

CONTENTS

SECTION 2. EXPLODED ILLUSTRATIONS

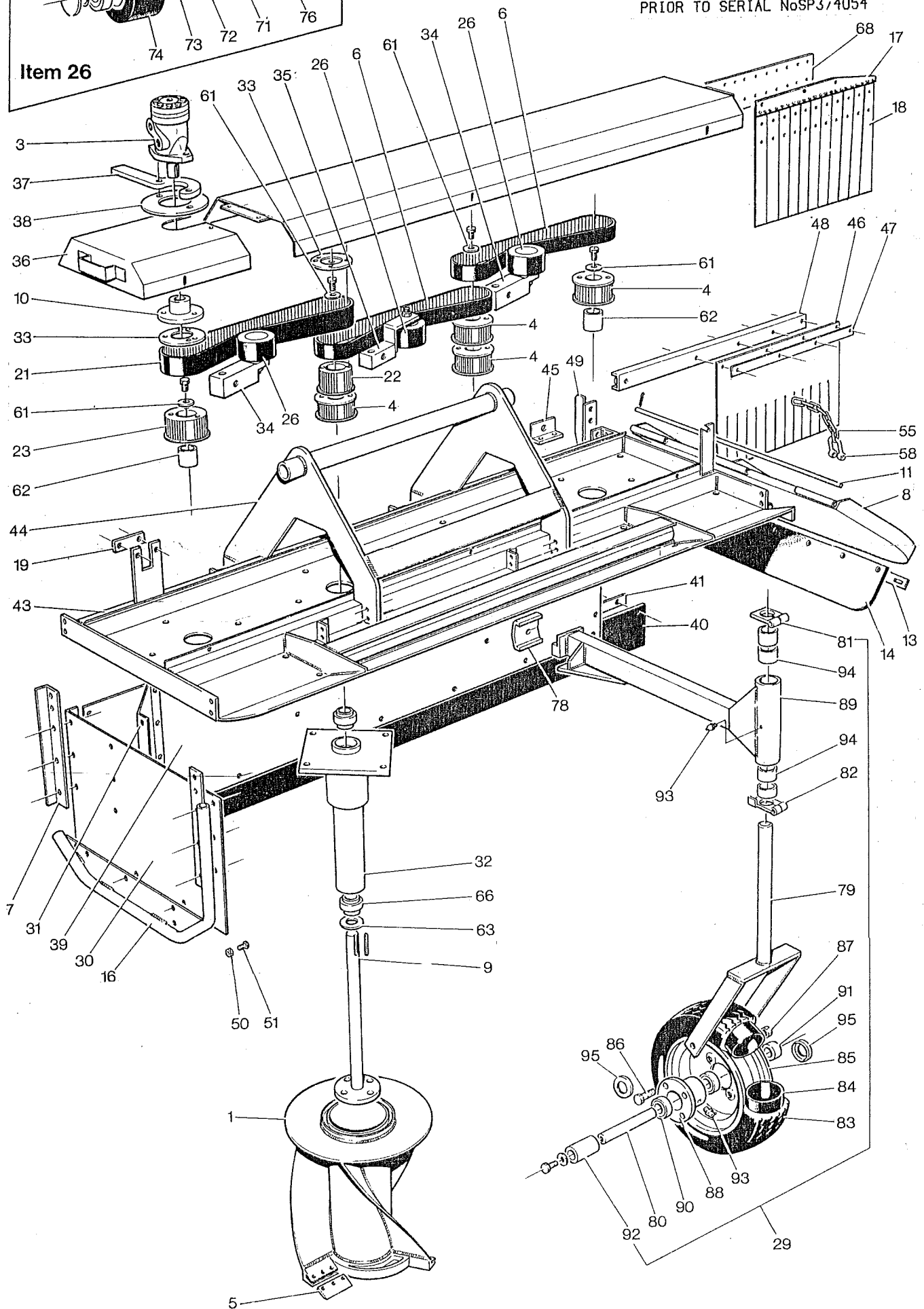
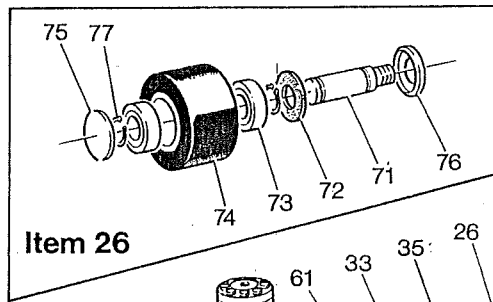
	PAGE
TURBO TOPPER ASSEMBLY	2.1
QUICK HITCH ASSEMBLY	2.3
TURBO TOPPER HYDRAULICS	2.5
MAIN FRAME AND DRIVES ASSEMBLY	2.7
DRAWBAR ASSEMBLIES	2.9
SKEWBAR ASSEMBLIES	2.11
SCALPER AND DISC COULTER ASSEMBLIES	2.13
LIFTING WHEEL AND CAGE WHEEL ASSEMBLIES	2.15
LIFTER WEB ASSEMBLIES	2.17
THREE ROW CLEANER ASSEMBLY	2.19
THREE ROW CLEANER ASSEMBLY (ROLLER KIT)	2.20D
FOUR ROW CLEANER ASSEMBLY	2.21
FOUR ROW CLEANER ASSEMBLY (ROLLER KIT)	2.22D
TRASH EXTRACTOR ASSEMBLY	2.23
DISCHARGE ELEVATOR ASSEMBLY	2.25
REAR AXLE ASSEMBLIES	2.27
STEERING AND DEPTH CONTROL	2.29
ELECTRICAL ASSEMBLY	2.31
HYDRAULICS (RAM CIRCUIT)	2.33
HYDRAULICS (MOTOR CIRCUIT)	2.34

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Four Row Turbo Topper

Assy N° 30004

PRIOR TO SERIAL NoSP3/4054



4 ROW TURBO TOPPER

PRIOR TO SERIAL NoSP3/4054

(ASSY. No. 30004)

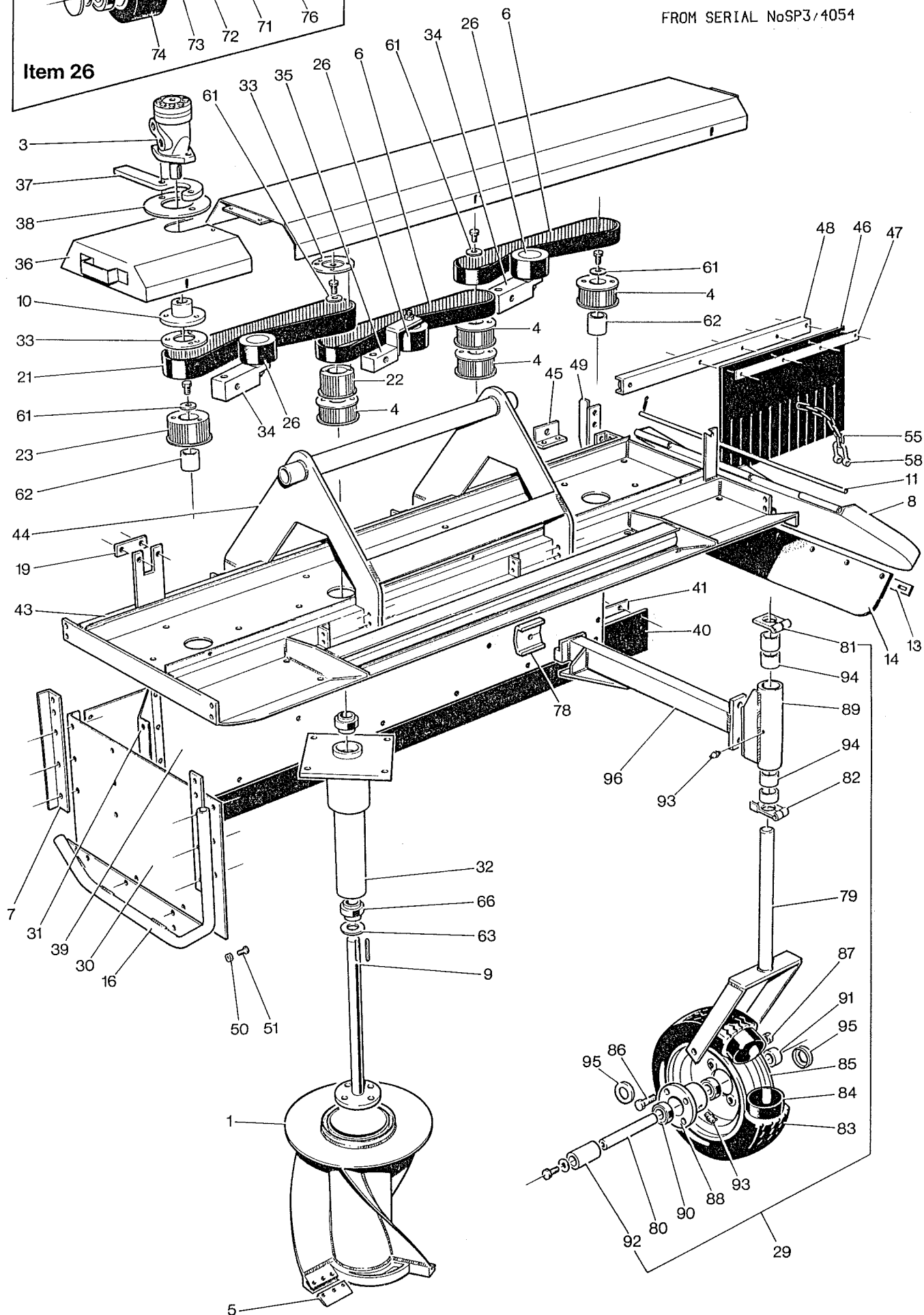
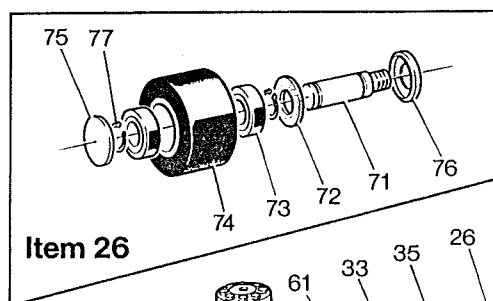
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11001	TOPPER ROTOR	4	REF.
2				
3	11201	HYDRAULIC MOTOR	1	
4	11204	PULLEY (38 GROOVES)	4	
5	11205	KNIFE	12	
6	11207	BELT (30 WIDE)	2	
7	11209	SKIRT STAY	1	
8	11215	SIDE DEFLECTOR FLAP	1	
9	11219	ROTOR SPINDLE	4	
10	11223	MOTOR FIXING SUPPORT	1	
11	11226	HINGE PIN	1	
12				
13	11539	CLAMP STRIP	1	} (USED ON EARLY MACHINES ONLY)
14	11541	RUBBER SIDE FLAP	1	
15				
16	11693	SIDE FOOT GUARD	1	
17	11791	RUBBER FLAP BRACKET	1	
18	11792	RUBBER FLAP	11	
19	11848	MOTOR STOP BRACKET	1	
20				
21	11992	BELT (50 WIDE)	1	
22	11993	PULLEY (34 GROOVES)	1	
23	11994	PULLEY (44 GROOVES)	1	
24				
25				
26	19356	ROLLER ASSEMBLY	3	
27				
28				
29	30008	WHEEL LEG ASSEMBLY	1	
30	30014	END SKIRT	1	
31	30015	CORNER SKIRT	1	
32	30016	ROTOR BEARING HOUSING	4	
33	30017	PULLEY FLANGE	2	
34	30018	HIGH BELT TENSIONER	2	
35	30019	LOW BELT TENSIONER	1	
36	30020	MOTOR END GUARD	1	
37	30021	MOTOR REACTION BAR	1	
38	30022	MOTOR GUARD	1	
39	30024	REAR SKIRT	1	
40	30025	REAR SKIRT RUBBER	1	
41	30026	SKIRT RUBBER CLAMP STRIP	1	
42	30027	PULLEY GUARD	1	
43	30030	TOP PLATE	1	
44	30029	LIFT MOUNT FRAME	1	
45	30031	ANGLE	1	
46	30032	RUBBER FLAP	1	
47	30034	RETAINING STRIP	1	
48	30035	FLAP MOUNTING ARM	1	
49	30036	SKIRT STAY	1	
50	2611-1206	FIXING PIN	32	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	2662-1200	COLLAR	32	
52				
53				
54				
55	GS 506/15	CHAIN	1	
56				
57				
58	H 171	SHACKLE	1	
59				
60				
61	SS040011/003	STEEL SPACER	4	
62	SS044032/040	STEEL SPACER	2	
63	SS054032/002	STEEL SPACER	4	
64				
65				
66	1130-30	BEARING	8	
67				
68	30033	FLAP JOINING RUBBER	1	(USED ON EARLY MACHINES ONLY)
69				
70				
	19356	ROLLER ASSEMBLY CONSISTS OF :-		
71	11265	SPINDLE	1	
72	0000300504	FELT SEAL	1	
73	6005RS	BEARING	2	
74	PH 77AR	ROLLER	1	
75	PH 407	SEAL	1	
76	PH 408	SEAL (SPINDLE SIDE)	1	
77	PS 843	CIRCLIP	1	
	30008	WHEEL LEG ASSEMBLY CONSISTS OF :-		
78	10211	CLAMP PLATE	1	
79	10218	WHEEL LEG	1	
80	11234	WHEEL AXLE SHAFT	1	
81	11643	DEPTH WHEEL CLAMP	1	
82	11644	DEPTH WHEEL STOP BRACKET	1	
83	17198	TYRE	1	
84	17199	TUBE	1	} 17200A WHEEL COMPLETE
85	17200	RIM	1	
86	17201	WHEEL STUD	4	
87	17202	WHEEL NUT	4	
88	17214	WHEEL HUB	1	
89	28004	WHEEL MOUNTING ARM	1	
90	6005RS	BEARING	2	
91	D 20	PLASTIC SPACER	1	
92	D 112	PLASTIC SPACER	1	
93	GS 412	GREASE NIPPLE	2	
94	RH 43M	BUSH	4	
95	PH 408	SEAL	2	

Four Row Turbo Topper

Assy N° 30004

FROM SERIAL NoSP3/4054



FOUR ROW TURBO TOPPER

FROM SERIAL NoSP3/4054

(ASSY. No. 30004)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11001	TOPPER ROTOR	4	REF.
2				
3	11201	HYDRAULIC MOTOR	1	
4	11204	PULLEY (38 GROOVES)	4	
5	11205	KNIFE	12	
6	11207	BELT (30 WIDE)	2	
7	11209	SKIRT STAY	1	
8	11215	SIDE DEFLECTOR FLAP	1	
9	11219	ROTOR SPINDLE	4	
10	11223	MOTOR FIXING SUPPORT	1	
11	11226	HINGE PIN	1	
12				
13	11539	CLAMP STRIP	1	
14	11541	RUBBER SIDE FLAP	1	
15				
16	11693	SIDE FOOT GUARD	1	
17				
18				
19	11848	MOTOR STOP BRACKET	1	
20				
21	11992	BELT (50 WIDE)	1	
22	11993	PULLEY (34 GROOVES)	1	
23	11994	PULLEY (44 GROOVES)	1	
24				
25				
26	19356	ROLLER ASSEMBLY	3	
27				
28				
29	30008	WHEEL LEG ASSEMBLY	1	
30	30014	END SKIRT	1	
31	30015	CORNER SKIRT	1	
32	30016	ROTOR BEARING HOUSING	4	
33	30017	PULLEY FLANGE	2	
34	30018	HIGH BELT TENSIONER	2	
35	30019	LOW BELT TENSIONER	1	
36	30020	MOTOR END GUARD	1	
37	30021	MOTOR REACTION BAR	1	
38	30022	MOTOR GUARD	1	
39	30024	REAR SKIRT	1	
40	30025	REAR SKIRT RUBBER	1	
41	30026	SKIRT RUBBER CLAMP STRIP	1	
42	30027	PULLEY GUARD	1	
43	30030	TOP PLATE	1	
44	30029	LIFT MOUNT FRAME	1	
45	30031	ANGLE	1	
46	30032	RUBBER FLAP	1	
47	30034	RETAINING STRIP	1	
48	30035	FLAP MOUNTING ARM	1	
49	30036	SKIRT STAY	1	
50	2611-1206	FIXING PIN	32	

FOUR ROW TURBO TOPPER

FROM SERIAL NoSP3/4054

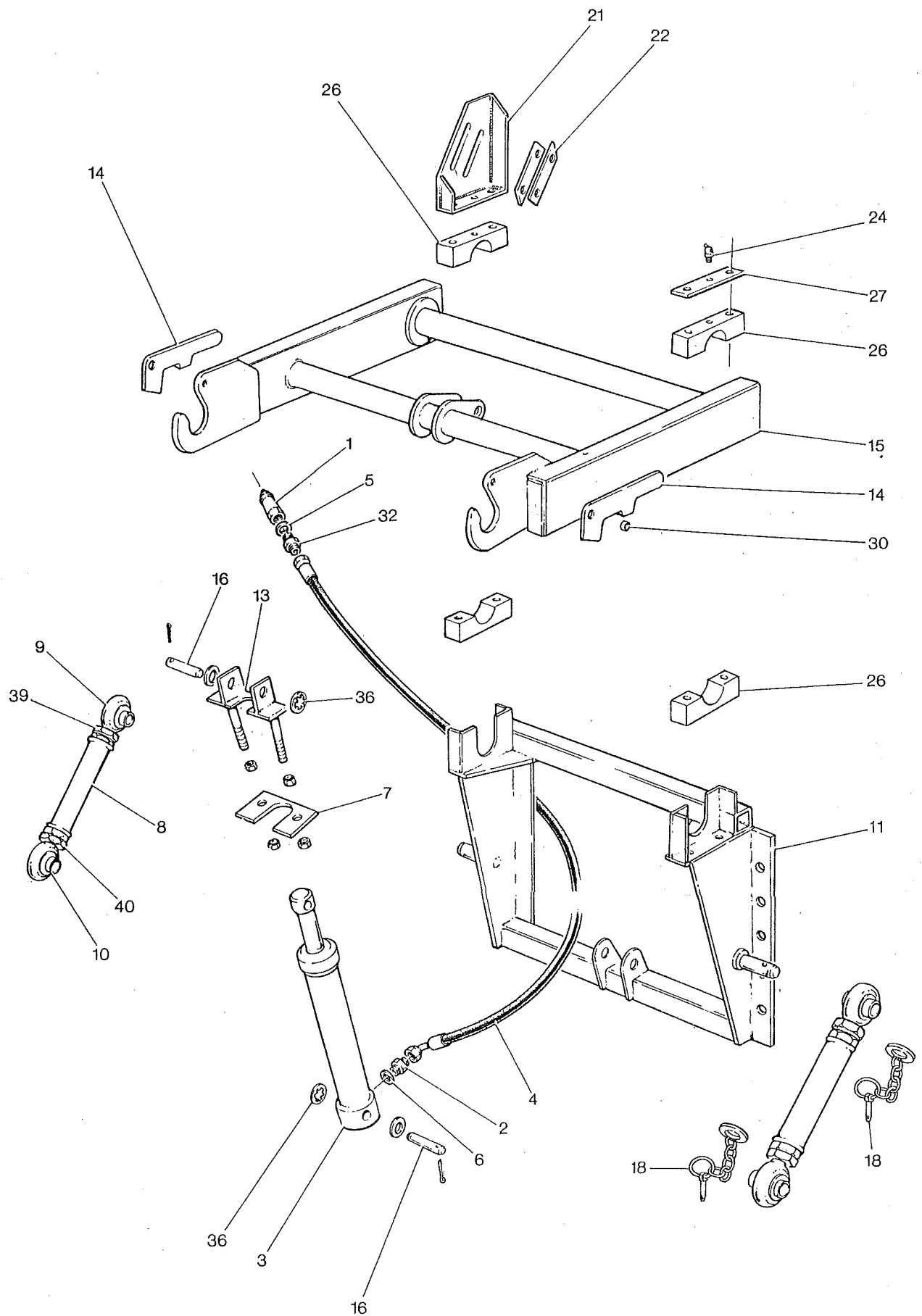
(ASSY. No. 30004)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	2662-1200	COLLAR	32	
52				
53				
54				
55	GS 506/15	CHAIN	1	
56				
57				
58	H 171	SHACKLE	1	
59				
60				
61	SS040011/003	STEEL SPACER	4	
62	SS044032/040	STEEL SPACER	2	
63	SS054032/002	STEEL SPACER	4	
64				
65				
66	1130-30	BEARING	8	
67				
68			1	
69				
70				
	19356	ROLLER ASSEMBLY CONSISTS OF :-		
71	11265	SPINDLE	1	
72	0000300504	FELT SEAL	1	
73	6005RS	BEARING	2	
74	PH 77AR	ROLLER	1	
75	PH 407	SEAL	1	
76	PH 408	SEAL (SPINDLE SIDE)	1	
77	PS 843	CIRCLIP	1	
	30008	WHEEL LEG ASSEMBLY CONSISTS OF :-		
78	10211	CLAMP PLATE	1	
79	10218	WHEEL LEG	1	
80	11234	WHEEL AXLE SHAFT	1	
81	11643	DEPTH WHEEL CLAMP	1	
82	11644	DEPTH WHEEL STOP BRACKET	1	
83	17198	TYRE	1	
84	17199	TUBE	1	} 17200A WHEEL COMPLETE
85	17200	RIM	1	
86	17201	WHEEL STUD	4	
87	17202	WHEEL NUT	4	
88	17214	WHEEL HUB	1	
89	30041	WHEEL MOUNTING ARM	1	
90	6005RS	BEARING	2	
91	D 20	PLASTIC SPACER	1	
92	D 112	PLASTIC SPACER	1	
93	GS 412	GREASE NIPPLE	2	
94	RH 43M	BUSH	4	
95	PH 408	SEAL	2	
96	30040	MOUNTING ARM	1	

Quick Hitch Assembly

Assy N° 30005

PRIOR TO SERIAL NoSP3/4028



QUICK HITCH ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

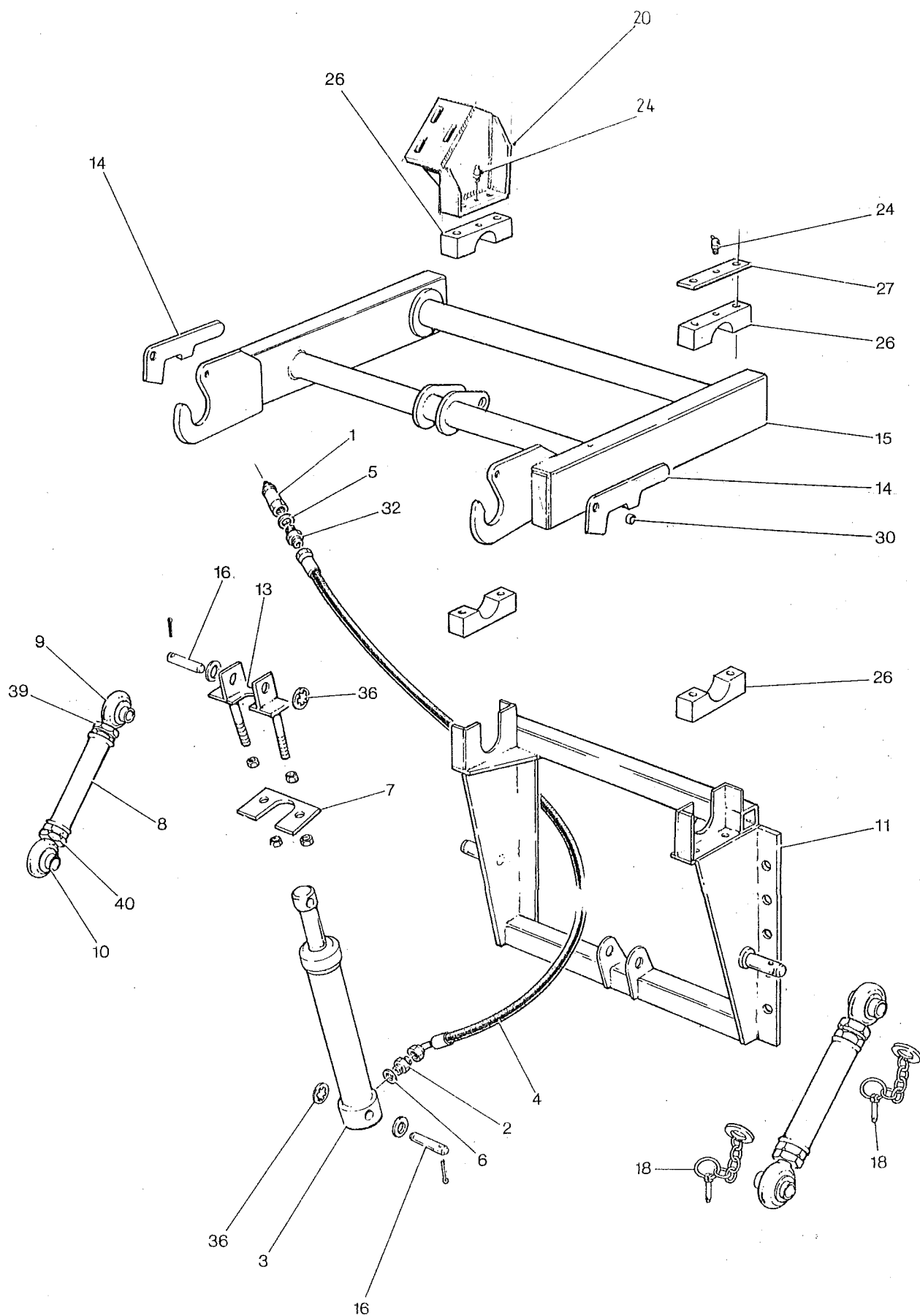
(ASSY. No. 30005)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	QUICK RELEASE COUPLING	2	
2	10291	3/8" MALE MALE RESTRICTOR	1	
3	10379	HYDRAULIC RAM	1	
4	11104	3/8" HOSE ASSEMBLY	1	
5	11124	1/2" DOWTY SEAL	1	
6	11125	3/8" DOWTY SEAL	1	
7	11673	STOP PLATE	1	
8	11709	STAY	2	
9	11718	ROD END R.H.	2	
10	11719	ROD END L.H.	2	
11	11730	LIFT UNIT MOUNTING FRAME	1	
12				
13	11733	RAM STOP BRACKET	1	
14	11734	LATCH	2	
15	11735	LIFT ARM	1	
16	11816	RAM PIN	2	
17				
18	13337	STAY PIN	4	
19				
20				
21	23016	DIVERTER VALVE BRACKET	1	
22	23230	DIVERTER VALVE CLAMP PLATE	2	
23				
24	GS 412	GREASE NIPPLE	2	
25				
26	SPCT 132	BEARING BLOCK	4	
27	SPCT 143	CLAMP PLATE	1	
28				
29				
30	SS016013/014	STEEL SPACER	2	
31				
32	UC 25	1/2" x 3/8" MALE MALE ADAPTOR	1	
33				
34				
35				
36	22058075	STARLOCK WASHER	2	
37				
38				
39	22068112	1 1/8" UNC RH LOCKNUT	2	
40	22069112	1 1/8" UNC LH LOCKNUT	2	

Quick Hitch Assembly

Assy No 30005

FROM SERIAL NO. SP3/4028



QUICK HITCH ASSEMBLY

FROM SERIAL NoSP3/4028

(ASSY. No. 30005)

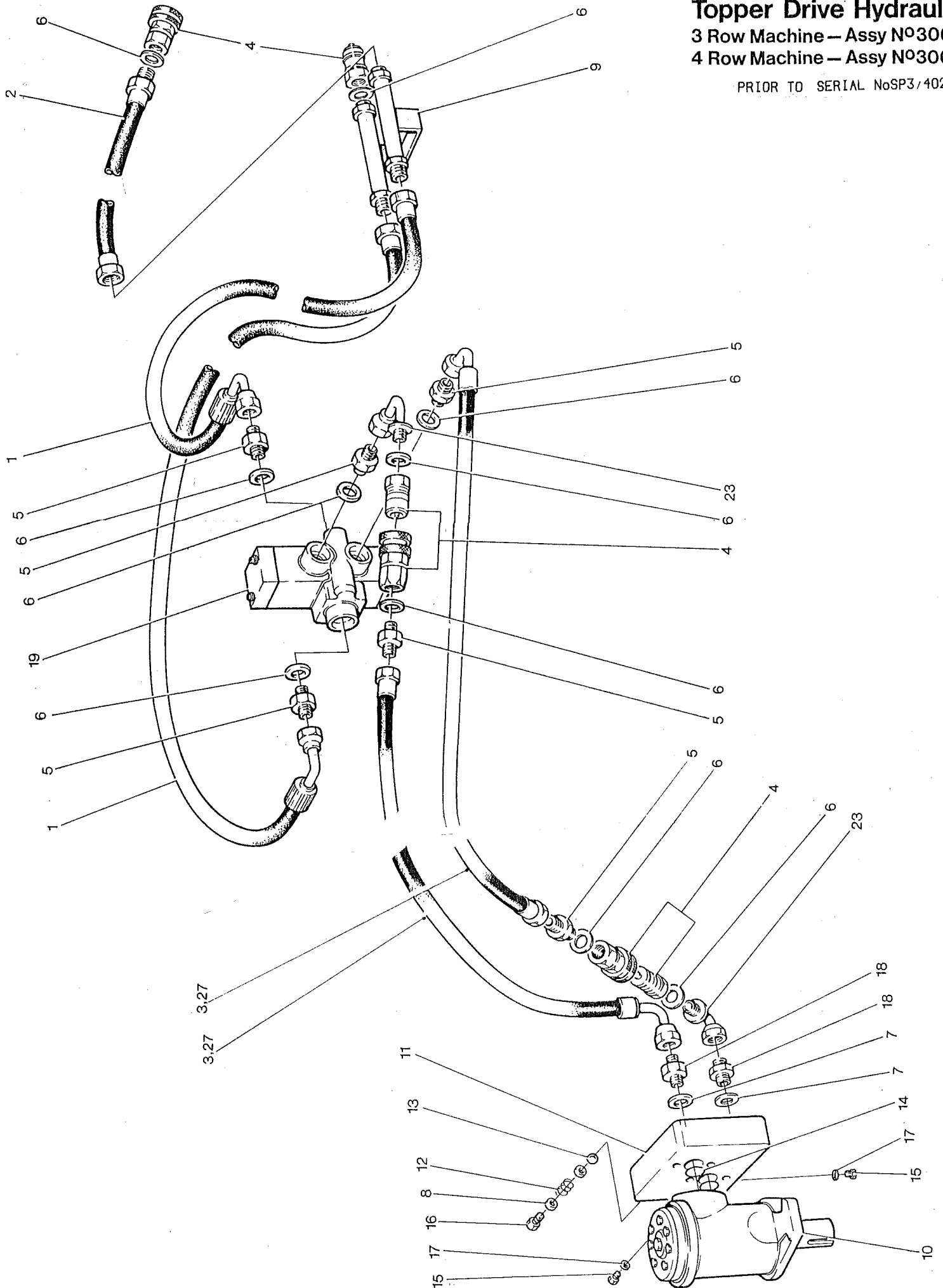
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	QUICK RELEASE COUPLING	2	
2	10291	3/8" MALE MALE RESTRICTOR	1	
3	10379	HYDRAULIC RAM	1	
4	11104	3/8" HOSE ASSEMBLY	1	
5	11124	1/2" DOWTY SEAL	1	
6	11125	3/8" DOWTY SEAL	1	
7	11673	STOP PLATE	1	
8	11709	STAY	2	
9	11718	ROD END R.H.	2	
10	11719	ROD END L.H.	2	
11	11730	LIFT UNIT MOUNTING FRAME	1	
12				
13	11733	RAM STOP BRACKET	1	
14	11734	LATCH	2	
15	11735	LIFT ARM	1	
16	11816	RAM PIN	2	
17				
18	13337	STAY PIN	4	
19				
20	30039	DIVERTER VALVE BRACKET	1	
21				
22				
23				
24	GS 412	GREASE NIPPLE	2	
25				
26	SPCT 132	BEARING BLOCK	4	
27	SPCT 143	CLAMP PLATE	1	
28				
29				
30	SS016013/014	STEEL SPACER	2	
31				
32	UC 25	1/2" x 3/8" MALE MALE ADAPTOR	1	
33				
34				
35				
36	22058075	STARLOCK WASHER	2	
37				
38				
39	22068112	1 1/8" UNC RH LOCKNUT	2	
40	22069112	1 1/8" UNC LH LOCKNUT	2	

Topper Drive Hydraulics

3 Row Machine — Assy N°30006

4 Row Machine — Assy N°30007

PRIOR TO SERIAL NoSP3/4028



TOPPER DRIVE HYDRAULICS

PRIOR TO SERIAL NoSP3/4028

(3 ROW ASSY. No. 30006)

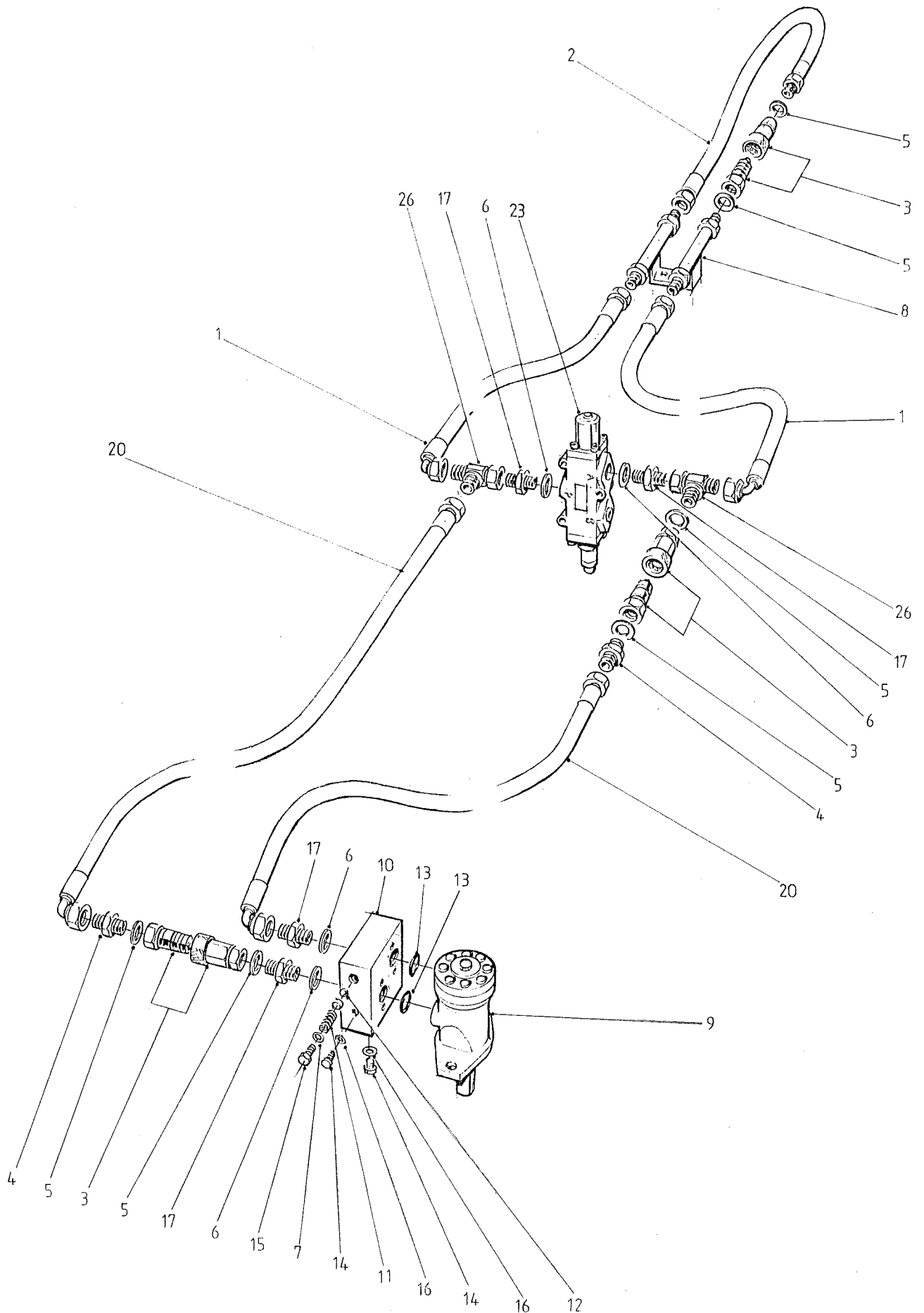
(4 ROW ASSY. No. 30007)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11100	HOSE ASSEMBLY	2	3 ROW ONLY
2	11101	HOSE ASSEMBLY	1	
3	11102	HOSE ASSEMBLY	2	
4	11108	QUICK RELEASE COUPLING	3	
5	11115	MALE MALE ADAPTOR	6	
6	11123	DOWTY SEAL	10	
7	11124	DOWTY SEAL	2	
8	11125	DOWTY SEAL	1	
9	11171	HYDRAULIC PIPE JOINER SUPPORT	1	
10	11201	HYDRAULIC MOTOR	1	
11	11288	ALUMINIUM BLOCK	1	
12	11289	SPRING	1	
13	11290	BALL BEARING	1	
14	11291	'O' RING	2	
15	11292	BLANKING PLUG	2	
16	11293	BLANKING PLUG	1	
17	11294	DOWTY SEAL	2	
18	11295	MALE MALE ADAPTOR	2	
19	11490	DIVERTER VALVE	1	
20				4 ROW ONLY
21				
22				
23	12350	BENT STEM ADAPTOR	2	
24				
25				
26				
27	15015	HOSE ASSEMBLY	2	
28				
29				
30				

Topper Drive Hydraulics

Assy N°30007

FROM SERIAL NO. SP3/1028



TOPPER DRIVE HYDRAULICS

FROM SERIAL NoSP3/4028

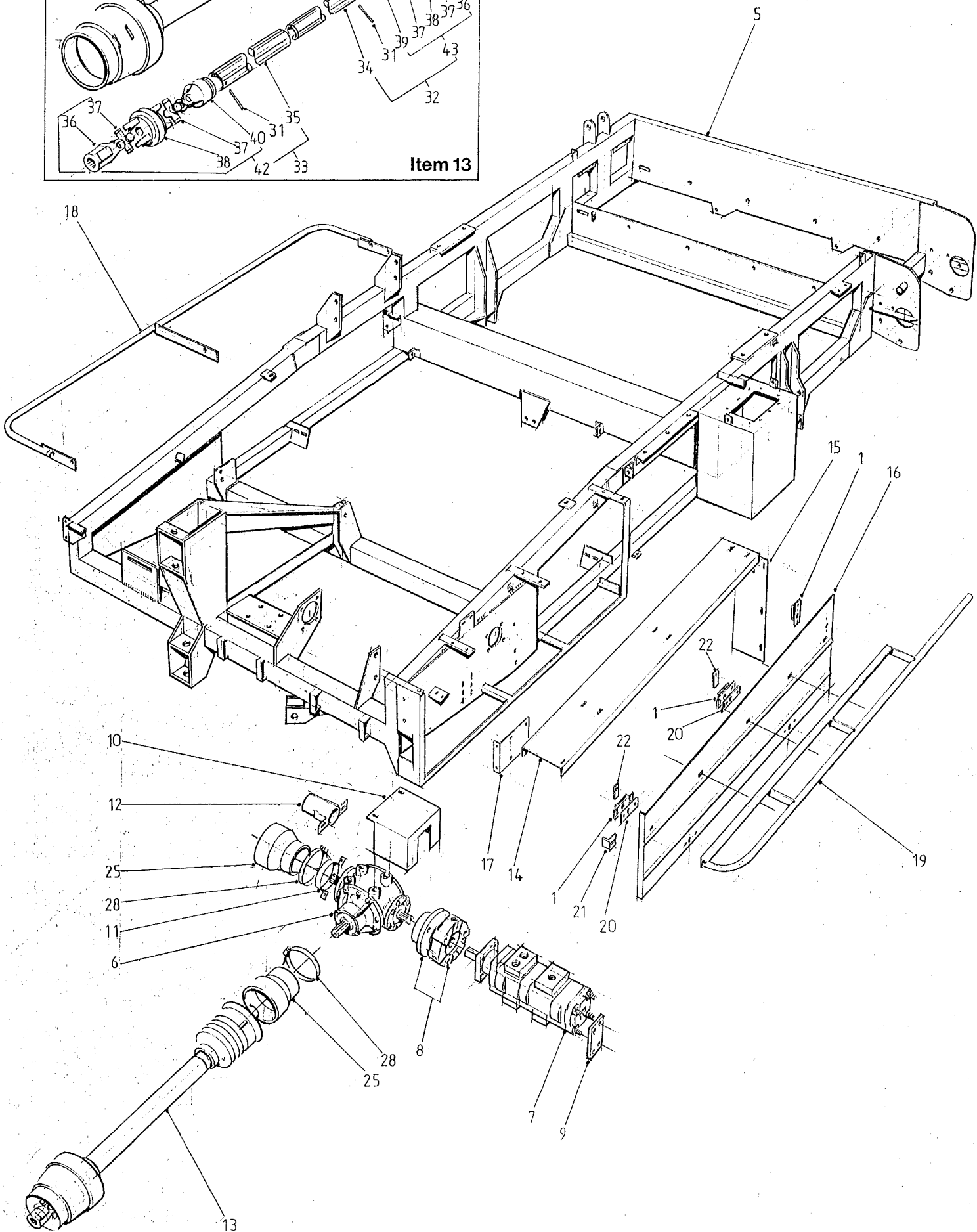
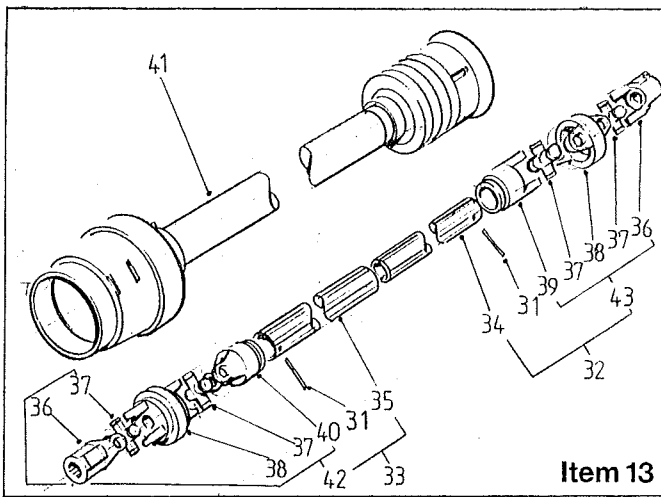
(ASSY. No. 30007)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11100	HOSE ASSEMBLY	2	
2	11101	HOSE ASSEMBLY	1	
3	11108	QUICK RELEASE COUPLING	3	
4	11115	¾" BSP MALE MALE ADAPTOR	2	
5	11123	¾" BSP DOWTY SEAL	6	
6	11124	½" BSP DOWTY SEAL	4	
7	11125	¾" BSP DOWTY SEAL	1	
8	11171	HYDRAULIC PIPE JOINER SUPPORT	1	
9	11201	HYDRAULIC MOTOR	1	
10	11288	ALUMINIUM BLOCK	1	
11	11289	SPRING	1	
12	11290	BALL BEARING	1	
13	11291	'O'RING	2	
14	11292	¾" BSP BLANKING PLUG	2	
15	11293	¾" BSP BLANKING PLUG	1	
16	11294	¾" BSP DOWTY SEAL	2	
17	11295	¾" BSP x ½" BSP MALE MALE ADAPTOR	4	
18				
19				
20	15015	HOSE ASSEMBLY	2	
21				
22				
23	30038	DIVERTER VALVE	1	
24				
25				
26	32512	¾" BSP FEM MALE MALE TEE	2	

Main Frame and Drives Assembly

Assy N° 32050

PRIOR TO SERIAL NoSP3/4028



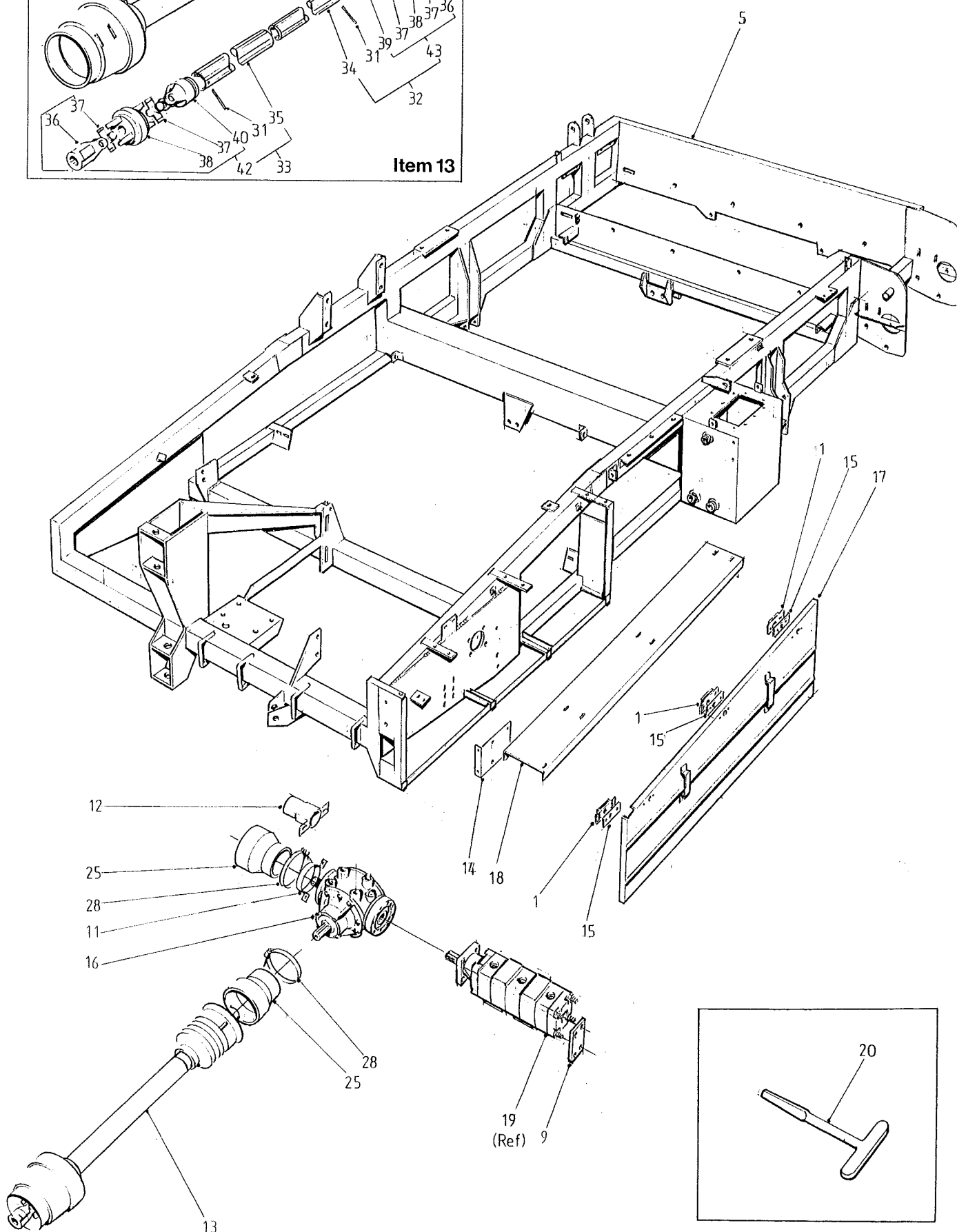
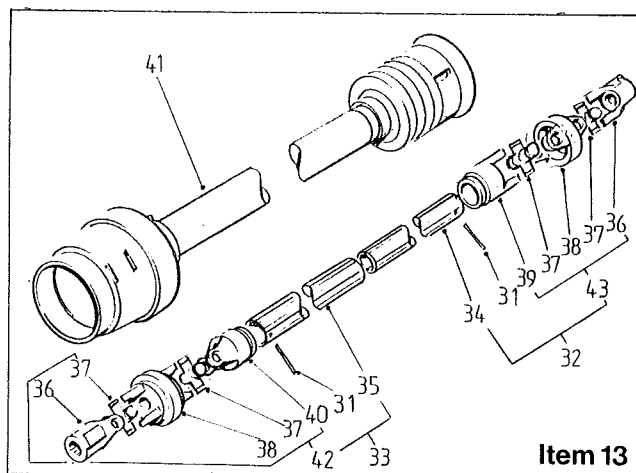
MAIN FRAME AND DRIVES ASSEMBLY PRIOR TO SERIAL NoSP3/4028 (ASSY. No. 32050)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	28578	COACH LOCK	3	
2				
3				
4				
5	32001	MAIN FRAME	1	
6	32034	GEARBOX	1	
7	32035	TRIPLE PUMP	1	(REF)
8	32036	FLEXIBLE COUPLING (COMPLETE)	1	
9	32255	PUMP STEADY BRACKET	1	
10	32298	MAIN DRIVE GEARBOX GUARD	1	
11	32299	P.T.O. SHAFT GUARD	1	
12	32356	GUARD	1	(USED WITH SCALPERS ONLY)
13	32410	DOUBLE WIDE ANGLE P.T.O. SHAFT	1	
14	32541	LH SIDE GUARD TOP	1	
15	32542	LH SIDE GUARD REAR	1	
16	32543	LH SIDE GUARD FRONT	1	
17	32544	JUNCTION BOX MOUNTING	1	
18	32545	RH DISTANCE RAIL	1	
19	32546	LH DISTANCE RAIL	1	
20	32552	LATCH SPACER	2	
21	32553	LH GUARD STOP	1	
22	32593	SIDE GUARD LIP BRACKET	2	
23				
24				
25	BM 196	SAFETY GUARD	2	
26				
27				
28	GS 407	No7 HOSE CLIP	2	
29				
30				
	32410	DOUBLE WIDE ANGLE P.T.O. SHAFT		
		CONSISTS OF:-		
31	11557/11	SPRING PIN	2	
32	32410/1	MALE COUPLING COMPLETE	1	
33	32410/2	FEMALE COUPLING COMPLETE	1	
34	32410/3	MALE TUBE	1	
35	32410/4	FEMALE TUBE	1	
36	32410/5	SPLINED YOKE	2	
37	32410/6	UNIT PACKAGE	4	
38	32410/7	DOUBLE JOINT	2	
39	32410/8	MALE END INNER YOKE	1	
40	32410/9	FEMALE END INNER YOKE	1	
41	32410/10	GUARD COMPLETE	1	
42	32410/11	FEMALE JOINT COMPLETE	1	
43	32410/12	MALE JOINT COMPLETE	1	

Main Frame and Drives Assembly

Assy N° 32050

FROM SERIAL NoSP3/4028



MAIN FRAME AND DRIVES ASSEMBLY

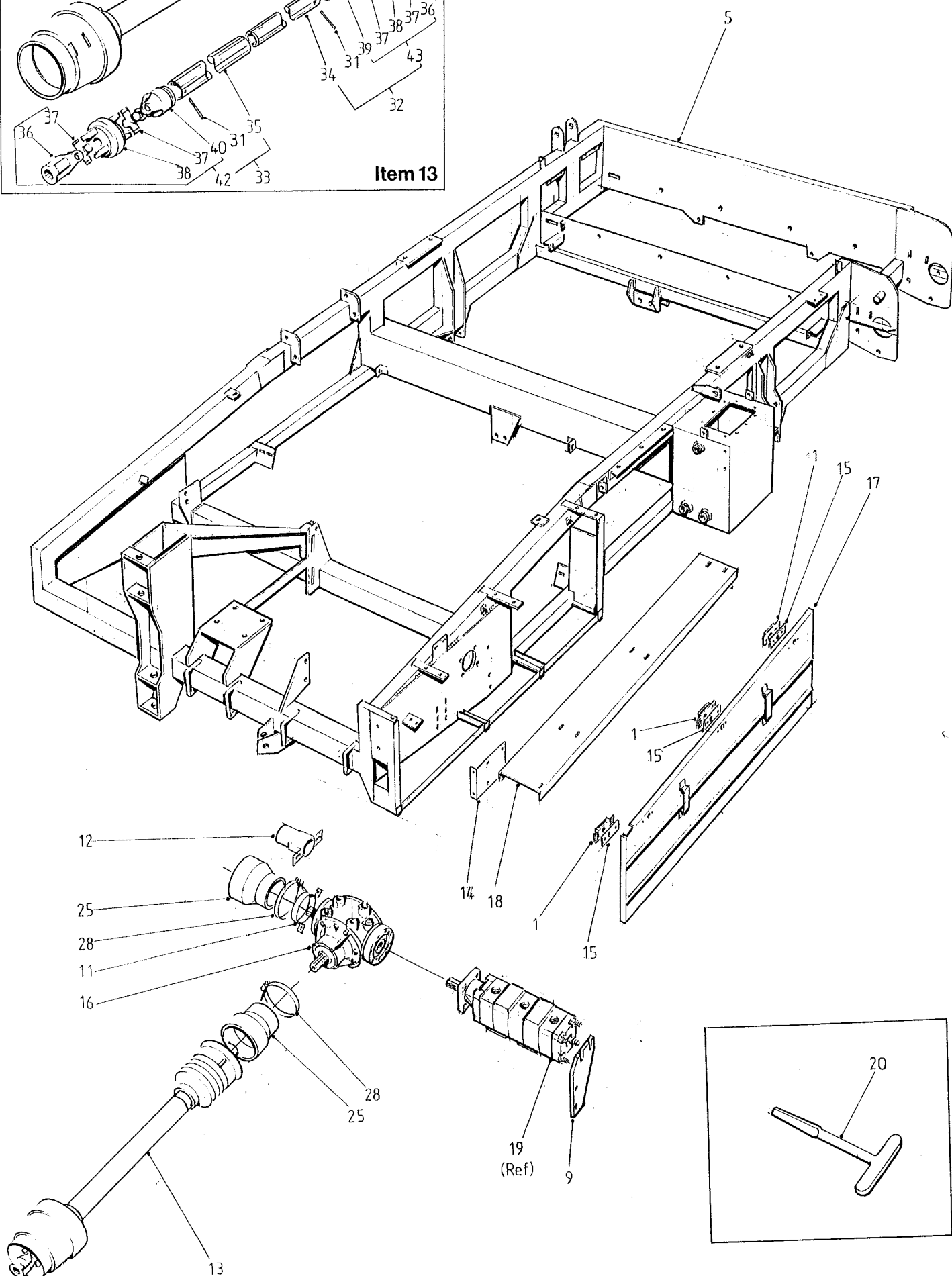
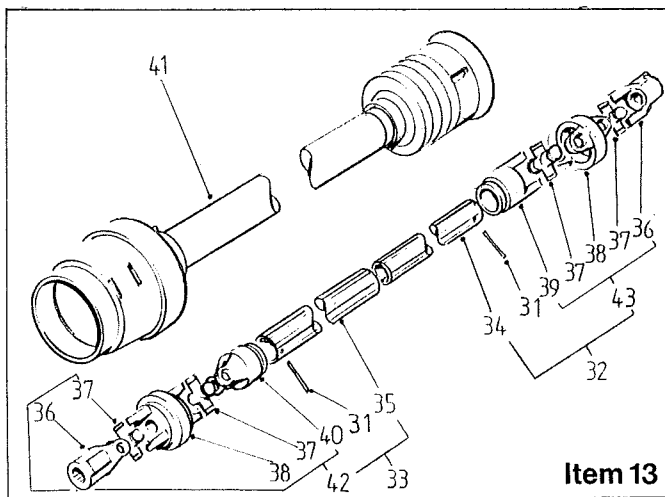
FROM SERIAL NoSP3/4028

(ASSY. No. 32050)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	28578	COACH LOCK	3	
2				
3				
4				
5	32001	MAIN FRAME	1	
6				
7				
8				
9	32255	PUMP STEADY BRACKET	1	
10				
11	32299	P.T.O. SHAFT GUARD	1	(USED WITH SKEWBARS ONLY)
12	32356	GUARD	1	(USED WITH SCALPERS ONLY)
13	32410	DOUBLE WIDE ANGLE P.T.O. SHAFT	1	
14	32544	JUNCTION BOX MOUNTING	1	
15	32552	LATCH SPACER	3	
16	32623	GEARBOX	1	
17	32688	SIDE GUARD	1	
18	32689	TOP GUARD	1	
19	32692	TRIPLE PUMP	1	(REF)
20	32721	GUARD KEY	1	
21				
22				
23				
24				
25	BM 196	SAFETY GUARD	2	(MACHINE WITH SCALPERS QTY 1)
26				
27				
28	GS 407	No7 HOSE CLIP	2	(MACHINE WITH SCALPERS QTY 1)
29				
30				
	32410	DOUBLE WIDE ANGLE P.T.O. SHAFT CONSISTS OF:-		
31	11557/11	SPRING PIN	2	
32	32410/1	MALE COUPLING COMPLETE	1	
33	32410/2	FEMALE COUPLING COMPLETE	1	
34	32410/3	MALE TUBE	1	
35	32410/4	FEMALE TUBE	1	
36	32410/5	SPLINED YOKE	2	
37	32410/6	UNIT PACKAGE	4	
38	32410/7	DOUBLE JOINT	2	
39	32410/8	MALE END INNER YOKE	1	
40	32410/9	FEMALE END INNER YOKE	1	
41	32410/10	GUARD COMPLETE	1	
42	32410/11	FEMALE JOINT COMPLETE	1	
43	32410/12	MALE JOINT COMPLETE	1	

Main Frame and Drives Assembly

Assy N° 32050



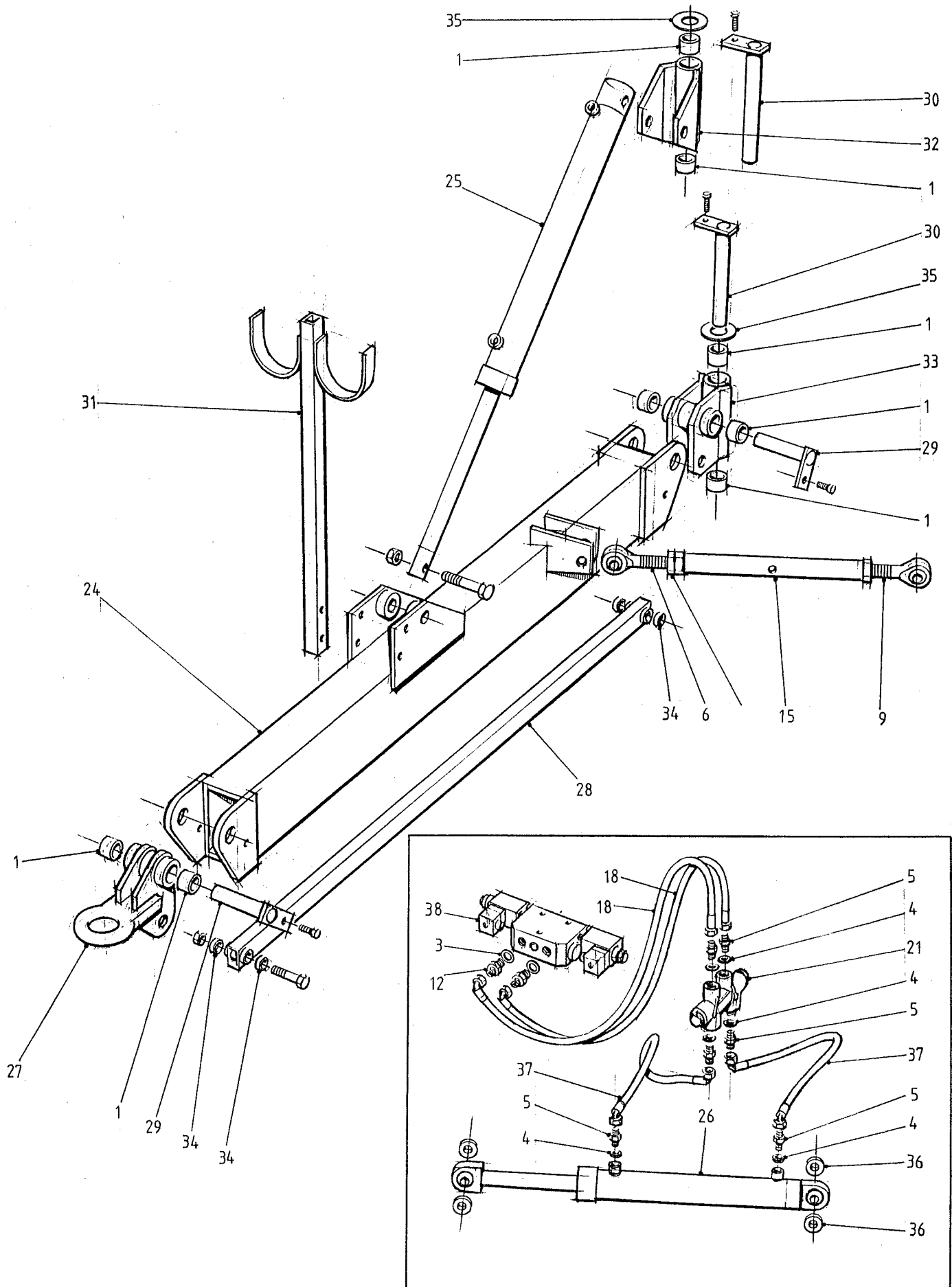
MAIN FRAME AND DRIVES ASSEMBLY FROM SERIAL NoSP3/4070

(ASSY. No. 32050)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	28578	COACH LOCK	3	
2				
3				
4				
5	32001	MAIN FRAME	1	
6				
7				
8				
9	32786	PUMP SUPPORT	1	
10				
11	32299	P.T.O. SHAFT GUARD	1	(USED WITH SKEVBARS ONLY)
12	32356	GUARD	1	(USED WITH SCALPERS ONLY)
13	32410	DOUBLE WIDE ANGLE P.T.O. SHAFT	1	
14	32544	JUNCTION BOX MOUNTING	1	
15	32552	LATCH SPACER	3	
16	32623	GEARBOX	1	
17	32688	SIDE GUARD	1	
18	32689	TOP GUARD	1	
19	32692	TRIPLE PUMP	1	(REF)
20	32721	GUARD KEY	1	
21				
22				
23				
24				
25	BM 196	SAFETY GUARD	2	(MACHINE WITH SCALPERS QTY 1)
26				
27				
28	GS 407	No7 HOSE CLIP	2	(MACHINE WITH SCALPERS QTY 1)
29				
30				
	32410	DOUBLE WIDE ANGLE P.T.O. SHAFT CONSISTS OF:-		
31	11557/11	SPRING PIN	2	
32	32410/1	MALE COUPLING COMPLETE	1	
33	32410/2	FEMALE COUPLING COMPLETE	1	
34	32410/3	MALE TUBE	1	
35	32410/4	FEMALE TUBE	1	
36	32410/5	SPLINED YOKE	2	
37	32410/6	UNIT PACKAGE	4	
38	32410/7	DOUBLE JOINT	2	
39	32410/8	MALE END INNER YOKE	1	
40	32410/9	FEMALE END INNER YOKE	1	
41	32410/10	GUARD COMPLETE	1	
42	32410/11	FEMALE JOINT COMPLETE	1	
43	32410/12	MALE JOINT COMPLETE	1	

Drawbar Assemblies

Fixed Drawbar - Assy No 32051
Steerable Drawbar - Assy No 32052



DRAWBAR ASSEMBLIES

PRIOR TO SERIAL NoSP008H (ASSY. No. 32051 & 32052)

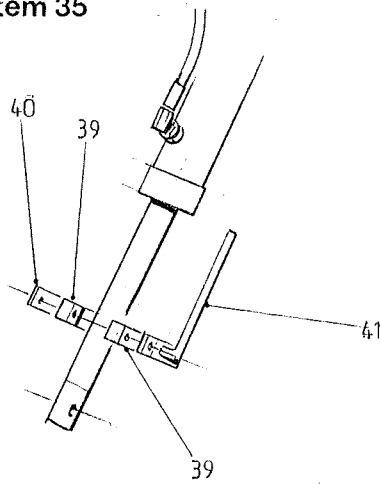
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10337	BUSH	8	
2				
3	11124	DOWTY SEAL	2	
4	11125	DOWTY SEAL	6	
5	11336	MALE MALE ADAPTOR	6	
6	11715	LH ROD END	1	
7				
8				
9	13031	RH ROD END	1	
10				
11				
12	16356	MALE MALE ADAPTOR	2	
13				
14				
15	22058	LIFT UNIT STAY	1	
16				
17				
18	24144	HOSE ASSY	2	
19				
20				
21	28322	CHECK VALVE	1	
22				
23				
24	32002	DRAWBAR	1	
25	32003	DEPTH RAM	1	
26	32004	STEER RAM	1	
27	32005	HITCH EYE	1	
28	32081	LINK ARM	1	
29	32082	PIVOT PIN	2	
30	32083	PIVOT PIN	2	
31	32084	PIPE SUPPORT	1	
32	32085	DRAWBAR UPPER PIVOT	1	
33	32086	DRAWBAR LOWER PIVOT	1	
34	32089	BUSH	4	
35	32099	PHOSPHUR BRONZE WASHER	2	
36	32224	RAM SPACER	4	
37	32291	HOSE ASSEMBLY	2	
38	32393	DOUBLE ACTING VALVE	1	(FITTED WITH MOTOR SPOOL)

Drawbar Assemblies

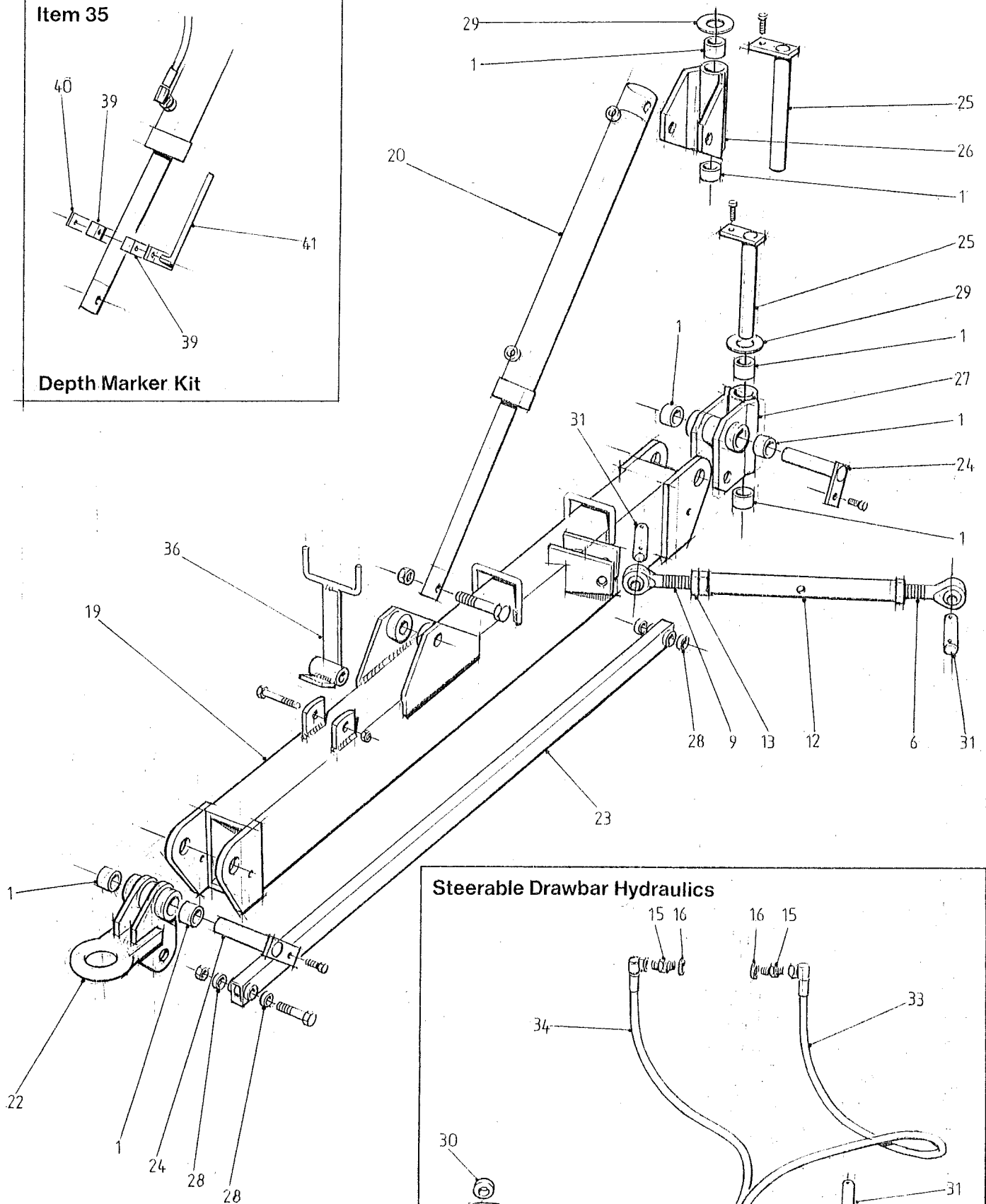
Fixed Drawbar – Assy N^o 32051
Steerable Drawbar – Assy N^o 32052

FROM SERIAL NO. SP008H

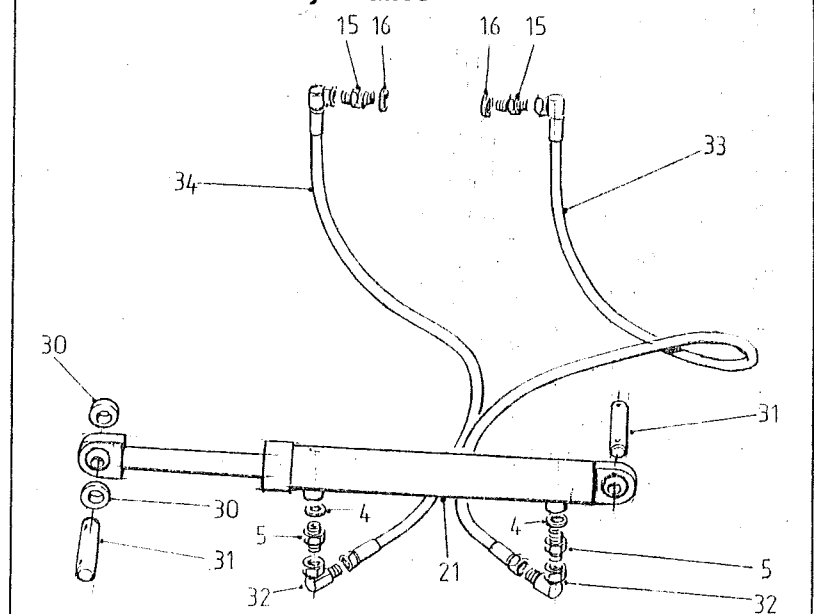
Item 35



Depth Marker Kit



Steerable Drawbar Hydraulics



DRAWBAR ASSEMBLIES

FROM SERIAL NoSP008H

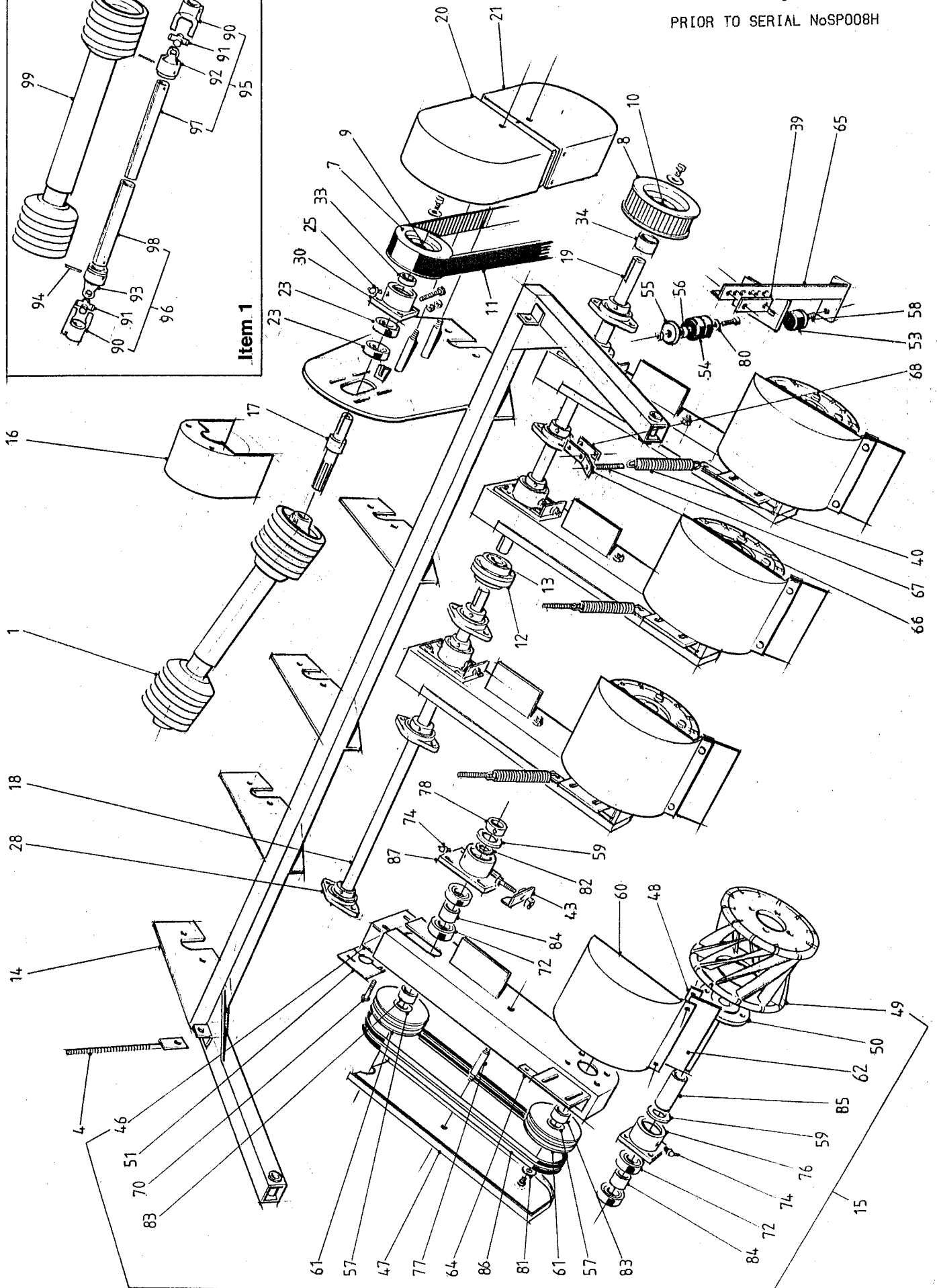
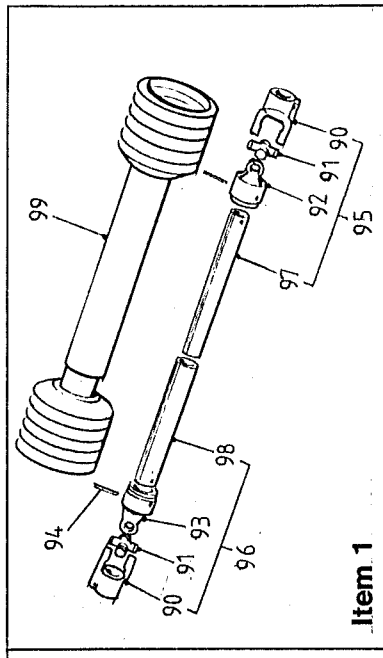
(ASSY. No. 32051 & 32052)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10337	BUSH	8	
2				
3				
4	11125	¾" DOWTY SEAL	2	
5	11336	¾" x ¼" MALE MALE ADAPTOR	2	
6	11715	LH ROD END	1	
7				
8				
9	13031	RH ROD END	1	
10				
11				
12	22058	LIFT UNIT STAY	1	
13	22068112	1½" UNC RH LOCKNUT	1	
14				
15	27460	¼" x 18mm MALE MALE ADAPTOR	2	
16	27461	DOWTY SEAL	2	
17				
18				
19	32002	DRAWBAR	1	
20	32003	DEPTH RAM	1	
21	32004	STEER RAM	1	
22	32005	HITCH EYE	1	
23	32081	LINK ARM	1	
24	32082	PIVOT PIN	2	
25	32083	PIVOT PIN	2	
26	32085	DRAWBAR UPPER PIVOT	1	
27	32086	DRAWBAR LOWER PIVOT	1	
28	32089	BUSH	4	
29	32099	PHOSPHUR BRONZE WASHER	2	
30	32224	RAM SPACER	2	
31	32416	RAM PIN	2	
32	32474	¼" BSP 90° BLOCK	2	
33	32482	HOSE ASSEMBLY	1	
34	32483	HOSE ASSEMBLY	1	
35	32076	DEPTH MARKER KIT (COMPLETE)	1	
36	32673	DRIVE SHAFT CARRIER	1	
37				
38				
	32076	DEPTH MARKER KIT CONSISTS OF:-		
39	17128	BEARING BLOCK	2	
40	32386/1	FLAT	1	
41	32556	DEPTH RAM GUIDE	1	

Skewbar Assemblies

Three Row - Assy N°32053
Four Row - Assy N°32054

PRIOR TO SERIAL NoSP008H



SKEWBAR ASSEMBLY

PRIOR TO SERIAL NoSP008H

(ASSY. No. 32053 & 32054)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11878	HARDY SPICER COUPLING	1	
2				
3				
4	28162	SPRING TENSION ROD	2	
5				
6				
7	32149	PULLEY (TOP)	1	
8	32150	PULLEY (BOTTOM)	1	
9	32151	TAPER LOCK BUSH	1	
10	32152	TAPER LOCK BUSH	1	
11	32153	TOOTHED BELT	1	
12	32154	RIGID COUPLING	1	
13	32155	TAPER LOCK BUSH	2	
14	32156	SKEWBAR FRAME	1	
15	32157	SKEWBAR ARM ASSEMBLY	4	(QTY 3 ON 3 ROW MACHINE)
16	32158	PTO GUARD	1	
17	32165	INPUT SHAFT	1	
18	32166	LH MAIN DRIVE SHAFT	1	
19	32167	RH MAIN DRIVE SHAFT	1	
20	32221	GUARD (TOP)	1	
21	32222	GUARD (BOTTOM)	1	
22				
23	6207 RS	BEARING	2	
24				
25	GS 412	GREASE NIPPLE	1	
26				
27				
28	SFT 35	BEARING	5	
29				
30	SP 44M	BEARING HOUSING	1	
31				
32				
33	F 14	PLASTIC SPACER	1	
34	F 34	PLASTIC SPACER	1	
35				
36				
37				
38				
	32157	SKEWBAR ARM ASSEMBLY CONSISTS OF:-		
39	11145	SUPPORT PLATE CLAMP	1	
40	11648	SPRING	1	
41				
42				
43	16183	BEARING HOUSING ADJUSTER BRACKET	1	
44				
45				
46	24266	END BRACKET	1	
47	24267	LH MOUNTING ARM COVER	1	
48	24274	CLAMP STRIP	1	
49	24360	SKEWBAR BARREL	1	

SKEWBAR ASSEMBLY

PRIOR TO SERIAL NoSP008H

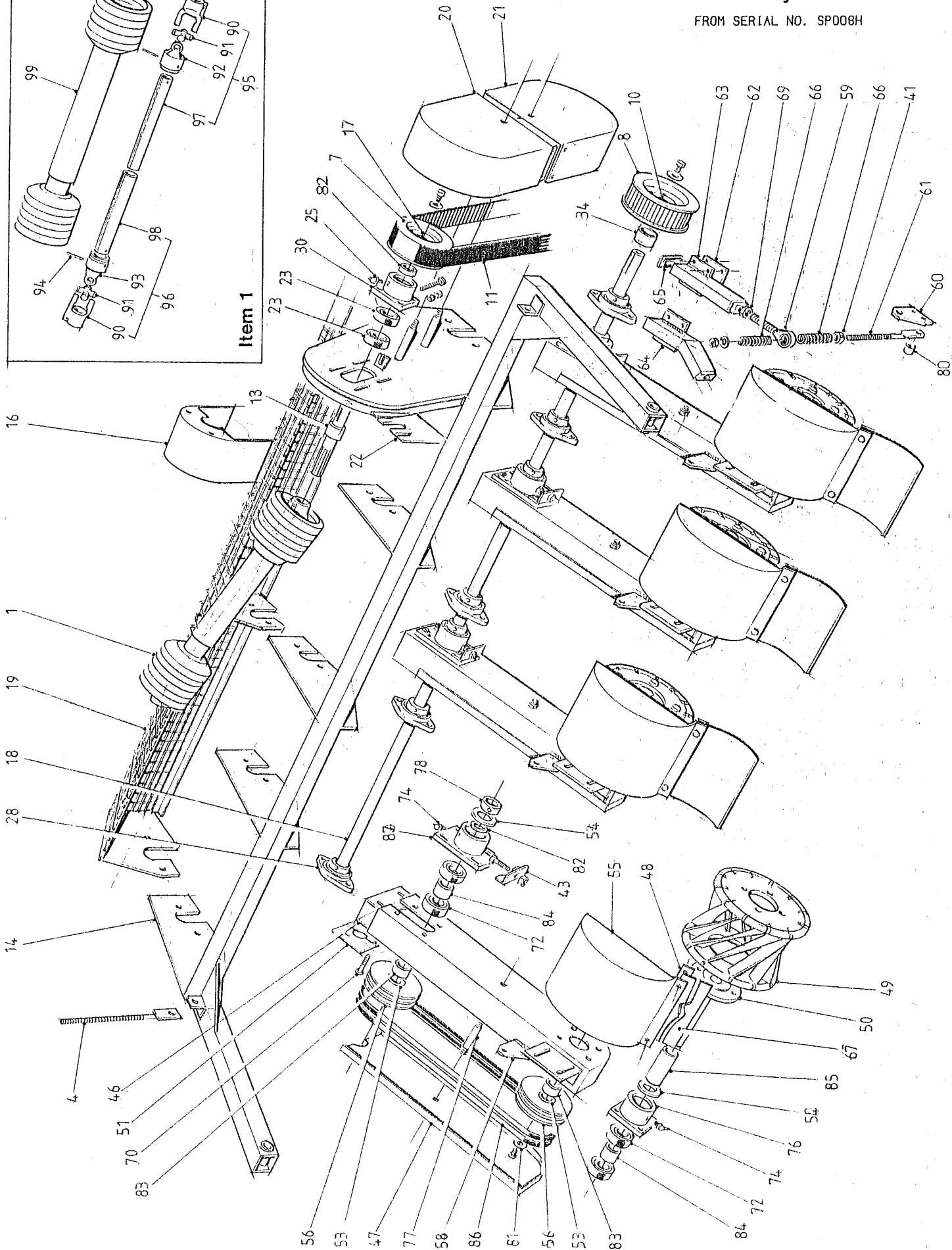
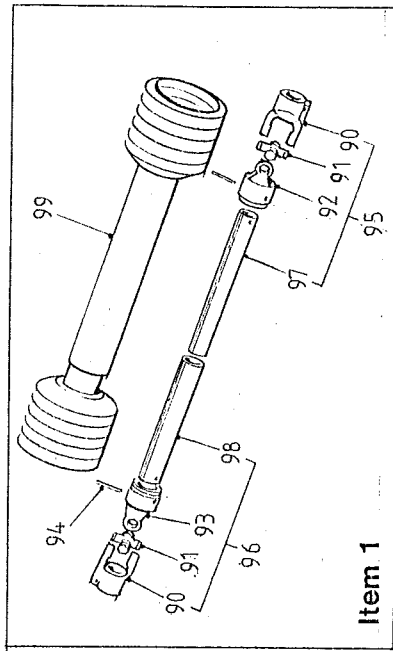
(ASSY. No. 32053 & 32054)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	24364	SKEWBAR DRIVESHAFT	1	
51	24366	SIDE DIRT SHIELD	1	
52	24368	BARREL RUBBER FLAP	1	
53	24457	BUMP STOP	1	
54	24458	NOR SPRING	1	
55	24459	NOR SPRING CUP	1	
56	24460	RETAINING BUSH	1	
57	24461	BUSH ASSEMBLY	2	
58	24483	BUMPER STOP ADJUSTER SCREW	1	
59	24484	BEARING SHIELD	2	
60	24486	LH BARREL GUARD	1	
61	24522	DRIVE PULLEY	2	
62	24368	BARREL RUBBER FLAP	1	
63				
64	32159	SKEWBAR MOUNTING ARM	1	
65	32160	DAMPER BRACKET	1	
66	32172	TENSIONER BRACKET	1	
67	32173	TENSIONER	1	
68	32174	CLAMP PLATE	1	
69				
70	22070012/050	M12 X 50 CUP SQ BOLT	4	
71				
72	6207 RS	BEARING	4	
73				
74	GS 412	GREASE NIPPLE	2	
75				
76	SP 44M	BEARING HOUSING	1	
77	SP 279M	GUARD BOLT	1	
78	SPCT 131	STOP COLLAR	1	
79				
80	SS022011/002	STEEL SPACER	1	
81	SS042011/005	STEEL SPACER	1	
82	SS045036/005	STEEL SPACER	1	
83	SS045036/022	STEEL SPACER	2	
84	SS045036/042	STEEL SPACER	2	
85	SS045036/120	STEEL SPACER	1	
86	VB 73	V BELT	2	
87	VRT 23M	BEARING HOUSING	1	
	11878	HARDY SPICER COUPLING CONSISTS OF:-		
90	11557/5	SPLINED YOKE	2	
91	11557/7	UNIT PACKAGE	2	
92	11557/9	MALE END INNER YOKE	1	
93	11557/10	FEMALE END INNER YOKE	1	
94	11557/11	STRAIGHT SPRING PIN	2	
95	11878/1	MALE COUPLING COMPLETE	1	
96	11878/2	FEMALE COUPLING COMPLETE	1	
97	11878/3	MALE LEMON TUBE	1	
98	11878/4	FEMALE LEMON TUBE	1	
99	11878/5	GUARD COMPLETE	1	

Skewbar Assemblies

Three Row - Assy N°32053
Four Row - Assy N°32054

FROM SERIAL NO. SP008H



SKEWBAR ASSEMBLY

FROM SERIAL NoSP008H

(ASSY. No. 32053 & 32054)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11878	HARDY SPICER COUPLING	1	
2				
3				
4	32439	SPRING TENSION ROD	2	
5	32562	DRIVE SHAFT GUARD	1	
6				
7	32697	PULLEY (TOP)	1	{ PRIOR TO SERIAL No SP3/4028 PART No WAS 32149
8	32150	PULLEY (BOTTOM)	1	
9				
10	32152	TAPER LOCK BUSH	1	
11	32153	TOOTHED BELT	1	
12				
13	32703	INPUT SHAFT	1	{ PRIOR TO SERIAL No SP3/4028 PART No WAS 32165
14	32156	SKEWBAR FRAME	1	
15				
16	32158	PTO GUARD	1	
17	32698	TAPER LOCK BUSH	1	{ PRIOR TO SERIAL No SP3/4028 PART No WAS 32151
18	32396	DRIVE SHAFT	1	
19	32562	SHAFT GUARD	1	
20	32221	GUARD (TOP)	1	
21	32222	GUARD (BOTTOM)	1	
22	32670	DIRT SHIELD	1	
23	6207 RS	BEARING	2	
24				
25	GS 412	GREASE NIPPLE	1	
26				
27				
28	SFT 35	BEARING	5	
29				
30	SP 44M	BEARING HOUSING	1	
31				
32				
33				
34	F 25	PLASTIC SPACER	1	{ PRIOR TO SERIAL No SP3/4028 PART No WAS F34
35				
36				
37				
38				
39		SKEWBAR ARM ASSEMBLIES CONSISTS OF:-		
40			3 ROW	4 ROW
41	11717	COLLAR	3	4
42				
43	16183	BEARING HOUSING ADJUSTER BRACKET	3	4
44				
45				
46	24266	END BRACKET	3	4
47	24267	LH MOUNTING ARM COVER	3	4
48	24274	CLAMP STRIP	3	4
49	24360	SKEWBAR BARREL	3	4

SKEWBAR ASSEMBLY

FROM SERIAL NoSP008H

(ASSY. No. 32053 & 32054)

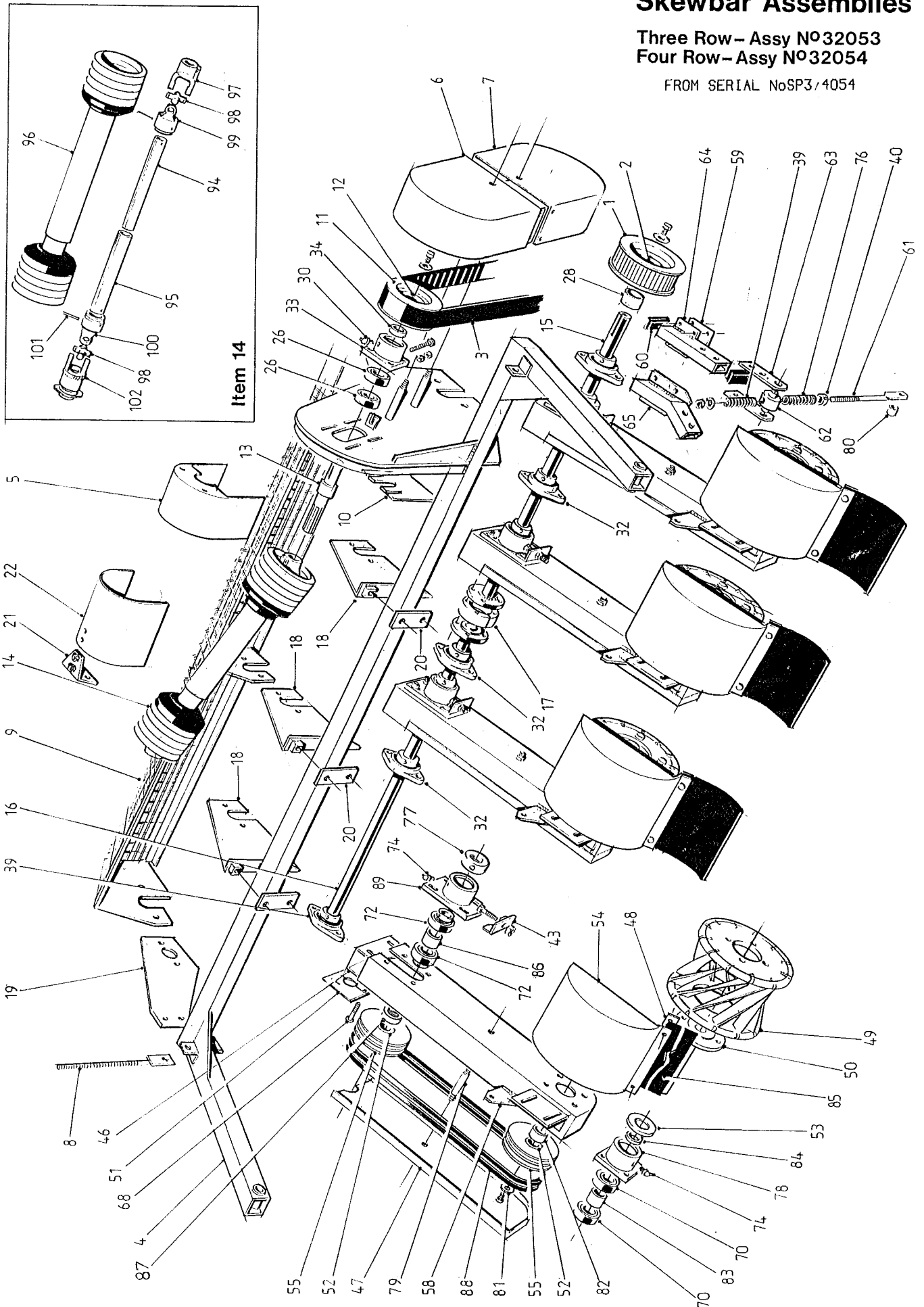
ITEM No.	PART No.	DESCRIPTION	QTY		REMARKS
			3 ROW	4 ROW	
50	24364	SKEWBAR DRIVESHAFT	3	4	
51	24366	SIDE DIRT SHIELD	3	4	
52					
53	24461	BUSH ASSEMBLY	6	8	
54	24484	BEARING SHIELD	6	8	
55	24486	LH BARREL GUARD	3	4	
56	24522	DRIVE PULLEY	6	8	
57					
58	32159	SKEWBAR MOUNTING ARM	3	4	
59	32624	ROSE JOINT	3	4	
60	32659	TRUNNION	3	4	(ON EARLY MACHINES ONLY)
61	32660	SPRING ROD	3	4	
62	32661	CLAMP PLATE	3	4	
63	32662	STRAIGHT MOUNTING ARM	3	3	
64	32693	ANGLED MOUNTING ARM	-	1	(FOR LH SKEWBAR ARM)
65	32669	PLASTIC PLUG	3	4	
66	TBMW 493	SPRING	6	8	
67	TBMW 800	RUBBER FLAP	3	4	
68					
69	22043075	LOCK NUT	3	4	
70	22070012/050	M12 X 50 CUP SQ BOLT	12	16	
71					
72	6207 RS	BEARING	12	16	
73					
74	GS 412	GREASE NIPPLE	6	8	
75					
76	SP 44M	BEARING HOUSING	3	4	
77	SP 279M	GUARD BOLT	3	4	
78	SPCT 131	STOP COLLAR	3	4	
79					
80	SS025017/015	STEEL SPACER	3	4	
81	SS042011/005	STEEL SPACER	3	4	
82	SS045036/005	STEEL SPACER	4	5	
83	SS045036/022	STEEL SPACER	6	8	
84	SS045036/042	STEEL SPACER	6	8	
85	SS045036/120	STEEL SPACER	3	4	
86	VB 73	V BELT	6	8	
87	VRT 23M	BEARING HOUSING	3	4	
	11878	HARDY SPICER COUPLING CONSISTS OF:-			
90	11557/5	SPLINED YOKE	2		
91	11557/7	UNIT PACKAGE	2		
92	11557/9	MALE END INNER YOKE	1		
93	11557/10	FEMALE END INNER YOKE	1		
94	11557/11	STRAIGHT SPRING PIN	2		
95	11878/1	MALE COUPLING COMPLETE	1		
96	11878/2	FEMALE COUPLING COMPLETE	1		
97	11878/3	MALE LEMON TUBE	1		
98	11878/4	FEMALE LEMON TUBE	1		
99	11878/5	GUARD COMPLETE	1		

Skewbar Assemblies

Three Row - Assy N°32053

Four Row - Assy N°32054

FROM SERIAL N°SP3/4054



SKEWBAR ASSEMBLIES

FROM SERIAL NoSP3/4054

(ASSY. No. 32053 & 32054)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	32150	PULLEY (BOTTOM)	1	(SEE LIST AT END)
2	32152	TAPERLOCK BUSH (BOTTOM)	1	
3	32153	TOOTHED BELT	1	
4	32156	SKEWBAR FRAME	1	
5	32158	GUARD	1	
6	32221	GUARD (TOP)	1	
7	32222	GUARD (BOTTOM)	1	
8	32439	SPRING TENSION ROD	2	
9	32562	MESH GUARD	1	
10	32670	DIRT SHIELD	1	
11	32697	PULLEY (TOP)	1	
12	32698	TAPERLOCK BUSH (TOP)	1	
13	32703	INPUT SHAFT	1	
14	32730	PTO COUPLING	1	
15	32737	DRIVE SHAFT RH	1	
16	32738	DRIVE SHAFT LH	1	
17	32739	SKEWBAR COUPLER	1	
18	32742	INNER SUPPORT PLATE	3	
19	32743	OUTER SUPPORT PLATE	1	
20	32745	CLAMP PLATE	3	
21	32749	GUARD BRACKET	1	
22	32750	GUARD	1	
23				
24				
25				
26	6207 Z	BEARING	2	(1 PAIR)
27				
28	F 25	PLASTIC SPACER	1	
29				
30	GS 412	GREASE NIPPLE	1	
31				
32	SFT 35	BEARING	5	
33	SP 44M	BEARING HOUSING	1	
34	SS045036/005	STEEL SPACER	1	
35				
36				
37				
38				
SKEWBAR ARM ASSEMBLIES CONSIST OF:-			3 ROW	4 ROW
39	11630	COMPRESSION SPRING	3	4
40	11717	COLLAR	3	4
41				
42				
43	16183	ADJUSTER BRACKET	3	4
44				
45				
46	24266	END BRACKET	3	4
47	24267	SKEWBAR ARM COVER LH	3	4

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
			3 ROW	4 ROW
48	24274	CLAMP STRIP	3	4
49	24360	SKEWBAR BARREL	3	4
50	24364	DRIVE SHAFT	3	4
51	24366	SIDE DIRT SHIELD	3	4
52	24461	BUSH ASSEMBLY	6	8
53	24484	BEARING SHIELD	3	4
54	24485/24486	BARREL GUARD	3	4
55	24522	DRIVE PULLEY	6	8
56				
57				
58	32159	SKEWBAR MOUNTING ARM	3	4
59	32661	CLAMP PLATE	3	4
60	32669	PLASTIC PLUG	6	8
61	32724	SPRING ROD	3	4
62	32732	TRUNNION	3	4
63	32733	RETAINING PLATE	6	8
64	32734	STRAIGHT MOUNTING ARM	3	3
65	32735	ANGLED MOUNTING ARM	-	1
66				
67				
68	22014012/050	M12x50 CUP SQ BOLT	12	16
69				
70	6207 RS	BEARING	6	8
71				
72	RB 207	BEARING	6	8
73				
74	GS 412	GREASE NIPPLE	6	8
75				
76	PS 165	SPRING	3	4
77	SPCT 131	COLLAR	3	4
78	SP 44M	BEARING HOUSING	3	4
79	SP 279M	GUARD BOLT	3	4
80	SS025017/015	STEEL SPACER	3	4
81	SS042011/005	STEEL SPACER	3	4
82	SS045036/022	STEEL SPACER	3	4
83	SS045036/042	STEEL SPACER	3	4
84	SS045036/005	STEEL SPACER	3	4
85	TBMW 800	RUBBER FLAP	3	4
86	SS045036/016	STEEL SPACER	3	4
87	SS045036/008	STEEL SPACER	3	4
88	VB 73	V'BELT	6	8
89	VRT 23M	BEARING HOUSING	3	4
90				
91				
92				
93				

SKEWBAR ASSEMBLIES

FROM SERIAL NoSP3/4054

(ASSY. No. 32053 & 32054)

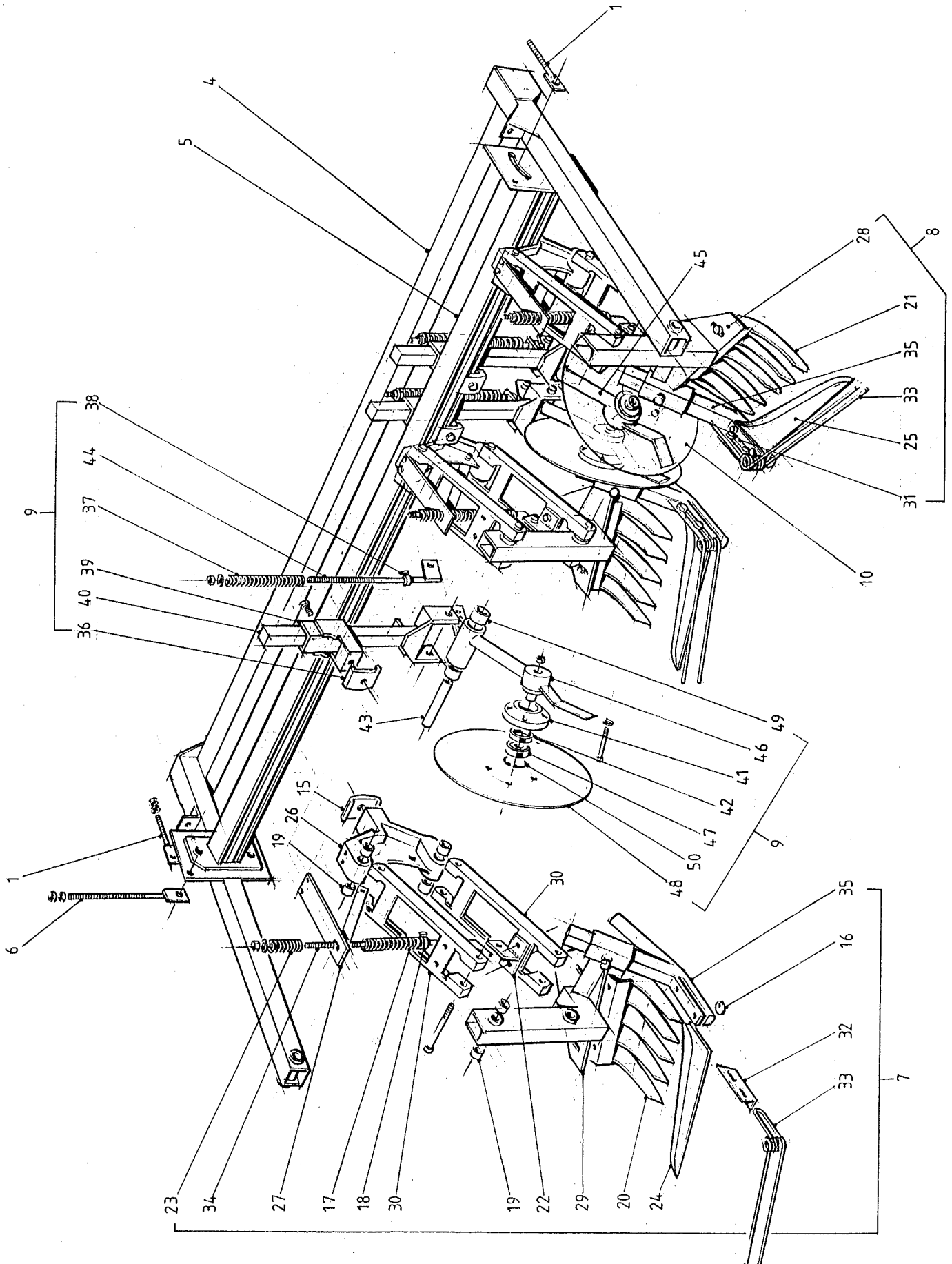
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	32730	PTO COUPLING CONSISTS OF:-		
94	32730/1	MALE LEMON TUBE	1	
95	32730/2	FEMALE LEMON TUBE	1	
96	32730/3	GUARD COMPLETE	1	
97	11557/5	6 SPLINED YOKE	1	
98	11557/7	UNIT PACKAGE	2	
99	11557/9	MALE END INNER YOKE	1	
100	11557/10	FEMALE END INNER YOKE	1	
101	11557/11	STRAIGHT SPRING PIN	2	
102	33171/3	6 SPLINE OVER-RUN CLUTCH	1	

Scalper and Disc Coulter Assembly

Three Row - Assy N° 32055

Four Row - Assy N° 32056

PRIOR TO SERIAL NoSP008H



SCALPER AND DISC COULTER ASSEMBLY

(ASSY. No. 32055 & 32056)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11638	MAIN WEB ADJUSTER	2	
2				
3				
4	32178	SCALPER LIFT UNIT	1	
5	32179	SUPPORT BAR	1	
6	32195	HEIGHT ADJUSTER	2	
7	32382	RH SCALPER UNIT	3	(QTY 2 ON 3 ROW MACHINE)
8	32383	LH SCALPER UNIT	1	
9	32384	RH DISC COULTER ASSEMBLY	3	(QTY 2 ON 3 ROW MACHINE)
10	32385	LH DISC COULTER ASSEMBLY	1	
11				
12				
13				
14				
	32382	RH SCALPER UNIT CONSISTS OF:-		
	32383	LH SCALPER UNIT CONSISTS OF:-		
15	10211	CLAMP PLATE	1	
16	11324	LOCKING DISC	1	
17	11630	COMPRESSION SPRING	1	
18	11717	STOP COLLAR	1	
19	12120	OILITE BUSH	8	
20	12152	COMB RH	1	(ASSY 32382 ONLY)
21	12153	COMB LH	1	(ASSY 32383 ONLY)
22	15118	TENSION SCREW FIXING BRACKET	1	
23	17127	SPRING (SHORT)	1	
24	17185	KNIFE RH	1	(ASSY 32382 ONLY)
25	17186	KNIFE LH	1	(ASSY 32383 ONLY)
26	28030	MOUNTING	1	
27	28031	SPRING ROD BRACKET	1	
28	28032	COMB MOUNTING BRACKET LH	1	(ASSY 32383 ONLY)
29	28033	COMB MOUNTING BRACKET RH	1	(ASSY 32382 ONLY)
30	28069	SCALPER ARM	2	
31	28120	CROWN DEFLECTOR BRACKET LH	1	(ASSY 32383 ONLY)
32	28121	CROWN DEFLECTOR BRACKET RH	1	(ASSY 32382 ONLY)
33	28122	CROWN DEFLECTOR TINE	1	
34	28733	TENSION SCREW	1	
35	28735	KNIFE ARM	1	
	32384	RH DISC COULTER UNIT CONSISTS OF:-		
	32385	LH DISC COULTER UNIT CONSISTS OF:-		
36	10211	CLAMP PLATE	1	
37	11630	COMPRESSION SPRING	1	
38	11717	STOP COLLAR	1	
39	28026	SUPPORT LEG BRACKET	1	
40	28027	SUPPORT LEG	1	
41	28038	HUB	1	
42	28039	OIL SEAL	1	
43	28046	PIVOT SHAFT	1	
44	28734	TENSION SCREW	1	
45	28740	LH DISC ARM	1	

SCALPER AND DISC COULTER ASSEMBLY

(ASSY. No. 32055 & 32056)

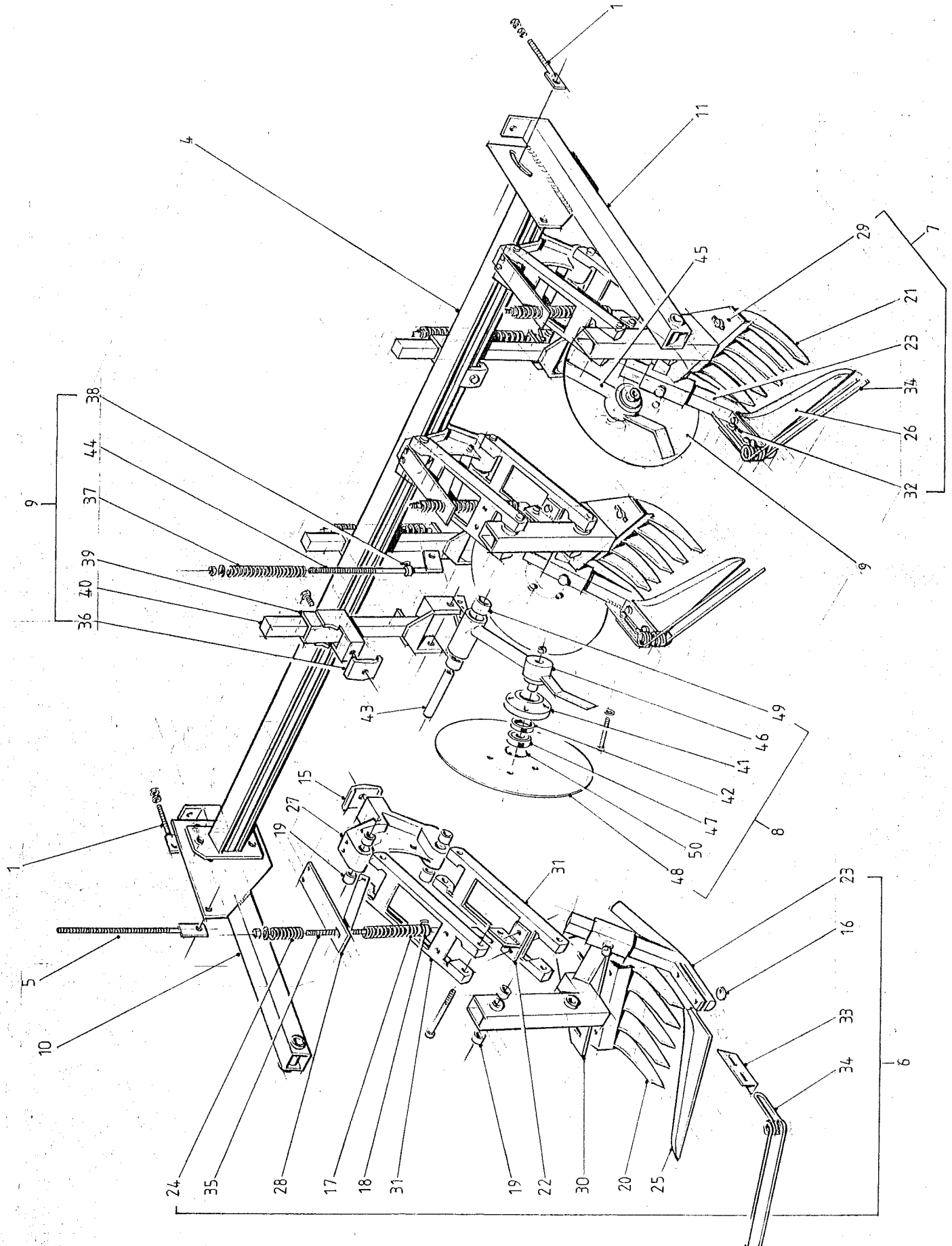
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
46	28741	RH DISC ARM	1	(ASSY 32384 ONLY)
47	6204 2RS	BEARING	1	
48	PS 224/13	DISC COULTER 13"	1	
49	RH 43M	WRAPPED BUSH	2	
50	W0113	CIRCLIP	1	

Scalper and Disc Coulter Assembly

Three Row - Assy N° 32055

Four Row - Assy N° 32056

FROM SERIAL NO. SP008H



SCALPER AND DISC COULTER ASSEMBLY

(ASSY. No. 32055 & 32056)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11638	MAIN WEB ADJUSTER	2	
2				
3				
4	32179	SUPPORT BAR	1	
5	32195	HEIGHT ADJUSTER	2	
6	32382	LH SCALPER UNIT	2	(QTY 1 ON 3ROW MACHINE)
7	32383	RH SCALPER UNIT	2	
8	32384	LH DISC COULTER ASSEMBLY	2	(QTY 1 ON 3ROW MACHINE)
9	32385	RH DISC COULTER ASSEMBLY	2	
10	32442	LH SCALPER FRAME	1	
11	32443	RH SCALPER FRAME	1	
12				
13				
14				
	32382	LH SCALPER UNIT CONSISTS OF:-		
	32383	RH SCALPER UNIT CONSISTS OF:-		
15	10211	CLAMP PLATE	1	
16	11324	LOCKING DISC	1	
17	11630	COMPRESSION SPRING	1	
18	11717	STOP COLLAR	1	
19	12120	OILITE BUSH	8	
20	12152	COMB	1	(ASSY No32382 ONLY)
21	12153	COMB	1	(ASSY No32383 ONLY)
22	15118	TENSION SCREW FIXING BRACKET	1	
23	15128	KNIFE ARM	1	
24	17127	SPRING (SHORT)	1	
25	17185	KNIFE	1	(ASSY No32382 ONLY)
26	17186	KNIFE	1	(ASSY No32383 ONLY)
27	28030	MOUNTING	1	
28	28031	SPRING ROD BRACKET	1	
29	28032	COMB MOUNTING BRACKET	1	(ASSY No32383 ONLY)
30	28033	COMB MOUNTING BRACKET	1	(ASSY No32382 ONLY)
31	28069	SCALPER ARM	2	
32	28120	CROWN DEFLECTOR BRACKET	1	(ASSY No32383 ONLY)
33	28121	CROWN DEFLECTOR BRACKET	1	(ASSY No32382 ONLY)
34	28122	CROWN DEFLECTOR TINE	1	
35	28733	TENSION SCREW	1	
	32384	LH DISC COULTER UNIT CONSISTS OF:-		
	32385	RH DISC COULTER UNIT CONSISTS OF:-		
36	10211	CLAMP PLATE	1	
37	11630	COMPRESSION SPRING	1	
38	11717	STOP COLLAR	1	
39	28026	SUPPORT LEG BRACKET	1	
40	28027	SUPPORT LEG	1	
41	28038	HUB	1	
42	28039	OIL SEAL	1	
43	28046	PIVOT SHAFT	1	
44	28734	TENSION SCREW	1	
45	28740	DISC ARM	1	(ASSY No32385 ONLY)

SCALPER AND DISC COULTER ASSEMBLY

(ASSY. No. 32055 & 32056)

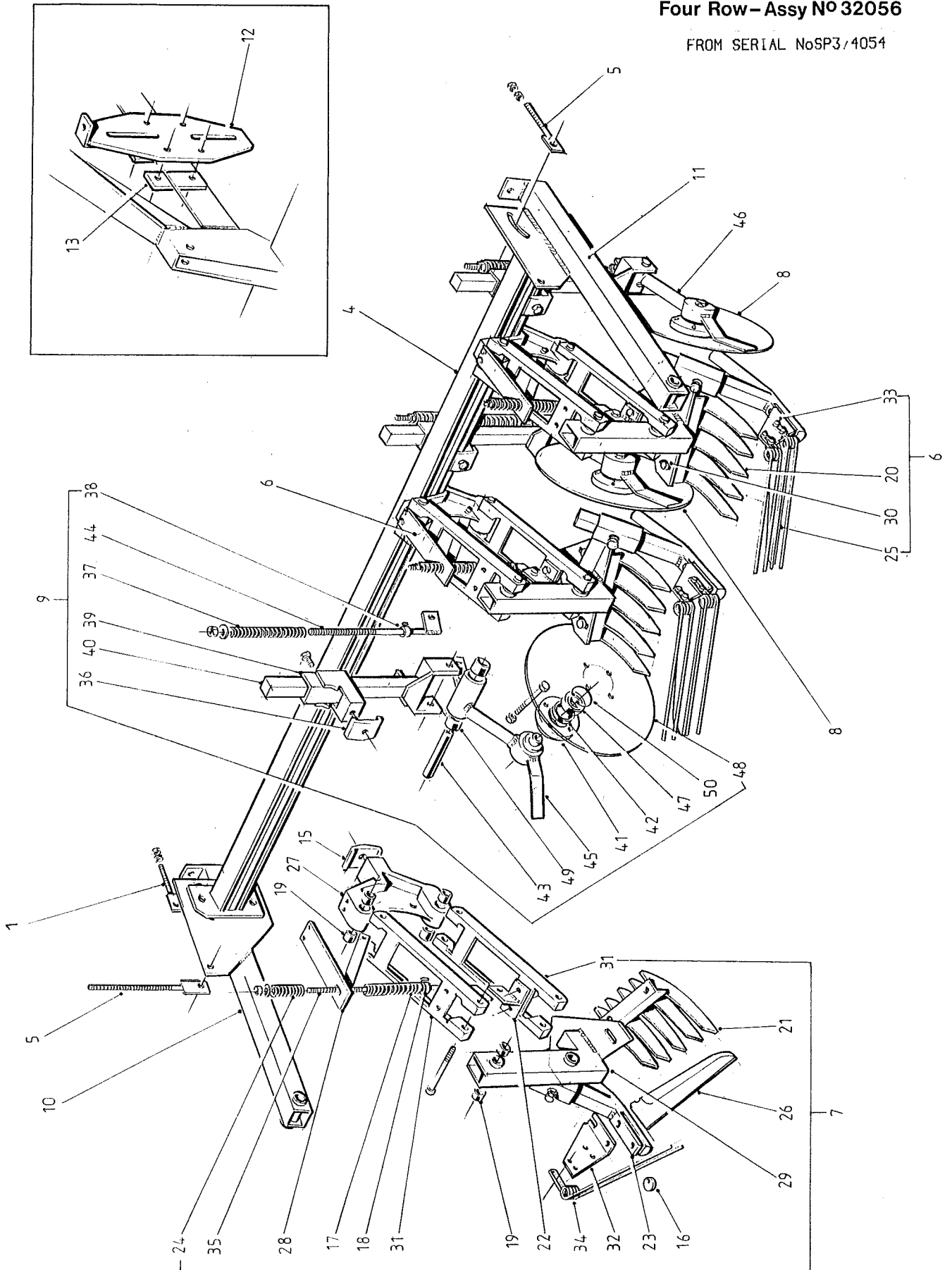
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
46	28741	DISC ARM	1	(ASSY No32384 ONLY)
47	6204 2RS	BEARING	1	
48	PS 224/13	DISC COULTER 13"	1	
49	RH 43M	WRAPPED BUSH	2	
50	W0113	CIRCLIP	1	

Scalper and Disc Coultter Assembly

Three Row - Assy N° 32055

Four Row - Assy N° 32056

FROM SERIAL NoSP3/4054



SCALPER AND DISC COULTER ASSEMBLY

(ASSY. No. 32055 & 32056)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11638	ADJUSTER	2	
2				
3				
4	32179	SUPPORT BAR	1	
5	32439	HEIGHT ADJUSTER	2	
6	32382	LH SCALPER UNIT	2	
7	32383	RH SCALPER UNIT	2	(QTY 1 ON 3ROW MACHINE)
8	32384	DISC COULTER UNIT FOR LH SCALPER	2	
9	32385	DISC COULTER UNIT FOR RH SCALPER	2	(QTY 1 ON 3ROW MACHINE)
10	32442	LH SCALPER FRAME	1	
11	32443	RH SCALPER FRAME	1	
12	32744	DEPTH MOUNTING	1	} (FOR AUTO-DEPTH CONTROL)
13	32746	CLAMP PLATE	2	
14				
	32382	LH SCALPER UNIT CONSISTS OF:-		
	32383	RH SCALPER UNIT CONSISTS OF:-		
15	10211	CLAMP PLATE	1	
16	11324	LOCKING DISC	1	
17	11630	COMPRESSION SPRING	1	
18	11717	STOP COLLAR	1	
19	12120	OILITE BUSH	8	
20	12152	COMB	1	(ASSY No32382 ONLY)
21	12153	COMB	1	(ASSY No32383 ONLY)
22	15118	TENSION SCREW FIXING BRACKET	1	
23	15128	KNIFE ARM	1	
24	17127	SPRING (SHORT)	1	
25	17185	KNIFE	1	(ASSY No32382 ONLY)
26	17186	KNIFE	1	(ASSY No32383 ONLY)
27	28030	MOUNTING	1	
28	28031	SPRING ROD BRACKET	1	
29	28032	COMB MOUNTING BRACKET	1	(ASSY No32383 ONLY)
30	28033	COMB MOUNTING BRACKET	1	(ASSY No32382 ONLY)
31	10388	SCALPER ARM	2	
32	32711	CROWN DEFLECTOR BRACKET	1	(ASSY No32383 ONLY)
33	32712	CROWN DEFLECTOR BRACKET	1	(ASSY No32382 ONLY)
34	11649	CROWN DEFLECTOR TINE	2	
35	28733	TENSION SCREW	1	
	32384	DISC COULTER UNIT FOR LH SCALPER CONSISTS OF:-		
	32385	DISC COULTER UNIT FOR RH SCALPER CONSISTS OF:-		
36	10211	CLAMP PLATE	1	
37	11630	COMPRESSION SPRING	1	
38	11717	STOP COLLAR	1	
39	28026	SUPPORT LEG BRACKET	1	
40	28027	SUPPORT LEG	1	
41	28038	HUB	1	
42	28039	OIL SEAL	1	
43	28046	PIVOT SHAFT	1	
44	28734	TENSION SCREW	1	
45	28740	DISC ARM	1	(ASSY No32385 ONLY)

SCALPER AND DISC COULTER ASSEMBLY

(ASSY. No. 32055 & 32056)

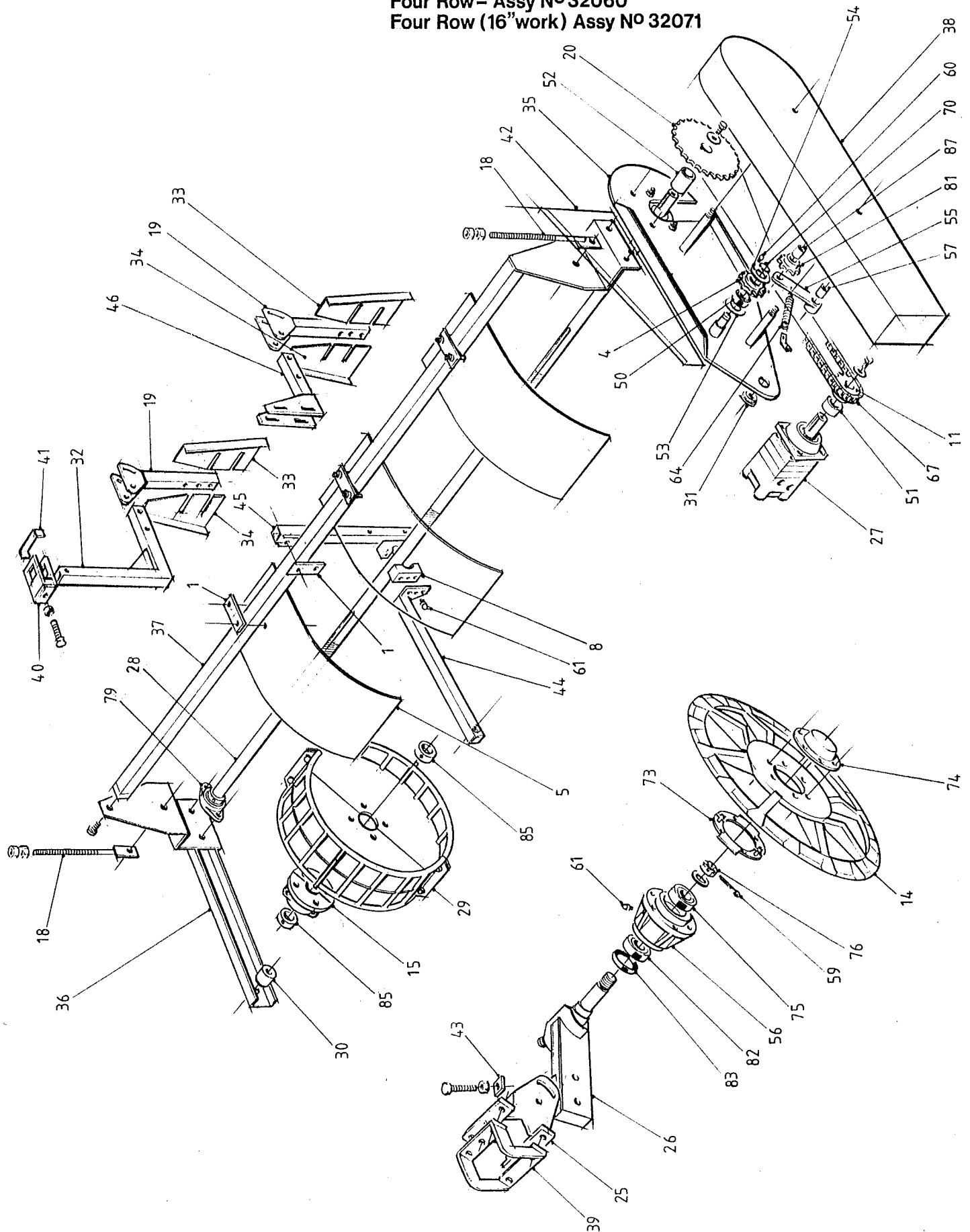
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
46	28741	DISC ARM	1	(ASSY No32384 ONLY)
47	6204 2RS	BEARING	1	
48	PS 224/13	DISC COULTER 13"	1	
49	RH 43M	WRAPPED BUSH	2	
50	W0113	CIRCLIP	1	

Lifting Wheel and Cage Wheel Assemblies

Three Row - Assy No 32059

Four Row - Assy No 32060

Four Row (16" work) Assy No 32071



LIFTING WHEEL AND CAGE WHEEL ASSEMBLIES

(ASSY. No. 32059 & 32060 & 32071)

ITEM No.	PART No.	DESCRIPTION	QTY			REMARKS
			3ROW	4ROW	16"	
1	11187	CLAMP PLATE	4	5	5	
2						
3						
4	13313	SPROCKET	1	1	1	
5	13381	GUARD	3	4	4	
6						
7						
8	17128	BEARING BLOCK	2	2	2	
9						
10						
11	23321	13T DRIVE SPROCKET	1	1	1	
12						
13						
14	24246	LIFTING WHEEL	6	8	8	
15	24249	CAGE WHEEL CLAMP	3	4	4	
16						
17						
18	28162	SPRING TENSION ROD	2	2	2	
19	28227	LIFTER WHEEL DEFLECTOR LEG	2	3	3	
20	28794	40T SPROCKET	1	1	1	
21						
22						
23						
24						
25	32011	LIFTING WHEEL MOUNTING BRACKET	3	4	4	
26	32012	LIFTING WHEEL MOUNTING	3	4		
	32013	LIFTING WHEEL MOUNTING (16"WORK)			4	
27	32046	HYDRAULIC MOTOR	1	1	1	
28	32101	DRIVE SHAFT	1	1	1	
29	32102	SPLIT CAGE WHEEL (WIDE)	6	8		
	32103	SPLIT CAGE WHEEL (16"WORK)			8	
30	32125	RH CAGE WHEEL PIVOT	1	1	1	
31	32126	LH CAGE WHEEL PIVOT	1	1	1	
32	32127	BEET DEFLECTOR UPPER BRACKET	1	2	2	
33	32128	DEFLECTOR PLATE RH	2	3	3	
34	32129	DEFLECTOR PLATE LH	2	3	3	
35	32131	CAGE WHEEL PIVOT LH	1	1	1	
36	32132	PIVOT ARM RH	1	1	1	
37	32133	CROSS BEAM	1	1	1	
38	32134	DRIVE GUARD	1	1	1	
39	32141	MOUNTING BRACKET CAP	3	4	4	
40	32145	DEPTH CLAMP	1	2	2	
41	32253	PACKING STRIP	1	2	2	
42	32303	BACK PLATE	1	1	1	
43	32344	ADJUSTER NUT	3	4	4	
44	32386	CAGE WHEEL CENTRE PIVOT	1	1	1	
45	32387	CAGE WHEEL CENTRE SUPPORT	1	1	1	
46	32388	BEET DEFLECTOR CENTRE BRACKET	1	1	1	
47						
48						

LIFTING WHEEL AND CAGE WHEEL ASSEMBLIES

(ASSY. No. 32059 & 32060 & 32071)

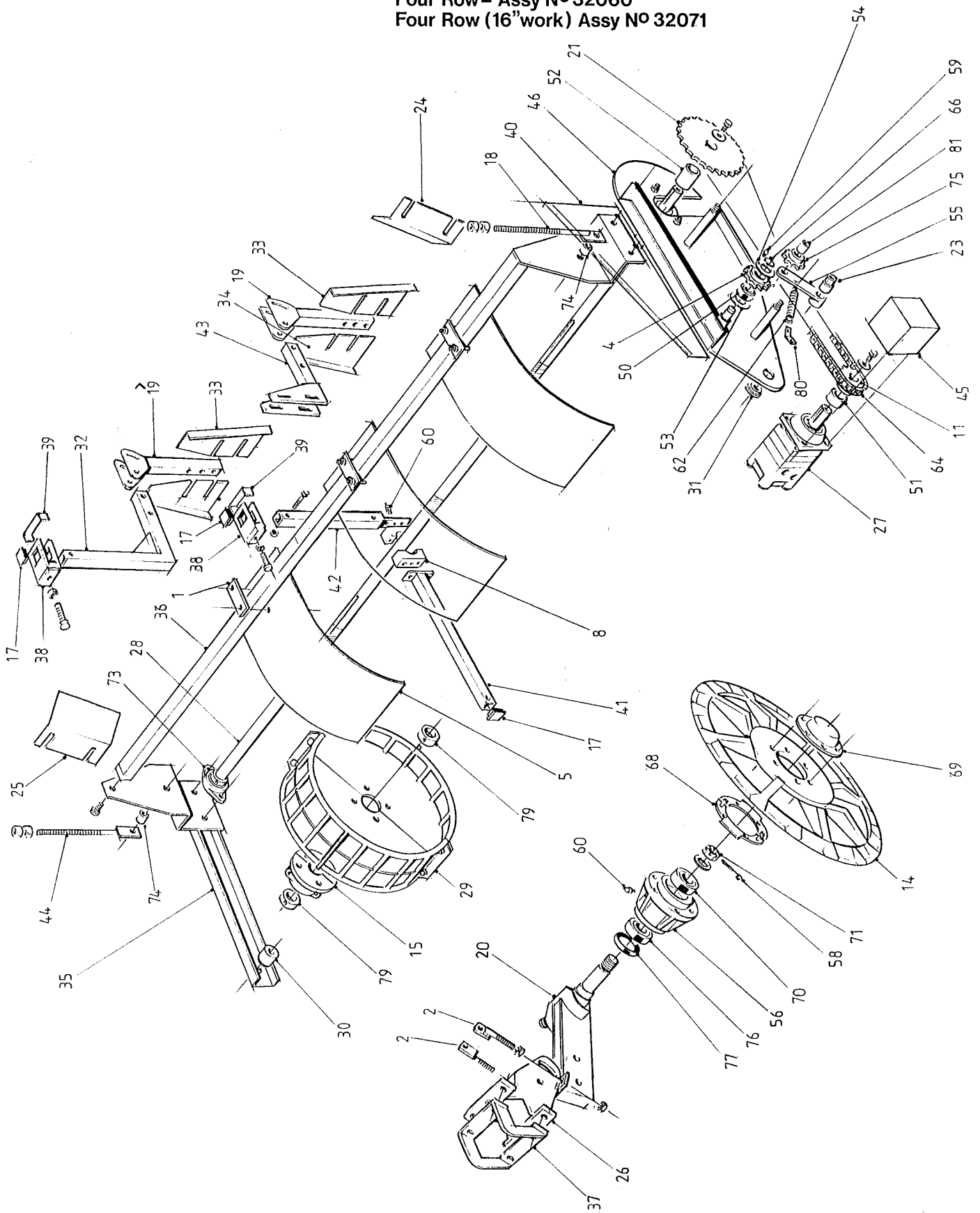
ITEM No.	PART No.	DESCRIPTION	QTY			REMARKS
			3ROW	4ROW	16"	
49						
50	6206 RS	BEARING	1	1	1	
51	C 6	PLASTIC SPACER	1	1	1	
52	A 60	PLASTIC SPACER	1	1	1	
53	BM 12	WASHER	1	1	1	
54	BM 12A	WASHER (WITH NIPPLE HOLE)	1	1	1	
55	BM 184A	JOCKEY ARM	1	1	1	
56	28591	HUB	6	8		
	BMZ 99	HUB (16"WORK)			8	
57	BM 228	JOCKEY SPIGOT	1	1	1	
58						
59	GS 378	SPLIT PIN	6	8	8	
60	GS 410	GREASE NIPPLE	1	1	1	
61	GS 412	GREASE NIPPLE	7	9	9	
62						
63						
64	RP 71	SPRING	1	1	1	
65						
66						
67	PS 871/107	CHAIN	1	1	1	
68						
69						
70	RH 56	CIRCLIP	1	1	1	
71						
72						
73	RP 155	LIFTING WHEEL SPACER	24	32	32	
74	RP 3	DUST CAP	6	8		
	24244	DUST CAP (16"WORK)			8	
75	RP 4	BEARING	6	8	16	
76	RP 6/1	WHEEL NUT	6	8	8	
77						
78						
79	SFT 40A	BEARING	2	2	2	
80						
81	SP 295	11T SPROCKET (NYLON)	1	1	1	
82	SPCL 231	BEARING	6	8		
83	SPCL 232	OIL SEAL	6	8		
	RP 5	OIL SEAL (16"WORK)	8			
84						
85	ST 41M	COLLAR	6	8	8	
86						
87	TBMW 178	TOP TRACK JOCKEY SPINDLE	1	1	1	

Lifting Wheel and Cage Wheel Assemblies

Three Row - Assy N° 32059

Four Row - Assy N° 32060

Four Row (16" work) Assy N° 32071



LIFTING WHEEL AND CAGE WHEEL ASSEMBLIES

(ASSY. No. 32059 & 32060 & 32071)

ITEM No.	PART No.	DESCRIPTION	QTY			REMARKS
			3ROW	4ROW	16"	
1	11187	CLAMP PLATE	3	4	4	
2	11638	ADJUSTER	6	8	8	
3						
4	13313	SPROCKET	1	1	1	
5	13381	GUARD	3	4	4	
6						
7						
8	17128	BEARING BLOCK	2	2	2	
9						
10						
11	23321	13T DRIVE SPROCKET	1	1	1	
12						
13						
14	24246	LIFTING WHEEL	6	8	8	
15	24249	CAGE WHEEL CLAMP	3	4	4	
16						
17	27159	PLASTIC BUNG	5	7	7	
18						
19	28227	LIFTER WHEEL DEFLECTOR LEG	2	3	3	
20	28590	LIFTING WHEEL MOUNTING	3	4	-	
	24245	LIFTING WHEEL MOUNTING(16"WORK)	✓	-	4	
21	28794	40T SPROCKET	1	1	1	
22						
23	32194	JOCKEY SPIGOT	1	1	1	
24	32422	BEET DEFLECTOR LH	1	1	-	
25	32423	BEET DEFLECTOR RH	1	1	-	
26	32677	MOUNTING BRACKET (FOR USE WITH DOUBLE ADJUSTERS)	3	4	4	{ MOUNTING BRACKET FOR SINGLE SETSCREW ADJUSTER PART No. 2406D }
27	32046	HYDRAULIC MOTOR (OMSW 200)	1	1	1	
28	32101	DRIVE SHAFT	1	1	1	
29	32102	SPLIT CAGE WHEEL (WIDE)	6	8	-	
	32103	SPLIT CAGE WHEEL (16"WORK)	-	-	8	
30	32125	RH CAGE WHEEL PIVOT	1	1	1	
31	32126	LH CAGE WHEEL PIVOT	1	1	1	
32	32127	BEET DEFLECTOR UPPER BRACKET	1	2	2	
33	32128	DEFLECTOR PLATE RH	2	3	3	
34	32129	DEFLECTOR PLATE LH	2	3	3	
35	32132	PIVOT ARM RH	1	1	1	
36	32133	CROSS BEAM	1	1	1	
37	32141	MOUNTING BRACKET CAP	3	4	4	
38	32145	DEPTH CLAMP	2	3	3	
39	32253	PACKING STRIP	2	3	3	
40	32303	BACK PLATE	1	1	1	
41	32386	CAGE WHEEL CENTRE PIVOT	1	1	1	
42	32387	CAGE WHEEL CENTRE SUPPORT	1	1	1	
43	32388	BEET DEFLECTOR CENTRE BRACKET	1	1	1	
44	32439	SPRING TENSION ROD	2	2	2	
45	32551	CHAIN GUARD	1	1	1	
46	32563	LH PIVOT PLATE	1	1	1	
47						
48						

LIFTING WHEEL AND CAGE WHEEL ASSEMBLIES

(ASSY. No. 32059 & 32060 & 32071)

ITEM No.	PART No.	DESCRIPTION	QTY			REMARKS
			3ROW	4ROW	16"	
49						
50	6206 RS	BEARING	1	1	1	
51	C 6	PLASTIC SPACER	1	1	1	
52	A 60	PLASTIC SPACER	1	1	1	
53	BM 12	WASHER	1	1	1	
54	BM 12A	WASHER (WITH NIPPLE HOLE)	1	1	1	
55	BM 184A	JOCKEY ARM	1	1	1	
56	28591	HUB	6	8	-	
	BMZ 99	HUB (16"WORK)	-	-	8	
57						
58	GS 378	SPLIT PIN	6	8	8	
59	GS 410	GREASE NIPPLE	1	1	1	
60	GS 412	GREASE NIPPLE	7	9	9	
61						
62	RP 71	SPRING	1	1	1	
63						
64	PS 871/107	CHAIN	1	1	1	
65						
66	RH 56	CIRCLIP	1	1	1	
67						
68	RP 15	LIFTING WHEEL SPACER	12	16	16	
69	RP 3	DUST CAP	6	8	-	
	24244	DUST CAP (16"WORK)	-	-	8	
70	RP 4	BEARING	6	8	16	
71	RP 6/1	WHEEL NUT	6	8	8	
72						
73	SFT 40A	BEARING	2	2	2	
74	SS025017/020	STEEL SPACER	2	2	2	
75	SP 295	11T SPROCKET	1	1	1	
76	SPCL 231	BEARING	6	8	-	
77	SPCL 232	OIL SEAL	6	8	-	
	RP 5	OIL SEAL (16"WORK)	-	-	8	
78						
79	ST 41M	COLLAR	6	8	8	
80	TBM 83	SPRING ANCHOR	1	1	1	
81	TBMW 178	TOP TRACK JOCKEY SPINDLE	1	1	1	

Hydraulic components

The diagram illustrates the hydraulic system components. A pump (136) is connected to a series of hoses and valves. The components are labeled as follows:

- 130: Two hoses connecting the pump to the valves.
- 131: Two valves or fittings on the hoses.
- 132: A valve or fitting on the left side of the pump.
- 133: A valve or fitting on the left side of the pump.
- 137: Two long hoses extending from the valves to the right.
- 138: A valve or fitting on the top hose.
- (d): A circular component, likely a distributor or valve, connected to the hoses.
- (p): A circular component, likely a pressure sensor or valve, connected to the bottom hose.

Three Row – Assy N^o 32061
Four Row – Assy N^o 32062

LIFTER WEB ASSEMBLIES

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT RING	40	
2				
3	11706	JOCKEY ROLLER SPACER	2	
4	11268	END GUARD	2	
5	12514	INNER PLASTIC SEAL	4	
6				
7	13061	RUBBERED ROLLER	3	
8	13327	SPROCKET	2	
9				
10	19091	GUARD BOLT	2	
11	19356	ROLLER ASSEMBLY	6	
12				
13				
14	22046016	M16 FLAT WASHER FORM D	2	
15				
16	23114	17T SPROCKET	2	
17				
18	28170	ADJUSTABLE ROLLER ARM	2	
19	28794	40T SPROCKET	2	
20				
21				
22	32015	REAR LIFT WEB	1	(3 ROW ONLY)
	32016	REAR LIFT WEB	1	(4 ROW ONLY)
23	32017	FRONT LIFT WEB	1	(3 ROW ONLY)
	32018	FRONT LIFT WEB	1	(4 ROW ONLY)
24	32019	INNER WEB SPROCKET	3	
25	32020	OUTER WEB SPROCKET	3	
26	32585	LIFT WEB SUPPORT CLAMP PLATE	1	(3 ROW ONLY)
27	32087	LH SIDE PANEL	1	
28	32088	RH SIDE PANEL	1	
29	32092	SUPPORT EXTENSION	1	(3 ROW ONLY)
30	32093	FRONT ROLLER (PLAIN)	1	(3 ROW ONLY)
	32094	FRONT ROLLER (PLAIN)	1	(4 ROW ONLY)
31	32097	SHAFT	2	(3 ROW ONLY)
	32098	SHAFT	2	(4 ROW ONLY)
32	32100	40T SPROCKET	1	
33	32104	OUTER WEB PIVOT FRAME	1	(3 ROW ONLY)
	32105	OUTER WEB PIVOT FRAME	1	(4 ROW ONLY)
34	32106	TIE BAR	7	(3 ROW ONLY)
	32107	TIE BAR	7	(4 ROW ONLY)
35	32108	INNER WEB PIVOT FRAME	1	(3 ROW ONLY)
	32109	INNER WEB PIVOT FRAME	1	(4 ROW ONLY)
36	32112	LOWER STAY	2	
37	32113	ROLLER ADJUSTER	2	
38	32114	UPPER GUARD	1	
39	32183	15T SPROCKET	1	
40	32194	JOCKEY SPIGOT	1	
41	32586	LIFT WEB SUPPORT	1	(3 ROW ONLY)
42	32257	JOCKEY ARM	1	
43	32305	ANGLE	6	

LIFTER WEB ASSEMBLIES

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
44	32306	MOTOR MOUNTING PLATE	1	
45	32307	MOUNTING BRACKET	1	
46	32370	REAR ROLLER	1	(3 ROW ONLY)
	32371	REAR ROLLER	1	(4 ROW ONLY)
47	32417	LH STONE DEFLECTOR	1	
48	32418	RH STONE DEFLECTOR	1	
49				
50	32427	ADJUSTER	4	
51	32430	FRONT SUPPORT STRIP	1	(3 ROW ONLY)
52	32436	ROLLER ASSEMBLY	3	
53	32440	END GUARD	2	
54	32115	LOWER GUARD	1	(3 ROW ONLY)
55	32319	LOWER GUARD	1	(4 ROW ONLY)
56	32539	CENTRE GUARD	1	(4 ROW ONLY)
57				
58				
59	6005 RS	BEARING	44	
60	6301 2RS	BEARING	4	
61				
62	A 16	PLASTIC SPACER	1	
63				
64				
65				
66	BM 184A	JOCKEY ARM	2	
67				
68	BM 82M	SPRING TENSIONER	2	
69				
70	H 121B	SPRING	2	
71				
72				
73	PH 407	SEAL	4	
74	PH 408	SEAL	36	
75	PH 51AR	RUBBERED ROLLER (FLANGED)	6	
76	PH 77AR	RUBBERED ROLLER (PLAIN)	13	
77				
78	PS 194	SPRING	2	
79	PS 488M	COLLAR	24	
80	PS 843	CIRCLIP	4	
81	PS 871/116	DRIVE CHAIN	1	
82	PS 871/162	DRIVE CHAIN	1	
83				
84	SF 30A	BEARING	4	
85	SF 40	BEARING	4	
86				
87	SP 107	SPRING	1	
88	SP 108A	PIVOT	1	
89	SP 295	11T SPROCKET (NYLON)	2	
90				
91	SS038026/008	STEEL SPACER	6	
92	SS050026/002	STEEL SPACER	36	

LIFTER WEB ASSEMBLIES

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
93	SS032026/020	STEEL SPACER	6	
94				
95				
96	ST 41M	COLLAR	12	
97				
98	TBM 83	SPRING ANCHOR	3	
99	TBMW 178	TOP TRACK JOCKEY SPINDLE	2	
100	TBM 172M	GUARD BOLT	2	
101				
102				
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
103	0000300504	FELT SEAL	1	
104	11265	ROLLER SPINDLE	1	
105	6005 RS	BEARING	2	
106	PH 407	SEAL	1	
107	PH 408	SEAL	1	
108	PH 77AR	ROLLER	1	
109	PS 843	CIRCLIP	2	
	32436	ROLLER ASSEMBLY CONSISTS OF:-		
110	0000300504	FELT SEAL	1	
111	11265	SPINDLE	1	
112	6005 RS	BEARING	2	
113	PH 407	SEAL	1	
114	PH 408	SEAL	1	
115	PS 843	CIRCLIP	2	
116	13061	ROLLER	1	
	32015	3 ROW REAR LIFT WEB CONSISTS OF:-		
117	32015/1	CRANKED LINK	8	
118	32015/2	PLAIN LINK	58	
119	32015/3	JOINER	1	
120	32015/4	WEB BELT	3	
121	28790/2	FEMALE CONNECTOR	3	
122	28790/3	MALE CONNECTOR	3	
123	12238/6	CLAMP PLATE	204	
	32016	4 ROW REAR LIFT WEB CONSISTS OF:-		
117	32016/1	CRANKED LINK	8	
118	32016/2	PLAIN LINK	58	
119	32016/3	JOINER	1	
120	32015/4	WEB BELT	3	
121	28790/2	FEMALE CONNECTOR	3	
122	28790/3	MALE CONNECTOR	3	
123	12238/6	CLAMP PLATE	204	

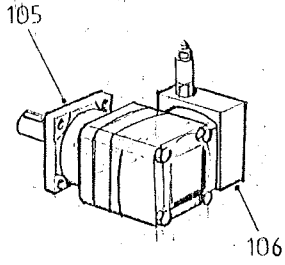
LIFTER WEB ASSEMBLIES

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	32017	3 ROW FRONT LIFT WEB CONSISTS OF:-		
124	32015/2	PLAIN LINK	75	
125	32015/3	JOINER	1	
126	32017/1	WEB BELT	3	
127	28790/2	FEMALE CONNECTOR	3	
128	28790/3	MALE CONNECTOR	3	
129	12238/6	CLAMP PLATE	231	
	32018	4 ROW FRONT LIFT WEB CONSISTS OF:-		
124	32016/2	PLAIN LINK	75	
125	32016/3	JOINER	1	
126	32017/1	WEB BELT	3	
127	28790/2	FEMALE CONNECTOR	3	
128	28790/3	MALE CONNECTOR	3	
129	12238/6	CLAMP PLATE	231	
		HYDRAULIC COMPONENTS:-		
130	11115	¾"MALE MALE ADAPTOR	2	
131	11123	¾"DOWTY SEAL	2	
132	11337	¾"DOWTY SEAL	1	
133	12316	¾"MALE MALE ADAPTOR	1	
134				
135				
136	32021	HYDRAULIC MOTOR (OMT 200)	1	
137	32500	HOSE ASSEMBLY	2	(4 ROW ONLY)
	32561	HOSE ASSEMBLY	2	(3 ROW ONLY)
138	32505	HOSE ASSEMBLY	1	(4 ROW ONLY)
	32511	HOSE ASSEMBLY	1	(3 ROW ONLY)

Hydraulic components

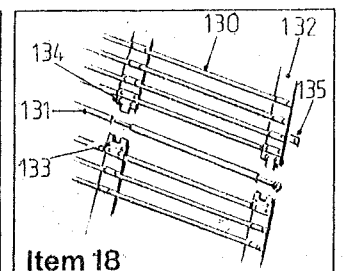
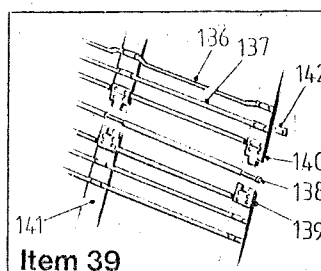
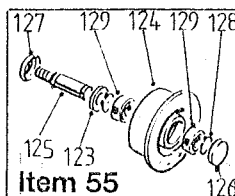
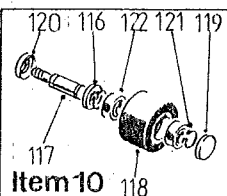
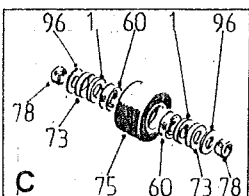
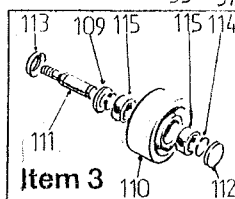
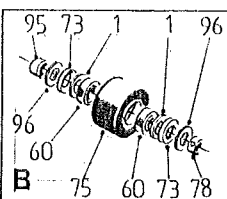
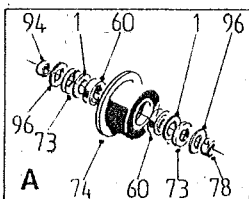
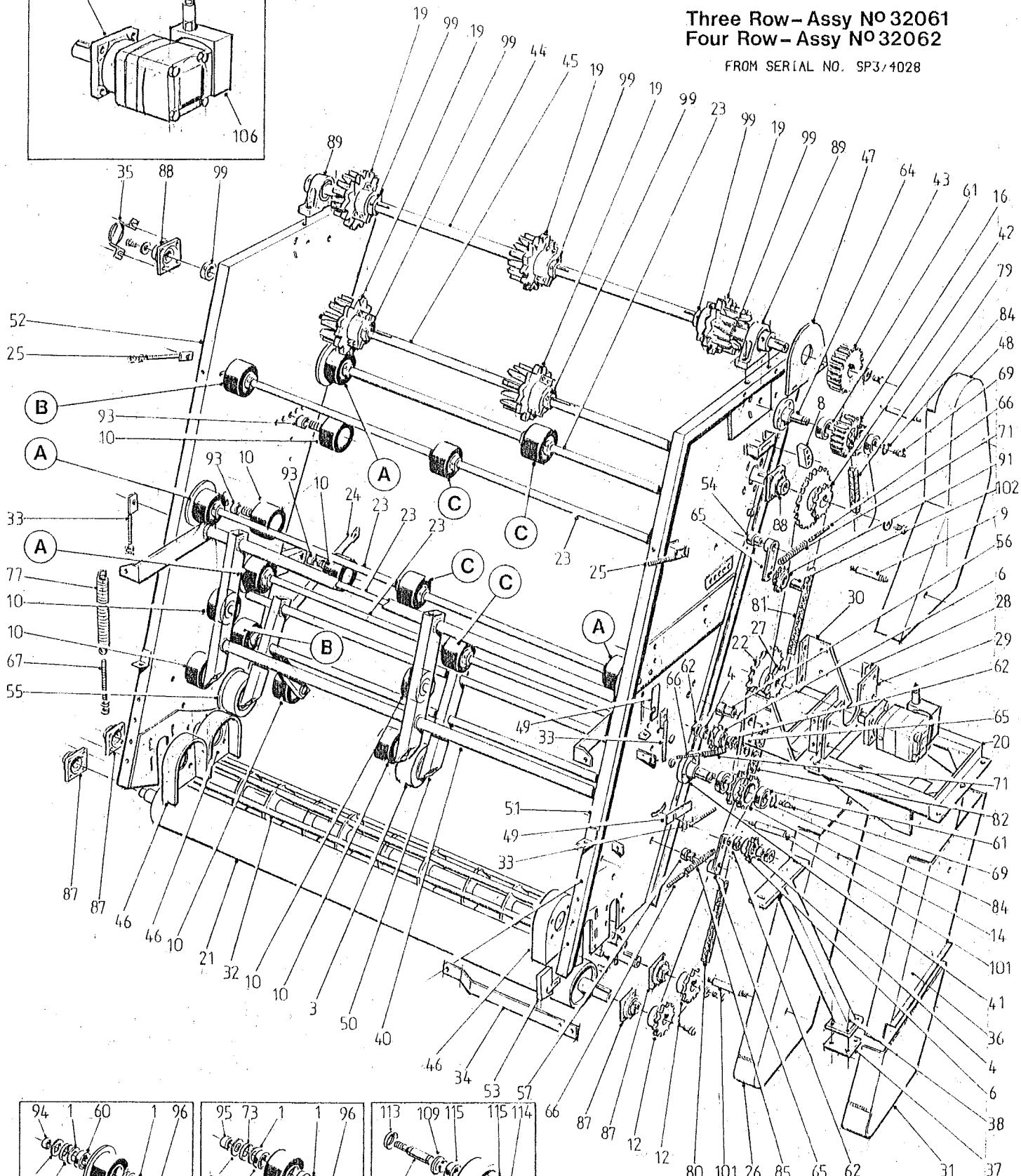


Lifter Web Assemblies

Three Row - Assy N° 32061

Four Row - Assy N° 32062

FROM SERIAL NO. SP3/4028



LIFTER WEB ASSEMBLIES

FROM SERIAL NoSP3/4028

(ASSY No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT SEAL	28	
2				
3	11569	ROLLER ASSEMBLY	1	(SEE LIST AT END)
4	11706	JOCKEY ROLLER SPACER	2	
5				
6	13327	TENSION SPROCKET	2	
7				
8	17155	NYLON TENSIONER	1	
9	19091	GUARD BOLT	2	
10	19356	ROLLER ASSEMBLY	14	(SEE LIST AT END)
11				
12	23114	17T SPROCKET	2	
13				
14	24019	19T DOUBLE SPROCKET	1	
15				
16	28597	GEAR AND SPROCKET	1	
17				
18	32017	FRONT LIFT WEB	1	(3 ROW ONLY)
	32018	FRONT LIFT WEB	1	(4 ROW ONLY)
19	32019	INNER WEB SPROCKET	6	
20	32092	SUPPORT EXTENSION	1	(3 ROW ONLY)
21	32093	FRONT ROLLER (PLAIN)	1	(3 ROW ONLY)
	32094	FRONT ROLLER (PLAIN)	1	(4 ROW ONLY)
22	32100	40T SPROCKET	1	
23	32106	TIE BAR	5	(3 ROW ONLY)
	32107	TIE BAR	5	(4 ROW ONLY)
24	32112	LOWER STAY	2	
25	32113	ROLLER ADJUSTER	2	
26	32115	LOWER GUARD	1	(3 ROW ONLY)
27	32183	15T SPROCKET	1	
28	32305	SUPPORT ANGLE	2	
29	32306	MOTOR MOUNTING PLATE	1	
30	32307	MOUNTING BRACKET	1	
31	32319	LOWER GUARD	1	(4 ROW ONLY)
32	32370	REAR ROLLER	1	(3 ROW ONLY)
	32371	REAR ROLLER	1	(4 ROW ONLY)
33	32427	ADJUSTER	4	
34	32430	FRONT SUPPORT STRIP	1	(3 ROW ONLY)
35	32440	END GUARD	1	
36	32539	CENTRE GUARD	1	(4 ROW ONLY)
37	32585	CLAMP PLATE	1	(3 ROW ONLY)
38	32586	LIFT WEB SUPPORT	1	(3 ROW ONLY)
39	32627	REAR LIFT WEB	1	(3 ROW ONLY)
	32628	REAR LIFT WEB	1	(4 ROW ONLY)
40	32633	FRONT WEB PIVOT FRAME	1	(3 ROW ONLY)
	32634	FRONT WEB PIVOT FRAME	1	(4 ROW ONLY)
41	32637	DRIVE SPIGOT	1	
42	32638	40T/19T DOUBLE SPROCKET	1	
43	32639	35T GEAR	1	

LIFTER WEB ASSEMBLIES

FROM SERIAL NoSP3/4028

(ASSY No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
44	32640	REAR WEB SHAFT	1	(3 ROW ONLY)
	32641	REAR WEB SHAFT	1	(4 ROW ONLY)
45	32642	FRONT WEB SHAFT	1	(3 ROW ONLY)
	32643	FRONT WEB SHAFT	1	(4 ROW ONLY)
46	32644	ROLLER STONE SHIELD	4	
47	32651	BACKING PLATE	1	
48	32652	DRIVE GUARD	1	
49	32653	ADJUSTER DIRT SHIELD	2	
50	32654	REAR WEB PIVOT FRAME	1	(3 ROW ONLY)
	32655	REAR WEB PIVOT FRAME	1	(4 ROW ONLY)
51	32656	LH SIDE PANEL	1	
52	32657	RH SIDE PANEL	1	
53	32658	DIRT SHIELD	1	
54	32671	JOCKEY SPIGOT	1	
55	32676	ROLLER ASSEMBLY	2	(SEE LIST AT END)
56	32686	JOCKEY SPIGOT	1	
57	32687	JOCKEY SPIGOT	1	
58				
59				
60	6005RS	BEARING	28	
61	6206RS	BEARING	4	
62	6301 2RS	BEARING	4	
63				
64	BM 174A	SPIGOT	1	
65	BM 184A	JOCKEY ARM	3	
66	BM 212M	SPRING TENSIONER	3	
67	BM 82M	SPRING TENSIONER	2	
68				
69	GS 412	GREASE NIPPLE	2	
70				
71	H 121B	SPRING	2	
72				
73	PH 408	SEAL	28	
74	PH 51AR	ROLLER	6	
75	PH 77AR	ROLLER	8	
76				
77	PS 194	SPRING	2	
78	PS 488M	COLLAR	18	
79	PS 871/55	CHAIN	1	
80	PS 871/84	CHAIN	1	
81	PS 871/94	CHAIN	1	
82	PS 871/99	CHAIN	1	
83				
84	RH 56	CIRCLIP	2	
85	RP 71	SPRING	1	
86				
87	SF 30A	BEARING	4	
88	SF 40	BEARING	2	
89	SL 40A	BEARING	2	
90				

LIFTER WEB ASSEMBLIES

FROM SERIAL NoSP3/4028

(ASSY No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
91	SP 295	11T NYLON SPROCKET	1	
92				
93	SS025017/010	STEEL SPACER	6	
94	SS038026/008	STEEL SPACER	6	
95	SS038026/020	STEEL SPACER	4	
96	SS050026/002	STEEL SPACER	28	
97				
98				
99	ST 41M	COLLAR	12	
100				
101	TBM 172M	GUARD BOLT	2	
102	TBMW 178	TOP TRACK JOCKEY SPINDLE	1	
103				
104				
		HYDRAULIC COMPONENTS CONSIST OF:-		
105	32021	HYDRAULIC MOTOR (OMT 200)	1	
106	32630	RELIEF VALVE C/W MOUNTING BLOCK	1	
107				
108				
	11569	ROLLER ASSEMBLY CONSISTS OF:-		
109	0000300504	FELT SEAL	1	
110	11033	PLAIN ROLLER	1	
111	11265	ROLLER SPINDLE	1	
112	PH 407	SEAL	1	
113	PH 408	SEAL	1	
114	PS 843	CIRCLIP	2	
115	6005RS	BEARING	2	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
116	0000300504	FELT SEAL	1	
117	11265	ROLLER SPINDLE	1	
118	PH 77AR	ROLLER	1	
119	PH 407	SEAL	1	
120	PH 408	SEAL	1	
121	PS 843	CIRCLIP	2	
122	6005RS	BEARING	2	
	32676	ROLLER ASSEMBLY CONSISTS OF:-		
123	0000300504	FELT SEAL	1	
124	11032	FLANGED ROLLER	1	
125	11265	ROLLER SPINDLE	1	
126	PH 407	SEAL	1	
127	PH 408	SEAL	1	
128	PS 843	CIRCLIP	2	
129	6005RS	BEARING	2	

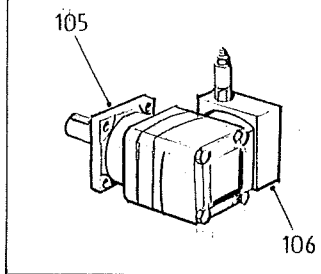
LIFTER WEB ASSEMBLIES

FROM SERIAL NoSP3/4028

(ASSY No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	32017	3 ROW FRONT LIFT WEB CONSISTS OF:-		
130	32015/2	PLAIN LINK	75	
131	32015/3	JOINER	1	
132	32017/1	WEB BELT	3	
133	28790/2	FEMALE CONNECTOR	3	
134	28790/3	MALE CONNECTOR	3	
135	12238/6	CLAMP PLATE	231	
	32018	4 ROW FRONT LIFT WEB CONSISTS OF:-		
130	32016/2	PLAIN LINK	75	
131	32016/3	JOINER	1	
132	32017/1	WEB BELT	3	
133	28790/2	FEMALE CONNECTOR	3	
134	28790/3	MALE CONNECTOR	3	
135	12238/6	CLAMP PLATE	231	
	32627	3 ROW REAR LIFT WEB CONSISTS OF:-		
136	32015/1	CRANKED LINK	9	
137	32015/2	PLAIN LINK	61	
138	32015/3	JOINER	1	
139	28790/2	FEMALE CONNECTOR	3	
140	28790/3	MALE CONNECTOR	3	
141	32627/1	WEB BELT	3	
142	12238/6	CLAMP PLATE	216	
	32628	4 ROW REAR LIFT WEB CONSISTS OF:-		
136	32016/1	CRANKED LINK	9	
137	32016/2	PLAIN LINK	61	
138	32016/3	JOINER	1	
139	28790/2	FEMALE CONNECTOR	3	
140	28790/3	MALE CONNECTOR	3	
141	32627/1	WEB BELT	3	
142	12238/6	CLAMP PLATE	216	

Hydraulic components

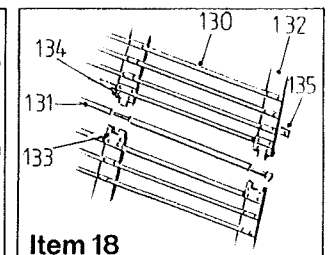
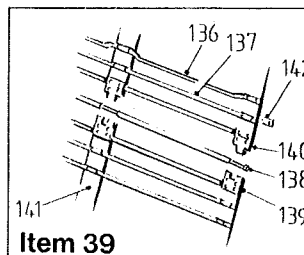
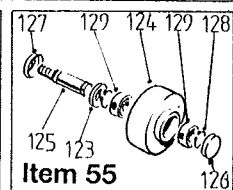
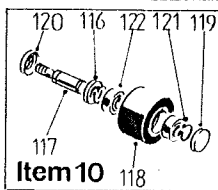
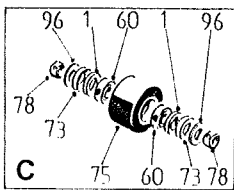
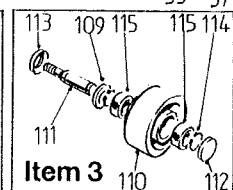
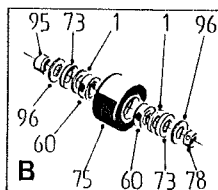
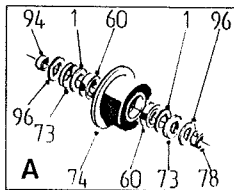
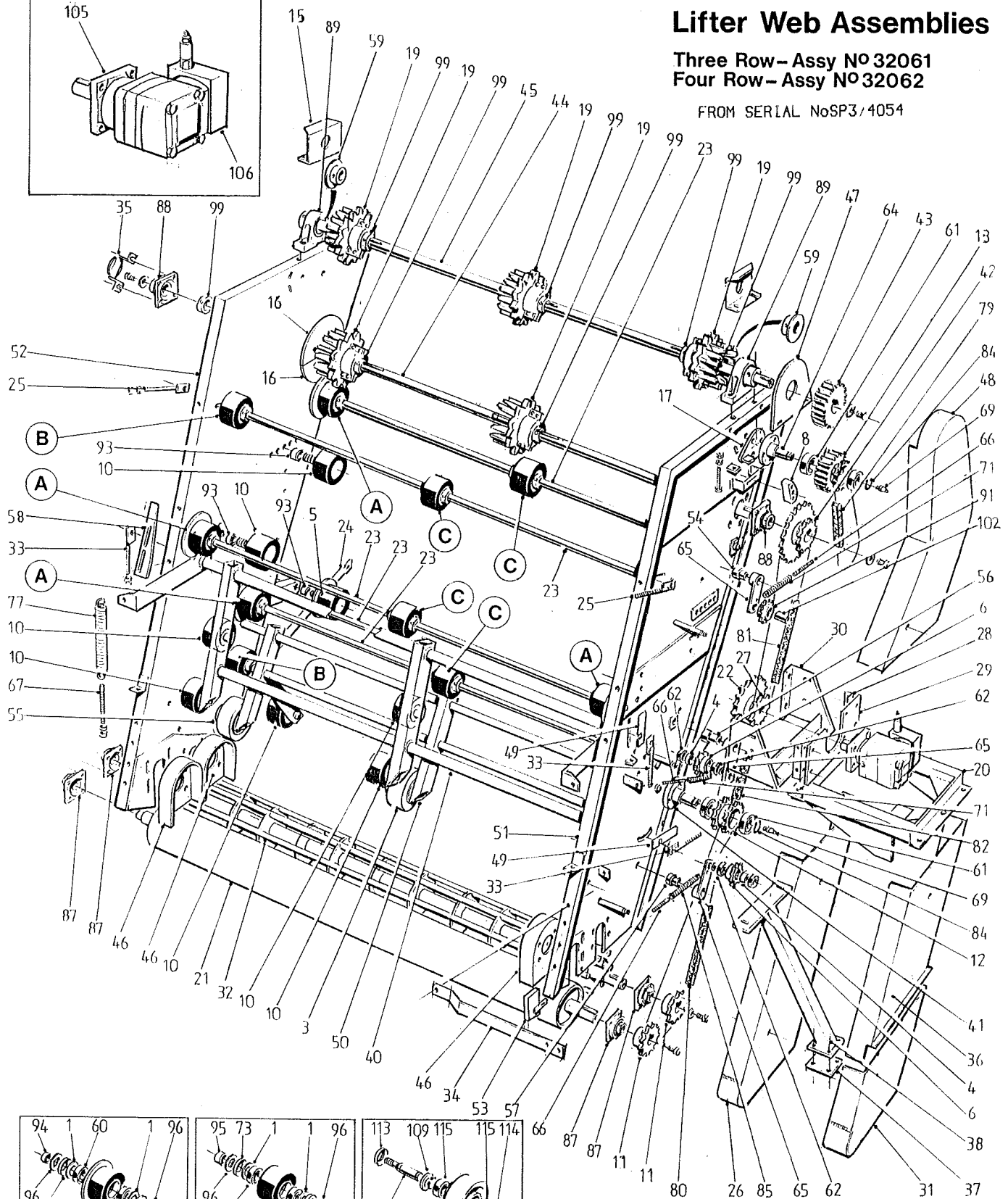


Lifter Web Assemblies

Three Row - Assy N° 32061

Four Row - Assy N° 32062

FROM SERIAL NoSP3/4054



LIFTER WEB ASSEMBLIES

FROM SERIAL NoSP3/4054

(ASSY No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT SEAL	28	
2				
3	11569	ROLLER ASSEMBLY	1	(SEE LIST AT END)
4	11706	JOCKEY ROLLER SPACER	2	
5	12506	ROLLER ASSEMBLY	2	
6	13327	TENSION SPROCKET	2	
7				
8	17155	NYLON TENSIONER	1	
9				
10	19356	ROLLER ASSEMBLY	12	(SEE LIST AT END)
11	23114	17T SPROCKET	2	
12	24019	19T DOUBLE SPROCKET	1	
13	28597	GEAR AND SPROCKET	1	
14				
15	32731	BEARING COVER	2	
16	32751	WEAR PLATE	4	
17	32752	SPIGOT ADJUSTER	1	
18	32017	FRONT LIFT WEB	1	(3 ROW ONLY)
	32018	FRONT LIFT WEB	1	(4 ROW ONLY)
19	32019	INNER WEB SPROCKET	6	
20	32092	SUPPORT EXTENSION	1	(3 ROW ONLY)
21	32093	FRONT ROLLER (PLAIN)	1	(3 ROW ONLY)
	32094	FRONT ROLLER (PLAIN)	1	(4 ROW ONLY)
22	32100	40T SPROCKET	1	
23	32106	TIE BAR	5	(3 ROW ONLY)
	32107	TIE BAR	5	(4 ROW ONLY)
24	32112	LOWER STAY	2	
25	32113	ROLLER ADJUSTER	2	
26	32115	LOWER GUARD	1	(3 ROW ONLY)
27	32183	15T SPROCKET	1	
28	32305	SUPPORT ANGLE	2	
29	32306	MOTOR MOUNTING PLATE	1	
30	32307	MOUNTING BRACKET	1	
31	32319	LOWER GUARD	1	(4 ROW ONLY)
32	32370	REAR ROLLER	1	(3 ROW ONLY)
	32371	REAR ROLLER	1	(4 ROW ONLY)
33	32427	ADJUSTER	4	
34	32430	FRONT SUPPORT STRIP	1	(3 ROW ONLY)
35	32440	END GUARD	1	
36	32539	CENTRE GUARD	1	(4 ROW ONLY)
37	32585	CLAMP PLATE	1	(3 ROW ONLY)
38	32586	LIFT WEB SUPPORT	1	(3 ROW ONLY)
39	32627	REAR LIFT WEB	1	(3 ROW ONLY)
	32628	REAR LIFT WEB	1	(4 ROW ONLY)
40	32633	FRONT WEB PIVOT FRAME	1	(3 ROW ONLY)
	32634	FRONT WEB PIVOT FRAME	1	(4 ROW ONLY)
41	32637	DRIVE SPIGOT	1	
42	32638	40T/19T DOUBLE SPROCKET	1	
43	32639	35T GEAR	1	

LIFTER WEB ASSEMBLIES

FROM SERIAL NoSP3/4054

(ASSY No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
44	32640	REAR WEB SHAFT (USED WITH TRASH EXTRACTOR)	1	} (3 ROW ONLY)
	32767	REAR WEB SHAFT (USED WITH CLEANER)	1	
	32641	REAR WEB SHAFT (USED WITH TRASH EXTRACTOR)	1	} (4 ROW ONLY)
	32764	REAR WEB SHAFT (USED WITH CLEANER)	1	
45	32642	FRONT WEB SHAFT	1	(3 ROW ONLY)
	32643	FRONT WEB SHAFT	1	(4 ROW ONLY)
46	32644	ROLLER STONE SHIELD	4	
47	32651	BACKING PLATE	1	
48	32652	DRIVE GUARD	1	
49	32653	ADJUSTER DIRT SHIELD	2	
50	32654	REAR WEB PIVOT FRAME	1	(3 ROW ONLY)
	32655	REAR WEB PIVOT FRAME	1	(4 ROW ONLY)
51	32656	LH SIDE PANEL	1	
52	32657	RH SIDE PANEL	1	
53	32658	DIRT SHIELD	1	
54	32671	JOCKEY SPIGOT	1	
55	32718	ROLLER ASSEMBLY	2	(SEE LIST AT END)
56	32686	JOCKEY SPIGOT	1	
57	32687	JOCKEY SPIGOT	1	
58	32710	ADJUSTABLE STOP	2	
59	32716	BEARING SHIELD	2	
60	6005RS	BEARING	28	
61	6206RS	BEARING	4	
62	6301 2RS	BEARING	4	
63				
64	BM 174A	SPIGOT	1	
65	BM 184A	JOCKEY ARM	3	
66	BM 212M	SPRING TENSIONER	3	
67	BM 82M	SPRING TENSIONER	2	
68				
69	GS 412	GREASE NIPPLE	2	
70				
71	H 121B	SPRING	2	
72				
73	PH 408	SEAL	28	
74	PH 51AR	ROLLER	6	
75	PH 77AR	ROLLER	8	
76				
77	PS 194	SPRING	2	
78	PS 488M	COLLAR	18	
79	PS 871/55	CHAIN	1	
80	PS 871/84	CHAIN	1	
81	PS 871/94	CHAIN	1	
82	PS 871/99	CHAIN	1	
83				
84	RH 56	CIRCLIP	2	
85	RP 71	SPRING	1	
86				
87	SF 30A	BEARING	4	
88	SF 40	BEARING	2	

LIFTER WEB ASSEMBLIES

FROM SERIAL NoSP3/4054

(ASSY No. 32061 & 32062)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
89	SL 40A	BEARING	2	
90				
91	SP 295	11T NYLON SPROCKET	1	
92				
93	SS025017/010	STEEL SPACER	6	
94	SS038026/008	STEEL SPACER	6	
95	SS038026/020	STEEL SPACER	4	
96	SS050026/002	STEEL SPACER	28	
97				
98				
99	ST 41M	COLLAR	12	
100				
101				
102	TBMW 178	TOP TRACK JOCKEY SPINDLE	1	
103				
104				
		HYDRAULIC COMPONENTS CONSIST OF:-		
105	32021	HYDRAULIC MOTOR (OMT 200)	1	
106	32630	RELIEF VALVE C/W MOUNTING BLOCK	1	
107				
108				
	11569	ROLLER ASSEMBLY CONSISTS OF:-		
109	0000300504	FELT SEAL	1	
110	11033	PLAIN ROLLER	1	
111	11265	ROLLER SPINDLE	1	
112	PH 407	SEAL	1	
113	PH 408	SEAL	1	
114	PS 843	CIRCLIP	2	
115	6005RS	BEARING	2	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
116	0000300504	FELT SEAL	1	
117	11265	ROLLER SPINDLE	1	
118	PH 77AR	ROLLER	1	
119	PH 407	SEAL	1	
120	PH 408	SEAL	1	
121	PS 843	CIRCLIP	2	
122	6005RS	BEARING	2	
	32718	ROLLER ASSEMBLY CONSISTS OF:-		
123	0000300504	FELT SEAL	1	
124	11033	FLANGED ROLLER	1	
125	11265	ROLLER SPINDLE	1	
126	PH 407	SEAL	1	
127	PH 408	SEAL	1	
128	PS 843	CIRCLIP	2	
129	6005RS	BEARING	2	

LIFTER WEB ASSEMBLIES

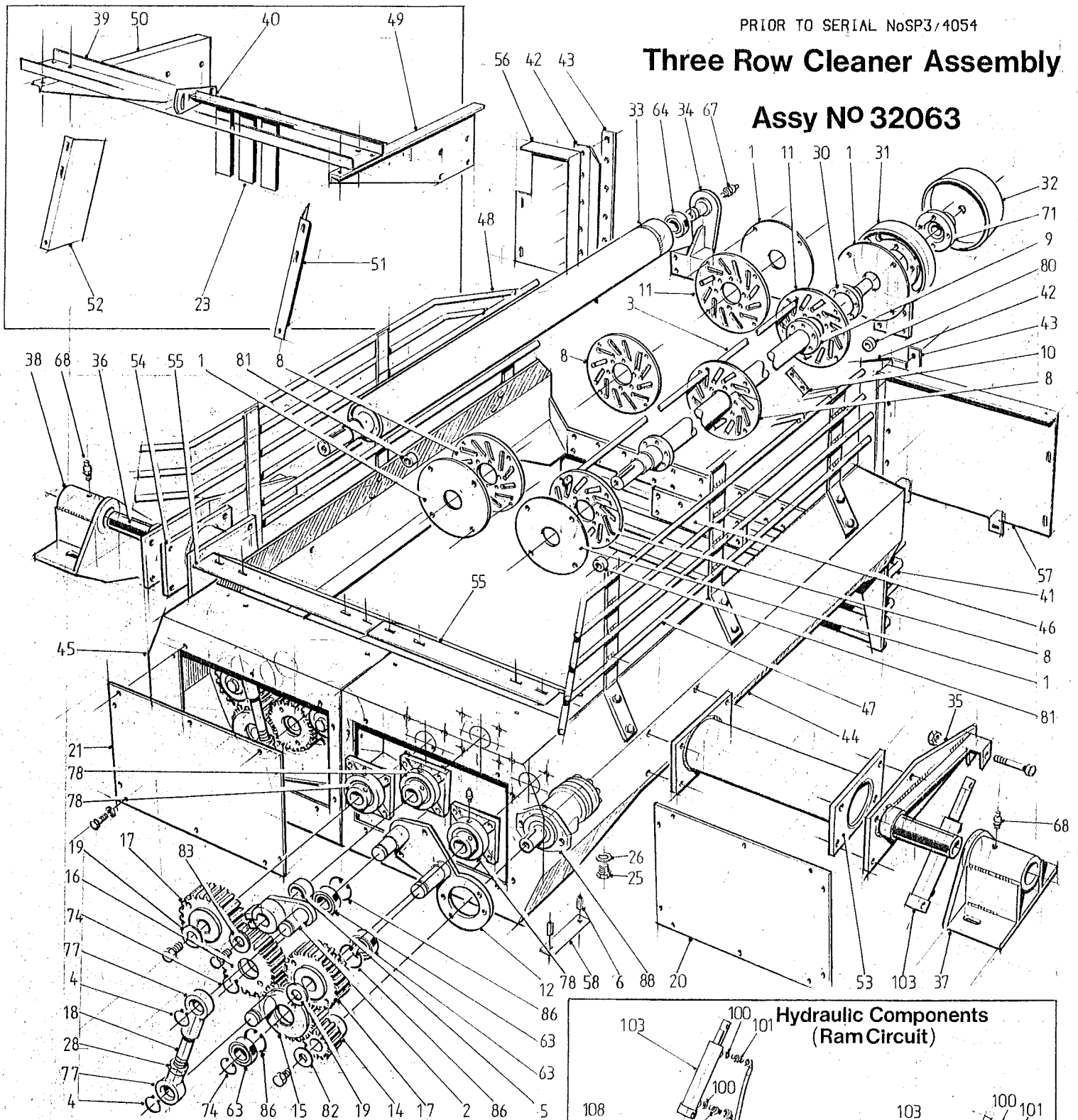
FROM SERIAL NoSP3/4054

(ASSY No. 32061 & 32062)

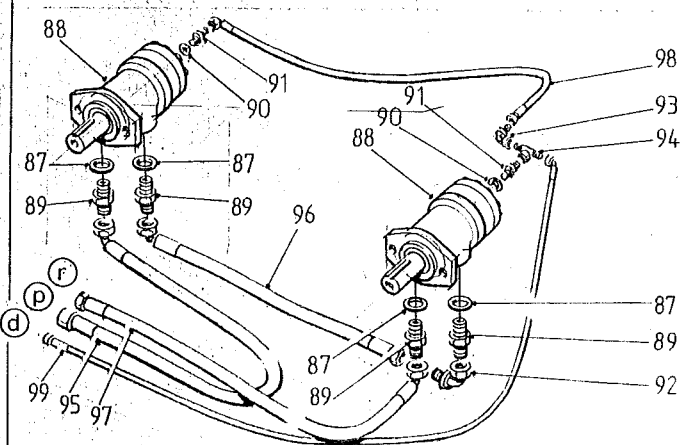
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	32017	3 ROW FRONT LIFT WEB CONSISTS OF:-		
130	32015/2	PLAIN LINK	75	
131	32015/3	JOINER	1	
132	32017/1	WEB BELT	3	
133	28790/2	FEMALE CONNECTOR	3	
134	28790/3	MALE CONNECTOR	3	
135	12238/6	CLAMP PLATE	231	
	32018	4 ROW FRONT LIFT WEB CONSISTS OF:-		
130	32016/2	PLAIN LINK	75	
131	32016/3	JOINER	1	
132	32017/1	WEB BELT	3	
133	28790/2	FEMALE CONNECTOR	3	
134	28790/3	MALE CONNECTOR	3	
135	12238/6	CLAMP PLATE	231	
	32627	3 ROW REAR LIFT WEB CONSISTS OF:-		
136	32015/1	CRANKED LINK	9	
137	32015/2	PLAIN LINK	61	
138	32015/3	JOINER	1	
139	28790/2	FEMALE CONNECTOR	3	
140	28790/3	MALE CONNECTOR	3	
141	32627/1	WEB BELT	3	
142	12238/6	CLAMP PLATE	216	
	32628	4 ROW REAR LIFT WEB CONSISTS OF:-		
136	32016/1	CRANKED LINK	9	
137	32016/2	PLAIN LINK	61	
138	32016/3	JOINER	1	
139	28790/2	FEMALE CONNECTOR	3	
140	28790/3	MALE CONNECTOR	3	
141	32627/1	WEB BELT	3	
142	12238/6	CLAMP PLATE	216	

Three Row Cleaner Assembly

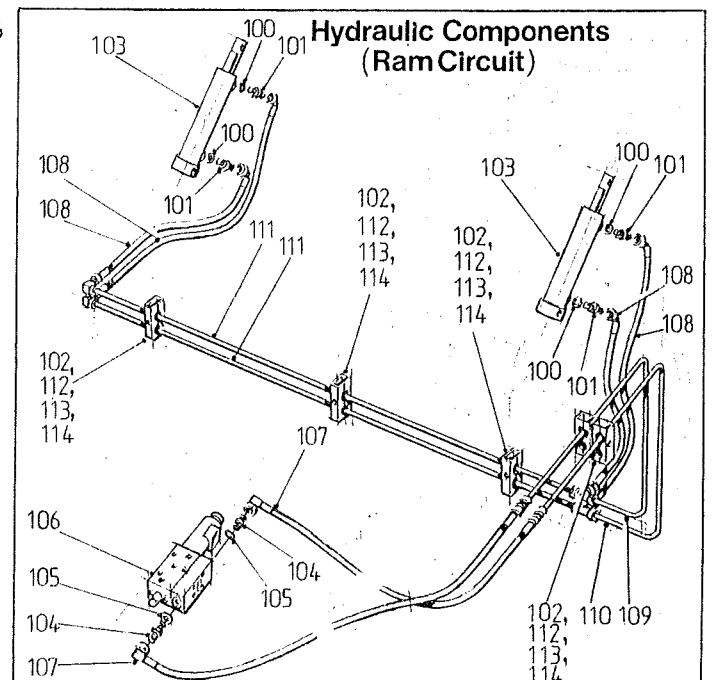
Assy No 32063



Hydraulic Components (Motor Circuit)



Hydraulic Components (Ram Circuit)



THREE ROW CLEANER ASSEMBLY

PRIOR TO SERIAL NoSP3/4054

(ASSY. No. 32063)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12034	RETAINING PLATE	8	(NOT SHOWN)
2	12035	AGITATOR ARM	2	
3	12056	ROLLER ROD	48	
4	12298	CIRCLIP	4	
5	12597	SPACER	2	
6	12564	STACKING NUT	4	
7				
8	13221	CENTRIFUGAL ROLLER PLATE	8	
9	13222	CENTRIFUGAL ROLLER SHAFT	4	
10	13230	LOCKING TAB	36	
11	13333	CENTRIFUGAL CLEANER PLATE	4	
12	13496	GEAR PLATE LH	1	
13	13497	GEAR PLATE RH	1	
14	13498	MOTOR GEAR 16T	2	
15	13499	AGITATOR GEAR 35T	2	
16	13500	IDLER GEAR 31T	2	
17	13501	ROLLER GEAR 31T	4	
18	13503	AGITATOR ROD	2	
19	13504	SPACING WASHER	4	
20	13505	GEAR COVER LH	1	
21	13506	GEAR COVER RH	1	
22				
23	14714	RUBBER BLOCK	10	
24				
25	11117	¾" BSP BLANKING PLUG	2	
26	11123	¾" DOWTY SEAL	2	
27				
28	22066050	½" BSP NUT	2	
29				
30	32047	STUB SHAFT	4	
31	32185	ROLLER SUPPORT PLATE	4	
32	32186	CENTRIFUGAL ROLLER SPINNER	4	
33	32187	AGITATOR ROLLER	2	
34	32188	AGITATOR ROLLER SUPPORT PLATE	2	
35	32190	PIVOT BRACKET LH	1	
36	32191	PIVOT BRACKET RH	1	
37	32192	CLEANER MOUNTING BRACKET LH	1	
38	32193	CLEANER MOUNTING BRACKET RH	1	
39	32215	TOP SUPPORT	1	
40	32250	DEFLECTOR MOUNTING BRACKET	1	
41	32311	CLEANER REAR GRILLE	1	
42	32320	RUBBER DEFLECTOR	2	
43	32321	CLAMP STRIP	2	
44	32400	CLEANER BODY LH	1	
45	32401	CLEANER BODY RH	1	
46	32404	END STRIP JOINER	1	
47	32414	LH CLEANER GUARD	1	
48	32415	RH CLEANER GUARD	1	
49	32419	LH RUBBER SUPPORT	1	
50	32420	RH RUBBER SUPPORT	1	

THREE ROW CLEANER ASSEMBLY

PRIOR TO SERIAL NoSP3/4054

(ASSY. No. 32063)

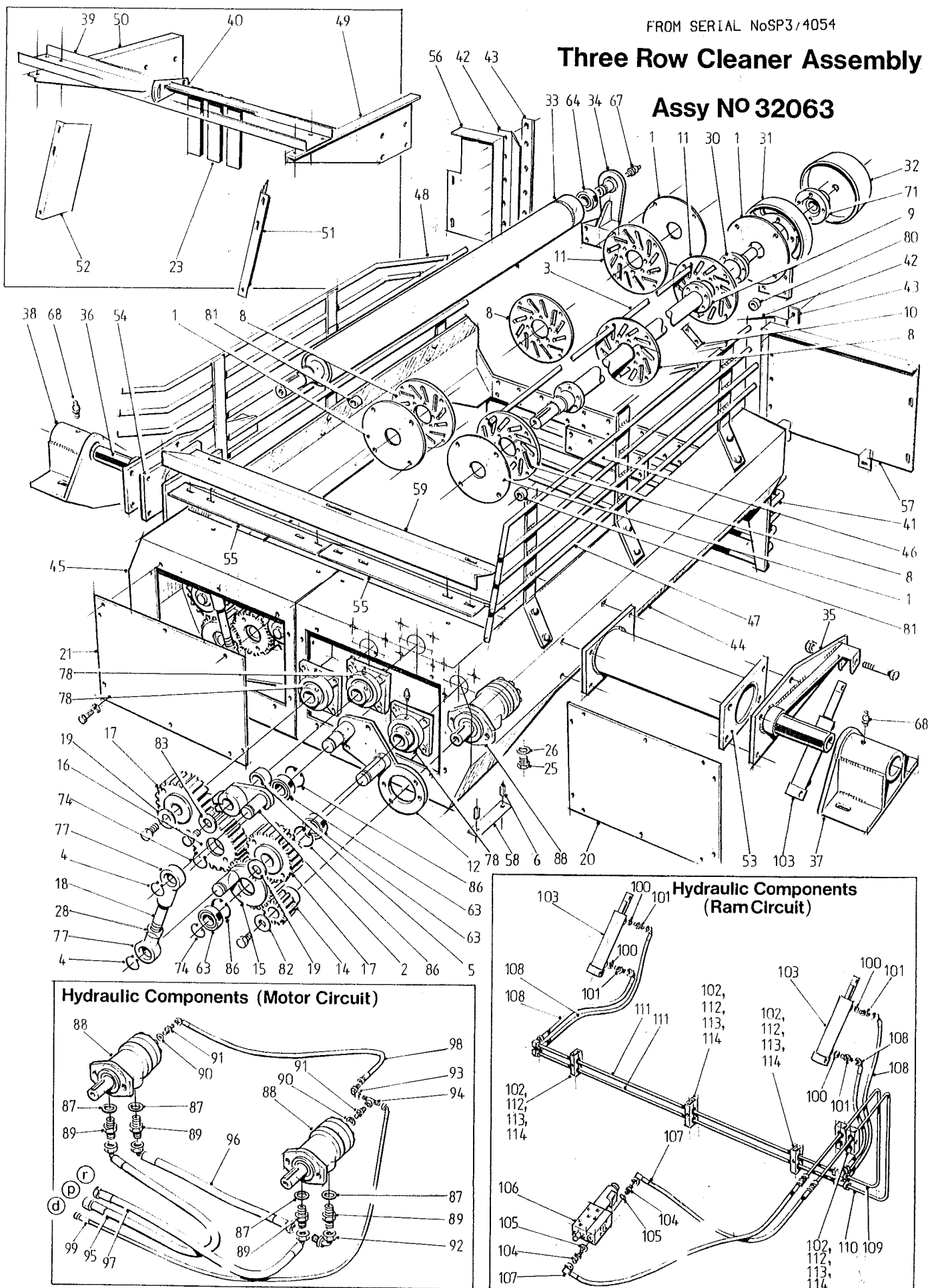
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32424	LH TOP BEET DEFLECTOR	1	
52	32425	RH TOP BEET DEFLECTOR	1	
53	32437	MOUNTING SPACER (LONG)	1	
54	32438	MOUNTING SPACER (SHORT)	1	
55	32444	DIRT SHIELD	2	
56	32569	RH INFILL PANEL	1	
57	32570	LH INFILL PANEL	1	
58	32591	HOSE CLAMP PLATE	2	
59				
60				
61				
62				
63	6206	BEARING	6	
64	6306 RS	BEARING	2	
65				
66				
67	GS 410	GREASE NIPPLE	2	
68	GS 412	GREASE NIPPLE	2	
69				
70				
71	MFC 30	BEARING	4	
72				
73				
74	RH 56	CIRCLIP	4	
75				
76				
77	SCHB 20	BEARING	4	
78	SF 40	BEARING	6	
79				
80	SS016013/012	STEEL SPACER	16	
81	SS016013/044	STEEL SPACER	16	
82	SS040009/005	STEEL SPACER	2	
83	SS050017/005	STEEL SPACER	2	
84				
85				
86	W0168	CIRCLIP	6	
		HYDRAULIC COMPONENTS (MOTOR CIRCUIT) CONSISTS OF:-		
87	11124	½" DOWTY SEAL	4	
88	11201	HYDRAULIC MOTOR	2	
89	11295	¾"x½" BSP MALE MALE ADAPTOR	4	
90	11337	¾" DOWTY SEAL	2	
91	12316	¾" BSP MALE MALE ADAPTOR	2	
92	12350	¾" BSP 90° ADAPTOR	1	
93	12378	¾" BSP 90° ADAPTOR	1	
94	32476	¾" MALE MALE FEMALE TEE	1	
95	32574	HOSE ASSEMBLY	1	
96	32575	HOSE ASSEMBLY	1	
97	32576	HOSE ASSEMBLY	1	

THREE ROW CLEANER ASSEMBLY

PRIOR TO SERIAL NoSP3/4054

(ASSY. No. 32063)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
98	32577	HOSE ASSEMBLY	1	
99	32578	HOSE ASSEMBLY	1	
		HYDRAULIC COMPONENTS (RAM CIRCUIT) CONSISTS OF:-		
100	11125	3/8" DOWTY SEAL	4	
101	11336	1/4" x 3/8" BSP MALE MALE ADAPTOR	4	
102	13386	10mm RUBBER GROMMET	8	
103	14045	HYDRAULIC RAM	2	
104	27460	M18 x 1/4" MALE MALE ADAPTOR	2	
105	27461	M18 DOWTY SEAL	2	
106	32413	D/A VALVE C/W CHECK VALVE	1	
107	32492	HOSE ASSEMBLY	2	
108	32495	HOSE ASSEMBLY	4	
109	32533	STEEL PIPE ASSEMBLY	1	
110	32534	STEEL PIPE ASSEMBLY	1	
111	32535	STEEL PIPE ASSEMBLY	2	
112	SPCT 208	PIPE CLAMP (2 LOOP)	10	
113	SPCT 210	STACKING NUT	5	
114	SPCT 212	STACKING STUD	5	

Three Row Cleaner Assembly**Assy No 32063**

NOTE: FOR BREAKDOWN OF ROLLER KIT SEE PAGE 2.20D

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12034	RETAINING PLATE	8	(NOT SHOWN)
2	12035	AGITATOR ARM	2	
3	12056	ROLLER ROD	48	
4	12298	CIRCLIP	4	
5	12597	SPACER	2	
6	12564	STACKING NUT	4	
7				
8	13221	CENTRIFUGAL ROLLER PLATE	8	
9	13222	CENTRIFUGAL ROLLER SHAFT	4	
10	13230	LOCKING TAB	36	
11	13333	CENTRIFUGAL CLEANER PLATE	4	
12	13496	GEAR PLATE LH	1	
13	13497	GEAR PLATE RH	1	
14	13498	MOTOR GEAR 16T	2	
15	13499	AGITATOR GEAR 35T	2	
16	13500	IDLER GEAR 31T	2	
17	13501	ROLLER GEAR 31T	4	
18	13503	AGITATOR ROD	2	
19	13504	SPACING WASHER	4	
20	13505	GEAR COVER LH	1	
21	13506	GEAR COVER RH	1	
22				
23	14714	RUBBER BLOCK	10	
24				
25	11117	¾" BSP BLANKING PLUG	2	
26	11123	¾" DOWTY SEAL	2	
27				
28	22066050	¾" BSP NUT	2	
29				
30	32047	STUB SHAFT	4	
31	32185	ROLLER SUPPORT PLATE	4	
32	32186	CENTRIFUGAL ROLLER SPINNER	4	
33	32187	AGITATOR ROLLER	2	
34	32188	AGITATOR ROLLER SUPPORT PLATE	2	
35	32190	PIVOT BRACKET LH	1	
36	32191	PIVOT BRACKET RH	1	
37	32192	CLEANER MOUNTING BRACKET LH	1	
38	32193	CLEANER MOUNTING BRACKET RH	1	
39	32215	TOP SUPPORT	1	
40	32250	DEFLECTOR MOUNTING BRACKET	1	
41	32311	CLEANER REAR GRILLE	1	
42	32320	RUBBER DEFLECTOR	2	
43	32321	CLAMP STRIP	2	
44	32400	CLEANER BODY LH	1	
45	32401	CLEANER BODY RH	1	
46	32404	END STRIP JOINER	1	
47	32781	LH CLEANER GUARD	1	
48	32782	RH CLEANER GUARD	1	
49	32419	LH RUBBER SUPPORT	1	
50	32420	RH RUBBER SUPPORT	1	

{ PRIOR TO SERIAL NoSP3/4070
 { PART No WAS 32414
 { PRIOR TO SERIAL No SP3/4070
 { PART No WAS 32415

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32771	LH TOP BEET DEFLECTOR	1	[PRIOR TO SERIAL NoSP3/4070 [PART No WAS 32424 [PRIOR TO SERIAL NoSP3/4070 [PART No WAS 32425
52	32772	RH TOP BEET DEFLECTOR	1	
53	32437	MOUNTING SPACER (LONG)	1	
54	32438	MOUNTING SPACER (SHORT)	1	
55	32444	DIRT SHIELD	2	
56	32569	RH INFILL PANEL	1	
57	32570	LH INFILL PANEL	1	
58	32591	HOSE CLAMP PLATE	2	
59	32611	CHUTE	1	
60				
61				
62				
63	6206	BEARING	6	
64	6306 RS	BEARING	2	
65				
66				
67	GS 410	GREASE NIPPLE	2	
68	GS 412	GREASE NIPPLE	2	
69				
70				
71	MFC 30	BEARING	4	
72				
73				
74	RH 56	CIRCLIP	4	
75				
76				
77	SCHB 20	BEARING	4	
78	SF 40	BEARING	6	
79				
80	SS016013/012	STEEL SPACER	16	
81	SS016013/044	STEEL SPACER	16	
82	SS040009/005	STEEL SPACER	2	
83	SS050017/005	STEEL SPACER	2	
84				
85				
86	W0168	CIRCLIP	6	
		HYDRAULIC COMPONENTS (MOTOR CIRCUIT) CONSISTS OF:-		
87	11124	½" DOWTY SEAL	4	
88	11201	HYDRAULIC MOTOR	2	
89	11295	¾"x½" BSP MALE MALE ADAPTOR	4	
90	11337	¾" DOWTY SEAL	2	
91	12316	¾" BSP MALE MALE ADAPTOR	2	
92	12350	¾" BSP 90° ADAPTOR	1	
93	12378	¾" BSP 90° ADAPTOR	1	
94	32476	¾" MALE MALE FEMALE TEE	1	
95	32574	HOSE ASSEMBLY	1	
96	32575	HOSE ASSEMBLY	1	
97	32576	HOSE ASSEMBLY	1	

THREE ROW CLEANER ASSEMBLY

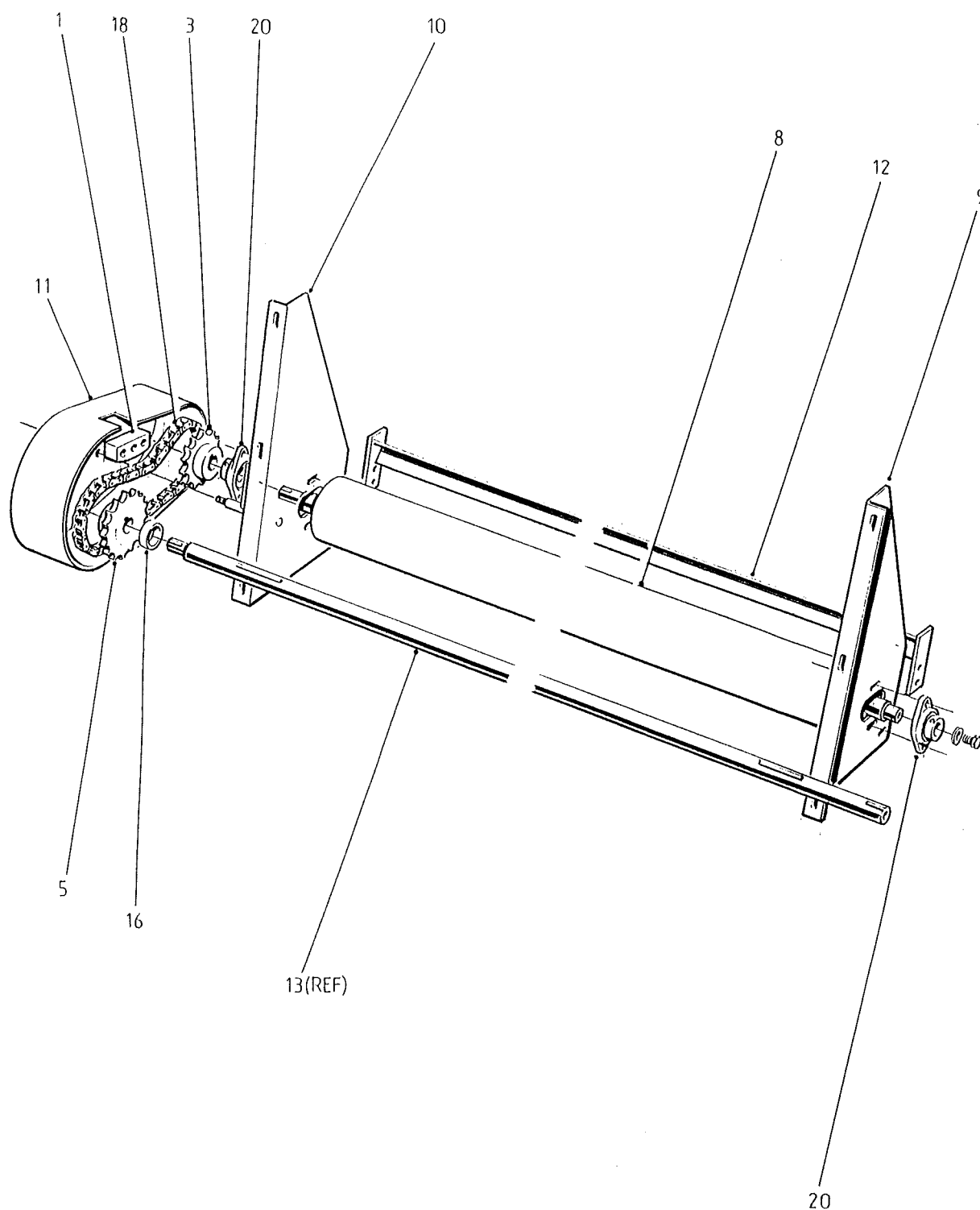
FROM SERIAL NoSP3/4054

(ASSY. No. 32063)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
98	32577	HOSE ASSEMBLY	1	
99	32578	HOSE ASSEMBLY	1	
		HYDRAULIC COMPONENTS (RAM CIRCUIT) CONSISTS OF:-		
100	11125	½" DOWTY SEAL	4	
101	11336	¼"x½" BSP MALE MALE ADAPTOR	4	
102	13386	10mm RUBBER GROMMET	8	
103	14045	HYDRAULIC RAM	2	
104	27460	M18x¼" MALE MALE ADAPTOR	2	
105	27461	M18 DOWTY SEAL	2	
106	32413	D/A VALVE C/W CHECK VALVE	1	
107	32492	HOSE ASSEMBLY	2	
108	32495	HOSE ASSEMBLY	4	
109	32533	STEEL PIPE ASSEMBLY	1	
110	32534	STEEL PIPE ASSEMBLY	1	
111	32535	STEEL PIPE ASSEMBLY	2	
112	SPCT 208	PIPE CLAMP (2 LOOP)	10	
113	SPCT 210	STACKING NUT	5	
114	SPCT 212	STACKING STUD	5	

Roller Kit
part of
Assy N° 32063

FROM SERIAL NoSP3/4054



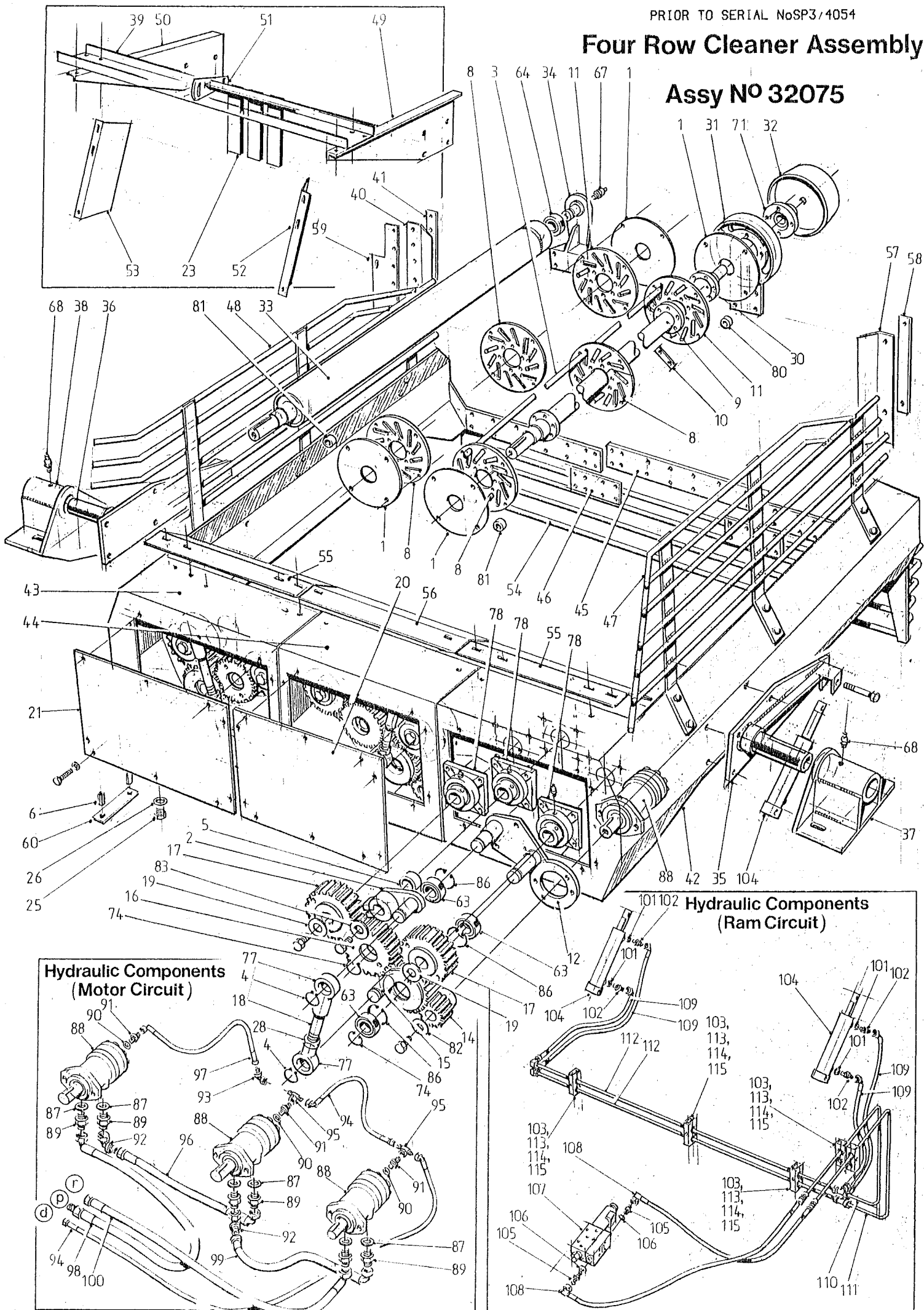
THREE ROW CLEANER ASSEMBLY (ROLLER KIT)

(ASSY. No. 32063)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17155	ROLLER KIT CONSISTS OF:- NYLON TENSIONER BLOCK	1	(REF)
2				
3	23114	17T SPROCKET	1	
4				
5	24116	26T SPROCKET	1	
6				
7				
8	32093	PLAIN ROLLER	1	
9	32761	SIDE PANEL LH	1	
10	32762	SIDE PANEL RH	1	
11	32765	GUARD	1	
12	32766	ROLLER SCRAPER	1	
13	32767	SHAFT	1	
14				
15				
16	C8	PLASTIC SPACER	1	
17				
18	PS871/47	CHAIN	1	
19				
20	SFT 30	BEARING	2	

Four Row Cleaner Assembly

Assy No 32075



FOUR ROW CLEANER ASSEMBLY

PRIOR TO SERIAL NoSP3/4054

(ASSY. No. 32075)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12034	RETAINING PLATE	12	(NOT SHOWN)
2	12035	AGITATOR ARM	3	
3	12056	ROLLER ROD	72	
4	12298	CIRCLIP	6	
5	12597	SPACER	3	
6	12564	STACKING NUT	6	
7				
8	13221	CENTRIFUGAL ROLLER PLATE	12	
9	13222	CENTRIFUGAL ROLLER SHAFT	6	
10	13230	LOCKING TAB	54	
11	13333	CENTRIFUGAL CLEANER PLATE	6	
12	13496	GEAR PLATE LH	2	
13	13497	GEAR PLATE RH	1	
14	13498	MOTOR GEAR 16T	3	
15	13499	AGITATOR GEAR 35T	3	
16	13500	IDLER GEAR 31T	3	
17	13501	ROLLER GEAR 31T	6	
18	13503	AGITATOR ROD	3	
19	13504	SPACING WASHER	6	
20	13505	GEAR COVER LH	2	
21	13506	GEAR COVER RH	1	
22				
23	14714	RUBBER BLOCK	16	
24				
25	11117	¾" BSP BLANKING PLUG	3	
26	11123	¾" DOWTY SEAL	3	
27				
28	22066050	½" BSP NUT	3	
29				
30	32047	STUB SHAFT	6	
31	32185	ROLLER SUPPORT PLATE	6	
32	32186	CENTRIFUGAL ROLLER SPINNER	6	
33	32187	AGITATOR ROLLER	3	
34	32188	AGITATOR ROLLER SUPPORT PLATE	3	
35	32190	PIVOT BRACKET LH	1	
36	32191	PIVOT BRACKET RH	1	
37	32192	CLEANER MOUNTING BRACKET LH	1	
38	32193	CLEANER MOUNTING BRACKET RH	1	
39	32216	TOP SUPPORT	1	
40	32320	RUBBER DEFLECTOR	1	
41	32321	CLAMP STRIP	1	
42	32400	CLEANER BODY LH	1	
43	32401	CLEANER BODY RH	1	
44	32402	CLEANER CENTRE CASE	1	
45	32403	CENTRE END STRIP	1	
46	32404	END STRIP JOINER	2	
47	32414	LH CLEANER GUARD	1	
48	32415	RH CLEANER GUARD	1	
49	32419	LH RUBBER SUPPORT	1	
50	32420	RH RUBBER SUPPORT	1	

FOUR ROW CLEANER ASSEMBLY

PRIOR TO SERIAL NoSP3/4054

(ASSY. No. 32075)

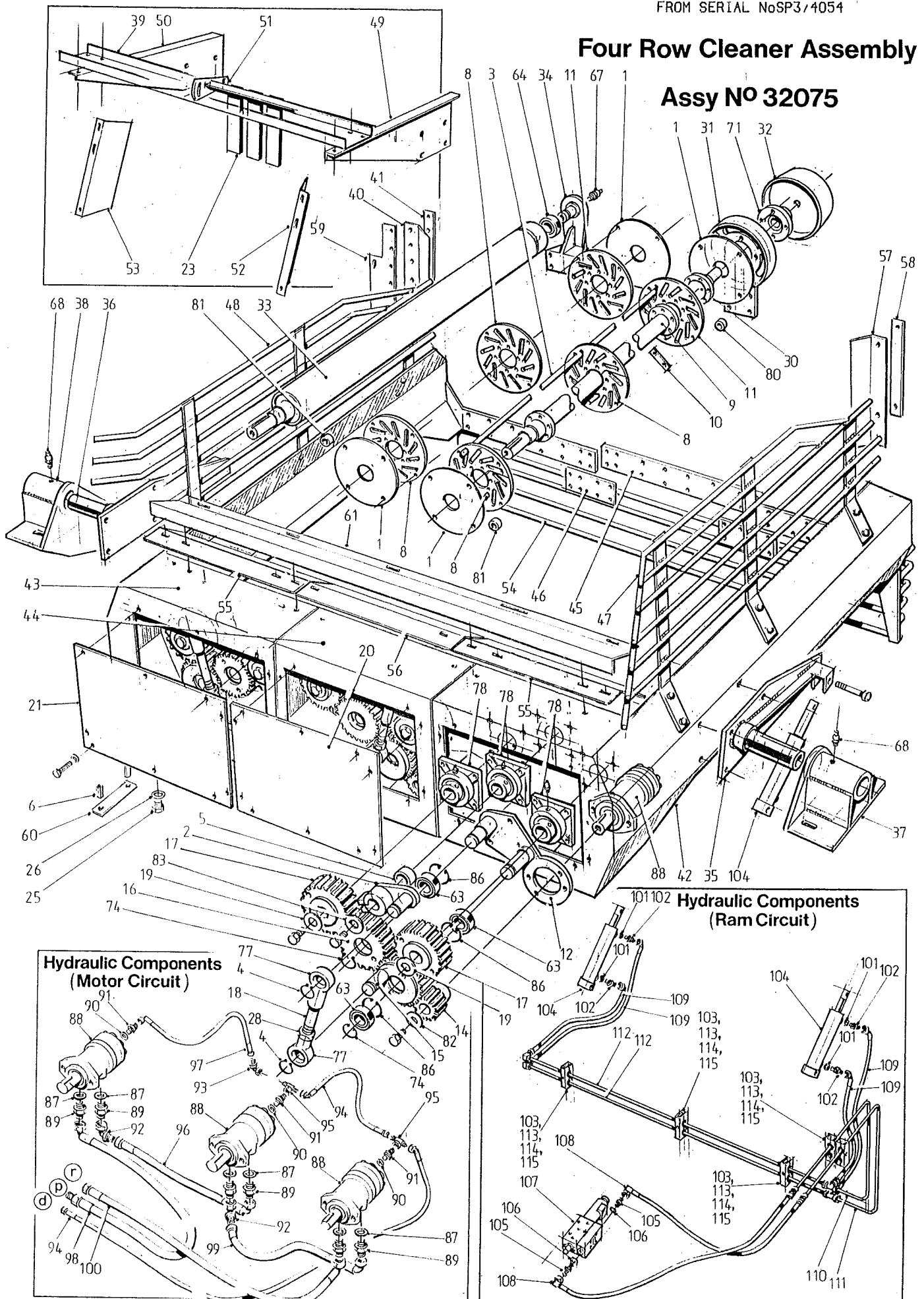
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32421	RUBBER DEFLECTOR MOUNTING BRACKET	1	
52	32424	LH TOP BEET DEFLECTOR	1	
53	32425	RH TOP BEET DEFLECTOR	1	
54	32441	CLEANER REAR GRILLE	1	
55	32444	DIRT SHIELD	2	
56	32445	CENTRE DIRT SHIELD	1	
57	32580	RUBBER DEFLECTOR	1	
58	32581	CLAMP STRIP	1	
59	32582	RH INFILL PANEL	1	
60	32591	HOSE CLAMP PLATE	3	
61				
62				
63	6206	BEARING	9	
64	6306 RS	BEARING	3	
65				
66				
67	GS 410	GREASE NIPPLE	3	
68	GS 412	GREASE NIPPLE	2	
69				
70				
71	MFC 30	BEARING	6	
72				
73				
74	RH 56	CIRCLIP	6	
75				
76				
77	SCHB 20	BEARING	6	
78	SF 40	BEARING	9	
79				
80	SS016013/012	STEEL SPACER	24	
81	SS016013/044	STEEL SPACER	24	
82	SS040009/005	STEEL SPACER	3	
83	SS050017/005	STEEL SPACER	3	
84				
85				
86	W0168	CIRCLIP	9	
		HYDRAULIC COMPONENTS (MOTOR CIRCUIT) CONSISTS OF:-		
87	11124	½" DOWTY SEAL	6	
88	11201	HYDRAULIC MOTOR	3	
89	11295	¾"x½" BSP MALE MALE ADAPTOR	6	
90	11337	¼" DOWTY SEAL	3	
91	12316	¼" BSP MALE MALE ADAPTOR	3	
92	12350	¾" BSP 90° ADAPTOR	2	
93	12378	¼" BSP 90° ADAPTOR	1	
94	13188	HOSE ASSEMBLY	2	
95	32476	¾" MALE MALE FEMALE TEE	2	
96	32575	HOSE ASSEMBLY	1	
97	32577	HOSE ASSEMBLY	1	

FOUR ROW CLEANER ASSEMBLY

PRIOR TO SERIAL NoSP3/4054

(ASSY. No. 32075)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
98	32579	HOSE ASSEMBLY	1	
99	32589	HOSE ASSEMBLY	1	
100	32590	HOSE ASSEMBLY	1	
		HYDRAULIC COMPONENTS (RAM CIRCUIT) CONSISTS OF:-		
101	11125	¾" DOWTY SEAL	4	
102	11336	¼" x ¾" BSP MALE MALE ADAPTOR	4	
103	13386	10mm RUBBER GROMMET	8	
104	14045	HYDRAULIC RAM	2	
105	27460	M18 x ¼" MALE MALE ADAPTOR	2	
106	27461	M18 DOWTY SEAL	2	
107	32413	D/A VALVE C/W CHECK VALVE	1	
108	32492	HOSE ASSEMBLY	2	
109	32495	HOSE ASSEMBLY	4	
110	32533	STEEL PIPE ASSEMBLY	1	
111	32534	STEEL PIPE ASSEMBLY	1	
112	32535	STEEL PIPE ASSEMBLY	2	
113	SPCT 208	PIPE CLAMP (2 LOOP)	10	
114	SPCT 210	STACKING NUT	5	
115	SPCT 212	STACKING STUD	5	

Four Row Cleaner Assembly**Assy No 32075**

NOTE: FOR BREAKDOWN OF ROLLER KIT SEE PAGE 2.22D

FOUR ROW CLEANER ASSEMBLY FROM SERIAL NoSP3/4054

(ASSY. No. 32075)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12034	RETAINING PLATE	12	
2	12035	AGITATOR ARM	3	
3	12056	ROLLER ROD	72	
4	12298	CIRCLIP	6	
5	12597	SPACER	3	
6	12564	STACKING NUT	6	
7				
8	13221	CENTRIFUGAL ROLLER PLATE	12	
9	13222	CENTRIFUGAL ROLLER SHAFT	6	
10	13230	LOCKING TAB	54	
11	13333	CENTRIFUGAL CLEANER PLATE	6	
12	13496	GEAR PLATE LH	2	
13	13497	GEAR PLATE RH	1	(NOT SHOWN)
14	13498	MOTOR GEAR 16T	3	
15	13499	AGITATOR GEAR 35T	3	
16	13500	IDLER GEAR 31T	3	
17	13501	ROLLER GEAR 31T	6	
18	13503	AGITATOR ROD	3	
19	13504	SPACING WASHER	6	
20	13505	GEAR COVER LH	2	
21	13506	GEAR COVER RH	1	
22				
23	14714	RUBBER BLOCK	16	
24				
25	11117	¾" BSP BLANKING PLUG	3	
26	11123	¾" DOWTY SEAL	3	
27				
28	22066050	½" BSP NUT	3	
29				
30	32047	STUB SHAFT	6	
31	32185	ROLLER SUPPORT PLATE	6	
32	32186	CENTRIFUGAL ROLLER SPINNER	6	
33	32187	AGITATOR ROLLER	3	
34	32188	AGITATOR ROLLER SUPPORT PLATE	3	
35	32190	PIVOT BRACKET LH	1	
36	32191	PIVOT BRACKET RH	1	
37	32192	CLEANER MOUNTING BRACKET LH	1	
38	32193	CLEANER MOUNTING BRACKET RH	1	
39	32216	TOP SUPPORT	1	
40	32320	RUBBER DEFLECTOR	1	
41	32321	CLAMP STRIP	1	
42	32400	CLEANER BODY LH	1	
43	32401	CLEANER BODY RH	1	
44	32402	CLEANER CENTRE CASE	1	
45	32403	CENTRE END STRIP	1	
46	32404	END STRIP JOINER	2	
47	32781	LH CLEANER GUARD	1	{ PRIOR TO SERIAL NoSP3/4070 { PART No WAS 32414 { PRIOR TO SERIAL NoSP3/4070 { PART No WAS 32415
48	32782	RH CLEANER GUARD	1	
49	32419	LH RUBBER SUPPORT	1	
50	32420	RH RUBBER SUPPORT	1	

FOUR ROW CLEANER ASSEMBLY FROM SERIAL NoSP3/4054

(ASSY. No. 32075)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32421	RUBBER DEFLECTOR MOUNTING BRACKET	1	[PRIOR TO SERIAL NoSP3/4070 PART No VAS 32421 [PRIOR TO SERIAL NoSP3/4070 PART No VAS 32425
52	32771	LH TOP BEET DEFLECTOR	1	
53	32772	RH TOP BEET DEFLECTOR	1	
54	32441	CLEANER REAR GRILLE	1	
55	32444	DIRT SHIELD	2	
56	32445	CENTRE DIRT SHIELD	1	
57	32580	RUBBER DEFLECTOR	1	
58	32581	CLAMP STRIP	1	
59	32582	RH INFILL PANEL	1	
60	32591	HOSE CLAMP PLATE	3	
61	32612	CHUTE	1	
62				
63	6206	BEARING	9	
64	6306 RS	BEARING	3	
65				
66				
67	GS 410	GREASE NIPPLE	3	
68	GS 412	GREASE NIPPLE	2	
69				
70				
71	MFC 30	BEARING	6	
72				
73				
74	RH 56	CIRCLIP	6	
75				
76				
77	SCHB 20	BEARING	6	
78	SF 40	BEARING	9	
79				
80	SS016013/012	STEEL SPACER	24	
81	SS016013/044	STEEL SPACER	24	
82	SS040009/005	STEEL SPACER	3	
83	SS050017/005	STEEL SPACER	3	
84				
85				
86	W0168	CIRCLIP	9	
		HYDRAULIC COMPONENTS (MOTOR CIRCUIT) CONSISTS OF:-		
87	11124	½" DOWTY SEAL	6	
88	11201	HYDRAULIC MOTOR	3	
89	11295	¾"x½" BSP MALE MALE ADAPTOR	6	
90	11337	¾" DOWTY SEAL	3	
91	12316	¾" BSP MALE MALE ADAPTOR	3	
92	12350	¾" BSP 90° ADAPTOR	2	
93	12378	¾" BSP 90° ADAPTOR	1	
94	13188	HOSE ASSEMBLY	2	
95	32476	¾" MALE MALE FEMALE TEE	2	
96	32575	HOSE ASSEMBLY	1	
97	32577	HOSE ASSEMBLY	1	

FOUR ROW CLEANER ASSEMBLY

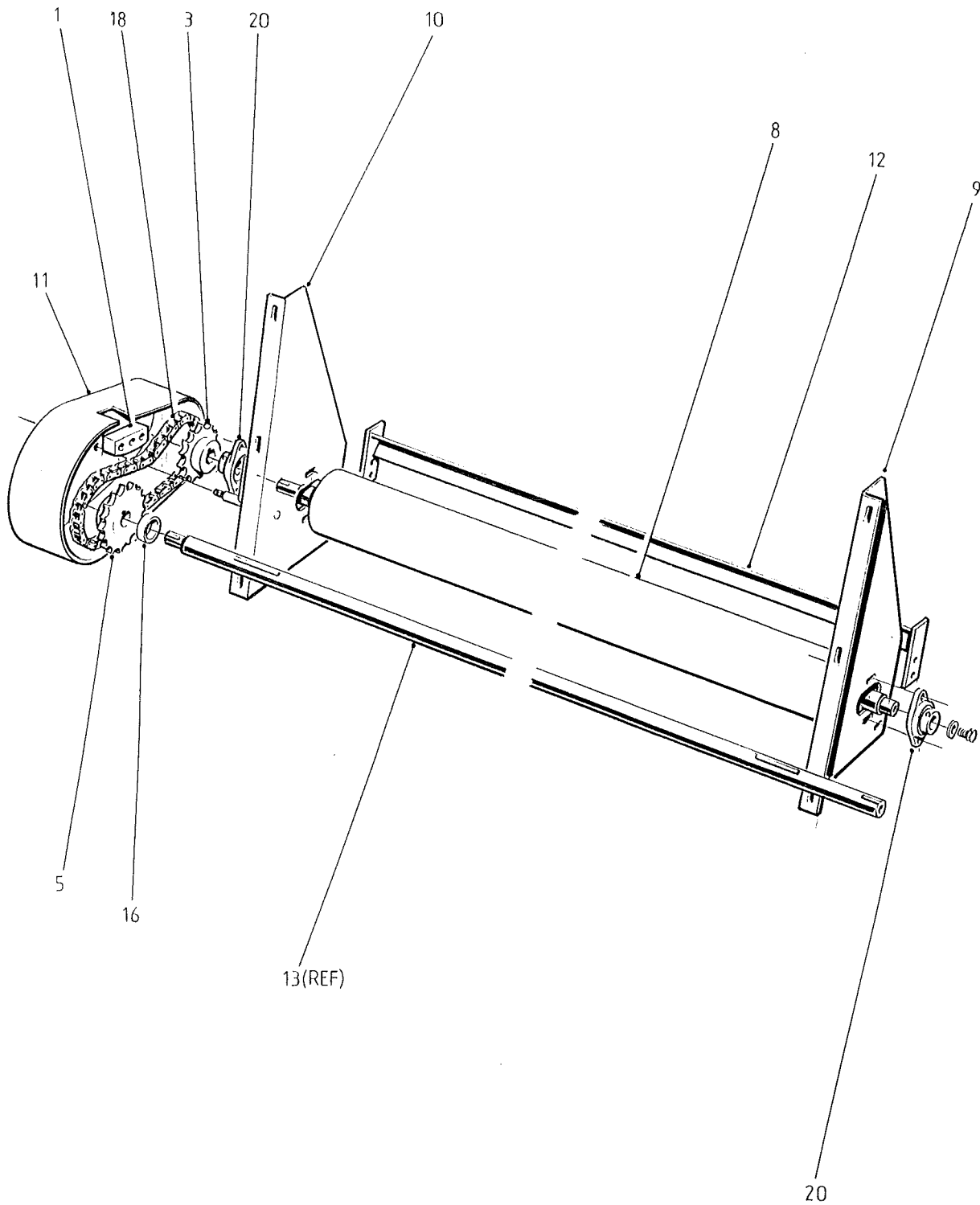
FROM SERIAL NoSP3/4054

(ASSY. No. 32075)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
98	32579	HOSE ASSEMBLY	1	
99	32589	HOSE ASSEMBLY	1	
100	32590	HOSE ASSEMBLY	1	
		HYDRAULIC COMPONENTS (RAM CIRCUIT)		
		CONSISTS OF:-		
101	11125	¾" DOWTY SEAL	4	
102	11336	¾" x ¾" BSP MALE MALE ADAPTOR	4	
103	13386	10mm RUBBER GROMMET	8	
104	14045	HYDRAULIC RAM	2	
105	27460	M18 x ¾" MALE MALE ADAPTOR	2	
106	27461	M18 DOWTY SEAL	2	
107	32413	D/A VALVE C/W CHECK VALVE	1	
108	32492	HOSE ASSEMBLY	2	
109	32495	HOSE ASSEMBLY	4	
110	32533	STEEL PIPE ASSEMBLY	1	
111	32534	STEEL PIPE ASSEMBLY	1	
112	32535	STEEL PIPE ASSEMBLY	2	
113	SPCT 208	PIPE CLAMP (2 LOOP)	10	
114	SPCT 210	STACKING NUT	5	
115	SPCT 212	STACKING STUD	5	

Roller Kit
part of
Assy N° 32075

FROM SERIAL NoSP3/4054



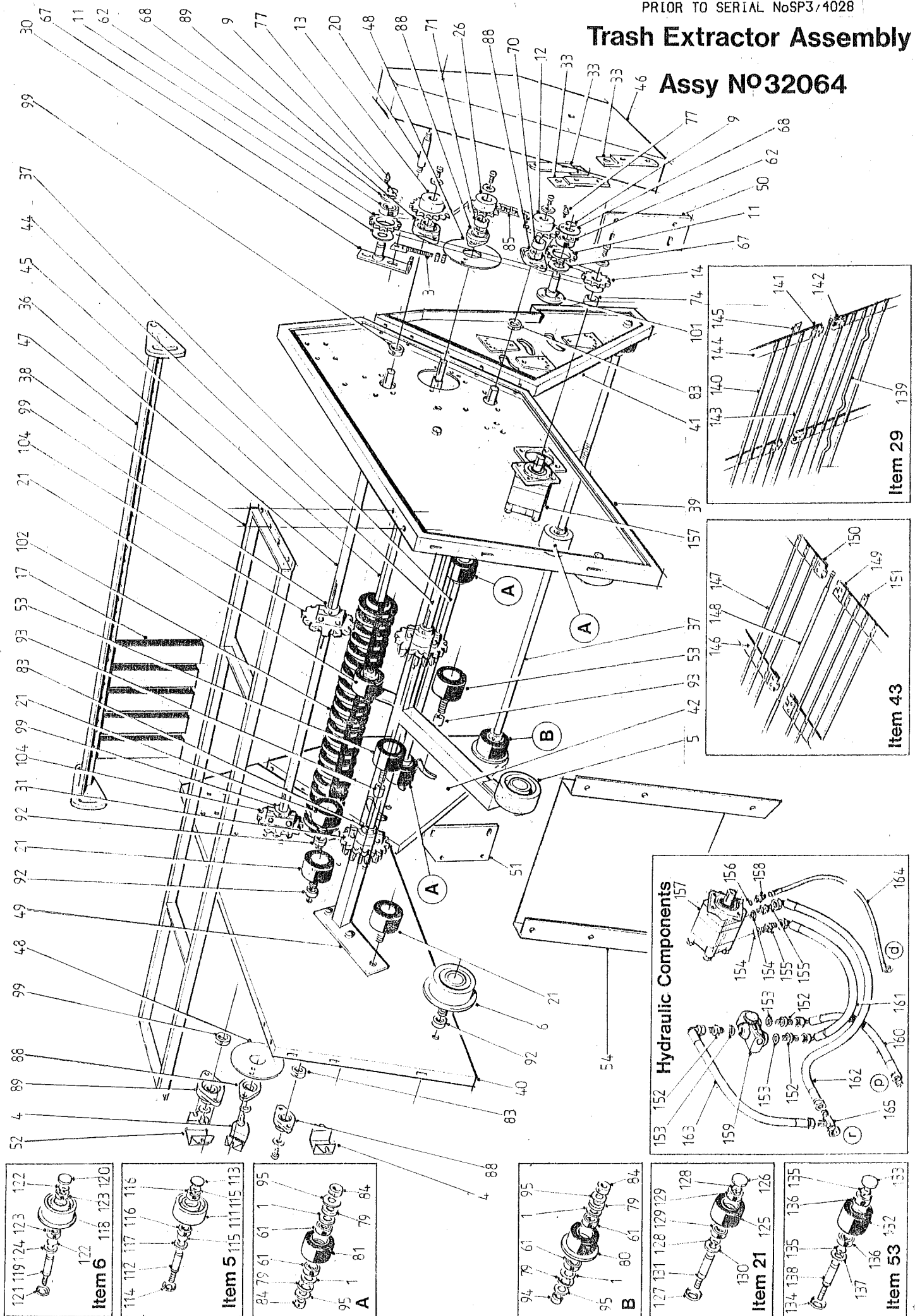
FOUR ROW CLEANER ASSEMBLY (ROLLER KIT)

(ASSY. No. 32075)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	17155	ROLLER KIT CONSISTS OF:- NYLON TENSIONER BLOCK	1	
2				
3	23114	17T SPROCKET	1	
4				
5	24116	26T SPROCKET	1	
6				
7				
8	32094	PLAIN ROLLER	1	
9	32761	SIDE PANEL LH	1	
10	32762	SIDE PANEL RH	1	
11	32765	GUARD	1	
12	32763	ROLLER SCRAPER	1	
13	32764	SHAFT	1	(REF)
14				
15				
16	C8	PLASTIC SPACER	1	
17				
18	PS871/47	CHAIN	1	
19				
20	SFT 30	BEARING	2	

Trash Extractor Assembly

Assy No 32064



TRASH EXTRACTOR ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT RING	12	
2				
3	11137	ROLLER ADJUSTER	1	
4	11268	END GUARD	2	
5	11569	ROLLER ASSEMBLY	1	
6	11570	ROLLER ASSEMBLY	2	
7				
8				
9	12271	CIRCLIP	2	
10				
11	13313	SPROCKET	2	
12	13314	SPROCKET	1	
13	13320	23T SPROCKET	1	
14	13490	13T SPROCKET	1	
15				
16				
17	14714	RUBBER BLOCK	18	
18				
19				
20	19091	GUARD BOLT	2	
21	19356	ROLLER ASSEMBLY	7	
22				
23				
24				
25				
26	23114	17T SPROCKET	1	
27				
28				
29	24007	TRASH EXTRACTOR WEB	1	
30	24024	CHAIN TENSION PLATE	1	
31	24260	WEB SPROCKET	3	
32				
33	28170	ADJUSTABLE ROLLER ARM	6	
34				
35				
36	32098	SHAFT	1	
37	32107	TIE BAR	2	
38	32110	TOP SUPPORT	1	
39	32135	UPPER LH SIDE PANEL	1	
40	32136	UPPER RH SIDE PANEL	1	
41	32137	LOWER LH SIDE PANEL	1	
42	32138	LOWER RH SIDE PANEL	1	
43	32143	TRASH EXTRACTOR FEED WEB	1	
44	32168	TRASH EXTRACTOR SHAFT	1	
45	32169	RUBBER ROLLER SHAFT	1	
46	32175	TRASH EXTRACTOR DRIVE GUARD	1	
47	32176	RUBBER DEFLECTOR MOUNTING BRACKET	1	
48	32219	ROLLER MOUNTING PLATE	2	
49	32426	INNER FRAME	1	
50	32433	MOUNTING PLATE LH	1	

TRASH EXTRACTOR ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32434	MOUNTING PLATE RH	1	
52	32440	BEARING GUARD	1	
53	32446	ROLLER ASSEMBLY	4	
54	32161	ADAPTOR PLATE	1	
55				
56				
57				
58				
59				
60				
61	6005 RS	BEARING	12	
62	6206 RS	BEARING	2	
63				
64				
65				
66				
67	BM 12	WASHER	2	
68	BM 12A	WASHER	2	
69				
70	C 10	PLASTIC SPACER	1	
71	C 13	PLASTIC SPACER	1	
72				
73				
74	F 30	PLASTIC SPACER	1	
75				
76				
77	GS 410	GREASE NIPPLE	2	
78				
79	PH 408	SEAL	12	
80	PH 51AR	FLANGED RUBBER ROLLER	2	
81	PH 77AR	PLAIN RUBBER ROLLER	4	
82				
83	PS 326M	COLLAR	6	
84	PS 488M	COLLAR	10	
85	PS 871/108	DRIVE CHAIN	1	
86				
87				
88	SFT 30A	BEARING	4	
89	SFT 40A	BEARING	2	
90				
91				
92	SS025017/010	STEEL SPACER	6	
93	SS025017/035	STEEL SPACER	4	
94	SS038026/035	STEEL SPACER	2	
95	SS050026/002	STEEL SPACER	12	
96				
97				
98				
99	ST 41M	COLLAR	6	
100				

TRASH EXTRACTOR ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
101	TBMW 148	IDLER SPROCKET SPIGOT	1	
102	TBMW 781	RUBBER ROLLER	58	
103				
104	TRH 53M	WEB SPROCKET	3	
105				
106				
107				
108				
109				
110				
	11569	ROLLER ASSEMBLY CONSISTS OF:-		
111	11033	PLAIN ROLLER	1	
112	11265	SPINDLE	1	
113	PH 407	SEAL	1	
114	PH 408	SEAL	1	
115	PS 843	CIRCLIP	2	
116	6005 RS	BEARING	2	
117	0000300504	FELT SEAL	1	
	11570	ROLLER ASSEMBLY CONSISTS OF:-		
118	11032	FLANGED ROLLER	1	
119	11265	SPINDLE	1	
120	PH 407	SEAL	1	
121	PH 408	SEAL	1	
122	PS 843	CIRCLIP	2	
123	6005 RS	BEARING	2	
124	0000300504	FELT SEAL	1	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
125	PH 77AR	ROLLER	1	
126	PH 407	SEAL	1	
127	PH 408	SEAL	1	
128	PS 843	CIRCLIP	2	
129	6005 RS	BEARING	2	
130	0000300504	FELT SEAL	1	
131	11265	SPINDLE	1	
	32446	ROLLER ASSEMBLY CONSISTS OF:-		
132	PH 77AR	ROLLER	1	
133	PH 407	SEAL	1	
134	PH 408	SEAL	1	
135	PS 843	CIRCLIP	2	
136	6005 RS	BEARING	2	
137	0000300504	FELT SEAL	1	
138	23351	SPINDLE	1	
	24007	TRASH EXTRACTOR WEB CONSISTS OF:-		
139	24007/1	CRANKED ROD	11	
140	24007/2	PLAIN ROD	46	
141	24007/3	MALE CONNECTOR	3	

TRASH EXTRACTOR ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

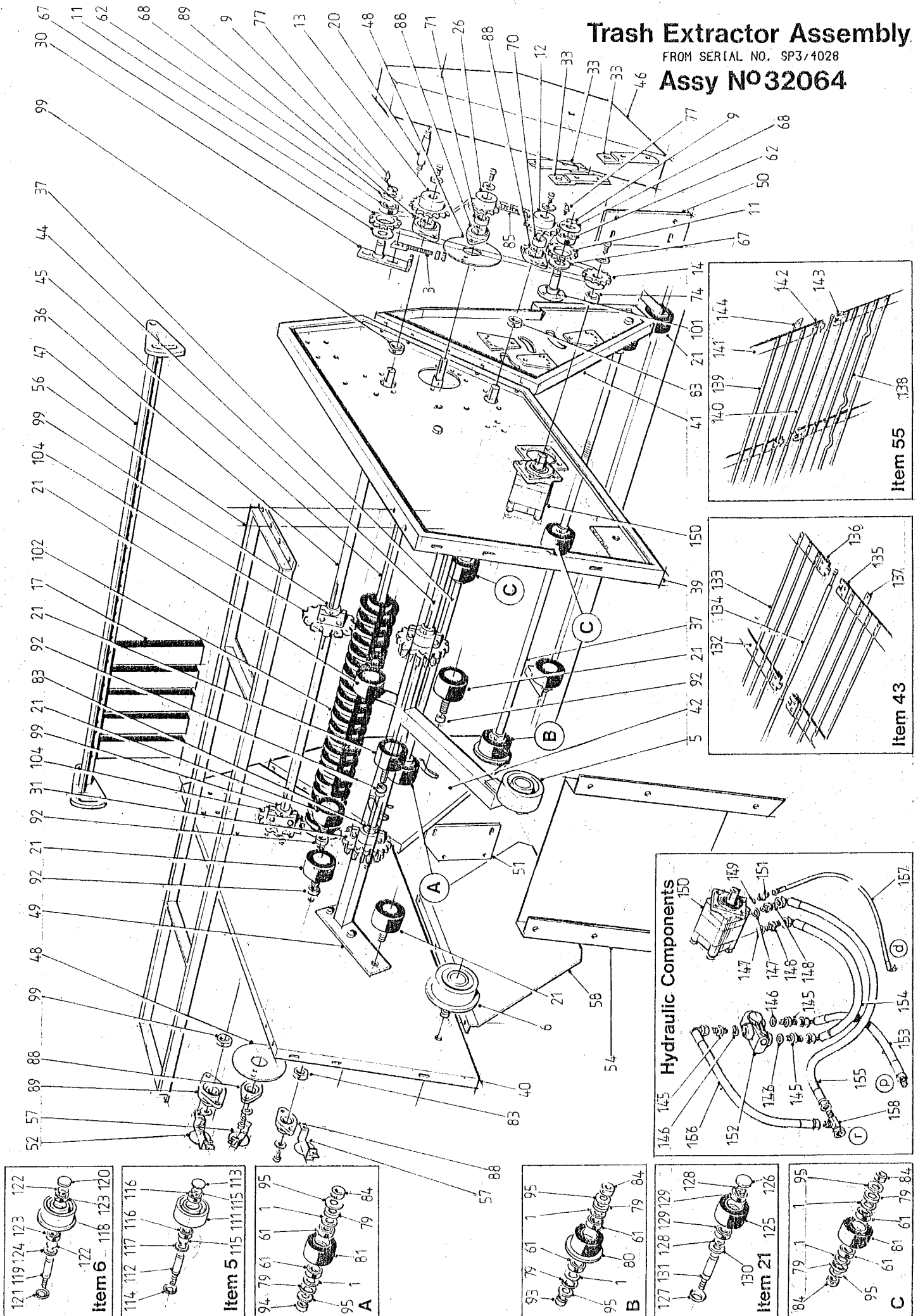
(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
142	24007/4	FEMALE CONNECTOR	3	
143	24007/5	JOINING ROD	1	
144	24007/6	WEB BELT	3	
145	12238/6	CLAMP PLATE	A/R	
	32143	TRASH EXTRACTOR FEED WEB CONSISTS OF:-		
146	32143/1	WEB BELT	3	
147	32016/2	PLAIN ROD	48	
148	32016/3	JOINING ROD	1	
149	28790/2	FEMALE CONNECTOR	3	
150	28790/3	MALE CONNECTOR	3	
151	12238/6	CLAMP PLATE	A/R	
		HYDRAULIC COMPONENTS:-		
152	11115	¾"MALE MALE ADAPTOR	3	
153	11123	¾"DOWTY SEAL	3	
154	11124	½"DOWTY SEAL	2	
155	11295	½"X¾"MALE MALE ADAPTOR	2	
156	11337	¾"DOWTY SEAL	1	
157	12209	HYDRAULIC MOTOR (OMS 160)	1	
158	12316	¾"MALE MALE ADAPTOR	1	
159	32405	FLOW DIVIDER	1	
160	32507	HOSE	1	
161	32508	HOSE	1	
162	32509	HOSE	1	
163	32510	HOSE	1	
164	32511	HOSE	1	
165	32512	¾"MALE FEMALE TEE	1	

Trash Extractor Assembly

FROM SERIAL NO. SP3/4028

Assy No 32064



TRASH EXTRACTOR ASSEMBLY

FROM SERIAL NoSP3/4028

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT RING	12	
2				
3	11137	ROLLER ADJUSTER	1	
4				
5	11569	ROLLER ASSEMBLY	1	(SEE LIST AT END)
6	11570	ROLLER ASSEMBLY	2	(SEE LIST AT END)
7				
8				
9	12271	CIRCLIP	2	
10				
11	13313	SPROCKET	2	
12	13314	SPROCKET	1	
13	13320	23T SPROCKET	1	
14	13490	13T SPROCKET	1	
15				
16				
17	14714	RUBBER BLOCK	18	
18				
19				
20	19091	GUARD BOLT	2	
21	19356	ROLLER ASSEMBLY	11	(SEE LIST AT END)
22				
23				
24				
25				
26	23114	17T SPROCKET	1	
27				
28				
29				
30	24024	CHAIN TENSION PLATE	1	
31	24260	WEB SPROCKET	3	
32				
33	28170	ADJUSTABLE ROLLER ARM	6	
34				
35				
36	32098	SHAFT	1	
37	32107	TIE BAR	2	
38				
39	32135	UPPER LH SIDE PANEL	1	
40	32136	UPPER RH SIDE PANEL	1	
41	32137	LOWER LH SIDE PANEL	1	
42	32138	LOWER RH SIDE PANEL	1	
43	32143	TRASH EXTRACTOR FEED WEB	1	(SEE LIST AT END)
44	32168	TRASH EXTRACTOR SHAFT	1	
45	32169	RUBBER ROLLER SHAFT	1	
46	32175	TRASH EXTRACTOR DRIVE GUARD	1	
47	32176	RUBBER DEFLECTOR MOUNTING BRACKET	1	
48	32219	ROLLER MOUNTING PLATE	2	
49	32426	INNER FRAME	1	
50	32433	MOUNTING PLATE LH	1	

TRASH EXTRACTOR ASSEMBLY

FROM SERIAL NoSP3/4028

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32434	MOUNTING PLATE RH	1	(3 ROW ONLY) (SEE LIST AT END)
52	32440	BEARING GUARD	1	
53				
54	32161	ADAPTOR PLATE	1	
55	32629	TRASH EXTRACTOR WEB	1	
56	32664	TOP SUPPORT	1	
57	32665	END GUARD	2	
58	32617	TRASH DEFLECTOR	1	
59				
60				
61	6005 RS	BEARING	12	
62	6206 RS	BEARING	2	
63				
64				
65				
66				
67	BM 12	WASHER	2	
68	BM 12A	WASHER	2	
69				
70	C 10	PLASTIC SPACER	1	
71	C 13	PLASTIC SPACER	1	
72				
73				
74	F 30	PLASTIC SPACER	1	
75				
76				
77	GS 410	GREASE NIPPLE	2	
78				
79	PH 408	SEAL	12	
80	PH 51AR	FLANGED RUBBER ROLLER	2	
81	PH 77AR	PLAIN RUBBER ROLLER	4	
82				
83	PS 326M	COLLAR	6	
84	PS 488M	COLLAR	8	
85	PS 871/108	DRIVE CHAIN	1	
86				
87				
88	SFT 30A	BEARING	4	
89	SFT 40A	BEARING	2	
90				
91				
92	SS025017/010	STEEL SPACER	8	
93	SS038026/008	STEEL SPACER	2	
94	SS038026/020	STEEL SPACER	2	
95	SS050026/002	STEEL SPACER	12	
96				
97				
98				
99	ST 41M	COLLAR	6	
100				

TRASH EXTRACTOR ASSEMBLY

FROM SERIAL NoSP3/4028

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
101	TBMW 148	IDLER SPROCKET SPIGOT	1	
102	TBMW 781	RUBBER ROLLER	58	
103				
104	TRH 53M	WEB SPROCKET	3	
105				
106				
107				
108				
109				
110				
	11569	ROLLER ASSEMBLY CONSISTS OF:-		
111	11033	PLAIN ROLLER	1	
112	11265	SPINDLE	1	
113	PH 407	SEAL	1	
114	PH 408	SEAL	1	
115	PS 843	CIRCLIP	2	
116	6005 RS	BEARING	2	
117	0000300504	FELT SEAL	1	
	11570	ROLLER ASSEMBLY CONSISTS OF:-		
118	11032	FLANGED ROLLER	1	
119	11265	SPINDLE	1	
120	PH 407	SEAL	1	
121	PH 408	SEAL	1	
122	PS 843	CIRCLIP	2	
123	6005 RS	BEARING	2	
124	0000300504	FELT SEAL	1	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
125	PH 77AR	ROLLER	1	
126	PH 407	SEAL	1	
127	PH 408	SEAL	1	
128	PS 843	CIRCLIP	2	
129	6005 RS	BEARING	2	
130	0000300504	FELT SEAL	1	
131	11265	SPINDLE	1	
	32143	TRASH EXTRACTOR FEED WEB CONSISTS OF:-		
132	32143/1	WEB BELT	3	
133	32016/2	PLAIN ROD	48	
134	32016/3	JOINING ROD	1	
135	28790/2	FEMALE CONNECTOR	3	
136	28790/3	MALE CONNECTOR	3	
137	12238/6	CLAMP PLATE	A/R	
	32629	TRASH EXTRACTOR WEB CONSISTS OF:-		
138	32629/1	LOOPED WEB ROD	13	
139	32629/2	PLAIN WEB ROD	51	
140	32629/3	JOINING ROD	1	

TRASH EXTRACTOR ASSEMBLY

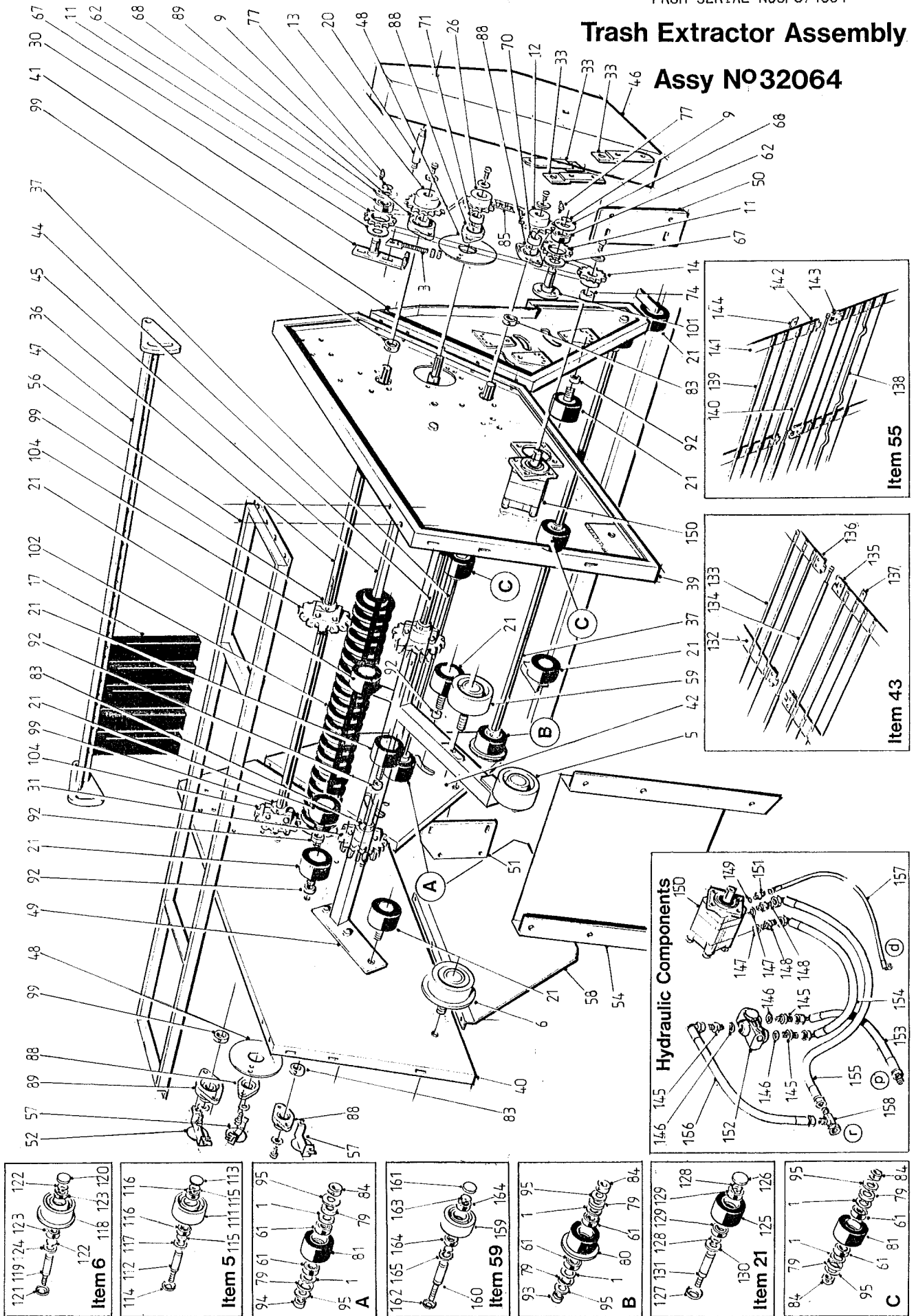
FROM SERIAL NoSP3/4028

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
141	32629/4	WEB BELT	3	
142	24007/3	MALE CONNECTOR	3	
143	24007/4	FEMALE CONNECTOR	3	
144	12238/6	CLAMP PLATE	186	
		HYDRAULIC COMPONENTS:-		
145	11115	¾"MALE MALE ADAPTOR	3	
146	11123	¾"DOWTY SEAL	3	
147	11124	½"DOWTY SEAL	2	
148	11295	½"x¾"MALE MALE ADAPTOR	2	
149	11337	¾"DOWTY SEAL	1	
150	12209	HYDRAULIC MOTOR (OMS 160)	1	
151	12316	¾"MALE MALE ADAPTOR	1	
152	32405	FLOW DIVIDER	1	
153	32507	HOSE	1	
154	32508	HOSE	1	
155	32509	HOSE	1	
156	32510	HOSE	1	
157	32511	HOSE	1	
158	32512	¾"MALE FEMALE TEE	1	

Trash Extractor Assembly

Assy No32064



TRASH EXTRACTOR ASSEMBLY

FROM SERIAL NoSP3/4054

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT RING	12	(SEE LIST AT END)
2				
3	11137	ROLLER ADJUSTER	1	
4				
5	11569	ROLLER ASSEMBLY	1	
6	11570	ROLLER ASSEMBLY	2	
7				
8				
9	12271	CIRCLIP	2	
10				
11	13313	SPROCKET	2	
12	13314	SPROCKET	1	
13	13320	23T SPROCKET	1	
14	13490	13T SPROCKET	1	
15				(SEE LIST AT END)
16				
17	14714	RUBBER BLOCK	18	
18				
19				
20	19091	GUARD BOLT	2	
21	19356	ROLLER ASSEMBLY	13	
22				
23				
24				
25				
26	23114	17T SPROCKET	1	
27				
28				
29				
30	24024	CHAIN TENSION PLATE	1	(SEE LIST AT END)
31	24260	WEB SPROCKET	3	
32				
33	28170	ADJUSTABLE ROLLER ARM	6	
34				
35				
36	32098	SHAFT	1	
37	32107	TIE BAR	2	
38				
39	32135	UPPER LH SIDE PANEL	1	
40	32136	UPPER RH SIDE PANEL	1	
41	32137	LOWER LH SIDE PANEL	1	
42	32138	LOWER RH SIDE PANEL	1	
43	32143	TRASH EXTRACTOR FEED WEB	1	
44	32168	TRASH EXTRACTOR SHAFT	1	(SEE LIST AT END)
45	32169	RUBBER ROLLER SHAFT	1	
46	32175	TRASH EXTRACTOR DRIVE GUARD	1	
47	32176	RUBBER DEFLECTOR MOUNTING BRACKET	1	
48	32219	ROLLER MOUNTING PLATE	2	
49	32426	INNER FRAME	1	
50	32433	MOUNTING PLATE LH	1	

TRASH EXTRACTOR ASSEMBLY

FROM SERIAL NoSP3/4054

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32434	MOUNTING PLATE RH	1	(3 ROW ONLY) (SEE LIST AT END)
52	32440	BEARING GUARD	1	
53				
54	32161	ADAPTOR PLATE	1	
55	32629	TRASH EXTRACTOR WEB	1	
56	32664	TOP SUPPORT	1	
57	32665	END GUARD	2	
58	32617	TRASH DEFLECTOR	1	
59	32748	ROLLER ASSEMBLY	1	
60				
61	6005 RS	BEARING	12	(SEE LIST AT END)
62	6206 RS	BEARING	2	
63				
64				
65				
66				
67	BM 12	WASHER	2	
68	BM 12A	WASHER	2	
69				
70	C 10	PLASTIC SPACER	1	
71	C 13	PLASTIC SPACER	1	
72				
73				
74	F 30	PLASTIC SPACER	1	
75				
76				
77	GS 410	GREASE NIPPLE	2	
78				
79	PH 408	SEAL	12	
80	PH 51AR	FLANGED RUBBER ROLLER	2	
81	PH 77AR	PLAIN RUBBER ROLLER	4	
82				
83	PS 326M	COLLAR	6	
84	PS 488M	COLLAR	8	
85	PS 871/108	DRIVE CHAIN	1	
86				
87				
88	SFT 30A	BEARING	4	
89	SFT 40A	BEARING	2	
90				
91				
92	SS025017/010	STEEL SPACER	10	
93	SS038026/008	STEEL SPACER	2	
94	SS038026/020	STEEL SPACER	2	
95	SS050026/002	STEEL SPACER	12	
96				
97				
98				
99	ST 41M	COLLAR	6	
100				

TRASH EXTRACTOR ASSEMBLY

FROM SERIAL NoSP3/4054

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
101	TBMW 148	IDLER SPROCKET SPIGOT	1	
102	TBMW 781	RUBBER ROLLER	58	
103				
104	TRH 53M	WEB SPROCKET	3	
105				
106				
107				
108				
109				
110				
	11569	ROLLER ASSEMBLY CONSISTS OF:-		
111	11033	PLAIN ROLLER	1	
112	11265	SPINDLE	1	
113	PH 407	SEAL	1	
114	PH 408	SEAL	1	
115	PS 843	CIRCLIP	2	
116	6005 RS	BEARING	2	
117	0000300504	FELT SEAL	1	
	11570	ROLLER ASSEMBLY CONSISTS OF:-		
118	11032	FLANGED ROLLER	1	
119	11265	SPINDLE	1	
120	PH 407	SEAL	1	
121	PH 408	SEAL	1	
122	PS 843	CIRCLIP	2	
123	6005 RS	BEARING	2	
124	0000300504	FELT SEAL	1	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
125	PH 77AR	ROLLER	1	
126	PH 407	SEAL	1	
127	PH 408	SEAL	1	
128	PS 843	CIRCLIP	2	
129	6005 RS	BEARING	2	
130	0000300504	FELT SEAL	1	
131	11265	SPINDLE	1	
	32143	TRASH EXTRACTOR FEED WEB CONSISTS OF:-		
132	32143/1	WEB BELT	3	
133	32016/2	PLAIN ROD	48	
134	32016/3	JOINING ROD	1	
135	28790/2	FEMALE CONNECTOR	3	
136	28790/3	MALE CONNECTOR	3	
137	12238/6	CLAMP PLATE	A/R	
	32629	TRASH EXTRACTOR WEB CONSISTS OF:-		
138	32629/1	LOOPED WEB ROD	13	
139	32629/2	PLAIN WEB ROD	51	
140	32629/3	JOINING ROD	1	

TRASH EXTRACTOR ASSEMBLY

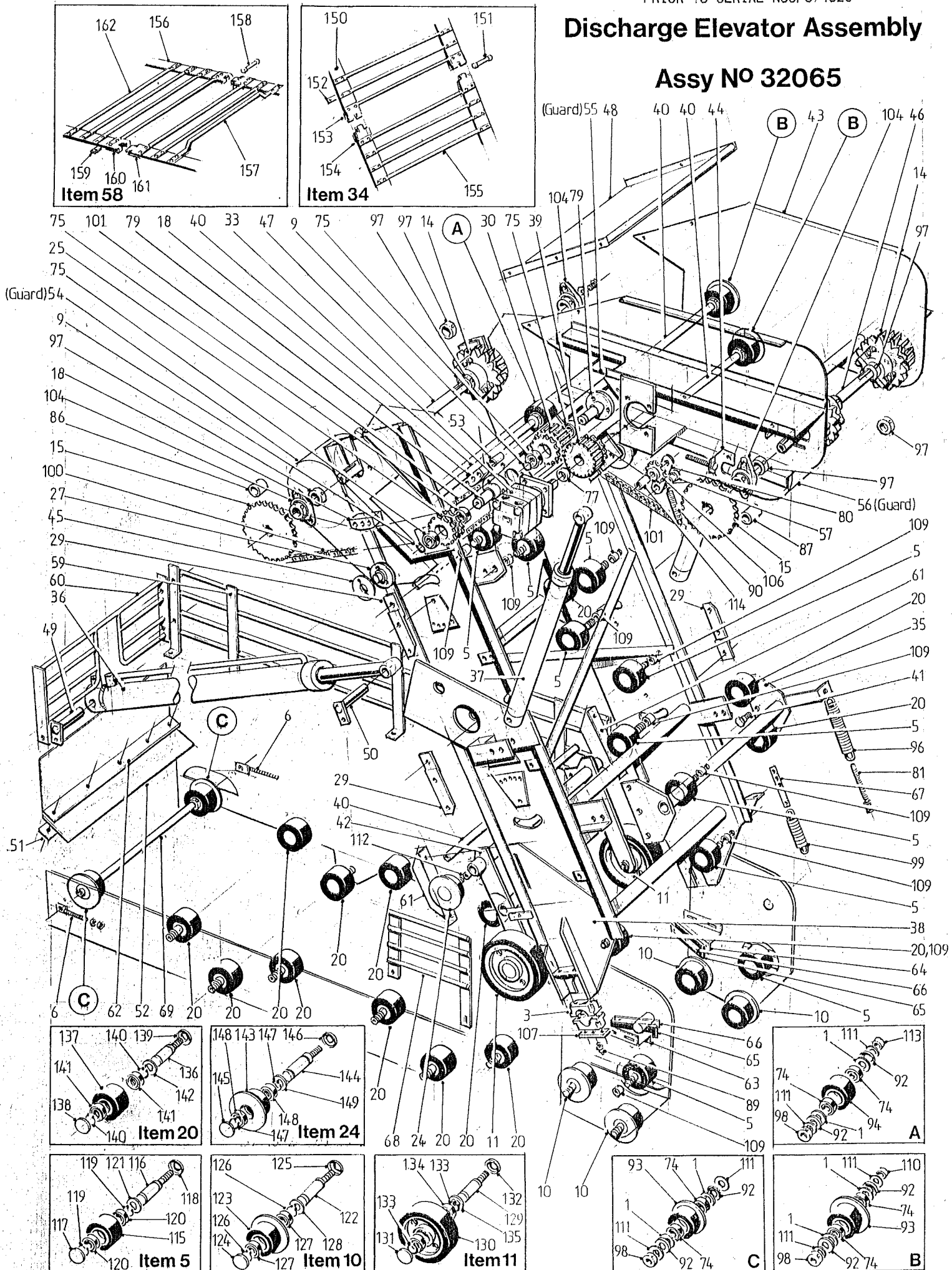
FROM SERIAL NoSP3/4054

(ASSY. No. 32064)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
141	32629/4	WEB BELT	3	
142	24007/3	MALE CONNECTOR	3	
143	24007/4	FEMALE CONNECTOR	3	
144	12238/6	CLAMP PLATE	186	
		HYDRAULIC COMPONENTS:-		
145	11115	¾"MALE MALE ADAPTOR	3	
146	11123	¾"DOWTY SEAL	3	
147	11124	½"DOWTY SEAL	2	
148	11295	½"×¾"MALE MALE ADAPTOR	2	
149	11337	¾"DOWTY SEAL	1	
150	12209	HYDRAULIC MOTOR (OMS 160)	1	
151	12316	¾"MALE MALE ADAPTOR	1	
152	32405	FLOW DIVIDER	1	
153	32507	HOSE	1	
154	32508	HOSE	1	
155	32509	HOSE	1	
156	32280	HOSE	1	
157	32511	HOSE	1	
158	32512	¾"MALE FEMALE TEE	1	
	32748	ROLLER ASSEMBLY CONSISTS OF:-		
159	11033	STEEL ROLLER	1	
160	32747	ROLLER SPINDLE	1	
161	PH 407	SEAL	1	
162	PH 408	SEAL	1	
163	PS 843	CIRCLIP	2	
164	6005 RS	BEARING	2	
165	0000300504	FELT SEAL	1	

Discharge Elevator Assembly

Assy N° 32065



DISCHARGE ELEVATOR ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT RING	16	
2				
3	10415	BEARING BLOCK	4	
4				
5	11568	ROLLER ASSEMBLY	18	
6	11638	MAIN WEB ADJUSTER	2	
7				
8				
9	12271	CIRCLIP	2	
10	12506	ROLLER ASSEMBLY	4	
11	12507	ROLLER ASSEMBLY	2	
12				
13				
14	13030	WEB SPROCKET	4	
15	13310	SPROCKET	2	
16				
17				
18	17155	NYLON BLOCK	2	
19				
20	19356	ROLLER ASSEMBLY	18	
21				
22				
23				
24	23228	ROLLER ASSEMBLY	2	
25	24019	19T DOUBLE SPROCKET	1	
26				
27	2502000003	BEARING FLANGE	2	
28				
29	28170	ADJUSTABLE ROLLER ARM	6	
30	28597	GEAR AND SPROCKET	1	
31				
32				
33	32021	HYDRAULIC MOTOR (OMT 200)	1	
34	32023	INNER WEB	1	
35	32026	WEB TENSIONER FRAME	1	
36	32027	ELEVATOR RAM	1	
37	32028	SWAN NECK RAM	2	
38	32180	DISCHARGE ELEVATOR MAIN SECTION	1	
39	32220	GEAR AND SPROCKET	1	
40	32223	TIE BAR	4	
41	32229	SHOULDER BOLT	2	
42	32230	INNER WEB FRAME	1	
43	32252	ELEVATOR TOP SECTION	1	
44	32258	BEARING ADJUSTER PLATE	2	
45	32259	RETAINING PLATE	2	
46	32260	OUTER WEB DRIVE SHAFT	1	
47	32262	INNER WEB DRIVE SHAFT	1	
48	32263	DEFLECTOR PLATE	1	
49	32271	RAM PIN	1	
50	32272	RAM PIN	1	

DISCHARGE ELEVATOR ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32309	CLAMP STRIP	1	(WAS 32308)
52	32310	RUBBER BAFFLE	1	
53	32337	JOCKEY SUPPORT	1	
54	32345	REAR GUARD	1	
55	32346	CENTRE GUARD	1	
56	32347	FRONT GUARD	1	
57	32355	JOCKEY SPIGOT	1	
58	32409	DISCHARGE ELEVATOR WEB	1	
59	32462	REAR GRILLE	1	
60	32463	SIDE GRILLE	1	
61	32464	ROLLER SHIELD	2	
62	32466	END PANEL	1	
63	32467	FRONT DEFLECTOR	1	
64	32468	REAR DEFLECTOR	1	
65	32469	DEFLECTOR RUBBER	2	
66	32470	CLAMP STRIP	2	
67	32471	TENSIONER STRAP	1	
68	32549	FRONT GRILLE	1	
69	32559	TIE BAR	1	
70				
71				
72				
73				
74	6005 RS	BEARING	16	
75	6206 RS	BEARING	4	
76				
77	A 25	PLASIC SPACER	1	
78				
79	BM 174A	DOUBLE SPROCKET SPIGOT	2	
80	BM 184A	JOCKEY ARM	1	
81	BM 82M	SPRING TENSIONER	1	
82				
83				
84				
85				
86	C 50	PLASTIC SPACER	1	
87	C 72	PLASTIC SPACER	1	
88				
89	GS 412	GREASE NIPPLE	2	
90	H 121B	SPRING	1	
91				
92	PH 408	SEAL	16	
93	PH 51AR	FLANGED ROLLER	6	
94	PH 77AR	PLAIN ROLLER	2	
95				
96	PS 194	SPRING	1	
97	PS 326M	COLLAR	8	
98	PS 488M	COLLAR	8	
99	PS 766	SPRING	1	
100	PS 871/73	DRIVE CHAIN	1	

DISCHARGE ELEVATOR ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
101	PS 871/90	DRIVE CHAIN	2	
102				
103				
104	SFT 30A	BEARING	4	
105				
106	SP 295	11T NYLON SPROCKET	1	
107	SPCT 143	CLAMP PLATE	2	
108				
109	SS025017/030	STEEL SPACER	18	
110	SS038026/020	STEEL SPACER	4	
111	SS050026/002	STEEL SPACER	16	
112	SS025017/013	STEEL SPACER	2	
113	SS038026/030	STEEL SPACER	2	
114	TBMW 178	TOP TRACK JOCKEY SPINDLE	1	
	11568	ROLLER ASSEMBLY CONSISTS OF:-		
115	PH 77AR	ROLLER	1	
116	PH 406AM	SPINDLE	1	
117	PH 407	SEAL	1	
118	PH 408	SEAL	1	
119	PS 843	CIRCLIP	2	
120	6005 RS	BEARING	2	
121	0000300504	FELT SEAL	1	
	12506	ROLLER ASSEMBLY CONSISTS OF:-		
122	11265	SPINDLE	1	
123	PH 51AR	ROLLER	1	
124	PH 407	SEAL	1	
125	PH 408	SEAL	1	
126	PS 843	CIRCLIP	2	
127	6005 RS	BEARING	2	
128	0000300504	FELT SEAL	1	
	12507	ROLLER ASSEMBLY CONSISTS OF:-		
129	11265	SPINDLE	1	
130	12156	ROLLER	1	
131	PH 407	SEAL	1	
132	PH 408	SEAL	1	
133	PS 843	CIRCLIP	2	
134	6005 RS	BEARING	2	
135	0000300504	FELT SEAL	1	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
136	11265	SPINDLE	1	
137	PH 77AR	ROLLER	1	
138	PH 407	SEAL	1	
139	PH 408	SEAL	1	
140	PS 843	CIRCLIP	2	
141	6005 RS	BEARING	2	
142	0000300504	FELT SEAL	1	

DISCHARGE ELEVATOR ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	23228	ROLLER ASSEMBLY CONSISTS OF:-		
143	PH 51AR	ROLLER	1	
144	PH 406AM	SPINDLE	1	
145	PH 407	SEAL	1	
146	PH 408	SEAL	1	
147	PS 843	CIRCLIP	2	
148	6005 RS	BEARING	2	
149	0000300504	FELT SEAL	1	
	32023	INNER WEB CONSISTS OF:-		
150	32023/1	WEB BELT	2	
151	12238/5	CONNECTING PIN	2	
152	12238/6	CLAMP PLATE	A/R	
153	12238/9	FEMALE CONNECTOR	2	
154	12238/10	MALE CONNECTOR	2	
155	11037/2	PLAIN LINK	101	
	32409	DISCHARGE ELEVATOR WEB CONSISTS OF:-		
156	32409/1	WEB BELT	2	
157	23032	CRANKED LINK	28	
158	12238/5	CONNECTING PIN	2	
159	12238/6	CLAMP PLATE	A/R	
160	12238/9	FEMALE CONNECTOR	2	
161	12238/10	MALE CONNECTOR	2	
162	11037/2	PLAIN LINK	199	

Assy No 32065



DISCHARGE ELEVATOR ASSEMBLY

FROM SERIAL NoSP3/4028

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT RING	16	
2				
3	10415	BEARING BLOCK	4	
4				
5	11568	ROLLER ASSEMBLY	14	(SEE LIST AT END)
6	11638	MAIN WEB ADJUSTER	2	
7				
8				
9	12271	CIRCLIP	2	
10	12506	ROLLER ASSEMBLY	12	(SEE LIST AT END)
11	12507	ROLLER ASSEMBLY	4	(SEE LIST AT END)
12				
13				
14	13030	WEB SPROCKET	4	
15	13310	SPROCKET	2	
16				
17				
18	17155	NYLON BLOCK	2	
19				
20	19356	ROLLER ASSEMBLY	8	(SEE LIST AT END)
21	19357	ROLLER ASSEMBLY	6	(SEE LIST AT END)
22				
23				
24	23228	ROLLER ASSEMBLY	2	(SEE LIST AT END)
25	24019	19T DOUBLE SPROCKET	1	
26				
27	2502000003	BEARING FLANGE	2	
28				
29	28170	ADJUSTABLE ROLLER ARM	6	
30	28597	GEAR AND SPROCKET	1	
31				
32				
33	32021	HYDRAULIC MOTOR (OMT 200)	1	
34	32023	INNER WEB	1	(SEE LIST AT END)
35	32026	WEB TENSIONER FRAME	1	
36	32027	ELEVATOR RAM	1	
37	32028	SWAN NECK RAM	2	
38	32180	DISCHARGE ELEVATOR MAIN SECTION	1	
39	32220	GEAR AND SPROCKET	1	
40	32223	TIE BAR	4	
41	32229	SHOULDER BOLT	2	
42	32230	INNER WEB FRAME	1	
43	32252	ELEVATOR TOP SECTION	1	
44	32258	BEARING ADJUSTER PLATE	2	
45	32259	RETAINING PLATE	2	
46	32260	OUTER WEB DRIVE SHAFT	1	
47	32262	INNER WEB DRIVE SHAFT	1	
48	32263	DEFLECTOR PLATE	1	
49	32271	RAM PIN	1	
50	32272	RAM PIN	1	

DISCHARGE ELEVATOR ASSEMBLY

FROM SERIAL NoSP3/4028

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32309	CLAMP STRIP	1	(SEE LIST AT END)
52	32310	RUBBER BAFFLE	1	
53	32337	JOCKEY SUPPORT	1	
54	32345	REAR GUARD	1	
55	32346	CENTRE GUARD	1	
56	32347	FRONT GUARD	1	
57	32355	JOCKEY SPIGOT	1	
58	32409	DISCHARGE ELEVATOR WEB	1	
59	32462	REAR GRILLE	1	
60	32463	SIDE GRILLE	1	
61	32464	ROLLER SHIELD	2	
62	32466	END PANEL	1	
63	32467	FRONT DEFLECTOR	1	
64	32468	REAR DEFLECTOR	1	
65	32469	DEFLECTOR RUBBER	2	
66	32470	CLAMP STRIP	2	
67	32471	TENSIONER STRAP	1	
68	32549	FRONT GRILLE	1	
69				
70				
71				
72				
73				
74	6005 RS	BEARING	16	
75	6206 RS	BEARING	4	
76				
77	A 25	PLASIC SPACER	1	
78				
79	BM 174A	DOUBLE SPROCKET SPIGOT	2	
80	BM 184A	JOCKEY ARM	1	
81	BM 82M	SPRING TENSIONER	1	
82				
83				
84				
85				
86	C 50	PLASTIC SPACER	1	
87	C 72	PLASTIC SPACER	1	
88				
89	GS 412	GREASE NIPPLE	2	
90	H 121B	SPRING	1	
91				
92	PH 408	SEAL	16	
93	PH 51AR	FLANGED ROLLER	6	
94	PH 77AR	PLAIN ROLLER	2	
95				
96	PS 194	SPRING	1	
97	PS 326M	COLLAR	8	
98	PS 488M	COLLAR	8	
99	PS 766	SPRING	1	
100	PS 871/73	DRIVE CHAIN	1	

DISCHARGE ELEVATOR ASSEMBLY

FROM SERIAL NoSP3/4028

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
101	PS 871/90	DRIVE CHAIN	2	
102				
103				
104	SFT 30A	BEARING	4	
105				
106	SP 295	11T NYLON SPROCKET	1	
107	SPCT 143	CLAMP PLATE	2	
108				
109	SS025017/030	STEEL SPACER	12	
110	SS038026/020	STEEL SPACER	6	
111	SS050026/002	STEEL SPACER	12	
112	SS025017/013	STEEL SPACER	10	
113	TBM 83	SPRING ANCHOR	1	
114	TBMW 178	TOP TRACK JOCKEY SPINDLE	1	
	11568	ROLLER ASSEMBLY CONSISTS OF:-		
115	PH 77AR	ROLLER	1	
116	PH 406AM	SPINDLE	1	
117	PH 407	SEAL	1	
118	PH 408	SEAL	1	
119	PS 843	CIRCLIP	2	
120	6005 RS	BEARING	2	
121	0000300504	FELT SEAL	1	
	12506	ROLLER ASSEMBLY CONSISTS OF:-		
122	11265	SPINDLE	1	
123	PH 51AR	ROLLER	1	
124	PH 407	SEAL	1	
125	PH 408	SEAL	1	
126	PS 843	CIRCLIP	2	
127	6005 RS	BEARING	2	
128	0000300504	FELT SEAL	1	
	12507	ROLLER ASSEMBLY CONSISTS OF:-		
129	11265	SPINDLE	1	
130	12156	ROLLER	1	
131	PH 407	SEAL	1	
132	PH 408	SEAL	1	
133	PS 843	CIRCLIP	2	
134	6005 RS	BEARING	2	
135	0000300504	FELT SEAL	1	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
136	11265	SPINDLE	1	
137	PH 77AR	ROLLER	1	
138	PH 407	SEAL	1	
139	PH 408	SEAL	1	
140	PS 843	CIRCLIP	2	
141	6005 RS	BEARING	2	
142	0000300504	FELT SEAL	1	

DISCHARGE ELEVATOR ASSEMBLY

FROM SERIAL NoSP3/4028

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	19357	ROLLER ASSEMBLY CONSISTS OF:-		
143	PH 406AM	ROLLER SPINDLE	1	
144	PH 51AR	ROLLER	1	
145	PH 407	SEAL	1	
146	PH 408	SEAL	1	
147	PS 843	CIRCLIP	2	
148	6005 RS	BEARING	2	
149	0000300504	FELT SEAL	1	
	23228	ROLLER ASSEMBLY CONSISTS OF:-		
150	PH 51AR	ROLLER	1	
151	PH 406AM	SPINDLE	1	
152	PH 407	SEAL	1	
153	PH 408	SEAL	1	
154	PS 843	CIRCLIP	2	
155	6005 RS	BEARING	2	
156	0000300504	FELT SEAL	1	
	32023	INNER WEB CONSISTS OF:-		
157	32023/1	WEB BELT	2	
158	12238/5	CONNECTING PIN	2	
159	12238/6	CLAMP PLATE	A/R	
160	12238/9	FEMALE CONNECTOR	2	
161	12238/10	MALE CONNECTOR	2	
162	11037/2	PLAIN LINK	101	
	32409	DISCHARGE ELEVATOR WEB CONSISTS OF:-		
163	32409/1	WEB BELT	2	
164	23032	CRANKED LINK	28	
165	12238/5	CONNECTING PIN	2	
166	12238/6	CLAMP PLATE	A/R	
167	12238/9	FEMALE CONNECTOR	2	
168	12238/10	MALE CONNECTOR	2	
169	11037/2	PLAIN LINK	199	

Item 34



DISCHARGE ELEVATOR ASSEMBLY

FROM SERIAL NoSP3/4054

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT RING	16	
2				
3	10415	BEARING BLOCK	4	
4				
5	11568	ROLLER ASSEMBLY	14	(SEE LIST AT END)
6	11638	MAIN WEB ADJUSTER	2	
7				
8				
9	12271	CIRCLIP	2	
10	12506	ROLLER ASSEMBLY	12	(SEE LIST AT END)
11	12507	ROLLER ASSEMBLY	4	(SEE LIST AT END)
12				
13				
14	13030	WEB SPROCKET	4	
15	16223	SPROCKET	2	
16				
17				
18	17155	NYLON BLOCK	2	
19				
20	19356	ROLLER ASSEMBLY	8	(SEE LIST AT END)
21	19357	ROLLER ASSEMBLY	6	(SEE LIST AT END)
22				
23				
24	23228	ROLLER ASSEMBLY	2	(SEE LIST AT END)
25	24019	19T DOUBLE SPROCKET	1	
26				
27	2502000003	BEARING FLANGE	2	
28				
29	28170	ADJUSTABLE ROLLER ARM	6	
30	28597	GEAR AND SPROCKET	1	
31				
32				
33	32021	HYDRAULIC MOTOR (OMT 200)	1	(SEE LIST AT END)
34	32023	INNER WEB	1	
35	32026	WEB TENSIONER FRAME	1	
36	32027	ELEVATOR RAM	1	
37	32028	SWAN NECK RAM	2	
38	32180	DISCHARGE ELEVATOR MAIN SECTION	1	
39	32220	GEAR AND SPROCKET	1	
40	32223	TIE BAR	3	
41	32229	SHOULDER BOLT	2	
42	32230	INNER WEB FRAME	1	
43	32252	ELEVATOR TOP SECTION	1	
44	32258	BEARING ADJUSTER PLATE	2	
45	32259	RETAINING PLATE	2	
46	32260	OUTER WEB DRIVE SHAFT	1	
47	32262	INNER WEB DRIVE SHAFT	1	
48	32263	DEFLECTOR PLATE	1	
49	32271	RAM PIN	1	
50	32272	RAM PIN	1	

DISCHARGE ELEVATOR ASSEMBLY

FROM SERIAL NoSP3/4054

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32309	CLAMP STRIP	1	(SEE LIST AT END)
52	32310	RUBBER BAFFLE	1	
53	32337	JOCKEY SUPPORT	1	
54	32345	REAR GUARD	1	
55	32346	CENTRE GUARD	1	
56	32347	FRONT GUARD	1	
57	32355	JOCKEY SPIGOT	1	
58	32409	DISCHARGE ELEVATOR WEB	1	
59	32462	REAR GRILLE	1	
60	32463	SIDE GRILLE	1	
61	32464	ROLLER SHIELD	2	
62	32466	END PANEL	1	
63	32467	FRONT DEFLECTOR	1	
64	32468	REAR DEFLECTOR	1	
65	32469	DEFLECTOR RUBBER	2	
66	32470	CLAMP STRIP	2	
67	32471	TENSIONER STRAP	1	
68	32549	FRONT GRILLE	1	
69	32758	ELEVATOR DEFLECTOR (FRONT)	1	
70	32759	ELEVATOR DEFLECTOR (REAR)	1	
71	32760	TIE BAR	1	
72				
73				
74	6005 RS	BEARING	16	
75	6206 RS	BEARING	4	
76				
77	A 25	PLASIC SPACER	1	
78				
79	BM 174A	DOUBLE SPROCKET SPIGOT	2	
80	BM 184A	JOCKEY ARM	1	
81	BM 82M	SPRING TENSIONER	1	
82				
83				
84				
85				
86	C 50	PLASTIC SPACER	1	
87	C 72	PLASTIC SPACER	1	
88				
89	GS 412	GREASE NIPPLE	2	
90	H 121B	SPRING	1	
91				
92	PH 408	SEAL	16	
93	PH 51AR	FLANGED ROLLER	6	
94	PH 77AR	PLAIN ROLLER	2	
95				
96	PS 194	SPRING	1	
97	PS 326M	COLLAR	8	
98	PS 488M	COLLAR	8	
99	PS 766	SPRING	1	
100	PS 871/73	DRIVE CHAIN	1	

DISCHARGE ELEVATOR ASSEMBLY

FROM SERIAL NoSP3/4054

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
101	PS 871/90	DRIVE CHAIN	2	
102				
103				
104	SFT 30A	BEARING	4	
105				
106	SP 295	11T NYLON SPROCKET	1	
107	SPCT 143	CLAMP PLATE	2	
108	SS025017/007	STEEL SPACER	6	
109	SS025017/030	STEEL SPACER	10	
110	SS038026/020	STEEL SPACER	4	
111	SS050026/002	STEEL SPACER	12	
112	SS025017/013	STEEL SPACER	6	
113	TBM 83	SPRING ANCHOR	1	
114	TBMW 178	TOP TRACK JOCKEY SPINDLE	1	
	11568	ROLLER ASSEMBLY CONSISTS OF:-		
115	PH 77AR	ROLLER	1	
116	PH 406AM	SPINDLE	1	
117	PH 407	SEAL	1	
118	PH 408	SEAL	1	
119	PS 843	CIRCLIP	2	
120	6005 RS	BEARING	2	
121	0000300504	FELT SEAL	1	
	12506	ROLLER ASSEMBLY CONSISTS OF:-		
122	11265	SPINDLE	1	
123	PH 51AR	ROLLER	1	
124	PH 407	SEAL	1	
125	PH 408	SEAL	1	
126	PS 843	CIRCLIP	2	
127	6005 RS	BEARING	2	
128	0000300504	FELT SEAL	1	
	12507	ROLLER ASSEMBLY CONSISTS OF:-		
129	11265	SPINDLE	1	
130	12156	ROLLER	1	
131	PH 407	SEAL	1	
132	PH 408	SEAL	1	
133	PS 843	CIRCLIP	2	
134	6005 RS	BEARING	2	
135	0000300504	FELT SEAL	1	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
136	11265	SPINDLE	1	
137	PH 77AR	ROLLER	1	
138	PH 407	SEAL	1	
139	PH 408	SEAL	1	
140	PS 843	CIRCLIP	2	
141	6005 RS	BEARING	2	
142	0000300504	FELT SEAL	1	

DISCHARGE ELEVATOR ASSEMBLY

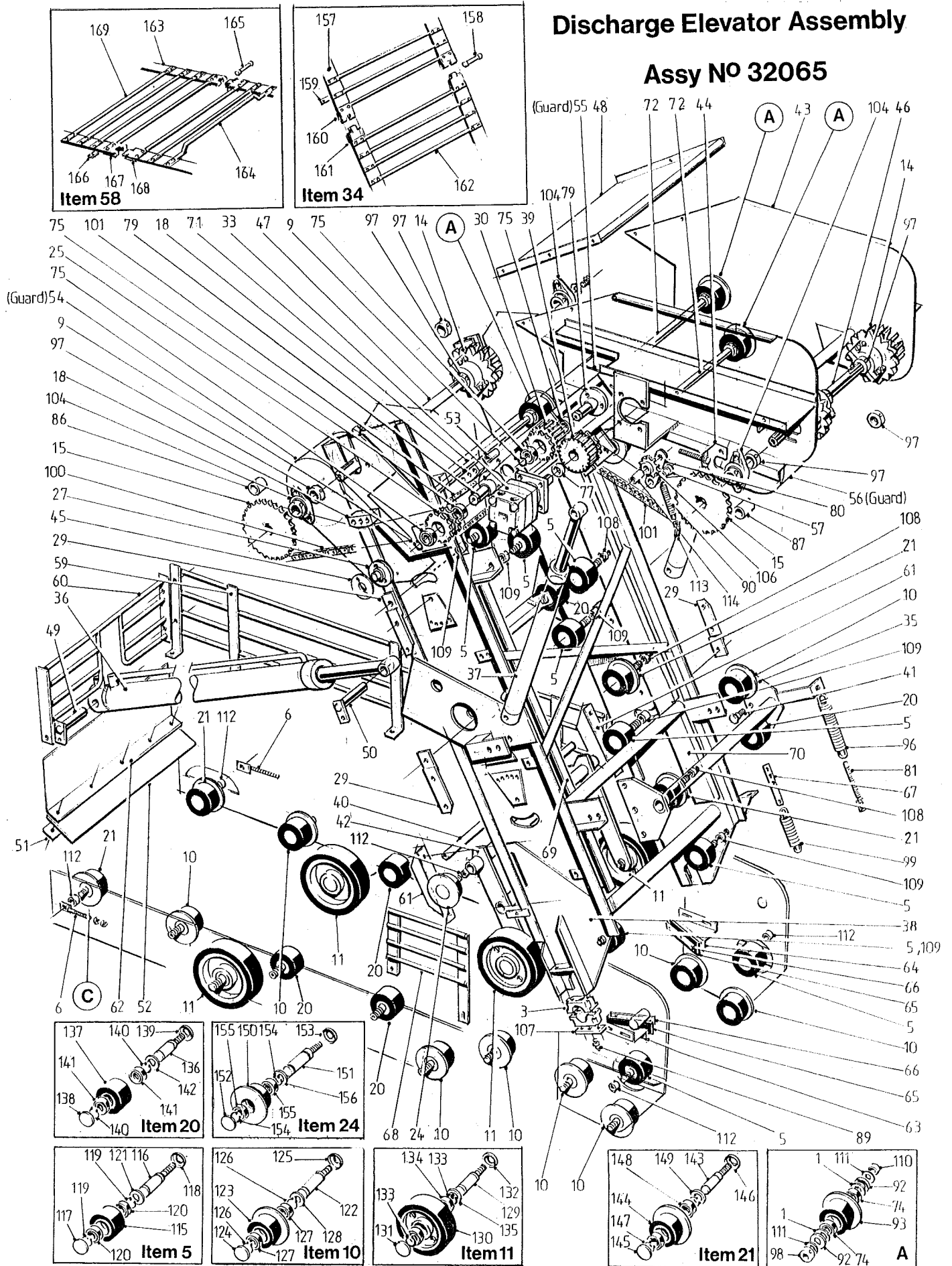
FROM SERIAL NoSP3/4054

(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	19357	ROLLER ASSEMBLY CONSISTS OF:-		
143	PH 406AM	ROLLER SPINDLE	1	
144	PH 51AR	ROLLER	1	
145	PH 407	SEAL	1	
146	PH 408	SEAL	1	
147	PS 843	CIRCLIP	2	
148	6005 RS	BEARING	2	
149	0000300504	FELT SEAL	1	
	23228	ROLLER ASSEMBLY CONSISTS OF:-		
150	PH 51AR	ROLLER	1	
151	PH 406AM	SPINDLE	1	
152	PH 407	SEAL	1	
153	PH 408	SEAL	1	
154	PS 843	CIRCLIP	2	
155	6005 RS	BEARING	2	
156	0000300504	FELT SEAL	1	
	32023	INNER WEB CONSISTS OF:-		
157	32023/1	WEB BELT	2	
158	12238/5	CONNECTING PIN	2	
159	12238/6	CLAMP PLATE	A/R	
160	12238/9	FEMALE CONNECTOR	2	
161	12238/10	MALE CONNECTOR	2	
162	11037/2	PLAIN LINK	101	
	32409	DISCHARGE ELEVATOR WEB CONSISTS OF:-		
163	32409/1	WEB BELT	2	
164	23032	CRANKED LINK	28	
165	12238/5	CONNECTING PIN	2	
166	12238/6	CLAMP PLATE	A/R	
167	12238/9	FEMALE CONNECTOR	2	
168	12238/10	MALE CONNECTOR	2	
169	11037/2	PLAIN LINK	199	

Discharge Elevator Assembly

Assy No 32065



DISCHARGE ELEVATOR ASSEMBLY FROM SERIAL NoSP3/1070

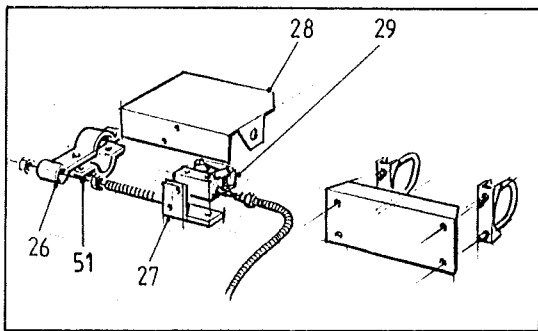
(ASSY. No. 32065)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	0000300504	FELT RING	16	
2				
3	10415	BEARING BLOCK	4	
4				
5	11568	ROLLER ASSEMBLY	14	(SEE LIST AT END)
6	11638	MAIN WEB ADJUSTER	2	
7				
8				
9	12271	CIRCLIP	2	
10	12506	ROLLER ASSEMBLY	12	(SEE LIST AT END)
11	12507	ROLLER ASSEMBLY	1	(SEE LIST AT END)
12				
13				
14	13030	WEB SPROCKET	4	
15	16223	SPROCKET	2	
16				
17				
18	17155	NYLON BLOCK	2	
19				
20	19356	ROLLER ASSEMBLY	8	(SEE LIST AT END)
21	19357	ROLLER ASSEMBLY	6	(SEE LIST AT END)
22				
23				
24	23228	ROLLER ASSEMBLY	2	(SEE LIST AT END)
25	24019	19T DOUBLE SPROCKET	1	
26				
27	2502000003	BEARING FLANGE	2	
28				
29	28170	ADJUSTABLE ROLLER ARM	6	
30	28597	GEAR AND SPROCKET	1	
31				
32				
33	32021	HYDRAULIC MOTOR (OMT 200)	1	
34	32023	INNER WEB	1	(SEE LIST AT END)
35	32026	WEB TENSIONER FRAME	1	
36	32027	ELEVATOR RAM	1	
37	32028	SWAN NECK RAM	2	
38	32180	DISCHARGE ELEVATOR MAIN SECTION	1	
39	32220	GEAR AND SPROCKET	1	
40	32223	TIE BAR	1	
41	32229	SHOULDER BOLT	2	
42	32230	INNER WEB FRAME	1	
43	32252	ELEVATOR TOP SECTION	1	
44	32258	BEARING ADJUSTER PLATE	2	
45	32259	RETAINING PLATE	2	
46	32789	OUTER WEB DRIVE SHAFT	1	
47	32262	INNER WEB DRIVE SHAFT	1	
48	32263	DEFLECTOR PLATE	1	
49	32271	RAM PIN	1	
50	32272	RAM PIN	1	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32309	CLAMP STRIP	1	(SEE LIST AT END)
52	32310	RUBBER BAFFLE	1	
53	32337	JOCKEY SUPPORT	1	
54	32345	REAR GUARD	1	
55	32346	CENTRE GUARD	1	
56	32347	FRONT GUARD	1	
57	32355	JOCKEY SPIGOT	1	
58	32409	DISCHARGE ELEVATOR WEB	1	
59	32462	REAR GRILLE	1	
60	32463	SIDE GRILLE	1	
61	32464	ROLLER SHIELD	2	
62	32466	END PANEL	1	
63	32467	FRONT DEFLECTOR	1	
64	32468	REAR DEFLECTOR	1	
65	32469	DEFLECTOR RUBBER	2	
66	32470	CLAMP STRIP	2	
67	32471	TENSIONER STRAP	1	
68	32549	FRONT GRILLE	1	
69	32758	ELEVATOR DEFLECTOR (FRONT)	1	
70	32759	ELEVATOR DEFLECTOR (REAR)	1	
71	32760	TIE BAR	1	
72	32788	TIE BAR	2	
73				
74	6005 RS	BEARING	16	
75	6206 RS	BEARING	4	
76				
77	A 25	PLASIC SPACER	1	
78				
79	BM 174A	DOUBLE SPROCKET SPIGOT	2	
80	BM 184A	JOCKEY ARM	1	
81	BM 82M	SPRING TENSIONER	1	
82				
83				
84				
85				
86	C 50	PLASTIC SPACER	1	
87	C 67	PLASTIC SPACER	1	
88				
89	GS 412	GREASE NIPPLE	2	
90	H 121B	SPRING	1	
91				
92	PH 408	SEAL	16	
93	PH 51AR	FLANGED ROLLER	6	
94	PH 77AR	PLAIN ROLLER	2	
95				
96	PS 194	SPRING	1	
97	PS 326M	COLLAR	8	
98	PS 488M	COLLAR	8	
99	PS 766	SPRING	1	
100	PS 871/73	DRIVE CHAIN	1	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
101	PS 871/90	DRIVE CHAIN	2	
102				
103				
104	SFT 30A	BEARING	4	
105				
106	SP 295	11T NYLON SPROCKET	1	
107	SPCT 143	CLAMP PLATE	2	
108	SS025017/007	STEEL SPACER	6	
109	SS025017/020	STEEL SPACER	10	
110	SS038026/020	STEEL SPACER	4	
111	SS050026/002	STEEL SPACER	12	
112	SS025017/013	STEEL SPACER	6	
113	TBM 83	SPRING ANCHOR	1	
114	TBMW 178	TOP TRACK JOCKEY SPINDLE	1	
	11568	ROLLER ASSEMBLY CONSISTS OF:-		
115	PH 77AR	ROLLER	1	
116	PH 406AM	SPINDLE	1	
117	PH 407	SEAL	1	
118	PH 408	SEAL	1	
119	PS 843	CIRCLIP	2	
120	6005 RS	BEARING	2	
121	0000300504	FELT SEAL	1	
	12506	ROLLER ASSEMBLY CONSISTS OF:-		
122	11265	SPINDLE	1	
123	PH 51AR	ROLLER	1	
124	PH 407	SEAL	1	
125	PH 408	SEAL	1	
126	PS 843	CIRCLIP	2	
127	6005 RS	BEARING	2	
128	0000300504	FELT SEAL	1	
	12507	ROLLER ASSEMBLY CONSISTS OF:-		
129	11265	SPINDLE	1	
130	12156	ROLLER	1	
131	PH 407	SEAL	1	
132	PH 408	SEAL	1	
133	PS 843	CIRCLIP	2	
134	6005 RS	BEARING	2	
135	0000300504	FELT SEAL	1	
	19356	ROLLER ASSEMBLY CONSISTS OF:-		
136	11265	SPINDLE	1	
137	PH 77AR	ROLLER	1	
138	PH 407	SEAL	1	
139	PH 408	SEAL	1	
140	PS 843	CIRCLIP	2	
141	6005 RS	BEARING	2	
142	0000300504	FELT SEAL	1	

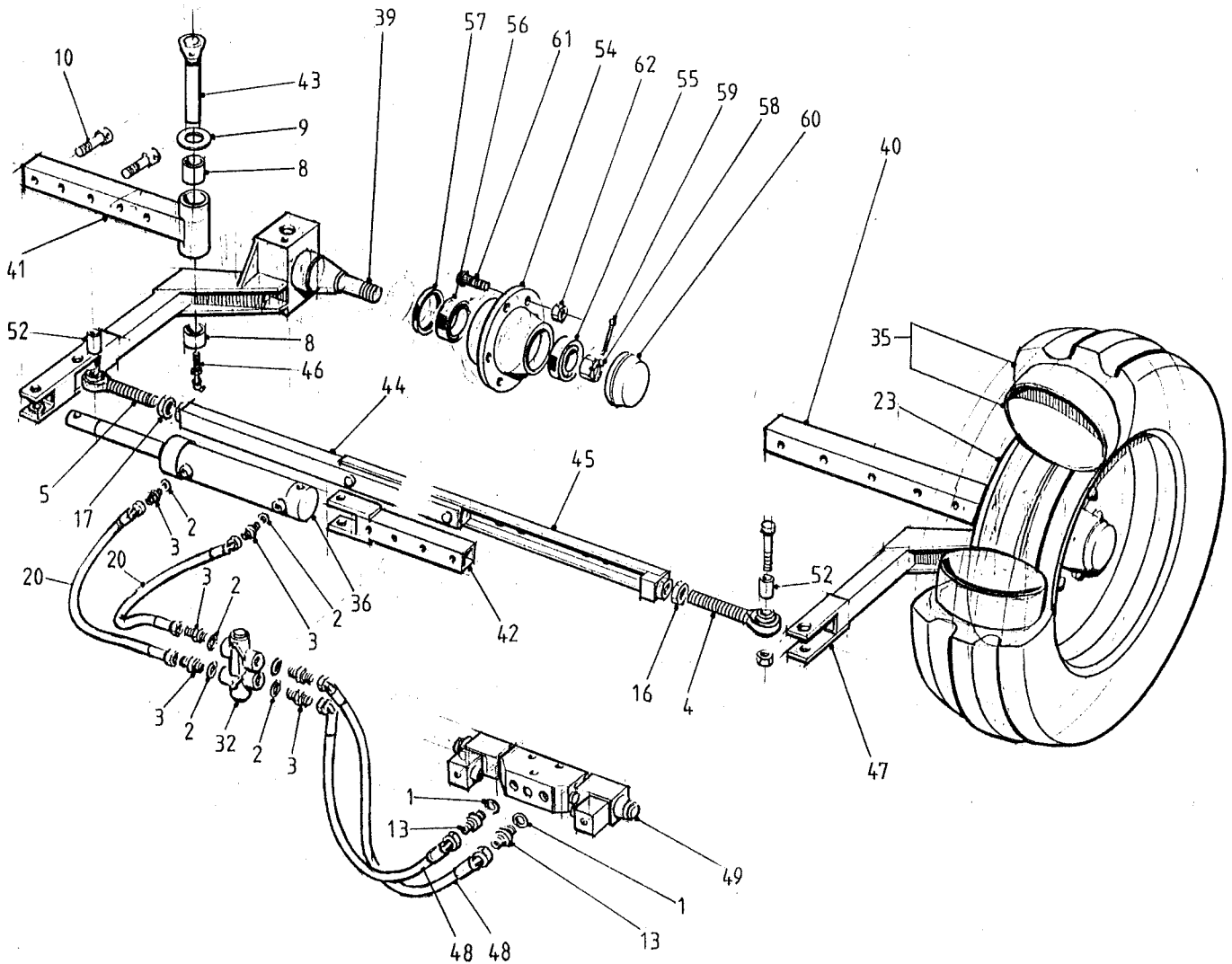
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	19357	ROLLER ASSEMBLY CONSISTS OF:-		
143	PH 406AM	ROLLER SPINDLE	1	
144	PH 51AR	ROLLER	1	
145	PH 407	SEAL	1	
146	PH 408	SEAL	1	
147	PS 843	CIRCLIP	2	
148	6005 RS	BEARING	2	
149	0000300504	FELT SEAL	1	
	23228	ROLLER ASSEMBLY CONSISTS OF:-		
150	PH 51AR	ROLLER	1	
151	PH 406AM	SPINDLE	1	
152	PH 407	SEAL	1	
153	PH 408	SEAL	1	
154	PS 843	CIRCLIP	2	
155	6005 RS	BEARING	2	
156	0000300504	FELT SEAL	1	
	32023	INNER WEB CONSISTS OF:-		
157	32023/1	WEB BELT	2	
158	12238/5	CONNECTING PIN	2	
159	12238/6	CLAMP PLATE	A/R	
160	12238/9	FEMALE CONNECTOR	2	
161	12238/10	MALE CONNECTOR	2	
162	11037/2	PLAIN LINK	101	
	32409	DISCHARGE ELEVATOR WEB CONSISTS OF:-		
163	32409/1	WEB BELT	2	
164	23032	CRANKED LINK	28	
165	12238/5	CONNECTING PIN	2	
166	12238/6	CLAMP PLATE	A/R	
167	12238/9	FEMALE CONNECTOR	2	
168	12238/10	MALE CONNECTOR	2	
169	11037/2	PLAIN LINK	199	



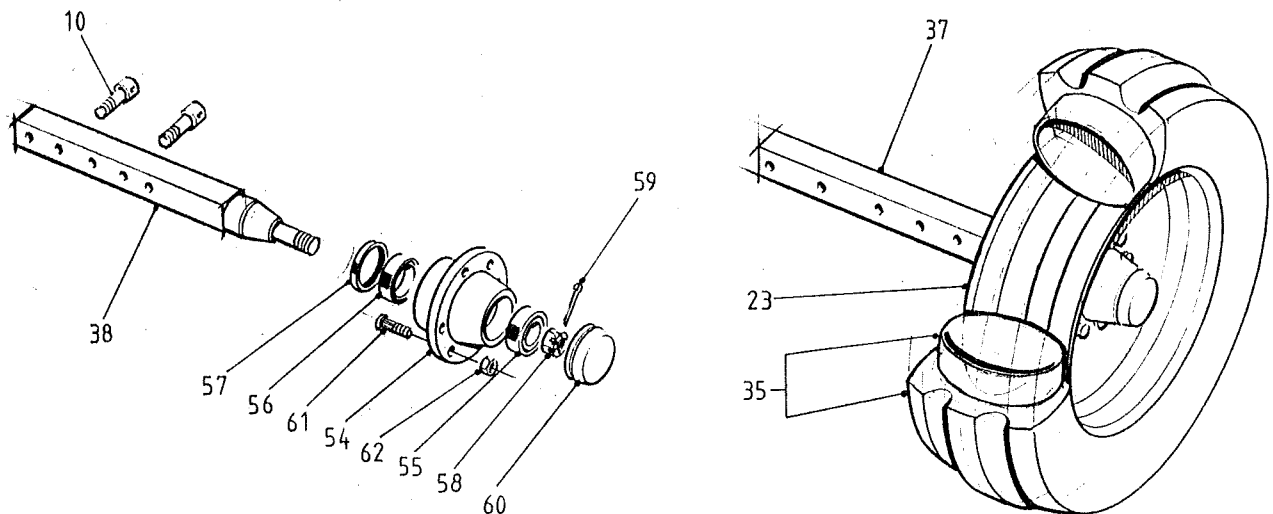
Rear Axle Assemblies

Non-Steerable Rear Axle - Assy N°32066
Steerable Rear Axle - Assy N°32067

PRIOR TO SERIAL NoSP008H



Non-Steerable Rear Axle - Assy N° 32066



REAR AXLE ASSEMBLIES

PRIOR TO SERIAL NoSP008H

(ASSY. No. 32066 & 32067)

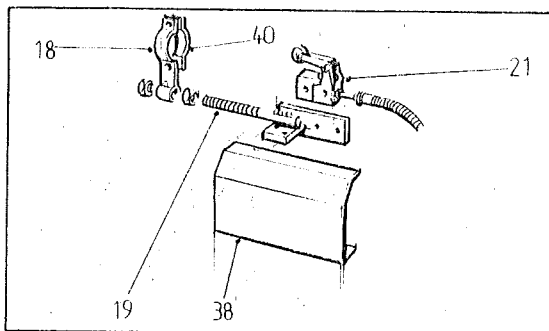
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11124	DOWTY SEAL	2	
2	11125	DOWTY SEAL	6	
3	11336	MALE MALE ADAPTOR	6	
4	11178	ROD END RH	1	
5	11719	ROD END LH	1	
6				
7				
8	12173	FRONT AXLE BUSH	4	
9	12176	FRONT AXLE WASHER	2	
10	12288	AXLE BOLT	4	
11				
12				
13	16356	MALE MALE ADAPTOR	2	
14				
15				
16	22068112	1½" RH LOCKNUT	1	
17	22069112	1½" LH LOCKNUT	1	
18				
19				
20	24144	HOSE ASSY	2	
21				
22				
23	2510400000/1	WHEEL RIM	2	
24				
25				
26	27493	RAM MOUNTING BRACKET	1	
27	27494	SWITCH MOUNTING BRACKET	1	
28	27506	CENTRING SWITCH GUARD	1	
29	27507	SELF-CENTRING SWITCH	1	
30				
31				
32	28322	CHECK VALVE	1	
33				
34				
35	32029	TYRE & TUBE	2	
36	32032	AXLE STEER RAM	1	
37	32044	STUB AXLE LH	1	(NON-STEERABLE AXLE ONLY)
38	32045	STUB AXLE RH	1	(NON-STEERABLE AXLE ONLY)
39	32116	STUB AXLE RH	1	(STEERABLE AXLE ONLY)
40	32117	STUB ARM LH	1	(STEERABLE AXLE ONLY)
41	32118	STUB ARM RH	1	(STEERABLE AXLE ONLY)
42	32119	RAM MOUNTING	1	
43	32121	PIVOT PIN	2	
44	32122	TRACK ROD END	1	
45	32123	TRACK ROD END	1	
46	32124	SPECIAL BOLT	2	
47	32177	STUB AXLE LH	1	(STEERABLE AXLE ONLY)
48	32294	HOSE ASSY	2	
49	32393	DOUBLE ACTING VALVE	1	(FITTED WITH MOTOR SPOOL)
50				

REAR AXLE ASSEMBLIES

PRIOR TO SERIAL NoSP008H

(ASSY. No. 32066 & 32067)

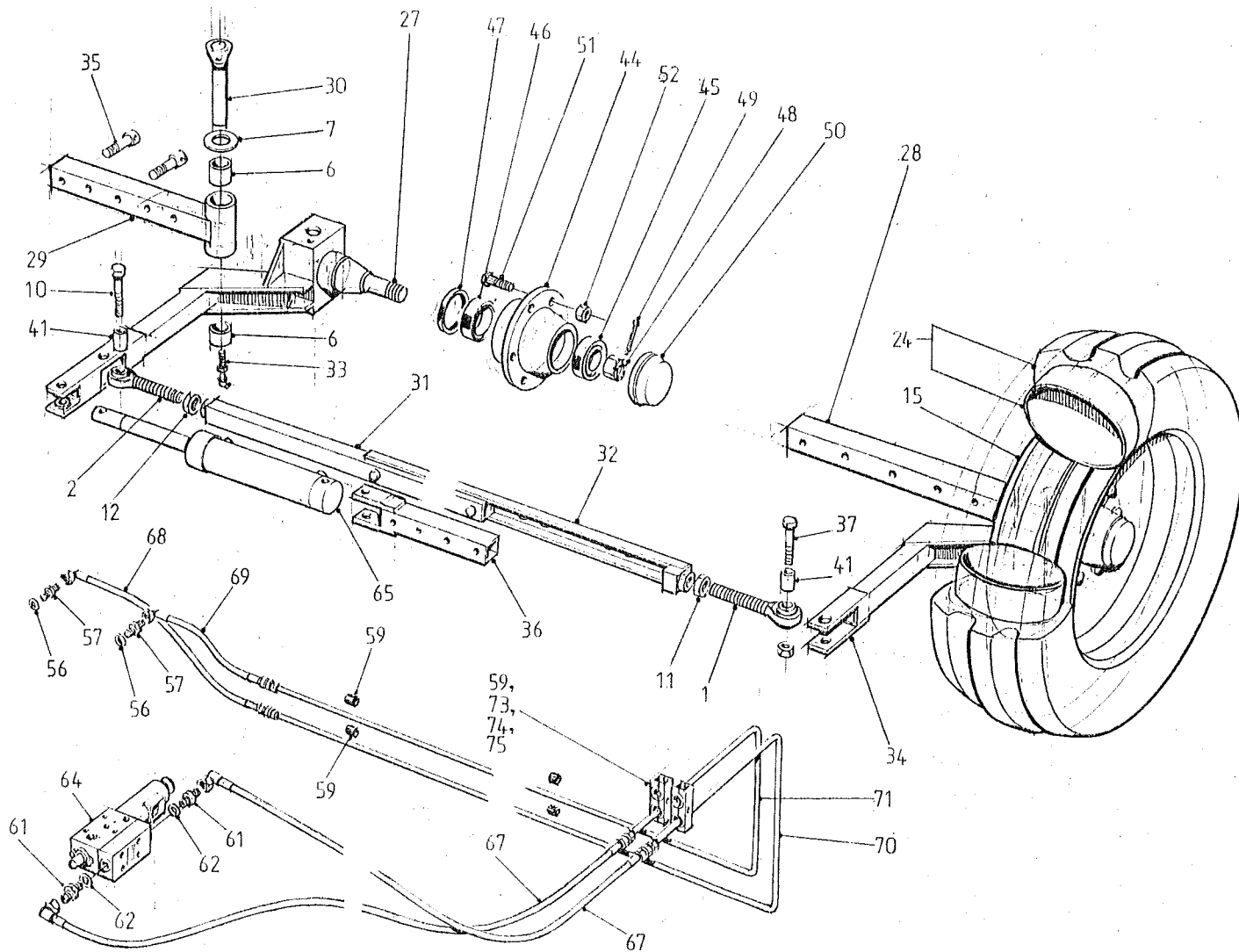
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	H 209	CLAMP	1	
52	SS035024/025	STEEL SPACER	2	
53				
54	32043/1	HUB	2	
55	32043/2	BEARING	2	
56	32043/3	BEARING	2	
57	32043/4	SEAL	2	
58	32043/5	LOCKNUT	2	
59	32043/6	SPLIT PIN	2	
60	32043/7	END CAP	2	
61	13208	STUD	12	
62	13209	NUT	12	



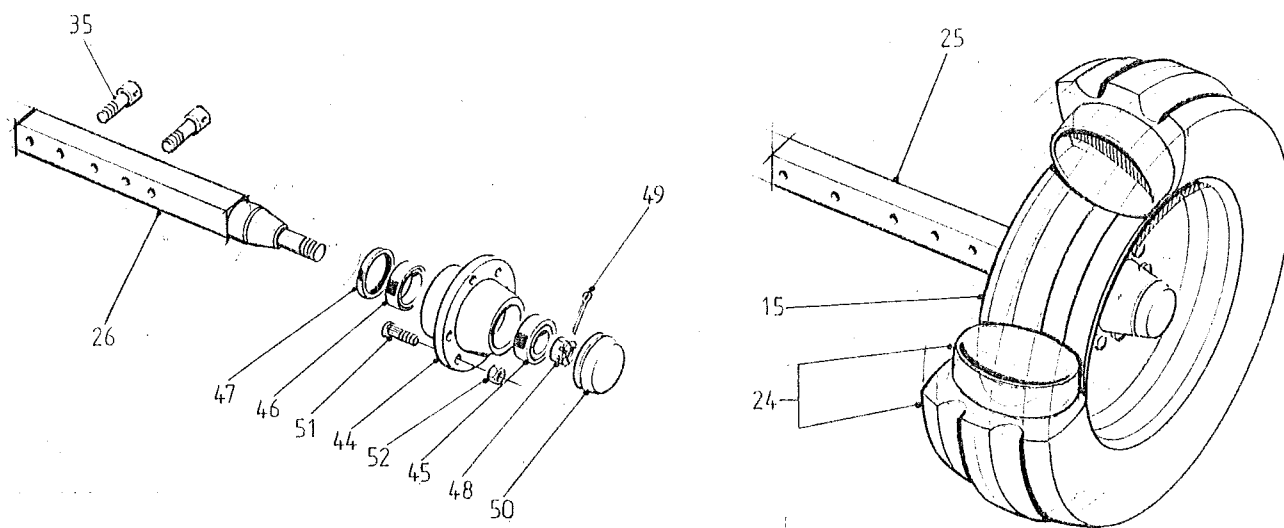
Rear Axle Assemblies

Non-Steerable Rear Axle - Assy N°32066
Steerable Rear Axle - Assy N°32067

FROM SERIAL NO.: SP008H



Non-Steerable Rear Axle - Assy N° 32066



REAR AXLE ASSEMBLIES (FROM SERIAL No. SP008H)

(ASSY. No. 32066 & 32067)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11718	ROD END RH	1	
2	11719	ROD END LH	1	
3				
4				
5				
6	12173	FRONT AXLE BUSH	4	
7	12176	FRONT AXLE WASHER	2	
8				
9				
10	22012024/120	M24x120 HT BOLT	1	
11	22068112	1½"RH LOCKNUT	1	
12	22069112	1½"LH LOCKNUT	1	
13				
14				
15	2510400000/1	WHEEL RIM	2	
16				
17				
18	27493	MOUNTING BRACKET	1	
19	27494	SWITCH MOUNTING BRACKET	1	
20				
21	27507	SELF CENTRING SWITCH	1	
22				
23				
24	32029	TYRE & TUBE	2	
25	32044	STUB AXLE LH	1	
26	32045	STUB AXLE RH	1	
27	32116	STUB AXLE RH	1	
28	32117	STUB ARM LH	1	
29	32118	STUB ARM RH	1	
30	32121	PIVOT PIN	2	
31	32122	TRACK ROD END	1	
32	32123	TRACK ROD END	1	
33	32124	SPECIAL BOLT	2	
34	32177	STUB AXLE LH	1	
35	32379	AXLE BOLT	4	
36	32432	RAM MOUNTING	1	
37	32435	TRACK ROD BOLT	1	
38	32674	CENTRING SWITCH GUARD	1	{ PRIOR TO SERIAL No SP3/4028 PART No 27506
39				
40	H 209	CLAMP	1	
41	SS035024/022	STEEL SPACER	2	
42				
43				
44	32043/1	HUB	2	
45	32043/2	BEARING	2	
46	32043/3	BEARING	2	
47	32043/4	SEAL	2	
48	32043/5	LOCKNUT	2	
49	32043/6	SPLIT PIN	2	
50	32043/7	END CAP	2	

REAR AXLE ASSEMBLIES (FROM SERIAL No. SP008H)

(ASSY. No. 32066 & 32067)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	13208	STUD	12	
52	13209	NUT	12	
53				
54				
55				
		HYDRAULIC COMPONENTS CONSISTS OF:-		
56	11125	DOWTY SEAL	2	
57	11336	MALE MALE ADAPTOR	2	
58				
59	13386	10mm GROMMET	6	
60				
61	27460	18mmx $\frac{1}{4}$ "MALE MALE ADAPTOR	2	
62	27461	18mm DOWTY SEAL	2	
63				
64	32413	DOUBLE ACTING VALVE	1	
65	32431	AXLE STEER RAM	1	
67	32492	HOSE ASSEMBLY	2	
68	32493	HOSE ASSEMBLY	1	
69	32494	HOSE ASSEMBLY	1	
70	32531	STEEL PIPE ASSEMBLY	1	
71	32532	STEEL PIPE ASSEMBLY	1	
72				
73	SPCT 208	PIPE CLAMP (2 LOOP)	4	
74	SPCT 210	STACKING NUT	2	
75	SPCT 212	STACKING STUD	2	

REAR AXLE ASSEMBLIES FROM SERIAL NoSP3/4054 **(ASSY. No. 32066, 32067, 32755)**

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
	32066	NON-STEERABLE REAR AXLE CONSISTS OF:-		
1	13208	WHEEL STUD	12	
2	13209	WHEEL NUT	12	
3				
4				
5	32044	STUB AXLE LH	1	
6	32045	STUB AXLE RH	1	
7				
8	32723	TYRE AND TUBE	2	} WHEEL COMPLETE PART No 32768
9	32727	WHEEL RIM	2	
10	32769	LOCKING PIN	2	
11				
12	32043/1	HUB	2	
13	32043/2	BEARING	2	
14	32043/3	BEARING	2	
15	32043/4	SEAL	2	
16	32043/5	LOCKNUT	2	
17	32043/6	SPLIT PIN	2	
18	32043/7	END CAP	2	
19				
20	REK 215	LINCH PIN	2	
	32067	(CLEANER)STEERABLE REAR AXLE CONSISTS OF:-		
	32755	(TRASH EXTRACTOR)STEERABLE REAR AXLE CONSISTS OF:-		
21	11715	ROD END LH	1	
22				
23	12173	AXLE BUSH	4	
24	12176	AXLE WASHER	2	
25				
26	13031	ROD END RH	1	
27	13208	WHEEL STUD	12	
28	13209	WHEEL NUT	12	
29				
30	27493	MOUNTING BRACKET	1	
31	27494	SWITCH MOUNTING BRACKET	1	
32	27507	SELF CENTRING SWITCH	1	
33				
34	32116	STUB AXLE RH	1	(ASSY 32067 ONLY)
35	32117	STUB ARM LH	1	
36	32118	STUB ARM RH	1	
37	32121	PIVOT PIN	2	
38	32122	TRACK ROD END	1	
39	32123	TRACK ROD END	1	
40	32124	SPECIAL BOLT	2	
41	32177	STUB AXLE LH	1	(ASSY 32067 ONLY)
42				
43	32432	RAM MOUNTING	1	

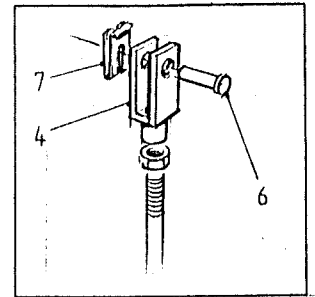
REAR AXLE ASSEMBLIES FROM SERIAL NoSP3/4054 (ASSY. No. 32066, 32067, 32755)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
44	32435	TRACK ROD BOLT	1	
45	32571	WIRING LOOM	1	
46	32674	CENTRING SWITCH GUARD	1	
47	32723	TYRE AND TUBE	2	} WHEEL COMPLETE PART } No 32768
48	32727	WHEEL RIM	2	
49	32753	STUB AXLE RH	1	(ASSY 32755 ONLY)
50	32754	STUB AXLE LH	1	(ASSY 32755 ONLY)
51	32769	LOCKING PIN	2	
52				
53	22012024/120	M24x120 HT BOLT	1	
54	22068112	1½" RH LOCKNUT	1	
55	22069112	1½" LH LOCKNUT	1	
56				
57				
58	H 209	CLAMP	1	
59	REK 215	LINCH PIN	2	
60	SS035024/022	STEEL SPACER	2	
61				
62	32043/1	HUB	2	
63	32043/2	BEARING	2	
64	32043/3	BEARING	2	
65	32043/4	SEAL	2	
66	32043/5	LOCK NUT	2	
67	32043/6	SPLIT PIN	2	
68	32043/7	END CAP	2	
		HYDRAULIC COMPONENTS CONSIST OF:-		
69	11125	DOWTY SEAL	2	
70	11336	MALE MALE ADAPTOR	2	
71				
72	13386	10mm GROMMET	6	(ASSY 32067 ONLY)
	13386	10mm GROMMET	4	(ASSY 32755 ONLY)
73				
74	27460	18mmx¼"BSP MALE MALE ADAPTOR	2	
75	27461	18mm DOWTY SEAL	2	
76				
77	32413	DOUBLE ACTING VALVE	1	
78	32431	AXLE STEER RAM	1	
79	32492	HOSE ASSY	2	(ASSY 32067 ONLY)
80	32493	HOSE ASSY	1	
81	32494	HOSE ASSY	1	
82	32531	STEEL PIPE ASSY	1	(ASSY 32067 ONLY)
83	32532	STEEL PIPE ASSY	1	(ASSY 32067 ONLY)
84	32756	HOSE ASSY	2	(ASSY 32755 ONLY)
85	32757	STEEL PIPE ASSY	2	(ASSY 32755 ONLY)
86				
87	SPCT 208	PIPE CLAMP (2 LOOP)	4	
88	SPCT 210	STACKING NUT	2	
89	SPCT 212	STACKING STUD	2	

Steering and Depth Control

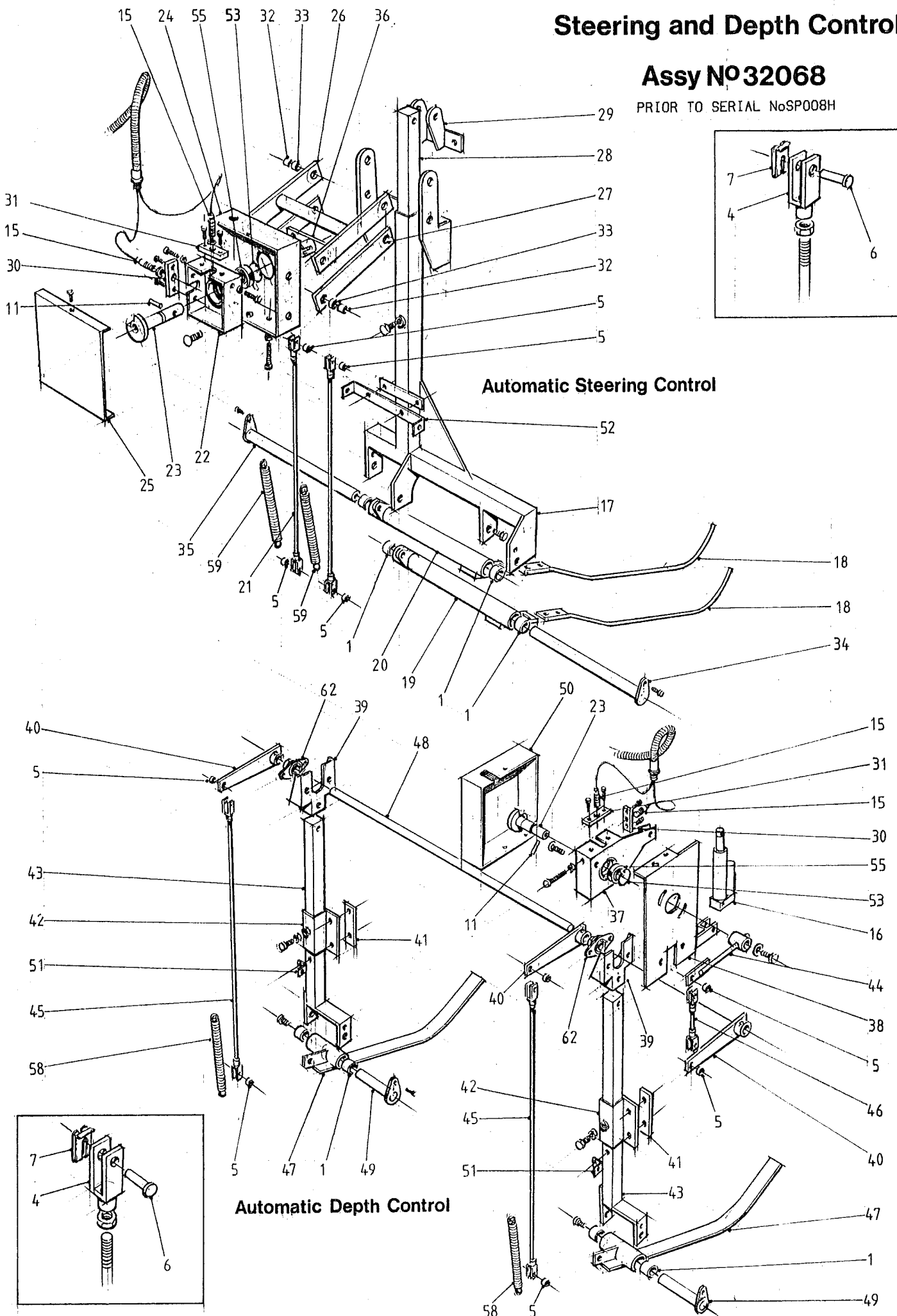
Assy N°32068

PRIOR TO SERIAL NoSP008H



Automatic Steering Control

Automatic Depth Control



STEERING AND DEPTH CONTROL ASSEMBLY

(ASSY. No. 32068)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12120	OILITE BUSH	8	
2				
3				
4	16066	CLEVIS	10	
5	16082	OILITE BUSH	10	
6	16083	CLEVIS PIN	10	
7	16092	CLEVIS CLIP	10	
8				
9				
10				
11	22067010/040	ROLL PIN	2	
12				
13				
14				
15	32037	PROXIMITY SWITCH	4	
16	32162	ELECTRICAL ACTUATOR	1	
17	32196	STEERING UNIT FRAME	1	
18	32197	SENSING ARM	2	
19	32198	FRONT PIVOT	1	
20	32199	REAR PIVOT	1	
21	32200	CONNECTING ROD	2	
22	32201	SENSOR HOUSING	1	
23	32202	SPINDLE	2	
24	32203	SENSOR HOUSING BACKPLATE	1	
25	32204	GUARD	1	
26	32205	UPPER LINK ARM	1	
27	32206	LOWER LINK ARM	2	
28	32207	ARM	1	
29	32208	UPPER BRACKET	1	
30	32209	SENSOR MOUNT	2	
31	32210	SENSOR MOUNT	2	
32	32211	SPACER	8	
33	32212	OILITE BUSH	8	
34	32213	PIVOT PIN	1	
35	32214	PIVOT PIN	1	
36	32218	T BAR	1	
37	32235	SENSOR HOUSING	1	
38	32236	SENSOR HOUSING BACKPLATE	1	
39	32237	MOUNTING PAD	2	
40	32238	RADIUS ARM	3	
41	32239	CLAMP PLATE	2	
42	32240	BRACKET	2	
43	32241	DEPTH LEG	2	
44	32242	SENSOR ARM	1	
45	32243	LINK ROD	2	
46	32244	CONNECTING ROD	1	
47	32245	DEPTH FOOT	2	
48	32246	SHAFT	1	
49	32247	PIVOT PIN	2	
50	32248	GUARD	1	

STEERING AND DEPTH CONTROL ASSEMBLY

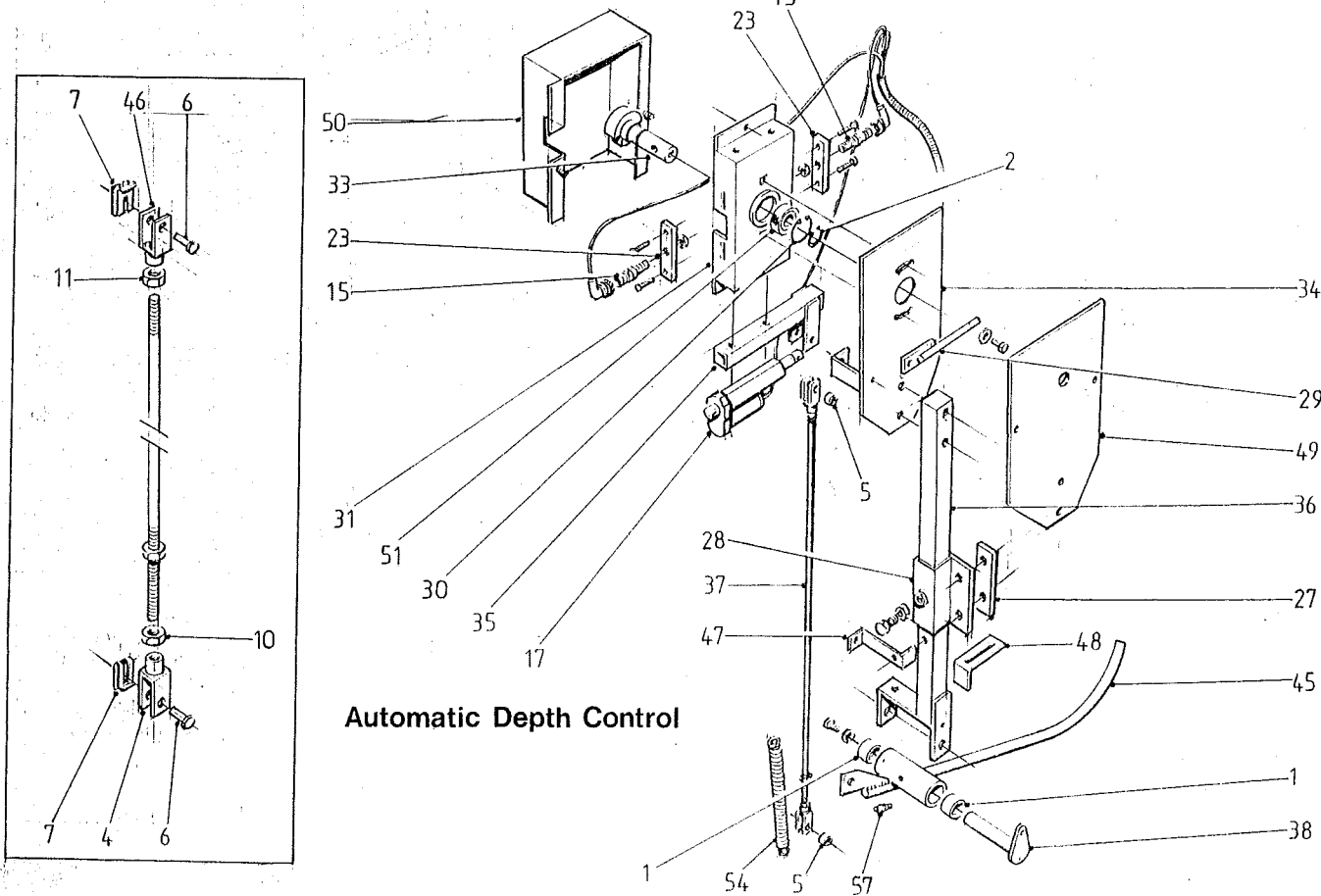
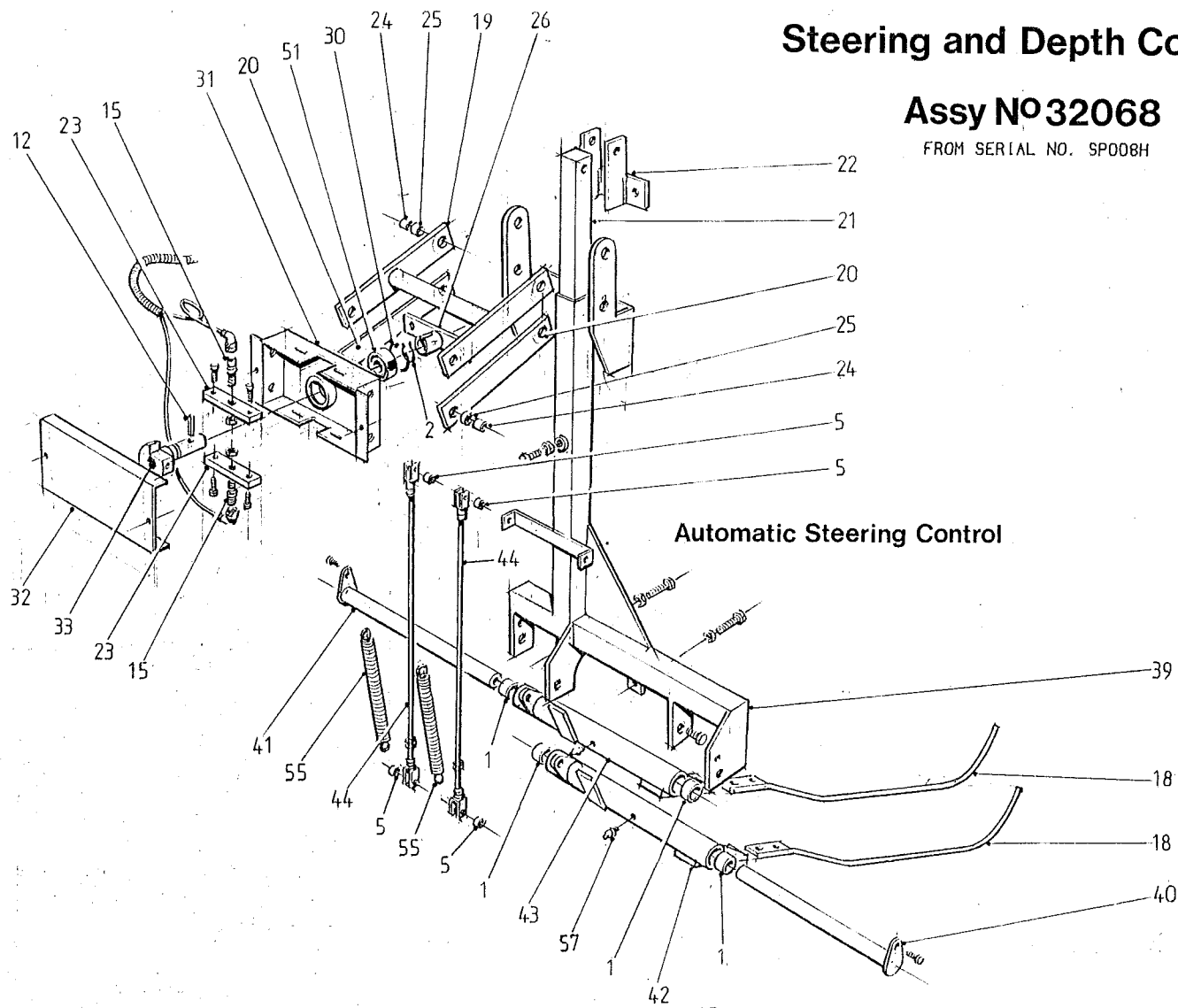
(ASSY. No. 32068)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32339	DEPTH SPRING BRACKET	2	
52	32340	STEERING SPRING BRACKET	1	
53	32338	INTERNAL CIRCLIP	2	
54				
55	6004 RS	BEARING	2	
56				
57				
58	H 121	SPRING	2	
59	H 121B	SPRING	2	
60				
61				
62	SLFL 25A	BEARING	2	

Steering and Depth Control

Assy N° 32068

FROM SERIAL NO. SP008H



STEERING AND DEPTH CONTROL ASSEMBLY

(ASSY. No. 32068)

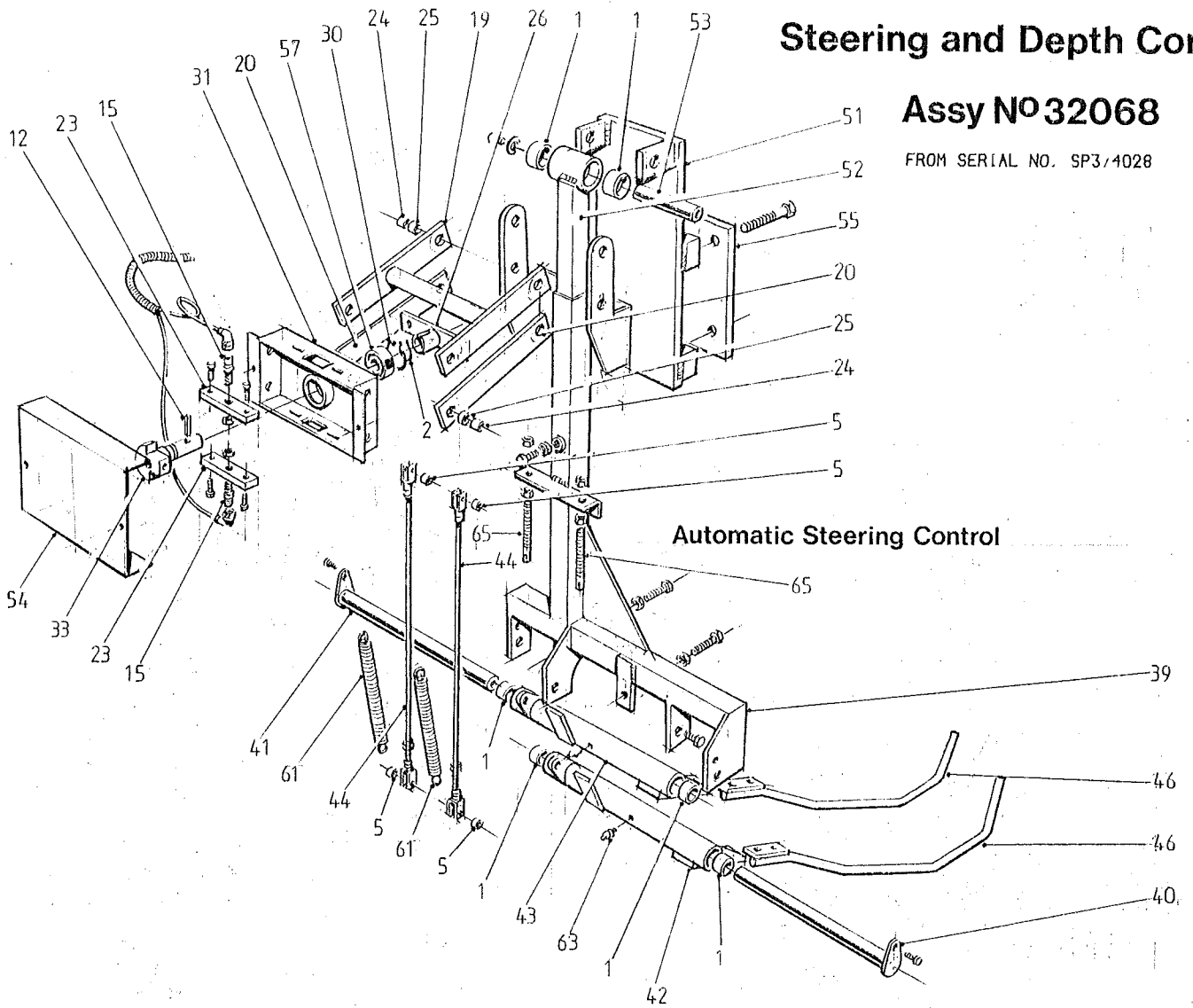
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12120	OILITE BUSH	6	
2	12298	EXTERNAL CIRCLIP	2	
3				
4	16066	CLEVIS END RH THREAD	3	
5	16082	OILITE BUSH	6	
6	16083	CLEVIS PIN	6	
7	16092	CLEVIS CLIP	6	
8				
9				
10	22029008	M8 FULL NUT RH THREAD	3	
11	22063008	M8 FULL NUT LH THREAD	3	
12	22067010/040	ROLL PIN	1	
13				
14				
15	32037/1	SWITCH	4	
16				
17	32162	ELECTRICAL ACTUATOR	1	
18	32197	SENSING ARM	2	
19	32205	UPPER LINK ARM	1	
20	32206	LOWER LINK ARM	2	
21	32207	ARM	1	
22	32208	UPPER BRACKET	1	
23	32209	SENSOR MOUNT	4	
24	32211	SPACER	8	
25	32212	OILITE BUSH	8	
26	32218	'T' BAR	1	
27	32239	CLAMP PLATE	1	
28	32240	BRACKET	1	
29	32242	SENSOR ARM	1	
30	32338	INTERNAL CIRCLIP	2	
31	32447	STEERING AND DEPTH BOX	2	
32	32448	GUARD	2	
33	32449	SPINDLE	2	
34	32450	BACKPLATE	1	
35	32451	RAM MOUNT	1	
36	32452	DEPTH STALK	1	
37	32453	DEPTH LINKAGE ROD	1	
38	32454	PIVOT PIN	1	
39	32455	STEERING FRAME	1	
40	32456	PIVOT PIN FRONT	1	
41	32457	PIVOT PIN REAR	1	
42	32458	FRONT PIVOT	1	
43	32459	REAR PIVOT	1	
44	32460	ADJUSTABLE LINKAGE ROD	2	
45	32461	DEPTH FOOT	1	
46	32472	CLEVIS END LH THREAD	3	
47	32540	SPRING MOUNT	1	
48	32573	DEPTH FOOT STOP	1	
49	32583	GUARD BACKPLATE	1	
50	32584	AUTO-DEPTH GUARD	1	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	6004 RS	BEARING	2	
52				
53				
54	H 121	SPRING	1	
55	H 121B	SPRING	2	
56				
57	GS 412	GREASE NIPPLE	3	

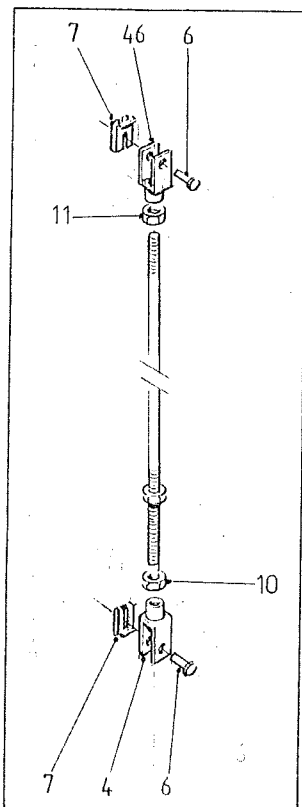
Steering and Depth Control

Assy №32068

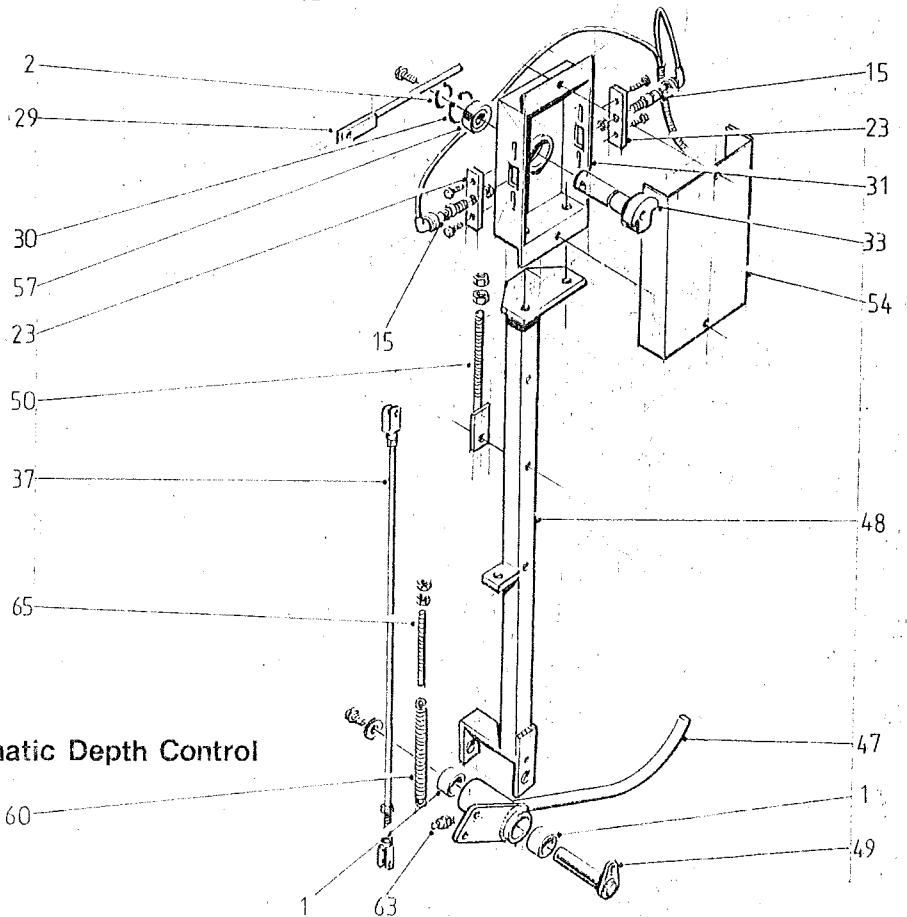
FROM SERIAL NO. SP3/4028



Automatic Steering Control



Automatic Depth Control



STEERING AND DEPTH CONTROL ASSEMBLY

(ASSY. No. 32068)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	12120	OILITE BUSH	8	
2	12298	EXTERNAL CIRCLIP	2	
3				
4	16066	CLEVIS END RH THREAD	3	
5	16082	OILITE BUSH	4	
6	16083	CLEVIS PIN	6	
7	16092	CLEVIS CLIP	6	
8				
9				
10	22029008	M8 FULL NUT RH THREAD	3	
11	22063008	M8 FULL NUT LH THREAD	3	
12	22067010/040	ROLL PIN	1	
13				
14				
15	32037/1	SWITCH	4	
16				
17				
18				
19	32205	UPPER LINK ARM	1	
20	32206	LOWER LINK ARM	2	
21				
22				
23	32209	SENSOR MOUNT	4	
24	32211	SPACER	8	
25	32212	OILITE BUSH	8	
26	32218	'T' BAR	1	
27				
28				
29	32242	SENSOR ARM	1	
30	32338	INTERNAL CIRCLIP	2	
31	32447	STEERING AND DEPTH BOX	2	
32				
33	32449	SPINDLE	2	
34				
35				
36				
37	32453	DEPTH LINKAGE ROD	1	
38				
39	32455	STEERING FRAME	1	
40	32456	PIVOT PIN FRONT	1	
41	32457	PIVOT PIN REAR	1	
42	32458	FRONT PIVOT	1	
43	32459	REAR PIVOT	1	
44	32460	ADJUSTABLE LINKAGE ROD	2	
45	32472	CLEVIS END LH THREAD	3	
46	32197	STEERING FOOT	2	
47	32678	DEPTH FOOT	1	
48	32679	DEPTH STALK	1	
49	32680	PIVOT PIN	1	
50	32681	ADJUSTER	1	

STEERING AND DEPTH CONTROL ASSEMBLY

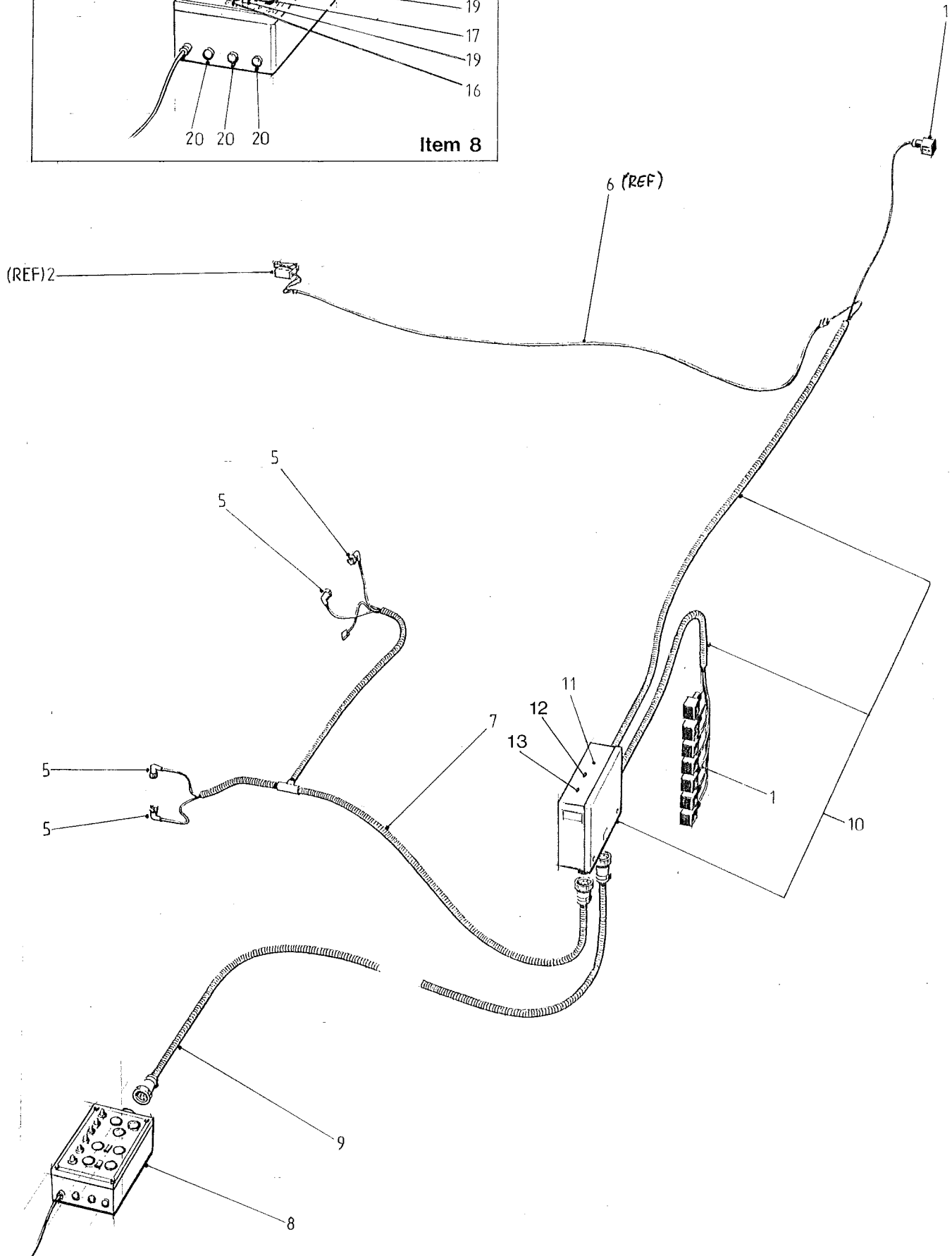
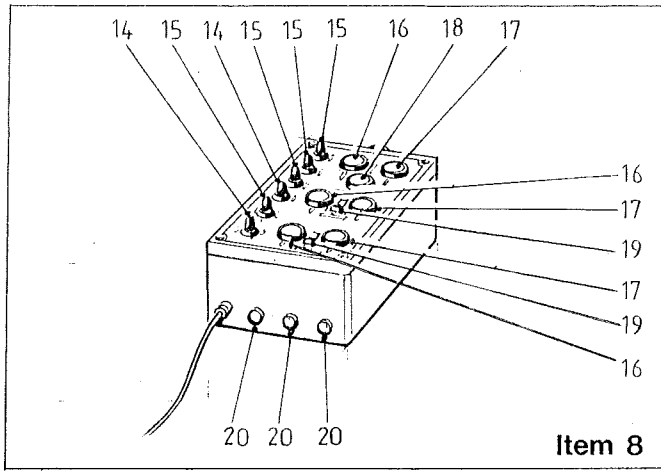
(ASSY. No. 32068)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32682	STEERING MOUNT	1	
52	32683	STEERING HEIGHT LEG	1	
53	32684	PIVOT PIN	1	
54	32685	STEERING AND DEPTH GUARD	2	
55	32691	STEERING MOUNT CLAMP PLATE	1	
56				
57	6004 RS	BEARING	2	
58				
59				
60	H 121	SPRING	1	
61	H 121B	SPRING	2	
62				
63	GS 412	GREASE NIPPLE	3	
64				
65	BM 212M	SHORT ADJUSTER	3	

Electrical Assembly

Assy N°32069

PRIOR TO SERIAL NoSP3/4028



ELECTRICAL ASSEMBLY

PRIOR TO SERIAL NoSP3/4028

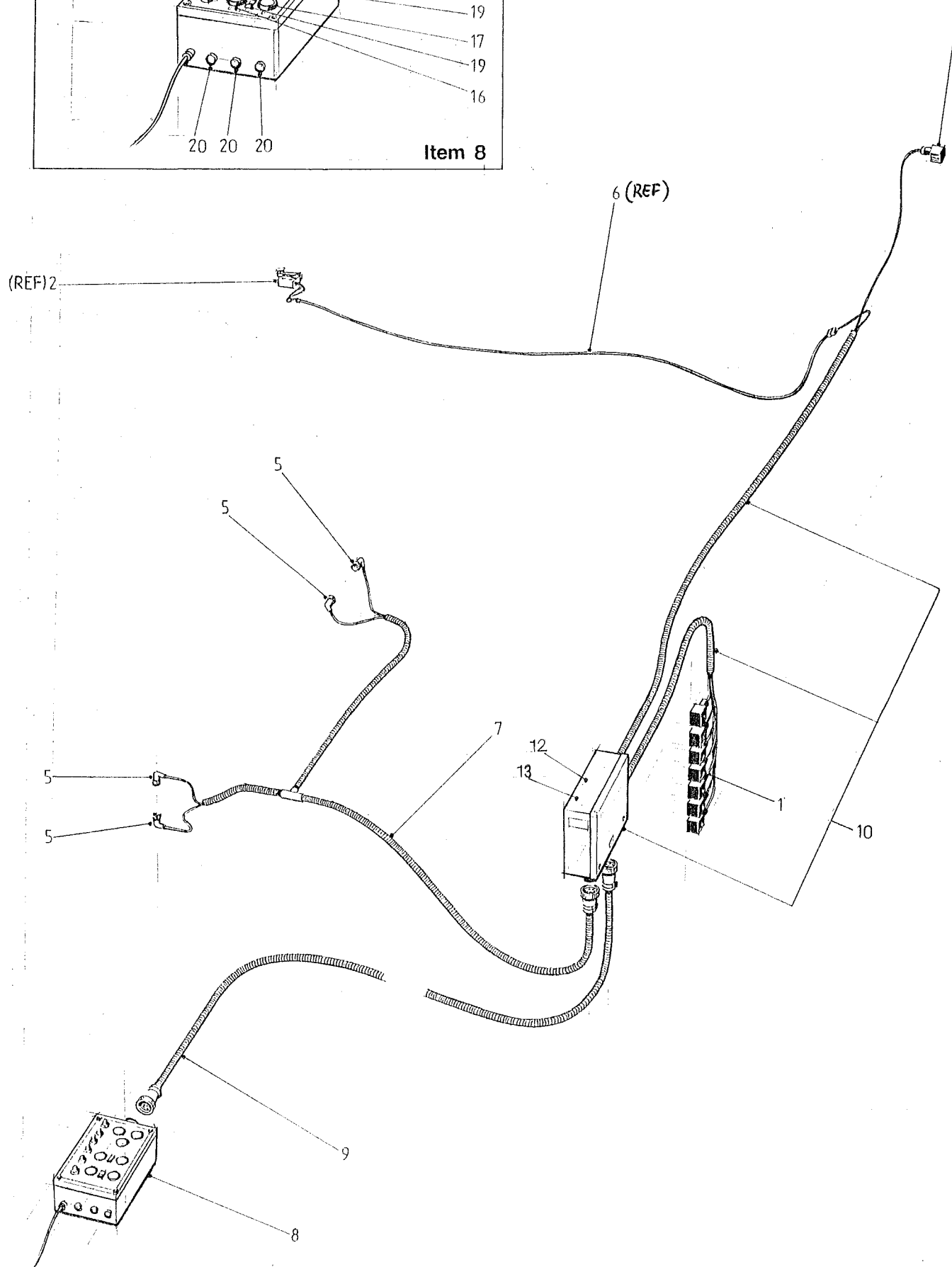
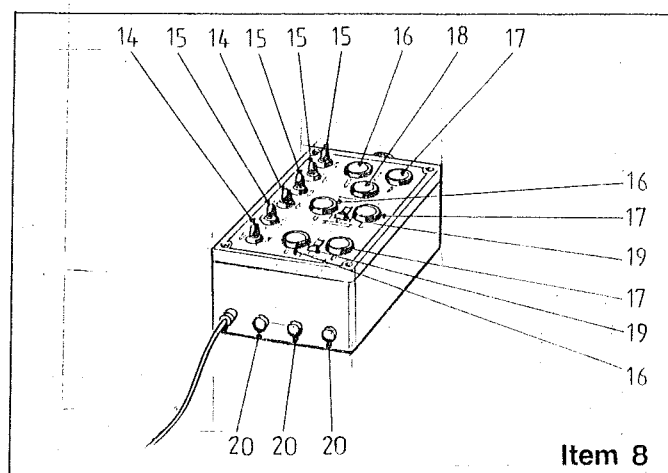
(ASSY. No. 32069)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27189	ELECTRICAL CONNECTING PLUG	8	
2	27507	SELF CENTRING SWITCH	1	(REF)
3				
4				
5	32037/2	CABLE	4	
6	32571	REAR STEERABLE AXLE WIRING LOOM	1	(REF)
7	32572	AUTO DEPTH AND STEER WIRING LOOM	1	
8	32595	CONTROL BOX COMPLETE	1	
9	32596	CONTROL BOX/SUB BOX WIRING LOOM	1	
10	32597	SUB BOX C/W 2 LOOMS	1	
11	32605	PLUG IN RELAY	4	
12	32609	AUTO DEPTH RELAY BLOCK	1	
13	32610	AUTO STEER RELAY BLOCK	1	
	32595	CONTROL BOX CONSISTS OF:-		
14	27467	ON/OFF DETENT SWITCH	2	
15	27468	2 WAY SPRING BACK SWITCH	4	
16	32600	PUSH BUTTON SWITCH (RED)	3	
17	32601	PUSH BUTTON SWITCH (BLUE)	3	
18	32602	PUSH BUTTON SWITCH (YELLOW)	1	
19	32603	ROCKER SWITCH	2	
20	32604	FUSE HOLDER	3	

Electrical Assembly

Assy N° 32069

FROM SERIAL NO. SP3/4028



ELECTRICAL ASSEMBLY

FROM SERIAL NoSP3/4028

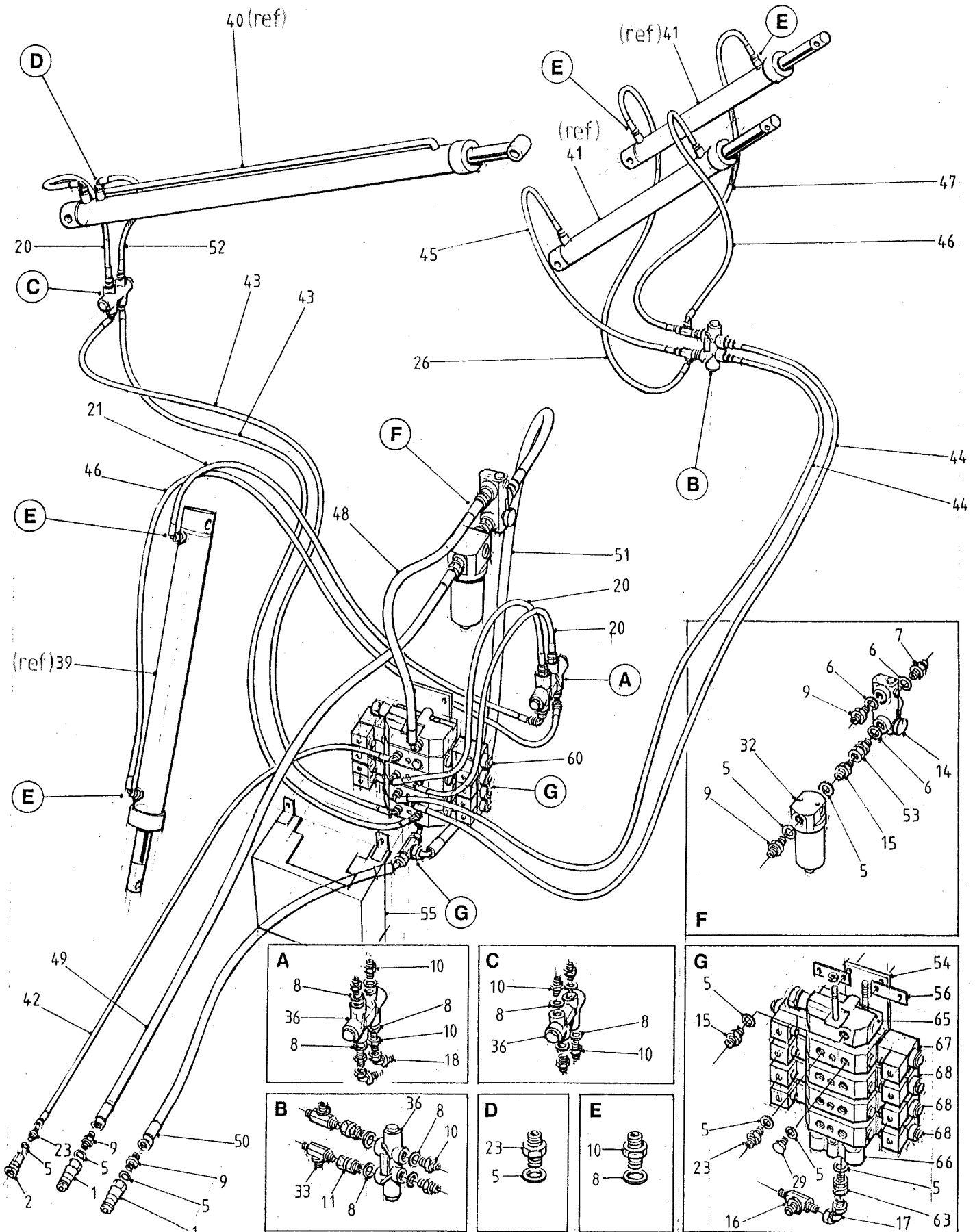
(ASSY. No. 32069)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	27189	ELECTRICAL CONNECTING PLUG	8	
2	27507	SELF CENTRING SWITCH	1	(REF)
3				
4				
5	32037/2	CABLE	4	
6	32571	REAR STEERABLE AXLE WIRING LOOM	1	(REF)
7	32699	AUTO DEPTH AND STEER WIRING LOOM	1	
8	32700	CONTROL BOX COMPLETE	1	
9	32701	CONTROL BOX/SUB BOX WIRING LOOM	1	
10	32702	SUB BOX C/W 2 LOOMS	1	
11				
12	32609	AUTO DEPTH RELAY BLOCK	1	
13	32610	AUTO STEER RELAY BLOCK	1	
	32595	CONTROL BOX CONSISTS OF:-		
14	27467	ON/OFF DETENT SWITCH	2	
15	27468	2 WAY SPRING BACK SWITCH	4	
16	32600	PUSH BUTTON SWITCH (RED)	3	
17	32601	PUSH BUTTON SWITCH (BLUE)	3	
18	32602	PUSH BUTTON SWITCH (YELLOW)	1	
19	32603	ROCKER SWITCH	2	
20	32604	FUSE HOLDER	3	

Hydraulics (Ram Circuit)

Assy N°32070

PRIOR TO SERIAL NoSP008H



HYDRAULICS (RAM CIRCUIT)

PRIOR TO SERIAL NoSP008H

(ASSY. No. 32070)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE Q/R COUPLING	2	
2	10141	FEMALE Q/R COUPLING	1	
3				
4				
5	11124	DOWTY SEAL	17	
6	11123	DOWTY SEAL	3	
7	11115	MALE MALE ADAPTOR	1	
8	11125	DOWTY SEAL	18	
9	11295	MALE MALE ADAPTOR	4	
10	11336	MALE MALE ADAPTOR	16	
11	11607	MALE FEMALE SWIVEL ADAPTOR	2	
12				
13				
14	12273	VARIABLE FLOW DIVIDER	1	
15	12315	MALE MALE ADAPTOR	2	
16	12322	MALE TEE	1	
17	12350	BENT STEM ADAPTOR	1	
18	12378	BENT STEM ADAPTOR	2	
19				
20	13187	HOSE ASSY	3	
21	13188	HOSE ASSY	1	
22				
23	16356	MALE MALE ADAPTOR	10	
24				
25				
26	23320	HOSE ASSY	1	
27				
28				
29	24383	BLANKING PLUG	1	
30				
31				
32	27158	PRESSURE LINE FILTER	1	
33	27449	MALE TEE	2	
34				
35				
36	28322	CHECK VALVE	3	
37				
38				
39	32003	DEPTH RAM	1	(REF)
40	32027	RAM	1	(REF)
41	32028	RAM	2	(REF)
42	32293	HOSE ASSY	1	
43	32296	HOSE ASSY	2	
44	32297	HOSE ASSY	2	
45	32316	HOSE ASSY	1	
46	32317	HOSE ASSY	2	
47	32318	HOSE ASSY	1	
48	32330	HOSE ASSY	1	
49	32331	HOSE ASSY	1	
50	32332	HOSE ASSY	1	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32333	HOSE ASSY	1	
52	32334	HOSE ASSY	1	
53	32335	MALE FEMALE SWIVEL ADAPTOR	1	
54	32273	VALVE MOUNTING PLATE	1	
55	32365	VALVE BLOCK GUARD	1	
56	32389	SUPPORT STRIP	2	
57	32146	VALVE BLOCK ASSY (7 BANK)	1	(NOT SHOWN)
58	32147	VALVE BLOCK ASSY (6 BANK)	1	(NOT SHOWN)
59	32148	VALVE BLOCK ASSY (5 BANK)	1	(NOT SHOWN)
60	32394	VALVE BLOCK ASSY (4 BANK)	1	
61				
62				
63	TBMW 659	MALE FEMALE SWIVEL ADAPTOR	1	
64				
	32146	VALVE ASSY (7 BANK) CONSISTS OF:-		
65	32390	INLET SECTION	1	} (NOT SHOWN)
66	32391	OUTLET SECTION	1	
67	32392	SINGLE ACTING VALVE	1	
68	32393	DOUBLE ACTING VALVE (FITTED WITH MOTOR SPOOL)	6	
	32147	VALVE ASSY (6 BANK) CONSISTS OF:-		
65	32390	INLET SECTION	1	} (NOT SHOWN)
66	32391	OUTLET SECTION	1	
67	32392	SINGLE ACTING VALVE	1	
68	32393	DOUBLE ACTING VALVE (FITTED WITH MOTOR SPOOL)	5	
	32148	VALVE ASSY (5 BANK) CONSISTS OF:-		
65	32390	INLET SECTION	1	} (NOT SHOWN)
66	32391	OUTLET SECTION	1	
67	32392	SINGLE ACTING VALVE	1	
68	32393	DOUBLE ACTING VALVE (FITTED WITH MOTOR SPOOL)	4	
	32394	VALVE ASSY (4 BANK) CONSISTS OF:-		
65	32390	INLET SECTION	1	
66	32391	OUTLET SECTION	1	
67	32392	SINGLE ACTING VALVE	1	
68	32393	DOUBLE ACTING VALVE (FITTED WITH MOTOR SPOOL)	3	

Hydraulics (Ram Circuit)

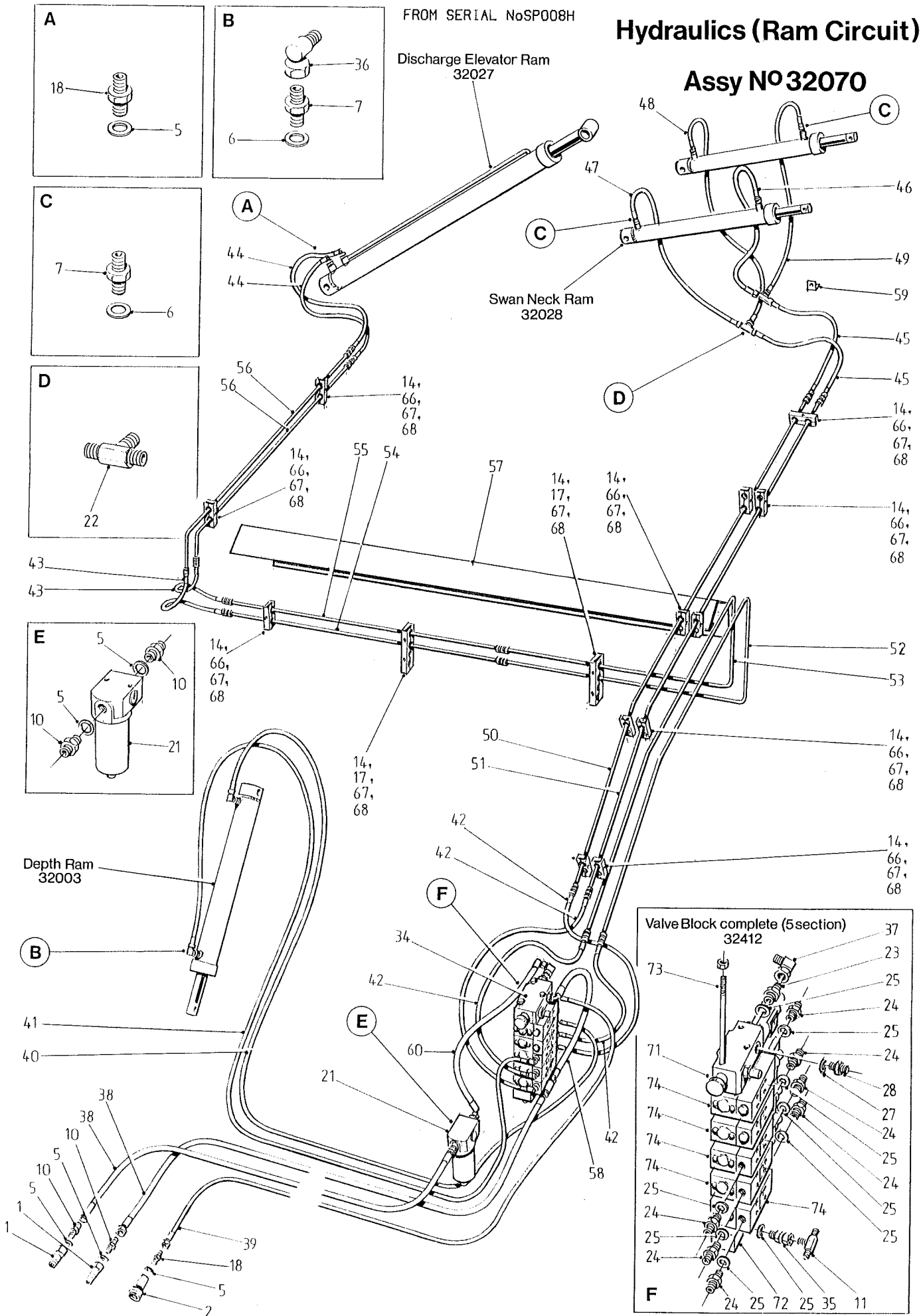
Assy No 32070

Discharge Elevator Ram
32027

Swan Neck Ram
32028

Depth Ram
32003

Valve Block complete (5 section)
32412



HYDRAULICS (RAM CIRCUIT)

FROM SERIAL NoSP008H

(ASSY. No. 32070)

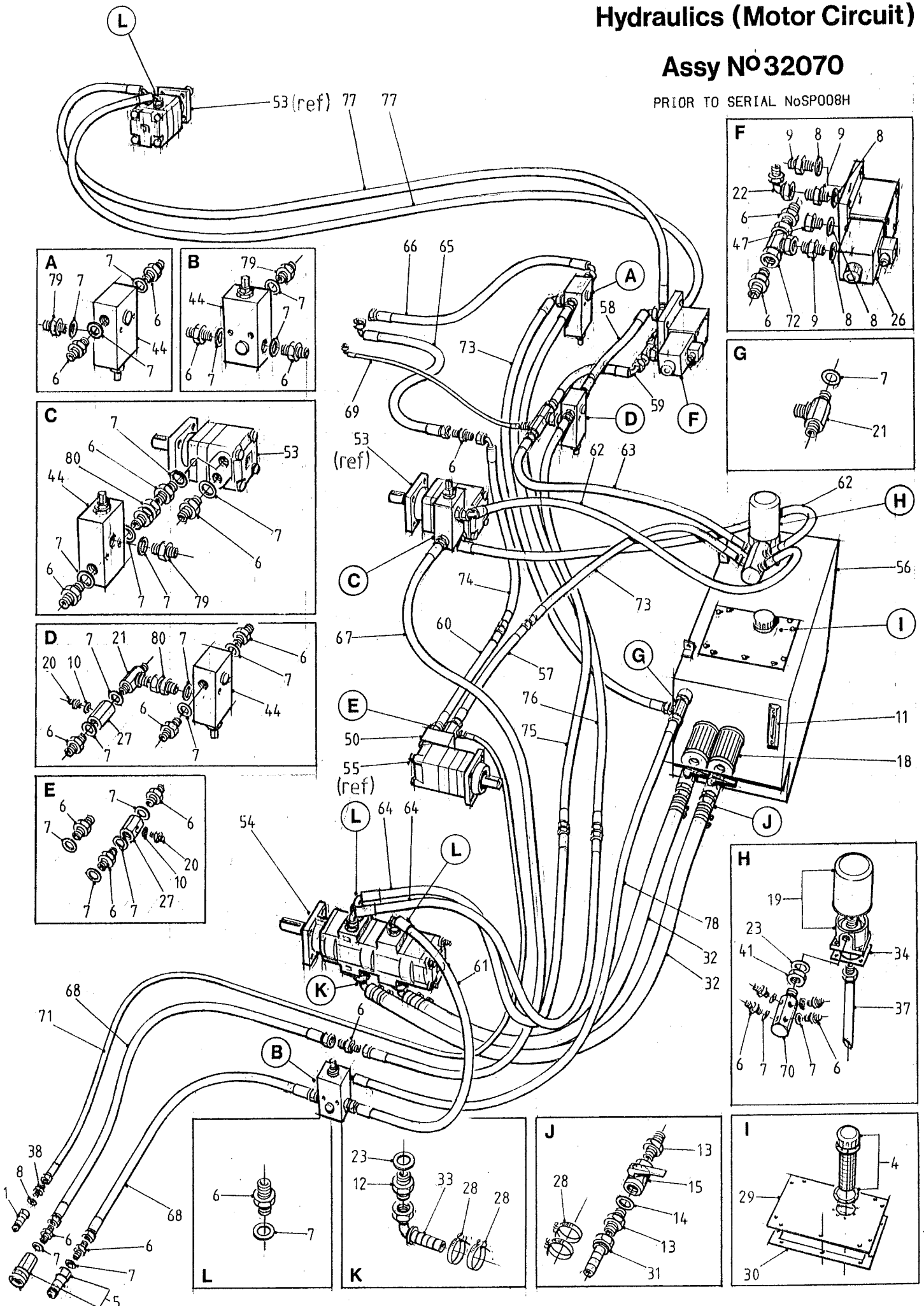
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	QUICK RELEASE COUPLING	2	
2	10141	QUICK RELEASE COUPLING	1	
3				
4				
5	11124	½" DOWTY SEAL	7	
6	11125	¾" DOWTY SEAL	6	
7	11336	¾" x ¼" MALE MALE ADAPTOR	6	
8				
9				
10	12315	½" MALE MALE ADAPTOR	4	
11	12323	½" MALE TEE	1	
12				
13				
14	13386	GROMMET	26	
15				
16				
17	16304	PIPE CLAMP (4 LOOP)	4	
18	16356	½" x ¼" MALE MALE ADAPTOR	3	
19				
20				
21	27158	PRESSURE LINE FILTER	1	
22	27449	¼" BSP MALE TEE	2	
23	27459	½" x 18mm MALE MALE ADAPTOR	1	
24	27460	¼" x 18mm MALE MALE ADAPTOR	7	
25	27461	18mm DOWTY SEAL	9	
26				
27	31167	22mm DOWTY SEAL	1	
28	31168	½" BSP x M22 x 1.5 MALE MALE ADAPTOR	1	
29				
30				
31				
32				
33				
34	32412	VALVE BLOCK COMPLETE (5 SECTION)	1	
35	32473	½" BSP x 18mm SWIVEL ADAPTOR	1	
36	32474	¼" BSP 90° BLOCK	2	
37	32475	½" BSP 90° BLOCK	1	
38	32478	HOSE ASSEMBLY	2	
39	32479	HOSE ASSEMBLY	1	
40	32480	HOSE ASSEMBLY	1	
41	32481	HOSE ASSEMBLY	1	
42	32484	HOSE ASSEMBLY	4	
43	32485	HOSE ASSEMBLY	2	
44	32486	HOSE ASSEMBLY	2	
45	32487	HOSE ASSEMBLY	2	
46	32488	HOSE ASSEMBLY	1	
47	32489	HOSE ASSEMBLY	1	
48	32490	HOSE ASSEMBLY	1	
49	32491	HOSE ASSEMBLY	1	
50	32524	STEEL PIPE ASSEMBLY	1	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51	32525	STEEL PIPE ASSEMBLY	1	{ (PRIOR TO SERIAL No SP3/4054 PART No WAS 32548)
52	32526	STEEL PIPE ASSEMBLY	1	
53	32527	STEEL PIPE ASSEMBLY	1	
54	32528	STEEL PIPE ASSEMBLY	1	
55	32529	STEEL PIPE ASSEMBLY	1	
56	32530	STEEL PIPE ASSEMBLY	2	
57	32770	OIL TANK CROSS GUARD	1	
58	32557	HOSE ASSEMBLY	1	
59	32558	PIPE CATCH	1	
60	32560	HOSE ASSEMBLY	1	
61				
62				
63				
64				
65				
66	SPCT 208	PIPE CLAMP (2 LOOP)	24	
67	SPCT 210	STACKING NUT	16	
68	SPCT 212	STACKING STUD	4	
69				
70				
	32412	VALVE BLOCK (5 SECTION) CONSISTS OF:-		{ PRIOR TO SERIAL No.SP3/4028 RETURN PORT THREAD DIMENSION WAS M18x1.5
71	32412/1	INLET SECTION	1	
72	32412/2	OUTLET SECTION	1	
73	32412/3	VALVE BLOCK STUDS (SEE NOTE)	3	
74	32413	DOUBLE ACTING VALVE	5	
	NOTE	VALVE BLOCK STUDS TO FIT:-		
73	32554	6 SECTION VALVE	3	
	32555	7 SECTION VALVE	3	

Hydraulics (Motor Circuit)

Assy No 32070

PRIOR TO SERIAL NoSP008H



HYDRAULICS (MOTOR CIRCUIT)

PRIOR TO SERIAL NoSP008H

(ASSY. No. 32070)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	10140	MALE Q/R COUPLING	1	
2				
3				
4	11059	AIR BREATHER	1	
5	11108	Q/R COUPLING COMPLETE	1	
6	11115	MALE MALE ADAPTOR	28	
7	11123	DOWTY SEAL	32	
8	11124	DOWTY SEAL	5	
9	11295	MALE MALE ADAPTOR	3	
10	11337	DOWTY SEAL	2	
11	11626	FLUID LEVEL GAUGE	1	
12	11737	MALE MALE ADAPTOR	2	
13	11739	MALE MALE ADAPTOR	4	
14	11740	DOWTY SEAL	2	
15	11797	SHUT-OFF VALVE	2	
16				
17				
18	12278	STRAINER	2	
19	12279	FILTER UNIT	1	
20	12316	MALE MALE ADAPTOR	2	
21	12322	MALE TEE	2	
22	12350	BENT STEM ADAPTOR	1	
23	12352	DOWTY SEAL	3	
24				
25				
26	13055	DUMP VALVE AND SUB PLATE ASSY	1	
27	13174	DRAIN PIPE FITTING	2	
28	13229	HOSE CLIP	4	
29	13293	HYDRAULIC TANK LID	1	
30	13294	GASKET	1	
31	13297	FEMALE STANDPIPE ADAPTOR	2	
32	13298	SUCTION HOSE	3.80	
33	13299	90° FEMALE STANDPIPE ADAPTOR	2	
34	13341	GASKET	1	
35				
36				
37	16201	OIL RETURN PIPE	1	
38	16356	MALE MALE ADAPTOR	1	
39				
40				
41	22066150	1½" BSP LOCKNUT	1	
42				
43				
44	23350	RELIEF VALVE	4	
45				
46				
47	24383	BLANKING PLUG	1	
48				
49				
50	28333	MOTOR MOUNTED RELIEF VALVE	1	

HYDRAULICS (MOTOR CIRCUIT)

PRIOR TO SERIAL NoSP008H

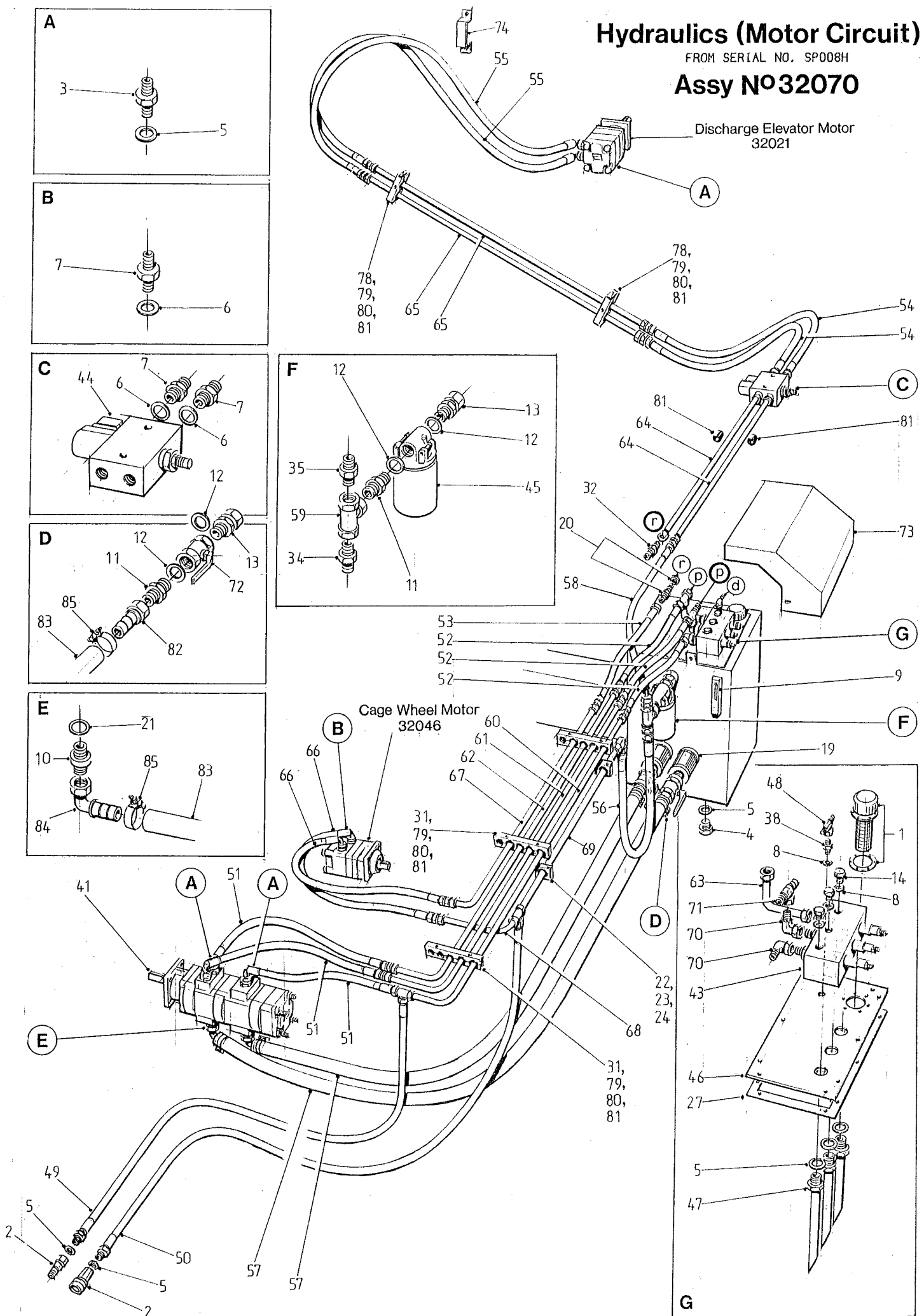
(ASSY. No. 32070)

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
51				
52				
53	32021	HYDRAULIC MOTOR	2	(REF)
54	32035	TRIPLE PUMP	1	
55	32046	HYDRAULIC MOTOR	1	(REF)
56	32217	HYDRAULIC TANK	1	
57	32274	HOSE ASSY	1	
58	32275	HOSE ASSY	1	
59	32276	HOSE ASSY	1	
60	32277	HOSE ASSY	1	
61	32278	HOSE ASSY	1	
62	32280	HOSE ASSY	2	
63	32281	HOSE ASSY	1	
64	32283	HOSE ASSY	2	
65	32284	HOSE ASSY	1	
66	32285	HOSE ASSY	1	
67	32286	HOSE ASSY	1	
68	32287	HOSE ASSY	2	
69	32289	HOSE ASSY	1	
70	32302	FILTER FITTING	1	
71	32329	HOSE ASSY	1	
72	32336	FEMALE TEE	1	
73	32360	HOSE ASSY	2	
74	32361	HOSE ASSY	1	
75	32362	HOSE ASSY	1	
76	32363	HOSE ASSY	1	
77	32364	HOSE ASSY	2	
78	32367	HOSE ASSY	1	
79	32368	MALE MALE ADAPTOR	3	
80	32369	MALE FEMALE SWIVEL ADAPTOR	2	

Hydraulics (Motor Circuit)

FROM SERIAL NO. SP008H

Assy N°32070

Discharge Elevator Motor
32021

HYDRAULICS (MOTOR CIRCUIT)

FROM SERIAL NoSP008H

(ASSY. No. 32070)

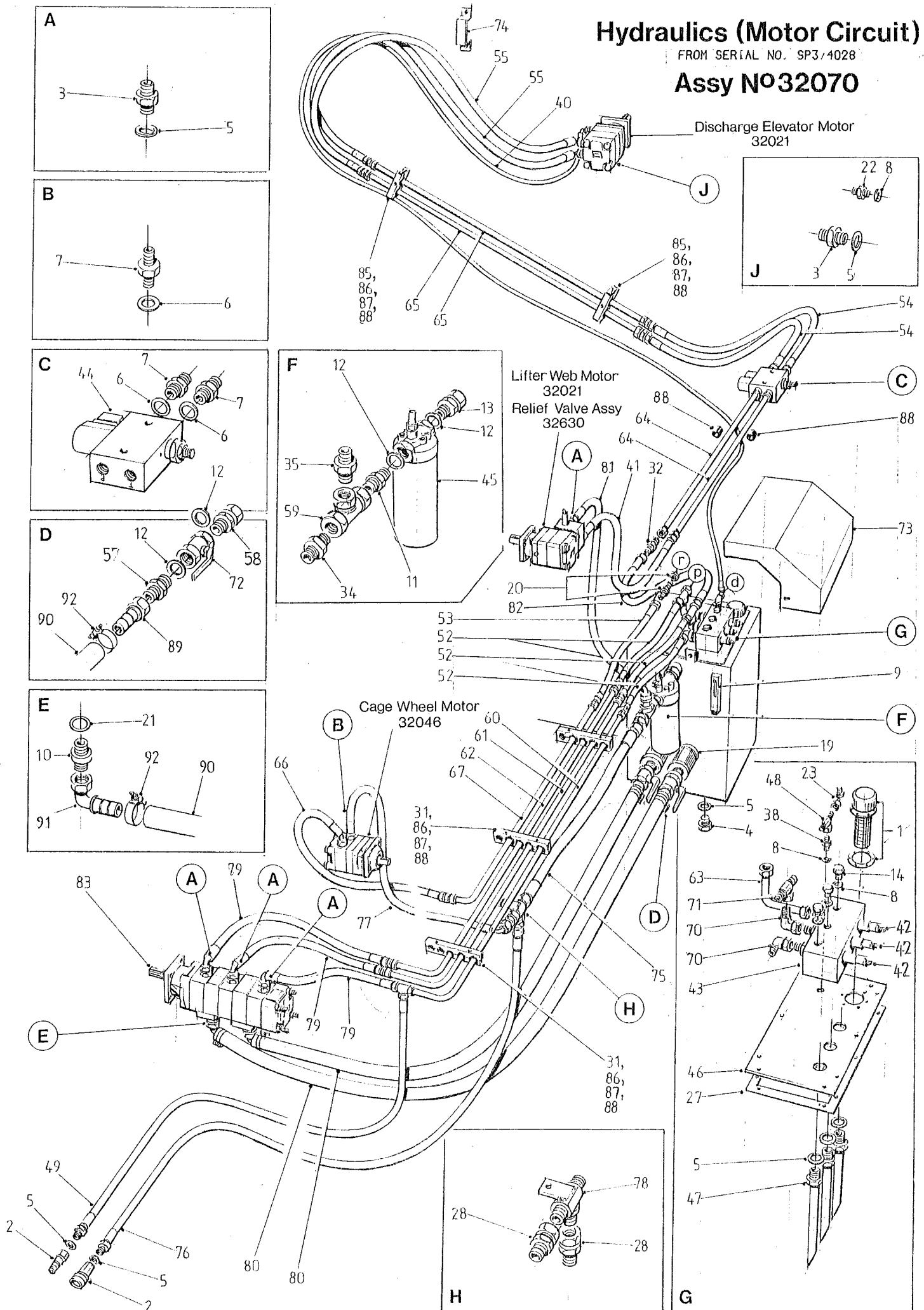
ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11059	AIR BREATHER	1	
2	11108	QUICK RELEASE COUPLING	1	
3	11115	¾" MALE MALE ADAPTOR	5	
4	11117	¾" BLANKING PLUG	1	
5	11123	¾" DOWTY SEAL	11	
6	11124	½" DOWTY SEAL	4	
7	11295	¾" x ½" MALE MALE ADAPTOR	4	
8	11337	¾" DOWTY SEAL	4	
9	11626	FLUID LEVEL GAUGE	1	
10	11737	1½" x 1¼" MALE MALE ADAPTOR	2	
11	11739	1¼" MALE MALE ADAPTOR	3	
12	11740	1¼" DOWTY SEAL	6	
13	11796	1¼" MALE FEMALE ADAPTOR	3	
14	11876/8	¾" BSP BLANKING PLUG	3	
15				
16				
17				
18				
19	12278	STRAINER	2	
20	12320	¾" BSP BULKHEAD	1	
21	12352	1½" DOWTY SEAL	2	
22	12563	PIPE CLAMP	4	
23	12564	STACKING NUT	2	
24	12591	GROMMET	2	
25				
27	13294	GASKET	1	
30				
31	16305	PIPE CLAMP (5 LOOP)	6	
32	16446	STRAIGHT COUPLING	1	
33				
34	23143	1" x 1¼" MALE MALE ADAPTOR	1	
35	23583	1¼" x ¾" MALE MALE ADAPTOR	1	
36				
37				
38	27451	¾" BSP BULKHEAD	1	
39				
40				
41	32035	TRIPLE PUMP	1	
42				
43	32395	RELIEF VALVE	1	
44	32406	ELEVATOR VALVE	1	
45	32407	FILTER ASSEMBLY	1	(FILTER ELEMENT ONLY, PART No 32408)
46	32428	TANK LID	1	
47	32429	DIP TUBE	3	
48	32476	¾" MALE MALE FEMALE TEE	1	
49	32496	HOSE ASSEMBLY	1	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50	32497	HOSE ASSEMBLY	1	
51	32498	HOSE ASSEMBLY	3	
52	32499	HOSE ASSEMBLY	3	
53	32500	HOSE ASSEMBLY	1	
54	32501	HOSE ASSEMBLY	2	
55	32502	HOSE ASSEMBLY	2	
56	32503	HOSE ASSEMBLY	1	
57	32504	SUCTION HOSE (COMPLETE)	2	
58	32506	HOSE ASSEMBLY	1	
59	32513	1 1/4" FEMALE TEE	1	
60	32514	STEEL PIPE ASSEMBLY	1	
61	32515	STEEL PIPE ASSEMBLY	1	
62	32516	STEEL PIPE ASSEMBLY	1	
63	32517	STEEL PIPE ASSEMBLY	1	
64	32518	STEEL PIPE ASSEMBLY	2	
65	32519	STEEL PIPE ASSEMBLY	2	
66	32520	HOSE ASSEMBLY	2	
67	32521	STEEL PIPE ASSEMBLY	1	
68	32522	STEEL PIPE ASSEMBLY	1	
69	32523	STEEL PIPE ASSEMBLY	1	
70	32536	90° ELBOW	2	
71	32537	TEE	1	
72	32538	1 1/4" SHUT-OFF VALVE	2	
73	32547	OIL TANK PIPE GUARD	1	
74	32550	PIPE SUPPORT	1	
75				
76				
77				
78	SPCT 208	PIPE CLAMP (2 LOOPS)	4	
79	SPCT 210	STACKING NUT	8	
80	SPCT 212	STACKING STUD	2	
81	SPCT 222	GROMMET	17	
	32504	SUCTION HOSE CONSISTS OF:-		
82	13297	1 1/4" FEMALE STANDPIPE ADAPTOR	1	
83	13298	1 1/4" SUCTION HOSE	2.9M	
84	13299	1 1/4" FEMALE STANDPIPE ADAPTOR 90°	1	
85	32592	HOSE CLIP	2	

Hydraulics (Motor Circuit)

FROM SERIAL NO. SP3/4028

Assy N°32070



ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
1	11059	AIR BREATHER	1	(SEE NOTE AT END)
2	11108	QUICK RELEASE COUPLING	1	
3	11115	¾" MALE MALE ADAPTOR	7	
4	11117	¾" BLANKING PLUG	1	
5	11123	¾" DOWTY SEAL	13	
6	11124	½" DOWTY SEAL	4	
7	11295	¾" x ½" MALE MALE ADAPTOR	4	
8	11337	¾" DOWTY SEAL	5	
9	11626	FLUID LEVEL GAUGE	1	
10	11737	1½" x 1¼" MALE MALE ADAPTOR	2	
11	11739	1¼" MALE MALE ADAPTOR	1	
12	11740	1¼" DOWTY SEAL	6	
13	11796	1¼" MALE FEMALE ADAPTOR	1	
14	11876/8	¾" BSP BLANKING PLUG	3	
15				
16				
17				
18				
19	12278	STRAINER	2	
20	12320	¾" BSP BULKHEAD	1	
21	12352	1½" DOWTY SEAL	2	
22	12316	¾" BSP MALE MALE ADAPTOR	1	
23	12378	¾" BSP 90° ADAPTOR	1	
24				
25				
26				
27	13294	GASKET	1	
28	13285	¾" BSP MALE x 1" BSP FEM SWIVEL ADAPTOR	2	
30				
31	16305	PIPE CLAMP (5 LOOP)	6	
32	16446	STRAIGHT COUPLING	1	
33				
34	23143	1" x 1¼" MALE MALE ADAPTOR	1	
35	23583	1¼" x ¾" MALE MALE ADAPTOR	1	
36				
37				
38	27451	¾" BSP BULKHEAD	1	
39				
40	31107	HOSE ASSEMBLY	1	
41	32282	HOSE ASSEMBLY (1000mm)	1	(3 ROW ONLY)
	32667	HOSE ASSEMBLY (800mm)	1	(4 ROW ONLY)
42	32395/1	RELIEF VALVE	A/R	
43	32395	RELIEF VALVE BLOCK	1	
44	32406	ELEVATOR VALVE	1	(FILTER ELEMENT PART No 32729)
45	32728	FILTER ASSEMBLY { (PRIOR TO SERIAL NoSP3/1051 PART No WAS 32631)	1	(PRIOR TO SERIAL No SP3/1051 PART No WAS 32632)
46	32428	TANK LID	1	
47	32429	DIP TUBE	3	
48	32476	¾" MALE MALE FEMALE TEE	1	
49	32496	HOSE ASSEMBLY	1	

ITEM No.	PART No.	DESCRIPTION	QTY	REMARKS
50				
51				
52	32499	HOSE ASSEMBLY	3	
53	32500	HOSE ASSEMBLY	1	
54	32501	HOSE ASSEMBLY	2	
55	32502	HOSE ASSEMBLY	2	
56				
57	32695	1½"MALE MALE ADAPTOR	2	
58	32696	1½"MALE FEMALE SWIVEL ADAPTOR	2	
59	32513	1½"FEMALE TEE	1	
60	32514	STEEL PIPE ASSEMBLY	1	
61	32515	STEEL PIPE ASSEMBLY	1	
62	32516	STEEL PIPE ASSEMBLY	1	
63	32517	STEEL PIPE ASSEMBLY	1	
64	32518	STEEL PIPE ASSEMBLY	2	
65	32519	STEEL PIPE ASSEMBLY	2	
66	32520	HOSE ASSEMBLY	2	
67	32521	STEEL PIPE ASSEMBLY	1	
68				
69				
70	32536	90°ELBOW	2	
71	32537	TEE	1	
72	32538	1½"SHUT-OFF VALVE	2	
73	32547	OIL TANK PIPE GUARD	1	
74	32550	PIPE SUPPORT	1	
75	32645	HOSE ASSEMBLY	1	
76	32646	HOSE ASSEMBLY	1	
77	32647	HOSE ASSEMBLY	1	
78	32649	1"TEE	1	
79	32648	HOSE ASSEMBLY	3	
80	32650	SUCTION HOSE COMPLETE	2	(SEE LIST AT END)
81	32666	HOSE ASSEMBLY (1000mm)	1	
82	32668	HOSE ASSEMBLY	1	
83	32692	TRIPLE PUMP	1	
84				
85	SPCT 208	PIPE CLAMP (2 LOOPS)	4	
86	SPCT 210	STACKING NUT	8	
87	SPCT 212	STACKING STUD	2	
88	SPCT 222	GROMMET	17	
	32650	SUCTION HOSE CONSISTS OF:-		
89	13297	1½"FEMALE STANDPIPE ADAPTOR	1	
90	13298	1½" SUCTION HOSE	3.35M	
91	13299	1½" FEMALE STANDPIPE ADAPTOR 90°	1	
92	32592	HOSE CLIP	2	
NOTE: WHEN USING 32631 FILTER UNIT, COPPER WASHER 32783 REPLACES 1½"DOWTY SEAL 11740 x2.				

