59679        | Motor Reaction Bracket              | 2    |                   |
| 54   | 59680        | Bush                                | 2    |                   |
| 55   | 64834        | LH Stainless Panel                  | 1    |                   |
| 56   | 64835        | RH Stainless Panel                  | 1    |                   |
| 57   |              |                                     |      |                   |
| 58   |              |                                     |      |                   |
| 59   | 62353        | Support Beam                        | 1    |                   |
| 60   | 62906B       | Roller Assembly                     | 2    | (see list at end) |
| 61   | 64833A       | RollerSupport Frame                 | 1    |                   |
| 62   | 37316        | Ø90 Flanged Roller Assembly         | 2    | (see list at end) |
| 63   | 37315        | Ø90 Plain Roller Assembly           | 1    | (see list at end) |
| 64   |              |                                     |      |                   |
| 65   |              |                                     |      |                   |
| 66   |              |                                     |      |                   |
| 67   |              |                                     |      |                   |
| 68   |              |                                     |      |                   |
| 69   |              |                                     |      |                   |
| 70   |              |                                     |      |                   |
| 71   | 62042RS      | Bearing                             | 2    |                   |
| 72   |              |                                     |      |                   |
| 73   | MFC50        | Bearing                             | 4    |                   |
| 74   |              |                                     |      |                   |
| 75   | GS412        | 1/8"BSP Straight Grease Nipple      | 4    |                   |
| 76   |              |                                     |      |                   |
| 77   | SS020011/015 | Steel Spacer                        | 12   |                   |
| 78   | SS040017/069 | Steel Spacer                        | 2    |                   |
| 79   | SS050017/006 | Steel Spacer                        | 2    |                   |
| 80   | SS080013/005 | Steel Spacer                        | 2    |                   |
| 81   | SS080036/004 | Steel Spacer                        | 2    |                   |
| 82   | SS035017/013 | Steel Spacer                        | 2    |                   |
| 83   | SS050031/003 | Steel Spacer                        | 2    |                   |
| 84   | W0166        | Ø30 External Circlip                | 2    |                   |
|      | <b>12506</b> | <b>Roller Assembly Consists Of:</b> |      |                   |
| 85   | 0000300504   | Felt Seal                           | 1    |                   |
| 86   | 11265        | Roller Spindle                      | 1    |                   |
| 87   | 6005RS       | Bearing                             | 2    |                   |
| 88   | PH407        | Seal                                | 1    |                   |
| 89   | PH408        | Seal                                | 1    |                   |
| 90   | PH51AR       | Flanged Roller                      | 1    |                   |
| 91   | PS843        | Circlip                             | 2    |                   |
|      | <b>19356</b> | <b>Roller Assembly Consists Of:</b> |      |                   |
| 92   | 0000300504   | Felt Seal                           | 1    |                   |
| 93   | 11265        | Roller Spindle                      | 1    |                   |
| 94   | 6005RS       | Bearing                             | 2    |                   |
| 95   | PH407        | Seal                                | 1    |                   |
| 96   | PH408        | Seal                                | 1    |                   |
| 97   | PH77AR       | Plain Roller                        | 1    |                   |
| 98   | PS843        | Circlip                             | 2    |                   |

Sieving Web Assembly

Assy No 64871

| Item | Part No.        | Description                                | Qty. | Remarks |
|------|-----------------|--------------------------------------------|------|---------|
|      | <b>62906B</b>   | <b>Roller Assembly Consists Of:</b>        |      |         |
| 99   | 0000300504      | Felt Seal                                  | 1    |         |
| 100  | 11265A          | Spindle (167mm)                            | 1    |         |
|      | 11265B          | Spindle (118mm)                            | 1    |         |
|      | 11265C          | Spindle (131mm)                            | 1    |         |
| 101  | 60052RS         | Bearing                                    | 2    |         |
| 102  | PH407           | Seal                                       | 1    |         |
| 103  | PH408           | Seal                                       | 1    |         |
| 104  | 37056B          | Ø60 Plain Roller                           | 1    |         |
| 105  | PS843           | Circlip                                    | 2    |         |
|      | <b>37316</b>    | <b>Roller Assembly Consists Of:</b>        |      |         |
| 106  | 37291           | Ø90 Flanged Steel Roller                   | 1    |         |
| 107  | 6006RS          | Bearing                                    | 2    |         |
| 108  | RH56            | Circlip                                    | 2    |         |
| 109  | Z006            | Sealing Ring                               | 3    |         |
| 109a | 0000300202      | Dust Cover                                 | 1    |         |
| 109b | 37313           | Spindle                                    | 1    |         |
|      | <b>37315</b>    | <b>Roller Assembly Consists Of:</b>        |      |         |
| 110  | 37307           | Ø90 Plain Steel Roller                     | 1    |         |
| 111  | 6006RS          | Bearing                                    | 2    |         |
| 112  | RH56            | Circlip                                    | 2    |         |
| 113  | Z006            | Sealing Ring                               | 3    |         |
| 114  | 0000300202      | Dust Cover                                 | 1    |         |
| 115  | 37313           | Spindle                                    | 1    |         |
|      | <b>64861/36</b> | <b>36mm Pitch Sieving Web Consists Of:</b> |      |         |
| 116  | 59202MF/1       | 36mm Pitch Male Joiners & Rod              | 1    |         |
| 117  | 59202MF/2       | 36mm Pitch Female Joiners & Rod            | 1    |         |
| 118  | 59202MF/3       | Joining Rod                                | 1    |         |
| 119  | 59740/1         | Web Rod                                    | 212  |         |
| 120  | 12238/6         | Clamp Plate                                | 636  |         |
| 121  | 57456/36/3      | 36mm Pitch Tapped Clamp Plate              | 6    |         |
| 122  | 57058/4         | Ø5.5x23 Rivet                              | 1272 |         |
| 123  | 22016006/025    | M6x25 CSK Setscrew                         | 24   |         |
|      | <b>64861/40</b> | <b>40mm Pitch Sieving Web Consists Of:</b> |      |         |
| 116  | 59236MF/1       | 40mm Pitch Male Joiners & Rod              | 1    |         |
| 117  | 59236MF/2       | 40mm Pitch Female Joiners & Rod            | 1    |         |
| 118  | 59202MF/3       | Joining Rod                                | 1    |         |
| 119  | 59740/1         | Web Rod                                    | 191  |         |
| 120  | 12238/6         | Clamp Plate                                | 573  |         |
| 121  | 59236/3         | 40mm Pitch Tapped Clamp Plate              | 6    |         |
| 122  | 57058/4         | Ø5.5x23 Rivet                              | 1146 |         |
| 123  | 22016006/025    | M6x25 CSK Setscrew                         | 24   |         |

Sieving Web Assembly

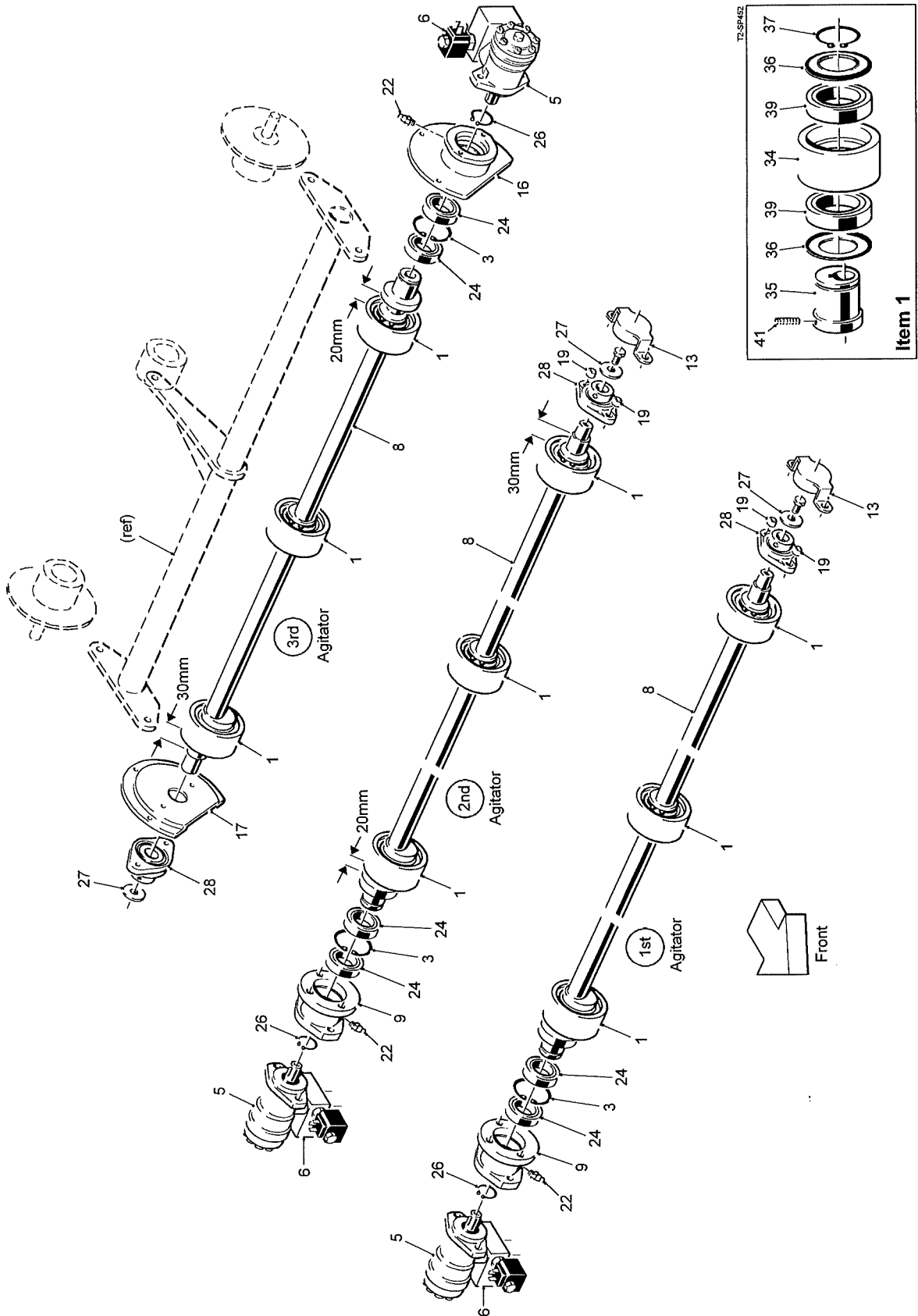
Assy No 64871

| Item | Part No.        | Description                               | Qty. | Remarks  |
|------|-----------------|-------------------------------------------|------|----------|
|      | <b>64861/45</b> | <b>45mm Pitch Sieving Web</b>             |      |          |
|      |                 | <b>Consists Of:</b>                       |      |          |
| 116  | 59237MF/1       | 45mm Pitch Male Joiners & Rod             | 1    |          |
| 117  | 59237MF/2       | 45mm Pitch Female Joiners & Rod           | 1    |          |
| 118  | 59202MF/3       | Joining Rod                               | 1    |          |
| 119  | 59740/1         | Web Rod                                   | 169  |          |
| 120  | 12238/6         | Clamp Plate                               | 507  |          |
| 121  | 57058/45/4HD    | 45mm Pitch Tapped Clamp Plate             | 6    |          |
| 122  | 57058/4         | Ø5.5x23 Rivet                             | 1014 |          |
| 123  | 22016006/025    | M6x25 CSK Setscrew                        | 24   |          |
|      | <b>64861/50</b> | <b>50mm Pitch Sieving Web</b>             |      |          |
|      |                 | <b>Consists Of:</b>                       |      |          |
| 116  | 59238MF/1       | 50mm Pitch Male Joiners & Rod             | 1    |          |
| 117  | 59238MF/2       | 50mm Pitch Female Joiners & Rod           | 1    |          |
| 118  | 59202MF/3       | Joining Rod                               | 1    |          |
| 119  | 59740/1         | Web Rod                                   | 157  |          |
| 120  | 12238/6         | Clamp Plate                               | 471  |          |
| 121  | 59238/3         | 50mm Pitch Tapped Clamp Plate             | 6    |          |
| 122  | 57058/4         | Ø5.5x23 Rivet                             | 942  |          |
| 123  | 22016006/025    | M6x25 CSK Setscrew                        | 24   |          |
|      | <b>64861/56</b> | <b>56mm Pitch Sieving Web</b>             |      |          |
|      |                 | <b>Consists Of:</b>                       |      |          |
| 116  | 62396MF/1       | 56mm Pitch Male Joiners & Rod             | 1    |          |
| 117  | 62396MF/2       | 56mm Pitch Female Joiners & Rod           | 1    |          |
| 118  | 59202MF/3       | Joining Rod                               | 1    |          |
| 119  | 59740/1         | Web Rod                                   | 140  |          |
| 120  | 12238/6         | Clamp Plate                               | 420  |          |
| 121  | 57058/56/3      | 56mm Pitch Tapped Clamp Plate             | 6    |          |
| 122  | 57058/4         | Ø5.5x23 Rivet                             | 840  |          |
| 123  | 22016006/025    | M6x25 CSK Setscrew                        | 24   |          |
|      | <b>70412</b>    | <b>Roller Shaft Assembly Consists Of:</b> |      | Optional |
| 150  | 70242           | Ø140 Rubbered Roller                      | 3    |          |
| 151  | 70411           | Roller Shaft                              | 1    |          |
| 152  | 70415           | Bearing Support Plate                     | 1    |          |
| 153  |                 |                                           |      |          |
| 154  | SFT35           | Bearing                                   | 2    |          |
| 155  | SS040009/003    | Steel Spacer                              | 2    |          |
| 156  | SS051041/018    | Steel Spacer                              | 1    |          |
| 157  | SS051041/028    | Steel Spacer                              | 1    |          |
| 158  |                 |                                           |      |          |
| 159  | ST41M           | Ø40 Locking Collar                        | 4    |          |



Machines from Serial No T2-291

Agitator Assembly  
Assy No 70406



4.13a

T2XS SPARE PARTS

Machines from Serial No T2-291

Agitator Assembly

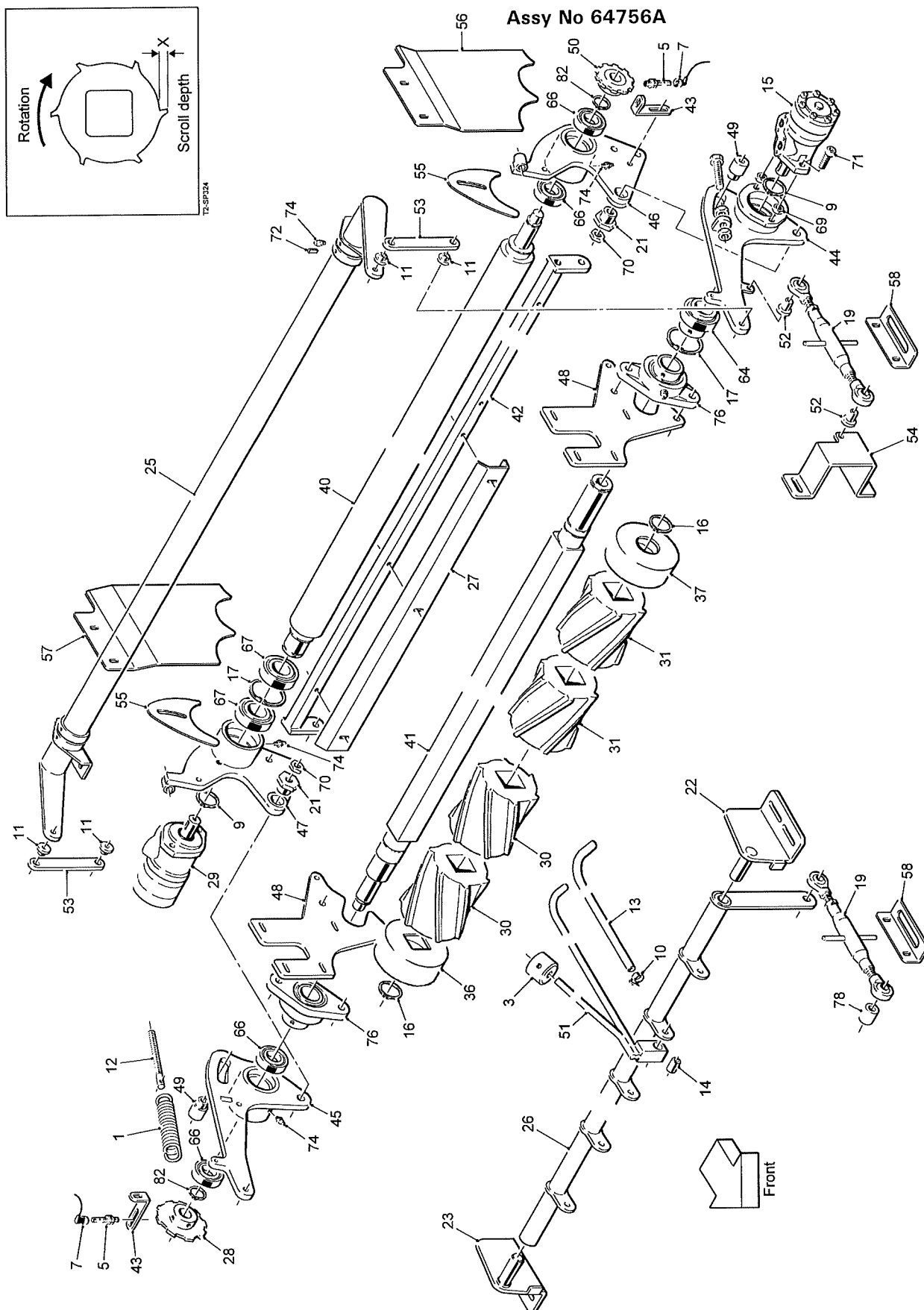
Assy No 70406

| Item | Part No.      | Description                           | Qty. | Remarks           |
|------|---------------|---------------------------------------|------|-------------------|
| 1    | 62498         | Ø152 Eccentric Roller Assembly        | 9    | (see list at end) |
| 2    |               |                                       |      |                   |
| 3    | 46564         | Ø90 Internal Circlip                  | 3    |                   |
| 4    |               |                                       |      |                   |
| 5    | 59108         | Hydraulic Motor                       | 3    |                   |
| 6    | 59215         | Hydraulic Motor Valve                 | 3    |                   |
| 7    |               |                                       |      |                   |
| 8    | 59224         | Agitator Shaft                        | 3    |                   |
| 9    | 59225         | Motor Mounting                        | 2    |                   |
| 10   |               |                                       |      |                   |
| 11   |               |                                       |      |                   |
| 12   |               |                                       |      |                   |
| 13   | 59298         | Bearing Shield                        | 2    |                   |
| 14   |               |                                       |      |                   |
| 15   |               |                                       |      |                   |
| 16   | 64986         | Motor Mounting                        | 1    |                   |
| 17   | 64987         | Bearing Mounting                      | 1    |                   |
| 18   |               |                                       |      |                   |
| 19   | 70254         | Hole Size Reducer (Ø10)               | 4    |                   |
| 20   |               |                                       |      |                   |
| 21   |               |                                       |      |                   |
| 22   | RPC648.081250 | M8 Straight Grease Nipple             | 3    |                   |
| 23   |               |                                       |      |                   |
| 24   | 6210RS        | Bearing                               | 6    |                   |
| 25   |               |                                       |      |                   |
| 26   | 33130/16      | Ø50 External Circlip                  | 3    |                   |
| 27   | SS040009/003  | Steel Spacer                          | 3    |                   |
| 28   | SFT35         | Bearing                               | 2    |                   |
|      | <b>62498</b>  | <b>Ø152 Eccentric Roller Assembly</b> |      |                   |
|      |               | <b>Consists Of:</b>                   |      |                   |
| 34   | 62495         | Ø152 Roller                           | 1    |                   |
| 35   | 62496         | Eccentric Hub                         | 1    |                   |
| 36   | 62497         | Ø140xØ80 Seal                         | 2    |                   |
| 37   | 37443         | Ø80 External Circlip                  | 1    |                   |
| 38   |               |                                       |      |                   |
| 39   | 6216RS        | Bearing                               | 2    |                   |
| 40   |               |                                       |      |                   |
| 41   | 22018008/030  | M8 Grub Screw                         | 1    |                   |

Machines from Serial No T2-291

## Haulm Roller (with scroll shaft)

Assy No 64756A



4.14a

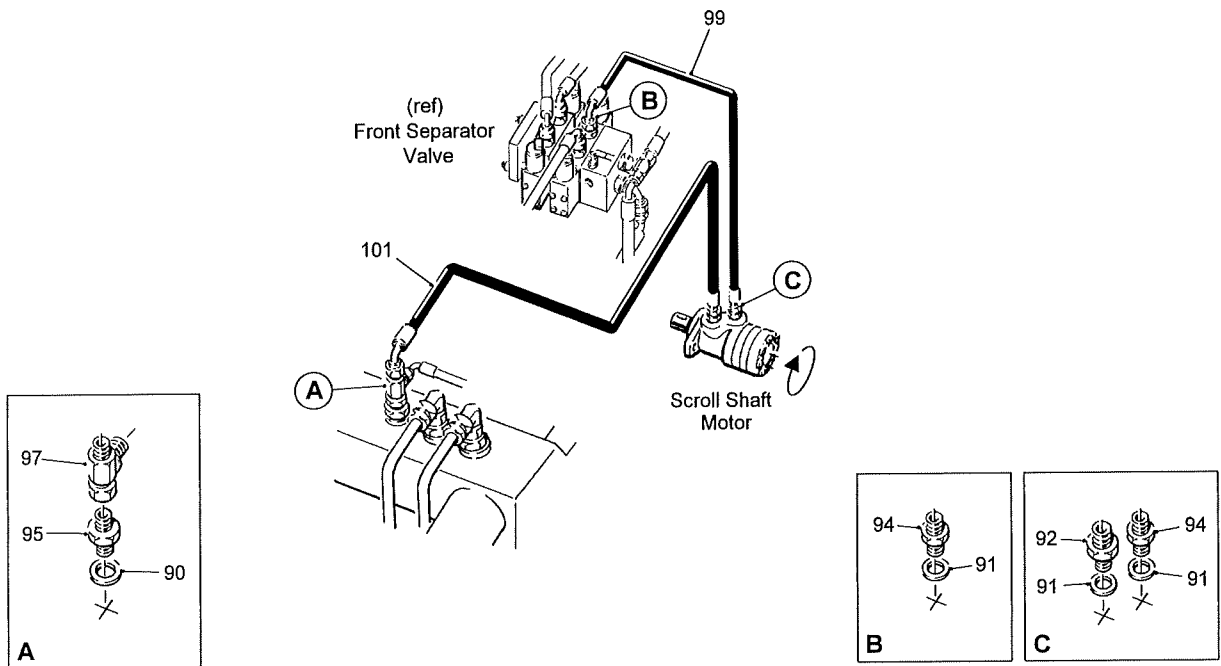
T2XS SPARE PARTS

Machines from Serial No T2-291

Haulm Roller (with scroll shaft)

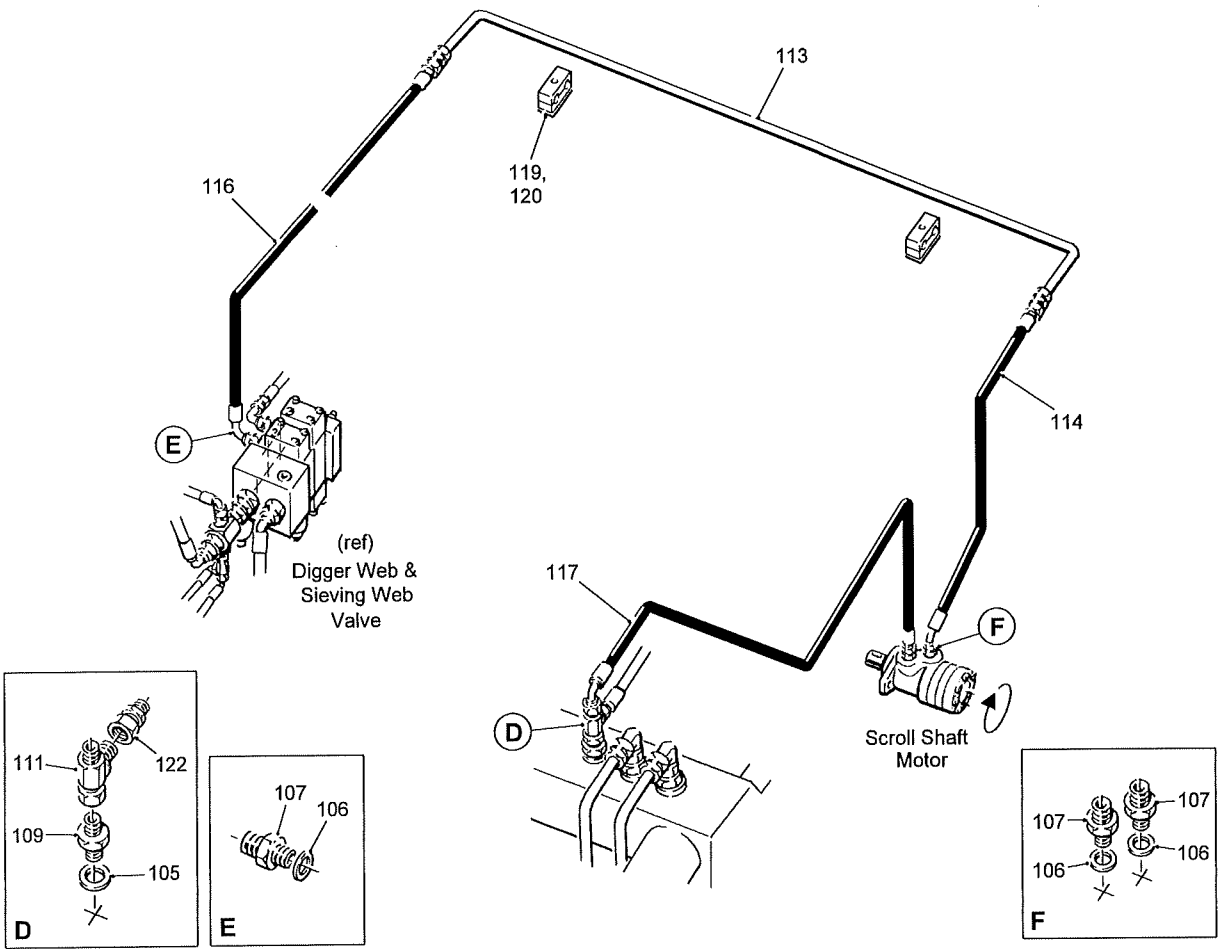
Scroll shaft hydraulics used on build 64754A.

Assy No 64756A



T2-SP405

Scroll shaft hydraulics used on build 64754B.



**T2XS SPARE PARTS****4.14b**

Machines from Serial No T2-291

**Haulm Roller (with scroll shaft)****Assy No 64756A**

| Item | Part No.  | Description                 | Qty. | Remarks                |
|------|-----------|-----------------------------|------|------------------------|
| 1    | 11648     | Tension Spring              | 2    | Was 44563              |
| 2    |           |                             |      |                        |
| 3    | 27521     | Haulm Finger Weight         | 9    |                        |
| 4    |           |                             |      |                        |
| 5    | 32037/1   | Proximity Sensor            | 2    |                        |
| 6    |           |                             |      |                        |
| 7    | 32037/4   | Sensor Cable (10m)          | 2    |                        |
| 8    |           |                             |      |                        |
| 9    | 33130/16  | Ø50 External Circlip        | 2    |                        |
| 10   | RPVLD2512 | Ø13-20mm Hose Clip          | 9    |                        |
| 11   | 42781     | Pivot Bush                  | 4    |                        |
| 12   | 42888     | Spring Tensioner            | 2    |                        |
| 13   | 64939/800 | Plastic Cover               | 9    |                        |
| 14   | 44122     | Pivot Boss                  | 9    |                        |
| 15   | 46855     | Hydraulic Motor             | 1    |                        |
| 16   | 46563     | Ø55 External Circlip        | 2    |                        |
| 17   | 46564     | Ø90 Internal Circlip        | 2    |                        |
| 18   |           |                             |      |                        |
| 19   | 54327     | Top Link Assembly           | 2    |                        |
| 20   |           |                             |      |                        |
| 21   | 56209     | Pivot Boss                  | 2    |                        |
| 22   | 56221     | Mounting Bracket LH         | 1    |                        |
| 23   | 56222     | Mounting Bracket RH         | 1    |                        |
| 24   |           |                             |      |                        |
| 25   | 59116C    | Adjuster Shaft              | 1    |                        |
| 26   | 59117A    | Haulm Finger Mounting       | 1    |                        |
| 27   | 59122     | Scraper                     | 2    |                        |
| 28   | 59151     | Sensor Disc                 | 1    |                        |
| 29   | 59803     | Hydraulic Motor             | 1    |                        |
| 30   | 59934C    | LH Cavity Scroll (X = 10mm) | 4    | LH Solid Scroll 59934S |
| 31   | 59935C    | RH Cavity Scroll (X = 10mm) | 5    | RH Solid Scroll 59935S |
| 32   |           |                             |      |                        |
| 33   |           |                             |      |                        |
| 34   |           |                             |      |                        |
| 35   |           |                             |      |                        |
| 36   | 70084     | End Cap (Ø55 bore)          | 1    |                        |
| 37   | 70084     | End Cap (Ø55 bore)          | 1    |                        |
| 38   |           |                             |      |                        |
| 39   |           |                             |      |                        |
| 40   | 64569     | Rubber Haulm Roller         | 1    |                        |
| 41   | 64577     | Scroll Shaft                | 1    |                        |
| 42   | 64582     | Scraper Mounting            | 1    |                        |
| 43   | 64659     | Sensor Bracket              | 2    |                        |
| 44   | 64736     | Support Bracket LH          | 1    |                        |
| 45   | 64737     | Support Bracket RH          | 1    |                        |
| 46   | 64738     | Mounting Bracket LH         | 1    |                        |
| 47   | 64739     | Mounting Bracket RH         | 1    |                        |
| 48   | 64740     | Mounting Plate              | 2    |                        |
| 49   | 64741     | Guide Bush                  | 2    |                        |
| 50   | 64757     | Sensor Disc                 | 1    |                        |
| 51   | 64758     | Haulm Finger                | 9    |                        |
| 52   | 64778     | Top Hat Spacer              | 2    |                        |

## 4.14c

## T2XS SPARE PARTS

Machines from Serial No T2-291

## Haulm Roller (with scroll shaft)

Assy No 64756A

| Item | Part No.        | Description                                                     | Qty. | Remarks |
|------|-----------------|-----------------------------------------------------------------|------|---------|
| 53   | 64789           | Link                                                            | 2    |         |
| 54   | 64791           | Adjuster Mounting Bracket                                       | 1    |         |
| 55   | 64836           | Filler Plate                                                    | 2    |         |
| 56   | 64837           | Stainless Panel LH                                              | 1    |         |
| 57   | 64838           | Stainless Panel RH                                              | 1    |         |
| 58   | 64994           | Top Link Retaining Bracket                                      | 2    |         |
| 59   |                 |                                                                 |      |         |
| 60   |                 |                                                                 |      |         |
| 61   |                 |                                                                 |      |         |
| 62   |                 |                                                                 |      |         |
| 63   |                 |                                                                 |      |         |
| 64   | 1150/50         | Bearing                                                         | 1    |         |
| 65   |                 |                                                                 |      |         |
| 66   | 6207RS          | Bearing                                                         | 4    |         |
| 67   | 6210RS          | Bearing                                                         | 2    |         |
| 68   |                 |                                                                 |      |         |
| 69   | 22034012        | M12 Half Nut                                                    | 2    |         |
| 70   | 22034020        | M20 Half Nut                                                    | 2    |         |
| 71   | 22015012/040BZP | M12x40 Cap Head Screw                                           | 2    |         |
| 72   | 22018008/010    | M8x10 Grub Screw                                                | 2    |         |
| 73   |                 |                                                                 |      |         |
| 74   | RPC648.081250   | M8 Grease Nipple Straight                                       | 5    |         |
| 75   |                 |                                                                 |      |         |
| 76   | SFT50           | Bearing                                                         | 2    |         |
| 77   |                 |                                                                 |      |         |
| 78   | SS030017/045    | Steel Spacer                                                    | 1    |         |
| 79   |                 |                                                                 |      |         |
| 80   |                 |                                                                 |      |         |
| 81   |                 |                                                                 |      |         |
| 82   | W0118           | Ø35 External Circlip                                            | 2    |         |
|      |                 |                                                                 |      |         |
|      |                 | <b>Scroll Shaft Hydraulics Used On Build 64754A Consist Of:</b> |      |         |
| 90   | 11122           | 1"BSP Dowty Seal                                                | 1    |         |
| 91   | 11124           | 1/2"BSP Dowty Seal                                              | 3    |         |
| 92   | 11295           | 1/2"BSPx3/4"BSP M M Adaptor                                     | 1    |         |
| 93   |                 |                                                                 |      |         |
| 94   | 12315           | 1/2"BSP M M Adaptor                                             | 2    |         |
| 95   | 12560           | 3/4"BSPx1"BSP M M Adaptor                                       | 1    |         |
| 96   |                 |                                                                 |      |         |
| 97   | 32512           | 3/4"BSP F M M Tee                                               | 1    |         |
| 98   |                 |                                                                 |      |         |
| 99   | 60250           | 1/2"Hose Assembly (1300mm)                                      | 1    |         |
| 100  |                 |                                                                 |      |         |
| 101  | 71030           | 3/4"Hose Assembly (2150mm)                                      | 1    |         |
|      |                 |                                                                 |      |         |
|      |                 | <b>Scroll Shaft Hydraulics Used On Build 64754B Consist Of:</b> |      |         |
| 105  | 11122           | 1"BSP Dowty Seal                                                | 1    |         |
| 106  | 11124           | 1/2"BSP Dowty Seal                                              | 3    |         |
| 107  | 11295           | 1/2"BSPx3/4"BSP M M Adaptor                                     | 3    |         |

**4.14d**

## Haulm Roller (with scroll shaft)

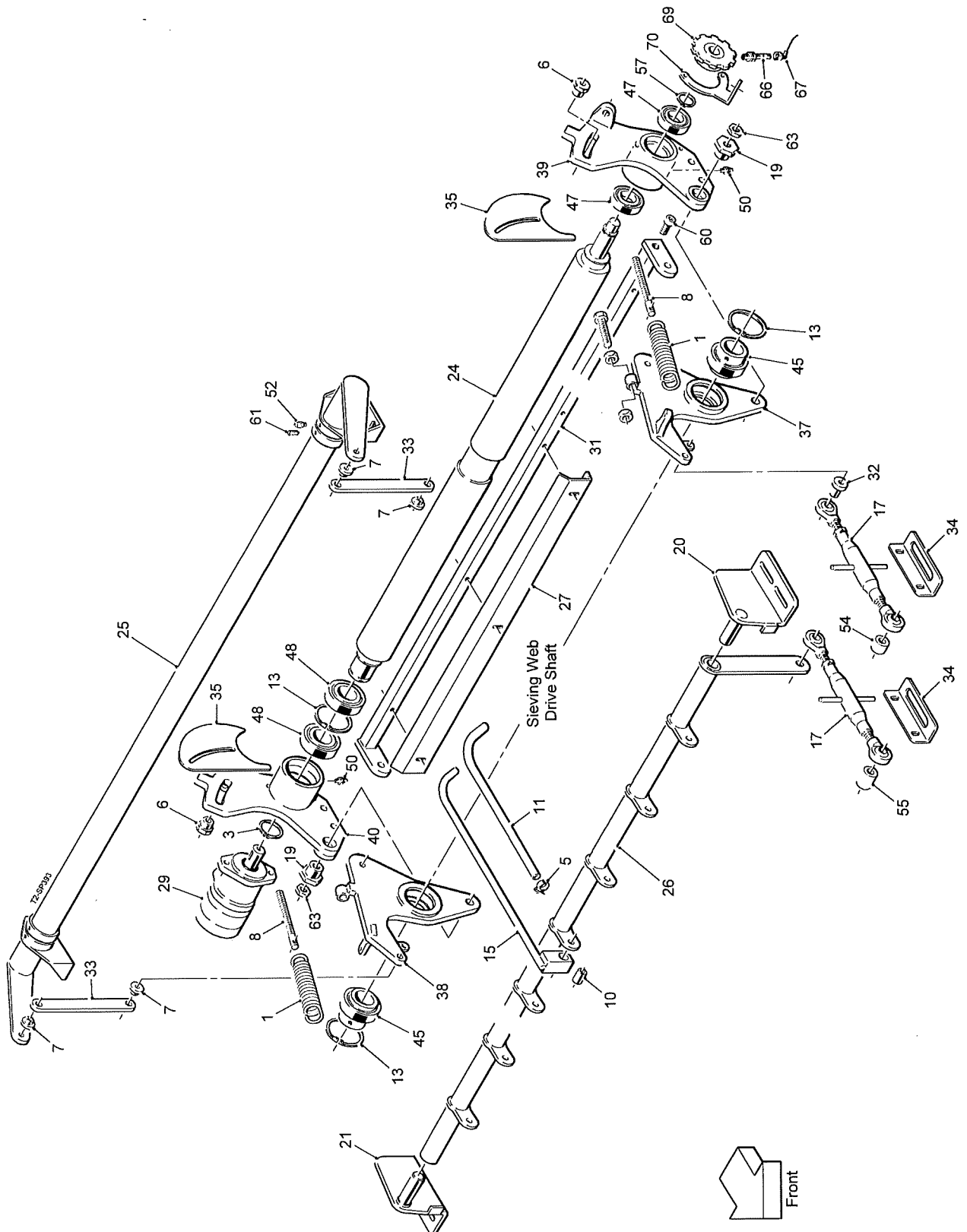
| Item | Part No.        | Description                       | Qty.    | Remarks |
|------|-----------------|-----------------------------------|---------|---------|
| 108  |                 |                                   |         |         |
| 109  | 12560           | 3/4"BSPx1"BSP M M Adaptor         | 1       |         |
| 110  |                 |                                   |         |         |
| 111  | 32512           | 3/4"BSP F M M Tee                 |         |         |
| 112  |                 |                                   |         |         |
| 113  | 60961           | Ø25 Steel Pipe Assembly           | 1       |         |
| 114  | 60981           | 3/4"Hose Assembly (1050mm)        | 1       |         |
| 115  |                 |                                   |         |         |
| 116  | 71028           | 3/4"Hose Assembly (3850mm)        | 1       |         |
| 117  | 71029           | 3/4"Hose Assembly (2150mm)        | 1       |         |
| 118  |                 |                                   |         |         |
| 119  | RPC654.300948/2 | Pipe Clamp (25-25)                | 2 pairs |         |
| 120  | RPC654.300948/3 | Clamp Plate                       | 2       |         |
| 121  |                 |                                   |         |         |
| 122  | TBMW659         | 1/2"BSP Mx3/4"BSPF Swivel Adaptor | 1       |         |



Machines from Serial No T2-291

## Haulm Roller (without scroll shaft)

Assy No 70111



4.15a

T2XS SPARE PARTS

Machines from Serial No T2-291

Haulm Roller (without scroll shaft)

Assy No 70111

| Item | Part No.      | Description                    | Qty. | Remarks |
|------|---------------|--------------------------------|------|---------|
| 1    | 11648         | Tension Spring                 | 2    |         |
| 2    |               |                                |      |         |
| 3    | 33130/16      | Ø50External Circlip            | 1    |         |
| 4    |               |                                |      |         |
| 5    | RPVLD2512     | 13mm-20mm Jubilee Clip         | 9    |         |
| 6    | 42778         | Guide Bush                     | 2    |         |
| 7    | 42781         | Pivot Bush                     | 4    |         |
| 8    | 42800         | Spring Tensioner               | 2    |         |
| 9    |               |                                |      |         |
| 10   | 44122         | Pivot Boss                     | 9    |         |
| 11   | 44159         | Plastic Cover                  | 9    |         |
| 12   |               |                                |      |         |
| 13   | 46564         | Ø90 Internal Circlip           | 3    |         |
| 14   |               |                                |      |         |
| 15   | 51052         | Haulm Finger                   | 9    |         |
| 16   |               |                                |      |         |
| 17   | 54327         | Top Link Assembly              | 2    |         |
| 18   |               |                                |      |         |
| 19   | 56209         | Pivot Boss                     | 2    |         |
| 20   | 56221         | Mounting Bracket LH            | 1    |         |
| 21   | 56222         | Mounting Bracket RH            | 1    |         |
| 22   |               |                                |      |         |
| 23   |               |                                |      |         |
| 24   | 59114A        | Haulm Roller                   | 1    |         |
| 25   | 59116C        | Adjuster Shaft                 | 1    |         |
| 26   | 59117A        | Haulm Finger Mounting          | 1    |         |
| 27   | 59122         | Scraper                        | 2    |         |
| 28   |               |                                |      |         |
| 29   | 59803         | Hydraulic Motor                | 1    |         |
| 30   |               |                                |      |         |
| 31   | 59121A        | Scraper Mounting               | 1    |         |
| 32   | 64778         | Top Hat Spacer                 | 1    |         |
| 33   | 64789A        | Link                           | 2    |         |
| 34   | 64994         | Top Link Retaining Bracket     | 2    |         |
| 35   | 64836A        | Filler Plate                   | 2    |         |
| 36   |               |                                |      |         |
| 37   | 70107         | Support Bracket LH             | 1    |         |
| 38   | 70108         | Support Bracket RH             | 1    |         |
| 39   | 70109         | Mounting Bracket LH            | 1    |         |
| 40   | 70110         | Mounting Bracket RH            | 1    |         |
| 41   |               |                                |      |         |
| 42   |               |                                |      |         |
| 43   |               |                                |      |         |
| 44   |               |                                |      |         |
| 45   | 1150-50       | Bearing                        | 2    |         |
| 46   |               |                                |      |         |
| 47   | 6207RS        | Bearing                        | 2    |         |
| 48   | 6210RS        | Bearing                        | 2    |         |
| 49   |               |                                |      |         |
| 50   | GS412         | 1/8"BSP Grease Nipple Straight | 2    |         |
| 51   |               |                                |      |         |
| 52   | RPC648.081250 | M8 Grease Nipple Straight      | 2    |         |
| 53   |               |                                |      |         |
| 54   | SS030017/025  | Steel Spacer                   | 1    |         |
| 55   | SS030017/045  | Steel Spacer                   | 1    |         |

T2XS SPARE PARTS

4.15b

Machines from Serial No T2-291

Haulm Roller (without scroll shaft)

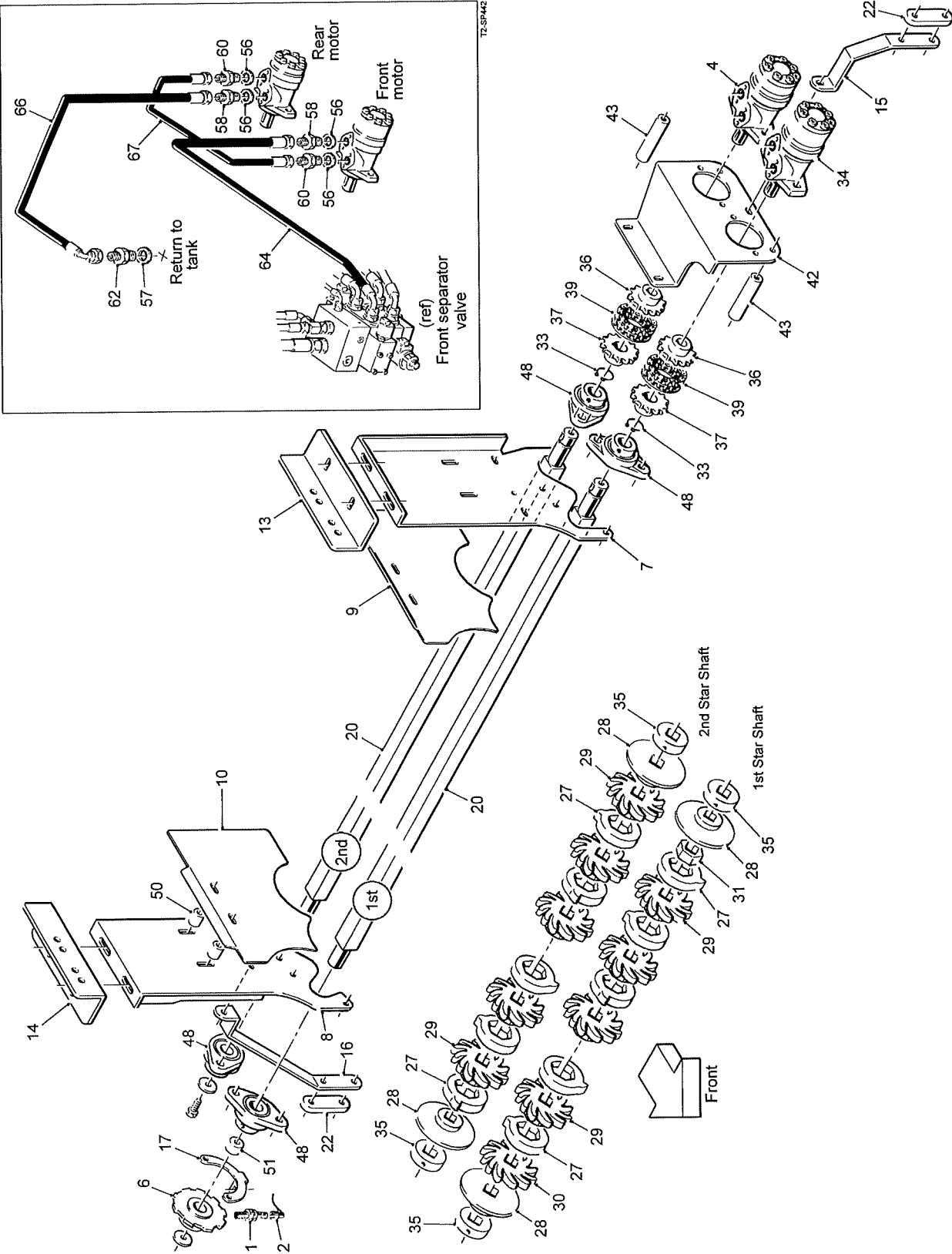
Assy No 70111

| Item | Part No.     | Description                  | Qty. | Remarks |
|------|--------------|------------------------------|------|---------|
| 56   | W0118        | Ø35 External Circlip         | 1    |         |
| 57   |              |                              |      |         |
| 58   |              |                              |      |         |
| 59   | 22015016/045 | M16x45 Socket Head Cap Screw | 2    |         |
| 60   |              |                              |      |         |
| 61   |              |                              |      |         |
| 62   | 22018008/010 | M8x10 Grub Screw             | 2    |         |
| 63   |              |                              |      |         |
| 64   |              |                              |      |         |
| 65   | 22034020     | M20 Half Nut                 | 2    |         |
| 66   |              |                              |      |         |
| 67   |              |                              |      |         |
| 68   | 32037/1      | Proximity Sensor             | 1    |         |
| 69   |              |                              |      |         |
| 70   |              |                              |      |         |
|      | 32037/4      | Sensor Cable (10m)           | 1    |         |
|      | 59151        | Sensor Disc                  | 1    |         |
|      | 59476B       | Sensor Bracket               | 1    |         |



Machines from Serial No T2-291

Star Feed Unit (2 shafts)  
Assy No 64876



# 5.2a

# T2XS SPARE PARTS

Machines from Serial No T2-291

## Star Feed Unit (2 shafts)

Assy No 64876

| Item | Part No.      | Description                     | Qty. | Remarks |
|------|---------------|---------------------------------|------|---------|
| 1    | 32037/1       | Proximity Sensor                | 1    |         |
| 2    | 32037/4       | Sensor Cable (10m)              | 1    |         |
| 3    |               |                                 |      |         |
| 4    | 46855         | Hydraulic Motor (rear)          | 1    |         |
| 5    |               |                                 |      |         |
| 6    | 59277         | Sensor Disc                     | 1    |         |
| 7    | 64877         | LH Panel                        | 1    |         |
| 8    | 64878         | RH Panel                        | 1    |         |
| 9    | 64881         | LH Stainless Steel Panel        | 1    |         |
| 10   | 64882         | RH Stainless Steel Panel        | 1    |         |
| 11   |               |                                 |      |         |
| 12   |               |                                 |      |         |
| 13   | 64879         | LH Mounting Angle               | 1    |         |
| 14   | 64880         | RH Mounting Angle               | 1    |         |
| 15   | 64883C        | Brace                           | 1    |         |
| 16   | 64883         | Brace                           | 1    |         |
| 17   | 62897         | Sensor Bracket                  | 1    |         |
| 18   |               |                                 |      |         |
| 19   |               |                                 |      |         |
| 20   | 64080A        | Star Shaft                      | 2    |         |
| 21   |               |                                 |      |         |
| 22   | 64849         | Clamp Plate                     | 2    |         |
| 23   |               |                                 |      |         |
| 24   |               |                                 |      |         |
| 25   |               |                                 |      |         |
| 26   |               |                                 |      |         |
| 27   | RPC700.309550 | Cam Ring                        | 96   |         |
| 28   | RPC700.310221 | End Disc                        | 4    |         |
| 29   | RPC700.310541 | 14 Finger Durocam Star          | 96   |         |
| 30   | RPC700.311776 | 14 Finger Durocam Star (narrow) | 1    |         |
| 31   | RPC700.311777 | Star Spacer                     | 1    |         |
| 32   |               |                                 |      |         |
| 33   | RPF200.035250 | Ø35 External Circlip            | 2    |         |
| 34   | RPH850.306210 | Hydraulic Motor (front)         | 1    |         |
| 35   | RPM226.311775 | Collar                          | 4    |         |
| 36   | RPM182.303035 | 12T 3/4"Pitch Sprocket (Ø25)    | 2    |         |
| 37   | RPM182.310743 | 12T 3/4"Pitch Sprocket (Ø35)    | 2    |         |
| 38   |               |                                 |      |         |
| 39   | RPT738.600012 | 3/4"Pitch Duplex Drive Chain    | 2    |         |
| 40   |               |                                 |      |         |
| 41   |               |                                 |      |         |
| 42   | 70204A        | Motor Mounting                  | 1    |         |
| 43   | 70206         | Spacer Bar                      | 2    |         |
| 44   |               |                                 |      |         |
| 45   |               |                                 |      |         |
| 46   |               |                                 |      |         |
| 47   |               |                                 |      |         |
| 48   | SFT35         | Bearing                         | 4    |         |
| 49   |               |                                 |      |         |
| 50   | SS025013/040  | Steel Spacer                    | 4    |         |
| 51   | SS035011/027  | Steel Spacer                    | 1    |         |
| 52   |               |                                 |      |         |
| 53   |               |                                 |      |         |
| 54   |               |                                 |      |         |
| 55   |               |                                 |      |         |

T2XS SPARE PARTS5.2b

Machines from Serial No T2-291

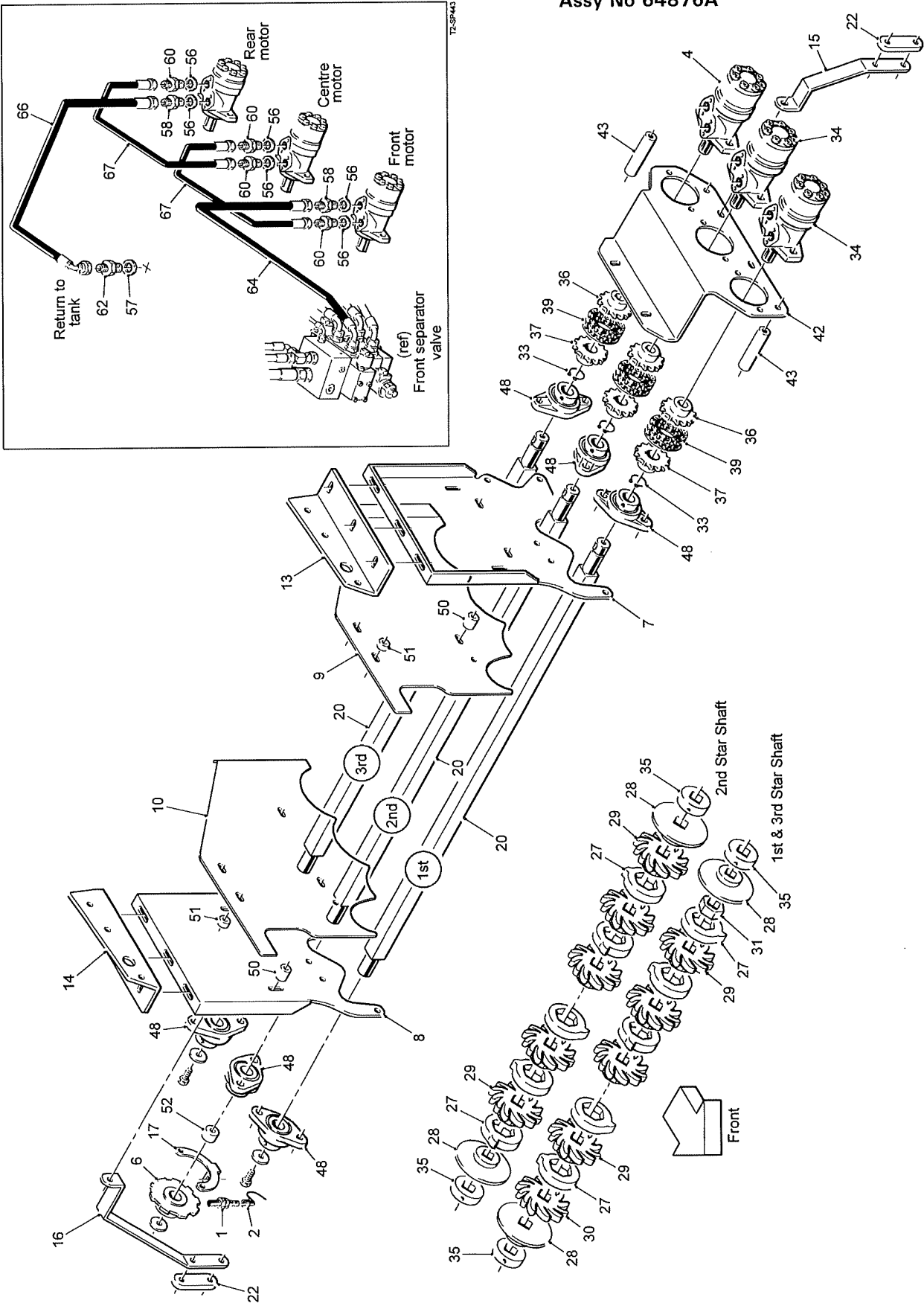
Star Feed Unit (2 shafts)Assy No 64876

| Item | Part No. | Description                                            | Qty. | Remarks                   |
|------|----------|--------------------------------------------------------|------|---------------------------|
| 56   | 11124    | Hydraulic Components Consist Of:<br>1/2"BSP Dowty Seal | 4    | Prior to T2-293 was 11122 |
| 57   | 11740    | 1 1/4"BSP Dowty Seal                                   | 1    |                           |
| 58   | 11295    | 1/2"BSPx3/4"BSP M M Adaptor                            | 2    |                           |
| 59   |          |                                                        |      |                           |
| 60   | 12315    | 1/2"BSP M M Adaptor                                    | 2    | Prior to T2-293 was 12560 |
| 61   |          |                                                        |      |                           |
| 62   | 23583    | 3/4"BSPx1 1/4"BSP M M Adaptor                          | 1    |                           |
| 63   |          |                                                        |      |                           |
| 64   | 15015    | 3/4"Hose Assembly (1700mm)                             | 1    |                           |
| 65   |          |                                                        |      |                           |
| 66   | 71123    | 3/4"Hose Assembly (2300mm)                             | 1    |                           |
| 67   | 60566    | 1/2"Hose Assembly (500mm)                              | 1    |                           |



Machines from Serial No T2-291

Star Feed Unit (3 shafts)  
Assy No 64876A



**5.3a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Star Feed Unit (3 shafts)****Assy No 64876A**

| Item | Part No.      | Description                       | Qty. | Remarks |
|------|---------------|-----------------------------------|------|---------|
| 1    | 32037/1       | Proximity Sensor                  | 1    |         |
| 2    | 32037/4       | Sensor Cable (10m)                | 1    |         |
| 3    |               |                                   |      |         |
| 4    | 46855         | Hydraulic Motor (rear)            | 1    |         |
| 5    |               |                                   |      |         |
| 6    | 59277         | Sensor Disc                       | 1    |         |
| 7    | 70112         | LH Panel                          | 1    |         |
| 8    | 70113         | RH Panel                          | 1    |         |
| 9    | 64881A        | LH Stainless Steel Panel          | 1    |         |
| 10   | 64882A        | RH Stainless Steel Panel          | 1    |         |
| 11   |               |                                   |      |         |
| 12   |               |                                   |      |         |
| 13   | 64879B        | LH Mounting Angle                 | 1    |         |
| 14   | 64880B        | RH Mounting Angle                 | 1    |         |
| 15   | 64883B        | Brace                             | 1    |         |
| 16   | 64883A        | Brace                             | 1    |         |
| 17   | 62897         | Sensor Bracket                    | 1    |         |
| 18   |               |                                   |      |         |
| 19   |               |                                   |      |         |
| 20   | 64080A        | Star Shaft                        | 3    |         |
| 21   |               |                                   |      |         |
| 22   | 64849         | Clamp Plate                       | 2    |         |
| 23   |               |                                   |      |         |
| 24   |               |                                   |      |         |
| 25   |               |                                   |      |         |
| 26   |               |                                   |      |         |
| 27   | RPC700.309550 | Cam Ring                          | 144  |         |
| 28   | RPC700.310221 | End Disc                          | 6    |         |
| 29   | RPC700.310541 | 14 Finger Durocam Star            | 144  |         |
| 30   | RPC700.311776 | 14 Finger Durocam Star (narrow)   | 2    |         |
| 31   | RPC700.311777 | Star Spacer                       | 2    |         |
| 32   |               |                                   |      |         |
| 33   | RPF200.035250 | Ø35 External Circlip              | 3    |         |
| 34   | RPH850.306210 | Hydraulic Motor (front & centre)) | 2    |         |
| 35   | RPM226.311775 | Collar                            | 6    |         |
| 36   | RPM182.303035 | 12T 3/4"Pitch Sprocket (Ø25)      | 3    |         |
| 37   | RPM182.310743 | 12T 3/4"Pitch Sprocket (Ø35)      | 3    |         |
| 38   |               |                                   |      |         |
| 39   | RPT738.600012 | 3/4"Pitch Duplex Drive Chain      | 3    |         |
| 40   |               |                                   |      |         |
| 41   |               |                                   |      |         |
| 42   | 70204         | Motor Mounting                    | 1    |         |
| 43   | 70206         | Spacer Bar                        | 2    |         |
| 44   |               |                                   |      |         |
| 45   |               |                                   |      |         |
| 46   |               |                                   |      |         |
| 47   |               |                                   |      |         |
| 48   | SFT35         | Bearing                           | 6    |         |
| 49   |               |                                   |      |         |
| 50   | SS025009/040  | Steel Spacer                      | 4    |         |
| 51   | SS025009/010  | Steel Spacer                      | 4    |         |
| 52   | SS035011/027  | Steel Spacer                      | 1    |         |
| 53   |               |                                   |      |         |
| 54   |               |                                   |      |         |
| 55   |               |                                   |      |         |

### 5.3b

## Star Feed Unit (3 shafts)

**Assy No 64876A**

| Item | Part No. | Description                      | Qty. | Remarks                   |
|------|----------|----------------------------------|------|---------------------------|
| 56   | 11124    | Hydraulic Components Consist Of: | 6    |                           |
| 57   | 11740    | 1/2"BSP Dowty Seal               | 1    | Prior to T2-293 was 11122 |
| 58   | 11295    | 1 1/4"BSP Dowty Seal             | 2    |                           |
| 59   |          | 1/2"BSPx3/4"BSP M M Adaptor      |      |                           |
| 60   | 12315    | 1/2"BSP M M Adaptor              | 4    |                           |
| 61   |          |                                  |      |                           |
| 62   | 23583    | 3/4"BSPx1 1/4"BSP M M Adaptor    | 1    | Prior to T2-293 was 12560 |
| 63   |          |                                  |      |                           |
| 64   | 15015    | 3/4"Hose Assembly (1700mm)       | 1    |                           |
| 65   |          |                                  |      |                           |
| 66   | 71123    | 3/4"Hose Assembly (2300mm)       | 1    |                           |
| 67   | 60566    | 1/2"Hose Assembly (500mm)        | 2    |                           |





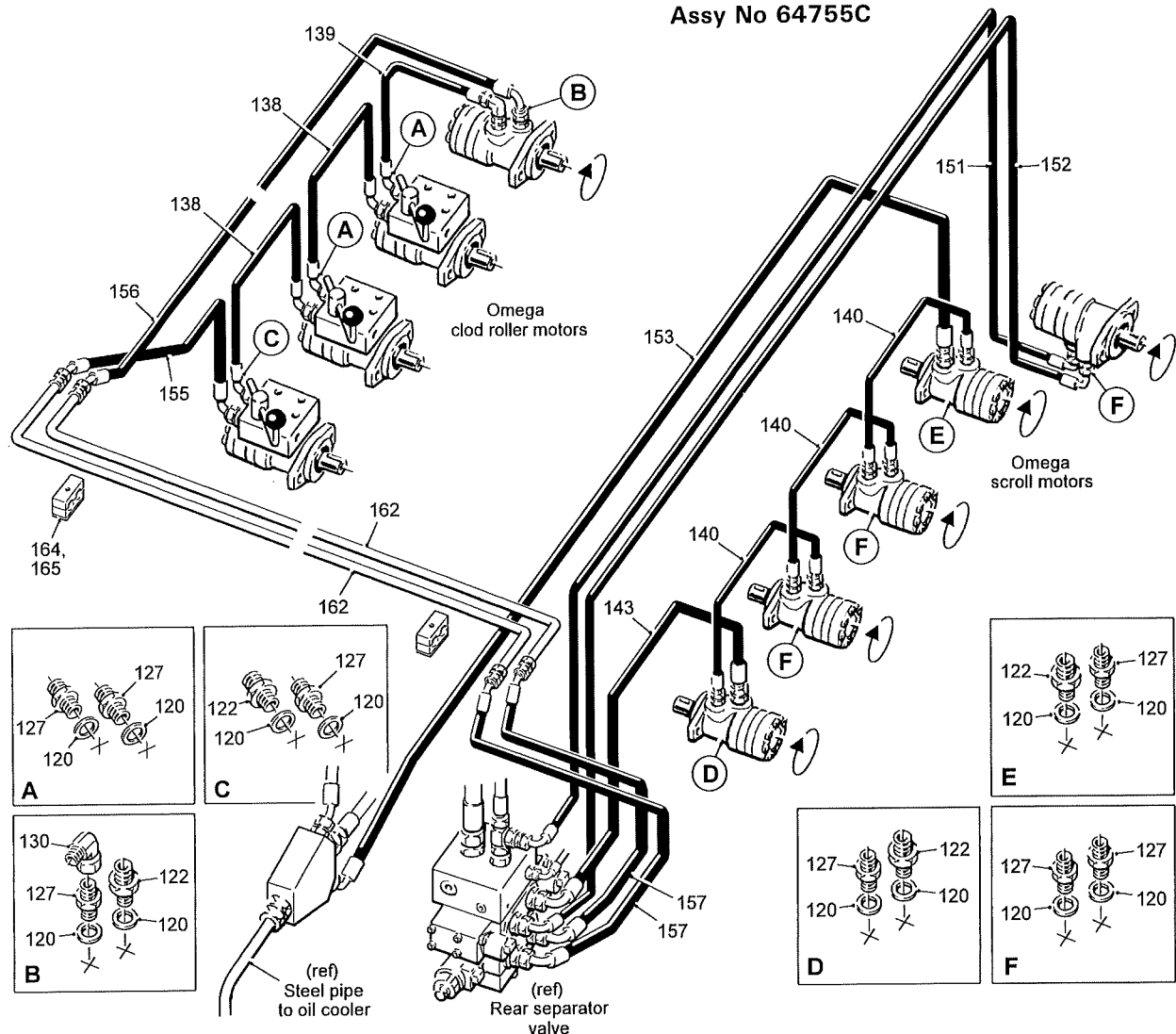
# 6.1a

# T2XS SPARE PARTS

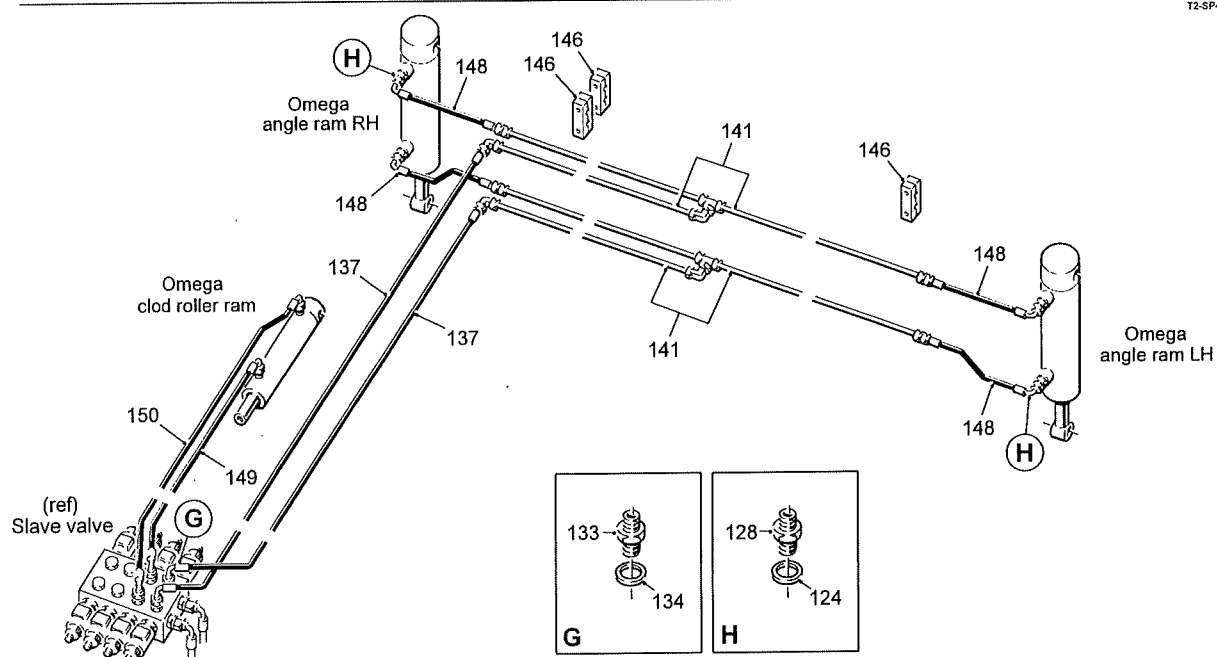
Machines from Serial No T2-291

**5R OMEGA (237mm centres)**

Assy No 64755C



T2-SP464



# T2XS SPARE PARTS

6.1b

Machines from Serial No T2-291

5R OMEGA (237mm centres)

Assy No 64755C

| Item | Part No.      | Description                           | Qty. | Remarks                |
|------|---------------|---------------------------------------|------|------------------------|
| 1    | 22016010/020  | M10x20 CSK Socket Head Screw          | 40   |                        |
| 2    |               |                                       |      |                        |
| 3    | 11833         | 21T 3/4"Pitch Sprocket (Ø35 bore)     | 1    |                        |
| 4    |               |                                       |      |                        |
| 5    | 32037/1       | Proximity Sensor                      | 3    |                        |
| 6    |               |                                       |      |                        |
| 7    | 32037/4       | Sensor Cable (10m)                    | 3    |                        |
| 8    |               |                                       |      |                        |
| 9    | RPF200.050300 | Ø50 External Circlip (3mm)            | 12   |                        |
| 10   |               |                                       |      |                        |
| 11   | 44563         | Hydraulic Motor                       | 4    |                        |
| 12   |               |                                       |      |                        |
| 13   | 55122         | Linear Sensor                         | 1    |                        |
| 14   | 64872         | Linear Sensor                         | 1    |                        |
| 14a  | 55122         | Linear Sensor                         | 1    |                        |
| 15   | 56112         | Diverter Valve                        | 3    |                        |
| 16   | 56679         | Hydraulic Ram                         | 1    |                        |
| 17   | 56690         | Ram Eye                               | 1    |                        |
| 18   | 56806         | Connecting Link (4 hole)              | 2    |                        |
| 19   | 59173         | Shoulder Bolt (short)                 | 6    |                        |
| 20   | 59277         | Sensor Disc                           | 1    |                        |
| 21   | 59479B        | Sensor Bracket                        | 1    |                        |
| 22   | 59136/1800    | Scroll Shaft (5th)                    | 1    |                        |
| 23   | 59136A/1800   | Scroll Shaft (1st, 2nd, 3rd & 4th)    | 4    |                        |
| 24   | 59143         | Bearing Boss (M10 horizontal bearing) | 6    |                        |
| 25   | 59162         | Pivot Pin                             | 8    |                        |
| 26   | 59163         | Pivot Flange Bush                     | 8    |                        |
| 27   | 59164/1800    | Clod Roller Scraper                   | 4    |                        |
| 28   | 59165/1800    | Clod Roller Lift Shaft                | 1    |                        |
| 29   | 59166         | Clod Roller Lift Arm                  | 1    |                        |
| 30   | 59171         | Link LH                               | 1    |                        |
| 31   | 59172         | Link RH                               | 1    |                        |
| 32   | 59174         | Shoulder Bolt (long)                  | 2    |                        |
| 33   | 59175         | Pivot Flange Bush                     | 14   |                        |
| 34   | 59176         | Tapped Boss (long)                    | 2    |                        |
| 35   | 59177         | Tapped Boss (short)                   | 2    |                        |
| 36   | 59348S45      | Steel End Cap (Ø45 bore)              | 6    |                        |
| 37   | 59348S50      | Steel End Cap (Ø50 bore)              | 4    |                        |
| 38   | 59352         | Carrier Plate Tie                     | 8    |                        |
| 39   | 59396         | Ø42 Exhaust Clamp                     | 1    |                        |
| 40   | 59398         | Ø42 Ram Body Bracket                  | 1    |                        |
| 41   | 59399         | Ø42 Ram Piston Bracket                | 1    |                        |
| 42   | 59529         | Motor Mount                           | 4    |                        |
| 43   | 59533         | Bearing Boss (M12 horizontal bearing) | 4    |                        |
| 44   | 59692         | Bearing Boss (M10 angled bearing)     | 1    |                        |
| 45   | 59709/1800    | Ø76 Ebonite Clod Roller               | 4    | Option                 |
|      | 59714/1800    | Ø76 Mild Steel Clod Roller            | 4    | Option                 |
|      | 59715/1800    | Ø73 Stainless Steel Clod Roller       | 4    | Option                 |
|      | 62863/1800    | Ø76 Rubber Clod Roller                | 4    | Option                 |
| 46   | 59934C        | 6-Lip LH Cavity Scroll (X = 10mm)     | 25   | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X = 6mm)      | 25   | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X = 10mm)     | 25   |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X = 6mm)      | 25   |                        |

## 6.1c

## T2XS SPARE PARTS

Machines from Serial No T2-291

5R OMEGA (237mm centres)

Assy No 64755C

| Item | Part No. | Description                       | Qty. | Remarks                |
|------|----------|-----------------------------------|------|------------------------|
| 47   | 59935C   | 6-Lip RH Cavity Scroll (X = 10mm) | 25   | RH Solid Scroll 59935S |
|      | 59937C   | 6-Lip RH Cavity Scroll (X = 6mm)  | 25   | RH Solid Scroll 59937S |
|      | 64709    | 4-Lip RH Cavity Scroll (X = 10mm) | 25   |                        |
|      | 70008    | 4-Lip RH Cavity Scroll (X = 6mm)  | 25   |                        |
| 48   |          |                                   |      |                        |
| 49   | 62652    | Deflector Plate LH (short)        | 4    |                        |
| 50   | 62653    | Deflector Plate RH (short)        | 4    |                        |
| 51   |          |                                   |      |                        |
| 52   |          |                                   |      |                        |
| 53   |          |                                   |      |                        |
| 54   | 62912    | Sensor Bracket                    | 1    |                        |
| 55   | 70413    | Bearing Housing                   | 1    |                        |
| 56   | 70414    | Roller Table to Omega Link RH     | 1    |                        |
| 57   | 64969    | Roller Table to Omega Link LH     | 1    |                        |
| 58   |          |                                   |      |                        |
| 59   | 64012    | Sensor Disc                       | 2    |                        |
| 60   | 64013    | Sensor Bracket                    | 1    |                        |
| 61   | 59148B   | Clod Roller Plate RH              | 4    |                        |
| 62   | 59708B   | Clod Roller Plate LH              | 4    |                        |
| 63   | 62648A   | Carrier Plate LH                  | 3    |                        |
| 63a  | 62648A   | Carrier Plate LH                  | 1    |                        |
|      | 62648    | Carrier Plate LH                  | 1    | Build 64754A & E only  |
| 64   | 62649A   | Carrier Plate RH                  | 3    |                        |
| 64a  | 62649A   | Carrier Plate RH                  | 1    |                        |
|      | 62649    | Carrier Plate RH                  | 1    | Build 64754A & E only  |
| 65   | 64249A   | Ram Bracket LH                    | 1    |                        |
| 66   | 64250A   | Ram Bracket RH                    | 1    |                        |
| 67   | 64420    | Drop-down Plate                   | 1    |                        |
| 68   | 64458    | Motor Plate                       | 1    |                        |
| 69   | 64459    | Drive Guard                       | 1    |                        |
| 70   | 64967    | Motor Mount                       | 1    |                        |
| 70a  | 64968    | Motor Mount Plate                 | 1    |                        |
| 71   | 64825    | Hydraulic Ram (stroke 90mm)       | 2    |                        |
| 71a  | 56518    | Hydraulic Ram (stroke 160mm)      | 2    |                        |
| 71b  | 59153    | Hydraulic Ram (stroke 75mm)       | 2    |                        |
| 72   | 64826    | 5 Roller Omega Frame (Y = 237mm)  | 1    |                        |
| 73   | 64827    | Clamp Strip                       | 2    |                        |
| 74   | 64845    | Omega Mounting LH                 | 1    |                        |
| 75   | 64846    | Omega Mounting RH                 | 1    |                        |
| 76   | 64849    | Clamp Plate                       | 4    |                        |
| 77   | 64850    | Rubber Deflector                  | 2    | Build 64754A,D,E       |
| 78   | 64851    | Stainless Panel LH                | 1    | Build 64754A,D,E       |
| 79   | 64852    | Stainless Panel RH                | 1    | Build 64754A,D,E       |
| 80   | 64860    | Sensor Mounting Bolt              | 1    |                        |
| 81   | 70090    | Pivot Boss (with removal thread)  | 2    |                        |
| 82   | 70116    | Omega Mounting LH                 | 1    |                        |
| 83   | 70117    | Omega Mounting RH                 | 1    |                        |
| 84   | 70338    | Hydraulic Motor (short)           | 1    |                        |
| 85   | 70345    | Pin Locking Plate                 | 4    | Qty x2 on build 64754A |
| 86   | 70346    | Top Pin                           | 2    |                        |
| 87   | 70347    | Bottom Pin                        | 2    |                        |
| 88   |          |                                   |      |                        |
| 89   |          |                                   |      |                        |
| 90   |          |                                   |      |                        |
| 91   |          |                                   |      |                        |

# T2XS SPARE PARTS

6.1d

Machines from Serial No T2-291

5R OMEGA (237mm centres)

Assy No 64755C

| Item | Part No.      | Description                             | Qty. | Remarks |
|------|---------------|-----------------------------------------|------|---------|
| 92   | 60062RS       | Bearing                                 | 8    |         |
| 93   | 60102RS       | Bearing                                 | 8    |         |
| 94   | 60072RS       | Bearing                                 | 1    |         |
| 95   | 22012016/140  | M16x140 Bolt                            | 8    |         |
| 96   | DW25131       | Compression Spring                      | 8    |         |
| 97   |               |                                         |      |         |
| 98   | LFTC35A       | Bearing                                 | 6    |         |
| 99   |               |                                         |      |         |
| 100  | RPC648.061001 | M6 Grease Nipple 45°                    | 8    |         |
| 101  | RPH850.306210 | Hydraulic Motor                         | 4    |         |
| 102  | RPT732.620050 | 3/4"Pitch Drive Chain                   | 1    |         |
| 103  | SS045013/006  | Steel Spacer                            | 2    |         |
| 104  | SS040011/003  | Steel Spacer                            | 4    |         |
| 105  | SS038025/032  | Steel Spacer                            | 4    |         |
| 106  |               |                                         |      |         |
| 107  | TBMW107       | 21T 3/4"Pitch Sprocket (Ø25 bore)       | 1    |         |
| 108  |               |                                         |      |         |
| 109  | W0111         | Ø55 Internal Circlip                    | 4    |         |
| 110  | RPF200.045250 | Ø45 External Circlip (2.5mm)            | 6    |         |
| 111  | W0161         | Ø80 Internal Circlip                    | 8    |         |
| 112  | W0168         | Ø62 Internal Circlip                    | 1    |         |
| 113  |               |                                         |      |         |
| 114  | 22052012      | M12 Spring Washer                       | 2    |         |
| 115  | 22012012/090  | M12x90 Bolt                             | 2    |         |
| 116  | SS042036/005  | Steel Spacer                            | 1    |         |
| 117  | SS042036/015  | Steel Spacer                            | 1    |         |
| 118  | RPF200.085300 | Ø85 External Circlip                    | 1    |         |
| 119  |               |                                         |      |         |
|      |               | <b>Hydraulic Components Consist Of:</b> |      |         |
| 120  | 11124         | 1/2"BSP Dowty Seal                      | 18   |         |
| 121  |               |                                         |      |         |
| 122  | 11295         | 1/2"BSPx3/4"BSP M M Adaptor             | 4    |         |
| 123  |               |                                         |      |         |
| 124  | 11337         | 1/4"BSP Dowty Seal                      | 4    |         |
| 125  |               |                                         |      |         |
| 126  | 23575         | 3/4"BSP M F Swept 45°Adaptor            | 1    |         |
| 127  | 12315         | 1/2"BSP M M Adaptor                     | 14   |         |
| 128  | 12316         | 1/4"BSP M M Adaptor                     | 4    |         |
| 129  |               |                                         |      |         |
| 130  | 32475         | 1/2"BSP M F Compact 90°Adaptor          | 1    |         |
| 131  |               |                                         |      |         |
| 132  |               |                                         |      |         |
| 133  | 44207         | M14x1/4"BSP M M Adaptor                 | 4    |         |
| 134  | 44208         | M14 Dowty Seal                          | 4    |         |
| 135  |               |                                         |      |         |
| 136  |               |                                         |      |         |
| 137  | 60231         | 1/4"Hose Assembly (3700mm)              | 2    |         |
| 138  | 60431         | 1/2"Hose Assembly (450mm)               | 2    |         |
| 139  | 60490         | 1/2"Hose Assembly (500mm)               | 1    |         |
| 140  | 60566         | 1/2"Hose Assembly (500mm)               | 3    |         |
| 141  | 60959         | Ø10 Steel Pipe Assembly                 | 2    |         |
| 142  |               |                                         |      |         |

Machines from Serial No T2-291

5R OMEGA (237mm centres)

Assy No 64755C

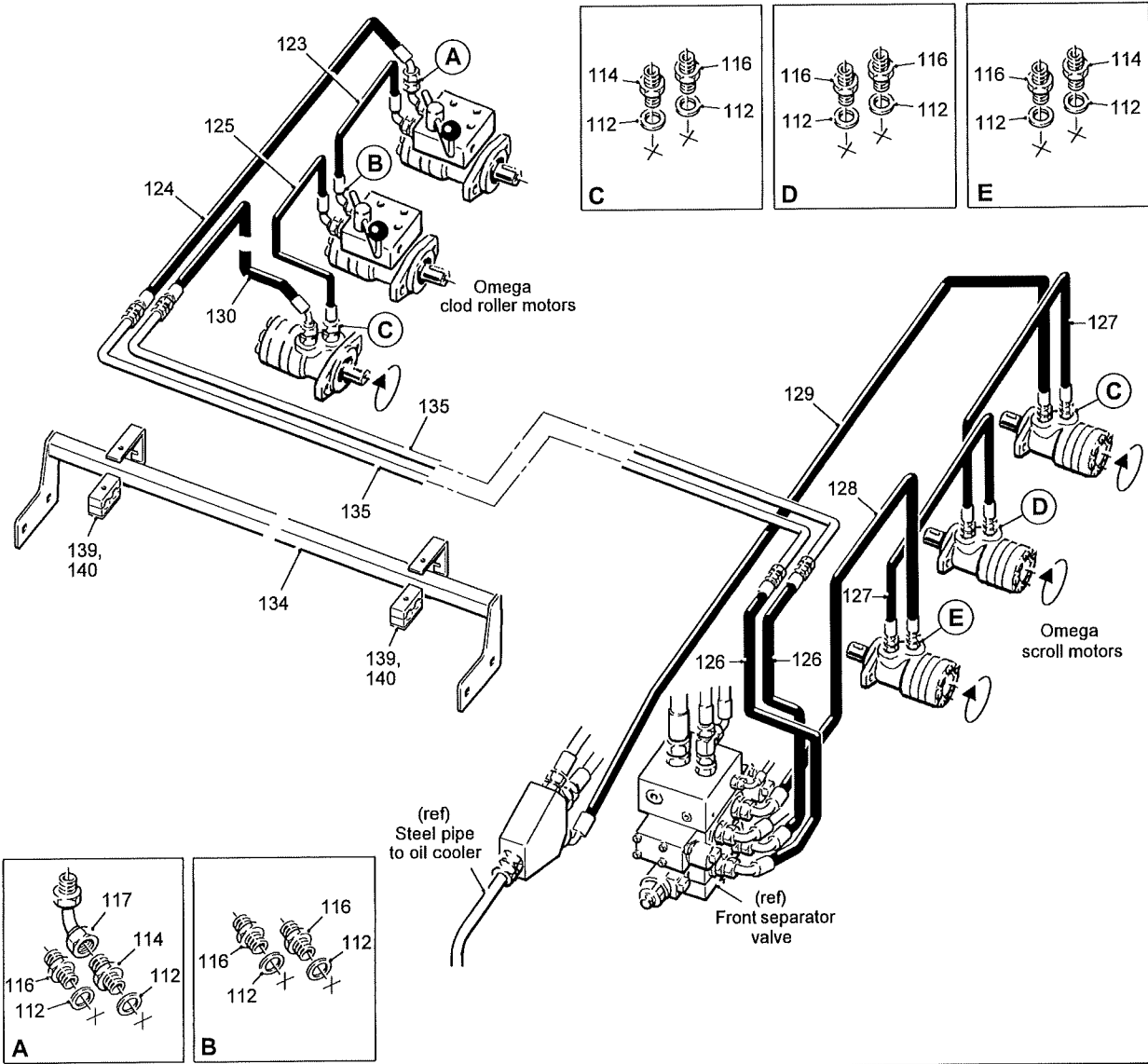
| Item | Part No.        | Description                | Qty.   | Remarks |
|------|-----------------|----------------------------|--------|---------|
| 143  | 71104           | 3/4"Hose Assembly (2850mm) | 1      |         |
| 144  |                 |                            |        |         |
| 145  |                 |                            |        |         |
| 146  | 64996           | Pipe Clamp (10-10)         | 3      |         |
| 147  |                 |                            |        |         |
| 148  | 71099           | 1/4"Hose Assembly (365mm)  | 4      |         |
| 149  | 71100           | 1/4"Hose Assembly (2800mm) | 1      |         |
| 150  | 71101           | 1/4"Hose Assembly (2900mm) | 1      |         |
| 151  | 71102           | 1/2"Hose Assembly (3800mm) | 1      |         |
| 152  | 71103           | 1/2"Hose Assembly (3900mm) | 1      |         |
| 153  | 71168           | 3/4"Hose Assembly (3700mm) | 1      |         |
| 154  | 71105           | 3/4"Hose Assembly (5250mm) | 1      |         |
| 155  | 71126           | 3/4"Hose Assembly (850mm)  | 1      |         |
| 156  | 71127           | 3/4"Hose Assembly (900mm)  | 1      |         |
| 157  | 71128           | 3/4"Hose Assembly (2300mm) | 2      |         |
| 158  |                 |                            |        |         |
| 159  |                 |                            |        |         |
| 160  |                 |                            |        |         |
| 161  |                 |                            |        |         |
| 162  | 70250           | Ø25 Steel Pipe Assembly    | 2      |         |
| 163  |                 |                            |        |         |
| 164  | RPC654.300948/2 | Pipe Clamp (25-25)         | 2 pair |         |
| 165  | RPC654.300948/3 | Clamp Plate                | 2      |         |



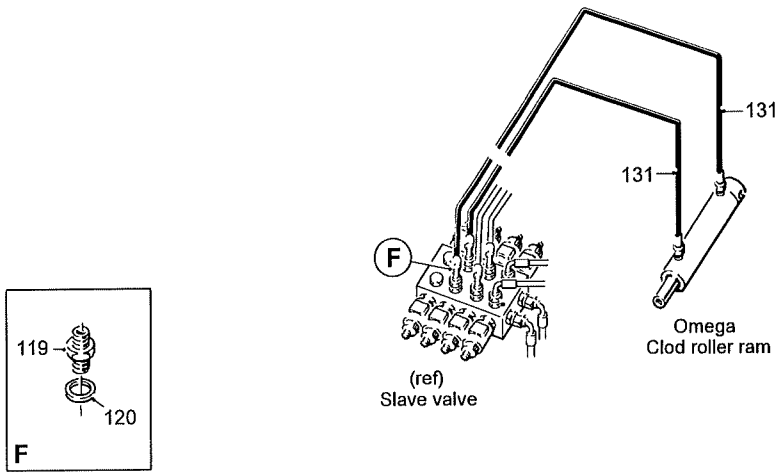
Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020C



T2-SP435



**T2XS SPARE PARTS****6.2b**

Machines from Serial No T2-291

**3R OMEGA (237mm centres)****Assy No 59020C**

| Item | Part No.      | Description                           | Qty. | Remarks                |
|------|---------------|---------------------------------------|------|------------------------|
| 1    | 22016010/020  | M10x20 CSK Socket Head Screw          | 24   | Was 33130/16 (2mm)     |
| 2    |               |                                       |      |                        |
| 3    | 32037/1       | Proximity Sensor                      | 2    |                        |
| 4    | 32037/2       | Sensor Cable (5m)                     | 1    |                        |
| 5    | 32037/4       | Sensor Cable (10m)                    | 1    |                        |
| 6    | RPF200.050300 | Ø50 External Circlip (3mm)            | 9    |                        |
| 7    | 44563         | Hydraulic Motor                       | 3    |                        |
| 8    | RPH850.306210 | Hydraulic Motor                       | 3    |                        |
| 9    |               |                                       |      |                        |
| 10   | 55122         | Linear Sensor                         | 1    |                        |
| 11   | 56112         | Diverter Valve                        | 2    |                        |
| 12   |               |                                       |      |                        |
| 13   | 56679         | Hydraulic Ram                         | 1    |                        |
| 14   | 56690         | Ram Eye                               | 1    |                        |
| 15   | 59934C        | 6-Lip LH Cavity Scroll (X = 10mm)     | 19   | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X = 6mm)      | 19   | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X = 10mm)     | 19   |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X = 6mm)      | 19   |                        |
| 16   | 59935C        | 6-Lip RH Cavity Scroll (X = 10mm)     | 11   | RH Solid Scroll 59935S |
|      | 59937C        | 6-Lip RH Cavity Scroll (X = 6mm)      | 11   | RH Solid Scroll 59937S |
|      | 64709         | 4-Lip RH Cavity Scroll (X = 10mm)     | 11   |                        |
|      | 70008         | 4-Lip RH Cavity Scroll (X = 6mm)      | 11   |                        |
| 17   |               |                                       |      |                        |
| 18   |               |                                       |      |                        |
| 19   |               |                                       |      |                        |
| 20   | 59136A/1800   | Scroll Shaft                          | 3    |                        |
| 21   | 59143         | Bearing Boss (M10 horizontal bearing) | 3    |                        |
| 22   | 62648A        | LH Carrier Plate                      | 3    |                        |
| 23   | 62649A        | RH Carrier Plate                      | 3    |                        |
| 24   | 59708B        | Clod Roller Plate LH                  | 3    |                        |
| 25   | 59148B        | Clod Roller Plate RH                  | 3    |                        |
| 26   |               |                                       |      |                        |
| 27   | 64012         | Sensor Disc                           | 2    |                        |
| 28   |               |                                       |      |                        |
| 29   |               |                                       |      |                        |
| 30   |               |                                       |      |                        |
| 31   |               |                                       |      |                        |
| 32   | 59162         | Pivot Pin                             | 6    |                        |
| 33   | 59163         | Pivot Flange Bush                     | 6    |                        |
| 34   | 59164/1800    | Clod Roller Scraper                   | 3    |                        |
| 35   | 59165/1800    | Clod Roller Lift Shaft                | 1    |                        |
| 36   | 59166         | Clod Roller Lift Arm                  | 1    |                        |
| 37   | 59170         | Connecting Link (3 holes)             | 2    |                        |
| 38   | 59171         | LH Link                               | 1    |                        |
| 39   | 59172         | RH Link                               | 1    |                        |
| 40   | 59173         | Shoulder Bolt (short)                 | 4    |                        |
| 41   | 59174         | Shoulder Bolt (long)                  | 2    |                        |
| 42   | 59175         | Pivot Flange Bush                     | 12   |                        |
| 43   | 59176         | Tapped Boss (long)                    | 2    |                        |
| 44   | 59177         | Tapped Boss (short)                   | 2    |                        |
| 45   |               |                                       |      |                        |

6.2c

T2XS SPARE PARTS

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020C

| Item | Part No.      | Description                         | Qty. | Remarks            |
|------|---------------|-------------------------------------|------|--------------------|
| 46   | 59709/1800    | Ø76 Ebonite Clod Roller             | 3    | Option             |
|      | 59714/1800    | Ø76 Mild Steel Clod Roller          | 3    | Option             |
|      | 59715/1800    | Ø73 Stainless Steel Clod Roller     | 3    | Option             |
|      | 62863/1800    | Ø76 Rubber Clod Roller              | 3    | Option             |
| 47   | 59529         | Motor Mount                         | 3    |                    |
| 48   | 59348S45      | Steel End Cap (Ø45 bore)            | 3    | Supersedes 59348   |
| 48a  | 59348S50      | Steel End Cap (Ø50 bore)            | 3    | Supersedes 59348A  |
| 49   | 59533         | Motor Boss (M12 horizontal bearing) | 3    |                    |
| 50   | 59352         | Carrier Plate Tie                   | 6    |                    |
| 51   | 59353A        | 3 Roller Omega Frame (Y = 237mm)    | 1    |                    |
| 52   |               |                                     |      |                    |
| 53   |               |                                     |      |                    |
| 54   | 62652         | Deflector Plate LH                  | 3    |                    |
| 55   | 62653         | Deflector Plate RH                  | 3    |                    |
| 56   | 62912         | Sensor Bracket                      | 1    |                    |
| 57   | 64013         | Sensor Bracket                      | 1    |                    |
| 58   | 59396         | Ø42 Exhaust Clamp                   | 1    |                    |
| 59   |               |                                     |      |                    |
| 60   | 59398         | Ø42 Ram Body Bracket                | 1    |                    |
| 61   | 59399         | Ø42 Ram Piston Bracket              | 1    |                    |
| 62   |               |                                     |      |                    |
| 63   |               |                                     |      |                    |
| 64   |               |                                     |      |                    |
| 65   | 60102RS       | Bearing                             | 6    |                    |
| 66   |               |                                     |      |                    |
| 67   | 22012016/140  | M16x140 Bolt                        | 6    |                    |
| 68   | DW25131       | Compression Spring                  | 6    |                    |
| 69   |               |                                     |      |                    |
| 70   | LFTC35A       | Bearing                             | 3    |                    |
| 71   |               |                                     |      |                    |
| 72   |               |                                     |      |                    |
| 73   | RPC648.061001 | Grease Nipple 45°                   | 5    |                    |
| 74   |               |                                     |      |                    |
| 75   |               |                                     |      |                    |
| 76   |               |                                     |      |                    |
| 77   |               |                                     |      |                    |
| 78   |               |                                     |      |                    |
| 79   |               |                                     |      |                    |
| 80   |               |                                     |      |                    |
| 81   |               |                                     |      |                    |
| 82   | 60062RS       | Bearing                             | 6    |                    |
| 83   | W0111         | Ø55 Internal Circlip                | 3    |                    |
| 84   | RPF200.045250 | Ø45 External Circlip (2.5mm)        | 3    | Was W0117 (1.75mm) |
| 85   | W0161         | Ø80 Internal Circlip                | 6    |                    |
| 86   |               |                                     |      |                    |
| 87   |               |                                     |      |                    |
| 88   |               |                                     |      |                    |
| 89   |               |                                     |      |                    |
| 90   | SS038025/032  | Steel Spacer                        | 3    |                    |
| 91   | SS040011/003  | Steel Spacer                        | 3    |                    |
| 92   |               |                                     |      |                    |
| 93   |               |                                     |      |                    |
| 94   |               |                                     |      |                    |
| 95   |               |                                     |      |                    |

# T2XS SPARE PARTS

6.2d

Machines from Serial No T2-291

3R OMEGA (237mm centres)

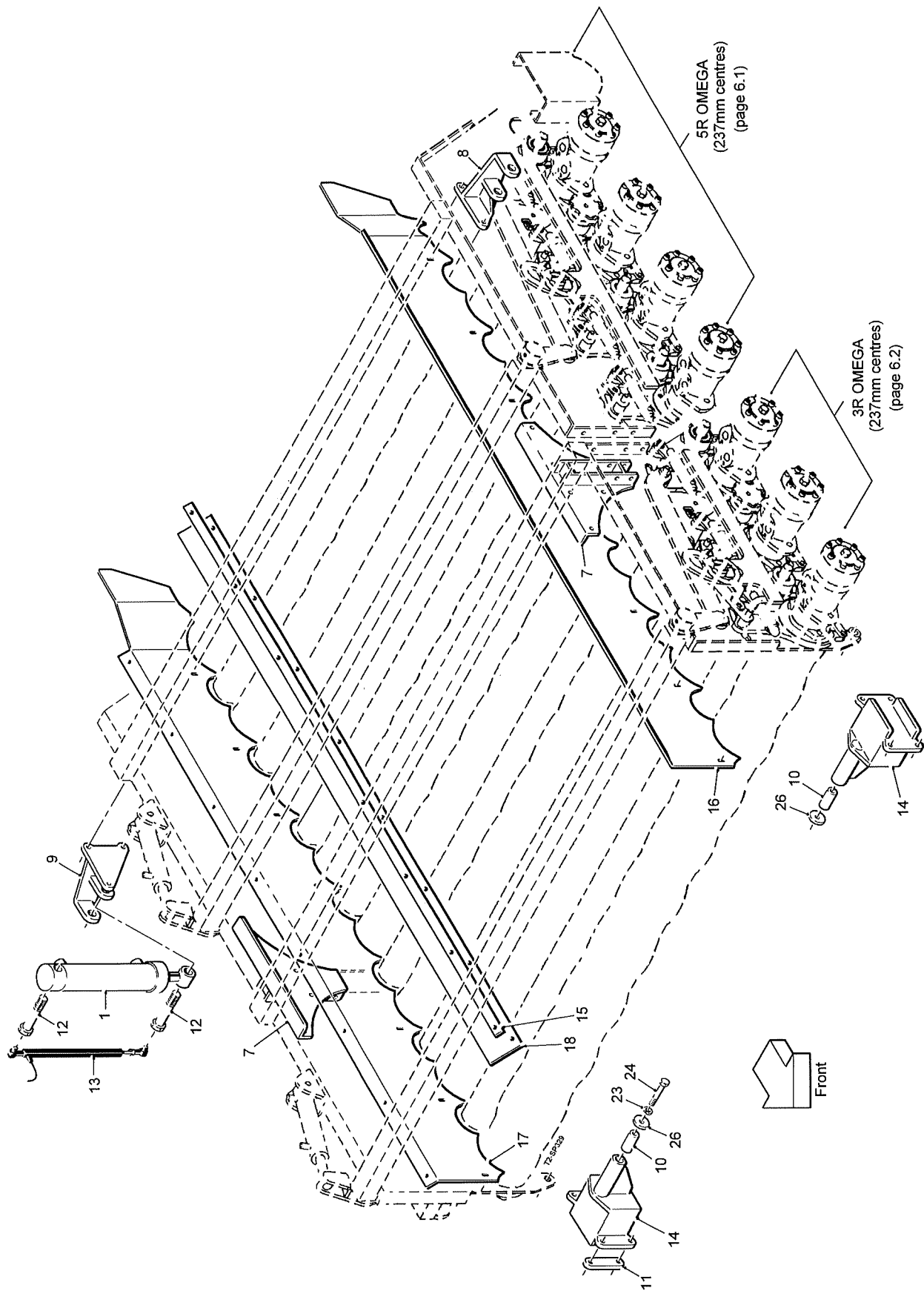
Assy No 59020C

| Item | Part No.        | Description                             | Qty.   | Remarks |
|------|-----------------|-----------------------------------------|--------|---------|
| 96   |                 |                                         |        |         |
| 97   |                 |                                         |        |         |
| 98   |                 |                                         |        |         |
| 99   |                 |                                         |        |         |
| 100  |                 |                                         |        |         |
|      |                 | <b>Hydraulic Components Consist Of:</b> |        |         |
| 112  | 11124           | 1/2"BSP Dowty Seal                      | 8      |         |
| 113  |                 |                                         |        |         |
| 114  | 11295           | 1/2"BSPx3/4"BSP M M Adaptor             | 4      |         |
| 115  |                 |                                         |        |         |
| 116  | 12315           | 1/2"BSP M M Adaptor                     | 8      |         |
| 117  | 12350           | 3/4"BSP M F Swept 90°Adaptor            | 1      |         |
| 118  |                 |                                         |        |         |
| 119  | 44207           | M14x1/4"BSP M M Adaptor                 | 2      |         |
| 120  | 44208           | M14 Dowty Seal                          | 2      |         |
| 121  |                 |                                         |        |         |
| 122  |                 |                                         |        |         |
| 123  | 60431           | 1/2"Hose Assembly (450mm)               | 1      |         |
| 124  | 60487           | 3/4"Hose Assembly (1150mm)              | 1      |         |
| 125  | 60490           | 1/2"Hose Assembly (500mm)               | 1      |         |
| 126  | 60516           | 3/4"Hose Assembly (1600mm)              | 2      |         |
| 127  | 60566           | 1/2"Hose Assembly (500mm)               | 2      |         |
| 128  | 60660           | 3/4"Hose Assembly (2200mm)              | 1      |         |
| 129  | 60778           | 3/4"Hose Assembly (2650mm)              | 1      |         |
| 130  | 60981           | 3/4"Hose Assembly (1050mm)              | 1      |         |
| 131  | 60994           | 1/4"Hose Assembly (1950mm)              | 2      |         |
| 132  |                 |                                         |        |         |
| 133  |                 |                                         |        |         |
| 134  | 70249           | Pipe Bracket                            | 1      |         |
| 135  | 70250           | Ø25 Steel Pipe Assembly                 | 2      |         |
| 136  |                 |                                         |        |         |
| 137  |                 |                                         |        |         |
| 138  |                 |                                         |        |         |
| 139  | RPC654.300948/2 | Pipe Clamp (25-25)                      | 2 pair |         |
| 140  | RPC654.300948/3 | Clamp Plate                             | 2      |         |



Machines from Serial No T2-291

8R OMEGA (237mm centres)  
Assy No 64790A



6.3a

T2XS SPARE PARTS

Machines from Serial No T2-291

8R OMEGA (237mm entres)

Assy No 64790A

| Item | Part No.     | Description                      | Qty. | Remarks |
|------|--------------|----------------------------------|------|---------|
| 1    | 56518        | Hydraulic Ram                    | 2    |         |
| 2    |              |                                  |      |         |
| 3    |              |                                  |      |         |
| 4    |              |                                  |      |         |
| 5    |              |                                  |      |         |
| 6    |              |                                  |      |         |
| 7    | 64245        | Joining Bracket                  | 2    |         |
| 8    | 64249A       | Ram Bracket LH                   | 1    |         |
| 9    | 64250A       | Ram Bracket RH                   | 1    |         |
| 10   | 70090        | Pivot Boss (with removal thread) | 2    |         |
| 11   | 64849        | Clamp Plate                      | 4    |         |
| 12   | 64860        | Sensor Mounting Bolt             | 2    |         |
| 13   | 64872        | Linear Sensor                    | 1    |         |
| 14   | 64875        | Omega Mounting Bracket           | 2    |         |
| 15   | 64884        | Clamp Strip                      | 2    |         |
| 16   | 64885        | Stainless Panel LH               | 1    |         |
| 17   | 64886        | Stainlees Panel RH               | 1    |         |
| 18   | 64887        | Rubber Deflector                 | 2    |         |
| 19   |              |                                  |      |         |
| 20   |              |                                  |      |         |
| 21   |              |                                  |      |         |
| 22   |              |                                  |      |         |
| 23   | 22052012     | M12 Spring Washer                | 2    |         |
| 24   | 22012012/090 | M12x90 Bolt                      | 2    |         |
| 25   |              |                                  |      |         |
| 26   | SS045013/006 | Steel Spacer                     | 2    |         |

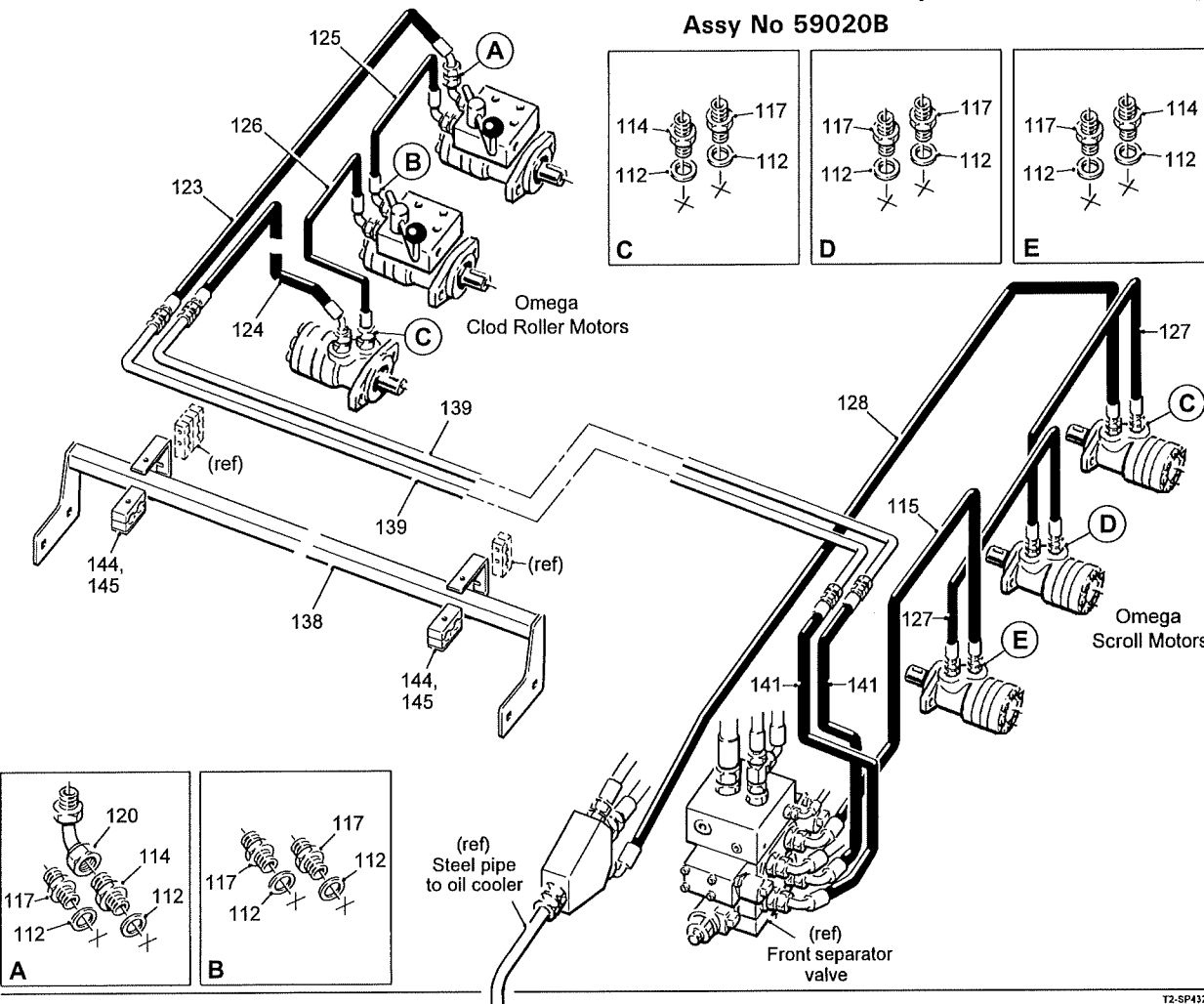


6.4a

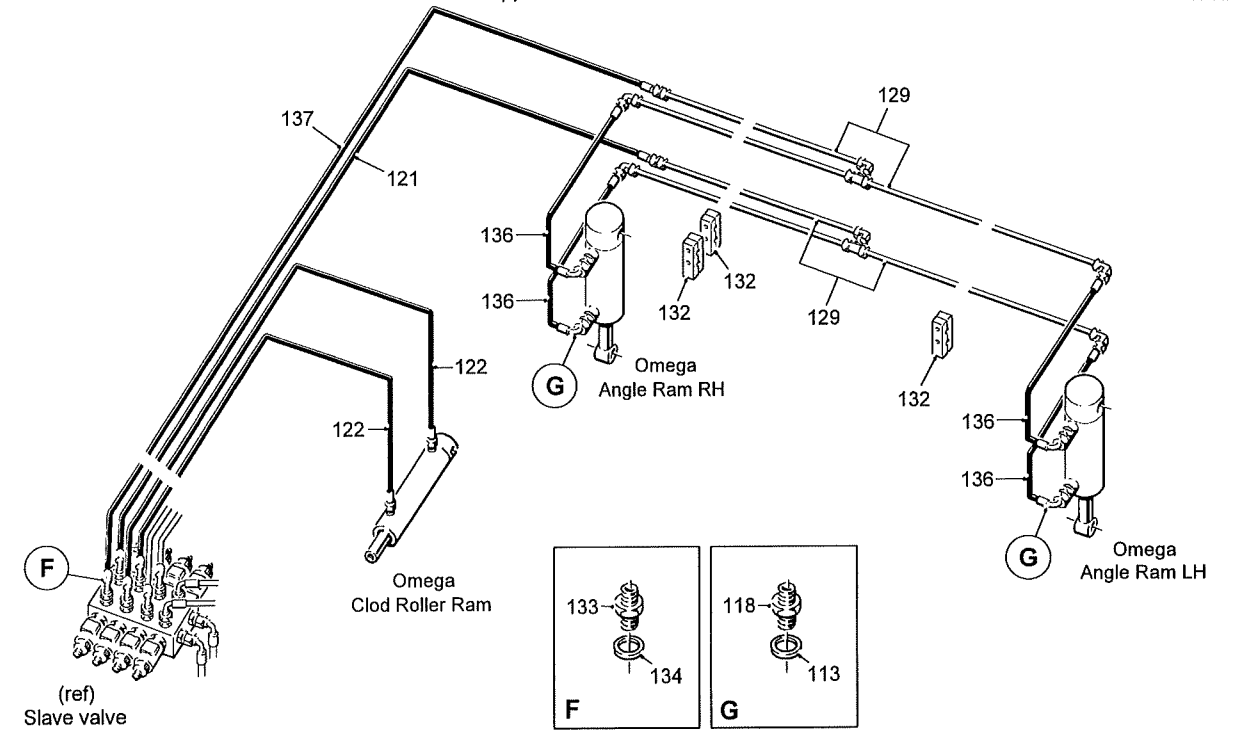
T2XS SPARE PARTS

Machines from Serial No T2-291

3R OMEGA (237mm centres)  
Assy No 59020B



T2-SP432



# T2XS SPARE PARTS

6.4b

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020B

| Item | Part No.      | Description                           | Qty. | Remarks                |
|------|---------------|---------------------------------------|------|------------------------|
| 1    | 22016010/020  | M10x20 CSK Socket Head Screw          | 24   | Was 33130/16 (2mm)     |
| 2    |               |                                       |      |                        |
| 3    | 32037/1       | Proximity Sensor                      | 2    |                        |
| 4    | 32037/2       | Sensor Cable (5m)                     | 1    |                        |
| 5    | 32037/4       | Sensor Cable (10m)                    | 1    |                        |
| 6    | RPF200.050300 | Ø50 External Circlip (3mm)            | 9    |                        |
| 7    | 44563         | Hydraulic Motor                       | 3    |                        |
| 8    | RPH850.306210 | Hydraulic Motor                       | 3    |                        |
| 9    |               |                                       |      |                        |
| 10   | 55122         | Linear Sensor (100mm stroke)          | 2    |                        |
| 11   | 56112         | Diverter Valve                        | 2    |                        |
| 12   |               |                                       |      |                        |
| 13   | 56679A        | Hydraulic Ram (60mm stroke)           | 1    |                        |
| 14   | 56690         | Ram Eye                               | 1    |                        |
| 15   | 59934C        | 6-Lip LH Cavity Scroll (X = 10mm)     | 19   | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X = 6mm)      | 19   | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X = 10mm)     | 19   |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X = 6mm)      | 19   |                        |
| 16   | 59935C        | 6-Lip RH Cavity Scroll (X = 10mm)     | 11   | RH Solid Scroll 59935S |
|      | 59937C        | 6-Lip RH Cavity Scroll (X = 6mm)      | 11   | RH Solid Scroll 59937S |
|      | 64709         | 4-Lip RH Cavity Scroll (X = 10mm)     | 11   |                        |
|      | 70008         | 4-Lip RH Cavity Scroll (X = 6mm)      | 11   |                        |
| 17   |               |                                       |      |                        |
| 18   |               |                                       |      |                        |
| 19   |               |                                       |      |                        |
| 20   | 59136A/1800   | Scroll Shaft                          | 3    |                        |
| 21   | 59143         | Bearing Boss (M10 horizontal bearing) | 3    |                        |
| 22   | 62648A        | LH Carrier Plate                      | 3    |                        |
| 23   | 62649A        | RH Carrier Plate                      | 3    |                        |
| 24   | 59708B        | Clod Roller Plate LH                  | 3    |                        |
| 25   | 59148B        | Clod Roller Plate RH                  | 3    |                        |
| 26   |               |                                       |      |                        |
| 27   | 64012         | Sensor Disc                           | 2    |                        |
| 28   | 64849         | Clamp Plate                           | 4    |                        |
| 29   | 64860         | Sensor Mounting Bolt                  | 1    |                        |
| 30   |               |                                       |      |                        |
| 31   | 59153         | Hydraulic Ram                         | 2    |                        |
| 32   | 59162         | Pivot Pin                             | 6    |                        |
| 33   | 59163         | Pivot Flange Bush                     | 6    |                        |
| 34   | 59164/1800    | Clod Roller Scraper                   | 3    |                        |
| 35   | 59165/1800    | Clod Roller Lift Shaft                | 1    |                        |
| 36   | 59166         | Clod Roller Lift Arm                  | 1    |                        |
| 37   | 59170         | Connecting Link (3 holes)             | 2    |                        |
| 38   | 70123         | LH Link                               | 1    |                        |
| 39   | 70124         | RH Link                               | 1    |                        |
| 40   | 59173         | Shoulder Bolt (short)                 | 4    |                        |
| 41   | 59174         | Shoulder Bolt (long)                  | 2    |                        |
| 42   | 59175         | Pivot Flange Bush                     | 12   |                        |
| 43   | 59176         | Tapped Boss (long)                    | 2    |                        |
| 44   | 59177         | Tapped Boss (short)                   | 2    |                        |
| 45   |               |                                       |      |                        |

6.4c

T2XS SPARE PARTS

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020B

| Item | Part No.      | Description                         | Qty. | Remarks            |
|------|---------------|-------------------------------------|------|--------------------|
| 46   | 59709/1800    | Ø76 Ebonite Clod Roller             | 3    | Option             |
|      | 59714/1800    | Ø76 Mild Steel Clod Roller          | 3    | Option             |
|      | 59715/1800    | Ø73 Stainless Steel Clod Roller     | 3    | Option             |
|      | 62863/1800    | Ø76 Rubber Clod Roller              | 3    | Option             |
| 47   | 59529         | Motor Mount                         | 3    |                    |
| 48   | 59348S45      | Steel End Cap (Ø45 bore)            | 3    | Supersedes 59348   |
| 48a  | 59348S50      | Steel End Cap (Ø50 bore)            | 3    | Supersedes 59348A  |
| 49   | 59533         | Motor Boss (M12 horizontal bearing) | 3    |                    |
| 50   | 59352         | Carrier Plate Tie                   | 6    |                    |
| 51   | 70118         | 3 Roller Omega Frame (Y = 237mm)    | 1    |                    |
| 52   |               |                                     |      |                    |
| 53   |               |                                     |      |                    |
| 54   | 62652         | Deflector Plate LH (short)          | 3    |                    |
| 55   | 62653         | Deflector Plate RH (short)          | 3    |                    |
| 56   | 62912         | Sensor Bracket                      | 1    |                    |
| 57   | 64013         | Sensor Bracket                      | 1    |                    |
| 58   | 59396         | Ø42 Exhaust Clamp                   | 1    |                    |
| 59   | 59397         | Ø60 Exhaust Clamp                   | 1    |                    |
| 60   | 59398         | Ø42 Ram Body Bracket                | 1    |                    |
| 61   | 59399         | Ø42 Ram Piston Bracket              | 1    |                    |
| 62   |               |                                     |      |                    |
| 63   |               |                                     |      |                    |
| 64   |               |                                     |      |                    |
| 65   | 60102RS       | Bearing                             | 6    |                    |
| 66   |               |                                     |      |                    |
| 67   | 22012016/140  | M16x140 Bolt                        | 6    |                    |
| 68   | DW25131       | Compression Spring                  | 6    |                    |
| 69   |               |                                     |      |                    |
| 70   | LFTC35A       | Bearing                             | 3    |                    |
| 71   |               |                                     |      |                    |
| 72   |               |                                     |      |                    |
| 73   | RPC648.061001 | Grease Nipple 45°                   | 5    |                    |
| 74   |               |                                     |      |                    |
| 75   | 22012012/090  | M12x90 Bolt                         | 2    |                    |
| 76   | 22052012      | M12 Spring Washer                   | 2    |                    |
| 77   |               |                                     |      |                    |
| 78   |               |                                     |      |                    |
| 79   |               |                                     |      |                    |
| 80   |               |                                     |      |                    |
| 81   |               |                                     |      |                    |
| 82   | 60062RS       | Bearing                             | 6    |                    |
| 83   | W0111         | Ø55 Internal Circlip                | 3    |                    |
| 84   | RPF200.045250 | Ø45 External Circlip (2.5mm)        | 3    | Was W0117 (1.75mm) |
| 85   | W0161         | Ø80 Internal Circlip                | 6    |                    |
| 86   |               |                                     |      |                    |
| 87   |               |                                     |      |                    |
| 88   |               |                                     |      |                    |
| 89   |               |                                     |      |                    |
| 90   | SS038025/032  | Steel Spacer                        | 3    |                    |
| 91   | SS040011/003  | Steel Spacer                        | 3    |                    |
| 92   | SS045013/006  | Steel Spacer                        | 2    |                    |
| 93   |               |                                     |      |                    |
| 94   | 70090         | Pivot Boss (with removal thread)    | 2    |                    |
| 95   | 70114         | Ram Mounting Bracket                | 2    |                    |

# T2XS SPARE PARTS

6.4d

Machines from Serial No T2-291

3R OMEGA (237mm centres)

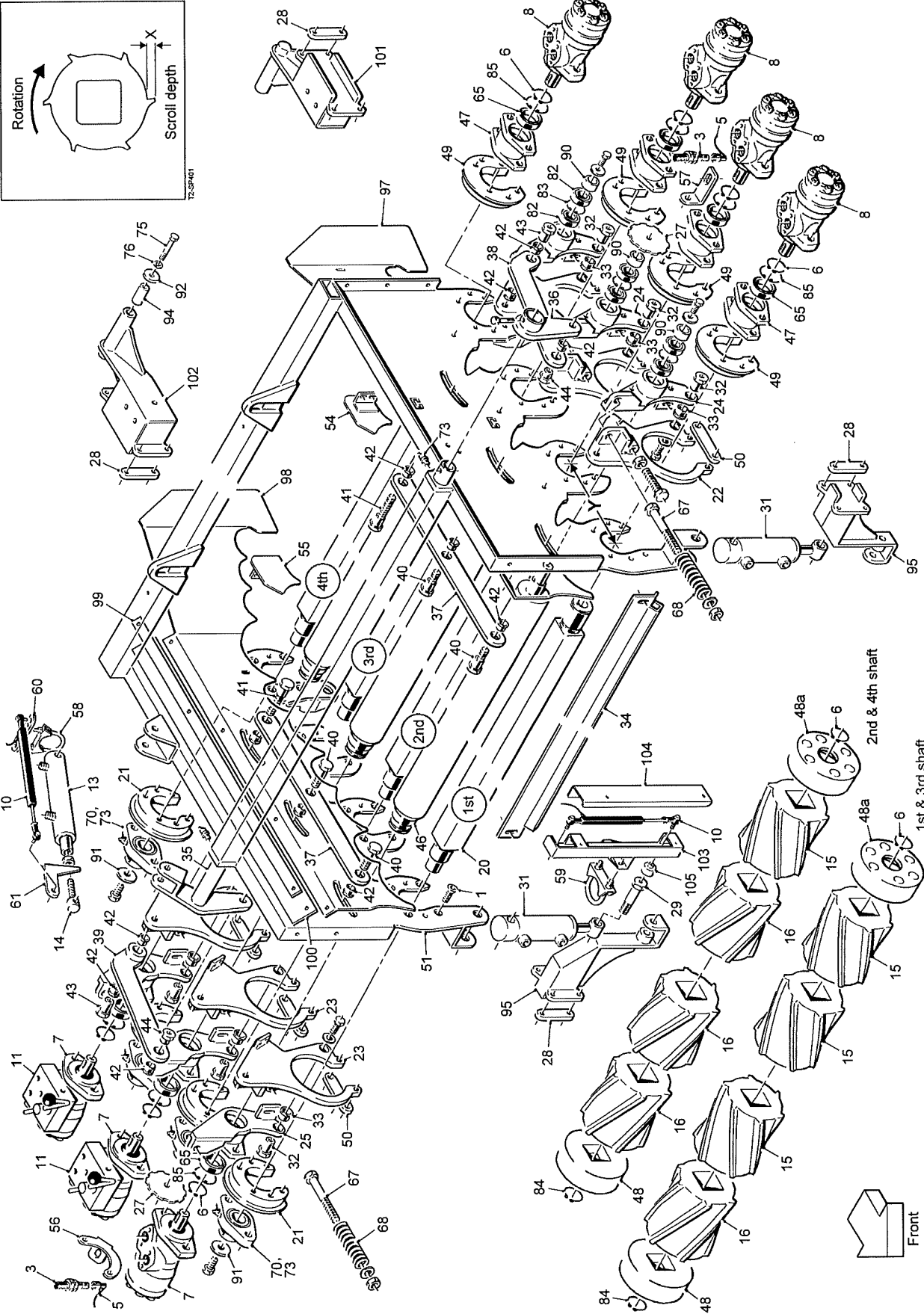
Assy No 59020B

| Item | Part No.        | Description                             | Qty.   | Remarks |
|------|-----------------|-----------------------------------------|--------|---------|
| 96   | 70115           | Omega Pivot Bracket                     | 2      |         |
| 97   | 70119           | Stainless Panel LH                      | 1      |         |
| 98   | 70120           | Stainless Panel RH                      | 1      |         |
| 99   | 70121           | Clamp Strip                             | 2      |         |
| 100  | 70122           | Rubber Deflector                        | 2      |         |
| 101  | 70172           | Sensor Bracket                          | 1      |         |
| 102  | 70173           | Sensor Cover                            | 1      |         |
| 103  | 70174           | Top Hat Spacer                          | 1      |         |
| 104  |                 |                                         |        |         |
| 105  |                 |                                         |        |         |
| 106  |                 |                                         |        |         |
| 107  |                 |                                         |        |         |
| 108  |                 |                                         |        |         |
| 109  |                 |                                         |        |         |
| 110  |                 |                                         |        |         |
| 111  |                 |                                         |        |         |
|      |                 | <b>Hydraulic Components Consist Of:</b> |        |         |
| 112  | 11124           | 1/2"BSP Dowty Seal                      | 12     |         |
| 113  | 11337           | 1/4"BSP Dowty Seal                      | 4      |         |
| 114  | 11295           | 1/2"BSPx3/4"BSP M M Adaptor             | 4      |         |
| 115  | 60660           | 3/4"Hose Assembly (2200mm)              | 1      |         |
| 116  |                 |                                         |        |         |
| 117  | 12315           | 1/2"BSP M M Adaptor                     | 8      |         |
| 118  | 12316           | 1/4"BSP M M Adaptor                     | 4      |         |
| 119  |                 |                                         |        |         |
| 120  | 12350           | 3/4"BSP M F Swept 90°Adaptor            | 1      |         |
| 121  | 60413           | 1/4" Hose Assembly (2050mm)             | 1      |         |
| 122  | 60994           | 1/4"Hose Assembly (1950mm)              | 2      |         |
| 123  | 60487           | 3/4"Hose Assembly (1150)                | 1      |         |
| 124  | 60981           | 3/4"Hose Assembly (1050mm)              | 1      |         |
| 125  | 60431           | 1/2"Hose Assembly (450mm)               | 1      |         |
| 126  | 60490           | 1/2"Hose Assembly (500mm)               | 1      |         |
| 127  | 60566           | 1/2"Hose Assembly (500mm)               | 2      |         |
| 128  | 60803           | 3/4"Hose Assembly (2700mm)              | 1      |         |
| 129  | 60959           | Ø10 Steel Pipe Assembly                 | 2      |         |
| 130  |                 |                                         |        |         |
| 131  |                 |                                         |        |         |
| 132  | 64995A          | Pipe Clamp (10-10)                      | 3      |         |
| 133  | 44207           | M14x1/4"BSP M M Adaptor                 | 4      |         |
| 134  | 44208           | M14 Dowty Seal                          | 4      |         |
| 135  |                 |                                         |        |         |
| 136  | 71031           | 1/4"Hose Assembly (1600mm)              | 4      |         |
| 137  | 71032           | 1/4"Hose Assembly (2150mm)              | 1      |         |
| 138  | 70249           | Pipe Bracket                            | 1      |         |
| 139  | 70250           | Ø25 Steel Pipe Assembly                 | 2      |         |
| 140  |                 |                                         |        |         |
| 141  | 60516           | 3/4"Hose Assembly (1600mm)              | 2      |         |
| 142  |                 |                                         |        |         |
| 143  |                 |                                         |        |         |
| 144  | RPC654.300948/2 | Pipe Clamp (25-25)                      | 2 pair |         |
| 145  | RPC654.300948/3 | Clamp Plate                             | 2      |         |



Machines from Serial No T2-291

4R OMEGA (237mm centres)  
Assy No 70156



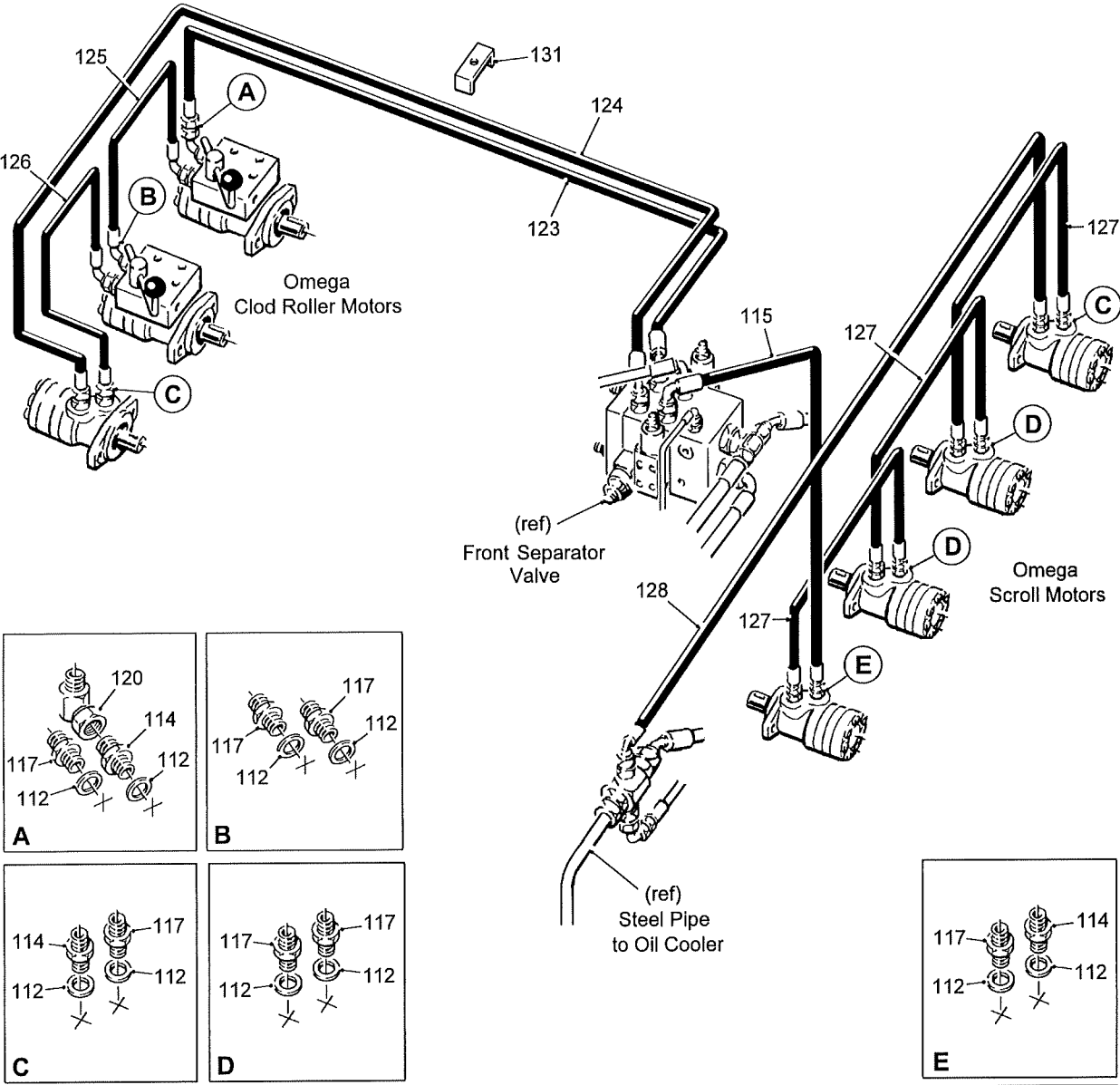
6.5a

T2XS SPARE PARTS

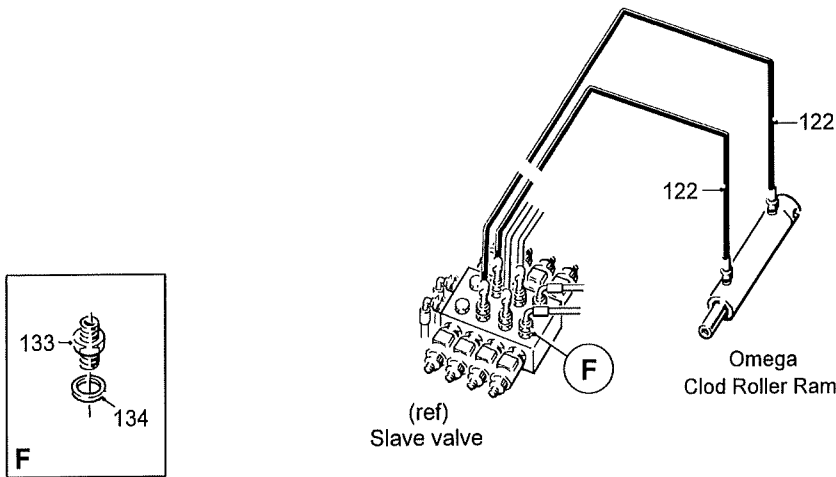
Machines from Serial No T2-291

4R OMEGA (237mm centres)

Assy No 70156



T2-SP402



**T2XS SPARE PARTS****6.5b**

Machines from Serial No T2-291

**4R OMEGA (237mm centres)****Assy No 70156**

| Item | Part No.      | Description                           | Qty. | Remarks                |
|------|---------------|---------------------------------------|------|------------------------|
| 1    | 22016010/020  | M10x20 CSK Socket Head Screw          | 32   | Was 33130/16 (2mm)     |
| 2    |               |                                       |      |                        |
| 3    | 32037/1       | Proximity Sensor                      | 2    |                        |
| 4    |               |                                       |      |                        |
| 5    | 32037/4       | Sensor Cable (10m)                    | 2    |                        |
| 6    | RPF200.050300 | Ø50 External Circlip (3mm)            | 11   |                        |
| 7    | 44563         | Hydraulic Motor                       | 3    |                        |
| 8    | RPH850.306210 | Hydraulic Motor                       | 4    |                        |
| 9    |               |                                       |      |                        |
| 10   | 55122         | Linear Sensor (100mm stroke)          | 2    |                        |
| 11   | 56112         | Diverter Valve                        | 2    |                        |
| 12   |               |                                       |      |                        |
| 13   | 56679         | Hydraulic Ram                         | 1    |                        |
| 14   | 56690         | Ram Eye                               | 1    |                        |
| 15   | 59934C        | 6-Lip LH Cavity Scroll (X = 10mm)     | 20   | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X = 6mm)      | 20   | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X = 10mm)     | 20   |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X = 6mm)      | 20   |                        |
| 16   | 59935C        | 6-Lip RH Cavity Scroll (X = 10mm)     | 20   | RH Solid Scroll 59935S |
|      | 59937C        | 6-Lip RH Cavity Scroll (X = 6mm)      | 20   | RH Solid Scroll 59937S |
|      | 64709         | 4-Lip RH Cavity Scroll (X = 10mm)     | 20   |                        |
|      | 70008         | 4-Lip RH Cavity Scroll (X = 6mm)      | 20   |                        |
| 17   |               |                                       |      |                        |
| 18   |               |                                       |      |                        |
| 19   |               |                                       |      |                        |
| 20   | 59136A/1800   | Scroll Shaft                          | 4    |                        |
| 21   | 59143         | Bearing Boss (M10 horizontal bearing) | 4    |                        |
| 22   | 62648A        | LH Carrier Plate                      | 3    |                        |
| 23   | 62649A        | RH Carrier Plate                      | 3    |                        |
| 24   | 59708B        | Clod Roller Plate LH                  | 3    |                        |
| 25   | 59148B        | Clod Roller Plate RH                  | 3    |                        |
| 26   |               |                                       |      |                        |
| 27   | 64012         | Sensor Disc                           | 2    |                        |
| 28   | 64849         | Clamp Plate                           | 8    |                        |
| 29   | 64860         | Sensor Mounting Bolt                  | 1    |                        |
| 30   |               |                                       |      |                        |
| 31   | 59153D        | Hydraulic Ram                         | 2    |                        |
| 32   | 59162         | Pivot Pin                             | 6    |                        |
| 33   | 59163         | Pivot Flange Bush                     | 6    |                        |
| 34   | 59164/1800    | Clod Roller Scraper                   | 3    |                        |
| 35   | 59165/1800    | Clod Roller Lift Shaft                | 1    |                        |
| 36   | 59166         | Clod Roller Lift Arm                  | 1    |                        |
| 37   | 59170         | Connecting Link (3 holes)             | 2    |                        |
| 38   | 59921         | LH Link                               | 1    |                        |
| 39   | 59922         | RH Link                               | 1    |                        |
| 40   | 59173         | Shoulder Bolt (short)                 | 4    |                        |
| 41   | 59174         | Shoulder Bolt (long)                  | 2    |                        |
| 42   | 59175         | Pivot Flange Bush                     | 12   |                        |
| 43   | 59176         | Tapped Boss (long)                    | 2    |                        |
| 44   | 59177         | Tapped Boss (short)                   | 2    |                        |
| 45   |               |                                       |      |                        |

## 6.5c

## T2XS SPARE PARTS

Machines from Serial No T2-291

4R OMEGA (237mm centres)

Assy No 70156

| Item | Part No.      | Description                         | Qty. | Remarks            |
|------|---------------|-------------------------------------|------|--------------------|
| 46   | 59709/1800    | Ø76 Ebonite Clod Roller             | 3    | Option             |
|      | 59714/1800    | Ø76 Mild Steel Clod Roller          | 3    | Option             |
|      | 59715/1800    | Ø73 Stainless Steel Clod Roller     | 3    | Option             |
|      | 62863/1800    | Ø76 Rubber Clod Roller              | 3    | Option             |
| 47   | 59529         | Motor Mount                         | 4    |                    |
| 48   | 59348S45      | Steel End Cap (Ø45 bore)            | 4    | Supersedes 59348   |
| 48a  | 59348S50      | Steel End Cap (Ø50 bore)            | 4    | Supersedes 59348A  |
| 49   | 59533         | Motor Boss (M12 horizontal bearing) | 4    |                    |
| 50   | 59352         | Carrier Plate Tie                   | 6    |                    |
| 51   | 70153         | 4 Roller Omega Frame (Y = 237mm)    | 1    |                    |
| 52   |               |                                     |      |                    |
| 53   |               |                                     |      |                    |
| 54   | 62652         | Deflector Plate LH (short)          | 3    |                    |
| 55   | 62653         | Deflector Plate RH (short)          | 3    |                    |
| 56   | 62912         | Sensor Bracket                      | 1    |                    |
| 57   | 64013         | Sensor Bracket                      | 1    |                    |
| 58   | 59396         | Ø42 Exhaust Clamp                   | 1    |                    |
| 59   | 59397         | Ø60 Exhaust Clamp                   | 1    |                    |
| 60   | 59398         | Ø42 Ram Body Bracket                | 1    |                    |
| 61   | 59399         | Ø42 Ram Piston Bracket              | 1    |                    |
| 62   |               |                                     |      |                    |
| 63   |               |                                     |      |                    |
| 64   |               |                                     |      |                    |
| 65   | 60102RS       | Bearing                             | 7    |                    |
| 66   |               |                                     |      |                    |
| 67   | 22012016/140  | M16x140 Bolt                        | 6    |                    |
| 68   | DW25131       | Compression Spring                  | 6    |                    |
| 69   |               |                                     |      |                    |
| 70   | LFTC35A       | Bearing                             | 4    |                    |
| 71   |               |                                     |      |                    |
| 72   |               |                                     |      |                    |
| 73   | RPC648.061001 | Grease Nipple 45°                   | 6    |                    |
| 74   |               |                                     |      |                    |
| 75   | 22012012/090  | M12x90 Bolt                         | 2    |                    |
| 76   | 22052012      | M12 Spring Washer                   | 2    |                    |
| 77   |               |                                     |      |                    |
| 78   |               |                                     |      |                    |
| 79   |               |                                     |      |                    |
| 80   |               |                                     |      |                    |
| 81   |               |                                     |      |                    |
| 82   | 60062RS       | Bearing                             | 6    |                    |
| 83   | W0111         | Ø55 Internal Circlip                | 3    |                    |
| 84   | RPF200.045250 | Ø45 External Circlip (2.5mm)        | 4    | Was W0117 (1.75mm) |
| 85   | W0161         | Ø80 Internal Circlip                | 7    |                    |
| 86   |               |                                     |      |                    |
| 87   |               |                                     |      |                    |
| 88   |               |                                     |      |                    |
| 89   |               |                                     |      |                    |
| 90   | SS038025/032  | Steel Spacer                        | 3    |                    |
| 91   | SS040011/003  | Steel Spacer                        | 4    |                    |
| 92   | SS045013/006  | Steel Spacer                        | 2    |                    |
| 93   |               |                                     |      |                    |
| 94   | 70090         | Pivot Boss (with removal thread)    | 2    |                    |
| 95   | 70114A        | Ram Mounting Bracket                | 2    |                    |

**T2XS SPARE PARTS****6.5d**

Machines from Serial No T2-291

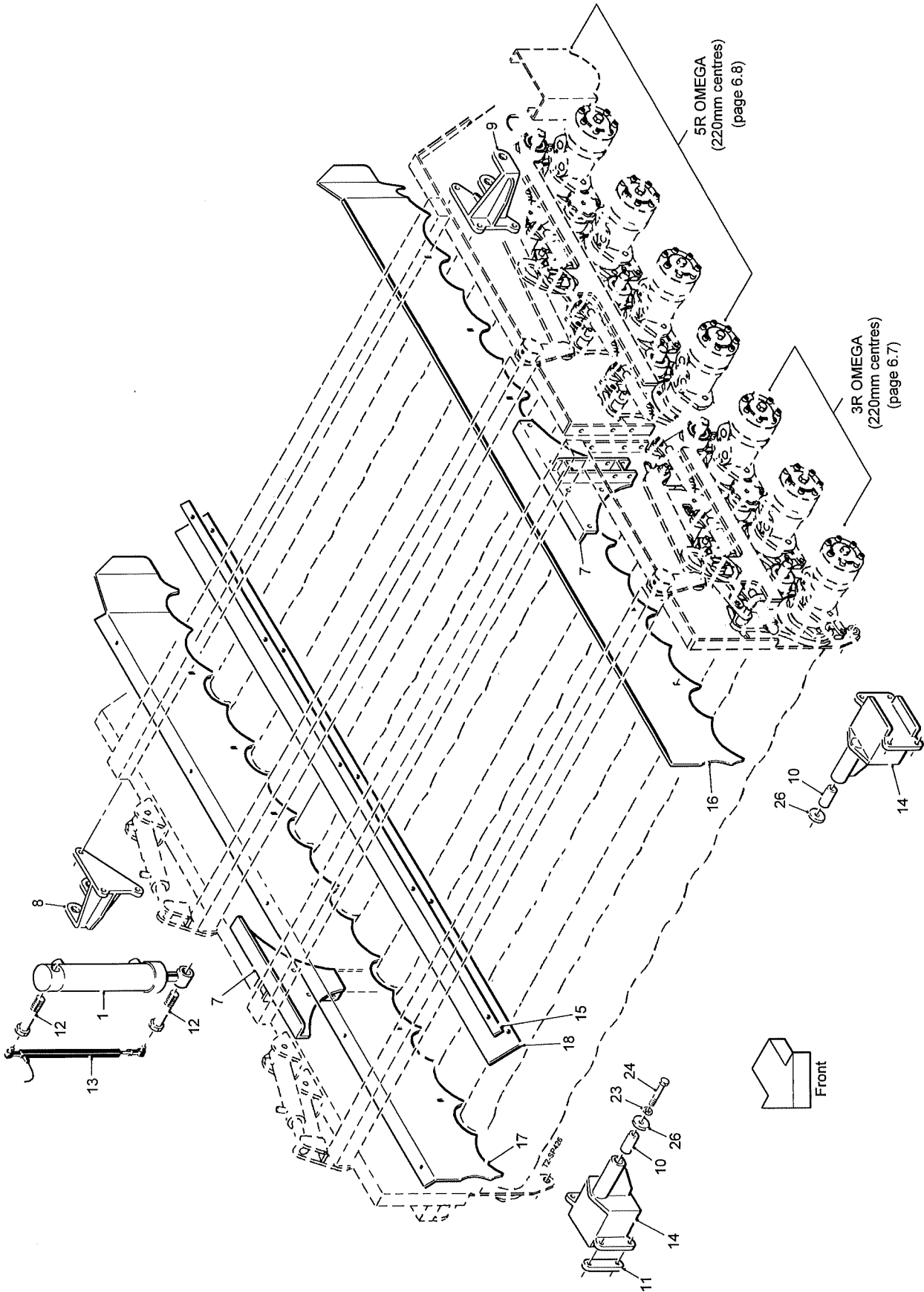
**4R OMEGA (237mm centres)****Assy No 70156**

| Item | Part No. | Description                             | Qty. | Remarks |
|------|----------|-----------------------------------------|------|---------|
| 96   |          |                                         |      |         |
| 97   | 70158    | Stainless Panel LH                      | 1    |         |
| 98   | 70159    | Stainless Panel RH                      | 1    |         |
| 99   | 70121A   | Clamp Strip                             | 2    |         |
| 100  | 70122A   | Rubber Deflector                        | 2    |         |
| 101  | 70116    | Omega Pivot Bracket                     | 1    |         |
| 102  | 70117    | Omega Pivot Bracket                     | 1    |         |
| 103  | 70172    | Sensor Bracket                          | 1    |         |
| 104  | 70173    | Sensor Cover                            | 1    |         |
| 105  | 70174    | Top Hat Spacer                          | 1    |         |
| 106  |          |                                         |      |         |
| 107  |          |                                         |      |         |
| 108  |          |                                         |      |         |
| 109  |          |                                         |      |         |
| 110  |          |                                         |      |         |
| 111  |          |                                         |      |         |
|      |          | <b>Hydraulic Components Consist Of:</b> |      |         |
| 112  | 11124    | 1/2"BSP Dowty Seal                      | 12   |         |
| 113  |          |                                         |      |         |
| 114  | 11295    | 1/2"BSPx3/4"BSP M M Adaptor             | 4    |         |
| 115  | 60978    | 3/4"Hose Assembly (1850mm)              | 1    |         |
| 116  |          |                                         |      |         |
| 117  | 12315    | 1/2"BSP M M Adaptor                     | 8    |         |
| 118  |          |                                         |      |         |
| 119  |          |                                         |      |         |
| 120  | 41115    | 3/4"BSP M F Compact 90°Adaptor          | 1    |         |
| 121  |          |                                         |      |         |
| 122  | 60994    | 1/4"Hose Assembly (1950mm)              | 2    |         |
| 123  | 60977    | 3/4"Hose Assembly (4350mm)              | 1    |         |
| 124  | 60976    | 3/4"Hose Assembly (4350mm)              | 1    |         |
| 125  | 60431    | 1/2"Hose Assembly (450mm)               | 1    |         |
| 126  | 60490    | 1/2"Hose Assembly (500mm)               | 1    |         |
| 127  | 60566    | 1/2"Hose Assembly (500mm)               | 3    |         |
| 128  | 41273    | 3/4"Hose Assembly (2800mm)              | 1    |         |
| 129  |          |                                         |      |         |
| 130  |          |                                         |      |         |
| 131  | 62966    | Hose Clamp                              | 3    |         |
| 132  |          |                                         |      |         |
| 133  | 44207    | M14x1/4"BSP M M Adaptor                 | 2    |         |
| 134  | 44208    | M14 Dowty Seal                          | 2    |         |



Machines from Serial No T2-291

8R OMEGA (220mm centres)  
Assy No 64472A



6.6a

T2XS SPARE PARTS

Machines from Serial No T2-291

8R OMEGA (220mm entres)

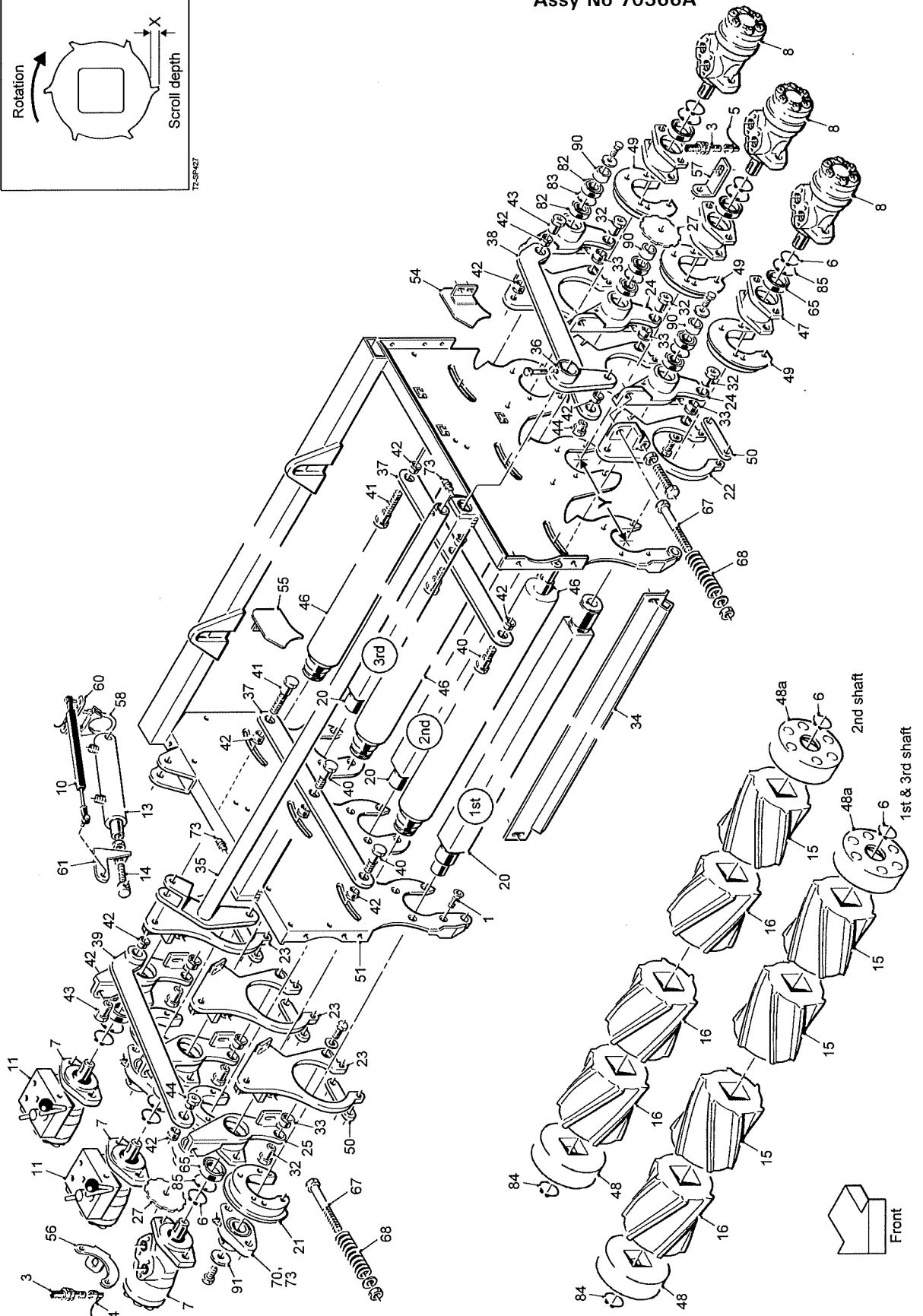
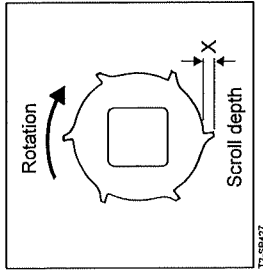
Assy No 64472A

| Item | Part No.     | Description                      | Qty. | Remarks |
|------|--------------|----------------------------------|------|---------|
| 1    | 56518        | Hydraulic Ram                    | 2    |         |
| 2    |              |                                  |      |         |
| 3    |              |                                  |      |         |
| 4    |              |                                  |      |         |
| 5    |              |                                  |      |         |
| 6    |              |                                  |      |         |
| 7    | 64245        | Joining Bracket                  | 2    |         |
| 8    | 64249A       | Ram Bracket                      | 1    |         |
| 9    | 64250A       | Ram Bracket                      | 1    |         |
| 10   | 70090        | Pivot Boss (with removal thread) | 2    |         |
| 11   | 64849        | Clamp Plate                      | 4    |         |
| 12   | 64860        | Sensor Mounting Bolt             | 2    |         |
| 13   | 64872        | Linear Sensor                    | 1    |         |
| 14   | 64875A       | Omega Mounting Bracket           | 2    |         |
| 15   | 64276B       | Clamp Strip                      | 2    |         |
| 16   | 64467A       | Stainless Panel LH               | 1    |         |
| 17   | 64468A       | Stainlees Panel RH               | 1    |         |
| 18   | 64275B       | Rubber Deflector                 | 2    |         |
| 19   |              |                                  |      |         |
| 20   |              |                                  |      |         |
| 21   |              |                                  |      |         |
| 22   |              |                                  |      |         |
| 23   | 22052012     | M12 Spring Washer                | 2    |         |
| 24   | 22012012/090 | M12x90 Bolt                      | 2    |         |
| 25   |              |                                  |      |         |
| 26   | SS045013/006 | Steel Spacer                     | 2    |         |

Machines from Serial No T2-291

## 3R OMEGA (220mm centres)

Assy No 70366A

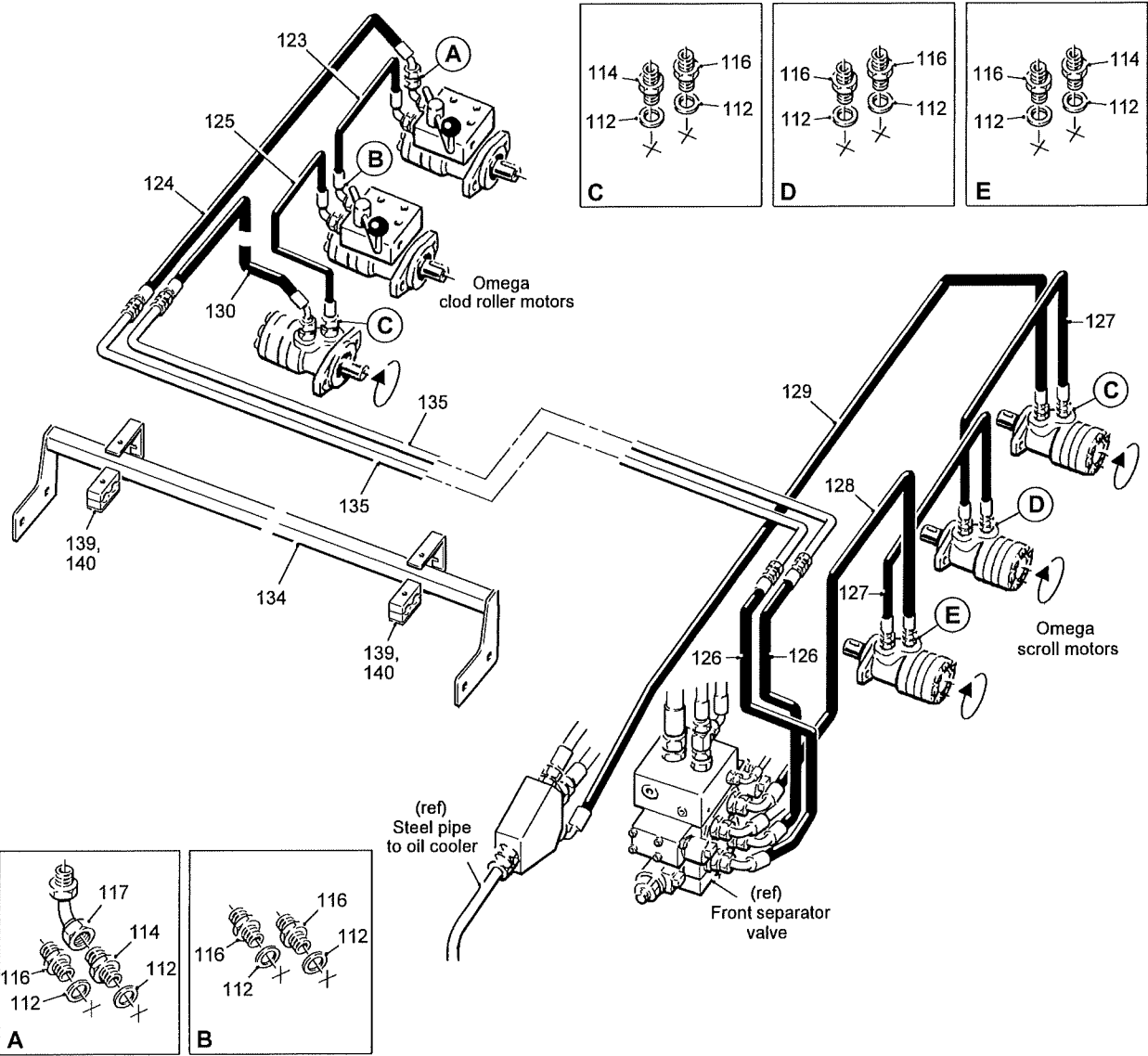


6.7a

T2XS SPARE PARTS

Machines from Serial No T2-291

3R OMEGA (220mm centres)  
Assy No 70366A



T2-SP435

# T2XS SPARE PARTS

6.7b

Machines from Serial No T2-291

3R OMEGA (220mm centres)

Assy No 70366A

| Item | Part No.      | Description                       | Qty. | Remarks                |
|------|---------------|-----------------------------------|------|------------------------|
| 1    | 22016010/020  | M10x20 CSK Socket Head Screw      | 24   | Was 33130/16 (2mm)     |
| 2    |               |                                   |      |                        |
| 3    | 32037/1       | Proximity Sensor                  | 2    |                        |
| 4    | 32037/2       | Sensor Cable (5m)                 | 1    |                        |
| 5    | 32037/4       | Sensor Cable (10m)                | 1    |                        |
| 6    | RPF200.050300 | Ø50 External Circlip (3mm)        | 9    |                        |
| 7    | 44563         | Hydraulic Motor                   | 3    |                        |
| 8    | RPH850.306210 | Hydraulic Motor                   | 3    |                        |
| 9    |               |                                   |      |                        |
| 10   | 55122         | Linear Sensor                     | 1    |                        |
| 11   | 56112         | Diverter Valve                    | 2    |                        |
| 12   |               |                                   |      |                        |
| 13   | 56679A        | Hydraulic Ram (60mm stroke)       | 1    |                        |
| 14   | 56690         | Ram Eye                           | 1    |                        |
| 15   | 59934C        | 6-Lip LH Cavity Scroll (X = 10mm) | 19   | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X = 6mm)  | 19   | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X = 10mm) | 19   |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X = 6mm)  | 19   |                        |
| 16   | 59935C        | 6-Lip RH Cavity Scroll (X = 10mm) | 11   | RH Solid Scroll 59935S |
|      | 59937C        | 6-Lip RH Cavity Scroll (X = 6mm)  | 11   | RH Solid Scroll 59937S |
|      | 64709         | 4-Lip RH Cavity Scroll (X = 10mm) | 11   |                        |
|      | 70008         | 4-Lip RH Cavity Scroll (X = 6mm)  | 11   |                        |
| 17   |               |                                   |      |                        |
| 18   |               |                                   |      |                        |
| 19   |               |                                   |      |                        |
| 20   | 59136A/1800   | Scroll Shaft                      | 3    |                        |
| 21   | 59692         | Bearing Boss (M10 angled bearing) | 3    |                        |
| 22   | 62648A        | LH Carrier Plate                  | 3    |                        |
| 23   | 62649A        | RH Carrier Plate                  | 3    |                        |
| 24   | 62280         | Clod Roller Plate LH              | 3    |                        |
| 25   | 59685         | Clod Roller Plate RH              | 3    |                        |
| 26   |               |                                   |      |                        |
| 27   | 64012         | Sensor Disc                       | 2    |                        |
| 28   |               |                                   |      |                        |
| 29   |               |                                   |      |                        |
| 30   |               |                                   |      |                        |
| 31   |               |                                   |      |                        |
| 32   | 59162         | Pivot Pin                         | 6    |                        |
| 33   | 59163         | Pivot Flange Bush                 | 6    |                        |
| 34   | 59164/1800    | Clod Roller Scraper               | 3    |                        |
| 35   | 59165/1800    | Clod Roller Lift Shaft            | 1    |                        |
| 36   | 59166         | Clod Roller Lift Arm              | 1    |                        |
| 37   | 59693         | Connecting Link (3 holes)         | 2    |                        |
| 38   | 59171A        | LH Link                           | 1    |                        |
| 39   | 59172A        | RH Link                           | 1    |                        |
| 40   | 59173         | Shoulder Bolt (short)             | 4    |                        |
| 41   | 59174         | Shoulder Bolt (long)              | 2    |                        |
| 42   | 59175         | Pivot Flange Bush                 | 12   |                        |
| 43   | 59176         | Tapped Boss (long)                | 2    |                        |
| 44   | 59177         | Tapped Boss (short)               | 2    |                        |
| 45   |               |                                   |      |                        |

6.7c

T2XS SPARE PARTS

Machines from Serial No T2-291

3R OMEGA (220mm centres)

Assy No 70366A

| Item | Part No.      | Description                      | Qty. | Remarks                               |
|------|---------------|----------------------------------|------|---------------------------------------|
| 46   | 62841/1800    | Ø60 Mild Steel Clod Roller       | 3    | Option                                |
|      | 62753/1800    | Ø60 Stainless Steel Clod Roller  | 3    | Option                                |
|      | 62864/1800    | Ø63 Rubber Clod Roller           | 3    | Option                                |
| 47   | 59529         | Motor Mount                      | 3    | Supersedes 59348<br>Supersedes 59348A |
| 48   | 59348S45      | Steel End Cap (Ø45 bore)         | 3    |                                       |
| 48a  | 59348S50      | Steel End Cap (Ø50 bore)         | 3    |                                       |
| 49   | 59928         | Motor Boss                       | 3    |                                       |
| 50   | 59352         | Carrier Plate Tie                | 6    |                                       |
| 51   | 59696D        | 3 Roller Omega Frame (Y = 220mm) | 1    |                                       |
| 52   |               |                                  |      |                                       |
| 53   |               |                                  |      |                                       |
| 54   | 62652         | Deflector Plate LH               | 3    |                                       |
| 55   | 62653         | Deflector Plate RH               | 3    |                                       |
| 56   | 62912         | Sensor Bracket                   | 1    |                                       |
| 57   | 64013         | Sensor Bracket                   | 1    |                                       |
| 58   | 59396         | Ø42 Exhaust Clamp                | 1    |                                       |
| 59   |               |                                  |      |                                       |
| 60   | 59398         | Ø42 Ram Body Bracket             | 1    |                                       |
| 61   | 59399         | Ø42 Ram Piston Bracket           | 1    |                                       |
| 62   |               |                                  |      |                                       |
| 63   |               |                                  |      |                                       |
| 64   |               |                                  |      |                                       |
| 65   | 60102RS       | Bearing                          | 6    |                                       |
| 66   |               |                                  |      |                                       |
| 67   | 22012016/140  | M16x140 Bolt                     | 6    |                                       |
| 68   | DW25131       | Compression Spring               | 6    |                                       |
| 69   |               |                                  |      |                                       |
| 70   | LFTC35A       | Bearing                          | 3    |                                       |
| 71   |               |                                  |      |                                       |
| 72   |               |                                  |      |                                       |
| 73   | RPC648.061001 | Grease Nipple 45°                | 5    |                                       |
| 74   |               |                                  |      |                                       |
| 75   |               |                                  |      |                                       |
| 76   |               |                                  |      |                                       |
| 77   |               |                                  |      |                                       |
| 78   |               |                                  |      |                                       |
| 79   |               |                                  |      |                                       |
| 80   |               |                                  |      |                                       |
| 81   |               |                                  |      |                                       |
| 82   | 60062RS       | Bearing                          | 6    | Was W0117 (1.75mm)                    |
| 83   | W0111         | Ø55 Internal Circlip             | 3    |                                       |
| 84   | RPF200.045250 | Ø45 External Circlip (2.5mm)     | 3    |                                       |
| 85   | W0161         | Ø80 Internal Circlip             | 6    |                                       |
| 86   |               |                                  |      |                                       |
| 87   |               |                                  |      |                                       |
| 88   |               |                                  |      |                                       |
| 89   |               |                                  |      |                                       |
| 90   | SS038025/032  | Steel Spacer                     | 3    |                                       |
| 91   | SS040011/003  | Steel Spacer                     | 3    |                                       |
| 92   |               |                                  |      |                                       |
| 93   |               |                                  |      |                                       |
| 94   |               |                                  |      |                                       |
| 95   |               |                                  |      |                                       |

# T2XS SPARE PARTS

6.7d

Machines from Serial No T2-291

3R OMEGA (220mm centres)

Assy No 70366A

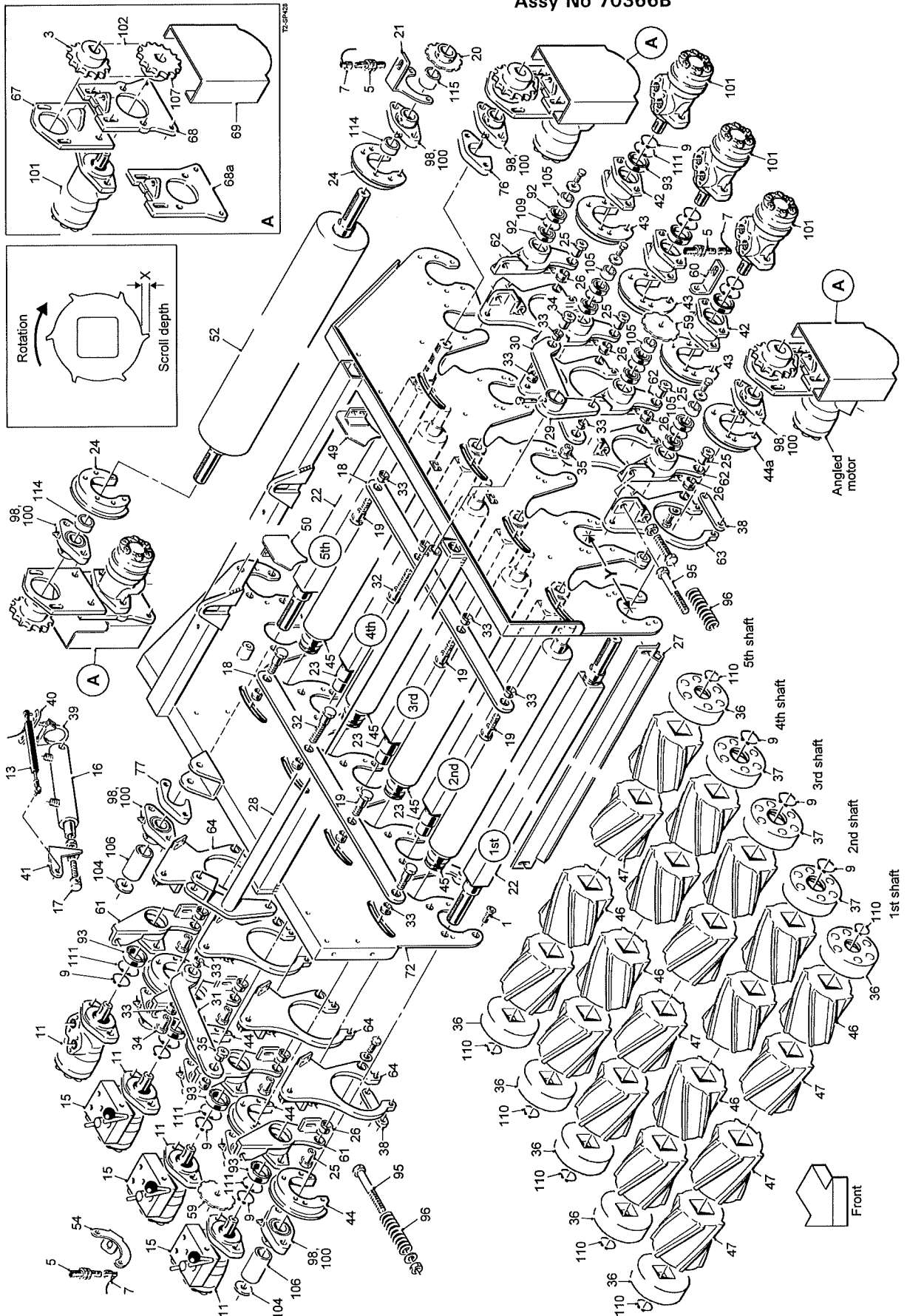
| Item | Part No.        | Description                      | Qty.   | Remarks |
|------|-----------------|----------------------------------|--------|---------|
| 96   |                 |                                  |        |         |
| 97   |                 |                                  |        |         |
| 98   |                 |                                  |        |         |
| 99   |                 |                                  |        |         |
| 100  |                 |                                  |        |         |
|      |                 | Hydraulic Components Consist Of: |        |         |
| 112  | 11124           | 1/2"BSP Dowty Seal               | 8      |         |
| 113  |                 |                                  |        |         |
| 114  | 11295           | 1/2"BSPx3/4"BSP M M Adaptor      | 4      |         |
| 115  |                 |                                  |        |         |
| 116  | 12315           | 1/2"BSP M M Adaptor              | 8      |         |
| 117  | 12350           | 3/4"BSP M F Swept 90°Adaptor     | 1      |         |
| 118  |                 |                                  |        |         |
| 119  | 44207           | M14x1/4"BSP M M Adaptor          | 2      |         |
| 120  | 44208           | M14 Dowty Seal                   | 2      |         |
| 121  |                 |                                  |        |         |
| 122  |                 |                                  |        |         |
| 123  | 60431           | 1/2"Hose Assembly (450mm)        | 1      |         |
| 124  | 60487           | 3/4"Hose Assembly (1150mm)       | 1      |         |
| 125  | 60490           | 1/2"Hose Assembly (500mm)        | 1      |         |
| 126  | 60516           | 3/4"Hose Assembly (1600mm)       | 2      |         |
| 127  | 60566           | 1/2"Hose Assembly (500mm)        | 2      |         |
| 128  | 60660           | 3/4"Hose Assembly (2200mm)       | 1      |         |
| 129  | 60778           | 3/4"Hose Assembly (2650mm)       | 1      |         |
| 130  | 60981           | 3/4"Hose Assembly (1050mm)       | 1      |         |
| 131  | 60994           | 1/4"Hose Assembly (1950mm)       | 2      |         |
| 132  |                 |                                  |        |         |
| 133  |                 |                                  |        |         |
| 134  | 70249           | Pipe Bracket                     | 1      |         |
| 135  | 70250           | Ø25 Steel Pipe Assembly          | 2      |         |
| 136  |                 |                                  |        |         |
| 137  |                 |                                  |        |         |
| 138  |                 |                                  |        |         |
| 139  | 2RPC654.300948/ | Pipe Clamp (25-25)               | 2 pair |         |
| 140  | 3RPC654.300948/ | Clamp Plate                      | 2      |         |



Machines from Serial No T2-291

**5R OMEGA (220mm centres)**

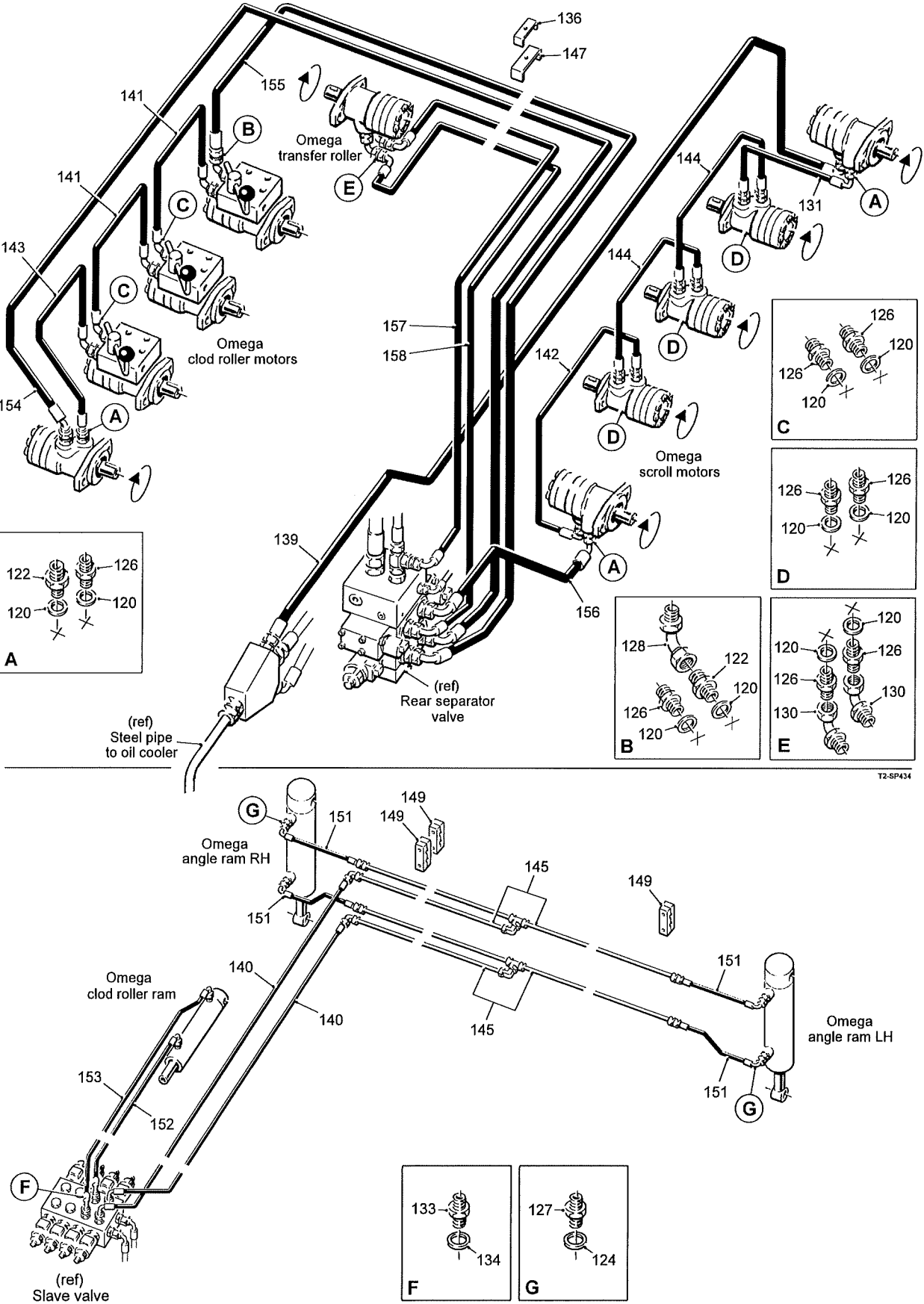
Assy No 70366B



Machines from Serial No T2-291

5R OMEGA (220mm centres)

Assy No 70366B



T2-SP434

# T2XS SPARE PARTS

6.8b

Machines from Serial No T2-291

5R OMEGA (220mm centres)

Assy No 70366B

| Item | Part No.      | Description                           | Qty. | Remarks                |
|------|---------------|---------------------------------------|------|------------------------|
| 1    | 22016010/020  | M10x20 CSK Socket Head Screw          | 40   |                        |
| 2    |               |                                       |      |                        |
| 3    | 11833         | 21T 3/4"Pitch Sprocket (Ø35 bore)     | 3    |                        |
| 4    |               |                                       |      |                        |
| 5    | 32037/1       | Proximity Sensor                      | 3    |                        |
| 6    |               |                                       |      |                        |
| 7    | 32037/4       | Sensor Cable (10m)                    | 3    |                        |
| 8    |               |                                       |      |                        |
| 9    | RPF200.050300 | Ø50 External Circlip (3mm)            | 10   | Was 33130/16 (2mm)     |
| 10   |               |                                       |      |                        |
| 11   | 44563         | Hydraulic Motor                       | 4    |                        |
| 12   |               |                                       |      |                        |
| 13   | 55122         | Linear Sensor                         | 1    |                        |
| 14   |               |                                       |      |                        |
| 15   | 56112         | Diverter Valve                        | 3    |                        |
| 16   | 56679A        | Hydraulic Ram                         | 1    |                        |
| 17   | 56690         | Ram Eye                               | 1    |                        |
| 18   | 59694         | Connecting Link (220mm centres)       | 2    |                        |
| 19   | 59173         | Shoulder Bolt (short)                 | 6    |                        |
| 20   | 59277         | Sensor Disc                           | 1    |                        |
| 21   | 59479B        | Sensor Bracket                        | 1    |                        |
| 22   | 59136/1800    | Scroll Shaft (1st & 5th)              | 2    |                        |
| 23   | 59136A/1800   | Scroll Shaft (2nd, 3rd & 4th)         | 3    |                        |
| 24   | 59143         | Bearing Boss (M10 horizontal bearing) | 2    |                        |
| 25   | 59162         | Pivot Pin                             | 8    |                        |
| 26   | 59163         | Pivot Flange Bush                     | 8    |                        |
| 27   | 59164/1800    | Clod Roller Scraper                   | 4    |                        |
| 28   | 59165/1800    | Clod Roller Lift Shaft                | 1    |                        |
| 29   | 59166         | Clod Roller Lift Arm                  | 1    |                        |
| 30   | 59921         | Link LH                               | 1    |                        |
| 31   | 59922         | Link RH                               | 1    |                        |
| 32   | 59174         | Shoulder Bolt (long)                  | 2    |                        |
| 33   | 59175         | Pivot Flange Bush                     | 14   |                        |
| 34   | 59176         | Tapped Boss (long)                    | 2    |                        |
| 35   | 59177         | Tapped Boss (short)                   | 2    |                        |
| 36   | 59348S45      | Steel End Cap (Ø45 bore)              | 7    | Supersedes 59348       |
| 37   | 59348S50      | Steel End Cap (Ø50 bore)              | 3    | Supersedes 59348A      |
| 38   | 59352         | Carrier Plate Tie                     | 8    |                        |
| 39   | 59396         | Ø42 Exhaust Clamp                     | 1    |                        |
| 40   | 59398         | Ø42 Ram Body Bracket                  | 1    |                        |
| 41   | 59399         | Ø42 Ram Piston Bracket                | 1    |                        |
| 42   | 59529         | Motor Mount                           | 3    |                        |
| 43   | 59928         | Bearing Boss (M12 horizontal bearing) | 3    |                        |
| 44   | 59692         | Bearing Boss (M10 angled bearing)     | 4    |                        |
| 44a  | 59692A        | Bearing Boss (M10 angled bearing)     | 1    |                        |
| 45   | 62841/1800    | Ø60 Mild Steel Clod Roller            | 4    | Option                 |
|      | 62753/1800    | Ø60 Stainless Steel Clod Roller       | 4    | Option                 |
|      | 62864/1800    | Ø63 Rubber Clod Roller                | 4    | Option                 |
| 46   | 59934C        | 6-Lip LH Cavity Scroll (X=10mm)       | 25   | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X=6mm)        | 25   | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X=10mm)       | 25   |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X=6mm)        | 25   |                        |

Machines from Serial No T2-291

5R OMEGA (220mm centres)

Assy No 70366B

| Item | Part No. | Description                       | Qty. | Remarks                                          |
|------|----------|-----------------------------------|------|--------------------------------------------------|
| 47   | 59935C   | 6-Lip RH Cavity Scroll (X = 10mm) | 25   | RH Solid Scroll 59935S<br>RH Solid Scroll 59937S |
|      | 59937C   | 6-Lip RH Cavity Scroll (X = 6mm)  | 25   |                                                  |
|      | 64709    | 4-Lip RH Cavity Scroll (X = 10mm) | 25   |                                                  |
|      | 70008    | 4-Lip RH Cavity Scroll (X = 6mm)  | 25   |                                                  |
| 48   |          |                                   |      |                                                  |
| 49   | 62652    | Deflector Plate LH (short)        | 4    |                                                  |
| 50   | 62653    | Deflector Plate RH (short)        | 4    |                                                  |
| 51   |          |                                   |      |                                                  |
| 52   | 59848C   | Transfer Roller                   | 1    |                                                  |
| 53   |          |                                   |      |                                                  |
| 54   | 62912    | Sensor Bracket                    | 1    |                                                  |
| 55   |          |                                   |      |                                                  |
| 56   |          |                                   |      |                                                  |
| 57   |          |                                   |      |                                                  |
| 58   |          |                                   |      |                                                  |
| 59   | 64012    | Sensor Disc                       | 2    |                                                  |
| 60   | 64013    | Sensor Bracket                    | 1    |                                                  |
| 61   | 59685    | Clod Roller Plate RH              | 4    |                                                  |
| 62   | 62280    | Clod Roller Plate LH              | 4    |                                                  |
| 63   | 62648A   | Carrier Plate LH                  | 4    |                                                  |
| 64   | 62649A   | Carrier Plate RH                  | 4    |                                                  |
| 65   |          |                                   |      |                                                  |
| 66   |          |                                   |      |                                                  |
| 67   | 64420    | Drop-down Plate                   | 3    |                                                  |
| 68   | 64458    | Motor Plate (horizontal motor)    | 2    |                                                  |
| 68a  | 64458B   | Motor Plate (angled motor)        | 1    |                                                  |
| 69   | 64459    | Drive Guard                       | 3    |                                                  |
| 70   |          |                                   |      |                                                  |
| 71   |          |                                   |      |                                                  |
| 72   | 64470A   | 5 Roller Omega Frame (Y = 220mm)  | 1    |                                                  |
| 73   |          |                                   |      |                                                  |
| 74   |          |                                   |      |                                                  |
| 75   |          |                                   |      |                                                  |
| 76   | 70349    | Bearing Spacer LH                 | 1    |                                                  |
| 77   | 70350    | Bearing Spacer RH                 | 1    |                                                  |
| 78   |          |                                   |      |                                                  |
| 79   |          |                                   |      |                                                  |
| 80   |          |                                   |      |                                                  |
| 81   |          |                                   |      |                                                  |
| 82   |          |                                   |      |                                                  |
| 83   |          |                                   |      |                                                  |
| 84   |          |                                   |      |                                                  |
| 85   |          |                                   |      |                                                  |
| 86   |          |                                   |      |                                                  |
| 87   |          |                                   |      |                                                  |
| 88   |          |                                   |      |                                                  |
| 89   |          |                                   |      |                                                  |
| 90   |          |                                   |      |                                                  |
| 91   |          |                                   |      |                                                  |
| 92   | 60062RS  | Bearing                           | 8    |                                                  |
| 93   | 60102RS  | Bearing                           | 8    |                                                  |
| 94   |          |                                   |      |                                                  |

T2XS SPARE PARTS

6.8d

Machines from Serial No T2-291

5R OMEGA (220mm centres) Assy No 70366B

| Item | Part No.      | Description                             | Qty. | Remarks            |
|------|---------------|-----------------------------------------|------|--------------------|
| 95   | 22012016/140  | M16x140 Bolt                            | 8    | Was W0117 (1.75mm) |
| 96   | DW25131       | Compression Spring                      | 8    |                    |
| 97   |               |                                         |      |                    |
| 98   | LFTC35A       | Bearing                                 | 9    |                    |
| 99   |               |                                         |      |                    |
| 100  | RPC648.061001 | M6 Grease Nipple 45°                    | 8    |                    |
| 101  | RPH850.306210 | Hydraulic Motor                         | 6    |                    |
| 102  | RPT732.620050 | 3/4"Pitch Drive Chain                   | 3    |                    |
| 103  |               |                                         |      |                    |
| 104  | SS040011/003  | Steel Spacer                            | 4    |                    |
| 105  | SS038025/032  | Steel Spacer                            | 8    |                    |
| 106  | SS0042036/082 | Steel Spacer                            | 2    |                    |
| 107  | TBMW107       | 21T 3/4"Pitch Sprocket (Ø25 bore)       | 3    |                    |
| 108  |               |                                         |      |                    |
| 109  | W0111         | Ø55 Internal Circlip                    | 4    |                    |
| 110  | RPF200.045250 | Ø45 External Circlip (2.5mm)            | 7    |                    |
| 111  | W0161         | Ø80 Internal Circlip                    | 7    |                    |
| 112  |               |                                         |      |                    |
| 113  |               |                                         |      |                    |
| 114  | SS042036/018  | Steel Spacer                            | 2    |                    |
| 115  | SS042036/040  | Steel Spacer                            | 1    |                    |
|      |               |                                         |      |                    |
|      |               | <b>Hydraulic Components Consist Of:</b> |      |                    |
| 120  | 11124         | 1/2"BSP Dowty Seal                      | 16   |                    |
| 121  |               |                                         |      |                    |
| 122  | 11295         | 1/2"BSPx3/4"BSP M M Adaptor             | 4    |                    |
| 123  |               |                                         |      |                    |
| 124  | 11337         | 1/4"BSP Dowty Seal                      | 4    |                    |
| 125  |               |                                         |      |                    |
| 126  | 12315         | 1/2"BSP M M Adaptor                     | 16   |                    |
| 127  | 12316         | 1/4"BSP M M Adaptor                     | 4    |                    |
| 128  | 12350         | 3/4"BSP M F Swept 90°Adaptor            | 1    |                    |
| 129  |               |                                         |      |                    |
| 130  | 26086         | 1/2"BSP M F Swept 90°Adaptor            | 2    |                    |
| 131  | 27442         | 1/2"Hose Assembly (900mm)               | 1    |                    |
| 132  |               |                                         |      |                    |
| 133  | 44207         | M14x1/4"BSP M M Adaptor                 | 4    |                    |
| 134  | 44208         | M14 Dowty Seal                          | 4    |                    |
| 135  |               |                                         |      |                    |
| 136  | 59295         | Pipe Clamp (1/2"-1/2")                  | 3    |                    |
| 137  |               |                                         |      |                    |
| 138  |               |                                         |      |                    |
| 139  | 60034         | 3/4"Hose Assembly (4200mm)              | 1    |                    |
| 140  | 60231         | 1/4"Hose Assembly (3700mm)              | 2    |                    |
| 141  | 60431         | 1/2"Hose Assembly (450mm)               | 2    |                    |
| 142  | 60485         | 1/2"Hose Assembly (1400mm)              | 1    |                    |
| 143  | 60490         | 1/2"Hose Assembly (500mm)               | 1    |                    |
| 144  | 60566         | 1/2"Hose Assembly (500mm)               | 2    |                    |
| 145  | 60959         | Ø10 Steel Pipe Assembly                 | 2    |                    |
| 146  |               |                                         |      |                    |
| 147  | 62966         | Pipe Clamp (3/4"-3/4")                  | 3    |                    |

Machines from Serial No T2-291

5R OMEGA (220mm centres)

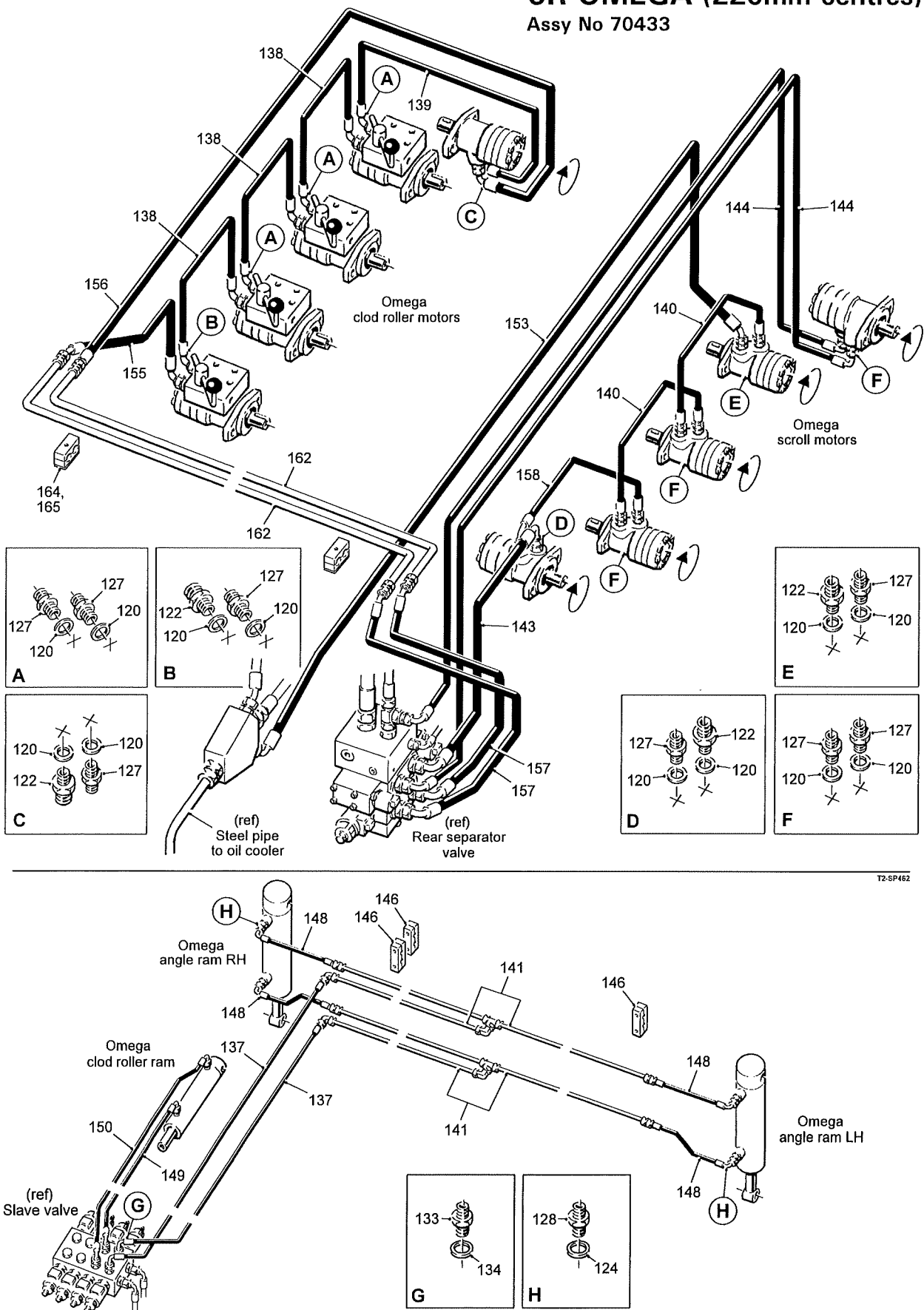
Assy No 70366B

| Item | Part No. | Description               | Qty. | Remarks |
|------|----------|---------------------------|------|---------|
| 148  | 64996    | Pipe Clamp (10-10)        | 3    |         |
| 149  |          |                           |      |         |
| 150  | 71099    | 1/4"Hose Assembly (365mm) | 4    |         |
| 151  |          |                           |      |         |
| 152  |          |                           |      |         |
| 153  |          |                           |      |         |
| 154  |          |                           |      |         |
| 155  |          |                           |      |         |
| 156  |          |                           |      |         |
| 157  |          |                           |      |         |
| 158  |          |                           |      |         |
|      |          |                           |      |         |



Serial No T2-292

6R OMEGA (220mm centres)  
Assy No 70433



T2-SP462

# T2XS SPARE PARTS

6.9b

Serial No T2-292

6R OMEGA (220mm centres)

Assy No 70433

| Item | Part No.      | Description                           | Qty. | Remarks                |
|------|---------------|---------------------------------------|------|------------------------|
| 1    | 22016010/020  | M10x20 CSK Socket Head Screw          | 48   |                        |
| 2    |               |                                       |      |                        |
| 3    | 11833         | 21T 3/4"Pitch Sprocket (Ø35 bore)     | 1    |                        |
| 4    | 27135         | 17T 3/4"Pitch Sprocket (Ø25 bore)     | 2    |                        |
| 5    | 32037/1       | Proximity Sensor                      | 2    |                        |
| 6    |               |                                       |      |                        |
| 7    | 32037/4       | Sensor Cable (10m)                    | 2    |                        |
| 8    |               |                                       |      |                        |
| 9    | RPF200.050300 | Ø50 External Circlip (3mm)            | 13   |                        |
| 10   |               |                                       |      |                        |
| 11   | 44563         | Hydraulic Motor                       | 5    |                        |
| 12   |               |                                       |      |                        |
| 13   | 55122         | Linear Sensor                         | 1    |                        |
| 14   | 64872         | Linear Sensor                         | 1    |                        |
| 15   | 56112         | Diverter Valve                        | 4    |                        |
| 16   | 56679A        | Hydraulic Ram                         | 1    |                        |
| 17   | 56690         | Ram Eye                               | 1    |                        |
| 18   | 62281         | Connecting Link (5 hole)              | 2    |                        |
| 19   | 59173         | Shoulder Bolt (short)                 | 6    |                        |
| 20   | 56814         | Drop-down Plate                       | 1    |                        |
| 21   |               |                                       |      |                        |
| 22   | 59136/1800    | Scroll Shaft (5th & 6th)              | 2    |                        |
| 23   | 59136A/1800   | Scroll Shaft (1st, 2nd, 3rd & 4th)    | 4    |                        |
| 24   | 59143         | Bearing Boss (M10 horizontal bearing) | 1    |                        |
| 25   | 59162         | Pivot Pin                             | 10   |                        |
| 26   | 59163         | Pivot Flange Bush                     | 10   |                        |
| 27   | 59164/1800    | Clod Roller Scraper                   | 5    |                        |
| 28   | 59165/1800    | Clod Roller Lift Shaft                | 1    |                        |
| 29   | 59166         | Clod Roller Lift Arm                  | 1    |                        |
| 30   | 59921         | Link LH                               | 1    |                        |
| 31   | 59922         | Link RH                               | 1    |                        |
| 32   | 59174         | Shoulder Bolt (long)                  | 2    |                        |
| 33   | 59175         | Pivot Flange Bush                     | 16   |                        |
| 34   | 59176         | Tapped Boss (long)                    | 2    |                        |
| 35   | 59177         | Tapped Boss (short)                   | 2    |                        |
| 36   | 59348S45      | Steel End Cap (Ø45 bore)              | 8    |                        |
| 37   | 59348S50      | Steel End Cap (Ø50 bore)              | 4    |                        |
| 38   | 59352         | Carrier Plate Tie                     | 10   |                        |
| 39   | 59396         | Ø42 Exhaust Clamp                     | 1    |                        |
| 40   | 59398         | Ø42 Ram Body Bracket                  | 1    |                        |
| 41   | 59399         | Ø42 Ram Piston Bracket                | 1    |                        |
| 42   | 59529         | Motor Mount                           | 3    |                        |
| 43   | 59928         | Bearing Boss (M12 angled bearing)     | 4    |                        |
| 44   | 59692         | Bearing Boss (M10 angled bearing)     | 7    |                        |
| 45   | 62841/1800    | Ø60 Mild Steel Clod Roller            | 5    | Option                 |
|      | 62753/1800    | Ø60 Stainless Steel Clod Roller       | 5    | Option                 |
|      | 62864/1800    | Ø63 Rubber Clod Roller                | 5    | Option                 |
| 46   | 59934C        | 6-Lip LH Cavity Scroll (X = 10mm)     | 30   | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X = 6mm)      | 30   | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X = 10mm)     | 30   |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X = 6mm)      | 30   |                        |

## 6.9c

## T2XS SPARE PARTS

Serial No T2-292

6R OMEGA (220mm centres)

Assy No 70433

| Item | Part No. | Description                       | Qty. | Remarks                |
|------|----------|-----------------------------------|------|------------------------|
| 47   | 59935C   | 6-Lip RH Cavity Scroll (X = 10mm) | 30   | RH Solid Scroll 59935S |
|      | 59937C   | 6-Lip RH Cavity Scroll (X = 6mm)  | 30   | RH Solid Scroll 59937S |
|      | 64709    | 4-Lip RH Cavity Scroll (X = 10mm) | 30   |                        |
|      | 70008    | 4-Lip RH Cavity Scroll (X = 6mm)  | 30   |                        |
| 48   |          |                                   |      |                        |
| 49   | 62652    | Deflector Plate LH (short)        | 5    |                        |
| 50   | 62653    | Deflector Plate RH (short)        | 5    |                        |
| 51   |          |                                   |      |                        |
| 52   |          |                                   |      |                        |
| 53   |          |                                   |      |                        |
| 54   | 62912    | Sensor Bracket                    | 1    |                        |
| 55   | 70413    | Braring Housing                   | 1    |                        |
| 56   | 70414    | Roller Table to Omega Link RH     | 1    |                        |
| 57   | 70423    | Roller Table to Omega Link LH     | 1    |                        |
| 58   |          |                                   |      |                        |
| 59   | 64012    | Sensor Disc                       | 2    |                        |
| 60   | 64013    | Sensor Bracket                    | 1    |                        |
| 61   | 62280    | Clod Roller Plate RH              | 5    |                        |
| 62   | 59685    | Clod Roller Plate LH              | 5    |                        |
| 63   | 62648A   | Carrier Plate LH                  | 4    |                        |
| 63a  | 62648    | Carrier Plate LH (1st shaft)      | 1    |                        |
| 64   | 62649A   | Carrier Plate RH                  | 4    |                        |
| 64a  | 62649    | Carrier Plate RH (1st shaft)      | 1    |                        |
| 65   | 64249A   | Ram Bracket                       | 1    |                        |
| 66   | 64250A   | Ram Bracket                       | 1    |                        |
| 67   | 64420    | Drop-down Plate                   | 1    |                        |
| 68   | 64458    | Motor Plate                       | 2    |                        |
| 69   | 70431    | Drive Guard                       | 1    |                        |
| 70   | 64967    | Motor Mount                       | 1    |                        |
| 70a  | 64968    | Motor Mount Plate                 | 1    |                        |
| 71   | 64825    | Hydraulic Ram (stroke 90mm)       | 2    |                        |
| 72   | 70422    | 6 Roller Omega Frame (Y = 220mm)  | 1    |                        |
| 73   | 70426    | Clamp Strip                       | 2    |                        |
| 74   | 64845    | Omega Mounting LH                 | 1    |                        |
| 75   | 64846    | Omega Mounting RH                 | 1    |                        |
| 76   | 64849    | Clamp Plate                       | 4    |                        |
| 77   | 70425    | Rubber Deflector                  | 2    |                        |
| 78   | 70427    | Stainless Panel LH                | 1    |                        |
| 79   | 70428    | Stainless Panel RH                | 1    |                        |
| 80   | 70358A   | Step-up Motor Mounting Plate      | 1    |                        |
| 81   | 70090    | Pivot Boss (with removal thread)  | 2    |                        |
| 82   | 70360A   | Step-up Motor Mounting Bracket    | 1    |                        |
| 83   | 70361    | Spigot Shaft                      | 1    |                        |
| 84   | 70338    | Hydraulic Motor (short)           | 1    |                        |
| 85   | 70345    | Pin Locking Plate                 | 4    |                        |
| 86   | 70346    | Top Pin                           | 2    |                        |
| 87   | 70347    | Bottom Pin                        | 2    |                        |
| 88   | 70429    | 21T 3/4"Pitch Double Sprocket     | 1    |                        |
| 89   | 70430    | Jockey Roller Mounting Bracket    | 1    |                        |
| 90   | 70362    | Motor Dirt Shield                 | 1    |                        |
| 91   | 63052RS  | Bearing                           | 1    |                        |

# T2XS SPARE PARTS

6.9d

Serial No T2-292

6R OMEGA (220mm centres)

Assy No 70433

| Item | Part No.        | Description                             | Qty. | Remarks |
|------|-----------------|-----------------------------------------|------|---------|
| 92   | 60062RS         | Bearing                                 | 10   |         |
| 93   | 60102RS         | Bearing                                 | 9    |         |
| 94   | 60072RS         | Bearing                                 | 1    |         |
| 95   | 22012016/140    | M16x140 Bolt                            | 10   |         |
| 96   | DW25131         | Compression Spring                      | 10   |         |
| 97   |                 |                                         |      |         |
| 98   | LFTC35A         | Bearing                                 | 8    |         |
| 99   | RPT732.620034   | 3/4"Pitch Drive Chain                   | 1    |         |
| 100  | RPC648.061001   | M6 Grease Nipple 45°                    | 10   |         |
| 101  | RPH850.306210   | Hydraulic Motor                         | 4    |         |
| 101a | RPH850.306210RP | Hydraulic Motor (rear port)             | 1    |         |
| 102  | RPT732.620050   | 3/4"Pitch Drive Chain                   | 2    |         |
| 103  | SS045013/006    | Steel Spacer                            | 2    |         |
| 104  | SS040011/003    | Steel Spacer                            | 4    |         |
| 105  | SS038025/032    | Steel Spacer                            | 5    |         |
| 106  | SS042036/082    | Steel Spacer                            | 2    |         |
| 107  | TBMW107         | 21T 3/4"Pitch Sprocket (Ø25 bore)       | 1    |         |
| 108  | RPS906          | Jockey Roller                           | 1    |         |
| 109  | W0111           | Ø55 Internal Circlip                    | 5    |         |
| 110  | RPF200.045250   | Ø45 External Circlip (2.5mm)            | 8    |         |
| 111  | W0161           | Ø80 Internal Circlip                    | 9    |         |
| 112  | W0168           | Ø62 Internal Circlip                    | 1    |         |
| 113  | SS040026/014    | Steel Spacer                            | 1    |         |
| 114  | 22052012        | M12 Spring Washer                       | 2    |         |
| 115  | 22012012/090    | M12x90 Bolt                             | 2    |         |
| 116  |                 |                                         |      |         |
| 117  | PS871/63        | 3/4"Pitch Drive Chain                   | 1    |         |
| 118  | RPF200.085300   | Ø85 External Circlip                    | 1    |         |
| 119  | RPM182.306832   | 15T 3/4"Pitch Sprocket (Ø25 bore)       | 2    |         |
|      |                 | <b>Hydraulic Components Consist Of:</b> |      |         |
| 120  | 11124           | 1/2"BSP Dowty Seal                      | 20   |         |
| 121  |                 |                                         |      |         |
| 122  | 11295           | 1/2"BSPx3/4"BSP M M Adaptor             | 4    |         |
| 123  |                 |                                         |      |         |
| 124  | 11337           | 1/4"BSP Dowty Seal                      | 4    |         |
| 125  |                 |                                         |      |         |
| 126  |                 |                                         |      |         |
| 127  | 12315           | 1/2"BSP M M Adaptor                     | 16   |         |
| 128  | 12316           | 1/4"BSP M M Adaptor                     | 4    |         |
| 129  |                 |                                         |      |         |
| 130  |                 |                                         |      |         |
| 131  |                 |                                         |      |         |
| 132  |                 |                                         |      |         |
| 133  | 44207           | M14x1/4"BSP M M Adaptor                 | 4    |         |
| 134  | 44208           | M14 Dowty Seal                          | 4    |         |
| 135  |                 |                                         |      |         |
| 136  |                 |                                         |      |         |
| 137  | 60231           | 1/4"Hose Assembly (3700mm)              | 2    |         |
| 138  | 60431           | 1/2"Hose Assembly (450mm)               | 3    |         |
| 139  | 71167           | 1/2"Hose Assembly (1250mm)              | 1    |         |
| 140  | 60566           | 1/2"Hose Assembly (500mm)               | 2    |         |
| 141  | 60959           | Ø10 Steel Pipe Assembly                 | 2    |         |
| 142  |                 |                                         |      |         |

### 6.9e

## T2XS SPARE PARTS

Serial No T2-292

## 6R OMEGA (220mm centres)

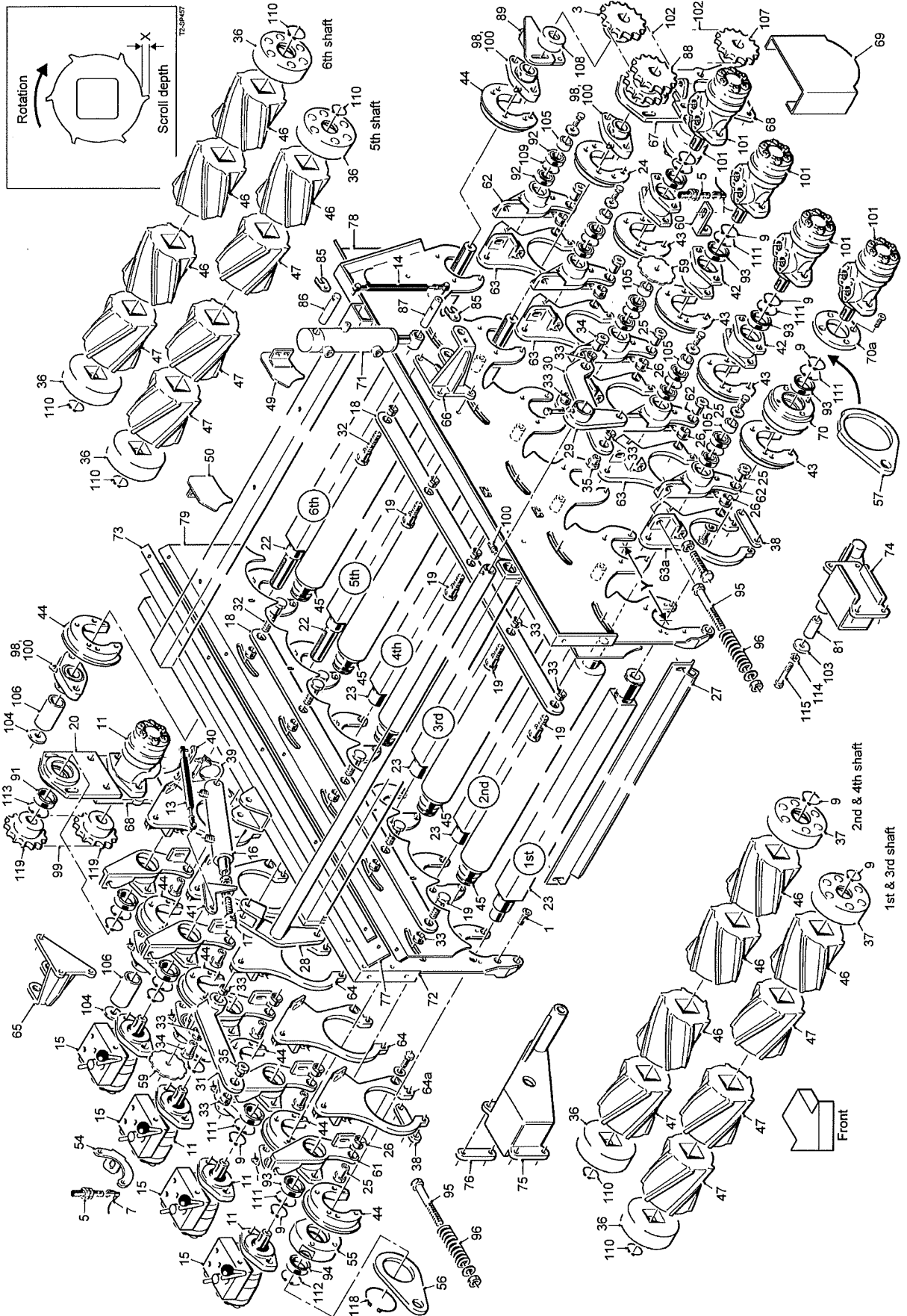
**Assy No 70433**

| Item | Part No.        | Description                | Qty.   | Remarks |
|------|-----------------|----------------------------|--------|---------|
| 143  | 71164           | 3/4"Hose Assembly (2500mm) | 1      |         |
| 144  | 71165           | 1/2"Hose Assembly (4050mm) | 2      |         |
| 145  |                 |                            |        |         |
| 146  | 64996           | Pipe Clamp (10-10)         | 3      |         |
| 147  |                 |                            |        |         |
| 148  | 71099           | 1/4"Hose Assembly (365mm)  | 4      |         |
| 149  | 71100           | 1/4"Hose Assembly (2800mm) | 1      |         |
| 150  | 71101           | 1/4"Hose Assembly (2900mm) | 1      |         |
| 151  |                 |                            |        |         |
| 152  |                 |                            |        |         |
| 153  | 46925           | 3/4"Hose Assembly (3700mm) | 1      |         |
| 154  |                 |                            |        |         |
| 155  | 71126           | 3/4"Hose Assembly (850mm)  | 1      |         |
| 156  | 52310           | 3/4"Hose Assembly (1500mm) | 1      |         |
| 157  | 71128           | 3/4"Hose Assembly (2300mm) | 2      |         |
| 158  | 71166           | 3/4"Hose Assembly (800mm)  | 1      |         |
| 159  |                 |                            |        |         |
| 160  |                 |                            |        |         |
| 161  |                 |                            |        |         |
| 162  | 70250           | Ø25 Steel Pipe Assembly    | 2      |         |
| 163  |                 |                            |        |         |
| 164  | RPC654.300948/2 | Pipe Clamp (25-25)         | 2 pair |         |
| 165  | RPC654.300948/3 | Clamp Plate                | 2      |         |

Machines from Serial No T2-293

**6R OMEGA (220mm centres)**

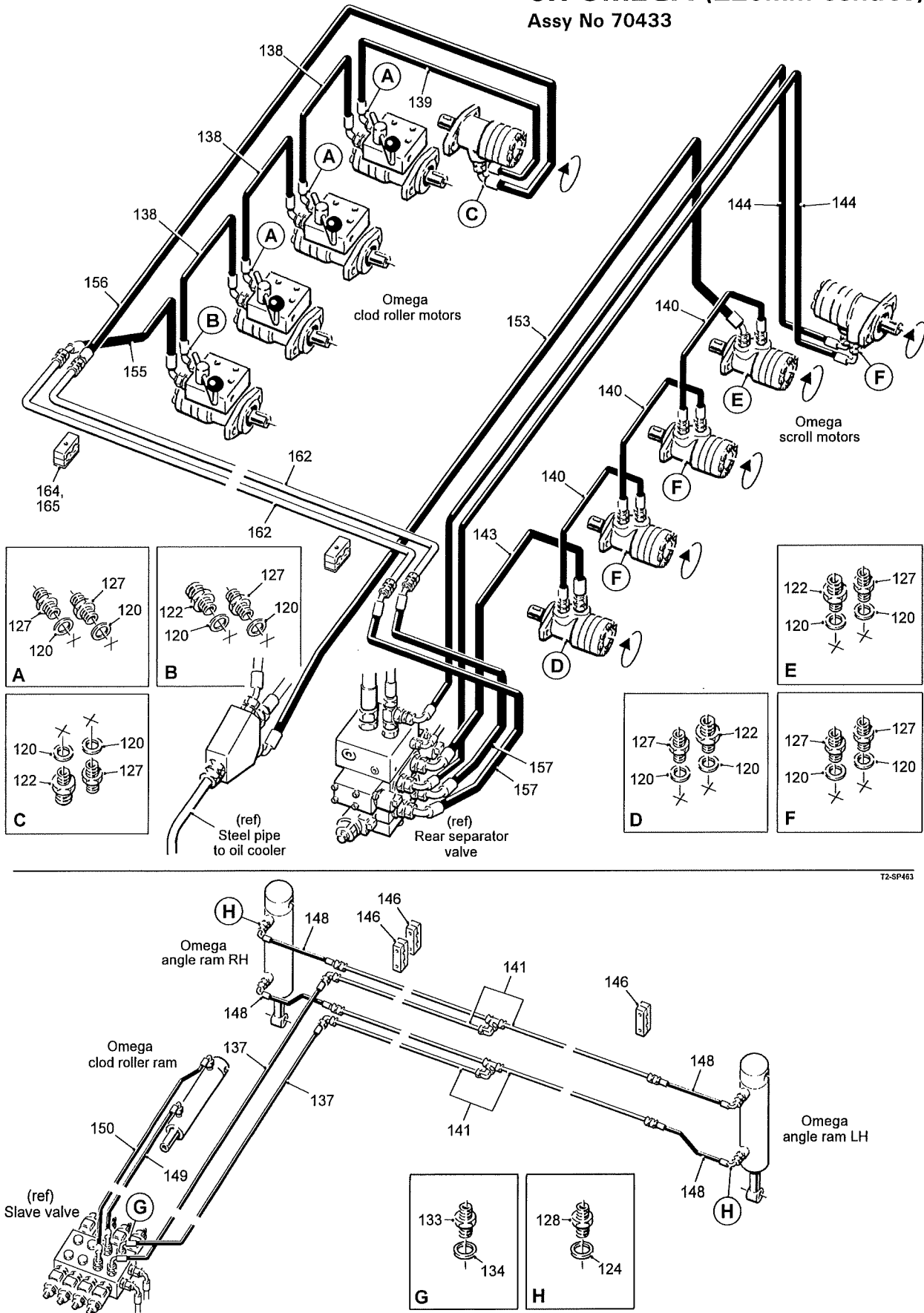
Assy No 70433



Machines from Serial No T2-293

6R OMEGA (220mm centres)

Assy No 70433



T2-SP463

**T2XS SPARE PARTS****6.9b**

Machines from Serial No T2-293

**6R OMEGA (220mm centres)****Assy No 70433**

| Item | Part No.      | Description                           | Qty. | Remarks                |
|------|---------------|---------------------------------------|------|------------------------|
| 1    | 22016010/020  | M10x20 CSK Socket Head Screw          | 48   |                        |
| 2    |               |                                       |      |                        |
| 3    | 11833         | 21T 3/4"Pitch Sprocket (Ø35 bore)     | 1    |                        |
| 4    |               |                                       |      |                        |
| 5    | 32037/1       | Proximity Sensor                      | 2    |                        |
| 6    |               |                                       |      |                        |
| 7    | 32037/4       | Sensor Cable (10m)                    | 2    |                        |
| 8    |               |                                       |      |                        |
| 9    | RPF200.050300 | Ø50 External Circlip (3mm)            | 13   |                        |
| 10   |               |                                       |      |                        |
| 11   | 44563         | Hydraulic Motor                       | 5    |                        |
| 12   |               |                                       |      |                        |
| 13   | 55122         | Linear Sensor                         | 1    |                        |
| 14   | 64872         | Linear Sensor                         | 1    |                        |
| 15   | 56112         | Diverter Valve                        | 4    |                        |
| 16   | 56679A        | Hydraulic Ram                         | 1    |                        |
| 17   | 56690         | Ram Eye                               | 1    |                        |
| 18   | 62281         | Connecting Link (5 hole)              | 2    |                        |
| 19   | 59173         | Shoulder Bolt (short)                 | 6    |                        |
| 20   | 56814         | Drop-down Plate                       | 1    |                        |
| 21   |               |                                       |      |                        |
| 22   | 59136/1800    | Scroll Shaft (5th & 6th)              | 2    |                        |
| 23   | 59136A/1800   | Scroll Shaft (1st, 2nd, 3rd & 4th)    | 4    |                        |
| 24   | 59143         | Bearing Boss (M10 horizontal bearing) | 1    |                        |
| 25   | 59162         | Pivot Pin                             | 10   |                        |
| 26   | 59163         | Pivot Flange Bush                     | 10   |                        |
| 27   | 59164/1800    | Clod Roller Scraper                   | 5    |                        |
| 28   | 59165/1800    | Clod Roller Lift Shaft                | 1    |                        |
| 29   | 59166         | Clod Roller Lift Arm                  | 1    |                        |
| 30   | 59921         | Link LH                               | 1    |                        |
| 31   | 59922         | Link RH                               | 1    |                        |
| 32   | 59174         | Shoulder Bolt (long)                  | 2    |                        |
| 33   | 59175         | Pivot Flange Bush                     | 16   |                        |
| 34   | 59176         | Tapped Boss (long)                    | 2    |                        |
| 35   | 59177         | Tapped Boss (short)                   | 2    |                        |
| 36   | 59348S45      | Steel End Cap (Ø45 bore)              | 8    |                        |
| 37   | 59348S50      | Steel End Cap (Ø50 bore)              | 4    |                        |
| 38   | 59352         | Carrier Plate Tie                     | 10   |                        |
| 39   | 59396         | Ø42 Exhaust Clamp                     | 1    |                        |
| 40   | 59398         | Ø42 Ram Body Bracket                  | 1    |                        |
| 41   | 59399         | Ø42 Ram Piston Bracket                | 1    |                        |
| 42   | 59529         | Motor Mount                           | 3    |                        |
| 43   | 59928         | Bearing Boss (M12 angled bearing)     | 4    |                        |
| 44   | 59692         | Bearing Boss (M10 angled bearing)     | 7    |                        |
| 45   | 62841/1800    | Ø60 Mild Steel Clod Roller            | 5    | Option                 |
|      | 62753/1800    | Ø60 Stainless Steel Clod Roller       | 5    | Option                 |
|      | 62864/1800    | Ø63 Rubber Clod Roller                | 5    | Option                 |
| 46   | 59934C        | 6-Lip LH Cavity Scroll (X = 10mm)     | 30   | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X = 6mm)      | 30   | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X = 10mm)     | 30   |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X = 6mm)      | 30   |                        |

# 6.9c

# T2XS SPARE PARTS

Machines from Serial No T2-293

6R OMEGA (220mm centres)

Assy No 70433

| Item | Part No. | Description                       | Qty. | Remarks                                          |
|------|----------|-----------------------------------|------|--------------------------------------------------|
| 47   | 59935C   | 6-Lip RH Cavity Scroll (X = 10mm) | 30   | RH Solid Scroll 59935S<br>RH Solid Scroll 59937S |
|      | 59937C   | 6-Lip RH Cavity Scroll (X = 6mm)  | 30   |                                                  |
|      | 64709    | 4-Lip RH Cavity Scroll (X = 10mm) | 30   |                                                  |
|      | 70008    | 4-Lip RH Cavity Scroll (X = 6mm)  | 30   |                                                  |
| 48   |          |                                   |      |                                                  |
| 49   | 62652    | Deflector Plate LH (short)        | 5    |                                                  |
| 50   | 62653    | Deflector Plate RH (short)        | 5    |                                                  |
| 51   |          |                                   |      |                                                  |
| 52   |          |                                   |      |                                                  |
| 53   |          |                                   |      |                                                  |
| 54   | 62912    | Sensor Bracket                    | 1    |                                                  |
| 55   | 70413    | Braring Housing                   | 1    |                                                  |
| 56   | 70414    | Roller Table to Omega Link RH     | 1    |                                                  |
| 57   | 70423    | Roller Table to Omega Link LH     | 1    |                                                  |
| 58   |          |                                   |      |                                                  |
| 59   | 64012    | Sensor Disc                       | 2    |                                                  |
| 60   | 64013    | Sensor Bracket                    | 1    |                                                  |
| 61   | 62280    | Clod Roller Plate RH              | 5    |                                                  |
| 62   | 59685    | Clod Roller Plate LH              | 5    |                                                  |
| 63   | 62648A   | Carrier Plate LH                  | 4    |                                                  |
| 63a  | 62648    | Carrier Plate LH (1st shaft)      | 1    |                                                  |
| 64   | 62649A   | Carrier Plate RH                  | 4    |                                                  |
| 64a  | 62649    | Carrier Plate RH (1st shaft)      | 1    |                                                  |
| 65   | 64249A   | Ram Bracket                       | 1    |                                                  |
| 66   | 64250A   | Ram Bracket                       | 1    |                                                  |
| 67   | 64420    | Drop-down Plate                   | 1    |                                                  |
| 68   | 64458    | Motor Plate                       | 2    |                                                  |
| 69   | 70431    | Drive Guard                       | 1    |                                                  |
| 70   | 64967    | Motor Mount                       | 1    |                                                  |
| 70a  | 64968    | Motor Mount Plate                 | 1    |                                                  |
| 71   | 64825    | Hydraulic Ram (stroke 90mm)       | 2    |                                                  |
| 72   | 70422    | 6 Roller Omega Frame (Y = 220mm)  | 1    |                                                  |
| 73   | 70426    | Clamp Strip                       | 2    |                                                  |
| 74   | 64845    | Omega Mounting LH                 | 1    |                                                  |
| 75   | 64846    | Omega Mounting RH                 | 1    |                                                  |
| 76   | 64849    | Clamp Plate                       | 4    |                                                  |
| 77   | 70425    | Rubber Deflector                  | 2    |                                                  |
| 78   | 70427    | Stainless Panel LH                | 1    |                                                  |
| 79   | 70428    | Stainless Panel RH                | 1    |                                                  |
| 80   |          |                                   |      |                                                  |
| 81   | 70090    | Pivot Boss (with removal thread)  | 2    |                                                  |
| 82   |          |                                   |      |                                                  |
| 83   |          |                                   |      |                                                  |
| 84   | 70338    | Hydraulic Motor (short)           | 1    |                                                  |
| 85   | 70345    | Pin Locking Plate                 | 4    |                                                  |
| 86   | 70346    | Top Pin                           | 2    |                                                  |
| 87   | 70347    | Bottom Pin                        | 2    |                                                  |
| 88   | 70429    | 21T 3/4"Pitch Double Sprocket     | 1    |                                                  |
| 89   | 70430    | Jockey Roller Mounting Bracket    | 1    |                                                  |
| 90   |          |                                   |      |                                                  |
| 91   | 63052RS  | Bearing                           | 1    |                                                  |

|                         |             |
|-------------------------|-------------|
| <b>T2XS SPARE PARTS</b> | <b>6.9d</b> |
|-------------------------|-------------|

|                         |             |
|-------------------------|-------------|
| <b>T2XS SPARE PARTS</b> | <b>6.9d</b> |
|-------------------------|-------------|

Machines from Serial No T2-293

**6R OMEGA (220mm centres)** **Assy No 70433**

**6R OMEGA (220mm centres)** **Assy No 70433**

| Item | Part No.      | Description                                                   | Qty. | Remarks |
|------|---------------|---------------------------------------------------------------|------|---------|
| 92   | 60062RS       | Bearing                                                       | 10   |         |
| 93   | 60102RS       | Bearing                                                       | 9    |         |
| 94   | 60072RS       | Bearing                                                       | 1    |         |
| 95   | 22012016/140  | M16x140 Bolt                                                  | 10   |         |
| 96   | DW25131       | Compression Spring                                            | 10   |         |
| 97   |               |                                                               |      |         |
| 98   | LFTC35A       | Bearing                                                       | 8    |         |
| 99   | RPT732.620034 | 3/4"Pitch Drive Chain                                         | 1    |         |
| 100  | RPC648.061001 | M6 Grease Nipple 45°                                          | 10   |         |
| 101  | RPH850.306210 | Hydraulic Motor                                               | 5    |         |
| 102  | RPT732.620050 | 3/4"Pitch Drive Chain                                         | 2    |         |
| 103  | SS045013/006  | Steel Spacer                                                  | 2    |         |
| 104  | SS040011/003  | Steel Spacer                                                  | 4    |         |
| 105  | SS038025/032  | Steel Spacer                                                  | 5    |         |
| 106  | SS042036/082  | Steel Spacer                                                  | 2    |         |
| 107  | TBMW107       | 21T 3/4"Pitch Sprocket (Ø25 bore)                             | 1    |         |
| 108  | RPS906        | Jockey Roller                                                 | 1    |         |
| 109  | W0111         | Ø55 Internal Circlip                                          | 5    |         |
| 110  | RPF200.045250 | Ø45 External Circlip (2.5mm)                                  | 8    |         |
| 111  | W0161         | Ø80 Internal Circlip                                          | 9    |         |
| 112  | W0168         | Ø62 Internal Circlip                                          | 1    |         |
| 113  |               |                                                               |      |         |
| 114  | 22052012      | M12 Spring Washer                                             | 2    |         |
| 115  | 22012012/090  | M12x90 Bolt                                                   | 2    |         |
| 116  |               |                                                               |      |         |
| 117  |               |                                                               |      |         |
| 118  | RPF200.085300 | Ø85 External Circlip                                          | 1    |         |
| 119  | RPM182.306832 | 15T 3/4"Pitch Sprocket (Ø25 bore)                             | 2    |         |
|      |               |                                                               |      |         |
|      |               |                                                               |      |         |
|      |               |                                                               |      |         |
| 120  | 11124         | <b>Hydraulic Components Consist Of:</b><br>1/2"BSP Dowty Seal | 20   |         |
| 121  |               |                                                               |      |         |
| 122  | 11295         | 1/2"BSPx3/4"BSP M M Adaptor                                   | 4    |         |
| 123  |               |                                                               |      |         |
| 124  | 11337         | 1/4"BSP Dowty Seal                                            | 4    |         |
| 125  |               |                                                               |      |         |
| 126  |               |                                                               |      |         |
| 127  | 12315         | 1/2"BSP M M Adaptor                                           | 16   |         |
| 128  | 12316         | 1/4"BSP M M Adaptor                                           | 4    |         |
| 129  |               |                                                               |      |         |
| 130  |               |                                                               |      |         |
| 131  |               |                                                               |      |         |
| 132  |               |                                                               |      |         |
| 133  | 44207         | M14x1/4"BSP M M Adaptor                                       | 4    |         |
| 134  | 44208         | M14 Dowty Seal                                                | 4    |         |
| 135  |               |                                                               |      |         |
| 136  |               |                                                               |      |         |
| 137  | 60231         | 1/4"Hose Assembly (3700mm)                                    | 2    |         |
| 138  | 60431         | 1/2"Hose Assembly (450mm)                                     | 3    |         |
| 139  | 71167         | 1/2"Hose Assembly (1250mm)                                    | 1    |         |
| 140  | 60566         | 1/2"Hose Assembly (500mm)                                     | 3    |         |
| 141  | 60959         | Ø10 Steel Pipe Assembly                                       | 2    |         |
| 142  |               |                                                               |      |         |

### 6.9e

## T2XS SPARE PARTS

## Machines from Serial No T2-293

## 6R OMEGA (220mm centres)

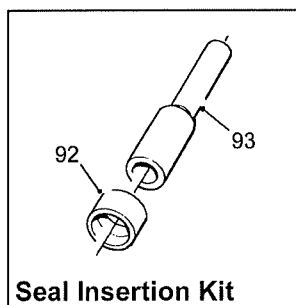
**Assy No 70433**

[illegible]

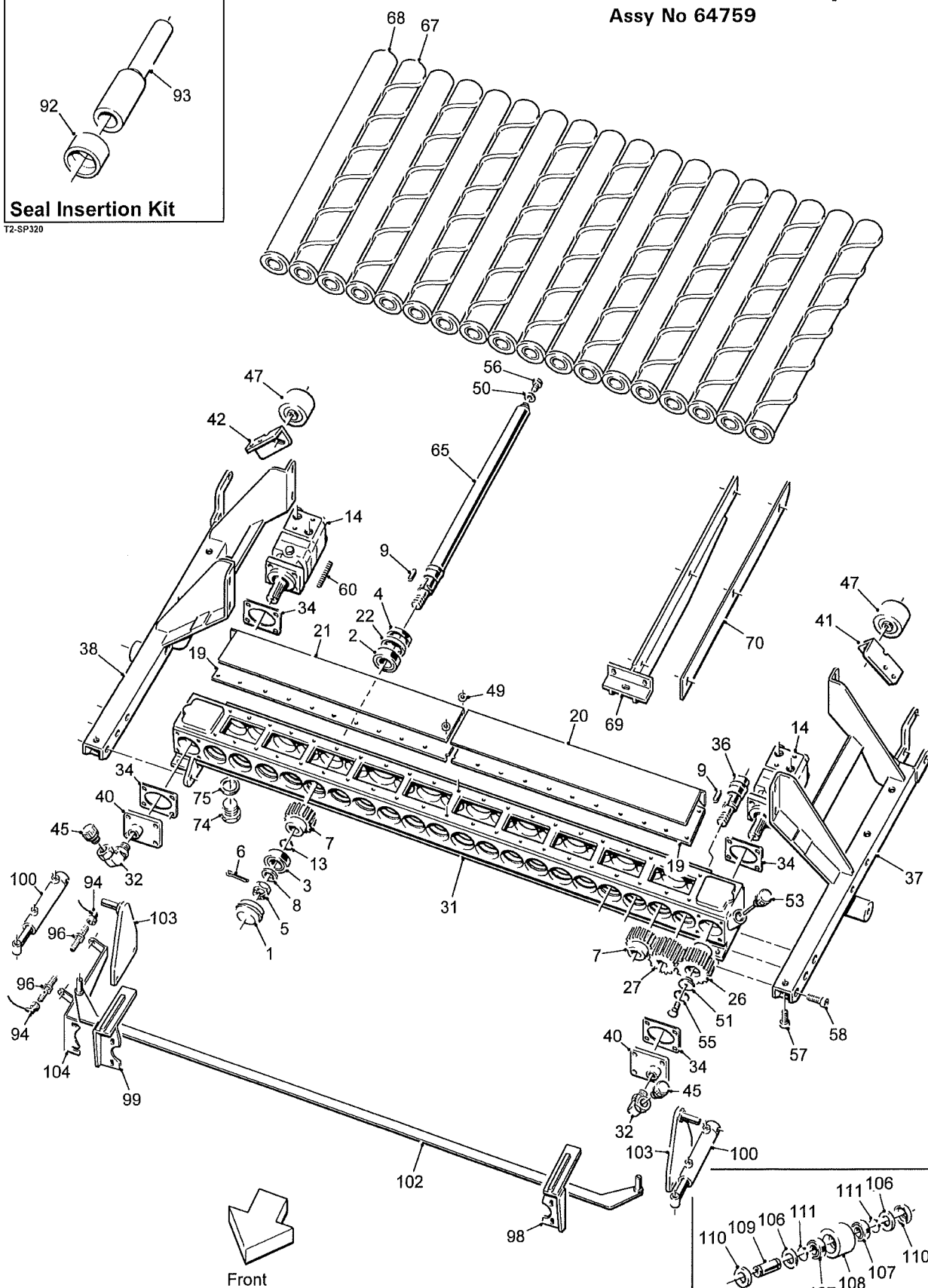
Machines from Serial No T2-291

## Roller Table Separator

Assy No 64759



T2-SP320



**8.1a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Roller Table Separator****Assy No 64759**

| Item | Part No.     | Description              | Qty. | Remarks           |
|------|--------------|--------------------------|------|-------------------|
| 1    | 27841        | End Cap                  | 20   |                   |
| 2    | 27843        | Bearing Cup & Cone       | 20   |                   |
| 3    | 27844        | Bearing Cup & Cone       | 20   |                   |
| 4    | 27895A       | Oil Seal                 | 20   |                   |
| 5    | 27917        | Slotted Nut              | 20   |                   |
| 6    | 27918        | Split Pin                | 22   |                   |
| 7    | 27937        | 35T Gear                 | 18   |                   |
| 8    | 27942        | Flat Washer              | 20   |                   |
| 9    | 27948        | RBE Key                  | 20   |                   |
| 10   |              |                          |      |                   |
| 11   |              |                          |      |                   |
| 12   |              |                          |      |                   |
| 13   | 37086        | 1 1/2" External Circlip  | 20   |                   |
| 14   | 37754        | Hydraulic Motor          | 2    |                   |
| 15   |              |                          |      |                   |
| 16   |              |                          |      |                   |
| 17   |              |                          |      |                   |
| 18   |              |                          |      |                   |
| 19   | 46333-20     | Gearbox Cover Plate      | 2    |                   |
| 20   | 46334A-20LH  | LH Stainless Steel Panel | 1    |                   |
| 21   | 46334A-20RH  | RH Stainless Steel Panel | 1    |                   |
| 22   | 46406        | Steel Spacer             | 20   |                   |
| 23   |              |                          |      |                   |
| 24   |              |                          |      |                   |
| 25   |              |                          |      |                   |
| 26   | 51651        | 45T Motor Gear           | 2    |                   |
| 27   | 51652        | 35T Idler Gear           | 2    |                   |
| 28   |              |                          |      |                   |
| 29   |              |                          |      |                   |
| 30   |              |                          |      |                   |
| 31   | 64964        | Gearcase                 | 1    |                   |
| 32   | 60705        | 3/4"BSP M F 90°Elbow     | 2    |                   |
| 33   |              |                          |      |                   |
| 34   | 62465        | Gasket                   | 4    |                   |
| 35   |              |                          |      |                   |
| 36   | 64163        | Idler Shaft              | 2    |                   |
| 37   | 64841        | LH Mounting              | 1    |                   |
| 38   | 64842        | RH Mounting              | 1    |                   |
| 39   |              |                          |      |                   |
| 40   | 64120        | Filler/Breather Mounting | 2    |                   |
| 41   | 64921        | Roller Bracket LH        | 1    |                   |
| 42   | 64922        | Roller Bracket RH        | 1    |                   |
| 43   |              |                          |      |                   |
| 44   |              |                          |      |                   |
| 45   | DWS538       | Filler/Breather Cap      | 2    |                   |
| 46   |              |                          |      |                   |
| 47   | KA16023      | Roller Assembly          | 2    | (see list at end) |
| 48   |              |                          |      |                   |
| 49   | SS020007/001 | Steel Spacer             | 2    |                   |
| 50   | SS030011/005 | Steel Spacer             | 18   |                   |
| 51   | 64970        | Top Hat Spacer           | 2    |                   |
| 52   |              |                          |      |                   |
| 53   | 70011        | 3/4"BSP Dipstick         | 1    |                   |
| 54   |              |                          |      |                   |
| 55   | TH00932252   | Ø50 Internal Circlip     | 2    |                   |

### 8.1b

**Assy No 64759**

Issue 1      01.2021

Machines from Serial No T2-291

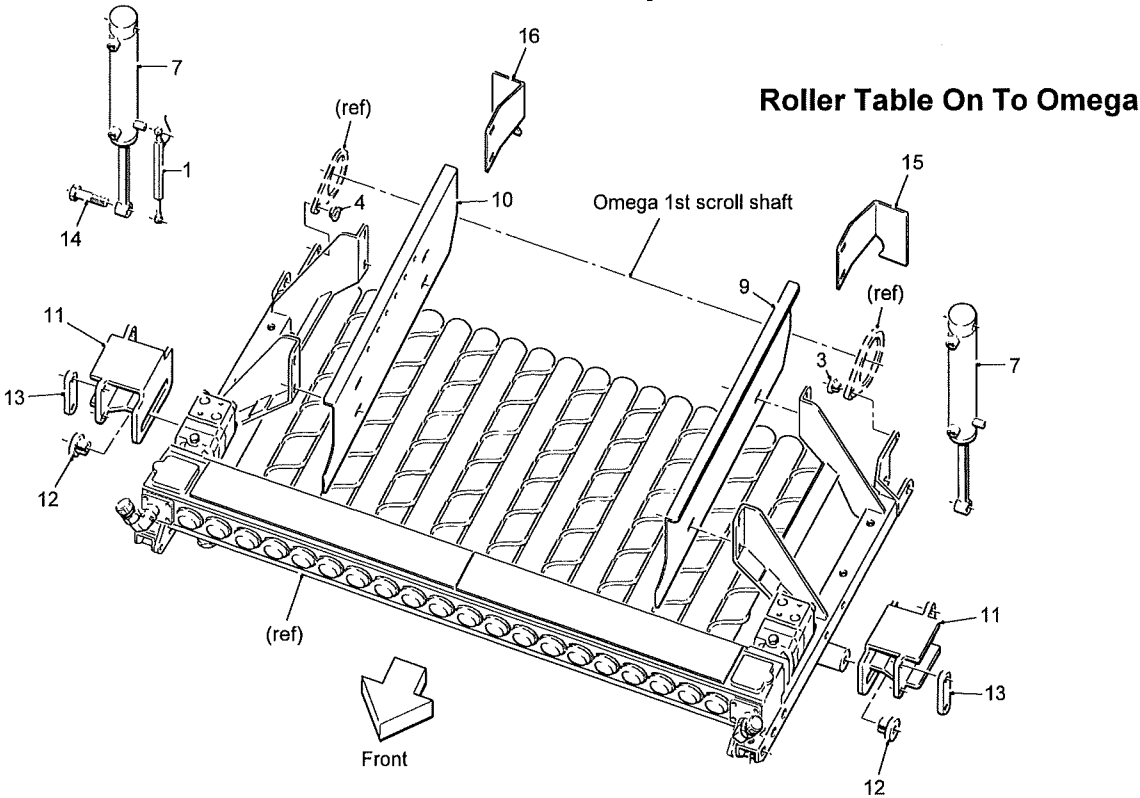
Roller Table Separator

Assy No 64759

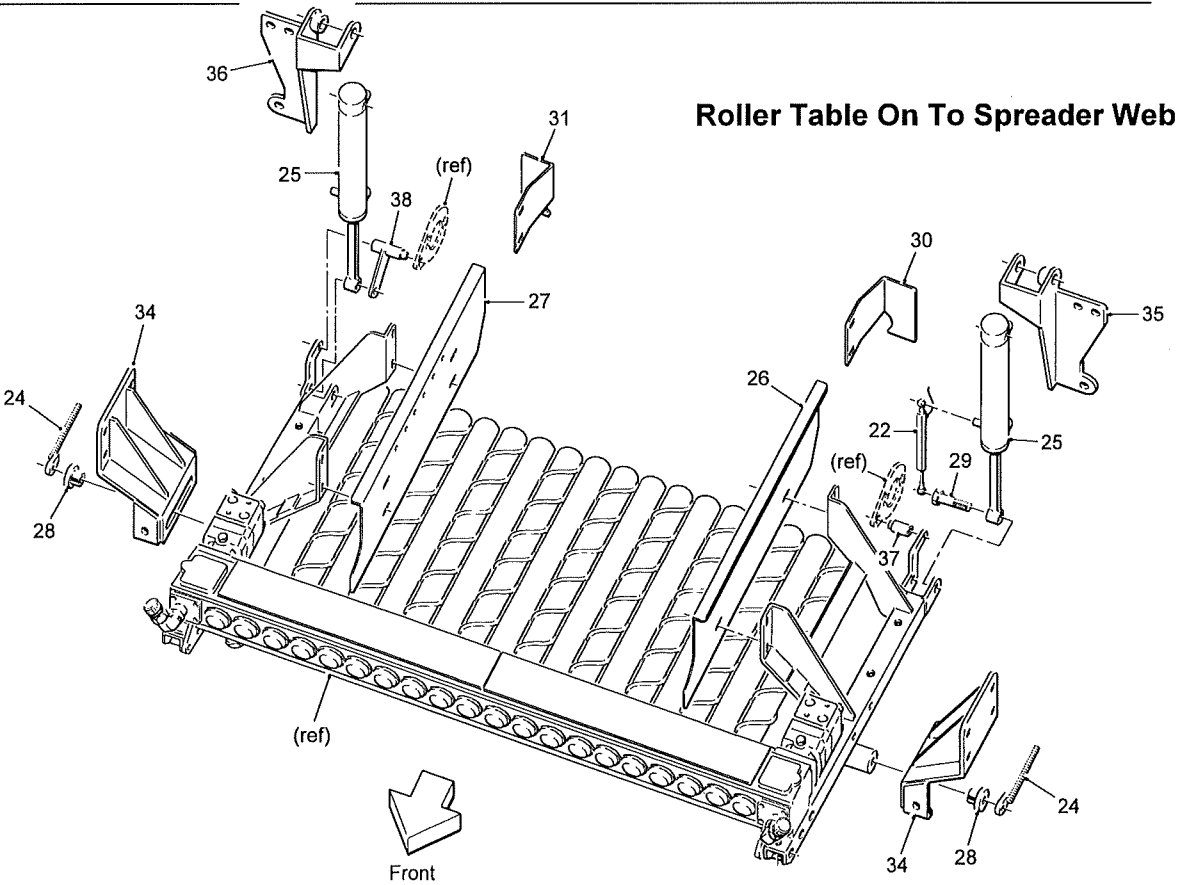
| Item | Part No.       | Description                         | Qty. | Remarks |
|------|----------------|-------------------------------------|------|---------|
| 102  | 64125          | Scraper Bar                         | 1    |         |
| 103  | 64126          | Ram Bracket                         | 2    |         |
| 104  | 64142          | Sensor Mounting                     | 1    |         |
| 105  |                |                                     |      |         |
|      | <b>KA16023</b> | <b>Roller Assembly Consists Of:</b> |      |         |
| 106  | 0000300504     | Felt Seal                           | 2    |         |
| 107  | 6005RS         | Bearing                             | 2    |         |
| 108  | KA16023/1      | Ø80 Plain Steel Roller              | 1    |         |
| 109  | KA16021/4      | Open Bore Spindle                   | 1    |         |
| 110  | PH408          | Seal                                | 2    |         |
| 111  | PS843          | Ø25 External Circlip                | 2    |         |

Machines from Serial No T2-291

Additional Components for Roller Tables

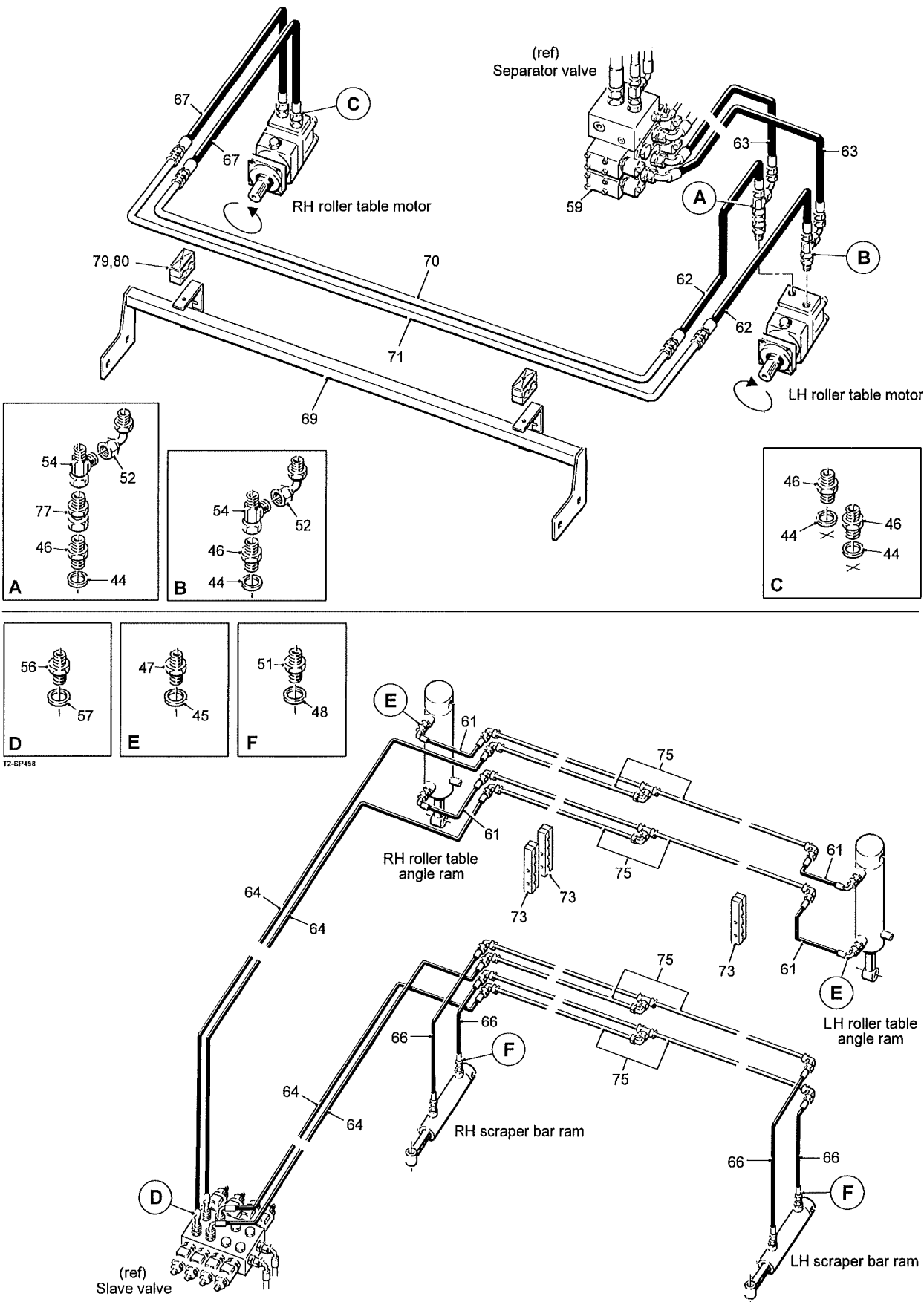


T2-SP455



Machines from Serial No T2-291

Additional Components for Roller Tables



T2-SP458

Machines from Serial No T2-291

Additional Components for Roller Tables

| Item | Part No. | Description                             | Qty. | Remarks             |
|------|----------|-----------------------------------------|------|---------------------|
|      |          | <b>Roller Table On To Omega</b>         |      |                     |
|      |          | <b>Consists Of:</b>                     |      |                     |
| 1    | 55122    | Linear Sensor                           | 1    |                     |
| 2    |          |                                         |      |                     |
| 3    | 70072    | Top Hat Washer LH                       | 1    | For 12mm link plate |
| 4    | 70072A   | Top Hat Washer RH                       | 1    | For 8mm link plate  |
| 5    |          |                                         |      |                     |
| 6    |          |                                         |      |                     |
| 7    | 64823    | Hydraulic Ram (70mm stroke)             | 2    |                     |
| 8    |          |                                         |      |                     |
| 9    | 64843    | Stainless Panel LH                      | 1    |                     |
| 10   | 64844    | Stainless Panel RH                      | 1    |                     |
| 11   | 64847    | Roller Table Mounting                   | 2    |                     |
| 12   | 64848    | Pivot Boss                              | 2    |                     |
| 13   | 64849    | Clamp Plate                             | 4    |                     |
| 14   | 64859    | Sensor Mounting Bolt                    | 1    |                     |
| 15   | 64935    | Infill Panel LH                         | 1    |                     |
| 16   | 64936    | Infill Panel LH                         | 1    |                     |
|      |          |                                         |      |                     |
|      |          | <b>Roller Table On To Spreader Web</b>  |      |                     |
|      |          | <b>Consists Of:</b>                     |      |                     |
| 22   | 55122    | Linear Sensor                           | 1    |                     |
| 23   |          |                                         |      |                     |
| 24   | 64407    | Adjuster                                | 2    |                     |
| 25   | 64823    | Hydraulic Ram (70mm stroke)             | 2    |                     |
| 26   | 64843    | Stainless Panel LH                      | 1    |                     |
| 27   | 64844    | Stainless Panel RH                      | 1    |                     |
| 28   | 64848    | Pivot Boss                              | 2    |                     |
| 29   | 64859    | Sensor Mounting Bolt                    | 1    |                     |
| 30   | 64935    | Infill Panel LH                         | 1    |                     |
| 31   | 64936    | Infill Panel RH                         | 1    |                     |
| 32   |          |                                         |      |                     |
| 33   |          |                                         |      |                     |
| 34   | 70162    | Roller Table Mounting                   | 2    |                     |
| 35   | 70163    | Ram Bracket LH                          | 1    |                     |
| 36   | 70164    | Ram Bracket RH                          | 1    |                     |
| 37   | 70166    | Pivot Bar                               | 1    |                     |
| 38   | 70167    | Pivot Bracket                           | 1    |                     |
|      |          |                                         |      |                     |
|      |          | <b>Hydraulic Components Consist Of:</b> |      |                     |
| 44   | 11124    | 1/2"BSP Dowty Seal                      | 4    |                     |
| 45   | 11125    | 3/8"BSP Dowty Seal                      | 4    |                     |
| 46   | 11295    | 1/2"BSPx3/4"BSP M M Adaptor             | 4    |                     |
| 47   | 11336    | 1/4"BSPx3/8"BSP M M Adaptor             | 4    |                     |

Machines from Serial No T2-291

Additional Components for Roller Tables

| Item | Part No.        | Description                  | Qty.   | Remarks |
|------|-----------------|------------------------------|--------|---------|
| 48   | 11337           | 1/4"BSP Dowty Seal           | 4      |         |
| 49   |                 |                              |        |         |
| 50   |                 |                              |        |         |
| 51   | 12316           | 1/4"BSP M M Adaptor          | 4      |         |
| 52   | 12350           | 3/4"BSP M F Swept 90°Adaptor | 2      |         |
| 53   |                 |                              |        |         |
| 54   | 32512           | 3/4"BSP F M M Tee            | 2      |         |
| 55   |                 |                              |        |         |
| 56   | 44207           | M14x1/4"BSP M M Adaptor      | 4      |         |
| 57   | 44208           | M14 Dowty Seal               | 4      |         |
| 58   |                 |                              |        |         |
| 59   | 59107/1         | Valve Section (80 Ltr/min)   | 1      |         |
| 60   |                 |                              |        |         |
| 61   | 42334           | 1/4"Hose Assembly (700mm)    | 4      |         |
| 62   | 43253           | 3/4"Hose Assembly (750mm)    | 2      |         |
| 63   | 43208           | 3/4"Hose Assembly (2500mm)   | 2      |         |
| 64   | 60506           | 1/4"Hose Assembly (1900mm)   | 4      |         |
| 65   |                 |                              |        |         |
| 66   | 60188           | 1/4"Hose Assembly (1000mm)   | 4      |         |
| 67   | 60908           | 3/4"Hose Assembly (850mm)    | 2      |         |
| 68   |                 |                              |        |         |
| 69   | 70249           | Pipe Bracket                 | 1      |         |
| 70   | 71150           | Ø25 Steel Pipe Assembly      | 1      |         |
| 71   | 71151           | Ø25 Steel Pipe Assembly      | 1      |         |
| 72   |                 |                              |        |         |
| 73   | 64995           | Pipe Clamp (10-10-10-10)     | 3 pair |         |
| 74   |                 |                              |        |         |
| 75   | 60959           | Ø10 Steel Pipe Assembly      | 4      |         |
| 76   |                 |                              |        |         |
| 77   | TBMW338         | 3/4"BSP M F Swivel Adaptor   | 4      |         |
| 78   |                 |                              |        |         |
| 79   | RPC654.300948/2 | Pipe Clamp (25-25)           | 2 pair |         |
| 80   | RPC654.300948/3 | Clamp Plate                  | 2      |         |



Machines from Serial No T2-291

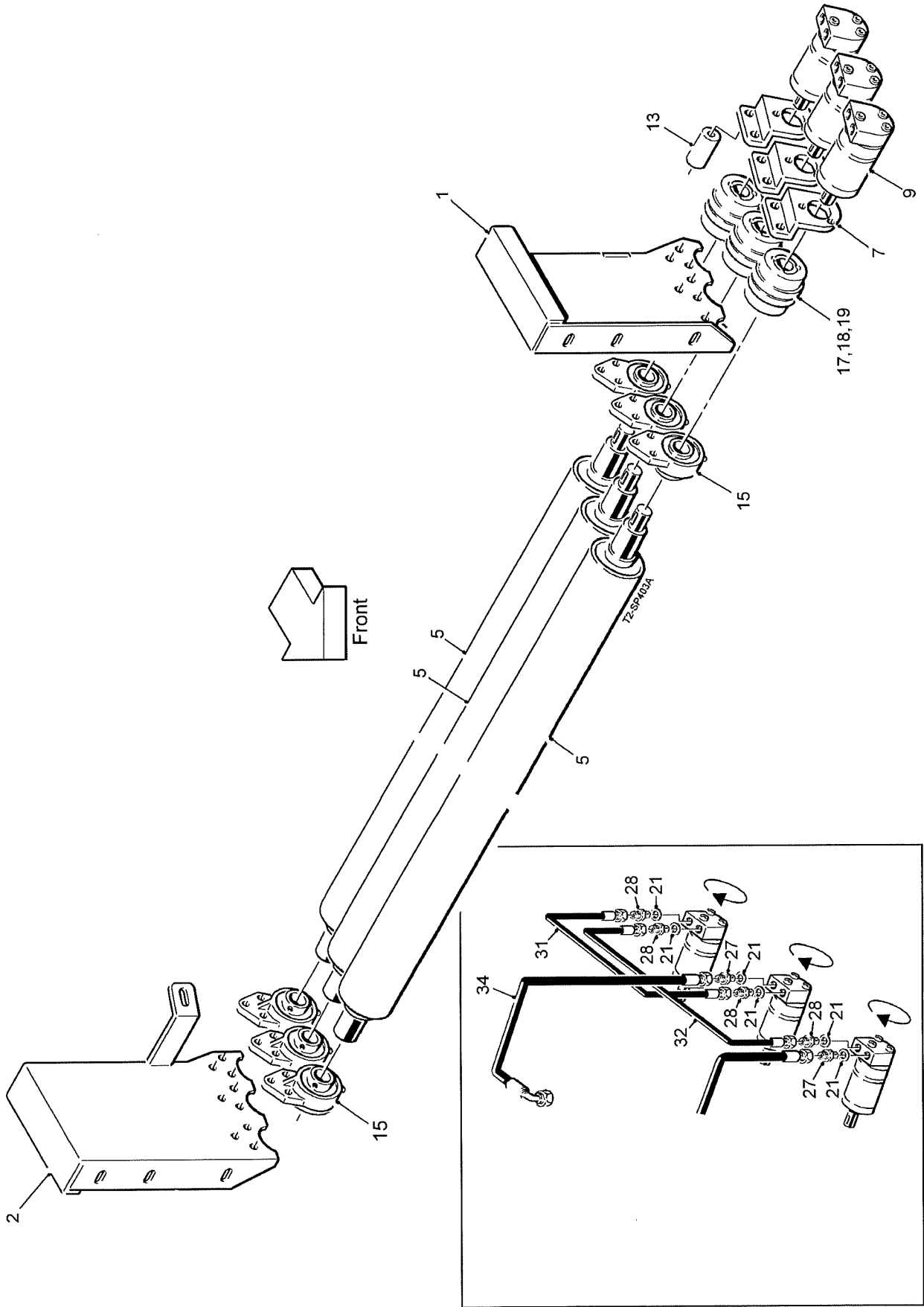
Triple Transfer Roller Unit

Assy No 64829A

| Item | Part No.     | Description                             | Qty. | Remarks                     |
|------|--------------|-----------------------------------------|------|-----------------------------|
| 1    | 64832        | Roller Mounting RH                      | 1    |                             |
| 2    | 64840        | Stainless Steel Panel RH                | 1    |                             |
| 3    |              |                                         |      |                             |
| 4    |              |                                         |      |                             |
| 5    | 70490        | Transfer Roller                         | 3    |                             |
| 6    | 70094        | Roller Mounting LH                      | 1    |                             |
| 7    | 70416        | Motor Plate                             | 3    |                             |
| 8    | 70098        | Stainless Steel Panel LH                | 1    |                             |
| 9    | 70100        | Hydraulic Motor                         | 3    |                             |
| 10   |              |                                         |      |                             |
| 12   |              |                                         |      |                             |
| 13   | SS025011/050 | Steel Spacer                            | 6    |                             |
| 14   |              |                                         |      |                             |
| 15   | UCFB206      | Bearing                                 | 6    |                             |
| 16   |              |                                         |      |                             |
| 17   | 65414        | Drive Coupling                          | 3    |                             |
| 18   | 65415        | Ø16 Taperlock Bush (1008-16)            | 3    |                             |
| 19   | 65416        | Ø20 Taperlock Bush (1008-20)            | 3    |                             |
|      |              |                                         |      |                             |
|      |              | <b>Hydraulic Components Consist Of:</b> |      |                             |
| 20   | 11740        | 1 1/4"BSP Dowty Seal                    | 1    | Prior to T2-SP293 was 11122 |
| 21   | 11125        | 3/8"BSP Dowty Seal                      | 6    |                             |
| 22   |              |                                         |      |                             |
| 23   | 23583        | 3/4"BSP x 1 1/4"BSP M M Adaptor         | 1    | Prior to T2-SP293 was 12560 |
| 24   |              |                                         |      |                             |
| 25   | 32512        | 3/4"BSP F M M Tee                       | 1    |                             |
| 26   |              |                                         |      |                             |
| 27   | UC25         | 3/8"BSP x1/2"BSP M M Adaptor            | 2    |                             |
| 28   | UC31A        | 3/8"BSP M M Adaptor                     | 4    |                             |
| 29   |              |                                         |      |                             |
| 30   |              |                                         |      |                             |
| 31   | 13300        | 3/8"Hose Assembly (400mm)               | 2    |                             |
| 32   |              |                                         |      |                             |
| 33   | 71036        | 1/2"Hose Assembly (2600mm)              | 1    |                             |
| 34   | 60433        | 1/2"Hose Assembly (1650mm)              | 1    |                             |
| 35   |              |                                         |      |                             |
| 36   | 41115        | 3/4"BSP M F Compact 90°Adaptor          | 1    |                             |
| 37   |              |                                         |      |                             |
| 38   | TBMW659      | 1/2"BSPM x3/4"BSPF Swivel Adaptor       | 1    |                             |

Machines from Serial No T2-291

Triple Transfer Roller Unit  
Assy No 70157



Machines from Serial No T2-291

Triple Transfer Roller Unit

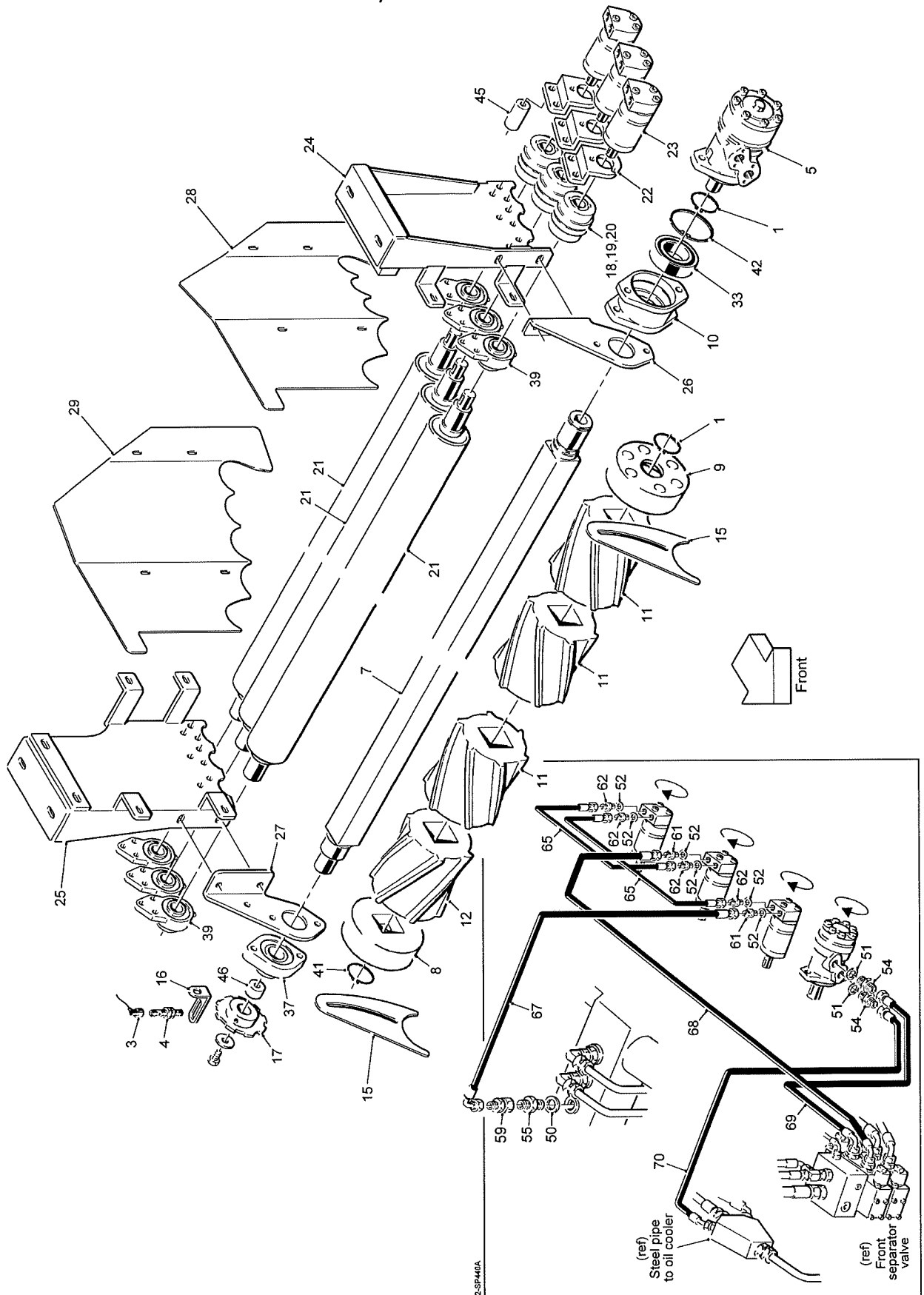
Assy No 70157

| Item | Part No.     | Description                      | Qty. | Remarks |
|------|--------------|----------------------------------|------|---------|
| 1    | 70160        | Roller Mounting LH               | 1    |         |
| 2    | 70161        | Roller Mounting RH               | 1    |         |
| 3    |              |                                  |      |         |
| 4    |              |                                  |      |         |
| 5    | 70490        | Transfer Roller                  | 3    |         |
| 6    |              |                                  |      |         |
| 7    | 70416        | Motor Plate                      | 3    |         |
| 8    | 70098        | Stainless Steel Panel LH         | 1    |         |
| 9    | 70100        | Hydraulic Motor                  | 3    |         |
| 10   |              |                                  |      |         |
| 12   |              |                                  |      |         |
| 13   | SS025011/050 | Steel Spacer                     | 6    |         |
| 14   |              |                                  |      |         |
| 15   | UCFB206      | Bearing                          | 6    |         |
| 16   |              |                                  |      |         |
| 17   | 65414        | Drive Coupling                   | 3    |         |
| 18   | 65415        | Ø16Taperlock Bush (1008-16)      | 3    |         |
| 19   | 65416        | Ø20Taperlock Bush (1008-20)      | 3    |         |
|      |              |                                  |      |         |
|      |              | Hydraulic Components Consist Of: |      |         |
| 20   |              |                                  |      |         |
| 21   | 11125        | 3/8"BSP Dowty Seal               | 6    |         |
| 22   |              |                                  |      |         |
| 23   |              |                                  |      |         |
| 24   |              |                                  |      |         |
| 25   |              |                                  |      |         |
| 26   |              |                                  |      |         |
| 27   | UC25         | 3/8"BSP x1/2"BSP M M Adaptor     | 2    |         |
| 28   | UC31A        | 3/8"BSP M M Adaptor              | 4    |         |
| 29   |              |                                  |      |         |
| 30   |              |                                  |      |         |
| 31   | *****        | 3/8"Hose Assembly (*****mm)      | 1    |         |
| 32   | *****        | 3/8"Hose Assembly (*****mm)      | 1    |         |
| 33   | *****        | 1/2"Hose Assembly (*****mm)      | 1    |         |
| 34   | *****        | 1/2"Hose Assembly (*****mm)      | 1    |         |

Machines from Serial No T2-291

## Triple Transfer Roller with Scroll Shaft

Assy No 70125



## 9.3a

## T2XS SPARE PARTS

Machines from Serial No T2-291

## Triple Transfer Roller with Scroll Shaft

Assy No 70125

| Item | Part No.      | Description                       | Qty. | Remarks                |
|------|---------------|-----------------------------------|------|------------------------|
| 1    | RPF200.050300 | Ø50 External Circlip (3mm)        | 2    | Was 33130/16 (2mm)     |
| 2    |               |                                   |      |                        |
| 3    | 32037/2       | Sensor Cable 90° (5m)             | 1    |                        |
| 4    | 41504         | Proximity Sensor                  | 1    |                        |
| 5    | 46855         | Hydraulic Motor                   | 1    |                        |
| 6    |               |                                   |      |                        |
| 7    | 59136A/1800   | Scroll Shaft                      | 1    |                        |
| 8    | 59348S45      | Steel End Cap (Ø45 bore)          | 1    | Was 59348              |
| 9    | 59348S50      | Steel End Cap (Ø50 bore)          | 1    | Was 59348A             |
| 10   | 59529         | Motor Mount                       | 1    |                        |
| 11   | 59934C        | 6-Lip LH Cavity Scroll (X = 10mm) | 9    | LH Solid Scroll 59934S |
|      | 59936C        | 6-Lip LH Cavity Scroll (X = 6mm)  | 9    | LH Solid Scroll 59936S |
|      | 64708         | 4-Lip LH Cavity Scroll (X = 10mm) | 9    |                        |
|      | 70007         | 4-Lip LH Cavity Scroll (X = 6mm)  | 9    |                        |
| 12   | 59935C        | 6-Lip RH Cavity Scroll (X = 10mm) | 1    | RH Solid Scroll 59935S |
|      | 59937C        | 6-Lip RH Cavity Scroll (X = 6mm)  | 1    | RH Solid Scroll 59937S |
|      | 64709         | 4-Lip RH Cavity Scroll (X = 10mm) | 1    |                        |
|      | 70008         | 4-Lip RH Cavity Scroll (X = 6mm)  | 1    |                        |
| 13   |               |                                   |      |                        |
| 14   |               |                                   |      |                        |
| 15   | 64836B        | Haulm Roller Filler Plate         | 2    |                        |
| 16   | 64659         | Sensor Bracket                    | 1    |                        |
| 17   | 64757         | Sensor Disc                       | 1    |                        |
| 18   | 65414         | Drive Coupling                    | 3    |                        |
| 19   | 65415         | Ø16Taperlock Bush (1008-16)       | 3    |                        |
| 20   | 65416         | Ø20Taperlock Bush (1008-20)       | 3    |                        |
| 21   | 70490         | Transfer Roller                   | 3    |                        |
| 22   | 70416         | Motor Plate                       | 3    |                        |
| 23   | 70100         | Hydraulic Motor                   | 3    |                        |
| 24   | 70126         | Transfer Roller Mounting LH       | 1    |                        |
| 25   | 70127         | Transfer Roller Mounting RH       | 1    |                        |
| 26   | 70128         | Scroll Shaft Mounting LH          | 1    |                        |
| 27   | 70129         | Scroll Shaft Mounting RH          | 1    |                        |
| 28   | 70130         | Stainless Steel Panel LH          | 1    |                        |
| 29   | 70131         | Stainless Steel Panel RH          | 1    |                        |
| 30   |               |                                   |      |                        |
| 31   |               |                                   |      |                        |
| 32   |               |                                   |      |                        |
| 33   | 60102RS       | Bearing                           | 1    |                        |
| 34   |               |                                   |      |                        |
| 35   |               |                                   |      |                        |
| 36   |               |                                   |      |                        |
| 37   | LFTC35A       | Bearing                           | 1    |                        |
| 38   |               |                                   |      |                        |
| 39   | UCFB206       | Bearing                           | 6    |                        |
| 40   |               |                                   |      |                        |
| 41   | RPF200.045250 | Ø45 External Circlip (2.5mm)      | 1    | Was W0117 (1.75mm)     |
| 42   | W0161         | Ø80 Internal Circlip              | 1    |                        |
| 43   |               |                                   |      |                        |
| 44   |               |                                   |      |                        |
| 45   | SS025011/050  | Steel Spacer                      | 6    |                        |
| 46   | SS025011/025  | Steel Spacer                      | 1    |                        |

# T2XS SPARE PARTS

9.3b

Machines from Serial No T2-291

## Triple Transfer Roller with Scroll Shaft

Assy No 70125

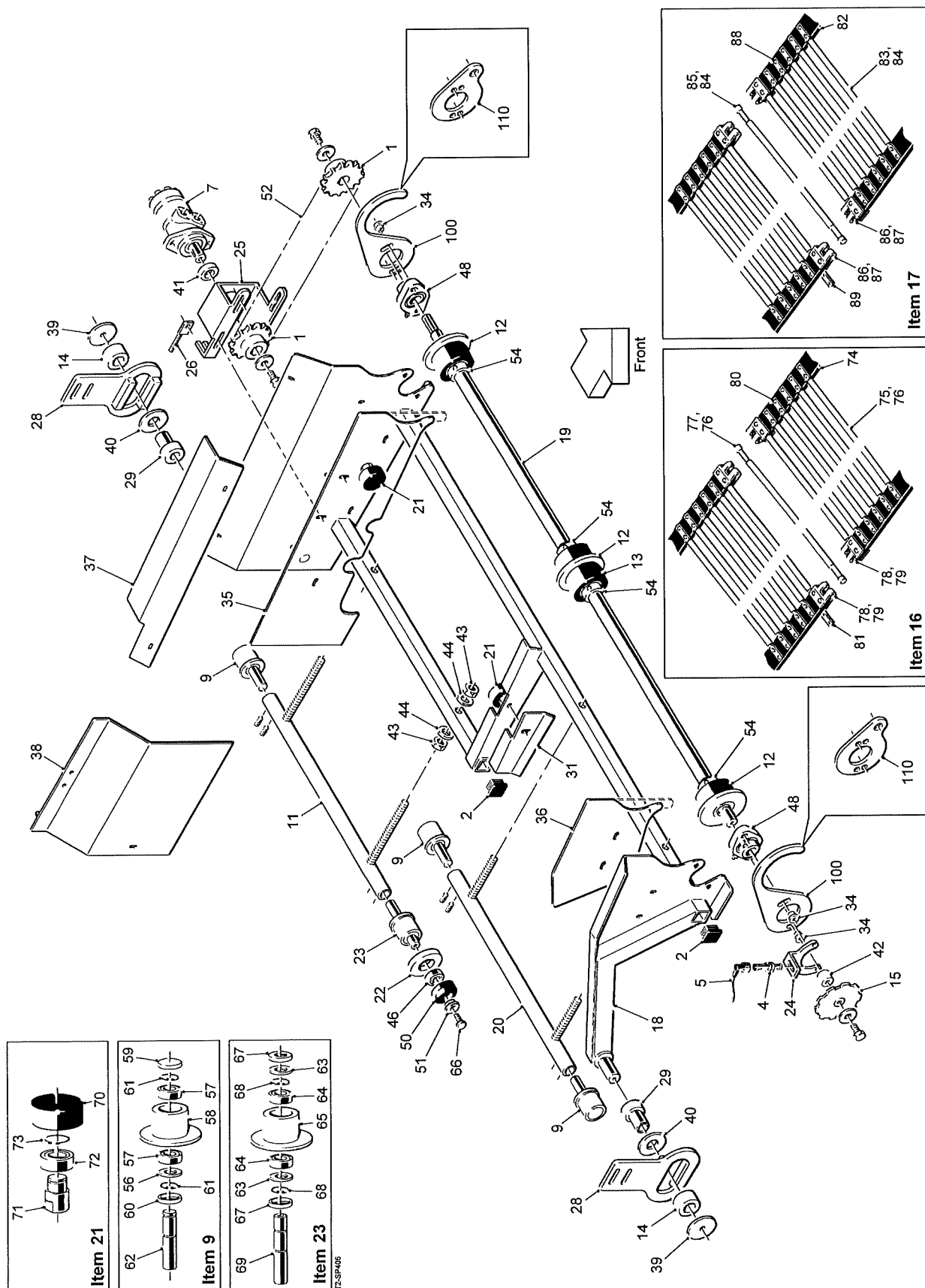
| Item | Part No. | Description                             | Qty. | Remarks                     |
|------|----------|-----------------------------------------|------|-----------------------------|
|      |          | <b>Hydraulic Components Consist Of:</b> |      |                             |
| 50   | 11740    | 1 1/4"BSP Dowty Seal                    | 1    | Prior to T2-SP293 was 11122 |
| 51   | 11124    | 1/2"BSP Dowty Seal                      | 2    |                             |
| 52   | 11125    | 3/8"BSP Dowty Seal                      | 6    |                             |
| 53   |          |                                         |      |                             |
| 54   | 12315    | 1/2"BSP M M Adaptor                     | 2    | Prior to T2-SP293 was 12521 |
| 55   | 23583    | 3/4"BSP x 1 1/4"BSP M M Adaptor         | 1    |                             |
| 56   |          |                                         |      |                             |
| 57   |          |                                         |      |                             |
| 58   |          |                                         |      |                             |
| 59   | TBMW659  | 1/2"BSPMx 3/4"BSPF Swivel Adaptor       | 1    |                             |
| 60   |          |                                         |      |                             |
| 61   | UC25     | 3/8"BSP x1/2"BSP M M Adaptor            | 2    |                             |
| 62   | UC31A    | 3/8"BSP M M Adaptor                     | 4    |                             |
| 63   |          |                                         |      |                             |
| 64   |          |                                         |      |                             |
| 65   | 13300    | 3/8"Hose Assembly (400mm)               | 2    |                             |
| 66   |          |                                         |      |                             |
| 67   | 51553    | 1/2"Hose Assembly (2300mm)              | 1    |                             |
| 68   | 60293    | 1/2"Hose Assembly (1900mm)              | 1    |                             |
| 69   | 60433    | 1/2"Hose Assembly (1650mm)              | 1    |                             |
| 70   | 71129    | 1/2"Hose Assembly (1500mm)              | 1    |                             |



Machines from Serial No. T2-291

## Linked Spreader Web Unit (1125mm elevator)

Assy No 64451B



**10.1a****T2XS SPARE PARTS**

Machines from Serial No. T2-291

**Linked Spreader Web Unit (1125mm elevator)****Assy No 64451B**

| Item | Part No.      | Description                    | Qty. | Remarks                     |
|------|---------------|--------------------------------|------|-----------------------------|
| 1    | 27135         | 17T 3/4"Pitch Sprocket         | 2    |                             |
| 2    | 27159         | 40x40 Plastic Insert           | 3    |                             |
| 3    |               |                                |      |                             |
| 4    | 32037/1       | Proximity Sensor               | 1    |                             |
| 5    | 32037/4       | Sensor Cable (10m)             | 1    |                             |
| 6    |               |                                |      |                             |
| 7    | 46855         | Hydraulic Motor                | 1    |                             |
| 8    |               |                                |      |                             |
| 9    | 51666         | Roller Assembly                | 3    | (see list at end)           |
| 10   |               |                                |      |                             |
| 11   | 56229         | Roller Mounting(long thread)   | 1    |                             |
| 12   | 56230         | Flanged Drive Roller           | 3    |                             |
| 13   | 56231         | Plain Drive Roller             | 1    |                             |
| 14   | 56829         | Nylon Roller                   | 2    |                             |
| 15   | 59276         | Sensor Disc                    | 1    |                             |
| 16   | 59212         | Short Web Assembly             | 1    | (see list at end)           |
| 17   | 59213         | Long Web Assembly              | 1    | (see list at end)           |
| 18   | 64452         | Spreader Frame                 | 1    |                             |
| 19   | 59220         | Drive Shaft                    | 1    |                             |
| 20   | 59221         | Roller Mounting (short thread) | 1    |                             |
| 21   | 59222         | Roller Assembly                | 2    | (see list at end)           |
| 22   | 59323         | Nylon Guard Roller             | 1    |                             |
| 23   | 59324A        | Roller Assembly                | 1    | (see list at end)           |
| 24   | 59512         | Sensor Bracket                 | 1    |                             |
| 25   | 59663         | Motor Mounting                 | 1    |                             |
| 26   | 59677         | Chain Adjuster                 | 1    |                             |
| 27   |               |                                |      |                             |
| 28   | 70175         | Bush Mounting Bracket          | 2    |                             |
| 29   | 70176         | Spacer Bush                    | 2    |                             |
| 30   |               |                                |      |                             |
| 31   | 64054         | Stone Deflector                | 1    |                             |
| 32   |               |                                |      |                             |
| 33   |               |                                |      |                             |
| 34   | 64454         | Top Hat Boss                   | 4    |                             |
| 35   | 64455         | Stainless Steel Panel LH       | 1    | For build 64754G use 64455B |
| 36   | 64456A        | Stainless Steel Panel RH       | 1    | For build 64754G use 64456B |
| 37   | 64457         | Deflector Panel                | 1    | For build 64754H use 70432  |
| 38   | 64684         | Infill Panel                   | 1    |                             |
| 39   | SS080011/005  | Steel Spacer                   | 2    |                             |
| 40   | SS080036/004  | Steel Spacer                   | 2    |                             |
| 41   | SS035026/018  | Steel Spacer                   | 1    |                             |
| 42   | SS025009/025  | Steel Spacer                   | 1    |                             |
| 43   | 22029020      | M20 Full Nut                   | 8    |                             |
| 44   | 22046020      | M20 Flat Washer                | 8    |                             |
| 45   |               |                                |      |                             |
| 46   | 60052RS       | Bearing                        | 1    |                             |
| 47   |               |                                |      |                             |
| 48   | LFTC35A       | Bearing                        | 2    |                             |
| 49   |               |                                |      |                             |
| 50   | RPC700.300666 | Rubber End Cap                 | 1    |                             |
| 51   | RPC700.300667 | Spigot Washer                  | 1    |                             |
| 52   | RPT732.620056 | 3/4"Pitch Drive Chain          | 1    |                             |
| 53   |               |                                |      |                             |
| 54   | ST41M         | Ø40 Locking Collar             | 4    |                             |
| 55   |               |                                |      |                             |

**T2XS SPARE PARTS****10.1b**

Machines from Serial No. T2-291

**Linked Spreader Web Unit (1125mm elevator)****Assy No 64451B**

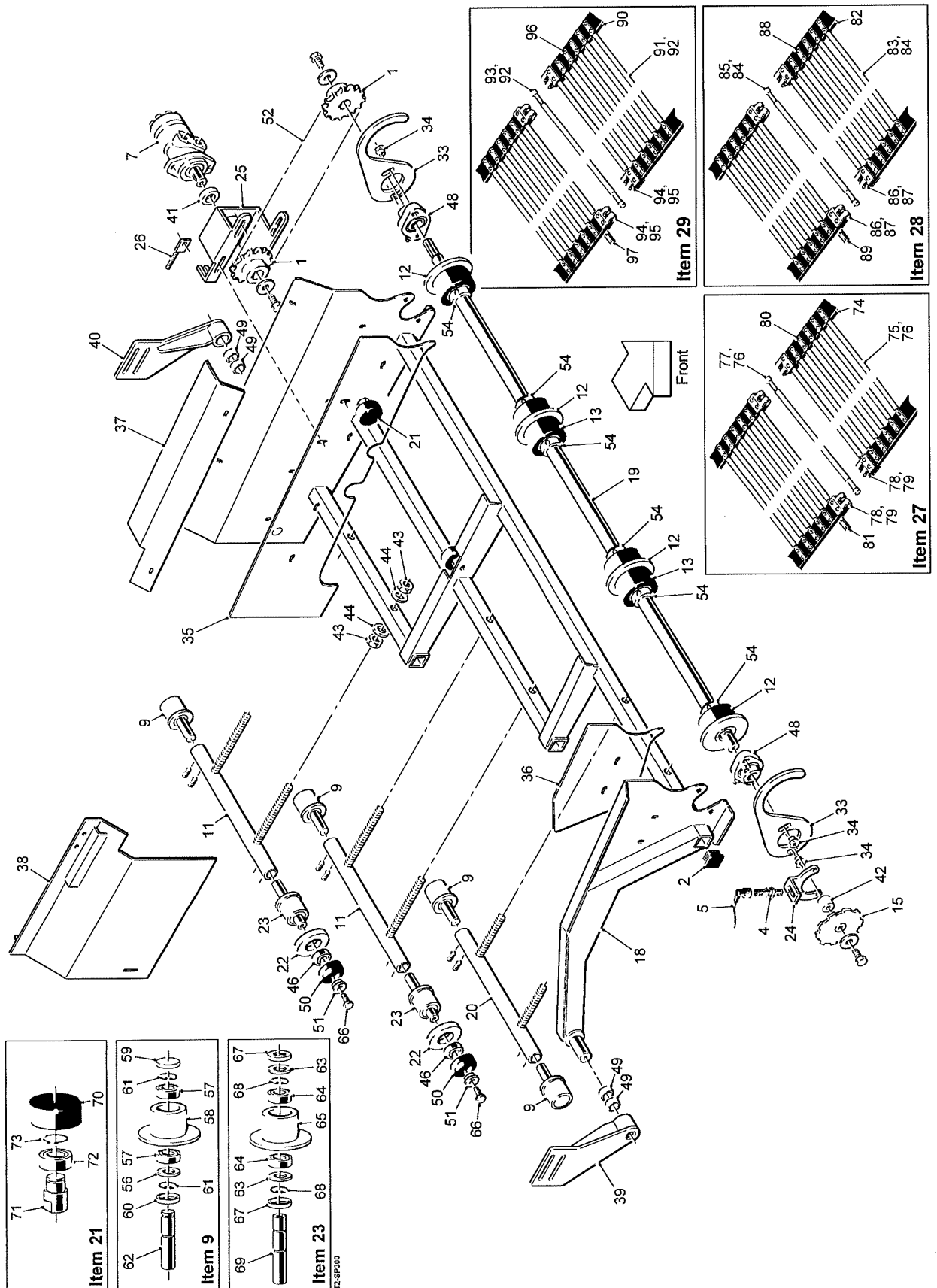
| Item | Part No.      | Description                                                                                     | Qty. | Remarks |
|------|---------------|-------------------------------------------------------------------------------------------------|------|---------|
|      | <b>51666</b>  | <b>Roller Assembly Consists Of:</b>                                                             |      |         |
| 56   | 0000300504    | Felt Seal                                                                                       | 1    |         |
| 57   | 6005RS        | Bearing                                                                                         | 2    |         |
| 58   | 46398         | Flanged Steel Roller                                                                            | 1    |         |
| 59   | PH407         | Seal                                                                                            | 1    |         |
| 60   | PH408         | Seal                                                                                            | 1    |         |
| 61   | PS843         | Ø25 External Circlip                                                                            | 2    |         |
| 62   | 51664         | Roller Spindle                                                                                  | 1    |         |
|      | <b>59324A</b> | <b>Roller Assembly Consists Of:</b>                                                             |      |         |
| 63   | 0000300504    | Felt Seal                                                                                       | 2    |         |
| 64   | 6005RS        | Bearing                                                                                         | 2    |         |
| 65   | 46398         | Flanged Steel Roller                                                                            | 1    |         |
| 66   | 22125010/030  | M10x30 LH Thread Setscrew                                                                       | 1    |         |
| 67   | PH408         | Seal                                                                                            | 2    |         |
| 68   | PS843         | Ø25 External Circlip                                                                            | 2    |         |
| 69   | 59322A        | Roller Spindle (LH thread)                                                                      | 1    |         |
|      | <b>59222</b>  | <b>Roller Assembly Consists Of:</b>                                                             |      |         |
| 70   | 0000301601    | Roller                                                                                          | 1    |         |
| 71   | 59223         | Spindle                                                                                         | 1    |         |
| 72   | 6204RS        | Bearing                                                                                         | 1    |         |
| 73   | 12298         | Circlip                                                                                         | 1    |         |
|      | <b>59212</b>  | <b>Short Web Assembly Consists Of:</b>                                                          |      |         |
| 74   | 56232/2       | Web Belt                                                                                        | 2    |         |
| 75   | 56232/1       | Web Rod                                                                                         | 25   |         |
| 76   | 56232/5       | Rod Cover                                                                                       | 26   |         |
| 77   | 56232/4       | Joining Rod                                                                                     | 1    |         |
| 78   | 51301/3       | 'F' Type Joiner (2 hole)                                                                        | 4    |         |
| 79   | DIN661 5x25   | Ø5x25 Rivet                                                                                     | 8    |         |
| 80   | DIN661 5x22   | Ø5x22 Rivet                                                                                     | 100  |         |
| 81   | 46849/2       | Clamp Plate                                                                                     | 44   |         |
|      | <b>59213</b>  | <b>Long Web Assembly Consists Of:</b>                                                           |      |         |
| 82   | 56232/2       | Web Belt                                                                                        | 2    |         |
| 83   | 56232/1       | Web Rod                                                                                         | 51   |         |
| 84   | 56232/5       | Rod Cover                                                                                       | 52   |         |
| 85   | 56232/4       | Joining Rod                                                                                     | 1    |         |
| 86   | 51301/3       | 'F' Type Joiner (2 hole)                                                                        | 4    |         |
| 87   | DIN661 5x25   | Ø5x25 Rivet                                                                                     | 8    |         |
| 88   | DIN661 5x22   | Ø5x22 Rivet                                                                                     | 204  |         |
| 89   | 46849/2       | Clamp Plate                                                                                     | 102  |         |
| 100  | 64453B        | <b>Components For Build 64754A,<br/>64754B, 64754E &amp; 64754H</b><br>Spreader Link (to omega) | 2    |         |
| 110  | 70165         | <b>Components For Build 64754G</b><br>Spreader Link (to roller table)                           | 2    |         |



Machines from Serial No T2-291

## Linked Spreader Web Unit (1300mm elevator)

Assy No 64479B



**10.2a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Linked Spreader Web Unit (1300mm elevator)****Assy No 64479B**

| Item | Part No.      | Description                    | Qty. | Remarks                    |
|------|---------------|--------------------------------|------|----------------------------|
| 1    | 27135         | 17T 3/4"Pitch Sprocket         | 2    |                            |
| 2    | 27159         | 40x40 Plastic Insert           | 5    |                            |
| 3    |               |                                |      |                            |
| 4    | 32037/1       | Proximity Sensor               | 1    |                            |
| 5    | 32037/4       | Sensor Cable (10m)             | 1    |                            |
| 6    |               |                                |      |                            |
| 7    | 46855         | Hydraulic Motor                | 1    |                            |
| 8    |               |                                |      |                            |
| 9    | 51666         | Roller Assembly                | 4    | (see list at end)          |
| 10   |               |                                |      |                            |
| 11   | 59764         | Roller Mounting(long thread)   | 2    |                            |
| 12   | 56230         | Flanged Drive Roller           | 4    |                            |
| 13   | 56231         | Plain Drive Roller             | 2    |                            |
| 14   |               |                                |      |                            |
| 15   | 59276         | Sensor Disc                    | 1    |                            |
| 16   |               |                                |      |                            |
| 17   |               |                                |      |                            |
| 18   | 64478         | Spreader Frame                 | 1    |                            |
| 19   | 59763         | Drive Shaft                    | 1    |                            |
| 20   | 59765         | Roller Mounting (short thread) | 1    |                            |
| 21   | 59222         | Roller Assembly                | 2    | (see list at end)          |
| 22   | 59323         | Nylon Guard Roller             | 2    |                            |
| 23   | 59324A        | Roller Assembly                | 2    | (see list at end)          |
| 24   | 59512         | Sensor Bracket                 | 1    |                            |
| 25   | 59663         | Motor Mounting                 | 1    |                            |
| 26   | 59677         | Chain Adjuster                 | 1    |                            |
| 27   | 59758         | Short Web Assembly             | 1    | (see list at end)          |
| 28   | 59759         | Intermediate Web Assembly      | 1    | (see list at end)          |
| 29   | 59760         | Long Web Assembly              | 1    | (see list at end)          |
| 30   |               |                                |      |                            |
| 31   |               |                                |      |                            |
| 32   |               |                                |      |                            |
| 33   | 64453         | Spreader Link                  | 2    |                            |
| 34   | 64454         | Top Hat Boss                   | 4    |                            |
| 35   | 64455A        | Stainless Steel Panel LH       | 1    |                            |
| 36   | 64456A        | Stainless Steel Panel RH       | 1    |                            |
| 37   | 64457         | Deflector Panel                | 1    | For build 64754H use 70432 |
| 38   | 64684A        | Infill Panel                   | 1    | Supersedes 64461A          |
| 39   | 64464         | Pivot Plate LH                 | 1    |                            |
| 40   | 64482         | Pivot Plate RH                 | 1    |                            |
| 41   | SS035026/018  | Steel Spacer                   | 1    |                            |
| 42   | SS025009/025  | Steel Spacer                   | 1    |                            |
| 43   | 22029020      | M20 Full Nut                   | 12   |                            |
| 44   | 22046020      | M20 Flat Washer                | 12   |                            |
| 45   |               |                                |      |                            |
| 46   | 60052RS       | Bearing                        | 2    |                            |
| 47   |               |                                |      |                            |
| 48   | LFTC35A       | Bearing                        | 2    |                            |
| 49   | 12122         | Oilite Bush                    | 4    |                            |
| 50   | RPC700.300666 | Rubber End Cap                 | 2    |                            |
| 51   | RPC700.300667 | Spigot Washer                  | 2    |                            |
| 52   | RPT732.620056 | 3/4"Pitch Drive Chain          | 1    |                            |
| 53   |               |                                |      |                            |
| 54   | ST41M         | Ø40 Locking Collar             | 4    |                            |
| 55   |               |                                |      |                            |

**T2XS SPARE PARTS****10.2b**

Machines from Serial No T2-291

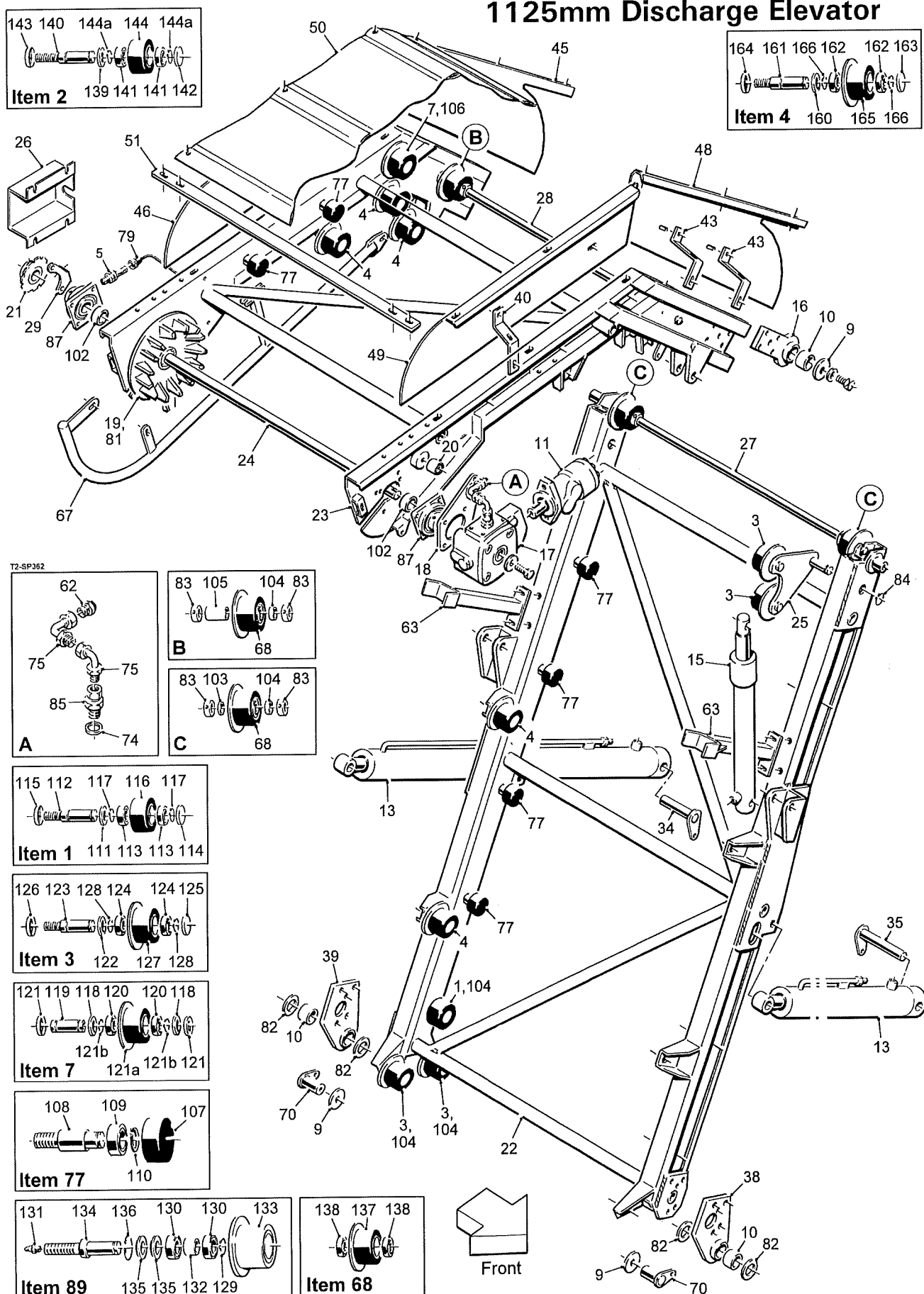
**Linked Spreader Web Unit (1300mm elevator)****Assy No 64479B**

| Item | Part No.      | Description                               | Qty. | Remarks |
|------|---------------|-------------------------------------------|------|---------|
|      | <b>51666</b>  | <b>Roller Assembly Consists Of:</b>       |      |         |
| 56   | 0000300504    | Felt Seal                                 | 1    |         |
| 57   | 6005RS        | Bearing                                   | 2    |         |
| 58   | 46398         | Flanged Steel Roller                      | 1    |         |
| 59   | PH407         | Seal                                      | 1    |         |
| 60   | PH408         | Seal                                      | 1    |         |
| 61   | PS843         | Ø25 External Circlip                      | 2    |         |
| 62   | 51664         | Roller Spindle                            | 1    |         |
|      | <b>59324A</b> | <b>Roller Assembly Consists Of:</b>       |      |         |
| 63   | 0000300504    | Felt Seal                                 | 2    |         |
| 64   | 6005RS        | Bearing                                   | 2    |         |
| 65   | 46398         | Flanged Steel Roller                      | 1    |         |
| 66   | 22125010/030  | M10x30 LH Thread Setscrew                 | 1    |         |
| 67   | PH408         | Seal                                      | 2    |         |
| 68   | PS843         | Ø25 External Circlip                      | 2    |         |
| 69   | 59322A        | Roller Spindle (LH thread)                | 1    |         |
|      | <b>59222</b>  | <b>Roller Assembly Consists Of:</b>       |      |         |
| 70   | 0000301601    | Roller                                    | 1    |         |
| 71   | 59223         | Spindle                                   | 1    |         |
| 72   | 6204RS        | Bearing                                   | 1    |         |
| 73   | 12298         | Circlip                                   | 1    |         |
|      | <b>59758</b>  | <b>Short Web Assy Consists Of:</b>        |      |         |
| 74   | 59758/3       | Web Belt                                  | 2    |         |
| 75   | 59758/1       | Web Rod                                   | 25   |         |
| 76   | 59758/2       | Rod Cover                                 | 26   |         |
| 77   | 59758/4       | Joining Rod                               | 1    |         |
| 78   | 51301/3       | 'F' Type Joiner (2 hole)                  | 4    |         |
| 79   | DIN661 5x25   | Ø5x25 Rivet                               | 8    |         |
| 80   | DIN661 5x22   | Ø5x22 Rivet                               | 92   |         |
| 81   | 46849/2       | Clamp Plate                               | 46   |         |
|      | <b>59759</b>  | <b>Intermediate Web Assy Consists Of:</b> |      |         |
| 82   | 59759/3       | Web Belt                                  | 2    |         |
| 83   | 59758/1       | Web Rod                                   | 45   |         |
| 84   | 59758/2       | Rod Cover                                 | 46   |         |
| 85   | 59758/4       | Joining Rod                               | 1    |         |
| 86   | 51301/3       | 'F' Type Joiner (2 hole)                  | 4    |         |
| 87   | DIN661 5x25   | Ø5x25 Rivet                               | 8    |         |
| 88   | DIN661 5x22   | Ø5x22 Rivet                               | 172  |         |
| 89   | 46849/2       | Clamp Plate                               | 86   |         |
|      | <b>59760</b>  | <b>Long Web Assy Consists Of:</b>         |      |         |
| 90   | 59760/3       | Web Belt                                  | 2    |         |
| 91   | 59758/1       | Web Rod                                   | 64   |         |
| 92   | 59758/2       | Rod Cover                                 | 65   |         |
| 93   | 59758/4       | Joining Rod                               | 1    |         |
| 94   | 51301/3       | 'F' Type Joiner (2 hole)                  | 4    |         |
| 95   | DIN661 5x25   | Ø5x25 Rivet                               | 8    |         |
| 96   | DIN661 5x22   | Ø5x22 Rivet                               | 248  |         |
| 97   | 46849/2       | Clamp Plate                               | 124  |         |



Machines from Serial No T2-291

## 1125mm Discharge Elevator

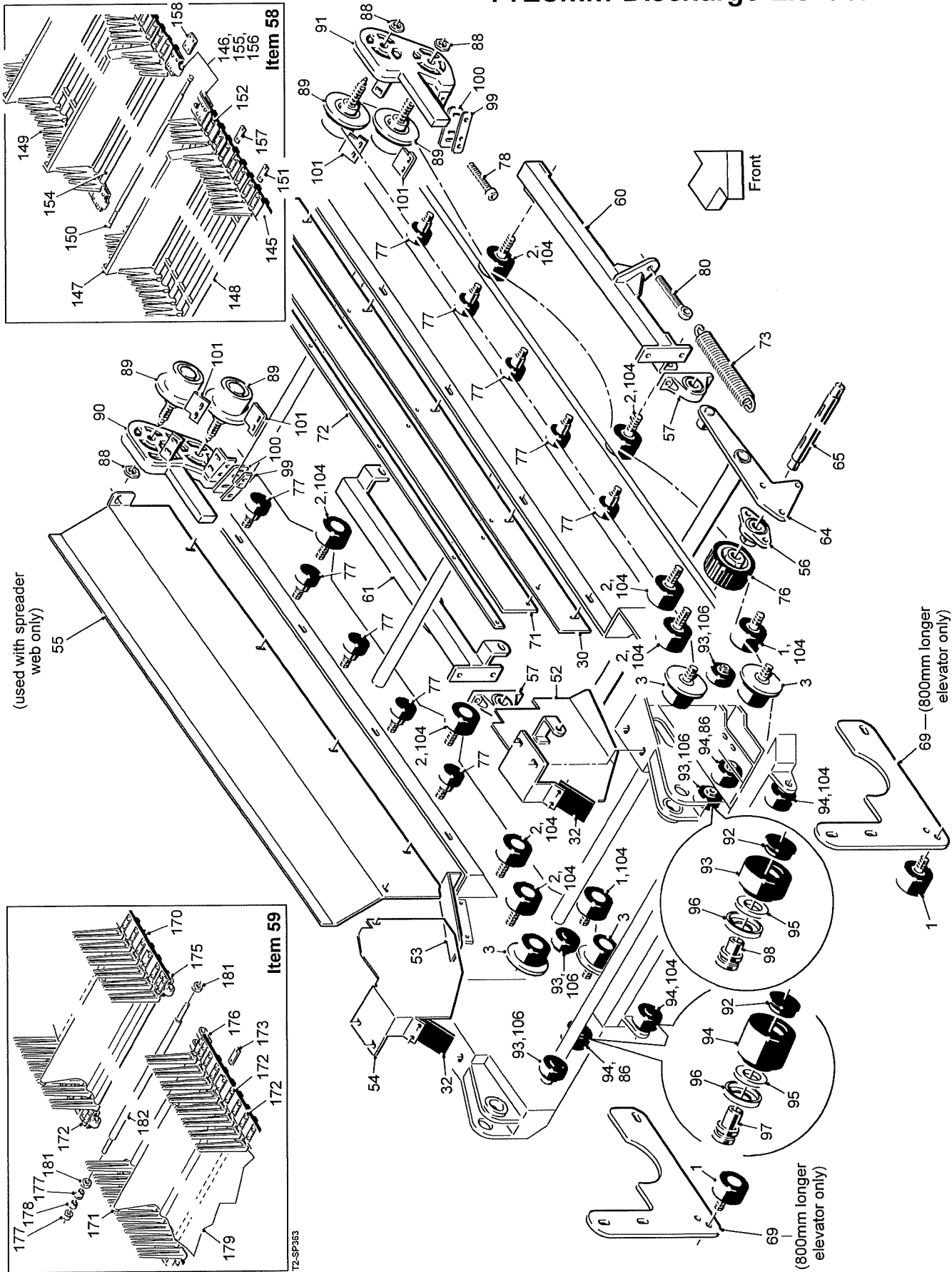


10.5a

T2XS SPARE PARTS

Machines from Serial No T2-291

1125mm Discharge Elevator



**T2XS SPARE PARTS****10.5b**

Machines from Serial No T2-291

**1125mm Discharge Elevator**

| Item | Part No. | Description                         | Qty. | Remarks                 |
|------|----------|-------------------------------------|------|-------------------------|
| 1    | 19356    | Roller Assembly                     | 4    | (see list at end)       |
| 2    | 11568    | Roller Assembly                     | 8    | (see list at end)       |
| 3    | 12506    | Roller Assembly                     | 12   | (see list at end)       |
| 4    | 12527    | Roller Assembly                     | 10   | (see list at end)       |
| 5    | 32037/1  | Proximity Sensor                    | 1    |                         |
| 6    |          |                                     |      |                         |
| 7    | 47083    | Roller Assembly                     | 2    | (see list at end)       |
| 8    |          |                                     |      |                         |
| 9    | 46196    | Pivot Retainer                      | 4    |                         |
| 10   | 46379    | Nylon Bush                          | 4    |                         |
| 11   | 46855RP  | Hydraulic Motor (rear port)         | 1    |                         |
| 12   |          |                                     |      |                         |
| 13   | 70405    | Hydraulic Ram (1/2"BSP ports)       | 2    | 3/8"BSP ports use 64714 |
| 14   |          |                                     |      |                         |
| 15   | 56256    | Hydraulic Ram                       | 2    |                         |
| 16   | 56591    | Top Pivot Plate                     | 2    |                         |
| 17   | 56641    | Gearbox Assembly                    | 1    |                         |
| 18   | 59679    | Reaction Plate                      | 1    |                         |
| 19   | 56884    | Drive Sprocket                      | 2    |                         |
| 20   | 59680    | Bush                                | 1    |                         |
| 21   | 59151    | Sensor Disc                         | 1    |                         |
| 22   | 64961    | Elevator Centre Frame (1125mm)      | 1    | Standard elevator       |
|      | 64961L   | Elevator Centre Frame (1125mm)      | 1    | 800mm longer elevator   |
| 23   | 64179    | Elevator Top Section (1125mm)       | 1    |                         |
| 24   | 70101    | Drive Shaft (for 4 hole bearing)    | 1    |                         |
| 25   | 59244A   | Roller Bracket                      | 2    |                         |
| 26   | 59313    | Sensor Guard                        | 1    |                         |
| 27   | 59315    | Tie Bar                             | 1    |                         |
| 28   | 59330    | Tie Bar                             | 1    |                         |
| 29   | 70102    | Sensor Bracket (for 4 hole bearing) | 1    |                         |
| 30   | 59415    | Front Deflector                     | 1    |                         |
| 31   |          |                                     |      |                         |
| 32   | 59436    | Rubber Flap                         | 2    |                         |
| 33   |          |                                     |      |                         |
| 34   | 65010    | Pivot Pin (short)                   | 1    |                         |
| 35   | 65010A   | Pivot Pin (long)                    | 1    |                         |
| 36   |          |                                     |      |                         |
| 37   |          |                                     |      |                         |
| 38   | 59658    | Bottom Pivot Plate                  | 1    | Standard elevator       |
|      | 59658A   | Bottom Pivot Plate                  | 1    | 800mm longer elevator   |
| 39   | 59659    | Bottom Pivot Plate                  | 1    | Standard elevator       |
|      | 59659A   | Bottom Pivot Plate                  | 1    | 800mm longer elevator   |
| 40   | 59573    | Panel Mounting Bracket (short)      | 4    |                         |
| 41   |          |                                     |      |                         |
| 42   |          |                                     |      |                         |
| 43   | 59574    | Panel Mounting Bracket (long)       | 4    |                         |
| 44   |          |                                     |      |                         |
| 45   | 59576    | Rear Middle Side Panel              | 1    |                         |
| 46   | 59577    | Rear Top Side Panel                 | 1    |                         |
| 47   |          |                                     |      |                         |
| 48   | 59579    | Front Middle Side Panel             | 1    |                         |
| 49   | 59580    | Front Top Side Panel                | 1    |                         |
| 50   | 59610    | Elevator Cover (1125mm)             | 1    |                         |

**10.5c****T2XS SPARE PARTS**

Machines from Serial No T2-291

**1125mm Discharge Elevator**

| Item | Part No.      | Description                       | Qty. | Remarks                     |
|------|---------------|-----------------------------------|------|-----------------------------|
| 51   | 59611         | Cover Support                     | 5    |                             |
| 52   | 64529         | Front Elevator Web Side           | 1    |                             |
|      | 59668D        | Front Elevator Web Side           | 1    | Used with roller table      |
| 53   | 70077         | Roller Shield                     | 1    |                             |
| 54   | 59669C        | Rear Elevator Web Side            | 1    | Used with spreader web      |
|      | 64530         | Rear Elevator Web Side            | 1    | Used with picking table     |
| 55   | 64462         | Rear Deflector                    | 1    | Used with spreader web only |
| 56   | SFT30         | Ø30 Bearing                       | 2    |                             |
| 57   | SL30A         | Ø30 Bearing                       | 2    |                             |
| 58   | 59332         | Standard Web Assy (1125mm)        | 1    | Option (see list at end)    |
| 59   | 64657B        | Soft Drop Web Assy (1125mm)       | 1    | Option (see list at end)    |
| 60   | 64915         | Tension Roller Bracket Front      | 1    |                             |
| 61   | 64916         | Tension Roller Bracket Rear       | 1    |                             |
| 62   | 60370         | 1/4"BSP Breather                  | 1    |                             |
| 63   | 64933         | Elevator Support                  | 2    |                             |
| 64   | 64917         | Tension Roller Arm                | 1    |                             |
| 65   | 64918         | Tension Roller Shaft              | 1    |                             |
| 66   |               |                                   |      |                             |
| 67   | 64180         | Guard Rail                        | 2    |                             |
| 68   | 64257         | Roller Assembly                   | 4    | (see list at end)           |
| 69   | 70241         | Roller Support Plate              | 2    | 800mm longer elev only      |
| 70   | 68038         | Pivot Pin                         | 2    |                             |
| 71   | 64678         | Rubber Skirt                      | 1    |                             |
| 72   | 64679         | Clamp Strip                       | 1    |                             |
| 73   | PS194         | Tension Spring                    | 2    |                             |
| 74   | 11124         | 1/2"BSP Dowty Seal                | 1    |                             |
| 75   | 12378         | 1/4"BSP M F Swept 90° Adaptor     | 2    |                             |
| 76   | RPC700.301543 | Rubber Covered Roller             | 2    |                             |
| 77   | 0000301600    | Roller Assembly                   | 22   | (see list at end)           |
| 78   | 22015016/100  | M16x100 Socket Cap Screw          | 2    |                             |
| 79   | JK63720/6     | Sensor Cable Straight (20m)       | 1    |                             |
| 80   | RPF120.116125 | M16x140 Eye Bolt                  | 2    |                             |
| 81   | HER09681A     | Taperlock Bush                    | 2    |                             |
| 82   | SS070047/004  | Steel Spacer                      | 4    |                             |
| 83   | PS488M        | Ø25 Locking Collar                | 8    |                             |
| 84   | PS843         | Ø25 External Circlip              | 2    |                             |
| 85   | 51588         | 1/2"BSPM x1/4"BSPF Swivel Adaptor | 1    |                             |
| 86   | SS030017/015  | Steel Spacer                      | 2    |                             |
| 87   | SF35          | Bearing (4 hole)                  | 2    |                             |
| 88   | RPGM002.00066 | Locking Washer                    | 4    |                             |
| 89   | RPA510.309022 | Roller Assembly                   | 4    | (see list at end)           |
| 90   | RPA610.308647 | Roller Mounting                   | 1    |                             |
| 91   | RPA610.308648 | Roller Mounting                   | 1    |                             |
| 92   | RPC620.303070 | Cap                               | 7    |                             |
| 93   | RPC700.300227 | Ø75 Roller c/w Bearing            | 4    |                             |
| 94   | RPC700.300148 | Ø75 Roller c/w Bearings           | 4    |                             |
| 95   | RPGM070.00446 | Felt Seal                         | 6    |                             |
| 96   | RPGM089.00565 | Roller Shield                     | 6    |                             |
| 97   | RPM180.303071 | Roller Bush                       | 4    |                             |
| 98   | RPM180.300308 | Roller Spindle                    | 2    |                             |
| 99   | RPM256.300133 | Clamp Strip                       | 2    |                             |
| 100  | RPW240.300992 | Perspex Scraper                   | 2    |                             |
| 101  | RPW240.310380 | Scraper                           | 4    |                             |

# T2XS SPARE PARTS

10.5d

Machines from Serial No T2-291

## 1125mm Discharge Elevator

| Item | Part No.             | Description                         | Qty. | Remarks |
|------|----------------------|-------------------------------------|------|---------|
| 102  | SS040036/025         | Steel Spacer                        | 2    |         |
| 103  | SS030026/005         | Steel Spacer                        | a/r  |         |
| 104  | RPM176.306319        | Steel Spacer (10mm)                 | a/r  |         |
| 105  | SS030026/072         | Steel Spacer                        | 2    |         |
| 106  | SS030017/025         | Steel Spacer                        | 6    |         |
|      | <b>0000301600</b>    | <b>Roller Assembly Consists Of:</b> | 1    |         |
| 107  | 0000301601           | Roller                              | 1    |         |
| 108  | 0000301602           | Spindle                             | 1    |         |
| 109  | 6204RS               | Bearing                             | 1    |         |
| 110  | 12298                | Circlip                             |      |         |
|      | <b>19356</b>         | <b>Roller Assembly Consists Of:</b> | 1    |         |
| 111  | 0000300504           | Felt Seal                           | 1    |         |
| 112  | 11265                | Spindle                             | 2    |         |
| 113  | 6005RS               | Bearing                             | 1    |         |
| 114  | PH407                | Seal                                | 1    |         |
| 115  | PH408                | Seal                                | 1    |         |
| 116  | PH77AR               | Plain Roller                        | 2    |         |
| 117  | PS843                | Circlip                             |      |         |
|      | <b>47083</b>         | <b>Roller Assembly Consists Of:</b> | 2    |         |
| 118  | 0000300504           | Felt Seal                           | 1    |         |
| 119  | 47141                | Roller Spindle                      | 2    |         |
| 120  | 6005RS               | Bearing                             | 2    |         |
| 121  | PH408                | Seal                                | 1    |         |
| 121a | PH51AR               | Flanged Roller                      | 2    |         |
| 121b | PS843                | Circlip                             |      |         |
|      | <b>12506</b>         | <b>Roller Assembly Consists Of:</b> | 1    |         |
| 122  | 0000300504           | Felt Seal                           | 1    |         |
| 123  | 11265                | Spindle                             | 2    |         |
| 124  | 6005RS               | Bearing                             | 1    |         |
| 125  | PH407                | Seal                                | 1    |         |
| 126  | PH408                | Seal                                | 1    |         |
| 127  | PH51AR               | Flanged Roller                      | 2    |         |
| 128  | PS843                | Circlip                             |      |         |
|      | <b>RPA510.309022</b> | <b>Roller Assembly Consists Of:</b> | 1    |         |
| 129  | 12298                | Circlip                             | 2    |         |
| 130  | 6204                 | Bearing                             | 1    |         |
| 131  | RPC648.061000        | M6 Straight Grease Nipple           | 1    |         |
| 132  | 64669                | Spacer                              | 1    |         |
| 133  | RPM156.300677        | Flanged Roller                      | 1    |         |
| 134  | RPM180.309021        | Spindle                             | 2    |         |
| 135  | RPS210.002042        | Metal Seal                          | 1    |         |
| 136  | W0113                | Circlip                             |      |         |
|      | <b>64257</b>         | <b>Roller Assembly Consists Of:</b> | 1    |         |
| 137  | PH51AR               | Flanged Roller                      | 2    |         |
| 138  | 6005RS               | Bearing                             |      |         |
|      | <b>11568</b>         | <b>Roller Assembly Consists Of:</b> | 1    |         |
| 139  | 0000300504           | Felt Seal                           | 1    |         |
| 140  | PH406AM              | Spindle                             |      |         |

10.5e

T2XS SPARE PARTS

Machines from Serial No T2-291

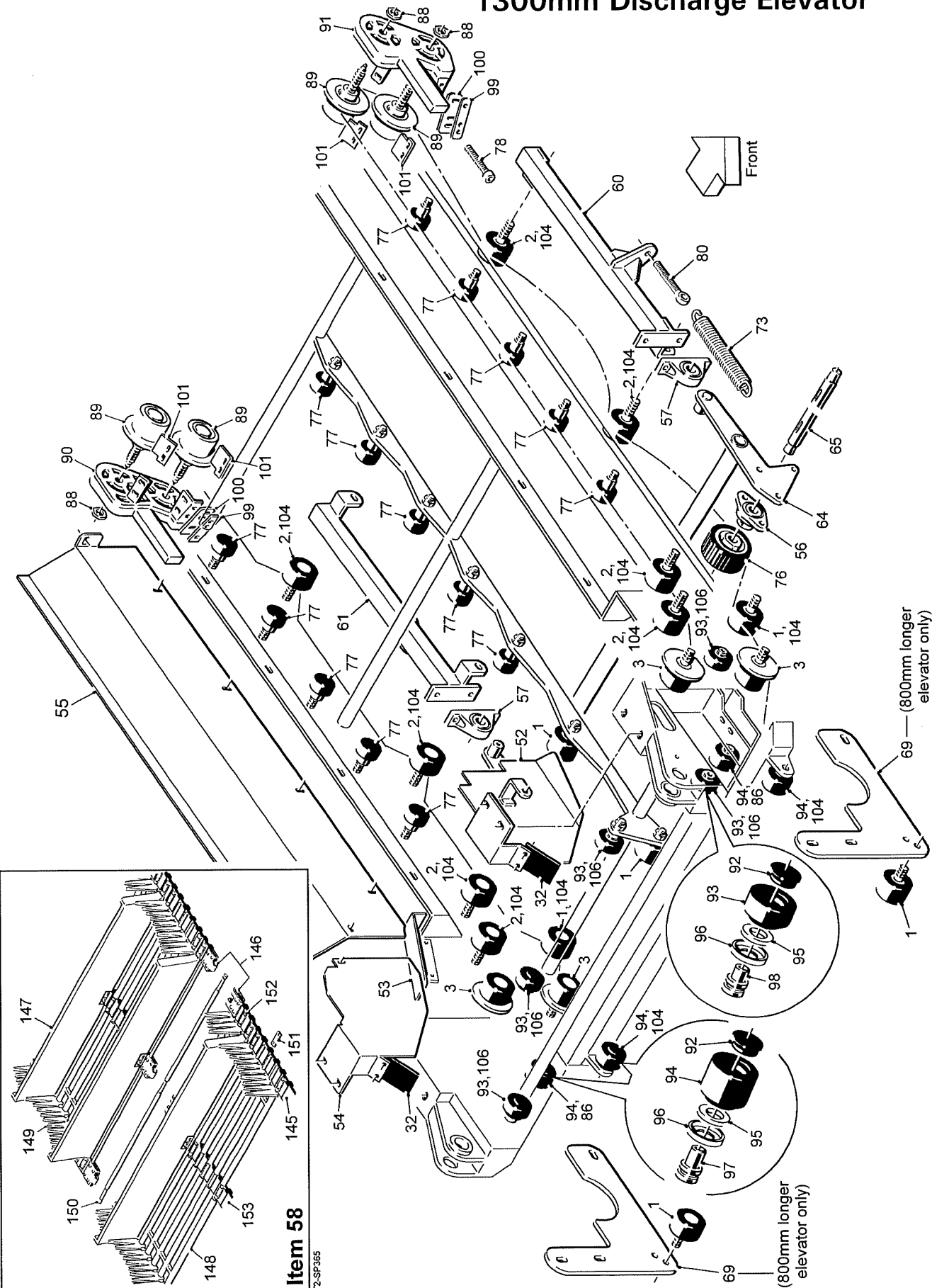
1125mm Discharge Elevator

| Item | Part No.      | Description                               | Qty. | Remarks          |
|------|---------------|-------------------------------------------|------|------------------|
| 141  | 6005RS        | Bearing                                   | 2    |                  |
| 142  | PH407         | Seal                                      | 1    |                  |
| 143  | PH408         | Seal                                      | 1    |                  |
| 144  | PH77AR        | Plain Roller                              | 1    |                  |
| 144a | PS843         | Circlip                                   | 2    |                  |
|      | <b>59332</b>  | <b>Standard Web Assembly Consists Of:</b> |      |                  |
| 145  | 59332/1       | Web Belt                                  | 2    |                  |
| 146  | 56825/2       | Joiner Set                                | 2    |                  |
| 147  | 59332/2       | Flight Moulding                           | 66   |                  |
| 148  | 59332/3A      | 5 Web Bar Section                         | 66   |                  |
| 149  | 56825/5       | Side Finger Moulding                      | 132  |                  |
| 150  | 59332/6       | Joining Rod                               | 1    |                  |
| 151  | 46847/4       | Backing Plate (for web bars)              | 792  |                  |
| 152  | RPF240.160250 | Ø6x25 Rivet                               | 1584 |                  |
| 153  |               |                                           |      |                  |
| 154  | 59332/3       | Bar Moulding                              | 4    |                  |
| 155  | 22012006/035  | M6x35 Hex Head Bolt                       | 8    |                  |
| 156  | 22012008/035  | M8x35 Hex Head Bolt                       | 8    |                  |
| 157  | 56825/9       | Backing Plate (for flights)               | 132  |                  |
| 158  | 56825/10      | Backing Plate (4 hole tapped)             | 4    |                  |
| 159  |               |                                           |      |                  |
|      | <b>12527</b>  | <b>Roller Assembly Consists Of:</b>       |      |                  |
| 160  | 0000300504    | Felt Seal                                 | 1    |                  |
| 161  | 12522         | Spindle                                   | 1    |                  |
| 162  | 6005RS        | Bearing                                   | 2    |                  |
| 163  | PH407         | Seal                                      | 1    |                  |
| 164  | PH408         | Seal                                      | 1    |                  |
| 165  | PH51AR        | Flanged Roller                            | 1    |                  |
| 166  | PS843         | Circlip                                   | 2    |                  |
|      | <b>64657B</b> | <b>Soft Drop Web Assy Consists Of:</b>    |      |                  |
| 170  | -             | Web Belt                                  | 2    |                  |
| 171  | -             | Flight                                    | 66   |                  |
| 172  | -             | Ø10 Web Bar                               | 199  |                  |
| 173  | -             | Backing Plate                             | 262  |                  |
| 174  |               |                                           |      |                  |
| 175  | -             | Male Joiner                               | 2    | Assy 64657 only  |
| 176  | -             | Female Joiner                             | 2    | Assy 64657B only |
| 177  | -             | Collared Bush                             | 4    |                  |
| 178  | -             | Plain Bush                                | 2    |                  |
| 179  | -             | PVC Sheet (with alligator clip)           | 1    |                  |
|      | -             | PVC Sheet (without alligator clip)        | 1    |                  |
| 180  |               |                                           |      |                  |
| 181  | -             | Ø8 Locking Collar                         | 2    |                  |
| 182  | -             | Ø8 Joining Rod                            | 1    |                  |



Machines from Serial No T2-291

1300mm Discharge Elevator



**T2XS SPARE PARTS****10.6b**

Machines from Serial No T2-291

**1300mm Discharge Elevator**

| Item | Part No. | Description                         | Qty. | Remarks                 |
|------|----------|-------------------------------------|------|-------------------------|
| 1    | 19356    | Roller Assembly                     | 7    | (see list at end)       |
| 2    | 11568    | Roller Assembly                     | 8    | (see list at end)       |
| 3    | 12506    | Roller Assembly                     | 16   | (see list at end)       |
| 4    | 12527    | Roller Assembly                     | 6    | (see list at end)       |
| 5    | 32037/1  | Proximity Sensor                    | 1    |                         |
| 6    | 32719    | Roller Assembly                     | 2    | (see list at end)       |
| 7    | 47083    | Roller Assembly                     | 2    | (see list at end)       |
| 8    |          |                                     |      |                         |
| 9    | 46196    | Pivot Retainer                      | 4    |                         |
| 10   | 46379    | Nylon Bush                          | 4    |                         |
| 11   | 46855RP  | Hydraulic Motor (rear port)         | 1    |                         |
| 12   |          |                                     |      |                         |
| 13   | 70405    | Hydraulic Ram (1/2"BSP ports)       | 2    | 3/8"BSP ports use 64714 |
| 14   |          |                                     |      |                         |
| 15   | 56256    | Hydraulic Ram                       | 2    |                         |
| 16   | 56591    | Top Pivot Plate                     | 2    |                         |
| 17   | 56641    | Gearbox Assembly                    | 1    |                         |
| 18   | 59679    | Reaction Plate                      | 1    |                         |
| 19   | 56884    | Drive Sprocket                      | 2    |                         |
| 19a  | 56885    | Centre Drive Sprocket               | 1    |                         |
| 20   | 59680    | Bush                                | 1    |                         |
| 21   | 59151    | Sensor Disc                         | 1    |                         |
| 22   | 64961W   | Elevator Centre Frame (1300mm)      | 1    | Standard elevator       |
|      | 59228WL  | Elevator Centre Frame (1300mm)      | 1    | 800mm longer elevator   |
| 23   | 64179W   | Elevator Top Section (1300mm)       | 1    |                         |
| 24   | 70101A   | Drive Shaft (for 4 hole bearing)    | 1    |                         |
| 25   | 59244A   | Roller Bracket                      | 2    |                         |
| 26   | 59313    | Sensor Guard                        | 1    |                         |
| 27   | 59786    | Tie Bar                             | 1    |                         |
| 28   | 59788    | Tie Bar                             | 1    |                         |
| 29   | 70102    | Sensor Bracket (for 4 hole bearing) | 1    |                         |
| 30   | 59415    | Front Deflector                     | 1    |                         |
| 31   |          |                                     |      |                         |
| 32   | 59436    | Rubber Flap                         | 2    |                         |
| 33   |          |                                     |      |                         |
| 34   | 65010    | Pivot Pin (short)                   | 1    |                         |
| 35   | 65010A   | Pivot Pin (long)                    | 1    |                         |
| 36   |          |                                     |      |                         |
| 37   |          |                                     |      |                         |
| 38   | 59658    | Bottom Pivot Plate                  | 1    | Standard elevator       |
|      | 59658A   | Bottom Pivot Plate                  | 1    | 800mm longer elevator   |
| 39   | 59659    | Bottom Pivot Plate                  | 1    | Standard elevator       |
|      | 59659A   | Bottom Pivot Plate                  | 1    | 800mm longer elevator   |
| 40   | 59573    | Panel Mounting Bracket (short)      | 4    |                         |
| 41   |          |                                     |      |                         |
| 42   |          |                                     |      |                         |
| 43   | 59574    | Panel Mounting Bracket (long)       | 4    |                         |
| 44   |          |                                     |      |                         |
| 45   | 59576    | Rear Middle Side Panel              | 1    |                         |
| 46   | 59577    | Rear Top Side Panel                 | 1    |                         |
| 47   |          |                                     |      |                         |
| 48   | 59579    | Front Middle Side Panel             | 1    |                         |
| 49   | 59580    | Front Top Side Panel                | 1    |                         |

**10.6c****T2XS SPARE PARTS**

Machines from Serial No T2-291

**1300mm Discharge Elevator**

| Item | Part No.      | Description                  | Qty. | Remarks                     |
|------|---------------|------------------------------|------|-----------------------------|
| 50   | 59782         | Elevator Cover (1300mm)      | 1    |                             |
| 51   | 59790         | Cover Support                | 5    |                             |
| 52   | 64529         | Front Elevator Web Side      | 1    |                             |
|      | 59668D        | Front Elevator Web Side      | 1    | Used with roller table      |
| 53   | 70077         | Roller Shield                | 1    |                             |
| 54   | 59669C        | Rear Elevator Web Side       | 1    | Used with spreader web      |
|      | 64530         | Rear Elevator Web Side       | 1    | Used with picking table     |
| 55   | 64462         | Rear Deflector               | 1    | Used with spreader web only |
| 56   | SFT30         | Ø30 Bearing                  | 2    |                             |
| 57   | SL30A         | Ø30 Bearing                  | 2    |                             |
| 58   | 59756         | Standard Web Assy (1300mm)   | 1    | Option (see list at end)    |
|      | 59756B        | Long Web Assembly (1300mm)   | 1    | Option (see list at end)    |
| 59   |               |                              |      |                             |
| 60   | 64915         | Tension Roller Bracket Front | 1    |                             |
| 61   | 64916         | Tension Roller Bracket Rear  | 1    |                             |
| 62   | 60370         | 1/4"BSP Breather             | 1    |                             |
| 63   | 64933         | Elevator Support             | 2    |                             |
| 64   | 64917A        | Tension Roller Arm           | 1    |                             |
| 65   | 64918A        | Tension Roller Shaft         | 1    |                             |
| 66   |               |                              |      |                             |
| 67   | 64180         | Guard Rail                   | 2    |                             |
| 68   | 64257         | Roller Assembly              | 4    | (see list at end)           |
| 69   | 70241         | Roller Support Plate         | 2    | 800mm longer elev only      |
| 70   | 68038         | Pivot Pin                    | 2    |                             |
| 71   |               |                              |      |                             |
| 72   |               |                              |      |                             |
| 73   | PS194         | Tension Spring               | 2    |                             |
| 74   | 11124         | 1/2"BSP Dowty Seal           | 1    |                             |
| 75   | 12378         | 1/4"BSP M F Swept 90°Adaptor | 2    |                             |
| 76   | RPC700.301543 | Rubber Covered Roller        | 2    |                             |
| 77   | 0000301600    | Roller Assembly              | 33   | (see list at end)           |
| 78   | 22015016/100  | M16x100 Socket Cap Screw     | 2    |                             |
| 79   | JK63720/6     | Sensor Cable Straight (20m)  | 1    |                             |
| 80   | RPF120.116125 | M16x140 Eye Bolt             | 2    |                             |
| 81   | HER09681A     | Taperlock Bush               | 3    |                             |
| 82   | SS070047/004  | Steel Spacer                 | 4    |                             |
| 83   | PS488M        | Ø25 Stop Coller              | 12   |                             |
| 84   | PS843         | Ø25 External Circlip         | 2    |                             |
| 85   |               |                              |      |                             |
| 86   | SS030017/015  | Steel Spacer                 | 2    |                             |
| 87   | SF35          | Bearing (4 hole)             | 2    |                             |
| 88   | RPGM002.00066 | Locking Washer               | 4    |                             |
| 89   | RPA510.309022 | Roller Assembly              | 4    | (see list at end)           |
| 90   | RPA610.308647 | Roller Mounting              | 1    |                             |
| 91   | RPA610.308648 | Roller Mounting              | 1    |                             |
| 92   | RPC620.303070 | Cap                          | 7    |                             |
| 93   | RPC700.300227 | Ø75 Roller c/w Bearing       | 5    |                             |
| 94   | RPC700.300148 | Ø75 Roller c/w Bearings      | 4    |                             |
| 95   | RPGM070.00446 | Felt Seal                    | 7    |                             |
| 96   | RPGM089.00565 | Roller Shield                | 7    |                             |
| 97   | RPM180.303071 | Roller Bush                  | 4    |                             |
| 98   | RPM180.300308 | Roller Spindle               | 3    |                             |
| 99   | RPM256.300133 | Clamp Strip                  | 2    |                             |
| 100  | RPW240.300992 | Perspex Scraper              | 2    |                             |

# T2XS SPARE PARTS

10.6d

Machines from Serial No T2-291

## 1300mm Discharge Elevator

| Item | Part No.             | Description                         | Qty. | Remarks |
|------|----------------------|-------------------------------------|------|---------|
| 101  | RPW240.310380        | Scraper                             | 4    |         |
| 102  | SS050026/002         | Steel Spacer                        | 4    |         |
| 103  | SS030026/005         | Steel Spacer                        | a/r  |         |
| 104  | RPM176.306319        | Steel Spacer (10mm)                 | a/r  |         |
| 105  | SS030026/072         | Steel Spacer                        | 2    |         |
| 106  | SS030017/025         | Steel Spacer                        | 6    |         |
| 106a | SS040036/025         | Steel Spacer                        | 2    |         |
|      | <b>0000301600</b>    | <b>Roller Assembly Consists Of:</b> |      |         |
| 107  | 0000301601           | Roller                              | 1    |         |
| 108  | 0000301602           | Spindle                             | 1    |         |
| 109  | 6204RS               | Bearing                             | 1    |         |
| 110  | 12298                | Circlip                             | 1    |         |
|      | <b>19356</b>         | <b>Roller Assembly Consists Of:</b> |      |         |
| 111  | 0000300504           | Felt Seal                           | 1    |         |
| 112  | 11265                | Spindle                             | 1    |         |
| 113  | 6005RS               | Bearing                             | 2    |         |
| 114  | PH407                | Seal                                | 1    |         |
| 115  | PH408                | Seal                                | 1    |         |
| 116  | PH77AR               | Plain Roller                        | 1    |         |
| 117  | PS843                | Circlip                             | 2    |         |
|      | <b>47083</b>         | <b>Roller Assembly Consists Of:</b> |      |         |
| 118  | 0000300504           | Felt Seal                           | 2    |         |
| 119  | 47141                | Roller Spindle                      | 1    |         |
| 120  | 6005RS               | Bearing                             | 2    |         |
| 121  | PH408                | Seal                                | 2    |         |
| 121a | PH51AR               | Flanged Roller                      | 1    |         |
| 121b | PS843                | Circlip                             | 2    |         |
|      | <b>12506</b>         | <b>Roller Assembly Consists Of:</b> |      |         |
| 122  | 0000300504           | Felt Seal                           | 1    |         |
| 123  | 11265                | Spindle                             | 1    |         |
| 124  | 6005RS               | Bearing                             | 2    |         |
| 125  | PH407                | Seal                                | 1    |         |
| 126  | PH408                | Seal                                | 1    |         |
| 127  | PH51AR               | Flanged Roller                      | 1    |         |
| 128  | PS843                | Circlip                             | 2    |         |
|      | <b>RPA510.309022</b> | <b>Roller Assembly Consists Of:</b> |      |         |
| 129  | 12298                | Circlip                             | 1    |         |
| 130  | 6204                 | Bearing                             | 2    |         |
| 131  | RPC648.061000        | M6 Straight Grease Nipple           | 1    |         |
| 132  | 64669                | Spacer                              | 1    |         |
| 133  | RPM156.300677        | Flanged Roller                      | 1    |         |
| 134  | RPM180.309021        | Spindle                             | 1    |         |
| 135  | RPS210.002042        | Metal Seal                          | 2    |         |
| 136  | W0113                | Circlip                             | 1    |         |
|      | <b>32719</b>         | <b>Roller Assembly Consists Of:</b> |      |         |
| 137  | 0000300504           | Felt Seal                           | 2    |         |
| 138  | 6005RS               | Bearing                             | 2    |         |
| 139  | PH408                | Seal                                | 2    |         |
| 140  | PH77AR               | Plain Roller                        | 1    |         |

10.6e

T2XS SPARE PARTS

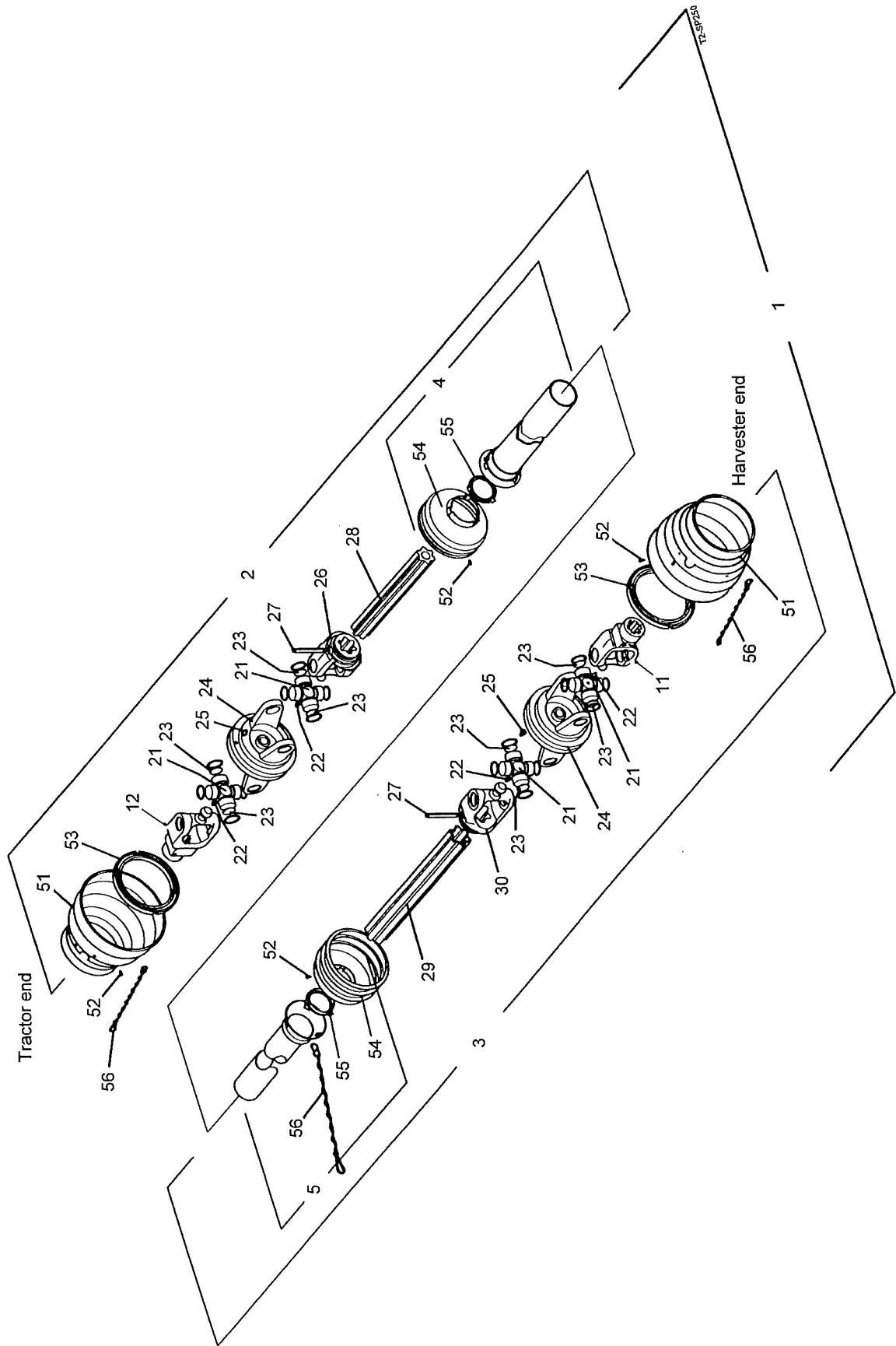
Machines from Serial No T2-291

1300mm Discharge Elevator

| Item | Part No.      | Description                               | Qty. | Remarks |
|------|---------------|-------------------------------------------|------|---------|
|      | <b>64257</b>  | <b>Roller Assembly Consists Of:</b>       |      |         |
| 141  | PH51AR        | Flanged Roller                            | 2    |         |
| 142  | 6005RS        | Bearing                                   | 2    |         |
|      | <b>11568</b>  | <b>Roller Assembly Consists Of:</b>       |      |         |
| 143  | 0000300504    | Felt Seal                                 | 1    |         |
| 144  | PH406AM       | Spindle                                   | 1    |         |
| 144a | 6005RS        | Bearing                                   | 2    |         |
| 144b | PH407         | Seal                                      | 1    |         |
| 144c | PH408         | Seal                                      | 1    |         |
| 144d | PH77AR        | Plain Roller                              | 1    |         |
| 144e | PS843         | Circlip                                   | 2    |         |
|      | <b>59756</b>  | <b>Standard Web Assembly Consists Of:</b> |      |         |
| 145  | 59756/1       | Web Belt                                  | 3    |         |
| 146  | 56825/2       | Joiner Set                                | 3    |         |
| 147  | 56825/3       | Flight Moulding                           | 66   |         |
| 148  | 56825/4A      | Web Bar Moulding                          | 66   |         |
| 149  | 56825/5       | Side Finger Moulding                      | 132  |         |
| 150  | 56825/6       | Joining Rod                               | 1    |         |
| 151  | -             | Backing Plate                             | a/r  |         |
| 152  | -             | Rivet                                     | a/r  |         |
| 153  | -             | Centre Belt                               | 1    |         |
|      | <b>59756B</b> | <b>Long Web Assembly Consists Of:</b>     |      |         |
| 145  | -             | <b>Web Belt</b>                           | 3    |         |
| 146  | 56825/2       | Joiner Set                                | 73   |         |
| 147  | 56825/3       | Flight Moulding                           | 73   |         |
| 148  | 56825/4A      | Web Bar Moulding                          | 146  |         |
| 149  | 56825/5       | Side Finger Moulding                      | 1    |         |
| 150  | 56825/6       | Joining Rod                               | a/r  |         |
| 151  | -             | Backing Plate                             | a/r  |         |
| 152  | -             | Rivet                                     | 1    |         |
| 153  | -             | Centre Belt                               |      |         |
|      | <b>12527</b>  | <b>Roller Assembly Consists Of:</b>       |      |         |
| 160  | 0000300504    | Felt Seal                                 | 1    |         |
| 161  | 12522         | Spindle                                   | 1    |         |
| 162  | 6005RS        | Bearing                                   | 2    |         |
| 163  | PH407         | Seal                                      | 1    |         |
| 164  | PH408         | Seal                                      | 1    |         |
| 165  | PH51AR        | Flanged Roller                            | 1    |         |
| 166  | PS843         | Circlip                                   | 2    |         |

Machines from Serial No T2-291

PTO Shaft Assembly



# 11.1a

# T2XS SPARE PARTS

Machines from Serial No T2-291

## PTO Shaft Assembly

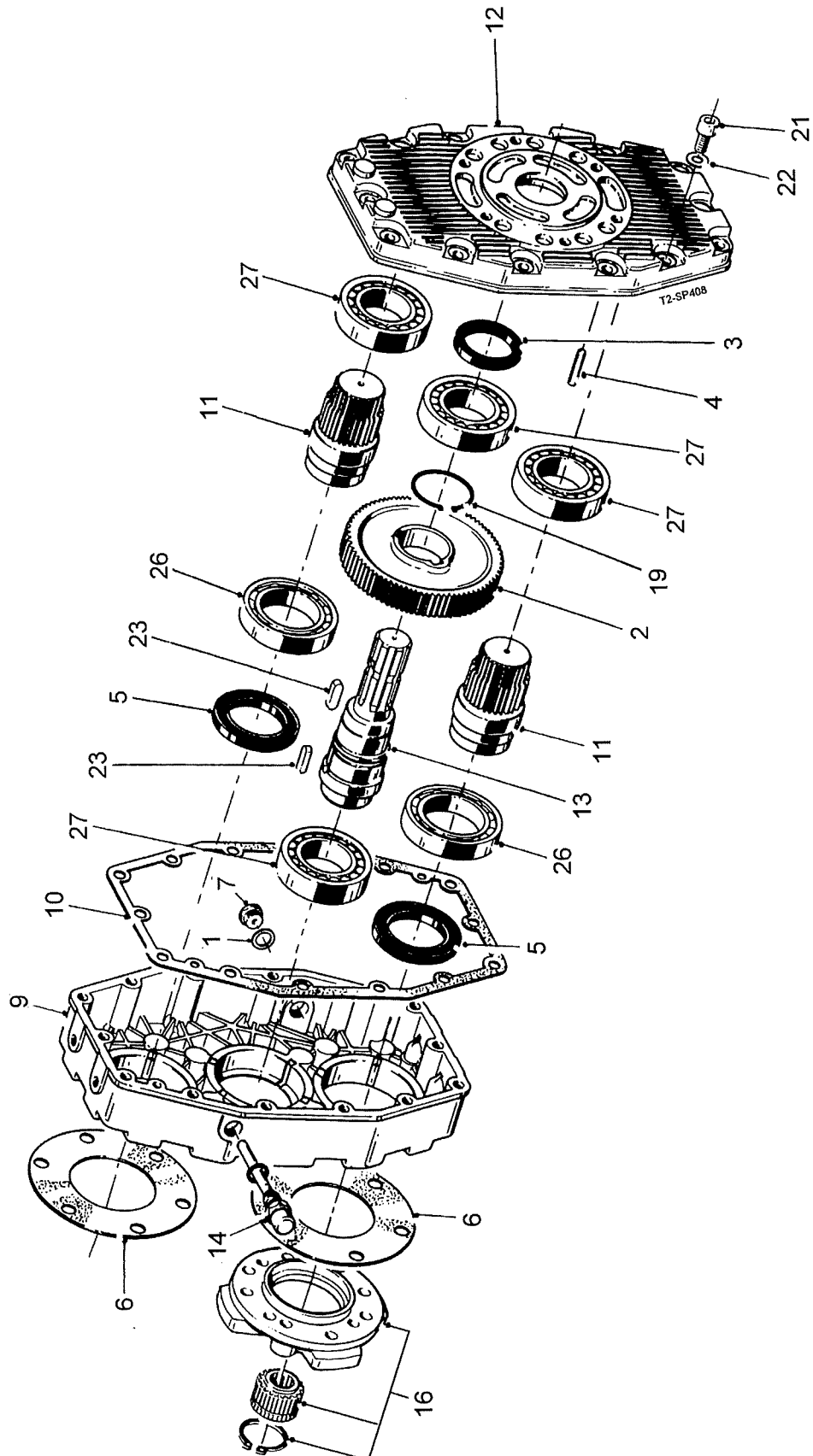
| Item | Part No.         | Description                          | Qty. | Remarks                      |
|------|------------------|--------------------------------------|------|------------------------------|
| 1    | RPT895.308607    | Wide Angle PTO Shaft c/w Guard       | 1    | 1 3/8" 6-spline tractor end  |
|      | RPT895.308607-21 | Wide Angle PTO Shaft c/w Guard       | 1    | 1 3/8" 21-spline tractor end |
|      | -                | Wide Angle PTO Shaft c/w Guard       | 1    | 1 3/4" 20-spline tractor end |
| 2    | -                | Inner PTO Shaft c/w Guard            | 1    |                              |
| 3    | -                | Outer PTO Shaft c/w Guard            | 1    |                              |
| 4    | RPT845.202000    | PTO Guard Outer                      | 1    |                              |
| 5    | RPT845.201000    | PTO Guard Inner                      | 1    |                              |
| 6    |                  |                                      |      |                              |
| 7    |                  |                                      |      |                              |
| 8    |                  |                                      |      |                              |
| 9    |                  |                                      |      |                              |
| 10   |                  |                                      |      |                              |
| 11   | RPT895.308607/3A | 1 3/8" 6 Spline Collar Release Yoke  | 1    |                              |
| 12   | RPT895.308607/3A | 1 3/8" 6-Spline Collar Release Yoke  | 1    |                              |
|      | RPT895.308607/5A | 1 3/8" 21-Spline Collar Release Yoke | 1    |                              |
|      | RPT895.308607/2A | 1 3/4" 20-Spline Collar Release Yoke | 1    |                              |
| 21   | RPT813.060000    | Universal Bearing Complete           | 4    |                              |
| 22   | RPC829.270000    | Grease Nipple                        | 4    |                              |
| 23   | RPT813.067000    | Spacer Plate                         | 8    |                              |
| 24   | RPT813.410500    | Double Yoke c/w Greaser              | 2    |                              |
| 25   | RPT829.120100    | Grease Nipple                        | 2    |                              |
| 26   | RPT813.131040    | Inner Profile Shaft Yoke             | 1    |                              |
| 27   | RPF200.100090    | Roll Pin                             | 2    |                              |
| 28   | RPT840.440100    | Inner Star Profile Shaft             | 1    |                              |
| 29   | RPT840.450100    | Outer Star Profile Shaft             | 1    |                              |
| 30   | RPT813.141160    | Outer Profile Tube Yoke              | 1    |                              |
| 51   | RPT845.000300    | Guard Cone                           | 2    |                              |
| 52   | RPT826.150000    | Screw                                | 14   |                              |
| 53   | RPT842.831500    | Bearing Ring                         | 2    |                              |
| 54   | RPT845.251200    | Guard Cone                           | 2    |                              |
| 55   | RPT842.830400    | Bearing Ring                         | 2    |                              |
| 56   | RPT842.360300    | Safety Chain                         | 3    |                              |

Machines from Serial No T2-291

## Front Gearbox Assemblies

1000 rpm PTO - Assy No 56108

540 rpm PTO - Assy No 59110



# 11.2a

# T2XS SPARE PARTS

Machines from Serial No T2-291

## Front Gearbox Assemblies

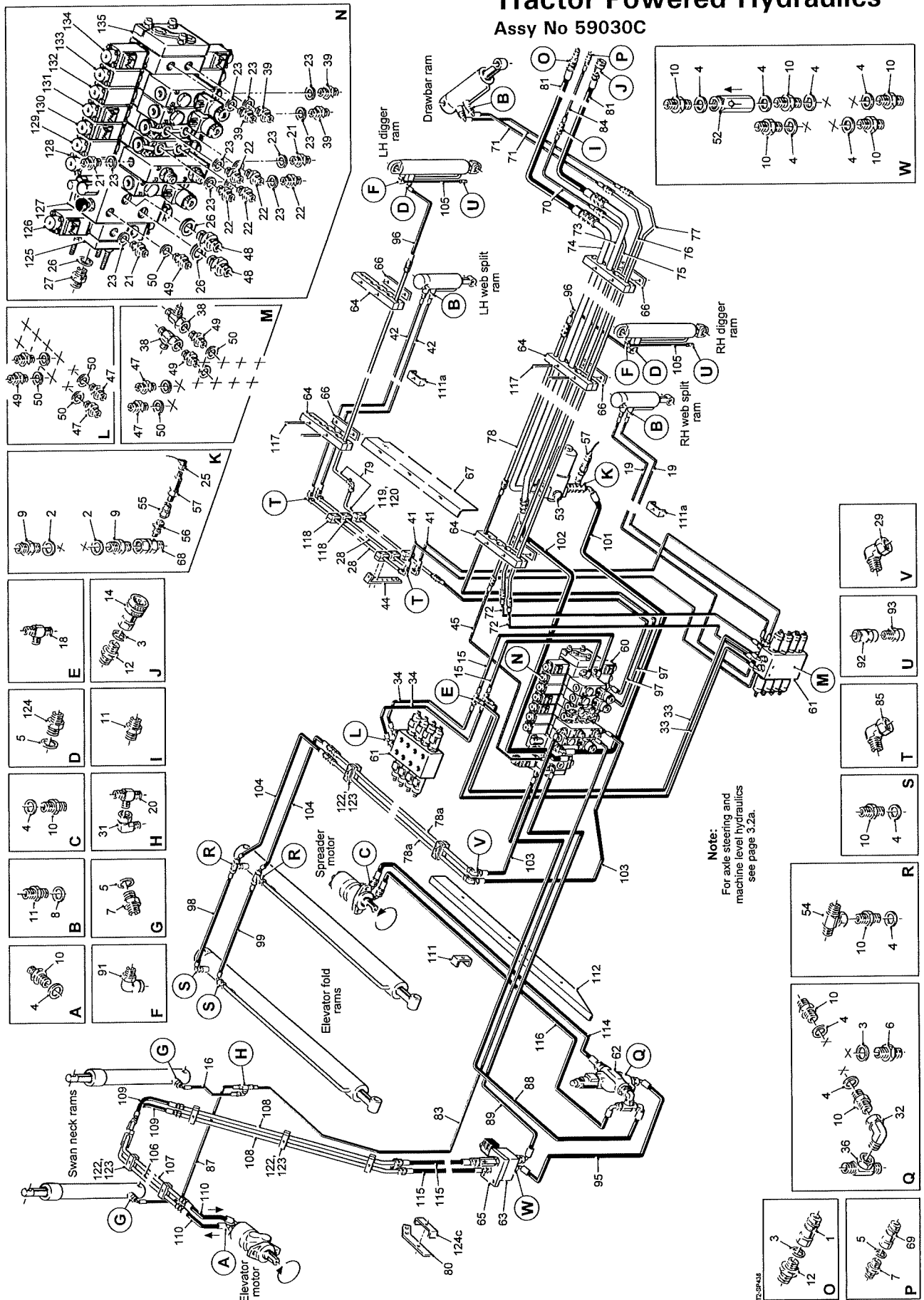
1000 rpm PTO - Assy No 56108

540 rpm PTO - Assy No 59110

| Item | Part No.     | Description                  | Qty. | Remarks           |
|------|--------------|------------------------------|------|-------------------|
| 1    | 46336/5      | 3/8" Gasket                  | 1    |                   |
| 2    | 56108/1      | Crown Wheel (1:2.6)          | 1    | 1000 rpm PTO only |
|      | 46336/7      | Crown Wheel (1:3.8)          | 1    | 540 rpm PTO only  |
| 3    | 46336/8      | Input Shaft Seal             | 1    |                   |
| 4    | 46336/12     | Locating Pin                 | 2    |                   |
| 5    | 46336/14     | Shaft Seal (60x85x10)        | 2    |                   |
| 6    | 46336/15     | Pump Flange Gasket           | 2    |                   |
| 7    | 46336/16     | 3/8" Magnetic Drain Plug     | 1    |                   |
| 8    |              |                              |      |                   |
| 9    | 46337/1      | Front Cover                  | 1    |                   |
| 10   | 46337/2      | Paper Gasket                 | 1    |                   |
| 11   | 56108/2      | Pinion (1:2.6)               | 2    | 1000 rpm PTO only |
|      | 46337/3      | Pinion (1:3.8)               | 2    | 540 rpm PTO only  |
| 12   | 46337/4      | Rear Cover                   | 1    |                   |
| 13   | 46337/5      | Male Shaft (1 3/8" DIN 9611) | 1    |                   |
| 14   | 46337/6      | Dipstick                     | 1    |                   |
| 15   |              |                              |      |                   |
| 16   | 46417        | Flange Adaptor Kit Complete  | 2    |                   |
|      | 46418        | 24T/14T Spline Adaptor only  | 2    | DO NOT USE 46339  |
|      | 33130/16     | Circlip only                 | 2    |                   |
| 17   |              |                              |      |                   |
| 18   |              |                              |      |                   |
| 19   | 46563        | External Circlip             | 1    |                   |
| 20   |              |                              |      |                   |
| 21   | 22015010/050 | M10x50mm Bolt                | 14   |                   |
| 22   | 22052010     | M10 Washer                   | 14   |                   |
| 23   | 22062010/035 | Key (10x8x35)                | 2    |                   |
| 24   |              |                              |      |                   |
| 25   |              |                              |      |                   |
| 26   | 6012         | Bearing (60x95x18)           | 2    |                   |
| 27   | NJ210        | Bearing (50x90x20)           | 4    |                   |

Machines from Serial No T2-291

## Tractor Powered Hydraulics Assy No 59030C



**11.3a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Tractor Powered Hydraulics**

Assy No 59030C

| Item | Part No. | Description                     | Qty. | Remarks                 |
|------|----------|---------------------------------|------|-------------------------|
| 1    | 11108A   | 3/4"Male Probe                  | 1    |                         |
| 2    | 11122    | 1"BSP Dowty Seal                | 2    |                         |
| 3    | 11123    | 3/4"BSP Dowty Seal              | 5    |                         |
| 4    | 11124    | 1/2"BSP Dowty Seal              | 15   |                         |
| 5    | 11125    | 3/8"BSP Dowty Seal              | 4    |                         |
| 6    | 11295    | 1/2"BSPx3/4"BSP M M Adaptor     | 1    |                         |
| 7    | 11336    | 1/4"BSPx3/8"BSP M M Adaptor     | 5    |                         |
| 8    | 11337    | 1/4"BSP Dowty Seal              | 16   |                         |
| 9    | 11114    | 1"BSP M M Adaptor               | 2    |                         |
| 10   | 12315    | 1/2"BSP M M Adaptor             | 15   |                         |
| 11   | 12316    | 1/4"BSP M M Adaptor             | 17   |                         |
| 12   | 12560    | 3/4"BSPx1"BSP M M Adaptor       | 2    |                         |
| 13   |          |                                 |      |                         |
| 14   | 61600    | 3/4"Quick Release Fem Carrier   | 1    |                         |
| 15   | 60168    | 3/8"Hose Assembly (700mm)       | 2    |                         |
| 16   | 13188    | 1/4"Hose Assembly (1000mm)      | 1    |                         |
| 17   |          |                                 |      |                         |
| 18   | 23139    | 3/8"BSP M M M Tee               | 2    |                         |
| 19   | 27447    | 1/4"Hose Assembly (2000mm)      | 2    |                         |
| 20   | 27449    | 1/4"BSP M M M Tee               | 1    |                         |
| 21   | 27459    | M18x1/2"BSP M M Adaptor         | 3    |                         |
| 22   | 27460    | M18x1/4"BSP M M Adaptor         | 5    |                         |
| 23   | 27461    | M18 Dowty Seal                  | 12   |                         |
| 24   |          |                                 |      |                         |
| 25   | 32037/2  | 90°Sensor Cable (5m)            | 1    |                         |
| 26   | 31167    | M22 Dowty Seal                  | 3    |                         |
| 27   | 31168    | M22x1/2"BSP M M Adaptor         | 1    |                         |
| 28   | 62749    | Ø10 Steel Pipe Assembly         | 2    |                         |
| 29   | 60709    | L15 MF Elbow                    | 2    |                         |
| 30   |          |                                 |      |                         |
| 31   | 32474    | 1/4"BSP MF Compact 90°Adaptor   | 1    |                         |
| 32   | 32475    | 1/2"BSP MF Compact 90°Adaptor   | 2    |                         |
| 33   | 60894    | 3/8"Hose Assembly (1250mm)      | 2    |                         |
| 34   | 10306    | 3/8"Hose Assembly (1500mm)      | 2    |                         |
| 35   |          |                                 |      |                         |
| 36   | 37172    | 1/2"BSP M M F Tee               | 1    |                         |
| 37   | 37199    | 1/4"BSP M M F Tee               | 2    |                         |
| 38   | 37197    | 1/4"BSP F M M Tee               | 4    |                         |
| 39   | 37599    | M18x 3/8"BSP M M Adaptor        | 4    |                         |
| 40   |          |                                 |      |                         |
| 41   | 62747    | 1/4"Hose Assembly (1700mm)      | 2    |                         |
| 42   | 62748    | 1/4"Hose Assembly (3100mm)      | 2    |                         |
| 43   |          |                                 |      |                         |
| 44   | 62750    | Pipe Clamp Support Plate        | 3    |                         |
| 45   | 42337    | 1/4"Hose Assembly (450mm)       | 1    |                         |
| 46   |          |                                 |      |                         |
| 47   | RPS742   | M14x3/8"BSP MM Adaptor (BUCHER) | 6    | WANDFLUH use UC31A      |
| 48   | 44204    | M22x1"BSP MM Adaptor            | 2    |                         |
| 49   | 44207    | M14x1/4"BSP MM Adaptor (BUCHER) | 15   | WANDFLUH use 11336      |
| 50   | 44208    | M14 Dowty Seal (BUCHER)         | 21   | WANDFLUH use 11125      |
| 51   |          |                                 |      |                         |
| 52   | 46807    | 1/2"BSP In-line Check Valve     | 1    |                         |
| 53   | 62979    | Pressure Filter Complete        | 1    | Element only 37770/1    |
| 54   | 37172    | 1/2"BSP M M F Tee               | 2    | Was 3/8"BSP Tee - 42344 |
| 55   | 46960    | Pressure Gauge Adaptor          | 1    |                         |

**T2XS SPARE PARTS****11.3b**

Machines from Serial No T2-291

**Tractor Powered Hydraulics****Assy No 59030C**

| Item | Part No.      | Description                      | Qty.   | Remarks                                      |
|------|---------------|----------------------------------|--------|----------------------------------------------|
| 56   | 42305         | 1/8"BSP Gauge Port               | 1      | (see list at end)                            |
| 57   | 51270         | Pressure Transmitter             | 1      |                                              |
| 58   |               |                                  |        |                                              |
| 59   |               |                                  |        |                                              |
| 60   | 59103         | Valve Bank Assembly              | 1      |                                              |
| 61   | 59104         | M14 Slave Valve (BUCHER)         | 2      |                                              |
|      | 70330         | 3/8"BSP Slave Valve (WANDFLUH)   | 2      |                                              |
| 62   | 59204         | Flow Control Valve               | 1      |                                              |
| 63   | 59215         | Motor Valve c/w O'ring           | 1      |                                              |
| 64   | 62967         | Pipe Clamp (10-10-30-30-30-12)   | 10pair |                                              |
| 65   | 59280         | Valve Base                       | 1      | Was Ø12 Pipe - 60546                         |
| 66   | 62971         | Nylon Clamp Strip                | 10     |                                              |
| 67   | 62963         | Pipe Shield                      | 1      |                                              |
| 68   | 60161         | 1"BSP M F Gauge Port             | 1      |                                              |
| 69   | 60166         | 3/8"BSP Probe                    | 1      |                                              |
| 70   | 60187         | 1/4"Hose Assembly (900mm)        | 1      |                                              |
| 71   | 60197         | 1/4"Hose Assembly (1750mm)       | 2      |                                              |
| 72   | 60318         | 1/4"Hose Assembly (1800mm)       | 2      |                                              |
| 73   | 60886         | Ø30 Steel Pipe Assembly          | 1      |                                              |
| 74   | 60885         | Ø30 Steel Pipe Assembly          | 1      |                                              |
| 75   | 60379         | Ø10 Steel Pipe Assembly          | 1      |                                              |
| 76   | 60388         | Ø10 Steel Pipe Assembly          | 1      |                                              |
| 77   | 60389         | Ø10 Steel Pipe Assembly          | 1      |                                              |
| 78   | 60390         | Ø12 Steel Pipe Assembly (1800mm) | 1      |                                              |
| 78a  | 60546A        | Ø15 Steel Pipe Assembly (1600mm) | 2      |                                              |
| 79   | 60391         | Ø12 Steel Pipe Assembly          | 1      |                                              |
| 80   | 70260         | Pipe Bracket                     | 1      |                                              |
| 81   | 60671         | 1"Hose Assembly (3000mm)         | 2      |                                              |
| 82   |               |                                  |        | Standard elevator<br>800mm longer elevator   |
| 83   | 71117         | 1/4"Hose Assembly (7700mm)       | 1      |                                              |
|      | 71050         | 1/4"Hose Assembly (8450mm)       | 1      |                                              |
| 84   | 60408         | 1/4"Hose Assembly (2350mm)       | 1      |                                              |
| 85   | 60633         | L10 MF Elbow                     | 4      | Was 3/8"Hose - 60744<br>Was 3/8"Hose - 60894 |
| 86   |               |                                  |        |                                              |
| 87   | 60412         | 1/4"Hose Assembly (2340mm)       | 1      |                                              |
| 88   | 71115         | 1/2"Hose Assembly (5600mm)       | 1      |                                              |
| 89   | 71116         | 1/2"Hose Assembly (6150mm)       | 1      |                                              |
| 90   |               |                                  |        |                                              |
| 91   | 71023         | 1/8"BSP Male xØ6 90°Adaptor      | 2      |                                              |
| 92   | 71024         | 1/8"BSP Fem xØ6 Straight Adaptor | 2      |                                              |
| 93   | RPP500.202000 | 1/8"BSP Breather                 | 2      |                                              |
| 94   |               |                                  |        |                                              |
| 95   | 60927         | 1/2"Hose Assembly (750mm)        | 1      | Was 3/8"Hose - 60990<br>Was 3/8"Hose - 71118 |
| 96   | 60439         | 3/8"Hose Assembly (1050mm)       | 2      |                                              |
| 97   | 60440         | 3/8"Hose Assembly (1200mm)       | 2      |                                              |
| 98   | 60250         | 1/2"Hose Assembly (1300mm)       | 1      |                                              |
| 99   | 60319         | 1/2"Hose Assembly (1250mm)       | 1      |                                              |
| 100  |               |                                  |        |                                              |
| 101  | 60887         | 1"Hose Assembly (850mm)          | 1      |                                              |
| 102  | 60190         | 1"Hose Assembly (850mm)          | 1      |                                              |
| 103  | 71133         | 1/2"Hose Assembly (4750mm)       | 2      |                                              |
| 104  | 71134         | 1/2"Hose Assembly (600mm)        | 2      |                                              |
| 105  | 70169         | Ø6 Breather Tube                 | 2      |                                              |
| 106  | 60522         | Ø15 Steel Pipe Assembly          | 1      |                                              |
| 107  | 60523         | Ø15 Steel Pipe Assembly          | 1      |                                              |

## 11.3c

## T2XS SPARE PARTS

Machines from Serial No T2-291

## Tractor Powered Hydraulics

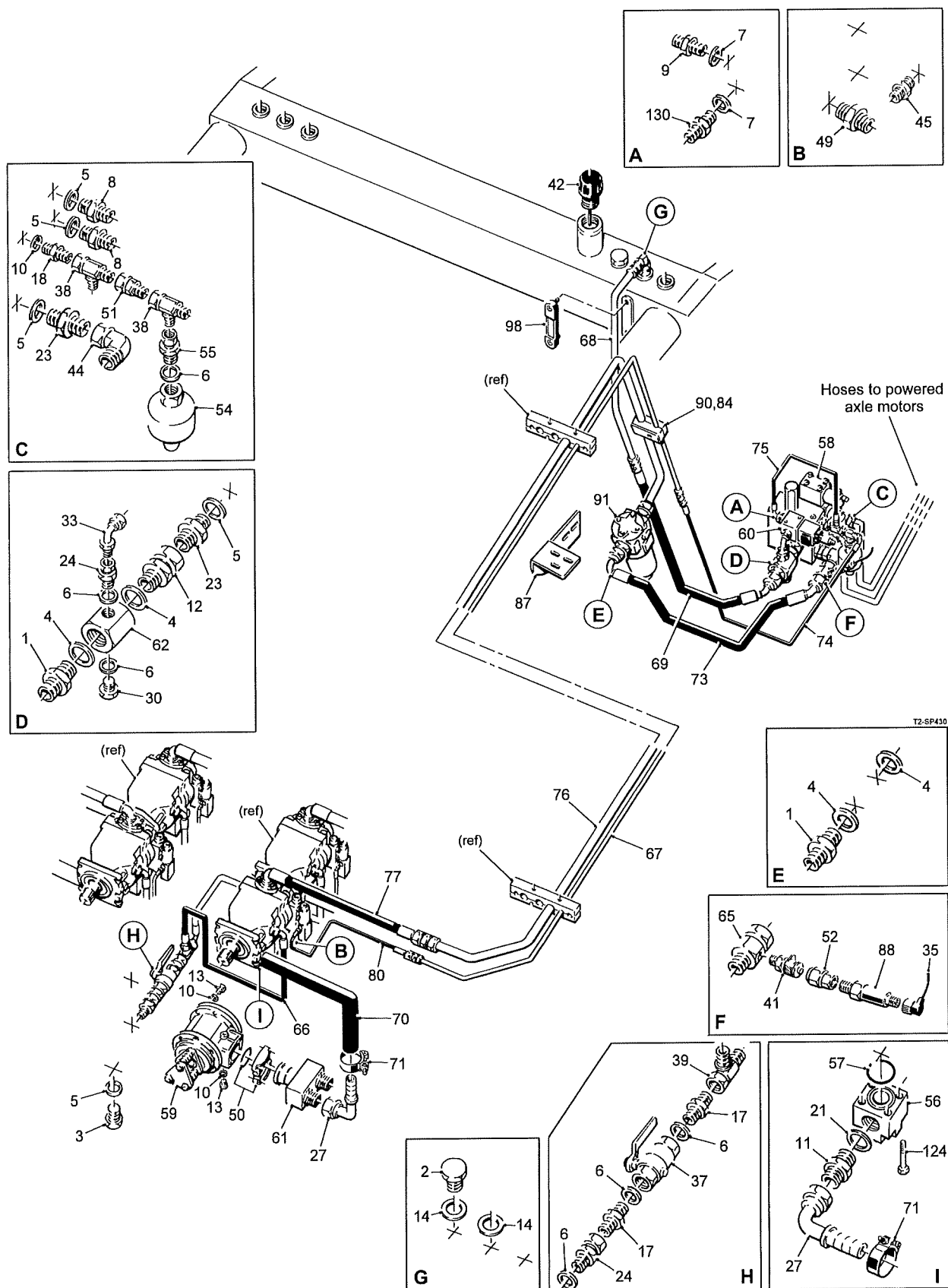
Assy No 59030C

| Item | Part No.      | Description                             | Qty. | Remarks               |
|------|---------------|-----------------------------------------|------|-----------------------|
| 108  | 60524         | Ø15 Steel Pipe Assembly                 | 2    | Standard elevator     |
|      | 60557         | Ø15 Steel Pipe Assembly                 | 2    | 800mm longer elevator |
| 109  | 60535         | 1/2"Hose Assembly (1300mm)              | 2    |                       |
| 110  | 60373         | 1/2"Hose Assembly (450mm)               | 2    |                       |
| 111  | 59295         | Hose Clamp (2 pipe)                     | 3    |                       |
| 111a | 62401         | Hose Clamp (2 pipe)                     | 6    |                       |
| 112  | 64726         | Cross Conveyor Pipe Shield              | 1    |                       |
| 113  |               |                                         |      |                       |
| 114  | 60695         | 1/2"Hose Assembly (2400mm)              | 1    | Not used on inline    |
| 115  | 60537         | 1/2"Hose Assembly (2350mm)              | 2    |                       |
| 116  | 42521         | 1/2"Hose Assembly (2500mm)              | 1    | Not used on inline    |
| 117  | 22106008/065  | M8x65 Clamp Stud                        | 20   |                       |
| 118  | RPS466        | Ø10 Pipe Clamp Complete                 | 6    |                       |
| 119  | RPC654.309025 | Pipe Clamp Top Plate                    | 5    |                       |
| 120  | RPC654.309026 | Pipe Clamp                              | 5    |                       |
| 121  |               |                                         |      |                       |
| 122  | RPC654.308052 | Pipe Clamp Top Plate                    | 7    |                       |
| 123  | 41401         | Clamp Plate                             | 7    |                       |
| 124  | UC31A         | 3/8"BSP M M Adaptor                     | 2    |                       |
| 124a |               |                                         |      |                       |
| 124b |               |                                         |      |                       |
| 124c | DW802633      | Hose Clamp                              | 1    |                       |
|      | <b>59103</b>  | <b>Valve Bank Assembly Consists Of:</b> |      |                       |
| 125  | 46285/6       | End Plate                               | 1    |                       |
| 126  | 51027/1       | 'Elevator Motor' Section Complete       | 1    |                       |
|      | 59103/4       | Solenoid Only                           | 2    |                       |
| 127  | 46285/4       | Inlet Section Complete                  | 1    |                       |
| 128  | 51028/1       | 'Swan Neck' Section Complete            | 1    |                       |
|      | 59103/4       | Solenoid Only                           | 2    |                       |
|      | 51028/4B      | Check Solenoid Only                     | 1    |                       |
| 129  | 51028/3       | 'Elevator Fold' Section Complete        | 1    |                       |
|      | 59103/4       | Solenoid Only                           | 2    |                       |
| 130  | 46285/1       | 'LH Axle Steer' Section Complete        | 1    |                       |
|      | 59103/4       | Solenoid Only                           | 2    |                       |
| 131  | 46285/1       | 'RH Axle Steer' Section Complete        | 1    |                       |
|      | 59103/4       | Solenoid Only                           | 2    |                       |
| 132  | 51028/1       | 'LH Digger' Section Complete            | 1    |                       |
|      | 59103/4       | Solenoid Only                           | 2    |                       |
|      | 51028/4B      | Check Solenoid Only                     | 1    |                       |
| 133  | 51028/1       | 'RH Digger' Section Complete            | 1    |                       |
|      | 59103/4       | Solenoid Only                           | 2    |                       |
|      | 51028/4B      | Check Solenoid Only                     | 1    |                       |
| 134  | 46285/10      | 'Slave Valve' Section Complete          | 1    |                       |
| 135  | 46285/7       | End Plate                               | 1    |                       |

Machines from Serial No T2-291

## Powered Axle Hydraulics

Assy No 59031B



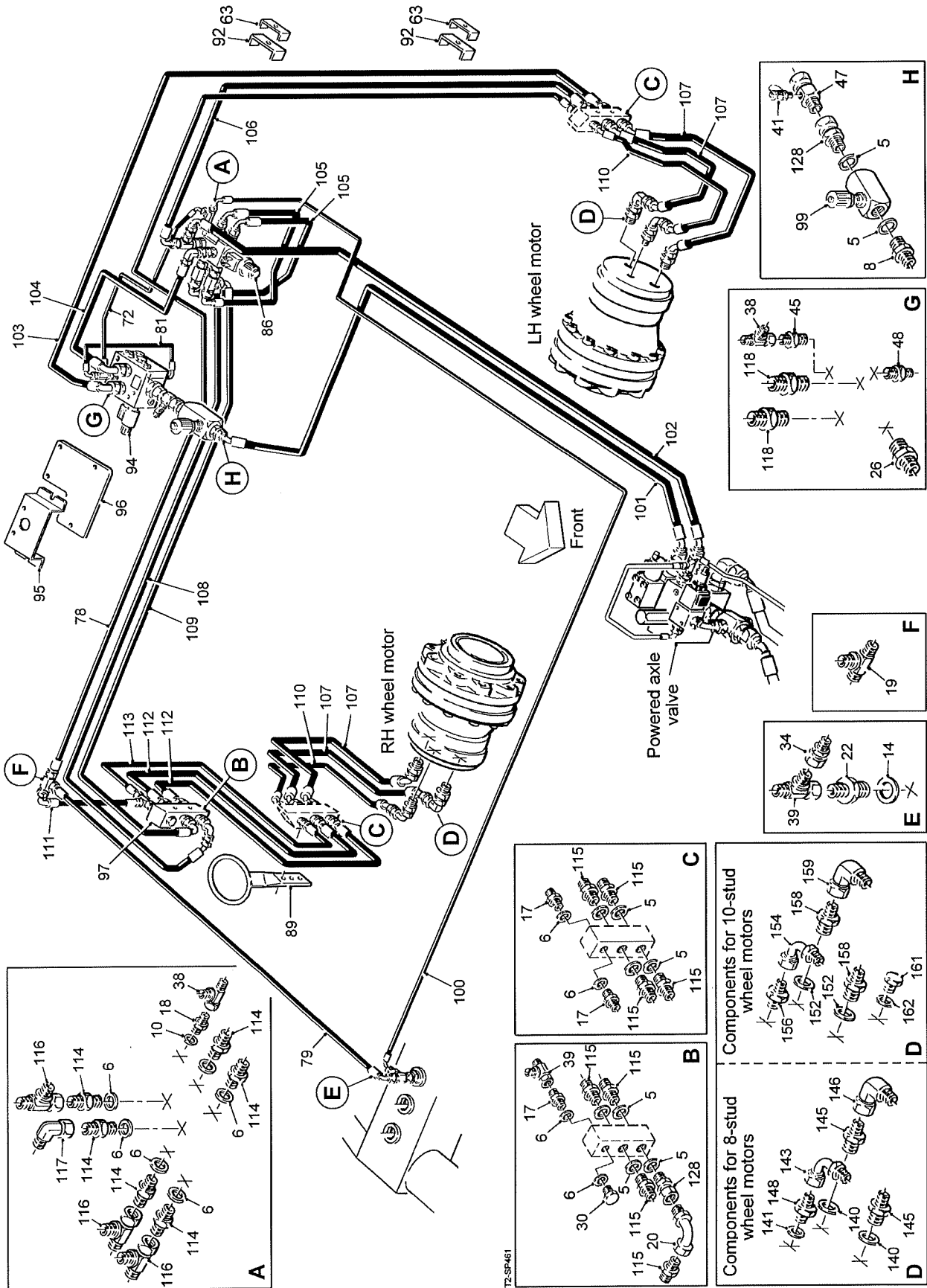
**11.4a**

## T2XS SPARE PARTS

## Machines from Serial No T2-291

## Powered Axle Hydraulics

**Assy No 59031B**



**T2XS SPARE PARTS****11.4b**

Machines from Serial No T2-291

**Powered Axle Hydraulics****Assy No 59031B**

| Item | Part No. | Description                         | Qty. | Remarks                   |
|------|----------|-------------------------------------|------|---------------------------|
| 1    | 11114    | 1"BSP M M Adaptor                   | 2    | Prior to T2-293 was 11116 |
| 2    | 11798    | 1 1/4"BSP Blanking Plug             | 1    |                           |
| 3    | 11117    | 3/4"BSP Blanking Plug               | 1    |                           |
| 4    | 11122    | 1"BSP Dowty Seal                    | 4    |                           |
| 5    | 11123    | 3/4"BSP Dowty Seal                  | 19   |                           |
| 6    | 11124    | 1/2"BSP Dowty Seal                  | 18   |                           |
| 7    | 11125    | 3/8"BSP Dowty Seal                  | 2    |                           |
| 8    | 11115    | 3/4"BSP M M Adaptor                 | 3    |                           |
| 9    | 11336    | 1/4"BSP x 3/8"BSP M M Adaptor       | 1    |                           |
| 10   | 11337    | 1/4"BSP Dowty Seal                  | 4    |                           |
| 11   | 11737    | 1 1/4"BSP x 1 1/2"BSP M M Adaptor   | 1    |                           |
| 12   | 11808    | 1"BSP M F Swivel Adaptor            | 1    |                           |
| 13   | 11876/8  | 1/4"BSP Blanking Plug               | 2    |                           |
| 14   | 11740    | 1 1/4"BSP Dowty Seal                | 3    | Prior to T2-293 was 11122 |
| 15   |          |                                     |      |                           |
| 16   |          |                                     |      |                           |
| 17   | 12315    | 1/2"BSP M M Adaptor                 | 7    |                           |
| 18   | 12316    | 1/4"BSP M M Adaptor                 | 2    |                           |
| 19   | 12323    | 1/2"BSP M M M Tee                   | 1    |                           |
| 20   | 12350    | 3/4"BSP M F Swept 90°Adaptor        | 1    |                           |
| 21   | 12352    | 1 1/2"BSP Dowty Seal                | 1    |                           |
| 22   | 71140    | 1/2"BSP x 1 1/4"BSP M M Adaptor     | 1    |                           |
| 23   | 12560    | 3/4"BSP x 1"BSP M M Adaptor         | 2    | Prior to T2-293 was 12521 |
| 24   | 12602    | 1/2"BSP M F Swivel Adaptor          | 2    |                           |
| 25   |          |                                     |      |                           |
| 26   | 13191    | 3/4"BSPx7/8"UNF M M Adaptor         | 1    |                           |
| 27   | 13299    | 1 1/4"BSP 90°Push-On Adaptor        | 2    |                           |
| 28   |          |                                     |      |                           |
| 29   |          |                                     |      |                           |
| 30   | 24383    | 1/2"BSP Blanking Plug               | 2    |                           |
| 31   |          |                                     |      |                           |
| 32   |          |                                     |      |                           |
| 33   | 26086    | 1/2"BSP M F Swept 90°Adaptor        | 1    |                           |
| 34   | 31099    | 1/4"BSPM x1/2"BSPF Swivel Adaptor   | 1    |                           |
| 35   | 32037/4  | 90°Sensor Cable (10m)               | 1    |                           |
| 36   |          |                                     |      |                           |
| 37   | 37019    | 1/2"BSP Shut-Off Valve              | 1    |                           |
| 38   | 37197    | 1/4"BSP F M M Tee                   | 4    |                           |
| 39   | 37367    | 1/2"BSP M F M Tee                   | 4    |                           |
| 40   |          |                                     |      |                           |
| 41   | 42305    | 1/8"BSP Gauge Port                  | 2    |                           |
| 42   | 42066    | Filler Cap c/w Dipstick             | 1    |                           |
| 43   |          |                                     |      |                           |
| 44   | 44179    | 1"BSP M F Compact 90°Adaptor        | 1    |                           |
| 45   | 44198    | 1/4"BSP x 7/16"UNF M M Adaptor      | 2    |                           |
| 46   |          |                                     |      |                           |
| 47   | 46455    | 3/4"BSP M F Test Port Adaptor       | 1    |                           |
| 48   | 46302    | 1/4"BSPx9/16"UNF M M Adaptor        | 1    |                           |
| 49   | 46303    | 1/2"BSP x 7/8"UNF M M Adaptor       | 1    |                           |
| 50   | 46503    | 2 1/2" Split Flange Kit c/w 'O'Ring | 1    |                           |
| 51   | 46724    | 1/4"BSP M F Swivel Adaptor          | 1    |                           |
| 52   | 46960    | Pressure Gauge Adaptor              | 1    |                           |
| 53   |          |                                     |      |                           |
| 54   | 51585    | 1/2"BSP Accumulator                 | 1    |                           |
| 55   | 51588    | 1/4"BSPFx 1/2"BSPM Swivel Adaptor   | 1    |                           |

Machines from Serial No T2-291

## Powered Axle Hydraulics

Assy No 59031B

| Item | Part No. | Description                    | Qty. | Remarks                   |
|------|----------|--------------------------------|------|---------------------------|
| 56   | 56302    | Pump Adaptor                   | 1    |                           |
| 57   | 56637    | 2" Flange 'O' Ring             | 1    |                           |
| 58   | 59107    | Valve Block Assembly           | 1    |                           |
| 59   | 59178    | Suction Filter Complete        | 1    |                           |
| 60   | 59205A   | Proportional Pressure Valve    | 1    |                           |
| 61   | 59262    | Suction Manifold               | 1    |                           |
| 62   | 59289    | Return Manifold                | 1    |                           |
| 63   | 59295    | Hose Clamp (1/2"-1/2")         | 2    |                           |
| 64   |          |                                |      |                           |
| 65   | 60161    | 1"BSP M F Gauge Port           | 1    |                           |
| 66   | 60359    | 1/2"Hose Assembly (700mm)      | 1    |                           |
| 67   | 60383    | Ø10 Steel Pipe Assembly        | 1    |                           |
| 68   | 71135    | Ø30 Steel Pipe Assembly        | 1    | Prior to T2-293 was 60396 |
| 69   | 71136    | 1"Hose Assembly (500mm)        | 1    | Prior to T2-293 was 60452 |
| 70   | 60453    | 1 1/4"Suction Hose (430mm)     | 1    |                           |
| 71   | 60532    | Ø37-40mm Hose Band             | 2    |                           |
| 72   | 60571    | 1/4"Hose Assembly (900mm)      | 1    |                           |
| 73   | 60626    | 1" 5K Hose Assembly (1425mm)   | 1    |                           |
| 74   | 60631    | 1/4" 5K Hose Assembly (650mm)  | 1    |                           |
| 75   | 60632    | 1/4" 5K Hose Assembly (300mm)  | 1    |                           |
| 76   | 60664    | Ø30 Steel Pipe Assembly        | 1    |                           |
| 77   | 60673    | 1" 5K Hose Assembly (1100mm)   | 1    |                           |
| 78   | 60752    | 1/2" 3K Hose Assembly (4200mm) | 1    |                           |
| 79   | 60847    | 1/2" 3K Hose Assembly (2950mm) | 1    |                           |
| 80   | 60899    | 1/4" 5K Hose Assembly (1100mm) | 1    |                           |
| 81   | 71012    | 1/4"Hose Assembly (500mm)      | 1    |                           |
| 82   |          |                                |      |                           |
| 83   |          |                                |      |                           |
| 84   | 61637    | Clamp Plate                    | 1    |                           |
| 85   |          |                                |      |                           |
| 86   | 62336A   | Hydraulic Valve (1/2"BSP)      | 1    |                           |
| 87   | 62567A   | LH Filter Mounting             | 1    |                           |
| 88   | 62774    | Pressure Transmitter (400 Bar) | 1    |                           |
| 89   | 62925    | Hose Support Ring              | 1    |                           |
| 90   | 62970    | Pipe Clamp (10-30)             | 1    |                           |
| 91   | 62979    | Pressure Filter Complete       | 1    | Element only 37770/1      |
| 92   | 62966    | Hose Clamp (3/4"-3/4")         | 2    |                           |
| 93   |          |                                |      |                           |
| 94   | 70395    | Differential Lock Valve        | 1    |                           |
| 95   | 70420    | Valve Bracket                  | 1    |                           |
| 96   | 70339A   | Valve Plate                    | 1    |                           |
| 97   | 70348    | Manifold                       | 1    |                           |
| 98   | 70386    | Sight Gauge                    | 1    |                           |
| 99   | 70456    | 3/4"BSP Throttle Check Valve   | 1    |                           |
| 100  | 71001    | 1/4" 3K Hose Assembly (5400mm) | 1    |                           |
| 101  | 71081    | 3/4" 6K Hose Assembly (3000mm) | 1    |                           |
| 102  | 71082    | 3/4" 6K Hose Assembly (3150mm) | 1    |                           |
| 103  | 71083    | 5/8" 5K Hose Assembly (2800mm) | 1    |                           |
| 104  | 71084    | 5/8" 5K Hose Assembly (1300mm) | 1    |                           |
| 105  | 71085    | 5/8" 5K Hose Assembly (850mm)  | 2    |                           |
| 106  | 71086    | 5/8" 5K Hose Assembly (2500mm) | 1    |                           |
| 107  | 71087    | 5/8" 5K Hose Assembly (1000mm) | 4    |                           |
| 108  | 71088    | 5/8" 5K Hose Assembly (2450mm) | 1    |                           |
| 109  | 71089    | 5/8" 5K Hose Assembly (2500mm) | 1    |                           |
| 110  | 71090    | 1/2" 3K Hose Assembly (1000mm) | 2    |                           |

# T2XS SPARE PARTS

11.4d

Machines from Serial No T2-291

## Powered Axle Hydraulics

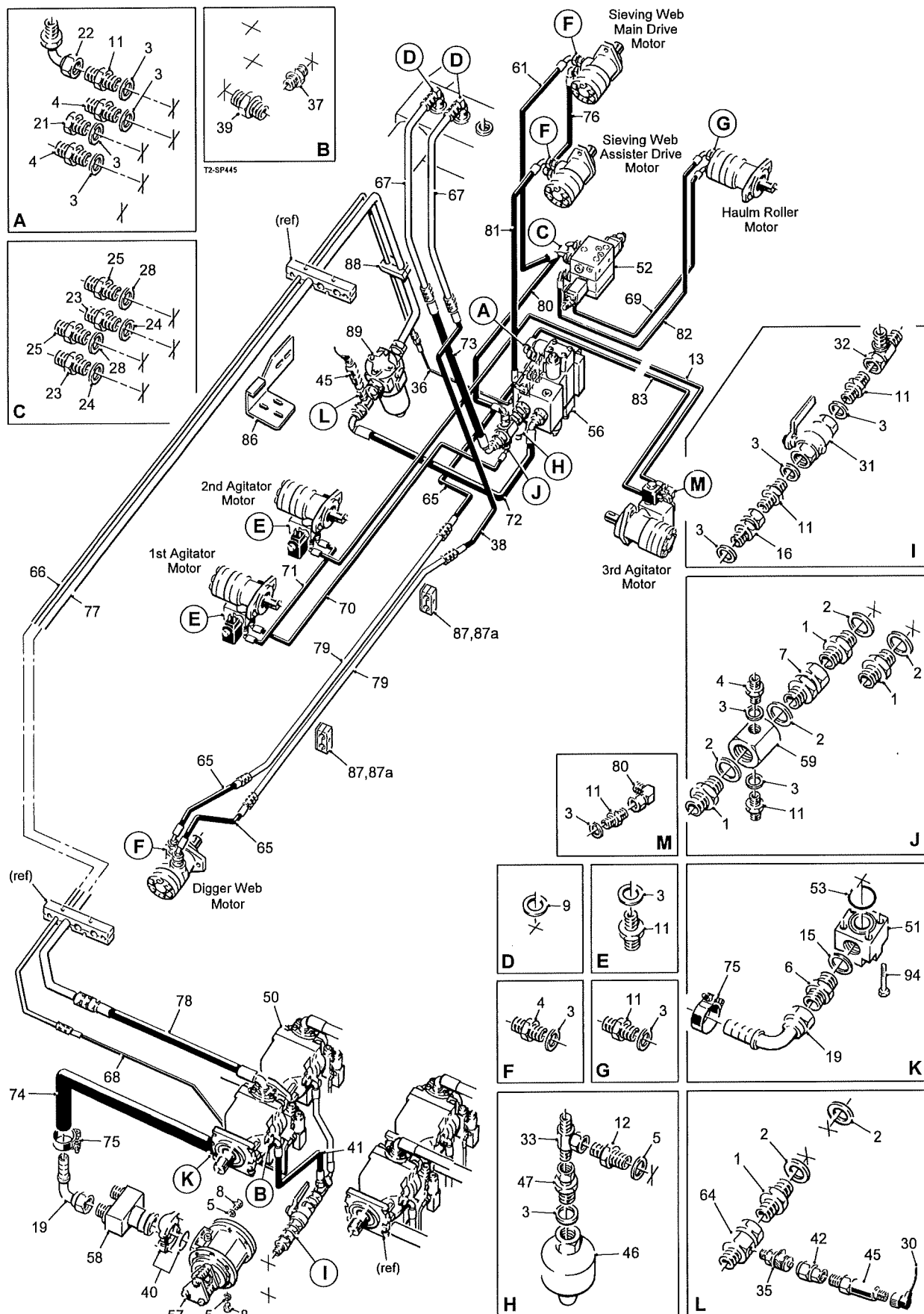
Assy No 59031B

| Item | Part No.     | Description                                            | Qty. | Remarks |
|------|--------------|--------------------------------------------------------|------|---------|
| 111  | 71091        | 1/2" 3K Hose Assembly (700mm)                          | 1    |         |
| 112  | 71092        | 5/8" 5K Hose Assembly (1800mm)                         | 2    |         |
| 113  | 71093        | 1/2" 3K Hose Assembly (1800mm)                         | 1    |         |
| 114  | 71122        | 1/2"BSP x S20 M M Adaptor                              | 6    |         |
| 115  | 71119        | 3/4"BSP x S20 M M Adaptor                              | 11   |         |
| 116  | 71121        | S20 F M M Tee                                          | 3    |         |
| 117  | 71120        | S20 M F Compact 90°Adaptor                             | 1    |         |
| 118  | 71141        | S20x3/4"UNF M M Adaptor                                | 2    |         |
| 119  |              |                                                        |      |         |
| 120  |              |                                                        |      |         |
| 121  |              |                                                        |      |         |
| 122  |              |                                                        |      |         |
| 123  |              |                                                        |      |         |
| 124  | 22028050/325 | 1/2"UNCx3 1/4"Bolt                                     | 4    |         |
| 125  |              |                                                        |      |         |
| 126  |              |                                                        |      |         |
| 127  |              |                                                        |      |         |
| 128  | TBMW338      | 3/4"BSP M F Swivel Adaptor                             | 2    |         |
| 129  |              |                                                        |      |         |
| 130  | UC25         | 3/8"BSP x 1/2"BSP M M Adaptor                          | 1    |         |
|      |              |                                                        |      |         |
|      |              | <b>Components For 8-Stud Wheel Motors Consist Of:</b>  |      |         |
| 140  | 11123        | 3/4"BSP Dowty Seal                                     | 4    |         |
| 141  | 11125        | 3/8"BSP Dowty Seal                                     | 2    |         |
| 142  |              |                                                        |      |         |
| 143  | 26086        | 1/2"BSP M F Swept 90°Adaptor                           | 2    |         |
| 144  |              |                                                        |      |         |
| 145  | 71119        | 3/4"BSP x S20 M M Adaptor                              | 4    |         |
| 146  | 71120        | S20 M F Compact 90°Adaptor                             | 2    |         |
| 147  |              |                                                        |      |         |
| 148  | UC25         | 3/8"BSP x 1/2"BSP M M Adaptor                          | 2    |         |
|      |              |                                                        |      |         |
|      |              | <b>Components For 10-Stud Wheel Motors Consist Of:</b> |      |         |
| 152  | 11123        | 3/4"BSP Dowty Seal                                     | 4    |         |
| 153  |              |                                                        |      |         |
| 154  | 26086        | 1/2"BSP M F Swept 90°Adaptor                           | 2    |         |
| 155  |              |                                                        |      |         |
| 156  | 71077        | 1/2"BSPx3/4"UNF M M Adaptor                            | 2    |         |
| 157  |              |                                                        |      |         |
| 158  | 71119        | 3/4"BSP x S20 M M Adaptor                              | 4    |         |
| 159  | 71120        | S20 M F Compact 90°Adaptor                             | 2    |         |
| 160  |              |                                                        |      |         |
| 161  | 60643        | 9/16"UNF Blanking Plug                                 | 1    |         |
| 162  | 60644        | 8/16"UNF Dowty Seal                                    | 1    |         |



Machines from Serial No T2-291

## Web Hydraulics Assy No 59032C



# 11.5a

# T2XS SPARE PARTS

Machines from Serial No T2-291

## Web Hydraulics

Assy No 59032C

| Item | Part No. | Description                         | Qty. | Remarks                   |
|------|----------|-------------------------------------|------|---------------------------|
| 1    | 11114    | 1"BSP M M Adaptor                   | 4    | Prior to T2-293 was 11122 |
| 2    | 11122    | 1"BSP Dowty Seal                    | 5    |                           |
| 3    | 11124    | 1/2"BSP Dowty Seal                  | 22   |                           |
| 4    | 11295    | 1/2"BSPx3/4"BSP M M Adaptor         | 9    |                           |
| 5    | 11337    | 1/4"BSP Dowty Seal                  | 3    |                           |
| 6    | 11737    | 1 1/4"BSPx1 1/2"BSP M M Adaptor     | 1    |                           |
| 7    | 11808    | 1"BSP M F Swivel Adaptor            | 1    |                           |
| 8    | 11876/8  | 1/4"BSP Blanking Plug               | 2    |                           |
| 9    | 11740    | 1 1/4"BSP Dowty Seal                | 2    |                           |
| 10   |          |                                     |      |                           |
| 11   | 12315    | 1/2"BSP M M Adaptor                 | 14   |                           |
| 12   | 12316    | 1/4"BSP M M Adaptor                 | 1    |                           |
| 13   | 44643    | 1/2"Hose Assembly (4000mm)          | 1    |                           |
| 14   |          |                                     |      |                           |
| 15   | 12352    | 1 1/2"BSP Dowty Seal                | 1    |                           |
| 16   | 12602    | 1/2"BSP M F Swivel Adaptor          | 1    |                           |
| 17   |          |                                     |      |                           |
| 18   |          |                                     |      |                           |
| 19   | 13299    | 1 1/4"BSP 90°Push On Adaptor        | 2    |                           |
| 20   |          |                                     |      |                           |
| 21   | 24383    | 1/2"BSP Blanking Plug               | 1    |                           |
| 22   | 26086    | 1/2"BSP M F Swept 90°Adaptor        | 1    |                           |
| 23   | 27459    | M18x1/2"BSP M M Adaptor             | 2    |                           |
| 24   | 27461    | M18 Dowty Seal                      | 2    |                           |
| 25   | 27904    | M22x3/4"BSP M M Adaptor             | 2    |                           |
| 26   |          |                                     |      |                           |
| 27   |          |                                     |      |                           |
| 28   | 31167    | M22 Dowty Seal                      | 2    |                           |
| 29   | 32475    | 1/2"BSP M F Compact 90°Adaptor      | 2    |                           |
| 30   | 32037/2  | 90°Sensor Cable (5m)                | 1    |                           |
| 31   | 37019    | 1/2"BSP Shut-off Valve              | 1    | Prior to T2-293 was 71131 |
| 32   | 37367    | 1/2"BSP M F M Tee                   | 1    |                           |
| 33   | 37199    | 1/4"BSP M M F Tee                   | 1    |                           |
| 34   |          |                                     |      |                           |
| 35   | 42305    | 1/8"BSP Gauge Port                  | 1    |                           |
| 36   | 44195    | 1/4"Hose Assembly (650mm)           | 1    |                           |
| 37   | 44198    | 1/4"BSPx7/16"UNF M M Adaptor        | 1    |                           |
| 38   | 71137    | 1" Hose Assembly (1400mm)           | 1    |                           |
| 39   | 46303    | 1/2"BSPx7/8"UNF M M Adaptor         | 1    |                           |
| 40   | 46503    | 2 1/2" Split Flange Kit c/w O' Ring | 1    |                           |
| 41   | 46620    | 1/2"Hose Assembly (450mm)           | 1    |                           |
| 42   | 46960    | Pressure Gauge Adaptor              | 1    |                           |
| 43   |          |                                     |      |                           |
| 44   |          |                                     |      |                           |
| 45   | 51270    | Pressure Transmitter                | 1    |                           |
| 46   | 51585    | 1/2"BSP Accumulator                 | 1    |                           |
| 47   | 51588    | 1/4"BSPFx1/2"BSP M Swivel Adaptor   | 1    |                           |
| 48   |          |                                     |      |                           |
| 49   |          |                                     |      |                           |
| 50   | 56116C   | Tandem Hydraulic Pump Assembly      | 1    |                           |
| 51   | 56302    | Pump Adaptor                        | 1    |                           |
| 52   | 56619    | Valve Block Assembly                | 1    |                           |
| 53   | 56637    | 2"Flange O' Ring                    | 1    |                           |
| 54   |          |                                     |      |                           |
| 55   |          |                                     |      |                           |

# T2XS SPARE PARTS

**11.5b**

Machines from Serial No T2-291

## Web Hydraulics

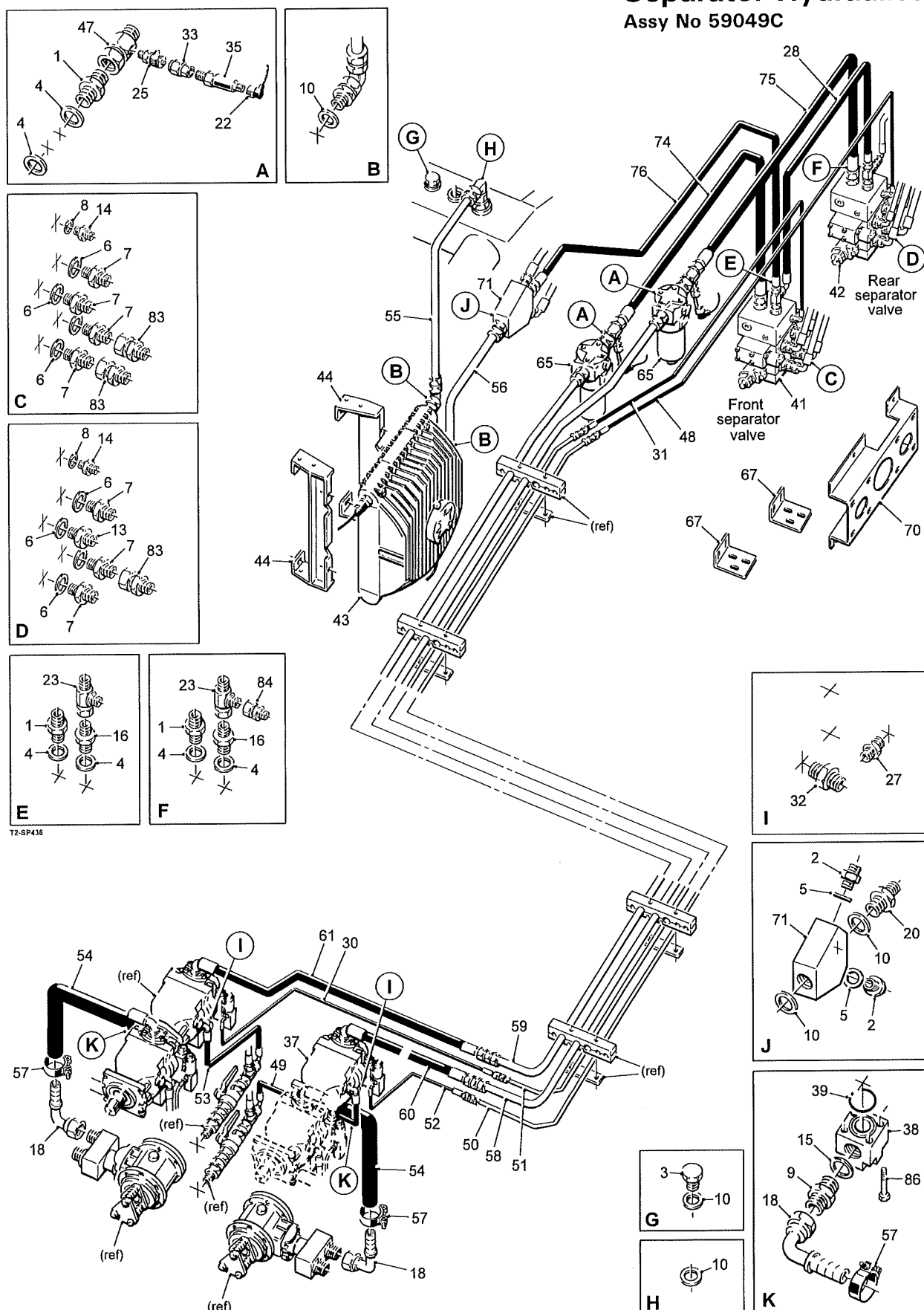
Assy No 59032C

| Item | Part No.        | Description                   | Qty.   | Remarks                   |
|------|-----------------|-------------------------------|--------|---------------------------|
| 56   | 59105           | Valve Block Assembly          | 1      |                           |
| 57   | 59178           | Suction Filter Complete       | 1      |                           |
| 58   | 59262           | Suction Manifold              | 1      |                           |
| 59   | 59289           | Return Manifold               | 1      |                           |
| 60   |                 |                               |        |                           |
| 61   | 71027           | 3/4" Hose Assembly (900mm)    | 1      |                           |
| 62   |                 |                               |        |                           |
| 63   |                 |                               |        |                           |
| 64   | 60161           | 1"BSP M F Gauge Port          | 1      |                           |
| 65   | 60992           | 3/4" Hose Assembly (750mm)    | 3      |                           |
| 66   | 60381           | Ø10 Steel Pipe Assembly       | 1      |                           |
| 67   | 71135           | Ø30 Steel Pipe Assembly       | 2      | Prior to T2-293 was 60396 |
| 68   | 60407           | 1/4"Hose Assembly (1100mm)    | 1      |                           |
| 69   | 60900           | 1/2"Hose Assembly (850mm)     | 1      |                           |
| 70   | 60425           | 1/2"Hose Assembly (1800mm)    | 1      |                           |
| 71   | 60438           | 1/2"Hose Assembly (600mm)     | 1      |                           |
| 72   | 60444           | 1"Hose Assembly (1425mm)      | 1      |                           |
| 73   | 71138           | 1"Hose Assembly (445mm)       | 1      | Prior to T2-293 was 60451 |
| 74   | 60453           | 1 1/4"Suction Hose (430mm)    | 1      |                           |
| 75   | 60532           | Ø37-40mm Hose Band            | 2      |                           |
| 76   | 60661           | 3/4"Hose Assembly (500mm)     | 2      |                           |
| 77   | 60665           | Ø30 Steel Pipe Assembly       | 1      |                           |
| 78   | 60672           | 1"Hose Assembly (1100mm)      | 1      |                           |
| 79   | 60962           | Ø25 Steel Pipe Assembly       | 2      |                           |
| 80   | 60901           | 3/4"Hose Assembly (1100mm)    | 1      |                           |
| 81   | 60360           | 3/4"Hose Assembly (1350mm)    | 1      |                           |
| 82   | 60724           | 1/2"Hose Assembly (950mm)     | 1      |                           |
| 83   | 60875           | 1/2"Hose Assembly (4250mm)    | 1      |                           |
| 84   |                 |                               |        |                           |
| 85   |                 |                               |        |                           |
| 86   | 64356           | RH Filter Mount / Latch point | 1      |                           |
| 87   | RPC654.300948/2 | Pipe Clamp (25-25)            | 2 pair |                           |
| 87a  | RPC654.300948/3 | Clamp Plate                   | 2      |                           |
| 88   | 62970           | Pipe Clamp (10-30)            | 2 pair |                           |
| 89   | 62979           | Pressure Filter Complete      | 1      | Element only 37770/1      |
| 90   |                 |                               |        |                           |
| 91   |                 |                               |        |                           |
| 92   |                 |                               |        |                           |
| 93   |                 |                               |        |                           |
| 94   | 22028050/325    | 1/2"UNCx3 1/4"Bolt            | 4      |                           |



Machines from Serial No T2-291

## Separator Hydraulics Assy No 59049C



# 11.6a

# T2XS SPARE PARTS

Machines from Serial No T2-291

## Separator Hydraulics

Assy No 59049C

| Item | Part No. | Description                     | Qty. | Remarks                              |
|------|----------|---------------------------------|------|--------------------------------------|
| 1    | 11114    | 1"BSP M M Adaptor               | 3    | Prior to T2-293 was 11116            |
| 2    | 11115    | 3/4"BSP M M Adaptor             | 2    |                                      |
| 3    | 11798    | 1 1/4"BSP Blanking Plug         | 1    |                                      |
| 4    | 11122    | 1"BSP Dowty Seal                | 8    |                                      |
| 5    | 11123    | 3/4"BSP Dowty Seal              | 2    |                                      |
| 6    | 11124    | 1/2"BSP Dowty Seal              | 8    |                                      |
| 7    | 11295    | 1/2"BSPx3/4"BSP M M Adaptor     | 7    |                                      |
| 8    | 11337    | 1/4"BSP Dowty Seal              | 2    |                                      |
| 9    | 11737    | 1 1/4"BSPx1 1/2"BSP M M Adaptor | 2    |                                      |
| 10   | 11740    | 1 1/4"BSP Dowty Seal            | 6    |                                      |
| 11   |          |                                 |      |                                      |
| 12   |          |                                 |      |                                      |
| 13   | 12315    | 1/2"BSP M M Adaptor             | 1    |                                      |
| 14   | 12316    | 1/4"BSP M M Adaptor             | 2    |                                      |
| 15   | 12352    | 1 1/2"BSP Dowty Seal            | 2    |                                      |
| 16   | 12560    | 3/4"BSPx1"BSP M M Adaptor       | 2    |                                      |
| 17   |          |                                 |      |                                      |
| 18   | 13299    | 1 1/4"BSP 90°Push On Adaptor    | 4    |                                      |
| 19   |          |                                 |      |                                      |
| 20   | 23583    | 3/4"BSPx1 1/4"BSP M M Adaptor   | 1    |                                      |
| 21   |          |                                 |      |                                      |
| 22   | 32037/2  | Sensor Cable 90° (5m)           | 2    |                                      |
| 23   | 32512    | 3/4"BSP F M M Tee               | 2    |                                      |
| 24   |          |                                 |      |                                      |
| 25   | 42305    | 1/8"BSP Gauge Port              | 2    |                                      |
| 26   |          |                                 |      |                                      |
| 27   | 44198    | 1/4"BSPx7/16"UNF M M Adaptor    | 2    |                                      |
| 28   | 44272    | 3/4"Hose Assembly (900mm)       | 1    |                                      |
| 29   |          |                                 |      |                                      |
| 30   | 46253    | 1/4"Hose Assembly (1300mm)      | 1    |                                      |
| 31   | 46300    | 1/4"Hose Assembly (1400mm)      | 1    |                                      |
| 32   | 46303    | 1/2"BSPx7/8"UNF M M Adaptor     | 2    |                                      |
| 33   | 46960    | Pressure Gauge Adaptor          | 2    |                                      |
| 34   |          |                                 |      |                                      |
| 35   | 51270    | Pressure Transmitter            | 2    |                                      |
| 36   |          |                                 |      |                                      |
| 37   | 56116    | Tandem Hydraulic Pump Assembly  | 1    | Single pump 56116A                   |
| 38   | 56302    | Pump Adaptor                    | 2    |                                      |
| 39   | 56637    | 2"Flange 'O' Ring               | 2    |                                      |
| 40   |          |                                 |      |                                      |
| 41   | 59106    | Front Valve Block Assembly      | 1    | Double Omega<br>Omega - Roller table |
|      | 59106A   | Front Valve Block Assembly      | 1    |                                      |
| 42   | 59106    | Rear Valve Block Assembly       | 1    |                                      |
| 43   | 59344    | Oil Cooler Complete             | 1    | Thermostat only 59344/1              |
| 44   | 59437    | Mounting Bracket                | 2    |                                      |
| 45   |          |                                 |      |                                      |
| 46   |          |                                 |      |                                      |
| 47   | 60161    | 1"BSP M F Gauge Port            | 2    |                                      |
| 48   | 60198    | 1/4"Hose Assembly (2100mm)      | 1    |                                      |
| 49   | 60359    | 1/2"Hose Assembly (700mm)       | 1    |                                      |
| 50   | 60386    | Ø10 Steel Pipe Assembly         | 1    |                                      |
| 51   | 60387    | Ø10 Steel Pipe Assembly         | 1    |                                      |

**T2XS SPARE PARTS****11.6b**

Machines from Serial No T2-291

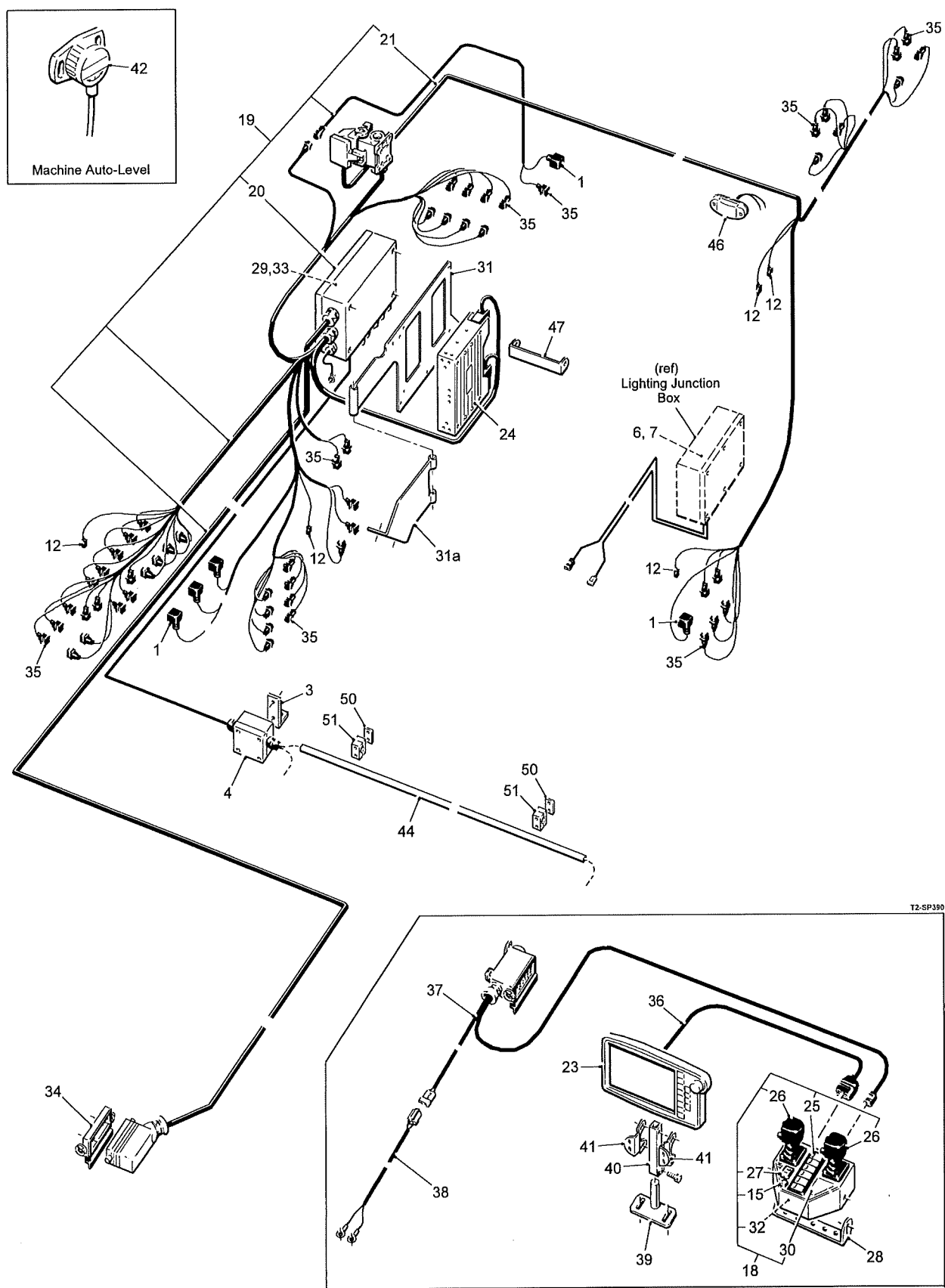
**Separator Hydraulics****Assy No 59049C**

| Item | Part No.     | Description                       | Qty. | Remarks                   |
|------|--------------|-----------------------------------|------|---------------------------|
| 52   | 60406        | 1/4"Hose Assembly (1200mm)        | 1    | Prior to T2-293 was 60459 |
| 53   | 60409        | 1/2"Hose Assembly (300mm)         | 1    |                           |
| 54   | 60454        | 1 1/4"Suction Hose (500mm)        | 2    |                           |
| 55   | 71139        | Ø30 Steel Pipe Assembly           | 1    |                           |
| 56   | 60460        | Ø30 Steel Pipe Assembly           | 1    |                           |
| 57   | 60532        | Ø37-40mm Hose Band                | 4    |                           |
| 58   | 60666        | Ø30 Steel Pipe Assembly           | 1    |                           |
| 59   | 60667        | Ø30 Steel Pipe Assembly           | 1    |                           |
| 60   | 60668        | 1"Hose Assembly (1300mm)          | 1    |                           |
| 61   | 60669        | 1"Hose Assembly (1400mm)          | 1    |                           |
| 62   |              |                                   |      |                           |
| 63   |              |                                   |      | Element only 37770/1      |
| 64   |              |                                   |      |                           |
| 65   | 62979        | Pressure Filter Complete          | 2    |                           |
| 66   |              |                                   |      |                           |
| 67   | 64828        | Filter Mounting                   | 2    |                           |
| 68   |              |                                   |      |                           |
| 69   |              |                                   |      |                           |
| 70   | 70332        | Valve Block Mounting              | 1    |                           |
| 71   | 70352        | Return Manifold                   | 1    |                           |
| 72   |              |                                   |      |                           |
| 73   |              |                                   |      |                           |
| 74   | 71106        | 1"Hose Assembly (600mm)           | 1    |                           |
| 75   | 71107        | 1"Hose Assembly (750mm)           | 1    |                           |
| 76   | 71108        | 3/4"Hose Assembly (800mm)         | 1    |                           |
| 77   |              |                                   |      |                           |
| 78   |              |                                   |      |                           |
| 79   |              |                                   |      |                           |
| 80   |              |                                   |      |                           |
| 81   |              |                                   |      |                           |
| 82   |              |                                   |      |                           |
| 83   | TBMW338      | 3/4"BSP M F Swivel Adaptor        | 3    |                           |
| 84   | TBMW659      | 1/2"BSP Mx3/4"BSPF Swivel Adaptor | 1    |                           |
| 85   |              |                                   |      |                           |
| 86   | 22028050/325 | 1/2"UNCx3 1/4"Bolt                | 8    |                           |



Machines from Serial No T2-291

Electrical Assembly  
Assy No 64868



**11.9a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Electrical Assembly****Assy No 64868**

| Item | Part No.      | Description                   | Qty. | Remarks                  |
|------|---------------|-------------------------------|------|--------------------------|
| 1    | 27189         | Hirschman Plug                | a/r  |                          |
| 2    |               |                               |      |                          |
| 3    | 46940         | Junction Box Mounting Bracket | 1    |                          |
| 4    | 46892         | Junction Box                  | 1    |                          |
| 5    |               |                               |      |                          |
| 6    | 51240         | Oil Cooler Relay              | 1    |                          |
| 7    | 51247         | 25 Amp Fuse                   | 2    |                          |
| 8    |               |                               |      |                          |
| 9    |               |                               |      |                          |
| 10   |               |                               |      |                          |
| 11   |               |                               |      |                          |
| 12   | 54220         | 2 Way Female Connector        | 5    |                          |
| 13   |               |                               |      |                          |
| 14   |               |                               |      |                          |
| 15   | 57243         | Green Push Button Switch      | 1    |                          |
| 16   |               |                               |      |                          |
| 17   |               |                               |      |                          |
| 18   | 59046         | Slave Box Complete            | 1    |                          |
| 19   | 64869         | Machine Loom Complete         | 1    |                          |
| 20   | 59047/1       | Distribution Box and Loom     | 1    |                          |
| 21   | 59047/2       | LH Loom                       | 1    |                          |
| 22   |               |                               |      |                          |
| 23   | 59231         | Touch-Screen Monitor          | 1    |                          |
| 24   | 59232         | C/ESX-3XL-A Controller        | 1    |                          |
| 25   | 59239         | Rocker Switch Bank Assembly   | 1    |                          |
| 26   | 59240         | Joystick                      | 2    |                          |
| 27   | 59241         | Rocker Switch                 | 1    |                          |
| 28   | 59248         | Stirrup                       | 1    |                          |
| 29   | 59253         | Distribution Board            | 1    |                          |
| 30   | 59254         | Decal                         | 1    |                          |
| 31   | 70104         | Module Mouning Plate          | 1    |                          |
| 31a  | 70105         | Module Hinge Plate            | 1    |                          |
| 32   | 59368         | Slave Board                   | 1    |                          |
| 33   | 59371         | Box                           | 1    |                          |
| 34   | 59375         | Plug Cover                    | 1    |                          |
| 35   | 59402         | 2 Way Terminal Plug           | a/r  |                          |
| 36   | 64864         | Display Loom                  | 1    |                          |
| 37   | 59404         | Cab Loom                      | 1    |                          |
| 38   | 59405         | Power Lead                    | 1    |                          |
| 39   | 59432         | Screen Base                   | 1    |                          |
| 40   | 59433         | Screen Stem                   | 1    |                          |
| 41   | 64685         | Screen Bracket                | 2    |                          |
| 42   | 59455         | Auto-level Tilt Sensor        | 1    | Optional                 |
| 43   |               |                               |      |                          |
| 44   | 62892         | Cable Tube (1000mm)           | 1    | Rubber depth rollers     |
|      | 62892A        | Cable Tube (660mm)            | 1    | Ultrasonic depth control |
| 45   |               |                               |      |                          |
| 46   | 64418         | Green LED Light               | 1    |                          |
| 47   | 64862         | Tie Strap                     | 1    |                          |
| 48   |               |                               |      |                          |
| 49   |               |                               |      |                          |
| 50   | RPC654.309025 | Clamp Plate                   | 2    |                          |
| 51   | RPS466        | Ø10 Hose Clamp                | 2    |                          |



Machines from Serial No T2-291

Road Lights Assembly

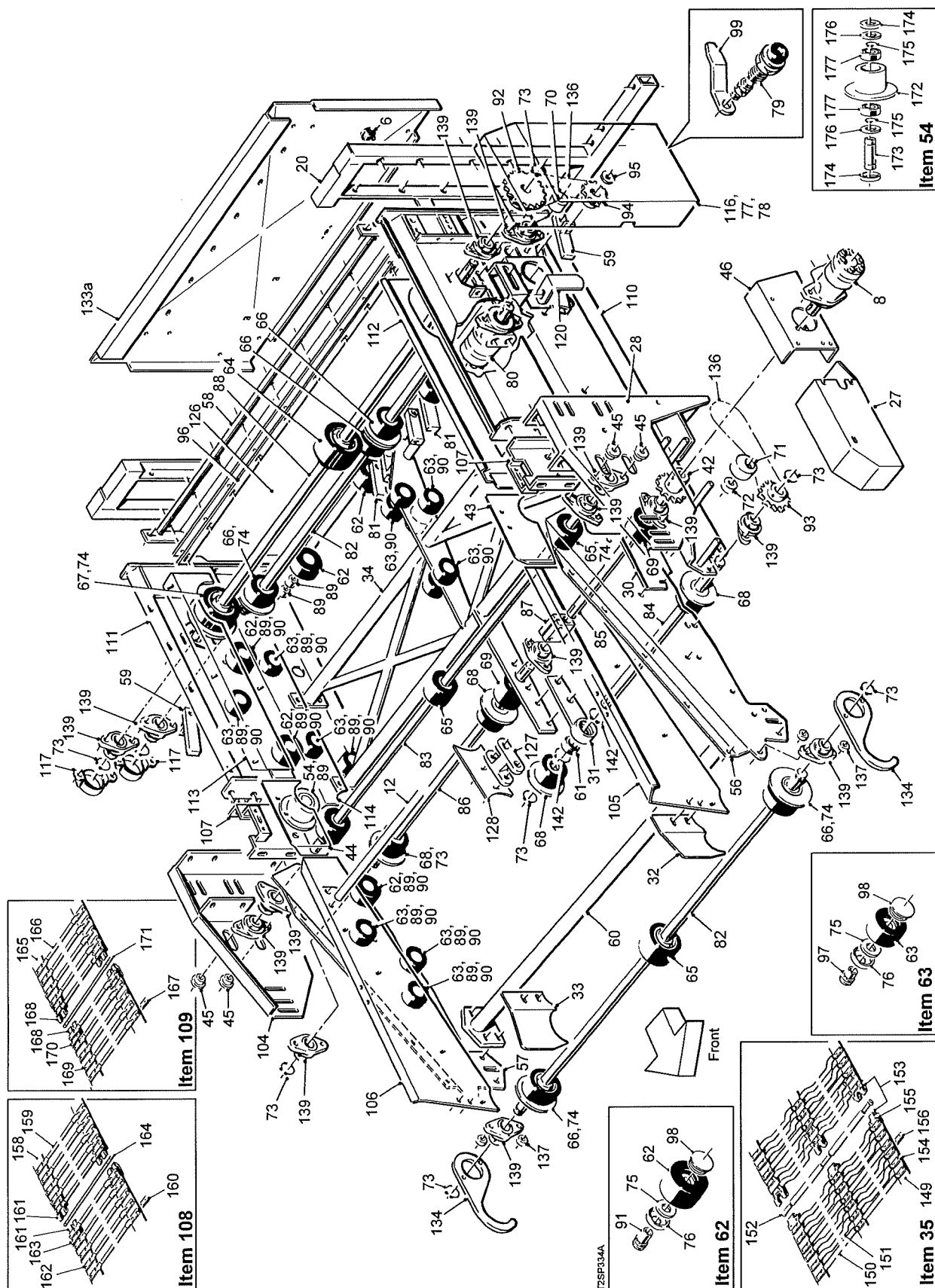
Assy No 59036

| Item | Part No.     | Description                         | Qty.  | Remarks                 |
|------|--------------|-------------------------------------|-------|-------------------------|
| 1    | 10134        | 7 Pin Plug                          | 1     | Used with spreader      |
| 2    |              |                                     |       |                         |
| 3    | 11369        | 7 Core Cable                        | 10.5m |                         |
| 4    |              |                                     |       |                         |
| 5    | SS030013/030 | Steel Spacer                        | 3     |                         |
| 6    |              |                                     |       |                         |
| 7    | 51240        | Working Lights Relay                | 1     |                         |
| 8    | 51247        | 25 Amp Fuse                         | 2     |                         |
| 9    |              |                                     |       |                         |
| 10   | 59285        | Rear Light Bracket                  | 2     |                         |
| 11   | 59369        | Lighting Board                      | 1     | Used with rear platform |
| 12   | 70103        | Box only                            | 1     |                         |
| 13   | 59722A       | Light Mounting plate                | 1     |                         |
| 14   |              |                                     |       |                         |
| 15   | 62217A       | LED Rear Light Assembly             | 2     |                         |
| 16   | 62470        | LED Front Light Assembly            | 2     |                         |
| 17   |              |                                     |       |                         |
| 18   |              |                                     |       |                         |
| 19   |              |                                     |       |                         |
| 20   | TR496        | Red/White Stripe Reflector Decal    | 2     |                         |
| 21   |              |                                     |       | Used with rear platform |
| 22   | 59597        | Light Extension Bracket (X = 685mm) | 2     |                         |
|      | 59597A       | Light Extension Bracket (X = 769mm) | 2     |                         |
| 23   | 59406        | 50 Amp Plug                         | 1     |                         |
| 24   |              |                                     |       |                         |
| 25   | DWS368       | 2 Core cable                        | a/r   |                         |
| 26   |              |                                     |       |                         |
| 27   |              |                                     |       |                         |
| 28   | 70418        | Flashing Amber Lamp                 | 1     |                         |
| 29   | 70419        | Lamp Bracket                        | 1     |                         |

Machines from Serial No T2-291

## In-line Picking Table (2 pickers)

Assy No 59058C



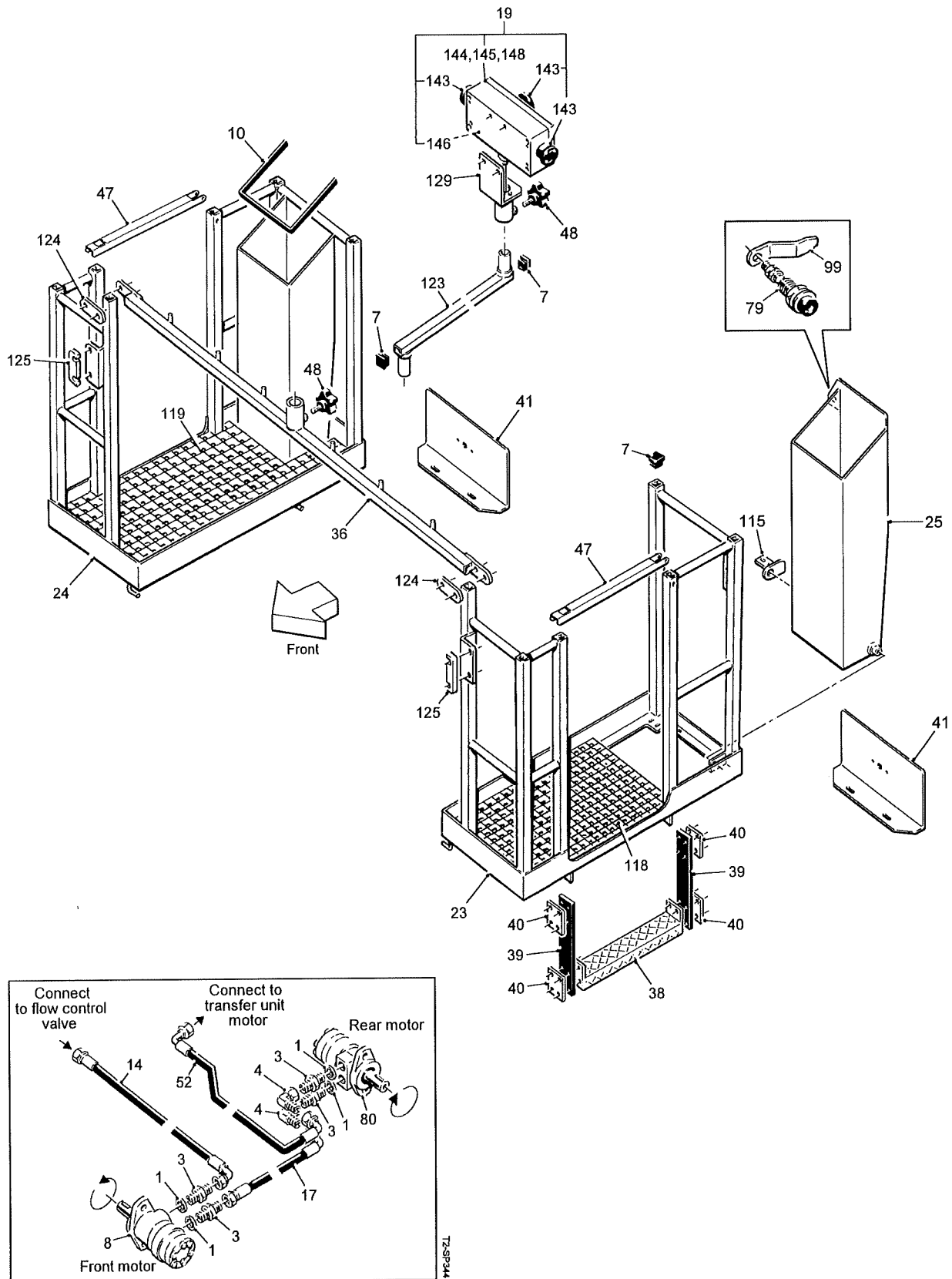
# 12.1a

# T2XS SPARE PARTS

Machines from Serial No T2-291

## In-line Picking Table (2 pickers)

Assy No 59058C



**T2XS SPARE PARTS****12.1b**

Machines from Serial No T2-291

**In-line Picking Table (2 pickers)****Assy No 59058C**

| Item | Part No.       | Description                  | Qty. | Remarks           |
|------|----------------|------------------------------|------|-------------------|
| 1    | 11124          | 1/2"BSP Dowty Seal           | 4    |                   |
| 2    |                |                              |      |                   |
| 3    | 12315          | 1/2"BSP M M Adaptor          | 4    |                   |
| 4    | 32475          | 1/2"BSP M F Compact 90°Elbow | 2    |                   |
| 5    |                |                              |      |                   |
| 6    | 37391          | Plastic Insert               | 8    |                   |
| 7    | 37753          | 30x30 Plastic Insert         | 14   |                   |
| 8    | 37897          | Hydraulic Motor              | 1    |                   |
| 9    |                |                              |      |                   |
| 10   | 43227          | Edging Strip                 | a/r  |                   |
| 11   |                |                              |      |                   |
| 12   | 64389          | Tie Bar                      | 1    |                   |
| 13   |                |                              |      |                   |
| 14   | 60683          | 1/2"Hose Assembly (3100mm)   | 1    |                   |
| 15   |                |                              |      |                   |
| 16   |                |                              |      |                   |
| 17   | 60436          | 1/2"Hose Assembly (1300mm)   | 1    |                   |
| 18   |                |                              |      |                   |
| 19   | 59078          | Control Box Assembly         | 1    | (see list at end) |
| 20   | 59409A         | Platform Support Frame       | 1    |                   |
| 21   |                |                              |      |                   |
| 22   |                |                              |      |                   |
| 23   | 64855          | LH Platform                  | 1    |                   |
| 24   | 64856          | RH Platform                  | 1    |                   |
| 25   | 64853          | Chute LH                     | 1    |                   |
| 26   |                |                              |      |                   |
| 27   | 59416A         | Guard                        | 1    |                   |
| 28   | 59648A         | LH Mounting Panel            | 1    |                   |
| 29   |                |                              |      |                   |
| 30   | 59420A         | LH Lower Side Panel          | 1    |                   |
| 31   | 59421          | Bearing Housing              | 1    |                   |
| 32   | 59779E         | LH Deflector                 | 1    | Used with Omega   |
| 33   | 59780E         | RH Deflector                 | 1    | Used with Omega   |
| 34   | 59650A         | Cross Brace                  | 1    |                   |
| 35   | 59449B         | Picking Web Assembly         | 1    | (see list at end) |
| 36   | 70057          | Support Bar                  | 1    |                   |
| 37   |                |                              |      |                   |
| 38   | 59470          | Step Bottom                  | 2    |                   |
| 39   | 64919          | Strap                        | 4    |                   |
| 40   | 59485          | Support Plate                | 8    |                   |
| 41   | 59285B         | Rear Light Bracket           | 2    |                   |
| 42   | 59739          | 15T 3/4"Pitch Sprocket       | 1    |                   |
| 43   | 64592          | Stainless Infill Panel LH    | 1    |                   |
| 44   | 64593          | Stainless Infill Panel RH    | 1    |                   |
| 45   | 64666          | Top Hat Spacer               | 4    |                   |
| 46   | 62895          | Motor Mounting               | 1    |                   |
| 47   | 62976          | Safety Rail                  | 2    |                   |
| 48   | 62251          | Knob                         | 2    |                   |
| 52   | 60336          | 1/2"Hose Assembly (4700mm)   | 1    |                   |
| 53   |                |                              |      |                   |
| 54   | KA16021        | Ø80 Flanged Roller Assembly  | 2    | (see list at end) |
| 55   |                |                              |      |                   |
| 56   | 64588          | LH Mounting Panel            | 1    |                   |
| 57   | 64589          | RH Mounting Panel            | 1    |                   |
| 58   | RPA610.303586B | Rear Chute                   | 1    |                   |

# 12.1c

# T2XS SPARE PARTS

Machines from Serial No T2-291

## In-line Picking Table (2 pickers)

Assy No 59058C

| Item | Part No.        | Description                          | Qty. | Remarks           |
|------|-----------------|--------------------------------------|------|-------------------|
| 59   | RPA610.303818   | Adjuster Arm                         | 2    |                   |
| 60   | RPA610.305863   | Support Bar                          | 1    |                   |
| 61   | RPB208.022062   | Bearing                              | 1    |                   |
| 62   | RPC700.300147   | Ø95 Plain Roller c/w Bearings        | 10   |                   |
| 63   | RPC700.300227   | Ø75 Plain Roller c/w Bearings        | 20   |                   |
| 64   | RPC700.301543   | Ø132 Plain Drive Roller (Ø35 bore)   | 1    |                   |
| 65   | RPC700.302662   | Ø100 Plain Roller (Ø35 bore)         | 4    |                   |
| 66   | RPC700.302663   | Ø100 Flanged Roller (Ø35 bore)       | 6    |                   |
| 67   | RPC700.303613   | Ø132 Flanged Drive Roller (Ø35 bore) | 2    |                   |
| 68   | RPC700.303618   | Ø100 Flanged Roller (Ø30 bore)       | 4    |                   |
| 69   | RPC700.303619   | Ø100 Plain Roller (Ø30 bore)         | 2    |                   |
| 70   | RPC700.304412   | Nylon Chain Tensioner                | 1    |                   |
| 71   | RPC700.307700   | Nylon Chain Tensioner                | 1    |                   |
| 72   | RPC700.307993   | Tensioner Spacer                     | 1    |                   |
| 73   | RPF200.030200   | Ø30 External Circlip                 | 11   |                   |
| 74   | RPF200.035250   | Ø35 External Circlip                 | 8    |                   |
| 75   | RPGM070.00446   | Felt Seal Ring                       | 30   |                   |
| 76   | RPGM089.00565   | Roller Shield                        | 30   |                   |
| 77   | RPGMRPB99.03510 | Hinge                                | 1    |                   |
| 78   | RPGMRPB99.03511 | Hinge                                | 1    |                   |
| 79   | 57199           | Lock Assembly                        | 2    |                   |
| 80   | RPH850.302359   | Hydraulic Motor                      | 1    |                   |
| 81   | RPM102.302146   | Roller Arm                           | 2    |                   |
| 82   | RPM162.302073   | Ø35 Shaft                            | 2    |                   |
| 83   | RP302073A       | Ø35 Shaft                            | 1    |                   |
| 84   | RPM162.303608   | Ø30 Shaft                            | 1    |                   |
| 85   | 59652           | Ø30 Shaft                            | 1    |                   |
| 86   | RPM162.303610   | Ø30 Shaft                            | 1    |                   |
| 87   | RPM162.303612   | Coupling                             | 1    |                   |
| 88   | RPM162.303630   | Ø35 Shaft                            | 1    |                   |
| 89   | RPM176.306318   | 20mm Spacer                          | 26   |                   |
| 90   | RPM176.306319   | 10mm Spacer                          | 26   |                   |
| 91   | RPM180.303071   | Roller Spindle                       | 10   |                   |
| 92   | RPM182.300347   | 24T 3/4"Pitch Sprocket               | 1    |                   |
| 93   | RPM182.300348   | 15T 3/4"Pitch Sprocket               | 1    |                   |
| 94   | RPM182.300350   | 12T 3/4"Pitch Sprocket               | 1    |                   |
| 95   | RPM196.300869   | Washer                               | 1    |                   |
| 96   | RPM256.302154   | Clamp Strip                          | 1    |                   |
| 97   | RPM180.300308   | Roller Spindle                       | 20   |                   |
| 98   | RPC620.303070   | Cap                                  | 30   |                   |
| 99   | 57219           | Latch Arm                            | 2    |                   |
| 100  |                 |                                      |      |                   |
| 101  |                 |                                      |      |                   |
| 102  |                 |                                      |      |                   |
| 103  |                 |                                      |      |                   |
| 104  | 59649           | RH Mounting Panel                    | 1    |                   |
| 105  | 64590           | LH Upper Side Panel                  | 1    |                   |
| 106  | 64591           | RH Upper Side Panel                  | 1    |                   |
| 107  | RPS122          | Infill Panel                         | 2    |                   |
| 108  | RPS561A         | Transfer Web (long)                  | 1    | (see list at end) |
| 109  | 59661A          | Transfer Web (short)                 | 1    | (see list at end) |
| 110  | RPS571A         | LH Mounting Panel                    | 1    |                   |
| 111  | RPS572A         | RH Mounting Panel                    | 1    |                   |
| 112  | RPS573A         | LH Side Panel                        | 1    |                   |
| 113  | RPS574A         | RH Side Panel                        | 1    |                   |

**T2XS SPARE PARTS****12.1d**

Machines from Serial No T2-291

**In-line Picking Table (2 pickers)****Assy No 59058C**

| Item | Part No.      | Description                              | Qty. | Remarks         |
|------|---------------|------------------------------------------|------|-----------------|
| 114  | 62755A        | RH Lower Side Panel                      | 1    |                 |
| 115  | 64854         | Chute Mounting Bracket                   | 1    |                 |
| 116  | RPS602        | Drive Guard                              | 1    |                 |
| 117  | RPS603        | Bearing Guard                            | 2    |                 |
| 118  | 64857         | LH Platform Base                         | 1    |                 |
| 119  | 64858         | RH Platform Base                         | 1    |                 |
| 120  | RPS704        | Guard Latch Plate                        | 1    |                 |
| 121  |               |                                          |      |                 |
| 122  |               |                                          |      |                 |
| 123  | 70056A        | Control Box Arm                          | 1    |                 |
| 124  | RPS712        | Clamp Plate                              | 2    |                 |
| 125  | RPS717        | Spacer Plate                             | 2    |                 |
| 126  | RPS828        | Rubber Sheet                             | 1    |                 |
| 127  | RPS898        | Mounting Bracket                         | 1    |                 |
| 128  | 59651         | Infill Plate                             | 1    |                 |
| 129  | 70055         | Control Box Base Plate                   | 1    |                 |
| 130  |               |                                          |      |                 |
| 131  |               |                                          |      |                 |
| 132  |               |                                          |      |                 |
| 133  |               |                                          |      |                 |
| 133a | 64298B        | Rear Panel                               | 1    |                 |
| 134  | 64814         | Link Plate                               | 2    | Used with Omega |
| 135  |               |                                          |      |                 |
| 136  | RPT732.620050 | 3/4"Pitch Drive Chain                    | 2    |                 |
| 137  | SS025011/018  | Steel Spacer                             | 4    |                 |
| 138  |               |                                          |      |                 |
| 139  | SFT30         | Bearing                                  | 14   |                 |
| 140  |               |                                          |      |                 |
| 141  |               |                                          |      |                 |
| 142  | W0168         | Ø62 Internal Circlip                     | 2    |                 |
|      |               |                                          |      |                 |
|      | <b>59078</b>  | <b>Control Box Assembly Consists Of:</b> |      |                 |
| 143  | 37279         | Emergency Stop Button Complete           | 3    |                 |
| 144  | 59464         | Module Box                               | 1    |                 |
| 145  | 59465         | Module Cable                             | 7    |                 |
| 146  | 59466         | CAN Slave Module                         | 1    |                 |
| 147  |               |                                          |      |                 |
| 148  | TR500         | Decal                                    | 1    |                 |
|      |               |                                          |      |                 |
|      | <b>59449B</b> | <b>Picking Web Assembly Consists Of:</b> |      |                 |
| 149  | -             | Web Belt                                 | 3    |                 |
| 150  | RPS105/2B     | Web Rod c/w Sleeve                       | 51   |                 |
| 151  | RPS105/1B     | Cranked Web Rod c/w Sleeve               | 102  |                 |
| 152  | RPS105/3B     | Joining Rod c/w Sleeve                   | 1    |                 |
| 153  | RPM419.362824 | Joining Clip Set                         | 3    |                 |
| 154  | RPF240.150230 | Web Bar Rivet                            | 918  |                 |
| 155  | RPF240.150300 | Connector Rivet                          | 24   |                 |
| 156  | RPGM019.00155 | Clamp Plate                              | 459  |                 |
| 157  |               |                                          |      |                 |

Machines from Serial No T2-291

In-line Picking Table (2 pickers)

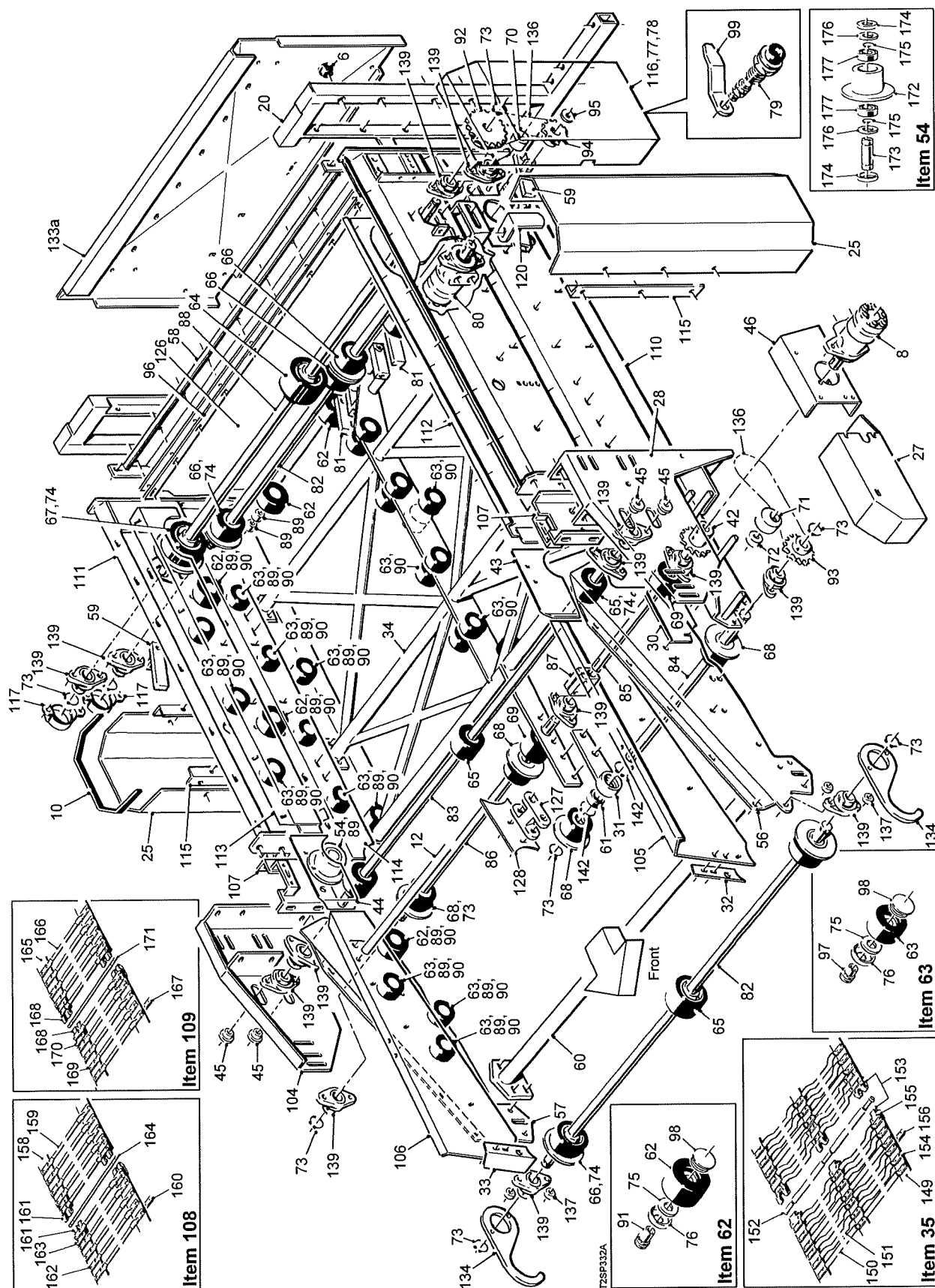
Assy No 59058C

| Item | Part No.       | Description                              | Qty.   | Remarks |
|------|----------------|------------------------------------------|--------|---------|
|      | <b>RPS561A</b> | <b>Transfer Web (long) Consists Of:</b>  |        |         |
| 158  | -              | Web Belt                                 | 2      |         |
| 159  | RPS561/1       | Web Bar                                  | 85     |         |
| 160  | KA16049        | Clamp Plate                              | 166    |         |
| 161  | KA16040        | Joiner                                   | 2 pair |         |
|      | RPS561/3AF     | 'F' Type Joiner                          | 2 pair |         |
| 162  | DIN661 5x30    | Ø5x30 Rivet                              | a/r    |         |
| 163  | DIN661 5x23    | Ø2x23 Rivet                              | a/r    |         |
| 164  | RPS561/2       | Joining Rod                              | 1      |         |
|      | RPS561/2AF     | Joining Rod (for 'F' type joiner)        | 1      |         |
|      | <b>59661A</b>  | <b>Transfer Web (short) Consists Of:</b> |        |         |
| 165  | -              | Web Belt                                 | 2      |         |
| 166  | RPS561/1       | Web Bar                                  | 67     |         |
| 167  | KA16049        | Clamp Plate                              | 130    |         |
| 168  | KA16040        | Joiner                                   | 2 pair |         |
|      | RPS561/3AF     | 'F' Type Joiner                          | 2 pair |         |
| 169  | DIN661 5x30    | Ø5x30 Rivet                              | a/r    |         |
| 170  | DIN661 5x23    | Ø2x23 Rivet                              | a/r    |         |
| 171  | RPS561/2       | Joining Rod                              | 1      |         |
|      | RPS561/2AF     | Joining Rod (for 'F' type joiner)        | 1      |         |
|      | <b>KA16021</b> | <b>Roller Assembly Consists Of:</b>      |        |         |
| 172  | KA16021/1      | Ø80 Flanged Steel Roller                 | 1      |         |
| 173  | KA16021/4      | Spindle                                  | 1      |         |
| 174  | PH408          | Seal                                     | 2      |         |
| 175  | PS843          | External Circlip                         | 2      |         |
| 176  | 0000300504     | Felt Seal                                | 2      |         |
| 177  | 6005RS         | Bearing                                  | 2      |         |

Machines from Serial No T2-291

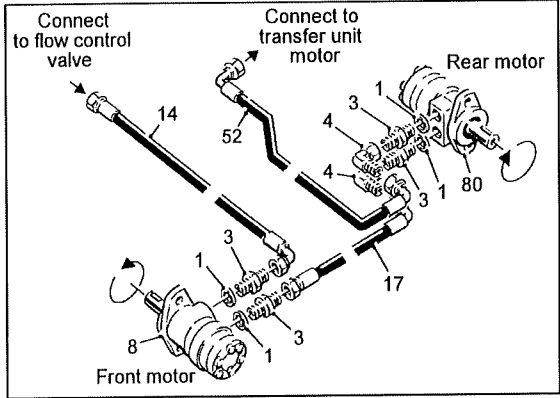
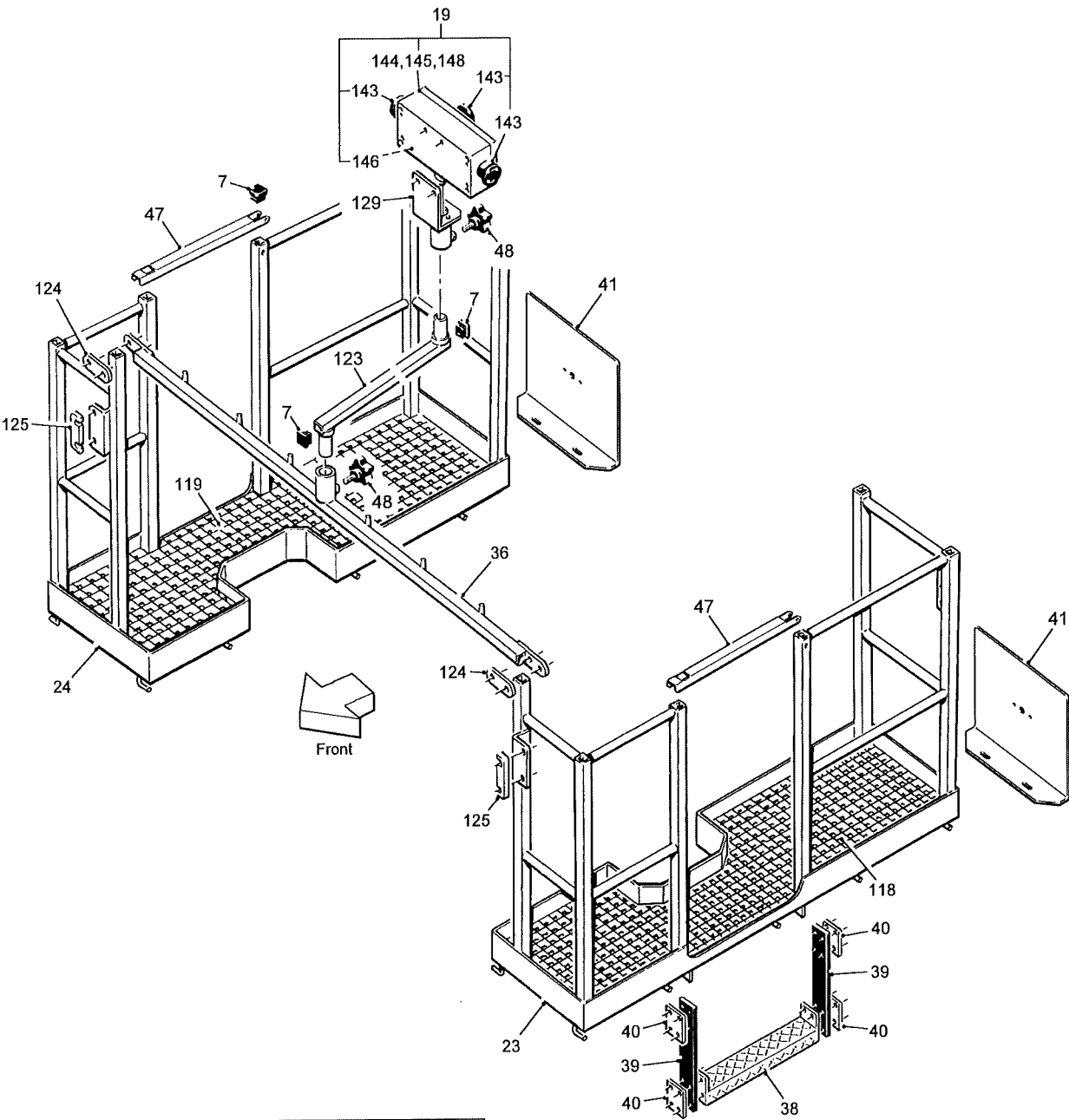
## In-line Picking Table (4 pickers)

Assy No 59058B



Machines from Serial No T2-291

In-line Picking Table (4 pickers)  
Assy No 59058B



**T2XS SPARE PARTS****12.2b**

Machines from Serial No T2-291

**In-line Picking Table (4 pickers)****Assy No 59058B**

| Item | Part No.       | Description                  | Qty. | Remarks           |
|------|----------------|------------------------------|------|-------------------|
| 1    | 11124          | 1/2"BSP Dowty Seal           | 4    |                   |
| 2    |                |                              |      |                   |
| 3    | 12315          | 1/2"BSP M M Adaptor          | 4    |                   |
| 4    | 32475          | 1/2"BSP M F Compact 90°Elbow | 2    |                   |
| 5    |                |                              |      |                   |
| 6    | 37391          | Plastic Insert               | 8    |                   |
| 7    | 37753          | 30x30 Plastic Insert         | 14   |                   |
| 8    | 37897          | Hydraulic Motor              | 1    |                   |
| 9    |                |                              |      |                   |
| 10   | 43227          | Edging Strip                 | a/r  |                   |
| 11   |                |                              |      |                   |
| 12   | 64389          | Tie Bar                      | 1    |                   |
| 13   |                |                              |      |                   |
| 14   | 60683          | 1/2"Hose Assembly (3100mm)   | 1    |                   |
| 15   |                |                              |      |                   |
| 16   |                |                              |      |                   |
| 17   | 51553          | 1/2"Hose Assembly (2300mm)   | 1    |                   |
| 18   |                |                              |      |                   |
| 19   | 59078          | Control Box Assembly         | 1    | (see list at end) |
| 20   | 59409A         | Platform Support Frame       | 1    |                   |
| 21   |                |                              |      |                   |
| 22   |                |                              |      |                   |
| 23   | 59412          | LH Platform                  | 1    |                   |
| 24   | 59413          | RH Platform                  | 1    |                   |
| 25   | 59414          | Side Chute                   | 2    |                   |
| 26   |                |                              |      |                   |
| 27   | 59416A         | Guard                        | 1    |                   |
| 28   | 59648A         | LH Mounting Panel            | 1    |                   |
| 29   |                |                              |      |                   |
| 30   | 59420          | LH Lower Side Panel          | 1    |                   |
| 31   | 59421          | Bearing Housing              | 1    |                   |
| 32   | 64586          | LH Deflector                 | 1    | Used with Omega   |
| 33   | 64587          | RH Deflector                 | 1    | Used with Omega   |
| 34   | 59650          | Cross Brace                  | 1    |                   |
| 35   | 59449          | Picking Web Assembly         | 1    | (see list at end) |
| 36   | 70057          | Support Bar                  | 1    |                   |
| 37   |                |                              |      |                   |
| 38   | 59470          | Step Bottom                  | 2    |                   |
| 39   | 64919          | Strap                        | 4    |                   |
| 40   | 59485          | Support Plate                | 8    |                   |
| 41   | 59285C         | Rear Light Bracket           | 2    |                   |
| 42   | 59739          | 15T 3/4"Pitch Sprocket       | 1    |                   |
| 43   | 64592          | Stainless Infill Panel LH    | 1    |                   |
| 44   | 64593          | Stainless Infill Panel RH    | 1    |                   |
| 45   | 64666          | Top Hat Spacer               | 4    |                   |
| 46   | 62895          | Motor Mounting               | 1    |                   |
| 47   | 62976          | Safety Rail                  | 2    |                   |
| 48   | 62251          | Knob                         | 2    |                   |
| 52   | 60896          | 1/2"Hose Assembly (5150mm)   | 1    |                   |
| 53   |                |                              |      |                   |
| 54   | KA16021        | Ø80 Flanged Roller Assembly  | 2    | (see list at end) |
| 55   |                |                              |      |                   |
| 56   | 64588          | LH Mounting Panel            | 1    |                   |
| 57   | 64589          | RH Mounting Panel            | 1    |                   |
| 58   | RPA610.303586B | Rear Chute                   | 1    |                   |

## 12.2c

## T2XS SPARE PARTS

Machines from Serial No T2-291

## In-line Picking Table (4 pickers)

Assy No 59058B

| Item | Part No.        | Description                          | Qty. | Remarks           |
|------|-----------------|--------------------------------------|------|-------------------|
| 59   | RPA610.303818   | Adjuster Arm                         | 2    |                   |
| 60   | RPA610.305863   | Support Bar                          | 1    |                   |
| 61   | RPB208.022062   | Bearing                              | 1    |                   |
| 62   | RPC700.300147   | Ø95 Plain Roller c/w Bearings        | 10   |                   |
| 63   | RPC700.300227   | Ø75 Plain Roller c/w Bearings        | 36   |                   |
| 64   | RPC700.301543   | Ø132 Plain Drive Roller (Ø35 bore)   | 1    |                   |
| 65   | RPC700.302662   | Ø100 Plain Roller (Ø35 bore)         | 4    |                   |
| 66   | RPC700.302663   | Ø100 Flanged Roller (Ø35 bore)       | 6    |                   |
| 67   | RPC700.303613   | Ø132 Flanged Drive Roller (Ø35 bore) | 2    |                   |
| 68   | RPC700.303618   | Ø100 Flanged Roller (Ø30 bore)       | 4    |                   |
| 69   | RPC700.303619   | Ø100 Plain Roller (Ø30 bore)         | 2    |                   |
| 70   | RPC700.304412   | Nylon Chain Tensioner                | 1    |                   |
| 71   | RPC700.307700   | Nylon Chain Tensioner                | 1    |                   |
| 72   | RPC700.307993   | Tensioner Spacer                     | 1    |                   |
| 73   | RPF200.030200   | Ø30 External Circlip                 | 11   |                   |
| 74   | RPF200.035250   | Ø35 External Circlip                 | 8    |                   |
| 75   | RPGM070.00446   | Felt Seal Ring                       | 46   |                   |
| 76   | RPGM089.00565   | Roller Shield                        | 46   |                   |
| 77   | RPGMRPB99.03510 | Hinge                                | 1    |                   |
| 78   | RPGMRPB99.03511 | Hinge                                | 1    |                   |
| 79   | 57199           | Lock Assembly                        | 1    |                   |
| 80   | RPH850.302359   | Hydraulic Motor                      | 1    |                   |
| 81   | RPM102.302146   | Roller Arm                           | 2    |                   |
| 82   | RPM162.302073   | Ø35 Shaft                            | 2    |                   |
| 83   | RP302073A       | Ø35 Shaft                            | 1    |                   |
| 84   | RPM162.303608   | Ø30 Shaft                            | 1    |                   |
| 85   | 59652           | Ø30 Shaft                            | 1    |                   |
| 86   | RPM162.303610   | Ø30 Shaft                            | 1    |                   |
| 87   | RPM162.303612   | Coupling                             | 1    |                   |
| 88   | RPM162.303630   | Ø35 Shaft                            | 1    |                   |
| 89   | RPM176.306318   | 20mm Spacer                          | 36   |                   |
| 90   | RPM176.306319   | 10mm Spacer                          | 42   |                   |
| 91   | RPM180.303071   | Roller Spindle                       | 10   |                   |
| 92   | RPM182.300347   | 24T 3/4"Pitch Sprocket               | 1    |                   |
| 93   | RPM182.300348   | 15T 3/4"Pitch Sprocket               | 1    |                   |
| 94   | RPM182.300350   | 12T 3/4"Pitch Sprocket               | 1    |                   |
| 95   | RPM196.300869   | Washer                               | 1    |                   |
| 96   | RPM256.302154   | Clamp Strip                          | 1    |                   |
| 97   | RPM180.300308   | Roller Spindle                       | 36   |                   |
| 98   | RPC620.303070   | Cap                                  | 46   |                   |
| 99   | 57219           | Latch Arm                            | 1    |                   |
| 100  |                 |                                      |      |                   |
| 101  |                 |                                      |      |                   |
| 102  |                 |                                      |      |                   |
| 103  |                 |                                      |      |                   |
| 104  | 59649           | RH Mounting Panel                    | 1    |                   |
| 105  | 64590           | LH Upper Side Panel                  | 1    |                   |
| 106  | 64591           | RH Upper Side Panel                  | 1    |                   |
| 107  | RPS122          | Infill Panel                         | 2    |                   |
| 108  | RPS561          | Transfer Web (long)                  | 1    | (see list at end) |
| 109  | 59661           | Transfer Web (short)                 | 1    | (see list at end) |
| 110  | RPS571          | LH Mounting Panel                    | 1    |                   |
| 111  | RPS572          | RH Mounting Panel                    | 1    |                   |
| 112  | RPS573          | LH Side Panel                        | 1    |                   |
| 113  | RPS574          | RH Side Panel                        | 1    |                   |

**T2XS SPARE PARTS****12.2d**

Machines from Serial No T2-291

**In-line Picking Table (4 pickers)****Assy No 59058B**

| Item | Part No.      | Description                              | Qty. | Remarks         |
|------|---------------|------------------------------------------|------|-----------------|
| 114  | 62755         | RH Lower Side Panel                      | 1    |                 |
| 115  | RPS601        | Mounting Angle                           | 4    |                 |
| 116  | RPS602        | Drive Guard                              | 1    |                 |
| 117  | RPS603        | Bearing Guard                            | 2    |                 |
| 118  | RPS608        | LH Platform Base                         | 1    |                 |
| 119  | RPS609        | RH Platform Base                         | 1    |                 |
| 120  | RPS704        | Guard Latch Plate                        | 1    |                 |
| 121  |               |                                          |      |                 |
| 122  |               |                                          |      |                 |
| 123  | 70056         | Control Box Arm                          | 1    |                 |
| 124  | RPS712        | Clamp Plate                              | 2    |                 |
| 125  | RPS717        | Spacer Plate                             | 2    |                 |
| 126  | RPS828        | Rubber Sheet                             | 1    |                 |
| 127  | RPS898        | Mounting Bracket                         | 1    |                 |
| 128  | 59651         | Infill Plate                             | 1    |                 |
| 129  | 70055         | Control Box Base plate                   | 1    |                 |
| 130  |               |                                          |      |                 |
| 131  |               |                                          |      |                 |
| 132  |               |                                          |      |                 |
| 133  |               |                                          |      |                 |
| 133a | 64298B        | Rear Panel                               | 1    |                 |
| 134  | 64814         | Link Plate                               | 2    | Used with Omega |
| 135  |               |                                          |      |                 |
| 136  | RPT732.620050 | 3/4"Pitch Drive Chain                    | 2    |                 |
| 137  | SS025011/018  | Steel Spacer                             | 4    |                 |
| 138  |               |                                          |      |                 |
| 139  | SFT30         | Bearing                                  | 14   |                 |
| 140  |               |                                          |      |                 |
| 141  |               |                                          |      |                 |
| 142  | W0168         | Ø62 Internal Circlip                     | 2    |                 |
|      |               |                                          |      |                 |
|      | <b>59078</b>  | <b>Control Box Assembly Consists Of:</b> |      |                 |
| 143  | 37279         | Emergency Stop Button Complete           | 3    |                 |
| 144  | 59464         | Module Box                               | 1    |                 |
| 145  | 59465         | Module Cable                             | 7    |                 |
| 146  | 59466         | CAN Slave Module                         | 1    |                 |
| 147  |               |                                          |      |                 |
| 148  | TR500         | Decal                                    | 1    |                 |
|      |               |                                          |      |                 |
|      | <b>59449</b>  | <b>Picking Web Assembly Consists Of:</b> |      |                 |
| 149  | -             | Web Belt                                 | 3    |                 |
| 150  | RPS105/2B     | Web Rod c/w Sleeve                       | 63   |                 |
| 151  | RPS105/1B     | Cranked Web Rod c/w Sleeve               | 126  |                 |
| 152  | RPS105/3B     | Joining Rod c/w Sleeve                   | 1    |                 |
| 153  | RPM419.362824 | Joining Clip Set                         | 3    |                 |
| 154  | RPF240.150230 | Web Bar Rivet                            | 1134 |                 |
| 155  | RPF240.150300 | Connector Rivet                          | 24   |                 |
| 156  | RPGM019.00155 | Clamp Plate                              | 567  |                 |
| 157  |               |                                          |      |                 |

Machines from Serial No T2-291

In-line Picking Table (4 pickers)

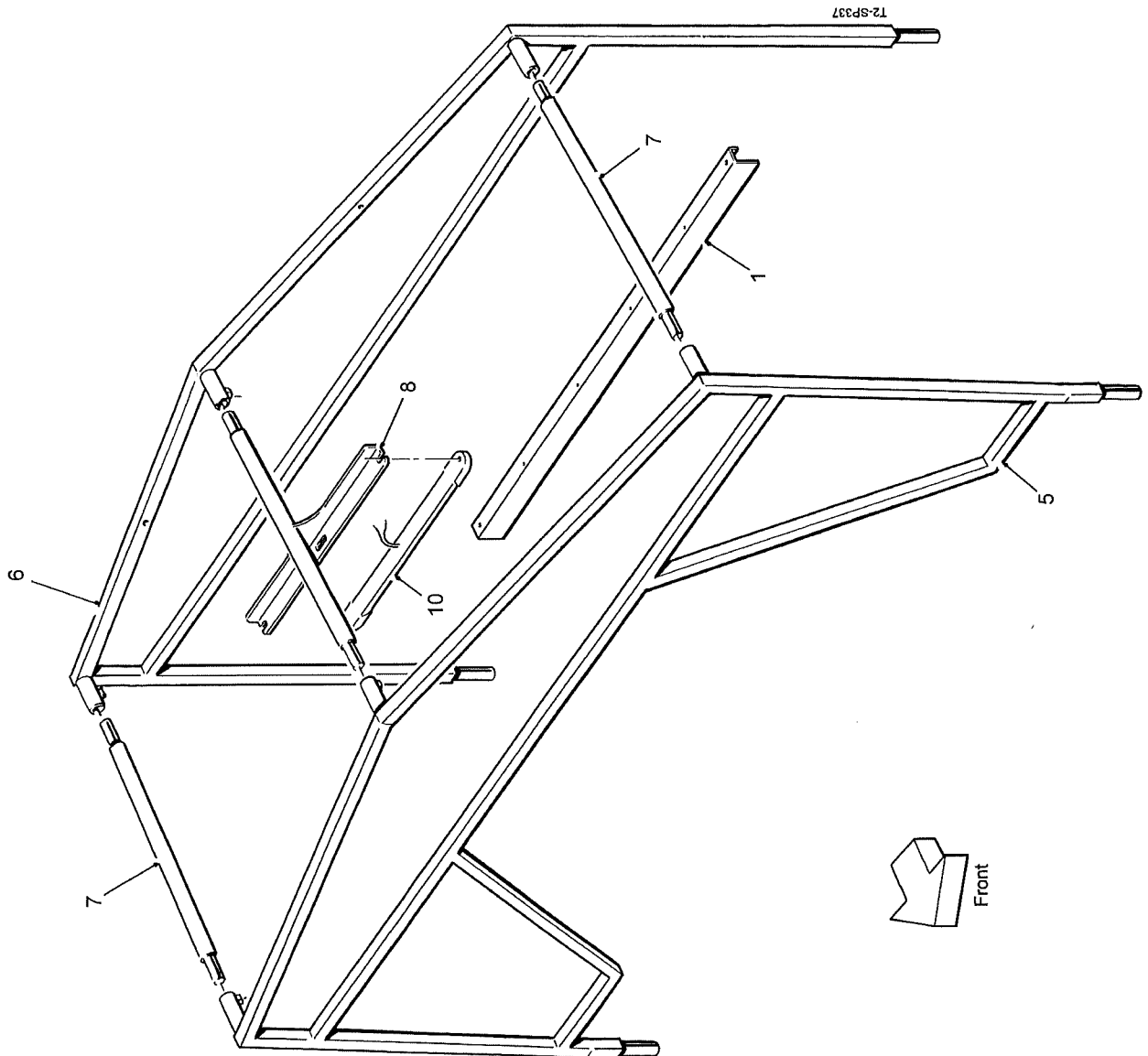
Assy No 59058B

| Item | Part No.       | Description                              | Qty.   | Remarks |
|------|----------------|------------------------------------------|--------|---------|
|      | <b>RPS561</b>  | <b>Transfer Web (long) Consists Of:</b>  |        |         |
| 158  | -              | Web Belt                                 | 2      |         |
| 159  | RPS561/1       | Web Bar                                  | 117    |         |
| 160  | KA16049        | Clamp Plate                              | 230    |         |
| 161  | KA16040        | Joiner                                   | 2 pair |         |
|      | RPS561/3AF     | 'F' Type Joiner                          | 2 pair |         |
| 162  | DIN661 5x30    | Ø5x30 Rivet                              | a/r    |         |
| 163  | DIN661 5x23    | Ø2x23 Rivet                              | a/r    |         |
| 164  | RPS561/2       | Joining Rod                              | 1      |         |
|      | RPS561/2AF     | Joining Rod (for 'F' type joiner)        | 1      |         |
|      | <b>59661</b>   | <b>Transfer Web (short) Consists Of:</b> |        |         |
| 165  | -              | Web Belt                                 | 2      |         |
| 166  | RPS561/1       | Web Bar                                  | 98     |         |
| 167  | KA16049        | Clamp Plate                              | 192    |         |
| 168  | KA16040        | Joiner                                   | 2 pair |         |
|      | RPS561/3AF     | 'F' Type Joiner                          | 2 pair |         |
| 169  | DIN661 5x30    | Ø5x30 Rivet                              | a/r    |         |
| 170  | DIN661 5x23    | Ø2x23 Rivet                              | a/r    |         |
| 171  | RPS561/2       | Joining Rod                              | 1      |         |
|      | RPS561/2AF     | Joining Rod (for 'F' type joiner)        | 1      |         |
|      | <b>KA16021</b> | <b>Roller Assembly Consists Of:</b>      |        |         |
| 172  | KA16021/1      | Ø80 Flanged Steel Roller                 | 1      |         |
| 173  | KA16021/4      | Spindle                                  | 1      |         |
| 174  | PH408          | Seal                                     | 2      |         |
| 175  | PS843          | External Circlip                         | 2      |         |
| 176  | 0000300504     | Felt Seal                                | 2      |         |
| 177  | 6005RS         | Bearing                                  | 2      |         |

Machines from Serial No T2-291

## In-line Canopy Kit (2 pickers)

Assy No 59445C



12.4a

T2XS SPARE PARTS

Machines from Serial No T2-291

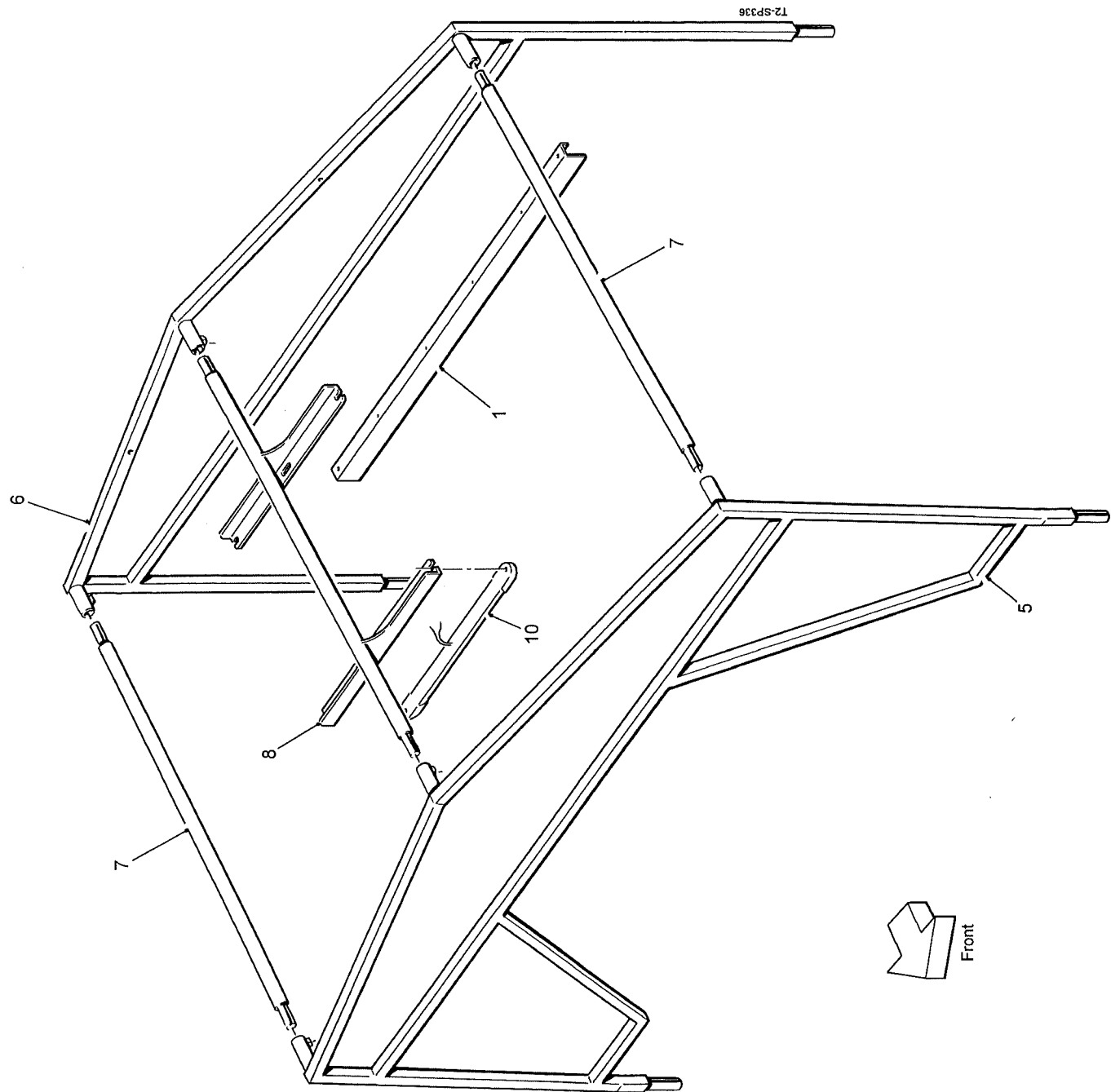
In-line Canopy Kit (2 pickers)

Assy No 59445C

| Item | Part No. | Description        | Qty. | Remarks     |
|------|----------|--------------------|------|-------------|
| 1    | 64680    | Infill Panel       | 1    | (not shown) |
| 2    | 64720B   | Canopy (4 pickers) | 1    |             |
| 3    |          |                    |      |             |
| 4    |          |                    |      |             |
| 5    | RPS604   | Front Frame        | 1    |             |
| 6    | RPS605   | Rear Frame         | 1    |             |
| 7    | 64863    | Outer Cross Tube   | 2    |             |
| 8    | 64863A   | Inner Cross Tube   | 1    |             |
| 9    |          |                    |      |             |
| 10   | 59394    | LED Light          | 1    | Optional    |

Machines fromSerial No T2-291

In-line Canopy Kit (4 pickers)  
Assy No 59445B



12.5a

T2XS SPARE PARTS

Machines from Serial No T2-291

In-line Canopy Kit (4 pickers)

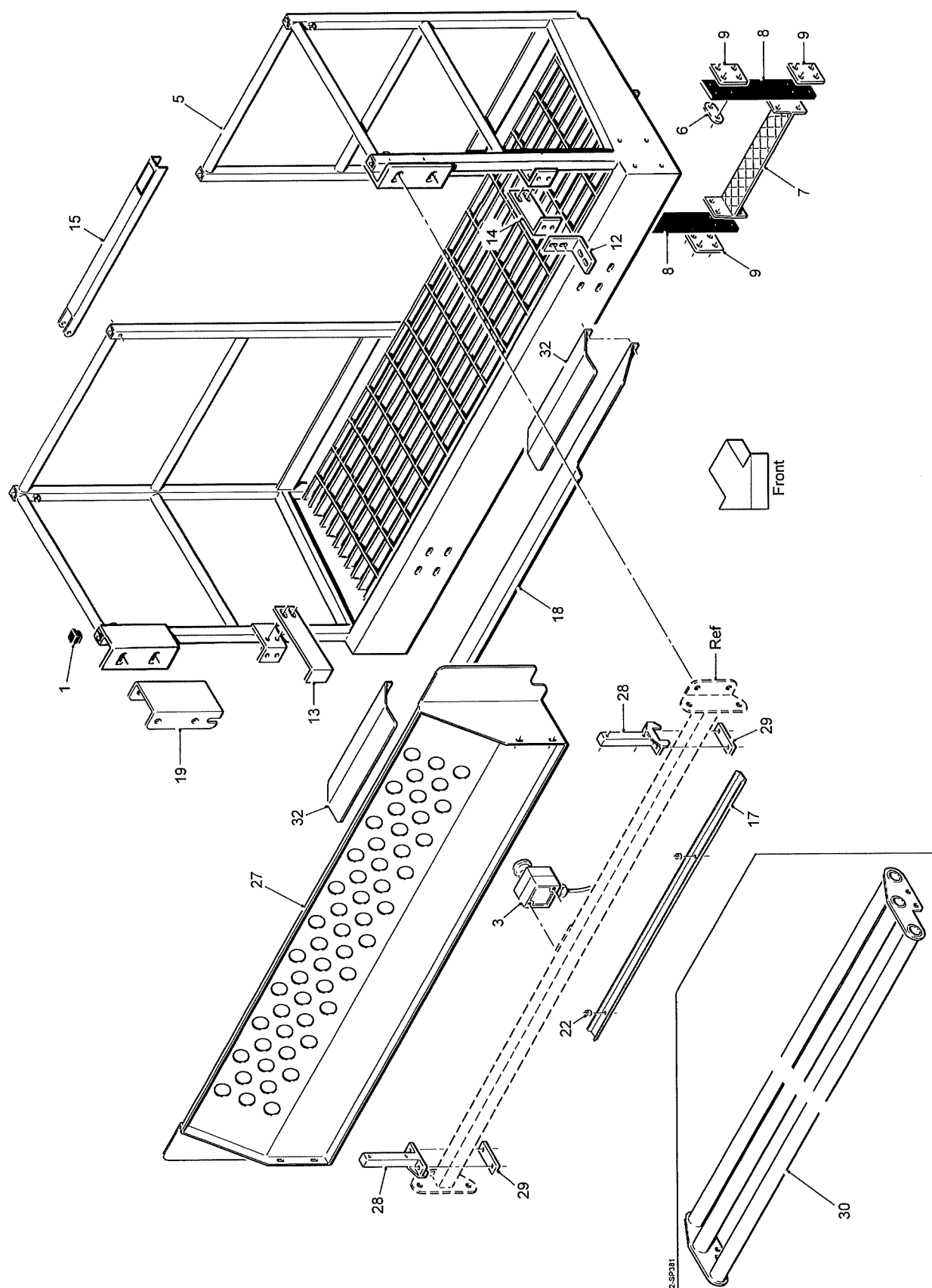
Assy No 59445B

| Item | Part No. | Description        | Qty. | Remarks     |
|------|----------|--------------------|------|-------------|
| 1    | 64680    | Infill Panel       | 1    | (not shown) |
| 2    | 64720A   | Canopy (4 pickers) | 1    |             |
| 3    |          |                    |      |             |
| 4    |          |                    |      |             |
| 5    | RPS604   | Front Frame        | 1    |             |
| 6    | RPS605   | Rear Frame         | 1    |             |
| 7    | RPS606   | Outer Cross Tube   | 2    |             |
| 8    | RPS607   | Inner Cross Tube   | 1    |             |
| 9    |          |                    |      |             |
| 10   | 59394    | LED Light          | 2    | Optional    |

Machines from Serial No T2-291

## Rear Inspection Platform

Assy No 70082



Machines fromSerial No T2-291

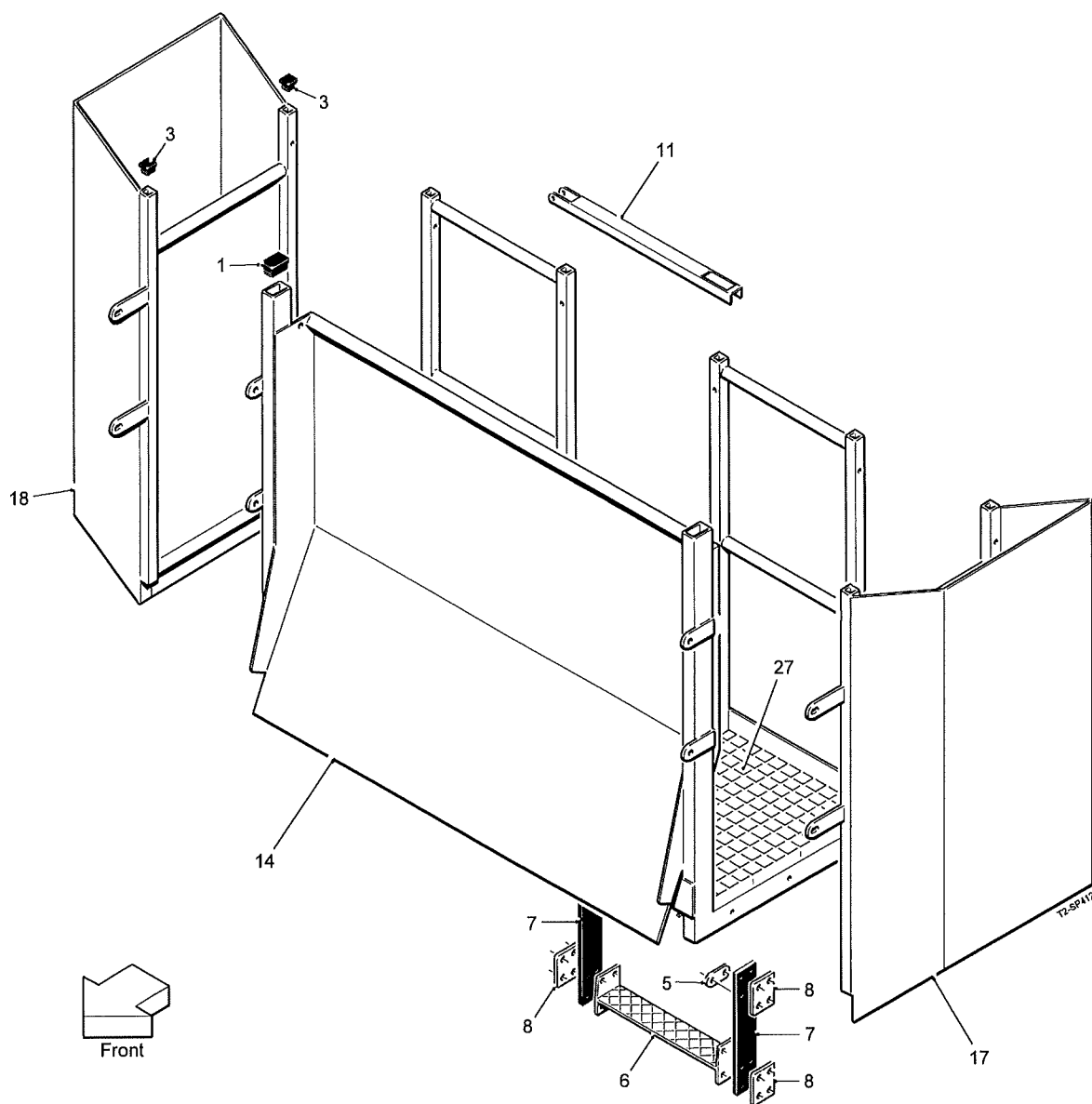
Rear Inspection Platform

Assy No 70082

| Item | Part No.     | Description           | Qty. | Remarks |
|------|--------------|-----------------------|------|---------|
| 1    | 37753        | 30x30 Plastic Insert  | 4    |         |
| 2    |              |                       |      |         |
| 3    | 44740        | Emergency Stop Switch | 1    |         |
| 4    |              |                       |      |         |
| 5    | 59407        | Inspection Platform   | 1    |         |
| 6    | 59469        | Clamp Plate           | 2    |         |
| 7    | 59470        | Step                  | 1    |         |
| 8    | 64919        | Step Strap            | 2    |         |
| 9    | 59485        | Step Support Plate    | 4    |         |
| 10   |              |                       |      |         |
| 11   |              |                       |      |         |
| 12   | 62889        | Support Angle         | 1    |         |
| 13   | 62890A       | RH Support Bracket    | 1    |         |
| 14   | 62890B       | LH Support Bracket    | 1    |         |
| 15   | 62976A       | Safety Rail           | 1    |         |
| 16   |              |                       |      |         |
| 17   | 64008C       | Cable Support Plate   | 1    |         |
| 18   | 64431        | Platform Infill       | 1    |         |
| 19   | 64293        | Mounting Spacer       | 2    |         |
| 20   |              |                       |      |         |
| 21   |              |                       |      |         |
| 22   | SS012006/010 | Steel Spacer          | 2    |         |
| 23   |              |                       |      |         |
| 24   |              |                       |      |         |
| 25   |              |                       |      |         |
| 26   |              |                       |      |         |
| 27   | 64546        | Rear Guard            | 1    |         |
| 28   | 64547        | Guard Post            | 2    |         |
| 29   | 64548        | Clamp Plate           | 2    |         |
| 30   | 64549        | Spreader Guard        | 1    |         |
| 31   |              |                       |      |         |
| 32   | 70039        | Infill Panel          | 2    |         |

Machines from Serial No T2-291

## Rear Picking Platform (2 pickers)



Machines fromSerial No T2-291

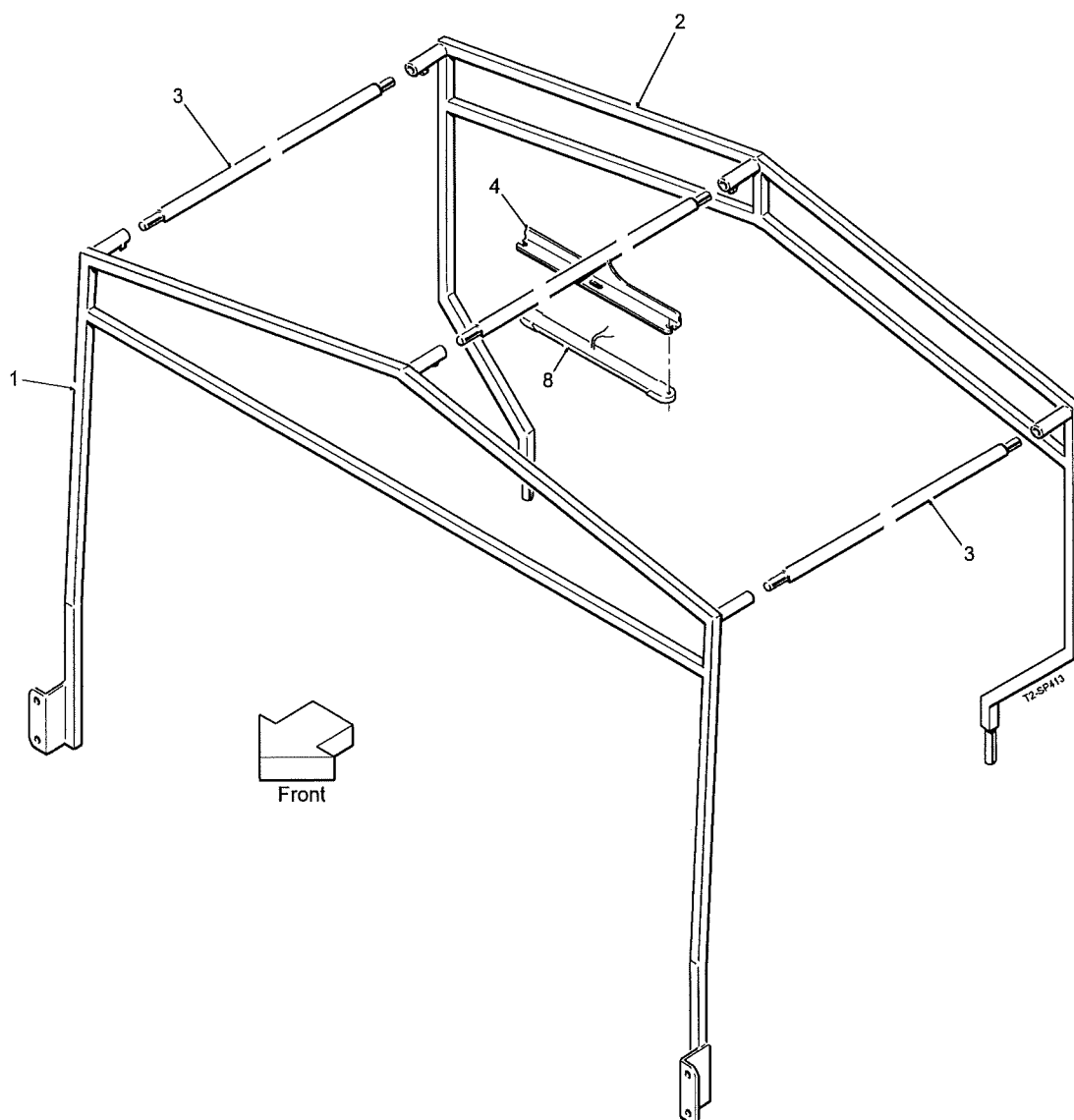
Rear Picking Platform (2 pickers)

| Item | Part No. | Description          | Qty. | Remarks |
|------|----------|----------------------|------|---------|
| 1    | 32669    | 60x40 Plastic Insert | 2    |         |
| 2    |          |                      |      |         |
| 3    | 37753    | 30x30 Plastic Insert | 6    |         |
| 4    |          |                      |      |         |
| 5    | 59469    | Clamp Plate          | 2    |         |
| 6    | 59470    | Step                 | 1    |         |
| 7    | 59471    | Step Strap           | 2    |         |
| 8    | 59485    | Step Support Plate   | 4    |         |
| 9    |          |                      |      |         |
| 10   |          |                      |      |         |
| 11   | 62976    | Safety Rail          | 1    |         |
| 12   |          |                      |      |         |
| 13   |          |                      |      |         |
| 14   | 64193    | Rear Platform        | 1    |         |
| 15   |          |                      |      |         |
| 16   |          |                      |      |         |
| 17   | 70214    | Chute LH             | 1    |         |
| 18   | 70215    | Chute RH             | 1    |         |
| 19   |          |                      |      |         |
| 20   |          |                      |      |         |
| 21   |          |                      |      |         |
| 22   |          |                      |      |         |
| 23   |          |                      |      |         |
| 24   |          |                      |      |         |
| 25   |          |                      |      |         |
| 26   |          |                      |      |         |
| 27   | RPS708   | Platform Base        | 1    |         |

Machines from Serial No T2-291

## Rear Picking Platform Canopy Kit (2 pickers)

Assy No 59445E



## T2XS SPARE PARTS

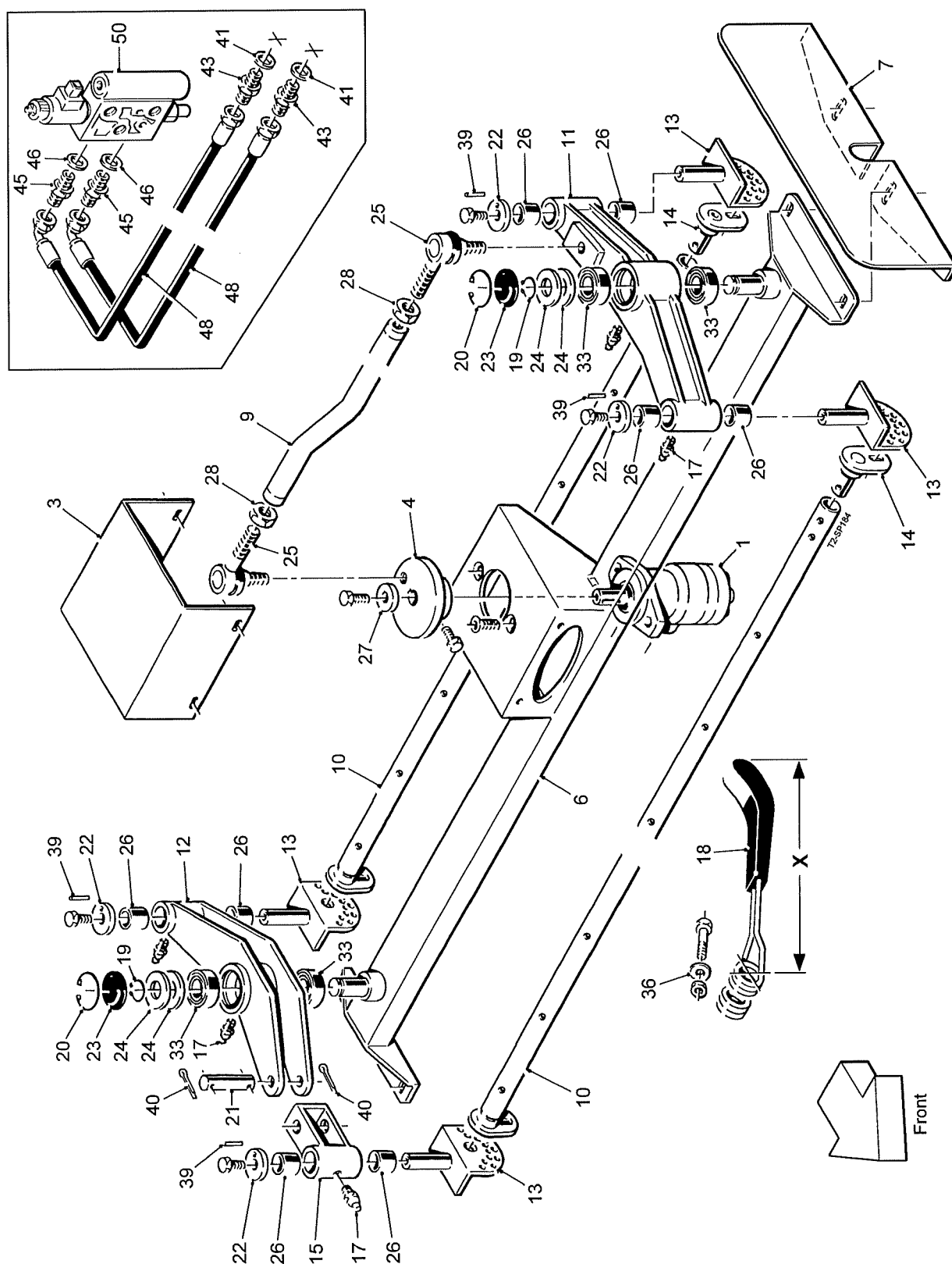
## Rear Picking Platform Canopy Kit (2 pickers)

| Item | Part No. | Description        | Qty. | Remarks   |
|------|----------|--------------------|------|-----------|
| 1    | 70216    | Canopy Frame Front | 1    | Not shown |
| 2    | 70217    | Canopy Frame Rear  | 1    |           |
| 3    | 70218    | Cross Tube Outer   | 2    |           |
| 4    | 70219    | Cross Tube Inner   | 1    |           |
| 5    | 70220    | Canopy             | 1    |           |
| 6    |          |                    |      |           |
| 7    |          |                    |      |           |
| 8    | 59394    | LED Light          | 1    |           |
|      |          |                    |      | Option    |

Machines from Serial No T2-291

## Sweeping Clod Fingers

Assy No 59045



## 12.10a

## T2XS SPARE PARTS

Machines from Serial No T2-291

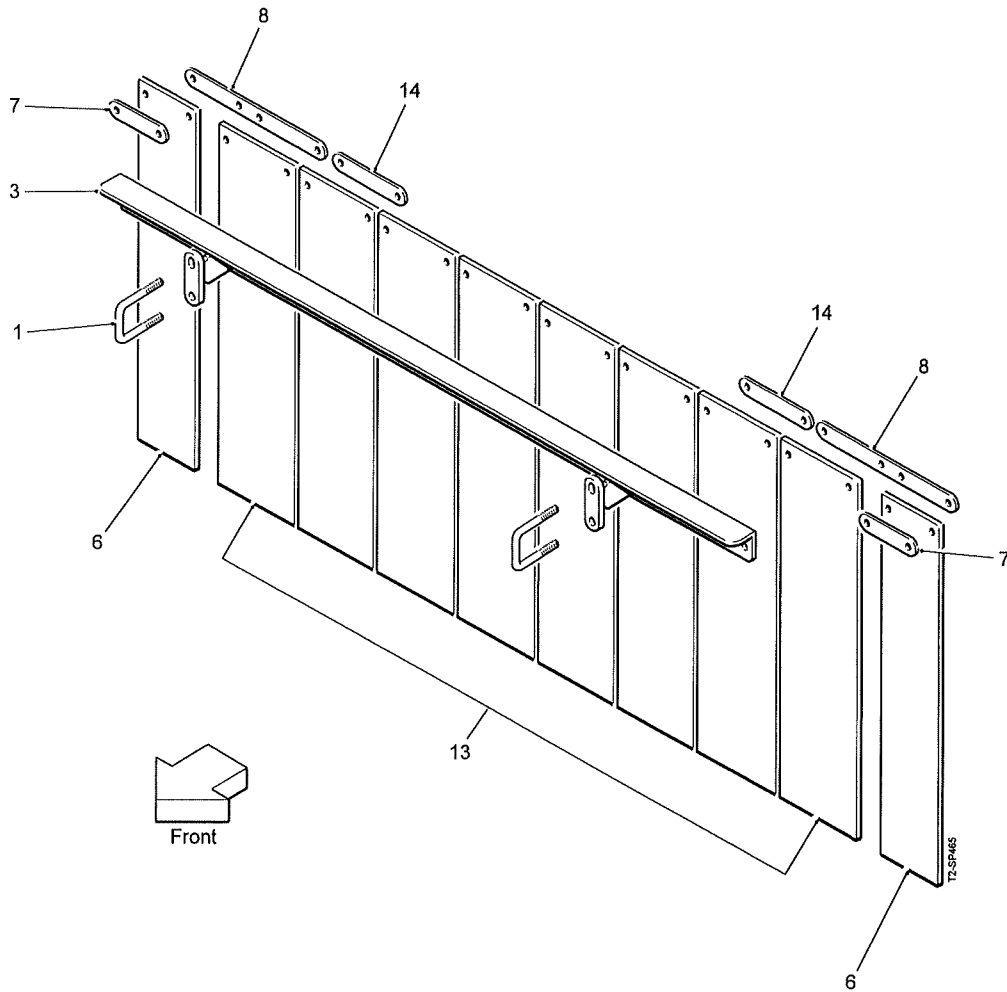
## Sweeping Clod Fingers

Assy No 59045

| Item | Part No.      | Description                             | Qty. | Remarks     |
|------|---------------|-----------------------------------------|------|-------------|
| 1    | 44563         | Hydraulic Motor                         | 1    |             |
| 2    |               |                                         |      |             |
| 3    | 56823         | Guard                                   | 1    |             |
| 4    | 56824         | Cam                                     | 1    |             |
| 5    |               |                                         |      |             |
| 6    | 59329         | Mounting Beam                           | 1    |             |
| 7    | 59798         | Finger Guard                            | 2    |             |
| 8    |               |                                         |      |             |
| 9    | RPA610.301139 | Tube                                    | 1    |             |
| 10   | RPA610.301154 | Tube                                    | 2    |             |
| 11   | RPA610.301165 | Oscillator Arm                          | 1    |             |
| 12   | RPA610.301202 | Oscillator Arm                          | 1    |             |
| 13   | RPA610.301207 | Quadrant Plate                          | 4    |             |
| 14   | RPA610.301209 | End Plate                               | 2    |             |
| 15   | RPA610.306023 | Hinge Piece                             | 1    |             |
| 16   | RPC632.301869 | Decal                                   | 1    | (not shown) |
| 17   | RPC648.081250 | M8 Straight Grease Nipple               | 6    |             |
| 18   | RPC700.304701 | Oscillator Paddle (X=480mm)             | 16   | Option      |
|      | RPGM076.00594 | Oscillator Paddle (X=425mm)             | 16   | Option      |
| 19   | RPF200.030200 | Ø30 External Circlip                    | 2    |             |
| 20   | RPF202.055200 | Ø55 Internal Circlip                    | 2    |             |
| 21   | RPGM031.00228 | Pin                                     | 1    |             |
| 22   | RPGM065.00073 | Brass Washer                            | 4    |             |
| 23   | RPGM088.00005 | Plastic Dust Cap                        | 2    |             |
| 24   | RPGM088.00017 | Sealing Ring                            | 4    |             |
| 25   | RPGMB89.02017 | M20 Ball Joint                          | 2    |             |
| 26   | RPM148.302182 | Brass Bush                              | 8    |             |
| 27   | RPM196.300869 | Washer                                  | 1    |             |
| 28   | RPF174.220000 | M20 Half Nut                            | 2    |             |
| 29   |               |                                         |      |             |
| 30   |               |                                         |      |             |
| 31   |               |                                         |      |             |
| 32   |               |                                         |      |             |
| 33   | 6006RS        | Bearing                                 | 4    |             |
| 34   |               |                                         |      |             |
| 35   |               |                                         |      |             |
| 36   | SS030011/005  | Steel Spacer                            | 16   |             |
| 37   |               |                                         |      |             |
| 38   |               |                                         |      |             |
| 39   | 22067005/010  | Ø5x10 Roll Pin                          | 4    |             |
| 40   | 22078005/025  | Ø5x25 Split Pin                         | 2    |             |
|      |               | <b>Hydraulic Components Consist Of:</b> |      |             |
| 41   | 11124         | 1/2"BSP Dowty Seal                      | 2    |             |
| 42   |               |                                         |      |             |
| 43   | 12315         | 1/2"BSP M M Adaptor                     | 2    |             |
| 44   |               |                                         |      |             |
| 45   | 27459         | M18x1/2"BSP M M Adaptor                 | 2    |             |
| 46   | 27461         | M18 Dowty Seal                          | 2    |             |
| 47   |               |                                         |      |             |
| 48   | 43207         | 1/2"Hose Assembly (2700mm)              | 2    |             |
| 49   |               |                                         |      |             |
| 50   | 57217         | S/A Proportional Valve Slice            | 1    |             |

# Full Width Anti Roll-back Flaps

Assy No 62535



Full Width Anti Roll-back Flaps

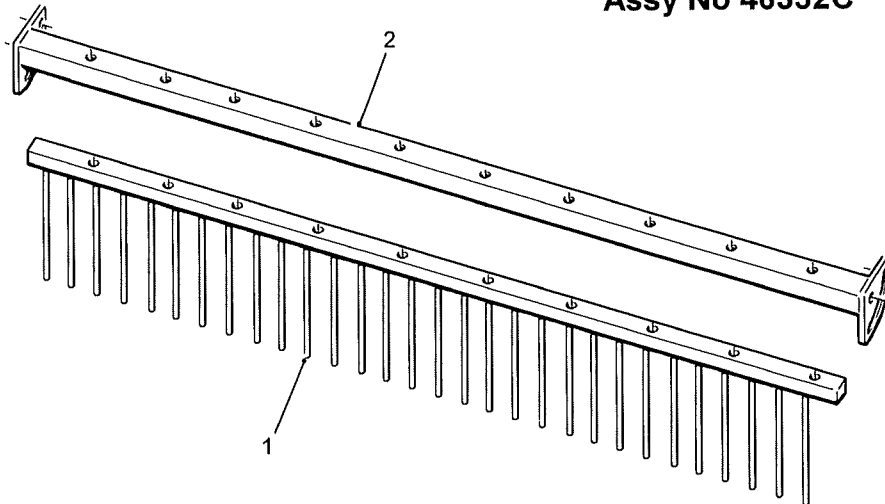
Assy No 62535

| Item | Part No. | Description          | Qty. | Remarks |
|------|----------|----------------------|------|---------|
| 1    | 47120    | M10 'U' Bolt         | 2    |         |
| 2    |          |                      |      |         |
| 3    | 62533    | Flap Mounting Angle  | 1    |         |
| 4    |          |                      |      |         |
| 5    |          |                      |      |         |
| 6    | 70023    | Rubber Flap (narrow) | 2    |         |
| 7    | 70024    | Clamp Plate (narrow) | 2    |         |
| 8    | 70025    | Flap Extension Arm   | 2    |         |
| 9    |          |                      |      |         |
| 10   |          |                      |      |         |
| 11   |          |                      |      |         |
| 12   |          |                      |      |         |
| 13   | RPS664   | Rubber Flap (wide)   | 8    |         |
| 14   | RPS665   | Clamp Plate (wide)   | 8    |         |

Machines from Serial No T2-291

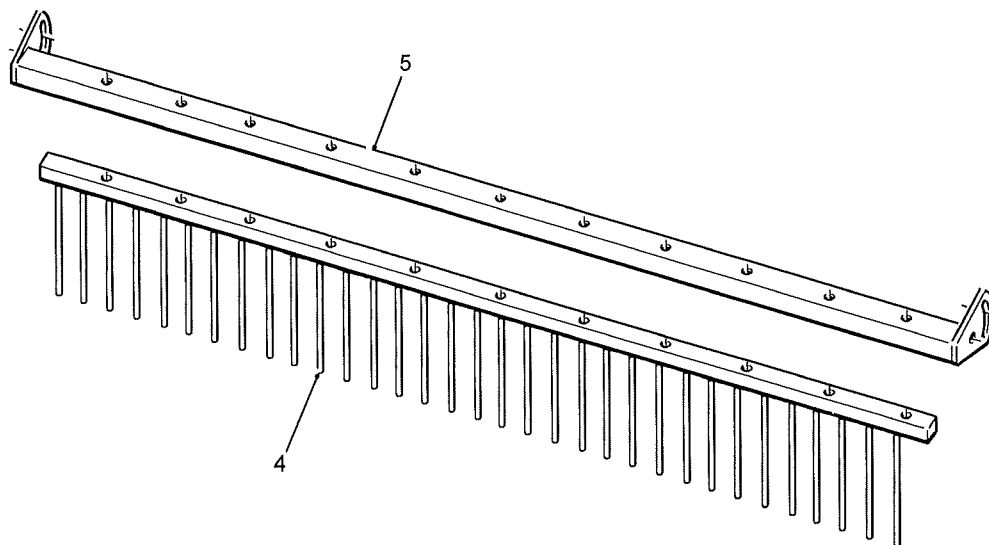
## Restrictor Brush Kits

### Roller Table Restrictor Brush Kit Assy No 46352C



T2-SP326

### Omega Restrictor Brush Kit Assy No 59896



Machines from Serial No T2-291

Restrictor Brush Kits

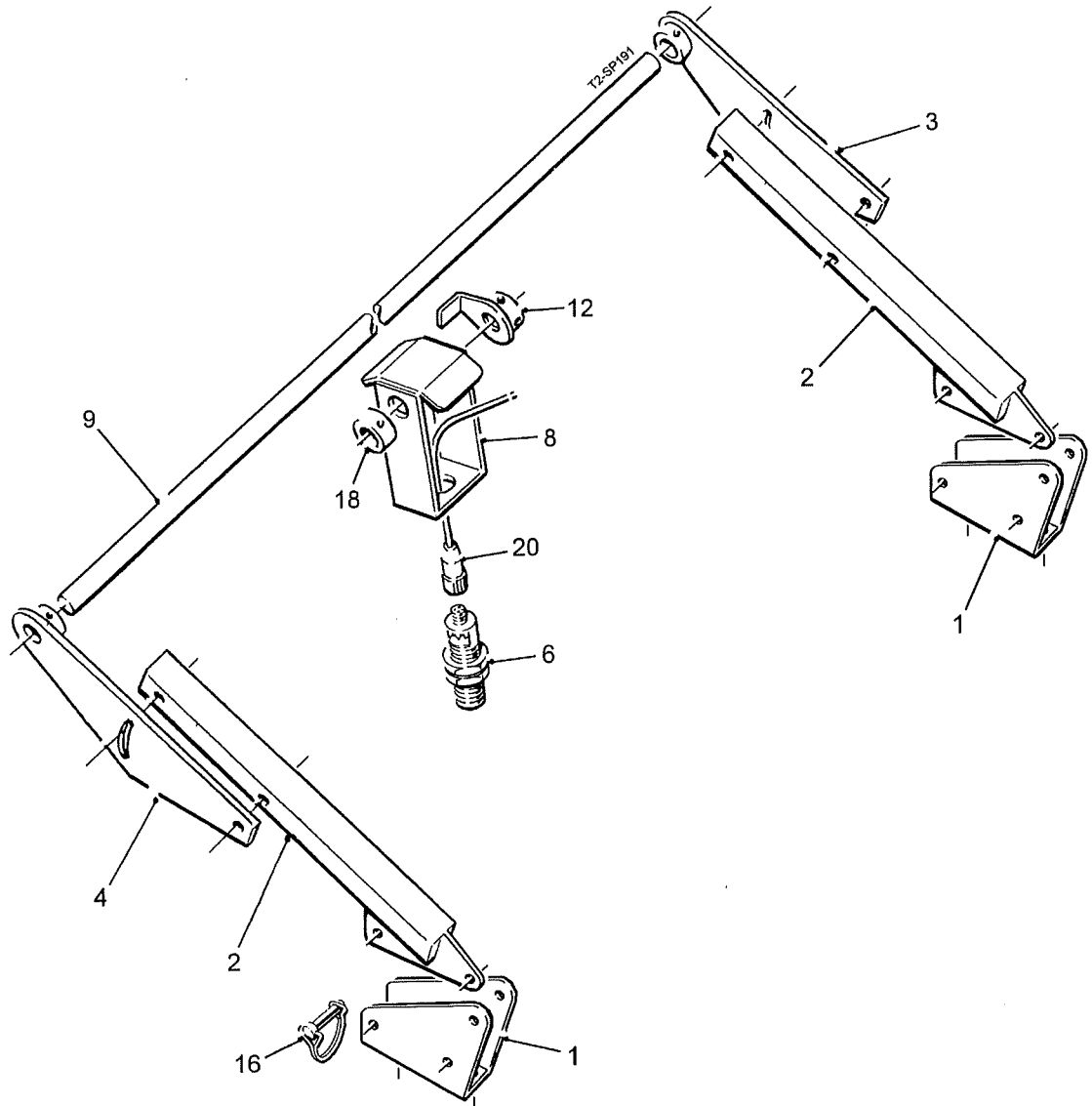
| Item | Part No. | Description                       | Qty. | Remarks |
|------|----------|-----------------------------------|------|---------|
|      | 46352C   | Roller Table Restrictor Brush Kit |      |         |
| 1    | 59886C   | Consists Of:<br>Restrictor Brush  | 1    |         |
| 2    | 44397C   | Brush Mounting                    | 1    |         |
| 3    |          |                                   |      |         |
|      | 59896    | Omega Restrictor Brush Kit        |      |         |
| 4    | 59886    | Consists Of:<br>Restrictor Brush  | 1    |         |
| 5    | 59894    | Brush Mounting                    | 1    |         |
| 6    |          |                                   |      |         |

Machines from Serial No T2-291

## Elevator Auto-height Control Kit

1125mm Elevator - Assy No 59074

1300mm Elevator - Assy No 59857



Machines from Serial No T2-291

Elevator Auto-height Control Kit

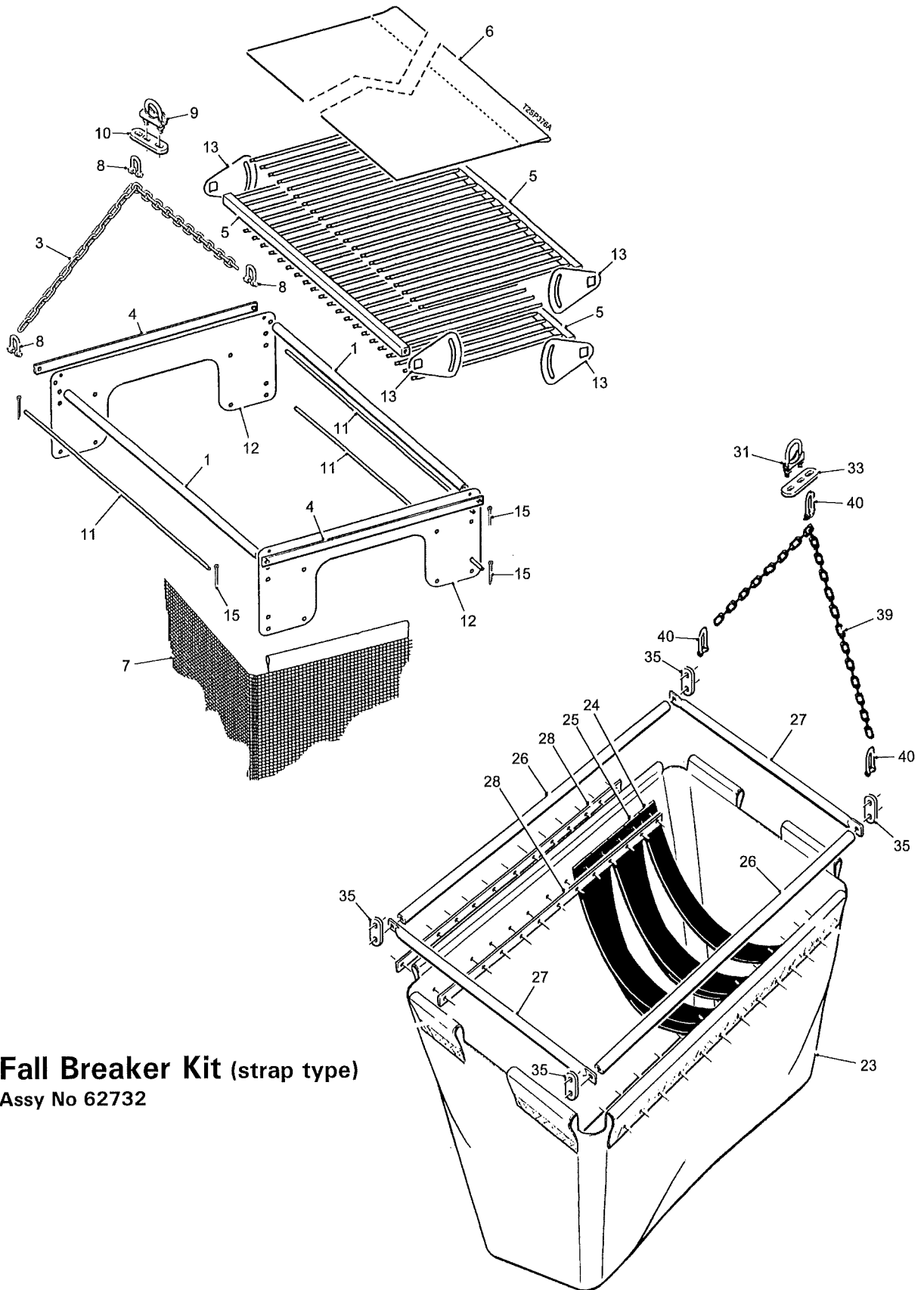
1125mm Elevator - Assy No 59074  
1300mm Elevator - Assy No 59857

| Item | Part No.  | Description             | Qty. | Remarks                            |
|------|-----------|-------------------------|------|------------------------------------|
| 1    | 37518     | Mounting Bracket        | 2    | 1125mm Elevator<br>1300mm Elevator |
| 2    | 37519A    | Support Arm             | 2    |                                    |
| 3    | 37520     | Rear Support Plate      | 1    |                                    |
| 4    | 37521     | Front Support Plate     | 1    |                                    |
| 5    |           |                         |      |                                    |
| 6    | 54898     | Ultrasonic Sensor       | 1    |                                    |
| 7    |           |                         |      |                                    |
| 8    | 59940     | Sensor Mounting Bracket | 1    |                                    |
| 9    | 59461     | Pivot Bar               | 1    |                                    |
|      | 59856     | Pivot Bar               | 1    |                                    |
| 10   |           |                         |      | 1                                  |
| 11   |           |                         |      |                                    |
| 12   | 62934     | Stop Plate              | 1    |                                    |
| 13   |           |                         |      |                                    |
| 14   |           |                         |      |                                    |
| 15   |           |                         |      | 2                                  |
| 16   | 10282     | Quick Release Pin       | 2    |                                    |
| 17   |           |                         |      | 1                                  |
| 18   | PS488M    | Locking Collar          | 1    |                                    |
| 19   |           |                         |      | 1                                  |
| 20   | JK63720/6 | Sensor Cable (20m)      | 1    |                                    |

Machines from Serial No T2-291

## Fall Breaker Kit (cascade type)

Assy No 59073

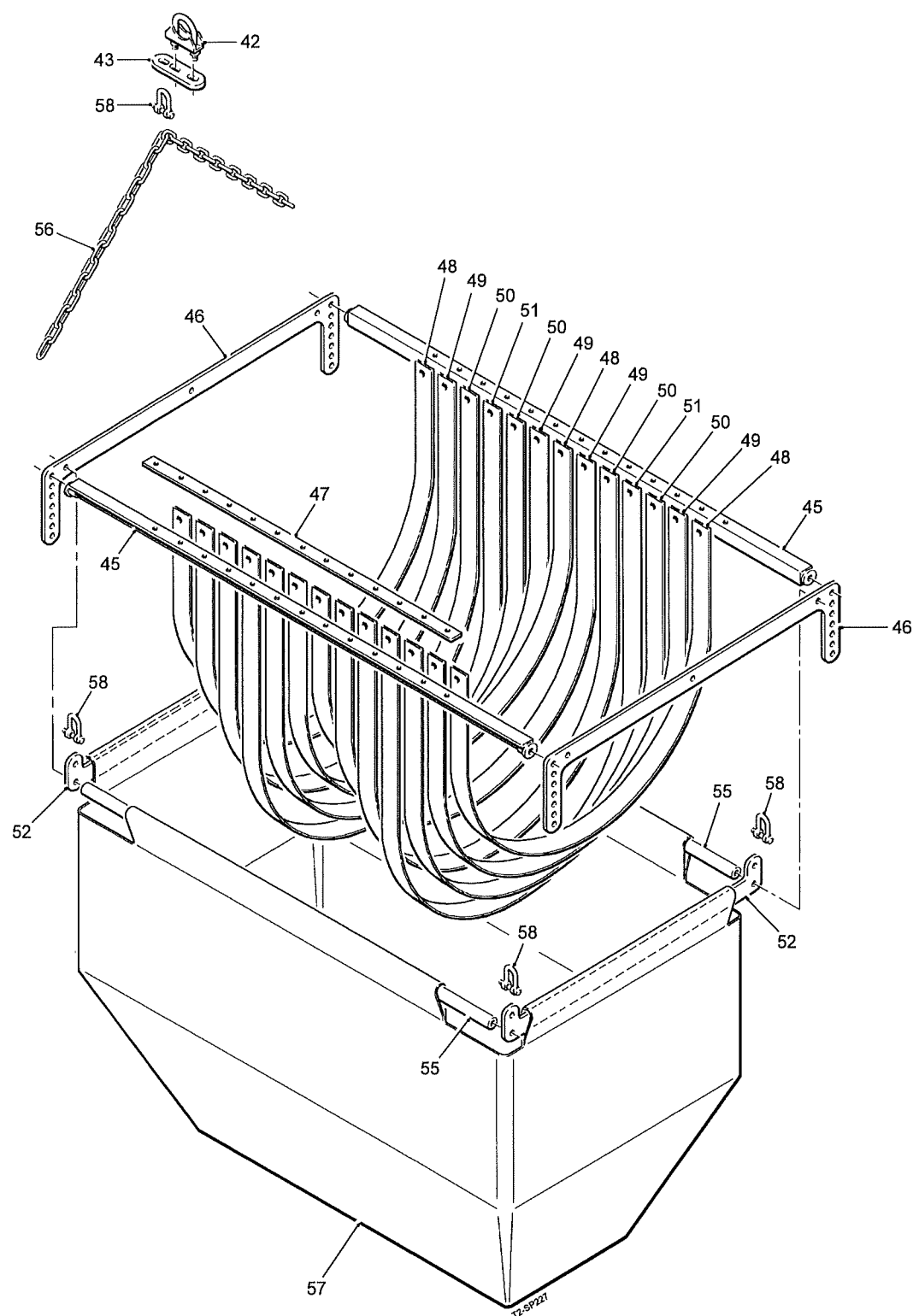


## Fall Breaker Kit (strap type)

Assy No 62732

Machines from Serial No T2-291

**Fall Breaker Kit (strap type)**  
Assy No 64205



Machines from Serial No T2-291

## Fall Breaker Kits

| Item | Part No.        | Description                            | Qty. | Remarks  |
|------|-----------------|----------------------------------------|------|----------|
|      | <b>59073</b>    | <b>Fall Breaker Kit (cascade type)</b> |      |          |
|      |                 | <b>Consists Of:</b>                    |      |          |
| 1    | RPA610.311045   | Spacer Bar (1300mm)                    | 2    | Standard |
| 2    |                 |                                        |      |          |
| 3    | PC622.311064    | Chain                                  | 2    |          |
| 4    | RPC700.311051   | Support Strip                          | 2    |          |
| 5    | RPC700.311061   | Nylon Brush Assembly (1300mm)          | 3    |          |
| 6    | RPC720.311053   | Inner Flap (1300mm)                    | 3    |          |
| 7    | RPC720.311054B  | Chute Cascade Long (1300mm)            | 1    |          |
|      | RPC720.311054   | Chute Cascade Short (1300mm)           | 1    |          |
| 8    | RPGMRP099.00086 | Shackle                                | 6    |          |
| 9    | 58122           | Ø35 Clamp Complete                     | 2    |          |
| 10   | 59462           | Support Plate                          | 2    |          |
| 11   | RPM146.311047   | Pin (1300mm)                           | 3    |          |
| 12   | RPM225.311043   | Plate                                  | 2    |          |
| 13   | RPM225.311044   | Plate                                  | 6    |          |
| 14   |                 |                                        |      |          |
| 15   | 22078003/032    | Ø3x32mm Split Pin                      | 6    |          |
| 16   |                 |                                        |      |          |
|      |                 |                                        |      |          |
|      | <b>62732</b>    | <b>Fall Breaker Kit (strap type)</b>   |      |          |
|      |                 | <b>Consists Of:</b>                    |      |          |
| 23   | 42831           | PVC Chute                              | 1    |          |
| 24   | 42913/1200      | Fall Breaker Strap (short)             | 7    |          |
| 25   | 42913/1500      | Fall Breaker Strap (long)              | 6    |          |
| 26   | 42920           | Tie Bar                                | 2    |          |
| 27   | 42921/1         | Side Tube                              | 2    |          |
| 28   | 42929           | Mounting Strip                         | 4    |          |
| 29   |                 |                                        |      |          |
| 30   |                 |                                        |      |          |
| 31   | 58122           | Ø35 Clamp Complete                     | 2    |          |
| 32   |                 |                                        |      |          |
| 33   | 59462           | Support Plate                          | 2    |          |
| 34   |                 |                                        |      |          |
| 35   | 62733           | Shackle Plate                          | 4    |          |
| 36   |                 |                                        |      |          |
| 37   |                 |                                        |      |          |
| 38   |                 |                                        |      |          |
| 39   | RPC622.311064   | Chain                                  | 2    |          |
| 40   | RPGMRP099.00086 | Shackle                                | 6    |          |
| 41   |                 |                                        |      |          |

Machines from Serial No T2-291

Fall Breaker Kits

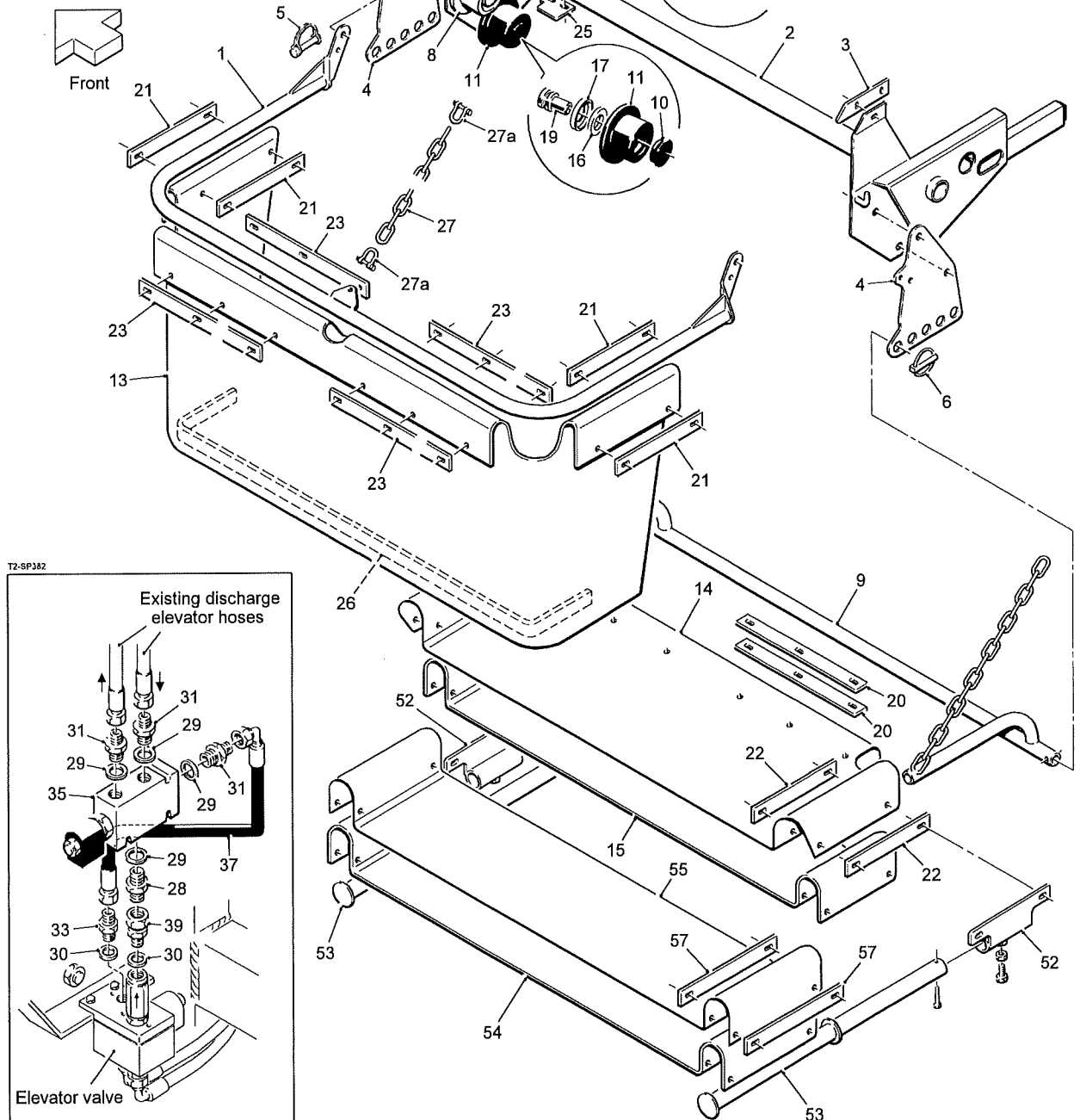
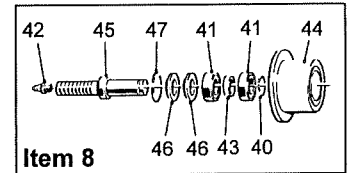
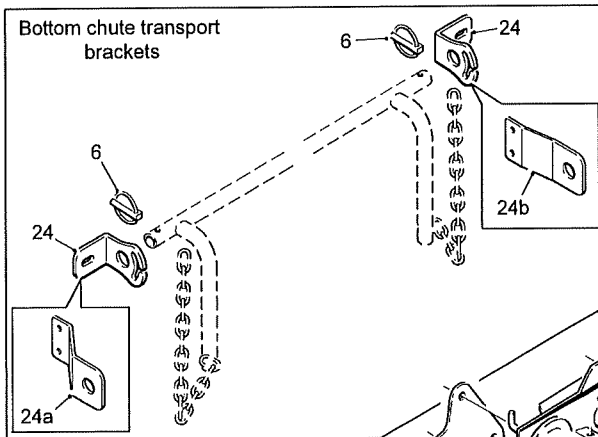
| Item | Part No.        | Description                   | Qty. | Remarks |
|------|-----------------|-------------------------------|------|---------|
|      | 64205           | Fall Breaker Kit (strap type) |      |         |
|      |                 | Consists Of:                  |      |         |
| 42   | 58122           | Ø35 Clamp Complete            | 2    |         |
| 43   | 59462           | Support Plate                 | 2    |         |
| 44   |                 |                               |      |         |
| 45   | 64160           | Strap Support                 | 2    |         |
| 46   | 64166           | Side Adjuster Plate           | 2    |         |
| 47   | 64167           | Clamp Strip                   |      |         |
| 48   | 64168/1970      | Canvas Strap (1970mm)         | 3    |         |
| 49   | 64168/2170      | Canvas Strap (2170mm)         | 4    |         |
| 50   | 64168/2370      | Canvas Strap (2370mm)         | 4    |         |
| 51   | 64168/2570      | Canvas Strap (2570mm)         | 4    |         |
| 52   | 64204           | Support Plate                 | 2    |         |
| 53   |                 |                               |      |         |
| 54   |                 |                               |      |         |
| 55   | RPA610.311045   | Spacer Bar (1300mm)           | 2    |         |
| 56   | RPC622.311064   | Chain                         | 2    |         |
| 57   | RPC720.311054   | Chute Cascade (1300mm)        | 1    |         |
| 58   | RPGMRP099.00086 | Shackle                       | 6    |         |

Machines from Serial No T2-291

## Windrow Kits

1125mm - Assy No 64725/1125

1300mm - Assy No 64725/1300



**12.17a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Windrow Kits****1125mm - Assy No 64725/1125****1300mm - Assy No 64725/1300**

| Item | Part No.      | Description                     | Qty. | Remarks           |
|------|---------------|---------------------------------|------|-------------------|
| 1    | 59770         | Top Chute Rail                  | 1    | 1125mm elevator   |
|      | 62528         | Top Chute Rail                  | 1    | 1300mm elevator   |
| 2    | 59771         | Windrow Extension               | 1    | 1125mm elevator   |
|      | 62527         | Windrow Extension               | 1    | 1300mm elevator   |
| 3    | 59774         | Joining Plate                   | 2    |                   |
| 4    | 59873         | Pivot Plate                     | 2    |                   |
| 5    | 10282         | Quick Release Pin               | 2    |                   |
| 6    | RPF232.060000 | Linch Pin                       | 2    |                   |
| 7    |               |                                 |      |                   |
| 8    | RPA510.309022 | Flanged Roller Assembly         | 2    | (see list at end) |
| 9    | 64724/1125    | Bottom Chute Support            | 1    | 1125mm elevator   |
|      | 64724/1300    | Bottom Chute Support            | 1    | 1300mm elevator   |
| 10   | RPC620.303070 | Cap                             | 4    |                   |
| 11   | RPC700.300146 | Ø95 Flanged Roller c/w Bearings | 2    |                   |
| 12   | RPC700.300148 | Ø75 Plain Roller c/w Bearings   | 2    |                   |
| 13   | 64513/1125    | Canvas Sheet (1125mm)           | 1    |                   |
|      | 64513/1300    | Canvas Sheet (1300mm)           | 1    |                   |
| 14   | RPC730.307962 | PVC Sheet                       | 1    | 1125mm elevator   |
|      | 62531         | PVC Sheet                       | 1    | 1300mm elevator   |
| 15   | RPC730.307963 | Rubber Sheet                    | 1    | 1125mm elevator   |
|      | 62532         | Rubber Sheet                    | 1    | 1300mm elevator   |
| 16   | RPGM070.00446 | Felt Seal                       | 4    |                   |
| 17   | RPGM089.00565 | Roller Shield                   | 4    |                   |
| 18   |               |                                 |      |                   |
| 19   | RPM180.303071 | Roller Bush                     | 4    |                   |
| 20   | RPM256.305092 | Clamp Strip (3 hole)            | 4    |                   |
| 21   | RPM256.305093 | Clamp Strip (2 hole long)       | 4    |                   |
| 22   | RPM256.305094 | Clamp Strip (2 hole short)      | 4    |                   |
| 23   | RPM256.305092 | Clamp Strip (3 hole)            | 4    | 1125mm elevator   |
|      | 62359         | Clamp Strip (4 hole)            | 4    | 1300mm elevator   |
| 24   | 70081         | Chute Transport Bracket         | 2    | Rear mounted      |
| 24a  | 70244LH       | Chute Transport Bracket LH      | 1    | Side mounted      |
| 24b  | 70244RH       | Chute Transport Bracket RH      | 1    | Side mounted      |
| 25   | RPW240.310380 | Roller Scraper                  | 2    |                   |
| 26   | RPS83/7       | Polycarb Flight (1125mm)        | 1    |                   |
|      | 62760/1       | Polycarb Flight (1300mm)        | 1    |                   |

# T2XS SPARE PARTS

12.17b

Machines from Serial No T2-291

## Windrow Kits

1125mm - Assy No 64725/1125

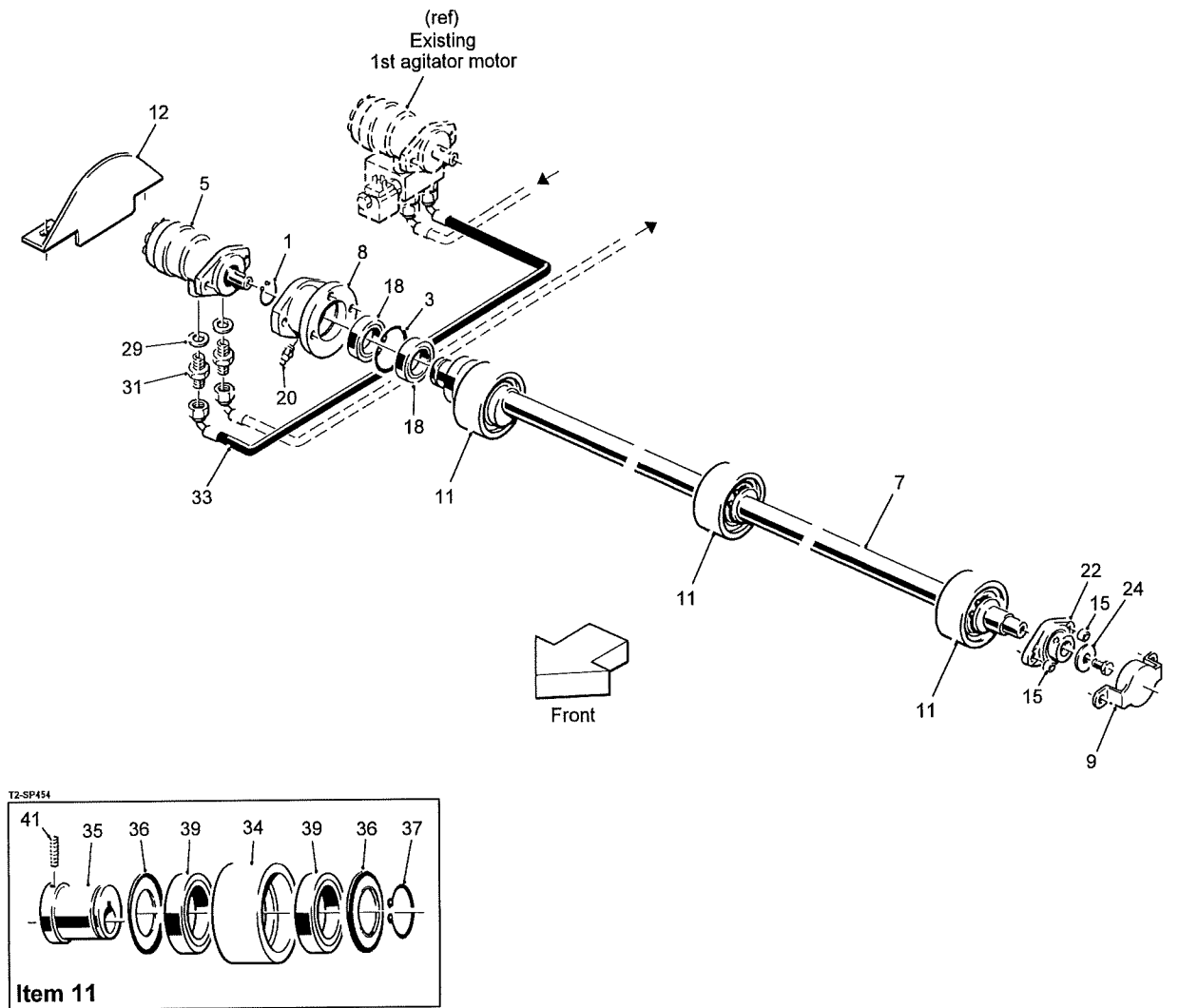
1300mm - Assy No 64725/1300

| Item | Part No.             | Description                                 | Qty. | Remarks         |
|------|----------------------|---------------------------------------------|------|-----------------|
| 27   | RPCH402205/30        | Chain                                       | 1    |                 |
| 27a  | RPGMRP099.00086      | Ø8 'D' Shackle                              | 2    |                 |
|      |                      | <b>Hydraulic Components Consist Of:</b>     |      |                 |
| 28   | 11115                | 3/4"BSP M M Adaptor                         | 1    |                 |
| 29   | 11123                | 3/4"BSP Dowty Seal                          | 4    |                 |
| 30   | 11124                | 1/2"BSP Dowty Seal                          | 2    |                 |
| 31   | 11295                | 1/2"BSP x 3/4"BSP M M Adaptor               | 3    |                 |
| 32   |                      |                                             |      |                 |
| 33   | 12315                | 1/2"BSP M M Adaptor                         | 1    |                 |
| 34   |                      |                                             |      |                 |
| 35   | 51073                | Hydraulic Valve                             | 1    |                 |
| 36   |                      |                                             |      |                 |
| 37   | 60490                | 1/2"Hose Assembly (500mm)                   | 1    |                 |
| 38   |                      |                                             |      |                 |
| 39   | TBMW659              | 1/2"BSPMx3/4"BSP F Swivel Adaptor           | 1    |                 |
|      |                      |                                             |      |                 |
|      | <b>RPA510.309022</b> | <b>Flanged Roller Assembly Consists Of:</b> |      |                 |
| 40   | 12298                | Circlip                                     | 1    |                 |
| 41   | 6204                 | Bearing                                     | 2    |                 |
| 42   | RPC648.061000        | M6 Straight Grease Nipple                   | 1    |                 |
| 43   | 64669                | Spacer                                      | 1    |                 |
| 44   | RPM156.300677        | Flanged Roller                              | 1    |                 |
| 45   | RPM180.309021        | Spindle                                     | 1    |                 |
| 46   | RPS210.002042        | Metal Seal                                  | 2    |                 |
| 47   | W0113                | Circlip                                     | 1    |                 |
|      |                      |                                             |      |                 |
|      | <b>70051</b>         | <b>Windrow Extension Kit 1125mm</b>         |      |                 |
|      | <b>70051A</b>        | <b>Windrow Extension Kit 1300mm</b>         |      |                 |
|      |                      | <b>Consist Of:</b>                          |      |                 |
| 50   |                      |                                             |      |                 |
| 51   |                      |                                             |      |                 |
| 52   | 70047                | Tube Support Bracket                        | 2    |                 |
| 53   | 70048                | Extension Tube                              | 2    |                 |
| 54   | 70049                | Rubber Sheet                                | 1    | 1125mm elevator |
|      | 70049A               | Rubber Sheet                                | 1    | 1300mm elevator |
| 55   | 70050                | PVC Sheet                                   | 1    | 1125mm elevator |
|      | 70050A               | PVC Sheet                                   | 1    | 1300mm elevator |
| 56   |                      |                                             |      |                 |
| 57   | RP305094A            | Clamp Strip                                 | 4    |                 |
|      |                      |                                             |      |                 |
|      |                      | <b>Elevator Web Extensions</b>              |      |                 |
| 60   | 59332B               | Standard Web Extension (1125mm)             | 1    | (not shown)     |
|      | 59756A               | Standard Web Extension (1300mm)             | 1    | (not shown)     |
|      | 64657C               | Soft Drop Web Extension (1125mm)            | 1    | (not shown)     |



Machines from Serial No T2-291

Additional Agitator Assembly  
Assy No 70407



Machines from Serial No T2-291

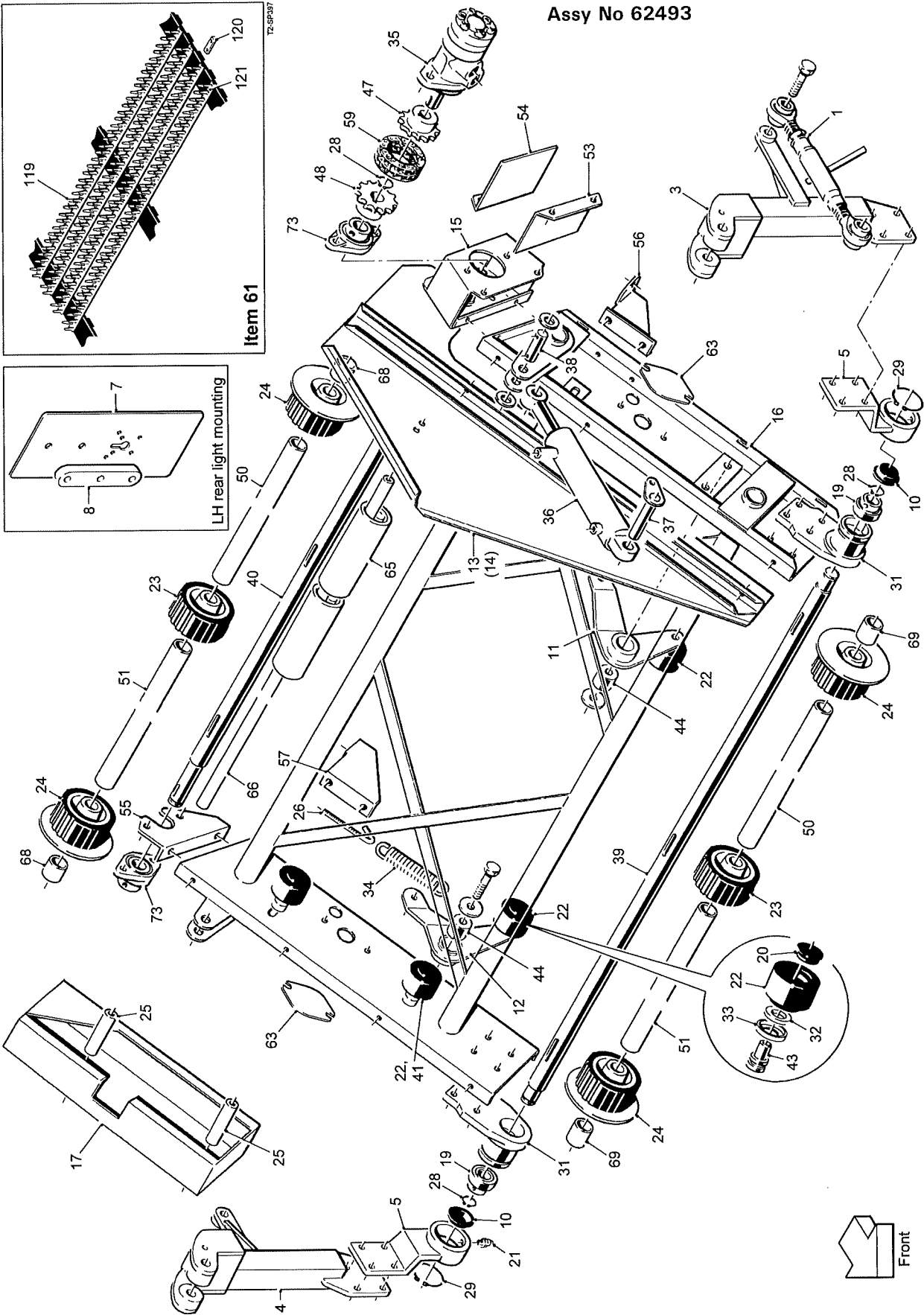
Additional Agitator Assembly

Assy No 70407

| Item | Part No.      | Description                    | Qty. | Remarks           |
|------|---------------|--------------------------------|------|-------------------|
| 1    | 33130/16      | Ø50 External Circlip           | 1    | (see list at end) |
| 2    |               |                                |      |                   |
| 3    | 46564         | Ø90 Internal Circlip           | 1    |                   |
| 4    |               |                                |      |                   |
| 5    | 59108         | Hydraulic Motor                | 1    |                   |
| 6    |               |                                |      |                   |
| 7    | 59224         | Agitator Shaft                 | 1    |                   |
| 8    | 59225         | Motor Mounting                 | 1    |                   |
| 9    | 59298         | Bearing Shield                 | 1    |                   |
| 10   |               |                                |      |                   |
| 11   | 62498         | Ø152 Eccentric Roller Assembly | 3    |                   |
| 12   | 62615         | Motor Shield                   | 1    |                   |
| 13   |               |                                |      |                   |
| 14   |               |                                |      |                   |
| 15   | 70254         | Hole Size Reducer (Ø10)        | 2    |                   |
| 16   |               |                                |      |                   |
| 17   |               |                                |      |                   |
| 18   | 6210RS        | Bearing                        | 2    |                   |
| 19   |               |                                |      |                   |
| 20   | RPC648.081250 | M8 Straight Grease Nipple      | 1    |                   |
| 21   |               |                                |      |                   |
| 22   | SFT35         | Bearing                        | 1    |                   |
| 23   |               |                                |      |                   |
| 24   | SS040009/003  | Steel Spacer                   | 1    |                   |
| 25   |               |                                |      |                   |
| 26   |               |                                |      |                   |
| 27   |               |                                |      |                   |
| 28   |               |                                |      |                   |
| 29   | 11124         | 1/2"BSP Dowty Seal             | 2    |                   |
| 30   |               |                                |      |                   |
| 31   | 12315         | 1/2"BSP M M Adaptor            | 2    |                   |
| 32   |               |                                |      |                   |
| 33   | 60438         | 1/2"Hose Assembly (600mm)      | 1    |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |
|      |               |                                |      |                   |

Machines from Serial No T2-291

Haulm Elevator Assembly  
Assy No 62493



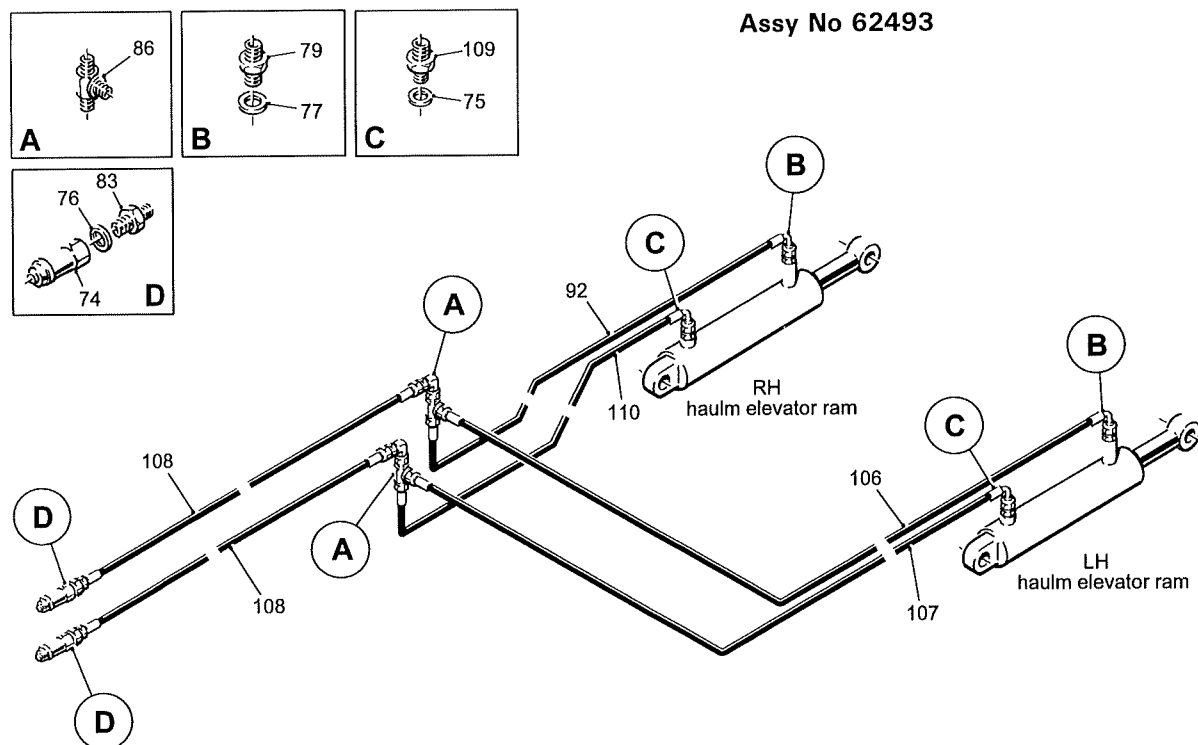
# 12.19a

# T2XS SPARE PARTS

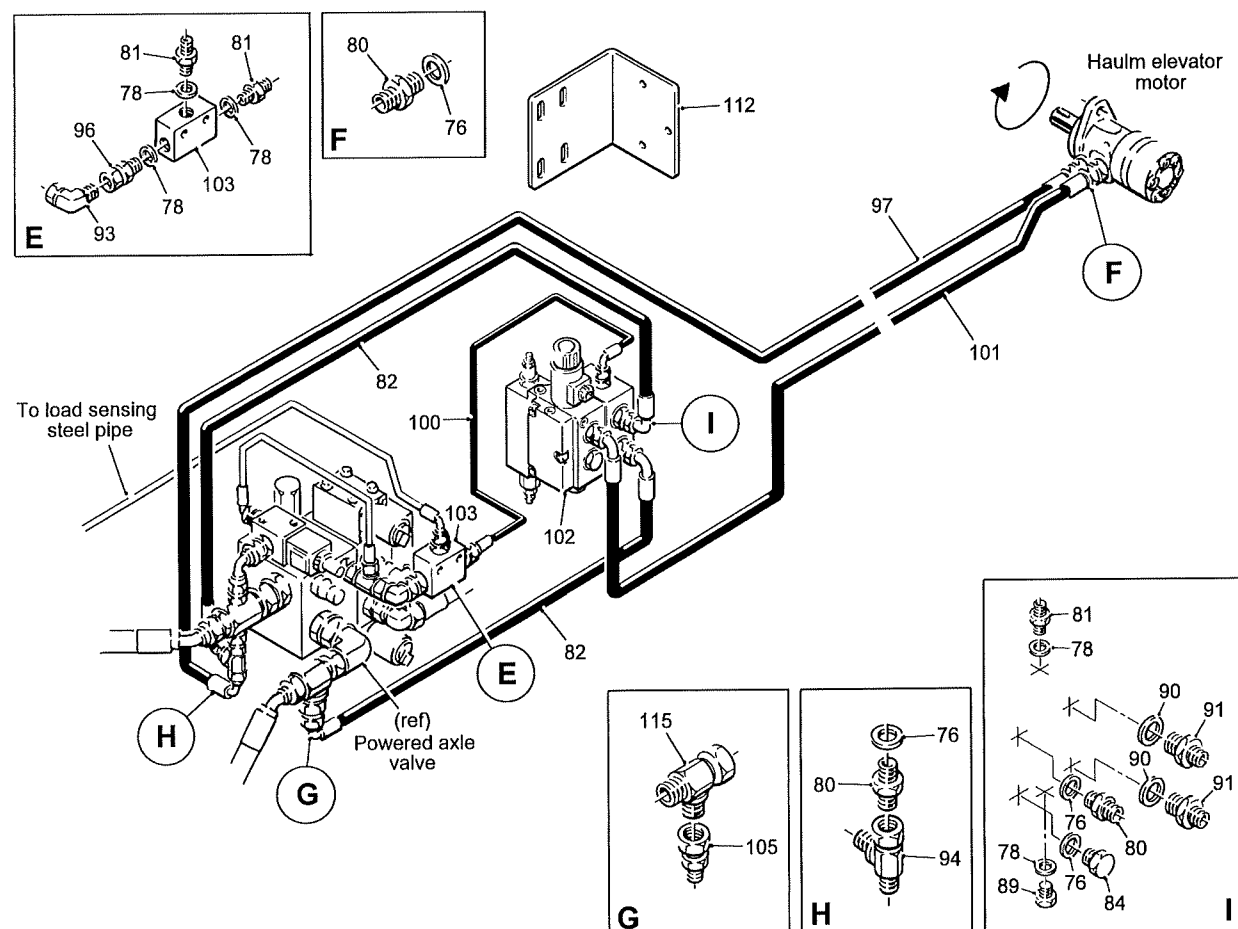
Machines from Serial No T2-291

## Haulm Elevator Assembly

Assy No 62493



T2-SP447



T2XS SPARE PARTS

12.19b

Machines from Serial No T2-291

Haulm Elevator Assembly

Assy No 62493

| Item | Part No.      | Description             | Qty. | Remarks     |
|------|---------------|-------------------------|------|-------------|
| 1    | 54327         | Top Link Assembly       | 2    | (not shown) |
| 2    |               |                         |      |             |
| 3    | 62520         | LH Mounting Bracket     | 1    |             |
| 4    | 62521         | RH Mounting Bracket     | 1    |             |
| 5    | 62522         | Pivot Arm               | 2    |             |
| 6    |               |                         |      |             |
| 7    | 59285A        | LH Rear Light Bracket   | 1    |             |
| 8    | 64429         | Spacer Plate            | 1    |             |
| 9    |               |                         |      |             |
| 10   | RPGM088.00014 | Cap                     | 2    |             |
| 11   | RPA610.304591 | LH Arm                  | 1    |             |
| 12   | RPA610.304592 | RH Arm                  | 1    |             |
| 13   | RPA610.307351 | LH Side Panel           | 1    |             |
| 14   | RPA610.307352 | RH Side Panel           | 1    |             |
| 15   | RPA610.309212 | Motor Mounting          | 1    |             |
| 16   | RPA610.309216 | Haulm Elevator Frame    | 1    |             |
| 17   | RPA610.309248 | Drive Guard             | 1    |             |
| 18   |               |                         |      |             |
| 19   | RPB210.012062 | Bearing                 | 2    |             |
| 20   | RPC620.303070 | Plastic Cap             | 6    |             |
| 21   | RPC648.081250 | M8 Grease Nipple        | 2    |             |
| 22   | RPC700.300148 | Ø75 Roller c/w Bearings | 6    |             |
| 23   | RPC700.301543 | Plain Roller            | 2    |             |
| 24   | RPC700.303613 | Flanged Roller          | 4    |             |
| 25   | RPC700.309252 | Guard Spacer            | 2    |             |
| 26   | RPF128.110130 | M10 Hook Bolt           | 2    |             |
| 27   |               |                         |      |             |
| 28   | RPF200.030200 | Ø30 External Circlip    | 4    |             |
| 29   | RPF200.075250 | Ø75 External Circlip    | 2    |             |
| 30   |               |                         |      |             |
| 31   | RPGM006.00336 | Pivot Housing           | 2    |             |
| 32   | RPGM070.00446 | Felt Seal Ring          | 6    |             |
| 33   | RPGM089.00565 | Roller Shield           | 6    |             |
| 34   | RPGM097.00021 | Tension Spring          | 2    |             |
| 35   | 44563         | Hydraulic Motor         | 1    |             |
| 36   | RPH872.304385 | Hydraulic Ram           | 2    |             |
| 37   | 12136         | Pivot Pin               | 2    |             |
| 38   | RPM146.305187 | Pivot Pin               | 2    |             |
| 39   | RPM162.309156 | Shaft                   | 1    |             |
| 40   | RPM162.309157 | Drive Shaft             | 1    |             |
| 41   | RPM176.306320 | 30mm Spacer             | 4    |             |
| 42   |               |                         |      |             |
| 43   | RPM180.303071 | Pivot Bush              | 6    |             |
| 44   | RPM180.304588 | Spindle                 | 2    |             |
| 45   |               |                         |      |             |
| 46   |               |                         |      |             |
| 47   | RPM182.300350 | 12T 3/4"Pitch Sprocket  | 1    |             |
| 48   | 64426         | 12T 3/4"Pitch Sprocket  | 1    |             |
| 49   |               |                         |      |             |
| 50   | RPM192.305235 | Spacer Tube (short)     | 2    |             |
| 51   | RPM192.305236 | Spacer Tube (long)      | 2    |             |
| 52   |               |                         |      |             |
| 53   | RPM224.309143 | Panel                   | 1    |             |
| 54   | RPM224.309150 | Panel                   | 1    |             |
| 55   | RPM225.304549 | RH Mounting Plate       | 1    |             |

Machines from Serial No T2-291

Haulm Elevator Assembly

Assy No 62493

| Item | Part No.      | Description                      | Qty. | Remarks           |
|------|---------------|----------------------------------|------|-------------------|
| 56   | RPM225.309134 | LH Spring Plate                  | 1    | (see list at end) |
| 57   | RPM225.309135 | RH Spring Plate                  | 1    |                   |
| 58   |               |                                  |      |                   |
| 59   | RPT738.600012 | 3/4"Pitch Duplex Drive Chain     | 1    |                   |
| 60   |               |                                  |      |                   |
| 61   | RPW300.307424 | 40mm Pitch Pintle Belt Assembly  | 1    |                   |
| 62   |               |                                  |      |                   |
| 63   | RPS1018       | Blanking Plate                   | 2    |                   |
| 64   |               |                                  |      |                   |
| 65   | 64436         | Weight Tube                      | 6    |                   |
| 66   | 64437         | Tie Bar                          | 1    |                   |
| 67   |               |                                  |      |                   |
| 68   | SS042036/048  | Steel Spacer                     | 2    |                   |
| 69   | SS042036/053  | Steel Spacer                     | 2    |                   |
| 70   |               |                                  |      |                   |
| 71   |               |                                  |      |                   |
| 72   |               |                                  |      |                   |
| 73   | SFT30         | Bearing                          | 2    |                   |
|      |               | Hydraulic Components Consist Of: |      |                   |
| 74   | 10140         | 1/2"BSP Male Probe               | 2    |                   |
| 75   | 11294         | 1/8"BSP Dowty Seal               | 2    |                   |
| 76   | 11124         | 1/2"BSP Dowty Seal               | 7    |                   |
| 77   | 11125         | 3/8"BSP Dowty Seal               | 2    |                   |
| 78   | 11337         | 1/4"BSP Dowty Seal               | 5    |                   |
| 79   | 11336         | 1/4"BSPx3/8"BSP M M Adaptor      | 2    |                   |
| 80   | 12315         | 1/2"BSP M M Adaptor              | 4    |                   |
| 81   | 12316         | 1/4"BSP M M Adaptor              | 3    |                   |
| 82   | 60438         | 1/2"Hose Assembly (600mm)        | 2    |                   |
| 83   | 16356         | 1/4"x1/2"BSP M M Adaptor         | 2    |                   |
| 84   | 24383         | 1/2"BSP Blanking Plug            | 1    |                   |
| 85   |               |                                  |      |                   |
| 86   | 27449         | 1/4"BSP MMM Tee                  | 2    |                   |
| 87   |               |                                  |      |                   |
| 88   |               |                                  |      |                   |
| 89   | 11876/8       | 1/4"BSP Blanking Plug            | 1    |                   |
| 90   | 11123         | 3/4"BSP Dowty Seal               | 2    |                   |
| 91   | 11295         | 1/2"BSPx3/4"BSP M M Adaptor      | 2    |                   |
| 92   | 36229         | 1/4"Hose Assembly (2500mm)       | 1    |                   |
| 93   | 32474         | 1/4"BSP M F Compact 90°Adaptor   | 1    |                   |
| 94   | 37367         | 1/2"BSP FMM Tee                  | 1    |                   |
| 95   |               |                                  |      |                   |
| 96   | 41484         | 1/4"BSP M F Swivel Adaptor       | 1    |                   |
| 97   | -             | 1/2"Hose Assembly (****mm)       | 1    |                   |
| 98   |               |                                  |      |                   |
| 99   |               |                                  |      |                   |
| 100  | 13187         | 1/4"Hose Assembly (700mm)        | 1    |                   |
| 101  | -             | 1/2"Hose Assembly (****mm)       | 1    |                   |
| 102  | 59643W        | Valve Block Assembly             | 1    |                   |
| 103  | 59644         | 1/4"BSP 3 Port Shuttle Valve     | 1    |                   |
| 104  |               |                                  |      |                   |

## 12.19d

## Haulm Elevator Assembly

**Assy No 62493**

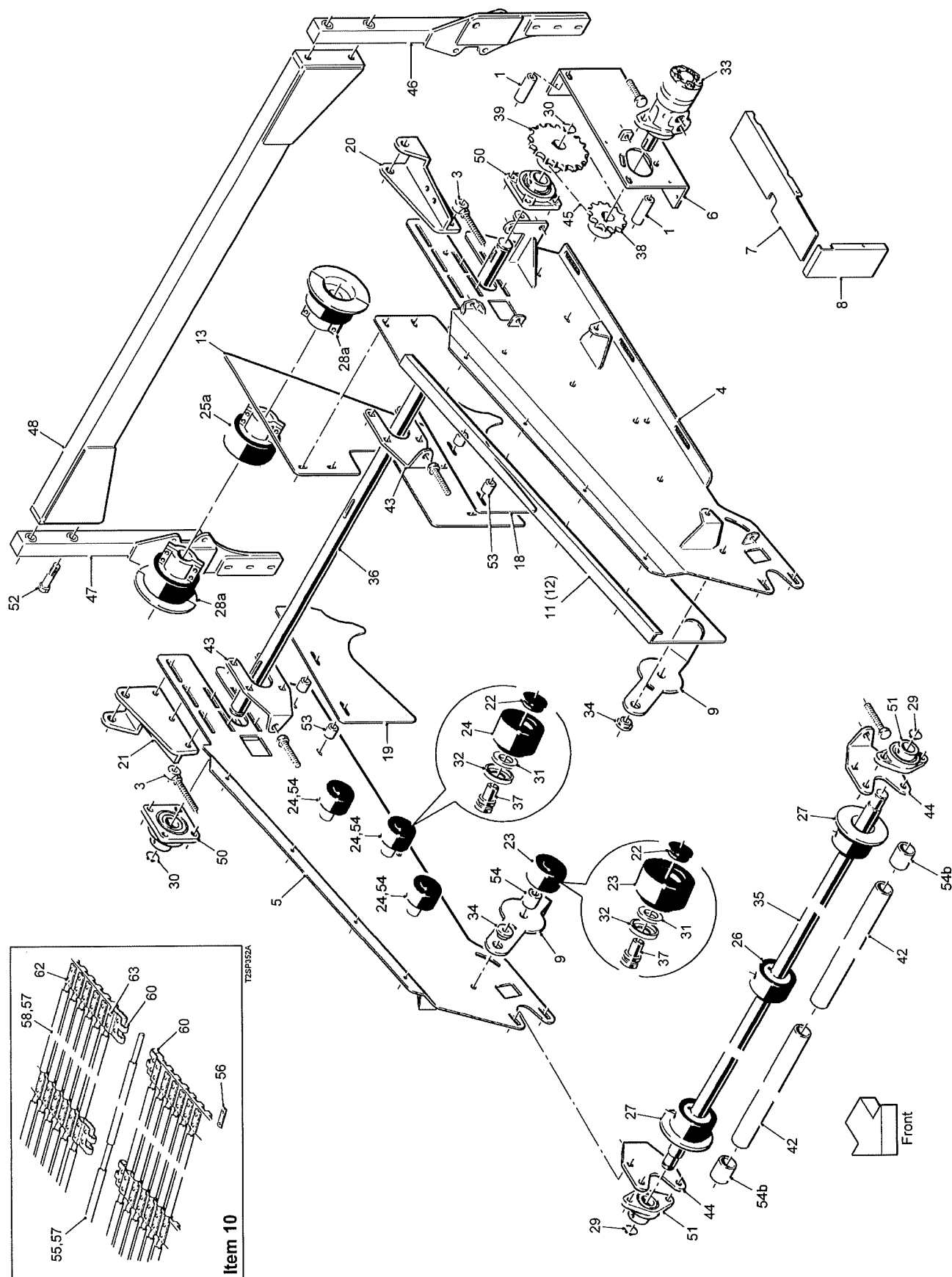
Issue 1      10.2024



Machines from Serial No T2-291

## Haulm Elevator Transfer Web (1125mm discharge elevator)

Assy No 64536



**12.20a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Haulm Elevator Transfer Web** (1125mm discharge elevator)**Assy No 64536**

| Item | Part No.      | Description                | Qty. | Remarks           |
|------|---------------|----------------------------|------|-------------------|
| 1    | 64552         | Mounting Bar               | 2    | (see list at end) |
| 2    |               |                            |      |                   |
| 3    | 62463         | Eye Bolt                   | 2    |                   |
| 4    | 64538         | LH Mounting Panel          | 1    |                   |
| 5    | 64539         | RH Mounting Panel          | 1    |                   |
| 6    | 64544         | Motor Mounting             | 1    |                   |
| 7    | 64553         | Drive Guard                | 1    |                   |
| 8    | 64554         | Drive Guard                | 1    |                   |
| 9    | 62513         | Roller Adjuster Plate      | 2    |                   |
| 10   | 64746         | 36mm Pitch Web Assembly    | 1    |                   |
| 11   | 64559         | LH Stainless Side Panel    | 1    | (not shown)       |
| 12   | 64560         | RH Stainless Side Panel    | 1    |                   |
| 13   | 62518         | Stainless Deflector Panel  | 2    |                   |
| 14   |               |                            |      |                   |
| 15   |               |                            |      |                   |
| 16   |               |                            |      |                   |
| 17   |               |                            |      |                   |
| 18   | 64687         | Stainless Infill Panel LH  | 1    |                   |
| 19   | 64687A        | Stainless Infill Panel RH  | 1    |                   |
| 20   | RPA610.304429 | LH Ram Mounting            | 1    |                   |
| 21   | RPA610.304430 | RH Ram Mounting            | 1    |                   |
| 22   | RPC620.303070 | Plastic Cap                | 8    |                   |
| 23   | RPC700.300147 | Ø95 Roller c/w Bearings    | 2    |                   |
| 24   | RPC700.300148 | Ø75 Roller c/w Bearings    | 6    |                   |
| 25   |               |                            | 1    |                   |
| 25a  | 70080         | Plain Drive Roller Split   | 1    |                   |
| 26   | RPC700.302662 | Plain Roller               | 1    |                   |
| 27   | RPC700.302663 | Flanged Roller             | 2    |                   |
| 28   |               |                            |      |                   |
| 28a  | 70079         | Flanged Drive Roller Split | 2    |                   |
| 29   | RPF200.030200 | Ø30 External Circlip       | 2    |                   |
| 30   | RPF200.035250 | Ø35 External Circlip       | 2    |                   |
| 31   | RPGM070.00446 | Felt Seal Ring             | 8    |                   |
| 32   | RPGM089.00565 | Roller Shield              | 8    |                   |
| 33   | 44563         | Hydraulic Motor            | 1    |                   |
| 34   | RPM106.304349 | Pivot Boss                 | 2    |                   |
| 35   | RPM162.304439 | Shaft                      | 1    |                   |
| 36   | RPM162.309155 | Drive Shaft                | 1    |                   |
| 37   | RPM180.303071 | Pivot Bush                 | 8    |                   |
| 38   | RPM182.300350 | 12T 3/4"Pitch Sprocket     | 1    |                   |
| 39   | RPM182.309306 | 24T 3/4"Pitch Sprocket     | 1    |                   |
| 40   |               |                            |      |                   |
| 41   |               |                            |      |                   |
| 42   | RPM192.305234 | Spacer Tube (733mm)        | 2    |                   |
| 43   | RPM225.304398 | Rear Adjuster Plate        | 2    |                   |
| 44   | RPM225.307345 | Front Adjuster Plate       | 2    |                   |
| 45   | RPT732.620048 | 3/4"Pitch Drive Chain      | 1    |                   |
| 46   | 64681         | Support Bracket LH         | 1    |                   |
| 47   | 64682         | Support Bracket RH         | 1    |                   |
| 48   | 64683         | Support Beam               | 1    |                   |
| 49   |               |                            |      |                   |
| 50   | SF35          | Bearing                    | 2    |                   |
| 51   | SFT30         | Bearing                    | 2    |                   |
| 52   | DW309520105   | M20x100 Fine Thread Bolt   | 4    |                   |

T2XS SPARE PARTS12.20b

Machines from Serial No T2-291

Haulm Elevator Transfer Web (1125mm discharge elevator)Assy No 64536

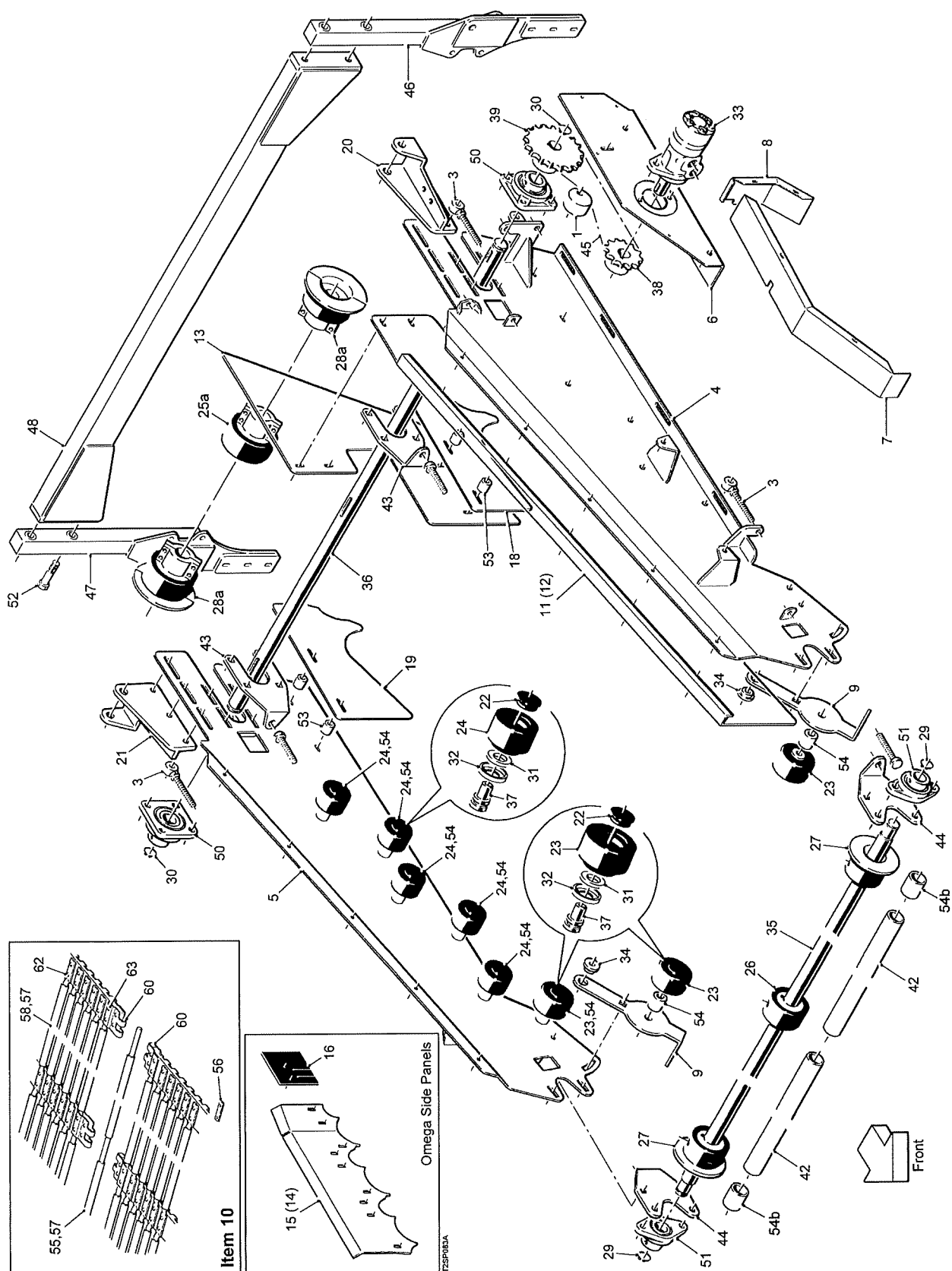
| Item | Part No.        | Description                        | Qty. | Remarks |
|------|-----------------|------------------------------------|------|---------|
| 53   | SS025011/035    | Steel Spacer                       | 4    |         |
| 54   | SS030017/045    | Steel Spacer                       | 8    |         |
| 54a  |                 |                                    |      |         |
| 54b  | SS050036/074    | Steel Spacer                       | 2    |         |
|      | <b>64746</b>    | <b>36mm Pitch Web Consists Of:</b> |      |         |
| 55   | RPW300.301210/1 | Joiner Rod                         | 1    |         |
| 56   | RPW300.303144A3 | Clamp Plate                        | 237  |         |
| 57   | RPGMRP012.00700 | Rod Cover                          | 164  |         |
| 58   | -               | Web Rod                            | 81   |         |
| 59   |                 |                                    |      |         |
| 60   | RPS561/3AF      | 36mm Pitch 'F' Type Joiner         | 6    |         |
| 61   |                 |                                    |      |         |
| 62   | DIN661 5x25     | Ø5x25 Rivet                        | 474  |         |
| 63   | DIN661 5x30     | Ø5x30 Rivet                        | 24   |         |



Machines from Serial No T2-291

## Haulm Elevator Transfer Web (1300mm discharge elevator)

Assy No 62492



**12.21a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Haulm Elevator Transfer Web** (1300mm discharge elevator)**Assy No 62492**

| Item | Part No.      | Description                         | Qty. | Remarks           |
|------|---------------|-------------------------------------|------|-------------------|
| 1    | 0005000014    | Chain Tensioner                     | 1    |                   |
| 2    |               |                                     |      |                   |
| 3    | 62463         | Eye Bolt                            | 4    |                   |
| 4    | 62488         | LH Mounting Panel                   | 1    |                   |
| 5    | 62489         | RH Mounting Panel                   | 1    |                   |
| 6    | 62499         | Motor Mounting                      | 1    |                   |
| 7    | 62504         | Drive Guard                         | 1    |                   |
| 8    | 62505         | Drive Guard                         | 1    |                   |
| 9    | 62513         | Roller Adjuster Plate               | 2    |                   |
| 10   | 62514         | 36mm Pitch Web Assembly             | 1    | (see list at end) |
| 11   | 62515         | LH Stainless Side Panel             | 1    |                   |
|      | 62515A        | LH Stainless Side Panel             | 1    | Used with 3rd web |
| 12   | 62516         | RH Stainless Side Panel (not shown) | 1    |                   |
|      | 62516A        | RH Stainless Side Panel (not shown) | 1    | Used with 3rd web |
| 13   | 62518         | Stainless Deflector Panel           | 2    |                   |
| 14   | 62548         | Omega LH Side Panel (not shown)     | 1    |                   |
| 15   | 62549         | Omega RH Side Panel                 | 1    |                   |
| 16   | 62550         | Omega Rubber Deflector              | 2    |                   |
| 17   |               |                                     |      |                   |
| 18   | 64687         | Stainless Infill Panel LH           | 1    |                   |
| 19   | 64867A        | Stainless Infill Panel RH           | 1    |                   |
| 20   | RPA610.304429 | LH Ram Mounting                     | 1    |                   |
| 21   | RPA610.304430 | RH Ram Mounting                     | 1    |                   |
| 22   | RPC620.303070 | Plastic Cap                         | 14   |                   |
| 23   | RPC700.300147 | Ø95 Roller c/w Bearings             | 4    |                   |
| 24   | RPC700.300148 | Ø75 Roller c/w Bearings             | 10   |                   |
| 25   |               |                                     |      |                   |
| 25a  | 70080         | Plain Drive Roller Split            | 1    |                   |
| 26   | RPC700.302662 | Plain Roller                        | 1    |                   |
| 27   | RPC700.302663 | Flanged Roller                      | 2    |                   |
| 28   |               |                                     |      |                   |
| 28a  | 70079         | Flanged Drive Roller Split          | 2    |                   |
| 29   | RPF200.030200 | Ø30 External Circlip                | 2    |                   |
| 30   | RPF200.035250 | Ø35 External Circlip                | 2    |                   |
| 31   | RPGM070.00446 | Felt Seal Ring                      | 14   |                   |
| 32   | RPGM089.00565 | Roller Shield                       | 14   |                   |
| 33   | 44563         | Hydraulic Motor                     | 1    |                   |
| 34   | RPM106.304349 | Pivot Boss                          | 2    |                   |
| 35   | RPM162.304439 | Shaft                               | 1    |                   |
| 36   | RPM162.309155 | Drive Shaft                         | 1    |                   |
| 37   | RPM180.303071 | Pivot Bush                          | 14   |                   |
| 38   | RPM182.300350 | 12T 3/4"Pitch Sprocket              | 1    |                   |
| 39   | RPM182.309306 | 24T 3/4"Pitch Sprocket              | 1    |                   |
| 40   |               |                                     |      |                   |
| 41   |               |                                     |      |                   |
| 42   | RPM192.305234 | Spacer Tube (733mm)                 | 2    |                   |
| 43   | RPM225.304398 | Rear Adjuster Plate                 | 2    |                   |
| 44   | RPM225.307345 | Front Adjuster Plate                | 2    |                   |
| 45   | RPT732.620046 | 3/4"Pitch Drive Chain               | 1    |                   |
| 46   | 64681         | Support Bracket LH                  | 1    |                   |
| 47   | 64682         | Support Bracket RH                  | 1    |                   |
| 48   | 64683         | Support Beam                        | 1    |                   |
| 49   |               |                                     |      |                   |

**12.21b**

## Haulm Elevator Transfer Web (1300mm discharge elevator)

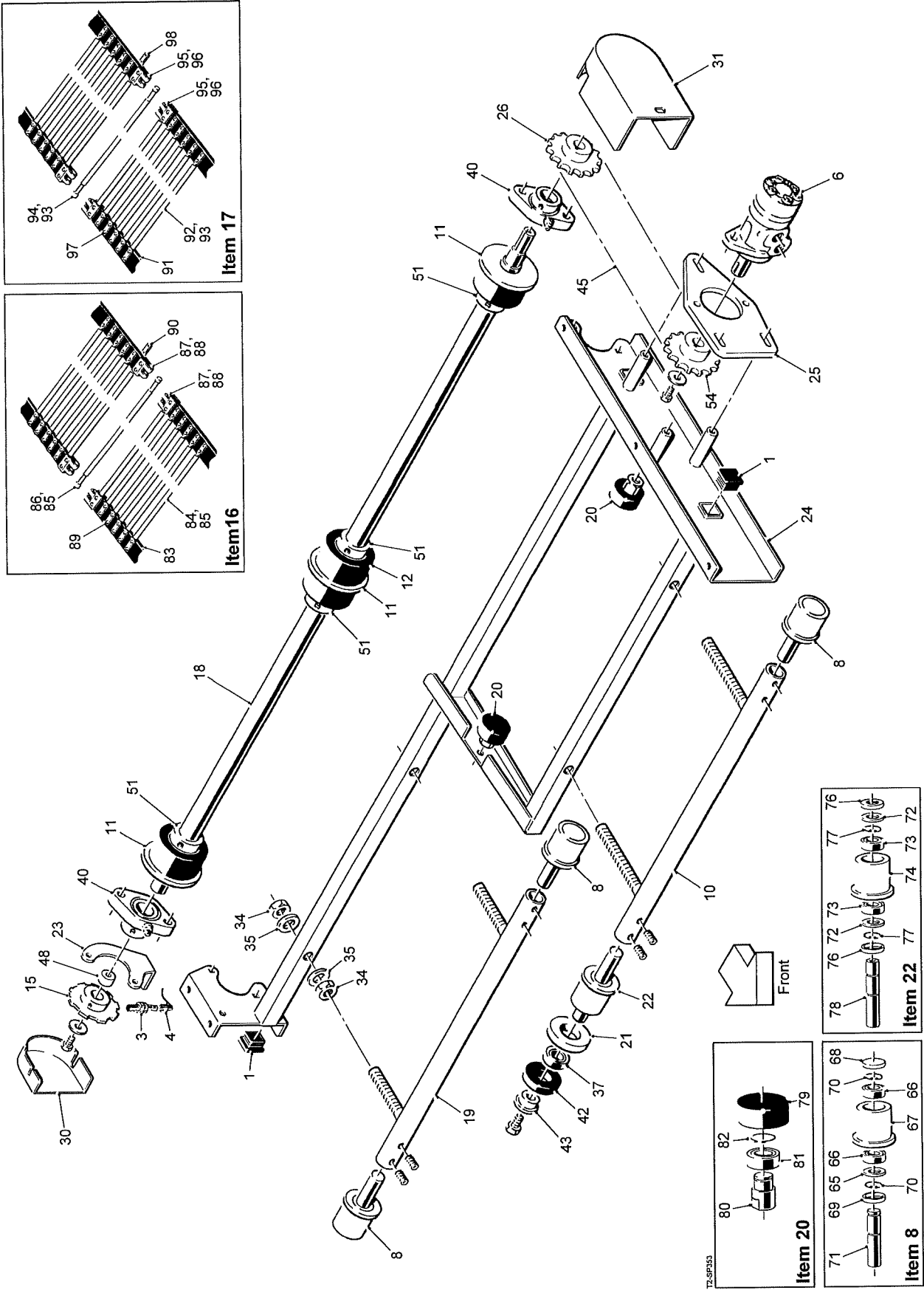
**Assy No 62492**

Issue 1 11.2021



Machines from Serial No T2-291

Haulm Elevator Spreader Web (1125mm discharge elevator)  
Assy No 64561



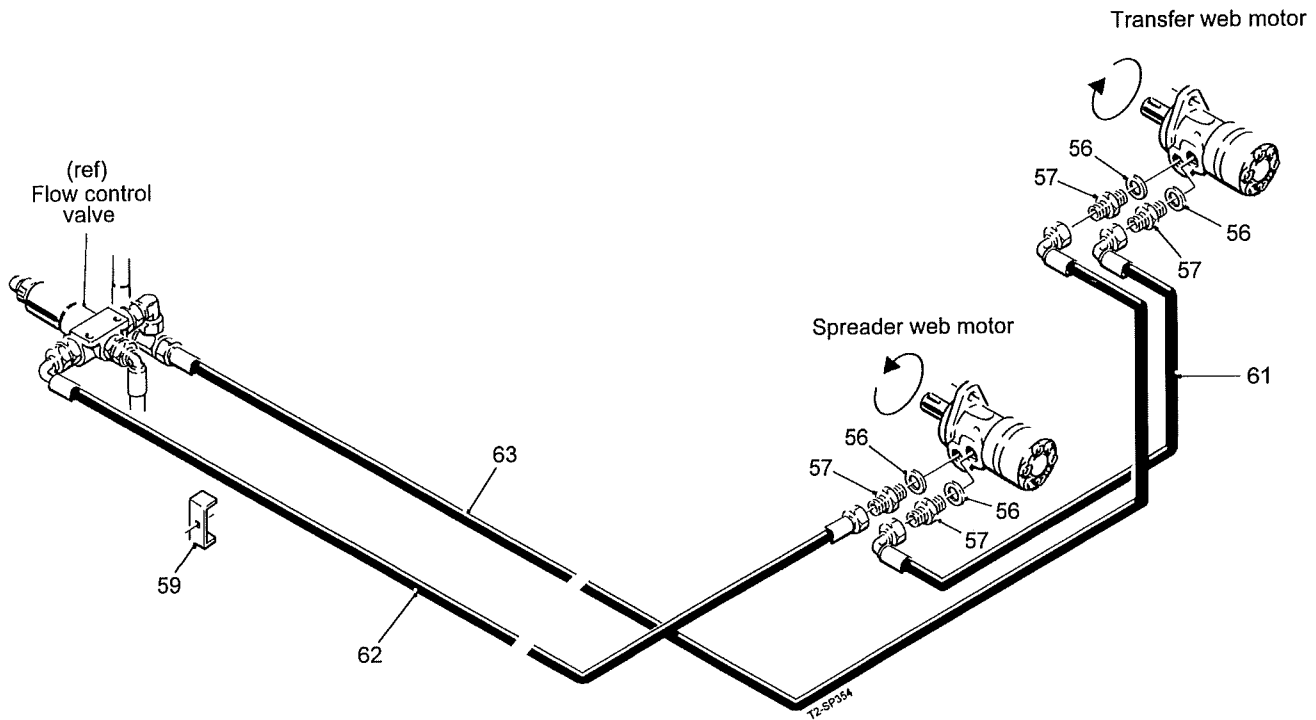
## 12.22a

## T2XS SPARE PARTS

Machines from Serial No T2-291

### Haulm Elevator Spreader Web (1125mm discharge elevator)

Assy No 64561



**T2XS SPARE PARTS****12.22b**

Machines from Serial No T2-291

**Haulm Elevator Spreader Web** (1125mm discharge elevator) **Assy No 64561**

| Item | Part No.      | Description                   | Qty. | Remarks           |
|------|---------------|-------------------------------|------|-------------------|
| 1    | 27159         | Plastic Insert (40x40)        | 3    |                   |
| 2    |               |                               |      |                   |
| 3    | 32037/1       | Proximity Sensor              | 1    |                   |
| 4    | 32037/4       | 90° Sensor Lead (10m)         | 1    |                   |
| 5    |               |                               |      |                   |
| 6    | 46855         | Hydraulic Motor               | 1    |                   |
| 7    |               |                               |      |                   |
| 8    | 51666         | Roller Assembly               | 3    | (see list at end) |
| 9    |               |                               |      |                   |
| 10   | 56229         | Long Roller Mounting          | 1    |                   |
| 11   | 56230         | Flanged Drive Roller          | 3    |                   |
| 12   | 56231         | Plain Drive Roller            | 1    |                   |
| 13   |               |                               |      |                   |
| 14   |               |                               |      |                   |
| 15   | 59151         | Sensor Disc                   | 1    |                   |
| 16   | 59212         | Short Web Assembly            | 1    | (see list at end) |
| 17   | 59213         | Long Web Assembly             | 1    | (see list at end) |
| 18   | 59220         | Spreader Drive Shaft          | 1    |                   |
| 19   | 59221         | Short Roller Mounting         | 1    |                   |
| 20   | 59222         | Roller Assembly               | 2    | (see list at end) |
| 21   | 59323         | Nylon Guard Roller            | 1    |                   |
| 22   | 59324         | Roller Assembly               | 1    | (see list at end) |
| 23   | 59512A        | Sensor Bracket                | 1    |                   |
| 24   | 59544         | Spreader Frame                | 1    |                   |
| 25   | 59548         | Motor Plate                   | 1    |                   |
| 26   | 59897         | 21T 3/4" Pitch Drive Sprocket | 1    |                   |
| 27   |               |                               |      |                   |
| 28   |               |                               |      |                   |
| 29   |               |                               |      |                   |
| 30   | 64537         | Sensor Guard                  | 1    |                   |
| 31   | 64562         | Drive Guard                   | 1    |                   |
| 32   |               |                               |      |                   |
| 33   |               |                               |      |                   |
| 34   | 22029020      | M20 Full Nut                  | 8    |                   |
| 35   | 22046020      | M20 Flat Washer               | 8    |                   |
| 36   |               |                               |      |                   |
| 37   | 60052RS       | Bearing                       | 1    |                   |
| 38   |               |                               |      |                   |
| 39   |               |                               |      |                   |
| 40   | LFTC35A       | Bearing                       | 2    |                   |
| 41   |               |                               |      |                   |
| 42   | RPC700.300666 | Rubber End Cap                | 1    |                   |
| 43   | RPC700.300667 | Spigot Washer                 | 1    |                   |
| 44   |               |                               |      |                   |
| 45   | RPT732.620056 | 3/4" Pitch Drive Chain        | 1    |                   |
| 46   |               |                               |      |                   |
| 47   |               |                               |      |                   |
| 48   | SS025009/025  | Steel Spacer                  | 1    |                   |
| 49   |               |                               |      |                   |
| 50   |               |                               |      |                   |
| 51   | ST41M         | Ø40 Locking Collar            | 4    |                   |
| 52   |               |                               |      |                   |
| 53   |               |                               |      |                   |
| 54   | TBM107        | 21T 3/4" Pitch Motor Sprocket | 1    |                   |
| 55   |               |                               |      |                   |

**12.22c****T2XS SPARE PARTS**

Machines from Serial No T2-291

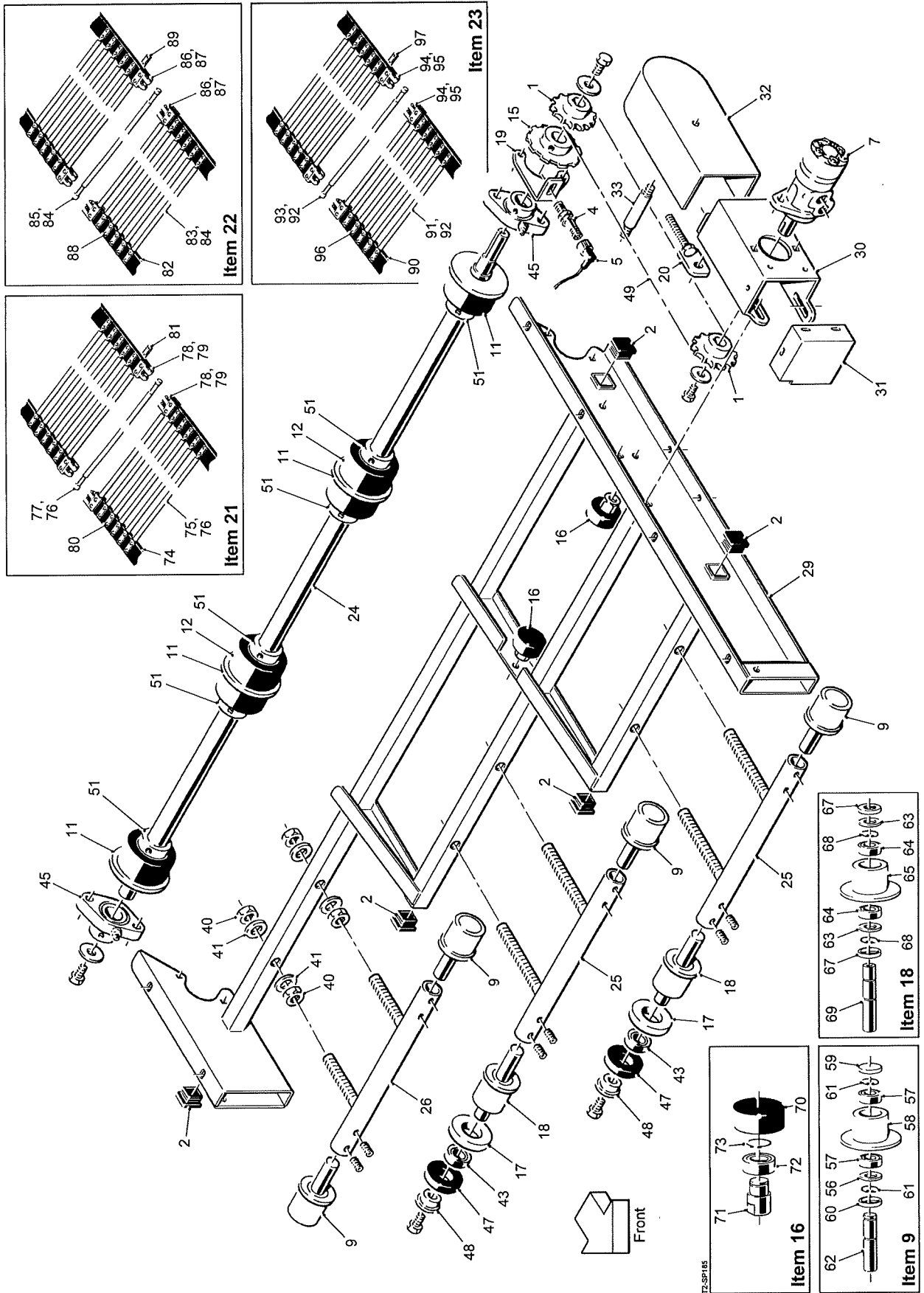
**Haulm Elevator Spreader Web** (1125mm discharge elevator) **Assy No 64561**

| Item | Part No.     | Description                             | Qty. | Remarks |
|------|--------------|-----------------------------------------|------|---------|
|      |              | <b>Hydraulic Components Consist Of:</b> |      |         |
| 56   | 11124        | 1/2"BSP Dowty Seal                      | 4    |         |
| 57   | 12315        | 1/2"BSP M M Adaptor                     | 4    |         |
| 58   |              |                                         |      |         |
| 59   | 59295        | Hose Clamp                              | 4    |         |
| 60   |              |                                         |      |         |
| 61   | 60431        | 1/2"Hose Assembly (450mm)               | 1    |         |
| 62   | -            | 1/2"Hose Assembly (****mm)              | 1    |         |
| 63   | -            | 1/2"Hose Assembly (****mm)              | 1    |         |
| 64   |              |                                         |      |         |
|      | <b>51666</b> | <b>Roller Assembly Consists Of:</b>     |      |         |
| 65   | 0000300504   | Felt Seal                               | 1    |         |
| 66   | 6005RS       | Bearing                                 | 2    |         |
| 67   | 46398        | Flanged Steel Roller                    | 1    |         |
| 68   | PH407        | Seal                                    | 1    |         |
| 69   | PH408        | Seal                                    | 1    |         |
| 70   | PS843        | Ø25 External Circlip                    | 2    |         |
| 71   | 51664        | Roller Spindle                          | 1    |         |
|      | <b>59324</b> | <b>Roller Assembly Consists Of:</b>     |      |         |
| 72   | 0000300504   | Felt Seal                               | 2    |         |
| 73   | 6005RS       | Bearing                                 | 2    |         |
| 74   | 46398        | Flanged Steel Roller                    | 1    |         |
| 75   |              |                                         |      |         |
| 76   | PH408        | Seal                                    | 2    |         |
| 77   | PS843        | Ø25 External Circlip                    | 2    |         |
| 78   | 59322        | Roller Spindle                          | 1    |         |
|      | <b>59222</b> | <b>Roller Assembly Consists Of:</b>     |      |         |
| 79   | 0000301601   | Roller                                  | 1    |         |
| 80   | 59223        | Spindle                                 | 1    |         |
| 81   | 6204RS       | Bearing                                 | 1    |         |
| 82   | 12298        | Circlip                                 | 1    |         |
|      | <b>59212</b> | <b>Short Web Assembly Consists Of:</b>  |      |         |
| 83   | 56232/2      | Web Belt                                | 2    |         |
| 84   | 56232/1      | Web Rod                                 | 25   |         |
| 85   | 56232/5      | Rod Cover                               | 26   |         |
| 86   | 56232/4      | Joining Rod                             | 1    |         |
| 87   | 51301/3      | 'F' Type Joiner (2 hole)                | 4    |         |
| 88   | DIN661 5x25  | Ø5x25 Rivet                             | 8    |         |
| 89   | DIN661 5x22  | Ø5x22 Rivet                             | 100  |         |
| 90   | 46849/2      | Clamp Plate                             | 44   |         |
|      | <b>59213</b> | <b>Long Web Assembly Consists Of:</b>   |      |         |
| 91   | 56232/2      | Web Belt                                | 2    |         |
| 92   | 56232/1      | Web Rod                                 | 51   |         |
| 93   | 56232/5      | Rod Cover                               | 52   |         |
| 94   | 56232/4      | Joining Rod                             | 1    |         |
| 95   | 51301/3      | 'F' Type Joiner (2 hole)                | 4    |         |
| 96   | DIN661 5x25  | Ø5x25 Rivet                             | 8    |         |
| 97   | DIN661 5x22  | Ø5x22 Rivet                             | 204  |         |
| 98   | 46849/2      | Clamp Plate                             | 102  |         |

Machines from Serial No T2-291

## Haulm Elevator Spreader Web (1300mm discharge elevator)

Assy No 62491

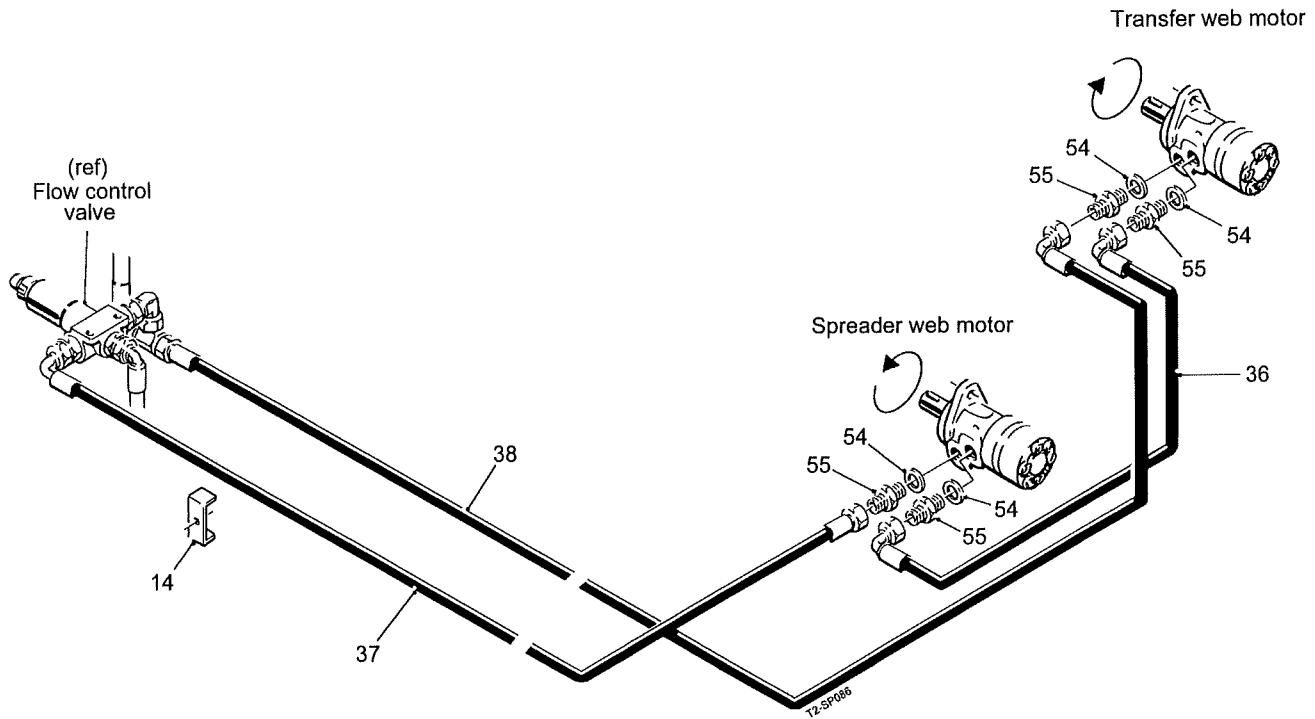


## 12.23a

## T2XS SPARE PARTS

Machines from Serial No T2-291

### Haulm Elevator Spreader Web (1300mm discharge elevator) Assy No 62491



**T2XS SPARE PARTS****12.23b**

Machines from Serial No T2-291

**Haulm Elevator Spreader Web** (1300mm discharge elevator) **Assy No 62491**

| Item | Part No.      | Description                    | Qty. | Remarks           |
|------|---------------|--------------------------------|------|-------------------|
| 1    | 27135         | 17T 3/4"Pitch Sprocket         | 2    |                   |
| 2    | 27159         | 40x40 Plasic Insert            | 5    |                   |
| 3    |               |                                |      |                   |
| 4    | 32037/1       | Proximity Sensor               | 1    |                   |
| 5    | 32037/4       | Sensor Lead (10m)              | 1    |                   |
| 6    |               |                                |      |                   |
| 7    | 46855         | Hydraulic Motor                | 1    |                   |
| 8    |               |                                |      |                   |
| 9    | 51666         | Roller Assembly                | 4    | (see list at end) |
| 10   |               |                                |      |                   |
| 11   | 56230         | Flanged Drive Roller           | 4    |                   |
| 12   | 56231         | Plain Drive Roller             | 2    |                   |
| 13   |               |                                |      |                   |
| 14   | 59295         | Hose Clamp                     | 4    |                   |
| 15   | 59151         | Sensor Disc                    | 1    |                   |
| 16   | 59222         | Roller Assembly                | 2    | (see list at end) |
| 17   | 59323         | Nylon Guard Roller             | 2    |                   |
| 18   | 59324         | Roller Assembly                | 2    | (see list at end) |
| 19   | 59512A        | Sensor Bracket                 | 1    |                   |
| 20   | 59677         | Chain Adjuster                 | 1    |                   |
| 21   | 59758         | Short Web Assembly             | 1    | (see list at end) |
| 22   | 59759         | Intermediate Web Assembly      | 1    | (see list at end) |
| 23   | 59760         | Long Web Assembly              | 1    | (see list at end) |
| 24   | 59763         | Drive Shaft                    | 1    |                   |
| 25   | 59764         | Roller Mounting (long thread)  | 2    |                   |
| 26   | 59765         | Roller Mounting (short thread) | 1    |                   |
| 27   |               |                                |      |                   |
| 28   |               |                                |      |                   |
| 29   | 62490         | Spreader Frame                 | 1    |                   |
| 30   | 62494         | Motor Mounting                 | 1    |                   |
| 31   | 62509         | Drive Guard                    | 1    |                   |
| 32   | 62511         | Drive Guard                    | 1    |                   |
| 33   | 62512         | Guard Bolt                     | 1    |                   |
| 34   |               |                                |      |                   |
| 35   |               |                                |      |                   |
| 36   | 60431         | 1/2"Hose Assembly (450mm)      | 1    |                   |
| 37   | 44202         | 1/2"Hose Assembly (3000mm)     | 1    |                   |
| 38   | 60891         | 1/2"Hose Assembly (3200mm)     | 1    |                   |
| 39   |               |                                |      |                   |
| 40   | 22029020      | M20 Full Nut                   | 12   |                   |
| 41   | 22046020      | M20 Falt Washer                | 12   |                   |
| 42   |               |                                |      |                   |
| 43   | 60052RS       | Bearing                        | 2    |                   |
| 44   |               |                                |      |                   |
| 45   | LFTC35A       | Bearing                        | 2    |                   |
| 46   |               |                                |      |                   |
| 47   | RPC700.300666 | Rubber End Cap                 | 2    |                   |
| 48   | RPC700.300667 | Spigot Washer                  | 2    |                   |
| 49   | RPT732.620042 | 3/4"Pitch Drive Chain          | 1    |                   |
| 50   |               |                                |      |                   |
| 51   | ST41M         | Ø40 Locking Collar             | 6    |                   |
| 52   |               |                                |      |                   |
| 53   |               |                                |      |                   |
| 54   | 11124         | 1/2"BSP Dowty Seal             | 4    |                   |
| 55   | 12315         | 1/2"BSP M M Adaptor            | 4    |                   |

**12.23c****T2XS SPARE PARTS**

Machines from Serial No T2-291

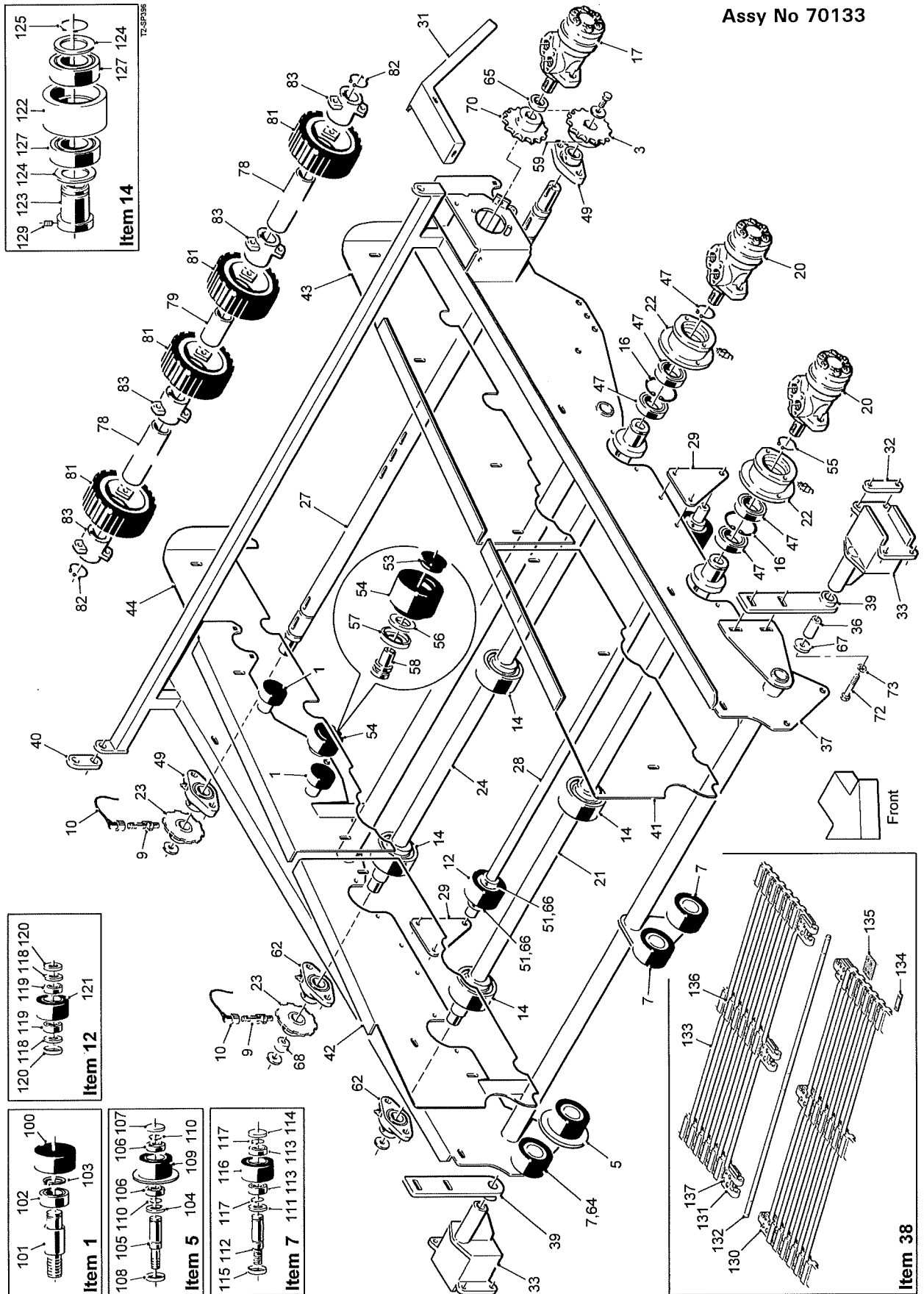
**Haulm Elevator Spreader Web** (1300mm discharge elevator) **Assy No 62491**

| Item | Part No.     | Description                               | Qty. | Remarks |
|------|--------------|-------------------------------------------|------|---------|
|      | <b>51666</b> | <b>Roller Assembly Consists Of:</b>       |      |         |
| 56   | 0000300504   | Felt Seal                                 | 1    |         |
| 57   | 6005RS       | Bearing                                   | 2    |         |
| 58   | 46398        | Flanged Steel Roller                      | 1    |         |
| 59   | PH407        | Seal                                      | 1    |         |
| 60   | PH408        | Seal                                      | 1    |         |
| 61   | PS843        | Ø25 External Circlip                      | 2    |         |
| 62   | 51664        | Roller Spindle                            | 1    |         |
|      | <b>59324</b> | <b>Roller Assembly Consists Of:</b>       |      |         |
| 63   | 0000300504   | Felt Seal                                 | 2    |         |
| 64   | 6005RS       | Bearing                                   | 2    |         |
| 65   | 46398        | Flanged Steel Roller                      | 1    |         |
| 66   |              |                                           |      |         |
| 67   | PH408        | Seal                                      | 2    |         |
| 68   | PS843        | Ø25 External Circlip                      | 2    |         |
| 69   | 59322        | Roller Spindle (RH thread)                | 1    |         |
|      | <b>59222</b> | <b>Roller Assembly Consists Of:</b>       |      |         |
| 70   | 0000301601   | Roller                                    | 1    |         |
| 71   | 59223        | Spindle                                   | 1    |         |
| 72   | 6204RS       | Bearing                                   | 1    |         |
| 73   | 12298        | Circlip                                   | 1    |         |
|      | <b>59758</b> | <b>Short Web Assy Consists Of:</b>        |      |         |
| 74   | 59758/3      | Web Belt                                  | 2    |         |
| 75   | 59758/1      | Web Rod                                   | 25   |         |
| 76   | 59758/2      | Rod Cover                                 | 26   |         |
| 77   | 59758/4      | Joining Rod                               | 1    |         |
| 78   | 51301/3      | 'F'Type Joiner (2 hole)                   | 4    |         |
| 79   | DIN661 5x25  | Ø5x25 Rivet                               | 8    |         |
| 80   | DIN661 5x22  | Ø5x22 Rivet                               | 92   |         |
| 81   | 46849/2      | Clamp Plate                               | 46   |         |
|      | <b>59759</b> | <b>Intermediate Web Assy Consists Of:</b> |      |         |
| 82   | 59759/3      | Web Belt                                  | 2    |         |
| 83   | 59758/1      | Web Rod                                   | 45   |         |
| 84   | 59758/2      | Rod Cover                                 | 46   |         |
| 85   | 59758/4      | Joining Rod                               | 1    |         |
| 86   | 51301/3      | 'F'Type Joiner (2 hole)                   | 4    |         |
| 87   | DIN661 5x25  | Ø5x25 Rivet                               | 8    |         |
| 88   | DIN661 5x22  | Ø5x22 Rivet                               | 172  |         |
| 89   | 46849/2      | Clamp Plate                               | 86   |         |
|      | <b>59760</b> | <b>Long Web Assy Consists Of:</b>         |      |         |
| 90   | 59760/3      | Web Belt                                  | 2    |         |
| 91   | 59758/1      | Web Rod                                   | 64   |         |
| 92   | 59758/2      | Rod Cover                                 | 65   |         |
| 93   | 59758/4      | Joining Rod                               | 1    |         |
| 94   | 51301/3      | 'F'Type Joiner (2 hole)                   | 4    |         |
| 95   | DIN661 5x25  | Ø5x25 Rivet                               | 8    |         |
| 96   | DIN661 5x22  | Ø5x22 Rivet                               | 248  |         |
| 97   | 46849/2      | Clamp Plate                               | 124  |         |

Machines from Serial No T2-291

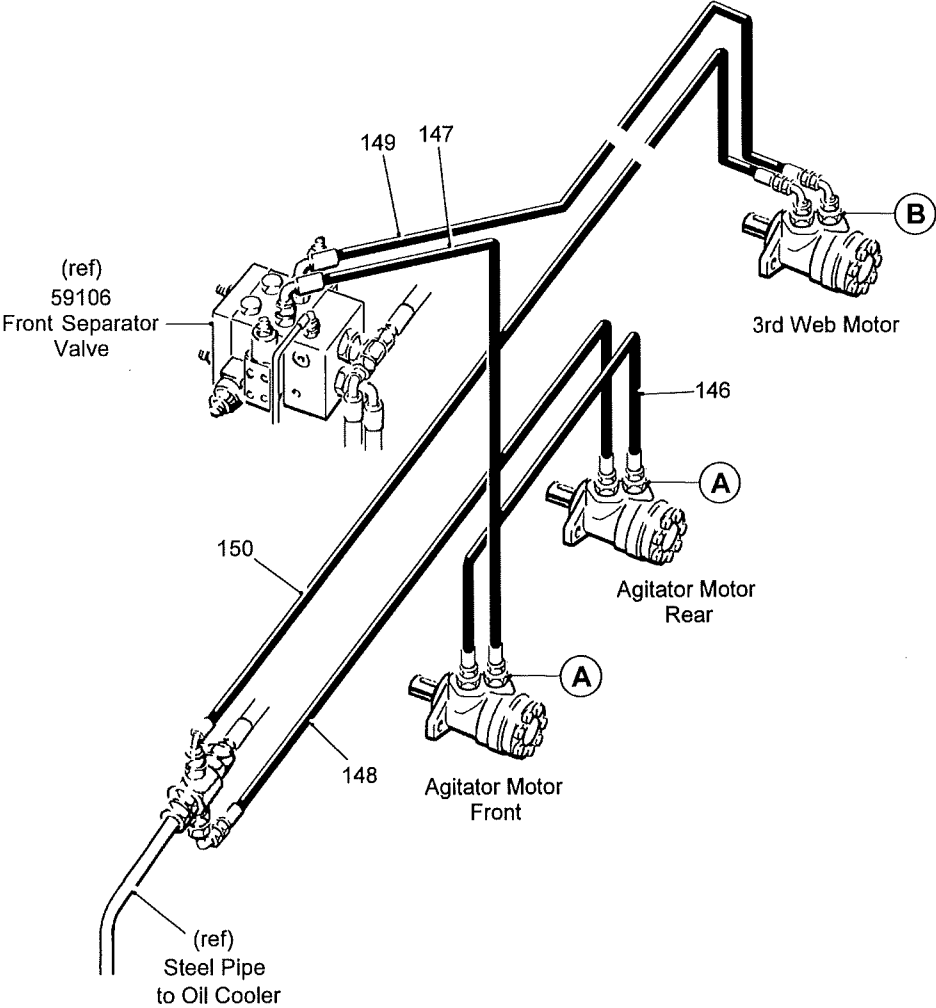
## 3rd Web Unit

Assy No 70133

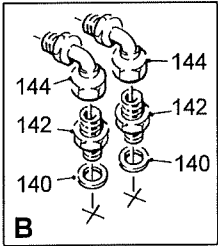
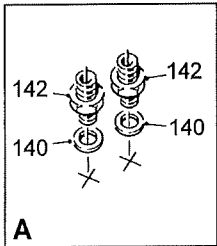


Machines from Serial No T2-291

3rd Web Unit  
Assy No 70133



T2-SP399



**T2XS SPARE PARTS****12.24b**

Machines from Serial No T2-291

**3rd Web Unit****Assy No 70133**

| Item | Part No.      | Description                       | Qty. | Remarks           |
|------|---------------|-----------------------------------|------|-------------------|
| 1    | 0000301600    | Ø66 Roller Assembly               | 4    | (see list at end) |
| 2    |               |                                   |      |                   |
| 3    | 11833         | 21T 3/4"Pitch Sprocket (Ø35 bore) | 1    |                   |
| 4    |               |                                   |      |                   |
| 5    | 12506         | Ø90 Roller Assembly               | 2    | (see list at end) |
| 6    |               |                                   |      |                   |
| 7    | 19356         | Ø90 Roller Assembly               | 4    | (see list at end) |
| 8    |               |                                   |      |                   |
| 9    | 32037/1       | Proximity Sensor                  | 2    |                   |
| 10   | 32037/2       | 90° Sensor Cable (5m)             | 2    |                   |
| 11   |               |                                   |      |                   |
| 12   | 32719         | Ø90 Roller Assembly               | 2    | (see list at end) |
| 13   |               |                                   |      |                   |
| 14   | 44175         | Eccentric Roller Assembly         | 6    | (see list at end) |
| 15   |               |                                   |      |                   |
| 16   | 46564         | Ø90 Internal Circlip              | 2    |                   |
| 17   | 46855         | Hydraulic Motor                   | 1    |                   |
| 18   |               |                                   |      |                   |
| 19   |               |                                   |      |                   |
| 20   | 59108         | Hydraulic Motor                   | 2    |                   |
| 21   | 59224         | Agitator Shaft Front              | 1    |                   |
| 22   | 59225         | Agitator Motor Mounting           | 2    |                   |
| 23   | 59277         | Sensor Disc                       | 2    |                   |
| 24   | 59224         | Agitator Shaft Rear               | 1    |                   |
| 25   |               |                                   |      |                   |
| 26   |               |                                   |      |                   |
| 27   | 62273         | Drive Shaft                       | 1    |                   |
| 28   | 62289         | Tie Bar                           | 1    |                   |
| 29   | 62290         | Tie Bar Plate                     | 2    |                   |
| 30   |               |                                   |      |                   |
| 31   | 64703         | Chain Guard                       | 1    |                   |
| 32   | 64849         | Clamp Plate                       | 4    |                   |
| 33   | 64875         | Mounting Bracket                  | 2    |                   |
| 34   |               |                                   |      |                   |
| 35   |               |                                   |      |                   |
| 36   | 70090         | Pivot Pin                         | 2    |                   |
| 37   | 70132         | 3rd Web Frame                     | 1    |                   |
| 38   | 70134/45      | 45mm Pitch Web                    | 1    | (see list at end) |
| 39   | 70135         | Support Strap Front               | 2    |                   |
| 40   | 70136         | Support Strap Rear                | 2    |                   |
| 41   | 70137         | Front Stainless Panel LH          | 1    |                   |
| 42   | 70138         | Front Stainless Panel RH          | 1    |                   |
| 43   | 70139         | Rear Stainless Panel LH           | 1    |                   |
| 44   | 70140         | Rear Stainless Panel RH           | 1    |                   |
| 45   |               |                                   |      |                   |
| 46   |               |                                   |      |                   |
| 47   | 6210RS        | Bearing                           | 4    |                   |
| 48   |               |                                   |      |                   |
| 49   | LFTC35A       | Bearing                           | 2    |                   |
| 50   |               |                                   |      |                   |
| 51   | PS488M        | Locking Collar                    | 4    |                   |
| 52   |               |                                   |      |                   |
| 53   | RPC620.303070 | Cap                               | 2    |                   |
| 54   | RPC700.300148 | Ø75 Roller c/w Bearings           | 2    |                   |
| 55   | RPF200.050200 | Ø50 External Circlip              | 2    |                   |

## T2XS SPARE PARTS

### 3rd Web Unit

| Item | Part No.          | Description                         | Qty. | Remarks |
|------|-------------------|-------------------------------------|------|---------|
| 56   | RPGM070.00446     | Felt Seal                           | 2    |         |
| 57   | RPGM089.00565     | Roller Shield                       | 2    |         |
| 58   | RPM180.303071     | Pivot Bush                          | 2    |         |
| 59   | PS871/50          | 3/4"Pitch Drive Chain               | 1    |         |
| 60   |                   |                                     |      |         |
| 61   |                   |                                     |      |         |
| 62   | SFT35             | Bearing                             | 2    |         |
| 63   |                   |                                     |      |         |
| 64   | SS025017/010      | Steel Spacer                        | 2    |         |
| 65   | SS038026/008      | Steel Spacer                        | 1    |         |
| 66   | SS050026/002      | Steel Spacer                        | 4    |         |
| 67   | SS045013/006      | Steel Spacer                        | 2    |         |
| 68   | SS035008/030      | Steel Spacer                        | 1    |         |
| 69   |                   |                                     |      |         |
| 70   | TBMW107           | 21T 3/4"Pitch Sprocket (Ø25 bore)   | 1    |         |
| 71   |                   |                                     |      |         |
| 72   | 22012012/90       | M12x90 Bolt                         | 2    |         |
| 73   | 2205212           | M12 Spring Washer                   | 2    |         |
| 74   |                   |                                     |      |         |
| 75   |                   |                                     |      |         |
| 76   |                   |                                     |      |         |
| 77   |                   |                                     |      |         |
| 78   | 62284             | Spacer Tube (558mm)                 | 2    |         |
| 79   | 62952             | Spacer Tube (122mm)                 | 1    |         |
| 80   |                   |                                     |      |         |
| 81   | RPC700.301267     | Drive Roller                        | 4    |         |
| 82   | RPF200.050300     | Ø50 External Circlip                | 2    |         |
| 83   | RPGM006.00482     | Drive Roller Hub                    | 4    |         |
| 84   |                   |                                     |      |         |
|      | <b>0000301600</b> | <b>Roller Assembly Consists Of:</b> |      |         |
| 100  | 0000301601        | Ø66 Roller                          | 1    |         |
| 101  | 0000301602        | Spindle                             | 1    |         |
| 102  | 6204RS            | Bearing                             | 1    |         |
| 103  | 12298             | Circlip                             | 1    |         |
|      | <b>12506</b>      | <b>Roller Assembly Consists Of:</b> |      |         |
| 104  | 0000300504        | Felt Seal                           | 1    |         |
| 105  | 11265             | Spindle                             | 1    |         |
| 106  | 6005RS            | Bearing                             | 2    |         |
| 107  | PH407             | Seal                                | 1    |         |
| 108  | PH408             | Seal                                | 1    |         |
| 109  | PH51AR            | Flanged Roller                      | 1    |         |
| 110  | PS843             | Circlip                             | 2    |         |
|      | <b>19356</b>      | <b>Roller Assembly Consists Of:</b> |      |         |
| 111  | 0000300504        | Felt Seal                           | 1    |         |
| 112  | 11265             | Spindle                             | 1    |         |
| 113  | 6005RS            | Bearing                             | 2    |         |
| 114  | PH407             | Seal                                | 1    |         |
| 115  | PH408             | Seal                                | 1    |         |
| 116  | PH77AR            | Plain Roller                        | 1    |         |
| 117  | PS843             | Circlip                             | 2    |         |

**T2XS SPARE PARTS****12.24d**

Machines from Serial No T2-291

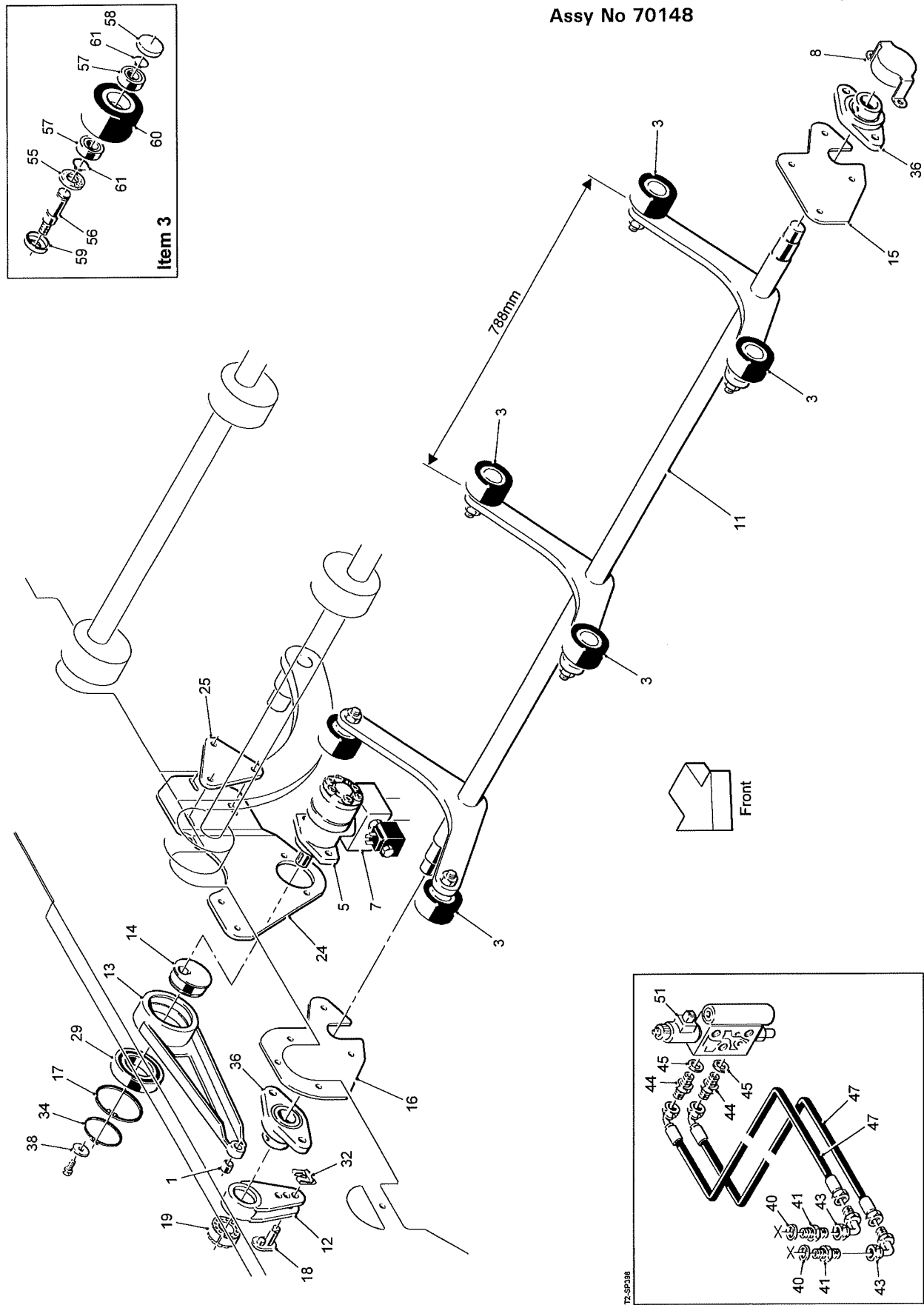
**3rd Web Unit****Assy No 70133**

| Item | Part No.        | Description                                   | Qty. | Remarks |
|------|-----------------|-----------------------------------------------|------|---------|
|      | <b>32719</b>    | <b>Roller Assembly Consists Of:</b>           |      |         |
| 118  | 0000300504      | Felt seal                                     | 2    |         |
| 119  | 6005RS          | Bearing                                       | 2    |         |
| 120  | PH408           | Seal                                          | 2    |         |
| 121  | PH77AR          | Plain Roller                                  | 1    |         |
|      | <b>44175</b>    | <b>Eccentric Roller Assembly Consists Of:</b> |      |         |
| 122  | 44164           | Ø115 Roller                                   | 1    |         |
| 123  | 44165           | Eccentric Hub                                 | 1    |         |
| 124  | 44167           | Washer                                        | 2    |         |
| 125  | 44176           | Ø60 External Circlip                          | 1    |         |
| 126  |                 |                                               |      |         |
| 127  | 6012RS          | Bearing                                       | 2    |         |
| 128  |                 |                                               |      |         |
| 129  | 22018008/010    | M8 Grub Screw                                 | 1    |         |
|      | <b>70134/45</b> | <b>45mm Pitch Web Assembly Consists Of:</b>   |      |         |
| 130  | 59237MF/1       | 45mm Pitch Male Joiners & Rod                 | 1    |         |
| 131  | 59237MF/2       | 45mm Pitch Female Joiners & Rod               | 1    |         |
| 132  | 59202MF/3       | Joining Rod                                   | 1    |         |
| 133  | 59740/1         | Web Rod                                       | -    |         |
| 134  | 12238/6         | Clamp Plate                                   | -    |         |
| 135  | 57058/45/4HD    | 45mm Pitch Tapped Clamp Plate                 | 6    |         |
| 136  | 57058/4         | Ø5.5x23 Rivet                                 | -    |         |
| 137  | 220166/025      | M6x25 CSK Setscrew                            | 24   |         |
| 138  |                 |                                               |      |         |
| 139  |                 |                                               |      |         |
|      |                 | <b>Hydraulic Components Consists Of:</b>      |      |         |
| 140  | 11124           | 1/2"BSP Dowty Seal                            | 6    |         |
| 141  |                 |                                               |      |         |
| 142  | 12315           | 1/2"BSP M M Adaptor                           | 6    |         |
| 143  |                 |                                               |      |         |
| 144  | 26086           | 1/2"BSP MF Swept 90°Adaptor                   | 2    |         |
| 145  |                 |                                               |      |         |
| 146  | 52528           | 1/2"Hose Assembly (1100mm)                    | 1    |         |
| 147  | 60433           | 1/2"Hose Assembly (1650mm)                    | 1    |         |
| 148  | 60476           | 1/2"Hose Assembly (2800mm)                    | 1    |         |
| 149  | 60847           | 1/2"Hose Assembly (2950mm)                    | 1    |         |
| 150  | 60878           | 1/2"Hose Assembly (3550mm)                    | 1    |         |



Machines from Serial No T2-291

Rocker Kit (for sieving web)  
Assy No 70148



Machines from Serial No T2-291

Rocker Kit (for sieving web)

Assy No 70148

| Item | Part No.      | Description                             | Qty. | Remarks           |
|------|---------------|-----------------------------------------|------|-------------------|
| 1    | 16364         | Oilite Bush                             | 1    | (see list at end) |
| 2    |               |                                         |      |                   |
| 3    | 19356         | Roller Assembly                         | 6    |                   |
| 4    |               |                                         |      |                   |
| 5    | 46855         | Hydraulic Motor                         | 1    |                   |
| 6    |               |                                         |      |                   |
| 7    | 59215         | Motor Valve                             | 1    |                   |
| 8    | 59298         | Bearing Shield                          | 1    |                   |
| 9    |               |                                         |      |                   |
| 10   |               |                                         |      |                   |
| 11   | 62682         | Rocker Shaft                            | 1    |                   |
| 12   | 62684         | Drive Crank                             | 1    |                   |
| 13   | 62687         | Drive Arm                               | 1    |                   |
| 14   | 62688         | Eccentric Drive Boss                    | 1    |                   |
| 15   | 62690         | Mounting Plate LH                       | 1    |                   |
| 16   | 62691         | Mounting Plate RH                       | 1    |                   |
| 17   | 62698         | Ø115 Internal Circlip                   | 1    |                   |
| 18   | 62833         | Pivot Pin                               | 1    |                   |
| 19   | 62842         | Locking Bush                            | 1    |                   |
| 20   |               |                                         |      |                   |
| 21   |               |                                         |      |                   |
| 22   |               |                                         |      |                   |
| 23   |               |                                         |      |                   |
| 24   | 70146         | Motor Mounting Plate                    | 1    |                   |
| 25   | 70147         | Clamp Plate                             | 1    |                   |
| 26   |               |                                         |      |                   |
| 27   |               |                                         |      |                   |
| 28   |               |                                         |      |                   |
| 29   | 60152RS       | Bearing                                 | 1    |                   |
| 30   |               |                                         |      |                   |
| 31   |               |                                         |      |                   |
| 32   | DWS1076       | Ø16 Spring Clip                         | 1    |                   |
| 33   |               |                                         |      |                   |
| 34   | RPF200.075250 | Ø75 External Circlip                    | 1    |                   |
| 35   |               |                                         |      |                   |
| 36   | SFT35         | Bearing                                 | 2    |                   |
| 37   |               |                                         |      |                   |
| 38   | SS030009/003  | Steel Spacer                            | 1    |                   |
| 39   |               |                                         |      |                   |
|      |               | <b>Hydraulic Components Consist Of:</b> |      |                   |
| 40   | 11124         | 1/2"BSP Dowty Seal                      | 2    |                   |
| 41   | 12315         | 1/2"BSP M M Adaptor                     | 2    |                   |
| 42   |               |                                         |      |                   |
| 43   | 26086         | 1/2"BSP M F Swept 90°Adaptor            | 2    |                   |
| 44   | 27459         | M18x1/2"BSP M M Adaptor                 | 2    |                   |
| 45   | 27461         | M18 Dowty Seal                          | 2    |                   |
| 46   |               |                                         |      |                   |
| 47   | -             | 1/2"Hose Assembly (****mm)              | 1    |                   |
| 48   | -             | 1/2"Hose Assembly (****mm)              | 1    |                   |
| 49   |               |                                         |      |                   |
| 50   |               |                                         |      |                   |
| 51   | 57217         | S/A Proportional Valve Slice            | 1    | Was RPS360-1      |

T2XS SPARE PARTS

12.25b

Machines from Serial No T2-291

Rocker Kit (for sieving web)

Assy No 70148

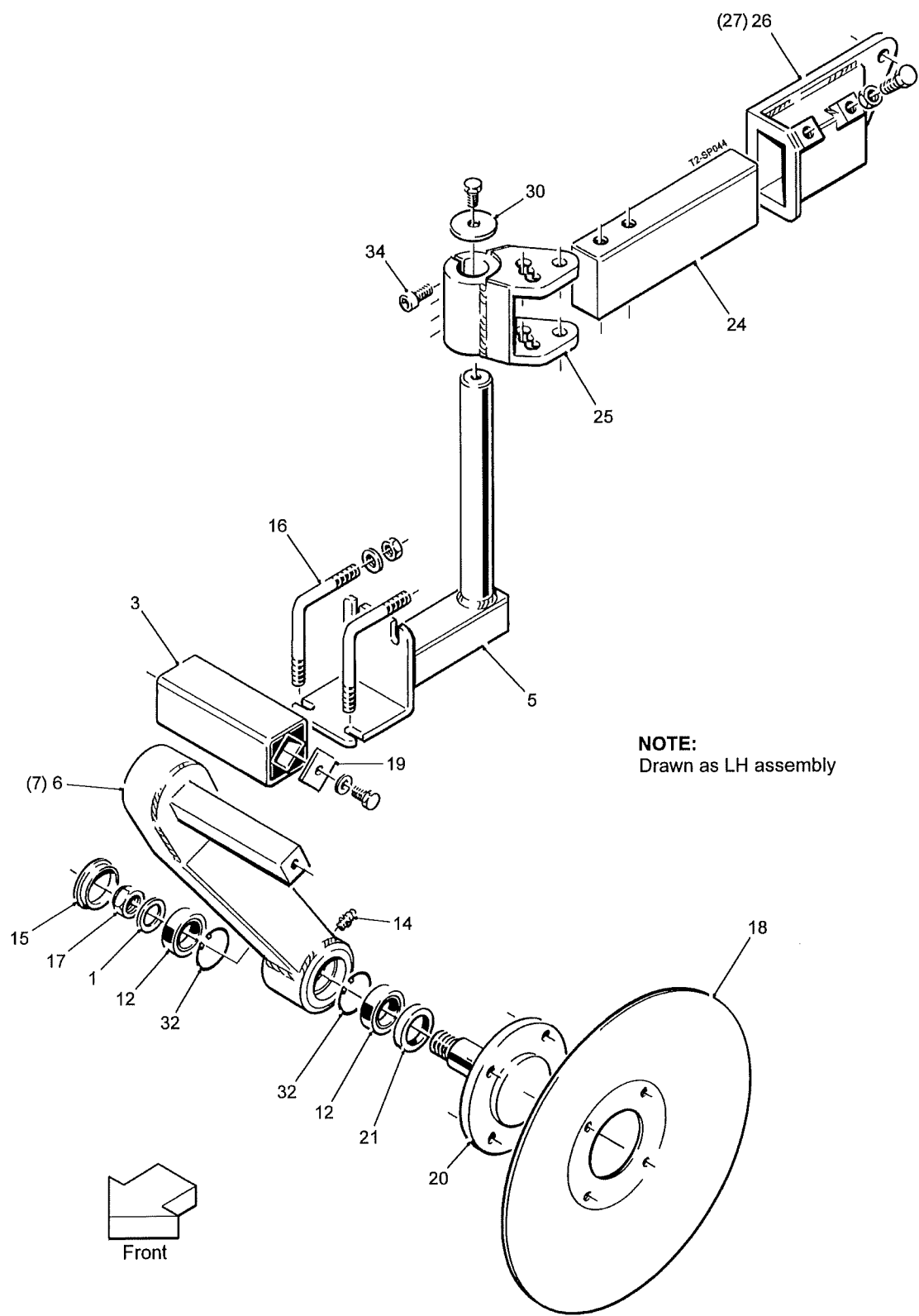
| Item | Part No.     | Description                         | Qty. | Remarks |
|------|--------------|-------------------------------------|------|---------|
|      | <b>19356</b> | <b>Roller Assembly Consists Of:</b> |      |         |
| 55   | 0000300504   | Felt Seal                           | 1    |         |
| 56   | 11265        | Spindle                             | 1    |         |
| 57   | 6005RS       | Bearing                             | 2    |         |
| 58   | PH407        | Seal                                | 1    |         |
| 59   | PH408        | Seal                                | 1    |         |
| 60   | PH77AR       | Plain Roller                        | 1    |         |
| 61   | PS843        | Circlip                             | 2    |         |



Machines from Serial No T2-291

Concave Disc Coulters

LH - Assy No 59616  
RH - Assy No 59617



**12.26a****T2XS SPARE PARTS**

Machines from Serial No T2-291

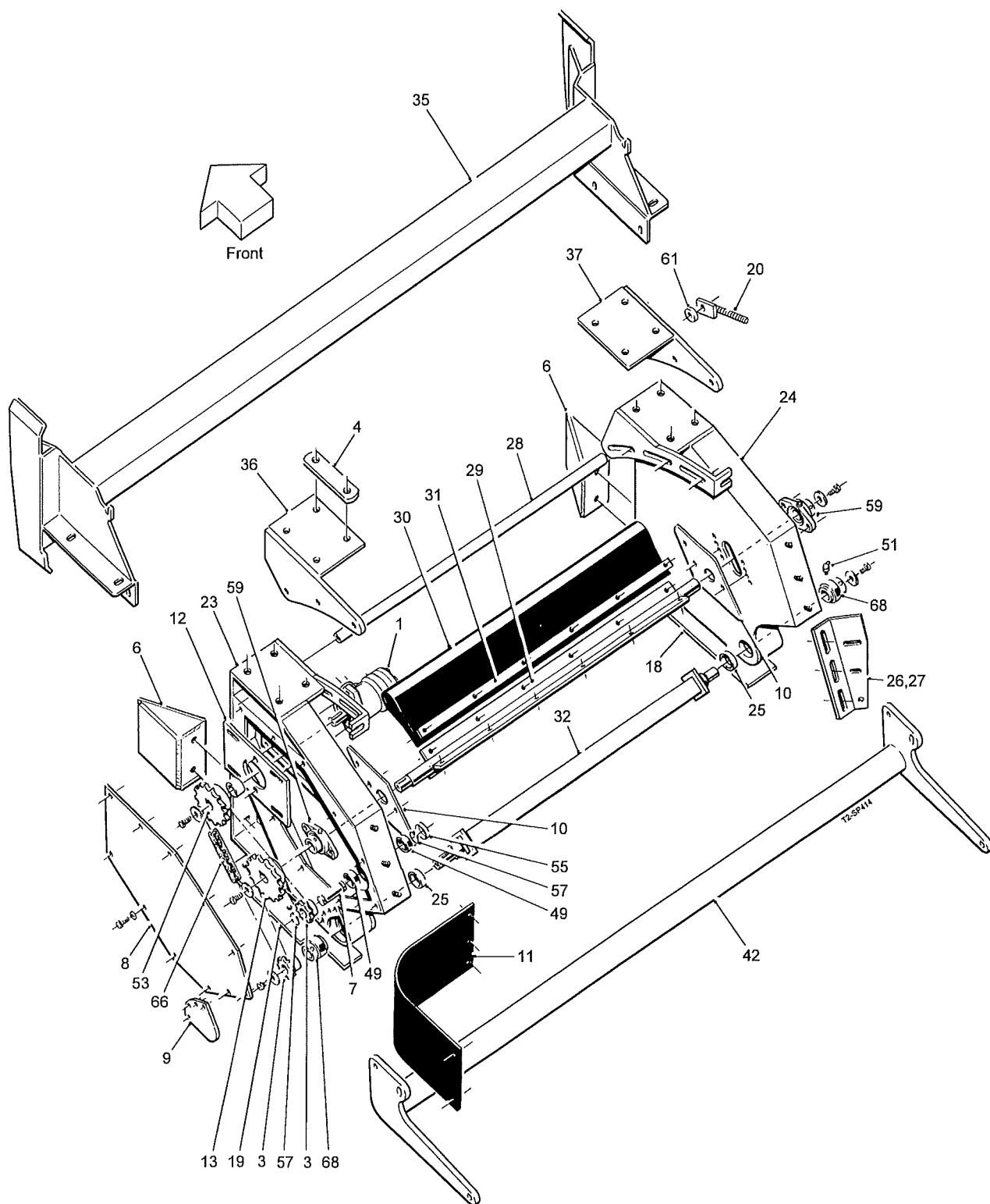
**Concave Disc Coulters**

| Item | Part No.        | Description                  | Qty. | Remarks         |
|------|-----------------|------------------------------|------|-----------------|
| 1    | 22046030C       | M30 Flat Washer              | 2    |                 |
| 2    |                 |                              |      |                 |
| 3    | 42054           | Rubber Torsion Bush          | 2    |                 |
| 4    |                 |                              |      |                 |
| 5    | 59612           | Disc Mounting Arm            | 2    |                 |
| 6    | 59613           | LH Disc Mounting Leg         | 1    | Assy 59616 only |
| 7    | 59614           | RH Disc Mounting Leg         | 1    | Assy 59617 only |
| 8    |                 |                              |      |                 |
| 9    |                 |                              |      |                 |
| 10   |                 |                              |      |                 |
| 11   |                 |                              |      |                 |
| 12   | 60072RS         | Bearing                      | 4    |                 |
| 13   |                 |                              |      |                 |
| 14   | RPC648.081250   | M8 Grease Nipple             | 2    |                 |
| 15   | RPC700.300441   | Plastic End Cap              | 2    |                 |
| 16   | RPF122.116115   | M16 'L' Bolt                 | 4    |                 |
| 17   | RPF180.230000   | M30 Special Locknut          | 2    |                 |
| 18   | RPGMRP089.01825 | Ø18"Concave Disc             | 2    |                 |
| 19   | RPM152.303434   | Retainer                     | 2    |                 |
| 20   | RPM180.300241   | Disc Spindle                 | 2    |                 |
| 21   | RPS200.406810   | Oil Seal                     | 2    |                 |
| 22   |                 |                              |      |                 |
| 23   |                 |                              |      |                 |
| 24   | RPS1061         | Mounting Arm                 | 2    |                 |
| 25   | RPS1062         | Support Arm                  | 2    |                 |
| 26   | RPS1063         | LH Mounting Sleeve           | 1    | Assy 59616 only |
| 27   | RPS1064         | RH Mounting Sleeve           | 1    | Assy 59617 only |
| 28   |                 |                              |      |                 |
| 29   |                 |                              |      |                 |
| 30   | SS060011/005    | Steel Spacer                 | 2    |                 |
| 31   |                 |                              |      |                 |
| 32   | W0168           | Ø62 Internal Circlip         | 4    |                 |
| 33   |                 |                              |      |                 |
| 34   | 22015010/035    | M10x35 Socket Head Cap Screw | 8    |                 |

Machines from Serial No T2-291

## Onion Paddle Assembly

Assy No 51952A



**12.27a****T2XS SPARE PARTS**

Machines from Serial No T2-291

**Onion Paddle Assembly****Assy No 51952A**

| Item | Part No. | Description               | Qty. | Remarks |
|------|----------|---------------------------|------|---------|
| 1    | 11608    | Hydraulic Motor           | 1    |         |
| 2    |          |                           |      |         |
| 3    | 27175    | 11T 5/8"Pitch Sprocket    | 2    |         |
| 4    | 27286    | Clamp Plate               | 4    |         |
| 5    |          |                           |      |         |
| 6    | 44429    | Nose Piece                | 2    |         |
| 7    | 44434    | Idler Shaft               | 1    |         |
| 8    | 44436    | Drive Guard               | 1    |         |
| 9    | 44437    | Shaft End Guard           | 1    |         |
| 10   | 44438    | Bearing Filler Plate      | 2    |         |
| 11   | 44439    | Side Infill Rubber        | 2    |         |
| 12   | 44442    | Motor Mounting Plate      | 1    |         |
| 13   | 44457    | 36T 5/8"Pitch Sprocket    | 1    |         |
| 14   |          |                           |      |         |
| 15   |          |                           |      |         |
| 16   |          |                           |      |         |
| 17   |          |                           |      |         |
| 18   | 46917    | Wear Strip                | 1    |         |
| 19   | 46917A   | Wear Strip                | 1    |         |
| 20   | 46918    | Adjuster                  | 2    |         |
| 21   |          |                           |      |         |
| 22   |          |                           |      |         |
| 23   | 51077    | LH Drive Case             | 1    |         |
| 24   | 51078    | RH Drive Case             | 1    |         |
| 25   | 51080    | Sealing Ring              | 2    |         |
| 26   | 51081    | LH Rubber Bracket         | 1    |         |
| 27   | 51082    | RH Rubber Bracket         | 1    |         |
| 28   | 51287    | Tie Bar                   | 1    |         |
| 29   | 51288    | Paddle Shaft              | 1    |         |
| 30   | 51289    | Paddle Rubber             | 3    |         |
| 31   | 51290    | Paddle Rubber Clamp Strip | 3    |         |
| 32   | 51291    | Square shaft              | 1    |         |
| 33   |          |                           |      |         |
| 34   |          |                           |      |         |
| 35   | 59561    | Bridge Beam               | 1    |         |
| 36   | 59605    | LH Pivot Mounting         | 1    |         |
| 37   | 59606    | RH Pivot Mounting         | 1    |         |
| 38   |          |                           |      |         |
| 39   |          |                           |      |         |
| 40   |          |                           |      |         |
| 41   |          |                           |      |         |
| 42   | 64658    | Digger Cross Brace        | 1    |         |
| 43   |          |                           |      |         |
| 44   |          |                           |      |         |
| 45   |          |                           |      |         |
| 46   |          |                           |      |         |
| 47   |          |                           |      |         |
| 48   |          |                           |      |         |
| 49   | 6005RS   | Bearing                   | 2    |         |
| 50   |          |                           |      |         |
| 51   | GS411    | 1/8"BSP Grease Nipple 45° | 1    |         |
| 52   |          |                           |      |         |
| 53   | KA15101  | 23T 5/8"Pitch Sprocket    | 1    |         |
| 54   |          |                           |      |         |
| 55   | PH407    | Seal                      | 1    |         |

Machines from Serial No T2-291

Onion Paddle AssemblyAssy No 51952A

| Item | Part No.     | Description           | Qty. | Remarks |
|------|--------------|-----------------------|------|---------|
| 56   | PS843        | Ø25 External Circlip  | 2    |         |
| 57   |              |                       |      |         |
| 58   |              |                       |      |         |
| 59   | SFT30A       | Bearing               | 2    |         |
| 60   | SS040017/010 | Steel Spacer          | 2    |         |
| 61   |              |                       |      |         |
| 62   |              |                       |      |         |
| 63   | W0644/118    | 5/8"Pitch Drive Chain | 1    |         |
| 64   |              |                       |      |         |
| 65   |              |                       |      |         |
| 66   | YAR206-2F    | Bearing               | 2    |         |
| 67   |              |                       |      |         |
| 68   |              |                       |      |         |

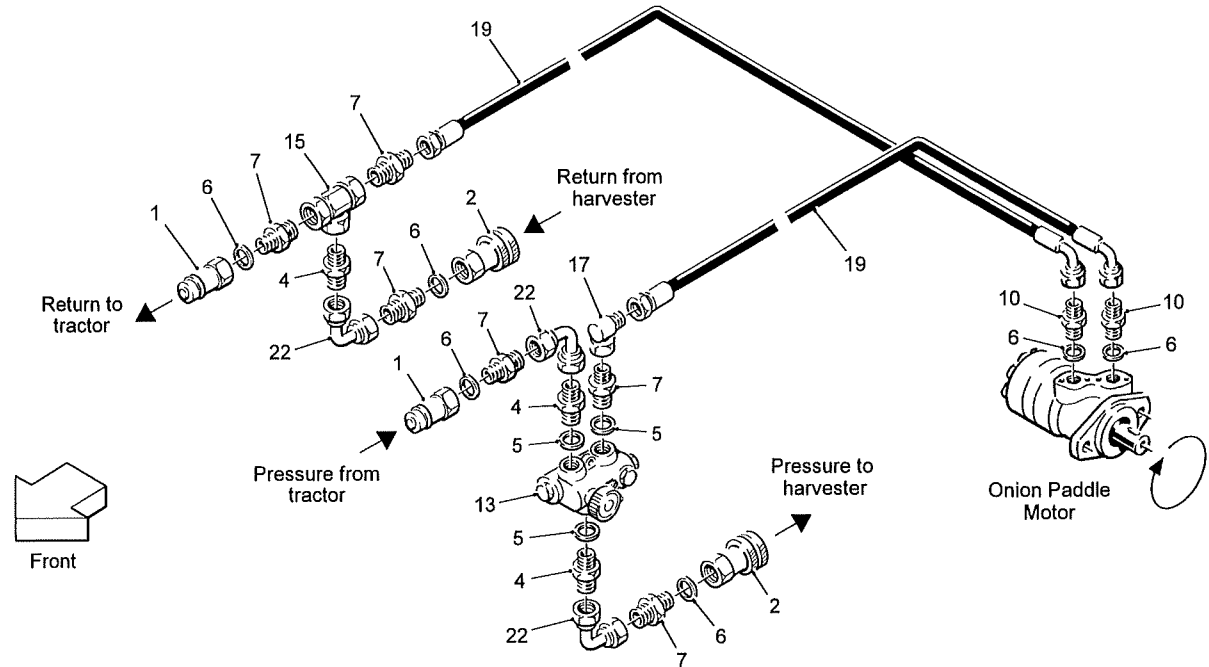


Machines from Serial No T2-291

## Onion Paddle Hydraulics

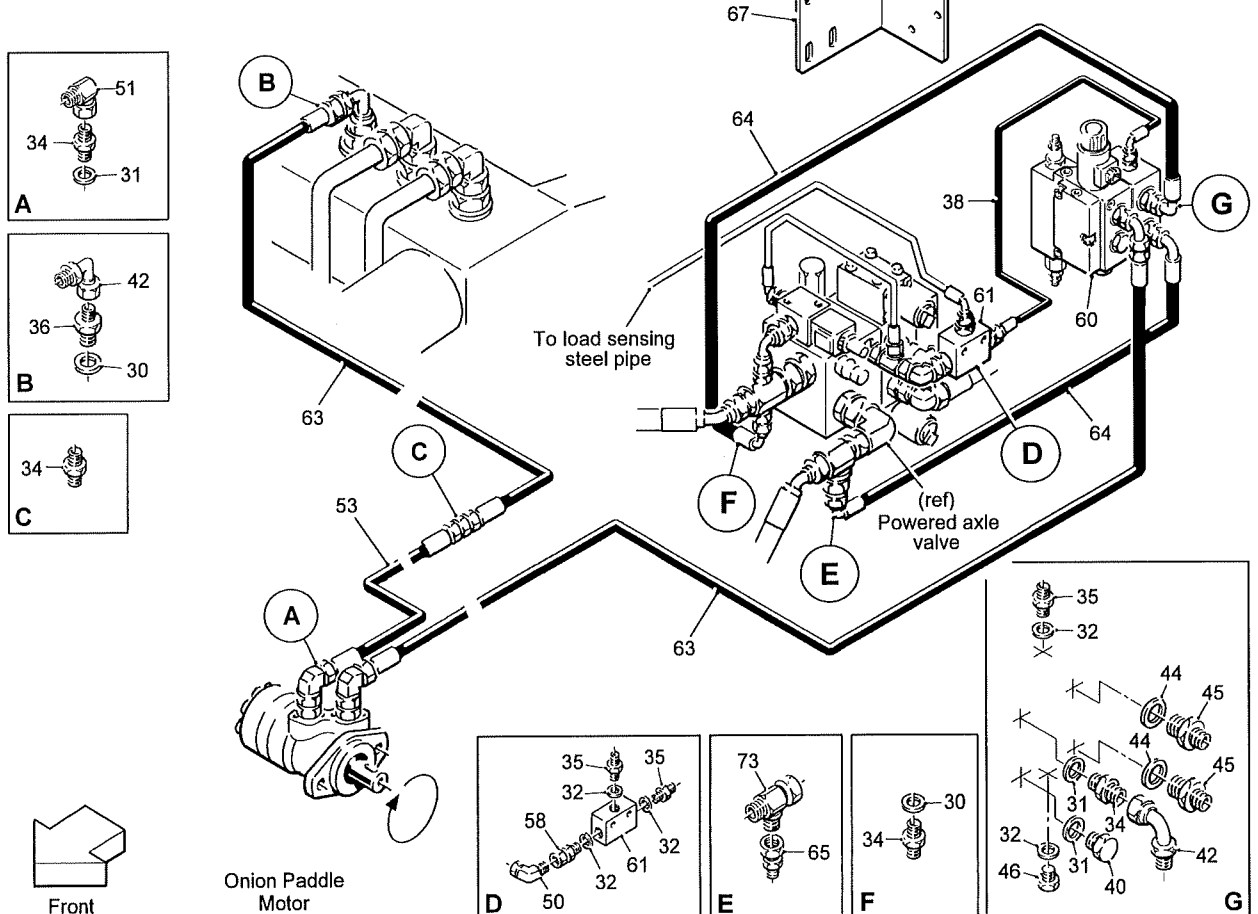
### Hydraulics (from tractor)

Assy No 64696A



### Hydraulics (from harvester)

Assy No 64696B



12.28a

T2XS SPARE PARTS

Machines from Serial No T2-291

Onion Paddle Hydraulics

| Item | Part No.      | Description                                     | Qty. | Remarks |
|------|---------------|-------------------------------------------------|------|---------|
|      | <b>64696A</b> | <b>Hydraulics (from tractor) Consists Of:</b>   |      |         |
| 1    | 10140         | 1/2"BSP Male Coupling                           | 2    |         |
| 2    | 10141         | 1/2"BSP Female Coupling                         | 2    |         |
| 3    |               |                                                 |      |         |
| 4    | 11115         | 3/4"BSP M M Adaptor                             | 3    |         |
| 5    | 11123         | 3/4"BSP Dowty Seal                              | 3    |         |
| 6    | 11124         | 1/2"BSP Dowty Seal                              | 6    |         |
| 7    | 11295         | 1/2"BSPx3/4"BSP M M Adaptor                     | 6    |         |
| 8    |               |                                                 |      |         |
| 9    |               |                                                 |      |         |
| 10   | 12315         | 1/2"BSP M M Adaptor                             | 2    |         |
| 11   |               |                                                 |      |         |
| 12   |               |                                                 |      |         |
| 13   | 27720         | Variable Flow Divider                           | 1    |         |
| 14   |               |                                                 |      |         |
| 15   | 31186         | 3/4"BSP Female Tee                              | 1    |         |
| 16   |               |                                                 |      |         |
| 17   | 32475         | 1/2"BSP M F Compact 90°Adaptor                  | 1    |         |
| 18   |               |                                                 |      |         |
| 19   | 52527         | 1/2"Hose Assembly (3950mm)                      | 2    |         |
| 20   |               |                                                 |      |         |
| 21   |               |                                                 |      |         |
| 22   | TBMW609       | 3/4"BSP Female Swept 90°Adaptor                 | 3    |         |
|      |               |                                                 |      |         |
|      | <b>64696B</b> | <b>Hydraulics (from harvester) Consists Of:</b> |      |         |
| 30   | 11122         | 1"BSP Dowty Seal                                | 1    |         |
| 31   | 11124         | 1/2"BSP Dowty Seal                              | 4    |         |
| 32   | 11337         | 1/4"BSP Dowty Seal                              | 5    |         |
| 33   |               |                                                 |      |         |
| 34   | 12315         | 1/2"BSP M M Adaptor                             | 5    |         |
| 35   | 12316         | 1/4"BSP M M Adaptor                             | 3    |         |
| 36   | 12521         | 1/2"BSPx1"BSP M M Adaptor                       | 1    |         |
| 37   |               |                                                 |      |         |
| 38   | 13187         | 1/4"Hose Assembly (700mm)                       | 1    |         |
| 39   |               |                                                 |      |         |
| 40   | 24383         | 1/2"BSP Blanking Plug                           | 1    |         |
| 41   |               |                                                 |      |         |
| 42   | 26086         | 1/2"BSP M F Swept 90°Adaptor                    | 2    |         |
| 43   |               |                                                 |      |         |
| 44   | 11123         | 3/4"BSP Dowty Seal                              | 2    |         |
| 45   | 11295         | 1/2"BSPx3/4"BSP M M Adaptor                     | 2    |         |
| 46   | 11876/8       | 1/4"BSP Blanking Plug                           | 1    |         |
| 47   |               |                                                 |      |         |
| 48   |               |                                                 |      |         |
| 49   |               |                                                 |      |         |
| 50   | 32474         | 1/4"BSP M F Compact 90°Adaptor                  | 1    |         |
| 51   | 32475         | 1/2"BSP M F Compact 90°Adaptor                  | 2    |         |
| 52   |               |                                                 |      |         |
| 53   | 43210         | 1/2"Hose Assembly (3100mm)                      | 1    |         |
| 54   |               |                                                 |      |         |

Machines from Serial No T2-291

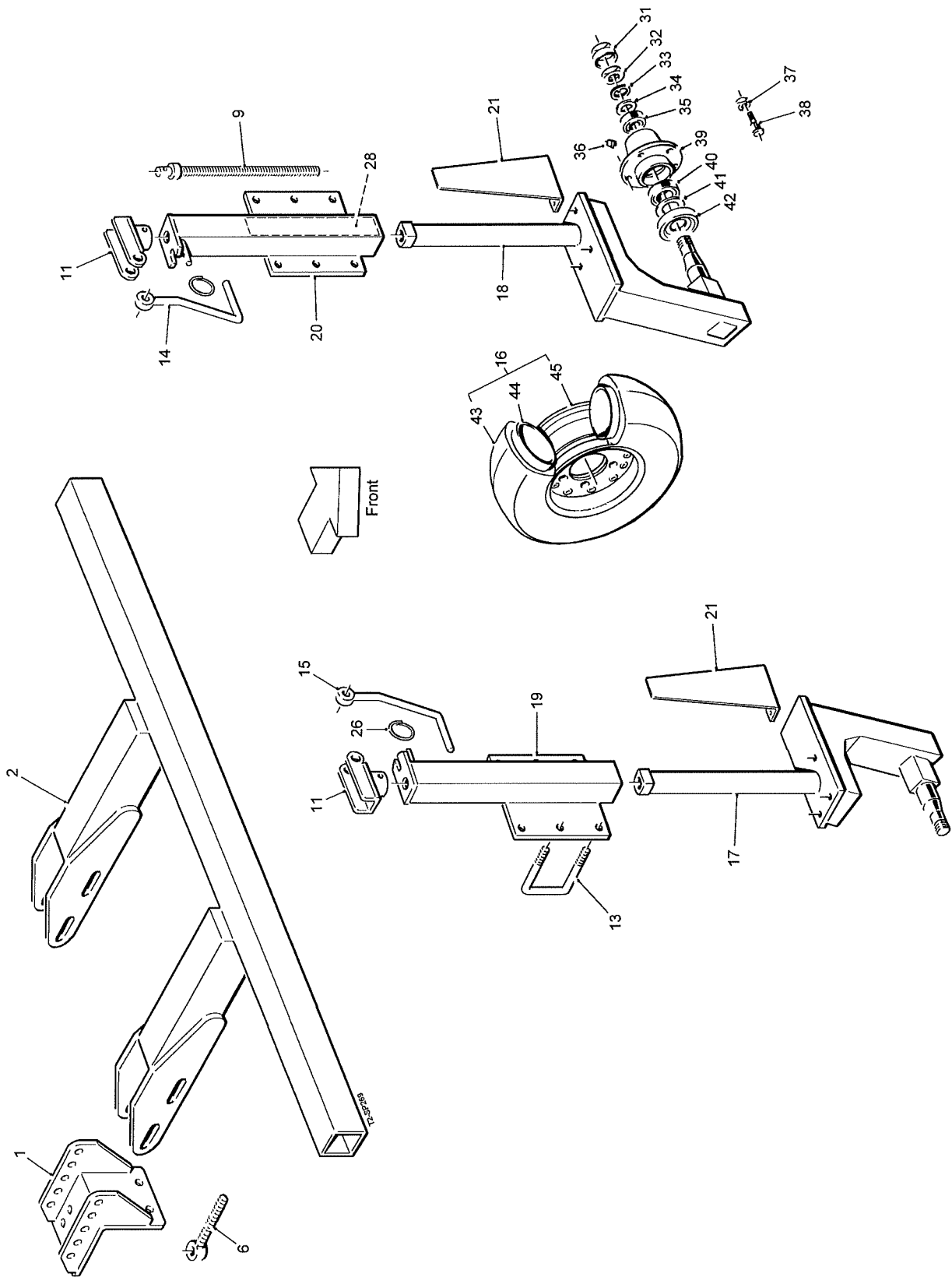
Onion Paddle Hydraulics

| Item | Part No.      | Description                      | Qty. | Remarks |
|------|---------------|----------------------------------|------|---------|
| 55   |               |                                  |      |         |
| 56   |               |                                  |      |         |
| 57   |               |                                  |      |         |
| 58   | 46724         | 1/4"BSPMx1/4"BSPF Swivel Adaptor | 1    |         |
| 59   |               |                                  |      |         |
| 60   | 59643         | Control Valve                    | 1    |         |
| 61   | 59644         | 1/4"BSP Shuttle Valve            | 1    |         |
| 62   |               |                                  |      |         |
| 63   | 60395         | 1/2"Hose Assembly (5200mm)       | 2    |         |
| 64   | 60438         | 1/2"Hose Assembly (600mm)        | 2    |         |
| 65   | 60544         | 1/2"BSP Mx1"BSP F Swivel Adaptor | 1    |         |
| 66   |               |                                  |      |         |
| 67   | 70329         | Adaptor Plate                    | 1    |         |
| 68   |               |                                  |      |         |
| 69   |               |                                  |      |         |
| 70   |               |                                  |      |         |
| 71   |               |                                  |      |         |
| 72   |               |                                  |      |         |
| 73   | RPH724.111616 | 1"BSP F M M Tee                  | 1    |         |



Machines from Serial No T2-291

Onion Paddle Depth Wheels  
Assy No 62948



**12.29a**

## T2XS SPARE PARTS

Machines from Serial No T2-291

## Onion Paddle Depth Wheels

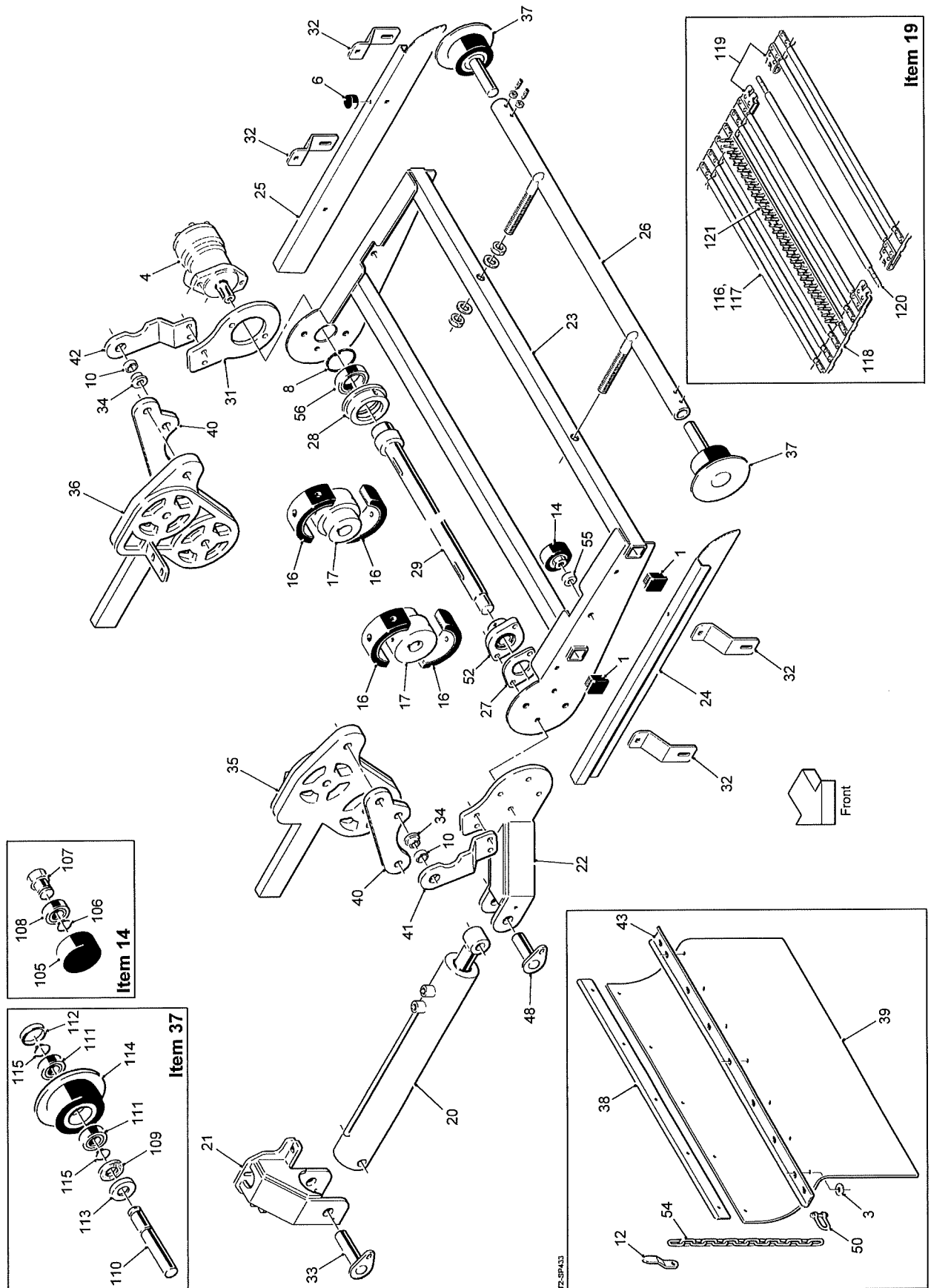
**Assy No 62948**

[illegible]

Machines from Serial No T2-291

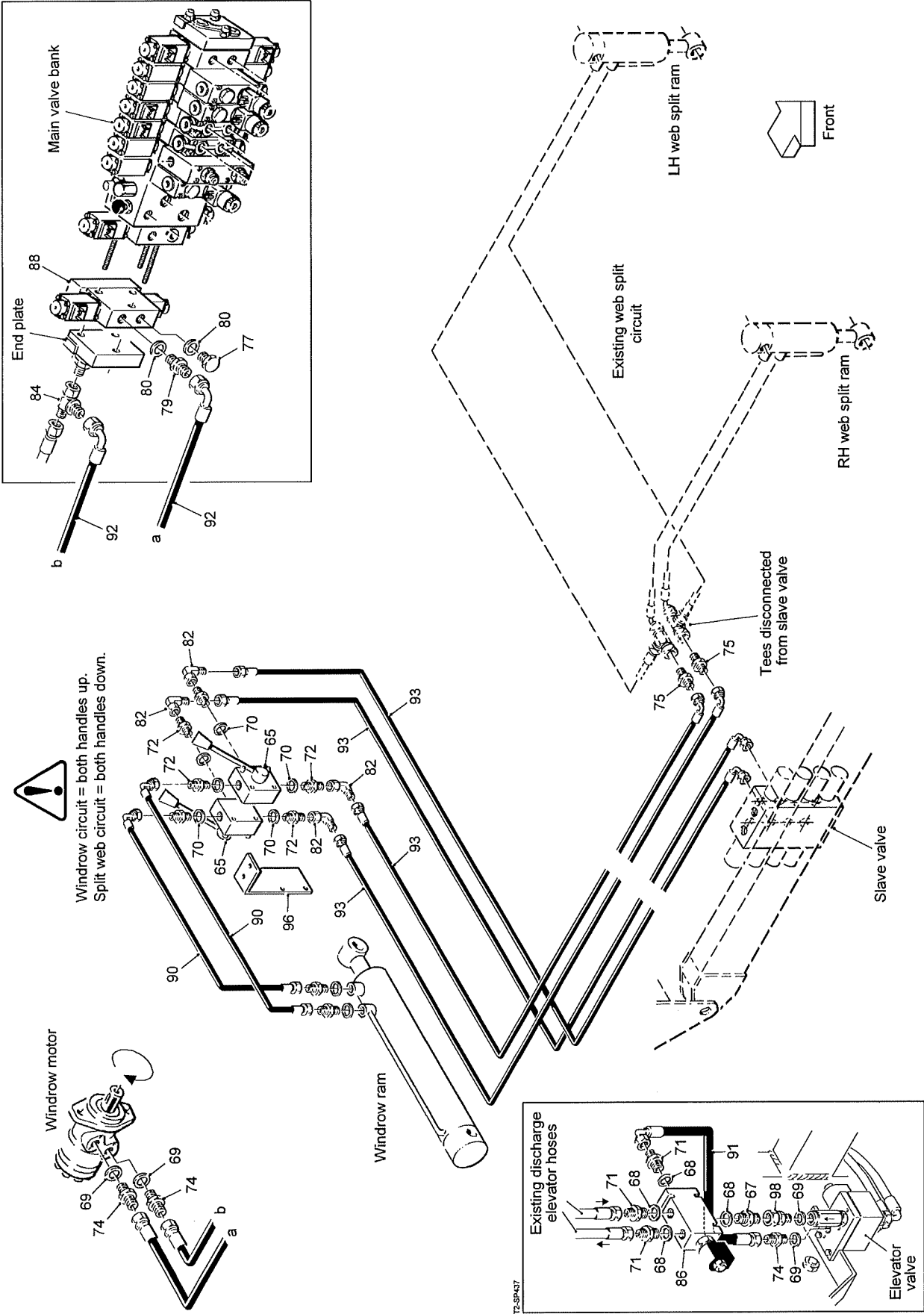
## Hydraulically Driven Windrow Kit

Assy No 64121



Machines from Serial No T2-291

Hydraulically Driven Windrow Kit  
Assy No 64121



T2XS SPARE PARTS

12.30b

Machines from Serial No T2-291

Hydraulically Driven Windrow Kit

Assy No 64121

| Item | Part No.       | Description             | Qty. | Remarks           |
|------|----------------|-------------------------|------|-------------------|
| 1    | 27159          | Plastic Insert (40x40)  | 4    |                   |
| 2    |                |                         |      |                   |
| 3    | 37108          | Ø30 Washer              | 7    |                   |
| 4    | 37898          | Hydraulic Motor         | 1    |                   |
| 5    |                |                         |      |                   |
| 6    | 43288          | Bump Stop               | 2    |                   |
| 7    |                |                         |      |                   |
| 8    | 46564          | Ø90 Internal Circlip    | 1    |                   |
| 9    |                |                         |      |                   |
| 10   | 54114          | Bush                    | 2    |                   |
| 11   |                |                         |      |                   |
| 12   | 57219          | Chain Latch             | 2    |                   |
| 13   |                |                         |      |                   |
| 14   | 59222          | Roller Assembly         | 2    | (see list at end) |
| 15   |                |                         |      |                   |
| 16   | 61035          | Drive Shoe Half         | 4    |                   |
| 17   | 61036          | Drive Shoe Hub          | 2    |                   |
| 18   |                |                         |      |                   |
| 19   | 64101/40       | 40mm Pitch Web Assembly | 1    | (see list at end) |
| 20   | 64103          | Hydraulic Ram           | 1    |                   |
| 21   | 64104          | Ram Mount               | 1    |                   |
| 22   | 64105          | Ram Mount               | 1    |                   |
| 23   | 64106          | Windrow Frame           | 1    |                   |
| 24   | 64107          | Panel Front             | 1    |                   |
| 25   | 64108          | Panel Rear              | 1    |                   |
| 26   | 64109          | Roller Mounting         | 1    |                   |
| 27   | 64110          | Bearing Spacer          | 1    |                   |
| 28   | 64111          | Bearing Housing         | 1    |                   |
| 29   | 64112          | Drive Shaft             | 1    |                   |
| 30   |                |                         |      |                   |
| 31   | 64114          | Motor Mount             | 1    |                   |
| 32   | 64115          | Panel Mounting Bracket  | 4    |                   |
| 33   | 64116          | Ram Pin (long)          | 1    |                   |
| 34   | 64117          | Pivot Boss              | 2    |                   |
| 35   | 64118          | Roller Mounting (front) | 1    |                   |
| 36   | 64119          | Roller Mounting (rear)  | 1    |                   |
| 37   | 64132          | Roller Assembly         | 2    | (see list at end) |
| 38   | 64133          | Clamp Strip             | 1    |                   |
| 39   | 64134          | Rubber Flap             | 1    |                   |
| 40   | 64144          | Mounting Plate          | 1    |                   |
| 41   | 64145          | Pivot Bracket (front)   | 1    |                   |
| 42   | 64146          | Pivot Bracket (rear)    | 1    |                   |
| 43   | 64159          | Flap Baton              | 1    |                   |
| 44   |                |                         |      |                   |
| 45   |                |                         |      |                   |
| 46   |                |                         |      |                   |
| 47   |                |                         |      |                   |
| 48   | 65011          | Ram Pin (short)         | 1    |                   |
| 49   |                |                         |      |                   |
| 50   | H171           | Shackle                 | 2    |                   |
| 51   |                |                         |      |                   |
| 52   | LFTC30         | Bearing                 | 1    |                   |
| 53   |                |                         |      |                   |
| 54   | S-W6210013/008 | Chain                   | 2    |                   |
| 55   | SS025013/015   | Steel Spacer            | 2    |                   |

12.30c

T2XS SPARE PARTS

Machines from Serial No T2-291

Hydraulically Driven Windrow Kit

Assy No 64121

| Item | Part No.     | Description                             | Qty. | Remarks |
|------|--------------|-----------------------------------------|------|---------|
| 56   | 62102RS      | Bearing                                 |      |         |
| 57   |              |                                         |      |         |
| 58   |              |                                         |      |         |
|      |              | <b>Hydraulic Components Consist Of:</b> |      |         |
| 65   | 10275        | Diverter Valve                          | 2    |         |
| 66   |              |                                         |      |         |
| 67   | 11115        | 3/4"BSP M M Adaptor                     | 1    |         |
| 68   | 11123        | 3/4"BSP Dowty Seal                      | 4    |         |
| 69   | 11124        | 1/2"BSP Dowty Seal                      | 4    |         |
| 70   | 11125        | 3/8"BSP Dowty Seal                      | 8    |         |
| 71   | 11295        | 1/2"BSP x 3/4"BSP M M Adaptor           | 3    |         |
| 72   | 11336        | 1/4"BSP x 3/8"BSP M M Adaptor           | 8    |         |
| 73   |              |                                         |      |         |
| 74   | 12315        | 1/2"BSP M M Adaptor                     | 3    |         |
| 75   | 12316        | 1/4"BSP M M Adaptor                     | 2    |         |
| 76   |              |                                         |      |         |
| 77   | 16454        | M18 Blanking Plug                       | 1    |         |
| 78   |              |                                         |      |         |
| 79   | 27459        | M18 x 1/2"BSP M M Adaptor               | 1    |         |
| 80   | 27461        | M18 Dowty Seal                          | 2    |         |
| 81   |              |                                         |      |         |
| 82   | 32474        | 1/4"BSP M F Compact 90°Adaptor          | 4    |         |
| 83   |              |                                         |      |         |
| 84   | 37367        | 1/2"BSP FMM Tee                         | 1    |         |
| 85   |              |                                         |      |         |
| 86   | 51073        | Elevator Reverse Valve                  | 1    |         |
| 87   |              |                                         |      |         |
| 88   | 57217        | Motor Valve Slice                       | 1    |         |
| 89   |              |                                         |      |         |
| 90   | 60201        | 1/4"Hose Assembly (1100mm)              | 2    |         |
| 91   | 60490        | 1/2"Hose Assembly (500mm)               | 1    |         |
| 92   | 71124        | 1/2"Hose Assembly (9100mm)              | 2    |         |
| 93   | 71125        | 1/4"Hose Assembly (8900mm)              | 4    |         |
| 94   |              |                                         |      |         |
| 95   |              |                                         |      |         |
| 96   | 64184A       | Valve Bracket                           | 1    |         |
| 97   |              |                                         |      |         |
| 98   | TBMW659      | 1/2"BSP Mx3/4"BSPF Swivel Adaptor       | 1    |         |
|      |              |                                         |      |         |
|      | <b>59222</b> | <b>Roller Assembly Consists Of:</b>     |      |         |
| 105  | 0000301601   | Ø66 Rubber Roller                       | 1    |         |
| 106  | 12298        | Ø20 External Circlip                    | 1    |         |
| 107  | 59223        | Roller Spindle                          | 1    |         |
| 108  | 62042RS      | Bearing                                 | 1    |         |
|      |              |                                         |      |         |
|      | <b>64132</b> | <b>Roller Assembly Consists Of:</b>     |      |         |
| 109  | 0000300504   | Felt Seal                               | 1    |         |
| 110  | 64131        | Roller Spindle                          | 1    |         |
| 111  | 6005RS       | Bearing                                 | 2    |         |
| 112  | PH407        | Seal                                    | 1    |         |

|                         |               |
|-------------------------|---------------|
| <b>T2XS SPARE PARTS</b> | <b>12.30d</b> |
|-------------------------|---------------|

|                         |               |
|-------------------------|---------------|
| <b>T2XS SPARE PARTS</b> | <b>12.30d</b> |
|-------------------------|---------------|

Machines from Serial No T2-291

## Hydraulically Driven Windrow Kit

## Hydraulically Driven Windrow Kit

| Item | Part No.        | Description                    | Qty. | Remarks |
|------|-----------------|--------------------------------|------|---------|
| 113  | PH408           | Seal                           | 1    |         |
| 114  | PH51AR          | Ø90 Flanged Roller             | 1    |         |
| 115  | PS843           | Circlip                        | 2    |         |
|      | <b>64101/40</b> | <b>40mm Pitch Web Assembly</b> |      |         |
|      |                 | <b>Consists Of:</b>            |      |         |
| 116  | -               | Ø11 Web Rod                    | -    |         |
| 117  | -               | Ø16 Rubber Cover               | -    |         |
| 118  | -               | Belt                           | 2    |         |
| 119  | -               | 'F' Type Joiner Complete       | 2    |         |
| 120  | -               | Ø11 Joining Rod                | 1    |         |
| 121  | -               | Double Pintle Rod              | -    |         |