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## QUALITY MASTER SPARE PARTS

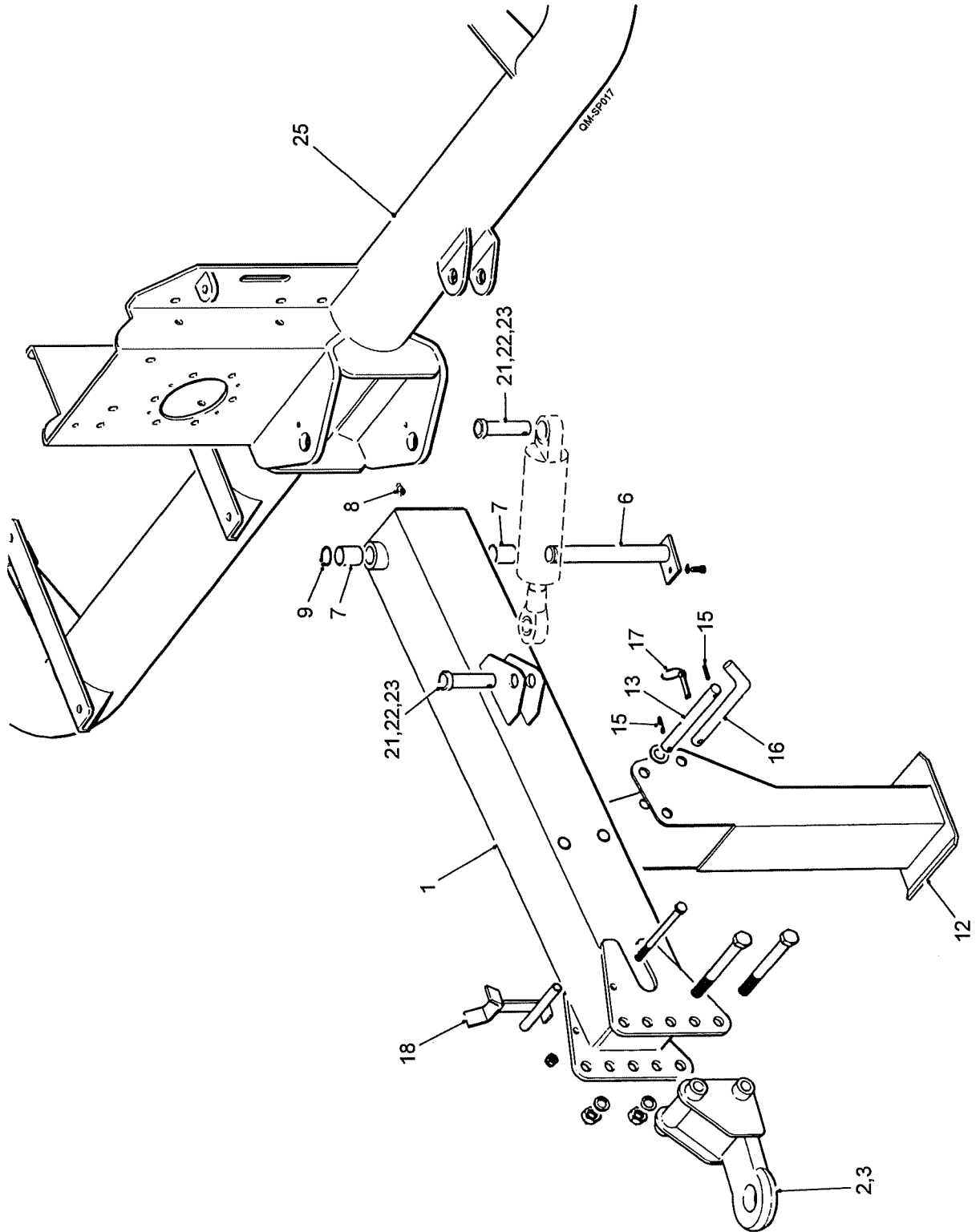
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**Note:** When using the following pages to order replacement parts, please quote the full serial number of your machine.



Machines from Serial No QM154

Drawbar & Main Frame



**3.1a****QUALITY MASTER SPARE PARTS**

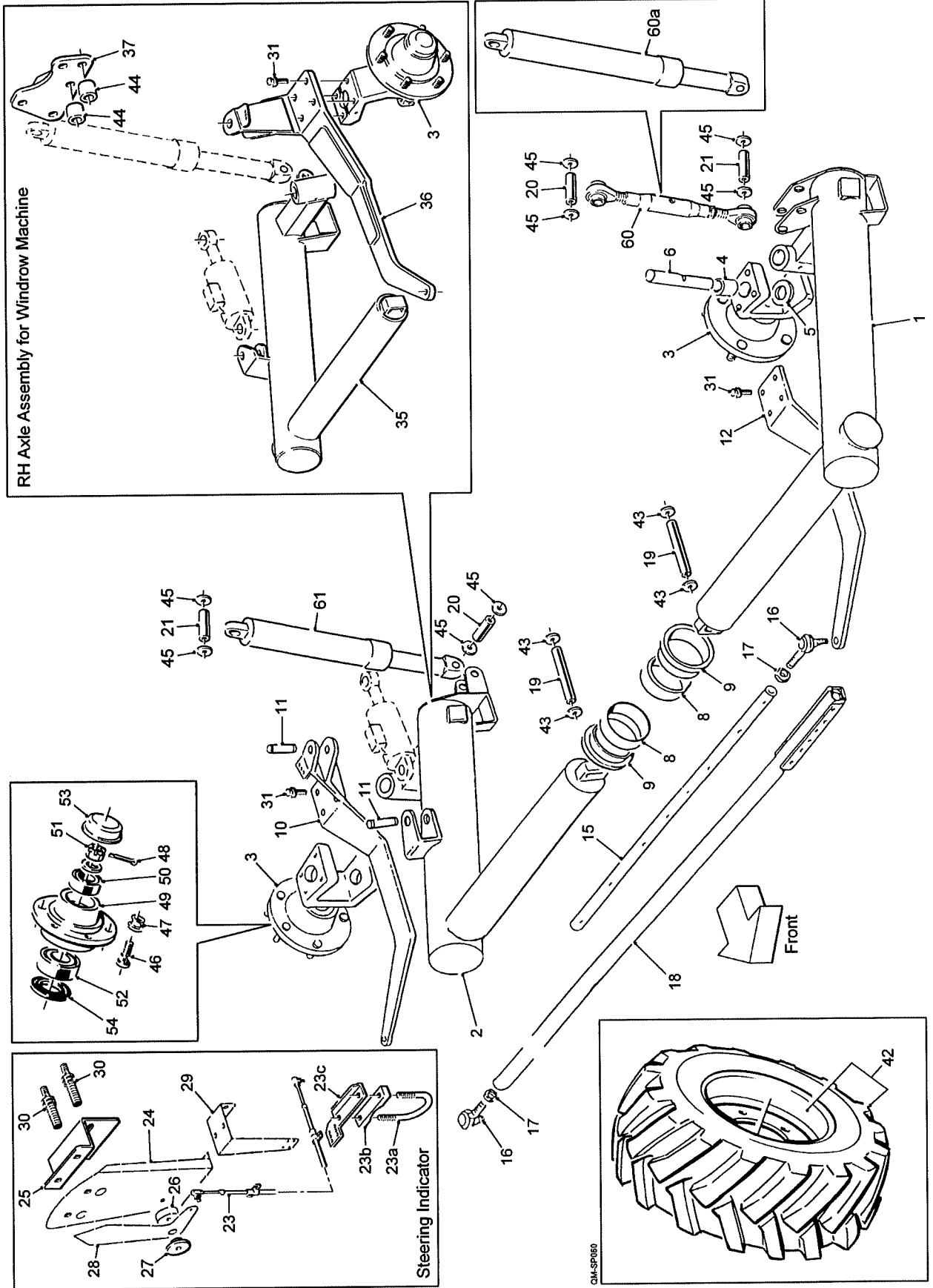
Machines from Serial No QM154

**Drawbar & Main Frame**

Item	Part No.	Description	Qty.	Remarks
1	RPA610.307366	Drawbar	1	
2	RPA610.300014	Drawbar Eye	1	
3	RPM122.302709	Eye Reducer	1	Optional
4				
5				
6	RPA610.300036	Pivot Pin	1	
7	RPB250.303440	Pivot Bush	2	
8	RPC648.081250	M8 Straight Grease Nipple	1	
9	RPF200.030200	Ø30 External Circlip	1	
10				
11			1	
12	RPA610.307369	Drawbar Stand	1	
13	RPM146.307375	Pin	1	
14			2	
15	RPF220.060030	Ø6x30 Roll Pin	1	
16	RPM146.305150	Pin	1	
17	RPF232.060000	Linch Pin	1	
18	RPA610.307371	PTO Rest	1	
19				
20			2	
21	RPM146.300537	Ram Pin	2	
22	RPM176.300906	Spacer (9mm)	2	
23	RPF230.080000	Linch Pin	2	
24				
25	67003	Main Frame	1	

Machines from Serial No QM154

## Axle & Wheels



## 3.2a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Axle &amp; Wheels

Item	Part No.	Description	Qty.	Remarks
1	RPA610.305516	Axle LH	1	
2	RPA610.305515	Axle RH	1	Standard machine only
3	RPA610.306382	Axle Hub & Fork Assembly	2	(see list at end)
4	RPB250.404430	Bush	4	
5	RPGM065.00046	Thrust Washer	2	
6	RPM146.304860	King Pin	2	
7				
8	RPM162.305698	Bush Inner	2	
9	RPM162.305699	Bush Outer	2	
10	RPA610.305651	Steering Arm RH	1	Standard machine only
11	RPM146.306263	Ø25 Pin (90mm)	2	
x11	RPF200.025200	Ø25 External Circlip	4	
12	RPA610.310478	Steering Arm LH	1	
13				
14				
15	RPM162.300171	Track Rod Inner	1	
16	RPGMB89.02017	M20 Ball Joint	2	
17	RPF174.220000	M20 Locknut	2	
18	RPA610.300172	Track Rod Outer	1	
19	67376	Ø20 Pin (tapped)	2	Was RPM146.306264
20	67389	Ø25 Pin (tapped)	2	Was RPM146.306263
21	67389	Ø25 Pin (tapped)	2	Was RPM146.306265
22				
23	RPGMRP200.03046	Steering Indicator Cable	1	
23a	RPM186.302919	Stud U Clamp	1	
23b	RPC730.302920	Plastic Saddle	1	
23c	RPM226.300851	Steering Indicator Bracket	1	
24	RPM226.300853	Steering Indicator Plate	1	
25	58310	Guard	1	Was RPM225.305122
26	RPM148.305576	Pivot Bush	1	
27	RPM148.305577	Pivot Bush	1	
28	RPM226.300852	Steering Indicator Pointer	1	
29	RPM225.306761	Steering Indicator Mounting	1	
30	RPE282.303483X/1	Sensor	2	
31	RPF130.716040	M16x40 Locking Screw	8	
32				
33				
34				
35	67014	Axle RH	1	Windrow machine only
36	67015	Steering Arm RH	1	Windrow machine only
37	67044	Ram Mounting	1	Windrow machine only
38				
39				
40				
41				
42	RPW422.305966	12.5/80-18 Ply Wheel Assembly	2	Standard machine only
	RPW422.305966	12.5/80-18 Ply Wheel Assembly LH	1	Windrow machine only
	-	12.5/80-18 Ply Wheel Assembly RH	1	Windrow machine only

# QUALITY MASTER SPARE PARTS

3.2b

Machines from Serial No QM154

## Axle & Wheels

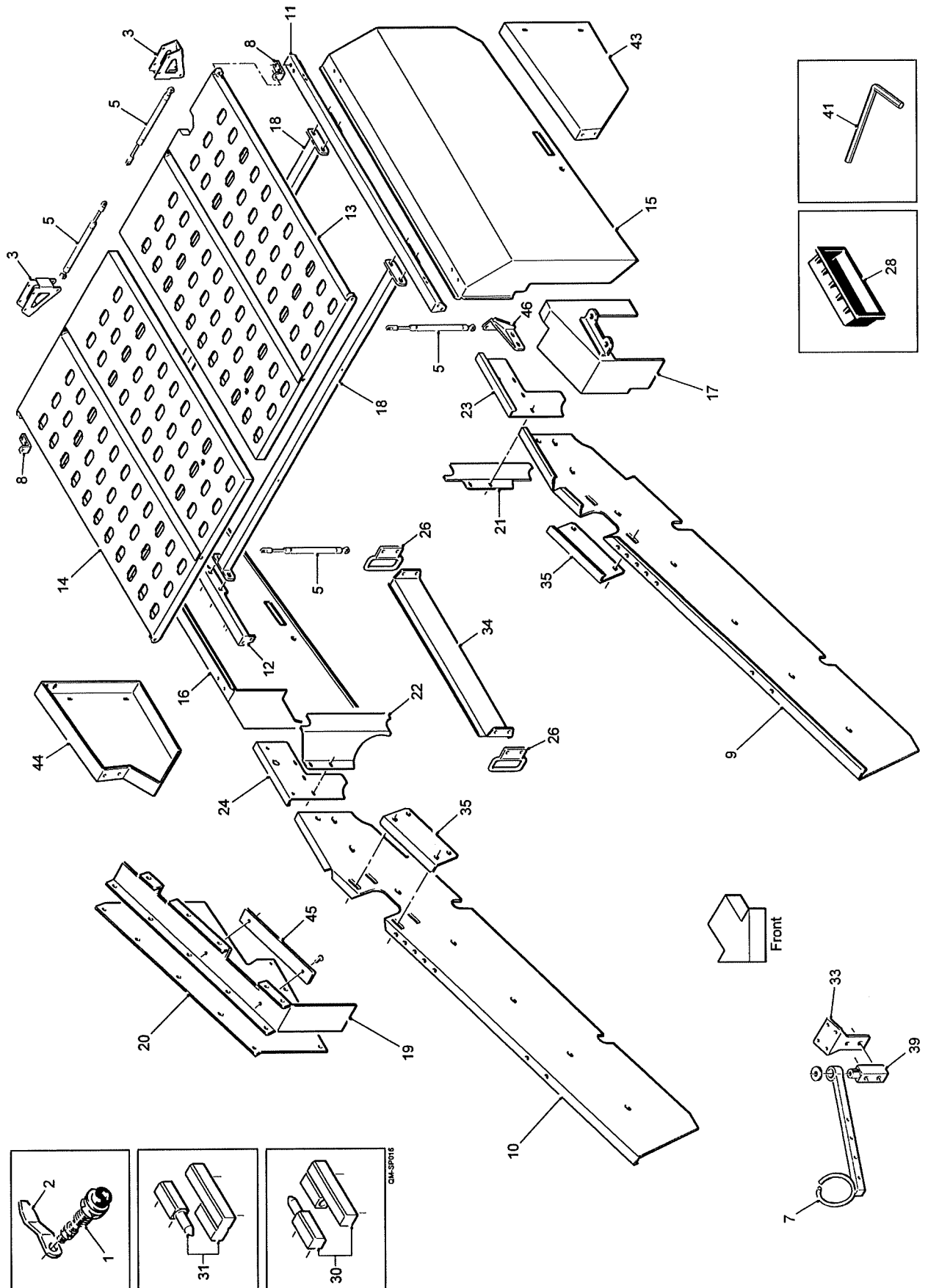
Item	Part No.	Description	Qty.	Remarks
43	SS038009/005	Steel Spacer	4	Windrow machine only
44	SS050026/060	Steel Spacer	2	
45	SS040011/005	Steel Spacer	8	
		<b>Axle Hub Consists Of:</b>		
46	13208	M18 Stud	6	
47	13209	M18 Nut	6	
48	23248	Split Pin	1	
49	23252C	Housing	1	
50	DW256512255	Outer Bearing	1	
51	RPF178.539000	M39 Nut	1	
52	RPB214.302100	Inner Bearing	1	
53	RPC620.303955	Hub Cap	1	
54	RPS206.652000	Seal	1	
		_____		
		<b>67218A</b>		
		<b>Standard RH Ram with LH Link Consists Of:</b>		
60	DW208007980	Top Link Complete	1	
61	RPH870.305700	Hydraulic Ram	1	
		_____		
		<b>67218B</b>		
		<b>Twin Rams for 150mm Extra Height at Rear Consists Of:</b>		
60a	67215	Hydraulic Ram LH	1	
61	67216	Hydraulic Ram RH	1	
		_____		
		<b>67218C</b>		
		<b>Twin Rams for Windrow Consists Of:</b>		
60a	67217	Hydraulic Ram LH	1	
61	67145	Hydraulic Ram RH	1	





Machines from Serial No QM154

Guards & Side Panels



**3.3a****QUALITY MASTER SPARE PARTS**

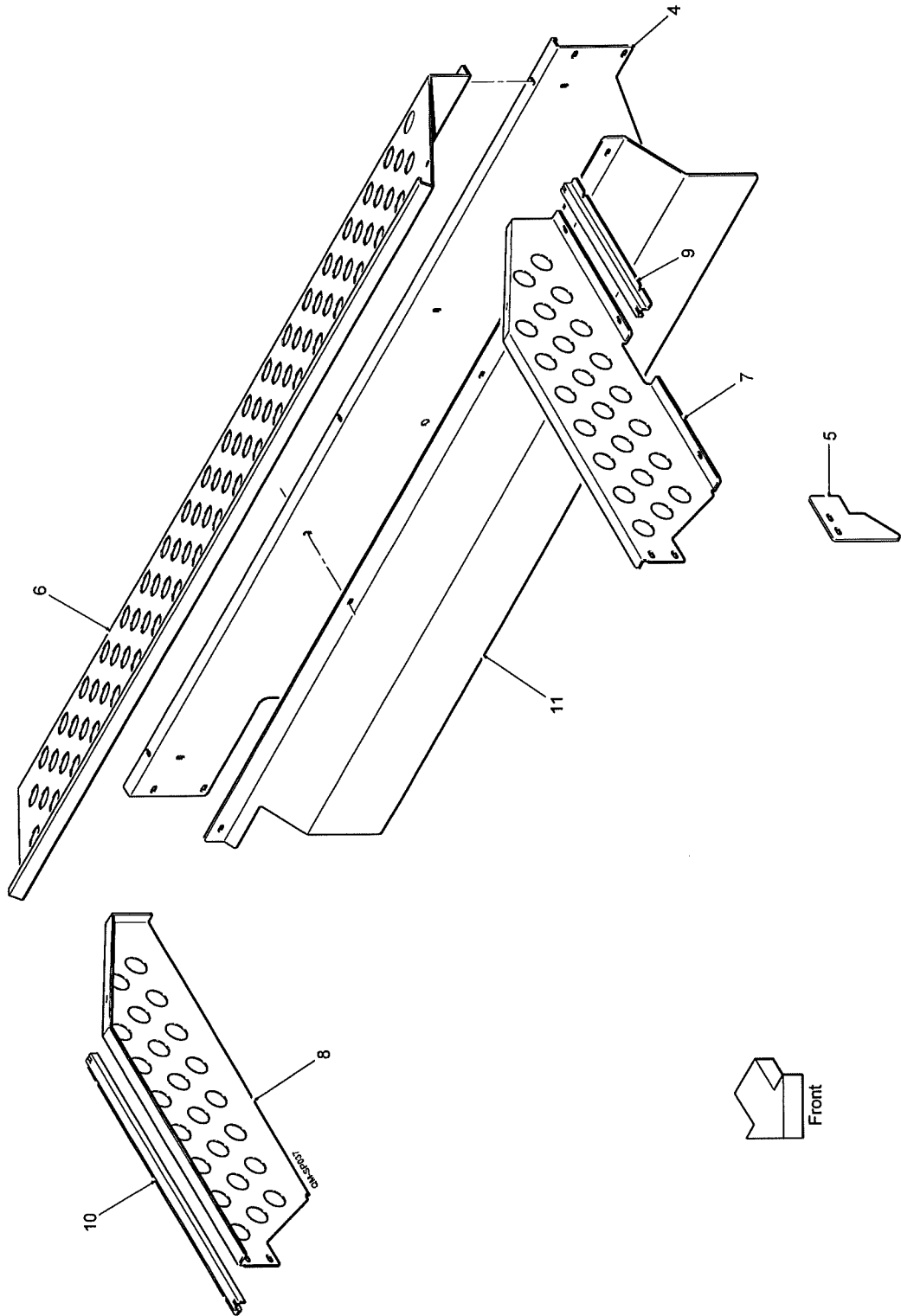
Machines from Serial No QM154

**Guards & Side Panels**

Item	Part No.	Description	Qty.	Remarks
1	57199	Lock Assembly	4	
2	57219	Lock Arm	4	
3	57991	Gas Strut Bracket	2	
4				
5	58111	Gas Strut	4	
6				
7	59570	Hose Support Arm	1	
8	67214	Alignment Bracket	2	
9	67020	Main Stainless Panel LH	1	
10	67021	Main Stainless Panel RH	1	
11	67024	Guard Mounting Rail LH	1	
12	67025	Guard Mounting Rail RH	1	
13	67026	Top Guard LH	1	
14	67027	Top Guard RH	1	
15	67028	Guard Door LH	1	
16	67029	Guard Door RH	1	
17	67202	Drive Guard	1	Was 67030
18	67052	Top Guard Cross Beam	2	
19	67058	Agitator Top Guard	1	
20	67059	Agitator Side Guard	1	
21	67061	Deflector Panel LH	1	Omega only
22	67062	Deflector Panel RH	1	Omega only
23	67119	Separator Feed Panel LH	1	Omega only
24	67120	Separator Feed Panel RH	1	Omega only
25				
26	RPA610.306415	Hose Support	2	
27				
28	RPC658.300685	Door Pocket Pull	2	
29				
30	RPGMRPB99.03510	Hinge Complete	2	
31	RPGMRPB99.03511	Hinge Complete	2	
32				
33	RPM108.304208	Mounting Bracket	1	
34	RPM216.306884	Guard	1	
35	RPM224.307193S	Infill Panel	2	
36				
37				
38				
39	RPS230	Pivot Block	1	
40				
41	-	M8 Allen Key	1	
42				
43	67033	Wheel Infill Panel LH	1	
44	67034	Wheel Infill Panel RH	1	
45	67367	Chain Rubbing Strip	1	
46	67386	Gas Strut Bracket	1	Used from QM159

Machines from Serial No QM154

**Guards for Windrow Conveyor**



**3.5a****QUALITY MASTER SPARE PARTS**

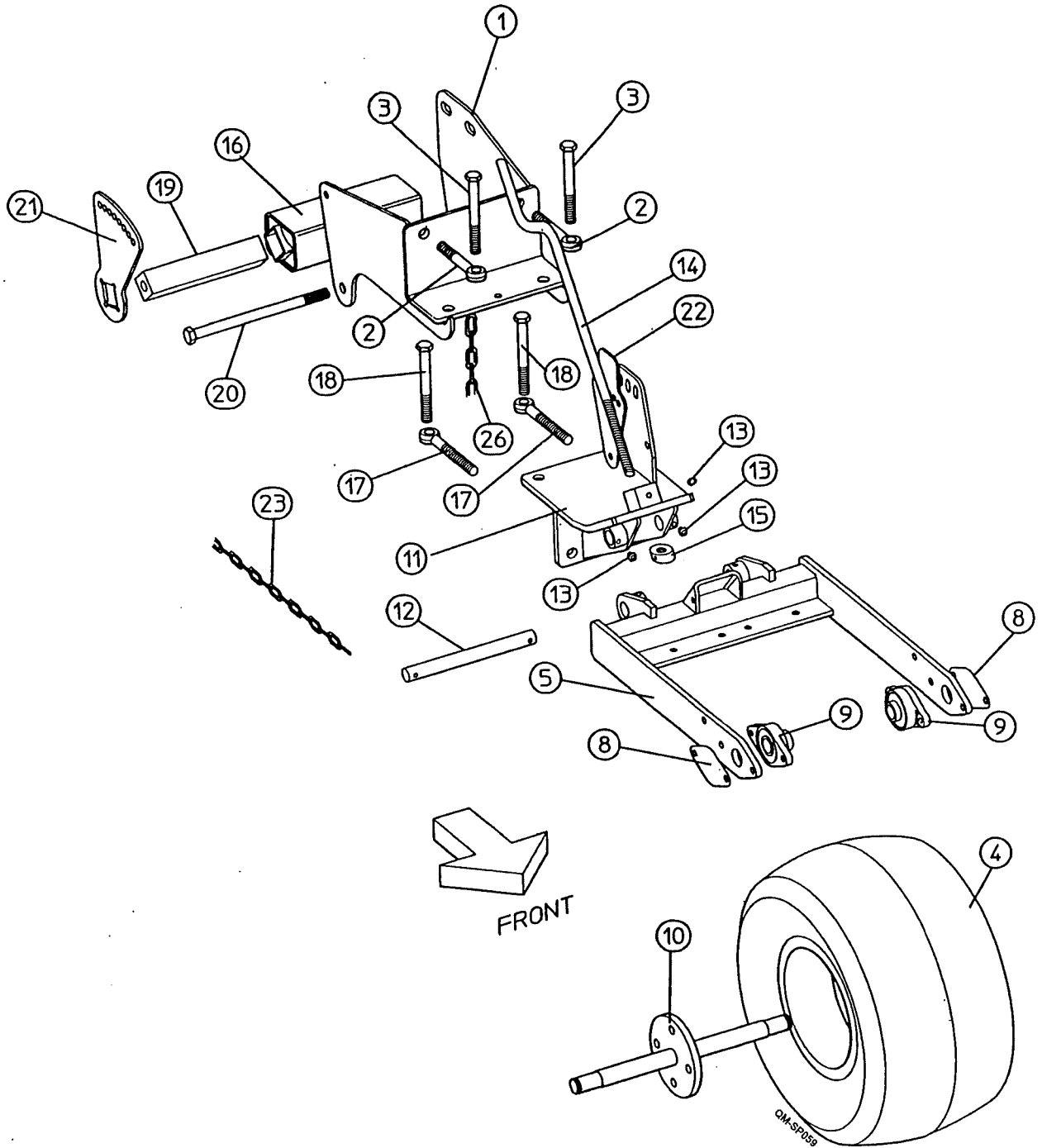
Machines from Serial No QM154

**Guards for Windrow Conveyor**

Item	Part No.	Description	Qty.	Remarks
1				
2				
3				
4	67036	Rear Panel	1	
5	67038	Infill Plate	1	
6	67046	Rear Infill Panel	1	
7	67047	Infill Panel LH	1	
8	67048	Infill Panel RH	1	
9	67049	Cable Conduit LH	1	
10	67050	Cable Conduit RH	1	
11	67057	Rear Deflector Panel	1	

Machines from Serial No QM154

Depth Wheels



## 4.1a

## QUALITY MASTER SPARE PARTS

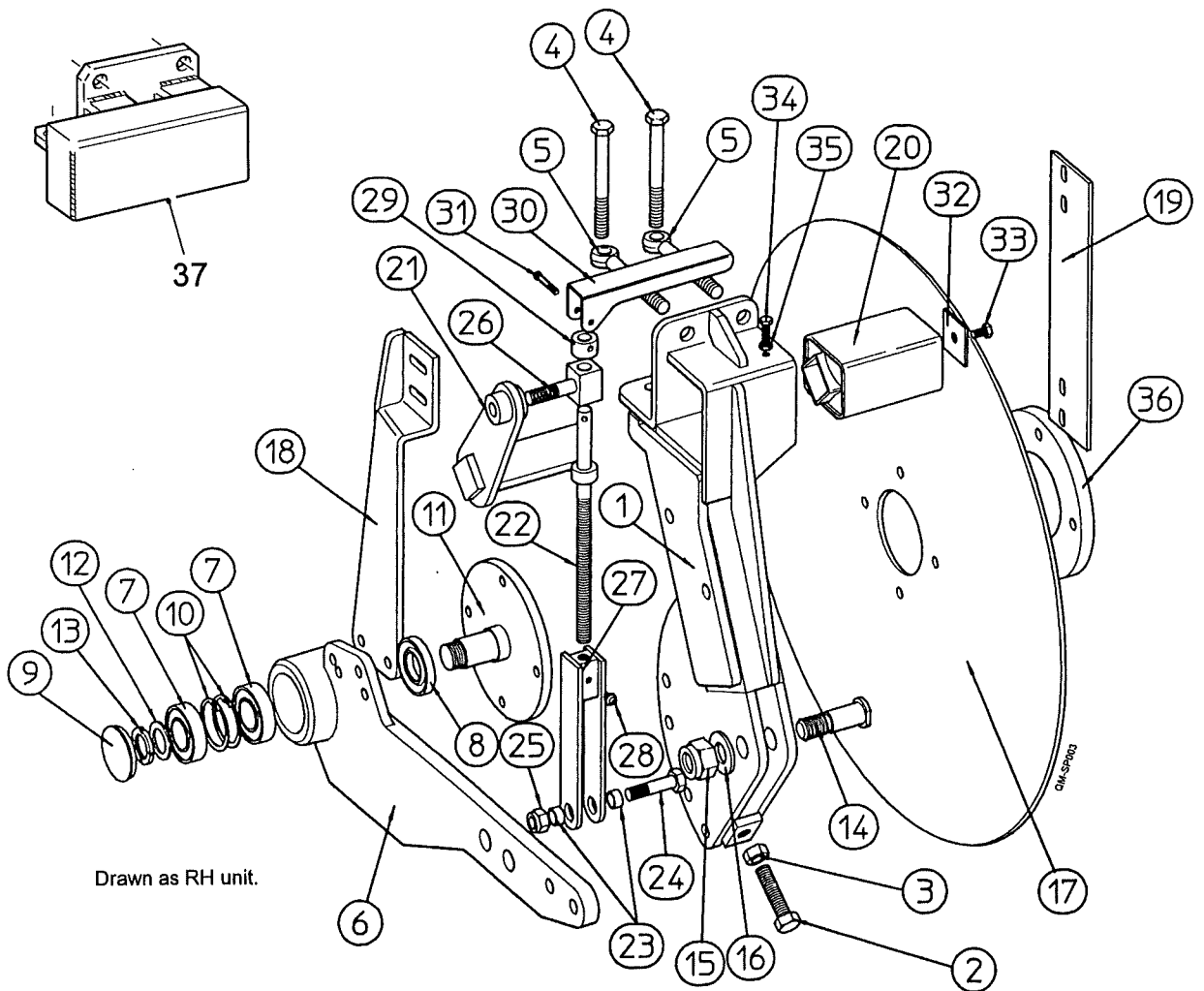
Machines from Serial No QM154

## Depth Wheels

Item	Part No.	Description	Qty.	Remarks
1	RPA610.306229	Mounting Bracket	2	
2	RPF120.116095	Eye Bolt	4	
3	RPF100.116150	M16x150 Hex Head Bolt	4	
4	RPRPB93.08125	Wheel Complete	2	
x4	RPF130.214045	M14x45 Hex Head Setscrew	8	
x4	RPC655.309696	M14 Wheel Nut	8	
5	RPS648	Depth Wheel Frame (300mm wide)	2	
	RPA610.309440	Depth Wheel Frame (360mm wide)	2	
6				
7				
8	RPM206.300116	Cover Plate	4	
9	RPB242.000252	Bearing	4	
x9	RPF200.025200	Ø25 External Circlip	4	
10	RPS649	Wheel Shaft	2	For 300mm wide frame
	RPA610.307206	Wheel Shaft	2	For 360mm wide frame
11	RPA610.306225	Mounting	2	
12	RPM146.301538	Pivot Pin	2	
x12	RPF220.080040	Ø8x40 Roll Pin	2	
13	RPC648.081252	Grease Nipple	6	
14	RPM217.306230	Adjusting Handle	2	
15	RPM106.301620	Boss	2	
x15	RPF220.060040	Ø6x40 Roll Pin	2	
16	RPRP084.00014	Torsion Unit	2	
17	RPF120.116115	Eye Bolt	4	
18	RPF100.116130	M16x130 Hex Head Bolt	4	
19	RPM166.300084	Suspension Unit Carrier	2	
20	RPF100.116260	M16x260 Hex Head Bolt	2	
21	RPM226.300156	Quadrant	2	
22	RPM226.300105	Target Plate	2	
23	RPC622.306061	Chain	2	

Machines from Serial No QM154

Disc Coulters



## 4.2a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Disc Coulters

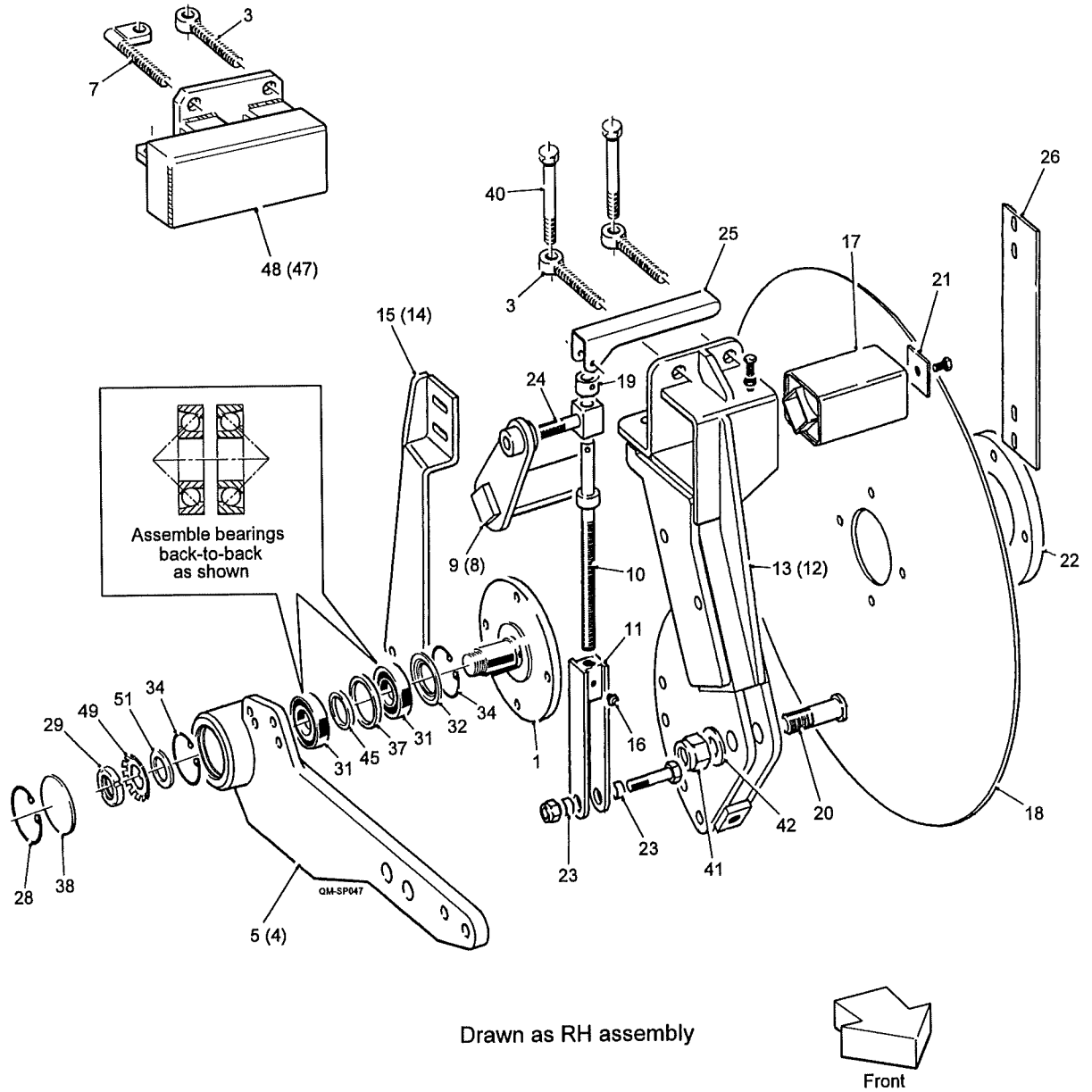
Item	Part No.	Description	Qty.	Remarks
1	RPA610.301531	Disc Mounting RH	2	
x	RPA610.301530	Disc Mounting LH	2	
2	RPF130.116000	M16x120 Hex Head Setscrew	4	
3	RPF170.116000	M16 Full Nut	4	
4	RPF100.116150	M16x150 Hex Head Bolt	8	
5	RPF120.116095	Eye Bolt	8	
6	RPA610.301520	Bearing Arm RH	2	
x	RPA610.301519	Bearing Arm LH	2	
7	RPB200.060072	Bearing	8	
8	RPS200.406810	Oil Seal	4	
x	RPC648.081250	M8 Grease Nipple	4	
9	RPC700.300441	Plastic End Cap	4	
10	RPF202.062200	Ø62 Internal Circlip	8	
11	RPM180.300241	Disc Spindle	4	
12	RPF280.315640	M30 Flat Washer	4	
13	RPF180.230000	M30 Special Locknut	4	
14	RPM146.303752	Pivot Pin	4	
15	RPF176.124000	M24 Nyloc Nut	4	
16	RPF280.255040	M24 Flat Washer	4	
17	RPM120.300251	Disc	4	
	RPGMRP089.01829	Scalloped Disc	4	
x17	RPF132.112030	M12x30 Socket Head Screw	16	
18	RPA610.301535	Scraper Arm RH	2	
x	RPA610.301534	Scraper Arm LH	2	
19	RPW240.303093	Scraper	4	
x19	RPF102.110025	M10x25 Carriage Bolt	8	
20	RPRP084.00001	Torsion Unit	4	
21	RPA610.302189	Tension Arm RH	2	
x	RPA610.301509	Tension Arm LH	2	
22	RPA610.301512	Adjuster Rod	4	
23	RPM172.301506	Sleeve	8	
24	RPF100.116060	M16x60 Hex Head Bolt	4	
25	RPE176.116000	M16 Nyloc Nut	4	
26	RPM178.301500	Spigot	4	
27	RPA610.301513	Adjuster Block	4	
28	RPC648.081250	M8 Grease Nipple	4	
29	RPM114.301502	Collar	4	
30	RPM226.301510	Handle	4	
31	RPF100.106045	M6x45 Hex Head Bolt	4	
32	RPM152.303434	Retainer	4	
33	RPF130.110025	M10x25 Hex Head Setscrew	4	
34	RPF130.108020	M8x20 Hex Head Setscrew	4	
35	RPF170.108000	M8 Full Nut	4	
36	RPM152.308652	Retainer	4	
37	RPS311	Mounting Bracket RH	2	
x	RPS310	Mounting Bracket LH	2	



Machines from Serial No QM155

**LH & RH Disc Coulters**

Assy No RPS922 & RPS923



## 4.2a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM155

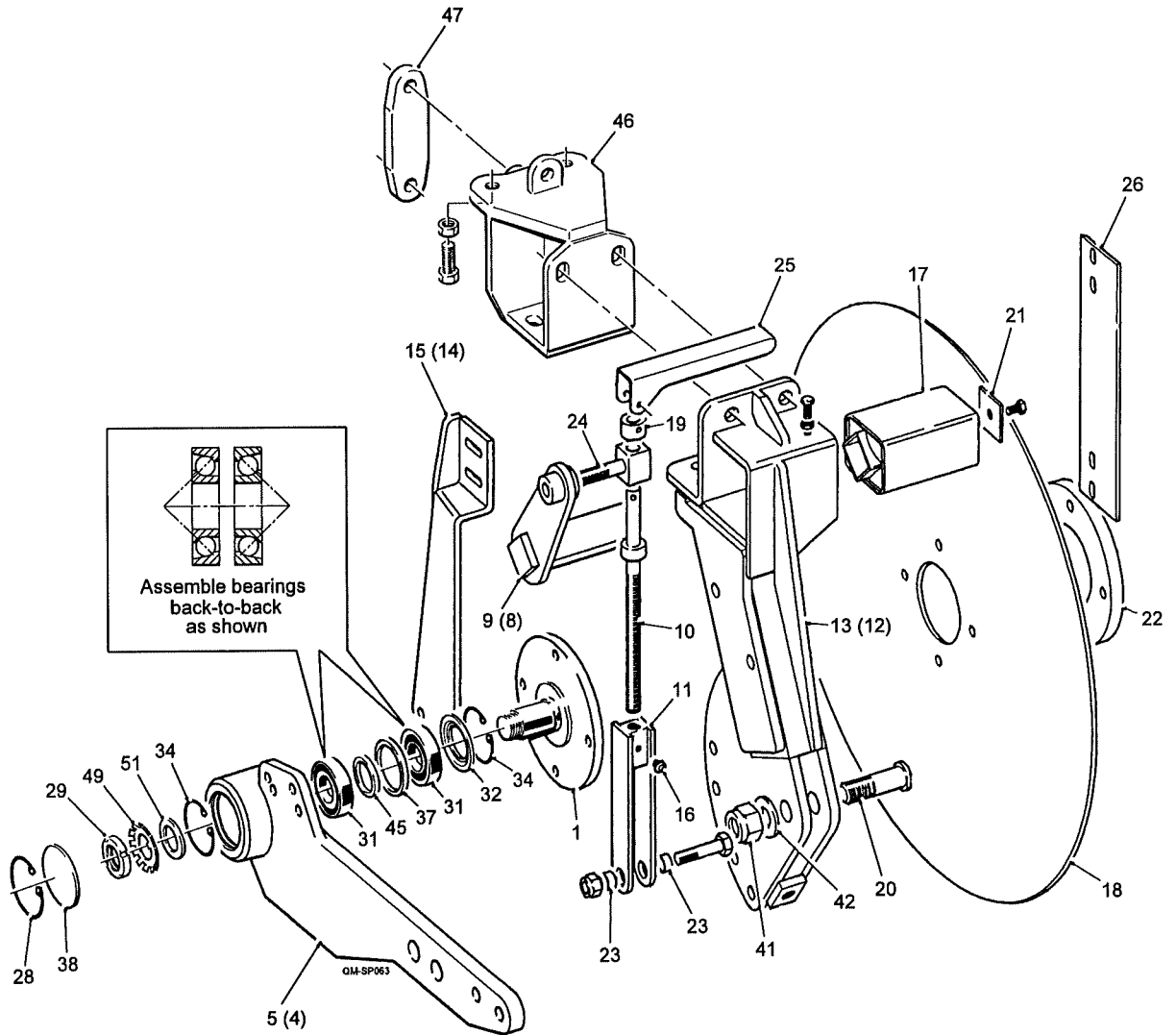
## LH &amp; RH Disc Coulters

Assy No RPS922 &amp; RPS923

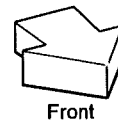
Item	Part No.	Description	Qty.	Remarks
1	64977	Disc Spindle	1	
2				
3	RPF120.116095	M16x115 Eyebolt	3	
4	64975	LH Disc Arm (not shown)	1	
5	64976	RH Disc Arm	1	
6				
7	RPS1211	Cranked M16 Eye Bolt	1	
8	RPA610.301509	LH Disc Torsion Arm (not shown)	1	
9	RPA610.302189	RH Disc Torsion Arm	1	
10	RPA610.301512	Disc Adjuster Spindle	1	
11	RPA610.301513	Block Adjuster	1	
12	RPA610.301530	LH Disc Mounting Arm (not shown)	1	
13	RPA610.301531	RH Disc Mounting Arm	1	
14	RPA610.301534	Scraper Mounting LH (not shown)	1	
15	RPA610.301535	Scraper Mounting RH	1	
16	RPC648.081250	M8 Straight Grease Nipple	2	
17	RPGMRP084.00001	Rubber Torsion Unit	1	
18	RPM120.300251	Plain Disc (Ø740mm)	1	Option
	RPGM089.00018	Plain Disc (Ø645mm)	1	Option
	RPGMRP089.01829	Serrated Disc	1	Option
19	RPM114.301502	Collar	1	
20	RPM146.303752	Pivot Pin	1	
21	RPM152.303434	Retainer	1	
22	RPM152.308652	Retainer	1	
23	RPM172.301506	Sleeve	2	
24	RPM178.301500	Spigot	1	
25	RPM226.301510	Handle	1	
26	RPW240.303093	Disc Scraper	1	
27				
28	46564	Ø90 Internal Circlip	1	
29	45038	M40 Locknut	1	
30				
31	72092RS	Bearing	2	
32	6209ZJV	Nilos Ring	1	
33				
34	W0554	Ø85 Internal Circlip	2	
35				
36				
37	64189	Bearing Spacer Outer	1	
38	64190	Dust Cap	1	
39				
40	22012016/150	M16x150 Bolt	2	
41	22041024	M24 Nyloc Nut	1	
42	22046024C	M24 Flat Washer	1	
43				
44				
45	64978	Bearing Spacer Inner	1	
46				
47	RPS310	Mounting Bracket LH (not shown)	1	
48	RPS311	Mounting Bracket RH	1	
49	RPF284.140000	Lock Washer	1	
50				
51	SS060041/003	Steel Spacer	1	

Machines from Serial No QM158

**LH & RH Disc Coulters**  
Assy No RPS922 & RPS923



Drawn as RH assembly



## 4.2a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM158

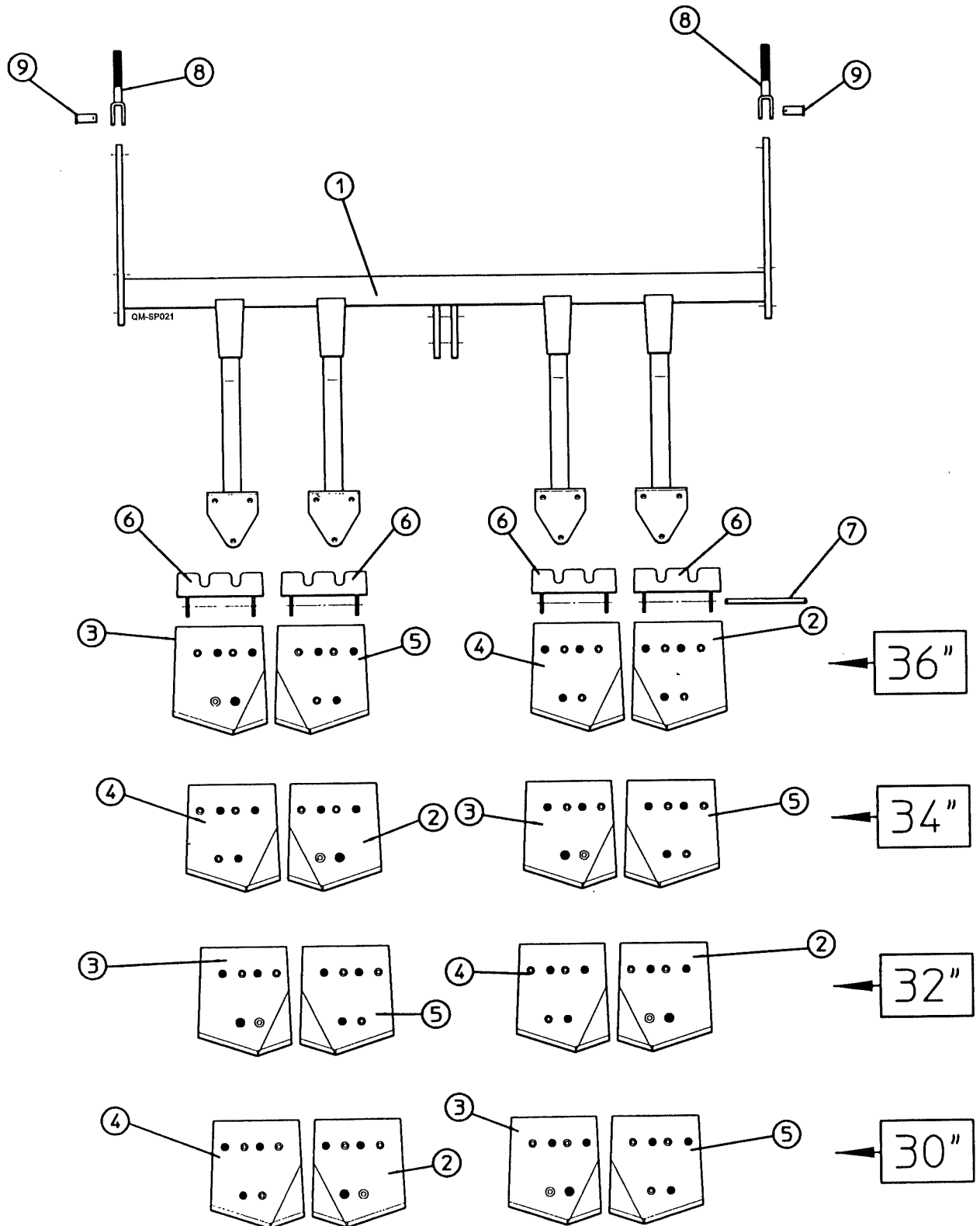
## LH &amp; RH Disc Coulters

Assy No RPS922 &amp; RPS923

Item	Part No.	Description	Qty.	Remarks
1	64977	Disc Spindle	1	
2				
3				
4	64975	LH Disc Arm (not shown)	1	
5	64976	RH Disc Arm	1	
6				
7				
8	RPA610.301509	LH Disc Torsion Arm (not shown)	1	
9	RPA610.302189	RH Disc Torsion Arm	1	
10	RPA610.301512	Disc Adjuster Spindle	1	
11	RPA610.301513	Block Adjuster	1	
12	RPA610.301530	LH Disc Mounting Arm (not shown)	1	
13	RPA610.301531	RH Disc Mounting Arm	1	
14	RPA610.301534	Scraper Mounting LH (not shown)	1	
15	RPA610.301535	Scraper Mounting RH	1	
16	RPC648.081250	M8 Straight Grease Nipple	2	
17	RPGMRP084.00001	Rubber Torsion Unit	1	
18	RPM120.300251	Plain Disc (Ø740mm)	1	Option
	RPGM089.00018	Plain Disc (Ø645mm)	1	Option
	RPGMRP089.01829	Serrated Disc	1	Option
19	RPM114.301502	Collar	1	
20	RPM146.303752	Pivot Pin	1	
21	RPM152.303434	Retainer	1	
22	RPM152.308652	Retainer	1	
23	RPM172.301506	Sleeve	2	
24	RPM178.301500	Spigot	1	
25	RPM226.301510	Handle	1	
26	RPW240.303093	Disc Scraper	1	
27				
28	46564	Ø90 Internal Circlip	1	
29	45038	M40 Locknut	1	
30				
31	72092RS	Bearing	2	
32	6209ZJV	Nilos Ring	1	
33				
34	W0554	Ø85 Internal Circlip	2	
35				
36				
37	64189	Bearing Spacer Outer	1	
38	64190	Dust Cap	1	
39				
40				
41	22041024	M24 Nyloc Nut	1	
42	22046024C	M24 Flat Washer	1	
43				
44				
45	64978	Bearing Spacer Inner	1	
46	67345	Mounting Bracket	2	
47	67346	Clamp Plate	2	
48				
49	RPF284.140000	Lock Washer	1	
50				
51	SS060041/003	Steel Spacer	1	

Machines from Serial No QM154

Shares Assemblies for 2-Row Work



## 4.3a

## QUALITY MASTER SPARE PARTS

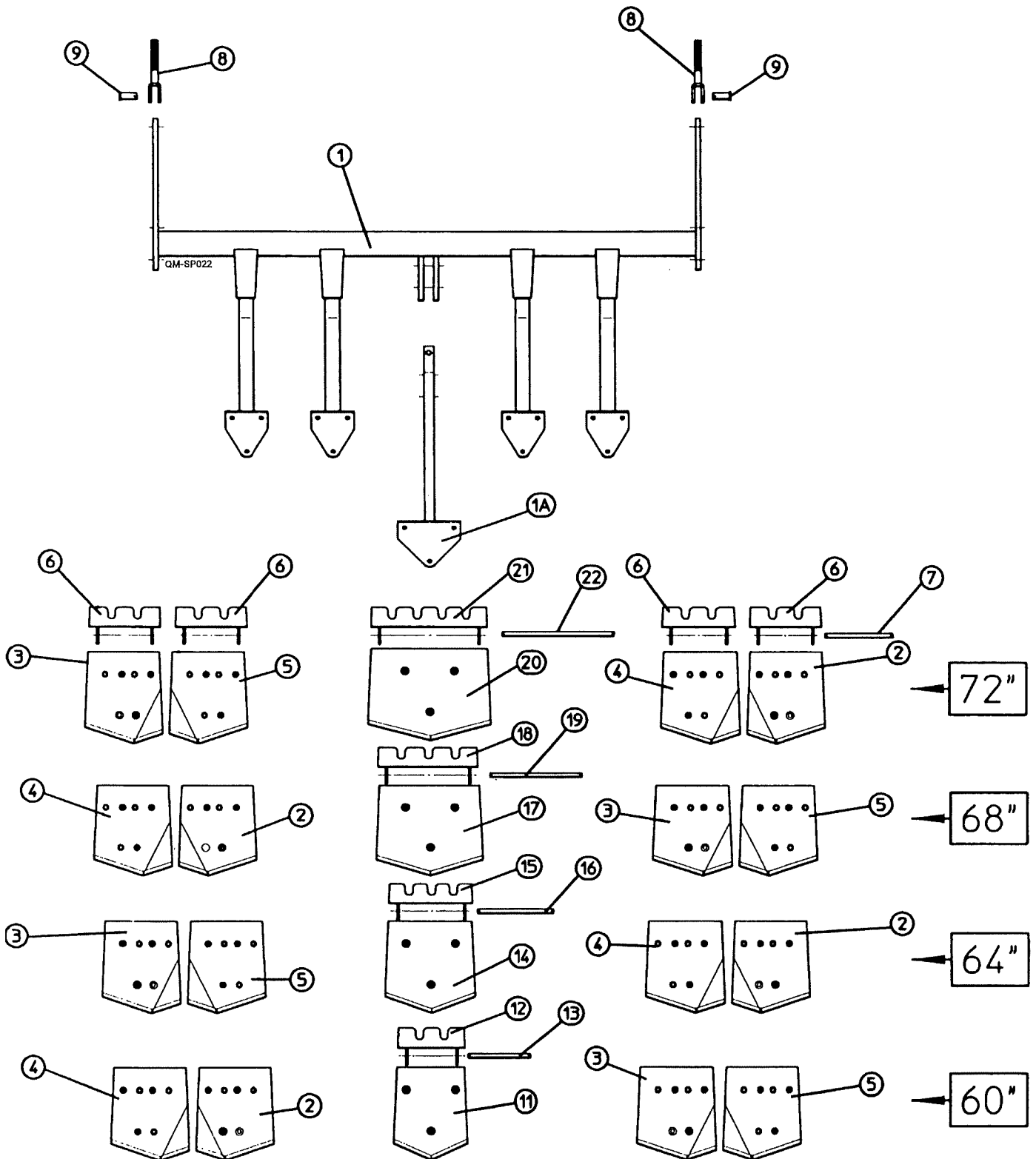
Machines from Serial No QM154

## Shares Assemblies for 2-Row Work

Item	Part No.	Description	Qty.	Remarks
1	RPA610.311065	Share Bar (1500mm)	1	
2	RPA610.300671	Share Blade LH	1	
x2	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x2	22052012	M12 Spring Washer	3	
x2	22029012	M12 Full Nut	3	
3	RPA610.300672	Share Blade RH	1	
x3	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x3	22052012	M12 Spring Washer	3	
x3	22029012	M12 Full Nut	3	
4	RPA610.300692	Share Blade RH	1	
x4	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x4	22052012	M12 Spring Washer	3	
x4	22029012	M12 Full Nut	3	
5	RPA610.300693	Share Blade LH	1	
x5	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x5	22052012	M12 Spring Washer	3	
x5	22029012	M12 Full Nut	3	
6	RPA610.310448	Stone Flap	4	
7	RPM146.300673	Stone Flap Pin	4	
8	RPGM100.03729	Adjuster Clevis	2	
9	RPM146.304702	Pin	2	

Machines from Serial No QM154

Shares Assemblies for Bed Work



## 4.4a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Shares Assemblies for Bed Work

Item	Part No.	Description	Qty.	Remarks
1	RPA610.311065	Share Bar (1500mm)	1	
1a	RPA610.308521	Centre Share Arm	1	
2	RPA610.300671	Share Blade LH	1	
x2	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x2	22052012	M12 Spring Washer	3	
x2	22029012	M12 Full Nut	3	
3	RPA610.300672	Share Blade RH	1	
x3	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x3	22052012	M12 Spring Washer	3	
x3	22029012	M12 Full Nut	3	
4	RPA610.300692	Share Blade RH	1	
x4	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x4	22052012	M12 Spring Washer	3	
x4	22029012	M12 Full Nut	3	
5	RPA610.300693	Share Blade LH	1	
x5	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x5	22052012	M12 Spring Washer	3	
x5	22029012	M12 Full Nut	3	
6	RPA610.310448	Stone Flap	4	
7	RPM146.300673	Stone Flap Pin	4	
8	RPGM100.03729	Adjuster Clevis	2	
9	RPM146.304702	Pin	2	
10				
11	RPA610.300882	Centre Share Blade	1	
x11	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x11	22052012	M12 Spring Washer	3	
x11	22029012	M12 Full Nut	3	
12	RPA610.310456	Stone Flap	1	
13	RPM146.300885	Stone Flap Pin	1	
14	RPA610.300886	Centre Share Blade	1	
x14	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x14	22052012	M12 Spring Washer	3	
x14	22029012	M12 Full Nut	3	
15	RPA610.310454	Stone Flap	1	
16	RPM146.300889	Stone Flap Pin	1	
17	RPA610.300890	Centre Share Blade	1	
x17	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x17	22052012	M12 Spring Washer	3	
x17	22029012	M12 Full Nut	3	
18	RPA610.310452	Stone Flap	1	
19	RPM146.300893	Stone Flap Pin	1	
20	RPA610.300894	Centre Share Blade	1	
x20	22016012/030	M12x30 CSK Socket Head Setscrew	3	
x20	22052012	M12 Spring Washer	3	



**QUALITY MASTER SPARE PARTS****4.4b**

Machines from Serial No QM154

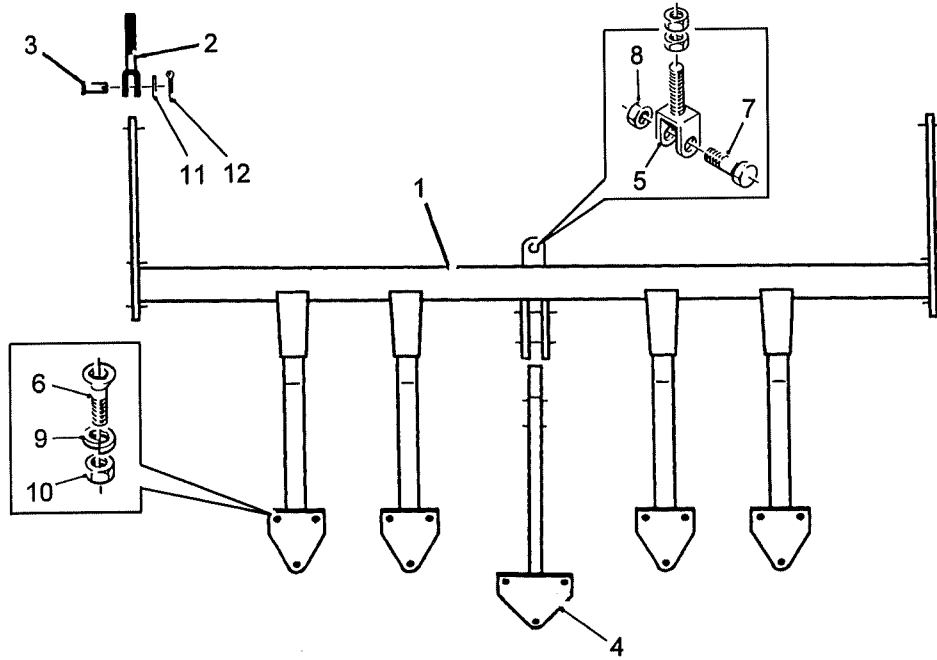
**Shares Assemblies for Bed Work**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Remarks</b>
x20	22029012	M12 Full Nut	3	
21	RPA610.310450	Stone Flap	1	
22	RPM146.300897	Stone Flap Pin	1	

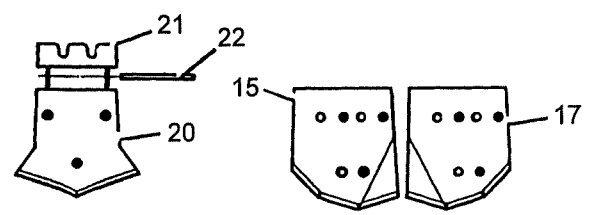
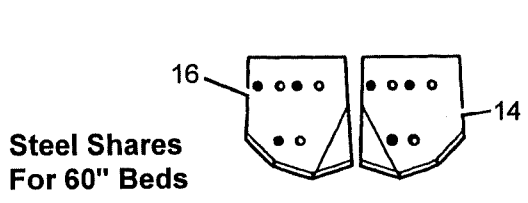
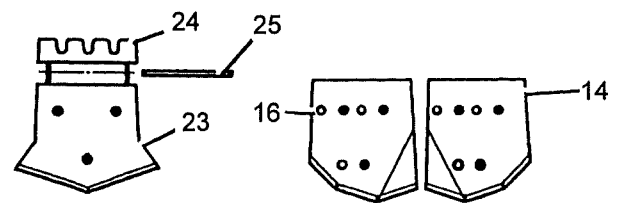
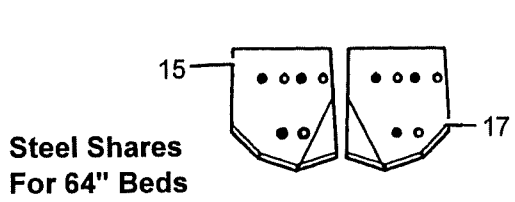
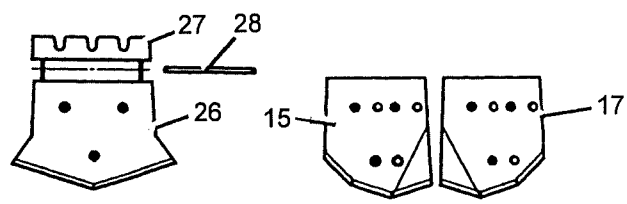
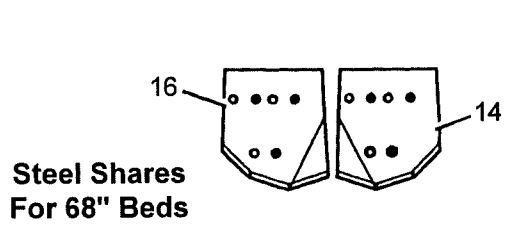
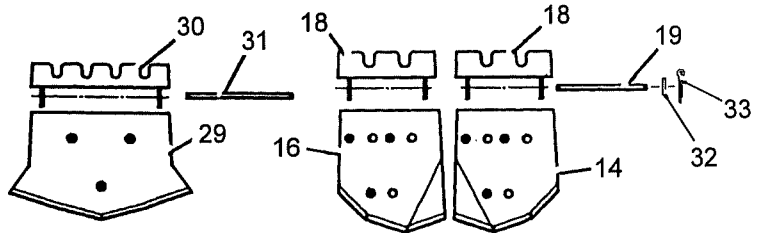
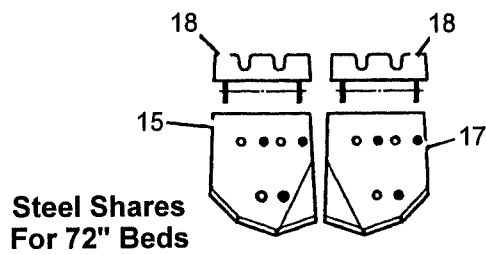


Machines from Serial No QM158

**Shares Assemblies for Bed Work**



T2-SP024



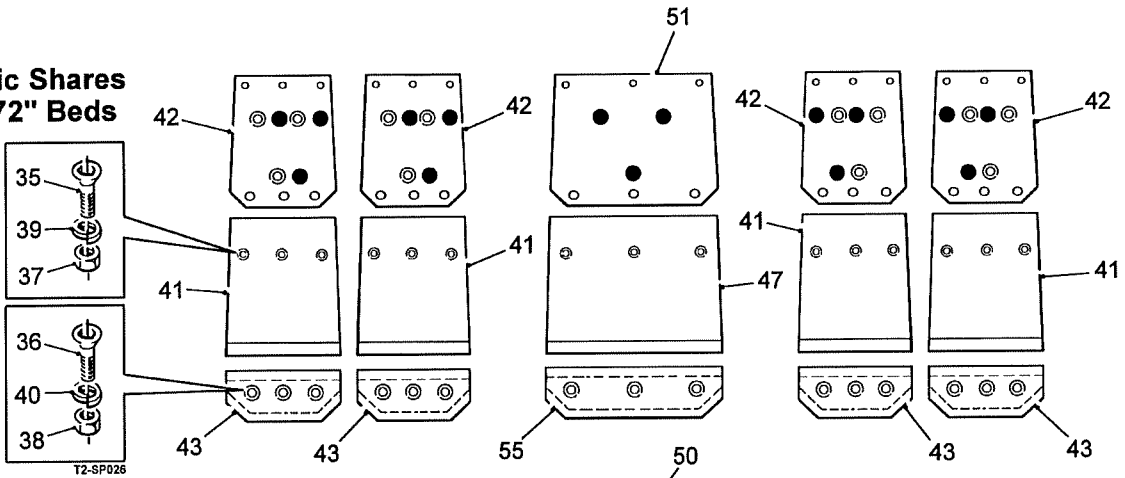
# 4.4a

# QUALITY MASTER SPARE PARTS

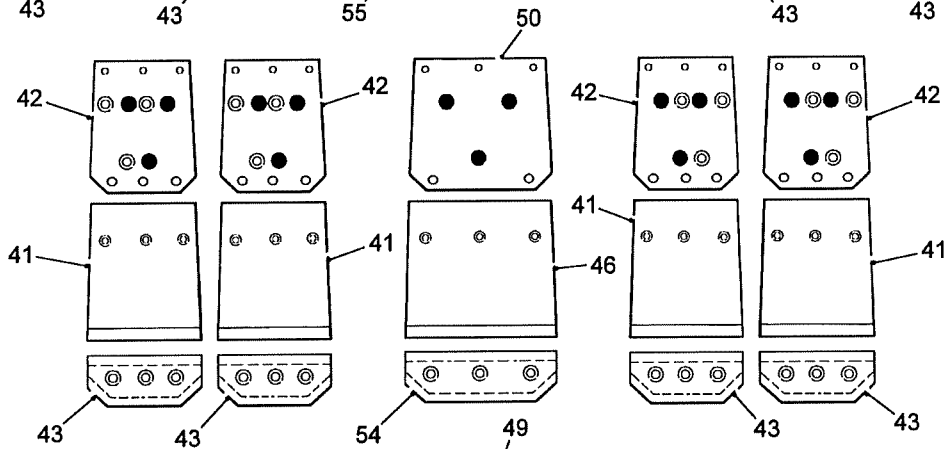
Machines from Serial No QM158

## Shares Assemblies for Bed Work

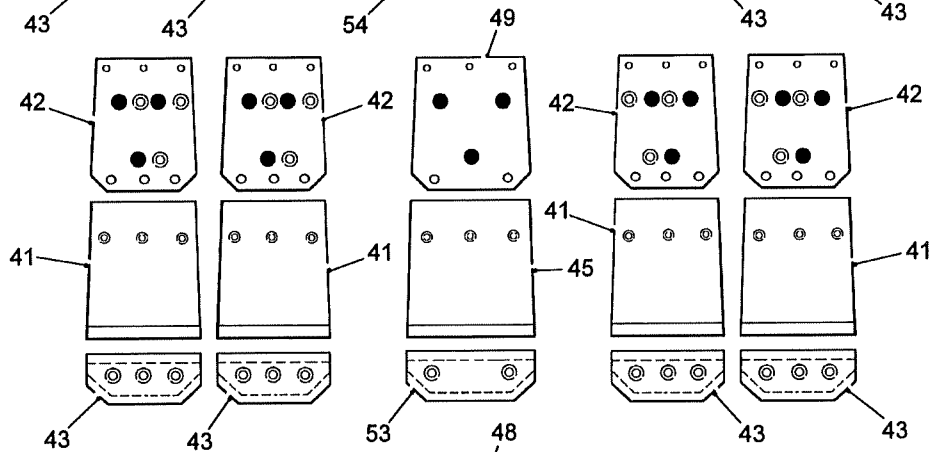
### Plastic Shares For 72" Beds



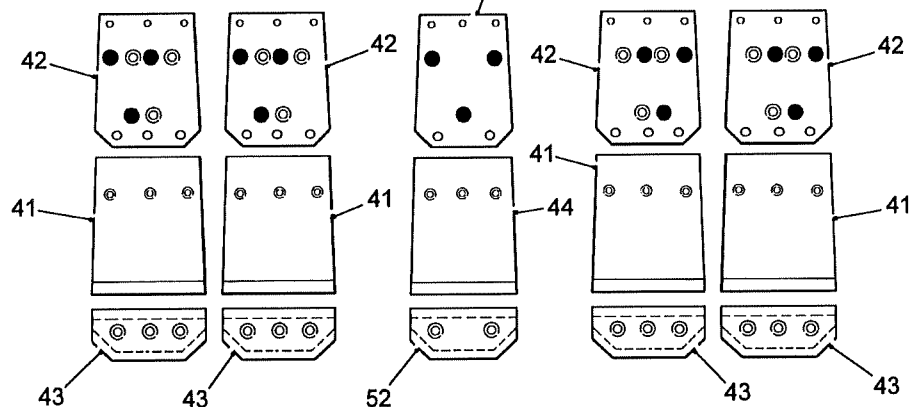
### Plastic Shares For 68" Beds



### Plastic Shares For 64" Beds



### Plastic Shares For 60" Beds



# QUALITY MASTER SPARE PARTS

4.4b

Machines from Serial No QM158

## Shares Assemblies for Bed Work

Item	Part No.	Description	Qty.	Remarks
1	RPA610.311065	Share Bar	1	
2	RPGM100.03729	Adjuster Clevis	2	
3	RPM146.304702	Retaining Pin	2	
4	RPS780	Bolt-on Share Arm	1	
5	RPS781	Share Arm Adjuster	1	
6	22016012/030	M12x30 CSK Socket Head Screw	15	Steel shares only
	22016012/040	M12x40 CSK Socket Head Screw	15	Plastic shares only
7	22012016/060	M16x60 Bolt	1	
8	22041016	M16 Nyloc Nut	1	
9	22052012	M12 Spring Washer	15	
10	22029012	M12 Full Nut	15	
11	22046020C	M20 Flat Washer	2	
12	22078005/040	Ø5x40 Split Pin	2	
13				
		<b>Steel Shares Consist Of:</b>		
14	RPA610.300671	Share Blade	1	
15	RPA610.300672	Share Blade	1	
16	RPA610.300692	Share Blade	1	
17	RPA610.300693	Share Blade	1	
18	RPA610.310448	Stone Flap	4	
19	RPM146.300673	Pivot Pin	4	
20	RPA610.300882	Centre Share Blade	1	60"beds
21	RPA610.310456	Stone Flap	1	60"beds
22	RPM146.300885	Pivot Pin	1	60"beds
23	RPA610.300886	Centre Share Blade	1	64"beds
24	RPA610.310454	Stone Flap	1	64"beds
25	RPM146.300889	Pivot Pin	1	64"beds
26	RPA610.300890	Centre Share Blade	1	68"beds
27	RPA610.310452	Stone Flap	1	68"beds
28	RPM146.300893	Pivot Pin	1	68"beds
29	RPA610.300894	Centre Share Blade	1	72"beds
30	RPA610.310450	Stone Flap	1	72"beds
31	RPM146.300897	Pivot Pin	1	72"beds
32	22046012C	M12 Flat Washer	10	
33	22078004/022	Ø4x22 Split Pin	10	
34				
		<b>Plastic Shares Consist Of:</b>		
35	22016008/040	M8x40 CSK Socket Head Screw	15	
36	22016012/040	M12x40 CSK Socket Head Screw	15	Qty x14 on 60"&64"beds
37	22029008	M8 Full Nut	15	
38	22029012	M12 Full Nut	15	Qty x14 on 60"&64"beds
39	22052008	M8 Spring Washer	15	
40	22052012	M12 Spring Washer	15	Qty x14 on 60"&64"beds
41	RPC730.308943	Plastic Share Blade	4	
42	RPM226.308941	Steel Profile	4	
43	RPW242.308942	Share Tip	4	
44	RPC730.308946	Centre Plastic Share Blade	1	60"beds
45	RPC730.308949	Centre Plastic Share Blade	1	64"beds
46	RPC730.308952	Centre Plastic Share Blade	1	68"beds
47	RPC730.308955	Centre Plastic Share Blade	1	72"beds

**4.4c****QUALITY MASTER SPARE PARTS**

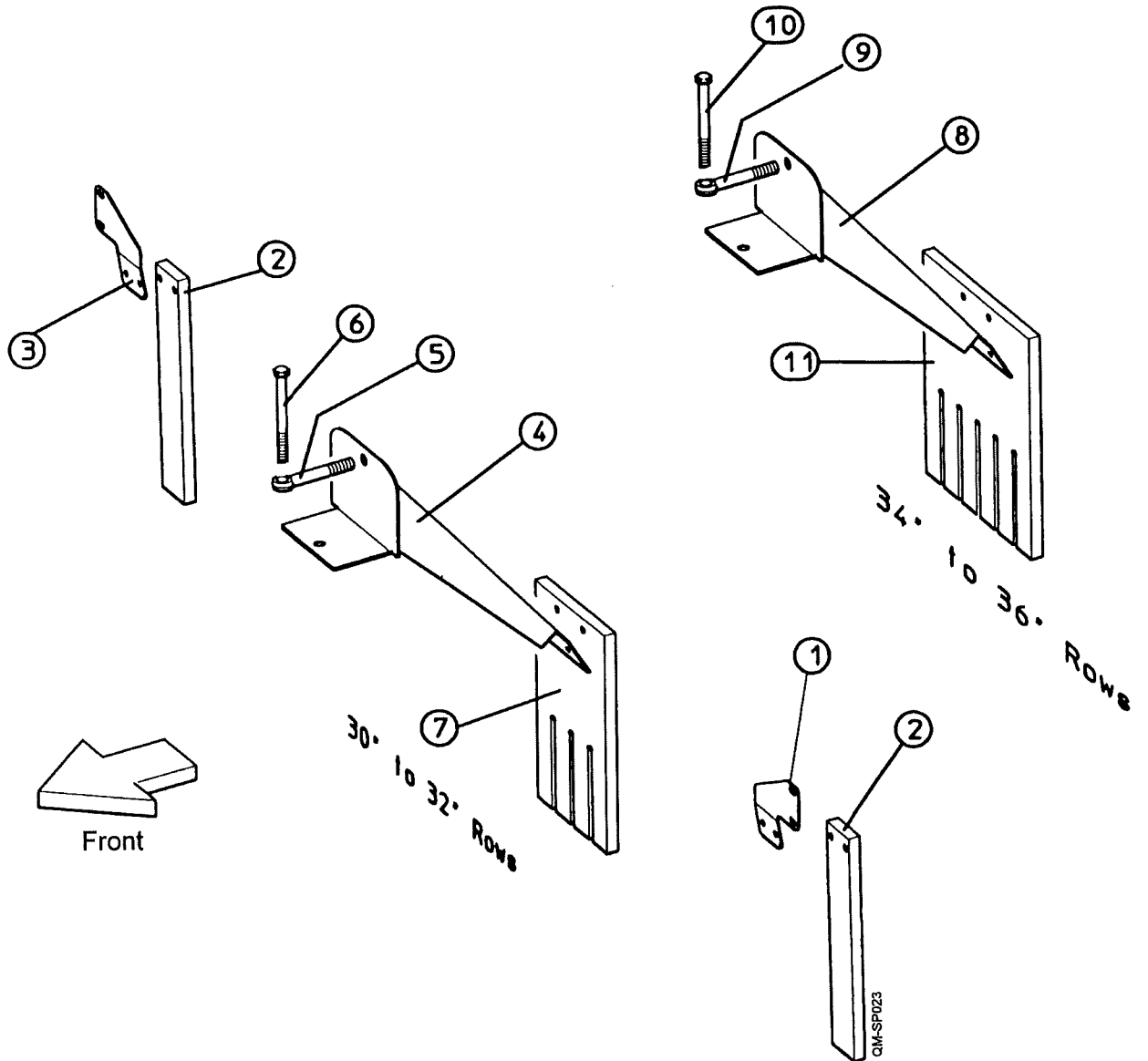
Machines from Serial No QM158

**Shares Assemblies for Bed Work**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Remarks</b>
48	RPM226.308944	Centre Steel Profile	1	60"beds
49	RPM226.308947	Centre Steel Profile	1	64"beds
50	RPM226.308950	Centre Steel Profile	1	68"beds
51	RPM226.308953	Centre Steel Profile	1	72"beds
52	RPW242.308945	Centre Share Tip	1	60"beds
53	RPW242.308948	Centre Share Tip	1	64"beds
54	RPW242.308951	Centre Share Tip	1	68"beds
55	RPW242.308954	Centre Share Tip	1	72"beds

Machines from Serial No QM154

Anti Roll-back Flaps



**4.5a****QUALITY MASTER SPARE PARTS**

Machines from Serial No QM154

**Anti Roll-back Flaps**

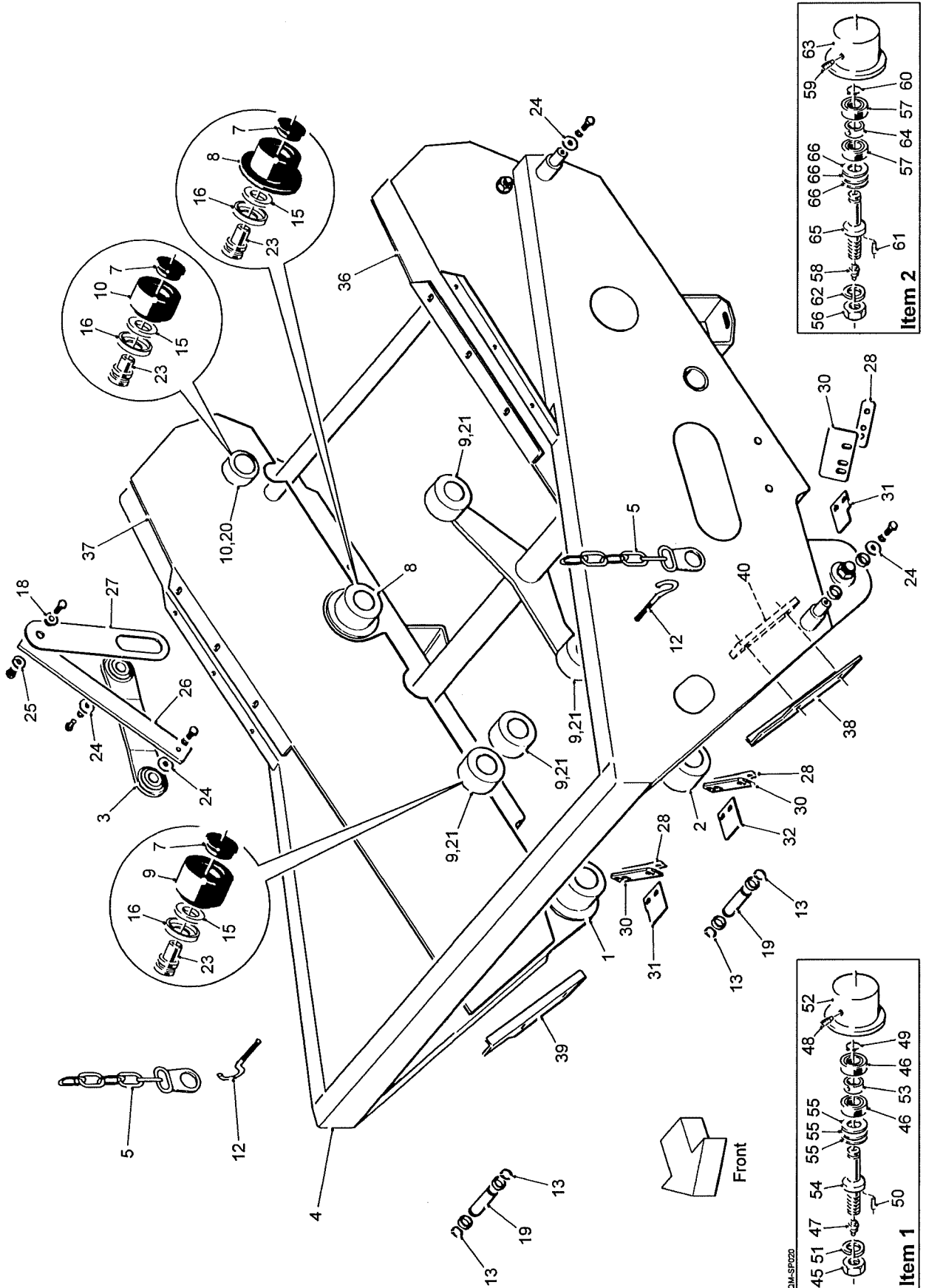
Item	Part No.	Description	Qty.	Remarks
1	RPM225.306296	Flap Mounting Outer LH	1	
2	RPC700.306301	Flap Outer	2	
3	RPM225.306297	Flap Mounting Outer RH	1	
4	RPA610.306300	Flap Mounting Centre (30"-32"rows)	1	
5	RPF100.116095	M16x95 Eye Bolt	1	
6	22012016/150	M16x150 Bolt	1	
7	RPC730.306302	Flap Centre (30"-32"rows)	1	
8	RPA610.306300	Flap Mounting Centre (34"-36"rows)	1	
9	RPF100.116095	M16x95 Eye Bolt	1	
10	22012016/150	M16x150 Bolt	1	
11	RPC730.306757	Flap Centre (34"-36"rows)	1	



Machines from Serial No QM154

**Floating Chassis Assembly**

Assy No RPS525



## 4.6a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Floating Chassis Assembly

Assy No RPS525

Item	Part No.	Description	Qty.	Remarks
1	RPA510.308681	Flanged Roller Assembly	2	(see list at end)
2	RPA510.308684	Plain Roller Assembly	1	(see list at end)
3	RPA610.304043	Tie Bar	1	
4	RPA610.305760	Floating Chassis	1	
5	RPA610.306878	Chain	2	
6				
7	RPC620.303070	Cap	10	
8	RPC700.300146	Ø95 Flanged Roller c/w Bearings	2	
9	RPC700.300147	Ø95 Plain Roller c/w Bearings	6	
10	RPC700.300148	Ø75 Plain Roller c/w Bearings	2	
11				
12	RPF128.306073	Hook Bolt	2	
13	RPF200.025200	Ø25 External Circlip	4	
14				
15	RPGM070.00446	Felt Seal	10	
16	RPGM089.00565	Roller Shield	10	
17				
18	RPM114.304206	Collar	1	
19	RPM146.306263	Pin	2	
20	RPM176.306318	Spacer (20mm)	2	
21	RPM176.306319	Spacer (10mm)	6	
22				
23	RPM180.303071	Roller Spindle	10	
24	RPM196.300794	Retaining Washer	5	
25	RPM196.304296	Washer	1	
26	RPM252.306898	Stay	1	
27	RPM254.304207	Strap	1	
28	RPM256.300133	Clamp Strip	3	
29				
30	RPW240.300134	Nylon Scraper	3	
31	RPW240.300135	Roller Scraper	2	
32	RPW240.300445	Roller Scraper Centre	1	
33				
34				
35				
36	RPS1189	Stainless Side Panel LH	1	
37	RPS1190	Stainless Side Panel RH	1	
38	RPS1191	Stainless Panel Clamp Plate LH	1	
39	RPS1192	Stainless Panel Clamp Plate RH	1	
40	RPS1250	Securing Strip	2	
	<b>RPA510.308681</b>	<b>Flanged Roller Assembly Consists Of:</b>		
45	22029024	M24 Full Nut	1	
46	6205	Bearing	2	
47	RC648.081250	M8 Grease Nipple	1	
48	RPF136.308016	M8x16 Dog Screw	1	
49	RPF200.025200	Ø25 External Circlip	1	
50	RPF222.060016	Ø6x16 Groove Pin	1	
51	RPF290.124000	M24 Shakeproof Washer	1	
52	RPGM001.00180	Flanged Steel Roller	1	
53	RPM176.307416	Spacer	1	
54	RPM180.307415	Spindle	1	
55	RPS210.002052	Metal Seal	3	

**QUALITY MASTER SPARE PARTS****4.6b**

Machines from Serial No QM154

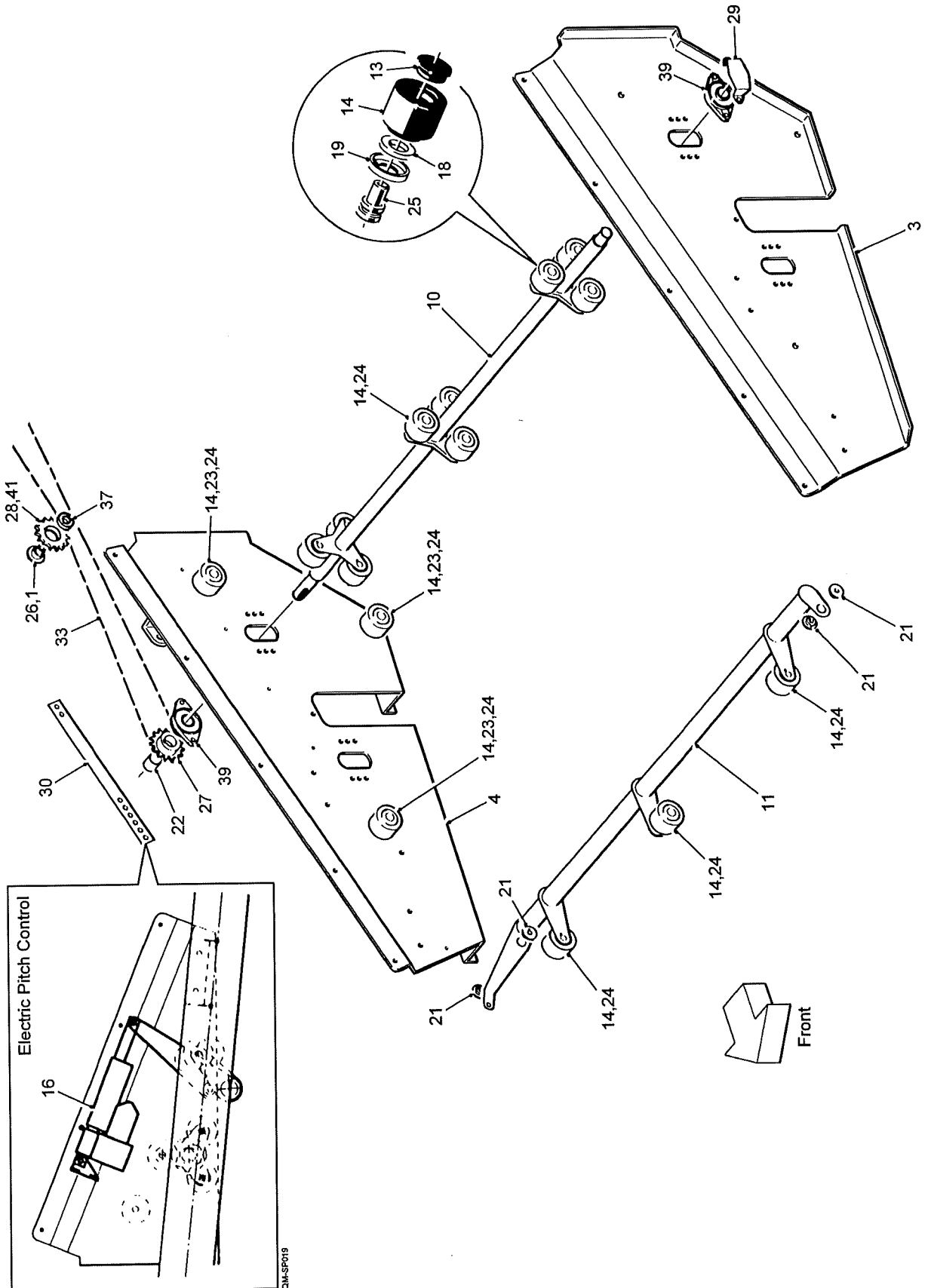
**Floating Chassis Assembly****Assy No RPS525**

Item	Part No.	Description	Qty.	Remarks
	<b>RPA510.308684</b>	<b>Plain Roller Assembly Consists Of:</b>		
56	22029024	M24 Full Nut	1	
57	6205	Bearing	2	
58	RPC648.081250	M8 Grease Nipple	1	
59	RPF136.308016	M8x16 Dog Screw	1	
60	RPF200.025200	Ø25 External Circlip	1	
61	RPF222.060016	Ø6x16 Groove Pin	1	
62	RPF290.124000	M24 Shakeproof Washer	1	
63	RPGM001.00059	Plain Steel Roller	1	
64	RPM176.307416	Spacer	1	
65	RPM180.307415	Spindle	1	
66	RPS210.002052	Metal Seal	3	



Machines from Serial No QM154

Agitator Assembly  
Assy No 67106



## 4.7a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

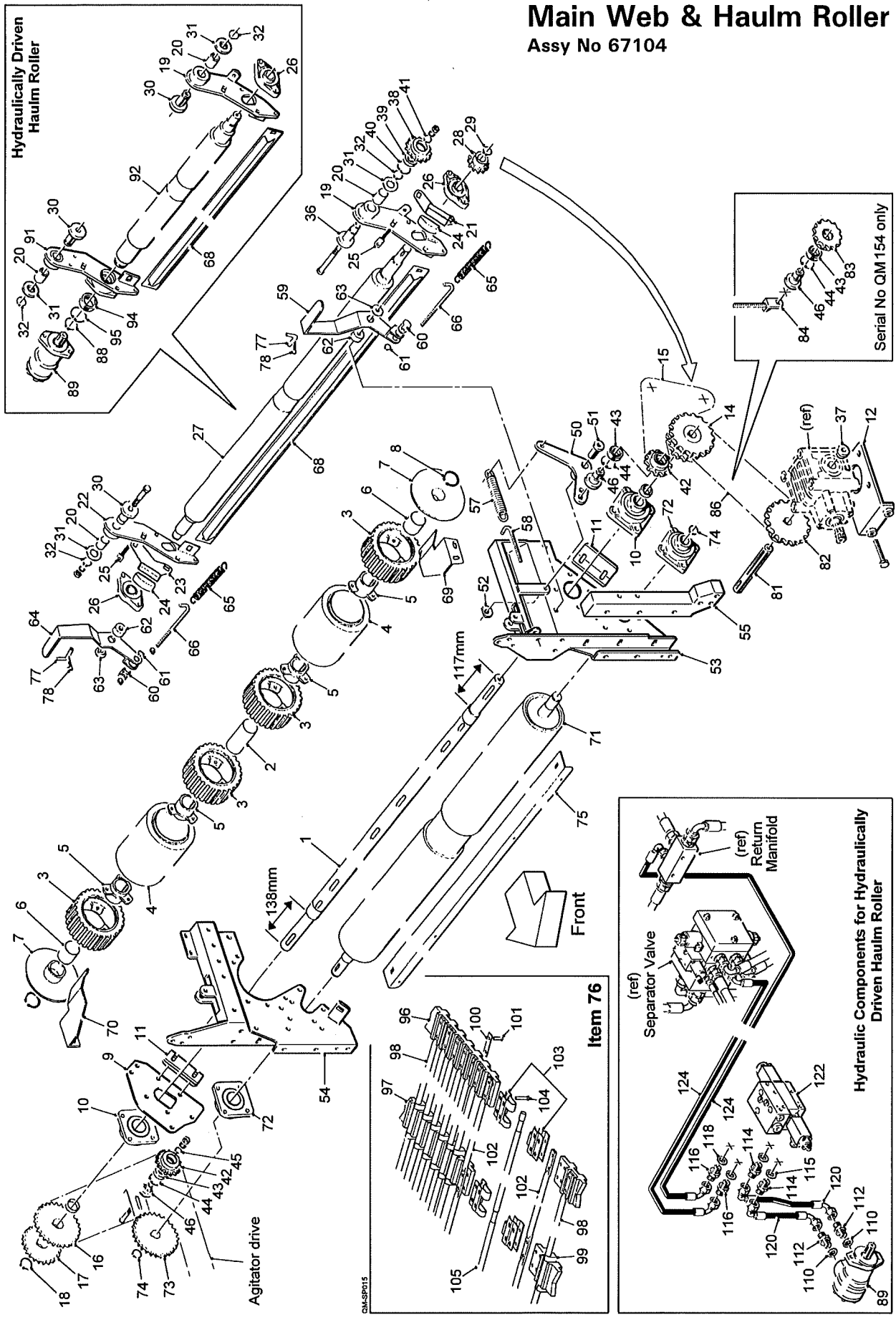
## Agitator Assembly

Assy No 67106

Item	Part No.	Description	Qty.	Remarks
1	12298	Ø20 External Circlip	1	
2				
3	67016	Agitator Plate LH	1	
4	67017	Agitator Plate RH	1	
5				
6				
7				
8				
9				
10	RPA610.305728	Agitator Shaft	1	
11	RPA610.307188	Control Arm	1	
12				
13	RPC620.303070	Cap	18	
14	RPC700.300148	Ø75 Plain Roller c/w Bearings	18	
15				
16	RPE202.305394	Linear Actuator c/w Switch & Harness	1	Optional
17				
18	RPGM070.00446	Felt Seal	18	
19	RPGM089.00565	Roller Shield	18	
20				
21	RPM106.304349	Pivot Boss	4	
22	RPM176.300356	Spacer (35mm)	1	
23	RPM176.306318	Spacer (20mm)	12	
24	RPM176.306319	Spacer (10mm)	18	
25	RPM180.303071	Roller Spindle	18	
26	RPM180.305086	Spindle	1	
27	RPM182.300348	15T 3/4"Pitch Sprocket	1	
28	RPM182.306353	15T 3/4"Pitch Idler Sprocket	1	
29	RPM216.301080	End Guard	1	
30	RPM254.304314	Agitator Strap	1	
31				
32				
33	RPT732.620114	3/4"Pitch Drive Chain	1	Agitator in rear position
	RPT732.620157	3/4"Pitch Drive Chain	1	Agitator in front position
34				
35				
36				
37	62042RS	Bearing	1	
38				
39	SFT30	Bearing	2	
40				
41	W0113	Ø47 Internal Circlip	1	

Machines from Serial No QM154

Main Web & Haulm Roller  
Assy No 67104



## 4.8a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Main Web &amp; Haulm Roller

Assy No 67104

Item	Part No.	Description	Qty.	Remarks
1	67063	Drive Shaft	1	
2	RPM176.300781	Spacer Tube (128mm)	1	
3	RPC700.301267	Drive Roller	4	
4	RPA510.303920	Roller	2	
x4	RPF162.116080	M16x80 Stud	4	
5	RPGM006.00482	Drive Roller Hub	4	
6	RPM176.300780	Spacer Tube	2	
7	RPM124.302284	Flange	2	
8	RPF200.050300	Ø50 External Circlip	2	
9	67200	Bearing Mounting plate	1	Was RPM225.305724
10	SF40	Ø40 Bearing	2	
11	67213	Haulm Roller Stop	2	Was RPM225.306729 x1
12	67201	Gearbox Mounting Plate	1	
13				
14	67109	28T 3/4"x24T 1" Double Sprocket	1	
x14	RPF210.121040	12x10x40 RBE Key	1	
15	RPT732.620068	3/4"Pitch Drive Chain	1	
16	RPM182.306278	28T 3/4"Pitch Sprocket	1	
17	RPM182.306279	24T 3/4"Pitch Sprocket	1	
x17	RPF210.121060	12x10x60 RBE Key	1	
18	RPF200.040250	Ø40 External Circlip	1	
19	RPA610.305954	Haulm Roller Mounting Plate LH	1	
20	RPB250.303440	Bush	2	
21	RPA610.301739	Haulm Roller Adjuster Stop LH	1	
22	RPA610.305955	Haulm Roller Mounting Plate RH	1	
23	RPA610.301740	Haulm Roller Adjuster Stop RH	1	
24	RPC648.301660	Buffer Block	2	
25	RPA610.301753	Adjuster	2	
26	SFT30	Ø30 Bearing	2	
27	RPC700.305732	Haulm Roller (chain driven)	1	
28	RPM182.300354	12T 3/4"Pitch Sprocket	1	
29	RPF200.030200	Ø30 External Circlip	2	
30	RPM178.305900	Spigot	1	Hydraulic drive Qty x2
31	22046030B	M30 Flat Washer	2	
32	RPF200.030200	Ø30 External Circlip	2	
33				
34				
35				
36	RPM178.305901	Spigot	1	
37	RPM178.306259	Spigot	1	
38	RPM182.300390	15T 3/4"Pitch Sprocket	1	
39	62053RS	Bearing	1	
40	W0167	Ø52 Internal Circlip	1	
41	RPF200.025200	Ø25 External Circlip	1	
42	RPM182.306353	15T 3/4"Pitch Sprocket	2	
43	62042RS	Bearing	1	
44	W0113	Ø47 Internal Circlip	1	
45	12298	Ø20 External Circlip	2	
46	RPM180.305086	Spindle	2	Serial No QM154 only
47				
48				
49				
50	67113	Chain Tensioner	1	
51	67114	Pivot Boss	1	
52	67399	'D' Washer	1	



# QUALITY MASTER SPARE PARTS

4.8b

Machines from Serial No QM154

## Main Web & Haulm Roller

Assy No 67104

Item	98Part No.	Description	Qty.	Remarks
53	67018	Web Drive Mount LH	1	Machine with Omega
54	67019	Web Drive Mount RH	1	Machine with Omega
55	67236	Side Mounting Bracket	1	
56				
57	RPC676.304679	Tension Spring	1	
58	RPF128.110130	M10x130 Hook Bolt	1	
59	67022	Haulm Roller Release Arm LH	1	
60	RPM148.301746	Spring Mounting	2	
61	RPF200.020175	Ø20 External Circlip	2	
62	RPM176.305902	Spacer	2	
63	RPM106.304349	Boss	2	
64	67023	Haulm Roller Release Arm RH	1	
65	RPC676.304679	Tension Spring	2	
66	RPF128.110130A	M10x165 Hook Bolt	2	Was RPF128.110130
67				
68	RPA610.306203	Scraper	1	
69	RPW240.303714	Scraper LH	1	
70	RPW240.303715	Scraper RH	1	
71	RPC700.305979	Nip Roller	1	
72	SF35	Ø35 Bearing	2	
73	RPM182.306277	28T 3/4"Pitch Sprocket	1	
74	RPF200.035250	Ø35 External Circlip	2	
75	RPM225.306029	Scraper	1	
76	RPW300.306195	28mm Pitch Web Assembly	1	(see list at end)
	67103/32	32mm Pitch Web Assembly	1	(see list at end)
	RPW300.306196	35mm Pitch Web Assembly	1	(see list at end)
	RPW300.306197	40mm Pitch Web Assembly	1	(see list at end)
	RPW300.306198	45mm Pitch Web Assembly	1	(see list at end)
	RPW300.306199	50mm Pitch Web Assembly	1	(see list at end)
			1	
77	RPM146.306389	Ø12 Pin	2	
78	S86-82-002	Ø3x66 Grip Clip	2	
79				
80				
81	67064	Gearbox Drive Shaft	1	
82	67108	24T 1"Pitch Sprocket (standard)	1	100% digger speed
	67299	18T 1"Pitch Sprocket	1	75% digger speed
	67298	16T 1"Pitch Sprocket	1	66% digger speed
83	67110	15T 1"Pitch Tensioner Sprocket	1	Serial No QM154 only
84	67111	Tensioner	1	Serial No QM154 only
85				
86	-	1"Pitch Drive Chain	1	
87				
88	33130/16	Ø50 External Circlip	1	
89	44563	Hydraulic Motor	1	
90				
91	67273	Haulm Roller Motor Mounting	1	
92	67275	Haulm Roller (hydraulic driven)	1	

## 4.8c

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Main Web &amp; Haulm Roller

Assy No 67104

Item	Part No.	Description	Qty.	Remarks
93				
94	60102RS	Bearing	1	
95	W0161	Ø80 Internal Circlip	1	
	<b>RPW300.306195</b>	<b>28mm Pitch Web Assy Consists Of:</b>		
96	-	Side Belt	2	
97	-	Centre Belt	1	
98	RPM432.309185	Ø10 Web Rod	250	
99	RPGM002.00405	Centre Clip	250	
100	RPGMRP019.00002	Back Plate	500	
101	RF240.150250	Rivet For Back Plate	1000	
102	RPM432.309186	Ø10 Web Rod Under Joiner	2	
103	RPM419.162832	28mm Pitch Joiner (2 hole)	3 pairs	
104	RPF240.150300	Rivet For Joiner	12	
105	RPM432.309187	Ø10 Joining Rod	1	
	<b>67103/32</b>	<b>32mm Pitch Web Assy Consists Of:</b>		
96	-	Side Belt	2	
97	-	Centre Belt	1	
98	RPM432.309185	Ø10 Web Rod	220	
99	RPGM002.00405	Centre Clip	220	
100	RPGMRP019.00002	Back Plate	440	
101	RF240.150250	Rivet For Back Plate	880	
102	RPM432.309186	Ø10 Web Rod Under Joiner	2	
103	RPM419.364032	32mm Pitch Joiner (2 hole)	3 pairs	
104	RPF240.150300	Rivet For Joiner	12	
105	RPM432.309187	Ø10 Joining Rod	1	
	<b>RPW300.306196</b>	<b>35mm Pitch Web Assy Consists Of:</b>		
96	-	Side Belt	2	
97	-	Centre Belt	1	
98	RPM432.309185	Ø10 Web Rod	199	
99	RPGM002.00405	Centre Clip	199	
100	RPGMRP019.00002	Back Plate	398	
101	RF240.150250	Rivet For Back Plate	796	
102	RPM432.309186	Ø10 Web Rod Under Joiner	2	
103	RPM419.363532	35mm Pitch Joiner (4 hole)	3 pairs	
104	RPF240.150300	Rivet For Joiner	24	
105	RPM432.309187	Ø10 Joining Rod	1	
	<b>RPW300.306197</b>	<b>40mm Pitch Web Assy Consists Of:</b>		
96	-	Side Belt	2	
97	-	Centre Belt	1	
98	RPM432.309190	Ø12 Web Rod	174	
99	RPGM002.00430	Centre Clip	174	
100	RPGMRP019.00002	Back Plate	348	
101	RF240.150250	Rivet For Back Plate	696	
102	RPM432.309188	Ø12 Web Rod Under Joiner	2	
103	RPM419.364032	40mm Pitch Joiner (4 hole)	3 pairs	
104	RPF240.150300	Rivet For Joiner	24	
105	RPM432.309187	Ø10 Joining Rod	1	

# QUALITY MASTER SPARE PARTS

4.8d

Machines from Serial No QM154

## Main Web & Haulm Roller

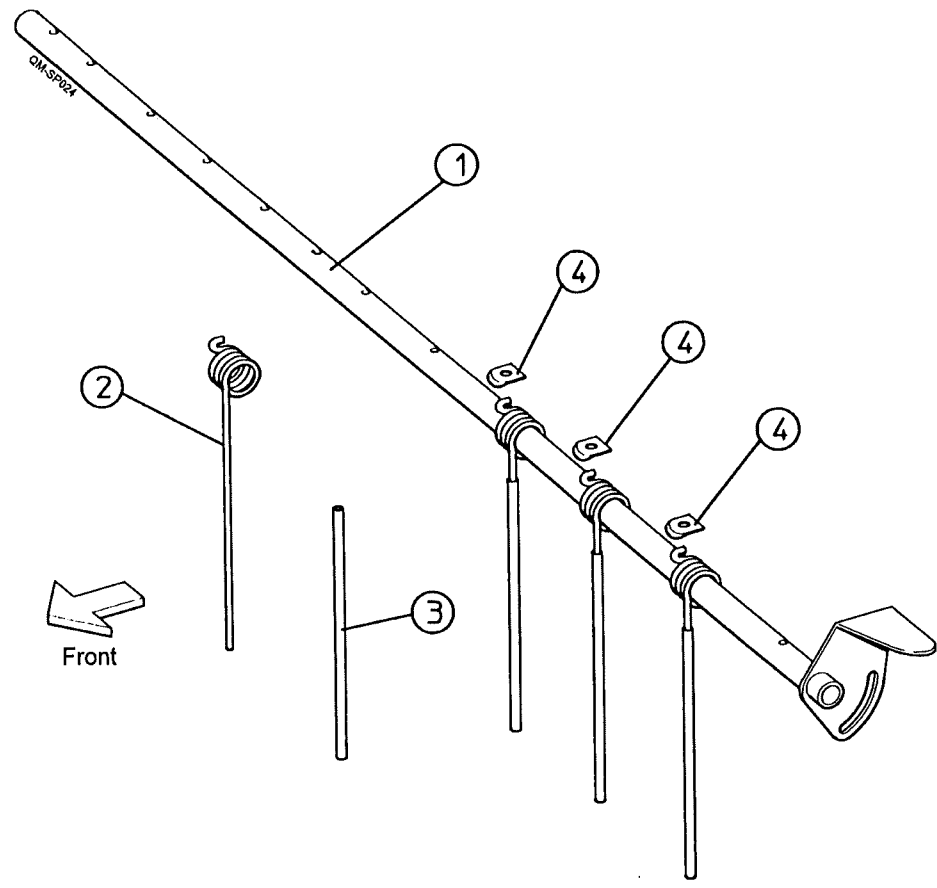
Assy No 67104

Item	Part No.	Description	Qty.	Remarks
	<b>RPW300.306198</b>	<b>45mm Pitch Web Assy Consists Of:</b>		
96	-	Side Belt	2	
97	-	Centre Belt	1	
98	RPM432.309190	Ø12 Web Rod	154	
99	RPGM002.00430	Centre Clip	154	
100	RPGMRP019.00002	Back Plate	308	
101	RF240.150250	Rivet For Back Plate	616	
102	RPM432.309188	Ø12 Web Rod Under Joiner	2	
103	RPM419.364432	44mm Pitch Joiner (4 hole)	3 pairs	
104	RPF240.150300	Rivet For Joiner	24	
105	RPM432.309187	Ø10 Joining Rod	1	
	<b>RPW300.306199</b>	<b>50mm Pitch Web Assy Consists Of:</b>		
96	-	Side Belt	2	
97	-	Centre Belt	1	
98	RPM432.309190	Ø12 Web Rod	138	
99	RPGM002.00430	Centre Clip	138	
100	RPGMRP019.00002	Back Plate	276	
101	RF240.150250	Rivet For Back Plate	552	
102	RPM432.309188	Ø12 Web Rod Under Joiner	2	
103	RPM419.365032	50mm Pitch Joiner (4 hole)	3 pairs	
104	RPF240.150300	Rivet For Joiner	24	
105	RPM432.309187	Ø10 Joining Rod	1	
		<b>Hydraulic Components for Hydraulically Driven Haulm Roller Consist Of:</b>		
110	11124	1/2"BSP Dowty Seal	2	
111				
112	12315	1/2"BSP M M Adaptor	2	
113				
114	27459	M18x1/2"BSP M M Adaptor	2	
115	27461	M18 Dowty Seal	2	
116	31168	M22x1/2"BSP M M Adaptor	2	
117				
118	31167	M22 Dowty Seal	2	
119				
120	41185	1/2"Hose Assembly (800mm)	2	
121				
122	56619	Valve Assembly	1	
123				
124	60214	1/2"Hose Assembly (2550mm)	2	



Machines from Serial No QM154

**Haulm Feed Fingers**  
Assy No 67122



**4.9a****QUALITY MASTER SPARE PARTS**

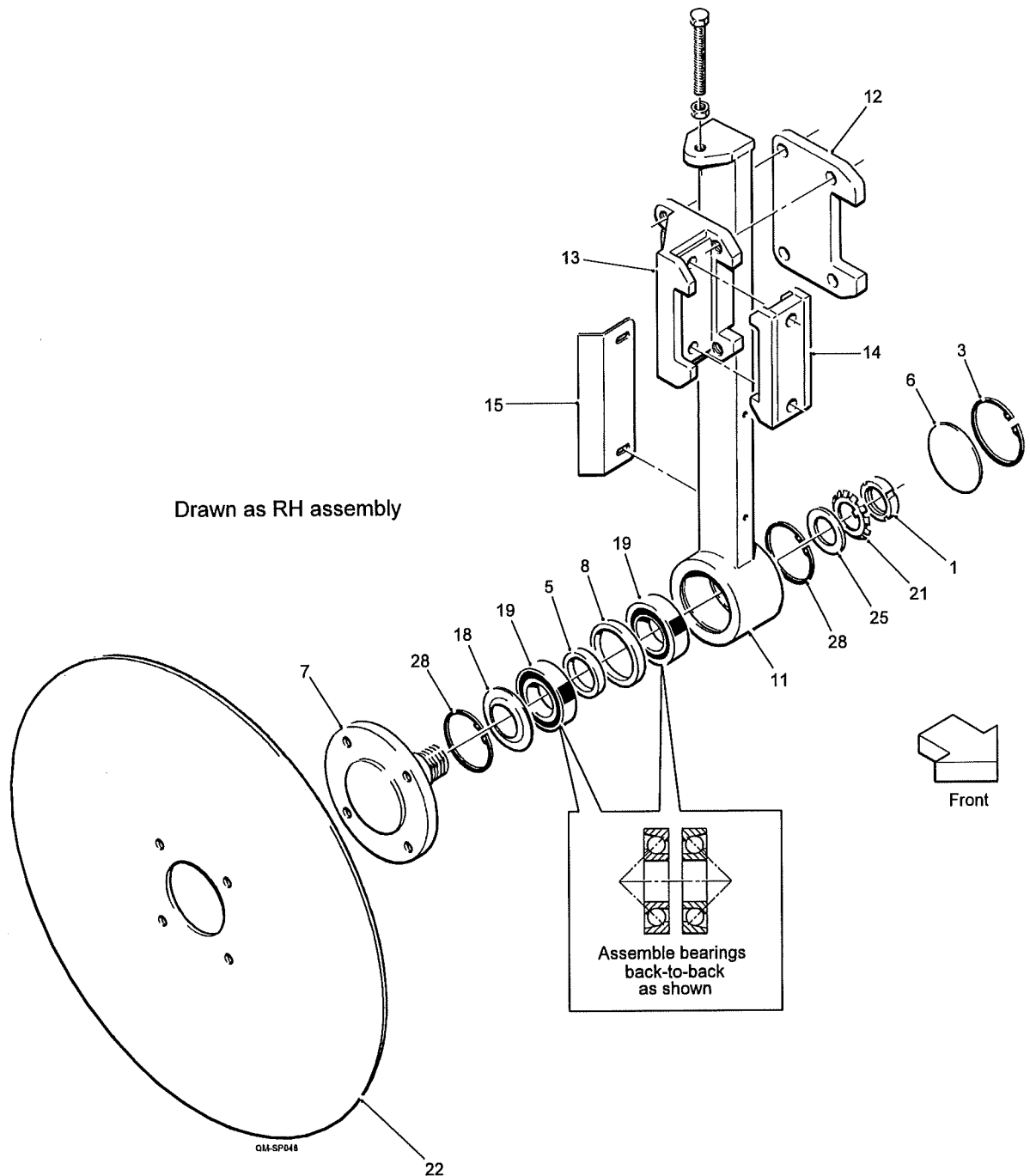
Machines from Serial No QM154

**Haulm Feed Fingers****Assy No 67122**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Remarks</b>
1	67085	Finger Mounting	1	
2	RPC677.306738	Spring Haulm Finger	12	
3	RPC740.306742	Finger Cover	12	
x3	RPC654.306743	Hose Clip	12	
4	RPM196.306540	Clip Washer	12	

Machines from Serial No QM154

**Centre Disc Coulters**  
Assy No 67324



**4.10****QUALITY MASTER SPARE PARTS**

Machines from Serial No QM154

**Centre Disc Coulters****Assy No 67324**

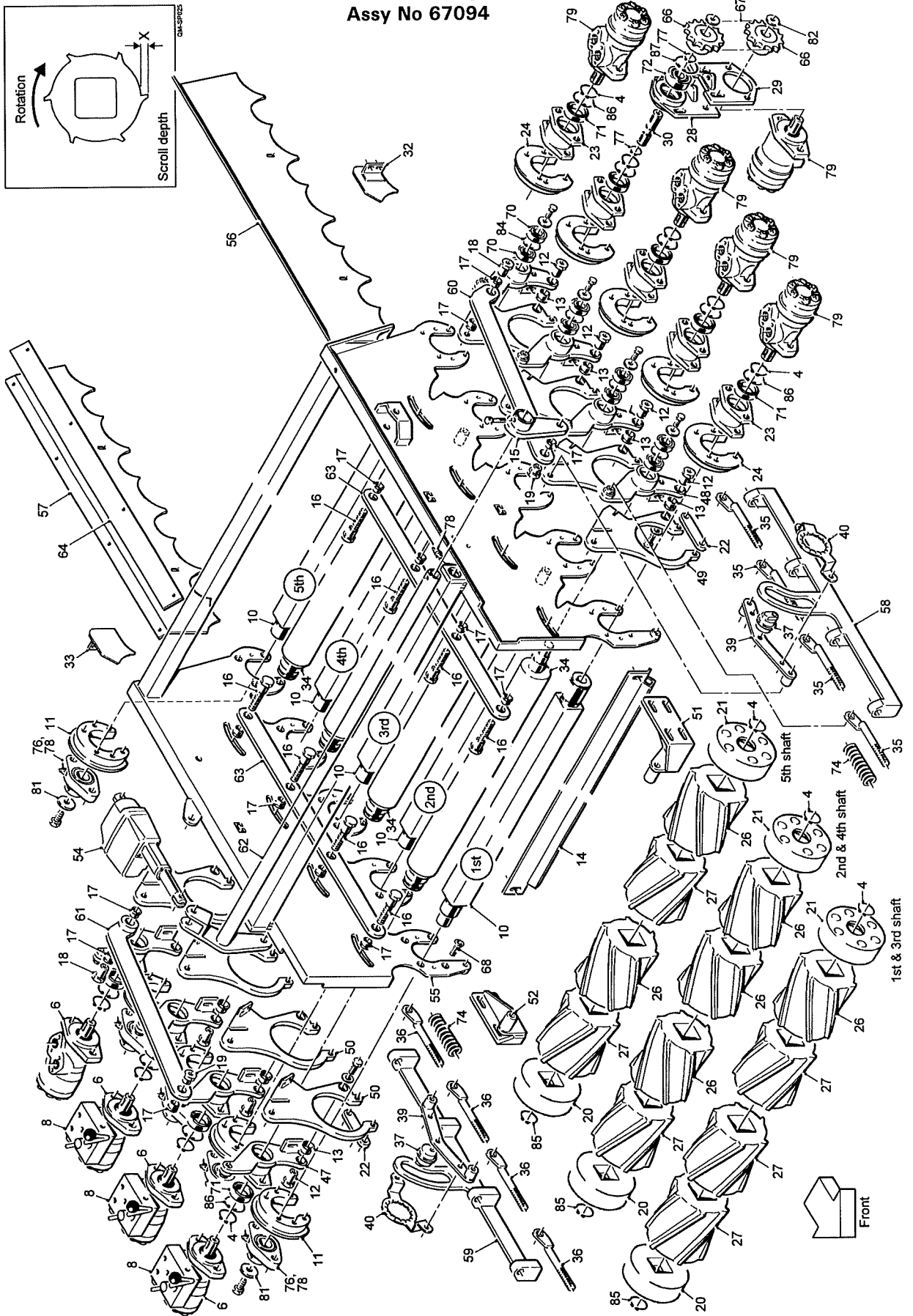
Item	Part No.	Description	Qty.	Remarks
1	45038	M40 Locknut	2	
2				
3	46564	Ø90 Internal Circlip	2	
4				
5	64189	Bearing Spacer Inner	2	
6	64190	Dust Cap	2	
7	64977	Disc Spindle	2	
8	64978	Bearing Spacer Outer	2	
9				
10				
11	67319	Disc Arm	2	
12	67320	Clamp Plate	2	
13	67321	Fixing Bracket	2	
14	67322	Clamp Bracket	2	
15	67323	Scraper	2	
16				
17				
18	6209ZJV	Nilos Ring	2	
19	72092RS	Bearing	4	
20				
21	RPF284.140000	Lock Washer	2	
22	RPGM089.00018	Disc Ø645	2	
23				
24				
25	SS060041/003	Steel Spacer	2	
26				
27				
28	W0554	Ø85 Internal Circlip	4	



Machines from Serial No QM154

5R Omega Separator (237mm centres)

Assy No 67094



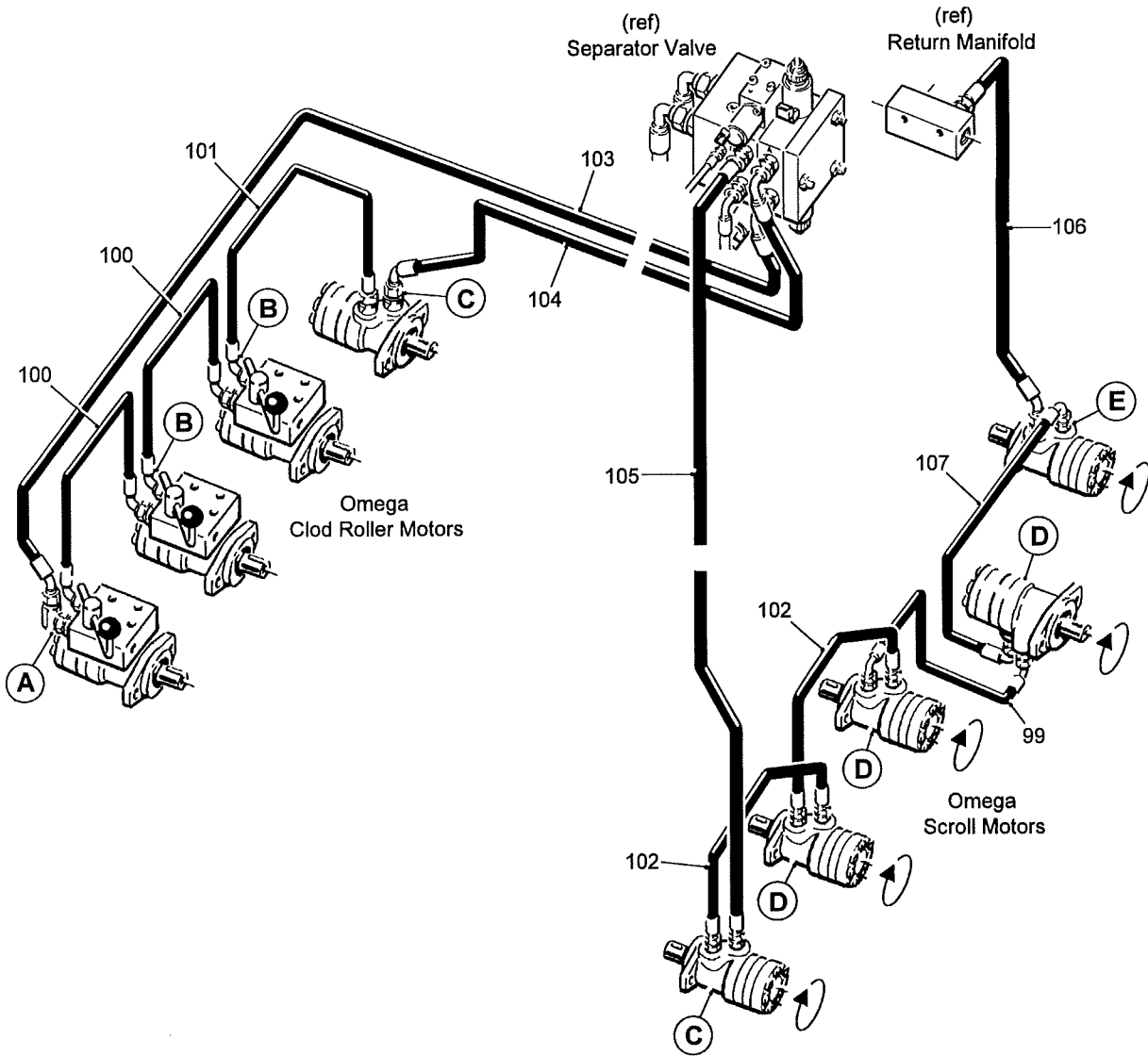
# 5.1a

# QUALITY MASTER SPARE PARTS

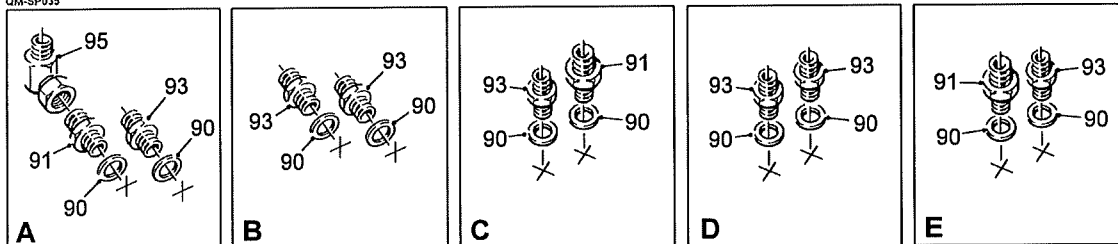
Machines from Serial No QM154

## 5R Omega Separator (237mm centres)

Assy No 67094



QM-SP035



# QUALITY MASTER SPARE PARTS

5.1b

Machines from Serial No QM154

## 5R Omega Separator (237mm centres)

Assy No 67094

Item	Part No.	Description	Qty.	Remarks
1				
2				
3				
4	33130/16	Ø50 External Circlip	14	
5				
6	44563	Hydraulic Motor	4	
7				
8	56112	Diverter Valve	3	
9				
10	59136A/1400	Scroll Shaft	5	
11	59143	Bearing Boss	5	
12	59162	Pivot Pin	8	
13	59163	Pivot Flange Bush	8	
14	59164/1400	Clod Roller Scraper	4	
15	59166	Clod Roller Lift Arm	1	
16	59174	Shoulder Bolt (long)	8	
17	59175	Pivot Flange Bush	14	
18	59176	Tapped Boss (long)	2	
19	59177	Tapped Boss (short)	2	
20	59348	Male End Cap (Ø45 bore)	5	
21	59348A	Male End Cap (Ø50 bore)	5	
22	59352	Carrier Plate Tie	8	
23	59529	Motor Mount	5	
24	59928	Bearing Boss	5	
25				
26	59934C	LH Cavity Scroll (x = 10mm)	20	LH Solid Scroll 59934S
	59936C	LH Cavity Scroll (x = 6mm)	20	LH Solid Scroll 59936S
27	59935C	RH Cavity Scroll (x = 10mm)	20	RH Solid Scroll 59935S
	59937C	RH Cavity Scroll (x = 6mm)	20	RH Solid Scroll 59937S
28	56814	Adapter Plate	1	
29	56815	Motor Plate	1	
30	56816	Coupling Shaft	1	
31				
32	62652	LH Deflector Plate (short)	4	
33	62653	RH Deflector Plate (short)	4	
34	62863/1400	Rubber Clod Roller	4	
35	62903	LH Adjuster	4	
36	62904	RH Adjuster	4	
37	62908	Adjuster Boss	2	
38				
39	62913	Adjuster Plate	2	
40	62914	Indicator Plate	2	
41				
42				
43				
44	64747	Pivot Boss	2	
45				
46				
47	64046	Clod Roller Motor Mount	4	
48	64047	Clod Roller Bearing Mount	4	

## 5.1c

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

5R Omega Separator (237mm centres)

Assy No 67094

Item	Part No.	Description	Qty.	Remarks
49	64066	LH Carrier Plate	4	
50	64067	RH Carrier Plate	4	
51	64093	Pivot Bracket LH	1	
52	64094	Pivot Bracket RH	1	
53				
54	67002	Linear Actuator	1	
55	67005	4R Omega Frame (237mm centres)	1	
56	67006	Stainless Side Panel LH	1	
57	67007	Stainless Side Panel RH	1	
58	67008	Adjuster Strap LH	1	
59	67009	Adjuster Strap RH	1	
60	67010	Link LH	1	
61	67011	Link RH	1	
62	67012	Clod Roller Lift Shaft	1	
63	67013	Link (237mm centres)	2	
64				
65				
66	RPM182.306832	15T 3/4"Pitch Sprocket	2	
67				
68	22016010/020	M10x20 CSK Socket Head Setscrew	32	
69				
70	60062RS	Bearing	8	
71	60102RS	Bearing	8	
72	63052RS	Bearing	1	
73				
74	DW25131	Compression Spring	8	
75				
76	LFTC35A	Bearing	5	
77	PS843	Ø25 External Circlip	2	
78	RPC648.061001	Grease Nipple 45°	7	
79	RPH850.306210	Hydraulic Motor	5	
80				
81	SS040011/003	Steel Spacer	5	
82	SS035011/005	Steel Spacer	2	
83				
84	W0111	Ø55 Internal Circlip	4	
85	W0117	Ø45 External Circlip	5	
86	W0161	Ø80 Internal Circlip	9	
87	W0168	Ø62 Internal Circlip	1	
88				
89				
		<b>Hydraulic Components Consist Of:</b>		
90	11124	1/2"BSP Dowty Seal	18	
91	11295	1/2"BSP x 3/4"BSP M M Adaptor	4	
92				
93	12315	1/2"BSP M M Adaptor	14	
94				
95	41115	3/4"BSP M F Compact 90°Adaptor	1	
96				
97				
98				
99	60359	1/2"Hose Assembly (700mm)	1	
100	60431	1/2"Hose Assembly (450mm)	2	

**QUALITY MASTER SPARE PARTS****5.1d**

Machines from Serial No QM154

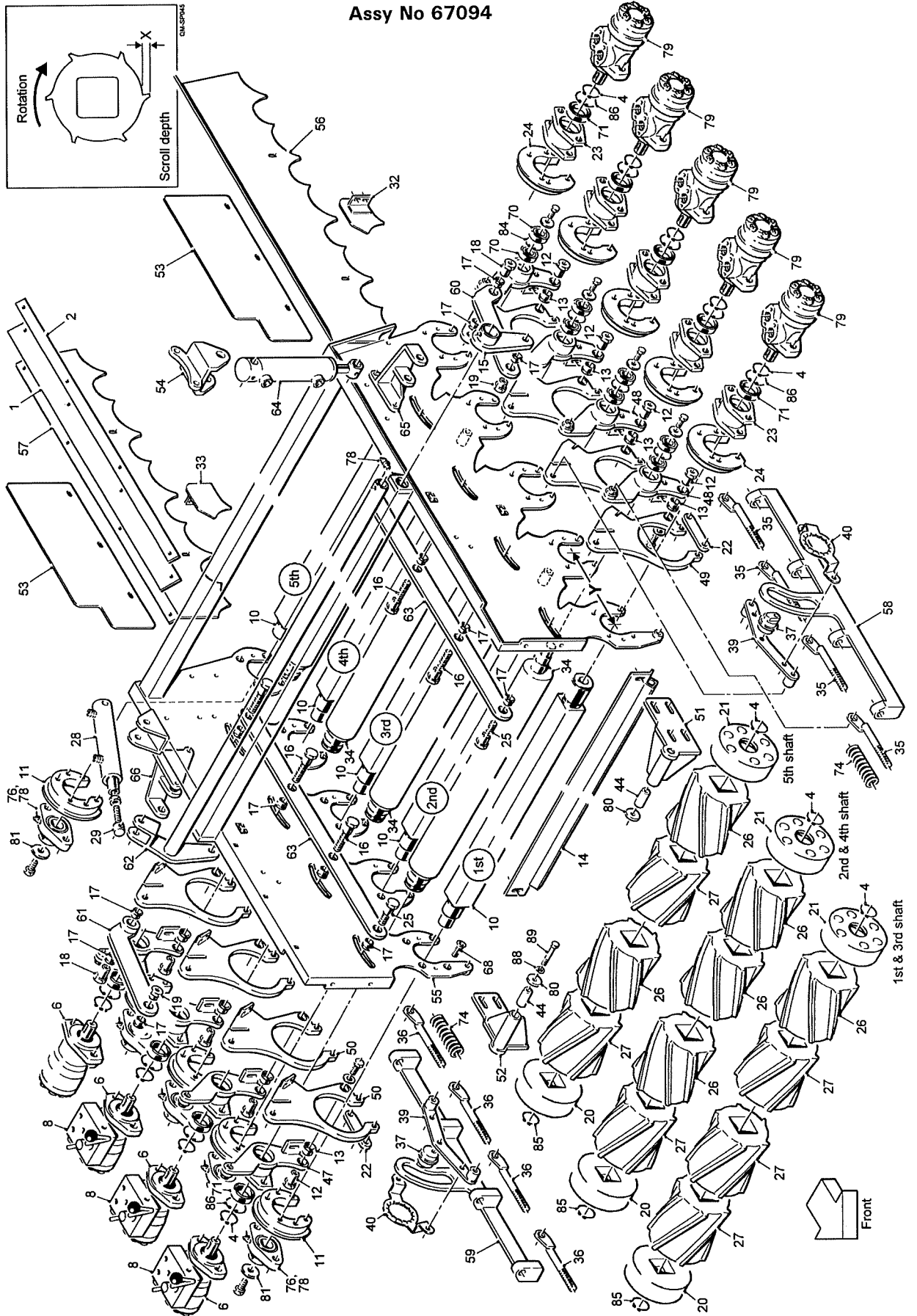
**5R Omega Separator (237mm centres)**

Assy No 67094

Item	Part No.	Description	Qty.	Remarks
101	60490	1/2"Hose Assembly (500mm)	1	
102	60566	1/2"Hose Assembly (500mm)	2	
103	60943	3/4"Hose Assembly (2650mm)	1	
104	60944	3/4"Hose Assembly (2150mm)	1	
105	60945	3/4"Hose Assembly (950mm)	1	
106	60946	3/4"Hose Assembly (750mm)	1	
107	60947	1/2"Hose Assembly (1100mm)	1	



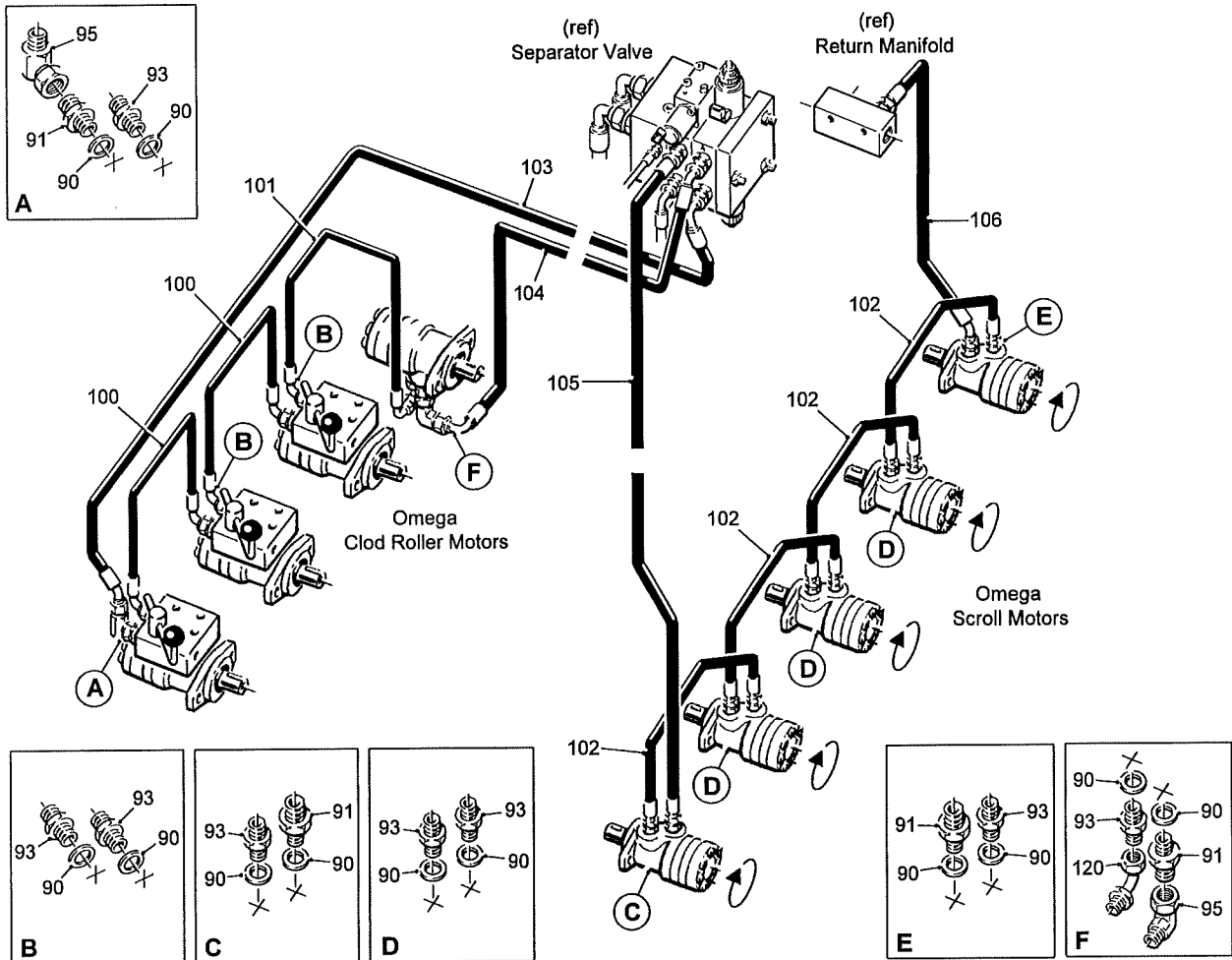
5R Omega Separator (237mm centres)  
Assy No 67094



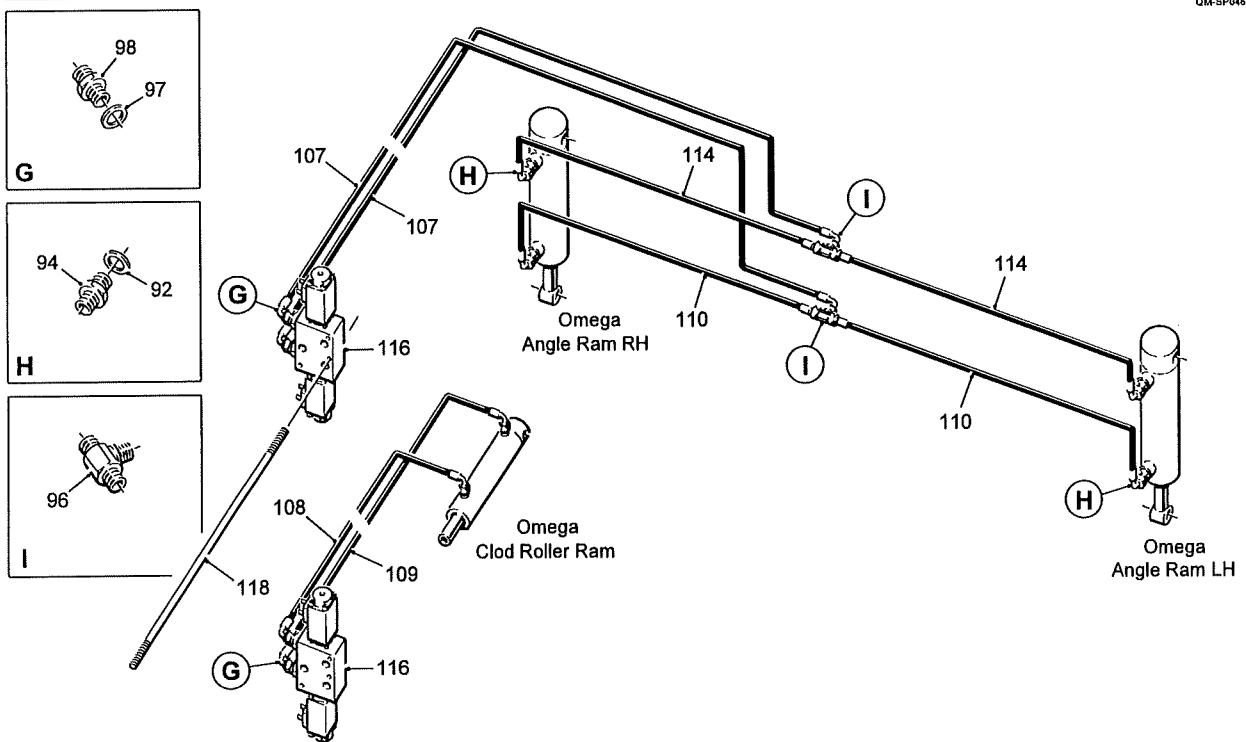
5.1a

QUALITY MASTER SPARE PARTS

5R Omega Separator (237mm centres)  
Assy No 67094



QM-SP046





# QUALITY MASTER SPARE PARTS

5.1b

## 5R Omega Separator (237mm centres)

Assy No 67094

Item	Part No.	Description	Qty.	Remarks
1	67183	Rubber Deflector	2	
2	67184	Clamp Strip	2	
3				
4	33130/16	Ø50 External Circlip	14	
5				
6	44563	Hydraulic Motor	4	
7				
8	56112	Diverter Valve	3	
9				
10	59136A/1400	Scroll Shaft	5	
11	59143	Bearing Boss	5	
12	59162	Pivot Pin	8	
13	59163	Pivot Flange Bush	8	
14	59164/1400	Clod Roller Scraper	4	
15	59166	Clod Roller Lift Arm	1	
16	59174	Shoulder Bolt (long)	6	
17	59175	Pivot Flange Bush	14	
18	59176	Tapped Boss (long)	2	
19	59177	Tapped Boss (short)	2	
20	59348	Male End Cap (Ø45 bore)	5	
21	59348A	Male End Cap (Ø50 bore)	5	
22	59352	Carrier Plate Tie	8	
23	59529	Motor Mount	5	
24	59928	Bearing Boss	5	
25	59173	Shoulder Bolt (short)	2	
26	59934C	LH Cavity Scroll (x = 10mm)	20	LH Solid Scroll 59934S
	59936C	LH Cavity Scroll (x = 6mm)	20	LH Solid Scroll 59936S
27	59935C	RH Cavity Scroll (x = 10mm)	20	RH Solid Scroll 59935S
	59937C	RH Cavity Scroll (x = 6mm)	20	RH Solid Scroll 59937S
28	56679	Hydraulic Ram	1	
29	56690	Ram Eye	1	
30				
31				
32	62652	LH Deflector Plate (short)	4	
33	62653	RH Deflector Plate (short)	4	
34	62863/1400	Ø76 Rubber Clod Roller	4	
35	62903	LH Adjuster	4	
36	62904	RH Adjuster	4	
37	62908	Adjuster Boss	2	
38				
39	62913	Adjuster Plate	2	
40	62914	Indicator Plate	2	
41				
42				
43				
44	70090	Pivot Boss (with removal thread)	2	Prior to 2022 was 64747
45				
46				
47	64046	Clod Roller Motor Mount	4	
48	64047	Clod Roller Bearing Mount	4	

## 5.1c

## QUALITY MASTER SPARE PARTS

## 5R Omega Separator (237mm centres)

Assy No 67094

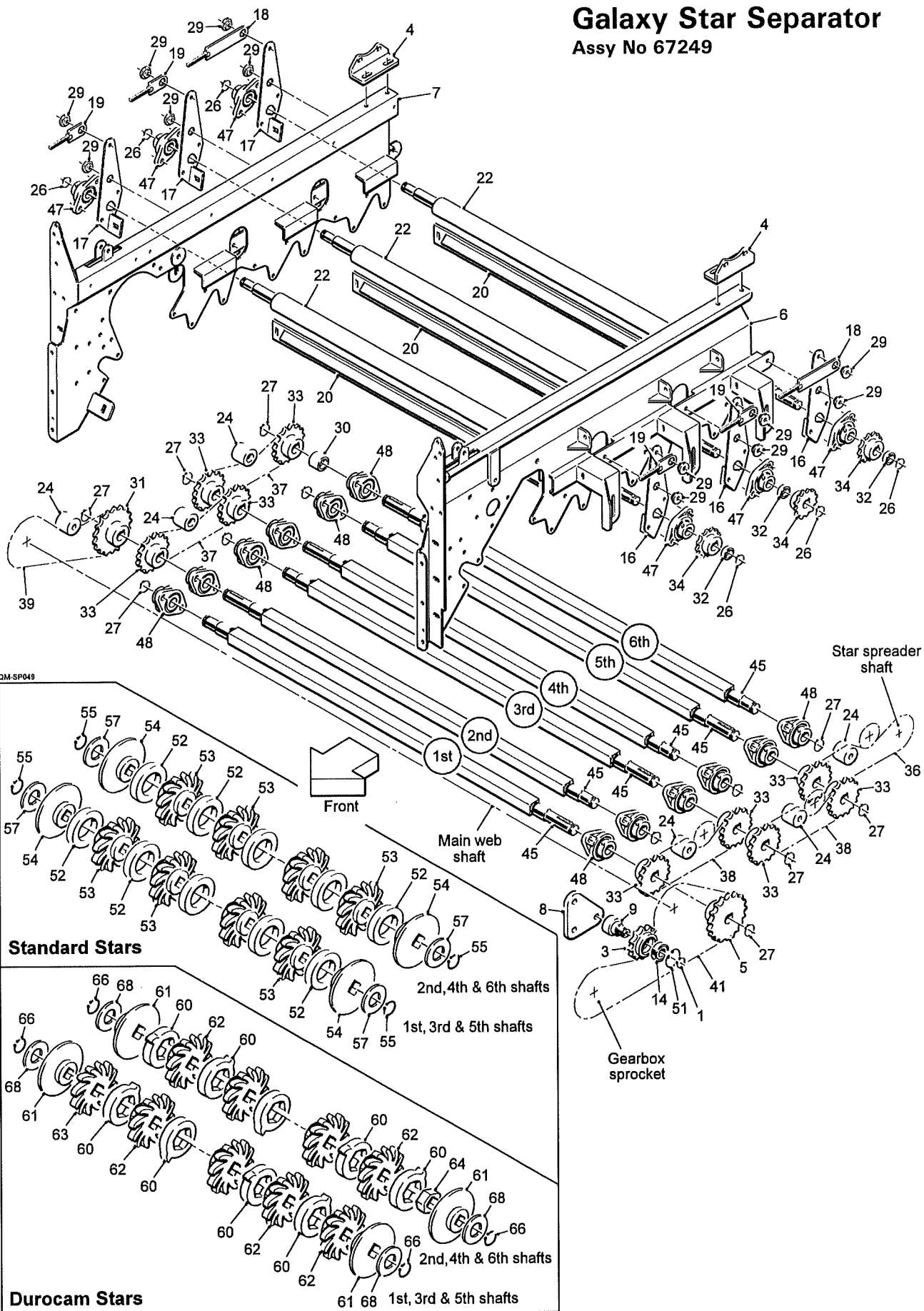
Item	Part No.	Description	Qty.	Remarks
49	64066	LH Carrier Plate	4	
50	64067	RH Carrier Plate	4	
51	67207	Pivot Bracket LH	1	
52	67208	Pivot Bracket RH	1	
53	67209	Infil Panel	2	
54	67203	Ram Mounting	2	
55	67005	5R Omega Frame	1	Y = 237mm
56	67006	Stainless Side Panel LH	1	
57	67007	Stainless Side Panel RH	1	
58	67008	Adjuster Strap LH	1	
59	67009	Adjuster Strap RH	1	
60	59921	Link LH	1	
61	59922	Link RH	1	
62	59165/1400	Clod Roller Lift Shaft	1	
63	67013	Link (237mm centres)	2	
64	67204	Hydraulic Ram	2	
65	67205	Ram Mounting LH	1	
66	67206	Ram Mounting RH	1	
67				
68	22016010/020	M10x20 CSK Socket Head Setscrew	40	
69				
70	60062RS	Bearing	8	
71	60102RS	Bearing	8	
72				
73				
74	DW25131	Compression Spring	8	
75				
76	LFTC35A	Bearing	5	
77				
78	RPC648.061001	Grease Nipple 45°	7	
79	RPH850.306210	Hydraulic Motor	5	
80	SS045013/006	Steel Spacer	2	
81	SS040011/003	Steel Spacer	5	
82				
83				
84	W0111	Ø55 Internal Circlip	4	
85	W0117	Ø45 External Circlip	5	
86	W0161	Ø80 Internal Circlip	9	
87				
88	22052012			
89	22012012/090	M12x90 Bolt	2	
		<b>Hydraulic Components Consist Of:</b>		
90	11124	1/2"BSP Dowty Seal	18	
91	11295	1/2"BSP x 3/4"BSP M M Adaptor	4	
92	11337	1/4"BSP Dowty Seal	4	
93	12315	1/2"BSP M M Adaptor	14	
94	12316	1/4"BSP M M Adaptor	4	
95	41115	3/4"BSP M F Compact 90° Adaptor	2	
96	27449	1/4"BSP M M M Tee	2	
97	27461	M18 Dowty Seal	4	
98	37599	M18x3/8"BSP M M Adaptor	4	
99				
100	60431	1/2"Hose Assembly (450mm)	2	

**QUALITY MASTER SPARE PARTS****5.1d****5R Omega Separator (237mm centres)****Assy No 67094**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Remarks</b>
101	51538	1/2"Hose Assembly (650mm)	1	
102	60566	1/2"Hose Assembly (500mm)	4	
103	60943	3/4"Hose Assembly (2650mm)	1	
104	60944	3/4"Hose Assembly (2150mm)	1	
105	60945	3/4"Hose Assembly (950mm)	1	
106	60946	3/4"Hose Assembly (750mm)	1	
107	60966	1/4"Hose Assembly (5000mm)	2	
108	60967	1/4"Hose Assembly (4300mm)	1	
109	60968	1/4"Hose Assembly (4550mm)	1	
110	60201	1/4"Hose Assembly (1100mm)	2	
111				
112				
113				
114	13188	1/4"Hose Assembly (1000mm)	2	
115				
116	57085/3	Valve Section	2	
117				
118	RPS1233/1	Valve Bank Tie Rod (500mm)	3	
119				
120	26086	1/2"BSP M F Swept 90°Adaptor	1	

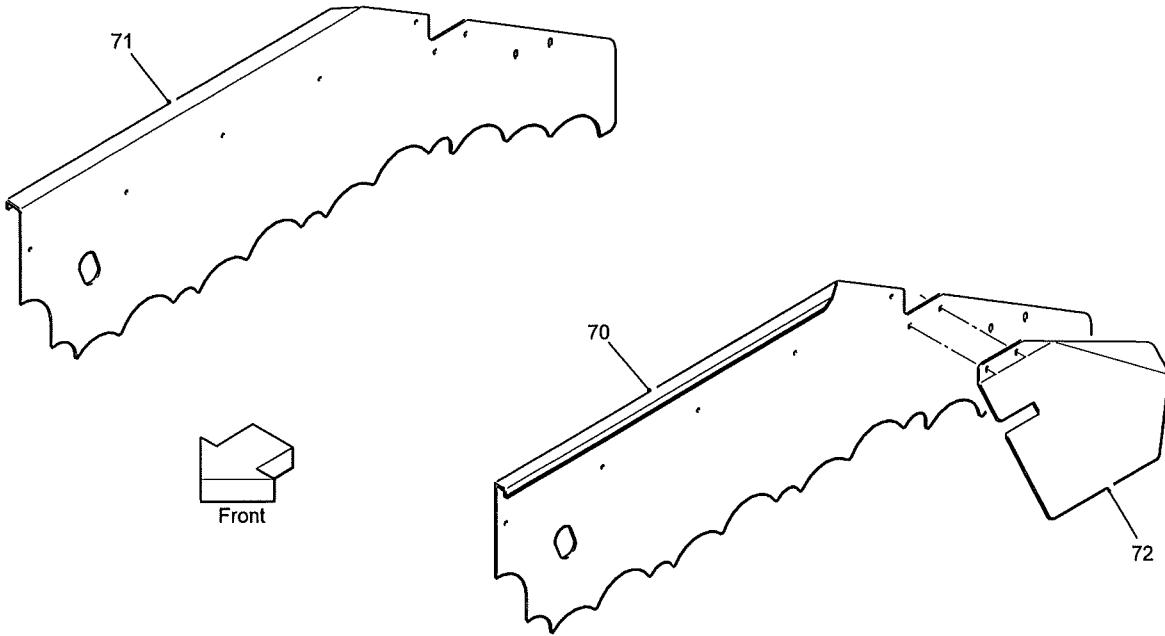


**Galaxy Star Separator**  
Assy No 67249



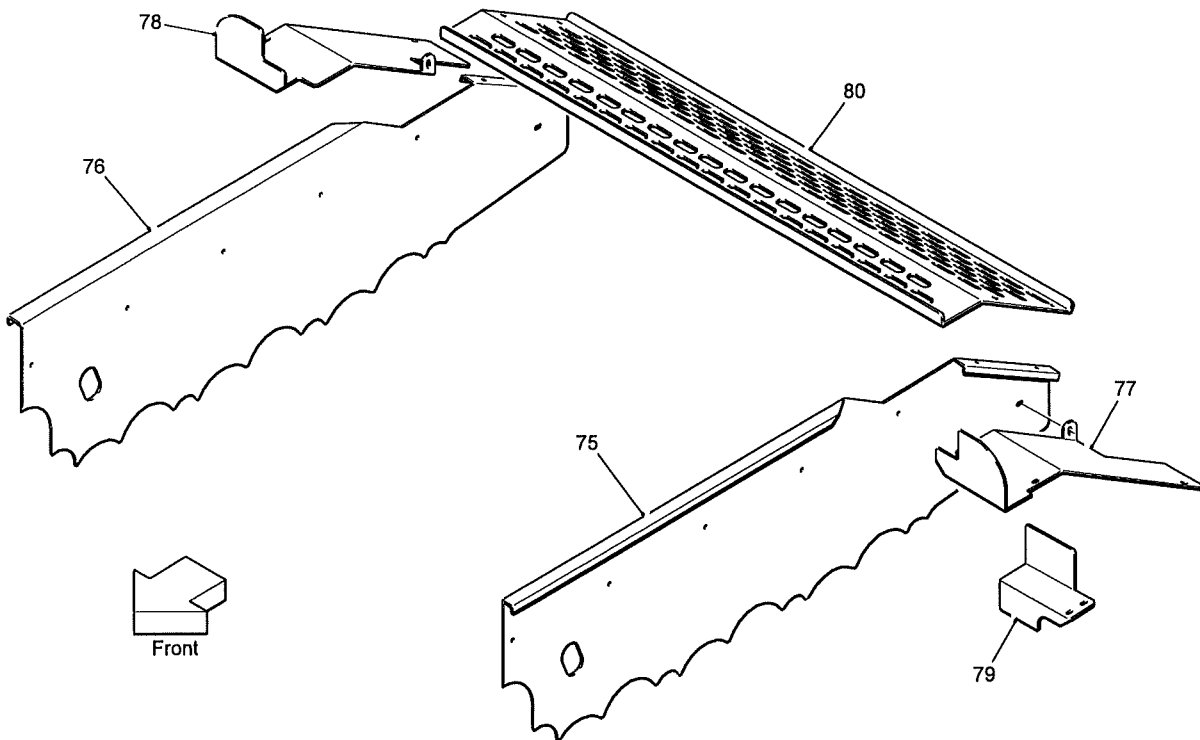
Galaxy Star Separator  
Assy No 67249

Panels for Galaxy to Spreader



QM-SP050

Panels for Galaxy to Easi-Pic



# QUALITY MASTER SPARE PARTS

5.2b

## Galaxy Star Separator

Assy No 67249

Item	Part No.	Description	Qty.	Remarks
1	12298	Ø20 External Circlip	1	
2				
3	67110	15T 1"Pitch Tensioner Sprocket	1	
4	67226	Mounting Bracket	2	
5	67228	24T 1"Pitch Sprocket	1	
6	67229	Mounting Plate LH	1	
7	67230	Mounting Plate RH	1	
8	67245	Sprocket Mounting Plate	1	
9	67246	Spindle	1	
10				
11				
12				
13				
14	62042RS	Bearing	1	
15				
16	RPA610.305695	Clod Roller Bracket LH	3	
17	RPA610.305696	Clod Roller Bracket RH	3	
18	RPA610.306308	Adjuster Long	2	
19	RPA610.306310	Adjuster Short	4	
20	RPA610.311101	Scraper	3	
21				
22	RPA610.305805	Ø48Round Clod Roller	3	Option
	RPA610.307092	Ø57Round Clod Roller	3	Option
	RPA610.305808	Square Clod Roller	3	Option
	RPM160.305810	Hexagonal Clod Roller	3	Option
23				
24	RPC700.304412	Nylon Chain Tensioner	6	
25				
26	RPF200.025200	Ø25 External Circlip	6	
27	RPF200.030200	Ø30 External Circlip	12	
28				
29	RPM106.304349	Top Hat Boss	12	
30	RPM176.300356	Spacer (35mm)	1	
31	RPM182.300347	24T 3/4"Pitch Sprocket	1	
32	RPM176.304612	Spacer (10mm)	3	
33	RPM182.300349	18T 3/4"Pitch Sprocket	9	
34	RPM182.303035	12T 3/4"Pitch Sprocket	3	
35				
36	RPT732.6200--	3/4"Pitch Drive Chain	1	
37	RPT732.620056	3/4"Pitch Drive Chain	2	
38	RPT732.620057	3/4"Pitch Drive Chain	2	
39	RPT732.620066	3/4"Pitch Drive Chain	1	
40				
41	-	1"Pitch Drive Chain	1	
42				
43				
44				
45	RPS1213	Starshaft (40x40 square)	6	
46				
47	SFT25	Bearing	6	
48	SFT30	Bearing	12	
49				
50				
51	W0113	Ø47 Internal Circlip	1	

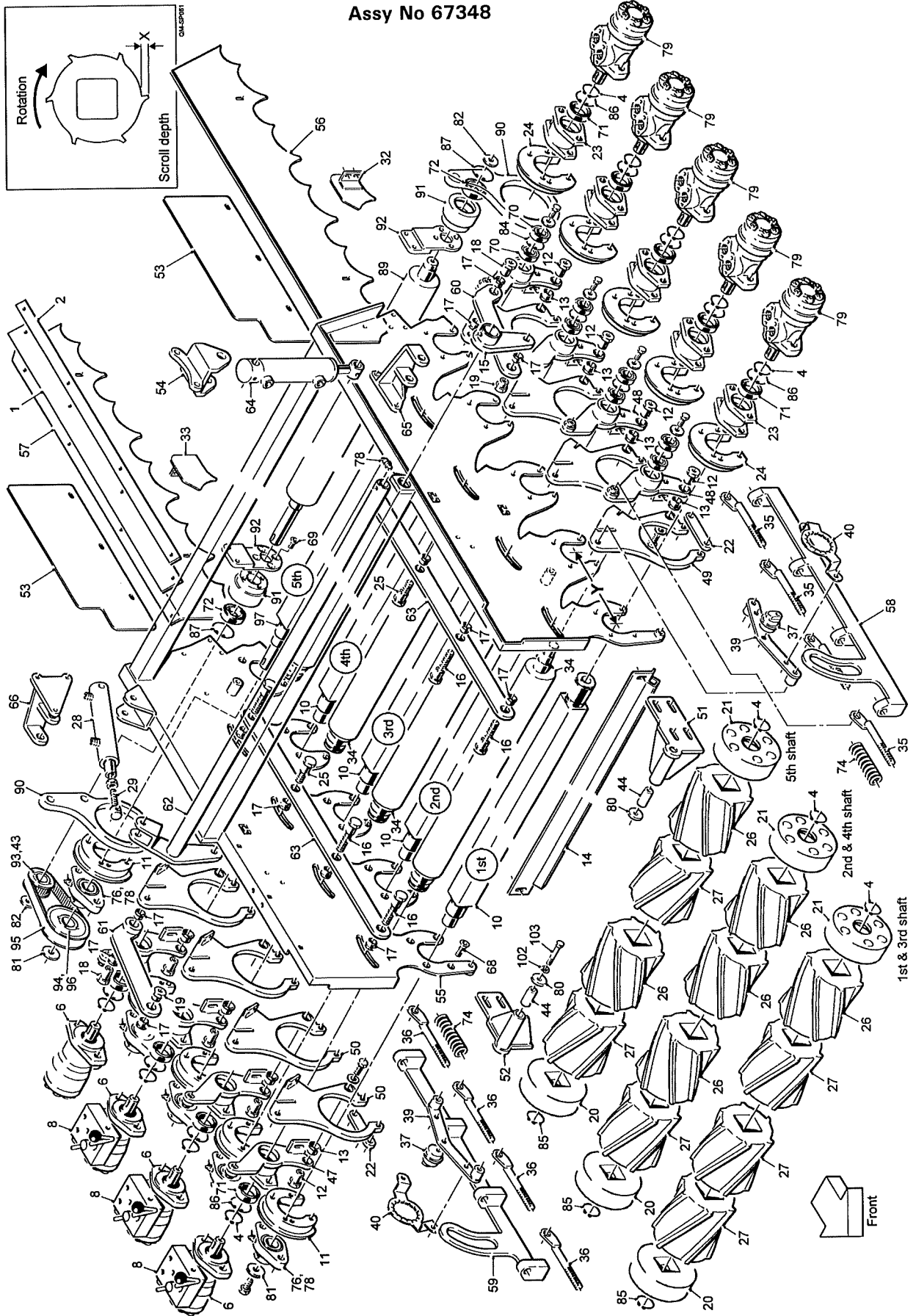
## Galaxy Star Separator

Assy No 67249

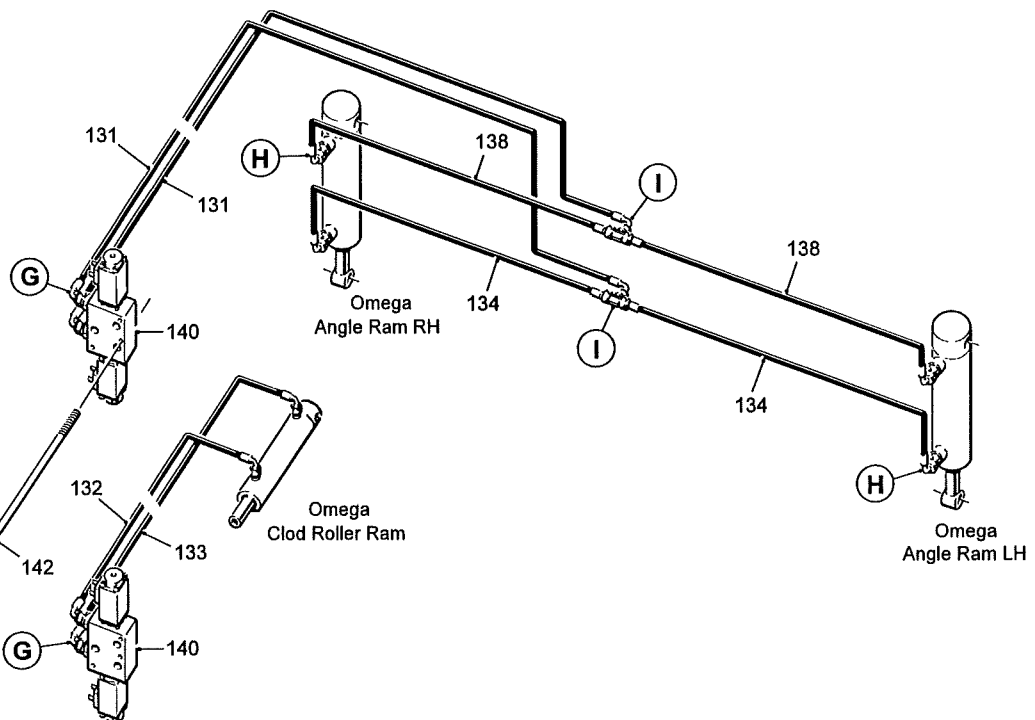
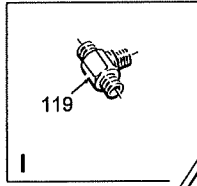
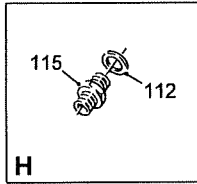
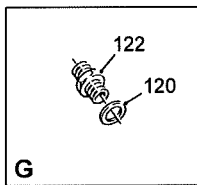
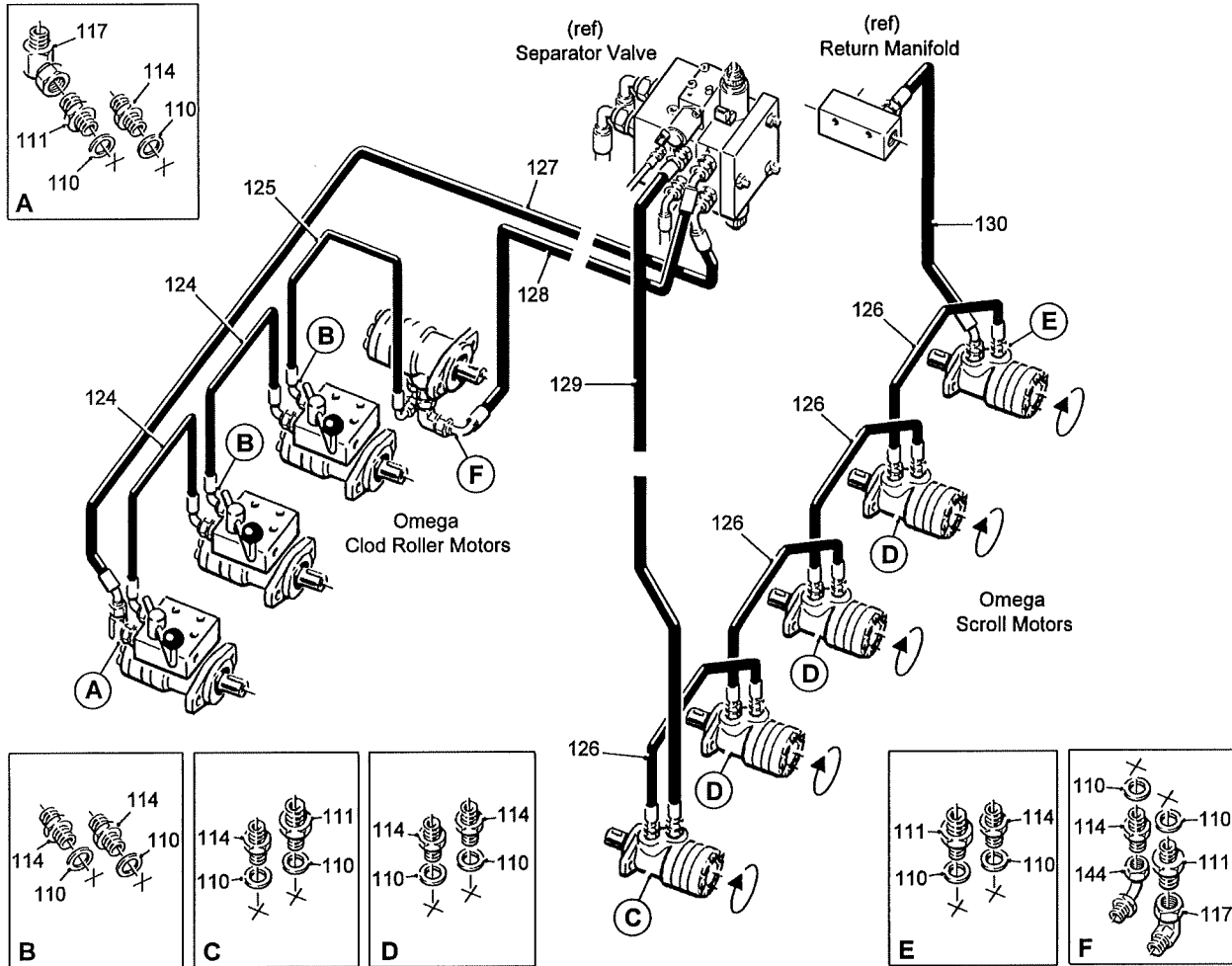
Item	Part No.	Description	Qty.	Remarks
52	RPC700.303036	<b>Standard Stars Consists Of:</b> Spacer (for 14 finger star)	94	(for 2 starshafts)
	RPC700.305520	Spacer (for 18 finger star)	126	
53	RPC700.309598	14 Finger Star	92	
	RPC700.310893	18 Finger Star	124	
54	RPC700.310221	End Disc	4	
55	RPF200.035250	Ø35 External Circlip	4	
56				
57	SS070036/003	Steel Spacer	4	
		<hr/>		
		<b>Durocam Stars Consist Of:</b>		(for 2 starshafts)
60	RPC700.309550	Cam Ring	88	
61	RPC700.310221	End Disc	4	
62	RPC700.310541	14 Finger Durocam Star	88	
63	RPC700.311776	14 Finger Durocam Star Narrow	1	
64	RPC700.311777	Spacer	1	
65				
66	RPF200.035250	Ø35 External Circlip	4	
67				
68	SS070036/003	Steel Spacer	4	
		<hr/>		
		<b>Panels for Galaxy to Spreader</b> <b>Consist Of:</b>		
70	67251	Stainless Panel LH	1	
71	67252	Stainless Panel RH	1	
72	67261	Spreader Chain Guard	1	
		<hr/>		
		<b>Panels for Galaxy to Easi-Pic</b> <b>Consist Of:</b>		
75	67313	Stainless Panel LH	1	
76	67314	Stainless Panel RH	1	
77	67315	Infill Panel LH	1	
78	67316	Infill Panel RH	1	
79	67317	Infill Panel Bottom	1	
80	67318	Cover Panel Top	1	



5R Omega Separator (220mm centres)  
Assy No 67348



5R Omega Separator (220mm centres)  
 Assy No 67348



QM-SP062

# QUALITY MASTER SPARE PARTS

5.3b

## 5R Omega Separator (220mm centres)

Assy No 67348

Item	Part No.	Description	Qty.	Remarks
1	67358	Rubber Deflector	2	
2	67363	Clamp Strip	2	
3				
4	33130/16	Ø50 External Circlip	14	
5				
6	44563	Hydraulic Motor	4	
7				
8	56112	Diverter Valve	3	
9				
10	59136A/1400	Scroll Shaft	4	
11	59692	Bearing Boss (angled bearing)	5	
12	59162	Pivot Pin	8	
13	59163	Pivot Flange Bush	8	
14	59164/1400	Clod Roller Scraper	4	
15	59166	Clod Roller Lift Arm	1	
16	59174	Shoulder Bolt (long)	6	
17	59175	Pivot Flange Bush	14	
18	59176	Tapped Boss (long)	2	
19	59177	Tapped Boss (short)	2	
20	59348	Male End Cap (Ø45 bore)	5	
21	59348A	Male End Cap (Ø50 bore)	5	
22	59352	Carrier Plate Tie	8	
23	59529	Motor Mount	5	
24	59928	Bearing Boss	5	
25	59173	Shoulder Bolt (short)	2	
26	59934C	LH Cavity Scroll (x=10mm)	20	LH Solid Scroll 59934S
	59936C	LH Cavity Scroll (x=6mm)	20	LH Solid Scroll 59936S
27	59935C	RH Cavity Scroll (x=10mm)	20	RH Solid Scroll 59935S
	59937C	RH Cavity Scroll (x=6mm)	20	RH Solid Scroll 59937S
28	56679	Hydraulic Ram	1	
29	56690	Ram Eye	1	
30				
31				
32	62652	LH Deflector Plate (short)	4	
33	62653	RH Deflector Plate (short)	4	
34	62753/1400	Ø60 Stainless Clod Roller	4	
35	62903	LH Adjuster	4	
36	62904	RH Adjuster	4	
37	62908	Adjuster Boss	2	
38				
39	62913A	Adjuster Plate (220mm centres)	2	
40	62914	Indicator Plate	2	
41				
42				
43	64424	Taperlock Bush	1	
44	70090	Pivot Boss (with removal thread)	2	Prior to 2022 was 64747
45				
46				
47	64046	Clod Roller Motor Mount	4	
48	64047	Clod Roller Bearing Mount	4	

## 5.3c

## QUALITY MASTER SPARE PARTS

## 5R Omega Separator (220mm centres)

Assy No 67348

Item	Part No.	Description	Qty.	Remarks
49	64066	LH Carrier Plate	4	
50	64067	RH Carrier Plate	4	
51	67207	Pivot Bracket LH	1	
52	67208	Pivot Bracket RH	1	
53	67209	Infil Panel	2	
54	67203	Ram Mounting	2	
55	67347	5R Omega Frame	1	Y = 220mm
56	67361	Stainless Side Panel LH	1	
57	67362	Stainless Side Panel RH	1	
58	64197LH	Adjuster Strap LH (220mm centres)	1	
59	64197RH	Adjuster Strap RH (220mm centres)	1	
60	67359	Link LH	1	
61	67360	Link RH	1	
62	59165/1400	Clod Roller Lift Shaft	1	
63	59694	Link (220mm centres)	2	
64	67204	Hydraulic Ram	2	
65	67205	Ram Mounting LH	1	
66	67206	Ram Mounting RH	1	
67				
68	22016010/020	M10x20 CSK Socket Head Setscrew	40	
69	22016008/016	M8x16 CSK Socket Head Setscrew	8	
70	60062RS	Bearing	8	
71	60102RS	Bearing	8	
72	60052RS	Bearing	4	
73				
74	DW25131	Compression Spring	8	
75				
76	LFTC35A	Bearing	5	
77				
78	RPC648.061001	Grease Nipple 45°	7	
79	RPH850.306210	Hydraulic Motor	5	
80	SS045013/006	Steel Spacer	2	
81	SS040011/003	Steel Spacer	5	
82	SS030011/005	Steel Spacer	2	
83				
84	W0111	Ø55 Internal Circlip	4	
85	W0117	Ø45 External Circlip	5	
86	W0161	Ø80 Internal Circlip	9	
87	W0113	Ø47 Internal Circlip	2	
88				
89	67349	Ø73 Stainless Transfer Roller	1	
90	67350	Omega to Easi-pic Link	2	
91	67351	Bearing Housing	2	
92	67352	Roller Mounting Plate	2	
93	67353	34T Pulley	1	
94	67354	64T Pulley	1	
95	67355	Pulley Belt	1	
96	67356	Taperlock Bush	1	
97	67357/1400	Rear Scroll Shaft	1	
98				
99				
100				
101				
102	22052012	M12 Spring Washer	2	
103	22012012/090	M12x90 Bolt	2	

# QUALITY MASTER SPARE PARTS

5.3d

## 5R Omega Separator (220mm centres)

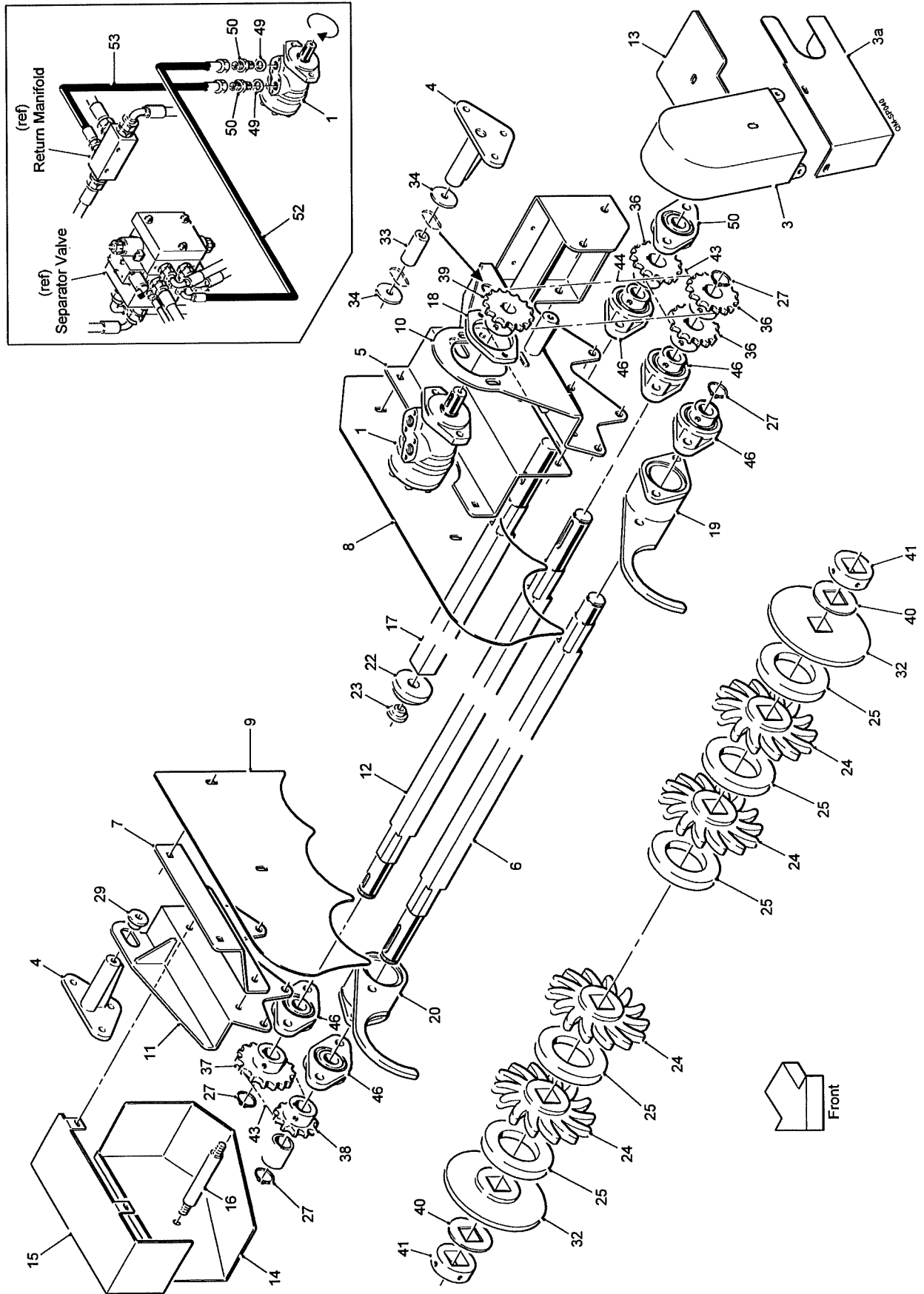
Assy No 67348

Item	Part No.	Description	Qty.	Remarks
		<b>Hydraulic Components Consist Of:</b>		
110	11124	1/2" BSP Dowty Seal	18	
111	11295	1/2" BSP x 3/4" BSP M M Adaptor	4	
112	11337	1/4" BSP Dowty Seal	4	
113				
114	12315	1/2" BSP M M Adaptor	14	
115	12316	1/4" BSP M M Adaptor	4	
116				
117	41115	3/4" BSP M F Compact 90° Adaptor	2	
118				
119	27449	1/4" BSP M M M Tee	2	
120	27461	M18 Dowty Seal	4	
121				
122	37599	M18x3/8" BSP M M Adaptor	4	
123				
124	60431	1/2" Hose Assembly (450mm)	2	
125	51538	1/2" Hose Assembly (650mm)	1	
126	60566	1/2" Hose Assembly (500mm)	4	
127	60943	3/4" Hose Assembly (2650mm)	1	
128	60944	3/4" Hose Assembly (2150mm)	1	
129	60945	3/4" Hose Assembly (950mm)	1	
130	60946	3/4" Hose Assembly (750mm)	1	
131	60966	1/4" Hose Assembly (5000mm)	2	
132	60967	1/4" Hose Assembly (4300mm)	1	
133	60968	1/4" Hose Assembly (4550mm)	1	
134	60201	1/4" Hose Assembly (1100mm)	2	
135				
136				
137				
138	13188	1/4" Hose Assembly (1000mm)	2	
139				
140	57085/3	Valve Section	2	
141				
142	RPS1233/1	Valve Bank Tie Rod (500mm)	3	
143				
144	26086	1/2" BSP M F Swept 90° Adaptor	1	



Machines from Serial No QM154

**Star Spreader Assembly (for Omega)**  
Assy No 67105



## 6.1a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Star Spreader Assembly (for Omega)

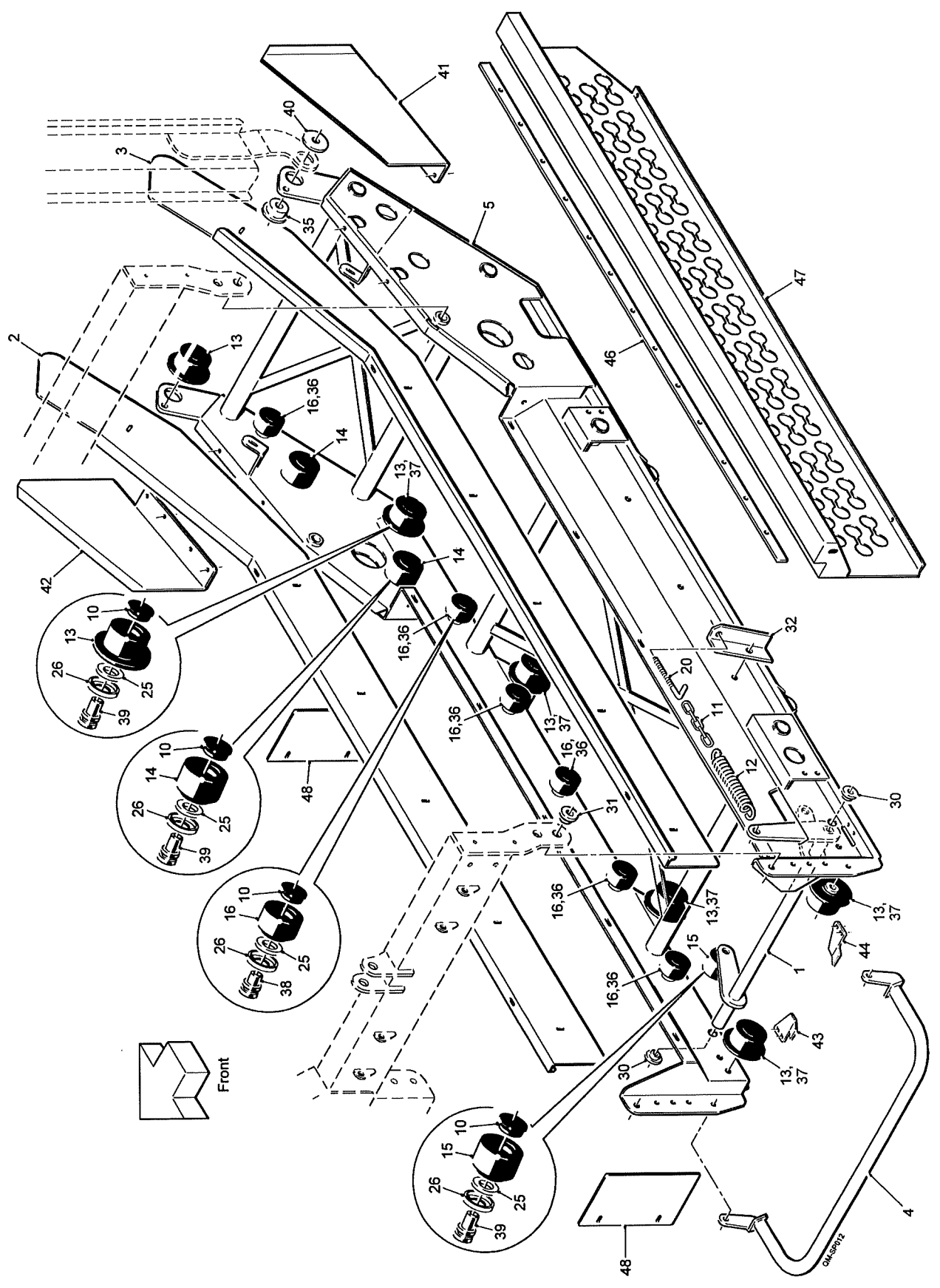
Assy No 67105

Item	Part No.	Description	Qty.	Remarks
1	44563	Hydraulic Motor	1	
2				
3	67037	Chain Guard Top	1	
3a	67037a	Chain Guard Bottom	1	
4	67040	Mounting Bracket	2	
5	67051	Mounting LH	1	
6	67053	1st Star Shaft	1	
7	67054	Mounting RH	1	
8	67055	Stainless Panel LH	1	
9	67056	Stainless Panel RH	1	
10	67065	Bearing Mounting LH	1	
11	67066	Bearing Mounting RH	1	
12	67080	2nd Starshaft	1	
13	67125	Chain Guard LH Top	1	
14	67126	Chain Guard RH	1	
15	67127	Chain Guard RH Top	1	
16	67128	Guard Bolt	1	
17	67133	3rd Star Shaft	1	
18	65134	Motor Clamp Plate	1	
19	67135	Link LH	1	
20	67136	Link RH	1	
21				
22	RPC700.300666	Plastic End Cap	1	
23	RPC700.300667	Plastic Spigot Washer	1	
24	RPC700.302445	14 Finger Star (blue)	113	
25	RPC700.303036	Star Spacer	115	
26				
27	RPF200.030200	Ø30 External Circlip	4	
28				
29	57725	Top Hat Spacer	1	
30				
31				
32	RPGM088.00208	End Disc	5	
33	SS025013/073	Steel Spacer	1	
34	SS050013/005	Steel Spacer	2	
35				
36	RPM182.300348	15T 3/4"Pitch Sprocket	3	
37	RPM182.300349	18T 3/4"Pitch Sprocket	1	
38	RPM182.300354	12T 3/4"Pitch Sprocket	1	
39	RPM182.306371	15T 3/4"Pitch Sprocket	1	
40	RPM226.300468	Retaining Washer	5	
41	RPM226.311778	Square Collar	5	
42				
43	RPT732.620030	3/4"Pitch Drive Chain	2	
44	RPT732.*****	3/4"Pitch Drive Chain	1	
45				
46	SFT30	Bearing	6	
47				
48				
		<b>Hydraulic Components Consist Of:</b>		
49	11124	1/2"BSP Dowty Seal	2	
50	12315	1/2"BSP M M Adaptor	2	
51				
52	60251	1/2"Hose Assembly (1500mm)	1	
53	60566	1/2"Hose Assembly (500mm)	1	



Machines from Serial No QM154

Discharge Elevator (lower section)  
Assy No RPS533



## 6.2a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Discharge Elevator (lower section)

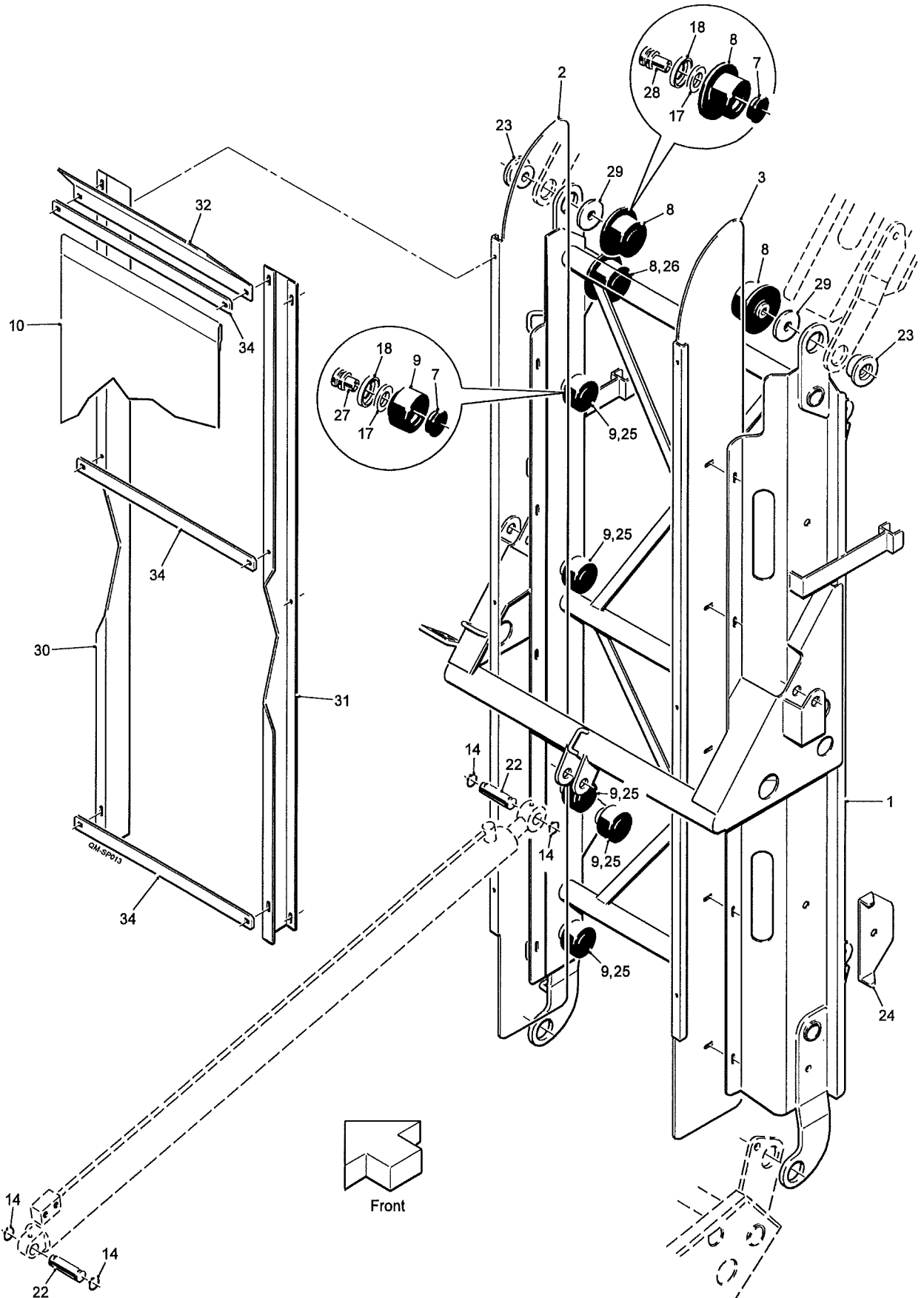
Assy No RPS533

Item	Part No.	Description	Qty.	Remarks
1	RPA610.305930	Web Tensioner Frame	1	
2	RPA610.305942	Side Panel LH	1	
3	RPA610.305943	Side Panel RH	1	Standard
	RPA610.306799	Side Panel RH	1	Used with Easi-pic
4	RPA610.305947	Guard Rail	1	
5	RPA610.305948	Elevator Lower Section	1	
6				
7				
8				
9				
10	RPC620.303070	Cap	28	
11	RPC622.306531	Chain	1	
12	RPC676.304679	Tension Spring	1	
13	RPC700.300146	Ø95 Flanged Roller c/w Bearings	10	
14	RPC700.300147	Ø95 Plain Roller c/w Bearings	4	
15	RPC700.300148	Ø75 Plain Roller c/w Bearings	2	
16	RPC700.300227	Ø75 Plain Roller c/w Bearing	12	
17				
18				
19				
20	RPF128.110130	M10 Hook Bolt	1	
21				
22				
23				
24				
25	RPGM070.00446	Felt Seal	28	
26	RPGM089.00565	Roller Shield	28	
27				
28				
29				
30	RPM106.304349	Pivot Boss	2	
31	RPM106.306628	Mounting Arm Boss	1	
32	RPM108.306882	Spring Bracket	1	
33				
34				
35	RPM148.306012	Elevator Pivot Boss	2	
36	RPM176.306318	Spacer (20mm)	12	
37	RPM176.306319	Spacer (10mm)	8	
38	RPM180.300308	Roller Spindle	12	
39	RPM180.303071	Roller Spindle	16	
40	RPM196.305534	Elevator Pivot Washer	2	
41	RPM216.306992	Guard Panel	1	
42	RPM216.306993	Guard Panel	1	
43	RPM225.305859	Scraper LH	1	
44	RPM225.305860	Scraper RH	1	
45				
46	67140	Clamp Plate	1	Not used with Easi-pic
47	67143	Rear Panel	1	Not used with Easi-pic
48	67170	Infill Panel	2	

Machines from Serial No QM154

Discharge Elevator (centre section)

Assy No RPS534



## 6.3a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

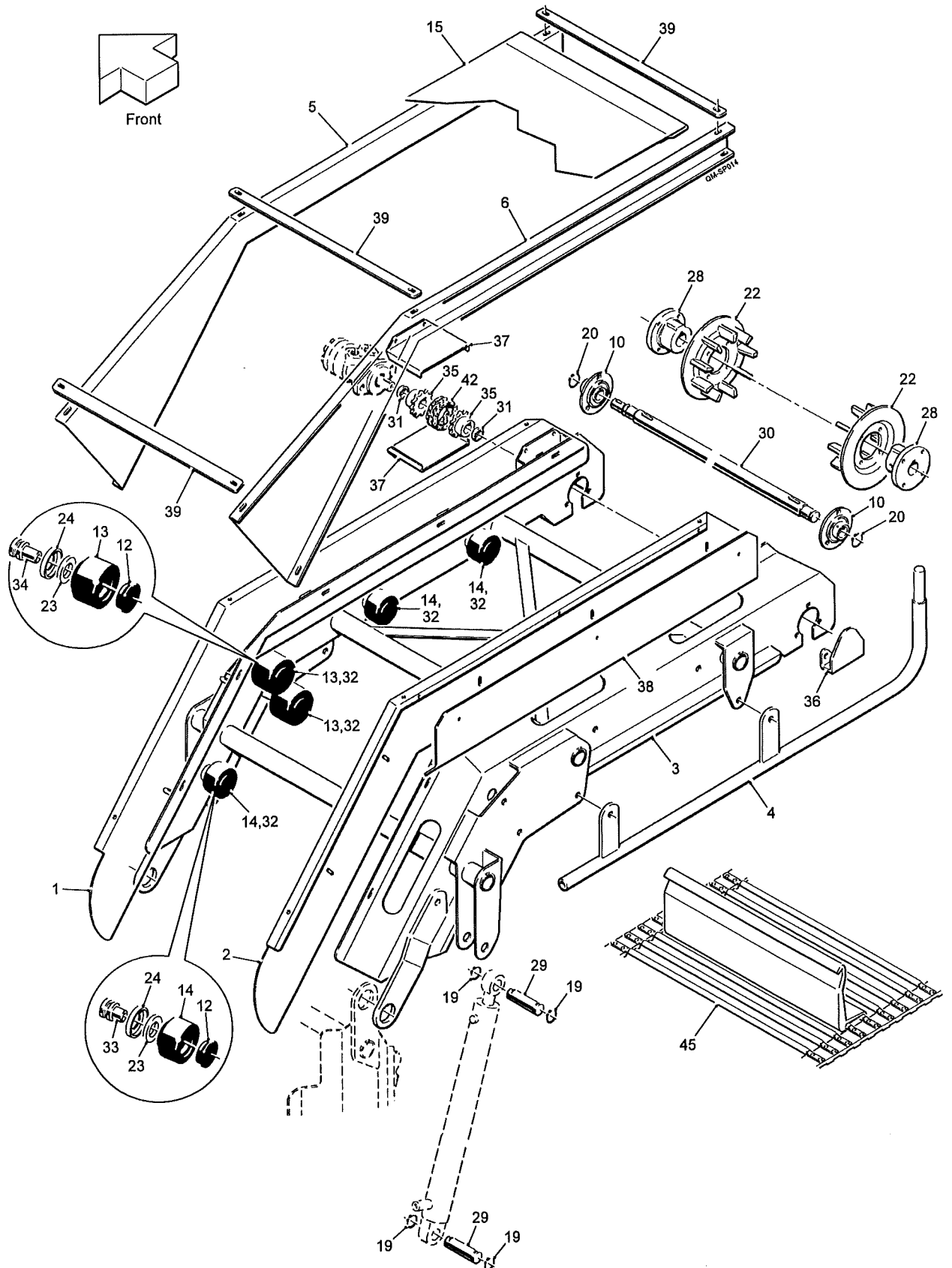
## Discharge Elevator (centre section)

Assy No RPS534

Item	Part No.	Description	Qty.	Remarks
1	RPA610.305949	Elevator Centre Section	1	
2	RPA610.307774	Side Panel LH	1	
3	RPA610.307775	Side Panel RH	1	
4				
5				
6				
7	RPC620.303070	Cap	14	
8	RPC700.300146	Ø95 Flanged Roller c/w Bearings	4	
9	RPC700.300227	Ø75 Plain Roller c/w Bearings	10	
10	RPC720.306079	Centre Cover	1	
11				
12				
13				
14	RPF200.025200	Ø25 External Circlip	4	
15				
16				
17	RPGM070.00446	Felt Seal	14	
18	RPGM089.00565	Roller Shield	14	
19				
20				
21				
22	RPM146.306262	Ram Pivot Pin	2	
23	RPM148.306012	Elevator Pivot Boss	2	
24	RPM170.306883	Shield	2	
25	RPM176.306318	Spacer (20mm)	10	
26	RPM176.306319	Spacer (10mm)	2	
27	RPM180.300308	Roller Spindle	10	
28	RPM180.303071	Roller Spindle	4	
29	RPM196.305534	Elevator Pivot Washer	2	
30	RPM224.307194	Extension Panel LH	1	
31	RPM224.307195	Extension Panel RH	1	
32	RPM224.307196	Baffle Panel	1	
33				
34	RPM256.306157	Mounting Strip	3	

Machines from Serial No QM154

**Discharge Elevator (upper section)**  
Assy No RPS532



## 6.4a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

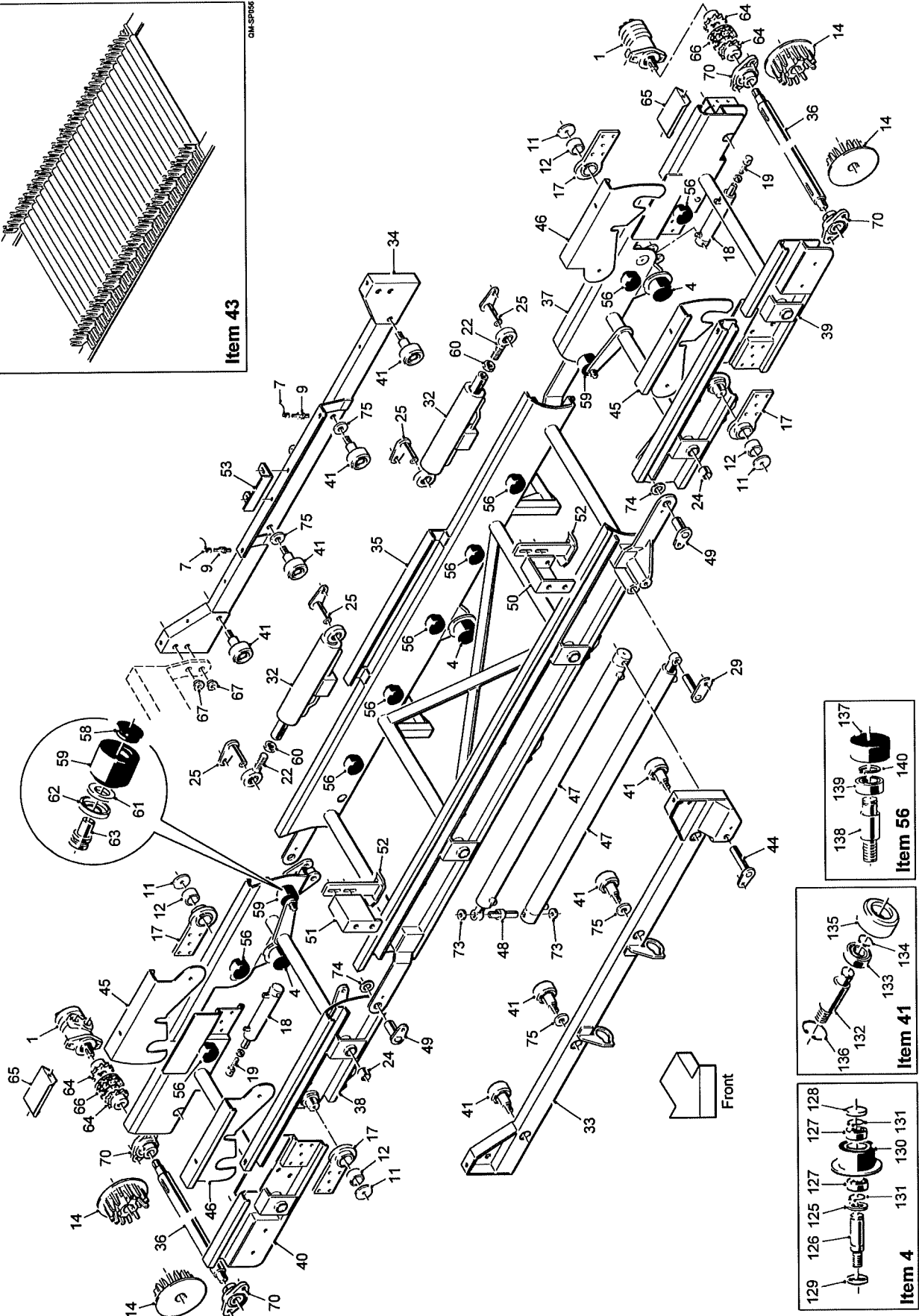
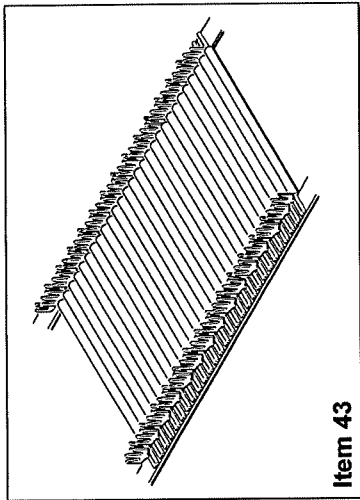
## Discharge Elevator (upper section)

Assy No RPS532

Item	Part No.	Description	Qty.	Remarks
1	RPA610.305944	Side Panel LH	1	
2	RPA610.305945	Side Panel RH	1	
3	RPA610.305950	Elevator Swan Neck Section	1	
4	RPA610.305953	Guard Rail	2	
5	RPA610.307197	Extension Panel LH	1	
6	RPA610.307198	Extension Panel RH	1	
7				
8				
9				
10	RPB210.022062	Bearing	2	
11				
12	RPC620.303070	Cap	10	
13	RPC700.300147	Ø95 Plain Roller c/w Bearings	4	
14	RPC700.300227	Ø75 Plain Roller c/w Bearings	6	
15	RPC720.306080	Upper Cover	1	
16				
17				
18				
19	RPF200.025200	Ø25 External Circlip	8	
20	RPF200.030200	Ø30 External Circlip	2	
21				
22	RPGM006.00244	Finger Roller (35mm pitch)	2	
23	RPGM070.00446	Felt Seal	10	
24	RPGM089.00565	Roller Shield	10	
25				
26				
27				
28	RPM134.302235	Finger Roller Hub	2	
29	RPM146.306262	Ram Pivot Pin	4	
30	RPM162.305956	Drive Shaft	1	
31	RPM176.303034	Spacer (5mm)	2	
32	RPM176.306318	Spacer (20mm)	14	
33	RPM180.300308	Roller Spindle	6	
34	RPM180.303071	Roller Spindle	4	
35	RPM182.303035	12T 3/4"Pitch Sprocket	2	
36	RPM206.303069	Bearing Cover	1	
37	RPM216.306327	Guard	2	
38	RPM224.306330	Decal Panel	2	
39	RPM256.306157	Mounting Strip	3	
40				
41				
42	RPT738.600012	3/4"Pitch Duplex Chain	1	
43				
44				
45	RPW300.306329	Elevator Web (35mm pitch)	1	

Machines from Serial No QM154

Windrow Conveyor  
Assy No 67089

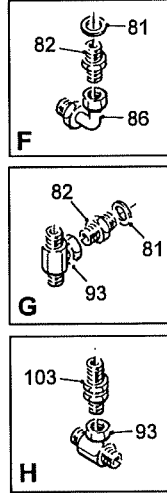
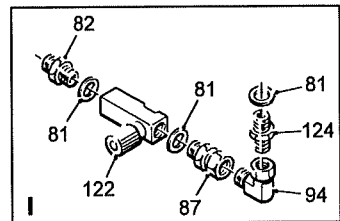
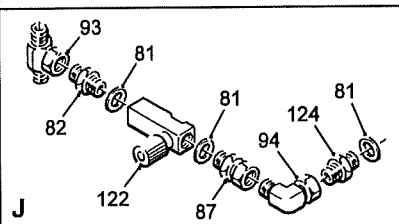
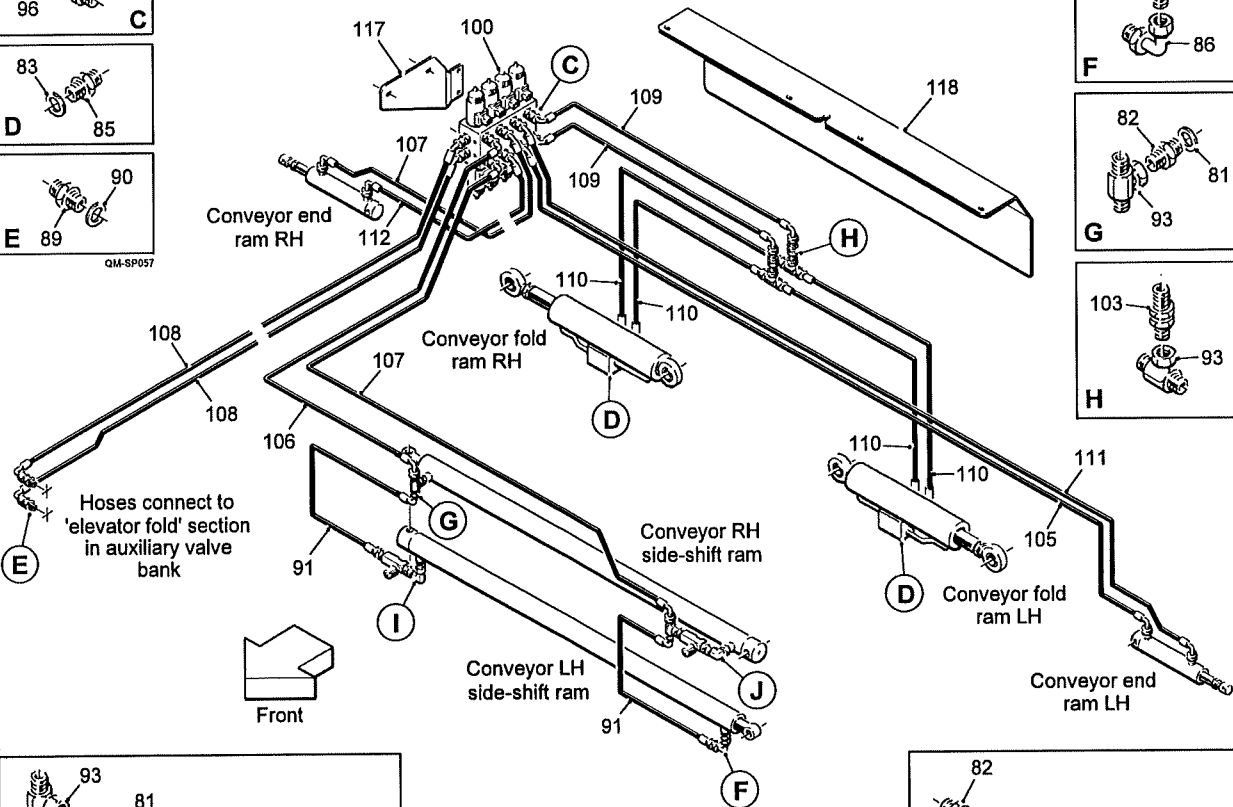
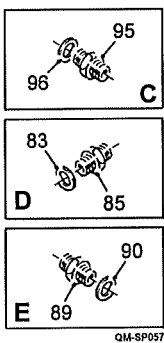
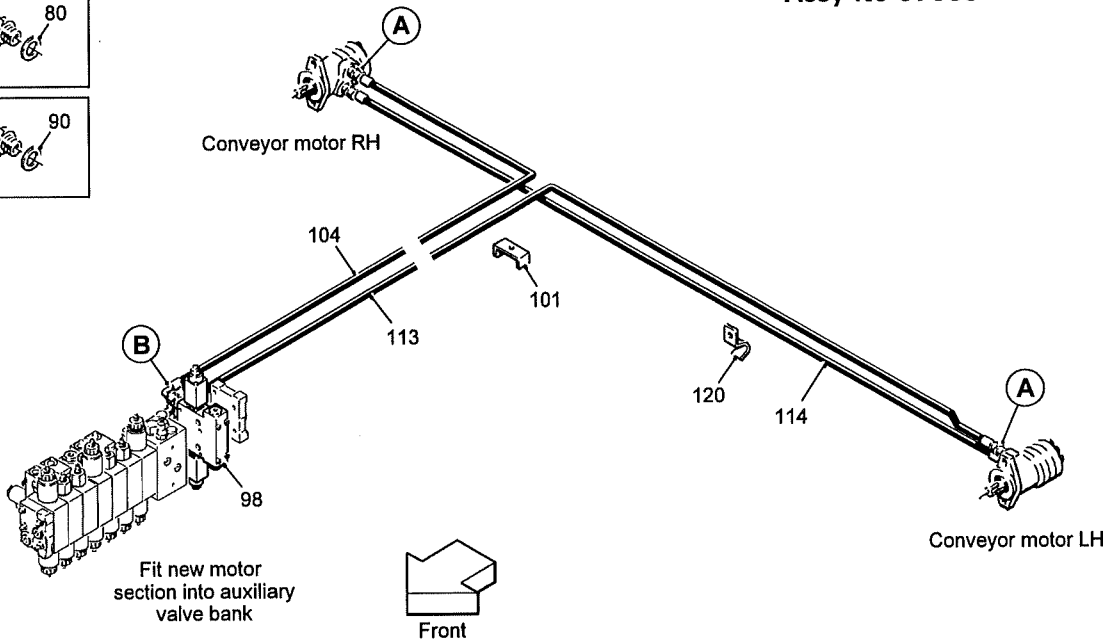
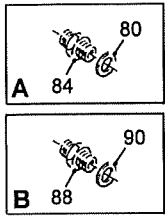


# 6.5a

# QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Windrow Conveyor Assy No 67089





**QUALITY MASTER SPARE PARTS****6.5b**

Machines from Serial No QM154

**Windrow Conveyor****Assy No 67089**

Item	Part No.	Description	Qty.	Remarks
1	11201	Hydraulic Motor	2	
2				
3				
4	12506	Ø90 Flanged Roller Assembly	6	(see list at end)
5				
6				
7	32037/4	Sensor Cable 90°(10m)	2	
8				
9	41504	Sensor	2	
10				
11	46196	Pivot Retainer	4	
12	46379	Nylon Bearing	4	
13				
14	47079/40	40mm Pitch Web Sprocket	4	
15				
16				
17	56591	Pivot Plate	4	
18	56679A	Hydraulic Ram	2	
19	56690	Ram Eye	2	
20				
21				
22	57035	Rod End Male	2	
23				
24	61418	Ollite Bush	4	
25	61525	Ram Pin (69mm)	4	
26				
27				
28				
29	62154A	Ram Pin (110mm)	2	
30				
31				
32	67043	Hydraulic Ram	2	
33	67067	Mounting Beam Front	1	
34	67068	Mounting Beam Rear	1	
35	67069	Conveyor Centre Section	1	
36	67070	Drive Shaft	2	
37	67071	Conveyor 1st Section LH	1	
38	67072	Conveyor 1st Section RH	1	
39	67073	Conveyor End Section LH	1	
40	67074	Conveyor End Section RH	1	
41	67087	Ø70 Plain Roller Assembly	8	(see list at end)
42				
43	67100	40mm Pitch Web Assembly	1	
44	67101	Ram Pin (136mm)	1	
45	67164	Infill Panel	2	
46	67165	Infill Panel	2	
47	67166	Hydraulic Ram	2	
48	67167	Ram Joining Pin	1	
49	67168	Hinge Pin	4	
50	67171	Web Support Bracket LH	1	
51	67172	Web Support Bracket RH	1	
52	67173	Web Support Bar	2	
53	67187	Panel Rest	1	
54				
55				

## 6.5c

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Windrow Conveyor

Assy No 67089

Item	Part No.	Description	Qty.	Remarks
56	0000301600	Ø66 Roller Assembly	18	(see list at end)
57				
58	RPC620.303070	Cap	4	
59	RPC700.300148	Ø75 Plain Roller cw/w Bearings	4	
60	RPF174.524000	M24 Lock Nut	2	
61	RPGM070.00446	Felt Seal	4	
62	RPGM089.00565	Roller Shield	4	
63	RPM180.303071	Roller Spindle	4	
64	RPM182.303035	12T 3/4"Pitch Sprocket	4	
65	RPM206.304847	Cover	2	
66	RPT738.600012	3/4"Pitch Duplex Chain	2	
67	RPM106.306628	Mounting Arm Boss	2	
68				
69				
70	SFT30	Bearing	4	
71				
72				
73	SS040011/005	Steel Spacer	2	
74	SS045036/003	Steel Spacer	4	
75	SS050017/005	Steel Spacer	4	
		<b>Hydraulic Components Consist Of:</b>		
80	11124	1/2"BSP Dowty Seal	4	
81	11125	3/8"BSP Dowty Seal	8	
82	11336	1/4"BSPx3/8"BSP M M Adaptor	4	
83	11337	1/4"BSP Dowty Seal	4	
84	12315	1/2"BSP M M Adaptor	4	
85	12316	1/4"BSP M M Adaptor	4	
86	12378	1/4"BSP M F Swept 90°Adaptor	2	
87	10128	3/8"BSP M F Swivel Adaptor	2	
88	27459	M18x1/2"BSP M M Adaptor	2	
89	27460	M18x1/4"BSP M M Adaptor	2	
90	27461	M18 Dowty Seal	4	
91	32890	1/4"Hose Assembly (1500mm)	2	
92				
93	37199	1/4"BSP M M F Tee	4	
94	42343	3/8"BSP M F Compact 90°Adaptor	2	
95	44207	M14x1/4"BSP M M Adaptor	10	
96	44208	M14 Dowty Seal	4	
97				
98	57444	Windrow Motor Section	1	
99				
100	59104	Slave Valve	1	
101	59295	Pipe Clamp	1	
102				
103	60483	1/4"BSP Bulkhead Adaptor	2	
104	60715	1/2"Hose Assembly (7500mm)	1	
105	60973	1/4"Hose Assembly (4500mm)	1	
106	60934	1/4"Hose Assembly (1650mm)	1	
107	60935	1/4"Hose Assembly (3350mm)	2	
108	60936	1/4"Hose Assembly (4100mm)	2	
109	60937	1/4"Hose Assembly (1350mm)	2	
110	60938	1/4"Hose Assembly (2550mm)	4	

# QUALITY MASTER SPARE PARTS

6.5d

Machines from Serial No QM154

Windrow Conveyor

Assy No 67089

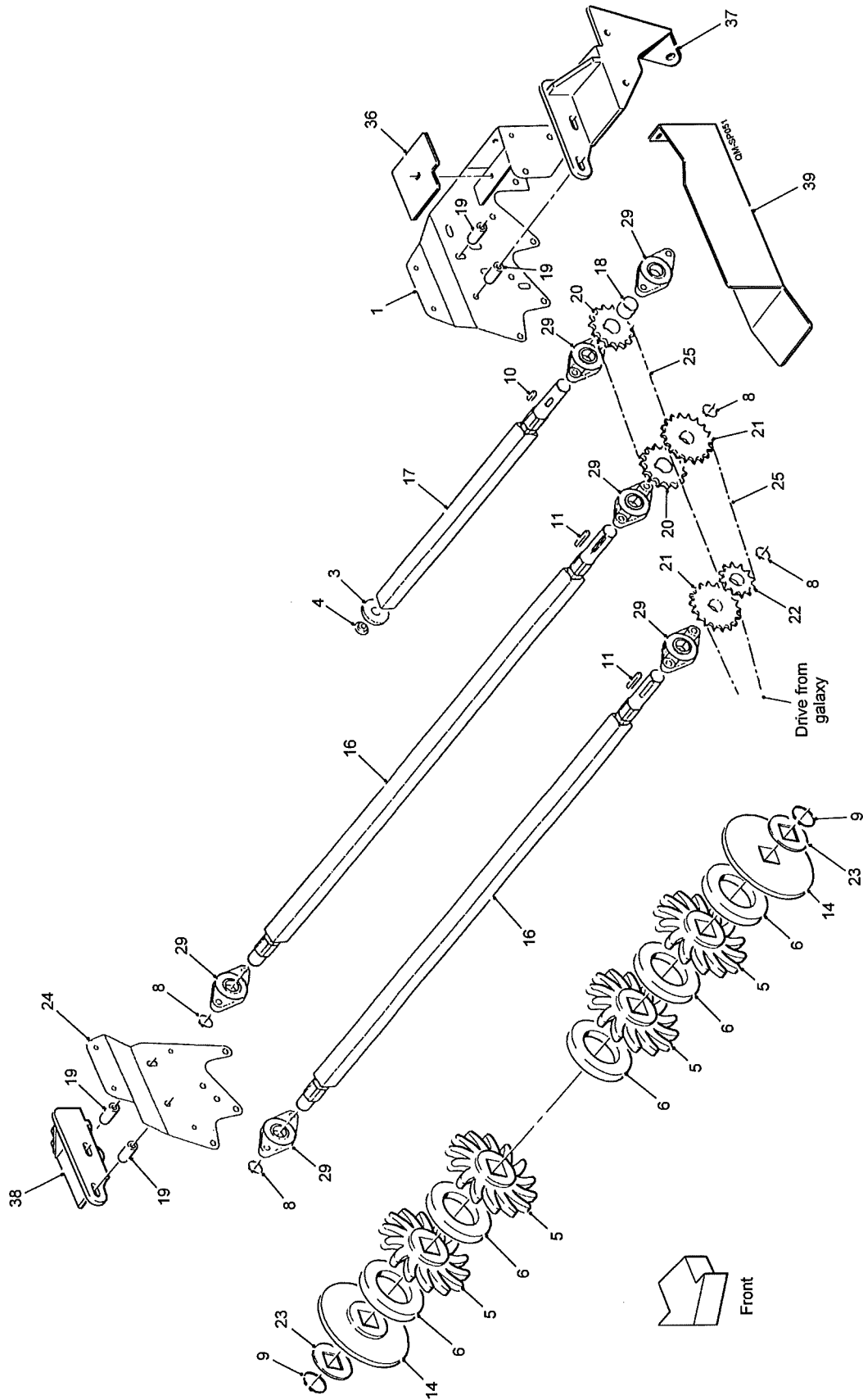
Item	Part No.	Description	Qty.	Remarks
111	60939	1/4"Hose Assembly (4750mm)	1	
112	60940	1/4"Hose Assembly (3100mm)	1	
113	60941	1/2"Hose Assembly (8700mm)	1	
114	60942	1/2"Hose Assembly (5250mm)	1	
115				
116				
117	67147	Valve Mounting Plate	1	
118	67163	Hose Shield	1	
119				
120	RPC626.311691	Hose Clamp	1	
121				
122	KA17102	3/8"BSP Adjustable Restrictor	2	
123				
124	UC31A	3/8"BSP M M Adaptor	2	
	<b>12506</b>	<b>Roller Assembly Consists Of:</b>		
125	0000300504	Felt seal	1	
126	11265	Roller Spindle	1	
127	6005RS	Bearing	2	
128	PH407	Seal	1	
129	PH408	Seal	1	
130	PH51AR	Flanged Roller	1	
131	PS843	External Circlip	2	
	<b>67087</b>	<b>Roller Assembly Consists Of:</b>		
132	67086	Roller Spindle	1	
133	63042RS	Bearing	1	
134	RPF200.020175	Ø20 External Circlip	1	
135	RPM156.303068	Plain Steel Roller	1	
136	W0167	Ø52 Internal Circlip	1	
	<b>0000301600</b>	<b>Roller Assembly Consists Of:</b>		
137	0000301601	Plain Roller	1	
138	0000301602	Roller Spindle	1	
139	6204RS	Bearing	1	
140	12298	External Circlip	1	



Machines from Serial No QM154

**Star Spreader Assembly (for galaxy)**

Assy No 67105A



## 6.6a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

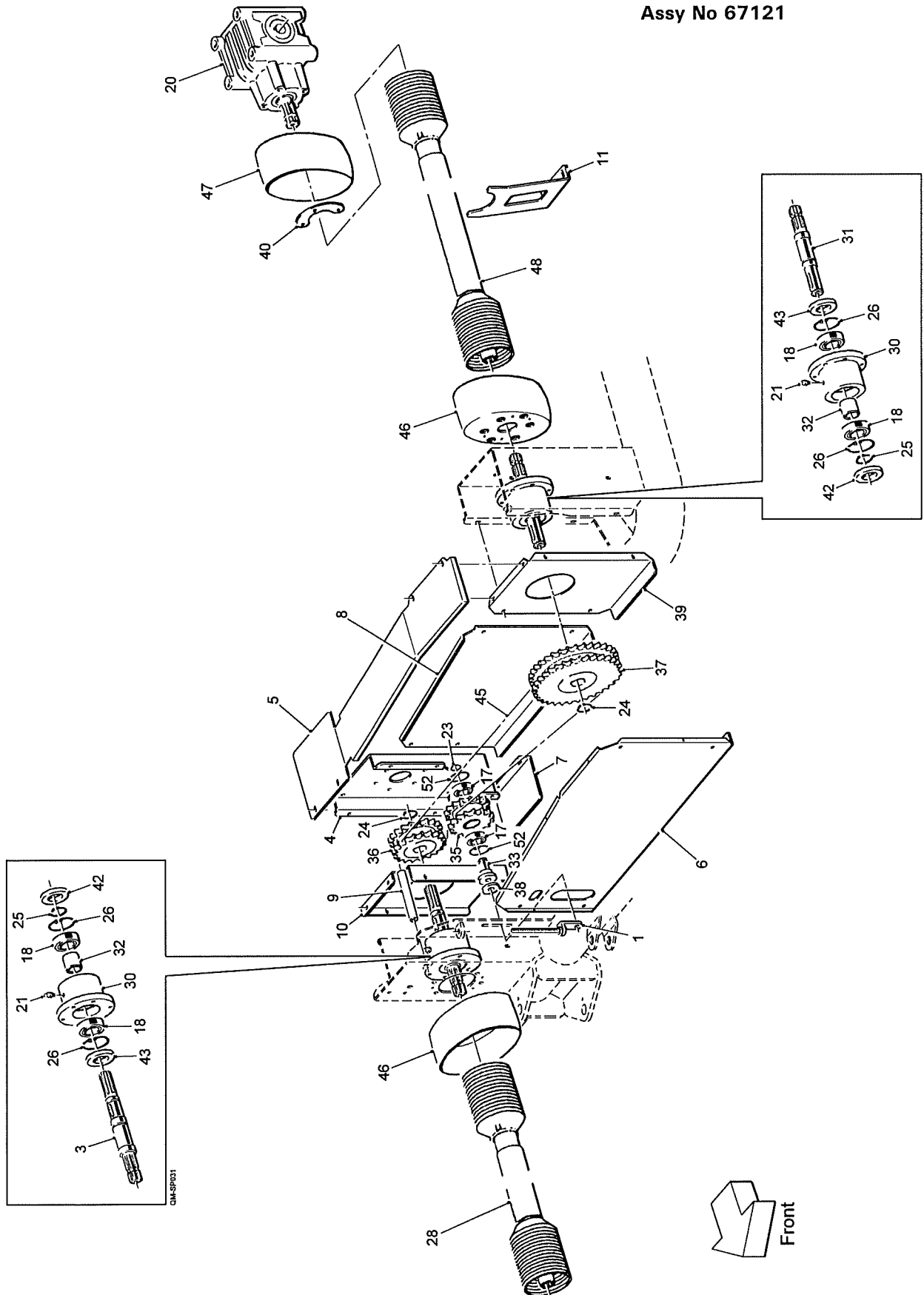
## Star Spreader Assembly (for galaxy)

Assy No 67105A

Item	Part No.	Description	Qty.	Remarks
1	RPA610.305690	Side Plate LH	1	
2				
3	RPC700.300666	Plastic End Cap	1	
4	RPC700.300667	Plastic Spigot Washer	1	
5	RPC700.302445	14 Finger Star (blue)	113	
6	RPC700.303036	Star Spacer	115	
7				
8	RPF200.030200	Ø30 External Circlip	5	
9	RPF200.035250	Ø35 External Circlip	5	
10	RPF210.088025	Key Plain (8x8x25)	1	
11	RPF210.088060	Key Plain (8x8x60)	2	
12				
13				
14	RPGM088.00208	End Disc	5	
15				
16	RPM166.305529	Star Shaft	2	
17	RPM166.305530	Star Shaft	1	
18	RPM176.304624	Spacer (35x31x50 lg)	1	
19	RPM176.306756	Spacer (40mm)	4	
20	RPM182.300348	15T 3/4" Pitch Sprocket	2	
21	RPM182.300349	18T 3/4" Pitch Sprocket	2	
22	RPM182.300354	12T 3/4" Pitch Sprocket	1	
23	RPM226.300468	Retaining Washer	5	
24	RPM242.305688	Side Plate RH	1	
25	RPT732.620030	3/4" Pitch Drive Chain	2	
26				
27				
28				
29	SFT30	Bearing	6	
30				
31				
32				
33				
34				
35				
36	67125	Chain Guard Top	1	
37	67231	Spreader Mount LH	1	
38	67232	Spreader Mount RH	1	
39	67257	Chain Guard Bottom	1	

Machines from Serial No QM154

**PTO & Main Drives**  
Assy No 67121



## 7.1a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## PTO &amp; Main Drives

Assy No 67121

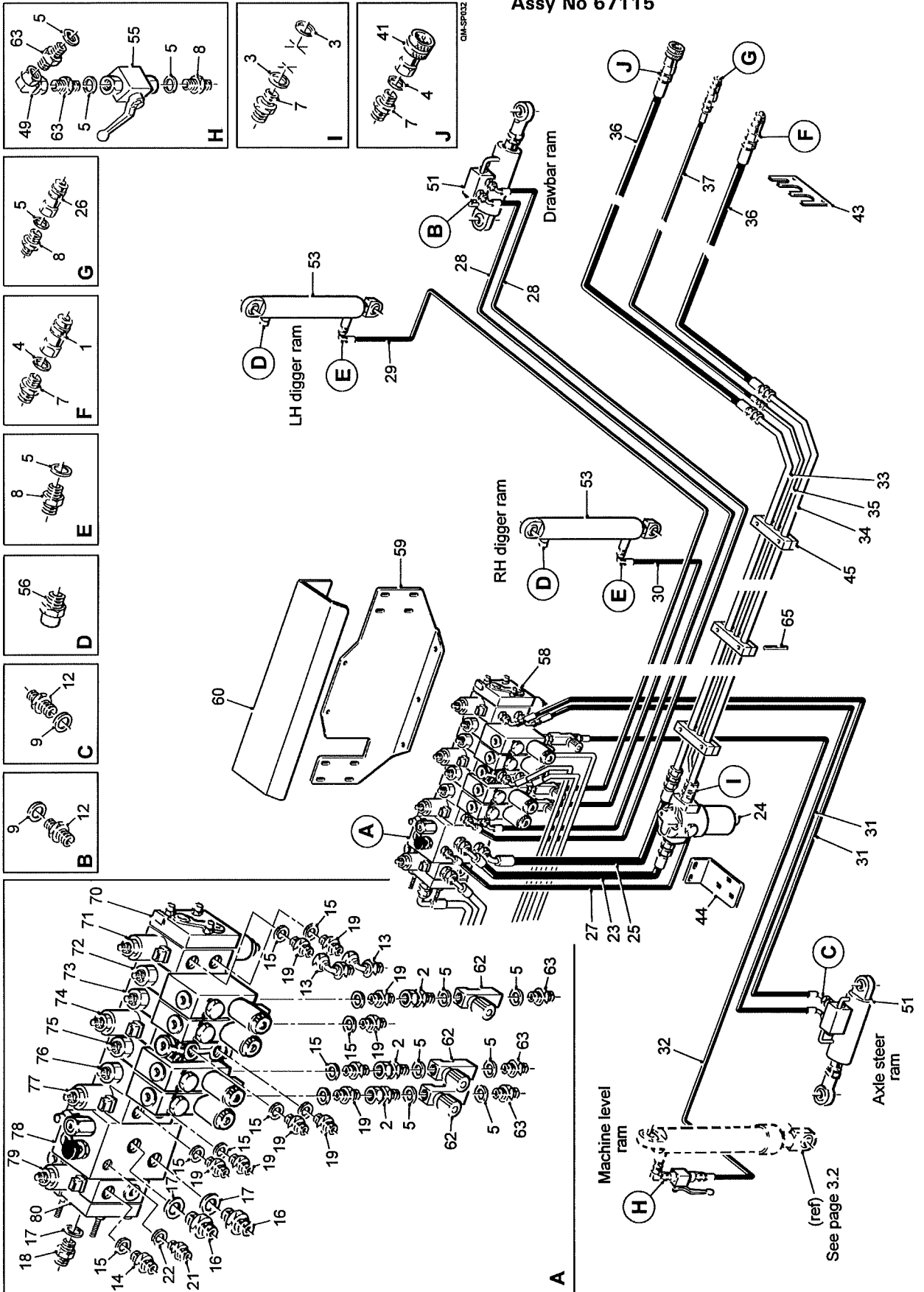
Item	Part No.	Description	Qty.	Remarks
1	61370	Jockey Adjuster	1	
2				
3	67077	Input Shaft	1	
4	67081	Front Gearbox/Pump Mounting Plate	1	
5	67082	Chain Guard Top	1	
6	67083	Chain Guard Front	1	
7	67084	Infill Panel Bottom	1	
8	67091	Chain Guard Rear	1	
9	67092	Tie Bar	1	
10	67107	Chain Guard Infill RH	1	
11	67185	PTO Guard Support	1	
12				
13				
14				
15				
16				
17	62052RS	Bearing	2	
18	6209	Bearing	4	
19				
20	RPC647.306372	Gearbox Assembly	1	
21	RPC648.081250	M8 Grease Nipple Straight	2	
22				
23	RPF200.025200	Ø25 External Circlip	1	
24	RPF200.040250	Ø40 External Circlip	2	
25	RPF200.045250	Ø45 External Circlip	2	
26	RPF202.085300	Ø85 Internal Circlip	4	
27				
28	RPGMRPB95.01223	PTO Drive Coupling c/w Slip Clutch	1	
29				
30	RPM132.302579	Bearing Housing	2	
31	RPM164.305746	Output Shaft	1	
32	RPM176.302586	Spacer	2	
33	RPM178.302612	Spigot	1	
34				
35	RPM182.302608	15T 1"Pitch Double Jockey Sprocket	1	
36	RPM182.307209	19T 1"Pitch Double Sprocket	1	
37	RPM182.307210	33T 1"Pitch Double Sprocket	1	
38	RPM196.306183	Washer	6	
39	RPM216.305697	Chain Guard Infill LH	1	
40	RPM226.303080	Guard Cone Profile	1	
41				
42	RPS200.458513	Oil Seal	2	
43	RPS200.508513	Oil Seal	2	
44				
45	RPT738.800100	1"Pitch Duplex Drive Chain	1	
46	RPT842.300762	Guard Cone	2	
47	RPT842.304224	Guard Cone	1	
48	RPT895.302614	Drive Coupling	1	
49				
50				
51				
52	W0167	Ø52 Internal Circlip	2	



Machines from Serial No QM154

Tractor Powered Hydraulics

Assy No 67115



## 7.2a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Tractor Powered Hydraulics

Assy No 67115

Item	Part No.	Description	Qty.	Remarks
1	11108A	3/4"BSP Probe	1	Was 10140
2	10128	3/8"BSP M F Swivel Adaptor	3	
3	11123	3/4"BSP Dowty Seal	2	
4	11123	3/4"BSP Dowty Seal	2	Was 11124
5	11125	3/8"BSP Dowty Seal	11	
6				
7	11115	3/4"BSP M M Adaptor	2	Was 11295
8	11336	1/4"BSPx3/8"BSP M M Adaptor	2	
9	11337	1/4"BSP Dowty Seal	4	
10				
11				
12	12316	1/4"BSP M M Adaptor	4	
13	13189	3/8"BSP MF Swept 90° Adaptor	2	
14	27459	M18x1/2"BSP M M Adaptor	1	
15	27461	M18 Dowty Seal	11	
16	27904	M22x3/4"BSP M M Adaptor	2	
17	31167	M22 Dowty Seal	3	
18	31168	M22x1/2"BSP M M Adaptor	1	
19	37599	M18x3/8"BSP M M Adaptor	10	
20				
21	44207	M14x1/4"BSP M M Adaptor	1	
22	44208	M14 Dowty Seal	1	
23	44272	3/4"Hose Assembly (900mm)	1	
24	46859	Pressure Filter Complete	1	Element only 37770/1
25	46623	3/4"Hose Assembly (1000mm)	1	
26	60166	3/8"BSP Probe	1	
27	60234	1/4"Hose Assembly (850mm)	1	
28	60794	1/4"Hose Assembly (4800mm)	2	
29	60796	1/4"Hose Assembly (5810mm)	1	
30	60797	1/4"Hose Assembly (2500mm)	1	
31	60798	1/4"Hose Assembly (2250mm)	2	
32	60799	1/4"Hose Assembly (3200mm)	1	
33	60865	Ø25 Steel Pipe Assembly	1	
34	60866	Ø25 Steel Pipe Assembly	1	
35	60867	Ø10 Steel Pipe Assembly	1	
36	60953	3/4"Hose Assembly (3300mm)	2	
37	60954	1/4"Hose Assembly (3400mm)	1	
38				
39				
40				
41	61600	3/4"BSP Quick Release Fem Carrier	1	
42				
43	67340	Hose Carrier	1	
44	67032	Filter Bracket RH	1	
45	67075	Pipe Clamp (25-10-25)	3	
46				
47	RPC700.306200	Spiral Plastic Guard	a/r	Not shown
48				
49	RPH713.110606	3/8"BSP F F Elbow	1	
50				
51	RPH871.300142	Hydraulic Ram	2	
52				
53	RPH872.305668	Hydraulic Ram	2	
54				
55	RPH888.306444	3/8"BSP Gate Valve	1	

# QUALITY MASTER SPARE PARTS

7.2b

Machines from Serial No QM154

## Tractor Powered Hydraulics

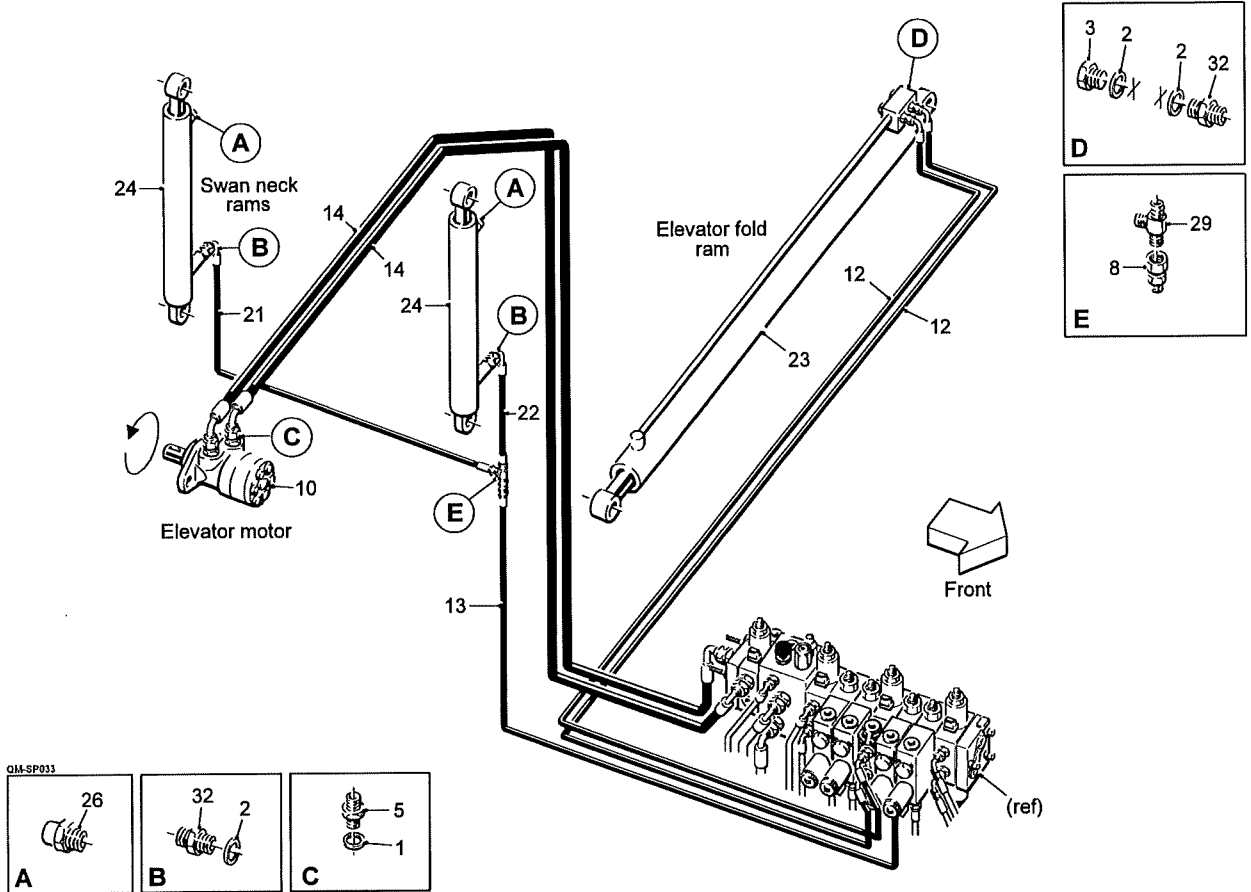
Assy No 67115

Item	Part No.	Description	Qty.	Remarks
56	RPP500.202000	1/8" BSP Breather	2	
57				
58	RPS1233	Valve Bank Assembly	1	(see list at end)
59	RPS1236	Valve Mounting	1	
60	RPS1237	Valve Guard	1	
61				
62	KA17102	3/8" BSP Adjustable Restrictor	3	
63	UC31A	3/8" BSP M M Adaptor	5	
64				
65	22106008/065	M8x65 Studding	6	
	<b>RPS1233</b>	<b>Valve Bank Consists Of:</b>		
70	57085/2	End Plate	1	
71	RPS1233/2	Valve Section (axle steer)	1	
72	RPS1233/3	Valve Section (machine level)	1	
73	RPS1233/3	Valve Section (swan neck)	1	
74	RPS1233/4	Valve Section (elevator fold)	1	
75	RPS1233/3	Valve Section (LH digger)	1	
76	RPS1233/3	Valve Section (RH digger)	1	
77	RPS1233/2	Valve Section (drawbar)	1	
78	46285/4	Inlet Section	1	
79	RPS1233/5	Elevator Motor Section	1	
80	57085/2	End Plate	1	



Machines from Serial No QM154

Discharge Elevator Hydraulics



**7.3a****QUALITY MASTER SPARE PARTS**

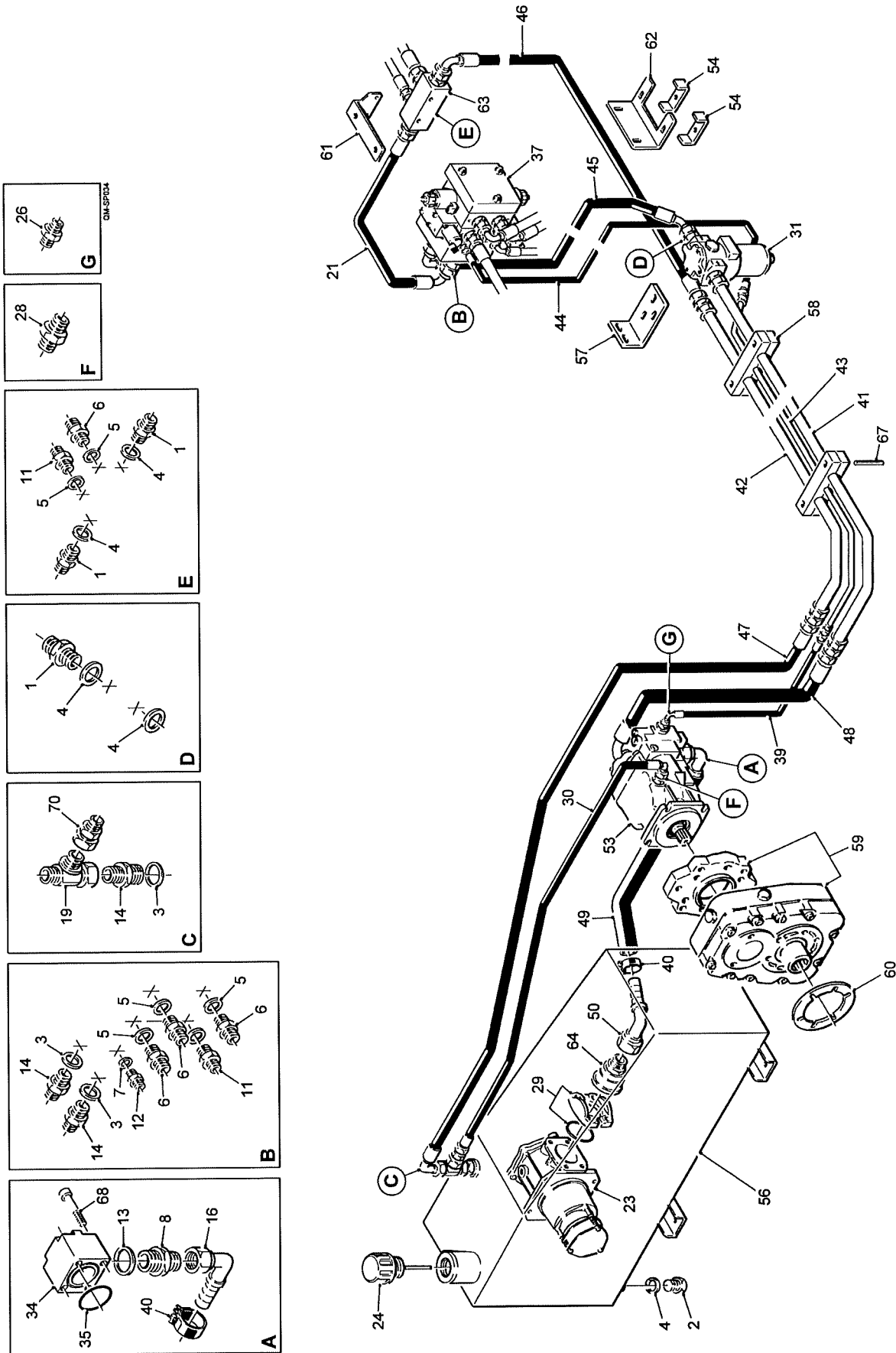
Machines from Serial No QM154

**Discharge Elevator Hydraulics**

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	2	
2	11125	3/8"BSP Dowty Seal	6	
3	11293	3/8"BSP Blanking Plug	2	
4				
5	12315	1/2"BSP M M Adaptor	2	
6				
7				
8	27894	3/8"BSPFx1/4"BSPM Swivel Adaptor	1	
9				
10	44563	Hydraulic Motor	1	
11				
12	60969	1/4"Hose Assembly (6200mm)	2	
13	60970	1/4"Hose Assembly (5050mm)	1	
14	*****	1/2"Hose Assembly (****mm)	2	
15				
16				
17				
18				
19				
20				
21	RPH430.306408	6mm Hose Assembly (2600mm)	1	
22	RPH430.306409	6mm Hose Assembly (430mm)	1	
23	RPH871.305809	Hydraulic Ram	1	
24	RPH872.305669	Hydraulic Ram	2	
25				
26	RPP500.202000	1/8"BSP Breather	2	
27				
28				
29	23139	3/8"BSP M M M Tee	1	
30				
31				
32	UC31A	3/8"BSP M M Adaptor	4	

Machines from Serial No QM154

Omega Separator Hydraulics



## 7.5a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Omega Separator Hydraulics

Item	Part No.	Description	Qty.	Remarks
1	11115	3/4"BSP M M Adaptor	3	
2	11117	3/4"BSP Blanking Plug	1	
3	11122	1"BSP Dowty Seal	3	
4	11123	3/4"BSP Dowty Seal	5	
5	11124	1/2"BSP Dowty Seal	6	
6	11295	1/2"BSPx3/4"BSP M M Adaptor	3	
7	11337	1/4"BSP Dowty Seal	1	
8	11737	1 1/4"BSPx1 1/2"BSP M M Adaptor	1	
9				
10				
11	12315	1/2"BSP M M Adaptor	2	
12	12316	1/4"BSP M M Adaptor	1	
13	12352	1 1/2"BSP Dowty Seal	1	
14	12560	3/4"BSPx1"BSP M M Adaptor	3	
15				
16	13299	1 1/4"BSP 90°Push-on Adaptor	1	
17				
18				
19	32512	3/4"BSP F M M Tee	1	
20				
21	41182	3/4"Hose Assembly (600mm)	1	
22				
23	42065	Suction Filter (seal kit only 42065S)	1	Element only 42065/1
24	42066	Filler Cap c/w Dipstick	1	
25				
26	44198	1/4"BSPx7/16"UNF M M Adaptor	1	
27				
28	46303	1/2"BSPx7/8"UNF M M Adaptor	1	
29	46503	2 1/2"Split Flange Kit	1	
30	46624	1/2"Hose Assembly (650mm)	1	
31	46859	Pressure Filter Complete	1	Element only 37770/1
32				
33				
34	56302	Pump Suction Adaptor	1	
35	56637	'O' Ring	1	
36				
37	59106	Separator Valve Block	1	
38				
39	60068	1/4"Hose Assembly (1750mm)	1	
40	60532	Ø37-40 Suction Hose Band	2	
41	60868	Ø25 Steel Pipe Assembly	1	
42	60869	Ø25 Steel Pipe Assembly	1	
43	60870	Ø10 Steel Pipe Assembly	1	
44	60948	1/4"Hose Assembly (3750mm)	1	
45	60949	3/4"Hose Assembly (2950mm)	1	
46	60950	3/4"Hose Assembly (2650mm)	1	
47	60951	3/4"Hose Assembly (1800mm)	1	
48	60952	1"Hose Assembly (2000mm)	1	
49	60955	1 1/4"Suction Hose (950mm)	1	
50	60956	1 1/4"BSP 45°Push-on Adaptor	1	
51				
52				
53	62030	Hydraulic Pump (65cc)	1	
54	62966	Pipe Clamp	2	
55				



**QUALITY MASTER SPARE PARTS****7.5b**

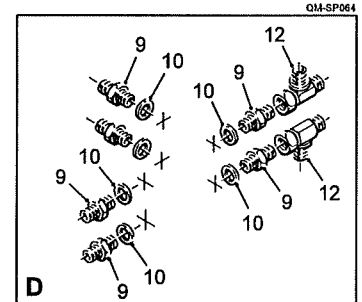
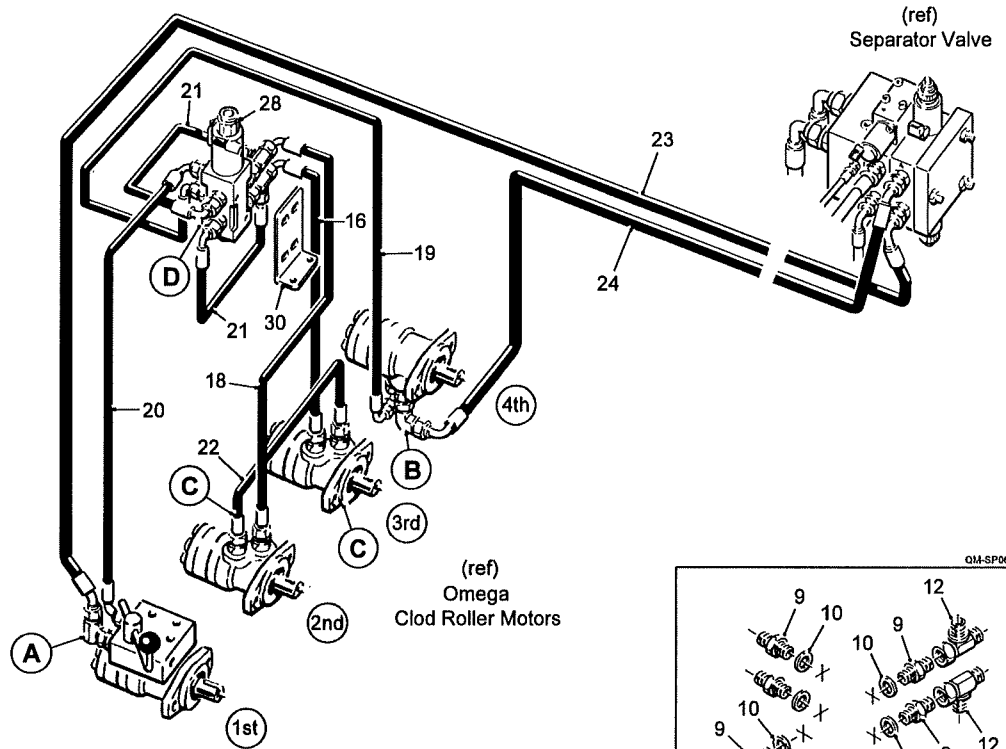
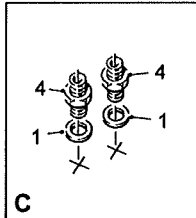
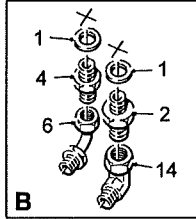
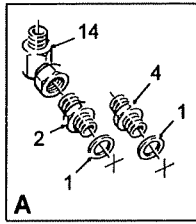
Machines from Serial No QM154

**Omega Separator Hydraulics**

Item	Part No.	Description	Qty.	Remarks
56	67004	Hydraulic Tank	1	
57	67031	Filter Bracket LH	1	
58	67075	Pipe Clamp (25-10-25)	3 pairs	
59	67093	Gearbox c/w Flange Kit	1	
60	67148	Spacer Plate	1	
61	67149	Manifold Mounting Bracket	1	
62	67150	Hose Support	1	
63	65587	Return Manifold	1	
64	67186	Suction Manifold	1	
65				
66				
67	22016008/065	M8x65 Studding	6	
68	22028050/325	1/2"UNCx3 1/4" Bolt	4	
69				
70	TBMW659	1/2"BSPM x3/4"BSPF Swivel Adaptor	1	



Omega 2nd & 3rd Clod Roller Direction Control  
 Assy No 67344



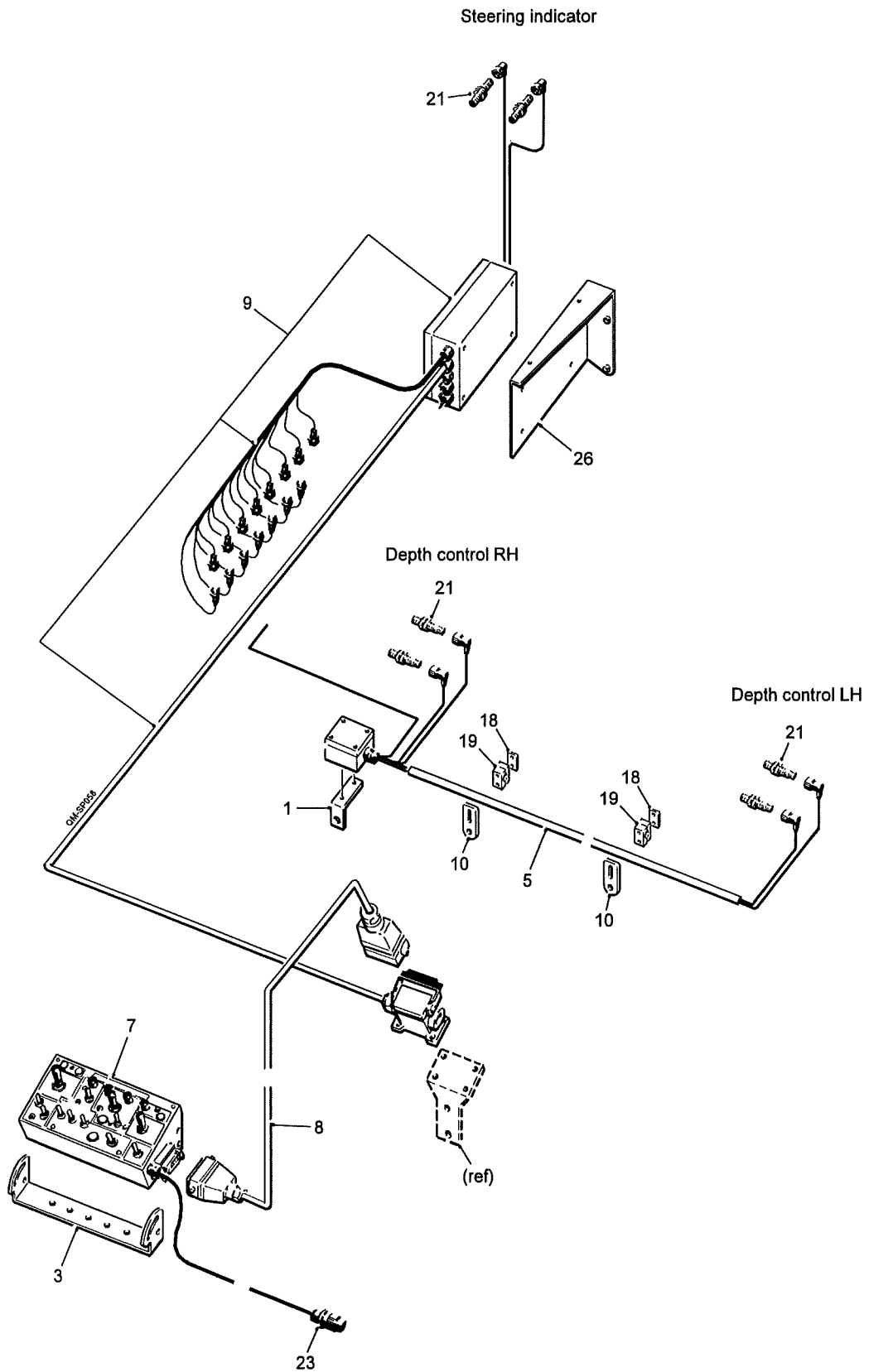
OM-SP064

**7.6a****QUALITY MASTER SPARE PARTS****Omega 2nd & 3rd Clod Roller Direction Control****Assy No 67344**

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	8	
2	11295	1/2"BSPx3/4"BSP M M Adaptor	2	
3				
4	12315	1/2"BSP M M Adaptor	6	
5				
6	26086	1/2"BSP M F Swept 90° Adaptor	1	
7				
8				
9	27459	M18x1/2"BSP M M Adaptor	6	
10	27461	M18 Dowty Seal	6	
11				
12	37367	1/2"BSP M F M Tee	2	
13				
14	41115	3/4"BSP M F Compact 90° Adaptor	2	
15				
16	46624	1/2"Hose Assembly (650mm)	1	
17				
18	60357	1/2"Hose Assembly (750mm)	1	
19	71003	1/2"Hose Assembly (1100mm)	1	
20	60435	1/2"Hose Assembly (550mm)	1	
21	60562	1/2"Hose Assembly (500mm)	2	
22	60851	1/2"Hose Assembly (580mm)	1	
23	60943	3/4"Hose Assembly (2650mm)	1	
24	60944	3/4"Hose Assembly (1600mm)	1	
25				
26				
27				
28	62336	Hydraulic Valve	1	
29				
30	67343	Valve Mounting Plate	1	

Machines from Serial No QM154

Electrical Assembly



**7.9a****QUALITY MASTER SPARE PARTS**

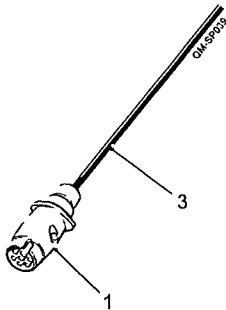
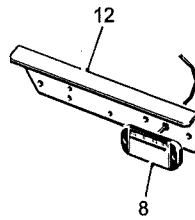
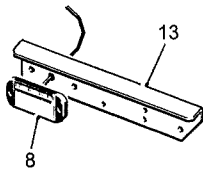
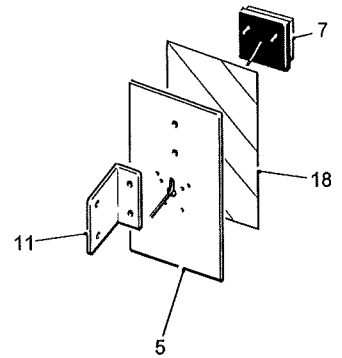
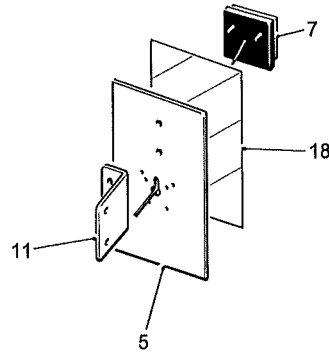
Machines from Serial No QM154

**Electrical Assembly**

Item	Part No.	Description	Qty.	Remarks
1	46940	Bracket	1	
2				
3	61343	Control Box Mounting	1	
4				
5	67151	Ø15 Cable Tube (1000mm)	1	Was 62892
6				
7	67123	Control Box Complete	1	
8	67154	Link Loom Complete	1	
9	67155	Distribution Box and Loom Complete	1	
10	67366	Clamp Bracket	2	
11				
12				
13				
14				
15				
16				
17				
18	67153	Clamp Plate	2	Was RPC654.309025
19	67152	Ø15 Hose Clamp	2	Was RPS466
20				
21	RPE282.303483X/1	Proximity Sensor	6	
22				
23	RPGMB94.01478	3-Pin 'D' Plug	1	
24				
25				
26	RPS1238	Junction Box Mounting	1	

Machines from Serial No QM154

**Road Lights**  
Assy No 67090



**7.10a****QUALITY MASTER SPARE PARTS**

Machines from Serial No QM154

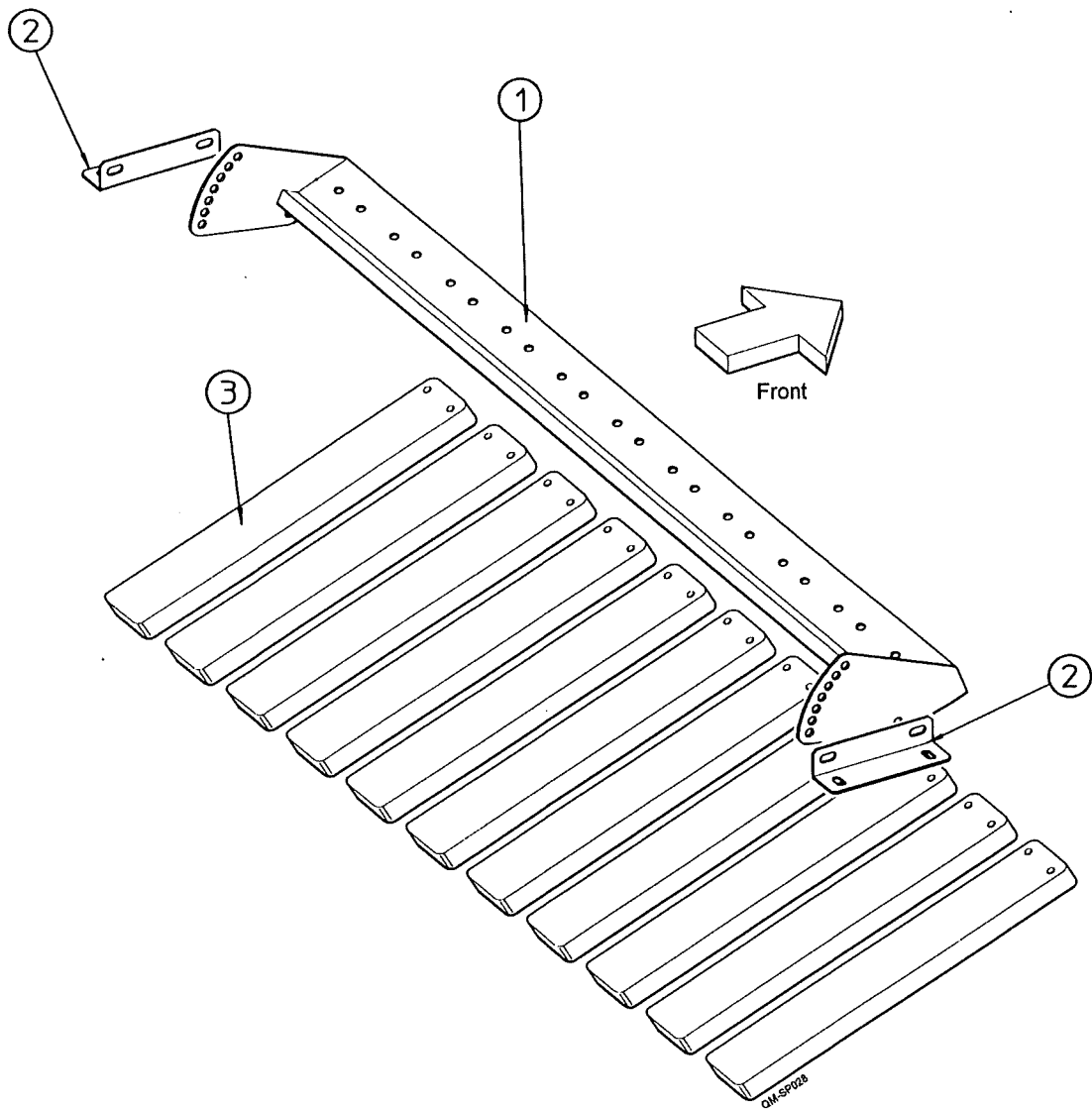
**Road Lights****Assy No 67090**

Item	Part No.	Description	Qty.	Remarks
1	10134	7-Pin Plug	1	
2				
3	11369	7-Core Cable	a/r	
4				
5	59285A	Rear Light Plate	2	
6				
7	62217A	LED Rear Light	2	
8	62470	LED Front Light	2	
9				
10				
11	67035	Rear Light Mounting Bracket	2	
12	67041	Front Light Mounting LH	1	
13	67042	Front Light Mounting RH	1	
14				
15				
16				
17				
18	TR496	Red/White Stripe Reflector Decal	2	



Machines from Serial No QM154

**Clod Blocks Over Main Web**  
Assy No RPA580.306936



8.1a

**QUALITY MASTER SPARE PARTS**

Machines from Serial No QM154

**Clod Blocks Over Main Web**

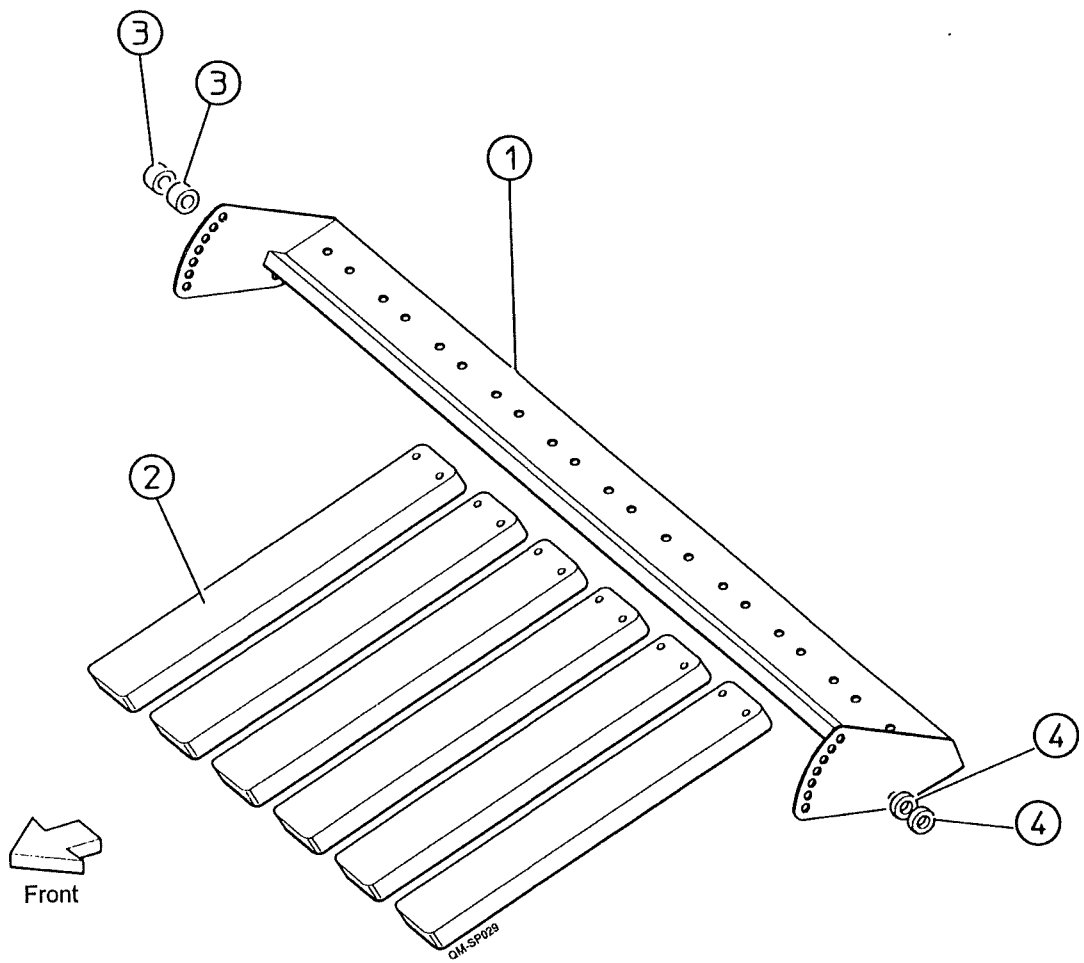
**Assy No RPA580.306936**

Item	Part No.	Description	Qty.	Remarks
1	RPA610.306828	Mounting	1	
2	RPM236.301087	Mounting Bracket	2	
3	RPC700.301088	Rubber Block	11	

Machines from Serial No QM154

Web Cleaner

Assy No RPA580.306373



**8.2a****QUALITY MASTER SPARE PARTS**

Machines from Serial No QM154

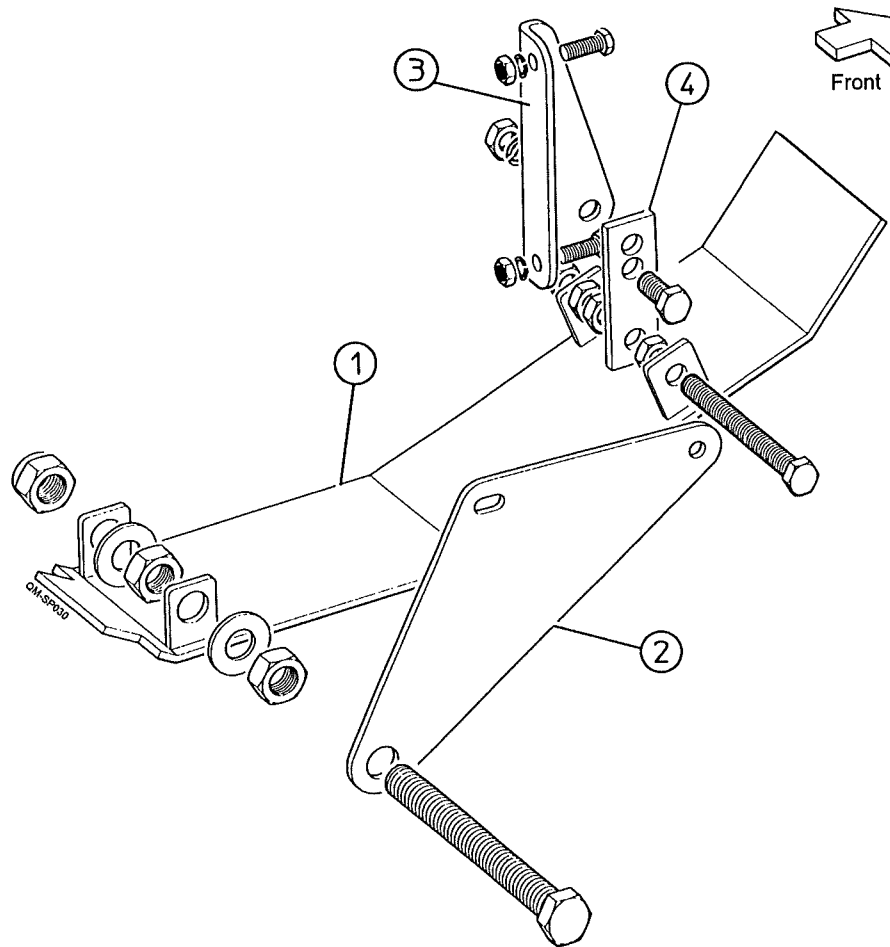
**Web Cleaner****Assy No RPA580.306373**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Remarks</b>
1	RPA610.306828	Mounting	1	
2	RPC700.301088	Rubber Block	11	
3	RPM176.306318	Spacer (20mm)	2	
4	RPM176.306319	Spacer (10mm)	2	

Machines from Serial No QM154

**Haulm Skis**

Assy No RPA580.310218



**8.3a****QUALITY MASTER SPARE PARTS**

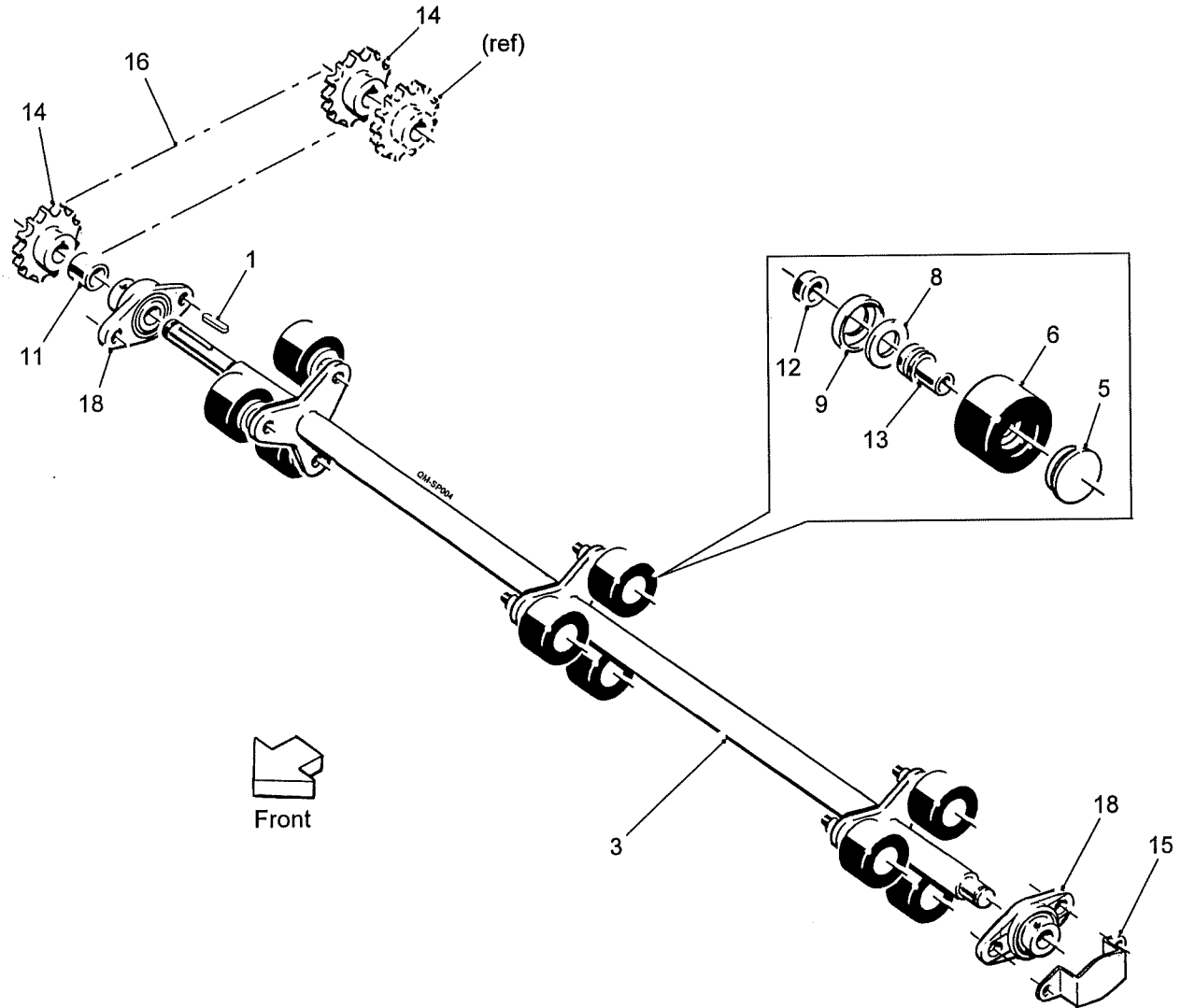
Machines from Serial No QM154

**Haulm Skis****Assy No RPA580.310218**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Remarks</b>
1	RPA610.301188	Haulm Ski	2	
2	RPM226.309876	Profile	1	
x	RPM226.301195	Mounting LH	1	
3	RPM226.301196	Mounting RH	1	
4	RPM254.301199	Strap	2	

Machines from Serial No QM154

2nd Agitator  
Assy No RPS595



## 8.4a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## 2nd Agitator

Assy No RPS595

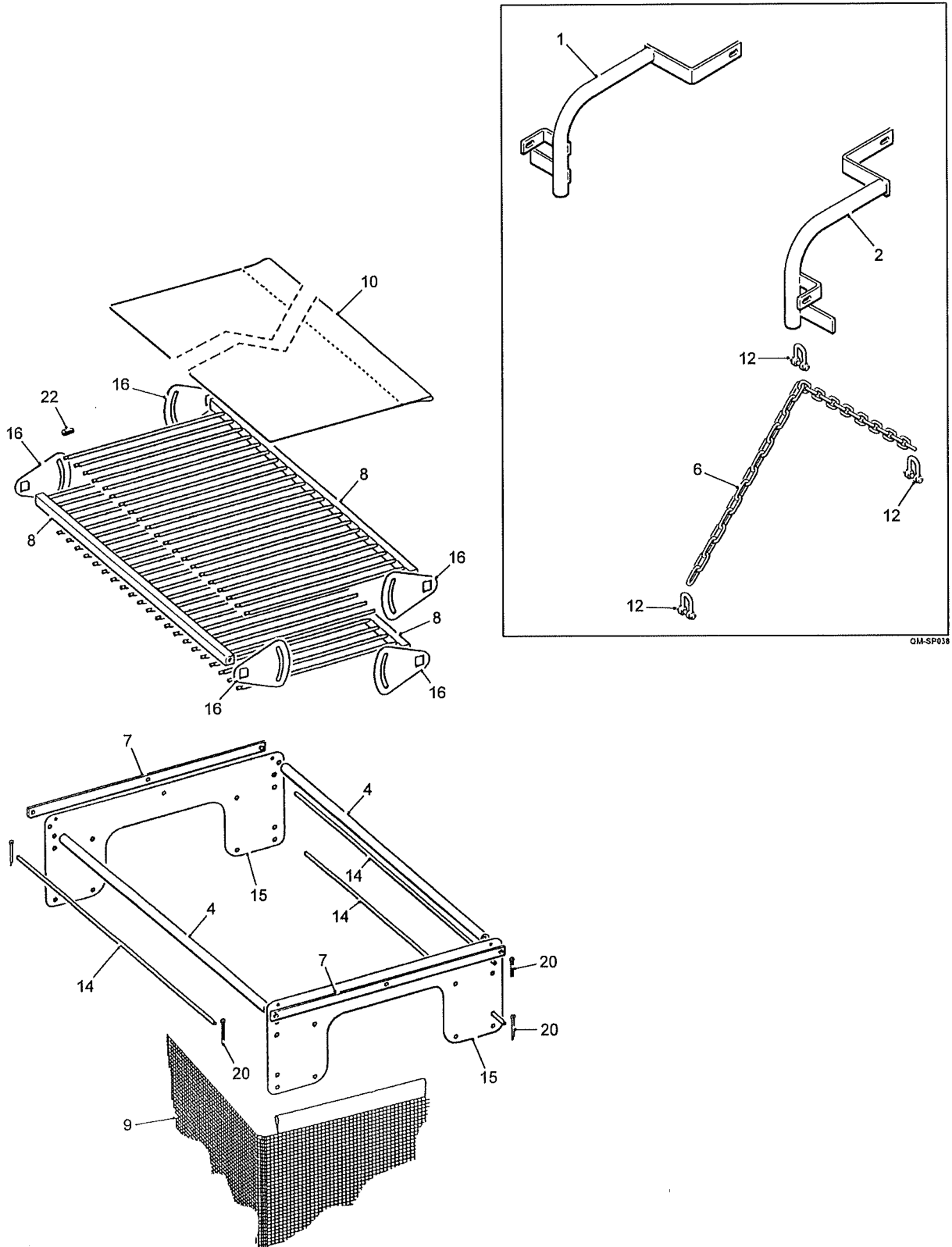
Item	Part No.	Description	Qty.	Remarks
1	22062008/030	Rectangular Key (8x7x30)	2	
2				
3	RPA610.305728	Agitator Shaft	1	
4				
5	RPC620.303070	Cap	9	
6	RPC700.300148	Ø75 Plain Roller c/w Bearings	9	
7				
8	RPGM070.00446	Felt Seal	9	
9	RPGM089.00565	Roller Shield	9	
10				
11	RPM176.300356	Spacer (35mm)	1	
12	RPM176.306319	Spacer (10mm)	9	
13	RPM180.303071	Rollerr Spindle	9	
14	RPM182.300348	15T 3/4"Pitch Sprocket	2	
15	RPM216.301080	End Guard	1	
16	RPT732.6200**	3/4"Pitch Drive Chain	1	
17				
18	SFT30	Bearing	2	



Machines from Serial No QM154

Fall Breaker Kit

Assy No RPA580.311566



**8.5a****QUALITY MASTER SPARE PARTS**

Machines from Serial No QM154

**Fall Breaker Kit**

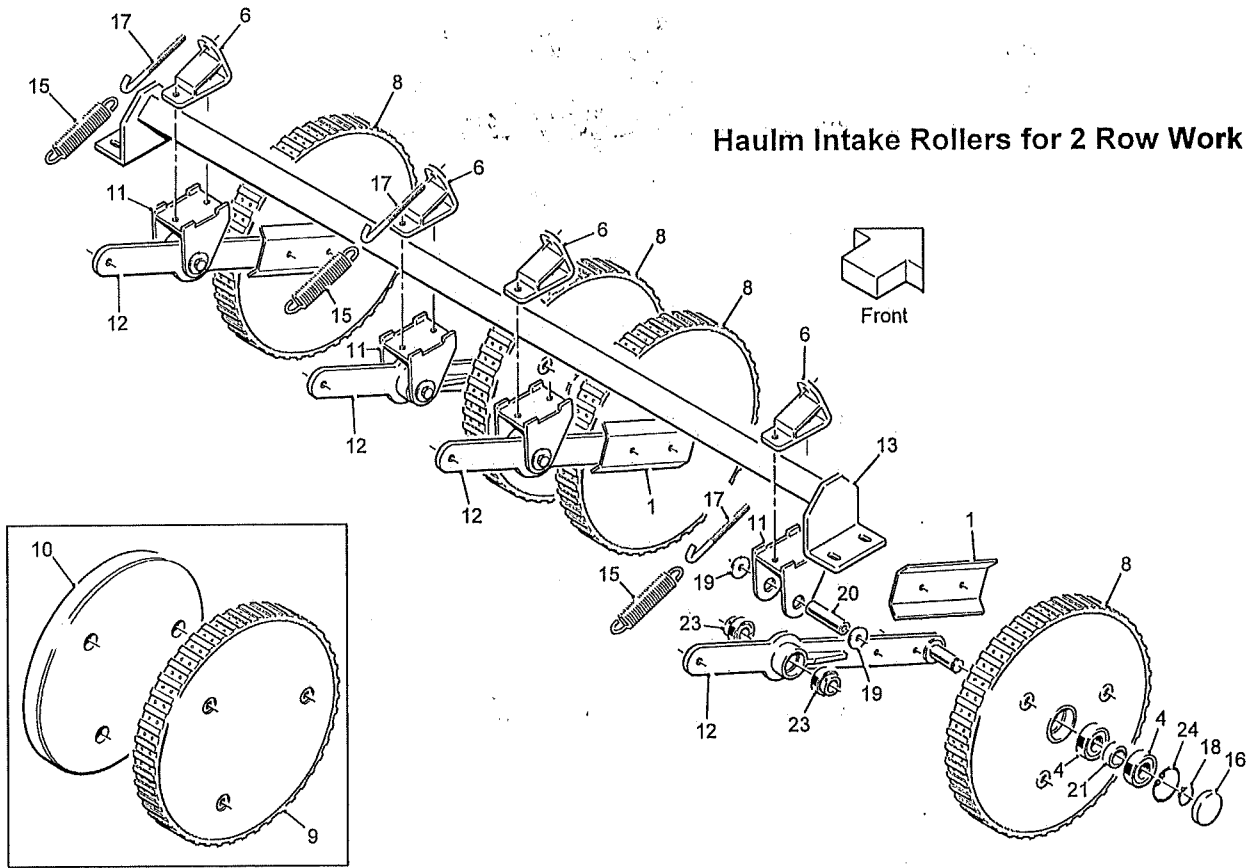
Assy No RPA580.311566

Item	Part No.	Description	Qty.	Remarks
1	RPA610.306781	Chute Bracket LH	1	
2	RPA610.306782	Chute Bracket RH	1	
3				
4	RPA610.311559	Spacer Bar (900mm)	2	
5				
6	RPC622.311064	Chain	2	
7	RPC700.311051	Support Strip	2	
8	RPC700.311562	Nylon Brush (900mm)	3	
9	RPC720.311564	Chute Cascade (900mm)	1	
10	RPC720.311565	Inner Flap (900mm)	3	
11				
12	RPGMRP099.00086	Shackle	6	
13				
14	RPM146.311561	Pin (900mm)	3	
15	RPM225.311043	Plate	2	
16	RPM225.311044	Plate	6	
17				
18				
19				
20	22078003/032	Ø3x32mm Split Pin	6	
21				
22	62331	Push-on Plastic Cap	28	

Machines from Serial No QM154

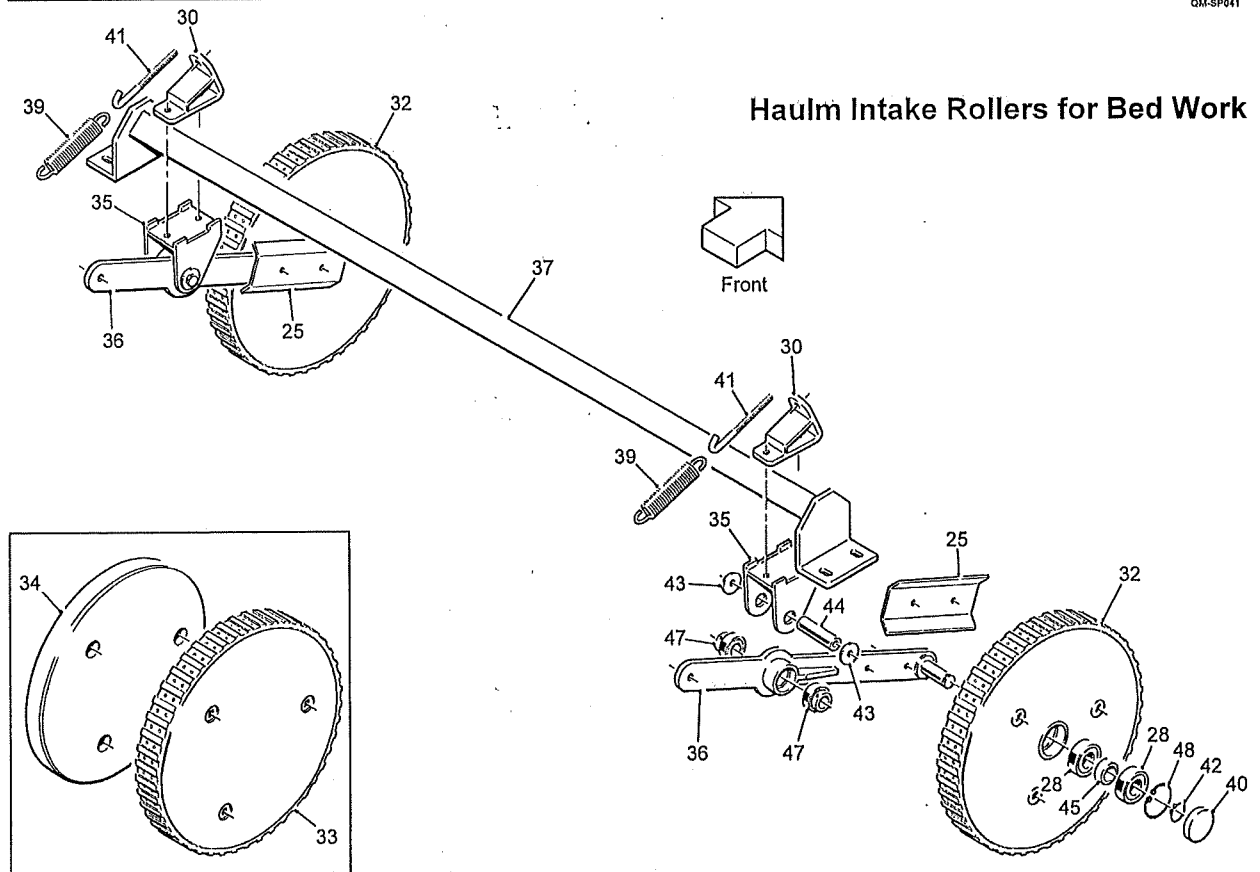
Haulm Intake Rollers

Haulm Intake Rollers for 2 Row Work



QM-SP041

Haulm Intake Rollers for Bed Work



## 8.6a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

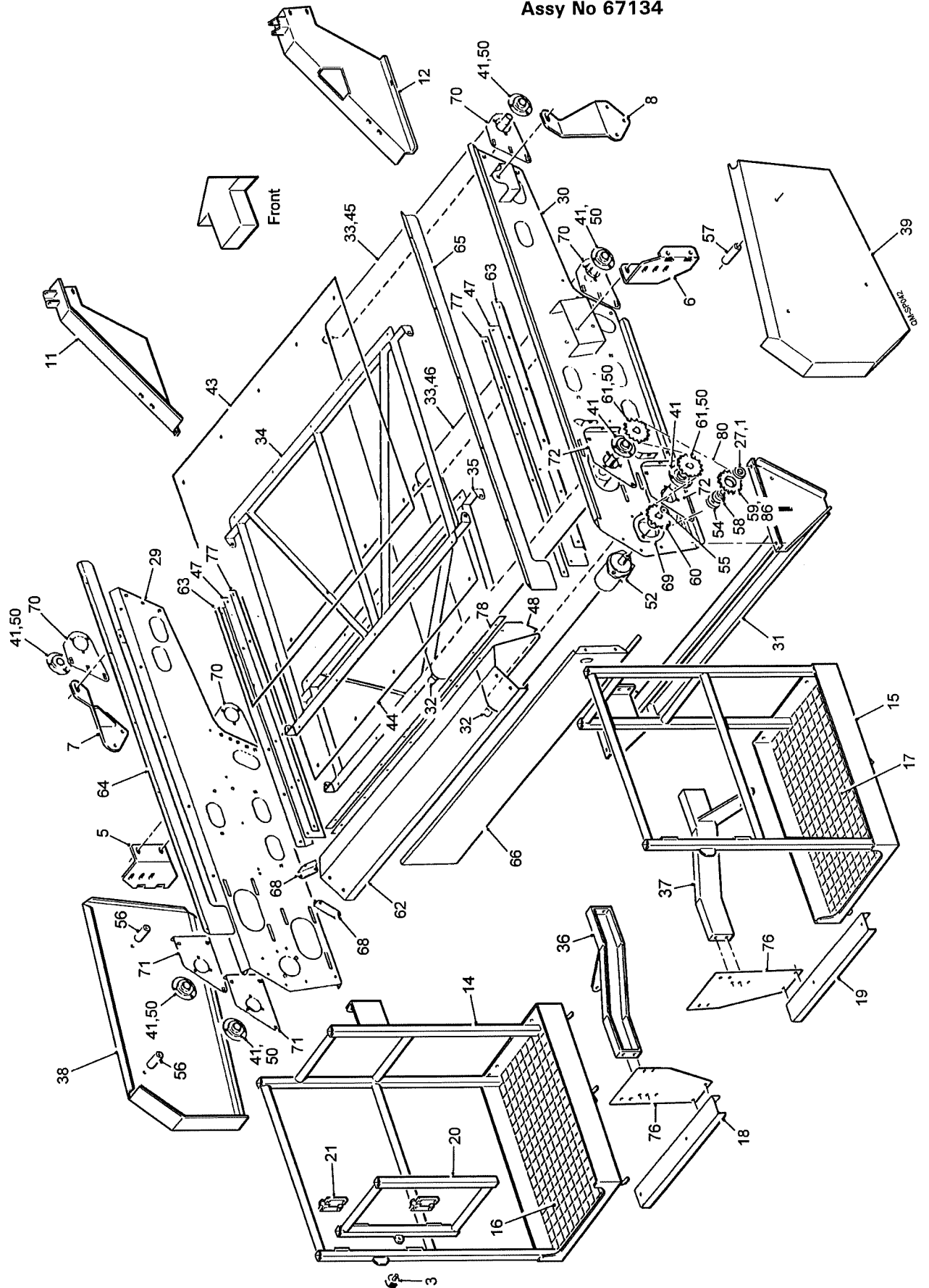
## Haulm Intake Rollers

Item	Part No.	Description	Qty.	Remarks
		<b>Haulm Intake Rollers for 2 Row Work Consists Of:</b>		
1	62896	Scraper	4	
2				
3				
4	62042RS	Bearing	8	
5				
6	RP305587A	Anchor Bracket	4	
7				
8	RPA510.300440	Haulm Feed Roller	4	
9	RPA510.300704	50mm Bolt-on Haulm Feed Roller	a/r	Optional
10	RPA610.300474	25mm Bolt-on Haulm Feed Roller	a/r	Optional
11	64731	Pivot Bracket	4	
12	64732	Mounting Arm	4	
13	RPA610.306753	Bridge	1	
14				
15	RPC676.302597	Spring	4	
16	RPC730.300988	Rubber Plug	4	
17	RPF128.110130	M10 Hook Bolt	4	
18	RPF200.020175	Ø20 External Circlip	4	
19	SS040011/003	Washer	8	
20	64733	Pivot Pin	4	
21	RPM176.300469	Spacer	4	
22				
23	1120-20	Bearing	4	
24	W0113	Ø47 Internal Circlip	4	
		<b>Haulm Intake Rollers for Bed Work Consists Of:</b>		
25	62896	Scraper	2	
26				
27				
28	62042RS	Bearing	4	
29				
30	RP305587A	Anchor Bracket	2	
31				
32	RPA510.300440	Haulm Feed Roller	2	
33	RPA510.300704	50mm Bolt-on Haulm Feed Roller	a/r	Optional
34	RPA610.300474	25mm Bolt-on Haulm Feed Roller	a/r	Optional
35	64731	Pivot Bracket	2	
36	64732	Mounting Arm	2	
37	RPA610.306753	Bridge	1	
38				
39	RPC676.302597	Spring	2	
40	RPC730.300988	Rubber Plug	2	
41	RPF128.110130	M10 Hook Bolt	2	
42	RPF200.020175	Ø20 External Circlip	2	
43	SS040011/003	Washer	4	
44	64733	Pivot Pin	2	
45	RPM176.300469	Spacer	2	
46				
47	1120-20	Bearing	4	
48	W0113	Ø47 Internal Circlip	2	

Machines from Serial No QM154

Easi-pic Table (2 pickers)

Assy No 67134



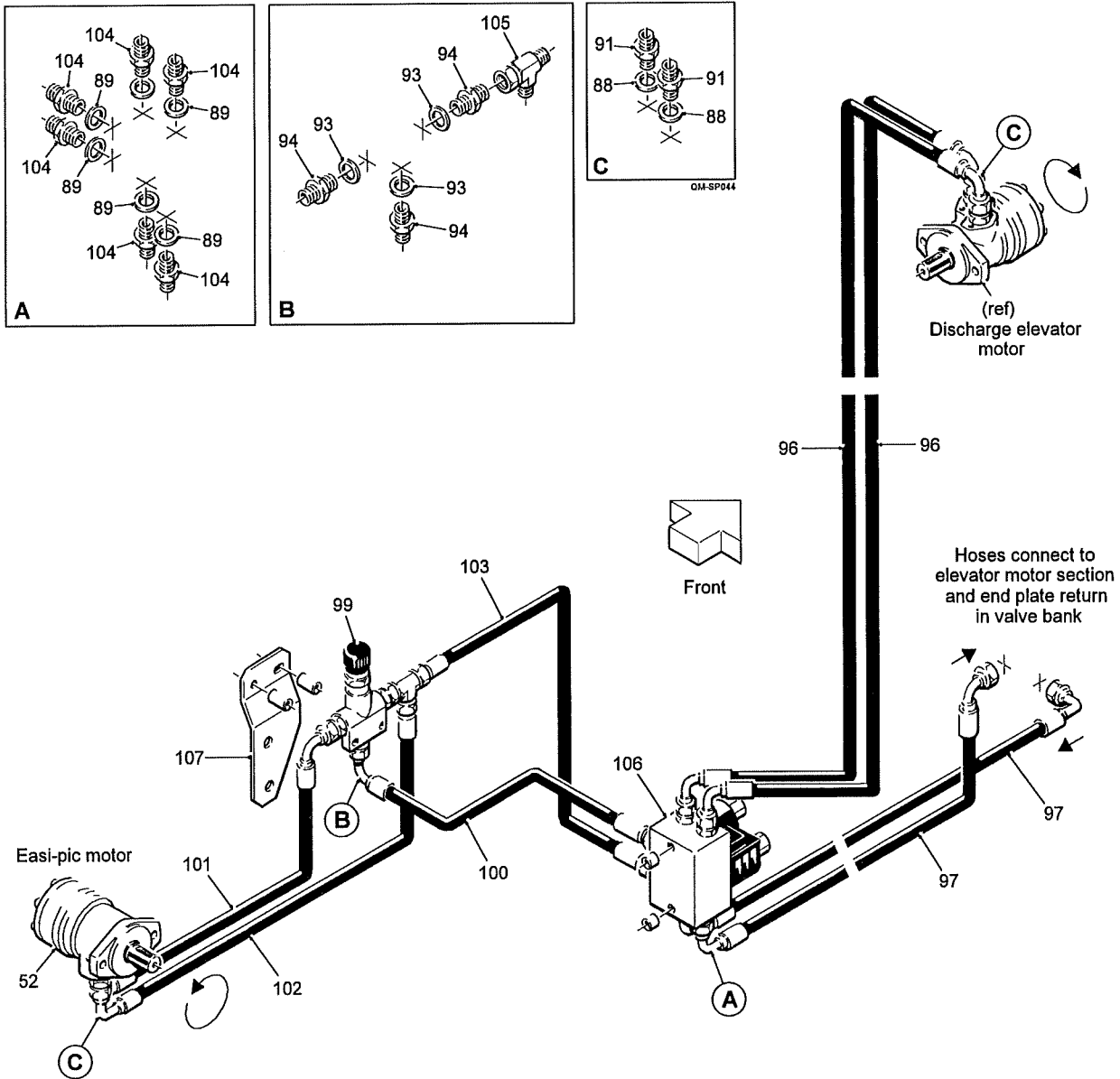
# 8.7a

# QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

## Easi-pic Table (2 pickers)

Assy No 67134



**QUALITY MASTER SPARE PARTS****8.7b**

Machines from Serial No QM154

**Easi-pic Table (2 pickers)****Assy No 67134**

Item	Part No.	Description	Qty.	Remarks
1	12298	Ø20 External Circlip	1	
2				
3	43288	Bump Stop	1	
4				
5	67309	Mounting Bracket Rear LH	1	
6	67310	Mounting Bracket Rear RH	1	
7	67307	Mounting Bracket Front LH	1	
8	67308	Mounting Bracket Front RH	1	
9				
10				
11	67141	Infill Panel LH	1	
12	67142	Infill Panel RH	1	
13				
14	67189	Platform LH	1	
15	67190	Platform RH	1	
16	67192L	Platform Base LH	1	
17	67192R	Platform Base RH	1	
18	67193L	Support Channel LH	1	
19	67193R	Support Channel RH	1	
20	67194	Platform Gate	2	
21	67199	Spring Hinge	4	
22				
23				
24				
25				
26				
27	62042RS	Bearing	1	
28				
29	RPA610.306463	Conveyor Side Panel LH	1	
30	RPA610.306464	Conveyor Side Panel RH	1	
31	RPA610.306479	Cross Member	1	
32	RPA610.306506	Drive Drum	2	
33	RPA610.306507	Idler Drum	2	
34	RPA610.306512	Cross Frame Top	1	
35	RPA610.306515	Cross Frame Bottom	1	
36	67305	Side Member LH	1	
37	67306	Side Member RH	1	
38	RPA610.306834	Guard LH	1	
39	RPA610.306837	Guard RH	1	
40				
41	RPB210.022052	Bearing Complete	8	
42				
43	RPC700.306509	Slider Bed Top	1	
44	RPC700.306510	Slider Bed Bottom	1	
45	RPC710.306800	Conveyor Belt Top	1	
46	RPC710.306801	Conveyor Belt Bottom	1	
47	RPC730.306520	Sealing Strip	2	
48	RPC730.306524	Sealing Strip	1	
49				
50	RPF200.025200	Ø25 External Circlip	8	
51				
52	RPH850.302352	Hydraulic Motor	1	
53				
54	RPM176.306829	Spacer	1	
55	RPM176.306833	Spacer	1	

## 8.7c

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

Easi-pic Table (2 pickers)

Assy No 67134

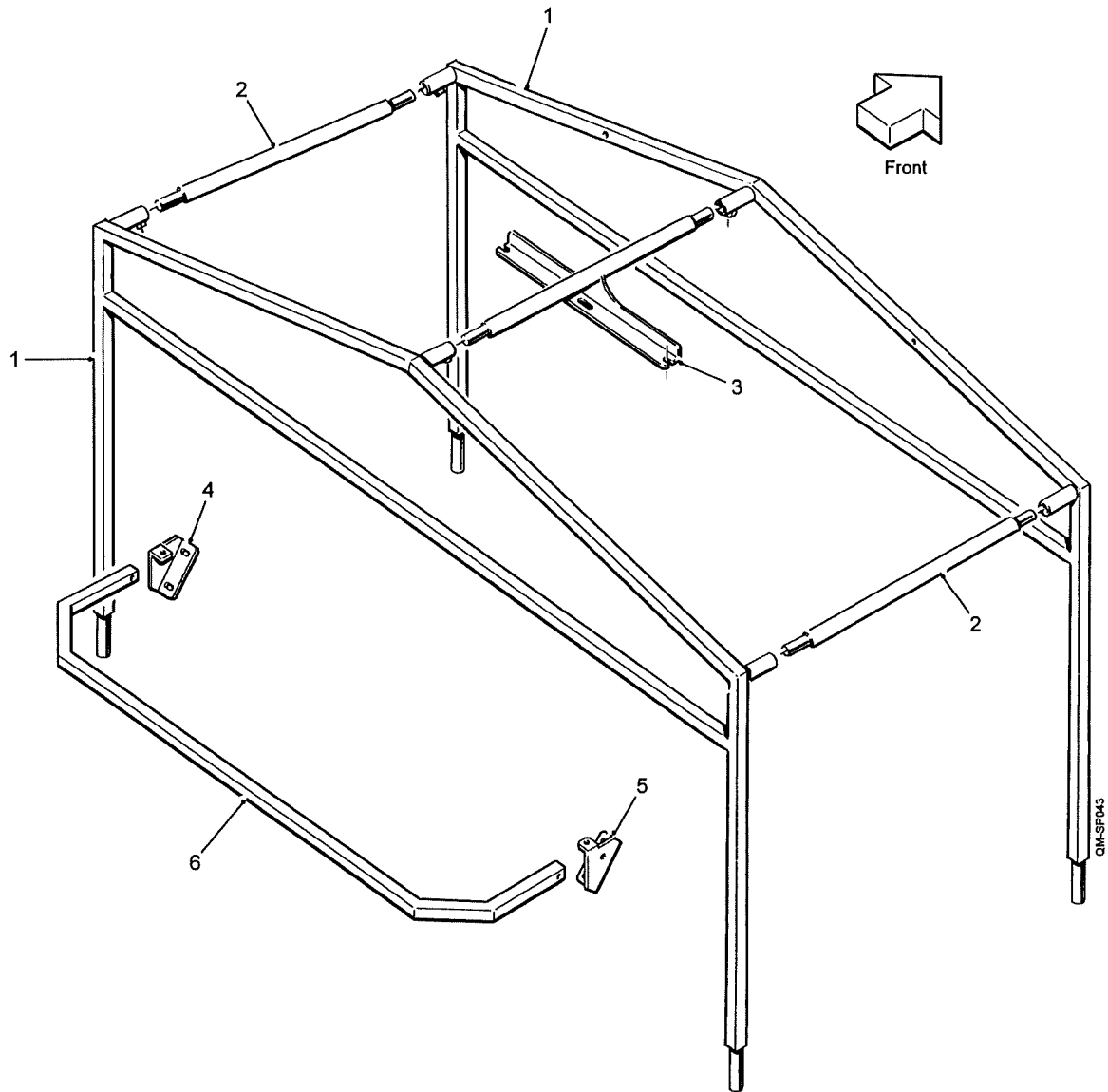
Item	Part No.	Description	Qty.	Remarks
56	RPM176.306974	Spacer	2	
57	RPM176.306975	Spacer	3	
58	RPM180.305086	Spindle	1	
59	RPM182.306353	15T 3/4"Pitch Tensioner Sprocket	1	
60	RPM182.306830	15T 3/4"Pitch Motor Sprocket	1	
61	RPM182.306832	15T 3/4"Pitch Sprocket	2	
62	RPM224.306480	Rear Panel Top	1	
63	RPM224.306519	Mounting Strip	2	
64	RPM224.306522	Stainless Steel Panel LH	1	
65	RPM224.306523	Stainless Steel Panel RH	1	
66	RPM224.307129	Rear Panel Bottom	1	
67				
68	RPM225.306465	Angle Plate	4	
69	RPM225.306466	Motor Plate	1	
70	RPM225.306624	Bearing Plate Front	4	
71	RPM225.306625	Bearing Plate Rear LH	2	
72	RPM225.306626	Bearing Plate Rear RH	2	
73				
74				
75				
76	RPM225.307130	Platform Mounting Plate	2	
77	RPM256.306521	Clamp Strip	2	
78	RPM256.306525	Clamp Strip	1	
79				
80	RPT732.620082	3/4"Pitch Drive Chain	1	
81				
82				
83				
84				
85				
86	W0113	Ø47 Internal Circlip	1	
87				
		<b>Hydraulic Components Consist Of:</b>		
88	11124	1/2"BSP Dowty Seal	4	
89	11125	3/8"BSP Dowty Seal	6	
90				
91	12315	1/2"BSP M M Adaptor	4	
92				
93	31167	M22 Dowty Seal	3	
94	31168	M22x1/2"BSP M M Adaptor	3	
95				
96	60795	1/2"Hose Assembly (5460mm)	2	
97	60972	1/2"Hose Assembly (3200mm)	2	
98				
99	RPGMB92.03282	Speed Control Valve	1	
100	RPH405.306981	1/2"Hose Assembly (1630mm)	1	
101	RPH405.306982	1/2"Hose Assembly (1350mm)	1	
102	RPH405.306983	1/2"Hose Assembly (1380mm)	1	
103	RPH405.306984	1/2"Hose Assembly (1410mm)	1	
104	RPH700.110608	3/8"BSPx1/2"BSP M M Adaptor	6	
105	RPH724.110808	1/2"BSP M F M Tee	1	
106	RPH888.302717	Control Block	1	
107	RPM225.306985	Mounting Plate	1	



Machines from Serial No QM154

**Easi-pic Canopy (2 pickers)**

Assy No 67198



**8.8a****QUALITY MASTER SPARE PARTS**

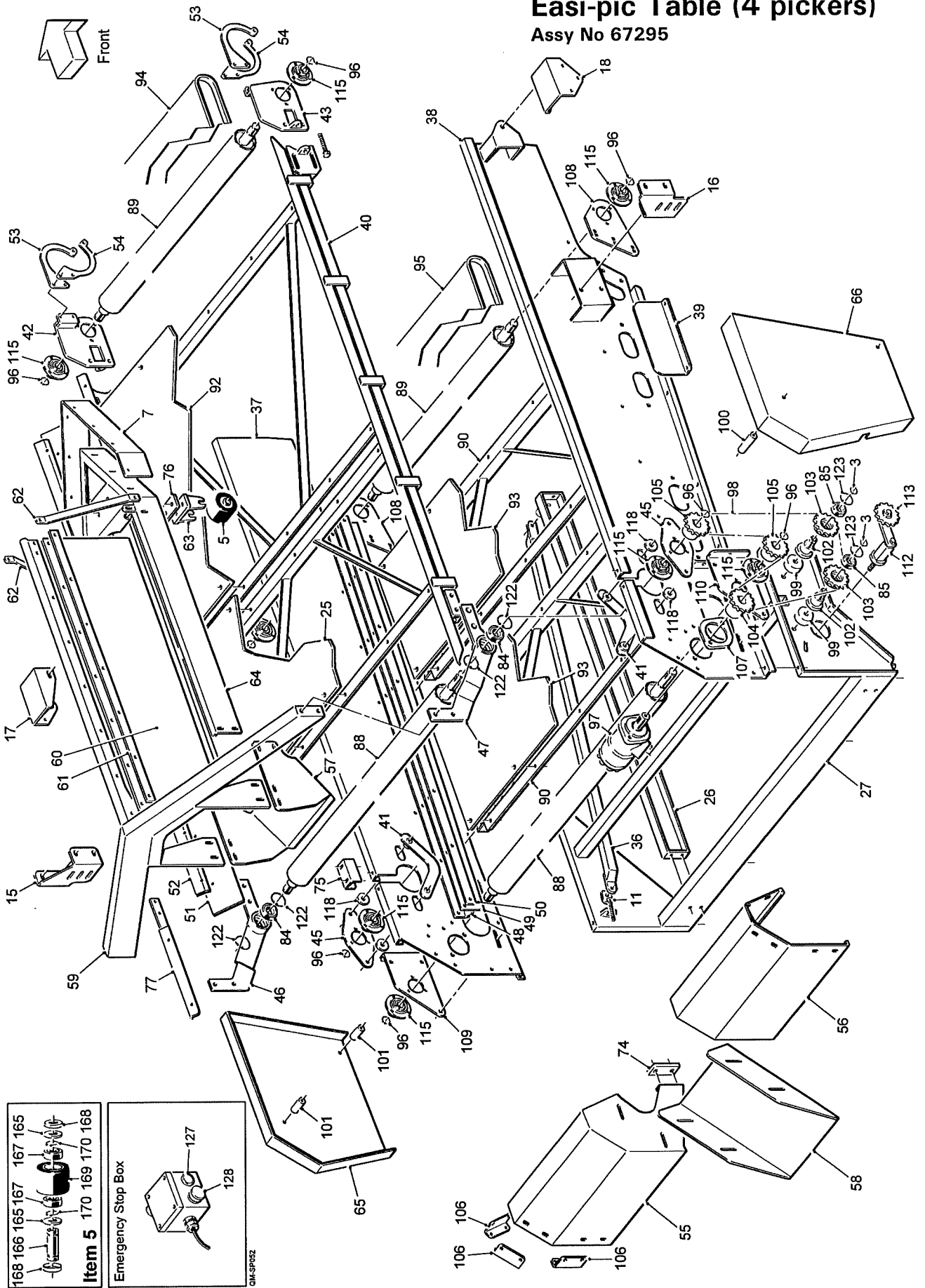
Machines from Serial No QM154

**Easi-pic Canopy (2 pickers)****Assy No 67198**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Remarks</b>
1	67188	Canopy Frame	2	
2	67191	Cross Tube Outer	2	
3	67191A	Cross Tube Centre	1	
4	67195	Support Mounting LH	1	
5	67196	Support Mounting RH	1	
6	67197	Rear Canopy Support	1	
7				
8				
9				
10	RPC720.307075	Canopy Cover		(not shown)

Machines from Serial No QM154

**Easi-pic Table (4 pickers)**  
Assy No 67295

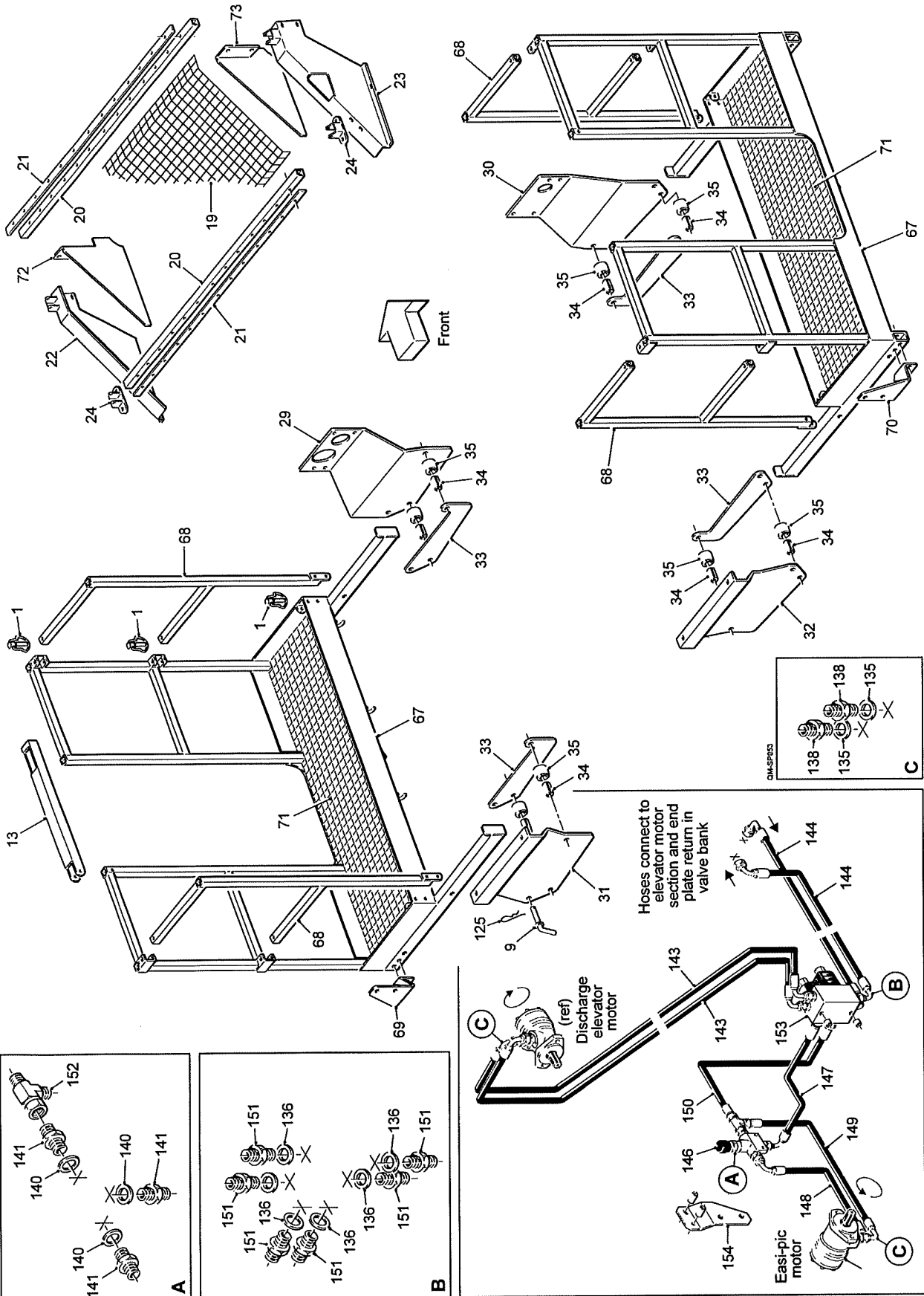


# 8.9a

# QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

**Easi-pic Table (4 pickers)**  
Assy No 67295



**QUALITY MASTER SPARE PARTS****8.9b**

Machines from Serial No QM154

**Easi-pic Table (4 pickers)****Assy No 67295**

Item	Part No.	Description	Qty.	Remarks
1	10282	Quick Release Pin	12	
2				
3	12298	Ø20 External Circlip	2	
4				
5	27200	Roller Assembly	1	(see list at end)
6				
7	44742	Divider Rubber Skirt	1	
8				
9	52673	Locking Pin	4	
10				
11	59677	Adjuster	2	
12				
13	62976	Safety Hand Rail	2	
14				
15	67129	Mounting Bracket Rear LH	1	
16	67130	Mounting Bracket Rear RH	1	
17	67131	Mounting Bracket Front LH	1	
18	67132	Mounting Bracket Front RH	1	
19	67138	Mesh Sheet	1	
20	67139	Mesh Mounting Bar	2	
21	67140	Clamp Strip	2	
22	67141	Infill Panel LH	1	
23	67142	Infill Panel RH	1	
24	67169	Bar Mounting Bracket	2	
25	67233	Nylon Panel Top	1	
26	67234	Support Beam	2	
27	67235	Conveyor Support	1	
28				
29	67237	Support Bracket Front LH	1	
30	67238	Support Bracket Front RH	1	
31	67239	Support Bracket Rear LH	1	
32	67240	Support Bracket Rear RH	1	
33	67241	Support Plate	4	
34	67242	Roller Spindle	8	
35	67243	Roller	8	
36	67244	Tie Brace	2	
37	67247	Side Panel LH	1	
38	67248	Side Panel RH	1	
39	67250	Shield	4	
40	67253	Cross Frame Top	1	
41	67254	Keep Bracket	2	
42	67255	Front Roller Mounting LH	1	
43	67256	Front Roller Mounting RH	1	
44				
45	67258	Bearing Plate	2	
46	67259	Rear Roller Mounting LH	1	
47	67260	Rear Roller Mounting RH	1	
48	67262	Mounting Strip	2	
49	67263	Sealing Strip	2	
50	67264	Clamp Strip	2	
51	67265	Sealing Strip	2	
52	67266	Clamp Strip	2	
53	67267	Link Plate Top	2	
54	67268	Link Plate Bottom	2	
55	67269	Rear Panel LH	1	

## 8.9c

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

Easi-pic Table (4 pickers)

Assy No 67295

Item	Part No.	Description	Qty.	Remarks
56	67270	Rear Panel RH	1	
57	67271	Trash Chute Upper	1	
58	67272	Trash Chute Lower	1	
59	67274	Divider Support Bracket	1	
60	67276	Rubber Divider	1	
61	67277	Clamp Strip	1	
62	67278	Support Strap	2	
63	67279	Roller Mounting	1	
64	67280	Centre Divider	1	
65	67281	Drive Guard LH	1	
66	67282	Drive Guard RH	1	
67	67283	Platform	2	
68	67284	Platform End Rail	4	
69	67285	Light Mounting LH	1	
70	67286	Light Mounting RH	1	
71	67287	Platform Base	2	
72	67300	Omega Deflector LH	1	
73	67301	Omega Deflector RH	1	
74	67302	Clamp Plate	2	
75	67303	Cover Plate	2	
76	67377	Packer Plate	a/r	
77	67378	Extension Bracket	1	
78				
79				
80				
81				
82				
83				
84	60062RS	Bearing	2	
85	62042RS	Bearing	2	
86				
87				
88	RPA610.306506	Drive Drum	2	
89	RPA610.306507	Idler Drum	2	
90	RPA610.306515	Cross Frame Bottom	2	
91				
92	RPC700.306509	Nylon Panel Top	1	
93	RPC700.306510	Nylon Panel Bottom	2	
94	RPC710.306800A	Conveyor Belt Top	1	
95	RPC710.306801A	Conveyor Belt Bottom	1	
96	RPF200.025200	Ø25 External Circlip	8	
97	RPH850.302352	Hydraulic Motor	1	
98	RPT732.620092	3/4"Pitch Drive Chain	1	
99	RPM176.306829	Spacer	2	
100	RPM176.306974A	Tapped Spacer (40mm)	2	
101	RPM176.306975	Tapped Spacer (80mm)	2	
102	RPM180.305086	Spindle	2	
103	RPM182.306353	15T 3/4"Pitch Idler Sprocket	2	
104	RPM182.306830	15T 3/4"Pitch Motor Sprocket	1	
105	RPM182.306832	15T 3/4"Pitch Sprocket	2	
106	RPM225.306465	Angle Plate	6	
107	RPM225.306466	Motor Plate	1	
108	RPM225.306624	Bearing Plate Front	2	
109	RPM225.306625	Bearing Plate Rear LH	1	
110	RPM225.306626	Bearing Plate Rear RH	1	

# QUALITY MASTER SPARE PARTS

8.9d

Machines from Serial No QM154

## Easi-pic Table (4 pickers)

Assy No 67295

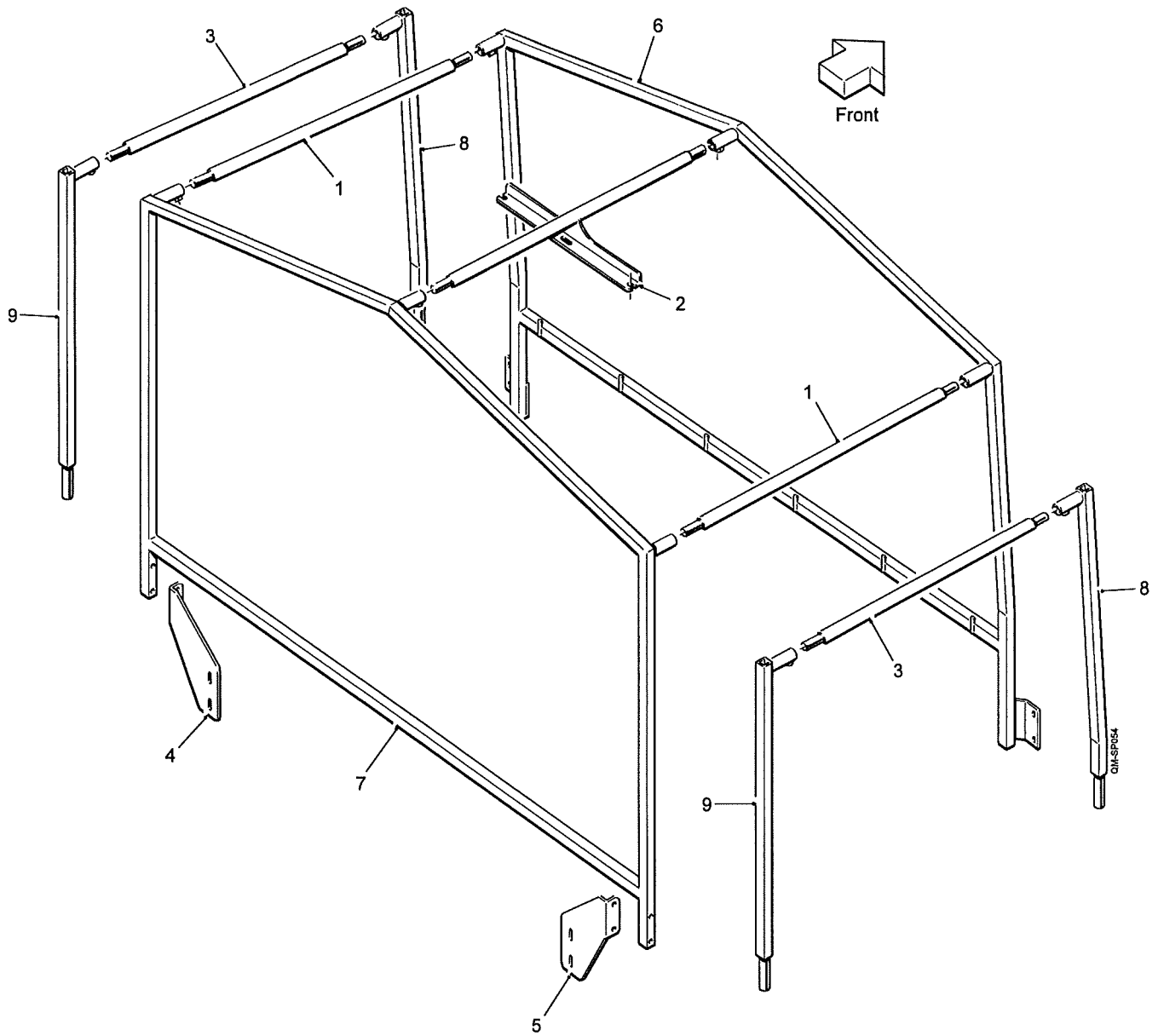
Item	Part No.	Description	Qty.	Remarks
111				
112	RPS568	Chain Tensioner	1	
113	RPS569	15T 3/4"Pitch Sprocket c/w Bearing	1	
114				
115	SLFE25	Bearing	8	
116				
117				
118	SS040011/006	Steel Spacer	4	
119				
120				
121				
122	W0111	Ø55 Internal Circlip	4	
123	W0113	Ø47 Internal Circlip	2	
124				
125	H105A	Ø4 'R' Clip	2	
126				
127	32600	Push Button (red)	2	
128	67146	Emergency Stop Button	2	
129				
130				
		<b>Hydraulic Components Consist Of:</b>		
135	11124	1/2"BSP Dowty Seal	4	
136	11125	3/8"BSP Dowty Seal	6	
137				
138	12315	1/2"BSP M M Adaptor	4	
139				
140	31167	M22 Dowty Seal	3	
141	31168	M22x1/2"BSP M M Adaptor	3	
142				
143	60795	1/2"Hose Assembly (5460mm)	2	
144	60972	1/2"Hose Assembly (3200mm)	2	
145				
146	RPGMB92.03282	Speed Control Valve	1	
147	RPH405.306981	1/2"Hose Assembly (1630mm)	1	
148	60971	1/2"Hose Assembly (2400mm)	1	
149	27814	1/2"Hose Assembly (2400mm)	1	
150	RPH405.306984	1/2"Hose Assembly (1410mm)	1	
151	RPH700.110608	3/8"BSPx1/2"BSP M M Adaptor	6	
152	RPH724.110808	1/2"BSP M F M Tee	1	
153	RPH888.302717	Control Block	1	
154	RPM225.306985	Mounting Plate	1	
155				
	<b>27200</b>	<b>Roller Assembly Consists Of:</b>		
165	0000300504	Felt Seal	2	
166	27201	Spindle	1	
167	6005RS	Bearing	2	
168	PH408	Seal	2	
169	PH77AR	Ø90 Plain Rubbered Roller	1	
170	PS843	Circlip	2	





Machines from Serial No QM154

**Easi-pic Canopy (4 pickers)**  
Assy No 67297



**8.10a****QUALITY MASTER SPARE PARTS**

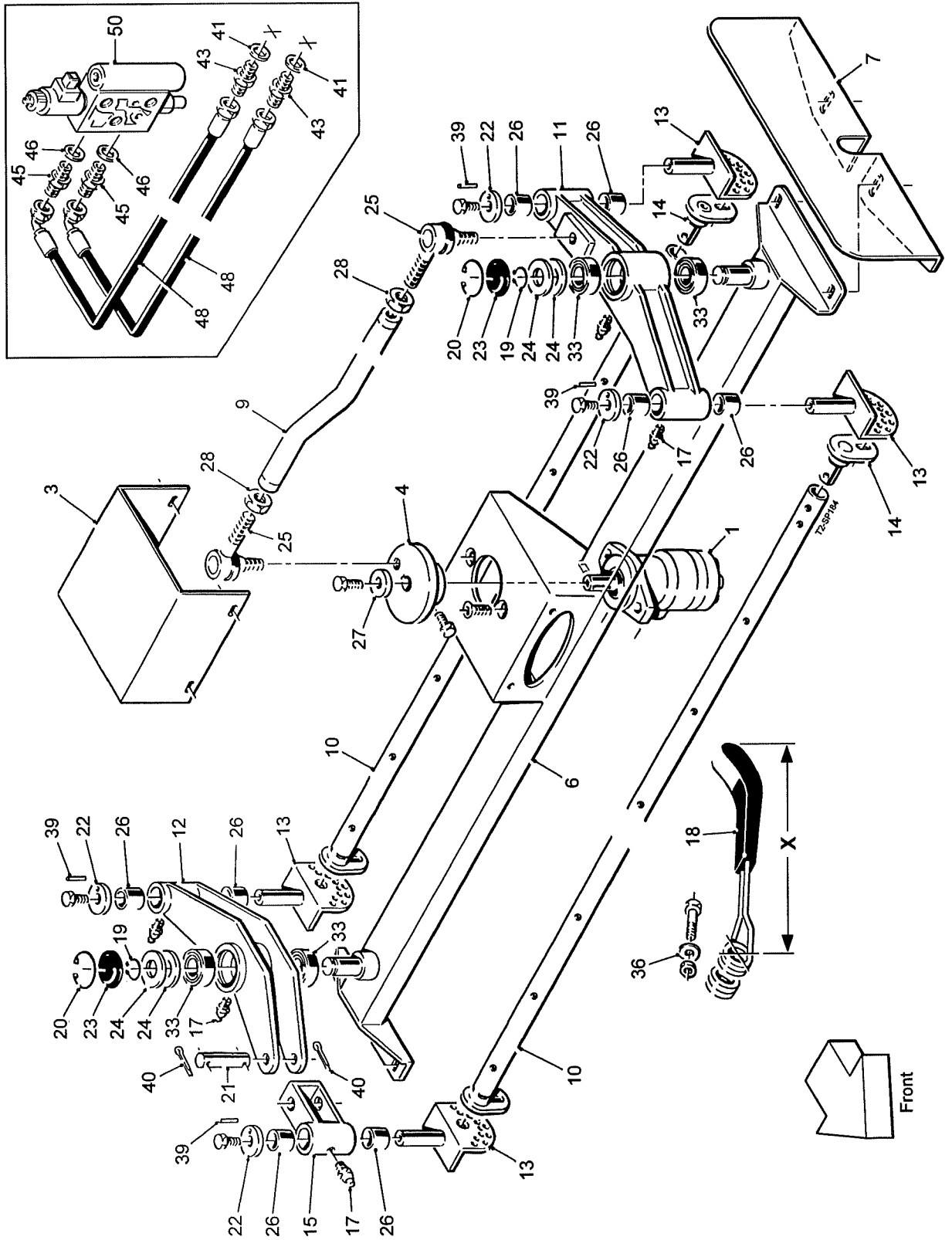
Machines from Serial No QM154

**Easi-pic Canopy (4 pickers)****Assy No 67297**

Item	Part No.	Description	Qty.	Remarks
1	67191B	Cross Tube (inner)	2	
2	67191C	Cross Tube (centre)	1	
3	67191D	Cross Tube (outer)	2	
4	67288	Mounting Plate LH	1	
5	67289	Mounting Plate RH	1	
6	67291	Canopy Frame Front	1	
7	67292	Canopy Frame Rear	1	
8	67293	Support Leg Front	2	
9	67294	Support Leg Rear	2	
10	67296	Canopy Cover	1	(not shown)

Machines from Serial No QM154

**Sweeping Clod Fingers**  
Assy No 67211



**8.11a****QUALITY MASTER SPARE PARTS**

Machines from Serial No QM154

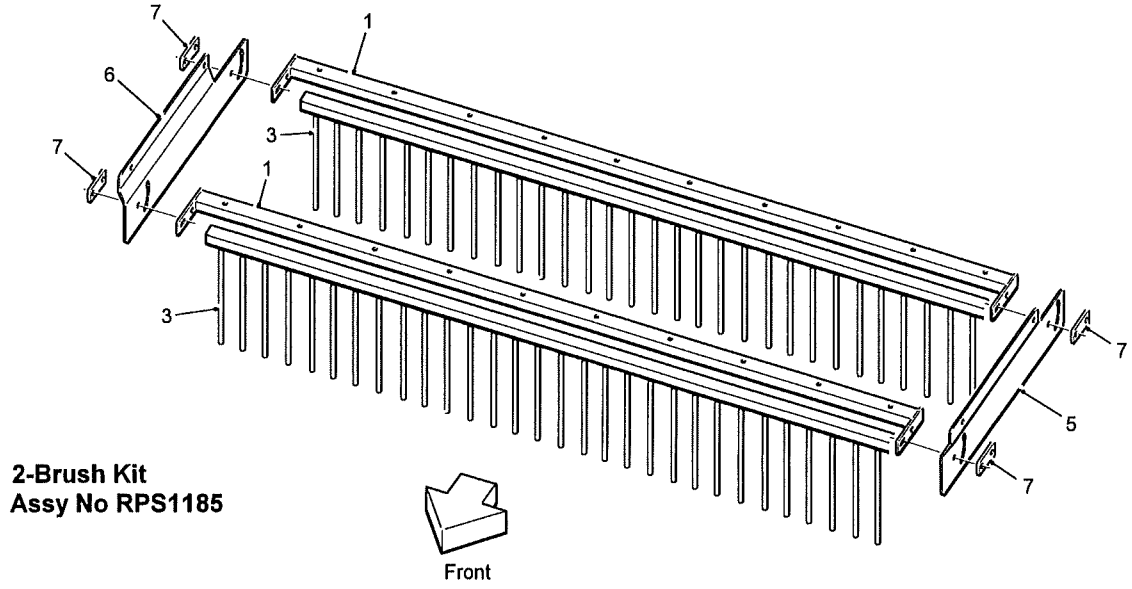
**Sweeping Clod Fingers**

Assy No 67211

Item	Part No.	Description	Qty.	Remarks
1	44563	Hydraulic Motor	1	
2				
3	56823	Guard	1	
4	56824	Cam	1	
5				
6	67210	Mounting Beam	1	
7	59798	Finger Guard	2	
8				
9	RPA610.301139	Tube	1	
10	67212	Tube	2	
11	RPA610.301165	Oscillator Arm	1	
12	RPA610.301202	Oscillator Arm	1	
13	RPA610.301207	Quadrant Plate	4	
14	RPA610.301209	End Plate	2	
15	RPA610.306023	Hinge Piece	1	
16	RPC632.301869	Decal	1	(not shown)
17	RPC648.081250	M8 Straight Grease Nipple	6	
18	RPC700.304701	Oscillator Paddle	14	
19	RPF200.030200	Ø30 External Circlip	2	
20	W0111	Ø55 Internal Circlip	2	
21	RPGM031.00228	Pin	1	
22	RPGM065.00073	Brass Washer	4	
23	RPGM088.00005	Plastic Dust Cap	2	
24	RPGM088.00017	Sealing Ring	4	
25	RPGMB89.02017	M20 Ball Joint	2	
26	RPM148.302182	Brass Bush	8	
27	RPM196.300869	Washer	1	
28	RPF174.220000	M20 Half Nut	2	
29				
30				
31				
32				
33	6006RS	Bearing	4	
34				
35				
36	SS030011/005	Steel Spacer	14	
37				
38				
39	22067005/010	Ø5x10 Roll Pin	4	
40	22078005/025	Ø5x25 Split Pin	2	
		<b>Hydraulic Components Consist Of:</b>		
41	11124	1/2"BSP Dowty Seal	2	
42				
43	12315	1/2"BSP M M Adaptor	2	
44				
45	27459	M18x1/2"BSP M M Adaptor	2	
46	27461	M18 Dowty Seal	2	
47				
48	60485	1/2"Hose Assembly (1400mm)	2	
49				
50	57217	S/A Proportional Valve Slice	1	Was RPS360-1

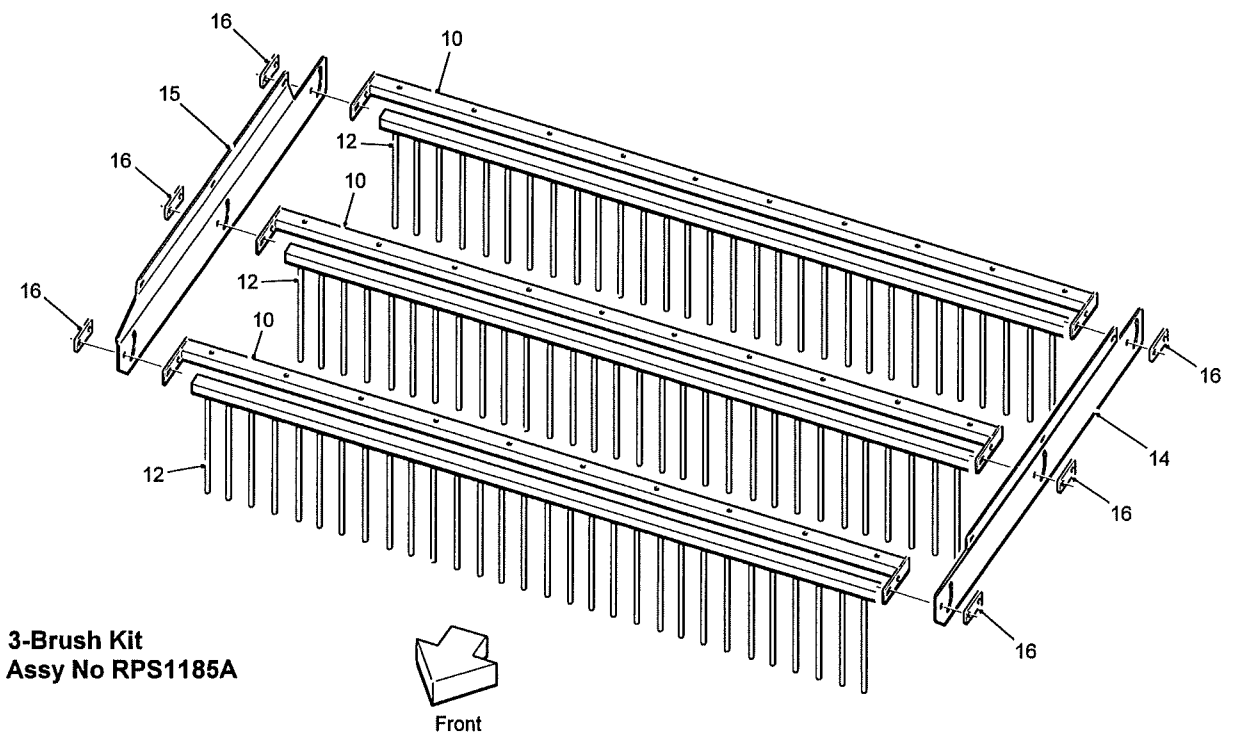
Machines from Serial No QM154

**Galaxy Brush Kits**



**2-Brush Kit**  
**Assy No RPS1185**

QM-SP055



**3-Brush Kit**  
**Assy No RPS1185A**

## 8.12a

## QUALITY MASTER SPARE PARTS

Machines from Serial No QM154

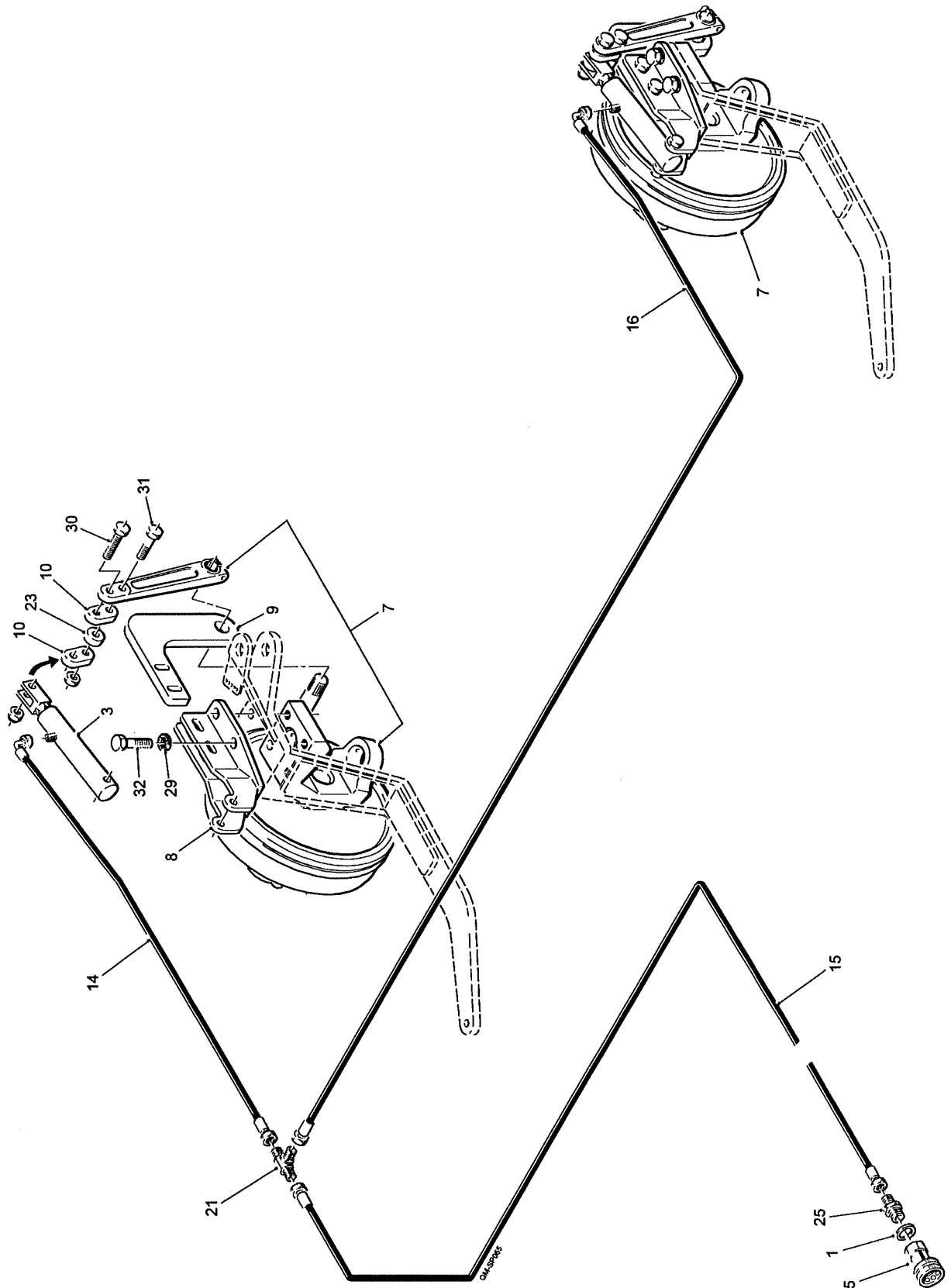
## Galaxy Brush Kits

Item	Part No.	Description	Qty.	Remarks
1	RPS1185	<b>2-Brush Kit Consists Of:</b>		
2	RPA610.309579	Brush Mounting Bar (1500mm)	2	
3	RPRS088.00257	Nylon Brush Strip	2	
4				
5	RPS1182	Mounting Panel LH	1	
6	RPS1183	Mounting Panel RH	1	
7	RPS1184	Tapped Adjuster Plate	4	
10	RPS1185A	<b>3-Brush Kit Consists Of:</b>		
11	RPA610.309579	Brush Mounting Bar (1500mm)	3	
12	RPRS088.00257	Nylon Brush Strip	3	
13				
14	RPS1182A	Mounting Panel LH	1	
15	RPS1183A	Mounting Panel RH	1	
16	RPS1184	Tapped Adjuster Plate	6	

Machines from Serial No QM154

**Braked Axle Assembly**

Assy No 67388



**8.13a****QUALITY MASTER SPARE PARTS**

Machines from Serial No QM154

**Braked Axle Assembly****Assy No 67388**

Item	Part No.	Description	Qty.	Remarks
1	11124	1/2"BSP Dowty Seal	1	
2				
3	57345	Brake Ram	2	
4				
5	60342	1/2"BSP Trail Brake Carrier	1	
6				
7	67382	Braked Stub Axle Assembly	2	
8	67384	Ram Mounting	2	
9	67385	Brake Shaft Support	2	
10	67387	Clevis Plate	4	
11				
12				
13				
14	71020	3/8"Hose Assembly (1400mm)	1	
15	71021	3/8"Hose Assembly (8100mm)	1	
16	71022	3/8"Hose Assembly (3900mm)	1	
17				
18				
19				
20				
21	SPCL597	3/8"BSP M M M Tee	1	
22				
23	SS030013/010	Steel Spacer	2	
24				
25	UC25	1/2"BSPx3/8"BSP M M Adaptor	1	
26				
27				
28				
29	22121016	M16 Nordlock Washer	8	
30	22011012/070	M12x70 Setscrew	2	
31	22012012/060	M12x60 Bolt	2	
32	22126016/055	M16x55 Bolt	8	