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T2XS SPARE PARTS (Machines from 2025)

Note: When using the following pages to order replacement parts, please quote the full serial number of your machine.

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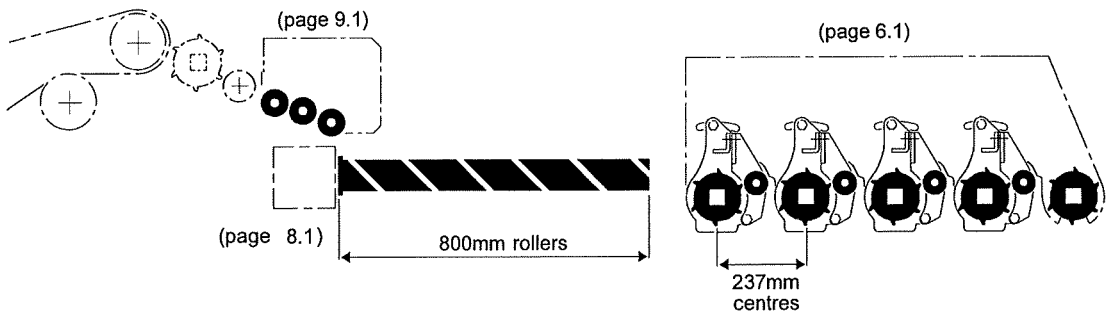
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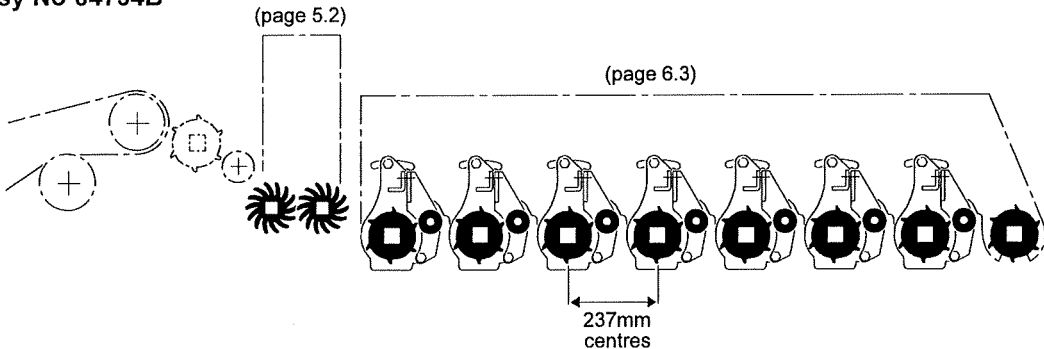
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800mm ROLLER TABLE - 5R OMEGA
Assy No 64754A

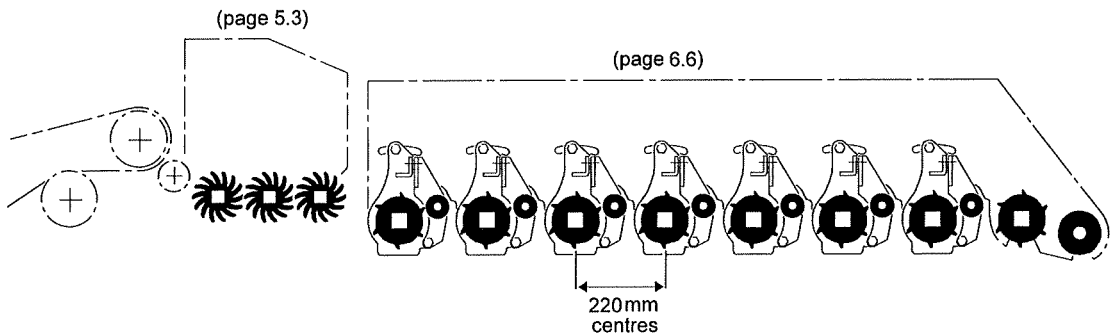


STAR FEED - 8R OMEGA
Assy No 64754B

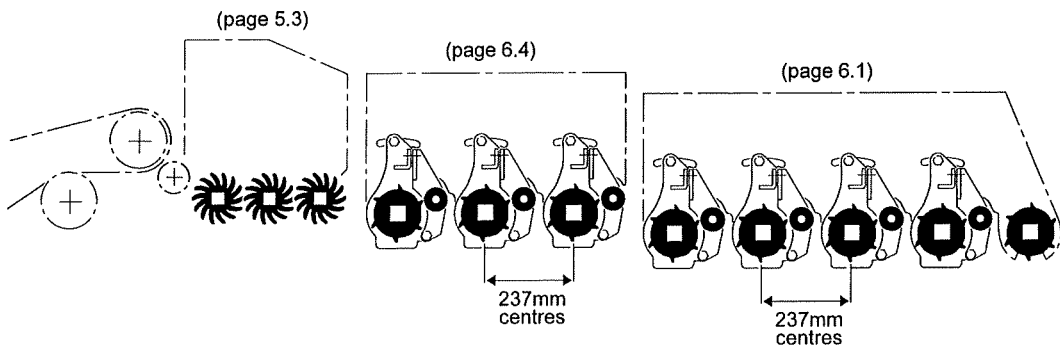
T2-SP380



STAR FEED - 8R SALAD OMEGA
Assy No 64754C

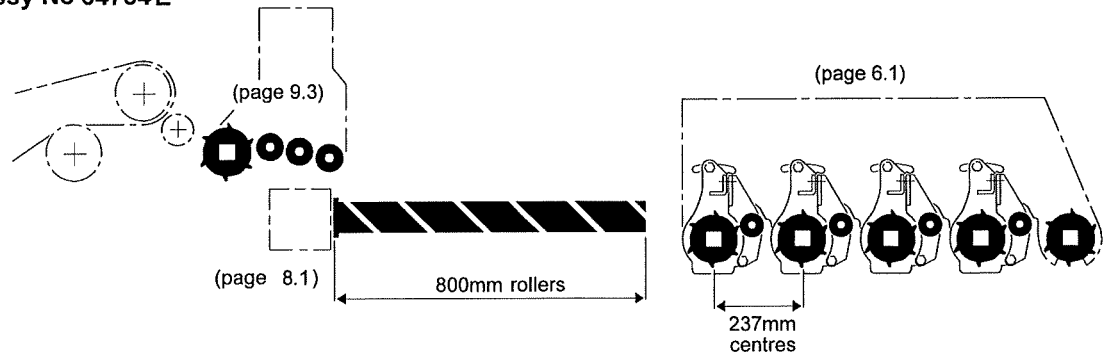


STAR FEED - 3R OMEGA - 5R OMEGA
Assy No 64754D



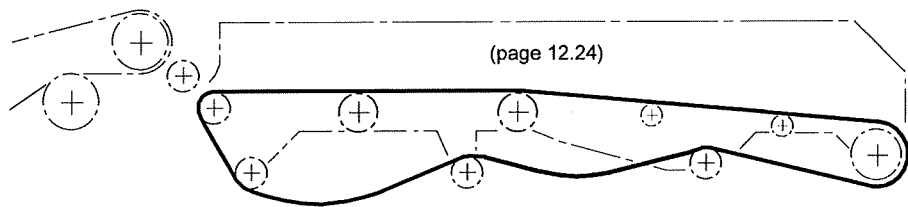
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Assy No 64754E

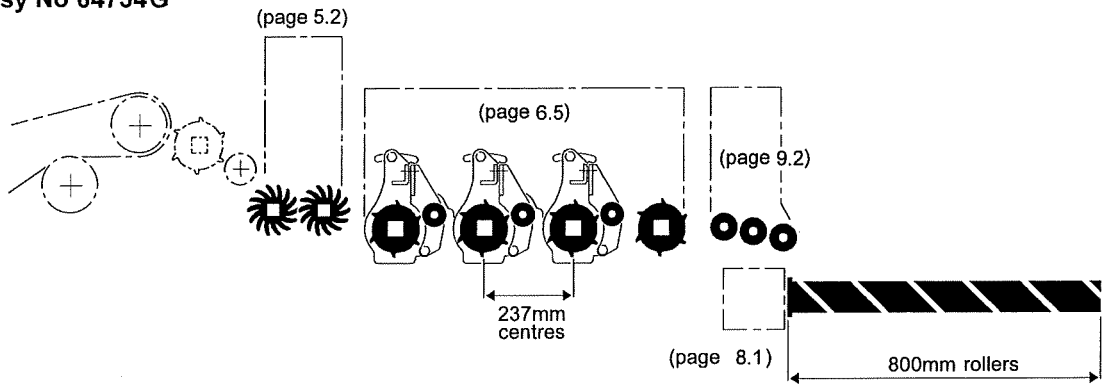


T2-SP400

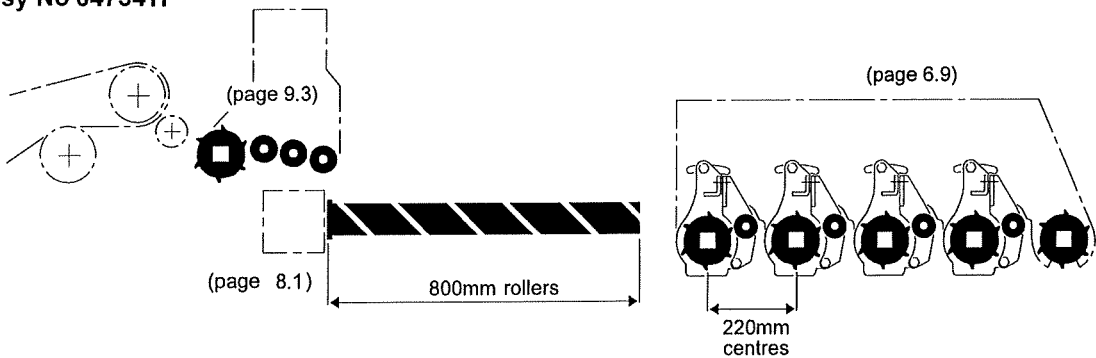
3rd WEB
Assy No 64754F



STAR FEED - 4R OMEGA - 800mm ROLLER TABLE
Assy No 64754G

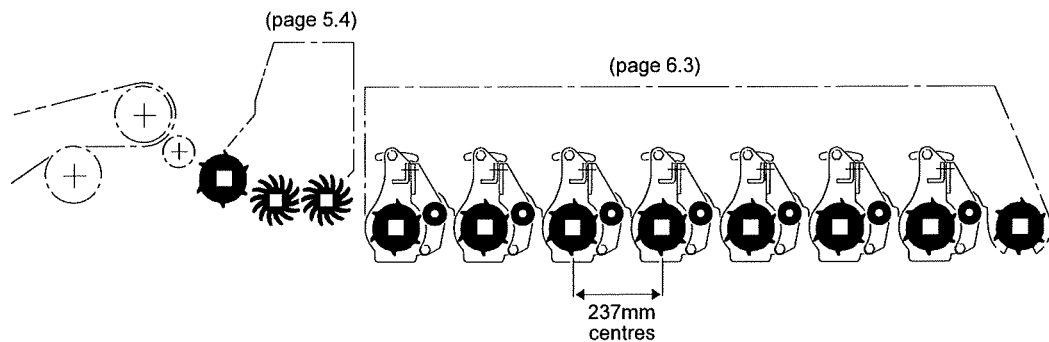


800mm ROLLER TABLE - 5R SALAD OMEGA
Assy No 64754H



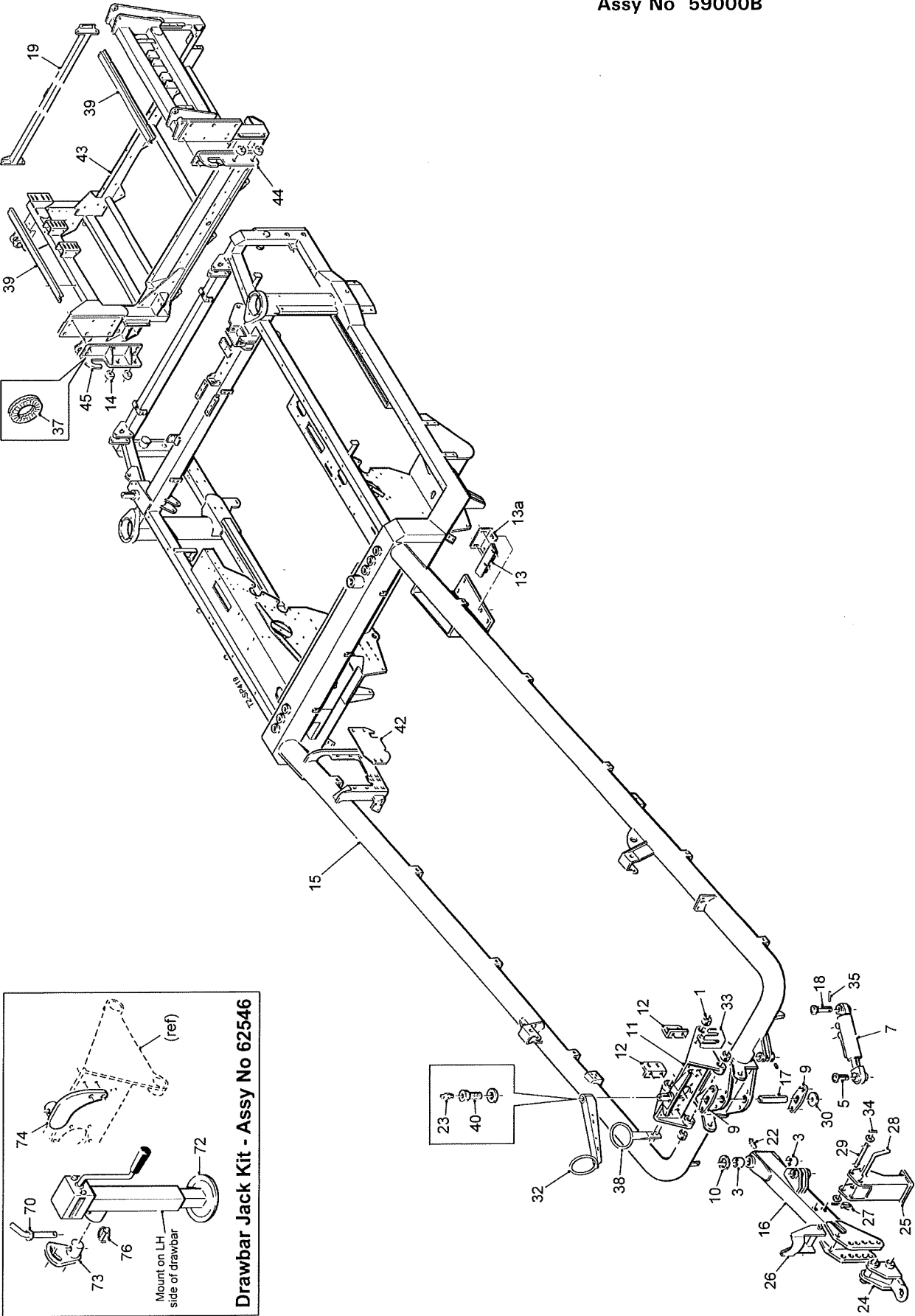
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STAR FEED - 8R OMEGA
Assy No 64754J



Machines from Serial No T2-291

Main Frame Assembly
Assy No 59000B



3.1a

T2XS SPARE PARTS

Machines from Serial No T2-291

Main Frame Assembly

Assy No 59000B

Item	Part No.	Description	Qty.	Remarks
1	42091	Bush	4	
2				
3	44189	Nylon Bush	2	
4				
5	46391	Ram Pin	1	
6				
7	59626	Hydraulic Ram	1	
8				
9	56120	Pin Keep Plate	2	
10	56121	Thrust Washer	1	
11	56275	Gearbox Mounting	1	
12	56529	Gearbox Support Angle	2	
13	64892A	Cooler Support Bracket Top	1	
13a	64892B	Cooler Support Bracket Bottom	1	
14	64972	Clamp Washer	4	
15	70310	Main Frame	1	
16	59101	Drawbar	1	
17	59102	Pivot Pin	1	
18	59366	Ram Pin	1	
19	59686	Tie Beam	1	
20				
21				
22	GS411	1/8"BSP Angled Grease Nipple	1	
23	RPC648.061000	M6 Grease Nipple	1	
24	RPA610.300014	Drawbar Eye	1	
25	RPA610.307369	Stand	1	
26	59682	PTO Rest	1	
27	RPF232.060000	Linch Pin	1	
28	RPM146.305150	Pin	1	
29	RPM146.307375	Pin	1	
30	SS070017/005	Steel Spacer	2	
31				
32	59666	Hose Support Arm	1	
33	59667	Hose Support Plate	1	
34	22067006/030	Ø6x30 Roll Pin	2	
35	22067006/040	Ø6x40 Roll Pin	2	
36				
37	22121020	M20 Nord-Lock Washer	14	
38	62925	Hose Support Ring	1	
39	64797	Cable Conduit	2	1125mm elevator
	64797A	Cable Conduit	2	1300mm elevator
40	70385	Grease Nipple Bolt	1	
41				
42	64751	Valve Shield	1	
43	64784	Rear Frame	1	1125mm wide elevator
44	64794L	Mounting Hook LH	1	Used with roller table
	64873	Mounting Hook LH	1	Used with Omega
45	64794R	Mounting Hook RH	1	Used with roller table
	64874	Mounting Hook RH	1	Used with Omega

T2XS SPARE PARTS	3.1b
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T2XS SPARE PARTS	3.1b
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Machines from Serial No T2-291

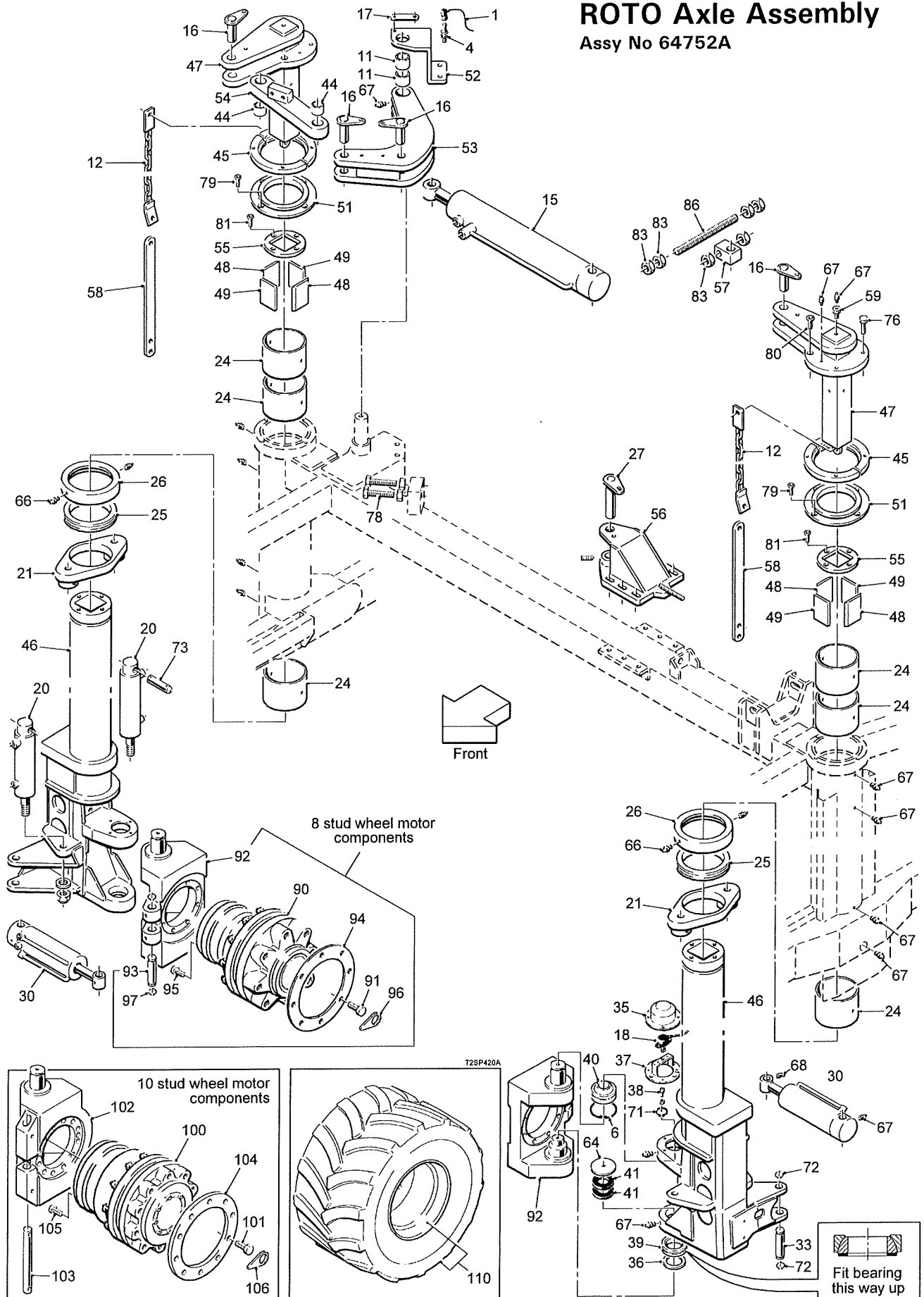
Main Frame Assembly Assy No 59000B

Main Frame Assembly Assy No 59000B

Item	Part No.	Description	Qty.	Remarks
70	62546	Drawbar Jack Kit Consists Of:		
71	41060	Locking Pin	1	
72	61024	Drawbar Jack	1	
73	62246	Jack Mounting Bracket	1	
74	62247	Jack Stowage Bracket	1	
75				
76	REK215	Ø6mm Linchpin	1	

Machines from Serial No T2-291

ROTO Axle Assembly Assy No 64752A



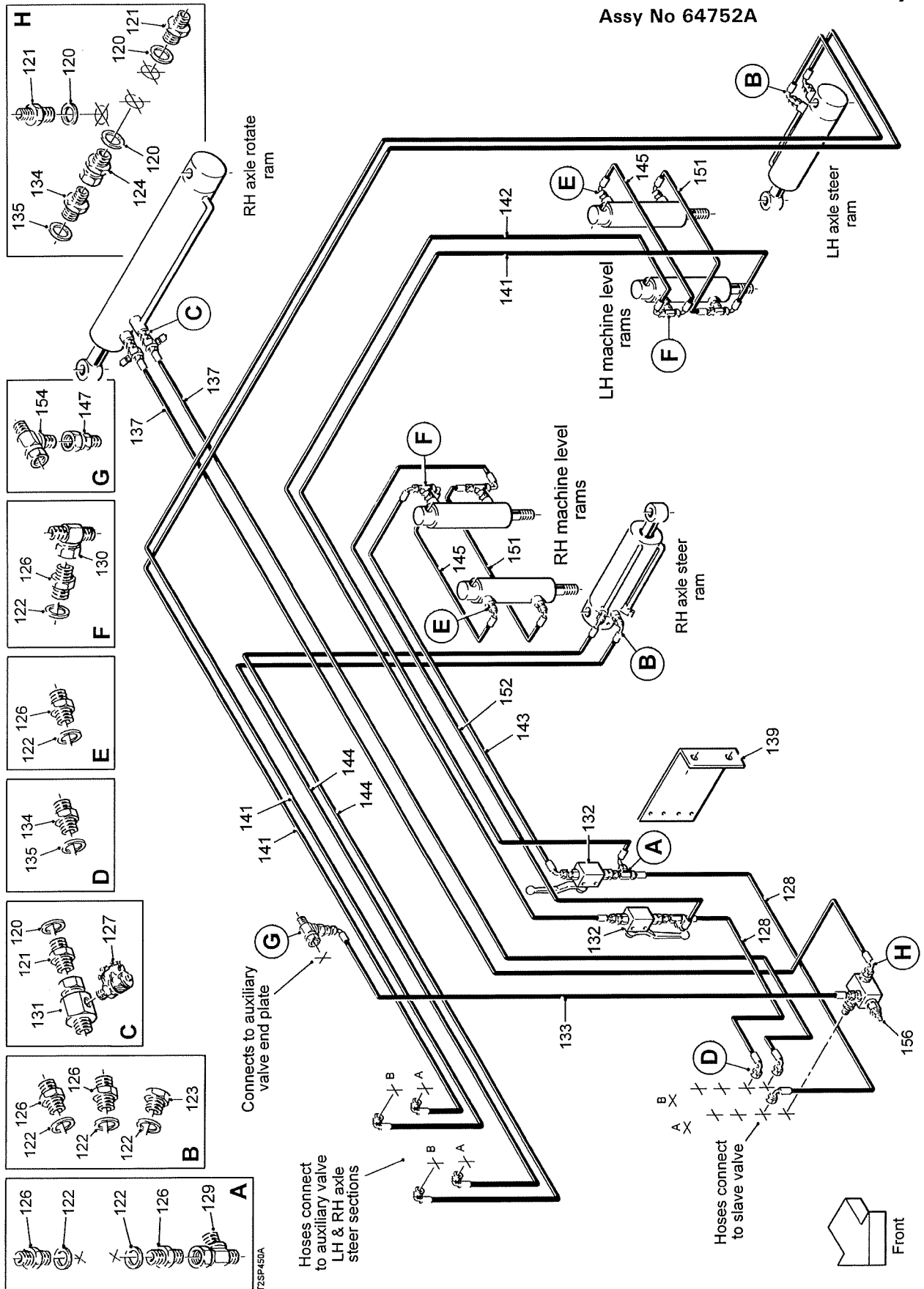
3.2a

T2XS SPARE PARTS

Machines from Serial No T2-291

ROTO Axle Assembly

Assy No 64752A



T2XS SPARE PARTS

3.2b

Machines from Serial No T2-291

ROTO Axle Assembly

Assy No 64752A

Item	Part No.	Description	Qty.	Remarks
1	32037/2	90° Sensor Cable	1	
2				
3				
4	41504	Proximity Sensor	1	
5				
6	46564	Ø90 Internal Circlip	2	
7				
8				
9				
10				
11	52046	Nylon Bush	2	
12	54324	Support Chain	2	
13				
14				
15	56333	Hydraulic Ram	1	
16	56349	Link Pivot Pin	4	
17	56539	Reverse Sensor Mounting Plate	1	
18	57403	Rotary Transducer	2	
19				
20	59979A	Hydraulic Ram	4	
21	59980A	Ram Mounting	2	
22				
23				
24	62020	Axle Bush	6	
25	62135	Thrust Bearing	2	
26	62136	Bearing Shroud	2	
27	62918A	Ram Pin	1	
28				
29				
30	64777	Hydraulic Ram	2	
31				
32				
33	64792	Ram Pin	2	
34				
35	70377A	Sensor Cover	2	Was 70377
36	70379	Spacer	2	
37	70380	Sensor Bracket	2	
38	70381	Sensor Bolt	2	
39	70382	Angular Contact Spherical Bearing	2	
40	70383	Plain Spherical Bearing	2	
41	70384	Oil Seal (70x40x8)	4	
42				
43				
44	70087	Oilite Bush	2	
45	70369	Split Retaining Ring	2	
46	SK1475	Axle Leg	2	
47	70368	Axle Leg Pin	2	
48	70296	5mm Bronze Shim (chamfered)	4	
49	70297	5mm Bronze Shim (plain)	4	
50				
51	70370	Axle Leg Washer	2	
52	70300	Ram Arm Retaining Bracket	1	
53	70301	Ram Arm	1	
54	70302	Link	1	
55	70303	Shim Retainer Plate	2	

3.2c

T2XS SPARE PARTS

Machines from Serial No T2-291

ROTO Axle Assembly

Assy No 64752A

Item	Part No.	Description	Qty.	Remarks
56	70304	Ram Mounting	1	
57	70305	Adjuster Block	1	
58	70340	Axle Support Strap	2	
59	70371	Grease Nipple Adaptor	2	
60				
61				
62				
63				
64	SS100013/005	Steel Spacer	2	
65				
66	RPC648.061000	M6 Grease Nipple Straight	4	
67	RPC648.081250	M8 Grease Nipple Straight	18	
68	RPC648.081251	M8 Grease Nipple 45°	2	
69				
70				
71	RPF200.050300	Ø50 External Circlip	2	
72	RPF200.030200	Ø30 External Circlip	4	
73	RPM146.310853	Ram Pin	4	
74				
75				
76	22011012/040	M12x40 Setscrew	6	
77				
78	22011024/100	M24x100 Setscrew	2	
79	22016010/020	M10x20 CSK Setscrew	8	
80	22016012/040	M12x40 CSK Setscrew	2	
81	22016008/025	M8x25 CSK Setscrew	8	
82				
83	22029024	M24 Full Nut	8	
84				
85				
86	22106024/300	M24 Threaded Rod	1	
87				
88				
89				
		8 Stud Wheel Motor Components		
		Consist Of:		
90	46103	Wheel Motor (8 stud)	2	
91	46181	M20x45 Wheel Bolt	16	
92	70375	Wheel Motor Mounting	2	
93	64792	Ram Pin	2	
94	70185	Fixing Ring (8 stud)	2	
95	22015016/060BZP	M16x60 Socket Cap Screw	16	
96	BE09-070	M20 Wheel Nut Indicator	16	
97	RPF200.030200	Ø30 External Circlip	4	
		10 Stud Wheel Motor Components		
		Consist Of:		
100	56334	Wheel Motor (10 stud)	2	
101	56350	M22x60 Wheel Bolt	20	
102	70376	Wheel Motor Mounting	2	
103	70261	Ram Pin	2	
104	70185A	Fixing Ring (10 stud)	2	
105	56351	M20x50 Socket Cap Screw	24	
106	BE09-080	M22 Wheel Nut Indicator	20	

T2XS SPARE PARTS

3.2d

Machines from Serial No T2-291

ROTO Axle Assembly

Assy No 64752A

Item	Part No.	Description	Qty.	Remarks
107				
108				
109				
110	64095P	8 stud Wheel Assy 550/60-R22.5	2	
	70065P	8 Stud Wheel Assy 700/40-R22.5	2	
	64095A	10 Stud Wheel Assy 550/60-R22.5	2	
	70065A	10 Stud Wheel Assy 700/40-R22.5	2	
		Hydraulic Components Consist Of:		
120	11125	3/8"BSP Dowty Seal	2	
121	11336	1/4"BSP x 3/8"BSP M M Adaptor	2	
122	11337	1/4"BSP Dowty Seal	14	
123	11876/8	1/4"BSP Blanking Plug	2	
124	11607	3/8"BSPMx1/4"BSPF Swivel Adaptor	1	
125				
126	12316	1/4"BSP M M Adaptor	12	
127	42305	Gauge Port	2	
128	60455	1/4"Hose Assembly (1700mm)	2	
129	37197	1/4"BSP F M M Tee	2	
130	37199	1/4"BSP M M F Tee	2	
131	60161C	1/4"BSP M F c/w 1/8"BSP Port	2	
132	41485	1/4"BSP Shut-Off Valve	2	
133	41173	1/4"Hose Assembly (1550mm)	1	
134	44207	M14x 1/4"BSP M M Adaptor	2	
135	44208	M14 Dowty Seal	2	
136				
137	60596	1/4"Hose Assembly (4650mm)	2	
138				
139	62539	Valve Mounting	1	
140				
141	71094	1/4"Hose Assembly (8700mm)	3	
142	71095	1/4"Hose Assembly (8350mm)	1	
143	71163	1/4"Hose Assembly (7000mm)	1	
144	71097	1/4"Hose Assembly (7250mm)	2	
145	71098	1/4"Hose Assembly (750mm)	2	
146				
147	31099	1/4"BSPMx1/2"BSPF Swivel Adaptor	1	
148				
149				
150				
151	60255	1/4"Hose Assembly (1200mm)	2	
152	71162	1/4"Hose Assembly (7150mm)	1	
153				
154	37367	1/2"BSP F M M Tee	1	
155				
156	RPS935	3/8"BSP Pressure Relief Valve	1	

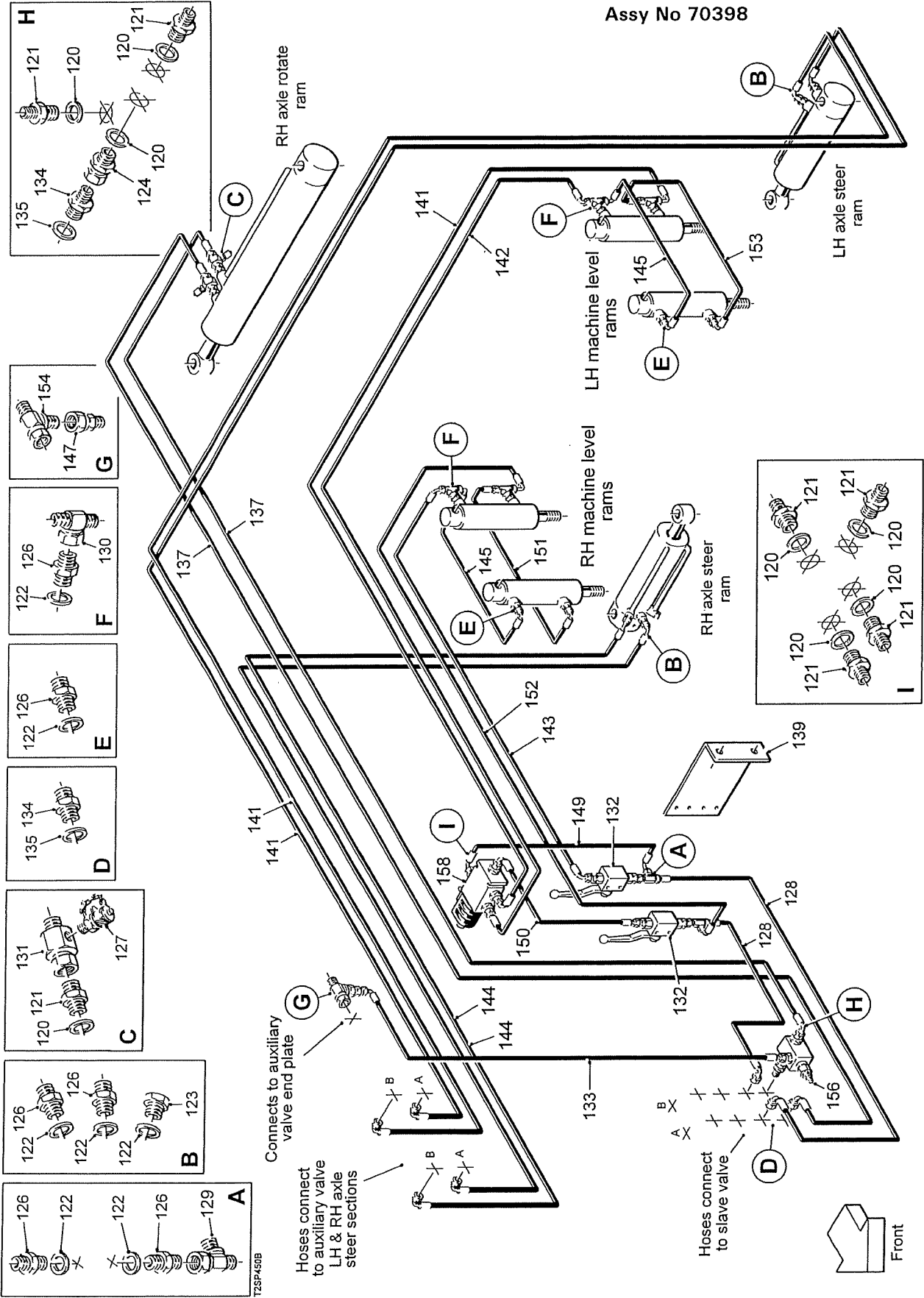
3.2a

T2XS SPARE PARTS

Machines from Serial No T2-293

ROTO Axle Assembly

Assy No 70398



T2XS SPARE PARTS**3.2b**

Machines from Serial No T2-293

ROTO Axle Assembly**Assy No 70398**

Item	Part No.	Description	Qty.	Remarks
1	32037/2	90° Sensor Cable	1	
2				
3	41504	Proximity Sensor	1	
4				
5	46564	Ø90 Internal Circlip	2	
6				
7	52046	Nylon Bush	2	
8				
9				
10				
11	56333	Hydraulic Ram	1	
12	56337A	Ram Link	1	
13	56338A	Link	1	
14	56349	Link Pivot Pin	3	
15	56539	Reverse Sensor Mounting Plate	1	
16				
17	57403	Rotary Transducer	2	
18				
19	70521	Hydraulic Ram Ø90	4	Was 59979A Ø70
20	59980B	Ram Mounting RH	1	
21	59980C	Ram Mounting LH	1	
22				
23	62020	Axle Bush	6	
24	62135	Thrust Bearing	1	
24a	70523	Spacer Ring	2	Prior to T2-296 was 62135 x1
25	62136	Bearing Shroud	1	
26	62918A	Ram Pin	1	
27				
28	64777	Hydraulic Ram	2	
29				
30				
31				
32	70087	Oilite Bush	2	
33	70296	5mm Bronze Shim (chamfered)	4	
34	70297	5mm Bronze Shim (plain)	4	
35	70300	Ram Arm Retaining Bracket	1	
36	70303	Shim Retainer Plate	2	
37				
38	70368A	Axle Leg Top Pin LH	1	
39	70369	Split Retaining Ring	2	
40	70370	Axle Leg Washer	2	
41	70371	Grease Nipple Adaptor	2	
42	70377A	Sensor Cover	2	
43				
44	70379	Spacer	2	
45	70380	Sensor Bracket	2	
46	70381	Sensor Bolt	2	
47	70382	Angular contact Spherical Bearing	2	
48	70383	Plain Spherical Bearing	2	
49	70435	Oil Seal (76x40x8)	4	
50	70388	Axle Leg LH	1	
51	70400	Axle Leg Top Pin RH	1	
52	70401	Ram Mounting	1	
53	70402	Top Pin Retaining Plate	1	
54	70403	Ram Pin	2	

3.2c

T2XS SPARE PARTS

Machines from Serial No T2-293

ROTO Axle Assembly

Assy No 70398

Item	Part No.	Description	Qty.	Remarks
55	70404	Axle Leg RH	1	
56	70454	Split Leg Ring	1	
57	70455/2	2mm Spacer Plate	a/r	
58				
59				
60				
61				
62	RPC648.061000	M6 Grease Nipple Straight	2	
63	RPC648.081250	M8 Grease Nipple Straight	18	
64	RPC648.081251	M8 Grease Nipple 45°	2	
65				
66	RPF200.030200	Ø30 External Circlip	4	
67	RPF200.050300	Ø50 External Circlip	2	
68				
69	70522	Ram Pin (100mm)	4	Was RPM146.310853 (90mm)
70				
71				
72	SS100013/005	Steel Spacer	2	
73	SS040021/004	Steel Spacer	2	
74	SS040021/010	Steel Spacer	2	
75				
76	22011012/040	M12x40 Setscrew	3	
77	22011024/090	M24x90 Setscrew	2	
78	22012012/055	M12x55 Bolt	4	
79	22012012/090	M12x90 Bolt	1	
80	22015020/080	M20x80 Socket Head Capscrew	2	
81	22016008/025	M8x25 CSK Setscrew	8	
82	22016010/030	M10x30 CSK Setscrew	8	
83				
84	22029024	M24 Full Nut	2	
		8 Stud Wheel Motor Components		
		Consist Of:		
90	46103	Wheel Motor (8 stud)	2	
91	46181	M20x45 Wheel Bolt	16	
92	70375	Wheel Motor Mounting	2	
93	64792	Ram Pin	2	
94	70185	Fixing Ring (8 stud)	2	
95	22015016/060BZP	M16x60 Socket Cap Screw	16	
96	BE09-070	M20 Wheel Nut Indicator	16	
97	RPF200.030200	Ø30 External Circlip	4	
		10 Stud Wheel Motor Components		
		Consist Of:		
100	56334	Wheel Motor (10 stud)	2	
101	56350	M22x60 Wheel Bolt	20	
102	70376	Wheel Motor Mounting	2	
103	70261	Ram Pin	2	
104	70185A	Fixing Ring (10 stud)	2	
105	56351	M20x50 Socket Cap Screw	24	
106	BE09-080	M22 Wheel Nut Indicator	20	

T2XS SPARE PARTS**3.2d**

Machines from Serial No T2-293

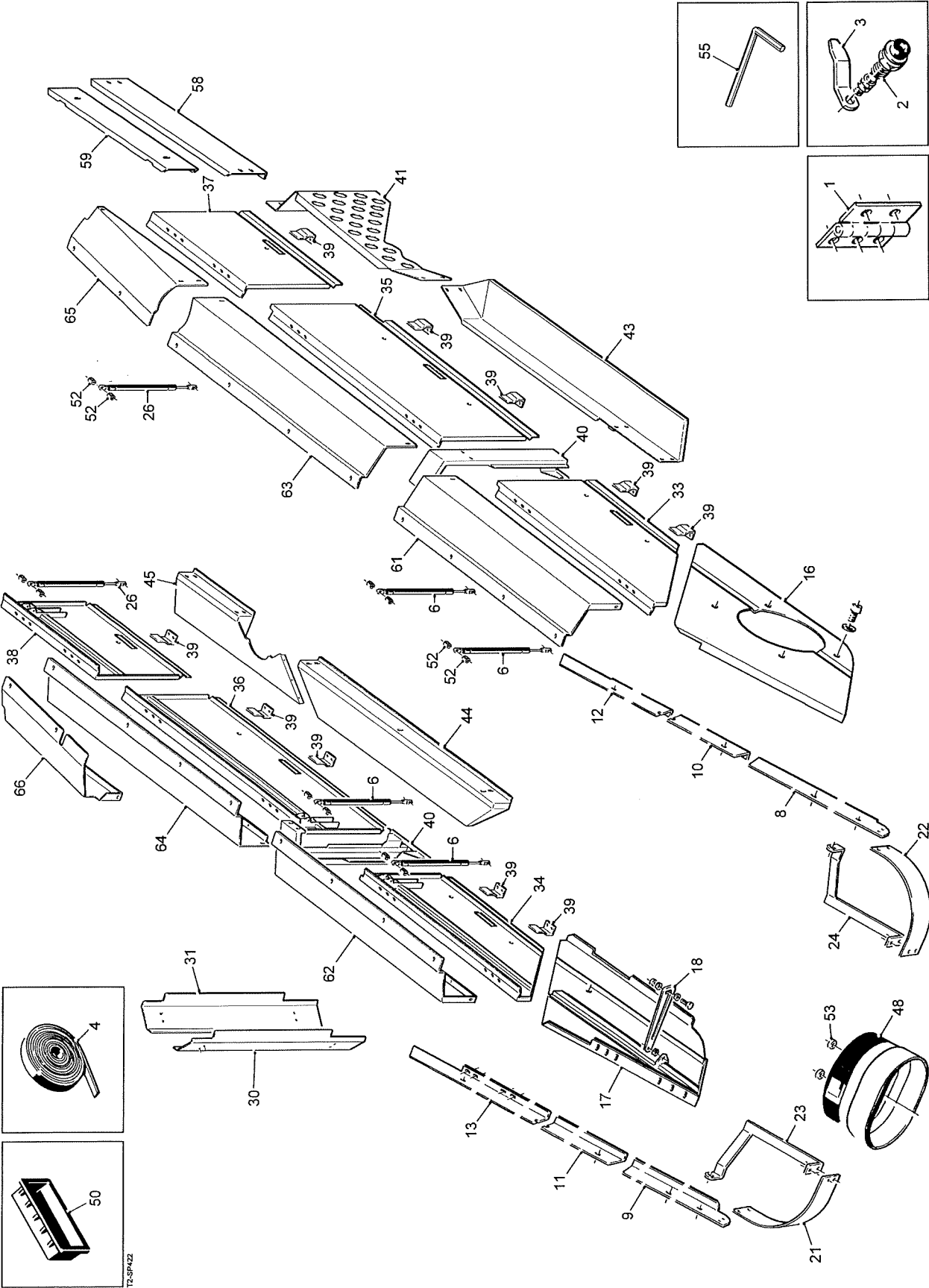
ROTO Axle Assembly**Assy No 70398**

Item	Part No.	Description	Qty.	Remarks
107				
108				
109				
110	64095P	8 stud Wheel Assy 550/60-R22.5	2	
	70065P	8 Stud Wheel Assy 700/40-R22.5	2	
	64095A	10 Stud Wheel Assy 550/60-R22.5	2	
	70065A	10 Stud Wheel Assy 700/40-R22.5	2	
		Hydraulic Components Consist Of:		
120	11125	3/8"BSP Dowty Seal	6	
121	11336	1/4"BSP x 3/8"BSP M M Adaptor	6	
122	11337	1/4"BSP Dowty Seal	14	
123	11876/8	1/4"BSP Blanking Plug	2	
124	11607	3/8"BSPMx1/4"BSPF Swivel Adaptor	1	
125				
126	12316	1/4"BSP M M Adaptor	12	
127	42305	Gauge Port	2	
128	60455	1/4"Hose Assembly (1700mm)	2	
129	37197	1/4"BSP F M M Tee	2	
130	37199	1/4"BSP M M F Tee	2	
131	60161C	1/4"BSP M F c/w 1/8"BSP Port	2	
132	41485	1/4"BSP Shut-Off Valve	2	
133	41173	1/4"Hose Assembly (1550mm)	1	
134	44207	M14x 1/4"BSP M M Adaptor	2	
135	44208	M14 Dowty Seal	2	
136				
137	60924	1/4"Hose Assembly (5950mm)	2	Was 60596
138				
139	62539	Valve Mounting	1	
140				
141	71094	1/4"Hose Assembly (8700mm)	3	
142	71095	1/4"Hose Assembly (8350mm)	1	
143	71163	1/4"Hose Assembly (7000mm)	1	
144	71097	1/4"Hose Assembly (7250mm)	2	
145	71098	1/4"Hose Assembly (750mm)	2	
146				
147	31099	1/4"BSPMx1/2"BSPF Swivel Adaptor	1	
148				
149	40114	1/4"Hose Assembly (450mm)	1	
150	60194	1/4"Hose Assembly (500mm)	1	
151	60255	1/4"Hose Assembly (1200mm)	1	
152	71162	1/4"Hose Assembly (7150mm)	1	
153	71186	1/4"Hose Assembly (1050mm)	1	
154	37367	1/2"BSP F M M Tee	1	
155				
156	RPS935	3/8"BSP Pressure Relief Valve	1	
157				
158	70463	3/8"BSP Change Over Valve	1	

Machines from Serial No T2-291

Guards Assembly

Assy No 64803A



3.3a

T2XS SPARE PARTS

Machines from Serial No T2-291

Guards Assembly

Assy No 64803A

Item	Part No.	Description	Qty.	Remarks
1	57195	Hinge	12	
2	57199	Lock Assembly	11	
3	57219	Guard Latch Arm	11	
4	57221	Foam Tape	1	
5				
6	58111	Gas Strut (550N)	4	
7				
8	59299A	LH Front Pipe Cover	1	
9	59300A	RH Front Pipe Cover	1	
10	59301	LH Centre Pipe Cover	1	
11	59302	RH Centre Pipe Cover	1	
12	59303	LH Rear Pipe Cover	1	
13	59304	RH Rear Pipe Cover	1	
14				
15				
16	59440	Oil Cooler Guard	1	
17	59712	RH Cover Panel	1	
18	59713	Stay	1	
19				
20				
21	62627	RH Pipe Shield	1	
22	62627A	LH Pipe Shield	1	
23	62628	Pipe Shield Brace	1	
24	62628A	Pipe Shield Brace	1	
25				
26	64445	Gas Strut (250N)	2	
27				
28				
29				
30	70308	Front Panel RH	1	
31	70309	Rear Panel RH	1	
32				
33	70317	Front Guard LH	1	
34	70318	Front Guard RH	1	
35	70319	Middle Guard LH	1	
36	70320	Middle Guard RH	1	
37	70321	Rear Guard LH	1	
38	70322	Rear Guard RH	1	
39	70307	Latch Plate	10	
40	70323	Guard Post	2	
41	70327	Rear Guard Lower LH	1	
42				
43	70325	Front Guard Lower LH	1	
44	70326	Front Guard Lower RH	1	
45	70353	Rear Guard Lower RH		
46				
47				
48	44216	Guard Cone	1	
49				
50	RPC658.300685	Door Pocket Pull	6	
51				
52	SS012010/016	Steel Spacer	12	
53	SS025013/010	Steel Spacer	2	
54				
55	-	M8 Guard Key	1	

T2XS SPARE PARTS3.3b

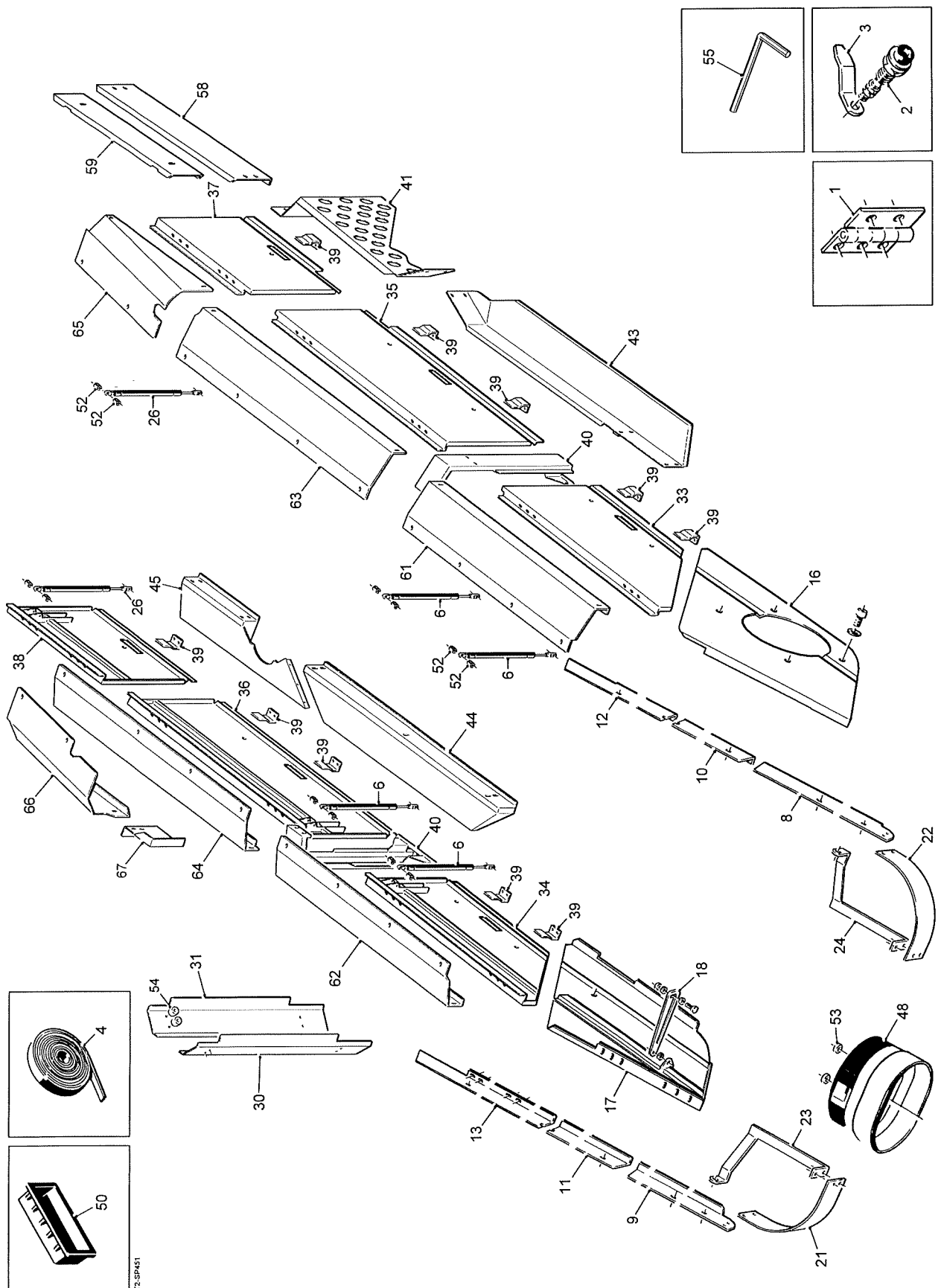
Machines from Serial No T2-291

Guards AssemblyAssy No 64803A

Item	Part No.	Description	Qty.	Remarks
56				
57				
58	64695A	Cross Web Guard	1	1125mm wide elevator
	64695	Cross Web Guard	1	1300mm wide elevator
59	64715	Cross Web Infill Panel	1	1125mm wide elevator
	64716	Cross Web Infill Panel	1	1300mm wide elevator
60				
61	70311	Front Infill Panel LH	1	
62	70312	Front Infill Panel RH	1	
63	70313	Middle Infill Panel LH	1	
64	70314	Middle Infill Panel RH	1	
65	70315	Rear Infill Panel LH	1	
66	70316	Rear Infill Panel LH	1	

Machines from Serial No T2-293

Guards Assembly Assy No 70399



3.3a**T2XS SPARE PARTS**

Machines from Serial No T2-293

Guards Assembly**Assy No 70399**

Item	Part No.	Description	Qty.	Remarks
1	57195	Hinge	12	
2	57199	Lock Assembly	11	
3	57219	Guard Latch Arm	11	
4	57221	Foam Tape	1	
5				
6	58111	Gas Strut (550N)	4	
7				
8	59299A	LH Front Pipe Cover	1	
9	59300A	RH Front Pipe Cover	1	
10	59301	LH Centre Pipe Cover	1	
11	59302	RH Centre Pipe Cover	1	
12	59303	LH Rear Pipe Cover	1	
13	59304	RH Rear Pipe Cover	1	
14				
15				
16	59440	Oil Cooler Guard	1	
17	59712	RH Cover Panel	1	
18	59713A	Stay	1	
19				
20				
21	62627	RH Pipe Shield	1	
22	62627A	LH Pipe Shield	1	
23	62628	Pipe Shield Brace	1	
24	62628A	Pipe Shield Brace	1	
25				
26	64445	Gas Strut (250N)	2	
27				
28				
29				
30	70308	Front Panel RH	1	
31	70309	Rear Panel RH	1	
32				
33	70317	Front Guard LH	1	
34	70318	Front Guard RH	1	
35	70319	Middle Guard LH	1	
36	70320	Middle Guard RH	1	
37	70321	Rear Guard LH	1	
38	70322	Rear Guard RH	1	
39	70307	Latch Plate	10	
40	70323	Guard Post	2	
41	70327A	Rear Guard Lower LH	1	
42				
43	70325A	Front Guard Lower LH	1	
44	70326	Front Guard Lower RH	1	
45	70353	Rear Guard Lower RH		
46				
47				
48	44216	Guard Cone	1	
49				
50	RPC658.300685	Door Pocket Pull	6	
51				
52	SS012010/016	Steel Spacer	12	
53	SS025013/010	Steel Spacer	2	
54	SS025009/030	Steel Spacer	8	
55	-	M8 Guard Key	1	

T2XS SPARE PARTS3.3b

Machines from Serial No T2-293

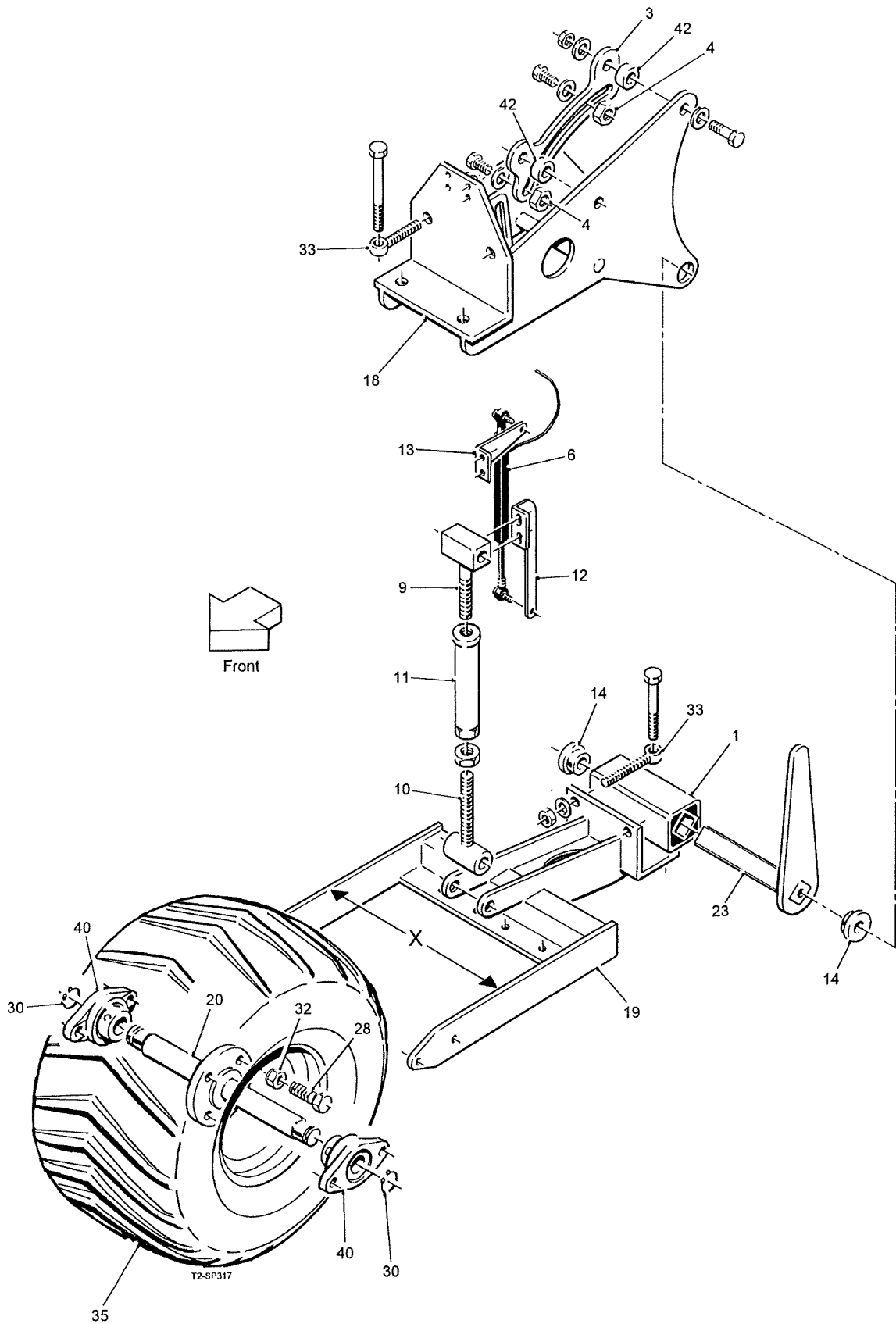
Guards AssemblyAssy No 70399

Item	Part No.	Description	Qty.	Remarks
56				
57				
58	64695A	Cross Web Guard	1	1125mm wide elevator
	64695	Cross Web Guard	1	1300mm wide elevator
59	64715	Cross Web Infill Panel	1	1125mm wide elevator
	64716	Cross Web Infill Panel	1	1300mm wide elevator
60				
61	70311	Front Infill Panel LH	1	
62	70312	Front Infill Panel RH	1	
63	70313A	Middle Infill Panel LH	1	
64	70314	Middle Infill Panel RH	1	
65	70315A	Rear Infill Panel LH	1	
66	70316	Rear Infill Panel LH	1	
67	70337	Infill Panel	1	

Machines from Serial No T2-291

Rubber Depth Roller Assemblies

Assy No 59003



4.1a

T2XS SPARE PARTS

Machines from Serial No T2-291

Rubber Depth Roller Assemblies

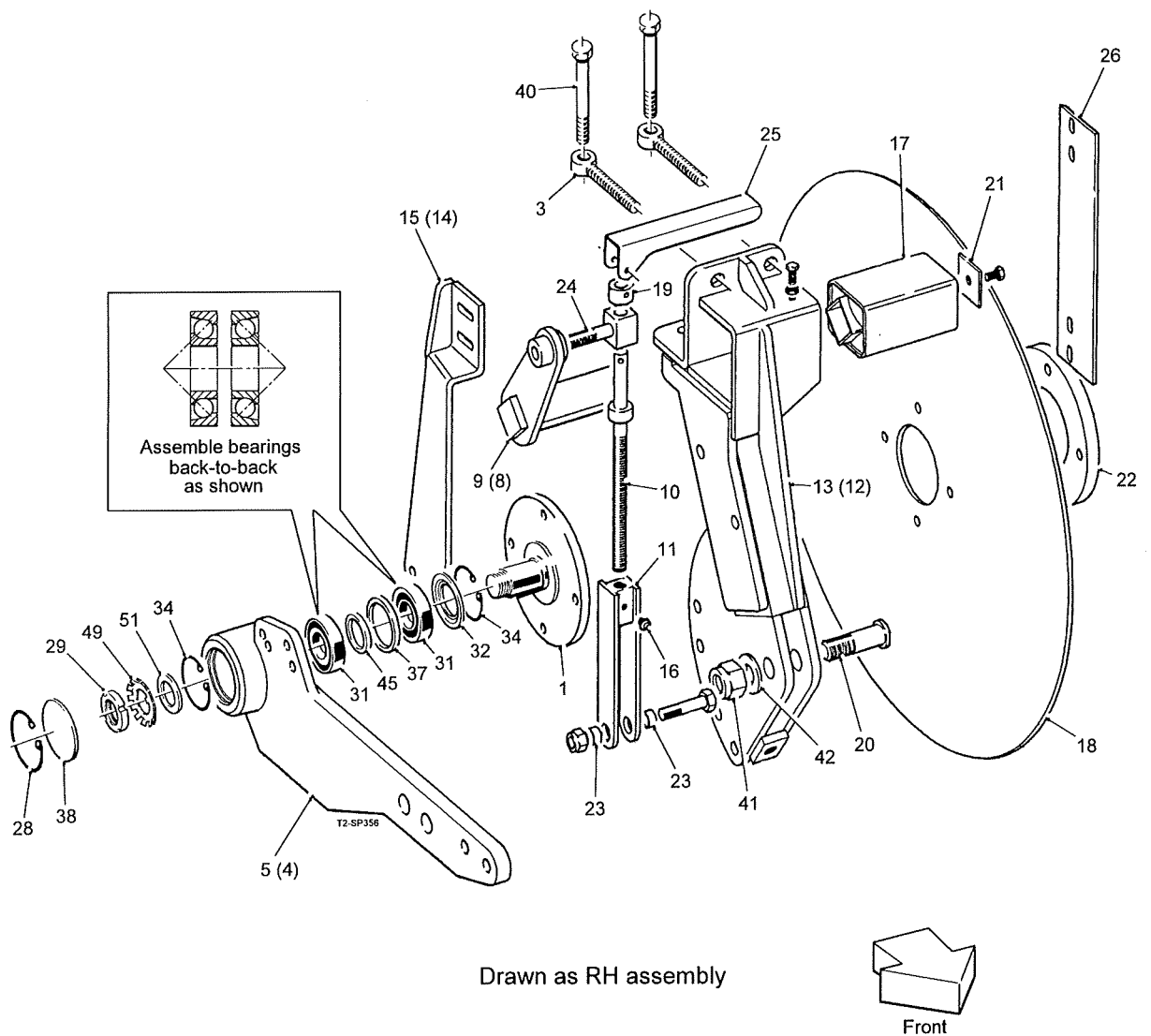
Assy No 59003

Item	Part No.	Description	Qty.	Remarks
1	42054	Mounting Bush	2	X = 420mm X = 323mm
2				
3	46107	Reaction Quadrant	2	
4	46108	Reaction Stop	4	
5				
6	55122	Sensor	2	
7				
8				
9	56269	Adjuster LH	2	
10	56270	Adjuster RH	2	
11	56271	Adjuster Tube	2	
12	56272	Sensor Bracket	2	
13	56273	Sensor Mounting	2	
14	56274	Top Hat Spacer	4	
15				
16				
17				
18	59250	Mounting	2	
19	59251	Arm (wide)	2	
	59527	Arm (narrow)	2	
20	59252	Depth Wheel Shaft (wide)	2	
	59528	Depth Wheel Shaft (narrow)	2	
21				
22				
23	64707	Tensioner Arm	2	
24				
25				
26				
27				
28	22108014/045	M14x45 Set Screw	8	
29				
30	PS843	Ø25 External Circlip	4	
31				
32	RPC655.309696	M14 Wheel Nut	8	
33	RPF120.116095	M16x95 Eyebolt	8	
34				
35	RPGMRPB93.08125	22x11-8 Wheel Complete	2	
36				
37				
38				
39				
40	SFT25A	Bearing	4	
41				
42	SS040018/016	Steel Spacer	4	

Machines from Serial No T2-291

Disc Coulter Assemblies

Assy No RPS922 & RPS923



4.4a**T2 SPARE PARTS**

Machines from Serial No T2-291

Disc Coulter Assemblies

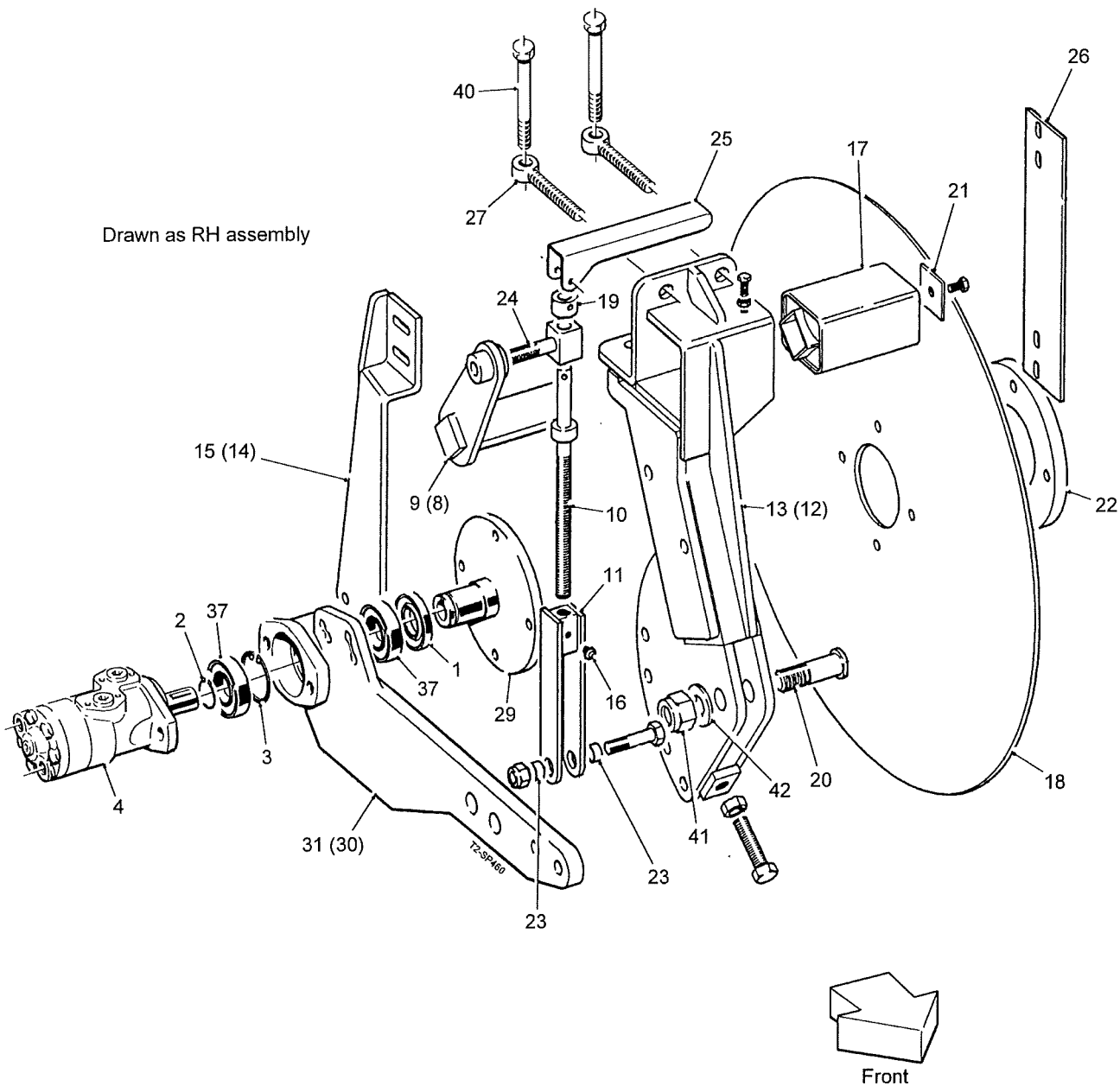
Assy No RPS922 & RPS923

Item	Part No.	Description	Qty.	Remarks
1	64977	Disc Spindle	1	
2				
3	RPF120.116095	Eyebolt	2	
4	64975	LH Disc Arm (not shown)	1	
5	64976	RH Disc Arm	1	
6				
7				
8	RPA610.301509	LH Disc Torsion Arm (not shown)	1	
9	RPA610.302189	RH Disc Torsion Arm	1	
10	RPA610.301512	Disc Adjuster Spindle	1	
11	RPA610.301513	Block Adjuster	1	
12	RPA610.301530	LH Disc Mounting Arm (not shown)	1	
13	RPA610.301531	RH Disc Mounting Arm	1	
14	RPA610.301534	Scraper Mounting LH (not shown)	1	
15	RPA610.301535	Scraper Mounting RH	1	
16	RPC648.081250	M8 Straight Grease Nipple	2	
17	RPGMRP084.00001	Rubber Torsion Unit	1	
18	RPM120.300251	Plain Disc (Ø740mm)	1	Option
	RPGM089.00018	Plain Disc (Ø645mm)	1	Option
	RPGMRP089.01829	Serrated Disc	1	Option
19	RPM114.301502	Collar	1	
20	RPM146.303752	Pivot Pin	1	
21	RPM152.303434	Retainer	1	
22	RPM152.308652	Retainer	1	
23	RPM172.301506	Sleeve	2	
24	RPM178.301500	Spigot	1	
25	RPM226.301510	Handle	1	
26	RPW240.303093	Disc Scraper	1	
27				
28	46564	Ø90 Internal Circlip	1	
29	45038	M40 Locknut	1	
30				
31	72092RS	Bearing	2	
32	6209ZJV	Nilos Ring	1	
33				
34	W0554	Ø85 Internal Circlip	2	
35				
36				
37	64189	Bearing Spacer Outer	1	
38	64190	Dust Cap	1	
39				
40	22012016/150	M16x150 Bolt	2	
41	22041024	M24 Nyloc Nut	1	
42	22046024C	M24 Flat Washer	1	
43				
44				
45	64978	Bearing Spacer Inner	1	
46				
47				
48				
49	RPF284.140000	Lock Washer	1	
50				
51	SS060041/003	Steel Spacer	1	

Machines from Serial No T2-291

Powered Disc Coulter Assemblies

Assy No 59749



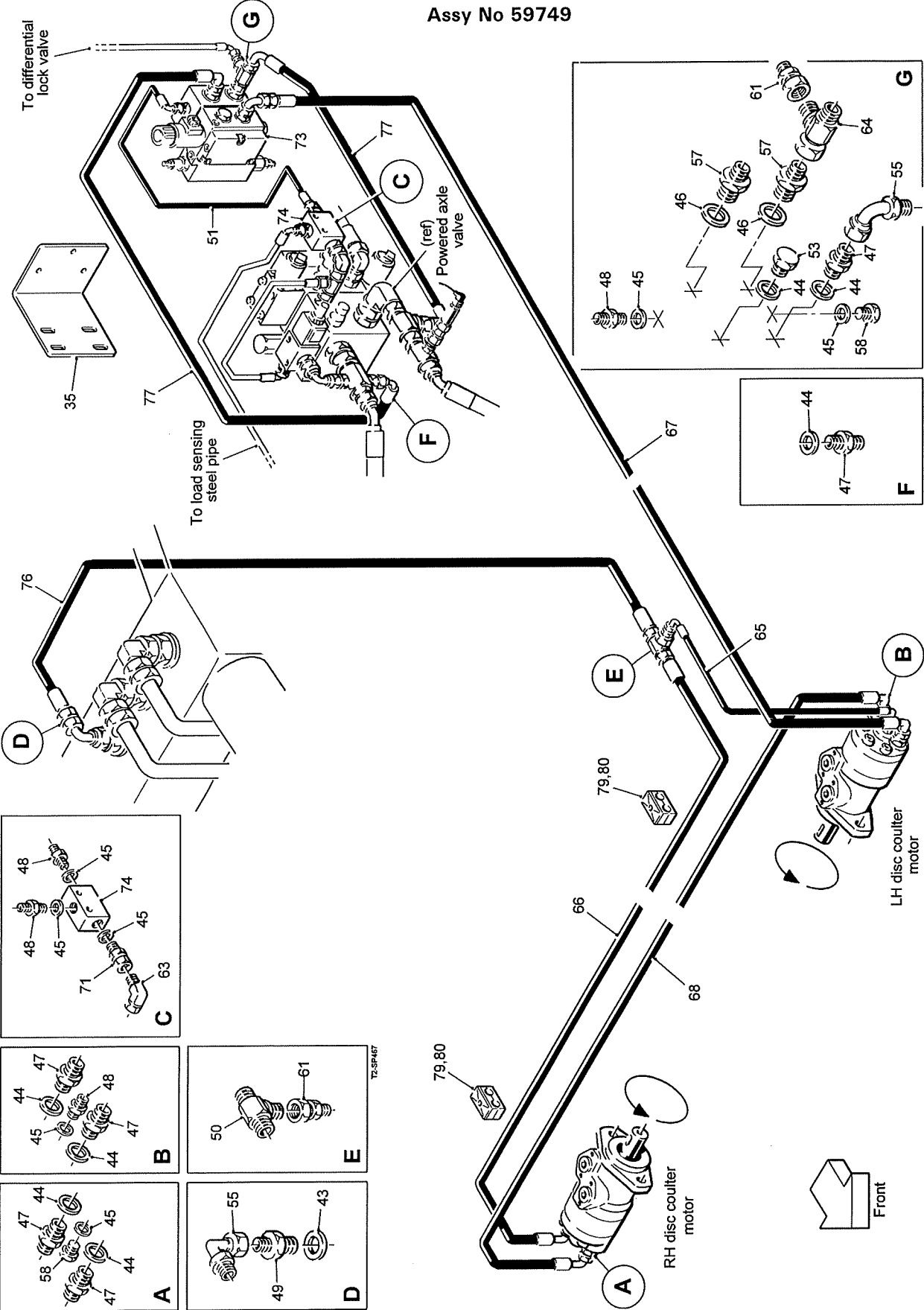
4.5a

T2XS SPARE PARTS

Machines from Serial No T2-291

Powered Disc Coulter Assemblies

Assy No 59749



T2XS SPARE PARTS

4.5b

Machines from Serial No T2-291

Powered Disc Coulter Assemblies

Assy No 59749

Item	Part No.	Description	Qty.	Remarks
1	46546	Oil Seal	1	
2	46563	Ø55 External Circlip	1	
3	46564	Ø90 Internal Circlip	1	
4	70394	Hydraulic Motor (rear port)	1	
5				
6				
7				
8	RPA610.301509	LH Disc Torsion Arm (not shown)	1	
9	RPA610.302189	RH Disc Torsion Arm	1	
10	RPA610.301512	Disc Adjuster Spindle	1	
11	RPA610.301513	Block Adjuster	1	
12	RPA610.301530	LH Disc Mounting Arm (not shown)	1	
13	RPA610.301531	RH Disc Mounting Arm	1	
14	RPA610.301534	Scraper Mounting LH (not shown)	1	
15	RPA610.301535	Scraper Mounting RH	1	
16	RPC648.081250	M8 Straight Grease Nipple	2	
17	RPGMRP084.00001	Rubber Torsion Unit	1	
18	RPM120.300251	Plain Disc (Ø740mm)	1	Option
	RPGM089.00018	Plain Disc (Ø645mm)	1	Option
	RPGMRP089.01829	Serrated Disc	1	Option
19	RPM114.301502	Collar	1	
20	RPM146.303752	Pivot Pin	1	
21	RPM152.303434	Retainer	1	
22	RPM152.308652	Retainer	1	
23	RPM172.301506	Sleeve	2	
24	RPM178.301500	Spigot	1	
25	RPM226.301510	Handle	1	
26	RPW240.303093	Disc Scraper	1	
27	RPF120.116095	Eyebolt	2	
28				
29	RPS1123	Disc Spindle	1	
30	RPS1124	LH Disc Arm (not shown)	1	
31	RPS1125	RH Disc Arm	1	
32				
33				
34				
35	70329	Adaptor Plate	1	
36				
37	6011RS	Bearing	2	
38				
39				
40	22012016/150	M16x150 Bolt	2	
41	22041024	M24 Nyloc Nut	1	
42	22046024C	M24 Flat Washer	1	
		Hydraulic Components Consist Of:		
43	11740	1 1/4"BSP Dowty Seal	1	Prior to T2-293 was 11122
44	11124	1/2"BSP Dowty Seal	6	
45	11337	1/4"BSP Dowty Seal	7	
46	11123	3/4"BSP Dowty Seal	2	
47	12315	1/2"BSP M M Adaptor	5	
48	12316	1/4"BSP M M Adaptor	4	
49	71140	1/2"BSPx1 1/4"BSP M M Adaptor	1	Prior to T2-293 was 12521

Machines from Serial No T2-291

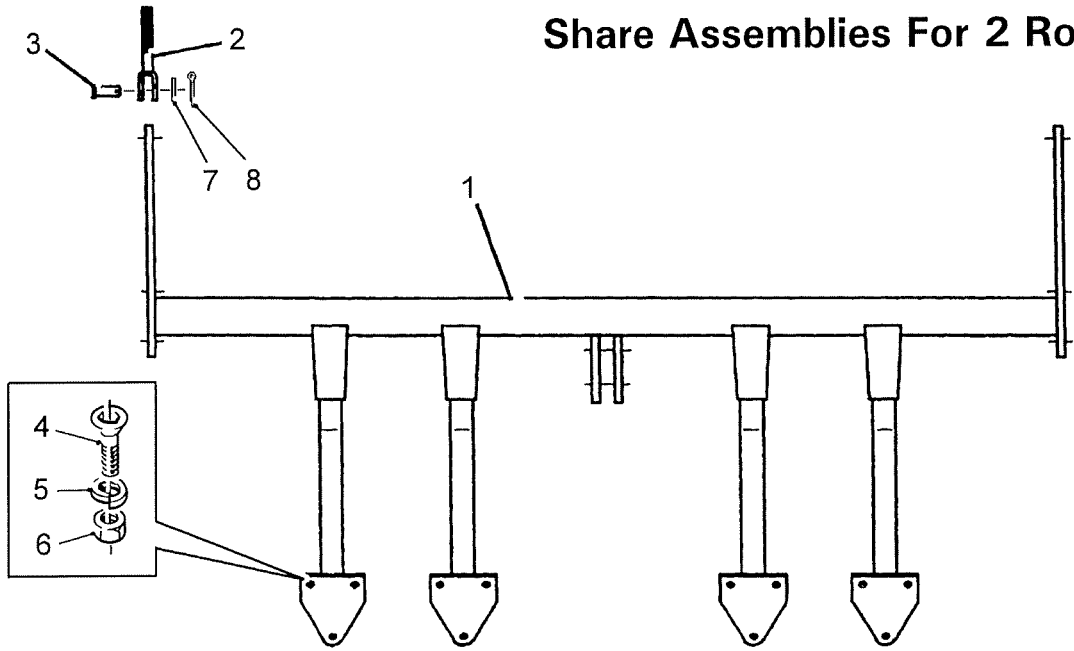
Powered Disc Coulter Assemblies

Assy No 59749

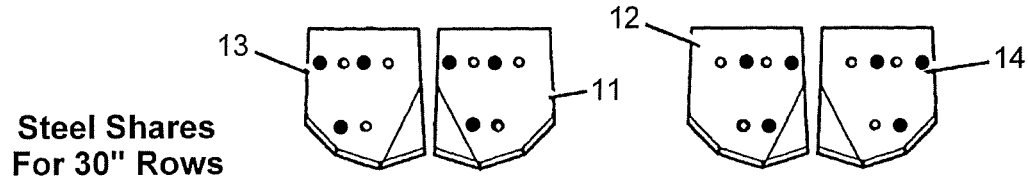
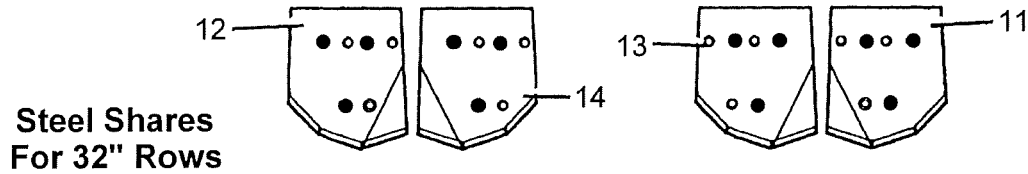
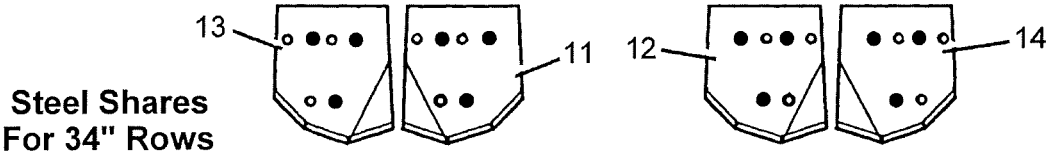
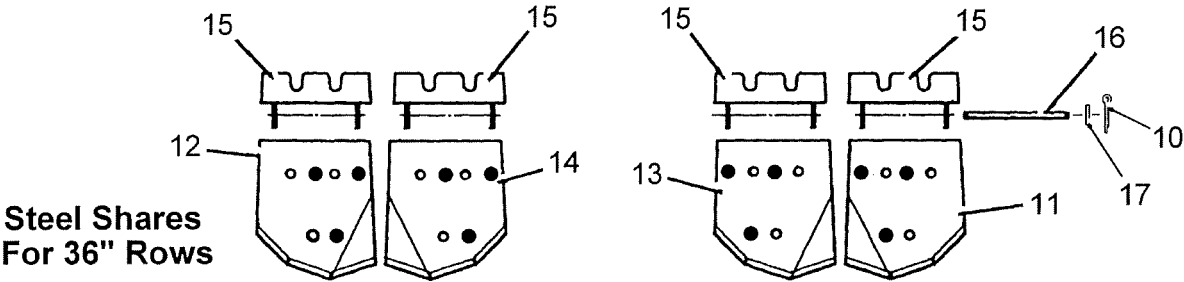
Item	Part No.	Description	Qty.	Remarks
50	12323	1/2"BP M M M Tee	1	
51	13187	1/4"Hose Assembly (700mm)	1	
52				
53	24383	1/2"BSP Blanking Plug	2	
54				
55	26086	1/2"BSP MF Swept 90°Adaptor	2	
56				
57	11295	1/2"BSP x 3/4"BSP M M Adaptor	2	
58	11876/8	1/4"BSP Blanking Plug	2	
59				
60				
61	31099	1/4"BSP Mx1/2"BSPF Swivel Adaptor	2	
62				
63	32474	1/4"BSP MF Compact 90°Adaptor	1	
64	37367	1/2"BSP F M M Tee	1	
65	60317	1/4"Hose Assembly (1000mm)	1	
66	60683	1/2"Hose Assembly (3100mm)	1	
67	60896	1/2"Hose Assembly (5150mm)	1	
68	60972	1/2"Hose Assembly (3200mm)	1	
69				
70				
71	46724	1/4"BSP Mx1/4"BSPF Swivel Adaptor	1	
72				
73	59643W	Control Valve	1	
74	59644	1/4"BSP Shuttle Valve	1	
75				
76	60395	1/2"Hose Assembly (5200mm)	1	
77	60438	1/2"Hose Assembly (600mm)	2	
78				
79	57224	Pipe Clamp (22-22)	2	
80	57225	Clamp Plate	2	

Machines from Serial No T2-291

Share Assemblies For 2 Row Work



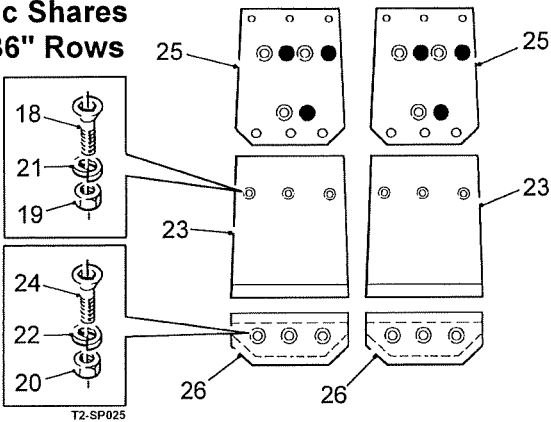
T2-SP023



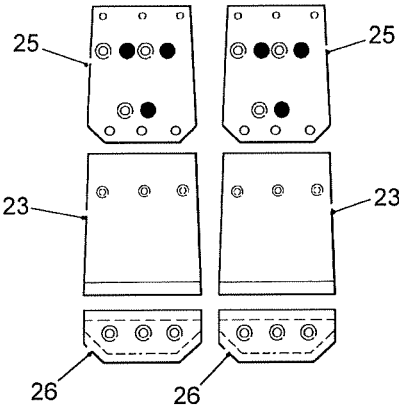
Machines from Serial No T2-291

Share Assemblies For 2 Row Work

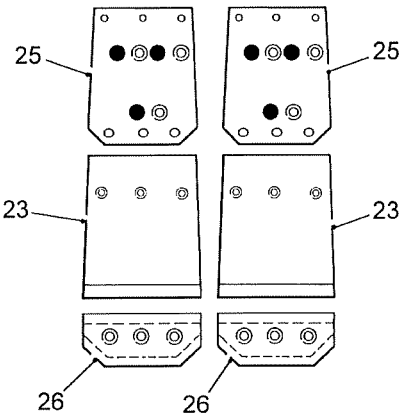
Plastic Shares
For 36" Rows



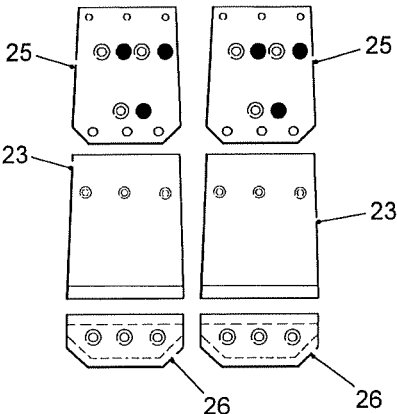
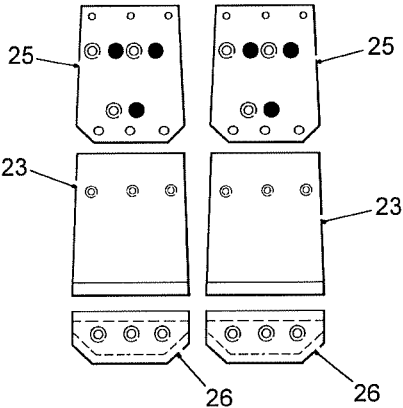
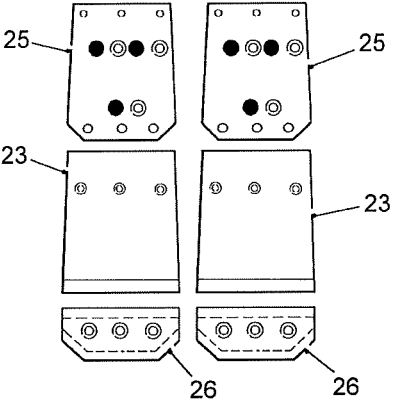
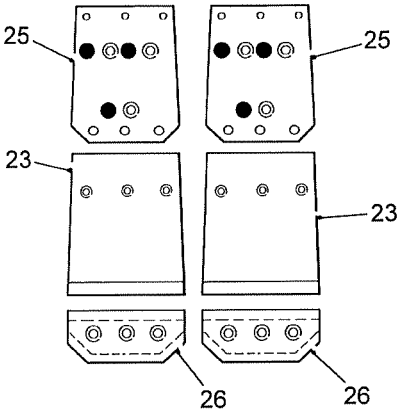
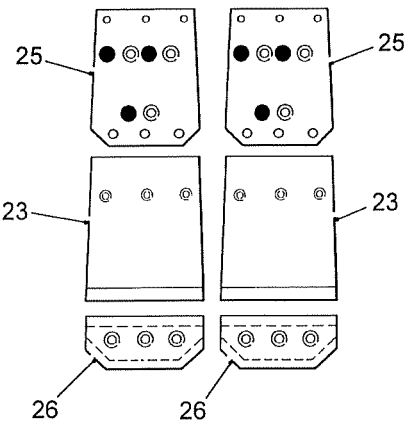
Plastic Shares
For 34" Rows



Plastic Shares
For 32" Rows



Plastic Shares
For 30" Rows



T2XS SPARE PARTS

4.6b

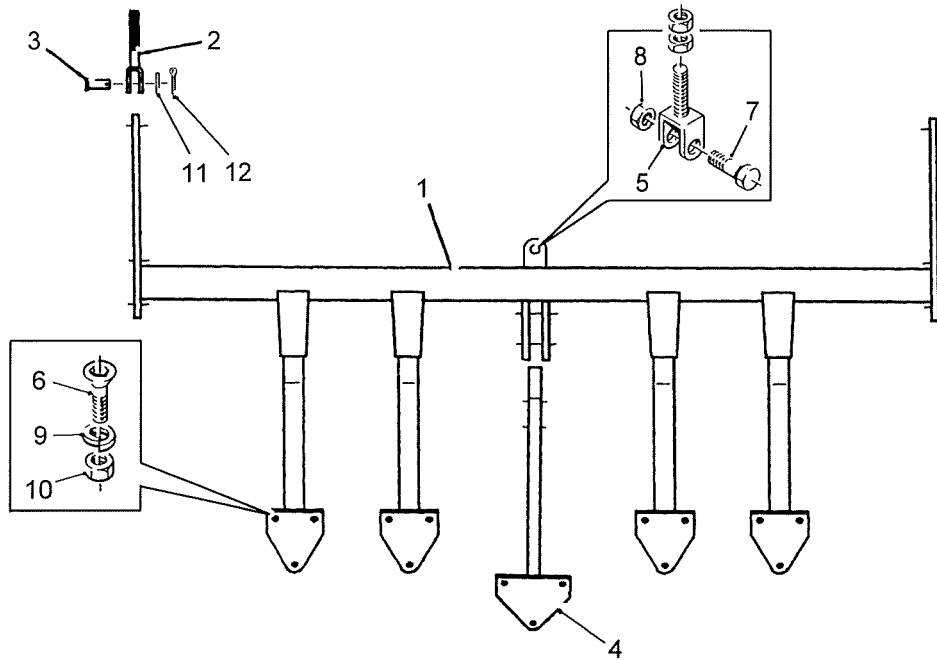
Machines from Serial No T2-291

Shares Assemblies For 2 Row Work

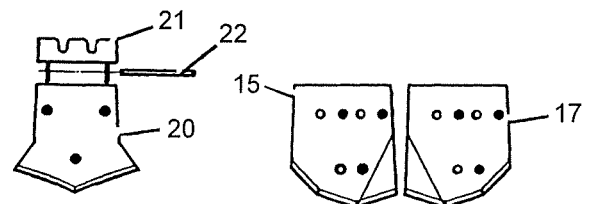
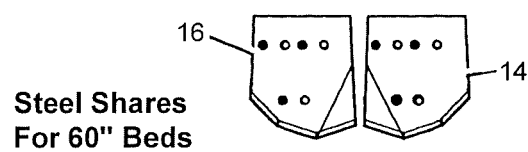
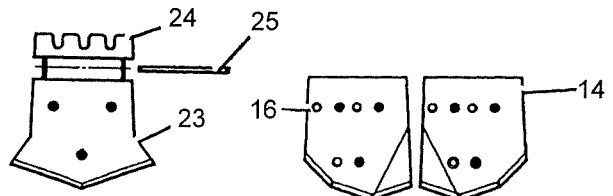
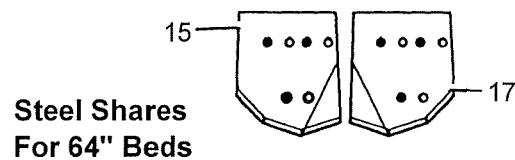
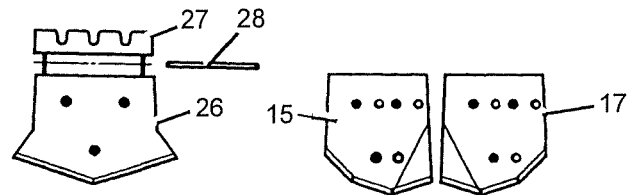
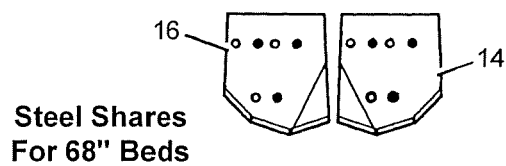
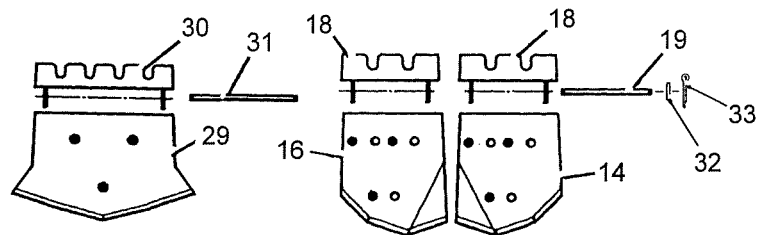
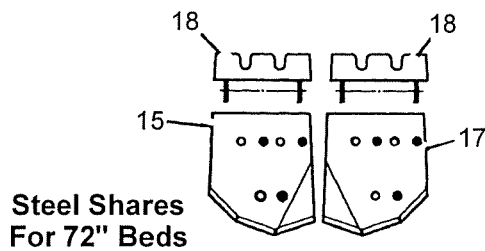
Item	Part No.	Description	Qty.	Remarks
1	RPA610.308517	Share Bar	1	Steel shares only Plastic shares only
2	RPGM100.03729	Adjuster Clevis	2	
3	RPM146.304702	Retaining Pin	2	
4	22016012/030	M12x30 CSK Socket Head Screw	12	
	22016012/040	M12x40 CSK Socket Head Screw	12	
5	22052012	M12 Spring Washer	12	
6	22029012	M12 Full Nut	12	
7	22046020C	M20 Flat Washer	2	
8	22078005/040	Ø5x40 Split Pin	2	
9				
		Steel Shares Consist Of:		
10	22078004/022	Ø4x22 Split Pin	8	
11	RPA610.300671	Share Blade	1	
12	RPA610.300672	Share Blade	1	
13	RPA610.300692	Share Blade	1	
14	RPA610.300693	Share Blade	1	
15	RPA610.310448	Stone Flap	4	
16	RPM146.300673	Pivot Pin	4	
17	22046012C	M12 Flat Washer	8	
		Plastic Shares Consist Of:		
18	22016008/040	M8x40 CSK Socket Head Screw	12	
19	22029008	M8 Full Nut	12	
20	22029012	M12 Full Nut	24	
21	22052008	M8 Spring Washer	12	
22	22052012	M12 Spring Washer	24	
23	RPC730.308943	Plastic Share Blade	4	
24	22016012/040	M12x40 CSK Socket Head Screw	24	
25	RPM226.308941	Steel Profile	4	
26	RPW242.308942	Share Tip	4	
27				

Machines from Serial No T2-291

Share Assemblies For Bed Work



T2-SP024



4.7a

T2XS SPARE PARTS

Machines from Serial No T2-291

Share Assemblies For Bed Work



Machines from Serial No T2-291

Shares Assemblies For Bed Work

Item	Part No.	Description	Qty.	Remarks
1	RPA610.308517	Share Bar	1	
2	RPGM100.03729	Adjuster Clevis	2	
3	RPM146.304702	Retaining Pin	2	
4	RPS780	Bolt-on Share Arm	1	
5	RPS781	Share Arm Adjuster	1	
6	22016012/030	M12x30 CSK Socket Head Screw	15	Steel shares only
	22016012/040	M12x40 CSK Socket Head Screw	15	Plastic shares only
7	22012016/060	M16x60 Bolt	1	
8	22041016	M16 Nyloc Nut	1	
9	22052012	M12 Spring Washer	15	
10	22029012	M12 Full Nut	15	
11	22046020C	M20 Flat Washer	2	
12	22078005/040	Ø5x40 Split Pin	2	
13				
		Steel Shares Consist Of:		
14	RPA610.300671	Share Blade	1	
15	RPA610.300672	Share Blade	1	
16	RPA610.300692	Share Blade	1	
17	RPA610.300693	Share Blade	1	
18	RPA610.310448	Stone Flap	4	
19	RPM146.300673	Pivot Pin	4	
20	RPA610.300882	Centre Share Blade	1	60"beds
21	RPA610.310456	Stone Flap	1	60"beds
22	RPM146.300885	Pivot Pin	1	60"beds
23	RPA610.300886	Centre Share Blade	1	64"beds
24	RPA610.310454	Stone Flap	1	64"beds
25	RPM146.300889	Pivot Pin	1	64"beds
26	RPA610.300890	Centre Share Blade	1	68"beds
27	RPA610.310452	Stone Flap	1	68"beds
28	RPM146.300893	Pivot Pin	1	68"beds
29	RPA610.300894	Centre Share Blade	1	72"beds
30	RPA610.310450	Stone Flap	1	72"beds
31	RPM146.300897	Pivot Pin	1	72"beds
32	22046012C	M12 Flat Washer	10	
33	22078004/022	Ø4x22 Split Pin	10	
34				
		Plastic Shares Consist Of:		
35	22016008/040	M8x40 CSK Socket Head Screw	15	
36	22016012/040	M12x40 CSK Socket Head Screw	15	Qty x14 on 60"&64"beds
37	22029008	M8 Full Nut	15	
38	22029012	M12 Full Nut	15	Qty x14 on 60"&64"beds
39	22052008	M8 Spring Washer	15	
40	22052012	M12 Spring Washer	15	Qty x14 on 60"&64"beds
41	RPC730.308943	Plastic Share Blade	4	
42	RPM226.308941	Steel Profile	4	
43	RPW242.308942	Share Tip	4	
44	RPC730.308946	Centre Plastic Share Blade	1	60"beds
45	RPC730.308949	Centre Plastic Share Blade	1	64"beds
46	RPC730.308952	Centre Plastic Share Blade	1	68"beds
47	RPC730.308955	Centre Plastic Share Blade	1	72"beds

4.7c

T2XS SPARE PARTS

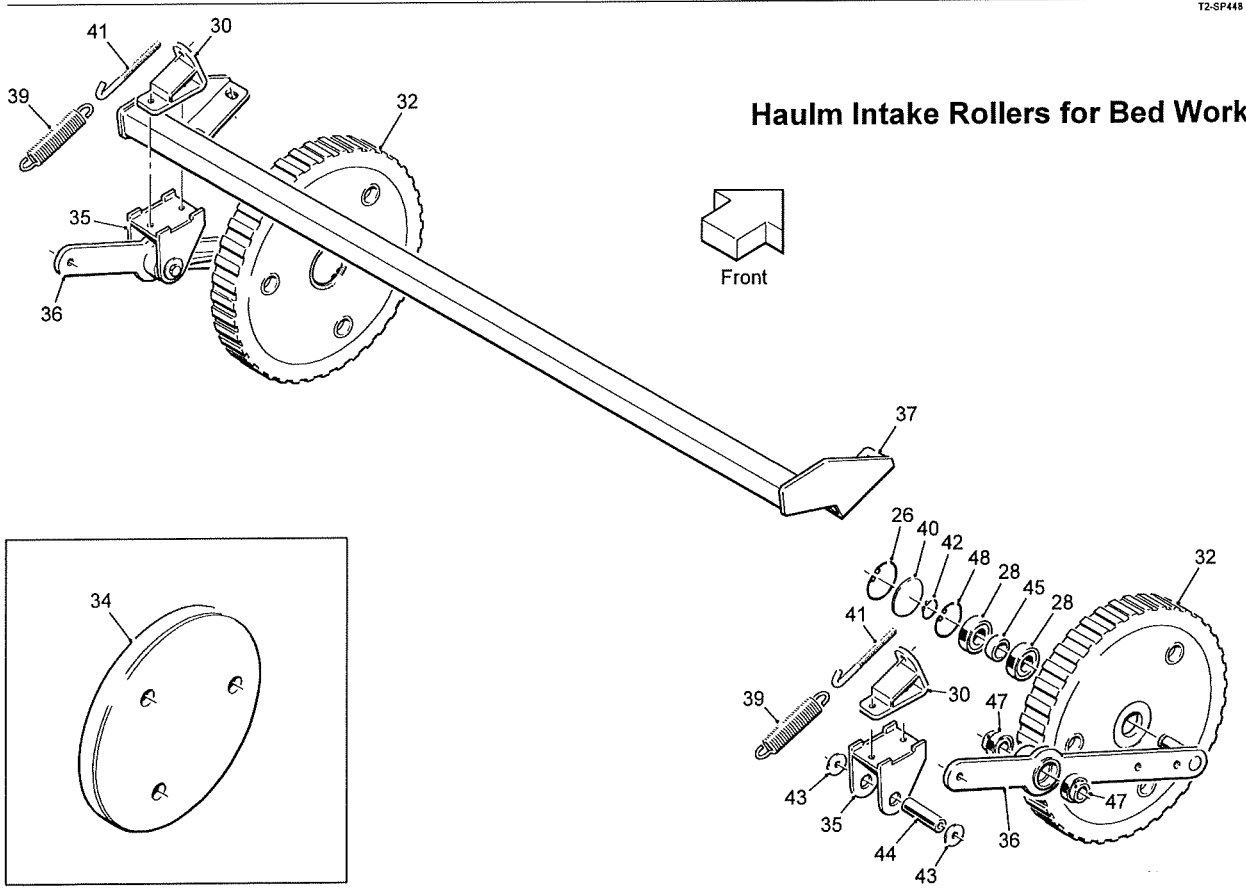
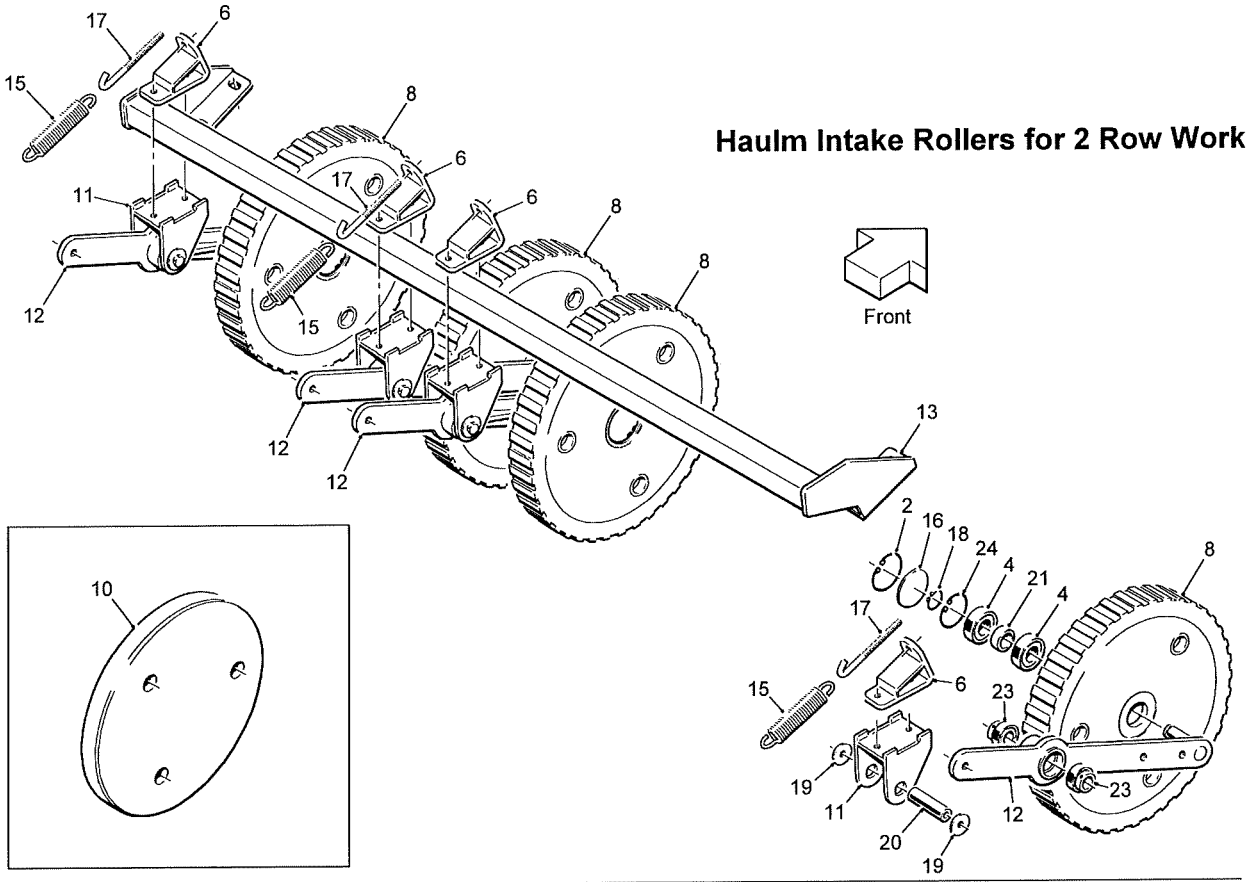
Machines from Serial No T2-291

Shares Assemblies For Bed Work

Item	Part No.	Description	Qty.	Remarks
48	RPM226.308944	Centre Steel Profile	1	60"beds
49	RPM226.308947	Centre Steel Profile	1	64"beds
50	RPM226.308950	Centre Steel Profile	1	68"beds
51	RPM226.308953	Centre Steel Profile	1	72"beds
52	RPW242.308945	Centre Share Tip	1	60"beds
53	RPW242.308948	Centre Share Tip	1	64"beds
54	RPW242.308951	Centre Share Tip	1	68"beds
55	RPW242.308954	Centre Share Tip	1	72"beds

Machines from Serial No T2-291

Haulm Intake Rollers



4.9a

T2XS SPARE PARTS

Machines from Serial No T2-291

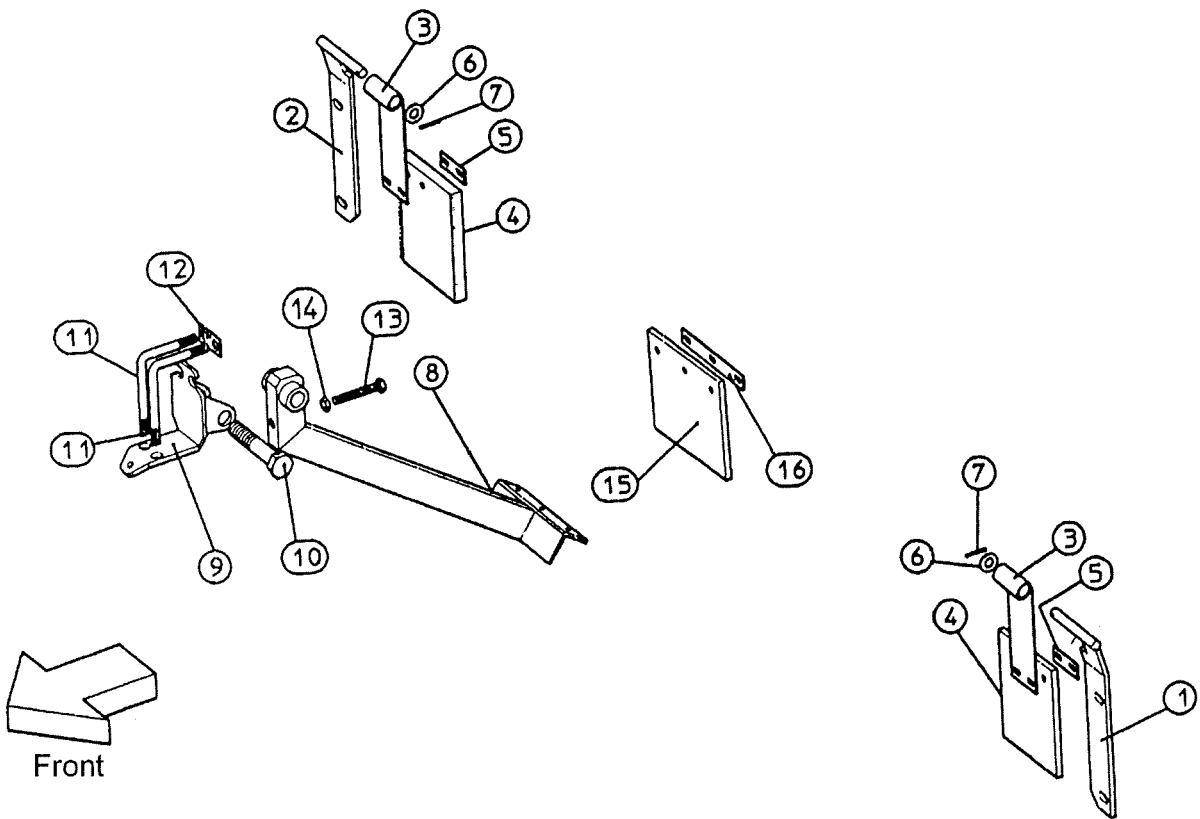
Haulm Intake Rollers

Item	Part No.	Description	Qty.	Remarks
		Haulm Intake Rollers for 2 Row Work Consists Of:		
1				
2	RPF202.070250	Ø70 Internal Circlip	4	
3				
4	63052RS	Bearing	8	
5				
6	64957	Anchor Bracket	4	
7				
8	64981	Haulm Feed Roller	4	
9				
10	RPA610.300474	25mm Bolt-on Haulm Feed Roller	a/r	Optional
11	64731	Pivot Bracket	4	
12	64982	Mounting Arm	4	
13	70396	Bridge	1	
14				
15	RPC676.302597	Spring	4	
16	64646	Bearing Shield	4	
17	RPF128.110130	M10 Hook Bolt	4	
18	RPF200.025200	Ø25 External Circlip	4	
19	SS040011/003	Washer	8	
20	64733	Pivot Pin	4	
21	SS035026/010	Steel Spacer	4	
22				
23	1120-20	Bearing	4	
24	W0168	Ø62 Internal Circlip	4	
		Haulm Intake Rollers for Bed Work Consists Of:		
25				
26	RPF202.070250	Ø70 Internal Circlip	2	
27				
28	63052RS	Bearing	4	
29				
30	64957	Anchor Bracket	2	
31				
32	64981	Haulm Feed Roller	2	
33				
34	RPA610.300474	25mm Bolt-on Haulm Feed Roller	a/r	Optional
35	64731	Pivot Bracket	2	
36	64982	Mounting Arm	2	
37	70396	Bridge	1	
38				
39	RPC676.302597	Spring	2	
40	64646	Bearing Shield	2	
41	RPF128.110130	M10 Hook Bolt	2	
42	RPF200.025200	Ø25 External Circlip	2	
43	SS040011/003	Washer	4	
44	64733	Pivot Pin	2	
45	SS035026/010	Steel Spacer	2	
46				
47	1120-20	Bearing	4	
48	W0168	Ø62 Internal Circlip	2	

Machines from Serial No T2-291

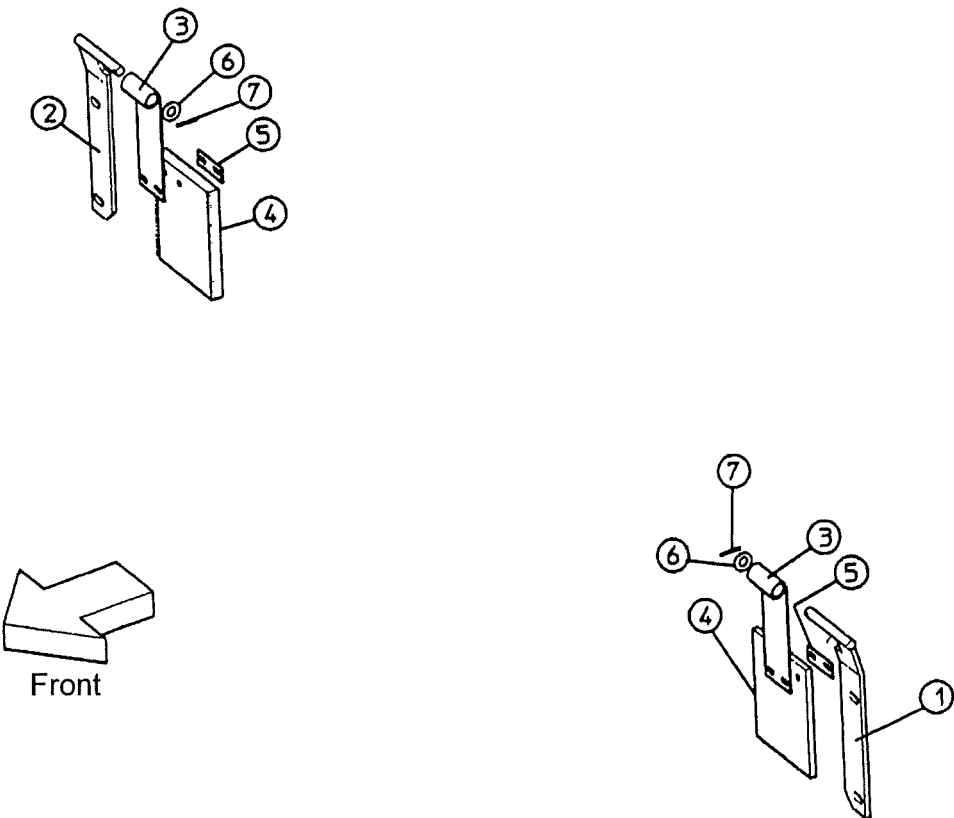
2 ROW WORK

Anti Roll-back Flaps



EP-SP101

BED WORK



4.10a

T2XS SPARE PARTS

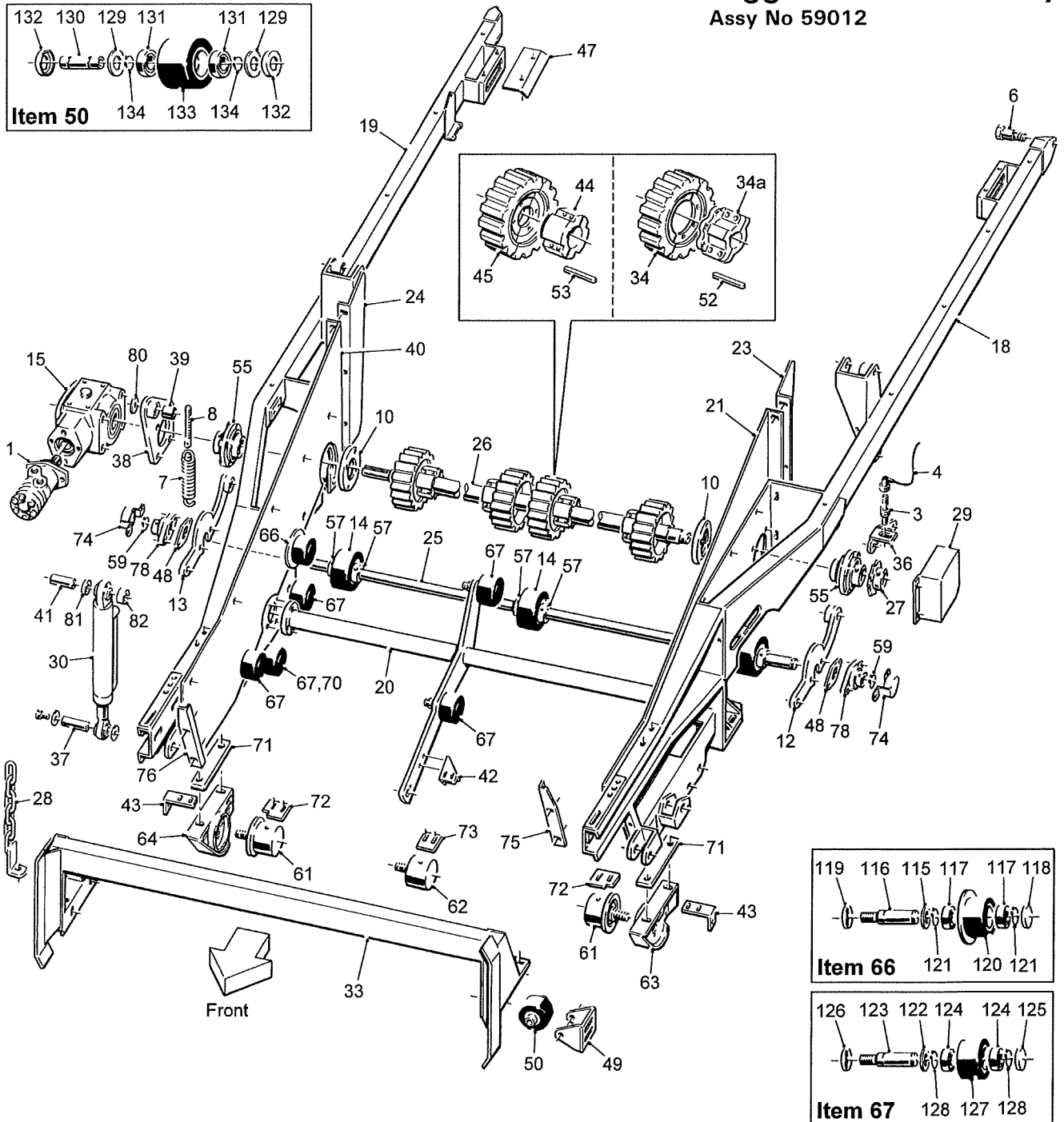
Machines from Serial No T2-291

Anti Roll-back Flaps

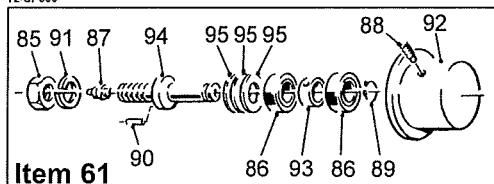
Item	Part No.	Description	Qty.	Remarks
1	RPA610.308799	Mounting LH	1	
2	RPA610.308800	Mounting RH	1	
3	RPA610.308795	Mounting Plate	2	
4	RPC730.308801	Baffle (36"rows)	2	
	RPC730.308802	Baffle (34"rows)	2	
	RPC730.308803	Baffle (32"rows)	2	
	RPC730.308804	Baffle (30"rows)	2	
5	RPM256.308805	Clamp Strip	2	
6	22046016C	M16 Flat Washer	2	
7	22067004/025	Ø4x35 Roll Pin	2	
8	RPA610.303136	Centre Flap Arm	1	
9	RPA610.302226	Centre Flap Mounting Plate	1	
10	22012024/120	M24x120 Bolt	1	
11	RPM186.302071	L' Stud	2	
12	RPM225.302070	Keep Plate	1	
13	22011012/130	M12x130 Set Screw	1	
14	22029012	M12 Full Nut	1	
15	RPC730.303149	Centre Rubber Flap (36"rows)	1	
	RPC730.306910	Centre Rubber Flap (34"rows)	1	
	RPC730.306911	Centre Rubber Flap (32"rows)	1	
	RPC730.306912	Centre Rubber Flap (30"rows)	1	
16	RPM256.306921	Centre Clamp Strip	1	

Machines from Serial No T2-291

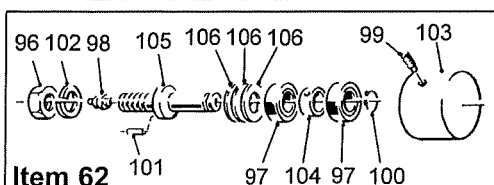
Digger Web Assembly Assy No 59012



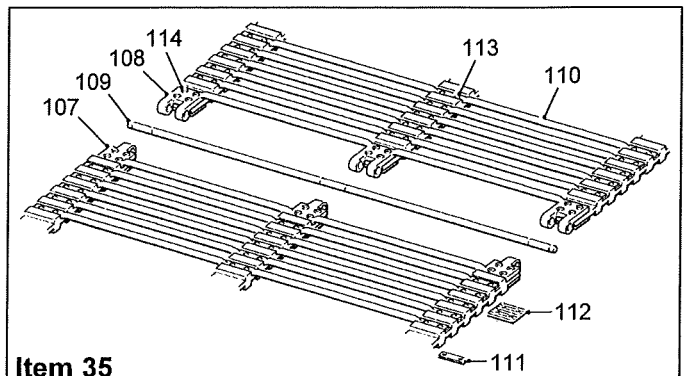
T2-SP355



Item 61



Item 62



Item 35

4.11a

T2XS SPARE PARTS

Machines from Serial No T2-291

Digger Web Assembly

Assy No 59012

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor (80cc)	1	
	37897	Hydraulic Motor (100cc)	1	
	37898	Hydraulic Motor (125cc)	1	
2				
3	32037/1	Proximity Sensor	1	
4	32037/4	Sensor Cable (10m)	1	
5				
6	42043	Digger Pivot Pin	2	
7	42679	Tension Spring	2	
8	42800	Spring tensioner	2	
9				
10	46401	Bearing Plate	2	
11				
12	56109	Tension Roller Arm LH	1	
13	56110	Tension Roller Arm RH	1	
14	56226	Tension Roller	3	
15	56640	Gearbox Assembly	1	
16				
17				
18	59128	LH Digger Frame	1	
19	59129	RH Digger Frame	1	
20	59130A	Roller Support Frame	1	
21	59131	Stainless Steel Side Panel LH	1	
22				
23	59133	Stainless Steel Deflector Panel LH	1	
24	59134	Stainless Steel Deflector Panel RH	1	
25	59135A	Tensioner Roller Shaft	1	
26	59234A	Digger Web Drive Shaft	1	
27	59277	Sensor Disc	1	
28	59307	Transport Chain	2	
29	59312	Sensor Guard	1	
30	59341A	Hydraulic Ram	2	
31				
32				
33	59345	Bridge	1	
34	70334/36/18	36mm Pitch Web Drive Wheel	4	Supersedes 56397
34a	70333	Drive Wheel Hub	4	
35	59453MF	28mm Pitch Web	1	(see list at end)
	59740MF	32mm Pitch Web	1	(see list at end)
	59202MF	36mm Pitch Web	1	(see list at end)
	62601MF	40mm Pitch Web	1	(see list at end)
	59999MF	45mm Pitch Web	1	(see list at end)
	62542MF	50mm Pitch Web	1	(see list at end)
36	59477	Sensor Bracket	1	
37	59492	Ø25 Ram Pin	2	
38	59678A	Motor Reaction Bracket	1	
39	59680	Bush	1	
40	59695	Stainless Steel Side Panel RH	1	
41	59748	Ø25 Ram Pin	2	
42	70096	Scraper Mount Centre	1	Optional
43	70097	Scraper Mount Outer	2	Optional

T2XS SPARE PARTS

4.11b

Machines from Serial No T2-291

Digger Web Assembly

Assy No 59012

Item	Part No.	Description	Qty.	Remarks
44	62036	Drive Wheel Hub	4	
45	62037/28/22	28mm Pitch Web Drive Wheel	4	
	62037/32/18	32mm Pitch Web Drive Wheel	4	
	62037/40/16	40mm Pitch Web Drive Wheel	4	
	62037/45/13	45mm Pitch Web Drive Wheel	4	
	62037/50/12	50mm Pitch Web Drive Wheel	4	
46				
47	62900	Dirt Shield	2	
48	64299	Spacer Plate	a/r	
49	64973	Roller Bracket	2	
50	64974	Roller Assembly	2	(see list at end)
51				
52	22062A018/150	18x9.7x150 RBE Key	4	
53	22062018/150	18x11x150 RBE Key	4	
54				
55	MFC50	Bearing Complete	2	
56				
57	PS326M	Locking Collar	6	
58				
59	RH56	Ø30 External Circlip	2	
60				
61	RPA510.308681	Flanged Steel Roller Assembly	2	(see list at end)
62	RPA510.308684	Plain Steel Roller Assembly	1	(see list at end)
63	RPA610.308694A	LH Roller Mounting	1	
64	RPA610.308695A	RH Roller Mounting	1	
65				
66	12506	Roller Assembly	2	(see list at end)
67	19356	Roller Assembly	8	(see list at end)
68				
69				
70	RPM176.306319	10mm Spacer	2	
71	RPM225.308696	Spacer Plate	2	
72	RPW240.300135	Roller Scraper Outer	2	Optional
73	RPW240.300445	Roller Scraper Centre	1	Optional
74	RPS603	Bearing Guard	2	
75	RPS695	LH Clamp Plate	1	
76	RPS696	RH Clamp Plate	1	
77				
78	SFT30	Bearing	2	
79				
80	SS050017/006	Steel Spacer	1	
81	SS035026/010	Steel Spacer	2	
82	SS035026/020	Steel Spacer	2	
83				
84				
	RPA510.308681	Flanged Roller Assembly Consists Of:		
85	22029024	M24 Full Nut	1	
86	6205	Bearing	2	
87	RC648.081250	M8 Grease Nipple	1	
88	RPF136.308016	M8x16 Dog Screw	1	
89	RPF200.025200	Ø25 External Circlip	1	
90	RPF222.060016	Ø6x16 Groove Pin	1	
91	RPF290.124000	M24 Shakeproof Washer	1	
92	RPGM001.00180	Flanged Steel Roller	1	

Machines from Serial No T2-291

Digger Web Assembly

Assy No 59012

Item	Part No.	Description	Qty.	Remarks
93	RPM176.307416	Spacer	1	
94	RPM180.307415	Spindle	1	
95	RPS210.002052	Metal Seal	3	
	RPA510.308684	Plain Roller Assembly Consists Of:		
96	22029024	M24 Full Nut	1	
97	6205	Bearing	2	
98	RPC648.081250	M8 Grease Nipple	1	
99	RPF136.308016	M8x16 Dog Screw	1	
100	RPF200.025200	Ø25 External Circlip	1	
101	RPF222.060016	Ø6x16 Groove Pin	1	
102	RPF290.124000	M24 Shakeproof Washer	1	
103	RPGM001.00059	Plain Steel Roller	1	
104	RPM176.307416	Spacer	1	
105	RPM180.307415	Spindle	1	
106	RPS210.002052	Metal Seal	3	
	59453MF	28mm Pitch Digger Web Consists Of:		
107	59459MF/1	28mm Pitch Male Joiners & Rod	1	
108	59459MF/2	28mm Pitch Female Joiners & Rod	1	
109	59202MF/3	Joining Rod	1	
110	59740/1	Web Rod	104	
111	12238/6	Clamp Plate	312	
112	57058/28/3	Tapped Clamp Plate	6	
113	57058/4	Ø5.5x23 Rivet	624	
114	22016006/025	M6x25 CSK Setscrew	12	
	59740MF	32mm Pitch Digger Web Consists Of:		
107	59740MF/1	32mm Pitch Male Joiners & Rod	1	
108	59740MF/2	32mm Pitch Female Joiners & Rod	1	
109	59202MF/3	Joining Rod	1	
110	59740/1	Web Rod	91	
111	12238/6	Clamp Plate	273	
112	-	Tapped Clamp Plate	6	
113	57058/4	Ø5.5x23 Rivet	546	
114	22016006/025	M6x25 CSK Setscrew	-	
	59202MF	36mm Pitch Digger Web Consists Of:		
107	59202MF/1	36mm Pitch Male Joiners & Rod	1	
108	59202MF/2	36mm Pitch Female Joiners & Rod	1	
109	59202MF/3	Joining Rod	1	
110	59740/1	Web Rod	80	
111	12238/6	Clamp Plate	240	
112	57456/36/3	36mm Pitch Tapped Clamp Plate	6	
113	57058/4	Ø5.5x23 Rivet	480	
114	22016006/025	M6x25 CSK Setscrew	24	

T2XS SPARE PARTS

4.11d

Machines from Serial No T2-291

Digger Web Assembly

Assy No 59012

Item	Part No.	Description	Qty.	Remarks
	62601MF	40mm Pitch Digger Web		
		Consists Of:		
107	59236MF/1	40mm Pitch Male Joiners & Rod	1	
108	59236MF/2	40mm Pitch Female Joiners & Rod	1	
109	59202MF/3	Joining Rod	1	
110	59740/1	Web Rod	72	
111	12238/6	Clamp Plate	216	
112	59236/3	40mm Pitch Tapped Clamp Plate	6	
113	57058/4	Ø5.5x23 Rivet	432	
114	22016006/025	M6x25 CSK Setscrew	24	
	59999MF	45mm Pitch Digger Web		
		Consists Of:		
107	59237MF/1	45mm Pitch Male Joiners & Rod	1	
108	59237MF/2	45mm Pitch Female Joiners & Rod	1	
109	59202MF/3	Joining Rod	1	
110	59740/1	Web Rod	64	
111	12238/6	Clamp Plate	192	
112	57058/45/4HD	45mm Pitch Tapped Clamp Plate	6	
113	57058/4	Ø5.5x23 Rivet	384	
114	22016006/025	M6x25 CSK Setscrew	24	
	62542MF	50mm Pitch Digger Web		
		Consists Of:		
107	59238MF/1	50mm Pitch Male Joiners & Rod	1	
108	59238MF/2	50mm Pitch Female Joiners & Rod	1	
109	59202MF/3	Joining Rod	1	
110	59740/1	Web Rod	57	
111	12238/6	Clamp Plate	171	
112	59238/3	50mm Pitch Tapped Clamp Plate	6	
113	57058/4	Ø5.5x23 Rivet	342	
114	22016006/025	M6x25 CSK Setscrew	24	
	12506	Roller Assembly Consists Of:		
115	0000300504	Felt Seal	1	
116	11265	Roller Spindle	1	
117	6005RS	Bearing	2	
118	PH407	Seal	1	
119	PH408	Seal	1	
120	PH51AR	Flanged Roller	1	
121	PS843	Circlip	2	
	19356	Roller Assembly Consists Of:		
122	0000300504	Felt Seal	1	
123	11265	Roller Spindle	1	
124	6005RS	Bearing	2	
125	PH407	Seal	1	
126	PH408	Seal	1	
127	PH77AR	Plain Roller	1	
128	PS843	Circlip	2	

4.11e T2XS SPARE PARTS

4.11e T2XS SPARE PARTS

Machines from Serial No T2-291

Digger Web Assembly

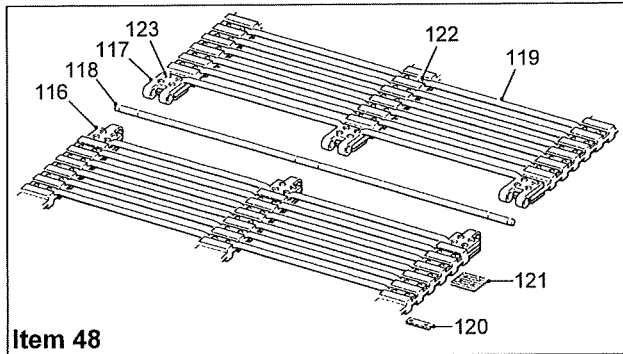
Assy No 59012

Item	Part No.	Description	Qty.	Remarks
	64974	Roller Assembly Consists Of:		
129	0000300504	Felt Seal	2	
130	47141A	Roller Spindle	1	
131	6005RS	Bearing	2	
132	PH408	Seal	2	
133	37559	Plain Roller	1	
134	PS843	Circlip	2	

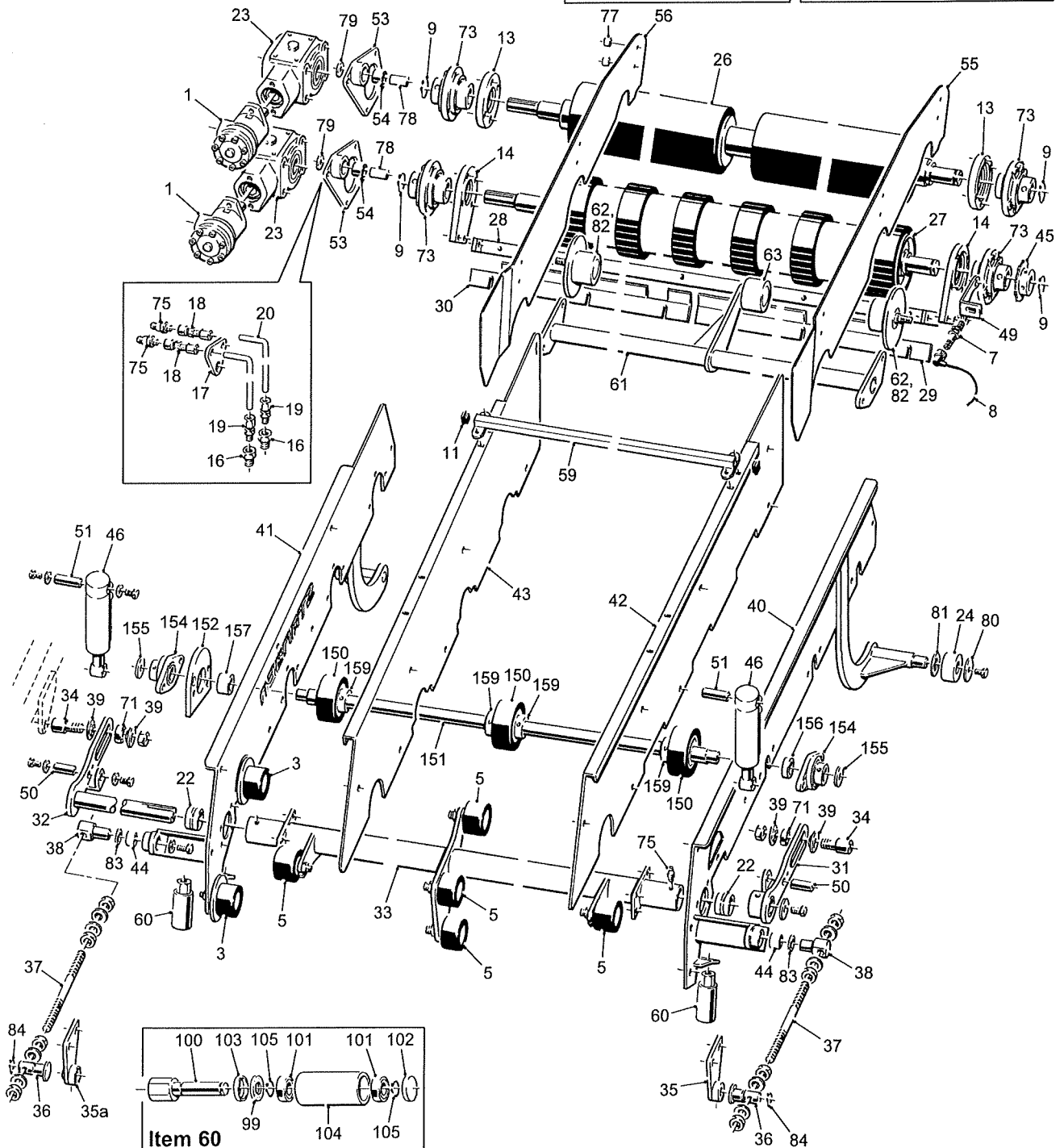
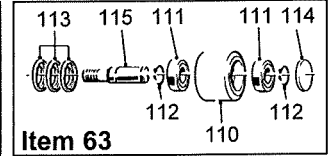
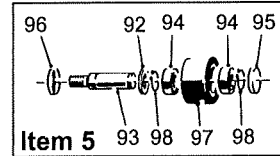
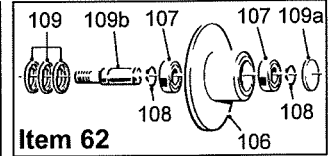
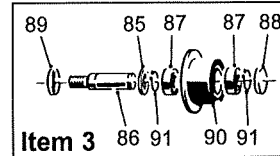
Machines from Serial No T2-291

Sieving Web Assembly

Assy No 64871



T2-SP453



4.12a

T2XS SPARE PARTS

Machines from Serial No T2-291

Sieving Web Assembly

Assy No 64871

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor (80cc)	2	
	37898	Hydraulic Motor (125cc)	2	
2				
3	12506	Roller Assembly	4	(see list at end)
4				
5	19356	Roller Assembly	5	(see list at end)
6				
7	32037/1	Proximity Sensor	1	
8	32037/4	Sensor Cable (10m)	1	
9	33130/16	Ø50 External Circlip	4	
10				
11	37753	Plastic Insert (30x30)	2	
12				
13	46401	Bearing Plate	2	
14	46402	Scraper Plate	2	
15				
16	51137	1/8"-1/4"UNF Adaptor	2	
17	51668	Grease Nipple Mounting Plate	1	
18	51669	Plate Adaptor	2	
19	51670	Straight Connector	2	
20	51671/350	Tube (350mm)	2	
21				
22	56377	Nylon Bush	2	
23	56641	Gearbox Assembly	2	
24	56829	Nylon Roller	2	
25				
26	59112	Main Drive Shaft	1	
27	59113	Assister Shaft	1	
28	59124	Scraper Bar	1	
29	59125	LH Scraper	1	
30	59126	RH Scraper	1	
31	59194	LH Lift Arm	1	
32	59195	RH Lift Arm	1	
33	59197	Support Roller Frame	1	
34	59198	Bearing Spigot	2	
35	59199A	Pivot Adjuster Bracket	1	
35a	59199B	Pivot Adjuster Bracket	1	
36	59200A	Pivot Adjuster Pin	2	
37	59201	Adjuster Rod	2	
38	59203	Pivot Boss	2	
39	59206	Top Hat Spacer	4	
40	59207	LH Web Side	1	
41	59208	RH Web Side	1	
42	59216A	LH Stainless Steel Panel	1	
43	59217A	RH Stainless Steel Panel	1	
44	59268	Nylon Bush	2	
45	59278	Sensor Disc	2	
46	59360	Hydraulic Ram	2	
47				
48	64861/36	36mm Pitch Web	1	(see list at end)
	64861/40	40mm Pitch Web	1	(see list at end)
	64861/45	45mm Pitch Web	1	(see list at end)
	64861/50	50mm Pitch Web	1	(see list at end)
	64861/56	56mm Pitch Web	1	(see list at end)

T2XS SPARE PARTS

4.12b

Machines from Serial No T2-291

Sieving Web Assembly

Assy No 64871

Item	Part No.	Description	Qty.	Remarks
49	59477	Sensor Bracket	1	
50	59492	Ram Pin	2	
51	59494	Ram Pin	2	
52				
53	59679	Motor Reaction Bracket	2	
54	59680	Bush	2	
55	64834	LH Stainless Panel	1	
56	64835	RH Stainless Panel	1	
57				
58				
59	62353	Support Beam	1	
60	62906B	Roller Assembly	2	(see list at end)
61	64833A	RollerSupport Frame	1	
62	37316	Ø90 Flanged Roller Assembly	2	(see list at end)
63	37315	Ø90 Plain Roller Assembly	1	(see list at end)
64				
65				
66				
67				
68				
69				
70				
71	62042RS	Bearing	2	
72				
73	MFC50	Bearing	4	
74				
75	GS412	1/8"BSP Straight Grease Nipple	4	
76				
77	SS020011/015	Steel Spacer	12	
78	SS040017/069	Steel Spacer	2	
79	SS050017/006	Steel Spacer	2	
80	SS080013/005	Steel Spacer	2	
81	SS080036/004	Steel Spacer	2	
82	SS035017/013	Steel Spacer	2	
83	SS050031/003	Steel Spacer	2	
84	W0166	Ø30 External Circlip	2	
	12506	Roller Assembly Consists Of:		
85	0000300504	Felt Seal	1	
86	11265	Roller Spindle	1	
87	6005RS	Bearing	2	
88	PH407	Seal	1	
89	PH408	Seal	1	
90	PH51AR	Flanged Roller	1	
91	PS843	Circlip	2	
	19356	Roller Assembly Consists Of:		
92	0000300504	Felt Seal	1	
93	11265	Roller Spindle	1	
94	6005RS	Bearing	2	
95	PH407	Seal	1	
96	PH408	Seal	1	
97	PH77AR	Plain Roller	1	
98	PS843	Circlip	2	

Machines from Serial No T2-291

Sieving Web Assembly

Assy No 64871

Item	Part No.	Description	Qty.	Remarks
	62906B	Roller Assembly Consists Of:		
99	0000300504	Felt Seal	1	
100	11265A	Spindle (167mm)	1	
	11265B	Spindle (118mm)	1	
	11265C	Spindle (131mm)	1	
101	60052RS	Bearing	2	
102	PH407	Seal	1	
103	PH408	Seal	1	
104	37056B	Ø60 Plain Roller	1	
105	PS843	Circlip	2	
	37316	Roller Assembly Consists Of:		
106	37291	Ø90 Flanged Steel Roller	1	
107	6006RS	Bearing	2	
108	RH56	Circlip	2	
109	Z006	Sealing Ring	3	
109a	0000300202	Dust Cover	1	
109b	37313	Spindle	1	
	37315	Roller Assembly Consists Of:		
110	37307	Ø90 Plain Steel Roller	1	
111	6006RS	Bearing	2	
112	RH56	Circlip	2	
113	Z006	Sealing Ring	3	
114	0000300202	Dust Cover	1	
115	37313	Spindle	1	
	64861/36	36mm Pitch Sieving Web Consists Of:		
116	59202MF/1	36mm Pitch Male Joiners & Rod	1	
117	59202MF/2	36mm Pitch Female Joiners & Rod	1	
118	59202MF/3	Joining Rod	1	
119	59740/1	Web Rod	212	
120	12238/6	Clamp Plate	636	
121	57456/36/3	36mm Pitch Tapped Clamp Plate	6	
122	57058/4	Ø5.5x23 Rivet	1272	
123	22016006/025	M6x25 CSK Setscrew	24	
	64861/40	40mm Pitch Sieving Web Consists Of:		
116	59236MF/1	40mm Pitch Male Joiners & Rod	1	
117	59236MF/2	40mm Pitch Female Joiners & Rod	1	
118	59202MF/3	Joining Rod	1	
119	59740/1	Web Rod	191	
120	12238/6	Clamp Plate	573	
121	59236/3	40mm Pitch Tapped Clamp Plate	6	
122	57058/4	Ø5.5x23 Rivet	1146	
123	22016006/025	M6x25 CSK Setscrew	24	

T2XS SPARE PARTS

4.12d

Machines from Serial No T2-291

Sieving Web Assembly

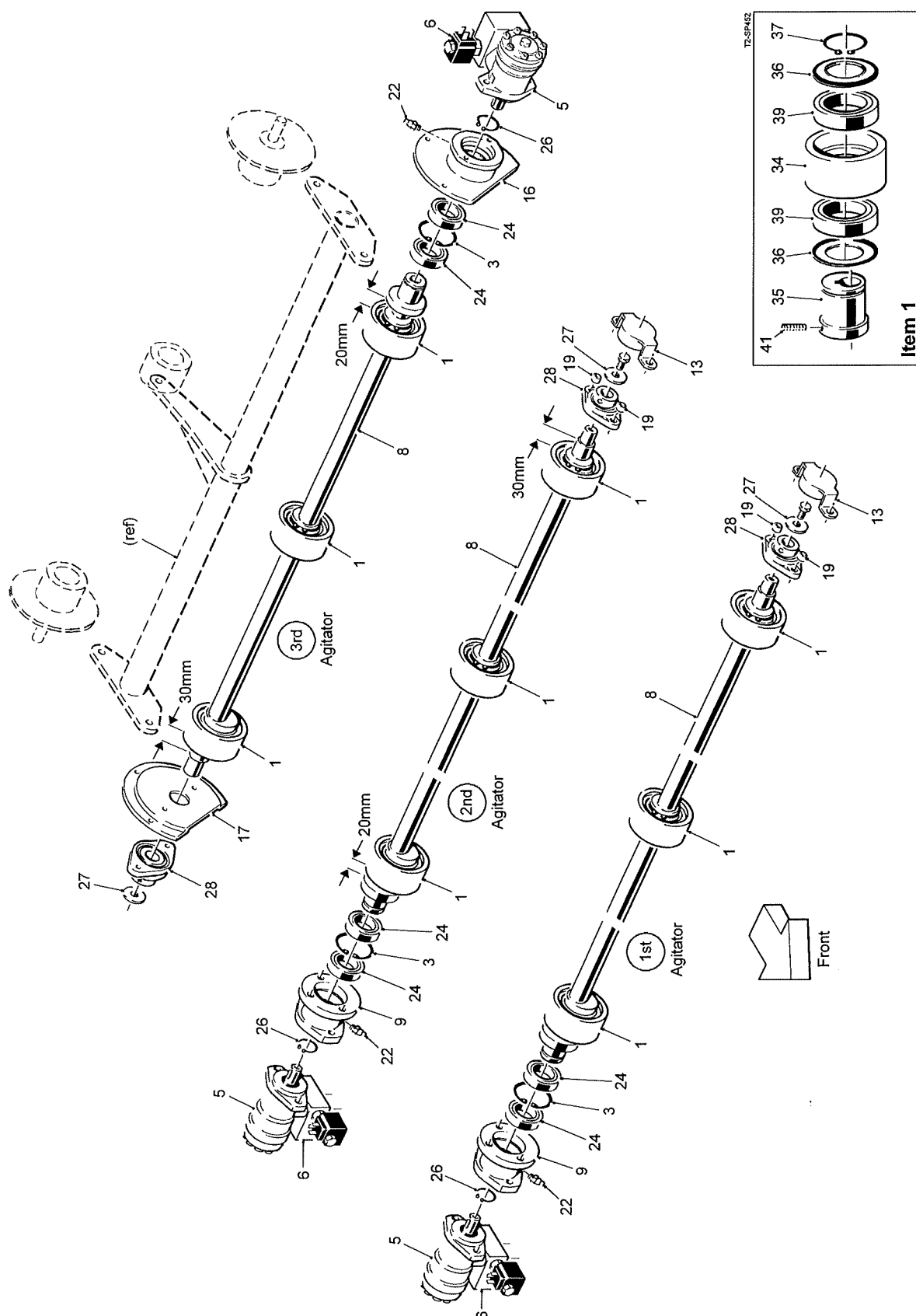
Assy No 64871

Item	Part No.	Description	Qty.	Remarks
	64861/45	45mm Pitch Sieving Web		
		Consists Of:		
116	59237MF/1	45mm Pitch Male Joiners & Rod	1	
117	59237MF/2	45mm Pitch Female Joiners & Rod	1	
118	59202MF/3	Joining Rod	1	
119	59740/1	Web Rod	169	
120	12238/6	Clamp Plate	507	
121	57058/45/4HD	45mm Pitch Tapped Clamp Plate	6	
122	57058/4	Ø5.5x23 Rivet	1014	
123	22016006/025	M6x25 CSK Setscrew	24	
	64861/50	50mm Pitch Sieving Web		
		Consists Of:		
116	59238MF/1	50mm Pitch Male Joiners & Rod	1	
117	59238MF/2	50mm Pitch Female Joiners & Rod	1	
118	59202MF/3	Joining Rod	1	
119	59740/1	Web Rod	157	
120	12238/6	Clamp Plate	471	
121	59238/3	50mm Pitch Tapped Clamp Plate	6	
122	57058/4	Ø5.5x23 Rivet	942	
123	22016006/025	M6x25 CSK Setscrew	24	
	64861/56	56mm Pitch Sieving Web		
		Consists Of:		
116	62396MF/1	56mm Pitch Male Joiners & Rod	1	
117	62396MF/2	56mm Pitch Female Joiners & Rod	1	
118	59202MF/3	Joining Rod	1	
119	59740/1	Web Rod	140	
120	12238/6	Clamp Plate	420	
121	57058/56/3	56mm Pitch Tapped Clamp Plate	6	
122	57058/4	Ø5.5x23 Rivet	840	
123	22016006/025	M6x25 CSK Setscrew	24	
	70412	Roller Shaft Assembly Consists Of:		Optional
150	70242	Ø140 Rubbered Roller	3	
151	70411	Roller Shaft	1	
152	70415	Bearing Support Plate	1	
153				
154	SFT35	Bearing	2	
155	SS040009/003	Steel Spacer	2	
156	SS051041/018	Steel Spacer	1	
157	SS051041/028	Steel Spacer	1	
158				
159	ST41M	Ø40 Locking Collar	4	

Machines from Serial No T2-291

Agitator Assembly

Assy No 70406



4.13a

T2XS SPARE PARTS

Machines from Serial No T2-291

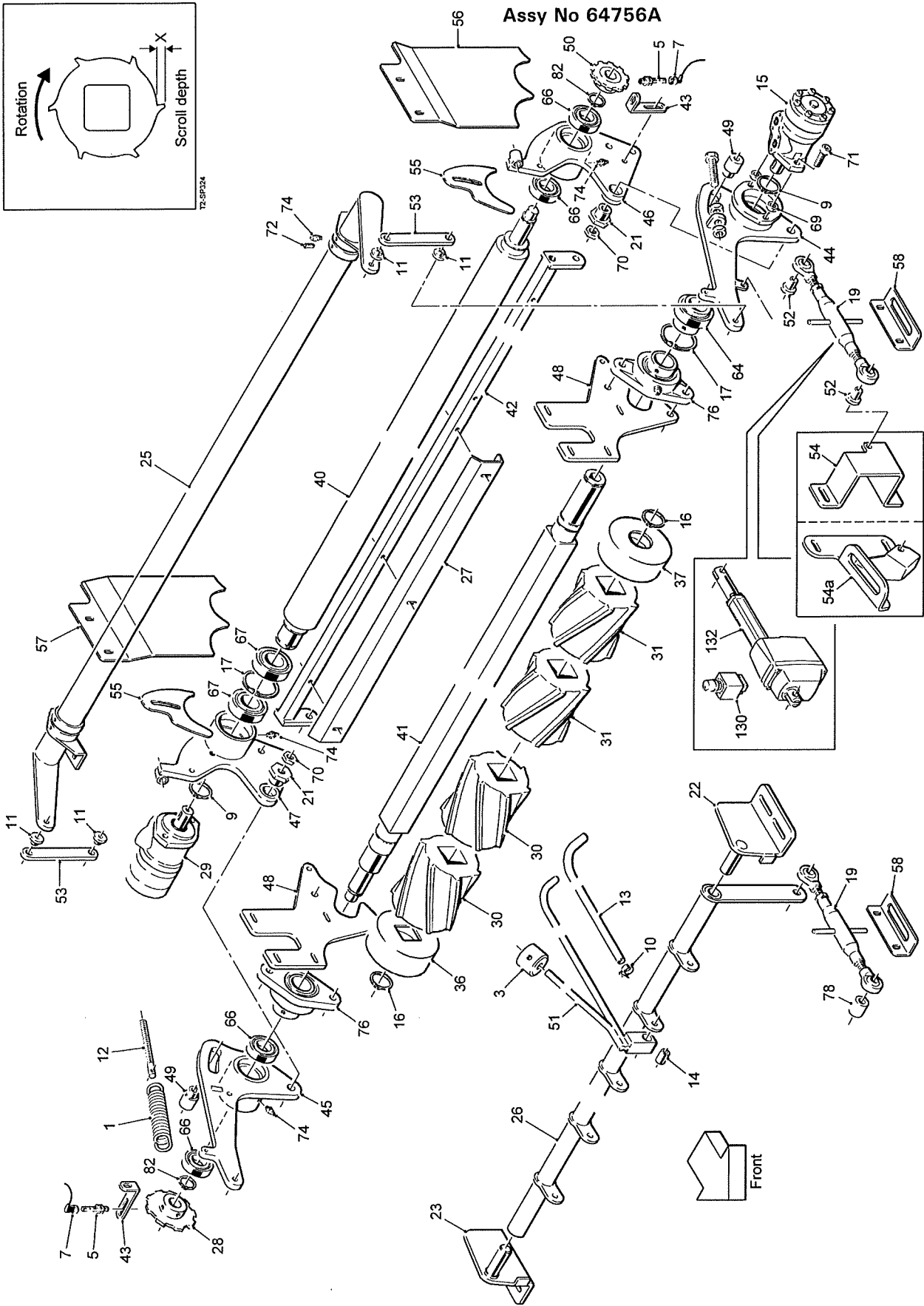
Agitator Assembly

Assy No 70406

Item	Part No.	Description	Qty.	Remarks
1	62498	Ø152 Eccentric Roller Assembly	9	(see list at end)
2				
3	46564	Ø90 Internal Circlip	3	
4				
5	59108	Hydraulic Motor	3	
6	59215	Hydraulic Motor Valve	3	
7				
8	59224	Agitator Shaft	3	
9	59225	Motor Mounting	2	
10				
11				
12				
13	59298	Bearing Shield	2	
14				
15				
16	64986	Motor Mounting	1	
17	64987	Bearing Mounting	1	
18				
19	70254	Hole Size Reducer (Ø10)	4	
20				
21				
22	RPC648.081250	M8 Straight Grease Nipple	3	
23				
24	6210RS	Bearing	6	
25				
26	33130/16	Ø50 External Circlip	3	
27	SS040009/003	Steel Spacer	3	
28	SFT35	Bearing	2	
	62498	Ø152 Eccentric Roller Assembly		
		Consists Of:		
34	62495	Ø152 Roller	1	
35	62496	Eccentric Hub	1	
36	62497	Ø140xØ80 Seal	2	
37	37443	Ø80 External Circlip	1	
38				
39	6216RS	Bearing	2	
40				
41	22018008/030	M8 Grub Screw	1	

Machines from Serial No T2-291

Haulm Roller (with scroll shaft)
Assy No 64756A



4.14a

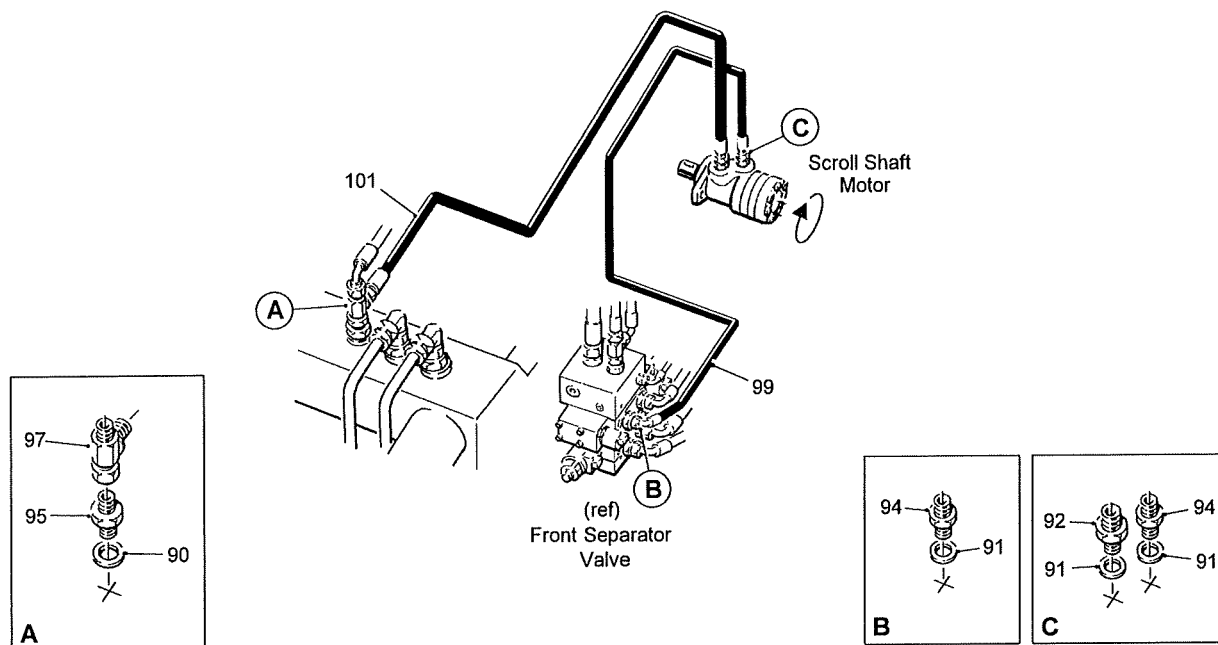
T2XS SPARE PARTS

Machines from Serial No T2-291

Haulm Roller (with scroll shaft)

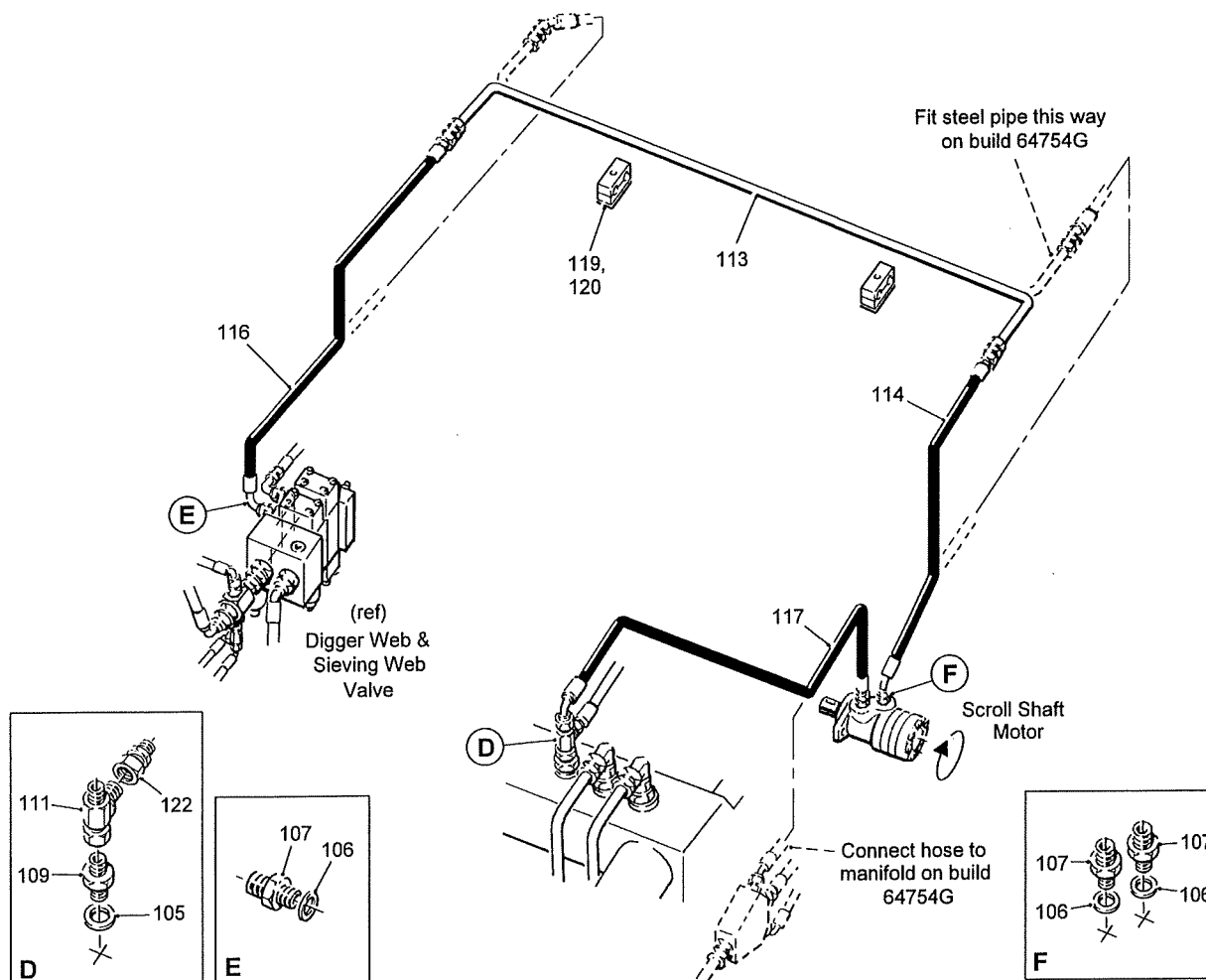
Scroll shaft hydraulics used on build 64754A.

Assy No 64756A



T2SP405A

Scroll shaft hydraulics used on build 64754B & 64754G.



T2XS SPARE PARTS**4.14b**

Machines from Serial No T2-291

Haulm Roller (with scroll shaft)**Assy No 64756A**

Item	Part No.	Description	Qty.	Remarks
1	11648	Tension Spring	2	Was 44563
2				
3	27521	Haulm Finger Weight	9	
4				
5	32037/1	Proximity Sensor	2	
6				
7	32037/4	Sensor Cable (10m)	2	
8				
9	33130/16	Ø50 External Circlip	2	
10	RPVLD2512	Ø13-20mm Hose Clip	9	
11	42781	Pivot Bush	4	
12	42888	Spring Tensioner	2	
13	64939/800	Plastic Cover	9	
14	44122	Pivot Boss	9	
15	46855	Hydraulic Motor	1	
16	46563	Ø55 External Circlip	2	
17	46564	Ø90 Internal Circlip	2	
18				
19	54327	Top Link Assembly	2	
20				
21	56209	Pivot Boss	2	
22	56221	Mounting Bracket LH	1	
23	56222	Mounting Bracket RH	1	
24				
25	59116C	Adjuster Shaft	1	
26	59117A	Haulm Finger Mounting	1	
27	59122	Scraper	2	
28	59151	Sensor Disc	1	
29	59803	Hydraulic Motor	1	
30	59934C	LH Cavity Scroll (X = 10mm)	4	LH Solid Scroll 59934S
31	59935C	RH Cavity Scroll (X = 10mm)	5	RH Solid Scroll 59935S
32				
33				
34				
35				
36	70084	End Cap (Ø55 bore)	1	
37	70084	End Cap (Ø55 bore)	1	
38				
39				
40	64569	Rubber Haulm Roller	1	
41	64577	Scroll Shaft	1	
42	64582	Scraper Mounting	1	
43	64659	Sensor Bracket	2	
44	64736	Support Bracket LH	1	
45	64737	Support Bracket RH	1	
46	64738	Mounting Bracket LH	1	
47	64739	Mounting Bracket RH	1	
48	64740	Mounting Plate	2	
49	64741	Guide Bush	2	
50	64757	Sensor Disc	1	
51	64758	Haulm Finger	9	
52	64778	Top Hat Spacer	2	

4.14c

T2XS SPARE PARTS

Machines from Serial No T2-291

Haulm Roller (with scroll shaft)

Assy No 64756A

Item	Part No.	Description	Qty.	Remarks
53	64789	Link	2	For build 64754A For build 64754B & G
54	64791	Mounting Bracket	1	
54a	64791A	Mounting Bracket	1	
55	64836	Filler Plate	2	
	64836C	Filler Plate	2	
56	64837	Stainless Panel LH	1	
57	64838	Stainless Panel RH	1	
58	64994	Top Link Retaining Bracket	2	
59				
60				
61				
62				
63				
64	1150/50	Bearing	1	
65				
66	6207RS	Bearing	4	
67	6210RS	Bearing	2	
68				
69	22034012	M12 Half Nut	2	
70	22034020	M20 Half Nut	2	
71	22015012/040BZP	M12x40 Cap Head Screw	2	
72	22018008/010	M8x10 Grub Screw	2	
73				
74	RPC648.081250	M8 Grease Nipple Straight	5	
75				
76	SFT50	Bearing	2	
77				
78	SS030017/045	Steel Spacer	1	
79				
80				
81				
82	W0118	Ø35 External Circlip	2	
		Scroll Shaft Hydraulics Used On Build 64754A Consist Of:		
90	11122	1"BSP Dowty Seal	1	
91	11124	1/2"BSP Dowty Seal	3	
92	11295	1/2"BSPx3/4"BSP M M Adaptor	1	
93				
94	12315	1/2"BSP M M Adaptor	2	
95	12560	3/4"BSPx1"BSP M M Adaptor	1	
96				
97	32512	3/4"BSP F M M Tee	1	
98				
99	60250	1/2"Hose Assembly (1300mm)	1	
100				
101	71030	3/4"Hose Assembly (2150mm)	1	

T2XS SPARE PARTS	4.14d
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T2XS SPARE PARTS	4.14d
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Machines from Serial No T2-291

Haulm Roller (with scroll shaft) Assy No 64756A

Haulm Roller (with scroll shaft) Assy No 64756A

Item	Part No.	Description	Qty.	Remarks
		Scroll Shaft Hydraulics Used On Build 64754B & 64754G Consist Of:		
105	11122	1"BSP Dowty Seal	1	
106	11124	1/2"BSP Dowty Seal	3	
107	11295	1/2"BSPx3/4"BSP M M Adaptor	3	
108				
109	12560	3/4"BSPx1"BSP M M Adaptor	1	
110				
111	32512	3/4"BSP F M M Tee		
112				
113	71150	Ø25 Steel Pipe Assembly	1	
114	60981	3/4"Hose Assembly (1050mm)	1	
115				
116	71028	3/4"Hose Assembly (3850mm)	1	For build 64754B
	71208	3/4"Hose Assembly (2400mm)	1	For build 64754G
117	71029	3/4"Hose Assembly (2150mm)	1	For build 64754B
	71207	3/4"Hose Assembly (1400mm)	1	For build 64754G
118				
119	RPC654.300948/2	Pipe Clamp (25-25)	2 pairs	
120	RPC654.300948/3	Clamp Plate	2	
121				
122	TBMW659	1/2"BSP Mx3/4"BSPF Swivel Adaptor	1	
	64371A	Haulm Roller Electric Adjustment Consists Of:		
130	61818	Control Box Dial	1	
131				
132	64362	Linear Actuator	1	

4.15a

T2XS SPARE PARTS

Machines from Serial No T2-291

Haulm Roller (without scroll shaft)

Assy No 70111

Item	Part No.	Description	Qty.	Remarks
1	11648	Tension Spring	2	
2				
3	33130/16	Ø50 External Circlip	1	
4				
5	RPVLD2512	13mm-20mm Jubilee Clip	9	
6	42778	Guide Bush	2	
7	42781	Pivot Bush	4	
8	42800	Spring Tensioner	2	
9				
10	44122	Pivot Boss	9	
11	44159	Plastic Cover	9	
12				
13	46564	Ø90 Internal Circlip	3	
14				
15	51052	Haulm Finger	9	
16				
17	54327	Top Link Assembly	2	
18				
19	56209	Pivot Boss	2	
20	56221	Mounting Bracket LH	1	
21	56222	Mounting Bracket RH	1	
22				
23				
24	59114A	Haulm Roller	1	
25	59116C	Adjuster Shaft	1	
26	59117A	Haulm Finger Mounting	1	
27	59122	Scraper	2	
28				
29	59803	Hydraulic Motor	1	
30				
31	59121A	Scraper Mounting	1	
32	64778	Top Hat Spacer	1	
33	64789A	Link	2	
34	64994	Top Link Retaining Bracket	2	
35	64836A	Filler Plate	2	
36				
37	70107	Support Bracket LH	1	
38	70108	Support Bracket RH	1	
39	70109	Mounting Bracket LH	1	
40	70110	Mounting Bracket RH	1	
41				
42				
43				
44				
45	1150-50	Bearing	2	
46				
47	6207RS	Bearing	2	
48	6210RS	Bearing	2	
49				
50	GS412	1/8" BSP Grease Nipple Straight	2	
51				
52	RPC648.081250	M8 Grease Nipple Straight	2	
53				
54	SS030017/025	Steel Spacer	1	
55	SS030017/045	Steel Spacer	1	

T2XS SPARE PARTS4.15b

Machines from Serial No T2-291

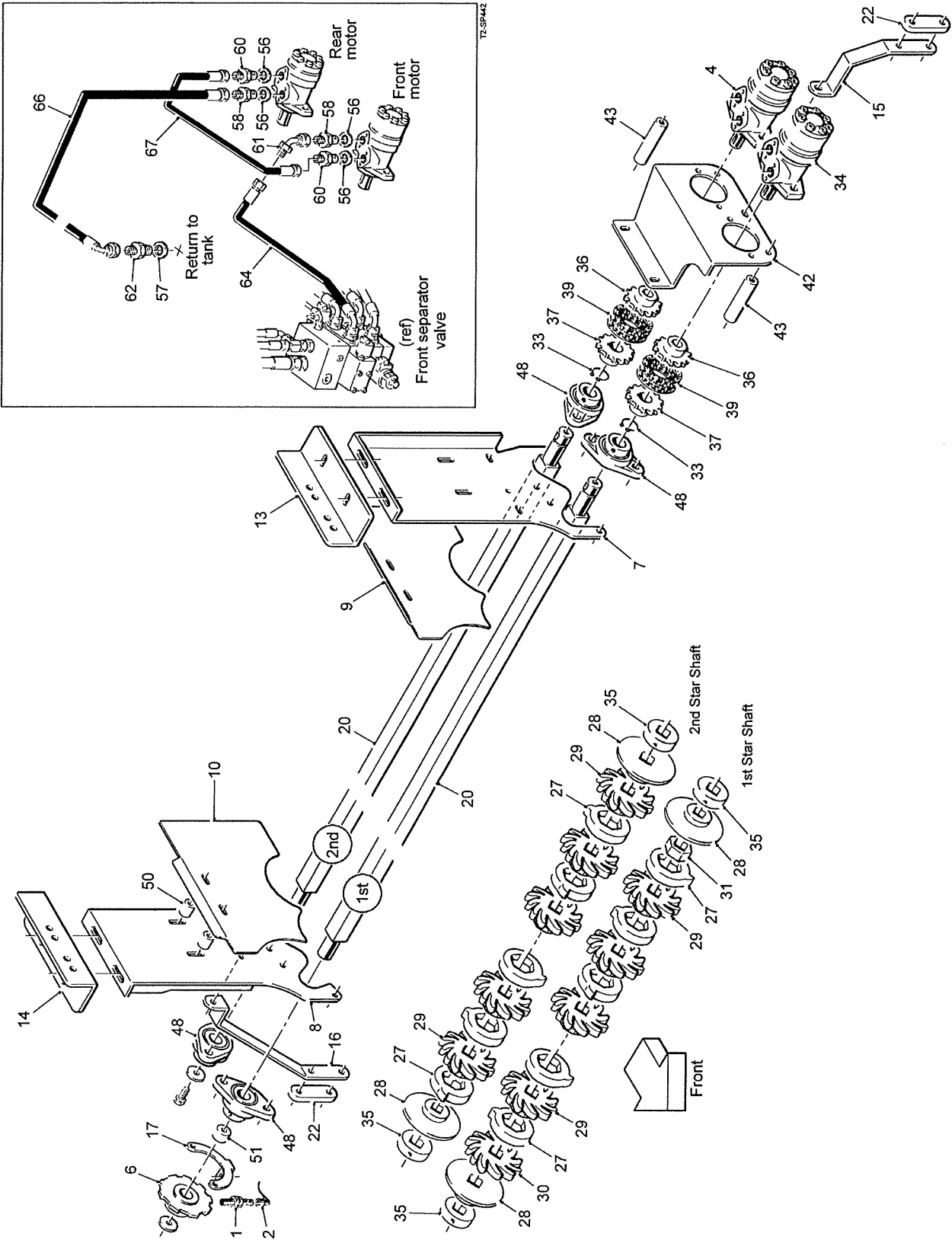
Haulm Roller (without scroll shaft)Assy No 70111

Item	Part No.	Description	Qty.	Remarks
56	W0118	Ø35 External Circlip	1	
57				
58				
59	22015016/045	M16x45 Socket Head Cap Screw	2	
60				
61				
62	22018008/010	M8x10 Grub Screw	2	
63				
64				
65	22034020	M20 Half Nut	2	
66				
67				
68	32037/1	Proximity Sensor	1	
69				
70				
	32037/4	Sensor Cable (10m)	1	
	59151	Sensor Disc	1	
	59476B	Sensor Bracket	1	

Machines from Serial No T2-291

Star Feed Unit (2 shafts)

Assy No 64876



5.2a

T2XS SPARE PARTS

Machines from Serial No T2-291

Star Feed Unit (2 shafts)

Assy No 64876

Item	Part No.	Description	Qty.	Remarks
1	32037/1	Proximity Sensor	1	
2	32037/4	Sensor Cable (10m)	1	
3				
4	46855	Hydraulic Motor (rear)	1	
5				
6	59277	Sensor Disc	1	
7	64877	LH Panel	1	
8	64878	RH Panel	1	
9	64881	LH Stainless Steel Panel	1	
10	64882	RH Stainless Steel Panel	1	
11				
12				
13	64879	LH Mounting Angle	1	
14	64880	RH Mounting Angle	1	
15	64883C	Brace	1	
16	64883	Brace	1	
17	62897	Sensor Bracket	1	
18				
19				
20	64080A	Star Shaft	2	
21				
22	64849	Clamp Plate	2	
23				
24				
25				
26				
27	RPC700.309550	Cam Ring	96	
28	RPC700.310221	End Disc	4	
29	RPC700.310541	14 Finger Durocam Star	96	
30	RPC700.311776	14 Finger Durocam Star (narrow)	1	
31	RPC700.311777	Star Spacer	1	
32				
33	RPF200.035250	Ø35 External Circlip	2	
34	RPH850.306210	Hydraulic Motor (front)	1	
35	RPM226.311775	Collar	4	
36	RPM182.303035	12T 3/4"Pitch Sprocket (Ø25)	2	
37	RPM182.310743	12T 3/4"Pitch Sprocket (Ø35)	2	
38				
39	RPT738.600012	3/4"Pitch Duplex Drive Chain	2	
40				
41				
42	70204A	Motor Mounting	1	
43	70206	Spacer Bar	2	
44				
45				
46				
47				
48	SFT35	Bearing	4	
49				
50	SS025013/040	Steel Spacer	4	
51	SS035011/027	Steel Spacer	1	
52				
53				
54				
55				

T2XS SPARE PARTS

5.2b

Machines from Serial No T2-291

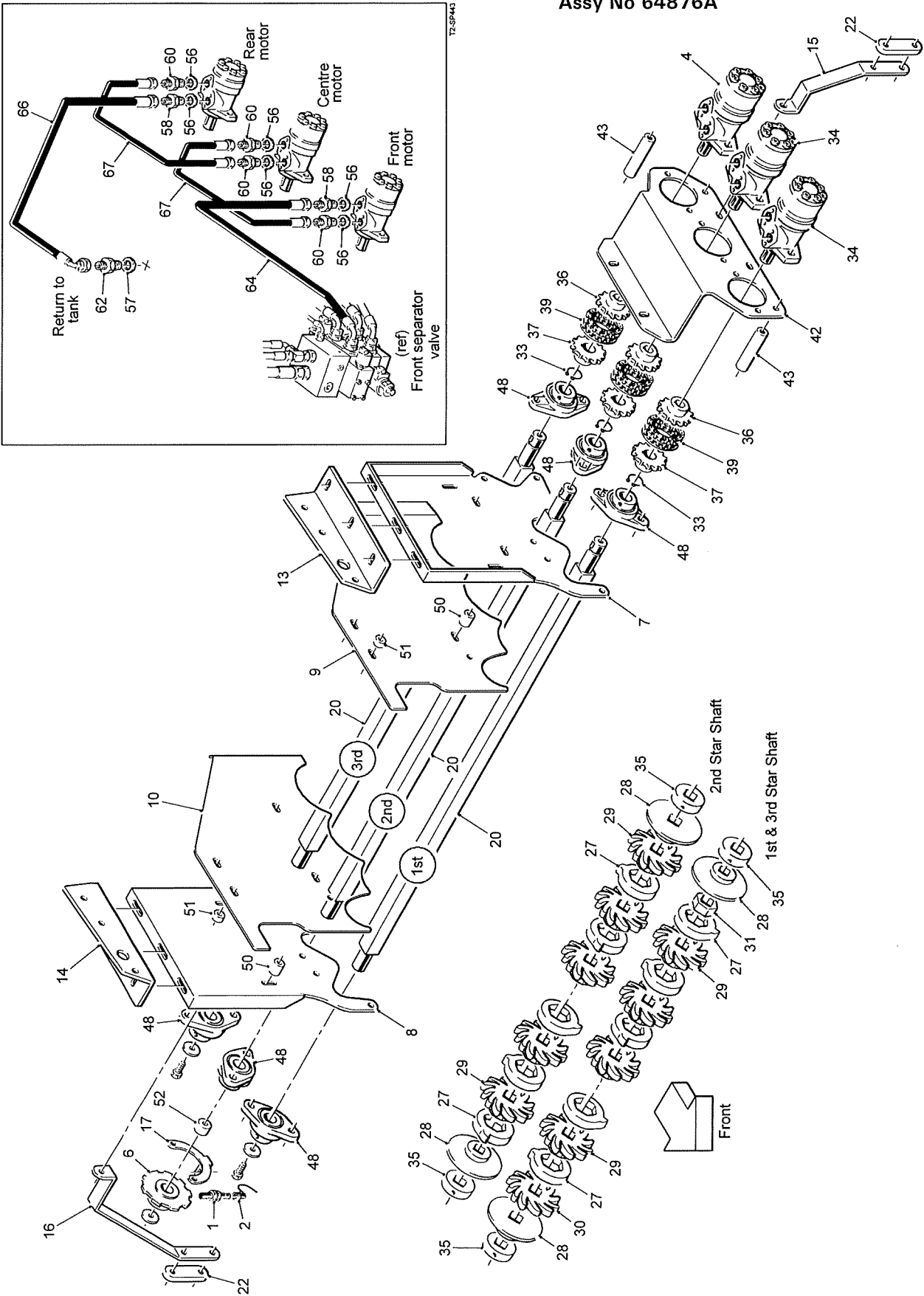
Star Feed Unit (2 shafts)

Assy No 64876

Item	Part No.	Description	Qty.	Remarks
		Hydraulic Components Consist Of:		
56	11124	1/2"BSP Dowty Seal	4	Prior to T2-293 was 11122
57	11740	1 1/4"BSP Dowty Seal	1	
58	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
59				
60	12315	1/2"BSP M M Adaptor	2	Prior to T2-293 was 12560
61	23575	3/4"BSP M F Swept 45°Adaptor	1	
62	23583	3/4"BSPx1 1/4"BSP M M Adaptor	1	
63				
64	15015	3/4"Hose Assembly (1700mm)	1	
65				
66	71123	3/4"Hose Assembly (2300mm)	1	
67	60566	1/2"Hose Assembly (500mm)	1	

Machines from Serial No T2-291

Star Feed Unit (3 shafts)
Assy No 64876A



5.3a

T2XS SPARE PARTS

Machines from Serial No T2-291

Star Feed Unit (3 shafts)

Assy No 64876A

Item	Part No.	Description	Qty.	Remarks
1	32037/1	Proximity Sensor	1	
2	32037/4	Sensor Cable (10m)	1	
3				
4	46855	Hydraulic Motor (rear)	1	
5				
6	59277	Sensor Disc	1	
7	70112	LH Panel	1	
8	70113	RH Panel	1	
9	64881A	LH Stainless Steel Panel	1	
10	64882A	RH Stainless Steel Panel	1	
11				
12				
13	64879B	LH Mounting Angle	1	
14	64880B	RH Mounting Angle	1	
15	64883B	Brace	1	
16	64883A	Brace	1	
17	62897	Sensor Bracket	1	
18				
19				
20	64080A	Star Shaft	3	
21				
22	64849	Clamp Plate	2	
23				
24				
25				
26				
27	RPC700.309550	Cam Ring	144	
28	RPC700.310221	End Disc	6	
29	RPC700.310541	14 Finger Durocam Star	144	
30	RPC700.311776	14 Finger Durocam Star (narrow)	2	
31	RPC700.311777	Star Spacer	2	
32				
33	RPF200.035250	Ø35 External Circlip	3	
34	RPH850.306210	Hydraulic Motor (front & centre))	2	
35	RPM226.311775	Collar	6	
36	RPM182.303035	12T 3/4"Pitch Sprocket (Ø25)	3	
37	RPM182.310743	12T 3/4"Pitch Sprocket (Ø35)	3	
38				
39	RPT738.600012	3/4"Pitch Duplex Drive Chain	3	
40				
41				
42	70204	Motor Mounting	1	
43	70206	Spacer Bar	2	
44				
45				
46				
47				
48	SFT35	Bearing	6	
49				
50	SS025009/040	Steel Spacer	4	
51	SS025009/010	Steel Spacer	4	
52	SS035011/027	Steel Spacer	1	
53				
54				
55				

T2XS SPARE PARTS

5.3b

Machines from Serial No T2-291

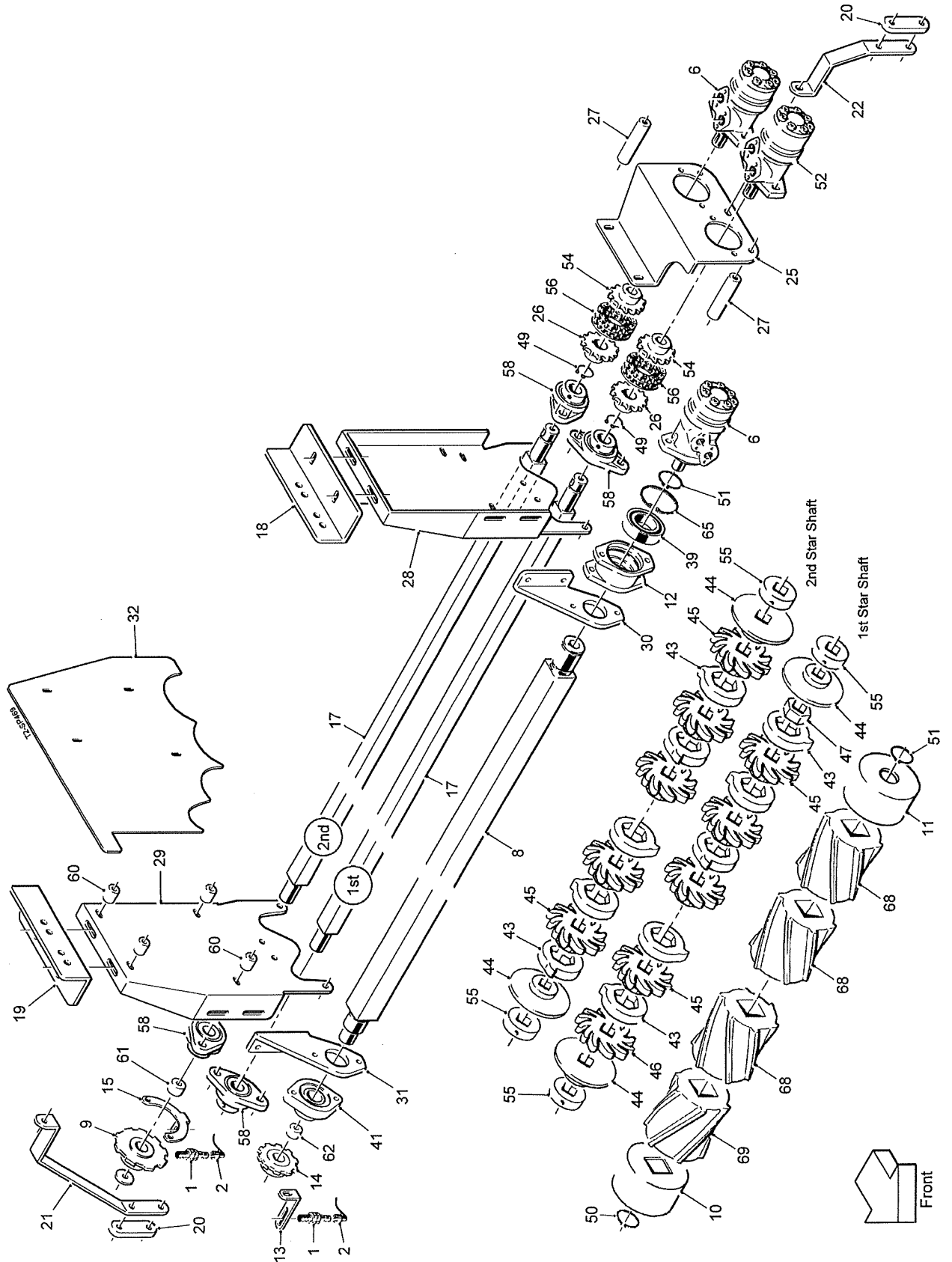
Star Feed Unit (3 shafts)

Assy No 64876A

Item	Part No.	Description	Qty.	Remarks
		Hydraulic Components Consist Of:		
56	11124	1/2"BSP Dowty Seal	6	Prior to T2-293 was 11122
57	11740	1 1/4"BSP Dowty Seal	1	
58	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
59				
60	12315	1/2"BSP M M Adaptor	4	
61				
62	23583	3/4"BSPx1 1/4"BSP M M Adaptor	1	Prior to T2-293 was 12560
63				
64	15015	3/4"Hose Assembly (1700mm)	1	
65				
66	71123	3/4"Hose Assembly (2300mm)	1	
67	60566	1/2"Hose Assembly (500mm)	2	

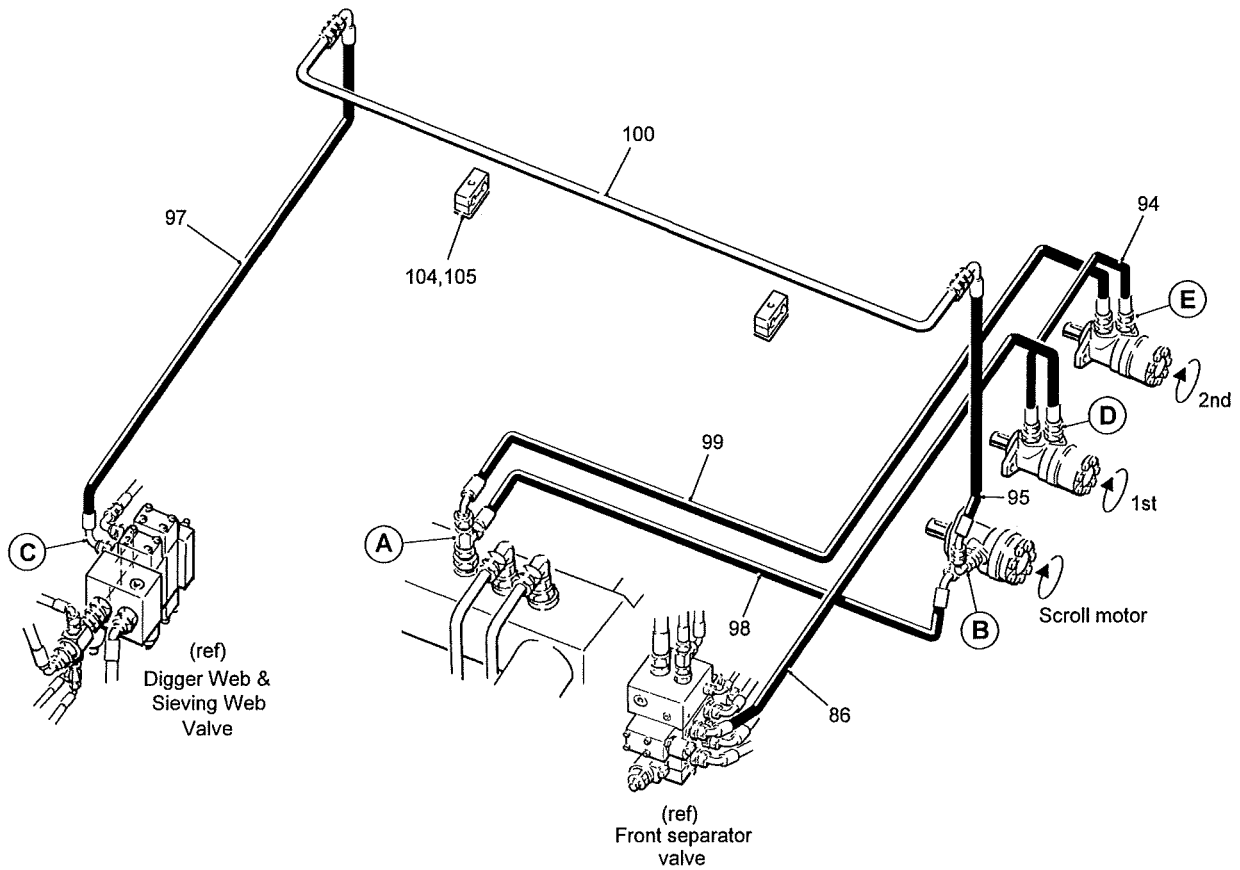
Star Feed Unit (2 shafts with scroll shaft)

Assy No 70505

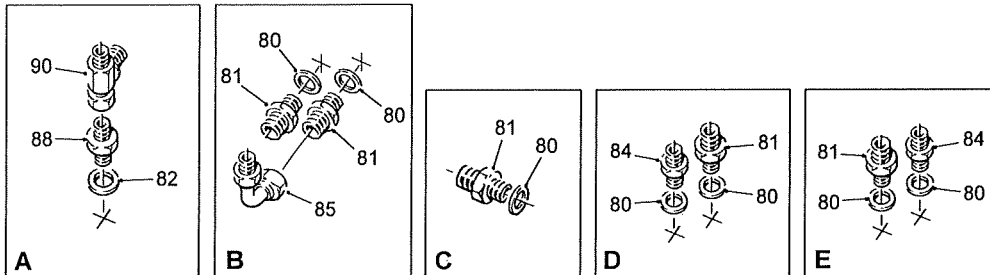


Star Feed Unit (2 shafts with scroll shaft)

Assy No 70505



T2-SP473



T2XS SPARE PARTS

5.4b

Star Feed Unit (2 shafts with scroll shaft)

Assy No 70505

Item	Part No.	Description	Qty.	Remarks
1	32037/1	Proximity Sensor	2	
2	32037/4	Sensor Cable (10m)	2	
3				
4				
5				
6	46855	Hydraulic Motor (200cc)	2	
7				
8	59136A/1800	Scroll Shaft	1	
9	59277	Sensor Disc (Ø35 bore)	1	
10	70084A	Steel End Cap Ø45 bore (80mm wide)	1	Was 59348S45 (42mm wide)
11	70084B	Steel End Cap Ø50 bore (80mm wide)	1	Was 59348S50 (42mm wide)
12	59529	Motor Mount	1	
13	64659	Sensor Bracket	1	
14	64757	Sensor Disc (Ø25 bore)	1	
15	62897	Sensor Bracket	1	
16				
17	64080A	Star Shaft	2	
18	64879	LH Mounting Angle	1	
19	64880	RH Mounting Angle	1	
20	64849	Clamp Plate	2	
21	64883A	Brace	1	
22	64883C	Brace	1	
23				
24				
25	70204A	Motor Mounting Plate	1	
26	70205	12T 3/4"Pitch Sprocket (Ø35)	2	
27	70206	Spacer Bar	2	
28	70500	Mounting LH	1	
29	70501	Mounting RH	1	
30	70502	Mounting Bracket LH	1	
31	70503	Mounting Bracket RH	1	
32	70504	Stainless Steel Panel	2	
33				
34				
35				
36				
37				
38				
39	60102RS	Bearing	1	
40				
41	LFTC35A	Bearing	1	
42				
43	RPC700.309550	Cam Ring	96	
44	RPC700.310221	End Disc	4	
45	RPC700.310541	14 Finger Durocam Star	96	
46	RPC700.311776	14 Finger Durocam Star (narrow)	1	
47	RPC700.311777	Star Spacer	1	
48				
49	RPF200.035250	Ø35 External Circlip (2.5mm)	2	
50	RPF200.045250	Ø45 External Circlip (2.5mm)	1	
51	RPF200.050300	Ø50 External Circlip (3mm)	2	
52	RPH850.306210	Hydraulic Motor (250cc)	1	
53				
54	RPM182.303035	12T 3/4"Pitch Sprocket (Ø25)	2	
55	RPM226.311775	Collar	4	

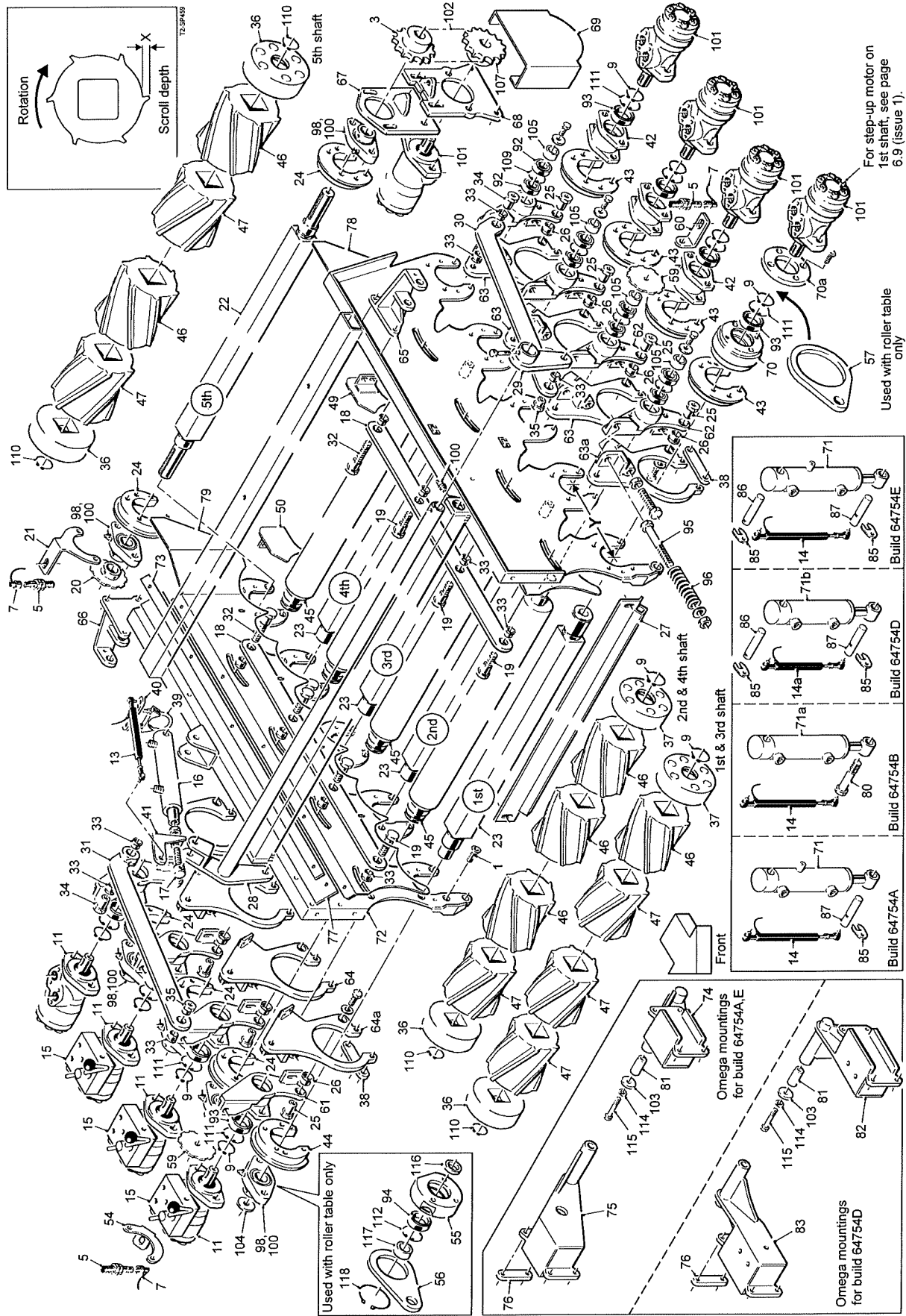
Star Feed Unit (2 shafts with scroll shaft)

Assy No 70505

Item	Part No.	Description	Qty.	Remarks
56	RPT738.600012	3/4" Pitch Duplex Drive Chain	2	
57				
58	SFT35	Bearing	4	
59				
60	SS025009/040	Steel Spacer	8	
61	SS035011/027	Steel Spacer	1	
62	SS025011/025	Steel Spacer	1	
63				
64				
65	W0161	Ø80 Internal Circlip	1	
66				
67				
68	59934C	6-Lip LH Cavity Scroll (X = 10mm)	9	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	9	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	9	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	9	
69	59935C	6-Lip RH Cavity Scroll (X = 10mm)	1	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	1	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	1	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	1	
		Hydraulic Components Consist Of:		
80	11124	1/2" BSP Dowty Seal	7	
81	11295	1/2" BSP x 3/4" BSP M M Adaptor	5	
82	11740	1 1/4" BSP Dowty Seal	1	
83				
84	12315	1/2" BSP M M Adaptor	2	
85	12350	3/4" BSP M F Swept 90° Adaptor	1	
86	15015	3/4" Hose Assembly (1700mm)	1	
87				
88	23583	3/4" BSP x 1 1/4" BSP M M Adaptor	1	
89				
90	32512	3/4" BSP F M M Tee	1	
91				
92				
93				
94	60566	1/2" BSP Hose Assembly (500mm)	1	
95	71197	3/4" BSP Hose Assembly (850mm)	1	
96				
97	60889	3/4" BSP Hose Assembly (2200mm)	1	
98	71198	3/4" BSP Hose Assembly (1750mm)	1	
99	71123	3/4" BSP Hose Assembly (2300mm)	1	
100	71150	Ø25 Steel Pipe Assembly	1	
101				
102				
103				
104	RPC654.300948/2	Pipe Clamp (25-25)	2 pairs	
105	RPC654.300948/3	Clamp Plate	2	

Machines from Serial No T2-291

5R OMEGA (237mm centres)
Assy No 64755C



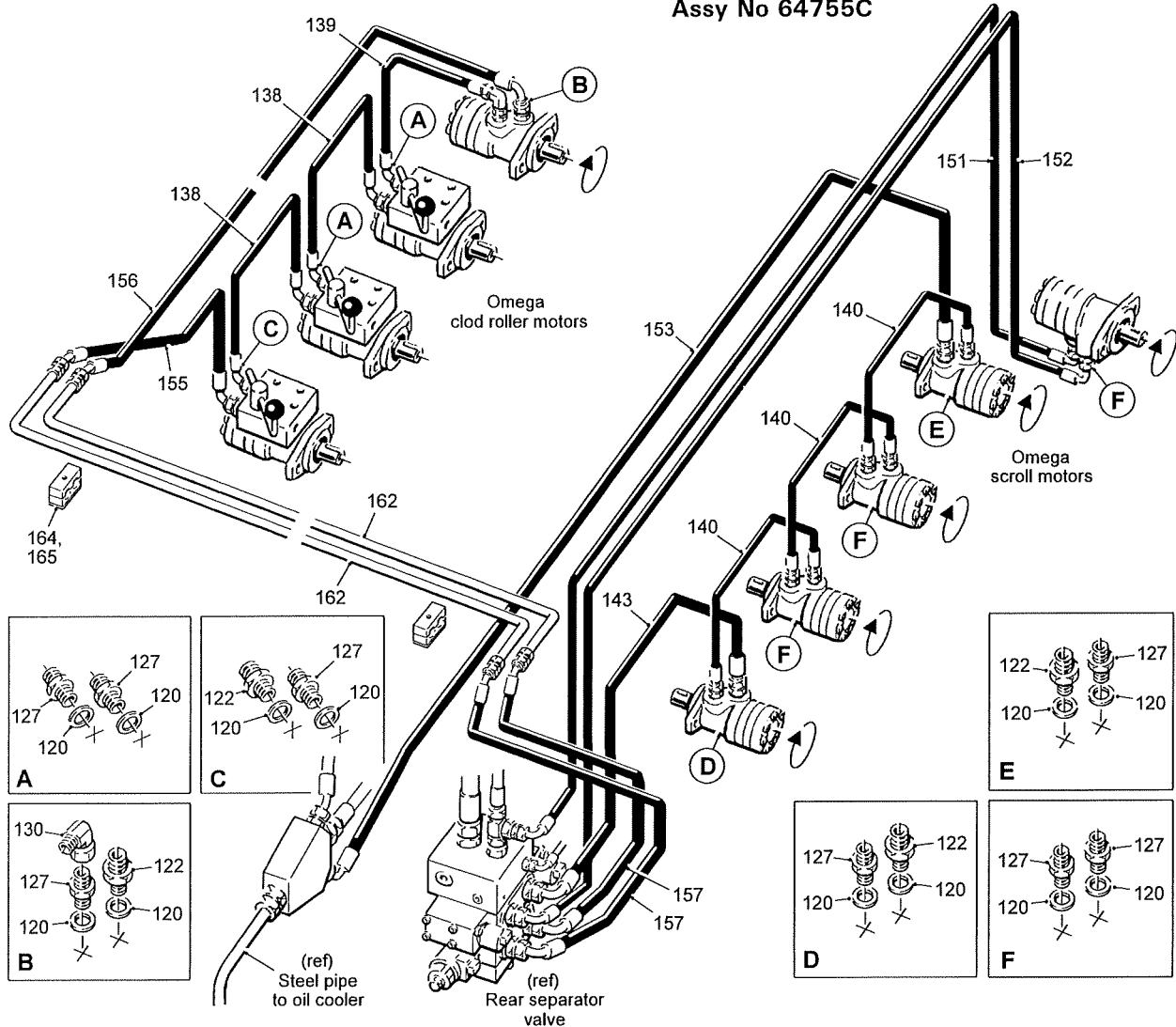
6.1a

T2XS SPARE PARTS

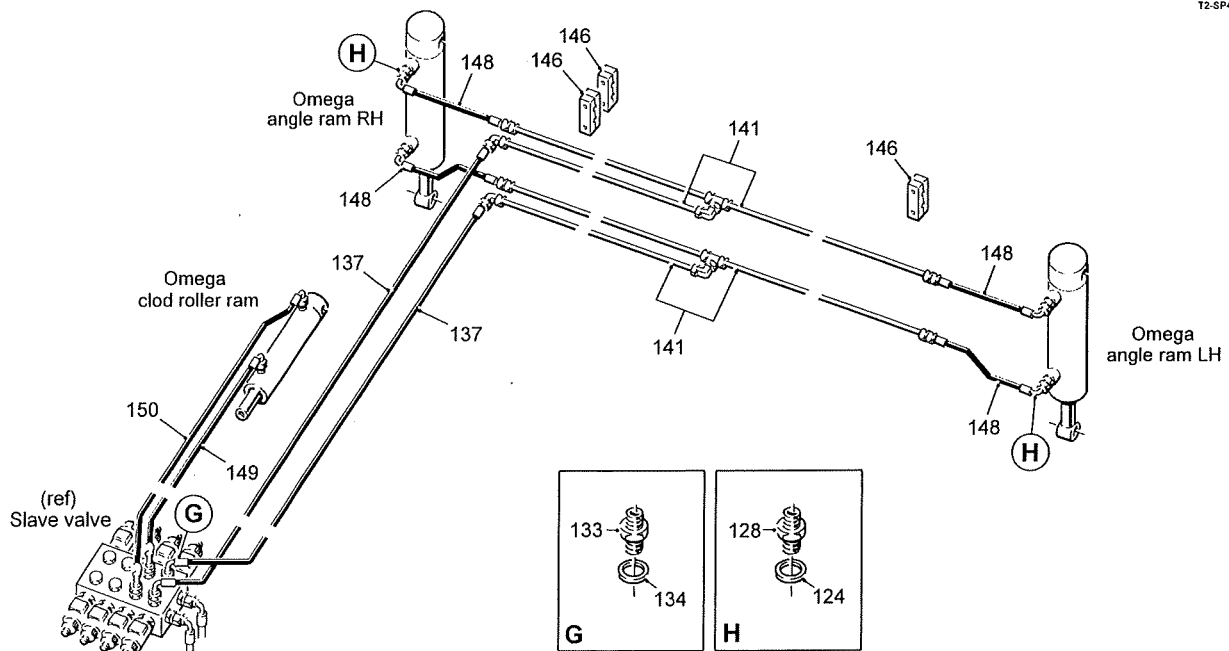
Machines from Serial No T2-291

5R OMEGA (237mm centres)

Assy No 64755C



T2-SP464



T2XS SPARE PARTS

6.1b

Machines from Serial No T2-291

5R OMEGA (237mm centres)

Assy No 64755C

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	40	
2				
3	11833	21T 3/4"Pitch Sprocket (Ø35 bore)	1	
4				
5	32037/1	Proximity Sensor	3	
6				
7	32037/4	Sensor Cable (10m)	3	
8				
9	RPF200.050300	Ø50 External Circlip (3mm)	12	
10				
11	44563	Hydraulic Motor	4	
12				
13	55122	Linear Sensor	1	
14	64872	Linear Sensor	1	
14a	55122	Linear Sensor	1	
15	56112	Diverter Valve	3	
16	56679	Hydraulic Ram	1	
17	56690	Ram Eye	1	
18	56806	Connecting Link (4 hole)	2	
19	59173	Shoulder Bolt (short)	6	
20	59277	Sensor Disc	1	
21	59479B	Sensor Bracket	1	
22	59136/1800	Scroll Shaft (5th)	1	
23	59136A/1800	Scroll Shaft (1st, 2nd, 3rd & 4th)	4	
24	59143	Bearing Boss (M10 horizontal bearing)	6	
25	59162	Pivot Pin	8	
26	59163	Pivot Flange Bush	8	
27	59164/1800	Clod Roller Scraper	4	
28	59165/1800	Clod Roller Lift Shaft	1	
29	59166	Clod Roller Lift Arm	1	
30	59171	Link LH	1	
31	59172	Link RH	1	
32	59174	Shoulder Bolt (long)	2	
33	59175	Pivot Flange Bush	14	
34	59176	Tapped Boss (long)	2	
35	59177	Tapped Boss (short)	2	
36	59348S45	Steel End Cap (Ø45 bore)	6	
37	59348S50	Steel End Cap (Ø50 bore)	4	
38	59352	Carrier Plate Tie	8	
39	59396	Ø42 Exhaust Clamp	1	
40	59398	Ø42 Ram Body Bracket	1	
41	59399	Ø42 Ram Piston Bracket	1	
42	59529	Motor Mount	4	
43	59533	Bearing Boss (M12 horizontal bearing)	4	
44	59692	Bearing Boss (M10 angled bearing)	1	
45	59709/1800	Ø76 Ebonite Clod Roller	4	Option
	59714/1800	Ø76 Mild Steel Clod Roller	4	Option
	59715/1800	Ø73 Stainless Steel Clod Roller	4	Option
	62863/1800	Ø76 Rubber Clod Roller	4	Option
46	59934C	6-Lip LH Cavity Scroll (X = 10mm)	25	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	25	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	25	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	25	

6.1c

T2XS SPARE PARTS

Machines from Serial No T2-291

5R OMEGA (237mm centres)

Assy No 64755C

Item	Part No.	Description	Qty.	Remarks
47	59935C	6-Lip RH Cavity Scroll (X = 10mm)	25	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	25	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	25	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	25	
48				
49	62652	Deflector Plate LH (short)	4	
50	62653	Deflector Plate RH (short)	4	
51				
52				
53				
54	62912	Sensor Bracket	1	
55	70413	Bearing Housing	1	
56	70414	Roller Table to Omega Link RH	1	
57	64969	Roller Table to Omega Link LH	1	
58				
59	64012	Sensor Disc	2	
60	64013	Sensor Bracket	1	
61	59148B	Clod Roller Plate RH	4	
62	59708B	Clod Roller Plate LH	4	
63	62648A	Carrier Plate LH	3	
63a	62648A	Carrier Plate LH	1	
	62648	Carrier Plate LH	1	Build 64754A & E only
64	62649A	Carrier Plate RH	3	
64a	62649A	Carrier Plate RH	1	
	62649	Carrier Plate RH	1	Build 64754A & E only
65	64249A	Ram Bracket LH	1	
66	64250A	Ram Bracket RH	1	
67	64420	Drop-down Plate	1	
68	64458	Motor Plate	1	
69	64459	Drive Guard	1	
70	64967	Motor Mount	1	
70a	64968	Motor Mount Plate	1	
71	64825	Hydraulic Ram (stroke 90mm)	2	
71a	56518	Hydraulic Ram (stroke 160mm)	2	
71b	59153	Hydraulic Ram (stroke 75mm)	2	
72	64826	5 Roller Omega Frame (Y = 237mm)	1	
73	64827	Clamp Strip	2	
74	64845	Omega Mounting LH	1	
75	64846	Omega Mounting RH	1	
76	64849	Clamp Plate	4	
77	64850	Rubber Deflector	2	Build 64754A,D,E
78	64851	Stainless Panel LH	1	Build 64754A,D,E
79	64852	Stainless Panel RH	1	Build 64754A,D,E
80	64860	Sensor Mounting Bolt	1	
81	70090	Pivot Boss (with removal thread)	2	
82	70116	Omega Mounting LH	1	
83	70117	Omega Mounting RH	1	
84	70338	Hydraulic Motor (short)	1	
85	70345	Pin Locking Plate	4	Qty x2 on build 64754A
86	70346	Top Pin	2	
87	70347	Bottom Pin	2	
88				
89				
90				
91				

T2XS SPARE PARTS

6.1d

Machines from Serial No T2-291

5R OMEGA (237mm centres)

Assy No 64755C

Item	Part No.	Description	Qty.	Remarks
92	60062RS	Bearing	8	
93	60102RS	Bearing	8	
94	60072RS	Bearing	1	
95	22012016/140	M16x140 Bolt	8	
96	DW25131	Compression Spring	8	
97				
98	LFTC35A	Bearing	6	
99				
100	RPC648.061001	M6 Grease Nipple 45°	8	
101	RPH850.306210	Hydraulic Motor	4	
102	RPT732.620050	3/4"Pitch Drive Chain	1	
103	SS045013/006	Steel Spacer	2	
104	SS040011/003	Steel Spacer	4	
105	SS038025/032	Steel Spacer	4	
106				
107	TBMW107	21T 3/4"Pitch Sprocket (Ø25 bore)	1	
108				
109	W0111	Ø55 Internal Circlip	4	
110	RPF200.045250	Ø45 External Circlip (2.5mm)	6	
111	W0161	Ø80 Internal Circlip	8	
112	W0168	Ø62 Internal Circlip	1	
113				
114	22052012	M12 Spring Washer	2	
115	22012012/090	M12x90 Bolt	2	
116	SS042036/005	Steel Spacer	1	
117	SS042036/015	Steel Spacer	1	
118	RPF200.085300	Ø85 External Circlip	1	
119				
		Hydraulic Components Consist Of:		
120	11124	1/2"BSP Dowty Seal	18	
121				
122	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
123				
124	11337	1/4"BSP Dowty Seal	4	
125				
126	23575	3/4"BSP M F Swept 45°Adaptor	1	
127	12315	1/2"BSP M M Adaptor	14	
128	12316	1/4"BSP M M Adaptor	4	
129				
130	32475	1/2"BSP M F Compact 90°Adaptor	1	
131				
132				
133	44207	M14x1/4"BSP M M Adaptor	4	
134	44208	M14 Dowty Seal	4	
135				
136				
137	60231	1/4"Hose Assembly (3700mm)	2	
138	60431	1/2"Hose Assembly (450mm)	2	
139	60490	1/2"Hose Assembly (500mm)	1	
140	60566	1/2"Hose Assembly (500mm)	3	
141	60959	Ø10 Steel Pipe Assembly	2	
142				

6.1e

T2XS SPARE PARTS

Machines from Serial No T2-291

5R OMEGA (237mm centres)

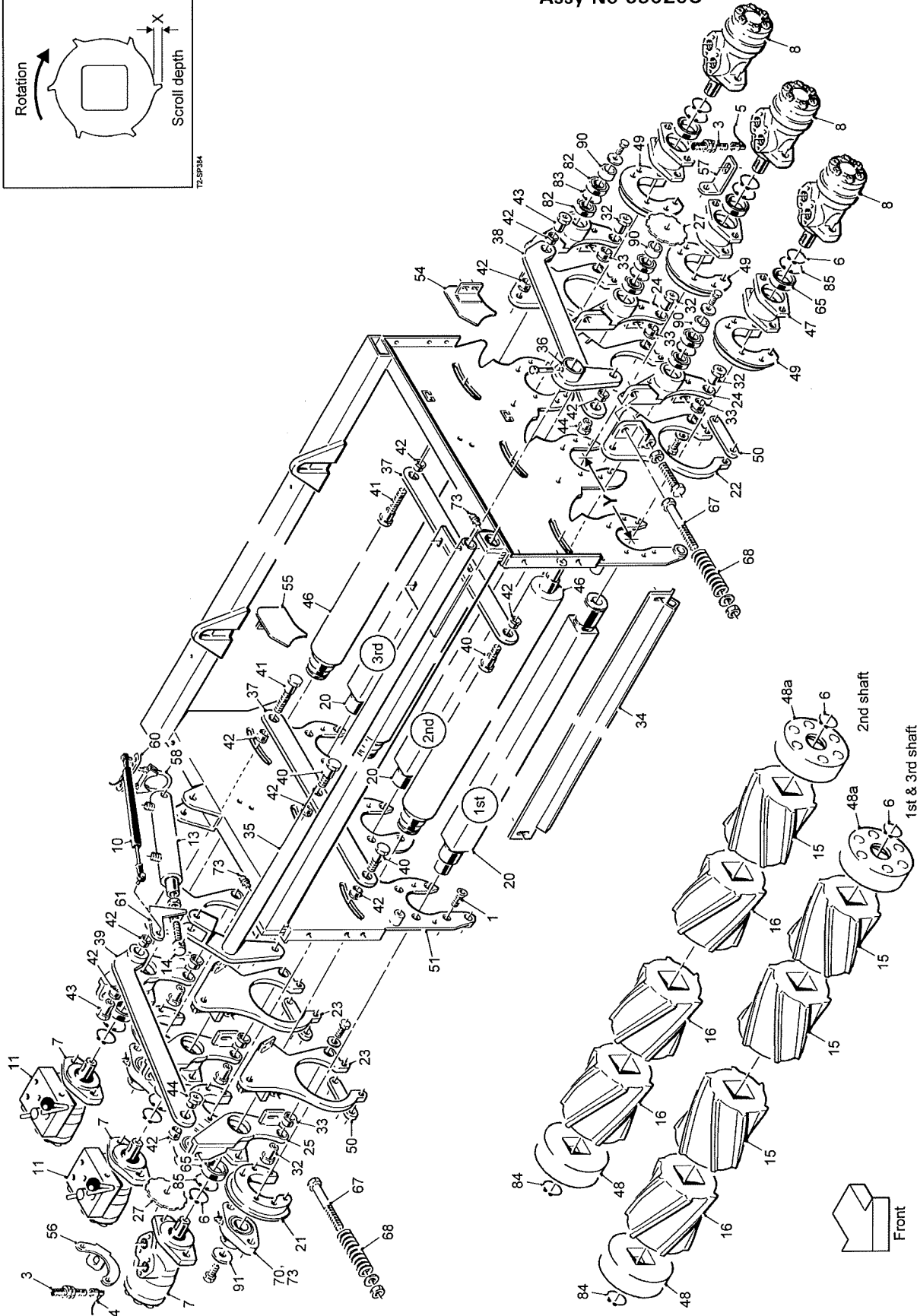
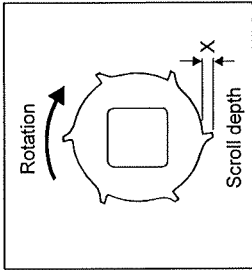
Assy No 64755C

Item	Part No.	Description	Qty.	Remarks
143	71104	3/4"Hose Assembly (2850mm)	1	
144				
145				
146	64996	Pipe Clamp (10-10)	3	
147				
148	71099	1/4"Hose Assembly (365mm)	4	
149	71100	1/4"Hose Assembly (2800mm)	1	
150	71101	1/4"Hose Assembly (2900mm)	1	
151	71102	1/2"Hose Assembly (3800mm)	1	
152	71103	1/2"Hose Assembly (3900mm)	1	
153	71168	3/4"Hose Assembly (3700mm)	1	
154	71105	3/4"Hose Assembly (5250mm)	1	
155	71126	3/4"Hose Assembly (850mm)	1	
156	71127	3/4"Hose Assembly (900mm)	1	
157	71128	3/4"Hose Assembly (2300mm)	2	
158				
159				
160				
161				
162	70250	Ø25 Steel Pipe Assembly	2	
163				
164	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
165	RPC654.300948/3	Clamp Plate	2	

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020C



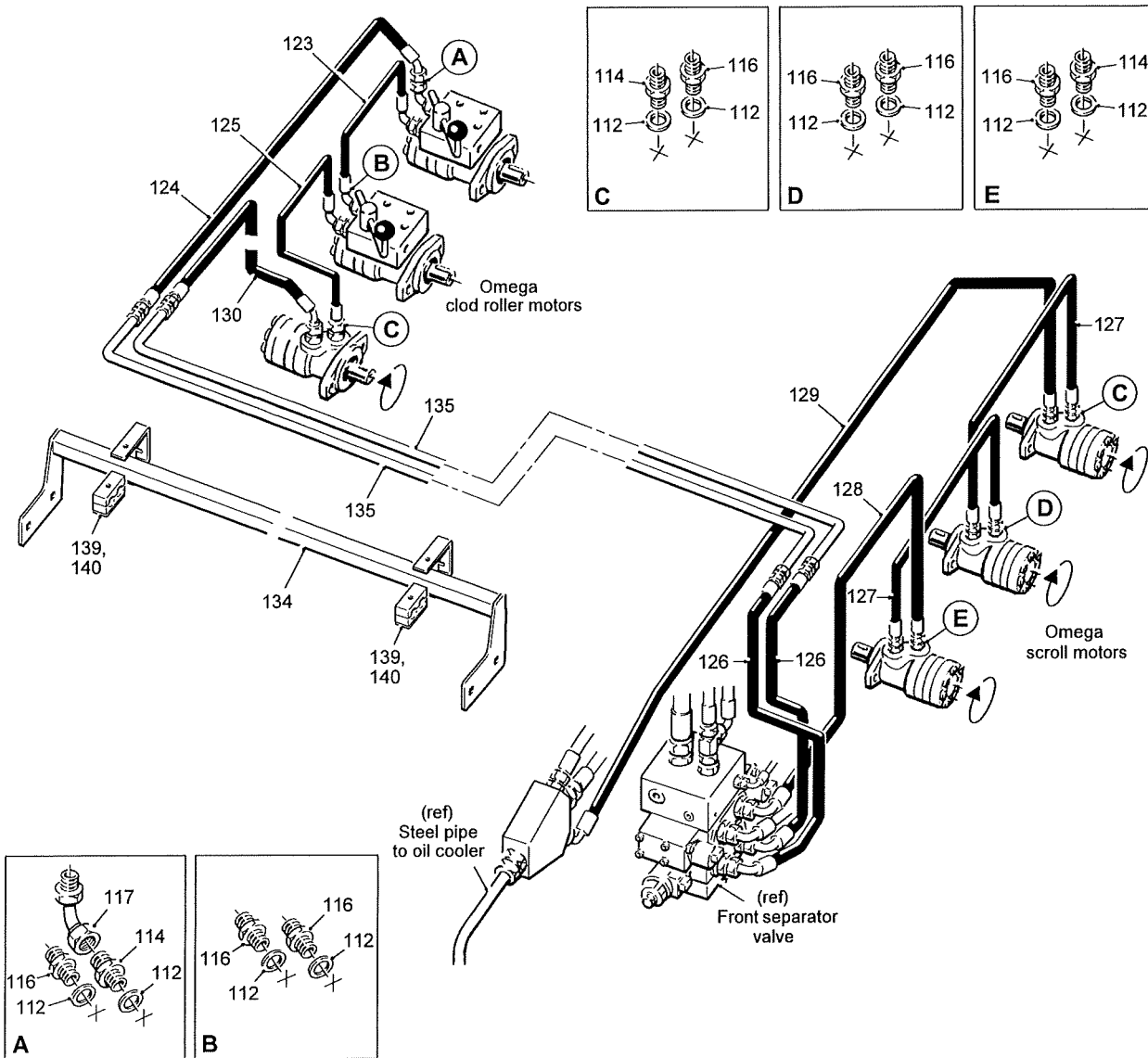
6.2a

T2XS SPARE PARTS

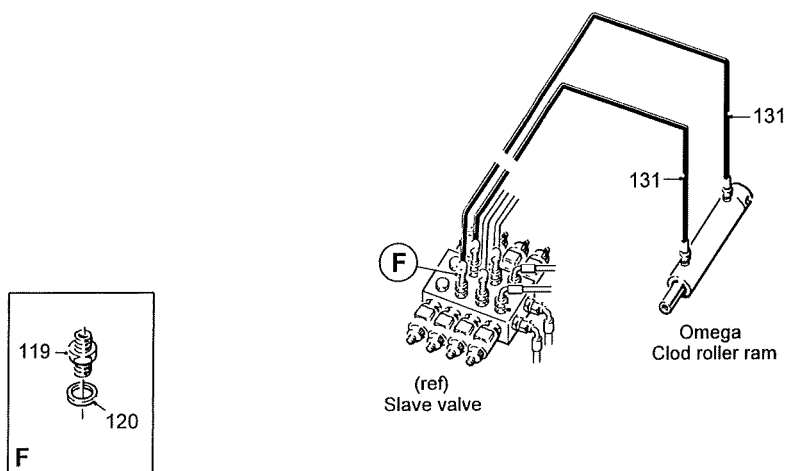
Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020C



T2-SP435



T2XS SPARE PARTS

6.2b

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020C

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	24	Was 33130/16 (2mm)
2				
3	32037/1	Proximity Sensor	2	
4	32037/2	Sensor Cable (5m)	1	
5	32037/4	Sensor Cable (10m)	1	
6	RPF200.050300	Ø50 External Circlip (3mm)	9	
7	44563	Hydraulic Motor	3	
8	RPH850.306210	Hydraulic Motor	3	
9				
10	55122	Linear Sensor	1	
11	56112	Diverter Valve	2	
12				
13	56679	Hydraulic Ram	1	
14	56690	Ram Eye	1	
15	59934C	6-Lip LH Cavity Scroll (X = 10mm)	19	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	19	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	19	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	19	
16	59935C	6-Lip RH Cavity Scroll (X = 10mm)	11	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	11	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	11	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	11	
17				
18				
19				
20	59136A/1800	Scroll Shaft	3	
21	59143	Bearing Boss (M10 horizontal bearing)	3	
22	62648A	LH Carrier Plate	3	
23	62649A	RH Carrier Plate	3	
24	59708B	Clod Roller Plate LH	3	
25	59148B	Clod Roller Plate RH	3	
26				
27	64012	Sensor Disc	2	
28				
29				
30				
31				
32	59162	Pivot Pin	6	
33	59163	Pivot Flange Bush	6	
34	59164/1800	Clod Roller Scraper	3	
35	59165/1800	Clod Roller Lift Shaft	1	
36	59166	Clod Roller Lift Arm	1	
37	59170	Connecting Link (3 holes)	2	
38	59171	LH Link	1	
39	59172	RH Link	1	
40	59173	Shoulder Bolt (short)	4	
41	59174	Shoulder Bolt (long)	2	
42	59175	Pivot Flange Bush	12	
43	59176	Tapped Boss (long)	2	
44	59177	Tapped Boss (short)	2	
45				

6.2c

T2XS SPARE PARTS

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020C

Item	Part No.	Description	Qty.	Remarks
46	59709/1800	Ø76 Ebonite Clod Roller	3	Option
	59714/1800	Ø76 Mild Steel Clod Roller	3	Option
	59715/1800	Ø73 Stainless Steel Clod Roller	3	Option
	62863/1800	Ø76 Rubber Clod Roller	3	Option
47	59529	Motor Mount	3	
48	59348S45	Steel End Cap (Ø45 bore)	3	Supersedes 59348
48a	59348S50	Steel End Cap (Ø50 bore)	3	Supersedes 59348A
49	59533	Motor Boss (M12 horizontal bearing)	3	
50	59352	Carrier Plate Tie	6	
51	59353A	3 Roller Omega Frame (Y = 237mm)	1	
52				
53				
54	62652	Deflector Plate LH	3	
55	62653	Deflector Plate RH	3	
56	62912	Sensor Bracket	1	
57	64013	Sensor Bracket	1	
58	59396	Ø42 Exhaust Clamp	1	
59				
60	59398	Ø42 Ram Body Bracket	1	
61	59399	Ø42 Ram Piston Bracket	1	
62				
63				
64				
65	60102RS	Bearing	6	
66				
67	22012016/140	M16x140 Bolt	6	
68	DW25131	Compression Spring	6	
69				
70	LFTC35A	Bearing	3	
71				
72				
73	RPC648.061001	Grease Nipple 45°	5	
74				
75				
76				
77				
78				
79				
80				
81				
82	60062RS	Bearing	6	
83	W0111	Ø55 Internal Circlip	3	
84	RPF200.045250	Ø45 External Circlip (2.5mm)	3	Was W0117 (1.75mm)
85	W0161	Ø80 Internal Circlip	6	
86				
87				
88				
89				
90	SS038025/032	Steel Spacer	3	
91	SS040011/003	Steel Spacer	3	
92				
93				
94				
95				

T2XS SPARE PARTS

6.2d

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020C

Item	Part No.	Description	Qty.	Remarks
96				
97				
98				
99				
100				
		Hydraulic Components Consist Of:		
112	11124	1/2"BSP Dowty Seal	8	
113				
114	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
115				
116	12315	1/2"BSP M M Adaptor	8	
117	12350	3/4"BSP M F Swept 90°Adaptor	1	
118				
119	44207	M14x1/4"BSP M M Adaptor	2	
120	44208	M14 Dowty Seal	2	
121				
122				
123	60431	1/2"Hose Assembly (450mm)	1	
124	60487	3/4"Hose Assembly (1150mm)	1	
125	60490	1/2"Hose Assembly (500mm)	1	
126	60516	3/4"Hose Assembly (1600mm)	2	
127	60566	1/2"Hose Assembly (500mm)	2	
128	60660	3/4"Hose Assembly (2200mm)	1	
129	60778	3/4"Hose Assembly (2650mm)	1	
130	60981	3/4"Hose Assembly (1050mm)	1	
131	60994	1/4"Hose Assembly (1950mm)	2	
132				
133				
134	70249	Pipe Bracket	1	
135	70250	Ø25 Steel Pipe Assembly	2	
136				
137				
138				
139	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
140	RPC654.300948/3	Clamp Plate	2	

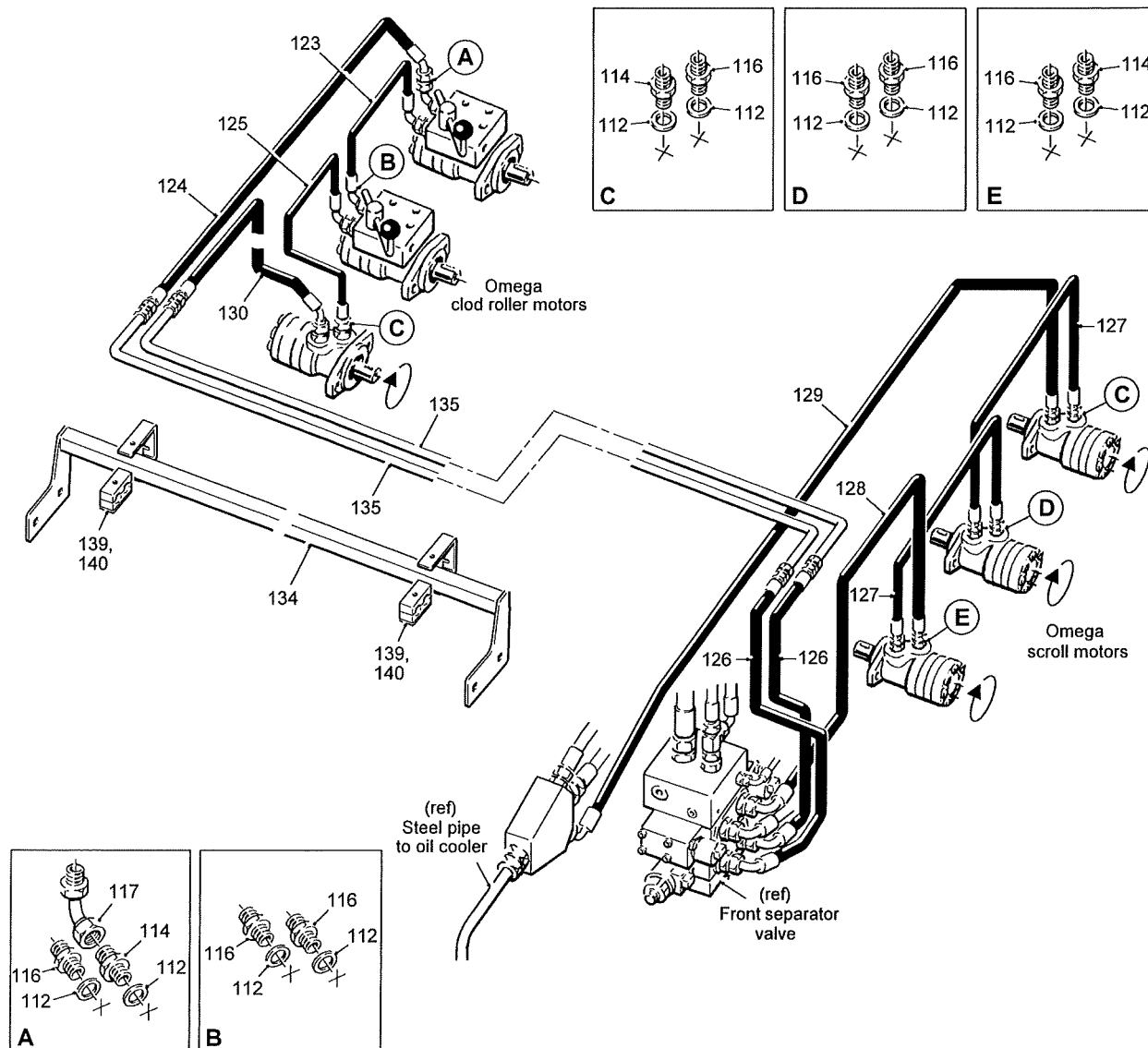
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T2XS SPARE PARTS

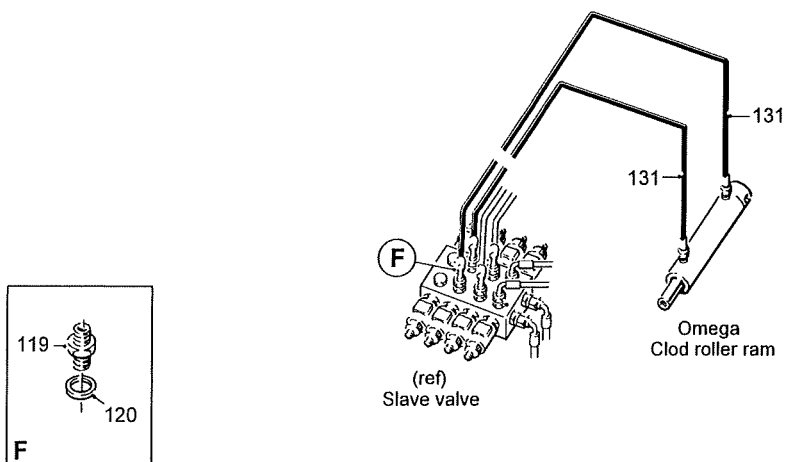
Machines from 2026

3R OMEGA (237mm centres)

Assy No 59020D



T2-SP435



T2XS SPARE PARTS

6.2b

Machines from 2026

3R OMEGA (237mm centres)

Assy No 59020D

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	24	
2				
3	32037/1	Proximity Sensor	2	
4	32037/2	Sensor Cable (5m)	1	
5	32037/4	Sensor Cable (10m)	1	
6	RPF200.050300	Ø50 External Circlip (3mm)	9	
7	44563	Hydraulic Motor	3	
8	RPH850.306210	Hydraulic Motor	3	
9				
10	55122	Linear Sensor	1	
11	56112	Diverter Valve	2	
12				
13	56679	Hydraulic Ram	1	
14	56690	Ram Eye	1	
15	59934C	6-Lip LH Cavity Scroll (X = 10mm)	19	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	19	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	19	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	19	
16	59935C	6-Lip RH Cavity Scroll (X = 10mm)	11	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	11	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	11	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	11	
17				
18				
19				
20	59136A/1800	Scroll Shaft	3	
21	59143	Bearing Boss (M10 horizontal bearing)	3	
22	62648A	LH Carrier Plate	3	
23	62649A	RH Carrier Plate	3	
24	59708B	Clod Roller Plate LH	3	
25	59148B	Clod Roller Plate RH	3	
26				
27	64012	Sensor Disc	2	
28				
29				
30				
31				
32	59162	Pivot Pin	6	
33	59163	Pivot Flange Bush	6	
34	59164/1800	Clod Roller Scraper	3	
35	59165/1800	Clod Roller Lift Shaft	1	
36	59166	Clod Roller Lift Arm	1	
37	59170	Connecting Link (3 holes)	2	
38	59171A	LH Link	1	
39	59172A	RH Link	1	
40	59173	Shoulder Bolt (short)	4	
41	59174	Shoulder Bolt (long)	2	
42	59175	Pivot Flange Bush	12	
43	59176	Tapped Boss (long)	2	
44	59177	Tapped Boss (short)	2	
45				

Machines from 2026

3R OMEGA (237mm centres)

Assy No 59020D

Item	Part No.	Description	Qty.	Remarks
46	59709/1800	Ø76 Ebonite Clod Roller	3	Option
	59714/1800	Ø76 Mild Steel Clod Roller	3	Option
	59715/1800	Ø73 Stainless Steel Clod Roller	3	Option
	62863/1800	Ø76 Rubber Clod Roller	3	Option
47	59529	Motor Mount	3	
48	59348S45	Steel End Cap (Ø45 bore)	3	
48a	59348S50	Steel End Cap (Ø50 bore)	3	
49	59533	Motor Boss (M12 horizontal bearing)	3	
50	59352	Carrier Plate Tie	6	
51	59353B	3 Roller Omega Frame (Y = 237mm)	1	
52				
53				
54	62652	Deflector Plate LH	3	
55	62653	Deflector Plate RH	3	
56	62912	Sensor Bracket	1	
57	64013	Sensor Bracket	1	
58	59396	Ø42 Exhaust Clamp	1	
59				
60	59398	Ø42 Ram Body Bracket	1	
61	59399	Ø42 Ram Piston Bracket	1	
62				
63				
64				
65	60102RS	Bearing	6	
66				
67	22012016/140	M16x140 Bolt	6	
68	DW25131	Compression Spring	6	
69				
70	LFTC35A	Bearing	3	
71				
72				
73	RPC648.061001	Grease Nipple 45°	5	
74				
75				
76				
77				
78				
79				
80				
81				
82	60062RS	Bearing	6	
83	W0111	Ø55 Internal Circlip	3	
84	RPF200.045250	Ø45 External Circlip (2.5mm)	3	
85	W0161	Ø80 Internal Circlip	6	
86				
87				
88				
89				
90	SS038025/032	Steel Spacer	3	
91	SS040011/003	Steel Spacer	3	
92				
93				
94				
95				

T2XS SPARE PARTS

6.2d

Machines from 2026

3R OMEGA (237mm centres)

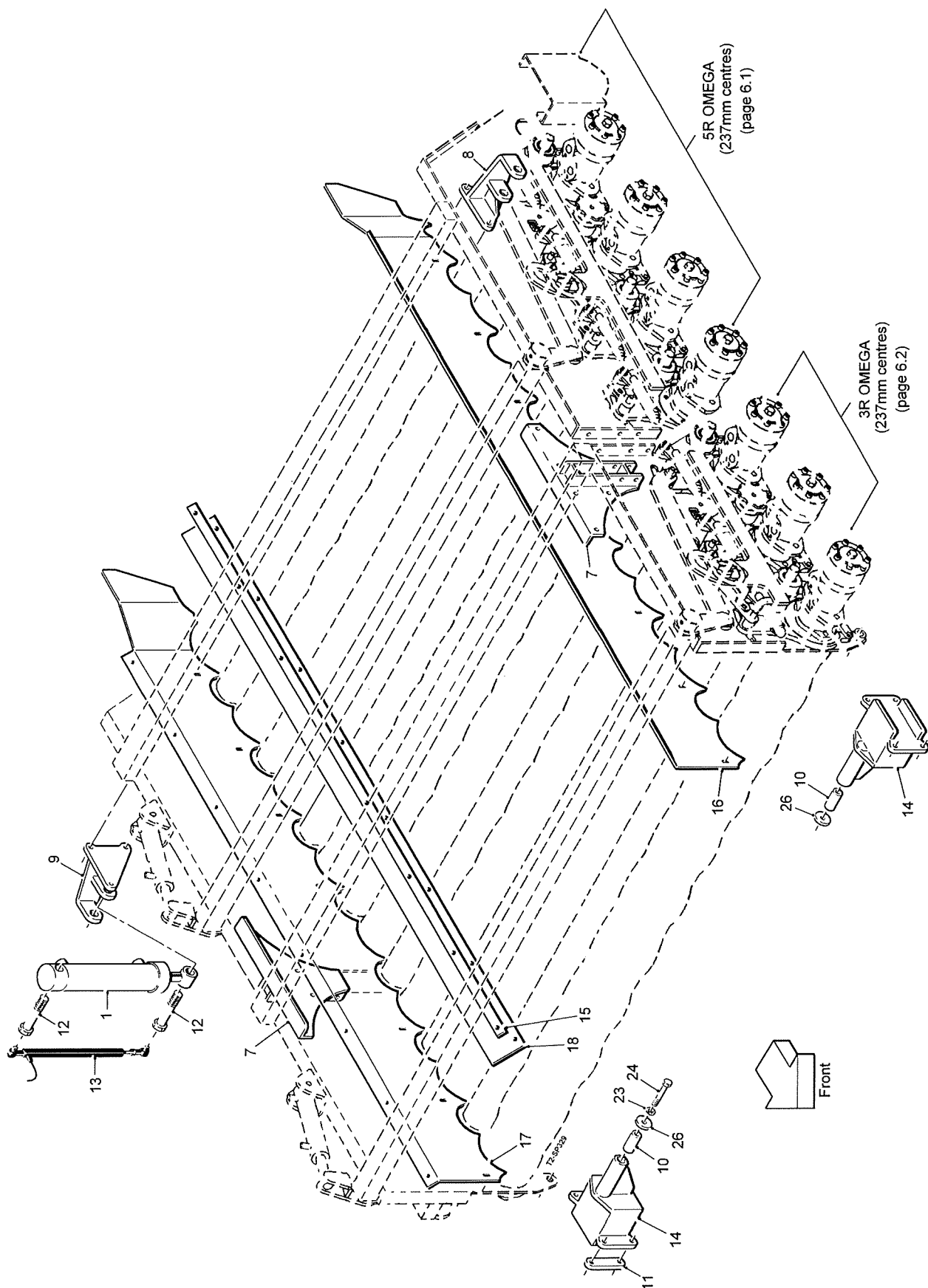
Assy No 59020D

Item	Part No.	Description	Qty.	Remarks
96				
97				
98				
99				
100				
		Hydraulic Components Consist Of:		
112	11124	1/2"BSP Dowty Seal	8	
113				
114	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
115				
116	12315	1/2"BSP M M Adaptor	8	
117	12350	3/4"BSP M F Swept 90°Adaptor	1	
118				
119	44207	M14x1/4"BSP M M Adaptor	2	
120	44208	M14 Dowty Seal	2	
121				
122				
123	60431	1/2"Hose Assembly (450mm)	1	
124	60487	3/4"Hose Assembly (1150mm)	1	
125	60490	1/2"Hose Assembly (500mm)	1	
126	60516	3/4"Hose Assembly (1600mm)	2	
127	60566	1/2"Hose Assembly (500mm)	2	
128	60660	3/4"Hose Assembly (2200mm)	1	
129	60778	3/4"Hose Assembly (2650mm)	1	
130	60981	3/4"Hose Assembly (1050mm)	1	
131	60994	1/4"Hose Assembly (1950mm)	2	
132				
133				
134	70249	Pipe Bracket	1	
135	70250	Ø25 Steel Pipe Assembly	2	
136				
137				
138				
139	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
140	RPC654.300948/3	Clamp Plate	2	

Machines from Serial No T2-291

8R OMEGA (237mm centres)

Assy No 64790A



6.3a

T2XS SPARE PARTS

Machines from Serial No T2-291

8R OMEGA (237mm entres)

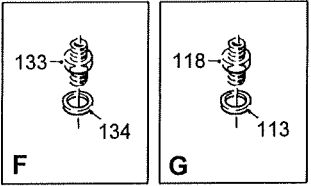
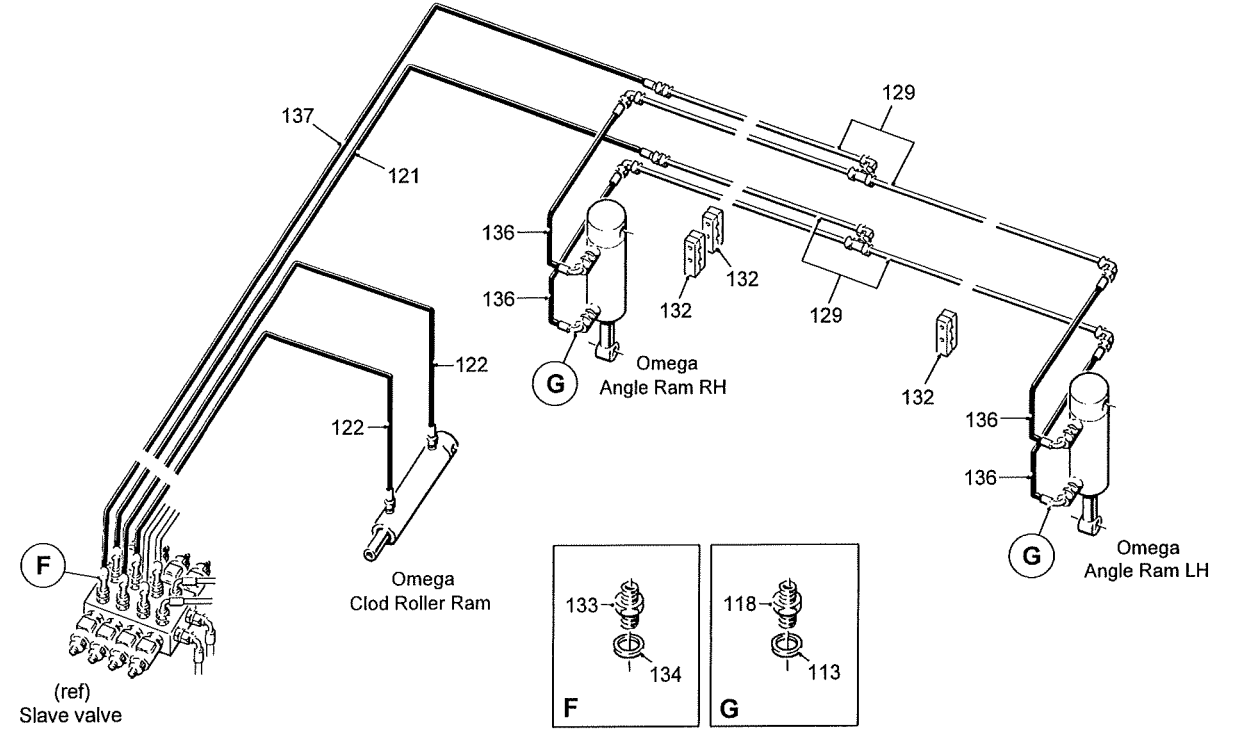
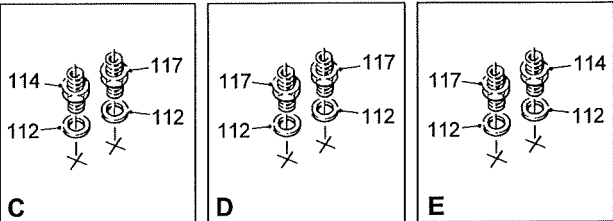
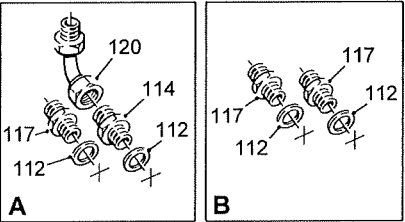
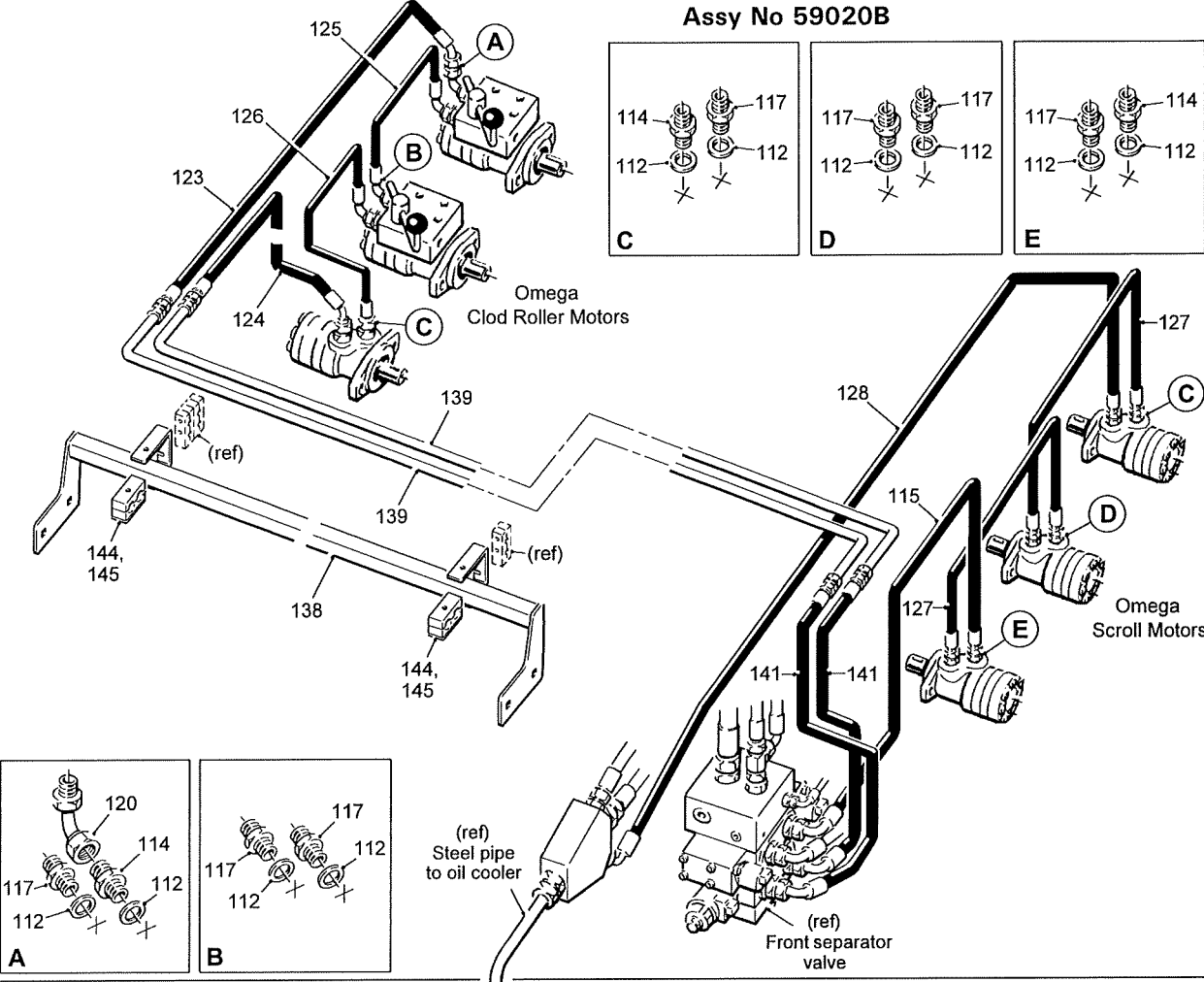
Assy No 64790A

Item	Part No.	Description	Qty.	Remarks
1	56518	Hydraulic Ram	2	
2				
3				
4				
5				
6				
7	64245	Joining Bracket	2	
8	64249A	Ram Bracket LH	1	
9	64250A	Ram Bracket RH	1	
10	70090	Pivot Boss (with removal thread)	2	
11	64849	Clamp Plate	4	
12	64860	Sensor Mounting Bolt	2	
13	64872	Linear Sensor	1	
14	64875	Omega Mounting Bracket	2	
15	64884	Clamp Strip	2	
16	64885	Stainless Panel LH	1	
17	64886	Stainlees Panel RH	1	
18	64887	Rubber Deflector	2	
19				
20				
21				
22				
23	22052012	M12 Spring Washer	2	
24	22012012/090	M12x90 Bolt	2	
25				
26	SS045013/006	Steel Spacer	2	

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020B



T2-SP432

T2XS SPARE PARTS

6.4b

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020B

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	24	Was 33130/16 (2mm)
2				
3	32037/1	Proximity Sensor	2	
4	32037/2	Sensor Cable (5m)	1	
5	32037/4	Sensor Cable (10m)	1	
6	RPF200.050300	Ø50 External Circlip (3mm)	9	
7	44563	Hydraulic Motor	3	
8	RPH850.306210	Hydraulic Motor	3	
9				
10	55122	Linear Sensor (100mm stroke)	2	
11	56112	Diverter Valve	2	
12				
13	56679A	Hydraulic Ram (60mm stroke)	1	
14	56690	Ram Eye	1	
15	59934C	6-Lip LH Cavity Scroll (X = 10mm)	19	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	19	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	19	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	19	
16	59935C	6-Lip RH Cavity Scroll (X = 10mm)	11	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	11	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	11	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	11	
17				
18				
19				
20	59136A/1800	Scroll Shaft	3	
21	59143	Bearing Boss (M10 horizontal bearing)	3	
22	62648A	LH Carrier Plate	3	
23	62649A	RH Carrier Plate	3	
24	59708B	Clod Roller Plate LH	3	
25	59148B	Clod Roller Plate RH	3	
26				
27	64012	Sensor Disc	2	
28	64849	Clamp Plate	4	
29	64860	Sensor Mounting Bolt	1	
30				
31	59153	Hydraulic Ram	2	
32	59162	Pivot Pin	6	
33	59163	Pivot Flange Bush	6	
34	59164/1800	Clod Roller Scraper	3	
35	59165/1800	Clod Roller Lift Shaft	1	
36	59166	Clod Roller Lift Arm	1	
37	59170	Connecting Link (3 holes)	2	
38	70123	LH Link	1	
39	70124	RH Link	1	
40	59173	Shoulder Bolt (short)	4	
41	59174	Shoulder Bolt (long)	2	
42	59175	Pivot Flange Bush	12	
43	59176	Tapped Boss (long)	2	
44	59177	Tapped Boss (short)	2	
45				

6.4c

T2XS SPARE PARTS

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020B

Item	Part No.	Description	Qty.	Remarks
46	59709/1800	Ø76 Ebonite Clod Roller	3	Option
	59714/1800	Ø76 Mild Steel Clod Roller	3	Option
	59715/1800	Ø73 Stainless Steel Clod Roller	3	Option
	62863/1800	Ø76 Rubber Clod Roller	3	Option
47	59529	Motor Mount	3	
48	59348S45	Steel End Cap (Ø45 bore)	3	Supersedes 59348
48a	59348S50	Steel End Cap (Ø50 bore)	3	Supersedes 59348A
49	59533	Motor Boss (M12 horizontal bearing)	3	
50	59352	Carrier Plate Tie	6	
51	70118	3 Roller Omega Frame (Y = 237mm)	1	
52				
53				
54	62652	Deflector Plate LH (short)	3	
55	62653	Deflector Plate RH (short)	3	
56	62912	Sensor Bracket	1	
57	64013	Sensor Bracket	1	
58	59396	Ø42 Exhaust Clamp	1	
59	59397	Ø60 Exhaust Clamp	1	
60	59398	Ø42 Ram Body Bracket	1	
61	59399	Ø42 Ram Piston Bracket	1	
62				
63				
64				
65	60102RS	Bearing	6	
66				
67	22012016/140	M16x140 Bolt	6	
68	DW25131	Compression Spring	6	
69				
70	LFTC35A	Bearing	3	
71				
72				
73	RPC648.061001	Grease Nipple 45°	5	
74				
75	22012012/090	M12x90 Bolt	2	
76	22052012	M12 Spring Washer	2	
77				
78				
79				
80				
81				
82	60062RS	Bearing	6	
83	W0111	Ø55 Internal Circlip	3	
84	RPF200.045250	Ø45 External Circlip (2.5mm)	3	Was W0117 (1.75mm)
85	W0161	Ø80 Internal Circlip	6	
86				
87				
88				
89				
90	SS038025/032	Steel Spacer	3	
91	SS040011/003	Steel Spacer	3	
92	SS045013/006	Steel Spacer	2	
93				
94	70090	Pivot Boss (with removal thread)	2	
95	70114	Ram Mounting Bracket	2	

T2XS SPARE PARTS

6.4d

Machines from Serial No T2-291

3R OMEGA (237mm centres)

Assy No 59020B

Item	Part No.	Description	Qty.	Remarks
96	70115	Omega Pivot Bracket	2	
97	70119	Stainless Panel LH	1	
98	70120	Stainless Panel RH	1	
99	70121	Clamp Strip	2	
100	70122	Rubber Deflector	2	
101	70172	Sensor Bracket	1	
102	70173	Sensor Cover	1	
103	70174	Top Hat Spacer	1	
104				
105				
106				
107				
108				
109				
110				
111				
		Hydraulic Components Consist Of:		
112	11124	1/2"BSP Dowty Seal	12	
113	11337	1/4"BSP Dowty Seal	4	
114	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
115	60660	3/4"Hose Assembly (2200mm)	1	
116				
117	12315	1/2"BSP M M Adaptor	8	
118	12316	1/4"BSP M M Adaptor	4	
119				
120	12350	3/4"BSP M F Swept 90°Adaptor	1	
121	60413	1/4" Hose Assembly (2050mm)	1	
122	60994	1/4"Hose Assembly (1950mm)	2	
123	60487	3/4"Hose Assembly (1150)	1	
124	60981	3/4"Hose Assembly (1050mm)	1	
125	60431	1/2"Hose Assembly (450mm)	1	
126	60490	1/2"Hose Assembly (500mm)	1	
127	60566	1/2"Hose Assembly (500mm)	2	
128	60803	3/4"Hose Assembly (2700mm)	1	
129	60959	Ø10 Steel Pipe Assembly	2	
130				
131				
132	64995A	Pipe Clamp (10-10)	3	
133	44207	M14x1/4"BSP M M Adaptor	4	
134	44208	M14 Dowty Seal	4	
135				
136	71031	1/4"Hose Assembly (1600mm)	4	
137	71032	1/4"Hose Assembly (2150mm)	1	
138	70249	Pipe Bracket	1	
139	70250	Ø25 Steel Pipe Assembly	2	
140				
141	60516	3/4"Hose Assembly (1600mm)	2	
142				
143				
144	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
145	RPC654.300948/3	Clamp Plate	2	

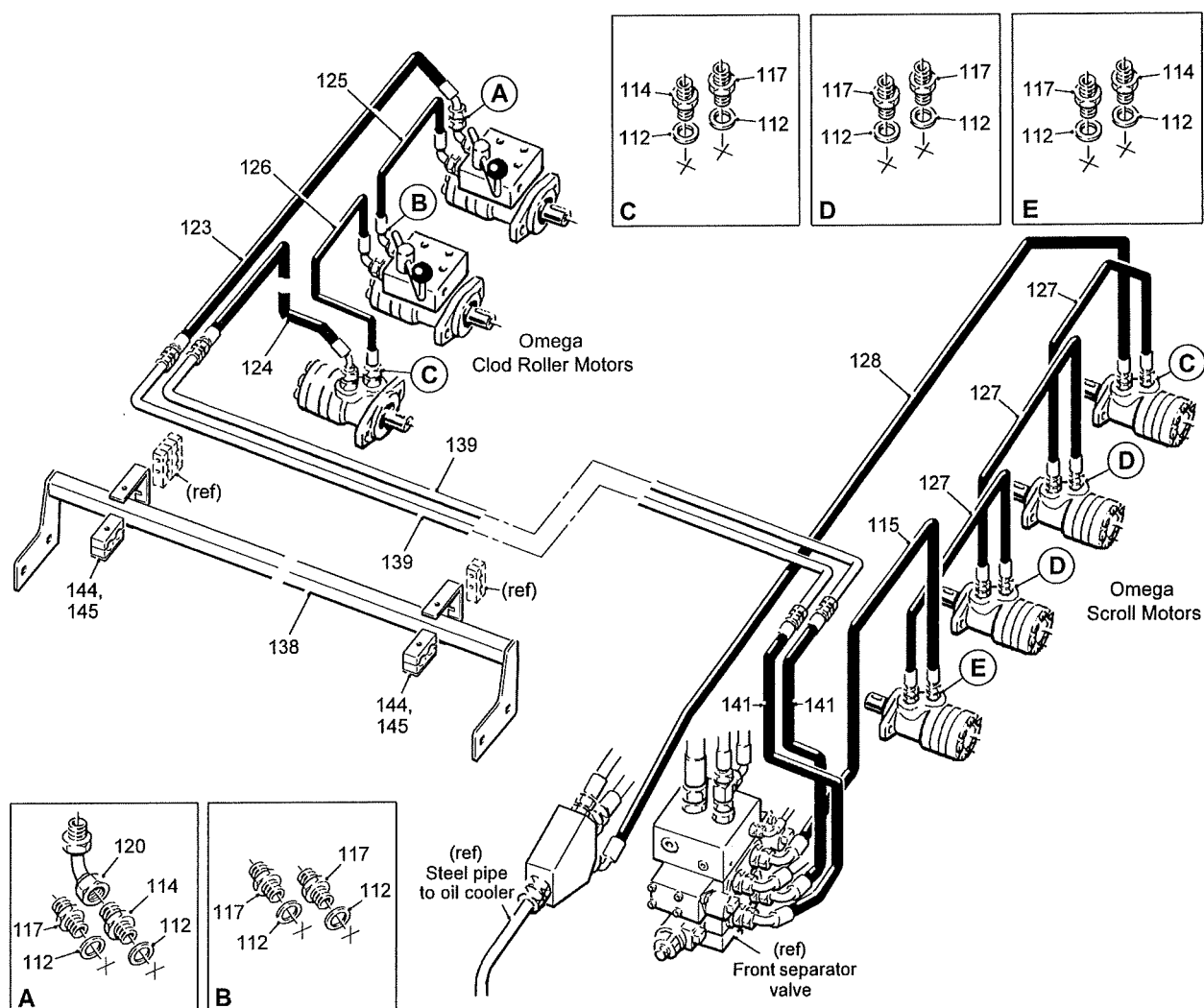
6.5a

T2XS SPARE PARTS

Machines from Serial No T2-291

4R OMEGA (237mm centres)

Assy No 70156



T2-SP474

T2XS SPARE PARTS**6.5b**

Machines from Serial No T2-291

4R OMEGA (237mm centres)**Assy No 70156**

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	32	Was 33130/16 (2mm)
2				
3	32037/1	Proximity Sensor	2	
4				
5	32037/4	Sensor Cable (10m)	2	
6	RPF200.050300	Ø50 External Circlip (3mm)	11	
7	44563	Hydraulic Motor	3	
8	RPH850.306210	Hydraulic Motor	4	
9				
10	55122	Linear Sensor (100mm stroke)	2	
11	56112	Diverter Valve	2	
12				
13	56679	Hydraulic Ram	1	
14	56690	Ram Eye	1	
15	59934C	6-Lip LH Cavity Scroll (X = 10mm)	20	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	20	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	20	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	20	
16	59935C	6-Lip RH Cavity Scroll (X = 10mm)	20	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	20	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	20	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	20	
17				
18				
19				
20	59136A/1800	Scroll Shaft	4	
21	59143	Bearing Boss (M10 horizontal bearing)	4	
22	62648A	LH Carrier Plate	3	
23	62649A	RH Carrier Plate	3	
24	59708B	Clod Roller Plate LH	3	
25	59148B	Clod Roller Plate RH	3	
26				
27	64012	Sensor Disc	2	
28	64849	Clamp Plate	8	
29	64860	Sensor Mounting Bolt	1	
30				
31	59153D	Hydraulic Ram	2	
32	59162	Pivot Pin	6	
33	59163	Pivot Flange Bush	6	
34	59164/1800	Clod Roller Scraper	3	
35	59165/1800	Clod Roller Lift Shaft	1	
36	59166	Clod Roller Lift Arm	1	
37	59170	Connecting Link (3 holes)	2	
38	59921	LH Link	1	
39	59922	RH Link	1	
40	59173	Shoulder Bolt (short)	4	
41	59174	Shoulder Bolt (long)	2	
42	59175	Pivot Flange Bush	12	
43	59176	Tapped Boss (long)	2	
44	59177	Tapped Boss (short)	2	
45				

6.5c**T2XS SPARE PARTS**

Machines from Serial No T2-291

4R OMEGA (237mm centres)**Assy No 70156**

Item	Part No.	Description	Qty.	Remarks
46	59709/1800	Ø76 Ebonite Clod Roller	3	Option
	59714/1800	Ø76 Mild Steel Clod Roller	3	Option
	59715/1800	Ø73 Stainless Steel Clod Roller	3	Option
	62863/1800	Ø76 Rubber Clod Roller	3	Option
47	59529	Motor Mount	4	
48	59348S45	Steel End Cap (Ø45 bore)	4	Supersedes 59348
48a	59348S50	Steel End Cap (Ø50 bore)	4	Supersedes 59348A
49	59533	Motor Boss (M12 horizontal bearing)	4	
50	59352	Carrier Plate Tie	6	
51	70153	4 Roller Omega Frame (Y = 237mm)	1	
52				
53				
54	62652	Deflector Plate LH (short)	3	
55	62653	Deflector Plate RH (short)	3	
56	62912	Sensor Bracket	1	
57	64013	Sensor Bracket	1	
58	59396	Ø42 Exhaust Clamp	1	
59	59397	Ø60 Exhaust Clamp	1	
60	59398	Ø42 Ram Body Bracket	1	
61	59399	Ø42 Ram Piston Bracket	1	
62				
63				
64				
65	60102RS	Bearing	7	
66				
67	22012016/140	M16x140 Bolt	6	
68	DW25131	Compression Spring	6	
69				
70	LFTC35A	Bearing	4	
71				
72				
73	RPC648.061001	Grease Nipple 45°	6	
74				
75	22012012/090	M12x90 Bolt	2	
76	22052012	M12 Spring Washer	2	
77				
78				
79				
80				
81				
82	60062RS	Bearing	6	
83	W0111	Ø55 Internal Circlip	3	
84	RPF200.045250	Ø45 External Circlip (2.5mm)	4	Was W0117 (1.75mm)
85	W0161	Ø80 Internal Circlip	7	
86				
87				
88				
89				
90	SS038025/032	Steel Spacer	3	
91	SS040011/003	Steel Spacer	4	
92	SS045013/006	Steel Spacer	2	
93				
94	70090	Pivot Boss (with removal thread)	2	
95	70114A	Ram Mounting Bracket	2	

T2XS SPARE PARTS

6.5d

Machines from Serial No T2-291

4R OMEGA (237mm centres)

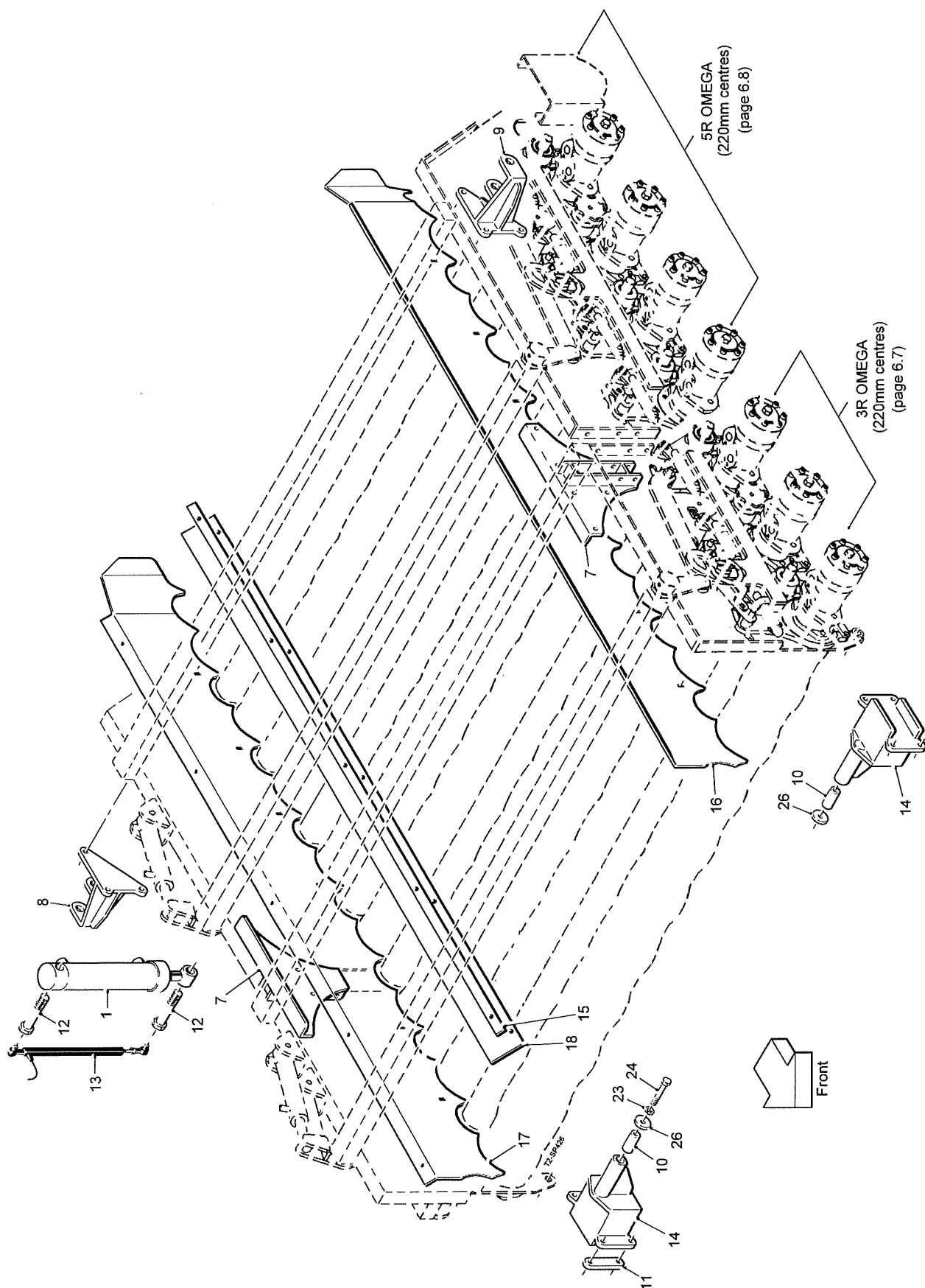
Assy No 70156

Item	Part No.	Description	Qty.	Remarks
96				
97	70158	Stainless Panel LH	1	
98	70159	Stainless Panel RH	1	
99	70121A	Clamp Strip	2	
100	70122A	Rubber Deflector	2	
101	70116	Omega Pivot Bracket	1	
102	70117	Omega Pivot Bracket	1	
103	70172	Sensor Bracket	1	
104	70173	Sensor Cover	1	
105	70174	Top Hat Spacer	1	
106				
107				
108				
109				
110				
111				
		Hydraulic Components Consist Of:		
112	11124	1/2"BSP Dowty Seal	14	
113	11337	1/4"BSP Dowty Seal	4	
114	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
115	16352	3/4"Hose Assembly (2100mm)	1	
116				
117	12315	1/2"BSP M M Adaptor	10	
118	12316	1/4"BSP M M Adaptor	4	
119				
120	12350	3/4"BSP M F Swept 90°Adaptor	1	
121	60413	1/4" Hose Assembly (2050mm)	1	
122	60994	1/4"Hose Assembly (1950mm)	2	
123	60487	3/4"Hose Assembly (1150)	1	
124	60981	3/4"Hose Assembly (1050mm)	1	
125	60431	1/2"Hose Assembly (450mm)	1	
126	60490	1/2"Hose Assembly (500mm)	1	
127	60566	1/2"Hose Assembly (500mm)	3	
128	41273	3/4"Hose Assembly (2800mm)	1	
129	60959	Ø10 Steel Pipe Assembly	2	
130				
131				
132	64995A	Pipe Clamp (10-10)	3	
133	44207	M14x1/4"BSP M M Adaptor	4	
134	44208	M14 Dowty Seal	4	
135				
136	71031	1/4"Hose Assembly (1600mm)	4	
137	71032	1/4"Hose Assembly (2150mm)	1	
138	70249	Pipe Bracket	1	
139	70250	Ø25 Steel Pipe Assembly	2	
140				
141	60516	3/4"Hose Assembly (1600mm)	2	
142				
143				
144	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
145	RPC654.300948/3	Clamp Plate	2	

Machines from Serial No T2-291

8R OMEGA (220mm centres)

Assy No 64472A



6.6a

T2XS SPARE PARTS

Machines from Serial No T2-291

8R OMEGA (220mm entres)

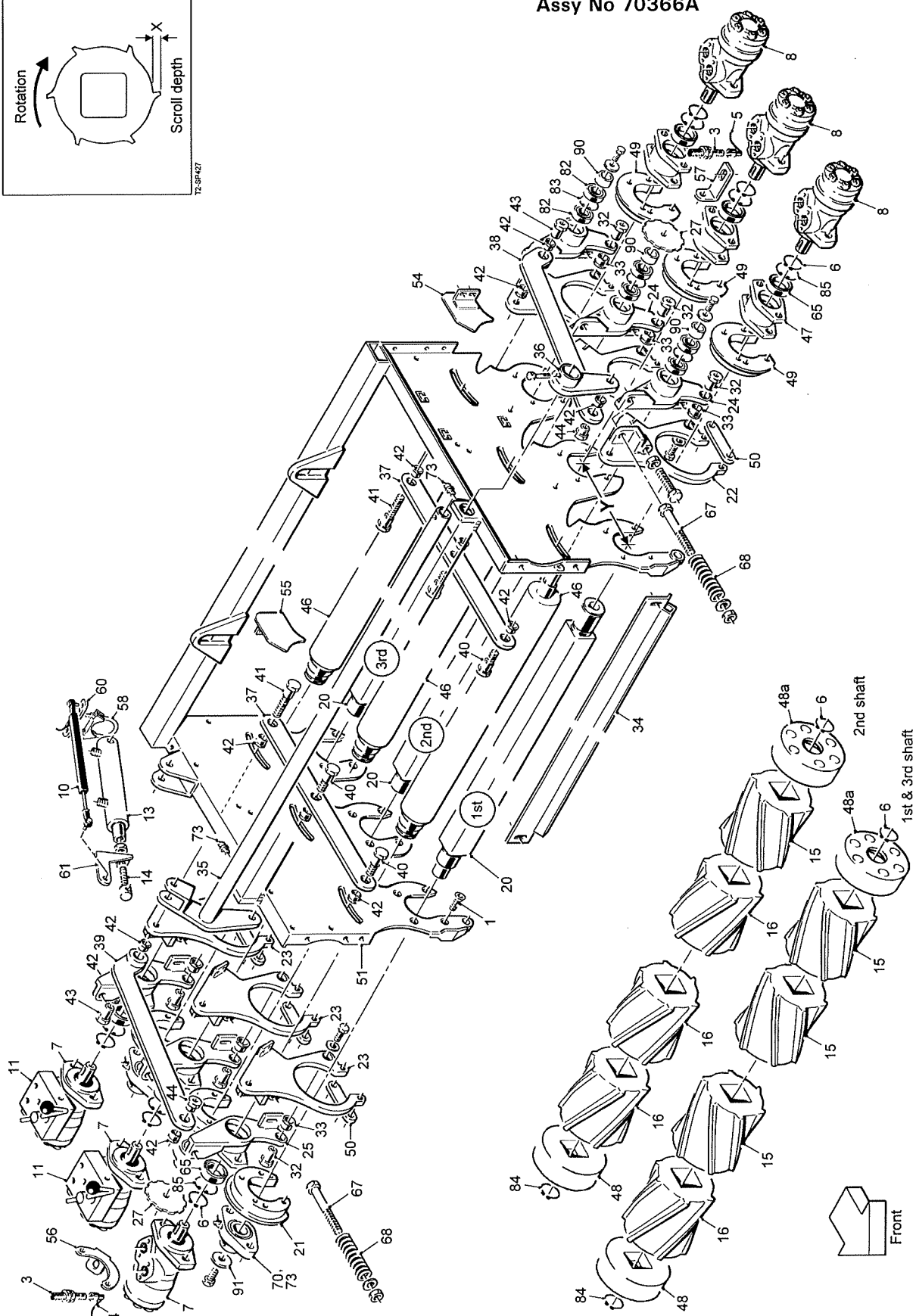
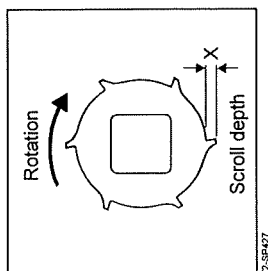
Assy No 64472A

Item	Part No.	Description	Qty.	Remarks
1	56518	Hydraulic Ram	2	
2				
3				
4				
5				
6				
7	64245	Joining Bracket	2	
8	64249A	Ram Bracket	1	
9	64250A	Ram Bracket	1	
10	70090	Pivot Boss (with removal thread)	2	
11	64849	Clamp Plate	4	
12	64860	Sensor Mounting Bolt	2	
13	64872	Linear Sensor	1	
14	64875A	Omega Mounting Bracket	2	
15	64276B	Clamp Strip	2	
16	64467A	Stainless Panel LH	1	
17	64468A	Stainlees Panel RH	1	
18	64275B	Rubber Deflector	2	
19				
20				
21				
22				
23	22052012	M12 Spring Washer	2	
24	22012012/090	M12x90 Bolt	2	
25				
26	SS045013/006	Steel Spacer	2	

Machines from Serial No T2-291

3R OMEGA (220mm centres)

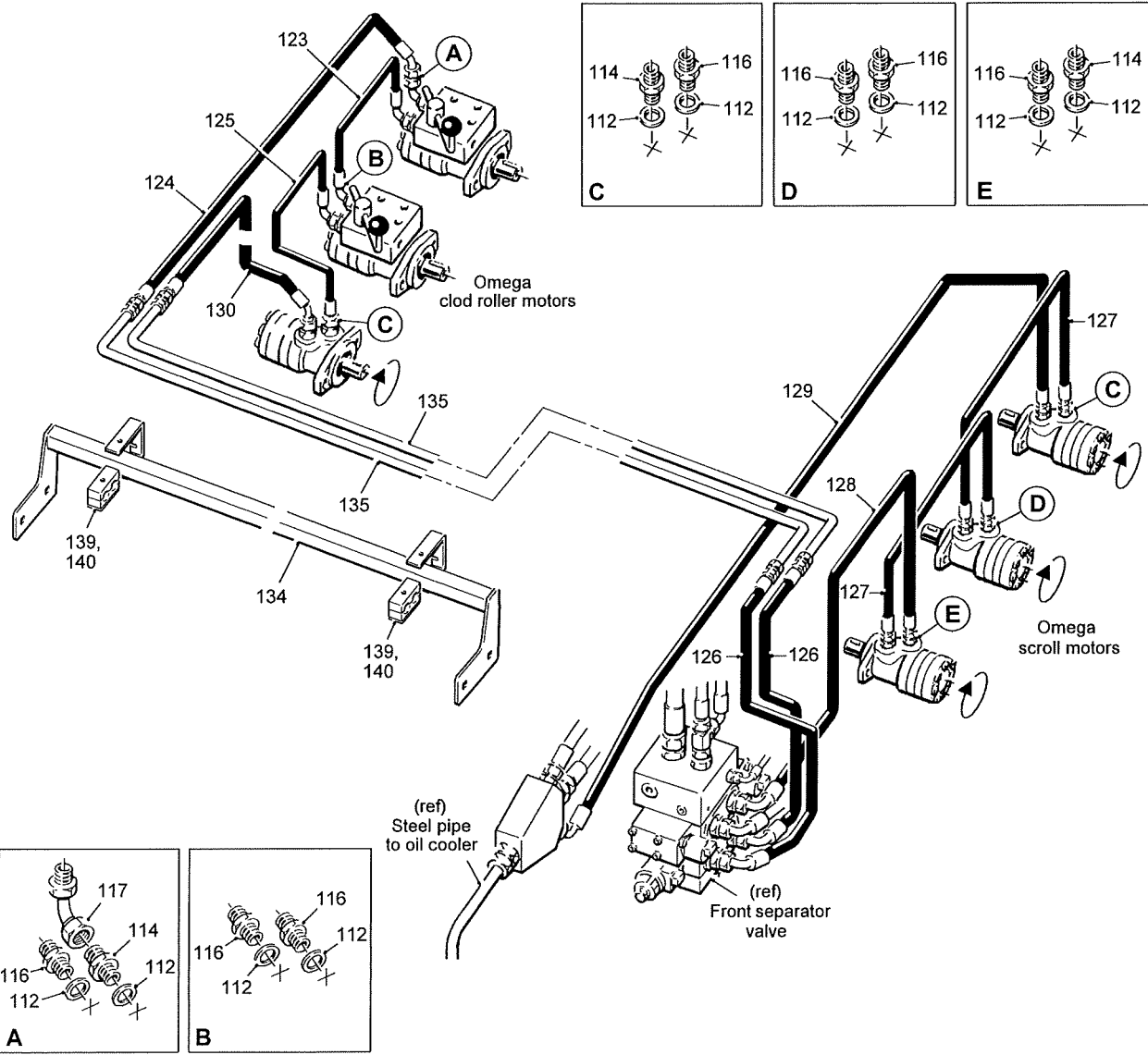
Assy No 70366A



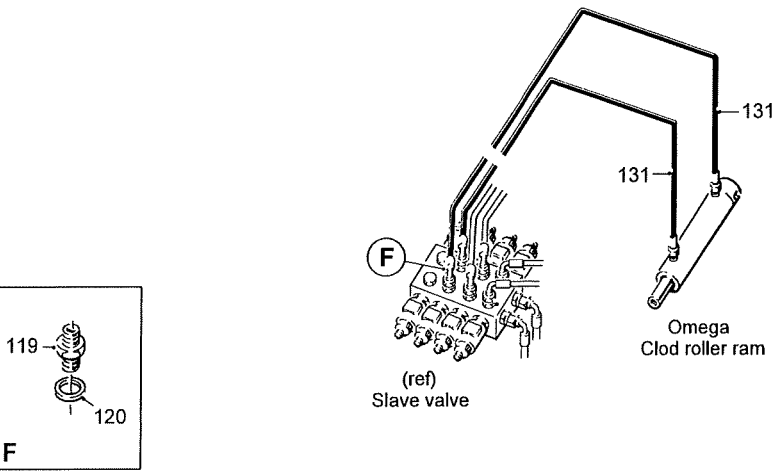
Machines from Serial No T2-291

3R OMEGA (220mm centres)

Assy No 70366A



T2-SP435



T2XS SPARE PARTS

6.7b

Machines from Serial No T2-291

3R OMEGA (220mm centres)

Assy No 70366A

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	24	Was 33130/16 (2mm)
2				
3	32037/1	Proximity Sensor	2	
4	32037/2	Sensor Cable (5m)	1	
5	32037/4	Sensor Cable (10m)	1	
6	RPF200.050300	Ø50 External Circlip (3mm)	9	
7	44563	Hydraulic Motor	3	
8	RPH850.306210	Hydraulic Motor	3	
9				
10	55122	Linear Sensor	1	
11	56112	Diverter Valve	2	
12				
13	56679A	Hydraulic Ram (60mm stroke)	1	
14	56690	Ram Eye	1	
15	59934C	6-Lip LH Cavity Scroll (X = 10mm)	19	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	19	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	19	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	19	
16	59935C	6-Lip RH Cavity Scroll (X = 10mm)	11	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	11	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	11	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	11	
17				
18				
19				
20	59136A/1800	Scroll Shaft	3	
21	59692	Bearing Boss (M10 angled bearing)	3	
22	62648A	LH Carrier Plate	3	
23	62649A	RH Carrier Plate	3	
24	62280	Clod Roller Plate LH	3	
25	59685	Clod Roller Plate RH	3	
26				
27	64012	Sensor Disc	2	
28				
29				
30				
31				
32	59162	Pivot Pin	6	
33	59163	Pivot Flange Bush	6	
34	59164/1800	Clod Roller Scraper	3	
35	59165/1800	Clod Roller Lift Shaft	1	
36	59166	Clod Roller Lift Arm	1	
37	59693	Connecting Link (3 holes)	2	
38	59171A	LH Link	1	
39	59172A	RH Link	1	
40	59173	Shoulder Bolt (short)	4	
41	59174	Shoulder Bolt (long)	2	
42	59175	Pivot Flange Bush	12	
43	59176	Tapped Boss (long)	2	
44	59177	Tapped Boss (short)	2	
45				

Machines from Serial No T2-291

3R OMEGA (220mm centres)

Assy No 70366A

Item	Part No.	Description	Qty.	Remarks
46	62841/1800	Ø60 Mild Steel Clod Roller	3	Option
	62753/1800	Ø60 Stainless Steel Clod Roller	3	Option
	62864/1800	Ø63 Rubber Clod Roller	3	Option
47	59529	Motor Mount	3	
48	59348S45	Steel End Cap (Ø45 bore)	3	Supersedes 59348
48a	59348S50	Steel End Cap (Ø50 bore)	3	Supersedes 59348A
49	59928	Motor Boss	3	
50	59352	Carrier Plate Tie	6	
51	59696D	3 Roller Omega Frame (Y = 220mm)	1	
52				
53				
54	62652	Deflector Plate LH	3	
55	62653	Deflector Plate RH	3	
56	62912	Sensor Bracket	1	
57	64013	Sensor Bracket	1	
58	59396	Ø42 Exhaust Clamp	1	
59				
60	59398	Ø42 Ram Body Bracket	1	
61	59399	Ø42 Ram Piston Bracket	1	
62				
63				
64				
65	60102RS	Bearing	6	
66				
67	22012016/140	M16x140 Bolt	6	
68	DW25131	Compression Spring	6	
69				
70	LFTC35A	Bearing	3	
71				
72				
73	RPC648.061001	Grease Nipple 45°	5	
74				
75				
76				
77				
78				
79				
80				
81				
82	60062RS	Bearing	6	
83	W0111	Ø55 Internal Circlip	3	
84	RPF200.045250	Ø45 External Circlip (2.5mm)	3	Was W0117 (1.75mm)
85	W0161	Ø80 Internal Circlip	6	
86				
87				
88				
89				
90	SS038025/032	Steel Spacer	3	
91	SS040011/003	Steel Spacer	3	
92				
93				
94				
95				

T2XS SPARE PARTS

6.7d

Machines from Serial No T2-291

3R OMEGA (220mm centres)

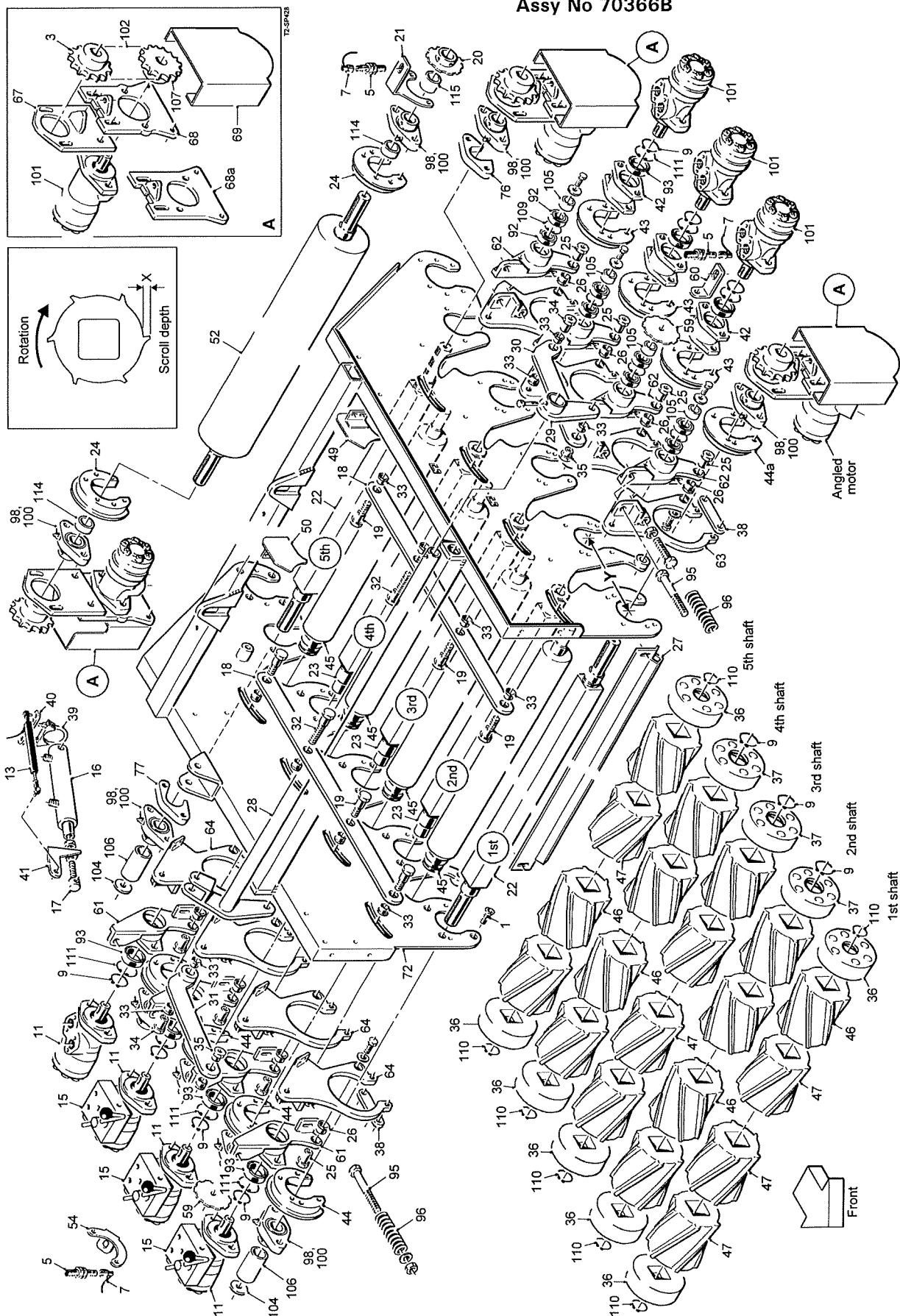
Assy No 70366A

Item	Part No.	Description	Qty.	Remarks
96				
97				
98				
99				
100				
		Hydraulic Components Consist Of:		
112	11124	1/2"BSP Dowty Seal	8	
113				
114	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
115				
116	12315	1/2"BSP M M Adaptor	8	
117	12350	3/4"BSP M F Swept 90°Adaptor	1	
118				
119	44207	M14x1/4"BSP M M Adaptor	2	
120	44208	M14 Dowty Seal	2	
121				
122				
123	60431	1/2"Hose Assembly (450mm)	1	
124	60487	3/4"Hose Assembly (1150mm)	1	
125	60490	1/2"Hose Assembly (500mm)	1	
126	60516	3/4"Hose Assembly (1600mm)	2	
127	60566	1/2"Hose Assembly (500mm)	2	
128	60660	3/4"Hose Assembly (2200mm)	1	
129	60778	3/4"Hose Assembly (2650mm)	1	
130	60981	3/4"Hose Assembly (1050mm)	1	
131	60994	1/4"Hose Assembly (1950mm)	2	
132				
133				
134	70249	Pipe Bracket	1	
135	70250	Ø25 Steel Pipe Assembly	2	
136				
137				
138				
139	2RPC654.300948/	Pipe Clamp (25-25)	2 pair	
140	3RPC654.300948/	Clamp Plate	2	

Machines from Serial No T2-291

5R OMEGA (220mm centres)

Assy No 70366B



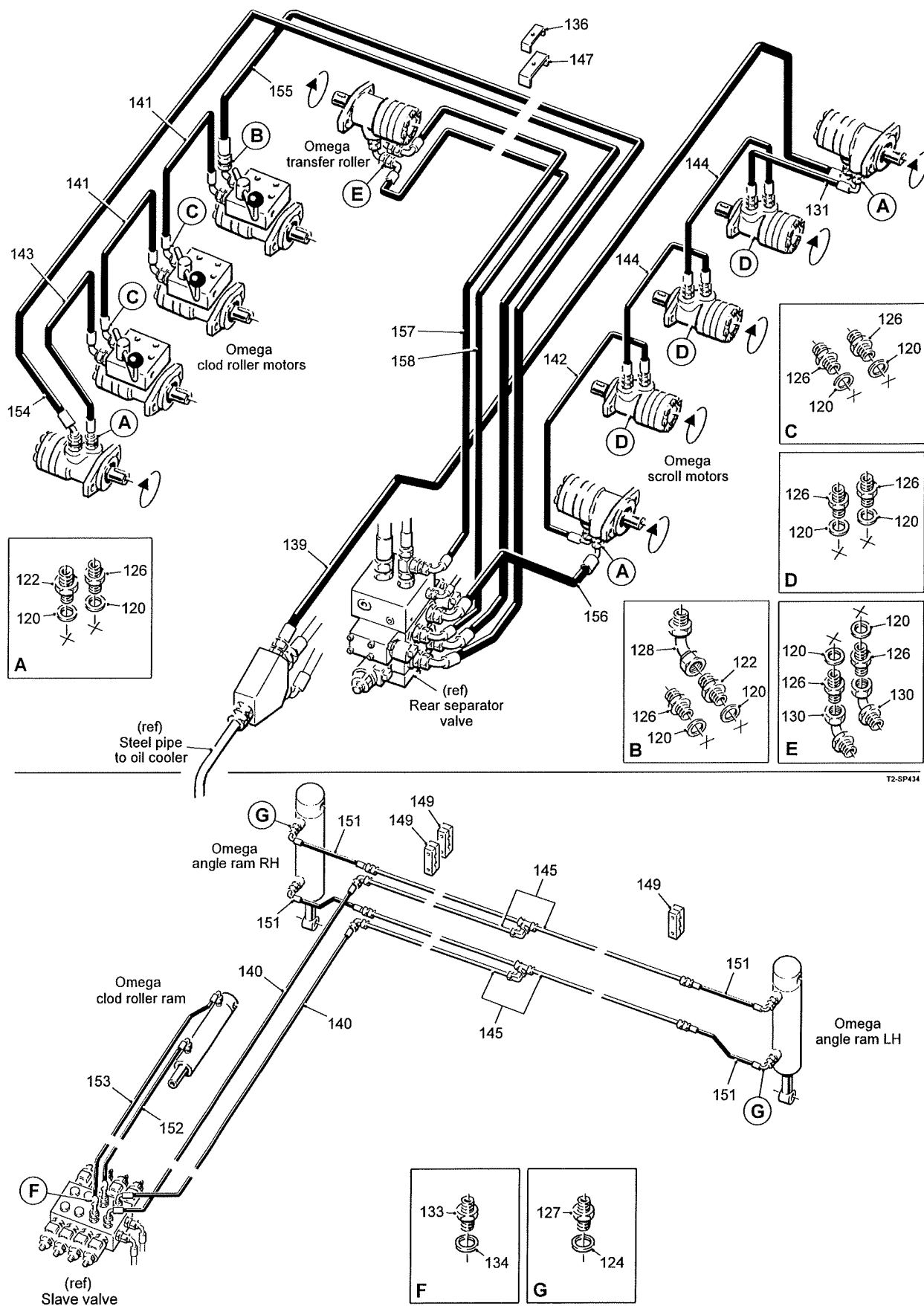
6.8a

T2XS SPARE PARTS

Machines from Serial No T2-291

5R OMEGA (220mm centres)

Assy No 70366B



T2XS SPARE PARTS

6.8b

Machines from Serial No T2-291

5R OMEGA (220mm centres)

Assy No 70366B

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	40	
2				
3	11833	21T 3/4"Pitch Sprocket (Ø35 bore)	3	
4				
5	32037/1	Proximity Sensor	3	
6				
7	32037/4	Sensor Cable (10m)	3	
8				
9	RPF200.050300	Ø50 External Circlip (3mm)	10	Was 33130/16 (2mm)
10				
11	44563	Hydraulic Motor	4	
12				
13	55122	Linear Sensor	1	
14				
15	56112	Diverter Valve	3	
16	56679A	Hydraulic Ram	1	
17	56690	Ram Eye	1	
18	59694	Connecting Link (220mm centres)	2	
19	59173	Shoulder Bolt (short)	6	
20	59277	Sensor Disc	1	
21	59479B	Sensor Bracket	1	
22	59136/1800	Scroll Shaft (1st & 5th)	2	
23	59136A/1800	Scroll Shaft (2nd, 3rd & 4th)	3	
24	59143	Bearing Boss (M10 horizontal bearing)	2	
25	59162	Pivot Pin	8	
26	59163	Pivot Flange Bush	8	
27	59164/1800	Clod Roller Scraper	4	
28	59165/1800	Clod Roller Lift Shaft	1	
29	59166	Clod Roller Lift Arm	1	
30	59921	Link LH	1	
31	59922	Link RH	1	
32	59174	Shoulder Bolt (long)	2	
33	59175	Pivot Flange Bush	14	
34	59176	Tapped Boss (long)	2	
35	59177	Tapped Boss (short)	2	
36	59348S45	Steel End Cap (Ø45 bore)	7	Supersedes 59348
37	59348S50	Steel End Cap (Ø50 bore)	3	Supersedes 59348A
38	59352	Carrier Plate Tie	8	
39	59396	Ø42 Exhaust Clamp	1	
40	59398	Ø42 Ram Body Bracket	1	
41	59399	Ø42 Ram Piston Bracket	1	
42	59529	Motor Mount	3	
43	59928	Bearing Boss (M12 horizontal bearing)	3	
44	59692	Bearing Boss (M10 angled bearing)	4	
44a	59692A	Bearing Boss (M10 angled bearing)	1	
45	62841/1800	Ø60 Mild Steel Clod Roller	4	Option
	62753/1800	Ø60 Stainless Steel Clod Roller	4	Option
	62864/1800	Ø63 Rubber Clod Roller	4	Option
46	59934C	6-Lip LH Cavity Scroll (X = 10mm)	25	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	25	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	25	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	25	

6.8c

T2XS SPARE PARTS

Machines from Serial No T2-291

5R OMEGA (220mm centres)

Assy No 70366B

Item	Part No.	Description	Qty.	Remarks
47	59935C	6-Lip RH Cavity Scroll (X = 10mm)	25	RH Solid Scroll 59935S RH Solid Scroll 59937S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	25	
	64709	4-Lip RH Cavity Scroll (X = 10mm)	25	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	25	
48				
49	62652	Deflector Plate LH (short)	4	
50	62653	Deflector Plate RH (short)	4	
51				
52	59848C	Transfer Roller	1	
53				
54	62912	Sensor Bracket	1	
55				
56				
57				
58				
59	64012	Sensor Disc	2	
60	64013	Sensor Bracket	1	
61	59685	Clod Roller Plate RH	4	
62	62280	Clod Roller Plate LH	4	
63	62648A	Carrier Plate LH	4	
64	62649A	Carrier Plate RH	4	
65				
66				
67	64420	Drop-down Plate	3	
68	64458	Motor Plate (horizontal motor)	2	
68a	64458B	Motor Plate (angled motor)	1	
69	64459	Drive Guard	3	
70				
71				
72	64470A	5 Roller Omega Frame (Y = 220mm)	1	
73				
74				
75				
76	70349	Bearing Spacer LH	1	
77	70350	Bearing Spacer RH	1	
78				
79				
80				
81				
82				
83				
84				
85				
86				
87				
88				
89				
90				
91				
92	60062RS	Bearing	8	
93	60102RS	Bearing	8	
94				

T2XS SPARE PARTS**6.8d**

Machines from Serial No T2-291

5R OMEGA (220mm centres)**Assy No 70366B**

Item	Part No.	Description	Qty.	Remarks
95	22012016/140	M16x140 Bolt	8	
96	DW25131	Compression Spring	8	
97				
98	LFTC35A	Bearing	9	
99				
100	RPC648.061001	M6 Grease Nipple 45°	8	
101	RPH850.306210	Hydraulic Motor	6	
102	RPT732.620050	3/4"Pitch Drive Chain	3	
103				
104	SS040011/003	Steel Spacer	4	
105	SS038025/032	Steel Spacer	8	
106	SS0042036/082	Steel Spacer	2	
107	TBMW107	21T 3/4"Pitch Sprocket (Ø25 bore)	3	
108				
109	W0111	Ø55 Internal Circlip	4	
110	RPF200.045250	Ø45 External Circlip (2.5mm)	7	Was W0117 (1.75mm)
111	W0161	Ø80 Internal Circlip	7	
112				
113				
114	SS042036/018	Steel Spacer	2	
115	SS042036/040	Steel Spacer	1	
		Hydraulic Components Consist Of:		
120	11124	1/2"BSP Dowty Seal	16	
121				
122	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
123				
124	11337	1/4"BSP Dowty Seal	4	
125				
126	12315	1/2"BSP M M Adaptor	16	
127	12316	1/4"BSP M M Adaptor	4	
128	12350	3/4"BSP M F Swept 90°Adaptor	1	
129				
130	26086	1/2"BSP M F Swept 90°Adaptor	2	
131	27442	1/2"Hose Assembly (900mm)	1	
132				
133	44207	M14x1/4"BSP M M Adaptor	4	
134	44208	M14 Dowty Seal	4	
135				
136	59295	Pipe Clamp (1/2"-1/2")	3	
137				
138				
139	60034	3/4"Hose Assembly (4200mm)	1	
140	60231	1/4"Hose Assembly (3700mm)	2	
141	60431	1/2"Hose Assembly (450mm)	2	
142	60485	1/2"Hose Assembly (1400mm)	1	
143	60490	1/2"Hose Assembly (500mm)	1	
144	60566	1/2"Hose Assembly (500mm)	2	
145	60959	Ø10 Steel Pipe Assembly	2	
146				
147	62966	Pipe Clamp (3/4"-3/4")	3	

6.8e T2XS SPARE PARTS

6.8e T2XS SPARE PARTS

Machines from Serial No T2-291

5R OMEGA (220mm centres)

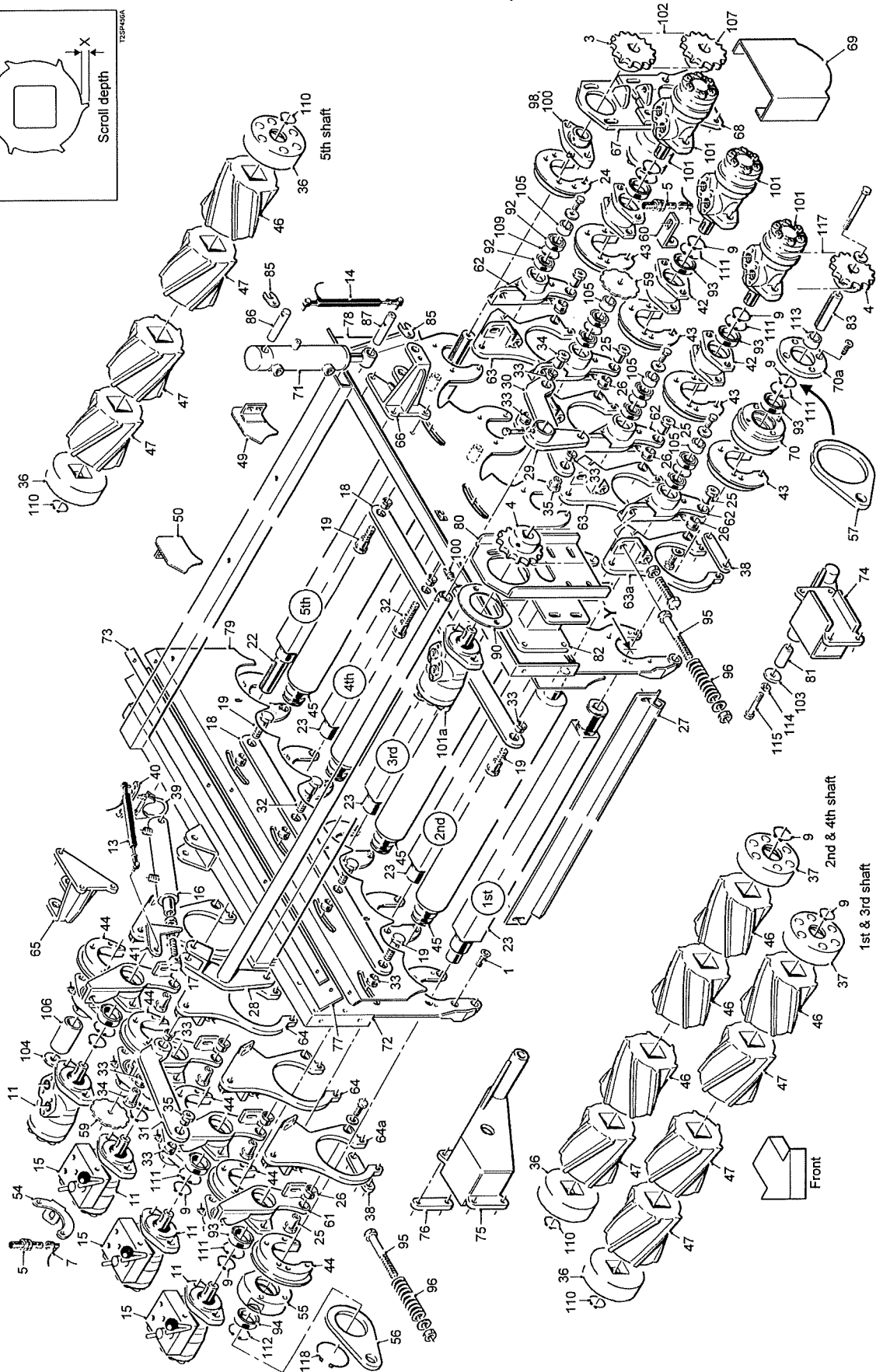
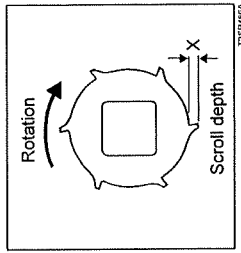
Assy No 70366B

Item	Part No.	Description	Qty.	Remarks
148				
149	64996	Pipe Clamp (10-10)	3	
150				
151	71099	1/4"Hose Assembly (365mm)	4	
152	71100	1/4"Hose Assembly (2800mm)	1	
153	71101	1/4"Hose Assembly (2900mm)	1	
154	71109	3/4"Hose Assembly (5800mm)	1	
155	71110	3/4"Hose Assembly (5550mm)	1	
156	71111	3/4"Hose Assembly (2500mm)	1	
157	71112	1/2"Hose Assembly (6000mm)	1	
158	71113	1/2"Hose Assembly (6150mm)	1	

Serial No T2-292

5R OMEGA (220mm centres)

Assy No 70433A



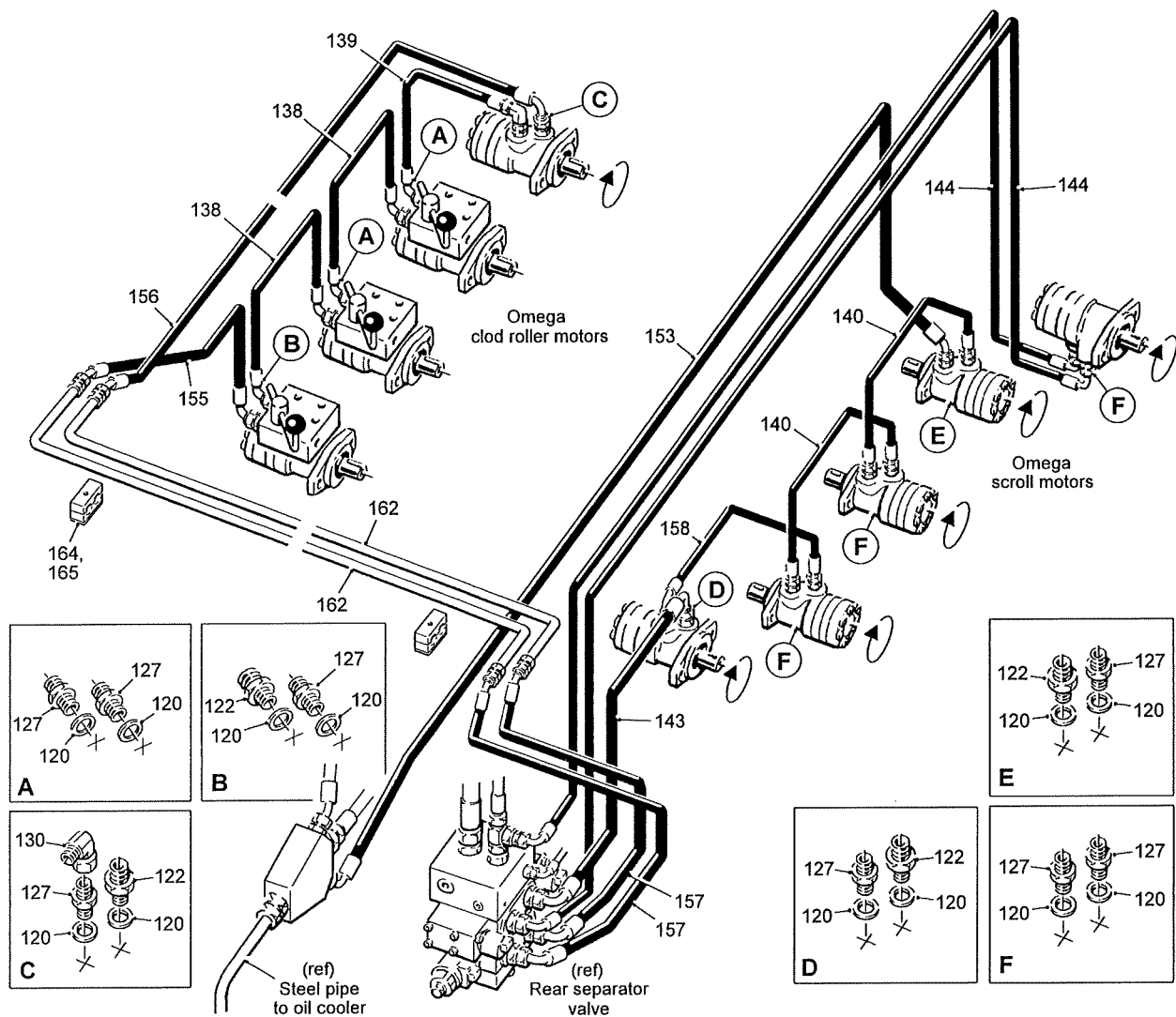
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T2XS SPARE PARTS

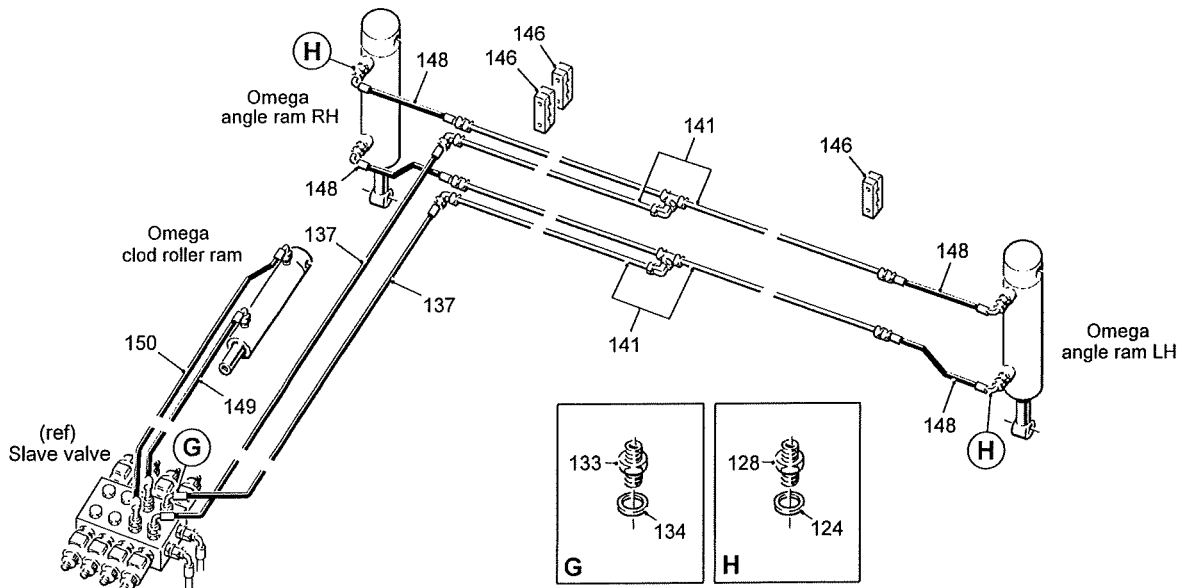
Serial No T2-292

5R OMEGA (220mm centres)

Assy No 70433A



T2SP462A



T2XS SPARE PARTS

6.9b

Serial No T2-292

5R OMEGA (220mm centres)

Assy No 70433A

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	40	
2				
3	11833	21T 3/4"Pitch Sprocket (Ø35 bore)	1	
4	27135	17T 3/4"Pitch Sprocket (Ø25 bore)	2	
5	32037/1	Proximity Sensor	2	
6				
7	32037/4	Sensor Cable (10m)	2	
8				
9	RPF200.050300	Ø50 External Circlip (3mm)	12	
10				
11	44563	Hydraulic Motor	4	
12				
13	55122	Linear Sensor	1	
14	64872	Linear Sensor	1	
15	56112	Diverter Valve	3	
16	56679A	Hydraulic Ram	1	
17	56690	Ram Eye	1	
18	59694	Connecting Link (4 hole)	2	
19	59173	Shoulder Bolt (short)	6	
20				
21				
22	59136/1800	Scroll Shaft (5th)	1	
23	59136A/1800	Scroll Shaft (1st, 2nd, 3rd & 4th)	4	
24	59143	Bearing Boss (M10 horizontal bearing)	1	
25	59162	Pivot Pin	8	
26	59163	Pivot Flange Bush	8	
27	59164/1800	Clod Roller Scraper	4	
28	59165/1800	Clod Roller Lift Shaft	1	
29	59166	Clod Roller Lift Arm	1	
30	59921	Link LH	1	
31	59922	Link RH	1	
32	59174	Shoulder Bolt (long)	2	
33	59175	Pivot Flange Bush	14	
34	59176	Tapped Boss (long)	2	
35	59177	Tapped Boss (short)	2	
36	59348S45	Steel End Cap (Ø45 bore)	6	
37	59348S50	Steel End Cap (Ø50 bore)	4	
38	59352	Carrier Plate Tie	8	
39	59396	Ø42 Exhaust Clamp	1	
40	59398	Ø42 Ram Body Bracket	1	
41	59399	Ø42 Ram Piston Bracket	1	
42	59529	Motor Mount	3	
43	59928	Bearing Boss (M12 angled bearing)	4	
44	59692	Bearing Boss (M10 angled bearing)	5	
45	62841/1800	Ø60 Mild Steel Clod Roller	4	Option
	62753/1800	Ø60 Stainless Steel Clod Roller	4	Option
	62864/1800	Ø63 Rubber Clod Roller	4	Option
46	59934C	6-Lip LH Cavity Scroll (X = 10mm)	25	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	25	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	25	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	25	

6.9c**T2XS SPARE PARTS**

Serial No T2-292

5R OMEGA (220mm centres)**Assy No 70433A**

Item	Part No.	Description	Qty.	Remarks
47	59935C	6-Lip RH Cavity Scroll (X = 10mm)	25	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	25	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	25	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	25	
48				
49	62652	Deflector Plate LH (short)	4	
50	62653	Deflector Plate RH (short)	4	
51				
52				
53				
54	62912	Sensor Bracket	1	
55	70413	Bearing Housing	1	
56	70414	Roller Table to Omega Link RH	1	
57	70423	Roller Table to Omega Link LH	1	
58				
59	64012	Sensor Disc	2	
60	64013	Sensor Bracket	1	
61	59685	Clod Roller Plate RH	4	
62	62280	Clod Roller Plate LH	4	
63	62648A	Carrier Plate LH	3	
63a	62648	Carrier Plate LH (1st shaft)	1	
64	62649A	Carrier Plate RH	3	
64a	62649	Carrier Plate RH (1st shaft)	1	
65	64249A	Ram Bracket	1	
66	64250A	Ram Bracket	1	
67	64420	Drop-down Plate	1	
68	64458	Motor Plate	1	
69	70431	Drive Guard	1	
70	64967	Motor Mount	1	
70a	64968	Motor Mount Plate	1	
71	64825	Hydraulic Ram (stroke 90mm)	2	
72	70422A	5 Roller Omega Frame (Y = 220mm)	1	
73	70426A	Clamp Strip	2	
74	64845	Omega Mounting LH	1	
75	64846	Omega Mounting RH	1	
76	64849	Clamp Plate	4	
77	70425A	Rubber Deflector	2	
78	70427A	Stainless Panel LH	1	
79	70428A	Stainless Panel RH	1	
80	70358A	Step-up Motor Mounting Plate	1	
81	70090	Pivot Boss (with removal thread)	2	
82	70360A	Step-up Motor Mounting Bracket	1	
83	70361	Spigot Shaft	1	
84				
85	70345	Pin Locking Plate	4	
86	70346	Top Pin	2	
87	70347	Bottom Pin	2	
88				
89				
90	70362	Motor Dirt Shield	1	
91				

T2XS SPARE PARTS

6.9d

Serial No T2-292

5R OMEGA (220mm centres)

Assy No 70433A

Item	Part No.	Description	Qty.	Remarks
92	60062RS	Bearing	8	
93	60102RS	Bearing	8	
94	60072RS	Bearing	1	
95	22012016/140	M16x140 Bolt	8	
96	DW25131	Compression Spring	8	
97				
98	LFTC35A	Bearing	5	
99				
100	RPC648.061001	M6 Grease Nipple 45°	7	
101	RPH850.306210	Hydraulic Motor	4	
101a	RPH850.306210RP	Hydraulic Motor (rear port)	1	
102	RPT732.620050	3/4"Pitch Drive Chain	1	
103	SS045013/006	Steel Spacer	2	
104	SS040011/003	Steel Spacer	4	
105	SS038025/032	Steel Spacer	4	
106	SS042036/082	Steel Spacer	1	
107	TBMW107	21T 3/4"Pitch Sprocket (Ø25 bore)	1	
108				
109	W0111	Ø55 Internal Circlip	4	
110	RPF200.045250	Ø45 External Circlip (2.5mm)	6	
111	W0161	Ø80 Internal Circlip	8	
112	W0168	Ø62 Internal Circlip	1	
113	SS040026/014	Steel Spacer	1	
114	22052012	M12 Spring Washer	2	
115	22012012/090	M12x90 Bolt	2	
116				
117	PS871/63	3/4"Pitch Drive Chain	1	
118	RPF200.085300	Ø85 External Circlip	1	
119				
		Hydraulic Components Consist Of:		
120	11124	1/2"BSP Dowty Seal	18	
121				
122	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
123				
124	11337	1/4"BSP Dowty Seal	4	
125				
126				
127	12315	1/2"BSP M M Adaptor	14	
128	12316	1/4"BSP M M Adaptor	4	
129				
130	32475	1/2"BSP M F Compact 90°Adaptor	1	
131				
132				
133	44207	M14x1/4"BSP M M Adaptor	4	
134	44208	M14 Dowty Seal	4	
135				
136				
137	60231	1/4"Hose Assembly (3700mm)	2	
138	60431	1/2"Hose Assembly (450mm)	2	
139	60490	1/2"Hose Assembly (500mm)	1	Was 71167
140	60566	1/2"Hose Assembly (500mm)	2	
141	60959	Ø10 Steel Pipe Assembly	2	
142				

Serial No T2-292

5R OMEGA (220mm centres)

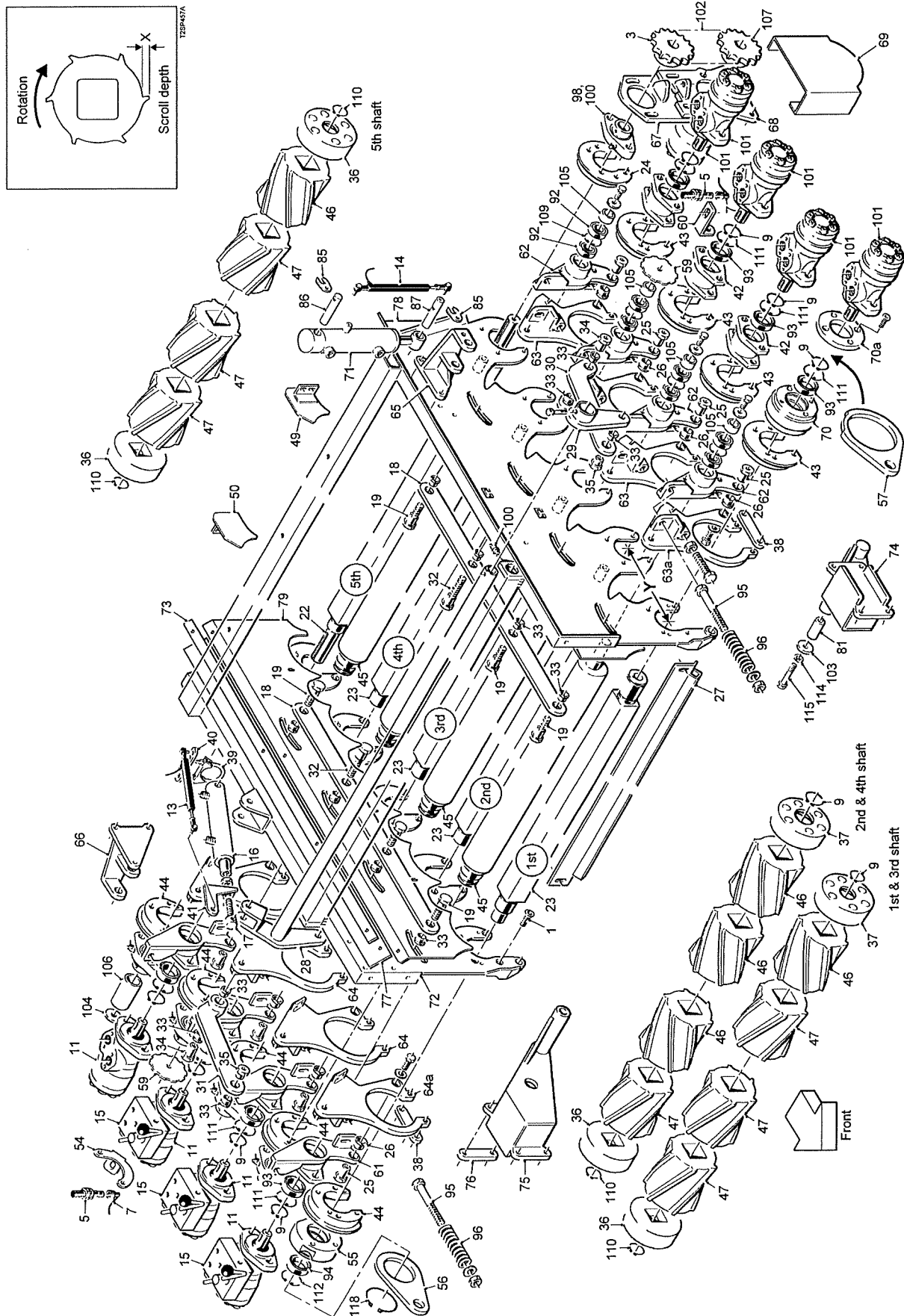
Assy No 70433A

Item	Part No.	Description	Qty.	Remarks
143	71164	3/4"Hose Assembly (2500mm)	1	Was 52310
144	71165	1/2"Hose Assembly (4050mm)	2	
145				
146	64996	Pipe Clamp (10-10)	3	
147				
148	71099	1/4"Hose Assembly (365mm)	4	
149	71100	1/4"Hose Assembly (2800mm)	1	
150	71101	1/4"Hose Assembly (2900mm)	1	
151				
152				
153	46925	3/4"Hose Assembly (3700mm)	1	
154				
155	71126	3/4"Hose Assembly (850mm)	1	
156	71127	3/4"Hose Assembly (900mm)	1	
157	71128	3/4"Hose Assembly (2300mm)	2	
158	71166	3/4"Hose Assembly (800mm)	1	
159				
160				
161				
162	70250	Ø25 Steel Pipe Assembly	2	
163				
164	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
165	RPC654.300948/3	Clamp Plate	2	

Machines from Serial No T2-293

5R OMEGA (220mm centres)

Assy No 70433A



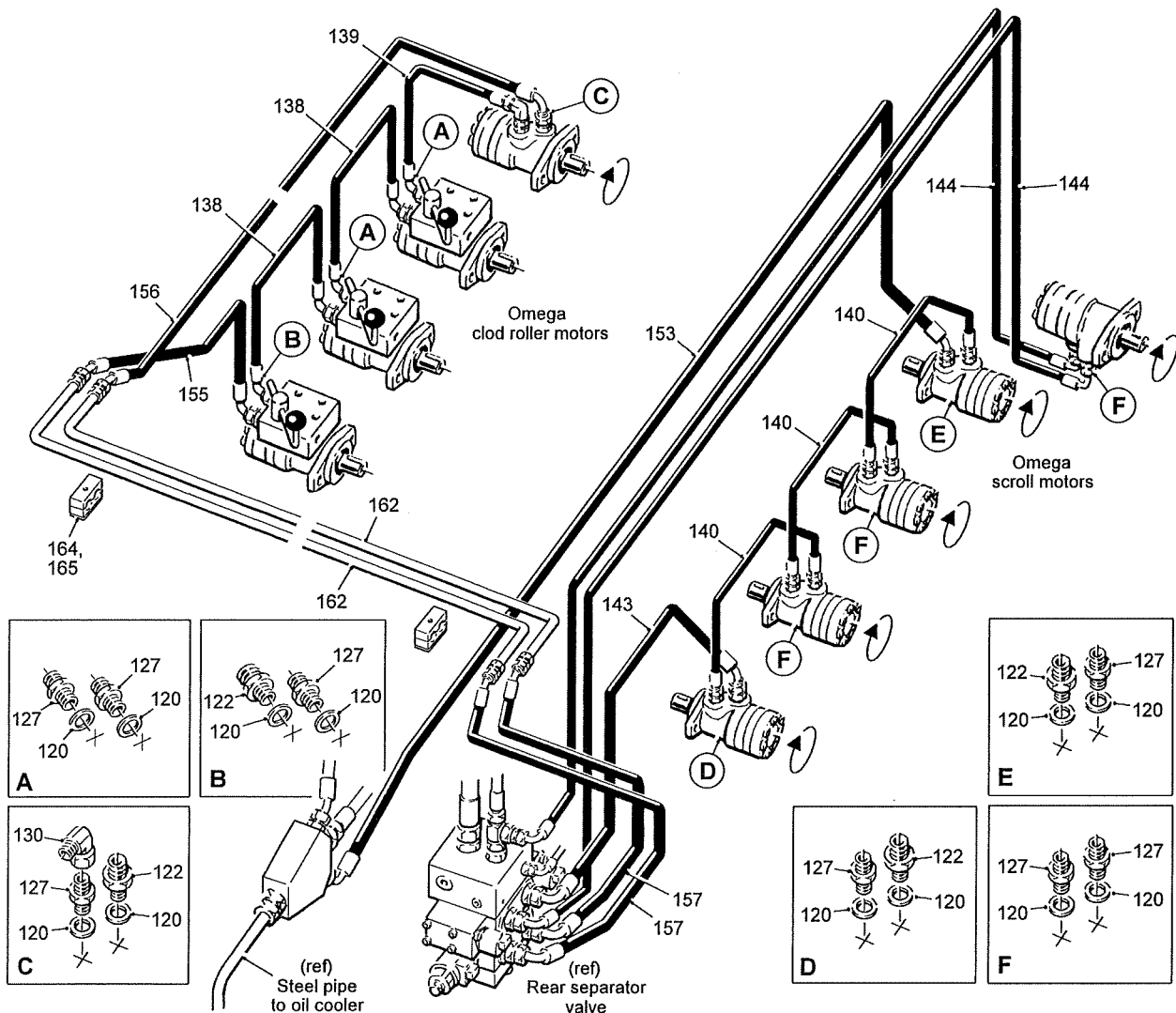
6.9a

T2XS SPARE PARTS

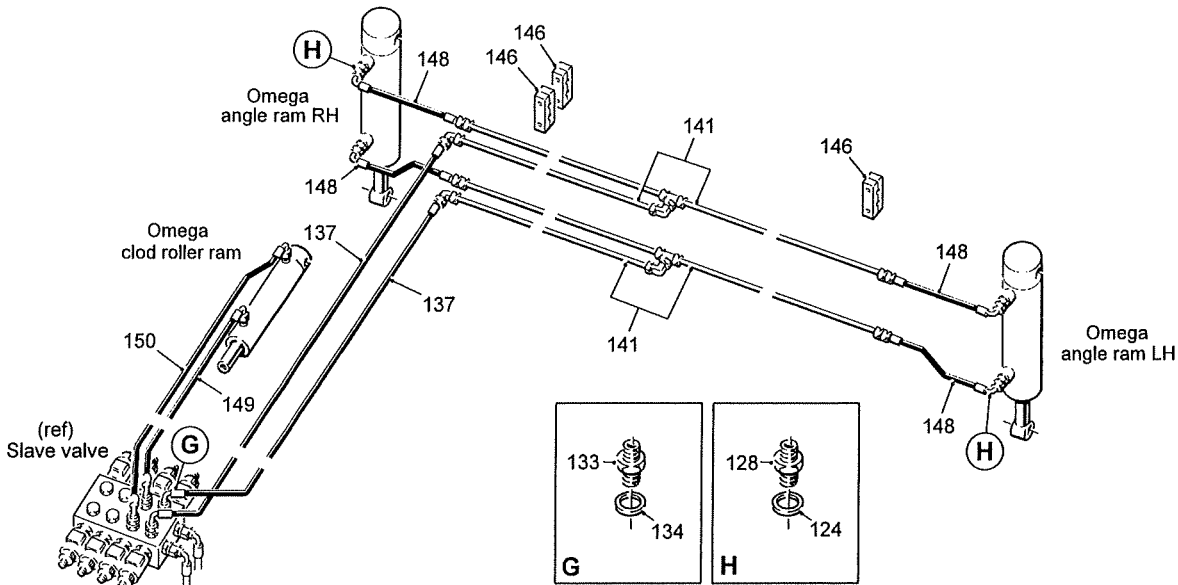
Machines from Serial No T2-293

5R OMEGA (220mm centres)

Assy No 70433A



T2SP463A



T2XS SPARE PARTS**6.9b**

Machines from Serial No T2-293

5R OMEGA (220mm centres)**Assy No 70433A**

Item	Part No.	Description	Qty.	Remarks
1	22016010/020	M10x20 CSK Socket Head Screw	40	
2				
3	11833	21T 3/4"Pitch Sprocket (Ø35 bore)	1	
4				
5	32037/1	Proximity Sensor	2	
6				
7	32037/4	Sensor Cable (10m)	2	
8				
9	RPF200.050300	Ø50 External Circlip (3mm)	12	
10				
11	44563	Hydraulic Motor	4	
12				
13	55122	Linear Sensor	1	
14	64872	Linear Sensor	1	
15	56112	Diverter Valve	3	
16	56679A	Hydraulic Ram	1	
17	56690	Ram Eye	1	
18	59694	Connecting Link (4 hole)	2	
19	59173	Shoulder Bolt (short)	6	
20				
21				
22	59136/1800	Scroll Shaft (5th)	1	
23	59136A/1800	Scroll Shaft (1st, 2nd, 3rd & 4th)	4	
24	59143	Bearing Boss (M10 horizontal bearing)	1	
25	59162	Pivot Pin	8	
26	59163	Pivot Flange Bush	8	
27	59164/1800	Clod Roller Scraper	4	
28	59165/1800	Clod Roller Lift Shaft	1	
29	59166	Clod Roller Lift Arm	1	
30	59921	Link LH	1	
31	59922	Link RH	1	
32	59174	Shoulder Bolt (long)	2	
33	59175	Pivot Flange Bush	14	
34	59176	Tapped Boss (long)	2	
35	59177	Tapped Boss (short)	2	
36	59348S45	Steel End Cap (Ø45 bore)	6	
37	59348S50	Steel End Cap (Ø50 bore)	4	
38	59352	Carrier Plate Tie	8	
39	59396	Ø42 Exhaust Clamp	1	
40	59398	Ø42 Ram Body Bracket	1	
41	59399	Ø42 Ram Piston Bracket	1	
42	59529	Motor Mount	3	
43	59928	Bearing Boss (M12 angled bearing)	4	
44	59692	Bearing Boss (M10 angled bearing)	5	
45	62841/1800	Ø60 Mild Steel Clod Roller	4	Option
	62753/1800	Ø60 Stainless Steel Clod Roller	4	Option
	62864/1800	Ø63 Rubber Clod Roller	4	Option
46	59934C	6-Lip LH Cavity Scroll (X = 10mm)	25	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	25	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	25	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	25	

6.9c**T2XS SPARE PARTS**

Machines from Serial No T2-293

5R OMEGA (220mm centres)

Assy No 70433A

Item	Part No.	Description	Qty.	Remarks
47	59935C	6-Lip RH Cavity Scroll (X = 10mm)	25	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	25	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	25	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	25	
48				
49	62652	Deflector Plate LH (short)	4	
50	62653	Deflector Plate RH (short)	4	
51				
52				
53				
54	62912	Sensor Bracket	1	
55	70413	Bearing Housing	1	
56	70414A	Roller Table to Omega Link RH	1	
57	70423A	Roller Table to Omega Link LH	1	
58				
59	64012	Sensor Disc	2	
60	64013	Sensor Bracket	1	
61	59685	Clod Roller Plate RH	4	
62	62280	Clod Roller Plate LH	4	
63	62648A	Carrier Plate LH	3	
63a	62648	Carrier Plate LH (1st shaft)	1	
64	62649A	Carrier Plate RH	3	
64a	62649	Carrier Plate RH (1st shaft)	1	
65	64249A	Ram Bracket	1	
66	64250A	Ram Bracket	1	
67	64420	Drop-down Plate	1	
68	64458	Motor Plate	1	
69	70431	Drive Guard	1	
70	64967	Motor Mount	1	
70a	64968	Motor Mount Plate	1	
71	64825	Hydraulic Ram (stroke 90mm)	2	
72	70422A	5 Roller Omega Frame (Y = 220mm)	1	
73	70426A	Clamp Strip	2	
74	64845	Omega Mounting LH	1	
75	64846	Omega Mounting RH	1	
76	64849	Clamp Plate	4	
77	70425A	Rubber Deflector	2	
78	70427A	Stainless Panel LH	1	
79	70428A	Stainless Panel RH	1	
80				
81	70090	Pivot Boss (with removal thread)	2	
82				
83				
84				
85	70345	Pin Locking Plate	4	
86	70346	Top Pin	2	
87	70347	Bottom Pin	2	
88				
89				
90				
91				

T2XS SPARE PARTS

6.9d

Machines from Serial No T2-293

5R OMEGA (220mm centres)

Assy No 70433A

Item	Part No.	Description	Qty.	Remarks
92	60062RS	Bearing	8	
93	60102RS	Bearing	8	
94	60072RS	Bearing	1	
95	22012016/140	M16x140 Bolt	8	
96	DW25131	Compression Spring	8	
97				
98	LFTC35A	Bearing	5	
99				
100	RPC648.061001	M6 Grease Nipple 45°	7	
101	RPH850.306210	Hydraulic Motor	5	
102	RPT732.620050	3/4"Pitch Drive Chain	1	
103	SS045013/006	Steel Spacer	2	
104	SS040011/003	Steel Spacer	4	
105	SS038025/032	Steel Spacer	4	
106	SS042036/082	Steel Spacer	1	
107	TBMW107	21T 3/4"Pitch Sprocket (Ø25 bore)	1	
108				
109	W0111	Ø55 Internal Circlip	4	
110	RPF200.045250	Ø45 External Circlip (2.5mm)	6	
111	W0161	Ø80 Internal Circlip	8	
112	W0168	Ø62 Internal Circlip	1	
113				
114	22052012	M12 Spring Washer	2	
115	22012012/090	M12x90 Bolt	2	
116				
117				
118	RPF200.085300	Ø85 External Circlip	1	
119				
		Hydraulic Components Consist Of:		
120	11124	1/2"BSP Dowty Seal	18	
121				
122	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
123				
124	11337	1/4"BSP Dowty Seal	4	
125				
126				
127	12315	1/2"BSP M M Adaptor	14	
128	12316	1/4"BSP M M Adaptor	4	
129				
130	32475	1/2"BSP M F Compact 90°Adaptor	1	
131				
132				
133	44207	M14x1/4"BSP M M Adaptor	4	
134	44208	M14 Dowty Seal	4	
135				
136				
137	60231	1/4"Hose Assembly (3700mm)	2	
138	60431	1/2"Hose Assembly (450mm)	2	
139	60490	1/2"Hose Assembly (500mm)	1	
140	60566	1/2"Hose Assembly (500mm)	3	
141	60959	Ø10 Steel Pipe Assembly	2	
142				

6.9e

T2XS SPARE PARTS

Machines from Serial No T2-293

5R OMEGA (220mm centres)

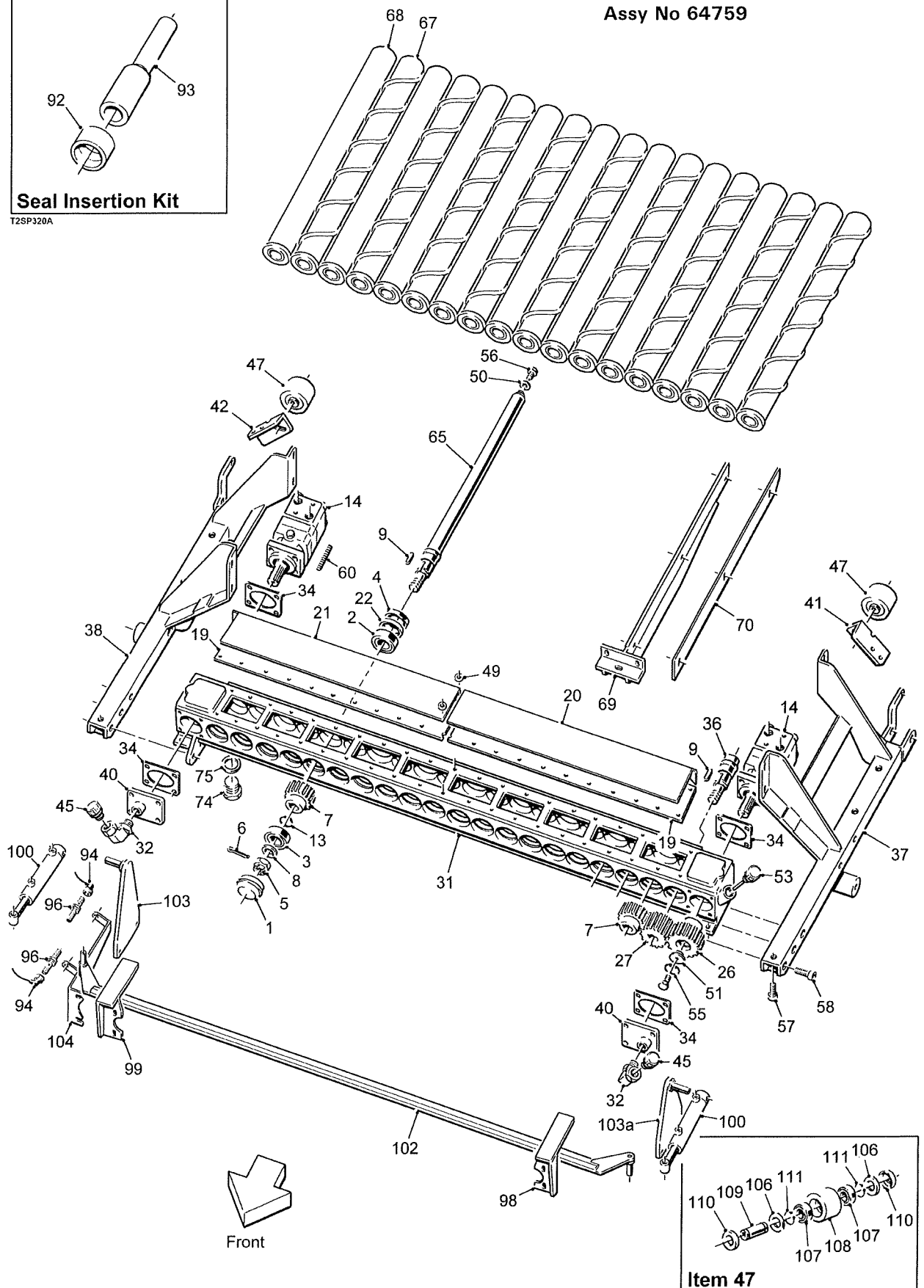
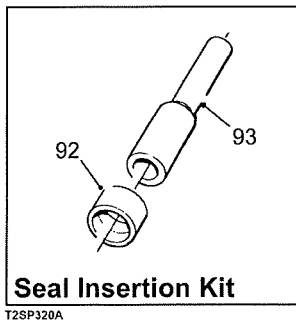
Assy No 70433A

Item	Part No.	Description	Qty.	Remarks
143	71199	3/4"Hose Assembly (2900mm)	1	
144	71165	1/2"Hose Assembly (4050mm)	2	
145				
146	64996	Pipe Clamp (10-10)	3	
147				
148	71099	1/4"Hose Assembly (365mm)	4	
149	71100	1/4"Hose Assembly (2800mm)	1	
150	71101	1/4"Hose Assembly (2900mm)	1	
151				
152				
153	46925	3/4"Hose Assembly (3700mm)	1	
154				
155	71126	3/4"Hose Assembly (850mm)	1	
156	71127	3/4"Hose Assembly (900mm)	1	
157	71128	3/4"Hose Assembly (2300mm)	2	
158				
159				
160				
161				
162	70250	Ø25 Steel Pipe Assembly	2	
163				
164	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
165	RPC654.300948/3	Clamp Plate	2	

Machines from Serial No T2-291

Roller Table Separator

Assy No 64759



8.1a**T2XS SPARE PARTS**

Machines from Serial No T2-291

Roller Table Separator**Assy No 64759**

Item	Part No.	Description	Qty.	Remarks
1	27841	End Cap	20	
2	27843	Bearing Cup & Cone	20	
3	27844	Bearing Cup & Cone	20	
4	27895A	Oil Seal	20	
5	27917	Slotted Nut	20	
6	27918	Split Pin	22	
7	27937	35T Gear	18	
8	27942	Flat Washer	20	
9	27948	RBE Key	20	
10				
11				
12				
13	37086	1 1/2" External Circlip	20	
14	37754	Hydraulic Motor	2	
15				
16				
17				
18				
19	46333-20	Gearbox Cover Plate	2	
20	46334A-20LH	LH Stainless Steel Panel	1	
21	46334A-20RH	RH Stainless Steel Panel	1	
22	46406	Steel Spacer	20	
23				
24				
25				
26	51651	45T Motor Gear	2	
27	51652	35T Idler Gear	2	
28				
29				
30				
31	64964	Gearcase	1	
32	60705	3/4"BSP M F 90°Elbow	2	
33				
34	62465	Gasket	4	
35				
36	64163	Idler Shaft	2	
37	64841	LH Mounting	1	
38	64842	RH Mounting	1	
39				
40	64120	Filler/Breather Mounting	2	
41	64921	Roller Bracket LH	1	
42	64922	Roller Bracket RH	1	
43				
44				
45	DWS538	Filler/Breather Cap	2	
46				
47	KA16023	Roller Assembly	2	(see list at end)
48				
49	SS020007/001	Steel Spacer	2	
50	SS030011/005	Steel Spacer	18	
51	64970	Top Hat Spacer	2	
52				
53	70011	3/4"BSP Dipstick	1	
54				
55	TH00932252	Ø50 Internal Circlip	2	

T2XS SPARE PARTS**8.1b**

Machines from Serial No T2-291

Roller Table Separator**Assy No 64759**

Item	Part No.	Description	Qty.	Remarks
56	22011010/025	M10x25 Setscrew	18	
57	22015010/030	M10x30 Cap Head Screw	2	
58	22015012/030	M12x30 Cap Head Screw	6	
59				
60	22106010/055	M10x55 Motor Stud	8	
61				
62				
63				
64				
65	59622	Roller Shaft (800mm)	18	
66				
67	59623RGSR	800mm Ø75/Ø95 RH Spiral Roller	9	
	59623RSG	800mm Ø80/Ø95 RH Spiral Roller	9	
	64158SRH	800mm Steel RH Spiral Roller	9	
68	59624B	800mm Ø82 Plain Roller	9	
	59624C	800mm Ø74 Plain Roller	9	
	64158A	800mm Ø2.75" Steel Plain Roller	9	
	64158B	800mm Ø3" Steel Plain Roller	9	
	64158C	800mm Ø3.25" Steel Plain Roller	9	
69	59735	Scraper Mounting (800mm)	9	
70	59736	Scraper Blade (800mm)	9	
71				
72				
73				
74	11116	1"BSP Blanking Plug	1	
75	11122	1"BSP Dowty Seal	1	
76				
77				
78	55122	Linear Sensor	1	
79				
80				
81				
82				
	37145	Seal Insertion Kit Consists Of:		
92	37146	Seal Compression Ring	1	
93	37147	Slide Hammer	1	
	64127A	Scraper Bar Assembly Consists Of:		
94	32037/2	Sensor Cable (5m)	2	
95				
96	41504	Sensor	2	
97				
98	64962L	Scraper Retainer LH	1	
99	64962R	Scraper Retainer RH	1	
100	63113	Hydraulic Ram	2	
101				

8.1c T2XS SPARE PARTS

8.1c T2XS SPARE PARTS

Machines from Serial No T2-291

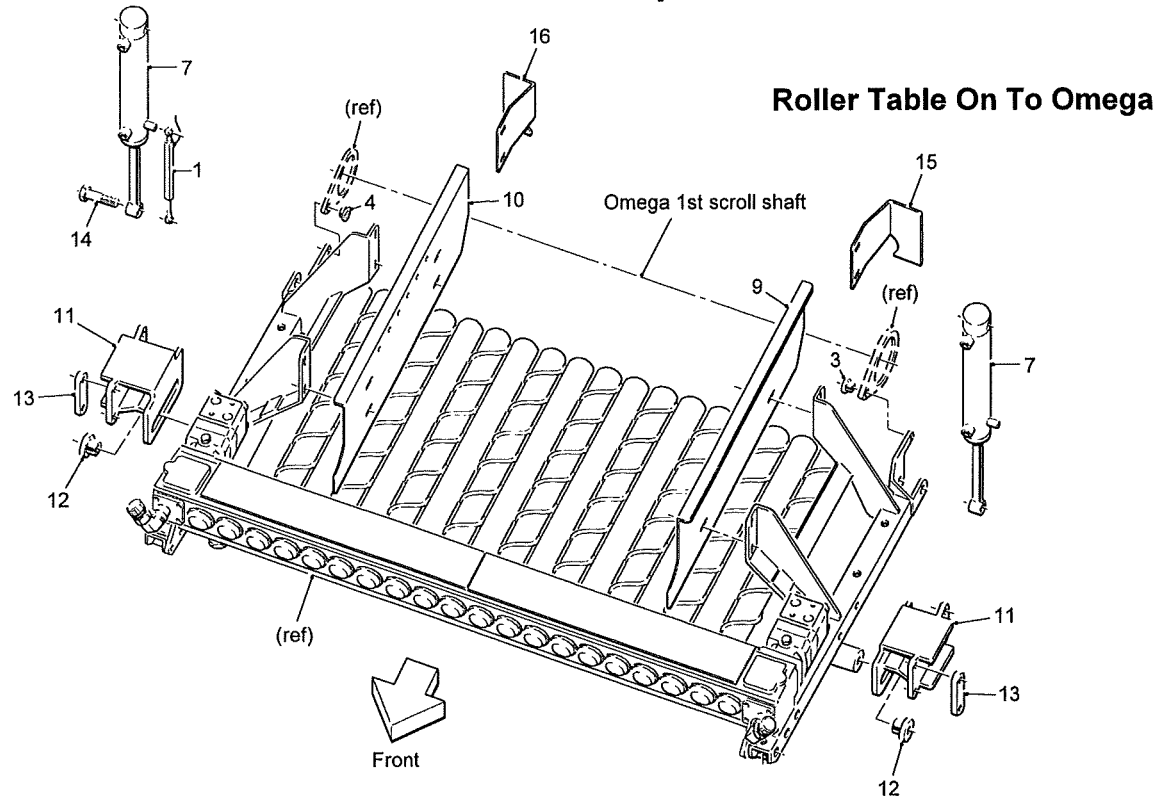
Roller Table Separator

Assy No 64759

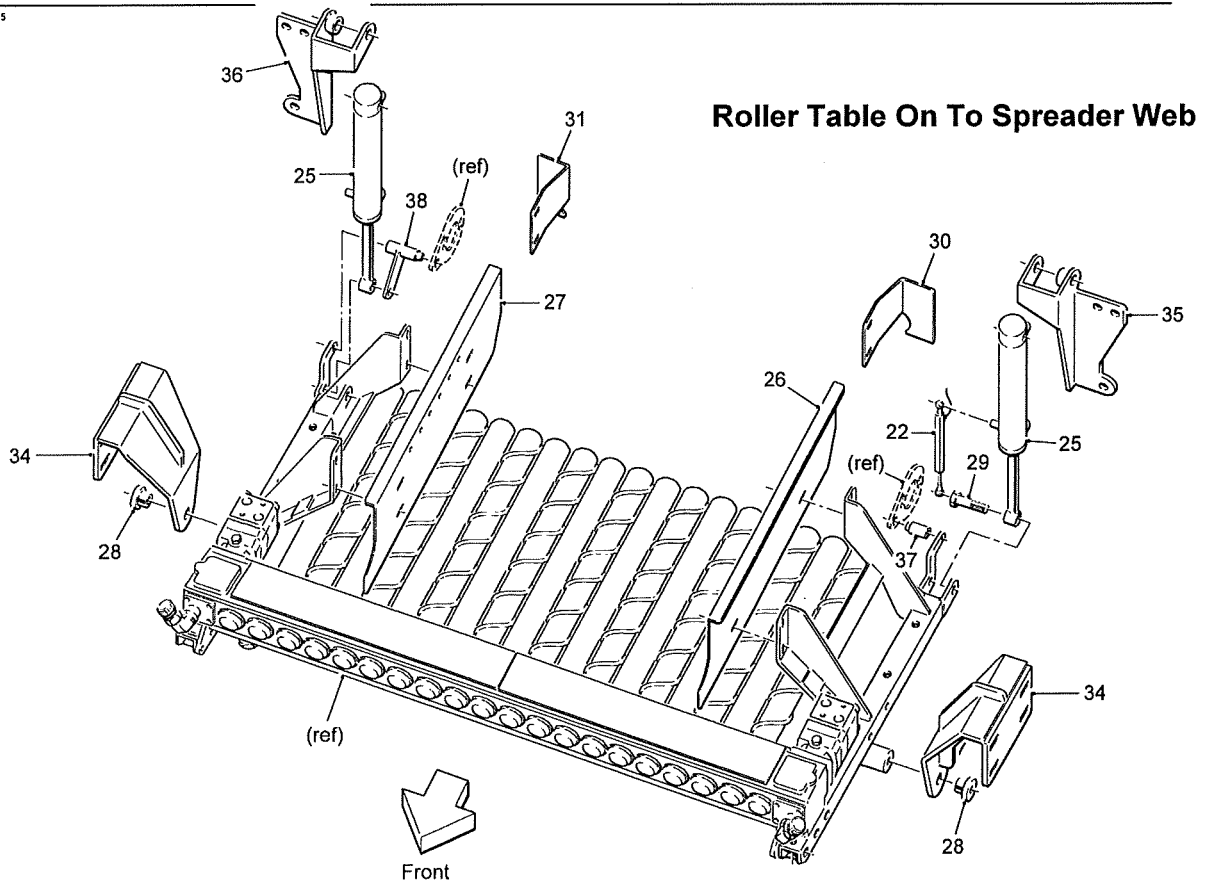
Item	Part No.	Description	Qty.	Remarks
102	64125B	Scraper Bar	1	
103	64126	Ram Bracket (long)	1	
103a	64126A	Ram Bracket (short)	1	
104	64142	Sensor Mounting	1	
105				
	KA16023	Roller Assembly Consists Of:		
106	0000300504	Felt Seal	2	
107	6005RS	Bearing	2	
108	KA16023/1	Ø80 Plain Steel Roller	1	
109	KA16021/4	Open Bore Spindle	1	
110	PH408	Seal	2	
111	PS843	Ø25 External Circlip	2	

Machines from Serial No T2-291

Additional Components for Roller Tables



T2-SP455

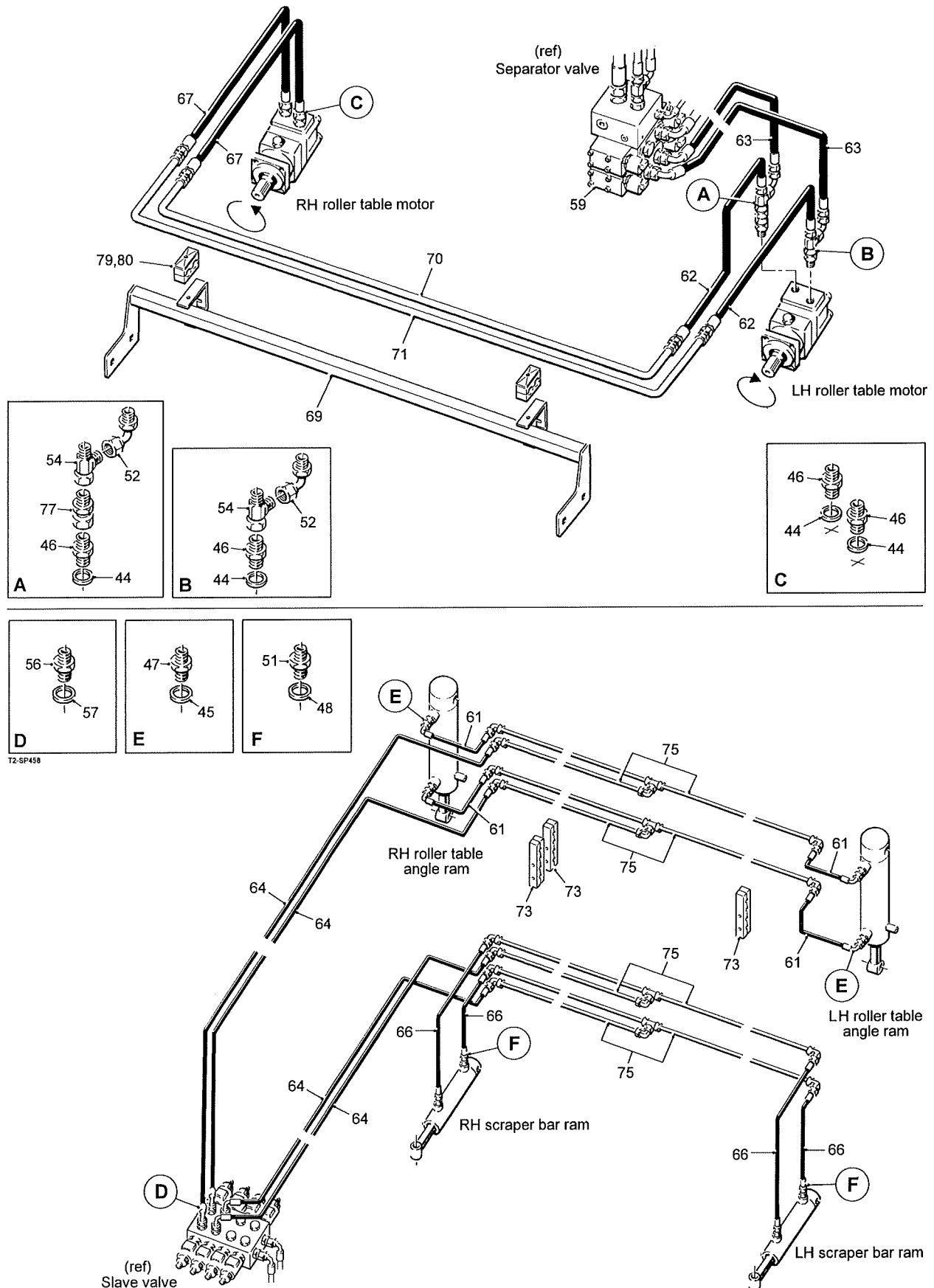


8.2a

T2XS SPARE PARTS

Machines from Serial No T2-291

Additional Components for Roller Tables



T2-SP458

Machines from Serial No T2-291

Additional Components for Roller Tables

Item	Part No.	Description	Qty.	Remarks
		Roller Table On To Omega		
		Consists Of:		
1	55122	Linear Sensor	1	
2				
3	70072	Top Hat Washer LH	1	For 12mm link plate
4	70072A	Top Hat Washer RH	1	For 8mm link plate
5				
6				
7	64823	Hydraulic Ram (70mm stroke)	2	
8				
9	64843	Stainless Panel LH	1	
10	64844	Stainless Panel RH	1	
11	64847	Roller Table Mounting	2	
12	64848	Pivot Boss	2	
13	64849	Clamp Plate	4	
14	64859	Sensor Mounting Bolt	1	
15	64935	Infill Panel LH	1	
16	64936	Infill Panel LH	1	
		Roller Table On To Spreader Web		
		Consists Of:		
22	55122	Linear Sensor	1	
23				
24				
25	64823	Hydraulic Ram (70mm stroke)	2	
26	64843	Stainless Panel LH	1	
27	64844	Stainless Panel RH	1	
28	64848	Pivot Boss	2	
29	64859	Sensor Mounting Bolt	1	
30	64935	Infill Panel LH	1	
31	64936	Infill Panel RH	1	
32				
33				
34	70162A	Roller Table Mounting	2	Supersedes 70162
35	70163	Ram Bracket LH	1	
36	70164	Ram Bracket RH	1	
37	70166	Pivot Bar	1	
38	70167	Pivot Bracket	1	
		Hydraulic Components Consist Of:		
44	11124	1/2"BSP Dowty Seal	4	
45	11125	3/8"BSP Dowty Seal	4	
46	11295	1/2"BSPx3/4"BSP M M Adaptor	4	
47	11336	1/4"BSPx3/8"BSP M M Adaptor	4	

Machines from Serial No T2-291

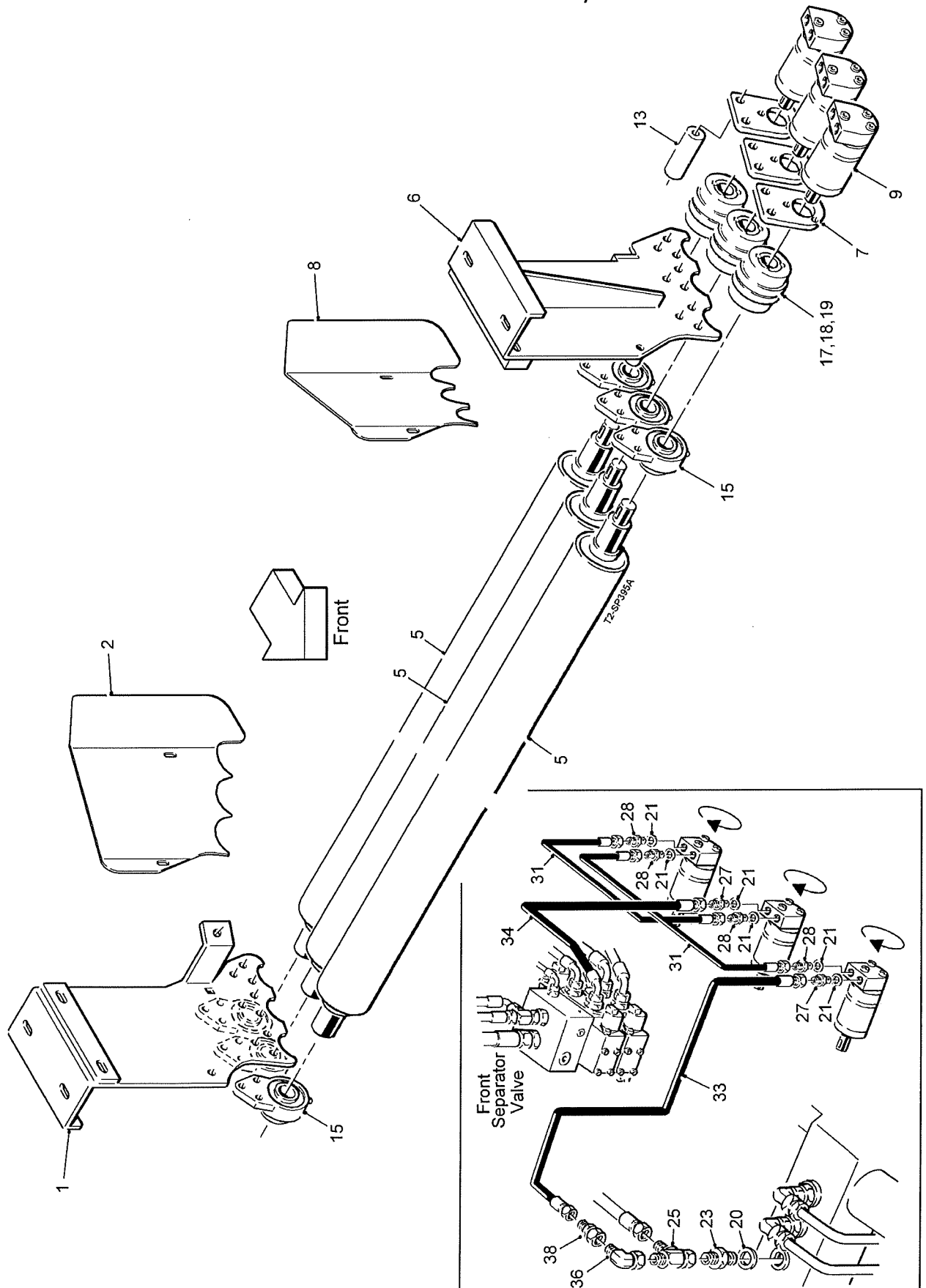
Additional Components for Roller Tables

Item	Part No.	Description	Qty.	Remarks
48	11337	1/4"BSP Dowty Seal	4	
49				
50				
51	12316	1/4"BSP M M Adaptor	4	
52	12350	3/4"BSP M F Swept 90°Adaptor	2	
53				
54	32512	3/4"BSP F M M Tee	2	
55				
56	44207	M14x1/4"BSP M M Adaptor	4	
57	44208	M14 Dowty Seal	4	
58				
59	59107/1	Valve Section (80 Ltr/min)	1	
60				
61	42334	1/4"Hose Assembly (700mm)	4	
62	43253	3/4"Hose Assembly (750mm)	2	
63	43208	3/4"Hose Assembly (2500mm)	2	For build 64754A,E,H
	71203	3/4"Hose Assembly (3450mm)	2	For build 64754G
64	60506	1/4"Hose Assembly (1900mm)	4	For build 64754A,E,H
	71204	1/4"Hose Assembly (2900mm)	4	For build 64754G
65				
66	60188	1/4"Hose Assembly (1000mm)	4	
67	60908	3/4"Hose Assembly (850mm)	2	
68				
69	70249	Pipe Bracket	1	Not used on 64754G
70	71150	Ø25 Steel Pipe Assembly	1	
71	71151	Ø25 Steel Pipe Assembly	1	
72				
73	64995	Pipe Clamp (10-10-10-10)	3 pair	
74				
75	60959	Ø10 Steel Pipe Assembly	4	
76				
77	TBMW338	3/4"BSP M F Swivel Adaptor	4	
78				
79	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
80	RPC654.300948/3	Clamp Plate	2	

Machines from Serial No T2-291

Triple Transfer Roller Unit

Assy No 64829A



9.1a

T2XS SPARE PARTS

Machines from Serial No T2-291

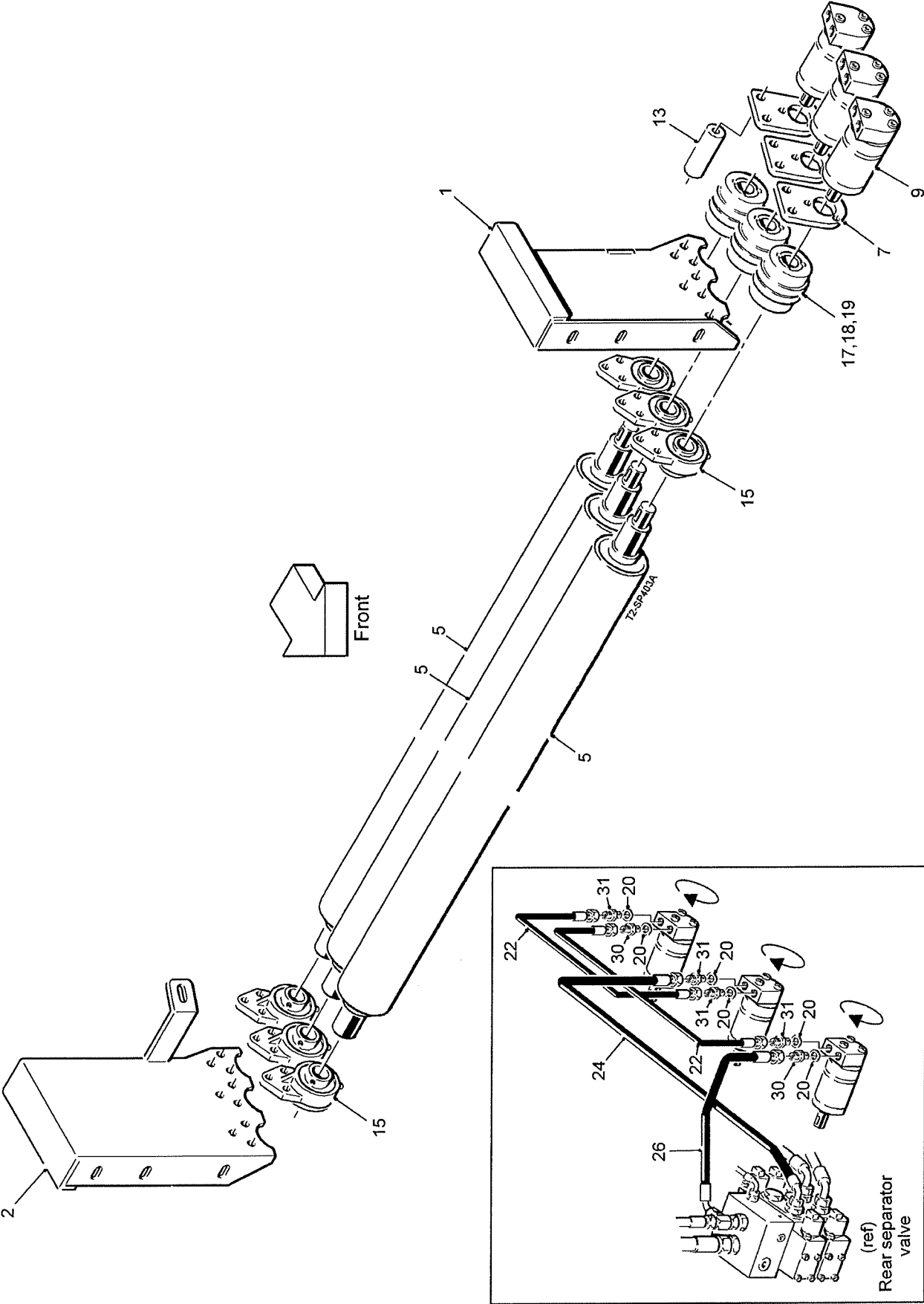
Triple Transfer Roller Unit

Assy No 64829A

Item	Part No.	Description	Qty.	Remarks
1	64832	Roller Mounting RH	1	Was 70416
2	64840	Stainless Steel Panel RH	1	
3				
4				
5	70490	Transfer Roller	3	
6	70094	Roller Mounting LH	1	
7	70095	Motor Plate	3	
8	70098	Stainless Steel Panel LH	1	
9	70100	Hydraulic Motor	3	
10				Was SS025011/060
12				
13	SS025011/082	Steel Spacer	6	
14				
15	UCFB206	Bearing	6	
16				
17	65414	Drive Coupling	3	
18	65415	Ø16 Taperlock Bush (1008-16)	3	
19	65416	Ø20 Taperlock Bush (1008-20)	3	
				Prior to T2-SP293 was 11122
		Hydraulic Components Consist Of:		
20	11740	1 1/4"BSP Dowty Seal	1	
21	11125	3/8"BSP Dowty Seal	6	
22				
23	23583	3/4"BSP x 1 1/4"BSP M M Adaptor	1	
24				
25	32512	3/4"BSP F M M Tee	1	
26				
27	UC25	3/8"BSP x1/2"BSP M M Adaptor	2	Prior to T2-SP293 was 12560
28	UC31A	3/8"BSP M M Adaptor	4	
29				
30				
31	13300	3/8"Hose Assembly (400mm)	2	
32				
33	71036	1/2"Hose Assembly (2600mm)	1	
34	60433	1/2"Hose Assembly (1650mm)	1	
35				
36	41115	3/4"BSP M F Compact 90°Adaptor	1	
37				
38	TBMW659	1/2"BSPM x3/4"BSPF Swivel Adaptor	1	

Machines from Serial No T2-291

Triple Transfer Roller Unit
Assy No 70157



Machines from Serial No T2-291

Triple Transfer Roller Unit

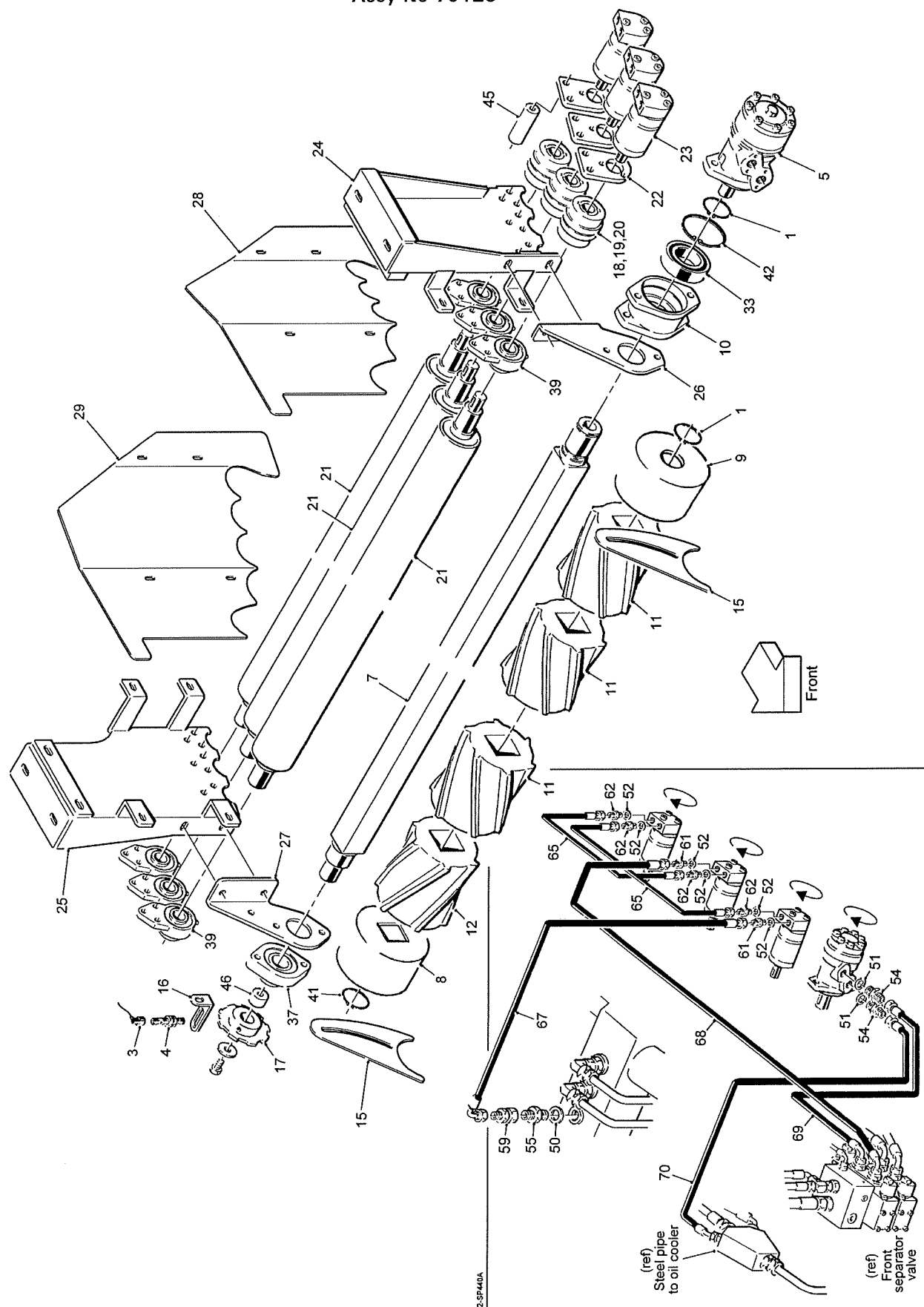
Assy No 70157

Item	Part No.	Description	Qty.	Remarks
1	70160	Roller Mounting LH	1	Was 70416
2	70161	Roller Mounting RH	1	
3				
4				
5	70490	Transfer Roller	3	
6				
7	70095	Motor Plate	3	
8				
9	70100	Hydraulic Motor	3	
10				
12				Was SS025011/060
13	SS025011/082	Steel Spacer	6	
14				
15	UCFB206	Bearing	6	
16				
17	65414	Drive Coupling	3	
18	65415	Ø16 Taperlock Bush (1008-16)	3	
19	65416	Ø20 Taperlock Bush (1008-20)	3	
20	11125	Hydraulic Components Consist Of: 3/8"BSP Dowty Seal	6	
21				
22	13300	3/8" Hose Assembly (400mm)	2	
23				
24	60476	1/2"Hose Assembly (2800mm)	1	
25				
26	71205	1/2"Hose Assembly (2350mm)	1	
27				
28				
29				
30	UC25	3/8"BSP x 1/2"BSP M M Adaptor	2	
31	UC31A	3/8"BSP M M Adaptor	4	

Machines from Serial No T2-291

Triple Transfer Roller with Scroll Shaft

Assy No 70125



9.3a

T2XS SPARE PARTS

Machines from Serial No T2-291

Triple Transfer Roller with Scroll Shaft

Assy No 70125

Item	Part No.	Description	Qty.	Remarks
1	RPF200.050300	Ø50 External Circlip (3mm)	2	Was 33130/16 (2mm)
2				
3	32037/2	Sensor Cable 90° (5m)	1	
4	41504	Proximity Sensor	1	
5	46855	Hydraulic Motor	1	
6				
7	59136A/1800	Scroll Shaft	1	
8	70084A	Steel End Cap Ø45 bore (80mm wide)	1	Was 59348S45 (42mm wide)
9	70084B	Steel End Cap Ø50 bore (80mm wide)	1	Was 59348S50 (42mm wide)
10	59529	Motor Mount	1	
11	59934C	6-Lip LH Cavity Scroll (X = 10mm)	9	LH Solid Scroll 59934S
	59936C	6-Lip LH Cavity Scroll (X = 6mm)	9	LH Solid Scroll 59936S
	64708	4-Lip LH Cavity Scroll (X = 10mm)	9	
	70007	4-Lip LH Cavity Scroll (X = 6mm)	9	
12	59935C	6-Lip RH Cavity Scroll (X = 10mm)	1	RH Solid Scroll 59935S
	59937C	6-Lip RH Cavity Scroll (X = 6mm)	1	RH Solid Scroll 59937S
	64709	4-Lip RH Cavity Scroll (X = 10mm)	1	
	70008	4-Lip RH Cavity Scroll (X = 6mm)	1	
13				
14				
15	64836B	Haulm Roller Filler Plate	2	
16	64659	Sensor Bracket	1	
17	64757	Sensor Disc	1	
18	65414	Drive Coupling	3	
19	65415	Ø16 Taperlock Bush (1008-16)	3	
20	65416	Ø20 Taperlock Bush (1008-20)	3	
21	70490	Transfer Roller	3	
22	70095	Motor Plate	3	Was 70416
23	70100	Hydraulic Motor	3	
24	70126	Transfer Roller Mounting LH	1	
25	70127	Transfer Roller Mounting RH	1	
26	70128	Scroll Shaft Mounting LH	1	
27	70129	Scroll Shaft Mounting RH	1	
28	70130	Stainless Steel Panel LH	1	
29	70131	Stainless Steel Panel RH	1	
30				
31				
32				
33	60102RS	Bearing	1	
34				
35				
36				
37	LFTC35A	Bearing	1	
38				
39	UCFB206	Bearing	6	
40				
41	RPF200.045250	Ø45 External Circlip (2.5mm)	1	Was W0117 (1.75mm)
42	W0161	Ø80 Internal Circlip	1	
43				
44				
45	SS025011/082	Steel Spacer	6	Was SS025011/060
46	SS025011/025	Steel Spacer	1	

T2XS SPARE PARTS

9.3b

Machines from Serial No T2-291

Triple Transfer Roller with Scroll Shaft

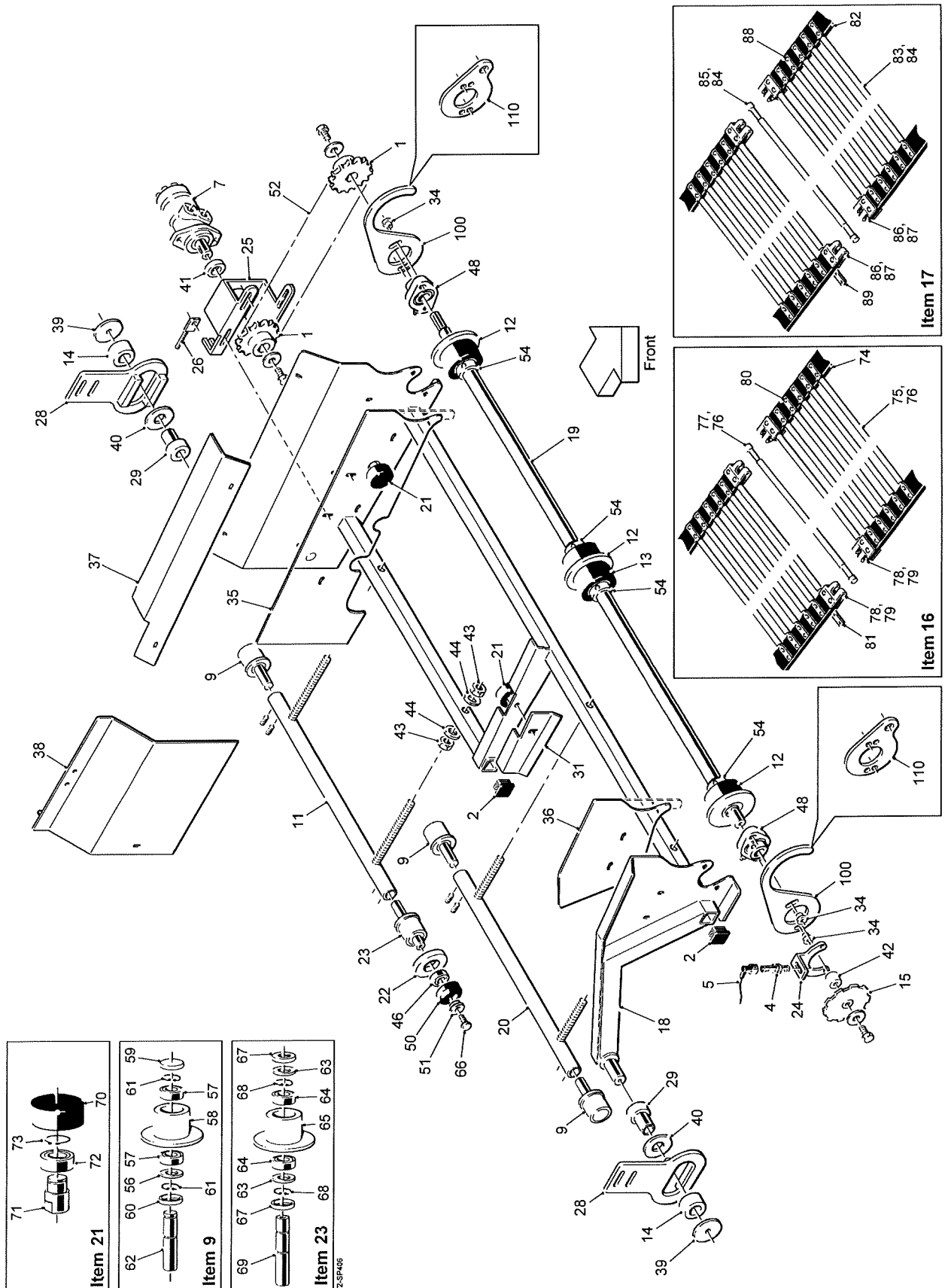
Assy No 70125

Item	Part No.	Description	Qty.	Remarks
		Hydraulic Components Consist Of:		
50	11740	1 1/4"BSP Dowty Seal	1	Prior to T2-SP293 was 11122
51	11124	1/2"BSP Dowty Seal	2	
52	11125	3/8"BSP Dowty Seal	6	
53				
54	12315	1/2"BSP M M Adaptor	2	Prior to T2-SP293 was 12521
55	23583	3/4"BSP x 1 1/4"BSP M M Adaptor	1	
56				
57				
58				
59	TBMW659	1/2"BSPMx 3/4"BSPF Swivel Adaptor	1	
60				
61	UC25	3/8"BSP x1/2"BSP M M Adaptor	2	
62	UC31A	3/8"BSP M M Adaptor	4	
63				
64				
65	13300	3/8"Hose Assembly (400mm)	2	
66				
67	51553	1/2"Hose Assembly (2300mm)	1	
68	60293	1/2"Hose Assembly (1900mm)	1	
69	60433	1/2"Hose Assembly (1650mm)	1	
70	71129	1/2"Hose Assembly (1500mm)	1	

Machines from Serial No. T2-291

Linked Spreader Web Unit (1125mm elevator)

Assy No 64451B



10.1a

T2XS SPARE PARTS

Machines from Serial No. T2-291

Linked Spreader Web Unit (1125mm elevator)

Assy No 64451B

Item	Part No.	Description	Qty.	Remarks
1	27135	17T 3/4"Pitch Sprocket	2	
2	27159	40x40 Plastic Insert	3	
3				
4	32037/1	Proximity Sensor	1	
5	32037/4	Sensor Cable (10m)	1	
6				
7	46855	Hydraulic Motor	1	
8				
9	51666	Roller Assembly	3	(see list at end)
10				
11	56229	Roller Mounting(long thread)	1	
12	56230	Flanged Drive Roller	3	
13	56231	Plain Drive Roller	1	
14	56829	Nylon Roller	2	
15	59276	Sensor Disc	1	
16	59212	Short Web Assembly	1	(see list at end)
17	59213	Long Web Assembly	1	(see list at end)
18	64452	Spreader Frame	1	
19	59220	Drive Shaft	1	
20	59221	Roller Mounting (short thread)	1	
21	59222	Roller Assembly	2	(see list at end)
22	59323	Nylon Guard Roller	1	
23	59324A	Roller Assembly	1	(see list at end)
24	59512	Sensor Bracket	1	
25	59663	Motor Mounting	1	
26	59677	Chain Adjuster	1	
27				
28	70175	Bush Mounting Bracket	2	
29	70176	Spacer Bush	2	
30				
31	64054	Stone Deflector	1	
32				
33				
34	64454	Top Hat Boss	4	
35	64455	Stainless Steel Panel LH	1	For build 64754G use 64455B
36	64456A	Stainless Steel Panel RH	1	For build 64754G use 64456B
37	64457	Deflector Panel	1	For build 64754H use 70432
38	64684	Infill Panel	1	
39	SS080011/005	Steel Spacer	2	
40	SS080036/004	Steel Spacer	2	
41	SS035026/018	Steel Spacer	1	
42	SS025009/025	Steel Spacer	1	
43	22029020	M20 Full Nut	8	
44	22046020	M20 Flat Washer	8	
45				
46	60052RS	Bearing	1	
47				
48	LFTC35A	Bearing	2	
49				
50	RPC700.300666	Rubber End Cap	1	
51	RPC700.300667	Spigot Washer	1	
52	RPT732.620056	3/4"Pitch Drive Chain	1	
53				
54	ST41M	Ø40 Locking Collar	4	
55				

T2XS SPARE PARTS

10.1b

Machines from Serial No. T2-291

Linked Spreader Web Unit (1125mm elevator)

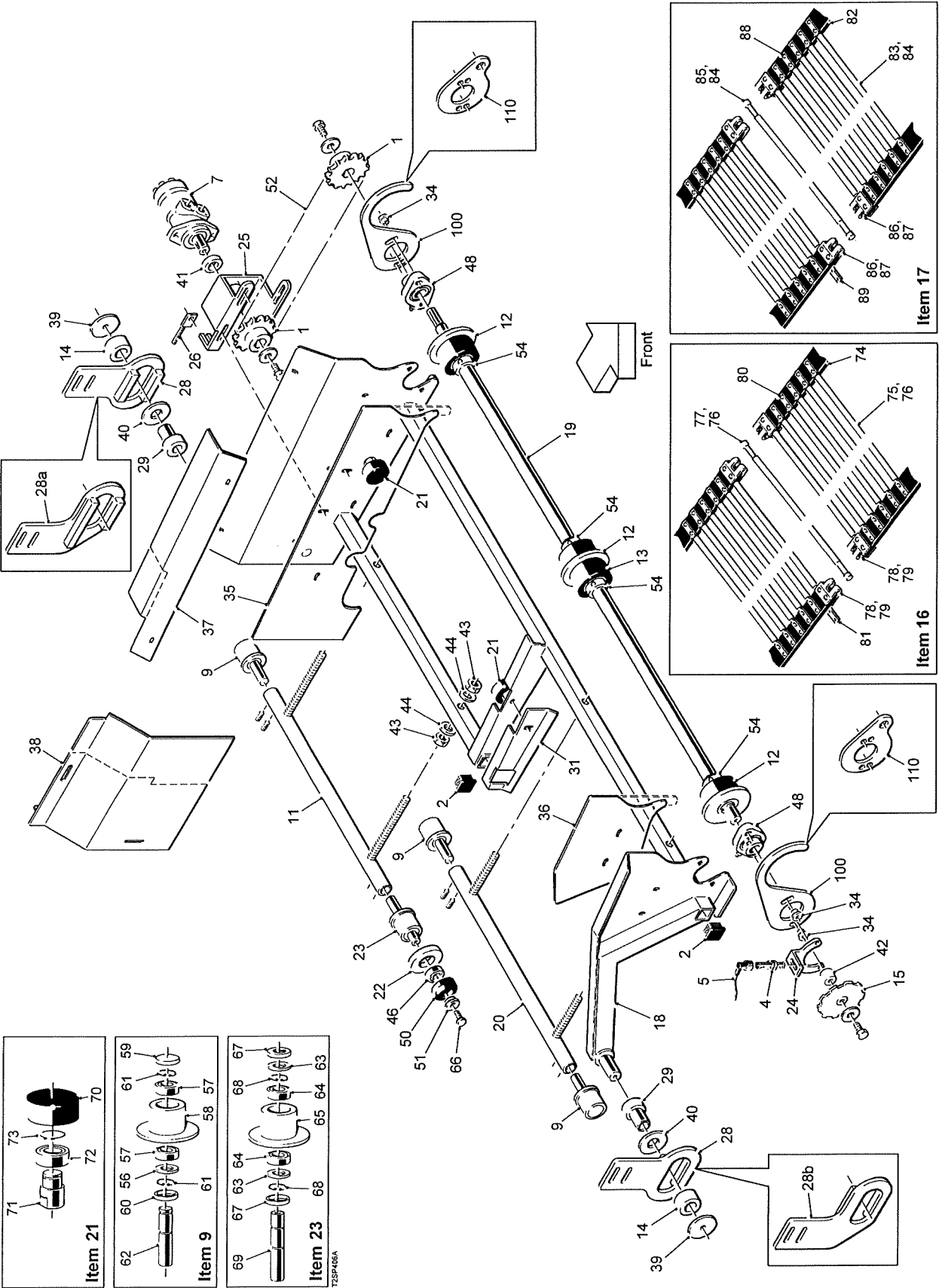
Assy No 64451B

Item	Part No.	Description	Qty.	Remarks
	51666	Roller Assembly Consists Of:		
56	0000300504	Felt Seal	1	
57	6005RS	Bearing	2	
58	46398	Flanged Steel Roller	1	
59	PH407	Seal	1	
60	PH408	Seal	1	
61	PS843	Ø25 External Circlip	2	
62	51664	Roller Spindle	1	
	59324A	Roller Assembly Consists Of:		
63	0000300504	Felt Seal	2	
64	6005RS	Bearing	2	
65	46398	Flanged Steel Roller	1	
66	22125010/030	M10x30 LH Thread Setscrew	1	
67	PH408	Seal	2	
68	PS843	Ø25 External Circlip	2	
69	59322A	Roller Spindle (LH thread)	1	
	59222	Roller Assembly Consists Of:		
70	0000301601	Roller	1	
71	59223	Spindle	1	
72	6204RS	Bearing	1	
73	12298	Circlip	1	
	59212	Short Web Assembly Consists Of:		
74	56232/2	Web Belt	2	
75	56232/1	Web Rod	25	
76	56232/5	Rod Cover	26	
77	56232/4	Joining Rod	1	
78	51301/3	'F' Type Joiner (2 hole)	4	
79	DIN661 5x25	Ø5x25 Rivet	8	
80	DIN661 5x22	Ø5x22 Rivet	100	
81	46849/2	Clamp Plate	44	
	59213	Long Web Assembly Consists Of:		
82	56232/2	Web Belt	2	
83	56232/1	Web Rod	51	
84	56232/5	Rod Cover	52	
85	56232/4	Joining Rod	1	
86	51301/3	'F' Type Joiner (2 hole)	4	
87	DIN661 5x25	Ø5x25 Rivet	8	
88	DIN661 5x22	Ø5x22 Rivet	204	
89	46849/2	Clamp Plate	102	
100	64453B	Components For Build 64754A, 64754B, 64754E & 64754H Spreader Link (to omega)	2	
110	70165	Components For Build 64754G Spreader Link (to roller table)	2	

Machines from Serial No. T2-292

Linked Spreader Web Unit (1125mm elevator)

Assy No 64451B & 64451C



10.1a**T2XS SPARE PARTS**

Machines from Serial No. T2-292

Linked Spreader Web (1125mm elevator)**Assy No 64451B & 64451C**

Item	Part No.	Description	Qty.	Remarks
1	27135	17T 3/4"Pitch Sprocket	2	
2	27159	40x40 Plastic Insert	3	
3				
4	32037/1	Proximity Sensor	1	
5	32037/4	Sensor Cable (10m)	1	
6				
7	46855	Hydraulic Motor	1	
8				
9	51666	Roller Assembly	3	(see list at end)
10				
11	56229	Roller Mounting(long thread)	1	
12	56230	Flanged Drive Roller	3	
13	56231	Plain Drive Roller	1	
14	56829	Nylon Roller	2	
15	59276	Sensor Disc	1	
16	59212	Short Web Assembly	1	(see list at end)
17	59213	Long Web Assy (Assy 64451B only)	1	(see list at end)
	59213B	Long Web Assy (Assy 64451C only)	1	(see list at end)
18	64452	Spreader Frame	1	Assy 64451B only
	64452A	Spreader Frame	1	Assy 64451C only
19	59220	Drive Shaft	1	
20	59221	Roller Mounting (short thread)	1	
21	59222	Roller Assembly	2	(see list at end)
22	59323	Nylon Guard Roller	1	
23	59324A	Roller Assembly	1	(see list at end)
24	59512	Sensor Bracket	1	
25	59663	Motor Mounting	1	
26	59677	Chain Adjuster	1	
27				
28	70175	Bush Mounting Bracket	2	Assy 64451B only
28a	70175LH	Bush Mounting Bracket LH	1	Assy 64451C only
28b	70175RH	Bush Mounting Bracket RH	1	Assy 64451C only
29	70176	Spacer Bush	2	
30				
31	64054	Stone Deflector	1	Assy 64451B only
	64054C	Stone Deflector	1	Assy 64451C only
32				
33				
34	64454	Top Hat Boss	4	
35	64455	Stainless Steel Panel LH	1	For build 64754A,B,E
	64455B	Stainless Steel Panel LH	1	For build 64754G
	64455C	Stainless Steel Panel LH	1	For build 64754H
36	64456A	Stainless Steel Panel RH	1	For build 64754A,B,E,H
	64456B	Stainless Steel Panel RH	1	For build 64754G
37	64457	Deflector Panel	1	For build 64754A,B,E,G
	70432	Deflector Panel	1	For build 64754H
38	64684	Infill Panel	1	Assy 64451B only
	64684B	Infill Panel	1	Assy 64451C only

T2XS SPARE PARTS**10.1b**

Machines from Serial No. T2-292

Linked Spreader Web (1125mm elevator)**Assy No 64451B & 64451C**

Item	Part No.	Description	Qty.	Remarks
39	SS080011/005	Steel Spacer	2	
40	SS080036/004	Steel Spacer	2	
41	SS035026/018	Steel Spacer	1	
42	SS025009/025	Steel Spacer	1	
43	22029020	M20 Full Nut	8	
44	22046020	M20 Flat Washer	8	
45				
46	62052RS	Bearing	1	
47				
48	LFTC35A	Bearing	2	
49				
50	RPC700.300666	Rubber End Cap	1	
51	RPC700.300667	Spigot Washer	1	
52	RPT732.620056	3/4"Pitch Drive Chain	1	
53				
54	ST41M	Ø40 Locking Collar	4	
55				
	51666	Roller Assembly Consists Of:		
56	0000300504	Felt Seal	1	
57	6005RS	Bearing	2	
58	46398	Flanged Steel Roller	1	
59	PH407	Seal	1	
60	PH408	Seal	1	
61	PS843	Ø25 External Circlip	2	
62	51664	Roller Spindle	1	
	59324A	Roller Assembly Consists Of:		
63	0000300504	Felt Seal	2	
64	6005RS	Bearing	2	
65	46398	Flanged Steel Roller	1	
66	22125010/030	M10x30 LH Thread Setscrew	1	
67	PH408	Seal	2	
68	PS843	Ø25 External Circlip	2	
69	59322A	Roller Spindle (LH thread)	1	
	59222	Roller Assembly Consists Of:		
70	0000301601	Roller	1	
71	59223	Spindle	1	
72	6204RS	Bearing	1	
73	12298	Circlip	1	
	59212	Short Web Assembly Consists Of:		
74	56232/2	Web Belt	2	
75	56232/1	Web Rod	25	
76	56232/5	Rod Cover	26	
77	56232/4	Joining Rod	1	
78	51301/3	'F' Type Joiner (2 hole)	4	
79	DIN661 5x25	Ø5x25 Rivet	8	
80	DIN661 5x22	Ø5x22 Rivet	100	
81	46849/2	Clamp Plate	44	

10.1c

T2XS SPARE PARTS

Machines from Serial No. T2-292

Linked Spreader Web (1125mm elevator)

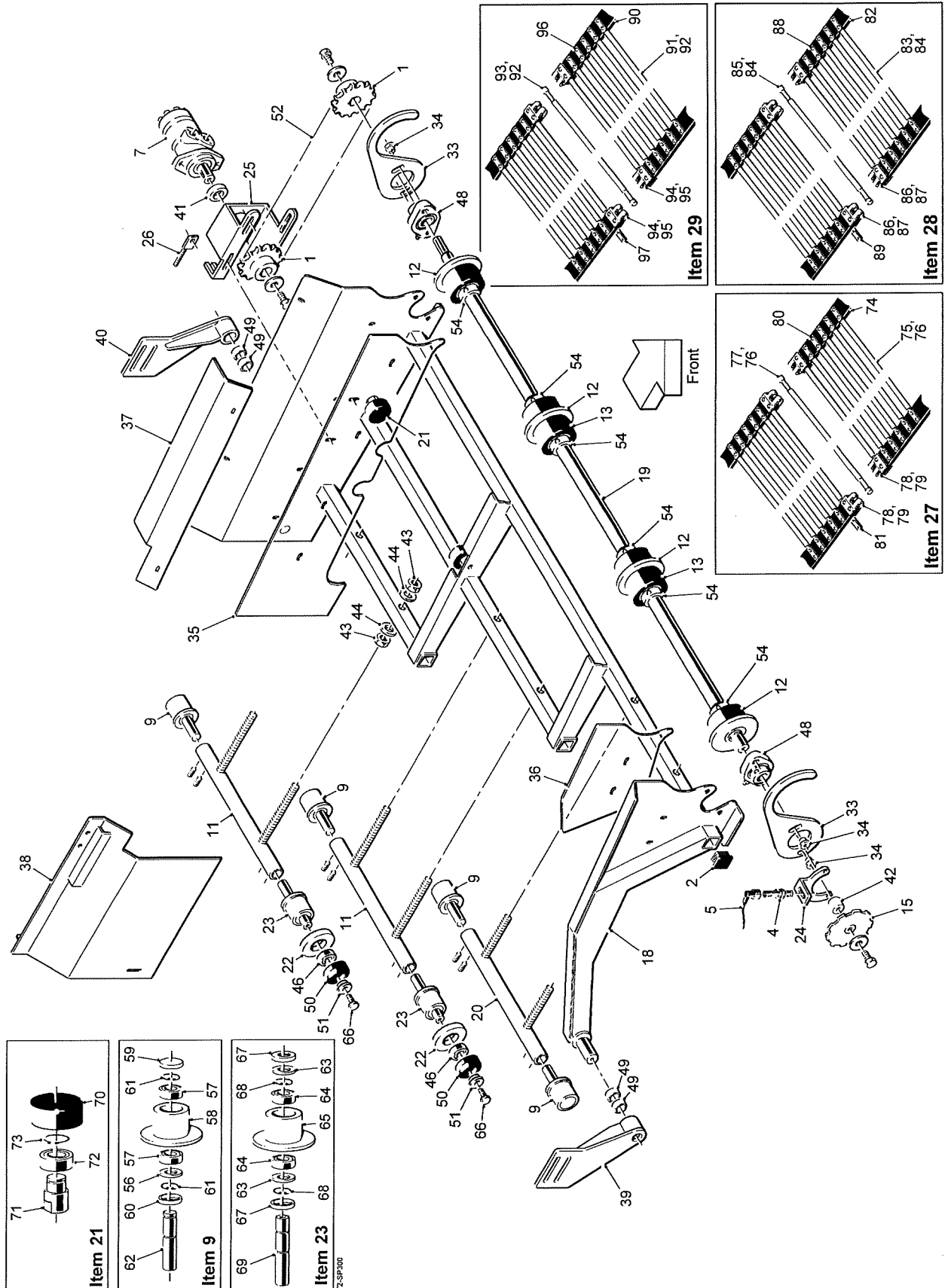
Assy No 64451B & 64451C

Item	Part No.	Description	Qty.	Remarks
82	59213 & 57213B	Long Web Assembly Consists Of:	2	
83	56232/2	Web Belt	51	Qty. x38 on 57213B
84	56232/1	Web Rod	52	Qty. x39 on 57213B
85	56232/5	Rod Cover	1	
86	56232/4	Joining Rod	4	
87	51301/3	'F' Type Joiner (2 hole)	8	
88	DIN661 5x25	Ø5x25 Rivet	204	Qty. x144 on 57213B
89	DIN661 5x22	Ø5x22 Rivet	102	Qty. x62 on 57213B
	46849/2	Clamp Plate		
100	64453B	Components For Build 64754A, 64754B, 64754E & 64754H Spreader Link (to omega)	2	
110	70165	Components For Build 64754G Spreader Link (to roller table)	2	

Machines from Serial No T2-291

Linked Spreader Web Unit (1300mm elevator)

Assy No 64479B



10.2a

T2XS SPARE PARTS

Machines from Serial No T2-291

Linked Spreader Web Unit (1300mm elevator)

Assy No 64479B

Item	Part No.	Description	Qty.	Remarks
1	27135	17T 3/4"Pitch Sprocket	2	
2	27159	40x40 Plastic Insert	5	
3				
4	32037/1	Proximity Sensor	1	
5	32037/4	Sensor Cable (10m)	1	
6				
7	46855	Hydraulic Motor	1	
8				
9	51666	Roller Assembly	4	(see list at end)
10				
11	59764	Roller Mounting(long thread)	2	
12	56230	Flanged Drive Roller	4	
13	56231	Plain Drive Roller	2	
14				
15	59276	Sensor Disc	1	
16				
17				
18	64478	Spreader Frame	1	
19	59763	Drive Shaft	1	
20	59765	Roller Mounting (short thread)	1	
21	59222	Roller Assembly	2	(see list at end)
22	59323	Nylon Guard Roller	2	
23	59324A	Roller Assembly	2	(see list at end)
24	59512	Sensor Bracket	1	
25	59663	Motor Mounting	1	
26	59677	Chain Adjuster	1	
27	59758	Short Web Assembly	1	(see list at end)
28	59759	Intermediate Web Assembly	1	(see list at end)
29	59760	Long Web Assembly	1	(see list at end)
30				
31				
32				
33	64453	Spreader Link	2	
34	64454	Top Hat Boss	4	
35	64455A	Stainless Steel Panel LH	1	
36	64456A	Stainless Steel Panel RH	1	
37	64457	Deflector Panel	1	For build 64754H use 70432
38	64684A	Infill Panel	1	Supersedes 64461A
39	64464	Pivot Plate LH	1	
40	64482	Pivot Plate RH	1	
41	SS035026/018	Steel Spacer	1	
42	SS025009/025	Steel Spacer	1	
43	22029020	M20 Full Nut	12	
44	22046020	M20 Flat Washer	12	
45				
46	60052RS	Bearing	2	
47				
48	LFTC35A	Bearing	2	
49	12122	Oilite Bush	4	
50	RPC700.300666	Rubber End Cap	2	
51	RPC700.300667	Spigot Washer	2	
52	RPT732.620056	3/4"Pitch Drive Chain	1	
53				
54	ST41M	Ø40 Locking Collar	4	
55				

T2XS SPARE PARTS**10.2b**

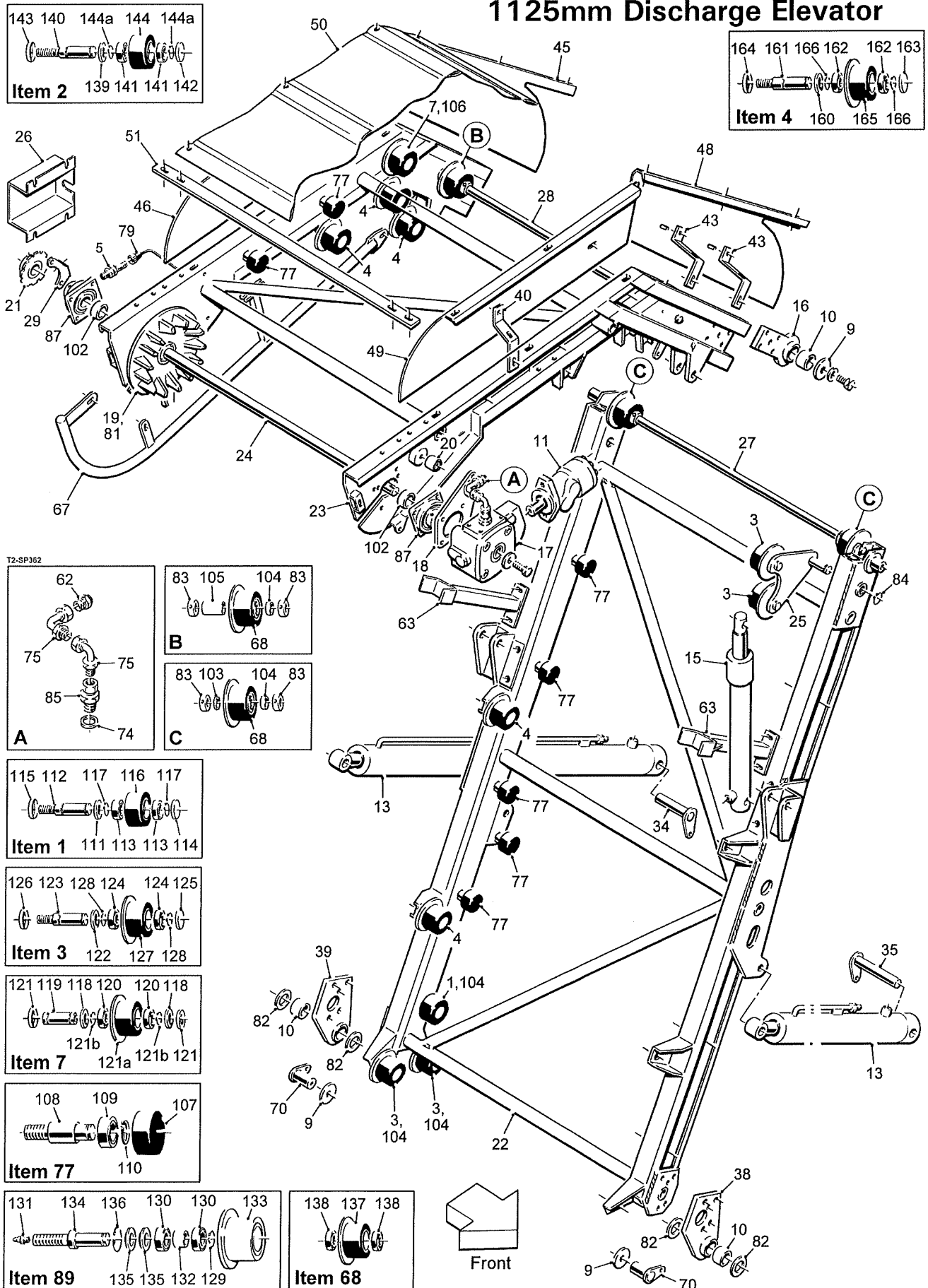
Machines from Serial No T2-291

Linked Spreader Web Unit (1300mm elevator)**Assy No 64479B**

Item	Part No.	Description	Qty.	Remarks
	51666	Roller Assembly Consists Of:		
56	0000300504	Felt Seal	1	
57	6005RS	Bearing	2	
58	46398	Flanged Steel Roller	1	
59	PH407	Seal	1	
60	PH408	Seal	1	
61	PS843	Ø25 External Circlip	2	
62	51664	Roller Spindle	1	
	59324A	Roller Assembly Consists Of:		
63	0000300504	Felt Seal	2	
64	6005RS	Bearing	2	
65	46398	Flanged Steel Roller	1	
66	22125010/030	M10x30 LH Thread Setscrew	1	
67	PH408	Seal	2	
68	PS843	Ø25 External Circlip	2	
69	59322A	Roller Spindle (LH thread)	1	
	59222	Roller Assembly Consists Of:		
70	0000301601	Roller	1	
71	59223	Spindle	1	
72	6204RS	Bearing	1	
73	12298	Circlip	1	
	59758	Short Web Assy Consists Of:		
74	59758/3	Web Belt	2	
75	59758/1	Web Rod	25	
76	59758/2	Rod Cover	26	
77	59758/4	Joining Rod	1	
78	51301/3	'F' Type Joiner (2 hole)	4	
79	DIN661 5x25	Ø5x25 Rivet	8	
80	DIN661 5x22	Ø5x22 Rivet	92	
81	46849/2	Clamp Plate	46	
	59759	Intermediate Web Assy Consists Of:		
82	59759/3	Web Belt	2	
83	59758/1	Web Rod	45	
84	59758/2	Rod Cover	46	
85	59758/4	Joining Rod	1	
86	51301/3	'F' Type Joiner (2 hole)	4	
87	DIN661 5x25	Ø5x25 Rivet	8	
88	DIN661 5x22	Ø5x22 Rivet	172	
89	46849/2	Clamp Plate	86	
	59760	Long Web Assy Consists Of:		
90	59760/3	Web Belt	2	
91	59758/1	Web Rod	64	
92	59758/2	Rod Cover	65	
93	59758/4	Joining Rod	1	
94	51301/3	'F' Type Joiner (2 hole)	4	
95	DIN661 5x25	Ø5x25 Rivet	8	
96	DIN661 5x22	Ø5x22 Rivet	248	
97	46849/2	Clamp Plate	124	

Machines from Serial No T2-291

1125mm Discharge Elevator

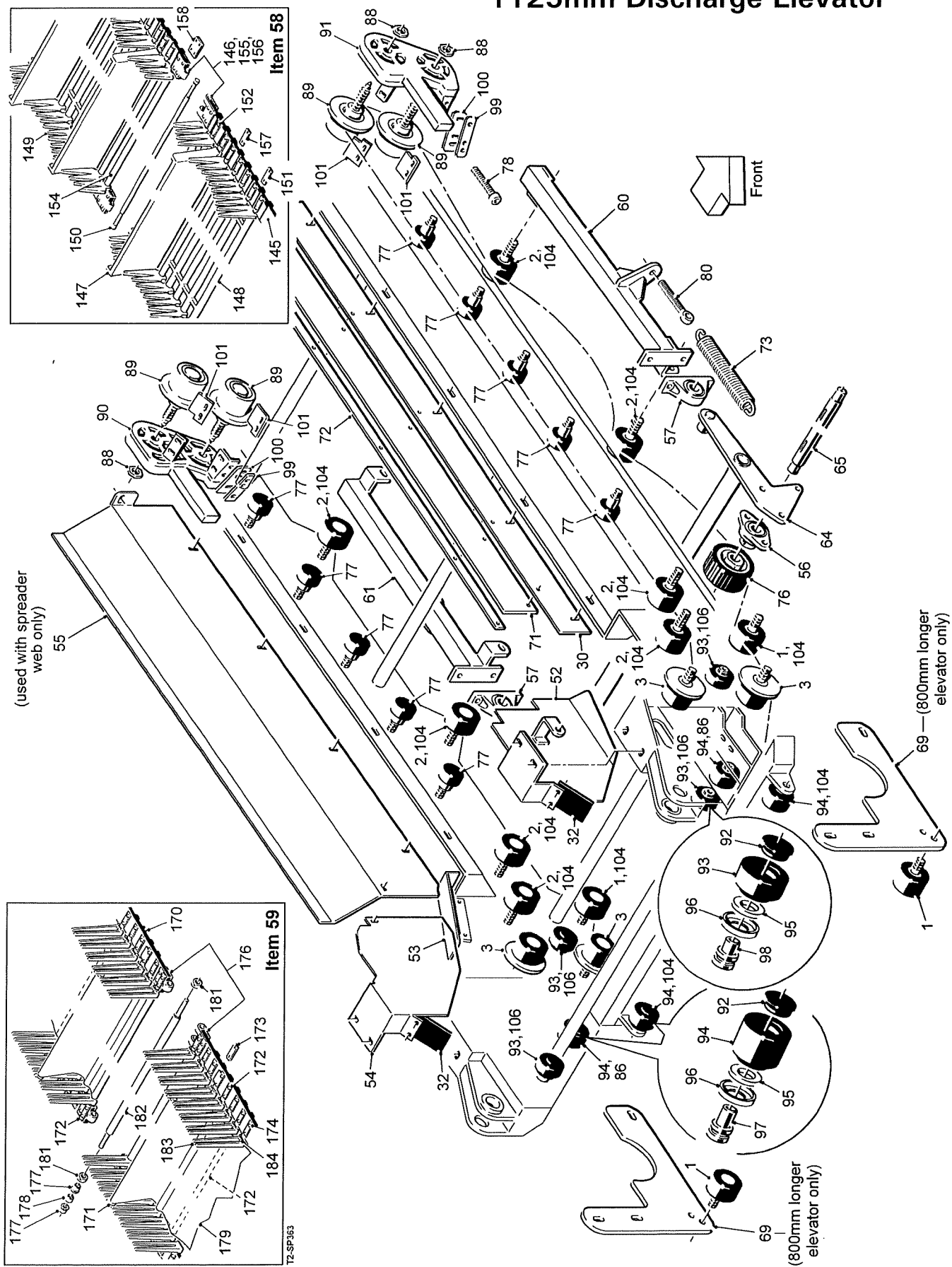


10.5a

T2XS SPARE PARTS

Machines from Serial No T2-291

1125mm Discharge Elevator



Machines from Serial No T2-291

1125mm Discharge Elevator

Item	Part No.	Description	Qty.	Remarks
1	19356	Roller Assembly	4	(see list at end)
2	11568	Roller Assembly	8	(see list at end)
3	12506	Roller Assembly	12	(see list at end)
4	12527	Roller Assembly	10	(see list at end)
5	32037/1	Proximity Sensor	1	
6				
7	47083	Roller Assembly	2	(see list at end)
8				
9	46196	Pivot Retainer	4	
10	46379	Nylon Bush	4	
11	46855RP	Hydraulic Motor (rear port)	1	
12				
13	70405	Hydraulic Ram (1/2"BSP ports)	2	3/8"BSP ports use 64714
14				
15	56256	Hydraulic Ram	2	
16	56591	Top Pivot Plate	2	
17	56641	Gearbox Assembly	1	
18	59679	Reaction Plate	1	
19	56884	Drive Sprocket	2	
20	59680	Bush	1	
21	59151	Sensor Disc	1	
22	64961	Elevator Centre Frame (1125mm)	1	Standard elevator
	64961L	Elevator Centre Frame (1125mm)	1	800mm longer elevator
23	64179	Elevator Top Section (1125mm)	1	
24	70101	Drive Shaft (for 4 hole bearing)	1	
25	59244A	Roller Bracket	2	
26	59313	Sensor Guard	1	
27	59315	Tie Bar	1	
28	59330	Tie Bar	1	
29	70102	Sensor Bracket (for 4 hole bearing)	1	
30	59415	Front Deflector	1	
31				
32	59436	Rubber Flap	2	
33				
34	65010	Pivot Pin (short)	1	
35	65010A	Pivot Pin (long)	1	
36				
37				
38	59658	Bottom Pivot Plate	1	Standard elevator
	59658A	Bottom Pivot Plate	1	800mm longer elevator
39	59659	Bottom Pivot Plate	1	Standard elevator
	59659A	Bottom Pivot Plate	1	800mm longer elevator
40	59573	Panel Mounting Bracket (short)	4	
41				
42				
43	59574	Panel Mounting Bracket (long)	4	
44				
45	59576	Rear Middle Side Panel	1	
46	59577	Rear Top Side Panel	1	
47				
48	59579	Front Middle Side Panel	1	
49	59580	Front Top Side Panel	1	
50	59610	Elevator Cover (1125mm)	1	

10.5c**T2XS SPARE PARTS**

Machines from Serial No T2-291

1125mm Discharge Elevator

Item	Part No.	Description	Qty.	Remarks
51	59611	Cover Support	5	
52	64529	Front Elevator Web Side	1	
	59668D	Front Elevator Web Side	1	Used with roller table
53	70077	Roller Shield	1	
54	59669C	Rear Elevator Web Side	1	Used with spreader web
	64530	Rear Elevator Web Side	1	Used with picking table
55	64462	Rear Deflector	1	Used with spreader web only
56	SFT30	Ø30 Bearing	2	
57	SL30A	Ø30 Bearing	2	
58	59332	Standard Web Assy (1125mm)	1	Option (see list at end)
59	64657B	Soft Drop Web Assy (1125mm)	1	Option (see list at end)
60	64915	Tension Roller Bracket Front	1	
61	64916	Tension Roller Bracket Rear	1	
62	71180	1/2"BSP Breather	1	Was 1/4" 60370
63	64933	Elevator Support	2	
64	64917	Tension Roller Arm	1	
65	64918	Tension Roller Shaft	1	
66				
67	64180	Guard Rail	2	
68	64257	Roller Assembly	4	(see list at end)
69	70241	Roller Support Plate	2	800mm longer elev only
70	68038	Pivot Pin	2	
71	64678	Rubber Skirt	1	
72	64679	Clamp Strip	1	
73	PS194	Tension Spring	2	
74	11124	1/2"BSP Dowty Seal	1	
75	26086	1/2"BSP M F Swept 90°Adaptor	2	Was 1/4" 12378
76	RPC700.301543	Rubber Covered Roller	2	
77	0000301600	Roller Assembly	24	(see list at end)
78	22015016/100	M16x100 Socket Cap Screw	2	
79	JK63720/6	Sensor Cable Straight (20m)	1	
80	RPF120.116125	M16x140 Eye Bolt	2	
81	HER09681A	Taperlock Bush	2	
82	SS070047/004	Steel Spacer	4	
83	PS488M	Ø25 Locking Collar	8	
84	PS843	Ø25 External Circlip	2	
85	12602	1/2"BSP M F Swivel Adaptor	1	Was 1/2"x1/4" 51588
86	SS030017/015	Steel Spacer	2	
87	SF35	Bearing (4 hole)	2	
88	RPGM002.00066	Locking Washer	4	
89	RPA510.309022	Roller Assembly	4	(see list at end)
90	RPA610.308647	Roller Mounting	1	
91	RPA610.308648	Roller Mounting	1	
92	RPC620.303070	Cap	7	
93	RPC700.300227	Ø75 Roller c/w Bearing	4	
94	RPC700.300148	Ø75 Roller c/w Bearings	4	
95	RPGM070.00446	Felt Seal	6	
96	RPGM089.00565	Roller Shield	6	
97	RPM180.303071	Roller Bush	4	
98	RPM180.300308	Roller Spindle	2	
99	RPM256.300133	Clamp Strip	2	
100	RPW240.300992	Perspex Scraper	2	
101	RPW240.310380	Scraper	4	

T2XS SPARE PARTS

10.5d

Machines from Serial No T2-291

1125mm Discharge Elevator

Item	Part No.	Description	Qty.	Remarks
102	SS040036/025	Steel Spacer	2	
103	SS030026/005	Steel Spacer	a/r	
104	RPM176.306319	Steel Spacer (10mm)	a/r	
105	SS030026/072	Steel Spacer	2	
106	SS030017/025	Steel Spacer	6	
	0000301600	Roller Assembly Consists Of:	1	
107	0000301601	Roller	1	
108	0000301602	Spindle	1	
109	6204RS	Bearing	1	
110	12298	Circlip		
	19356	Roller Assembly Consists Of:	1	
111	0000300504	Felt Seal	1	
112	11265	Spindle	2	
113	6005RS	Bearing	1	
114	PH407	Seal	1	
115	PH408	Seal	1	
116	PH77AR	Plain Roller	2	
117	PS843	Circlip		
	47083	Roller Assembly Consists Of:	2	
118	0000300504	Felt Seal	1	
119	47141	Roller Spindle	2	
120	6005RS	Bearing	2	
121	PH408	Seal	1	
121a	PH51AR	Flanged Roller	2	
121b	PS843	Circlip		
	12506	Roller Assembly Consists Of:	1	
122	0000300504	Felt Seal	1	
123	11265	Spindle	2	
124	6005RS	Bearing	1	
125	PH407	Seal	1	
126	PH408	Seal	1	
127	PH51AR	Flanged Roller	2	
128	PS843	Circlip		
	RPA510.309022	Roller Assembly Consists Of:	1	
129	12298	Circlip	2	
130	6204	Bearing	1	
131	RPC648.061000	M6 Straight Grease Nipple	1	
132	64669	Spacer	1	
133	RPM156.300677	Flanged Roller	1	
134	RPM180.309021	Spindle	2	
135	RPS210.002042	Metal Seal	1	
136	W0113	Circlip		
	64257	Roller Assembly Consists Of:	1	
137	PH51AR	Flanged Roller	2	
138	6005RS	Bearing		
	11568	Roller Assembly Consists Of:	1	
139	0000300504	Felt Seal	1	
140	PH406AM	Spindle		

Machines from Serial No T2-291

1125mm Discharge Elevator

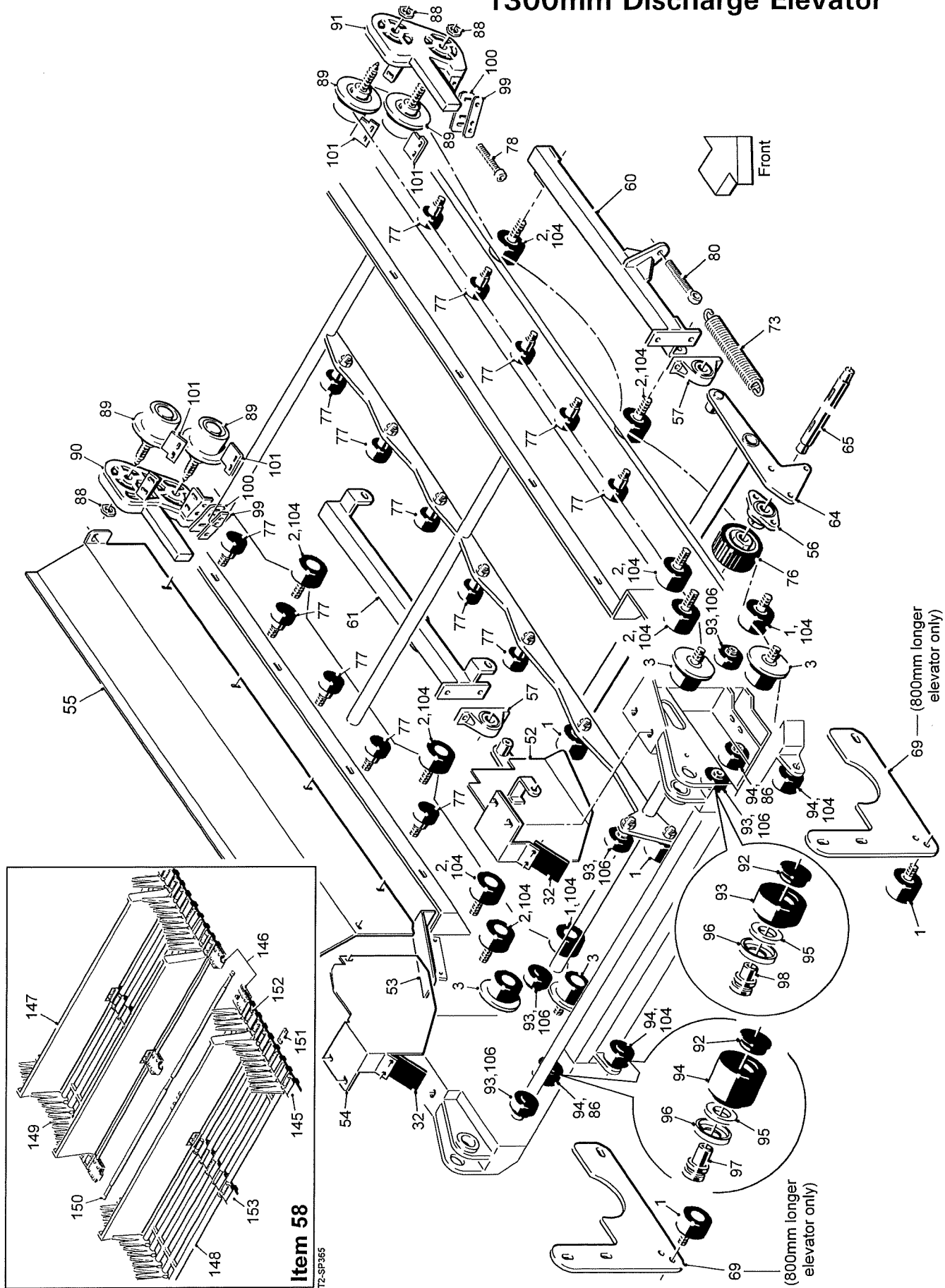
Item	Part No.	Description	Qty.	Remarks
141	6005RS	Bearing	2	
142	PH407	Seal	1	
143	PH408	Seal	1	
144	PH77AR	Plain Roller	1	
144a	PS843	Circlip	2	
	59332	Standard Web Assembly Consists Of:		
145	59332/1	Web Belt	2	
146	56825/2	Joiner Set	2	
147	59332/2	Flight Moulding	66	
148	59332/3A	5 Web Bar Section	66	
149	56825/5	Side Finger Moulding	132	
150	59332/6	Joining Rod	1	
151	46847/4	Backing Plate (for web bars)	792	
152	RPF240.160250	Ø6x25 Rivet	1584	
153				
154	59332/3	Bar Moulding	4	
155	22012006/035	M6x35 Hex Head Bolt	8	
156	22012008/035	M8x35 Hex Head Bolt	8	
157	56825/9	Backing Plate (for flights)	132	
158	56825/10	Backing Plate (4 hole tapped)	4	
159				
	12527	Roller Assembly Consists Of:		
	0000300504	Felt Seal	1	
160	12522	Spindle	1	
161	6005RS	Bearing	2	
162	PH407	Seal	1	
163	PH408	Seal	1	
164	PH51AR	Flanged Roller	1	
165	PS843	Circlip	2	
166				
	64657B	Soft Drop Web Assy Consists Of:		
170	-	Web Belt	2	
171	64657/1	Flight	66	
172	64657/9	Web Bar	199	
173	64657/5	Backing Plate	262	
174	64657/6	Rivet Ø6.5x22	-	
175				
176	64657/2	Joining Clip Set	2	
177	64657/11	Collared Bush	4	
178	64657/10	Plain Bush	2	
179	-	PVC Sheet (without alligator clip)	1	
180				
181	-	Ø8 Locking Collar	2	
182	64657B/1	Joining Rod	1	
183	64657/7	Side Finger Moulding	792	
184	64657/8	Side Finger Pop Rivet Ø4.0x16x12	792	

10.6a

T2XS SPARE PARTS

Machines from Serial No T2-291

1300mm Discharge Elevator



T2XS SPARE PARTS

10.6b

Machines from Serial No T2-291

1300mm Discharge Elevator

Item	Part No.	Description	Qty.	Remarks
1	19356	Roller Assembly	7	(see list at end)
2	11568	Roller Assembly	8	(see list at end)
3	12506	Roller Assembly	16	(see list at end)
4	12527	Roller Assembly	6	(see list at end)
5	32037/1	Proximity Sensor	1	
6	32719	Roller Assembly	2	(see list at end)
7	47083	Roller Assembly	2	(see list at end)
8				
9	46196	Pivot Retainer	4	
10	46379	Nylon Bush	4	
11	46855RP	Hydraulic Motor (rear port)	1	
12				
13	70405	Hydraulic Ram (1/2"BSP ports)	2	3/8"BSP ports use 64714
14				
15	56256	Hydraulic Ram	2	
16	56591	Top Pivot Plate	2	
17	56641	Gearbox Assembly	1	
18	59679	Reaction Plate	1	
19	56884	Drive Sprocket	2	
19a	56885	Centre Drive Sprocket	1	
20	59680	Bush	1	
21	59151	Sensor Disc	1	
22	64961W	Elevator Centre Frame (1300mm)	1	Standard elevator
	59228WL	Elevator Centre Frame (1300mm)	1	800mm longer elevator
23	64179W	Elevator Top Section (1300mm)	1	
24	70101A	Drive Shaft (for 4 hole bearing)	1	
25	59244A	Roller Bracket	2	
26	59313	Sensor Guard	1	
27	59786	Tie Bar	1	
28	59788	Tie Bar	1	
29	70102	Sensor Bracket (for 4 hole bearing)	1	
30	59415	Front Deflector	1	
31				
32	59436	Rubber Flap	2	
33				
34	65010	Pivot Pin (short)	1	
35	65010A	Pivot Pin (long)	1	
36				
37				
38	59658	Bottom Pivot Plate	1	Standard elevator
	59658A	Bottom Pivot Plate	1	800mm longer elevator
39	59659	Bottom Pivot Plate	1	Standard elevator
	59659A	Bottom Pivot Plate	1	800mm longer elevator
40	59573	Panel Mounting Bracket (short)	4	
41				
42				
43	59574	Panel Mounting Bracket (long)	4	
44				
45	59576	Rear Middle Side Panel	1	
46	59577	Rear Top Side Panel	1	
47				
48	59579	Front Middle Side Panel	1	
49	59580	Front Top Side Panel	1	

10.6c**T2XS SPARE PARTS**

Machines from Serial No T2-291

1300mm Discharge Elevator

Item	Part No.	Description	Qty.	Remarks
50	59782	Elevator Cover (1300mm)	1	
51	59790	Cover Support	5	
52	64529	Front Elevator Web Side	1	
	59668D	Front Elevator Web Side	1	Used with roller table
53	70077	Roller Shield	1	
54	59669C	Rear Elevator Web Side	1	Used with spreader web
	64530	Rear Elevator Web Side	1	Used with picking table
55	64462	Rear Deflector	1	Used with spreader web only
56	SFT30	Ø30 Bearing	2	
57	SL30A	Ø30 Bearing	2	
58	59756	Standard Web Assy (1300mm)	1	Option (see list at end)
	59756B	Long Web Assembly (1300mm)	1	Option (see list at end)
59				
60	64915	Tension Roller Bracket Front	1	
61	64916	Tension Roller Bracket Rear	1	
62	71180	1/2"BSP Breather	1	Was 1/4" 60370
63	64933	Elevator Support	2	
64	64917A	Tension Roller Arm	1	
65	64918A	Tension Roller Shaft	1	
66				
67	64180	Guard Rail	2	
68	64257	Roller Assembly	4	(see list at end)
69	70241	Roller Support Plate	2	800mm longer elev only
70	68038	Pivot Pin	2	
71				
72				
73	PS194	Tension Spring	2	
74	11124	1/2"BSP Dowty Seal	1	
75	26086	1/2"BSP M F Swept 90°Adaptor	2	Was 1/4" 12378
76	RPC700.301543	Rubber Covered Roller	2	
77	0000301600	Roller Assembly	35	(see list at end)
78	22015016/100	M16x100 Socket Cap Screw	2	
79	JK63720/6	Sensor Cable Straight (20m)	1	
80	RPF120.116125	M16x140 Eye Bolt	2	
81	HER09681A	Taperlock Bush	3	
82	SS070047/004	Steel Spacer	4	
83	PS488M	Ø25 Stop Coller	12	
84	PS843	Ø25 External Circlip	2	
85	12602	1/2"BSP M F Swivel Adaptor	1	Was 1/2"x1/4" 51588
86	SS030017/015	Steel Spacer	2	
87	SF35	Bearing (4 hole)	2	
88	RPGM002.00066	Locking Washer	4	
89	RPA510.309022	Roller Assembly	4	(see list at end)
90	RPA610.308647	Roller Mounting	1	
91	RPA610.308648	Roller Mounting	1	
92	RPC620.303070	Cap	7	
93	RPC700.300227	Ø75 Roller c/w Bearing	5	
94	RPC700.300148	Ø75 Roller c/w Bearings	4	
95	RPGM070.00446	Felt Seal	7	
96	RPGM089.00565	Roller Shield	7	
97	RPM180.303071	Roller Bush	4	
98	RPM180.300308	Roller Spindle	3	
99	RPM256.300133	Clamp Strip	2	
100	RPW240.300992	Perspex Scraper	2	

Machines from Serial No T2-291

1300mm Discharge Elevator

Item	Part No.	Description	Qty.	Remarks
101	RPW240.310380	Scraper	4	
102	SS050026/002	Steel Spacer	4	
103	SS030026/005	Steel Spacer	a/r	
104	RPM176.306319	Steel Spacer (10mm)	a/r	
105	SS030026/072	Steel Spacer	2	
106	SS030017/025	Steel Spacer	6	
106a	SS040036/025	Steel Spacer	2	
	0000301600	Roller Assembly Consists Of:		
107	0000301601	Roller	1	
108	0000301602	Spindle	1	
109	6204RS	Bearing	1	
110	12298	Circlip	1	
	19356	Roller Assembly Consists Of:		
111	0000300504	Felt Seal	1	
112	11265	Spindle	1	
113	6005RS	Bearing	2	
114	PH407	Seal	1	
115	PH408	Seal	1	
116	PH77AR	Plain Roller	1	
117	PS843	Circlip	2	
	47083	Roller Assembly Consists Of:		
118	0000300504	Felt Seal	2	
119	47141	Roller Spindle	1	
120	6005RS	Bearing	2	
121	PH408	Seal	2	
121a	PH51AR	Flanged Roller	1	
121b	PS843	Circlip	2	
	12506	Roller Assembly Consists Of:		
122	0000300504	Felt Seal	1	
123	11265	Spindle	1	
124	6005RS	Bearing	2	
125	PH407	Seal	1	
126	PH408	Seal	1	
127	PH51AR	Flanged Roller	1	
128	PS843	Circlip	2	
	RPA510.309022	Roller Assembly Consists Of:		
129	12298	Circlip	1	
130	6204	Bearing	2	
131	RPC648.061000	M6 Straight Grease Nipple	1	
132	64669	Spacer	1	
133	RPM156.300677	Flanged Roller	1	
134	RPM180.309021	Spindle	1	
135	RPS210.002042	Metal Seal	2	
136	W0113	Circlip	1	
	32719	Roller Assembly Consists Of:		
137	0000300504	Felt Seal	2	
138	6005RS	Bearing	2	
139	PH408	Seal	2	
140	PH77AR	Plain Roller	1	

10.6e

T2XS SPARE PARTS

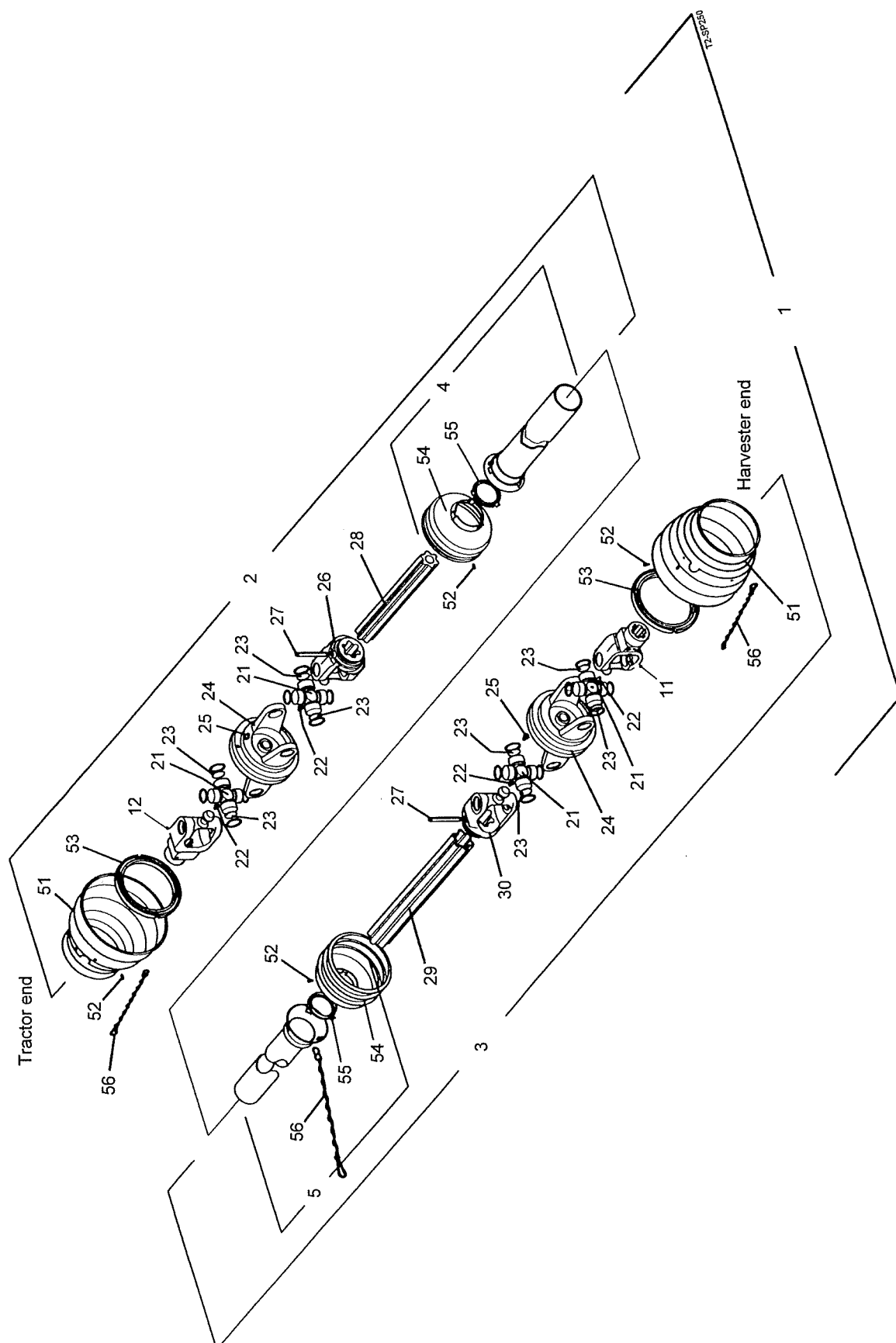
Machines from Serial No T2-291

1300mm Discharge Elevator

Item	Part No.	Description	Qty.	Remarks
141	64257	Roller Assembly Consists Of:		
	PH51AR	Flanged Roller	2	
142	6005RS	Bearing	2	
	11568	Roller Assembly Consists Of:		
143	0000300504	Felt Seal	1	
144	PH406AM	Spindle	1	
144a	6005RS	Bearing	2	
144b	PH407	Seal	1	
144c	PH408	Seal	1	
144d	PH77AR	Plain Roller	1	
144e	PS843	Circlip	2	
	59756	Standard Web Assembly Consists Of:		
145	59756/1	Web Belt	3	
146	56825/2	Joiner Set	3	
147	56825/3	Flight Moulding	66	
148	56825/4A	Web Bar Moulding	66	
149	56825/5	Side Finger Moulding	132	
150	56825/6	Joining Rod	1	
151	-	Backing Plate	a/r	
152	-	Rivet	a/r	
153	-	Centre Belt	1	
	59756B	Long Web Assembly Consists Of:		
145	-	Web Belt	3	
146	56825/2	Joiner Set	73	
147	56825/3	Flight Moulding	73	
148	56825/4A	Web Bar Moulding	146	
149	56825/5	Side Finger Moulding	1	
150	56825/6	Joining Rod	a/r	
151	-	Backing Plate	a/r	
152	-	Rivet	1	
153	-	Centre Belt		
	12527	Roller Assembly Consists Of:		
160	0000300504	Felt Seal	1	
161	12522	Spindle	1	
162	6005RS	Bearing	2	
163	PH407	Seal	1	
164	PH408	Seal	1	
165	PH51AR	Flanged Roller	1	
166	PS843	Circlip	2	

Machines from Serial No T2-291

PTO Shaft Assembly



11.1a**T2XS SPARE PARTS**

Machines from Serial No T2-291

PTO Shaft Assembly

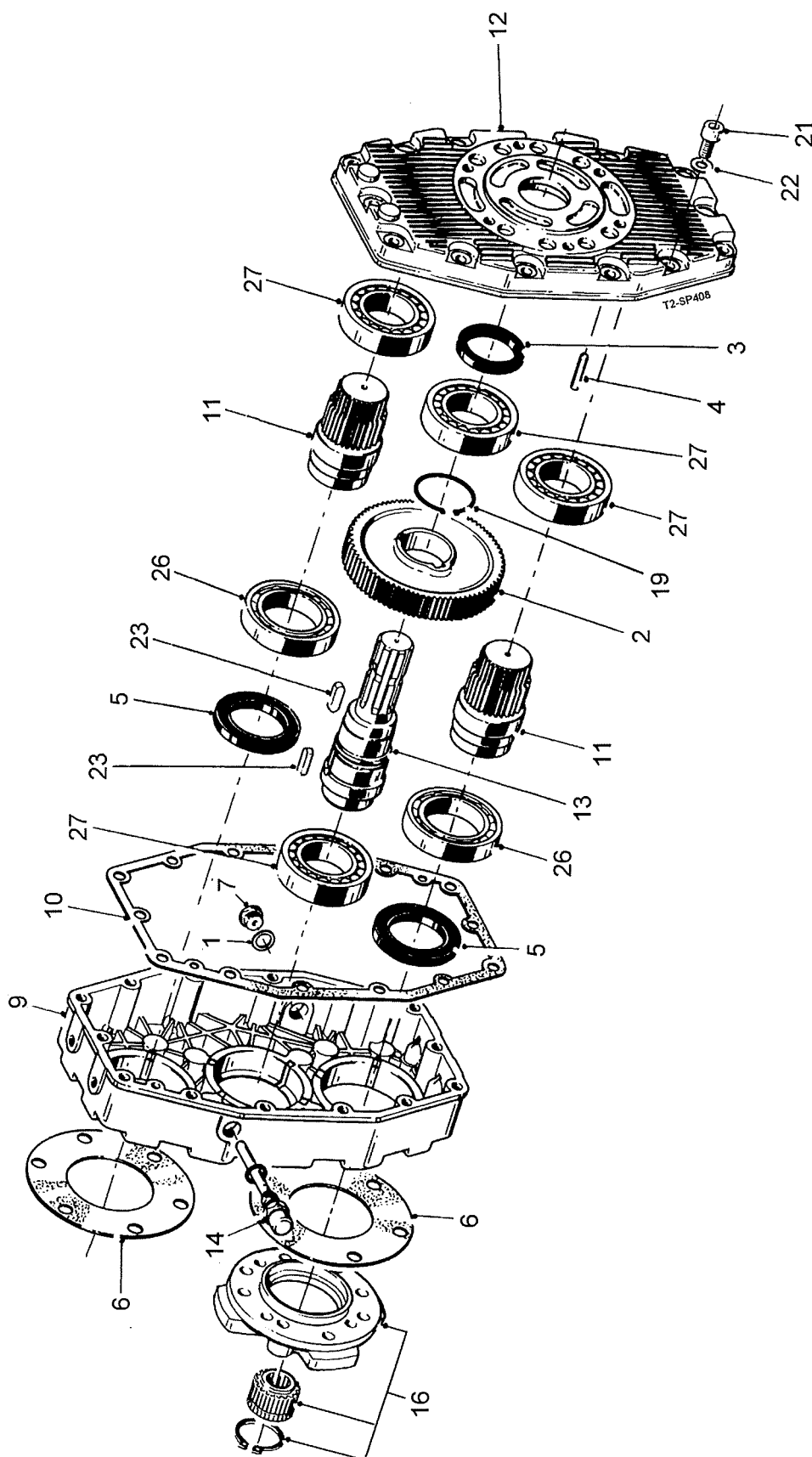
Item	Part No.	Description	Qty.	Remarks
1	RPT895.308607	Wide Angle PTO Shaft c/w Guard	1	1 3/8" 6-spline tractor end
	RPT895.308607-21	Wide Angle PTO Shaft c/w Guard	1	1 3/8" 21-spline tractor end
	-	Wide Angle PTO Shaft c/w Guard	1	1 3/4" 20-spline tractor end
2	-	Inner PTO Shaft c/w Guard	1	
3	-	Outer PTO Shaft c/w Guard	1	
4	RPT845.202000	PTO Guard Outer	1	
5	RPT845.201000	PTO Guard Inner	1	
6				
7				
8				
9				
10				
11	RPT895.308607/3A	1 3/8" 6 Spline Collar Release Yoke	1	
12	RPT895.308607/3A	1 3/8" 6-Spline Collar Release Yoke	1	
	RPT895.308607/5A	1 3/8" 21-Spline Collar Release Yoke	1	
	RPT895.308607/2A	1 3/4" 20-Spline Collar Release Yoke	1	
21	RPT813.060000	Universal Bearing Complete	4	
22	RPC829.270000	Grease Nipple	4	
23	RPT813.067000	Spacer Plate	8	
24	RPT813.410500	Double Yoke c/w Greaser	2	
25	RPT829.120100	Grease Nipple	2	
26	RPT813.131040	Inner Profile Shaft Yoke	1	
27	RPF200.100090	Roll Pin	2	
28	RPT840.440100	Inner Star Profile Shaft	1	
29	RPT840.450100	Outer Star Profile Shaft	1	
30	RPT813.141160	Outer Profile Tube Yoke	1	
51	RPT845.000300	Guard Cone	2	
52	RPT826.150000	Screw	14	
53	RPT842.831500	Bearing Ring	2	
54	RPT845.251200	Guard Cone	2	
55	RPT842.830400	Bearing Ring	2	
56	RPT842.360300	Safety Chain	3	

Machines from Serial No T2-291

Front Gearbox Assemblies

1000 rpm PTO - Assy No 56108

540 rpm PTO - Assy No 59110



11.2a

T2XS SPARE PARTS

Machines from Serial No T2-291

Front Gearbox Assemblies

1000 rpm PTO - Assy No 56108

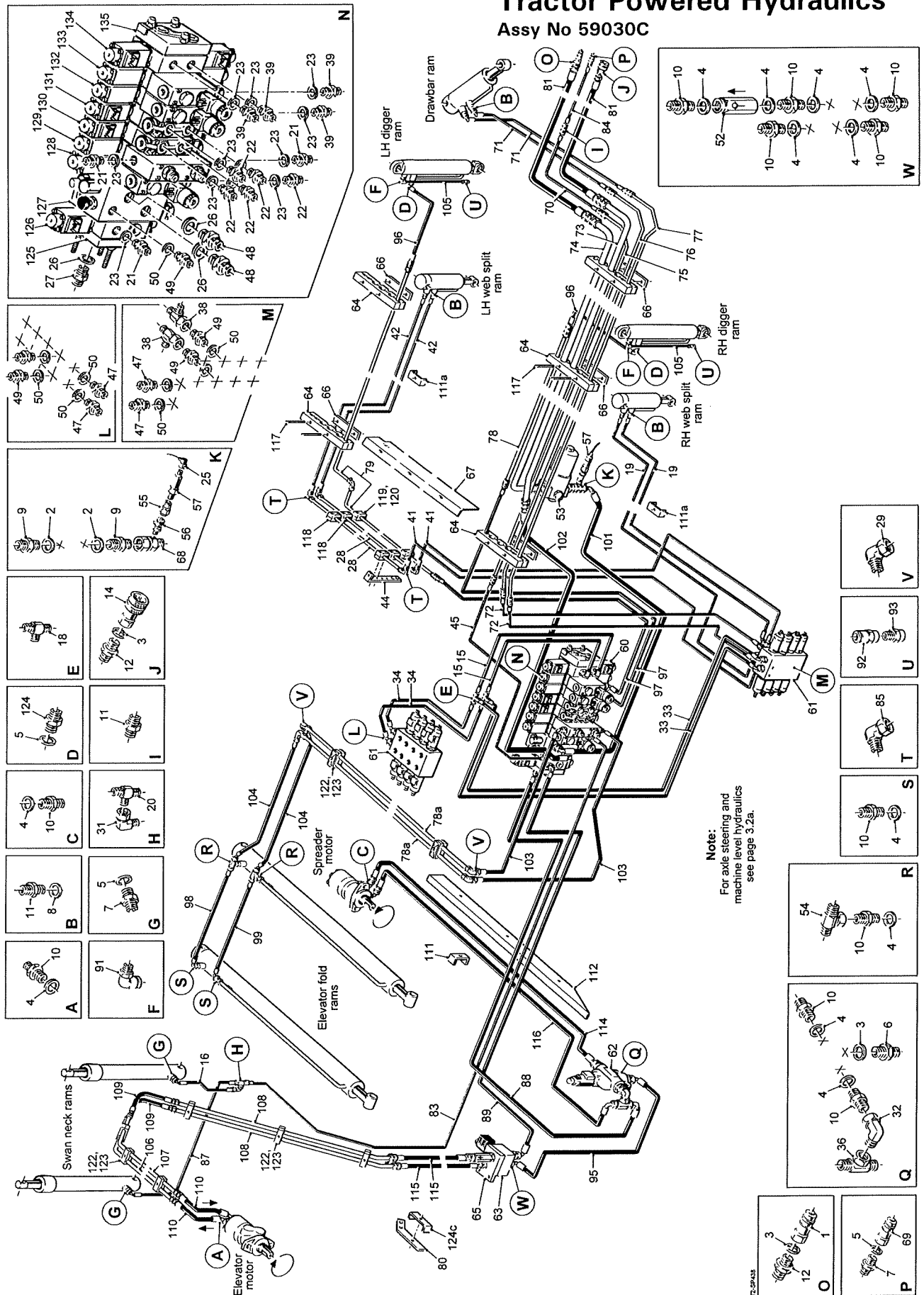
540 rpm PTO - Assy No 59110

Item	Part No.	Description	Qty.	Remarks
1	46336/5	3/8"Gasket	1	
2	56108/1	Crown Wheel (1:2.6)	1	1000 rpm PTO only
	46336/7	Crown Wheel (1:3.8)	1	540 rpm PTO only
3	46336/8	Input Shaft Seal	1	
4	46336/12	Locating Pin	2	
5	46336/14	Shaft Seal (60x85x10)	2	
6	46336/15	Pump Flange Gasket	2	
7	46336/16	3/8"Magnetic Drain Plug	1	
8				
9	46337/1	Front Cover	1	
10	46337/2	Paper Gasket	1	
11	56108/2	Pinion (1:2.6)	2	1000 rpm PTO only
	46337/3	Pinion (1:3.8)	2	540 rpm PTO only
12	46337/4	Rear Cover	1	
13	46337/5	Male Shaft (1 3/8" DIN 9611)	1	
14	46337/6	Dipstick	1	
15				
16	46417	Flange Adaptor Kit Complete	2	
	46418	24T/14T Spline Adaptor only	2	DO NOT USE 46339
	33130/16	Circlip only	2	
17				
18				
19	46563	External Circlip	1	
20				
21	22015010/050	M10x50mm Bolt	14	
22	22052010	M10 Washer	14	
23	22062010/035	Key (10x8x35)	2	
24				
25				
26	6012	Bearing (60x95x18)	2	
27	NJ210	Bearing (50x90x20)	4	

Machines from Serial No T2-291

Tractor Powered Hydraulics

Assy No 59030C



11.3a**T2XS SPARE PARTS**

Machines from Serial No T2-291

Tractor Powered Hydraulics**Assy No 59030C**

Item	Part No.	Description	Qty.	Remarks
1	11108A	3/4"Male Probe	1	
2	11122	1"BSP Dowty Seal	2	
3	11123	3/4"BSP Dowty Seal	5	
4	11124	1/2"BSP Dowty Seal	15	
5	11125	3/8"BSP Dowty Seal	4	
6	11295	1/2"BSPx3/4"BSP M M Adaptor	1	
7	11336	1/4"BSPx3/8"BSP M M Adaptor	5	
8	11337	1/4"BSP Dowty Seal	16	
9	11114	1"BSP M M Adaptor	2	
10	12315	1/2"BSP M M Adaptor	15	
11	12316	1/4"BSP M M Adaptor	17	
12	12560	3/4"BSPx1"BSP M M Adaptor	2	
13				
14	61600	3/4"Quick Release Fem Carrier	1	
15	60168	3/8"Hose Assembly (700mm)	2	
16	13188	1/4"Hose Assembly (1000mm)	1	
17				
18	23139	3/8"BSP M M M Tee	2	
19	27447	1/4"Hose Assembly (2000mm)	2	
20	27449	1/4"BSP M M M Tee	1	
21	27459	M18x1/2"BSP M M Adaptor	3	
22	27460	M18x1/4"BSP M M Adaptor	5	
23	27461	M18 Dowty Seal	12	
24				
25	32037/2	90°Sensor Cable (5m)	1	
26	31167	M22 Dowty Seal	3	
27	31168	M22x1/2"BSP M M Adaptor	1	
28	62749	Ø10 Steel Pipe Assembly	2	
29	60709	L15 MF Elbow	4	
30				
31	32474	1/4"BSP MF Compact 90°Adaptor	1	
32	32475	1/2"BSP MF Compact 90°Adaptor	2	
33	60894	3/8"Hose Assembly (1250mm)	2	
34	10306	3/8"Hose Assembly (1500mm)	2	
35				
36	37172	1/2"BSP M M F Tee	1	
37	37199	1/4"BSP M M F Tee	2	
38	37197	1/4"BSP F M M Tee	4	
39	37599	M18x 3/8"BSP M M Adaptor	4	
40				
41	62747	1/4"Hose Assembly (1700mm)	2	
42	62748	1/4"Hose Assembly (3100mm)	2	
43				
44	62750	Pipe Clamp Support Plate	3	
45	42337	1/4"Hose Assembly (450mm)	1	
46				
47	RPS742	M14x3/8"BSP MM Adaptor (BUCHER)	6	WANDFLUH use UC31A
48	44204	M22x1"BSP MM Adaptor	2	
49	44207	M14x1/4"BSP MM Adaptor (BUCHER)	15	WANDFLUH use 11336
50	44208	M14 Dowty Seal (BUCHER)	21	WANDFLUH use 11125
51				
52	46807	1/2"BSP In-line Check Valve	1	
53	62979	Pressure Filter Complete	1	Element only 37770/1
54	37172	1/2"BSP M M F Tee	2	Was 3/8"BSP Tee - 42344
55	46960	Pressure Gauge Adaptor	1	

T2XS SPARE PARTS**11.3b**

Machines from Serial No T2-291

Tractor Powered Hydraulics**Assy No 59030C**

Item	Part No.	Description	Qty.	Remarks
56	42305	1/8"BSP Gauge Port	1	(see list at end)
57	51270	Pressure Transmitter	1	
58				
59				
60	59103	Valve Bank Assembly	1	
61	59104	M14 Slave Valve (BUCHER)	2	
	70330	3/8"BSP Slave Valve (WANDFLUH)	2	
62	59204	Flow Control Valve	1	
63	59215	Motor Valve c/w O'ring	1	
64	62967	Pipe Clamp (10-10-30-30-30-12)	10pair	
65	59280	Valve Base	1	Was Ø12 Pipe - 60546
66	62971	Nylon Clamp Strip	10	
67	62963	Pipe Shield	1	
68	60161	1"BSP M F Gauge Port	1	
69	60166	3/8"BSP Probe	1	
70	60187	1/4"Hose Assembly (900mm)	1	
71	60197	1/4"Hose Assembly (1750mm)	2	
72	60318	1/4"Hose Assembly (1800mm)	2	
73	60886	Ø30 Steel Pipe Assembly	1	
74	60885	Ø30 Steel Pipe Assembly	1	
75	60379	Ø10 Steel Pipe Assembly	1	
76	60388	Ø10 Steel Pipe Assembly	1	
77	60389	Ø10 Steel Pipe Assembly	1	
78	60390	Ø12 Steel Pipe Assembly (1800mm)	1	
78a	60546A	Ø15 Steel Pipe Assembly (1600mm)	2	
79	60391	Ø12 Steel Pipe Assembly	1	
80	70260	Pipe Bracket	1	
81	60671	1"Hose Assembly (3000mm)	2	
82				Standard elevator 800mm longer elevator
83	71117	1/4"Hose Assembly (7700mm)	1	
	71050	1/4"Hose Assembly (8450mm)	1	
84	60408	1/4"Hose Assembly (2350mm)	1	
85	60633	L10 MF Elbow	4	
86				
87	60412	1/4"Hose Assembly (2340mm)	1	
88	71115	1/2"Hose Assembly (5600mm)	1	
89	71116	1/2"Hose Assembly (6150mm)	1	
90				
91	71023	1/8"BSP Male xØ6 90°Adaptor	2	Was 3/8"Hose - 60744 Was 3/8"Hose - 60894
92	71024	1/8"BSP Fem xØ6 Straight Adaptor	2	
93	RPP500.202000	1/8"BSP Breather	2	
94				
95	60927	1/2"Hose Assembly (750mm)	1	
96	60439	3/8"Hose Assembly (1050mm)	2	
97	60440	3/8"Hose Assembly (1200mm)	2	
98	60250	1/2"Hose Assembly (1300mm)	1	
99	60319	1/2"Hose Assembly (1250mm)	1	
100				
101	60887	1"Hose Assembly (850mm)	1	Was 3/8"Hose - 60990 Was 3/8"Hose - 71118
102	60190	1"Hose Assembly (850mm)	1	
103	71133	1/2"Hose Assembly (4750mm)	2	
104	71134	1/2"Hose Assembly (600mm)	2	
105	70169	Ø6 Breather Tube	2	
106	60522	Ø15 Steel Pipe Assembly	1	
107	60523	Ø15 Steel Pipe Assembly	1	

11.3c

T2XS SPARE PARTS

Machines from Serial No T2-291

Tractor Powered Hydraulics

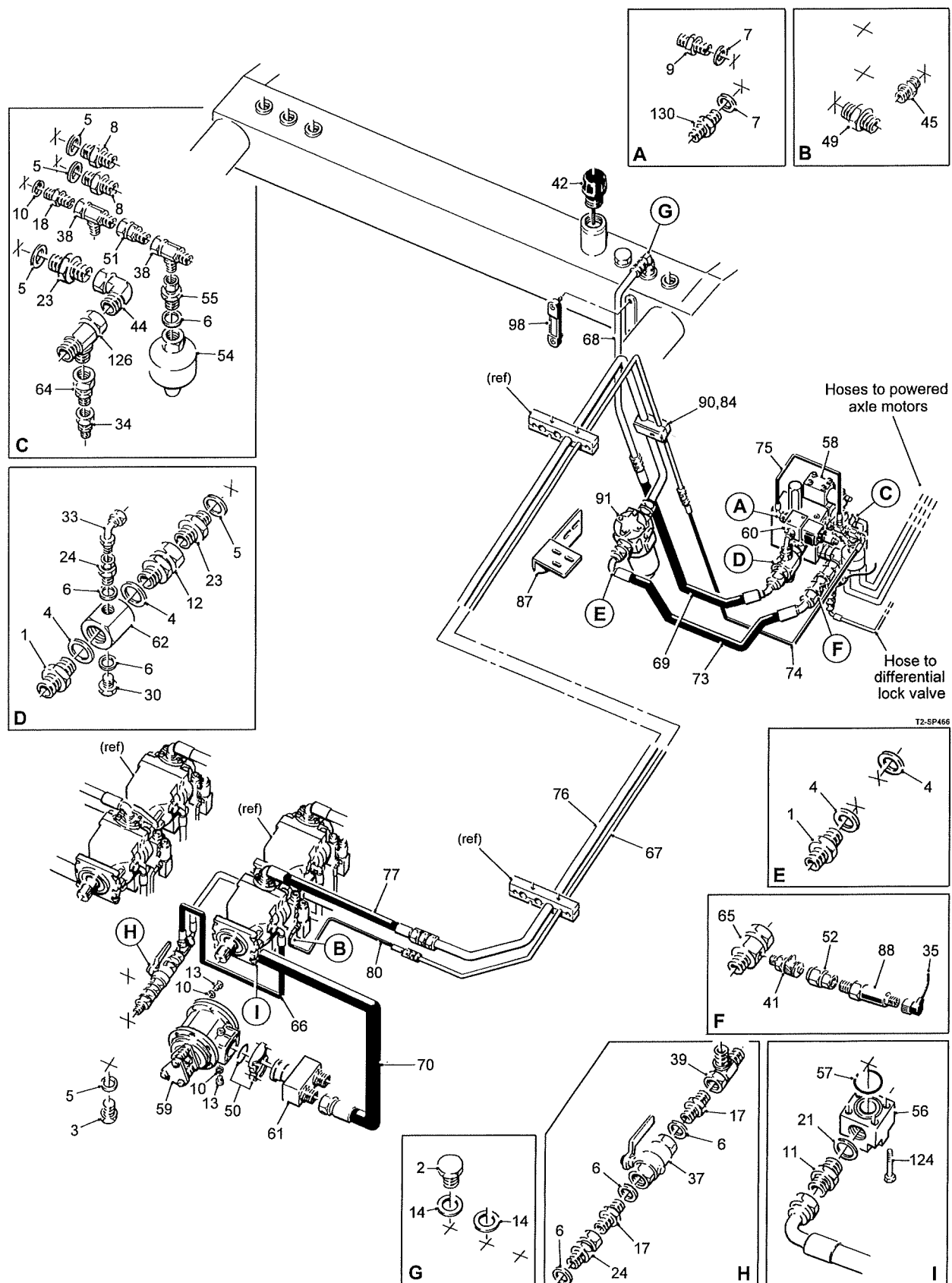
Assy No 59030C

Item	Part No.	Description	Qty.	Remarks
108	60524	Ø15 Steel Pipe Assembly	2	Standard elevator
	60557	Ø15 Steel Pipe Assembly	2	800mm longer elevator
109	60535	1/2"Hose Assembly (1300mm)	2	
110	60373	1/2"Hose Assembly (450mm)	2	
111	59295	Hose Clamp (2 pipe)	3	
111a	62401	Hose Clamp (2 pipe)	6	
112	64726	Cross Conveyor Pipe Shield	1	
113				
114	60695	1/2"Hose Assembly (2400mm)	1	Not used on inline
115	60537	1/2"Hose Assembly (2350mm)	2	
116	42521	1/2"Hose Assembly (2500mm)	1	Not used on inline
117	22106008/065	M8x65 Clamp Stud	20	
118	RPS466	Ø10 Pipe Clamp Complete	6	
119	RPC654.309025	Pipe Clamp Top Plate	5	
120	RPC654.309026	Pipe Clamp	5	
121				
122	RPC654.308052	Pipe Clamp Top Plate	7	
123	41401	Clamp Plate	7	
124	UC31A	3/8"BSP M M Adaptor	2	
124a				
124b				
124c	DW802633	Hose Clamp	1	
	59103	Valve Bank Assembly Consists Of:		
125	46285/6	End Plate	1	
126	51027/1	'Elevator Motor' Section Complete	1	
	59103/4	Solenoid Only	2	
127	46285/4	Inlet Section Complete	1	
128	51028/1	'Swan Neck' Section Complete	1	
	59103/4	Solenoid Only	2	
	51028/4B	Check Solenoid Only	1	
129	51028/3	'Elevator Fold' Section Complete	1	
	59103/4	Solenoid Only	2	
130	46285/1	'LH Axle Steer' Section Complete	1	
	59103/4	Solenoid Only	2	
131	46285/1	'RH Axle Steer' Section Complete	1	
	59103/4	Solenoid Only	2	
132	51028/1	'LH Digger' Section Complete	1	
	59103/4	Solenoid Only	2	
	51028/4B	Check Solenoid Only	1	
133	51028/1	'RH Digger' Section Complete	1	
	59103/4	Solenoid Only	2	
	51028/4B	Check Solenoid Only	1	
134	46285/10	'Slave Valve' Section Complete	1	
135	46285/7	End Plate	1	

Machines from Serial No T2-291

Powered Axle Hydraulics

Assy No 59031B



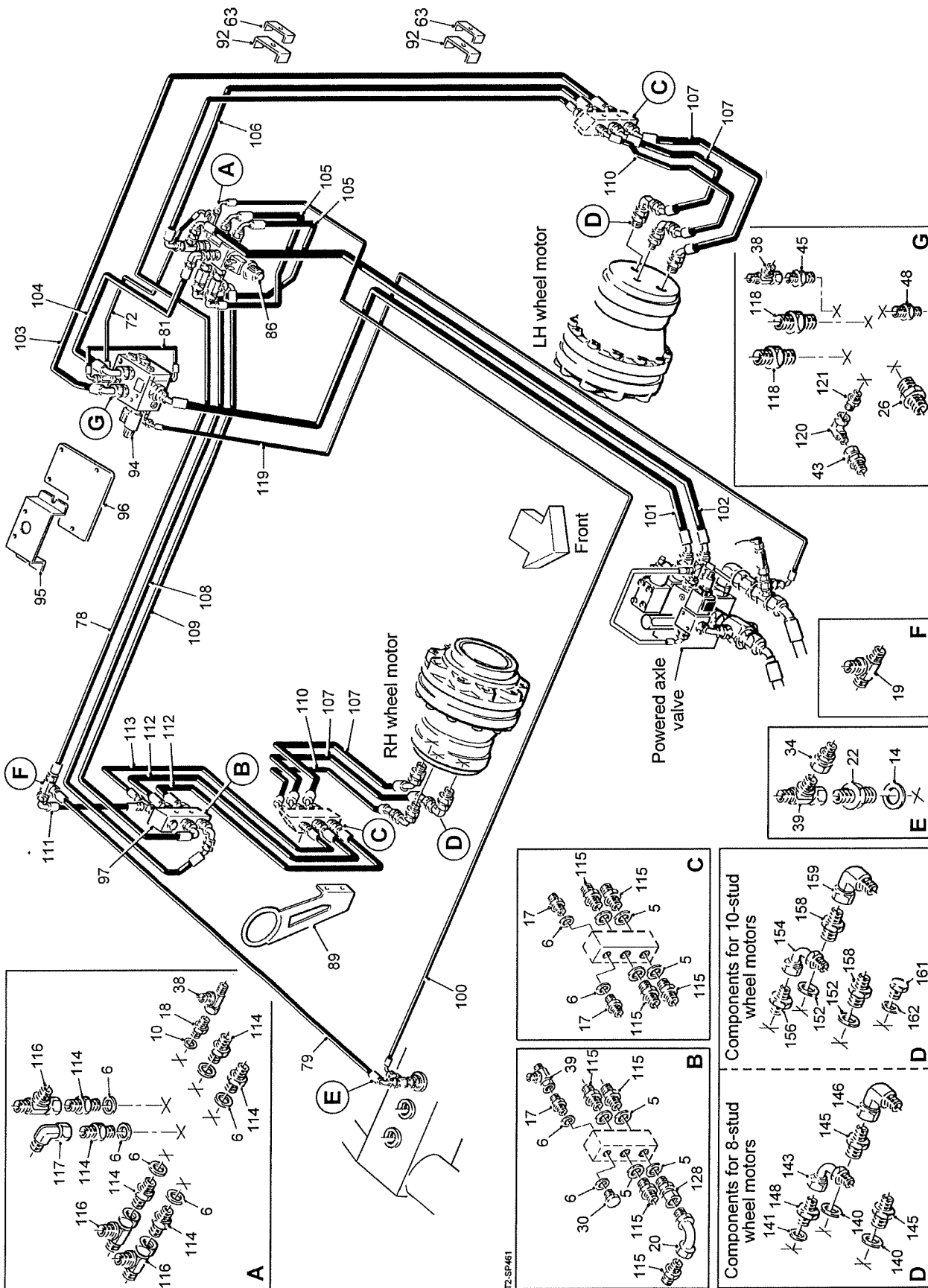
11.4a

T2XS SPARE PARTS

Machines from Serial No T2-291

Powered Axle Hydraulics

Assy No 59031B



T2XS SPARE PARTS**11.4b**

Machines from Serial No T2-291

Powered Axle Hydraulics**Assy No 59031B**

Item	Part No.	Description	Qty.	Remarks
1	11114	1"BSP M M Adaptor	2	Prior to T2-293 was 11116
2	11798	1 1/4"BSP Blanking Plug	1	
3	11117	3/4"BSP Blanking Plug	1	
4	11122	1"BSP Dowty Seal	4	
5	11123	3/4"BSP Dowty Seal	17	
6	11124	1/2"BSP Dowty Seal	18	
7	11125	3/8"BSP Dowty Seal	2	
8	11115	3/4"BSP M M Adaptor	2	
9	11336	1/4"BSP x 3/8"BSP M M Adaptor	1	
10	11337	1/4"BSP Dowty Seal	4	
11	11737	1 1/4"BSP x 1 1/2"BSP M M Adaptor	1	Prior to T2-293 was 11122
12	11808	1"BSP M F Swivel Adaptor	1	
13	11876/8	1/4"BSP Blanking Plug	2	
14	11740	1 1/4"BSP Dowty Seal	3	
15				
16				
17	12315	1/2"BSP M M Adaptor	7	
18	12316	1/4"BSP M M Adaptor	2	
19	12323	1/2"BSP M M M Tee	1	
20	12350	3/4"BSP M F Swept 90°Adaptor	1	
21	12352	1 1/2"BSP Dowty Seal	1	Prior to T2-293 was 12521
22	71140	1/2"BSP x 1 1/4"BSP M M Adaptor	1	
23	12560	3/4"BSP x 1"BSP M M Adaptor	2	
24	12602	1/2"BSP M F Swivel Adaptor	2	
25				
26	13191	3/4"BSPx7/8"UNF M M Adaptor	1	
27				
28				
29				
30	24383	1/2"BSP Blanking Plug	2	
31				
32				
33	26086	1/2"BSP M F Swept 90°Adaptor	1	
34	31099	1/4"BSPM x1/2"BSPF Swivel Adaptor	2	
35	32037/4	90°Sensor Cable (10m)	1	
36				
37	37019	1/2"BSP Shut-Off Valve	1	
38	37197	1/4"BSP F M M Tee	4	
39	37367	1/2"BSP M F M Tee	4	
40				
41	42305	1/8"BSP Gauge Port	1	
42	42066	Filler Cap c/w Dipstick	1	
43	43255	1/8"BSPFx1/4"BSPM Swivel Adaptor	1	
44	44179	1"BSP M F Compact 90°Adaptor	1	
45	44198	1/4"BSP x 7/16"UNF M M Adaptor	2	
46				
47				
48	46302	1/4"BSPx9/16"UNF M M Adaptor	1	
49	46303	1/2"BSP x 7/8"UNF M M Adaptor	1	
50	46503	2 1/2" Split Flange Kit c/w 'O'Ring	1	
51	46724	1/4"BSP M F Swivel Adaptor	1	
52	46960	Pressure Gauge Adaptor	1	
53				
54	51585	1/2"BSP Accumulator	1	
55	51588	1/4"BSPFx 1/2"BSPM Swivel Adaptor	1	

11.4c

T2XS SPARE PARTS

Machines from Serial No T2-291

Powered Axle Hydraulics

Assy No 59031B

Item	Part No.	Description	Qty.	Remarks
56	56302	Pump Adaptor	1	
57	56637	2" Flange 'O' Ring	1	
58	59107	Valve Block Assembly	1	
59	59178	Suction Filter Complete	1	
60	59205A	Proportional Pressure Valve	1	
61	59262	Suction Manifold	1	
62	59289	Return Manifold	1	
63	59295	Hose Clamp (1/2"-1/2")	2	
64	60544	1/2"BSPMx1"BSPFM Swivel Adaptor	1	
65	60161	1"BSP M F Gauge Port	1	
66	60359	1/2"Hose Assembly (700mm)	1	
67	60383	Ø10 Steel Pipe Assembly	1	
68	71135	Ø30 Steel Pipe Assembly	1	Prior to T2-293 was 60396
69	71136	1"Hose Assembly (500mm)	1	Prior to T2-293 was 60452
70	71149	1 1/4"Hose Assembly (1000mm)	1	
71				
72	60571	1/4"Hose Assembly (900mm)	1	
73	60626	1" 5K Hose Assembly (1425mm)	1	
74	60631	1/4" 5K Hose Assembly (650mm)	1	
75	60632	1/4" 5K Hose Assembly (300mm)	1	
76	60664	Ø30 Steel Pipe Assembly	1	
77	60673	1" 5K Hose Assembly (1100mm)	1	
78	60752	1/2" 3K Hose Assembly (4200mm)	1	
79	60847	1/2" 3K Hose Assembly (2950mm)	1	
80	60899	1/4" 5K Hose Assembly (1100mm)	1	
81	71012	1/4"Hose Assembly (500mm)	1	
82				
83				
84	61637	Clamp Plate	1	
85				
86	62336A	Hydraulic Valve (1/2"BSP)	1	
87	62567A	LH Filter Mounting	1	
88	62774	Pressure Transmitter (400 Bar)	1	
89	70459	Hose Support Ring	1	
90	62970	Pipe Clamp (10-30)	1	
91	62979	Pressure Filter Complete	1	Element only 37770/1
92	62966	Hose Clamp (3/4"-3/4")	2	
93				
94	70395	Differential Lock Valve	1	
95	70420	Valve Bracket	1	
96	70339A	Valve Plate	1	
97	70348	Manifold	1	
98	70386	Sight Gauge	1	
99				
100	71001	1/4" 3K Hose Assembly (5400mm)	1	
101	71081	3/4" 6K Hose Assembly (3000mm)	1	
102	71082	3/4" 6K Hose Assembly (3150mm)	1	
103	71083	5/8" 5K Hose Assembly (2800mm)	1	
104	71084	5/8" 5K Hose Assembly (1300mm)	1	
105	71085	5/8" 5K Hose Assembly (850mm)	2	
106	71086	5/8" 5K Hose Assembly (2500mm)	1	
107	71087	5/8" 5K Hose Assembly (1000mm)	4	
108	71088	5/8" 5K Hose Assembly (2450mm)	1	
109	71089	5/8" 5K Hose Assembly (2500mm)	1	
110	71090	1/2" 3K Hose Assembly (1000mm)	2	

T2XS SPARE PARTS

11.4d

Machines from Serial No T2-291

Powered Axle Hydraulics

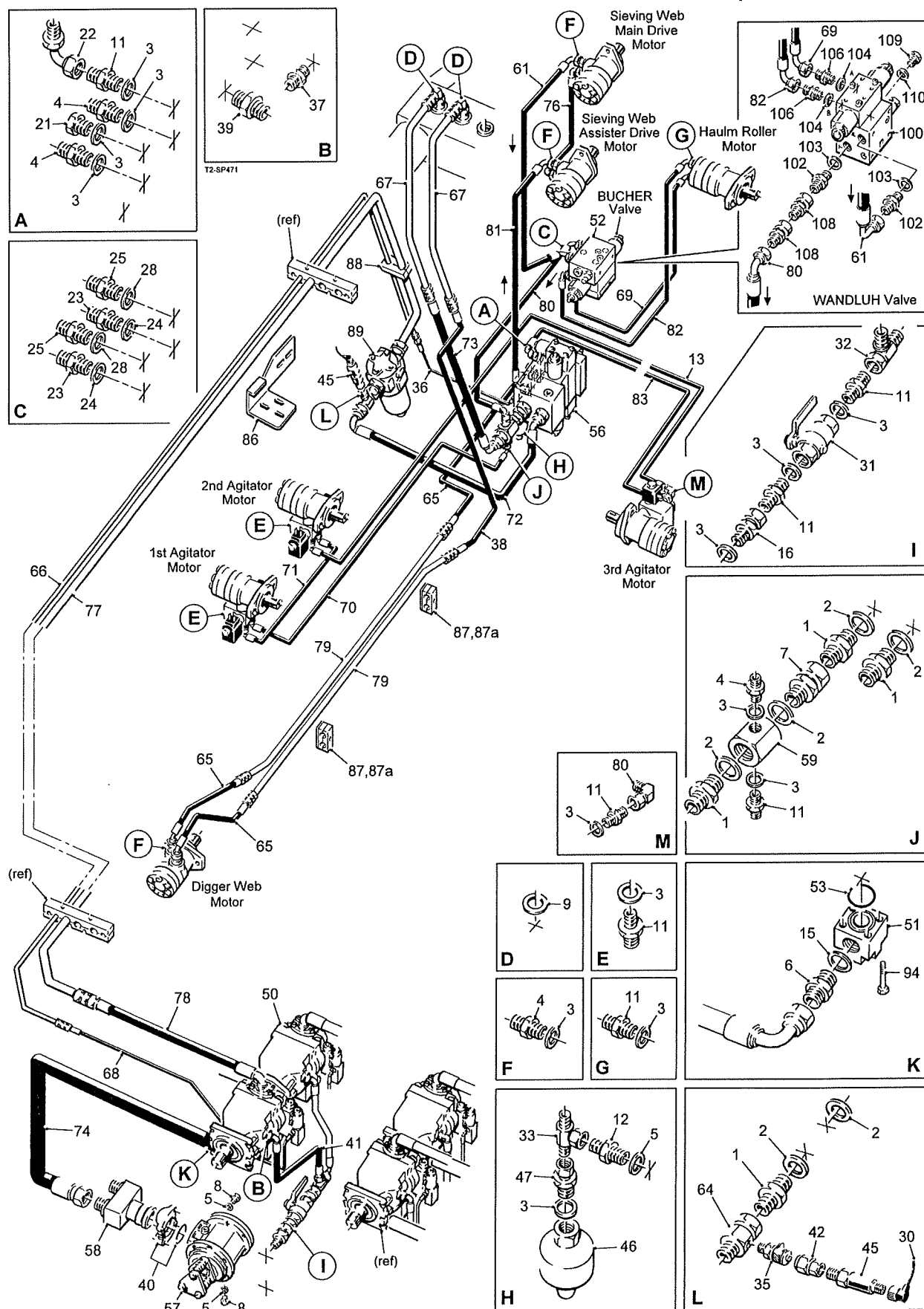
Assy No 59031B

Item	Part No.	Description	Qty.	Remarks
111	71091	1/2" 3K Hose Assembly (700mm)	1	Was 71157
112	71092	5/8" 5K Hose Assembly (1800mm)	2	
113	71093	1/2" 3K Hose Assembly (1800mm)	1	
114	71122	1/2"BSP x S20 M M Adaptor	6	
115	71119	3/4"BSP x S20 M M Adaptor	11	
116	71121	S20 F M M Tee	3	
117	71120	S20 M F Compact 90°Adaptor	1	
118	71141	S20x3/4"UNF M M Adaptor	2	
119	60918	1/4"Hose Assembly (2900mm)	1	
120	71170	1/8"BSP MF Compact 90°Adaptor	1	
121	71171	1/8"BSP M M Adaptor c/w 1/8"Seal	1	
122				
123				
124	22028050/325	1/2"UNCx3 1/4"Bolt	4	
125				
126	RPH724.111616	1"BSP F M M Tee	1	
127				
128	TBMW338	3/4"BSP M F Swivel Adaptor	1	
129				
130	UC25	3/8"BSP x 1/2"BSP M M Adaptor	1	
		Components For 8-Stud Wheel Motors Consist Of:		
140	11123	3/4"BSP Dowty Seal	4	
141	11125	3/8"BSP Dowty Seal	2	
142				
143	26086	1/2"BSP M F Swept 90°Adaptor	2	
144				
145	71119	3/4"BSP x S20 M M Adaptor	4	
146	71120	S20 M F Compact 90°Adaptor	2	
147				
148	UC25	3/8"BSP x 1/2"BSP M M Adaptor	2	
		Components For 10-Stud Wheel Motors Consist Of:		
152	11123	3/4"BSP Dowty Seal	4	
153				
154	26086	1/2"BSP M F Swept 90°Adaptor	2	
155				
156	71077	1/2"BSPx3/4"UNF M M Adaptor	2	
157				
158	71119	3/4"BSP x S20 M M Adaptor	4	
159	71120	S20 M F Compact 90°Adaptor	2	
160				
161	60643	9/16"UNF Blanking Plug	1	
162	60644	8/16"UNF Dowty Seal	1	

Machines from Serial No T2-291

Web Hydraulics

Assy No 59032C



11.5a

T2XS SPARE PARTS

Machines from Serial No T2-291

Web Hydraulics

Assy No 59032C

Item	Part No.	Description	Qty.	Remarks
1	11114	1"BSP M M Adaptor	4	Prior to T2-293 was 11122
2	11122	1"BSP Dowty Seal	5	
3	11124	1/2"BSP Dowty Seal	22	
4	11295	1/2"BSPx3/4"BSP M M Adaptor	9	
5	11337	1/4"BSP Dowty Seal	3	
6	11737	1 1/4"BSPx1 1/2"BSP M M Adaptor	1	
7	11808	1"BSP M F Swivel Adaptor	1	
8	11876/8	1/4"BSP Blanking Plug	2	
9	11740	1 1/4"BSP Dowty Seal	2	
10				
11	12315	1/2"BSP M M Adaptor	14	
12	12316	1/4"BSP M M Adaptor	1	
13	44643	1/2"Hose Assembly (4000mm)	1	
14				
15	12352	1 1/2"BSP Dowty Seal	1	
16	12602	1/2"BSP M F Swivel Adaptor	1	
17				
18				
19				
20				
21	24383	1/2"BSP Blanking Plug	1	
22	26086	1/2"BSP M F Swept 90°Adaptor	1	
23	27459	M18x1/2"BSP M M Adaptor (BUCHER)	2	
24	27461	M18 Dowty Seal (BUCHER)	2	
25	27904	M22x3/4"BSP M M Adaptor (BUCHER)	2	
26				
27				
28	31167	M22 Dowty Seal (BUCHER)	2	
29	32475	1/2"BSP M F Compact 90°Adaptor	2	
30	32037/2	90°Sensor Cable (5m)	1	
31	37019	1/2"BSP Shut-off Valve	1	
32	37367	1/2"BSP M F M Tee	1	
33	37199	1/4"BSP M M F Tee	1	
34				
35	42305	1/8"BSP Gauge Port	1	
36	44195	1/4"Hose Assembly (650mm)	1	
37	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
38	71137	1" Hose Assembly (1400mm)	1	
39	46303	1/2"BSPx7/8"UNF M M Adaptor	1	
40	46503	2 1/2" Split Flange Kit c/w O' Ring	1	
41	46620	1/2"Hose Assembly (450mm)	1	Prior to T2-293 was 71131
42	46960	Pressure Gauge Adaptor	1	
43				
44				
45	51270	Pressure Transmitter	1	
46	51585	1/2"BSP Accumulator	1	
47	51588	1/4"BSPFx1/2"BSP M Swivel Adaptor	1	
48				
49				
50	56116C	Tandem Hydraulic Pump Assembly	1	
51	56302	Pump Adaptor	1	
52	56619	Valve Block Assembly (BUCHER)	1	
53	56637	2"Flange O' Ring	1	
54				
55				

T2XS SPARE PARTS

11.5b

Machines from Serial No T2-291

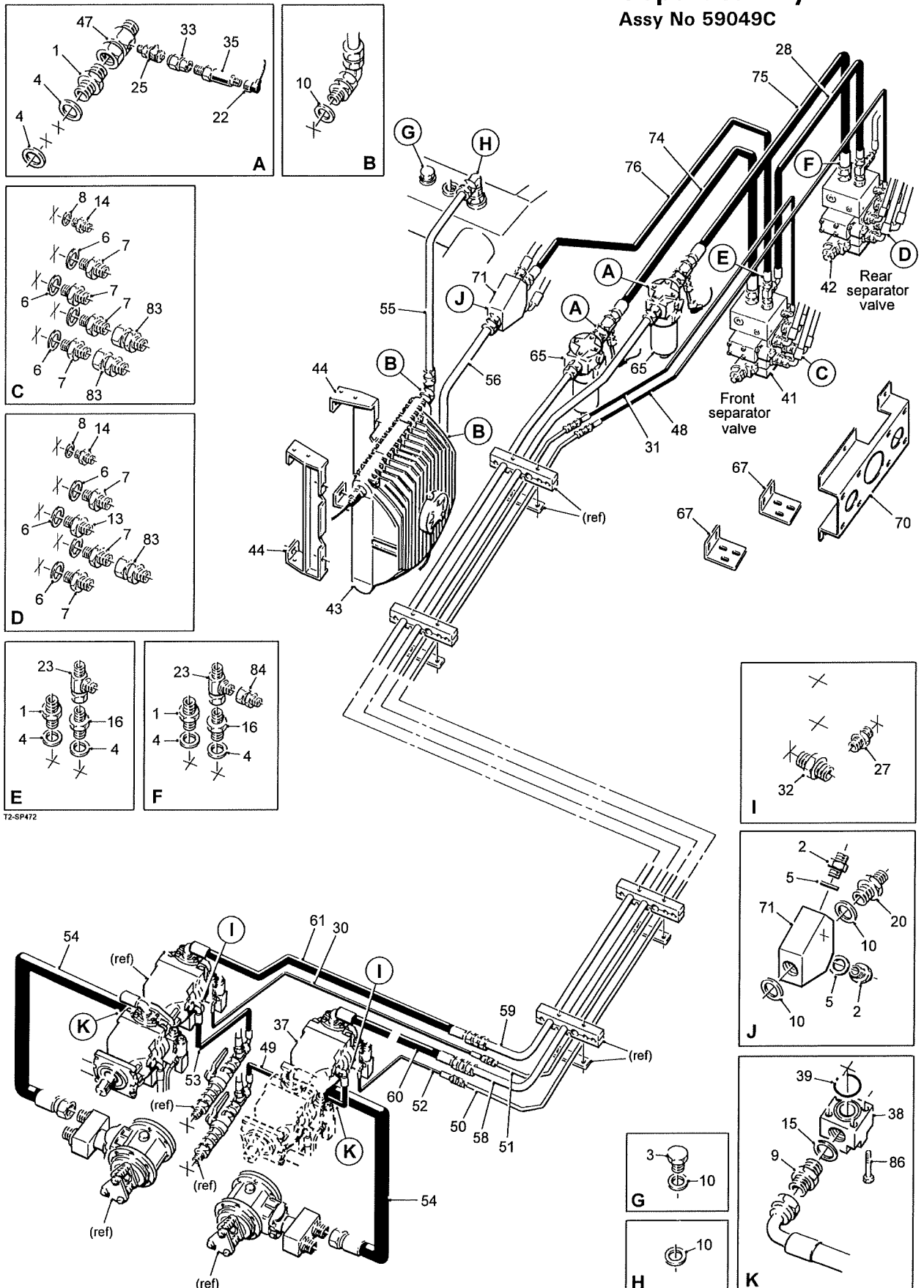
Web Hydraulics

Assy No 59032C

Item	Part No.	Description	Qty.	Remarks
56	59105	Valve Block Assembly	1	
57	59178	Suction Filter Complete	1	
58	59262	Suction Manifold	1	
59	59289	Return Manifold	1	
60				
61	71027	3/4" Hose Assembly (900mm)	1	
62				
63				
64	60161	1"BSP M F Gauge Port	1	
65	60992	3/4" Hose Assembly (750mm)	3	
66	60381	Ø10 Steel Pipe Assembly	1	Prior to T2-293 was 60396
67	71135	Ø30 Steel Pipe Assembly	2	
68	60407	1/4"Hose Assembly (1100mm)	1	
69	60900	1/2"Hose Assembly (850mm)	1	
70	60425	1/2"Hose Assembly (1800mm)	1	
71	60438	1/2"Hose Assembly (600mm)	1	
72	60444	1"Hose Assembly (1425mm)	1	
73	71138	1"Hose Assembly (445mm)	1	
74	71149	1 1/4"Hose Assembly (1000mm)	1	
75				Prior to T2-293 was 60451
76	60661	3/4"Hose Assembly (500mm)	2	
77	60665	Ø30 Steel Pipe Assembly	1	
78	60672	1"Hose Assembly (1100mm)	1	
79	60962	Ø25 Steel Pipe Assembly	2	
80	60901	3/4"Hose Assembly (1100mm)	1	
81	60360	3/4"Hose Assembly (1350mm)	1	
82	60724	1/2"Hose Assembly (950mm)	1	
83	60875	1/2"Hose Assembly (4250mm)	1	
84				Element only 37770/1
85				
86	64356	RH Filter Mount / Latch point	1	
87	RPC654.300948/2	Pipe Clamp (25-25)	2 pair	
87a	RPC654.300948/3	Clamp Plate	2	
88	62970	Pipe Clamp (10-30)	2 pair	
89	62979	Pressure Filter Complete	1	
90				
91				
92				
93				
94	22028050/325	1/2"UNCx3 1/4"Bolt	4	
		Components for WANDFLUH Valve Consist Of:		
100	70458	Valve Block Assembly (WANDFLUH)	1	
101				
102	11115	3/4"BSP M M Adaptor	2	
103	11123	3/4"BSP Dowty Seal	3	
104	11124	1/2"BSP Dowty Seal	2	
105				
106	12315	1/2"BSP M M Adaptor	2	
107				
108	TBMW338	3/4"BSP M F Swivel Adaptor	2	
109	11876/8	1/4"BSP Blanking Plug	1	
110	11337	1/4"BSP Dowty Seal	1	

Machines from Serial No T2-291

Separator Hydraulics Assy No 59049C



11.6a**T2XS SPARE PARTS**

Machines from Serial No T2-291

Separator Hydraulics

Assy No 59049C

Item	Part No.	Description	Qty.	Remarks
1	11114	1"BSP M M Adaptor	3	Prior to T2-293 was 11116
2	11115	3/4"BSP M M Adaptor	2	
3	11798	1 1/4"BSP Blanking Plug	1	
4	11122	1"BSP Dowty Seal	8	
5	11123	3/4"BSP Dowty Seal	2	
6	11124	1/2"BSP Dowty Seal	8	
7	11295	1/2"BSPx3/4"BSP M M Adaptor	7	
8	11337	1/4"BSP Dowty Seal	2	
9	11737	1 1/4"BSPx1 1/2"BSP M M Adaptor	2	
10	11740	1 1/4"BSP Dowty Seal	6	
11				
12				
13	12315	1/2"BSP M M Adaptor	1	
14	12316	1/4"BSP M M Adaptor	2	
15	12352	1 1/2"BSP Dowty Seal	2	
16	12560	3/4"BSPx1"BSP M M Adaptor	2	
17				
18				
19				
20	23583	3/4"BSPx1 1/4"BSP M M Adaptor	1	
21				
22	32037/2	Sensor Cable 90° (5m)	2	
23	32512	3/4"BSP F M M Tee	2	
24				
25	42305	1/8"BSP Gauge Port	2	
26				
27	44198	1/4"BSPx7/16"UNF M M Adaptor	2	
28	44272	3/4"Hose Assembly (900mm)	1	
29				
30	46253	1/4"Hose Assembly (1300mm)	1	
31	46300	1/4"Hose Assembly (1400mm)	1	
32	46303	1/2"BSPx7/8"UNF M M Adaptor	2	
33	46960	Pressure Gauge Adaptor	2	
34				
35	51270	Pressure Transmitter	2	
36				
37	56116	Tandem Hydraulic Pump Assembly	1	Single pump 56116A
38	56302	Pump Adaptor	2	
39	56637	2"Flange 'O' Ring	2	
40				
41	59106	Front Valve Block Assembly	1	Double Omega Omega - Roller table
	59106A	Front Valve Block Assembly	1	
42	59106	Rear Valve Block Assembly	1	
43	59344	Oil Cooler Complete	1	Thermostat only 59344/1
44	59437	Mounting Bracket	2	
45				
46				
47	60161	1"BSP M F Gauge Port	2	
48	60198	1/4"Hose Assembly (2100mm)	1	
49	60359	1/2"Hose Assembly (700mm)	1	
50	60386	Ø10 Steel Pipe Assembly	1	
51	60387	Ø10 Steel Pipe Assembly	1	

T2XS SPARE PARTS

11.6b

Machines from Serial No T2-291

Separator Hydraulics

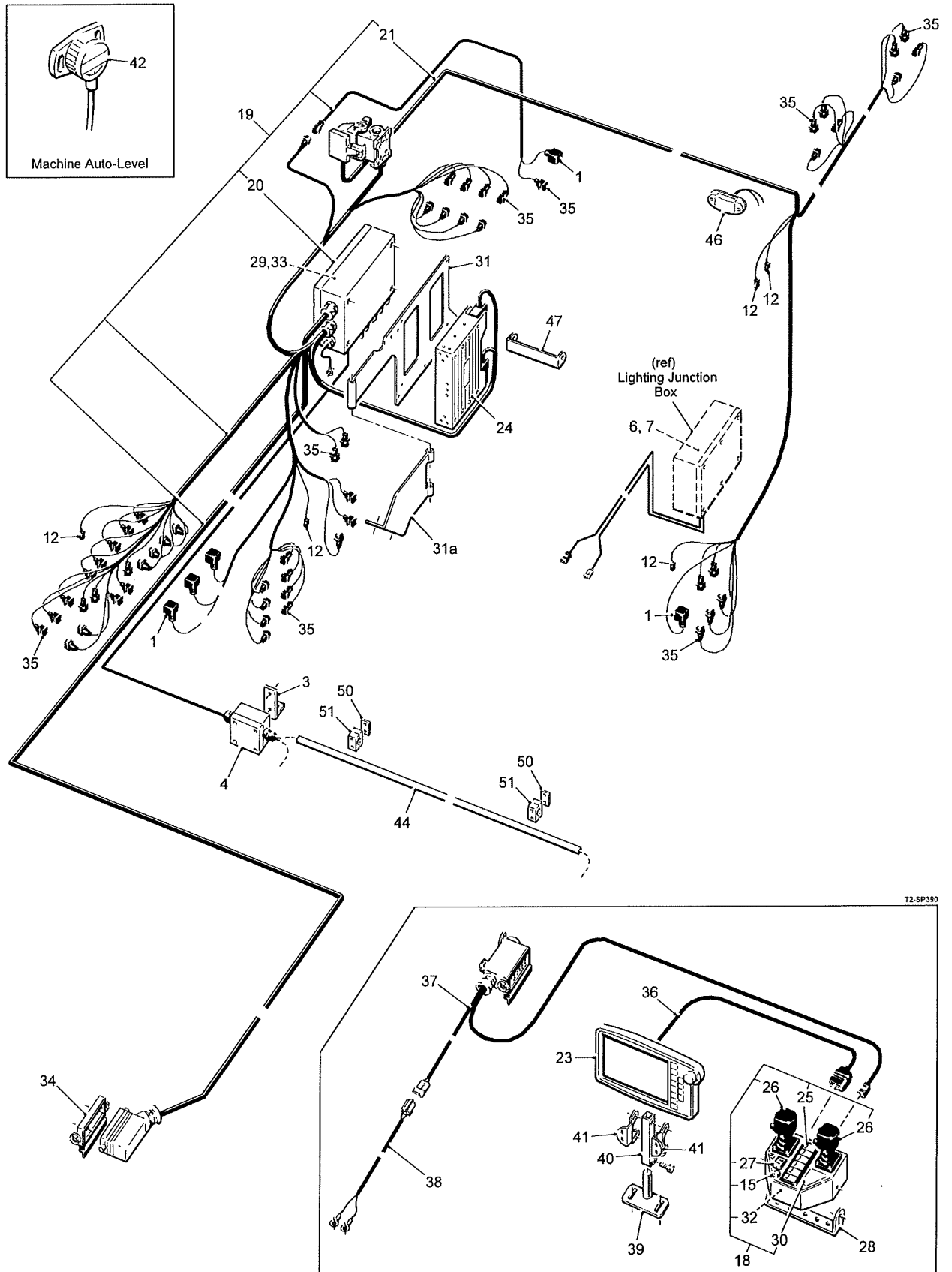
Assy No 59049C

Item	Part No.	Description	Qty.	Remarks
52	60406	1/4"Hose Assembly (1200mm)	1	Prior to T2-293 was 60459
53	60409	1/2"Hose Assembly (300mm)	1	
54	71149	1 1/4"Hose Assembly (1000mm)	2	
55	71139	Ø30 Steel Pipe Assembly	1	
56	60460	Ø30 Steel Pipe Assembly	1	
57				
58	60666	Ø30 Steel Pipe Assembly	1	
59	60667	Ø30 Steel Pipe Assembly	1	
60	60668	1"Hose Assembly (1300mm)	1	
61	60669	1"Hose Assembly (1400mm)	1	
62				Element only 37770/1
63				
64				
65	62979	Pressure Filter Complete	2	
66				
67	64828	Filter Mounting	2	
68				
69				
70	70332	Valve Block Mounting	1	
71	70352	Return Manifold	1	
72				
73				
74	71106	1"Hose Assembly (600mm)	1	
75	71107	1"Hose Assembly (750mm)	1	
76	71108	3/4"Hose Assembly (800mm)	1	
77				
78				
79				
80				
81				
82				
83	TBMW338	3/4"BSP M F Swivel Adaptor	3	
84	TBMW659	1/2"BSP Mx3/4"BSPF Swivel Adaptor	1	
85				
86	22028050/325	1/2"UNCx3 1/4"Bolt	8	

Machines from Serial No T2-291

Electrical Assembly

Assy No 64868



11.9a

T2XS SPARE PARTS

Machines from Serial No T2-291

Electrical Assembly

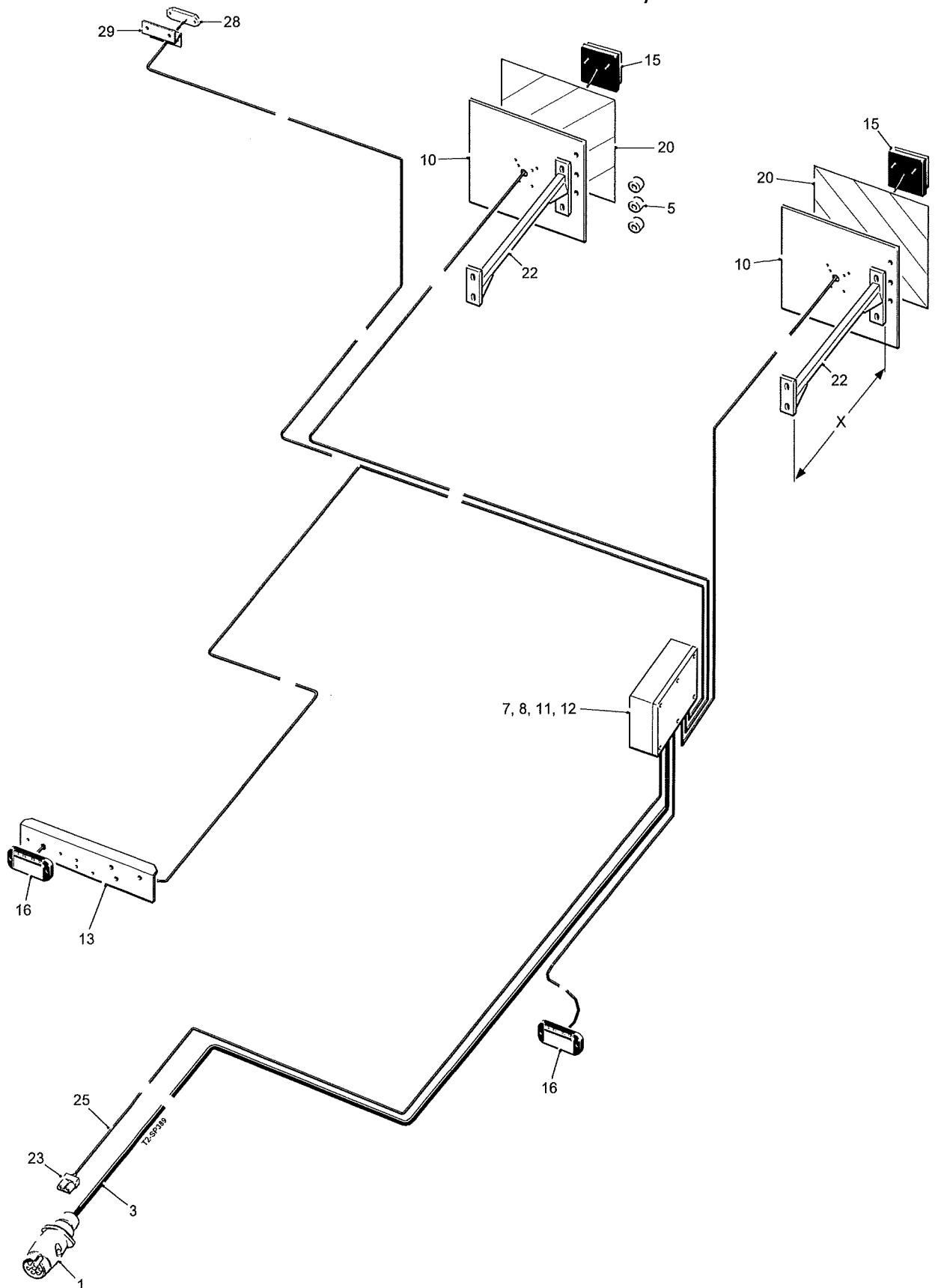
Assy No 64868

Item	Part No.	Description	Qty.	Remarks
1	27189	Hirschman Plug	a/r	
2				
3	46940	Junction Box Mounting Bracket	1	
4	46892	Junction Box	1	
5				
6	51240	Oil Cooler Relay	1	
7	51247	25 Amp Fuse	2	
8				
9				
10				
11				
12	54220	2 Way Female Connector	5	
13				
14				
15	57243	Green Push Button Switch	1	
16				
17				
18	59046	Slave Box Complete	1	
19	64869	Machine Loom Complete	1	
20	59047/1	Distribution Box and Loom	1	
21	59047/2	LH Loom	1	
22				
23	59231	Touch-Screen Monitor	1	
24	59232	C/ESX-3XL-A Controller	1	
25	59239	Rocker Switch Bank Assembly	1	
26	59240	Joystick	2	
27	59241	Rocker Switch	1	
28	59248	Stirrup	1	
29	59253	Distribution Board	1	
30	59254	Decal	1	
31	70104	Module Mouning Plate	1	
31a	70105	Module Hinge Plate	1	
32	59368	Slave Board	1	
33	59371	Box	1	
34	59375	Plug Cover	1	
35	59402	2 Way Terminal Plug	a/r	
36	64864	Display Loom	1	
37	59404	Cab Loom	1	
38	59405	Power Lead	1	
39	59432	Screen Base	1	
40	59433	Screen Stem	1	
41	64685	Screen Bracket	2	
42	59455	Auto-level Tilt Sensor	1	Optional
43				
44	62892	Cable Tube (1000mm)	1	Rubber depth rollers
	62892A	Cable Tube (660mm)	1	Ultrasonic depth control
45				
46	64418	Green LED Light	1	
47	64862	Tie Strap	1	
48				
49				
50	RPC654.309025	Clamp Plate	2	
51	RPS466	Ø10 Hose Clamp	2	

Machines from Serial No T2-291

Road Lights Assembly

Assy No 59036



11.10a

T2XS SPARE PARTS

Machines from Serial No T2-291

Road Lights Assembly

Assy No 59036

Item	Part No.	Description	Qty.	Remarks
1	10134	7 Pin Plug	1	Used with spreader
2				
3	11369	7 Core Cable	10.5m	
4				
5	SS030013/030	Steel Spacer	3	
6				
7	51240	Working Lights Relay	1	
8	51247	25 Amp Fuse	2	
9				
10	59285	Rear Light Bracket	2	
11	59369	Lighting Board	1	Used with rear platform
12	70103	Box only	1	
13	59722A	Light Mounting plate	1	
14				
15	62217A	LED Rear Light Assembly	2	
16	62470	LED Front Light Assembly	2	
17				
18				
19				
20	TR496	Red/White Stripe Reflector Decal	2	
21				Used with rear platform
22	59597	Light Extension Bracket (X = 685mm)	2	
	59597A	Light Extension Bracket (X = 769mm)	2	
23	59406	50 Amp Plug	1	
24				
25	DWS368	2 Core cable	a/r	
26				
27				
28	70418	Flashing Amber Lamp	1	
29	70419	Lamp Bracket	1	

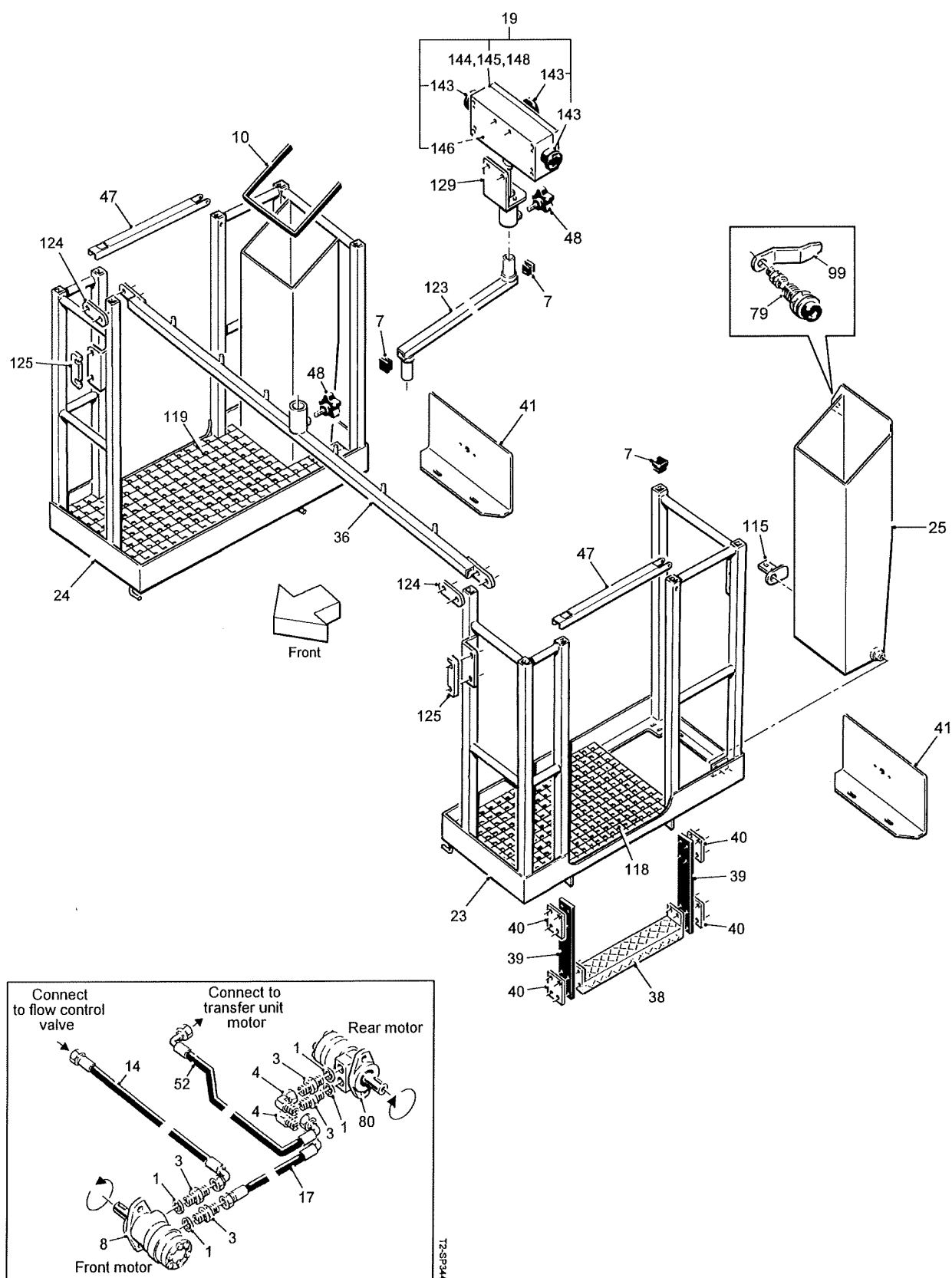
12.1a

T2XS SPARE PARTS

Machines from Serial No T2-291

In-line Picking Table (2 pickers)

Assy No 59058C



T2XS SPARE PARTS**12.1b**

Machines from Serial No T2-291

In-line Picking Table (2 pickers)**Assy No 59058C**

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	4	
2				
3	12315	1/2"BSP M M Adaptor	4	
4	32475	1/2"BSP M F Compact 90°Elbow	2	
5				
6	37391	Plastic Insert	8	
7	37753	30x30 Plastic Insert	14	
8	37897	Hydraulic Motor	1	
9				
10	43227	Edging Strip	a/r	
11				
12	64389	Tie Bar	1	
13				
14	60683	1/2"Hose Assembly (3100mm)	1	
15				
16				
17	60436	1/2"Hose Assembly (1300mm)	1	
18				
19	59078	Control Box Assembly	1	(see list at end)
20	59409A	Platform Support Frame	1	
21				
22				
23	64855	LH Platform	1	
24	64856	RH Platform	1	
25	64853	Chute LH	1	
26				
27	59416A	Guard	1	
28	59648A	LH Mounting Panel	1	
29				
30	59420A	LH Lower Side Panel	1	
31	59421	Bearing Housing	1	Used with Omega
32	59779E	LH Deflector	1	
33	59780E	RH Deflector	1	Used with Omega
34	59650A	Cross Brace	1	
35	59449B	Picking Web Assembly	1	(see list at end)
36	70057	Support Bar	1	
37				
38	59470	Step Bottom	2	
39	64919	Strap	4	
40	59485	Support Plate	8	
41	59285B	Rear Light Bracket	2	
42	59739	15T 3/4"Pitch Sprocket	1	
43	64592	Stainless Infill Panel LH	1	
44	64593	Stainless Infill Panel RH	1	
45	64666	Top Hat Spacer	4	
46	62895	Motor Mounting	1	
47	62976	Safety Rail	2	
48	62251	Knob	2	
52	60336	1/2"Hose Assembly (4700mm)	1	
53				
54	KA16021	Ø80 Flanged Roller Assembly	2	(see list at end)
55				
56	64588	LH Mounting Panel	1	
57	64589	RH Mounting Panel	1	
58	RPA610.303586B	Rear Chute	1	

12.1c

T2XS SPARE PARTS

Machines from Serial No T2-291

In-line Picking Table (2 pickers)

Assy No 59058C

Item	Part No.	Description	Qty.	Remarks
59	RPA610.303818	Adjuster Arm	2	
60	RPA610.305863	Support Bar	1	
61	RPB208.022062	Bearing	1	
62	RPC700.300147	Ø95 Plain Roller c/w Bearings	10	
63	RPC700.300227	Ø75 Plain Roller c/w Bearings	20	
64	RPC700.301543	Ø132 Plain Drive Roller (Ø35 bore)	1	
65	RPC700.302662	Ø100 Plain Roller (Ø35 bore)	4	
66	RPC700.302663	Ø100 Flanged Roller (Ø35 bore)	6	
67	RPC700.303613	Ø132 Flanged Drive Roller (Ø35 bore)	2	
68	RPC700.303618	Ø100 Flanged Roller (Ø30 bore)	4	
69	RPC700.303619	Ø100 Plain Roller (Ø30 bore)	2	
70	RPC700.304412	Nylon Chain Tensioner	1	
71	RPC700.307700	Nylon Chain Tensioner	1	
72	RPC700.307993	Tensioner Spacer	1	
73	RPF200.030200	Ø30 External Circlip	11	
74	RPF200.035250	Ø35 External Circlip	8	
75	RPGM070.00446	Felt Seal Ring	30	
76	RPGM089.00565	Roller Shield	30	
77	RPGMRPB99.03510	Hinge	1	
78	RPGMRPB99.03511	Hinge	1	
79	57199	Lock Assembly	2	
80	RPH850.302359	Hydraulic Motor	1	
81	RPM102.302146	Roller Arm	2	
82	RPM162.302073	Ø35 Shaft	2	
83	RP302073A	Ø35 Shaft	1	
84	RPM162.303608	Ø30 Shaft	1	
85	59652	Ø30 Shaft	1	
86	RPM162.303610	Ø30 Shaft	1	
87	RPM162.303612	Coupling	1	
88	RPM162.303630	Ø35 Shaft	1	
89	RPM176.306318	20mm Spacer	26	
90	RPM176.306319	10mm Spacer	26	
91	RPM180.303071	Roller Spindle	10	
92	RPM182.300347	24T 3/4"Pitch Sprocket	1	
93	RPM182.300348	15T 3/4"Pitch Sprocket	1	
94	RPM182.300350	12T 3/4"Pitch Sprocket	1	
95	RPM196.300869	Washer	1	
96	RPM256.302154	Clamp Strip	1	
97	RPM180.300308	Roller Spindle	20	
98	RPC620.303070	Cap	30	
99	57219	Latch Arm	2	
100				
101				
102				
103				
104	59649	RH Mounting Panel	1	
105	64590	LH Upper Side Panel	1	
106	64591	RH Upper Side Panel	1	
107	RPS122	Infill Panel	2	
108	RPS561A	Transfer Web (long)	1	(see list at end)
109	59661A	Transfer Web (short)	1	(see list at end)
110	RPS571A	LH Mounting Panel	1	
111	RPS572A	RH Mounting Panel	1	
112	RPS573A	LH Side Panel	1	
113	RPS574A	RH Side Panel	1	

T2XS SPARE PARTS

12.1d

Machines from Serial No T2-291

In-line Picking Table (2 pickers)

Assy No 59058C

Item	Part No.	Description	Qty.	Remarks
114	62755A	RH Lower Side Panel	1	Used with Omega
115	64854	Chute Mounting Bracket	1	
116	RPS602	Drive Guard	1	
117	RPS603	Bearing Guard	2	
118	64857	LH Platform Base	1	
119	64858	RH Platform Base	1	
120	RPS704	Guard Latch Plate	1	
121				
122				
123	70056A	Control Box Arm	1	
124	RPS712	Clamp Plate	2	
125	RPS717	Spacer Plate	2	
126	RPS828	Rubber Sheet	1	
127	RPS898	Mounting Bracket	1	
128	59651	Infill Plate	1	
129	70055	Control Box Base Plate	1	
130				
131				
132				
133				
133a	64298B	Rear Panel	1	
134	64814	Link Plate	2	
135				
136	RPT732.620050	3/4" Pitch Drive Chain	2	
137	SS025011/018	Steel Spacer	4	
138				
139	SFT30	Bearing	14	
140				
141				
142	W0168	Ø62 Internal Circlip	2	
	59078	Control Box Assembly Consists Of:		
143	37279	Emergency Stop Button Complete	3	
144	59464	Module Box	1	
145	59465	Module Cable	7	
146	59466	CAN Slave Module	1	
147				
148	TR500	Decal	1	
	59449B	Picking Web Assembly Consists Of:		
149	-	Web Belt	3	
150	RPS105/2B	Web Rod c/w Sleeve	51	
151	RPS105/1B	Cranked Web Rod c/w Sleeve	102	
152	RPS105/3B	Joining Rod c/w Sleeve	1	
153	RPM419.362824	Joining Clip Set	3	
154	RPF240.150230	Web Bar Rivet	918	
155	RPF240.150300	Connector Rivet	24	
156	RPGM019.00155	Clamp Plate	459	
157				

12.1e

T2XS SPARE PARTS

Machines fromSerial No T2-291

In-line Picking Table (2 pickers)Assy No 59058C

Item	Part No.	Description	Qty.	Remarks
	RPS561A	Transfer Web (long) Consists Of:		
158	-	Web Belt	2	
159	RPS561/1	Web Bar	85	
160	KA16049	Clamp Plate	166	
161	KA16040	Joiner	2 pair	
	RPS561/3AF	'F' Type Joiner	2 pair	
162	DIN661 5x30	Ø5x30 Rivet	a/r	
163	DIN661 5x23	Ø2x23 Rivet	a/r	
164	RPS561/2	Joining Rod	1	
	RPS561/2AF	Joining Rod (for 'F' type joiner)	1	
	59661A	Transfer Web (short) Consists Of:		
165	-	Web Belt	2	
166	RPS561/1	Web Bar	67	
167	KA16049	Clamp Plate	130	
168	KA16040	Joiner	2 pair	
	RPS561/3AF	'F' Type Joiner	2 pair	
169	DIN661 5x30	Ø5x30 Rivet	a/r	
170	DIN661 5x23	Ø2x23 Rivet	a/r	
171	RPS561/2	Joining Rod	1	
	RPS561/2AF	Joining Rod (for 'F' type joiner)	1	
	KA16021	Roller Assembly Consists Of:		
172	KA16021/1	Ø80 Flanged Steel Roller	1	
173	KA16021/4	Spindle	1	
174	PH408	Seal	2	
175	PS843	External Circlip	2	
176	0000300504	Felt Seal	2	
177	6005RS	Bearing	2	

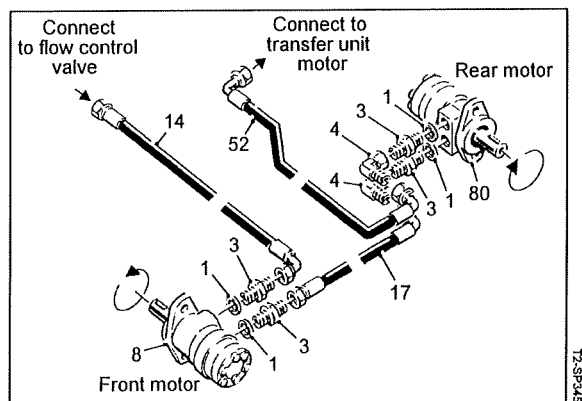
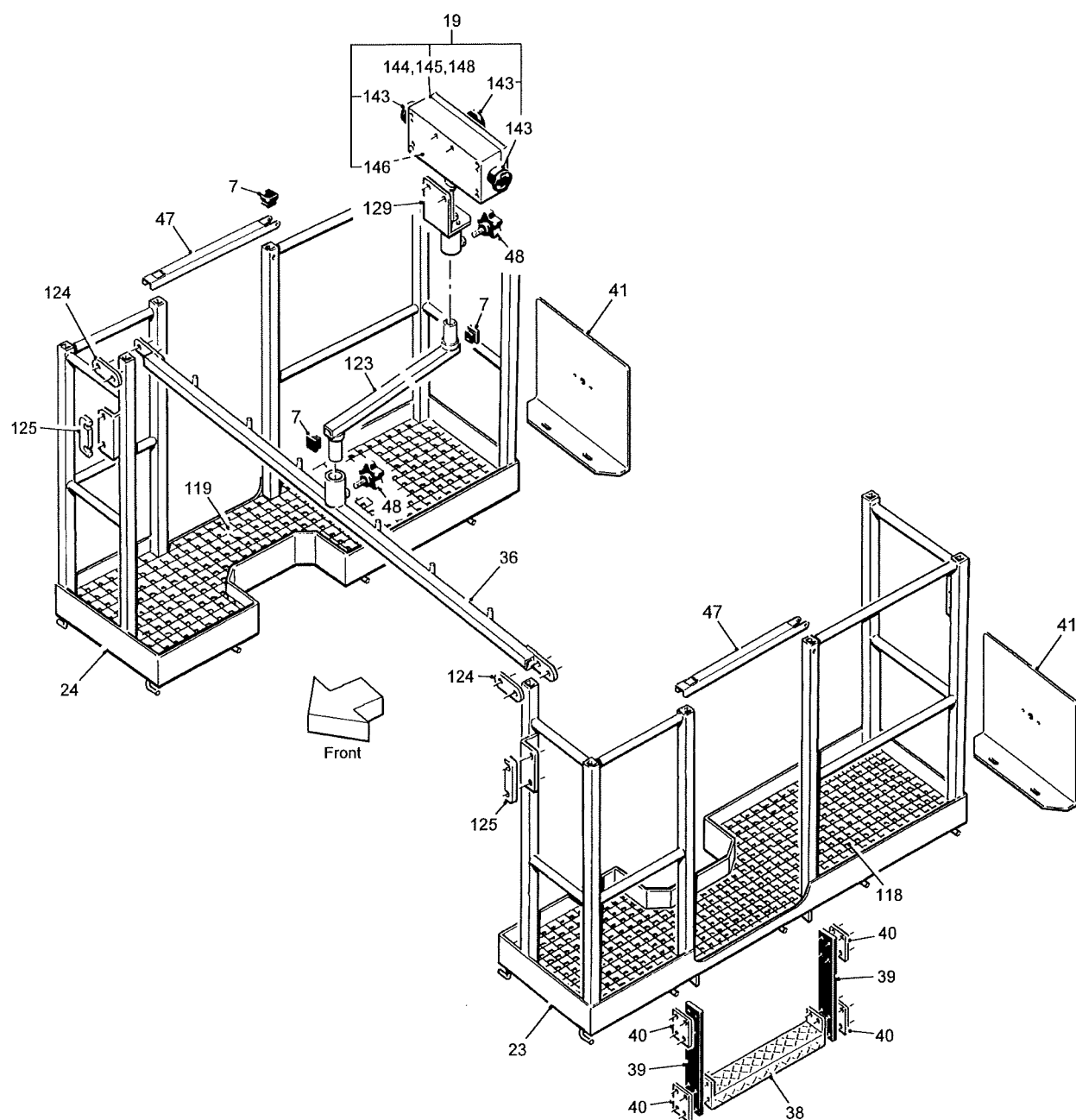
12.2a

T2XS SPARE PARTS

Machines from Serial No T2-291

In-line Picking Table (4 pickers)

Assy No 59058B



T2XS SPARE PARTS**12.2b**

Machines from Serial No T2-291

In-line Picking Table (4 pickers)**Assy No 59058B**

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	4	
2				
3	12315	1/2"BSP M M Adaptor	4	
4	32475	1/2"BSP M F Compact 90°Elbow	2	
5				
6	37391	Plastic Insert	8	
7	37753	30x30 Plastic Insert	14	
8	37897	Hydraulic Motor	1	
9				
10	43227	Edging Strip	a/r	
11				(see list at end)
12	64389	Tie Bar	1	
13				
14	60683	1/2"Hose Assembly (3100mm)	1	
15				
16				
17	51553	1/2"Hose Assembly (2300mm)	1	
18				
19	59078	Control Box Assembly	1	
20	59409A	Platform Support Frame	1	
21				
22				
23	59412	LH Platform	1	
24	59413	RH Platform	1	
25	59414	Side Chute	2	
26				
27	59416A	Guard	1	
28	59648A	LH Mounting Panel	1	
29				
30	59420	LH Lower Side Panel	1	
31	59421	Bearing Housing	1	Used with Omega
32	64586	LH Deflector	1	
33	64587	RH Deflector	1	
34	59650	Cross Brace	1	
35	59449	Picking Web Assembly	1	
36	70057	Support Bar	1	
37				
38	59470	Step Bottom	2	
39	64919	Strap	4	
40	59485	Support Plate	8	
41	59285C	Rear Light Bracket	2	(see list at end)
42	59739	15T 3/4"Pitch Sprocket	1	
43	64592	Stainless Infill Panel LH	1	
44	64593	Stainless Infill Panel RH	1	
45	64666	Top Hat Spacer	4	
46	62895	Motor Mounting	1	
47	62976	Safety Rail	2	
48	62251	Knob	2	
52	60896	1/2"Hose Assembly (5150mm)	1	
53				(see list at end)
54	KA16021	Ø80 Flanged Roller Assembly	2	
55				
56	64588	LH Mounting Panel	1	
57	64589	RH Mounting Panel	1	
58	RPA610.303586B	Rear Chute	1	

12.2c

T2XS SPARE PARTS

Machines from Serial No T2-291

In-line Picking Table (4 pickers)

Assy No 59058B

Item	Part No.	Description	Qty.	Remarks
59	RPA610.303818	Adjuster Arm	2	
60	RPA610.305863	Support Bar	1	
61	RPB208.022062	Bearing	1	
62	RPC700.300147	Ø95 Plain Roller c/w Bearings	10	
63	RPC700.300227	Ø75 Plain Roller c/w Bearings	36	
64	RPC700.301543	Ø132 Plain Drive Roller (Ø35 bore)	1	
65	RPC700.302662	Ø100 Plain Roller (Ø35 bore)	4	
66	RPC700.302663	Ø100 Flanged Roller (Ø35 bore)	6	
67	RPC700.303613	Ø132 Flanged Drive Roller (Ø35 bore)	2	
68	RPC700.303618	Ø100 Flanged Roller (Ø30 bore)	4	
69	RPC700.303619	Ø100 Plain Roller (Ø30 bore)	2	
70	RPC700.304412	Nylon Chain Tensioner	1	
71	RPC700.307700	Nylon Chain Tensioner	1	
72	RPC700.307993	Tensioner Spacer	1	
73	RPF200.030200	Ø30 External Circlip	11	
74	RPF200.035250	Ø35 External Circlip	8	
75	RPGM070.00446	Felt Seal Ring	46	
76	RPGM089.00565	Roller Shield	46	
77	RPGMRPB99.03510	Hinge	1	
78	RPGMRPB99.03511	Hinge	1	
79	57199	Lock Assembly	1	
80	RPH850.302359	Hydraulic Motor	1	
81	RPM102.302146	Roller Arm	2	
82	RPM162.302073	Ø35 Shaft	2	
83	RP302073A	Ø35 Shaft	1	
84	RPM162.303608	Ø30 Shaft	1	
85	59652	Ø30 Shaft	1	
86	RPM162.303610	Ø30 Shaft	1	
87	RPM162.303612	Coupling	1	
88	RPM162.303630	Ø35 Shaft	1	
89	RPM176.306318	20mm Spacer	36	
90	RPM176.306319	10mm Spacer	42	
91	RPM180.303071	Roller Spindle	10	
92	RPM182.300347	24T 3/4"Pitch Sprocket	1	
93	RPM182.300348	15T 3/4"Pitch Sprocket	1	
94	RPM182.300350	12T 3/4"Pitch Sprocket	1	
95	RPM196.300869	Washer	1	
96	RPM256.302154	Clamp Strip	1	
97	RPM180.300308	Roller Spindle	36	
98	RPC620.303070	Cap	46	
99	57219	Latch Arm	1	
100				
101				
102				
103				
104	59649	RH Mounting Panel	1	
105	64590	LH Upper Side Panel	1	
106	64591	RH Upper Side Panel	1	
107	RPS122	Infill Panel	2	
108	RPS561	Transfer Web (long)	1	(see list at end)
109	59661	Transfer Web (short)	1	(see list at end)
110	RPS571	LH Mounting Panel	1	
111	RPS572	RH Mounting Panel	1	
112	RPS573	LH Side Panel	1	
113	RPS574	RH Side Panel	1	

T2XS SPARE PARTS

12.2d

Machines from Serial No T2-291

In-line Picking Table (4 pickers)

Assy No 59058B

Item	Part No.	Description	Qty.	Remarks
114	62755	RH Lower Side Panel	1	Used with Omega
115	RPS601	Mounting Angle	4	
116	RPS602	Drive Guard	1	
117	RPS603	Bearing Guard	2	
118	RPS608	LH Platform Base	1	
119	RPS609	RH Platform Base	1	
120	RPS704	Guard Latch Plate	1	
121				
122				
123	70056	Control Box Arm	1	
124	RPS712	Clamp Plate	2	
125	RPS717	Spacer Plate	2	
126	RPS828	Rubber Sheet	1	
127	RPS898	Mounting Bracket	1	
128	59651	Infill Plate	1	
129	70055	Control Box Base plate	1	
130				
131				
132				
133				
133a	64298B	Rear Panel	1	
134	64814	Link Plate	2	
135				
136	RPT732.620050	3/4"Pitch Drive Chain	2	
137	SS025011/018	Steel Spacer	4	
138				
139	SFT30	Bearing	14	
140				
141				
142	W0168	Ø62 Internal Circlip	2	
	59078	Control Box Assembly Consists Of:		
143	37279	Emergency Stop Button Complete	3	
144	59464	Module Box	1	
145	59465	Module Cable	7	
146	59466	CAN Slave Module	1	
147				
148	TR500	Decal	1	
	59449	Picking Web Assembly Consists Of:		
149	-	Web Belt	3	
150	RPS105/2B	Web Rod c/w Sleeve	63	
151	RPS105/1B	Cranked Web Rod c/w Sleeve	126	
152	RPS105/3B	Joining Rod c/w Sleeve	1	
153	RPM419.362824	Joining Clip Set	3	
154	RPF240.150230	Web Bar Rivet	1134	
155	RPF240.150300	Connector Rivet	24	
156	RPGM019.00155	Clamp Plate	567	
157				

12.2e

T2XS SPARE PARTS

Machines fromSerial No T2-291

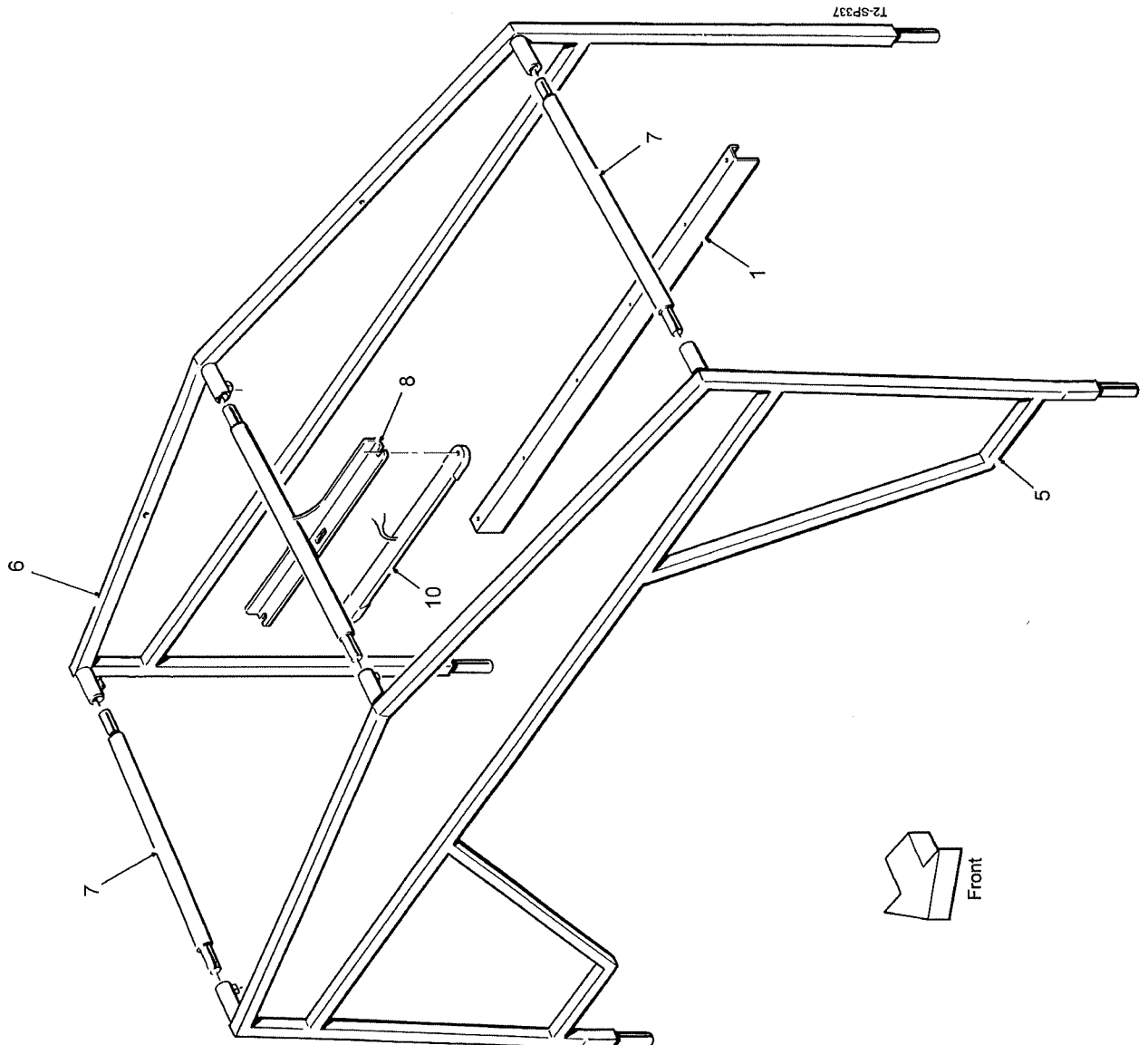
In-line Picking Table (4 pickers)Assy No 59058B

Item	Part No.	Description	Qty.	Remarks
	RPS561	Transfer Web (long) Consists Of:		
158	-	Web Belt	2	
159	RPS561/1	Web Bar	117	
160	KA16049	Clamp Plate	230	
161	KA16040	Joiner	2 pair	
	RPS561/3AF	'F' Type Joiner	2 pair	
162	DIN661 5x30	Ø5x30 Rivet	a/r	
163	DIN661 5x23	Ø2x23 Rivet	a/r	
164	RPS561/2	Joining Rod	1	
	RPS561/2AF	Joining Rod (for 'F' type joiner)	1	
	59661	Transfer Web (short) Consists Of:		
165	-	Web Belt	2	
166	RPS561/1	Web Bar	98	
167	KA16049	Clamp Plate	192	
168	KA16040	Joiner	2 pair	
	RPS561/3AF	'F' Type Joiner	2 pair	
169	DIN661 5x30	Ø5x30 Rivet	a/r	
170	DIN661 5x23	Ø2x23 Rivet	a/r	
171	RPS561/2	Joining Rod	1	
	RPS561/2AF	Joining Rod (for 'F' type joiner)	1	
	KA16021	Roller Assembly Consists Of:		
172	KA16021/1	Ø80 Flanged Steel Roller	1	
173	KA16021/4	Spindle	1	
174	PH408	Seal	2	
175	PS843	External Circlip	2	
176	0000300504	Felt Seal	2	
177	6005RS	Bearing	2	

Machines from Serial No T2-291

In-line Canopy Kit (2 pickers)

Assy No 59445C



12.4a

T2XS SPARE PARTS

Machines fromSerial No T2-291

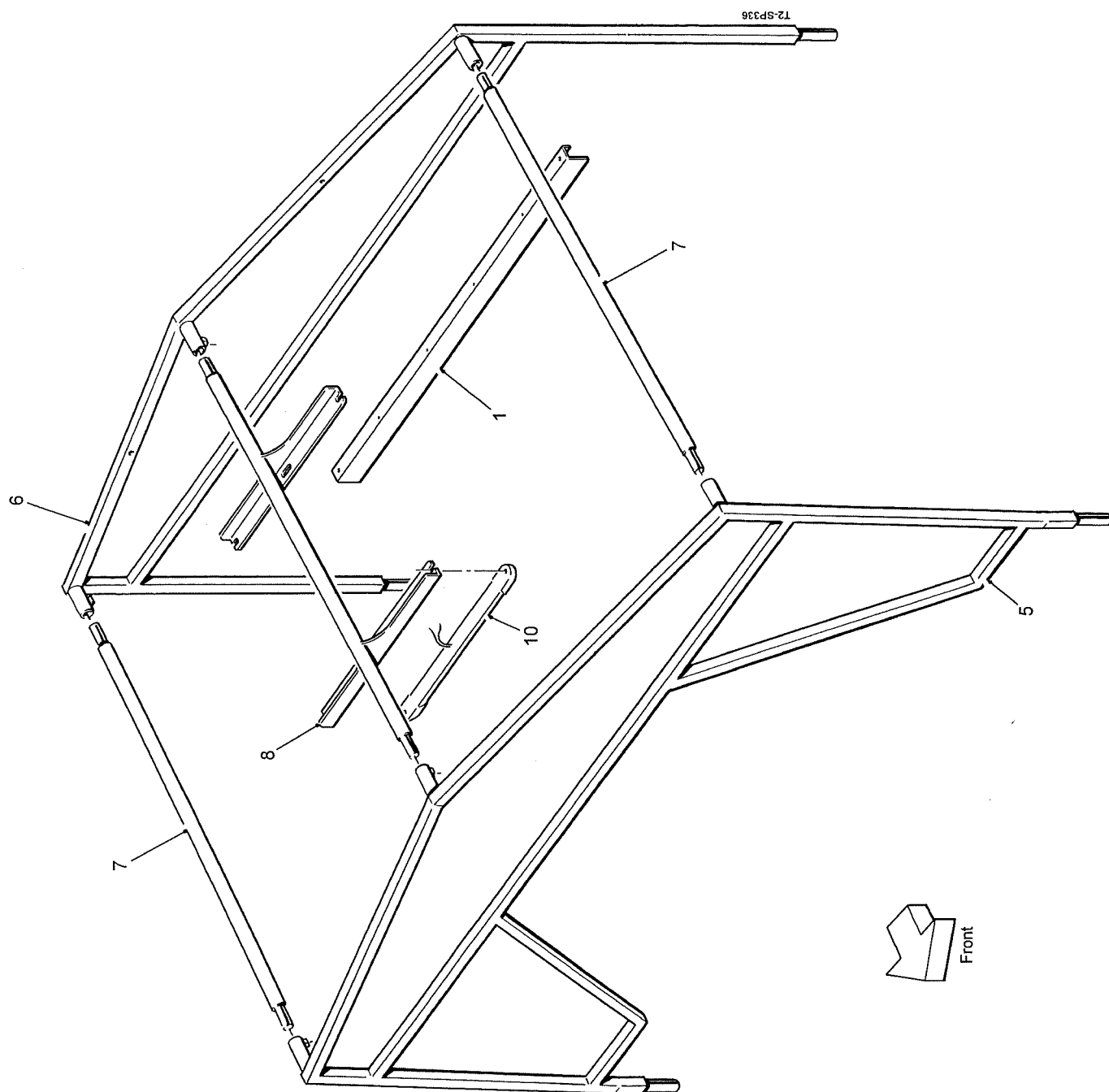
In-line Canopy Kit (2 pickers)Assy No 59445C

Item	Part No.	Description	Qty.	Remarks
1	64680	Infill Panel	1	(not shown)
2	64720B	Canopy (4 pickers)	1	
3				
4				
5	RPS604	Front Frame	1	Optional
6	RPS605	Rear Frame	1	
7	64863	Outer Cross Tube	2	
8	64863A	Inner Cross Tube	1	
9				
10	59394	LED Light	1	

Machines from Serial No T2-291

In-line Canopy Kit (4 pickers)

Assy No 59445B



12.5a T2XS SPARE PARTS

12.5a T2XS SPARE PARTS

Machines from Serial No T2-291

In-line Canopy Kit (4 pickers)

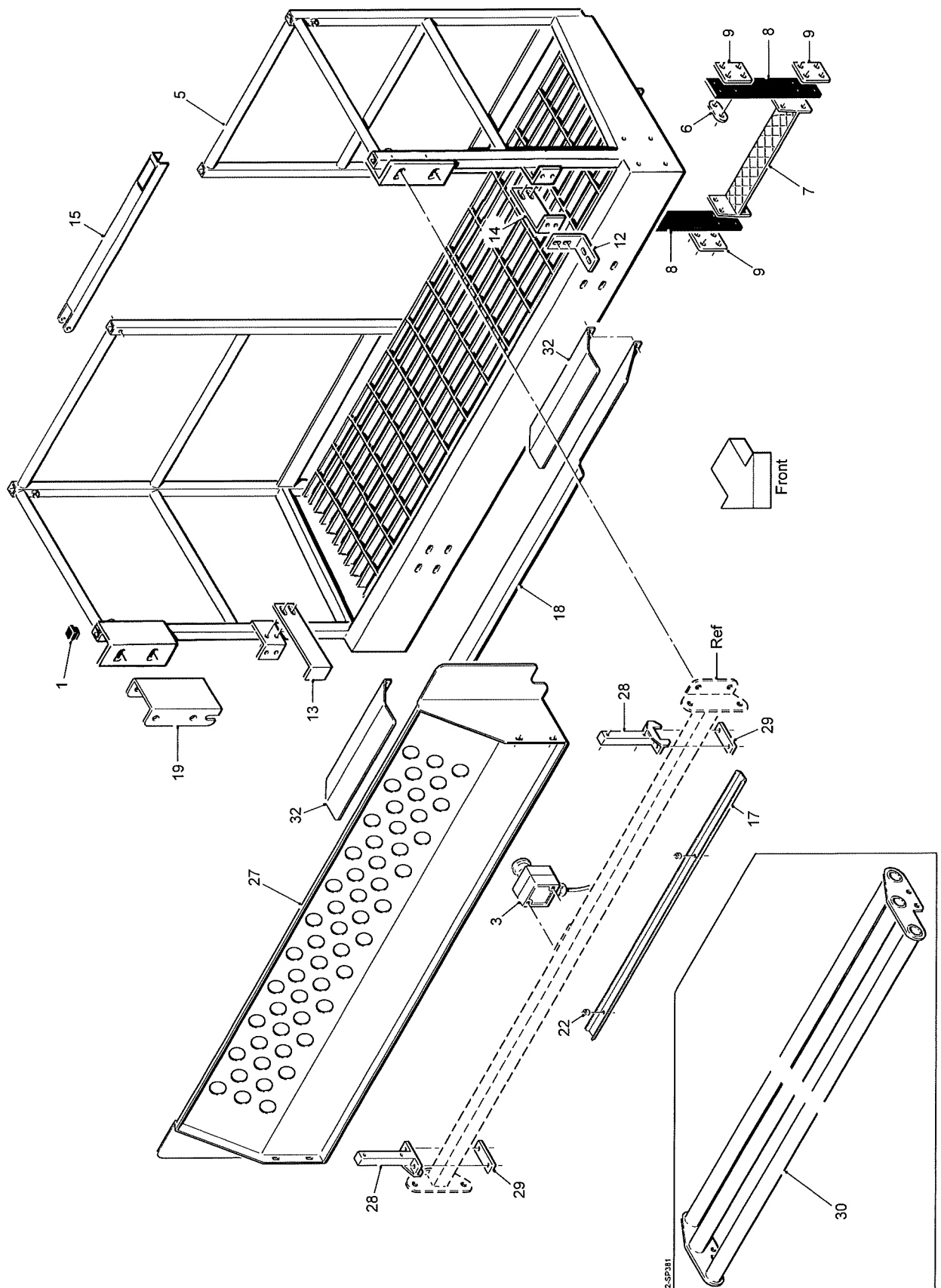
Assy No 59445B

Item	Part No.	Description	Qty.	Remarks
1	64680	Infill Panel	1	
2	64720A	Canopy (4 pickers)	1	(not shown)
3				
4				
5	RPS604	Front Frame	1	
6	RPS605	Rear Frame	1	
7	RPS606	Outer Cross Tube	2	
8	RPS607	Inner Cross Tube	1	
9				
10	59394	LED Light	2	Optional

Machines from Serial No T2-291

Rear Inspection Platform

Assy No 70082



12.6a

T2XS SPARE PARTS

Machines from Serial No T2-291

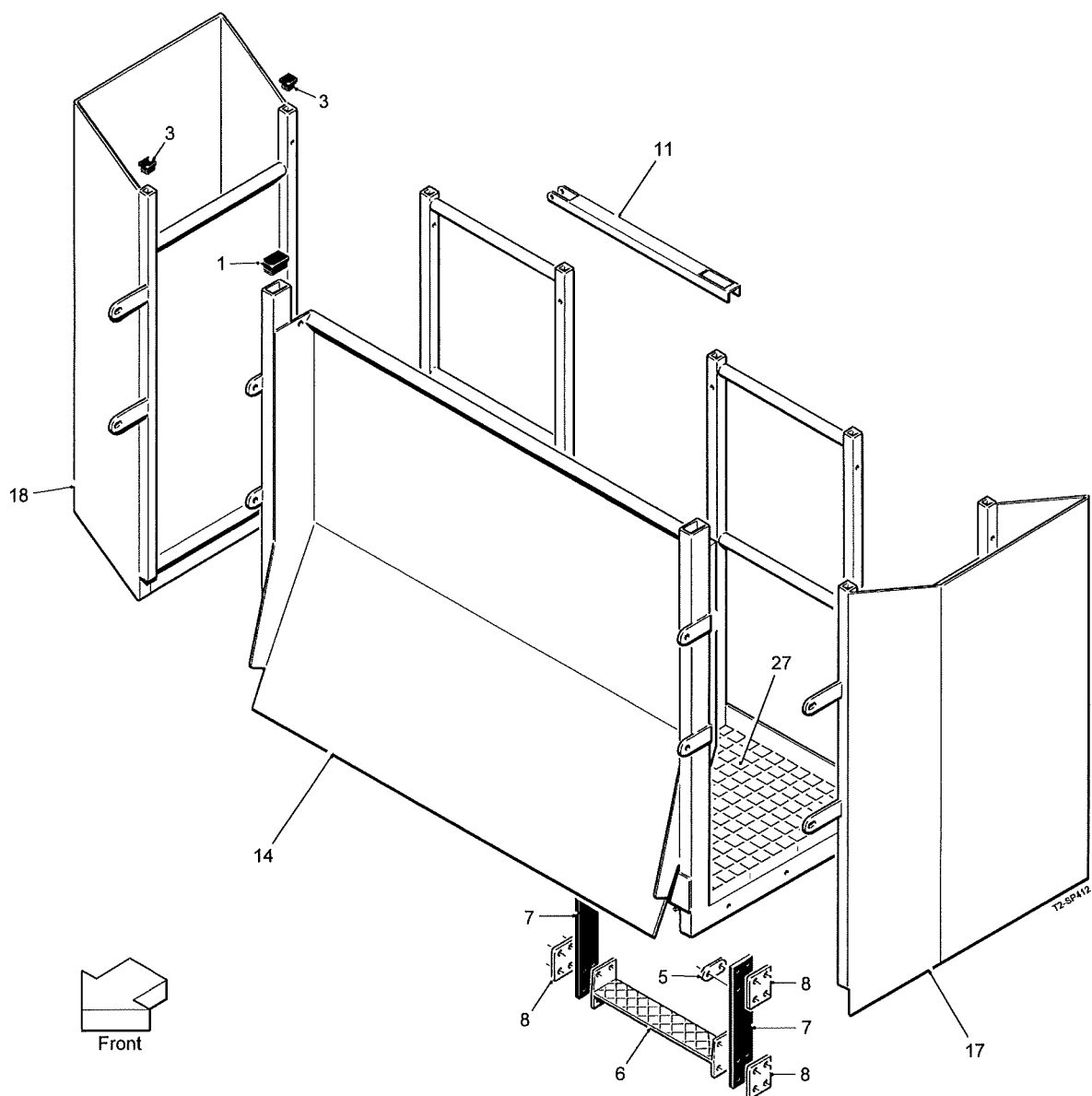
Rear Inspection Platform

Assy No 70082

Item	Part No.	Description	Qty.	Remarks
1	37753	30x30 Plastic Insert	4	
2				
3	44740	Emergency Stop Switch	1	
4				
5	59407	Inspection Platform	1	
6	59469	Clamp Plate	2	
7	59470	Step	1	
8	64919	Step Strap	2	
9	59485	Step Support Plate	4	
10				
11				
12	62889	Support Angle	1	
13	62890A	RH Support Bracket	1	
14	62890B	LH Support Bracket	1	
15	62976A	Safety Rail	1	
16				
17	64008C	Cable Support Plate	1	
18	64431	Platform Infill	1	
19	64293	Mounting Spacer	2	
20				
21				
22	SS012006/010	Steel Spacer	2	
23				
24				
25				
26				
27	64546	Rear Guard	1	
28	64547	Guard Post	2	
29	64548	Clamp Plate	2	
30	64549	Spreader Guard	1	
31				
32	70039	Infill Panel	2	

Machines from Serial No T2-291

Rear Picking Platform (2 pickers)



12.7a

T2XS SPARE PARTS

Machines fromSerial No T2-291

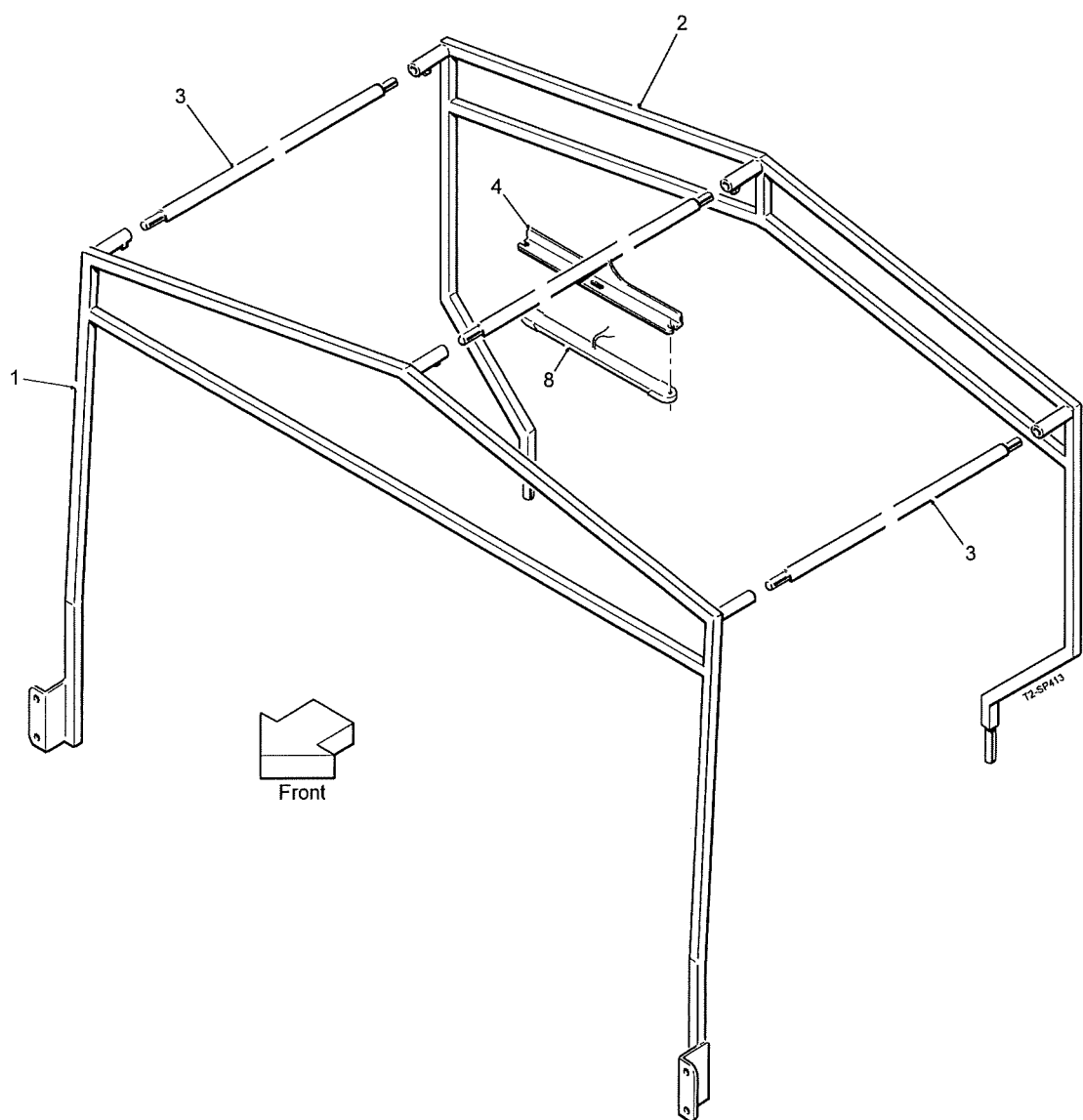
Rear Picking Platform (2 pickers)

Item	Part No.	Description	Qty.	Remarks
1	32669	60x40 Plastic Insert	2	
2				
3	37753	30x30 Plastic Insert	6	
4				
5	59469	Clamp Plate	2	
6	59470	Step	1	
7	59471	Step Strap	2	
8	59485	Step Support Plate	4	
9				
10				
11	62976	Safety Rail	1	
12				
13				
14	64193	Rear Platform	1	
15				
16				
17	70214	Chute LH	1	
18	70215	Chute RH	1	
19				
20				
21				
22				
23				
24				
25				
26				
27	RPS708	Platform Base	1	

Machines from Serial No T2-291

Rear Picking Platform Canopy Kit (2 pickers)

Assy No 59445E



12.8a T2XS SPARE PARTS

12.8a T2XS SPARE PARTS

Machines from Serial No T2-291

Rear Picking Platform Canopy Kit (2 pickers) Assy No 59445E

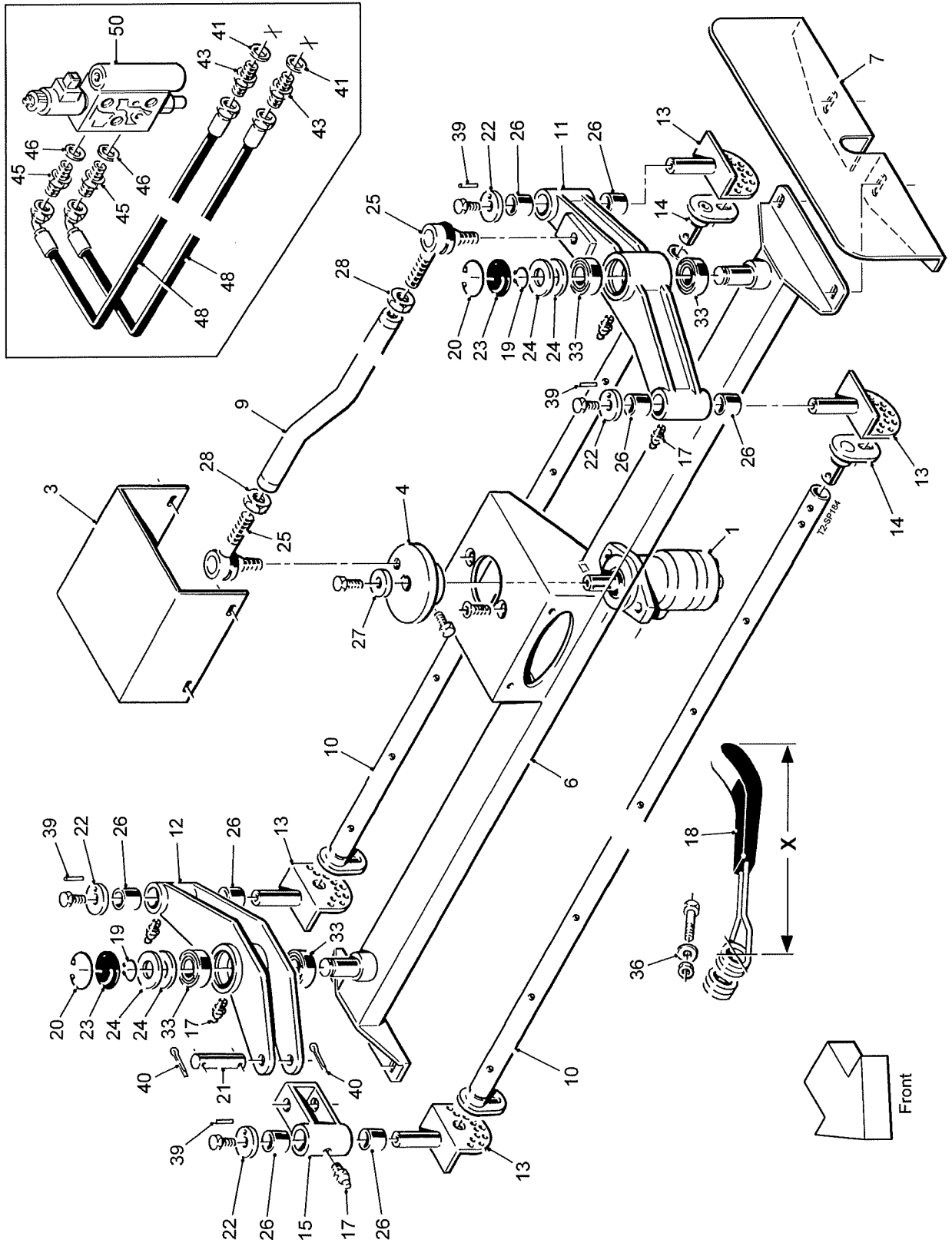
Assy No 59445E

Item	Part No.	Description	Qty.	Remarks
1	70216	Canopy Frame Front	1	Not shown
2	70217	Canopy Frame Rear	1	
3	70218	Cross Tube Outer	2	
4	70219	Cross Tube Inner	1	
5	70220	Canopy	1	
6				
7				
8	59394	LED Light	1	
				Option

Machines from Serial No T2-291

Sweeping Clod Fingers

Assy No 59045



12.10a

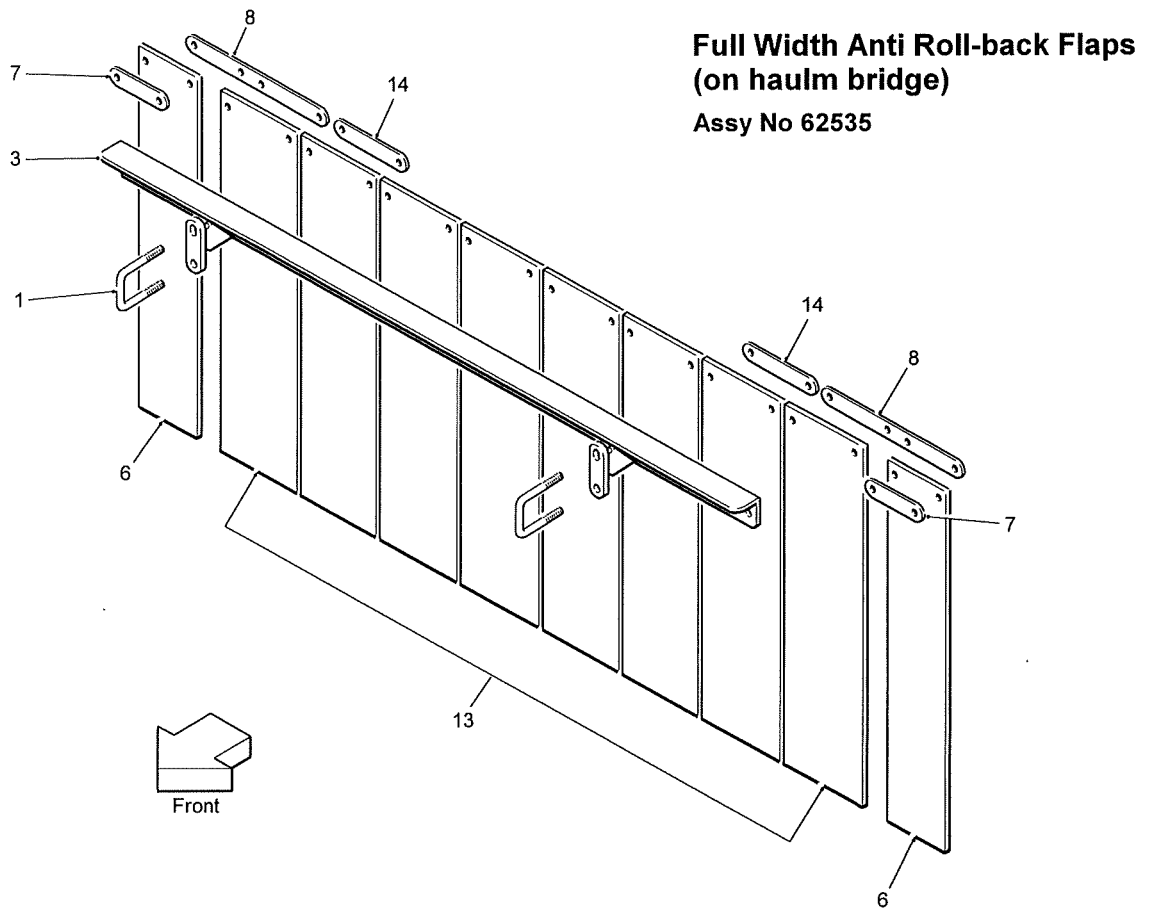
T2XS SPARE PARTS

Machines from Serial No T2-291

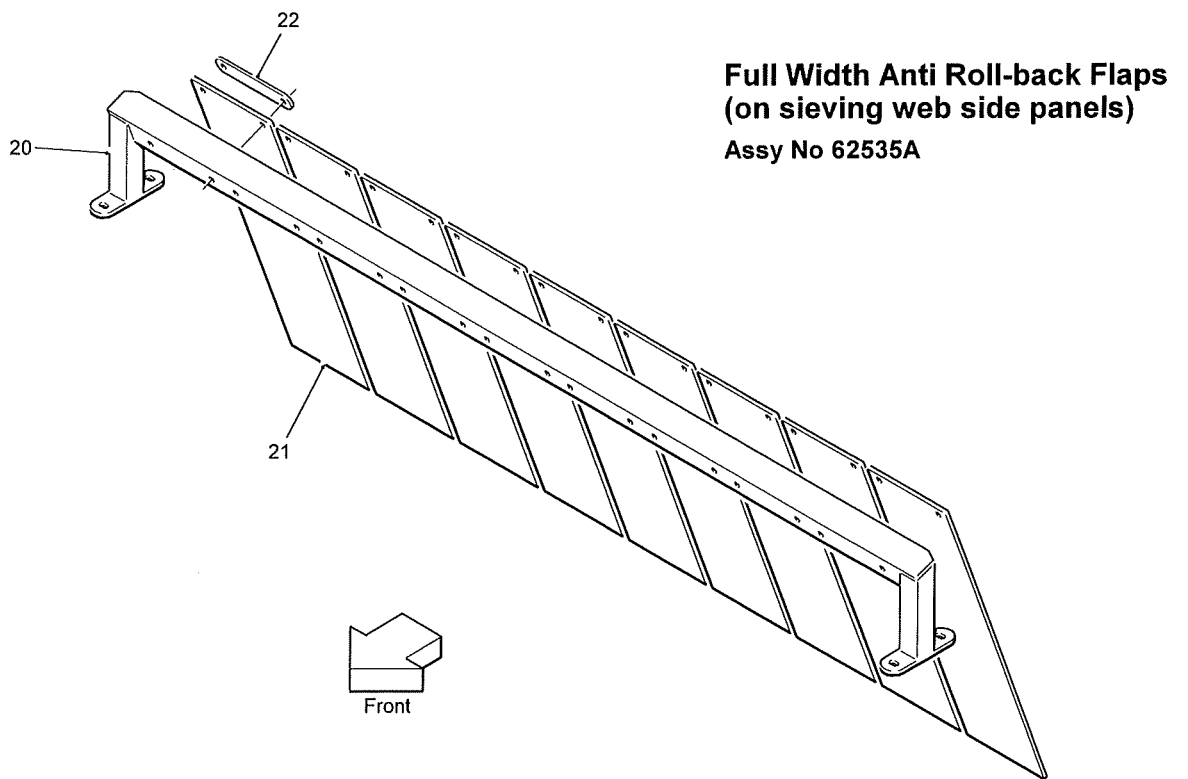
Sweeping Clod Fingers

Assy No 59045

Item	Part No.	Description	Qty.	Remarks
1	44563	Hydraulic Motor	1	
2				
3	56823	Guard	1	
4	56824	Cam	1	
5				
6	59329	Mounting Beam	1	
7	59798	Finger Guard	2	
8				
9	RPA610.301139	Tube	1	
10	RPA610.301154	Tube	2	
11	RPA610.301165	Oscillator Arm	1	
12	RPA610.301202	Oscillator Arm	1	
13	RPA610.301207	Quadrant Plate	4	
14	RPA610.301209	End Plate	2	
15	RPA610.306023	Hinge Piece	1	
16	RPC632.301869	Decal	1	(not shown)
17	RPC648.081250	M8 Straight Grease Nipple	6	
18	RPC700.304701	Oscillator Paddle (X = 480mm)	16	Option
	RPGM076.00594	Oscillator Paddle (X = 425mm)	16	Option
19	RPF200.030200	Ø30 External Circlip	2	
20	RPF202.055200	Ø55 Internal Circlip	2	
21	RPGM031.00228	Pin	1	
22	RPGM065.00073	Brass Washer	4	
23	RPGM088.00005	Plastic Dust Cap	2	
24	RPGM088.00017	Sealing Ring	4	
25	RPGMB89.02017	M20 Ball Joint	2	
26	RPM148.302182	Brass Bush	8	
27	RPM196.300869	Washer	1	
28	RPF174.220000	M20 Half Nut	2	
29				
30				
31				
32				
33	6006RS	Bearing	4	
34				
35				
36	SS030011/005	Steel Spacer	16	
37				
38				
39	22067005/010	Ø5x10 Roll Pin	4	
40	22078005/025	Ø5x25 Split Pin	2	
		Hydraulic Components Consist Of:		
41	11124	1/2"BSP Dowty Seal	2	
42				
43	12315	1/2"BSP M M Adaptor	2	
44				
45	27459	M18x1/2"BSP M M Adaptor	2	
46	27461	M18 Dowty Seal	2	
47				
48	43207	1/2"Hose Assembly (2700mm)	2	
49				
50	57217	S/A Proportional Valve Slice	1	



T2-SP465



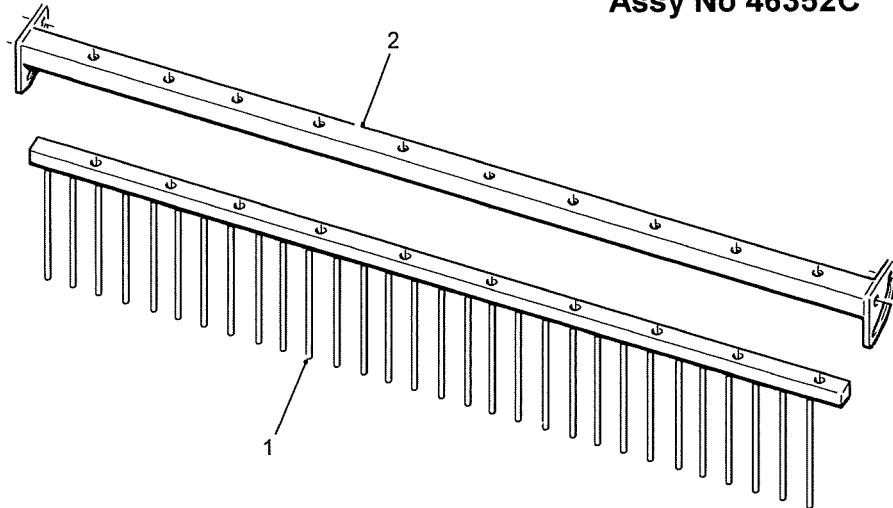
Full Width Anti Roll-back Flaps

Item	Part No.	Description	Qty.	Remarks
	62535	Full Width Anti Roll-back Flaps (on haulm bridge) Consists Of:		
1	47120	M10 'U' Bolt	2	
2				
3	62533	Flap Mounting Angle	1	
4				
5				
6	70023	Rubber Flap (narrow)	2	
7	70024	Clamp Plate (narrow)	2	
8	70025	Flap Extension Arm	2	
9				
10				
11				
12				
13	RPS664	Rubber Flap (wide)	8	
14	RPS665	Clamp Plate (wide)	8	
	62535A	Full Width Anti Roll-back Flaps (on sieving web) Consists Of:		
20	RPS663	Flap Mounting	1	
21	RPS664	Rubber Flap	9	
22	RPS665	Clamp Plate	9	

Machines from Serial No T2-291

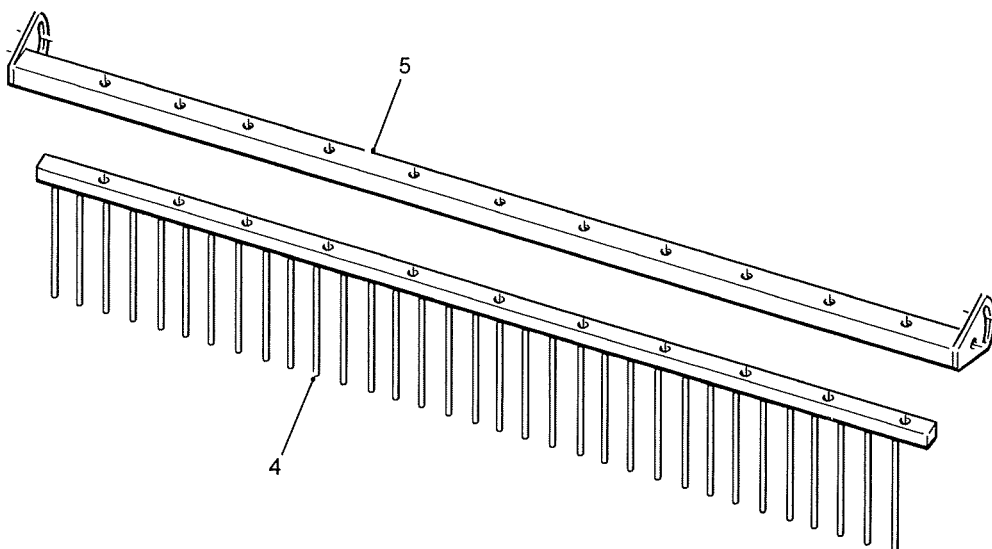
Restrictor Brush Kits

Roller Table Restrictor Brush Kit Assy No 46352C



T2-SP326

Omega Restrictor Brush Kit Assy No 59896



12.12a

T2XS SPARE PARTS

Machines from Serial No T2-291

Restrictor Brush Kits

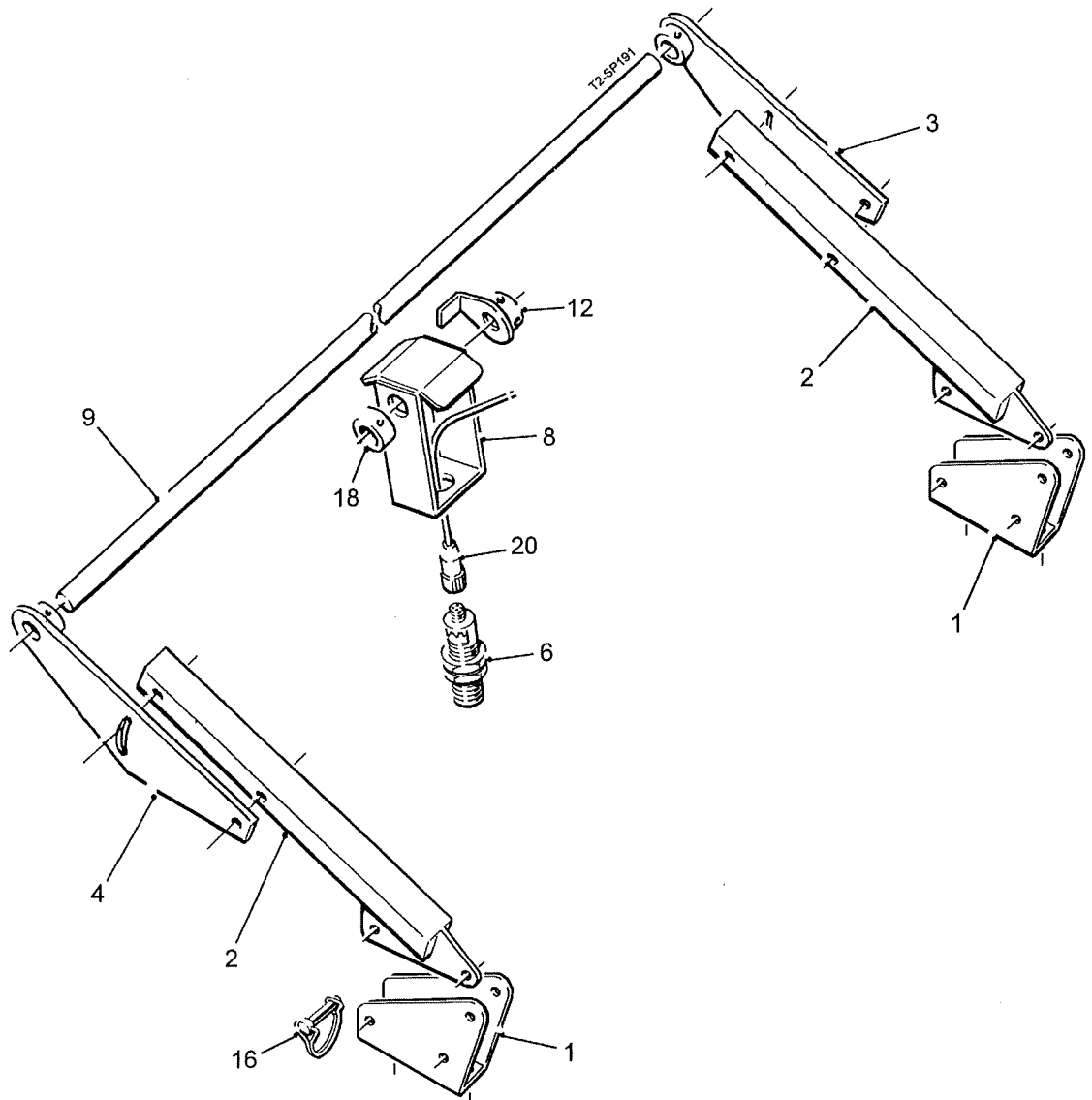
Item	Part No.	Description	Qty.	Remarks
	46352C	Roller Table Restrictor Brush Kit		
1	59886C	Consists Of: Restrictor Brush	1	
2	44397C	Brush Mounting	1	
3				
	59896	Omega Restrictor Brush Kit		
4	59886	Consists Of: Restrictor Brush	1	
5	59894	Brush Mounting	1	
6				

Machines from Serial No T2-291

Elevator Auto-height Control Kit

1125mm Elevator - Assy No 59074

1300mm Elevator - Assy No 59857



12.15a

T2XS SPARE PARTS

Machines from Serial No T2-291

Elevator Auto-height Control Kit

1125mm Elevator - Assy No 59074

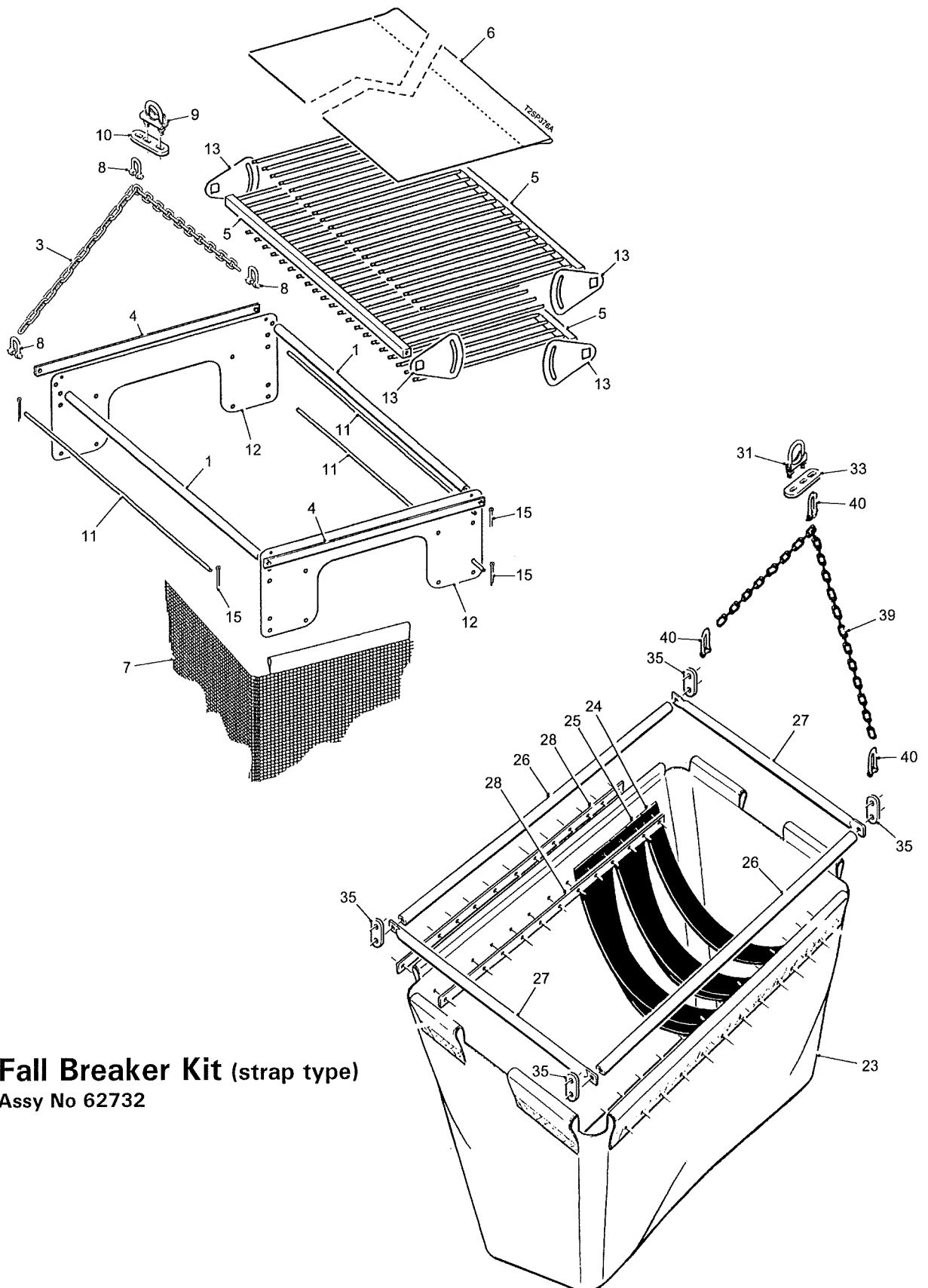
1300mm Elevator - Assy No 59857

Item	Part No.	Description	Qty.	Remarks
1	37518	Mounting Bracket	2	1125mm Elevator 1300mm Elevator
2	37519A	Support Arm	2	
3	37520	Rear Support Plate	1	
4	37521	Front Support Plate	1	
5				
6	54898	Ultrasonic Sensor	1	
7				
8	59940	Sensor Mounting Bracket	1	
9	59461	Pivot Bar	1	
	59856	Pivot Bar	1	
10				1
11				
12	62934	Stop Plate	1	
13				
14				
15				2
16	10282	Quick Release Pin	2	
17				1
18	PS488M	Locking Collar	1	
19				1
20	JK63720/6	Sensor Cable (20m)	1	

Machines from Serial No T2-291

Fall Breaker Kit (cascade type)

Assy No 59073

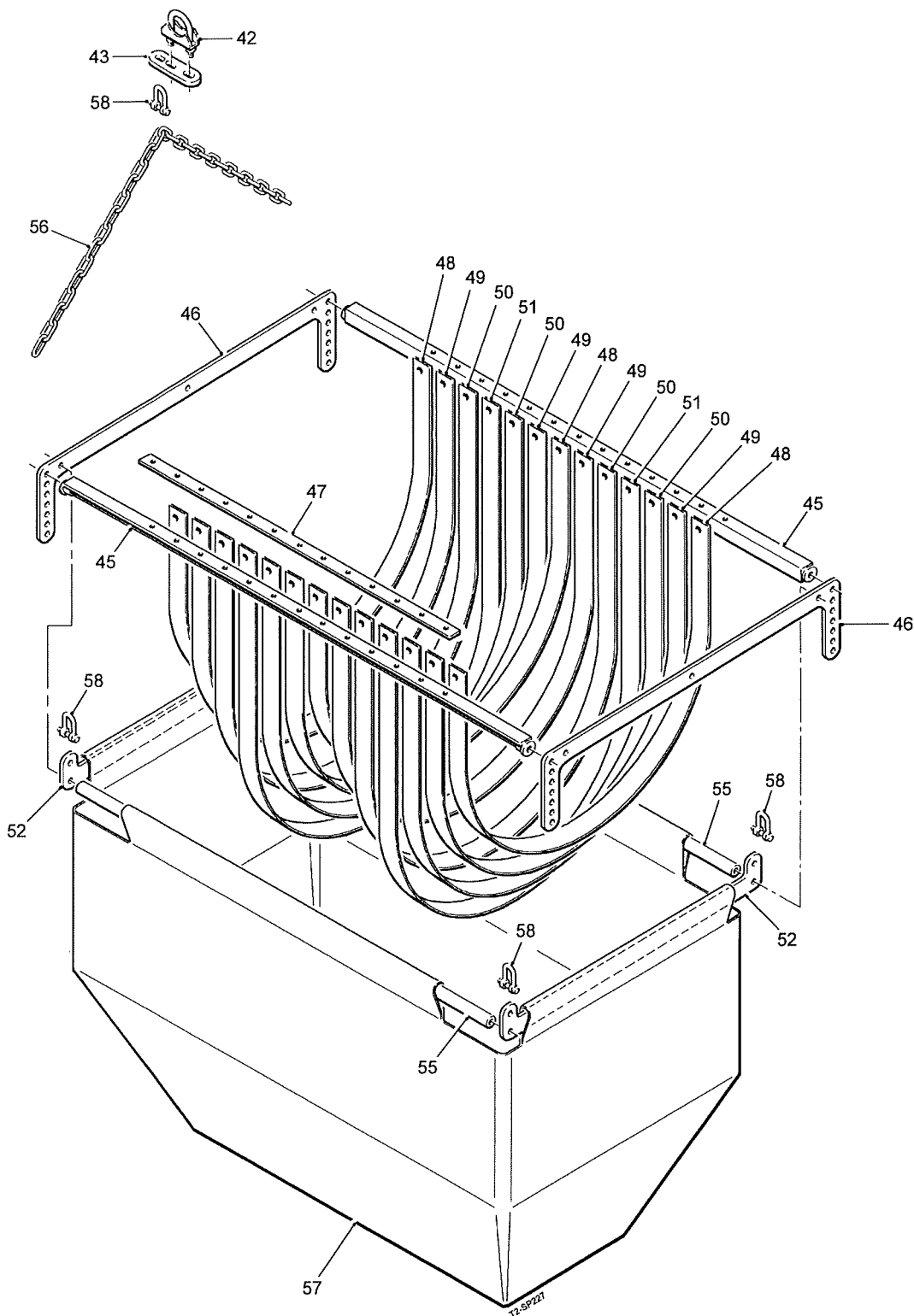


Fall Breaker Kit (strap type)

Assy No 62732

Machines from Serial No T2-291

Fall Breaker Kit (strap type)
Assy No 64205



Machines from Serial No T2-291

Fall Breaker Kits

Item	Part No.	Description	Qty.	Remarks
	59073	Fall Breaker Kit (cascade type)		
		Consists Of:		
1	RPA610.311045	Spacer Bar (1300mm)	2	Standard
2				
3	PC622.311064	Chain	2	
4	RPC700.311051	Support Strip	2	
5	RPC700.311061	Nylon Brush Assembly (1300mm)	3	
6	RPC720.311053	Inner Flap (1300mm)	3	
7	RPC720.311054B	Chute Cascade Long (1300mm)	1	
	RPC720.311054	Chute Cascade Short (1300mm)	1	
8	RPGMRP099.00086	Shackle	6	
9	58122	Ø35 Clamp Complete	2	
10	59462	Support Plate	2	
11	RPM146.311047	Pin (1300mm)	3	
12	RPM225.311043	Plate	2	
13	RPM225.311044	Plate	6	
14				
15	22078003/032	Ø3x32mm Split Pin	6	
16				
	62732	Fall Breaker Kit (strap type)		
		Consists Of:		
23	42831	PVC Chute	1	
24	42913/1200	Fall Breaker Strap (short)	7	
25	42913/1500	Fall Breaker Strap (long)	6	
26	42920	Tie Bar	2	
27	42921/1	Side Tube	2	
28	42929	Mounting Strip	4	
29				
30				
31	58122	Ø35 Clamp Complete	2	
32				
33	59462	Support Plate	2	
34				
35	62733	Shackle Plate	4	
36				
37				
38				
39	RPC622.311064	Chain	2	
40	RPGMRP099.00086	Shackle	6	
41				

Machines from Serial No T2-291

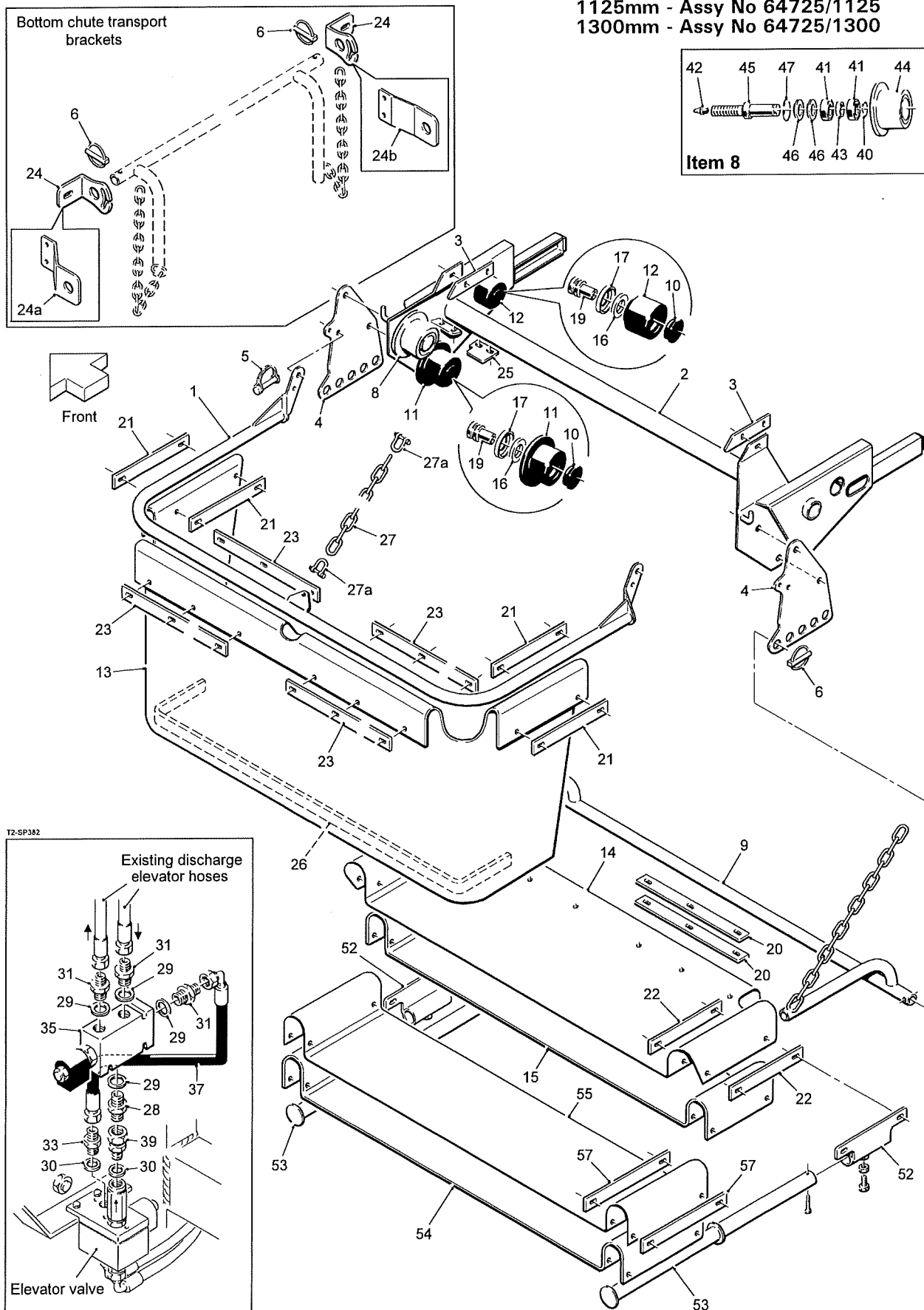
Fall Breaker Kits

Item	Part No.	Description	Qty.	Remarks
	64205	Fall Breaker Kit (strap type)		
		Consists Of:		
42	58122	Ø35 Clamp Complete	2	
43	59462	Support Plate	2	
44				
45	64160	Strap Support	2	
46	64166	Side Adjuster Plate	2	
47	64167	Clamp Strip		
48	64168/1970	Canvas Strap (1970mm)	3	
49	64168/2170	Canvas Strap (2170mm)	4	
50	64168/2370	Canvas Strap (2370mm)	4	
51	64168/2570	Canvas Strap (2570mm)	4	
52	64204	Support Plate	2	
53				
54				
55	RPA610.311045	Spacer Bar (1300mm)	2	
56	RPC622.311064	Chain	2	
57	RPC720.311054	Chute Cascade (1300mm)	1	
58	RPGMRP099.00086	Shackle	6	

Machines from Serial No T2-291

Windrow Kits

1125mm - Assy No 64725/1125
1300mm - Assy No 64725/1300



12.17a**T2XS SPARE PARTS**

Machines from Serial No T2-291

Windrow Kits**1125mm - Assy No 64725/1125****1300mm - Assy No 64725/1300**

Item	Part No.	Description	Qty.	Remarks
1	59770	Top Chute Rail	1	1125mm elevator
	62528	Top Chute Rail	1	1300mm elevator
2	59771	Windrow Extension	1	1125mm elevator
	62527	Windrow Extension	1	1300mm elevator
3	59774	Joining Plate	2	
4	59873	Pivot Plate	2	
5	10282	Quick Release Pin	2	
6	RPF232.060000	Linch Pin	2	
7				
8	RPA510.309022	Flanged Roller Assembly	2	(see list at end)
9	64724/1125	Bottom Chute Support	1	1125mm elevator
	64724/1300	Bottom Chute Support	1	1300mm elevator
10	RPC620.303070	Cap	4	
11	RPC700.300146	Ø95 Flanged Roller c/w Bearings	2	
12	RPC700.300148	Ø75 Plain Roller c/w Bearings	2	
13	64513/1125	Canvas Sheet (1125mm)	1	
	64513/1300	Canvas Sheet (1300mm)	1	
14	RPC730.307962	PVC Sheet	1	1125mm elevator
	62531	PVC Sheet	1	1300mm elevator
15	RPC730.307963	Rubber Sheet	1	1125mm elevator
	62532	Rubber Sheet	1	1300mm elevator
16	RPGM070.00446	Felt Seal	4	
17	RPGM089.00565	Roller Shield	4	
18				
19	RPM180.303071	Roller Bush	4	
20	RPM256.305092	Clamp Strip (3 hole)	4	
21	RPM256.305093	Clamp Strip (2 hole long)	4	
22	RPM256.305094	Clamp Strip (2 hole short)	4	
23	RPM256.305092	Clamp Strip (3 hole)	4	1125mm elevator
	62359	Clamp Strip (4 hole)	4	1300mm elevator
24	70081	Chute Transport Bracket	2	Rear mounted
24a	70244LH	Chute Transport Bracket LH	1	Side mounted
24b	70244RH	Chute Transport Bracket RH	1	Side mounted
25	RPW240.310380	Roller Scraper	2	
26	RPS83/7	Polycarb Flight (1125mm)	1	
	62760/1	Polycarb Flight (1300mm)	1	

T2XS SPARE PARTS

12.17b

Machines from Serial No T2-291

Windrow Kits

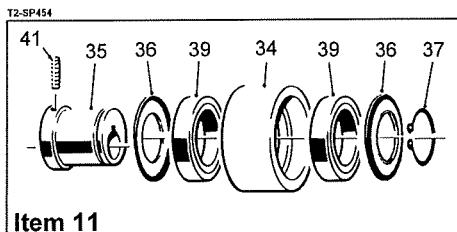
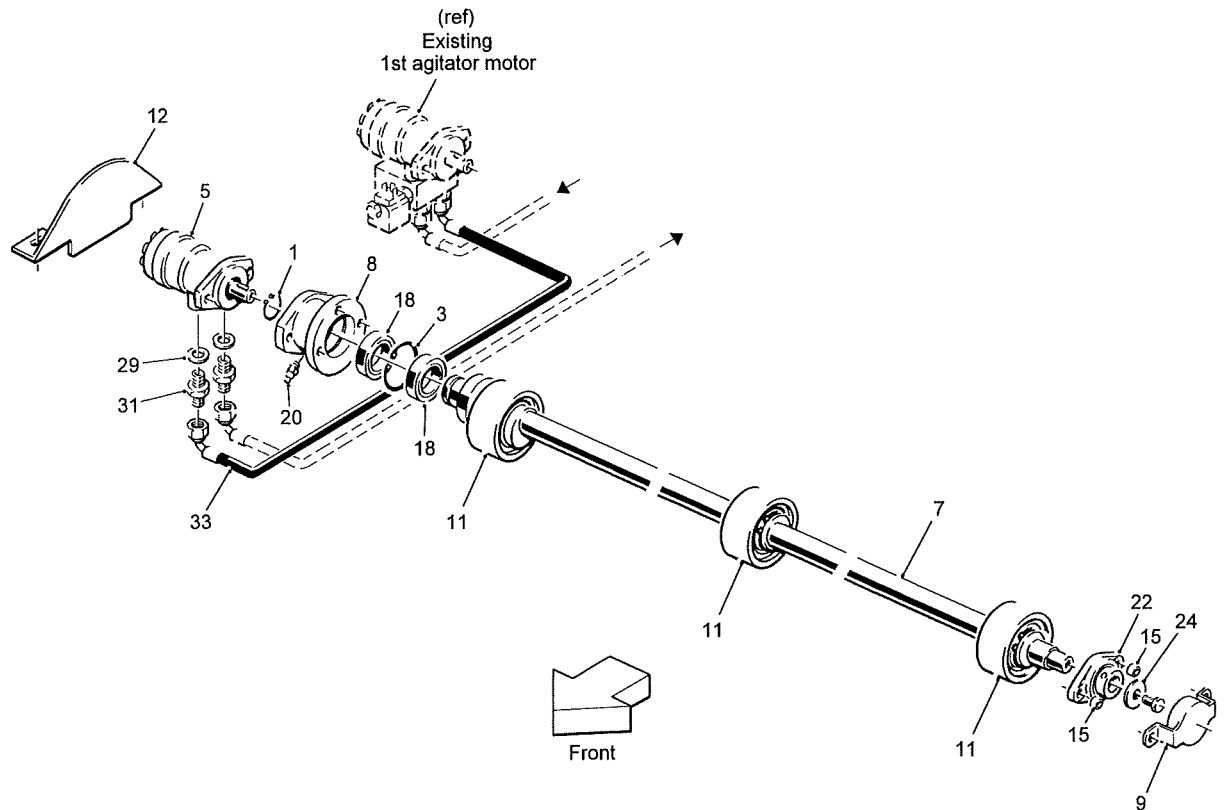
1125mm - Assy No 64725/1125

1300mm - Assy No 64725/1300

Item	Part No.	Description	Qty.	Remarks
27	RPC402205/30	Chain	1	
27a	RPGMRP099.00086	Ø8 'D' Shackle	2	
		Hydraulic Components Consist Of:		
28	11115	3/4"BSP M M Adaptor	1	
29	11123	3/4"BSP Dowty Seal	4	
30	11124	1/2"BSP Dowty Seal	2	
31	11295	1/2"BSP x 3/4"BSP M M Adaptor	3	
32				
33	12315	1/2"BSP M M Adaptor	1	
34				
35	51073	Hydraulic Valve	1	
36				
37	60490	1/2"Hose Assembly (500mm)	1	
38				
39	TBMW659	1/2"BSPMx3/4"BSP F Swivel Adaptor	1	
	RPA510.309022	Flanged Roller Assembly Consists Of:		
40	12298	Circlip	1	
41	6204	Bearing	2	
42	RPC648.061000	M6 Straight Grease Nipple	1	
43	64669	Spacer	1	
44	RPM156.300677	Flanged Roller	1	
45	RPM180.309021	Spindle	1	
46	RPS210.002042	Metal Seal	2	
47	W0113	Circlip	1	
	70051	Windrow Extension Kit 1125mm		
	70051A	Windrow Extension Kit 1300mm		
		Consist Of:		
50				
51				
52	70047	Tube Support Bracket	2	
53	70048	Extension Tube	2	
54	70049	Rubber Sheet	1	1125mm elevator
	70049A	Rubber Sheet	1	1300mm elevator
55	70050	PVC Sheet	1	1125mm elevator
	70050A	PVC Sheet	1	1300mm elevator
56				
57	RP305094A	Clamp Strip	4	
		Elevator Web Extensions		
60	59332B	Standard Web Extension (1125mm)	1	(not shown)
	59756A	Standard Web Extension (1300mm)	1	(not shown)
	64657C	Soft Drop Web Extension (1125mm)	1	(not shown)

Machines from Serial No T2-291

Additional Agitator Assembly Assy No 70407



12.18a

T2XS SPARE PARTS

Machines from Serial No T2-291

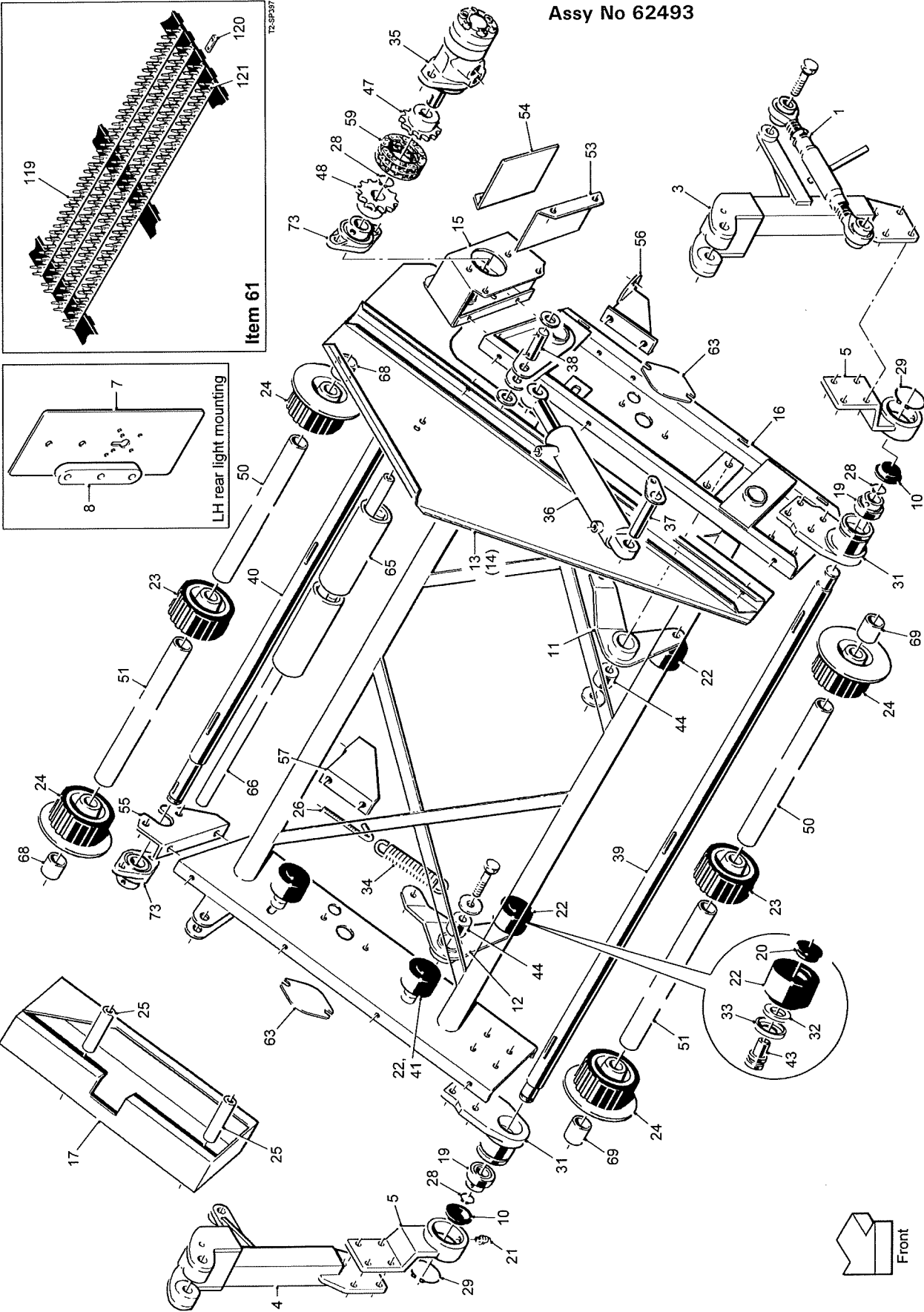
Additional Agitator Assembly

Assy No 70407

Item	Part No.	Description	Qty.	Remarks
1	33130/16	Ø50 External Circlip	1	(see list at end)
2				
3	46564	Ø90 Internal Circlip	1	
4				
5	59108	Hydraulic Motor	1	
6				
7	59224	Agitator Shaft	1	
8	59225	Motor Mounting	1	
9	59298	Bearing Shield	1	
10				
11	62498	Ø152 Eccentric Roller Assembly	3	
12	62615	Motor Shield	1	
13				
14				
15	70254	Hole Size Reducer (Ø10)	2	
16				
17				
18	6210RS	Bearing	2	
19				
20	RPC648.081250	M8 Straight Grease Nipple	1	
21				
22	SFT35	Bearing	1	
23				
24	SS040009/003	Steel Spacer	1	
25				
26				
27				
28				
29	11124	1/2"BSP Dowty Seal	2	
30				
31	12315	1/2"BSP M M Adaptor	2	
32				
33	60438	1/2"Hose Assembly (600mm)	1	
	62498	Ø152 Eccentric Roller Assembly		
		Consists Of:		
34	62495	Ø152 Roller	1	
35	62496	Eccentric Hub	1	
36	62497	Ø140xØ80 Seal	2	
37	37443	Ø80 External Circlip	1	
38				
39	6216RS	Bearing	2	
40				
41	22018008/030	M8 Grub Screw	1	

Machines from Serial No T2-291

Haulm Elevator Assembly
Assy No 62493



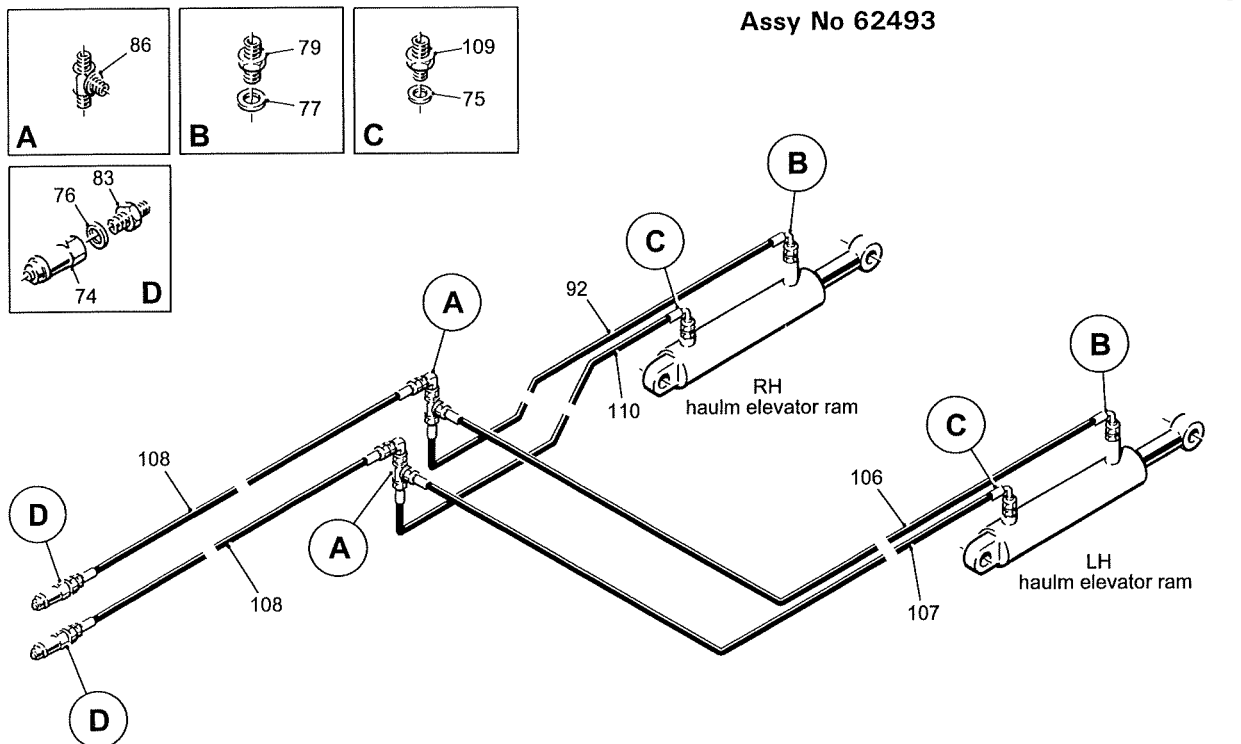
12.19a

T2XS SPARE PARTS

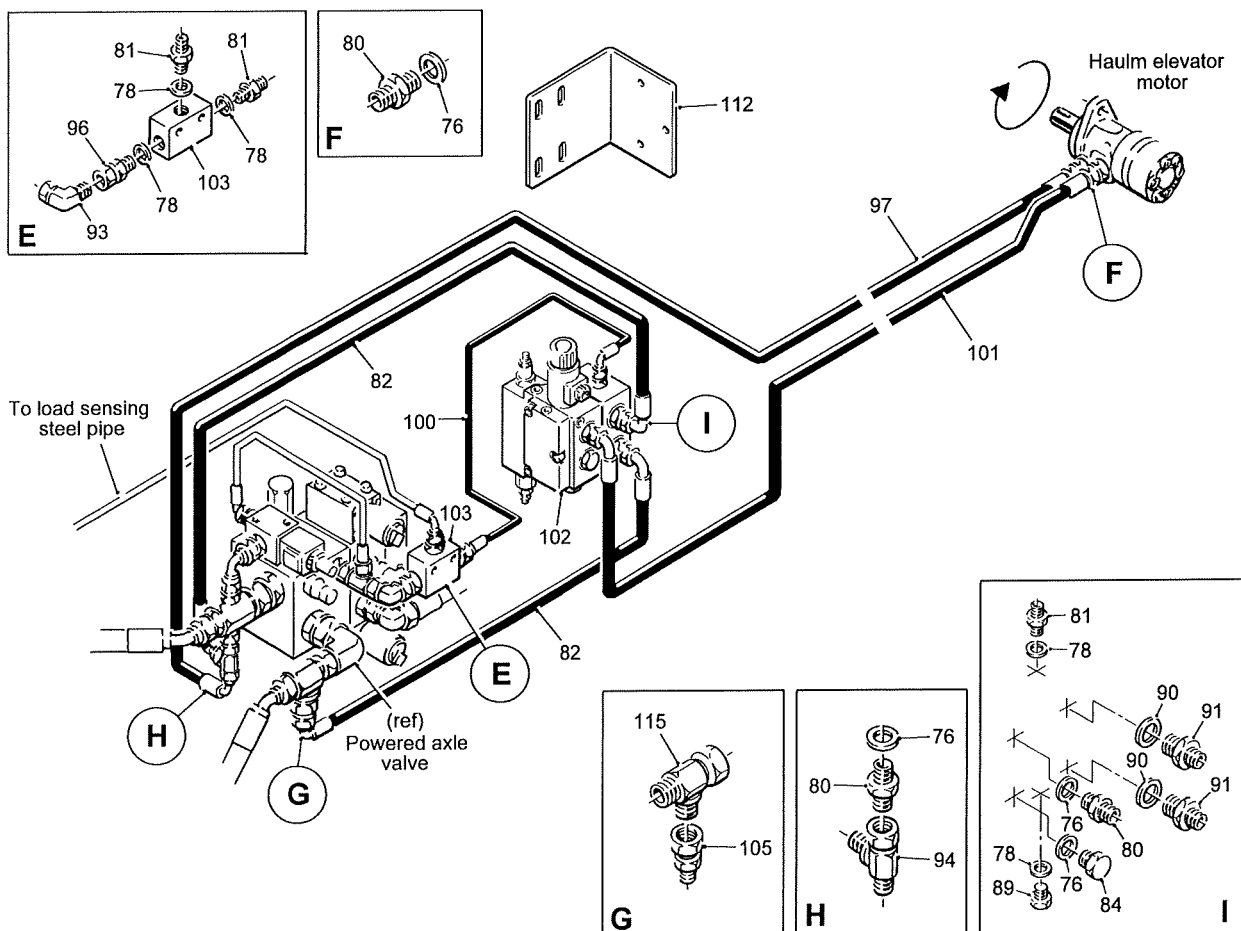
Machines from Serial No T2-291

Haulm Elevator Assembly

Assy No 62493



T2-SP447



T2XS SPARE PARTS

12.19b

Machines from Serial No T2-291

Haulm Elevator Assembly

Assy No 62493

Item	Part No.	Description	Qty.	Remarks
1	54327	Top Link Assembly	2	(not shown)
2				
3	62520	LH Mounting Bracket	1	
4	62521	RH Mounting Bracket	1	
5	62522	Pivot Arm	2	
6				
7	59285A	LH Rear Light Bracket	1	
8	64429	Spacer Plate	1	
9				
10	RPGM088.00014	Cap	2	
11	RPA610.304591	LH Arm	1	
12	RPA610.304592	RH Arm	1	
13	RPA610.307351	LH Side Panel	1	
14	RPA610.307352	RH Side Panel	1	
15	RPA610.309212	Motor Mounting	1	
16	RPA610.309216	Haulm Elevator Frame	1	
17	RPA610.309248	Drive Guard	1	
18				
19	RPB210.012062	Bearing	2	
20	RPC620.303070	Plastic Cap	6	
21	RPC648.081250	M8 Grease Nipple	2	
22	RPC700.300148	Ø75 Roller c/w Bearings	6	
23	RPC700.301543	Plain Roller	2	
24	RPC700.303613	Flanged Roller	4	
25	RPC700.309252	Guard Spacer	2	
26	RPF128.110130	M10 Hook Bolt	2	
27				
28	RPF200.030200	Ø30 External Circlip	4	
29	RPF200.075250	Ø75 External Circlip	2	
30				
31	RPGM006.00336	Pivot Housing	2	
32	RPGM070.00446	Felt Seal Ring	6	
33	RPGM089.00565	Roller Shield	6	
34	RPGM097.00021	Tension Spring	2	
35	44563	Hydraulic Motor	1	
36	RPH872.304385	Hydraulic Ram	2	
37	12136	Pivot Pin	2	
38	RPM146.305187	Pivot Pin	2	
39	RPM162.309156	Shaft	1	
40	RPM162.309157	Drive Shaft	1	
41	RPM176.306320	30mm Spacer	4	
42				
43	RPM180.303071	Pivot Bush	6	
44	RPM180.304588	Spindle	2	
45				
46				
47	RPM182.300350	12T 3/4"Pitch Sprocket	1	
48	64426	12T 3/4"Pitch Sprocket	1	
49				
50	RPM192.305235	Spacer Tube (short)	2	
51	RPM192.305236	Spacer Tube (long)	2	
52				
53	RPM224.309143	Panel	1	
54	RPM224.309150	Panel	1	
55	RPM225.304549	RH Mounting Plate	1	

Machines from Serial No T2-291

Haulm Elevator Assembly

Assy No 62493

Item	Part No.	Description	Qty.	Remarks
56	RPM225.309134	LH Spring Plate	1	(see list at end)
57	RPM225.309135	RH Spring Plate	1	
58				
59	RPT738.600012	3/4"Pitch Duplex Drive Chain	1	
60				
61	RPW300.307424	40mm Pitch Pintle Belt Assembly	1	
62				
63	RPS1018	Blanking Plate	2	
64				
65	64436	Weight Tube	6	
66	64437	Tie Bar	1	
67				
68	SS042036/048	Steel Spacer	2	
69	SS042036/053	Steel Spacer	2	
70				
71				
72				
73	SFT30	Bearing	2	
		Hydraulic Components Consist Of:		
74	10140	1/2"BSP Male Probe	2	
75	11294	1/8"BSP Dowty Seal	2	
76	11124	1/2"BSP Dowty Seal	7	
77	11125	3/8"BSP Dowty Seal	2	
78	11337	1/4"BSP Dowty Seal	5	
79	11336	1/4"BSPx3/8"BSP M M Adaptor	2	
80	12315	1/2"BSP M M Adaptor	4	
81	12316	1/4"BSP M M Adaptor	3	
82	60438	1/2"Hose Assembly (600mm)	2	
83	16356	1/4"x1/2"BSP M M Adaptor	2	
84	24383	1/2"BSP Blanking Plug	1	
85				
86	27449	1/4"BSP MMM Tee	2	
87				
88				
89	11876/8	1/4"BSP Blanking Plug	1	
90	11123	3/4"BSP Dowty Seal	2	
91	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
92	36229	1/4"Hose Assembly (2500mm)	1	
93	32474	1/4"BSP M F Compact 90°Adaptor	1	
94	37367	1/2"BSP FMM Tee	1	
95				
96	41484	1/4"BSP M F Swivel Adaptor	1	
97	-	1/2"Hose Assembly (****mm)	1	
98				
99				
100	13187	1/4"Hose Assembly (700mm)	1	
101	-	1/2"Hose Assembly (****mm)	1	
102	59643W	Valve Block Assembly	1	
103	59644	1/4"BSP 3 Port Shuttle Valve	1	
104				

T2XS SPARE PARTS	12.19d
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T2XS SPARE PARTS	12.19d
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Machines from Serial No T2-291

Haulm Elevator Assembly

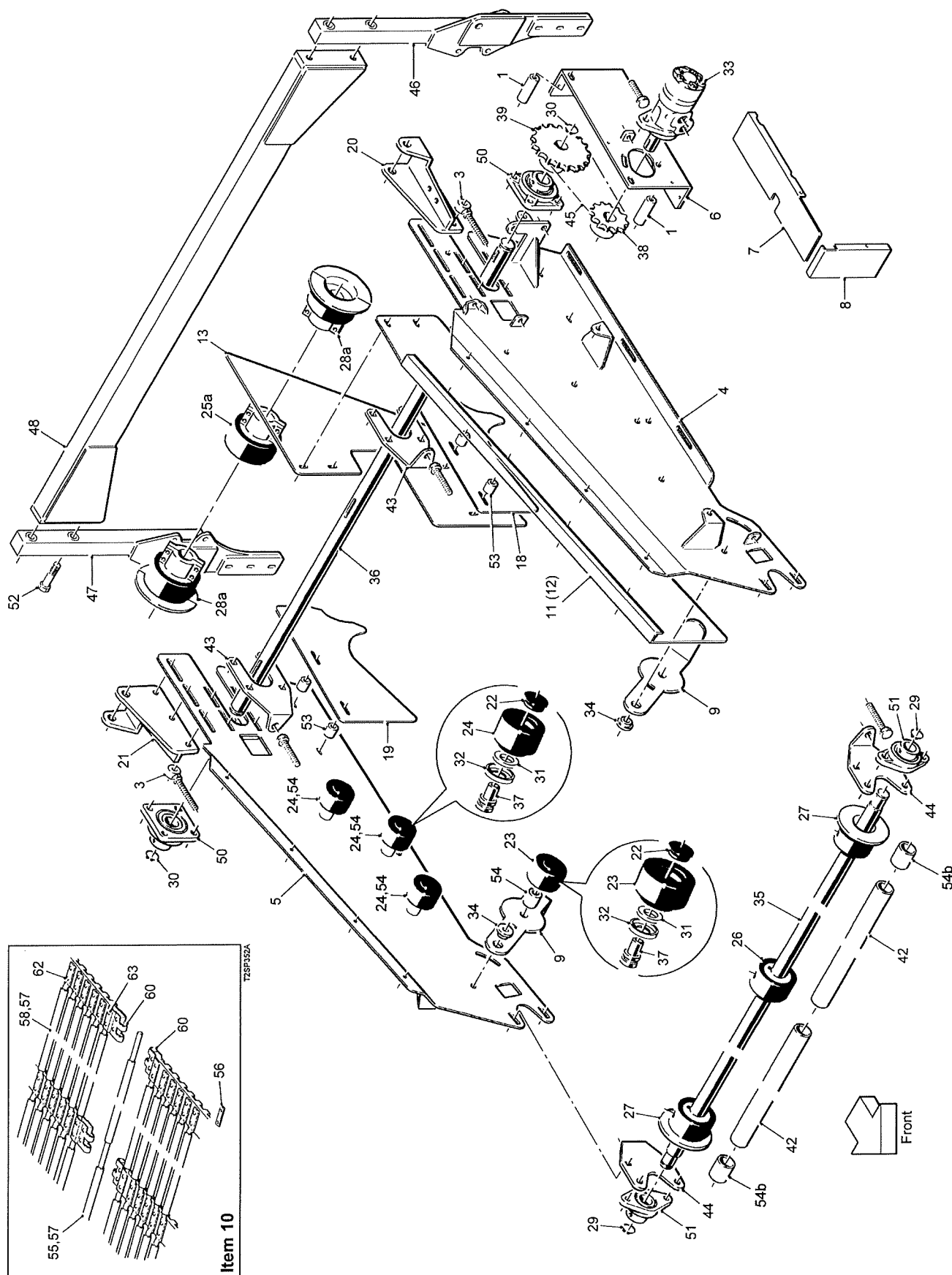
Haulm Elevator Assembly

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Machines from Serial No T2-291

Haulm Elevator Transfer Web (1125mm discharge elevator)

Assy No 64536



12.20a**T2XS SPARE PARTS**

Machines from Serial No T2-291

Haulm Elevator Transfer Web (1125mm discharge elevator)**Assy No 64536**

Item	Part No.	Description	Qty.	Remarks
1	64552	Mounting Bar	2	
2				
3	62463	Eye Bolt	2	
4	64538	LH Mounting Panel	1	
5	64539	RH Mounting Panel	1	
6	64544	Motor Mounting	1	
7	64553	Drive Guard	1	
8	64554	Drive Guard	1	
9	62513	Roller Adjuster Plate	2	
10	64746	36mm Pitch Web Assembly	1	(see list at end)
11	64559	LH Stainless Side Panel	1	
12	64560	RH Stainless Side Panel	1	(not shown)
13	62518	Stainless Deflector Panel	2	
14				
15				
16				
17				
18	64687	Stainless Infill Panel LH	1	
19	64687A	Stainless Infill Panel RH	1	
20	RPA610.304429	LH Ram Mounting	1	
21	RPA610.304430	RH Ram Mounting	1	
22	RPC620.303070	Plastic Cap	8	
23	RPC700.300147	Ø95 Roller c/w Bearings	2	
24	RPC700.300148	Ø75 Roller c/w Bearings	6	
25			1	
25a	70080	Plain Drive Roller Split	1	
26	RPC700.302662	Plain Roller	1	
27	RPC700.302663	Flanged Roller	2	
28				
28a	70079	Flanged Drive Roller Split	2	
29	RPF200.030200	Ø30 External Circlip	2	
30	RPF200.035250	Ø35 External Circlip	2	
31	RPGM070.00446	Felt Seal Ring	8	
32	RPGM089.00565	Roller Shield	8	
33	44563	Hydraulic Motor	1	
34	RPM106.304349	Pivot Boss	2	
35	RPM162.304439	Shaft	1	
36	RPM162.309155	Drive Shaft	1	
37	RPM180.303071	Pivot Bush	8	
38	RPM182.300350	12T 3/4"Pitch Sprocket	1	
39	RPM182.309306	24T 3/4"Pitch Sprocket	1	
40				
41				
42	RPM192.305234	Spacer Tube (733mm)	2	
43	RPM225.304398	Rear Adjuster Plate	2	
44	RPM225.307345	Front Adjuster Plate	2	
45	RPT732.620048	3/4"Pitch Drive Chain	1	
46	64681	Support Bracket LH	1	
47	64682	Support Bracket RH	1	
48	64683	Support Beam	1	
49				
50	SF35	Bearing	2	
51	SFT30	Bearing	2	
52	DW309520105	M20x100 Fine Thread Bolt	4	

T2XS SPARE PARTS

12.20b

Machines from Serial No T2-291

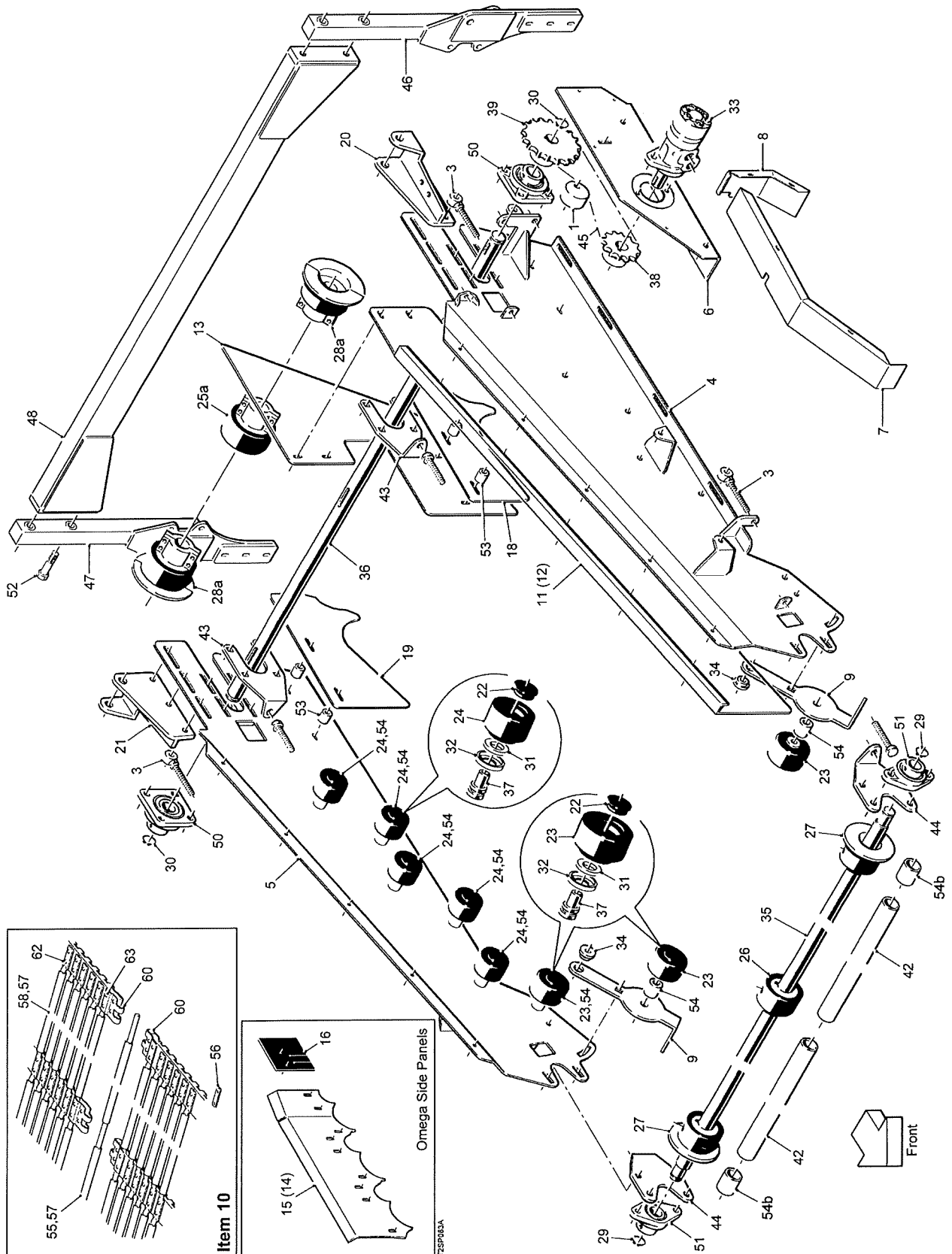
Haulm Elevator Transfer Web (1125mm discharge elevator) **Assy No 64536**

Item	Part No.	Description	Qty.	Remarks
53	SS025011/035	Steel Spacer	4	
54	SS030017/045	Steel Spacer	8	
54a				
54b	SS050036/074	Steel Spacer	2	
	64746	36mm Pitch Web Consists Of:		
55	RPW300.301210/1	Joiner Rod	1	
56	RPW300.303144A3	Clamp Plate	237	
57	RPGMRP012.00700	Rod Cover	164	
58	-	Web Rod	81	
59				
60	RPS561/3AF	36mm Pitch 'F' Type Joiner	6	
61				
62	DIN661 5x25	Ø5x25 Rivet	474	
63	DIN661 5x30	Ø5x30 Rivet	24	

Machines from Serial No T2-291

Haulm Elevator Transfer Web (1300mm discharge elevator)

Assy No 62492



12.21a**T2XS SPARE PARTS**

Machines from Serial No T2-291

Haulm Elevator Transfer Web (1300mm discharge elevator)**Assy No 62492**

Item	Part No.	Description	Qty.	Remarks
1	0005000014	Chain Tensioner	1	(see list at end)
2				
3	62463	Eye Bolt	4	
4	62488	LH Mounting Panel	1	
5	62489	RH Mounting Panel	1	
6	62499	Motor Mounting	1	
7	62504	Drive Guard	1	
8	62505	Drive Guard	1	
9	62513	Roller Adjuster Plate	2	
10	62514	36mm Pitch Web Assembly	1	
11	62515	LH Stainless Side Panel	1	Used with 3rd web
	62515A	LH Stainless Side Panel	1	
12	62516	RH Stainless Side Panel (not shown)	1	Used with 3rd web
	62516A	RH Stainless Side Panel (not shown)	1	
13	62518	Stainless Deflector Panel	2	
14	62548	Omega LH Side Panel (not shown)	1	
15	62549	Omega RH Side Panel	1	
16	62550	Omega Rubber Deflector	2	
17				
18	64687	Stainless Infill Panel LH	1	
19	64867A	Stainless Infill Panel RH	1	
20	RPA610.304429	LH Ram Mounting	1	
21	RPA610.304430	RH Ram Mounting	1	
22	RPC620.303070	Plastic Cap	14	
23	RPC700.300147	Ø95 Roller c/w Bearings	4	
24	RPC700.300148	Ø75 Roller c/w Bearings	10	
25				
25a	70080	Plain Drive Roller Split	1	
26	RPC700.302662	Plain Roller	1	
27	RPC700.302663	Flanged Roller	2	
28				
28a	70079	Flanged Drive Roller Split	2	
29	RPF200.030200	Ø30 External Circlip	2	
30	RPF200.035250	Ø35 External Circlip	2	
31	RPGM070.00446	Felt Seal Ring	14	
32	RPGM089.00565	Roller Shield	14	
33	44563	Hydraulic Motor	1	
34	RPM106.304349	Pivot Boss	2	
35	RPM162.304439	Shaft	1	
36	RPM162.309155	Drive Shaft	1	
37	RPM180.303071	Pivot Bush	14	
38	RPM182.300350	12T 3/4"Pitch Sprocket	1	
39	RPM182.309306	24T 3/4"Pitch Sprocket	1	
40				
41				
42	RPM192.305234	Spacer Tube (733mm)	2	
43	RPM225.304398	Rear Adjuster Plate	2	
44	RPM225.307345	Front Adjuster Plate	2	
45	RPT732.620046	3/4"Pitch Drive Chain	1	
46	64681	Support Bracket LH	1	
47	64682	Support Bracket RH	1	
48	64683	Support Beam	1	
49				

T2XS SPARE PARTS

12.21b

Machines from Serial No T2-291

Haulm Elevator Transfer Web (1300mm discharge elevator)

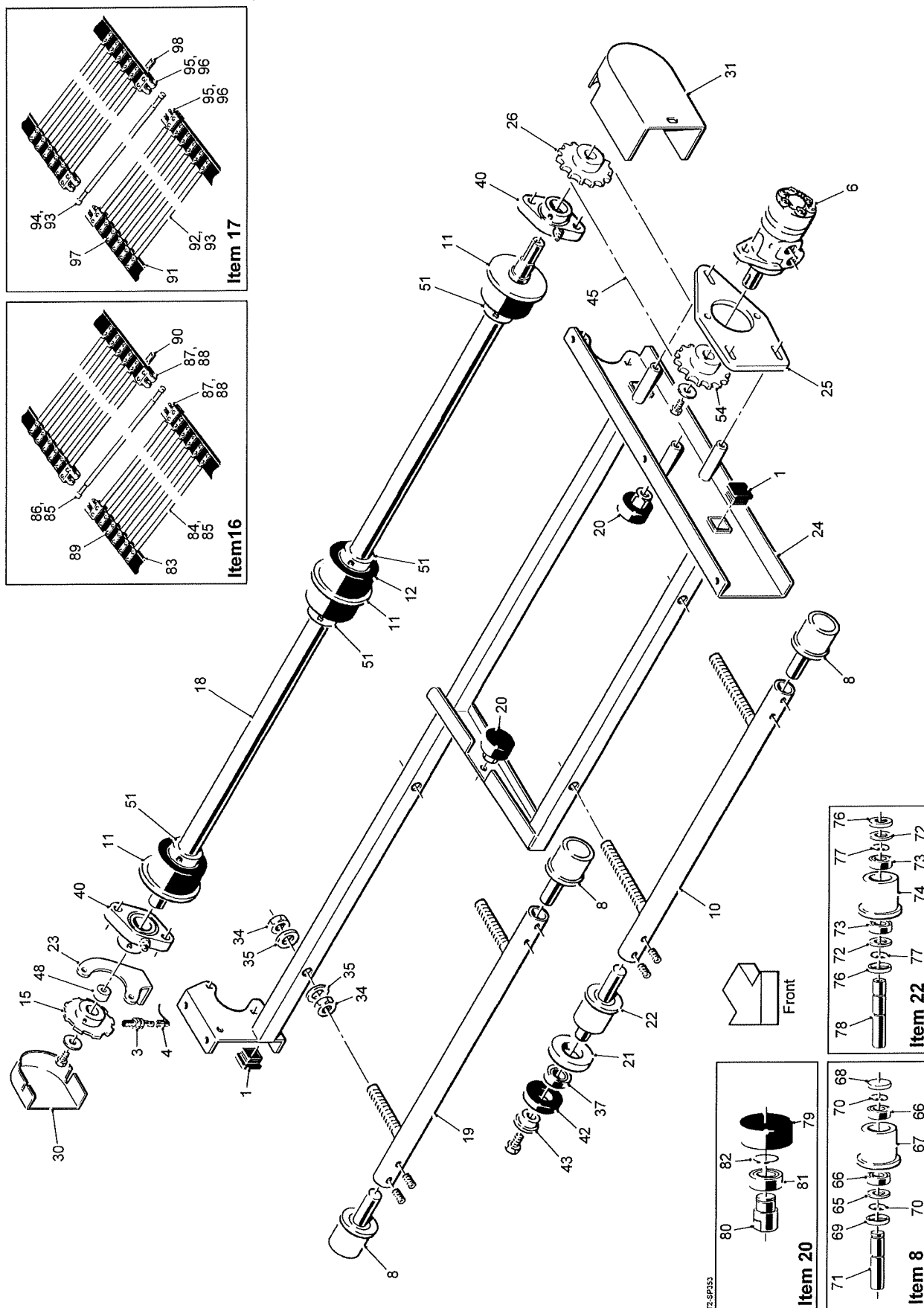
Assy No 62492

Item	Part No.	Description	Qty.	Remarks
50	SF35	Bearing	2	
51	SFT30	Bearing	2	
52	DW309520105	M20x100 Fine Thread Bolt	4	
53	SS025011/035	Steel Spacer	4	
54	SS030017/045	Steel Spacer	14	
54a				
54b	SS050036/074	Steel Spacer	2	
	62514	36mm Pitch Web Consists Of:		
55	RPW300.301210/1	Joiner Rod	1	
56	RPW300.303144A3	Clamp Plate	312	
57	RPGMRP012.00700	Rod Cover	214	
58	-	Web Rod	106	
59				
60	RPS561/3AF	36mm Pitch 'F' Type Joiner	6	
61				
62	DIN661 5x25	Ø5x25 Rivet	636	
63	DIN661 5x30	Ø5x30 Rivet	24	

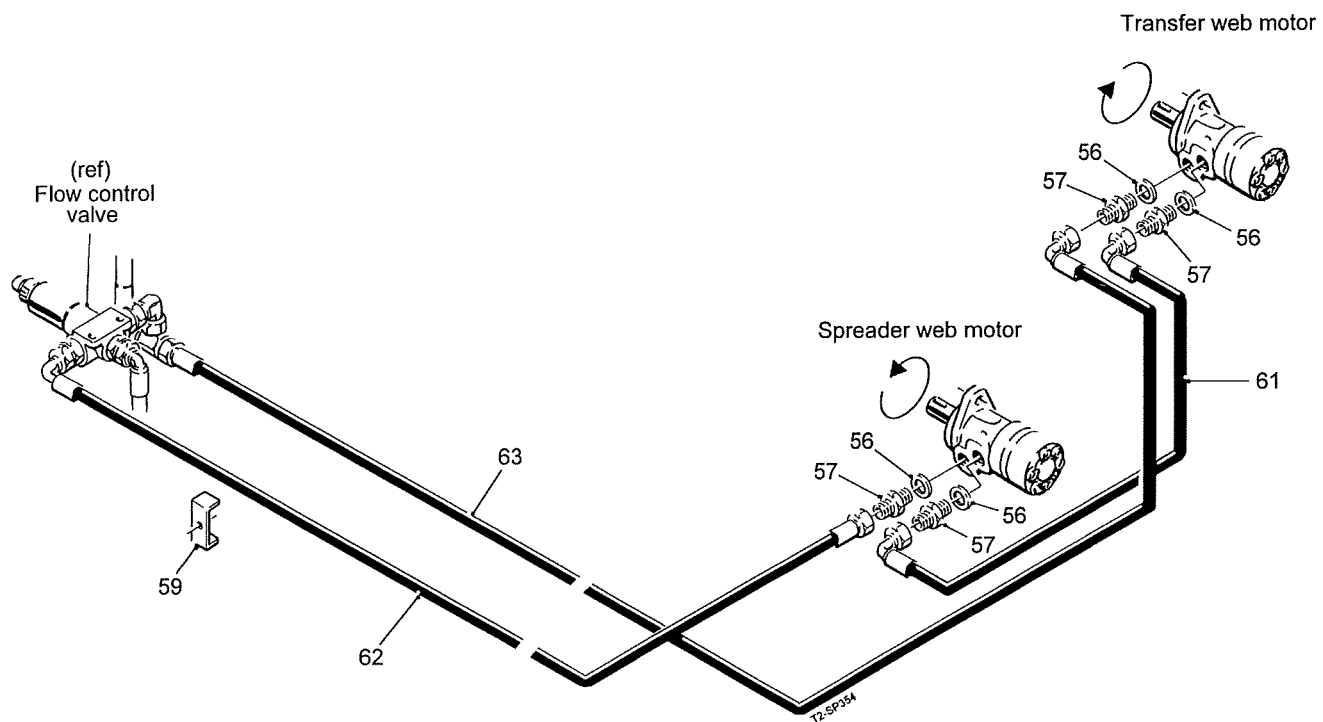
Machines from Serial No T2-291

Haulm Elevator Spreader Web (1125mm discharge elevator)

Assy No 64561



Machines from Serial No T2-291

Haulm Elevator Spreader Web (1125mm discharge elevator)
Assy No 64561

T2XS SPARE PARTS**12.22b**

Machines from Serial No T2-291

Haulm Elevator Spreader Web (1125mm discharge elevator) **Assy No 64561**

Item	Part No.	Description	Qty.	Remarks
1	27159	Plastic Insert (40x40)	3	
2				
3	32037/1	Proximity Sensor	1	
4	32037/4	90° Sensor Lead (10m)	1	
5				
6	46855	Hydraulic Motor	1	
7				
8	51666	Roller Assembly	3	(see list at end)
9				
10	56229	Long Roller Mounting	1	
11	56230	Flanged Drive Roller	3	
12	56231	Plain Drive Roller	1	
13				
14				
15	59151	Sensor Disc	1	
16	59212	Short Web Assembly	1	(see list at end)
17	59213	Long Web Assembly	1	(see list at end)
18	59220	Spreader Drive Shaft	1	
19	59221	Short Roller Mounting	1	
20	59222	Roller Assembly	2	(see list at end)
21	59323	Nylon Guard Roller	1	
22	59324	Roller Assembly	1	(see list at end)
23	59512A	Sensor Bracket	1	
24	59544	Spreader Frame	1	
25	59548	Motor Plate	1	
26	59897	21T 3/4"Pitch Drive Sprocket	1	
27				
28				
29				
30	64537	Sensor Guard	1	
31	64562	Drive Guard	1	
32				
33				
34	22029020	M20 Full Nut	8	
35	22046020	M20 Flat Washer	8	
36				
37	60052RS	Bearing	1	
38				
39				
40	LFTC35A	Bearing	2	
41				
42	RPC700.300666	Rubber End Cap	1	
43	RPC700.300667	Spigot Washer	1	
44				
45	RPT732.620056	3/4"Pitch Drive Chain	1	
46				
47				
48	SS025009/025	Steel Spacer	1	
49				
50				
51	ST41M	Ø40 Locking Collar	4	
52				
53				
54	TBM107	21T 3/4"Pitch Motor Sprocket	1	
55				

12.22c**T2XS SPARE PARTS**

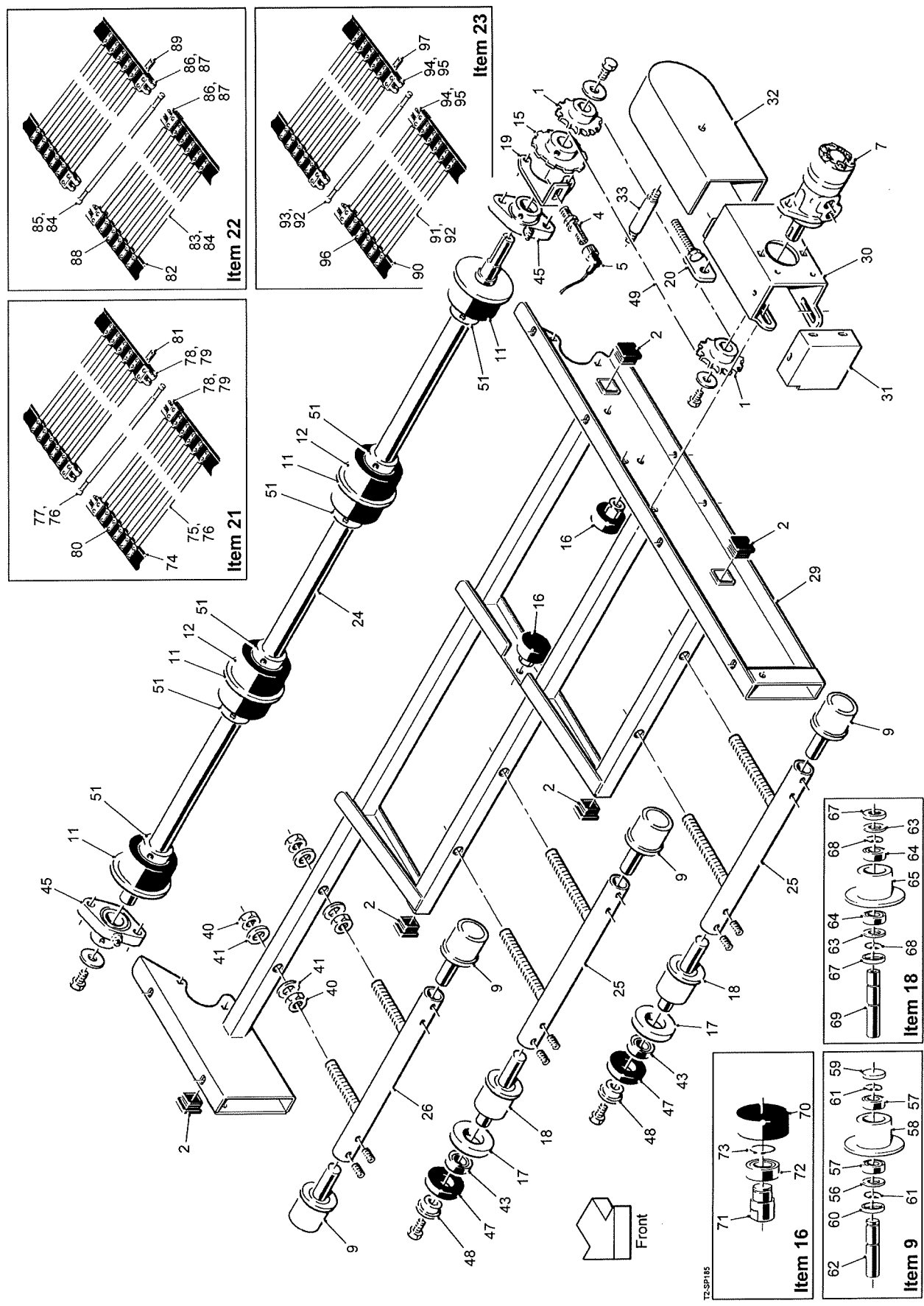
Machines from Serial No T2-291

Haulm Elevator Spreader Web (1125mm discharge elevator) **Assy No 64561**

Item	Part No.	Description	Qty.	Remarks
		Hydraulic Components Consist Of:		
56	11124	1/2"BSP Dowty Seal	4	
57	12315	1/2"BSP M M Adaptor	4	
58				
59	59295	Hose Clamp	4	
60				
61	60431	1/2"Hose Assembly (450mm)	1	
62	-	1/2"Hose Assembly (****mm)	1	
63	-	1/2"Hose Assembly (****mm)	1	
64				
	51666	Roller Assembly Consists Of:		
65	0000300504	Felt Seal	1	
66	6005RS	Bearing	2	
67	46398	Flanged Steel Roller	1	
68	PH407	Seal	1	
69	PH408	Seal	1	
70	PS843	Ø25 External Circlip	2	
71	51664	Roller Spindle	1	
	59324	Roller Assembly Consists Of:		
72	0000300504	Felt Seal	2	
73	6005RS	Bearing	2	
74	46398	Flanged Steel Roller	1	
75				
76	PH408	Seal	2	
77	PS843	Ø25 External Circlip	2	
78	59322	Roller Spindle	1	
	59222	Roller Assembly Consists Of:		
79	0000301601	Roller	1	
80	59223	Spindle	1	
81	6204RS	Bearing	1	
82	12298	Circlip	1	
	59212	Short Web Assembly Consists Of:		
83	56232/2	Web Belt	2	
84	56232/1	Web Rod	25	
85	56232/5	Rod Cover	26	
86	56232/4	Joining Rod	1	
87	51301/3	'F' Type Joiner (2 hole)	4	
88	DIN661 5x25	Ø5x25 Rivet	8	
89	DIN661 5x22	Ø5x22 Rivet	100	
90	46849/2	Clamp Plate	44	
	59213	Long Web Assembly Consists Of:		
91	56232/2	Web Belt	2	
92	56232/1	Web Rod	51	
93	56232/5	Rod Cover	52	
94	56232/4	Joining Rod	1	
95	51301/3	'F' Type Joiner (2 hole)	4	
96	DIN661 5x25	Ø5x25 Rivet	8	
97	DIN661 5x22	Ø5x22 Rivet	204	
98	46849/2	Clamp Plate	102	

Machines from Serial No T2-291

Haulm Elevator Spreader Web (1300mm discharge elevator)
Assy No 62491



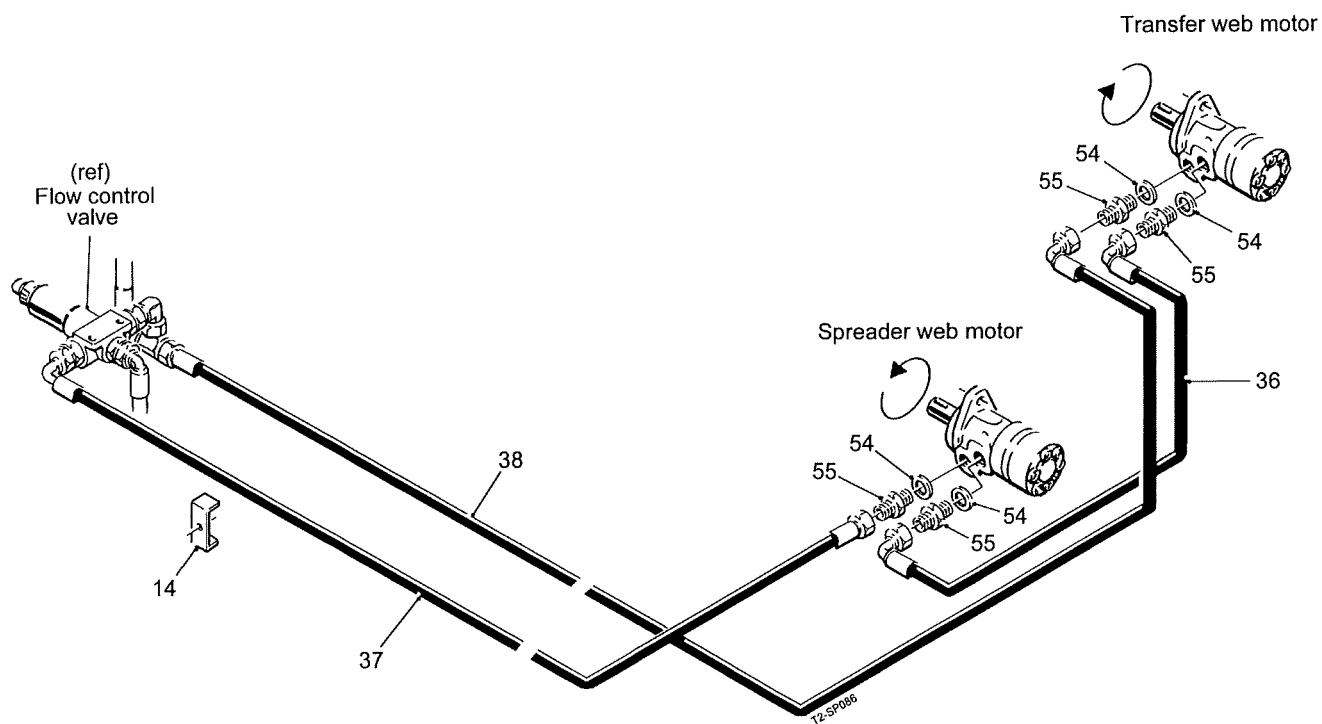
12.23a

T2XS SPARE PARTS

Machines from Serial No T2-291

Haulm Elevator Spreader Web (1300mm discharge elevator)

Assy No 62491



T2XS SPARE PARTS**12.23b**

Machines from Serial No T2-291

Haulm Elevator Spreader Web (1300mm discharge elevator) **Assy No 62491**

Item	Part No.	Description	Qty.	Remarks
1	27135	17T 3/4"Pitch Sprocket	2	
2	27159	40x40 Plastic Insert	5	
3				
4	32037/1	Proximity Sensor	1	
5	32037/4	Sensor Lead (10m)	1	
6				
7	46855	Hydraulic Motor	1	
8				
9	51666	Roller Assembly	4	(see list at end)
10				
11	56230	Flanged Drive Roller	4	
12	56231	Plain Drive Roller	2	
13				
14	59295	Hose Clamp	4	
15	59151	Sensor Disc	1	
16	59222	Roller Assembly	2	(see list at end)
17	59323	Nylon Guard Roller	2	
18	59324	Roller Assembly	2	(see list at end)
19	59512A	Sensor Bracket	1	
20	59677	Chain Adjuster	1	
21	59758	Short Web Assembly	1	(see list at end)
22	59759	Intermediate Web Assembly	1	(see list at end)
23	59760	Long Web Assembly	1	(see list at end)
24	59763	Drive Shaft	1	
25	59764	Roller Mounting (long thread)	2	
26	59765	Roller Mounting (short thread)	1	
27				
28				
29	62490	Spreader Frame	1	
30	62494	Motor Mounting	1	
31	62509	Drive Guard	1	
32	62511	Drive Guard	1	
33	62512	Guard Bolt	1	
34				
35				
36	60431	1/2"Hose Assembly (450mm)	1	
37	44202	1/2"Hose Assembly (3000mm)	1	
38	60891	1/2"Hose Assembly (3200mm)	1	
39				
40	22029020	M20 Full Nut	12	
41	22046020	M20 Flat Washer	12	
42				
43	60052RS	Bearing	2	
44				
45	LFTC35A	Bearing	2	
46				
47	RPC700.300666	Rubber End Cap	2	
48	RPC700.300667	Spigot Washer	2	
49	RPT732.620042	3/4"Pitch Drive Chain	1	
50				
51	ST41M	Ø40 Locking Collar	6	
52				
53				
54	11124	1/2"BSP Dowty Seal	4	
55	12315	1/2"BSP M M Adaptor	4	

12.23c**T2XS SPARE PARTS**

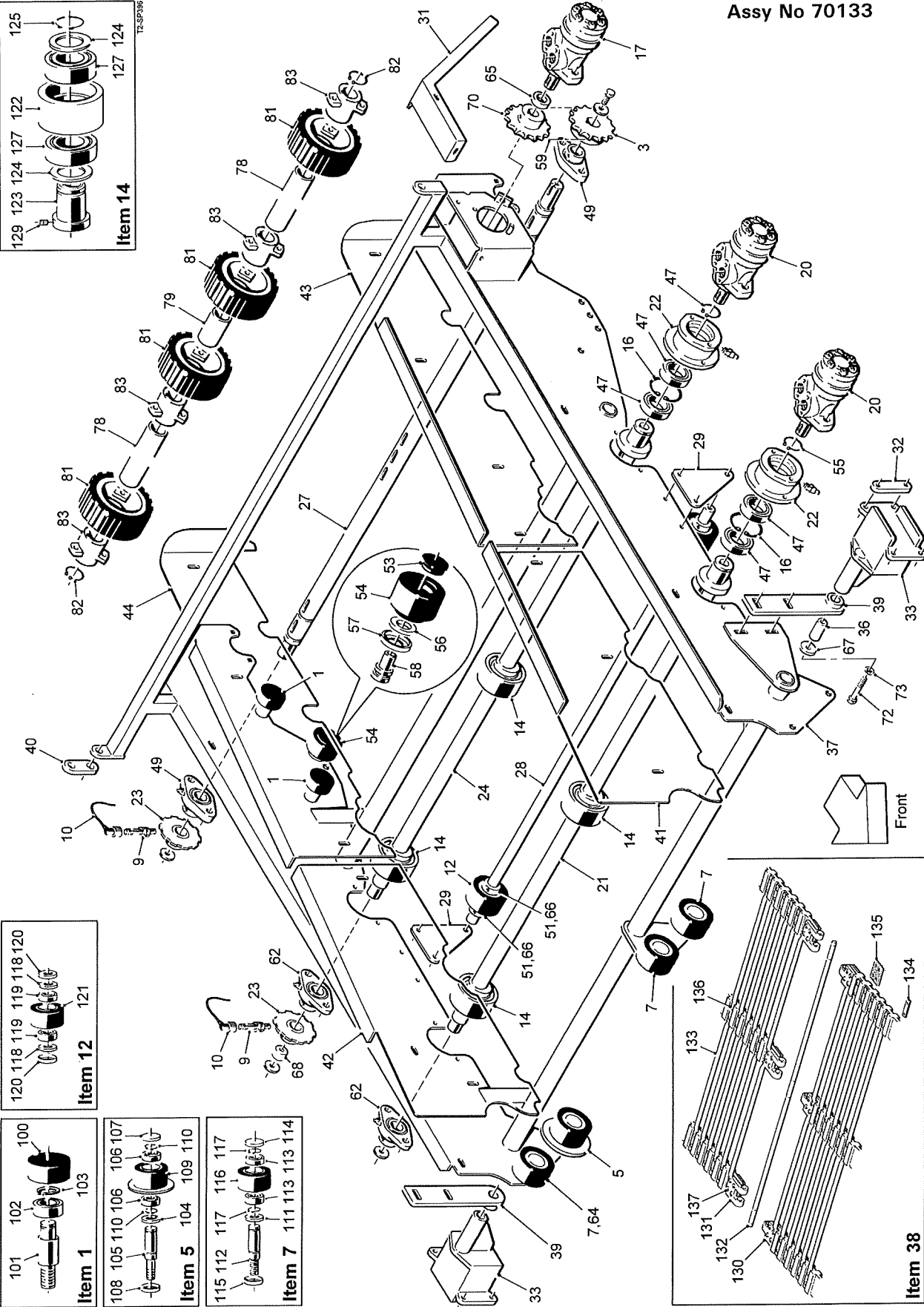
Machines from Serial No T2-291

Haulm Elevator Spreader Web (1300mm discharge elevator)**Assy No 62491**

Item	Part No.	Description	Qty.	Remarks
	51666	Roller Assembly Consists Of:		
56	0000300504	Felt Seal	1	
57	6005RS	Bearing	2	
58	46398	Flanged Steel Roller	1	
59	PH407	Seal	1	
60	PH408	Seal	1	
61	PS843	Ø25 External Circlip	2	
62	51664	Roller Spindle	1	
	59324	Roller Assembly Consists Of:		
63	0000300504	Felt Seal	2	
64	6005RS	Bearing	2	
65	46398	Flanged Steel Roller	1	
66				
67	PH408	Seal	2	
68	PS843	Ø25 External Circlip	2	
69	59322	Roller Spindle (RH thread)	1	
	59222	Roller Assembly Consists Of:		
70	0000301601	Roller	1	
71	59223	Spindle	1	
72	6204RS	Bearing	1	
73	12298	Circlip	1	
	59758	Short Web Assy Consists Of:		
74	59758/3	Web Belt	2	
75	59758/1	Web Rod	25	
76	59758/2	Rod Cover	26	
77	59758/4	Joining Rod	1	
78	51301/3	'F'Type Joiner (2 hole)	4	
79	DIN661 5x25	Ø5x25 Rivet	8	
80	DIN661 5x22	Ø5x22 Rivet	92	
81	46849/2	Clamp Plate	46	
	59759	Intermediate Web Assy Consists Of:		
82	59759/3	Web Belt	2	
83	59758/1	Web Rod	45	
84	59758/2	Rod Cover	46	
85	59758/4	Joining Rod	1	
86	51301/3	'F'Type Joiner (2 hole)	4	
87	DIN661 5x25	Ø5x25 Rivet	8	
88	DIN661 5x22	Ø5x22 Rivet	172	
89	46849/2	Clamp Plate	86	
	59760	Long Web Assy Consists Of:		
90	59760/3	Web Belt	2	
91	59758/1	Web Rod	64	
92	59758/2	Rod Cover	65	
93	59758/4	Joining Rod	1	
94	51301/3	'F'Type Joiner (2 hole)	4	
95	DIN661 5x25	Ø5x25 Rivet	8	
96	DIN661 5x22	Ø5x22 Rivet	248	
97	46849/2	Clamp Plate	124	

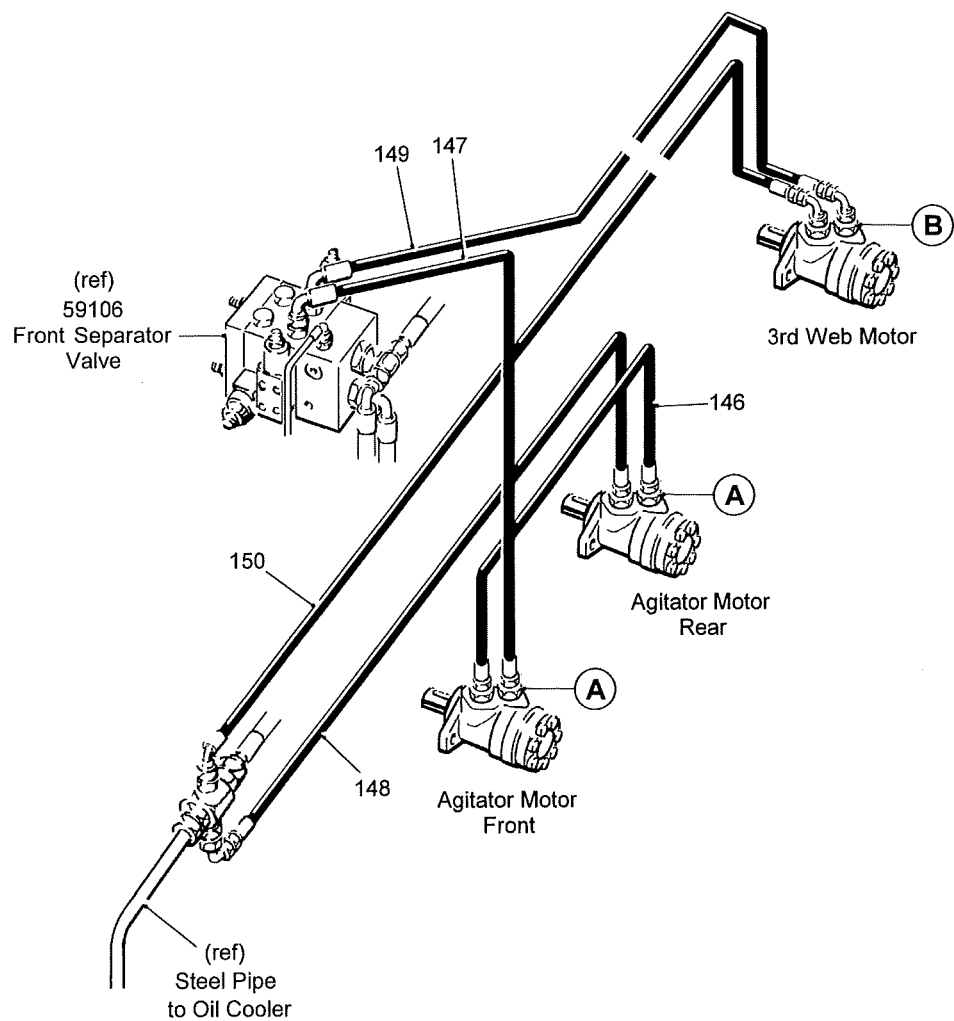
Machines from Serial No T2-291

3rd Web Unit
Assy No 70133

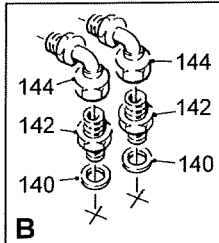
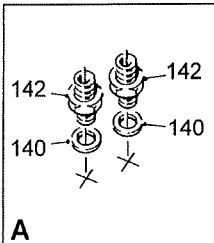


Machines from Serial No T2-291

3rd Web Unit
Assy No 70133



T2-SP399



T2XS SPARE PARTS**12.24b**

Machines from Serial No T2-291

3rd Web Unit**Assy No 70133**

Item	Part No.	Description	Qty.	Remarks
1	0000301600	Ø66 Roller Assembly	4	(see list at end)
2				
3	11833	21T 3/4"Pitch Sprocket (Ø35 bore)	1	
4				
5	12506	Ø90 Roller Assembly	2	(see list at end)
6				
7	19356	Ø90 Roller Assembly	4	(see list at end)
8				
9	32037/1	Proximity Sensor	2	
10	32037/2	90° Sensor Cable (5m)	2	
11				
12	32719	Ø90 Roller Assembly	2	(see list at end)
13				
14	44175	Eccentric Roller Assembly	6	(see list at end)
15				
16	46564	Ø90 Internal Circlip	2	
17	46855	Hydraulic Motor	1	
18				
19				
20	59108	Hydraulic Motor	2	
21	59224	Agitator Shaft Front	1	
22	59225	Agitator Motor Mounting	2	
23	59277	Sensor Disc	2	
24	59224	Agitator Shaft Rear	1	
25				
26				
27	62273	Drive Shaft	1	
28	62289	Tie Bar	1	
29	62290	Tie Bar Plate	2	
30				
31	64703	Chain Guard	1	
32	64849	Clamp Plate	4	
33	64875	Mounting Bracket	2	
34				
35				
36	70090	Pivot Pin	2	
37	70132	3rd Web Frame	1	
38	70134/45	45mm Pitch Web	1	(see list at end)
39	70135	Support Strap Front	2	
40	70136	Support Strap Rear	2	
41	70137	Front Stainless Panel LH	1	
42	70138	Front Stainless Panel RH	1	
43	70139	Rear Stainless Panel LH	1	
44	70140	Rear Stainless Panel RH	1	
45				
46				
47	6210RS	Bearing	4	
48				
49	LFTC35A	Bearing	2	
50				
51	PS488M	Locking Collar	4	
52				
53	RPC620.303070	Cap	2	
54	RPC700.300148	Ø75 Roller c/w Bearings	2	
55	RPF200.050200	Ø50 External Circlip	2	

12.24c

T2XS SPARE PARTS

Machines from Serial No T2-291

3rd Web Unit

Assy No 70133

Item	Part No.	Description	Qty.	Remarks
56	RPGM070.00446	Felt Seal	2	
57	RPGM089.00565	Roller Shield	2	
58	RPM180.303071	Pivot Bush	2	
59	PS871/50	3/4"Pitch Drive Chain	1	
60				
61				
62	SFT35	Bearing	2	
63				
64	SS025017/010	Steel Spacer	2	
65	SS038026/008	Steel Spacer	1	
66	SS050026/002	Steel Spacer	4	
67	SS045013/006	Steel Spacer	2	
68	SS035008/030	Steel Spacer	1	
69				
70	TBMW107	21T 3/4"Pitch Sprocket (Ø25 bore)	1	
71				
72	22012012/90	M12x90 Bolt	2	
73	2205212	M12 Spring Washer	2	
74				
75				
76				
77				
78	62284	Spacer Tube (558mm)	2	
79	62952	Spacer Tube (122mm)	1	
80				
81	RPC700.301267	Drive Roller	4	
82	RPF200.050300	Ø50 External Circlip	2	
83	RPGM006.00482	Drive Roller Hub	4	
84				
	0000301600	Roller Assembly Consists Of:		
100	0000301601	Ø66 Roller	1	
101	0000301602	Spindle	1	
102	6204RS	Bearing	1	
103	12298	Circlip	1	
	12506	Roller Assembly Consists Of:		
104	0000300504	Felt Seal	1	
105	11265	Spindle	1	
106	6005RS	Bearing	2	
107	PH407	Seal	1	
108	PH408	Seal	1	
109	PH51AR	Flanged Roller	1	
110	PS843	Circlip	2	
	19356	Roller Assembly Consists Of:		
111	0000300504	Felt Seal	1	
112	11265	Spindle	1	
113	6005RS	Bearing	2	
114	PH407	Seal	1	
115	PH408	Seal	1	
116	PH77AR	Plain Roller	1	
117	PS843	Circlip	2	

T2XS SPARE PARTS

12.24d

Machines from Serial No T2-291

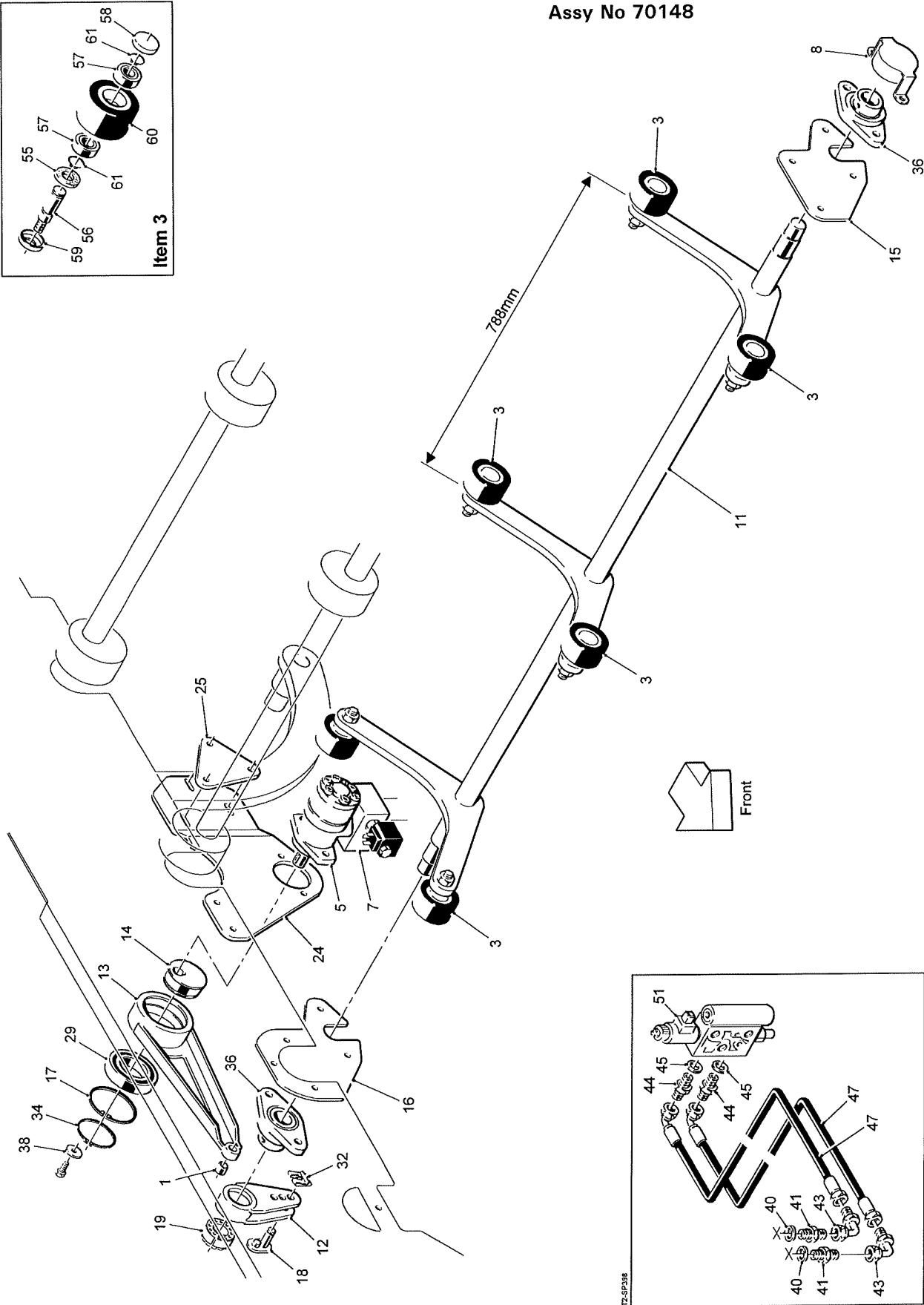
3rd Web Unit

Assy No 70133

Item	Part No.	Description	Qty.	Remarks
	32719	Roller Assembly Consists Of:		
118	0000300504	Felt seal	2	
119	6005RS	Bearing	2	
120	PH408	Seal	2	
121	PH77AR	Plain Roller	1	
	44175	Eccentric Roller Assembly Consists Of:		
122	44164	Ø115 Roller	1	
123	44165	Eccentric Hub	1	
124	44167	Washer	2	
125	44176	Ø60 External Circlip	1	
126				
127	6012RS	Bearing	2	
128				
129	22018008/010	M8 Grub Screw	1	
	70134/45	45mm Pitch Web Assembly Consists Of:		
130	59237MF/1	45mm Pitch Male Joiners & Rod	1	
131	59237MF/2	45mm Pitch Female Joiners & Rod	1	
132	59202MF/3	Joining Rod	1	
133	59740/1	Web Rod	-	
134	12238/6	Clamp Plate	-	
135	57058/45/4HD	45mm Pitch Tapped Clamp Plate	6	
136	57058/4	Ø5.5x23 Rivet	-	
137	220166/025	M6x25 CSK Setscrew	24	
138				
139				
		Hydraulic Components Consists Of:		
140	11124	1/2"BSP Dowty Seal	6	
141				
142	12315	1/2"BSP M M Adaptor	6	
143				
144	26086	1/2"BSP MF Swept 90°Adaptor	2	
145				
146	52528	1/2"Hose Assembly (1100mm)	1	
147	60433	1/2"Hose Assembly (1650mm)	1	
148	60476	1/2"Hose Assembly (2800mm)	1	
149	60847	1/2"Hose Assembly (2950mm)	1	
150	60878	1/2"Hose Assembly (3550mm)	1	

Machines from Serial No T2-291

Rocker Kit (for sieving web)
Assy No 70148



12.25a

T2XS SPARE PARTS

Machines from Serial No T2-291

Rocker Kit (for sieving web)

Assy No 70148

Item	Part No.	Description	Qty.	Remarks
1	16364	Oilite Bush	1	(see list at end)
2				
3	19356	Roller Assembly	6	
4				
5	46855	Hydraulic Motor	1	
6				
7	59215	Motor Valve	1	
8	59298	Bearing Shield	1	
9				
10				
11	62682	Rocker Shaft	1	
12	62684	Drive Crank	1	
13	62687	Drive Arm	1	
14	62688	Eccentric Drive Boss	1	
15	62690	Mounting Plate LH	1	
16	62691	Mounting Plate RH	1	
17	62698	Ø115 Internal Circlip	1	
18	62833	Pivot Pin	1	
19	62842	Locking Bush	1	
20				
21				
22				
23				
24	70146	Motor Mounting Plate	1	
25	70147	Clamp Plate	1	
26				
27				
28				
29	60152RS	Bearing	1	
30				
31				
32	DWS1076	Ø16 Spring Clip	1	
33				
34	RPF200.075250	Ø75 External Circlip	1	
35				
36	SFT35	Bearing	2	
37				
38	SS030009/003	Steel Spacer	1	
39				
40	11124	Hydraulic Components Consist Of: 1/2"BSP Dowty Seal	2	
41	12315	1/2"BSP M M Adaptor	2	
42				
43	26086	1/2"BSP M F Swept 90°Adaptor	2	
44	27459	M18x1/2"BSP M M Adaptor	2	
45	27461	M18 Dowty Seal	2	
46				
47	-	1/2"Hose Assembly (****mm)	1	
48	-	1/2"Hose Assembly (****mm)	1	
49				
50				
51	57217	S/A Proportional Valve Slice	1	

T2XS SPARE PARTS	12.25b
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T2XS SPARE PARTS	12.25b
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Machines from Serial No T2-291

Rocker Kit (for sieving web) **Assy No 70148**

Rocker Kit (for sieving web) **Assy No 70148**

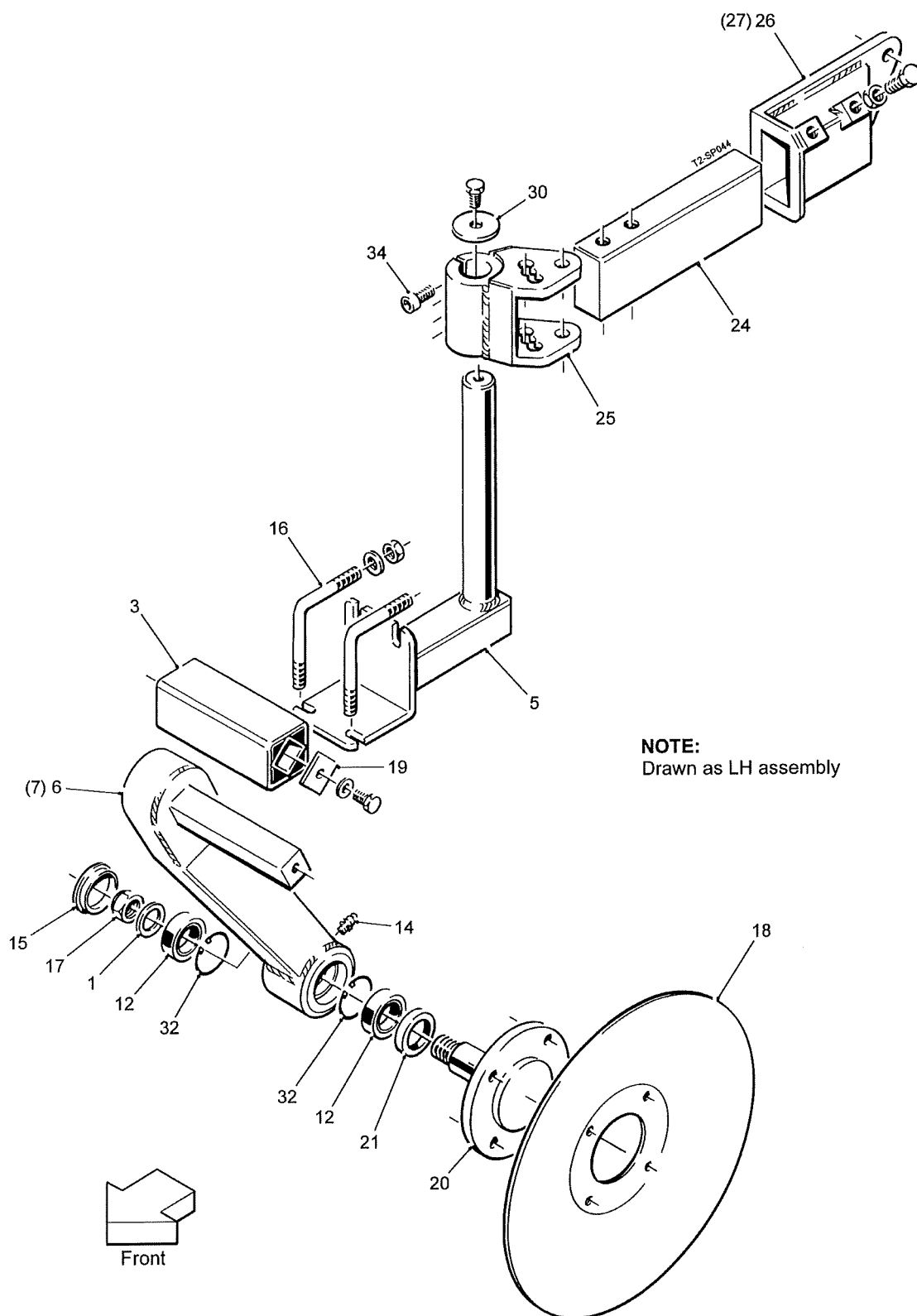
Item	Part No.	Description	Qty.	Remarks
	19356	Roller Assembly Consists Of:		
55	0000300504	Felt Seal	1	
56	11265	Spindle	1	
57	6005RS	Bearing	2	
58	PH407	Seal	1	
59	PH408	Seal	1	
60	PH77AR	Plain Roller	1	
61	PS843	Circlip	2	

Machines from Serial No T2-291

Concave Disc Coulters

LH - Assy No 59616

RH - Assy No 59617



12.26a**T2XS SPARE PARTS**

Machines from Serial No T2-291

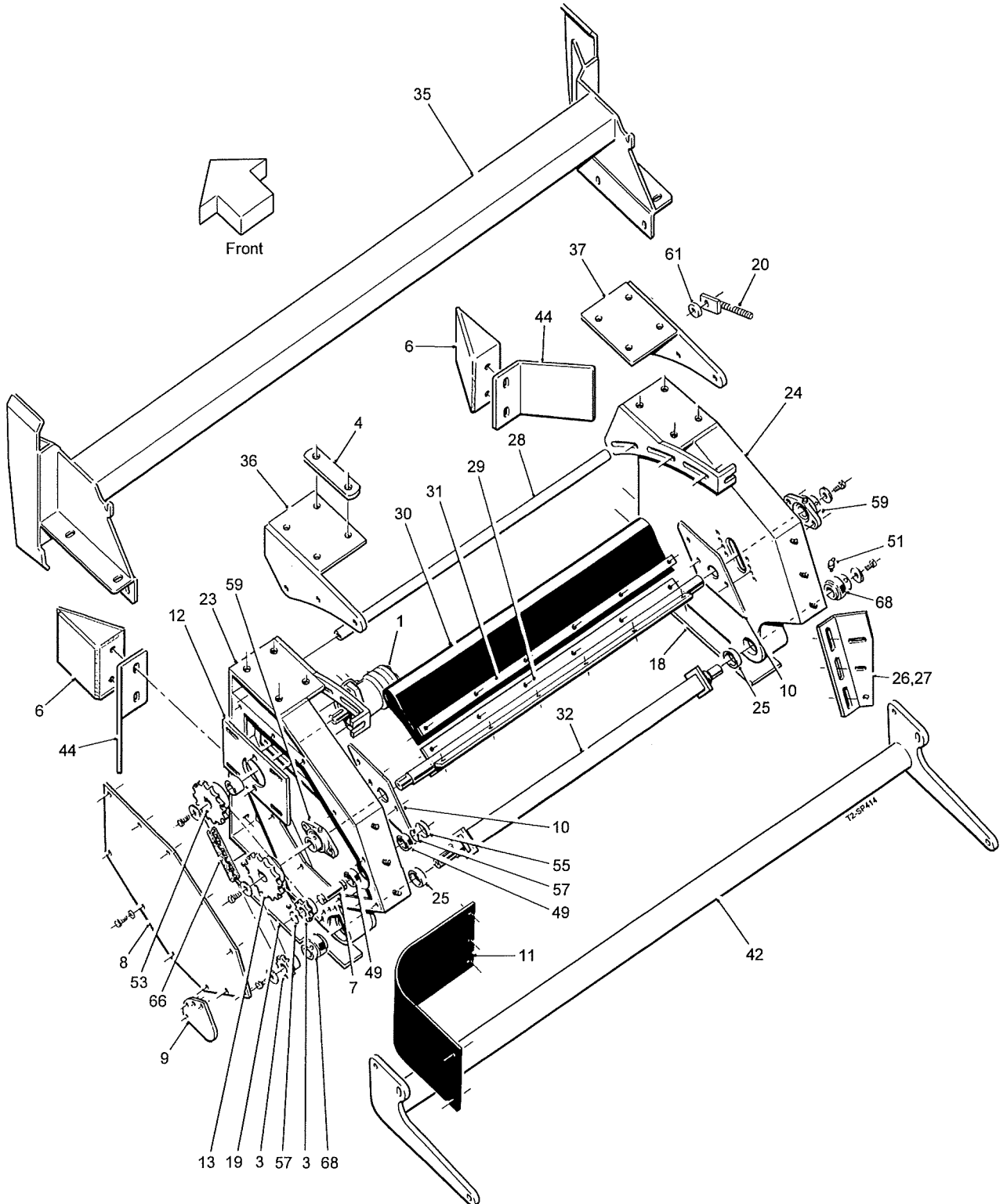
Concave Disc Coulters

Item	Part No.	Description	Qty.	Remarks
1	22046030C	M30 Flat Washer	2	Assy 59616 only Assy 59617 only
2				
3	42054	Rubber Torsion Bush	2	
4				
5	59612	Disc Mounting Arm	2	
6	59613	LH Disc Mounting Leg	1	
7	59614	RH Disc Mounting Leg	1	
8				
9				
10				
11				
12	60072RS	Bearing	4	Assy 59616 only Assy 59617 only
13				
14	RPC648.081250	M8 Grease Nipple	2	
15	RPC700.300441	Plastic End Cap	2	
16	RPF122.116115	M16 'L' Bolt	4	
17	RPF180.230000	M30 Special Locknut	2	
18	RPGMRP089.01825	Ø18"Concave Disc	2	
19	RPM152.303434	Retainer	2	
20	RPM180.300241	Disc Spindle	2	
21	RPS200.406810	Oil Seal	2	
22				Assy 59616 only Assy 59617 only
23				
24	RPS1061	Mounting Arm	2	
25	RPS1062	Support Arm	2	
26	RPS1063	LH Mounting Sleeve	1	
27	RPS1064	RH Mounting Sleeve	1	
28				
29				
30	SS060011/005	Steel Spacer	2	
31				
32	W0168	Ø62 Internal Circlip	4	
33				
34	22015010/035	M10x35 Socket Head Cap Screw	8	

Machines from Serial No T2-291

Onion Paddle Assembly

Assy No 51952A



12.27a**T2XS SPARE PARTS**

Machines from Serial No T2-291

Onion Paddle Assembly**Assy No 51952A**

Item	Part No.	Description	Qty.	Remarks
1	11608	Hydraulic Motor	1	
2				
3	27175	11T 5/8"Pitch Sprocket	2	
4	27286	Clamp Plate	4	
5				
6	44429	Nose Piece	2	
7	44434	Idler Shaft	1	
8	44436	Drive Guard	1	
9	44437	Shaft End Guard	1	
10	44438	Bearing Filler Plate	2	
11	44439	Side Infill Rubber	2	
12	44442	Motor Mounting Plate	1	
13	44457	36T 5/8"Pitch Sprocket	1	
14				
15				
16				
17				
18	46917	Wear Strip	1	
19	46917A	Wear Strip	1	
20	46918	Adjuster	2	
21				
22				
23	51077	LH Drive Case	1	
24	51078	RH Drive Case	1	
25	51080	Sealing Ring	2	
26	51081	LH Rubber Bracket	1	
27	51082	RH Rubber Bracket	1	
28	51287	Tie Bar	1	
29	51288	Paddle Shaft	1	
30	51289	Paddle Rubber	3	
31	51290	Paddle Rubber Clamp Strip	3	
32	51291	Square shaft	1	
33				
34				
35	59561	Bridge Beam	1	
36	59605	LH Pivot Mounting	1	
37	59606	RH Pivot Mounting	1	
38				
39				
40				
41				
42	64658	Digger Cross Brace	1	
43				
44	70476	Deflector Plate	2	
45				
46				
47				
48				
49	6005RS	Bearing	2	
50				
51	GS411	1/8"BSP Grease Nipple 45°	1	
52				
53	KA15101	23T 5/8"Pitch Sprocket	1	
54				
55	PH407	Seal	1	

T2XS SPARE PARTS12.27a

Machines from Serial No T2-291

Onion Paddle AssemblyAssy No 51952A

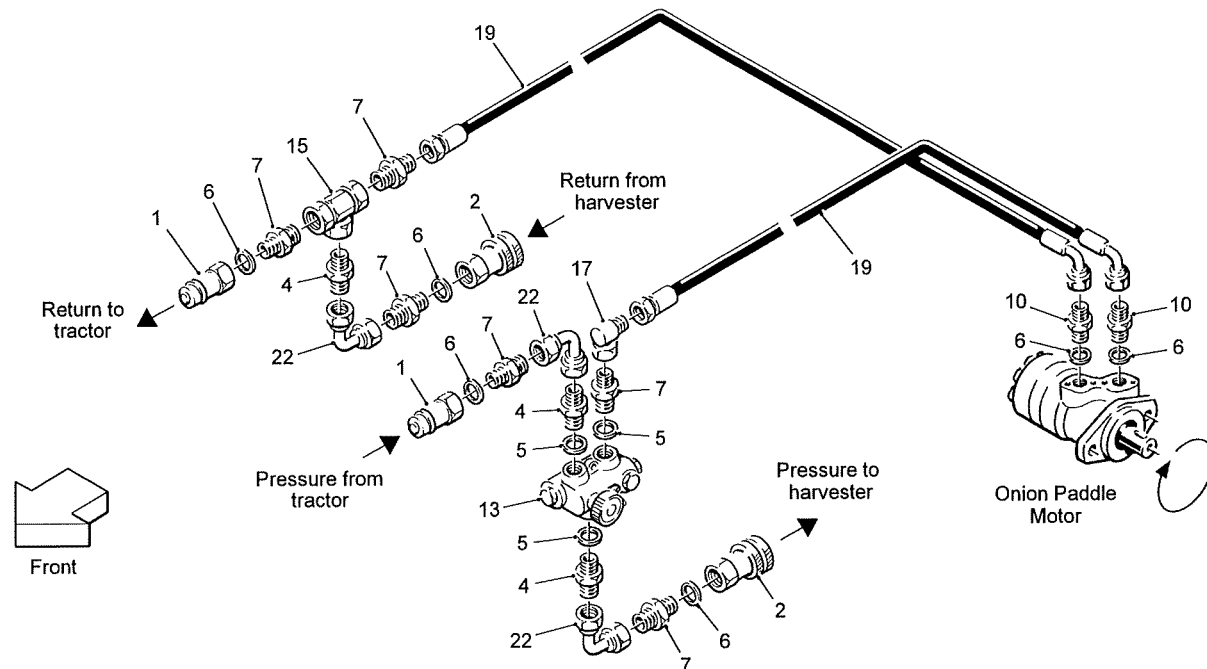
Item	Part No.	Description	Qty.	Remarks
56	PS843	Ø25 External Circlip	2	
57				
58				
59	SFT30A	Bearing	2	
60	SS040017/010	Steel Spacer	2	
61				
62				
63				
64	W0644/118	5/8"Pitch Drive Chain	1	
65				
66				
67	YAR206-2F	Bearing	2	
68				

Machines from Serial No T2-291

Onion Paddle Hydraulics

Hydraulics (from tractor)

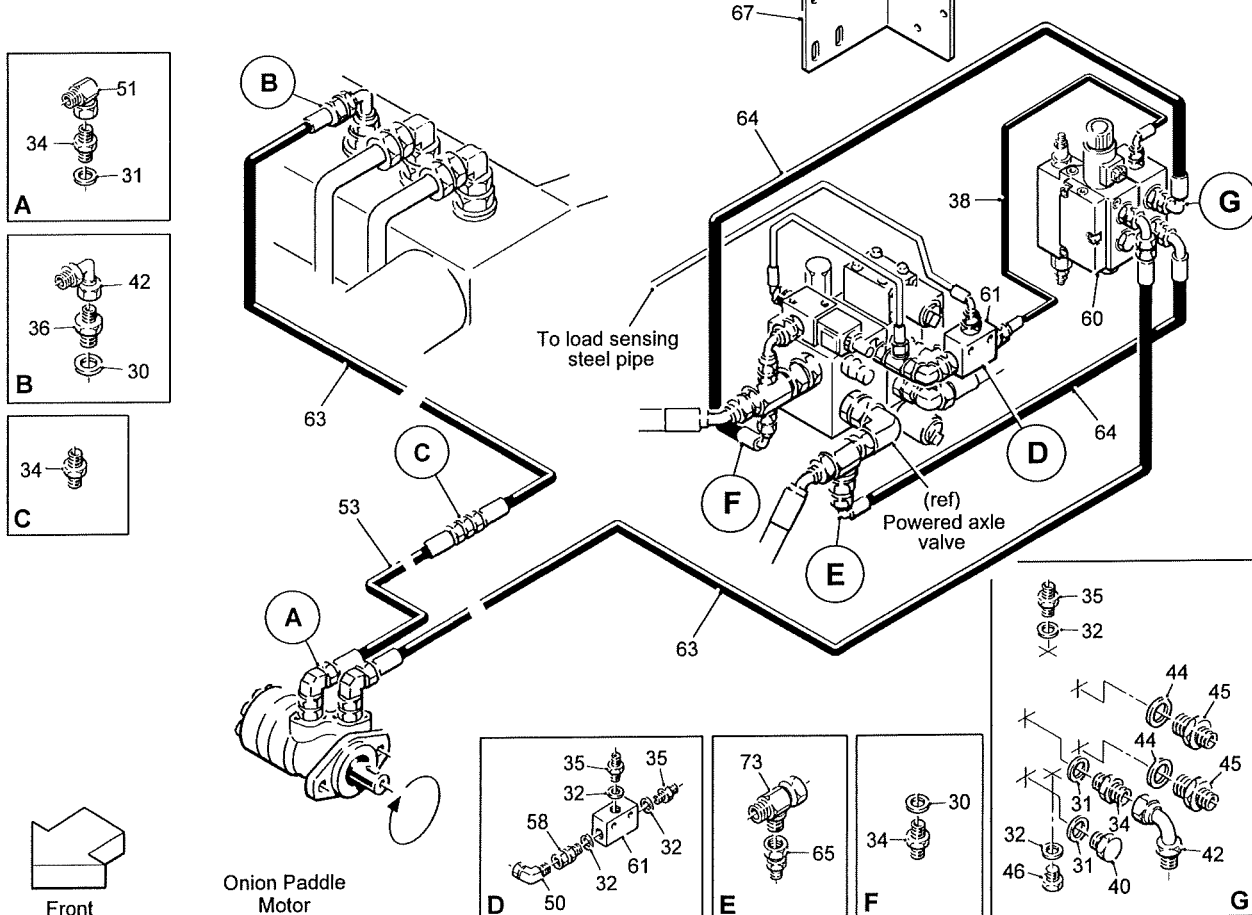
Assy No 64696A



T2-SP446

Hydraulics (from harvester)

Assy No 64696B



12.28a

T2XS SPARE PARTS

Machines from Serial No T2-291

Onion Paddle Hydraulics

Item	Part No.	Description	Qty.	Remarks
	64696A	Hydraulics (from tractor) Consists Of:		
1	10140	1/2"BSP Male Coupling	2	
2	10141	1/2"BSP Female Coupling	2	
3				
4	11115	3/4"BSP M M Adaptor	3	
5	11123	3/4"BSP Dowty Seal	3	
6	11124	1/2"BSP Dowty Seal	6	
7	11295	1/2"BSPx3/4"BSP M M Adaptor	6	
8				
9				
10	12315	1/2"BSP M M Adaptor	2	
11				
12				
13	27720	Variable Flow Divider	1	
14				
15	31186	3/4"BSP Female Tee	1	
16				
17	32475	1/2"BSP M F Compact 90°Adaptor	1	
18				
19	52527	1/2"Hose Assembly (3950mm)	2	
20				
21				
22	TBMW609	3/4"BSP Female Swept 90°Adaptor	3	
	64696B	Hydraulics (from harvester) Consists Of:		
30	11122	1"BSP Dowty Seal	1	
31	11124	1/2"BSP Dowty Seal	4	
32	11337	1/4"BSP Dowty Seal	5	
33				
34	12315	1/2"BSP M M Adaptor	5	
35	12316	1/4"BSP M M Adaptor	3	
36	12521	1/2"BSPx1"BSP M M Adaptor	1	
37				
38	13187	1/4"Hose Assembly (700mm)	1	
39				
40	24383	1/2"BSP Blanking Plug	1	
41				
42	26086	1/2"BSP M F Swept 90°Adaptor	2	
43				
44	11123	3/4"BSP Dowty Seal	2	
45	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
46	11876/8	1/4"BSP Blanking Plug	1	
47				
48				
49				
50	32474	1/4"BSP M F Compact 90°Adaptor	1	
51	32475	1/2"BSP M F Compact 90°Adaptor	2	
52				
53	43210	1/2"Hose Assembly (3100mm)	1	
54				

Machines from Serial No T2-291

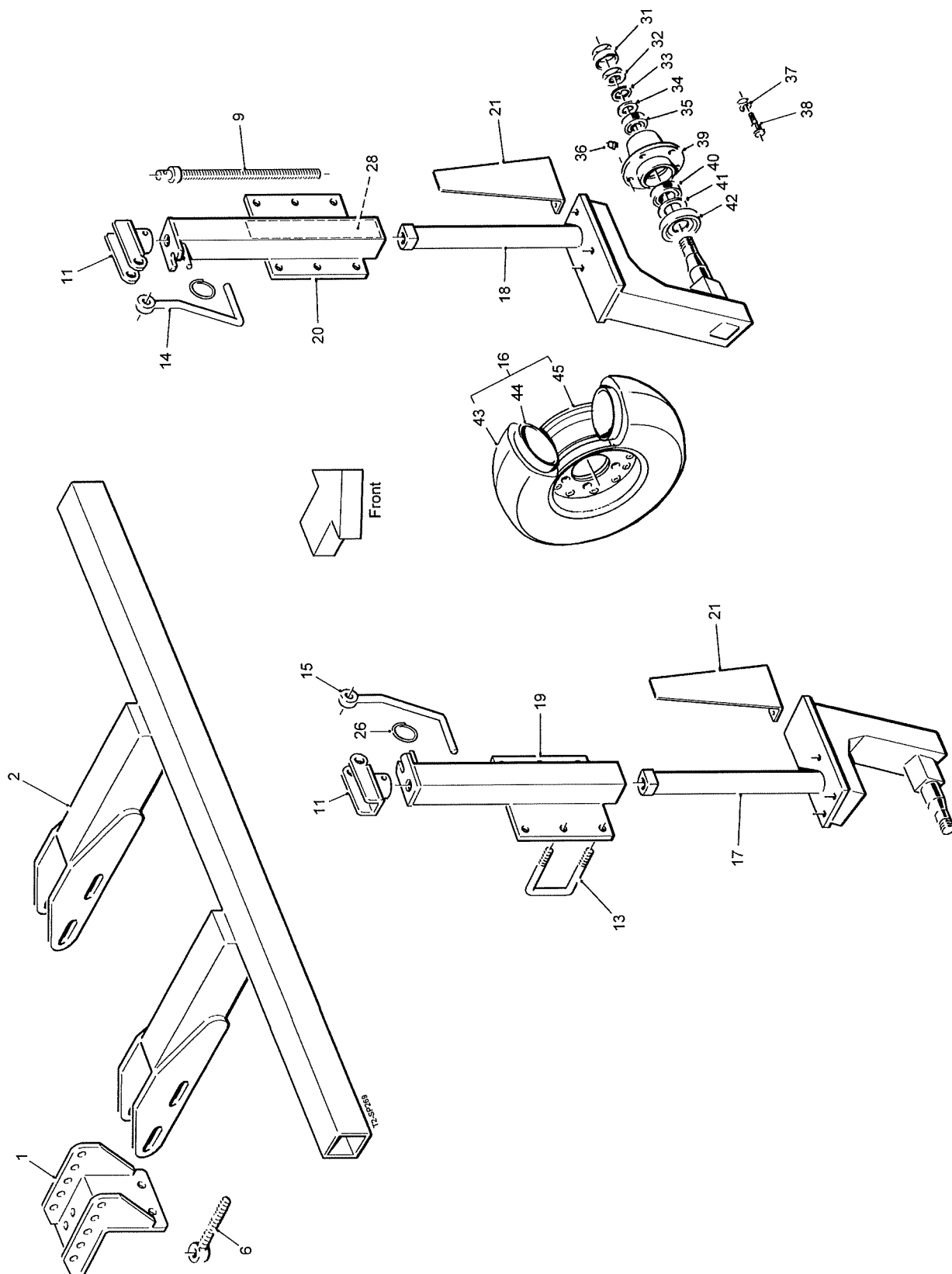
Onion Paddle Hydraulics

Item	Part No.	Description	Qty.	Remarks
55				
56				
57				
58	46724	1/4"BSPMx1/4"BSPF Swivel Adaptor	1	
59				
60	59643	Control Valve	1	
61	59644	1/4"BSP Shuttle Valve	1	
62				
63	60395	1/2"Hose Assembly (5200mm)	2	
64	60438	1/2"Hose Assembly (600mm)	2	
65	60544	1/2"BSP Mx1"BSP F Swivel Adaptor	1	
66				
67	70329	Adaptor Plate	1	
68				
69				
70				
71				
72				
73	RPH724.111616	1"BSP F M M Tee	1	

Machines from Serial No T2-291

Onion Paddle Depth Wheels

Assy No 62948



12.29a

T2XS SPARE PARTS

Machines from Serial No T2-291

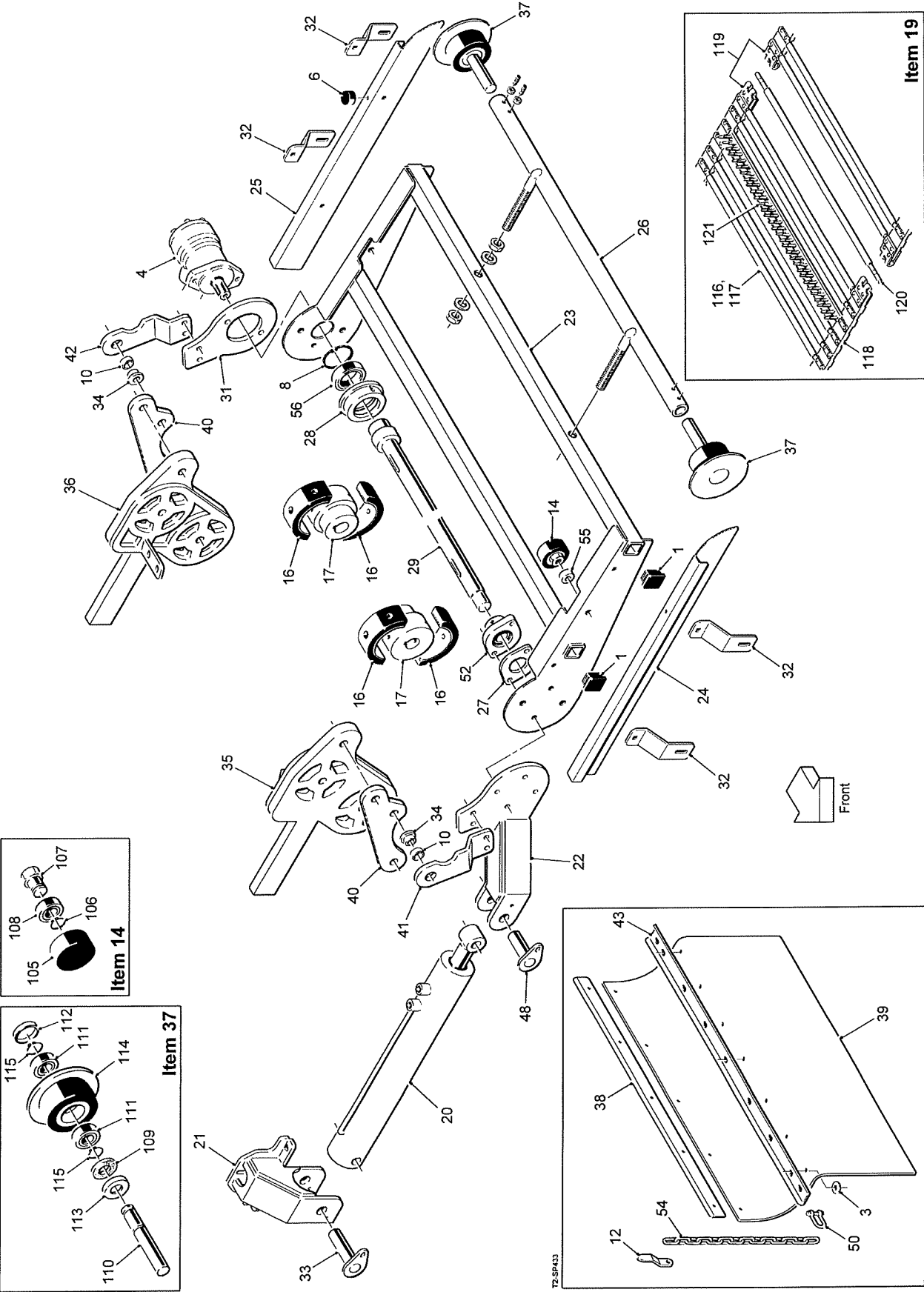
Onion Paddle Depth Wheels

Assy No 62948

Item	Part No.	Description	Qty.	Remarks
1	62324	Mounting Bracket	2	
2	62400	Mounting Frame	1	
3				
4				
5				
6	RPF120.116125	M16x140 Swing Bolt	4	
7				
8				
9	33279	Depth Wheel Assemblies Consist Of: Adjuster Screw	2	
10				
11	47164	Pivot Bracket	2	
12				
13	50018	M12 'U' Bolt	4	
14	50083	Depth Handle	1	
15	50039	Depth Handle	1	
16	50071	Wheel Complete	2	(see list at end)
17	50072	Depth Wheel Leg	1	
18	50073	Depth Wheel Leg	1	
19	50074	Depth Wheel Mounting	1	
20	50075	Depth Wheel Mounting	1	
21	50082	Height Indicator	2	
22				
23				
24				
25				
26	DW60495	Spring Clip	2	
27				
28	TR267	Transfer	2	
29				
30				
31	50072X/1	End Cap	2	
32	50072X/2	Castellated Nut	2	
33	50072X/3	Locking Washer	2	
34	50072X/4	Spacer	2	
35	50072X/5	Bearing	2	
36	50072X/6	Grease Nipple	2	
37	50072X/7	Wheel Nut	10	
38	50072X/8	Wheel Stud	10	
39	50072X/9	Hub	2	
40	50072X/10	Bearing	2	
41	50072X/11	Seal	2	
42	50072X/12	Shroud	2	
43	50071	Wheel Complete Consists Of:		
44	33117	6.00x9-6 Ply Tyre	1	
45	33118	Tube	1	
	50077	Wheel Rim	1	

Machines from Serial No T2-291

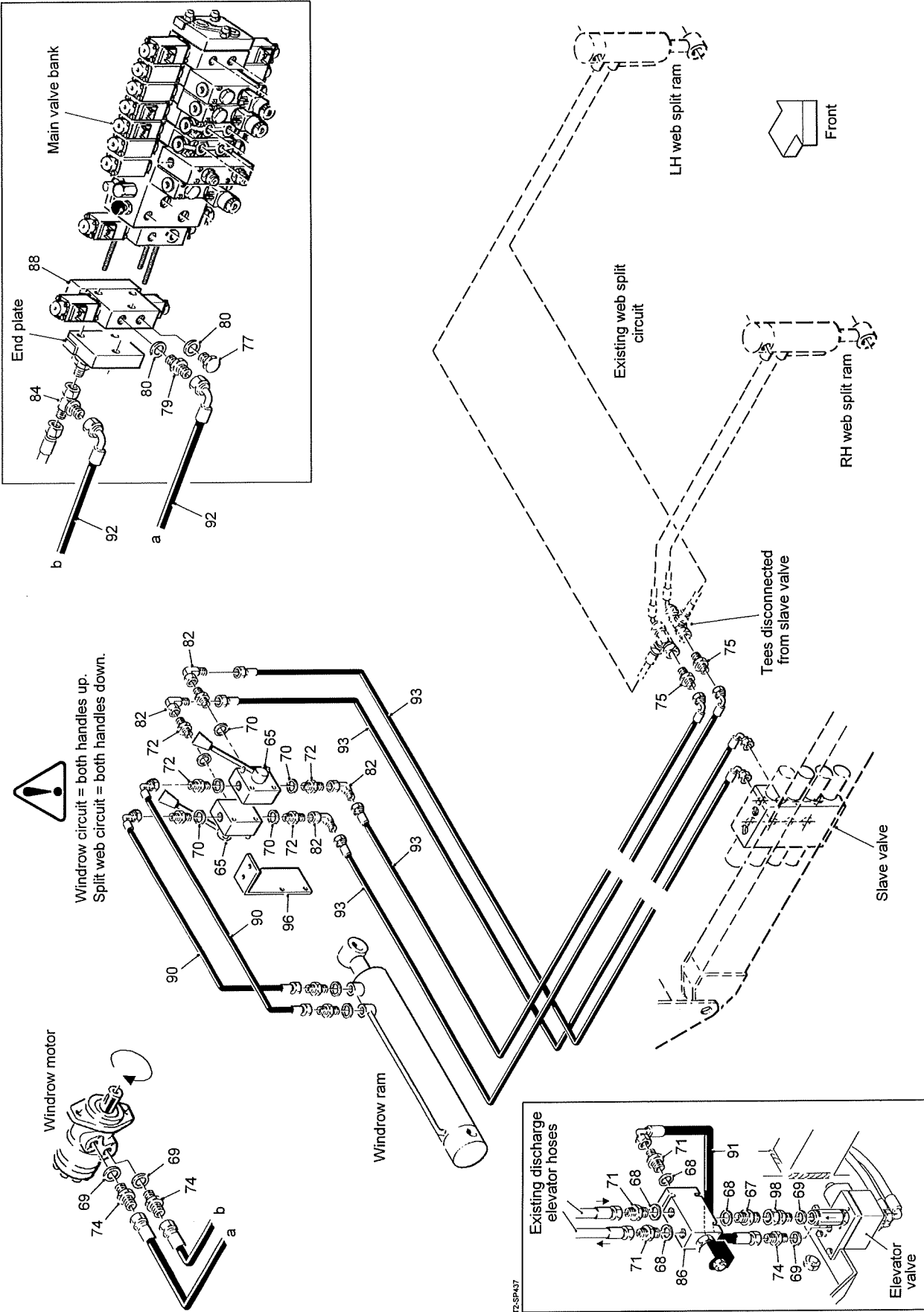
Hydraulically Driven Windrow Kit
Assy No 64121



Machines from Serial No T2-291

Hydraulically Driven Windrow Kit

Assy No 64121



T2XS SPARE PARTS

12.30b

Machines from Serial No T2-291

Hydraulically Driven Windrow Kit

Assy No 64121

Item	Part No.	Description	Qty.	Remarks
1	27159	Plastic Insert (40x40)	4	
2				
3	37108	Ø30 Washer	7	
4	37898	Hydraulic Motor	1	
5				
6	43288	Bump Stop	2	
7				
8	46564	Ø90 Internal Circlip	1	
9				
10	54114	Bush	2	
11				(see list at end)
12	57219	Chain Latch	2	
13				
14	59222	Roller Assembly	2	
15				
16	61035	Drive Shoe Half	4	
17	61036	Drive Shoe Hub	2	
18				
19	64101/40	40mm Pitch Web Assembly	1	
20	64103	Hydraulic Ram	1	
21	64104	Ram Mount	1	(see list at end)
22	64105	Ram Mount	1	
23	64106	Windrow Frame	1	
24	64107	Panel Front	1	
25	64108	Panel Rear	1	
26	64109	Roller Mounting	1	
27	64110	Bearing Spacer	1	
28	64111	Bearing Housing	1	
29	64112	Drive Shaft	1	
30				(see list at end)
31	64114	Motor Mount	1	
32	64115	Panel Mounting Bracket	4	
33	64116	Ram Pin (long)	1	
34	64117	Pivot Boss	2	
35	64118	Roller Mounting (front)	1	
36	64119	Roller Mounting (rear)	1	
37	64132	Roller Assembly	2	
38	64133	Clamp Strip	1	
39	64134	Rubber Flap	1	
40	64144	Mounting Plate	1	
41	64145	Pivot Bracket (front)	1	
42	64146	Pivot Bracket (rear)	1	
43	64159	Flap Baton	1	
44				
45				
46				
47				
48	65011	Ram Pin (short)	1	
49				
50	H171	Shackle	2	
51				
52	LFTC30	Bearing	1	
53				
54	S-W6210013/008	Chain	2	
55	SS025013/015	Steel Spacer	2	

12.30c

T2XS SPARE PARTS

Machines from Serial No T2-291

Hydraulically Driven Windrow Kit

Assy No 64121

Item	Part No.	Description	Qty.	Remarks
56 57 58	62102RS	Bearing		
65 66	10275	Hydraulic Components Consist Of: Diverter Valve	2	
67	11115	3/4"BSP M M Adaptor	1	
68	11123	3/4"BSP Dowty Seal	4	
69	11124	1/2"BSP Dowty Seal	4	
70	11125	3/8"BSP Dowty Seal	8	
71	11295	1/2"BSP x 3/4"BSP M M Adaptor	3	
72	11336	1/4"BSP x 3/8"BSP M M Adaptor	8	
73				
74	12315	1/2"BSP M M Adaptor	3	
75	12316	1/4"BSP M M Adaptor	2	
76				
77	16454	M18 Blanking Plug	1	
78				
79	27459	M18 x 1/2"BSP M M Adaptor	1	
80	27461	M18 Dowty Seal	2	
81				
82	32474	1/4"BSP M F Compact 90° Adaptor	4	
83				
84	37367	1/2"BSP FMM Tee	1	
85				
86	51073	Elevator Reverse Valve	1	
87				
88	57217	Motor Valve Slice	1	
89				
90	60201	1/4"Hose Assembly (1100mm)	2	
91	60490	1/2"Hose Assembly (500mm)	1	
92	71124	1/2"Hose Assembly (9100mm)	2	
93	71125	1/4"Hose Assembly (8900mm)	4	
94				
95				
96	64184A	Valve Bracket	1	
97				
98	TBMW659	1/2"BSP Mx3/4"BSPF Swivel Adaptor	1	
	59222	Roller Assembly Consists Of:		
105	0000301601	Ø66 Rubber Roller	1	
106	12298	Ø20 External Circlip	1	
107	59223	Roller Spindle	1	
108	62042RS	Bearing	1	
	64132	Roller Assembly Consists Of:		
109	0000300504	Felt Seal	1	
110	64131	Roller Spindle	1	
111	6005RS	Bearing	2	
112	PH407	Seal	1	

Machines from Serial No T2-291

Hydraulically Driven Windrow Kit

Assy No 64121

Item	Part No.	Description	Qty.	Remarks
113	PH408	Seal	1	
114	PH51AR	Ø90 Flanged Roller	1	
115	PS843	Circlip	2	
	64101/40	40mm Pitch Web Assembly Consists Of:		
116	-	Ø11 Web Rod	-	
117	-	Ø16 Rubber Cover	-	
118	-	Belt	2	
119	-	'F' Type Joiner Complete	2	
120	-	Ø11 Joining Rod	1	
121	-	Double Pintle Rod	-	