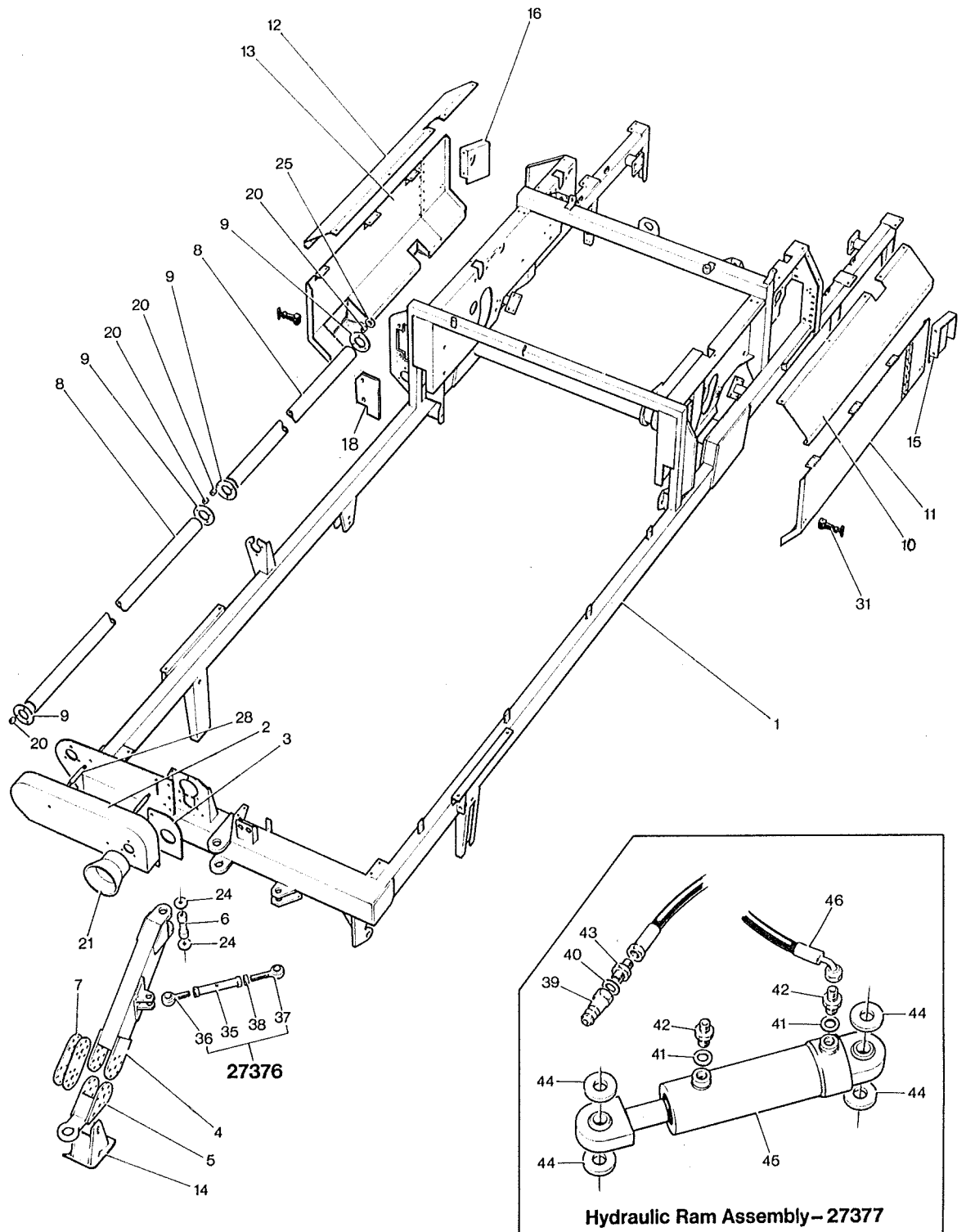


SECTION 2

EXPLODED PARTS ILLUSTRATIONS

Main Frame, Drawbar and Guards

Assy NO 27197



MAIN FRAME, DRAWBAR AND GUARDS

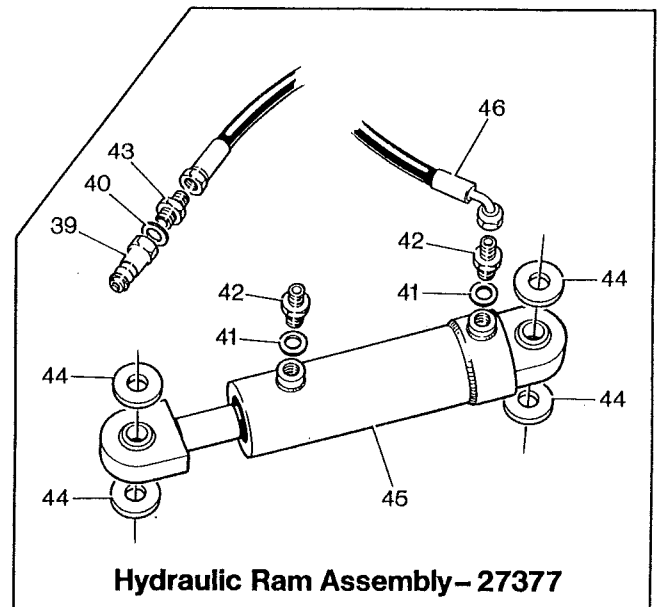
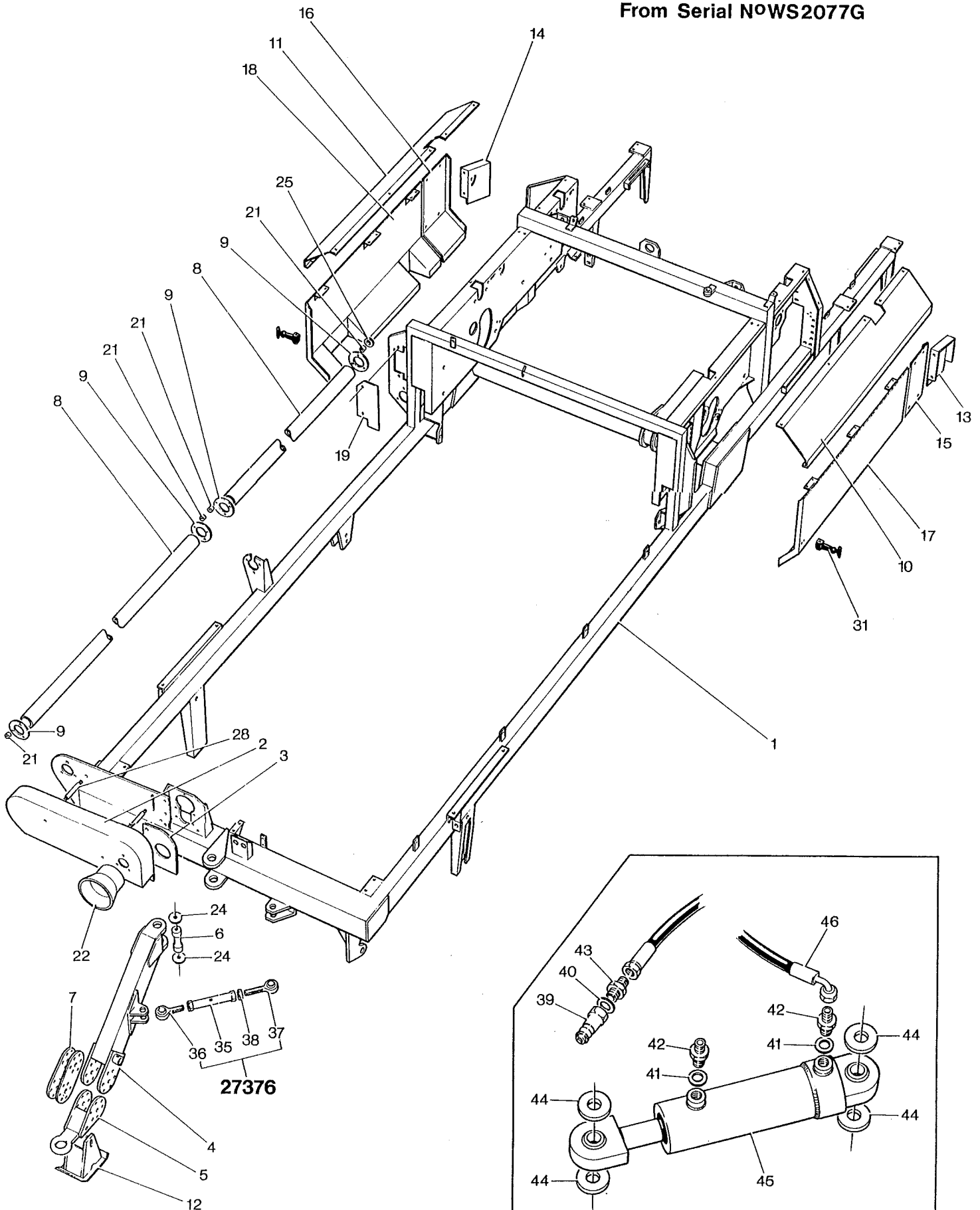
(ASSY. No. 27197)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27001	MAIN FRAME	1	
2	27089	FRONT VEE BELT GUARD	1	
3	27090	FRONT GUARD BACKPLATE	1	
4	27160	DRAWBAR	1	
5	27161	ADJUSTABLE TOWING EYE	1	
6	27162	DRAWBAR PIN	1	
7	27227	LOCKING PLATE	4	
8	27291	GUARD TUBE	2	
9	27292	SUPPORT RING	4	
10	27293	TOP GUARD - LEFT SIDE	1	
11	27294	BOTTOM GUARD - LEFT SIDE	1	
12	27295	TOP GUARD - RIGHT SIDE	1	
13	27296	BOTTOM GUARD - RIGHT SIDE	1	
14	27297	DRAWBAR FOOT	1	
15	27313	LH DEFLECTOR	1	
16	27314	RH DEFLECTOR	1	
17				
18				
19				
20	1136901007	SPACER	12	
21	2030900019	GUARD CONE	1	
22				
23				
24	SS060017/005	STEEL SPACER	2	
25	SS040011/003	STEEL SPACER	1	
26				
27				
28	SSR 397	GUARD BOLT	2	
29				
30				
31	TBMW 494	RUBBER SAFETY HOOK	4	
32				
33				
34				
	27376	ADJUSTABLE STAY ASSY CONSISTS OF:-		
35	11709	STAY	1	
36	13035	LH STAY END	1	
37	13036	RH STAY END	1	
38	22068112	LOCK NUT	1	
	27377	HYDRAULIC RAM ASSY CONSISTS OF:-		
39	10140	QUICK RELEASE COUPLING	2	
40	11124	DOWTY SEAL	2	
41	11125	DOWTY SEAL	2	
42	11336	MALE MALE ADAPTOR	2	
43	16356	MALE MALE ADAPTOR	2	
44	24218	RAM SPACER	4	
45	27215	RAM	1	
46	27447	HOSE ASSY	2	

Main Frame, Drawbar and Guards

Assy N° 27197

From Serial N°WS2077G



Hydraulic Ram Assembly - 27377

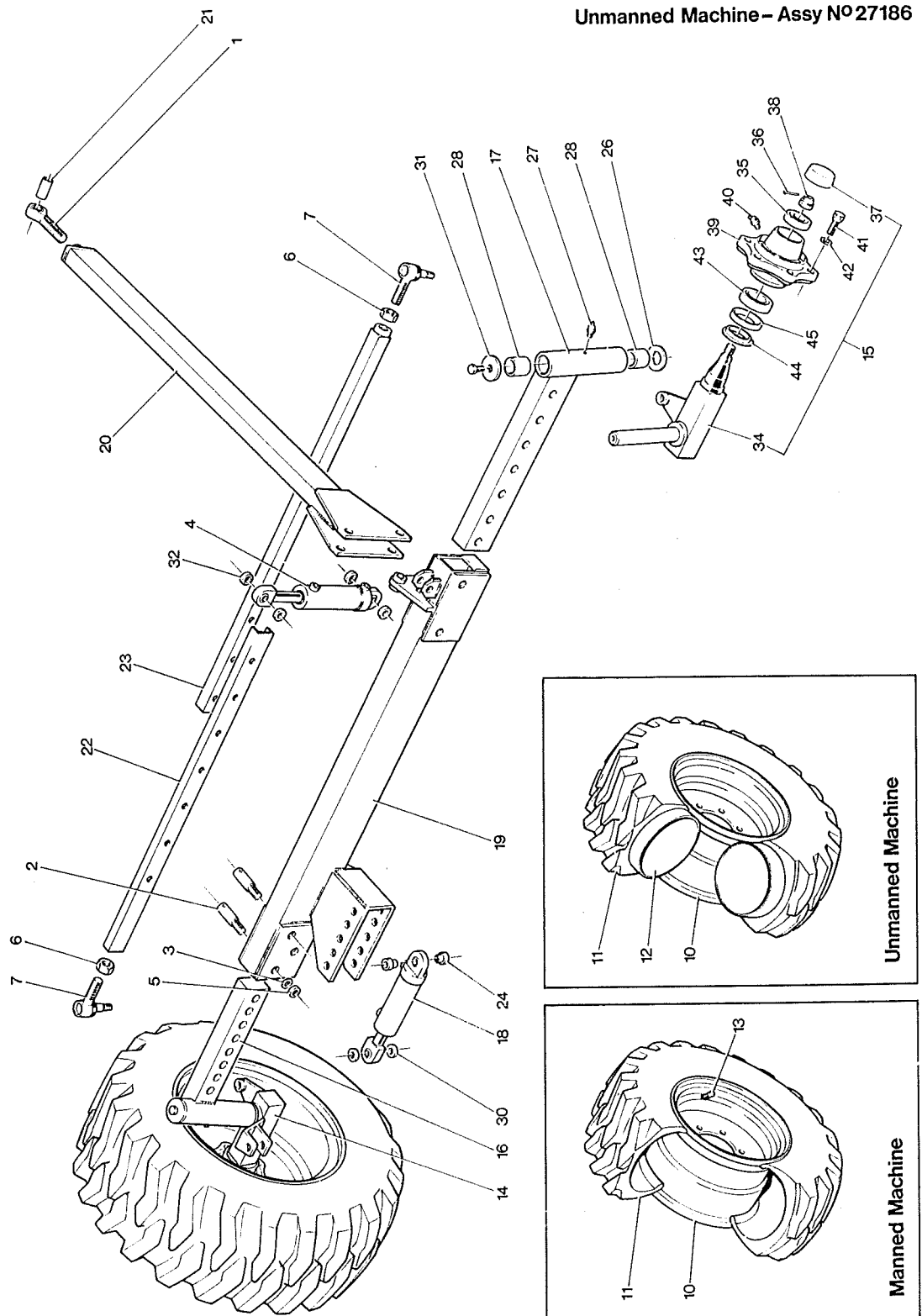
MAIN FRAME, DRAWBAR AND GUARDS
(FROM SERIAL No WS2077G)

(ASSY. No. 27197)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27001	MAIN FRAME	1	PRIOR TO SERIAL No WS2077G PART No WAS 27089
2	27689	FRONT VEE BELT GUARD	1	
3	27090	FRONT GUARD BACKPLATE	1	
4	27160	DRAWBAR	1	
5	27161	ADJUSTABLE TOWING EYE	1	
6	27162	DRAWBAR PIN	1	
7	27227	LOCKING PLATE	4	
8	27291	GUARD TUBE	2	
9	27292	SUPPORT RING	4	
10	27293	TOP GUARD - LEFT SIDE	1	
11	27295	TOP GUARD - RIGHT SIDE	1	
12	27297	DRAWBAR FOOT	1	
13	27313	LH DEFLECTOR	1	
14	27314	RH DEFLECTOR	1	
15	27581	LH REAR GUARD PANEL	1	
16	27582	RH REAR GUARD PANEL	1	
17	27583	LH FRONT GUARD PANEL	1	
18	27584	RH FRONT GUARD PANEL	1	
19	27529	BLANKING PLATE	1	
20				
21	1136901007	SPACER	12	
22	2030900019	GUARD CONE	1	
23				
24	SS060017/005	STEEL SPACER	2	
25	SS040011/003	STEEL SPACER	1	
26				
27				
28	SSR 397	GUARD BOLT	2	
29				
30				
31	TBMW 494	RUBBER SAFETY HOOK	4	
32				
33				
34				
	27376	ADJUSTABLE STAY ASSY CONSISTS OF:-		
35	11709	STAY	1	
36	13035	LH STAY END	1	
37	13036	RH STAY END	1	
38	22068112	LOCK NUT	1	
	27377	HYDRAULIC RAM ASSY CONSISTS OF:-		
39	10140	QUICK RELEASE COUPLING	2	
40	11124	DOWTY SEAL	2	
41	11125	DOWTY SEAL	2	
42	11336	MALE MALE ADAPTOR	2	
43	16356	MALE MALE ADAPTOR	2	
44	24218	RAM SPACER	4	
45	27215	RAM	1	
46	27447	HOSE ASSY	2	

Axle and Wheels

Manned Machine - Assy N^o 27185
Unmanned Machine - Assy N^o 27186

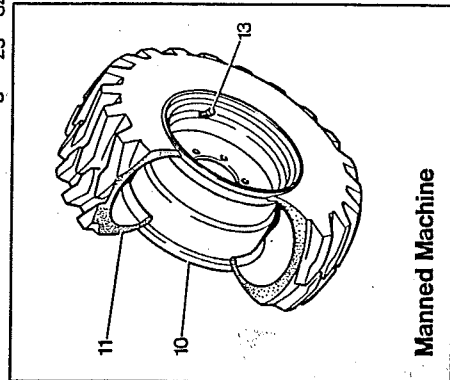
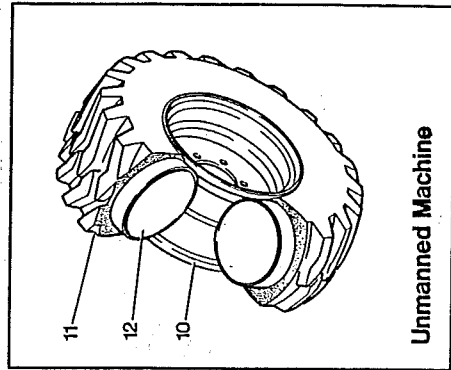
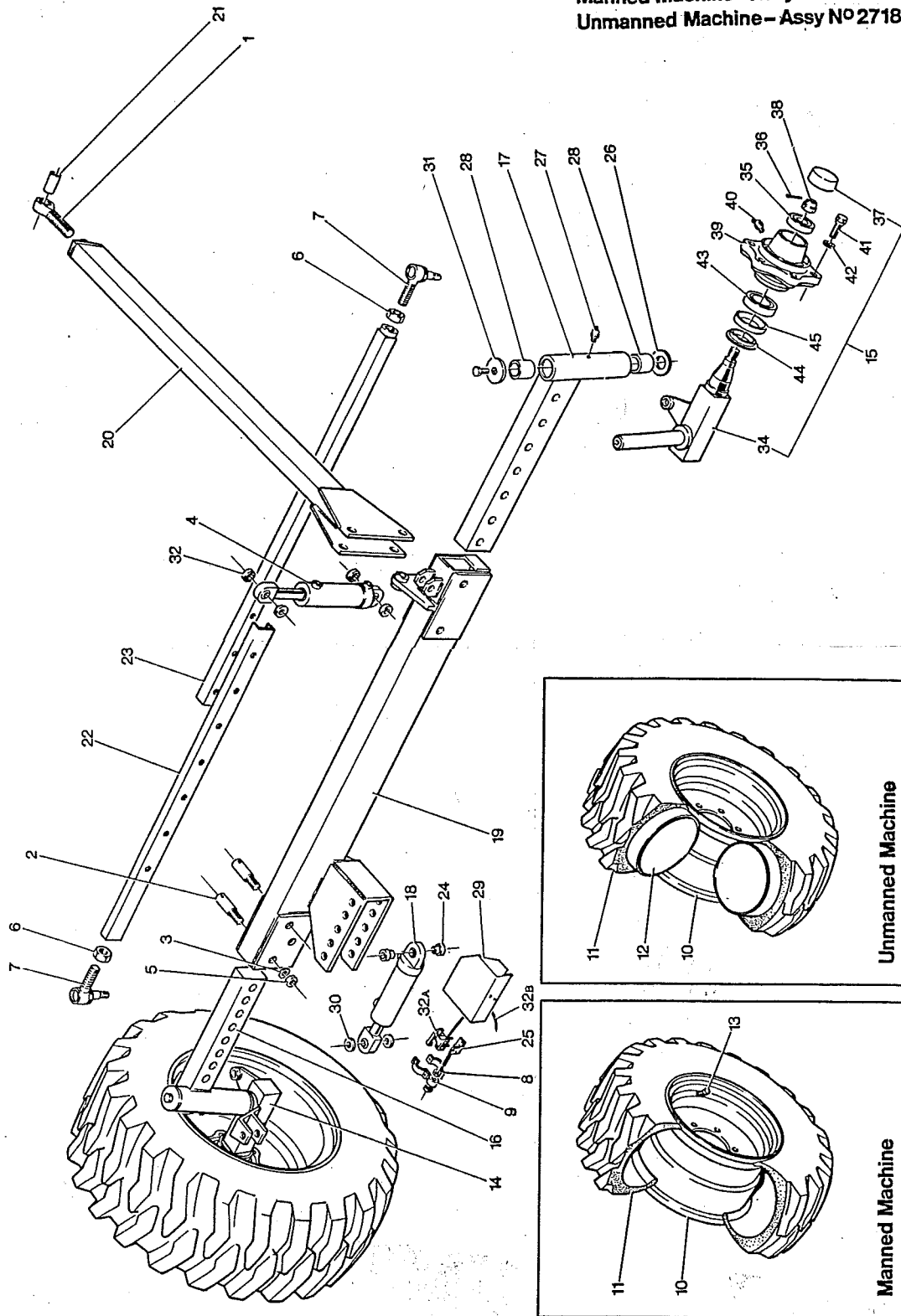


AXLE & WHEELS
(ASSY. No. 27185 & 27186)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11718	ROD END (RH)	1	(REF)
2	12288	AXLE BOLT	4	
3	12289	WASHER	4	
4	14019	HYDRAULIC RAM (SEAL KIT:-14019S)	1	
5	22032087	¾"UNF NUT	4	
6	23275	SPECIAL NUT	2	
7	23276	BALL JOINT	2	
8	H209	CLAMP	1	
9	27493	MOUNTING BRACKET	1	
10	27006A	WHEEL RIM (MANNED M/C ONLY)	2	
	2510400000/1	WHEEL RIM (UNMANNED M/C ONLY)	2	} 2510400000/2 - TYRE & TUBE COMPLETE.
11	27007	TYRE (MANNED M/C ONLY)	2	
	2510400000/8	TYRE (UNMANNED M/C ONLY)	2	
12	2510400000/3	TUBE (UNMANNED M/C ONLY)	2	
13	27008	TYRE VALVE (MANNED M/C ONLY)	2	(REF)
14	27194	LH STUB AXLE & HUB COMPLETE	1	
15	27195	RH STUB AXLE & HUB COMPLETE	1	
16	27198	LH STEER LEG	1	
17	27199	RH STEER LEG	1	
18	27215	HYDRAULIC RAM (SEAL KIT No 27215S)	1	
19	27216	AXLE BEAM	1	
20	27217	REACTION BEAM	1	
21	27218	SLEEVE	1	
22	27219	TRACK ROD CHANNEL	1	
23	27220	TRACK ROD TUBE	1	LH & RH STUB AXLE & HUB COMPLETE CONSISTS OF:-
24	27222	RAM SPACER	2	
25	27494	SWITCH MOUNTING BRACKET	1	
26	28088	THRUST SHIM	2	
27	GS 412	GREASE NIPPLE	2	
28	PS 1031M	BUSH	4	
29	27506	GUARD	1	
30	SS025021/010	STEEL SPACER	2	
31	SS075013/005	STEEL SPACER	2	
32	RCC 55	WASHER	4	
32A	27507	SWITCH	1	(CUP & CONE)
32B	16396/3M	3 CORE CABLE	3M	
33	27192	LH STUB AXLE & SPINDLE	1	
34	27193	RH STUB AXLE & SPINDLE	1	
35	23247	BEARING	1	
36	23248	SPLIT PIN (6x63)	1	
37	23249	DUST CAP	1	
38	23250	NUT	1	
39	23252	HUB	1	
40	23253	GREASE NIPPLE	1	
41	23254	BOLT	6	(CUP & CONE)
42	23255	LOCK WASHER	6	
43	23256	BEARING	1	
44	23257	SEAL RING	1	
45	23258	OIL SEAL	1	

Axle and Wheels

Manned Machine - Assy N° 27185
Unmanned Machine - Assy N° 27186

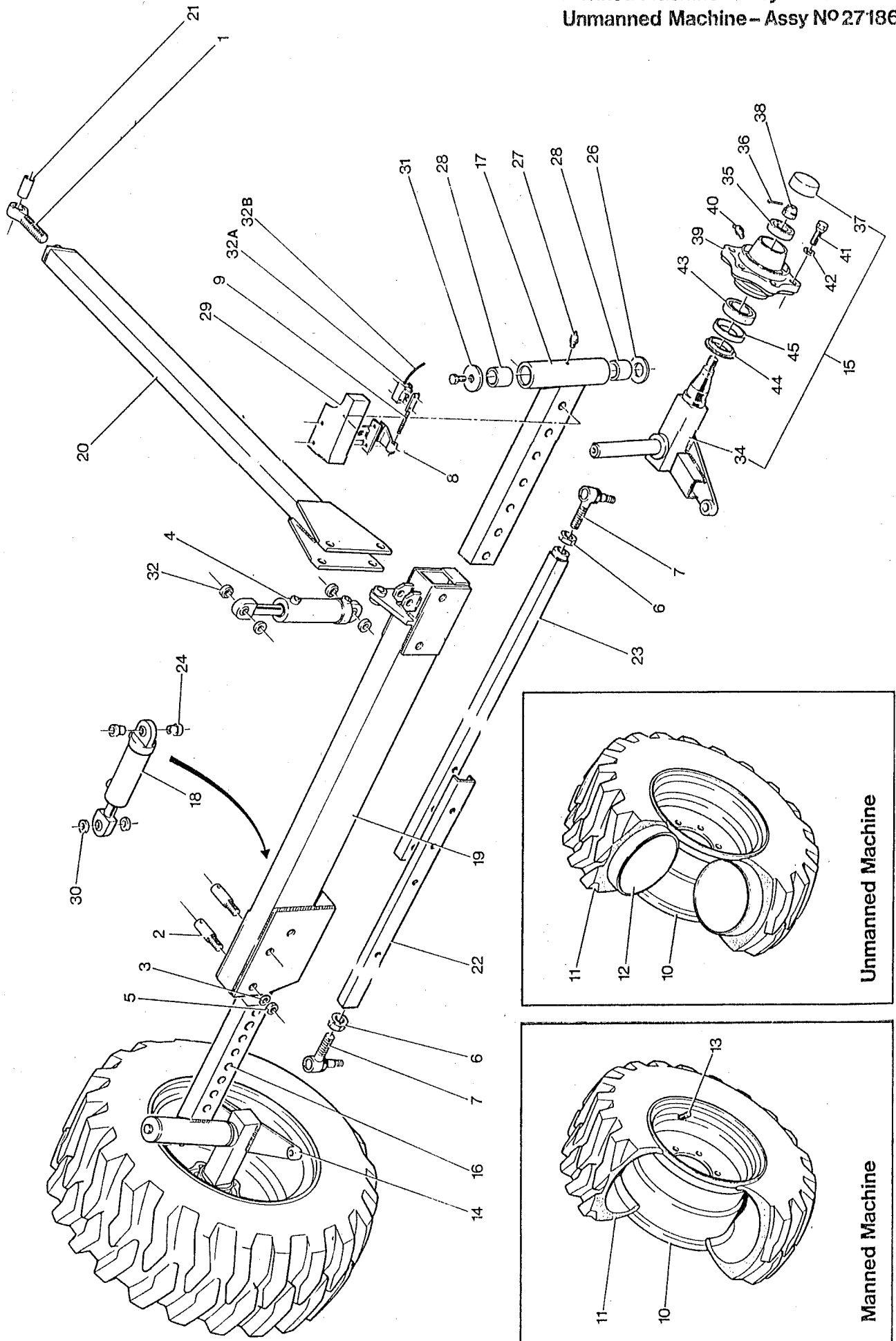


AXLE & WHEELS
(ASSY. No. 27185 & 27186)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11718	ROD END (RH)	1	(REF)
2	12288	AXLE BOLT	4	
3	12289	WASHER	4	
4	14019	HYDRAULIC RAM (SEAL KIT:-14019S)	1	
5	22032087	¾"UNF NUT	4	
6	23275	SPECIAL NUT	2	
7	23276	BALL JOINT	2	
8	H209	CLAMP	1	
9	27493	MOUNTING BRACKET	1	
10	27006A	WHEEL RIM (MANNED M/C ONLY)	2	
	2510400000/1	WHEEL RIM (UNMANNED M/C ONLY)	2	} 2510400000/2 - TYRE & TUBE COMPLETE.
11	27007	TYRE (MANNED M/C ONLY)	2	
	2510400000/8	TYRE (UNMANNED M/C ONLY)	2	
12	2510400000/3	TUBE (UNMANNED M/C ONLY)	2	
13	27008	TYRE VALVE (MANNED M/C ONLY)	2	(REF)
14	27194	LH STUB AXLE & HUB COMPLETE	1	
15	27195	RH STUB AXLE & HUB COMPLETE	1	
16	27198	LH STEER LEG	1	
17	27199	RH STEER LEG	1	
18	27215	HYDRAULIC RAM (SEAL KIT No 27215S)	1	
19	27216	AXLE BEAM	1	
20	27217	REACTION BEAM	1	
21	27218	SLEEVE	1	
22	27219	TRACK ROD CHANNEL	1	
23	27220	TRACK ROD TUBE	1	
24	27222	RAM SPACER	2	
25	27494	SWITCH MOUNTING BRACKET	1	
26	28088	THRUST SHIM	2	
27	GS 412	GREASE NIPPLE	2	
28	PS 1031M	BUSH	4	
29	27506	GUARD	1	
30	SS025021/010	STEEL SPACER	2	
31	SS075013/005	STEEL SPACER	2	
32	RCC 55	WASHER	4	
32A	27507	SWITCH	1	
32B	16396/3M	3 CORE CABLE	3M	
	27194&27195	LH & RH STUB AXLE & HUB COMPLETE CONSISTS OF:-		
33	27192	LH STUB AXLE & SPINDLE	1	LH STUB AXLE ONLY
34	27193	RH STUB AXLE & SPINDLE	1	RH STUB AXLE ONLY
35	23247	BEARING	1	(CUP & CONE)
36	23248	SPLIT PIN (6x63)	1	
37	23249	DUST CAP	1	
38	23250	NUT	1	
39	23252	HUB	1	
40	23253	GREASE NIPPLE	1	
41	23254	BOLT	6	
42	23255	LOCK WASHER	6	
43	23256	BEARING	1	
44	23257	SEAL RING	1	
45	23258	OIL SEAL	1	

Axle and Wheels

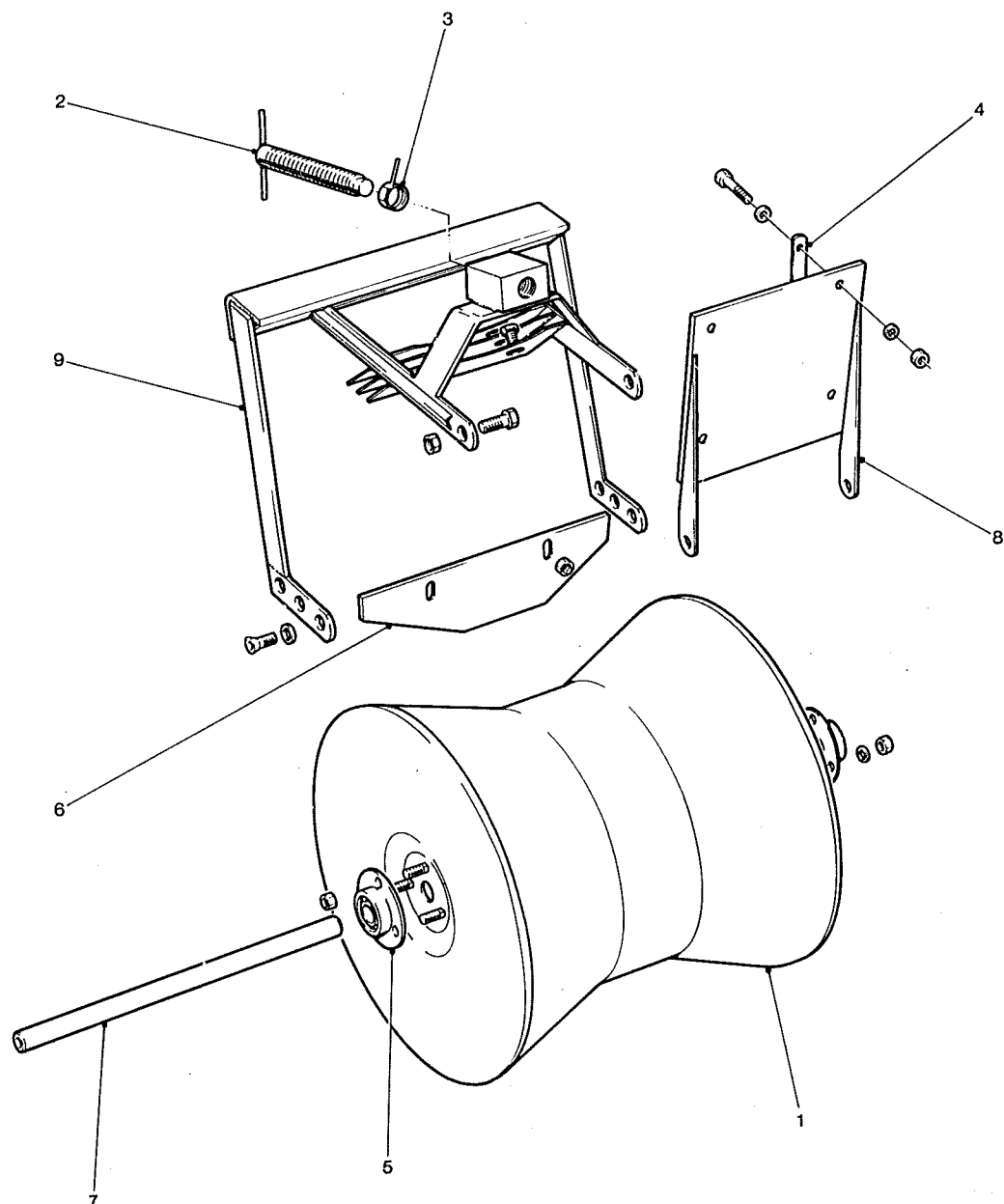
Manned Machine - Assy No 27185
Unmanned Machine - Assy No 27186



AXLE & WHEELS
(ASSY. No. 27185 & 27186)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11718	ROD END (RH)	1	(REF)
2	12288	AXLE BOLT	4	
3	12289	WASHER	4	
4	14019	HYDRAULIC RAM (SEAL KIT:-14019S)	1	
5	22032087	½"UNF NUT	4	
6	23275	SPECIAL NUT	2	
7	23276	BALL JOINT	2	
8	27818	SWITCH BRACKET	1	
9	27820	SWITCH ADJUSTER	1	
10	27006A	WHEEL RIM (MANNED M/C ONLY)	2	
	2510400000/1	WHEEL RIM (UNMANNED M/C ONLY)	2	} 2510400000/2 - TYRE & TUBE COMPLETE.
11	27007	TYRE (MANNED M/C ONLY)	2	
	2510400000/8	TYRE (UNMANNED M/C ONLY)	2	
12	2510400000/3	TUBE (UNMANNED M/C ONLY)	2	
13	27008	TYRE VALVE (MANNED M/C ONLY)	2	
14	27732	LH STUB AXLE & HUB COMPLETE	1	(REF)
15	27733	RH STUB AXLE & HUB COMPLETE	1	
16	27723	LH STEER LEG	1	
17	27724	RH STEER LEG	1	
18	27215	HYDRAULIC RAM (SEAL KIT No 27215S)	1	
19	27725	AXLE BEAM	1	
20	27217	REACTION BEAM	1	
21	27218	SLEEVE	1	
22	27219	TRACK ROD CHANNEL	1	
23	27731	TRACK ROD TUBE	1	
24	27222	RAM SPACER	2	
25				
26	28088	THRUST SHIM	2	
27	GS 412	GREASE NIPPLE	2	
28	PS 1031M	BUSH	4	
29	27819	GUARD	1	
30	SS025021/010	STEEL SPACER	2	
31	SS075013/005	STEEL SPACER	2	
32	RCC 55	WASHER	4	
32A	27507	SWITCH	1	
32B	16396/3M	3 CORE CABLE	3M	
	27732&27733	LH & RH STUB AXLE & HUB COMPLETE CONSISTS OF:-		
33	27721	LH STUB AXLE & SPINDLE	1	LH STUB AXLE ONLY
34	27722	RH STUB AXLE & SPINDLE	1	RH STUB AXLE ONLY
35	23247	BEARING	1	(CUP & CONE)
36	23248	SPLIT PIN (6x63)	1	
37	23249	DUST CAP	1	
38	23250	NUT	1	
39	23252	HUB	1	
40	23253	GREASE NIPPLE	1	
41	23254	BOLT	6	
42	23255	LOCK WASHER	6	
43	23256	BEARING	1	
44	23257	SEAL RING	1	
45	23258	OIL SEAL	1	

Diablo Rollers
Assy N°27379
Assy N° 27380



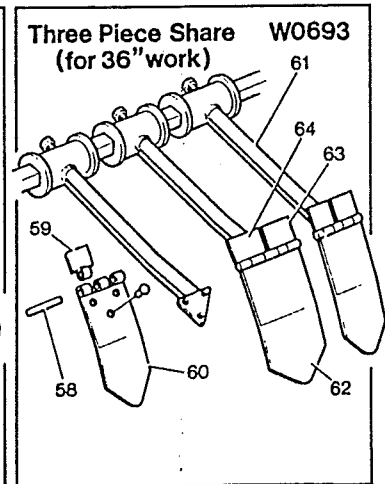
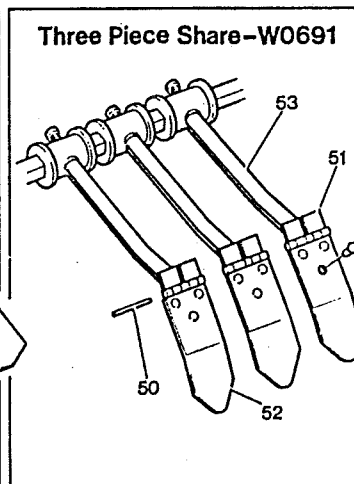
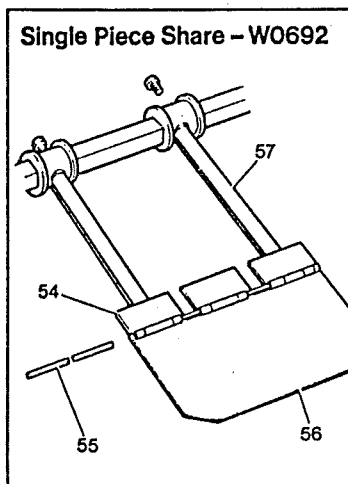
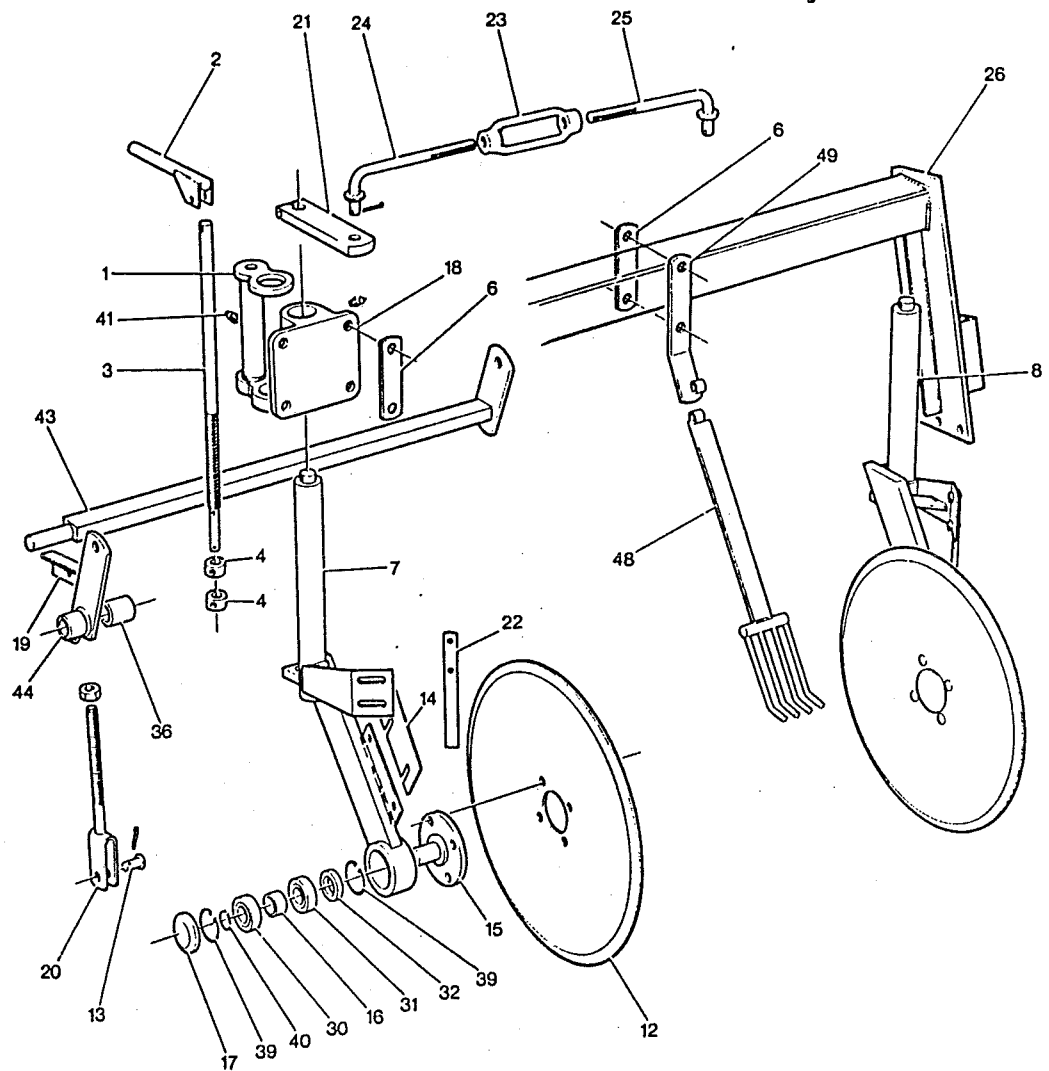
DIABLO ROLLERS

(ASSY. No. 27379 & 27380)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27379	NARROW DIABLO ROLLER ASSY CONSISTS OF:-		
1	0000207000	DIABLO ROLLER	2	(390mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3	0902405000	LOCKING NUT	2	
4	27286	CLAMP STRIP	4	
5	2020800000 / 1	BEARING	4	
6	2020800001	SCRAPER	2	
7	2020800003	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	2020802000	SUPPORT	2	
	27380	WIDE DIABLO ROLLER ASSY CONSISTS OF:-		
1	0000207500	DIABLO ROLLER	2	(455mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3	0902405000	LOCKING NUT	2	
4	27286	CLAMP STRIP	4	
5	2020800000 / 1	BEARING	4	
6	4502503002	SCRAPER	2	
7	4502503001	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	27312	SUPPORT	2	

Discs and Shares Assembly

Assy NO 27285



DISCS AND SHARES

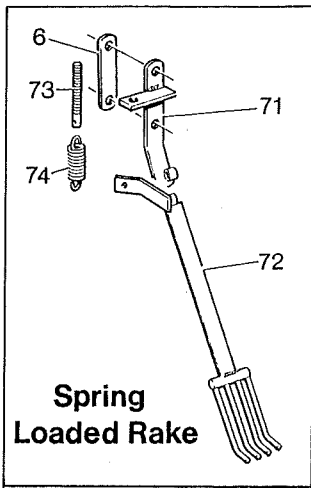
(ASSY. No. 27285)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27060	DEPTH ADJUSTER SUPPORT	4	
2	27061	ADJUSTING HANDLE	4	
3	27062	DEPTH ADJUSTING SCREW	4	
4	27063	COLLAR	8	
5				
6	27286	CLAMP PLATE	10	
7	27287	DISC ARM RH	2	
8	27288	DISC ARM LH	2	
9				
10				
11				
12	0000200003	DISC COULTER	4	
13	0901300003	PIN	2	
14	2000700004	SCRAPER	4	
15	2000703001	DISC SPINDLE	4	
16	2000703002	STEEL SPACER	4	
17	2000703003	DUST CAP	4	
18	2020700001	DISC ARM MOUNTING	4	
19	2020701102	ANGLE	1	
20	2020702000	SHARE ADJUSTER	2	
21	2060700001	STEERING ARM	4	
22	2060700006	SCRAPER	4	
23	2060709000/1	MIDDLE LINK	2	FOR WIDE DIABLO ROLLER (455mm) PART No IS 27488
24	2060709000/2	ADJUSTMENT SCREW RH	2	
25	2060709000/3	ADJUSTMENT SCREW LH	2	
26	2500601000	SUPPORT BRIDGE	1	
27				
28				
29				
30	6009	BEARING	4	
31	6009 RS	BEARING	4	
32	6009 ZJV	NYLON RING	4	
33				
34				
35				
36	SS050046/062	STEEL SPACER	1	
37				
38				
39	W0116	CIRCLIP	8	
40	W0117	CIRCLIP	4	
41	W0120	GREASE NIPPLE	8	
42				
43	W0680	SHARE ARM SUPPORT	1	
44	W0686	ARM	1	
45				
46				
47				
48		DEFLECTOR RAKE		
	2060712200	28" ,30" & 32" WORK	2	WITHOUT OUTER HAULM ROLLER. QTY 4
	2060712200	34" & 36" WORK	3	

DISCS AND SHARES

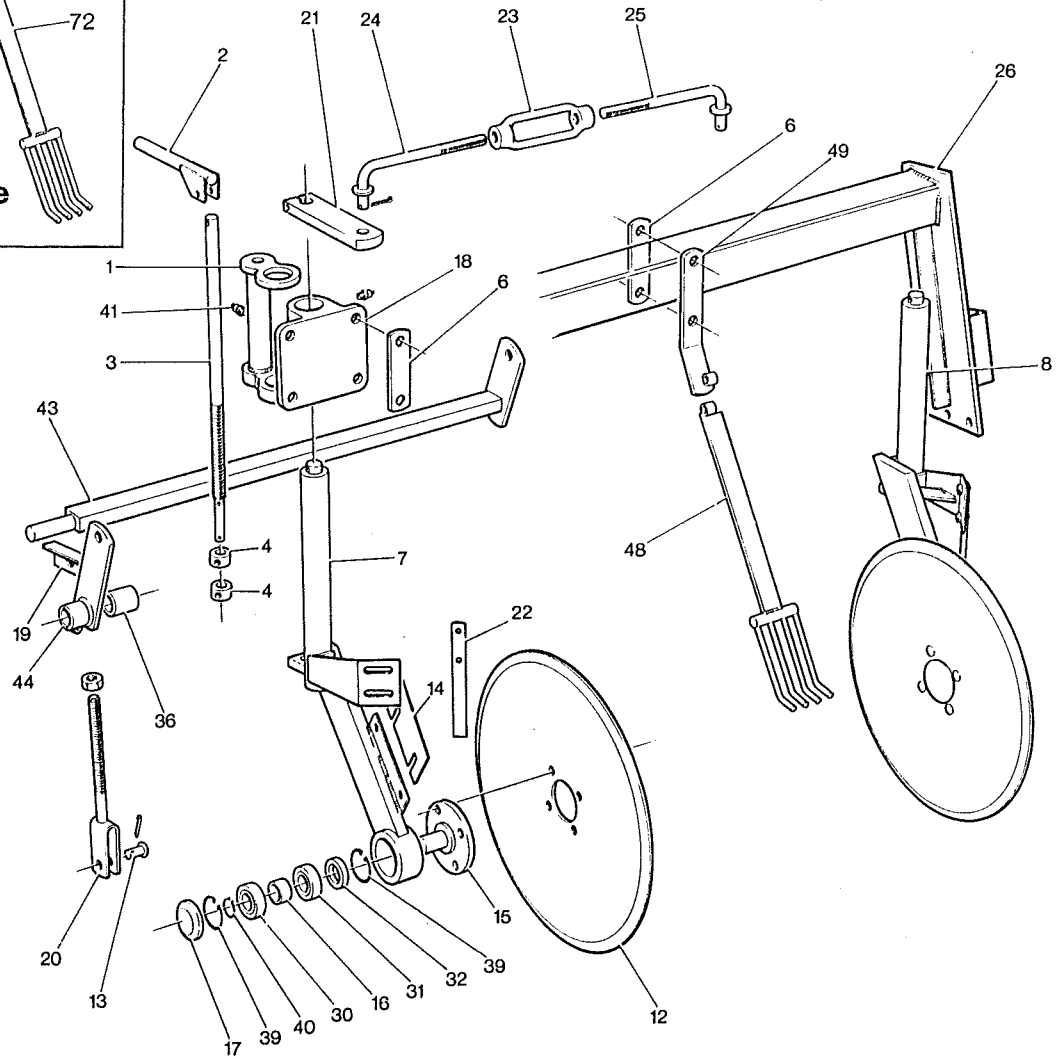
(ASSY. No. 27285)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
49		PIVOT ARM		
	W0821	28" ,30" & 32" WORK	2	WITHOUT OUTER HAULM ROLLER. QTY 4
	W0821	34" & 36" WORK	3	
	W0691	THREE PIECE SHARE OPTIONS CONSISTS OF:-		
50	0000204105	PIVOT BAR	6	
51	0000204106	TIP PLATE	12	
52	0000205200	SHARE	6	
53	W0635	SHARE ARM	6	
	W0692	SINGLE PIECE SHARE OPTION CONSISTS OF:-		
54	0000204106	TIP PLATE	12	
55	0000210701	PIVOT BAR	2	
56	0000210800	SHARE	2	
57	W0635	SHARE ARM	6	
	W0693	THREE PIECE SHARE OPTION (FOR 36" WORK) CONSISTS OF:-		
58	0000204105	PIVOT BAR	6	
59	0000204106	TIP PLATE	8	
60	0000205200	SHARE	4	
61	W0635	SHARE ARM	6	
62	W0754	SHARE (WIDE)	2	
63	W0756	TIP PLATE (LH)	2	
64	W0757	TIP PLATE (RH)	2	

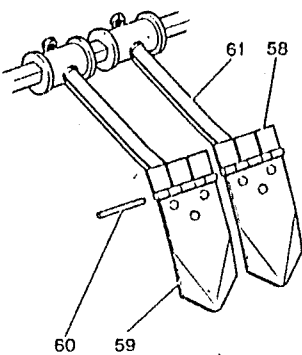


Discs and Shares Assembly

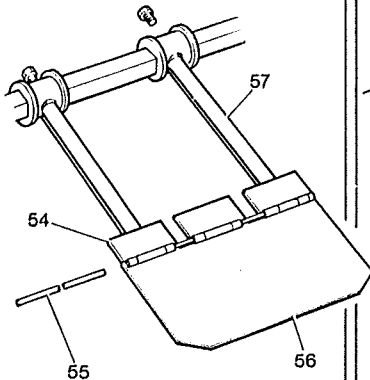
Assy No 27285



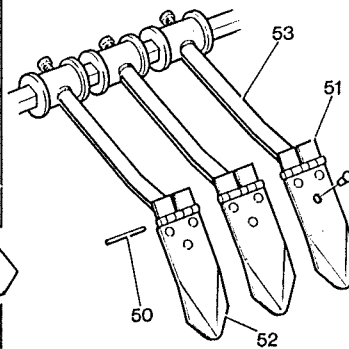
Two Piece Share - 27530



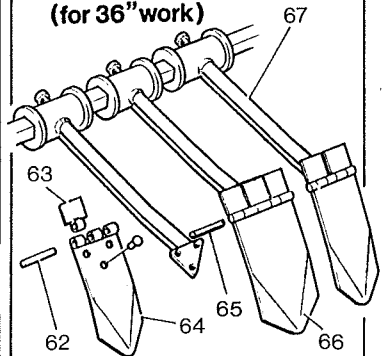
Single Piece Share - W0692



Three Piece Share - W0691



Three Piece Share W0693 (for 36" work)



DISCS AND SHARES

(ASSY. No. 27285)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27060	DEPTH ADJUSTER SUPPORT	4	
2	27061	ADJUSTING HANDLE	4	
3	27062	DEPTH ADJUSTING SCREW	4	
4	27063	COLLAR	8	
5				
6	27286	CLAMP PLATE	10	
7	27287	DISC ARM RH	2	
8	27288	DISC ARM LH	2	
9				
10				
11				
12	0000200003	DISC COULTER	4	
13	0901300003	PIN	2	
14	2000700004	SCRAPER	4	
15	2000703001	DISC SPINDLE	4	
16	2000703002	STEEL SPACER	4	
17	2000703003	DUST CAP	4	
18	2020700001	DISC ARM MOUNTING	4	
19	2020701102	ANGLE	1	
20	2020702000	SHARE ADJUSTER	2	
21	2060700001	STEERING ARM	4	
22	2060700006	SCRAPER	4	
23	2060709000/1	MIDDLE LINK	2	FOR WIDE DIABLO ROLLER (155mm) PART No IS 27488
24	2060709000/2	ADJUSTMENT SCREW RH	2	
25	2060709000/3	ADJUSTMENT SCREW LH	2	
26	2500601000	SUPPORT BRIDGE	1	
27				
28				
29				
30	6009	BEARING	4	
31	6009 RS	BEARING	4	
32	6009 ZJV	NILOS RING	4	
33				
34				
35				
36	SS050046/062	STEEL SPACER	1	
37				
38				
39	W0116	CIRCLIP	8	
40	W0117	CIRCLIP	4	
41	W0120	GREASE NIPPLE	8	
42				
43	W0680	SHARE ARM SUPPORT	1	
44	W0686	ARM	1	
45				
46				
47				
48		DEFLECTOR RAKE		
	2060712200	28" ,30" & 32" WORK	2	WITHOUT OUTER HAULM ROLLER, QTY 4
	2060712200	34" & 36" WORK	3	

DISCS AND SHARES

(ASSY. No. 27285)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
49		PIVOT ARM		
	W0821	28" ,30" & 32" WORK	2	WITHOUT OUTER HAULM ROLLER. QTY 4
	W0821	34" & 36" WORK	3	
	W0691	THREE PIECE SHARE OPTIONS CONSISTS OF:-		
50	0000204105	PIVOT BAR	6	
51	0000204106	TIP PLATE	12	
52	0000205200	SHARE	6	
53	W0635	SHARE ARM	6	
	W0692	SINGLE PIECE SHARE OPTION CONSISTS OF:-		
54	0000204106	TIP PLATE	12	
55	0000210701	PIVOT BAR	2	
56	0000210800	SHARE	2	
57	W0635	SHARE ARM	4	
	27530	TWO PIECE SHARE OPTION CONSISTS OF:-		
58	0000204106	TIP PLATE	12	
59	27381	SHARE	4	
60	27531	PIVOT BAR	4	
61	W0635	SHARE ARM	4	
	W0693	THREE PIECE SHARE OPTION (FOR 36"WORK) CONSISTS OF:-		
62	0000204105	PIVOT BAR (SHORT)	4	
63	0000204106	TIP PLATE	14	
64	0000205200	SHARE (NARROW)	4	
65	27531	PIVOT BAR (LONG)	2	
66	27381	SHARE (WIDE)	2	
67	W0635	SHARE ARM	6	
68				
69				
70				
71		PIVOT ARM		
	27596	28" ,30" & 32" WORK	2	WITHOUT OUTER HAULM ROLLER QTY 4
	27596	34" & 36" WORK	3	
72		DEFLECTOR RAKE		
	27597	28" ,30" & 32" WORK	2	WITHOUT OUTER HAULM ROLLER QTY 4
	27597	34" & 36" WORK	3	
73		SPRING TENSIONER		
	BM 212M	28" ,30" & 32" WORK	2	WITHOUT OUTER HAULM ROLLER QTY 4
	BM 212M	34" & 36" WORK	3	
74		SPRING		
	RP 71	28" ,30" & 32" WORK	2	WITHOUT OUTER HAULM ROLLER QTY 4
	RP 71	34" & 36" WORK	3	

Haulm Interceptor

This diagram illustrates the Haulm Interceptor mechanism. It features a large, toothed gear at the bottom. A long, flat metal plate is positioned horizontally across the gear's teeth. A smaller, angled metal plate is attached to the end of the horizontal plate. A bolt is visible at the top of the angled plate, and another bolt is shown where the horizontal plate meets the gear. A line points from the text 'Haulm Interceptor' to the angled plate.

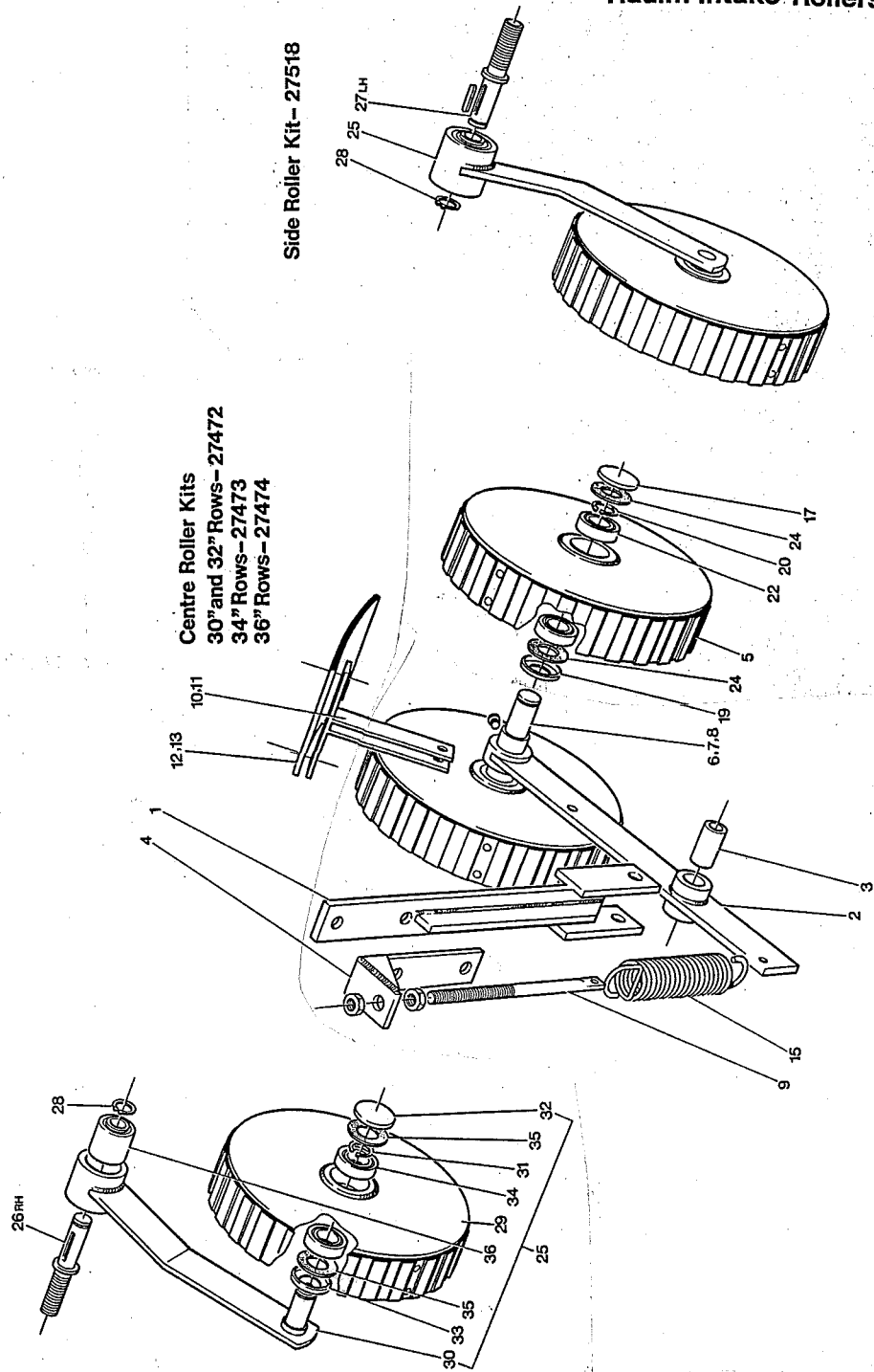


ASSY. No. 2072401000 RH ROLLER KIT
2072402000 LH ROLLER KIT
2072403000 CENTRE ROLLER KIT

HAULM INTAKE ROLLERS

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000302200	ROLLER ASSY	4	SEE LIST AT END
2	0902901001	RUBBER BEARING	4	
3	0902902002	SPINDLE	4	
4	1122901001	RUBBER FLAP	4	
5	2072401100	ROLLER ARM RH	2	
6	2072402100	ROLLER ARM LH	2	
7	2072403001	MOUNTING BRACKET (LOWER)	1	
8	2072403002	MOUNTING BRACKET (UPPER)	1	
9	2072403100	MIDDLE ROLLER SUPPORT	1	
10				
11				
12				
13				
14	12298	CIRCLIP	4	
15				
16				
17				
18				
	0000302200	(ITEM 1) ROLLER ASSY CONSISTS OF:-		
19	0000300303	PLASTIC TUBE	1	
20	0000300304	DUST COVER	1	
21	0000300305	WASHER	1	
22	0000300306	FELT SEAL	1	
23	0000300307	DUST COVER	1	
24	0000302202	ROLLER	1	
25	0000302203	SPINDLE	1	
26	W0114	CIRCLIP	1	
27	W0115	CIRCLIP	2	
28	W16003	BEARING	2	

Haulm Intake Rollers



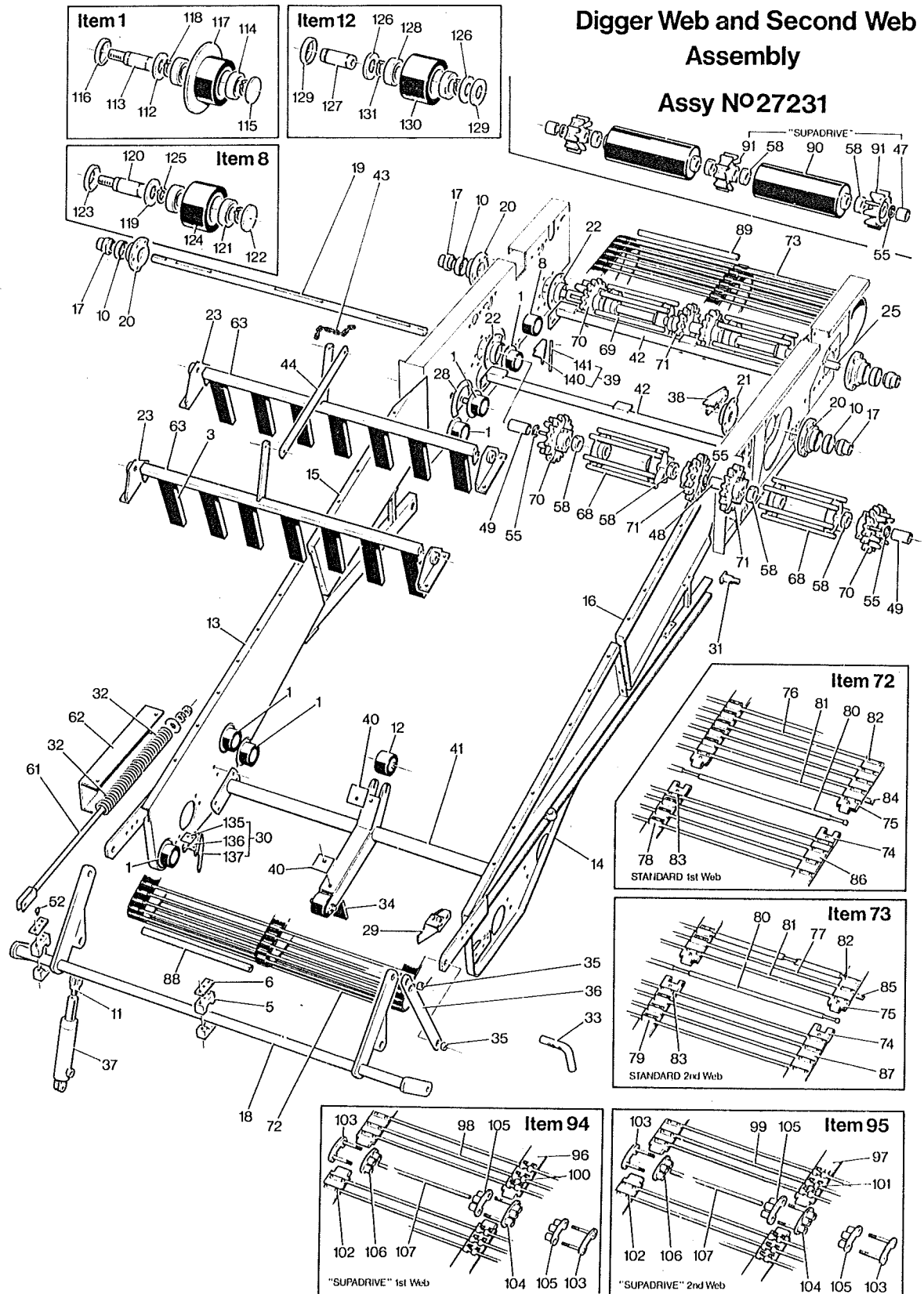
ASSY. No. 27472 CENTRE ROLLER KIT (30" & 32" ROWS)
27473 CENTRE ROLLER KIT (34" ROWS)
27474 CENTRE ROLLER KIT (36" ROWS)
27518 SIDE ROLLER KIT

HAULM INTAKE ROLLERS

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27472	CENTRE ROLLER KIT (30" & 32" ROWS)		
	27473	CENTRE ROLLER KIT (34" ROWS)		
	27474	CENTRE ROLLER KIT (36" ROWS)		
		KITS CONSISTS OF:-		
1	27475	ROLLER SUPPORT ARM	1	
2	27476	ROLLER PIVOT ARM	1	
3	27477	PIVOT ARM SPACER	1	
4	27478	CLAMP BRACKET	1	
5	27483	HAULM INTAKE ROLLER	2	
6	27485	ROLLER SHAFT	1	30" & 32" ROWS
7	27486	ROLLER SHAFT	1	34" ROWS
8	27487	ROLLER SHAFT	1	36" ROWS
9	27489	SPRING TENSIONER	1	
10	27479	RUBBER STRIP SUPPORT BRACKET	1	34" ROWS
11	27481	RUBBER STRIP SUPPORT BRACKET	1	36" ROWS
12	27480	RUBBER STRIP	1	34" ROWS
13	27482	RUBBER STRIP	1	36" ROWS
14				
15	11648	SPRING	1	
16				
17	12514	SEAL	2	
18				
19	PH 407	SEAL	2	
20	PS 843	CIRCLIP	2	
21				
22	6005RS	BEARING	4	
23				
24	0000300504	FELT SEAL	4	
	27518	SIDE ROLLERS CONSISTS OF:-		
25	27511	ROLLER AND ARM ASSY	2	
26	0902901002	RH SPINDLE	1	
27	0902902002	LH SPINDLE	1	
28	12298	CIRCLIP	2	
	27511	ROLLER AND ARM ASSY. CONSISTS OF:-		
29	27483	HAULM INTAKE ROLLER	1	
30	27512	ROLLER ARM	1	
31	PS 843	CIRCLIP	1	
32	12514	SEAL	1	
33	PH 407	SEAL	1	
34	6005RS	BEARING	2	
35	0000300504	FELT SEAL	2	
36	0902901001	RUBBER BEARING	1	

Digger Web and Second Web Assembly

Assy NO27231



DIGGER WEB & SECOND WEB

(ASSY. No. 27231)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12506	ROLLER ASSEMBLY	12	SEE LIST AT END
2				
3	14714	RUBBER BLOCK	14	
4				
5	17128	BEARING BLOCK	6	
6	17133	CLAMP PLATE	3	
7				
8	19356	ROLLER ASSEMBLY	2	SEE LIST AT END
9				
10	27003	BEARING OUTER RING	4	
11	27187	RAM END	2	
12	27200	ROLLER ASSEMBLY	2	SEE LIST AT END
13	27211	RH WEB SIDE	1	
14	27212	LH WEB SIDE	1	
15	27213	RH WEB SIDE EXTENSION	1	
16	27214	LH WEB SIDE EXTENSION	1	
17	27221	BEARING INNER C/W TRIPLE SEAL	4	
18	27228	LIFT ARM	1	
19	27238	DRIVE SHAFT	1	
20	27248	BEARING HOUSING	4	
21	27249	BEARING SHIELD LH	2	
22	27250	BEARING SHIELD RH	2	
23	27278	CLOD BREAKER MOUNTING BRACKET	4	
24				
25	27516	SECOND WEB SHAFT	1	PRIOR TO SERIAL No
26	27657	SCRAPER	6	WS2 067F PART No
27				WAS 27238
28	0000300001	ROLLER BACKING PLATE	2	
29	0000400700	STRIPPER ASSEMBLY (LH)	1	SEE LIST AT END
30	0000400800	STRIPPER ASSEMBLY (RH)	1	SEE LIST AT END
31	0005000003	SHOULDER BOLT	2	
32	0007500008	COMPRESSION SPRING	4	
33	0902106000	SAFETY BOLT	2	
34	2000600003	RUBBER FLAP	1	
35	2000600006	SPACER	4	
36	2000600007	TIE BAR	2	
37	2020609200	HYDRAULIC RAM	2	REF ONLY
38	2020610000	DEFLECTOR ASSEMBLY (LH)	1	SEE LIST AT END
39	2020611000	DEFLECTOR ASSEMBLY (RH)	1	SEE LIST AT END
40	2060600002	SCRAPER	2	
41	27519	CENTRE ROLLER SUPPORT	1	PRIOR TO SERIAL No
42	2501001600	TIE BAR	2	WS2 067F PART No
43	2502500000/1	CHAIN	1	WAS 2500604000
44	2502500001	JOINING LINK	1	
45				
46				
47	A55	PLASTIC SPACER	4	SUPADRIIVE ONLY
48	A96	PLASTIC SPACER	2	
49	A125	PLASTIC SPACER	4	
50				

DIGGER WEB & SECOND WEB

(ASSY. No. 27231)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	GS412	GREASE NIPPLE	3	
53				
54				
55	SS061041/002	STEEL SPACER	8	
56				
57				
58	ST41M	COLLAR	8	
59				
60				
61	W0659	TENSION ADJUSTER	2	
62	W0661	TENSION ADJUSTER GUARD	2	
63	W0676	RUBBER BLOCK SUPPORT	2	
64				
65				
66				
67				
68		SUPPORT ROLLER (1st WEB)		
	27655	36mm PITCH	2	
	27240	40mm PITCH	2	
	27241	45mm PITCH	2	
	27654	50mm PITCH	2	
69		SUPPORT ROLLER (2nd WEB)		
	27656	32mm PITCH	2	
	27655	36mm PITCH	2	
	27240	40mm PITCH	2	
	27241	45mm PITCH	2	
70		WEB SPROCKET (1st & 2nd WEBS)		
	W0605	32mm PITCH	2	NOT ON 1st WEB
	W0607	36mm PITCH	4	
	W0609	40mm PITCH	4	
	W0613	45mm PITCH	4	
	W0615	50mm PITCH	2	NOT ON 2nd WEB
71		CENTRE SPROCKET (1st & 2nd WEBS)		
	W0606	32mm PITCH	2	NOT ON 1st WEB
	W0608	36mm PITCH	4	
	W0610	40mm PITCH	4	
	W0614	45mm PITCH	4	
	W0616	50mm PITCH	2	NOT ON 2nd WEB
72		FIRST WEB		
	W0618	36mm PITCH	1	
	W0619	40mm PITCH	1	
	W0621	45mm PITCH	1	
	W0622	50mm PITCH	1	

DIGGER WEB & SECOND WEB

(ASSY. No. 27231)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
73		SECOND WEB		
	27208	32mm PITCH	1	RUBBER COVERED 27208R
	27207	36mm PITCH	1	RUBBER COVERED 27207R
	27206	40mm PITCH	1	RUBBER COVERED 27206R
	27226	45mm PITCH	1	RUBBER COVERED 27226R
		1st & 2nd WEB CONSIST OF:-		
74		FEMALE CONNECTOR		
	W0617/1	32mm PITCH	3	NOT ON 1st WEB
	W0618/1	36mm PITCH	3	
	W0619/1	40mm PITCH	3	
	W0621/1	45mm PITCH	3	
	W0622/1	50mm PITCH	3	NOT ON 2nd WEB
75		MALE CONNECTOR		
	W0617/2	32mm PITCH	3	NOT ON 1st WEB
	W0618/2	36mm PITCH	3	
	W0619/2	40mm PITCH	3	
	W0621/2	45mm PITCH	3	
	W0622/2	50mm PITCH	3	NOT ON 2nd WEB
76		WEB BAR (1st WEB)		
	W0617/3	36mm PITCH	199	
	W0617/3	40mm PITCH	179	
	W0617/3	45mm PITCH	159	
	W0617/3	50mm PITCH	143	
77		WEB BAR (2nd WEB)		
	W0617/3	32mm PITCH	64	RUBBER COVERED W0617/3R
	W0617/3	36mm PITCH	57	RUBBER COVERED W0617/3R
	W0617/3	40mm PITCH	51	RUBBER COVERED W0617/3R
	W0617/3	45mm PITCH	46	RUBBER COVERED W0617/3R
78		CENTRE CLIP (1st WEB)		
	W0617/4	36mm PITCH	199	
	W0617/4	40mm PITCH	179	
	W0617/4	45mm PITCH	159	
	W0617/4	50mm PITCH	143	
79		CENTRE CLIP (2nd WEB)		
	W0617/4	32mm PITCH	64	
	W0617/4	36mm PITCH	57	
	W0617/4	40mm PITCH	51	
	W0617/4	45mm PITCH	46	

DIGGER WEB & SECOND WEB
(ASSY. No. 27231)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
80	W0617/5	JOINING ROD	1	1st & 2nd WEBS
81	W0617/6	WEB BAR (FOR CONNECTORS)	2	1st & 2nd WEBS
82	W0617/8	WEB BAR RIVET	A/R	
83	W0617/9	CONNECTOR RIVET	A/R	
84		CLAMP PLATE (1st WEB)		
	W0617/10	36mm PITCH	597	
	W0617/10	40mm PITCH	537	
	W0617/10	45mm PITCH	477	
	W0617/10	50mm PITCH	429	
85		CLAMP PLATE (2nd WEB)		
	W0617/10	32mm PITCH	192	
	W0617/10	36mm PITCH	171	
	W0617/10	40mm PITCH	153	
	W0617/10	45mm PITCH	138	
86		WEB BELTING (1st WEB)		
	W0618/3	36mm PITCH	3	
	W0619/3	40mm PITCH	3	
	W0621/3	45mm PITCH	3	
	W0622/3	50mm PITCH	3	
87		WEB BELTING (2nd WEB)		
	27208/1	32mm PITCH	3	
	27207/1	36mm PITCH	3	
	27206/1	40mm PITCH	3	
	27226/1	45mm PITCH	3	
88		COVERING TUBE (1st WEB)		OPTIONAL
	W0826	36mm PITCH (FOR SUPADRIE PART No IS 27490)	404	
	W0826	40mm PITCH (FOR SUPADRIE PART No IS 27490)	364	
	W0826	45mm PITCH (FOR SUPADRIE PART No IS 27490)	324	
	W0826	50mm PITCH (FOR SUPADRIE PART No IS 27490)	292	
89		COVERING TUBE (2nd WEB)		OPTIONAL
	W0826	32mm PITCH (FOR SUPADRIE PART No IS 27490)	134	
	W0826	36mm PITCH (FOR SUPADRIE PART No IS 27490)	120	
	W0826	40mm PITCH (FOR SUPADRIE PART No IS 27490)	108	
	W0826	45mm PITCH (FOR SUPADRIE PART No IS 27490)	98	
90	27232	"SUPADRIE" SUPPORT ROLLER	4	ALL PITCHES
91	0002000002	"SUPADRIE" SPROCKET	6	ALL PITCHES
94		"SUPADRIE" 1st WEB		OPTIONAL
	27600	32mm PITCH	1	
	27033	36mm PITCH	1	
	27034	40mm PITCH	1	
	27035	45mm PITCH	1	
	27036	50mm PITCH	1	

DIGGER WEB & SECOND WEB
(ASSY. No. 27231)

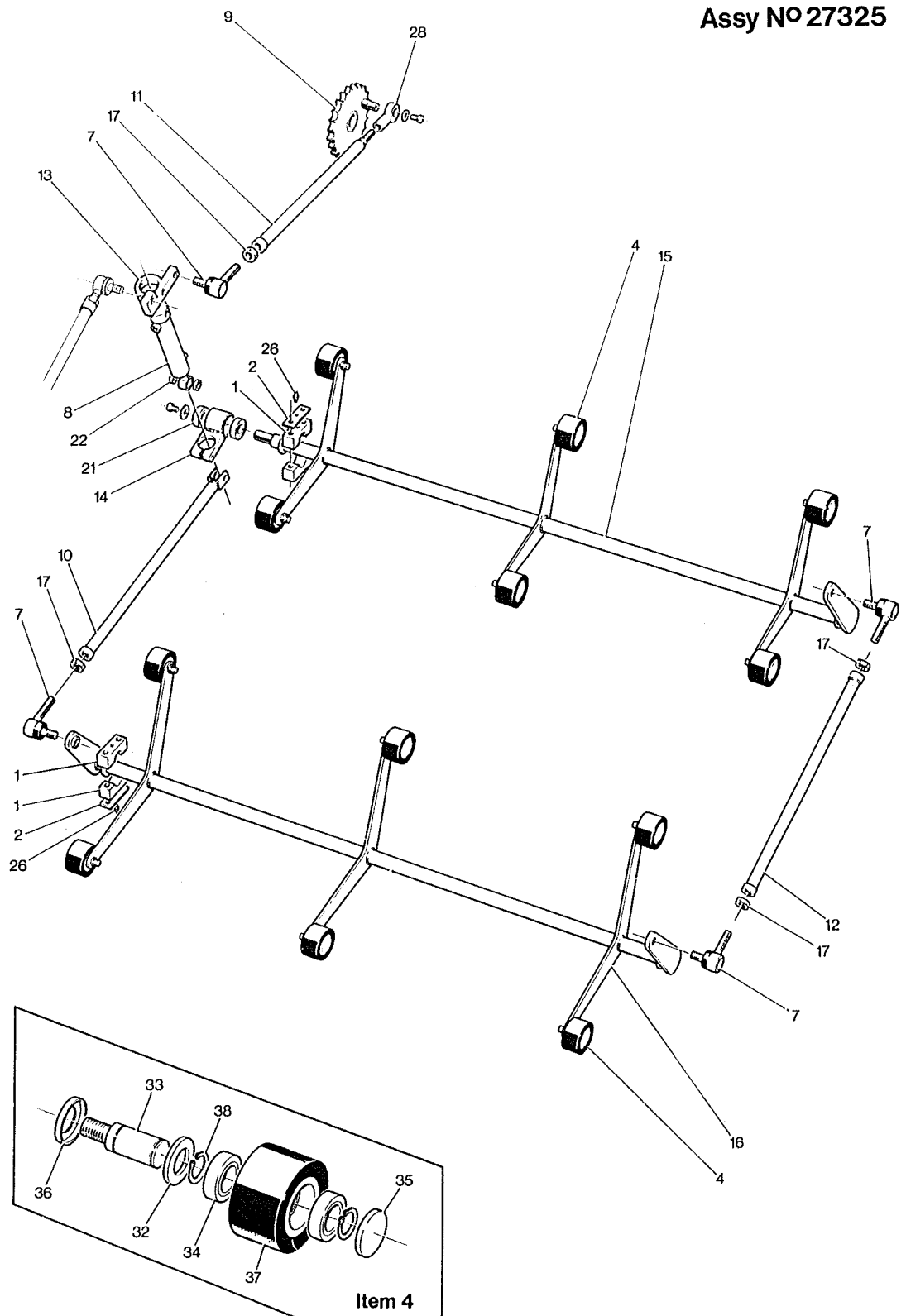
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
95		"SUPADRIVE" 2nd WEB		OPTIONAL
	27229	32mm PITCH	1	
	27205	36mm PITCH	1	
	27204	40mm PITCH	1	
	27230	45mm PITCH	1	
		1st & 2nd "SUPADRIVE" WEB CONSISTS OF:-		
96		WEB BELTING (1st WEB)		
	27033/2	36mm PITCH	3	
	27034/2	40mm PITCH	3	
	27035/2	45mm PITCH	3	
	27036/2	50mm PITCH	3	
97		WEB BELTING (2nd WEB)		
	27229/2	32mm PITCH	3	
	27205/2	36mm PITCH	3	
	27204/2	40mm PITCH	3	
	27230/2	45mm PITCH	3	
98		WEB BAR (1st WEB)		
	27033/3	36mm PITCH	199	
	27033/3	40mm PITCH	179	
	27033/3	45mm PITCH	159	
	27033/3	50mm PITCH	143	
99		WEB BAR (2nd WEB)		
	27033/3	32mm PITCH	64	
	27033/3	36mm PITCH	57	
	27033/3	40mm PITCH	51	
	27033/3	45mm PITCH	46	
100		CENTRE CLIP (1st WEB)		
	27033/4	36mm PITCH	398	
	27033/4	40mm PITCH	358	
	27033/4	45mm PITCH	318	
	27033/4	50mm PITCH	286	
101		CENTRE CLIP (2nd WEB)		
	27033/4	32mm PITCH	128	
	27033/4	36mm PITCH	114	
	27033/4	40mm PITCH	102	
	27033/4	45mm PITCH	92	
102	27033/1	RIVET	A/R	
103	27033/5	JOINER (PLAIN)	2	
104	27033/6	JOINER (WITH WEB BAR HOLDER)	1	
105	27033/7	CLAMP PLATE (RH)	2	
106	27033/8	CLAMP PLATE (LH)	1	

DIGGER WEB & SECOND WEB
(ASSY. No. 27231)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
107	27033/9	JOINER WEB BAR	4	
108				
109				
110				
111				
	12506	ROLLER ASSEMBLY CONSISTS OF:-		
112	0000300504	FELT SEAL	1	
113	11265	ROLLER SPINDLE	1	
114	6005RS	BEARING	2	
115	PH407	SEAL	1	
116	PH408	SEAL	1	
117	PH51AR	ROLLER	1	
118	PS843	CIRCLIP	2	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
119	0000300504	FELT SEAL	1	
120	11265	ROLLER SPINDLE	1	
121	6005RS	BEARING	2	
122	PH407	SEAL	1	
123	PH408	SEAL	1	
124	PH77AR	ROLLER	1	
125	PS843	CIRCLIP	2	
	27200	ROLLER ASSEMBLY CONSISTS OF:-		
126	0000300504	FELT SEAL	2	
127	27201	ROLLER SPINDLE	1	
128	6005RS	BEARING	2	
129	PH408	SEAL	2	
130	PH77AR	ROLLER	1	
131	PS843	CIRCLIP	2	
	0000400700	STRIPPER ASSEMBLY (LH) CONSISTS OF:-		
132	0000400101	SUPPORT (LH)	1	
133	0000400103	BLADE	1	
134	0000400701	PLASTIC PLATE	1	
	0000400800	STRIPPER ASSEMBLY (RH) CONSISTS OF:-		
135	0000400103	BLADE	1	
136	0000400201	SUPPORT (RH)	1	
137	0000400701	PLASTIC PLATE	1	
	2020610000	DEFLECTOR ASSEMBLY (LH) CONSISTS OF:-		
138	0902108001	BRACKET (LH)	1	
139	2020610001	SCRAPER	1	
	2020611000	DEFLECTOR ASSEMBLY (RH) CONSISTS OF:-		
140	0902109001	BRACKET (RH)	1	
141	2020610001	SCRAPER	1	

Agitator Assembly

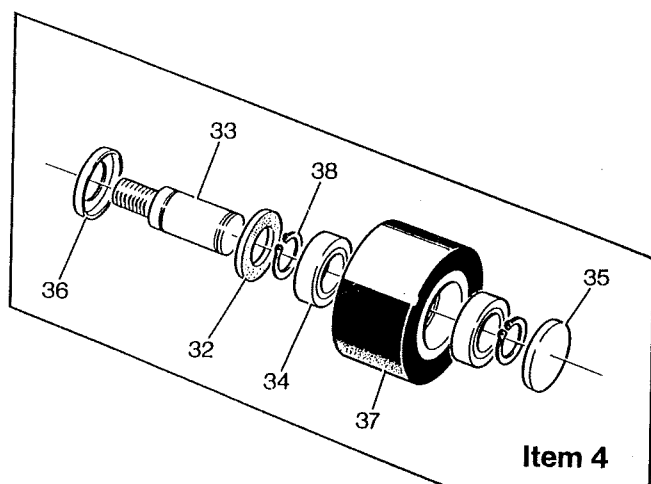
Assy NO 27325



AGITATOR ASSEMBLY
(ASSY. No. 27325)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17128	BEARING BLOCK	8	SEE LIST AT END
2	17133	CLAMP PLATE	4	
3				
4	19356	ROLLER ASSEMBLY	12	
5				
6				
7	27223	TRACK ROD END	4	
8	27224	HYDRAULIC RAM	1	
9	27301	GEARBOX SPROCKET	1	
10	27302	FRONT DRIVE ROD	1	
11	27303	REAR DRIVE ROD	1	
12	27304	L.H. DRIVE ROD	1	
13	27305	RAM BRACKET	1	
14	27306	RAM PIVOT BRACKET	1	
15	27307	AGITATOR BAR (REAR)	1	
16	27308	AGITATOR BAR (FRONT)	1	
17	27336	LOCKNUT	4	
18				
19				
20				
21	6006RS	BEARING	2	REF
22	62006RS	BEARING	2	
23				
24				
25				
26	GS411	GREASE NIPPLE	4	
27				
28	SCHB20	BEARING	1	
29				
30				
31				
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
32	0000300504	FELT SEAL	1	REF
33	11265	ROLLER SPINDLE	1	
34	6005RS	BEARING	2	
35	PH407	SEAL	1	
36	PH408	SEAL	1	
37	PH77AR	ROLLER	1	
38	PS843	CIRCLIP	2	

Assy N° 27325
From Serial N° WS2077G

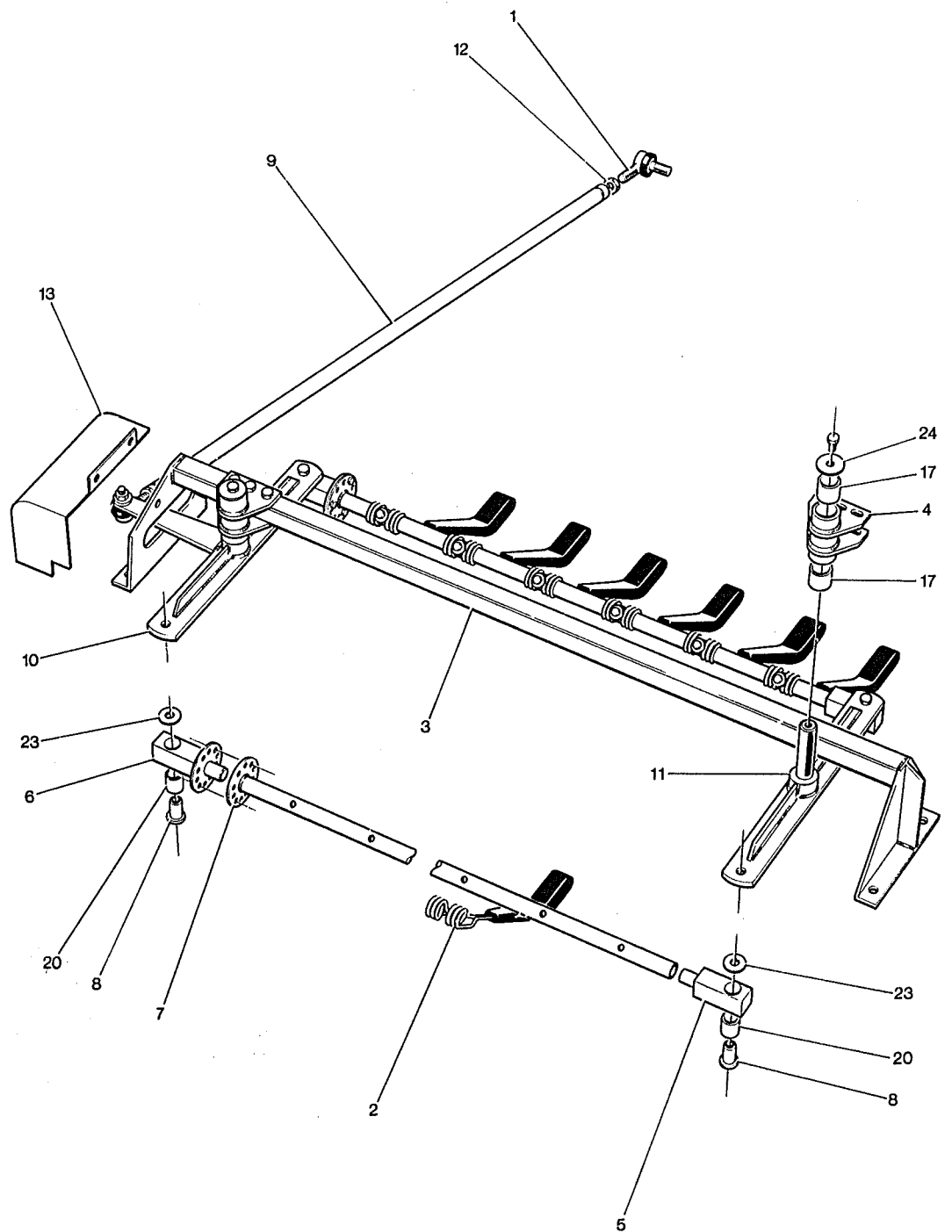


AGITATOR ASSEMBLY (FROM SERIAL No WS2077G)

(ASSY. No. 27325)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17128	BEARING BLOCK	16	SEE LIST AT END
2	27673	CLAMP PLATE	4	
3				
4	19356	ROLLER ASSEMBLY	12	
5				
6				
7	27223	TRACK ROD END	4	
8	27224	HYDRAULIC RAM	1	
9	27301	GEARBOX SPROCKET	1	
10	27302	FRONT DRIVE ROD	1	
11	27303	REAR DRIVE ROD	1	
12	27304	L.H. DRIVE ROD	1	
13	27305	RAM BRACKET	1	
14	27306	RAM PIVOT BRACKET	1	
15	27307	AGITATOR BAR (REAR)	1	
16	27308	AGITATOR BAR (FRONT)	1	
17	27336	LOCKNUT	4	
18				
19				
20				
21	6006RS	BEARING	2	
22	62006RS	BEARING	2	
23				
24				
25				
26	GS411	GREASE NIPPLE	8	
27				
28	SCHB20	BEARING	1	
29				
30				
31				
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
32	0000300504	FELT SEAL	1	
33	11265	ROLLER SPINDLE	1	
34	6005RS	BEARING	2	
35	PH407	SEAL	1	
36	PH408	SEAL	1	
37	PH77AR	ROLLER	1	
38	PS843	CIRCLIP	2	

Sweeping Clod Fingers Assembly **Assy N°27326**

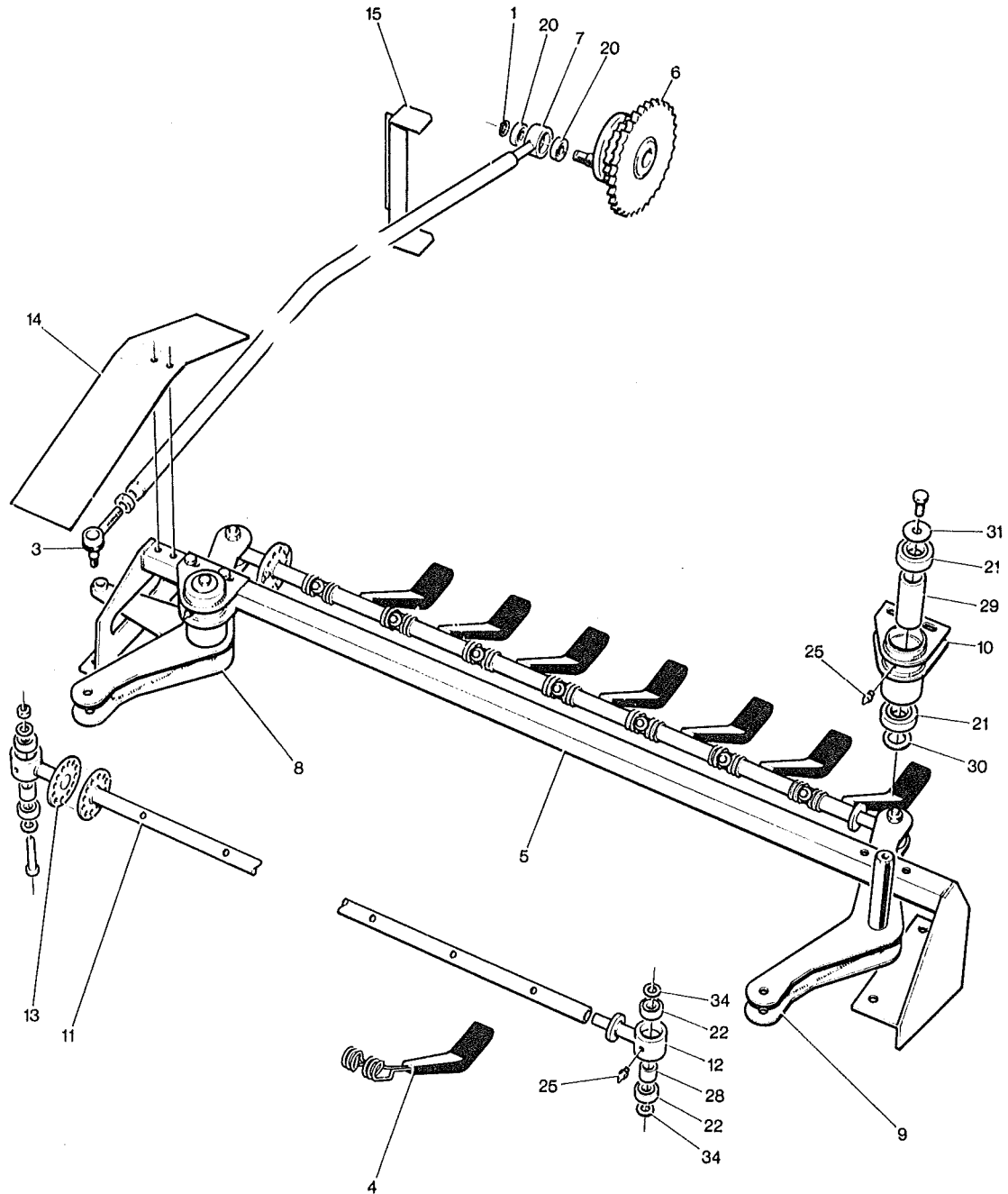


SWEEPING CLOD FINGERS

(ASSY. No. 27326)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27223	TRACK ROD END	2	
2	27225	CLOD FINGER	12	
3	27323	SUPPORT BEAM	1	
4	27324	PIVOT BRACKET	2	
5	27327	MOUNTING SPIGOT	2	
6	27328	ADJUSTING MOUNTING SPIGOT	2	
7	27329	MOUNTING TUBE	2	
8	27330	PIVOT SPACER	4	
9	27331	DRIVE ROD	1	
10	27332	RH PIVOT ARM	1	
11	27333	LH PIVOT ARM	1	
12	27336	LOCK NUT	2	
13	27463	END GUARD	1	
14				
15				
16				
17	PS 441M	BUSH	4	
18				
19				
20	RH 53NM	NYLON BUSH	4	
21				
22				
23	SS040013/003	STEEL SPACER	4	
24	SS050011/003	STEEL SPACER	2	

Sweeping Clod Fingers Assembly **Assy N° 27326**



SWEEPING CLOD FINGERS

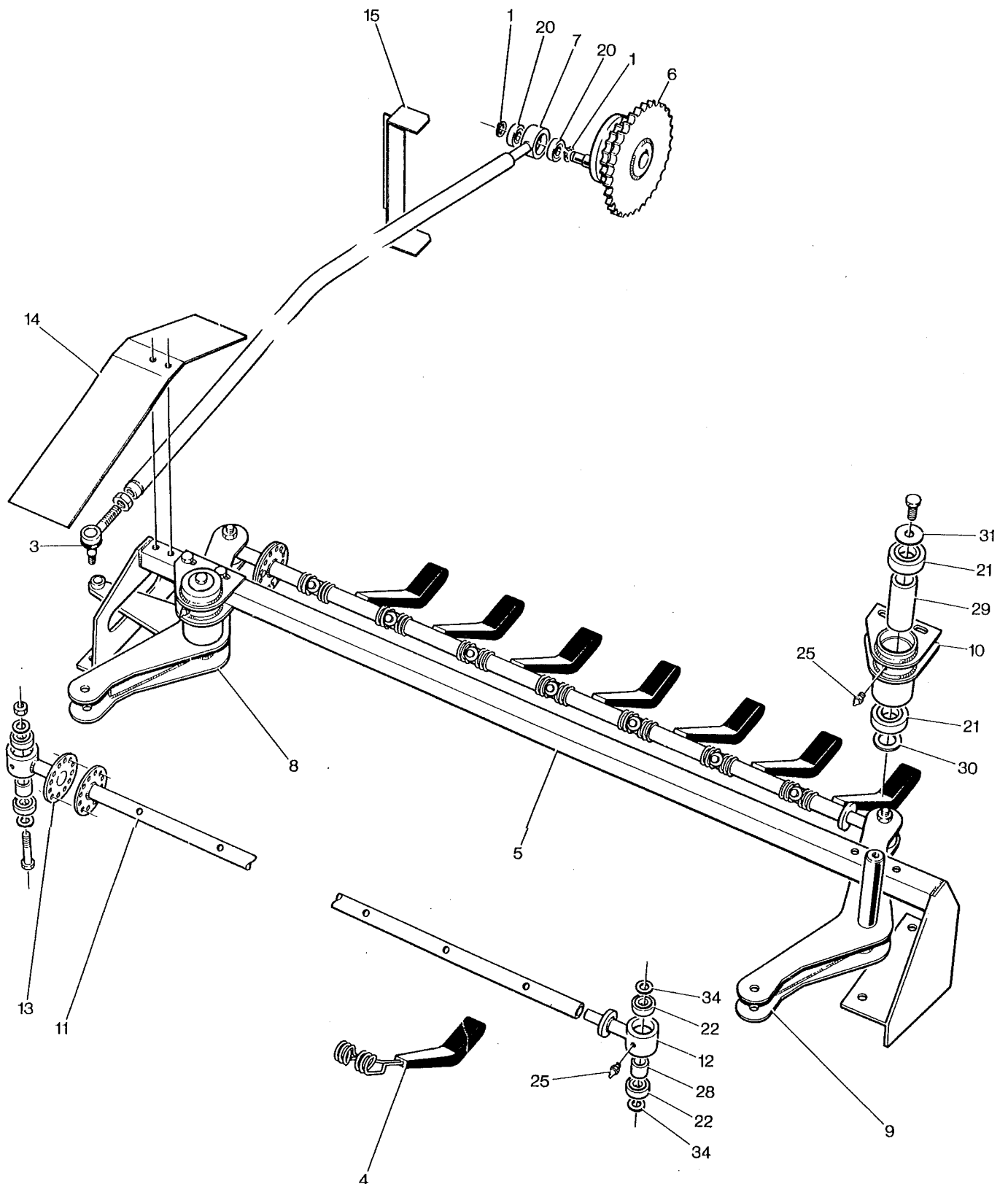
(ASSY. No. 27326)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12298	CIRCLIP	1	
2				
3	27223	TRACK ROD END	1	
4	27225	CLOD FINGER	14	
5	27495	SUPPORT BEAM	1	
6	27496	DOUBLE SPROCKET / AGITATOR DRIVE	1	
7	27497	DRIVE ARM	1	
8	27498	RH PIVOT ARM	1	
9	27499	LH PIVOT ARM	1	
10	27500	PIVOT BRACKET	2	
11	27501	MOUNTING TUBE	2	
12	27502	MOUNTING SPIGOT	2	
13	27503	ADJUSTING MOUNTING SPIGOT	2	
14	27504	END GUARD	1	
15	27505	DRIVE ARM GUARD	1	
16				
17				
18				
19				
20	6204 2RS	BEARING	2	
21	6206 RS	BEARING	4	
22	6301 RS	BEARING	8	
23				
24				
25	GS 412	GREASE NIPPLE	6	
26				
27				
28	SS020013/021	STEEL SPACER	4	
29	SS042032/110	STEEL SPACER	2	
30	SS045031/003	STEEL SPACER	2	
31	SS050011/003	STEEL SPACER	2	
32				
33				
34	22046012	M12 FLAT WASHER	8	

Sweeping Clod Fingers Assembly

Assy N° 27326

From Serial N° WS2077G



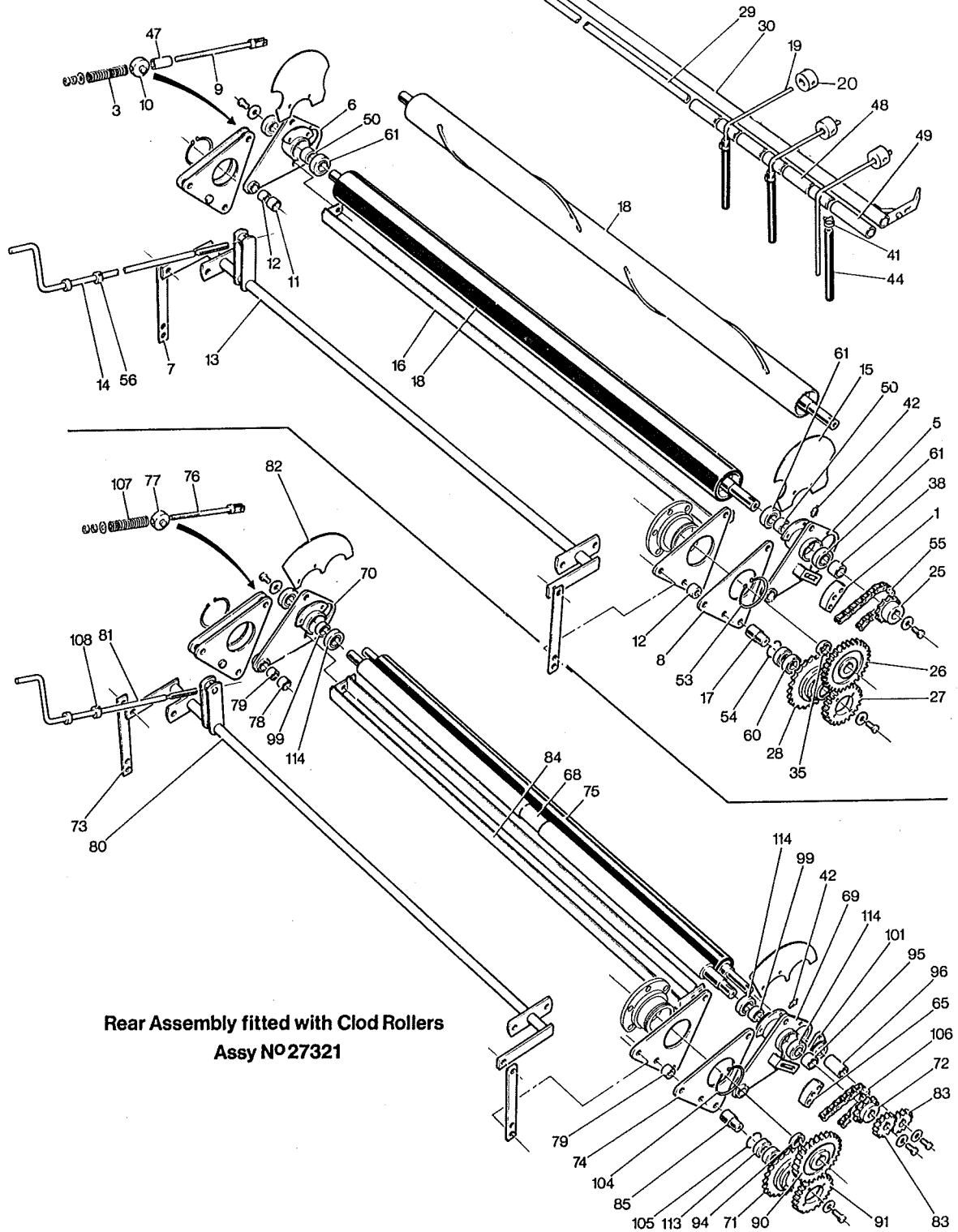
SWEEPING CLOD FINGERS (FROM SERIAL No WS2077G)

(ASSY. No. 27326)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12271	CIRCLIP	2	
2				
3	27223	TRACK ROD END	1	
4	27225	CLOD FINGER	14	
5	27495	SUPPORT BEAM	1	
6	27608	DOUBLE SPROCKET (AGITATOR DRIVE)	1	
7	27609	DRIVE ARM	1	
8	27498	RH PIVOT ARM	1	
9	27499	LH PIVOT ARM	1	
10	27500	PIVOT BRACKET	2	
11	27501	MOUNTING TUBE	2	
12	27502	MOUNTING SPIGOT	2	
13	27503	ADJUSTING MOUNTING SPIGOT	2	
14	27504	END GUARD	1	
15	27505	DRIVE ARM GUARD	1	
16				
17				
18				
19				
20	6206 2RS	BEARING	2	
21	6206 RS	BEARING	4	
22	6301 RS	BEARING	8	
23				
24				
25	GS 412	GREASE NIPPLE	6	
26				
27				
28	SS020013/021	STEEL SPACER	4	
29	SS042032/110	STEEL SPACER	2	
30	SS045031/003	STEEL SPACER	2	
31	SS050011/003	STEEL SPACER	2	
32				
33				
34	22046012	M12 FLAT WASHER	8	

Haulm Roller and Clod Roiler Assemblies

Front Haulm Roller Assembly
with Rubbered Roller—Assy N° 27319
with Steel Roller—Assy N° 27320



HAULM ROLLER AND CLOD ROLLER ASSEMBLIES

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27319	RUBBERED HAULM ROLLER ASSY		
	27320	STEEL HAULM ROLLER ASSY CONSISTS OF:-		
1	17155	NYLON TENSIONER	1	
2				
3	24275	SPRING	2	
4				
5	27172	LH SUPPORT BRACKET	1	
6	27173	RH SUPPORT BRACKET	1	
7	27178	CONNECTING LINK	2	
8	27251	ADJUSTER	4	
9	27265	SPRING ROD (LONG)	2	
10	27267	SPRING ROD BOSS	2	
11	27268	NYLON BUSH	2	
12	27269	PIVOT BOSS	4	
13	27270	ADJUSTER SHAFT	1	
14	27271	FRONT ADJUSTING HANDLE	1	
15	27273	HAULM ROLLER SHIELD	2	
16	27277	SCRAPER	1	
17	27283	DRIVE SPIGOT	1	
18	27309	RUBBERED HAULM ROLLER	1	
	27310	STEEL HAULM ROLLER	1	{ ADJUSTABLE VERSION 27520 FINGER 27521 WEIGHT
19	27311	HAULM TINE	7	
20				
21				
22				
23				
24				
25	0005700013	14T SPROCKET	1	
26	0904500004	32T GEAR	1	
27	0904502001	24T GEAR	1	
28	0924502002	22T SPROCKET	1	
29	2501700010	TIE BAR	1	
30	2501708000	ADJUSTING TUBE	1	
31				
32				
33				
34				
35	A 8	PLASTIC SPACER	1	
36				
37				
38	C 29	PLASTIC SPACER	1	
39				
40				
41	GS 405	JUBILEE CLIP	7	
42	GS 412	GREASE NIPPLE	4	
43				
44	PH 84/300	PLASTIC COVERING	7	
45				
46				

HAULM ROLLER AND CLOD ROLLER ASSEMBLIES

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
47	SS025013/035	STEEL SPACER	2	
48	SS033027/114	STEEL SPACER	6	
49	SS033027/149	STEEL SPACER	2	
50	SS038031/020	STEEL SPACER	2	
51				
52				
53	W0165	100mm EXTERNAL CIRCLIP	2	
54	W0167	52mm INTERNAL CIRCLIP	2	
55	W0644/39	3/8" PITCH ASA CHAIN	1	
56	W0679	STOP COLAR	1	
57				
58				
59				
60	6205 RS	BEARING	2	
61	6006 RS	BEARING	4	
62				
63				
64				
	27321	CLOD ROLLER ASSY CONSISTS OF:-		
65	17155	NYLON TENSIONER	1	
66				
67				
68	27171	SMALL DIA. CLOD ROLLER	1	
69	27172	LH SUPPORT BRACKET	1	
70	27173	RH SUPPORT BRACKET	1	
71	27174	35T SPROCKET	1	
72	27175	11T SPROCKET	1	
73	27178	CONNECTING LINK	2	
74	27251	ADJUSTER	4	
75	27264	LARGE DIA. CLOD ROLLER	1	
76	27266	SPRING ROD (SHORT)	2	
77	27267	SPRING ROD BOSS	4	
78	27268	NYLON BUSH	2	
79	27269	PIVOT BOSS	4	
80	27270	ADJUSTER SHAFT	1	
81	27272	REAR ADJUSTING HANDLE	1	
82	27274	CLOD ROLLER SHIELD	2	
83	27275	16T GEAR	2	
84	27276	CLOD ROLLER SCRAPER	1	
85	27283	DRIVE SPIGOT	1	
86				
87				
88				
89				
90	0904500004	32T GEAR	1	
91	0904502001	24T GEAR	1	
92				
93				
94	A 8	PLASTIC SPACER	1	
95	C 29	PLASTIC SPACER	1	

ULM ROLLER AND CLOD ROLLER ASSEMBLIES

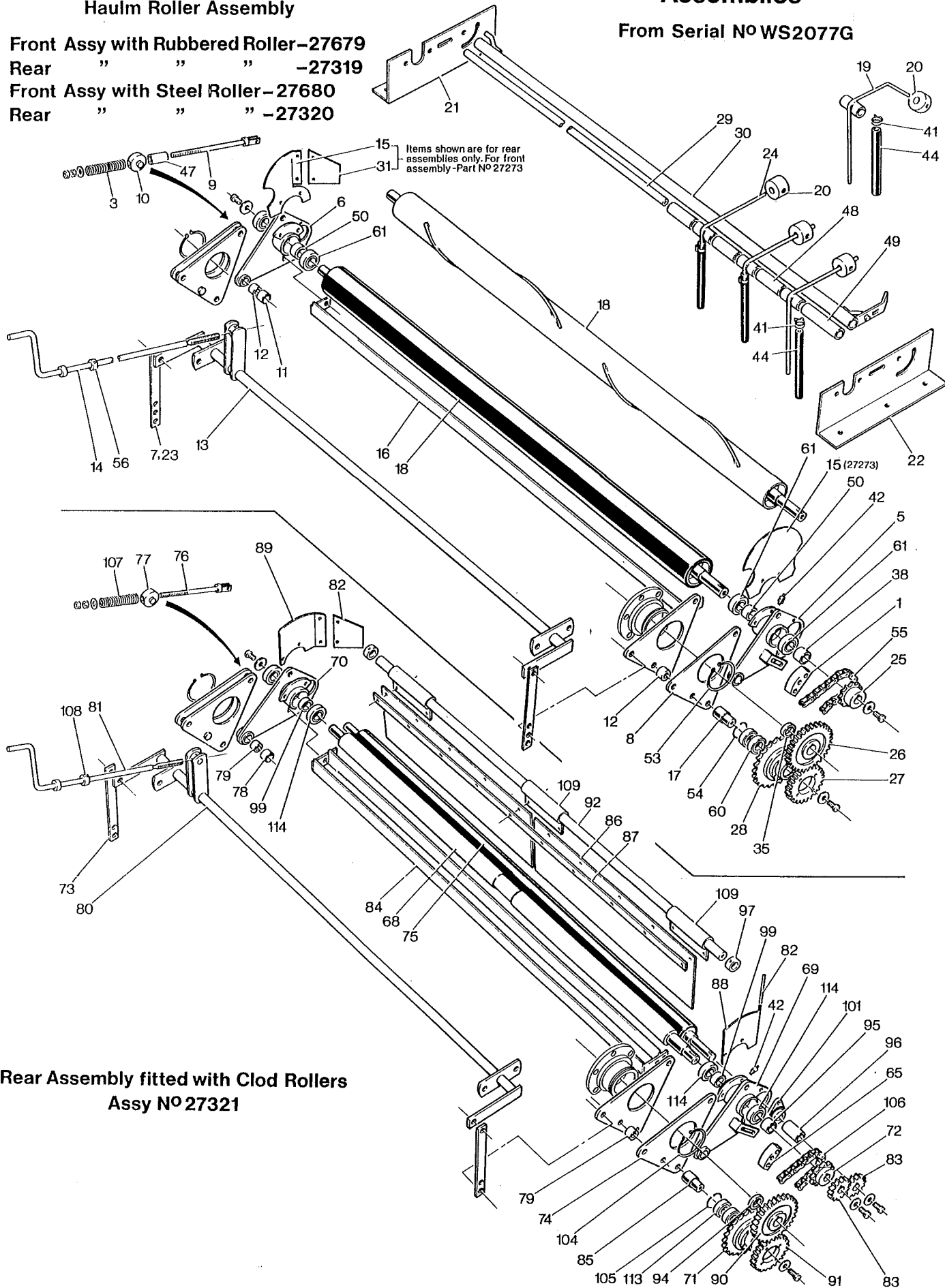
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
96	D 57	PLASTIC SPACER	1	
97				
98				
99	SS038031/020	STEEL SPACER	2	
100				
101	SLFL 25A	BEARING	2	
102				
103				
104	W0165	100mm EXTERNAL CIRCLIP	2	
105	W0167	52mm INTERNAL CIRCLIP	1	
106	W0644/46	3/8" PITCH ASA CHAIN	1	
107	W0668	SPRING	2	
108	W0679	STOP COLLAR	1	
109				
110				
111				
112				
113	6205 RS	BEARING	2	
114	6006 RS	BEARING	4	

Haulm Roller and Clod Roller Assemblies

From Serial No WS2077G

Haulm Roller Assembly

Front Assy with Rubbered Roller-27679
 Rear " " " -27319
 Front Assy with Steel Roller-27680
 Rear " " " -27320



Rear Assembly fitted with Clod Rollers
 Assy No 27321

HAULM ROLLER AND CLOD ROLLER ASSEMBLIES
(FROM SERIAL No WS2077G)

(ASSY. No. 27319, 27320,
27321, 27679,
27680)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17155	RUBBERED HAULM ROLLER ASSY STEEL HAULM ROLLER ASSY CONSISTS OF:- NYLON TENSIONER	1	
2				
3	11630	SPRING	2	FROM SERIAL No WS2077G
4				
5	27594	LH SUPPORT BRACKET	1	} FROM SERIAL No WS2077G
6	27595	RH SUPPORT BRACKET	1	
7	27178	CONNECTING LINK	2	REAR ONLY
8	27251	ADJUSTER	4	
9	27661	SPRING ROD (LONG)	2	FROM SERIAL No WS2077G
10	27267	SPRING ROD BOSS	2	
11	27268	NYLON BUSH	2	
12	27269	PIVOT BOSS	4	
13	27270	ADJUSTER SHAFT	1	
14	27271	FRONT ADJUSTING HANDLE	1	
15	27273	HAULM ROLLER SHIELD	2	IN REAR POSITION 27694 LH, 27695 RH
16	27277	SCRAPER	1	
17	27283	DRIVE SPIGOT	1	
18	27309	RUBBERED HAULM ROLLER	1	
	27310	STEEL HAULM ROLLER	1	
19	27586	HAULM TINE	7	REAR ONLY
20	27521	WEIGHT	7	
21	27676	HAULM FINGER BRACKET	1	} FRONT ASSEMBLIES ONLY
22	27677	HAULM FINGER BRACKET	1	
23	27678	CONNECTING LINK	2	
24	27520	HAULM TINE	7	
25	0005700013	14T SPROCKET	1	
26	0904500004	32T GEAR	1	
27	0904502001	24T GEAR	1	
28	0924502002	22T SPROCKET	1	
29	2501700010	TIE BAR	1	
30	2501708000	ADJUSTING TUBE	1	
31	27690	SHIELD RUBBER	2	ON REAR ASSEMBLY ONLY
32				
33				
34				
35	A 8	PLASTIC SPACER	1	
36				
37				
38	C 29	PLASTIC SPACER	1	
39				
40				
41	GS 405	JUBILEE CLIP	7	
42	GS 412	GREASE NIPPLE	4	
43				
44	PH 84/300	PLASTIC COVERING	7	
45				
46				

HAULM ROLLER AND CLOD ROLLER ASSEMBLIES
(FROM SERIAL No WS2077G)

(ASSY. No. 27319, 27320,
27321, 27679,
27680)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
47	SS025013/035	STEEL SPACER	2	
48	SS033027/114	STEEL SPACER	6	
49	SS033027/149	STEEL SPACER	2	
50	SS038031/020	STEEL SPACER	2	
51				
52				
53	W0165	100mm EXTERNAL CIRCLIP	2	
54	W0167	52mm INTERNAL CIRCLIP	2	
55	W0644/39	¾" PITCH ASA CHAIN	1	
56	W0679	STOP COLAR	1	
57				
58				
59				
60	6205 RS	BEARING	2	
61	6006 RS	BEARING	4	
62				
63				
64				
	27321	CLOD ROLLER ASSY CONSISTS OF:-		
65	17155	NYLON TENSIONER	1	
66				
67				
68	27171	SMALL DIA. CLOD ROLLER	1	
69	27172	LH SUPPORT BRACKET	1	
70	27173	RH SUPPORT BRACKET	1	
71	27174	35T SPROCKET	1	
72	27175	11T SPROCKET	1	
73	27178	CONNECTING LINK	2	
74	27251	ADJUSTER	4	
75	27264	LARGE DIA. CLOD ROLLER	1	
76	27661	SPRING ROD (SHORT)	2	FROM SERIAL No WS2077G
77	27267	SPRING ROD BOSS	4	
78	27268	NYLON BUSH	2	
79	27269	PIVOT BOSS	4	
80	27270	ADJUSTER SHAFT	1	
81	27272	REAR ADJUSTING HANDLE	1	
82	27690	RUBBER CLOD ROLLER SHIELD	2	
83	27275	16T GEAR	2	
84	27276	CLOD ROLLER SCRAPER	1	
85	27283	DRIVE SPIGOT	1	
86	27579	RUBBER FLAP	2	
87	27580	CLAMP STRIP	1	
88	27691	SHIELD LH	1	
89	27692	SHIELD RH	1	
90	0904500004	32T GEAR	1	
91	0904502001	24T GEAR	1	
92	2501700010	TIE BAR	1	
93				
94	A 8	PLASTIC SPACER	1	
95	C 29	PLASTIC SPACER	1	

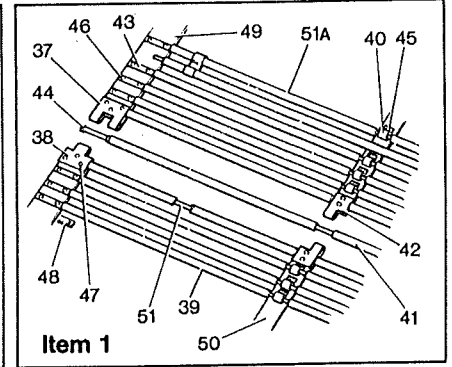
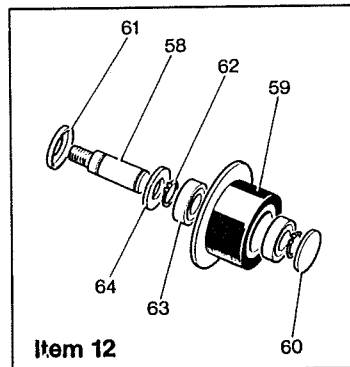
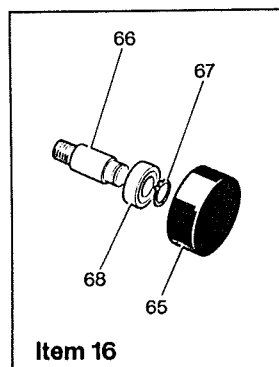
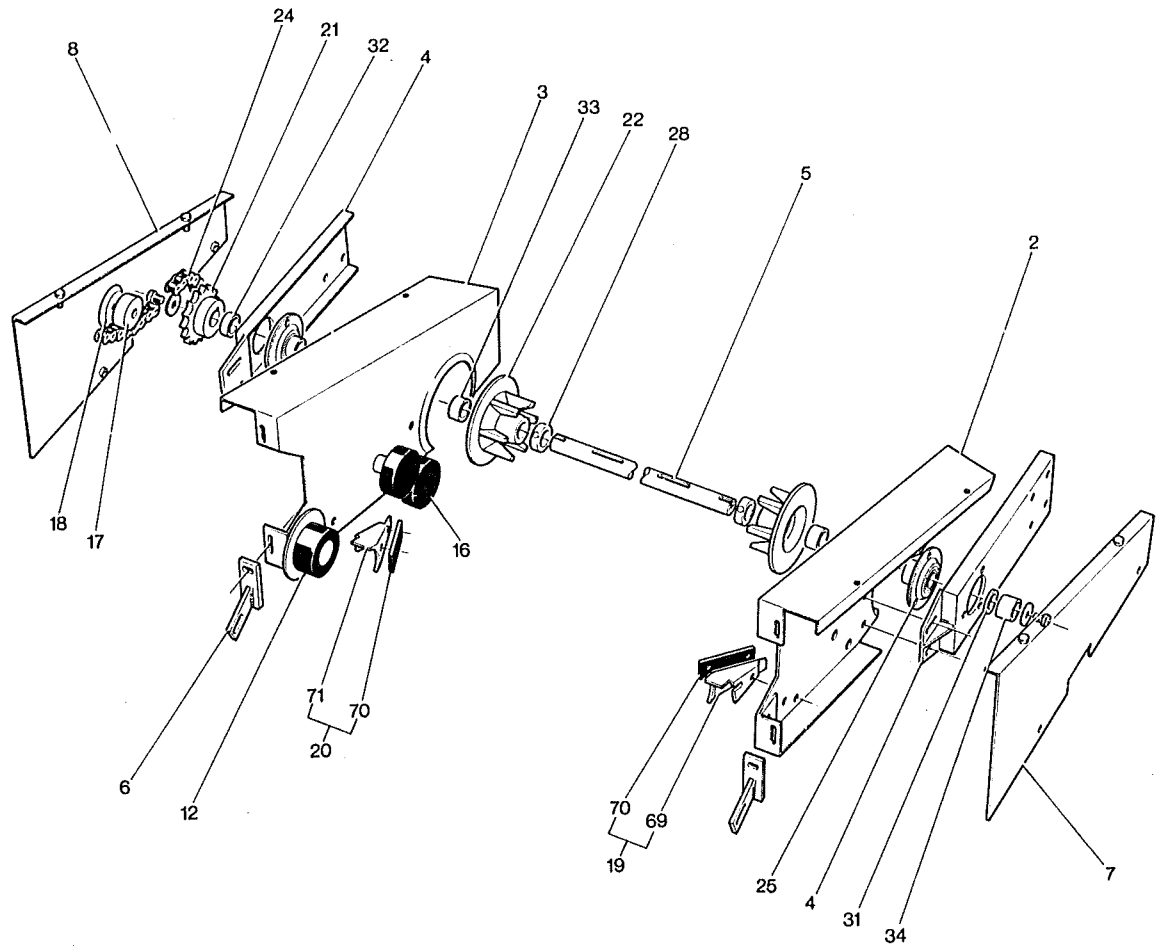
ULM ROLLER AND CLOD ROLLER ASSEMBLIES
(FROM SERIAL No WS2077G)

(ASSY. No. 27319, 27320,
27321, 27679,
27680)

EM No.	PART No.	DESCRIPTION	QTY	REMARKS
96	D 57	PLASTIC SPACER	1	FROM SERIAL No WS2077G
97	PS 488M	STOP COLLAR	2	
98				
99	SS038031/020	STEEL SPACER	2	
100				
101	SLFL 25A	BEARING	2	
102				
103				
104	W0165	100mm EXTERNAL CIRCLIP	2	
105	W0167	52mm INTERNAL CIRCLIP	1	
106	W0644/46	3/8" PITCH ASA CHAIN	1	
107	11630	SPRING	2	
108	W0679	STOP COLLAR	1	
109	W0664	SUPPORT	3	
110				
111				
112				
113	6205 RS	BEARING	2	
114	6006 RS	BEARING	4	

Transfer Web Assembly

Assy N° 27233



TRANSFER WEB ASSEMBLY

(ASSY. No. 27233)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27202	TRANSFER WEB	1	
2	27234	LH SIDE PANEL	1	
3	27235	RH SIDE PANEL	1	
4	27236	WEB SIDE SUPPORT BRACKET	2	
5	27237	DRIVE SHAFT	1	
6	27243	WEB SIDE SUPPORT LUG	2	
7	27244	LH SIDE GUARD	1	
8	27245	RH SIDE GUARD	1	
9				
10				
11				
12	12506	ROLLER ASSEMBLY	2	
13				
14				
15				
16	0000301600	ROLLER ASSEMBLY	4	
17	0005000010	CHAIN TENSIONER	1	
18	0005000015	FLANGE WASHER	1	
19	0902108000	LH DEFLECTOR ASSEMBLY	1	
20	0902109000	RH DEFLECTOR ASSEMBLY	1	
21	2010900003	SPROCKET	1	
22	2031800002	TOOTHED ROLLER	2	
23				
24	PS 871/	DRIVE CHAIN	1	
25	RA 35	BEARING	2	
26				
27				
28	SPCT 131	COLLAR	2	
29				
30				
31	SS040036/005	STEEL SPACER	1	
32	SS040036/016	STEEL SPACER	1	
33	SS040036/025	STEEL SPACER	2	
34	SS040036/045	STEEL SPACER	1	
35				
36				
	27202	(ITEM 1) TRANSFER WEB CONSISTS OF:-		
37	W0628/1	FEMALE CONNECTOR	2	
38	W0628/2	MALE CONNECTOR	2	
39	W0628/3	WEB BAR (COMPLETE)	22	
40	W0628/4	CENTRE CLIP	44	
41	W0628/5	RUBBER COVERING	2	
42	W0628/6	CENTRE JOINING CLIP	1Pr	
43	W0628/8	WEB BAR (COMPLETE)	22	
44	W0628/12	JOINING ROD	1	
45	W0628/13	CENTRE RIVET	A/R	

FOR JOINING ROD

TRANSFER WEB ASSEMBLY

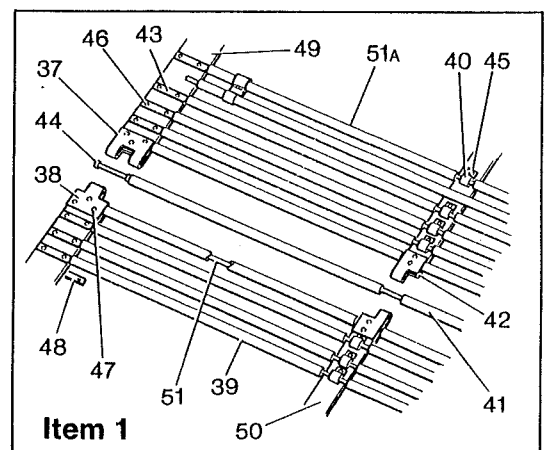
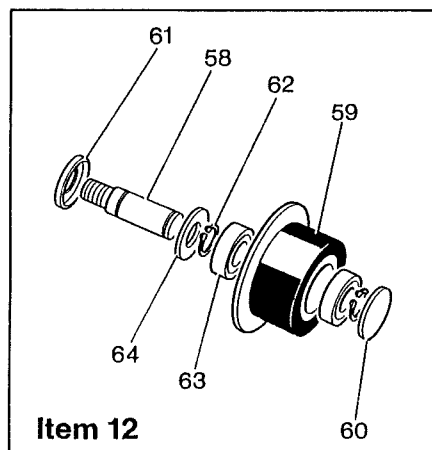
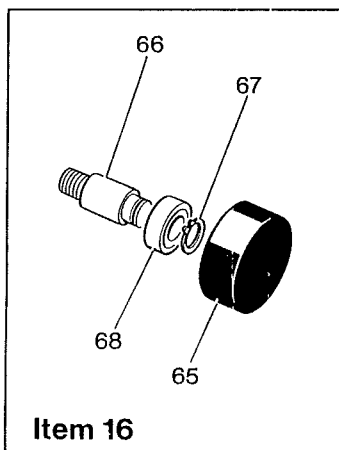
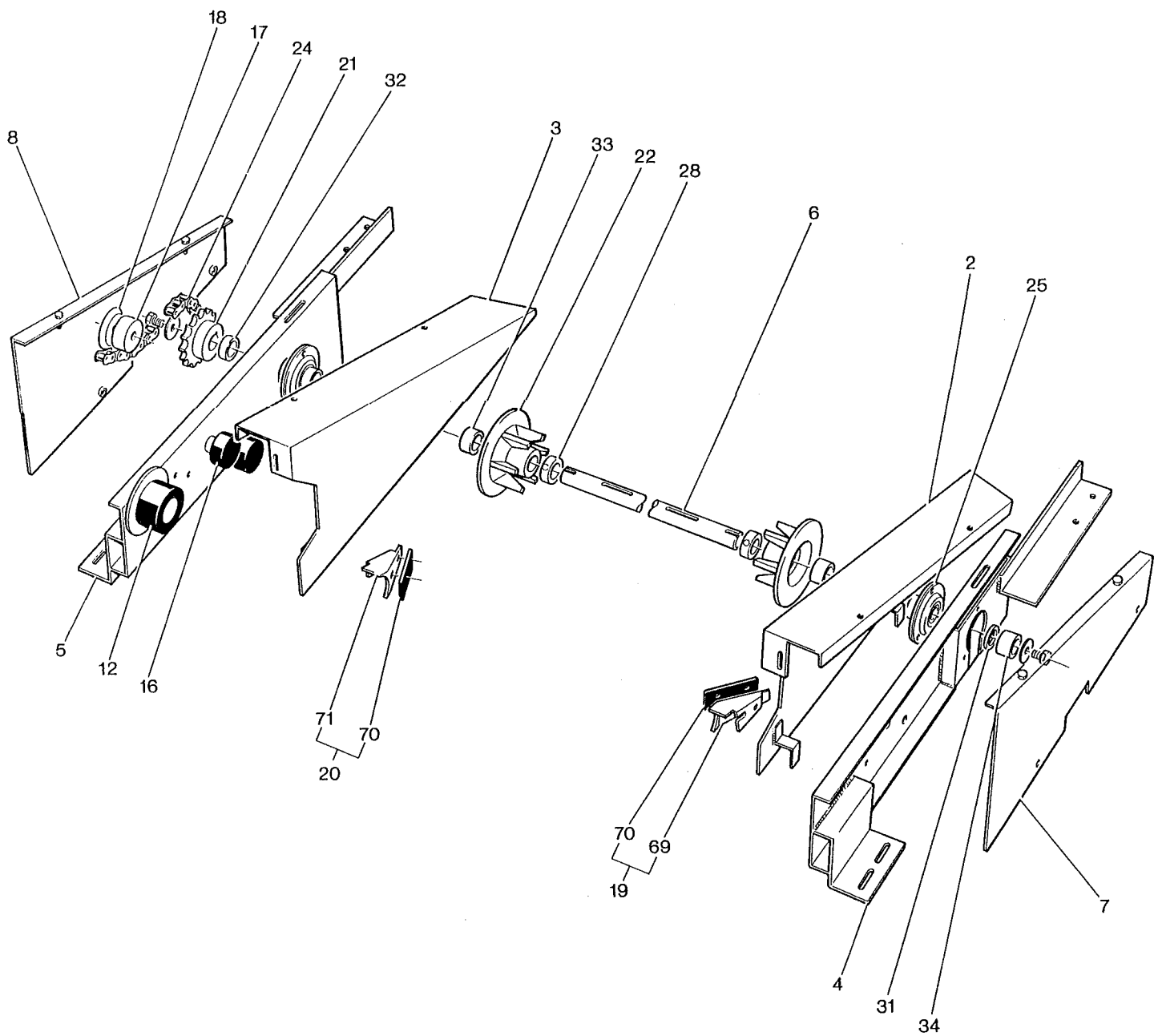
(ASSY. No. 27233)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
46	W0617/8	WEB BAR RIVET	A/R	HIGH PROFILE FOR CONNECTOR
47	W0617/9	CONNECTOR RIVET	A/R	
48	W0617/10	CLAMP PLATE	46	
49	27202/1	WEB BELTING (OUTER)	2	
50	27202/2	WEB BELTING (INNER)	1	
51	27202/3	WEB BAR (COMPLETE)	2	
51A	W0628/7	DROP AWAY LINK	1	
	W0628/3	(ITEM 39) WEB BAR CONSISTS OF:-		
	W0617/3	WEB BAR	1	SMALL DIA.
	W0628/5	RUBBER COVERING	2	
	W0628/8	(ITEM 43) WEB BAR CONSISTS OF:-		
	W0617/3	WEB BAR	1	LARGE DIA.
	W0628/9	RUBBER COVERING	2	
	27202/3	(ITEM 51) WEB BAR CONSISTS OF:-		
	27202/4	WEB BAR	1	LARGE DIA.
	W0628/9	RUBBER COVERING	2	
	12506	(ITEM 12) ROLLER ASSEMBLY CONSISTS OF:-		
58	11265	ROLLER SPINDLE	1	
59	PH 51AR	RUBBERED ROLLER	1	
60	PH 407	SEAL	1	
61	PH 408	SEAL	1	
62	PS 843	CIRCLIP	2	
63	6005 RS	BEARING	2	
64	0000300504	FELT SEAL	1	
	0000301600	(ITEM 16) ROLLER ASSEMBLY CONSISTS OF:-		
65	0000301601	RUBBER ROLLER	1	
66	0000301602	ROLLER SPINDLE	1	
67	12298	CIRCLIP	1	
68	62042 RS	BEARING	1	
	0902108000	(ITEM 19) LH DEFLECTOR ASSEMBLY		
	0902109000	(ITEM 20) RH DEFLECTOR ASSEMBLY		
		CONSISTS OF:-		
69	0902108001	LH BRACKET	1	LH ASSY ONLY
70	0902108002	RUBBER DEFLECTOR	1	RH ASSY ONLY
71	0902109001	RH BRACKET	1	

Transfer Web Assembly

Assy N° 27233

From Serial N° WS2077G



TRANSFER WEB ASSEMBLY (FROM SERIAL No VS2077G)

(ASSY. No. 27233)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27202	TRANSFER WEB	1	
2	27683	LH SIDE PANEL	1	
3	27684	RH SIDE PANEL	1	
4	27681	LEFT SIDE FRAME	1	
5	27682	RIGHT SIDE FRAME	1	
6	27237	DRIVE SHAFT	1	
7	27244	LH SIDE GUARD	1	
8	27245	RH SIDE GUARD	1	
9				
10				
11				
12	12506	ROLLER ASSEMBLY	2	
13				
14				
15				
16	0000301600	ROLLER ASSEMBLY	4	
17	0005000010	CHAIN TENSIONER	1	
18	0005000015	FLANGE WASHER	1	
19	0902108000	LH DEFLECTOR ASSEMBLY	1	
20	0902109000	RH DEFLECTOR ASSEMBLY	1	
21	2010900003	SPROCKET	1	
22	2031800002	TOOTHED ROLLER	2	
23				
24	PS 871/	DRIVE CHAIN	1	
25	RA 35	BEARING	2	
26				
27				
28	SPCT 131	COLLAR	2	
29				
30				
31	SS040036/005	STEEL SPACER	1	
32	SS040036/016	STEEL SPACER	1	
33	SS040036/025	STEEL SPACER	2	
34	SS040036/045	STEEL SPACER	1	
35				
36				
	27202	(ITEM 1) TRANSFER WEB CONSISTS OF:-		
37	W0628/1	FEMALE CONNECTOR	2	
38	W0628/2	MALE CONNECTOR	2	
39	W0628/3	WEB BAR (COMPLETE)	22	
40	W0628/4	CENTRE CLIP	44	
41	W0628/5	RUBBER COVERING	2	FOR JOINING ROD
42	W0628/6	CENTRE JOINING CLIP	1Pr	
43	W0628/8	WEB BAR (COMPLETE)	22	
44	W0628/12	JOINING ROD	1	
45	W0628/13	CENTRE RIVET	A/R	

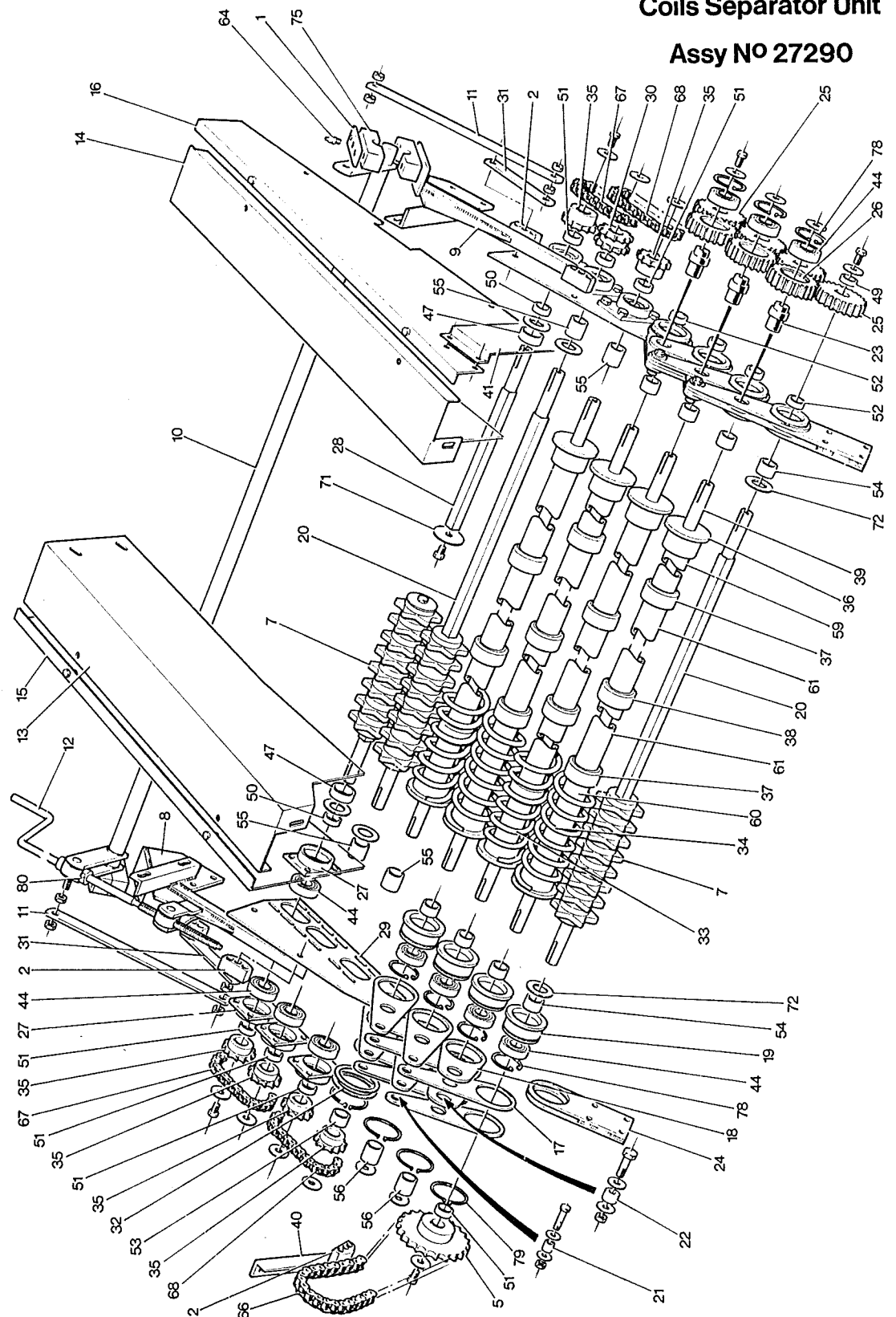
TRANSFER WEB ASSEMBLY (FROM SERIAL No WS2077G)

(ASSY. No. 27233)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
46	W0617/8	WEB BAR RIVET	A/R	HIGH PROFILE FOR CONNECTOR
47	W0617/9	CONNECTOR RIVET	A/R	
48	W0617/10	CLAMP PLATE	46	
49	27202/1	WEB BELTING (OUTER)	2	
50	27202/2	WEB BELTING (INNER)	1	
51	27202/3	WEB BAR (COMPLETE)	2	
51A	W0628/7	DROP AWAY LINK	1	
	W0628/3	(ITEM 39) WEB BAR CONSISTS OF:-		
	W0617/3	WEB BAR	1	
	W0628/5	RUBBER COVERING	2	
	W0628/8	(ITEM 43) WEB BAR CONSISTS OF:-		SMALL DIA.
	W0617/3	WEB BAR	1	
	W0628/9	RUBBER COVERING	2	LARGE DIA.
	27202/3	(ITEM 51) WEB BAR CONSISTS OF:-		
	27202/4	WEB BAR	1	LARGE DIA.
	W0628/9	RUBBER COVERING	2	
	12506	(ITEM 12) ROLLER ASSEMBLY CONSISTS OF:-		
58	11265	ROLLER SPINDLE	1	
59	PH 51AR	RUBBERED ROLLER	1	
60	PH 407	SEAL	1	
61	PH 408	SEAL	1	
62	PS 843	CIRCLIP	2	
63	6005 RS	BEARING	2	
64	0000300504	FELT SEAL	1	
	0000301600	(ITEM 16) ROLLER ASSEMBLY CONSISTS OF:-		
65	0000301601	RUBBER ROLLER	1	
66	0000301602	ROLLER SPINDLE	1	
67	12298	CIRCLIP	1	
68	62042 RS	BEARING	1	
	0902108000	(ITEM 19) LH DEFLECTOR ASSEMBLY		
	0902109000	(ITEM 20) RH DEFLECTOR ASSEMBLY		
		CONSISTS OF:-		
69	0902108001	LH BRACKET	1	LH ASSY ONLY
70	0902108002	RUBBER DEFLECTOR	1	RH ASSY ONLY
71	0902109001	RH BRACKET	1	

Coils Separator Unit

Assy No 27290



COILS SEPARATOR UNIT

(ASSY. No. 27290)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17133	BEARING CLAMP	2	
2	17155	NYLON BLOCK	5	
3				
4				
5	24116	26T SPROCKET	1	
6				
7	27071	CUSHION ROLLER	96	
8	27106	RH REAR SUPPORT	1	
9	27107	LH REAR SUPPORT	1	
10	27108	CLOD SEPARATOR ADJUSTER	1	
11	27109	ADJUSTER LINK	2	
12	27110	ADJUSTING HANDLE	1	
13	27111	RH WEB SIDE	1	
14	27112	LH WEB SIDE	1	
15	27113	RH GUARD	1	
16	27114	LH GUARD	1	
17	27137	SCISSOR ARM	16	
18	27138	SCISSOR ARM SHORT	8	
19	27139	BEARING HOUSING	8	
20	27140	DRIVE SHAFT	2	
21	27141	PIVOT BOSS	4	
22	27142	PIVOT BOSS	3	
23	27143	IDLER BOSS	3	
24	27144	FRONT MOUNTING BRACKET	2	
25	27145	DRIVE GEAR	4	
26	27146	IDLER GEAR	3	
27	27147	BEARING HOUSING	8	
28	27148	SHORT DRIVE SHAFT	2	
29	27149	SUPPORT PLATE	2	
30	27150	17T DOUBLE SPROCKET	1	
31	27169	TIE STRAP	2	
32	27170	LARGE WASHER	4	
33	27246	LH COIL	2	
34	27247	RH COIL	2	
35	27279	17T SPROCKET	6	
36	27280	END ROLLER	8	
37	27281	PLAIN SUPPORT ROLLER	8	
38	27282	KEYED SUPPORT ROLLER	4	
39	27284	COILS DRIVE SHAFT	4	
40	27334	TENSIONER BRACKET	1	
41	27368	GEAR COVER	1	
42				
43				
44	62062RS	BEARING	19	
45				
46				
47	A 20	PLASTIC SPACER	2	
48				
49	C 13	PLASTIC SPACER	4	
50	C 14	PLASTIC SPACER	2	

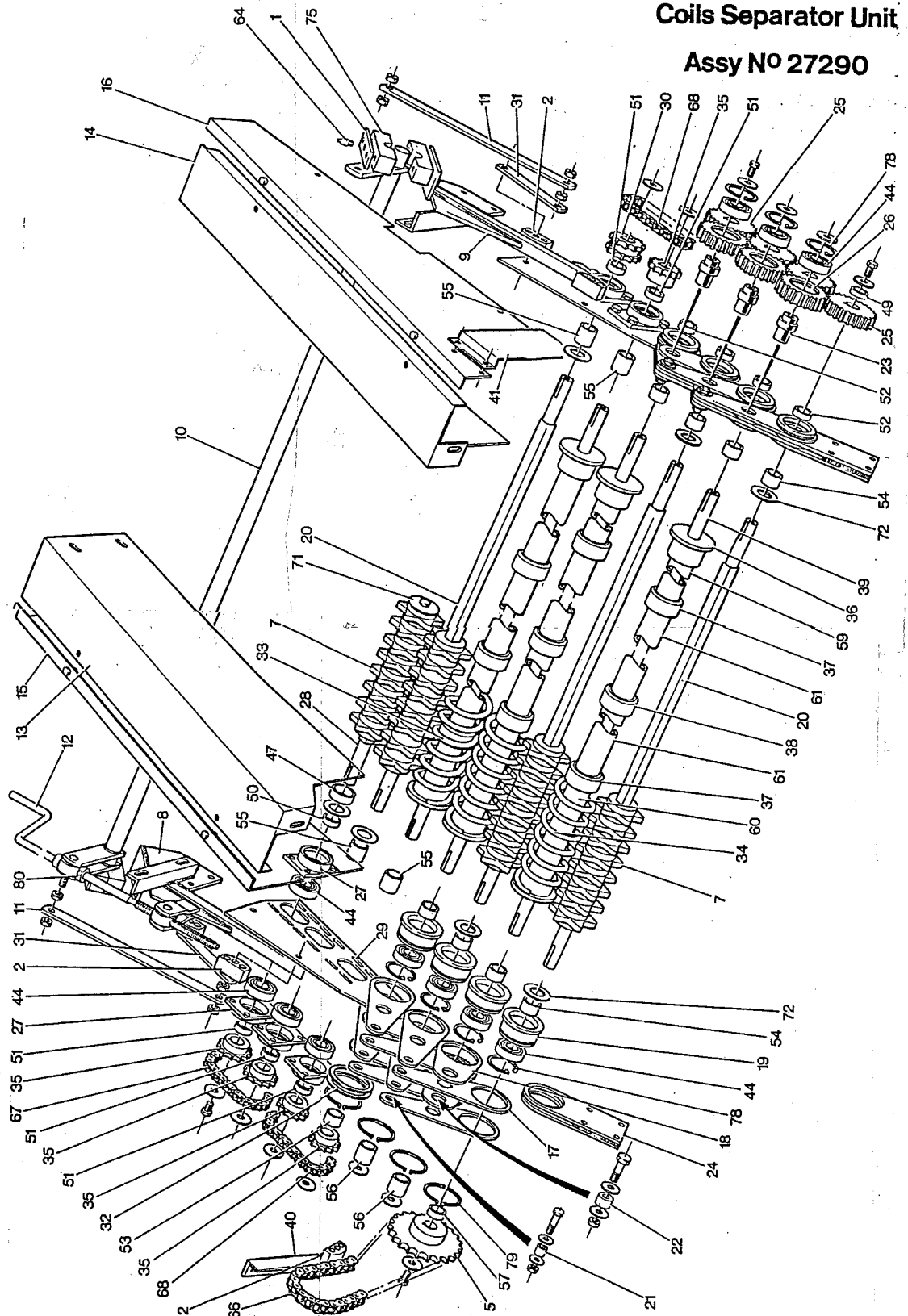
COILS SEPARATOR UNIT

(ASSY. No. 27290)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	C 15	PLASTIC SPACER	7	
52	C 16	PLASTIC SPACER	4	
53	C 23	PLASTIC SPACER	1	
54	C 28	PLASTIC SPACER	8	
55	C 36	PLASTIC SPACER	4	
56	C 53	PLASTIC SPACER	2	
57				
58				
59	G 142	PLASTIC SPACER TUBE	4	
60	G 352	PLASTIC SPACER TUBE	4	
61	G 390	PLASTIC SPACER TUBE	8	
62				
63				
64	GS 412	GREASE NIPPLE	2	
65				
66	PS 971/54	CHAIN	1	
67	PH 526/33	CHAIN	2	
68	PH 526/34	CHAIN	2	
69				
70				
71	SS060011/005	STEEL SPACER	2	
72	SS060031/003	STEEL SPACER	6	
73				
74				
75	TRT 298	BEARING BLOCK	4	
76				
77				
78	W0168	CIRCLIP	11	
79	W0169	CIRCLIP	8	
80	W0679	STOP COLLAR	1	

Coils Separator Unit

Assy No 27290



COILS SEPARATOR UNIT

(ASSY. No. 27290)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17133	BEARING CLAMP	2	
2	17155	NYLON BLOCK	5	
3				
4				
5	13308	13T SPROCKET	1	
6				
7	27071	CUSHION ROLLER	131	
8	27106	RH REAR SUPPORT	1	
9	27107	LH REAR SUPPORT	1	
10	27108	CLOD SEPARATOR ADJUSTER	1	
11	27109	ADJUSTER LINK	2	
12	27110	ADJUSTING HANDLE	1	
13	27111	RH WEB SIDE	1	
14	27112	LH WEB SIDE	1	
15	27113	RH GUARD	1	
16	27114	LH GUARD	1	
17	27137	SCISSOR ARM	16	
18	27138	SCISSOR ARM SHORT	8	
19	27139	BEARING HOUSING	8	
20	27140	DRIVE SHAFT	3	
21	27141	PIVOT BOSS	4	
22	27142	PIVOT BOSS	3	
23	27143	IDLER BOSS	3	
24	27144	FRONT MOUNTING BRACKET	2	
25	27145	DRIVE GEAR	4	
26	27146	IDLER GEAR	3	
27	27147	BEARING HOUSING	6	
28	27148	SHORT DRIVE SHAFT	1	
29	27149	SUPPORT PLATE	2	
30	27150	17T DOUBLE SPROCKET	1	
31	27169	TIE STRAP	2	
32	27170	LARGE WASHER	4	
33	27246	LH COIL	1	
34	27247	RH COIL	2	
35	27279	17T SPROCKET	5	
36	27280	END ROLLER	6	
37	27281	PLAIN SUPPORT ROLLER	10	
38	27282	KEYED SUPPORT ROLLER	5	
39	27284	COILS DRIVE SHAFT	3	
40	27334	TENSIONER BRACKET	1	
41	27368	GEAR COVER	1	
42				
43				
44	62062RS	BEARING	17	
45				
46				
47	A 20	PLASTIC SPACER	1	
48				
49	C 13	PLASTIC SPACER	4	
50	C 14	PLASTIC SPACER	1	

COILS SEPARATOR UNIT

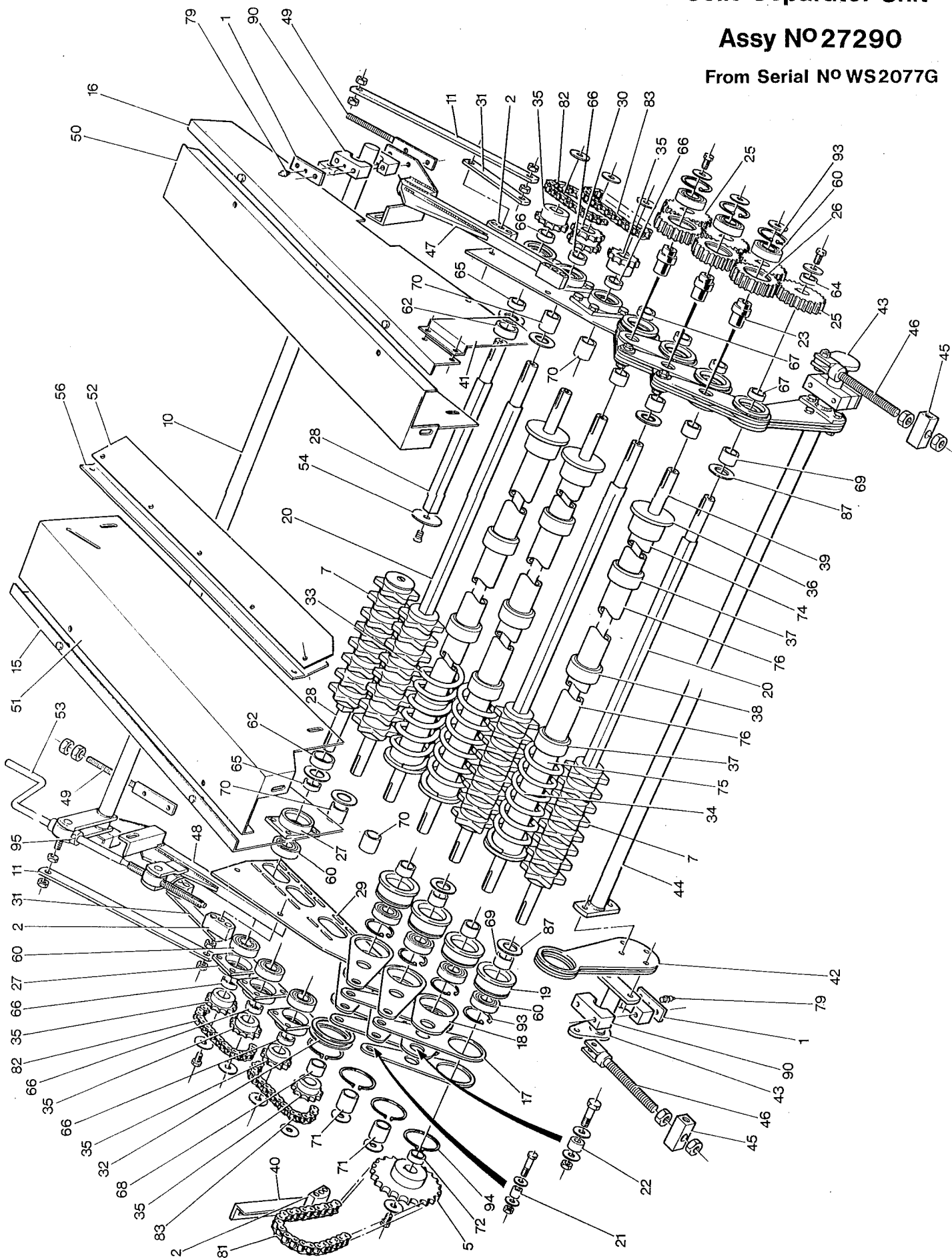
(ASSY. No. 27290)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	C 15	PLASTIC SPACER	5	
52	C 16	PLASTIC SPACER	4	
53	C 23	PLASTIC SPACER	1	
54	C 28	PLASTIC SPACER	8	
55	C 36	PLASTIC SPACER	4	
56	C 53	PLASTIC SPACER	2	
57	C 21	PLASTIC SPACER	1	
58				
59	G 142	PLASTIC SPACER TUBE	3	
60	G 352	PLASTIC SPACER TUBE	3	
61	G 390	PLASTIC SPACER TUBE	6	
62				
63				
64	GS 412	GREASE NIPPLE	2	
65				
66	PS 971/54	CHAIN	1	
67	PH 526/33	CHAIN	1	
68	PH 526/34	CHAIN	2	
69				
70				
71	SS060011/005	STEEL SPACER	1	
72	SS060031/003	STEEL SPACER	7	
73				
74				
75	TRT 298	BEARING BLOCK	4	
76				
77				
78	W0168	CIRCLIP	11	
79	W0169	CIRCLIP	8	
80	W0679	STOP COLLAR	1	

Coils Separator Unit

Assy N° 27290

From Serial N° WS2077G



COILS SEPARATOR UNIT (FROM SERIAL No WS2077G)

(ASSY. No. 27290)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17133	BEARING CLAMP	4	
2	17155	NYLON BLOCK	5	
3				
4				
5	13308	13T SPROCKET	1	
6				
7	27071	CUSHION ROLLER	147	
8				
9				
10	27108	CLOD SEPARATOR ADJUSTER	1	
11	27109	ADJUSTER LINK	2	
12				
13				
14				
15	27113	RH GUARD	1	
16	27114	LH GUARD	1	
17	27137	SCISSOR ARM	16	
18	27138	SCISSOR ARM SHORT	8	
19	27139	BEARING HOUSING	8	
20	27140	DRIVE SHAFT	3	
21	27141	PIVOT BOSS	4	
22	27142	PIVOT BOSS	3	
23	27143	IDLER BOSS	3	
24				
25	27145	DRIVE GEAR	4	
26	27146	IDLER GEAR	3	
27	27147	BEARING HOUSING	8	
28	27148	SHORT DRIVE SHAFT	2	
29	27149	SUPPORT PLATE	2	
30	27150	17T DOUBLE SPROCKET	1	
31	27169	TIE STRAP	2	
32	27170	LARGE WASHER	4	
33	27246	LH COIL	1	
34	27247	RH COIL	2	
35	27279	17T SPROCKET	6	
36	27280	END ROLLER	6	
37	27281	PLAIN SUPPORT ROLLER	10	
38	27282	KEYED SUPPORT ROLLER	5	
39	27284	COILS DRIVE SHAFT	3	
40	27334	TENSIONER BRACKET	1	
41	27368	GEAR COVER	1	
42	27589	FRONT MOUNTING BRACKET	2	
43	27590	PIVOT BRACKET	2	
44	27591	TIE BAR	1	
45	27592	ADJUSTER BLOCK	2	
46	27593	ADJUSTER	2	
47	27602	LH REAR SUPPORT	1	
48	27603	RH REAR SUPPORT	1	
49	27607	REAR ADJUSTER	2	
50	27658	LH SIDE PANEL	1	

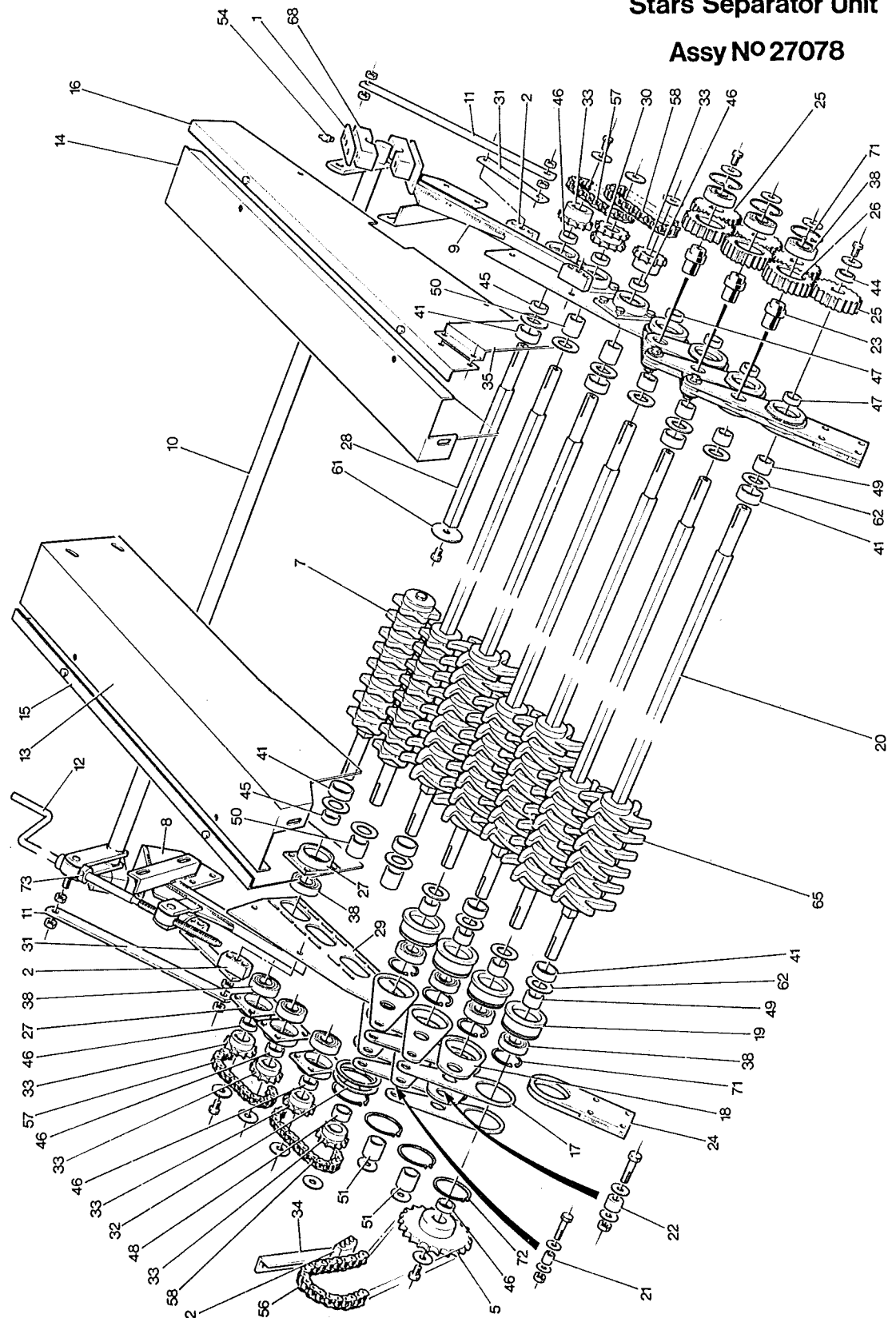
COILS SEPARATOR UNIT (FROM SERIAL No WS2077G)

(ASSY. No. 27290)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27659	RH SIDE PANEL	1	
52	27660	RUBBER FLAP	2	
53	27667	REAR ADJUSTING HANDLE	1	
54	27668	COUNTERSUNK WASHER	2	
55				
56	27693	SIDE RUBBER SUPPORT	2	
57				
58				
59				
60	62062RS	BEARING	19	
61				
62	A 20	PLASTIC SPACER	2	
63				
64	C 13	PLASTIC SPACER	4	
65	C 14	PLASTIC SPACER	2	
66	C 15	PLASTIC SPACER	7	
67	C 16	PLASTIC SPACER	4	
68	C 23	PLASTIC SPACER	1	
69	C 28	PLASTIC SPACER	8	
70	C 36	PLASTIC SPACER	4	
71	C 53	PLASTIC SPACER	2	
72	C 21	PLASTIC SPACER	1	
73				
74	G 142	PLASTIC SPACER TUBE	3	
75	G 352	PLASTIC SPACER TUBE	3	
76	G 390	PLASTIC SPACER TUBE	6	
77				
78				
79	GS 412	GREASE NIPPLE	2	
80				
81	PS 971/54	CHAIN	1	
82	PH 526/33	CHAIN	2	
83	PH 526/34	CHAIN	2	
84				
85				
86				
87	SS060031/003	STEEL SPACER	8	
88				
89				
90	TRT 298	BEARING BLOCK	8	
91				
92				
93	W0168	CIRCLIP	11	
94	W0169	CIRCLIP	8	
95	W0679	STOP COLLAR	1	

Stars Separator Unit

Assy N° 27078



STARS SEPARATOR UNIT

(ASSY. No. 27078)

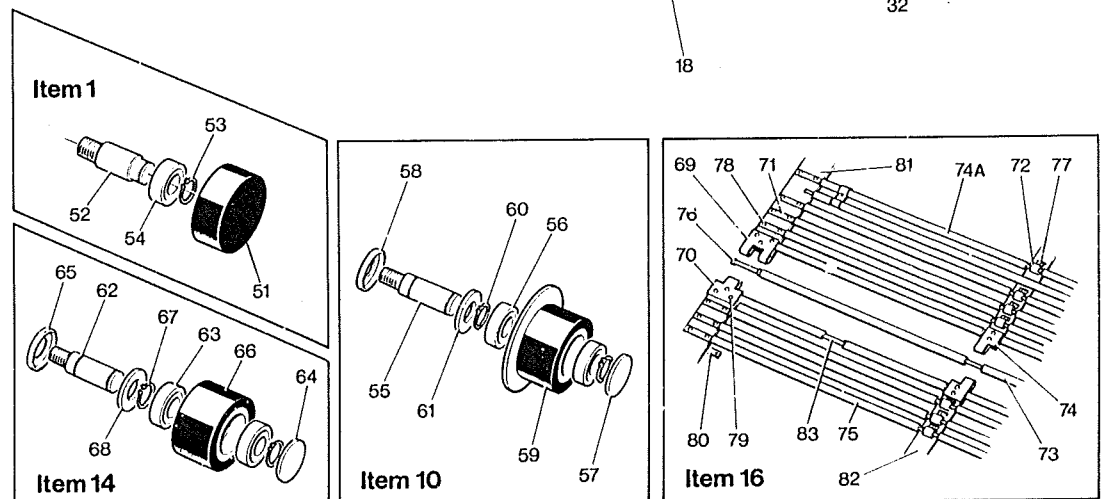
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17133	BEARING PLATE	2	
2	17155	NYLON BLOCK	5	
3				
4				
5	24116	26T SPROCKET	1	
6				
7	27071	CUSHION ROLLER	56	
8	27106	RH REAR SUPPORT	1	
9	27107	LH REAR SUPPORT	1	
10	27108	CLOD SEPARATOR ADJUSTER	1	
11	27109	ADJUSTER LINK	2	
12	27110	ADJUSTING HANDLE	1	
13	27111	RH WEB SIDE	1	
14	27112	LH WEB SIDE	1	
15	27113	RH GUARD	1	
16	27114	LH GUARD	1	
17	27137	SCISSOR ARM	16	
18	27138	SCISSOR ARM SHORT	8	
19	27139	BEARING HOUSING	8	
20	27140	DRIVE SHAFT	6	
21	27141	PIVOT BOSS	4	
22	27142	PIVOT BOSS	3	
23	27143	IDLER BOSS	3	
24	27144	FRONT MOUNTING BRACKET	2	
25	27145	DRIVE GEAR	4	
26	27146	IDLER GEAR	3	
27	27147	BEARING HOUSING	8	
28	27148	SHORT SHAFT	2	
29	27149	SUPPORT PLATE	2	
30	27150	17T DOUBLE SPROCKET	1	
31	27169	TIE STRAP	2	
32	27170	LARGE WASHER	4	
33	27279	17T SPROCKET	6	
34	27334	TENSIONER BRACKET	1	
35	27368	GEAR COVER	1	
36				
37				
38	62062RS	BEARING	19	
39				
40				
41	A 20	PLASTIC SPACER	8	
42				
43				
44	C 13	PLASTIC SPACER	4	
45	C 14	PLASTIC SPACER	2	
46	C 15	PLASTIC SPACER	7	
47	C 16	PLASTIC SPACER	4	
48	C 23	PLASTIC SPACER	1	
49	C 28	PLASTIC SPACER	8	
50	C 36	PLASTIC SPACER	4	

STARS SEPARATOR UNIT

(ASSY. No. 27078)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	C 53	PLASTIC SPACER	2	
52				
53				
54	GS 412	GREASE NIPPLE	2	
55				
56	PS 871/54	CHAIN	1	
57	PH 526/33	CHAIN	2	
58	PH 526/34	CHAIN	2	
59				
60				
61	SS060011/005	STEEL SPACER	2	
62	SS060031/003	STEEL SPACER	14	
63				
64				
65	TBMW 277	STAR WHEEL	197	
66				
67				
68	TRT 298	BEARING BLOCK	4	
69				
70				
71	W0168	CIRCLIP	11	
72	W0169	CIRCLIP	8	
73	W0679	STOP COLLAR	1	

Assy N° 27362



SEPARATING ELEVATOR FEED WEB

(ASSY. No. 27362)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000301600	ROLLER ASSY	2	SEE LIST AT END
2	0902108002	RUBBER DEFLECTOR	2	
3	2001800005	ANGLE PLATE LH	1	
4	2001800006	ANGLE PLATE RH	1	
5	2010900003	SPROCKET	1	
6	2020912000	SPROCKET	1	
7	2031800002	TOOTHED ROLLER	2	
8				
9				
10	12506	ROLLER ASSY	2	SEE LIST AT END
11				
12	17155	NYLON BLOCK	1	
13				
14	19356	ROLLER ASSY	2	SEE LIST AT END
15				
16	27203	WEB ASSY	1	SEE LIST AT END
17	27334	TENSIONER BRACKET	1	
18	27342	LH SUPPORT ANGLE	1	
19	27343	RH SUPPORT ANGLE	1	
20	27344	LH MOUNTING PLATE	1	
21	27345	RH MOUNTING PLATE	1	
22	27346	LH SIDE PANEL	1	
23	27347	RH SIDE PANEL	1	
24	27348	MOUNTING PLATE	2	
25	27349	DRIVE SHAFT	1	
26	27350	LH SCRAPER	1	
27	27351	RH SCRAPER	1	
28	27352	LH RUBBER DEFLECTOR	1	
29	27353	RH RUBBER DEFLECTOR	1	
30	27354	CLAMP PLATE	2	
31	27369	FEED WEB DRIVE GUARD	1	
32	27372	GEAR COVER	1	
33	27370	DRIVE GUARD	1	
34				
35				
36	F 13	PLASTIC SPACER	1	
37	F 36	PLASTIC SPACER	2	
38				
39	PS 871/152	DRIVE CHAIN	1	
40				
41	RA 35	BEARING	2	
42				
43	SPCT 131	STOP COLLAR	2	
44				
45	SS040036/003	STEEL SPACER	1	
46				
47				
48				
49				
50				

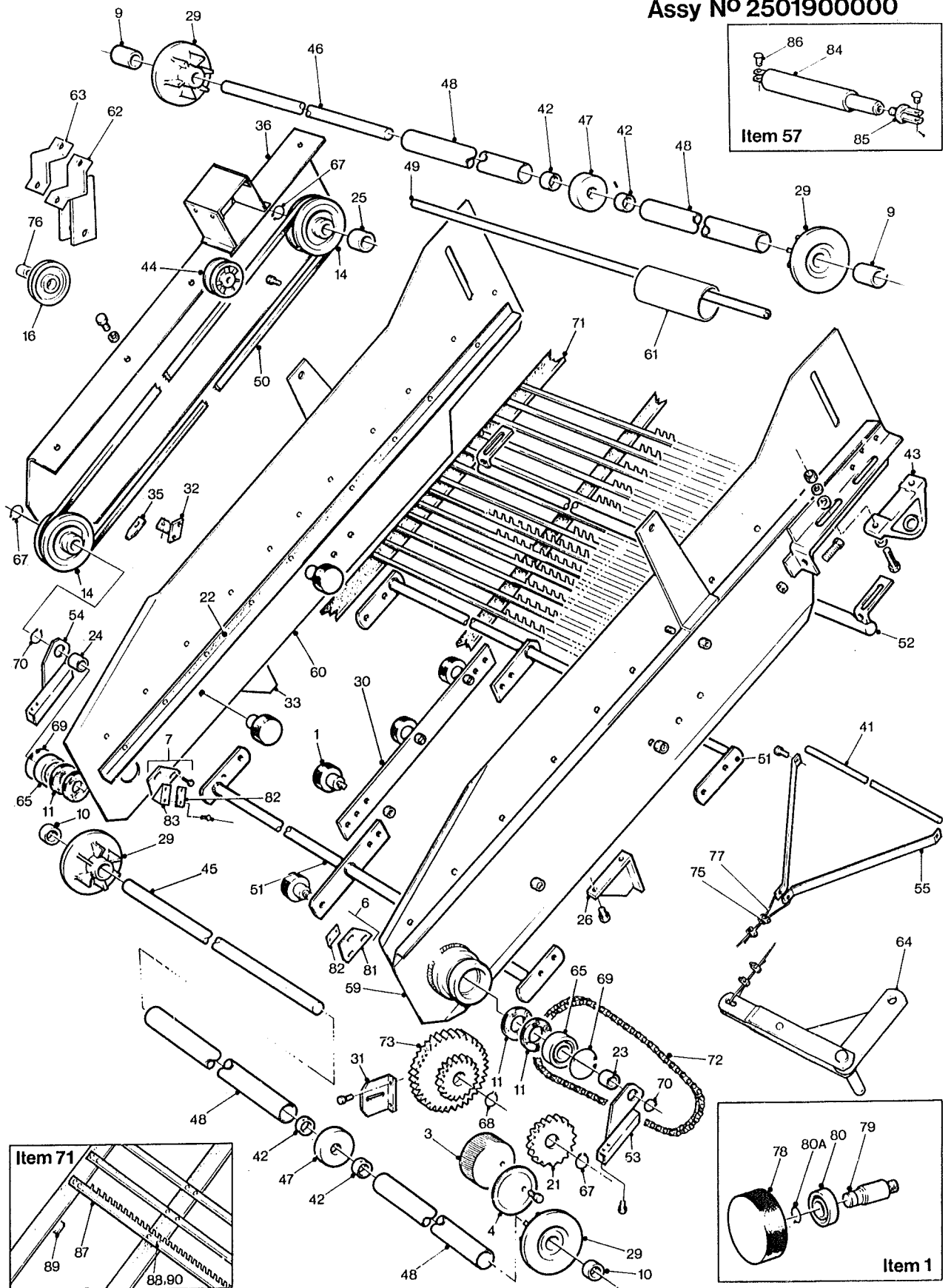
SEPARATING ELEVATOR FEED WEB

(ASSY. No. 27362)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	0000301600	(ITEM 1) ROLLER ASSY CONSISTS OF:-		
51	0000301601	ROLLER	1	
52	0000301602	ROLLER SPINDLE	1	
53	12298	CIRCLIP	1	
54	6204 RS	BEARING	1	
	12506	(ITEM 10) ROLLER ASSY CONSISTS OF:-		
55	11265	ROLLER SPINDLE	1	
56	6005 RS	BEARING	2	
57	PH 407	SEAL	1	
58	PH 408	SEAL	1	
59	PH 51AR	ROLLER	1	
60	PS 843	CIRCLIP	2	
61	0000300504	FELT SEAL	1	
	19356	(ITEM 14) ROLLER ASSY CONSISTS OF:-		
62	11265	ROLLER SPINDLE	1	
63	6005 RS	BEARING	2	
64	PH 407	SEAL	1	
65	PH 408	SEAL	1	
66	PH 77AR	ROLLER	1	
67	PS 843	CIRCLIP	2	
68	0000300504	FELT SEAL	1	
	27203	(ITEM 16) FEED WEB ASSY CONSISTS OF:-		
69	W0628/1	FEMALE CONNECTOR	2	
70	W0628/2	MALE CONNECTOR	2	
71	W0628/3	WEB BAR (COMPLETE)	A/R	
72	W0628/4	CENTRE CLIP	A/R	
73	W0628/5	RUBBER COVERING	2	FOR JOINING ROD
74	W0628/6	CENTRE JOINING CLIP	1pr	
74A	W0628/7	DROP AWAY LINK	1	
75	W0628/8	WEB BAR (COMPLETE)	A/R	
76	W0628/12	JOINING ROD	1	
77	W0628/13	CENTRE RIVET	A/R	
78	W0617/8	WEB BAR RIVET	A/R	
79	W0617/9	CONNECTING RIVET	A/R	
80	W0617/10	CLAMP PLATE	A/R	
81	27203/1	WEB BELTING (OUTER)	2	HIGH PROFILE
82	27203/2	WEB BELTING (INNER)	1	
83	27202/3	WEB BAR (COMPLETE)	2	FOR CONNECTOR
	W0628/3	(ITEM 71) WEB BAR CONSISTS OF:-		
	W0617/3	WEB BAR	1	
	W0628/5	RUBBER COVERING	2	SMALL DIA
	W0628/8	(ITEM 75) WEB BAR CONSISTS OF:-		
	W0617/3	WEB BAR	1	
	W0628/9	RUBBER COVERING	2	LARGE DIA
	27202/3	(ITEM 83) WEB BAR CONSISTS OF:-		
	27202/4	WEB BAR	1	
	W0628/9	RUBBER COVERING	2	LARGE DIA

Separating Elevator Assembly

Assy N° 2501900000



SEPARATING ELEVATOR

(ASSY. No. 2501900000)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000301900	ROLLER ASSEMBLY	8	
2				
3	0005000010	TENSION BLOCK	1	
4	0005000015	FLANGE WASHER	1	
5				
6	0005001000	LH DEFLECTOR	1	
7	0005002000	RH DEFLECTOR	1	
8				
9	0006400006	STEEL SPACER	2	
10	0006400007	STEEL SPACER	2	
11	0008500011	FELT RING	4	
12				
13				
14	0905400002	PULLEY	2	
15				
16	1107100009	ROLLER	1	
17				
18				
19				
20				
21	2000900007	SPROCKET	1	
22	2001901007	RUBBER GUIDE	2	
23	2011901002	STEEL SPACER	1	
24	2021901015	STEEL SPACER	1	
25	2021901016	STEEL SPACER	1	
26	2021907001	LH LOWER PANEL	1	
27				
28				
29	2031800002	TOOTHED ROLLER	4	
30	2031901520	MIDDLE CARRIER	1	
31	2060900032	SUPPORT PLATE	1	
32	2061901800	SCRAPER ARM	1	
33	2061909000	RH LOWER PANEL	1	
34				
35	2071901003	SCRAPER FINGER	1	
36	2071908000	DRIVE GUARD	1	
37				
38				
39				
40				
41	2501900001	SHAFT	1	
42	2501901000/1	LOCK COLLAR	4	
43	2501901000/2	BEARING	2	
44	2501901000/3	TENSION PULLEY	1	
45	2501901001	SHAFT	1	
46	2501901002	SHAFT	1	
47	2501901004	SUPPORT WHEEL	2	
48	2501901005	GUARD TUBE	4	
49	2501901009	TIE BAR	1	
50	2501901010	VEE BELT	1	

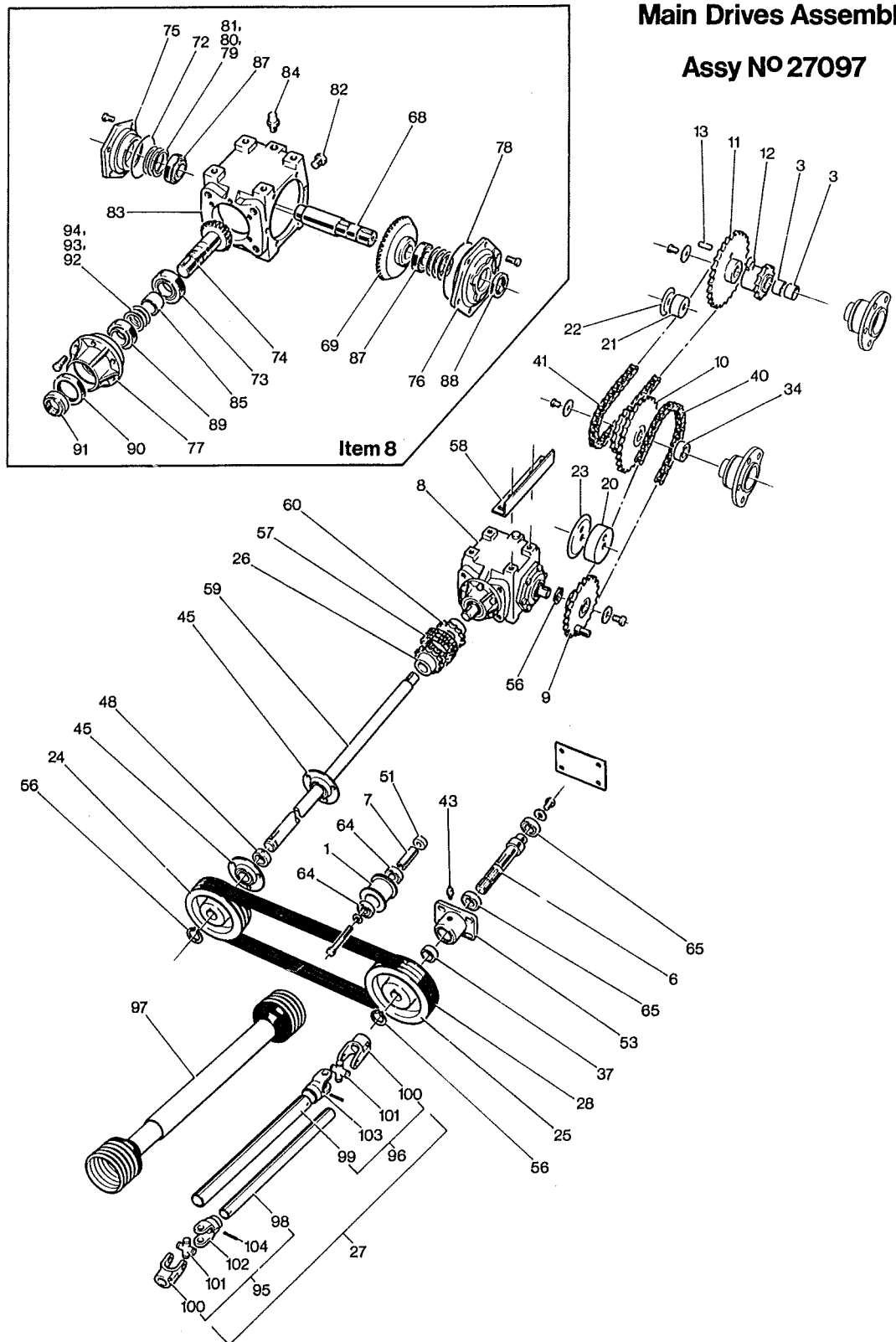
SEPARATING ELEVATOR

(ASSY. No. 2501900000)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	2501901300	CROSS TUBE	2	
52	2501901400	TIE TUBE	1	
53	2501901800	LH BEARING PLATE	1	
54	2501901900	RH BEARING PLATE	1	
55	2501903000	STAY COMPLETE	1	
56				
57	2503600000	HYDRAULIC RAM	1	
58				
59	27356	LH STAY PANEL	1	
60	27357	RH STAY PANEL	1	
61	27363	POTATO STOP TUBE	6	
62	27367	ROLLER BRACKET	1	
63	27367/1	CLAMP PLATE	1	
64	27371	LEVER	1	
65	6206 2RS	BEARING	2	
66				
67	RH 56	CIRCLIP	3	
68	W0119	CIRCLIP	1	
69	W0168	CIRCLIP	2	
70	W0169	CIRCLIP	2	
71	W0629	WEB ASSEMBLY	1	
72	W0644/67	CHAIN	1	
73	W0678	DOUBLE SPROCKET	1	
74				
75	TBMW 65	CABLE GRIP	4	
76	SS019011/022	ROLLER SPINDLE	1	
77	SSR 101/3.0M	WIRE ROPE	1	
	0000301900	ROLLER ASSEMBLY CONSISTS OF:-		
78	0000301601	ROLLER	1	
79	0000300502	SPINDLE	1	
80	6204 2RS	BEARING	1	
80A	12298	CIRCLIP	1	
	0005001000	LH DEFLECTOR		
	0005002000	RH DEFLECTOR CONSISTS OF:-		
81	0005001001	LH BRACKET	1	LH ASSY ONLY
82	0005001002	RUBBER DEFLECTOR	1	
83	0005002001	RH BRACKET	1	RH ASSY ONLY
	2503600000	HYDRAULIC ADJUSTER CONSISTS OF:-		
84	0902107000	HYDRAULIC RAM	1	
85	0902107200	FORK END	1	
86	0901300003	PIN	1	
	W0629	WEB ASSEMBLY CONSISTS OF:-		
87	W0629/1	WEB BAR C/W FLIGHT	67	
88	W0629/3	CENTRE CLIP	67	
89	W0629/4	OUTER CLIP	134	
90	W0629/5	RIVET	A/R	

Main Drives Assembly

Assy N° 27097



MAIN DRIVES

(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11176	JOCKEY ROLLER	1	SEE LIST AT END
2				
3	12123	BUSH	2	
4				
5				
6	27094	INPUT SHAFT	1	
7	27096	JOCKEY ROLLER SPINDLE	1	
8	27188	GEARBOX ASSY	1	
9	27301	24T SPROCKET	1	
10	27315	DOUBLE SPROCKET	1	
11	27316	40T SPROCKET	1	
12	27317	17T SPROCKET	1	
13	27318	SHEAR PIN	1	
14	27364	BACKING PLATE	1	
15				
16				
17				
18				
19				
20	0005000008	TENSIONER (WOODEN)	1	
21	0005000010	TENSIONER (WOODEN)	1	
22	0005000015	FLANGE WASHER	1	
23	0005000016	FLANGE WASHER	1	
24	0008000012	TRIPLE PULLEY (208 DIA)	1	FOR POWER PACK 27092
25	0008000013	TRIPLE PULLEY (232 DIA)	1	FOR POWER PACK 27093
26	2000900007	18T SPROCKET	1	
27	2510900000/1	PTO DRIVE SHAFT	1	SEE LIST AT END
28	2510900000/3	VEE BELT	3	
29				
30				
31				
32				
33				
34	A 24	PLASTIC SPACER	1	
35				
36				
37	F 17	PLASTIC SPACER	1	
38				
39				
40	PS 429/60	DRIVE CHAIN	1	
41	PS 871/138	DRIVE CHAIN	1	
42				
43	GS 412	GREASE NIPPLE	1	
44				
45	RA 35	BEARING	2	
46				
47				
48	SPCT 131	STOP COLLAR	1	
49				
50				

MAIN DRIVES

(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	SS040013/012	STEEL SPACER	1	
52				
53	VRT 23M	BEARING HOUSING	1	
54				
55				
56	W0119	EXTERNAL CIRCLIP	3	
57	W0645/18	DUPLEX CHAIN	1	
58	W0662	SUPPORT ANGLE	1	
59	W0687	DRIVE SHAFT	1	
60	W0831	18T SPROCKET	1	
61				
62				
63				
64	6005 RS	BEARING	2	
65	6207 RS	BEARING	2	
66				
67				
	27188	(ITEM 8) GEARBOX ASSY CONSISTS OF:-		
68	27188/1	OUTPUT SHAFT	1	
69	27188/2	BEVEL GEAR	1	
70				
71				
72	W0632/1	'O' RING	1	
73	W0632/4	INPUT INNER BEARING	1	
74	W0632/6	INPUT SHAFT	1	
75	W0632/8	END PLATE	1	
76	W0632/9	BEARING PLATE	1	
77	W0632/13	INPUT BEARING HOUSING	1	
78	W0632/14	'O' RING	1	
79	W0632/18	SHIM	A/R	
80	W0632/19	SHIM	A/R	
81	W0632/20	SHIM	A/R	
82	W0632/21	DRAIN / FILLER PLUG	1	
83	W0632/22	HOUSING	1	
84	W0632/23	BREATHER	1	
85	W0632/24	SPACER	1	
86				
87	11051/1	OUTPUT BEARING	2	
88	11051/2	OUTPUT SHAFT OIL SEAL	1	
89	11051/3	INPUT BEARING	1	
90	11051/4	INPUT SHAFT OIL SEAL	1	
91	11051/7	SHAFT NUT	1	
92	11051/18	SHIM	A/R	
93	11051/19	SHIM	A/R	
94	11051/20	SHIM	A/R	

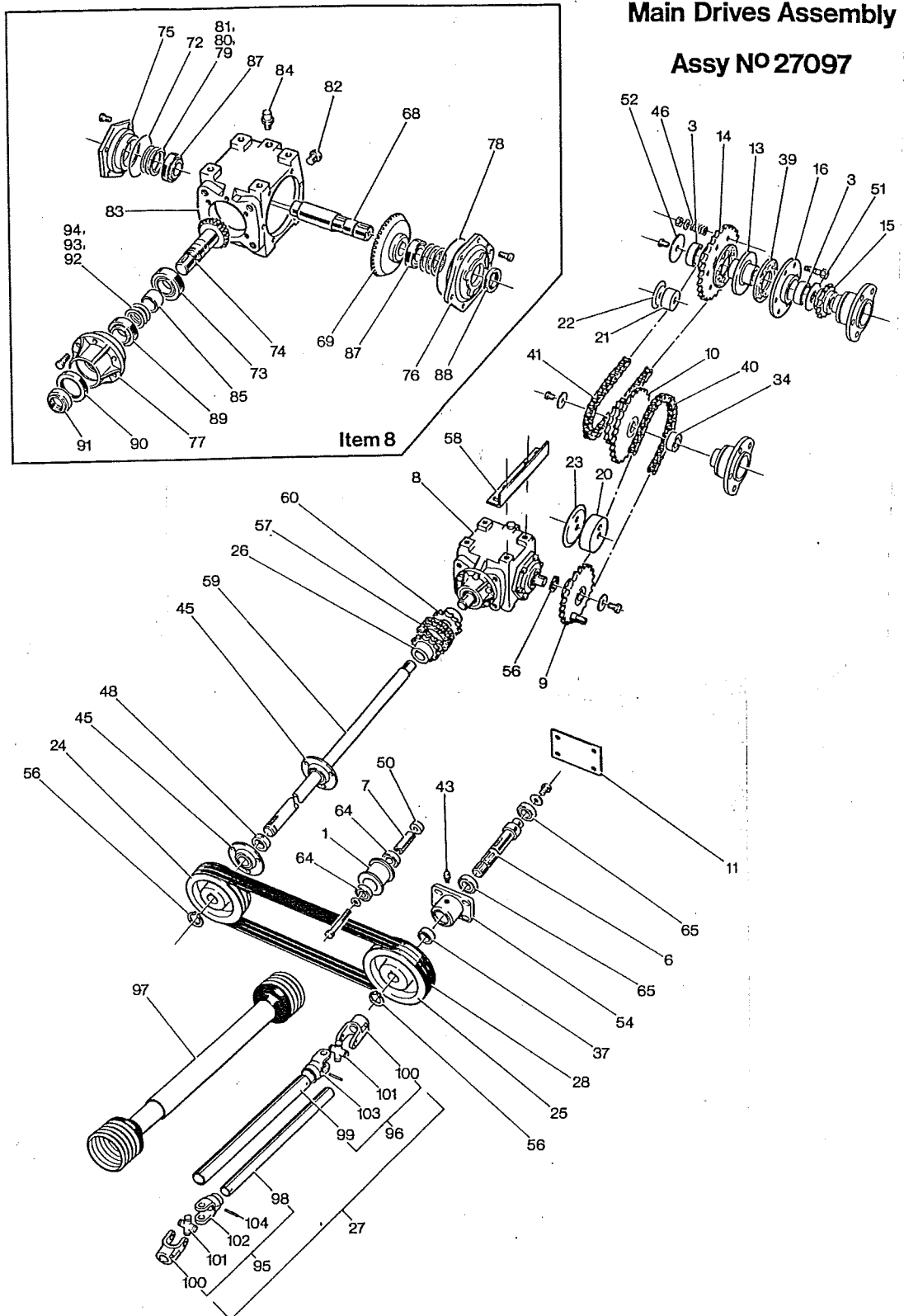
MAIN DRIVES

(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	2510900000/1	(ITEM 27) DRIVE SHAFT CONSISTS OF:-		
95	W0823/1	MALE COUPLING COMPLETE	1	
96	W0823/2	FEMALE COUPLING COMPLETE	1	
97	W0823/3	GUARD COMPLETE	1	
98	W0823/4	MALE LEMON TUBE	1	
99	W0823/5	FEMALE LEMON TUBE	1	
100	24005/6	SPLINED YOKE	2	
101	16218/6	UNIT PACKAGE	2	
102	16218/7	MALE END INNER YOKE	1	
103	16218/8	FEMALE END INNER YOKE	1	
104	16218/9	STRAIGHT SPRING PIN	2	

Main Drives Assembly

Assy N° 27097



MAIN DRIVES
(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11176	JOCKEY ROLLER	1	SEE LIST AT END
2				
3	24433	CLUTCH BEARING	2	
4				
5				
6	27094	INPUT SHAFT	1	
7	27096	JOCKEY ROLLER SPINDLE	1	
8	27188	GEARBOX ASSY	1	
9	27301	24T SPROCKET	1	
10	27315	DOUBLE SPROCKET	1	
11	27364	BACKING PLATE	1	
12				
13	27513	CLUTCH CENTRE	1	
14	27514	CLUTCH SPROCKET 40T	1	
15	27515	SPROCKET 17T	1	
16	27517	CLAMP PLATE	1	
17				
18				
19				
20	0005000008	TENSIONER (WOODEN)	1	FOR POWER PACK 27092
21	0005000010	TENSIONER (WOODEN)	1	
22	0005000015	FLANGE WASHER	1	
23	0005000016	FLANGE WASHER	1	
24	0008000012	TRIPLE PULLEY (208 DIA)	1	
25	0008000013	TRIPLE PULLEY (232 DIA)	1	
26	2000900007	18T SPROCKET	1	
27	2510900000/1	PTO DRIVE SHAFT	1	
28	2510900000/3	VEE BELT	3	
29				SEE LIST AT END
30				
31				
32				
33				
34	A 24	PLASTIC SPACER	1	
35				
36				
37	F 17	PLASTIC SPACER	1	
38				
39	PT 51	FERODO DISC	2	
40	PS 429/60	DRIVE CHAIN	1	
41	PS 871/138	DRIVE CHAIN	1	
42				
43	GS 412	GREASE NIPPLE	1	
44				
45	RA 35	BEARING	2	
46	RH 149A	SPRING	3	
47				
48	SPCT 131	STOP COLLAR	1	
49				
50	SS040013/012	STEEL SPACER	1	

MAIN DRIVES

(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	SS075041/003	STEEL SPACER	1	
52	SS075013/004	STEEL SPACER	1	
53				
54	VRT 23M	BEARING HOUSING	1	
55				
56	W0119	EXTERNAL CIRCLIP	3	
57	W0645/18	DUPLEX CHAIN	1	
58	W0662	SUPPORT ANGLE	1	
59	W0687	DRIVE SHAFT	1	
60	W0831	18T SPROCKET	1	
61				
62				
63				
64	6005 RS	BEARING	2	
65	6207 RS	BEARING	2	
66				
67				
	27188	(ITEM 8) GEARBOX ASSY CONSISTS OF:-		
68	27188/1	OUTPUT SHAFT	1	
69	27188/2	BEVEL GEAR	1	
70				
71				
72	W0632/1	'O' RING	1	
73	W0632/4	INPUT INNER BEARING	1	
74	W0632/6	INPUT SHAFT	1	
75	W0632/8	END PLATE	1	
76	W0632/9	BEARING PLATE	1	
77	W0632/13	INPUT BEARING HOUSING	1	
78	W0632/14	'O' RING	1	
79	W0632/18	SHIM	A/R	
80	W0632/19	SHIM	A/R	
81	W0632/20	SHIM	A/R	
82	W0632/21	DRAIN / FILLER PLUG	1	
83	W0632/22	HOUSING	1	
84	W0632/23	BREATHER	1	
85	W0632/24	SPACER	1	
86				
87	11051/1	OUTPUT BEARING	2	
88	11051/2	OUTPUT SHAFT OIL SEAL	1	
89	11051/3	INPUT BEARING	1	
90	11051/4	INPUT SHAFT OIL SEAL	1	
91	11051/7	SHAFT NUT	1	
92	11051/18	SHIM	A/R	
93	11051/19	SHIM	A/R	
94	11051/20	SHIM	A/R	

MAIN DRIVES

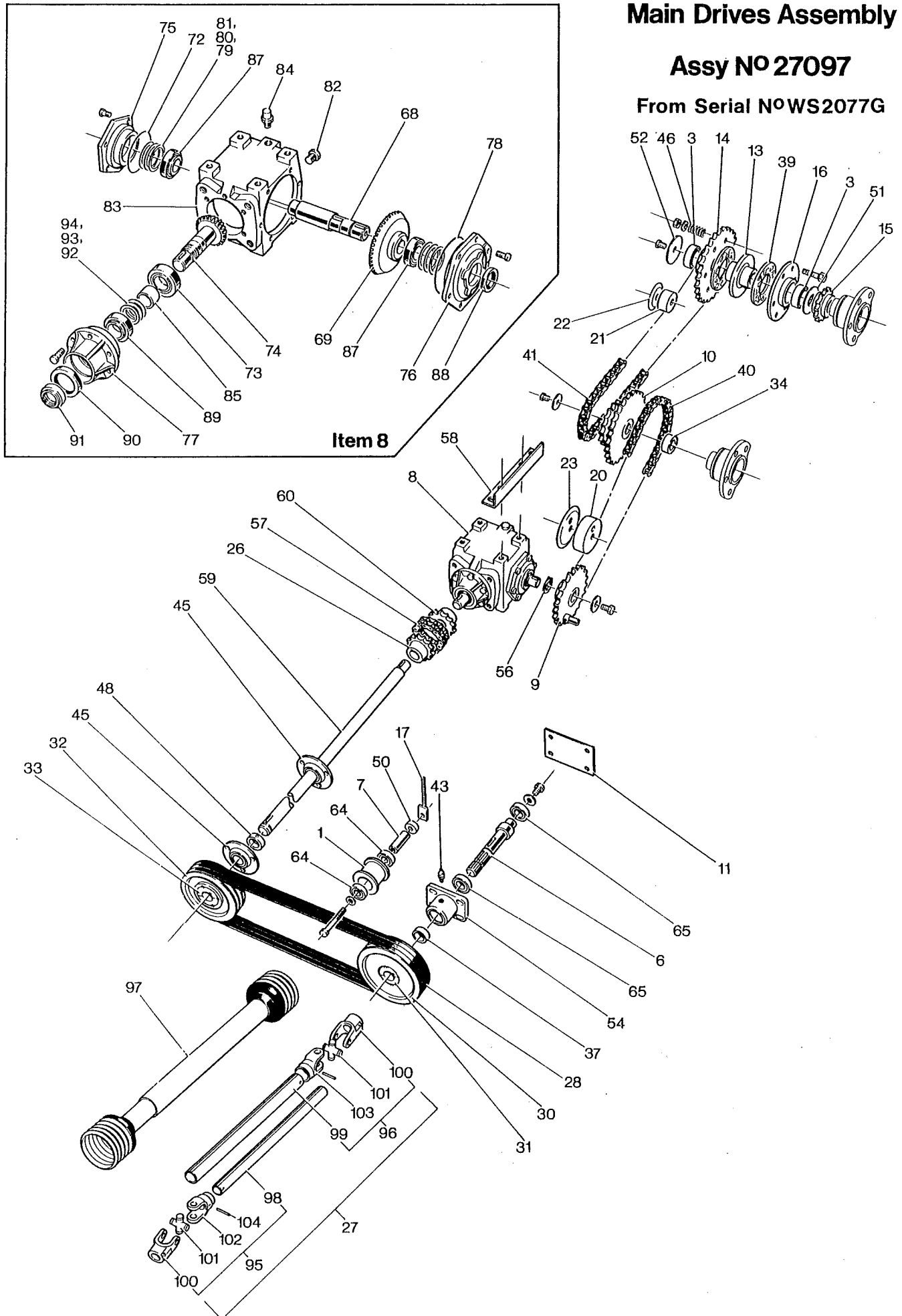
(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	2510900000/1	(ITEM 27) DRIVE SHAFT CONSISTS OF:-		
95	W0823/1	MALE COUPLING COMPLETE	1	
96	W0823/2	FEMALE COUPLING COMPLETE	1	
97	W0823/3	GUARD COMPLETE	1	
98	W0823/4	MALE LEMON TUBE	1	
99	W0823/5	FEMALE LEMON TUBE	1	
100	24005/6	SPLINED YOKE	2	
101	16218/6	UNIT PACKAGE	2	
102	16218/7	MALE END INNER YOKE	1	
103	16218/8	FEMALE END INNER YOKE	1	
104	16218/9	STRAIGHT SPRING PIN	2	

Main Drives Assembly

Assy N° 27097

From Serial N° WS2077G



MAIN DRIVES (FROM SERIAL No VS2077G)

(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11176	JOCKEY ROLLER	1	SEE LIST AT END
2				
3	24433	CLUTCH BEARING	2	
4				
5				
6	27094	INPUT SHAFT	1	
7	27096	JOCKEY ROLLER SPINDLE	1	
8	27188	GEARBOX ASSY	1	
9	27301	24T SPROCKET	1	
10	27315	DOUBLE SPROCKET	1	
11	27364	BACKING PLATE	1	
12				
13	27513	CLUTCH CENTRE	1	
14	27514	CLUTCH SPROCKET 40T	1	
15	27515	SPROCKET 17T	1	
16	27517	CLAMP PLATE	1	
17	27663	ADJUSTER	1	
18				
19				
20	0005000008	TENSIONER (WOODEN)	1	FOR POWER PACK 27092 FOR POWER PACK 27093
21	0005000010	TENSIONER (WOODEN)	1	
22	0005000015	FLANGE WASHER	1	
23	0005000016	FLANGE WASHER	1	
24	0008000012	TRIPLE PULLEY (208 DIA)	1	
25	0008000013	TRIPLE PULLEY (232 DIA)	1	
26	2000900007	18T SPROCKET	1	
27	2510900000/1	PTO DRIVE SHAFT	1	
28	2510900000/3	VEE BELT	3	
29				
30	27669	PULLEY (SMALL DIA)	1	SEE LIST AT END
31	27670	TAPER LOCK BUSH	1	
32	27671	PULLEY (LARGE DIA)	1	
33	27672	TAPER LOCK BUSH	1	
34	A 24	PLASTIC SPACER	1	
35				
36				
37	F 17	PLASTIC SPACER	1	
38				
39	PT 51	FERODO DISC	2	
40	PS 429/60	DRIVE CHAIN	1	
41	PS 871/138	DRIVE CHAIN	1	
42				
43	GS 412	GREASE NIPPLE	1	
44				
45	RA 35	BEARING	2	
46	RH 149A	SPRING	3	
47				
48	SPCT 131	STOP COLLAR	1	
49				
50	SS040013/012	STEEL SPACER	1	

MAIN DRIVES (FROM SERIAL No VS2077G)

(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	SS075041/003	STEEL SPACER	1	
52	SS075013/004	STEEL SPACER	1	
53				
54	VRT 23M	BEARING HOUSING	1	
55				
56	W0119	EXTERNAL CIRCLIP	3	
57	W0645/18	DUPLEX CHAIN	1	
58	W0662	SUPPORT ANGLE	1	
59	W0687	DRIVE SHAFT	1	
60	W0831	18T SPROCKET	1	
61				
62				
63				
64	6005 RS	BEARING	2	
65	6207 RS	BEARING	2	
66				
67				
	27188	(ITEM 8) GEARBOX ASSY CONSISTS OF:-		
68	27188/1	OUTPUT SHAFT	1	
69	27188/2	BEVEL GEAR	1	
70				
71				
72	W0632/1	'O' RING	1	
73	W0632/4	INPUT INNER BEARING	1	
74	W0632/6	INPUT SHAFT	1	
75	W0632/8	END PLATE	1	
76	W0632/9	BEARING PLATE	1	
77	W0632/13	INPUT BEARING HOUSING	1	
78	W0632/14	'O' RING	1	
79	W0632/18	SHIM	A/R	
80	W0632/19	SHIM	A/R	
81	W0632/20	SHIM	A/R	
82	W0632/21	DRAIN / FILLER PLUG	1	
83	W0632/22	HOUSING	1	
84	W0632/23	BREATHER	1	
85	W0632/24	SPACER	1	
86				
87	11051/1	OUTPUT BEARING	2	
88	11051/2	OUTPUT SHAFT OIL SEAL	1	
89	11051/3	INPUT BEARING	1	
90	11051/4	INPUT SHAFT OIL SEAL	1	
91	11051/7	SHAFT NUT	1	
92	11051/18	SHIM	A/R	
93	11051/19	SHIM	A/R	
94	11051/20	SHIM	A/R	

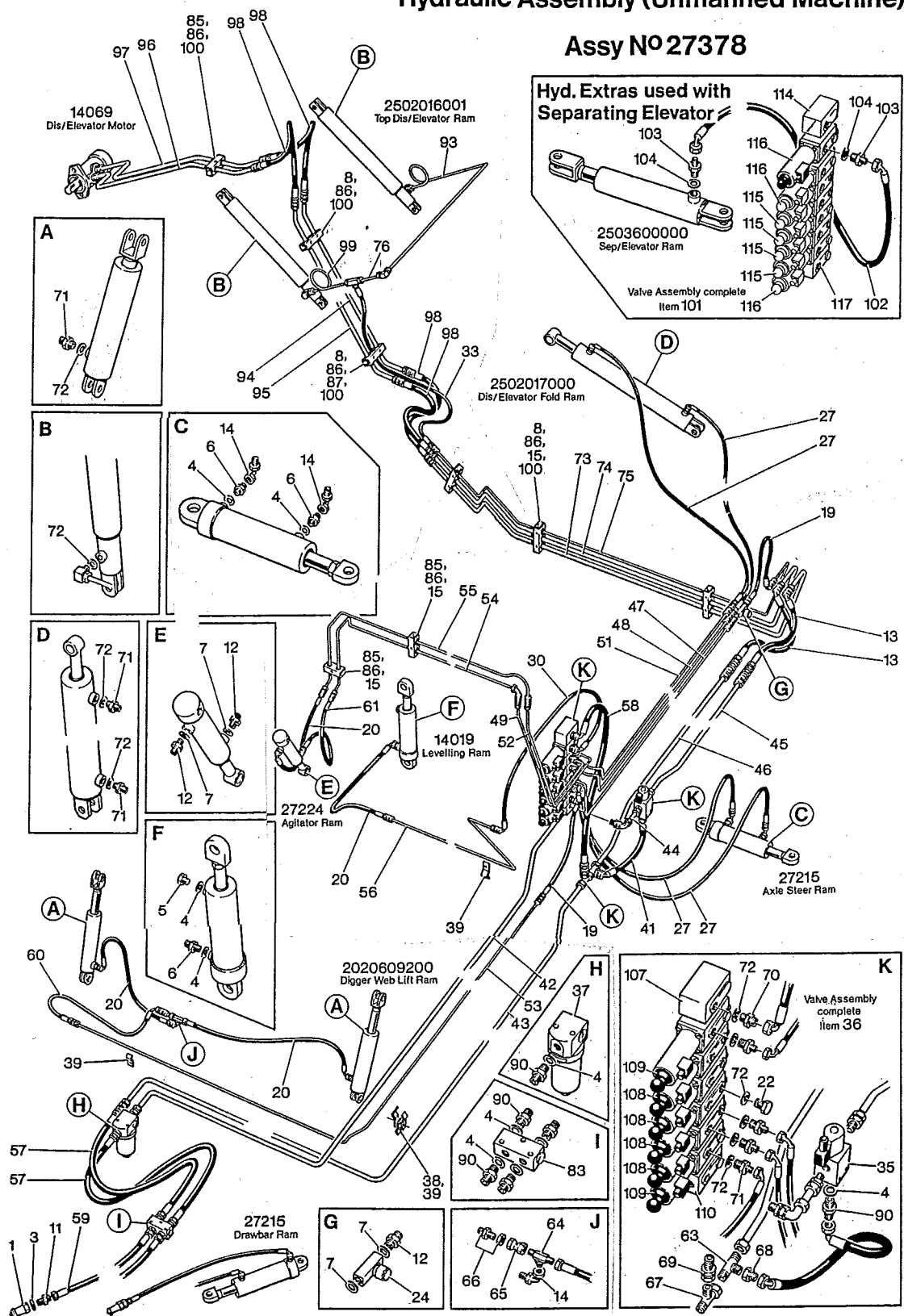
MAIN DRIVES (FROM SERIAL No WS2077G)

(ASSY. No. 27097)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	2510900000/1	(ITEM 27) DRIVE SHAFT CONSISTS OF:-		
95	W0823/1	MALE COUPLING COMPLETE	1	
96	W0823/2	FEMALE COUPLING COMPLETE	1	
97	W0823/3	GUARD COMPLETE	1	
98	W0823/4	MALE LEMON TUBE	1	
99	W0823/5	FEMALE LEMON TUBE	1	
100	24005/6	SPLINED YOKE (FOR FEEDT 614 PART NO 15)	2	
101	16218/6	UNIT PACKAGE (W0823/6 ON TRACTOR END)	2	
102	16218/7	MALE END INNER YOKE	1	
103	16218/8	FEMALE END INNER YOKE	1	
104	16218/9	STRAIGHT SPRING PIN	2	

Hydraulic Assembly (Unmanned Machine)

Assy No 27378



HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	USED ON M/C WITHOUT SEPARATING ELEVATOR. (SEE LIST AT END)
2				
3	11124	DOWTY SEAL	2	
4	11125	DOWTY SEAL	10	
5	11293	3/8 BSP BLANKING PLUG	1	
6	11336	MALE/MALE ADAPTOR	3	
7	11337	DOWTY SEAL	4	
8	11373	HYDRAULIC PIPE CLAMP (3 LOOPS)	10	
9				
10				
11	12314	MALE/MALE ADAPTOR	2	
12	12316	MALE/MALE ADAPTOR	3	
13	12347	HOSE ASSY 1/8BSP (700)	2	
14	12378	BENT STEM ADAPTOR	3	
15	12590	GROMMET	7	
16				
17				
18				
19	13187	HOSE ASSY 1/8BSP (700)	2	
20	13188	HOSE ASSY 1/8BSP (1000)	4	
21				
22	16454	M18x1.5 BLANKING PLUG	1	
23				
24	22066	SPEED CONTROL VALVE	1	
25				
26				
27	23320	HOSE ASSY 1/8BSP (2200)	4	
28				
29				
30	24333	HOSE ASSY 1/8BSP (750)	1	
31				
32				
33	26065	HOSE ASSY 12mm STANDPIPE (1400)	1	
34				
35	27031	ON/OFF VALVE ASSY	1	
36	25051	HYDRAULIC VALVE ASSY	1	
37	27158	PRESSURE LINE FILTER (27158/1 REPLACEMENT FILTER)	1	
38	27359	15mm PIPE CLIP	20	
39	27360	10mm PIPE CLIP	11	
40				
41	27398	HOSE ASSY 1/8BSP (400)	1	
42	27400	STEEL PIPE ASSY	1	
43	27401	STEEL PIPE ASSY	1	
44	27404	STEEL PIPE ASSY	1	
45	27405	STEEL PIPE ASSY	1	
46	27406	STEEL PIPE ASSY	1	
47	27407	STEEL PIPE ASSY	1	
48	27408	STEEL PIPE ASSY	1	
49	27409	STEEL PIPE ASSY	1	
50				

HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27411	STEEL PIPE ASSY	1	
52	27412	STEEL PIPE ASSY	1	
53	27413	STEEL PIPE ASSY	1	
54	27414	STEEL PIPE ASSY	1	
55	27415	STEEL PIPE ASSY	1	
56	27434	STEEL PIPE ASSY	1	
57	27440	HOSE ASSY ½BSP (1500)	2	
58	27441	HOSE ASSY ½BSP (750)	1	
59	27443	HOSE ASSY ½BSP (1000)	2	
60	27445	HOSE ASSY ½BSP (400)	1	
61	27446	HOSE ASSY ½BSP (700)	1	
62				
63	27448	15mm COMPRESSION TEE	1	
64	27449	½BSP MALE TEE	1	
65	27450	FEM-FEM SWIVEL	1	
66	27451	BULKHEAD COUPLING	1	
67	27452	ADJUSTABLE 'L' COUPLING	1	
68	27455	MALE STUD COUPLING	1	
69	27458	ADJUST MALE STUD COUPLING	1	
70	27459	MALE/MALE ADAPTOR	1	
71	27460	MALE/MALE ADAPTOR	8	
72	27461	DOWTY SEAL	12	
73	27534	STEEL PIPE ASSY	1	
74	27535	STEEL PIPE ASSY	1	
75	27536	STEEL PIPE ASSY	1	
76	27537	STEEL PIPE (12mmDIA x 170mm LONG)	1	
77				
78				
79				
80				
81				
82				
83	28322	CHECK VALVE	1	
84				
85	SPCT208	HYDRAULIC PIPE CLAMP (2 LOOPS)	6	
86	SPCT210	STACKING NUT	13	
87	SPCT222	GROMMET	1	
88				
89				
90	UC25	MALE/MALE ADAPTOR	6	
91				
92				
93	W0782	STEEL PIPE ASSY	1	
94	W0792	STEEL PIPE ASSY	1	
95	W0793	STEEL PIPE ASSY	1	
96	W0794	STEEL PIPE ASSY	1	
97	W0795	STEEL PIPE ASSY	1	
98	W0811	HOSE ASSY 15mm STANDPIPE (900)	4	
99	W0915	STEEL PIPE ASSY	1	
100	W0944	GROMMET	12	

HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
		HYDRAULIC EXTRAS USED WITH SEPARATING ELEVATOR		
101	27055	HYDRAULIC VALVE ASSY	1	SEE LIST AT END
102	27447	HOSE ASSY ¼ BSP (2000)	1	
103	27460	MALE MALE ADAPTOR	2	
104	27461	DOWTY SEAL	2	
	27051	(ITEM 36) HYD. VALVE ASSY CONSISTS OF:-		
107	27045	END PLATE	1	
108	27046	DOUBLE ACTING VALVE	4	
109	27047	SINGLE ACTING VALVE	2	
110	27048	INLET SECTION	1	
	27055	(ITEM 101) HYD. VALVE ASSY CONSISTS OF:-		
114	27045	END PLATE	1	
115	27046	DOUBLE ACTING VALVE	4	
116	27047	SINGLE ACTING VALVE	3	
117	27048	INLET SECTION	1	
		STEEL PIPE ASSEMBLIES		
	27400	(ITEM 42)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNETOR 15 PIPE	1	} NOT SHOWN
	27389	MALE STUD COUPLING M18 - 15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½ BSP-15 PIPE	1	
	27401	(ITEM 43)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNETOR 15 PIPE	1	NOT SHOWN
	27404	(ITEM 44)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27393	ADJ ELBOW M18 - 15 PIPE	1	
	27405	(ITEM 45)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27388	BULKHEAD CONNECTOR 15 PIPE	1	
	27392	ADJ MALE STUD COUPLING ½ BSP-15 PIPE	1	

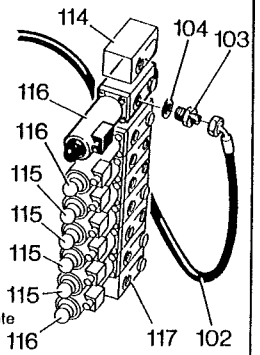
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27406	(ITEM 46) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING ½BSP-15 PIPE	1	
	27407	(ITEM 47) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27408	(ITEM 84) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27409	(ITEM 49) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27410	(ITEM 50) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27411	(ITEM 51) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27412	(ITEM 52) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 53) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 54) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27415	(ITEM 55)		
	16315	STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27434	MALE STUD COUPLING 1/4BSP-10 PIPE	1	NOT SHOWN
		(ITEM 56)		
	16315	STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27534	MALE STUD COUPLING 1/4BSP-10 PIPE	2	NOT SHOWN
		(ITEM 73)		
	W0846	STEEL PIPE ASSY 15 DIA CONSISTS OF:-	1	} NOT SHOWN
	16450	1/2BSP - 15mm MALE STUD COUPLING	1	
	27535	15mm STRAIGHT COUPLING		
		(ITEM 74)		
	W0846	STEEL PIPE ASSY 15 DIA CONSISTS OF:-	1	} NOT SHOWN
	16450	1/2BSP - 15mm MALE STUD COUPLING	1	
	27536	15mm STRAIGHT COUPLING		
		(ITEM 75)		
	16440	STEEL PIPE ASSY 12 DIA CONSISTS OF:-	1	} NOT SHOWN
	16445	1/4BSP - 12mm MALE STUD COUPLING	1	
	W0782	12mm STRAIGHT COUPLING		
		(ITEM 93)		
	16451	STEEL PIPE ASSY 12 DIA CONSISTS OF:-	1	} NOT SHOWN
	16453	M18 - 12mm BANJO CONNECTOR	1	
	W0792	12mm ELBOW CONNECTOR		
		(ITEM 94)		
	16450	STEEL PIPE ASSY 15 DIA CONSISTS OF:-	2	NOT SHOWN
	W0793	15mm STRAIGHT COUPLING		
		(ITEM 95)		
	16450	STEEL PIPE ASSY 15 DIA CONSISTS OF:-	2	NOT SHOWN
	W0794	15mm STRAIGHT COUPLING		
		(ITEM 96)		
	W0846	STEEL PIPE ASSY 15 DIA CONSISTS OF:-	1	} NOT SHOWN
	16450	1/2BSP - 15mm MALE STUD COUPLING	1	
	W0795	15mm STRAIGHT COUPLING		
		(ITEM 97)		
	W0846	STEEL PIPE ASSY 15 DIA CONSISTS OF:-	1	} NOT SHOWN
	16450	1/2BSP - 15mm MALE STUD COUPLING	1	
	W0915	15mm STRAIGHT COUPLING		
		(ITEM 99)		
	16451	STEEL PIPE ASSY 12 DIA CONSISTS OF:-	1	} NOT SHOWN
	16452	M18 - 12mm BANJO CONNECTOR	1	
		12mm TEE CONNECTOR		

Assy No 27378 **From Serial No**
WS2077G

**Hyd. Extras used with
Separating Elevator**

Valve Assembly complete
Item 101 1



HYDRAULICS (UNMANNED) (FROM SERIAL No WS2077G)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	
2				
3	11124	DOWTY SEAL	2	
4	11125	DOWTY SEAL	10	
5	11293	3/8 BSP BLANKING PLUG	1	
6	11336	MALE/MALE ADAPTOR	3	
7	11337	DOWTY SEAL	4	
8	11373	HYDRAULIC PIPE CLAMP (3 LOOPS)	10	
9				
10				
11	12315	MALE/MALE ADAPTOR	2	
12	12316	MALE/MALE ADAPTOR	3	
13	12347	HOSE ASSY 1/2BSP (700)	2	
14	12378	BENT STEM ADAPTOR	3	
15	12590	GROMMET	7	
16				
17				
18				
19	13187	HOSE ASSY 1/4BSP (700)	1	
20	13188	HOSE ASSY 1/4BSP (1000)	4	
21				
22	16454	M18x1.5 BLANKING PLUG	1	
23				
24	22066	SPEED CONTROL VALVE	1	
25				
26				
27	23320	HOSE ASSY 1/4BSP (2200)	4	
28				
29				
30				
31				
32				
33	26065	HOSE ASSY 12mm STANDPIPE (1400)	1	
34				
35	27031	ON/OFF VALVE ASSY	1	
36	25051	HYDRAULIC VALVE ASSY	1	
37	27158	PRESSURE LINE FILTER (REPLACEMENT FILTER PART No 27158/1)	1	
38	27359	15mm PIPE CLIP	20	
39	27360	10mm PIPE CLIP	11	
40				
41	27398	HOSE ASSY 1/2BSP (400)	1	
42	27400	STEEL PIPE ASSY	1	
43	27401	STEEL PIPE ASSY	1	
44	27404	STEEL PIPE ASSY	1	
45	27405	STEEL PIPE ASSY	1	
46	27406	STEEL PIPE ASSY	1	
47	27407	STEEL PIPE ASSY	1	
48	27408	STEEL PIPE ASSY	1	
49	27409	STEEL PIPE ASSY	1	
50				

USED ON M/C WITHOUT
SEPARATING ELEVATOR.
(SEE LIST AT END)

HYDRAULICS (UNMANNED) (FROM SERIAL No WS2077G)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27411	STEEL PIPE ASSY	1	
52	27412	STEEL PIPE ASSY	1	
53	27413	STEEL PIPE ASSY	1	
54	27414	STEEL PIPE ASSY	1	
55	27415	STEEL PIPE ASSY	1	
56	27434	STEEL PIPE ASSY	1	
57				
58	27441	HOSE ASSY ½BSP (750)	2	
59				
60	27445	HOSE ASSY ¼BSP (400)	1	
61	27446	HOSE ASSY ¼BSP (700)	1	
62				
63	27448	15mm COMPRESSION TEE	1	
64	27449	¼BSP MALE TEE	1	
65	27450	FEM-FEM SWIVEL	1	
66	27451	BULKHEAD COUPLING	1	
67	27452	ADJUSTABLE 'L' COUPLING	1	
68	27455	MALE STUD COUPLING	1	
69	27458	ADJUST MALE STUD COUPLING	1	
70	27459	MALE/MALE ADAPTOR	1	
71	27460	MALE/MALE ADAPTOR	8	
72	27461	DOWTY SEAL	12	
73	27534	STEEL PIPE ASSY	1	
74	27535	STEEL PIPE ASSY	1	
75	27536	STEEL PIPE ASSY	1	
76	27537	STEEL PIPE (12mmDIA x 170mm LONG)	1	
77	27570	HOSE ASSY ¾ BSP-M18 (700)	1	
78	27571	HOSE ASSY ¾ BSP-M18 (750)	1	
79	27674	HOSE ASSY ½ BSP (2800)	2	
80				
81				
82				
83	28322	CHECK VALVE	1	
84				
85	SPCT208	HYDRAULIC PIPE CLAMP (2 LOOPS)	6	
86	SPCT210	STACKING NUT	13	
87	SPCT222	GROMMET	1	
88				
89				
90	UC25	MALE/MALE ADAPTOR	5	
91	12602	MALE FEMALE SWIVEL	1	
92				
93	W0782	STEEL PIPE ASSY	1	
94	W0792	STEEL PIPE ASSY	1	
95	W0793	STEEL PIPE ASSY	1	
96	W0794	STEEL PIPE ASSY	1	
97	W0795	STEEL PIPE ASSY	1	
98	W0811	HOSE ASSY 15mm STANDPIPE (900)	4	
99	W0915	STEEL PIPE ASSY	1	
100	W0944	GROMMET	12	

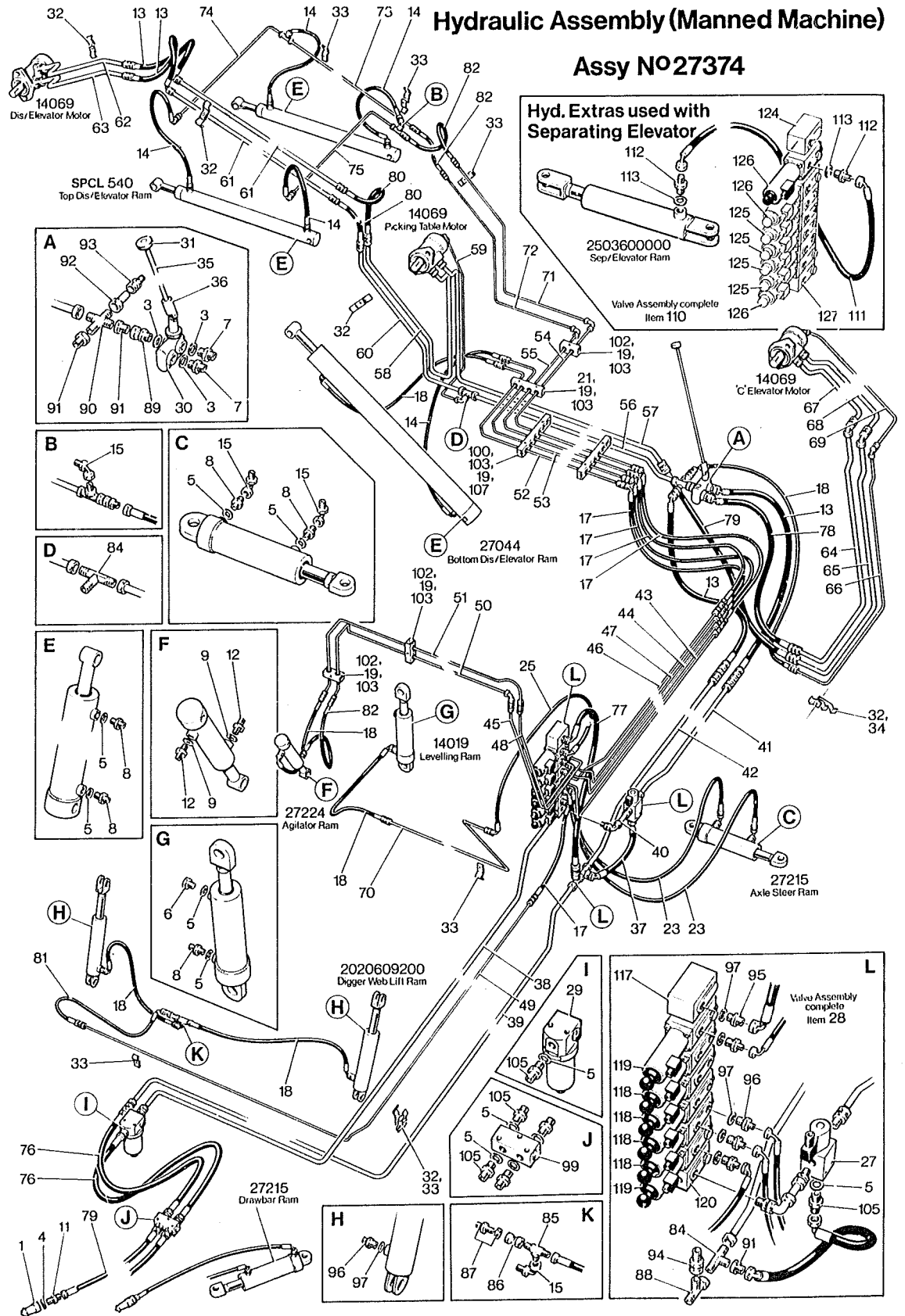
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
		HYDRAULIC EXTRAS USED WITH SEPARATING ELEVATOR		
101	27055	HYDRAULIC VALVE ASSY	1	SEE LIST AT END
102	27447	HOSE ASSY ¾ BSP (2000)	1	
103	27460	MALE MALE ADAPTOR	2	
104	27461	DOWTY SEAL	2	
	27051	(ITEM 36) HYD. VALVE ASSY CONSISTS OF:-		
107	27045	END PLATE	1	
108	27046	DOUBLE ACTING VALVE	4	
109	27047	SINGLE ACTING VALVE	2	
110	27048	INLET SECTION	1	
	27055	(ITEM 101) HYD. VALVE ASSY CONSISTS OF:-		
114	27045	END PLATE	1	
115	27046	DOUBLE ACTING VALVE	4	
116	27047	SINGLE ACTING VALVE	3	
117	27048	INLET SECTION	1	
		 STEEL PIPE ASSEMBLIES		
	27100	(ITEM 12)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNETOR 15 PIPE	1	} NOT SHOWN
	27389	MALE STUD COUPLING M18 - 15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½ BSP-15 PIPE	1	
	27101	(ITEM 13)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNETOR 15 PIPE	1	NOT SHOWN
	27101	(ITEM 14)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27393	ADJ ELBOW M18 - 15 PIPE	1	
	27105	(ITEM 15)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27388	BULKHEAD CONNECTOR 15 PIPE	1	
	27392	ADJ MALE STUD COUPLING ½BSP-15 PIPE	1	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27406	(ITEM 46)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING 1/4BSP-15 PIPE	1	
	27407	(ITEM 47)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27408	(ITEM 84)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27409	(ITEM 49)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27410	(ITEM 50)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27411	(ITEM 51)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27412	(ITEM 52)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 53)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 54)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	NOT SHOWN

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27415	(ITEM 55) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	NOT SHOWN
	27434	(ITEM 56) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	2	NOT SHOWN
	27534	(ITEM 73) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	1/4BSP - 15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	27535	(ITEM 74) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	1/4BSP - 15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	27536	(ITEM 75) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16440	1/4BSP - 12mm MALE STUD COUPLING	1	} NOT SHOWN
	16445	12mm STRAIGHT COUPLING	1	
	W0782	(ITEM 93) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16451	M18 - 12mm BANJO CONNECTOR	1	} NOT SHOWN
	16453	12mm ELBOW CONNECTOR	1	
	W0792	(ITEM 94) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	16450	15mm STRAIGHT COUPLING	2	NOT SHOWN
	W0793	(ITEM 95) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	16450	15mm STRAIGHT COUPLING	2	NOT SHOWN
	W0794	(ITEM 96) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	1/4BSP - 15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	W0795	(ITEM 97) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	1/4BSP - 15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	W0915	(ITEM 99) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16451	M18 - 12mm BANJO CONNECTOR	1	} NOT SHOWN
	16452	12mm TEE CONNECTOR	1	

Hydraulic Assembly (Manned Machine)

Assy N^o27374



HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	
2				
3	11123	DOWTY SEAL	3	
4	11124	DOWTY SEAL	2	
5	11125	DOWTY SEAL	16	
6	11293	BLANKING PLUG	1	
7	11295	MALE MALE ADAPTOR	2	
8	11336	MALE MALE ADAPTOR	9	
9	11337	DOWTY SEAL	2	
10				
11	12314	MALE MALE ADAPTOR	2	
12	12316	MALE MALE ADAPTOR	2	
13	12347	HOSE ASSY ½ BSP (700)	4	
14	12377	HOSE ASSY ¼ BSP (500)	5	
15	12378	BENT STEM ADAPTOR	4	
16				
17	13187	HOSE ASSY ¼ BSP (700)	5	
18	13188	HOSE ASSY ¼ BSP (1000)	6	
19	13386	RUBBER GROMMET	18	
20				
21	16304	PIPE CLAMP (4 LOOPS)	2	
22				
23	23320	HOSE ASSY ¼ BSP (2200)	2	
24				
25	24333	HOSE ASSY ¼ BSP (750)	1	
26				
27	27031	ON - OFF VALVE ASSY	1	
28	27051	HYDRAULIC VALVE ASSY	1	USED ON M/C WITHOUT SEPARATING ELEVATOR. (SEE LIST AT END)
29	27158	PRESSURE LINE FILTER	1	
30	27358	FLOW DIVIDER	1	
31	27358/1	CONTROL KNOB	1	
32	27359	PIPE CLIP 15mm	24	
33	27360	PIPE CLIP 10mm	15	
34	27361	LONG PIPE CLIP 10mm	2	
35	27365	EXTENSION SHAFT	1	
36	27366	UNIVERSAL JOINT	1	
37	27398	HOSE ASSY ½ BSP (400)	1	
38	27400	STEEL PIPE ASSY	1	SEE LIST AT END FOR ALL PIPE ASSY'S
39	27401	STEEL PIPE ASSY	1	
40	27404	STEEL PIPE ASSY	1	
41	27405	STEEL PIPE ASSY	1	
42	27406	STEEL PIPE ASSY	1	
43	27407	STEEL PIPE ASSY	1	
44	27408	STEEL PIPE ASSY	1	
45	27409	STEEL PIPE ASSY	1	
46	27410	STEEL PIPE ASSY	1	
47	27411	STEEL PIPE ASSY	1	
48	27412	STEEL PIPE ASSY	1	

HYDRULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
49	27413	STEEL PIPE ASSY	1	
50	27414	STEEL PIPE ASSY	1	
51	27415	STEEL PIPE ASSY	1	
52	27416	STEEL PIPE ASSY	1	
53	27417	STEEL PIPE ASSY	1	
54	27418	STEEL PIPE ASSY	1	
55	27419	STEEL PIPE ASSY	1	
56	27420	STEEL PIPE ASSY	1	
57	27421	STEEL PIPE ASSY	1	
58	27422	STEEL PIPE ASSY	1	
59	27423	STEEL PIPE ASSY	1	
60	27424	STEEL PIPE ASSY	1	
61	27425	STEEL PIPE ASSY	2	
62	27426	STEEL PIPE ASSY	1	
63	27427	STEEL PIPE ASSY	1	
64	27428	STEEL PIPE ASSY	1	
65	27429	STEEL PIPE ASSY	1	
66	27430	STEEL PIPE ASSY	1	
67	27431	STEEL PIPE ASSY	1	
68	27432	STEEL PIPE ASSY	1	
69	27433	STEEL PIPE ASSY	1	
70	27434	STEEL PIPE ASSY	1	
71	27435	STEEL PIPE ASSY	1	
72	27436	STEEL PIPE ASSY	1	
73	27437	STEEL PIPE ASSY	1	
74	27438	STEEL PIPE ASSY	1	
75	27439	STEEL PIPE ASSY	1	
76	27440	HOSE ASSY ½ BSP (1500)	2	
77	27441	HOSE ASSY ½ BSP (750)	1	
78	27442	HOSE ASSY ½ BSP (900)	1	
79	27443	HOSE ASSY ½ BSP (1000)	3	
80	27444	HOSE ASSY ½ BSP (700)	2	
81	27445	HOSE ASSY ¼ BSP (400)	1	
82	27446	HOSE ASSY ¼ BSP (700)	3	
83				
84	27448	COMPRESSION TEE	2	
85	27449	MALE TEE	1	
86	27450	FEM-FEM SWIVEL	1	
87	27451	BULKHEAD COUPLING	1	
88	27452	ADJUSTABLE 'L' COUPLING	1	
89	27453	FEM REDUCING ADAPTOR	1	
90	27454	COMPRESSION CROSS	1	
91	27455	MALE STUD COUPLING	3	
92	27456	REDUCING STANDPIPE	1	
93	27457	ADJUSTABLE MALE STUD COUPLING	1	
94	27458	FEMALE REDUCING ADAPTOR	1	
95	27459	MALE MALE ADAPTOR	1	
96	27460	MALE MALE ADAPTOR	6	
97	27461	DOWTY SEAL	7	
98				

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
99	28322	CHECK VALVE	1	
100	28396	HYDRAULIC PIPE CLAMP (6 LOOP)	4	
101				
102	SPCT 208	HYDRAULIC PIPE CLAMP (2 LOOP)		
103	SPCT 210	STACKING NUT	9	
104				
105	UC 25	MALE MALE ADAPTOR	6	
106				
107	W0944	RUBBER GROMMET	4	
		HYDRAULIC EXTRAS USED WITH SEPARATING ELEVATOR		
110	27055	HYDRAULIC VALVE ASSY	1	
111	27447	HOSE ASSY ¼ BSP (2000)	1	SEE LIST AT END
112	27460	MALE MALE ADAPTOR	2	
113	27461	DOWTY SEAL	2	
	27051	(ITEM 28) HYD. VALVE ASSY CONSISTS OF:-		
117	27045	END PLATE	1	
118	27046	DOUBLE ACTING VALVE	4	
119	27047	SINGLE ACTING VALVE	2	
120	27048	INLET SECTION	1	
	27055	(ITEM 110) HYD. VALVE ASSY CONSISTS OF:-		
124	27045	END PLATE	1	
125	27046	DOUBLE ACTING VALVE	4	
126	27047	SINGLE ACTING VALVE	3	
127	27048	INLET SECTION	1	
		STEEL PIPE ASSEMBLIES		
	27400	(ITEM 38)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNETOR 15 PIPE	1	} NOT SHOWN
	27389	MALE STUD COUPLING M18 - 15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½ BSP-15 PIPE	1	
	27401	(ITEM 39)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNETOR 15 PIPE	1	NOT SHOWN

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27404	(ITEM 40) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING $\frac{1}{2}$ BSP-15 PIPE	1	} NOT SHOWN
	27393	ADJ ELBOW M18 - 15 PIPE	1	
	27405	(ITEM 41) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING $\frac{1}{2}$ BSP-15 PIPE	1	} NOT SHOWN
	27388	BULKHEAD CONNECTOR 15 PIPE	1	
	27392	ADJ MALE STUD COUPLING $\frac{1}{2}$ BSP-15 PIPE	1	
	27406	(ITEM 42) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING $\frac{1}{2}$ BSP-15 PIPE	1	
	27407	(ITEM 43) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING $\frac{1}{4}$ BSP-10 PIPE	1	
	27408	(ITEM 44) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING $\frac{1}{4}$ BSP-10 PIPE	1	
	27409	(ITEM 45) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27410	(ITEM 46) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING $\frac{1}{4}$ BSP-10 PIPE	1	
	27411	(ITEM 47) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING $\frac{1}{4}$ BSP-10 PIPE	1	

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27412	(ITEM 48) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 49) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 50) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27415	(ITEM 51) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27416	(ITEM 52) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27417	(ITEM 53) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27418	(ITEM 54) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27387	ELBOW 10 PIPE	1	} NOT SHOWN
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27419	(ITEM 55) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27387	ELBOW 10 PIPE	1	} NOT SHOWN
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27421	(ITEM 57) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN
	27422	(ITEM 58) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN

HYDRULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27423	(ITEM 59) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27394	ADJUSTABLE ELBOW 10 PIPE	1	} NOT SHOWN
	16314	ADJUSTABLE ELBOW ¼BSP-10 PIPE	1	
	27456	REDUCING STANDPIPE 10 PIPE - 15 PIPE	1	
	27424	(ITEM 60) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	1	NOT SHOWN
	27425	(ITEM 61) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN
	27426	(ITEM 62) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN
	27427	(ITEM 63) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN
	27428	(ITEM 64) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	1	} NOT SHOWN
	27397	BULKHEAD ELBOW 15 PIPE	1	
	27429	(ITEM 65) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	1	} NOT SHOWN
	27397	BULKHEAD ELBOW 15 PIPE	1	
	27430	(ITEM 66) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27431	(ITEM 67) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	1	NOT SHOWN

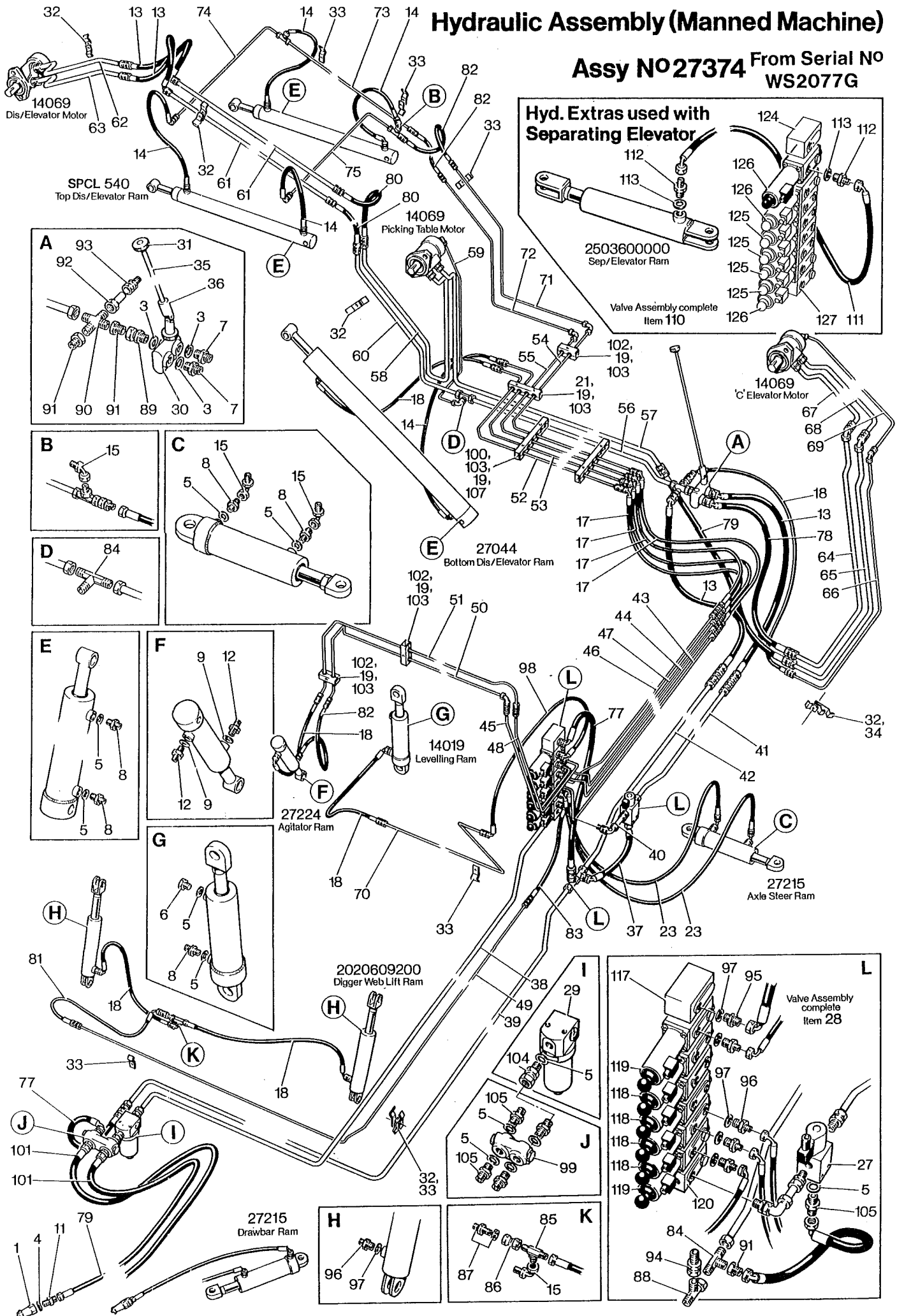
HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27432	(ITEM 68) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	1	NOT SHOWN
	27433	(ITEM 69) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27394	ADJUSTABLE ELBOW 10 PIPE	1	
	27434	(ITEM 70) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27435	(ITEM 71) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27436	(ITEM 72) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27437	(ITEM 73) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27399	COMPRESSION TEE 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27438	(ITEM 74) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27439	(ITEM 75) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27399	COMPRESSION TEE 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	

Hydraulic Assembly (Manned Machine)

Assy NO 27374 From Serial NO
WS2077G



HYDRAULICS (MANNED MACHINE)
(FROM SERIAL No WS2077G)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	
2				
3	11123	DOWTY SEAL	3	
4	11124	DOWTY SEAL	2	
5	11125	DOWTY SEAL	16	
6	11293	BLANKING PLUG	1	
7	11295	MALE MALE ADAPTOR	2	
8	11336	MALE MALE ADAPTOR	9	
9	11337	DOWTY SEAL	2	
10				
11	12315	MALE MALE ADAPTOR	2	
12	12316	MALE MALE ADAPTOR	2	
13	12347	HOSE ASSY ½ BSP (700)	4	
14	12377	HOSE ASSY ¼ BSP (500)	5	
15	12378	BENT STEM ADAPTOR	4	
16				
17	13187	HOSE ASSY ¼ BSP (700)	4	
18	13188	HOSE ASSY ¼ BSP (1000)	6	
19	13386	RUBBER GROMMET	18	
20				
21	16304	PIPE CLAMP (4 LOOPS)	2	
22				
23	23320	HOSE ASSY ¼ BSP (2200)	2	
24				
25				
26				
27	27031	ON - OFF VALVE ASSY	1	
28	27051	HYDRAULIC VALVE ASSY	1	USED ON M/C WITHOUT SEPARATING ELEVATOR. (SEE LIST AT END)
29	27158	PRESSURE LINE FILTER	1	REPLACEMENT FILTER PART No 27158/1
30	27358	FLOW DIVIDER	1	
31	27358/1	CONTROL KNOB	1	
32	27359	PIPE CLIP 15mm	24	
33	27360	PIPE CLIP 10mm	15	
34	27361	LONG PIPE CLIP 10mm	2	
35	27365	EXTENSION SHAFT	1	
36	27366	UNIVERSAL JOINT	1	
37	27398	HOSE ASSY ½ BSP (400)	1	
38	27400	STEEL PIPE ASSY	1	SEE LIST AT END FOR ALL PIPE ASSY'S
39	27401	STEEL PIPE ASSY	1	
40	27404	STEEL PIPE ASSY	1	
41	27405	STEEL PIPE ASSY	1	
42	27406	STEEL PIPE ASSY	1	
43	27407	STEEL PIPE ASSY	1	
44	27408	STEEL PIPE ASSY	1	
45	27409	STEEL PIPE ASSY	1	
46	27410	STEEL PIPE ASSY	1	
47	27411	STEEL PIPE ASSY	1	
48	27412	STEEL PIPE ASSY	1	

HYDRAULICS (MANNED MACHINE)
(FROM SERIAL No WS2077G)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
49	27413	STEEL PIPE ASSY	1	
50	27414	STEEL PIPE ASSY	1	
51	27415	STEEL PIPE ASSY	1	
52	27416	STEEL PIPE ASSY	1	
53	27417	STEEL PIPE ASSY	1	
54	27418	STEEL PIPE ASSY	1	
55	27419	STEEL PIPE ASSY	1	
56	27420	STEEL PIPE ASSY	1	
57	27421	STEEL PIPE ASSY	1	
58	27422	STEEL PIPE ASSY	1	
59	27423	STEEL PIPE ASSY	1	
60	27424	STEEL PIPE ASSY	1	
61	27425	STEEL PIPE ASSY	2	
62	27426	STEEL PIPE ASSY	1	
63	27427	STEEL PIPE ASSY	1	
64	27428	STEEL PIPE ASSY	1	
65	27429	STEEL PIPE ASSY	1	
66	27430	STEEL PIPE ASSY	1	
67	27431	STEEL PIPE ASSY	1	
68	27432	STEEL PIPE ASSY	1	
69	27433	STEEL PIPE ASSY	1	
70	27434	STEEL PIPE ASSY	1	
71	27435	STEEL PIPE ASSY	1	
72	27436	STEEL PIPE ASSY	1	
73	27437	STEEL PIPE ASSY	1	
74	27438	STEEL PIPE ASSY	1	
75	27439	STEEL PIPE ASSY	1	
76				
77	27441	HOSE ASSY ½ BSP (750)	2	
78	27442	HOSE ASSY ½ BSP (900)	1	
79	27443	HOSE ASSY ½ BSP (1000)	1	
80	27444	HOSE ASSY ½ BSP (700)	2	
81	27445	HOSE ASSY ¼ BSP (400)	1	
82	27446	HOSE ASSY ¼ BSP (700)	3	
83	27570	HOSE ASSY ¼ BSP-M18 (700)	1	
84	27448	COMPRESSION TEE	2	
85	27449	MALE TEE	1	
86	27450	FEM-FEM SWIVEL	1	
87	27451	BULKHEAD COUPLING	1	
88	27452	ADJUSTABLE 'L' COUPLING	1	
89	27453	FEM REDUCING ADAPTOR	1	
90	27454	COMPRESSION CROSS	1	
91	27455	MALE STUD COUPLING	3	
92	27456	REDUCING STANDPIPE	1	
93	27457	ADJUSTABLE MALE STUD COUPLING	1	
94	27458	FEMALE REDUCING ADAPTOR	1	
95	27459	MALE MALE ADAPTOR	1	
96	27460	MALE MALE ADAPTOR	6	
97	27461	DOWTY SEAL	7	
98	27571	HOSE ASSY ¼ BSP-M18 (750)	1	

HYDRAULICS (MANNED MACHINE)
(FROM SERIAL No WS2077G)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
99	28322	CHECK VALVE	1	
100	28396	HYDRAULIC PIPE CLAMP (6 LOOP)	4	
101	27674	HOSE ASSY ½ BSP (2800)	2	
102	SPCT 208	HYDRAULIC PIPE CLAMP (2 LOOP)		
103	SPCT 210	STACKING NUT	9	
104	12602	MALE FEMALE ADAPTOR	1	
105	UC 25	MALE MALE ADAPTOR	5	
106				
107	W0944	RUBBER GROMMET	4	
		HYDRAULIC EXTRAS USED WITH SEPARATING ELEVATOR		
110	27055	HYDRAULIC VALVE ASSY	1	
111	27447	HOSE ASSY ¼ BSP (2000)	1	
112	27460	MALE MALE ADAPTOR	2	
113	27461	DOWTY SEAL	2	
	27051	(ITEM 28) HYD. VALVE ASSY CONSISTS OF:-		
117	27045	END PLATE	1	
118	27046	DOUBLE ACTING VALVE	4	
119	27047	SINGLE ACTING VALVE	2	
120	27048	INLET SECTION	1	
	27055	(ITEM 110) HYD. VALVE ASSY CONSISTS OF:-		
124	27045	END PLATE	1	
125	27046	DOUBLE ACTING VALVE	4	
126	27047	SINGLE ACTING VALVE	3	
127	27048	INLET SECTION	1	
		STEEL PIPE ASSEMBLIES		
	27400	(ITEM 38)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNETOR 15 PIPE	1	} NOT SHOWN
	27389	MALE STUD COUPLING M18 - 15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½ BSP-15 PIPE	1	
	27401	(ITEM 39)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNETOR 15 PIPE	1	NOT SHOWN

HYDRAULICS (MANNED MACHINE)
(FROM SERIAL No VS2077G)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27404	(ITEM 40) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27393	ADJ ELBOW M18 - 15 PIPE	1	
	27405	(ITEM 41) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27388	BULKHEAD CONNECTOR 15 PIPE	1	
	27392	ADJ MALE STUD COUPLING ½BSP-15 PIPE	1	
	27406	(ITEM 42) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING ½BSP-15 PIPE	1	
	27407	(ITEM 43) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27408	(ITEM 44) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27409	(ITEM 45) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27410	(ITEM 46) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27411	(ITEM 47) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	

HYDRAULICS (MANNED MACHINE)
(FROM SERIAL No VS2077G)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27412	(ITEM 48) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 49) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 50) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	NOT SHOWN
	27415	(ITEM 51) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	NOT SHOWN
	27416	(ITEM 52) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	2	NOT SHOWN
	27417	(ITEM 53) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	2	NOT SHOWN
	27418	(ITEM 54) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27387	ELBOW 10 PIPE	1	} NOT SHOWN
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27419	(ITEM 55) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27387	ELBOW 10 PIPE	1	} NOT SHOWN
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27421	(ITEM 57) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	2	NOT SHOWN
	27422	(ITEM 58) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	2	NOT SHOWN

HYDRAULICS (MANNED MACHINE)
(FROM SERIAL No WS2077G)

(ASSY. No. 27374)

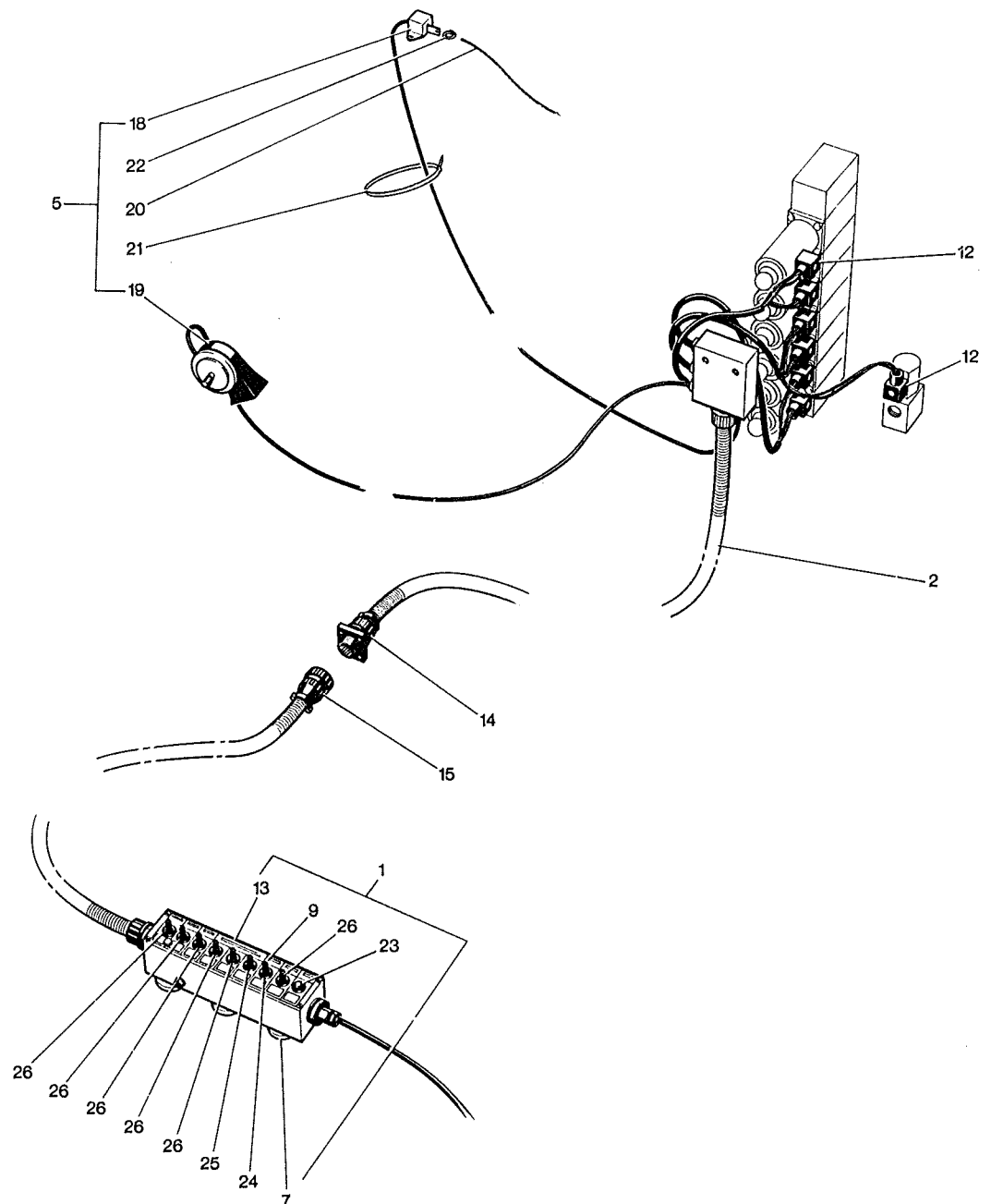
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27423	(ITEM 59) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27394	ADJUSTABLE ELBOW 10 PIPE	1	} NOT SHOWN
	16314	ADJUSTABLE ELBOW ½BSP-10 PIPE	1	
	27456	REDUCING STANDPIPE 10 PIPE - 15 PIPE	1	
	27424	(ITEM 60) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	1	NOT SHOWN
	27425	(ITEM 61) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	2	NOT SHOWN
	27426	(ITEM 62) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	2	NOT SHOWN
	27427	(ITEM 63) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	2	NOT SHOWN
	27428	(ITEM 64) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	1	} NOT SHOWN
	27397	BULKHEAD ELBOW 15 PIPE	1	
	27429	(ITEM 65) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	1	} NOT SHOWN
	27397	BULKHEAD ELBOW 15 PIPE	1	
	27430	(ITEM 66) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ½BSP-10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27431	(ITEM 67) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	1	NOT SHOWN

HYDRAULICS (MANNED MACHINE)
(FROM SERIAL No VS2077G)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27432	(ITEM 68) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	1	NOT SHOWN
	27433	(ITEM 69) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27394	ADJUSTABLE ELBOW 10 PIPE	1	
	27434	(ITEM 70) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27435	(ITEM 71) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27436	(ITEM 72) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27437	(ITEM 73) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27399	COMPRESSION TEE 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27438	(ITEM 74) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27439	(ITEM 75) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27399	COMPRESSION TEE 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	

Assy N° 27375

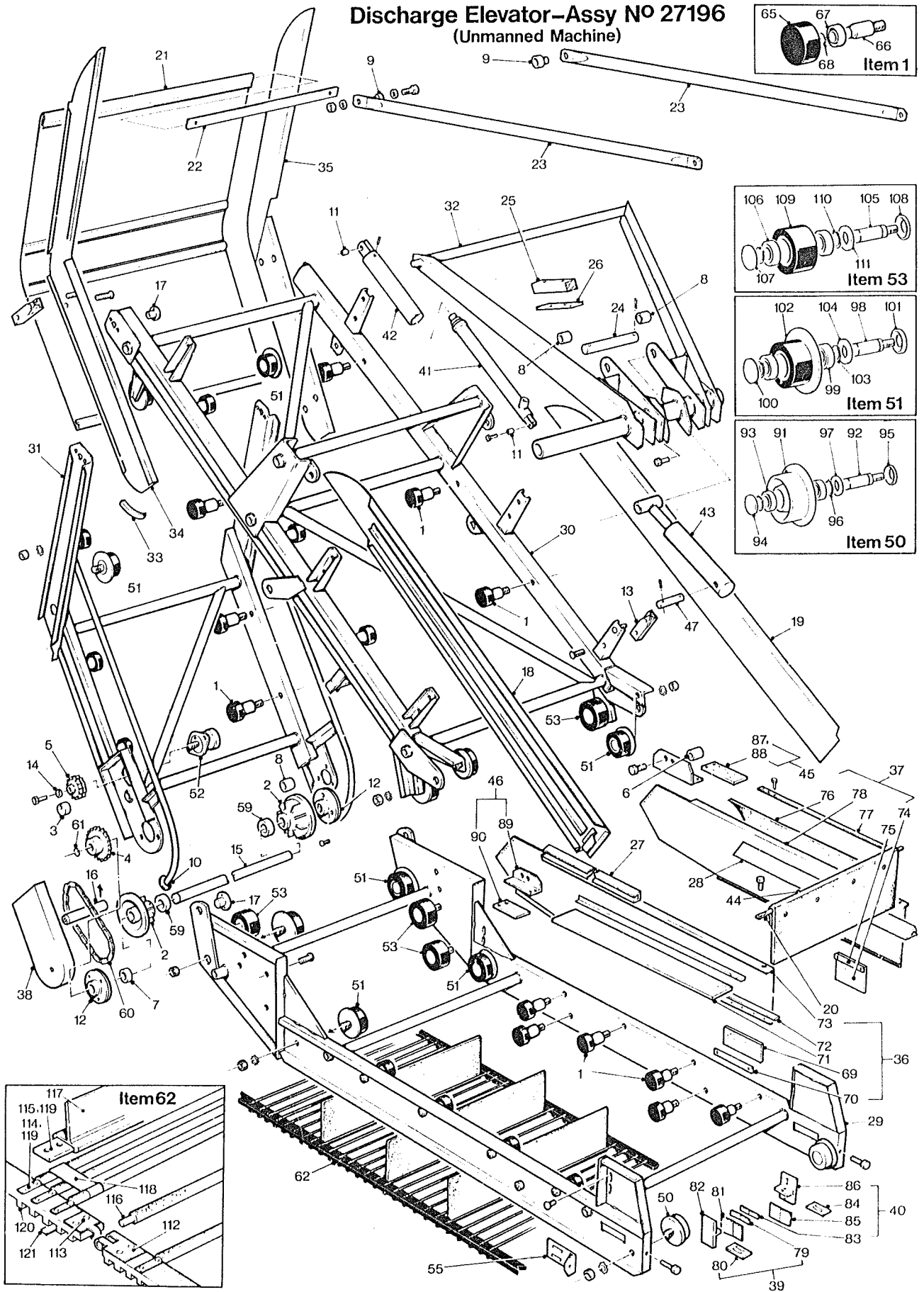


ELECTRICAL ASSEMBLY

(ASSY. No. 27375)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27057	CONTROL BOX AND LOOM ASSY	1	
2	27373	HARVESTER LOOM ASSY	1	
3				
4				
5	27471	HORN KIT	1	SEE LIST AT END
6				
7	HM052136	CONTROL BOX MAGNET	3	
8				
9	TR 231	CONTROL BOX DECAL	1	
10				
11				
12	27189	VALVE CONNECTING PLUG	6	(REF)
13	27464	CONTROL BOX ASSY	1	SEE LIST AT END
14	27469	MALE CONNECTING PLUG	1	(REF)
15	27470	FEMALE CONNECTING PLUG	1	(REF)
16				
17				
	27471	(ITEM 5) HORN KIT CONSISTS OF:-		
18	W0681	SWITCH	1	
19	W0682	HORN	1	
20	W0736/2.0	NYLON CORD	1	
21	W0824	CHASSIS CLIP	A/R	
22	W0748	SPLIT RING	1	
	27464	(ITEM 13) CONTROL BOX ASSY CONSISTS OF:-		
23	27465	PUSH BUTTON SWITCH	1	
24	27466	SPRING BACK - DETENT SWITCH	1	
25	27467	ON - OFF DETENT SWITCH	1	
26	27468	2 WAY SPRING BACK SWITCH	6	

Discharge Elevator—Assy No 27196 (Unmanned Machine)



DISCHARGE ELEVATOR (UNMANNED MACHINE)

(ASSY. No. 27196)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000301600	ROLLER ASSY	22	SEE LIST AT END
2	0000810001	TOOTHED ROLLER	2	
3	0005000014	WOODEN BLOCK	1	
4	0005800100	SPROCKET	1	
5	0005800700	DOUBLE SPROCKET	1	
6	0006200009	STEEL SPACER	2	
7	0006300001	STEEL SPACER	1	
8	0006300002	STEEL SPACER	3	
9	0006800001	FLANGE BUSH	2	
10	1105109007	RUBBER CAP	2	
11	2000600006	SPACER	4	
12	2020800000/1	BEARING	2	
13	2022000016	WOODEN BLOCK	12	
14	2062000005	WASHER	1	
15	2502000001	DRIVE SHAFT	1	
16	2502000002	SPACER TUBE	1	
17	2502000003	BEARING FLANGE	4	
18	2502000004	FRONT PANEL	1	
19	2502000005	REAR PANEL	1	
20	2502000008	STAY	1	
21	2502000009	YELLOW CANVAS	1	
22	2502000010	STAY	4	
23	2502000012	TUBULAR STAY	2	
24	2502000014	RAM PIN	1	
25	2502000016	WOODEN BLOCK	1	
26	2502000017	BACKING PLATE	2	
27	2502000018	SIDE PLATE FRONT	1	
28	2502000019	SIDE PLATE REAR	1	
29	2502001000	BOTTOM ASSY	1	
30	2502002000	CENTRE ASSY	1	
31	2502004000	TOP ASSY	1	
32	2502005000	DISCHARGE ELEVATOR SUPPORT	1	
33	2502000000/5	PROTECTIVE STRIP	0.48m	
34	2502008000	TOP WEB SIDE (FRONT)	1	
35	2502009000	TOP WEB SIDE (REAR)	1	
36	2502010000	DEFLECTOR ASSY (FRONT)	1	
37	2502011000	DEFLECTOR ASSY (REAR)	1	
38	2502013000	GUARD	1	
39	2502014000	ROLLER SCRAPER (FRONT)	1	
40	2502015000	ROLLER SCRAPER (REAR)	1	
41	2502016001	HYDRAULIC RAM	2	
42	2502016100	SHIELD	2	
43	2502017000	HYDRAULIC RAM	1	
44	2502018000	RUBBER FLAP ASSY	1	
45	2502020000	RUBBER FLAP ASSY (FRONT)	1	
46	2502021000	RUBBER FLAP ASSY (REAR)	1	
47	2502000015	RAM PIN	1	
48				
49				
50	11570	ROLLER ASSY	2	SEE LIST AT END

DISCHARGE ELEVATOR (UNMANNED MACHINE)

(ASSY. No. 27196)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	12506	ROLLER ASSY	14	SEE LIST AT END
52	14069	HYDRAULIC MOTOR	1	(REF ONLY)
53	19356	ROLLER ASSY	8	SEE LIST AT END
54				
55	27115	ROLLER PLATE	2	
56	27322	SUPPORT BRIDGE	1	NOT SHOWN
57				
58				
59	PS 326M	COLLAR	2	
60	PS 871/53	CHAIN	1	
61	RH 56	CIRCLIP	1	
62	W0630	WEB ASSY	1	SEE LIST AT END
63				
64				
	0000301600	(ITEM 1) ROLLER ASSY CONSISTS OF:-		
65	0000301601	RUBBER ROLLER	1	
66	0000301602	SPINDLE	1	
67	6204 2RS	BEARING	1	
68	12298	CIRCLIP	1	
	2502010000	(ITEM 36) DEFLECTOR ASSY CONSISTS OF:-		
69	2022008004	RUBBER	1	
70	2022008005	CLAMP STRIP	1	
71	2502010001	RUBBER	1	
72	2502010002	RUBBER FLAP SUPPORT	1	
73	2502010100	BOTTOM WEB SIDE (FRONT)	1	
	2502011000	(ITEM 37) DEFLECTOR ASSY CONSISTS OF:-		
74	2022008004	RUBBER	1	
75	2022008005	CLAMP STRIP	1	
76	2502010001	RUBBER	1	
77	2502010002	RUBBER FLAP SUPPORT	1	
78	2502011100	BOTTOM WEB SIDE REAR	1	
	2502014000	(ITEM 39) ROLLER SCRAPER CONSISTS OF:-		
79	2042014002	CLAMP STRIP	1	
80	2042014003	SCRAPER	1	
81	2502014001	RUBBER	1	
82	2502014100	BRACKET (FRONT)	1	
	2502015000	(ITEM 40) ROLLER SCRAPER CONSISTS OF:-		
83	2042014002	CLAMP STRIP	1	
84	2042014003	SCRAPER	1	
85	2502014001	RUBBER	1	
86	2502015100	BRACKET (REAR)	1	
	2502020000	(ITEM 45) RUBBER FLAP ASSY CONSISTS OF:-		
87	2502020001	MOUNTING PLATE	1	
88	2502020002	RUBBER	1	

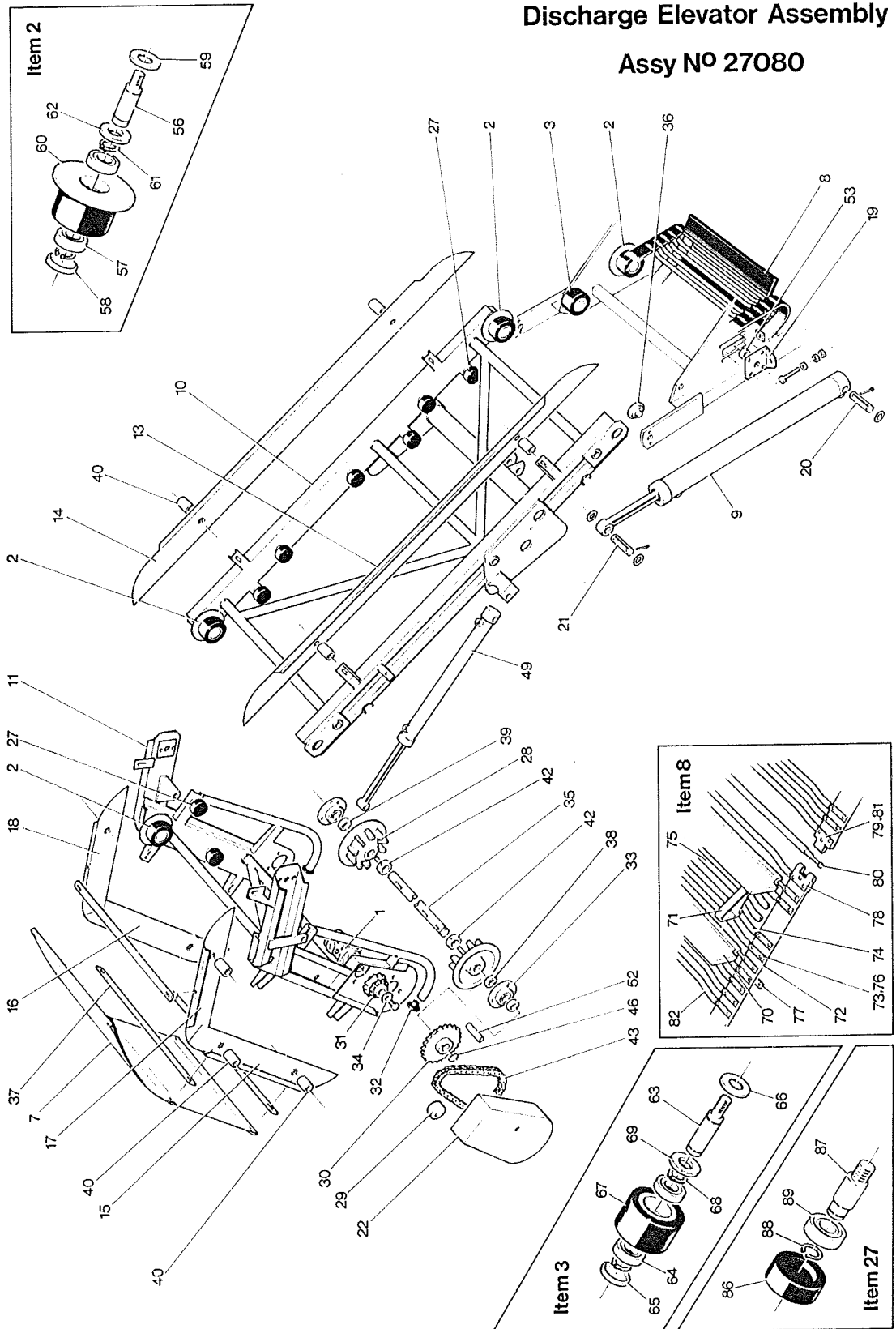
DISCHARGE ELEVATOR (UNMANNED MACHINE)

(ASSY. No. 27196)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	2502021000	(ITEM 46) RUBBER FLAT ASSY CONSISTS OF:-		
89	2502020001	MOUNTING PLATE	1	
90	2502020002	RUBBER	1	
	11570	(ITEM 50) ROLLER ASSY CONSISTS OF:-		
91	11032	ROLLER	1	
92	11265	ROLLER SPINDLE	1	
93	6005 RS	BEARING	2	
94	PH 407	SEAL	1	
95	PH 408	SEAL	1	
96	PS 843	CIRCLIP	2	
97	0000300504	FELT SEAL	1	
	12506	(ITEM 51) ROLLER ASSY CONSISTS OF:-		
98	11265	ROLLER SPINDLE	1	
99	6005 RS	BEARING	2	
100	PH 407	SEAL	1	
101	PH 408	SEAL	1	
102	PH 51AR	ROLLER	1	
103	PS 843	CIRCLIP	2	
104	0000300504	FELT SEAL	1	
	19356	(ITEM 53) ROLLER ASSY CONSISTS OF:-		
105	11265	ROLLER SPINDLE	1	
106	6005 RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 408	SEAL	1	
109	PH 77AR	ROLLER	1	
110	PS 843	CIRCLIP	2	
111	0000300504	FELT SEAL	1	
	W0630	(ITEM 62) WEB ASSY CONSISTS OF:-		
112	W0628/1	FEMALE CONNECTOR	2	
113	W0628/2	MALE CONNECTOR	2	
114	W0630/3	WEB BAR	328	
115	W0630/4	FLAT WEB BAR	55	
116	W0630/5	JOINING ROD	1	
117	W0630/6	LAT	55	
118	W0630/7	DROP AWAY LINK	3	
119	W0630/8	WEB BAR RIVET	A/R	
120	W0630/10	WEB BELTING	2	
121	W0617/10	CLAMP PLATE	656	

Discharge Elevator Assembly

Assy N° 27080



DISCHARGE ELEVATOR (MANNED MACHINE)

(ASSY. No. 27080)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	14069	HYDRAULIC RAM	1	REF ONLY
2	12506	ROLLER ASSY	8	SEE LIST AT END
3	19356	ROLLER ASSY	2	SEE LIST AT END
4				
5				
6				
7	27037	ELEVATOR COVER	1	
8	27043	WEB ASSY	1	SEE LIST AT END
9	27044	HYDRAULIC RAM	1	REF ONLY
10	27058	ELEVATOR FRAME	1	
11	27059	HEAD SECTION	1	
12				
13	27069	FRONT PANEL	1	
14	27070	REAR PANEL	1	
15	27073	OUTER FRONT PANEL	1	
16	27074	OUTER REAR PANEL	1	
17	27075	INNER FRONT PANEL	1	
18	27076	INNER REAR PANEL	1	
19	27079	WEB TENSIONING PLATE	2	
20	27151	RAM PIN (BOTTOM)	1	
21	27152	RAM PIN (TOP)	1	
22	27155	DRIVE GUARD	1	
23				
24				
25				
26				
27	0000301600	ROLLER ASSY	16	SEE LIST AT END
28	0000810001	TOOTH ROLLER	2	
29	0005000014	WOODEN BLOCK	1	
30	0005800100	SPROCKET	1	
31	0005800700	DOUBLE SPROCKET	1	
32	1105109007	RUBBER CAP	2	
33	2020800000 / 1	BEARING	2	
34	2062000005	WSAHER	1	
35	2502000001	DRIVE SHAFT	1	
36	2502000003	BEARING FLANGE	4	
37	2502000010	SUPPORT SPINDLE	3	
38	C 5	PLASTIC SPACER	1	
39	C 15	PLASTIC SPACER	1	
40	D 70	PLASTIC SPACER	10	
41				
42	PS 326M	STOP COLLAR	2	
43	PS 871/53	CHAIN	1	
44				
45				
46	RH 56	CIRCLIP	1	
47				
48				
49	SPCL 540	HYDRAULIC RAM	2	REF ONLY
50				

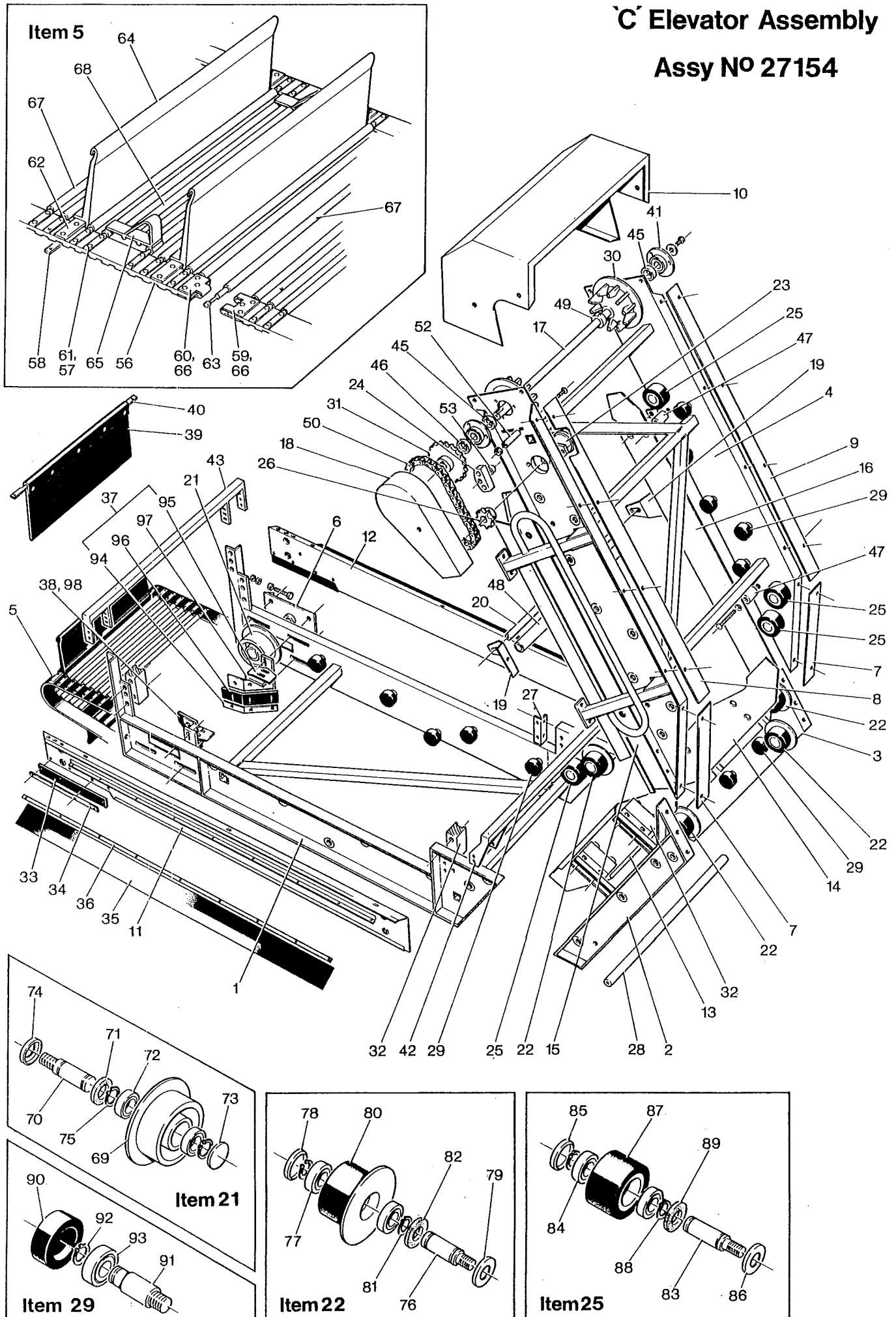
DISCHARGE ELEVATOR (MANNED MACHINE)

(ASSY. No. 27080)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS016013/076	STEEL SPACER	1	
53	SS030020/010	STEEL SPACER	2	
54				
55				
	12506	(ITEM 2) ROLLER ASSY CONSISTS OF:-		
56	11265	ROLLER SPINDLE	1	
57	6005 RS	BEARING	2	
58	PH 407	SEAL	1	
59	PH 408	SEAL	1	
60	PH 51AR	ROLLER	1	
61	PS 843	CIRCLIP	2	
62	0000300504	FELT SEAL	1	
	19356	(ITEM 3) ROLLER ASSY CONSISTS OF:-		
63	11265	ROLLER SPINDLE	1	
64	6005 RS	BEARING	2	
65	PH 407	SEAL	1	
66	PH 408	SEAL	1	
67	PH 77AR	ROLLER	1	
68	PS 843	CIRCLIP	2	
69	0000300504	FELT SEAL	1	
	27043	(ITEM 8) WEB ASSY CONSISTS OF:-		
70	27043/1	LAT	41	
71	27043/2	DROP AWAY LINK	2	
72	27043/3	WEB BELT	2	
73	27043/4	WEB BAR	158	
74	27043/5	SHORT COVER	12	
75	27043/6	SPLIT COVER	6	
76	W0617/8	ROD RIVET	A/R	
77	W0617/10	CLAMP PLATE	398	
78	W0628/1	FEMALE CONNECTION	2	
79	W0628/2	MALE CONNECTION	2	
80	W0630/5	JOINING ROD	1	
81	W0630/8	CONNECTOR RIVET	A/R	
82	W0630/9	WEB BAR COVER	159	
83				
84				
85				
	0000301600	(ITEM 27) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

'C' Elevator Assembly

Assy N° 27154



'C' ELEVATOR ASSEMBLY

(ASSY. No. 27154)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27022	BASE FRAME	1	SEE LIST AT END
2	27023	FRONT PANEL	1	
3	27024	REAR PANEL	1	
4	27025	TOP FRAME	1	
5	27041	WEB ASSY	1	
6	27115	WEB TENSIONING PLATE	2	
7	27120	FINGER GUARD	2	
8	27121	FINGER GUARD (FRONT)	1	
9	27122	FINGER GUARD (REAR)	1	
10	27125	ELEVATOR HOOD	1	
11	27126	INNER WEB SIDE (BOTTOM FRONT)	1	SEE LIST AT END
12	27127	INNER WEB SIDE (BOTTOM REAR)	1	
13	27128	INNER WEB SIDE (MIDDLE FRONT)	1	
14	27129	INNER WEB SIDE (MIDDLE REAR)	1	
15	27130	INNER WEB SIDE (TOP FRONT)	1	
16	27131	INNER WEB SIDE (TOP REAR)	1	
17	27133	DRIVE SHAFT	1	
18	27155	DRIVE GUARD	1	
19	27522	LAT FLICKER BRACKET	2	
20	27523	LAT FLICKER BAR	1	
21	11570	ROLLER ASSY	2	SEE LIST AT END
22	12502	ROLLER ASSY	8	SEE LIST AT END
23	14069	HYDRAULIC MOTOR	1	(REF)
24	17155	CHAIN TENSIONER	1	SEE LIST AT END
25	19356	ROLLER ASSY	8	
26	23222	SPROCKET	1	
27	27527	MOUNTING ANGLE	1	
28	27666	TIE BAR	1	
29	0000301600	ROLLER ASSY	24	
30	0000810001	WEB SPROCKET	2	
31	0005800100	30T SPROCKET	1	
32	2022000016	WOODEN BLOCK	8	
33	2022008004	RUBBER STRIP	2	
34	2022008005	CLAMP STRIP	2	SEE LIST AT END
35	2502010001	RUBBER FLAP	2	
36	2502010002	CLAMP STRIP	2	
37	2502014000	ROLLER SCRAPER (REAR)	1	
38	2502015000	ROLLER SCRAPER (FRONT)	1	
39	2502018001	RUBBER FLAP	1	
40	2502000008	STAY	1	
41	2020800000/1	BEARING	2	
42	27611	MOUNTING BRACKET LH	1	
43	27612	MOUNTING BRACKET RH	1	
44				
45	C 5	PLASTIC SPACER	2	
46	C 8	PLASTIC SPACER	1	
47	D 70	PLASTIC SPACER	8	
48	D 645	PLASTIC SPACER	1	
49	PS 326M	STOP COLLAR	2	
50	PS 871/53	DRIVE CHAIN	1	

'C' ELEVATOR ASSEMBLY

(ASSY. No. 27154)

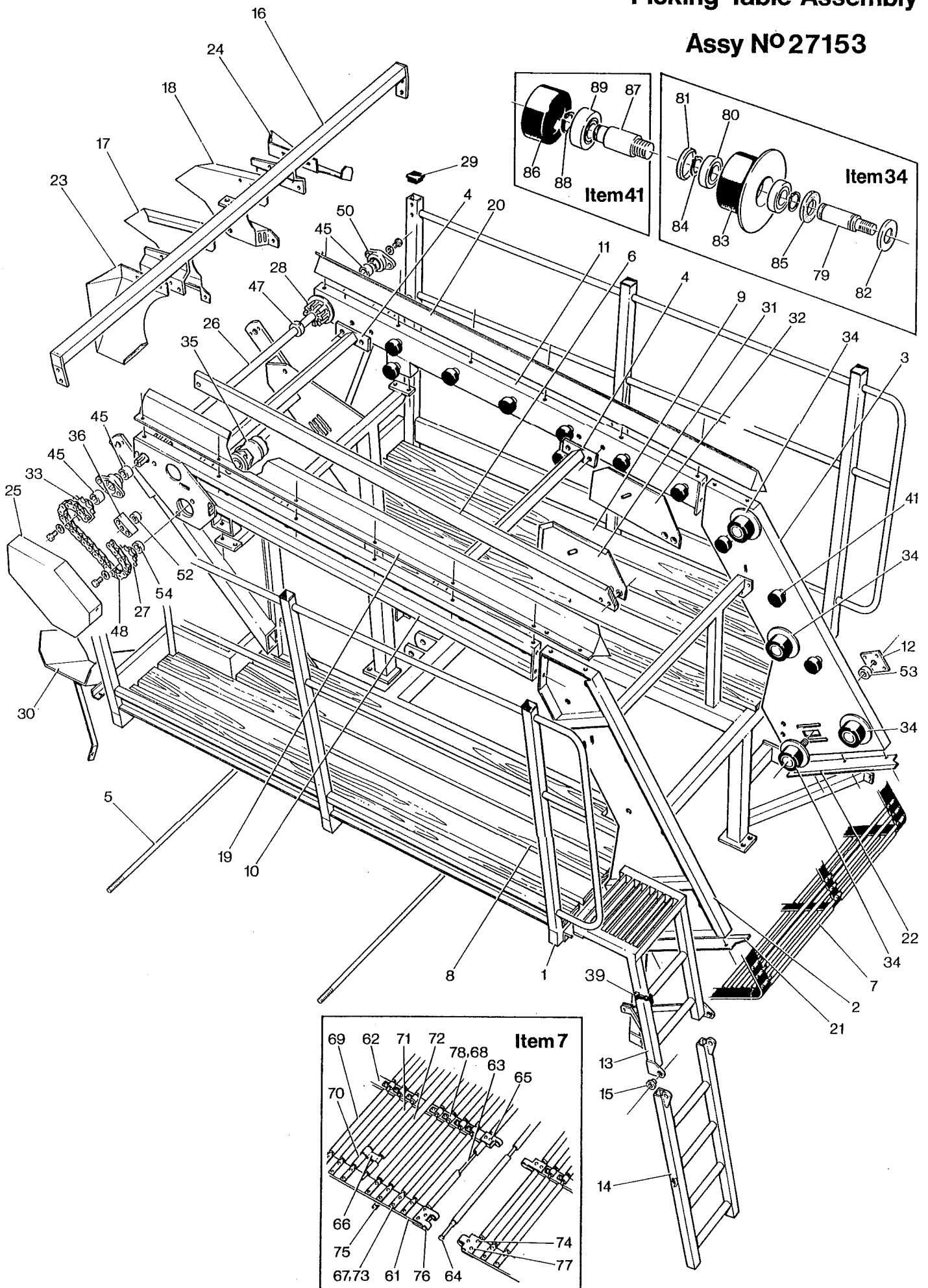
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS016013/085	STEEL SPACER	1	
53	SS030013/026	STEEL SPACER	1	
54				
55				
	27041	(ITEM 5) WEB ASSY CONSISTS OF:-		
56	27041/1	WEB BELT	2	
57	W0617/8	WEB BAR RIVET	A/R	
58	W0617/10	CLAMP PLATE	576	
59	W0628/1	FEMALE CONNECTOR	2	
60	W0628/2	MALE CONNECTOR	2	
61	W0630/3	WEB BAR	246	
62	W0630/4	FLAT WEB LINK	42	
63	W0630/5	JOINING ROD	1	
64	W0630/6	LAT	42	
65	W0630/7	DROP AWAY LINK	2	
66	W0630/8	CONNECTOR RIVET	A/R	
67	W0630/9	BAR COVER	247	
68	W0630/11	SPLIT BAR COVER	6	
	11570	(ITEM 21) ROLLER ASSY CONSISTS OF:-		
69	11032	ROLLER	1	
70	11265	ROLLER SPINDLE	1	
71	0000300504	FELT SEAL	1	
72	6005 RS	BEARING	2	
73	PH 407	SEAL	1	
74	PH 408	SEAL	1	
75	PS 843	CIRCLIP	2	
	12506	(ITEM 22) ROLLER ASSY CONSISTS OF:-		
76	11265	ROLLER SPINDLE	1	
77	6005 RS	BEARING	2	
78	PH 407	SEAL	1	
79	PH 408	SEAL	1	
80	PH 51AR	ROLLER	1	
81	PS 843	CIRCLIP	2	
82	0000300504	FELT SEAL	1	
	19356	(ITEM 25) ROLLER ASSY CONSISTS OF:-		
83	11265	ROLLER SPINDLE	1	
84	6005 RS	BEARING	2	
85	PH 407	SEAL	1	
86	PH 408	SEAL	1	
87	PH 77AR	ROLLER	1	
88	PS 843	CIRCLIP	2	
89	0000300504	FELT SEAL	1	

'C' ELEVATOR ASSEMBLY**(ASSY. No. 27154)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	0000301600	(ITEM 29) ROLLER ASSY CONSISTS OF:-		
90	0000301601	RUBBERED ROLLER	1	
91	0000301602	ROLLER SPINDLE	1	
92	12298	CIRCLIP	1	
93	6204 RS	BEARING	1	
	2502014000	(ITEM 37) REAR ROLLER SCRAPER		
	2502015000	(ITEM 38) FRONT ROLLER SCAPER		
		CONSISTS OF:-		
94	2042014002	CLAMP STRIP	1	
95	2042014003	SCRAPER	1	
96	2502014001	RUBBER STRIP	1	
97	2502014100	REAR ROLLER BRACKET	1	ONLY USED ON REAR SCRAPER
98	2502015100	FRONT ROLLER BRACKET	1	ONLY USED ON FRONT SCRAPER

Picking Table Assembly

Assy N° 27153



PICKING TABLE ASSEMBLY

(ASSY. No. 27153)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27002	PICKING TABLE PLATFORM	1	SEE LIST AT END
2	27026	FRONT PLATE (LOWER)	1	
3	27027	REAR PLATE (LOWER)	1	
4	27030	FRAME SPACER	2	
5	27038	TIE BAR	2	
6	27039	TABLE DIVIDER	2	
7	27042	WEB ASSY	1	
8	27064	FRONT PLATFORM WOOD	1	
9	27065	REAR PLATFORM WOOD	1	
10	27066	FRONT PLATE (UPPER)	1	
11	27067	REAR PLATE (UPPER)	1	
12	27079	WEB TENSIONING PLATE	2	
13	27100	PLATFORM LADDER (TOP)	2	
14	27101	PLATFORM LADDER (BOTTOM)	2	
15	27102	PIVOT BOSS	2	
16	27103	GUIDE CARRIER	1	
17	27104	FRONT HOPPER GUIDE	1	
18	27105	REAR HOPPER GUIDE	1	
19	27116	TRASH GUIDE (FRONT)	1	
20	27117	TRASH GUIDE (REAR)	1	
21	27118	FINGER PLATE (FRONT)	1	
22	27119	FINGER PLATE (REAR)	1	
23	27123	TRASH CHUTE (FRONT)	1	
24	27124	TRASH CHUTE (REAR)	1	
25	27132	DRIVE GUARD	1	
26	27134	DRIVE SHAFT	1	
27	27135	17T SPROCKET	1	
28	27136	WEB SPROCKET	2	
29	27159	PLASTIC CAP	6	
30	27085	LOWER TRASH CHUTE	1	
31	27532	DIVIDER WING FRONT	1	
32	27533	DIVIDER WING REAR	1	
33	24022	19T SPROCKET	1	
34	12506	ROLLER ASSY	8	(REF ONLY)
35	14069	HYDRAULIC MOTOR	1	
36	17155	CHAIN TENSIONER	1	
37				SEE LIST AT END
38				
39	TBMW 494	RUBBER SAFETY HOOK	2	
40				
41	0000301600	ROLLER ASSY	22	
42				
43				
44				
45	C 24	PLASTIC SPACER	3	
46				
47	PS 326M	STOP COLLER	2	
48	PS 871/48	DRIVE CHAIN	1	
49				
50	SFT 30A	BEARING	2	

PICKING TABLE ASSEMBLY

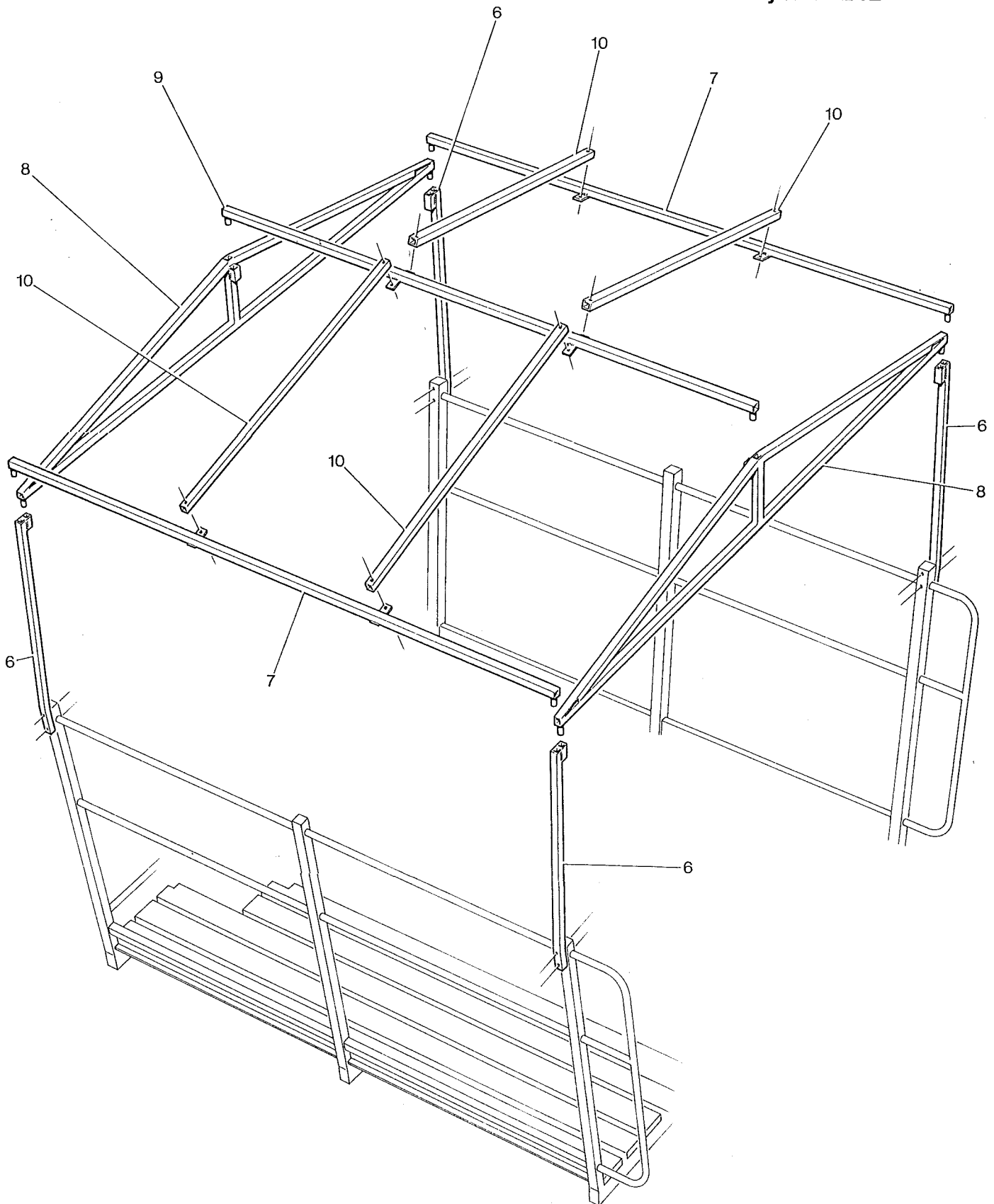
(ASSY. No. 27153)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS030013/030	STEEL SPACER	1	
53	SS030020/010	STEEL SPACER	2	
54	SS040030/016	STEEL SPACER	1	
55				
56				
57				
58				
59				
60				
	27042	(ITEM 7) WEB ASSY CONSISTS OF:-		
61	27042/1	OUTER WEB BELT	2	
62	27042/2	CENTRE WEB BELT	1	
63	27042/3	END ROD	2	
64	27042/4	JOINTING ROD	1	
65	27042/5	HALF CONNECTOR	2	
66	27042/6	DROP AWAY LINK	2	
67	27042/7	WEB ROD	188	
68	27042/8	LARGE HEAD RIVET	190	
69	27042/9	ROD COVER	382	
70	27042/10	SHORT COVER	8	
71	27042/11	SPLIT SHORT COVER	4	
72	27042/12	SPLIT COVER	2	
73	W0617/8	ROD RIVET	A/R	
74	W0617/9	CONNECTING RIVET	A/R	
75	W0617/10	CLAMP PLATE	380	
76	W0618/1	FEMALE CONNECTOR	2	
77	W0618/2	MALE CONNECTOR	2	
78	W0628/4	CENTRE CLIP	190	
	12506	(ITEM 34) ROLLER ASSY CONSISTS OF:-		
79	11265	ROLLER SPINDLE	1	
80	6005 RS	BEARING	2	
81	PH 407	SEAL	1	
82	PH 408	SEAL	1	
83	PH 51AR	ROLLER	1	
84	PS 843	CIRCLIP	2	
85	0000300504	FELT SEAL	1	
	0000301600	(ITEM 41) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

Canopy Kit Assemblies

Narrow- Assy N° 27239

Wide- Assy N° 27242



CANOPY KIT (NARROW)

(ASSY. No. 27239)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27184	CANOPY FRAME ASSY.	1	NOT SHOWN
2	27011	CANOPY COVER	1	
3				
4				
5				
	27184	CANOPY FRAME CONSISTS OF :-		
6	27337	SUPPORT LEG	4	
7	27338	EAVES BEAM	2	
8	27339	GABLE END	2	
9	27340	RIDGE BEAM	1	
10	27341	RAFTER	4	
11				
12				
13				
14				
15				

CANOPY KIT (WIDE)

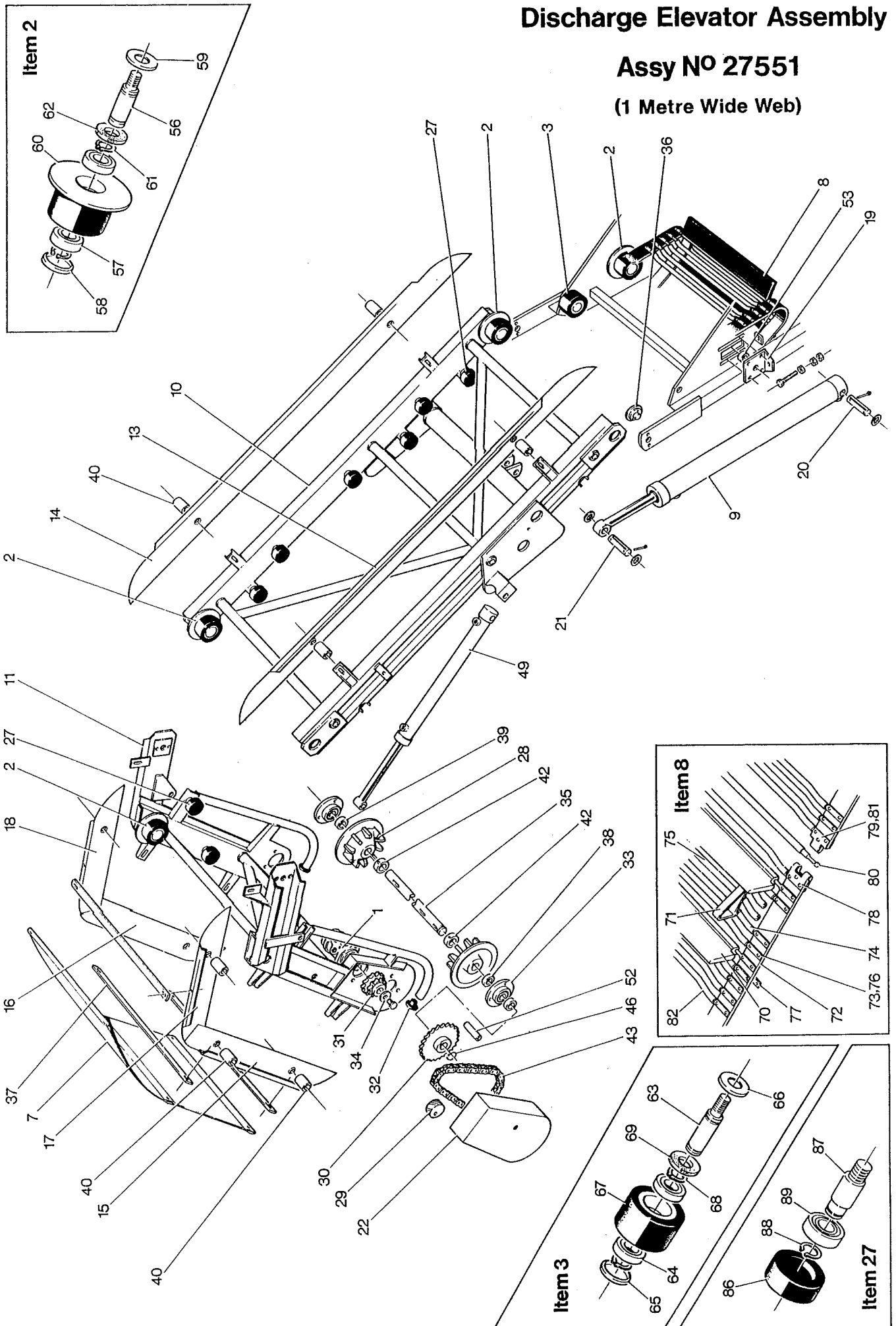
(ASSY. No. 27242)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27574	CANOPY FRAME ASSY.	1	NOT SHOWN
2	27575	CANOPY COVER	1	
3				
4				
5				
	27574	CANOPY FRAME CONSISTS OF :-		
6	27337	SUPPORT LEG	4	
7	27338	EAVES BEAM	2	
8	27572	GABLE END	2	
9	27340	RIDGE BEAM	1	
10	27573	RAFTER	4	
11				
12				
13				
14				
15				

Discharge Elevator Assembly

Assy N° 27551

(1 Metre Wide Web)



DISCHARGE ELEVATOR (1 METRE WEB, MANNED MACHINE) (ASSY. No. 27551)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	14069	HYDRAULIC RAM	1	REF ONLY
2	12506	ROLLER ASSY	8	SEE LIST AT END
3	19356	ROLLER ASSY	2	SEE LIST AT END
4				
5				
6				
7	27542	ELEVATOR COVER	1	
8	27538	WEB ASSY	1	SEE LIST AT END
9	27044	HYDRAULIC RAM	1	REF ONLY
10	27553	ELEVATOR FRAME	1	
11	27554	HEAD SECTION	1	
12				
13	27069	FRONT PANEL	1	
14	27070	REAR PANEL	1	
15	27073	OUTER FRONT PANEL	1	
16	27074	OUTER REAR PANEL	1	
17	27075	INNER FRONT PANEL	1	
18	27076	INNER REAR PANEL	1	
19	27079	WEB TENSIONING PLATE	2	
20	27151	RAM PIN (BOTTOM)	1	
21	27152	RAM PIN (TOP)	1	
22	27155	DRIVE GUARD	1	
23				
24				
25				
26				
27	0000301600	ROLLER ASSY	16	SEE LIST AT END
28	0000810001	TOOTH ROLLER	2	
29	0005000014	WOODEN BLOCK	1	
30	0005800100	SPROCKET	1	
31	0005800700	DOUBLE SPROCKET	1	
32	1105109007	RUBBER CAP	2	
33	2020800000/1	BEARING	2	
34	2062000005	WASHER	1	
35	27555	DRIVE SHAFT	1	
36	2502000003	BEARING FLANGE	4	
37	27541	STAY	3	
38	C 5	PLASTIC SPACER	1	
39	C 15	PLASTIC SPACER	1	
40	D 70	PLASTIC SPACER	10	
41				
42	PS 326M	STOP COLLAR	2	
43	PS 871/53	CHAIN	1	
44				
45				
46	RH 56	CIRCLIP	1	
47				
48				
49	SPCL 540	HYDRAULIC RAM	2	REF ONLY
50				

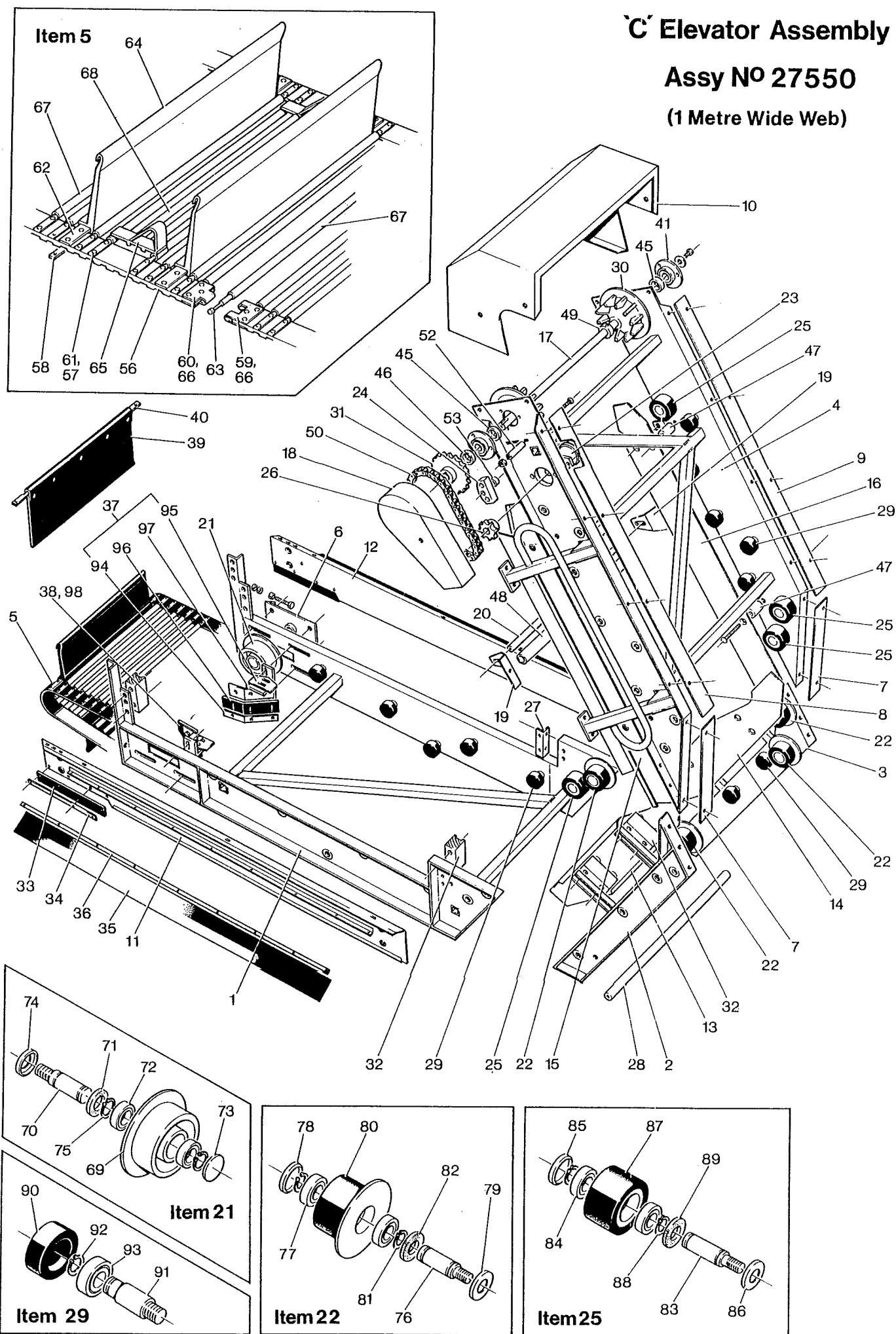
DISCHARGE ELEVATOR (1 METRE WEB, MANNED MACHINE) (ASSY. No. 27551)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS016013/076	STEEL SPACER	1	
53	SS030020/010	STEEL SPACER	2	
54				
55				
	12506	(ITEM 2) ROLLER ASSY CONSISTS OF:-		
56	11265	ROLLER SPINDLE	1	
57	6005 RS	BEARING	2	
58	PH 407	SEAL	1	
59	PH 408	SEAL	1	
60	PH 51AR	ROLLER	1	
61	PS 843	CIRCLIP	2	
62	0000300504	FELT SEAL	1	
	19356	(ITEM 3) ROLLER ASSY CONSISTS OF:-		
63	11265	ROLLER SPINDLE	1	
64	6005 RS	BEARING	2	
65	PH 407	SEAL	1	
66	PH 408	SEAL	1	
67	PH 77AR	ROLLER	1	
68	PS 843	CIRCLIP	2	
69	0000300504	FELT SEAL	1	
	27538	(ITEM 8) WEB ASSY CONSISTS OF:-		
70	27538/1	LAT	41	
71	27538/2	DROP AWAY LINK	2	
72	27043/3	WEB BELT	2	
73	27538/3	WEB BAR	158	
74	27538/4	SHORT COVER	12	
75	27538/5	SPLIT COVER	6	
76	W0617/8	ROD RIVET	A/R	
77	W0617/10	CLAMP PLATE	398	
78	W0628/1	FEMALE CONNECTION	2	
79	W0628/2	MALE CONNECTION	2	
80	27538/6	JOINING ROD	1	
81	W0630/8	CONNECTOR RIVET	A/R	
82	27538/7	WEB BAR COVER	159	
83				
84				
85				
	0000301600	(ITEM 27) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

'C' Elevator Assembly

Assy N^o 27550

(1 Metre Wide Web)



'C' ELEVATOR ASSEMBLY (1 METRE WIDE WEB)

(ASSY. No. 27550)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27543	BASE FRAME	1	SEE LIST AT END
2	27023	FRONT PANEL	1	
3	27024	REAR PANEL	1	
4	27544	TOP FRAME	1	
5	27539	WEB ASSY	1	
6	27115	WEB TENSIONING PLATE	2	
7	27120	FINGER GUARD	2	
8	27121	FINGER GUARD (FRONT)	1	
9	27122	FINGER GUARD (REAR)	1	
10	27545	ELEVATOR HOOD	1	
11	27126	INNER WEB SIDE (BOTTOM FRONT)	1	SEE LIST AT END
12	27127	INNER WEB SIDE (BOTTOM REAR)	1	
13	27128	INNER WEB SIDE (MIDDLE FRONT)	1	
14	27129	INNER WEB SIDE (MIDDLE REAR)	1	
15	27130	INNER WEB SIDE (TOP FRONT)	1	
16	27131	INNER WEB SIDE (TOP REAR)	1	
17	27546	DRIVE SHAFT	1	
18	27155	DRIVE GUARD	1	
19	27522	LAT FLICKER BRACKET	2	
20	27547	LAT FLICKER BAR	1	
21	11570	ROLLER ASSY	2	SEE LIST AT END
22	12502	ROLLER ASSY	8	SEE LIST AT END
23	14069	HYDRAULIC MOTOR	1	(REF)
24	17155	CHAIN TENSIONER	1	SEE LIST AT END
25	19356	ROLLER ASSY	8	
26	23222	SPROCKET	1	
27	27527	MOUNTING ANGLE	1	
28	27665	TIE BAR	1	
29	0000301600	ROLLER ASSY	24	
30	0000810001	WEB SPROCKET	2	
31	0005800100	30T SPROCKET	1	
32	2022000016	WOODEN BLOCK	8	
33	2022008004	RUBBER STRIP	2	
34	2022008005	CLAMP STRIP	2	SEE LIST AT END
35	2502010001	RUBBER FLAP	2	
36	2502010002	CLAMP STRIP	2	
37	2502014000	ROLLER SCRAPER (REAR)	1	
38	2502015000	ROLLER SCRAPER (FRONT)	1	
39	27548	RUBBER FLAP	1	
40	27549	STAY	1	
41	2020800000/1	BEARING	2	
42				
43				
44				
45	C 5	PLASTIC SPACER	2	
46	C 8	PLASTIC SPACER	1	
47	D 70	PLASTIC SPACER	8	
48	D 895	PLASTIC SPACER	1	
49	PS 326M	STOP COLLAR	2	
50	PS 871/53	DRIVE CHAIN	1	

'C' ELEVATOR ASSEMBLY (1 METRE WIDE WEB)**(ASSY. No. 27550)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS016013/085	STEEL SPACER	1	
53	SS030013/026	STEEL SPACER	1	
54				
55				
	27539	(ITEM 5) WEB ASSY CONSISTS OF:-		
56	27041/1	WEB BELT	2	
57	W0617/8	WEB BAR RIVET	A/R	
58	W0617/10	CLAMP PLATE	576	
59	W0628/1	FEMALE CONNECTOR	2	
60	W0628/2	MALE CONNECTOR	2	
61	27539/1	WEB BAR	246	
62	27539/2	FLAT WEB LINK	42	
63	27538/6	JOINING ROD	1	
64	27539/3	LAT	42	
65	27539/4	DROP AWAY LINK	2	
66	W0630/8	CONNECTOR RIVET	A/R	
67	27538/7	BAR COVER	247	
68	27539/5	SPLIT BAR COVER	6	
	11570	(ITEM 21) ROLLER ASSY CONSISTS OF:-		
69	11032	ROLLER	1	
70	11265	ROLLER SPINDLE	1	
71	0000300504	FELT SEAL	1	
72	6005 RS	BEARING	2	
73	PH 407	SEAL	1	
74	PH 408	SEAL	1	
75	PS 843	CIRCLIP	2	
	12506	(ITEM 22) ROLLER ASSY CONSISTS OF:-		
76	11265	ROLLER SPINDLE	1	
77	6005 RS	BEARING	2	
78	PH 407	SEAL	1	
79	PH 408	SEAL	1	
80	PH 51AR	ROLLER	1	
81	PS 843	CIRCLIP	2	
82	0000300504	FELT SEAL	1	
	19356	(ITEM 25) ROLLER ASSY CONSISTS OF:-		
83	11265	ROLLER SPINDLE	1	
84	6005 RS	BEARING	2	
85	PH 407	SEAL	1	
86	PH 408	SEAL	1	
87	PH 77AR	ROLLER	1	
88	PS 843	CIRCLIP	2	
89	0000300504	FELT SEAL	1	

'C' ELEVATOR ASSEMBLY (1 METRE WIDE WEB)

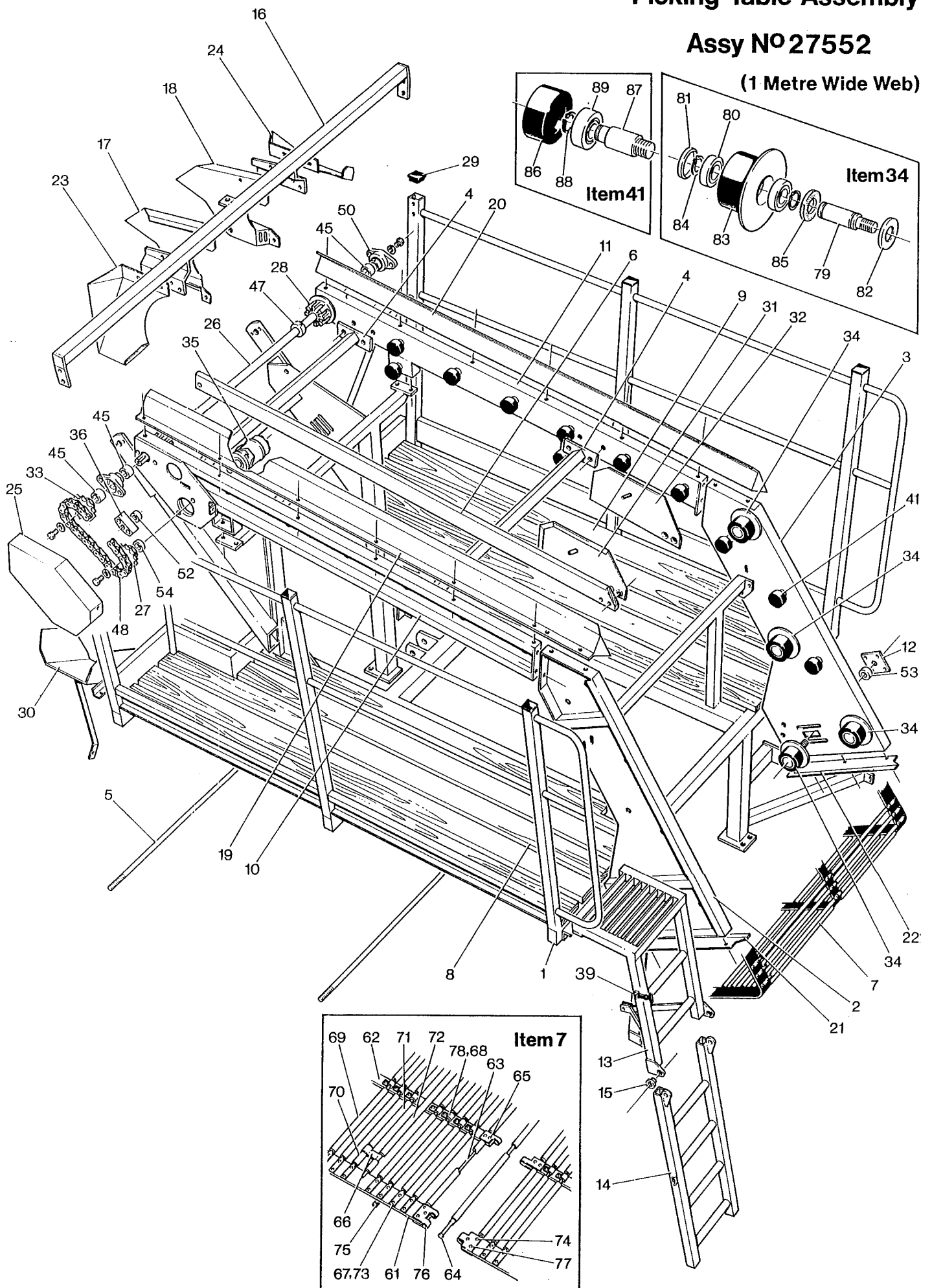
(ASSY. No. 27550)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	0000301600	(ITEM 29) ROLLER ASSY CONSISTS OF:-		
90	0000301601	RUBBERED ROLLER	1	
91	0000301602	ROLLER SPINDLE	1	
92	12298	CIRCLIP	1	
93	6204 RS	BEARING	1	
	2502014000	(ITEM 37) REAR ROLLER SCRAPER		
	2502015000	(ITEM 38) FRONT ROLLER SCAPER		
		CONSISTS OF:-		
94	2042014002	CLAMP STRIP	1	
95	2042014003	SCRAPER	1	
96	2502014001	RUBBER STRIP	1	
97	2502014100	REAR ROLLER BRACKET	1	ONLY USED ON REAR SCRAPER
98	2502015100	FRONT ROLLER BRACKET	1	ONLY USED ON FRONT SCRAPER

Picking Table Assembly

Assy N° 27552

(1 Metre Wide Web)



PICKING TABLE ASSEMBLY (1 METRE WIDE WEB)
(ASSY. No. 27552)

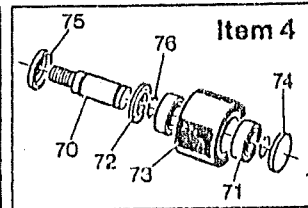
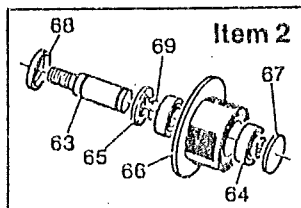
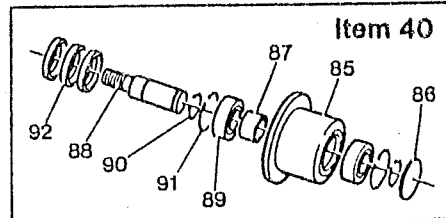
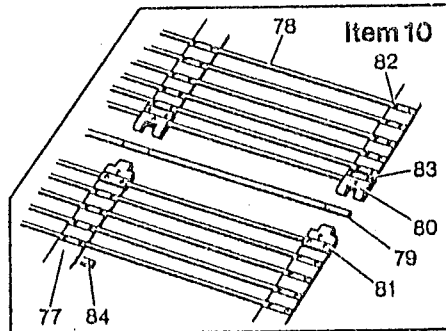
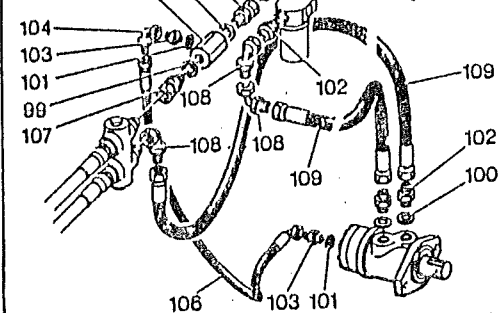
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27556	PICKING TABLE PLATFORM	1	SEE LIST AT END
2	27026	FRONT PLATE (LOWER)	1	
3	27027	REAR PLATE (LOWER)	1	
4	27557	FRAME SPACER	2	
5	27558	TIE BAR	2	
6	27039	TABLE DIVIDER	2	
7	27540	WEB ASSEMBLY	1	
8	27064	FRONT PLATFORM WOOD	1	
9	27065	REAR PLATFORM WOOD	1	
10	27066	FRONT PLATE (UPPER)	1	
11	27067	REAR PLATE (UPPER)	1	
12	27079	WEB TENSIONING PLATE	2	
13	27100	PLATFORM LADDER (TOP)	2	
14	27101	PLATFORM LADDER (BOTTOM)	2	
15	27102	PIVOT BOSS	2	
16	27559	GUIDE CARRIER	1	
17	27104	FRONT HOPPER GUIDE	1	
18	27105	REAR HOPPER GUIDE	1	
19	27116	TRASH GUIDE (FRONT)	1	
20	27117	TRASH GUIDE (REAR)	1	
21	27118	FINGER PLATE (FRONT)	1	
22	27119	FINGER PLATE (REAR)	1	
23	27123	TRASH CHUTE (FRONT)	1	
24	27124	TRASH CHUTE (REAR)	1	
25	27132	DRIVE GUARD	1	
26	27560	DRIVE SHAFT	1	
27	27135	17T SPROCKET	1	
28	27136	WEB SPROCKET	2	
29	27159	PLASTIC CAP	6	
30	27085	LOWER TRASH CHUTE	1	
31	27532	DIVIDER WING FRONT	1	
32	27533	DIVIDER WING REAR	1	
33	24022	19T SPROCKET	1	
34	12506	ROLLER ASSY	8	(REF ONLY)
35	14069	HYDRAULIC MOTOR	1	
36	17155	CHAIN TENSIONER	1	
37				SEE LIST AT END
38				
39	TBMW 494	RUBBER SAFETY HOOK	2	
40				
41	0000301600	ROLLER ASSY	22	
42				
43				
44				
45	C 24	PLASTIC SPACER	3	
46				
47	PS 326M	STOP COLLER	2	
48	PS 871/48	DRIVE CHAIN	1	
49				
50	SFT 30A	BEARING	2	

PICKING TABLE ASSEMBLY (1 METRE WIDE WEB)

(ASSY No. 27552)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS030013/030	STEEL SPACER	1	
53	SS030020/010	STEEL SPACER	2	
54	SS040030/016	STEEL SPACER	1	
55				
56				
57				
58				
59				
60				
	27540	(ITEM 7) WEB ASSY CONSISTS OF:-		
61	27042/1	OUTER WEB BELT	2	
62	27042/2	CENTRE WEB BELT	1	
63	27540/1	END ROD	2	
64	27540/2	JOINING ROD	1	
65	27042/5	HALF CONNECTOR	2	
66	27540/3	DROP AWAY LINK	2	
67	27540/4	WEB ROD	188	
68	27042/8	LARGE HEAD RIVET	190	
69	27540/5	ROD COVER	382	
70	27540/6	SHORT COVER	8	
71	27540/7	SPLIT SHORT COVER	4	
72	27540/8	SPLIT COVER	2	
73	W0617/8	ROD RIVET	A/R	
74	W0617/9	CONNECTING RIVET	A/R	
75	W0617/10	CLAMP PLATE	380	
76	W0618/1	FEMALE CONNECTOR	2	
77	W0618/2	MALE CONNECTOR	2	
78	W0628/4	CENTRE CLIP	190	
	12506	(ITEM 34) ROLLER ASSY CONSISTS OF:-		
79	11265	ROLLER SPINDLE	1	
80	6005 RS	BEARING	2	
81	PH 407	SEAL	1	
82	PH 408	SEAL	1	
83	PH 51AR	ROLLER	1	
84	PS 843	CIRCLIP	2	
85	0000300504	FELT SEAL	1	
	0000301600	(ITEM 41) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

Assy NO 27653



WINDROW PICK-UP UNIT

(ASSY. No. 27653)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12207	HYDRAULIC MOTOR	1	
2	12506	ROLLER ASSEMBLY	6	SEE LIST AT END
3	17155	CHAIN TENSIONER	1	
4	19356	ROLLER ASSEMBLY	23	SEE LIST AT END
5				
6	27175	11T SPROCKET (5/8" PITCH)	3	
7	27238	WEB DRIVE SHAFT	1	REF.
8	27278	BRACKET	4	
9				
10		LIFT WEB	1	SEE LIST AT END
	27565	WEB (PITCH 32mm.)		
	27566	WEB (PITCH 36mm.)		
	27567	WEB (PITCH 40mm.)		
	27568	WEB (PITCH 45mm.)		
	27569	WEB (PITCH 50mm.)		
11	27616	LOWER WEB SIDE L.H.	1	
12	27617	LOWER WEB SIDE R.H.	1	
13	27618	UPPER WEB SIDE L.H.	1	
14	27619	UPPER WEB SIDE R.H.	1	
15	27620	REAR WEB SIDE L.H.	1	
16	27621	REAR WEB SIDE R.H.	1	
17	27622	TOP TIE BAR	2	
18	27623	RETURN TIE BAR	1	
19	27624	RUBBER FLAP	2	
20	27625	FLAP CLAMP STRIP	2	
21	27626	FRONT AGITATOR BAR	1	
22	27627	REAR AGITATOR BAR	1	
23	27628	CENTRE ROLLER FRAME	1	
24		WEB SUPPORT ROLLER	2	
	27629	SUPPORT ROLLER PITCH 32mm.		
	27630	SUPPORT ROLLER PITCH 36mm.		
	27631	SUPPORT ROLLER PITCH 40mm.		
	27632	SUPPORT ROLLER PITCH 45mm.		
	27633	SUPPORT ROLLER PITCH 50mm.		
25	27634	LIFT BRIDGE	1	
26	27635	LEFT WING	1	
27	27636	RIGHT WING	1	
28	27637	COVER PLATE	1	
29	27638	INSPECTION COVER	1	
30	27639	FRONT ROLLER (50 DIA.)	1	
31	27640	REAR ROLLER (30 SQ.)	1	
32	27641	MOTOR SHAFT SPACER	1	
33	27642	STAR ROLLER (RUBBER)	25	
34	27643	BED ROLLER	1	
35	27644	BED ROLLER ARM	2	
36	27645	WEIGHT TRAY	1	
37	27646	WEIGHT	4	
38				
39				
40	0000300200	ROLLER ASSEMBLY	2	SEE LIST AT END

WINDROW PICK-UP UNIT

(ASSY. No. 27653)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
41	0000400700	STRIPPER ASSEMBLY L.H.	1	SEE LIST AT END
42	0000400800	STRIPPER ASSEMBLY R.H.	1	SEE LIST AT END
43				
44	0005000003	SHOULDER BOLT	2	
45				
46				
47	A 96	SPACER	1	
48				
49	SFT 25A	BEARING	4	
50	SLFL 25A	BEARING	2	
51				
52	SS061041/002	STEEL SPACER	2	
53				
54	ST 41M	COLLAR	6	
55				
56				
57		OUTER DRIVE SPROCKET (WITH FINGERS)	2	
	W0605	SPROCKET (PITCH 32mm.)		
	W0607	SPROCKET (PITCH 36mm.)		
	W0609	SPROCKET (PITCH 40mm.)		
	W0613	SPROCKET (PITCH 45mm.)		
	W0615	SPROCKET (PITCH 50mm.)		
58		INNER DRIVE SPROCKET	2	
	W0606	SPROCKET (PITCH 32mm.)		
	W0608	SPROCKET (PITCH 36mm.)		
	W0610	SPROCKET (PITCH 40mm.)		
	W0614	SPROCKET (PITCH 45mm.)		
	W0616	SPROCKET (PITCH 50mm.)		
59				
60	W0644/50	5/8" CHAIN	1	
61				
62				
	12506	ROLLER ASSEMBLY CONSISTS OF :-		
63	11265	ROLLER SPINDLE	1	
64	6005 RS	BEARING	2	
65	0000300504	FELT SEAL	1	
66	PH 51AR	ROLLER	1	
67	PH 407	SEAL	1	
68	PH 408	SEAL	1	
69	PS 843	CIRCLIP	2	
	19356	ROLLER ASSEMBLY CONSISTS OF :-		
70	11265	ROLLER SPINDLE	1	
71	6005 RS	BEARING	2	
72	0000300504	FELT SEAL	1	
73	PH 77AR	ROLLER	1	
74	PH 407	SEAL	1	
75	PH 408	SEAL	1	
76	PS 843	CIRCLIP	2	

WINDROW PICK-UP UNIT

(ASSY. No. 27653)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27565	32mm. PITCH WEB CONSISTS OF :-		
77	27565/1	WEB BELT	3	
78	27565/2	WEB ROD	261	
79	27565/3	JOINING ROD	1	
80	W0617/1	FEMALE CONNECTOR	3	
81	W0617/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	1554	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	777	
	27566	36mm. PITCH WEB CONSISTS OF :-		
77	27566/1	WEB BELT	3	
78	27565/2	WEB ROD	232	
79	27565/3	JOINING ROD	1	
80	W0618/1	FEMALE CONNECTOR	3	
81	W0618/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	1380	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	690	
	27567	40mm. PITCH WEB CONSISTS OF :-		
77	27567/1	WEB BELT	3	
78	27565/2	WEB ROD	209	
79	27565/3	JOINING ROD	1	
80	W0619/1	FEMALE CONNECTOR	3	
81	W0619/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	1242	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	621	
	27568	45mm. PITCH WEB CONSISTS OF :-		
77	27568/1	WEB BELT	3	
78	27565/2	WEB ROD	185	
79	27565/3	JOINING ROD	1	
80	W0621/1	FEMALE CONNECTOR	3	
81	W0621/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	1098	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	549	
	27569	50mm. PITCH WEB CONSISTS OF :-		
77	27569/1	WEB BELT	3	
78	27565/2	WEB ROD	167	
79	27565/3	JOINING ROD	1	
80	W0622/1	FEMALE CONNECTOR	3	
81	W0622/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	990	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	495	

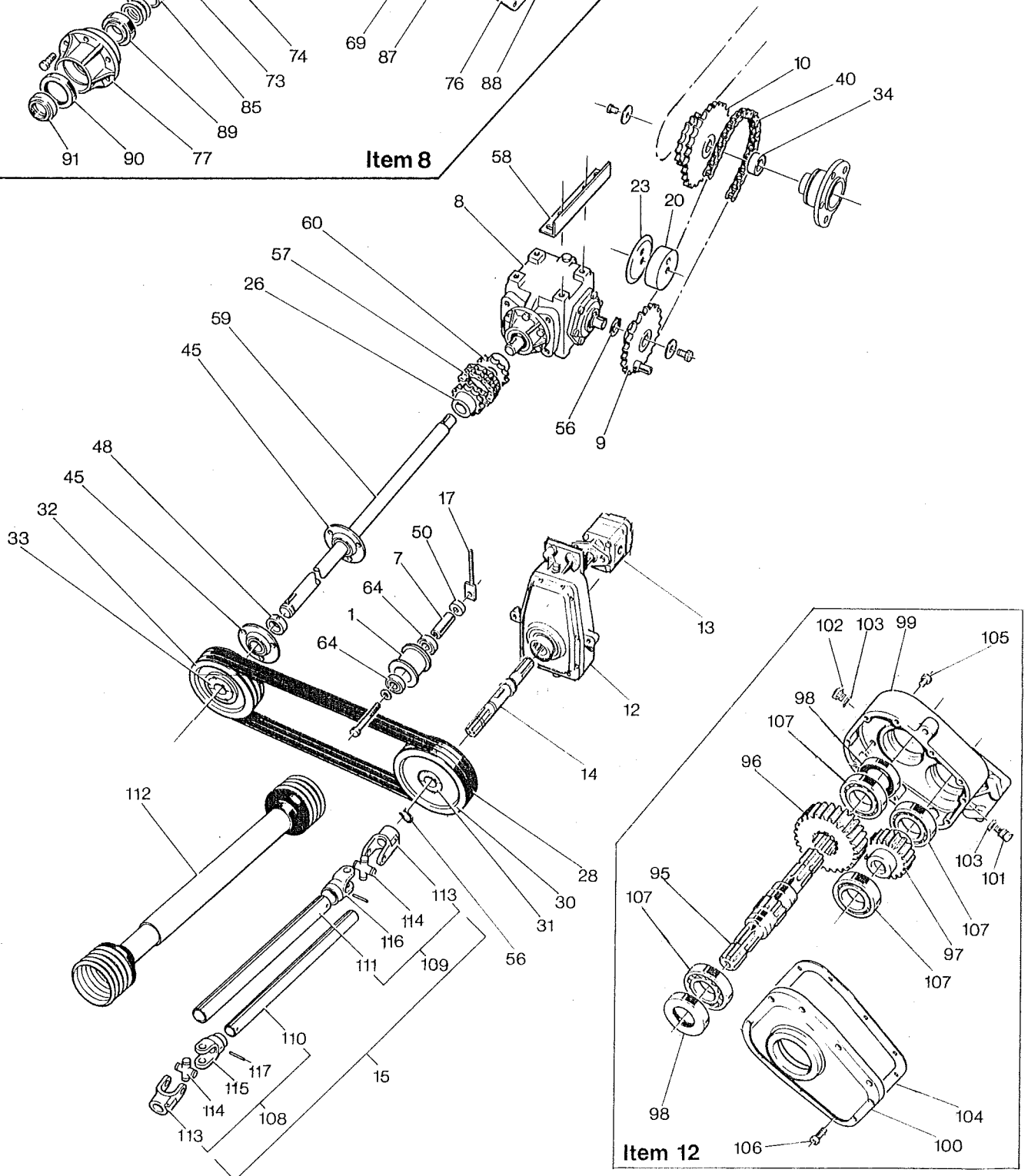
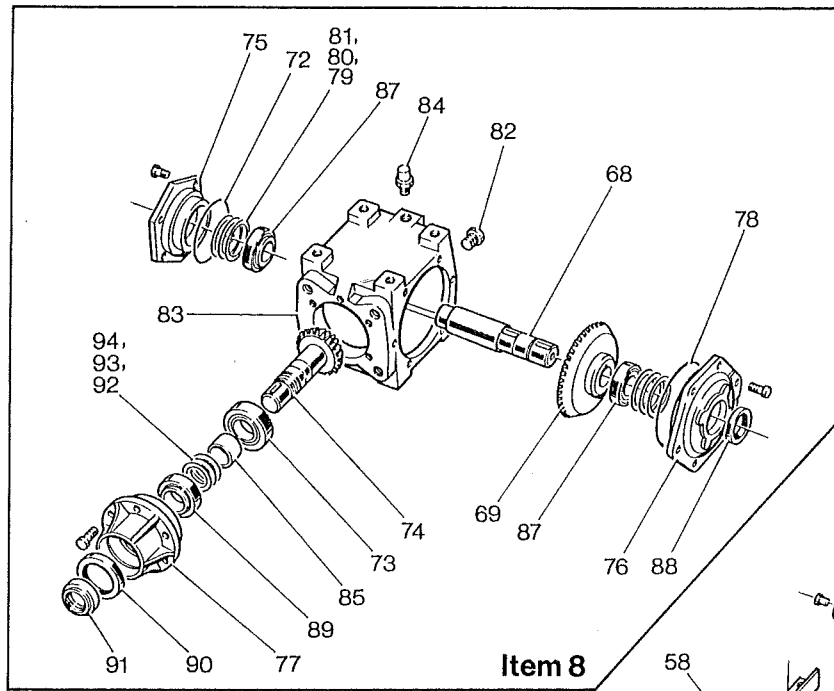
WINDROW PICK-UP UNIT

(ASSY. No. 27653)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	0000300200	ROLLER ASSEMBLY CONSISTS OF :-		
85	0000300201	ROLLER	1	
86	0000300202	DUST COVER	1	
87	0000300203	SPACER	1	
88	0000300204	SPINDLE	1	
89	6006	BEARING	2	
90	RH 56	CIRCLIP (EXTERNAL)	2	
91	W0111	CIRCLIP (INTERNAL)	2	
92	Z006	SEALING RING	3	
	0000400700	STRIPPER ASSEMBLY L.H. CONSISTS OF :-		
93	0000400101	SUPPORT (L.H.)	1	
94	0000400103	BLADE	1	
95	0000400701	PLASTIC PLATE	1	
	0000400800	STRIPPER ASSEMBLY R.H. CONSISTS OF :-		
96	0000400103	BLADE	1	
97	0000400201	SUPPORT (R.H.)	1	
98	0000400701	PLASTIC PLATE	1	
		HYDRAULIC COMPONENTS		
99	11123	¾" DOWTY SEAL	2	
100	11124	½" DOWTY SEAL	2	
101	11337	¾" DOWTY SEAL	2	
102	12315	½" x ½" M/M ADAPTOR	3	
103	12316	¾" x ¾" M/M ADAPTOR	2	
104	12378	90° ¾" M/F SWIVEL ADAPTOR	1	
105	13174	DRAIN PIPE FITTING	1	
106	13223	¾" HOSE ASSEMBLY (1700)	1	
107	23434	¾" M x ½" F SWIVEL ADAPTOR	2	
108	26086	90° ½" M/F SWIVEL ADAPTOR	3	
109	27386	½" HOSE ASSEMBLY (2100)	2	

Main Drives Assembly Used with Dahlman and Lockwood Cleaners

Assy N° 27801



MAIN DRIVES ASSEMBLY (USED WITH DAHLMAN/LOCKWOOD CLEANERS) (ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11176	JOCKEY ROLLER	1	
2				
3				
4				
5				
6				
7	27096	JOCKEY ROLLER SPINDLE	1	
8	27188	GEARBOX	1	(SEE LIST AT END)
9	27301	24T SPROCKET	1	
10	27825	DOUBLE SPROCKET	1	
11				
12	27713	GEARBOX	1	(SEE LIST AT END)
13	27714	HYDRAULIC PUMP	1	(REF)
14	27776	GEARBOX SHAFT	1	
15	27788	PTO DRIVE SHAFT	1	(SEE LIST AT END)
16				
17	27663	ADJUSTER	1	
18				
19				
20	0005000008	TENSIONER (WOODEN)	1	
21				
22				
23	0005000016	FLANGE WASHER	1	
24				
25				
26	2000900007	18T SPROCKET	1	
27				
28	2510900000/3	'V' BELT	3	
29				
30	27669	PULLEY (SMALL DIA)	1	
31	27670	TAPERLOCK BUSH	1	
32	27671	PULLEY (LARGE DIA)	1	
33	27672	TAPERLOCK BUSH	1	
34	A 24	PLASTIC SPACER	1	
35				
36				
37				
38				
39				
40	PS 429/60	DRIVE CHAIN	1	
41				
42				
43				
44				
45	RA 35	BEARING	2	
46				
47				
48	SPCT 131	STOP COLLAR	1	
49				
50	SS040013/012	STEEL SPACER	1	

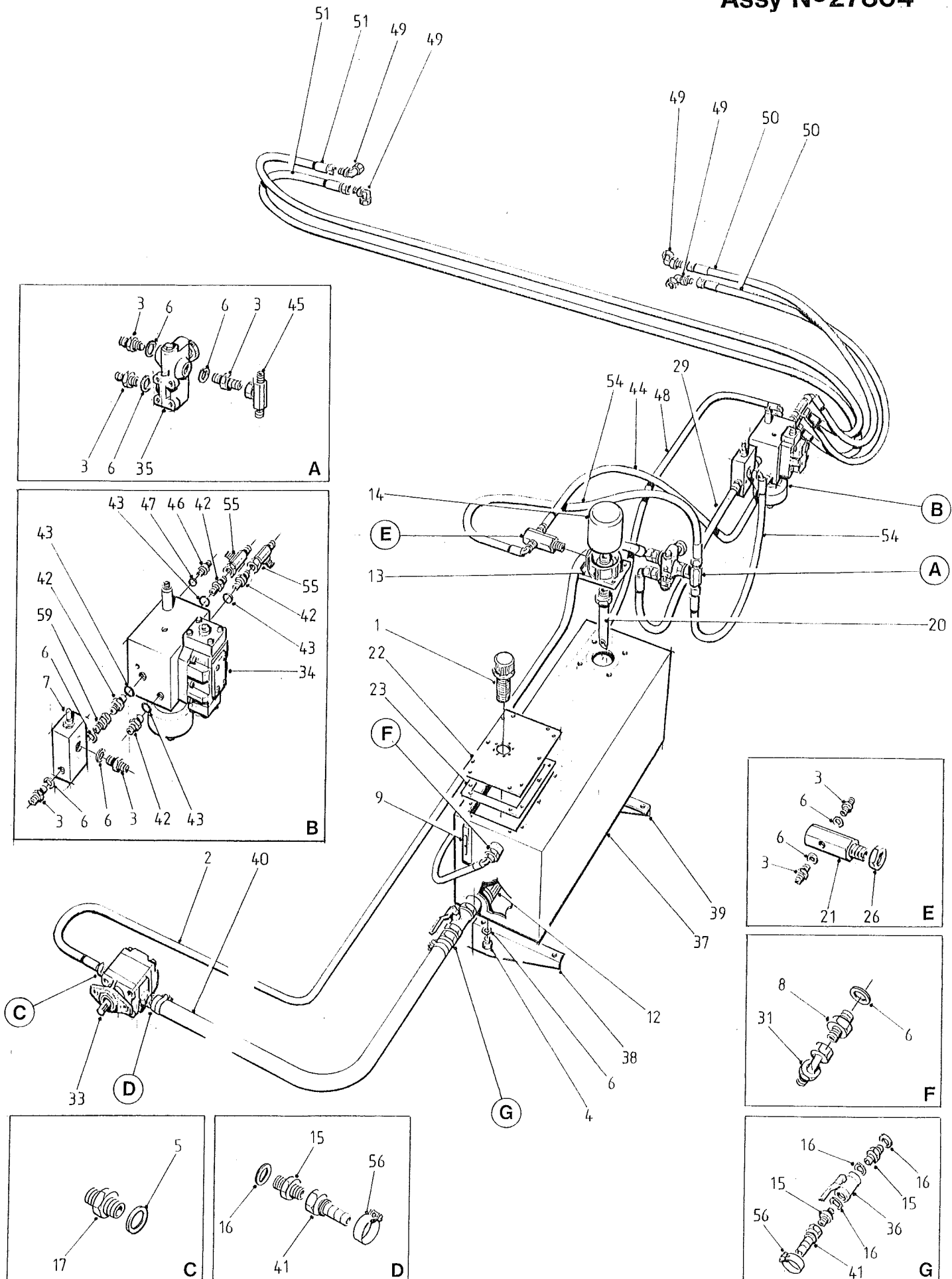
MAIN DRIVES ASSEMBLY (USED WITH DAHLMAN/LOCKWOOD CLEANERS) (ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52				
53				
54				
55				
56	W0119	EXTERNAL CIRCLIP	3	
57	W0645/18	DUPLEX CHAIN	1	
58	W0662	SUPPORT ANGLE	1	
59	W0687	DRIVE SHAFT	1	
60	W0831	18T SPROCKET	1	
61				
62				
63				
64	6005 RS	BEARING	2	
65				
66				
67				
	27188	(ITEM 8) GEARBOX ASSEMBLY CONSISTS OF:-		
68	27188/1	OUTPUT SHAFT	1	
69	27188/2	BEVEL GEAR	1	
70				
71				
72	W0632/1	'O'RING	1	
73	W0632/4	INPUT INNER BEARING	1	
74	W0632/6	INPUT SHAFT	1	
75	W0632/8	END PLATE	1	
76	W0632/9	BEARING PLATE	1	
77	W0632/13	INPUT BEARING HOUSING	1	
78	W0632/14	'O'RING	1	
79	W0632/18	SHIM	A/R	
80	W0632/19	SHIM	A/R	
81	W0632/20	SHIM	A/R	
82	W0632/21	DRAIN/FILLER PLUG	1	
83	W0632/22	HOUSING	1	
84	W0632/23	BREATHER	1	
85	W0632/24	SPACER	1	
86				
87	11051/1	OUTPUT BEARING	2	
88	11051/2	OUTPUT SHAFT OIL SEAL	1	
89	11051/3	INPUT BEARING	1	
90	11051/4	INPUT SHAFT OIL SEAL	1	
91	11051/7	SHAFT NUT	1	
92	11051/18	SHIM	A/R	
93	11051/19	SHIM	A/R	
94	11051/20	SHIM	A/R	
	27713	(ITEM 12) GEARBOX ASSEMBLY CONSISTS OF:-		
95	27713/1	INPUT SHAFT	1	
96	11876/2	INPUT GEAR	1	

MAIN DRIVES ASSEMBLY (USED WITH DAHLMAN/LOCKWOOD CLEANERS) (ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
97	11876/3	OUTPUT GEAR	1	
98	11876/4	SEAL	2	
99	11876/5	MAIN BODY	1	
100	11876/6	END PLATE	1	
101	11876/7	BREATHER	1	
102	11876/8	DRAIN PLUG	1	
103	11876/9	WASHER	2	
104	11876/10	GASKET	1	
105	11876/11	LEVEL PLUG	1	
106	11876/12	SCREW	14	
107	6210	BEARING	4	
	27788	(ITEM 14) PTO DRIVE SHAFT CONSISTS OF:-		
108	27788/1	MALE COUPLING COMPLETE	1	
109	27788/2	FEMALE COUPLING COMPLETE	1	
110	27788/3	MALE LEMON TUBE	1	
111	27788/4	FEMALE LEMON TUBE	1	
112	27788/5	GUARD COMPLETE	1	
113	11557/5	SPLINED YOKE	2	
114	11557/7	UNIT PACKAGE	2	
115	11557/9	MALE END INNER YOKE	1	
116	11557/10	FEMALE END INNER YOKE	1	
117	11557/11	STRAIGHT SPRING PIN	2	

Hydraulic Assembly For Dahlman Cleaner Assy N^o27804



HYDRAULIC ASSEMBLY (DAHLMAN CLEANER)

(ASSY. No. 27804)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11059	AIR BREATHER	1	
2	11100	HOSE ASSEMBLY	1	
3	11115	¾" BSP x ¾" BSP MALE MALE ADAPTOR	7	
4	11117	BLANKING PLUG	1	
5	11122	1" DOWTY SEAL	1	
6	11123	¾" DOWTY SEAL	10	
7	11132	RELIEF VALVE	1	
8	11295	¾" BSP x ½" BSP MALE MALE ADAPTOR	1	
9	11626	FLUID LEVEL GAUGE	1	
10				
11				
12	12278	STRAINER	1	
13	12279	FILTER UNIT	1	
14	12280	FILTER ELEMENT	1	
15	12314	1½" BSP x 1½" BSP MALE MALE ADAPTOR	3	
16	12352	1½" DOWTY SEAL	4	
17	12560	1" BSP x ¾" BSP MALE MALE ADAPTOR	1	
18				
19				
20	13140	OIL RETURN PIPE	1	
21	13176	FILTER FITTING	1	
22	13293	HYDRAULIC TANK LID	1	
23	13294	GASKET	1	
24				
25				
26	22066150	LOCK NUT	1	
27				
28				
29	23144	HOSE ASSEMBLY	1	
30				
31	26086	½" TAPER ELBOW	1	
32				
33	27714	HYDRAULIC PUMP	1	
34	27717	HYDRAULIC REVERSING VALVE ASSEMBLY	1	
35	27720	FLOW DIVIDER	1	
36	27726	1½" BSP SHUT-OFF VALVE	1	
37	27752	HYDRAULIC TANK	1	
38	27753	TANK BRACKET LH	1	
39	27754	TANK BRACKET RH	1	
40	27806	1½" BORE SUCTION HOSE	2.5M	
41	27807	1½" BSP PUSH-ON ADAPTOR	2	
42	27808	MALE MALE ADAPTOR	4	
43	27809	'O' RING SEAL	4	
44	27810	HOSE ASSEMBLY	1	
45	27811	¾" BSP MALE MALE FEMALE TEE	1	
46	27812	½" BSP x ¾" JIC MALE MALE ADAPTOR	1	
47	27813	¾" 'O' RING SEAL	1	
48	27814	HOSE ASSEMBLY	1	
49	27815	¾" UNF / 18 OD PIPE 90° ADAPTOR	4	
50	27816	¾" HOSE ASSEMBLY	2	(2200mm)

HYDRAULIC ASSEMBLY (DAHLMAN CLEANER)

(ASSY. No. 27804)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27817	¾" HOSE ASSEMBLY	2	(3300mm)
52				
53				
54	32333	HOSE ASSEMBLY	2	
55	32512	¾" BSP MALE MALE FEMALE TEE	2	
56	32592	HOSE CLIP	2	
57				
58				
59	TBMW 338	¾" MALE FEMALE SWIVEL ADAPTOR	1	

