

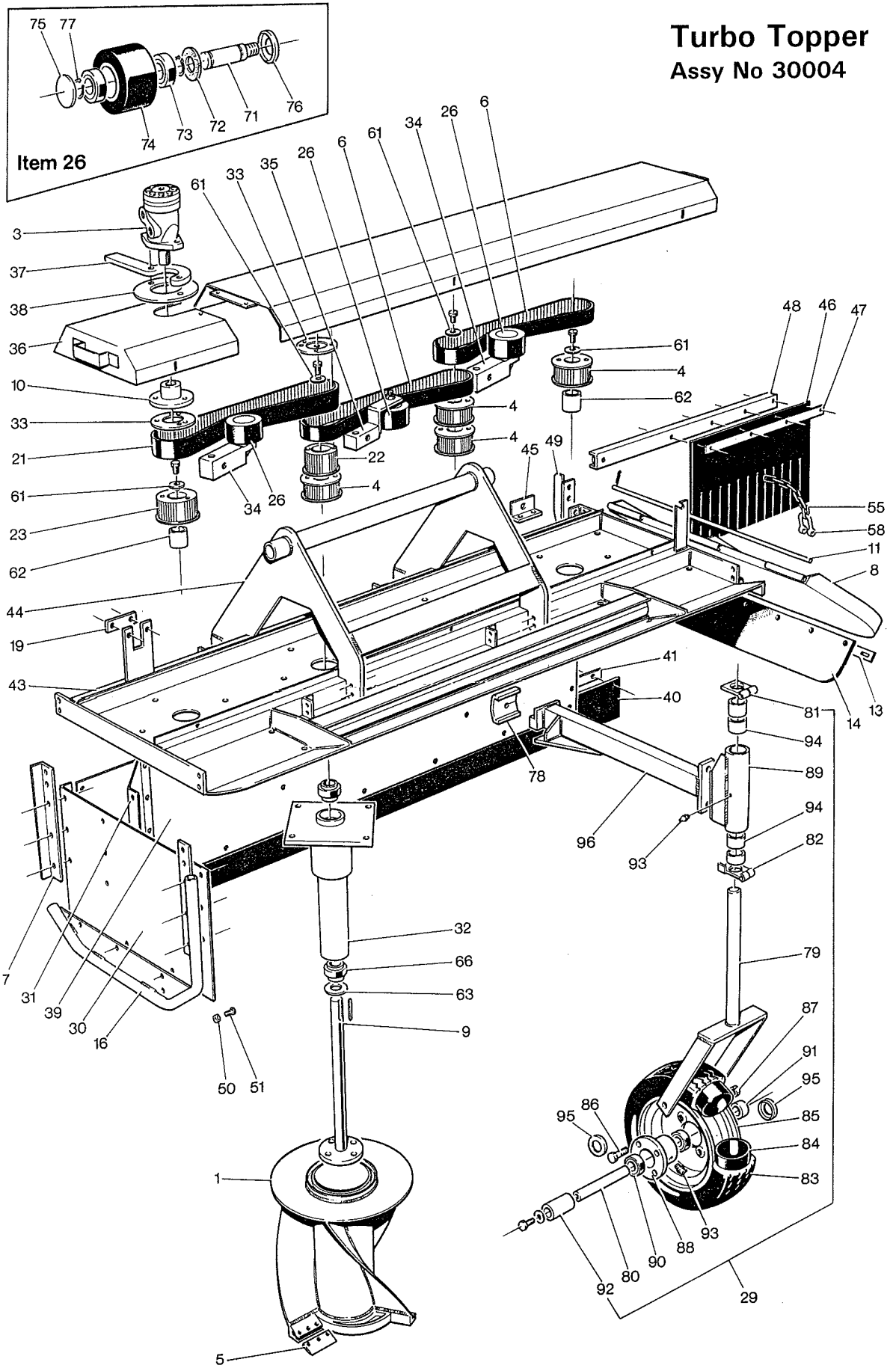
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Note: When using the following pages to order replacement parts, please quote the full serial number of your machine.

Turbo Topper Assy No 30004



2.1a

SPARE PARTS

Turbo Topper

Assy No 30004

Item	Part No.	Description	Qty.	Remarks
1	11001	Topper Rotor	4	(Ref)
2				
3	11201	Hydraulic Motor	1	
4	11204	Pulley (38 groove)	4	
5	11205	Knife	12	
6	11207	Belt (30 wide)	2	
7	11209	Skirt Stay	1	
8	11215	Side Deflector Flap	1	
9	11219	Rotor Spindle	4	
10	11223	Motor Fixing Support	1	
11	11226	Hinge Pin	1	
12				
13	11539	Clamp Strip	1	
14	11541	Rubber Side Flap	1	
15				
16	11693	Side Foot Guard	1	
17				
18				
19	11848	Motor Stop Bracket	1	
20				
21	11992	Belt (50 wide)	1	
22	11993	Pulley (34 groove)	1	
23	11994	Pulley (44 groove)	1	
24				
25				
26	19356	Roller Assembly	3	(see list at end)
27				
28				
29	30008	Wheel Leg Assembly	1	(see list at end)
30	30014	End Skirt	1	
31	30015	Corner Skirt	1	
32	30016	Rotor Bearing Housing	4	
33	30017	Pulley Flange	2	
34	30018	Upper Belt Tensioner	2	
35	30019	Lower Belt Tensioner	1	
36	30020	Motor End Guard	1	
37	30021	Motor Reaction Bar	1	
38	30022	Motor Guard	1	
39	30024	Rear Skirt	1	
40	30025	Rear Skirt Rubber	1	
41	30026	Skirt Rubber Clamp Strip	1	
42	30027	Pulley Guard	1	
43	30030	Top Plate	1	
44	30029	Lift Mount Frame	1	
45	30031	Angle	1	
46	30032	Rubber Flap	1	
47	30034	Retaining Strip	1	
48	30035	Flap Mounting Arm	1	
49	30036	Skirt Stay	1	
50	2611-1206	Fixing Pin	32	
51	2662-1200	Collar	32	
52				
53				
54				
55	GS506/15	Chain	1	

SPARE PARTS

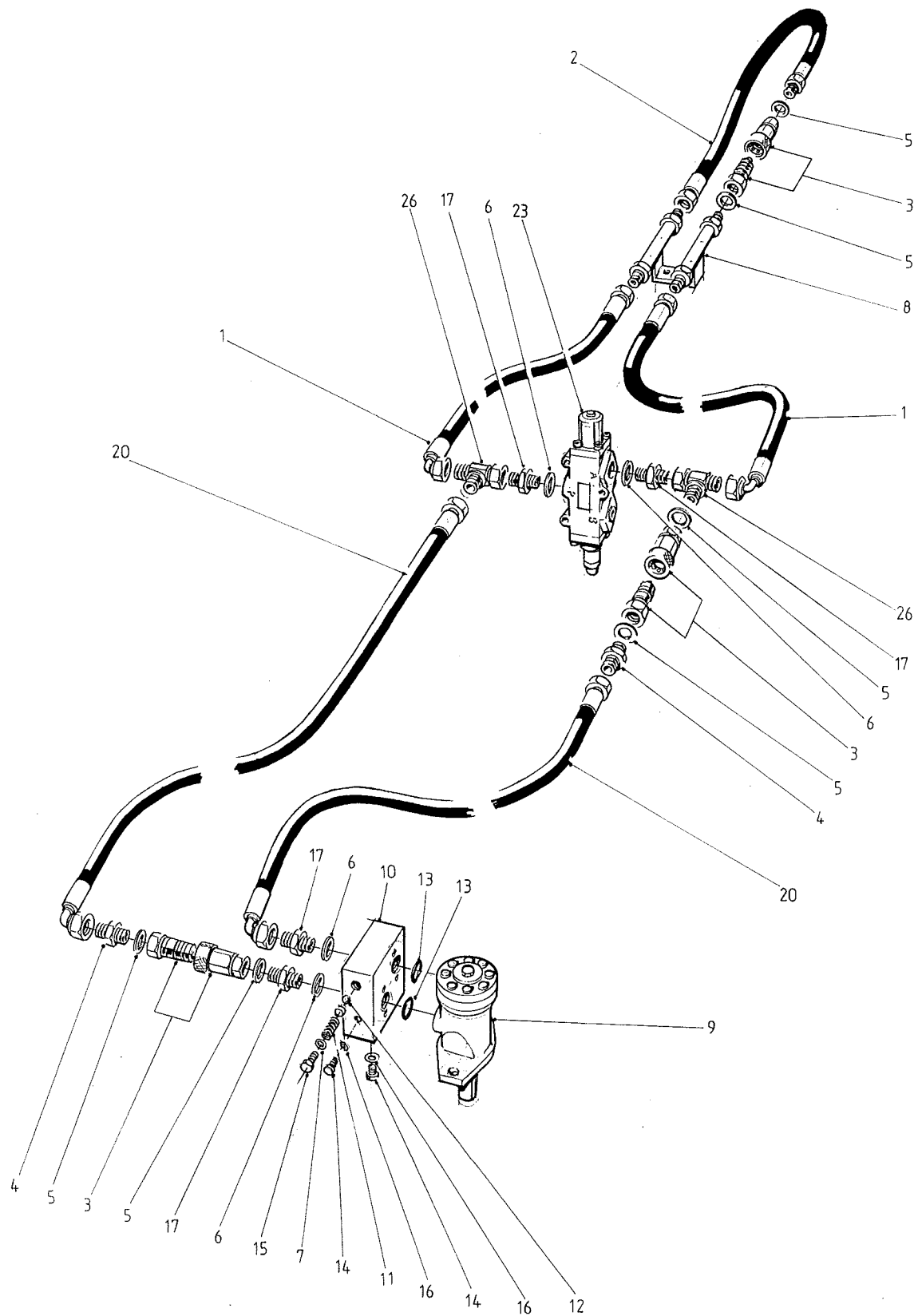
2.1b

Turbo Topper

Assy No 30004

Item	Part No.	Description	Qty.	Remarks
56				
57				
58	H171	Shackle	1	
59				
60				
61	SS040011/003	Steel Spacer	4	
62	SS044032/040	Steel Spacer	2	
63	SS054032/002	Steel Spacer	4	
64				
65				
66	1130-30	Bearing	8	
67				
68				
69				
70				
	19356	Roller Assembly Consists Of:		
71	11265	Spindle	1	
72	0000300504	Felt Seal	1	
73	6005RS	Bearing	2	
74	PH77AR	Roller	1	
75	PH407	Seal	1	
76	PH408	Seal	1	
77	PS843	Circlip	2	
	30008	Wheel Leg Assembly Consists Of:		
78	10211	Clamp Plate	1	
79	10218	Wheel Leg	1	
80	11234	Wheel Axle Shaft	1	
81	11643	Depth Wheel Clamp	1	
82	11644	Depth Wheel Stop Bracket	1	
83	17198	Tyre	1	} Wheel Complete 17200A
84	17199	Inner Tube	1	
85	17200	Wheel Rim	1	
86	17201	Wheel Stud	4	
87	17202	Wheel Nut	4	
88	17214	Wheel Hub	1	
89	30041	Wheel Mounting Arm	1	
90	6005RS	Bearing	2	
91	D20	Plastic Spacer	1	
92	D112	Plastic Spacer	1	
93	GS412	1/8"BSP Straight Grease Nipple	2	
94	RH43M	Bush	4	
95	PH408	Seal	2	
96	30040	Mounting Arm	1	

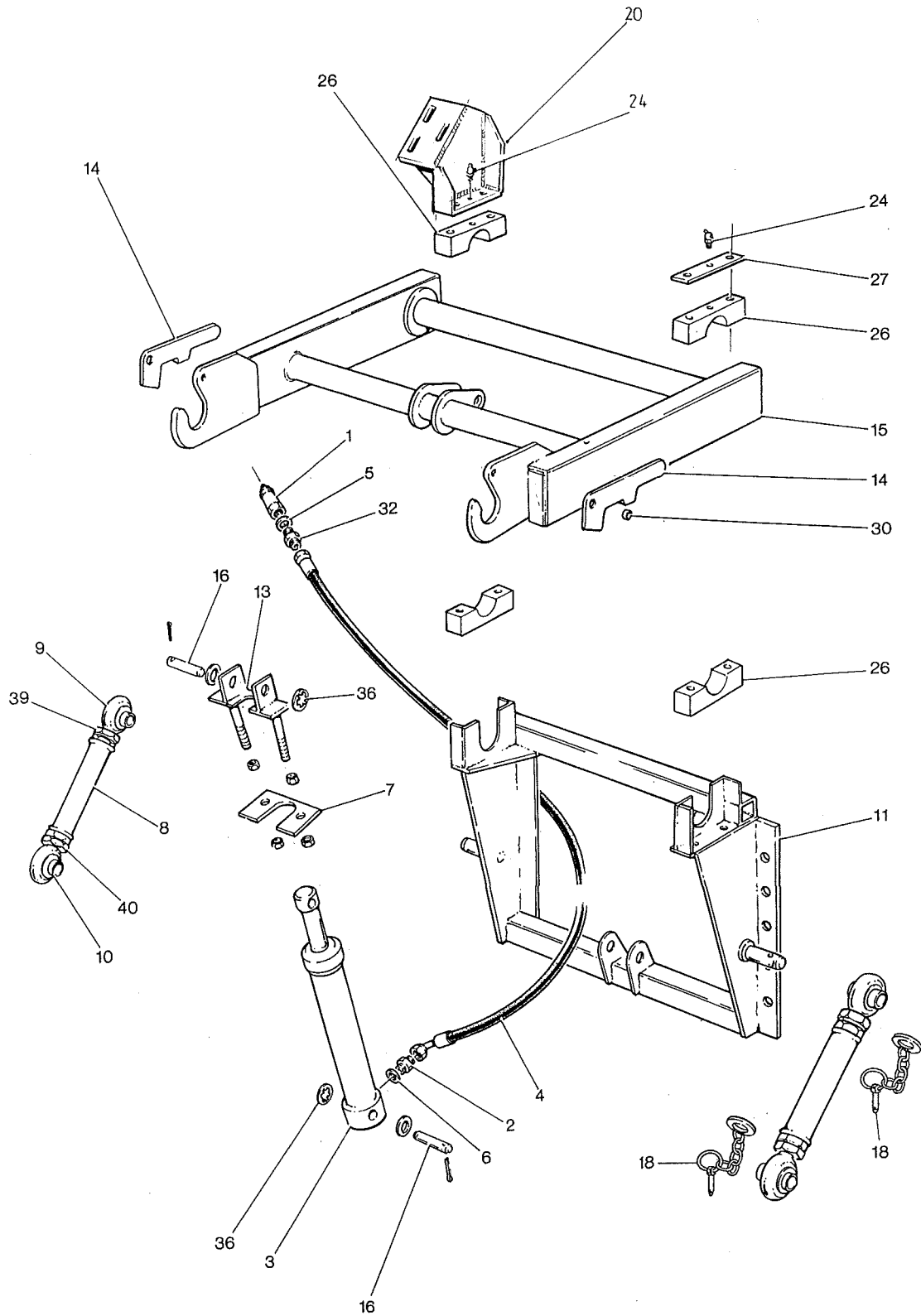
Topper Drive Hydraulics Assy No 30007



2.2a**SPARE PARTS****Topper Drive Hydraulics****Assy No 30007**

Item	Part No.	Description	Qty.	Remarks
1	11100	Hose Assembly	2	
2	11101	Hose Assembly	1	
3	11108	Quick Release Coupling	3	
4	11115	3/4"BSP M M Adaptor	2	
5	11123	3/4"BSP Dowty Seal	6	
6	11124	1/2"BSP Dowty Seal	4	
7	11125	3/8"BSP Dowty Seal	1	
8	11171	Hydraulic Pipe Joiner Support	1	
9	11201	Hydraulic Motor	1	
10	11288	Valve Block	1	
11	11289	Spring	1	
12	11290	Ball Bearing	1	
13	11291	O'Ring	2	
14	11292	1/8"BSP Blanking Plug	2	
15	11293	3/8"BSP Blanking Plug	1	
16	11294	1/8"BSP Dowty Seal	2	
17	11295	3/4"BSPx1/2"BSP M M Adaptor	4	
18				
19				
20	15015	Hose Assembly	2	
21				
22				
23	30038	Diverter Valve	1	
24				
25				
26	32512	3/4"BSP F M M Tee	2	

Quick Hitch Assembly Assy No 30005



2.3a**SPARE PARTS****Quick Hitch Assembly**

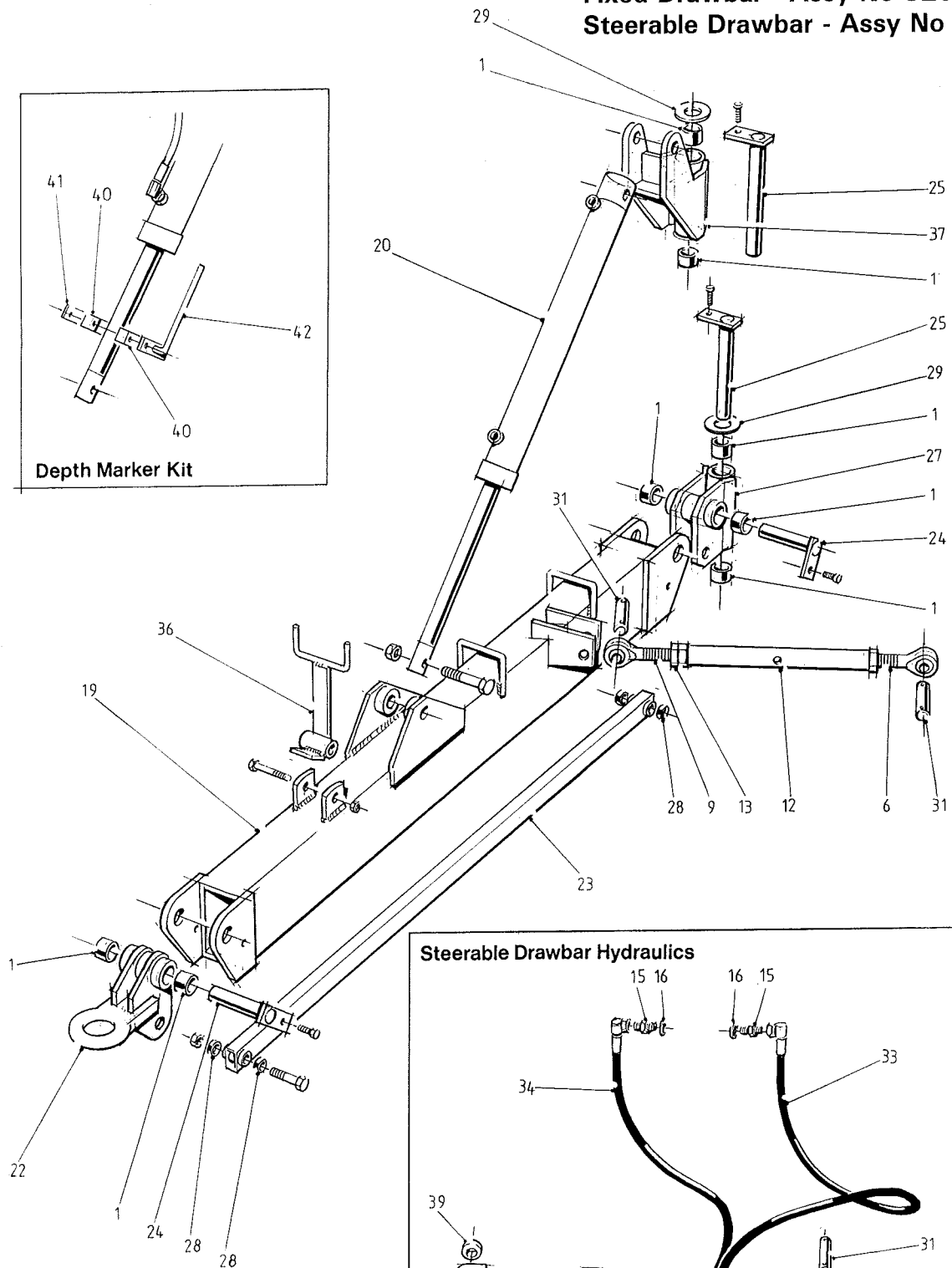
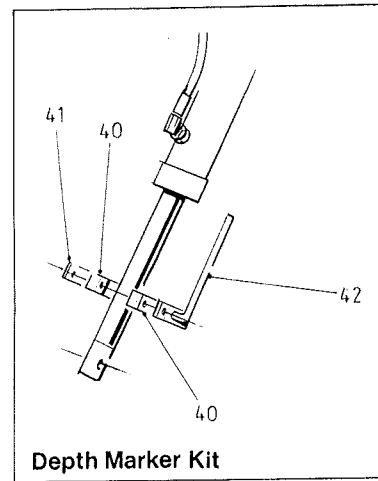
Assy No 30005

Item	Part No.	Description	Qty.	Remarks
1	10140	Quick Release Coupling	2	
2	10291	3/8"BSP M M Restrictor	1	
3	10379	Hydraulic Ram	1	
4	11104	3/8"Hose Assembly	1	
5	11124	1/2"BSP Dowty Seal	1	
6	11125	3/8"BSP Dowty Seal	1	
7	11673	Stop Plate	1	
8	11709	Stay	2	
9	11718	RH Rod End	2	
10	11719	LH Rod End	2	
11	11730	Lift Unit Mounting Frame	1	
12				
13	11733	Ram Stop Bracket	1	
14	11734	Latch	2	
15	11735	Lift Arm	1	
16	11816	Ram Pin	2	
17				
18	13337	Stay Pin	4	
19				
20	30039	Diverter Valve Bracket	1	
21				
22				
23				
24	GS412	1/8"BSP Straight Grease Nipple	2	
25				
26	SPCT132	Bearing Block	4	
27	SPCT143	Clamp Plate	1	
28				
29				
30	SS016013/014	Steel Spacer	2	
31				
32	UC25	3/8"BSPx1/2"BSP M M Adaptor	1	
33				
34				
35				
36	22058075	Starlock Washer	2	
37				
38				
39	22068112	1 1/8"UNC RH Locknut	2	
40	22069112	1 1/8"UNC LH Locknut	2	

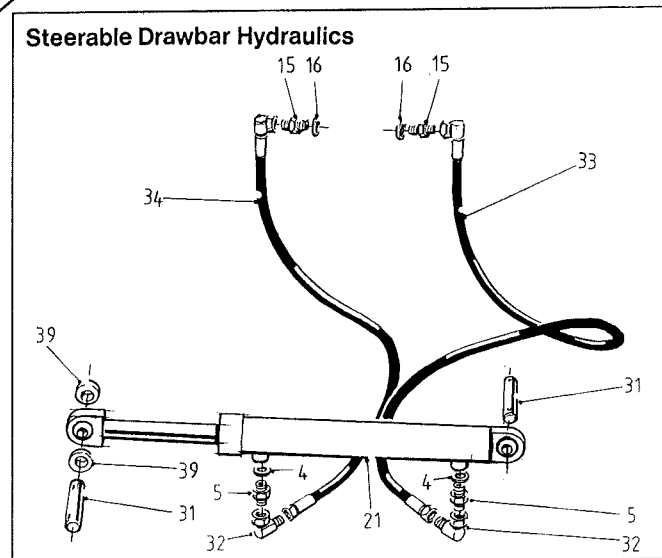
Drawbar Assemblies

Fixed Drawbar - Assy No 32051

Steerable Drawbar - Assy No 32052



Steerable Drawbar Hydraulics



2.4a

SPARE PARTS

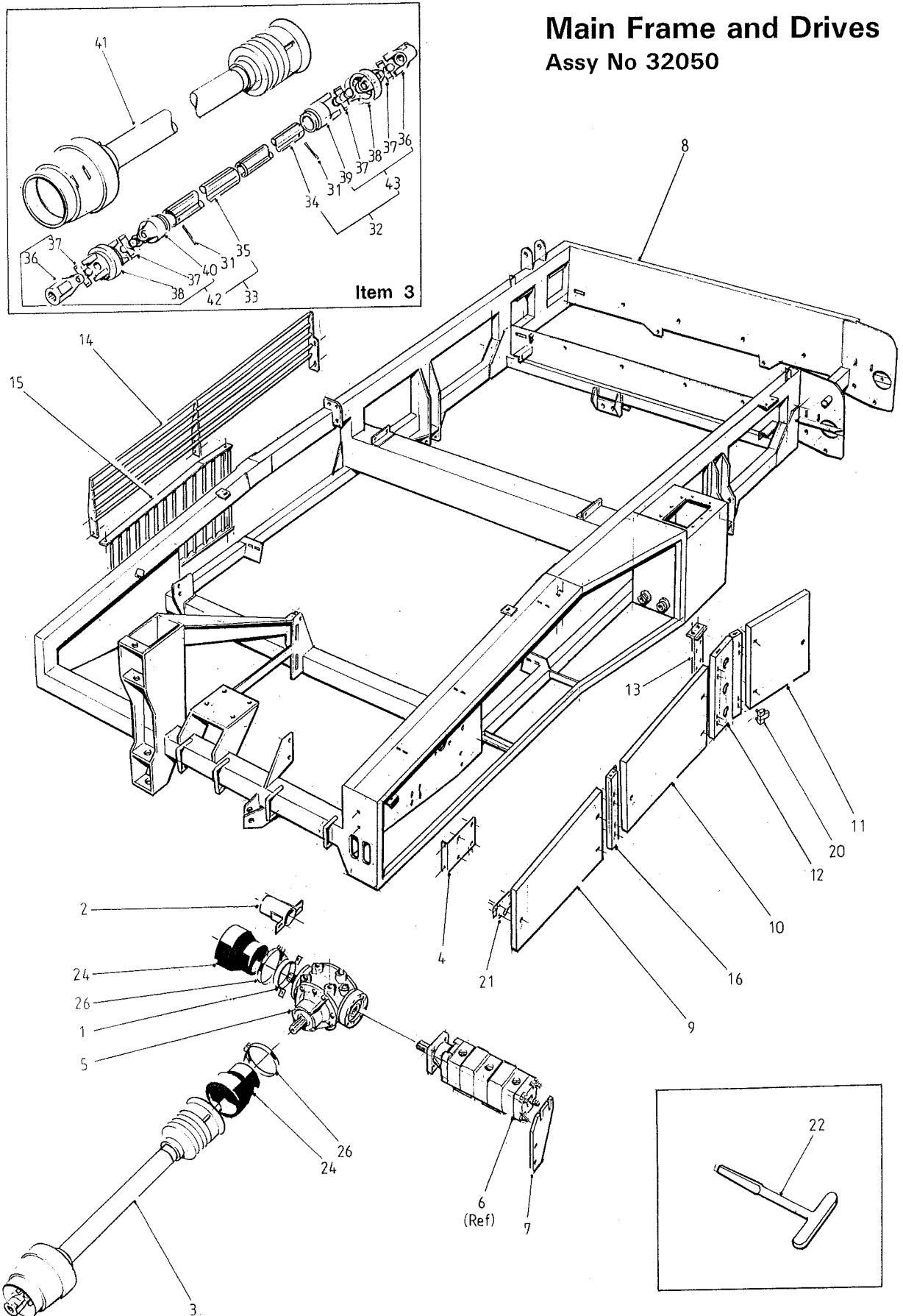
Drawbar Assemblies

Fixed Drawbar - Assy No 32051

Steerable Drawbar - Assy No 32052

Item	Part No.	Description	Qty.	Remarks
1	10337	Bush	8	
2				
3				
4	11125	3/8"BSP Dowty Seal	2	Assy 32052 only
5	11336	1/4"BSPx3/8"BSP M M Adaptor	2	Assy 32052 only
6	11715	LH Rod End	1	Assy 32051 only
7				
8				
9	13031	RH Rod End	1	Assy 32051 only
10				
11				
12	22058	Stay Tube	1	Assy 32051 only
13	22068112	1 1/8"UNC RH Locknut	1	Assy 32051 only
14				
15	27460	M18x1/4"BSP M M Adaptor	2	Assy 32052 only
16	27461	M18 Dowty Seal	2	Assy 32052 only
17				
18				
19	32002	Drawbar	1	
20	32003	Hydraulic Depth Ram	1	
21	32004	Hydraulic Steer Ram	1	Assy 32052 only
22	32005	Hitch Eye	1	
23	32081	Link Arm	1	
24	32082	Pivot Pin	2	
25	32083	Pivot Pin	2	
26				
27	32086	Drawbar Lower Pivot Bracket	1	
28	32089	Bush	4	
29	32099	Washer	2	
30				
31	32416	Pivot Pin	2	
32	32474	1/4"BSP M F Compact 90°Adaptor	2	Assy 32052 only
33	32482	Hose Assembly	1	Assy 32052 only
34	32483	Hose Assembly	1	Assy 32052 only
35				
36	32673	Drive Shaft Carrier	1	
37	32840	Drawbar Upper Pivot Bracket	1	
38				
39	SS034025/020	Steel Spacer	2	Assy 32052 only
	32076	Depth Marker Kit Consists Of:		
40	17128	Bearing Block	2	
41	32386/1	Clamp Plate	1	
42	32556	Depth Ram Marker	1	

Main Frame and Drives Assy No 32050



Main Frame and Drives

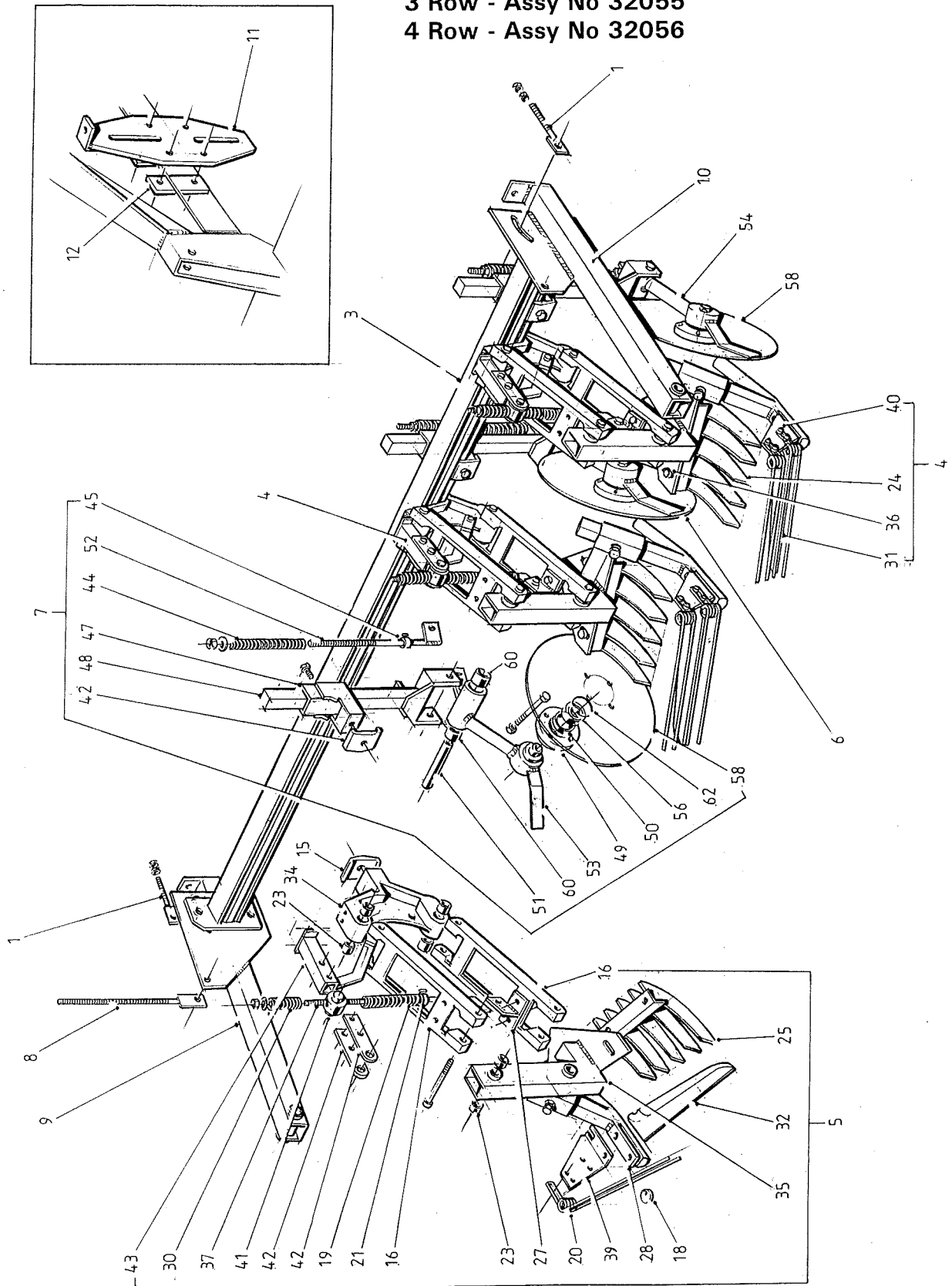
Assy No 32050

Item	Part No.	Description	Qty.	Remarks
1	32299	Guard Mounting	1	(used with scalpers only)
2	32356	Guard	1	(used with scalpers only)
3	32410	Double Wide Angle PTO Drive Shaft	1	(see list at end)
4	32544	Junction Box Mounting Plate	1	
5	32623	Gearbox Assembly	1	
6	32692	Triple Pump	1	(Ref)
7	32786	Pump Support	1	
8	32810	Main Frame	1	
9	32841	Front Side Guard	1	
10	32842	Centre Side Guard	1	
11	32843	Rear Side Guard	1	
12	32844	Valve Cover Plate	1	
13	32845	Valve Mounting Plate	1	
14	32862	Upper Guard Rail	1	
15	32863	Lower Guard Rail	1	
16	32865	Centre Pillar	1	
17				
18				
19				
20	42087	Hinge Complete	6	
21	42458	Door Lock	3	
22	42459	Door Lock Key	1	
23				
24	BM196	Safety Guard	2	(with scalpers qty 1)
25				
26	GS407	W/Drive Clip	2	(with scalpers qty 1)
27				
28				
29				
30				
	32410	Double Wide Angle PTO Drive Shaft		
		Consists Of:		
31	11557/11	Spring Pin	2	
32	32410/1	Male Coupling Complete	1	
33	32410/2	Female Coupling Complete	1	
34	32410/3	Male Tube	1	
35	32410/4	Female Tube	1	
36	32410/5	Splined Yoke	2	
37	32410/6	Unit Package	4	
38	32410/7	Double Joint	2	
39	32410/8	Male End Inner Yoke	1	
40	32410/9	Female End Inner Yoke	1	
41	32410/10	Guard Complete	1	
42	32410/11	Female Joint Complete	1	
43	32410/12	Male Joint Complete	1	

Scalper and Disc Coulter Assemblies

3 Row - Assy No 32055

4 Row - Assy No 32056



Scalper and Disc Coulter Assemblies

3 Row - Assy No 32055

4 Row - Assy No 32056

Item	Part No.	Description	Qty.	Remarks
1	11638	Adjuster	2	
2				
3	32179	Support bar	1	
4	32382	LH Scalper Unit Complete	2	
5	32383	RH Scalper Unit Complete	2	Qty 1 on 3 row machine
6	32384	Disc Coulter Unit for LH Scalper	2	
7	32385	Disc Coulter Unit for RH Scalper	2	Qty 1 on 3 row machine
8	32439	Height Adjuster	2	
9	32442	LH Scalper Frame	1	
10	32443	RH Scalper Frame	1	
11	32744	Auto-Depth Mounting	1	Machines with auto-depth only
12	32746	Auto-Depth Clamp Plate	2	Machines with auto-depth only
13				
14				
	32382	LH Scalper Unit Consists Of:		
	32383	RH Scalper Unit Consists Of:		
15	10211	Clamp Plate	1	
16	10388	Parallel Link Arm	2	
17				
18	11324	Locking Disc	1	
19	11630	Spring (long)	1	
20	11649	Crown Deflector Tine	2	
21	11717	Locking Collar	1	
22				
23	12120	Bush	8	
24	12152	Comb	1	Assy 32382 only
25	12153	Comb	1	Assy 32383 only
26				
27	15118	Spring Rod Lower Bracket	1	
28	15128	Knife Arm	1	
29				
30	17127	Spring (short)	1	
31	17185	Knife	1	Assy 32382 only
32	17186	Knife	1	Assy 32383 only
33				
34	28030	Mounting	1	
35	28032	Comb Mounting Bracket	1	Assy 32383 only
36	28033	Comb Mounting Bracket	1	Assy 32382 only
37	28733	Spring Rod	1	
38				
39	32711	Crown Deflector Bracket	1	Assy 32383 only
40	32712	Crown Deflector Bracket	1	Assy 32382 only
41	32732	Trunnion	1	
42	32796	Trunnion Side Arm	2	
43	32797	Spring Rod Upper Bracket	1	
	32384	Disc Coulter Unit for LH Scalper		
	32385	Disc Coulter Unit for RH Scalper		
		Consist Of:		
42	10211	Clamp Plate	1	
43				
44	11630	Spring	1	
45	11717	Locking Collar	1	
46				

SPARE PARTS

2.6b

Scalper and Disc Coulter Assemblies

3 Row - Assy No 32055

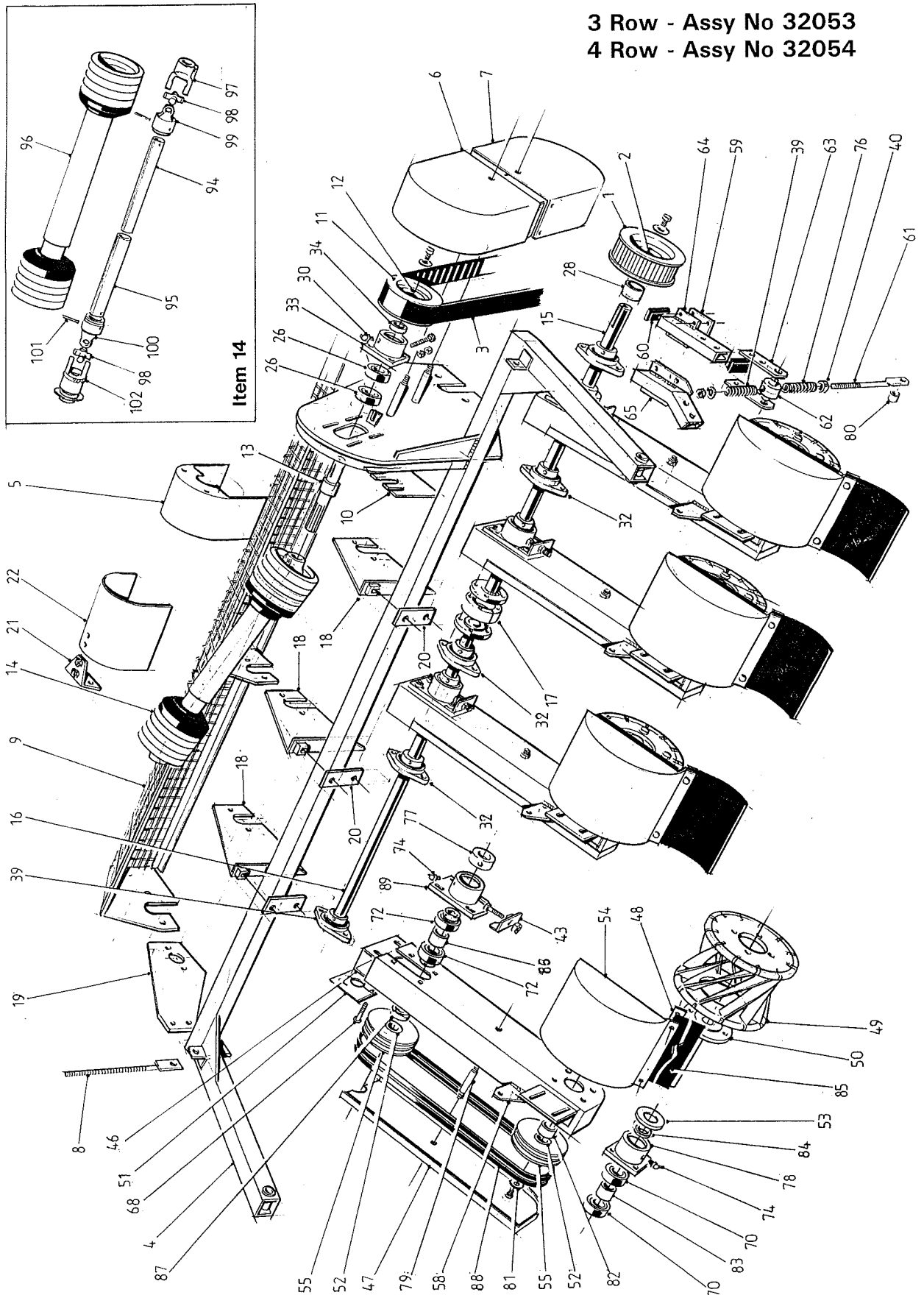
4 Row - Assy No 32056

Item	Part No.	Description	Qty.	Remarks
47	28026	Support Leg Bracket	1	
48	28027	Support Leg	1	
49	28038	Disc Hub	1	
50	28039	Oil Seal	1	
51	28046	Pivot Pin	1	
52	28734	Spring Rod	1	
53	28740	Disc Arm	1	Assy 32385 only
54	28741	Disc Arm	1	Assy 32384 only
55				
56	62042RS	Bearing	1	
57				
58	PS224/13	Disc Coulter (13")	1	
59				
60	RH43M	Bush	2	
61				
62	W0113	Internal Circlip	1	

Skewbar Assemblies

3 Row - Assy No 32053

4 Row - Assy No 32054



2.7a

SPARE PARTS

Skewbar Assemblies

3 Row - Assy No 32053

4 Row - Assy No 32054

Item	Part No.	Description	Qty.	Remarks
1	32150	Pulley (bottom)	1	
2	32152	Taperlock Bush (bottom)	1	
3	32153	Toothed Belt	1	
4	32156	Skewbar Frame	1	
5	32158	Guard	1	
6	32221	Guard (top)	1	
7	32222	Guard (bottom)	1	
8	32439	Height Adjuster	2	
9	32562	Mesh Guard	1	
10	32670	Dirt Shield	1	
11	32697	Pulley (top)	1	
12	32698	Taperlock Bush (top)	1	
13	32703	Input Shaft	1	
14	32730	Drive Coupling	1	(see list at end)
15	32737	RH Drive Shaft	1	
16	32738	LH Drive Shaft	1	
17	32739	Drive Shaft Coupler	1	(1 pair)
18	32742	Inner Support Plate	3	
19	32743	Outer Support Plate	1	
20	32745	Clamp Plate	3	
21	32749	Guard Bracket	1	
22	32750	Guard	1	
23				
24				
25				
26	6207Z	Bearing	2	
27				
28	F25	Plastic Spacer	1	
29				
30	GS412	1/8"BSP Straight Grease Nipple	1	
31				
32	SFT35	Bearing	5	
33	SP44M	Bearing Housing	1	
34	SS045036/005	Steel Spacer	1	
35				
36				
37				
38				
		Skewbar Arms Consist Of:	3 Row	4 Row
39	11630	Spring	3	4
40	11717	Locking Collar	3	4
41				
42				
43	16183	Adjuster Bracket	3	4
44				
45				
46	24266	End Bracket	3	4
47	24267	Skewbar Arm Cover	3	4
48	24274	Clamp Strip	3	4
49	24360	Skewbar Barrel	3	4
50	24364	Drive Shaft	3	4
51	24366	Side Dirt Shield	3	4
52	24461	Bush Assembly	6	8

SPARE PARTS

2.7b

Skewbar Assemblies

3 Row - Assy No 32053

4 Row - Assy No 32054

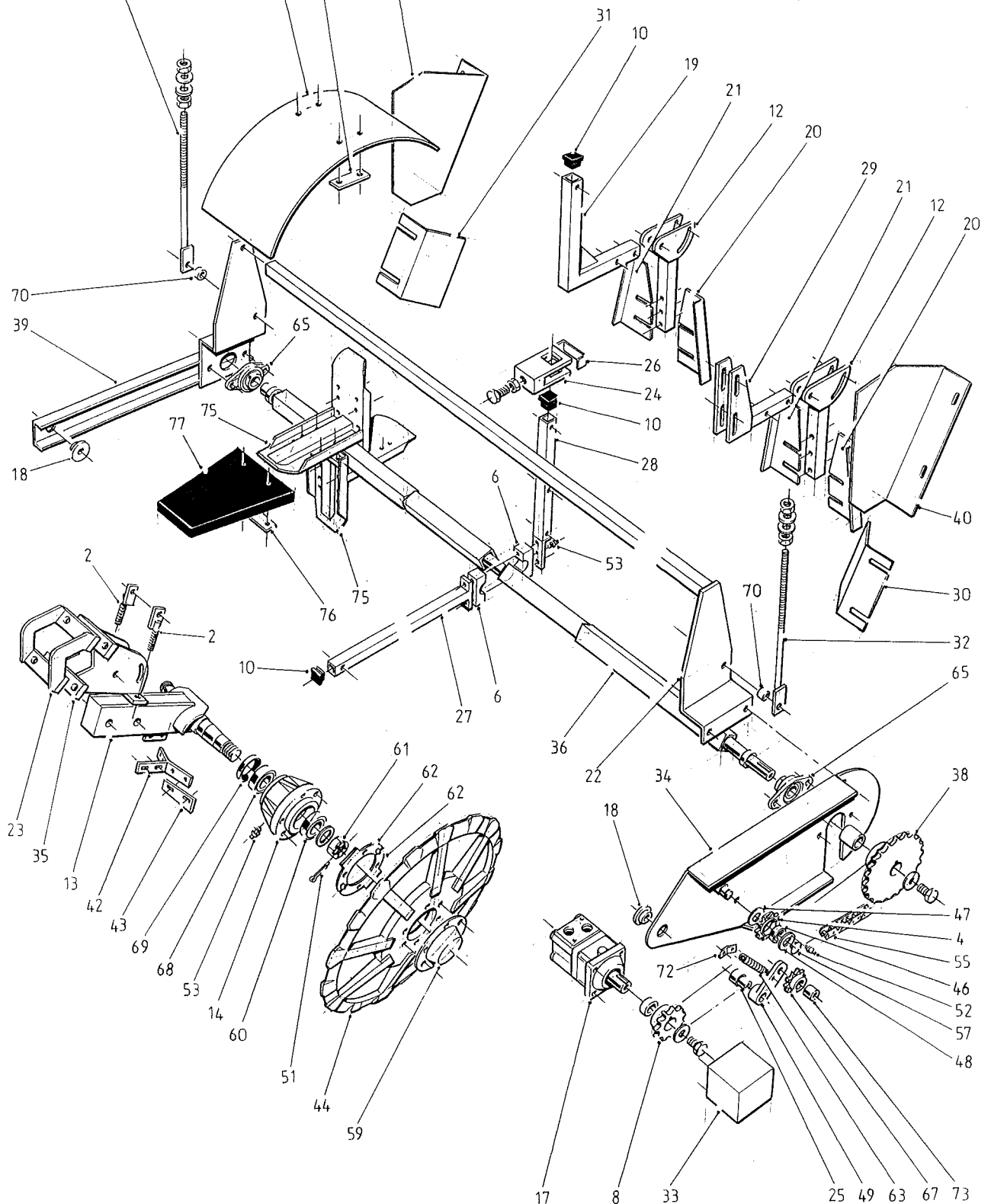
Item	Part No.	Description	Qty.	Qty.	Remarks
			3 Row	4 Row	
53	24484	Bearing Shield	3	4	
54	24485/24486	Barrel Guard	3	4	
55	24522	Drive Pulley	6	8	
56					
57					
58	32159	Skewbar Arm	3	4	
59	32661	Clamp Plate	3	4	
60	32669	Plastic Insert	6	8	
61	32724	Spring Rod	3	4	
62	32732	Trunnion	3	4	
63	32733	Trunnion Side Arm	6	8	
64	32734	Straight Mounting Arm	3	3	
65	32735	Angled Mounting Arm	-	1	
66					
67					
68	22014012/050	M12x50 Cup Square Bolt	12	16	
69					
70	6207RS	Bearing	6	8	
71					
72	RB207	Bearing	6	8	
73					
74	GS412	1/8"BSP Straight Grease Nipple	6	8	
75					
76	PS165	Spring	3	4	
77	SPCT131	Locking Collar	3	4	
78	SP44M	Bearing Housing	3	4	
79	SP279M	Guard Bolt	3	4	
80	SS025017/015	Steel Spacer	3	4	
81	SS042011/005	Steel Spacer	3	4	
82	SS045036/022	Steel Spacer	3	4	
83	SS045036/042	Steel Spacer	3	4	
84	SS045036/005	Steel Spacer	3	4	
85	TBMW800	Rubber Flap	3	4	
86	SS045036/016	Steel Spacer	3	4	
87	SS045036/008	Steel Spacer	3	4	
88	VB73	V'Belt	6	8	
89	VRT23M	Bearing Housing	3	4	
90					
91					
92					
93					
	32730	Drive Coupling Consists Of:			
94	32730/1	Male Lemon Tube		1	
95	32730/2	Female Lemon Tube		1	
96	32730/3	Guard Complete		1	
97	11557/5	6 Splined Yoke		1	
98	11557/7	Unit Package		2	
99	11557/9	Male End Inner Yoke		1	
100	11557/10	Female End Inner Yoke		1	
101	11557/11	Straight Spring Pin		2	
102	33171/3	6 Spline Over-Run Clutch		1	

Lifting Wheel and Flipper Assemblies

3 Row - Assy No 32059

4 Row (18-21") - Assy No 32060

4 Row (16") - Assy No 32071



Lifting Wheel and Flipper Assemblies

3 Row - Assy No 32059

4 Row (18-21")- Assy No 32060

4 Row (16") - Assy No 32071

Item	Part No.	Description	Qty.	Qty.	Qty.	Remarks
			3 Row	4 Row 18-21"	4 Row 16"	
1	11187	Clamp Plate	6	8	8	
2	11638	Lifting Wheel Adjuster	6	8	8	
3						
4	13313	Idler Sprocket	1	1	1	
5						
6	17128	Bearing Block	2	2	2	
7						
8	23321	13T Sprocket	1	1	1	
9						
10	27159	40x40 Plastic Insert	5	8	8	
11						
12	28227	Beet Deflector Leg	2	3	5	
13	28590	Lifting Wheel Mounting	3	4	-	
	24245	Lifting Wheel Mounting	-	-	4	
14	28591	Lifting Wheel Hub	6	8	-	
	BMZ99	Lifting Wheel Hub	-	-	8	
15						
16						
17	32046	Hydraulic Motor (OMSW200)	1	1	1	
18	32126	Pivot Boss	2	2	2	
19	32127	Beet Deflector Upper Arm	1	2	4	
20	32128	Beet Deflector Plate	2	3	5	
21	32129	Beet Deflector Plate	2	3	5	
22	32133	Cross Beam	1	1	1	
23	32141	Lifting Wheel Bracket Clamp	3	4	4	
24	32145	Beet Deflector Clamp	2	3	5	
25	32194	Jockey Spigot	1	1	1	
26	32253	Packing Strip	2	3	5	
27	32386	Flipper Shaft Centre Pivot	1	1	1	
28	32387	Flipper Shaft Centre Support	1	1	1	
29	32388	Beet Deflector Centre Arm	1	1	1	
30	32422	LH Beet Deflector Plate	1	1	-	
31	32423	RH Beet Deflector Plate	1	1	-	
32	32439	Adjuster Rod	2	2	2	
33	32551	Chain Guard	1	1	1	
34	32563	LH Flipper Pivot Plate	1	1	1	
35	32677	Lifting Wheel Bracket	3	4	4	
36	32807	Flipper Shaft	1	1	1	
37	32808	Flipper Guard	3	4	4	
38	32809	30T Sprocket	1	1	1	
39	32864	RH Flipper Pivot	1	1	1	
40	32903	LH Beet Shield	1	1	1	
41	32904	RH Beet Shield	1	1	1	
42	32905	Scraper Mounting	3	4	4	
43	32906	Scraper Blade	6	8	8	
44	32910	Lifting Wheel	6	8	8	
45						
46	6206RS	Bearing	1	1	1	

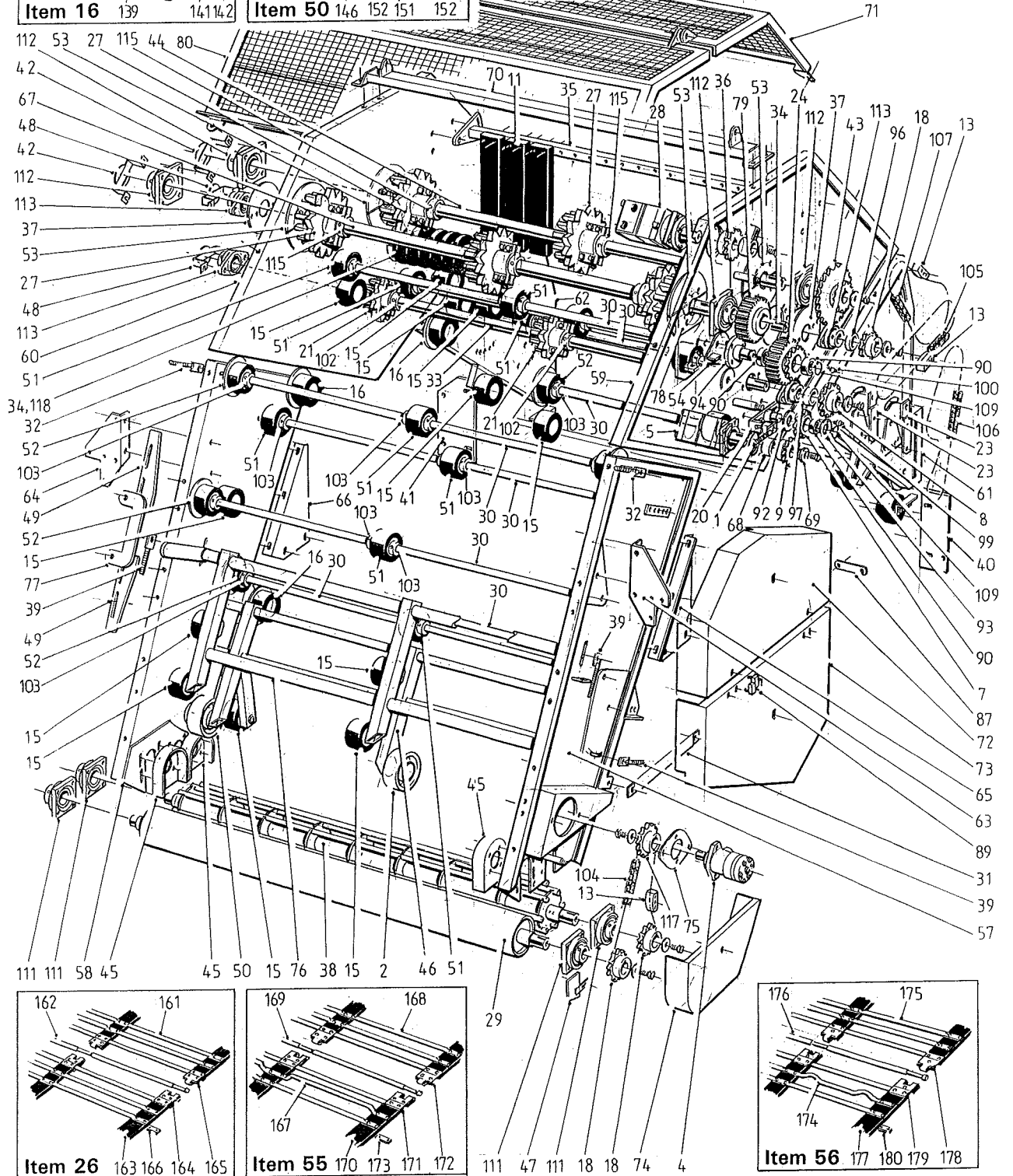
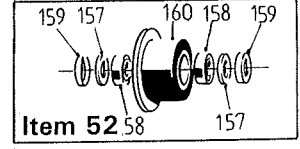
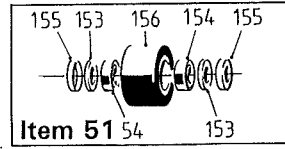
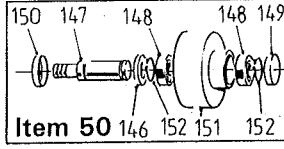
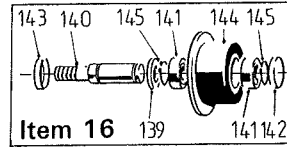
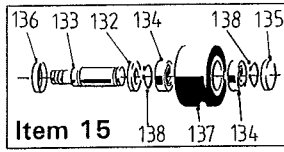
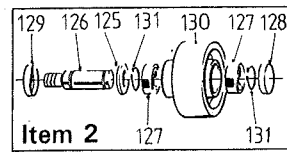
SPARE PARTS**2.8b****Lifting Wheel and Flipper Assemblies****3 Row - Assy No 32059****4 Row (18-21")- Assy No 32060****4 Row (16") - Assy No 32071**

Item	Part No.	Description	Qty.	Qty.	Qty.	Remarks
			3 Row	4 Row 18-21"	4 Row 16"	
47	BM12	Washer	1	1	1	
48	BM12A	Washer (with nipple hole)	1	1	1	
49	BM184A	Jockey Arm	1	1	1	
50						
51	GS378	Split Pin	6	8	8	
52	GS410	1/4"Whit St Grease Nipple	1	1	1	
53	GS412	1/8"BSP St Grease Nipple	7	9	9	
54						
55	PS871/107	3/4"Pitch Drive Chain	1	1	1	
56						
57	RH56	External Circlip	1	1	1	
58						
59	RP3	Lifting Wheel Hub Cap	6	8	-	
	24244	Lifting Wheel Hub Cap	-	-	8	
60	RP4	Bearing	6	8	16	
61	RP6/1	Castellated Nut	6	8	8	
62	RP15	Lifting Wheel Spacer	12	16	16	
63	RP71	Spring	1	1	1	
64						
65	SFT40A	Bearing	2	2	2	
66						
67	SP295	11T Nylon Jockey Sprocket	1	1	1	
68	SPCL231	Bearing	6	8	-	
	RP4	Bearing	-	-	16	
69	SPCL232	Oil Seal	6	8	-	
	RP5	Oil Seal	-	-	8	
70	SS025017/020	Steel Spacer	2	2	2	
71						
72	TBM83	Spring Anchor	1	1	1	
73	TBMW178	Jockey Spindle	1	1	1	
74						
75	TH25314230	Flipper Bracket	6	8	8	
76	TH25449690	Flipper Clamp Plate	12	16	16	
77	TH25460750	Rubber Flipper	12	16	16	

Lift Web and Trash Extractor

3 Row - Assy No 32835 & 32837

4 Row - Assy No 32836 & 32837



Lift Web and Trash Extractor

3 Row - Assy No 32835 & 32837

4 Row - Assy No 32836 & 32837

Item	Part No.	Description	Qty.	Remarks
1	11137	Chain Tensioner Rod	1	
2	11569	Roller Assembly	1	(see list at end)
3				
4	12205	Hydraulic Motor (OMP100)	1	
5	12209	Hydraulic Motor	1	
6				
7	13313	17T Tensioner Sprocket	1	
8	13314	19T Trash Web Sprocket	1	
9	13490	13T Trash Web Motor Sprocket	1	
10				
11	14714	Rubber Deflector Block	13	(3 row only)
	14714	Rubber Deflector Block	18	(4 row only)
12				
13	17155	Nylon Chain Tensioner	3	
14				
15	19356	Roller Assembly	22	(see list at end)
16	19357	Roller Assembly	6	(see list at end)
17				
18	23114	17T Roller Sprocket	3	
19				
20	24024	Chain Tensioner Plate	1	
21	24260	Trash Extractor Web Sprocket	3	
22				
23	28170	Adjustable Roller Arm	4	
24	28597	35T/19T Idler Gear and Sprocket	1	
25				
26	32017	3 Row Front Lift Web Assembly	1	(see list at end)
	32018	4 Row Front Lift Web Assembly	1	(see list at end)
27	32019	Lift Web Sprocket	6	
28	32021	Hydraulic Motor (OMT200)	1	
29	32093	Plain Front Roller	1	(3 row only)
	32094	Plain Front Roller	1	(4 row only)
30	32106	Tie Bar	9	(3 row only)
	32107	Tie Bar	9	(4 row only)
31	32112	Lower Stay	2	
32	32113	Roller Adjuster Rod	2	
33	32168	Trash Extractor Drive Shaft	1	(4 row only)
	32817	Trash Extractor Drive Shaft	1	(3 row only)
34	32169	Rubber Roller Drive Shaft	1	(4 row only)
	32818	Rubber Roller Drive Shaft	1	(3 row only)
35	32176	Deflector Mounting Bracket	1	(4 row only)
	32829	Deflector Mounting Bracket	1	(3 row only)
36	32183	15T Lift Web Motor Sprocket	1	
37	32219	Trash Extractor Roller Mounting Plate	2	
38	32370	Rear Cage Roller	1	(3 row only)
	32371	Rear Cage Roller	1	(4 row only)
39	32427	Adjuster Rod	4	
40	32433	Trash Extractor LH Support Plate	1	(4 row only)
	32830	Trash Extractor LH Support Plate	1	(3 row only)
41	32434	RH Support Plate	1	
42	32440	Bearing Guard	2	
43	32638	17T/40T Double Sprocket	1	
44	32640	Rear Lift Web Drive Shaft	1	(3 row only)
	32641	Rear Lift Web Drive Shaft	1	(4 row only)

SPARE PARTS**2.9b****Lift Web and Trash Extractor****3 Row - Assy No 32835 & 32837****4 Row - Assy No 32836 & 32837**

Item	Part No.	Description	Qty.	Remarks
45	32644	Roller Stone Shield	4	
46	32654	Rear Lift Web Pivot Frame	1	(3 row only)
	32655	Rear Lift Web Pivot Frame	1	(4 row only)
47	32658	Dirt Shield	1	
48	32665	Bearing Guard	2	
49	32710	Pivot Frame Stop Plate	2	
50	32718	Roller Assembly	2	(see list at end)
51	32719	Roller Assembly	16	(see list at end)
52	32720	Roller Assembly	8	(see list at end)
53	32751	Wear Plate	7	
54	32752	Spigot Adjuster Plate	1	
55	32792	3 Row Rear Lift Web Assembly	1	(see list at end)
	32793	4 Row Rear Lift Web Assembly	1	(see list at end)
56	32794	4 Row Trash Extractor Web Assembly	1	(see list at end)
	32795	3 Row Trash Extractor Web Assembly	1	(see list at end)
57	32800	Lift Web LH Side Panel	1	
58	32801	Lift Web RH Side Panel	1	
59	32802	LH Upper Panel	1	
60	32803	RH Upper Panel	1	
61	32804	Trash Extractor LH Side Panel	1	
62	32805	Trash Extractor RH Side Panel	1	
63	32811	LH Front Support Plate	1	(4 row only)
	32838	LH Front Support Plate	1	(3 row only)
64	32812	RH Front Support Plate	1	
65	32813	LH Rear Support Plate	1	
66	32814	RH Rear Support Plate	1	
67	32815	Front Lift Web Drive Shaft	1	(3 row only)
	32816	Front Lift Web Drive Shaft	1	(4 row only)
68	32819	Trash Extractor Motor Spacer	1	
69	32820	Trash Extractor Motor End Washer	1	
70	32821	Cross Beam	1	(3 row only)
	32822	Cross Beam	1	(4 row only)
71	32823	Rear Mesh Guard	1	(3 row only)
	32824	Rear Mesh Guard	1	(4 row only)
72	32825	Top Drive Guard	1	
73	32826	Middle Drive Guard	1	
74	32827	Bottom Drive Guard	1	
75	32828	Motor Mounting Plate	1	
76	32831	Front Lift Web Pivot Frame	1	(3 row only)
	32832	Front Lift Web Pivot Frame	1	(4 row only)
77	32833	Pivot Frame Restraint	1	
78	32839	Wear Plate (with cut-out)	1	
79	32870	35T Lift Web Drive Gear	1	
80	32913	Front Mesh Guard	1	(3 row only)
	32914	Front Mesh Guard	1	(4 row only)
81				
82				
83				
84				
85				
86				
87	37137	Guard Latch	1	
88				
89	42087	Hinge Complete	2	

2.9c**SPARE PARTS****Lift Web and Trash Extractor****3 Row - Assy No 32835 & 32837****4 Row - Assy No 32836 & 32837**

Item	Part No.	Description	Qty.	Remarks
90	6206RS	Bearing	3	
91				
92	BM12	Washer	1	
93	BM12A	Washer (with nipple hole)	1	
94	BM174A	Spigot	1	
95				
96	C10	Plastic Spacer	1	
97	C13	Plastic Spacer	1	
98				
99	GS410	1/4"Whit Straight Grease Nipple	1	
100	GS412	1/8"BSP Straight Grease Nipple	1	
101				
102	PS326M	Locking Collar	6	
103	PS488M	Locking Collar	32	
104	PS871/53	3/4"Pitch Drive Chain	1	(bottom rollers)
105	PS871/65	3/4"Pitch Drive Chain	1	(lift webs)
106	PS871/69	3/4"Pitch Drive Chain	1	(trash extractor)
107	PS871/77	3/4"Pitch Drive Chain	1	(lift web motor)
108				
109	RH56	External Circlip	2	
110				
111	SF30A	Bearing	4	
112	SF40	Bearing	4	
113	SFT30A	Bearing	4	
114				
115	ST41M	Locking Collar	12	
116				
117	TBMW107	21T Roller Motor Sprocket	1	
118	TBMW781	Rubber Roller	43	(3 row only)
	TBMW781	Rubber Roller	58	(4 row only)
119				
120				
121				
122				
123				
124				
	11569	Roller Assembly Consists Of:		
125	0000300504	Felt Seal	1	
126	11265	Spindle	1	
127	6005RS	Bearing	2	
128	PH407	Seal	1	
129	PH408	Seal	1	
130	11033	Plain Steel Roller	1	
131	PS843	Circlip	2	
	19356	Roller Assembly Consists Of:		
132	0000300504	Felt Seal	1	
133	11265	Spindle	1	
134	6005RS	Bearing	2	
135	PH407	Seal	1	
136	PH408	Seal	1	
137	PH77AR	Plain Roller	1	
138	PS843	Circlip	2	

Lift Web and Trash Extractor

3 Row - Assy No 32835 & 32837

4 Row - Assy No 32836 & 32837

Item	Part No.	Description	Qty.	Remarks
	19357	Roller Assembly Consists Of:		
139	0000300504	Felt Seal	1	
140	PH406AM	Spindle	1	
141	6005RS	Bearing	2	
142	PH407	Seal	1	
143	PH408	Seal	1	
144	PH51AR	Flanged Roller	1	
145	PS843	Circlip	2	
	32718	Roller Assembly Consists Of:		
146	0000300504	Felt Seal	1	
147	11265	Spindle	1	
148	6005RS	Bearing	2	
149	PH407	Seal	1	
150	PH408	Seal	1	
151	11033	Plain Steel Roller	1	
152	PS843	Circlip	2	
	32719	Roller Assembly Consists Of:		
153	0000300504	Felt Seal	2	
154	6005RS	Bearing	2	
155	PH408	Seal	2	
156	PH77AR	Plain Roller	1	
	32720	Roller Assembly Consists Of:		
157	0000300504	Felt Seal	2	
158	6005RS	Bearing	2	
159	PH408	Seal	2	
160	PH51AR	Flanged Roller	1	
	32017	3 Row Front Lift Web Assembly		
	32018	4 Row Front Lift Web Assembly		
		Consists Of:		
161	32015/2	Web Rod	75	(3 row only)
	32016/2	Web Rod	75	(4 row only)
162	32015/3	Joining Rod	1	(3 row only)
	32016/3	Joining Rod	1	(4 row only)
163	32017/1	Web Belt	3	
164	28790/2	Female Connector	3	
165	28790/3	Male Connector	3	
166	12238/6	Clamp Plate	231	
	32792	3 Row Rear Lift Web Assembly		
	32793	4 Row Rear Lift Web Assembly		
		Consists Of:		
167	32015/1	Cranked Web Rod	11	(3 row only)
	32016/1	Cranked Web Rod	11	(4 row only)
168	32015/2	Plain Web Rod	79	(3 row only)
	32016/2	Plain Web Rod	79	(4 row only)
169	32015/3	Joining Rod	1	(3 row only)
	32016/3	Joining Rod	1	(4 row only)
170	32792/1	Web Belt	3	
171	28790/2	Female Connector	3	

Lift Web and Trash Extractor

3 Row - Assy No 32835 & 32837

4 Row - Assy No 32836 & 32837

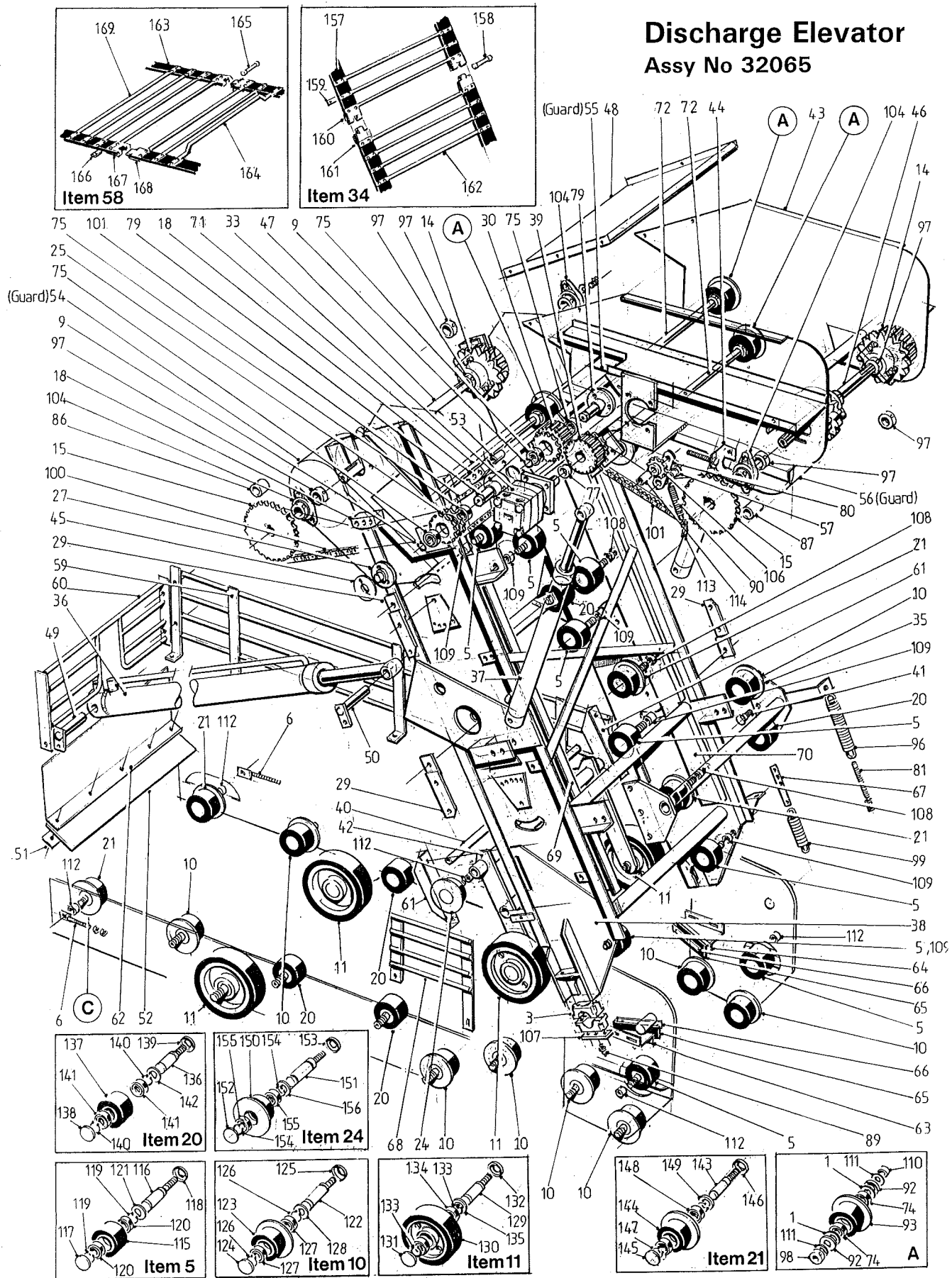
Item	Part No.	Description	Qty.	Remarks
172	28790/3	Male Connector	3	
173	12238/6	Clamp Plate	243	
	32794	4 Row Trash Extractor Web Assembly		
	32795	3 Row Trash Extractor Web Assembly		
		Consists Of:		
174	32629/1	Looped Web Rod	17	(4 row only)
	32795/1	Looped Web Rod	17	(3 row only)
175	32629/2	Plain Web Rod	66	(4 row only)
	32795/2	Plain Web Rod	66	(3 row only)
176	32629/3	Joining Rod	1	(4 row only)
	32795/3	Joining Rod	1	(3 row only)
177	32794/1	Web Belt	3	
178	24007/3	Male Connector	3	
179	24007/4	Female Connector	3	
180	12238/6	Clamp Plate	243	

SPARE PARTS	2.10
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SPARE PARTS	2.10
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Discharge Elevator

Assy No 32065



2.10a**SPARE PARTS****Discharge Elevator****Assy No 32065**

Item	Part No.	Description	Qty.	Remarks
1	0000300504	Felt Seal	16	
2				
3	10415	Nylon Bearing Block	4	
4				
5	11568	Roller Assembly	14	(see list at end)
6	11638	Main Web Adjuster Rod	2	
7				
8				
9	12271	Circlip	2	
10	12506	Roller Assembly	12	(see list at end)
11	12507	Roller Assembly	4	(see list at end)
12				
13				
14	13030	Web Sprocket	4	
15	16223	Sprocket	2	
16				
17				
18	17155	Nylon Chain Tensioner	2	
19				
20	19356	Roller Assembly	8	(see list at end)
21	19357	Roller Assembly	6	(see list at end)
22				
23				
24	23228	Roller Assembly	2	(see list at end)
25	24019	19T Double Sprocket	1	
26				
27	2502000003	Bearing Flange	2	
28				
29	28170	Adjustable Roller Arm	6	
30	28597	35T/19T Gear and Sprocket	1	
31				
32				
33	32021	Hydraulic Motor (OMT200)	1	
34	32023	Inner Web Assembly	1	(see list at end)
35	32026	Web Tensioner Frame	1	
36	32027	Hydraulic Ram	1	
37	32028	Hydraulic Ram	2	
38	32180	Elevator Main Section	1	
39	32220	Gear and Sprocket	1	
40	32223	Tie Bar	1	
41	32229	Shoulder Bolt	2	
42	32230	Inner Web Frame	1	
43	32252	Elevator Top Section	1	
44	32258	Bearing Adjuster Plate	2	
45	32259	Retaining Plate	2	
46	32789	Outer Web Drive Shaft	1	
47	32262	Inner Web Drive Shaft	1	
48	32263	Deflector Plate	1	
49	32271	Ram Pin	1	
50	32272	Ram Pin	1	
51	32309	Clamp Strip	1	
52	32310	Rubber Baffle	1	
53	32337	Jockey Support	1	
54	32345	Rear Guard	1	
55	32346	Centre Guard	1	

SPARE PARTS**2.10b****Discharge Elevator****Assy No 32065**

Item	Part No.	Description	Qty.	Remarks
56	32347	Front Guard	1	(see list at end)
57	32355	Jockey Spigot	1	
58	32409	Discharge Elevator Web Assembly	1	
59	32462	Rear Guard Rail	1	
60	32463	Side Guard Rail	1	
61	32464	Roller Shield	2	
62	32466	End Panel	1	
63	32467	Front Deflector	1	
64	32468	Rear Deflector	1	
65	32469	Deflector Rubber	2	
66	32470	Clamp Strip	2	
67	32471	Tensioner Strap	1	
68	32549	Front Guard Rail	1	
69	32758	Front Elevator Deflector	1	
70	32759	Rear Elevator Deflector	1	
71	32760	Tie Bar	1	
72	32788	Tie Bar	2	
73				
74	6005RS	Bearing	16	
75	6206RS	Bearing	4	
76				
77	A25	Plastic Spacer	1	
78				
79	BM174A	Double Sprocket Spigot	2	
80	BM184A	Jockey Arm	1	
81	BM82M	Spring Tensioner	1	
82				
83				
84				
85				
86	C50	Plastic Spacer	1	
87	C67	Plastic Spacer	1	
88				
89	GS412	1/8"BSP Straight Grease Nipple	2	
90	H121B	Spring	1	
91				
92	PH408	Seal	16	
93	PH51AR	Flanged Roller	6	
94	PH77AR	Plain Roller	2	
95				
96	PS194	Spring	1	
97	PS326M	Locking Collar	8	
98	PS488M	Locking Collar	8	
99	PS766	Spring	1	
100	PS871/73	3/4"Pitch Drive Chain	1	
101	PS871/90	3/4"Pitch Drive Chain	2	
102				
103				
104	SFT30A	Bearing	4	
105				
106	SP295	11T Nylon Sprocket	1	
107	SPCT143	Clamp Plate	2	
108	SS025017/007	Steel Spacer	6	
109	SS025017/020	Steel Spacer	10	
110	SS038026/020	Steel spacer	4	

Discharge Elevator

Assy No 32065

Item	Part No.	Description	Qty.	Remarks
111	SS050026/002	Steel Spacer	12	
112	SS025017/013	Steel Spacer	6	
113	TBM83	Spring Anchor	1	
114	TBMW178	Jockey Spindle	1	
	11568	Roller Assembly Consist Of:		
115	PH77AR	Plain Roller	1	
116	PH406AM	Spindle	1	
117	PH407	Seal	1	
118	PH408	Seal	1	
119	PS843	Circlip	2	
120	6005RS	Bearing	2	
121	0000300504	Felt Seal	1	
	12506	Roller Assembly Consist Of:		
122	11265	Spindle	1	
123	PH51AR	Flanged Roller	1	
124	PH407	Seal	1	
125	PH408	Seal	1	
126	PS843	Circlip	2	
127	6005RS	Bearing	2	
128	0000300504	Felt Seal	1	
	12507	Roller Assembly Consist Of:		
129	11265	Spindle	1	
130	12156	Roller	1	
131	PH407	Seal	1	
132	PH408	Seal	1	
133	PS843	Circlip	2	
134	6005RS	Bearing	2	
135	0000300504	Felt Seal	1	
	19356	Roller Assembly Consist Of:		
136	11265	Spindle	1	
137	PH77AR	Plain Roller	1	
138	PH407	Seal	1	
139	PH408	Seal	1	
140	PS843	Circlip	2	
141	6005RS	Bearing	2	
142	0000300504	Felt Seal	1	
	19357	Roller Assembly Consist Of:		
143	PH406AM	Spindle	1	
144	PH51AR	Flanged Roller	1	
145	PH407	Seal	1	
146	PH408	Seal	1	
147	PS843	Circlip	2	
148	6005RS	Bearing	2	
149	0000300504	Felt Seal	1	
	23228	Roller Assembly Consist Of:		
150	PH51AR	Flanged Roller	1	
151	PH406AM	Spindle	1	
152	PH407	Seal	1	

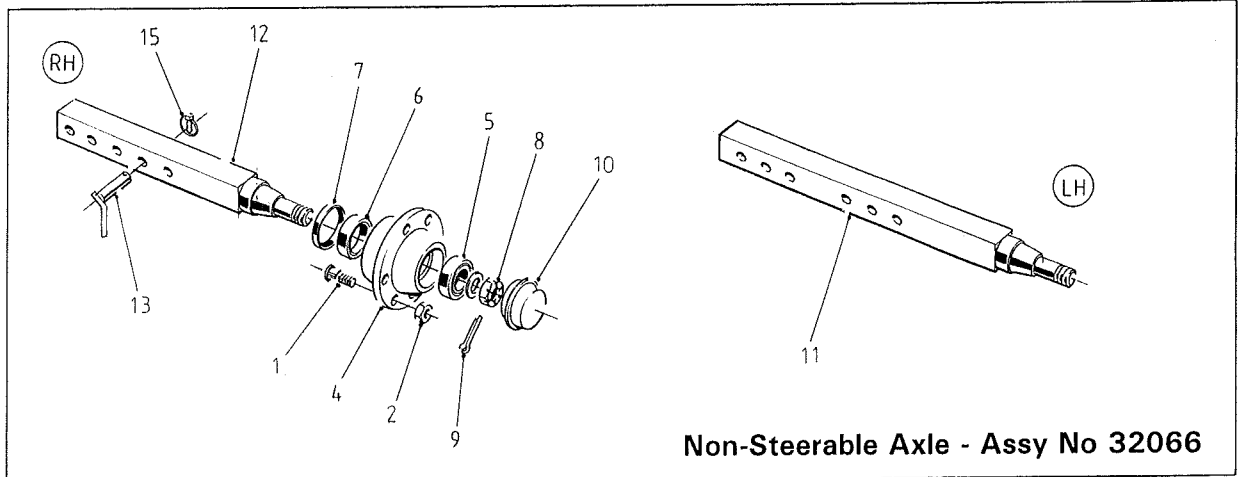
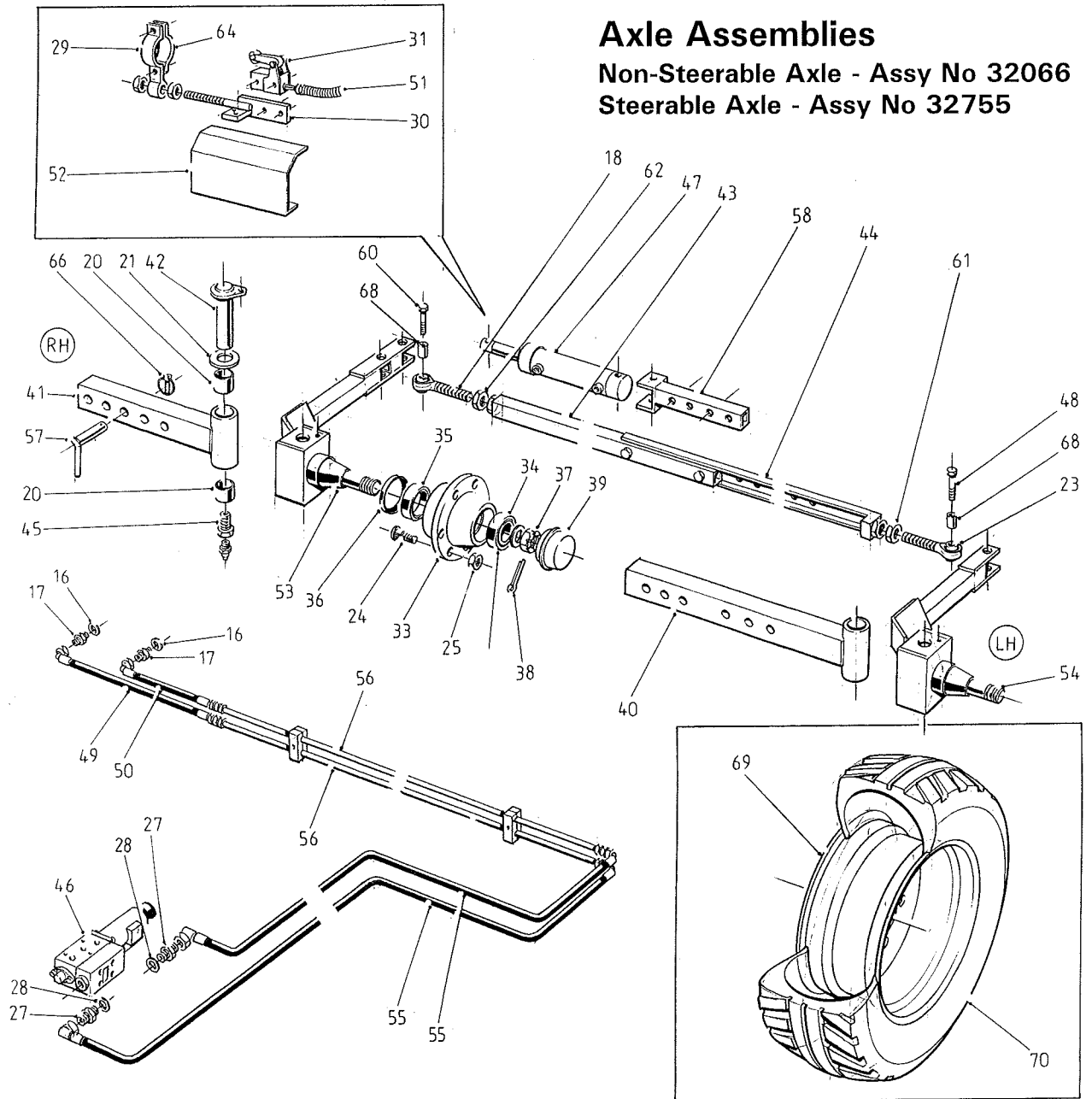
SPARE PARTS**2.10d****Discharge Elevator****Assy No 32065**

Item	Part No.	Description	Qty.	Remarks
153	PH408	Seal	1	
154	PS843	Circlip	2	
155	6005RS	Bearing	2	
156	0000300504	Felt Seal	1	
	32023	Inner Web Assembly Consists Of:		
157	32023/1	Web Belt	2	
158	12238/5	Joining Pin	2	
159	12238/6	Clamp Plate	198	
160	12238/9	Female Connector	2	
161	12238/10	Male Connector	2	
162	11037/2	Web Rod	101	
	32409	Discharge Elevator Web Assembly Consists Of:		
163	32409/1	Web Belt	2	
164	23032	Cranked Web Rod	28	
165	12238/5	Joining Pin	2	
166	12238/6	Clamp Plate	450	
167	12238/9	Female Connector	2	
168	12238/10	Male Connector	2	
169	11037/2	Plain Web Rod	199	

Axle Assemblies

Non-Steerable Axle - Assy No 32066

Steerable Axle - Assy No 32755



Non-Steerable Axle - Assy No 32066

2.11a

SPARE PARTS

Axle Assemblies

Non-Steerable Axle - Assy No 32066

Steerable Axle - Assy No 32755

Item	Part No.	Description	Qty.	Remarks
	32066	Non-Steerable Axle Consists Of:		
1	13208	Wheel Stud	12	
2	13209	Wheel Nut	12	
3				
4	32043/1	Hub	2	
5	32043/2	Outer Bearing	2	
6	32043/3	Inner Bearing	2	
7	32043/4	Seal	2	
8	32043/5	Castellated Nut	2	
9	32043/6	Split Pin	2	
10	32043/7	End Cap	2	
11	32044	LH Stub Axle	1	
12	32045	RH Stub Axle	1	
13	32769	Locking Pin	2	
14				
15	REK215	Linch Pin	2	
	32755	Steerable Axle Consists Of:		
16	11125	3/8"BSP Dowty Seal	2	
17	11336	1/4"BSPx3/8"BSP M M Adaptor	2	
18	11715	Rod End (LH thread)	1	
19				
20	12173	Axle Bush	4	
21	12176	Axle Washer	2	
22				
23	13031	Rod End (RH thread)	1	
24	13208	Wheel Stud	12	
25	13209	Wheel Nut	12	
26				
27	27460	M18x1/4"BSP M M Adaptor	2	
28	27461	M18 Dowty Seal	2	
29	27493	Mounting Bracket	1	
30	27494	Switch Mounting Bracket	1	
31	27507	Self-Centring Switch	1	
32				
33	32043/1	Hub	2	
34	32043/2	Outer Bearing	2	
35	32043/3	Inner Bearing	2	
36	32043/4	Seal	2	
37	32043/5	Castellated Nut	2	
38	32043/6	Split Pin	2	
39	32043/7	End Cap	2	
40	32117	LH Stub Arm	1	
41	32118	RH Stub Arm	1	
42	32121	Pivot Pin	2	
43	32122	Track Rod	1	
44	32123	Track Rod	1	
45	32124	Special Bolt	2	
46	32413	D/A Valve Complete	1	
47	32431	Hydraulic Ram	1	
48	32435	Track Rod Bolt	1	
49	32493	1/4"Hose Assembly	1	

SPARE PARTS

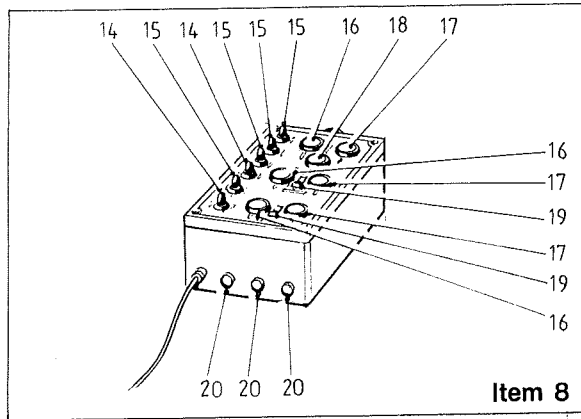
2.11b

Axle Assemblies

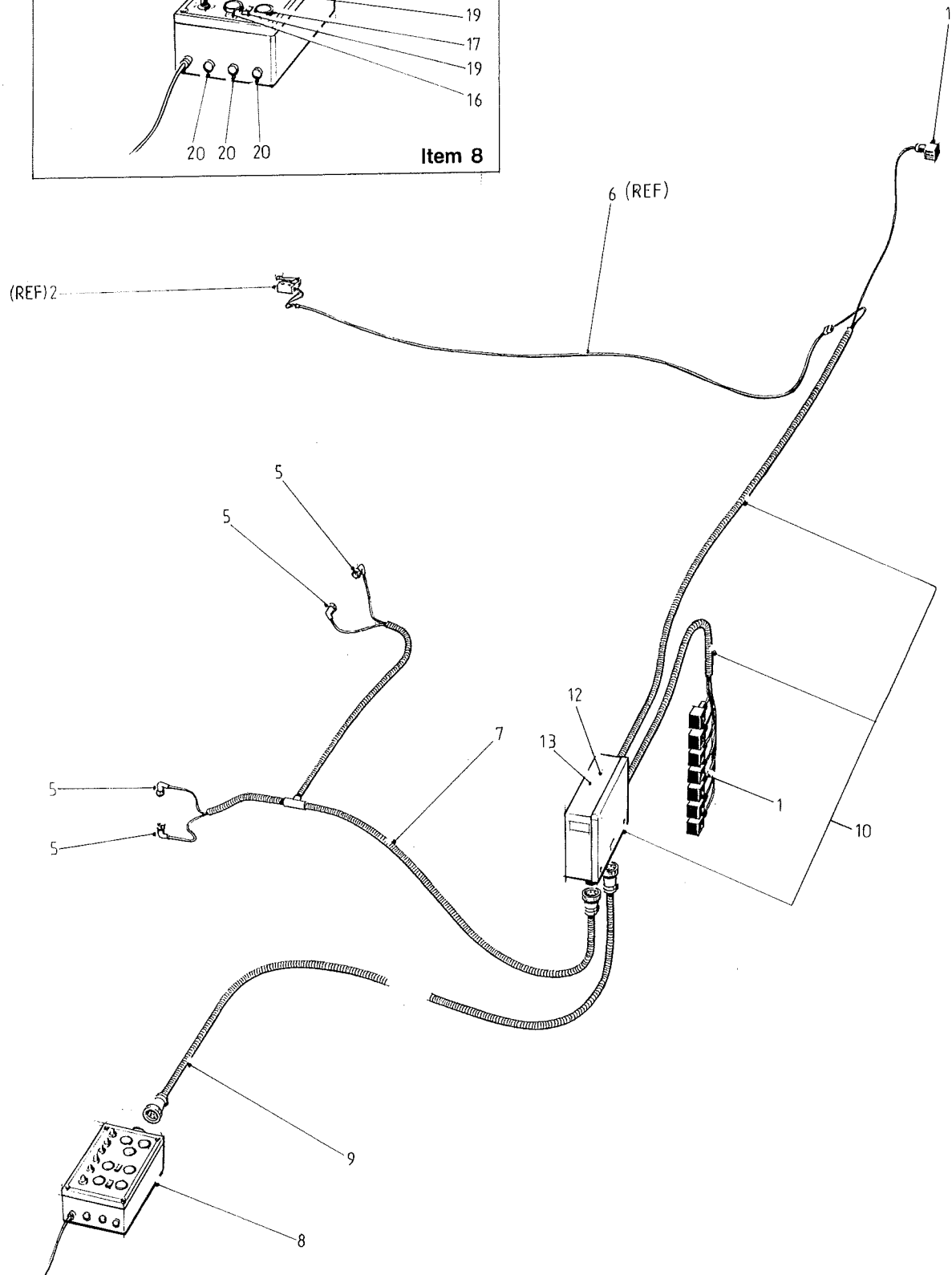
Non-Steerable Axle - Assy No 32066

Steerable Axle - Assy No 32755

Item	Part No.	Description	Qty.	Remarks
50	32494	1/4"Hose Assembly	1	
51	32571	Wiring Loom	1	
52	32674	Switch Guard	1	
53	32753	RH Stub Axle	1	
54	32754	LH Stub Axle	1	
55	32756	1/4"Hose Assembly	2	
56	32757	Steel Pipe Assembly	2	
57	32769	Locking Pin	2	
58	32799	Ram Mounting Bracket	1	
59				
60	22012024/120	M24x120 HT Bolt	1	
61	22068112	1 1/8"BSP RH Locknut	1	
62	22069112	1 1/8"BSP LH Locknut	1	
63				
64	H209	Clamp	1	
65				
66	REK215	Linch Pin	2	
67				
68	SS035024/022	Steel Spacer	2	
	32806	16x20 Flotation Wheel Complete		
		Consists Of:		
69	32798	13x20 Wheel Rim	1	
70	32723	16x20 Flotation Tyre	1	
	32898	12.5x20 Traction Grip Wheel		
		Complete Consists Of:		
69	32896	11x20 Wheel Rim	1	
70	32897	12.5x20 Traction Grip Tyre	1	Options
	32912	16x20 Traction Grip Wheel		
		Complete Consists Of:		
69	32798	13x20 Wheel Rim	1	
70	27007	16x20 Traction Grip Tyre	1	



Electrical Assembly Assy No 32069



2.12a

SPARE PARTS

Electrical Assembly

Assy No 32069

Item	Part No.	Description	Qty.	Remarks
1	27189	Hirschman Plug	8	
2	27507	Self-Centring Switch	1	(ref)
3				
4				
5	32037/2	Proximity Switch Cable	4	(ref)
6	32571	Steerable Axle Wiring Loom	1	(ref)
7	32699	Automatic Steering and Depth Loom	1	
8	32700	Control Box Complete	1	(see list at end)
9	32701	Control Box to Sub Box Wiring Loom	1	
10	32702	Sub Box c/w Valve Looms	1	
11				
12	32609	Automatic Depth Relay Block	1	
13	32610	Automatic Steering Relay Block	1	
	32700	Control Box Complete Consists Of:		
14	27467	On/Off Detent Switch	2	
15	27468	2 Way Spring Back Switch	4	
16	32600	Push Button Switch (red)	3	
17	32601	Push Button Switch (blue)	3	
18	32602	Push Button Switch (yellow)	1	
19	32603	Rocker Switch	2	
20	32604	Fuse Holder	3	

2.13a**SPARE PARTS****Hydraulics (Ram Circuit)**

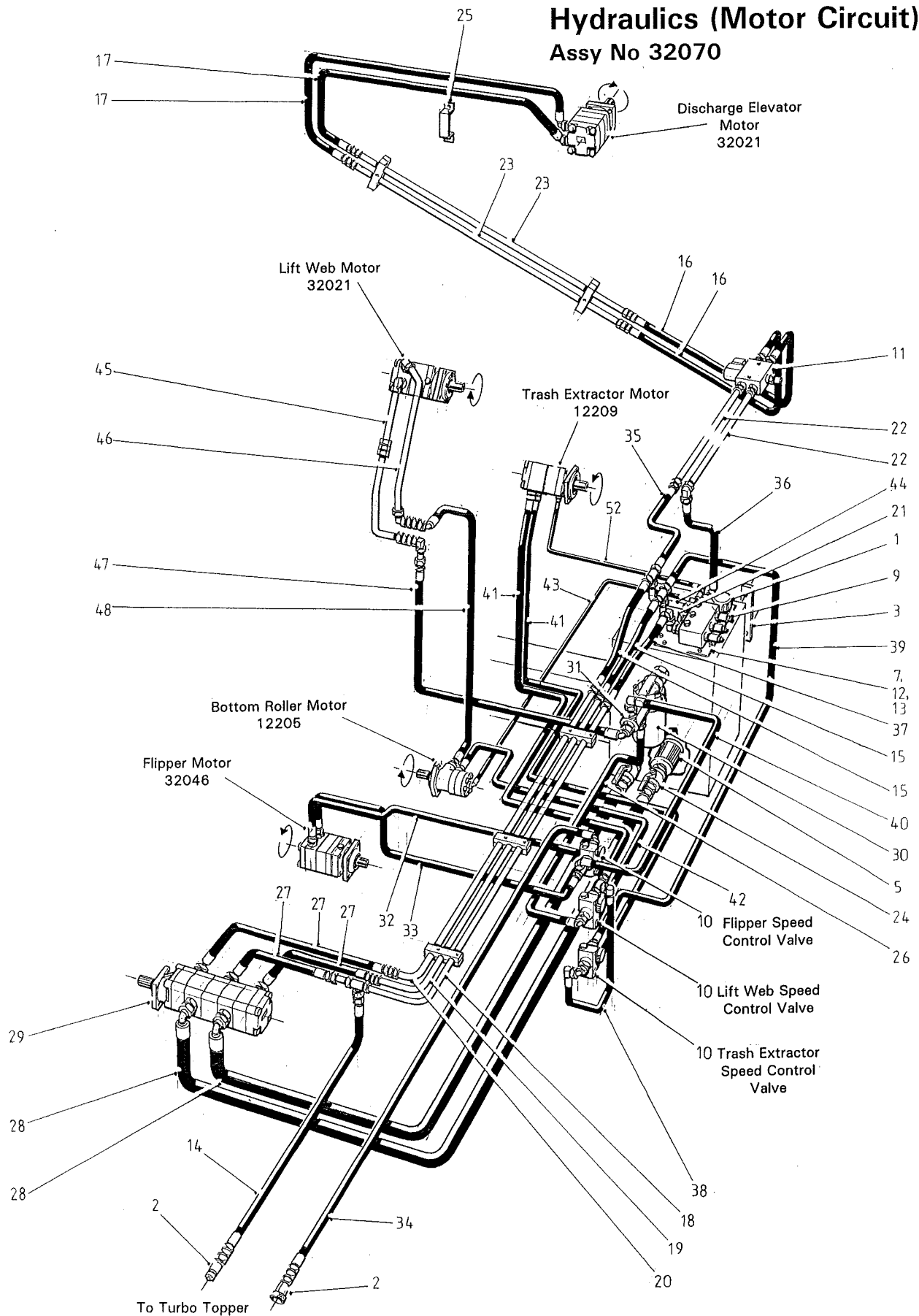
Assy No 32070

Item	Part No.	Description	Qty.	Remarks
1	10140	1/2"BSP Male Q/R Coupling	2	
2	10141	1/2"BSP Female Q/R Coupling	1	
3				
4	11123	3/4"BSP Dowty Seal	3	
5	11124	1/2"BSP Dowty Seal	7	
6	11125	3/8"BSP Dowty Seal	6	
7	11295	3/4"BSPx1/2"BSP M M Adaptor	3	
8	11336	3/8"BSPx1/4"BSP M M Adaptor	6	
9				
10	12315	1/2"BSP M M Adaptor	4	
11	12323	1/2"BSP Male Tee	1	
12	12602	1/2"BSP M F Swivel Adaptor	1	
13				
14				
15				
16				
17				
18	16356	1/2"BSPx1/4"BSP M M Adaptor	3	
19				
20				
21	27158	Pressure Filter Complete	1	(Element only 27158/1)
22	27449	1/4"BSP Male Tee	2	
23	27459	1/2"BSPx18mm M M Adaptor	1	
24	27460	M18x1/4"BSP M M Adaptor	7	
25	27461	M18 Dowty Seal	9	
26				
27	31167	M22 Dowty Seal	1	
28	31168	M22x1/2"BSP M M Adaptor	1	
29				
30				
31				
32				
33				
34	32412	Valve Bank Complete (5 section)	1	(see list at end)
35	32473	M18x1/2"BSP M F Swivel Adaptor	1	
36	32474	1/4"BSP M F Compact 90° Adaptor	2	
37	32475	1/2"BSP M F Compact 90° Adaptor	1	
38				
39	32479	1/4"Hose Assembly	1	
40	32480	1/2"Hose Assembly	1	
41	32481	1/2"Hose Assembly	1	
42	32484	1/4"Hose Assembly	4	
43	32485	1/4"Hose Assembly	2	
44	32486	1/4"Hose Assembly	2	
45	32487	1/4"Hose Assembly	2	
46	32488	1/4"Hose Assembly	1	
47	32489	1/4"Hose Assembly	1	
48	32490	1/4"Hose Assembly	1	
49	32491	1/4"Hose Assembly	1	
50	32524	Steel Pipe Assembly	1	
51	32525	Steel Pipe Assembly	1	
52	32526	Steel Pipe Assembly	1	
53	32527	Steel Pipe Assembly	1	
54	32528	Steel Pipe Assembly	1	
55	32529	Steel Pipe Assembly	1	

SPARE PARTS**2.13b****Hydraulics (Ram Circuit)****Assy No 32070**

Item	Part No.	Description	Qty.	Remarks
56	32530	Steel Pipe Assembly	2	
57				
58	32557	Hose Assembly	1	
59	32558	Pipe Catch	1	
60	32560	Hose Assembly	1	
61	32887	5/8"Hose Assembly (2000mm)	1	
62	32888	1/2"Hose Assembly (2200mm)	1	
63	32889	1/2"Hose Assembly (2900mm)	1	
64				
65				
66	33139	1/2"Hose Assembly (3300mm)	1	
67				
68	37367	1/2"BSP F M M Tee	1	
69				
70	TBMW651	Flow Divider	1	
	32412	Valve Bank Complete (5 section)		
		Consists Of:		
71	32412/1	Inlet Section	1	
72	32412/2	Outlet Section	1	
73	32412/3	Valve Bank Stud (5 section)	3	
	32554	Valve Bank Stud (6 section)	3	
	32555	Valve Bank Stud (7 section)	3	
74	32413	D/A Valve	5	

Hydraulics (Motor Circuit) Assy No 32070



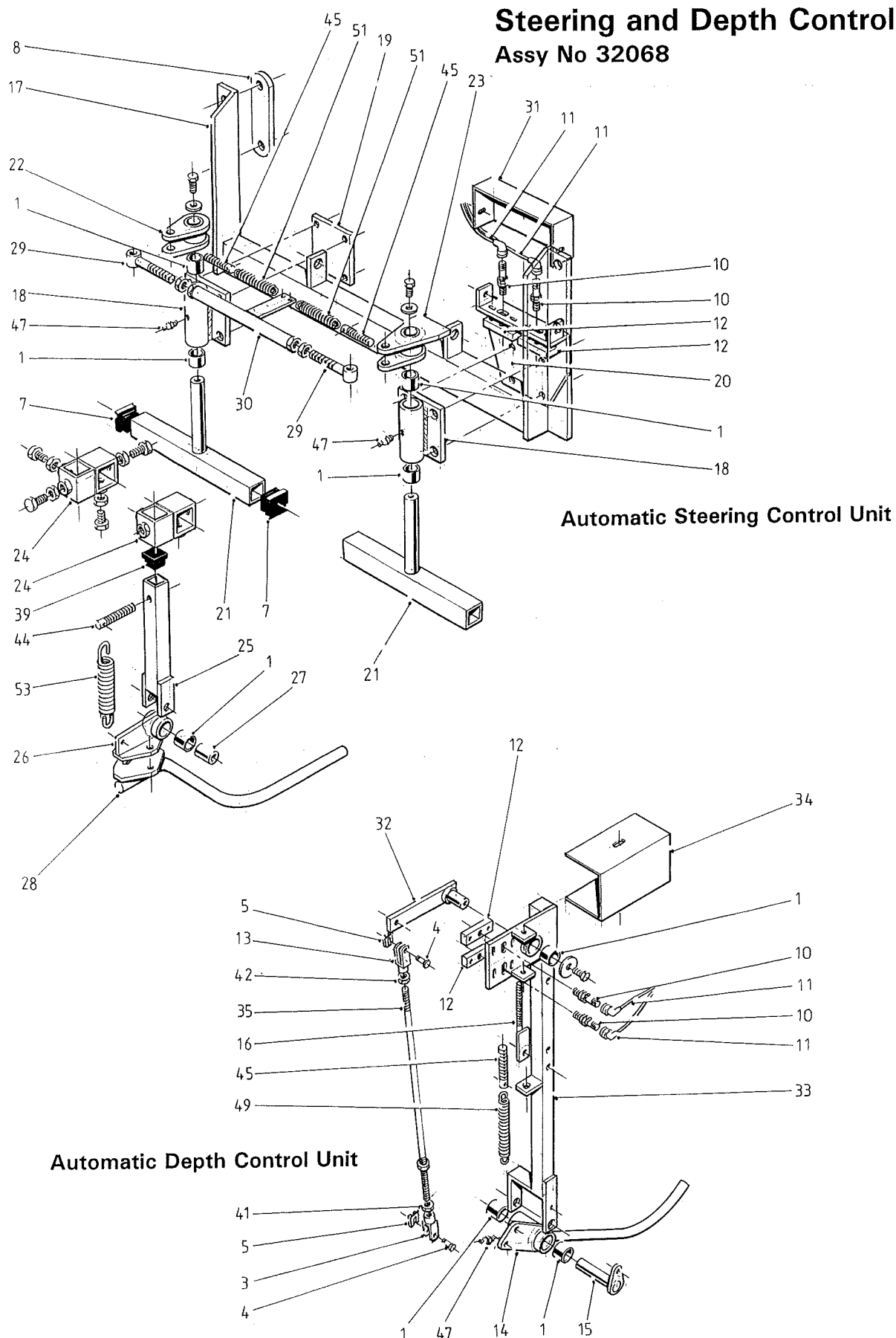
2.14a**SPARE PARTS****Hydraulics (Motor Circuit)**

Assy No 32070

Item	Part No.	Description	Qty.	Remarks
1	11059	Filler/Air Breather Complete	1	Relief Valve only 32395/1
2	11108	3/4"BSP Male & Fem Q/R Coupling	1	
3	11626	Oil Level Gauge	1	
4				
5	12278	Tank Strainer	2	
6				
7	13294	Tank Lid Gasket	1	
8				
9	32395	Pressure Relief Valve Complete	1	
10	32405	Variable Flow Divider	3	
11	32406	Dis/Elevator Valve Complete	1	
12	32428	Tank Lid	1	
13	32429	Dip Tube	3	Element only 32729
14	32496	Hose Assembly	1	
15	32499	Hose Assembly	2	
16	32501	Hose Assembly	2	
17	32502	Hose Assembly	2	
18	32514	Steel Pipe Assembly	1	
19	32515	Steel Pipe Assembly	1	
20	32516	Steel Pipe Assembly	1	
21	32517	Steel Pipe Assembly	1	
22	32518	Steel Pipe Assembly	2	
23	32519	Steel Pipe Assembly	2	
24	32538	1 1/4"BSP Fem Shut-Off Valve	2	
25	32550	Hose Support	1	
26	32589	5/8"Hose Assembly (890mm)	1	
27	32648	Hose Assembly	3	
28	32650	Suction Hose Assembly	2	
29	32692	Triple Pump	1	
30	32728	Filter Complete	1	
31	32875	Manifold Block	1	
32	32876	5/8"Hose Assembly (1400mm)	1	
33	32877	5/8"Hose Assembly (1150mm)	1	
34	32878	5/8"Hose Assembly (6700mm)	1	
35	32879	5/8"Hose Assembly (500mm)	1	
36	32880	5/8"Hose Assembly (750mm)	1	
37	32881	5/8"Hose Assembly (700mm)	1	
38	32882	5/8"Hose Assembly (350mm)	1	
39	32883	5/8"Hose Assembly (1700mm)	1	
40	32884	5/8"Hose Assembly (500mm)	1	
41	32885	5/8"Hose Assembly (1800mm)	2	
42	32886	5/8"Hose Assembly (800mm)	1	
43	32890	1/4"Hose Assembly (1500mm)	1	
44	32891	20mm Steel Pipe Assembly	1	
45	32892	20mm Steel Pipe Assembly	1	
46	32893	20mm Steel Pipe Assembly	1	
47	32894	5/8"Hose Assembly (1600mm)	1	
48	32895	5/8"Hose Assembly (1900mm)	1	
49				
50				
51				
52	41170	1/4"Hose Assembly (1300mm)	1	

Steering and Depth Control

Assy No 32068



Automatic Depth Control Unit

Steering and Depth Control

Assy No 32068

Item	Part No.	Description	Qty.	Remarks
1	12120	Bush	11	
2				
3	16066	Clevis End (RH thread)	1	
4	16083	Clevis Pin	2	
5	16092	Clevis Clip	2	
6				
7	27159	Plastic Insert	4	
8	27286	Clamp Plate	2	
9				
10	32037/1	Proximity Switch	4	
11	32037/2	Proximity Switch Cable	4	
12	32209	Sensor Plate	4	
13	32472	Clevis End (LH thread)	1	
14	32678	Depth Foot	1	
15	32680	Pivot Pin	1	
16	32681	Adjuster Rod	1	
17	32846	Steering Mounting Frame	1	
18	32847	Pivot Bracket	2	
19	32848	Clamp Plate	1	
20	32849	Sensor Mounting Bracket	1	
21	32850	Support Arm	2	
22	32851	Pivot Arm	1	
23	32852	Sensor Pivot Arm	1	
24	32853	Clamp Bracket	4	
25	32854	Support Leg	4	
26	32856	Foot Pivot Bracket	4	
27	32857	Pivot Pin	4	
28	32858	Steering Foot	4	
29	32859	Tie Rod End	2	
30	32860	Tie Rod	1	
31	32861	Sensor Shield	1	
32	32866	Sensor Pivot Arm	1	
33	32867	Depth Leg	1	
34	32868	Sensor Shield	1	
35	32869	Link Rod	1	
36				
37				
38				
39	37753	Plastic Insert	4	
40				
41	22029008	M8 Locknut (RH thread)	1	
42	22063008	M8 Locknut (LH thread)	1	
43				
44	BM82M	Spring Tensioner	4	
45	BM212M	Spring Tensioner	3	
46				
47	GS412	1/8"BSP Straight Grease Nipple	3	
48				
49	H121	Spring	1	
50				
51	SPCL639	Spring	2	
52				
53	PS766	Spring	4	