

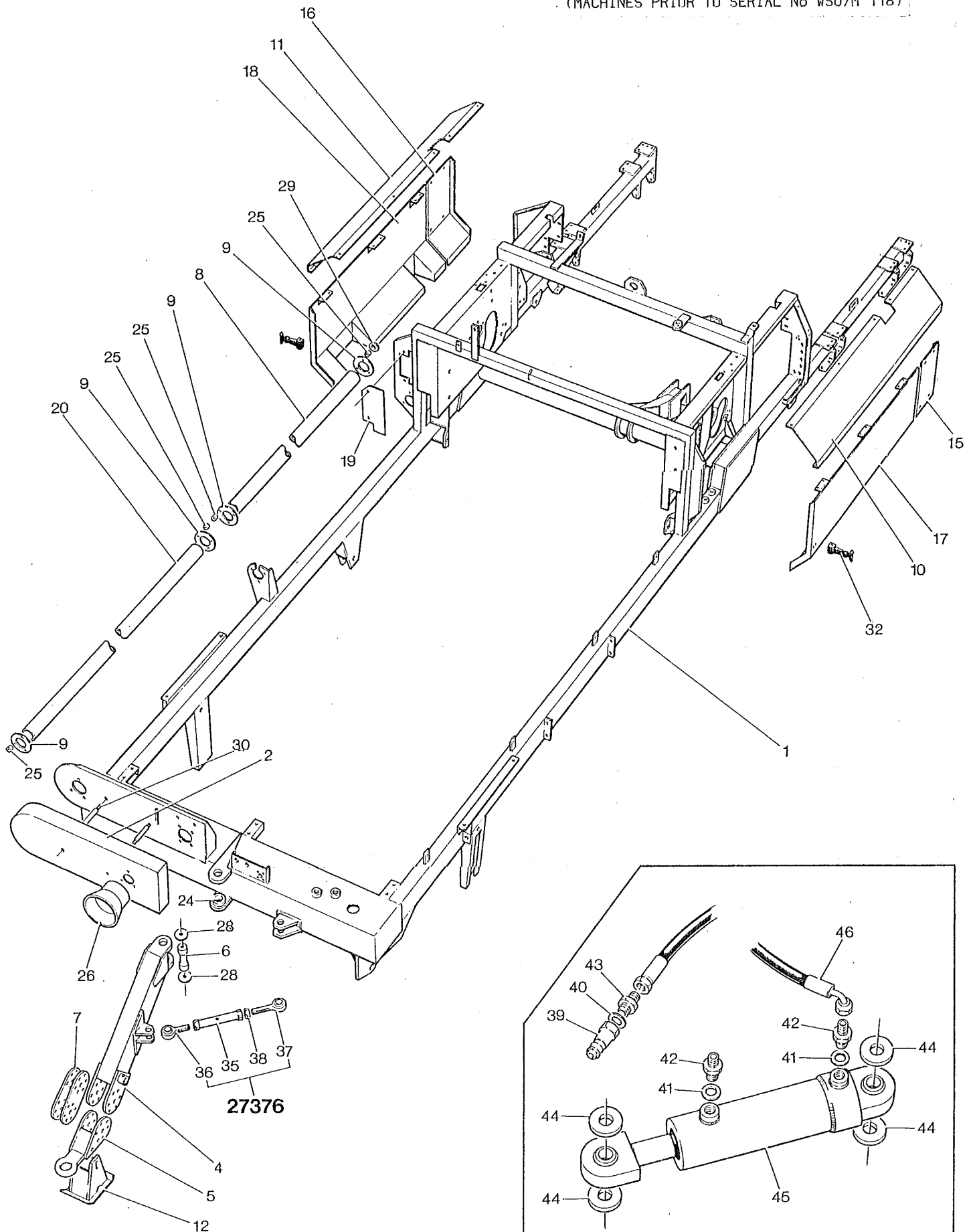
SECTION 2

EXPLODED PARTS ILLUSTRATIONS

Main Frame, Drawbar and Guards

Assy No 27197

(MACHINES PRIOR TO SERIAL No WSU/M 118)



Hydraulic Ram Assembly - 27377

MAIN FRAME, DRAWBAR AND GUARDS

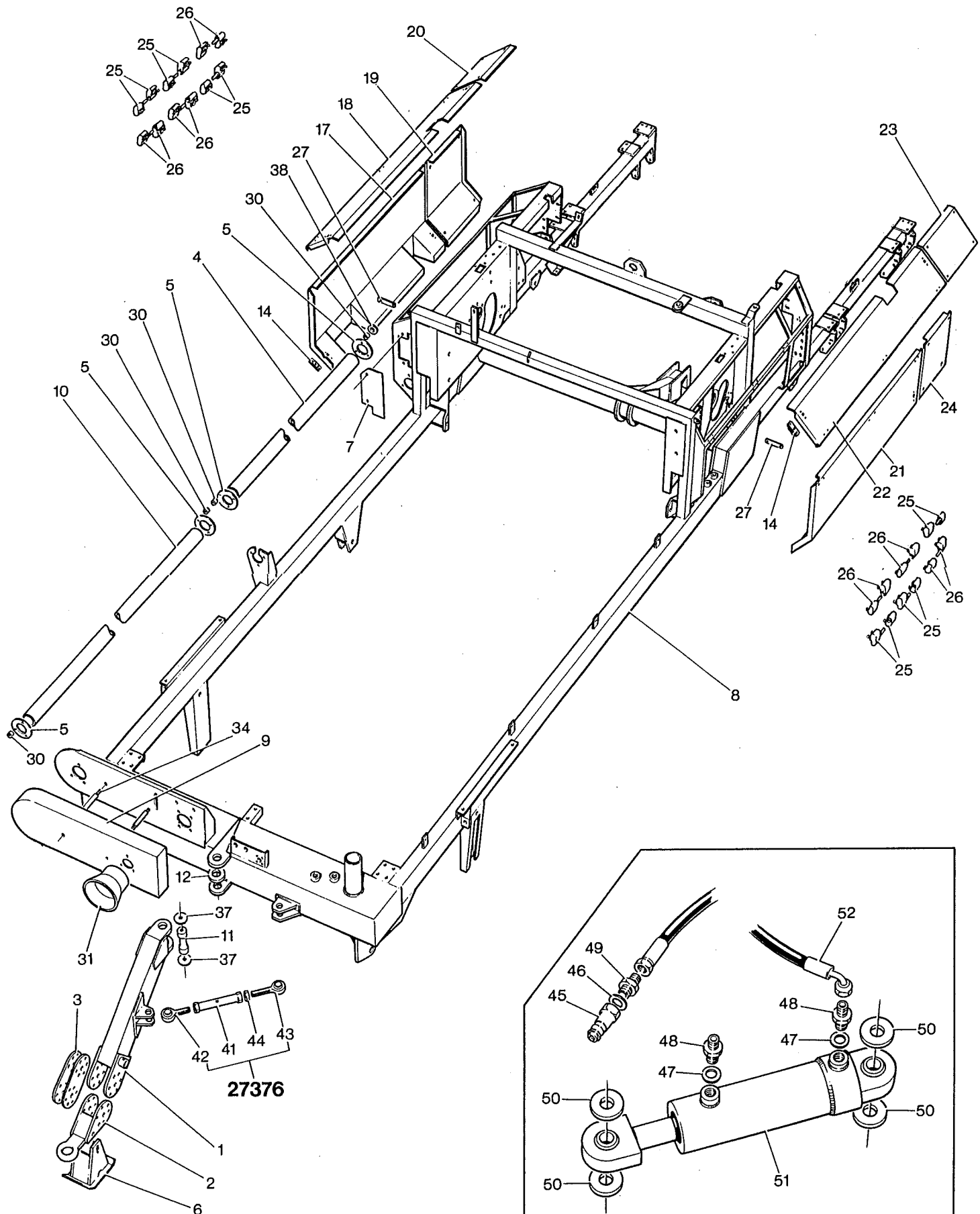
(ASSY. No. 27197)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27800	MAIN FRAME	1	
2	27863	FRONT VEE BELT GUARD	1	
3	27090	FRONT GUARD BACKPLATE	1	
4	27160	DRAWBAR	1	
5	27161	ADJUSTABLE TOWING EYE	1	
6	27888	DRAWBAR PIN	1	
7	27227	LOCKING PLATE	4	
8	27291	GUARD TUBE	1	
9	27292	SUPPORT RING	4	
10	27861	TOP GUARD - LEFT SIDE	1	
11	27862	TOP GUARD - RIGHT SIDE	1	
12	27297	DRAWBAR FOOT	1	
13				
14				
15	27581	LH REAR GUARD PANEL	1	
16	27582	RH REAR GUARD PANEL	1	
17	27583	LH FRONT GUARD PANEL	1	
18	27584	RH FRONT GUARD PANEL	1	
19	27529	BLANKING PLATE	1	
20	27864	FRONT GUARD TUBE	1	
21				
22				
23				
24	27800/46	SPACER	1	
25	1136901007	SPACER	12	
26	2030900019	GUARD CONE	1	
27				
28	SS060017/005	STEEL SPACER	2	
29	SS040011/003	STEEL SPACER	1	
30	RP 77M	GUARD BOLT	2	
31				
32	TBMW 494	RUBBER SAFETY HOOK	4	
33				
34				
	27376	ADJUSTABLE STAY ASSY CONSISTS OF:-		
35	11709	STAY	1	
36	13035	LH STAY END	1	
37	13036	RH STAY END	1	
38	22068112	LOCK NUT	1	
	27377	HYDRAULIC RAM ASSY CONSISTS OF:-		
39	10140	QUICK RELEASE COUPLING	2	
40	11124	DOWTY SEAL	2	
41	11125	DOWTY SEAL	2	
42	11336	MALE MALE ADAPTOR	2	
43	16356	MALE MALE ADAPTOR	2	
44	24218	RAM SPACER	4	
45	27215	RAM	1	
46	27447	HOSE ASSY	2	

Main Frame, Drawbar and Guards

Assy No 27197

(MACHINES FROM SERIAL No WSU/M 118)



Hydraulic Ram Assembly - 27377

MAIN FRAME AND GUARDS

(ASSY. No. 27197)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27160	DRAWBAR	1	{ (USED WITHOUT SWEEPING CLOD FINGERS)
2	27161	ADJUSTABLE TOW EYE	1	
3	27227	LOCKING PLATE	4	
4	27291	GUARD TUBE (REAR)	1	
5	27292	SUPPORT RING	4	
6	27297	DRAWBAR FOOT	1	
7	27529	BLANKING PLATE	1	
8	27800	MAIN FRAME	1	
9	27863	VEE BELT GUARD	1	
10	27864	GUARD TUBE (FRONT)	1	
11	27888	DRAWBAR PIN	1	
12	27800/46	SPACER	1	
13				
14	28578	COACH LOCK	8	
15				
16				
17	37118	RH SIDE LOWER GUARD	1	
18	37119	RH SIDE UPPER GUARD	1	
19	37120	RH SIDE REAR LOWER GUARD	1	
20	37121	RH SIDE REAR UPPER GUARD	1	
21	37122	LH SIDE LOWER GUARD	1	
22	37123	LH SIDE UPPER GUARD	1	
23	37124	LH SIDE REAR UPPER GUARD	1	
24	37125	LH SIDE REAR LOWER GUARD	1	
25	37126	PLASTIC HINGE RH COMPLETE	6	
26	37127	PLASTIC HINGE LH COMPLETE	6	
27	37137	GUARD LATCH	8	
28				
29				
30	1136901007	SPACER	12	
31	2030900019	GUARD CONE	1	
32				
33				
34	RP 77M	GUARD BOLT	2	
35				
36				
37	SS060017/005	STEEL SPACER	2	
38	SS040011/003	STEEL SPACER	1	
39				
40				
	27376	ADJUSTABLE STAY ASSEMBLY CONSISTS OF:-		(OPTIONAL)
41	11709	STAY	1	
42	13035	LH STAY END	1	
43	13036	RH STAY END	1	
44	22068112	LOCK NUT	1	

MAIN FRAME AND GUARDS

(ASSY. No. 27197)

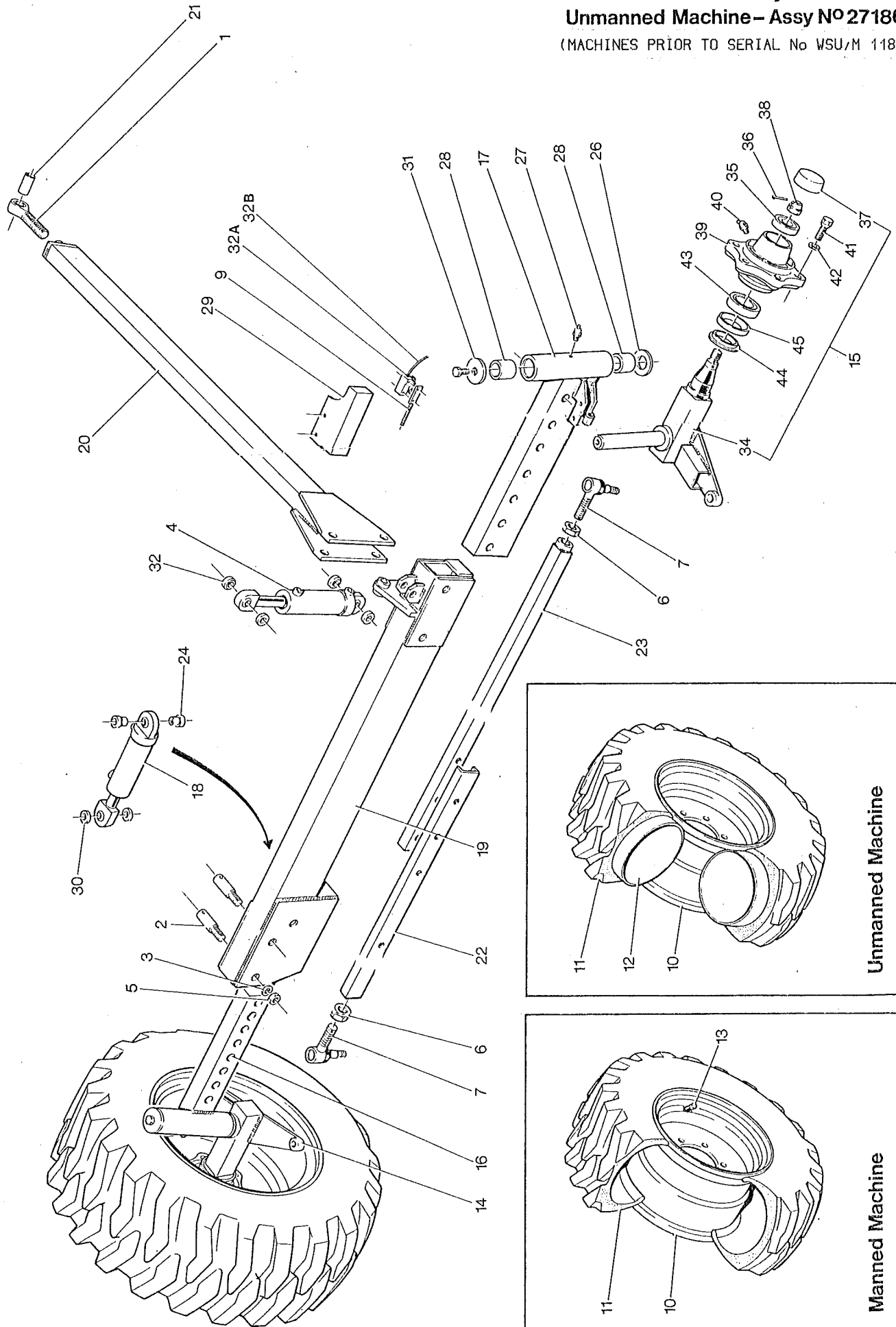
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27377	HYDRAULIC RAM ASSEMBLY CONSISTS OF:-		(OPTIONAL)
45	10140	QUICK RELEASE COUPLING	2	
46	11124	DOWTY SEAL	2	
47	11125	DOWTY SEAL	2	
48	11336	MALE MALE ADAPTOR	2	
49	16356	MALE MALE ADAPTOR	2	
50	24218	RAM SPACER	4	
51	27215	HYDRAULIC RAM	1	
52	27447	HOSE ASSEMBLY	1	

Axle and Wheels

Manned Machine - Assy No 27185

Unmanned Machine - Assy No 27186

(MACHINES PRIOR TO SERIAL No WSU/M 118)



AXLE & WHEELS

(ASSY. No. 27185 & 27186)

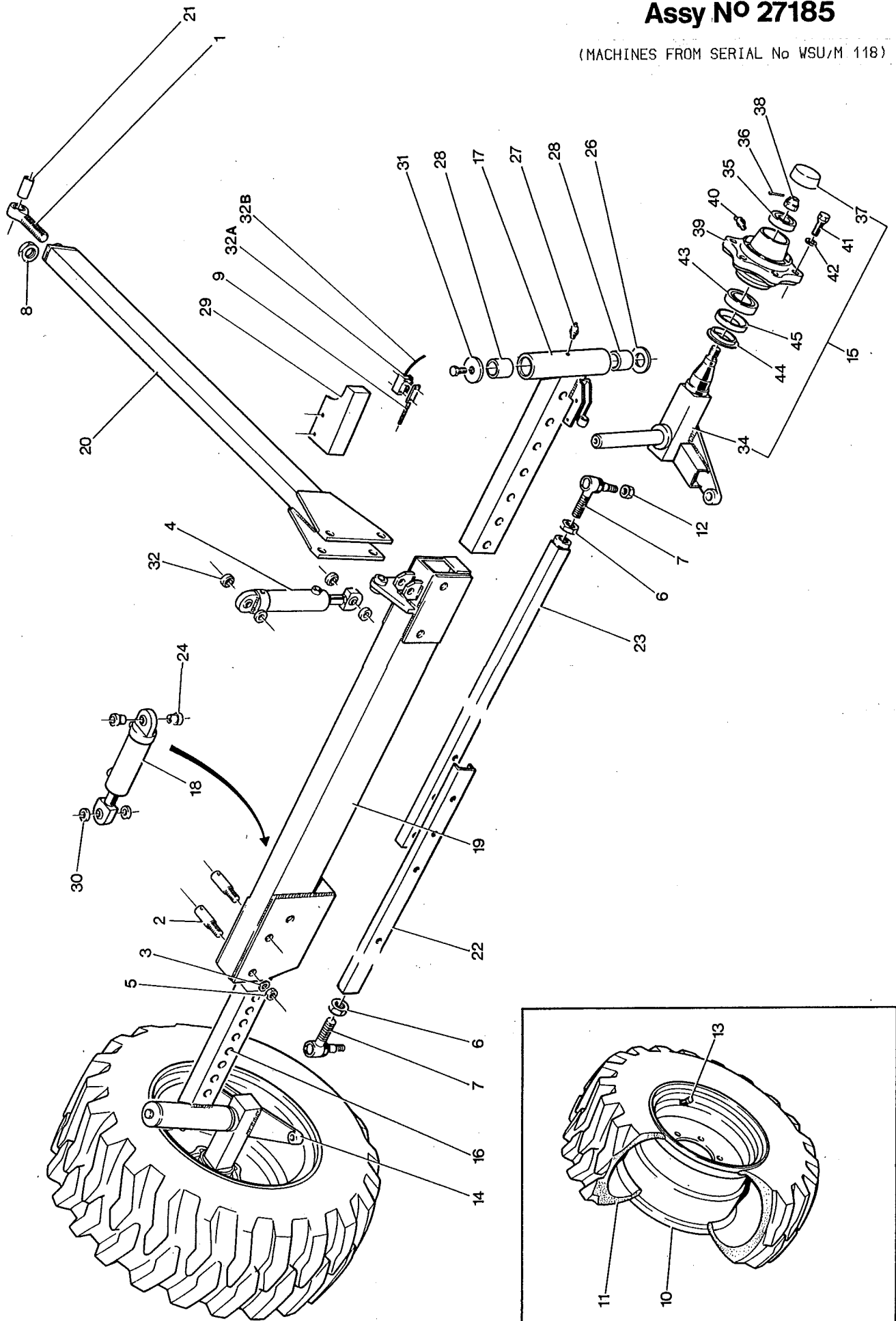
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11718	ROD END (RH)	1	(REF)
2	12288	AXLE BOLT	4	
3	12289	WASHER	4	
4	14019	HYDRAULIC RAM (SEAL KIT:-14019S)	1	
5	22032087	½"UNF NUT	4	
6	23275	SPECIAL NUT	2	
7	23276	BALL JOINT	2	
8				
9	27820	SWITCH ADJUSTER	1	2510400000/2 - TYRE & TUBE COMPLETE.
10	27006A	WHEEL RIM (MANNED M/C ONLY)	2	
	2510400000/1	WHEEL RIM (UNMANNED M/C ONLY)	2	
11	27007	TYRE (MANNED M/C ONLY)	2	
	2510400000/8	TYRE (UNMANNED M/C ONLY)	2	
12	2510400000/3	TUBE (UNMANNED M/C ONLY)	2	
13	27008	TYRE VALVE (MANNED M/C ONLY)	2	
14	27732	LH STUB AXLE & HUB COMPLETE	1	
15	27733	RH STUB AXLE & HUB COMPLETE	1	
16	27723	LH STEER LEG	1	(REF)
17	27724	RH STEER LEG	1	
18	27215	HYDRAULIC RAM (SEAL KIT No 27215S)	1	
19	27725	AXLE BEAM	1	
20	27217	REACTION BEAM	1	
21	27218	SLEEVE	1	
22	27219	TRACK ROD CHANNEL	1	
23	27731	TRACK ROD TUBE	1	
24	27222	RAM SPACER	2	
25				
26	28088	THRUST SHIM	2	
27	GS 412	GREASE NIPPLE	2	
28	PS 1031M	BUSH	4	
29	27819	GUARD	1	
30	SS025021/010	STEEL SPACER	2	
31	SS075013/005	STEEL SPACER	2	
32	RCC 55	WASHER	4	
32A	27507	SWITCH	1	
32B	16396/3M	3 CORE CABLE	3M	
	27732&27733	LH & RH STUB AXLE & HUB COMPLETE CONSISTS OF:-		
33	27721	LH STUB AXLE & SPINDLE	1	LH STUB AXLE ONLY
34	27722	RH STUB AXLE & SPINDLE	1	RH STUB AXLE ONLY
35	23247	BEARING	1	
36	23248	SPLIT PIN (6x63)	1	
37	23249	DUST CAP	1	
38	23250	NUT	1	
39	23252	HUB	1	
40	23253	GREASE NIPPLE	1	
41	23254	BOLT	6	
42	23255	LOCK WASHER	6	
43	23256	BEARING	1	(CUP & CONE)
44	23257	SEAL RING	1	
45	23258	OIL SEAL	1	

Axle and Wheels

(Manned and Unmanned Machines)

Assy N° 27185

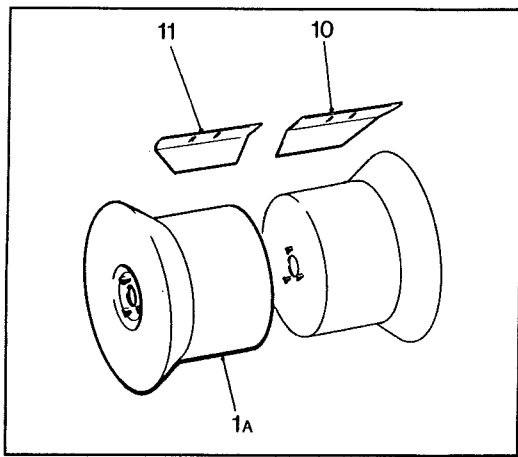
(MACHINES FROM SERIAL No WSU/M 118)



AXLE & WHEELS

(ASSY. No. 27185)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11718	ROD END (RH)	1	
2	12288	AXLE BOLT	4	
3	12289	WASHER	4	
4	14019	HYDRAULIC RAM (SEAL KIT:-14019S)	1	
5	22032087	¾"UNF NUT	4	
6	23275	SPECIAL NUT	2	
7	23276	BALL JOINT	2	
8	22068112	1½"UNC RH LOCKNUT	1	
9	27820	SWITCH ADJUSTER	1	
10	27006A	WHEEL RIM (MANNED M/C ONLY)	2	
11	32723	16.0/70-20(12 PLY) FLOAT TYRE	2	
12	22098062	¾"UNF NYLOC NUT	2	
13	27008	TYRE VALVE (MANNED M/C ONLY)	2	
14	27732	LH STUB AXLE & HUB COMPLETE	1	
15	27733	RH STUB AXLE & HUB COMPLETE	1	
16	37222	LH STEER LEG	1	
17	37221	RH STEER LEG	1	
18	37046	HYDRAULIC RAM	1	
19	27725	AXLE BEAM	1	
20	27217	REACTION BEAM	1	
21	27218	SLEEVE	1	
22	27219	TRACK ROD CHANNEL	1	
23	27731	TRACK ROD TUBE	1	
24	27222	RAM SPACER	2	
25				
26	28088	THRUST SHIM	2	
27	GS 412	GREASE NIPPLE	2	
28	PS 1031M	BUSH	4	
29	27819	GUARD	1	
30	SS025021/010	STEEL SPACER	2	
31	SS075013/005	STEEL SPACER	2	
32	RCC 55	WASHER	4	
32A	27507	SWITCH	1	
32B	16396	3 CORE CABLE	6.5M	
	37226 & 37225	LH & RH STUB AXLE & HUB COMPLETE CONSISTS OF:-		
33	37224	LH STUB AXLE & SPINDLE	1	LH STUB AXLE ONLY
34	37223	RH STUB AXLE & SPINDLE	1	RH STUB AXLE ONLY
35	23247	BEARING	1	
36	23248	SPLIT PIN (6x63)	1	
37	23249	DUST CAP	1	
38	23250	NUT	1	
39	23252	HUB	1	
40	23253	GREASE NIPPLE	1	
41	23254	BOLT	6	
42	23255	LOCK WASHER	6	
43	23256	BEARING	1	(CUP & CONE)
44	23257	SEAL RING	1	
45	23258	OIL SEAL	1	



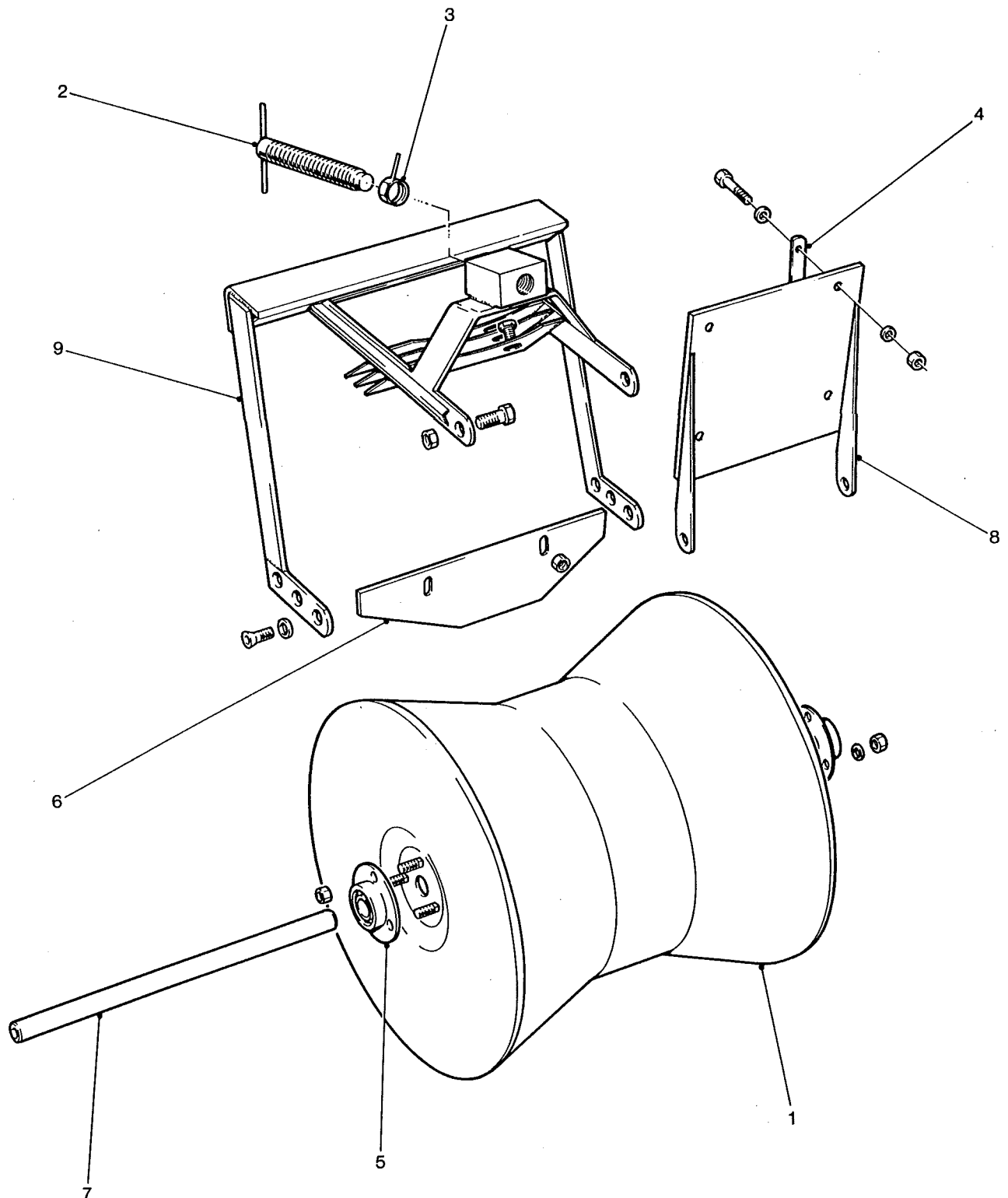
Diablo Rollers

Narrow Roller Assy N° 27379

Wide Roller Assy N° 27380

(Wide) Bed Roller Assy N° 27964

(Narrow) Bed Roller Assy N° 37079



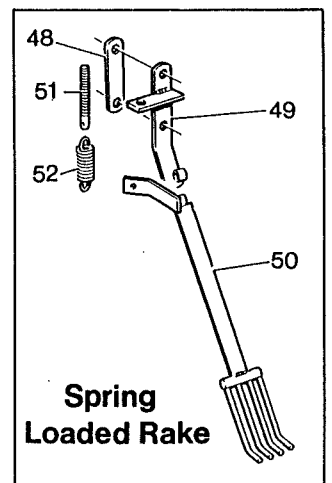
DIABLO ROLLERS

(ASSY. No. 27379, 27380 & 27964)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27379	NARROW DIABLO ROLLER ASSY CONSISTS OF:-		
1	0000207000	DIABLO ROLLER	2	(390mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3	0902405000	LOCKING NUT	2	
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6	2020800001	SCRAPER	2	
7	2020800003	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	2020802000	SUPPORT	2	
	27380	WIDE DIABLO ROLLER ASSY CONSISTS OF:-		
1	0000207500	DIABLO ROLLER	2	(455mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3	0902405000	LOCKING NUT	2	
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6	4502503002	SCRAPER	2	
7	4502503001	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	27312	SUPPORT	2	
	27964	WIDE BED DIABLO ROLLER ASSY CONSISTS OF:-		
1A	27827	SPECIAL BED DIABLO ROLLER	2	(434mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3	0902405000	LOCKING NUT	2	
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6				
7	4502503001	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	27312	SUPPORT	2	
10	27828	SCRAPER RH	1	
11	27829	SCRAPER LH	1	
	37079	NARROW BED DIABLO ROLLER ASSY CONSISTS OF:-		
1A	37078	NARROW BED DIABLO ROLLER	2	(380mm WIDE)
2	0902403100	ADJUSTING HANDLE	2	
3	0902405000	LOCKING NUT	2	
4	27286	CLAMP STRIP	4	
5	2020800000/1	BEARING	4	
6				
7	2020800003	SHAFT	2	
8	2020801000	MOUNTING BRACKET	2	
9	2020802000	SUPPORT	2	
10	37080	SCRAPER RH	1	
11	37081	SCRAPER LH	1	

Standard Work–Assy N^o 27285
Bed Work– Assy N^o 27972
Onion Work– Assy N^o 37141

Onion Work – Assy N° 37141



DISC COULTER ASSEMBLIES

(ASSY No.27285, 27972, 37141)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27285	DISC COULTER ASSEMBLY FOR STANDARD WORK CONSISTS OF:-		
1	27060	DEPTH ADJUSTER SUPPORT	4	
2	27061	ADJUSTING HANDLE	4	
3	27062	DEPTH ADJUSTING SCREW	4	
4	27063	COLLAR	8	
5				
6	27286	CLAMP PLATE	8	
7	27287	DISC ARM RH	2	
8	27288	DISC ARM LH	2	
9				
10				
11				
12	0000200003	DISC COULTER	4	
13	0901300003	PIN	2	
14	2000700004	SCRAPER	4	
15	2000703001	DISC SPINDLE	4	
16	2000703002	STEEL SPACER	4	
17	2000703003	DUST CAP	4	
18	2020700001	DISC ARM MOUNTING	4	
19	2020701102	ANGLE	1	
20	37107	SHARE ADJUSTER	2	
21	2060700001	STEERING ARM	4	
22	2060700006	SCRAPER	4	
23	2060709000/1	MIDDLE LINK	2	{ FOR WIDE DIABLO ROLLER(455mm) PART No 27488
24	2060709000/2	ADJUSTMENT SCREW RH	2	
25	2060709000/3	ADJUSTMENT SCREW LH	2	
26	2500601000	SUPPORT BRIDGE	1	
27				
28				
29				
30	6009	BEARING	4	
31	6009 RS	BEARING	4	
32	6009 ZJV	NILOS RING	4	
33				
34				
35				
36	SS050046/062	STEEL SPACER	1	
37				
38				
39	W0116	CIRCLIP	8	
40	W0117	CIRCLIP	4	
41	W0120	GREASE NIPPLE	8	
42				
43	W0680	SHARE ARM SUPPORT	1	
44	W0686	ARM	1	

DISC COULTER ASSEMBLIES

(ASSY No.27285, 27972, 37141)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27972	DISC COULTER ASSEMBLY FOR BED WORK CONSISTS OF:-		
1	27060	DEPTH ADJUSTER SUPPORT	2	
2	27061	ADJUSTING HANDLE	2	
3	27062	DEPTH ADJUSTING SCREW	2	
4	27063	COLLAR	4	
5				
6	27286	CLAMP PLATE	4	
7	27287	DISC ARM RH	1	
8	27288	DISC ARM LH	1	
9	27967	MIDDLE LINK	1	
10				
11				
12	0000200003	DISC COULTER	2	
13	0901300003	PIN	2	
14	2000700004	SCRAPER	2	
15	2000703001	DISC SPINDLE	2	
16	2000703002	STEEL SPACER	2	
17	2000703003	DUST CAP	2	
18	2020700001	DISC ARM MOUNTING	2	
19	2020701102	ANGLE	1	
20	37107	SHARE ADJUSTER	2	
21	2060700001	STEERING ARM	2	
22	2060700006	SCRAPER	2	
23				
24	2060709000/2	ADJUSTMENT SCREW RH	1	
25	2060709000/3	ADJUSTMENT SCREW LH	1	
26	2500601000	SUPPORT BRIDGE	1	
27				
28				
29				
30	6009	BEARING	2	
31	6009 RS	BEARING	2	
32	6009 ZJV	NILOS RING	2	
33				
34				
35				
36	SS050046/062	STEEL SPACER	1	
37				
38				
39	W0116	CIRCLIP	4	
40	W0117	CIRCLIP	2	
41	W0120	GREASE NIPPLE	4	
42				
43	W0680	SHARE ARM SUPPORT	1	
44	W0686	ARM	1	

DISC COULTER ASSEMBLIES

(ASSY No.27285, 27972, 37141)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37141	DISC COULTER ASSEMBLY FOR UNION WORK CONSISTS OF:-		
1	27060	DEPTH ADJUSTER SUPPORT	2	
2	27061	ADJUSTING HANDLE	2	
3	27062	DEPTH ADJUSTING SCREW	2	
4	27063	COLLAR	4	
5				
6	27286	CLAMP PLATE	4	
7	27287	DISC ARM RH	1	
8	27288	DISC ARM LH	1	
9	27957	MIDDLE LINK	1	
10				
11				
12	0000200003	DISC COULTER	2	
13	0901300003	PIN	2	
14	2000700004	SCRAPER	2	
15	2000703001	DISC SPINDLE	2	
16	2000703002	STEEL SPACER	2	
17	2000703003	DUST CAP	2	
18	2020700001	DISC ARM MOUNTING	2	
19	2020701102	ANGLE	1	
20	37107	SHARE ADJUSTER	2	
21	2060700001	STEERING ARM	2	
22	2060700006	SCRAPER	2	
23				
24	2060709000/2	ADJUSTMENT SCREW RH	1	
25	2060709000/3	ADJUSTMENT SCREW LH	1	
26	2500601000	SUPPORT BRIDGE	1	
27				
28				
29				
30	6009	BEARING	2	
31	6009RS	BEARING	2	
32	6009 ZJV	NILOS RING	2	
33				
34				
35				
36	SS050046/062	STEEL SPACER	1	
37				
38				
39	W0116	CIRCLIP	4	
40	W0117	CIRCLIP	2	
41	W0120	GREASE NIPPLE	4	
42				
43	W0680	SHARE ARM SUPPORT	1	
44	W0686	ARM	1	

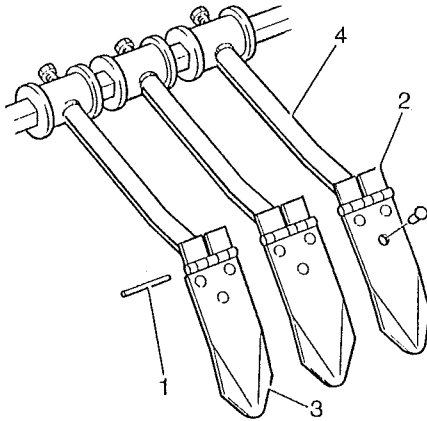
DISC COULTER ASSEMBLIES

(ASSY No.27285, 27972, 37141)

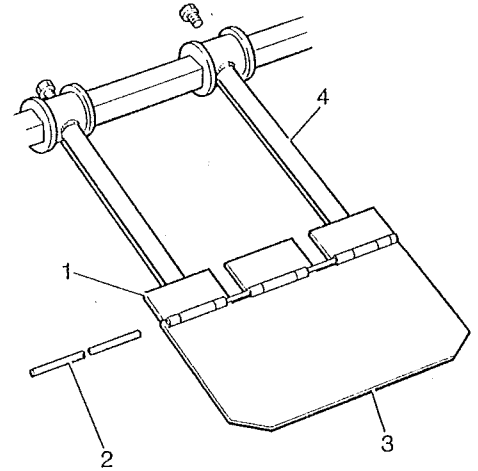
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
45	2060712200	DEFLECTOR RAKE CONSISTS OF:- DEFLECTOR RAKE	1	
46	W0821	PIVOT ARM	1	
47	27286	CLAMP PLATE	1	
		SPRING LOADED DEFLECTOR RAKE CONSISTS OF:-		
48	27286	CLAMP PLATE	1	
49	27596	PIVOT ARM	1	
50	27597	DEFLECTOR RAKE	1	
51	BM 212M	SPRING TENSIONER	1	
52	RP 71	SPRING	1	

Share Assemblies

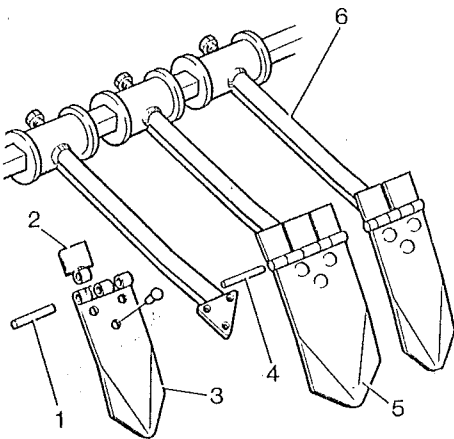
Three Piece Share Assembly for Narrow Diablo Rollers — Assy N° WO691



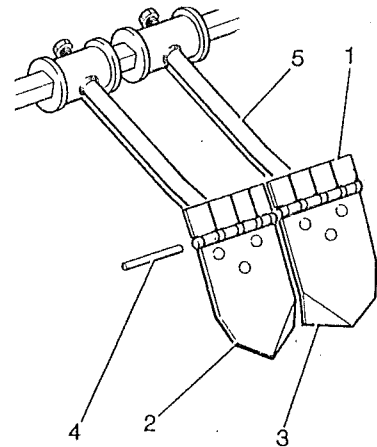
Single Piece Share Assembly— Assy N° WO692



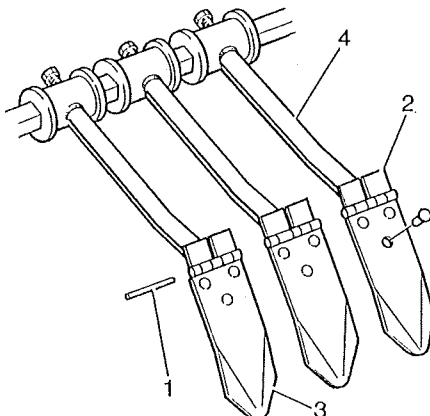
Three Piece Share Assembly for Wide Diablo Rollers — Assy N° WO693



Two Piece Share Assembly— Assy N° 27883



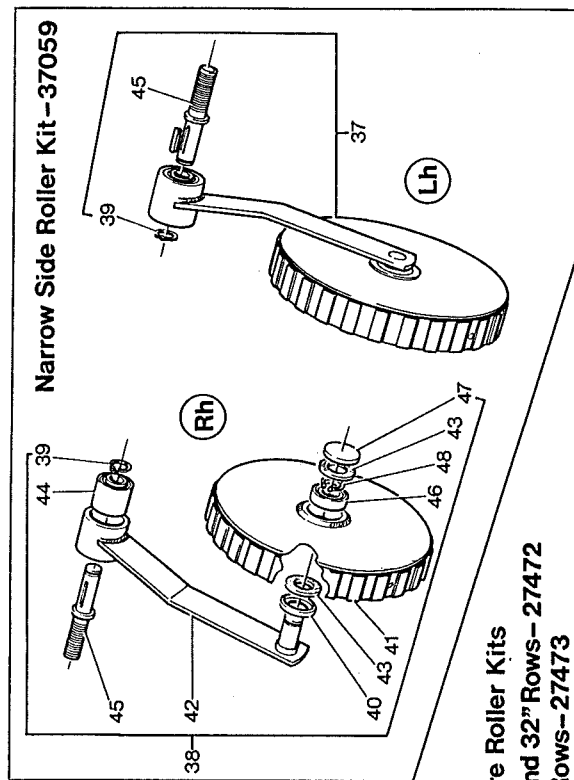
Three Piece Share Assembly for Bed Work with Half Diablo Rollers — Assy N° 27973



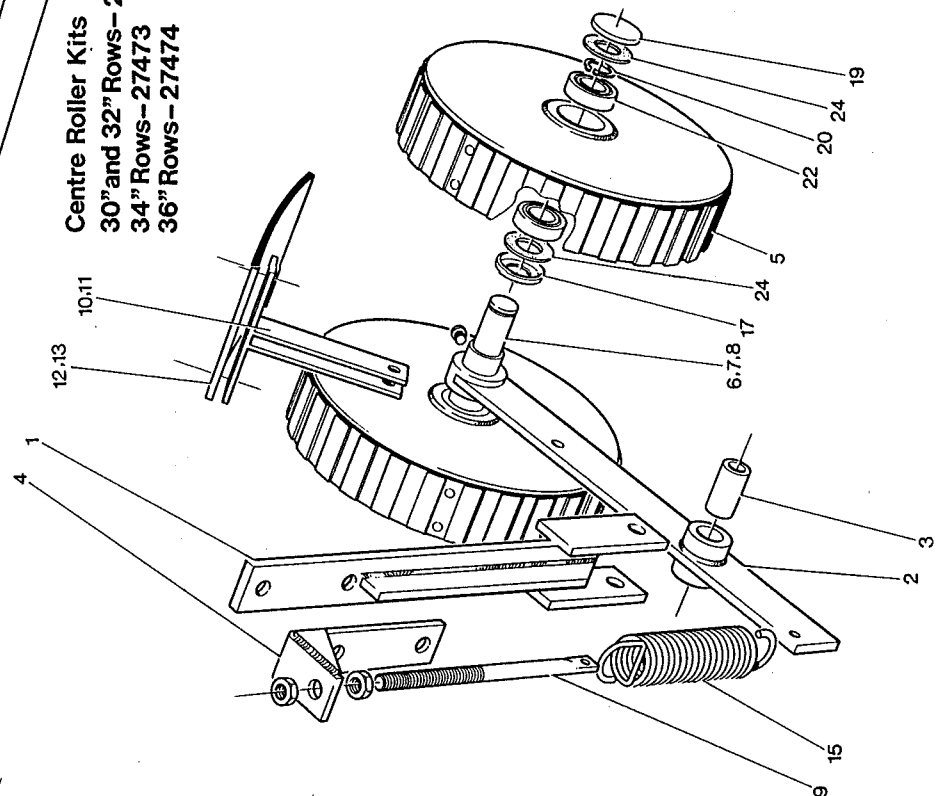
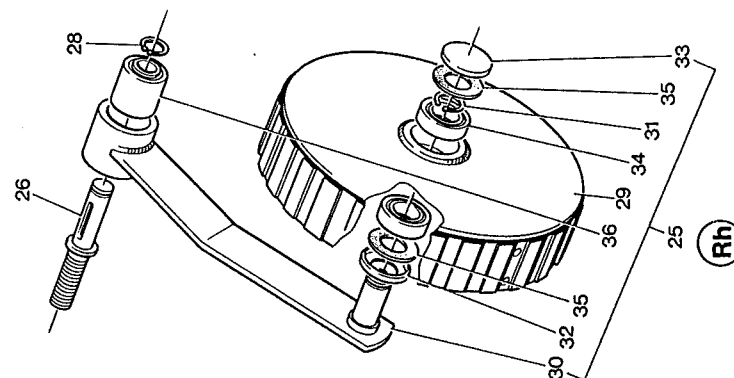
SHARE ASSEMBLIES

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	V0691	THREE PIECE SHARE ASSEMBLY FOR NARROW DIABLO ROLLERS CONSISTS OF:-		
1	0000204105	PIVOT BAR	6	
2	0000204106	TIP PLATE	12	
3	0000205200	SHARE	6	
4	W0635	SHARE ARM	6	
	V0692	SINGLE PIECE SHARE ASSEMBLY CONSISTS OF:-		
1	0000204106	TIP PLATE	12	
2	0000210701	PIVOT BAR	2	
3	0000210800	SHARE	2	
4	W0635	SHARE ARM	4	
	V0693	THREE PIECE SHARE ASSEMBLY FOR WIDE DIABLO ROLLERS CONSISTS OF:-		
1	0000204105	PIVOT BAR (SHORT)	4	
2	0000204106	TIP PLATE	14	
3	0000205200	SHARE (NARROW)	4	
4	27531	PIVOT BAR (LONG)	2	
5	27381	SHARE (WIDE)	2	
6	W0635	SHARE ARM	6	
	27883	TWO PIECE SHARE ASSEMBLY CONSISTS OF:-		
1	0000204106	TIP PLATE	16	
2	27880	SHARE RH	2	
3	27881	SHARE LH	2	
4	27882	PIVOT BAR	4	
5	W0635	SHARE ARM	4	
	27973	THREE PIECE SHARE ASSEMBLY FOR BED WORK WITH HALF DIABLO ROLLERS CONSISTS OF:-		
1	0000204105	PIVOT BAR	9	
2	0000204106	TIP PLATE	18	
3	0000205200	SHARE	9	
4	W0635	SHARE ARM	9	

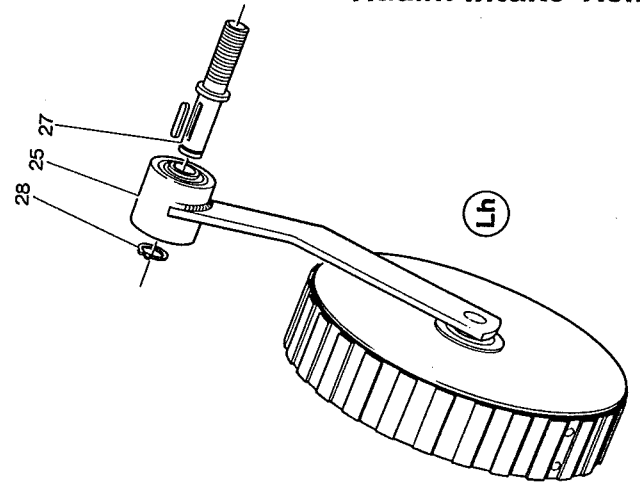
Haulm Intake Rollers



Centre Roller Kits
30" and 32" Rows - 27472
34" Rows - 27473
36" Rows - 27474



Side Roller Kit - 27518



HAULM INTAKE ROLLERS

(ASSY No.27472, 27473, 27474, 27518, 37059)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27472	CENTRE ROLLER KIT (30" & 32" ROWS)		
	27473	CENTRE ROLLER KIT (34" ROWS)		
	27474	CENTRE ROLLER KIT (36" ROWS)		
		KITS CONSISTS OF:-		
1	27475	ROLLER SUPPORT ARM	1	
2	27476	ROLLER PIVOT ARM	1	
3	27477	PIVOT ARM SPACER	1	
4	27478	CLAMP BRACKET	1	
5	27483	HAULM INTAKE ROLLER	2	
6	27485	ROLLER SHAFT (152mm)	1	30" & 32" ROWS
7	27486	ROLLER SHAFT (220mm)	1	34" ROWS
8	27487	ROLLER SHAFT (280mm)	1	36" ROWS
9	27489	SPRING TENSIONER	1	
10	27479	RUBBER STRIP SUPPORT BRACKET	1	34" ROWS
11	27481	RUBBER STRIP SUPPORT BRACKET	1	36" ROWS
12	27480	RUBBER STRIP	1	34" ROWS
13	27482	RUBBER STRIP	1	36" ROWS
14				
15	11648	SPRING	1	
16				
17	12514	SEAL	2	
18				
19	PH 407	SEAL	2	
20	PS 843	CIRCLIP	2	
21				
22	6005RS	BEARING	4	
23				
24	0000300504	FELT SEAL	4	
	27518	SIDE ROLLERS CONSISTS OF:-		
25	27511	ROLLER AND ARM ASSY	2	(SEE LIST AT END)
26	0902901002	RH SPINDLE	1	
27	0902902002	LH SPINDLE	1	
28	12298	CIRCLIP	2	
	27511	ROLLER AND ARM ASSY. CONSISTS OF:-		
29	27483	HAULM INTAKE ROLLER	1	
30	27512	ROLLER ARM	1	
31	PS 843	CIRCLIP	1	
32	12514	SEAL	1	
33	PH 407	SEAL	1	
34	6005RS	BEARING	2	
35	0000300504	FELT SEAL	2	
36	0902901001	RUBBER BEARING	1	

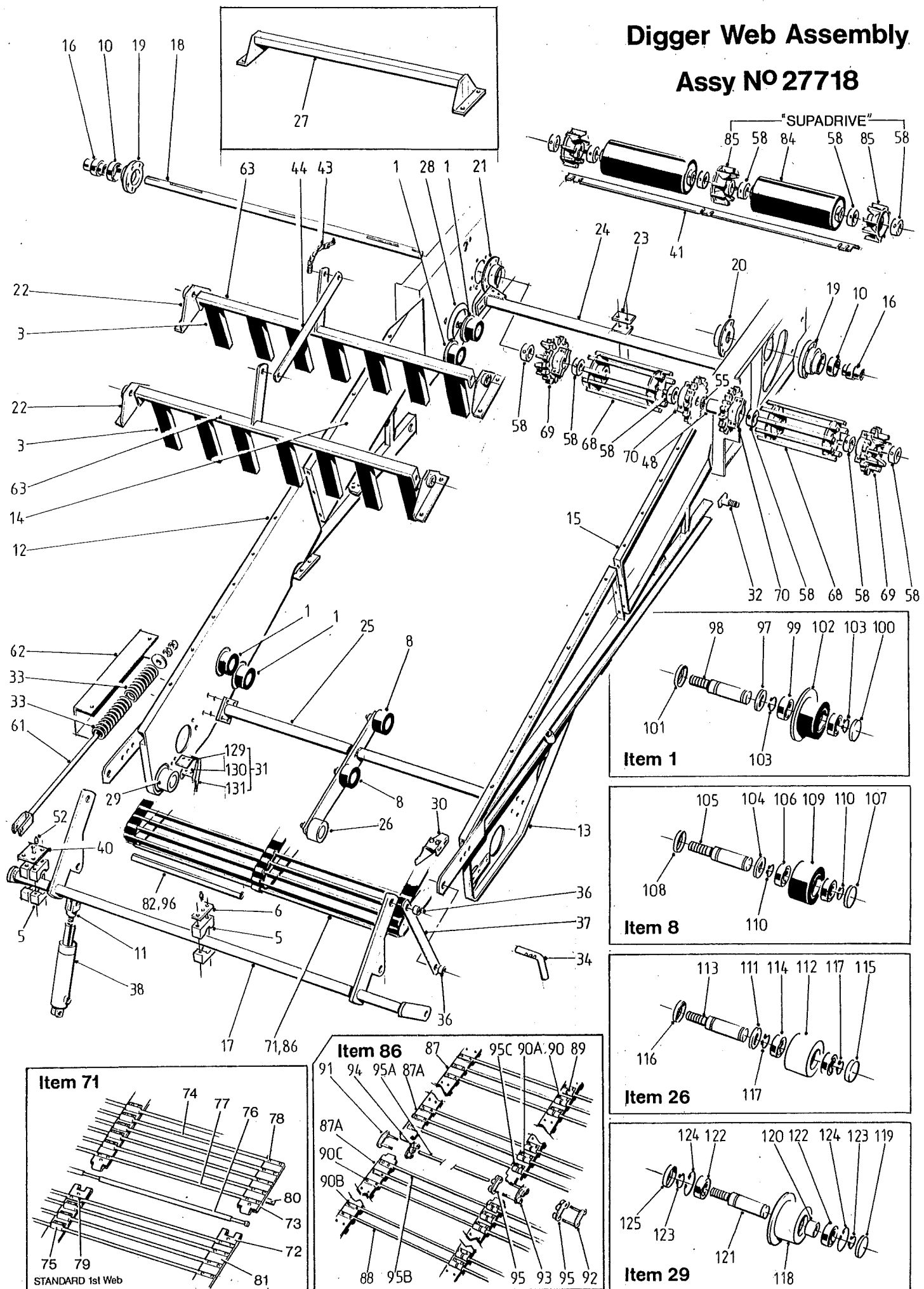
HAULM INTAKE ROLLERS

(ASSY No.27472, 27473, 27474, 27518, 37059)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37059	NARROW SIDE ROLLER KIT CONSISTS OF:-		
37	37060	LH ROLLER ASSEMBLY	1	(SEE LIST AT END)
38	37061	RH ROLLER ASSEMBLY	1	(SEE LIST AT END)
	37060	LH ROLLER ASSEMBLY CONSISTS OF:-		
	37061	RH ROLLER ASSEMBLY CONSISTS OF:-		
39	12298	CIRCLIP	1	
40	12514	SEAL	1	
41	27987R	NARROW ROLLER	1	
42	27988	ROLLER ARM	1	
43	0000300504	FELT SEAL	2	
44	0902901001	RUBBER BEARING	1	
45	0902901002	RH SPINDLE	1	(ASSY 37061 ONLY)
	0902902002	LH SPINDLE	1	(ASSY 37060 ONLY)
46	6005 RS	BEARING	1	
47	PH 407	SEAL	1	
48	PS 843	CIRCLIP	1	

Digger Web Assembly

Assy N° 27718



DIGGER WEB ASSEMBLY

(ASSY No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12506	ROLLER ASSEMBLY	8	(SEE LIST AT END)
2				
3	14714	RUBBER BLOCK	14	{ (OPTIONAL)
4				{ CLOD BREAKERS
5	17128	BEARING BLOCK	10	
6	17133	CLAMP PLATE	1	
7				
8	19356	ROLLER ASSEMBLY	2	(SEE LIST AT END)
9				
10	27003	BEARING OUTER RING	2	
11	27187	RAM END	2	
12	27211	RH WEB SIDE	1	
13	27212	LH WEB SIDE	1	
14	27213	RH WEB SIDE EXTENSION	1	
15	27214	LH WEB SIDE EXTENSION	1	
16	27221	BEARING INNER C/W SEAL	2	
17	27228	LIFT ARM	1	
18	27238	DRIVE SHAFT	1	
19	27248	BEARING HOUSING	2	
20	27249	BEARING SHIELD LH	1	
21	27250	BEARING SHIELD RH	1	
22	27278	CLOD BREAKER MOUNTING BRACKET	4	{ (OPTIONAL)
23	27657	SCRAPER	3	{ CLOD BREAKERS
24	27664	TIE BAR	1	
25	27826	CENTRE ROLLER SUPPORT	1	
26	27893	ROLLER ASSEMBLY	1	(SEE LIST AT END)
27	37136	CROSS TIE	2	{ (OPTIONAL)
28	0000300001	ROLLER BACKING PLATE	2	{ USED WITHOUT CLOD BREAKERS
29	0000300200	ROLLER ASSEMBLY	2	(SEE LIST AT END)
30	0000400700	STRIPPER ASSEMBLY LH	1	(SEE LIST AT END)
31	0000400800	STRIPPER ASSEMBLY RH	1	(SEE LIST AT END)
32	0005000003	SHOULDER BOLT	2	
33	0007500008	COMPRESSION SPRING	4	
34	0902106000	SAFETY BOLT	2	
35				
36	2000600006	SPACER	4	
37	2000600007	TIE BAR	2	
38	2020609200	HYDRAULIC RAM	2	
39				
40	27673	CLAMP PLATE	2	
41	27990	ROLLER SCRAPER	1	FOR FOR 'SUPADRIVE' ONLY
42				
43	2502500000 / 1	CHAIN	1	{ (OPTIONAL)
44	2502500001	JOINING LINK	1	{ CLOD BREAKERS
45				
46				
47				
48	A96	PLASTIC SPACER	1	FOR STANDARD WEB DRIVE
49				
50				

DIGGER WEB ASSEMBLY

(ASSY No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	GS 412	GREASE NIPPLE	5	
53				
54				
55	SS061041/002	STEEL SPACER	2	
56				
57				
58	ST 41M	STOP COLLAR	6	
59				
60				
61	W0659	TENSION ADJUSTER	2	
62	W0661	TENSION ADJUSTER GUARD	2	
63	W0676	RUBBER BLOCK SUPPORT	2	{ (OPTIONAL) CLOD BREAKERS
64				
65				
66				
67				
		SUPPORT ROLLER (STANDARD 1st WEB)		OPTIONAL
68	27655	36mm PITCH	2	
	27240	40mm PITCH	2	
	27241	45mm PITCH	2	
	27654	50mm PITCH	2	
		WEB SPROCKET (STANDARD 1st WEB)		OPTIONAL
69	W0607	36mm PITCH	2	
	W0609	40mm PITCH	2	
	W0613	45mm PITCH	2	
	W0615	50mm PITCH	2	
		CENTRE SPROCKET (STANDARD 1st WEB)		OPTIONAL
70	W0608	36mm PITCH	2	
	W0610	40mm PITCH	2	
	W0614	45mm PITCH	2	
	W0616	50mm PITCH	2	
		1st WEB ASSEMBLIES (STANDARD WEBS)		OPTIONAL
71	W0618	36mm PITCH	1	
	W0619	40mm PITCH	1	
	W0621	45mm PITCH	1	
	W0622	50mm PITCH	1	
		<u>1st WEB ASSEMBLIES (STANDARD WEBS)</u>		
		<u>CONSIST OF:-</u>		
		FEMALE CONNECTOR		
72	W0618/1	36mm PITCH	3	
	W0619/1	40mm PITCH	3	
	W0621/1	45mm PITCH	3	
	W0622/1	50mm PITCH	3	

DIGGER WEB ASSEMBLY
(ASSY No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
73	W0618/2	MALE CONNECTOR 36mm PITCH	3	
	W0619/2	40mm PITCH	3	
	W0621/2	45mm PITCH	3	
	W0622/2	50mm PITCH	3	
74	W0617/3	WEB BAR 36mm PITCH	199	
	W0617/3	40mm PITCH	179	
	W0617/3	45mm PITCH	159	
	W0617/3	50mm PITCH	143	
75	W0617/4	CENTRE CLIP 36mm PITCH	199	
	W0617/3	40mm PITCH	179	
	W0617/4	45mm PITCH	159	
	W0617/4	50mm PITCH	143	
76	W0617/5	JOINING ROD	1	
77	W0617/6	WEB BAR (FOR CONNECTORS)	2	
78	W0617/8	WEB BAR RIVET	A/R	
79	W0617/9	CONNECTOR RIVET	A/R	
80	W0617/10	CLAMP PLATE 36mm PITCH	597	
	W0617/10	40mm PITCH	537	
	W0617/10	45mm PITCH	477	
	W0617/10	50mm PITCH	429	
81	W0618/3	WEB BELT 36mm PITCH	3	
	W0619/3	40mm PITCH	3	
	W0621/3	45mm PITCH	3	
	W0622/3	50mm PITCH	3	
82	W0826	COVERING TUBE (STANDARD WEBS) 36mm PITCH	404	OPTIONAL
	W0826	40mm PITCH	364	
	W0826	45mm PITCH	324	
	W0826	50mm PITCH	292	
84	27232	"SUPADRIVE" SUPPORT ROLLER	2	OPTIONAL
85	0002000002	"SUPADRIVE" SPROCKET	3	
86		"SUPADRIVE" 1st WEB ASSEMBLIES		OPTIONAL
	27831	28mm PITCH	1	
	27600	32mm PITCH	1	
	27033	36mm PITCH	1	
	27034	40mm PITCH	1	

DIGGER WEB ASSEMBLY

(ASSY No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27035	45mm PITCH	1	
	27036	50mm PITCH	1	
		*SUPADRIE 1st WEB ASSEMBLIES CONSIST OF:-		
		WEB BELT MIDDLE SECTION		
87	27831/3	28mm PITCH	3	
	27600/3	32mm PITCH	3	
	27033/14	36mm PITCH	3	
	27034/3	40mm PITCH	3	
	27035/3	45mm PITCH	3	
	27036/3	50mm PITCH	3	
87A	27033/13	WEB BELT END SECTION (WITHOUT RIVET HOLES)	6	
		WEB BAR		
88	27033/3	28mm PITCH	257	
		32mm PITCH	225	
		36mm PITCH	200	
		40mm PITCH	180	
		45mm PITCH	160	
		50mm PITCH	143	
		CENTRE CLIP		
89	27033/4	28mm PITCH	257	
		32mm PITCH	225	
		36mm PITCH	200	
		40mm PITCH	180	
		45mm PITCH	160	
		50mm PITCH	143	
90	27033/1	RIVET 6mmx17mm	A/R	FOR CENTRE CLIPS ON WEB BELT MIDDLE SECTION ONLY
90A	27033/15	RIVET 6mmx19mm	A/R	FOR CENTRE CLIPS ON WEB BELT END SECTION ONLY
90B	27033/16	RIVET 5.5mmX17mm	A/R	FOR WEB BARS ON WEB BELT MIDDLE SECTION ONLY
90C	27033/17	RIVET 5.5mmx19mm	A/R	FOR WEB BARS ON WEB BELT END SECTION ONLY
91	27033/5	JOINER (PLAIN)	1	
92	27033/12	JOINER (PLAIN)	1	
93	27033/6	JOINER (WEB BAR HOLDER)	1	
94	27033/8	CLAMP PLATE (WEB BAR HOLDER) LH	1	
95	27033/7	CLAMP PLATE (WEB BAR HOLDER) RH	2	
95A	27033/9	JOINER WEB BAR	6	
95B	27033/10	WEB BAR (BEFORE JOINER)	2	
95C	27033/11	CENTRE CLIP (FOR 27033/10 WEB BAR)	2	
		COVERING TUBE ('SUPADRIE' WEB)		OPTIONAL
96	27490	28mm PITCH	524	
		32mm PITCH	460	

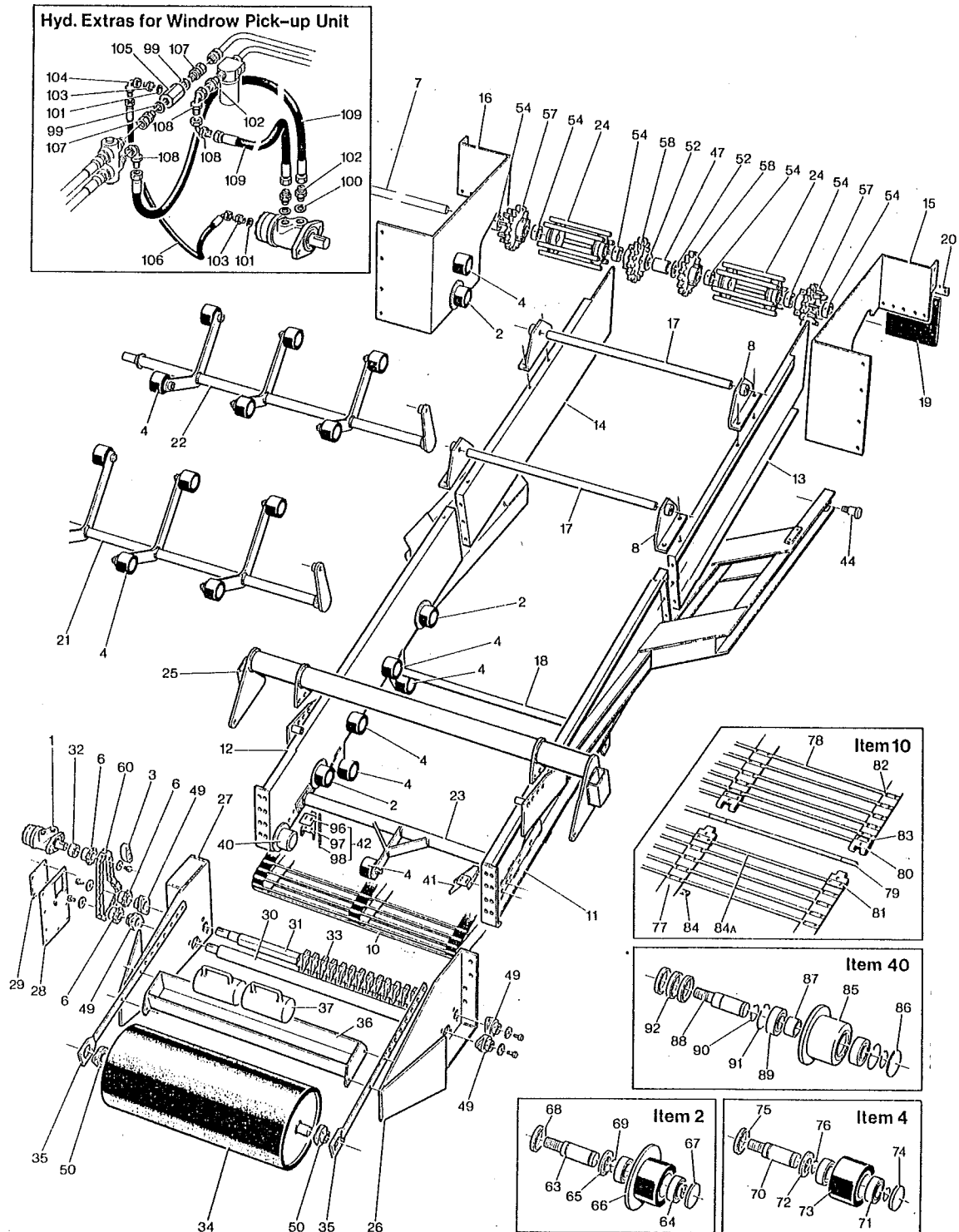
DIGGER WEB ASSEMBLY

(ASSY No. 27718)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
		36mm PITCH	410	
		40mm PITCH	370	
		45mm PITCH	330	
		50mm PITCH	296	
	12506	(ITEM 1)ROLLER ASSEMBLY CONSISTS OF:-		
97	0000300504	FELT SEAL	1	
98	11265	ROLLER SPINDLE	1	
99	6005 RS	BEARING	2	
100	PH 407	SEAL	1	
101	PH 408	SEAL	1	
102	PH 51AR	FLANGED ROLLER	1	
103	PS 843	CIRCLIP	2	
	19356	(ITEM 8)ROLLER ASSEMBLY CONSISTS OF:-		
104	0000300504	FELT SEAL	1	
105	11265	ROLLER SPINDLE	1	
106	6005 RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 408	SEAL	1	
109	PH 77AR	PLAIN ROLLER	1	
110	PS 843	CIRCLIP	2	
	27893	(ITEM 26)ROLLER ASSEMBLY CONSISTS OF:-		
111	0000300504	FELT SEAL	1	
112	31125	PLAIN STEEL ROLLER	1	
113	11265	ROLLER SPINDLE	1	
114	6005 RS	BEARING	2	
115	PH 407	SEAL	1	
116	PH 408	SEAL	1	
117	PS 843	CIRCLIP	2	
	0000300200	(ITEM 29)ROLLER ASSEMBLY CONSISTS OF:-		
118	0000300201	FLANGED STEEL ROLLER	1	
119	0000300202	DUST COVER	1	
120	0000300203	SPACER	1	
121	0000300204	SPINDLE	1	
122	6006	BEARING	2	
123	RH 56	EXTERNAL CIRCLIP	2	
124	W0111	INTERNAL CIRCLIP	2	
125	Z006	SEALING RING	3	
	0000400700	(ITEM 30)STRIPPER ASSEMBLY LH CONSISTS OF:-		
126	0000400101	SUPPORT LH	1	
127	0000400103	BLADE	1	
128	0000400701	PLASTIC PLATE	1	
	0000400800	(ITEM 31)STRIPPER ASSEMBLY RH CONSISTS OF:-		
129	0000400103	BLADE	1	
130	0000400201	SUPPORT RH	1	
131	0000400701	PLASTIC PLATE	1	

Windrow Pick-up Conversion Kit

Assy NO 27653



WINDROW PICK-UP COVERSON KIT

(ASSY. No. 27653)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12207	HYDRAULIC MOTOR	1	
2	12506	ROLLER ASSEMBLY	6	SEE LIST AT END
3	17155	CHAIN TENSIONER	1	
4	19356	ROLLER ASSEMBLY	23	SEE LIST AT END
5				
6	27175	11T SPROCKET (5/8" PITCH)	3	
7	27238	WEB DRIVE SHAFT	1	REF.
8	27278	BRACKET	4	
9				
10		LIFT WEB	1	SEE LIST AT END
	27565	WEB (PITCH 32mm.)		
	27566	WEB (PITCH 36mm.)		
	27567	WEB (PITCH 40mm.)		
	27568	WEB (PITCH 45mm.)		
	27569	WEB (PITCH 50mm.)		
11	27616	LOWER WEB SIDE L.H.	1	
12	27617	LOWER WEB SIDE R.H.	1	
13	27618	UPPER WEB SIDE L.H.	1	
14	27619	UPPER WEB SIDE R.H.	1	
15	27620	REAR WEB SIDE L.H.	1	
16	27621	REAR WEB SIDE R.H.	1	
17	27622	TOP TIE BAR	2	
18	27623	RETURN TIE BAR	1	
19	27624	RUBBER FLAP	2	
20	27625	FLAP CLAMP STRIP	2	
21	27626	FRONT AGITATOR BAR	1	
22	27627	REAR AGITATOR BAR	1	
23	27628	CENTRE ROLLER FRAME	1	
24		WEB SUPPORT ROLLER	2	
	27629	SUPPORT ROLLER PITCH 32mm.		
	27630	SUPPORT ROLLER PITCH 36mm.		
	27631	SUPPORT ROLLER PITCH 40mm.		
	27632	SUPPORT ROLLER PITCH 45mm.		
	27633	SUPPORT ROLLER PITCH 50mm.		
25	27634	LIFT BRIDGE	1	
26	27635	LEFT WING	1	
27	27636	RIGHT WING	1	
28	27637	COVER PLATE	1	
29	27638	INSPECTION COVER	1	
30	27639	FRONT ROLLER (50 DIA.)	1	
31	27640	REAR ROLLER (30 SQ.)	1	
32	27641	MOTOR SHAFT SPACER	1	
33	27642	STAR ROLLER (RUBBER)	25	
34	27643	BED ROLLER	1	
35	27644	BED ROLLER ARM	2	
36	27645	WEIGHT TRAY	1	
37	27646	WEIGHT	4	
38				
39				
40	0000300200	ROLLER ASSEMBLY	2	SEE LIST AT END

WINDROW PICK-UP CONVERSION KIT

(ASSY. No. 27653)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
41	0000400700	STRIPPER ASSEMBLY L.H.	1	SEE LIST AT END
42	0000400800	STRIPPER ASSEMBLY R.H.	1	SEE LIST AT END
43				
44	0005000003	SHOULDER BOLT	2	
45				
46				
47	A 96	SPACER	1	
48				
49	SFT 25A	BEARING	4	
50	SLFL 25A	BEARING	2	
51				
52	SS061041/002	STEEL SPACER	2	
53				
54	ST 41M	COLLAR	6	
55				
56				
57		OUTER DRIVE SPROCKET (WITH FINGERS)	2	
	W0605	SPROCKET (PITCH 32mm.)		
	W0607	SPROCKET (PITCH 36mm.)		
	W0609	SPROCKET (PITCH 40mm.)		
	W0613	SPROCKET (PITCH 45mm.)		
	W0615	SPROCKET (PITCH 50mm.)		
58		INNER DRIVE SPROCKET	2	
	W0606	SPROCKET (PITCH 32mm.)		
	W0608	SPROCKET (PITCH 36mm.)		
	W0610	SPROCKET (PITCH 40mm.)		
	W0614	SPROCKET (PITCH 45mm.)		
	W0616	SPROCKET (PITCH 50mm.)		
59				
60	W0644/50	5/8" CHAIN	1	
61				
62				
	12506	ROLLER ASSEMBLY CONSISTS OF :-		
63	11265	ROLLER SPINDLE	1	
64	6005 RS	BEARING	2	
65	0000300504	FELT SEAL	1	
66	PH 51AR	ROLLER	1	
67	PH 407	SEAL	1	
68	PH 408	SEAL	1	
69	PS 843	CIRCLIP	2	
	19356	ROLLER ASSEMBLY CONSISTS OF :-		
70	11265	ROLLER SPINDLE	1	
71	6005 RS	BEARING	2	
72	0000300504	FELT SEAL	1	
73	PH 77AR	ROLLER	1	
74	PH 407	SEAL	1	
75	PH 408	SEAL	1	
76	PS 843	CIRCLIP	2	

WINDROW PICK-UP CONVERSION KIT

(ASSY. No. 27653)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27565	32mm. PITCH WEB CONSISTS OF :-		
77	27565/1	WEB BELT	3	
78	27565/2	WEB ROD	259	
79	27565/3	JOINING ROD	1	
80	W0617/1	FEMALE CONNECTOR	3	
81	W0617/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	1554	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	777	
84A	27565/4	WEB ROD (FOR CONNECTORS)	2	
	27566	36mm. PITCH WEB CONSISTS OF :-		
77	27566/1	WEB BELT	3	
78	27565/2	WEB ROD	230	
79	27565/3	JOINING ROD	1	
80	W0618/1	FEMALE CONNECTOR	3	
81	W0618/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	1380	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	690	
84A	27565/4	WEB ROD (FOR CONNECTORS)	2	
	27567	40mm. PITCH WEB CONSISTS OF :-		
77	27567/1	WEB BELT	3	
78	27565/2	WEB ROD	207	
79	27565/3	JOINING ROD	1	
80	W0619/1	FEMALE CONNECTOR	3	
81	W0619/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	1242	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	621	
84A	27565/4	WEB ROD (FOR CONNECTORS)	2	
	27568	45mm. PITCH WEB CONSISTS OF :-		
77	27568/1	WEB BELT	3	
78	27565/2	WEB ROD	183	
79	27565/3	JOINING ROD	1	
80	W0621/1	FEMALE CONNECTOR	3	
81	W0621/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	1098	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	549	
84A	27565/4	WEB ROD (FOR CONNECTORS)	2	
	27569	50mm. PITCH WEB CONSISTS OF :-		
77	27569/1	WEB BELT	3	
78	27565/2	WEB ROD	165	
79	27565/3	JOINING ROD	1	
80	W0622/1	FEMALE CONNECTOR	3	
81	W0622/2	MALE CONNECTOR	3	
82	W0617/8	WEB ROD RIVET	990	
83	W0617/9	CONNECTOR RIVET	18	
84	W0617/10	CLAMP PLATE	495	

WINDROW PICK-UP CONVERSION KIT

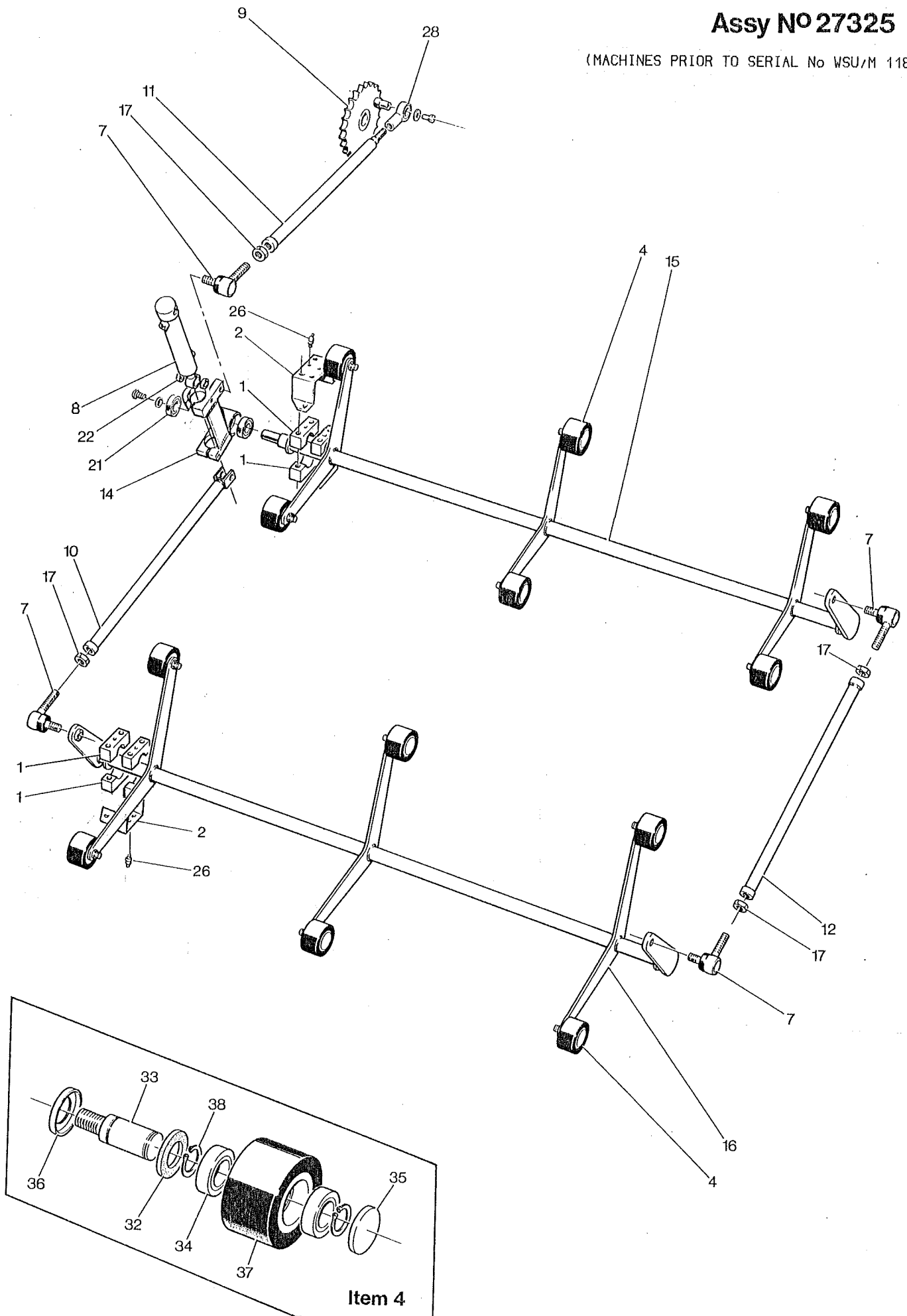
(ASSY. No. 27653)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	0000300200	ROLLER ASSEMBLY CONSISTS OF :-		
85	0000300201	ROLLER	1	
86	0000300202	DUST COVER	1	
87	0000300203	SPACER	1	
88	0000300204	SPINDLE	1	
89	6006	BEARING	2	
90	RH 56	CIRCLIP (EXTERNAL)	2	
91	W0111	CIRCLIP (INTERNAL)	2	
92	Z006	SEALING RING	3	
	0000400700	STRIPPER ASSEMBLY L.H. CONSISTS OF :-		
93	0000400101	SUPPORT (L.H.)	1	
94	0000400103	BLADE	1	
95	0000400701	PLASTIC PLATE	1	
	0000400800	STRIPPER ASSEMBLY R.H. CONSISTS OF :-		
96	0000400103	BLADE	1	
97	0000400201	SUPPORT(R.H.)	1	
98	0000400701	PLASTIC PLATE	1	
		HYDRAULIC COMPONENTS		
99	11123	¾" DOWTY SEAL	2	
100	11124	½" DOWTY SEAL	2	
101	11337	¾" DOWTY SEAL	2	
102	12315	½"x½" M/M ADAPTOR	3	
103	12316	¾"x¾" M/M ADAPTOR	2	
104	12378	90° ¾" M/F SWIVEL ADAPTOR	1	
105	13174	DRAIN PIPE FITTING	1	
106	13223	¾" HOSE ASSEMBLY (1700)	1	
107	23434	¾"M x ½"F SWIVEL ADAPTOR	2	
108	26086	90° ½" M/F SWIVEL ADAPTOR	3	
109	27386	½" HOSE ASSEMBLY (2100)	2	

Agitator Assembly

Assy NO 27325

(MACHINES PRIOR TO SERIAL No WSU/M 118)



AGITATOR ASSEMBLY

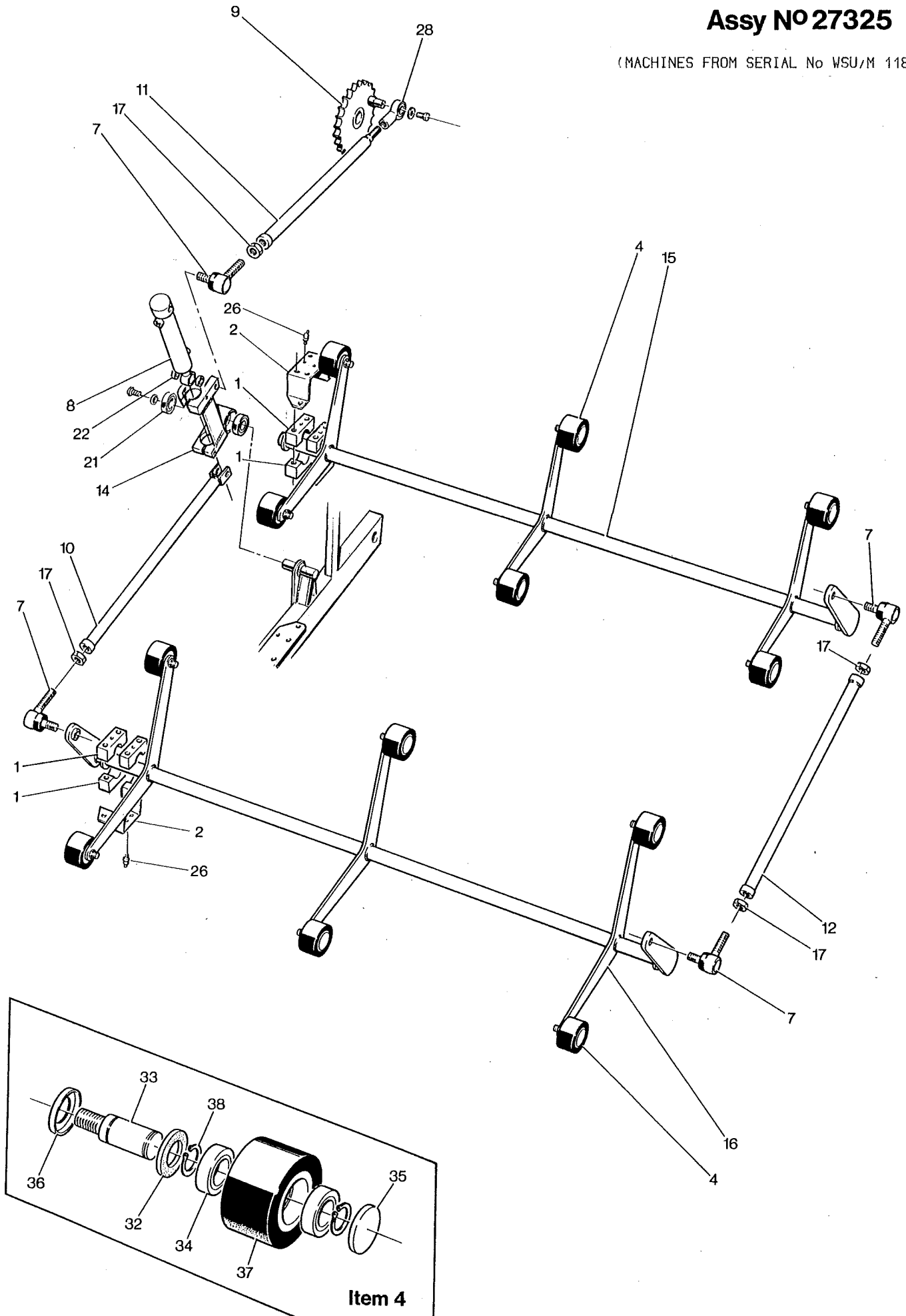
(ASSY. No. 27325)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17128	BEARING BLOCK	16	SEE LIST AT END
2	27821	CLAMP PLATE	4	
3				
4	19356	ROLLER ASSEMBLY	12	
5				
6				
7	27223	TRACK ROD END	4	
8	27711	HYDRAULIC RAM	1	
9	27301	GEARBOX SPROCKET	1	
10	27302	FRONT DRIVE ROD	1	
11	27303	REAR DRIVE ROD	1	REF
12	27304	L.H. DRIVE ROD	1	
13				
14	27712	RAM PIVOT BRACKET	1	
15	27307	AGITATOR BAR (REAR)	1	
16	27308	AGITATOR BAR (FRONT)	1	
17	27336	LOCKNUT	4	
18				
19				
20				
21	6006RS	BEARING	2	
22	62002RS	BEARING	2	
23				
24				
25				
26	GS411	GREASE NIPPLE	8	
27				
28	SCHB20	BEARING	1	
29				
30				
31				
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
32	0000300504	FELT SEAL	1	
33	11265	ROLLER SPINDLE	1	
34	6005RS	BEARING	2	
35	PH407	SEAL	1	
36	PH408	SEAL	1	
37	PH77AR	ROLLER	1	
38	PS843	CIRCLIP	2	

Agitator Assembly

Assy N° 27325

(MACHINES FROM SERIAL No WSU/M 118)



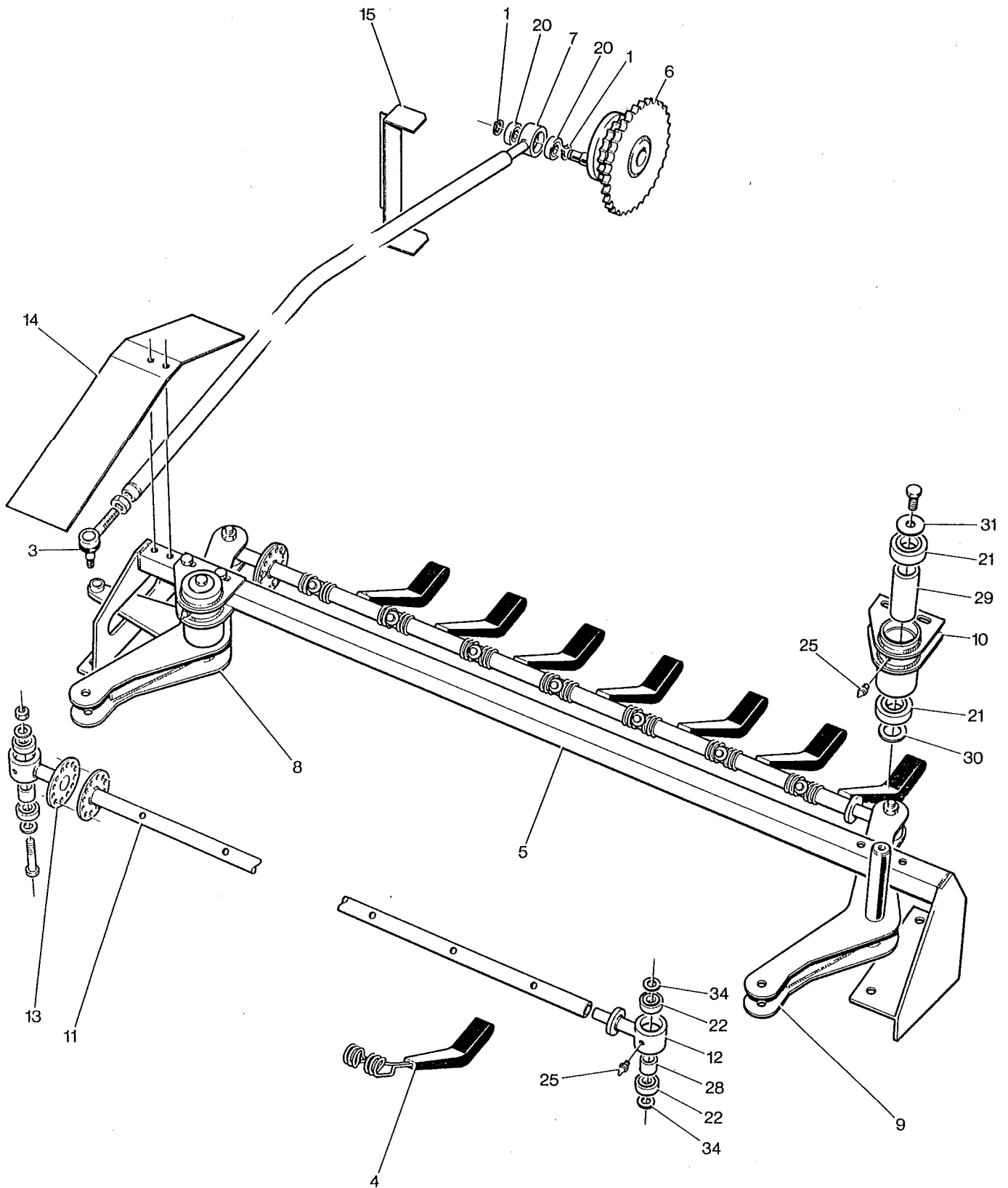
AGITATOR ASSEMBLY

(ASSY. No. 27325)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17128	BEARING BLOCK	16	SEE LIST AT END
2	27821	CLAMP PLATE	4	
3				
4	19356	ROLLER ASSEMBLY	12	
5				
6				
7	27223	TRACK ROD END	4	
8	27711	HYDRAULIC RAM	1	
9	27301	GEARBOX SPROCKET	1	
10	37088	FRONT DRIVE ROD	1	
11	37089	REAR DRIVE ROD	1	
12	27304	L.H. DRIVE ROD	1	
13				REF
14	27712	RAM PIVOT BRACKET	1	
15	37087	AGITATOR BAR (REAR)	1	
16	27308	AGITATOR BAR (FRONT)	1	
17	27336	LOCKNUT	4	
18				
19				
20				
21	6006RS	BEARING	2	
22	62002RS	BEARING	2	
23				
24				
25				
26	GS411	GREASE NIPPLE	8	
27				
28	SCHB20	BEARING	1	
29				
30				
31				
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
32	0000300504	FELT SEAL	1	
33	11265	ROLLER SPINDLE	1	
34	6005RS	BEARING	2	
35	PH407	SEAL	1	
36	PH408	SEAL	1	
37	PH77AR	ROLLER	1	
38	PS843	CIRCLIP	2	

Sweeping Clod Fingers Assembly

Assy N° 27326



SWEEPING CLOD FINGERS

(ASSY. No. 27326)

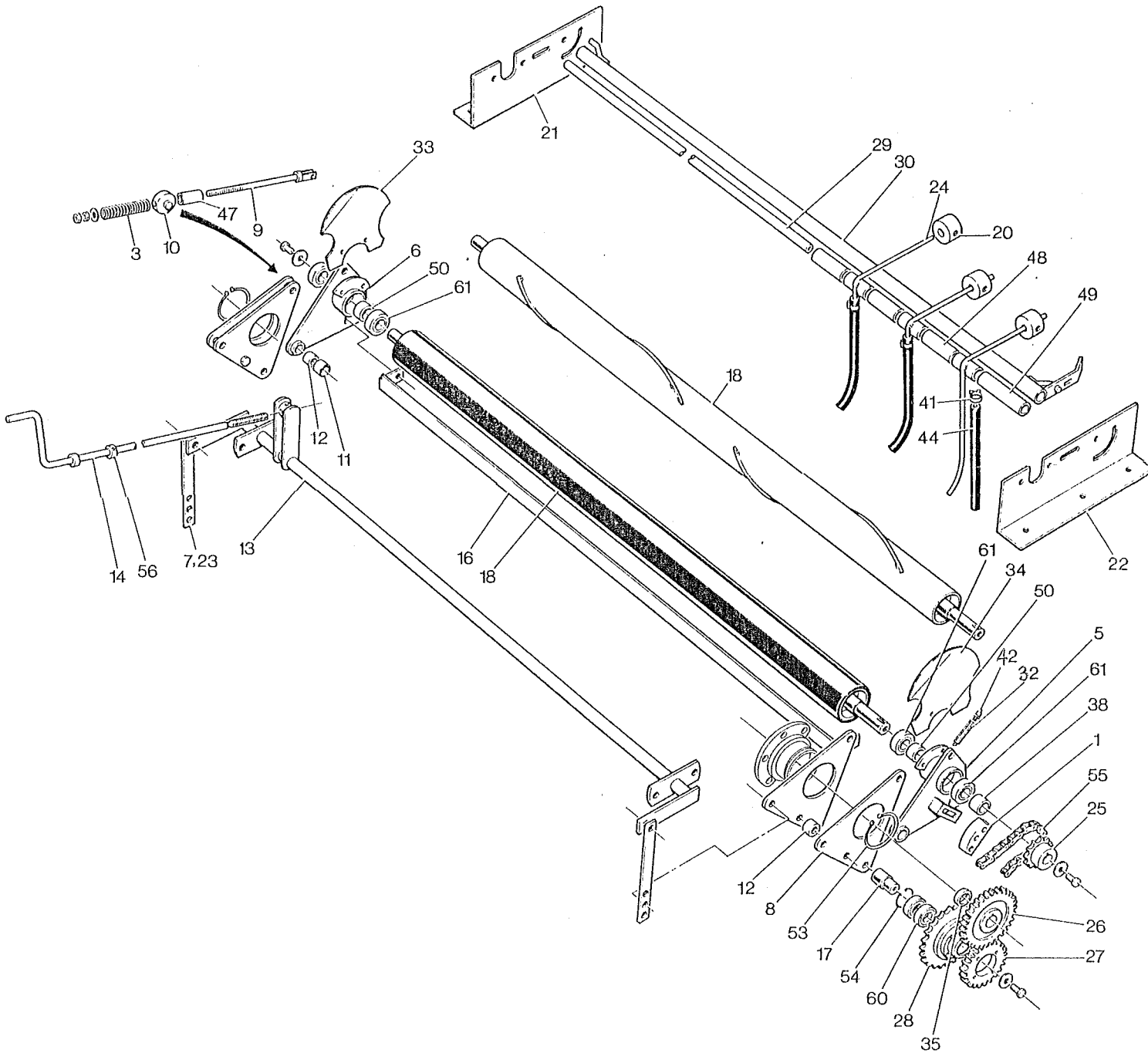
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12271	CIRCLIP	2	} OPTIONAL
2				
3	27223	TRACK ROD END	1	
4	27225	CLOD FINGER	14	
5	27495	SUPPORT BEAM	1	
6	27608	30/24T DOUBLE SPROCKET	1	
	27914	30/28T DOUBLE SPROCKET	1	
	37115	30/34T DOUBLE SPROCKET	1	
7	27609	DRIVE ARM	1	
8	27498	RH PIVOT ARM	1	
9	27499	LH PIVOT ARM	1	
10	27500	PIVOT BRACKET	2	
11	27501	MOUNTING TUBE	2	
12	27502	MOUNTING SPIGOT	2	
13	27503	ADJUSTING MOUNTING SPIGOT	2	
14	27504	END GUARD	1	
15	27505	DRIVE ARM GUARD	1	
16				
17				
18				
19				
20	6206 2RS	BEARING	2	
21	6206 RS	BEARING	4	
22	6301 RS	BEARING	8	
23				
24				
25	GS 412	GREASE NIPPLE	6	
26				
27				
28	SS020013/021	STEEL SPACER	4	
29	SS042032/110	STEEL SPACER	2	
30	SS045031/003	STEEL SPACER	2	
31	SS050011/003	STEEL SPACER	2	
32				
33				
34	22046012	M12 FLAT WASHER	8	

Haulm Roller Assemblies

Front Assy with Rubbered Roller-27679

Front Assy with Steel Roller-27680

(MACHINES PRIOR TO SERIAL No WSU/M 118)



HAULM ROLLER ASSEMBLIES**(ASSY. No. 27679 & 27680)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27679	RUBBERED HAULM ROLLER ASSEMBLY		
	27680	STEEL HAULM ROLLER ASSEMBLY CONSIST OF:-		
1	17155	NYLON TENSIONER	1	
2				
3	11630	SPRING	2	
4				
5	27594	LH SUPPORT BRACKET	1	
6	27595	RH SUPPORT BRACKET	1	
7				
8	27251	ADJUSTER	4	
9	27661	SPRING ROD (LONG)	2	
10	27267	SPRING ROD BOSS	2	
11	27268	NYLON BUSH	2	
12	27269	PIVOT BOSS	4	
13	27270	ADJUSTER SHAFT	1	
14	27271	FRONT ADJUSTING HANDLE	1	
15				
16	27277	SCRAPER	1	
17	27283	DRIVE SPIGOT	1	
18	27309	RUBBERED HAULM ROLLER	1	
	27310	STEEL HAULM ROLLER	1	
19				
20	27521	WEIGHT	7	
21	27676	HAULM FINGER BRACKET	1	
22	27677	HAULM FINGER BRACKET	1	
23	27678	CONNECTING LINK	2	
24	27520	HAULM TINE	7	
25	0005700013	14T SPROCKET	1	
26	0904500004	32T GEAR	1	
27	0904502001	24T GEAR	1	
28	0924502002	22T SPROCKET	1	
29	2501700010	TIE BAR	1	
30	2501708000	ADJUSTING TUBE	1	
31				
32	27710	GREASE NIPPLE EXTENSION	2	
33	27919	SHIELD RH	1	
34	27920	SHIELD LH	1	
35	A 8	PLASTIC SPACER	1	
36				
37				
38	C 29	PLASTIC SPACER	1	
39				
40				
41	GS 405	JUBILEE CLIP	7	
42	GS 410	GREASE NIPPLE	2	
43				
44	PH 84/430	PLASTIC COVERING	7	
45				
46				

HAULM ROLLER ASSEMBLIES**(ASSY. No. 27679 & 27680)**

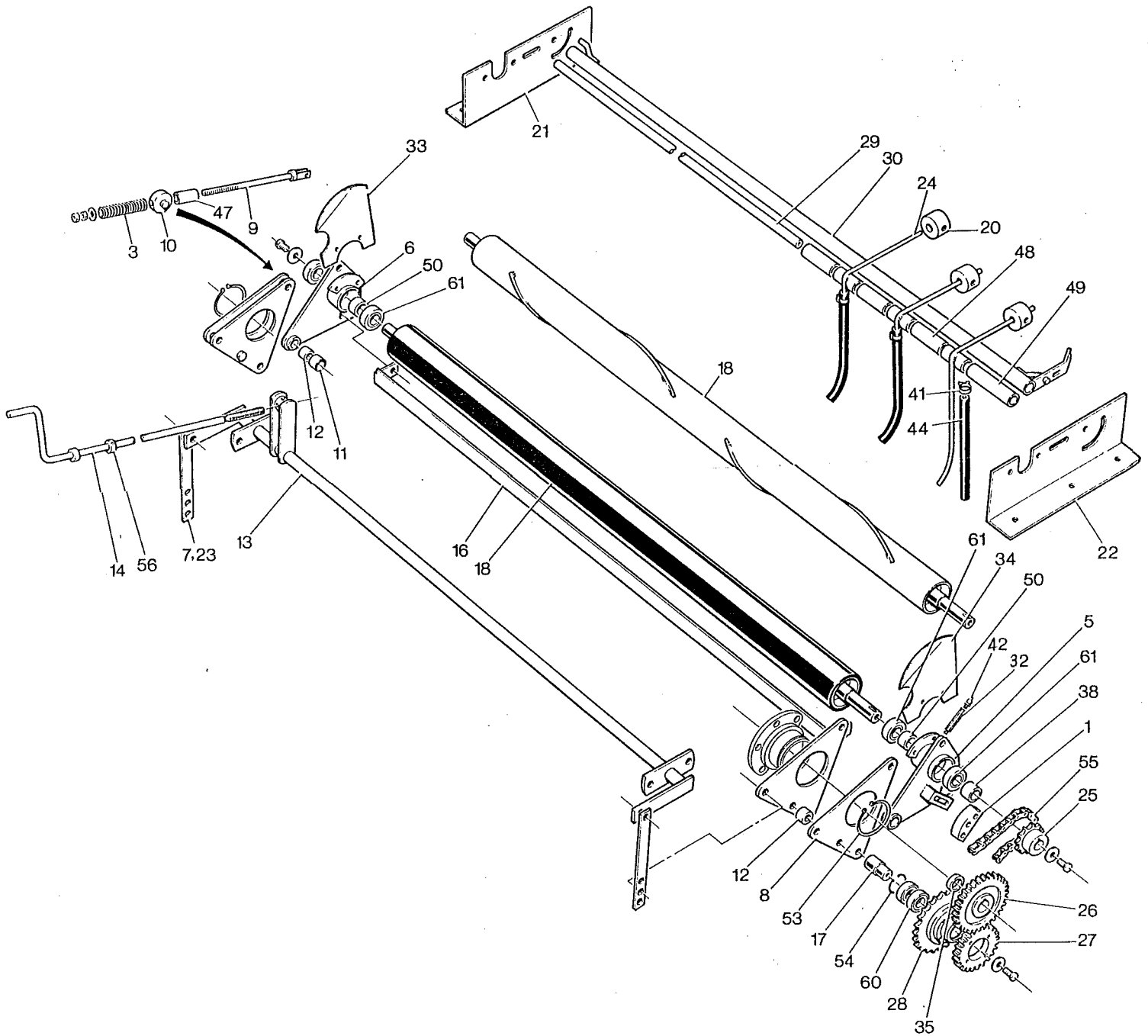
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
47	SS025013/035	STEEL SPACER	2	
48	SS033027/114	STEEL SPACER	6	
49	SS033027/149	STEEL SPACER	2	
50	SS038031/020	STEEL SPACER	2	
51				
52				
53	W0165	100mm EXTERNAL CIRCLIP	2	
54	W0167	52mm INTERNAL CIRCLIP	2	
55	W0644/39	3/8" PITCH ASA CHAIN	1	
56	W0679	STOP COLAR	1	
57				
58				
59				
60	6205 RS	BEARING	2	
61	6006 RS	BEARING	4	

Haulm Roller Assemblies

Front Assy with Rubbered Roller-27679

Front Assy with Steel Roller-27680

(MACHINES FROM SERIAL No WSU/M 118)



HAULM ROLLER ASSEMBLIES

(ASSY. No. 27679 & 27680)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27679	RUBBERED HAULM ROLLER ASSEMBLY		
	27680	STEEL HAULM ROLLER ASSEMBLY CONSIST OF:-		
1	17155	NYLON TENSIONER	1	
2				
3	11630	SPRING	2	
4				
5	27594	LH SUPPORT BRACKET	1	
6	27595	RH SUPPORT BRACKET	1	
7				
8	37133	ADJUSTER	4	
9	27661	SPRING ROD (LONG)	2	
10	27267	SPRING ROD BOSS	2	
11	27268	NYLON BUSH	2	
12	37134	PIVOT BOSS	4	
13	27270	ADJUSTER SHAFT	1	
14	27271	FRONT ADJUSTING HANDLE	1	
15				
16	27277	SCRAPER	1	
17	37135	DRIVE SPIGOT	1	
18	27309	RUBBERED HAULM ROLLER	1	
	27310	STEEL HAULM ROLLER	1	
19				
20	27521	WEIGHT	7	
21	27676	HAULM FINGER BRACKET	1	
22	27677	HAULM FINGER BRACKET	1	
23	27678	CONNECTING LINK	2	
24	27520	HAULM TINE	7	
25	0005700013	14T SPROCKET	1	
26	0904500004	32T GEAR	1	
27	0904502001	24T GEAR	1	
28	0924502002	22T SPROCKET	1	
29	2501700010	TIE BAR	1	
30	2501708000	ADJUSTING TUBE	1	
31				
32	27710	GREASE NIPPLE EXTENSION	2	
33	27919	SHIELD RH	1	
34	27920	SHIELD LH	1	
35	A 8	PLASTIC SPACER	1	
36				
37				
38	C 29	PLASTIC SPACER	1	
39				
40				
41	GS 405	JUBILEE CLIP	7	
42	GS 410	GREASE NIPPLE	2	
43				
44	PH 84/430	PLASTIC COVERING	7	
45				
46				

HAULM ROLLER ASSEMBLIES

(ASSY. No. 27679 & 27680)

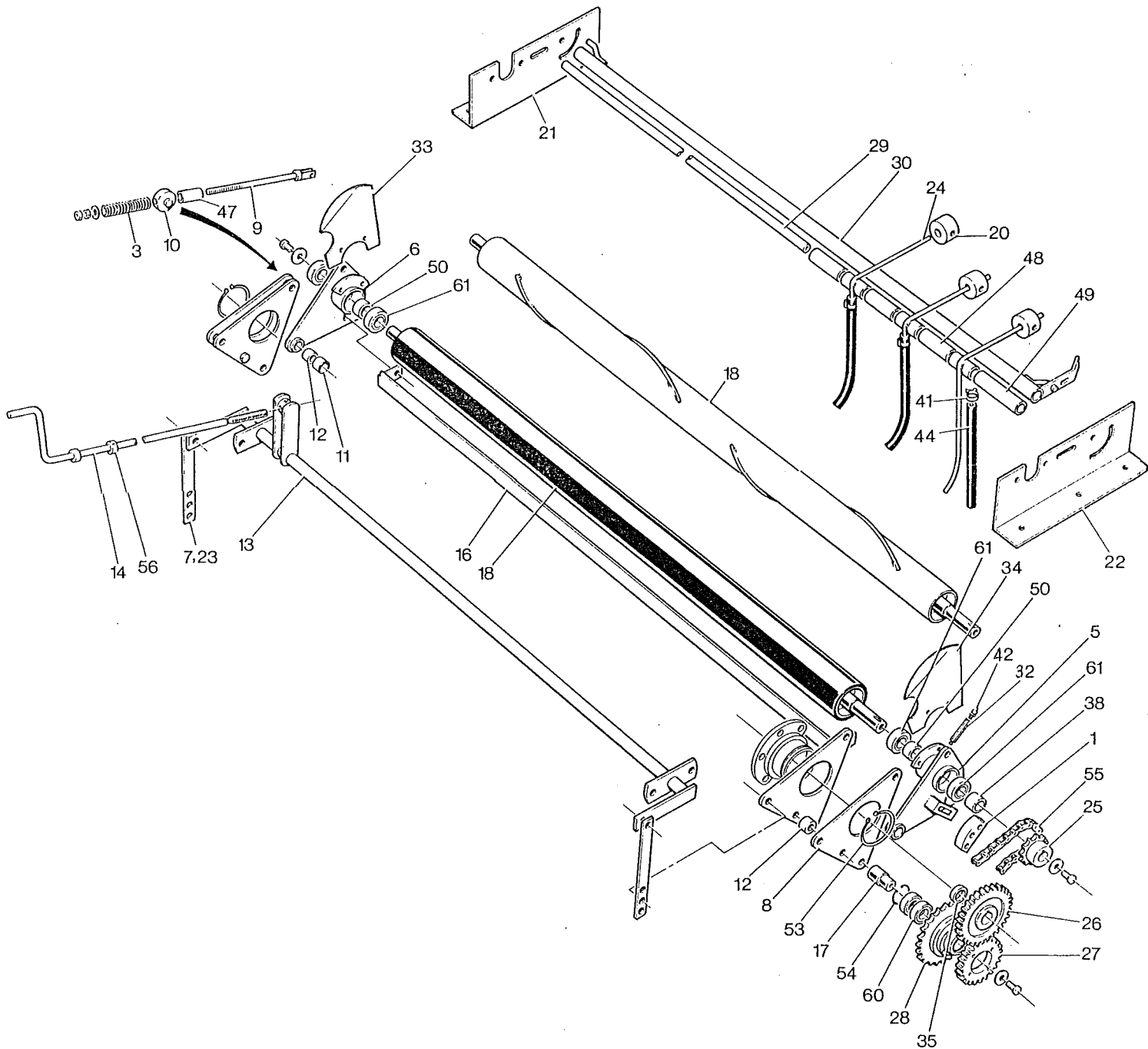
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
47	SS025013/035	STEEL SPACER	2	
48	SS033027/114	STEEL SPACER	6	
49	SS033027/149	STEEL SPACER	2	
50	SS038031/020	STEEL SPACER	2	
51				
52				
53	W0165	100mm EXTERNAL CIRCLIP	2	
54	W0167	52mm INTERNAL CIRCLIP	2	
55	W0644/39	¾" PITCH ASA CHAIN	1	
56	W0679	STOP COLAR	1	
57				
58				
59				
60	6205 RS	BEARING	2	
61	6006 RS	BEARING	4	

Haulm Roller Assemblies

Front Assy with Rubbered Roller-27679

Front Assy with Steel Roller-27680

(MACHINES FROM SERIAL No WSU/M 230)



HAULM ROLLER ASSEMBLIES**(ASSY. No. 27679 & 27680)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27679	RUBBERED HAULM ROLLER ASSEMBLY		
	27680	STEEL HAULM ROLLER ASSEMBLY CONSIST OF:-		
1	17155	NYLON TENSIONER	1	
2				
3	11630	SPRING	2	
4				
5	27594	LH SUPPORT BRACKET	1	
6	27595	RH SUPPORT BRACKET	1	
7				
8	37133	ADJUSTER	4	
9	27661	SPRING ROD (LONG)	2	
10	27267	SPRING ROD BOSS	2	
11	27268	NYLON BUSH	2	
12	37134	PIVOT BOSS	4	
13	27270	ADJUSTER SHAFT	1	
14	27271	FRONT ADJUSTING HANDLE	1	
15				
16	27277	SCRAPER	1	
17	37135	DRIVE SPIGOT	1	
18	27309	RUBBERED HAULM ROLLER	1	
	27310	STEEL HAULM ROLLER	1	
19				
20	27521	WEIGHT	7	
21	27676	HAULM FINGER BRACKET	1	
22	27677	HAULM FINGER BRACKET	1	
23	27678	CONNECTING LINK	2	
24	27520	HAULM TINE	7	
25	0005700013	14T SPROCKET	1	
26	0904500004	32T GEAR	1	
27	0904502001	24T GEAR	1	
28	37228	25T SPROCKET	1	
29	2501700010	TIE BAR	1	
30	2501708000	ADJUSTING TUBE	1	
31				
32	27710	GREASE NIPPLE EXTENSION	2	
33	27919	SHIELD RH	1	
34	27920	SHIELD LH	1	
35	A 8	PLASTIC SPACER	1	
36				
37				
38	C 29	PLASTIC SPACER	1	
39				
40				
41	GS 405	JUBILEE CLIP	7	
42	GS 410	GREASE NIPPLE	2	
43				
44	PH 84/430	PLASTIC COVERING	7	
45				
46				

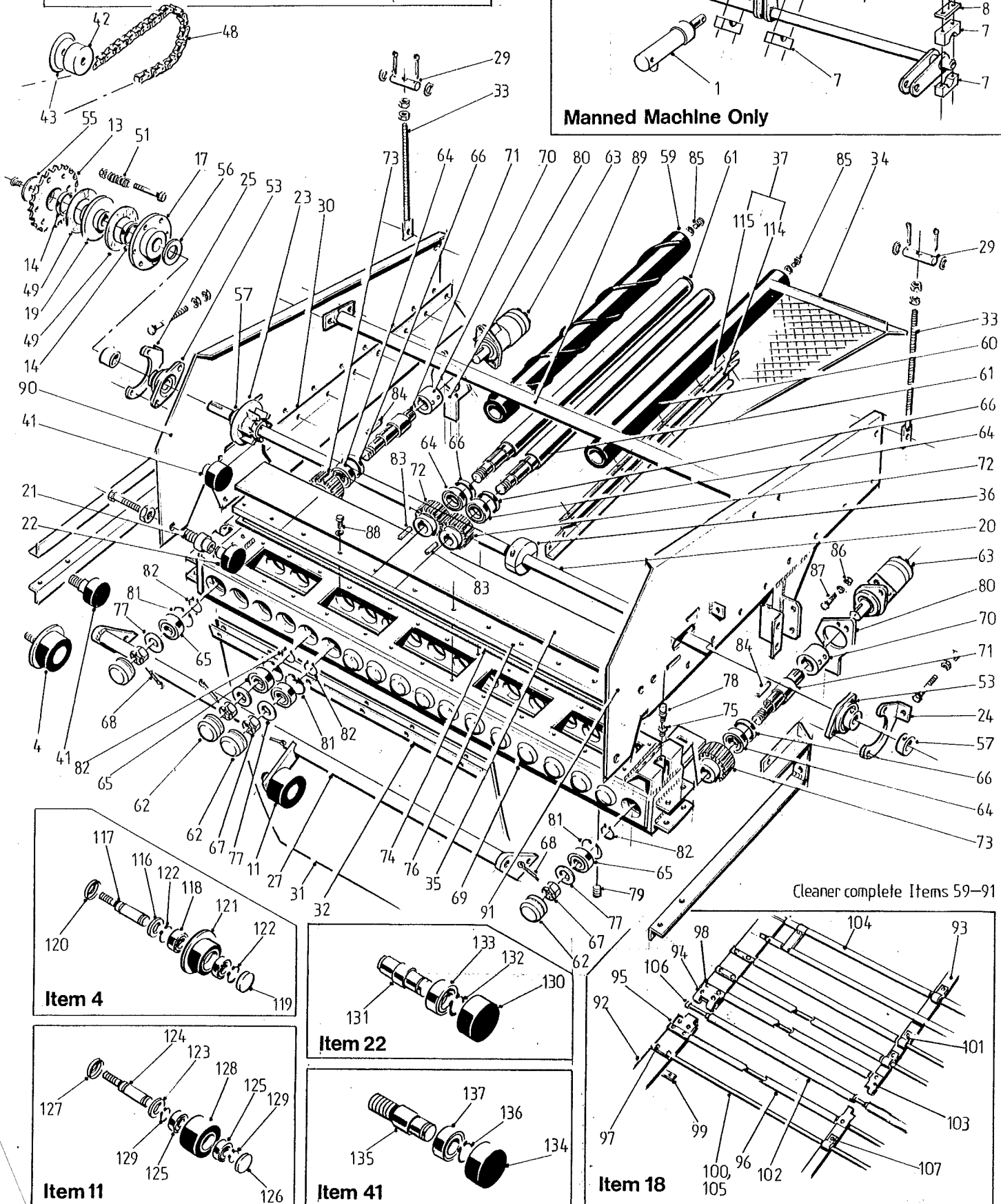
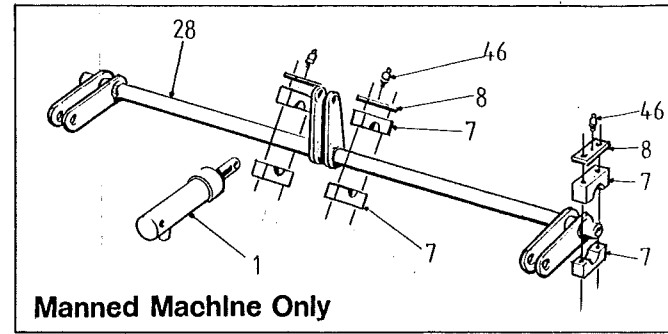
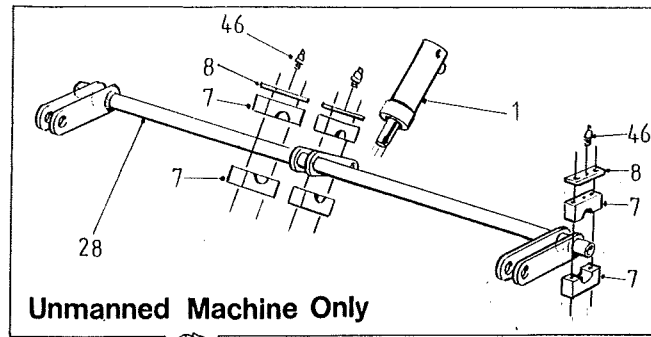
HAULM ROLLER ASSEMBLIES**(ASSY. No. 27679 & 27680)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
47	SS025013/035	STEEL SPACER	2	
48	SS033027/114	STEEL SPACER	6	
49	SS033027/149	STEEL SPACER	2	
50	SS038031/020	STEEL SPACER	2	
51				
52				
53	W0165	100mm EXTERNAL CIRCLIP	2	
54	W0167	52mm INTERNAL CIRCLIP	2	
55	W0644/39	$\frac{3}{8}$ " PITCH ASA CHAIN	1	
56	W0679	STOP COLAR	1	
57				
58				
59				
60	6205 RS	BEARING	2	
61	6006 RS	BEARING	4	

Cleaner Unit Assembly

(Including Feed Web)

Assy No 27892



CLEANER UNIT AND FEED WEB ASSEMBLY

(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11330	HYDRAULIC RAM	1	
2				
3				
4	12506	ROLLER ASSEMBLY	2	(SEE LIST AT END)
5				
6				
7	17128	NYLON BEARING BLOCK	8	
8	17133	CLAMP PLATE	4	
9				
10				
11	19356	ROLLER ASSEMBLY	1	(SEE LIST AT END)
12				
13	24430	CLUTCH SPROCKET 35T	1	
14	24433	CLUTCH BEARING	2	
15				
16				
17	27517	CLUTCH CLAMP PLATE	1	
18	27719	FEED WEB ASSEMBLY	1	(SEE LIST AT END)
19	27760	CLUTCH CENTRE	1	
20	27761	DRIVE SHAFT	1	
21	27762	PIVOT BOLT	2	
22	27772	ROLLER ASSEMBLY	2	(SEE LIST AT END)
23	27775	WEB DRIVE SPROCKET	2	
24	27791	WEB ADJUSTER LH	1	
25	27792	WEB ADJUSTER RH	1	
26	27832	CLEANER COMPLETE	1	(SEE LIST AT END)
27	27860	CENTRE ROLLER SUPPORT	1	
28	27865	ADJUSTER SHAFT	1	(UNMANNED ONLY)
	27866	ADJUSTER SHAFT	1	(MANNED ONLY)
29	27867	TRUNNION	2	
30	27876	RUBBER DEFLECTOR	2	
31	27877	LOWER RUBBER DEFLECTOR	1	
32	27878	CLAMP STRIP	1	
33	27879	ADJUSTER ROD	2	
34	27887	CLEANER TOP GUARD	1	
35	27890	CLEANER TOP PLATE	1	
36	27891	NYLON CENTRE ROLLER	1pr	
37	27932	SCRAPER ASSEMBLY	1	(SEE LIST AT END)
38				
39				
40				
41	0000301600	ROLLER ASSEMBLY	4	(SEE LIST AT END)
42	0005000010	WOODEN TENSIONER BLOCK	1	
43	0005000015	FLANGE WASHER	1	
44				
45				
46	GS 412	GREASE NIPPLE	4	
47				
48	PS 871/50	DRIVE CHAIN	1	

CLEANER UNIT AND FEED WEB ASSEMBLY**(ASSY. No. 27892)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
49	PT 51	CLUTCH PLATE	2	
50				
51	RH 149A	CLUTCH SPRING	6	
52				
53	SFT 35A	BEARING	2	
54				
55	SS075013/004	STEEL SPACER	1	
56	SS075035/004	STEEL SPACER	1	
57	SPCT 131	STOP COLLAR	3	
	27832	(ITEM 26) CLEANER COMPLETE CONSISTS OF:-		
59	27837	SPIRAL ROLLER	8	
60	27838	PLAIN ROLLER (3.18 DIA)	8	(OPTIONAL)
	27839	PLAIN ROLLER (2.75 DIA)	8	(OPTIONAL)
61	27840	STEEL SHAFT	16	
62	27841	END CAP	18	
63	27842	HYDRAULIC MOTOR (150cc)	2	(OPTIONAL)
	27846	HYDRAULIC MOTOR (100cc)	2	(OPTIONAL)
64	27843	BEARING COMPLETE	18	(LARGE)
65	27844	BEARING COMPLETE	18	(SMALL)
66	27895	SEAL	18	
67	27917	CASTLE NUT 1" 14UNS 2B STL Z	18	
68	27918	SPLIT PIN	18	
69	27934	GEARCASE	1	
70	27935	COUPLER	2	
71	27936	INPUT SHAFT	2	
72	27937	35T GEAR	16	
73	27938	45T GEAR	2	
74	27939	COVER GASKET	1	
75	27940	CAP ½" PIPE, SPECIAL	2	
76	27941	GEARCASE COVER	1	
77	27942	FLAT WASHER	18	
78	27943	OIL BREATHER	2	
79	27944	PLUG, PIPE ¾"-NPT	2	
80	27945	MOTOR MOUNT	2	
81	27946	INTERNAL CIRCLIP	18	
82	27947	EXTERNAL CIRCLIP	18	
83	27948	KEY	18	
84	27949	KEY	2	
85	27950	HEX CAP SCREW ¾"x1" 16UNC	16	
86	27951	NUT HEX	4	
87	27952	HEX CAPSCREW	4	
88	27953	HEX CAPSCREW	26	
89	27954	TIE BAR	1	
90	27832/1	SIDE FRAME RH	1	
91	27832/2	SIDE FRAME LH	1	
	27719	(ITEM 18)FEED WEB ASSEMBLY CONSISTS OF:-		
92	27719/1	WEB BELT (OUTER)	2	
93	27719/2	WEB BELT (INNER)	1	
94	27719/3	FEMALE CONNECTOR	2	(4 HOLE)

CLEANER UNIT AND FEED WEB ASSEMBLY**(ASSY. No. 27892)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
95	27719/4	MALE CONNECTOR	2	(4 HOLE)
96	27202/3	WEB BAR COMPLETE (FOR CONNECTORS)	2	(SEE LIST AT END)
97	W0617/8	WEB BAR RIVET	A/R	
98	W0617/9	CONNECTOR RIVET	A/R	
99	W0617/10	CLAMP PLATE	A/R	
100	W0628/3	WEB BAR COMPLETE (SMALL DIA)	20	(SEE LIST AT END)
101	W0628/4	CENTRE CLIP	41	
102	W0628/5	RUBBER COVERING	2	(FOR JOINER ROD)
103	W0628/6	CENTRE JOINING CLIP	1pr	
104	W0628/7	DROP-AWAY LINK	1	
105	W0628/8	WEB BAR COMPLETE (LARGE DIA)	20	(SEE LIST AT END)
106	W0628/12	JOINER ROD	1	
107	W0628/13	CENTRE RIVET	A/R	
	27202/3	(ITEM 93)WEB BAR COMPLETE CONSISTS OF:-		
108	27202/4	WEB BAR	1	
109	W0628/9	RUBBER COVERING (LARGE DIA)	2	
	W0628/3	(ITEM 97)WEB BAR COMPLETE CONSISTS OF:-		
110	W0617/3	WEB BAR	1	
111	W0628/5	RUBBER COVERING (SMALL DIA)	2	
	W0628/8	(ITEM 102)WEB BAR COMPLETE CONSISTS OF:-		
112	W0617/3	WEB BAR	1	
113	W0617/9	RUBBER COVERING (LARGE DIA)	2	
	27932	(ITEM 37)SCRAPER ASSEMBLY CONSISTS OF:-		
114	27922	SCRAPER ARM	8	
115	27923	SCRAPER	8	
	12506	(ITEM 4)ROLLER ASSEMBLY CONSISTS OF:-		
116	0000300504	FELT SEAL	1	
117	11265	ROLLER SPINDLE	1	
118	6005 RS	BEARING	2	
119	PH 407	SEAL	1	
120	PH 408	SEAL	1	
121	PH 51AR	FLANGED ROLLER	1	
122	PS 843	CIRCLIP	2	
	19356	(ITEM 11)ROLLER ASSEMBLY CONSISTS OF:-		
123	0000300504	FELT SEAL	1	
124	11265	ROLLER SPINDLE	1	
125	6005 RS	BEARING	2	
126	PH 407	SEAL	1	
127	PH 408	SEAL	1	
128	PH 77AR	PLAIN ROLLER	1	
129	PS 843	CIRCLIP	2	
	27772	(ITEM 22)ROLLER ASSEMBLY CONSISTS OF:-		
130	0000301601	RUBBER ROLLER	1	

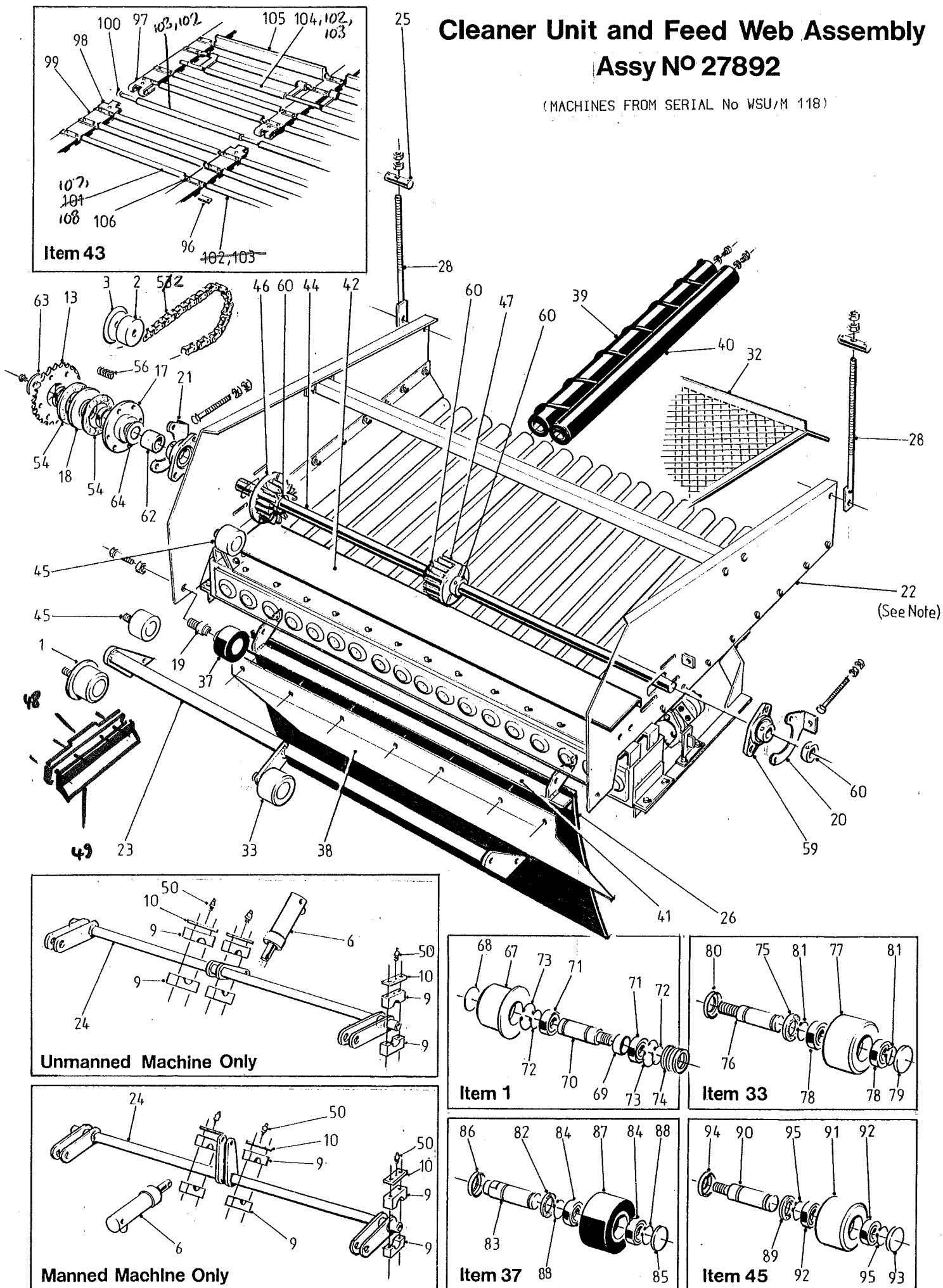
CLEANER UNIT AND FEED WEB ASSEMBLY

(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
131	27763	ROLLER SPINDLE	1	
132	12298	CIRCLIP	1	
133	6204 2RS	BEARING	1	
	0000301600	(ITEM 41)ROLLER ASSEMBLY CONSISTS OF:-		
134	0000301601	RUBBER ROLLER	1	
135	0000301602	ROLLER SPINDLE	1	
136	12298	CIRCLIP	1	
137	6204 RS	BEARING	1	

Cleaner Unit and Feed Web Assembly Assy N° 27892

(MACHINES FROM SERIAL No WSU/M 118)



CLEANER UNIT AND FEED WEB ASSEMBLY

(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300200	ROLLER ASSEMBLY	2	(SEE LIST AT END)
2	0005000010	WOODEN TENSIONER BLOCK	1	
3	0005000015	FLANGE WASHER	1	
4				
5				
6	11330	HYDRAULIC RAM	1	
7				
8				
9	17128	BEARING BLOCK	8	
10	17133	CLAMP PLATE	4	
11				
12				
13	24430	CLUTCH SPROCKET 35T	1	
14	24433	NEEDLE BEARING	2	
15				
16				
17	27517	CLUTCH CLAMP PLATE	1	
18	27760	CLUTCH CENTRE	1	
19	27762	PIVOT BOLT	2	
20	27791	WEB ADJUSTER LH	1	
21	27792	WEB ADJUSTER RH	1	
22	27832	16 ROLLER CLEANER ASSEMBLY	1	
23	27860	CENTRE ROLLER SUPPORT	1	
24	27865	ADJUSTER SHAFT	1	(UNMANNED ONLY)
	27866	ADJUSTER SHAFT	1	(MANNED ONLY)
25	27867	TRUNNION	2	
26	27877	RUBBER DEFLECTOR	1	
27				
28	27879	ADJUSTER ROD	2	
29				
30				
31				
32	27887	TOP MESH GUARD	1	
33	27893	ROLLER ASSEMBLY	1	(SEE LIST AT END)
34				
35				
36				
37	37040	ROLLER ASSEMBLY	2	(SEE LIST AT END)
38	37042	DEFLECTOR PLATE	1	
39	37057A	SPIRAL ROLLER (975mm)	A/R	OPTIONAL
	37058A	SPIRAL ROLLER (1125mm)	A/R	
40	37057B	PLAIN ROLLER (975mmx82.5 O/D)	A/R	
	37058B	PLAIN ROLLER (1125mmx82.5 O/D)	A/R	
	37057C	PLAIN ROLLER (975mmx74.5 O/D)	A/R	
	37058C	PLAIN ROLLER (1125mmx74.5 O/D)	A/R	
41	37091	DEFLECTOR PLATE MOUNTING BRACKET	1	
42	37092	CLEANER TOP PLATE	1	

CLEANER UNIT AND FEED WEB ASSEMBLY

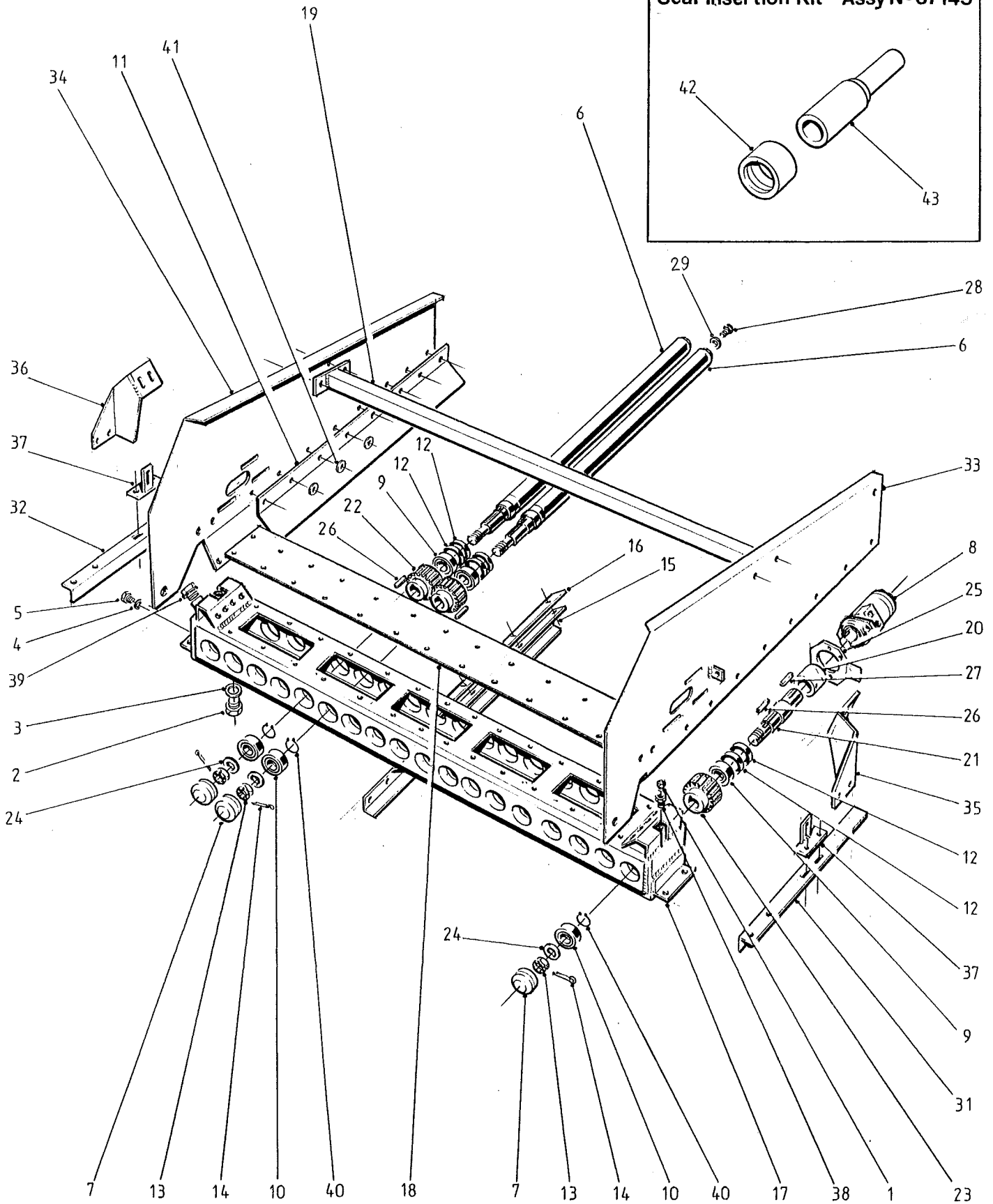
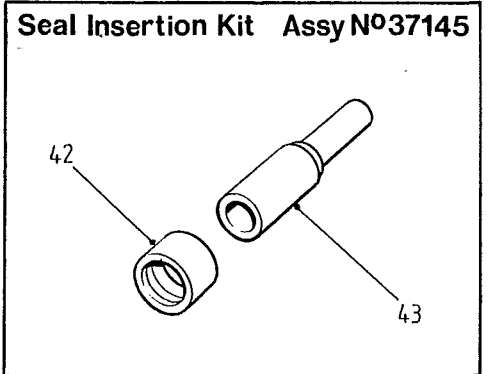
(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
43	37093	FEED WEB ASSEMBLY	1	(SEE LIST AT END)
44	37095	DRIVE SHAFT	1	
45	37096	ROLLER ASSEMBLY	4	(SEE LIST AT END)
46	37097	FLANGED WEB SPROCKET (175mm TOOTH DIA)	2	} OPTIONAL
	27775	FLANGED WEB SPROCKET (122mm TOOTH DIA)	2	
47	37098	WEB SPROCKET (175mm TOOTH DIA)	1	} OPTIONAL
	37139	WEB SPROCKET (122mm TOOTH DIA)	1	
48	37246	DEFLECTOR BOLT	2	
49	37247	DEFLECTOR RUBBER	2	
50	GS 412	GREASE NIPPLE	4	
51				
52	PS 871/60	CHAIN (122mm WEB SPROCKET)	1	} OPTIONAL
	PS 871/54	CHAIN (175mm WEB SPROCKET)	1	
54	PT 51	CLUTCH DISC	2	
55				
56	RH 149A	SPRING	6	
57				
58				
59	SFT 35	BEARING	2	
60	SPCT 131	STOP COLLAR	7	
61				
62	SS045036/060	STEEL SPACER	1	
63	SS075013/005	STEEL SPACER	1	
64	SS075036/004	STEEL SPACER	1	
	0000300200	(ITEM 1) ROLLER ASSEMBLY CONSISTS OF:-		
67	0000300201	FLANGED STEEL ROLLER	1	
68	0000300202	DUST CAP	1	
69	0000300203	SPACER	1	
70	0000300204	SPINDLE	1	
71	6006	BEARING	2	
72	RH 56	CIRCLIP	2	
73	W0111	CIRCLIP	2	
74	Z006	SEALING RING	3	
	27893	(ITEM 33) ROLLER ASSEMBLY CONSISTS OF:-		
75	0000300504	FELT RING	1	
76	11265	ROLLER SPINDLE	1	
77	31125	STEEL ROLLER	1	
78	6005 RS	BEARING	2	
79	PH 407	SEAL	1	
80	PH 408	SEAL	1	
81	PS 843	CIRCLIP	2	
	37040	(ITEM 37) ROLLER ASSEMBLY CONSISTS OF:-		
82	0000300504	FELT SEAL	1	
83	27955	ROLLER SPINDLE	1	
84	6005 RS	BEARING	2	
85	PH 407	SEAL	1	

CLEANER UNIT AND FEED WEB ASSEMBLY

(ASSY. No. 27892)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
86	PH 408	SEAL	1	
87	PH 77AR	RUBBERED ROLLER	1	
88	PS 843	CIRCLIP	2	
	37096	(ITEM 45) ROLLER ASSEMBLY CONSISTS OF:-		
89	0000300504	FELT RING	1	
90	11265	ROLLER SPINDLE	1	
91	37056	PLAIN STEEL ROLLER	1	
92	6005 RS	BEARING	2	
93	PH 407	SEAL	1	
94	PH 408	SEAL	1	
95	PS 843	CIRCLIP	2	
	37093	(ITEM 43) FEED WEB ASSEMBLY CONSISTS OF:-		
96	12238/6	CLAMP PLATE	129	
97	W0628/1	FEMALE CONNECTOR	3	
98	W0628/2	MALE CONNECTOR	3	
99	37093/3	WEB BELT	3	
100	37093/4	JOINING ROD	1	
101	37093/5	WEB BAR	36	
102	37093/6	RUBBER COVERING 16mm	38	2
103	37093/7	RUBBER COVERING 20mm	40	4
104	37093/8	DROP LINK	1	
105	37093/9	WEB BAR C/W LAT	8	
106	37093/10	RIVET	A/R	
107	37093/11	WEB BAR c/w COVER 16mm ϕ	18	
108	37093/12	WEB BAR c/w COVER 20mm ϕ	18	



16 ROLLER CLEANER UNIT ASSEMBLY

(ASSY. No. 27832)

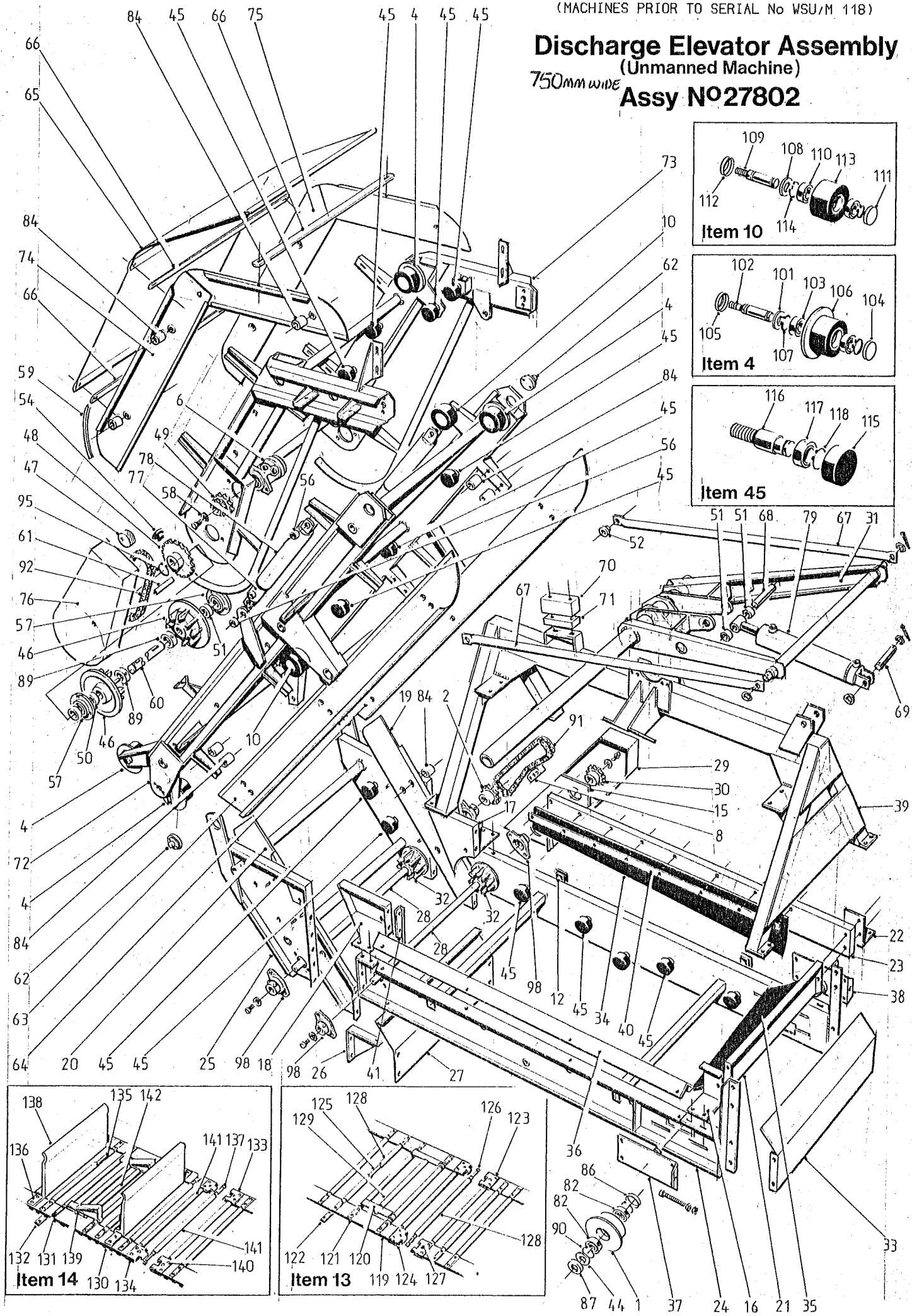
SEAL INSERTION KIT

(MACHINES FROM SERIAL No WSU/M 118)

(ASSY. No. 37145)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11066	BREATHER	2	
2	11116	BLANKING PLUG	1	
3	11122	DOWTY SEAL	1	
4	11337	DOWTY SEAL	1	
5	11876/8	¼" BSP LEVEL PLUG	1	
6	27840	STEEL SHAFT	16	
7	27841	END CAP	18	
8	27842	HYDRAULIC MOTOR (150cc)	2	
9	27843	BEARING (REAR)	18	
10	27844	BEARING (FRONT)	18	
11	27876	RUBBER DEFLECTOR	2	
12	27895A	SEAL	36	
13	27917	CASTLE NUT	18	
14	27918	SPLIT PIN	18	
15	27922	SCRAPER ARM	8	
16	27923	SCRAPER	8	
17	27926MF	GEARCASE	1	
18	27929F	COVER PLATE	1	
19	27930F	TIE BAR	1	
20	27935	COUPLER	2	
21	27936	INPUT SHAFT	2	
22	27937	35T GEAR	16	
23	27938	45T GEAR	2	
24	27942	FLAT WASHER	18	
25	27945	MOTOR MOUNT	2	
26	27948	KEY	18	
27	27949	KEY	2	
28	27950	HEX HD SETSCREW	16	
29	55025011/003	WASHER	16	
30				
31	37039 LH	LH MOUNTING ANGLE	1	
32	37039 RH	RH MOUNTING ANGLE	1	
33	37048	LH CLEANER SIDE	1	
34	37049	RH CLEANER SIDE	1	
35	37050	REAR SUPPORT	1	
36	37051	REAR SUPPORT	1	
37	37052	MOTOR REACTION PLATE	2	
38	37055	BREATHER PLUG	2	
39	37076	1" BSP NYLON FILLER PLUG	1	
40	37086	CIRCLIP	18	
41	37108	WASHER	16	
	37145	SEAL INSERTION KIT CONSISTS OF:-		
42	37146	SEAL COMPRESSION RING	1	
43	37147	SLIDE HAMMER	1	

Discharge Elevator Assembly (Unmanned Machine) 750mm wide Assy No 27802



750mm wide

(MACHINES PRIOR TO SERIAL No WSU/M 118)

DISCHARGE ELEVATOR ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11032	FLANGED STEEL ROLLER	2	
2	11833	21T SPROCKET	1	
3				
4	12506	ROLLER ASSEMBLY	8	(SEE LIST AT END)
5				
6	14069	HYDRAULIC MOTOR	1	(OMP 200)
7				
8	17155	NYLON TENSIONER	1	
9				
10	19356	ROLLER ASSEMBLY	4	(SEE LIST AT END)
11				
12	27159	PLASTIC CAP	2	
13	27728	DISCHARGE ELEVATOR LOWER WEB	1	(SEE LIST AT END)
14	27730	DISCHARGE ELEVATOR UPPER WEB	1	(SEE LIST AT END)
15	27735	BACK PLATE	1	
16	27738	MOUNTING BRACKET	1	
17	27740	FILLER PLATE	1	
18	27741	FILLER PLATE	1	
19	27742	INNER WEB SIDE RH	1	
20	27743	INNER WEB SIDE LH	1	
21	27744	TIE PLATE	1	
22	27745	BRACKET	1	
23	27747	INNER WEB SIDE	1	
24	27749	REAR CROSS FRAME	1	
25	27750	MOUNTING FRAME	1	
26	27751	FILLER PLATE	1	
27	27755	CANOPY PLATE	1	
28	27756	DRIVE SHAFT	2	
29	27757	DRIVE GUARD	1	
30	27758	23T SPROCKET	1	
31	27773	DISCHARGE ELEVATOR SUPPORT	1	
32	27775	WEB SPROCKET	4	
33	27795	GUARD	1	
34	27850	RUBBER DEFLECTOR	1	(FOR 4° WEB INCLINE)
35	27851	RUBBER DEFLECTOR	1	(FOR 4° WEB INCLINE)
36	27852	DEFLECTOR	1	
37	27853	ROLLER PLATE LH	1	(FOR 4° WEB INCLINE)
38	27854	ROLLER PLATE RH	1	(FOR 4° WEB INCLINE)
39	27856	SUPPORT BRIDGE	1	
40	27857	CLAMP PLATE	1	
41	27916	FILLER PLATE	1	
42				
43				
44	0000300504	FELT SEAL	2	
45	0000301600	ROLLER ASSEMBLY	28	(SEE LIST AT END)
46	0000810001	WEB SPROCKET	2	
47	0005000014	TENSIONER BLOCK	1	
48	0005800100	30T SPROCKET	1	
49	0005800700	13/18T SPROCKET	1	
50	0006300001	STEEL SPACER	1	

750mm wide

(MACHINES PRIOR TO SERIAL No WSU/M 118)

DISCHARGE ELEVATOR ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	0006300002	STEEL SPACER	3	
52	0006800001	FLANGE BUSH	2	
53				
54	1105109007	RUBBER CAP	2	
55				
56	2000600006	SPACER	4	
57	2020800000/1	BEARING	2	
58	2062000005	WASHER	1	
59	2502000000/5	PROTECTIVE STRIP	0.48	
60	2502000001	DRIVE SHAFT	1	
61	2502000002	SPACER TUBE	1	
62	2502000003	BEARING FLANGE	4	
63	2502000004	FRONT PANEL	1	
64	2502000005	REAR PANEL	1	
65	2502000009	CANVAS	1	
66	2502000010	STAY	4	
67	2502000012	TUBULAR STAY	2	
68	2502000014	RAM PIN	1	
69	2502000015	RAM PIN	1	
70	2502000016	WOODEN BLOCK	1	
71	2502000017	BACKING PLATE	1	
72	2502002000	DISCHARGE ELEVATOR CENTRE SECTION	1	
73	2502004000	DISCHARGE ELEVATOR TOP SECTION	1	
74	2502008000	WEB SIDE TOP FRONT	1	
75	2502009000	WEB SIDE TOP REAR	1	
76	2502013000	GUARD COMPLETE	1	
77	2502016001	HYDRAULIC RAM	2	(SEAL KIT 2502016001S)
78	2502016100	SHIELD COMPLETE	2	
79	2502017000	HYDRAULIC RAM	1	(SEAL KIT 2502017000S)
80				
81				
82	6005 RS	BEARING	4	
83				
84	D 70	PLASTIC SPACER	32	
85				
86	PH 407	SEAL	2	
87	PH 408	SEAL	2	
88				
89	PS 326M	COLLAR	2	
90	PS 843	CIRCLIP	4	
91	PS 871/60	DRIVE CHAIN	1	
92	PS 871/106	DRIVE CHAIN	1	
93				
94				
95	RH 56	CIRCLIP	1	
96				
97				
98	SFT 35	BEARING	4	
99				
100				

DISCHARGE ELEVATOR ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	12506	(ITEM 4)ROLLER ASSEMBLYCONSISTS OF:-		
101	0000300504	FELT SEAL	1	
102	11265	ROLLER SPINDLE	1	
103	6005 RS	BEARING	2	
104	PH 407	SEAL	1	
105	PH 408	SEAL	1	
106	PH 51AR	FLANGED ROLLER	1	
107	PS 843	CIRCLIP	2	
	19356	(ITEM 10)ROLLER ASSEMBLY CONSISTS OF:-		
108	0000300504	FELT SEAL	1	
109	11265	ROLLER SPINDLE	1	
110	6005 RS	BEARING	2	
111	PH 407	SEAL	1	
112	PH 408	SEAL	1	
113	PH 77AR	ROLLER	1	
114	PS 843	CIRCLIP	2	
	0000301600	(ITEM 45)ROLLER ASSEMBLY CONSISTS OF:-		
115	0000301601	RUBBER ROLLER	1	
116	0000301602	ROLLER SPINDLE	1	
117	6204 2RS	BEARING	1	
118	12298	CIRCLIP	1	
	27728	(ITEM 13)DISCHARGE ELEVATOR LOWER WEB CONSISTS OF:-		
119	27728/1	WEB BELT	2	
120	27728/2	DROP-AWAY LINK	1	
121	W0617/8	WEB BAR RIVET	A/R	
122	W0617/10	CLAMP PLATE	A/R	
123	27719/3	FEMALE CONNECTOR	2	
124	27719/4	MALE CONNECTOR	2	
125	W0630/3	WEB BAR	99	
126	W0630/5	JOINER ROD	1	
127	W0630/8	CONNECTOR RIVET	A/R	
128	W0630/9	BAR COVER	100	
129	W0630/11	SPLIT BAR COVER	2	
	27730	(ITEM 14)DISCHARGE ELEVATOR UPPER WEB CONSISTS OF:-		
130	27730/1	WEB BELT	2	
131	W0617/8	WEB BAR RIVET	A/R	
132	W0617/10	CLAMP PLATE	A/R	
133	27719/3	FEMALE CONNECTOR	2	
134	27719/4	MALE CONNECTOR	2	
135	W0630/3	WEB BAR	233	
136	W0630/4	FLAT WEB LINK	48	
137	W0630/5	JOINING ROD	1	
138	W0630/6	LAT	48	

750mm wide

(MACHINES PRIOR TO SERIAL No WSU/M 118).

DISCHARGE ELEVATOR ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27802)

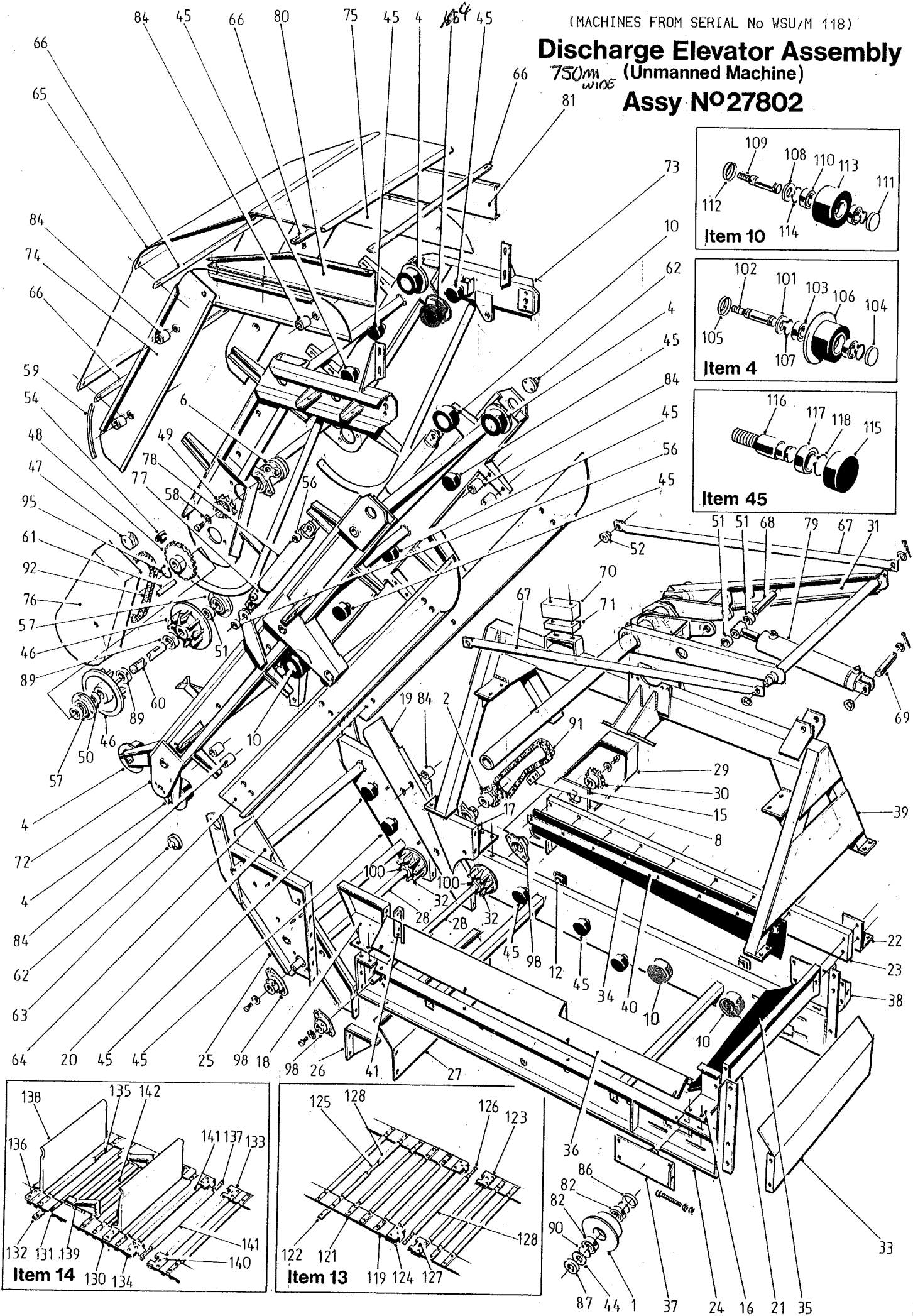
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
139	W0630/7	DROP-AWAY LINK	2	
140	W0630/8	CONNECTOR RIVET	A/R	
141	W0630/9	BAR COVER	234	
142	W0630/11	SPLIT BAR COVER	6	

Discharge Elevator Assembly

(Unmanned Machine)

Assy No 27802

750m
wire



750mm WIDE

(MACHINES FROM SERIAL No WSU/M 118)

DISCHARGE ELEVATOR ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
139	W0630/7	DROP-AWAY LINK	2	
140	W0630/8	CONNECTOR RIVET	A/R	
141	W0630/9	BAR COVER	234	
142	W0630/11	SPLIT BAR COVER	6	

750mm WIDE

(MACHINES FROM SERIAL No WSU/M 118)

DISCHARGE ELEVATOR ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11032	FLANGED STEEL ROLLER	2	
2	11833	21T SPROCKET	1	
3				
4	12506	ROLLER ASSEMBLY	8 10	(SEE LIST AT END)
5				
6	14069	HYDRAULIC MOTOR	1	(OMP 200)
7				
8	17155	NYLON TENSIONER	1	
9				
10	19356	ROLLER ASSEMBLY	6	(SEE LIST AT END)
11				
12	27159	PLASTIC CAP	2	
13	27728	DISCHARGE ELEVATOR LOWER WEB	1	(SEE LIST AT END)
14	27730	DISCHARGE ELEVATOR UPPER WEB	1	(SEE LIST AT END)
15	27735	BACK PLATE	1	
16	27738	MOUNTING BRACKET	1	
17	27740	FILLER PLATE	1	
18	27741	FILLER PLATE	1	
19	27742	INNER WEB SIDE RH	1	
20	27743	INNER WEB SIDE LH	1	
21	27744	TIE PLATE	1	
22	27745	BRACKET	1	
23	27747	INNER WEB SIDE	1	
24	27749	REAR CROSS FRAME	1	
25	27750	MOUNTING FRAME	1	
26	27751	FILLER PLATE	1	
27	27755	CANOPY PLATE	1	
28	27756	DRIVE SHAFT	2	
29	27757	DRIVE GUARD	1	
30	27758	23T SPROCKET	1	
31	27773	DISCHARGE ELEVATOR SUPPORT	1	
32	27775	WEB SPROCKET	4	
33	27795	GUARD	1	
34	27999	RUBBER DEFLECTOR	1	(FOR 10° WEB INCLINE)
35	37000	RUBBER DEFLECTOR	1	(FOR 10° WEB INCLINE)
36	37182	DEFLECTOR	1	
37	27997	ROLLER PLATE LH	1	(FOR 10° WEB INCLINE)
38	27995	ROLLER PLATE RH	1	(FOR 10° WEB INCLINE)
39	27856	SUPPORT BRIDGE	1	
40	27857	CLAMP PLATE	1	
41	27916	FILLER PLATE	1	
42				
43				
44	0000300504	FELT SEAL	2	
45	0000301600	ROLLER ASSEMBLY	26 24	(SEE LIST AT END)
46	0000810001	WEB SPROCKET	2	
47	0005000014	TENSIONER BLOCK	1	
48	0005800100	30T SPROCKET	1	
49	0005800700	13/18T SPROCKET	1	
50	0006300001	STEEL SPACER	1	

750mm WIDE

(MACHINES FROM SERIAL No WSU/M 118)

DISCHARGE ELEVATOR ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	0006300002	STEEL SPACER	3	
52	0006800001	FLANGE BUSH	2	
53				
54	1105109007	RUBBER CAP	2	
55				
56	2000600006	SPACER	4	
57	2020800000/1	BEARING	2	
58	2062000005	WASHER	1	
59	2502000000/5	PROTECTIVE STRIP	0.48	
60	2502000001	DRIVE SHAFT	1	
61	2502000002	SPACER TUBE	1	
62	2502000003	BEARING FLANGE	4	
63	2502000004	FRONT PANEL	1	
64	2502000005	REAR PANEL	1	
65	37113	CANVAS	1	
66	2502000010	STAY	5	
67	2502000012	TUBULAR STAY	2	
68	2502000014	RAM PIN	1	
69	37144	RAM PIN	1	
70	2502000016	WOODEN BLOCK	1	
71	2502000017	BACKING PLATE	1	
72	2502002000	DISCHARGE ELEVATOR CENTRE SECTION	1	
73	2502004000	DISCHARGE ELEVATOR TOP SECTION	1	
74	2502008000	WEB SIDE TOP FRONT	1	
75	2502009000	WEB SIDE TOP REAR	1	
76	2502013000	GUARD COMPLETE 27155	1	
77	2502016001	HYDRAULIC RAM	2	(SEAL KIT 2502016001S)
78	2502016100	SHIELD COMPLETE	2	
79	37142	HYDRAULIC RAM	1	(SEAL KIT 37142S)
80	37111	CANVAS SUPPORT	1	
81	37112	CANVAS SUPPORT	1	
82	6005 RS	BEARING	4	
83				
84	D 70	PLASTIC SPACER	32	
85				
86	PH 407	SEAL	2	
87	PH 408	SEAL	2	
88				
89	PS 326M	COLLAR	2	
90	PS 843	CIRCLIP	4	
91	PS 871/60	DRIVE CHAIN	1	
92	PS 871/106	DRIVE CHAIN	1	
93				
94				
95	RH 56	CIRCLIP	1	
96				
97				
98	SFT 35	BEARING	4	
99				
100	SPCT 131	STOP COLLAR	8	

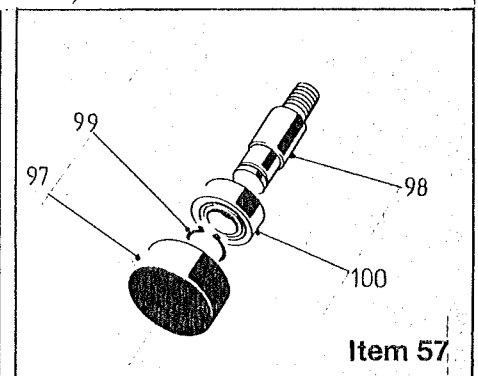
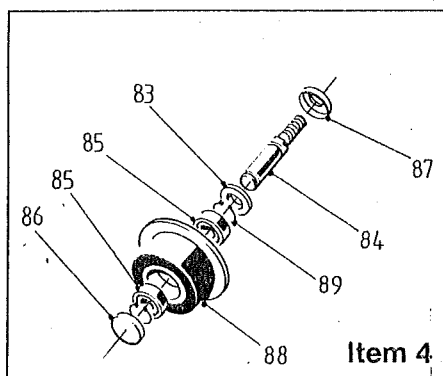
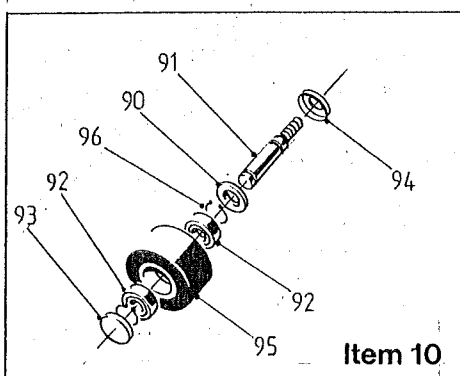
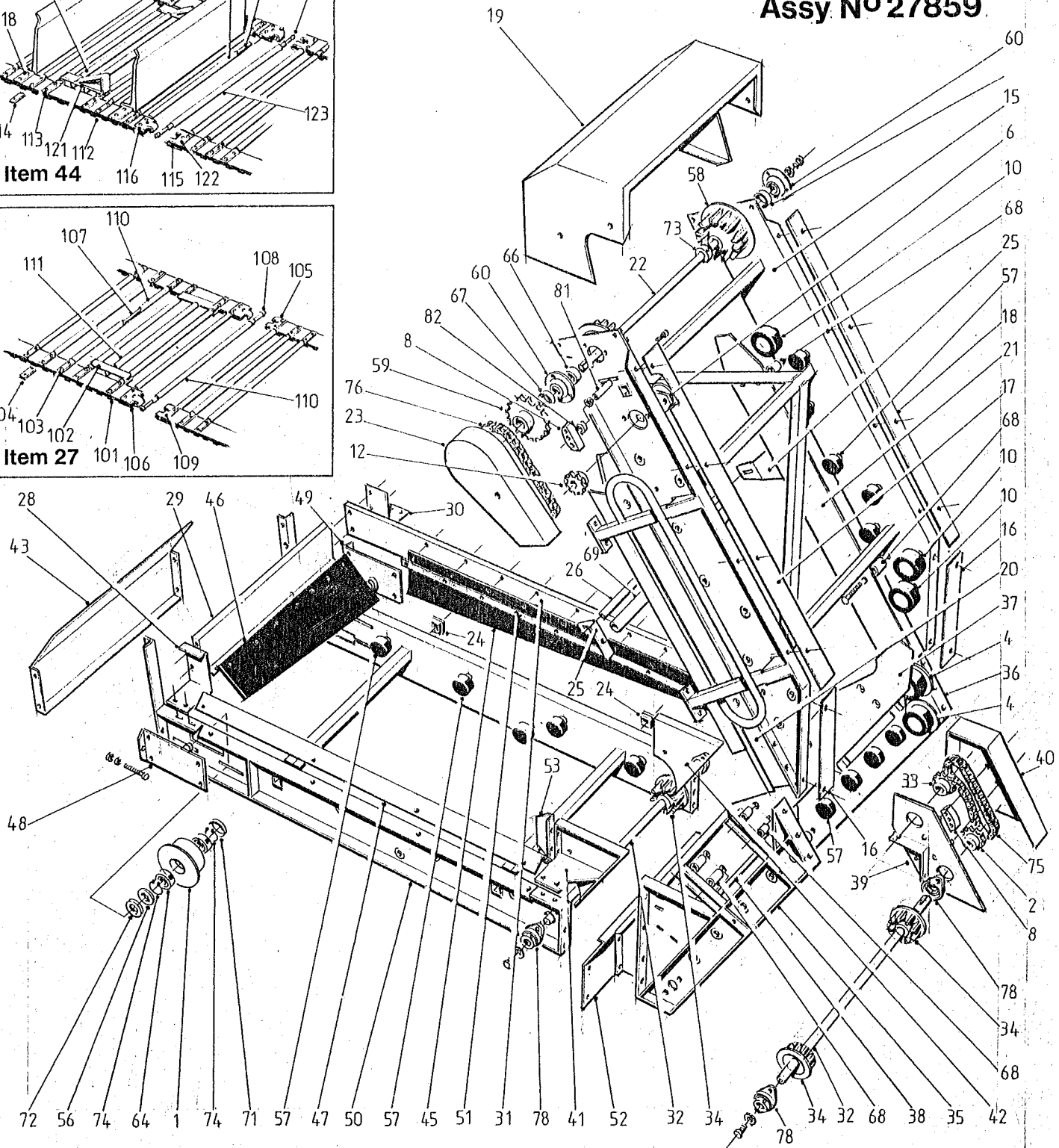
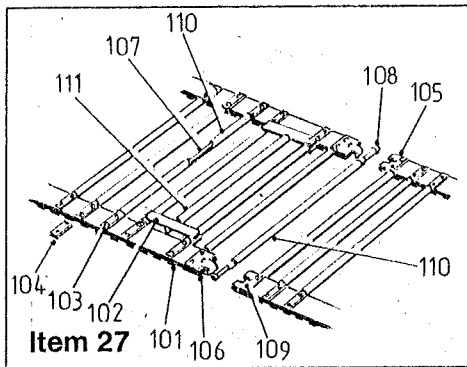
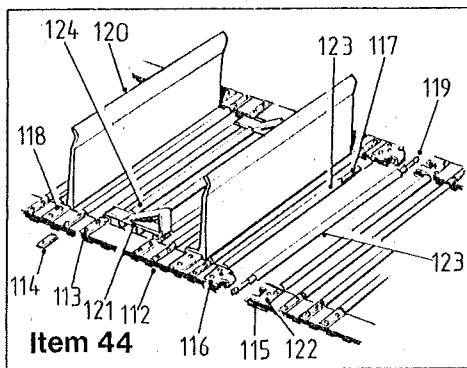
750mm WIDE

(MACHINES FROM SERIAL No WSU/M 118)

DISCHARGE ELEVATOR ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27802)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	12506	(ITEM 4)ROLLER ASSEMBLYCONSISTS OF:-		
101	0000300504	FELT SEAL	1	
102	11265	ROLLER SPINDLE	1	
103	6005 RS	BEARING	2	
104	PH 407	SEAL	1	
105	PH 408	SEAL	1	
106	PH 51AR	FLANGED ROLLER	1	
107	PS 843	CIRCLIP	2	
	19356	(ITEM 10)ROLLER ASSEMBLY CONSISTS OF:-		
108	0000300504	FELT SEAL	1	
109	11265	ROLLER SPINDLE	1	
110	6005 RS	BEARING	2	
111	PH 407	SEAL	1	
112	PH 408	SEAL	1	
113	PH 77AR	ROLLER	1	
114	PS 843	CIRCLIP	2	
	0000301600	(ITEM 45)ROLLER ASSEMBLY CONSISTS OF:-		
115	0000301601	RUBBER ROLLER	1	
116	0000301602	ROLLER SPINDLE	1	
117	6204 2RS	BEARING	1	
118	12298	CIRCLIP	1	
	27728	(ITEM 13)DISCHARGE ELEVATOR LOWER WEB CONSISTS OF:-		
119	27728/1	WEB BELT	2	
120				
121	W0617/8	WEB BAR RIVET	A/R	
122	W0617/10	CLAMP PLATE	A/R	
123	W0628/1	FEMALE CONNECTOR	2	
124	W0628/2	MALE CONNECTOR	2	
125	W0630/3	WEB BAR	101	
126	W0630/5	JOINER ROD	1	
127	W0630/8	CONNECTOR RIVET	A/R	
128	W0630/9	BAR COVER	102	
129				
	27730	(ITEM 14)DISCHARGE ELEVATOR UPPER WEB CONSISTS OF:-		
130	27730/1	WEB BELT	2	
131	W0617/8	WEB BAR RIVET	A/R	
132	W0617/10	CLAMP PLATE	A/R	
133	W0628/1	FEMALE CONNECTOR	2	
134	W0628/2	MALE CONNECTOR	2	
135	W0630/3	WEB BAR	233	
136	W0630/4	FLAT WEB LINK	48	
137	W0630/5	JOINING ROD	1	
138	W0630/6	LAT	48	



'C'ELEVATOR ASSEMBLY (MANNED MACHINE)

(ASSY. No. 27859)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11032	FLANGED STEEL ROLLER	2	
2	11833	21T SPROCKET	1	
3				
4	12506	ROLLER ASSEMBLY	4	(SEE LIST AT END)
5				
6	14069	HYDRAULIC MOTOR	1	(OMP 200)
7				
8	17155	NYLON TENSIONER	2	
9				
10	19356	ROLLER ASSEMBLY	6	(SEE LIST AT END)
11				
12	23222	13T SPROCKET	1	
13				
14				
15	27025	TOP FRAME	1	
16	27120	FINGER GUARD	2	
17	27121	FINGER GUARD FRONT	1	
18	27122	FINGER GUARD REAR	1	
19	27125	ELEVATOR HOOD	1	
20	27130	INNER WEB SIDE TOP FRONT	1	
21	27131	INNER WEB SIDE TOP REAR	1	
22	27133	'C'ELEVATOR DRIVE SHAFT	1	
23	27155	DRIVE GUARD	1	
24	27159	PLASTIC CAP	2	
25	27522	LAT FLICKER BRACKET	2	
26	27523	LAT FLICKER BAR	1	
27	27728	ELEVATOR LOWER WEB	1	(SEE LIST AT END)
28	27739	MOUNTING BRACKET	1	
29	27744	TIE PLATE	1	
30	27746	BRACKET	1	
31	27748	INNER WEB SIDE	1	
32	27756	DRIVE SHAFT	2	
33	27758	23T SPROCKET	1	
34	27775	WEB SPROCKET	4	
35	27778	FRONT PANEL	1	
36	27779	REAR PANEL	1	
37	27780	INNER SIDE	1	
38	27781	INNER SIDE	1	
39	27782	BACK PLATE	1	
40	27783	DRIVE GUARD	1	
41	27784	FILLER PLATE	1	
42	27785	FILLER PLATE	1	
43	27795	GUARD	1	
44	27847	'C'ELEVATOR UPPER WEB	1	(SEE LIST AT END)
45	27850	RUBBER DEFLECTOR	1	(FOR 4° WEB INCLINE)
46	27851	RUBBER DEFLECTOR	1	(FOR 4° WEB INCLINE)
47	27852	DEFLECTOR	1	
48	27909	ROLLER PLATE LH	1	(FOR 4° WEB INCLINE)
49	27910	ROLLER PLATE RH	1	(FOR 4° WEB INCLINE)
50	27855	BOTTOM FRAME	1	

'C'ELEVATOR ASSEMBLY (MANNED MACHINE)

(ASSY. No. 27859)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27857	CLAMP STRIP	1	(SEE LIST AT END)
52	27858	CANOPY PLATE	1	
53	27915	FILLER PLATE	1	
54				
55				
56	0000300504	FELT SEAL	2	
57	0000301600	ROLLER ASSEMBLY	28	
58	0000810001	WEB SPROCKET	2	
59	0005800100	30T SPROCKET	1	
60	2020800000/1	BEARING	2	
61				
62				
63				
64	6005 RS	BEARING	4	
65				
66	C 5	PLASTIC SPACER	2	
67	C 8	PLASTIC SPACER	1	
68	D 70	PLASTIC SPACER	20	
69	D 645	PLASTIC SPACER	1	
70				
71	PH 407	SEAL	2	
72	PH 408	SEAL	2	
73	PS 326M	COLLAR	2	
74	PS843	CIRCLIP	4	
75	PS 871/62	DRIVE CHAIN	1	
76	PS 871/106	DRIVE CHAIN	1	
77				
78	SFT 35	BEARING	4	
79				
80				
81	SS016013/085	SPACER TUBE	1	
82	SS030013/026	STEEL SPACER	1	
	12506	(ITEM 4)ROLLER ASSEMBLY CONSISTS OF:-		
83	0000300504	FELT SEAL	1	
84	11265	ROLLER SPINDLE	1	
85	6005 RS	BEARING	2	
86	PH 407	SEAL	1	
87	PH 408	SEAL	1	
88	PH 51AR	FLANGED ROLLER	1	
89	PS 843	CIRCLIP	2	
	19356	(ITEM 10)ROLLER ASSEMBLY CONSISTS OF:-		
90	0000300504	FELT SEAL	1	
91	11265	ROLLER SPINDLE	1	
92	6005 RS	BEARING	2	
93	PH 407	SEAL	1	
94	PH 408	SEAL	1	
95	PH 77AR	ROLLER	1	

'C'ELEVATOR ASSEMBLY (MANNED MACHINE)

(ASSY. No. 27859)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
96	PS 843	CIRCLIP	2	
	0000301600	(ITEM 57)ROLLER ASSEMBLY CONSISTS OF:-		
97	0000301601	RUBBER ROLLER	1	
98	0000301602	ROLLER SPINDLE	1	
99	12298	CIRCLIP	1	
100	6204 RS	BEARING	1	
	27728	(ITEM 27)ELEVATOR LOWER WEB ASSEMBLY CONSISTS OF:-		
101	27728/1	WEB BELT	2	
102	27728/2	DROP-AWAY LINK	1	
103	W0617/8	WEB BAR RIVET	A/R	
104	W0617/10	CLAMP PLATE	A/R	
105	27719/3	FEMALE CONNECTOR	2	
106	27719/4	MALE CONNECTOR	2	
107	W0630/3	WEB BAR	99	
108	W0630/5	JOINER ROD	1	
109	W0630/8	CONNECTOR RIVET	A/R	
110	W0630/9	BAR COVER	100	
111	W0630/11	SPLIT BAR COVER	2	
	27847	(ITEM 44)'C'ELEVATOR UPPER WEB ASSEMBLY CONSISTS OF:-		
112	27847/1	WEB BELT	2	
113	W0617/8	WEB BAR RIVET	A/R	
114	W0617/10	CLAMP PLATE	A/R	
115	27719/3	FEMALE CONNECTOR	2	
116	27719/4	MALE CONNECTOR	2	
117	W0630/3	WEB BAR	158	
118	W0630/4	FLAT WEB LINK	33	
119	W0630/5	JOINING ROD	1	
120	W0630/6	LAT	33	
121	W0630/7	DROP-AWAY LINK	2	
122	W0630/8	CONNECTOR RIVET	A/R	
123	W0630/9	BAR COVER	159	
124	W0630/11	SPLIT BAR COVER	6	

'C'ELEVATOR ASSEMBLY (MANNED MACHINE)

(ASSY. No. 27859)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11032	FLANGED STEEL ROLLER	2	
2	11833	21T SPROCKET	1	
3				
4	12506	ROLLER ASSEMBLY	6	(SEE LIST AT END)
5				
6	14069	HYDRAULIC MOTOR	1	(OMP 200)
7				
8	17155	NYLON TENSIONER	2	
9				
10	19356	ROLLER ASSEMBLY	8	(SEE LIST AT END)
11				
12	23222	13T SPROCKET	1	
13				
14				
15	27025	TOP FRAME	1	
16	27120	FINGER GUARD	2	
17	27121	FINGER GUARD FRONT	1	
18	27122	FINGER GUARD REAR	1	
19	27125	ELEVATOR HOOD	1	
20	27130	INNER WEB SIDE TOP FRONT	1	
21	27131	INNER WEB SIDE TOP REAR	1	
22	27133	'C'ELEVATOR DRIVE SHAFT	1	
23	27155	DRIVE GUARD	1	
24	27159	PLASTIC CAP	2	
25	27522	LAT FLICKER BRACKET	2	
26	27523	LAT FLICKER BAR	1	
27	27728	ELEVATOR LOWER WEB	1	(SEE LIST AT END)
28	27739	MOUNTING BRACKET	1	
29	27744	TIE PLATE	1	
30	27746	BRACKET	1	
31	27748	INNER WEB SIDE	1	
32	27756	DRIVE SHAFT	2	
33	27758	23T SPROCKET	1	
34	27775	WEB SPROCKET	4	
35	27778	FRONT PANEL	1	
36	27779	REAR PANEL	1	
37	27780	INNER SIDE	1	
38	27781	INNER SIDE	1	
39	27782	BACK PLATE	1	
40	27783	DRIVE GUARD	1	
41	27784	FILLER PLATE	1	
42	27785	FILLER PLATE	1	
43	27795	GUARD	1	
44	27847	'C'ELEVATOR UPPER WEB	1	(SEE LIST AT END)
45	27999	RUBBER DEFLECTOR	1	(FOR 10° WEB INCLINE)
46	37000	RUBBER DEFLECTOR	1	(FOR 10° WEB INCLINE)
47	37181	DEFLECTOR	1	
48	27998	ROLLER PLATE LH	1	(FOR 10° WEB INCLINE)
49	27996	ROLLER PLATE RH	1	(FOR 10° WEB INCLINE)
50	27855	BOTTOM FRAME	1	

'C'ELEVATOR ASSEMBLY (MANNED MACHINE)

(ASSY. No. 27859)

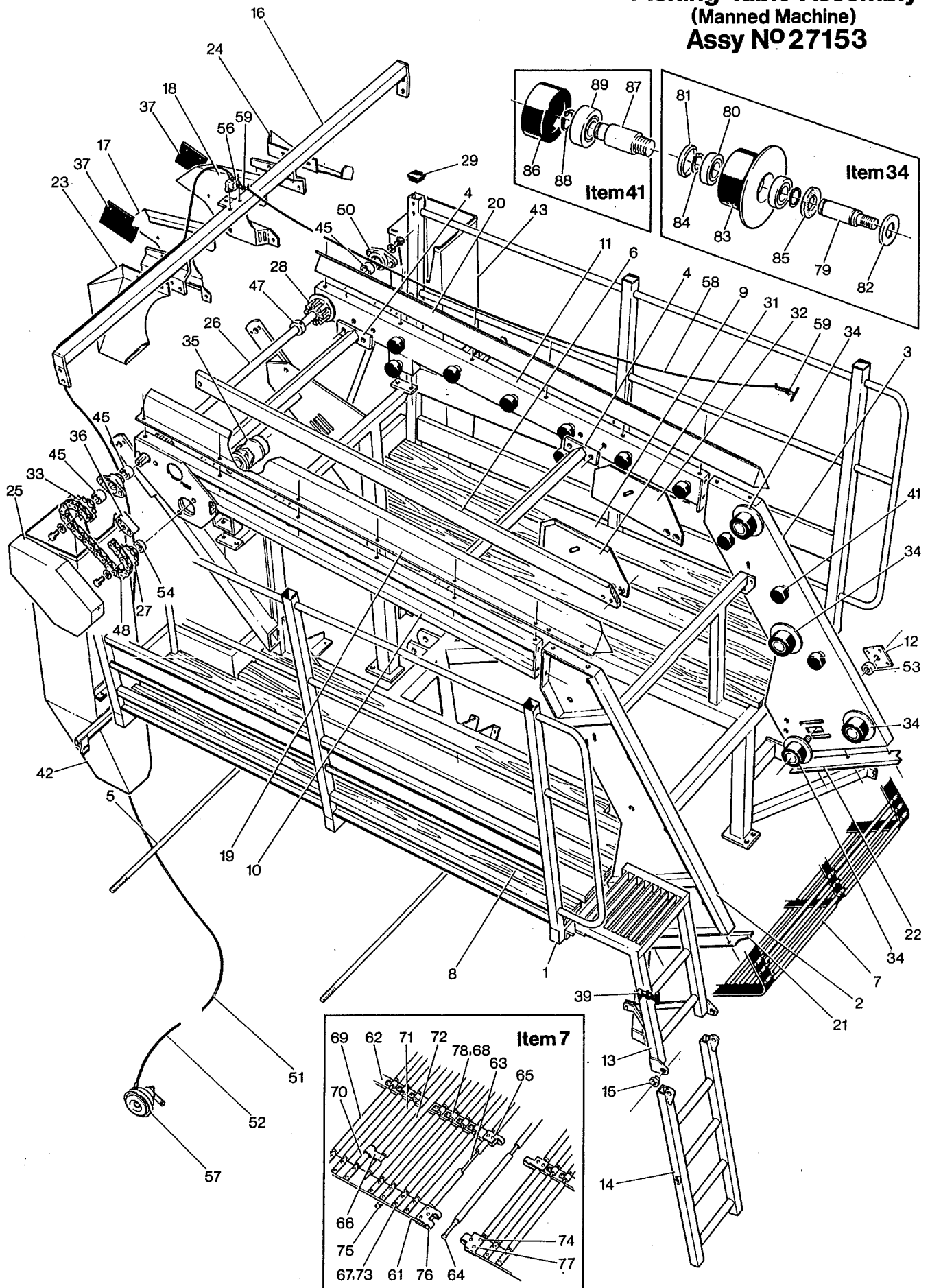
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27857	CLAMP STRIP	1	(SEE LIST AT END)
52	27858	CANOPY PLATE	1	
53	27915	FILLER PLATE	1	
54	37047	ROLLER MOUNTING BRACKET	2	
55				
56	0000300504	FELT SEAL	2	
57	0000301600	ROLLER ASSEMBLY	26	
58	0000810001	WEB SPROCKET	2	
59	0005800100	30T SPROCKET	1	
60	2020800000/1	BEARING	2	
61				
62				
63				
64	6005 RS	BEARING	4	
65				
66	C 5	PLASTIC SPACER	2	
67	C 8	PLASTIC SPACER	1	
68	D 70	PLASTIC SPACER	20	
69	D 645	PLASTIC SPACER	1	
70				
71	PH 407	SEAL	2	(SEE LIST AT END)
72	PH 408	SEAL	2	
73	PS 326M	COLLAR	2	
74	PS843	CIRCLIP	4	
75	PS 871/62	DRIVE CHAIN	1	
76	PS 871/106	DRIVE CHAIN	1	
77				
78	SFT 35	BEARING	4	
79	SPCT 131	STOP COLLAR	8	
80				
81	SS016013/085	SPACER TUBE	1	
82	SS030013/026	STEEL SPACER	1	
	12506	(ITEM 4)ROLLER ASSEMBLY CONSISTS OF:-		
83	0000300504	FELT SEAL	1	
84	11265	ROLLER SPINDLE	1	
85	6005 RS	BEARING	2	
86	PH 407	SEAL	1	
87	PH 408	SEAL	1	
88	PH 51AR	FLANGED ROLLER	1	
89	PS 843	CIRCLIP	2	
	19356	(ITEM 10)ROLLER ASSEMBLY CONSISTS OF:-		
90	0000300504	FELT SEAL	1	
91	11265	ROLLER SPINDLE	1	
92	6005 RS	BEARING	2	
93	PH 407	SEAL	1	
94	PH 408	SEAL	1	
95	PH 77AR	ROLLER	1	

'C'ELEVATOR ASSEMBLY (MANNED MACHINE)

(ASSY. No. 27859)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
96	PS 843	CIRCLIP	2	
	0000301600	(ITEM 57)ROLLER ASSEMBLY CONSISTS OF:-		
97	0000301601	RUBBER ROLLER	1	
98	0000301602	ROLLER SPINDLE	1	
99	12298	CIRCLIP	1	
100	6204 RS	BEARING	1	
	27728	(ITEM 27)ELEVATOR LOWER WEB ASSEMBLY CONSISTS OF:-		
101	27728/1	WEB BELT	2	
102				
103	W0617/8	WEB BAR RIVET	A/R	
104	W0617/10	CLAMP PLATE	A/R	
105	W0628/1	FEMALE CONNECTOR	2	
106	W0628/2	MALE CONNECTOR	2	
107	W0630/3	WEB BAR	101	
108	W0630/5	JOINER ROD	1	
109	W0630/8	CONNECTOR RIVET	A/R	
110	W0630/9	BAR COVER	102	
111				
	27847	(ITEM 44)'C'ELEVATOR UPPER WEB ASSEMBLY CONSISTS OF:-		
112	27847/1	WEB BELT	2	
113	W0617/8	WEB BAR RIVET	A/R	
114	W0617/10	CLAMP PLATE	A/R	
115	W0628/1	FEMALE CONNECTOR	2	
116	W0628/2	MALE CONNECTOR	2	
117	W0630/3	WEB BAR	158	
118	W0630/4	FLAT WEB LINK	33	
119	W0630/5	JOINING ROD	1	
120	W0630/6	LAT	33	
121	W0630/7	DROP-AWAY LINK	2	
122	W0630/8	CONNECTOR RIVET	A/R	
123	W0630/9	BAR COVER	159	
124	W0630/11	SPLIT BAR COVER	6	

Picking Table Assembly **(Manned Machine)** **Assy N°27153**



PICKING TABLE ASSEMBLY

(ASSY. No. 27153)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27002	PICKING TABLE PLATFORM	1	SEE LIST AT END
2	27026	FRONT PLATE (LOWER)	1	
3	27027	REAR PLATE (LOWER)	1	
4	27030	FRAME SPACER	2	
5	27790	TIE BAR	2	
6	27039	TABLE DIVIDER	2	
7	27042	WEB ASSY	1	
8	27064	FRONT PLATFORM WOOD	1	
9	27065	REAR PLATFORM WOOD	1	
10	27066	FRONT PLATE (UPPER)	1	
11	27067	REAR PLATE (UPPER)	1	
12	27079	WEB TENSIONING PLATE	2	
13	27100	PLATFORM LADDER (TOP)	2	
14	27101	PLATFORM LADDER (BOTTOM)	2	
15	27102	PIVOT BOSS	2	
16	27103	GUIDE CARRIER	1	
17	27104	FRONT HOPPER GUIDE	1	
18	27105	REAR HOPPER GUIDE	1	
19	27116	TRASH GUIDE (FRONT)	1	
20	27117	TRASH GUIDE (REAR)	1	
21	27118	FINGER PLATE (FRONT)	1	
22	27119	FINGER PLATE (REAR)	1	
23	27123	TRASH CHUTE (FRONT)	1	
24	27124	TRASH CHUTE (REAR)	1	
25	27132	DRIVE GUARD	1	
26	27134	DRIVE SHAFT	1	
27	27135	17T SPROCKET	1	
28	27136	WEB SPROCKET	2	
29	27159	PLASTIC CAP	6	
30				
31	27532	DIVIDER WING FRONT	1	SEE LIST AT END
32	27533	DIVIDER WING REAR	1	
33	24022	19T SPROCKET	1	
34	12506	ROLLER ASSY	8	
35	14069	HYDRAULIC MOTOR	1	
36	17155	CHAIN TENSIONER	1	
37	27968	RUBBER DEFLECTOR	2	
38				
39	TBMW 494	RUBBER SAFETY HOOK	2	
40				
41	0000301600	ROLLER ASSY	22	
42	27598	TRASH TUBE (FRONT)	1	
43	27599	TRASH TUBE (REAR)	1	
44				
45	C 24	PLASTIC SPACER	3	
46				
47	PS 326M	STOP COLLER	2	
48	PS 871/48	DRIVE CHAIN	1	
49				
50	SFT 30A	BEARING	2	

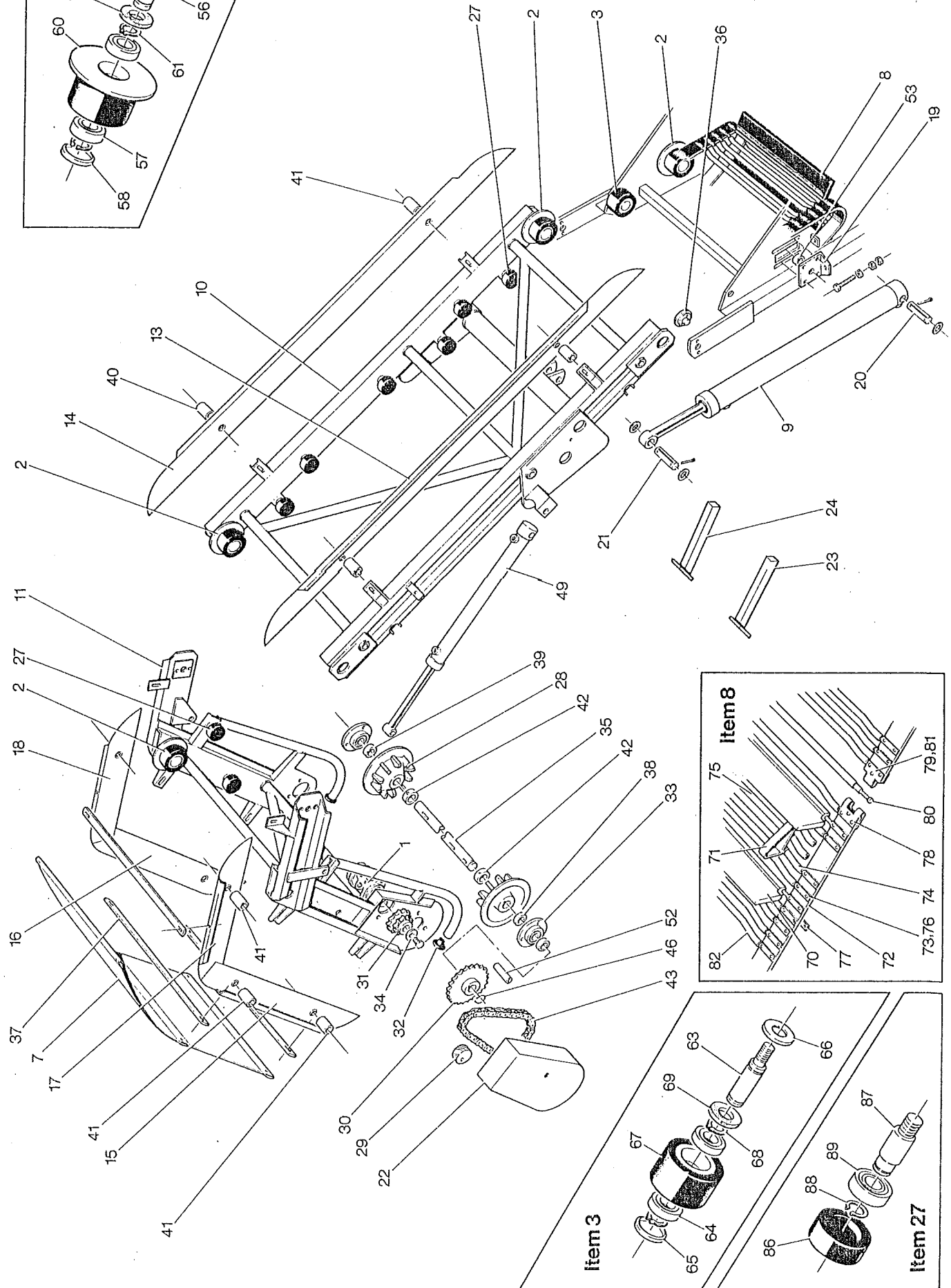
PICKING TABLE ASSEMBLY

(ASSY. No. 27153)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	11370	2 CORE CABLE	8M	
52	28667	SINGLE CORE CABLE	5.5M	
53	SS030020/010	STEEL SPACER	2	
54	SS040030/016	STEEL SPACER	1	
55				
56	W0681	SWITCH	1	
57	W0682	HORN	1	
58	W0736/2.0	NYLON CORD	1	
59	W0748	SPLIT RING	2	
60				
	27042	(ITEM 7) WEB ASSY CONSISTS OF:-		
61	27042/1	OUTER WEB BELT	2	
62	27042/2	CENTRE WEB BELT	1	
63	27042/3	END ROD	2	
64	27042/4	JOINTING ROD	1	
65	27042/5	HALF CONNECTOR	2	
66	27042/6	DROP AWAY LINK	2	
67	27042/7	WEB ROD	188	
68	27042/8	LARGE HEAD RIVET	190	
69	27042/9	ROD COVER	382	
70	27042/10	SHORT COVER	8	
71	27042/11	SPLIT SHORT COVER	4	
72	27042/12	SPLIT COVER	2	
73	W0617/8	ROD RIVET	A/R	
74	W0617/9	CONNECTING RIVET	A/R	
75	W0617/10	CLAMP PLATE	380	
76	W0628/1	FEMALE CONNECTOR	2	
77	W0628/2	MALE CONNECTOR	2	
78	W0628/4	CENTRE CLIP	190	
	12506	(ITEM 34) ROLLER ASSY CONSISTS OF:-		
79	11265	ROLLER SPINDLE	1	
80	6005 RS	BEARING	2	
81	PH 407	SEAL	1	
82	PH 408	SEAL	1	
83	PH 51AR	ROLLER	1	
84	PS 843	CIRCLIP	2	
85	0000300504	FELT SEAL	1	
	0000301600	(ITEM 41) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

Discharge Elevator Assembly (Manned Machine) Assy No 27080

(MACHINES PRIOR TO SERIAL No WSU/M 118)



DISCHARGE ELEVATOR (MANNED MACHINE)

(ASSY. No. 27080)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	14069	HYDRAULIC RAM	1	SEE LIST AT END SEE LIST AT END
2	12506	ROLLER ASSY	8	
3	19356	ROLLER ASSY	2	
4				SEE LIST AT END
5				
6				
7	27037	ELEVATOR COVER	1	
8	27043	WEB ASSY	1	
9	27044	HYDRAULIC RAM	1	
10	27058	ELEVATOR FRAME	1	
11	27059	HEAD SECTION	1	
12				
13	27069	FRONT PANEL	1	
14	27070	REAR PANEL	1	
15	27073	OUTER FRONT PANEL	1	
16	27074	OUTER REAR PANEL	1	
17	27075	INNER FRONT PANEL	1	
18	27076	INNER REAR PANEL	1	
19	27079	WEB TENSIONING PLATE	2	
20	27151	RAM PIN (BOTTOM)	1	SEE LIST AT END
21	27152	RAM PIN (TOP)	1	
22	27155	DRIVE GUARD	1	
23	27587	FRONT ADJUSTABLE STOP	1	
24	27588	REAR ADJUSTABLE STOP	1	
25				
26				
27	0000301600	ROLLER ASSY	16	
28	0000810001	TOOTH ROLLER	2	
29	0005000014	WOODEN BLOCK	1	
30	0005800100	SPROCKET	1	
31	0005800700	DOUBLE SPROCKET	1	
32	1105109007	RUBBER CAP	2	
33	2020800000/1	BEARING	2	
34	2062000005	WASHER	1	
35	2502000001	DRIVE SHAFT	1	
36	2502000003	BEARING FLANGE	4	
37	2502000010	SUPPORT SPINDLE	3	
38	C 5	PLASTIC SPACER	1	
39	C 15	PLASTIC SPACER	1	
40	D 70	PLASTIC SPACER	2	
41	D 60	PLASTIC SPACER	8	
42	PS 326M	STOP COLLAR	2	
43	PS 871/53	CHAIN	1	
44				
45				
46	RH 56	CIRCLIP	1	
47				
48				
49	SPCL 540	HYDRAULIC RAM	2	
50				

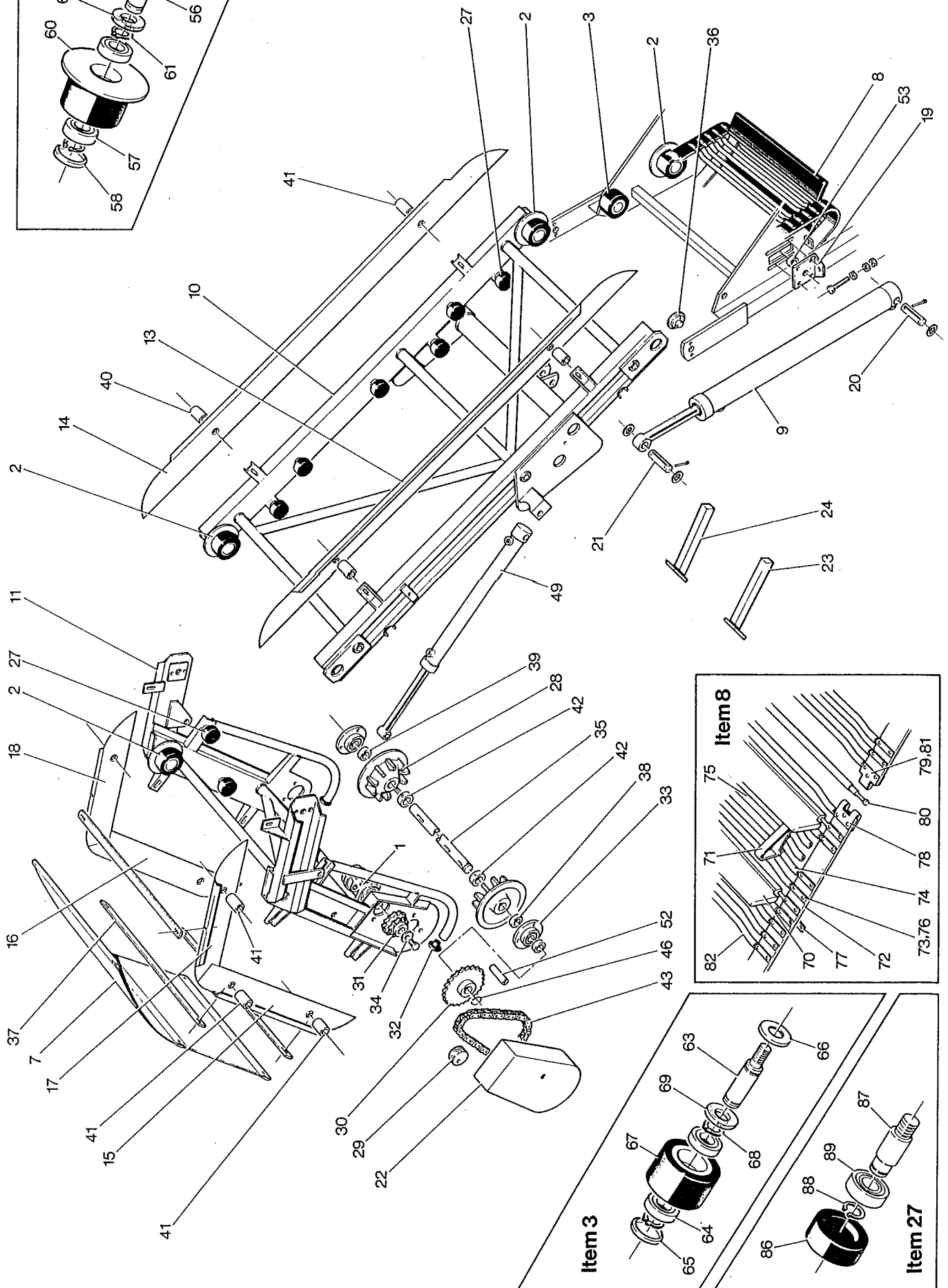
DISCHARGE ELEVATOR (MANNED MACHINE)

(ASSY. No. 27080)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS016013/076	STEEL SPACER	1	
53	SS030020/010	STEEL SPACER	2	
54				
55				
	12506	(ITEM 2) ROLLER ASSY CONSISTS OF:-		
56	11265	ROLLER SPINDLE	1	
57	6005 RS	BEARING	2	
58	PH 407	SEAL	1	
59	PH 408	SEAL	1	
60	PH 51AR	ROLLER	1	
61	PS 843	CIRCLIP	2	
62	0000300504	FELT SEAL	1	
	19356	(ITEM 3) ROLLER ASSY CONSISTS OF:-		
63	11265	ROLLER SPINDLE	1	
64	6005 RS	BEARING	2	
65	PH 407	SEAL	1	
66	PH 408	SEAL	1	
67	PH 77AR	ROLLER	1	
68	PS 843	CIRCLIP	2	
69	0000300504	FELT SEAL	1	
	27043	(ITEM 8) WEB ASSY CONSISTS OF:-		
70	27043/1	LAT	41	
71	27043/2	DROP AWAY LINK	2	
72	27043/3	WEB BELT	2	
73	27043/4	WEB BAR	158	
74	27043/5	SHORT COVER	12	
75	27043/6	SPLIT COVER	6	
76	W0617/8	ROD RIVET	A/R	
77	W0617/10	CLAMP PLATE	398	
78	W0628/1	FEMALE CONNECTION	2	
79	W0628/2	MALE CONNECTION	2	
80	W0630/5	JOINING ROD	1	
81	W0630/8	CONNECTOR RIVET	A/R	
82	W0630/9	WEB BAR COVER	159	
83				
84				
85				
	0000301600	(ITEM 27) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

Discharge Elevator Assembly (Manned Machine) Assy No 27080

(MACHINES FROM SERIAL No WSU/M 118)



DISCHARGE ELEVATOR (MANNED MACHINE)

(ASSY. No. 27080)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	14069	HYDRAULIC RAM	1	
2	12506	ROLLER ASSY	8	SEE LIST AT END
3	19356	ROLLER ASSY	2	SEE LIST AT END
4				
5				
6				
7	27037	ELEVATOR COVER	1	
8	27043	WEB ASSY	1	SEE LIST AT END
9	27044	HYDRAULIC RAM	1	
10	27058	ELEVATOR FRAME	1	
11	27059	HEAD SECTION	1	
12				
13	27069	FRONT PANEL	1	
14	27070	REAR PANEL	1	
15	27073	OUTER FRONT PANEL	1	
16	27074	OUTER REAR PANEL	1	
17	27075	INNER FRONT PANEL	1	
18	27076	INNER REAR PANEL	1	
19	27079	WEB TENSIONING PLATE	2	
20	27151	RAM PIN (BOTTOM)	1	
21	27152	RAM PIN (TOP)	1	
22	27155	DRIVE GUARD	1	
23	27587	FRONT ADJUSTABLE STOP	1	
24	27588	REAR ADJUSTABLE STOP	1	
25				
26				
27	0000301600	ROLLER ASSY	16	SEE LIST AT END
28	0000810001	TOOTH ROLLER	2	
29	0005000014	WOODEN BLOCK	1	
30	0005800100	SPROCKET	1	
31	37229	SPROCKET	1	
32	1105109007	RUBBER CAP	2	
33	2020800000/1	BEARING	2	
34	2062000005	WASHER	1	
35	2502000001	DRIVE SHAFT	1	
36	2502000003	BEARING FLANGE	4	
37	2502000010	SUPPORT SPINDLE	3	
38	C 5	PLASTIC SPACER	1	
39	C 15	PLASTIC SPACER	1	
40	D 70	PLASTIC SPACER	2	
41	D 60	PLASTIC SPACER	8	
42	PS 326M	STOP COLLAR	2	
43	PS 871/53	CHAIN	1	
44				
45				
46	RH 56	CIRCLIP	1	
47				
48				
49	37143	HYDRAULIC RAM	2	{ (1½" BORE SPCL 540) (2" BORE 37143)
50				

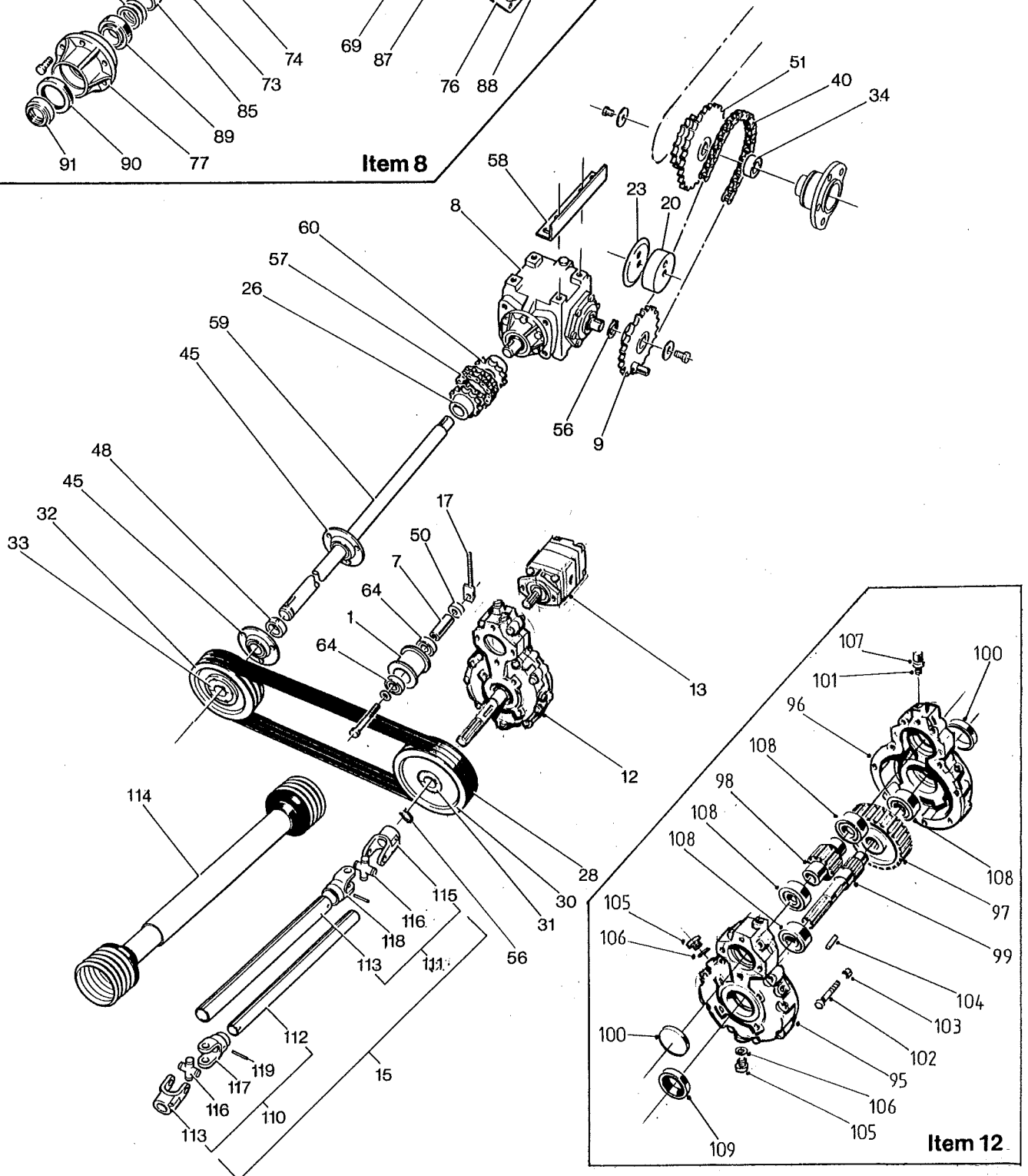
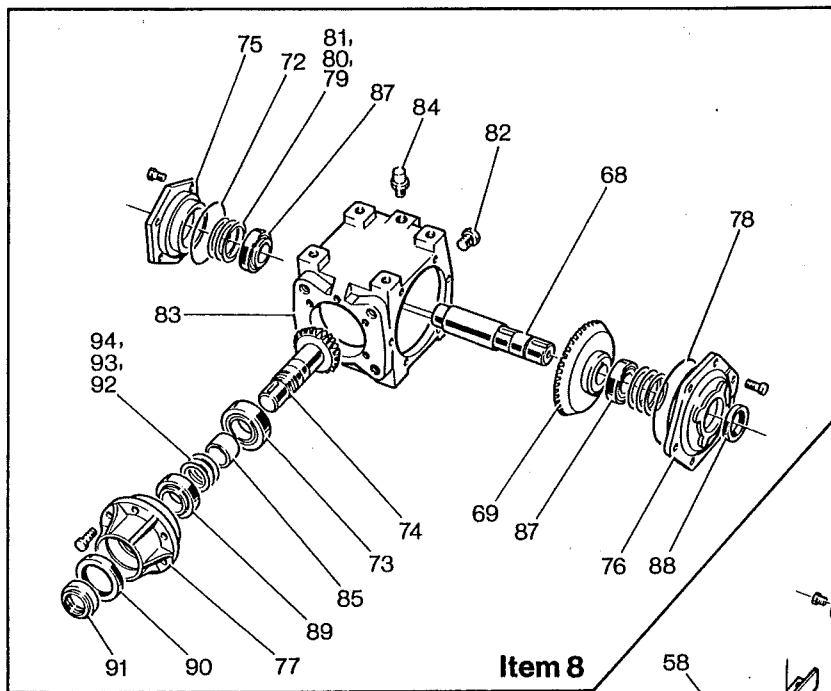
DISCHARGE ELEVATOR (MANNED MACHINE)

(ASSY. No. 27080)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52	SS016013/085	STEEL SPACER	1	
53	SS030020/010	STEEL SPACER	2	
54				
55				
	12506	(ITEM 2) ROLLER ASSY CONSISTS OF:-		
56	11265	ROLLER SPINDLE	1	
57	6005 RS	BEARING	2	
58	PH 407	SEAL	1	
59	PH 408	SEAL	1	
60	PH 51AR	ROLLER	1	
61	PS 843	CIRCLIP	2	
62	0000300504	FELT SEAL	1	
	19356	(ITEM 3) ROLLER ASSY CONSISTS OF:-		
63	11265	ROLLER SPINDLE	1	
64	6005 RS	BEARING	2	
65	PH 407	SEAL	1	
66	PH 408	SEAL	1	
67	PH 77AR	ROLLER	1	
68	PS 843	CIRCLIP	2	
69	0000300504	FELT SEAL	1	
	27043	(ITEM 8) WEB ASSY CONSISTS OF:-		
70	27043/1	LAT	41	
71	27043/2	DROP AWAY LINK	2	
72	27043/3	WEB BELT	2	
73	27043/4	WEB BAR	158	
74	27043/5	SHORT COVER	12	
75	27043/6	SPLIT COVER	6	
76	W0617/8	ROD RIVET	A/R	
77	W0617/10	CLAMP PLATE	398	
78	W0628/1	FEMALE CONNECTION	2	
79	W0628/2	MALE CONNECTION	2	
80	W0630/5	JOINING ROD	1	
81	W0630/8	CONNECTOR RIVET	A/R	
82	W0630/9	WEB BAR COVER	159	
83				
84				
85				
	0000301600	(ITEM 27) ROLLER ASSY CONSISTS OF:-		
86	0000301601	RUBBER ROLLER	1	
87	0000301602	ROLLER SPINDLE	1	
88	12298	CIRCLIP	1	
89	6204 2RS	BEARING	1	

Main Drives Assembly for Cleaner Unit

Assy N° 27801



MAIN DRIVES ASSEMBLY (FOR CLEANER UNIT)
(ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11176	JOCKEY ROLLER	1	(SEE LIST AT END)
2				
3				
4				
5				
6				
7	27096	JOCKEY ROLLER SPINDLE	1	
8	27188	GEARBOX	1	
9	27301	24T SPROCKET	1	
10				(SEE LIST AT END)
11				
12	27834	GEARBOX	1	
13	27714	HYDRAULIC PUMP	1	(REF)
14				(SEE LIST AT END)
15	27788	PTO DRIVE SHAFT	1	
16				
17	27663	ADJUSTER	1	
18				
19				
20	0005000008	TENSIONER (WOODEN)	1	
21				
22				
23	0005000016	FLANGE WASHER	1	
24				
25				
26	2000900007	18T SPROCKET	1	
27				
28	VB 80	'V' BELT	3	
29				
30	27669	PULLEY (SMALL DIA)	1	
31	27670	TAPERLOCK BUSH	1	
32	27835	PULLEY (LARGE DIA)	1	
33	27672	TAPERLOCK BUSH	1	
34	A 24	PLASTIC SPACER	1	
35				
36				
37				
38				
39				
40	PS 429/60	DRIVE CHAIN	1	
41				
42				
43				
44				
45	RA 35	BEARING	2	
46				
47				
48	SPCT 131	STOP COLLAR	1	
49				
50	SS040013/016	STEEL SPACER	1	

MAIN DRIVES ASSEMBLY (FOR CLEANER UNIT)

(ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27315	30/24T DOUBLE SPROCKET	1	} OPTIONAL (MACHINES WITHOUT SWEEPING CLOD FINGERS ONLY)
	27825	30/28T DOUBLE SPROCKET	1	
	37114	30/34T DOUBLE SPROCKET	1	
56	W0119	EXTERNAL CIRCLIP	3	
57	W0645/18	DUPLEX CHAIN	1	
58	W0662	SUPPORT ANGLE	1	
59	27836	DRIVE SHAFT	1	
60	W0831	18T SPROCKET	1	
61				
62				
63				
64	6005 RS	BEARING	2	
65				
66				
67				
	27188	(ITEM 8) GEARBOX ASSEMBLY CONSISTS OF:-		
68	27188/1	OUTPUT SHAFT	1	
69	27188/2	BEVEL GEAR	1	
70				
71				
72	W0632/1	'O'RING	1	
73	W0632/4	INPUT INNER BEARING	1	
74	W0632/6	INPUT SHAFT	1	
75	W0632/8	END PLATE	1	
76	W0632/9	BEARING PLATE	1	
77	W0632/13	INPUT BEARING HOUSING	1	
78	W0632/14	'O'RING	1	
79	W0632/18	SHIM	A/R	
80	W0632/19	SHIM	A/R	
81	W0632/20	SHIM	A/R	
82	W0632/21	DRAIN/FILLER PLUG	1	
83	W0632/22	HOUSING	1	
84	W0632/23	BREATHER	1	
85	W0632/24	SPACER	1	
86				
87	11051/1	OUTPUT BEARING	2	
88	11051/2	OUTPUT SHAFT OIL SEAL	1	
89	11051/3	INPUT BEARING	1	
90	11051/4	INPUT SHAFT OIL SEAL	1	
91	11051/7	SHAFT NUT	1	
92	11051/18	SHIM	A/R	
93	11051/19	SHIM	A/R	
94	11051/20	SHIM	A/R	
	27834	(ITEM 12) GEARBOX ASSEMBLY CONSISTS OF:-		
95	27834/1	CASE HALF (INPUT SIDE)	1	
96	27834/2	CASE HALF (OUTPUT SIDE)	1	

MAIN DRIVES ASSEMBLY (FOR CLEANER UNIT)

(ASSY. No. 27801)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
97	27834/3	GEAR 66T	1	
98	27834/4	PINION 21T	1	
99	27834/5	SHAFT	1	
100	27834/6	PROTECTION CAP	2	
101	27834/7	ADAPTOR	1	
102	27834/8	BOLT	10	
103	27834/9	NUT	10	
104	27834/10	DOWEL	2	
105	27834/11	PLUG	4	
106	27834/12	WASHER	4	
107	27834/13	BREATHER	1	
108	6207	BEARING	4	
109	72x40x10	OIL SEAL	1	
	27788	(ITEM 14) PTO DRIVE SHAFT CONSISTS OF:-		
110	27788/1	MALE COUPLING COMPLETE	1	
111	27788/2	FEMALE COUPLING COMPLETE	1	
112	27788/3	MALE LEMON TUBE	1	
113	27788/4	FEMALE LEMON TUBE	1	
114	27788/5	GUARD COMPLETE	1	
115	11557/5	SPLINED YOKE	2	
116	11557/7	UNIT PACKAGE	2	
117	11557/9	MALE END INNER YOKE	1	
118	11557/10	FEMALE END INNER YOKE	1	
119	11557/11	STRAIGHT SPRING PIN	2	

Diagram illustrating the hydraulic system components and connections for the 14069 Dis/Elevator Motor and 2502016001 Top Dis/Elevator Ram.

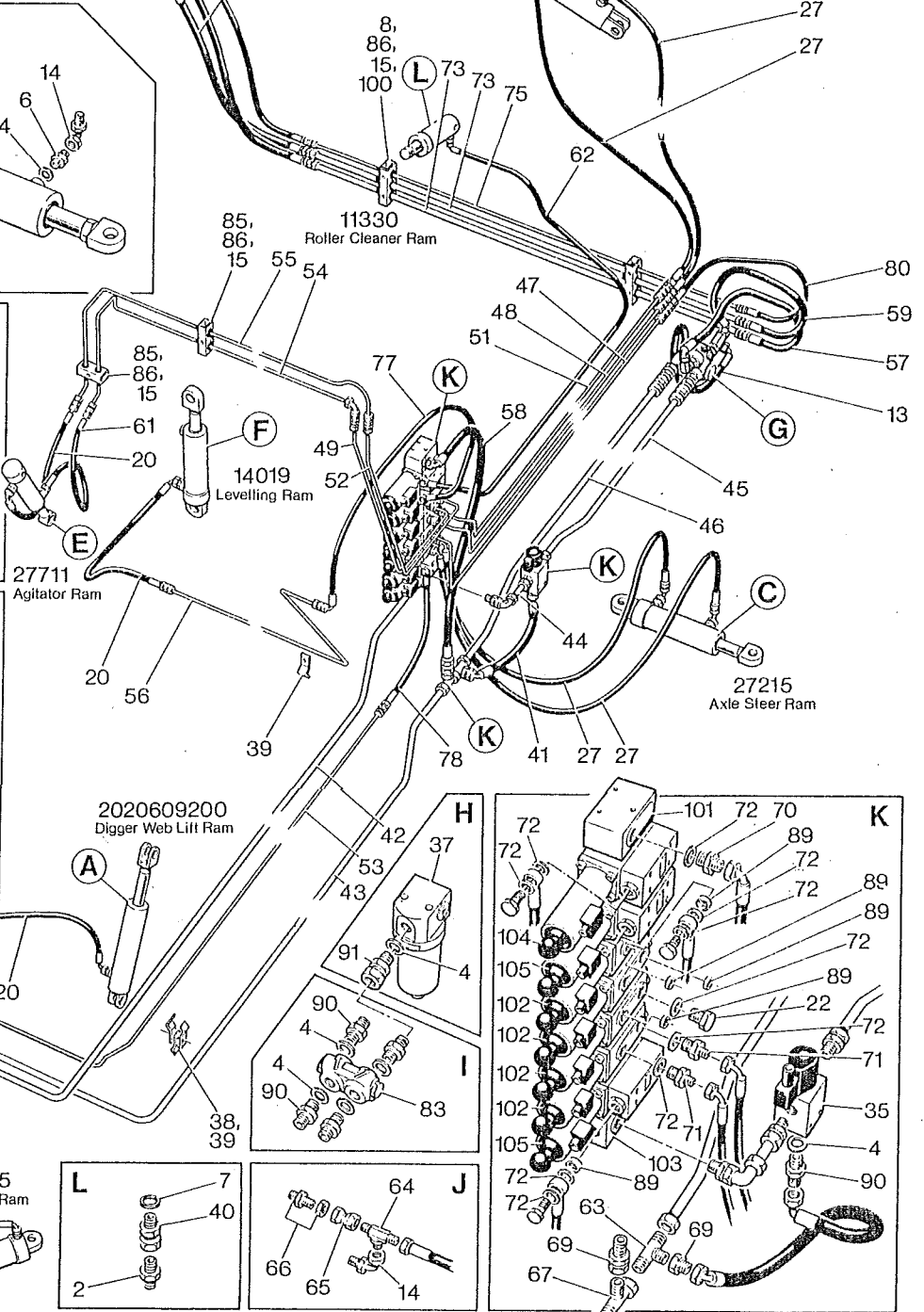
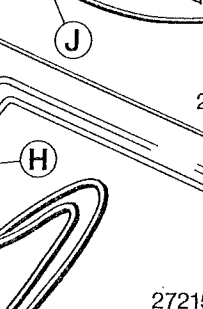
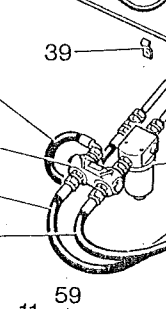
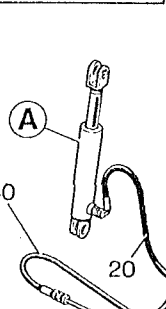
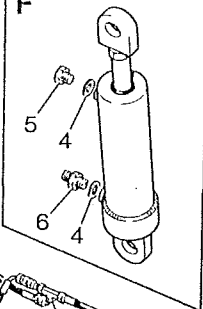
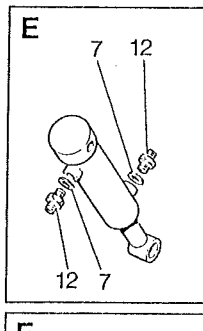
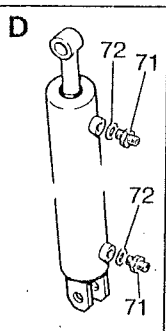
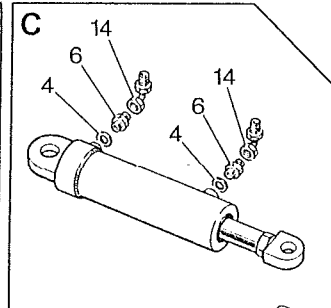
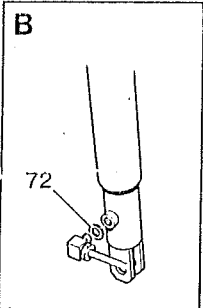
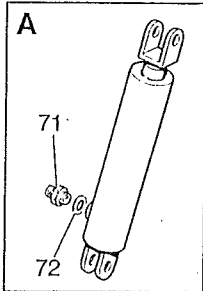
14069 Dis/Elevator Motor

2502016001 Top Dis/Elevator Ram

Key Components and Connections:

- 96:** Hydraulic line connecting the motor to the ram.
- 97:** Hydraulic line connecting the motor to the ram.
- 85, 86, 100:** Hydraulic lines connecting the motor to the ram.
- 98:** Hydraulic line connecting the motor to the ram.
- 99:** Hydraulic line connecting the motor to the ram.
- 76:** Hydraulic line connecting the motor to the ram.
- 93:** Hydraulic line connecting the motor to the ram.
- 8, 86, 100:** Hydraulic lines connecting the motor to the ram.
- 94:** Hydraulic line connecting the motor to the ram.
- 82:** Hydraulic line connecting the motor to the ram.
- 81:** Hydraulic line connecting the motor to the ram.
- 87:** Hydraulic line connecting the motor to the ram.
- 100:** Hydraulic line connecting the motor to the ram.
- 71:** Hydraulic line connecting the motor to the ram.
- 72:** Hydraulic line connecting the motor to the ram.

Diagram A: Detail view of the hydraulic line (96) and its connection to the motor (71, 72).



HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	
2	10291	¾" BSP MALE RESTRICTOR	1	
3	11124	DOWTY SEAL	2	
4	11125	DOWTY SEAL	10	
5	11293	3/8 BSP BLANKING PLUG	1	
6	11336	MALE/MALE ADAPTOR	3	
7	11337	DOWTY SEAL	3	
8	11373	HYDRAULIC PIPE CLAMP (3 LOOPS)	10	
9	11123	¾" DOWTY SEAL	3	
10	11295	¾" BSP x ½" BSP MALE MALE ADAPTOR	1	
11	12315	MALE/MALE ADAPTOR	2	
12	12316	MALE/MALE ADAPTOR	2	
13	12347	HOSE ASSY ½ BSP (700)	1	
14	12378	BENT STEM ADAPTOR	3	
15	12590	GROMMET	7	
16	12273	VARIABLE FLOW DIVIDER	1	
17	12323	½" BSP MALE TEE	1	
18				
19	13187	HOSE ASSY ¾ BSP (700)	1	
20	13188	HOSE ASSY ¾ BSP (1000)	4	
21				
22	16454	M18x1.5 BLANKING PLUG	1	
23				
24				
25				
26				
27	23320	HOSE ASSY ¾ BSP (2200)	4	
28	23434	¾" BSP MALE x ½" BSP FEM SWIVEL ADAPTOR	2	
29				
30				
31				
32				
33				
34				
35	27031	ON/OFF VALVE ASSY	1	
36	27969	7 BANK VALVE BLOCK ASSEMBLY	1	(SEE LIST AT END)
37	27158	PRESSURE LINE FILTER	1	FILTER ONLY PART No 27158/1
38	27359	15mm PIPE CLIP	20	
39	27360	10mm PIPE CLIP	11	
40	27894	¾" BSP x ¾" BSP SWIVEL ADAPTOR	1	
41	27398	HOSE ASSY ½ BSP (400)	1	
42	27848	STEEL PIPE ASSY	1	(SEE LIST AT END)
43	27849	STEEL PIPE ASSY	1	(SEE LIST AT END)
44	27404	STEEL PIPE ASSY	1	(SEE LIST AT END)
45	27405	STEEL PIPE ASSY	1	(SEE LIST AT END)
46	27406	STEEL PIPE ASSY	1	(SEE LIST AT END)
47	27407	STEEL PIPE ASSY	1	(SEE LIST AT END)
48	27408	STEEL PIPE ASSY	1	(SEE LIST AT END)
49	27409	STEEL PIPE ASSY	1	(SEE LIST AT END)
50				

HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	27411	STEEL PIPE ASSY	1	(SEE LIST AT END)
52	27412	STEEL PIPE ASSY	1	(SEE LIST AT END)
53	27413	STEEL PIPE ASSY	1	(SEE LIST AT END)
54	27414	STEEL PIPE ASSY	1	(SEE LIST AT END)
55	27415	STEEL PIPE ASSY	1	(SEE LIST AT END)
56	27434	STEEL PIPE ASSY	1	(SEE LIST AT END)
57	27873	HOSE ASSY ½" BSP (1300)	1	
58	27441	HOSE ASSY ½" BSP (750)	2	
59	27874	HOSE ASSY ½" BSP (900)	1	
60	27445	HOSE ASSY ¾" BSP (400)	1	
61	27446	HOSE ASSY ¾" BSP (700)	1	
62	27907	HOSE ASSY (3300)	1	
63	27448	15mm COMPRESSION TEE	1	
64	27449	¾" BSP MALE TEE	1	
65	27450	FEM-FEM SWIVEL	1	
66	27451	BULKHEAD COUPLING	1	
67	27452	ADJUSTABLE 'L' COUPLING	1	
68			1	
69	27458	ADJUSTABLE MALE STUD COUPLING	2	
70	27459	MALE/MALE ADAPTOR	1	
71	27460	MALE/MALE ADAPTOR	6	
72	27461	DOWTY SEAL	16	
73	27869	STEEL PIPE ASSY	2	(SEE LIST AT END)
74				
75	27870	STEEL PIPE ASSY	1	(SEE LIST AT END)
76	27537	STEEL PIPE (12mm DIA x 170mm LONG)	1	(SEE LIST AT END)
77	27570	HOSE ASSY ¾" BSP-M18 (700)	1	
78	27571	HOSE ASSY ¾" BSP-M18 (750)	1	
79	27674	HOSE ASSY ½" BSP (2800)	2	
80	27868	HOSE ASSY ¾" BSP (1050)	1	
81	27871	HOSE ASSY ½" (1500)	2	
82	27872	HOSE ASSY ¾" (2270)	1	
83	28322	CHECK VALVE	1	
84				
85	SPCT208	HYDRAULIC PIPE CLAMP (2 LOOPS)	6	
86	SPCT210	STACKING NUT	13	
87	SPCT222	GROMMET	1	
88				
89	2512100000/7	RESTRICTOR	5	
90	UC25	MALE/MALE ADAPTOR	5	
91	12602	MALE FEMALE SWIVEL	1	
92				
93	W0782	STEEL PIPE ASSY	1	(SEE LIST AT END)
94	27875	STEEL PIPE ASSY	2	(SEE LIST AT END)
95				
96	W0794	STEEL PIPE ASSY	1	(SEE LIST AT END)
97	W0795	STEEL PIPE ASSY	1	(SEE LIST AT END)
98	W0811	HOSE ASSY 15mm STANDPIPE (900)	2	
99	W0915	STEEL PIPE ASSY	1	(SEE LIST AT END)
100	W0944	GROMMET	12	

HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27969	(ITEM 36) 7 BANK VALVE BLOCK ASSEMBLY CONSISTS OF:-		
101	27045	END PLATE	1	
102	27046	DOUBLE ACTING VALVE	4	
103	27048	INLET SECTION	1	
104	27970	SINGLE ACTING VALVE C/W CHECK VALVE	1	
105	27971	DOUBLE ACTING VALVE C/W CHECK VALVE	2	
STEEL PIPE ASSEMBIES				
	27848	(ITEM 42) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
27388		BULKHEAD CONNETOR 15 PIPE	1	} NOT SHOWN
27389		MALE STUD COUPLING M18 - 15 PIPE	1	
27392		ADJ. MALE STUD COUPLING ½ BSP-15 PIPE	1	
	27849	(ITEM 43) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
27388		BULKHEAD CONNETOR 15 PIPE	1	NOT SHOWN
	27404	(ITEM 44) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
27391		MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
27393		ADJ ELBOW M18 - 15 PIPE	1	
	27405	(ITEM 45) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
27391		MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
27388		BULKHEAD CONNECTOR 15 PIPE	1	
27392		ADJ MALE STUD COUPLING ½ BSP-15 PIPE	1	

HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27406	(ITEM 46) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING 1/4BSP-15 PIPE	1	
	27407	(ITEM 47) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27408	(ITEM 84) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27409	(ITEM 49) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27410	(ITEM 50) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27411	(ITEM 51) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING 1/4BSP-10 PIPE	1	
	27412	(ITEM 52) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 53) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 54) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	NOT SHOWN

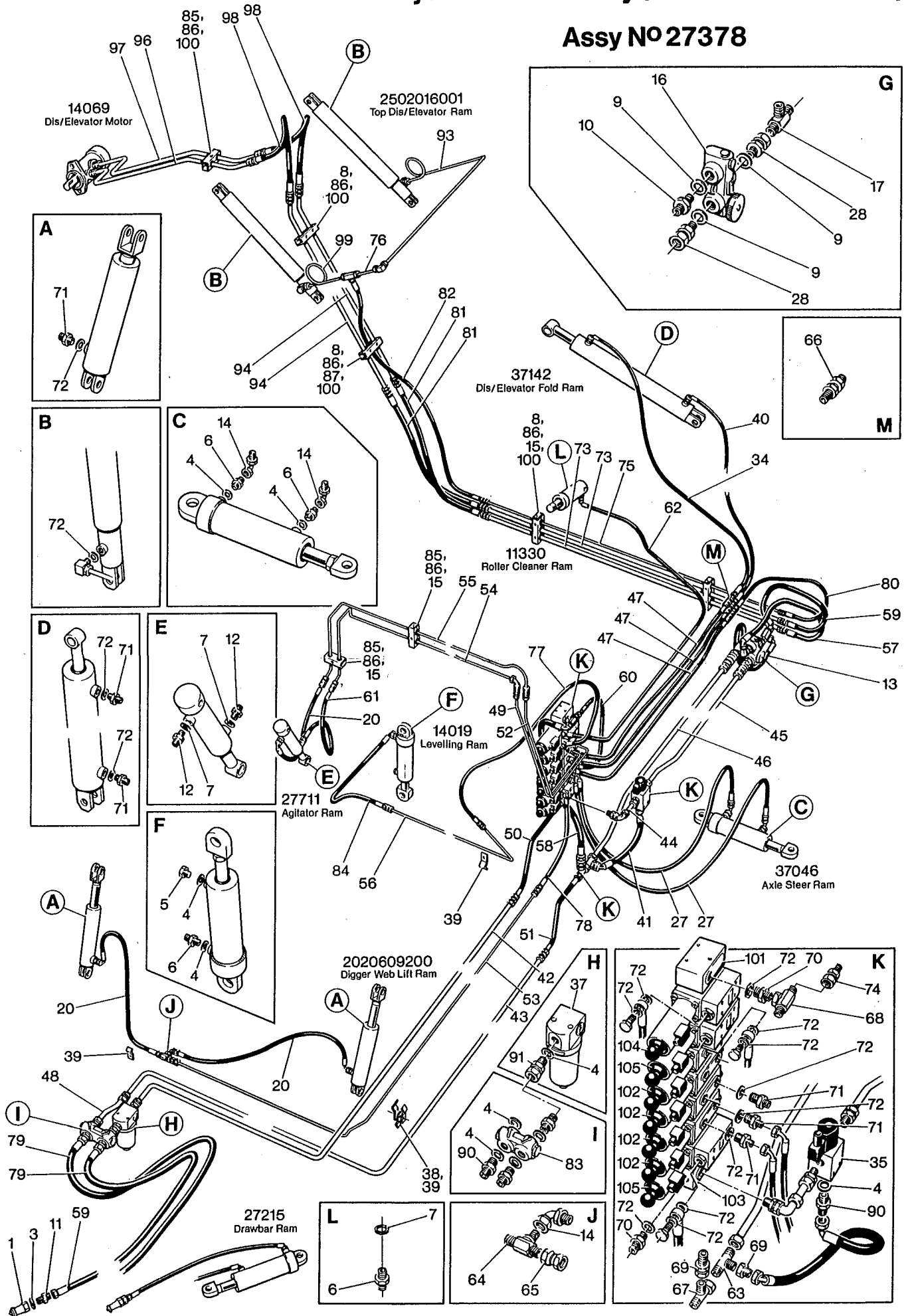
HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27415	(ITEM 55) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	NOT SHOWN
	27434	(ITEM 56) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	2	NOT SHOWN
	27869	(ITEM 73) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	1/2BSP - 15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	27870	(ITEM 75) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16440	1/4BSP - 12mm MALE STUD COUPLING	1	} NOT SHOWN
	16445	12mm STRAIGHT COUPLING	1	
	W0782	(ITEM 93) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16451	M18 - 12mm BANJO CONNECTOR	1	} NOT SHOWN
	16453	12mm ELBOW CONNECTOR	1	
	27875	(ITEM 94) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	16450	15mm STRAIGHT COUPLING	2	NOT SHOWN
	W0794	(ITEM 96) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	1/2BSP - 15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	W0795	(ITEM 97) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	1/2BSP - 15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	W0915	(ITEM 99) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16451	M18 - 12mm BANJO CONNECTOR	1	} NOT SHOWN
	16452	12mm TEE CONNECTOR	1	

Hydraulic Assembly (Unmanned Machine)

Assy No 27378



HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	
2				
3	11124	DOWTY SEAL	2	
4	11125	DOWTY SEAL	10	
5	11293	3/8 BSP BLANKING PLUG	1	
6	11336	MALE/MALE ADAPTOR	4	
7	11337	DOWTY SEAL	3	
8	11373	HYDRAULIC PIPE CLAMP (3 LOOPS)	10	
9	11123	¾" DOWTY SEAL	3	
10	11295	¾" BSP x ½" BSP MALE MALE ADAPTOR	1	
11	12315	MALE/MALE ADAPTOR	2	
12	12316	MALE/MALE ADAPTOR	2	
13	12347	HOSE ASSY ½" BSP (700)	1	
14	12378	BENT STEM ADAPTOR	3	
15	12590	GROMMET	7	
16	12273	VARIABLE FLOW DIVIDER	1	
17	12323	½" BSP MALE TEE	1	
18				
19	13187	HOSE ASSY ¾" BSP (700)	1	
20	13188	HOSE ASSY ¾" BSP (1000)	3	
21				
22				
23				
24				
25				
26				
27	23320	HOSE ASSY ¾" BSP (2200)	2	
28	23434	¾" BSP MALE x ½" BSP FEM SWIVEL ADAPTOR	2	
29				
30				
31				
32				
33				
34	27447	HOSE ASSY ¾" BSP (2000)	1	
35	27031	ON/OFF VALVE ASSY	1	
36	27969	7 BANK VALVE BLOCK ASSEMBLY	1	(SEE LIST AT END)
37	27158	PRESSURE LINE FILTER	1	FILTER ONLY PART No 27158/1
38	27359	15mm PIPE CLIP	20	
39	27360	10mm PIPE CLIP	11	
40	37176	HOSE ASSY ¾" BSP (1550)	1	
41	27398	HOSE ASSY ½" BSP (400)	1	
42	37129	STEEL PIPE ASSY	1	(SEE LIST AT END)
43	37130	STEEL PIPE ASSY	1	(SEE LIST AT END)
44	27404	STEEL PIPE ASSY	1	(SEE LIST AT END)
45	27405	STEEL PIPE ASSY	1	(SEE LIST AT END)
46	27406	STEEL PIPE ASSY	1	(SEE LIST AT END)
47	37128	HOSE ASSY ¾" BSP (1800)	3	
48	37173	STEEL PIPE ASSY	1	(SEE LIST AT END)
49	27409	STEEL PIPE ASSY	1	(SEE LIST AT END)
50	37131	HOSE ASSY ½" BSP (430)	1	

HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37132	HOSE ASSY ½" BSP (320)	1	
52	27412	STEEL PIPE ASSY	1	(SEE LIST AT END)
53	27413	STEEL PIPE ASSY	1	(SEE LIST AT END)
54	27414	STEEL PIPE ASSY	1	(SEE LIST AT END)
55	27415	STEEL PIPE ASSY	1	(SEE LIST AT END)
56	27434	STEEL PIPE ASSY	1	(SEE LIST AT END)
57	27873	HOSE ASSY ½" BSP (1300)	1	
58	27441	HOSE ASSY ½" BSP (750)	1	
59	27874	HOSE ASSY ½" BSP (900)	1	
60	27445	HOSE ASSY ¼" BSP (400)	1	
61	27446	HOSE ASSY ¼" BSP (700)	1	
62	37174	HOSE ASSY (3900)	1	
63	27448	15mm COMPRESSION TEE	1	
64	27449	¼" BSP MALE TEE	1	
65	27450	FEM-FEM SWIVEL	1	
66	27451	BULKHEAD COUPLING	3	
67	27452	ADJUSTABLE 'L' COUPLING	1	
68	37172	½" BSP MALE, FEMALE, MALE TEE	1	
69	27458	ADJUSTABLE MALE STUD COUPLING	2	
70	27459	MALE/MALE ADAPTOR	2	
71	27460	MALE/MALE ADAPTOR	10	
72	27461	DOWTY SEAL	20	
73	27869	STEEL PIPE ASSY	2	(SEE LIST AT END)
74	31099	½" BSP FEMx¼" BSP MALE SWIVEL ADAPTOR	1	
75	27870	STEEL PIPE ASSY	1	(SEE LIST AT END)
76	27537	STEEL PIPE (12mm DIA x 170mm LONG)	1	(SEE LIST AT END)
77	27570	HOSE ASSY ¾" BSP-M18 (700)	1	
78	27571	HOSE ASSY ¾" BSP-M18 (750)	1	
79	27674	HOSE ASSY ½" BSP (2800)	2	
80	27868	HOSE ASSY ¼" BSP (1050)	1	
81	27871	HOSE ASSY ½" (1500)	2	
82	27872	HOSE ASSY ¾" (2270)	1	
83	28322	CHECK VALVE	1	
84	37178	HOSE ASSY ¼" BSP (1250)	1	
85	SPCT208	HYDRAULIC PIPE CLAMP (2 LOOPS)	6	
86	SPCT210	STACKING NUT	13	
87	SPCT222	GROMMET	1	
88				
89				
90	UC25	MALE/MALE ADAPTOR	4	
91	12602	MALE FEMALE SWIVEL	1	
92				
93	W0782	STEEL PIPE ASSY	1	(SEE LIST AT END)
94	27875	STEEL PIPE ASSY	2	(SEE LIST AT END)
95				
96	W0794	STEEL PIPE ASSY	1	(SEE LIST AT END)
97	W0795	STEEL PIPE ASSY	1	(SEE LIST AT END)
98	W0811	HOSE ASSY 15mm STANDPIPE (900)	2	
99	W0915	STEEL PIPE ASSY	1	(SEE LIST AT END)
100	W0944	GROMMET	12	

HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27969	(ITEM 36) 7 BANK VALVE BLOCK ASSEMBLY CONSISTS OF:-		
101	27045	END PLATE	1	
102	27046	DOUBLE ACTING VALVE	4	
103	27048	INLET SECTION	1	
104	27970	SINGLE ACTING VALVE C/W CHECK VALVE	1	
105	27971	DOUBLE ACTING VALVE C/W CHECK VALVE	2	
		STEEL PIPE ASSEMBLIES		
	37129	(ITEM 42)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	W0846	MALE STUD COUPLING ½" BSP - 15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½ BSP-15 PIPE	1	
	37130	(ITEM 43)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	W0846	MALE STUD COUPLING ½" BSP-15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½" BSP-15 PIPE	1	
	27404	(ITEM 44)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27393	ADJ ELBOW M18 - 15 PIPE	1	
	27405	(ITEM 45)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27388	BULKHEAD CONNECTOR 15 PIPE	1	
	27392	ADJ MALE STUD COUPLING ¾ BSP-15 PIPE	1	
	27406	(ITEM 46)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING ½" BSP-15 PIPE	1	
	27409	(ITEM 49)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18-10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27412	(ITEM 52)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18-10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 53)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¾" BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 54)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¾" BSP-10 PIPE	1	NOT SHOWN

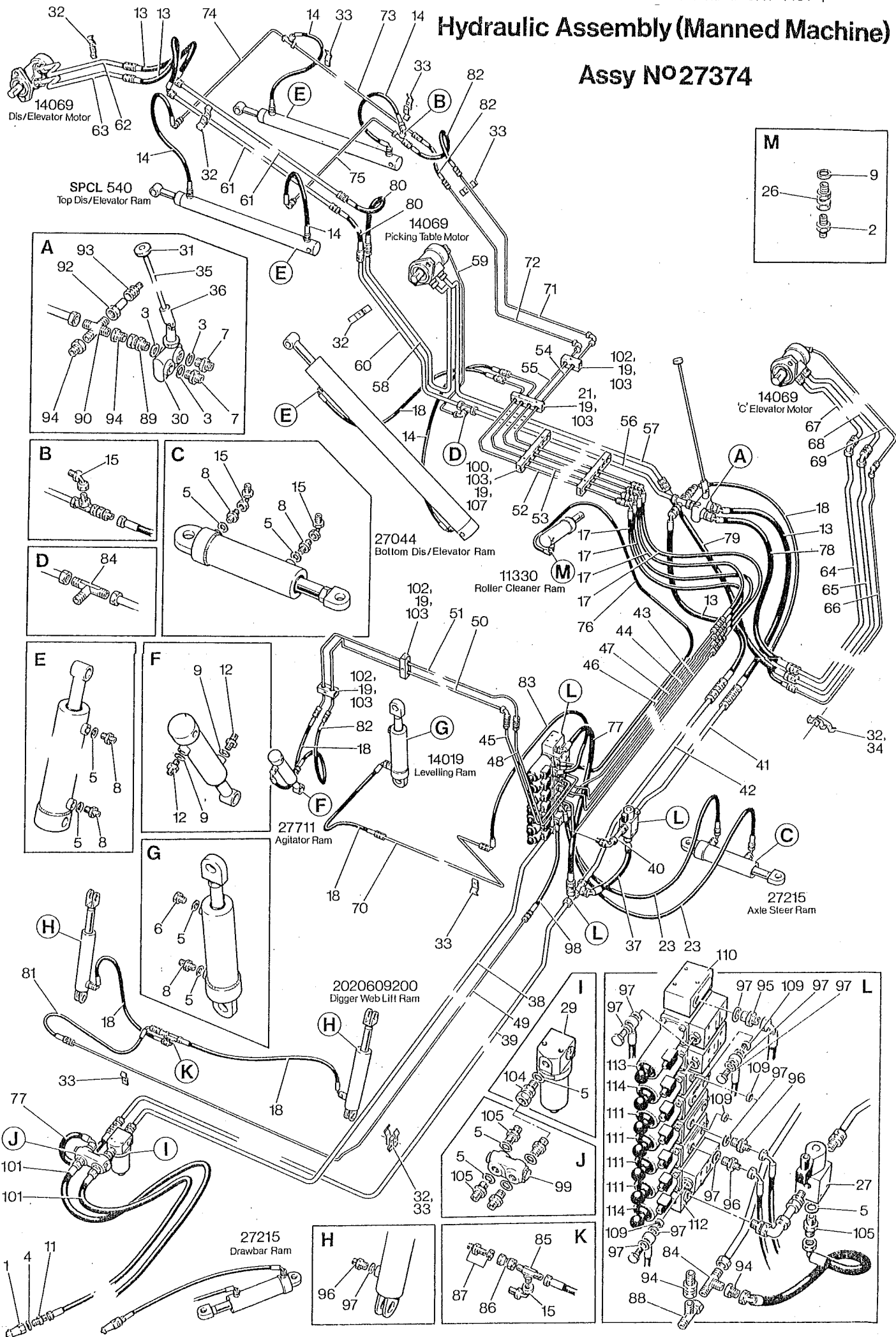
HYDRAULICS (UNMANNED)

(ASSY. No. 27378)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27415	(ITEM 55) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼"BSP-10 PIPE	1	NOT SHOWN
	27434	(ITEM 56) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼"BSP-10 PIPE	2	NOT SHOWN
	27869	(ITEM 73) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	½"BSP-15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	27870	(ITEM 75) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16440	¼"BSP-12mm MALE STUD COUPLING	1	} NOT SHOWN
	16445	12mm STRAIGHT COUPLING	1	
	W0782	(ITEM 93) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16451	M18-12mm BANJO CONNECTOR	1	} NOT SHOWN
	16453	12mm ELBOW CONNECTOR	1	
	27875	(ITEM 94) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	16450	15mm STRAIGHT COUPLING	2	NOT SHOWN
	W0794	(ITEM 96) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	½"BSP-15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	W0795	(ITEM 97) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	½"BSP-15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	W0915	(ITEM 99) STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16451	M18-12mm BANJO CONNECTOR	1	} NOT SHOWN
	16452	12mm TEE CONNECTOR	1	
	37173	(ITEM 48) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½"BSP-15 PIPE	1	NOT SHOWN

Hydraulic Assembly (Manned Machine)

Assy No 27374



HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	
2	10291	¾" BSP RESTRICTOR	1	
3	11123	DOWTY SEAL	3	
4	11124	DOWTY SEAL	2	
5	11125	DOWTY SEAL	16	
6	11293	BLANKING PLUG	1	
7	11295	MALE MALE ADAPTOR	2	
8	11336	MALE MALE ADAPTOR	9	
9	11337	DOWTY SEAL	3	
10				
11	12315	MALE MALE ADAPTOR	2	
12	12316	MALE MALE ADAPTOR	2	
13	12347	HOSE ASSY ½ BSP (700)	4	
14	12377	HOSE ASSY ¾ BSP (500)	5	
15	12378	BENT STEM ADAPTOR	4	
16				
17	13187	HOSE ASSY ¾ BSP (700)	4	
18	13188	HOSE ASSY ¾ BSP (1000)	6	
19	13386	RUBBER GROMMET	18	
20				
21	16304	PIPE CLAMP (4 LOOPS)	2	
22				
23	23320	HOSE ASSY ¾ BSP (2200)	2	
24				
25				
26	27894	¾" BSP MALE x ¾" BSP FEM SWIVEL ADAPTOR	1	
27	27031	ON - OFF VALVE ASSY	1	
28	27969	7 BANK VALVE BLOCK ASSEMBLY	1	(SEE LIST AT END)
29	27158	PRESSURE LINE FILTER	1	(FILTER ONLY PART No 27158/1)
30	27358	FLOW DIVIDER	1	
31	27358/1	CONTROL KNOB	1	
32	27359	PIPE CLIP 15mm	24	
33	27360	PIPE CLIP 10mm	15	
34	27361	LONG PIPE CLIP 10mm	2	
35	27365	EXTENSION SHAFT	1	
36	27366	UNIVERSAL JOINT	1	
37	27398	HOSE ASSY ½ BSP (400)	1	
38	27848	STEEL PIPE ASSY	1	(SEE LIST AT END)
39	27849	STEEL PIPE ASSY	1	(SEE LIST AT END)
40	27404	STEEL PIPE ASSY	1	(SEE LIST AT END)
41	27405	STEEL PIPE ASSY	1	(SEE LIST AT END)
42	27406	STEEL PIPE ASSY	1	(SEE LIST AT END)
43	27407	STEEL PIPE ASSY	1	(SEE LIST AT END)
44	27408	STEEL PIPE ASSY	1	(SEE LIST AT END)
45	27409	STEEL PIPE ASSY	1	(SEE LIST AT END)
46	27410	STEEL PIPE ASSY	1	(SEE LIST AT END)
47	27411	STEEL PIPE ASSY	1	(SEE LIST AT END)
48	27412	STEEL PIPE ASSY	1	(SEE LIST AT END)

HYDRULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
49	27413	STEEL PIPE ASSY	1	(SEE LIST AT END)
50	27414	STEEL PIPE ASSY	1	(SEE LIST AT END)
51	27415	STEEL PIPE ASSY	1	(SEE LIST AT END)
52	27416	STEEL PIPE ASSY	1	(SEE LIST AT END)
53	27417	STEEL PIPE ASSY	1	(SEE LIST AT END)
54	27418	STEEL PIPE ASSY	1	(SEE LIST AT END)
55	27419	STEEL PIPE ASSY	1	(SEE LIST AT END)
56	27420	STEEL PIPE ASSY	1	(SEE LIST AT END)
57	27421	STEEL PIPE ASSY	1	(SEE LIST AT END)
58	27422	STEEL PIPE ASSY	1	(SEE LIST AT END)
59	27423	STEEL PIPE ASSY	1	(SEE LIST AT END)
60	27424	STEEL PIPE ASSY	1	(SEE LIST AT END)
61	27425	STEEL PIPE ASSY	2	(SEE LIST AT END)
62	27426	STEEL PIPE ASSY	1	(SEE LIST AT END)
63	27427	STEEL PIPE ASSY	1	(SEE LIST AT END)
64	27428	STEEL PIPE ASSY	1	(SEE LIST AT END)
65	27429	STEEL PIPE ASSY	1	(SEE LIST AT END)
66	27430	STEEL PIPE ASSY	1	(SEE LIST AT END)
67	27431	STEEL PIPE ASSY	1	(SEE LIST AT END)
68	27432	STEEL PIPE ASSY	1	(SEE LIST AT END)
69	27433	STEEL PIPE ASSY	1	(SEE LIST AT END)
70	27434	STEEL PIPE ASSY	1	(SEE LIST AT END)
71	27435	STEEL PIPE ASSY	1	(SEE LIST AT END)
72	27436	STEEL PIPE ASSY	1	(SEE LIST AT END)
73	27437	STEEL PIPE ASSY	1	(SEE LIST AT END)
74	27438	STEEL PIPE ASSY	1	(SEE LIST AT END)
75	27439	STEEL PIPE ASSY	1	(SEE LIST AT END)
76	27907	HOSE ASSY (3300)	1	
77	27441	HOSE ASSY ½ BSP (750)	2	
78	27442	HOSE ASSY ½ BSP (900)	1	
79	27443	HOSE ASSY ½ BSP (1000)	1	
80	27444	HOSE ASSY ½ BSP (700)	2	
81	27445	HOSE ASSY ¼ BSP (400)	1	
82	27446	HOSE ASSY ¼ BSP (700)	3	
83	27570	HOSE ASSY ¼" BSP x M18 (700)	1	
84	27448	COMPRESSION TEE	2	
85	27449	MALE TEE	1	
86	27450	FEM-FEM SWIVEL	1	
87	27451	BULKHEAD COUPLING	1	
88	27452	ADJUSTABLE 'L' COUPLING	1	
89	27453	FEM REDUCING ADAPTOR	1	
90	27454	COMPRESSION CROSS	1	
91				
92	27456	REDUCING STANDPIPE	1	
93	27457	ADJUSTABLE MALE STUD COUPLING	1	
94	27458	ADJUSTABLE MALE STUD COUPLING	4	
95	27459	MALE MALE ADAPTOR	1	
96	27460	MALE MALE ADAPTOR	4	
97	27461	DOWTY SEAL	11	
98	27571	HOSE ASSY ¼" BSP x M18 (750)	1	

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

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HYDRULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27404	(ITEM 40) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾" BSP-15 PIPE	1	} NOT SHOWN
	27393	ADJ ELBOW M18-15 PIPE	1	
	27405	(ITEM 41) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27388	BULKHEAD CONNECTOR 15 PIPE	1	
	27392	ADJ MALE STUD COUPLING ¾ BSP-15 PIPE	1	
	27406	(ITEM 42) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING ¾ BSP-15 PIPE	1	
	27407	(ITEM 43) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¾ BSP-10 PIPE	1	
	27408	(ITEM 44) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¾ BSP-10 PIPE	1	
	27409	(ITEM 45) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27410	(ITEM 46) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¾ BSP-10 PIPE	1	
	27411	(ITEM 47) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¾ BSP-10 PIPE	1	

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27412	(ITEM 48) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 49) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 50) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27415	(ITEM 51) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27416	(ITEM 52) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27417	(ITEM 53) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27418	(ITEM 54) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27387	ELBOW 10 PIPE	1	} NOT SHOWN
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27419	(ITEM 55) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27387	ELBOW 10 PIPE	1	} NOT SHOWN
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27421	(ITEM 57) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN
	27422	(ITEM 58) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN

HYDRULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27423	(ITEM 59) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27394	ADJUSTABLE ELBOW 10 PIPE	1	} NOT SHOWN
	16314	ADJUSTABLE ELBOW 1/4BSP-10 PIPE	1	
	27456	REDUCING STANDPIPE 10 PIPE - 15 PIPE	1	
	27424	(ITEM 60) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	1	NOT SHOWN
	27425	(ITEM 61) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	2	NOT SHOWN
	27426	(ITEM 62) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	2	NOT SHOWN
	27427	(ITEM 63) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	2	NOT SHOWN
	27428	(ITEM 64) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	1	} NOT SHOWN
	27397	BULKHEAD ELBOW 15 PIPE	1	
	27429	(ITEM 65) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	1	} NOT SHOWN
	27397	BULKHEAD ELBOW 15 PIPE	1	
	27430	(ITEM 66) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/4BSP-10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27431	(ITEM 67) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/4BSP-15 PIPE	1	NOT SHOWN

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27432 W0846	(ITEM 68) STEEL PIPE ASSY 15 DIA CONSISTS OF:- MALE STUD COUPLING ½BSP-15 PIPE	1	NOT SHOWN
	27433 16315 27394	(ITEM 69) STEEL PIPE ASSY 10 DIA CONSISTS OF:- MALE STUD COUPLING ¼BSP-10 PIPE ADJUSTABLE ELBOW 10 PIPE	1 1	} NOT SHOWN
	27434 16315	(ITEM 70) STEEL PIPE ASSY 10 DIA CONSISTS OF:- MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27435 16315	(ITEM 71) STEEL PIPE ASSY 10 DIA CONSISTS OF:- MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27436 16315	(ITEM 72) STEEL PIPE ASSY 10 DIA CONSISTS OF:- MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27437 16315 27399 27457	(ITEM 73) STEEL PIPE ASSY 10 DIA CONSISTS OF:- MALE STUD COUPLING ¼BSP-10 PIPE COMPRESSION TEE 10 PIPE ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1 1 1	} NOT SHOWN
	27438 16315	(ITEM 74) STEEL PIPE ASSY 10 DIA CONSISTS OF:- MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27439 16315 27399 27457	(ITEM 75) STEEL PIPE ASSY 10 DIA CONSISTS OF:- MALE STUD COUPLING ¼BSP-10 PIPE COMPRESSION TEE 10 PIPE ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1 1 1	} NOT SHOWN

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HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	
2				
3	11123	DOWTY SEAL	3	
4	11124	DOWTY SEAL	2	
5	11125	DOWTY SEAL	16	
6	11293	BLANKING PLUG	1	
7	11295	MALE MALE ADAPTOR	2	
8	11336	MALE MALE ADAPTOR	10	
9	11337	DOWTY SEAL	3	
10				
11	12315	MALE MALE ADAPTOR	2	
12	12316	MALE MALE ADAPTOR	2	
13	12347	HOSE ASSY ½ BSP (700)	4	
14	12377	HOSE ASSY ¼ BSP (500)	5	
15	12378	BENT STEM ADAPTOR	4	
16				
17	13187	HOSE ASSY ¼ BSP (700)	4	
18	13188	HOSE ASSY ¼ BSP (1000)	5	
19	13386	RUBBER GROMMET	18	
20				
21	16304	PIPE CLAMP (4 LOOPS)	2	
22				
23	23320	HOSE ASSY ¼ BSP (2200)	2	
24				
25				
26	27894	¼" BSP MALE x ¾" BSP FEM SWIVEL ADAPTOR	1	
27	27031	ON - OFF VALVE ASSY	1	
28	27969	7 BANK VALVE BLOCK ASSEMBLY	1	(SEE LIST AT END)
29	27158	PRESSURE LINE FILTER	1	(FILTER ONLY PART No 27158/1)
30	27358	FLOW DIVIDER	1	
31	27358/1	CONTROL KNOB	1	
32	27359	PIPE CLIP 15mm	24	
33	27360	PIPE CLIP 10mm	15	
34	27361	LONG PIPE CLIP 10mm	2	
35	27365	EXTENSION SHAFT	1	
36	27366	UNIVERSAL JOINT	1	
37	27398	HOSE ASSY ½ BSP (400)	1	
38	37129	STEEL PIPE ASSY	1	(SEE LIST AT END)
39	37130	STEEL PIPE ASSY	1	(SEE LIST AT END)
40	27404	STEEL PIPE ASSY	1	(SEE LIST AT END)
41	27405	STEEL PIPE ASSY	1	(SEE LIST AT END)
42	27406	STEEL PIPE ASSY	1	(SEE LIST AT END)
43	37128	HOSE ASSY ¼" BSP (1800)	4	
44	37173	STEEL PIPE ASSY	1	(SEE LIST AT END)
45	27409	STEEL PIPE ASSY	1	(SEE LIST AT END)
46	37131	HOSE ASSY ½" BSP (430)	1	
47	37132	HOSE ASSY ½" BSP (320)	1	
48	27412	STEEL PIPE ASSY	1	(SEE LIST AT END)

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
49	27413	STEEL PIPE ASSY	1	(SEE LIST AT END)
50	27414	STEEL PIPE ASSY	1	(SEE LIST AT END)
51	27415	STEEL PIPE ASSY	1	(SEE LIST AT END)
52	27416	STEEL PIPE ASSY	1	(SEE LIST AT END)
53	27417	STEEL PIPE ASSY	1	(SEE LIST AT END)
54	27418	STEEL PIPE ASSY	1	(SEE LIST AT END)
55	27419	STEEL PIPE ASSY	1	(SEE LIST AT END)
56	27420	STEEL PIPE ASSY	1	(SEE LIST AT END)
57	27421	STEEL PIPE ASSY	1	(SEE LIST AT END)
58	27422	STEEL PIPE ASSY	1	(SEE LIST AT END)
59	27423	STEEL PIPE ASSY	1	(SEE LIST AT END)
60	27424	STEEL PIPE ASSY	1	(SEE LIST AT END)
61	27425	STEEL PIPE ASSY	2	(SEE LIST AT END)
62	27426	STEEL PIPE ASSY	1	(SEE LIST AT END)
63	27427	STEEL PIPE ASSY	1	(SEE LIST AT END)
64	27428	STEEL PIPE ASSY	1	(SEE LIST AT END)
65	27429	STEEL PIPE ASSY	1	(SEE LIST AT END)
66	27430	STEEL PIPE ASSY	1	(SEE LIST AT END)
67	27431	STEEL PIPE ASSY	1	(SEE LIST AT END)
68	27432	STEEL PIPE ASSY	1	(SEE LIST AT END)
69	27433	STEEL PIPE ASSY	1	(SEE LIST AT END)
70	27434	STEEL PIPE ASSY	1	(SEE LIST AT END)
71	27435	STEEL PIPE ASSY	1	(SEE LIST AT END)
72	27436	STEEL PIPE ASSY	1	(SEE LIST AT END)
73	27437	STEEL PIPE ASSY	1	(SEE LIST AT END)
74	27438	STEEL PIPE ASSY	1	(SEE LIST AT END)
75	27439	STEEL PIPE ASSY	1	(SEE LIST AT END)
76	27907	HOSE ASSY (3300)	1	
77	27441	HOSE ASSY ½ BSP (750)	1	
78	27442	HOSE ASSY ½ BSP (900)	1	
79	27443	HOSE ASSY ½ BSP (1000)	1	
80	27444	HOSE ASSY ½ BSP (700)	2	
81				
82	27446	HOSE ASSY ¼ BSP (700)	3	
83	27570	HOSE ASSY ¼" BSP x M18 (700)	1	
84	27448	COMPRESSION TEE	2	
85	27449	MALE TEE	1	
86	27450	FEM-FEM SWIVEL	1	
87	27451	BULKHEAD COUPLING	4	
88	27452	ADJUSTABLE 'L' COUPLING	1	
89	27453	FEM REDUCING ADAPTOR	1	
90	27454	COMPRESSION CROSS	1	
91	37178	HOSE ASSY ¼" BSP (1250)	1	
92	27456	REDUCING STANDPIPE	1	
93	27457	ADJUSTABLE MALE STUD COUPLING	1	
94	27458	ADJUSTABLE MALE STUD COUPLING	4	
95	27459	MALE MALE ADAPTOR	2	
96	27460	MALE MALE ADAPTOR	8	
97	27461	DOWTY SEAL	16	
98	27571	HOSE ASSY ¼" BSP x M18 (750)	1	

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
99	28322	CHECK VALVE	1	
100	28396	HYDRAULIC PIPE CLAMP (6 LOOP)	4	
101				
102	SPCT 208	HYDRAULIC PIPE CLAMP (2 LOOP)		
103	SPCT 210	STACKING NUT	9	
104				
105	UC 25	MALE MALE ADAPTOR	4	
106				
107	W0944	RUBBER GROMMET	4	
108				
109				
	27969	(ITEM 28) 7 BANK VALVE BLOCK ASSEMBLY CONSISTS OF:-		
110	27045	END PLATE	1	
111	27046	DOUBLE ACTING VALVE	4	
112	27048	INLET SECTION	1	
113	27970	SINGLE ACTING VALVE C/W CHECK VALVE	1	
114	27971	DOUBLE ACTING VALVE C/W CHECK VALVE	2	
		STEEL PIPE ASSEMBLIES		
	37129	(ITEM 38)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	W0846	MALE STUD COUPLING ½" BSP - 15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½ BSP-15 PIPE	1	
	37130	(ITEM 39)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	W0846	MALE STUD COUPLING ½" BSP-15 PIPE	1	
	27392	ADJ MALE STUD COUPLING 15 PIPE	1	
	27404	(ITEM 40)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾" BSP-15 PIPE	1	} NOT SHOWN
	27393	ADJ ELBOW M18-15 PIPE	1	
	27405	(ITEM 41)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾" BSP-15 PIPE	1	} NOT SHOWN
	27388	BULKHEAD CONNECTOR 15 PIPE	1	
	27392	ADJ MALE STUD COUPLING ½" BSP-15 PIPE	1	
	27406	(ITEM 42)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING ½" BSP-15 PIPE	1	

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27409	(ITEM 45) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18-10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27412	(ITEM 48) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18 - 10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 49) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 50) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27415	(ITEM 51) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27416	(ITEM 52) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27417	(ITEM 53) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27418	(ITEM 54) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27387	ELBOW 10 PIPE	1	} NOT SHOWN
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27419	(ITEM 55) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27387	ELBOW 10 PIPE	1	} NOT SHOWN
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27421	(ITEM 57) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN
	27422	(ITEM 58) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ¼BSP-15 PIPE	2	NOT SHOWN

HYDRAULICS (MANNED MACHINE)

(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27423	(ITEM 59) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27394	ADJUSTABLE ELBOW 10 PIPE	1	} NOT SHOWN
	16314	ADJUSTABLE ELBOW 1/2BSP-10 PIPE	1	
	27456	REDUCING STANDPIPE 10 PIPE - 15 PIPE	1	
	27424	(ITEM 60) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/2BSP-15 PIPE	1	NOT SHOWN
	27425	(ITEM 61) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/2BSP-15 PIPE	2	NOT SHOWN
	27426	(ITEM 62) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/2BSP-15 PIPE	2	NOT SHOWN
	27427	(ITEM 63) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/2BSP-15 PIPE	2	NOT SHOWN
	27428	(ITEM 64) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/2BSP-15 PIPE	1	} NOT SHOWN
	27397	BULKHEAD ELBOW 15 PIPE	1	
	27429	(ITEM 65) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/2BSP-15 PIPE	1	} NOT SHOWN
	27397	BULKHEAD ELBOW 15 PIPE	1	
	27430	(ITEM 66) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING 1/2BSP-10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27431	(ITEM 67) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING 1/2BSP-15 PIPE	1	NOT SHOWN

HYDRAULICS (MANNED MACHINE)

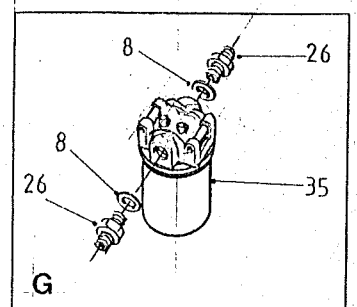
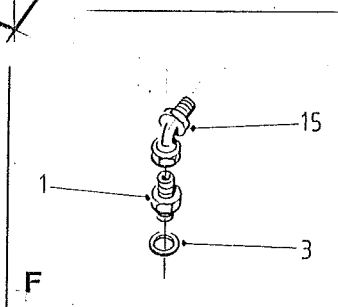
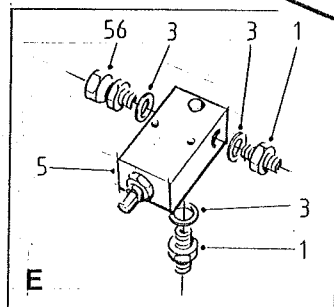
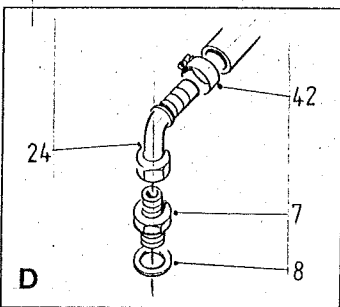
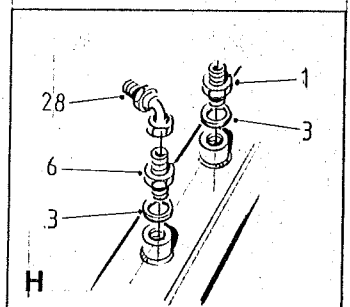
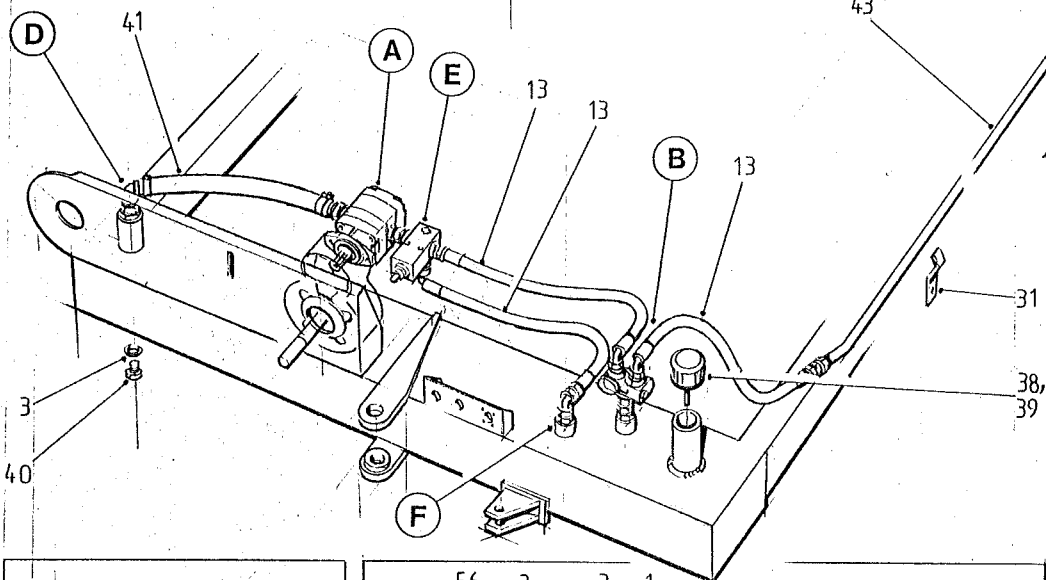
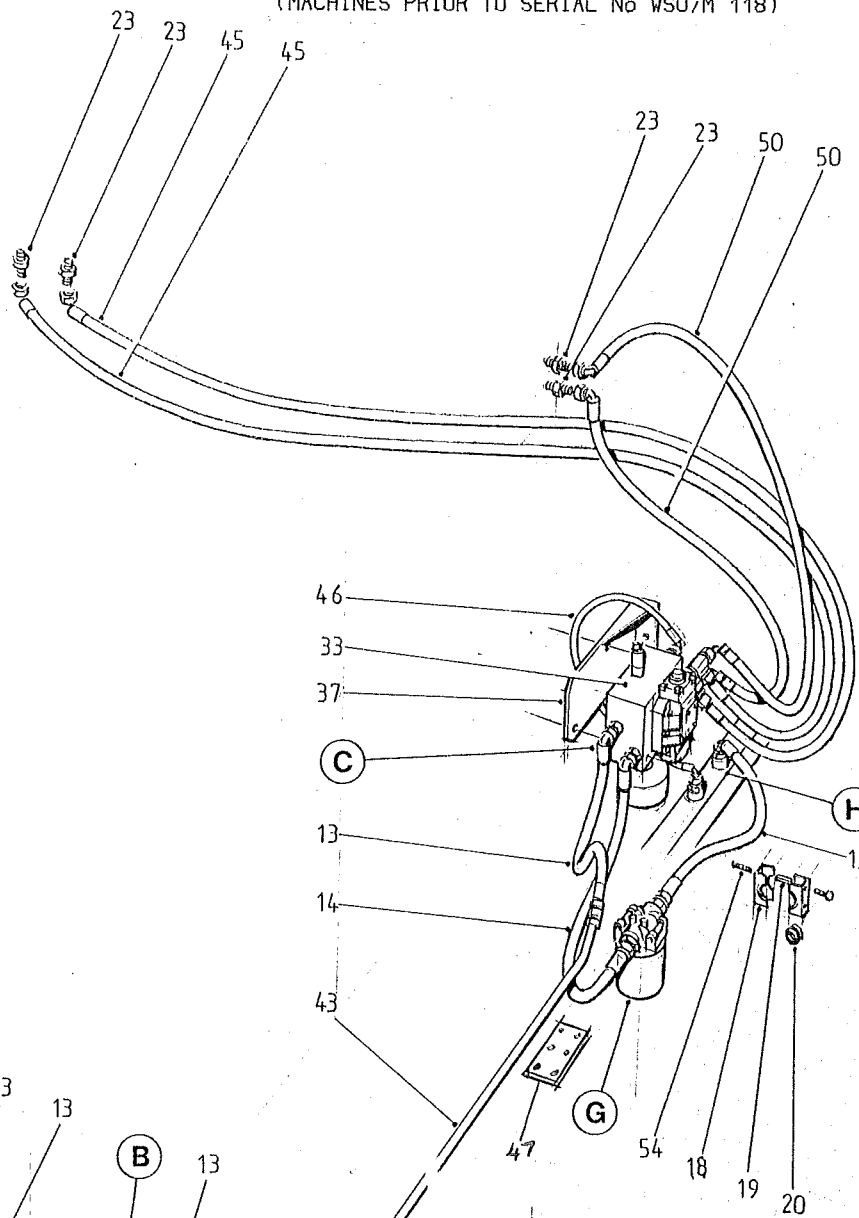
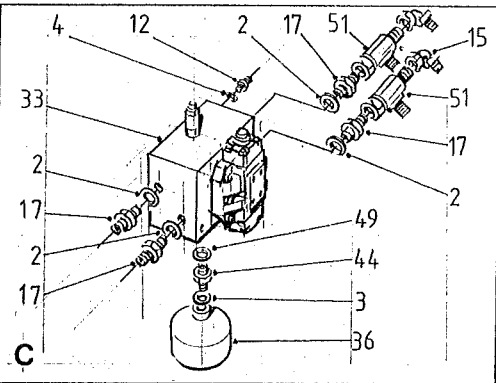
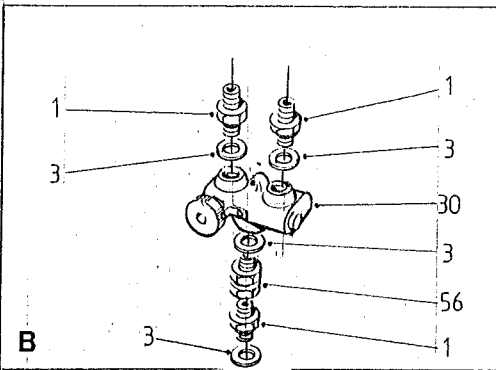
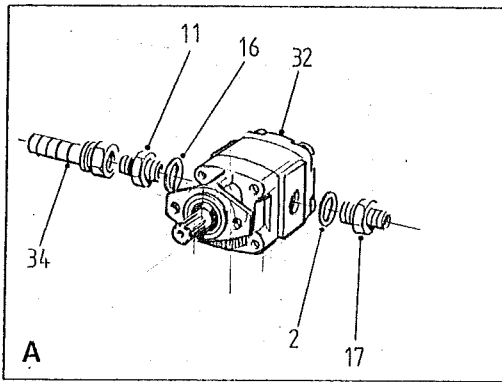
(ASSY. No. 27374)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27432	(ITEM 68) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½BSP-15 PIPE	1	NOT SHOWN
	27433	(ITEM 69) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27394	ADJUSTABLE ELBOW 10 PIPE	1	
	27434	(ITEM 70) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	2	NOT SHOWN
	27435	(ITEM 71) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27436	(ITEM 72) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27437	(ITEM 73) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27399	COMPRESSION TEE 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	27438	(ITEM 74) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	NOT SHOWN
	27439	(ITEM 75) STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼BSP-10 PIPE	1	} NOT SHOWN
	27399	COMPRESSION TEE 10 PIPE	1	
	27457	ADJ MALE STUD COUPLING ¼BSP-10 PIPE	1	
	37173	(ITEM 44) STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½" BSP-15 PIPE	1	NOT SHOWN

Hydraulics for Cleaner Unit

Assy No 27900

(MACHINES PRIOR TO SERIAL No WSU/M 118)



HYDRAULICS FOR CLEANER UNIT

(ASSY. No. 27900)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11115	¾"MALE MALE ADAPTOR	7	
2	11122	1"DOWTY SEAL	5	
3	11123	¾"DOWTY SEAL	12	
4	11124	½"DOWTY SEAL	1	
5	11132	RELIEF VALVE	1	
6	11295	½"x¾"BSP MALE MALE ADAPTOR	1	
7	11737	1½"x1¼"BSP MALE MALE ADAPTOR	1	
8	11740	1¼"DOWTY SEAL	3	
9				
10				
11	12314	1½"BSP MALE MALE ADAPTOR	1	
12	12315	½"BSP MALE MALE ADAPTOR	1	
13	12345	HOSE ASSEMBLY	5	
14	12346	HOSE ASSEMBLY	1	
15	12350	¾"BSP MALE FEM BENT STEM ADAPTOR	3	
16	12352	1½"DOWTY SEAL	1	
17	12560	1"x¾"BSP MALE MALE ADAPTOR	5	
18	12563	PIPE CLAMP	8	
19	12564	STACK NUT	8	
20	12591	GROMMET	4	
21				(C/W 'O'RING)
22				
23	13191	¾"UNF x ¾"BSP MALE MALE ADAPTOR	4	
24	13291	1½"BSP FEM PUSH-IN ADAPTOR 90°	1	
25				
26	23583	1¼"x¾"BSP MALE MALE ADAPTOR	2	
27				
28	26086	½"BSP MALE FEM BENT STEM ADAPTOR 90°	1	
29				
30	27720	FLOW DIVIDER	1	
31	27359	PIPE CLIP	2	(480mm)
32	27714	HYDRAULIC PUMP	1	
33	27717	REVERSING VALVE	1	
34	27807	1½"FEM PUSH-IN ADAPTOR STRAIGHT	1	
35	27931	FILTER-RETURN LINE	1	
36	27845	ACCUMULATOR	1	
37	27889	VALVE MOUNTING BRACKET	1	
38	27897	FILLER BREATHER	1	
39	27898	DIPSTICK	1	
40	27899	MAGNETIC PLUG	1	
41	27901	1½"SUCTION HOSE	1	
42	27902	PIPE CLIP	2	
43	27903	STEEL PIPE ASSEMBLY	1	
44	27904	¾"BSP x M22 x 1.5 MALE MALE ADAPTOR	1	
45	27905	HOSE ASSEMBLY	2	
46	27906	HOSE ASSEMBLY	1	
47	27933	FILTER MOUNTING BRACKET	1	
48				
49	31167	M22 DOWTY SEAL	1	
50	32360	HOSE ASSEMBLY	2	

(MACHINES PRIOR TO SERIAL No WSU/M 118)

HYDRAULICS FOR CLEANER UNIT

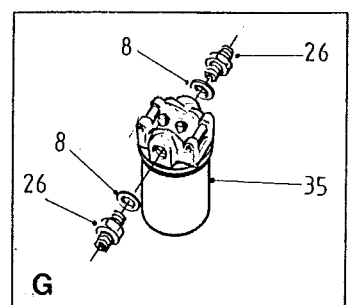
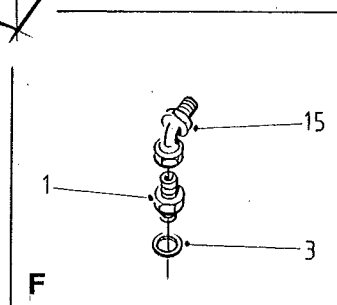
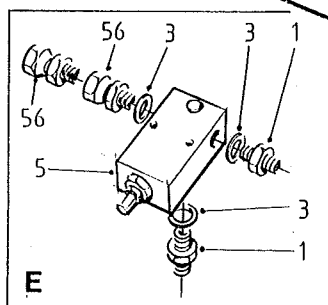
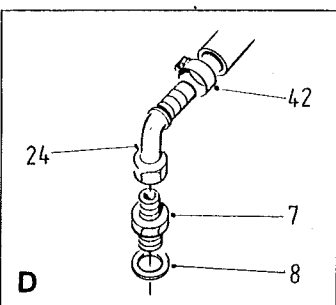
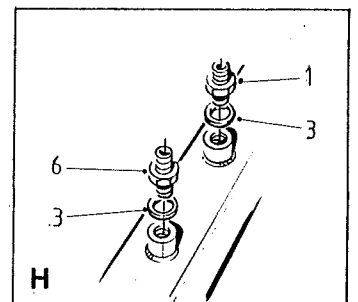
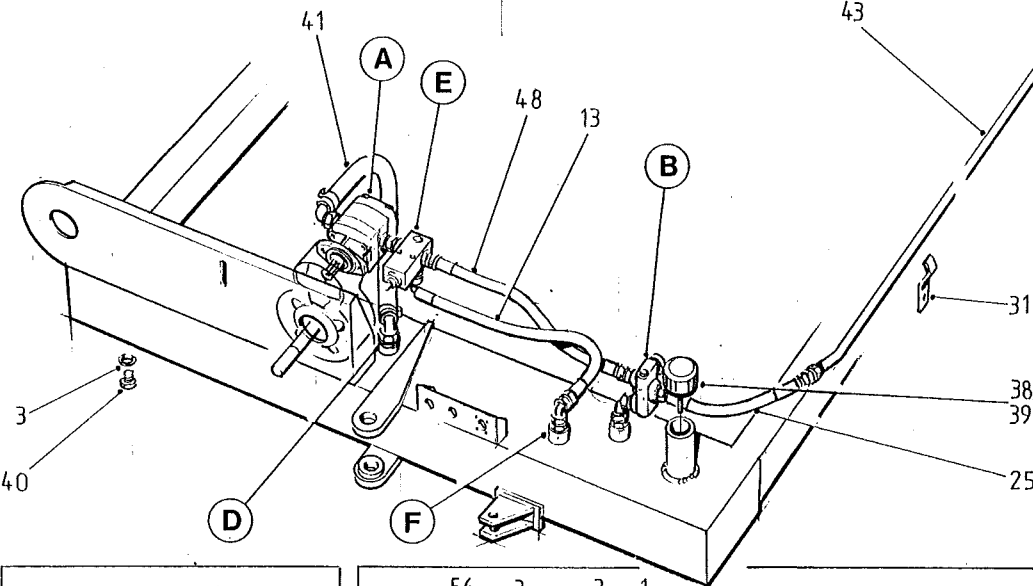
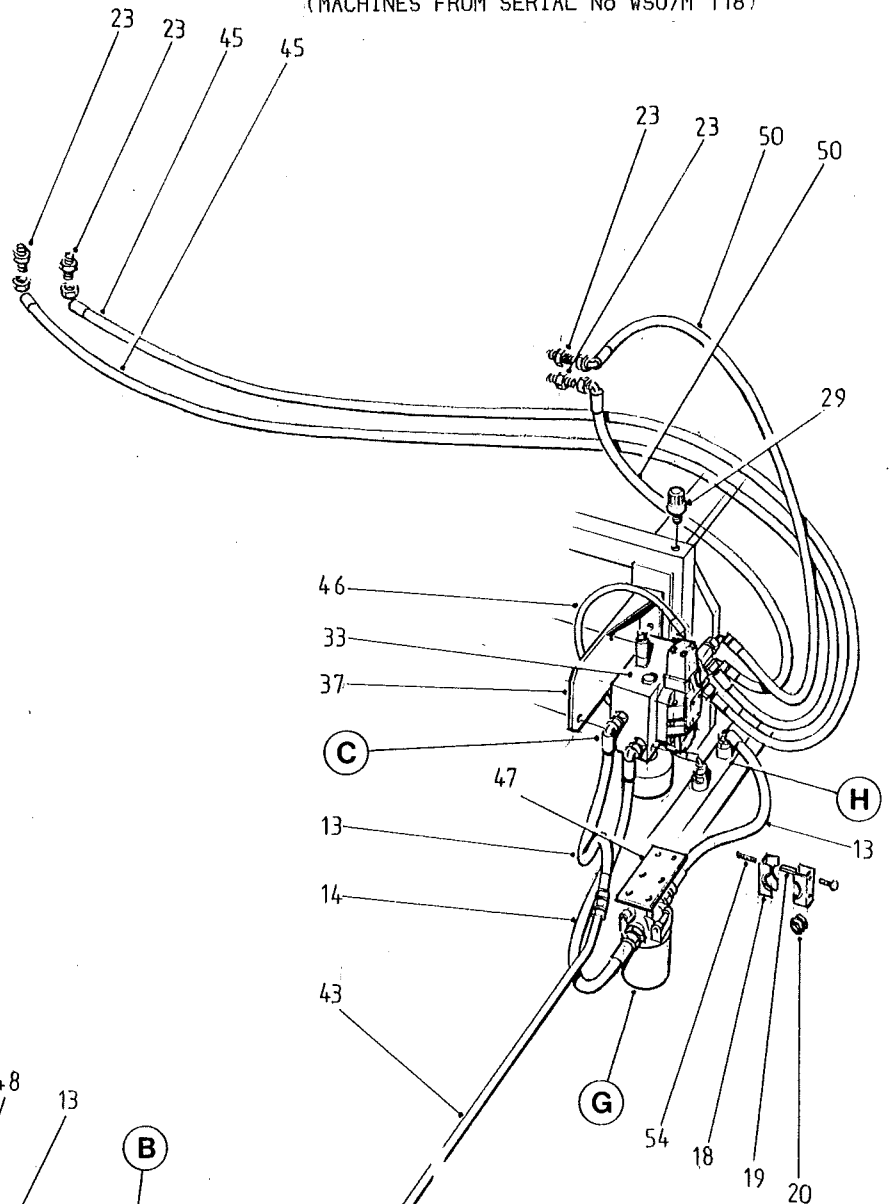
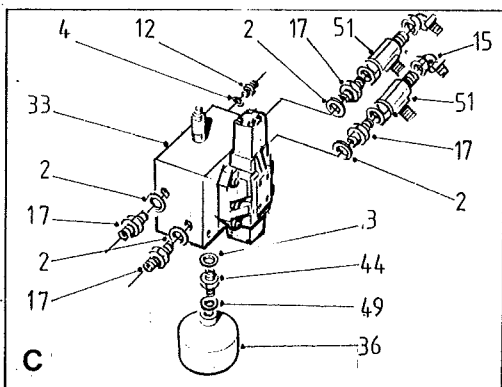
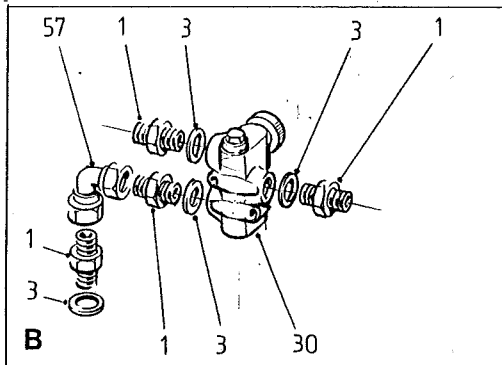
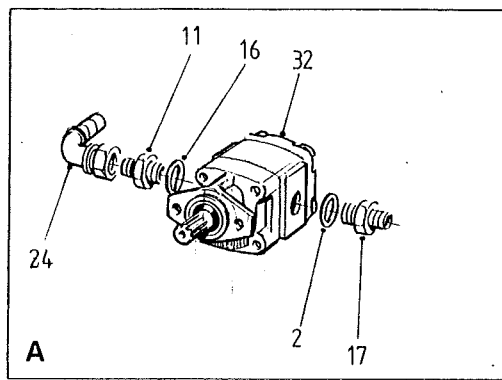
(ASSY. No. 27900)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51 52 53 54 55 56	32512	¾" BSP FEM MALE MALE TEE	2	
	SPCT 212	STACK STUD	4	
	TBMW 338	¾" BSP MALE FEM SWIVEL ADAPTOR	2	

Hydraulics for Cleaner Unit

Assy N° 27900

(MACHINES FROM SERIAL No WSU/M 118)



HYDRAULICS FOR CLEANER UNIT

(ASSY. No. 27900)

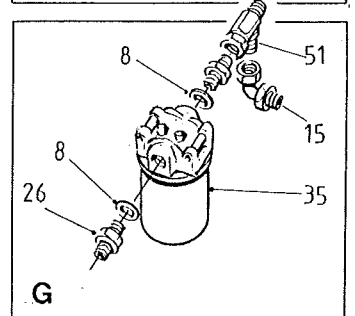
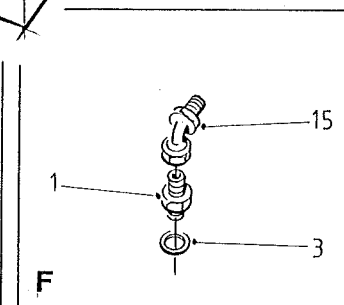
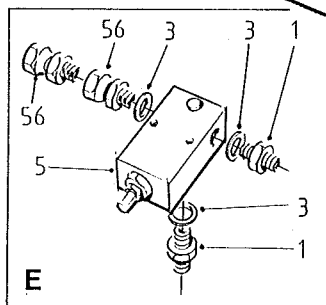
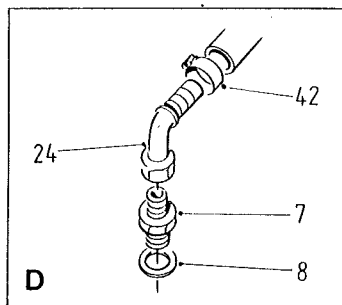
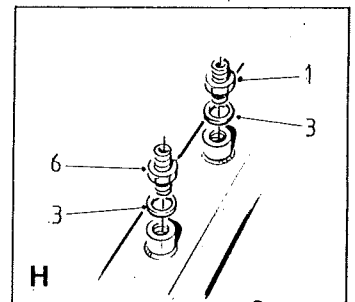
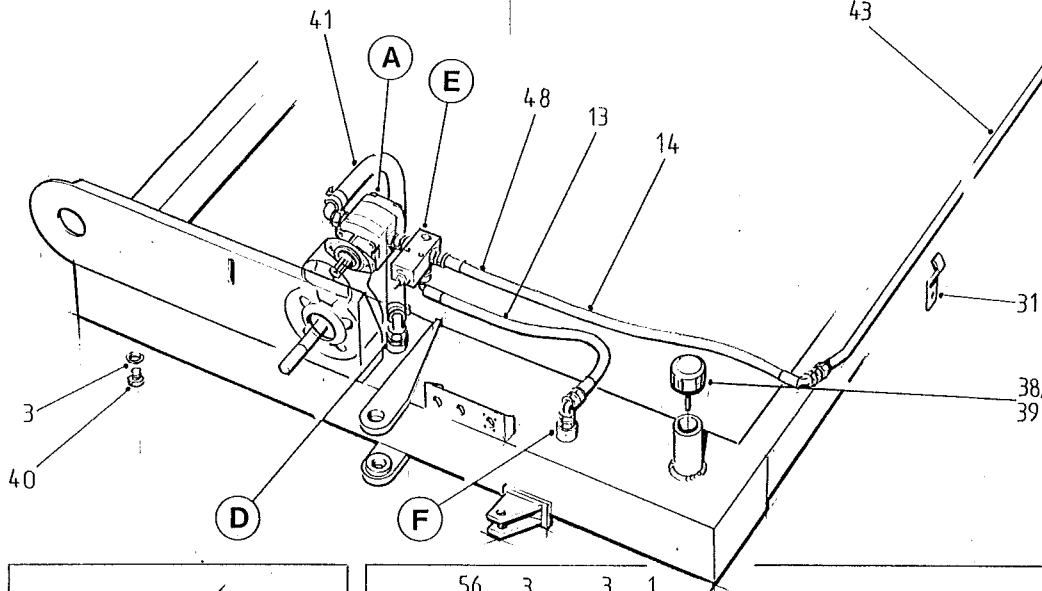
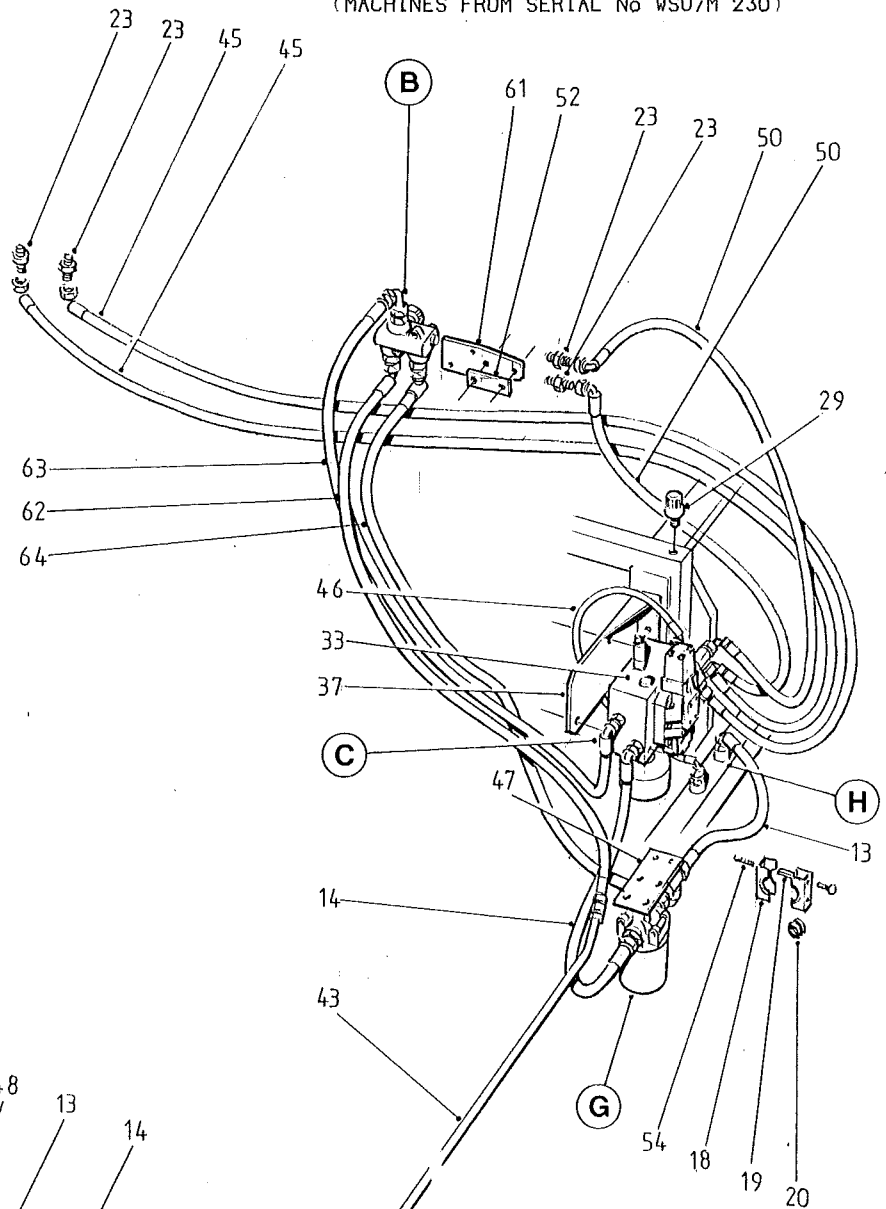
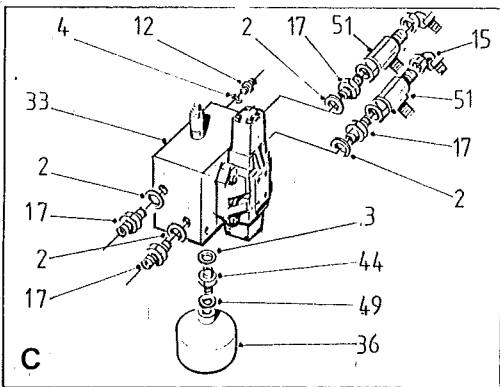
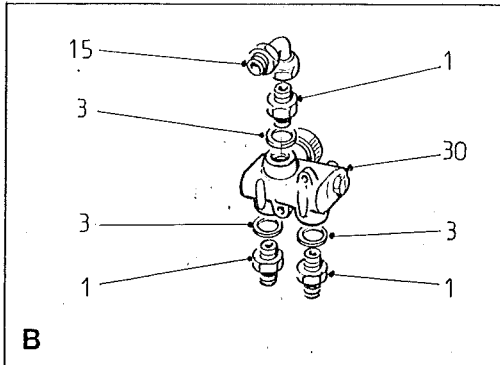
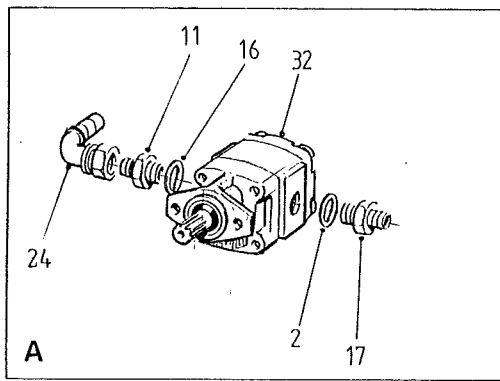
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11115	¾"MALE MALE ADAPTOR	8	
2	11122	1"DOWTY SEAL	5	
3	11123	¾"DOWTY SEAL	12	
4	11124	½"DOWTY SEAL	1	
5	11132	RELIEF VALVE	1	
6	11295	½"x¾"BSP MALE MALE ADAPTOR	1	
7	11737	1½"x1¼"BSP MALE MALE ADAPTOR	1	
8	11740	1¼"DOWTY SEAL	3	
9				
10				
11	12314	1½"BSP MALE MALE ADAPTOR	1	
12	12315	½"BSP MALE MALE ADAPTOR	1	
13	12345	HOSE ASSEMBLY	3	
14	12346	HOSE ASSEMBLY	1	
15	12350	¾"BSP MALE FEM BENT STEM ADAPTOR	3	
16	12352	1½"DOWTY SEAL	1	
17	12560	1"x¾"BSP MALE MALE ADAPTOR	5	
18	12563	PIPE CLAMP	8	
19	12564	STACK NUT	8	
20	12591	GROMMET	4	
21				
22				
23	13191	¾"UNFx¾"BSP MALE MALE ADAPTOR	4	(C/W 'O'RING)
24	13291	1½"BSP FEM PUSH-IN ADAPTOR 90°	2	
25	37184	HOSE ASSEMBLY	1	
26	23583	1¼"x¾"BSP MALE MALE ADAPTOR	2	
27				
28				
29	27921	BREATHER	1	
30	27720	FLOW DIVIDER	1	
31	27359	PIPE CLIP	2	
32	27714	HYDRAULIC PUMP	1	
33	27717	REVERSING VALVE	1	
34				
35	27931	FILTER-RETURN LINE	1	
36	37117	ACCUMULATOR	1	{ (DIA 120mm 27845)
37	27889	VALVE MOUNTING BRACKET	1	{ (DIA 90mm 37117)
38	27897	FILLER BREATHER	1	
39	27898	DIPSTICK	1	
40	27899	MAGNETIC PLUG	1	
41	37105	1½"SUCTION HOSE	1	
42	27902	PIPE CLIP	2	
43	27903	STEEL PIPE ASSEMBLY	1	
44	37103	¾"BSPxM16x1.5 MALE MALE ADAPTOR	1	
45	27905	HOSE ASSEMBLY	2	
46	37185	HOSE ASSEMBLY	1	
47	27933	FILTER MOUNTING BRACKET	1	
48	37106	HOSE ASSEMBLY	1	
49	37104	M16 DOWTY SEAL	1	
50	32360	HOSE ASSEMBLY	2	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32512	¾" BSP FEM MALE MALE TEE	2	
52				
53				
54	SPCT 212	STACK STUD	4	
55				
56	TBMW 338	¾" BSP MALE FEM SWIVEL ADAPTOR	2	
57	TBMW 609	¾" BSP FEMx¾" BSP FEM 90° ADAPTOR	1	

Hydraulics for Cleaner Unit

Assy No 27900

(MACHINES FROM SERIAL No WSU/M 230)



HYDRAULICS FOR CLEANER UNIT

(ASSY. No. 27900)

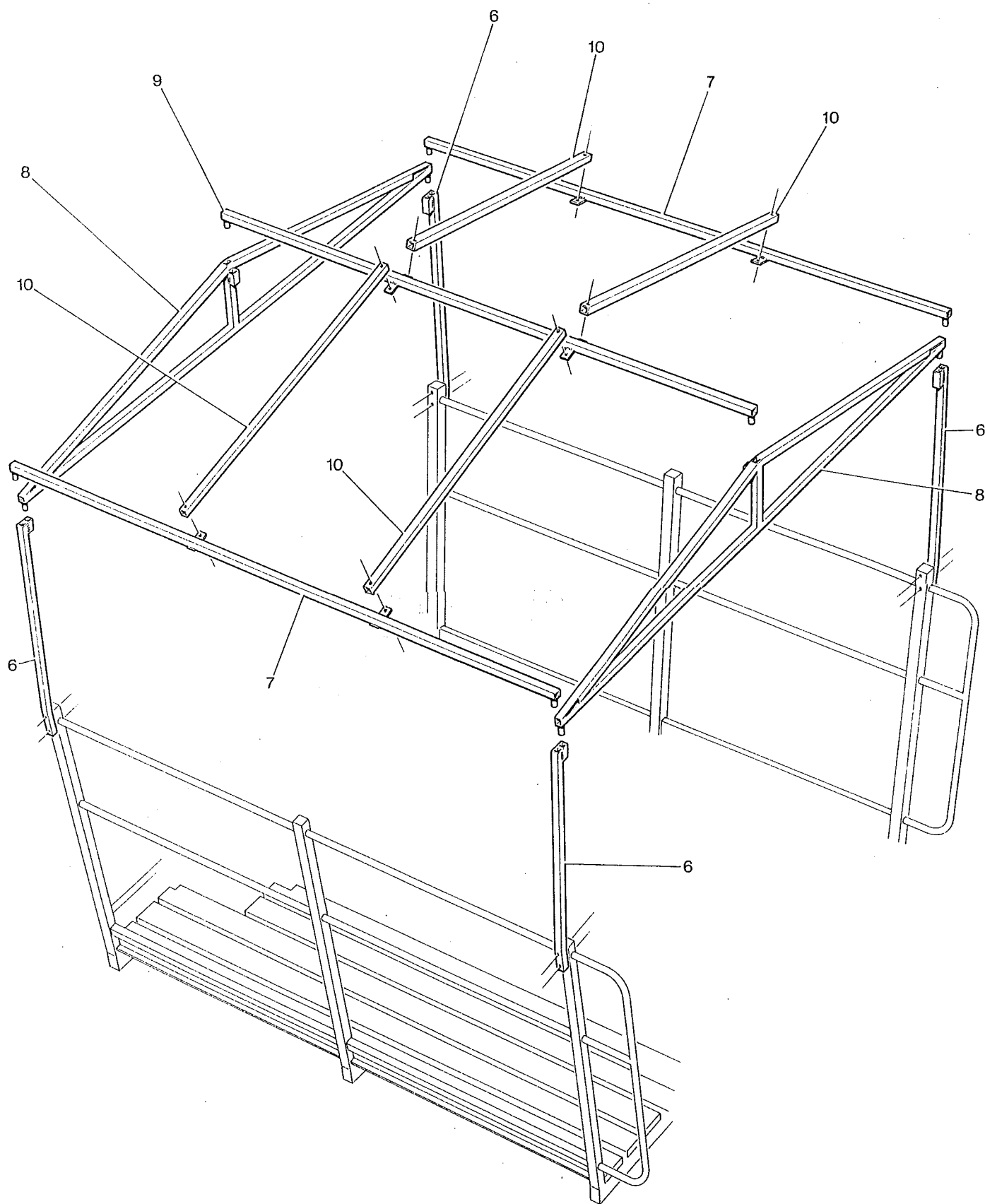
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11115	¾"MALE MALE ADAPTOR	7	
2	11122	1"DOWTY SEAL	5	
3	11123	¾"DOWTY SEAL	11	
4	11124	½"DOWTY SEAL	1	
5	11132	RELIEF VALVE	1	
6	11295	½"x¾"BSP MALE MALE ADAPTOR	1	
7	11737	1½"x1¼"BSP MALE MALE ADAPTOR	1	
8	11740	1¼"DOWTY SEAL	3	
9				
10				
11	12314	1½"BSP MALE MALE ADAPTOR	1	
12	12315	½"BSP MALE MALE ADAPTOR	1	
13	12345	HOSE ASSEMBLY	2	
14	12346	HOSE ASSEMBLY	2	
15	12350	¾"BSP MALE FEM BENT STEM ADAPTOR	5	
16	12352	1½"DOWTY SEAL	1	
17	12560	1"x¾"BSP MALE MALE ADAPTOR	5	
18	12563	PIPE CLAMP	8	
19	12564	STACK NUT	8	
20	12591	GROMMET	4	
21				
22				
23	13191	¾"UNFx¾"BSP MALE MALE ADAPTOR	4	(C/W 'O'RING)
24	13291	1½"BSP FEM PUSH-IN ADAPTOR 90°	2	
25				
26	23583	1¼"x¾"BSP MALE MALE ADAPTOR	2	
27				
28				
29	27921	BREATHER	1	
30	27720	FLOW DIVIDER	1	
31	27359	PIPE CLIP	2	
32	27714	HYDRAULIC PUMP	1	
33	27717	REVERSING VALVE	1	
34				
35	27931	FILTER-RETURN LINE	1	{ (DIA 120mm 27845) (DIA 90mm 37117)
36	37117	ACCUMULATOR	1	
37	27889	VALVE MOUNTING BRACKET	1	
38	27897	FILLER BREATHER	1	
39	27898	DIPSTICK	1	
40	27899	MAGNETIC PLUG	1	
41	37105	1½"SUCTION HOSE	1	
42	27902	PIPE CLIP	2	
43	27903	STEEL PIPE ASSEMBLY	1	
44	37103	¾"BSPxM16x1.5 MALE MALE ADAPTOR	1	
45	27905	HOSE ASSEMBLY	2	
46	37185	HOSE ASSEMBLY	1	
47	27933	FILTER MOUNTING BRACKET	1	
48				
49	37104	M16 DOWTY SEAL	1	
50	32360	HOSE ASSEMBLY	2	

HYDRAULICS FOR CLEANER UNIT**(ASSY. No. 27900)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32512	¾" BSP FEM MALE MALE TEE	3	750mm WIDE ELEVATOR ONLY
52	32745	CLAMP PLATE	1	
53				
54	SPCT 212	STACK STUD	4	
55				
56	TBMW 338	¾" BSP MALE FEM SWIVEL ADAPTOR	2	
57				
58				
59				
60				
61	37212	VALVE PLATE	1	
62	37215	HOSE ASSEMBLY	1	
63	37216	HOSE ASSEMBLY	1	
64	37217	HOSE ASSEMBLY	1	

Canopy Kit Assembly

Assy N° 27239



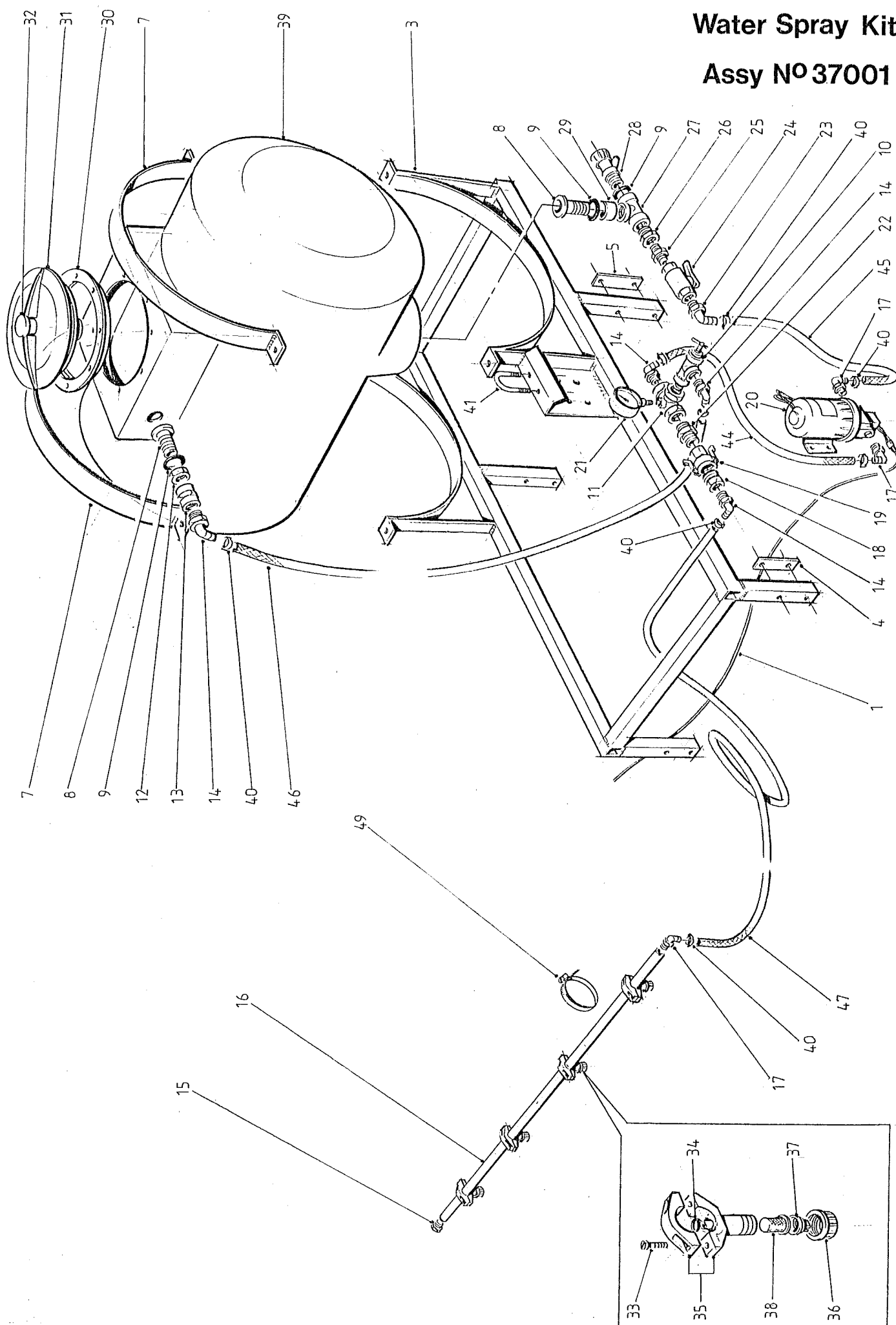
CANOPY KIT

(ASSY. No. 27239)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27184	CANOPY FRAME ASSEMBLY	1	(NOT SHOWN)
2	27011	CANOPY COVER	1	
3				
4				
5				
	27184	CANOPY FRAME ASSEMBLY CONSISTS OF:-		
6	27337	SUPPORT LEG	4	
7	27338	EAVES BEAM	2	
8	27339	GABLE END	2	
9	27340	RIDGE BEAM	1	
10	27341	RAFTER	4	

Water Spray Kit

Assy N° 37001

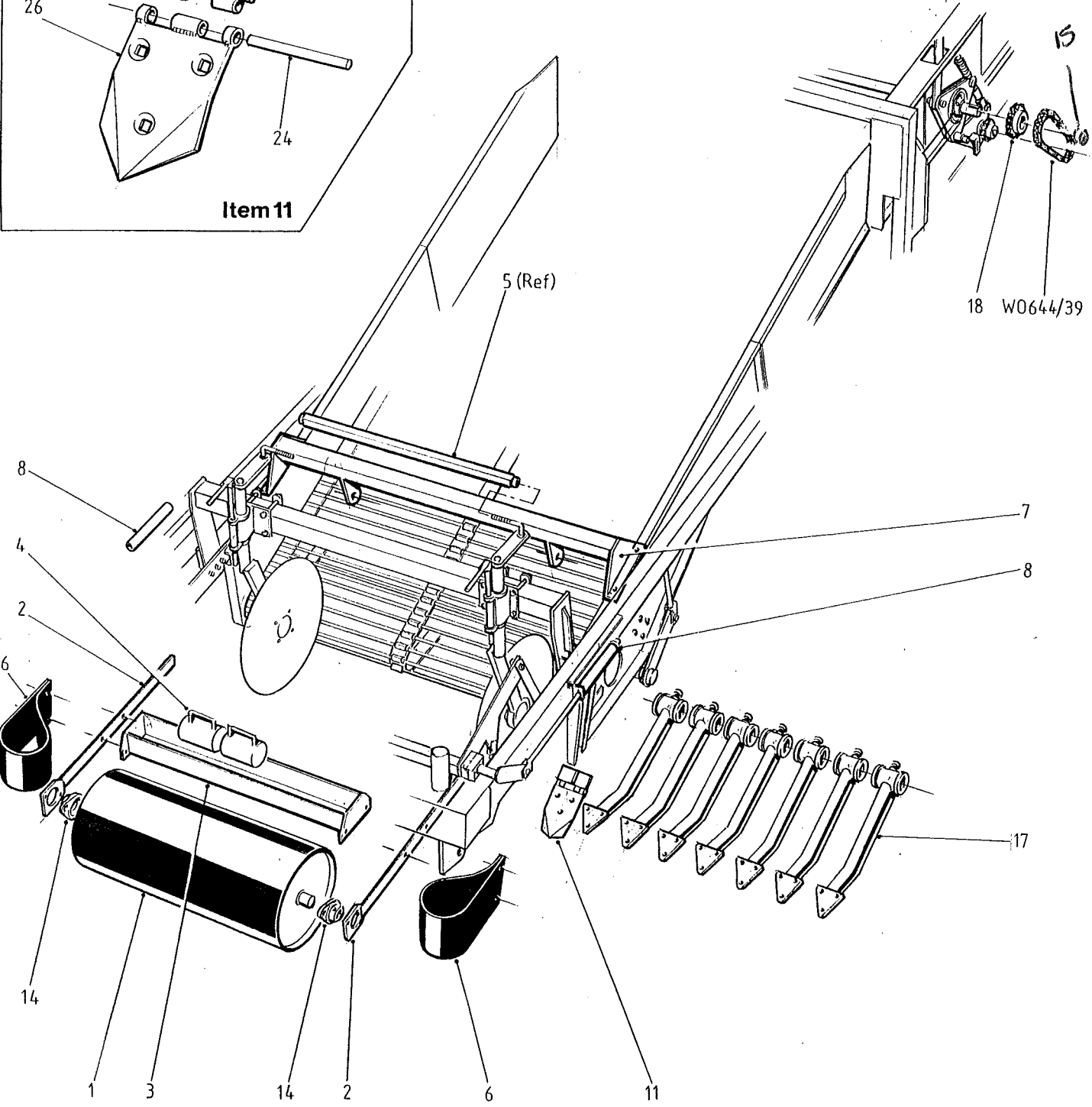
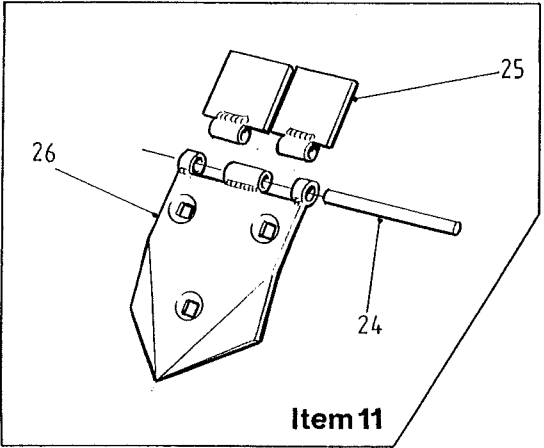
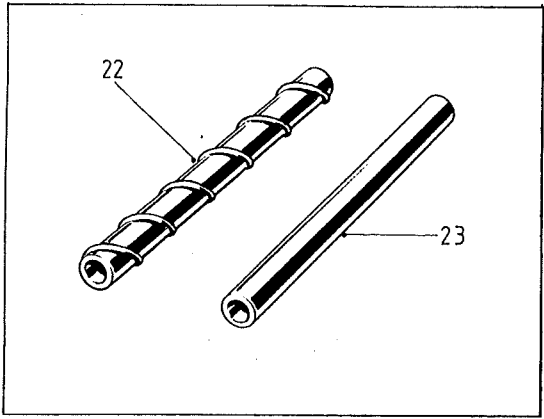


WATER SPRAY KIT

(ASSY. No. 37001)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11370	2 CORE CABLE	3M	
2				
3	27984	WATER TANK MOUNTING FRAME	1	
4	27985	CLAMP PLATE (SMALL)	2	
5	27986	CLAMP PLATE (LARGE)	2	
6				
7	37002	TANK STRAP	2	
8	37003	¾" BSP TANK OUTLET	2	
9	37004	¾" GASKET	3	
10	37005	RELIEF VALVE	1	
11	37006	¾" BSP FEM TEE C/W ¾" BSP OUTLET	1	
12	37007	¾" BSP BACK NUT	1	
13	37008	¾" BSP SOCKET	1	
14	37009	¾" BSP ¾" HOSE BARB ELBOW	4	
15	37010	¾" BSP BLANKING PLUG	1	
16	37011	½" BORE BOOM TUBE	1	(1320mm)
17	37012	¾" BSP x ¾" HOSE BARB ELBOW	3	
18	37013	¾" BSP QUICK COUPLER (MALE END)	1	
19	37014	¾" BSP QUICK COUPLER (FEM END)	1	
20	37015	ELECTRIC WATER PUMP	1	
21	37016	SIGHT GAUGE	1	
22	37017	¾" BSP MALE MALE ADAPTOR	1	
23	37018	½" BSP x ¾" HOSE BARB ELBOW	1	
24	37019	½" BSP SHUT-OFF VALVE	1	
25	37020	½" BSP x ¾" BSP MALE MALE ADAPTOR	1	
26	37021	¾" BSP MALE x ½" BSP FEM REDUCER	1	
27	37022	¾" BSP FEMALE TEE	1	
28	37023	¾" BSP DRAIN TAP	1	
29	37024	PLASTIC SPACER	1	
30	37025	NECK RING	1	
31	37026	TANK LID	1	
32	37027	TANK LID VENT	1	
33	37028	SCREW	8	(FOR NOZZLE CLAMP)
34	37029	'O'RING	4	
35	37030	NOZZLE BODY C/W CLAMP	4	
36	37031	NOZZLE CAP	4	
37	37032	PINK TIP NOZZLE	4	
38	37033	NOZZLE FILTER	4	
39	37034	WATER TANK (200 LITRE)	1	
40	37035	HOSE CLIP	8	
41	37036	'U' BOLT	1	
42				
43				
44	W0733	¾" HOSE	1	(380mm)
45	W0733	¾" HOSE	1	(460mm)
46	W0733	¾" HOSE	1	(680mm)
47	W0733	¾" HOSE	1	(1400mm)
48				
49	GS 406/1	JUBILEE CLIP	2	

Onion Windrow Pick-up Kit
Assy N^o 27993



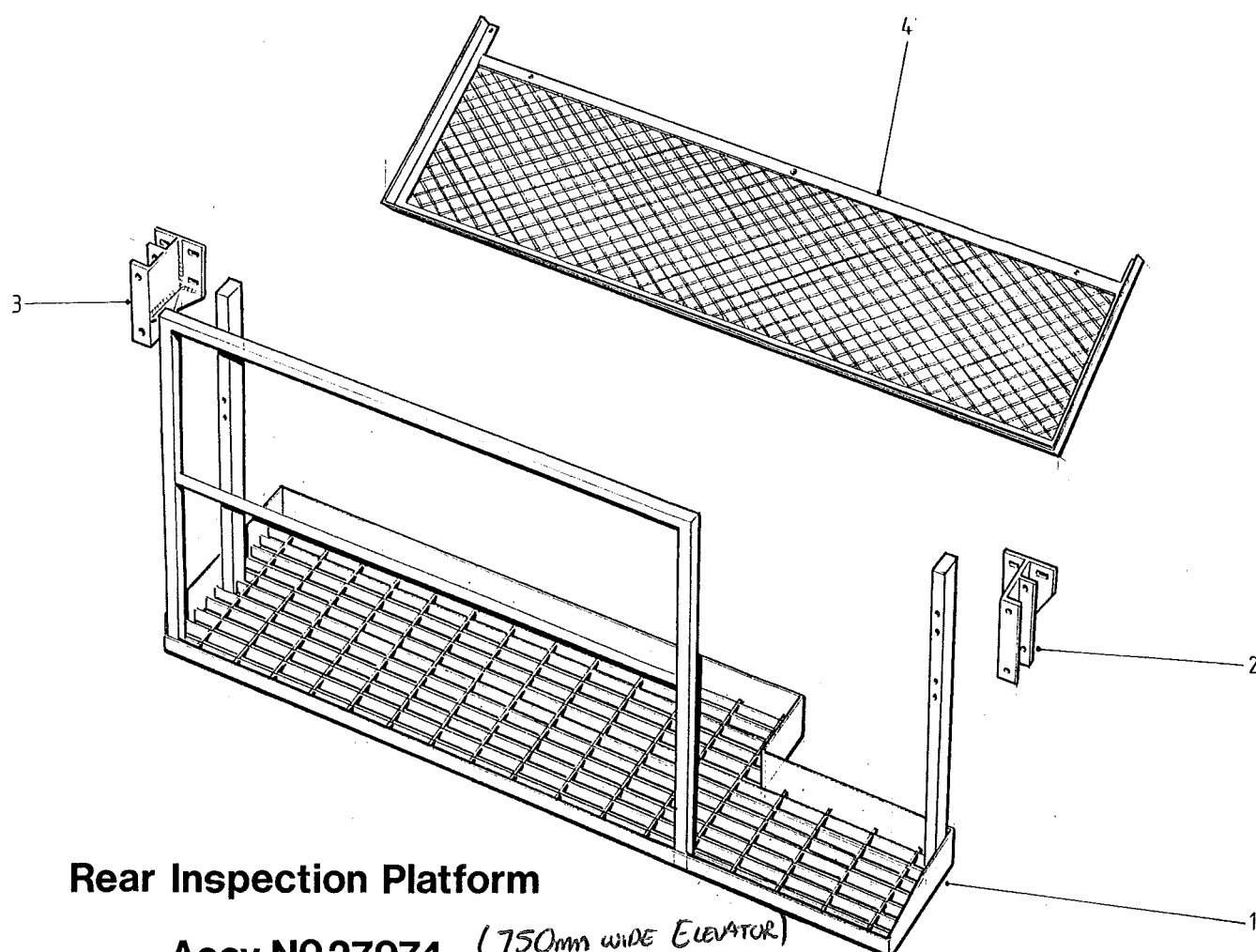
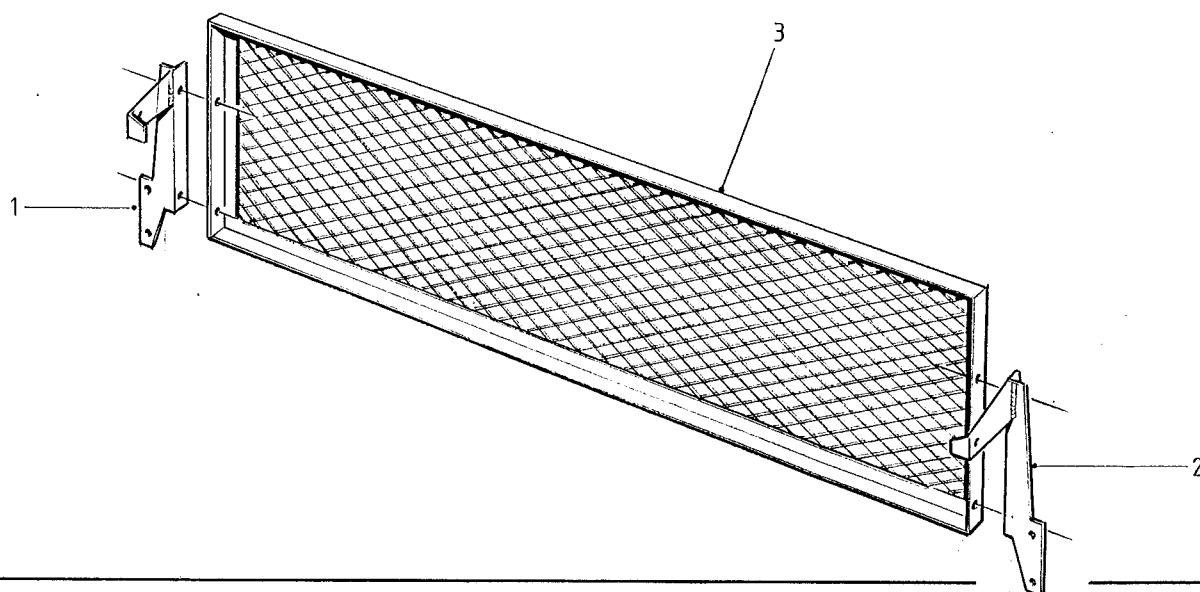
ONION WINDROW PICK-UP KIT

(ASSY. No. 27993)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27643	BED ROLLER	1	(REF) SEE DISC COULTER ASSEMBLY No37141
2	27644	BED ROLLER ARM	2	
3	27645	WEIGHT TRAY	1	
4	27646	WEIGHT	4	
5	27957	TIE BAR	1	
6	27958	RUBBER DEFLECTOR	2	
7	27960	PIVOT BAR	1	
8	27965	SPACER TUBE	2	
9				
10				
11	37043	ONION SHARE ASSEMBLY	7	(SEE LIST AT END)
12				
13				
14	SLFL 25A	BEARING	2	
15	F 10	PLASTIC SPACER	1	
16				
17	W0635	SHARE ARM	7	
18	W0834 K15102	48T SPROCKET	1	REVERSE DRIVE FOR HAULM ROLLER
19		23T		
20				
21				
22	27961	STEEL SPIRAL ROLLER (3½"DIA)	8	OPTIONAL FOR CLEANER UNIT
23	27962	STEEL PLAIN ROLLER (2¾"DIA)	8	
	27963	STEEL PLAIN ROLLER (2½"DIA)	8	
	37043	ONION SHARE ASSEMBLY CONSISTS OF:-		
24	0000204105	PIVOT PIN	1	
25	0000204106	TIP PLATE	2	
26	27991	SHARE BLADE	1	

Rear Guard Assembly

Assy N^o 37175



Rear Inspection Platform

Assy N^o 27974 (750mm WIDE ELEVATOR)
37219 (900mm WIDE ELEVATOR)

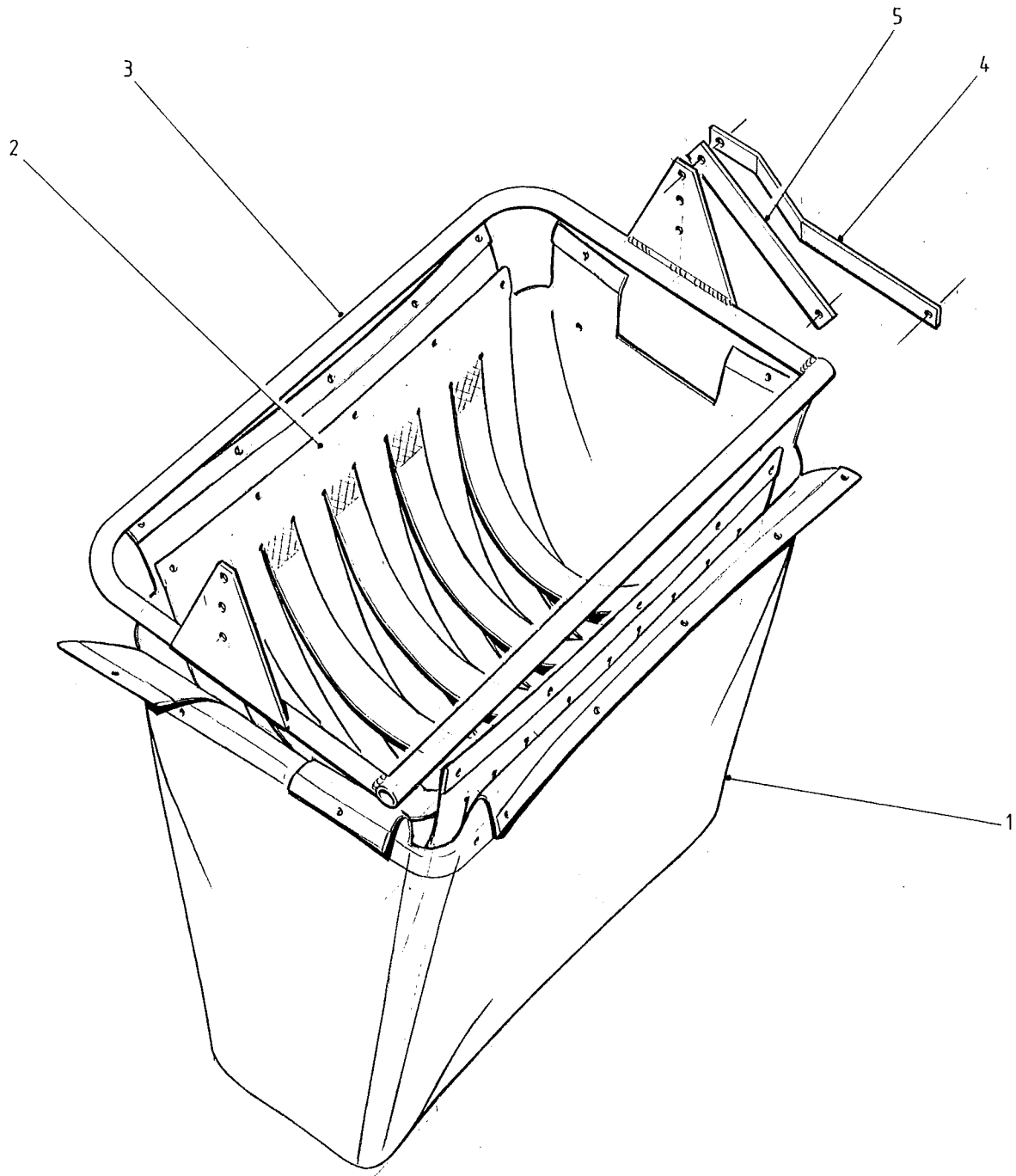
REAR MESH GUARD ASSEMBLY
 REAR INSPECTION PLATFORM ASSEMBLY

(ASSY No. 37175)
 (ASSY No. 27974)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	37175	REAR MESH GUARD ASSEMBLY CONSISTS OF:-		
1	27884	GUARD BRACKET RH	1	
2	27885	GUARD BRACKET LH	1	
3	27886	REAR MESH GUARD	1	
	27974/37219	REAR INSPECTION PLATFORM ASSEMBLY CONSISTS OF:-		
1	27975	INSPECTION PLATFORM	1	
2	27976	MOUNTING BRACKET	1	37194 } 900mm WIDE 37195 } ELEVATOR (FOR CLEANER UNIT)
3	27977	MOUNTING BRACKET	1	
4	27989	EXTENSION GUARD	1	

Box Filling Chute Assembly

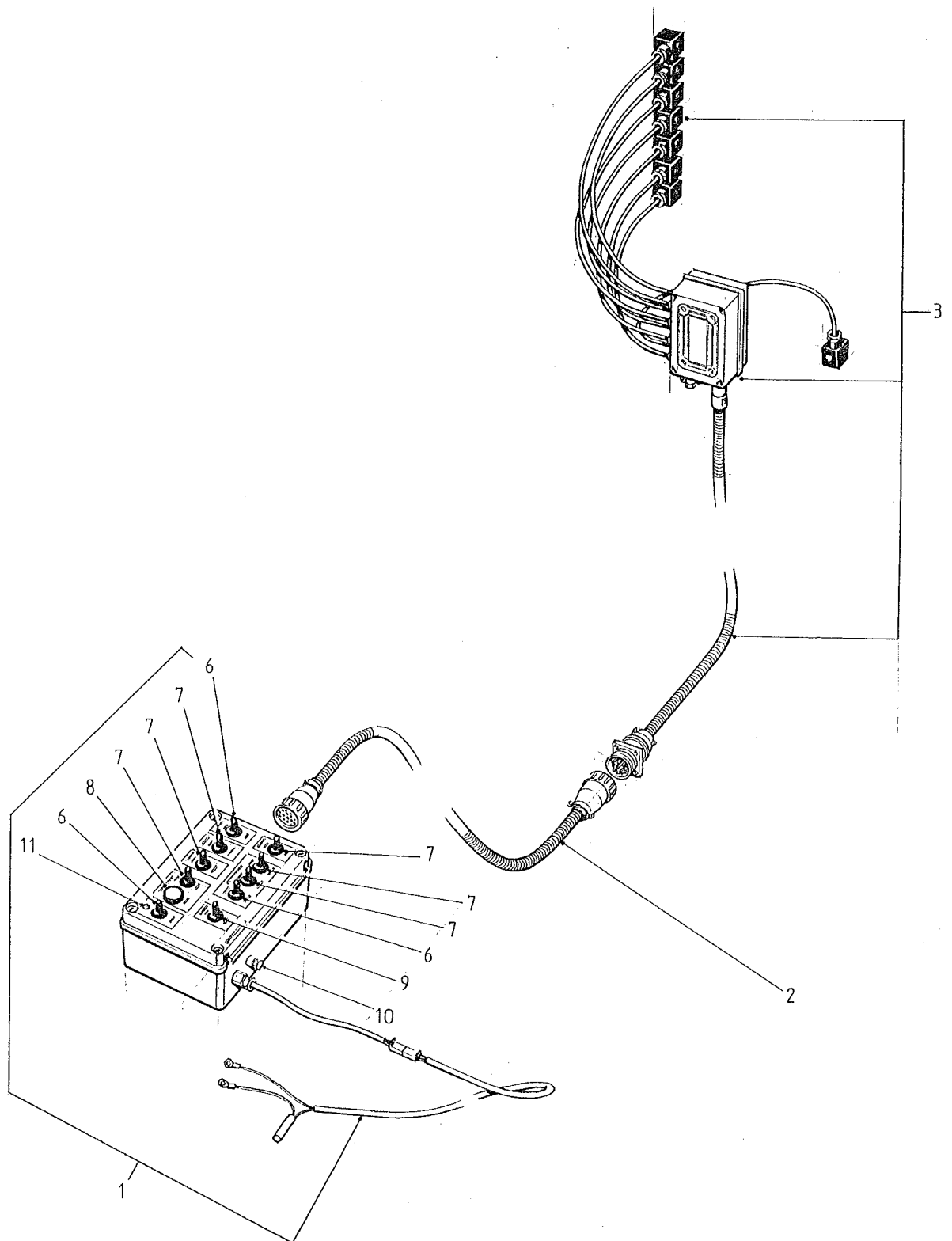
Manned Machine- Assy N° 27081
(750mm WIDE ELEV) Unmanned Machine- Assy N° 27980
(900mm WIDE ELEV) UNMANNED MACHINE - Assy N° 37218



BOX FILLING CHUTE ASSEMBLY (MANNED MACHINE)
 BOX FILLING CHUTE ASSEMBLY (UNMANNED MACHINE)

(ASSY. No. 27081)
 (ASSY. No. 27980)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27081	BOX FILLING CHUTE ASSEMBLY (MANNED MACHINE)		(750mm wide)
		CONSISTS OF:-		
1	27082	PVC CHUTE	1	
2	27083	FALL BREAKER	1	
3	27084	CHUTE FRAME	1	
4	27978	UPPER STAY	2	
5	27979	LOWER STAY	2	
	27980	BOX FILLING CHUTE ASSEMBLY (UNMANNED MACHINE)		(750mm wide)
		CONSISTS OF:-		
1	27082	PVC CHUTE	1	
2	27083	FALL BREAKER	1	
3	27084	CHUTE FRAME	1	
	37218	Box Filling Chute Assy (UNMANNED MACHINE)		(900mm wide).
		CONSISTS OF:-		
1	27687	PVC CHUTE	1	
2	27686	FALL BREAKER	1	
3	37214	CHUTE FRAME	1	



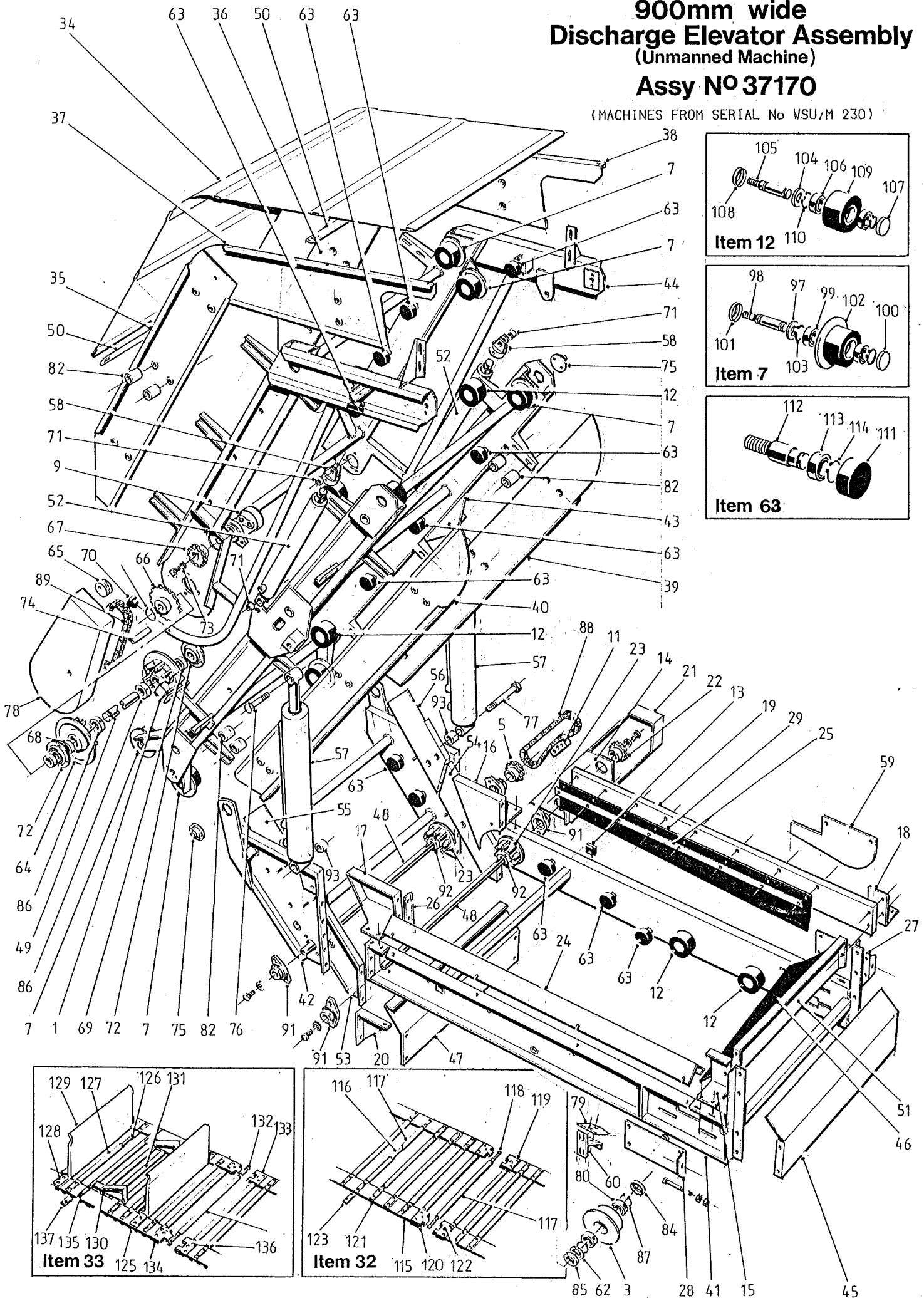
ELECTRICAL ASSEMBLY

(ASSY. No. 37074)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	37070	CONTROL BOX COMPLETE	1	(SEE LIST AT END)
2	37071	CONTROL BOX/SUB BOX WIRING LOOM	1	
3	37072	SUB BOX C/W WIRING LOOM AND PLUGS	1	(VALVE CONNECTING PLUGS ONLY PART No27189 x8)
4				
5				
	37070	CONTROL BOX COMPLETE CONSISTS OF:-		
6	27467	ON/OFF DETENT SWITCH	3	
7	27468	2 WAY SPRING BACK SWITCH	6	
8	32600	PUSH BUTTON SWITCH (RED)	1	
9	37073	1 WAY SPRING BACK/1 WAY DETENT SWITCH	1	
10	37189	FUSE HOLDER	1	
11	37190	LIGHT EMITTING DIODE	1	

900mm wide Discharge Elevator Assembly (Unmanned Machine) Assy No 37170

(MACHINES FROM SERIAL No WSU/M 230)



900mm WIDE DISCHARGE ELEVATOR ASSEMBLY

(ASSY. No. 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10415	BEARING BLOCK	2	
2				
3	11032	FLANGED STEEL ROLLER	2	
4				
5	11833	21T SPROCKET	1	
6				
7	12506	FLANGED ROLLER ASSEMBLY	10	(SEE LIST AT END)
8				
9	14069	HYDRAULIC MOTOR	1	(OMP 200)
10				
11	17155	NYLON BLOCK	1	
12	19356	ROLLER ASSEMBLY	6	(SEE LIST AT END)
13	27159	PLASTIC INSERT	2	
14	27735	BACKPLATE	1	
15	27738	MOUNTING BRACKET	1	
16	27740	FILLER PLATE	1	
17	27741	FILLER PLATE	1	
18	27745	BRACKET	1	
19	27747	INNER WEB SIDE	1	
20	27751	FILLER PLATE	1	
21	27757	DRIVE GUARD	1	
22	27758	23T SPROCKET	1	
23	27775	WEB SPROCKET	4	
24	27852	DEFLECTOR	1	
25	27857	CLAMP STRIP	1	
26	27916	FILLER PLATE	1	
27	37257	ROLLER SUPPORT	1	
28	37256	ROLLER SUPPORT	1	
29	27999	RUBBER DEFLECTOR	1	
30				
31				
32	37109	LOWER WEB ASSEMBLY	1	(SEE LIST AT END)
33	37110	UPPER WEB ASSEMBLY	1	(SEE LIST AT END)
34	37148	CANVAS	1	
35	37149	UPPER FRONT WEB SIDE	1	
36	37150	UPPER REAR WEB SIDE	1	
37	37151	INTERMEDIATE FRONT WEB SIDE	1	
38	37152	INTERMEDIATE REAR WEB SIDE	1	
39	37153	LOWER WEB SIDE	1	
40	37154	LOWER WEB SIDE	1	
41	37155	REAR CROSS FRAME	1	
42	37156	MOUNTING FRAME	1	
43	37157	CENTRE SECTION	1	
44	37158	TOP SECTION	1	
45	37159	SIDE GUARD	1	
46	37160	RUBBER DEFLECTOR	1	
47	37161	CANOPY PLATE	1	
48	37162	DRIVE SHAFT	2	
49	37163	DRIVE SHAFT	1	
50	37164	CANVAS SUPPORT	5	

900mm WIDE DISCHARGE ELEVATOR ASSEMBLY**(ASSY. No. 37170)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37166	TIE PLATE	1	(SEE LIST AT END)
52	37167	HYDRAULIC RAM	2	
53	37168	FRONT INNER PANEL	1	
54	37169	REAR INNER PANEL	1	
55	37179	FRONT INNER PANEL	1	
56	37180	REAR INNER PANEL	1	
57	37186	HYDRAULIC RAM	2	
58	37191	RAM BRACKET	2	
59	37207	CROSS WEB ROLLER GUARD	1	
60	37251	SCRAPER BRACKET	1	
61				
62	0000300504	FELT RING	2	
63	0000301600	ROLLER ASSEMBLY	26	
64	0000810001	WEB SPROCKET	2	
65	0005000014	WOODEN TENSIONER BLOCK	1	
66	0005800100	30T SPROCKET	1	
67	37229	18T SPROCKET	1	
68	0006300001	STEEL SPACER	1	
69	0006300002	STEEL SPACER	1	
70	1105109007	RUBBER CAP	2	
71	2000600006	SPACER	4	
72	2020800000/1	BEARING	2	
73	2062000005	WASHER	1	
74	2502000002	SPACER TUBE	1	
75	2502000003	BEARING FLANGE	4	
76	22012024/100	M24x100 HT BOLT	2	
77	22012024/200	M24x200 HT BOLT	2	
78	27155	DRIVE GUARD	1	
79	2042014003	SCRAPER	1	
80	6005 RS	BEARING	4	
81				
82	D 70	PLASTIC SPACER	36	
83				
84	PH 407	SEAL	2	
85	PH 408	SEAL	2	
86	PS 326M	30mm COLLAR	2	
87	PS 843	CIRCLIP	4	
88	PS 871/30	CHAIN	1	
89	PS 871/53	CHAIN	1	
90				
91	SFT 35	BEARING	4	
92	SPCT 131	COLLAR	8	
93	SS038026/043	STEEL SPACER	2	
94				
95				
96				
	12506	(ITEM 7)ROLLER ASSEMBLY CONSISTS OF:-		
97	0000300504	FELT SEAL	1	
98	11265	ROLLER SPINDLE	1	

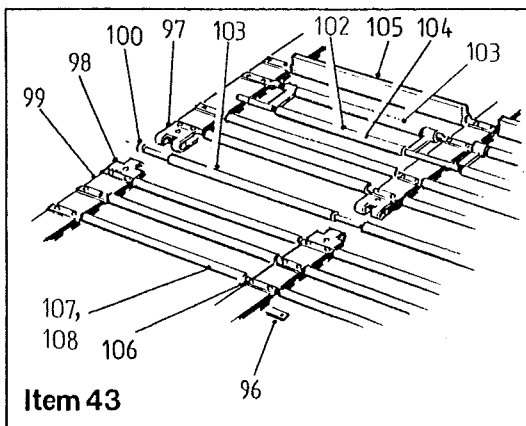
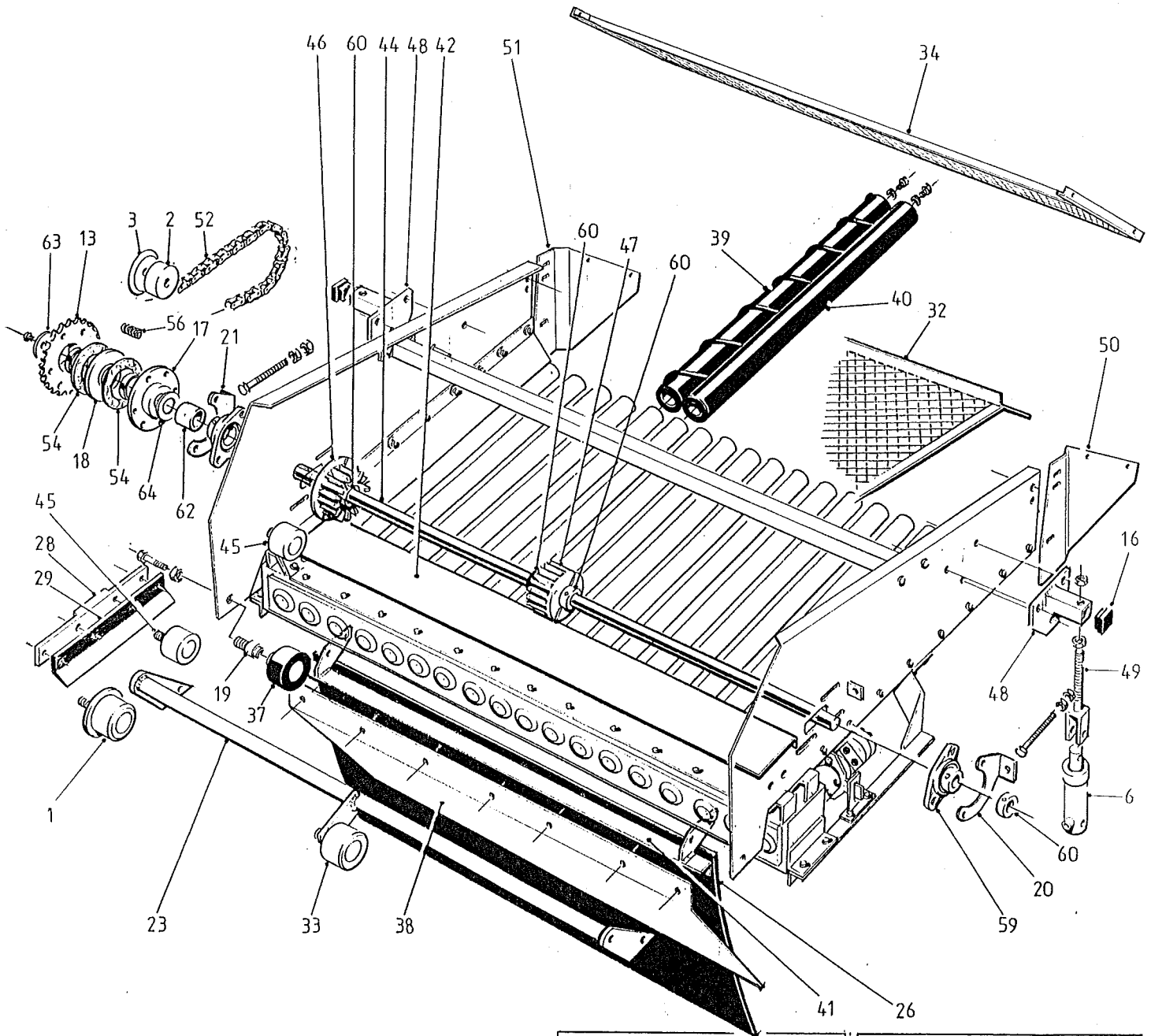
900mm WIDE DISCHARGE ELEVATOR ASSEMBLY**(ASSY. No. 37170)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
99	6005 RS	BEARING	2	
100	PH 407	SEAL	1	
101	PH 408	SEAL	1	
102	PH 51AR	ROLLER	1	
103	PS 843	CIRCLIP	2	
	19356	(ITEM 12)ROLLER ASSEMBLY CONSISTS OF:-		
104	0000300504	FELT SEAL	1	
105	11265	ROLLER SPINDLE	1	
106	6005 RS	BEARING	2	
107	PH 407	SEAL	1	
108	PH 408	SEAL	1	
109	PH 77AR	ROLLER	1	
110	PS 843	CIRCLIP	2	
	0000301600	(ITEM 63)ROLLER ASSEMBLY CONSISTS OF:-		
111	0000301601	ROLLER	1	
112	0000301602	ROLLER SPINDLE	1	
113	6204 RS	BEARING	1	
114	12298	CIRCLIP	1	
	37109	(ITEM 32)LOWER WEB ASSEMBLY CONSISTS OF:-		
115	37109/1	WEB BELT	2	
116	37110/2	WEB ROD	101	
117	37110/3	WEB ROD SLEEVE 16mm	102	
118	37110/8	JOINING ROD	1	
119	W0628/1	FEMALE CONNECTOR	2	
120	W0628/2	MALE CONNECTOR	2	
121	W0617/8	WEB BAR RIVET	396	
122	W0617/9	CONNECTOR RIVET	12	
123	12238/6	CLAMP PLATE	198	
	37110	(ITEM 33)UPPER WEB ASSEMBLY CONSISTS OF:-		
124				
125	37110/1	WEB BELT	2	
126	37110/2	WEB ROD	248	
127	37110/3	WEB ROD SLEEVE 16mm	249	
128	37110/4	FLIGHT BAR	51	
129	37110/5	FLIGHT	51	
130	37110/6	DROP LINK	2	
131	37110/7	DROP LINK SLEEVE 16mm	6	
132	37110/8	JOINING ROD	1	
133	W0628/1	FEMALE CONNECTOR	2	
134	W0628/2	MALE CONNECTOR	2	
135	W0617/8	WEB BAR RIVET	1204	
136	W0617/9	CONNECTOR RIVET	12	
137	12238/6	CLAMP PLATE	602	

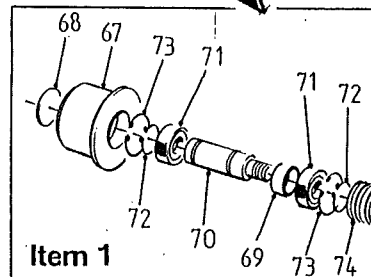
Cleaner Unit and Feed Web Assembly

(FOR 900mm WIDE DISCHARGE ELEVATOR)

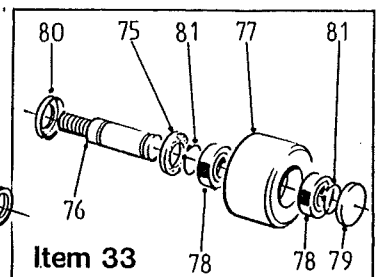
part of Assy N° 27892 & 37170



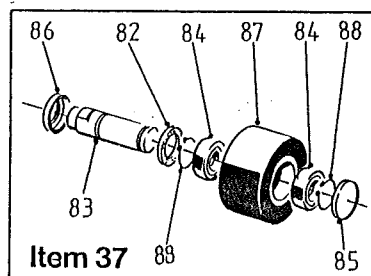
Item 43



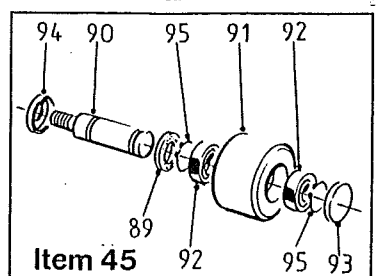
Item 1



Item 33



Item 37



Item 45

NOTE: (ITEM 22) FOR BREAKDOWN OF CLEANER UNIT SEE PAGE 2.24D (ISSUE 2).

(FOR 900mm WIDE DISCHARGE ELEVATOR)

CLEANER UNIT AND FEED WEB ASSEMBLY PART OF (ASSY. No. 27892 & 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300200	ROLLER ASSEMBLY	2	(SEE LIST AT END)
2	0005000010	WOODEN TENSIONER BLOCK	1	
3	0005000015	FLANGE WASHER	1	
4				
5				
6	11330	HYDRAULIC RAM	2	
7				
8				
9				
10				
11				
12				
13	24430	CLUTCH SPROCKET 35T	1	
14	24433	NEEDLE BEARING	2	
15				
16	27159	PLASTIC INSERT	2	
17	27517	CLUTCH CLAMP PLATE	1	
18	27760	CLUTCH CENTRE	1	
19	27762	PIVOT BOLT	2	
20	27791	WEB ADJUSTER LH	1	
21	27792	WEB ADJUSTER RH	1	
22	27832	16 ROLLER CLEANER ASSEMBLY	1	
23	27860	CENTRE ROLLER SUPPORT	1	
24				
25				
26	27877	RUBBER DEFLECTOR	1	
27				
28	37246	DEFLECTION BRKT	2	
29	37247	DEFLECTOR RUBBER	2	
30				
31				
32	27887	TOP MESH GUARD	1	
33	27893	ROLLER ASSEMBLY	1	(SEE LIST AT END)
34	27989	EXTENSION GUARD	1	
35				
36				
37	37040	ROLLER ASSEMBLY	2	(SEE LIST AT END)
38	37042	DEFLECTOR PLATE	1	
39	37057A	SPIRAL ROLLER (975mm)	A/R	OPTIONAL
	37058A	SPIRAL ROLLER (1125mm)	A/R	
40	37057B	PLAIN ROLLER (975mmx82.5 O/D)	A/R	
	37058B	PLAIN ROLLER (1125mmx82.5 O/D)	A/R	
	37057C	PLAIN ROLLER (975mmx74.5 O/D)	A/R	
	37058C	PLAIN ROLLER (1125mmx74.5 O/D)	A/R	
41	37091	DEFLECTOR PLATE MOUNTING BRACKET	1	
42	37092	CLEANER TOP PLATE	1	

CLEANER UNIT AND FEED WEB ASSEMBLY PART OF (ASSY. No.27892 & 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
43	37093	FEED WEB ASSEMBLY	1	(SEE LIST AT END)
44	37095	DRIVE SHAFT	1	
45	37096	ROLLER ASSEMBLY	4	(SEE LIST AT END)
46	37097	FLANGED WEB SPROCKET (175mmTOOTH DIA)	2	} OPTIONAL
	27775	FLANGED WEB SPROCKET (122mmTOOTH DIA)	2	
47	37098	WEB SPROCKET (175mmTOOTH DIA)	1	} OPTIONAL
	37139	WEB SPROCKET (122mmTOOTH DIA)	1	
48	37192	LIFT BRACKET	2	
49	37193	ADJUSTER	2	
50	37210	LH END GUARD	1	
51	37211	RH END GUARD	1	
52	PS 871 / 60	CHAIN (122mm web sprocket)	1	} OPTIONAL
	PS 871/54	CHAIN	1	
54	PT 51	CLUTCH DISC	2	
55				
56	RH 149A	SPRING	6	
57				
58				
59	SFT 35	BEARING	2	
60	SPCT 131	STOP COLLAR	7	
61				
62	SS045036/060	STEEL SPACER	1	
63	SS075013/005	STEEL SPACER	1	
64	SS075036/004	STEEL SPACER	1	
	0000300200	(ITEM 1)ROLLER ASSEMBLY CONSISTS OF:-		
67	0000300201	FLANGED STEEL ROLLER	1	
68	0000300202	DUST CAP	1	
69	0000300203	SPACER	1	
70	0000300204	SPINDLE	1	
71	6006	BEARING	2	
72	RH 56	CIRCLIP	2	
73	W0111	CIRCLIP	2	
74	Z006	SEALING RING	3	
	27893	(ITEM 33)ROLLER ASSEMBLY CONSISTS OF:-		
75	0000300504	FELT RING	1	
76	11265	ROLLER SPINDLE	1	
77	31125	STEEL ROLLER	1	
78	6005 RS	BEARING	2	
79	PH 407	SEAL	1	
80	PH 408	SEAL	1	
81	PS 843	CIRCLIP	2	
	37040	(ITEM 37)ROLLER ASSEMBLY CONSISTS OF:-		
82	0000300504	FELT SEAL	1	
83	27955	ROLLER SPINDLE	1	
84	6005 RS	BEARING	2	
85	PH 407	SEAL	1	

(FOR 900mm WIDE DISCHARGE ELEVATOR)

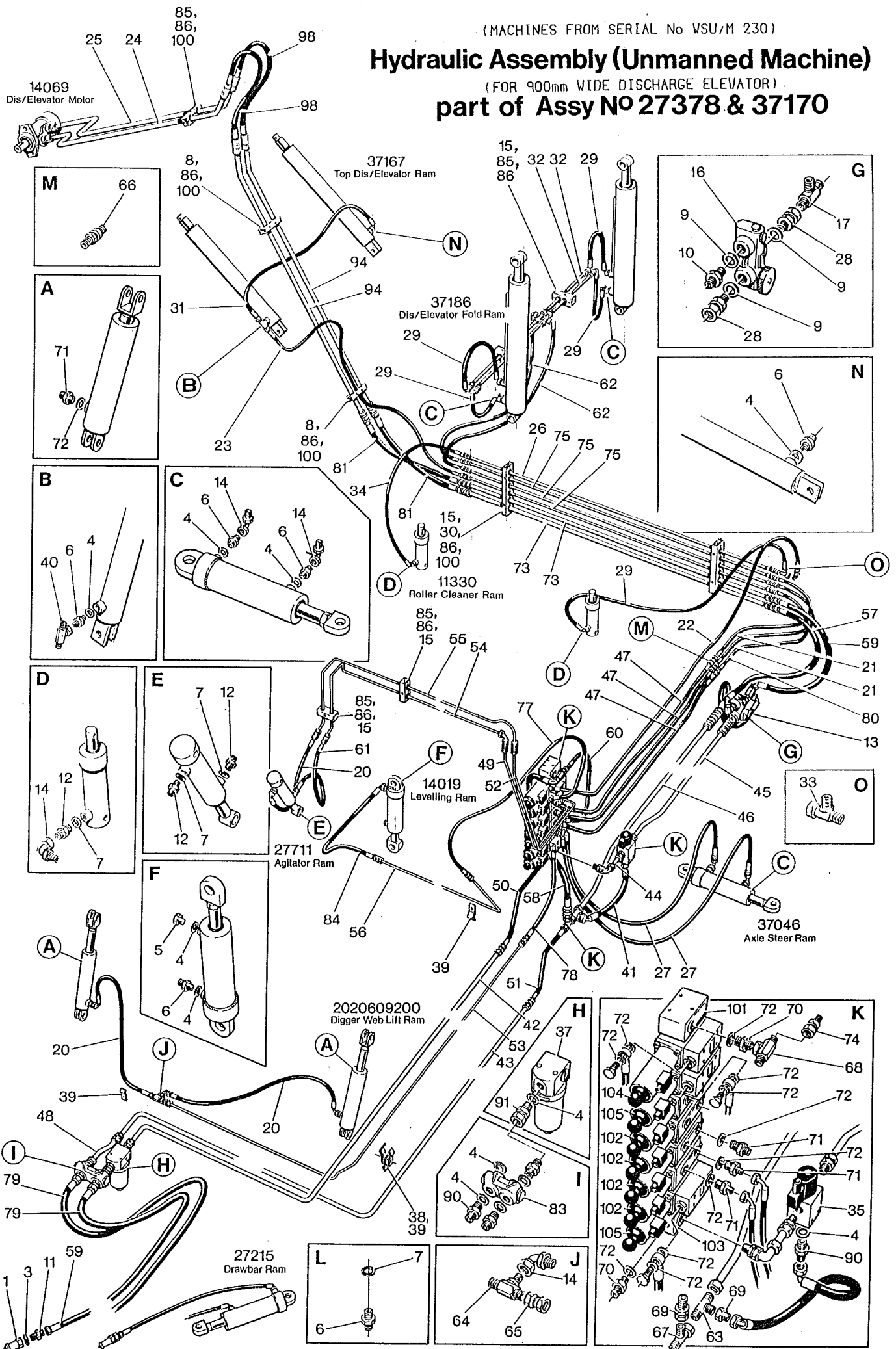
CLEANER UNIT AND FEED WEB ASSEMBLY PART OF (ASSY No.27892 & 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
86	PH 408	SEAL	1	
87	PH 77AR	RUBBERED ROLLER	1	
88	PS 843	CIRCLIP	2	
	37096	(ITEM 45)ROLLER ASSEMBLY CONSISTS OF:-		
89	0000300504	FELT RING	1	
90	11265	ROLLER SPINDLE	1	
91	37056	PLAIN STEEL ROLLER	1	
92	6005 RS	BEARING	2	
93	PH 407	SEAL	1	
94	PH 408	SEAL	1	
95	PS 843	CIRCLIP	2	
	37093	(ITEM 43)FEED WEB ASSEMBLY CONSISTS OF:-		
96	12238/6	CLAMP PLATE	129	
97	W0628/1	FEMALE CONNECTOR	3	
98	W0628/2	MALE CONNECTOR	3	
99	37093/3	WEB BELT	3	
100	37093/4	JOINING ROD	1	
101				
102	37093/6	RUBBER COVERING 16mm	2	
103	37093/7	RUBBER COVERING 20mm	4	
104	37093/8	DROP LINK	1	
105	37093/9	WEB BAR C/W LAT	8	
106	37093/10	RIVET	A/R	
107	37093/11	WEB BAR C/W RUBBER COVER 16mm	18	
108	37093/12	WEB BAR C/W RUBBER COVER 20mm	18	

Hydraulic Assembly (Unmanned Machine)

(FOR 900mm WIDE DISCHARGE ELEVATOR)

part of Assy No 27378 & 37170



(FOR 900mm WIDE DISCHARGE ELEVATOR)

HYDRAULICS (UNMANNED) PART OF

(ASSY No.27378 & 37170)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE QUICK RELEASE COUPLING	2	
2				
3	11124	DOWTY SEAL	2	
4	11125	DOWTY SEAL	16	
5	11293	3/8 BSP BLANKING PLUG	1	
6	11336	MALE/MALE ADAPTOR	9	
7	11337	DOWTY SEAL	4	
8	11373	HYDRAULIC PIPE CLAMP (3 LOOPS)	4	
9	11123	¾" DOWTY SEAL	3	
10	11295	¾" BSP x ½" BSP MALE MALE ADAPTOR	1	
11	12315	MALE/MALE ADAPTOR	2	
12	12316	MALE/MALE ADAPTOR	4	
13	12347	HOSE ASSY ½ BSP (700)	1	
14	12378	BENT STEM ADAPTOR	9	
15	13386	GROMMET	17	
16	12273	VARIABLE FLOW DIVIDER	1	
17	12323	½" BSP MALE TEE	1	
18				
19	13187	HOSE ASSY ¾ BSP (700)	1	
20	13188	HOSE ASSY ¾ BSP (1000)	3	
21	37200	HOSE ASSY ¾" BSP x 10mm (1200)	2	
22	37201	HOSE ASSY ¾" BSP (2400)	1	
23	37202	HOSE ASSY ¾" BSP x 10mm (2400)	1	
24	37204	STEEL PIPE ASSY	1	
25	37205	STEEL PIPE ASSY	1	
26	37206	STEEL PIPE ASSY	1	
27	23320	HOSE ASSY ¾" BSP (2200)	2	
28	23434	¾" BSP MALE x ½" BSP FEM SWIVEL ADAPTOR	2	
29	24144	HOSE ASSY ¾" BSP (500)	5	
30	28396	HYDRAULIC PIPE CLAMP	4	
31	37128	HOSE ASSY ¾" BSP (1800)	1	
32	37196	STEEL PIPE ASSY	2	
33	37197	¾" BSP FEMALE MALE MALE TEE	1	
34	37198	HOSE ASSY ¾" BSP (800)	1	
35	27031	ON/OFF VALVE ASSY	1	
36	27969	7 BANK VALVE BLOCK ASSEMBLY	1	(SEE LIST AT END)
37	27158	PRESSURE LINE FILTER	1	FILTER ONLY PART No 27158/1
38	27359	15mm PIPE CLIP	20	
39	27360	10mm PIPE CLIP	11	
40	37199	¾" BSP MALE FEMALE MALE TEE	1	
41	27398	HOSE ASSY ¾ BSP (400)	1	
42	37129	STEEL PIPE ASSY	1	(SEE LIST AT END)
43	37130	STEEL PIPE ASSY	1	(SEE LIST AT END)
44	27404	STEEL PIPE ASSY	1	(SEE LIST AT END)
45	27405	STEEL PIPE ASSY	1	(SEE LIST AT END)
46	27406	STEEL PIPE ASSY	1	(SEE LIST AT END)
47	37128	HOSE ASSY ¾" BSP (1800)	3	
48	37173	STEEL PIPE ASSY	1	(SEE LIST AT END)
49	27409	STEEL PIPE ASSY	1	(SEE LIST AT END)
50	37131	HOSE ASSY ¾" BSP (430)	1	

(FOR 900mm WIDE DISCHARGE ELEVATOR)

HYDRAULICS (UNMANNED) PART OF**(ASSY No.27378 & 37170)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	37132	HOSE ASSY ½"BSP (320)	1	
52	27412	STEEL PIPE ASSY	1	(SEE LIST AT END)
53	27413	STEEL PIPE ASSY	1	(SEE LIST AT END)
54	27414	STEEL PIPE ASSY	1	(SEE LIST AT END)
55	27415	STEEL PIPE ASSY	1	(SEE LIST AT END)
56	27434	STEEL PIPE ASSY	1	(SEE LIST AT END)
57	27873	HOSE ASSY ½"BSP (1300)	1	
58	27441	HOSE ASSY ¾BSP (750)	1	
59	27874	HOSE ASSY ½"BSP (900)	1	
60	27445	HOSE ASSY ¾BSP (400)	1	
61	27446	HOSE ASSY ¾BSP (700)	1	
62	37230	HOSE ASSY ¾"BSP (1600)	2	
63	27448	15mm COMPRESSION TEE	1	
64	27449	¾BSP MALE TEE	1	
65	27450	FEM-FEM SWIVEL	1	
66	27451	BULKHEAD COUPLING	3	
67	27452	ADJUSTABLE 'L' COUPLING	1	
68	37172	½"BSP MALE, FEMALE, MALE TEE	1	
69	27458	ADJUSTABLE MALE STUD COUPLING	2	
70	27459	MALE/MALE ADAPTOR	1	
71	27460	MALE/MALE ADAPTOR	6	
72	27461	DOWTY SEAL	13	
73	27869	STEEL PIPE ASSY	2	(SEE LIST AT END)
74	31099	½"BSP FEMx¾"BSP MALE SWIVEL ADAPTOR	1	
75	27870	STEEL PIPE ASSY	3	(SEE LIST AT END)
76	27537	STEEL PIPE (12mmDIA x 170mm LONG)	1	(SEE LIST AT END)
77	27570	HOSE ASSY ¾ BSP-M18 (700)	1	
78	27571	HOSE ASSY ¾ BSP-M18 (750)	1	
79	27674	HOSE ASSY ½ BSP (2800)	2	
80	27868	HOSE ASSY ¾"BSP (1050)	1	
81	27871	HOSE ASSY ½" (1500)	2	
82	27872	HOSE ASSY ¾" (2270)	1	
83	28322	CHECK VALVE	1	
84	37178	HOSE ASSY ¾"BSP (1250)	1	
85	SPCT208	HYDRAULIC PIPE CLAMP (2 LOOPS)	10	
86	SPCT210	STACKING NUT	13	
87	SPCT222	GROMMET	1	
88				
89				
90	UC25	MALE/MALE ADAPTOR	4	
91	12602	MALE FEMALE SWIVEL	1	
92				
93				
94	27875	STEEL PIPE ASSY	2	(SEE LIST AT END)
95				
96				
97				
98	W0811	HOSE ASSY 15mm STANDPIPE (900)	2	
99	W0915	STEEL PIPE ASSY	1	(SEE LIST AT END)
100	W0944	GROMMET	10	

(FOR 900mm WIDE DISCHARGE ELEVATOR)

HYDRAULICS (UNMANNED) PART OF**(ASSY No.27378 & 37170)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27969	(ITEM 36) 7 BANK VALVE BLOCK ASSEMBLY CONSISTS OF:-		
101	27045	END PLATE	1	
102	27046	DOUBLE ACTING VALVE	4	
103	27048	INLET SECTION	1	
104	27970	SINGLE ACTING VALVE C/W CHECK VALVE	1	
105	27971	DOUBLE ACTING VALVE C/W CHECK VALVE	2	
		STEEL PIPE ASSEMBLIES		
	37129	(ITEM 42)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	W0846	MALE STUD COUPLING ½" BSP - 15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½ BSP-15 PIPE	1	
	37130	(ITEM 43)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	W0846	MALE STUD COUPLING ½" BSP-15 PIPE	1	
	27392	ADJ. MALE STUD COUPLING ½" BSP-15 PIPE	1	
	27404	(ITEM 44)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27393	ADJ ELBOW M18 - 15 PIPE	1	
	27405	(ITEM 45)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27391	MALE STUD COUPLING ¾ BSP-15 PIPE	1	} NOT SHOWN
	27388	BULKHEAD CONNECTOR 15 PIPE	1	
	27392	ADJ MALE STUD COUPLING ¾ BSP-15 PIPE	1	
	27406	(ITEM 46)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	27388	BULKHEAD CONNECTOR 15 PIPE	1	} NOT SHOWN
	27392	ADJ MALE STUD COUPLING ½" BSP-15 PIPE	1	
	27409	(ITEM 49)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18-10 PIPE	1	} NOT SHOWN
	27395	BULKHEAD ELBOW 10 PIPE	1	
	27412	(ITEM 52)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	27390	MALE STUD COUPLING M18-10 PIPE	1	} NOT SHOWN
	27451	BULKHEAD CONNECTOR 10 PIPE	1	
	27413	(ITEM 53)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¾" BSP-10 PIPE	2	NOT SHOWN
	27414	(ITEM 54)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¾" BSP-10 PIPE	1	NOT SHOWN

(FOR 900mm WIDE DISCHARGE ELEVATOR)

HYDRAULICS (UNMANNED) PART OF**(ASSY No.27378 & 37170)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	27415	(ITEM 55)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼"BSP-10 PIPE	1	NOT SHOWN
	27434	(ITEM 56)		
		STEEL PIPE ASSY 10 DIA CONSISTS OF:-		
	16315	MALE STUD COUPLING ¼"BSP-10 PIPE	2	NOT SHOWN
	27869	(ITEM 73)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	½"BSP-15mm MALE STUD COUPLING	1	} NOT SHOWN
	16450	15mm STRAIGHT COUPLING	1	
	27870	(ITEM 75)		
		STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16440	¼"BSP-12mm MALE STUD COUPLING	1	} NOT SHOWN
	16445	12mm STRAIGHT COUPLING	1	
	27875	(ITEM 94)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	16450	15mm STRAIGHT COUPLING	2	NOT SHOWN
	W0915	(ITEM 99)		
		STEEL PIPE ASSY 12 DIA CONSISTS OF:-		
	16451	M18-12mm BANJO CONNECTOR	1	} NOT SHOWN
	16452	12mm TEE CONNECTOR	1	
	37173	(ITEM 48)		
		STEEL PIPE ASSY 15 DIA CONSISTS OF:-		
	W0846	MALE STUD COUPLING ½"BSP-15 PIPE	1	NOT SHOWN

