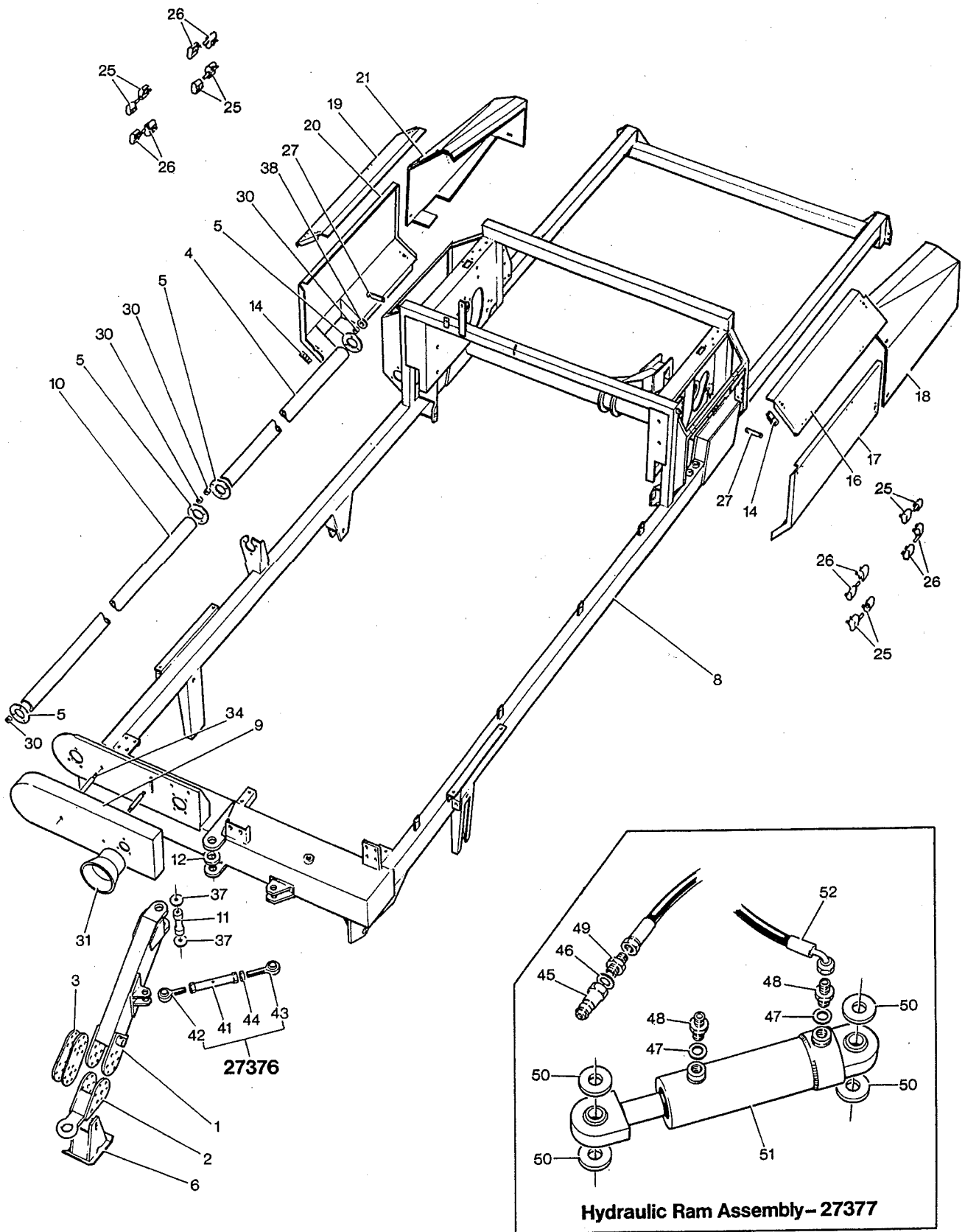


Section 2

Spare Parts Manual

Main Frame, Drawbar and Guards

Assy NO 27197



MAIN FRAME AND GUARDS

(ASSY. No. 27197)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27160	DRAWBAR	1	} (OPTIONS)
2	27161	ADJUSTABLE TOW EYE	1	
3	27227	LOCKING PLATE	4	
4	27291	GUARD TUBE (REAR)	1	
5	27292	SUPPORT RING	4	
6	27297	DRAWBAR FOOT	1	
7				
8	37400A	UNMANNED MAINFRAME(900mm D/ELEVATOR)	1	
	37400B	MANNED MAINFRAME(900mm D/ELEVATOR)	1	
	37400C	UNMANNED MAINFRAME(750mm D/ELEVATOR)	1	
	37400D	MANNED MAINFRAME(750mm D/ELEVATOR)	1	
9	27863	VEE BELT GUARD	1	
10	27864	GUARD TUBE (FRONT)	1	
11	27888	DRAWBAR PIN	1	
12	27800/46	SPACER	1	
13				
14	28578	COACH LOCK	8	
15				
16	37318	MAIN UPPER LH GUARD	1	
17	37319	LH SIDE GUARD LOWER	1	
18	37320	LH REAR SIDE GUARD	1	(UNMANNED MACHINE ONLY)
	37476	LH REAR SIDE GUARD	1	(MANNED MACHINE ONLY)
19	37321	MAIN UPPER RH GUARD	1	
20	37322	RH SIDE GUARD LOWER	1	
21	37323	RH REAR SIDE GUARD	1	
22				
23				
24				
25	37126	PLASTIC HINGE RH COMPLETE	4	
26	37127	PLASTIC HINGE LH COMPLETE	4	
27	37137	GUARD LATCH	8	
28				
29				
30	1136901007	SPACER	12	
31	2030900019	GUARD CONE	1	
32				
33				
34	RP 77M	GUARD BOLT	2	
35				
36				
37	SS060017/005	STEEL SPACER	2	
38	SS040011/003	STEEL SPACER	1	
39				
40				
	27376	ADJUSTABLE STAY ASSEMBLY CONSISTS OF:-		(OPTIONAL)
41	11709	STAY	1	
42	13035	LH STAY END	1	
43	13036	RH STAY END	1	
44	22068112	LOCK NUT	1	

MAIN FRAME AND GUARDS ASSEMBLY

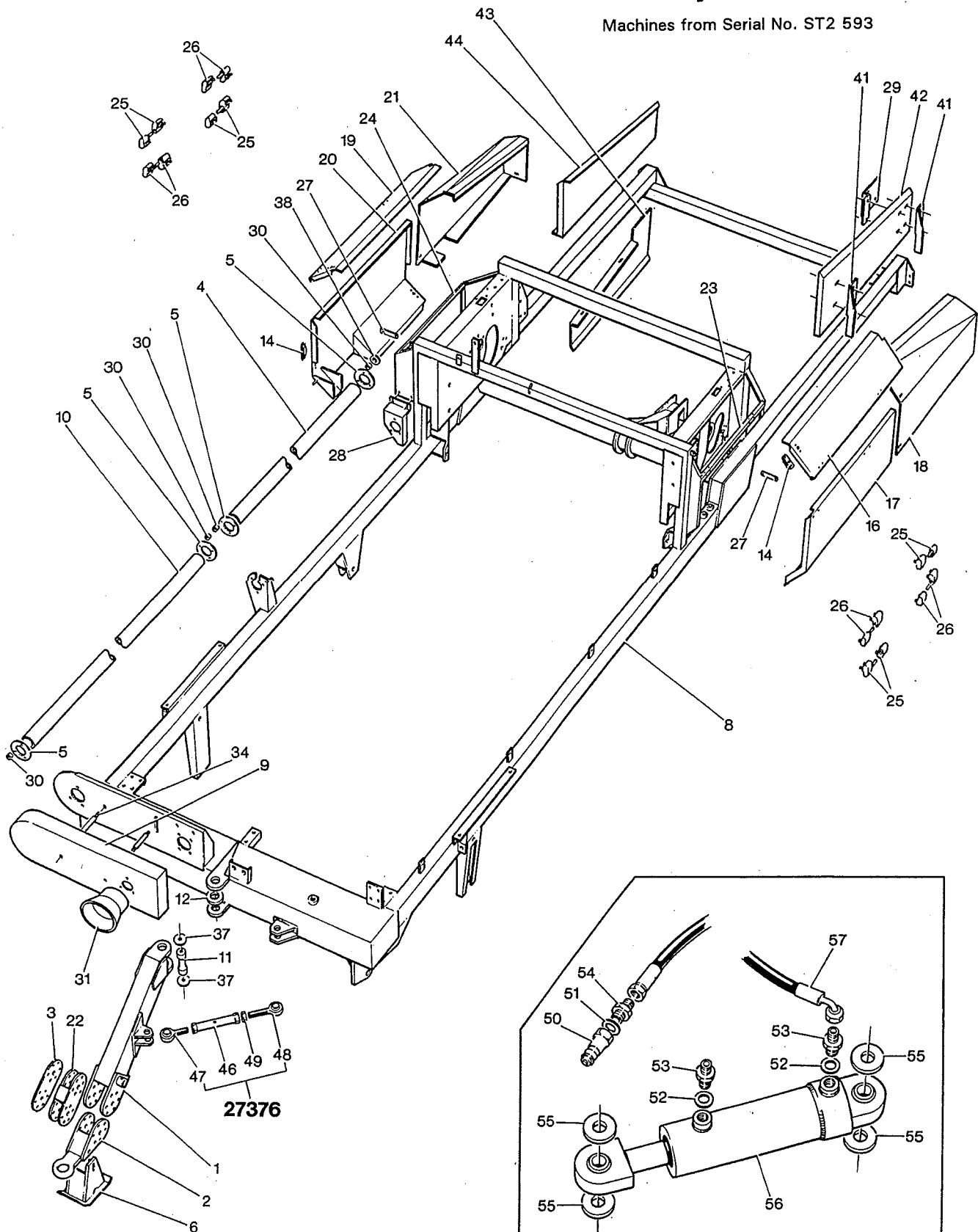
(ASSY. No. 27197)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27377	HYDRAULIC RAM ASSEMBLY CONSISTS OF:-		(OPTIONAL)
45	10140	QUICK RELEASE COUPLING	2	
46	11124	DOWTY SEAL	2	
47	11125	DOWTY SEAL	2	
48	11336	MALE MALE ADAPTOR	2	
49	16356	MALE MALE ADAPTOR	2	
50	24218	RAM SPACER	4	
51	27215	HYDRAULIC RAM	1	
52	27447	HOSE ASSEMBLY	1	

Main Frame, Drawbar and Guards

Assy NO 27197

Machines from Serial No. ST2 593



Hydraulic Ram Assembly - 27377

MAIN FRAME, DRAWBAR AND GUARDS

(ASSY. No. 27197)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27160	DRAWBAR	1	
2	27161	ADJUSTABLE TOW EYE	1	
3	27227	LOCKING PLATE	2	
4	27291	GUARD TUBE (REAR)	1	
5	27292	SUPPORT RING	4	
6	27297	DRAWBAR FOOT	1	
7				
8	37400A	UNMANNED MAINFRAME(900mm D/ELEVATOR)	1	} (OPTIONS)
	37400B	MANNED MAINFRAME(900mm D/ELEVATOR)	1	
	37400C	UNMANNED MAINFRAME(750mm D/ELEVATOR)	1	
	37400D	MANNED MAINFRAME(750mm D/ELEVATOR)	1	
9	27863	VEE BELT GUARD	1	
10	27864	GUARD TUBE (FRONT)	1	
11	27888	DRAWBAR PIN	1	
12	27800/46	SPACER	1	
13				
14	28578	COACH LOCK	8	
15				
16	37318	MAIN UPPER LH GUARD	1	
17	37319	LH SIDE GUARD LOWER	1	
18	37320	LH REAR SIDE GUARD	1	(UNMANNED MACHINE ONLY)
	37476	LH REAR SIDE GUARD	1	(MANNED MACHINE ONLY)
19	37321	MAIN UPPER RH GUARD	1	
20	37585	RH SIDE GUARD LOWER	1	
21	37323	RH REAR SIDE GUARD	1	
22	37563	LOCKING PLATE	1	
23	37566	LH GUARD RAIL	1	
24	37567	RH GUARD RAIL	1	
25	37126	PLASTIC HINGE RH COMPLETE	4	
26	37127	PLASTIC HINGE LH COMPLETE	4	
27	37137	GUARD LATCH	8	
28	37570	GUARD	1	
29	37636	CONTROL BOX MOUNTING	1	(UNMANNED MACHINE ONLY)
30	1136901007	SPACER	12	
31	2030900019	GUARD CONE	1	
32				
33				
34	RP 77M	GUARD BOLT	2	
35				
36				
37	SS060017/005	STEEL SPACER	2	
38	SS040011/003	STEEL SPACER	1	
39				
40				
41	37524	BRACKET	2	(UNMANNED MACHINE ONLY)
42	37525	LH INFILL GUARD	1	(UNMANNED MACHINE ONLY)
	37638	LH INFILL GUARD	1	(MANNED MACHINE ONLY)
43	37593	RH LOWER INFILL GUARD	1	
44	37594	RH UPPER INFILL GUARD	1	(UNMANNED MACHINE ONLY)
	37639	RH UPPER INFILL GUARD	1	(MANNED MACHINE ONLY)

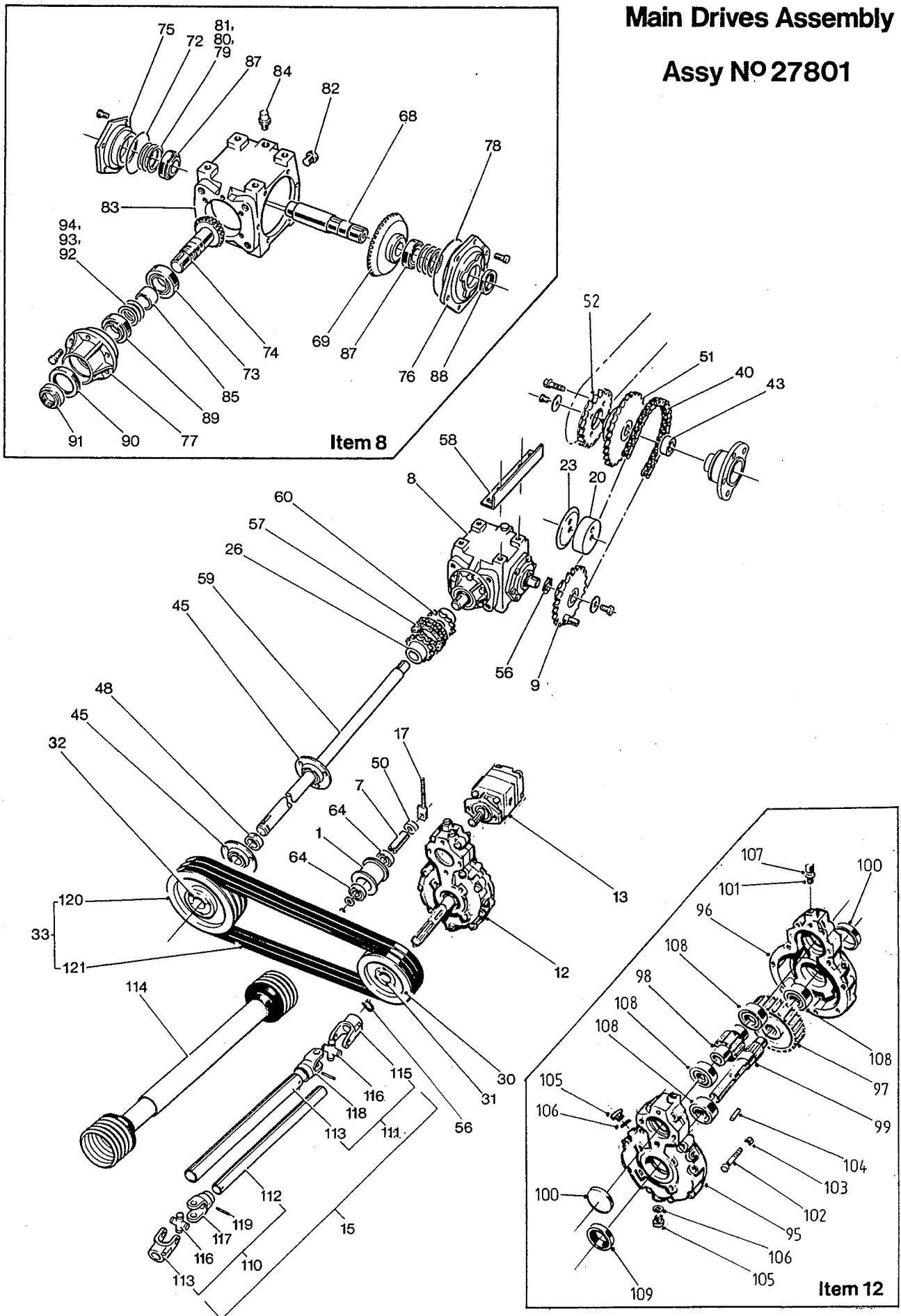
MAIN FRAME, DRAWBAR AND GUARDS

(ASSY. No. 27197)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
45				
	27376	ADJUSTABLE STAY ASSEMBLY CONSISTS OF:-		(OPTIONAL)
46	11709	STAY	1	
47	13035	LH STAY END	1	
48	13036	RH STAY END	1	
49	22068112	LOCK NUT	1	
	27377	HYDRAULIC RAM ASSEMBLY CONSISTS OF:-		(OPTIONAL)
50	10140	QUICK RELEASE COUPLING	2	
51	11124	DOWTY SEAL	2	
52	11125	DOWTY SEAL	2	
53	11336	MALE MALE ADAPTOR	2	
54	16356	MALE MALE ADAPTOR	2	
55	24218	RAM SPACER	4	
56	27215	HYDRAULIC RAM	1	
57	27447	HOSE ASSEMBLY	1	

Main Drives Assembly

Assy N^o 27801



MAIN DRIVES ASSEMBLY
(ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11176	JOCKEY ROLLER	1	
2				
3				
4				
5				
6				
7	27096	JOCKEY ROLLER SPINDLE	1	
8	27188	GEARBOX	1	(SEE LIST AT END)
9	27301	24T SPROCKET	1	
10				
11				
12	27834	GEARBOX	1	(SEE LIST AT END)
13	27714	HYDRAULIC PUMP	1	(REF)
14				
15	27788	PTO DRIVE SHAFT	1	(SEE LIST AT END)
16				
17	27663	ADJUSTER	1	
18				
19				
20	0005000008	TENSIONER (WOODEN)	1	
21				
22				
23	0005000016	FLANGE WASHER	1	
24				
25				
26	2000900007	18T SPROCKET	1	
27				
28	2510900000/3	'V' BELT	3	
29				
30	27669	PULLEY (187mm DIA)	1	
31	27670	TAPERLOCK BUSH (FOR SMALL PULLEY)	1	
32	27672	TAPERLOCK BUSH (FOR LARGE PULLEY)	1	
33	37427	HIGH SPEED PULLEY KIT (OPTIONAL)	1	(SEE LIST AT END)
	37428	LOW SPEED PULLEY KIT (OPTIONAL)	1	(SEE LIST AT END)
34				
35				
36				
37				
38				
39				
40	PS 429/60	DRIVE CHAIN	1	
41				
42				
43	A 24	PLASTIC SPACER	1	
44				
45	RA 35	BEARING	2	
46				
47				
48	SPCT 131	STOP COLLAR	1	
49				

MAIN DRIVES ASSEMBLY

(ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	SS040013/016	STEEL SPACER	1	} (OPTIONAL)
51	37269	30T SPROCKET	1	
52	37270A	28T SPROCKET	1	
	37270C	40T SPROCKET	1	
	37270D	26T SPROCKET	1	
	37270E	24T SPROCKET	1	
53				
54				
55				
56	W0119	EXTERNAL CIRCLIP	3	
57	W0645/18	DUPLEX CHAIN	1	
58	W0662	SUPPORT ANGLE	1	
59	27836	DRIVE SHAFT	1	
60	W0831	18T SPROCKET	1	
61				
62				
63				
64	6005 RS	BEARING	2	
65				
66				
67				
	27188	(ITEM 8) GEARBOX ASSEMBLY CONSISTS OF:-		
68	27188/1	OUTPUT SHAFT	1	
69	27188/2	BEVEL GEAR	1	
70				
71				
72	W0632/1	'O'RING	1	
73	W0632/4	INPUT INNER BEARING	1	
74	W0632/6	INPUT SHAFT	1	
75	W0632/8	END PLATE	1	
76	W0632/9	BEARING PLATE	1	
77	W0632/13	INPUT BEARING HOUSING	1	
78	W0632/14	'O'RING	1	
79	W0632/18	SHIM	A/R	
80	W0632/19	SHIM	A/R	
81	W0632/20	SHIM	A/R	
82	W0632/21	DRAIN/FILLER PLUG	1	
83	W0632/22	HOUSING	1	
84	W0632/23	BREATHER	1	
85	W0632/24	SPACER	1	
86				
87	11051/1	OUTPUT BEARING	2	
88	11051/2	OUTPUT SHAFT OIL SEAL	1	
89	11051/3	INPUT BEARING	1	
90	11051/4	INPUT SHAFT OIL SEAL	1	
91	11051/7	SHAFT NUT	1	
92	11051/18	SHIM	A/R	
93	11051/19	SHIM	A/R	
94	11051/20	SHIM	A/R	

MAIN DRIVES ASSEMBLY

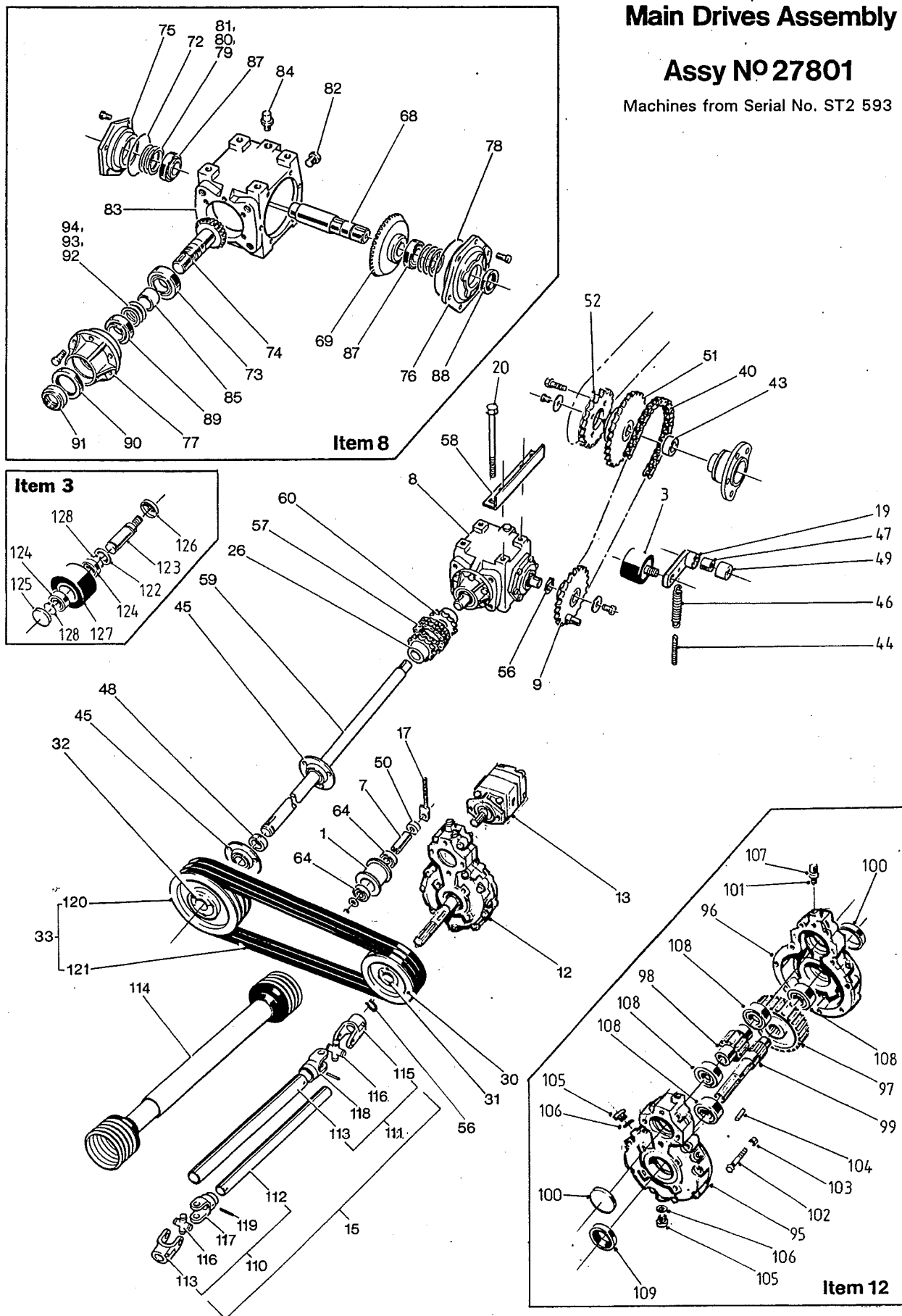
(ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27834	(ITEM 12) GEARBOX ASSEMBLY CONSISTS OF:-		
95	27834/1	CASE HALF(INPUT SIDE)	1	
96	27834/2	CASE HALF(OUTPUT SIDE)	1	
97	27834/3	GEAR 66T	1	
98	27834/4	PINION 21T	1	
99	27834/5	SHAFT	1	
100	27834/6	PROTECTION CAP	2	
101	27834/7	ADAPTOR	1	
102	27834/8	BOLT	10	
103	27834/9	NUT	10	
104	27834/10	DOWEL	2	
105	27834/11	PLUG	4	
106	27834/12	WASHER	4	
107	27834/13	BREATHER	1	
108	6207	BEARING	4	
109	72x40x10	OIL SEAL	1	
	27788	(ITEM 14) PTO DRIVE SHAFT CONSISTS OF:-		
110	27788/1	MALE COUPLING COMPLETE	1	
111	27788/2	FEMALE COUPLING COMPLETE	1	
112	27788/3	MALE LEMON TUBE	1	
113	27788/4	FEMALE LEMON TUBE	1	
114	27788/5	GUARD COMPLETE	1	
115	11557/5	SPLINED YOKE	2	
116	11557/7	UNIT PACKAGE	2	
117	11557/9	MALE END INNER YOKE	1	
118	11557/10	FEMALE END INNER YOKE	1	
119	11557/11	STRAIGHT SPRING PIN	2	
	37427	(ITEM 33) HIGH SPEED PULLEY KIT CONSISTS OF:- (OPTIONAL)		
120	27671	PULLEY (256mm DIA)	1	
121	2510900000/3	V'BELT	3	
	37428	(ITEM 34) LOW SPEED PULLEY KIT CONSISTS OF:- (OPTIONAL)		
120	27835	PULLEY (280mm DIA)	1	
121	VB 80	V'BELT	3	

Main Drives Assembly

Assy N° 27801

Machines from Serial No. ST2 593



MAIN DRIVES ASSEMBLY

(ASSY. No.27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11176	NYLON JOCKEY ROLLER	1	STEEL JOCKEY ROLLER - 37657
2				
3	19356	ROLLER ASSEMBLY	1	(SEE LIST AT END)
4				
5				
6				
7	27096	JOCKEY ROLLER SPINDLE	1	
8	27188	GEARBOX	1	(SEE LIST AT END)
9	27301	24T SPROCKET	1	
10				
11				
12	37564	GEARBOX	1	(SEE LIST AT END)
13	27714	HYDRAULIC PUMP	1	(REF)
14				
15	27788	PTO DRIVE SHAFT	1	(SEE LIST AT END)
16				
17	27663	ADJUSTER	1	
18				
19	37324	JOCKEY ARM	1	
20	37569	RETAINING BOLT	2	
21				
22				
23				
24				
25				
26	2000900007	18T SPROCKET	1	
27				
28	2510900000/3	'V' BELT	3	
29				
30	27669	PULLEY (187mm DIA)	1	
31	27670	TAPERLOCK BUSH (FOR SMALL PULLEY)	1	
32	27672	TAPERLOCK BUSH (FOR LARGE PULLEY)	1	
33	37427	HIGH SPEED PULLEY KIT (OPTIONAL)	1	(SEE LIST AT END)
	37428	LOW SPEED PULLEY KIT (OPTIONAL)	1	(SEE LIST AT END)
34				
35				
36				
37				
38				
39				
40	PS 429	DRIVE CHAIN	1	
41				
42				
43	A 24	PLASTIC SPACER	1	
44	BM 82M	TENSIONER	1	
45	RA 35	BEARING	2	
46	RH 80	SPRING	1	
47	SP 108	SPIGOT	1	
48	SPCT 131	STOP COLLAR	1	
49	SS040013/050	STEEL SPACER	1	

MAIN DRIVES ASSEMBLY

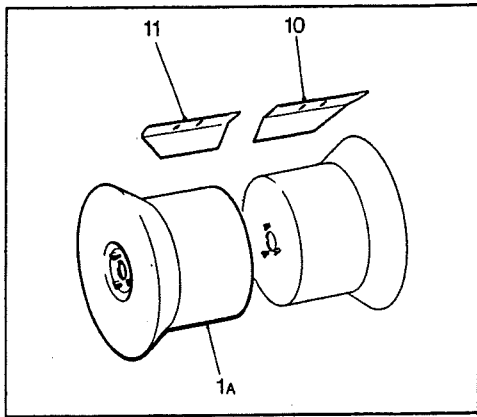
(ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	SS040013/016	STEEL SPACER	1	} (OPTIONAL)
51	37269	30T SPROCKET	1	
52	37270A	28T SPROCKET	1	
	37270C	40T SPROCKET	1	
	37270D	26T SPROCKET	1	
	37270E	24T SPROCKET	1	
53				
54				
55				
56	W0119	EXTERNAL CIRCLIP	3	
57	W0645/18	DUPLEX CHAIN	1	
58	37586	SUPPORT ANGLE	1	
59	37386	DRIVE SHAFT	1	
60	W0831	18T SPROCKET	1	
61				
62				
63				
64	6005 RS	BEARING	2	
65				
66				
67				
	27188	(ITEM 8) GEARBOX ASSEMBLY CONSISTS OF:-		
68	27188/1	OUTPUT SHAFT	1	
69	27188/2	BEVEL GEAR	1	
70				
71				
72	W0632/1	'O'RING	1	
73	W0632/4	INPUT INNER BEARING	1	
74	W0632/6	INPUT SHAFT	1	
75	W0632/8	END PLATE	1	
76	W0632/9	BEARING PLATE	1	
77	W0632/13	INPUT BEARING HOUSING	1	
78	W0632/14	'O'RING	1	
79	W0632/18	SHIM	A/R	
80	W0632/19	SHIM	A/R	
81	W0632/20	SHIM	A/R	
82	W0632/21	DRAIN/FILLER PLUG	1	
83	W0632/22	HOUSING	1	
84	W0632/23	BREATHER	1	
85	W0632/24	SPACER	1	
86				
87	11051/1	OUTPUT BEARING	2	
88	11051/2	OUTPUT SHAFT OIL SEAL	1	
89	11051/3	INPUT BEARING	1	
90	11051/4	INPUT SHAFT OIL SEAL	1	
91	11051/7	SHAFT NUT	1	
92	11051/18	SHIM	A/R	
93	11051/19	SHIM	A/R	
94	11051/20	SHIM	A/R	

MAIN DRIVES ASSEMBLY

(ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37564	(ITEM 12) GEARBOX ASSEMBLY CONSISTS OF:-		
95	27834/1	CASE HALF(INPUT SIDE)	1	
96	27834/2	CASE HALF(OUTPUT SIDE)	1	
97	37564/1	GEAR	1	
98	37564/2	PINION	1	
99	27834/5	SHAFT	1	
100	27834/6	PROTECTION CAP	2	
101	27834/7	ADAPTOR	1	
102	27834/8	BOLT	10	
103	27834/9	NUT	10	
104	27834/10	DOWEL	2	
105	27834/11	PLUG	4	
106	27834/12	WASHER	4	
107	27834/13	BREATHER	1	
108	6207	BEARING	4	
109	72x40x10	OIL SEAL	1	
	27788	(ITEM 14) PTO DRIVE SHAFT CONSISTS OF:-		
110	27788/1	MALE COUPLING COMPLETE	1	
111	27788/2	FEMALE COUPLING COMPLETE	1	
112	27788/3	MALE LEMON TUBE	1	
113	27788/4	FEMALE LEMON TUBE	1	
114	27788/5	GUARD COMPLETE	1	
115	11557/5	SPLINED YOKE	2	
116	11557/7	UNIT PACKAGE	2	
117	11557/9	MALE END INNER YOKE	1	
118	11557/10	FEMALE END INNER YOKE	1	
119	11557/11	STRAIGHT SPRING PIN	2	
	37427	(ITEM 33) HIGH SPEED PULLEY KIT CONSISTS OF:-		(OPTIONAL)
120	27671	PULLEY (256mm DIA)	1	
121	2510900000/3	V'BELT	3	
	37428	(ITEM 34) LOW SPEED PULLEY KIT CONSISTS OF:-		(OPTIONAL)
120	27835	PULLEY (280mm DIA)	1	
121	VB 80	V'BELT	3	
	19356	(ITEM 3) ROLLER ASSEMBLY CONSISTS OF:-		
122	0000300504	FELT SEAL	1	
123	11265	SPINDLE	1	
124	6005RS	BEARING	2	
125	PH 407	SEAL	1	
126	PH 408	SEAL	1	
127	PH 77AR	PLAIN ROLLER	1	
128	PS 843	CIRCLIP	2	



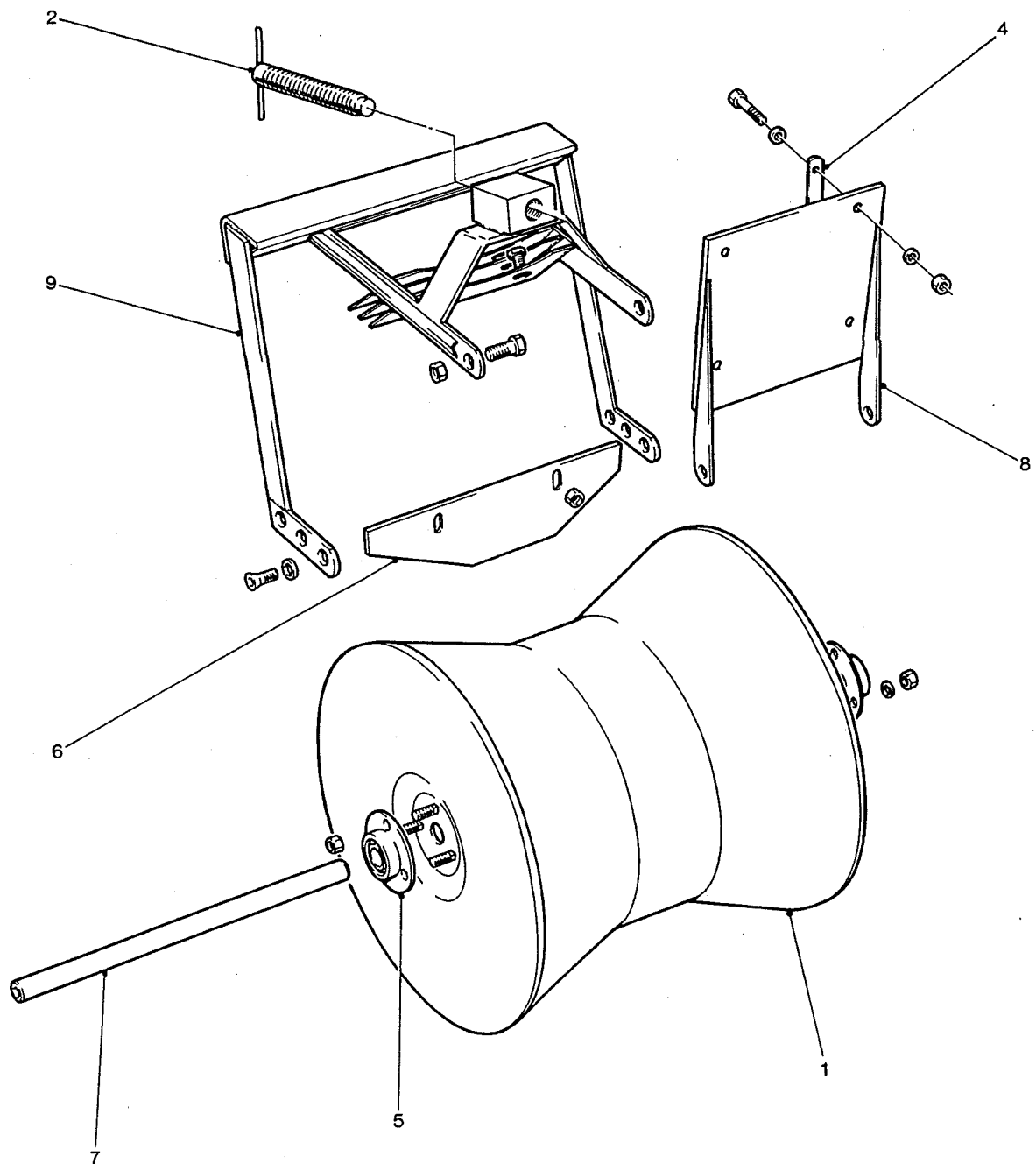
Diablo Rollers

Narrow Roller Assy N^o 27379

Wide Roller Assy N^o 27380

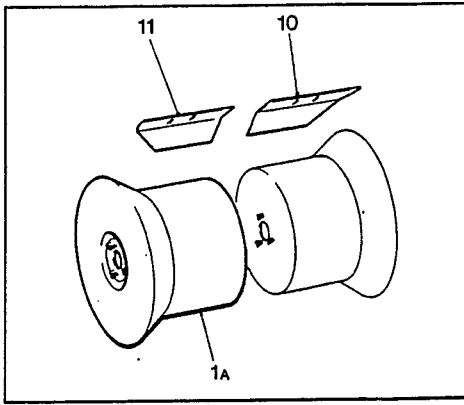
(Wide) Bed Roller Assy N^o 27964

(Narrow) Bed Roller Assy N^o 37079



DIABLO ROLLERS
(ASSY. No. 27379, 27380 & 27964)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27379	NARROW DIABLO ROLLER ASSY CONSISTS OF:-		(OPTIONAL)
1	0000207000	DIABLO ROLLER	2	(390mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3				
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6	2020800001	SCRAPER	2	
7	2020800003	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	2020802000	SUPPORT	2	
	27380	WIDE DIABLO ROLLER ASSY CONSISTS OF:-		(OPTIONAL)
1	0000207500	DIABLO ROLLER	2	(455mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3				
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6	4502503002	SCRAPER	2	
7	4502503001	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	27312	SUPPORT	2	
	27964	WIDE BED DIABLO ROLLER ASSY CONSISTS OF:-		(OPTIONAL)
1A	27827	SPECIAL BED DIABLO ROLLER	2	(434mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3				
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6				
7	4502503001	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	27312	SUPPORT	2	
10	27828	SCRAPER RH	1	
11	27829	SCRAPER LH	1	
	37079	NARROW BED DIABLO ROLLER ASSY CONSISTS OF:-		(OPTIONAL)
1A	37078	NARROW BED DIABLO ROLLER	2	(380mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3				
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6				
7	2020800003	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	2020802000	SUPPORT	2	
10	37080	SCRAPER RH	1	
11	37081	SCRAPER LH	1	



Diablo Rollers

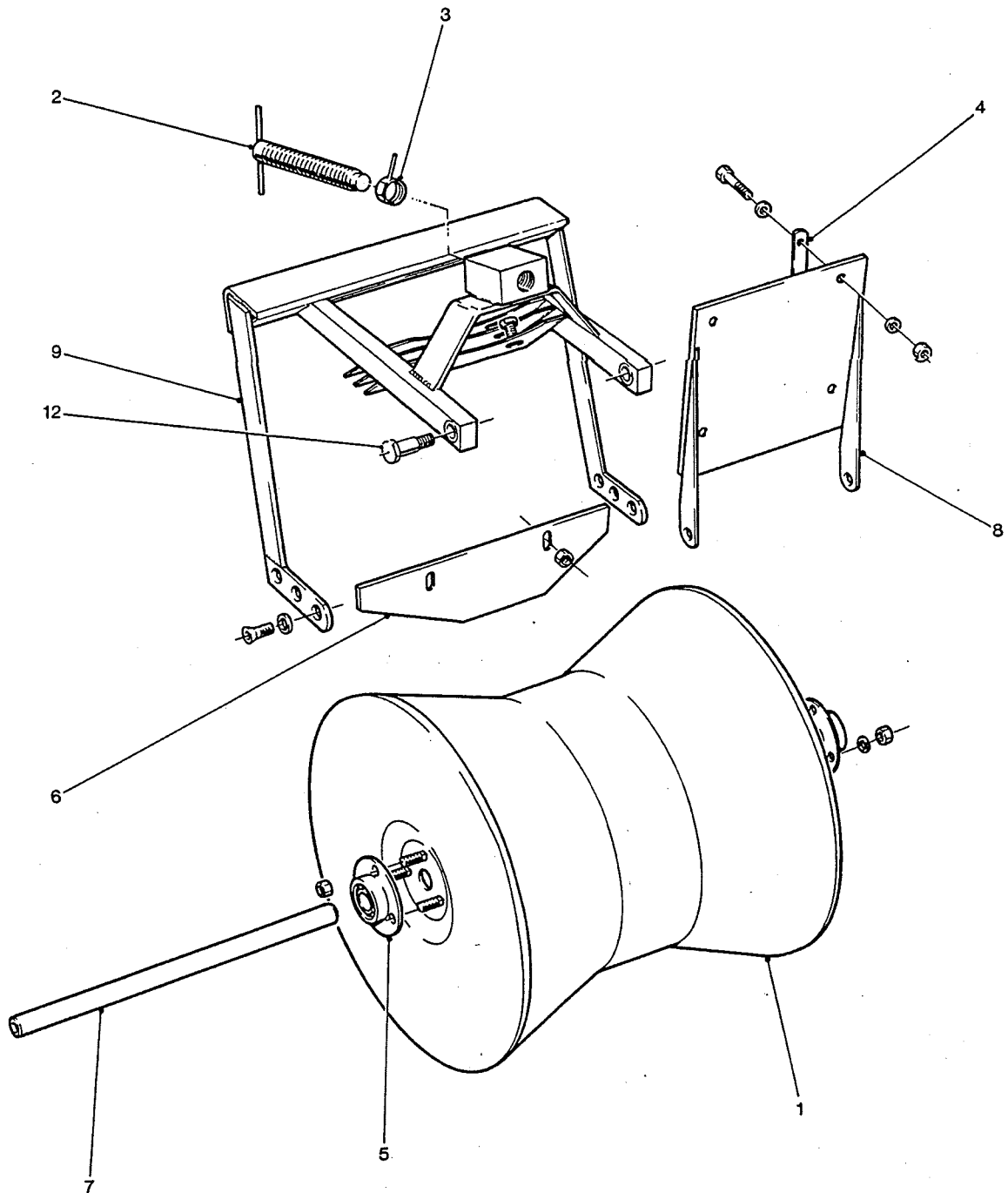
Narrow Roller Assy N^o 27379

Wide Roller Assy N^o 27380

(Wide) Bed Roller Assy N^o 27964

(Narrow) Bed Roller Assy N^o 37079

Machines from Serial No. ST2 593



DIABLO ROLLERS

(ASSY. No. 27379, 27380, 27964 & 37079)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27379	NARROW DIABLO ROLLER ASSY CONSISTS OF:-		(OPTIONAL)
1	0000207000	DIABLO ROLLER	2	(390mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3				
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6	2020800001	SCRAPER	2	
7	2020800003	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	2020802000	SUPPORT	2	
10				
11				
12	37484	SHOULDER BOLT	4	
	27380	WIDE DIABLO ROLLER ASSY CONSISTS OF:-		(OPTIONAL)
1	0000207500	DIABLO ROLLER	2	(455mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3				
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6	4502503002	SCRAPER	2	
7	4502503001	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	27312	SUPPORT	2	
10				
11				
12	37484	SHOULDER BOLT	4	
	27964	WIDE BED DIABLO ROLLER ASSY CONSISTS OF:-		(OPTIONAL)
1A	27827	SPECIAL BED DIABLO ROLLER	2	(434mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3				
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6				
7	4502503001	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	27312	SUPPORT	2	
10	27828	SCRAPER RH	1	
11	27829	SCRAPER LH	1	
12	37484	SHOULDER BOLT	4	

DIABLO ROLLERS

(ASSY. No. 27379, 27380, 27964 & 37079)

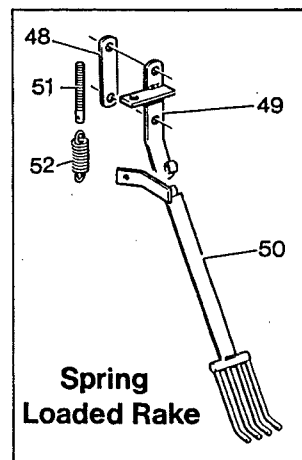
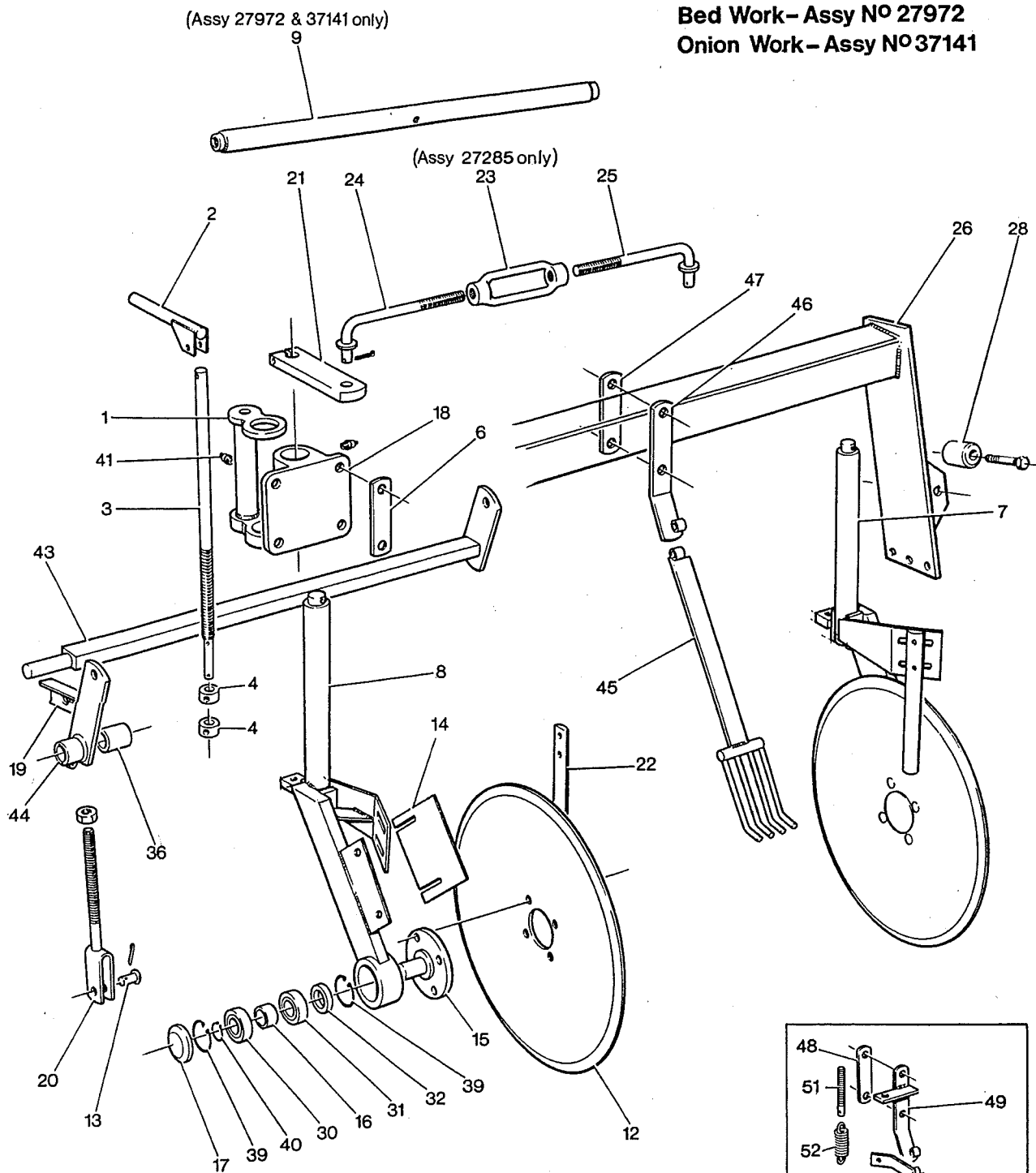
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37079	NARROW BED DIABLO ROLLER ASSY CONSISTS OF:-		(OPTIONAL)
1A	37078	NARROW BED DIABLO ROLLER	2	(380mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3				
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6				
7	2020800003	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	2020802000	SUPPORT	2	
10	37080	SCRAPER RH	1	
11	37081	SCRAPER LH	1	
12	37484	SHOULDER BOLT	4	

Disc Coulter Assemblies

Standard Work—Assy N^o 27285

Bed Work—Assy N^o 27972

Onion Work—Assy N^o 37141



DISC COULTER ASSEMBLIES

(ASSY No.27285, 27972, 37141)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27285	DISC COULTER ASSEMBLY FOR STANDARD WORK CONSISTS OF:-		
1	27060	DEPTH ADJUSTER SUPPORT	4	
2	27061	ADJUSTING HANDLE	4	
3	27062	DEPTH ADJUSTING SCREW	4	
4	27063	COLLAR	8	
5				
6	27286	CLAMP PLATE	8	
7	27287	DISC ARM RH	2	
8	27288	DISC ARM LH	2	
9				
10				
11				
12	0000200003	DISC COULTER	4	
13	0901300003	PIN	2	
14	2000700004	SCRAPER	4	
15	2000703001	DISC SPINDLE	4	
16	2000703002	STEEL SPACER	4	
17	2000703003	DUST CAP	4	
18	2020700001	DISC ARM MOUNTING	4	
19	2020701102	ANGLE	1	
20	37107	SHARE ADJUSTER	2	
21	2060700001	STEERING ARM	4	
22	2060700006	SCRAPER	4	
23	2060709000/1	MIDDLE LINK	2	{ FOR WIDE DIABLO ROLLER(455mm) PART No 27488
24	2060709000/2	ADJUSTMENT SCREW RH	2	
25	2060709000/3	ADJUSTMENT SCREW LH	2	
26	37259	SUPPORT BRIDGE	1	
27				
28	37263	ROLLER	2	
29				
30	6009	BEARING	4	
31	6009 RS	BEARING	4	
32	6009 ZJV	NILOS RING	4	
33				
34				
35				
36	SS050046/062	STEEL SPACER	1	
37				
38				
39	W0116	CIRCLIP	8	
40	W0117	CIRCLIP	4	
41	W0120	GREASE NIPPLE	8	
42				
43	W0680	SHARE ARM SUPPORT	1	
44	W0686	ARM	1	

DISC COULTER ASSEMBLIES

(ASSY No.27285, 27972, 37141)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27972	DISC COULTER ASSEMBLY FOR BED WORK		
		CONSISTS OF:-		
1	27060	DEPTH ADJUSTER SUPPORT	2	
2	27061	ADJUSTING HANDLE	2	
3	27062	DEPTH ADJUSTING SCREW	2	
4	27063	COLLAR	4	
5				
6	27286	CLAMP PLATE	4	
7	27287	DISC ARM RH	1	
8	27288	DISC ARM LH	1	
9	27967	MIDDLE LINK	1	
10				
11				
12	0000200003	DISC COULTER	2	
13	0901300003	PIN	2	
14	2000700004	SCRAPER	2	
15	2000703001	DISC SPINDLE	2	
16	2000703002	STEEL SPACER	2	
17	2000703003	DUST CAP	2	
18	2020700001	DISC ARM MOUNTING	2	
19	2020701102	ANGLE	1	
20	37107	SHARE ADJUSTER	2	
21	2060700001	STEERING ARM	2	
22	2060700006	SCRAPER	2	
23				
24	2060709000/2	ADJUSTMENT SCREW RH	1	
25	2060709000/3	ADJUSTMENT SCREW LH	1	
26	37259	SUPPORT BRIDGE	1	
27				
28	37263	ROLLER	2	
29				
30	6009	BEARING	2	
31	6009 RS	BEARING	2	
32	6009 ZJV	NILOS RING	2	
33				
34				
35				
36	SS050046/062	STEEL SPACER	1	
37				
38				
39	W0116	CIRCLIP	4	
40	W0117	CIRCLIP	2	
41	W0120	GREASE NIPPLE	4	
42				
43	W0680	SHARE ARM SUPPORT	1	
44	W0686	ARM	1	

DISC COULTER ASSEMBLIES

(ASSY No.27285, 27972, 37141)

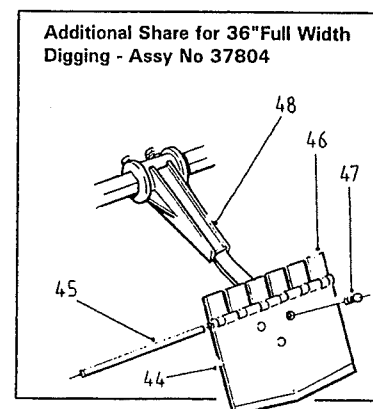
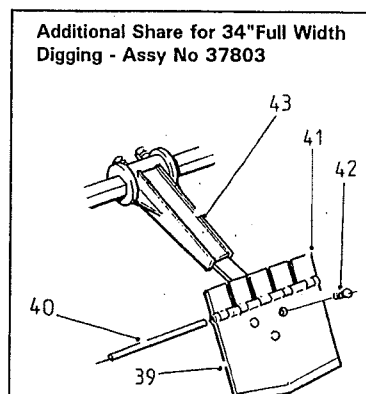
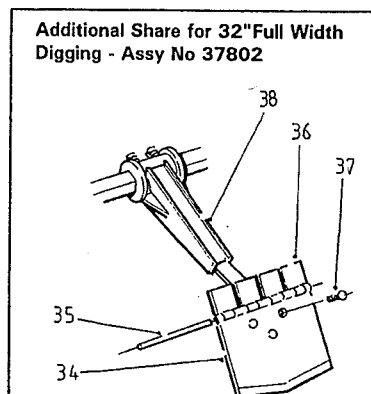
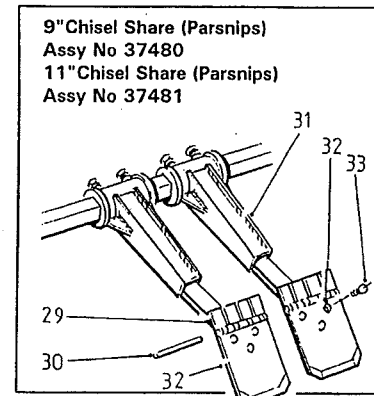
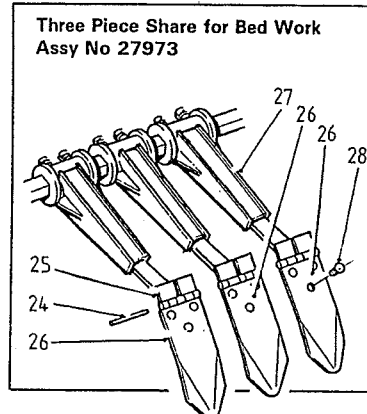
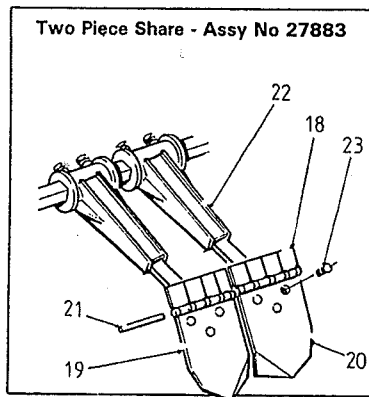
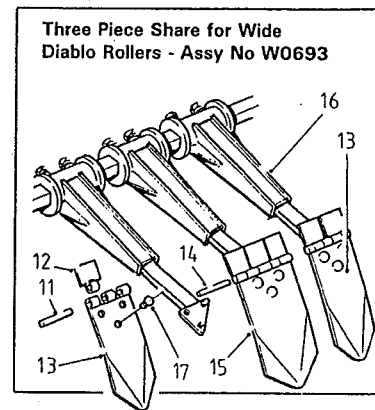
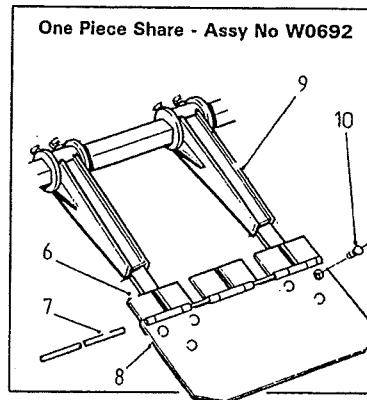
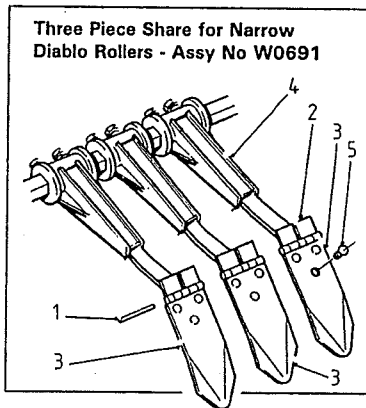
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37141	DISC COULTER ASSEMBLY FOR UNION WORK CONSISTS OF:-		
1	27060	DEPTH ADJUSTER SUPPORT	2	
2	27061	ADJUSTING HANDLE	2	
3	27062	DEPTH ADJUSTING SCREW	2	
4	27063	COLLAR	4	
5				
6	27286	CLAMP PLATE	4	
7	27287	DISC ARM RH	1	
8	27288	DISC ARM LH	1	
9	27957	MIDDLE LINK	1	
10				
11				
12	0000200003	DISC COULTER	2	
13	0901300003	PIN	2	
14	2000700004	SCRAPER	2	
15	2000703001	DISC SPINDLE	2	
16	2000703002	STEEL SPACER	2	
17	2000703003	DUST CAP	2	
18	2020700001	DISC ARM MOUNTING	2	
19	2020701102	ANGLE	1	
20	37107	SHARE ADJUSTER	2	
21	2060700001	STEERING ARM	2	
22	2060700006	SCRAPER	2	
23				
24	2060709000/2	ADJUSTMENT SCREW RH	1	
25	2060709000/3	ADJUSTMENT SCREW LH	1	
26	37259	SUPPORT BRIDGE	1	
27				
28	37263	ROLLER	2	
29				
30	6009	BEARING	2	
31	6009RS	BEARING	2	
32	6009 ZJV	NILOS RING	2	
33				
34				
35				
36	SS050046/062	STEEL SPACER	1	
37				
38				
39	W0116	CIRCLIP	4	
40	W0117	CIRCLIP	2	
41	W0120	GREASE NIPPLE	4	
42				
43	W0680	SHARE ARM SUPPORT	1	
44	W0686	ARM	1	

DISC COULTER ASSEMBLIES

(ASSY No.27285, 27972, 37141)

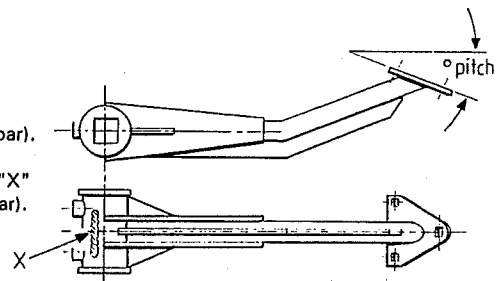
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
		DEFLECTOR RAKE CONSISTS OF:-		(OPTIONAL)
45	2060712200	DEFLECTOR RAKE	1	
46	W0821	PIVOT ARM	1	
47	27286	CLAMP PLATE	1	
		SPRING LOADED DEFLECTOR RAKE CONSISTS OF:-		(OPTIONAL)
48	27286	CLAMP PLATE	1	
49	27596	PIVOT ARM	1	
50	27597	DEFLECTOR RAKE	1	
51	BM 212M	SPRING TENSIONER	1	
52	RP 71	SPRING	1	

Share Kits



***Note:** Share arm with strip of weld underneath at point "X" denotes part no. W0635 (21° pitch relative to share bar).

Share arm without strip of weld underneath at point "X" denotes part no. 37294 (25° pitch relative to share bar).



Share Kits

Assy No W0691, W0692, W0693, 27883, 27973,
37480, 37481, 37802, 37803, 37804

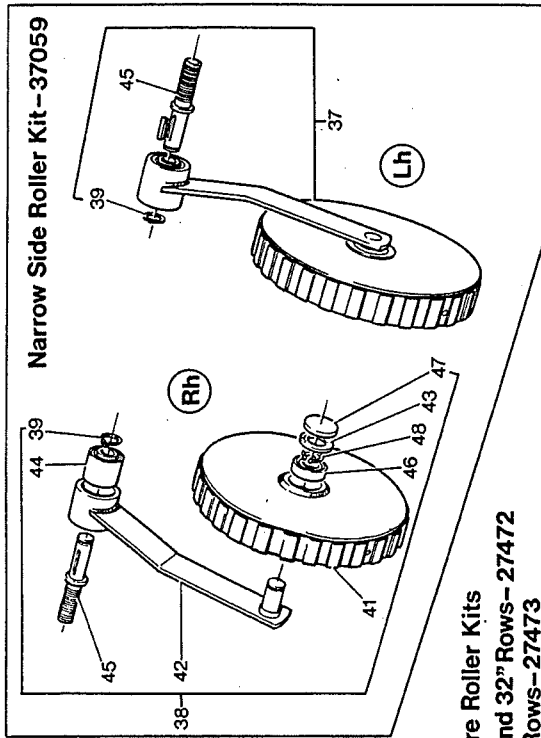
Item	Part No.	Description	Qty.	Remarks
	W0691	Three Piece Share for Narrow Diablo Rollers Consists Of:		
1	0000204105	Pivot Bar	6	
2	0000204106	Tip Plate	12	
3	0000205200	Share	6	
4	W0635	Share Arm (21°pitch)	6	(see note*)
	37294	Share Arm (25°pitch)	6	(see note*)
5	22038012/035	M12 Share Bolt	18	
	W0692	One Piece Share Consists Of:		
6	0000204106	Tip Plate	12	
7	0000210701	Pivot Bar	2	
8	0000210800	Share	2	
9	W0635	Share Arm (21°pitch)	4	(see note*)
	37294	Share Arm (25°pitch)	4	(see note*)
10	22038012/035	M12 Share Bolt	12	
	W0693	Three Piece Share for Wide Diablo Rollers Consists Of:		
11	0000204105	Pivot Bar (short)	4	
12	0000204106	Tip Plate	14	
13	0000205200	Share (narrow)	4	
14	27531	Pivot Bar (long)	2	
15	27381	Share (wide)	2	
16	W0635	Share Arm (21°pitch)	6	(see note*)
	37294	Share Arm (25°pitch)	6	(see note*)
17	22038012/035	M12 Share Bolt	18	
	27883	Two Piece Share Consists Of:		
18	0000204106	Tip Plate	16	
19	27880	Share RH	2	
20	27881	Share LH	2	
21	27882	Pivot Bar	4	
22	W0635	Share Arm (21°pitch)	4	(see note*)
	37294	Share Arm (25°pitch)	4	(see note*)
23	22038012/035	M12 Share Bolt	12	
	27973	Three Piece Share for Bed Work Consists Of:		
24	0000204105	Pivot Bar	9	
25	0000204106	Tip Plate	18	
26	0000205200	Share	9	
27	W0635	Share Arm (21°pitch)	9	(see note*)
	37294	Share Arm (25°pitch)	9	(see note*)
28	22038012/035	M12 Share Bolt	27	
	37480 37481	9"Chisel Share (parsnips) 11"Chisel Share (parsnips) Consists Of:		
29	0000204106	Tip Plate	16	
30	27882	Pivot Bar (for 9"share)	4	Assy 37480 only
	37479	Pivot Bar (for 11"share)	4	Assy 37481 only
31	W0635	Share Arm (21°pitch)	4	(see note*)
	37294	Share Arm (25°pitch)	4	(see note*)
32	37477	9"Chisel Share	4	Assy 37480 only
	37478	11"Chisel Share	4	Assy 37481 only
33	22038012/035	M12 Share Bolt	12	

Share Kits

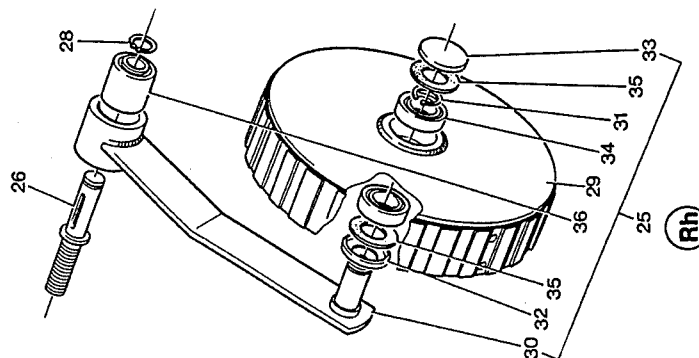
Assy No W0691, W0692, W0693, 27883, 27973,
37480, 37481, 37802, 37803, 37804

Item	Part No	Description	Qty.	Remarks
	37802	Additional Share for 32"Full Width Digging Consists Of:		
34	42917	Share (292mm wide)	1	
35	42935	Pivot Bar	1	
36	0000204106	Tip Plate	4	
37	22038012/035	M12 Share Bolt	3	
38	W0635	Share Arm (21°pitch)	1	(see note*)
	37294	Share Arm (25°pitch)	1	(see note*)
	37803	Additional Share for 34"Full Width Digging Consists Of:		
39	42918	Share (343mm wide)	1	
40	42936	Pivot Bar	1	
41	0000204106	Tip Plate	5	
42	22038012/035	M12 Share Bolt	3	
43	W0635	Share Arm (21°pitch)	1	(see note*)
	37294	Share Arm (25°pitch)	1	(see note*)
	37804	Additional Share for 36"Full Width Digging Consists Of:		
44	42919	Share (395mm wide)	1	
45	42937	Pivot Bar	1	
46	0000204106	Tip Plate	6	
47	22038012/035	M12 Share Bolt	3	
48	W0635	Share Arm (21°pitch)	1	(see note*)
	37294	Share Arm (25°pitch)	1	(see note*)

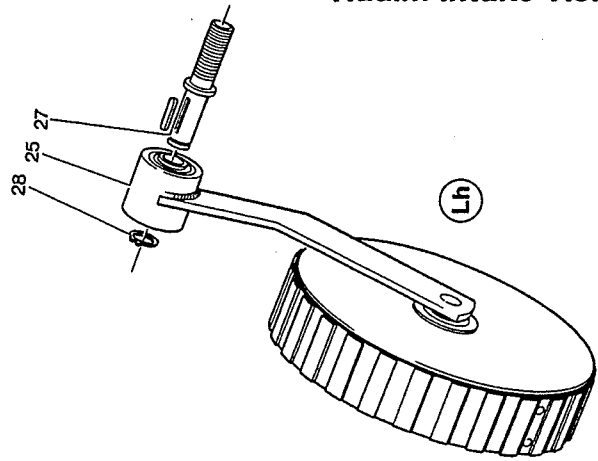
Haulm Intake Rollers



Centre Roller Kits 30" and 32" Rows - 27472 34" Rows - 27473 36" Rows - 27474



Side Roller Kit - 27518



HAULM INTAKE ROLLERS

(ASSY No.27472, 27473, 27474, 27518, 37059)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27472	CENTRE ROLLER KIT (30" & 32"ROWS)		
	27473	CENTRE ROLLER KIT (34"ROWS)		
	27474	CENTRE ROLLER KIT (36"ROWS)		
		KITS CONSISTS OF:-		
1	27475	ROLLER SUPPORT ARM	1	
2	27476	ROLLER PIVOT ARM	1	
3	27477	PIVOT ARM SPACER	1	
4	27478	CLAMP BRACKET	1	
5	27483	HAULM INTAKE ROLLER	2	
6	27485	ROLLER SHAFT (152mm)	1	30" & 32"ROWS
7	27486	ROLLER SHAFT (220mm)	1	34"ROWS
8	27487	ROLLER SHAFT (280mm)	1	36"ROWS
9	27489	SPRING TENSIONER	1	
10	27479	RUBBER STRIP SUPPORT BRACKET	1	34"ROWS
11	27481	RUBBER STRIP SUPPORT BRACKET	1	36"ROWS
12	27480	RUBBER STRIP	1	34"ROWS
13	27482	RUBBER STRIP	1	36"ROWS
14				
15	11648	SPRING	1	
16				
17	12514	SEAL	2	
18				
19	PH 407	SEAL	2	
20	PS 843	CIRCLIP	2	
21				
22	6005RS	BEARING	4	
23				
24	0000300504	FELT SEAL	4	
	27518	SIDE ROLLERS CONSISTS OF:-		
25	27511	ROLLER AND ARM ASSY	2	(SEE LIST AT END)
26	0902901002	RH SPINDLE	1	
27	0902902002	LH SPINDLE	1	
28	12298	CIRCLIP	2	
	27511	ROLLER AND ARM ASSY. CONSISTS OF:-		
29	27483	HAULM INTAKE ROLLER	1	
30	27512	ROLLER ARM	1	
31	PS 843	CIRCLIP	1	
32	12514	SEAL	1	
33	PH 407	SEAL	1	
34	6005RS	BEARING	2	
35	0000300504	FELT SEAL	2	
36	0902901001	RUBBER BEARING	1	

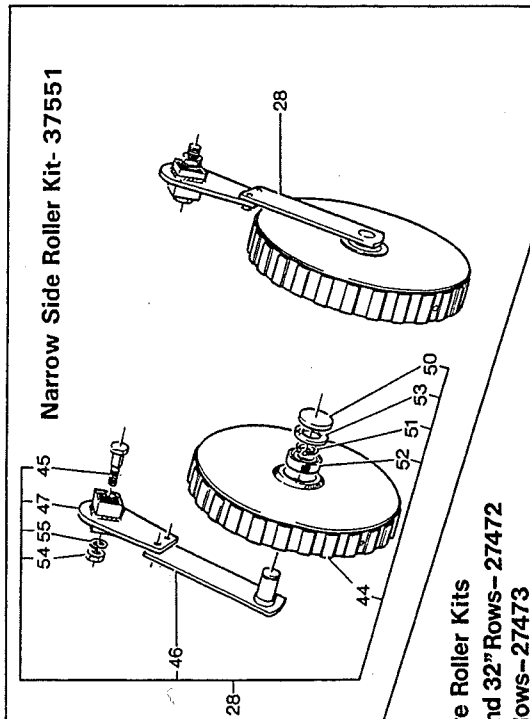
HAULM INTAKE ROLLERS

(ASSY No.27472, 27473, 27474, 27518, 37059)

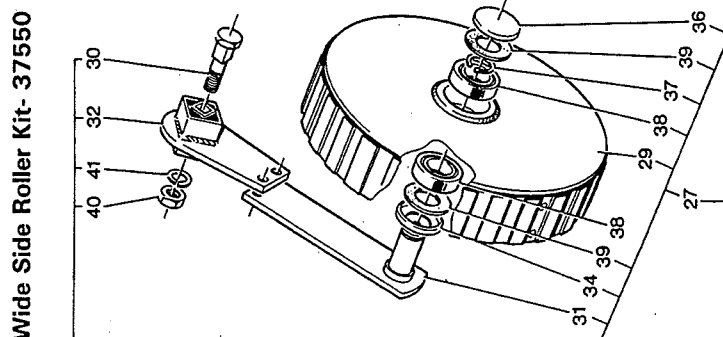
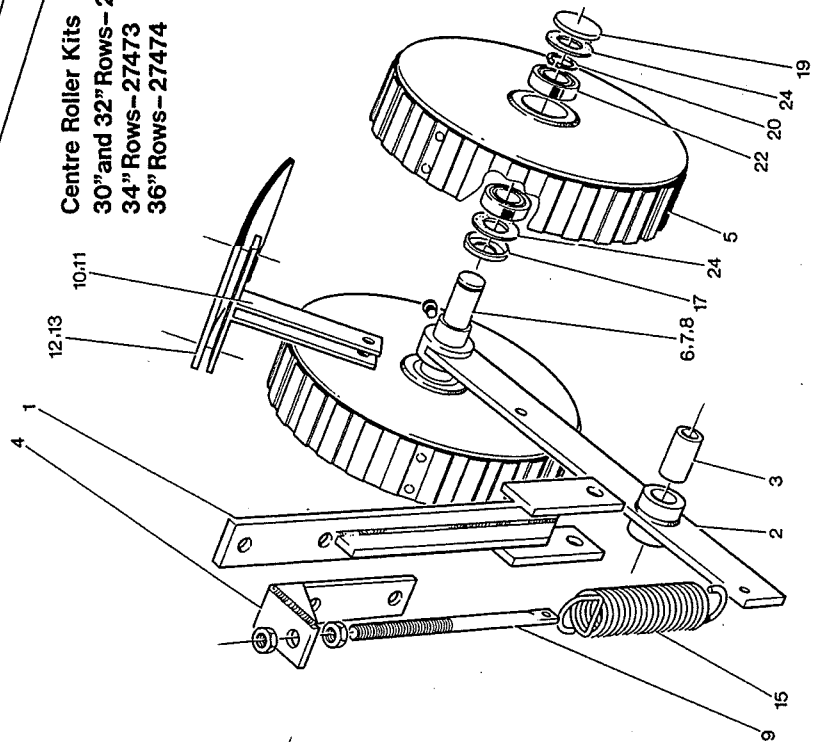
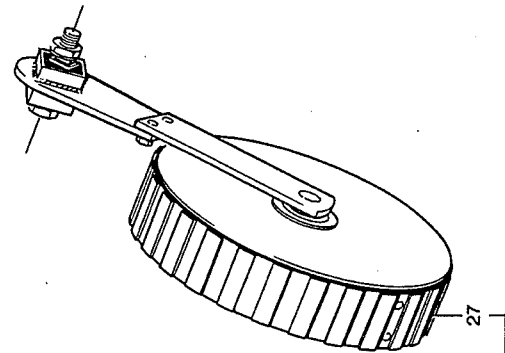
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37059	NARROW SIDE ROLLER KIT CONSISTS OF:-		
37	37060	LH ROLLER ASSEMBLY	1	(SEE LIST AT END)
38	37061	RH ROLLER ASSEMBLY	1	(SEE LIST AT END)
	37060	LH ROLLER ASSEMBLY CONSISTS OF:-		
	37061	RH ROLLER ASSEMBLY CONSISTS OF:-		
39	12298	CIRCLIP	1	
40				
41	27987R	NARROW ROLLER	1	{ (RUBBER STRIP ONLY 27987/4)
42	27988	ROLLER ARM	1	
43	0000300504	FELT SEAL	1	
44	0902901001	RUBBER BEARING	1	
45	0902901002	RH SPINDLE	1	(ASSY 37061 ONLY)
	0902902002	LH SPINDLE	1	(ASSY 37060 ONLY)
46	6005 RS	BEARING	1	
47	PH 407	SEAL	1	
48	PS 843	CIRCLIP	1	

Haulm Intake Roller

Machines from Serial No. ST2 593



Centre Roller Kits
 30" and 32" Rows - 27472
 34" Rows - 27473
 36" Rows - 27474



HAULM INTAKE ROLLERS

(ASSY No. 27472, 27473, 27474, 37550, 37551)

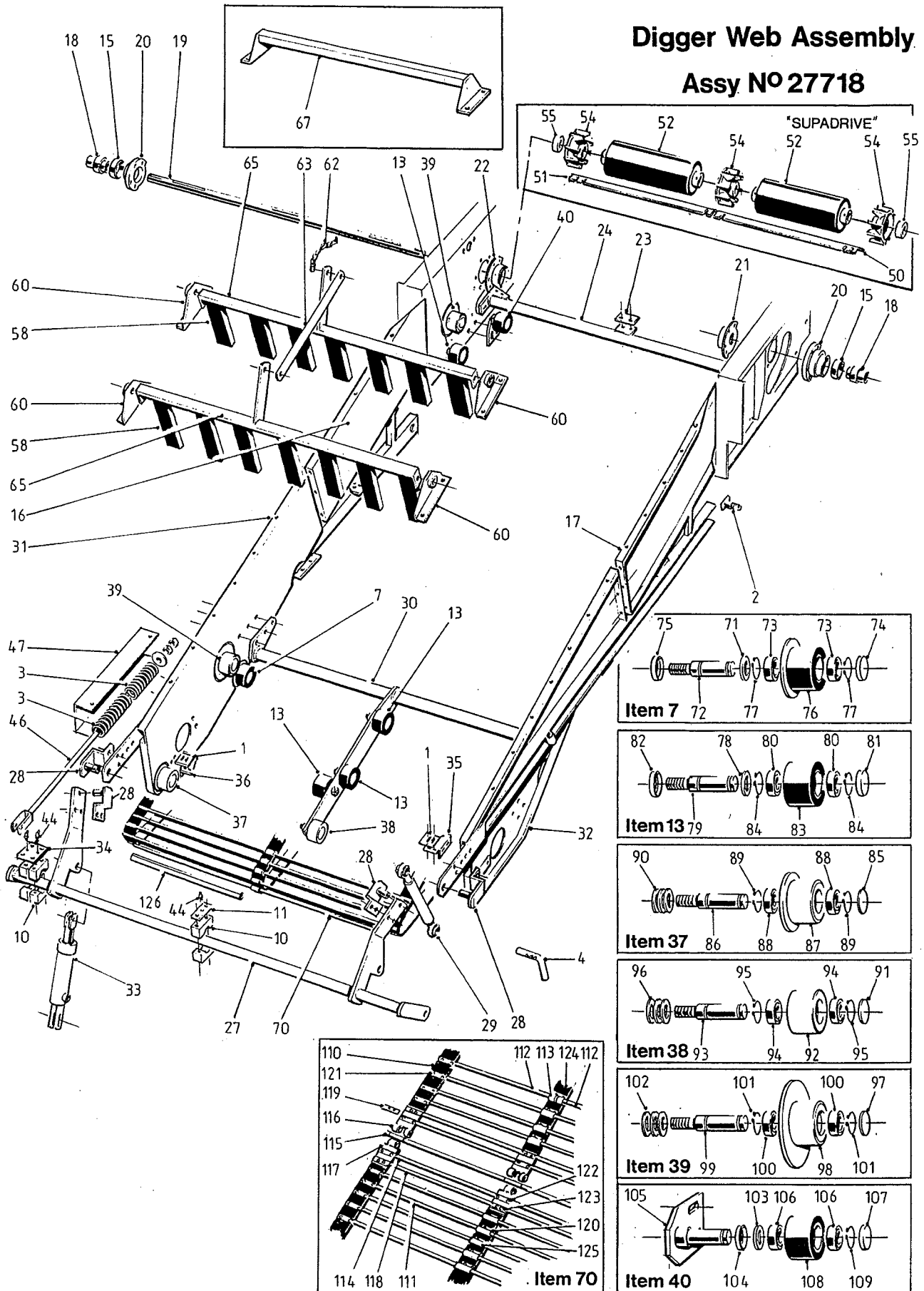
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27472	CENTRE ROLLER KIT (30" & 32" ROWS)		
	27473	CENTRE ROLLER KIT (34" ROWS)		
	27474	CENTRE ROLLER KIT (36" ROWS)		
		KITS CONSISTS OF:-		
1	27475	ROLLER SUPPORT ARM	1	
2	27476	ROLLER PIVOT ARM	1	
3	27477	PIVOT ARM SPACER	1	
4	27478	CLAMP BRACKET	1	
5	27483	HAULM INTAKE ROLLER	2	
6	27485	ROLLER SHAFT (152mm)	1	30" & 32" ROWS
7	27486	ROLLER SHAFT (220mm)	1	34" ROWS
8	27487	ROLLER SHAFT (280mm)	1	36" ROWS
9	27489	SPRING TENSIONER	1	
10	27479	RUBBER STRIP SUPPORT BRACKET	1	34" ROWS
11	27481	RUBBER STRIP SUPPORT BRACKET	1	36" ROWS
12	27480	RUBBER STRIP	1	34" ROWS
13	27482	RUBBER STRIP	1	36" ROWS
14				
15	11648	SPRING	1	
16				
17	12514	SEAL	2	
18				
19	PH 407	SEAL	2	
20	PS 843	CIRCLIP	2	
21				
22	6005RS	BEARING	4	
23				
24	0000300504	FELT SEAL	4	
25				
26				
27	37550 37539	WIDE SIDE ROLLER KIT CONSISTS OF:- WIDE ROLLER AND ARM ASSEMBLY	2	(SEE LIST AT END)
28	37551 37540	NARROW SIDE ROLLER KIT CONSISTS OF:- NARROW ROLLER AND ARM ASSEMBLY	2	(SEE LIST AT END)

HAULM INTAKE ROLLERS (ASSY No. 27472, 27473, 27474, 37550, 37551)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37539	(ITEM 27) WIDE ROLLER AND ARM ASSEMBLY CONSISTS OF:-		
29	27483	HAULM INTAKE ROLLER (WIDE)	1	
30	37529	MOUNTING BOLT	1	
31	37530	ROLLER ARM (WIDE)	1	
32	37532	MOUNTING BUSH	1	
33				
34	12514	SEAL	1	
35				
36	PH 407	SEAL	1	
37	PS 843	CIRCLIP	1	
38	6005RS	BEARING	2	
39	0000300504	FELT SEAL	2	
40	22029020	PLAIN NUT	1	
41	22052020	SPRING WASHER	1	
42				
43				
	37540	(ITEM 28) NARROW ROLLER AND ARM ASSEMBLY CONSISTS OF:-		
44	27987R	HAULM INTAKE ROLLER (NARROW)	1	
45	37529	MOUNTING BOLT	1	
46	37531	ROLLER ARM (NARROW)	1	
47	37532	MOUNTING BUSH	1	
48				
49				
50	PH 407	SEAL	1	
51	PS 843	CIRCLIP	1	
52	6005RS	BEARING	1	
53	0000300504	FELT SEAL	1	
54	22029020	PLAIN NUT	1	
55	22052020	SPRING WASHER	1	

Digger Web Assembly

Assy NO 27718



DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000400103	SCRAPER BLADE	2	
2	0005000003	SHOULDER BOLT	2	
3	0007500008	COMPRESSION SPRING	4	
4	0902106000	SAFETY BOLT	2	
5				
6				
7	12506	ROLLER ASSEMBLY	2	(SEE LIST AT END)
8				
9				
10	17128	BEARING BLOCK	10	
11	17133	CLAMP PLATE	1	
12				
13	19356	ROLLER ASSEMBLY	5	(SEE LIST AT END)
14				
15	27003	BEARING OUTER RING	2	
16	27213	RH DIGGER WEB SIDE EXTENSION	1	
17	27214	LH DIGGER WEB SIDE EXTENSION	1	
18	27221	BEARING C/W TRIPLE SEAL	2	
19	27238	DRIVE SHAFT	1	
20	27248	BEARING HOUSING	2	
21	27249	LH BEARING SHIELD	1	
22	27250	RH BEARING SHIELD	1	
23	27657	SCRAPER	3	
24	27664	TIE BAR	1	
25				
26				
27	37258	LIFT ARM	1	
28	37260	CLEVIS PLATE	4	
29	37261	LINK	2	
30	37283	CENTRE ROLLER SUPPORT	1	
31	37292	RH WEB SIDE	1	
32	37293	LH WEB SIDE	1	
33	37302	HYDRAULIC RAM	2	
34	37303	CLAMP PLATE	2	
35	37309	LH SCRAPER SUPPORT	1	
36	37310	RH SCARPER SUPPORT	1	
37	37314	ROLLER ASSEMBLY	2	(SEE LIST AT END)
38	37315	ROLLER ASSEMBLY	1	(SEE LIST AT END)
39	37316	ROLLER ASSEMBLY	4	(SEE LIST AT END)
40	37317	ROLLER ASSEMBLY	2	(SEE LIST AT END)
41				
42				
43				
44	GS 412	GREASE NIPPLE	5	
45				
46	W0659	ADJUSTER	2	
47	W0661	ADJUSTER GUARD	2	
48				
49				

DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	37311	SCRAPER LH	1	
51	37312	SCRAPER RH	1	
52	37343	SUPADRIE SUPPORT ROLLER	2	
53				
54	0002000002	SUPADRIE WEB SPROCKET	3	
55	SS056040/012	STEEL SPACER	2	
56				
57				
58	14714	RUBBER BLOCK	14	OPTIONAL CLOD BREAKER ASSY
59				
60	27278	MOUNTING BRACKET	4	
61				
62	2502500000/1	CHAIN	1	OPTIONAL USED WITHOUT CLOD- BREAKER
63	2502500001	JOINING LINK	1	
64				
65	W0676	RUBBER BLOCK SUPPORT	2	
66				
67	37136	CROSS TIE	2	
70	37330	28mm PITCH DIGGER WEB ASSEMBLY	1	
	37325	32mm PITCH DIGGER WEB ASSEMBLY	1	(SEE LIST AT END)
	37326	36mm PITCH DIGGER WEB ASSEMBLY	1	(SEE LIST AT END)
	37327	40mm PITCH DIGGER WEB ASSEMBLY	1	(SEE LIST AT END)
	37328	45mm PITCH DIGGER WEB ASSEMBLY	1	(SEE LIST AT END)
	37329	50mm PITCH DIGGER WEB ASSEMBLY	1	(SEE LIST AT END)
	12506	(ITEM 7) ROLLER ASSEMBLY CONSISTS OF:-		
71	0000300504	FELT SEAL	1	
72	11265	ROLLER SPINDLE	1	
73	6005RS	BEARING	2	
74	PH 407	SEAL	1	
75	PH 408	SEAL	1	
76	PH 51AR	FLANGED RUBBER ROLLER	1	
77	PS 843	CIRCLIP	2	
	19356	(ITEM 13) ROLLER ASSEMBLY CONSISTS OF:-		
78	0000300504	FELT SEAL	1	
79	11265	ROLLER SPINDLE	1	
80	6005RS	BEARING	2	
81	PH 407	SEAL	1	
82	PH 408	SEAL	1	
83	PH 77AR	PLAIN RUBBER ROLLER	1	
84	PS 843	CIRCLIP	2	
	37314	(ITEM 37) ROLLER ASSEMBLY CONSISTS OF:-		
85	0000300202	DUST COVER	1	
86	0000300204	ROLLER SPINDLE	1	
87	37290	FLANGED STEEL ROLLER	1	
88	6006	BEARING	2	
89	RH 56	CIRCLIP	2	
90	Z006	SEALING RING	3	

DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37315	(ITEM 38) ROLLER ASSEMBLY CONSISTS OF:-		
91	0000300202	DUST COVER	1	
92	37307	PLAIN STEEL ROLLER	1	
93	37313	ROLLER SPINDLE	1	
94	6006	BEARING	2	
95	RH 56	CIRCLIP	2	
96	Z006	SEALING RING	3	
	37316	(ITEM 39) ROLLER ASSEMBLY CONSISTS OF:-		
97	0000300202	DUST COVER	1	
98	37291	FLANGED STEEL ROLLER	1	
99	37313	ROLLER SPINDLE	1	
100	6006	BEARING	2	
101	RH 56	CIRCLIP	2	
102	Z006	SEALING RING	3	
	37317	(ITEM 40) ROLLER ASSEMBLY CONSISTS OF:-		
103	0000300504	FELT SEAL	1	
104	12504	INNER PLASTIC SEAL	1	
105	37304	ROLLER ADJUSTER/SPINDLE	1	
106	6005RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 77AR	PLAIN RUBBER ROLLER	1	
109	PS 843	CIRCLIP	1	
	37325	(ITEM 70) 32mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
110	37325/1	OUTER WEB BELT	2	
111	37325/2	WEB ROD (11mmDIAx1505mm)	213	
112	37325/3	WEB ROD (11mmDIAx742mm)	26	
113	37325/4	P' CLIP FOR SHORT ROD	13	
114	37325/5	WEB ROD (11mmDIAx1505mm)	2	
115	37325/6	JOINING ROD	1	
116	37325/7	FEMALE JOINER CLIP	3	
117	37325/8	MALE JOINER CLIP	3	
118	37325/9	WEB ROD (11mmDIAx1505mm)	2	
119	37325/10	RETAINING PLATE	6	
120	37325/11	RIVET (6mmDIAx17mm)	452	
121	37325/12	RIVET (5.5mmDIAx17mm)	904	
122	37325/13	RIVET (5.5mmDIAx26mm)	12	
123	37325/14	RIVET (5.5mmDIAx30mm)	12	
124	37325/15	CENTRE WEB BELT	1	
125	27033/4	P' CLIP FOR LONG ROD	213	
	37326	(ITEM 70) 36mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
110	37326/1	OUTER WEB BELT	2	
111	37325/2	WEB ROD (11mmDIAx1505mm)	186	
112	37325/3	WEB ROD (11mmDIAx742mm)	28	
113	37325/4	P' CLIP FOR SHORT ROD	14	

DIGGER WEB ASSEMBLY
(ASSY. No. 27718)

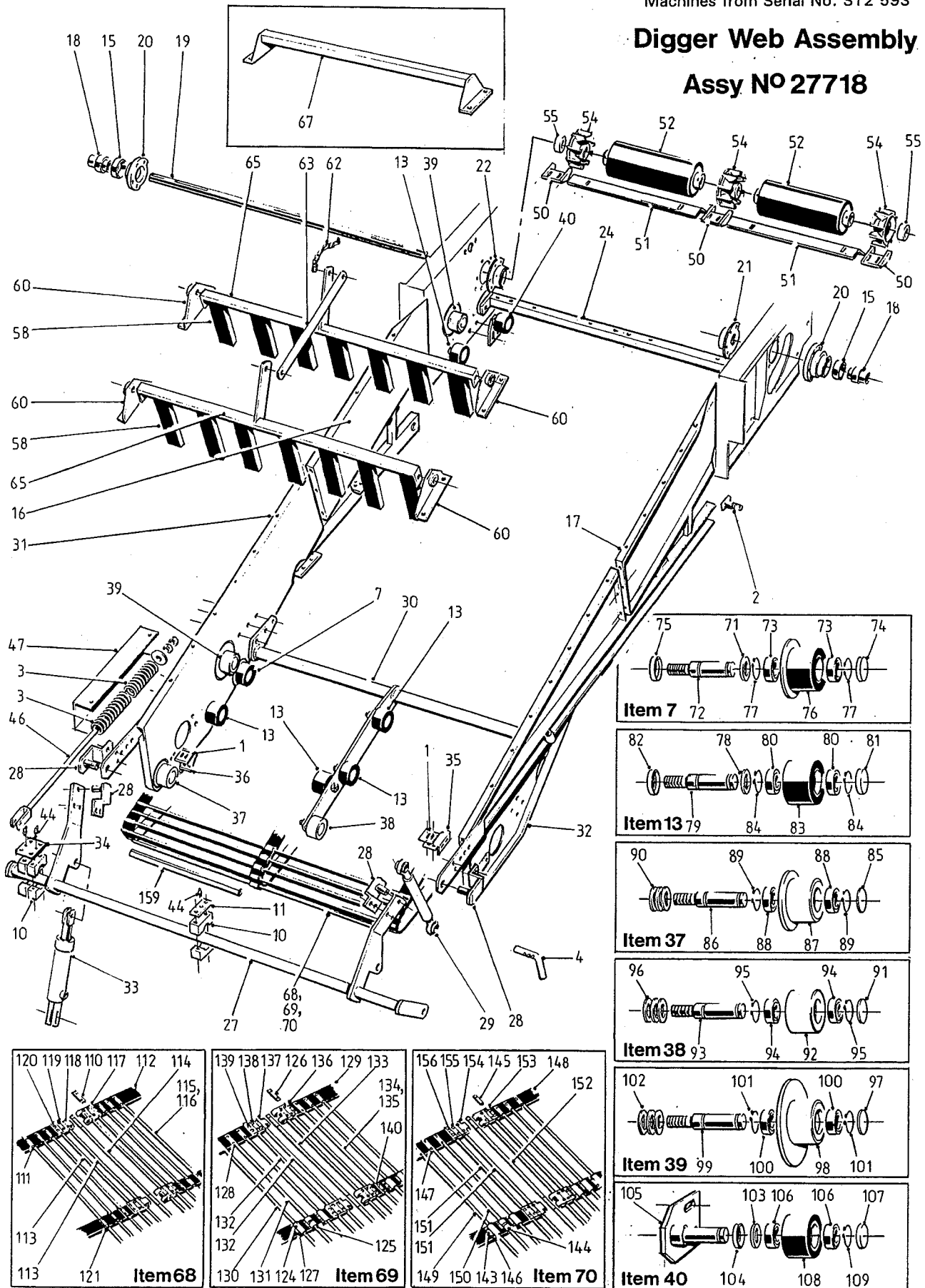
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
114	37325/5	WEB ROD (11mmDIAx1505mm)	2	
115	37325/6	JOINING ROD	1	
116	37325/7	FEMALE JOINER CLIP	3	
117	37325/8	MALE JOINER CLIP	3	
118	37325/9	WEB ROD (11mmDIAx1505mm)	2	
119	37325/10	RETAINING PLATE	6	
120	37325/11	RIVET (6mmDIAx17mm)	400	
121	37325/12	RIVET (5.5mmDIAx17mm)	800	
122	37325/13	RIVET (5.5mmDIAx26mm)	12	
123	37325/14	RIVET (5.5mmDIAx30mm)	12	
124	37326/2	CENTRE WEB BELT	1	
125	27033/4	P' CLIP FOR LONG ROD	186	
	37327	(ITEM 70) 40mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
110	37327/1	OUTER WEB BELT	2	
111	37325/2	WEB ROD (11mmDIAx1505mm)	167	
112	37325/3	WEB ROD (11mmDIAx742mm)	26	
113	37325/4	P' CLIP FOR SHORT ROD	13	
114	37325/5	WEB ROD (11mmDIAx1505mm)	2	
115	37325/6	JOINING ROD	1	
116	37325/7	FEMALE JOINER CLIP	3	
117	37325/8	MALE JOINER CLIP	3	
118	37325/9	WEB ROD (11mmDIAx1505mm)	2	
119	37325/10	RETAINING PLATE	6	
120	37325/11	RIVET (6mmDIAx17mm)	360	
121	37325/12	RIVET (5.5mmDIAx17mm)	720	
122	37325/13	RIVET (5.5mmDIAx26mm)	12	
123	37325/14	RIVET (5.5mmDIAx30mm)	12	
124	37327/2	CENTRE WEB BELT	1	
125	27033/4	P' CLIP FOR LONG ROD	167	
	37328	(ITEM 70) 45mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
110	37328/1	OUTER WEB BELT	2	
111	37325/2	WEB ROD (11mmDIAx1505mm)	147	
112	37325/3	WEB ROD (11mmDIAx742mm)	26	
113	37325/4	P' CLIP FOR SHORT ROD	13	
114	37325/5	WEB ROD (11mmDIAx1505mm)	2	
115	37325/6	JOINING ROD	1	
116	37325/7	FEMALE JOINER CLIP	3	
117	37325/8	MALE JOINER CLIP	3	
118	37325/9	WEB ROD (11mmDIAx1505mm)	2	
119	37325/10	RETAINING PLATE	6	
120	37325/11	RIVET (6mmDIAx17mm)	320	
121	37325/12	RIVET (5.5mmDIAx17mm)	640	
122	37325/13	RIVET (5.5mmDIAx26mm)	12	
123	37325/14	RIVET (5.5mmDIAx30mm)	12	
124	37328/2	CENTRE WEB BELT	1	
125	27033/4	P' CLIP FOR LONG ROD	147	

DIGGER WEB ASSEMBLY
(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37329	(ITEM 70) 50mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
110	37329/1	OUTER WEB BELT	2	
111	37325/2	WEB ROD (11mmDIAx1505mm)	131	
112	37325/3	WEB ROD (11mmDIAx742mm)	26	
113	37325/4	P' CLIP FOR SHORT ROD	13	
114	37325/5	WEB ROD (11mmDIAx1505mm)	2	
115	37325/6	JOINING ROD	1	
116	37325/7	FEMALE JOINER CLIP	3	
117	37325/8	MALE JOINER CLIP	3	
118	37325/9	WEB ROD (11mmDIAx1505mm)	2	
119	37325/10	RETAINING PLATE	6	
120	37325/11	RIVET (6mmDIAx17mm)	288	
121	37325/12	RIVET (5.5mmDIAx17mm)	576	
122	37325/13	RIVET (5.5mmDIAx26mm)	12	
123	37325/14	RIVET (5.5mmDIAx30mm)	12	
124	37329/2	CENTRE WEB BELT	1	
125	27033/4	P' CLIP FOR LONG ROD	131	
		WEB BAR COVER KIT (OPTIONAL)		
126	27490	WEB BAR COVER (28mm PITCH WEB)	-	
	27490	WEB BAR COVER (32mm PITCH WEB)	462	
	27490	WEB BAR COVER (36mm PITCH WEB)	410	
	27490	WEB BAR COVER (40mm PITCH WEB)	370	
	27490	WEB BAR COVER (45mm PITCH WEB)	330	
	27490	WEB BAR COVER (50mm PITCH WEB)	298	

Digger Web Assembly

Assy N° 27718



DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000400103	SCRAPER BLADE	2	
2	0005000003	SHOULDER BOLT	2	
3	0007500008	COMPRESSION SPRING	4	
4	0902106000	SAFETY BOLT	2	
5				
6				
7	12506	ROLLER ASSEMBLY	2	(SEE LIST AT END)
8				
9				
10	17128	BEARING BLOCK	10	
11	17133	CLAMP PLATE	1	
12				
13	19356	ROLLER ASSEMBLY	7	(SEE LIST AT END)
14				
15	27003	BEARING OUTER RING	2	
16	27213	RH DIGGER WEB SIDE EXTENSION	1	
17	27214	LH DIGGER WEB SIDE EXTENSION	1	
18	27221	BEARING C/W TRIPLE SEAL	2	
19	27238	DRIVE SHAFT	1	
20	27248	BEARING HOUSING	2	
21	27249	LH BEARING SHIELD	1	
22	27250	RH BEARING SHIELD	1	
23				
24	37382	SCRAPER MOUNTING	1	USED PRIOR TO SER No ST2 632 ONLY
25				
26				
27	37258	LIFT ARM	1	
28	37260	CLEVIS PLATE	4	
29	37261	LINK	2	
30	37283	CENTRE ROLLER SUPPORT	1	
31	37292	RH WEB SIDE	1	
32	37293	LH WEB SIDE	1	
33	37302	HYDRAULIC RAM	2	
34	37303	CLAMP PLATE	2	
35	37309	LH SCRAPER SUPPORT	1	
36	37310	RH SCARPER SUPPORT	1	
37	37314	ROLLER ASSEMBLY	2	(SEE LIST AT END)
38	37315	ROLLER ASSEMBLY	1	(SEE LIST AT END)
39	37316	ROLLER ASSEMBLY	4	(SEE LIST AT END)
40	37317	ROLLER ASSEMBLY	2	(SEE LIST AT END)
41				
42				
43				
44	GS 412	GREASE NIPPLE	5	
45				
46	W0659	ADJUSTER	2	
47	W0661	ADJUSTER GUARD	2	
48				
49				

DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	37384	SPROCKET SCRAPER	3	USED PRIOR TO SER No ST2 632 ONLY
51	37383	DRUM SCRAPER	2	USED PRIOR TO SER No ST2 632 ONLY
52	37343	SUPADRIVE SUPPORT ROLLER	2	
53				
54	0002000002	SUPADRIVE WEB SPROCKET	2	PRIOR TO SER No ST2 632 QTY WAS 3
55	SS056040/012	STEEL SPACER	2	
56				
57				
58	14714	RUBBER BLOCK	14	OPTIONAL CLOD BREAKER ASSY
59				
60	27278	MOUNTING BRACKET	4	
61				
62	2502500000/1	CHAIN	1	OPTIONAL USED WITHOUT CLOD- BREAKER
63	2502500001	JOINING LINK	1	
64				
65	W0676	RUBBER BLOCK SUPPORT	2	
66				
67	37136	CROSS TIE	2	
68	37579	28mm PITCH DIGGER WEB ASSEMBLY	1	<SEE LIST AT END>
69	37580	32mm PITCH DIGGER WEB ASSEMBLY	1	<SEE LIST AT END>
	37581	36mm PITCH DIGGER WEB ASSEMBLY	1	<SEE LIST AT END>
70	37582	40mm PITCH DIGGER WEB ASSEMBLY	1	<SEE LIST AT END>
	37583	45mm PITCH DIGGER WEB ASSEMBLY	1	<SEE LIST AT END>
	37584	50mm PITCH DIGGER WEB ASSEMBLY	1	<SEE LIST AT END>
	37608	55mm PITCH DIGGER WEB ASSEMBLY	1	<SEE LIST AT END>
	12506	<ITEM 7> ROLLER ASSEMBLY CONSISTS OF:-		
71	0000300504	FELT SEAL	1	
72	11265	ROLLER SPINDLE	1	
73	6005RS	BEARING	2	
74	PH 407	SEAL	1	
75	PH 408	SEAL	1	
76	PH 51AR	FLANGED RUBBER ROLLER	1	
77	PS 843	CIRCLIP	2	
	19356	<ITEM 13> ROLLER ASSEMBLY CONSISTS OF:-		
78	0000300504	FELT SEAL	1	
79	11265	ROLLER SPINDLE	1	
80	6005RS	BEARING	2	
81	PH 407	SEAL	1	
82	PH 408	SEAL	1	
83	PH 77AR	PLAIN RUBBER ROLLER	1	
84	PS 843	CIRCLIP	2	
	37314	<ITEM 37> ROLLER ASSEMBLY CONSISTS OF:-		
85	0000300202	DUST COVER	1	
86	0000300204	ROLLER SPINDLE	1	
87	37290	FLANGED STEEL ROLLER	1	
88	6006	BEARING	2	
89	RH 56	CIRCLIP	2	
90	Z006	SEALING RING	3	

DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37315	(ITEM 38) ROLLER ASSEMBLY CONSISTS OF:-		
91	0000300202	DUST COVER	1	
92	37307	PLAIN STEEL ROLLER	1	
93	37313	ROLLER SPINDLE	1	
94	6006	BEARING	2	
95	RH 56	CIRCLIP	2	
96	Z006	SEALING RING	3	
	37316	(ITEM 39) ROLLER ASSEMBLY CONSISTS OF:-		
97	0000300202	DUST COVER	1	
98	37291	FLANGED STEEL ROLLER	1	
99	37313	ROLLER SPINDLE	1	
100	6006	BEARING	2	
101	RH 56	CIRCLIP	2	
102	Z006	SEALING RING	3	
	37317	(ITEM 40) ROLLER ASSEMBLY CONSISTS OF:-		
103	0000300504	FELT SEAL	1	
104	12504	INNER PLASTIC SEAL	1	
105	37304	ROLLER ADJUSTER/SPINDLE	1	
106	6005RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 77AR	PLAIN RUBBER ROLLER	1	
109	PS 843	CIRCLIP	1	
	37579	(ITEM 68) 28mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
110	37325/10	RETAINING PLATE	6	
111	37325/11	RIVET (6mm x 17)	1036	
112	37579/1	WEB BELT	3	
113	37580/5	WEB ROD FOR CONNECTORS (11mm x1490mm)	4	
114	37580/6	JOINING ROD (11mm x1500mm)	1	
115	37580/7	OVERLAP ROD LOWER (11mm x786mm)	259	
116	37580/8	OVERLAP ROD UPPER (11mm x786mm)	259	
117	37580/9	FEMALE CONNECTOR	3	
118	37580/10	MALE CONNECTOR	3	
119	37580/12	RIVET (5.5mm x30mm)	24	
120	37580/13	RIVET (5.5mm x31mm)	12	
121	37580/16	RIVET (6mm x22mm)	518	
122				
123				
	37580	(ITEM 69) 32mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
124	27033/4	P'CLIP FOR LONG ROD	210	(REF)
125	37325/4	P'CLIP FOR HALF ROD	15	
126	37325/10	RETAINING PLATE	6	
127	37325/11	RIVET (6mm x17mm)	450	
128	37325/12	RIVET (5.5mm x17mm)	904	
129	37580/1	WEB BELT	3	
130	37580/2	WEB ROD (11mm x1501mm)	210	

DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
131	37580/3	HALF WEB ROD (11mm x748mm)	30	
132	37580/5	WEB ROD FORS CONNECTOR (11mm x1490mm)	4	
133	37580/6	JOINING ROD (11mm x1500mm)	1	
134	37580/7	OVERLAP ROD LOWER (11mm x786mm)	1	
135	37580/8	OVERLAP ROD UPPER (11mm x786mm)	1	
136	37580/9	FEMALE CONNECTOR	3	
137	37580/10	MALE CONNECTOR	3	
138	37580/12	RIVET (5.5mm x30mm)	24	
139	37580/13	RIVET (5.5mm x31mm)	12	
140	37580/16	RIVET (6mm x22mm)	2	
141				
142				
	37581	(ITEM 69) 36mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
124	27033/4	P'CLIP FOR LONG ROD	185	(REF)
125	37325/4	P'CLIP FOR HALF ROD	15	
126	37325/10	RETAINING PLATE	6	
127	37325/11	RIVET (6mm x17mm)	400	
128	37325/12	RIVET (5.5mm x17mm)	804	
129	37581/1	WEB BELT	3	
130	37580/2	WEB ROD (11mm x1501mm)	185	
131	37580/3	HALF WEB ROD (11mm x748mm)	30	
132	37580/5	WEB ROD FORS CONNECTOR (11mm x1490mm)	4	
133	37580/6	JOINING ROD (11mm x1500mm)	1	
134	37580/7	OVERLAP ROD LOWER (11mm x786mm)	1	
135	37580/8	OVERLAP ROD UPPER (11mm x786mm)	1	
136	37580/9	FEMALE CONNECTOR	3	
137	37580/10	MALE CONNECTOR	3	
138	37580/12	RIVET (5.5mm x30mm)	24	
139	37580/13	RIVET (5.5mm x31mm)	12	
140	37580/16	RIVET (6mm x22mm)	2	
141				
142				
	37582	(ITEM 70) 40mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
143	27033/4	P'CLIP FOR LONG ROD	167	(REF)
144	37325/4	P'CLIP FOR HALF ROD	14	
145	37325/10	RETAINING PLATE	6	
146	37325/11	RIVET (6mm x17mm)	362	
147	37325/12	RIVET (5.5mm x17mm)	724	
148	37582/1	WEB BELT	3	
149	37580/2	WEB ROD (11mm x1501mm)	167	
150	37580/3	HALF WEB ROD (11mm x748mm)	28	
151	37580/5	WEB ROD FOR CONNECTORS (11mm x1490mm)	4	
152	37580/6	JOINING ROD (11mm x1500mm)	1	
153	37580/9	FEMALE CONNECTOR	3	
154	37580/10	MALE CONNECTOR	3	
155	37580/12	RIVET (5.5mm x30mm)	24	
156	37580/13	RIVET (5.5mm x31mm)	12	
157				

DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
158				
	37583	(ITEM 70) 45mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
143	27033/4	P'CLIP FOR LONG ROD	146	(REF)
144	37325/4	P'CLIP FOR HALF ROD	15	
145	37325/10	RETAINING PLATE	6	
146	37325/11	RIVET (6mm x17mm)	322	
147	37325/12	RIVET (5.5mm x17mm)	644	
148	37583/1	WEB BELT	3	
149	37580/2	WEB ROD (11mm X1501mm)	146	
150	37580/3	HALF WEB ROD (11mm x748mm)	30	
151	37580/5	WEB ROD FOR CONNECTORS (11mm x1490mm)	4	
152	37580/6	JOINING ROD (11mm x1500mm)	1	
153	37580/9	FEMALE CONNECTOR	3	
154	37580/10	MALE CONNECTOR	3	
155	37580/12	RIVET (5.5mm x30mm)	24	
156	37580/13	RIVET (5.5mm x31mm)	12	
157				
158				
	37584	(ITEM 70) 50mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
143	27033/4	P'CLIP FOR LONG ROD	129	(REF)
144	37325/4	P'CLIP FOR HALF ROD	15	
145	37325/10	RETAINING PLATE	6	
146	37325/11	RIVET (6mm x17mm)	288	
147	37325/12	RIVET (5.5mm x17mm)	576	
148	37584/1	WEB BELT	3	
149	37580/2	WEB ROD (11mm X1501mm)	129	
150	37580/3	HALF WEB ROD (11mm x748mm)	30	
151	37580/5	WEB ROD FOR CONNECTORS (11mm x1490mm)	4	
152	37580/6	JOINING ROD (11mm x1500mm)	1	
153	37580/9	FEMALE CONNECTOR	3	
154	37580/10	MALE CONNECTOR	3	
155	37580/12	RIVET (5.5mm x30mm)	24	
156	37580/13	RIVET (5.5mm x31mm)	12	
157				
158				
	37608	(ITEM 70) 55mm PITCH DIGGER WEB CONSISTS OF:- (OPTIONAL)		
143	27033/4	P'CLIP FOR LONG ROD	114	(REF)
144	37325/4	P'CLIP FOR HALF ROD	13	
145	37325/10	RETAINING PLATE	6	
146	37325/11	RIVET (6mm x17mm)	254	
147	37325/12	RIVET (5.5mm x17mm)	508	
148	37608/1	WEB BELT	3	
149	37580/2	WEB ROD (11mm X1501mm)	114	
150	37580/3	HALF WEB ROD (11mm x748mm)	26	
151	37580/5	WEB ROD FOR CONNECTORS (11mm x1490mm)	4	
152	37580/6	JOINING ROD (11mm x1490mm)	1	
153	37580/9	FEMALE CONNECTOR	3	

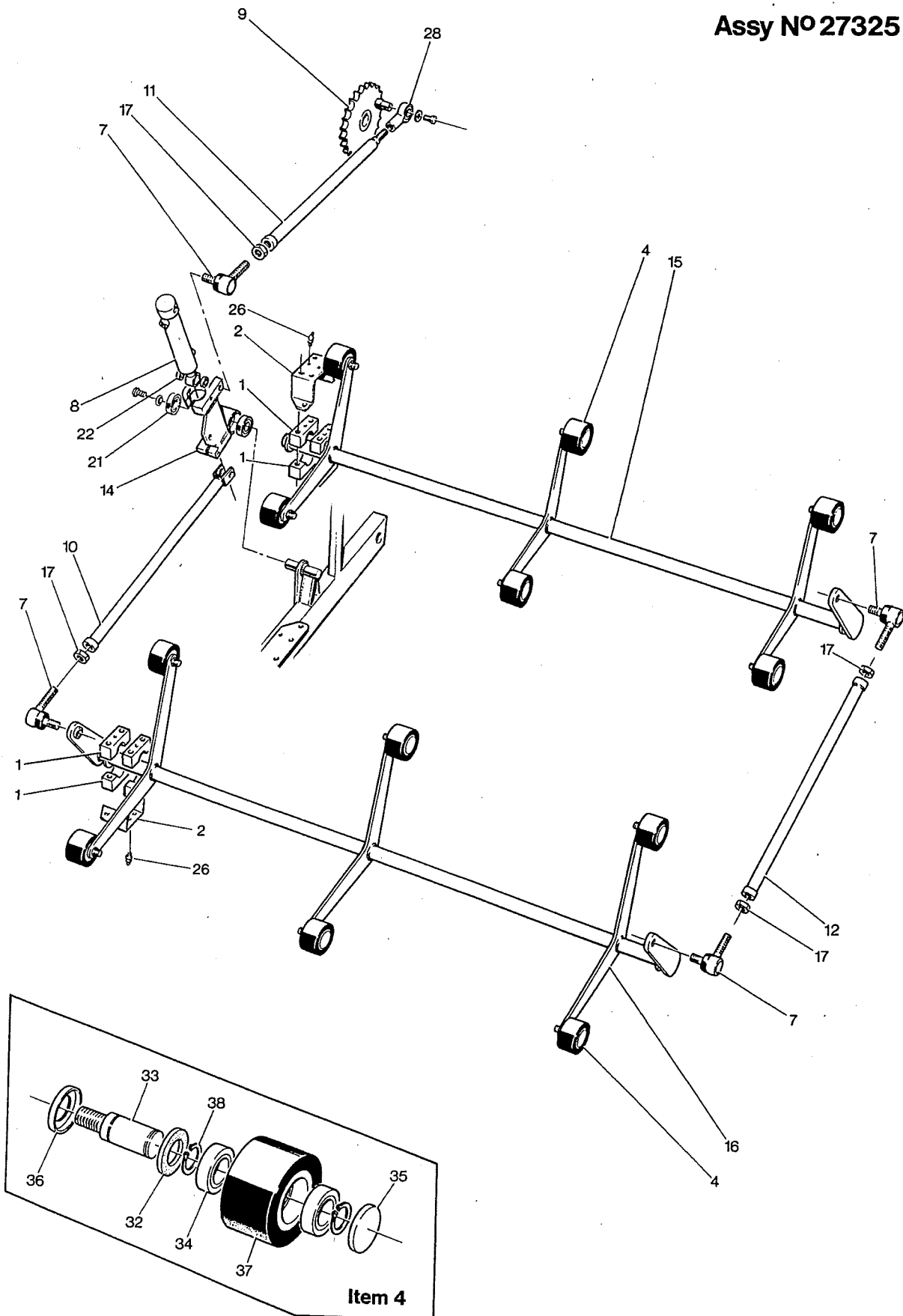
DIGGER WEB ASSEMBLY

(ASSY. No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
154	37580/10	MALE CONNECTOR	3	
155	37580/12	RIVET (5.5mm x30mm)	24	
156	37580/13	RIVET (5.5mm x31mm)	12	
157				
158				
		WEB BAR COVER KITS		
159	27490	WEB BAR COVER	528	(28mm PITCH)
	27490	WEB BAR COVER	462	(32mm PITCH)
	27490	WEB BAR COVER	412	(36mm PITCH)
	27490	WEB BAR COVER	372	(40mm PITCH)
	27490	WEB BAR COVER	332	(45mm PITCH)
	27490	WEB BAR COVER	298	(50mm PITCH)
	27490	WEB BAR COVER	264	(55mm PITCH)

Agitator Assembly

Assy N° 27325



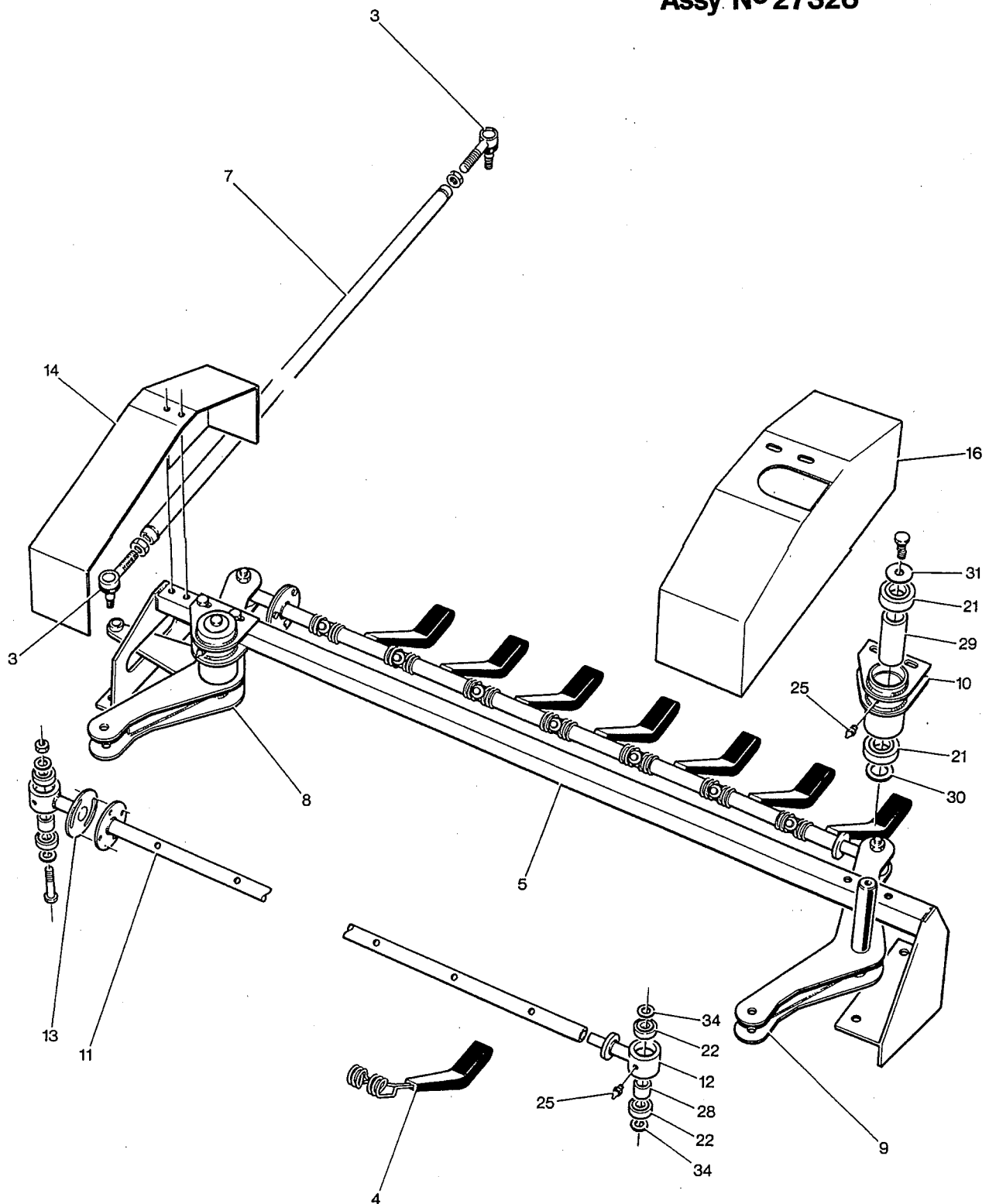
AGITATOR ASSEMBLY

(ASSY. No. 27325)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17128	BEARING BLOCK	16	SEE LIST AT END
2	27821	CLAMP PLATE	4	
3				
4	19356	ROLLER ASSEMBLY	12	
5				
6				
7	27223	TRACK ROD END	4	
8	27711	HYDRAULIC RAM	1	
9	27301	GEARBOX SPROCKET	1	
10	37088	FRONT DRIVE ROD	1	
11	37388	REAR DRIVE ROD	1	
12	27304	L.H. DRIVE ROD	1	
13				REF { PRIOR TO SERIAL No. ST2 593 PART No. WAS 37089
14	27712	RAM PIVOT BRACKET	1	
15	37087	AGITATOR BAR (REAR)	1	
16	27308	AGITATOR BAR (FRONT)	1	
17	27336	LOCKNUT	4	
18				
19				
20				
21	6006RS	BEARING	2	
22	62002RS	BEARING	2	
23				
24				
25				
26	GS411	GREASE NIPPLE	8	
27				
28	SCHB20	BEARING	1	
29				
30				
31				
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
32	0000300504	FELT SEAL	1	
33	11265	ROLLER SPINDLE	1	
34	6005RS	BEARING	2	
35	PH407	SEAL	1	
36	PH408	SEAL	1	
37	PH77AR	ROLLER	1	
38	PS843	CIRCLIP	2	

Sweeping Clod Fingers Assembly

Assy. N° 27326



SWEEPING CLOD FINGERS

(ASSY. No. 27326)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1				
2				
3	27223	TRACK ROD END	2	
4	27225	CLOD FINGER	14	
5	27495	SUPPORT BEAM	1	
6				
7	37332	CONNECTING ROD	1	
8	27498	RH PIVOT ARM	1	
9	27499	LH PIVOT ARM	1	
10	27500	PIVOT BRACKET	2	
11	37334	MOUNTING TUBE	2	
12	27502	MOUNTING SPIGOT	2	
13	37333	ADJUSTING MOUNTING SPIGOT	2	
14	37588	CLOD FINGER GUARD RH	1	{ PRIOR TO SERIAL No. ST2 593 PART No. WAS 27504
15				
16	37587	CLOD FINGER GUARD LH	1	
17				
18				
19				
20				
21	6206 RS	BEARING	4	
22	6301 RS	BEARING	8	
23				
24				
25	GS 412	GREASE NIPPLE	6	
26				
27				
28	SS020013/021	STEEL SPACER	4	
29	SS042032/110	STEEL SPACER	2	
30	SS045031/003	STEEL SPACER	2	
31	SS050011/003	STEEL SPACER	2	
32				
33				
34	22046012	M12 FLAT WASHER	8	

Haulm Roller Assembly
Assy No 27679

The diagram illustrates the exploded view of a Haulm Roller Assembly. Key components and their labels are as follows:

- 35**: Mounting bracket at the top and bottom right.
- 37**: Top support plate.
- 38**: The roller assembly itself, featuring a grid of rollers.
- 29**: A small bracket or pin near the bottom right corner.
- 27**: A small bracket or pin near the bottom right corner.
- 12**: A small bracket or pin at the bottom left.
- 56**: A small bracket or pin at the bottom left.
- 21**: A small bracket or pin at the bottom left.
- 41**: A small bracket or pin at the bottom left.



HAULM ROLLER ASSEMBLY

(ASSY. No. 27679)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0005700013	14T SPROCKET	1	
2	0904500004	32T GEAR	1	
3	0904502001	24T GEAR	1	
4	2501700010	TIE BAR	1	
5	2501708000	ADJUSTING TUBE	1	
6				
7	11630	COMPRESSION SPRING	2	
8				
9	17155	NYLON TENSIONER BLOCK	1	
10				
11				
12	27267	SPRING ROD BOSS	2	
13	27268	NYLON BUSH	2	
14	27270	ADJUSTER SHAFT	1	
15	27271	ADJUSTING HANDLE	1	
16	27309	RUBBERED HAULM ROLLER	1	
17	27520	HAULM FINGER	7	
18	27521	HAULM FINGER WEIGHT	7	
19	27594	LH SUPPORT BRACKET	1	
20	27595	RH SUPPORT BRACKET	1	
21	27661	SPRING ROD	2	
22	27678	CONNECTING LINK	2	
23	27919	SHIELD	1	
24	27920	SHIELD	1	
25	27710	GREASE NIPPLE EXTENSION	2	
26				
27	28578	COACH LOCK	2	
28				
29	32552	SPACER	2	
30				
31	37133	ADJUSTER	4	
32	37134	PIVOT BOSS	4	
33	37135	DRIVE SPIGOT	1	
34	37228	25T SPROCKET	1	
35	37562	HAULM ROLLER HINGE	2	{ PRIOR TO SERIAL No. ST2 593 PART No. WAS 37241(LH) & 37242(RH)
36				
37	37243	HAULM ROLLER GUARD TOP PLATE	1	
38	37245	HAULM ROLLER GUARD FRONT PANEL	1	
39	37284	HAULM ROLLER SCRAPER	1	
40	37336	LH SIDE PANEL	1	
41	37337	RH SIDE PANEL	1	
42	37526	PIN	2	
43	H 105A	R'CLIP	2	
44				
45	6006 RS	BEARING	4	
46	6205 RS	BEARING	2	
47				
48	A8	PLASTIC SPACER	1	
49	C29	PLASTIC SPACER	1	
50				

HAULM ROLLER ASSEMBLY

(ASSY. No. 27679)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	GS 405	W/DRIVE CLIP	7	
52	GS 412	GREASE NIPPLE	2	
53				
54	PH84/430	PLASTIC COVER	7	
55				
56	SS025013/035	STEEL SPACER	2	
57	SS033027/114	STEEL SPACER	6	
58	SS033027/149	STEEL SPACER	2	
59	SS038031/020	STEEL SPACER	2	
60				
61				
62	W0165	EXTERNAL CIRCLIP	2	
63	W0167	INTERNAL CIRCLIP	2	
64	W0644/41	CHAIN	1	
65	W0679	STOP COLLAR	1	

Item 38

Diagram showing the assembly of Item 38, which includes parts 94, 92, 91, 89, 90, and 93.



SEPARATOR UNIT FEED WEB ASSEMBLY

(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11330	HYDRAULIC RAM	2	(SEE LIST AT END)
2				
3	19356	ROLLER ASSEMBLY	1	
4				
5	24430	35T CLUTCH SPROCKET	1	
6	24433	NEEDLE BEARING	2	
7				
8	27159	PLASTIC INSERT	2	
9	27517	CLUTCH CLAMP PLATE	1	
10	27760	CLUTCH CENTRE	1	
11	27791	WEB ADJUSTER LH	1	
12	27792	WEB ADJUSTER RH	1	
13	27832	16 ROLLER SEPARATOR UNIT COMPLETE	1	
14	27860	CENTRE ROLLER SUPPORT	1	
15	27893	ROLLER ASSEMBLY	1	
16				
17				
		RUBBERED ROLLERS (OPTIONAL)		
18	37057A	RUBBERED SPIRAL ROLLER (975mm)	A/R	
	37058A	RUBBERED SPIRAL ROLLER (1125mm)	A/R	
19	37057B	RUBBERED PLAIN ROLLER(82.5DIAx975mm)	A/R	
	37058B	RUBBERED PLAIN ROLLER(82.5DIAx1125mm)	A/R	
	37057C	RUBBERED PLAIN ROLLER(74.5DIAx975mm)	A/R	
	37058C	RUBBERED PLAIN ROLLER(74.5DIAx1125mm)	A/R	
		POLYURETHANE ROLLERS (OPTIONAL)		
18	37057AP	POLY' SPIRAL ROLLER (975mm)	A/R	
	37058AP	POLY' SPIRAL ROLLER (1125mm)	A/R	
19	37057BP	POLY' PLAIN ROLLER(82.5DIAx975mm)	A/R	
	37058BP	POLY' PLAIN ROLLER(82.5DIAx1125mm)	A/R	
	37057CP	POLY' PLAIN ROLLER(74.5DIAx975mm)	A/R	
	37058CP	POLY' PLAIN ROLLER(74.5DIAx1125mm)	A/R	
		STEEL ROLLERS (OPTIONAL)		
18	27961	STEEL SPIRAL ROLLER (3½"DIAx1125mm)	A/R	
19	37265A	STEEL PLAIN ROLLER(2¾"DIAx975mm)	A/R	
	37266A	STEEL PLAIN ROLLER(2¾"DIAx1125mm)	A/R	
	37265B	STEEL PLAIN ROLLER(3"DIAx975mm)	A/R	
	37266B	STEEL PLAIN ROLLER(3"DIAx1125mm)	A/R	
	37265C	STEEL PLAIN ROLLER(3¾"DIAx975mm)	A/R	
	37266C	STEEL PLAIN ROLLER(3¾"DIAx1125mm)	A/R	
20	37091	DEFLECTOR PLATE MOUNTING BRACKET	1	
21	37092	CLEANER TOP PLATE	1	
22	37093	35mm PITCH FEED WEB ASSEMBLY (OPTIONAL)	1	(SEE LIST AT END)
	37094	40mm PITCH FEED WEB ASSEMBLY (OPTIONAL)	1	(SEE LIST AT END)
23	37095	DRIVE SHAFT	1	
24	37096	ROLLER ASSEMBLY	4	(SEE LIST AT END)

SEPARATOR UNIT FEED WEB ASSEMBLY

(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
25	37097	35mmPITCH WEB SPROCKET (175mmTOOTH DIA)	2	} (OPTIONAL)
	27775	35mmPITCH WEB SPROCKET (122mmTOOTH DIA)	2	
	37099	40mmPITCH WEB SPROCKET (175mmTOOTH DIA)	2	
26	37098	35mmPITCH WEB SPROCKET (175mmTOOTH DIA)	1	} (OPTIONAL)
	37139	35mmPITCH WEB SPROCKET (122mmTOOTH DIA)	1	
	37100	40mmPITCH WEB SPROCKET (175mm TOOTH DIA)	1	
27	37192	LIFT BRACKET	2	(SEE LIST AT END)
28	37193	ADJUSTER	2	
29	37246	DEFLECTOR BRACKET	2	
30	37247	DEFLECTOR RUBBER	2	
31	37286	PIVOT PIN	2	
32	37295	ROLLER ASSEMBLY	2	
33	37296	DEFLECTOR PLATE	1	
34	37297	CLAMP STRIP	1	
35	37298	INFILL GUARD	1	
36	37299	FRONT GUARD	1	
37	37301	REAR GUARD	1	(SEE LIST AT END)
38	37314	ROLLER ASSEMBLY	2	
39	37324	JOCKEY ARM	1	
40	27360	P'CLIP	2	
41	28862	BALL JOINT	2	
42	BM 212M	TENSIONER	1	
43				
44	H 121B	SPRING	1	
45				
46	PS 871/50	CHAIN	1	
47	PT 51	CLUTCH DISC	2	
48				
49	RH 149A	CLUTCH SPRING	6	
50	SFT 35	BEARING	2	
51	SP 108	SPIGOT	1	
52	SPCT 131	LOCKING COLLAR	7	
53	SS045036/060	STEEL SPACER	1	
54	SS075013/005	STEEL SPACER	1	
55	SS075036/004	STEEL SPACER	1	
56	TR 265	DECAL	1	
57	37493	LINK ARM	1	
58	37494	TURNING ROD	1	
59	37495	DECAL PAD	1	
60	37487/2	INDICATOR	1	
	19356	(ITEM 3) ROLLER ASSEMBLY CONSISTS OF:-		
61	0000300504	FELT SEAL	1	
62	11265	ROLLER SPINDLE	1	
63	6005 RS	BEARING	2	
64	PH 407	SEAL	1	
65	PH 408	SEAL	1	
66	PH 77AR	PLAIN ROLLER	1	
67	PS 843	CIRCLIP	2	

SEPARATOR UNIT FEED WEB ASSEMBLY

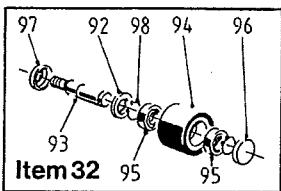
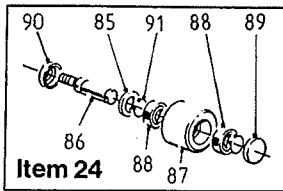
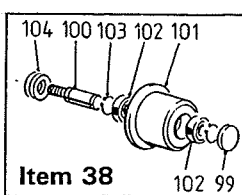
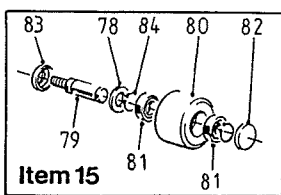
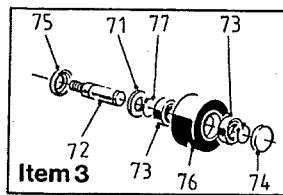
(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27893	(ITEM 15) ROLLER ASSEMBLY CONSISTS OF:-		
68	0000300504	FELT SEAL	1	
69	11265	ROLLER SPINDLE	1	
70	31125	PLAIN STEEL ROLLER	1	
71	6005 RS	BEARING	2	
72	PH 407	SEAL	1	
73	PH 408	SEAL	1	
74	PS 843	CIRCLIP	2	
	37096	(ITEM 24) ROLLER ASSEMBLY CONSISTS OF:-		
75	0000300504	FELT SEAL	1	
76	11265	ROLLER SPINDLE	1	
77	37056	PLAIN STEEL ROLLER	1	
78	6005 RS	BEARING	2	
79	PH 407	SEAL	1	
80	PH 408	SEAL	1	
81	PS 843	CIRCLIP	2	
	37295	(ITEM 32) ROLLER ASSEMBLY CONSISTS OF:-		
82	0000300504	FELT SEAL	1	
83	12522	ROLLER SPINDLE	1	
84	37287R	PLAIN RUBBERED ROLLER	1	
85	6005 RS	BEARING	2	
86	PH 407	SEAL	1	
87	PH 408	SEAL	1	
88	PS 843	CIRCLIP	2	
	37314	(ITEM 38) ROLLER ASSEMBLY CONSISTS OF:-		
89	0000300202	DUST COVER	1	
90	0000300204	ROLLER SPINDLE	1	
91	37290	FLANGED ROLLER	1	
92	6006	BEARING	2	
93	RH 56	CIRCLIP	2	
94	Z006	SEALING RING	3	
	37093	(ITEM 22) 35mm PITCH FEED WEB ASSEMBLY CONSISTS OF:-(OPTIONAL)		
95	12238/6	CLAMP PLATE	138	
96	W0628/1	FEMALE CONNECTOR (3 HOLE)	3	
97	W0628/2	MALE CONNECTOR (3 HOLE)	3	
98	37093/3	WEB BELT (35mm PITCH)	3	
99	37093/4	JOINING ROD	1	
100	37093/5	WEB ROD	37	
101	37093/6	SHORT 16mm RUBBER COVER	2	
102	37093/7	SHORT 20mm RUBBER COVER	2	
103	37093/8	DROP LINK	1	
104	37093/9	WEB BAR C/W LAT	8	
105	37093/10	RIVET	A/R	
106	37093/11	16mm RUBBER COVER	38	
107	37093/12	20mm RUBBER COVER	38	

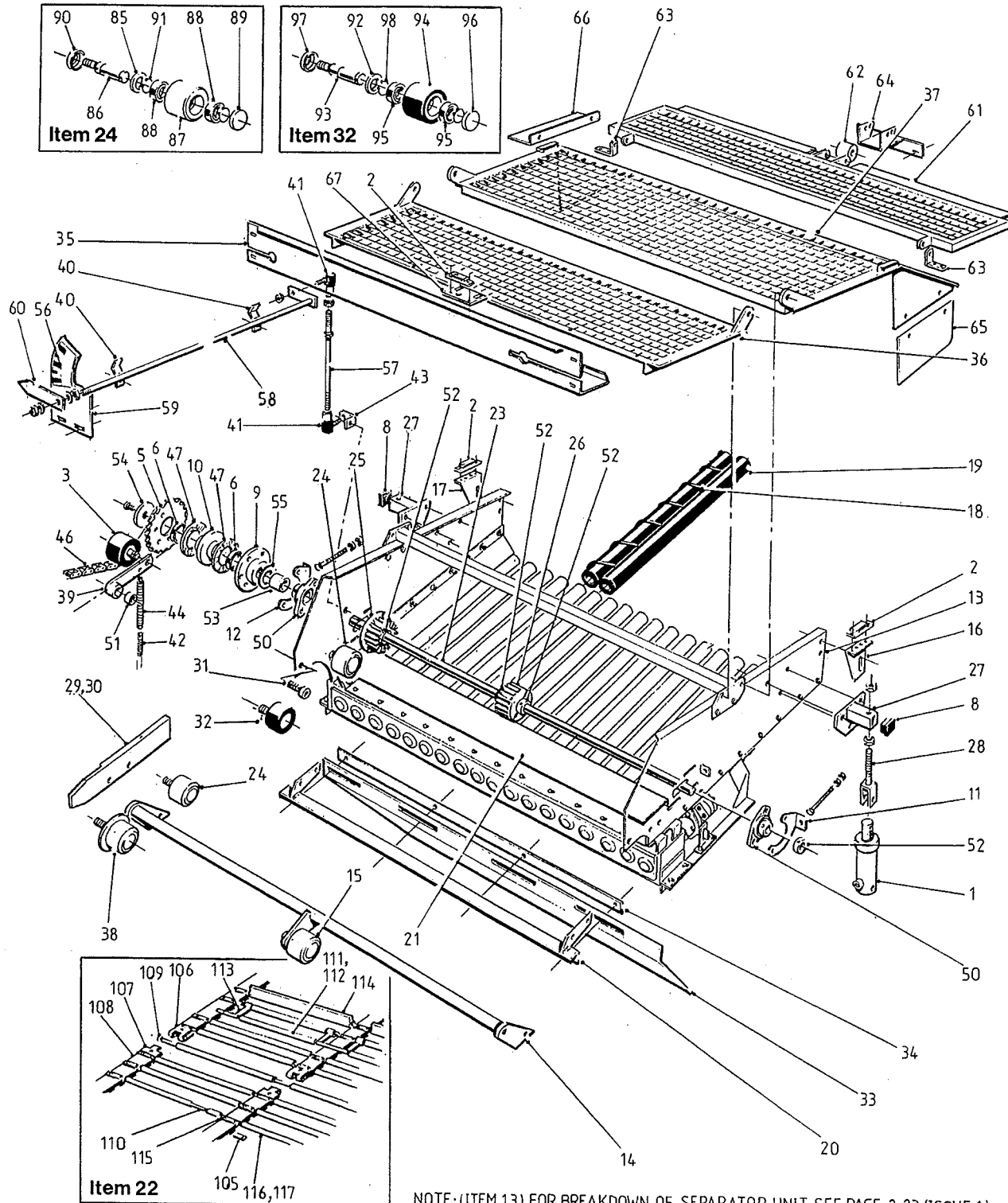
SEPARATOR UNIT FEED WEB ASSEMBLY

(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37094	(ITEM 22) 40mm PITCH FEED WEB ASSEMBLY CONSISTS OF:--(OPTIONAL)		
95	12238/6	CLAMP PLATE	117	
96	37094/1	FEMALE CONNECTOR (3 HOLE)	3	
97	37094/2	MALE CONNECTOR (3 HOLE)	3	
98	37094/3	WEB BELT (40mm PITCH)	3	
99	37093/4	JOINING ROD	1	
100	37093/5	WEB ROD	31	
101	37093/6	SHORT 16mm RUBBER COVER	2	
102	37093/7	SHORT 20mm RUBBER COVER	2	
103	37093/8	DROP LINK	1	
104	37093/9	WEB BAR C/W LAT	8	
105	37093/10	RIVET	A/R	
106	37093/11	16mm RUBBER COVER	32	
107	37093/12	20mm RUBBER COVER	32	



Separator Unit Feed Web Assembly Assy No 27892 Machines from Serial No ST2 593



Separator Unit Feed Web Assembly

Assy No 27892

Item	Part No.	Description	Qty.	Remarks
1	11330	Hydraulic Ram	2	Used with adjuster
	37496	Hydraulic Ram	2	Used without adjuster
2	28578	Coach Lock	3	
3	19356	Roller Assembly	1	(see list at end)
4				
5	24430	35t Clutch Sprocket	1	
6	24433	Needle Bearing	2	
7				
8	27159	40x40 Square Plastic Insert	2	
9	27517	Clutch Clamp Plate	1	
10	27760	Clutch Centre	1	
11	27791	Web Adjuster LH	1	
12	27792	Web Adjuster RH	1	
13	27832	16 Roller Separator Unit Complete	1	(ref)
14	27860	Centre Roller Support	1	
15	37510	Roller Assembly	1	(see list at end)
16	37589	Lock Bracket LH	1	
17	37590	Lock Bracket RH	1	
		Rubber Rollers		
18	37057A	Rubber Spiral Roller (Ø75x975mm)	8	Options
	37058A	Rubber Spiral Roller (Ø75x1125mm)	8	
	37783A	Rubber Spiral Roller (Ø82x975mm)	8	
	37784A	Rubber Spiral Roller (Ø82x1125mm)	8	
19	37057B	Rubber Plain Roller (Ø82.5x975mm)	8	
	37058B	Rubber Plain Roller (Ø82.5x1125mm)	8	
	37057C	Rubber Plain Roller (Ø74.5x975mm)	8	
	37058C	Rubber Plain Roller (Ø74.5x1125mm)	8	
		Polyurethane Rollers		
18	37057AP	Poly'Spiral Roller (Ø75x975mm)	8	
	37058AP	Poly'Spiral Roller (Ø75x1125mm)	8	
	37783AP	Poly'Spiral Roller (Ø82.5x975mm)	8	
	37784AP	Poly'Spiral Roller (Ø82.5x1125mm)	8	
19	37057BP	Poly'Plain Roller (Ø82.5x975mm)	8	
	37058BP	Poly'Plain Roller (Ø82.5x1125mm)	8	
	37057CP	Poly'Plain Roller (Ø74.5x975mm)	8	
	37058CP	Poly'Plain Roller (Ø74.5x1125mm)	8	
		Steel Rollers		
18	27961	Steel Spiral Roller (Ø76x1125mm)	8	
19	37265A	Steel Plain Roller (Ø70x975mm)	8	
	37266A	Steel Plain Roller (Ø70x1125mm)	8	
	37265B	Steel Plain Roller (Ø76x975mm)	8	
	37266B	Steel Plain Roller (Ø76x1125mm)	8	
	37265C	Steel Plain Roller (Ø82.5x975mm)	8	
	37266C	Steel Plain Roller (Ø82.5x1125mm)	8	
		Rubber Pintle Rollers		
19	37781	Rubber Pintle Roller (Ø82.5x1125mm)	8	
	37782	Rubber Pintle Roller (Ø74.5x1125mm)	8	
20	37091	Deflector Plate Mounting Bracket	1	Options
21	37592F	Top Plate	1	
22	37093	35mm Pitch Feed Web Assembly	1	
	37094	40mm Pitch Feed Web Assembly	1	
	37499	50mm Pitch Feed Web Assembly	1	
23	37095	Drive Shaft	1	
24	37096	Roller Assembly	4	(see list at end)

Separator Unit Feed Web Assembly**Assy No 27892**

Item	Part No.	Description	Qty.	Remarks
25	37097	35mm Pitch Sprocket (175mm tooth dia)	2	Options
	27775	35mm Pitch Sprocket (122mm tooth dia)	2	
	37099	40mm Pitch Sprocket (175mm tooth dia)	2	
	37500	50mm Pitch Sprocket (175mm tooth dia)	2	
26	37098	35mm Pitch Sprocket (175mm tooth dia)	1	Options
	37139	35mm Pitch Sprocket (122mm tooth dia)	1	
	37100	40mm Pitch Sprocket (175mm tooth dia)	1	
	37501	50mm Pitch Sprocket (175mm tooth dia)	1	
27	37192	Lift Bracket	2	Used with adjuster
	37497	Lift Bracket RH	1	Used without adjuster
	37498	Lift Bracket LH	1	Used without adjuster
28	37193	Adjuster	2	
29	37541	Deflector LH	1	
30	37542	Deflector RH	1	
31	37286	Pivot Pin	2	
32	37561	Roller Assembly	2	(see list at end)
33	37296	Deflector Plate	1	
34	37297	Clamp Strip	1	
35	37514	Infill Guard	1	Unmanned machines only
	37652	Infill Guard	1	Manned machines only
36	37299	Front Guard	1	
37	37301	Rear Guard	1	
38	37511	Roller Assembly	2	(see list at end)
39	37324	Jockey Arm	1	
40	27360	P'Clip	2	
41	28862	Ball Joint	2	
42	BM212M	Spring Tensioner	1	
43	37513	L'Bracket	1	
44	RH80	Spring	1	
45				
46	PS871/113	Drive Chain	1	Unmanned machines only
	PS871/124	Drive Chain	1	Manned machines only
47	PT51	Clutch Disc	2	
48				
49	RH149A	Clutch Spring	6	
50	SFT35	Bearing	2	
51	SP108	Jockey Spigot	1	
52	SPCT131	Locking Collar	7	
53	SS045036/060	Steel Spacer	1	
54	SS075013/005	Steel Spacer	1	
55	SS075036/004	Steel Spacer	1	
56	TR265	Decal	1	
57	37493	Link Arm	1	
58	37494	Turning Rod	1	
59	37495	Decal Pad	1	
60	37487/2	Indicator	1	
61	37610	Cross Web Guard	1	900mm cross web only
	37611	Cross Web Guard	1	750mm cross web only
62	37612	Roller	1	
63	37613	Hinge Lug	2	
64	37614	Roller Bracket	1	
65	37615	Side Guard	1	
66	37635	Wing Guard	1	
67	37637	Latch Plate	1	
68				
69				
70				

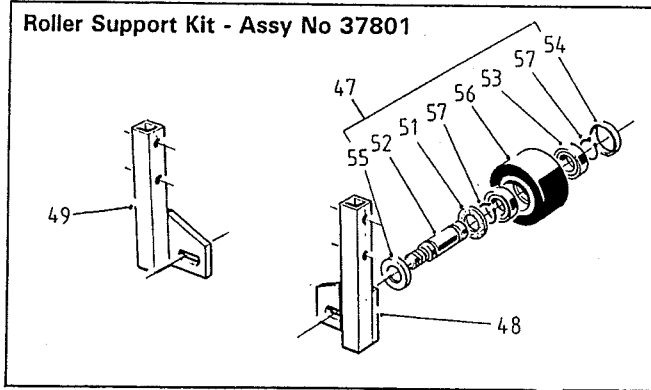
Separator Unit Feed Web Assembly**Assy No 27892**

Item	Part No.	Description	Qty.	Remarks
	19356	Roller Assembly Consists Of:		
71	0000300504	Felt Seal	1	
72	11265	Spindle	1	
73	6005RS	Bearing	2	
74	PH407	Seal	1	
75	PH408	Seal	1	
76	PH77AR	Plain Roller	1	
77	PS843	Circlip	2	
	37510	Roller Assembly Consists Of:		
78	0000300504	Felt Seal	1	
79	11265	Spindle	1	
80	37508	Plain Steel Roller	1	
81	6005RS	Bearing	2	
82	PH407	Seal	1	
83	PH408	Seal	1	
84	PS843	Circlip	2	
	37096	Roller Assembly Consists Of:		
85	0000300504	Felt Seal	1	
86	11265	Spindle	1	
87	37056	Plain Steel Roller	1	
88	6005RS	Bearing	2	
89	PH407	Seal	1	
90	PH408	Seal	1	
91	PS843	Circlip	2	
	37561	Roller Assembly Consists Of:		
92	0000300504	Felt Seal	1	
93	37560	Spindle	1	
94	37559R	Plain Roller	1	
95	6005RS	Bearing	2	
96	PH407	Seal	1	
97	PH408	Seal	1	
98	PS843	Circlip	2	
	37511	Roller Assembly Consists Of:		
99	0000300202	Dust Cover	1	
100	0000300204	Spindle	1	
101	37509	Flanged Roller	1	
102	6006	Bearing	2	
103	RH56	Circlip	2	
104	Z006	Sealing Ring	3	
	37093	35mm Pitch Feed Web Consists Of:		
105	12238/6	Clamp Plate	138	
106	W0628/1	Female Connector (3 hole)	3	
107	W0628/2	Male Connector (3 hole)	3	
108	37093/3	Web Belt (35mm pitch)	3	
109	37093/4	Joining Rod	1	
110	37093/5	Web Rod	37	
111	37093/6	Short 16mm Rubber Cover	2	
112	37093/7	Short 20mm Rubber Cover	2	
113	37093/8	Drop Link	1	
114	37093/9	Web Bar c/w Lat	8	
115	37093/10	Rivet	a/r	
116	37093/11	16mm Rubber Cover	38	
117	37093/12	20mm Rubber Cover	38	

Separator Unit Feed Web Assembly**Assy No 27892**

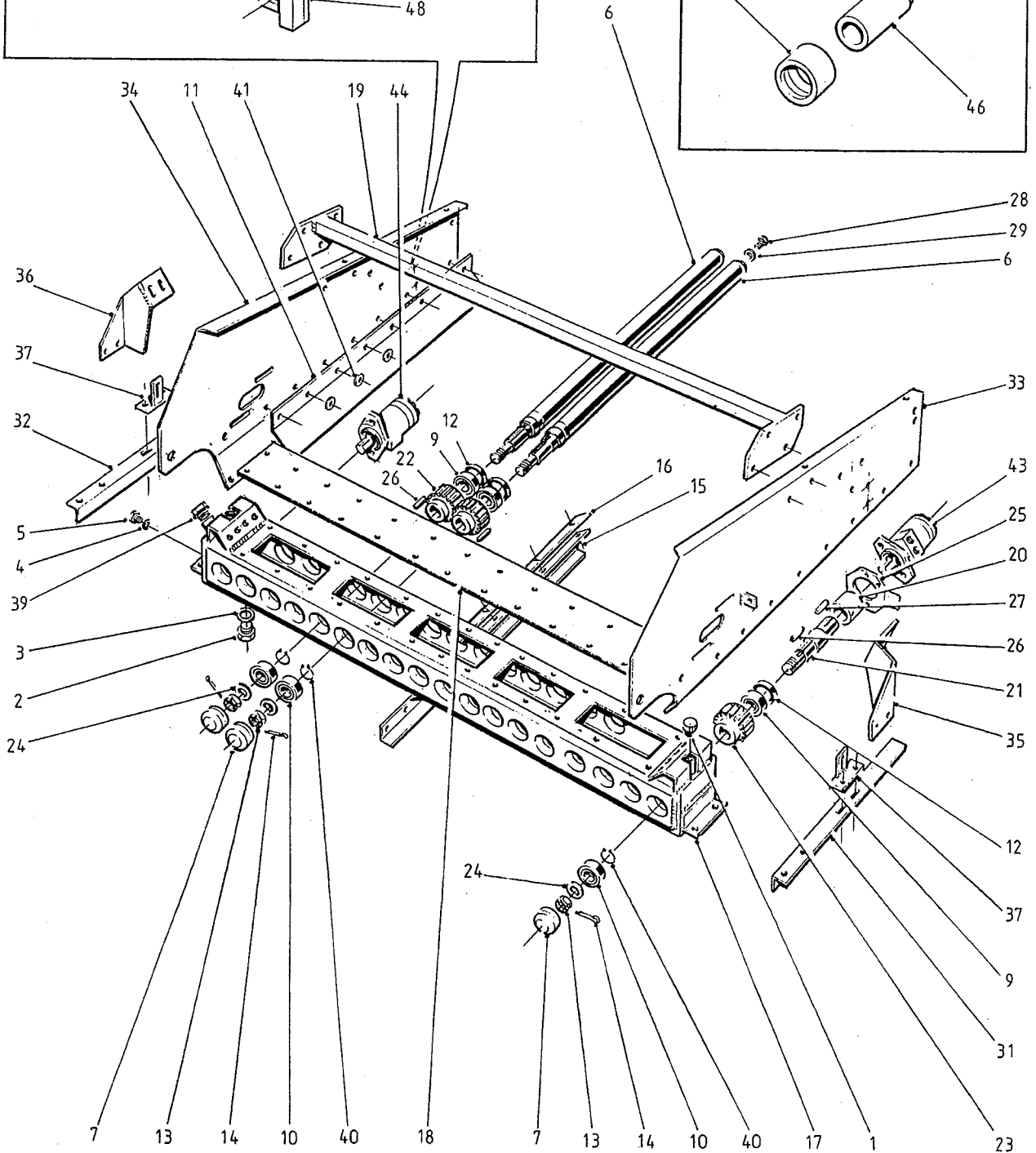
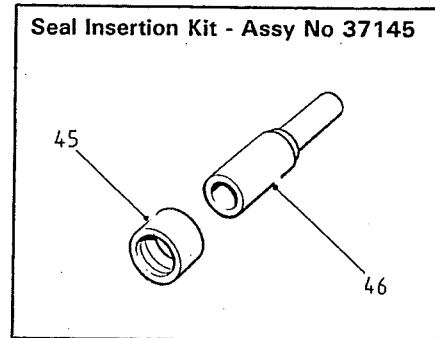
Item	Part No.	Description	Qty.	Remarks
	37094	40mm Pitch Feed Web Consists Of:		
105	12238/6	Clamp Plate	117	
106	37094/1	Female Connector (3 hole)	3	
107	37094/2	Male Connector (3 hole)	3	
108	37094/3	Web Belt (40mm pitch)	3	
109	37093/4	Joining Rod	1	
110	37093/5	Web Rod	31	
111	37093/6	Short 16mm Rubber Cover	2	
112	37093/7	Short 20mm Rubber Cover	2	
113	37093/8	Drop Link	1	
114	37093/9	Web Bar c/w Lat	8	
115	37093/10	Rivet	a/r	
116	37093/11	16mm Rubber Cover	32	
117	37093/12	20mm Rubber Cover	32	
	37499	50mm Pitch Feed Web Consists Of:		
105	12238/6	Clamp Plate	96	
106	37499/1	Female Connector (3 hole)	3	
107	37499/2	Male Connector (3 hole)	3	
108	37499/3	Web Belt (50mm pitch)	3	
109	37093/4	Joining Rod	1	
110	37093/5	Web Rod	23	
111	37093/6	Short 16mm Rubber Cover	2	
112	37093/7	Short 20mm Rubber Cover	2	
113	37499/4	Drop Link	1	
114	37093/9	Web Bar c/w Lat	8	
115	37093/10	Rivet	a/r	
116	37093/11	16mm Rubber Cover	24	
117	37093/12	20mm Rubber Cover	22	

Roller Support Kit - Assy No 37801



Separator Unit Assembly Assy No 27832

Seal Insertion Kit - Assy No 37145



Separator Unit Assembly

Assy No 27832

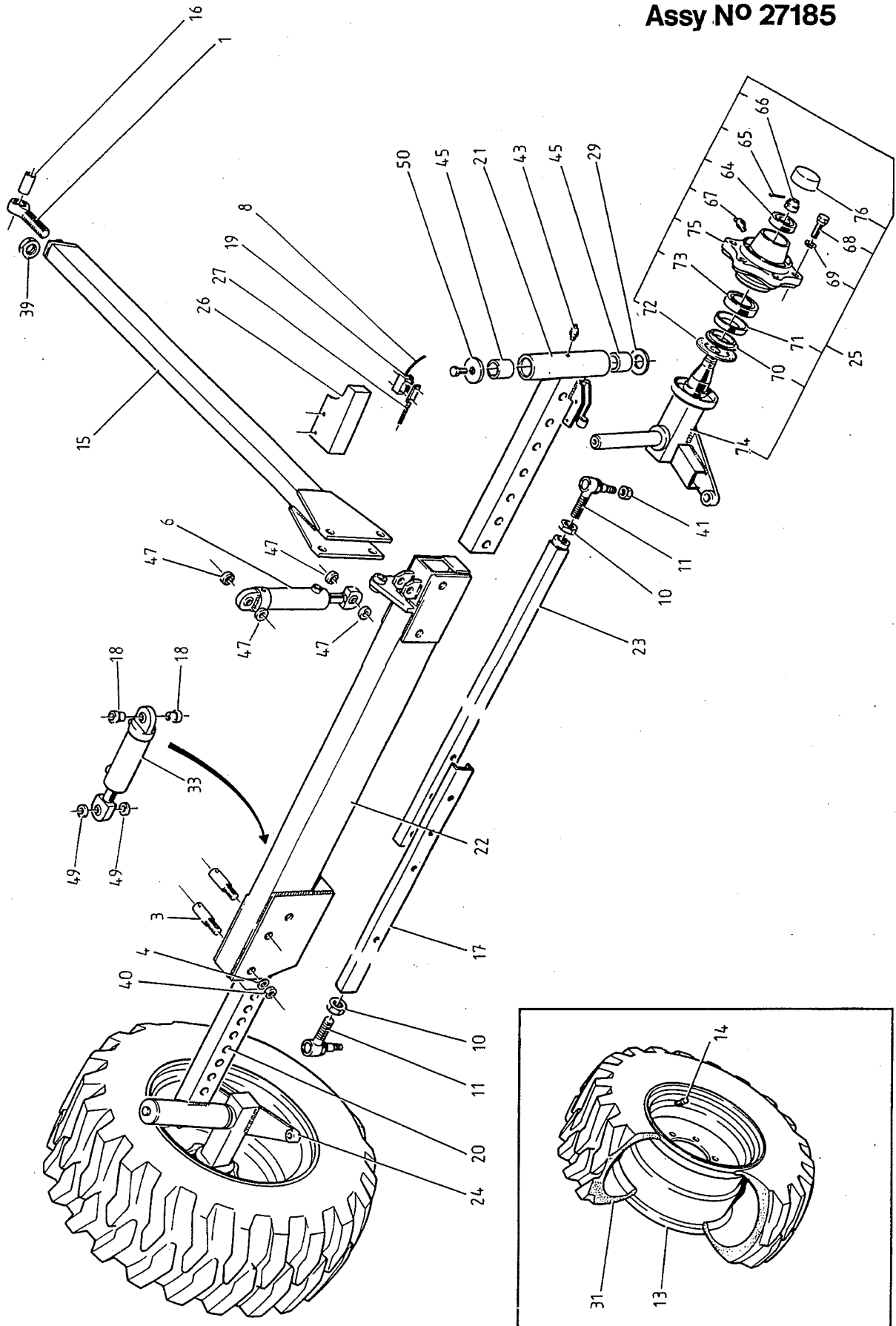
Item	Part No.	Description	Qty.	Remarks
1	42653	3/8"BSP Breather Plug	2	
2	11116	1"BSP Blanking Plug	1	
3	11122	1"BSP Dowty Seal	1	
4	11337	1/4"BSP Dowty Seal	1	
5	11876/8	1/4"BSP Level Plug	1	
6	27840	Roller Shaft	16	
7	27841	End Cap	18	
8				
9	27843	Bearing (rear)	18	
10	27844	Bearing (front)	18	
11	27876	Rubber Deflector	2	
12	27895A	Seal	18	
13	27917	Castellated Nut	18	
14	27918	Split Pin	18	
15	37556	Scraper Arm	8	Prior to Ser.No.ST2 593 was 27922
16	37557	Scraper (for long shoulder use 37558)	8	Prior to Ser.No.ST2 593 was 27923
17	27926MF	16 Roller Gearcase	1	
18	27929F	Gear Cover Plate	1	
19	37300	Tie Bar	1	
20	27935	Motor Coupler	2	
21	27936	Input Shaft	2	
22	27937	35t Gear	16	
23	27938	45t Gear	2	
24	27942	Flat Washer	18	
25	27945	Motor Mounting	2	
26	27948	Key	18	
27	27949	Key	2	
28	27950	Hex Head Setscrew	16	
29	SS025011/003	Flat Washer	16	
30				
31	37039LH	LH Mounting Angle	1	
32	37039RH	RH Mounting Angle	1	
33	37048	LH Cleaner Side	1	
34	37049	RH Cleaner Side	1	
35	37050	Rear Support	1	
36	37051	Rear Support	1	
37	37052	Motor Reaction Plate	2	
38				
39	37076	1"BSP Nylon Filler Plug	1	
40	37086	External Circlip	18	
41	37108	Deflector Washer	16	
42				
43	37792	LH Hydraulic Motor (120cc)	1	Prior to Ser.No.ST2 632 was 27842
44	37792A	RH Hydraulic Motor (120cc)	1	Prior to Ser.No.ST2 632 was 27842A
	37145	Seal Insertion Kit Consists Of:		
45	37146	Seal Compression Ring	1	
46	37147	Slide Hammer	1	
	37801	Roller Support Kit Consists Of:		
47	19356	Roller Assembly	2	(see list at end)
48	37548	LH Roller Bracket	1	
49	37549	RH Roller Bracket	1	
50				

Separator Unit Assembly

Assy No 27832

Item	Part No.	Description	Qty.	Remarks
	19356	Roller Assembly Consists Of:		
51	0000300504	Felt Seal	1	
52	11265	Spindle	1	
43	6005RS	Bearing	2	
54	PH407	Seal	1	
55	PH408	Seal	1	
56	PH77AR	Plain Roller	1	
57	PS843	Circlip	2	

Axle and Wheels (Manned and Unmanned Machines) Assy NO 27185



AXLE AND WHEELS ASSEMBLY (MANNED AND UNMANNED MACHINES) (ASSY. No. 27185)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11718	ROD END RH	1	(SEAL KIT 14019 S)
2				
3	12288	AXLE BOLT	4	
4	12289	WASHER	4	
5				
6	14019	HYDRAULIC RAM	1	
7				
8	16396	3 CORE CABLE	6.5M	
9				
10	23275	NUT	2	
11	23276	BALL JOINT	2	
12				
13	27006A	WHEEL RIM	2	
14	27008	VALVE	2	
15	27217	REACTION BEAM	1	
16	27218	SLEEVE	1	
17	27219	TRACK ROD CHANNEL	1	
18	27222	RAM SPACER	2	
19	27507	CENTRING SWITCH	1	
20	27723	LH STEER LEG	1	
21	27724	RH STEER LEG	1	
22	27725	AXLE BEAM	1	(SEE LIST AT END)
23	27731	TRACK ROD TUBE	1	
24	27732	LH STUB AXLE AND HUB COMPLETE	1	
25	27733	RH STUB AXLE AND HUB COMPLETE	1	
26	27819	CENTRING SWITCH GUARD	1	
27	27820	CENTRING SWITCH ADJUSTER	1	
28				
29	28088	THRUST SHIM	2	
30				
31	32723	16.0/70-20 (12 PLY) FLOAT TYRE	2	
32				
33	37305	HYDRAULIC RAM	1	
34				
35				
36				
37				
38				
39	22068112	1½"UNC RH LOCKNUT	1	
40	22032087	¾"UNF NUT	4	
41	22098062	¾"UNF NYLOC NUT	2	
42				
43	GS 412	GREASE NIPPLE	2	
44				
45	PS 1031M	BUSH	4	
46				
47	RCC 55	WASHER	4	
48				
49	SS025021/010	STEEL SPACER	2	
50	SS075013/005	STEEL SPACER	2	

AXLE AND WHEELS ASSEMBLY (MANNED AND UNMANNED MACHINES) (ASSY. No. 27185)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27732	(ITEM 24) LH STUB AXLE AND HUB CONSISTS OF:-		
51	23247	OUTER BEARING	1	(NOT SHOWN)
52	23248	SPLIT PIN (6x63)	1	
53	23250	NUT	1	
54	23253	GREASE NIPPLE	1	
55	23254	BOLT	6	
56	23255	LOCKING WASHER	6	
57	23257	SEAL RING	1	
58	23258	OIL SEAL	1	
59	37342	FELT SEAL	1	
60	23256	INNER BEARING (2 1/4" ID x 98.425mm OD)	1	(OPTIONS)
61	27721	LH STUB AXLE (TO SUIT ABOVE BEARING)	1	
62	23252	HUB (TO SUIT ABOVE BEARING)	1	
63	23249	HUB CAP (TO SUIT ABOVE HUB)	1	
60	23256A	INNER BEARING (55mm ID x 96.838mm OD)	1	
61	27721A	LH STUB AXLE (TO SUIT ABOVE BEARING)	1	
62	23252A	HUB (TO SUIT ABOVE BEARING)	1	
63	23249A	HUB CAP (TO SUIT ABOVE HUB)	1	
60	23256B	INNER BEARING (55mm ID x 100mm OD)	1	(OPTIONS)
61	27721A	LH STUB AXLE (TO SUIT ABOVE BEARING)	1	
62	23252B	HUB (TO SUIT ABOVE BEARING)	1	
63	23249A	HUB CAP (TO SUIT ABOVE HUB)	1	
	27733	(ITEM 25) RH STUB AXLE AND HUB CONSISTS OF:-		
64	23247	OUTER BEARING	1	(OPTIONS)
65	23248	SPLIT PIN (6x63)	1	
66	23250	NUT	1	
67	23253	GREASE NIPPLE	1	
68	23254	BOLT	6	
69	23255	LOCKING WASHER	6	
70	23257	SEAL RING	1	
71	23258	OIL SEAL	1	
72	37342	FELT SEAL	1	
73	23256	INNER BEARING (2 1/4" ID x 98.425mm OD)	1	(OPTIONS)
74	27722	RH STUB AXLE (TO SUIT ABOVE BEARING)	1	
75	23252	HUB (TO SUIT ABOVE BEARING)	1	
76	23249	HUB CAP (TO SUIT ABOVE HUB)	1	
73	23256A	INNER BEARING (55mm ID x 96.838mm OD)	1	
74	27722A	RH STUB AXLE (TO SUIT ABOVE BEARING)	1	
75	23252A	HUB (TO SUIT ABOVE BEARING)	1	
76	23249A	HUB CAP (TO SUIT ABOVE HUB)	1	

AXLE AND WHEELS ASSEMBLY (MANNED AND UNMANNED MACHINES) (ASSY. No. 27185)

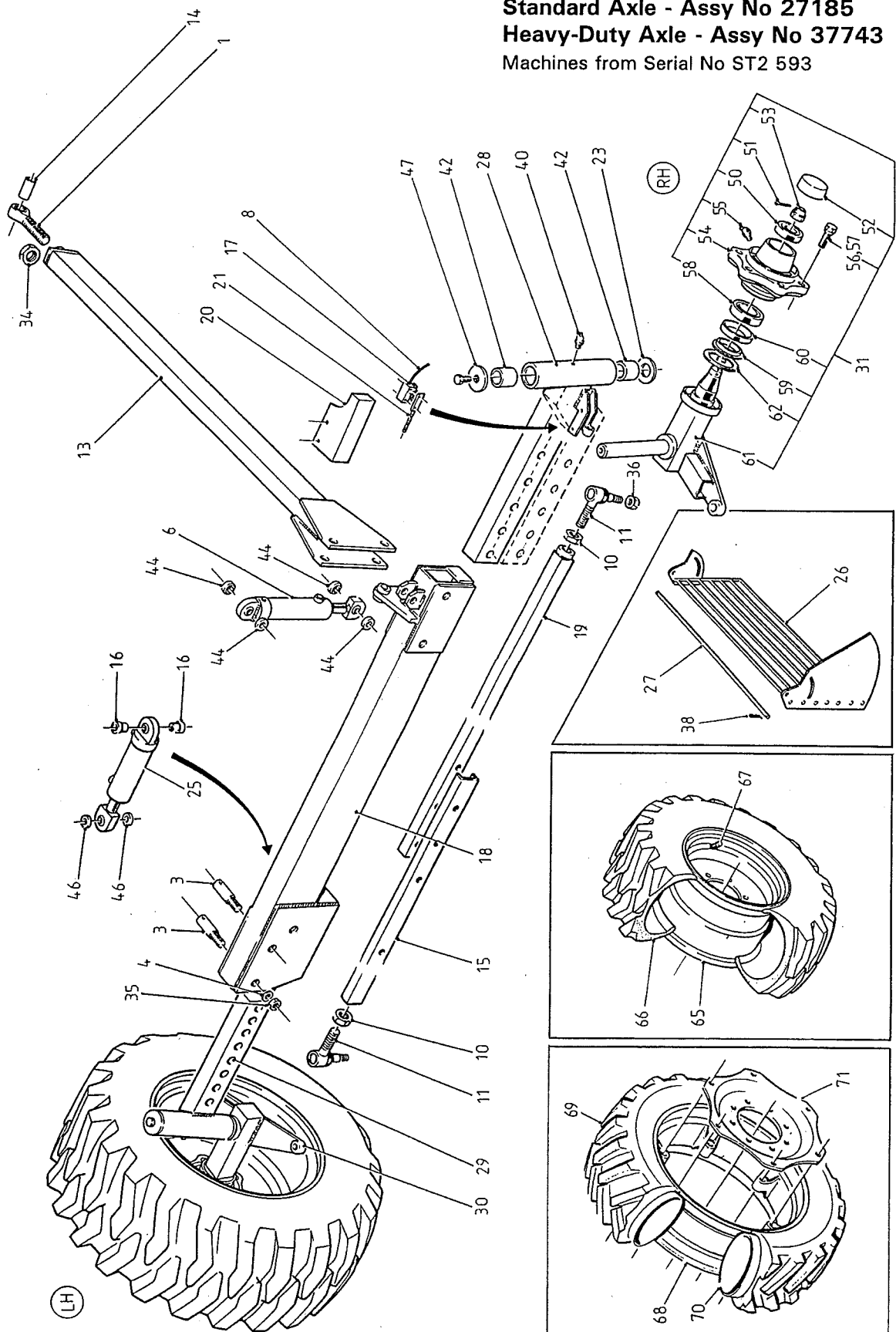
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
73	23256B	INNER BEARING (55mmIDx100mmOD)	1	] (OPTIONS)
74	27722A	RH STUB AXLE (TO SUIT ABOVE BEARING)	1	
75	23252B	HUB (TO SUIT ABOVE BEARING)	1	
76	23249A	HUB CAP (TO SUIT ABOVE HUB)	1	

Axle and Wheels

Standard Axle - Assy No 27185

Heavy-Duty Axle - Assy No 37743

Machines from Serial No ST2 593



Axle and Wheels**Standard Axle - Assy No 27185****Heavy-Duty Axle - Assy No 37743**

Item	Part No.	Description	Qty.	Remarks
1	11718	Rod End RH	1	(Seal Kit 14019S)
2				
3	12288	Axle Bolt	4	
4	12289	Washer	4	
5				
6	14019	Hydraulic Ram	1	
7				
8	16396	3 Core Cable	6.5m	
9				
10	23275	Locknut	2	
11	23276	Ball Joint	2	
12				
13	27217	Reaction Beam	1	
14	27218	Sleeve	1	
15	27219	Track Rod Channel	1	
16	27222	Ram Spacer	2	
17	27507	Centring Switch	1	
18	27725	Axle Beam	1	
19	27731	Track Rod Tube	1	
20	27819	Switch Guard	1	
21	27820	Switch Adjuster	1	
22				
23	28088	Thrust Shim	2	
24				
25	37305	Hydraulic Ram	1	
26	37565	Wheel Guard	1	
27	37591	Wheel Guard Pivot Rod	1	
28	37221	RH Steer Leg	1	Assy 27185 only
	37648	RH Steer Leg	1	Assy 37743 only
29	37222	LH Steer Leg	1	
30	37225	6 Stud LH Stub Axle and Hub Assy	1	Assy 27185 only
	37650	8 Stud LH Stub Axle and Hub Assy	1	Assy 37743 only
31	37226	6 Stud RH Stub Axle and Hub Assy	1	Assy 27185 only
	37649	8 Stud RH Stub Axle and Hub Assy	1	Assy 37743 only
32				
33				
34	22068112	1 1/8"UNC RH Locknut	1	
35	22032087	7/8"UNF Nut	4	
36	22098062	5/8"UNF Nyloc Nut	2	
37				
38	H105A	R'Clip	2	
39				
40	GS412	1/8"BSP Straight Grease Nipple	2	
41				
42	PS1031M	Bush	4	
43				
44	RCC55	Spacer	4	
45				
46	SS025021/010	Steel Spacer	2	
47	SS075013/005	Steel Spacer	2	
48				
49				

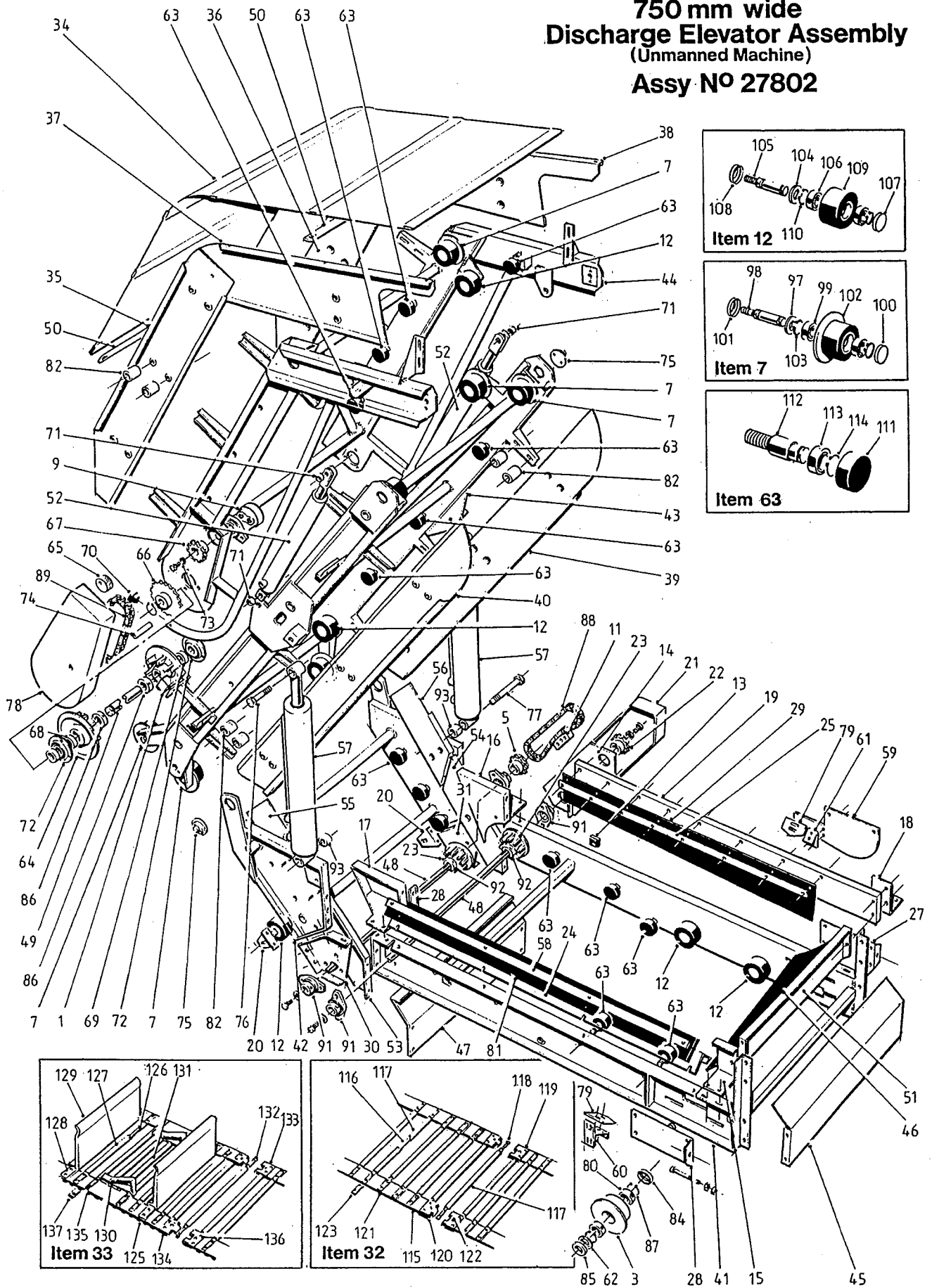
Axle and Wheels**Standard Axle - Assy No 27185****Heavy-Duty Axle - Assy No 37743**

Item	Part No.	Description	Qty.	Remarks
	37225	6 Stud LH Stub Axle and Hub Assy		
	37226	6 Stud RH Stub Axle and Hub Assy		
		Consists Of:		
50	23247	Outer Bearing	1	
51	23248	Split Pin (6x63)	1	
52	23249A	Hub Cap	1	
53	23250	Castellated Nut	1	
54	23252B	Hub (6 stud)	1	
55	23253	Grease Nipple	1	
56	23254	Wheel Stud	6	
57	23255	Locking Washer	6	
58	23256B	Inner Bearing (55mmIDx100mmOD)	1	
59	23257	Seal Ring	1	
60	23258	Oil Seal	1	
61	37223	RH Stub Axle	1	Assy 37226 only
	37224	LH Stub Axle (not shown)	1	Assy 37225 only
62	37342	Felt Seal	1	
63				
64				
	37650	8 Stud LH Stub Axle and Hub Assy		
	37649	8 Stud RH Stub Axle and Hub Assy		
		Consists Of:		
50	37649X/1	Outer Bearing	1	
51	23248	Split Pin (6x63)	1	
52	37649X/6	Hub Cap	1	
53	37649X/2	Castellated Nut	1	
54	37649X/8	Hub (8 stud)	1	
55	23253	Grease Nipple	1	
56	37649X/3	Wheel Stud	8	
57	37649X/4	Wheel Nut	8	
58	37649X/5	Inner Bearing	1	
59	37649X/7	Seal	1	
60				
61	37649/1	RH Stub Axle	1	Assy 37649 only
	37650/1	LH Stub Axle (not shown)	1	Assy 37650 only
62				
63				
64				
		6 Stud LH Wheel Option Consists Of:		Used on Standard Axle
65	27006A	6 Stud Wheel Rim	1	
66	32723	16.0/70-20 (12ply) Tyre	1	
67	27008	Valve	1	
		8 Stud LH Wheel Option Consists Of:		Used on Heavy-Duty Axle
65	37661	8 Stud Wheel Rim	1	
66	32723	16.0/70-20 (12ply) Tyre	1	
67	27008	Valve	1	
		8 Stud LH Wheel Option Consists Of:		Used on Heavy-Duty Axle
65	37653/1	8 Stud Wheel Rim	1	
66	37653/2	500/45-22.5 (8 ply) Tyre	1	
67	27008	Valve	1	

Axle and Wheels**Standard Axle - Assy No 27185****Heavy-Duty Axle - Assy No 37743**

Item	Part No.	Description	Qty.	Remarks
65	27006A	6 Stud Rh Wheel Option Consists Of:		Used on Standard Axle
66	32723	6 Stud Wheel Rim	1	
67	27008	16.0/70-20 (12 Ply) Tyre	1	
		Valve	1	
		8 Stud Rh Wheel Option Consists Of:		Used On Heavy-Duty Axle
68	WI614	10x28 Wheel Rim	1	
69	42092	13.6 R28 Tyre	1	
70	42093	13.6x28 Tube	1	
71	42203	8 Stud Wheel Pan	1	

**750 mm wide
Discharge Elevator Assembly
(Unmanned Machine)
Assy No 27802**



Hydraulics for 750mm Discharge Elevator
(Unmanned Machine)
part of Assy N° 27802

14069 Dis/Elevator Motor

37306 Top Dis/Elevator Ram

37186 Dis/Elevator Fold Ram

A

B

C

158

139

138

139

138

139

138

142

139

138

154

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154

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162

148

163

172

Ref

Ref

Ref

Ref

144, 153, 167, 170

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157

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140, 167, 170

152

152

156

166, 167, 170

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160

169

169

750mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10415	BEARING BLOCK	2	
2				
3	11032	FLANGED STEEL ROLLER	2	
4				
5	11833	21T SPROCKET	1	
6				
7	12506	FLANGED ROLLER ASSEMBLY	10	(SEE LIST AT END)
8				
9	14069	HYDRAULIC MOTOR	1	(OMP 200)
10				
11	17155	NYLON TENSIONER BLOCK	1	
12	19356	PLAIN ROLLER ASSEMBLY	8	(SEE LIST AT END)
13	27159	PLASTIC INSERT	2	
14	37234	BACKPLATE	1	
15	27738	MOUNTING BRACKET	1	
16	27740	FILLER PLATE	1	
17	27741	FILLER PLATE	1	
18	27745	BRACKET	1	
19	27747	INNER WEB SIDE	1	
20	37374	ROLLER MOUNT	2	
21	37235	DRIVE GUARD	1	
22	27758	23T SPROCKET	1	
23	27775	WEB SPROCKET	4	
24	27852	DEFLECTOR	1	
25	27857	CLAMP STRIP	1	
26	27916	FILLER PLATE	1	
27	37256	ROLLER SUPPORT	1	
28	37257	ROLLER SUPPORT	1	
29	27999	RUBBER DEFLECTOR	1	
30	37232	FRONT LOWER PANEL	1	
31	37233	REAR LOWER PANEL	1	
32	27728	LOWER WEB ASSEMBLY	1	(SEE LIST AT END)
33	37289	UPPER WEB ASSEMBLY	1	(SEE LIST AT END)
34	37375	CANVAS	1	
35	37149	UPPER FRONT WEB SIDE	1	
36	37150	UPPER REAR WEB SIDE	1	
37	37151	INTERMEDIATE FRONT WEB SIDE	1	
38	37152	INTERMEDIATE REAR WEB SIDE	1	
39	37153	LOWER WEB SIDE	1	
40	37154	LOWER WEB SIDE	1	
41	27749	REAR CROSS FRAME	1	
42	37352	MOUNTING FRAME	1	
43	37351	CENTRE SECTION	1	
44	37350	TOP SECTION	1	
45	27795	SIDE GUARD	1	
46	37000	RUBBER DEFLECTOR	1	
47	27755	CANOPY PLATE	1	
48	27756	DRIVE SHAFT	2	
49	2502000001	DRIVE SHAFT	1	
50	2502000010	CANVAS SUPPORT	6	

750mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27744	TIE PLATE	1	(SEE LIST AT END)
52	37306	HYDRAULIC RAM	2	
53	37236	FRONT INNER PANEL	1	
54	37237	REAR INNER PANEL	1	
55	37179	FRONT INNER PANEL	1	
56	37180	REAR INNER PANEL	1	
57	37186	HYDRAULIC RAM	2	
58	37082	CLAMP STRIP	1	
59	37207	CROSS WEB ROLLER GUARD	1	
60	37251	SCRAPER BRACKET	1	
61	37345	SCRAPER BRACKET	1	
62	0000300504	FELT RING	2	
63	0000301600	ROLLER ASSEMBLY	28	
64	0000810001	WEB SPROCKET	2	
65	0005000014	WOODEN TENSIONER BLOCK	1	
66	0005800100	30T SPROCKET	1	
67	37229	18T SPROCKET	1	
68	0006300001	STEEL SPACER	1	
69	0006300002	STEEL SPACER	1	
70	37391	PLASTIC INSERT	2	
71	2000600006	RAM SPACER	4	
72	2020800000/1	BEARING	2	
73	2062000005	WASHER	1	
74	2502000002	SPACER TUBE	1	
75	2502000003	BEARING FLANGE	4	
76	22012024/100	M24x100 HT BOLT	2	
77	22012024/200	M24x200 HT BOLT	2	
78	27155	DRIVE GUARD	1	
79	2042014003	SCRAPER	2	
80	6005 RS	BEARING	4	
81	37083	RUBBER DEFLECTOR	1	
82	D 70	PLASTIC SPACER	36	
83				
84	PH 407	SEAL	2	
85	PH 408	SEAL	2	
86	PS 326M	30mm COLLAR	2	
87	PS 843	CIRCLIP	4	
88	PS 871/30	CHAIN	1	
89	PS 871/53	CHAIN	1	
90				
91	SFT 35	BEARING	4	
92	SPCT 131	35mm COLLAR	4	
93	SS038026/043	STEEL SPACER	2	
94				
95				
96				
	12506	(ITEM 7) ROLLER ASSEMBLY CONSISTS OF:-		
97	0000300504	FELT SEAL	1	
98	11265	ROLLER SPINDLE	1	

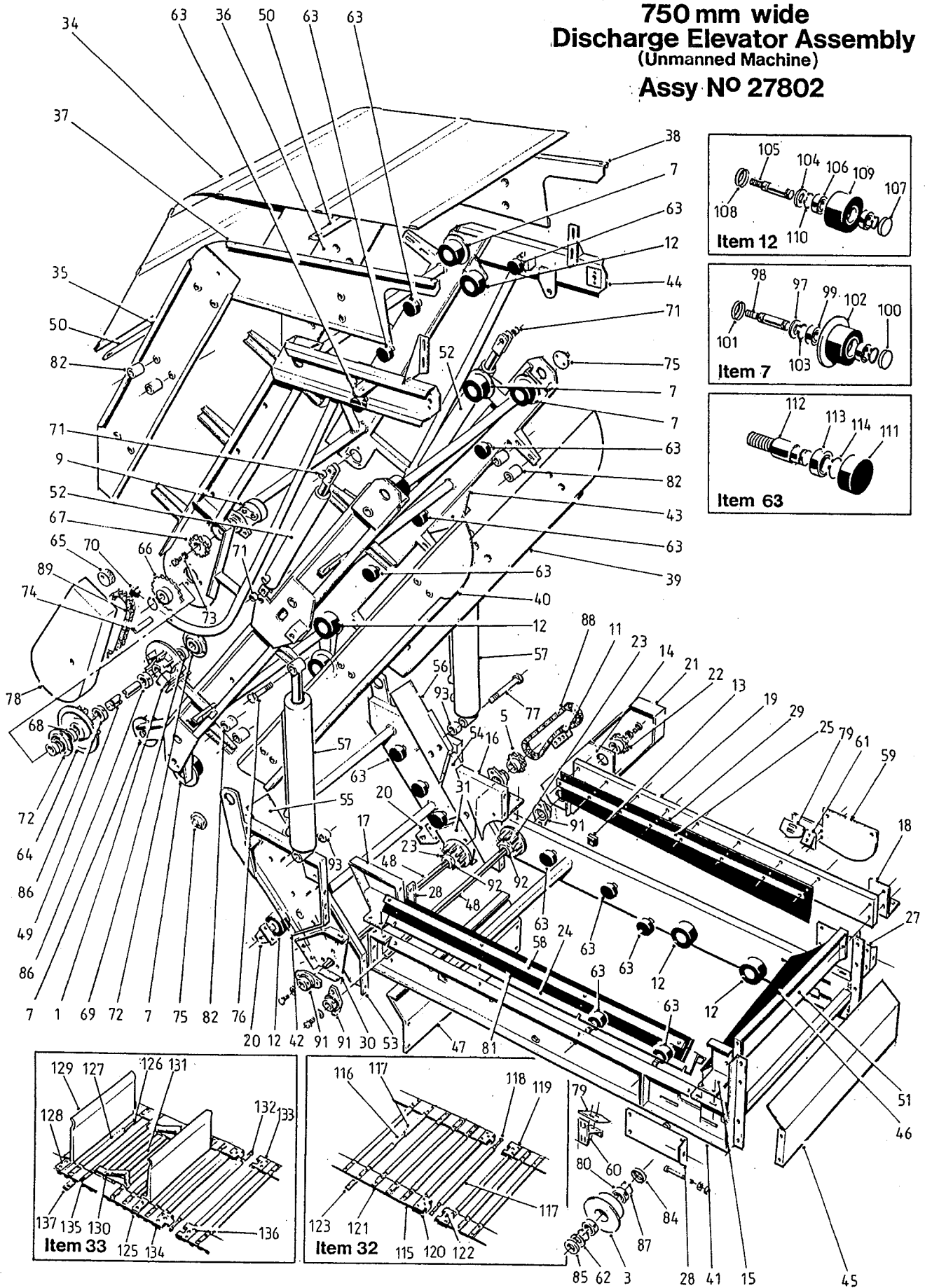
750mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
99	6005 RS	BEARING	2	
100	PH 407	SEAL	1	
101	PH 408	SEAL	1	
102	PH 51 AR	FLANGED ROLLER	1	
103	PS 843	CIRCLIP	2	
	19356	(ITEM 12) ROLLER ASSEMBLY CONSISTS OF:-		
104	0000300504	FELT SEAL	1	
105	11265	ROLLER SPINDLE	1	
106	6005 RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 408	SEAL	1	
109	PH 77AR	PLAIN ROLLER	1	
110	PS 843	CIRCLIP	2	
	0000301600	(ITEM 63) ROLLER ASSEMBLY CONSISTS OF:-		
111	0000301601	ROLLER	1	
112	0000301602	ROLLER SPINDLE	1	
113	6204 RS	BEARING	1	
114	12298	CIRCLIP	1	
	27728	(ITEM 32) LOWER WEB ASSEMBLY CONSISTS OF:-		
115	27728/1	WEB BELT	2	
116	W0630/3	WEB ROD	101	
117	W0630/9	WEB ROD SLEEVE 16mm	102	
118	W0630/5	JOINING ROD	1	
119	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
120	W0628/2	MALE CONNECTOR (3 HOLE)	2	
121	W0617/8	WEB BAR RIVET	396	
122	W0617/9	CONNECTOR RIVET	12	
123	12238/6	CLAMP PLATE	198	
	37289	(ITEM 33) UPPER WEB ASSEMBLY CONSISTS OF:-		
124				
125	37289/1	WEB BELT	2	
126	W0630/3	WEB ROD	253	
127	W0630/9	WEB ROD SLEEVE 16mm	254	
128	W0630/4	FLIGHT BAR	52	
129	W0630/6	FLIGHT	52	
130	W0630/7	DROP LINK	2	
131	W0630/11	DROP LINK SLEEVE	6	
132	W0630/5	JOINING ROD	1	
133	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
134	W0628/2	MALE CONNECTOR (3 HOLE)	2	
135	W0617/8	WEB BAR RIVET	1224	
136	W0617/9	CONNECTOR RIVET	12	
137	12238/6	CLAMP PLATE	612	

750mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 27802)

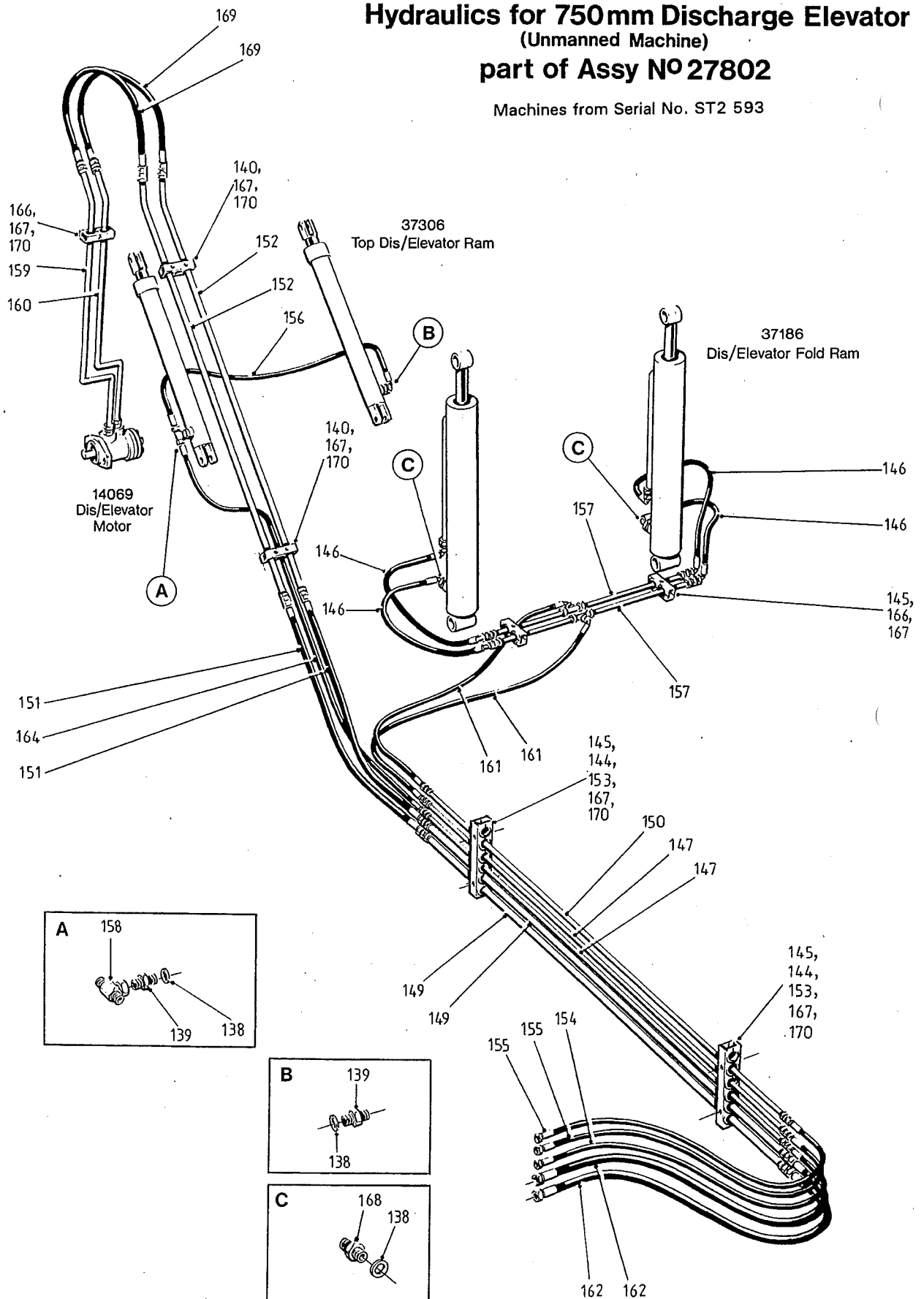
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	HYDRAULICS FOR 750mm WIDE DISCHARGE ELEVATOR CONSISTS OF:-			
138	11125	¾" DOWTY SEAL	6	
139	11336	¼" BSP x ¾" BSP MALE MALE ADAPTOR	6	
140	11373	HYDRAULIC PIPE CLAMP (3 LOOP)	4	
141				
142	12378	¼" BSP BENT STEM ADAPTOR	4	
143				
144	13386	RUBBER GROMMET	10	
145				
146	24144	¼" HOSE ASSEMBLY (550mm)	4	
147				
148	27460	M18 x ¼" BSP MALE MALE ADAPTOR	1	
149	27869	STEEL PIPE ASSEMBLY	2	
150	27870	STEEL PIPE ASSEMBLY	3	
151	27871	½" HOSE ASSEMBLY (1500mm)	2	
152	27875	STEEL PIPE ASSEMBLY	2	
153	28396	PIPE CLAMP (6 LOOP)	4	
154	32487	¼" HOSE ASSEMBLY (1000mm)	3	
155				
156	37128	¼" HOSE ASSEMBLY (1800mm)	1	
157	37196	STEEL PIPE ASSEMBLY	2	
158	37199	¼" BSP MALE FEMALE MALE TEE	1	
159	37204	STEEL PIPE ASSEMBLY	1	
160	37205	STEEL PIPE ASSEMBLY	1	
161	37230	¼" HOSE ASSEMBLY (1600mm)	2	
162	37360	½" HOSE ASSEMBLY (1150mm)	2	
163	37362	¼" HOSE ASSEMBLY (550mm)	1	
164	37372	¼" HOSE ASSEMBLY (2600mm)	1	
165				
166	SPCT. 208	HYDRAULIC PIPE CLAMP (2 LOOP)	6	
167	SPCT 210	STACKING NUT	11	
168				
169	W0811	½" HOSE ASSEMBLY (900mm)	2	
170	W0944	GROMMET	10	
171				
172	2512100000/7	RESTRICTOR	1	

750 mm wide Discharge Elevator Assembly (Unmanned Machine) Assy No 27802



Hydraulics for 750mm Discharge Elevator **(Unmanned Machine)** **part of Assy N° 27802**

Machines from Serial No. ST2 593



750mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10415	BEARING BLOCK	2	
2				
3	11032	FLANGED STEEL ROLLER	2	
4				
5	11833	21T SPROCKET	1	
6				
7	12506	FLANGED ROLLER ASSEMBLY	10	(SEE LIST AT END)
8				
9	14069	HYDRAULIC MOTOR	1	(OMP 200)
10				
11	17155	NYLON TENSIONER BLOCK	1	
12	19356	PLAIN ROLLER ASSEMBLY	8	(SEE LIST AT END)
13	27159	PLASTIC INSERT	2	
14	37234	BACKPLATE	1	
15	27738	MOUNTING BRACKET	1	
16	27740	FILLER PLATE	1	
17	27741	FILLER PLATE	1	
18	27745	BRACKET	1	
19	27747	INNER WEB SIDE	1	
20	37374	ROLLER MOUNT	2	
21	37235	DRIVE GUARD	1	
22	27758	23T SPROCKET	1	
23	27775	WEB SPROCKET	4	
24	27852	DEFLECTOR	1	
25	27857	CLAMP STRIP	1	
26	27916	FILLER PLATE	1	
27	37256	ROLLER SUPPORT	1	
28	37257	ROLLER SUPPORT	1	
29	27999	RUBBER DEFLECTOR	1	
30	37232	FRONT LOWER PANEL	1	
31	37233	REAR LOWER PANEL	1	
32	27728	LOWER WEB ASSEMBLY	1	(SEE LIST AT END)
33	37289	UPPER WEB ASSEMBLY	1	(SEE LIST AT END)
34	37375	CANVAS	1	
35	37149	UPPER FRONT WEB SIDE	1	
36	37150	UPPER REAR WEB SIDE	1	
37	37151	INTERMEDIATE FRONT WEB SIDE	1	
38	37152	INTERMEDIATE REAR WEB SIDE	1	
39	37153	LOWER WEB SIDE	1	
40	37154	LOWER WEB SIDE	1	
41	27749	REAR CROSS FRAME	1	
42	37352	MOUNTING FRAME	1	
43	37351	CENTRE SECTION	1	
44	37350	TOP SECTION	1	
45	27795	SIDE GUARD	1	
46	37000	RUBBER DEFLECTOR	1	
47	37512	CANOPY PLATE	1	
48	27756	DRIVE SHAFT	2	
49	2502000001	DRIVE SHAFT	1	
50	2502000010	CANVAS SUPPORT	6	

750mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	HYDRAULICS FOR 750mm WIDE DISCHARGE ELEVATOR CONSISTS OF:-			
138	11125	¾" DOWTY SEAL	6	
139	11336	¼" BSP x ¾" BSP MALE MALE ADAPTOR	2	
140	11373	HYDRAULIC PIPE CLAMP (3 LOOP)	4	
141				
142				
143				
144	13386	RUBBER GROMMET	2	
145	12590	RUBBER GROMMET	8	
146	37605	¾" HOSE ASSEMBLY (550mm)	4	
147	37602	STEEL PIPE ASSEMBLY	2	
148				
149	27869	STEEL PIPE ASSEMBLY	2	
150	27870	STEEL PIPE ASSEMBLY	1	
151	27871	½" HOSE ASSEMBLY (1500mm)	2	
152	27875	STEEL PIPE ASSEMBLY	2	
153	28396	PIPE CLAMP (6 LOOP)	4	
154	32487	¼" HOSE ASSEMBLY (1000mm)	1	
155	37601	¾" HOSE ASSEMBLY (1150mm)	2	
156	37128	¼" HOSE ASSEMBLY (1800mm)	1	
157	37604	STEEL PIPE ASSEMBLY	2	
158	37199	¼" BSP MALE FEMALE MALE TEE	1	
159	37204	STEEL PIPE ASSEMBLY	1	
160	37205	STEEL PIPE ASSEMBLY	1	
161	37603	¾" HOSE ASSEMBLY (1600mm)	2	
162	37360	½" HOSE ASSEMBLY (1150mm)	2	
163				
164	37372	¼" HOSE ASSEMBLY (2600mm)	1	
165				
166	SPCT 208	HYDRAULIC PIPE CLAMP (2 LOOP)	6	
167	SPCT 210	STACKING NUT	11	
168	UC 31A	¾" BSP MALE MALE ADAPTOR	2	
169	W0811	½" HOSE ASSEMBLY (900mm)	2	
170	W0944	GROMMET	10	
171				
172				

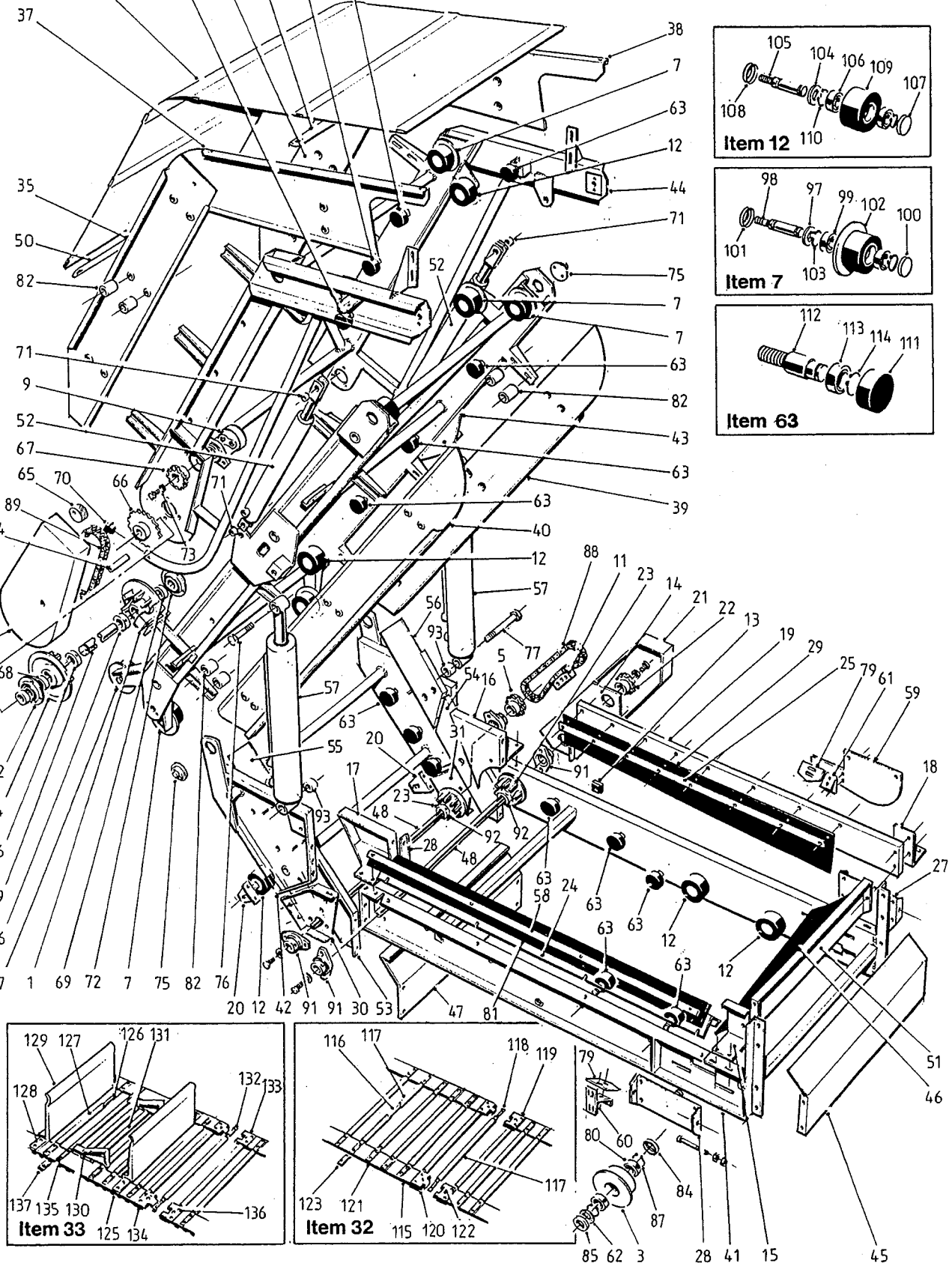
750mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
99	6005 RS	BEARING	2	
100	PH 407	SEAL	1	
101	PH 408	SEAL	1	
102	PH 51 AR	FLANGED ROLLER	1	
103	PS 843	CIRCLIP	2	
	19356	(ITEM 12) ROLLER ASSEMBLY CONSISTS OF:-		
104	0000300504	FELT SEAL	1	
105	11265	ROLLER SPINDLE	1	
106	6005 RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 408	SEAL	1	
109	PH 77AR	PLAIN ROLLER	1	
110	PS 843	CIRCLIP	2	
	0000301600	(ITEM 63) ROLLER ASSEMBLY CONSISTS OF:-		
111	0000301601	ROLLER	1	
112	0000301602	ROLLER SPINDLE	1	
113	6204 RS	BEARING	1	
114	12298	CIRCLIP	1	
	27728	(ITEM 32) LOWER WEB ASSEMBLY CONSISTS OF:-		
115	27728/1	WEB BELT	2	
116	W0630/3	WEB ROD	101	
117	W0630/9	WEB ROD SLEEVE 16mm	102	
118	W0630/5	JOINING ROD	1	
119	27043/10	FEMALE CONNECTOR (3 HOLE)	2	
120	27043/11	MALE CONNECTOR (3 HOLE)	2	
121	W0617/8	WEB BAR RIVET	396	
122	W0617/9	CONNECTOR RIVET	12	
123	12238/6	CLAMP PLATE	198	
	37289	(ITEM 33) UPPER WEB ASSEMBLY CONSISTS OF:-		
124				
125	37289/1	WEB BELT	2	
126	W0630/3	WEB ROD	253	
127	W0630/9	WEB ROD SLEEVE 16mm	254	
128	W0630/4	FLIGHT BAR	52	
129	W0630/6	FLIGHT	52	
130	W0630/7	DROP LINK	2	
131	W0630/11	DROP LINK SLEEVE	6	
132	W0630/5	JOINING ROD	1	
133	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
134	W0628/2	MALE CONNECTOR (3 HOLE)	2	
135	W0617/8	WEB BAR RIVET	1224	
136	W0617/9	CONNECTOR RIVET	12	
137	12238/6	CLAMP PLATE	612	

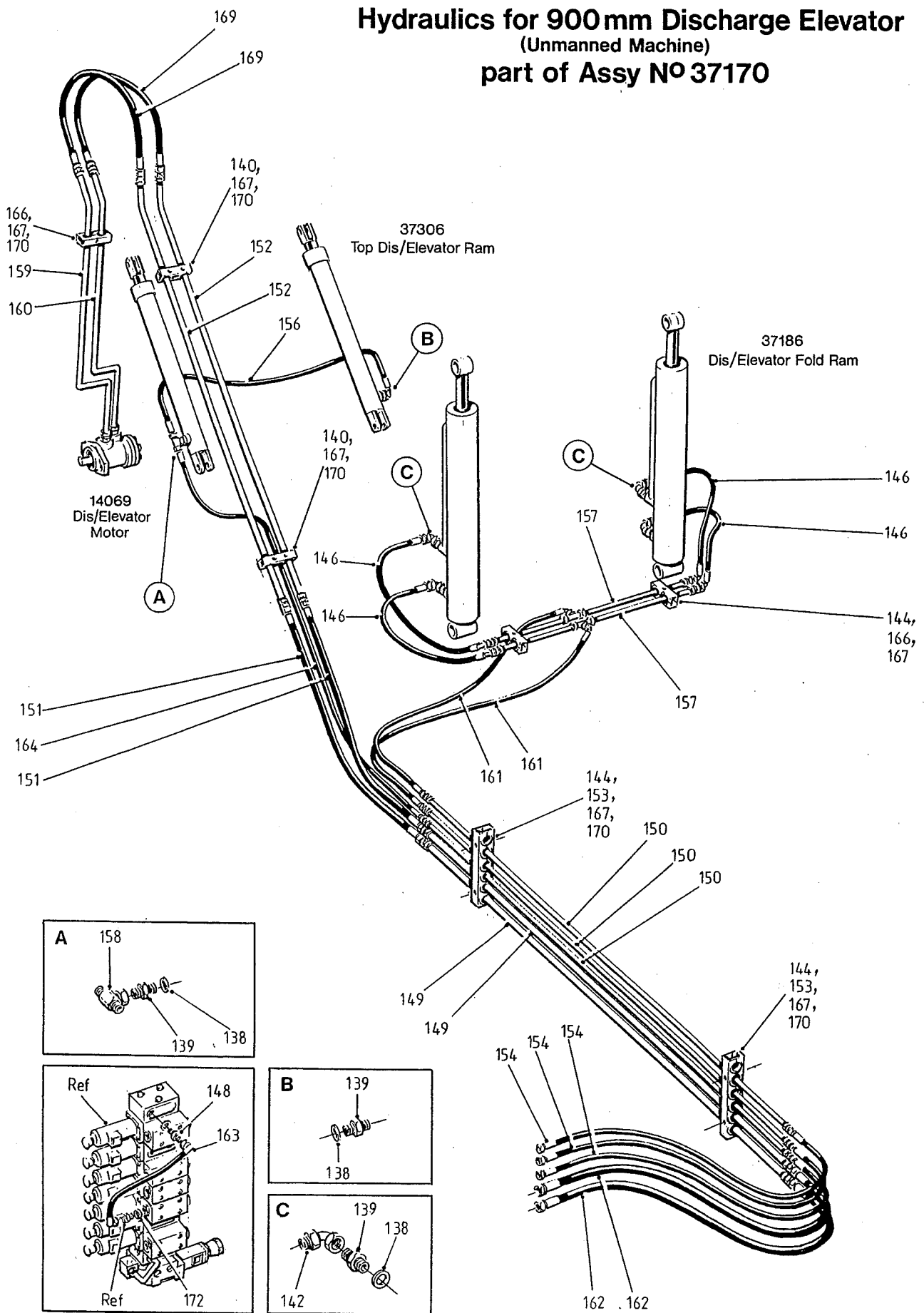
750mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27744	TIE PLATE	1	
52	37306	HYDRAULIC RAM	2	
53	37236	FRONT INNER PANEL	1	
54	37237	REAR INNER PANEL	1	
55	37179	FRONT INNER PANEL	1	
56	37180	REAR INNER PANEL	1	
57	37186	HYDRAULIC RAM	2	
58	37082	CLAMP STRIP	1	
59	37207	CROSS WEB ROLLER GUARD	1	
60	37251	SCRAPER BRACKET	1	
61	37345	SCRAPER BRACKET	1	
62	0000300504	FELT RING	2	
63	0000301600	ROLLER ASSEMBLY	28	(SEE LIST AT END)
64	0000810001	WEB SPROCKET	2	
65	0005000014	WOODEN TENSIONER BLOCK	1	
66	0005800100	30T SPROCKET	1	
67	37229	18T SPROCKET	1	
68	C7	PLASTIC SPACER	1	
69	C8	PLASTIC SPACER	1	
70	37391	PLASTIC INSERT	2	
71	2000600006	RAM SPACER	4	
72	2020800000/1	BEARING	2	
73	2062000005	WASHER	1	
74	2502000002	SPACER TUBE	1	
75	2502000003	BEARING FLANGE	4	
76	22012024/100	M24x100 HT BOLT	2	
77	22012024/200	M24x200 HT BOLT	2	
78	27155	DRIVE GUARD	1	
79	2042014003	SCRAPER	2	
80	6005 RS	BEARING	4	
81	37083	RUBBER DEFLECTOR	1	
82	D 70	PLASTIC SPACER	36	
83				
84	PH 407	SEAL	2	
85	PH 408	SEAL	2	
86	PS 326M	30mm COLLAR	2	
87	PS 843	CIRCLIP	4	
88	PS 871/63	CHAIN	1	
89	PS 871/53	CHAIN	1	
90				
91	SFT 35	BEARING	4	GREASE NIPPLE PART No. GS700 SETSCREW PART No. 37609
92	SPCT 131	35mm COLLAR	4	
93	SS038026/040	STEEL SPACER	2	
94				
95				
96				
	12506	(ITEM 7) ROLLER ASSEMBLY CONSISTS OF:-		
97	0000300504	FELT SEAL	1	
98	11265	ROLLER SPINDLE	1	

34 63 36 50 63 63



Hydraulics for 900 mm Discharge Elevator (Unmanned Machine) part of Assy N° 37170



900mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10415	BEARING BLOCK	2	
2				
3	11032	FLANGED STEEL ROLLER	2	
4				
5	11833	21T SPROCKET	1	
6				
7	12506	FLANGED ROLLER ASSEMBLY	10	(SEE LIST AT END)
8				
9	14069	HYDRAULIC MOTOR	1	(OMP 200)
10				
11	17155	NYLON TENSIONER BLOCK	1	
12	19356	PLAIN ROLLER ASSEMBLY	8	(SEE LIST AT END)
13	27159	PLASTIC INSERT	2	
14	37234	BACKPLATE	1	
15	27738	MOUNTING BRACKET	1	
16	27740	FILLER PLATE	1	
17	27741	FILLER PLATE	1	
18	27745	BRACKET	1	
19	27747	INNER WEB SIDE	1	
20	37374	ROLLER MOUNT	2	
21	37235	DRIVE GUARD	1	
22	27758	23T SPROCKET	1	
23	27775	WEB SPROCKET	4	
24	27852	DEFLECTOR	1	
25	27857	CLAMP STRIP	1	
26	27916	FILLER PLATE	1	
27	37256	ROLLER SUPPORT	1	
28	37257	ROLLER SUPPORT	1	
29	27999	RUBBER DEFLECTOR	1	
30	37232	FRONT LOWER PANEL	1	
31	37233	REAR LOWER PANEL	1	
32	37109	LOWER WEB ASSEMBLY	1	(SEE LIST AT END)
33	37288	UPPER WEB ASSEMBLY	1	(SEE LIST AT END)
34	37148	CANVAS	1	
35	37149	UPPER FRONT WEB SIDE	1	
36	37150	UPPER REAR WEB SIDE	1	
37	37151	INTERMEDIATE FRONT WEB SIDE	1	
38	37152	INTERMEDIATE REAR WEB SIDE	1	
39	37153	LOWER WEB SIDE	1	
40	37154	LOWER WEB SIDE	1	
41	37155	REAR CROSS FRAME	1	
42	37231	MOUNTING FRAME	1	
43	37157	CENTRE SECTION	1	
44	37158	TOP SECTION	1	
45	37159	SIDE GUARD	1	
46	37160	RUBBER DEFLECTOR	1	
47	37238	CANOPY PLATE	1	
48	37162	DRIVE SHAFT	2	
49	37163	DRIVE SHAFT	1	
50	37164	CANVAS SUPPORT	6	

900mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37166	TIE PLATE	1	(SEE LIST AT END)
52	37306	HYDRAULIC RAM	2	
53	37236	FRONT INNER PANEL	1	
54	37237	REAR INNER PANEL	1	
55	37179	FRONT INNER PANEL	1	
56	37180	REAR INNER PANEL	1	
57	37186	HYDRAULIC RAM	2	
58	37082	CLAMP STRIP	1	
59	37207	CROSS WEB ROLLER GUARD	1	
60	37251	SCRAPER BRACKET	1	
61	37345	SCRAPER BRACKET	1	
62	0000300504	FELT RING	2	
63	0000301600	ROLLER ASSEMBLY	28	
64	0000810001	WEB SPROCKET	2	
65	0005000014	WOODEN TENSIONER BLOCK	1	
66	0005800100	30T SPROCKET	1	
67	37229	18T SPROCKET	1	
68	0006300001	STEEL SPACER	1	
69	0006300002	STEEL SPACER	1	
70	37391	PLASTIC INSERT	2	
71	2000600006	RAM SPACER	4	
72	2020800000/1	BEARING	2	
73	2062000005	WASHER	1	
74	2502000002	SPACER TUBE	1	
75	2502000003	BEARING FLANGE	4	
76	22012024/100	M24x100 HT BOLT	2	
77	22012024/200	M24x200 HT BOLT	2	
78	27155	DRIVE GUARD	1	
79	2042014003	SCRAPER	2	
80	6005 RS	BEARING	4	
81	37083	RUBBER DEFLECTOR	1	
82	D 70	PLASTIC SPACER	36	
83				
84	PH 407	SEAL	2	
85	PH 408	SEAL	2	
86	PS 326M	30mm COLLAR	2	
87	PS 843	CIRCLIP	4	
88	PS 871/30	CHAIN	1	
89	PS 871/53	CHAIN	1	
90				
91	SFT 35	BEARING	4	
92	SPCT 131	35mm COLLAR	4	
93	SS038026/043	STEEL SPACER	2	
94				
95				
96				
	12506	(ITEM 7) ROLLER ASSEMBLY CONSISTS OF:-		
97	0000300504	FELT SEAL	1	
98	11265	ROLLER SPINDLE	1	

900mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
99	6005 RS	BEARING	2	
100	PH 407	SEAL	1	
101	PH 408	SEAL	1	
102	PH 51 AR	FLANGED ROLLER	1	
103	PS 843	CIRCLIP	2	
	19356	(ITEM 12) ROLLER ASSEMBLY CONSISTS OF:-		
104	0000300504	FELT SEAL	1	
105	11265	ROLLER SPINDLE	1	
106	6005 RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 408	SEAL	1	
109	PH 77AR	PLAIN ROLLER	1	
110	PS 843	CIRCLIP	2	
	0000301600	(ITEM 63) ROLLER ASSEMBLY CONSISTS OF:-		
111	0000301601	ROLLER	1	
112	0000301602	ROLLER SPINDLE	1	
113	6204 RS	BEARING	1	
114	12298	CIRCLIP	1	
	37109	(ITEM 32) LOWER WEB ASSEMBLY CONSISTS OF:-		
115	37109/1	WEB BELT	2	
116	37110/2	WEB ROD	101	
117	37110/3	WEB ROD SLEEVE 16mm	102	
118	37110/8	JOINING ROD	1	
119	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
120	W0628/2	MALE CONNECTOR (3 HOLE)	2	
121	W0617/8	WEB BAR RIVET	396	
122	W0617/9	CONNECTOR RIVET	12	
123	12238/6	CLAMP PLATE	198	
	37288	(ITEM 33) UPPER WEB ASSEMBLY CONSISTS OF:-		
124				
125	37288/1	WEB BELT	2	
126	37110/2	WEB ROD	253	
127	37110/3	WEB ROD SLEEVE 16mm	254	
128	37110/4	FLIGHT BAR	52	
129	37110/5	FLIGHT	52	
130	37110/6	DROP LINK	2	
131	37110/7	DROP LINK SLEEVE	6	
132	37110/8	JOINING ROD	1	
133	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
134	W0628/2	MALE CONNECTOR (3 HOLE)	2	
135	W0617/8	WEB BAR RIVET	1224	
136	W0617/9	CONNECTOR RIVET	12	
137	12238/6	CLAMP PLATE	612	

900mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 37170)

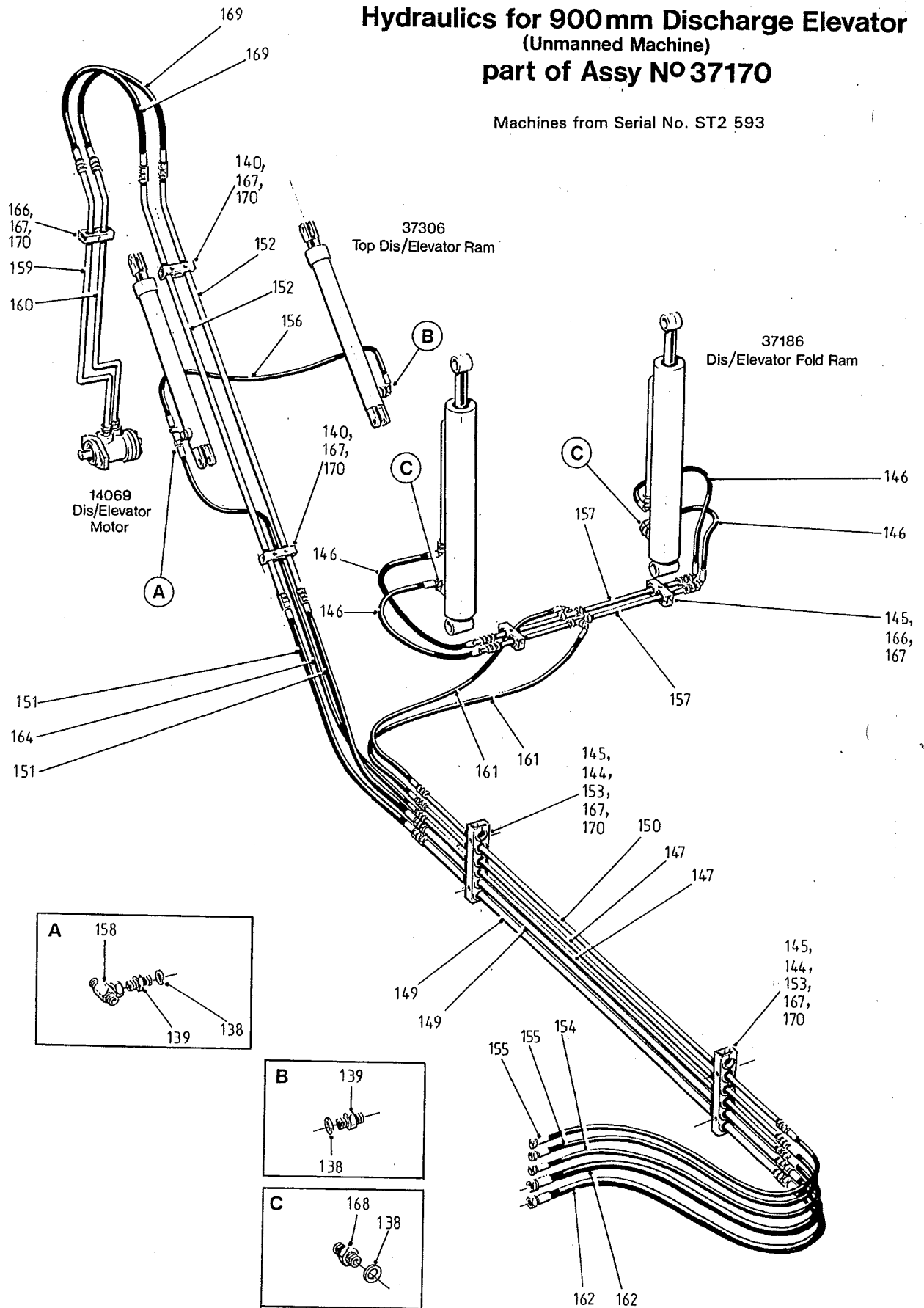
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	HYDRAULICS FOR 900mm WIDE DISCHARGE ELEVATOR CONSISTS OF:-			
138	11125	¾" DOWTY SEAL	6	
139	11336	¼" BSP x ¾" BSP MALE MALE ADAPTOR	6	
140	11373	HYDRAULIC PIPE CLAMP (3 LOOP)	4	
141				
142	12378	¼" BSP BENT STEM ADAPTOR	4	
143				
144	13386	RUBBER GROMMET	10	
145				
146	24144	¼" HOSE ASSEMBLY (550mm)	4	
147				
148	27460	M18x¼" BSP MALE MALE ADAPTOR	1	
149	27869	STEEL PIPE ASSEMBLY	2	
150	27870	STEEL PIPE ASSEMBLY	3	
151	27871	½" HOSE ASSEMBLY (1500mm)	2	
152	27875	STEEL PIPE ASSEMBLY	2	
153	28396	PIPE CLAMP (6 LOOP)	4	
154	32487	¼" HOSE ASSEMBLY (1000mm)	3	
155				
156	37128	¼" HOSE ASSEMBLY (1800mm)	1	
157	37196	STEEL PIPE ASSEMBLY	2	
158	37199	¼" BSP MALE FEMALE MALE TEE	1	
159	37204	STEEL PIPE ASSEMBLY	1	
160	37205	STEEL PIPE ASSEMBLY	1	
161	37230	¼" HOSE ASSEMBLY (1600mm)	2	
162	37360	½" HOSE ASSEMBLY (1150mm)	2	
163	37362	¼" HOSE ASSEMBLY (550mm)	1	
164	37372	¼" HOSE ASSEMBLY (2600mm)	1	
165				
166	SPCT 208	HYDRAULIC PIPE CLAMP (2 LOOP)	6	
167	SPCT 210	STACKING NUT	11	
168				
169	W0811	½" HOSE ASSEMBLY (900mm)	2	
170	W0944	GROMMET	10	
171				
172	2512100000/7	RESTRICTOR	1	

o. ST2 593 **900mm wide**
Discharge Elevator Assembly
(Unmanned Machine)
Assy N^o 37170



Hydraulics for 900 mm Discharge Elevator **(Unmanned Machine)** **part of Assy NO 37170**

Machines from Serial No. ST2 593



900mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10415	BEARING BLOCK	2	
2				
3	11032	FLANGED STEEL ROLLER	2	
4				
5	11833	21T SPROCKET	1	
6				
7	12506	FLANGED ROLLER ASSEMBLY	10	(SEE LIST AT END)
8				
9	14069	HYDRAULIC MOTOR	1	(OMP 200)
10				
11	17155	NYLON TENSIONER BLOCK	1	
12	19356	PLAIN ROLLER ASSEMBLY	8	(SEE LIST AT END)
13	27159	PLASTIC INSERT	2	
14	37234	BACKPLATE	1	
15	27738	MOUNTING BRACKET	1	
16	27740	FILLER PLATE	1	
17	27741	FILLER PLATE	1	
18	27745	BRACKET	1	
19	27747	INNER WEB SIDE	1	
20	37374	ROLLER MOUNT	2	
21	37235	DRIVE GUARD	1	
22	27758	23T SPROCKET	1	
23	27775	WEB SPROCKET	4	
24	27852	DEFLECTOR	1	
25	27857	CLAMP STRIP	1	
26	27916	FILLER PLATE	1	
27	37256	ROLLER SUPPORT	1	
28	37257	ROLLER SUPPORT	1	
29	27999	RUBBER DEFLECTOR	1	
30	37232	FRONT LOWER PANEL	1	
31	37233	REAR LOWER PANEL	1	
32	37109	LOWER WEB ASSEMBLY	1	(SEE LIST AT END)
33	37288	UPPER WEB ASSEMBLY	1	(SEE LIST AT END)
34	37148	CANVAS	1	
35	37149	UPPER FRONT WEB SIDE	1	
36	37150	UPPER REAR WEB SIDE	1	
37	37151	INTERMEDIATE FRONT WEB SIDE	1	
38	37152	INTERMEDIATE REAR WEB SIDE	1	
39	37153	LOWER WEB SIDE	1	
40	37154	LOWER WEB SIDE	1	
41	37155	REAR CROSS FRAME	1	
42	37231	MOUNTING FRAME	1	
43	37157	CENTRE SECTION	1	
44	37158	TOP SECTION	1	
45	37159	SIDE GUARD	1	
46	37160	RUBBER DEFLECTOR	1	
47	37238	CANOPY PLATE	1	
48	37162	DRIVE SHAFT	2	
49	37163	DRIVE SHAFT	1	
50	37164	CANVAS SUPPORT	6	

900mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 37170)

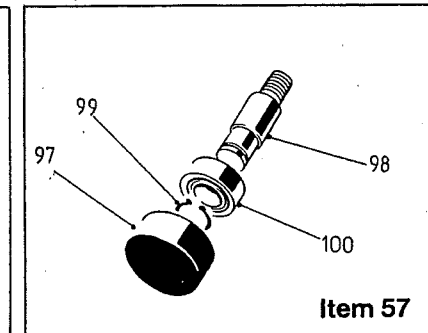
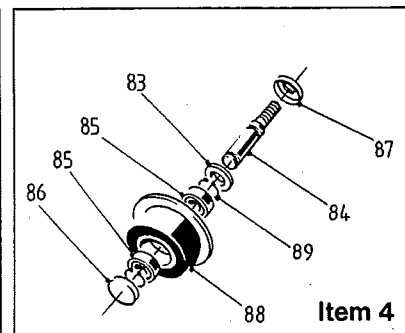
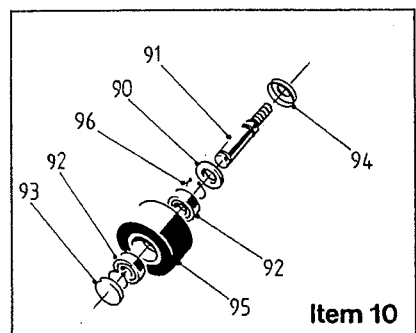
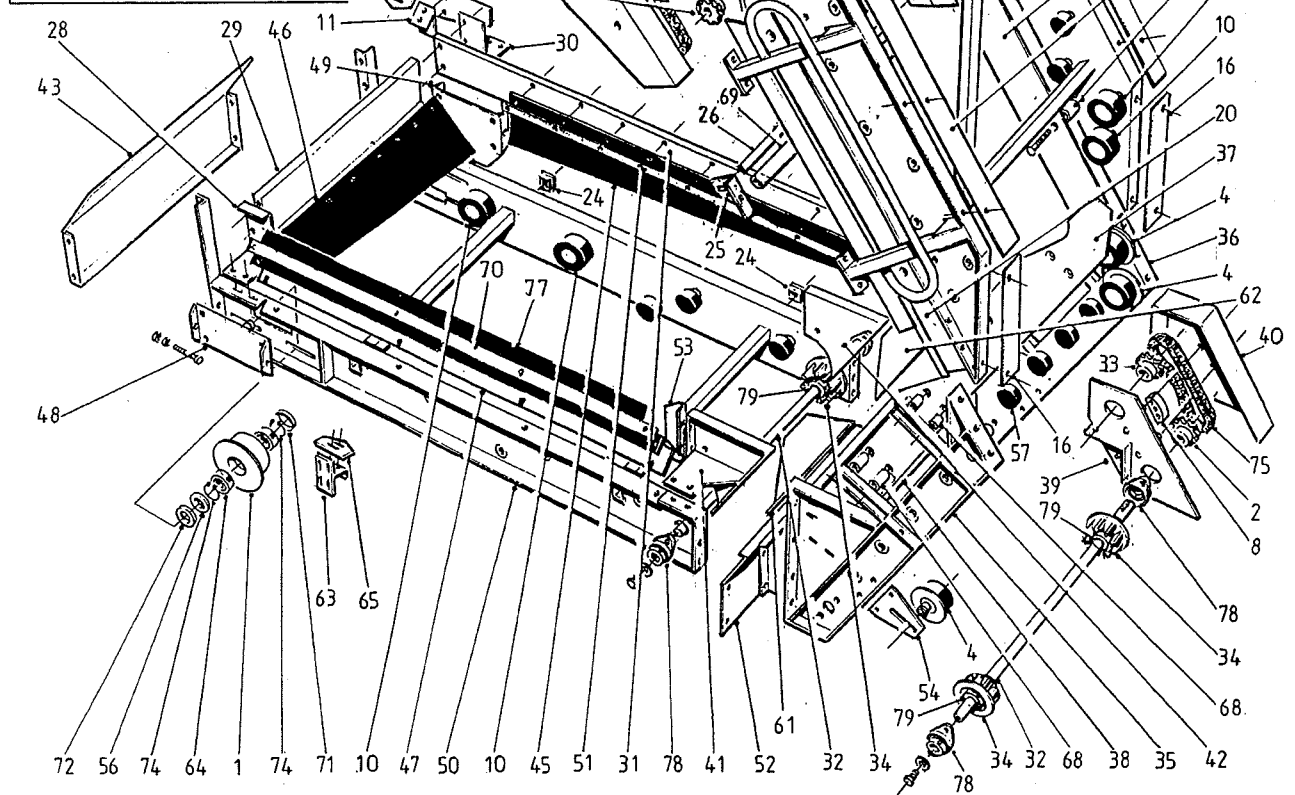
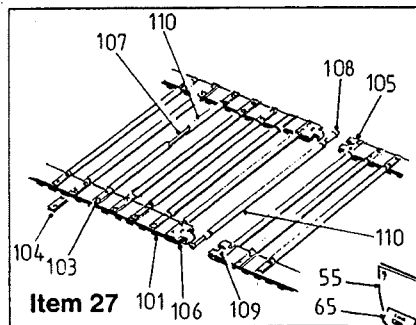
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37166	TIE PLATE	1	(SEE LIST AT END)
52	37306	HYDRAULIC RAM	2	
53	37236	FRONT INNER PANEL	1	
54	37237	REAR INNER PANEL	1	
55	37179	FRONT INNER PANEL	1	
56	37180	REAR INNER PANEL	1	
57	37186	HYDRAULIC RAM	2	
58	37082	CLAMP STRIP	1	
59	37207	CROSS WEB ROLLER GUARD	1	
60	37251	SCRAPER BRACKET	1	
61	37345	SCRAPER BRACKET	1	
62	0000300504	FELT RING	2	
63	0000301600	ROLLER ASSEMBLY	28	
64	0000810001	WEB SPROCKET	2	
65	0005000014	WOODEN TENSIONER BLOCK	1	
66	0005800100	30T SPROCKET	1	
67	37229	18T SPROCKET	1	
68	C7	STEEL SPACER	1	
69	C8	STEEL SPACER	1	
70	37391	PLASTIC INSERT	2	
71	2000600006	RAM SPACER	4	
72	2020800000/1	BEARING	2	
73	2062000005	WASHER	1	
74	2502000002	SPACER TUBE	1	
75	2502000003	BEARING FLANGE	4	
76	22012024/100	M24x100 HT BOLT	2	
77	22012024/200	M24x200 HT BOLT	2	
78	27155	DRIVE GUARD	1	
79	2042014003	SCRAPER	2	
80	6005 RS	BEARING	4	
81	37083	RUBBER DEFLECTOR	1	
82	D 70	PLASTIC SPACER	36	
83				
84	PH 407	SEAL	2	
85	PH 408	SEAL	2	
86	PS 326M	30mm COLLAR	2	
87	PS 843	CIRCLIP	4	
88	PS 871/63	CHAIN	1	
89	PS 871/53	CHAIN	1	
90				
91	SFT 35	BEARING	4	GREASE NIPPLE PART No. 6S700 SETSCREW PART No. 37609
92	SPCT 131	35mm COLLAR	4	
93	SS038026/040	STEEL SPACER	2	
94				
95				
96				
	12506	(ITEM 7) ROLLER ASSEMBLY CONSISTS OF:-		
97	0000300504	FELT SEAL	1	
98	11265	ROLLER SPINDLE	1	

900mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
99	6005 RS	BEARING	2	
100	PH 407	SEAL	1	
101	PH 408	SEAL	1	
102	PH 51 AR	FLANGED ROLLER	1	
103	PS 843	CIRCLIP	2	
	19356	(ITEM 12) ROLLER ASSEMBLY CONSISTS OF:-		
104	0000300504	FELT SEAL	1	
105	11265	ROLLER SPINDLE	1	
106	6005 RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 408	SEAL	1	
109	PH 77AR	PLAIN ROLLER	1	
110	PS 843	CIRCLIP	2	
	0000301600	(ITEM 63) ROLLER ASSEMBLY CONSISTS OF:-		
111	0000301601	ROLLER	1	
112	0000301602	ROLLER SPINDLE	1	
113	6204 RS	BEARING	1	
114	12298	CIRCLIP	1	
	37109	(ITEM 32) LOWER WEB ASSEMBLY CONSISTS OF:-		
115	37109/1	WEB BELT	2	
116	37110/2	WEB ROD	101	
117	37110/3	WEB ROD SLEEVE 16mm	102	
118	37110/8	JOINING ROD	1	
119	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
120	W0628/2	MALE CONNECTOR (3 HOLE)	2	
121	W0617/8	WEB BAR RIVET	396	
122	W0617/9	CONNECTOR RIVET	12	
123	12238/6	CLAMP PLATE	198	
	37288	(ITEM 33) UPPER WEB ASSEMBLY CONSISTS OF:-		
124				
125	37288/1	WEB BELT	2	
126	37110/2	WEB ROD	253	
127	37110/3	WEB ROD SLEEVE 16mm	254	
128	37110/4	FLIGHT BAR	52	
129	37110/5	FLIGHT	52	
130	37110/6	DROP LINK	2	
131	37110/7	DROP LINK SLEEVE	6	
132	37110/8	JOINING ROD	1	
133	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
134	W0628/2	MALE CONNECTOR (3 HOLE)	2	
135	W0617/8	WEB BAR RIVET	1224	
136	W0617/9	CONNECTOR RIVET	12	
137	12238/6	CLAMP PLATE	612	

900mm WIDE DISCHARGE ELEVATOR (UNMANNED MACHINE) (ASSY. No. 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	HYDRAULICS FOR 900mm WIDE DISCHARGE ELEVATOR CONSISTS OF:-			
138	11125	¾" DOWTY SEAL	6	
139	11336	¼" BSP x ¾" BSP MALE MALE ADAPTOR	2	
140	11373	HYDRAULIC PIPE CLAMP (3 LOOP)	4	
141				
142				
143				
144	13386	RUBBER GROMMET	2	
145	12590	RUBBER GROMMET	8	
146	37605	¾" HOSE ASSEMBLY (550mm)	4	
147	37602	STEEL PIPE ASSEMBLY	2	
148				
149	27869	STEEL PIPE ASSEMBLY	2	
150	27870	STEEL PIPE ASSEMBLY	1	
151	27871	½" HOSE ASSEMBLY (1500mm)	2	
152	27875	STEEL PIPE ASSEMBLY	2	
153	28396	PIPE CLAMP (6 LOOP)	4	
154	32487	¼" HOSE ASSEMBLY (1000mm)	1	
155	37601	¾" HOSE ASSEMBLY (1150mm)	2	
156	37128	¼" HOSE ASSEMBLY (1800mm)	1	
157	37604	STEEL PIPE ASSEMBLY	2	
158	37199	¼" BSP MALE FEMALE MALE TEE	1	
159	37204	STEEL PIPE ASSEMBLY	1	
160	37205	STEEL PIPE ASSEMBLY	1	
161	37603	¾" HOSE ASSEMBLY (1600mm)	2	
162	37360	½" HOSE ASSEMBLY (1150mm)	2	
163				
164	37372	¼" HOSE ASSEMBLY (2600mm)	1	
165				
166	SPCT 208	HYDRAULIC PIPE CLAMP (2 LOOP)	6	
167	SPCT 210	STACKING NUT	11	
168	UC 31A	¾" BSP MALE MALE ADAPTOR	2	
169	W0811	½" HOSE ASSEMBLY (900mm)	2	
170	W0944	GROMMET	10	
171				
172				



750mm WIDE 'C'ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 27859)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11032	FLANGED STEEL ROLLER	2	(SEE LIST AT END)
2	11833	21T SPROCKET	1	
3				
4	12506	ROLLER ASSEMBLY	6	
5				
6	14069	HYDRAULIC MOTOR	1	(OMP 200)
7				
8	17155	NYLON TENSIONER	2	
9				
10	19356	ROLLER ASSEMBLY	8	(SEE LIST AT END)
11	37345	SCRAPER BRACKET	1	
12	23222	13T SPROCKET	1	
13	37377	RUBBER FLAP	1	
14	37378	RETAINING STRIP	1	
15	27025	TOP FRAME	1	
16	27120	FINGER GUARD	2	
17	27121	FINGER GUARD FRONT	1	
18	27122	FINGER GUARD REAR	1	
19	27125	ELEVATOR HOOD	1	
20	27130	INNER WEB SIDE TOP FRONT	1	
21	27131	INNER WEB SIDE TOP REAR	1	
22	27133	'C'ELEVATOR DRIVE SHAFT	1	
23	27155	DRIVE GUARD	1	
24	27159	PLASTIC CAP	2	
25	27522	LAT FLICKER BRACKET	2	
26	27523	LAT FLICKER BAR	1	
27	27728	ELEVATOR LOWER WEB	1	(SEE LIST AT END)
28	27739	MOUNTING BRACKET	1	
29	27744	TIE PLATE	1	
30	27746	BRACKET	1	
31	27748	INNER WEB SIDE	1	
32	27756	DRIVE SHAFT	2	
33	27758	23T SPROCKET	1	
34	27775	WEB SPROCKET	4	
35	27778	FRONT PANEL	1	
36	27779	REAR PANEL	1	
37	27780	INNER SIDE	1	
38	27781	INNER SIDE	1	
39	27782	BACK PLATE	1	
40	27783	DRIVE GUARD	1	
41	27784	FILLER PLATE	1	
42	27785	FILLER PLATE	1	
43	27795	GUARD	1	
44	27847	'C'ELEVATOR UPPER WEB	1	(SEE LIST AT END)
45	27999	RUBBER DEFLECTOR	1	
46	37000	RUBBER DEFLECTOR	1	
47	27852	DEFLECTOR	1	
48	37257	ROLLER PLATE	1	
49	37256	ROLLER PLATE	1	
50	27855	BOTTOM FRAME	1	

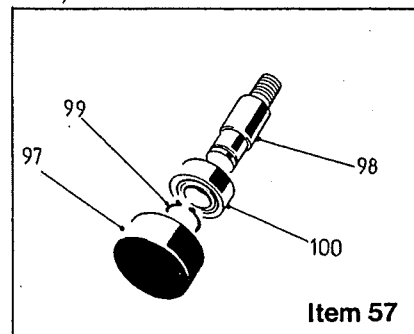
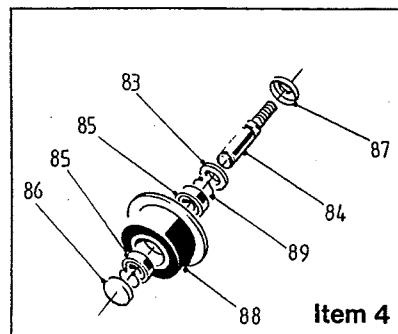
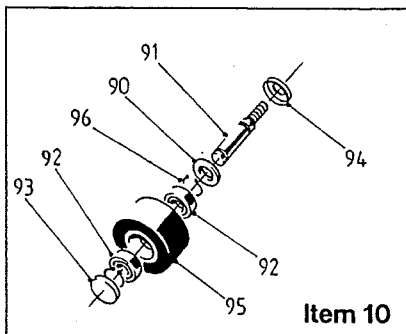
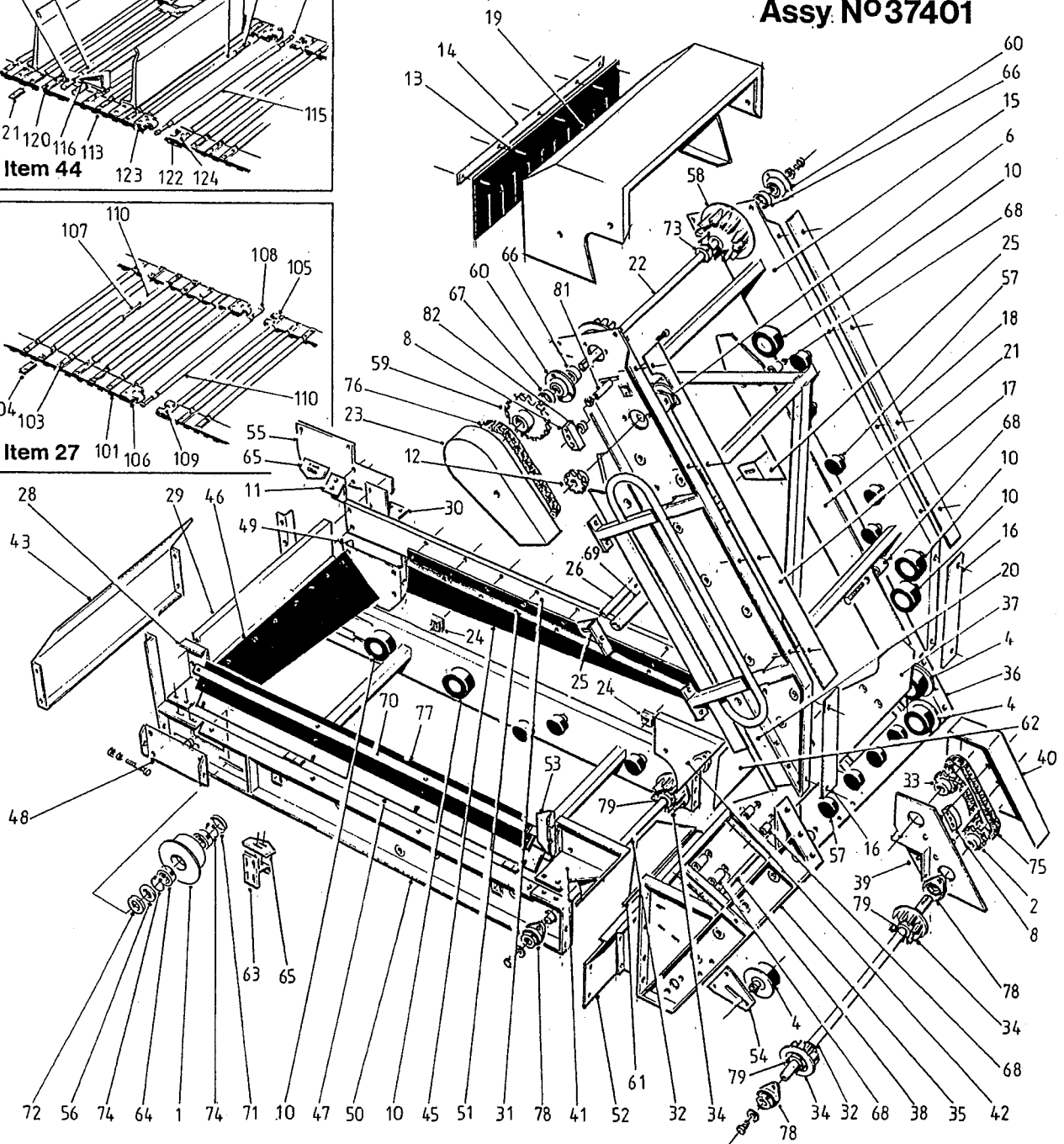
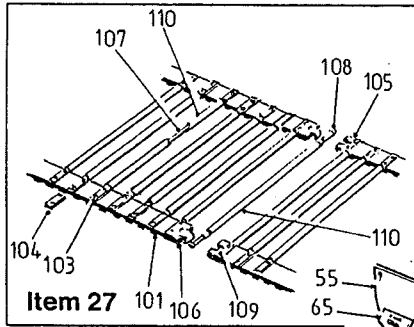
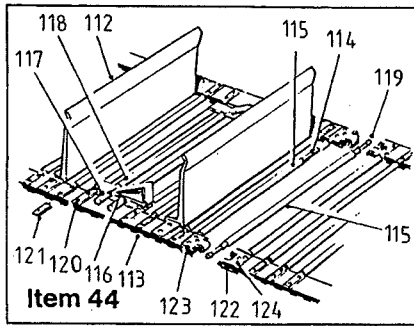
750mm WIDE 'C'ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 27859)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27857	CLAMP STRIP	1	(SEE LIST AT END)
52	27858	CANOPY PLATE	1	
53	27915	FILLER PLATE	1	
54	37047	ROLLER MOUNTING BRACKET	2	
55	37207	ROLLER GUARD	1	
56	0000300504	FELT SEAL	2	
57	0000301600	ROLLER ASSEMBLY	26	
58	0000810001	WEB SPROCKET	2	
59	0005800100	30T SPROCKET	1	
60	2020800000/1	BEARING	2	
61	37249	FRONT INFILL PLATE	1	
62	37250	REAR INFILL PLATE	1	
63	37251	SCRAPER BRACKET	1	
64	6005 RS	BEARING	4	
65	2042014003	SCRAPER	2	
66	C 5	PLASTIC SPACER	2	
67	C 8	PLASTIC SPACER	1	
68	D 70	PLASTIC SPACER	20	
69	D 645	PLASTIC SPACER	1	
70	37082	CLAMP STRIP	1	
71	PH 407	SEAL	2	
72	PH 408	SEAL	2	
73	PS 326M	COLLAR	2	
74	PS843	CIRCLIP	4	
75	PS 871/62	DRIVE CHAIN	1	
76	PS 871/106	DRIVE CHAIN	1	
77	37083	RUBBER DEFLECTOR	1	
78	SFT 35	BEARING	4	
79	SPCT 131	STOP COLLAR	8	
80				
81	SS016013/085	SPACER TUBE	1	(SEE LIST AT END)
82	SS030013/026	STEEL SPACER	1	
	12506	(ITEM 4)ROLLER ASSEMBLY CONSISTS OF:-		
83	0000300504	FELT SEAL	1	
84	11265	ROLLER SPINDLE	1	
85	6005 RS	BEARING	2	
86	PH 407	SEAL	1	
87	PH 408	SEAL	1	
88	PH 51AR	FLANGED ROLLER	1	
89	PS 843	CIRCLIP	2	
	19356	(ITEM 10)ROLLER ASSEMBLY CONSISTS OF:-		
90	0000300504	FELT SEAL	1	
91	11265	ROLLER SPINDLE	1	
92	6005 RS	BEARING	2	
93	PH 407	SEAL	1	
94	PH 408	SEAL	1	
95	PH 77AR	ROLLER	1	

750mm WIDE 'C'ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 27859)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
96	PS 843	CIRCLIP	2	
	0000301600	(ITEM 57)ROLLER ASSEMBLY CONSISTS OF:-		
97	0000301601	RUBBER ROLLER	1	
98	0000301602	ROLLER SPINDLE	1	
99	12298	CIRCLIP	1	
100	6204 RS	BEARING	1	
	27728	(ITEM 27)ELEVATOR LOWER WEB ASSEMBLY CONSISTS OF:-		
101	27728/1	WEB BELT	2	
102				
103	W0617/8	WEB BAR RIVET	396	
104	W0617/10	CLAMP PLATE	198	
105	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
106	W0628/2	MALE CONNECTOR (3 HOLE)	2	
107	W0630/3	WEB BAR	101	
108	W0630/5	JOINER ROD	1	
109	W0630/8	CONNECTOR RIVET	12	
110	W0630/9	BAR COVER	102	
111				
	27847	(ITEM 44)'C'ELEVATOR UPPER WEB ASSEMBLY CONSISTS OF:-		
112	W0630/6	LAT	33	
113	27847/1	WEB BELT	2	
114	W0630/3	WEB BAR	158	
115	W0630/9	WEB BAR COVER	159	
116	W0630/7	DROP-AWAY LINK	2	
117	37404/5	SHORT ROD COVER	12	
118	W0630/11	LONG ROD COVER	6	
119	W0630/5	JOINING ROD	1	
120	W0617/8	ROD RIVET	772	
121	W0617/10	CLAMP PLATE	386	
122	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
123	W0628/2	MALE CONNECTOR (3 HOLE)	2	
124	W0630/8	CONNECTOR RIVET	12	

**900mm wide
C Elevator Assembly
(Manned Machine)
Assy. No 37401**



900mm WIDE 'C'ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 37401)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11032	FLANGED STEEL ROLLER	2	
2	11833	21T SPROCKET	1	
3				
4	12506	ROLLER ASSEMBLY	6	(SEE LIST AT END)
5				
6	14069	HYDRAULIC MOTOR	1	(OMP 200)
7				
8	17155	NYLON TENSIONER	2	
9				
10	19356	ROLLER ASSEMBLY	8	(SEE LIST AT END)
11	37345	SCRAPER BRACKET	1	
12	23222	13T SPROCKET	1	
13	37421	RUBBER FLAP	1	
14	37422	RETAINING STRIP	1	
15	37415	TOP FRAME	1	
16	27120	FINGER GUARD	2	
17	27121	FINGER GUARD FRONT	1	
18	27122	FINGER GUARD REAR	1	
19	37416	ELEVATOR HOOD	1	
20	27130	INNER WEB SIDE TOP FRONT	1	
21	27131	INNER WEB SIDE TOP REAR	1	
22	37418	'C'ELEVATOR DRIVE SHAFT	1	
23	27155	DRIVE GUARD	1	
24	27159	PLASTIC CAP	2	
25	27522	LAT FLICKER BRACKET	2	
26	37423	LAT FLICKER BAR	1	
27	37109	ELEVATOR LOWER WEB	1	(SEE LIST AT END)
28	27739	MOUNTING BRACKET	1	
29	37166	TIE PLATE	1	
30	27746	BRACKET	1	
31	27748	INNER WEB SIDE	1	
32	37417	DRIVE SHAFT	2	
33	27758	23T SPROCKET	1	
34	27775	WEB SPROCKET	4	
35	27778	FRONT PANEL	1	
36	27779	REAR PANEL	1	
37	27780	INNER SIDE	1	
38	27781	INNER SIDE	1	
39	27782	BACK PLATE	1	
40	27783	DRIVE GUARD	1	
41	27784	FILLER PLATE	1	
42	27785	FILLER PLATE	1	
43	37159	GUARD	1	
44	37414	'C'ELEVATOR UPPER WEB	1	(SEE LIST AT END)
45	27999	RUBBER DEFLECTOR	1	
46	37160	RUBBER DEFLECTOR	1	
47	27852	DEFLECTOR	1	
48	37257	ROLLER PLATE	1	
49	37256	ROLLER PLATE	1	
50	37419	BOTTOM FRAME	1	

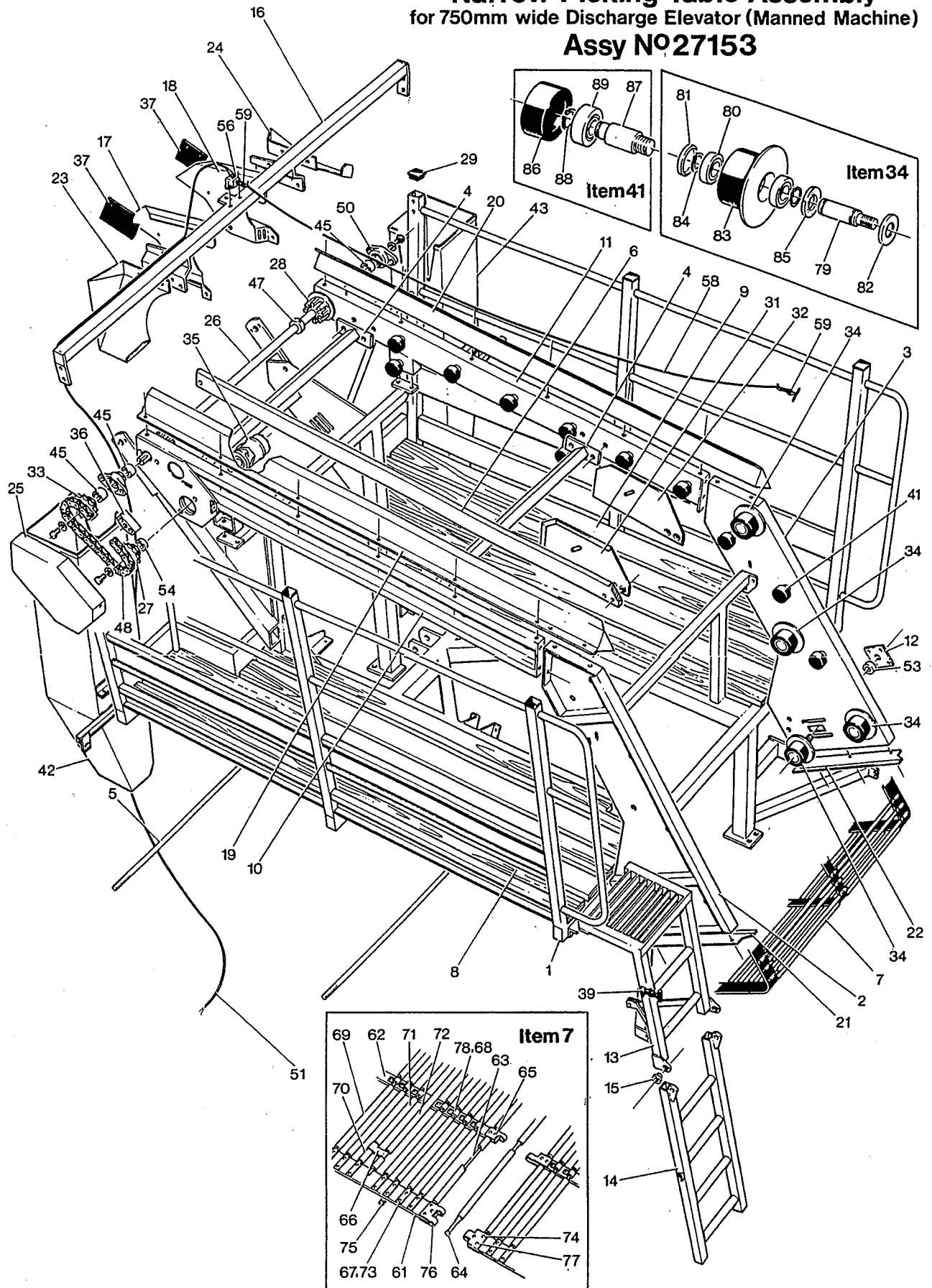
900mm WIDE 'C'ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 37401)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27857	CLAMP STRIP	1	(SEE LIST AT END)
52	37420	CANOPY PLATE	1	
53	27915	FILLER PLATE	1	
54	37047	ROLLER MOUNTING BRACKET	2	
55	37207	ROLLER GUARD	1	
56	0000300504	FELT SEAL	2	
57	0000301600	ROLLER ASSEMBLY	26	
58	0000810001	WEB SPROCKET	2	
59	0005800100	30T SPROCKET	1	
60	2020800000/1	BEARING	2	
61	37249	FRONT INFILL PLATE	1	
62	37250	REAR INFILL PLATE	1	
63	37251	SCRAPER BRACKET	1	
64	6005 RS	BEARING	4	
65	2042014003	SCRAPER	2	
66	C 5	PLASTIC SPACER	2	
67	C 8	PLASTIC SPACER	1	
68	D 70	PLASTIC SPACER	20	
69	D 795	PLASTIC SPACER	1	
70	37082	CLAMP STRIP	1	
71	PH 407	SEAL	2	
72	PH 408	SEAL	2	
73	PS 326M	COLLAR	2	
74	PS843	CIRCLIP	4	
75	PS 871/62	DRIVE CHAIN	1	
76	PS 871/106	DRIVE CHAIN	1	
77	37083	RUBBER DEFLECTOR	1	
78	SFT 35	BEARING	4	
79	SPCT 131	STOP COLLAR	8	
80				
81	SS016013/085	SPACER TUBE	1	
82	SS030013/026	STEEL SPACER	1	
	12506	(ITEM 4)ROLLER ASSEMBLY CONSISTS OF:-		
83	0000300504	FELT SEAL	1	
84	11265	ROLLER SPINDLE	1	
85	6005 RS	BEARING	2	
86	PH 407	SEAL	1	
87	PH 408	SEAL	1	
88	PH 51AR	FLANGED ROLLER	1	
89	PS 843	CIRCLIP	2	
	19356	(ITEM 10)ROLLER ASSEMBLY CONSISTS OF:-		
90	0000300504	FELT SEAL	1	
91	11265	ROLLER SPINDLE	1	
92	6005 RS	BEARING	2	
93	PH 407	SEAL	1	
94	PH 408	SEAL	1	
95	PH 77AR	ROLLER	1	

900mm WIDE 'C'ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 37401)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
96	PS 843	CIRCLIP	2	
	0000301600	(ITEM 57)ROLLER ASSEMBLY CONSISTS OF:-		
97	0000301601	RUBBER ROLLER	1	
98	0000301602	ROLLER SPINDLE	1	
99	12298	CIRCLIP	1	
100	6204 RS	BEARING	1	
	37109	(ITEM 27)ELEVATOR LOWER WEB ASSEMBLY CONSISTS OF:-		
101	37109/1	WEB BELT	2	
102				
103	W0617/8	WEB BAR RIVET	396	
104	12238/6	CLAMP PLATE	198	
105	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
106	W0628/2	MALE CONNECTOR (3 HOLE)	2	
107	37110/2	WEB BAR	101	
108	37110/8	JOINER ROD	1	
109	W0617/9	CONNECTOR RIVET	12	
110	37110/3	WEB BAR COVER	102	
111				
	37414	(ITEM 44)'C'ELEVATOR UPPER WEB ASSEMBLY CONSISTS OF:-		
112	37414/4	LAT	33	
113	27847/1	WEB BELT	2	
114	37404/2	WEB BAR	158	
115	37404/3	WEB BAR COVER	159	
116	37404/4	DROP-AWAY LINK	2	
117	37404/5	SHORT ROD COVER	12	
118	37404/6	LONG ROD COVER	6	
119	37404/7	JOINING ROD	1	
120	W0617/8	ROD RIVET	772	
121	W0617/10	CLAMP PLATE	386	
122	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
123	W0628/2	MALE CONNECTOR (3 HOLE)	2	
124	W0630/8	CONNECOR RIVET	12	

Narrow Picking Table Assembly for 750mm wide Discharge Elevator (Manned Machine) **Assy No 27153**



NARROW PICKING TABLE ASSEMBLY

FOR 750mm WIDE DISCHARGE ELEVATOR (MANNED MACHINE) (ASSY. No. 27153)

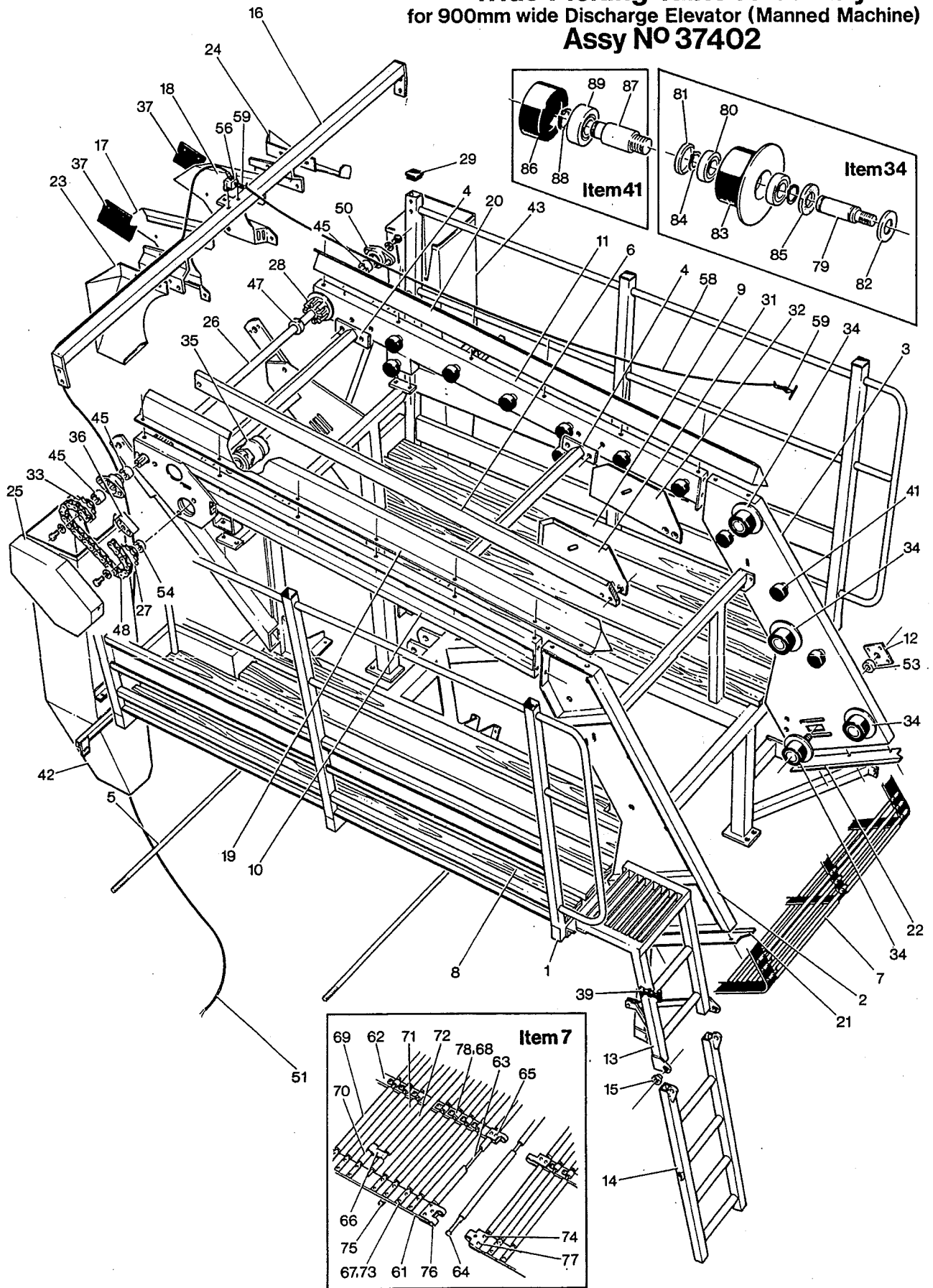
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27002	PICKING TABLE PLATFORM	1	SEE LIST AT END
2	27026	FRONT PLATE (LOWER)	1	
3	27027	REAR PLATE (LOWER)	1	
4	27030	FRAME SPACER	2	
5	27790	TIE BAR	2	
6	27039	TABLE DIVIDER	2	
7	27042	WEB ASSY	1	
8	27064	FRONT PLATFORM WOOD	1	
9	27065	REAR PLATFORM WOOD	1	
10	27066	FRONT PLATE (UPPER)	1	
11	27067	REAR PLATE (UPPER)	1	
12	27079	WEB TENSIONING PLATE	2	
13	27100	PLATFORM LADDER (TOP)	2	
14	27101	PLATFORM LADDER (BOTTOM)	2	
15	27102	PIVOT BOSS	2	
16	27103	GUIDE CARRIER	1	
17	27104	FRONT HOPPER GUIDE	1	
18	27105	REAR HOPPER GUIDE	1	
19	27116	TRASH GUIDE (FRONT)	1	
20	27117	TRASH GUIDE (REAR)	1	
21	27118	FINGER PLATE (FRONT)	1	
22	27119	FINGER PLATE (REAR)	1	
23	27123	TRASH CHUTE (FRONT)	1	
24	27124	TRASH CHUTE (REAR)	1	
25	27132	DRIVE GUARD	1	
26	27134	DRIVE SHAFT	1	
27	27135	17T SPROCKET	1	
28	27136	WEB SPROCKET	2	
29	27159	PLASTIC CAP	6	
30				
31	27532	DIVIDER WING FRONT	1	SEE LIST AT END
32	27533	DIVIDER WING REAR	1	
33	24022	19T SPROCKET	1	
34	12506	ROLLER ASSY	8	
35	14069	HYDRAULIC MOTOR	1	
36	17155	CHAIN TENSIONER	1	
37	27968	RUBBER DEFLECTOR	2	
38				
39	TBMW 494	RUBBER SAFETY HOOK	2	
40				
41	0000301600	ROLLER ASSY	22	
42	27598	TRASH TUBE (FRONT)	1	
43	27599	TRASH TUBE (REAR)	1	
44				
45	C 24	PLASTIC SPACER	3	
46				
47	PS 326M	STOP COLLER	2	
48	PS 871/48	DRIVE CHAIN	1	
49				
50	SFT 30A	BEARING	2	

NARROW PICKING TABLE ASSEMBLY

FOR 750mm WIDE DISCHARGE ELEVATOR (MANNED MACHINE) (ASSY. No. 27153)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	11370	2 CORE CABLE	7M	
52				
53	SS030020/010	STEEL SPACER	2	
54	SS040030/016	STEEL SPACER	1	
55				
56	W0681	SWITCH	1	
57			1	
58	W0736/2.0	NYLON CORD	1	
59	W0748	SPLIT RING	2	
60				
	27042	(ITEM 7) WEB ASSY CONSISTS OF:-		
61	27042/1	OUTER WEB BELT	2	
62	27042/2	CENTRE WEB BELT	1	
63	27042/3	END ROD	2	
64	27042/4	JOINTING ROD	1	
65	27042/5	HALF CONNECTOR	2	
66	27042/6	DROP AWAY LINK	2	
67	27042/7	WEB ROD	188	
68	27042/8	LARGE HEAD RIVET	190	
69	27042/9	ROD COVER	382	
70	27042/10	SHORT COVER	8	
71	27042/11	SPLIT SHORT COVER	4	
72	27042/12	SPLIT COVER	2	
73	W0617/8	ROD RIVET	A/R	
74	W0617/9	CONNECTOR RIVET	A/R	
75	W0617/10	CLAMP PLATE	380	
76	37409/11	FEMALE CONNECTOR (3 HOLE)	2	
77	37409/12	MALE CONNECTOR (3 HOLE)	2	
78	W0628/4	CENTRE CLIP	190	
	12506	(ITEM 34) ROLLER ASSY CONSISTS OF:-		
79	11265	ROLLER SPINDLE	1	
80	6005 RS	BEARING	2	
81	PH 407	SEAL	1	
82	PH 408	SEAL	1	
83	PH 51AR	ROLLER	1	
84	PS 843	CIRCLIP	2	
85	0000300504	FELT SEAL	1	
	0000301600	(ITEM 41) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

Wide Picking Table Assembly for 900mm wide Discharge Elevator (Manned Machine) Assy No 37402



WIDE PICKING TABLE ASSEMBLY

FOR 900mm WIDE DISCHARGE ELEVATOR (MANNED MACHINE) (ASSY. No. 37402)

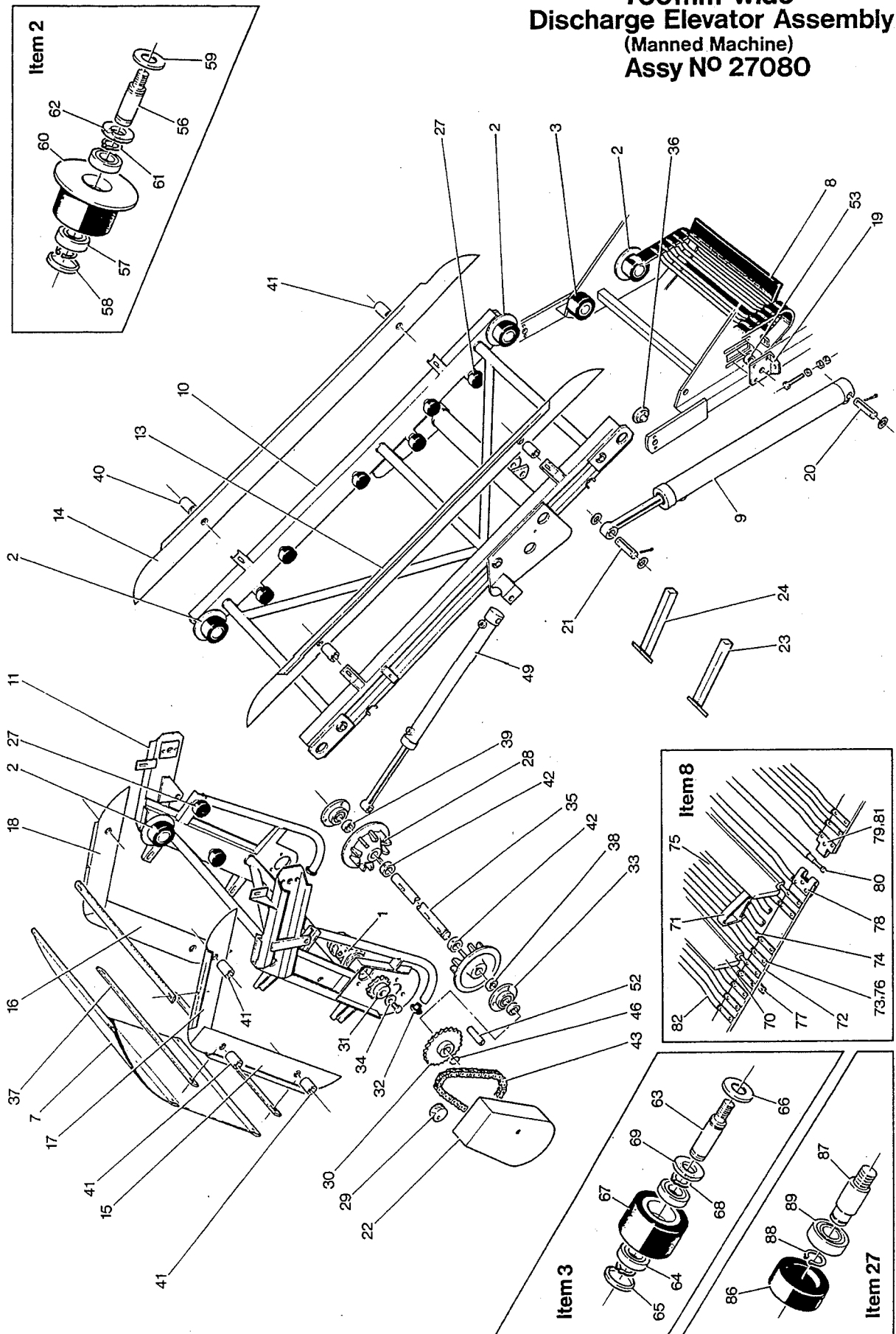
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	37410	PICKING TABLE PLATFORM	1	SEE LIST AT END
2	27026	FRONT PLATE (LOWER)	1	
3	27027	REAR PLATE (LOWER)	1	
4	37413	FRAME SPACER	2	
5	27790	TIE BAR	2	
6	27039	TABLE DIVIDER	2	
7	37409	WEB ASSY	1	
8	27064	FRONT PLATFORM WOOD	1	
9	27065	REAR PLATFORM WOOD	1	
10	27066	FRONT PLATE (UPPER)	1	
11	27067	REAR PLATE (UPPER)	1	
12	27079	WEB TENSIONING PLATE	2	
13	27100	PLATFORM LADDER (TOP)	2	
14	27101	PLATFORM LADDER (BOTTOM)	2	
15	27102	PIVOT BOSS	2	
16	37411	GUIDE CARRIER	1	
17	27104	FRONT HOPPER GUIDE	1	
18	27105	REAR HOPPER GUIDE	1	
19	27116	TRASH GUIDE (FRONT)	1	
20	27117	TRASH GUIDE (REAR)	1	
21	27118	FINGER PLATE (FRONT)	1	
22	27119	FINGER PLATE (REAR)	1	
23	27123	TRASH CHUTE (FRONT)	1	
24	27124	TRASH CHUTE (REAR)	1	
25	27132	DRIVE GUARD	1	
26	37412	DRIVE SHAFT	1	
27	27135	17T SPROCKET	1	
28	27136	WEB SPROCKET	2	
29	27159	PLASTIC CAP	6	
30				
31	27532	DIVIDER WING FRONT	1	SEE LIST AT END
32	27533	DIVIDER WING REAR	1	
33	24022	19T SPROCKET	1	
34	12506	ROLLER ASSY	8	
35	14069	HYDRAULIC MOTOR	1	
36	17155	CHAIN TENSIONER	1	
37	27968	RUBBER DEFLECTOR	2	
38				
39	TBMW 494	RUBBER SAFETY HOOK	2	
40				
41	0000301600	ROLLER ASSY	22	
42	27598	TRASH TUBE (FRONT)	1	
43	27599	TRASH TUBE (REAR)	1	
44				
45	C 24	PLASTIC SPACER	3	
46				
47	PS 326M	STOP COLLER	2	
48	PS 871/48	DRIVE CHAIN	1	
49				
50	SFT 30A	BEARING	2	

WIDE PICKING TABLE ASSEMBLY

FOR 900mm WIDE DISCHARGE ELEVATOR (MANNED MACHINE) (ASSY. No. 37402)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	11370	2 CORE CABLE	7M	
52				
53	SS030020/010	STEEL SPACER	2	
54	SS040030/016	STEEL SPACER	1	
55				
56	W0681	SWITCH	1	
57				
58	W0736/2.0	NYLON CORD	1	
59	W0748	SPLIT RING	2	
60				
	37409	(ITEM 7) WEB ASSY CONSISTS OF:-		
61	37409/1	OUTER WEB BELT	2	
62	37409/2	CENTRE WEB BELT	1	
63	37409/5	END ROD	2	
64	37409/6	JOINING ROD	1	
65	27042/5	HALF CONNECTOR	2	
66	37409/7	DROP AWAY LINK	2	
67	37409/3	WEB ROD	188	
68	27042/8	LARGE HEAD RIVET	190	
69	37409/4	ROD COVER	382	
70	37409/8	SHORT COVER	8	
71	37409/10	SPLIT SHORT COVER	4	
72	37409/9	SPLIT COVER	2	
73	W0617/8	ROD RIVET	A/R	
74	W0617/9	CONNECTOR RIVET	A/R	
75	W0617/10	CLAMP PLATE	380	
76	37409/11	FEMALE CONNECTOR (3 HOLE)	2	
77	37409/12	MALE CONNECTOR (3 HOLE)	2	
78	W0628/4	CENTRE CLIP	190	
	12506	(ITEM 34) ROLLER ASSY CONSISTS OF:-		
79	11265	ROLLER SPINDLE	1	
80	6005 RS	BEARING	2	
81	PH 407	SEAL	1	
82	PH 408	SEAL	1	
83	PH 51AR	ROLLER	1	
84	PS 843	CIRCLIP	2	
85	0000300504	FELT SEAL	1	
	0000301600	(ITEM 41) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

**750mm wide
Discharge Elevator Assembly
(Manned Machine)
Assy NO 27080**



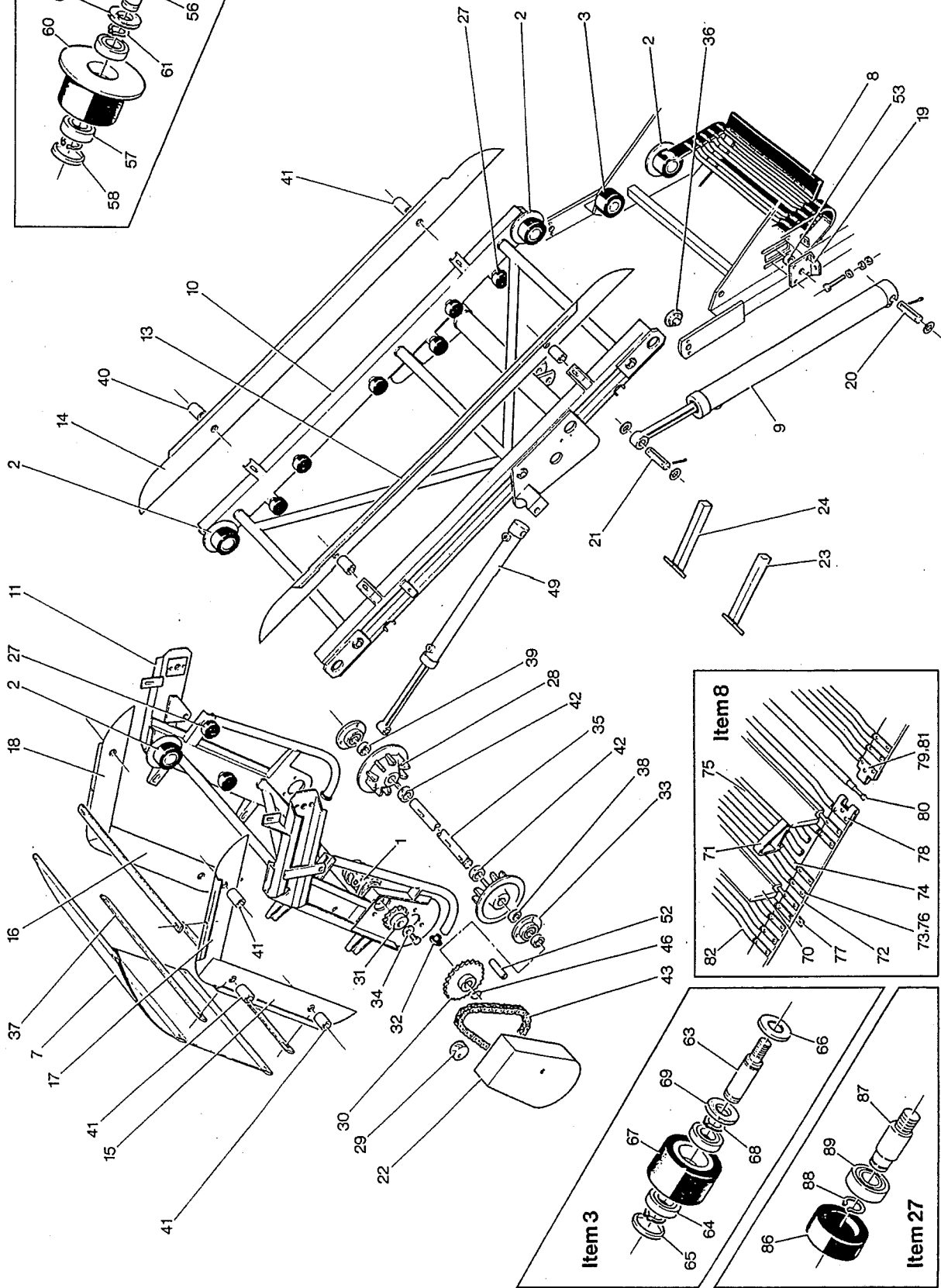
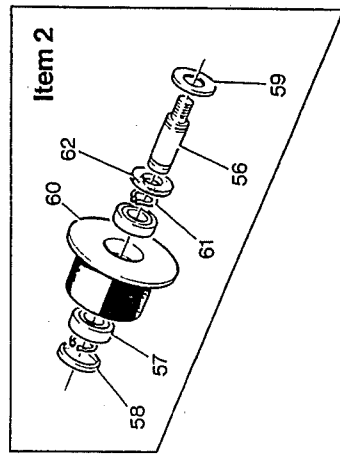
750mm WIDE DISCHARGE ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 27080)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	14069	HYDRAULIC MOTOR	1	SEE LIST AT END
2	12506	ROLLER ASSY	8	
3	19356	ROLLER ASSY	2	
4				
5				SEE LIST AT END
6				
7	27037	ELEVATOR COVER	1	
8	27043	WEB ASSY	1	
9	27044	HYDRAULIC RAM	1	
10	27058	ELEVATOR FRAME	1	
11	27059	HEAD SECTION	1	
12				
13	27069	FRONT PANEL	1	
14	27070	REAR PANEL	1	
15	27073	OUTER FRONT PANEL	1	
16	27074	OUTER REAR PANEL	1	
17	27075	INNER FRONT PANEL	1	
18	27076	INNER REAR PANEL	1	
19	27079	WEB TENSIONING PLATE	2	
20	27151	RAM PIN (BOTTOM)	1	
21	27152	RAM PIN (TOP)	1	
22	27155	DRIVE GUARD	1	
23	27587	FRONT ADJUSTABLE STOP	1	
24	27588	REAR ADJUSTABLE STOP	1	
25				SEE LIST AT END
26				
27	0000301600	ROLLER ASSY	16	
28	0000810001	TOOTH ROLLER	2	
29	0005000014	WOODEN BLOCK	1	
30	0005800100	SPROCKET	1	
31	37229	18T SPROCKET	1	
32	37391	PLASTIC INSERT	2	
33	2020800000/1	BEARING	2	
34	2062000005	WSAHER	1	
35	2502000001	DRIVE SHAFT	1	
36	2502000003	BEARING FLANGE	4	
37	2502000010	CANVAS SUPPORT	3	
38	C 5	PLASTIC SPACER	1	
39	C 15	PLASTIC SPACER	1	
40	D 70	PLASTIC SPACER	2	
41	D 60	PLASTIC SPACER	8	
42	PS 326M	STOP COLLAR	2	
43	PS 871/53	CHAIN	1	
44				
45				
46	RH 56	CIRCLIP	1	
47				
48				
49	37143	HYDRAULIC RAM	2	
50				

750mm WIDE DISCHARGE ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 27080)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS016013/085	STEEL SPACER	1	
53	SS030020/010	STEEL SPACER	2	
54				
55				
	12506	(ITEM 2) ROLLER ASSY CONSISTS OF:-		
56	11265	ROLLER SPINDLE	1	
57	6005 RS	BEARING	2	
58	PH 407	SEAL	1	
59	PH 408	SEAL	1	
60	PH 51AR	ROLLER	1	
61	PS 843	CIRCLIP	2	
62	0000300504	FELT SEAL	1	
	19356	(ITEM 3) ROLLER ASSY CONSISTS OF:-		
63	11265	ROLLER SPINDLE	1	
64	6005 RS	BEARING	2	
65	PH 407	SEAL	1	
66	PH 408	SEAL	1	
67	PH 77AR	ROLLER	1	
68	PS 843	CIRCLIP	2	
69	0000300504	FELT SEAL	1	
	27043	(ITEM 8) WEB ASSY CONSISTS OF:-		
70	27043/1	LAT	41	
71	27043/2	DROP AWAY LINK	2	
72	27043/3	WEB BELT	2	
73	27043/4	WEB BAR	158	
74	27043/5	SHORT COVER	12	
75	27043/6	SPLIT COVER	6	
76	W0617/8	ROD RIVET	804	
77	W0617/10	CLAMP PLATE	402	
78	27043/10	FEMALE CONNECTOR (3 HOLE)	2	
79	27043/11	MALE CONNECTOR (3 HOLE)	2	
80	W0630/5	JOINING ROD	1	
81	W0630/8	CONNECTOR RIVET	12	
82	W0630/9	WEB BAR COVER	159	
83				
84				
85				
	0000301600	(ITEM 27) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

**900mm wide
Discharge Elevator Assembly
(Manned Machine)
Assy No 37403**



900mm WIDE DISCHARGE ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 37403)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	14069	HYDRAULIC MOTOR	1	
2	12506	ROLLER ASSY	8	SEE LIST AT END
3	19356	ROLLER ASSY	2	SEE LIST AT END
4				
5				
6				
7	37408	ELEVATOR COVER	1	
8	37404	WEB ASSY	1	SEE LIST AT END
9	27044	HYDRAULIC RAM	1	
10	37405	ELEVATOR FRAME	1	
11	37406	HEAD SECTION	1	
12				
13	27069	FRONT PANEL	1	
14	27070	REAR PANEL	1	
15	27073	OUTER FRONT PANEL	1	
16	27074	OUTER REAR PANEL	1	
17	27075	INNER FRONT PANEL	1	
18	27076	INNER REAR PANEL	1	
19	27079	WEB TENSIONING PLATE	2	
20	27151	RAM PIN (BOTTOM)	1	
21	27152	RAM PIN (TOP)	1	
22	27155	DRIVE GUARD	1	
23	27587	FRONT ADJUSTABLE STOP	1	
24	27588	REAR ADJUSTABLE STOP	1	
25				
26				
27	0000301600	ROLLER ASSY	16	SEE LIST AT END
28	0000810001	TOOTH ROLLER	2	
29	0005000014	WOODEN BLOCK	1	
30	0005800100	SPROCKET	1	
31	37229	18T SPROCKET	1	
32	37391	PLASTIC INSERT	2	
33	2020800000/1	BEARING	2	
34	2062000005	WSAHER	1	
35	37407	DRIVE SHAFT	1	
36	2502000003	BEARING FLANGE	4	
37	37164	CANVAS SUPPORT	3	
38	C 5	PLASTIC SPACER	1	
39	C 15	PLASTIC SPACER	1	
40	D 70	PLASTIC SPACER	2	
41	D 60	PLASTIC SPACER	8	
42	PS 326M	STOP COLLAR	2	
43	PS 871/53	CHAIN	1	
44				
45				
46	RH 56	CIRCLIP	1	
47				
48				
49	37143	HYDRAULIC RAM	2	
50				

900mm WIDE DISCHARGE ELEVATOR ASSEMBLY (MANNED MACHINE) (ASSY. No. 37403)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS016013/085	STEEL SPACER	1	
53	SS030020/010	STEEL SPACER	2	
54				
55				
	12506	(ITEM 2) ROLLER ASSY CONSISTS OF:-		
56	11265	ROLLER SPINDLE	1	
57	6005 RS	BEARING	2	
58	PH 407	SEAL	1	
59	PH 408	SEAL	1	
60	PH 51AR	ROLLER	1	
61	PS 843	CIRCLIP	2	
62	0000300504	FELT SEAL	1	
	19356	(ITEM 3) ROLLER ASSY CONSISTS OF:-		
63	11265	ROLLER SPINDLE	1	
64	6005 RS	BEARING	2	
65	PH 407	SEAL	1	
66	PH 408	SEAL	1	
67	PH 77AR	ROLLER	1	
68	PS 843	CIRCLIP	2	
69	0000300504	FELT SEAL	1	
	37404	(ITEM 8) WEB ASSY CONSISTS OF:-		
70	37404/1	LAT	41	
71	37404/4	DROP AWAY LINK	2	
72	27043/3	WEB BELT	2	
73	37404/2	WEB BAR	158	
74	37404/5	SHORT COVER	12	
75	37404/6	SPLIT COVER	6	
76	W0617/8	ROD RIVET	804	
77	W0617/10	CLAMP PLATE	402	
78	W0628/1	FEMALE CONNECTOR (3 HOLE)	2	
79	W0628/2	MALE CONNECTOR (3 HOLE)	2	
80	37404/7	JOINING ROD	1	
81	W0630/8	CONNECTOR RIVET	12	
82	37404/3	WEB BAR COVER	159	
83				
84				
85				
	0000301600	(ITEM 27) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

Hydraulics for 750mm Discharge Elevator (Manned Machine) Assy N° 37440

14069 Dis/Elevator Motor

37143 Top Dis/Elevator Ram

14069 Picking Table Motor

27044 Bottom Dis/Elevator Ram

14069 C' Elevator Motor

Ref

Ref

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HYDRAULICS (750mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37440)

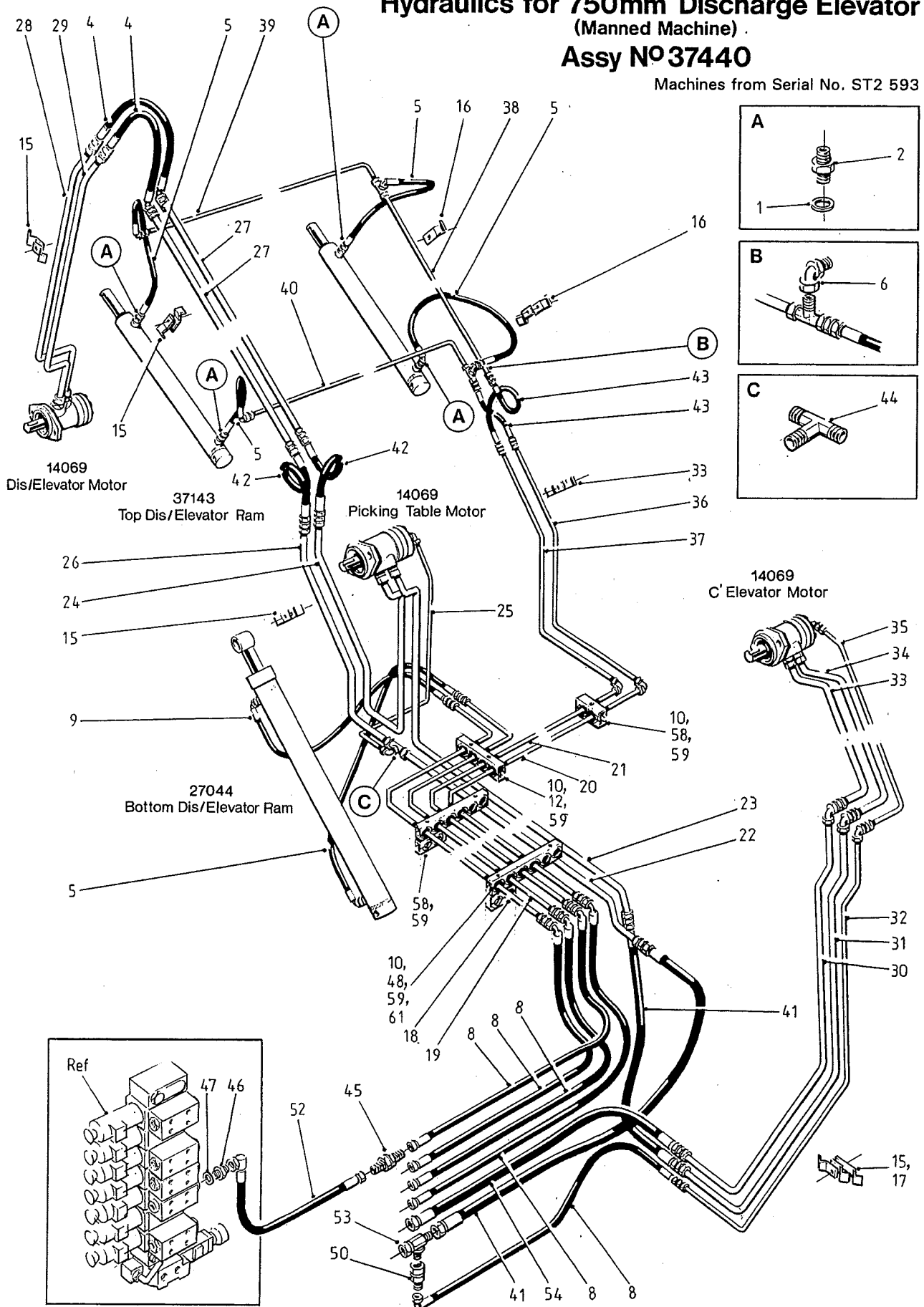
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11125	¾" DOWTY SEAL	6	
2	11336	¾" BSP x ¾" BSP MALE MALE ADAPTOR	6	
3				
4	12347	½" HOSE ASSEMBLY (700mm)	2	
5	12377	¾" HOSE ASSEMBLY (500mm)	5	
6	12378	¾" BSP 90° BENT STEM ADAPTOR	1	
7				
8	13187	¾" HOSE ASSEMBLY (700mm)	5	
9	13188	¾" HOSE ASSEMBLY (1000mm)	1	
10	13386	RUBBER GROMMET	14	
11				
12	16304	PIPE CLAMP (4 LOOP)	2	
13	16454	M18x1.5 BLANKING PLUG	1	
14				
15	27359	15mm PIPE CLIP	8	
16	27360	10mm PIPE CLIP	5	
17	27361	10mm LONG PIPE CLIP	2	
18	27416	STEEL PIPE ASSEMBLY	1	
19	27417	STEEL PIPE ASSEMBLY	1	
20	27418	STEEL PIPE ASSEMBLY	1	
21	27419	STEEL PIPE ASSEMBLY	1	
22	27420	STEEL PIPE ASSEMBLY	1	
23	27421	STEEL PIPE ASSEMBLY	1	
24	27422	STEEL PIPE ASSEMBLY	1	
25	27423	STEEL PIPE ASSEMBLY	1	
26	27424	STEEL PIPE ASSEMBLY	1	
27	27425	STEEL PIPE ASSEMBLY	2	
28	27426	STEEL PIPE ASSEMBLY	1	
29	27427	STEEL PIPE ASSEMBLY	1	
30	27428	STEEL PIPE ASSEMBLY	1	
31	27429	STEEL PIPE ASSEMBLY	1	
32	27430	STEEL PIPE ASSEMBLY	1	
33	27431	STEEL PIPE ASSEMBLY	1	
34	27432	STEEL PIPE ASSEMBLY	1	
35	27433	STEEL PIPE ASSEMBLY	1	
36	27435	STEEL PIPE ASSEMBLY	1	
37	27436	STEEL PIPE ASSEMBLY	1	
38	27437	STEEL PIPE ASSEMBLY	1	
39	27438	STEEL PIPE ASSEMBLY	1	
40	27439	STEEL PIPE ASSEMBLY	1	
41	27443	½" HOSE ASSEMBLY (1000mm)	2	
42	27444	½" HOSE ASSEMBLY (700mm)	2	
43	27446	¾" HOSE ASSEMBLY (700mm)	2	
44	27448	COMPRESSION TEE	1	
45	27451	¾" BSP BULKHEAD ADAPTOR	1	
46				
47				
48	28396	PIPE CLAMP (6 LOOP)	4	
49				

HYDRAULICS (750mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37440)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	31099	¼" BSP MALE x ½" BSP FEM SWIVEL ADAPTOR	1	
51				
52	37128	¼" HOSE ASSEMBLY (1800mm)	1	
53	37367	½" BSP FEM/MALE/MALE TEE	1	
54	37475	½" HOSE ASSEMBLY (625mm)	1	
55				
56				
57				
58	SPCT 208	PIPE CLAMP (2 LOOP)	6	
59	SPCT 210	STACKING NUT	9	
60				
61	W0944	RUBBER GROMMET	4	

Hydraulics for 750mm Discharge Elevator (Manned Machine) Assy NO 37440

Machines from Serial No. ST2 593



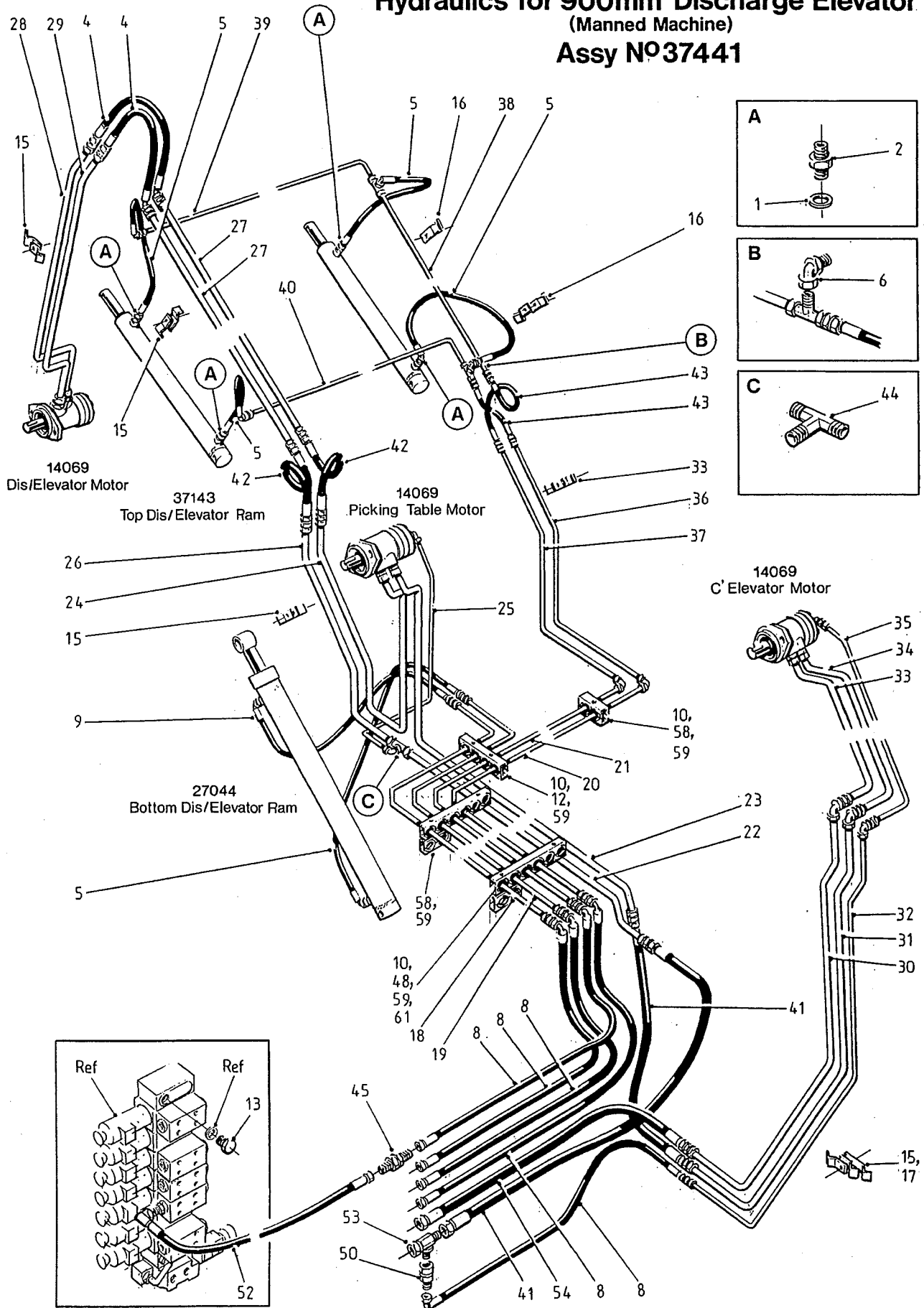
HYDRAULICS (750mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37440)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11125	¾" DOWTY SEAL	6	
2	11336	¼" BSP x ¾" BSP MALE MALE ADAPTOR	6	
3				
4	12347	½" HOSE ASSEMBLY (700mm)	2	
5	12377	¼" HOSE ASSEMBLY (500mm)	5	
6	12378	¼" BSP 90° BENT STEM ADAPTOR	1	
7				
8	13187	¼" HOSE ASSEMBLY (700mm)	5	
9	13188	¼" HOSE ASSEMBLY (1000mm)	1	
10	13386	RUBBER GROMMET	14	
11				
12	16304	PIPE CLAMP (4 LOOP)	2	
13				
14				
15	27359	15mm PIPE CLIP	8	
16	27360	10mm PIPE CLIP	5	
17	27361	10mm LONG PIPE CLIP	2	
18	27416	STEEL PIPE ASSEMBLY	1	
19	27417	STEEL PIPE ASSEMBLY	1	
20	27418	STEEL PIPE ASSEMBLY	1	
21	27419	STEEL PIPE ASSEMBLY	1	
22	27420	STEEL PIPE ASSEMBLY	1	
23	27421	STEEL PIPE ASSEMBLY	1	
24	27422	STEEL PIPE ASSEMBLY	1	
25	27423	STEEL PIPE ASSEMBLY	1	
26	27424	STEEL PIPE ASSEMBLY	1	
27	27425	STEEL PIPE ASSEMBLY	2	
28	27426	STEEL PIPE ASSEMBLY	1	
29	27427	STEEL PIPE ASSEMBLY	1	
30	27428	STEEL PIPE ASSEMBLY	1	
31	27429	STEEL PIPE ASSEMBLY	1	
32	27430	STEEL PIPE ASSEMBLY	1	
33	27431	STEEL PIPE ASSEMBLY	1	
34	27432	STEEL PIPE ASSEMBLY	1	
35	27433	STEEL PIPE ASSEMBLY	1	
36	27435	STEEL PIPE ASSEMBLY	1	
37	27436	STEEL PIPE ASSEMBLY	1	
38	27437	STEEL PIPE ASSEMBLY	1	
39	27438	STEEL PIPE ASSEMBLY	1	
40	27439	STEEL PIPE ASSEMBLY	1	
41	27443	½" HOSE ASSEMBLY (1000mm)	2	
42	27444	½" HOSE ASSEMBLY (700mm)	2	
43	27446	¼" HOSE ASSEMBLY (700mm)	2	
44	27448	COMPRESSION TEE	1	
45	27451	¼" BSP BULKHEAD ADAPTOR	1	
46	27460	¼" BSP x M18 MALE MALE ADAPTOR	1	
47	27461	M18 DOWTY SEAL	1	
48	28396	PIPE CLAMP (6 LOOP)	4	
49				

HYDRAULICS (750mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37440)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	31099	¼" BSP MALE x ½" BSP FEM SWIVEL ADAPTOR	1	
51				
52	37128	¼" HOSE ASSEMBLY (1800mm)	1	
53	37367	½" BSP FEM/MALE/MALE TEE	1	
54	37475	½" HOSE ASSEMBLY (625mm)	1	
55				
56				
57				
58	SPCT 208	PIPE CLAMP (2 LOOP)	6	
59	SPCT 210	STACKING NUT	9	
60				
61	W0944	RUBBER GROMMET	4	

Hydraulics for 900mm Discharge Elevator (Manned Machine) Assy N^o37441



HYDRAULICS (900mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37441)

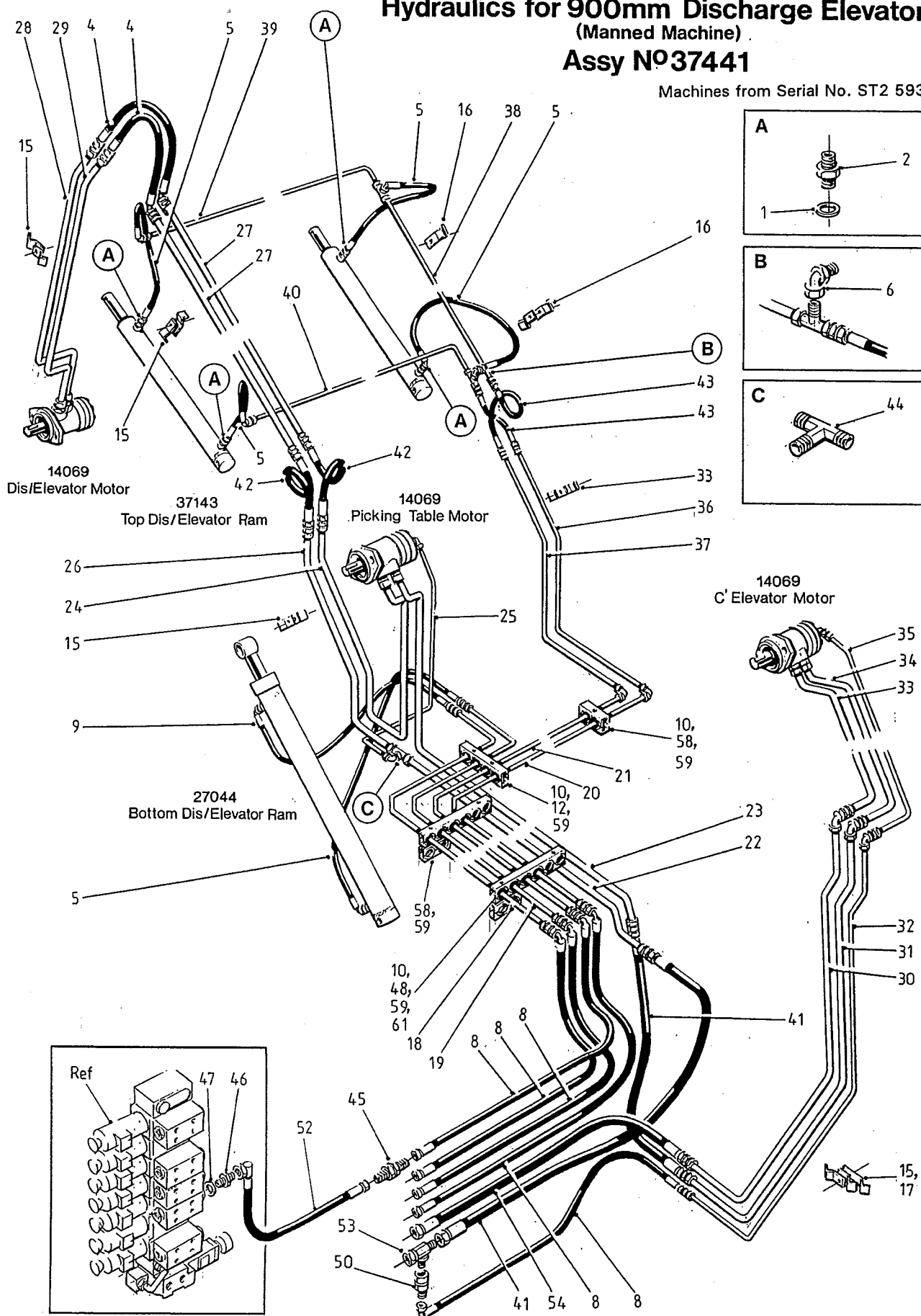
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11125	¾" DOWTY SEAL	6	
2	11336	¾" BSP x ¾" BSP MALE MALE ADAPTOR	6	
3				
4	12347	½" HOSE ASSEMBLY (700mm)	2	
5	12377	¾" HOSE ASSEMBLY (500mm)	5	
6	12378	¾" BSP 90° BENT STEM ADAPTOR	1	
7				
8	13187	¾" HOSE ASSEMBLY (700mm)	5	
9	13188	¾" HOSE ASSEMBLY (1000mm)	1	
10	13386	RUBBER GROMMET	14	
11				
12	16304	PIPE CLAMP (4 LOOP)	2	
13	16454	M18x1.5 BLANKING PLUG	1	
14				
15	27359	15mm PIPE CLIP	8	
16	27360	10mm PIPE CLIP	5	
17	27361	10mm LONG PIPE CLIP	2	
18	27416	STEEL PIPE ASSEMBLY	1	
19	27417	STEEL PIPE ASSEMBLY	1	
20	37459	STEEL PIPE ASSEMBLY	1	
21	37460	STEEL PIPE ASSEMBLY	1	
22	27420	STEEL PIPE ASSEMBLY	1	
23	27421	STEEL PIPE ASSEMBLY	1	
24	27422	STEEL PIPE ASSEMBLY	1	
25	27423	STEEL PIPE ASSEMBLY	1	
26	27424	STEEL PIPE ASSEMBLY	1	
27	27425	STEEL PIPE ASSEMBLY	2	
28	27426	STEEL PIPE ASSEMBLY	1	
29	27427	STEEL PIPE ASSEMBLY	1	
30	27428	STEEL PIPE ASSEMBLY	1	
31	27429	STEEL PIPE ASSEMBLY	1	
32	27430	STEEL PIPE ASSEMBLY	1	
33	27431	STEEL PIPE ASSEMBLY	1	
34	27432	STEEL PIPE ASSEMBLY	1	
35	27433	STEEL PIPE ASSEMBLY	1	
36	27435	STEEL PIPE ASSEMBLY	1	
37	27436	STEEL PIPE ASSEMBLY	1	
38	27437	STEEL PIPE ASSEMBLY	1	
39	37461	STEEL PIPE ASSEMBLY	1	
40	37462	STEEL PIPE ASSEMBLY	1	
41	27443	½" HOSE ASSEMBLY (1000mm)	2	
42	27444	½" HOSE ASSEMBLY (700mm)	2	
43	27446	¾" HOSE ASSEMBLY (700mm)	2	
44	27448	COMPRESSION TEE	1	
45	27451	¾" BSP BULKHEAD ADAPTOR	1	
46				
47				
48	28396	PIPE CLAMP (6 LOOP)	4	
49				

HYDRAULICS (900mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37441)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	31099	¼" BSP MALE x ½" BSP FEM SWIVEL ADAPTOR	1	
51				
52	37128	¼" HOSE ASSEMBLY (1800mm)	1	
53	37367	½" BSP FEM/MALE/MALE TEE	1	
54	37475	½" HOSE ASSEMBLY (625mm)	1	
55				
56				
57				
58	SPCT 208	PIPE CLAMP (2 LOOP)	6	
59	SPCT 210	STACKING NUT	9	
60				
61	W0944	RUBBER GROMMET	4	

Assy N°37441

Machines from Serial No. ST2 593



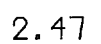
HYDRAULICS (900mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37441)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11125	¾" DOWTY SEAL	6	
2	11336	¼" BSP x ¾" BSP MALE MALE ADAPTOR	6	
3				
4	12347	½" HOSE ASSEMBLY (700mm)	2	
5	12377	¼" HOSE ASSEMBLY (500mm)	5	
6	12378	¼" BSP 90° BENT STEM ADAPTOR	1	
7				
8	13187	¼" HOSE ASSEMBLY (700mm)	5	
9	13188	¼" HOSE ASSEMBLY (1000mm)	1	
10	13386	RUBBER GROMMET	14	
11				
12	16304	PIPE CLAMP (4 LOOP)	2	
13				
14				
15	27359	15mm PIPE CLIP	8	
16	27360	10mm PIPE CLIP	5	
17	27361	10mm LONG PIPE CLIP	2	
18	27416	STEEL PIPE ASSEMBLY	1	
19	27417	STEEL PIPE ASSEMBLY	1	
20	37459	STEEL PIPE ASSEMBLY	1	
21	37460	STEEL PIPE ASSEMBLY	1	
22	27420	STEEL PIPE ASSEMBLY	1	
23	27421	STEEL PIPE ASSEMBLY	1	
24	27422	STEEL PIPE ASSEMBLY	1	
25	27423	STEEL PIPE ASSEMBLY	1	
26	27424	STEEL PIPE ASSEMBLY	1	
27	27425	STEEL PIPE ASSEMBLY	2	
28	27426	STEEL PIPE ASSEMBLY	1	
29	27427	STEEL PIPE ASSEMBLY	1	
30	27428	STEEL PIPE ASSEMBLY	1	
31	27429	STEEL PIPE ASSEMBLY	1	
32	27430	STEEL PIPE ASSEMBLY	1	
33	27431	STEEL PIPE ASSEMBLY	1	
34	27432	STEEL PIPE ASSEMBLY	1	
35	27433	STEEL PIPE ASSEMBLY	1	
36	27435	STEEL PIPE ASSEMBLY	1	
37	27436	STEEL PIPE ASSEMBLY	1	
38	27437	STEEL PIPE ASSEMBLY	1	
39	37461	STEEL PIPE ASSEMBLY	1	
40	37462	STEEL PIPE ASSEMBLY	1	
41	27443	½" HOSE ASSEMBLY (1000mm)	2	
42	27444	½" HOSE ASSEMBLY (700mm)	2	
43	27446	¼" HOSE ASSEMBLY (700mm)	2	
44	27448	COMPRESSION TEE	1	
45	27451	¼" BSP BULKHEAD ADAPTOR	1	
46	27460	¼" BSP x M18 MALE MALE ADAPTOR	1	
47	27461	M18 DOWTY SEAL	1	
48	28396	PIPE CLAMP (6 LOOP)	4	
49				

HYDRAULICS (900mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37441)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	31099	¼" BSP MALE x ½" BSP FEM SWIVEL ADAPTOR	1	
51				
52	37128	¼" HOSE ASSEMBLY (1800mm)	1	
53	37367	½" BSP FEM/MALE/MALE TEE	1	
54	37475	½" HOSE ASSEMBLY (625mm)	1	
55				
56				
57				
58	SPCT 208	PIPE CLAMP (2 LOOP)	6	
59	SPCT 210	STACKING NUT	9	
60				
61	W0944	RUBBER GROMMET	4	

Assy N° 37376



HYDRAULIC ASSEMBLY

(ASSY. No. 37376)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	QUICK RELEASE COUPLING	2	
2				
3				
4	11124	½" DOWTY SEAL	3	
5	11125	¾" DOWTY SEAL	6	
6	11295	¾"BSPx½"BSP MALE MALE ADAPTOR	3	
7	11336	¼"x¾"BSP MALE MALE ADAPTOR	5	
8	11337	¼" DOWTY SEAL	4	
9				
10				
11	12316	¼"BSP MALE MALE ADAPTOR	4	
12	12321	½"BSP BULKHEAD CONNECTOR	2	
13	12378	¼"BSP 90°BENT STEM ADAPTOR	3	
14				
15				
16	13188	¼"HOSE ASSEMBLY (1000mm)	3	
17	13386	GROMMET	6	
18				
19	23320	¼"HOSE ASSEMBLY (2200mm)	2	
20	23434	¾"BSP MALEx½"BSP FEM SWIVEL ADAPTOR	1	
21				
22	24144	¼"HOSE ASSEMBLY (550mm)	1	
23				
24	27158	PRESSURE FILTER ASSEMBLY	1	ELEMENT ONLY 27158/1
25	27359	15mm PIPE CLIP	8	
26	27360	10mm PIPE CLIP	8	
27	27413	STEEL PIPE ASSEMBLY	1	
28	27414	STEEL PIPE ASSEMBLY	1	
29	27415	STEEL PIPE ASSEMBLY	1	
30	27434	STEEL PIPE ASSEMBLY	1	
31	27446	¼"HOSE ASSEMBLY (700mm)	1	
32	27451	¼"BSP BULKHEAD CONNECTOR	4	
33	27459	½"BSPxM18 MALE MALE ADAPTOR	2	
34	27460	¼"BSPxM18 MALE MALE ADAPTOR	11	
35	27461	M18 DOWTY SEAL	15	
36	27571	¼"HOSE ASSEMBLY (750mm)	2	
37	27870	STEEL PIPE ASSEMBLY	1	
38				
39				
40				
41				
42				
43	32487	¼"HOSE ASSEMBLY (1000mm)	1	
44				
45	37128	¼"HOSE ASSEMBLY (1800mm)	2	
46	37178	¼"HOSE ASSEMBLY (1250mm)	1	
47	37197	¼"BSP FEM/MALE/MALE TEE	2	
48	37198	¼"HOSE ASSEMBLY (800mm)	1	
49	37282	7 BANK VALVE BLOCK ASSEMBLY	1	(SEE LIST AT END)
50	37341	VALVE BLOCK SPACER	1	

HYDRAULIC ASSEMBLY

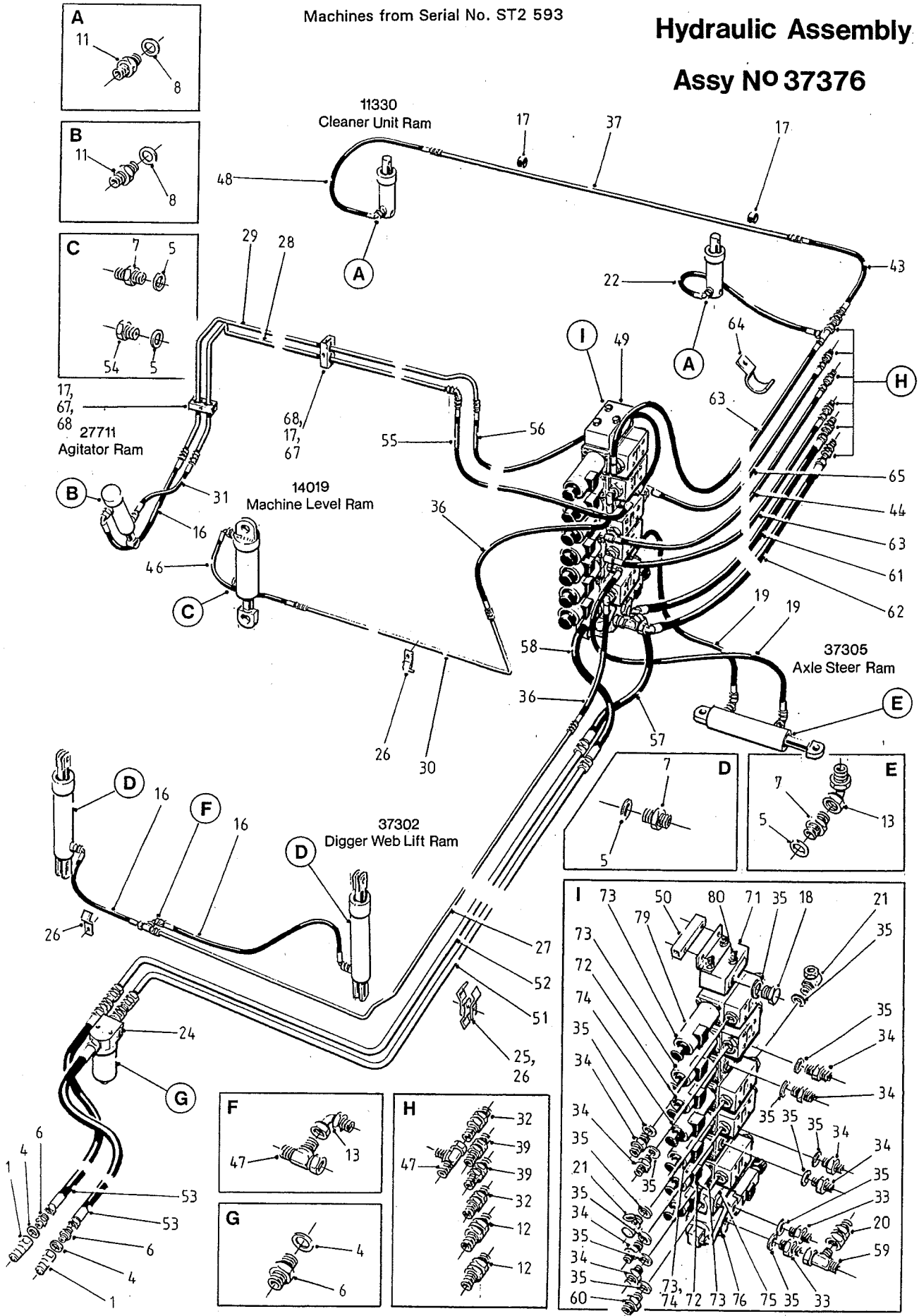
(ASSY. No. 37376)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37346	STEEL PIPE ASSEMBLY	1	
52	37347	STEEL PIPE ASSEMBLY	1	
53	37349	¾"HOSE ASSEMBLY (1850mm)	2	
54	37361	¾"BSP BREATHER PLUG	1	
55	37363	¼"HOSE ASSEMBLY (550mm)	1	
56	37364	¼"HOSE ASSEMBLY (500mm)	1	
57	37365	¾"HOSE ASSEMBLY (600mm)	1	
58	37366	¾"HOSE ASSEMBLY (1125mm)	1	
59	37367	½"BSP FEM/MALE/MALE TEE	1	
60	37368	¾"BSP×M18 MALE MALE ADAPTOR	1	
61	37369	½"HOSE ASSEMBLY (1440mm)	1	
62	37370	½"HOSE ASSEMBLY (1470mm)	1	
63	37371	¼"HOSE ASSEMBLY (1735mm)	2	
64	37373	PIPE BRACKET	1	
65				
66				
67	SPCT 208	PIPE CLAMP (2 LOOP)	4	
68	SPCT 210	STACKING NUT	2	
69				
70				
	37282	(ITEM 50) 7 BANK VALVE BLOCK ASSEMBLY CONSISTS OF:-		
71	27045	END PLATE	1	
72	27046	D/A VALVE	2	
73	27970	D/A VALVE C/W S/A CHECK VALVE	3	
74	27971	D/A VALVE C/W D/A CHECK VALVE	2	
75	37392	FLOW DIVIDER INLET	1	
76	37393	PROPORTIONAL VALVE	1	

Machines from Serial No. ST2 593

Hydraulic Assembly

Assy No 37376



HYDRAULIC ASSEMBLY

(ASSY. No. 37376)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	QUICK RELEASE COUPLING	2	
2				
3				
4	11124	½" DOWTY SEAL	3	
5	11125	¾" DOWTY SEAL	6	
6	11295	¾"BSPx½"BSP MALE MALE ADAPTOR	3	
7	11336	¼"x¾"BSP MALE MALE ADAPTOR	5	
8	11337	¼" DOWTY SEAL	4	
9				
10				
11	12316	¼"BSP MALE MALE ADAPTOR	4	
12	12321	½"BSP BULKHEAD CONNECTOR	2	
13	12378	¼"BSP 90°BENT STEM ADAPTOR	3	
14				
15				
16	13188	¼"HOSE ASSEMBLY (1000mm)	3	
17	13386	GROMMET	6	
18	16454	M18 BLANKING PLUG	1	
19	23320	¼"HOSE ASSEMBLY (2200mm)	2	
20	23434	¾"BSP MALEx½"BSP FEM SWIVEL ADAPTOR	1	
21	16451	BANJO FITTING 12 O/D x M18	2	(REF)
22	24144	¼"HOSE ASSEMBLY (550mm)	1	
23				
24	27158	PRESSURE FILTER ASSEMBLY	1	ELEMENT ONLY 27158/1
25	27359	15mm PIPE CLIP	8	
26	27360	10mm PIPE CLIP	8	
27	27413	STEEL PIPE ASSEMBLY	1	
28	27414	STEEL PIPE ASSEMBLY	1	
29	27415	STEEL PIPE ASSEMBLY	1	
30	27434	STEEL PIPE ASSEMBLY	1	
31	27446	¼"HOSE ASSEMBLY (700mm)	1	
32	27451	¼"BSP BULKHEAD CONNECTOR	2	
33	27459	½"BSPxM18 MALE MALE ADAPTOR	2	
34	27460	¼"BSPxM18 MALE MALE ADAPTOR	8	
35	27461	M18 DOWTY SEAL	14	
36	27571	¼"HOSE ASSEMBLY (750mm)	2	
37	27870	STEEL PIPE ASSEMBLY	1	
38				
39	10466	¾"BSP BULKHEAD ADAPTOR	2	
40				
41				
42				
43	32487	¼"HOSE ASSEMBLY (1000mm)	1	
44	37598	¾"HOSE ASSEMBLY C/W BANJO (1800mm)	1	
45				
46	37178	¼"HOSE ASSEMBLY (1250mm)	1	
47	37197	¼"BSP FEM/MALE/MALE TEE	2	
48	37198	¼"HOSE ASSEMBLY (800mm)	1	
49	37282	7 BANK VALVE BLOCK ASSEMBLY	1	(SEE LIST AT END)
50	37341	VALVE BLOCK SPACER	1	

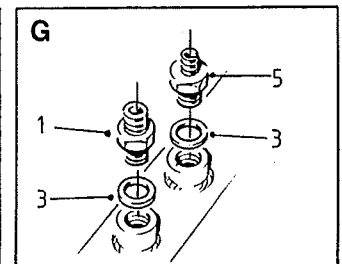
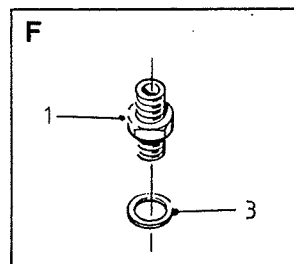
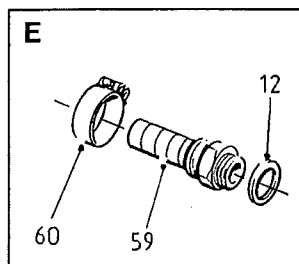
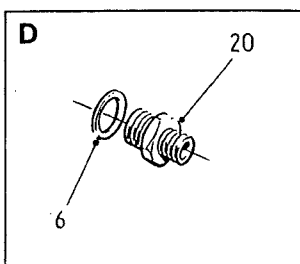
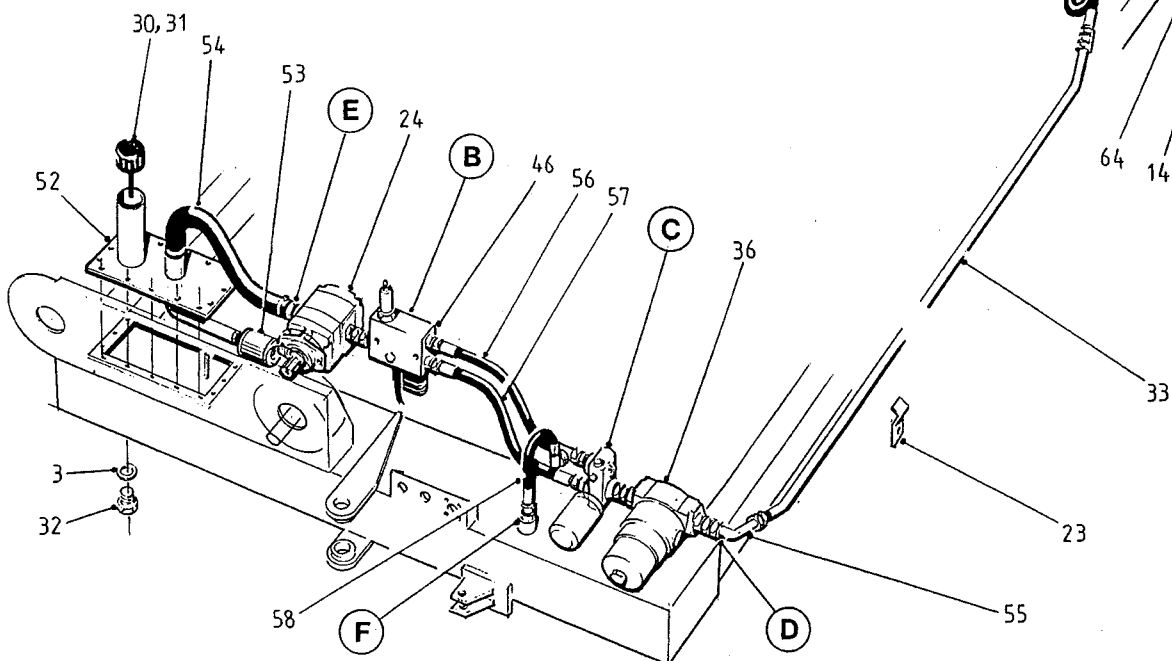
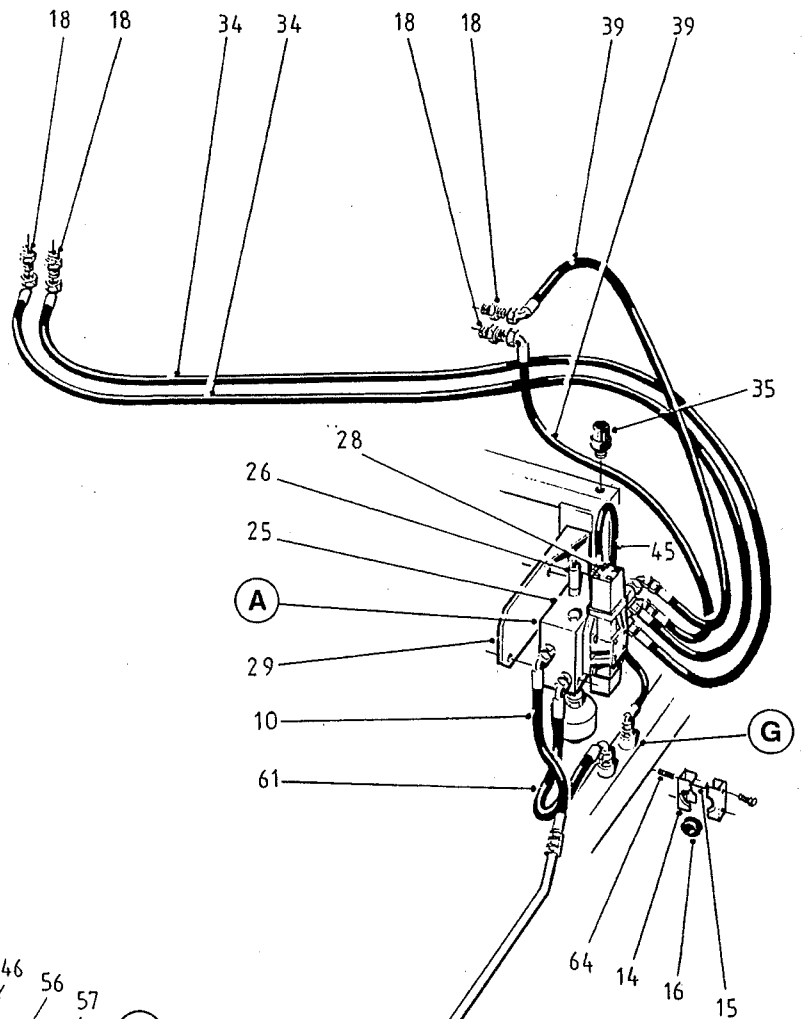
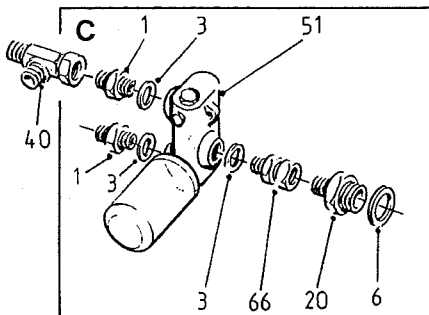
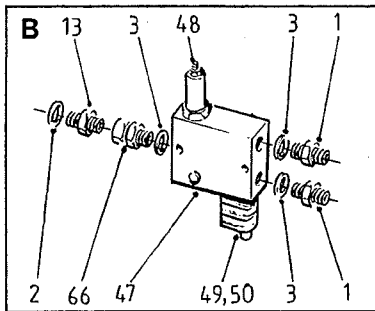
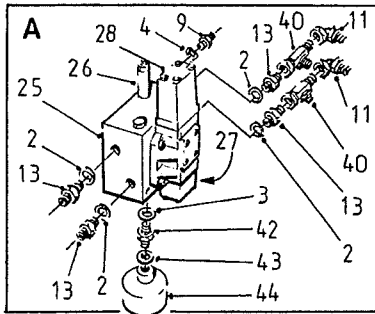
HYDRAULIC ASSEMBLY

(ASSY. No. 37376)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37346	STEEL PIPE ASSEMBLY	1	
52	37347	STEEL PIPE ASSEMBLY	1	
53	37349	¾" HOSE ASSEMBLY (1850mm)	2	
54	37361	¾" BSP BREATHER PLUG	1	
55	37363	¾" HOSE ASSEMBLY (550mm)	1	
56	37364	¾" HOSE ASSEMBLY (500mm)	1	
57	37365	¾" HOSE ASSEMBLY (600mm)	1	
58	37366	¾" HOSE ASSEMBLY (1125mm)	1	
59	37367	½" BSP FEM/MALE/MALE TEE	1	
60	37368	¾" BSP x M18 MALE MALE ADAPTOR	1	
61	37369	½" HOSE ASSEMBLY (1440mm)	1	
62	37370	½" HOSE ASSEMBLY (1470mm)	1	
63	37371	¾" HOSE ASSEMBLY (1735mm)	2	
64	37373	PIPE BRACKET	1	
65	37600	¾" HOSE ASSEMBLY C/W BANJO (1735mm)	1	
66				
67	SPCT 208	PIPE CLAMP (2 LOOP)	4	
68	SPCT 210	STACKING NUT	2	
69				
70				
	37282	(ITEM 49) 7 BANK VALVE BLOCK ASSEMBLY CONSISTS OF:-		
71	27045	END PLATE	1	
72	27046	D/A VALVE	2	
73	27970	S/A VALVE C/W S/A CHECK VALVE	4	QTY 3 ON MANNED MACHINE
74	27971	D/A VALVE C/W D/A CHECK VALVE	1	QTY 2 ON MANNED MACHINE
75	37392	FLOW DIVIDER INLET	1	
76	37393	PROPORTIONAL VALVE	1	
77				
78				
79	36323	12V SOLENOID VALVE	7	PART OF 27046, 27970 & 27971
80	36554	TIE ROD	3	

Hydraulics for Separator Unit

Assy No 27900



HYDRAULICS FOR SEPARATOR UNIT

(ASSY. No. 27900)

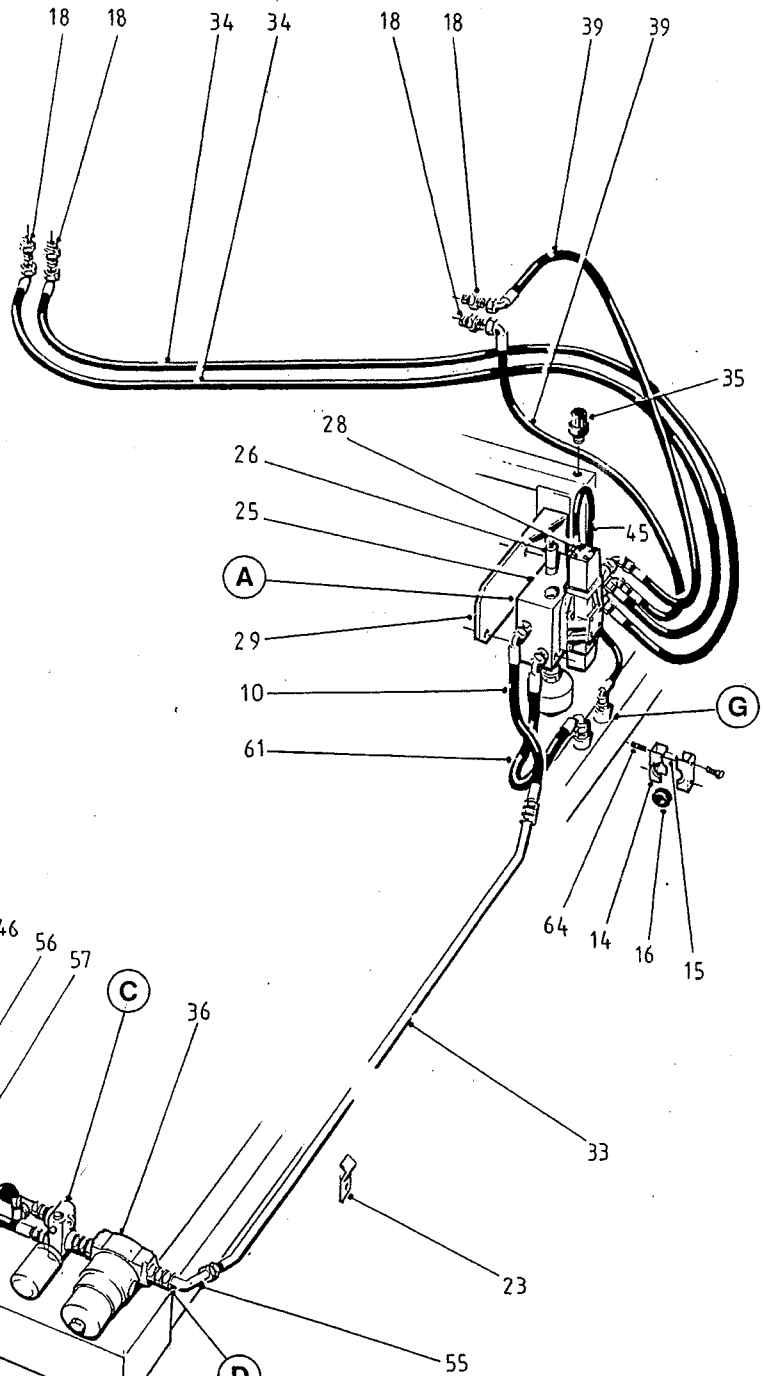
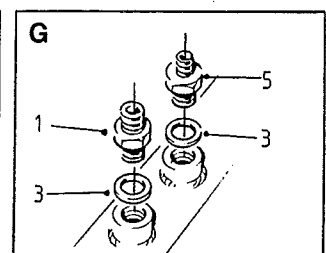
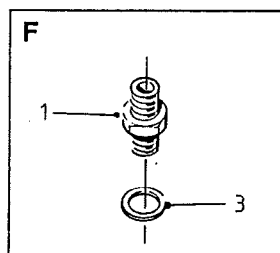
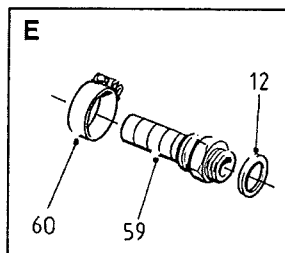
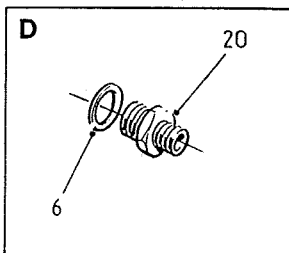
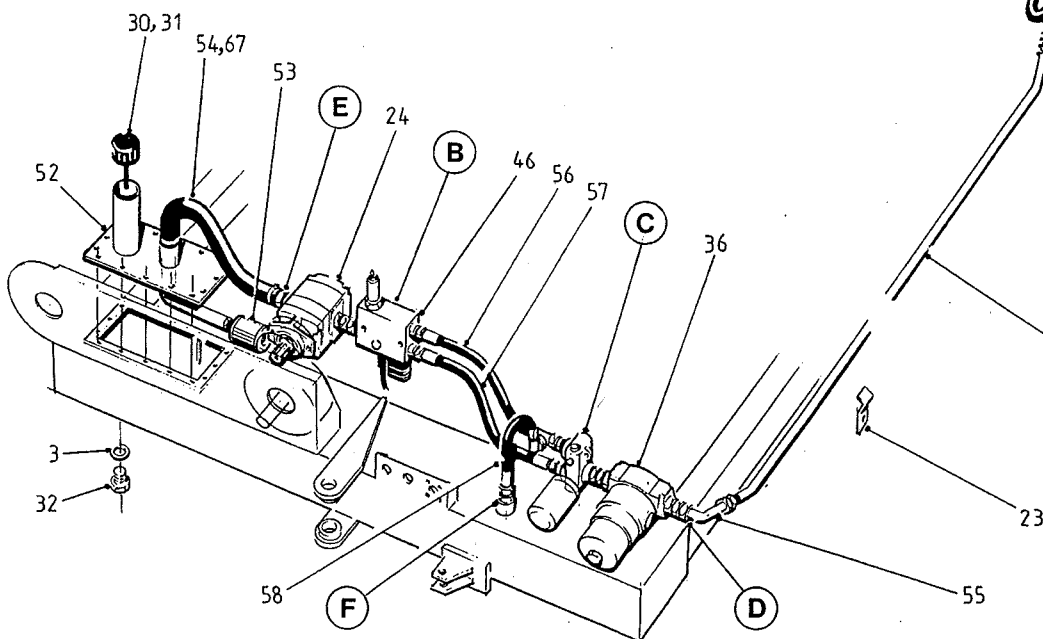
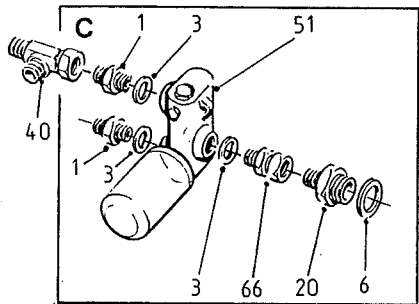
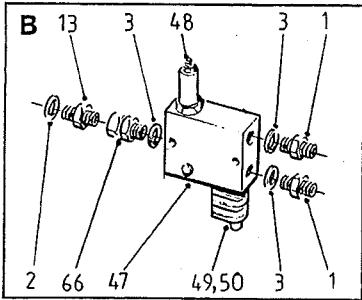
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11115	¾" BSP MALE MALE ADAPTOR	6	
2	11122	1" DOWTY SEAL	5	
3	11123	¾" DOWTY SEAL	11	
4	11124	½" DOWTY SEAL	1	
5	11295	½" BSP x ¾" BSP MALE MALE ADAPTOR	1	
6	11740	1¼" DOWTY SEAL	2	
7				
8				
9	12315	½" BSP MALE MALE ADAPTOR	1	
10	12345	¾" HOSE ASSEMBLY (700mm)	1	
11	12350	¾" BSP BENT STEM ADAPTOR	2	
12	12352	1½" DOWTY SEAL	1	
13	12560	1" BSP x ¾" BSP MALE MALE ADAPTOR	5	
14	12563	PIPE CLAMP (1 LOOP)	8	
15	12564	STACKING NUT	8	
16	12591	GROMMET	4	
17				
18	13191	¾" UNF x ¾" BSP MALE MALE ADAPTOR	4	(C/W O'RING)
19				
20	23583	1¼" BSP x ¾" BSP MALE MALE ADAPTOR	2	
21				
22				
23	27359	15mm PIPE CLIP	4	
24	27714	HYDRAULIC PUMP	1	
25	27717	REVERSING VALVE UNIT COMPLETE	1	
26	27717/1	RELIEF VALVE ONLY	1	} (PART OF VALVE UNIT 27717)
27	27717/2	TIMER ONLY	1	
28	27717/3	CETOP VALVE ONLY	1	
29	27889	VALVE MOUNTING BRACKET	1	
30	27897	FILLER/BREATHER	1	
31	27898	DIPSTICK	1	
32	27899	MAGNETIC PLUG	1	
33	27903	STEEL PIPE ASSEMBLY	1	
34	27905	¾" HOSE ASSEMBLY (3800mm)	2	
35	27921	BREATHER	1	
36	27931	PRESSURE FILTER ASSEMBLY	1	
37				
38				
39	32360	¾" HOSE ASSEMBLY (2600mm)	2	
40	32512	¾" BSP MALE FEMALE MALE TEE	3	
41				
42	37103	¾" BSP x M16 MALE MALE ADAPTOR	1	
43	37104	M16 DOWTY SEAL	1	
44	37117	ACCUMULATOR	1	
45	37185	½" HOSE ASSEMBLY (1000mm)	1	
46	37331	RELIEF VALVE COMPLETE	1	
47	37331/1	VALVE BODY ONLY	1	} (PART OF VALVE UNIT 37331)
48	37331/2	RELIEF VALVE ONLY	1	
49	37331/4	NORMALLY OPEN VALVE ONLY	1	
50	37331/5	COIL ONLY	1	

HYDRAULICS FOR SEPARATOR UNIT

(ASSY. No. 27900)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37335	MOTORISED FLOW DIVIDER	1	
52	37338	OIL PICK-UP PLATE	1	
53	37339	OIL STRAINER	1	
54	37340	1½" SUCTION HOSE	1	
55	37348	STEEL PIPE ASSEMBLY	1	
56	37354	¾" HOSE ASSEMBLY (625mm)	1	
57	37355	¾" HOSE ASSEMBLY (700mm)	1	
58	37356	¾" HOSE ASSEMBLY (525mm)	1	
59	37357	1½" BSP MALE PUSH-IN ADAPTOR	1	
60	37358	HOSE CLAMP (45-55mm DIA)	2	
61	37359	¾" HOSE ASSEMBLY (1100mm)	1	
62				
63				
64	SPCT 212	STACKING STUD	4	
65				
66	TBMW 338	¾" BSP MALE x ¾" BSP FEM SWIVEL ADAPTOR	2	

Assy N° 27900



HYDRAULICS FOR SEPARATOR UNIT

(ASSY. No. 27900)

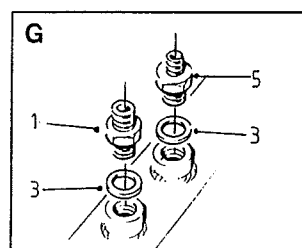
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11115	¾" BSP MALE MALE ADAPTOR	6	
2	11122	1" DOWTY SEAL	5	
3	11123	¾" DOWTY SEAL	11	
4	11124	½" DOWTY SEAL	1	
5	11295	½" BSP x ¾" BSP MALE MALE ADAPTOR	1	
6	11740	1¼" DOWTY SEAL	2	
7				
8				
9	12315	½" BSP MALE MALE ADAPTOR	1	
10	12345	¾" HOSE ASSEMBLY (700mm)	1	
11	12350	¾" BSP BENT STEM ADAPTOR	2	
12	12352	1½" DOWTY SEAL	1	
13	12560	1" BSP x ¾" BSP MALE MALE ADAPTOR	5	
14	12563	PIPE CLAMP (1 LOOP)	8	
15	12564	STACKING NUT	8	
16	12591	GROMMET	4	
17				
18	13191	¾" UNF x ¾" BSP MALE MALE ADAPTOR	4	(C/W O'RING)
19				
20	23583	1¼" BSP x ¾" BSP MALE MALE ADAPTOR	2	
21				
22				
23	27359	15mm PIPE CLIP	4	
24	27714	HYDRAULIC PUMP	1	
25	27717	REVERSING VALVE UNIT COMPLETE	1	
26	27717/1	RELIEF VALVE ONLY	1	} PART OF VALVE 27717
27	27717/2	TIMER ONLY	1	
28	27717/3	CETOP VALVE ONLY	1	
29	27889	VALVE MOUNTING BRACKET	1	
30	27897	FILLER/BREATHER	1	
31	27898	DIPSTICK	1	
32	27899	MAGNETIC PLUG	1	
33	27903	STEEL PIPE ASSEMBLY	1	
34	27905	¾" HOSE ASSEMBLY (3800mm)	2	
35	27921	BREATHER	1	
36	27931	PRESSURE FILTER ASSEMBLY	1	
37				
38				
39	32360	¾" HOSE ASSEMBLY (2600mm)	2	
40	32512	¾" BSP MALE FEMALE MALE TEE	3	
41				
42	37103	¾" BSP x M16 MALE MALE ADAPTOR	1	
43	37104	M16 DOWTY SEAL	1	
44	37117	ACCUMULATOR	1	
45	37185	½" HOSE ASSEMBLY (1000mm)	1	
46	37568	RELIEF VALVE COMPLETE	1	
47	37568/2	VALVE BODY ONLY	1	} PART OF VALVE 37568
48	37568/1	RELIEF VALVE ONLY	1	
49	37331/4	NORMALLY OPEN VALVE ONLY	1	
50	37331/5	COIL ONLY	1	

HYDRAULICS FOR SEPARATOR UNIT

(ASSY. No. 27900)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37335	MOTORISED FLOW DIVIDER	1	
52	37338	OIL PICK-UP PLATE	1	
53	37339	OIL STRAINER	1	
54	37340	1½" SUCTION HOSE	1	
55	37348	STEEL PIPE ASSEMBLY	1	
56	37354	¾" HOSE ASSEMBLY (625mm)	1	
57	37355	¾" HOSE ASSEMBLY (700mm)	1	
58	37356	¾" HOSE ASSEMBLY (525mm)	1	
59	37357	1½" BSP MALE PUSH-IN ADAPTOR	1	
60	37358	HOSE CLAMP (45-50mm DIA)	2	
61	37359	¾" HOSE ASSEMBLY (1100mm)	1	
62				
63				
64	SPCT 212	STACKING STUD	4	
65		-		
66	TBMW 338	¾" BSP MALE x ¾" BSP FEM SWIVEL ADSAPTOR	2	
67	37543	SUPPORT SPRING	1	

Machines from Serial No ST2 632



HYDRAULICS FOR SEPARATOR UNIT

(ASSY. No 27900)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11115	¾" BSP MALE MALE ADAPTOR	8	
2	11122	1" DOWTY SEAL	5	
3	11123	¾" DOWTY SEAL	13	
4	11124	½" DOWTY SEAL	5	
5	11295	½" BSP x ¾" BSP MALE MALE ADAPTOR	5	
6				
7				
8				
9	12315	½" BSP MALE MALE ADAPTOR	1	
10	12345	¾" HOSE ASSEMBLY (700mm)	1	
11	12350	¾" BSP BENT STEM ADAPTOR	2	
12	12352	1½" DOWTY SEAL	1	
13	12560	1" BSP x ¾" BSP MALE MALE ADAPTOR	5	
14	12563	PIPE CLAMP (1 LOOP)	8	
15	12564	STACKING NUT	8	
16	12591	GROMMET	4	
17				
18				
19				
20				
21				
22				
23	27359	15mm PIPE CLIP	4	
24	27714	HYDRAULIC PUMP	1	
25	27717	REVERSING VALVE UNIT COMPLETE	1	
26	27717/1	RELIEF VALVE ONLY	1	} PART OF VALVE 27717
27	27717/2	TIMER ONLY	1	
28	27717/3	CETOP VALVE ONLY	1	
29	27889	VALVE MOUNTING BRACKET	1	
30	27897	FILLER/BREATHER	1	
31	27898	DIPSTICK	1	
32	27899	MAGNETIC PLUG	1	
33	27903	STEEL PIPE ASSEMBLY	1	
34	27905	⅝" HOSE ASSEMBLY (3800mm)	2	
35	27921	BREATHER	1	
36	37770	PRESSURE FILTER ASSEMBLY	1	ELEMENT ONLY 37770/1
37				
38				
39	32360	⅝" HOSE ASSEMBLY (2600mm)	2	
40	32512	¾" BSP MALE FEMALE MALE TEE	3	
41				
42	37103	¾" BSP x M16 MALE MALE ADAPTOR	1	
43	37104	M16 DOWTY SEAL	1	
44	37117	ACCUMULATOR	1	
45	37185	½" HOSE ASSEMBLY (1000mm)	1	
46	37568	RELIEF VALVE COMPLETE	1	
47	37568/2	VALVE BODY ONLY	1	} PART OF VALVE 37568
48	37568/1	RELIEF VALVE ONLY	1	
49	37331/4	NORMALLY OPEN VALVE ONLY	1	
50	37331/5	COIL ONLY	1	

HYDRAULICS FOR SEPARATOR UNIT

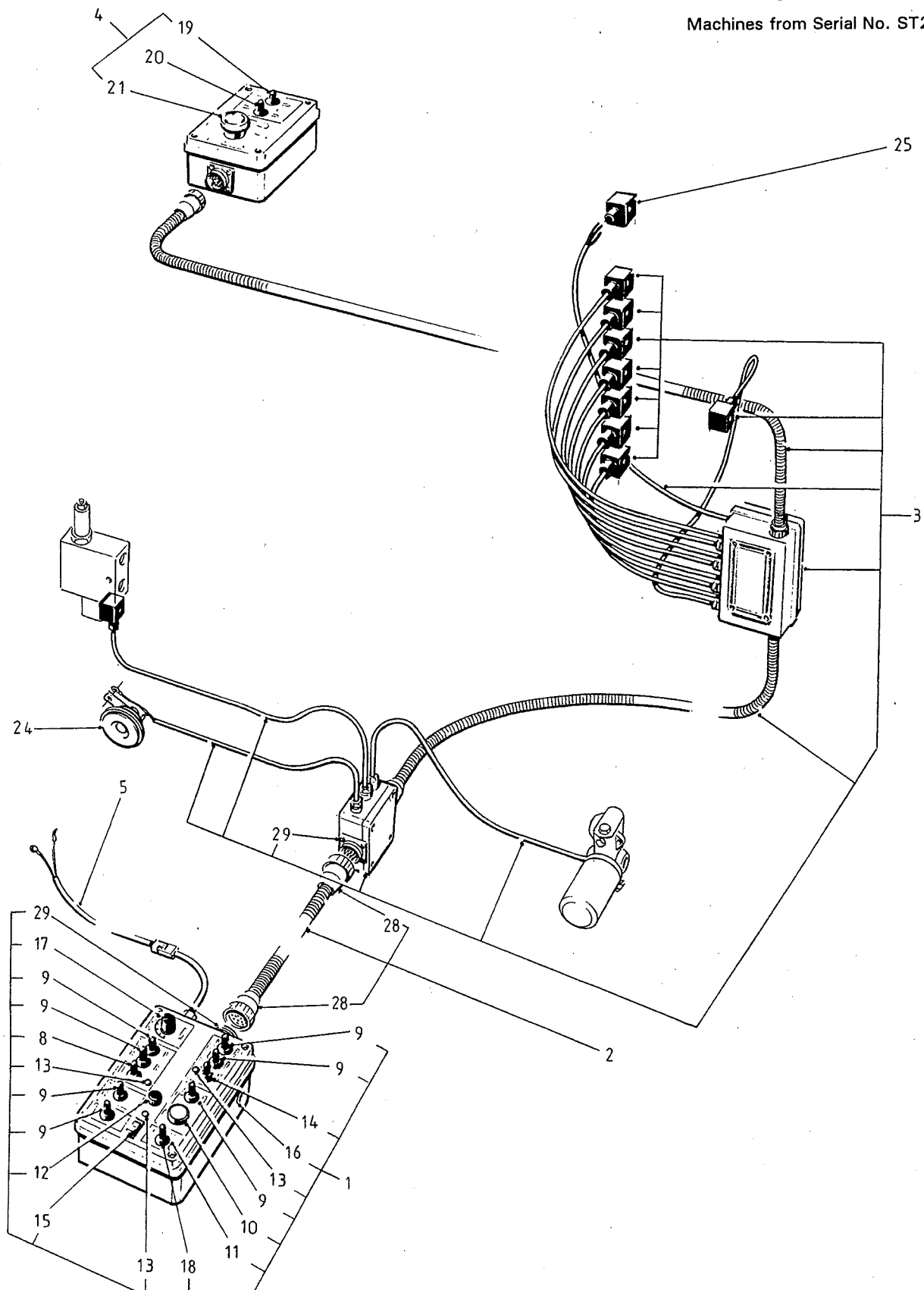
(ASSY. No27900)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37335	MOTORISED FLOW DIVIDER	1	
52	37338	OIL PICK-UP PLATE	1	
53	37339	OIL STRAINER	1	
54	37340	1½"SUCTION HOSE	1	
55	37348	STEEL PIPE ASSEMBLY	1	
56	37354	¾"HOSE ASSEMBLY (625mm)	1	
57	37355	¾"HOSE ASSEMBLY (700mm)	1	
58	37356	¾"HOSE ASSEMBLY (525mm)	1	
59	37357	1½"BSP MALE PUSH-IN ADAPTOR	1	
60	37358	HOSE CLAMP (45-50mm DIA)	2	
61	37359	¾"HOSE ASSEMBLY (1100mm)	1	
62				
63				
64	SPCT 212	STACKING STUD	4	
65				
66	TBMW 338	¾"BSP MALEx¾"BSP FEM SWIVEL ADSAPTOR	2	
67	37543	SUPPORT SPRING	1	

Electrical Assembly

Assy N°37271

Machines from Serial No. ST2 593



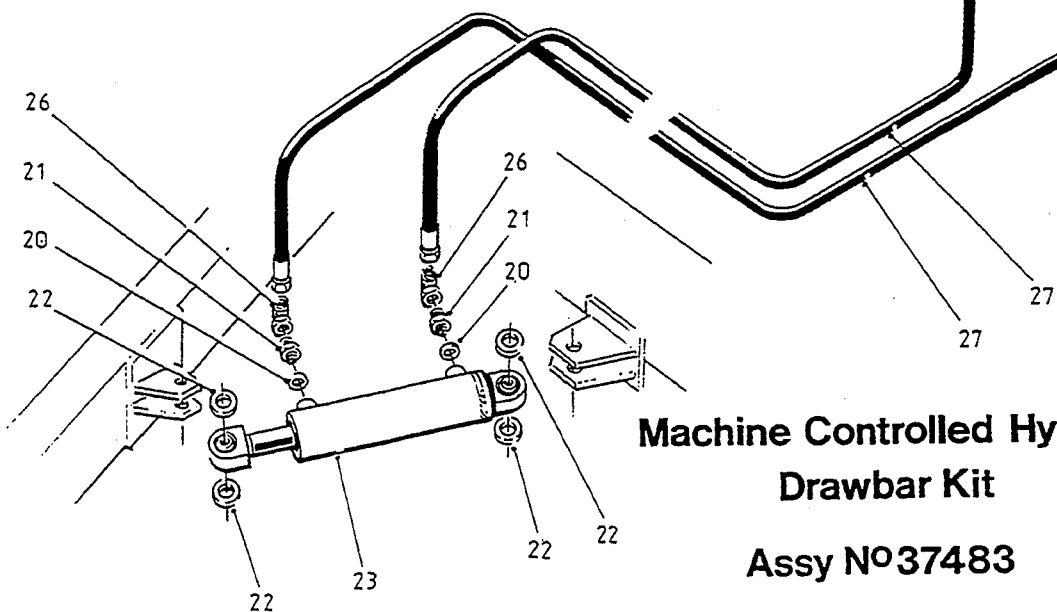
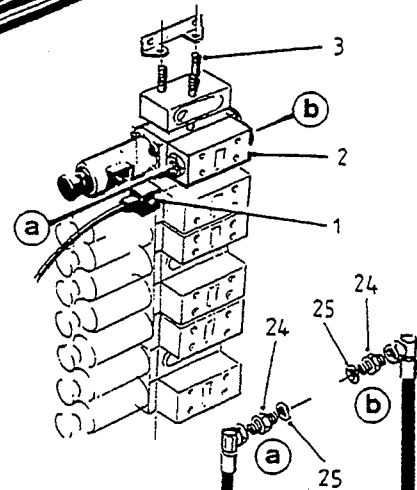
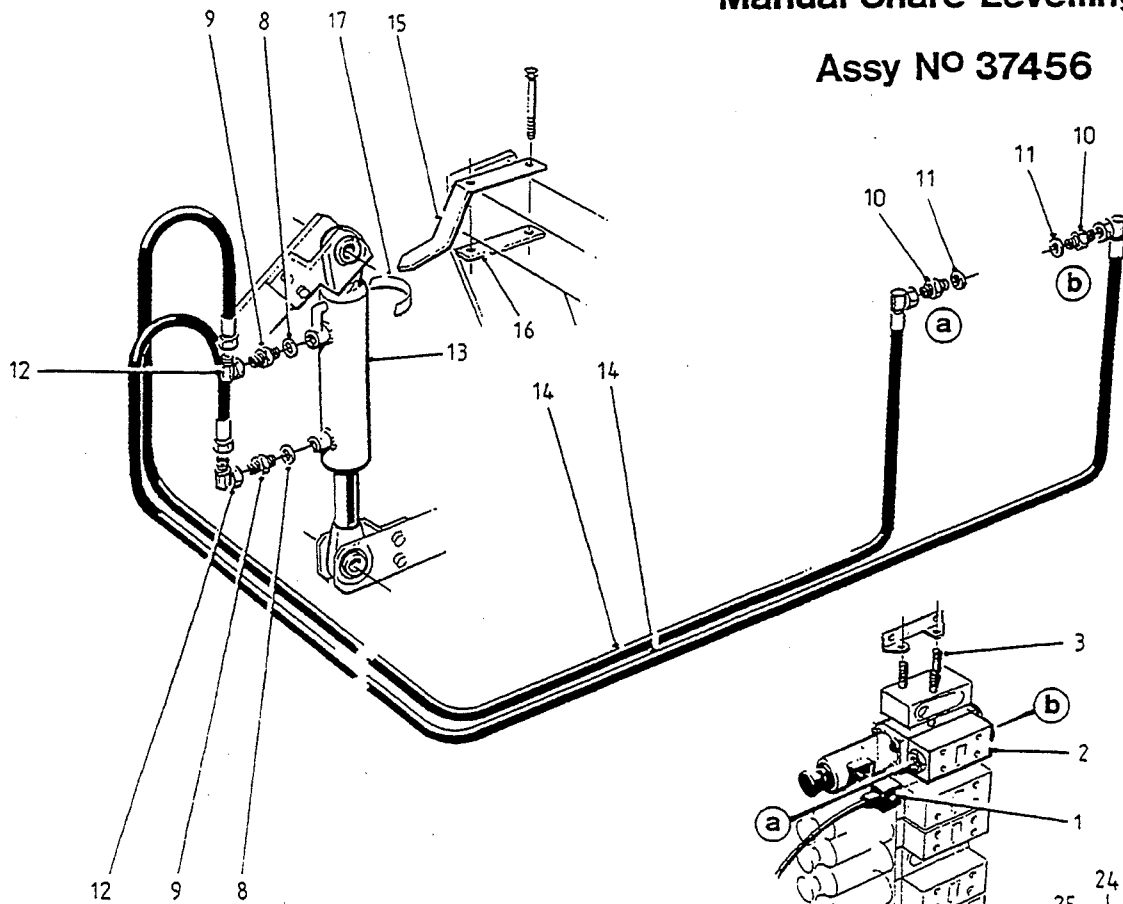
ELECTRICAL ASSEMBLY

(ASSY. No. 37271)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	37272	IN-CAB CONTROL BOX COMPLETE	1	(SEE LIST AT END)
2	37273	CONNECTION LEAD COMPLETE	1	
3	37274	CHASSIS LOOM COMPLETE	1	{ (VALVE CONNECTING PLUG ONLY
4	37275	HARVESTER CONTROL BOX COMPLETE	1	27189)
5	37276	POWER LEAD	1	(SEE LIST AT END)
6				
7				
	37272	IN-CAB CONTROL BOX CONSISTS OF:-		
8	27467	ON/OFF SWITCH	1	
9	27468	2-WAY SPRING BACK SWITCH	7	
10	32600	PUSH BUTTON (RED)	1	
11	37073	1-WAY SPRING BACK/1-WAY DETENT SWITCH	1	
12	37189	FUSE HOLDER	1	
13	37190	LIGHT EMITTING DIODE (RED)	3	
14	37278	SWITCH (DP.DT)	1	
15	37280	ROCKER SWITCH	1	
16	37281	BUZZER	1	
17	37272/1	SPEED CONTROL/CARD UNIT	1	
18	37527	RUBBER BOOT	10	
	37275	HARVESTER CONTROL BOX CONSISTS OF:-		
19	27468	2-WAY SPRING CENTRE SWITCH	1	
20	37277	SWITCH (DP.DT. C/O BIAS	1	
21	37279	EMERGENCY STOP SWITCH	1	
22				
23				
24	W0682	HORN	1	(REF)
25	27189	VALVE CONNECTING PLUG (OPTIONS)	1	(REF)
26				
27				
28	37535	PLUG	2	PART OF 37273
29	37536	SOCKET	2	PART OF 37272 & 37274
30	37537	PIN EXTRACTOR TOOL	1	(NOT SHOWN)

Manual Share Levelling Kit

Assy N° 37456



Machine Controlled Hydraulic Drawbar Kit

Assy N° 37483

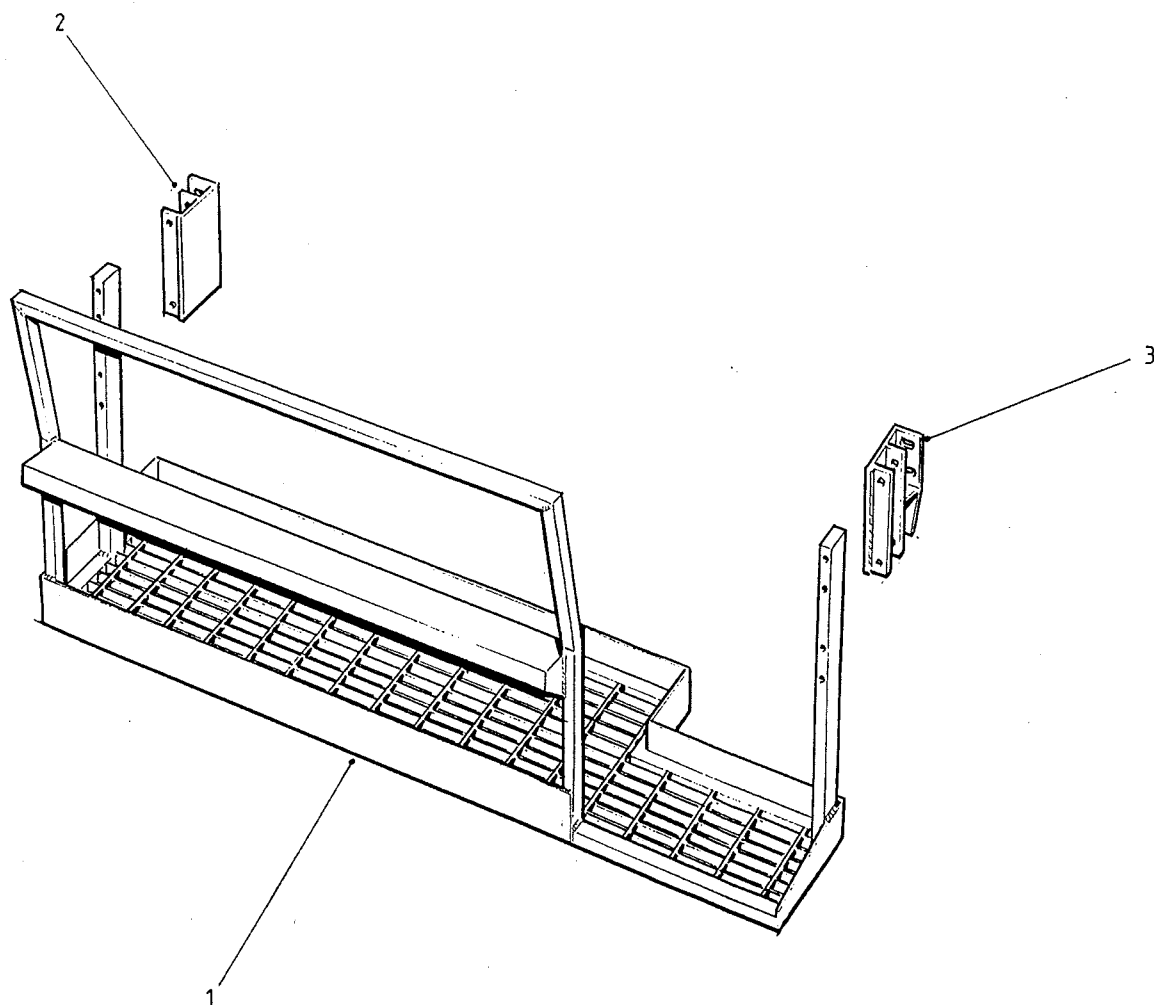
MANUAL SHARE LEVELLING KIT
MACHINE CONTROLLED HYDRAULIC DRAWBAR KIT

(ASSY. No. 37456)

(ASSY. No. 37483)

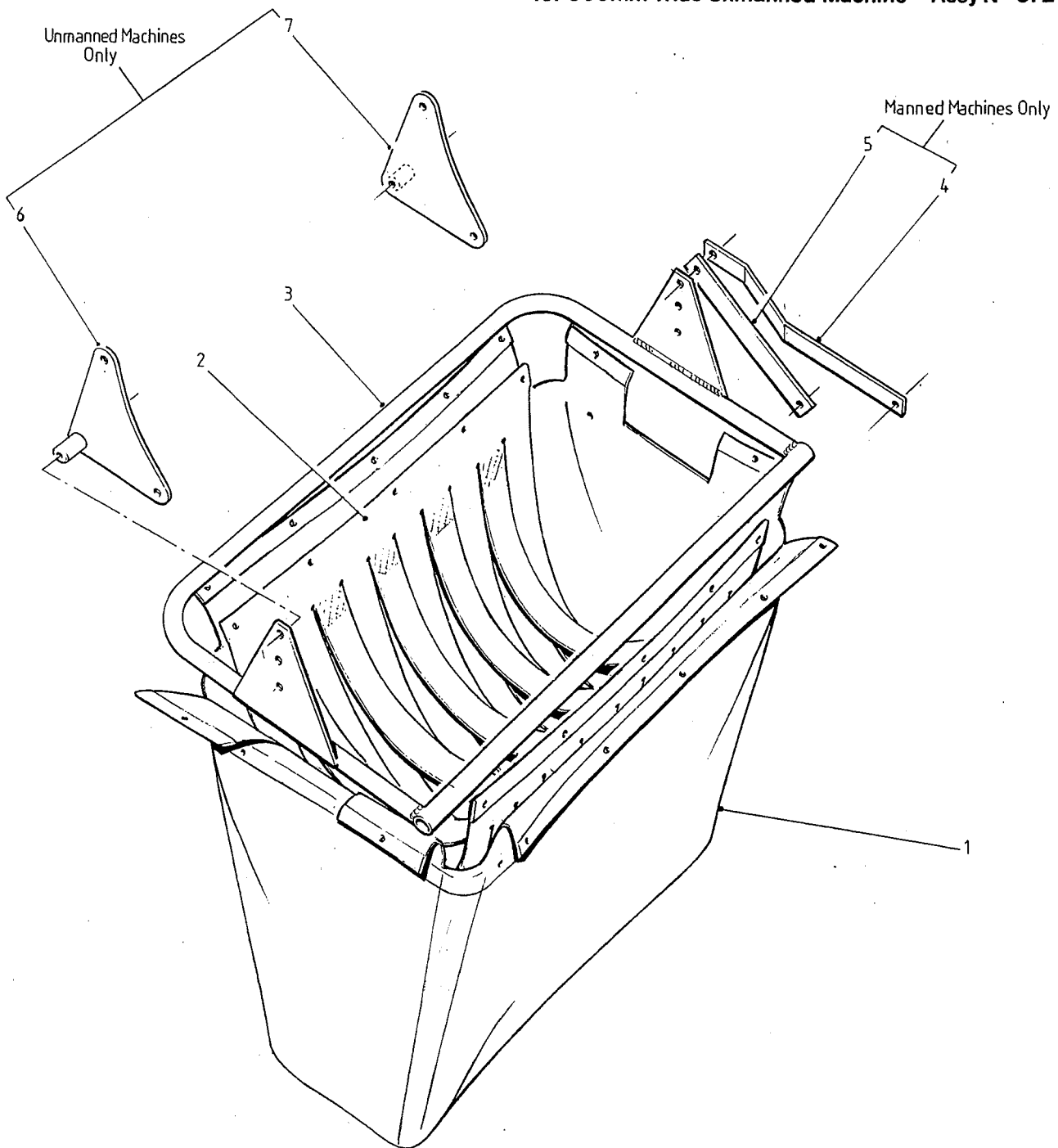
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37456	MANUAL SHARE LEVELLING KIT CONSISTS OF:-		
1	27189	VALVE CONNECTING PLUG	1	
2	27971	D/A VALVE C/W D/A CHECK VALVE	1	
3	37454	VALVE BLOCK STUD	3	
8	11125	3/8" BSP DOWTY SEAL	2	
9	11336	3/8" BSP x 1/2" BSP MALE MALE ADAPTOR	2	
10	27460	M18 x 1/2" BSP MALE MALE ADAPTOR	2	
11	27461	M18 DOWTY SEAL	2	
12	32474	1/2" BSP 90° BLOCK ADAPTOR	2	
13	37453	HYDRAULIC RAM	1	
14	37455	1/2" HOSE ASSEMBLY (7500mm)	2	
15	37485	LEVEL INDICATOR	1	
16	37486	INDICATOR CLAMP STRIP	1	
17	TR 264	SHARE LEVEL DECAL	1	
	37483	MACHINE CONTROLLED HYDRAULIC DRAWBAR KIT CONSISTS OF:-		
1	27189	VALVE CONNECTING PLUG	1	
2	27971	D/A VALVE C/W D/A CHECK VALVE	1	
3	37454	VALVE BLOCK STUD	3	
20	11125	3/8" BSP DOWTY SEAL	2	
21	11336	3/8" BSP x 1/2" BSP MALE MALE ADAPTOR	2	
22	24218	RAM SPACER	4	
23	27215	HYDRAULIC RAM	1	
24	27460	M18 x 1/2" BSP MALE MALE ADAPTOR	2	
25	27461	M18 DOWTY SEAL	2	
26	32474	1/2" BSP 90° BLOCK ADAPTOR	2	
27	37482	1/2" HOSE ASSEMBLY (6000mm)	2	

Rear Inspection Platform
(Unmanned Machine)
Assy N° 37219



Box Filling Chute Assemblies

for 750mm Wide Manned Machine – Assy N° 27081
for 900mm Wide Manned Machine – Assy N° 37444
for 750mm Wide Unmanned Machine – Assy N° 27980
for 900mm Wide Unmanned Machine – Assy N° 37218



BOX FILLING CHUTE ASSEMBLY (750mm WIDE MANNED MACHINE)
 BOX FILLING CHUTE ASSEMBLY (900mm WIDE MANNED MACHINE)
 BOX FILLING CHUTE ASSEMBLY (750mm WIDE UNMANNED MACHINE)
 BOX FILLING CHUTE ASSEMBLY (900mm WIDE UNMANNED MACHINE)

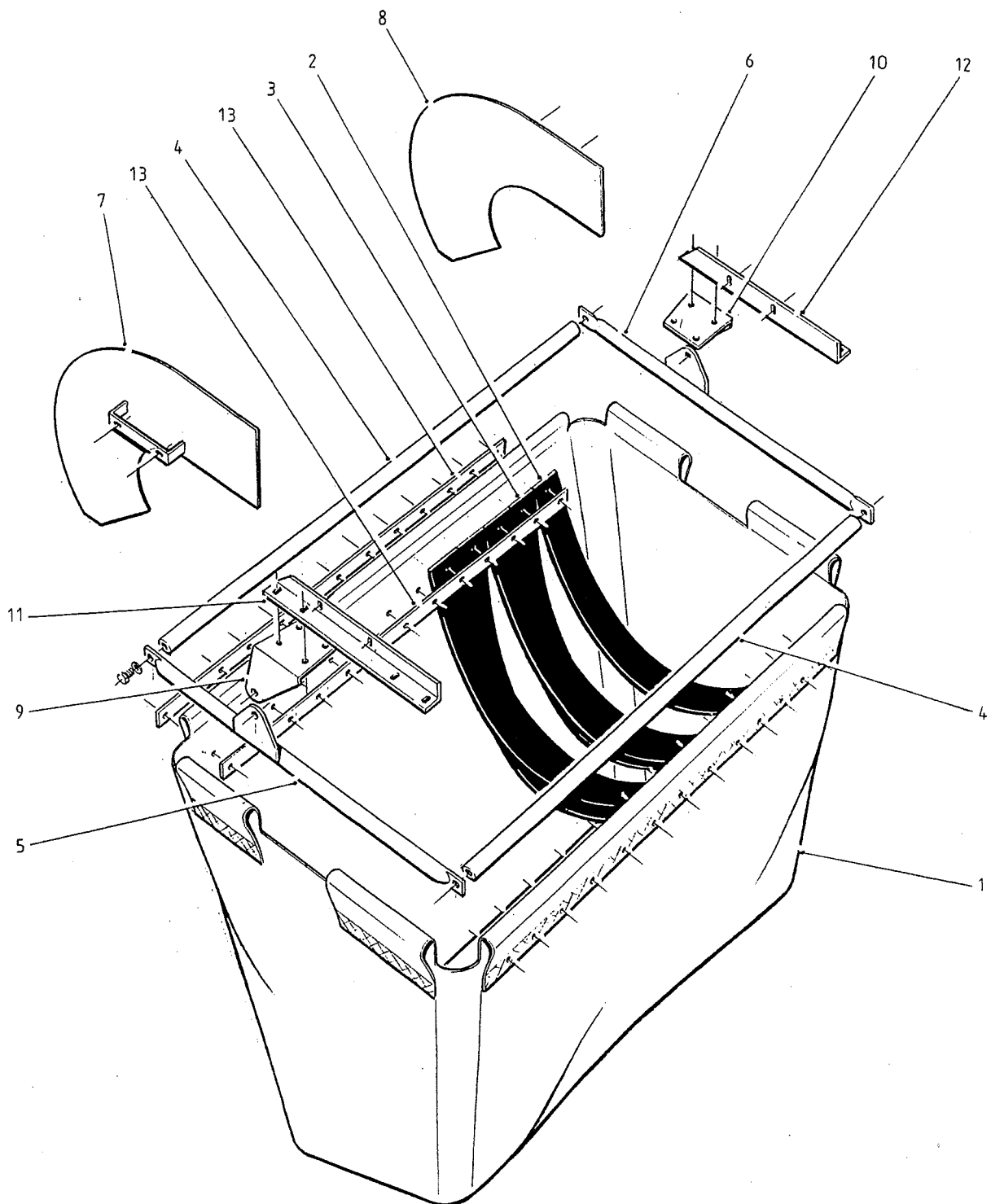
(ASSY. No. 27081)
 (ASSY. No. 37444)
 (ASSY. No. 27980)
 (ASSY. No. 37218)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27081	BOX FILLING CHUTE ASSEMBLY (750mm WIDE MANNED MACHINE) CONSISTS OF:-		
1	27082	PVC CHUTE	1	
2	27083	FALL BREAKER	1	
3	27084	CHUTE FRAME	1	
4	27978	UPPER STAY	2	
5	27979	LOWER STAY	2	
6				
7				
	37444	BOX FILLING CHUTE ASSEMBLY (900mm WIDE MANNED MACHINE) CONSISTS OF:-		
1	27687	PVC CHUTE	1	
2	27686	FALL BREAKER	1	
3	37214	CHUTE FRAME	1	
4	27978	UPPER STAY	2	
5	27979	LOWER STAY	2	
6				
7				
	27980	BOX FILLING CHUTE ASSEMBLY (750mm WIDE UNMANNED MACHINE) CONSISTS OF:-		
1	27082	PVC CHUTE	1	
2	27083	FALL BREAKER	1	
3	27084	CHUTE FRAME	1	
4				
5				
6	37504	FRONT EXTENSION	1	
7	37505	REAR EXTENSION	1	
	37218	BOX FILLING CHUTE ASSEMBLY (900mm WIDE UNMANNED MACHINE) CONSISTS OF:-		
1	27687	PVC CHUTE	1	
2	27686	FALL BREAKER	1	
3	37214	CHUTE FRAME	1	
4				
5				
6	37504	FRONT EXTENSION	1	
7	37505	REAR EXTENSION	1	

Box Filling Chute Assembly

Assy No 42912

Machines from Serial No ST2 632

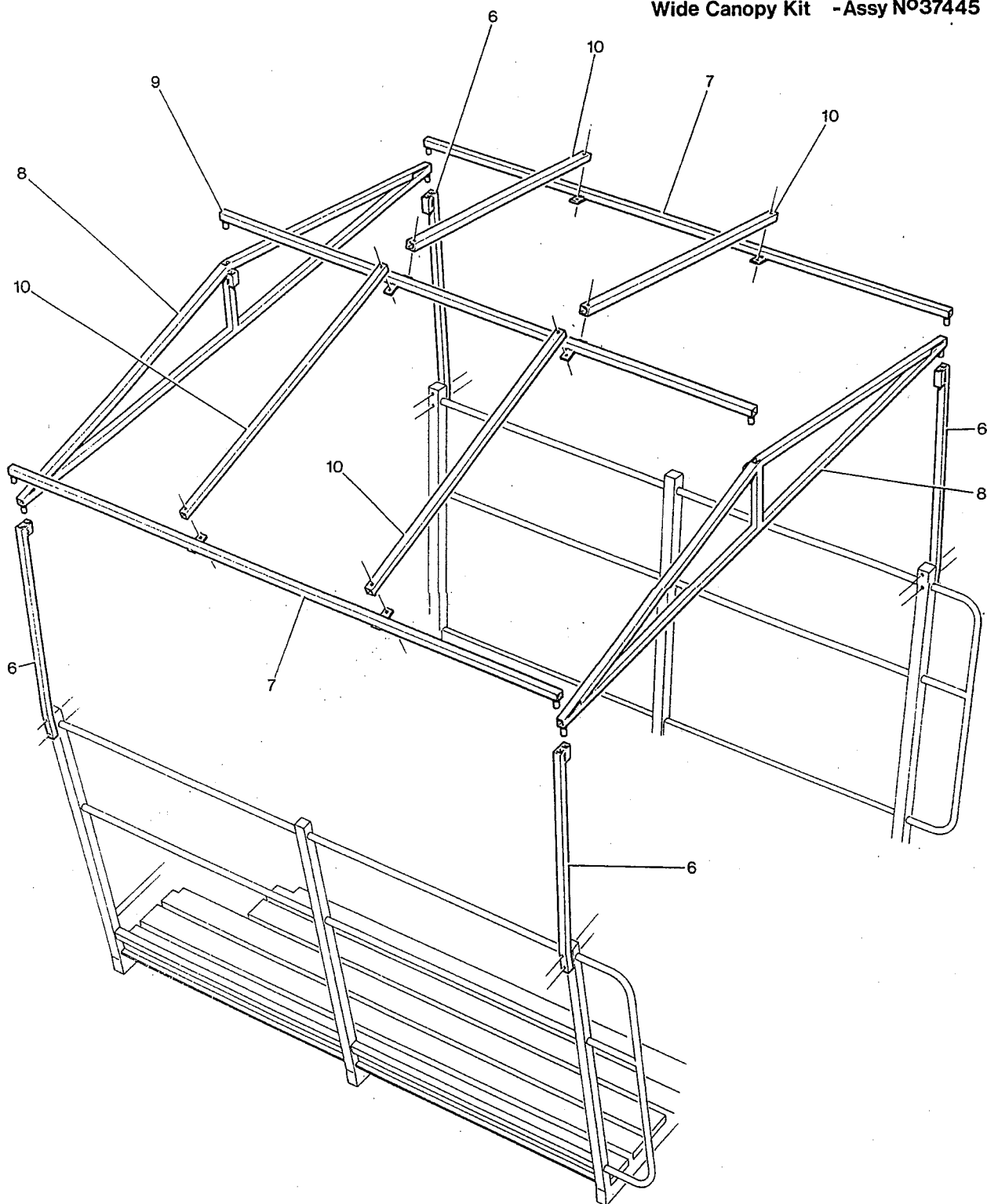


Box Filling Chute Assembly**Assy No 42912**

Item	Part No.	Description	Qty.	Remarks
1	42831	Chute	1	
2	42913/1200	Fall Breaker Strap (short)	7	
3	42913/1500	Fall Breaker Strap (long)	6	
4	42920	Tie Bar	2	
5	42921	Chute Frame Front Support	1	
6	42922	Chute Frame Rear Support	1	
7	42923	Front Shield	1	
8	42924	Rear Shield	1	
9	42925	Front Pivot Bracket	1	
10	42926	Rear Pivot Bracket	1	
11	42927	Front Support Angle	1	
12	42928	Rear Support Angle	1	
13	42929	Mounting Strip	4	

Canopy Kit Assemblies (Manned Machine)

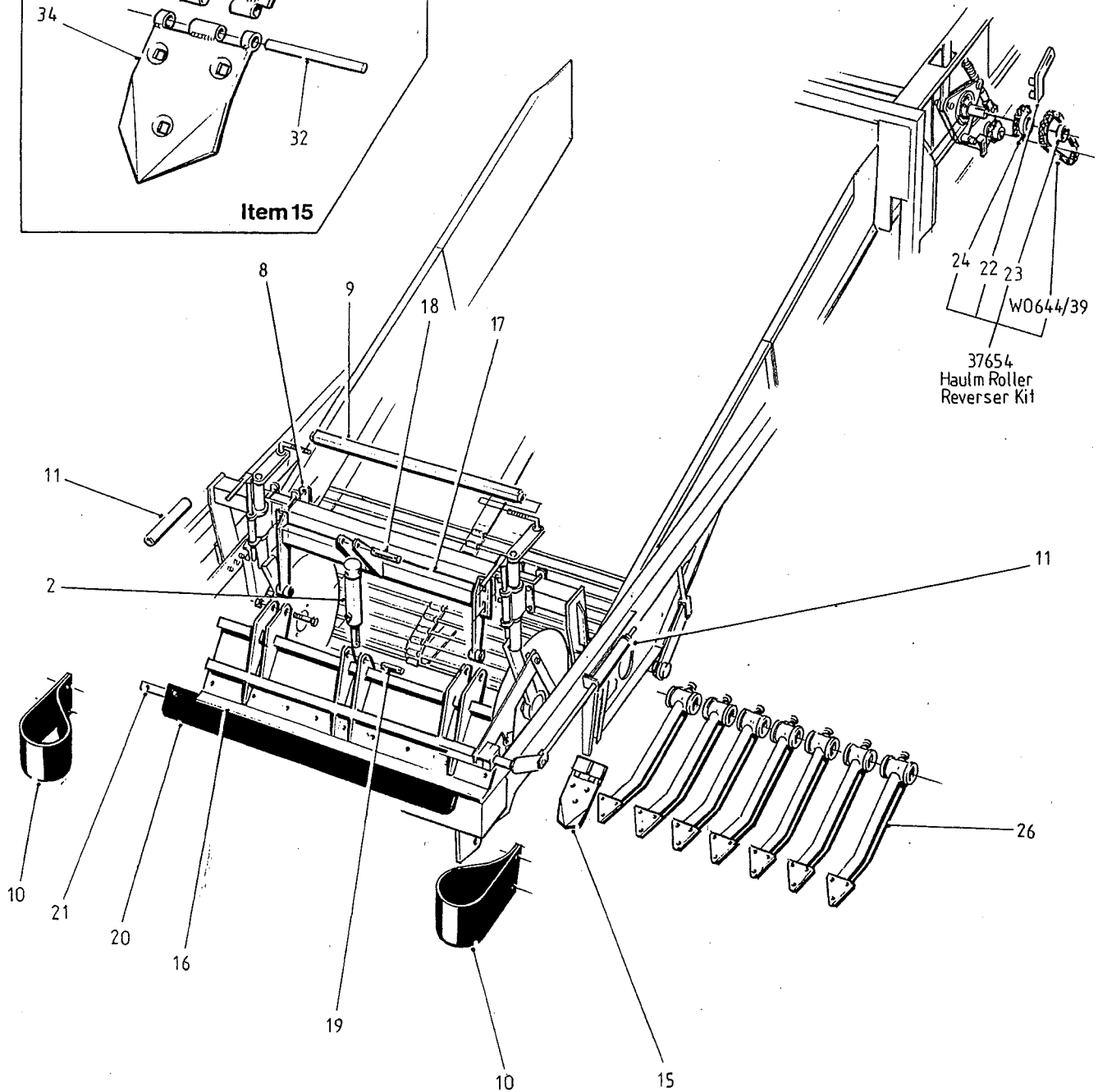
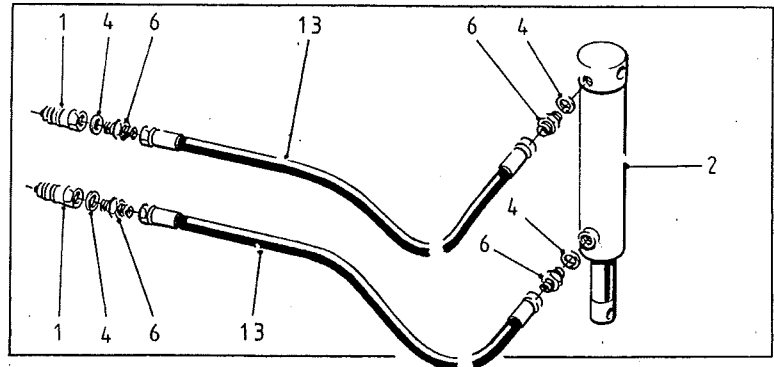
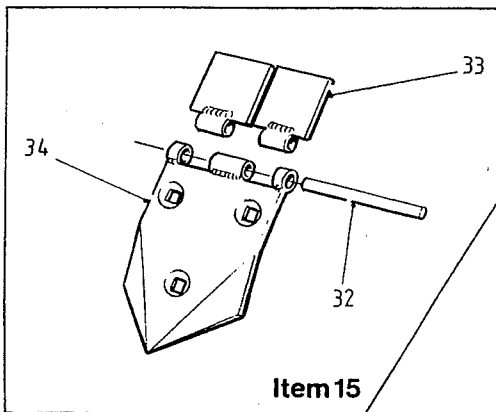
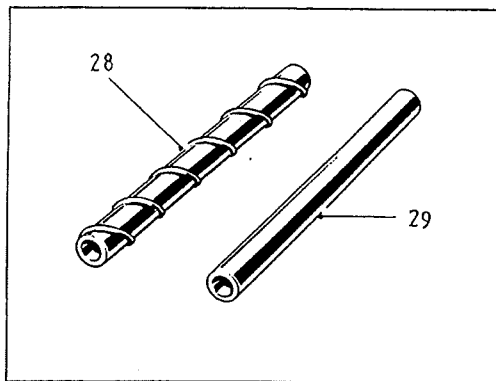
Narrow Canopy Kit-Assy N°27239
Wide Canopy Kit -Assy N°37445



NARROW CANOPY KIT (FOR 750mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 27239)
WIDE CANOPY KIT (FOR 900mm WIDE D/ELEVATOR MANNED MACHINE) (ASSY. No. 37445)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27239	NARROW CANOPY KIT CONSISTS OF:-		
1	27184	NARROW CANOPY FRAME ASSEMBLY	1	(NOT SHOWN)
2	27011	NARROW CANOPY COVER	1	
3				
4				
5				
	27184	NARROW CANOPY FRAME ASSEMBLY CONSISTS OF:-		
6	27337	SUPPORT LEG	4	
7	27338	EAVES BEAM	2	
8	27339	GABLE END	2	
9	27340	RIDGE BEAM	1	
10	27341	RAFTER	4	
	37445	WIDE CANOPY KIT CONSISTS OF:-		
1	37458	WIDE CANOPY FRAME ASSEMBLY	1	(NOT SHOWN)
2	37457	WIDE CANOPY COVER	1	
3				
4				
5				
	37458	WIDE CANOPY FRAME ASSEMBLY CONSISTS OF:-		
6	27337	SUPPORT LEG	4	
7	27338	EAVES BEAM	2	
8	37446	GABLE END	2	
9	27340	RIDGE BEAM	1	
10	37447	RAFTER	4	

Onion Windrow Pick-up Kit Assy N^o 27993

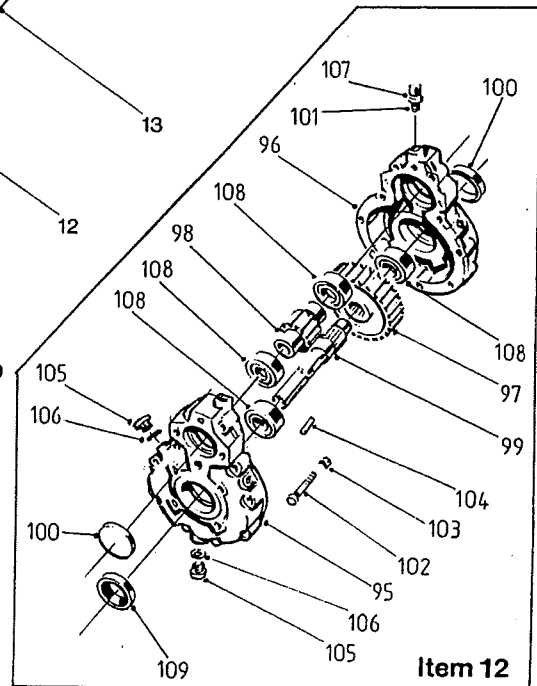
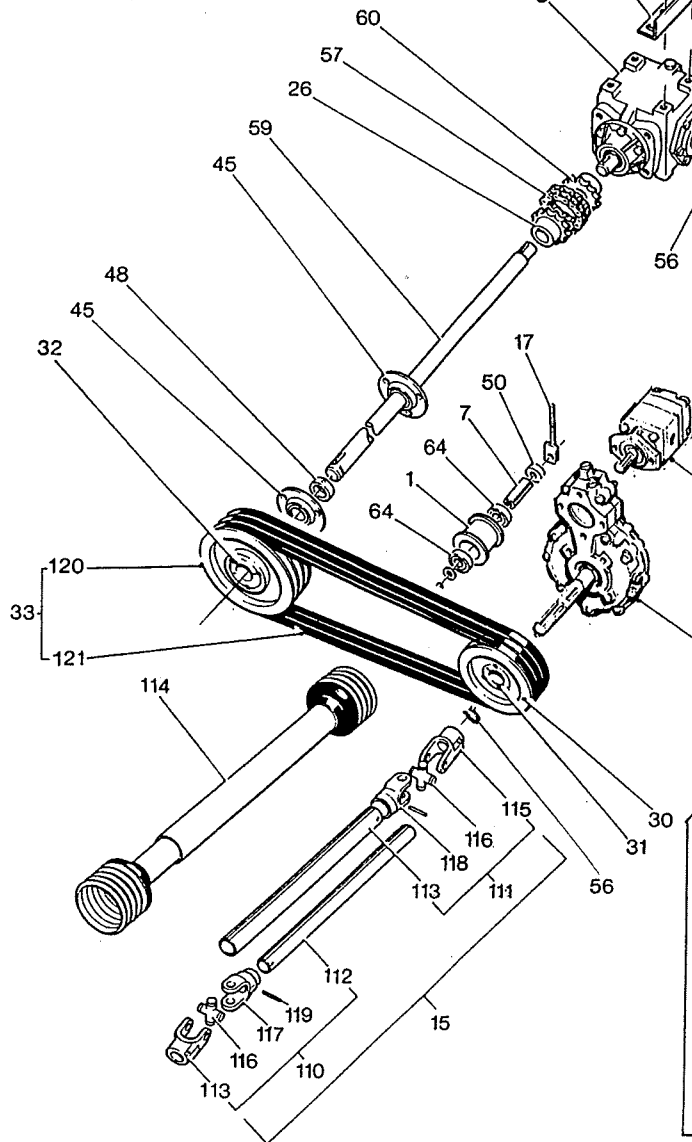
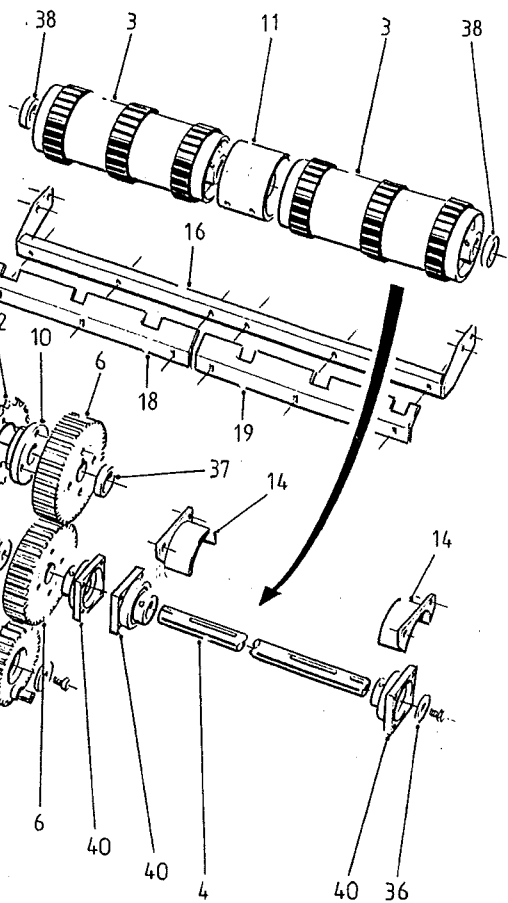
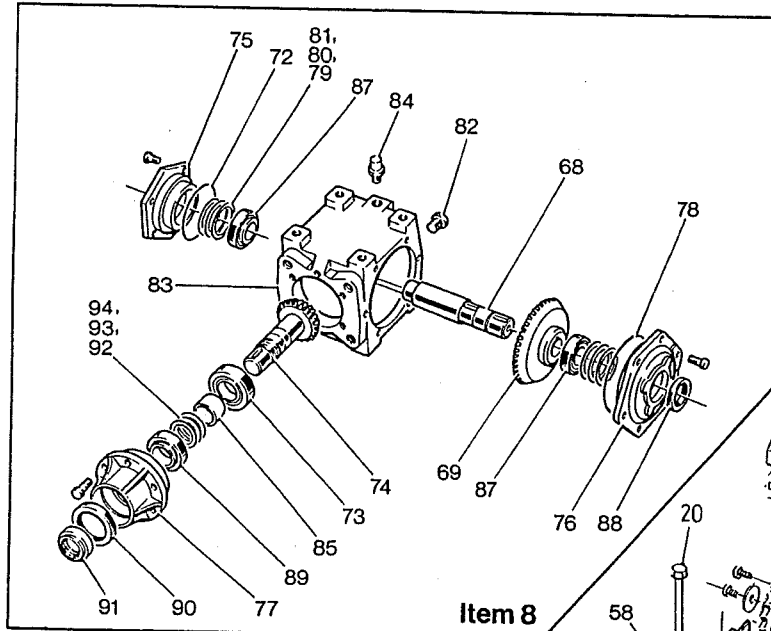


ONION WINDROW PICK-UP KIT

(ASSY. No. 27993)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE Q/R COUPLING	2	
2	10192	HYDRAULIC RAM	1	
3				
4	11124	½" BSP DOWTY SEAL	4	
5				
6	12315	½" BSP MALE MALE ADAPTOR	4	
7				
8	27286	CLAMP PLATE	2	
9	27957	TIE BAR	1	(REF) SEE DISC COULTER ASSY 37141
10	27958	RUBBER DEFLECTOR	2	
11	27965	SPACER TUBE	2	REPLACES COMPENSATOR SPRINGS
12				
13	31104	½" HOSE ASSEMBLY (3700mm)	2	
14				
15	37043	ONION SHARE ASSEMBLY	7	(SEE LIST AT END)
16	37465	GATE	1	
17	37466	PIVOT BEAM	1	
18	37467	RAM PIN (TOP)	1	
19	37468	RAM PIN (BOTTOM)	1	
20	37469	RUBBER FLAP	1	
21	37470	CLAMP STRIP	1	
22	37503	CHAIN TENSIONER ARM	1	
23	F 10	PLASTIC SPACER	1	HAULM ROLLER REVERSER KIT 37654
24	KA15102	23T SPROCKET	1	
25				
26	37294	SHARE ARM	7	PRIOR TO SERIAL No. ST2 593 PART No. WAS W0635
27				
28	27961	STEEL SPIRAL ROLLER (3½"DIAx1125mm)	A/R	OPTIONAL ROLLERS FOR SEPARATOR UNIT
29	37265A	STEEL PLAIN ROLLER (2¾"DIAx975mm)	A/R	
	37265B	STEEL PLAIN ROLLER (3"DIAx975mm)	A/R	
	37265C	STEEL PLAIN ROLLER (3¼"DIAx975mm)	A/R	
	37266A	STEEL PLAIN ROLLER (2¾"DIAx1125mm)	A/R	
	37266B	STEEL PLAIN ROLLER (3"DIAx1125mm)	A/R	
	37266C	STEEL PLAIN ROLLER (3¼"DIAx1125mm)	A/R	
30				
31				
	37043	ONION SHARE ASSEMBLY CONSISTS OF:-		
32	0000204105	PIVOT PIN	1	
33	0000204106	TIP PLATE	2	
34	27991	SHARE BLADE	1	

Assister Drive Kit Assy No 37595



ASSISTER DRIVE KIT

(ASSY. No. 37595)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11176	JOCKEY ROLLER	1	
2				
3	37344	OUTER DRIVE DRUM	2	
4	37379	DRIVE SHAFT	1	
5	37380	PINION GEAR	1	
6	37381	DRIVE GEAR	2	
7	27096	JOCKEY ROLLER SPINDLE	1	
8	27188	GEARBOX	1	(SEE LIST AT END)
9				
10	37573	LOCATING SPIGOT	1	
11	37575	CENTRE INFILL DRUM	1	
12	37564	GEARBOX	1	(SEE LIST AT END)
13	27714	HYDRAULIC PUMP	1	(REF)
14	37576	SHROUD	2	
15	27788	PTO DRIVE SHAFT	1	(SEE LIST AT END)
16	37577	SCRAPER MOUNTING	1	
17	27663	ADJUSTER	1	
18	37578LH	SCRAPER	1	
19	37578RH	SCRAPER	1	
20	37569	RETAINING BOLT	2	
21				
22				
23				
24				
25				
26	2000900007	18T SPROCKET	1	
27				
28	2510900000/3	'V'BELT	3	
29				
30	27669	PULLEY (187mm DIA)	1	
31	27670	TAPERLOCK BUSH (FOR SMALL PULLEY)	1	
32	27672	TAPERLOCK BUSH (FOR LARGE PULLEY)	1	
33	37427	HIGH SPEED PULLEY KIT (OPTIONAL)	1	(SEE LIST AT END)
	37428	LOW SPEED PULLEY KIT (OPTIONAL)	1	(SEE LIST AT END)
34				
35				
36	SS050013/004	STEEL SPACER	2	
37	SS050041/005	STEEL SPACER	1	
38	SS050041/015	STEEL SPACER	2	
39				
40	SF 40	BEARING	3	
41				
42				
43	A 24	PLASTIC SPACER	1	
44				
45	RA 35	BEARING	2	
46				
47				
48	SPCT 131	STOP COLLAR	1	
49				

ASSISTER DRIVE KIT

(ASSY. No. 37595)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	SS040013/016	STEEL SPACER	1	} (OPTIONAL)
51				
52	37270A	28T SPROCKET	1	
	37270C	40T SPROCKET	1	
	37270D	26T SPROCKET	1	
	37270E	24T SPROCKET	1	
53				
54				
55				
56	W0119	EXTERNAL CIRCLIP	3	
57	W0645/18	DUPLEX CHAIN	1	
58	37586	SUPPORT ANGLE	1	
59	37386	DRIVE SHAFT	1	
60	W0831	18T SPROCKET	1	
61				
62				
63				
64	6005 RS	BEARING	2	
65				
66				
67				
	27188	(ITEM 8) GEARBOX ASSEMBLY CONSISTS OF:-		
68	27188/1	OUTPUT SHAFT	1	
69	27188/2	BEVEL GEAR	1	
70				
71				
72	W0632/1	'O'RING	1	
73	W0632/4	INPUT INNER BEARING	1	
74	W0632/6	INPUT SHAFT	1	
75	W0632/8	END PLATE	1	
76	W0632/9	BEARING PLATE	1	
77	W0632/13	INPUT BEARING HOUSING	1	
78	W0632/14	'O'RING	1	
79	W0632/18	SHIM	A/R	
80	W0632/19	SHIM	A/R	
81	W0632/20	SHIM	A/R	
82	W0632/21	DRAIN/FILLER PLUG	1	
83	W0632/22	HOUSING	1	
84	W0632/23	BREATHER	1	
85	W0632/24	SPACER	1	
86				
87	11051/1	OUTPUT BEARING	2	
88	11051/2	OUTPUT SHAFT OIL SEAL	1	
89	11051/3	INPUT BEARING	1	
90	11051/4	INPUT SHAFT OIL SEAL	1	
91	11051/7	SHAFT NUT	1	
92	11051/18	SHIM	A/R	
93	11051/19	SHIM	A/R	
94	11051/20	SHIM	A/R	

ASSISTER DRIVE KIT

(ASSY. No. 37595)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37564	(ITEM 12) GEARBOX ASSEMBLY CONSISTS OF:-		
95	27834/1	CASE HALF(INPUT SIDE)	1	
96	27834/2	CASE HALF(OUTPUT SIDE)	1	
97	37564/1	GEAR	1	
98	37564/2	PINION	1	
99	27834/5	SHAFT	1	
100	27834/6	PROTECTION CAP	2	
101	27834/7	ADAPTOR	1	
102	27834/8	BOLT	10	
103	27834/9	NUT	10	
104	27834/10	DOWEL	2	
105	27834/11	PLUG	4	
106	27834/12	WASHER	4	
107	27834/13	BREATHER	1	
108	6207	BEARING	4	
109	72x40x10	OIL SEAL	1	
	27788	(ITEM 14) PTO DRIVE SHAFT CONSISTS OF:-		
110	27788/1	MALE COUPLING COMPLETE	1	
111	27788/2	FEMALE COUPLING COMPLETE	1	
112	27788/3	MALE LEMON TUBE	1	
113	27788/4	FEMALE LEMON TUBE	1	
114	27788/5	GUARD COMPLETE	1	
115	11557/5	SPLINED YOKE	2	
116	11557/7	UNIT PACKAGE	2	
117	11557/9	MALE END INNER YOKE	1	
118	11557/10	FEMALE END INNER YOKE	1	
119	11557/11	STRAIGHT SPRING PIN	2	
	37427	(ITEM 33) HIGH SPEED PULLEY KIT CONSISTS OF:-		(OPTIONAL)
120	27671	PULLEY (256mm DIA)	1	
121	2510900000/3	V'BELT	3	
	37428	(ITEM 34) LOW SPEED PULLEY KIT CONSISTS OF:-		(OPTIONAL)
120	27835	PULLEY (280mm DIA)	1	
121	VB 80	V'BELT	3	