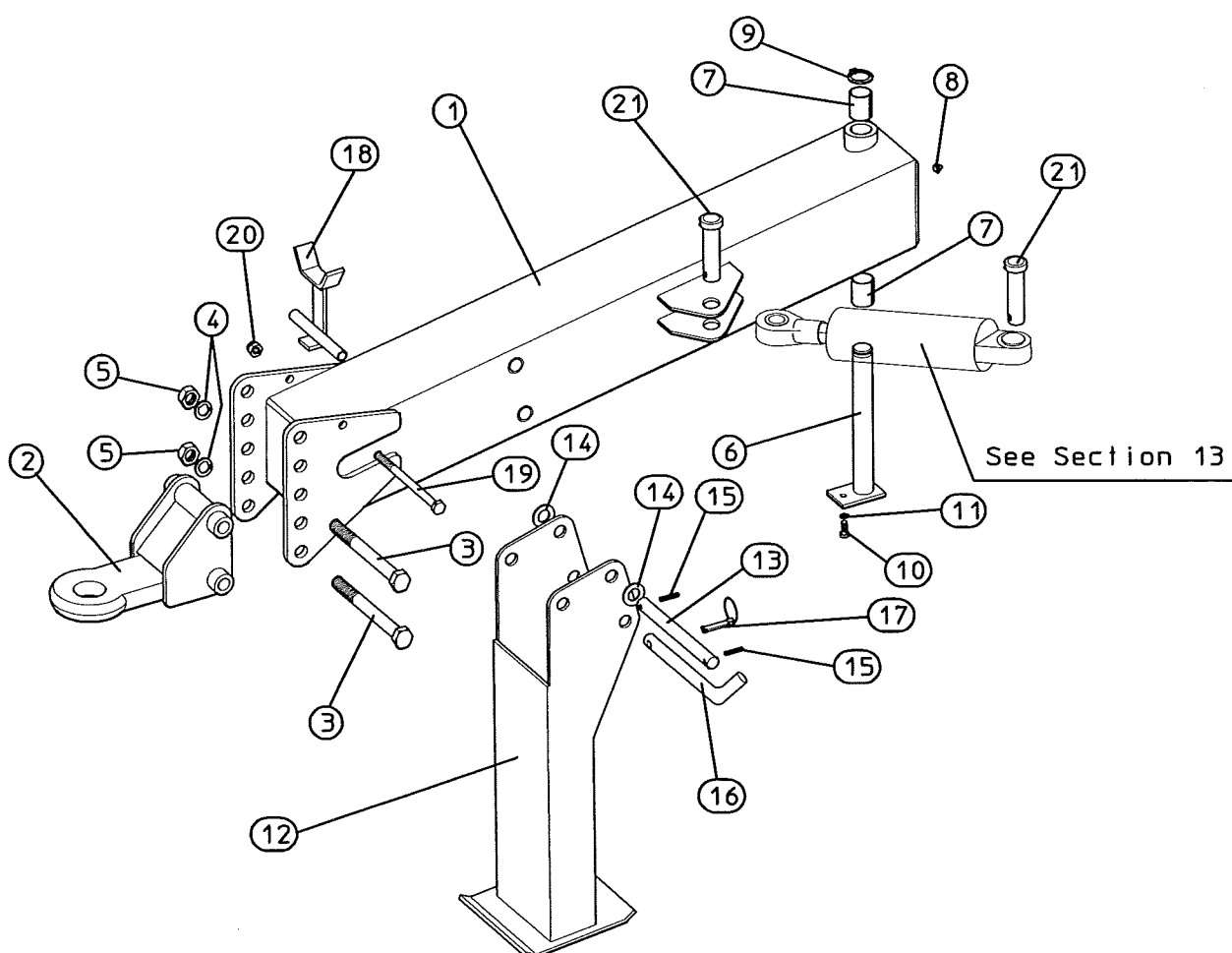


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**SECTION 1 DRAWBAR
QUALITY MASTER 1999 - 2002
ENTERPRISE 1999 - 2002**

Issue 070102



SECTION 1 DRAWBAR
QUALITY MASTER 1999 - 2002
ENTERPRISE 1999 - 2002

Issue 070102

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	A610.307366	ASSY. WELDED DRAWBAR	
2	1	A610.300014	ASSY. WELDED DRAWBAR EYE	
3	2	F100.120200	BOLT HEX.	M20x200
4	2	F282.120000	WASHER SPRING	M20
5	2	F170.120000	NUT FULL HEX.	M20
6	1	A610.300036	ASSY. WELDED PIVOT PIN	
7	2	B250.303440	PIVOT BUSH GLACIER	
8	1	C648.081250	GREASE NIPPLE	M8x1.5 STRAIGHT
9	1	F200.030200	CIRCLIP EXTERNAL	
10	1	F130.108020	SCREW SET HEX.	M8x20
11	1	F282.108000	WASHER SPRING	M8
12	1	A610.307369	ASSY. WELDED DRAWBAR STAND	
13	1	M146.307375	PIN	
14	2	F280.213730	WASHER FLAT	M20
15	2	F220.060030	PIN - ROLL	6x30
16	1	M146.305150	PIN	
17	1	F232.060000	PIN - LINCH	3/8" RP036.01138
18	1	A610.307371	ASSY. WELDED P.T.O. REST	
19	1	F100.112180	BOLT HEX.	M12x180
20	1	F176.112000	NUT NYLOC HEX.	M12
21	2	M146.300537	PIN RAM MTG.	
x21	2	M176.300906	SPACER ID.26-OD.30-9 LG.	
x21*	2	M176.304612	SPACER ID.26-OD.30-10 LG.	RDM01057
x21	4	F280.255040	WASHER FLAT	M24
x21	2	F230.080000	PIN - LINCH	M8 RP036.01177

* ONLY USED WHEN RAM HAS SKF/ELGEE SPHERICAL ENDS.

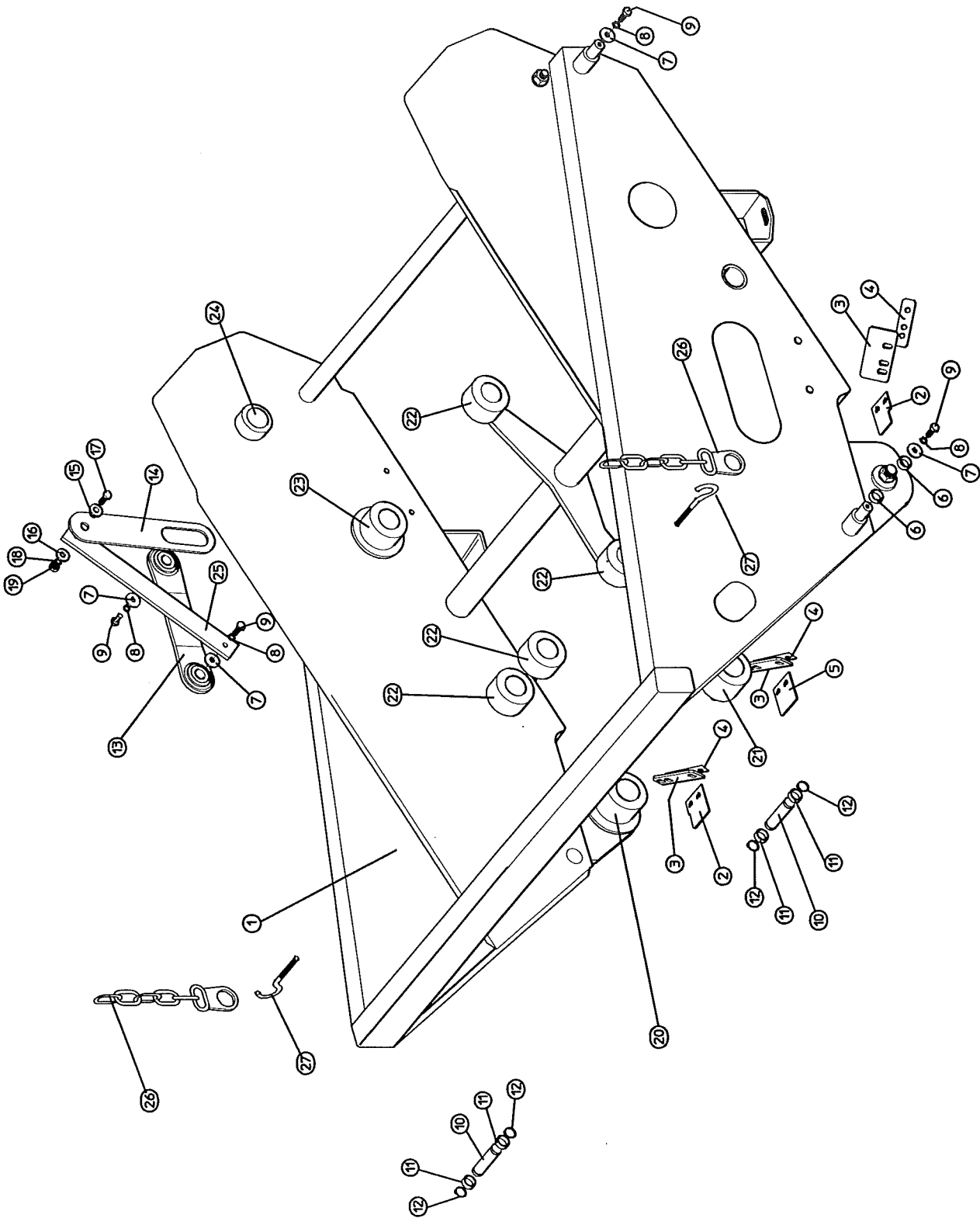
SECTION 1A DRAWBAR EYE REDUCER OPTION
QUALITY MASTER 1999 -
ENTERPRISE 1999 -

Issue 040400

ITEM	QTY	PART NUMBER	DESCRIPTION
x	1	M122.302709	EYE REDUCER

SECTION 3 FLOATING CHASSIS
QUALITY MASTER
YEAR 2000-

Issue 020902



SECTION 3 FLOATING CHASSIS
 QUALITY MASTER
 YEAR 2000-

Issue 020902

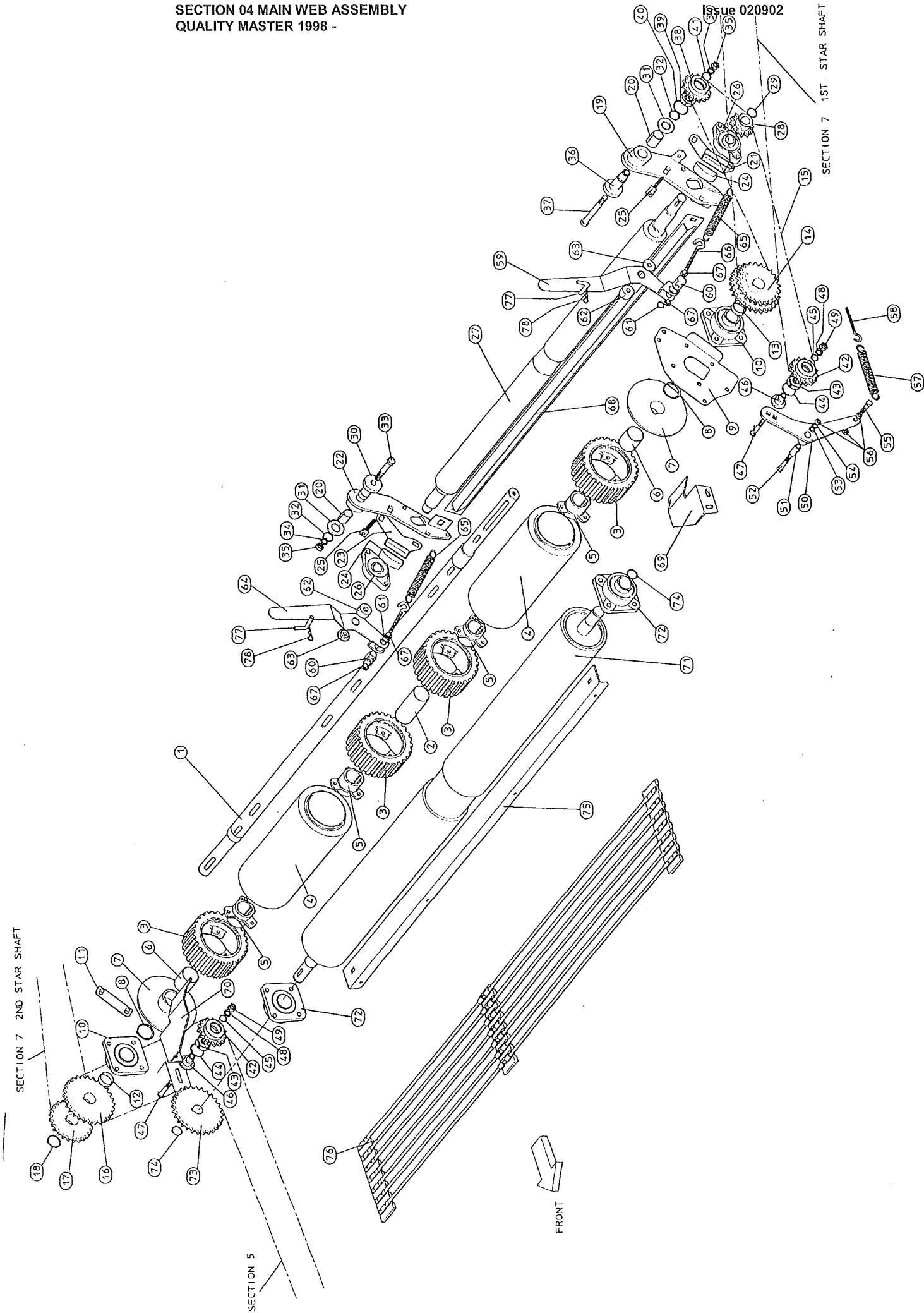
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	A610.305760	ASSY. WELDED FLOATING CHASSIS	
2	2	W240.300135	SCRAPER FRT.ROLLER LH.& RH.	
x2	4	F102.108020	BOLT CARRIAGE CUP SQUARE	
x2	4	F280.082116	WASHER FLAT	
x2	4	F282.108000	WASHER SPRING	
x2	4	F170.108000	NUT FULL HEX.	
3	3	W240.300134	SCRAPER	
4	3	M256.300133	STRIP CLAMP	
x4	6	F130.110025	SCREW SET HEX.	M10x25
x4	6	F280.102120	WASHER FLAT	M10
x4	6	F282.110000	WASHER SPRING	M10
x4	6	F170.110000	NUT FULL HEX.	M10
5	1	W240.300445	SCRAPER FRT.ROLLER CENTRE	
x5	2	F130.108020	SCREW SET HEX.	M8x20
x5	2	F280.082116	WASHER FLAT	M8
x5	2	F282.108000	WASHER SPRING	M8
x5	2	F170.108000	NUT FULL HEX.	M8
6	A/R		SPACER	
7	5	M196.300794	WASHER SPECIAL	
8	5	F282.110000	WASHER SPRING	M10
9	4	F130.110025	SCREW SET HEX.	M10x25
09A	1	F130.110035	SCREW SET HEX.	M10x35
10	2	M146.306263	PIN	
11	A/R	M176.304600	SPACER	
12	4	F200.025200	CIRCLIP EXTERNAL	A25x2
13	1	A610.304043	ASSY. WELDED FLOATING CHASSIS TIE BAR	
14	1	M254.304207	STRAP	
15	1	M114.304206	COLLAR	
16	1	M196.304296	WASHER	
17	1	F100.112055	BOLT HEX.	M12x55
18	1	F282.112000	WASHER SPRING	M12
19	1	F170.112000	NUT FULL HEX.	M12
20	2	A510.308681	ASSY. ROLLER FLANGED	200.02869
x20	1	M180.307415	SPINDLE	
x20	1	M176.307416	SPACER	
x20	1	M156.308683	ROLLER-SHELL MACHINED	001.00180
x20	1	F136.108016	SCREW SOCKET SET	M8x16
x20	1	F200.025200	CIRCLIP EXTERNAL	A25x2
x20	2	B200.062050	BEARING	
x20	3	S210.002052	METAL SEAL ASSEMBLY	
x20	1	C648.081000	GREASE NIPPLE	M8x1
x20	2	F222.060016	PIN GROOVE	6x16
x20	2	F290.124000	WASHER SHAKEPROOF EXTERNAL	M24
x20	2	F170.124000	NUT FULL HEX.	M24
x20	2	F222.060016	PIN GROOVE	6x16
x20	2	F282.124000	WASHER SPRING	M24
x20	2	F170.102400	NUT FULL HEX.	M24
21	1	A510.308684	ASSY. ROLLER PLAIN	200.00992
x21	1	M180.307415	SPINDLE	
x21	1	M176.307416	SPACER	
x21	1	M156.308686	ROLLER-SHELL MACHINED	001.00059
x21	1	F136.108016	SCREW SOCKET SET	M8x16
x21	1	F200.025200	CIRCLIP EXTERNAL	A25x2
x21	2	B200.062050	BEARING	
x21	3	S210.002052	METAL SEAL ASSEMBLY	
x21	1	C648.081000	GREASE NIPPLE	M8x1
x21	1	F222.060016	PIN GROOVE	6x16
x21	1	F282.124000	WASHER SPRING	M24
x21	1	F170.102400	NUT FULL HEX.	M24
22	6	C700.300147	SUPPORT ROLLER	95mm
x22	2	F100.116070	BOLT HEX.	M16x70
x22	6	M148.303071	PIVOT - BUSH	
x22	6	M176.306319	SPACER	30mm OD. 10LG.
x22	6	C620.303070	CAP	
x22	6	070.00446	SEAL	
x22	6	089.00565	SHIELD	
x22	6	F170.116000	NUT FULL HEX.	M16

SECTION 3 FLOATING CHASSIS
 QUALITY MASTER
 YEAR 2000-

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ITEM	QTY	PART NUMBER	DESCRIPTION	
x22	6	F282.116000	WASHER SPRING	M16
x22	6	F280.163020	WASHER FLAT	M16
x22	4	F100.116065	BOLT HEX.	M16x65
23	2	C700.300146	SUPPORT ROLLER FLANGED	95mm
x23	2	M148.303071	PIVOT - BUSH	
x23	2	C620.303070	CAP	
x23	2	070.00446	SEAL	
x23	2	089.00565	SHIELD	
x23	2	F280.163020	WASHER FLAT	M16
x23	2	F282.116000	WASHER SPRING	M16
x23	2	F100.116070	BOLT HEX.	M16x70
x23	2	F170.116000	NUT FULL HEX.	M16
24	2	C700.300148	SUPPORT ROLLER	
x24	2	M148.303071	PIVOT - BUSH	
x24	2	M176.306318	SPACER	30mm OD. 20LG.
x24	2	070.00446	SEAL	
x24	2	F100.116065	BOLT HEX.	M16x65
x24	2	F280.163020	WASHER FLAT	M16
x24	2	F282.116000	WASHER SPRING	M16
x24	2	F170.116000	NUT FULL HEX.	M16
x24	2	089.00565	SHIELD	
x24	2	C620.303070	CAP	
25	1	M252.306898	STAY	
26	2	A610.306878	ASSY. WELDED - SAFETY CHAIN	
27	2	F128.306073	BOLT HOOK	10mmx80
x27	4	F170.110000	NUT FULL HEX.	M10

SECTION 04 MAIN WEB ASSEMBLY
QUALITY MASTER 1998 -



SECTION 04 MAIN WEB ASSEMBLY
QUALITY MASTER 1998 -

Issue 020902

ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	1	M162.305725	SHAFT - MAIN WEB DRIVE	
2	1	M176.300781	SPACER DRIVE ROLLER	
3	4	C700.301267	DRIVE ROLLER	OR C700.302860
x3	4	F210.128060	KEY PLAIN	12x8x60
4	2	A510.303920	DRIVE DRUM	RDM00845
x4	4	F162.116080	STUD	M16x80
5	4	006.00482	HUB	B50
x5	12	F130.110030	SCREW SET HEX.	M10x30
x5	12	F282.110000	WASHER SPRING	M10
x5	12	F170.110000	NUT FULL HEX.	M10
6	2	M176.300780	SPACER FLANGE TO ROLLER	
7	2	M124.302284	FLANGE 006.00420	
x7	2	F210.128040	KEY PLAIN	12x8x40
8	2	F200.050300	CIRCLIP EXTERNAL	A50x3
9	1	M225.305724	PLATE - MAIN WEB BEARING MTG.	
x9	4	F130.112025	SCREW SET HEX.	M12x25
x9	4	F282.112000	WASHER SPRING	M12
x9	4	F170.112000	NUT FULL HEX.	M12
10	2	B244.000402	BEARING	B40
x10	6	F130.112030	SCREW SET HEX.	M12x30
x10	6	F282.112000	WASHER SPRING	M12
x10	6	F170.112000	NUT FULL HEX.	M12
11	1	M225.306729	PLATE H/R STOP	RDM00776
x11	2	F130.112035	SCREW SET HEX.	M12x35
x11	2	F282.112000	WASHER SPRING	M12
x11	2	F170.112000	NUT FULL HEX.	M12
12	A/R	M176.304600	SPACER	12 LG. BORE 41
13	A/R	M176.304600	SPACER	8 LG. BORE 41
14	1	M182.306280	SPROCKET DOUBLE	28T/24T 3/4"P B
x14	1	F210.121040	KEY PLAIN	12x10x40
15	1	T732.620068	CHAIN	
16	1	M182.306278	SPROCKET	28T 3/4"P
17	1	M182.306279	SPROCKET	24T 3/4"P
x17	1	F210.121060	KEY PLAIN	12x10x60
18	1	F200.040250	CIRCLIP EXTERNAL	A40x2.5
19	1	A610.305954	ASSY. WELDED H/R MTG. L/H	
20	2	B250.303440	GLACIER BUSH	30x40
21	1	A610.301739	ASSY. WELDED H/ROLLER ADJ. STOP L/H	
22	1	A610.305955	ASSY. WELDED H/R MTG. R/H	
23	1	A610.301740	ASSY. WELDED H/ROLLER ADJ. STOP R/H	
24	2	C678.301660	STOP	
25	2	A610.301753	ASSY. WELDED ADJ.	
x25	4	F170.112000	NUT FULL HEX.	M12
x25	2	F102.112040	BOLT CARRIAGE CUP SQUARE	M12x40
x25	2	F176.112000	NUT NYLOC HEX.	M12
26	2	B242.000302	BEARING	B30
x26	2	F130.112035	SCREW SET HEX.	M12x35
x26	2	F282.112000	WASHER SPRING	M12
x26	2	F170.112000	NUT FULL HEX.	M12
x26	2	F102.112045	BOLT CARRIAGE CUP SQUARE	M12x45
x26	2	F176.112000	NUT NYLOC HEX.	M12
27	1	C700.305732	HAULM ROLLER	82mm DIA.
28	1	M182.300354	SPROCKET	12T 3/4"P
x28	1	F210.088025	KEY PLAIN	8x8x25
29	2	F200.030200	CIRCLIP EXTERNAL	A30x2
30	1	M178.305900	SPIGOT	
31	2	F280.315640	WASHER FLAT	M30
32	2	F200.030200	CIRCLIP EXTERNAL	A30x2
33	1	F100.116095	BOLT HEX.	M16x95
34	2	F282.116000	WASHER SPRING	M16
35	2	F170.116000	NUT FULL HEX.	M16
36	1	M178.305901	SPIGOT	
37	1	F100.116125	BOLT HEX.	M16x125
38	1	M182.300390	SPROCKET	15T 3/4"P
39	1	B200.062052	BEARING	B25
40	1	F202.052200	CIRCLIP INTERNAL	J52x2
41	1	F200.025200	CIRCLIP EXTERNAL	A25x2
42	2	M182.306353	SPROCKET	15T 3/4"P
43	2	B200.062042	BEARING	B20
44	2	F202.047175	CIRCLIP INTERNAL	J47x1.75
45	2	F200.020120	CIRCLIP EXTERNAL	A20x1.2
46	2	M180.305086	SPINDLE	
47	2	F102.112070	BOLT CARRIAGE CUP SQUARE	M12x70
48	2	F282.112000	WASHER SPRING	M12
49	2	F170.112000	NUT FULL HEX.	M12
50	1	A610.306071	ASSY. WELDED CHAIN TENSIONER	
51	1	M148.306069	PIVOT	

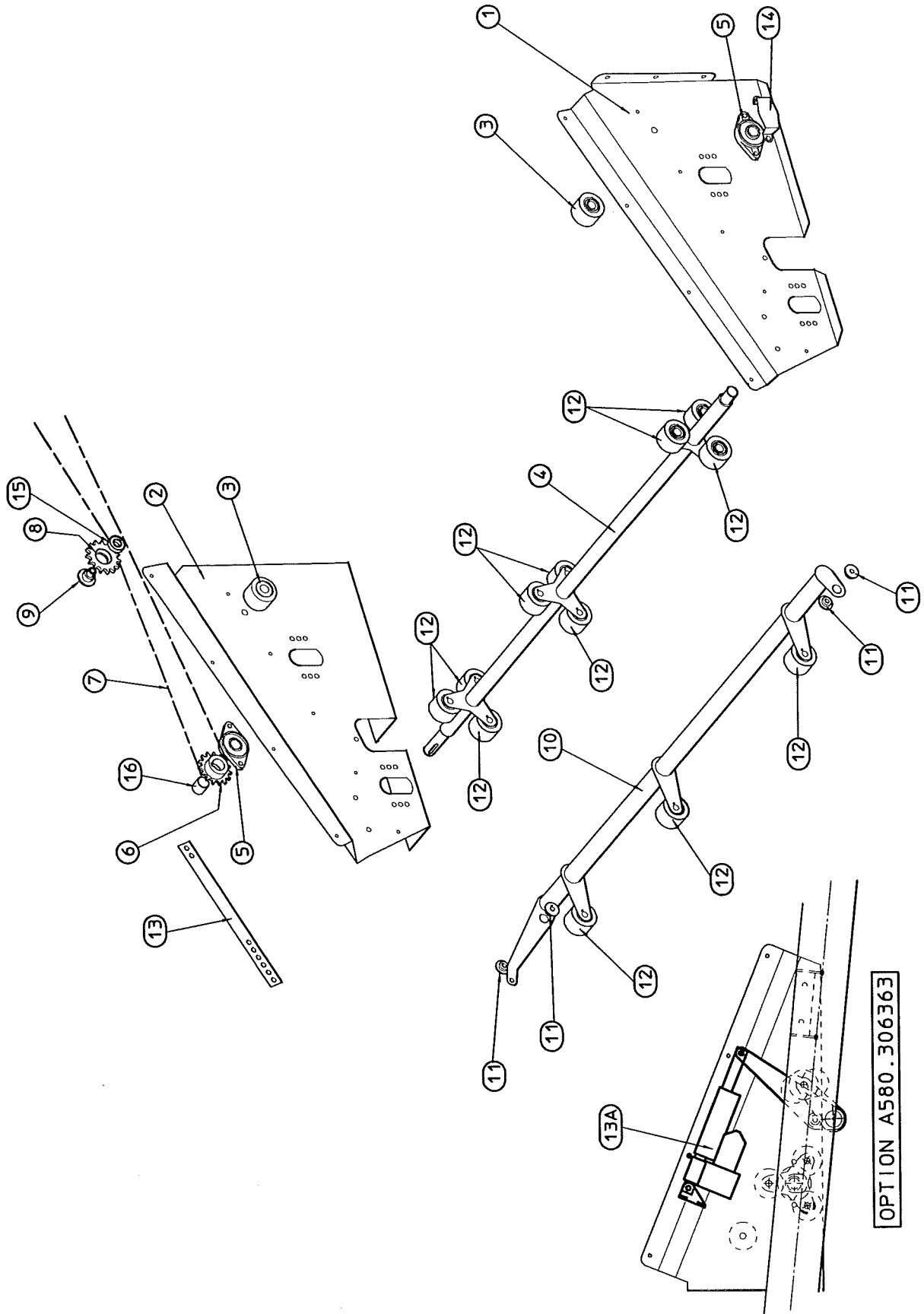
SECTION 04 MAIN WEB ASSEMBLY
QUALITY MASTER 1998 -

Issue 020902

ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
52	1	F100.112070	BOLT HEX.	M12x70
53	1	F280.132825	WASHER FLAT	M12
54	1	F282.112000	WASHER SPRING	M12
55	1	F100.112040	BOLT HEX.	M12x40
56	3	F170.112000	NUT FULL HEX.	M12
57	1	C676.304679	SPRING	
58	1	F128.110130	BOLT HOOK	10mm 130LG.
x58	2	F170.110000	NUT HEX.FULL	M10
59	1	A610.305877	ASSY. WELDED HAULM ROLLER RELEASE ARM L/H	
60	2	M148.301746	PIVOT H/R SPRING MTG.	
61	2	F200.020175	CIRCLIP EXTERNAL	A20x1.75
62	2	M176.305902	SPACER	
63	2	M108.304349	BOSS	
x63	2	F102.112060	BOLT CARRIAGE CUP SQUARE	M12x60
x63	2	F282.112000	WASHER SPRING	M12
x63	2	F170.112000	NUT FULL HEX.	M12
64	1	A610.305878	ASSY. WELDED HAULM ROLLER RELEASE ARM R/H	
65	2	C676.304679	SPRING	
66	2	F128.110130	BOLT HOOK	
67	4	F170.110000	NUT HEX.FULL	M10
68	1	A610.306203	ASSY. WELDED SCRAPER	
x68	2	F102.112030	BOLT CARRIAGE CUP SQUARE	M12x30
x68	2	F280.132825	WASHER FLAT	M12
x68	2	F176.112000	NUT NYLOC HEX.	M12
69	1	W240.303714	SCRAPER DRIVE SHAFT L/H	
x69	2	M176.306377	SPACER	
x69	2	F130.112025	SCREW SET HEX.	M12x25
x69	2	F280.132825	WASHER FLAT	M12
x69	2	F282.112000	WASHER SPRING	M12
x69	2	F170.112000	NUT FULL HEX.	M12
70	1	W240.303715	SCRAPER DRIVE SHAFT R/H	
x70	2	M176.306377	SPACER	
x70	2	F130.112025	SCREW SET HEX.	M12x25
x70	2	F280.132825	WASHER FLAT	M12
x70	2	F282.112000	WASHER SPRING	M12
x70	2	F170.112000	NUT FULL HEX.	M12
71	1	C700.305979	MOULDING - NIP ROLLER	
72	2	B244.000352	BEARING	B35
x72	8	F130.112030	SCREW SET HEX.	M12x30
x72	8	F282.112000	WASHER SPRING	M12
x72	8	F170.112000	NUT FULL HEX.	M12
73	1	M182.306277	SPROCKET	28T 3/4"P
x73	1	F210.108030	KEY PLAIN	10x8x30
74	2	F200.035250	CIRCLIP EXTERNAL	A35x2.5
75	1	M225.306029	SCRAPER	
x75	2	F102.112030	BOLT CARRIAGE CUP SQUARE	M12x30
x75	2	F280.132825	WASHER FLAT	M12
x75	2	F282.112000	WASHER SPRING	M12
x75	2	F170.112000	NUT FULL HEX.	M12
x75	4	F102.408016	BOLT SLOTTED COACH	M8x16
x75	4	F280.082116	WASHER FLAT	M8
x75	4	F282.108000	WASHER SPRING	M8
x75	4	F170.108000	NUT FULL HEX.	M8
76	1	W300.306354	WEB MAIN 28mm PITCH	
76	1	W300.306355	WEB MAIN 35mm PITCH	
76	1	W300.306356	WEB MAIN 36mm PITCH	
76	1	W300.306357	WEB MAIN 40mm PITCH	
76	1	W300.306358	WEB MAIN 44mm PITCH	
76	1	W300.306359	WEB MAIN 45mm PITCH	
76	1	W300.306360	WEB MAIN 50mm PITCH	
77	2	M146.306389	PIN	
78	2	B99.03513	R CLIPS	3mm

SECTION 5 AGITATOR
QUALITY MASTER
YEAR 1999 - 2002

Issue 020902



SECTION 5 AGITATOR
QUALITY MASTER
YEAR 1999 - 2002

Issue 020902

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	M225.307184	PLATE - AGITATOR L/H	
x1	5	F130.112025	SCREW SET HEX.	M12x25
x1	5	F282.112000	WASHER SPRING	M12
x1	5	F170.112000	NUT FULL HEX.	M12
2	1	A610.307183	ASSY. WELDED AGITATOR MTG. R/H	
x2	5	F130.112025	SCREW SET HEX.	M12x25
x2	5	F282.112000	WASHER SPRING	M12
x2	5	F170.112000	NUT FULL HEX.	M12
3	2	C700.300148	SUPPORT ROLLER	
x3	2	M148.303071	PIVOT - BUSH	
x3	2	070.00446	SEAL	
x3	4	M176.306318	SPACER	
x3	2	M176.306319	SPACER	
x3	2	F100.116120	BOLT HEX.	M16x120
x3	2	F280.163020	WASHER FLAT	M16
x3	2	F282.116000	WASHER SPRING	M16
x3	2	F170.116000	NUT FULL HEX.	M16
x3	2	089.00565	SHIELD	
x3	2	C620.303070	PLASTIC CAP	
4	1	A610.305728	ASSY. WELDED AGITATOR SHAFT	
x4	1	F200.030200	CIRCLIP EXTERNAL	A30x2
5	2	B242.102062	FLANGE BEARING	
x5	4	F130.112035	SCREW SET HEX.	M12x35
x5	4	F282.112000	WASHER SPRING	M12
x5	4	F170.112000	NUT FULL HEX.	M12
6	1	M182.300348	SPROCKET 014.00050	15T 3/4"P B30
x6	1	F214.088030	KEY PLAIN	8x8x30
7	1	T732.620114	CHAIN	3/4" 1/2" 114R
7	1	T732.620157 *	CHAIN	3/4" 1/2" 157R
* When agitator is fitted in forward position.				
8	1	M182.306353	SPROCKET	15T 3/4"P B47 W28
x8	1	F202.047175	CIRCLIP INTERNAL	J47x1.75
9	1	M180.305086	SPINDLE	
x9	1	F200.020120	CIRCLIP EXTERNAL	A20x1.2
x9	1	F100.112065	BOLT HEX.	M12x65
x9	1	F282.112000	WASHER SPRING	M12
x9	1	F170.112000	NUT FULL HEX.	M12
10	1	A610.307188	ASSY. WELDED AGITATOR CONTROL SHAFT	
11	4	M108.304349	BOSS	
x11	2	F100.112040	BOLT HEX.	M12x40
x11	2	F282.112000	WASHER SPRING	M12
x11	2	F170.112000	NUT FULL HEX.	M12
12	12	C700.300148	POLYURETHANE ROLLER	
x12	12	M148.303071	PIVOT - BUSH	
x12	12	070.00446	SEAL	
x12	12	M176.306319	SPACER	
x12	12	F100.116080	BOLT HEX.	M16x80
x12	12	F280.163020	WASHER FLAT	M16
x12	12	F282.116000	WASHER SPRING	M16
x12	12	F170.116000	NUT FULL HEX.	M16
x12	12	089.00565	SHIELD	
x12	12	C620.303070	CAP	
13	1	M254.304314	STRAP	
x13	2	F130.112030	SCREW SET HEX.	M12x30
x13	2	F176.112000	NUT NYLOC HEX.	M12
14	1	M216.301080	GUARD SHAFT END	
15	1	B200.062042	BEARING	
16	1	M176.300356	SPACER	OD.35 ID.31 35LG.

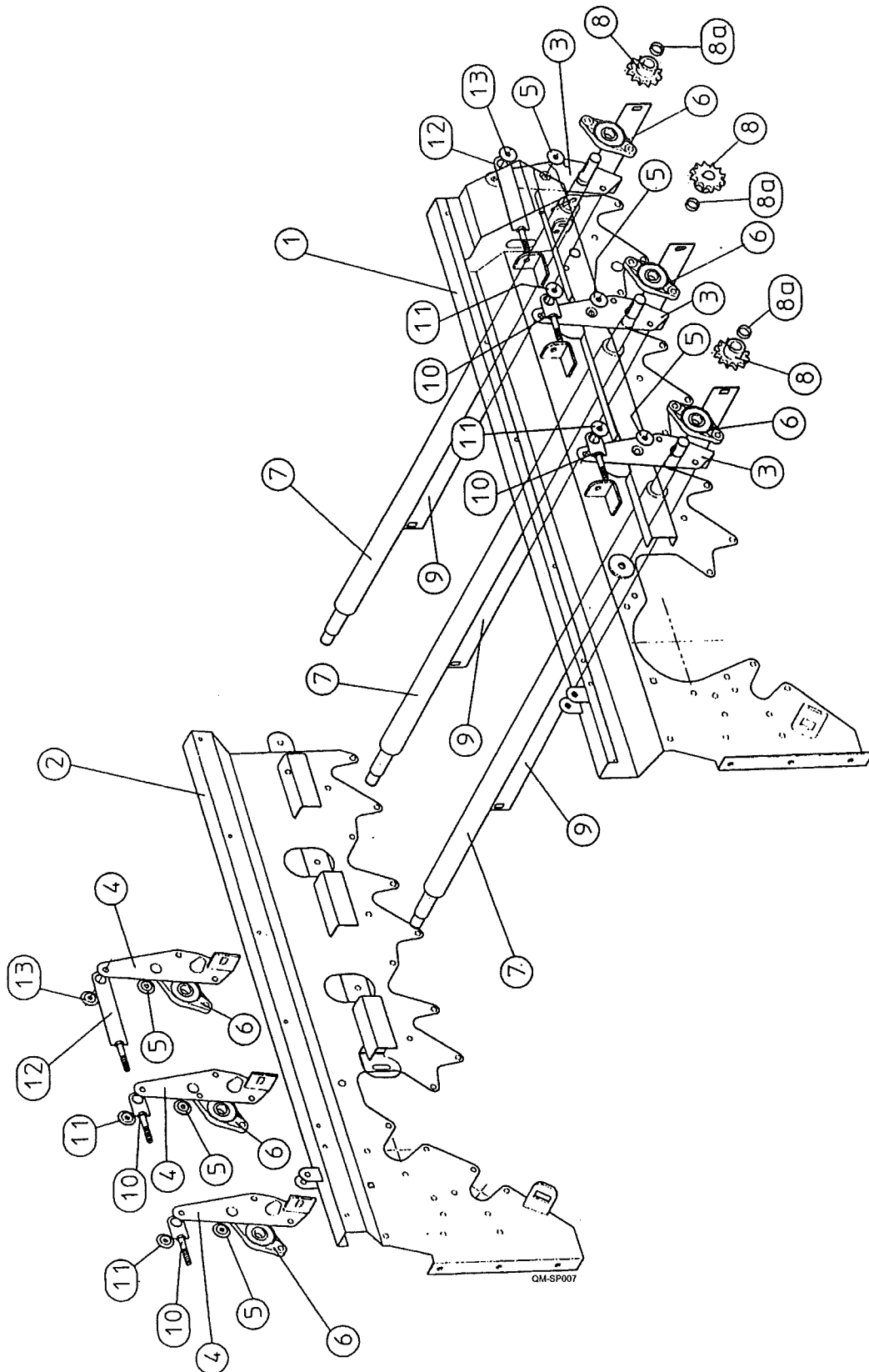
SECTION 05A A580.306363 OPTION AGITATOR ELECTRIC PITCH CONTROL
 QUALITY MASTER
 YEAR 1999 - 2002

Issue 020902

ITEM	QTY	PART NUMBER	DESCRIPTION	
13A	1	E202.305394	ACTUATOR - CPT.	
	1	E202.304480	ACTUATOR	
	2	E288.305387	SWITCH - LIMIT	
	1	E221.305388	CONNECTOR BODY FEMALE 2 WAY	
	2	E222.305323	CONNECTOR-TAG 250 SERIES	
	1	E276.307465	RELAY-BOX CPTE.	
	4	E232.305364	DIODE - 1 AMP	
	1	E276.305370	RELAY - 10 AMP DPCO	
	1	E212.305361	BOX - ONLY	
	2	E246.305371	GLAND - 12.5 DIA.	
	1	E268.305321	PLUG - HOUSING	
	2	E268.305319	PLUG - INNER	
	1	E221.305389	CONNECTOR - 2 WAY MALE	
	2	E222.305322	CONNECTOR-TAG BLADE 250 SERIES	
	1	E216.305312	CABLE - RED 1.00mm	
	1	E216.305310	CABLE - BLACK 1.00mm	
	A/R	E283.305302	SLEEVE	
	1	M108.305090	BRACKET	
	2	F140.103520	SCREW CHEESE HEAD SLOTTED	
	2	F170.103500	NUT FULL HEX.	
	3	E216.305356	CABLE - TIE MOUNT	
	3	E216.305357	CABLE - TIE	
x13A	2	F100.112065	BOLT HEX.	M12x65
x13A	1	F170.112000	NUT FULL HEX.	M12
x13A	2	F176.112000	NUT NYLOC HEX.	M12
x	1	E260.306527	LOOM - ACTUATOR	
	1	E203.305328	ADAPTOR	
	1	E246.305333	GLAND - CAP NUT	
	1	E246.305342	GLAND - REDUCING BUSH	
	1	E246.301460	GLAND - LOCK NUT	
	1	E221.305339	CONDUIT - END SLEEVE	
	1	E221.305336	CONDUIT	
	1	E284.303225	SOCKET - 3 WAY	
	2	E284.305320	SOCKET - INNER	
	1	E216.305313	CABLE - YELLOW 1.00mm	
x	1	E260.305292	LOOM - ACTUATOR SWITCH	
	1	E288.301550	SWITCH 3 POSITION	
	1	E288.303167	SWITCH - COVER	
	1	E290.305374	TERMINAL - 4 WAY SCREW	
	6	E222.305317	CONNECTOR - LUCAR 250 SERIES	
	6	E222.305318	CONNECTOR - COVER LUCAR	
	1	E216.305309	CABLE - YELLOW 0.75mm	
	1	E216.305308	CABLE - RED 0.75mm	
	1	E216.305306	CABLE - BLACK 0.75mm	

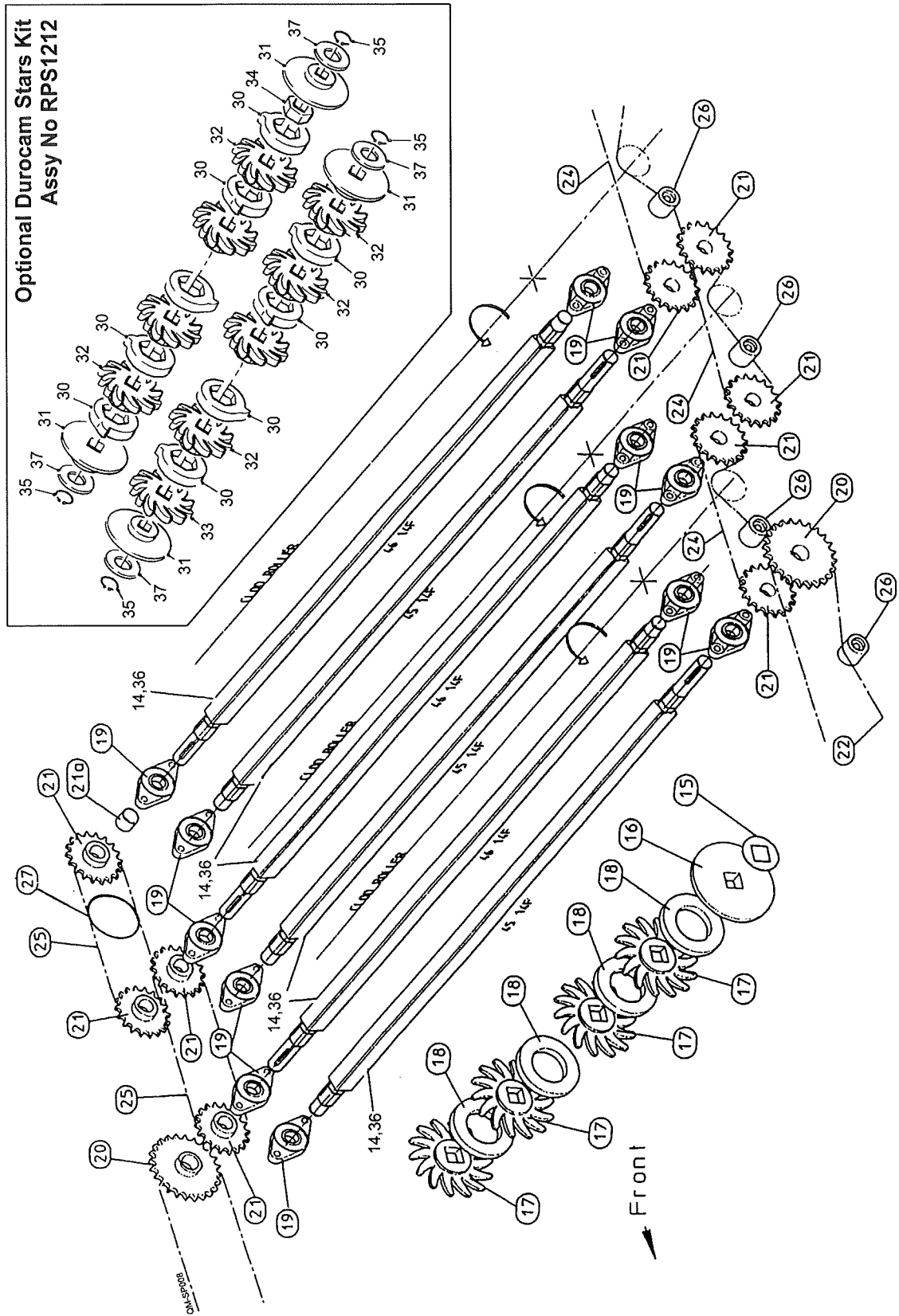
SECTION 7 STAR SEPARATOR
QUALITY MASTER
YEAR 1998-2002

ISSUE 3 09.12



SECTION 7 STAR SEPARATOR
QUALITY MASTER
YEAR 1998-2002

ISSUE 3 09.12



SECTION 7 STAR SEPARATOR
QUALITY MASTER
YEAR 1998-2002

ISSUE 3 09.12

ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	RPA610.305813	MOUNTING PLATE LH	
x1	5	RPF130.112025	SCREW SET HEX	M12x25
x1	5	RPF282.112000	WASHER SPRING	M12
x1	5	RPF170.112000	NUT FULL HEX	M12
x1	1	RPA610.302480	ADJUSTER BOLT	
x1	2	RPF280.132825	WASHER FLAT	M12
x1	2	RPF170.112000	NUT FULL HEX	M12
x1	1	RPF130.110025	SCREW SET HEX	M10x25
x1	1	RPF176.110000	NUT NYLOC HEX	M10
2	1	RPA610.305814	MOUNTING PLATE RH	
x2	5	RPF130.112025	SCREW SET HEX	M12x25
x2	5	RPF282.112000	WASHER SPRING	M12
x2	5	RPF170.112000	NUT FULL HEX	M12
x2	1	RPA610.302480	ADJUSTER BOLT	
x2	2	RPF280.132825	WASHER FLAT	M12
x2	2	RPF170.112000	NUT FULL HEX	M12
x2	1	RPF130.110025	SCREW SET HEX	M10x25
x2	1	RPF176.110000	NUT NYLOC HEX	M10
x2	1	RPA610.305814	MOUNTING PLATE RH	
3	3	RPA610.305695	BRACKET LH	
4	3	RPA610.305696	BRACKET RH	
5	6	RPM108.304349	BOSS	
x5	6	RPF130.112030	SCREW SET HEX	M12x30
x5	6	RPF282.112000	WASHER SPRING	M12
x5	6	RPF170.112000	NUT FULL HEX	M12
6	6	RPB242.000252	BEARING	
x6	6	RPC648.061252	GREASE NIPPLE	6mm 90°
x6	12	RPF130.112030	SCREW SET HEX	M12x30
x6	12	RPF282.112000	WASHER SPRING	M12
x6	12	RPF170.112000	NUT FULL HEX	M12
7	3	RPA610.305805	ROUND CLOD ROLLER OPTION	Ø48
7	3	RPA610.305808	SQUARE CLOD ROLLER OPTION	
7	3	RPM160.305810	HEXAGONAL CLOD ROLLER OPTION	
7	3	RPA610.307092	ROUND CLOD ROLLER	Ø57
x7	3	RPF210.088035	KEY PLAIN	8x8x35
x7	6	RPF200.025200	CIRCLIP	Ø25x2
8	3	RPM182.303035	SPROCKET	12T 3/4"P
8a	3	RPM176.304612	SPACER	30x26x10
9	3	RPA610.306203	SCRAPER	YEAR 1998-2001
9	3	RPA610.311101	SCRAPER	YEAR 2002-
x9	6	RPF102.112030	BOLT CARRIAGE CUP SQUARE	M12x30
x9	6	RPF280.132825	WASHER FLAT	M12
x9	6	RPF176.112000	NUT NYLOC HEX	M12
10	4	RPA610.306310	ADJUSTER SHORT	
x10	8	RPF170.112000	NUT FULL HEX	M12
11	4	RPM108.304349	BOSS	
x11	4	RPF130.112030	SCREW SET HEX	M12x30
x11	4	RPF282.112000	WASHER SPRING	M12
x11	4	RPF170.112000	NUT FULL HEX	M12
12	2	RPA610.306308	ADJUSTER LONG	
x12	4	RPF170.112000	NUT FULL HEX	M12
13	2	RPM106.304349	BOSS	
x13	2	RPF130.112030	SCREW SET HEX	M12x30

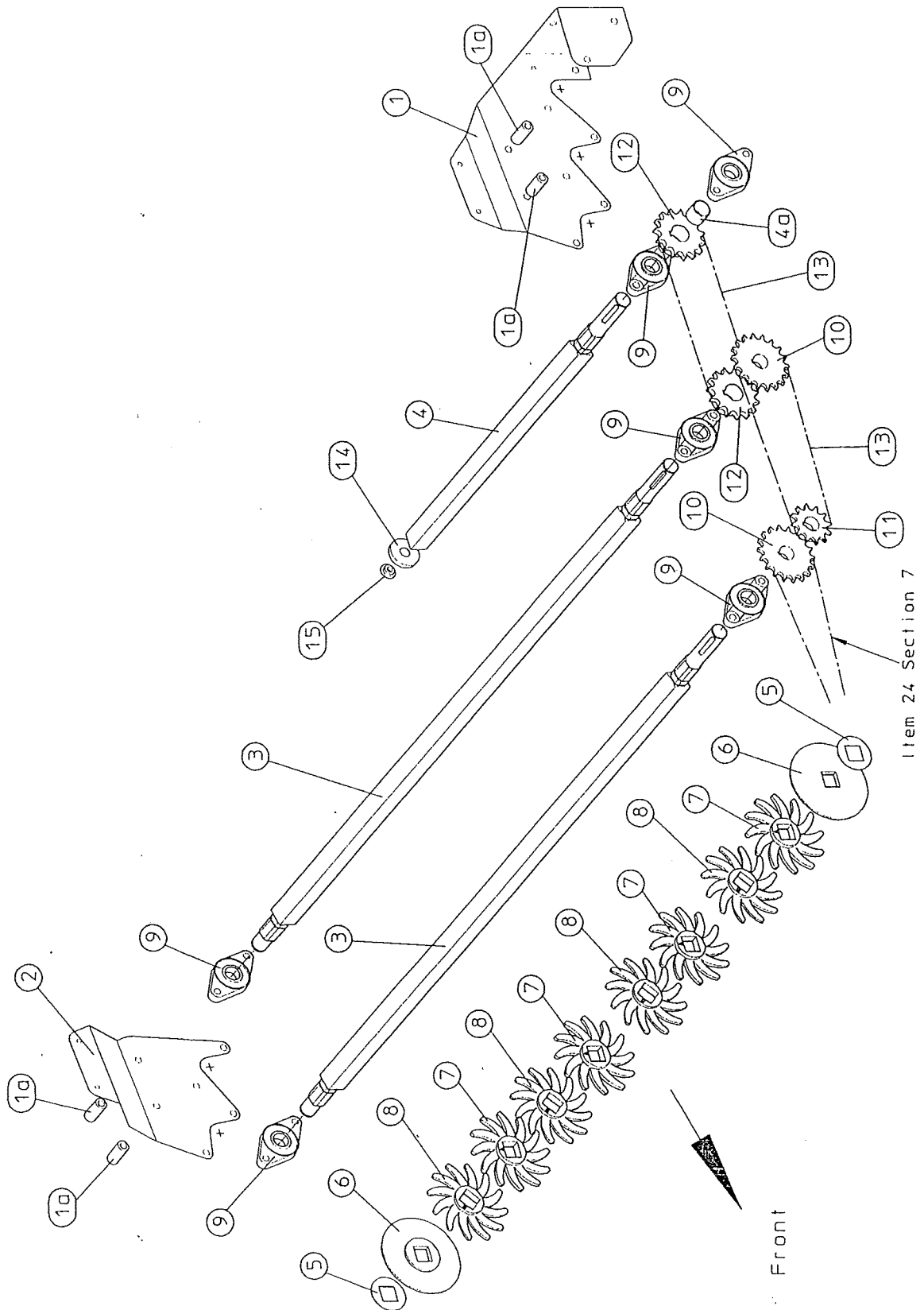
SECTION 7 STAR SEPARATOR
QUALITY MASTER
YEAR 1998-2002

ISSUE 3 09.12

x13	2	RPF282.112000	WASHER SPRING	M12
x13	2	RPF170.112000	NUT FULL HEX	M12
14	6	RPM166.305529	STAR SHAFT (STANDARD)	
x14	12	RPF200.035250	CIRCLIP EXTERNAL	Ø35x2.5
x14	6	RPF210.088060	KEY PLAIN	8x8x60
15	12	RPM226.300468	RETAINING WASHER	
16	12	RPGM088.00208	END DISC	
17	273	RPC700.302445	14 FINGER STAR	
	273	RPC700.305521	18 FINGER STAR	OPTION
18	279	RPC700.303036	SPACER (FOR 14 FINGER STAR)	
	279	RPC700.305520	SPACER (FOR 18 FINGER STAR)	OPTION
19	12	RPB242.000302	BEARING	
x19	12	RPF200.030200	CIRCLIP EXTERNAL	Ø30x2
x19	12	RPB89.01502	GREASE NIPPLE	6mm 90°
x19	24	RPF130.112030	SCREW SET HEX	M12x30
x19	24	RPF282.112000	WASHER SPRING	M12
x19	24	RPF170.112000	NUT FULL HEX	M12
20	2	RPM182.300347	SPROCKET	24T 3/4"P
21	9	RPM182.300349	SPROCKET	18T 3/4"P
21a	1	RPM176.300356	SPACER	
22	1	RPT732.620054	CHAIN	
23	1	RPT732.620066	CHAIN	
24	3	RPT732.620057	CHAIN	
25	2	RPT732.620056	CHAIN	
26	6	RPC700.304412	NYLON CHAIN ROLLER	
x26	6	RPF102.112070	BOLT CARRIAGE CUP SQUARE	M12x70
x26	6	RPF282.112000	WASHER SPRING	M12
x26	6	RPF170.112000	NUT FULL HEX	M12
27	1	RPC700.306991	CHAIN ADJUSTER RING	
		RPS1212	14 FINGER DUROCAM STARS KIT	OPTION
			CONSISTS OF:	
30	88	RPC700.309550	CAM RING	
31	4	RPC700.310221	END DISC	40 SQUARE BORE
32	88	RPC700.310541	14 FINGER DUROCAM STAR	
33	1	RPC700.311776	14 FINGER DUROCAM STAR NARROW	
34	1	RPC700.311777	SPACER	
35	4	RPF200.035250	EXTERNAL CIRCLIP	Ø35x2.5
36	2	RPS1213	STARSHAFT (DUROCAM)	
37	4	SS070036/003	STEEL SPACER	

SECTION 11 TRANSFER STARS
QUALITY MASTER
YEAR 1998 -

Issue 020902

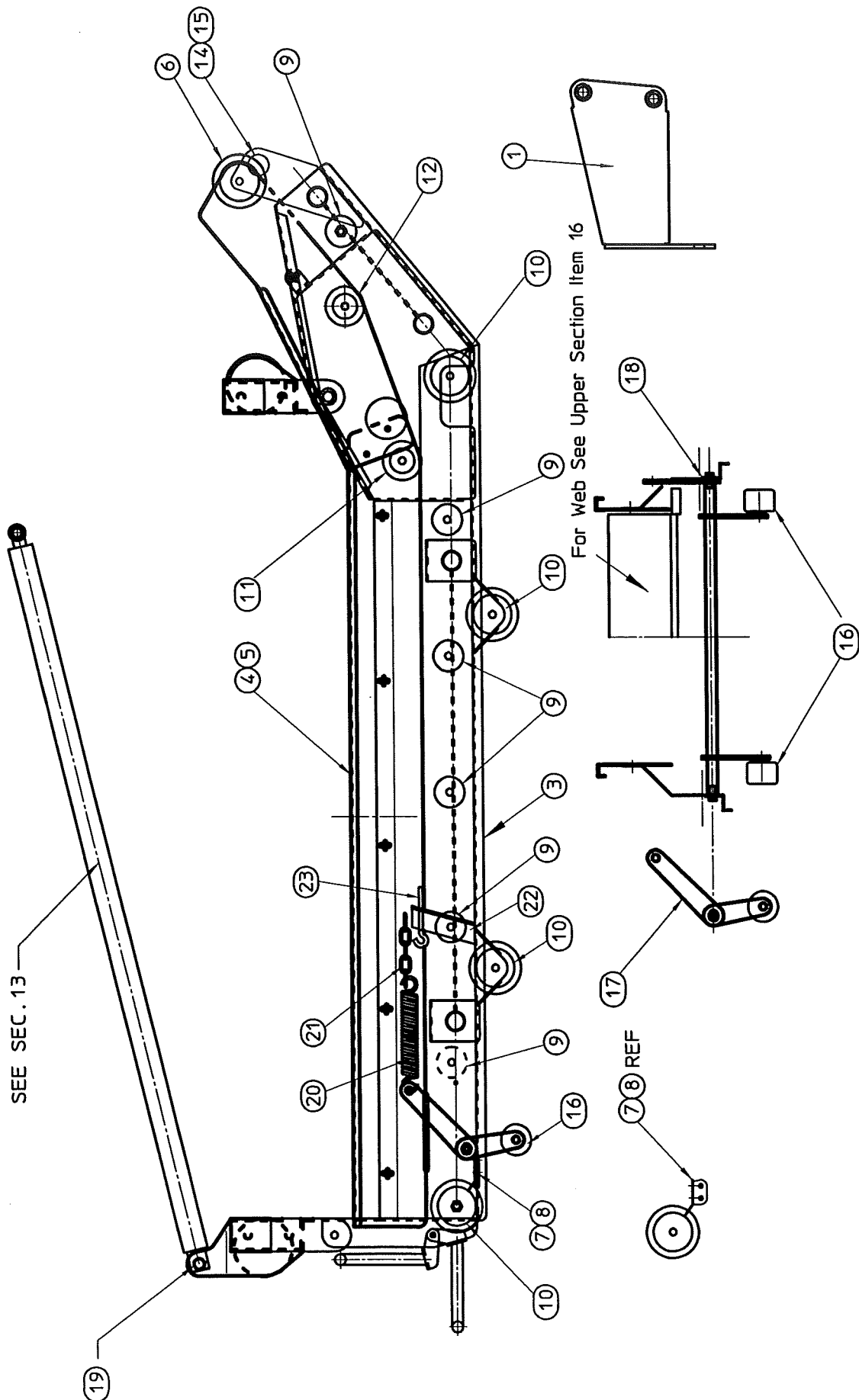


SECTION 11 TRANSFER STARS
 QUALITY MASTER
 YEAR 1998 -

Issue 020902

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	A610.305690	ASSY. WELDED BRG. MTG. L/H	
1a	4	M176.306756	SPACER	
x1	2	F100.112085	BOLT HEX.	M12x85
x1	2	F130.112025	SCREW SET HEX.	M12x25
x1	4	F282.112000	WASHER SPRING	M12
x1	4	F170.112000	NUT FULL HEX.	M12
2	1	M242.305688	SIDE PLATE - BRG. MTG. R/H	
x2	2	F100.112085	BOLT HEX.	M12x85
x2	2	F282.112000	WASHER SPRING	M12
x2	2	F170.112000	NUT FULL HEX.	M12
3	2	M166.305529	STAR SHAFT	
x3	2	F210.088060	KEY PLAIN	8x8x60
4	1	M166.305530	STAR SHAFT	
4a	1	M176.304624	SPACER	35x31x50LG.
x4	1	F210.088025	KEY PLAIN	8x8x25
x4	5	F200.035250	CIRCLIP EXTERNAL	A35x2.5
5	5	M226.300468	RETAINING WASHER	
6	5	88.00208	END DISC	
7	55	88.00209	12 FINGER STAR TYPE A	
8	56	88.0021	12 FINGER STAR TYPE B	
			OPTION	
7	113	C700.302445	STAR 14 FINGER	
8	115	C700.303036	MOULDING SPACER	
9	6	B242.000302	BEARING	
x9	6	F200.030200	CIRCLIP EXTERNAL	A30x2
x9	6	B89.01502	GREASE NIPPLE	6mm 90o
x9	12	F130.112030	SCREW SET HEX.	M12x30
x9	12	F282.112000	WASHER SPRING	M12
x9	12	F170.112000	NUT FULL HEX.	M12
10	2	M182.300349	SPROCKET	18T 3/4"P
11	1	M182.300354	SPROCKET	12T 3/4"P
12	2	M182.300348	SPROCKET	15T 3/4"P
13	2	T732.620030	CHAIN	
14	1	C700.300666	END CAP	
15	1	C700.300667	SPIGOT WASHER	
x15	1	F130.110020	SCREW SET HEX.	M10x20
x15	1	F282.110000	WASHER SPRING	M10

SECTION 12L CART ELEVATOR (LOWER SECTION)
QUALITY MASTER

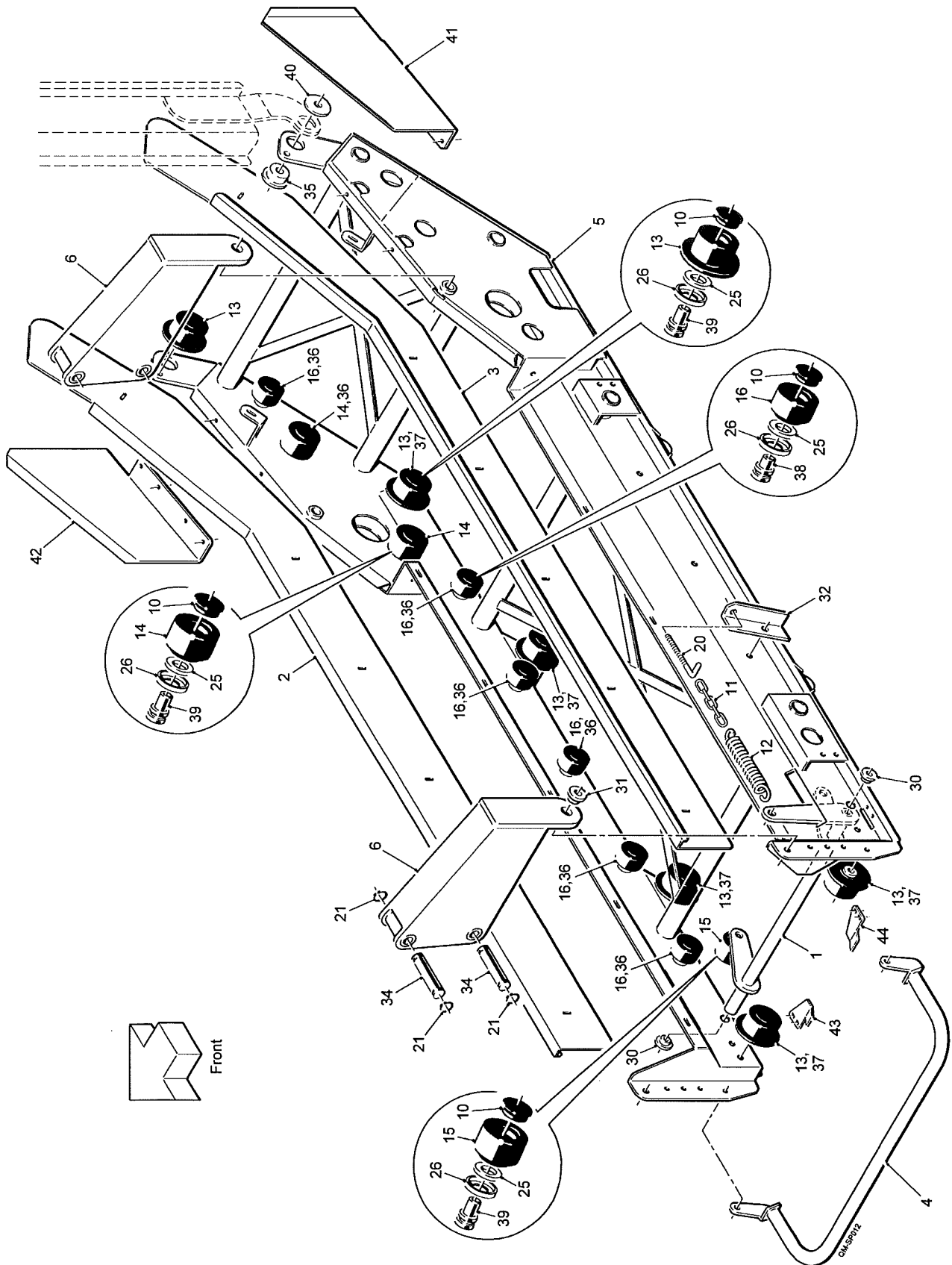


SECTION 12L CART ELEVATOR (LOWER SECTION)
QUALITY MASTER

ITEM	QTY	PART NUMBER	DESCRIPTION	
01L	2	A610.306623	ASSY. WELDED MOUNTING ARM	
			MACHINES WITHOUT PICKING OFF BANDS ONLY	
			SEE SECTION 20 FOR P.O.B. MACHINES	
x1L	1	M106.306628	BOSS	
x1L	2	F100.116040	BOLT HEX.	M16x40
x1L	2	F282.116000	WASHER SPRING	M16
x1L	2	F170.116000	NUT FULL HEX.	M16
x1L	4	M146.306627	PIN	
x1L	8	F200.025200	CIRCLIP EXTERNAL	A25x2
x1L	2	F100.124110	BOLT HEX.	M24x110
x1L	2	F280.255040	WASHER FLAT	M24
x1L	2	F282.124000	WASHER SPRING	M24
x1L	2	F170.124000	NUT FULL HEX.	M24
03L	1	A610.305948	ASSY. WELDED ELEVATOR BOTTOM SECTION	
04L	1	A610.305942	ASSY. WELDED SIDE PANEL L/H	
x4L	5	F102.408016	BOLT SLOTTED COACH	M8x16
x4L	1	F102.408025	BOLT SLOTTED COACH	M8x25
x4L	6	F280.082116	WASHER FLAT	M8
x4L	6	F282.108000	WASHER SPRING	M8
x4L	6	F170.108000	NUT FULL HEX.	M8
05L	1	A610.305943	ASSY. WELDED SIDE PANEL R/H	
			MACHINES WITHOUT PICKING OFF BANDS ONLY	
			SEE SECTION 20 FOR P.O.B. MACHINES	
x5L	5	F102.408016	BOLT SLOTTED COACH	M8x16
x5L	1	F102.408025	BOLT SLOTTED COACH	M8x25
x5L	6	F280.082116	WASHER FLAT	M8
x5L	6	F282.108000	WASHER SPRING	M8
x5L	6	F170.108000	NUT FULL HEX.	M8
06L	2	C700.300146	SUPPORT ROLLER FLANGED	95mm
x6L	2	M180.303071	PIVOT - BUSH	
x6L	2	070.00446	SEAL	
x6L	2	F100.116090	BOLT HEX.	M16x90
x6L	6	F280.163020	WASHER FLAT	M16
x6L	2	F282.116000	WASHER SPRING	M16
x6L	2	F170.116000	NUT FULL HEX.	M16
x6L	2	C620.303070	PLASTIC CAP	
x6L	2	089.00565	SHIELD	
07L	1	M225.305859	PLATE - SCRAPER L/H	
x7L	2	F130.108025	SCREW SET HEX.	M8x25
x7L	2	F280.082116	WASHER FLAT	M8
x7L	2	F282.108000	WASHER SPRING	M8
x7L	2	F170.108000	NUT FULL HEX.	M8
08L	1	M225.305860	PLATE - SCRAPER R/H	
x8L	2	F130.108025	SCREW SET HEX.	M8x25
x8L	2	F280.082116	WASHER FLAT	M8
x8L	2	F282.108000	WASHER SPRING	M8
x8L	2	F170.108000	NUT FULL HEX.	M8
09L	12	C700.300227	SUPPORT ROLLER	75mm
x9L	12	M180.300308	ROLLER BUSH	
x9L	12	070.00446	SEAL	
x9L	12	F280.163020	WASHER FLAT	M16
x9L	12	F282.116000	WASHER SPRING	M16
x9L	12	F170.116000	NUT FULL HEX.	M16
x9L	12	C620.303070	PLASTIC CAP	B89.04014
x9L	12	089.00565	SHIELD	
x9L	11	F100.116080	BOLT HEX.	M16x80
x9L	1	F100.116090	BOLT HEX.	M16x90
x9L	14	M176.306318	SPACER	089.00576 20mm
10L	8	C700.300146	SUPPORT ROLLER FLANGED	95mm
x10L	8	M180.303071	PIVOT - BUSH	
x10L	8	070.00446	SEAL	
x10L	2	F100.116100	BOLT HEX.	M16x100
x10L	24	F280.163020	WASHER FLAT	M16
x10L	8	M176.306319	SPACER	089.00577 10mm
x10L	8	F282.116000	WASHER SPRING	M16
x10L	8	F170.116000	NUT FULL HEX.	M16
x10L	8	C620.303070	PLASTIC CAP	

SECTION 12L CART ELEVATOR (LOWER SECTION)
QUALITY MASTER

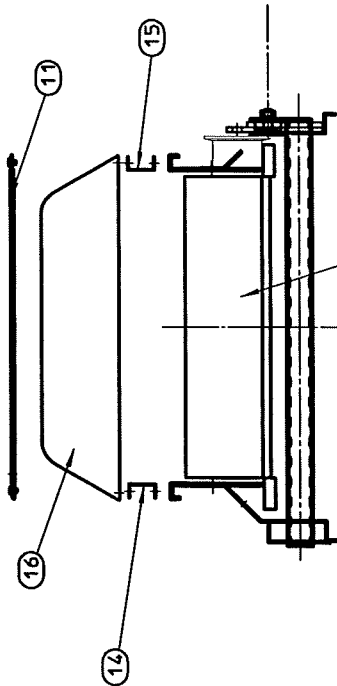
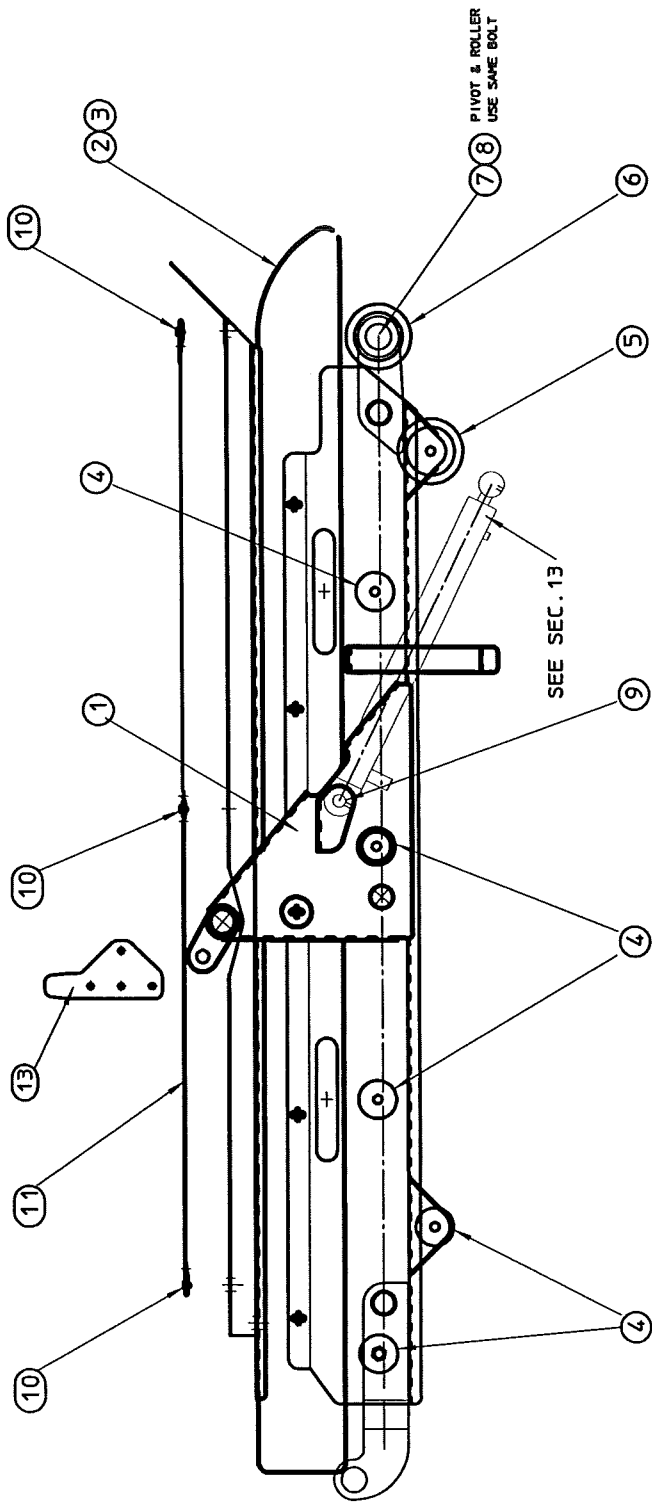
ITEM	QTY	PART NUMBER	DESCRIPTION	
x10L	8	089.00565	SHIELD	
11L	2	C700.300147	SUPPORT ROLLER	95mm
x11L	2	M180.303071	PIVOT - BUSH	
x11L	2	70.00446	SEAL	
x11L	2	F100.116080	BOLT HEX.	M16x80
x11L	6	F280.163020	WASHER FLAT	M16
x11L	2	F282.116000	WASHER SPRING	M16
x11L	2	F170.116000	NUT FULL HEX.	M16
x11L	2	C620.303070	PLASTIC CAP	
x11L	2	089.00565	SHIELD	
12L	2	C700.300147	SUPPORT ROLLER	95mm
x12L	2	M180.303071	PIVOT - BUSH	
x12L	2	070.00446	SEAL	
x12L	2	M176.306318	SPACER	089.00576 20mm
x12L	2	F100.116100	BOLT HEX.	M16x100
x12L	6	F280.163020	WASHER FLAT	M16
x12L	2	F282.116000	WASHER SPRING	M16
x12L	2	F170.116000	NUT FULL HEX.	M16
x12L	2	C620.303070	PLASTIC CAP	B89.04014
x12L	2	089.00565	SHIELD	
13L	1	A610.305947	ASSY. WELDED TUBE GUARD RAIL	
x13L	2	F130.112025	SCREW SET HEX.	M12x25
x13L	2	F176.112000	NUT NYLOC HEX.	M12
x13L	2	M196.305534	WASHER - SPECIAL	
15L	2	M148.306012	PIVOT - ELEVATOR	
x15L	2	F100.116040	BOLT HEX.	M16x40
x15L	2	F280.163020	WASHER FLAT	M16
x15L	2	F282.116000	WASHER SPRING	M16
x15L	2	F170.116000	NUT FULL HEX.	M16
16L	2	C700.300148	SUPPORT ROLLER	75mm
x16L	2	M180.303071	PIVOT - BUSH	
x16L	2	070.00446	SEAL	
x16L	2	F280.163020	WASHER FLAT	M16
x16L	2	F282.116000	WASHER SPRING	M16
x16L	2	F170.116000	NUT FULL HEX.	M16
x16L	2	C620.303070	PLASTIC CAP	B89.04014
x16L	2	089.00565	SHIELD	
x16L	2	F100.116080	BOLT HEX.	M16x80
17L	1	A610.305930	ASSY. WELDED WEB TENSIONER	
x17L	1	F102.410025	BOLT SLOTTED COACH	M10x25
x17L	1	F280.102120	WASHER FLAT	M10
x17L	1	F282.110000	WASHER SPRING	M10
x17L	1	F170.110000	NUT FULL HEX.	M10
18L	2	M108.304349	BOSS	
x18L	2	F130.112020	SCREW SET HEX.	M12x20
x18L	2	F282.112000	WASHER SPRING	M12
19L	2	M146.306262	PIN	
x19L	A/R		SPACER	RDM00689
x19L	4	F200.025200	CIRCLIP EXTERNAL	A25x2
20L	1	C676.304679	SPRING	
x20L	1	F130.116060	SCREW SET HEX.	M16x60
x20L	2	F170.116000	NUT FULL HEX.	M16
21L	1	C622.306531	CHAIN	
22L	1	M108.306882	BRACKET ANCHOR	
23L	1	F128.110130	BOLT HOOK	M10x130
x23L	2	F170.110000	NUT FULL HEX.	M10



SECTION 12L
RPS533 CART ELEVATOR (LOWER SECTION)
QUALITY MASTER

ISSUE 2 11.2017

ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	RPA610.305930	WEB TENSIONER FRAME	
2	1	RPA610.305942	SIDE PANEL LH	
3	1	RPA610.305943	SIDE PANEL RH	
4	1	RPA610.305947	GUARD RAIL	
5	1	RPA610.305948	ELEVATOR LOWER SECTION	
6	2	RPA610.306623	MOUNTING ARM	M/CS WITHOUT P.O.B. ONLY
7				
8				
9				
10	28	RPC620.303070	CAP	
11	1	RPC622.306531	CHAIN	
12	1	RPC676.304679	TENSION SPRING	
13	10	RPC700.300146	Ø95 FLANGED ROLLER C/W BEARINGS	
14	4	RPC700.300147	Ø95 PLAIN ROLLER C/W BEARINGS	
15	2	RPC700.300148	Ø75 PLAIN ROLLER C/W BEARINGS	
16	12	RPC700.300227	Ø75 PLAIN ROLLER C/W BEARING	
17				
18				
19				
20	1	RPF128.110130	M10 HOOK BOLT	
21	8	RPF200.025200	Ø25 EXTERNAL CIRCLIP	
22				
23				
24				
25	28	RPGM070.00446	FELT SEAL RING	
26	28	RPGM089.00565	ROLLER SHIELD	
27				
28				
29				
30	2	RPM106.304349	PIVOT BOSS	
31	1	RPM106.306628	MOUNTING ARM BOSS	
32	1	RPM108.306882	SPRING BRACKET	
33				
34	4	RPM146.306627	MOUNTING PIN	
35	2	RPM148.306012	ELEVATOR PIVOT BOSS	
36	14	RPM176.306318	SPACER 20MM	
37	8	RPM176.306319	SPACER 10MM	
38	12	RPM180.300308	ROLLER BUSH	
39	16	RPM180.303071	ROLLER BUSH	
40	2	RPM196.305534	ELEVATOR PIVOT WASHER	
41	1	RPM216.306992	GUARD PANEL	
42	1	RPM216.306993	GUARD PANEL	
43	1	RPM225.305859	SCRAPER LH	
44	1	RPM225.305860	SCRAPER RH	



(For Web See Upper Section U16)

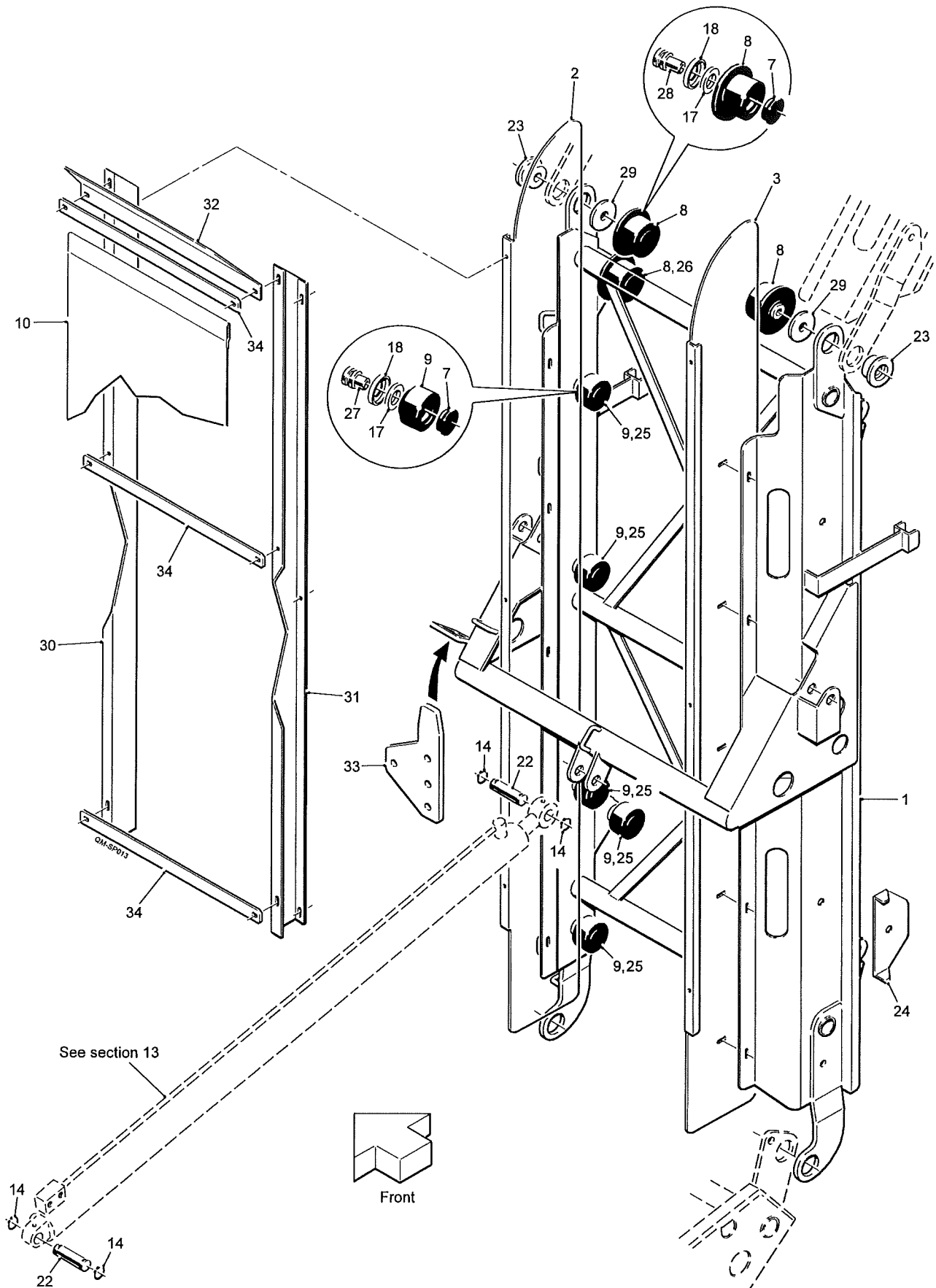
SECTION 12C CART ELEVATOR
 QUALITY MASTER 1999
 YEAR 1999 -

Issue 170599

ITEM	QTY	PART NUMBER	DESCRIPTION	
01C	1	A610.305949	ASSY. WELDED ELEVATOR CENTRE SECTION	
02C	1	A610.307774	SIDE PANEL CENTRE L/H	
x2C	5	F102.408016	BOLT SLOTTED COACH	M8x16
x2C	5	F280.082116	WASHER FLAT	M8
x2C	5	F282.108000	WASHER SPRING	M8
x2C	5	F170.108000	NUT FULL HEX.	M8
03C	1	A610.307775	SIDE PANEL CENTRE R/H	
x3C	5	F102.408016	BOLT SLOTTED COACH	M8x16
x3C	5	F280.082116	WASHER FLAT	M8
x3C	5	F282.108000	WASHER SPRING	M8
x3C	5	F170.108000	NUT FULL HEX.	M8
04C	10	C700.300227	SUPPORT ROLLER	75mm
x4C	10	M180.300308	ROLLER BUSH	
x4C	10	070.00446	SEAL	
x4C	10	F280.163020	WASHER FLAT	M16
x4C	10	F282.116000	WASHER SPRING	M16
x4C	10	F170.116000	NUT FULL HEX.	M16
x4C	10	C620.303070	PLASTIC CAP	
x4C	10	089.00565	SHIELD	
x4C	10	F100.116080	BOLT HEX.	M16x80
x4C	10	M176.306318	SPACER	20mm
05C	2	C700.300146	SUPPORT ROLLER FLANGED	95mm
x5C	1	M180.303071	PIVOT - BUSH	
x5C	2	070.00446	SEAL	
x5C	2	F100.116100	BOLT HEX.	M16x100
x5C	6	F280.163020	WASHER FLAT	M16
x5C	2	M176.306319	SPACER	10mm
x5C	2	F282.116000	WASHER SPRING	M16
x5C	2	F170.116000	NUT FULL HEX.	M16
x5C	2	C620.303070	PLASTIC CAP	
x5C	2	089.00565	SHIELD	
06C	2	C700.300146	SUPPORT ROLLER FLANGED	95mm
x6C	1	M180.303071	PIVOT - BUSH	
x6C	2	070.00446	SEAL	
x6C	2	C620.303070	PLASTIC CAP	
x6C	2	089.00565	SHIELD	
x6C	6	F280.163020	WASHER FLAT	M16
07C	2	M148.306012	PIVOT - ELEVATOR	
08C	2	M196.305534	WASHER - SPECIAL	
x8C	2	F100.116110	BOLT HEX.	M16x110
x8C	2	F282.116000	WASHER SPRING	M16
x8C	2	F170.116000	NUT FULL HEX.	M16
09C	4	M146.306262	PIN	
x9C	A/R		SPACER	
x9C	8	F200.025200	CIRCLIP EXTERNAL	A25x2
10C	3	M256.306157	STRIP - MTG. ELV. COVER	
x10C	4	F130.108016	SCREW SET HEX.	M8x16
x10C	2	F130.108020	SCREW SET HEX.	M8x20
x10C	6	F280.082116	WASHER FLAT	M8
x10C	6	F282.108000	WASHER SPRING	M8
x10C	4	F170.108000	NUT FULL HEX.	M8
11C	1	C720.306079	SHEET - COVER CENTRE	
12C	2	M170.306883	SHIELD	
x12C	3	F100.110035	BOLT HEX.	M10x35
x12C	3	F282.110000	WASHER SPRING	M10
x12C	3	F170.110000	NUT FULL HEX.	M10
13	1	M226.306909	PROFILE - ELEVATOR STEADY	
x13	3	F130.110035	SCREW SET HEX.	M10x35
x13	3	F282.110000	WASHER SPRING	M10
x13	3	F170.110000	NUT FULL HEX.	M10
14	1	M224.307194	PANEL EXTENSION L/H	
x14	2	F130.108020	SCREW SET HEX.	M8x20
x14	1	F130.108016	SCREW SET HEX.	M8x16
x14	4	F280.082116	WASHER FLAT	M8
x14	3	F282.108000	WASHER SPRING	M8
x14	3	F170.108000	NUT FULL HEX.	M8
15	1	M224.307195	PANEL EXTENSION R/H	
x15	2	F130.108020	SCREW SET HEX.	M8x20
x15	1	F130.108016	SCREW SET HEX.	M8x16
x15	4	F280.082116	WASHER FLAT	M8
x15	3	F282.108000	WASHER SPRING	M8
x15	3	F170.108000	NUT FULL HEX.	M8
16	1	M224.307196	PANEL - BAFFLE	

SECTION 12C
RPS534 CART ELEVATOR (CENTRE SECTION)
QUALITY MASTER

ISSUE 2 11.2017



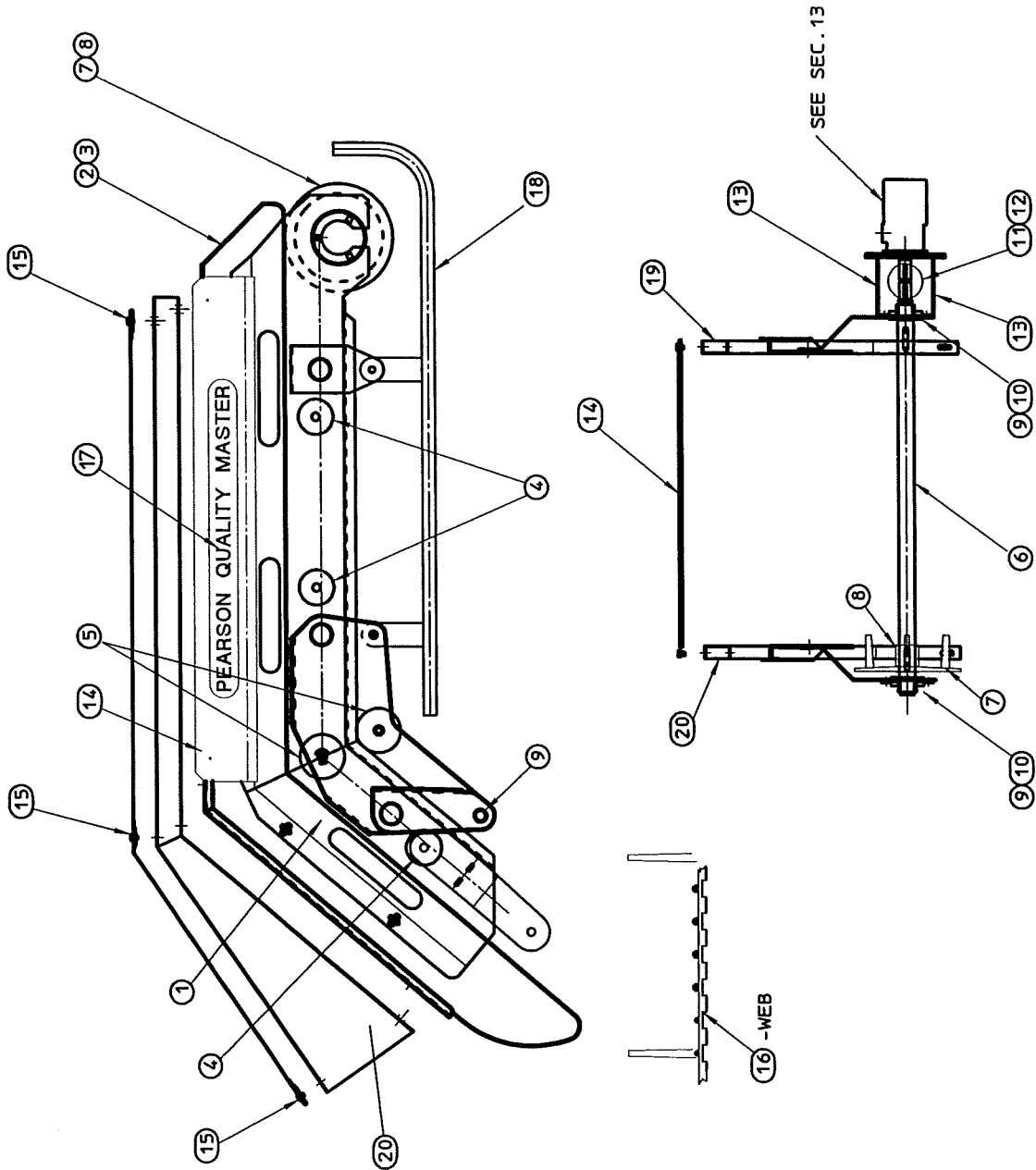
SECTION 12C
RPS534 CART ELEVATOR (CENTRE SECTION)
QUALITY MASTER

ISSUE 2 11.2017

ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	RPA610.305949	ELEVATOR CENTRE SECTION	
2	1	RPA610.307774	SIDE PANEL LH	
3	1	RPA610.307775	SIDE PANEL RH	
4				
5				
6				
7	14	RPC620.303070	CAP	
8	4	RPC700.300146	Ø95 FLANGED ROLLER C/W BEARINGS	
9	10	RPC700.300227	Ø75 PLAIN ROLLER C/W BEARING	
10	1	RPC720.306079	CENTRE COVER	
11				
12				
13				
14	4	RPF200.025200	Ø25 EXTERNAL CIRCLIP	
15				
16				
17	14	RPGM070.00446	FELT SEAL RING	
18	14	RPGM089.00565	ROLLER SHIELD	
19				
20				
21				
22	2	RPM146.306262	RAM PIVOT PIN	
23	2	RPM148.306012	ELEVATOR PIVOT BOSS	
24	2	RPM170.306883	SHIELD	
25	10	RPM176.306318	SPACER 20MM	
26	2	RPM176.306319	SPACER 10MM	
27	10	RPM180.300308	ROLLER BUSH	
28	4	RPM180.303071	ROLLER BUSH	
29	2	RPM196.305534	ELEVATOR PIVOT WASHER	
30	1	RPM224.307194	EXTENSION PANEL LH	
31	1	RPM224.307195	EXTENSION PANEL RH	
32	1	RPM224.307196	BAFFLE PANEL	
33	1	RPM226.306909	ELEVATOR STEADY PLATE	FITTED TO CHASSIS
34	3	RPM256.306157	MOUNTING STRIP	

SECTION 12U CART ELEVATOR (UPPER SECTION)
 QUALITY MASTER
 YEAR 1999 -

Issue 021198



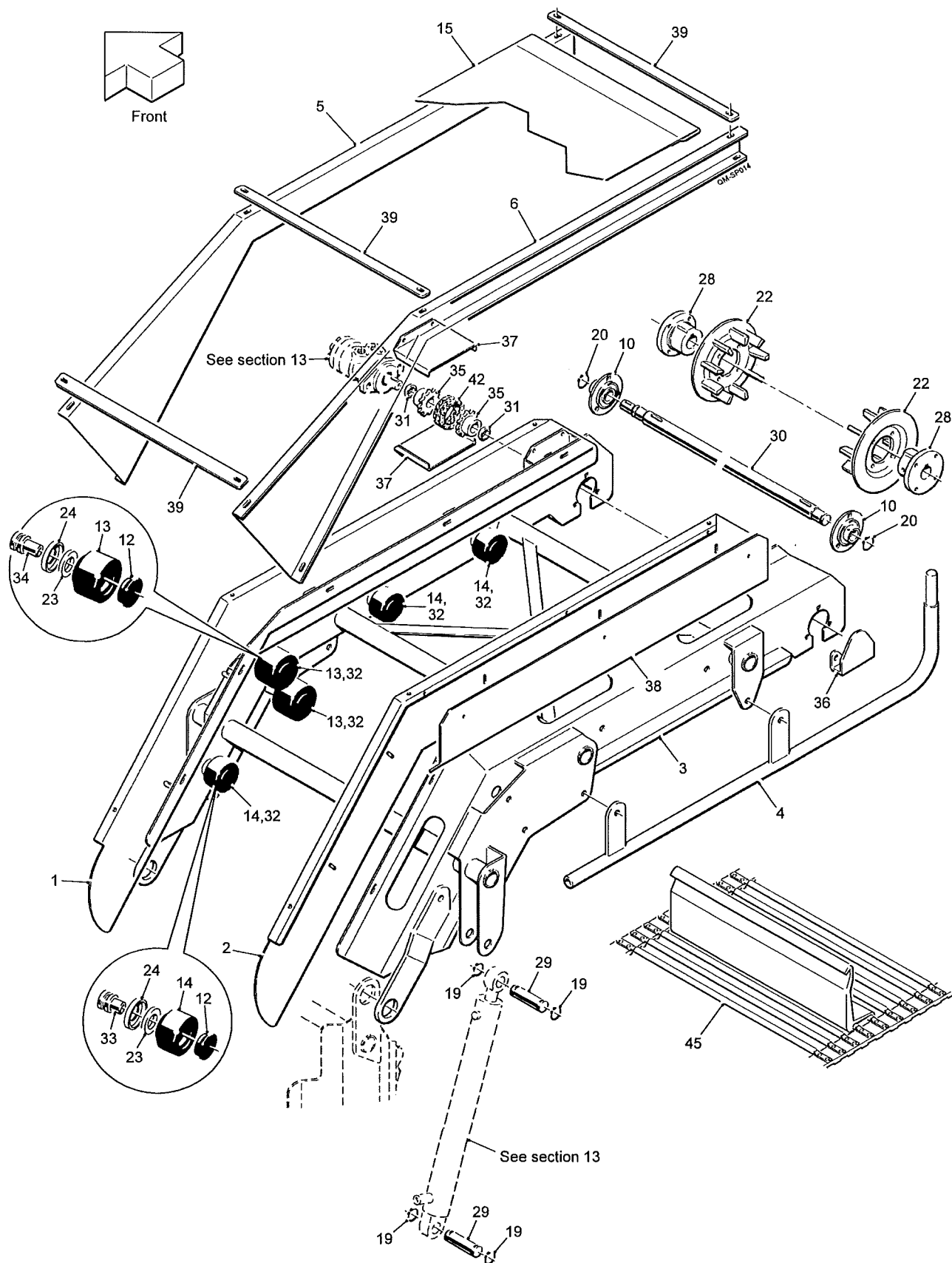
SECTION 12U CART ELEVATOR (UPPER SECTION)
 QUALITY MASTER
 YEAR 1999 -

Issue 021198

ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
01U	1	A610.305950	ASSY. WELDED ELEVATOR SWAN NECK	
02U	1	A610.305944	ASSY. WELDED PANEL UPPER L/H	
x2U	5	F102.408016	BOLT SLOTTED COACH	M8x16
x2U	5	F280.082116	WASHER FLAT	M8
x2U	5	F282.108000	WASHER SPRING	M8
x2U	5	F170.108000	NUT FULL HEX.	M8
03U	1	A610.305945	ASSY. WELDED PANEL UPPER R/H	
x3U	5	F102.408016	BOLT SLOTTED COACH	M8x16
x3U	5	F280.082116	WASHER FLAT	M8
x3U	5	F282.108000	WASHER SPRING	M8
x3U	5	F170.108000	NUT FULL HEX.	M8
04U	6	C700.300227	SUPPORT ROLLER	75mm
x4U	6	M180.300308	ROLLER BUSH	
x4U	6	070.00446	SEAL	
x4U	6	F280.163020	WASHER FLAT	M16
x4U	6	F282.116000	WASHER SPRING	M16
x4U	6	F170.116000	NUT FULL HEX.	M16
x4U	6	C620.303070	PLASTIC CAP	
x4U	6	089.00565	SHIELD	
x4U	6	F100.116080	BOLT HEX.	M16x80
x4U	6	M176.306318	SPACER	20mm
05U	4	C700.300147	SUPPORT ROLLER	95mm
x5U	4	M180.303071	PIVOT - BUSH	
x5U	4	070.00446	SEAL	
x5U	8	M176.306318	SPACER	20mm
x5U	4	F100.116120	BOLT HEX.	M16x120
x5U	12	F280.163020	WASHER FLAT	M16
x5U	4	F282.116000	WASHER SPRING	M16
x5U	4	F170.116000	NUT FULL HEX.	M16
x5U	4	C620.303070	PLASTIC CAP	
x5U	4	089.00565	SHIELD	
06U	1	M162.305956	SHAFT - ELV. DRIVE	
x6U	2	F210.108050	KEY PLAIN	10x8x50
x6U	1	F210.088025	KEY PLAIN	8x8x25
x6U	2	F200.030200	CIRCLIP EXTERNAL	A30x2
07U	2	006.00244	FINGER ROLLER 35MM.	
08U	2	M134.302235	ROLLER HUB 006.00039	
x8U	8	F130.110025	SCREW SET HEX.	M10x25
x8U	8	F282.110000	WASHER SPRING	M10
x8U	2	F136.410020	SCREW SOCKET SET CONE POINT	M10x20
09U	2	B210.022062	BEARING	
x9U	4	F102.110020	BOLT CARRIAGE CUP SQUARE	M10x20
x9U	2	F102.110025	BOLT CARRIAGE CUP SQUARE	M10x25
x9U	6	F282.110000	WASHER SPRING	M10
x9U	6	F170.110000	NUT FULL HEX.	M10
10U	1	M206.303069	SHAFT END GUARD	
11U	2	M176.303034	SPACER	
12U	2	M182.303035	SPROCKET	
x12U	1	T738.600012	DUPLEX CHAIN	
13U	2	M216.306327	GUARD - HYD. MTR.	
x13U	4	F130.108016	SCREW SET HEX.	M8x16
x13U	4	F280.082116	WASHER FLAT	M8
x13U	4	F282.108000	WASHER SPRING	M8
14U	1	C720.306080	SHEET - COVER UPPER	
15U	3	M256.306157	STRIP - MTG. ELV. COVER	
x15U	6	F130.108016	SCREW SET HEX.	M8x16
x15U	4	F280.082116	WASHER FLAT	M8
x15U	6	F282.108000	WASHER SPRING	M8
x15U	6	F170.108000	NUT FULL HEX.	M8
16U	1	W300.306329	WEB - ELEVATOR	
17U	2	M224.306330	PANEL - DECAL MTG.	
x17U	6	F144.304090	SCREW SELF TAPPING PAN HEAD	4x9mm
18U	2	A610.305953	ASSY. WELDED GUARD RAIL	
x18U	4	F130.112025	SCREW SET HEX.	M12x25
x18U	4	F282.112000	WASHER SPRING	M12
x18U	4	F170.112000	NUT FULL HEX.	M12
19	1	A610.307197	ASSY. WELDED EXTENSION PANEL L/H	
x19	3	F130.108020	SCREW SET HEX.	M8x20
x19	6	F280.082116	WASHER FLAT	M8
x19	3	F282.108000	WASHER SPRING	M8
x19	3	F170.108000	NUT FULL HEX.	M8
20	1	A610.307198	ASSY. WELDED EXTENSION PANEL R/H	
x20	3	F130.108020	SCREW SET HEX.	M8x20
x20	6	F280.082116	WASHER FLAT	M8
x20	3	F282.108000	WASHER SPRING	M8
x20	3	F170.108000	NUT FULL HEX.	M8

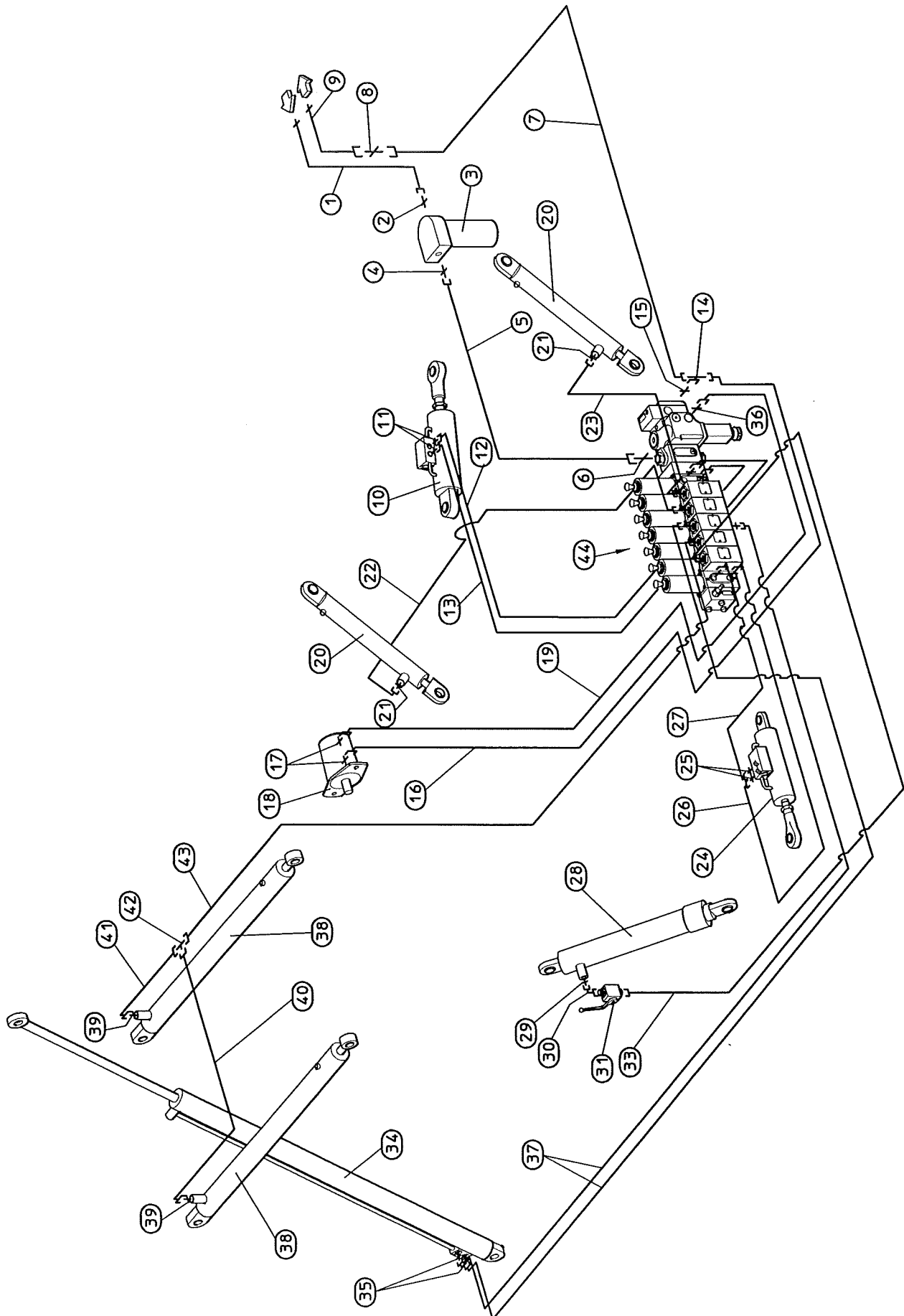
SECTION 12U
RPS532 CART ELEVATOR (UPPER SECTION)
QUALITY MASTER

ISSUE 2 11.2017



SECTION 12U
RPS532 CART ELEVATOR (UPPER SECTION)
QUALITY MASTER

ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	1	RPA610.305944	SIDE PANEL LH	
2	1	RPA610.305945	SIDE PANEL RH	
3	1	RPA610.305950	ELEVATOR SWAN NECK SECTION	
4	2	RPA610.305953	GUARD RAIL	
5	1	RPA610.307197	EXTENSION PANEL LH	
6	1	RPA610.307198	EXTENSION PANEL RH	
7				
8				
9				
10	2	RPB210.022062	BEARING	
11				
12	10	RPC620.303070	CAP	
13	4	RPC700.300147	Ø95 PLAIN ROLLER C/W BEARINGS	
14	6	RPC700.300227	Ø75 PLAIN ROLLER C/W BEARING	
15	1	RPC720.306080	UPPER COVER	
16				
17				
18				
19	8	RPF200.025200	Ø25 EXTERNAL CIRCLIP	
20	2	RPF200.030200	Ø30 EXTERNAL CIRCLIP	
21				
22	2	RPGM006.00244	FINGER ROLLER (35MM PITCH)	
23	10	RPGM070.00446	FELT SEAL RING	
24	10	RPGM089.00565	ROLLER SHIELD	
25				
26				
27				
28	2	RPM134.302235	FINGER ROLLER HUB	
29	4	RPM146.306262	RAM PIVOT PIN	
30	1	RPM162.305956	DRIVE SHAFT	
31	2	RPM176.303034	SPACER 5MM	
32	14	RPM176.306318	SPACER 20MM	
33	6	RPM180.300308	ROLLER BUSH	
34	4	RPM180.303071	ROLLER BUSH	
35	2	RPM182.303035	12T 3/4" PITCH SPROCKET	
36	1	RPM206.303069	BEARING COVER	
37	2	RPM216.306327	GUARD	
38	2	RPM224.306330	DECAL PANEL	
39	3	RPM256.306157	MOUNTING STRIP	
40				
41				
42	1	RPT738.600012	3/4" PITCH DUPLEX CHAIN	
43				
44				
45	1	RPW300.306329	ELEVATOR WEB (35MM PITCH)	

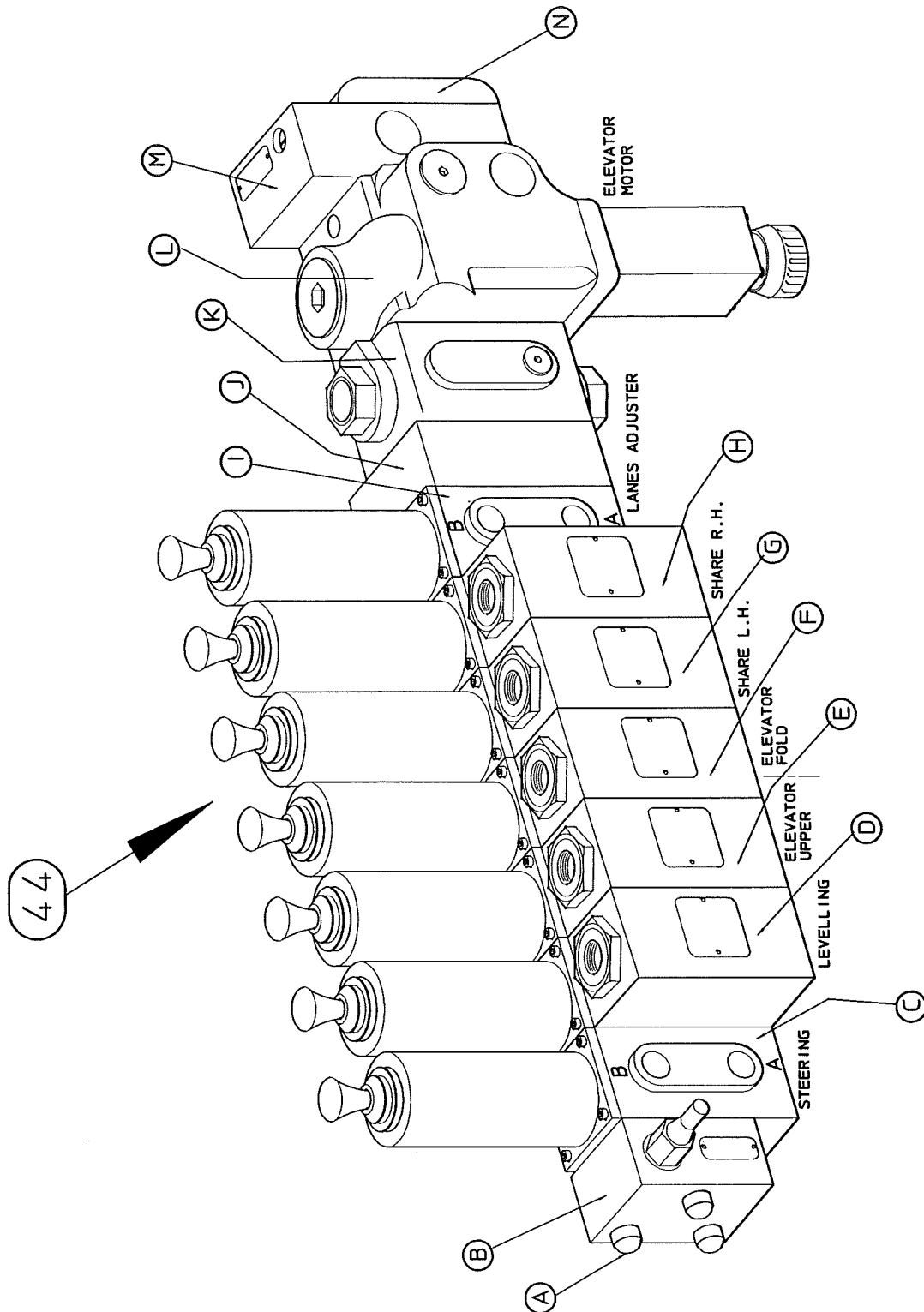


ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	1	H407.306395	ASSY. HOSE TRACTOR TO FILTER	
x1	1	B92.01219	QUICK RELEASE COUPLING	
2	1	H700.110808	ADAPTOR - MALE MALE	
x2	1	H794.100800	BONDED SEAL	
3	1	H838.301280	PRESSURE FILTER ASSY	
x3	1	H838.301281	FILTER ELEMENT	FOR H838.301280
x3	2	F130.108020	SCREW SET HEX.	M8x20
x3	2	F282.108000	WASHER SPRING	M8
4	1	H700.110808	ADAPTOR - MALE MALE	
x4	1	H794.100800	BONDED SEAL	
5	1	H435.306394	ASSY.HOSE - FILTER TO VALVE	
6	1	H700.170822	ADAPTOR - MALE MALE	
x6	1	H796.700220	COPPER WASHER	
7	1	H435.306396	ASSY. HOSE - VALVE TO TRACTOR RETURN	
x7	1	C700.306200	MOULDING - SPIROBAND	
8	1	H702.110808	STRAIGHT BULKHEAD CONNECTOR	
9	1	H407.306411	ASSY. HOSE - TRACTOR RETURN	
x9	1	B92.01219	QUICK RELEASE COUPLING	
10	1	H871.300142	RAM - LANES ADJ./STEERAGE	
11	2	H700.170616	ADAPTOR - MALE MALE	
x11	2	H796.700160	COPPER WASHER	
12	1	H430.306397	ASSY. HOSE - LANES ADJ.	
x12	1	H700.170618	ADAPTOR - MALE MALE	
x12	1	H796.700180	COPPER WASHER	
13	1	H430.306397	ASSY. HOSE - LANES ADJ.	
x13	1	H700.170618	ADAPTOR - MALE MALE	
x13	1	H796.700180	COPPER WASHER	
14	1	H722.110808	ADAPTOR - TEE	
15	1	H700.170822	ADAPTOR - MALE MALE	
x15	1	H796.700220	COPPER WASHER	
16	1	H435.306399	ASSY. HOSE - ELEV. MTR. RETURN	
x16	1	C700.306200	MOULDING - SPIROBAND	1/2" BLACK 7 MTRS
x16	1	C700.306200	MOULDING - SPIROBAND	1/2" BLACK 2200 LG.
17	2	H700.110808	ADAPTOR - MALE MALE	
x17	2	H794.100800	BONDED SEAL	
18	1	H850.302181	HYD.MOTOR	
18	1	H850.304161	OR HYD.MOTOR	
x18	2	F130.112035	SCREW SET HEX.	M12x35
x18	2	F282.112000	WASHER SPRING	M12
x18	2	F170.112000	NUT FULL HEX.	M12
19	1	H435.306400	ASSY. HOSE - ELEV. MTR. PRESSURE	
20	2	H872.305668	RAM - SHARE LIFT	
x20	2	P500.202000	BREATHER	
x20	2	C648.081250	GREASE NIPPLE	
x20	2	C648.081251	GREASE NIPPLE	
21	2	H700.110606	ADAPTOR - MALE MALE	
x21	2	H794.100600	BONDED SEAL	
22	1	H430.306401	ASSY. HOSE - SHARE RAM L/H	
x22	1	H700.170618	ADAPTOR - MALE MALE	
x22	1	H796.700180	COPPER WASHER	
23	1	H430.306402	ASSY. HOSE - SHARE RAM R/H	
x23	1	H700.170618	ADAPTOR - MALE MALE	
x23	1	H796.700180	COPPER WASHER	
24	1	H871.300142	RAM - LANES ADJ./STEERAGE	
25	2	H700.170616	ADAPTOR - MALE MALE	
x25	2	H796.700160	COPPER WASHER	
26	1	H430.306403	ASSY. HOSE - STEERAGE	
x26	2	H700.170618	ADAPTOR - MALE MALE	
x26	2	H796.700180	COPPER WASHER	
27	1	H430.306403	ASSY. HOSE - STEERAGE	
28	1	H870.305700	RAM - LEVELLING	
29	1	H700.110606	ADAPTOR - MALE MALE	
x29	1	H794.100600	BONDED SEAL	
30	1	H713.110606	ADAPTOR - COMPACT ELBOW	
31	1	H888.306444	VALVE - GATE	
32	N/A			
33	1	H430.306405	ASSY. HOSE - LEVELLING RAM	
x33	1	H700.170618	ADAPTOR - MALE MALE	
x33	1	H796.700180	COPPER WASHER	
34	1	H871.305809	RAM - ELEVATOR MAIN LIFT	
x34	2	C648.081250	GREASE NIPPLE	
x34	2	H794.100600	BONDED SEAL	
x34	2	H780.100600	BLANKING PLUG	
35	2	H700.110606	ADAPTOR - MALE MALE	

ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
x35	2	H794.100600	BONDED SEAL	
36	1	H700.170818	ADAPTOR - MALE MALE	
x36	1	H796.700180	COPPER WASHER	
37	2	H430.306406	ASSY. HOSE - ELEV. MAIN RAM	
x37	2	H700.170618	ADAPTOR - MALE MALE	
x37	2	H796.700180	COPPER WASHER	
x37	1	C700.306200	MOULDING - SPIROBAND	1/2" BLACK 1600 LG.
38	2	H872.305669	RAM - ELEVATOR SWAN NECK	
x38	2	P500.202000	BREATHER	1/8 BSP.
x38	4	C648.081250	GREASE NIPPLE	
39	2	H700.110606	ADAPTOR - MALE MALE	
x39	2	H794.100600	BONDED SEAL	
40	1	H430.306408	ASSY. HOSE - ELEV. SWAN NECK RAM REAR	
41	1	H430.306409	ASSY. HOSE - ELEV. SWAN NECK RAM FRONT	
x41	1	C700.306200	MOULDING - SPIROBAND	1/2" BLACK 2500 LG.
42	1	H720.110606	ADAPTOR - TEE	
43	1	H430.306410	ASSY. HOSE - ELEV. VALVE TO SWAN NECK	
x43	1	H700.170618	ADAPTOR - MALE MALE	
x43	1	H796.700180	COPPER WASHER	
44	1	H888.306412	VALVE BANK ASSY.	

SECTION 13A HYDRAULIC VALVE BANK
QUALITY MASTER

Issue 030902



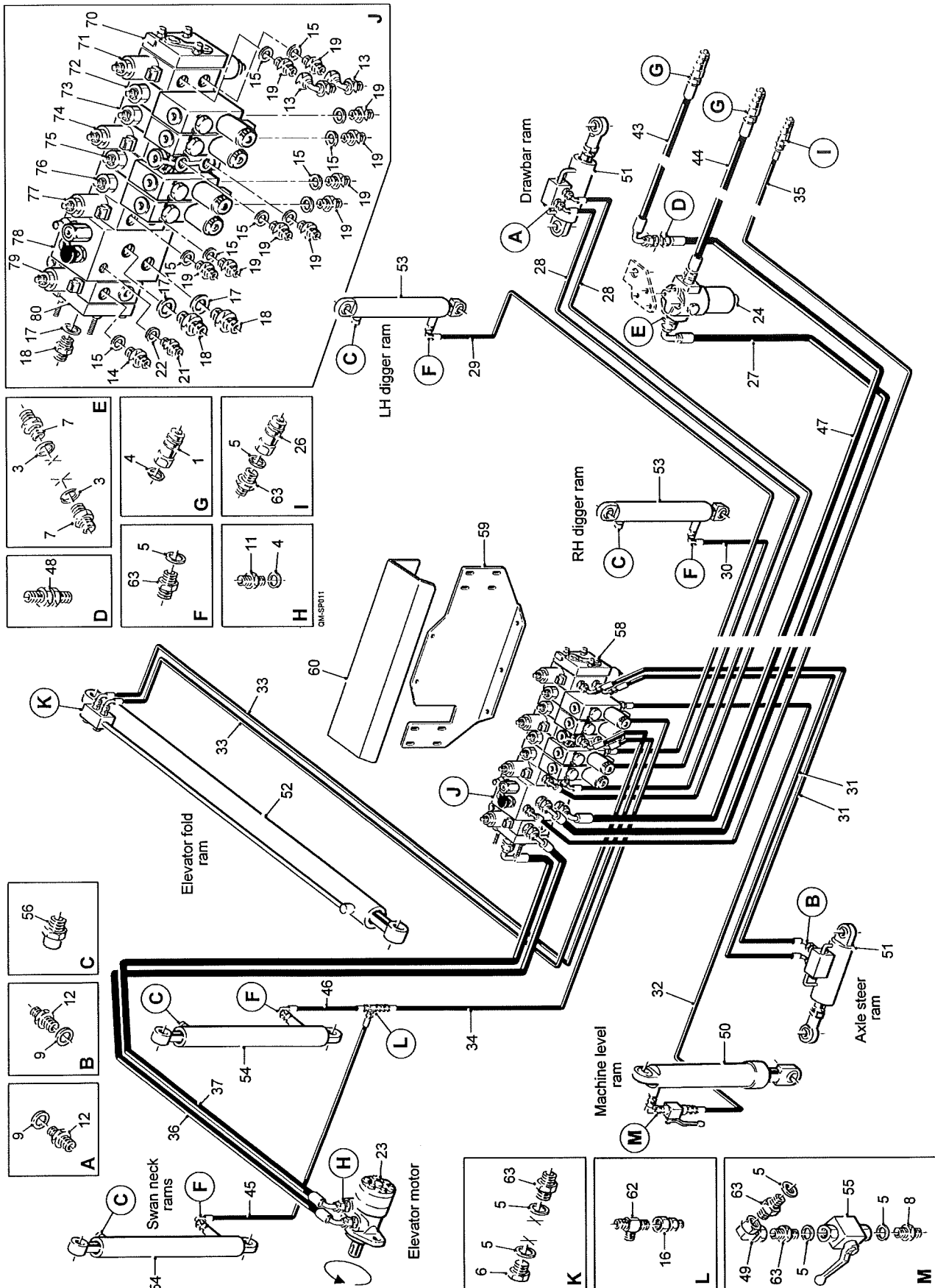
SECTION 13A HYDRAULIC VALVE BANK
QUALITY MASTER

Issue 030902

ITEM	QTY	PART NUMBER	DESCRIPTION	
44		H888.306412	VALVE BANK ASSY.	
A	6	C700.302705	PLASTIC NUT CAP	
x	3		STUD	M8
x	3		STUD	M8
x	6	F282.108000	WASHER SPRING	M8
x	6	F170.108000	NUT FULL HEX.	M8
B	1	H888.307054	VALVE - RELIEF	
C	1	H888.307049	VALVE - DOUBLE ACTING	
D	1	H888.307051	VALVE - CHECK	
E	1	H888.307051	VALVE - CHECK	
F	1	H888.307052	VALVE - DOUBLE CHECK	
G	1	H888.307051	VALVE - CHECK	
H	1	H888.307051	VALVE - CHECK	
I	1	H888.307049	VALVE - DOUBLE ACTING	
J	1	H888.307055	VALVE - MOUNTING BLOCK	
K	1	H888.307050	VALVE - FLOW DIVIDER	
L	1	H888.307047	VALVE - SPEED CONTROL	
M	1	H888.307048	VALVE - RETURN	
N	1	H888.307053	VALVE - END PLATE	

SECTION 13 RPS537 HYDRAULICS
QUALITY MASTER
FROM 2017

ISSUE 2 08.2017



SECTION 13 RPS537 HYDRAULICS
QUALITY MASTER
FROM 2017

ISSUE 2 08.2017

ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS
1	2	10140	1/2"BSP PROBE	
2				
3	2	11123	3/4"BSP DOWTY SEAL	
4	4	11124	1/2"BSP DOWTY SEAL	
5	11	11125	3/8"BSP DOWTY SEAL	
6	2	11293	3/8"BSP BLANKING PLUG	
7	2	11295	1/2"BSP x 3/4"BSP M M ADAPTOR	
8	1	11336	1/4"BSP x 3/8"BSP M M ADAPTOR	
9	4	11337	1/4"BSP DOWTY SEAL	
10				
11	2	12315	1/2"BSP M M ADAPTOR	
12	4	12316	1/4"BSP M M ADAPTOR	
13	2	13189	3/8"BSP MF SWEPT 90° ADAPTOR	
14	1	27459	M18 x 1/2"BSP M M ADAPTOR	
15	11	27461	M18 DOWTY SEAL	
16	1	27894	3/8"BSPF x 1/4"BSPM SWIVEL ADAPTOR	
17	3	31167	M22 DOWTY SEAL	
18	3	31168	M22 x 1/2"BSP M M ADAPTOR	
19	10	37599	M18 x 3/8"BSP M M ADAPTOR	
20				
21	1	44207	M14 x 1/4"BSP M M ADAPTOR	
22	1	44208	M14 DOWTY SEAL	
23	1	44563	HYDRAULIC MOTOR	
24	1	46859	PRESSURE FILTER COMPLETE	ELEMENT ONLY 37770/1
25				
26	1	60166	3/8"BSP PROBE	
27	1	60793	1/2" HOSE ASSEMBLY (4800mm)	
28	2	60794	1/4" HOSE ASSEMBLY (4500mm)	
29	1	60796	1/4" HOSE ASSEMBLY (5810mm)	
30	1	60797	1/4" HOSE ASSEMBLY (2000mm)	
31	2	60798	1/4" HOSE ASSEMBLY (2250mm)	
32	1	60799	1/4" HOSE ASSEMBLY (3200mm)	
33	2	60800	1/4" HOSE ASSEMBLY (6500mm)	
34	1	60801	1/4" HOSE ASSEMBLY (5500mm)	
35	1	60802	1/4" HOSE ASSEMBLY (8200mm)	
36	1	*****	1/2" HOSE ASSEMBLY (*****mm)	
37	1	*****	1/2" HOSE ASSEMBLY (*****mm)	
38				
39				
40				
41				
42	A/R	RPC700.306200	SPIRAL PLASTIC GUARD	NOT SHOWN
43	1	RPH407.306395	5/8" HOSE ASSEMBLY (2600mm)	
44	1	RPH407.306411	5/8" HOSE ASSEMBLY (2600mm)	
45	1	RPH430.306408	6mm HOSE ASSEMBLY (1110mm)	
46	1	RPH430.306409	6mm HOSE ASSEMBLY (430mm)	
47	1	RPH435.306978	1/2" HOSE ASSEMBLY (4900mm)	
48	1	RPH702.110808	1/2"BSP BULKHEAD ADAPTOR	
49	1	RPH713.110606	3/8"BSP F F ELBOW	
50	1	RPH870.305700	HYDRAULIC RAM	
51	2	RPH871.300142	HYDRAULIC RAM	
52	1	RPH871.305809	HYDRAULIC RAM	
53	2	RPH872.305668	HYDRAULIC RAM	
54	2	RPH872.305669	HYDRAULIC RAM	
55	1	RPH888.306444	3/8"BSP GATE VALVE	
56	4	RPP500.202000	1/8"BSP BREATHER	
57				
58	1	RPS1233	VALVE BANK ASSEMBLY	(SEE LIST AT END)
59	1	RPS1236	VALVE MOUNTING	
60	1	RPS1237	VALVE GUARD	
61				

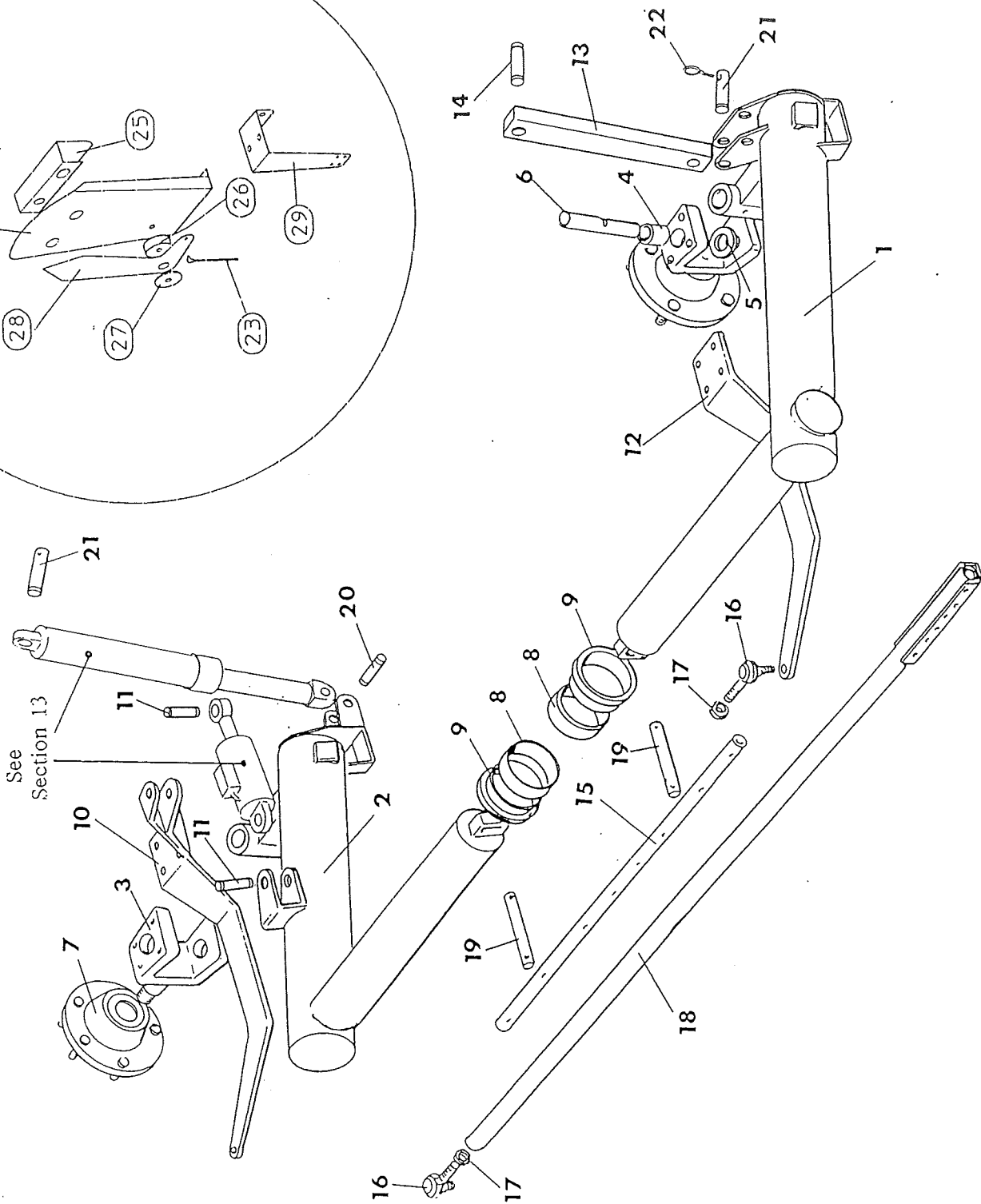
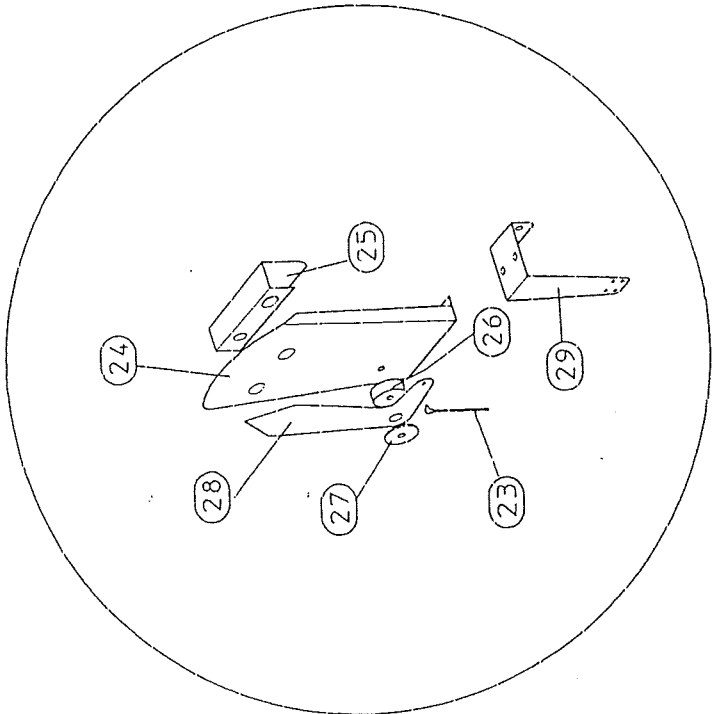
SECTION 13 RPS537 HYDRAULICS
QUALITY MASTER
FROM 2017

ISSUE 2 08.2017

ITEM	QTY	PART NUMBER	DESCRIPTION	REMARKS
62	1	SPCL597	3/8"BSP MMM TEE	
63	9	UC31A	3/8"BSP M M ADAPTOR	
64				
65				
70	1	RPS1233 57085/2	VALVE BANK CONSISTS OF: END PLATE	
71	1	RPS1233/2	VALVE SECTION 'AXLE STEER'	
72	1	RPS1233/3	VALVE SECTION 'MACHINE LEVEL'	
73	1	RPS1233/3	VALVE SECTION 'SWAN NECK'	
74	1	RPS1233/4	VALVE SECTION 'ELEVATOR FOLD'	
75	1	RPS1233/3	VALVE SECTION 'LH DIGGER'	
76	1	RPS1233/3	VALVE SECTION 'RH DIGGER'	
77	1	RPS1233/2	VALVE SECTION 'DRAWBAR'	
78	1	46825/4	INLET SECTION	
79	1	RPS1233/5	ELEVATOR MOTOR SECTION	
80	1	57085/2	END PLATE	

SECTION 14 ASSEMBLY AXLE & STEERAGE
QUALITY MASTER

Issue 280201



SECTION 14 ASSEMBLY AXLE & STEERAGE
QUALITY MASTER

Issue 280201

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	A610.305516	ASSY. WELDED AXLE L/H	
2	1	A610.305515	ASSY. WELDED AXLE R/H	
3	2	A610.306382	ASSY. WELDED AXLE JAW	
4	4	B250.303440	BEARING BUSH	
5	2	65.00046	BRASS THRUST WASHER	
6	2	M146.304860	PIN - KING (RP031.00595)	
x6	4	C648.081250	GREASE NIPPLE	8mm
x6	2	F220.080080	PIN ROLL	8x80
7	2	C655.301730	HUB (6 STUD) C/W BRGS. ECT	
x7	12	RPB93.08134	HUB - WHEEL STUD	18mm
x7	12	RPB93.08135	HUB - WHEEL NUT	18mm
x7	2	B214.302100	BEARING OUTER	
x7	2	B214.302130	BEARING INNER	
x7	2	S206.652000	OIL SEAL	65x120
x7	2	F178.539000	NUT - AXLE	39x60
x7	2	F226.060050	PIN SPLIT COTTER	6mmx50
x7	2	C620.303955	HUB - CAP	90mm
8	2	M162.305698	BUSH - AXLE PIVOT INNER	
9	2	M162.305699	BUSH - AXLE PIVOT OUTER	
x9	8	F130.112025	SCREW SET HEX.	M12x25
x9	8	F282.112000	WASHER SPRING	M12
10	1	A610.305651	ASSY. WELDED STEERAGE ARM R/H	
x10	1	F210.108100	KEY PLAIN	10x8x100
x10	4	F130.716040	SCREW SET SERRATED HEAD	M16x40
11	2	M146.306263	PIN	
x11	A/R		SPACER	
x11	A/R		SPACER	
x11	4	F200.025200	CIRCLIP EXTERNAL	A25x2
12	1	A610.310478	A/W STEERAGE ARM L/H	
x12	1	F210.108100	KEY PLAIN	10x8x100
x12	4	F130.716040	SCREW SET SERRATED HEAD	M16x40
13	1	A610.306295	ASSY. WELDED SUPPORT LEG	
14	1	M146.306263	PIN	25mm 90lg.
x14	A/R		SPACER	
x14	2	F200.025200	CIRCLIP EXTERNAL	A25x2
15	1	M162.300171	TRACK ROD INNER	
16	2	B89.02017	TRACK ROD END	
17	2	F174.220000	NUT HALF HEX.	M20x1.5
18	1	A610.300172	TRACK ROD OUTER W/A	
x18	2	F100.112060	BOLT HEX.	M12x60
x18	2	F282.112000	WASHER SPRING	M12
x18	2	F170.112000	NUT FULL HEX.	M12
19	2	M146.306264	PIN	20mm 170lg.
x19	4	F230.080000	PIN LINCH	8mm
20	1	M146.306263	PIN	25mm 90lg.
x20	A/R		SPACER	
x20	2	F200.025200	CIRCLIP EXTERNAL	A25x2
21	2	M146.306265	PIN	25mm 98lg.
x21	A/R		SPACER	
x21	2	F200.025200	CIRCLIP EXTERNAL	A25x2
22	2	F230.080000	PIN LINCH	8mm
23	1	RP200.03046	STEERAGE INDICATOR CABLE ASSY.	
x23	2	F170.106000	NUT FULL HEX.	M6
x23	4	F130.105020	SCREW SET HEX.	M5x20
x23	4	F280.051210	WASHER FLAT	M5
x23	4	F176.105000	NUT NYLOC HEX.	M5
x	2	F130.108030	SCREW SET HEX.	M8x30
x	2	F176.108000	NUT NYLOC HEX.	M8
x	1	M186.302919	STUD - U CLAMP	
x	1	C730.302920	PLASTIC CLAMP BLOCK	
x	1	M226.300851	PROFILE STEERAGE IND.BRKT	
x	2	F170.112000	NUT FULL HEX.	M12
x	2	F282.112000	WASHER SPRING	M12
24	1	M226.300853	BACKPLATE	
x24	2	F130.110025	SCREW SET HEX.	M10x25
x24	2	F282.110000	WASHER SPRING	M10
x24	2	F170.110000	NUT FULL HEX.	M10
25	1	M225.305122	PLATE - GUARD	

**SECTION 14 ASSEMBLY AXLE & STEERAGE
QUALITY MASTER**

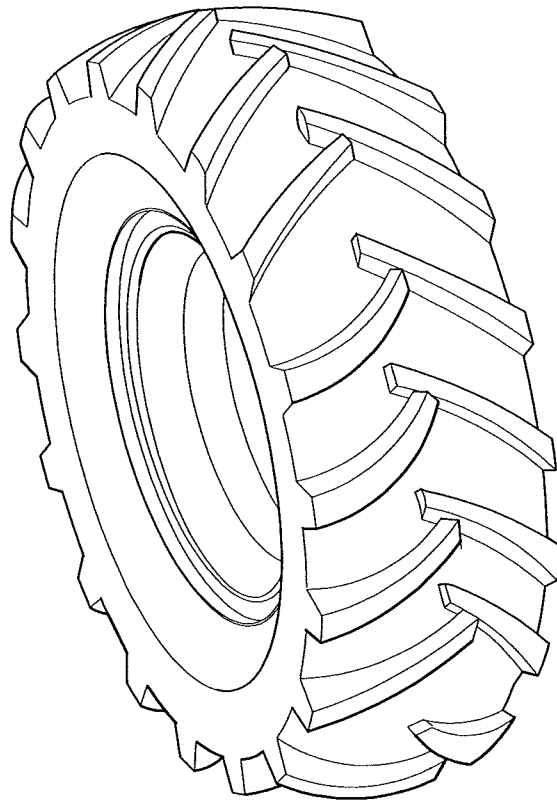
Issue 280201

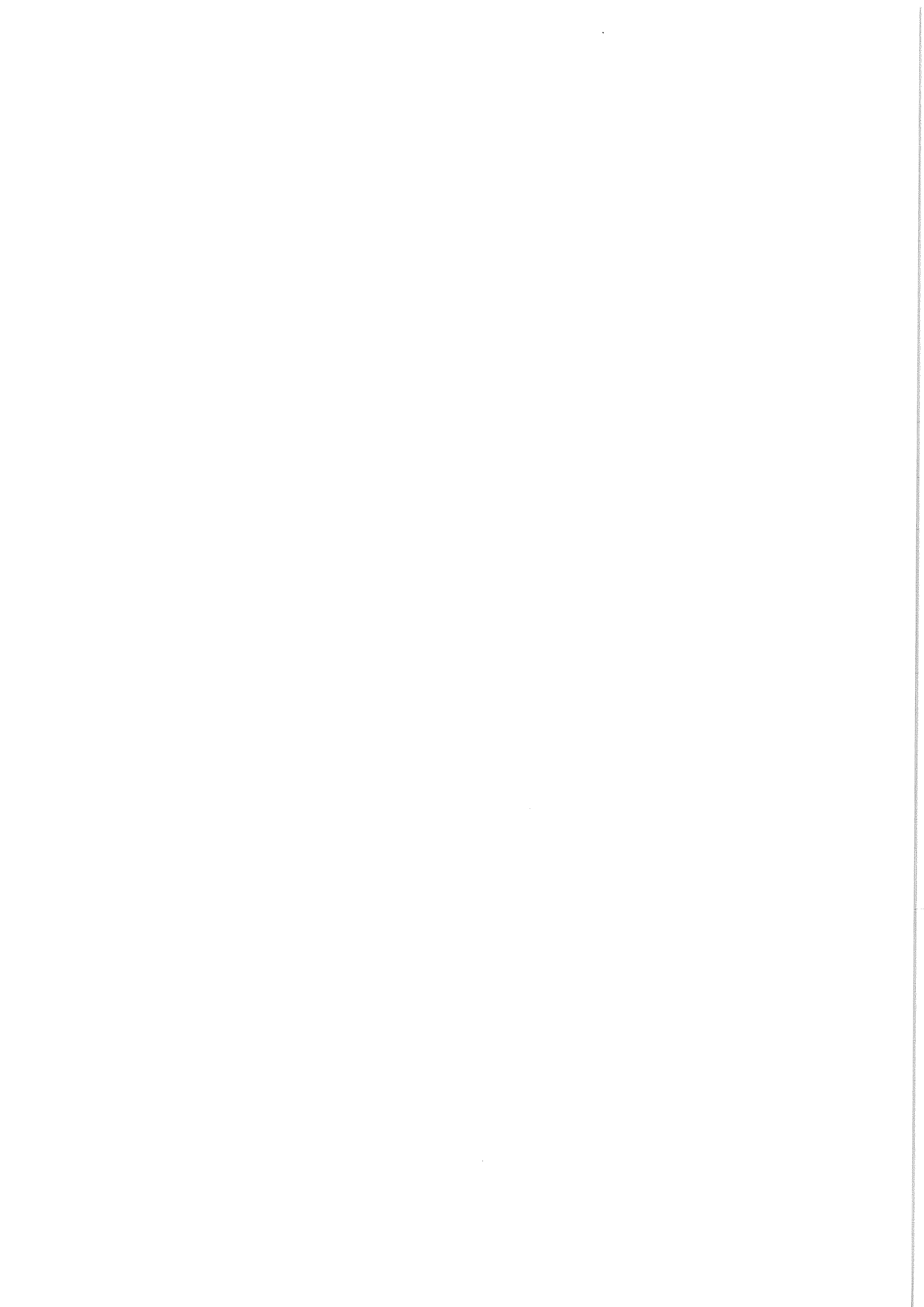
ITEM	QTY	PART NUMBER	DESCRIPTION	
26	1	M148.305576	PIVOT - BUSH	
27	1	M148.305577	PIVOT - BUSH	
28	1	M226.300852	POINTER	
x28	1	F100.110050	BOLT HEX.	M10x50
x28	1	F176.110000	NUT NYLOC HEX.	M10
29	1	M225.306761	PLATE STEERAGE INDICATOR MTG.	
x29	2	F130.110025	SCREW SET HEX.	M10x25
x29	2	F282.110000	WASHER SPRING	M10
x29	2	F170.110000	NUT FULL HEX.	M10
x	1	R59E	DECAL- OPERATE STEERING	
x	1	C632.304377	DECAL - STEERAGE INDICATOR	

SECTION 15 WHEEL ASSY.
QUALITY MASTER

Issue 030902

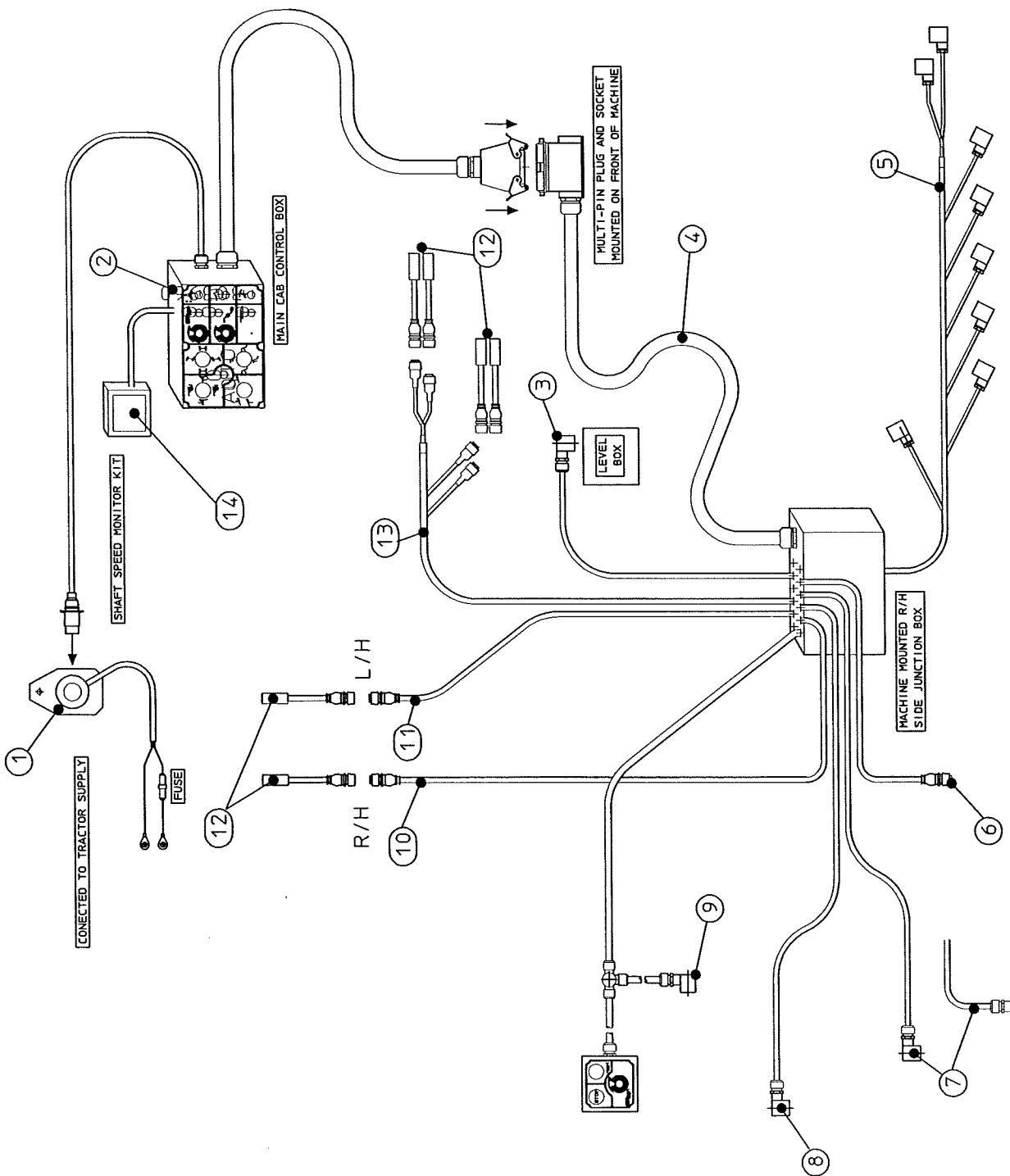
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	W422.305966	WHEEL ASSY. 12.5/80-18 x 12 PLY TRACTION 6 STUD 205 PCD.
	1	W522.305970	TYRE 12.5/80-18 x 12 PLY
	1	W572.128000	TUBE
	1	W472.305052	RIM 6 STUD 205 PCD.





SECTION 16 ELECTRICAL
QUALITY MASTER
A510.306966

Issue 030902



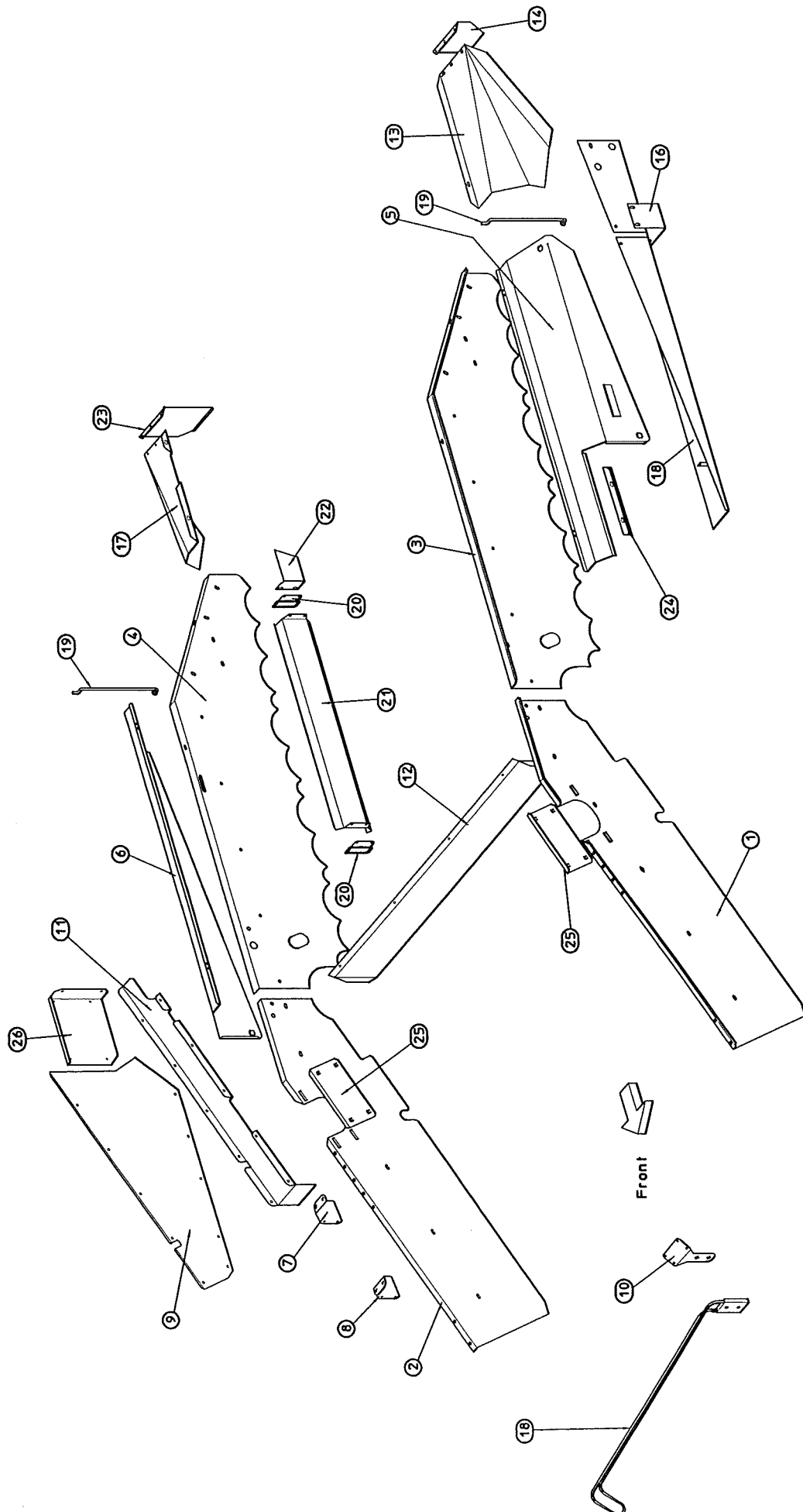
SECTION 16 ELECTRICAL
 QUALITY MASTER
 A510.306966

Issue 030902

ITEM	QTY	PART NUMBER	DESCRIPTION	
	1	A540.309100	COMPLETE STANDARD ELECTRICAL ASSEMBLY	
1	1	E200.306490	LOOM - TRACTOR SUPPLY	STANDARD
2	1	E260.307100	LOOM - CPT. CONTROL BOX	STANDARD
x2	1	M108.305096	BRACKET	STANDARD
3	1	E260.306518	LOOM - MACHINE LEVEL	OPTION
4	1	E260.305280	LOOM - R/H BOX PLUG LEAD	STANDARD
5	1	E260.306962	LOOM - VALVE	STANDARD
6	1	E260.306527	LOOM - AGITATOR ACTUATOR	OPTION
7	1	E260.306528	LOOM - OSCILLATOR ON OFF	OPTION
		OR		
7	1	E260.306965	LOOM - VARI-WEB SPEED CONTROL	OPTION
8	1	E260.304691	LOOM - ELEVATOR ON/OFF CONTROL	STANDARD
9	1	*E260.304008	LOOM - POB. CONTROL	OPTION
			SAME AS A540.304008	
10	1	E260.306964	LOOM - STEERING INDICATOR R/H	OPTION
11	1	E260.306963	LOOM - STEERING INDICATOR L/H	OPTION
12	4	E282.303483	SENSOR - LEAD C/W NUTS & PLUG 400mm LG.	STANDARD
12	2	E282.303483	SENSOR - LEAD C/W NUTS & PLUG 400mm LG.	OPTION
13	1	E260.305282	LOOM - SHARE	STANDARD
14	1	A580.305674	OPTION SHAFT SPEED MONITOR	OPTION
15	1	E212.309101	BOX COMPLETE R/H	STANDARD
			* SAME AS A540.304008	

SECTION 22 GUARDS & SIDE PANELS
QUALITY MASTER 1999

Issue 030902



SECTION 22 GUARDS & SIDE PANELS
QUALITY MASTER 1999

Issue 030902

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	M224.307186	PANEL-SIDE L/H	
x1	6	F102.408020	BOLT SLOTTED COACH	M8x20
x1	6	F280.082116	WASHER FLAT	M8
x1	6	F282.108000	WASHER SPRING	M8
x1	6	F170.108000	NUT FULL HEX.	M8
2	1	M224.307187	PANEL-SIDE R/H	
x2	6	F102.408020	BOLT SLOTTED COACH	M8x20
x2	6	F280.082116	WASHER FLAT	M8
x2	6	F282.108000	WASHER SPRING	M8
x2	6	F170.108000	NUT FULL HEX.	M8
3	1	M224.305701	SIDE PANEL L/H - SEPARATOR	
		MACHINES WITHOUT PICKING OFF BANDS ONLY		SEE SECTION 20
x3	9	F102.408020	BOLT SLOTTED COACH	M8x20
x3	9	F280.082116	WASHER FLAT	M8
x3	9	F282.108000	WASHER SPRING	M8
x3	9	F170.108000	NUT FULL HEX.	M8
4	1	M224.305705	SIDE PANEL R/H - SEPARATOR	
		MACHINES WITHOUT PICKING OFF BANDS ONLY		SEE SECTION 20
x4	9	F102.408020	BOLT SLOTTED COACH	M8x20
x4	9	F280.082116	WASHER FLAT	M8
x4	9	F282.108000	WASHER SPRING	M8
x4	9	F170.108000	NUT FULL HEX.	M8
5	1	M206.306005	SIDE COVER - L/H	
x5	1	RPB99.03511	HINGE	
x5	1	RPB99.03510	HINGE	
x5	2	RPB99.03513	LOCK ASSY.	
x5	4	F130.105010	SCREW SET HEX.	M5x10
x5	2	RPB99.03514	KEY (FOR GUARD LOCK)	
x5	4	F130.105016	SCREW SET HEX.	M5x16
x5	8	F280.051210	WASHER FLAT	M5
x5	8	F282.105000	WASHER SPRING	M5
x5	1	C658.300685	POCKET PULL	
6	1	M206.306006	SIDE COVER - R/H	
x6	1	RPB99.03511	HINGE	
x6	1	RPB99.03510	HINGE	
x6	2	RPB99.03513	LOCK ASSY.	
x6	4	F130.105010	SCREW SET HEX.	M5x10
x6	4	F130.105016	SCREW SET HEX.	M5x16
x6	8	F280.051210	WASHER FLAT	M5
x6	8	F282.105000	WASHER SPRING	M5
x6	1	C658.300685	POCKET PULL	
7	1	M226.306075	PROFILE - VALVE BANK MTG. L/H	
x7	2	F102.110025	BOLT CARRIAGE CUP SQUARE	M10x25
x7	2	F280.102120	WASHER FLAT	M10
x7	2	F282.110000	WASHER SPRING	M10
x7	2	F170.110000	NUT FULL HEX.	M10
8	1	M226.306076	PROFILE - VALVE BANK MTG. R/H	
x8	2	F102.110025	BOLT CARRIAGE CUP SQUARE	M10x25
x8	2	F280.102120	WASHER FLAT	M10
x8	2	F282.110000	WASHER SPRING	M10
x8	2	F170.110000	NUT FULL HEX.	M10
9	1	M224.307190	PANEL - GUARD	
x9	10	F130.108016	SCREW SET HEX.	M8x16
x9	10	F282.108000	WASHER SPRING	M8
x9	10	F170.108000	NUT FULL HEX.	M8
10	1	M108.304208	BRACKET MOUNTING	
11	1	M224.307191	PANEL - GUARD	
x11	5	F130.108016	SCREW SET HEX.	M8x16
x11	5	F282.108000	WASHER SPRING	M8
x11	5	F170.108000	NUT FULL HEX.	M8
12	1	M208.306303	DEFLECTOR HAULM	
13	1	M206.306311	COVER - TRANSFER STARS L/H	
x13	2	F102.408020	BOLT SLOTTED COACH	M8x20
x13	2	F280.082116	WASHER FLAT	M8
x13	2	F282.108000	WASHER SPRING	M8
x13	2	F170.108000	NUT FULL HEX.	M8
14	1	M225.306312	PLATE - L/H NONE POB.	
x14	3	F130.108020	SCREW SET HEX.	M8x20
x14	3	F282.108000	WASHER SPRING	M8
x14	3	F170.108000	NUT FULL HEX.	M8
15	1	A610.306317	ASSY. WELDED GUARD	
x15	3	F130.108020	SCREW SET HEX.	M8x20
x15	2	F280.082116	WASHER FLAT	M8

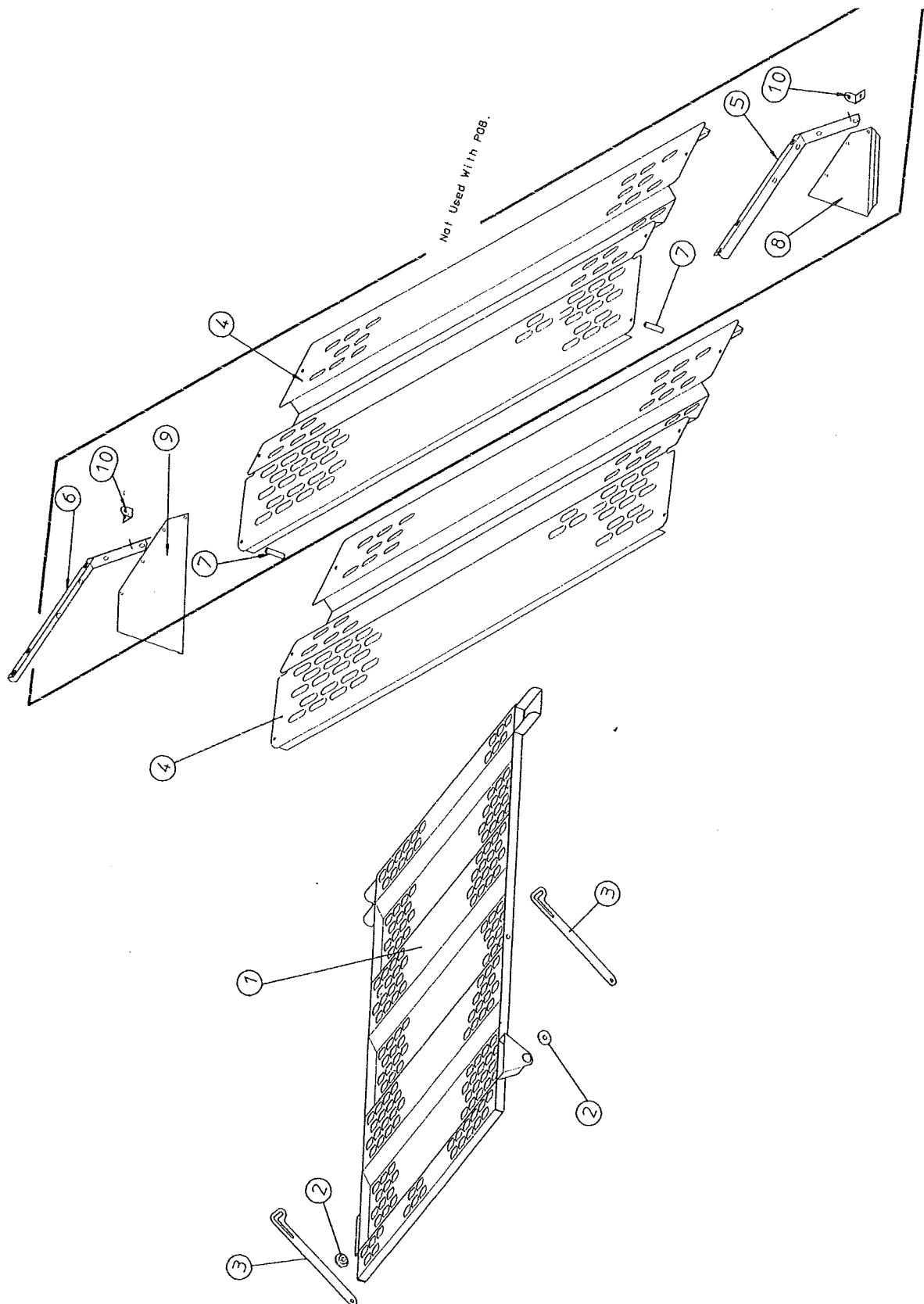
SECTION 22 GUARDS & SIDE PANELS
QUALITY MASTER 1999

Issue 030902

ITEM	QTY	PART NUMBER	DESCRIPTION	
x15	3	F282.108000	WASHER SPRING	M8
x15	3	F170.108000	NUT FULL HEX.	M8
16	1	M225.306976	PLATE GUARD L/H	
			NOT USED ON POB. MACHINES	
x16	2	F130.108020	SCREW SET HEX.	M8x20
x16	2	F280.082116	WASHER FLAT	M8
x16	2	F282.108000	WASHER SPRING	M8
x16	2	F170.108000	NUT FULL HEX.	M8
17	1	M206.306314	COVER - TRANSFER STARS R/H	
x17	2	F130.108020	SCREW SET HEX.	M8x20
x17	2	F280.082116	WASHER FLAT	M8
x17	2	F282.108000	WASHER SPRING	M8
x17	2	F170.108000	NUT FULL HEX.	M8
18	1	A530.304368	SUB ASSY. SUPPORT & BRACKET	
x18	2	F130.110040	SCREW SET HEX.	M10x40
x18	2	F282.110000	WASHER SPRING	M10
x18	2	F170.110000	NUT FULL HEX.	M10
19	2	A610.304221	ASSY. WELDED STAY R/H	
x19	2	C700.306442	PLASTIC SELF ADHESIVE CLIP	
20	2	A610.306415	ASSY. WELDED HOSE SUPPORT	
x20	4	F130.108025	SCREW SET HEX.	M8x25
x20	4	F282.108000	WASHER SPRING	M8
x20	4	F170.108000	NUT FULL HEX.	M8
21	1	M216.306884	GUARD	
22	1	M216.306941	GUARD	
23	1	M225.306902	PLATE R/H	
x23	3	F130.108020	SCREW SET HEX.	M8x20
x23	3	F282.108000	WASHER SPRING	M8
x23	3	F170.108000	NUT FULL HEX.	M8
24	1	M216.306940	GUARD	
x24	2	F130.116030	SCREW SET HEX.	M16x30
x24	2	F280.163020	WASHER FLAT	M16
x24	2	F282.116000	WASHER SPRING	M16
25	2	M224.307193	PANEL - INFILL	
x25	8	F102.410020	BOLT SLOTTED COACH	M10x20
x25	8	F280.102120	WASHER FLAT	M10
x25	8	F282.110000	WASHER SPRING	M10
x25	8	F170.110000	NUT FULL HEX.	M10
26	1	M225.307192	PLATE	
x26	2	F130.108016	SCREW SET HEX.	M8x16
x26	2	F282.108000	WASHER SPRING	M8
x26	2	F170.108000	NUT FULL HEX.	M8

SECTION 22A TOP COVER GUARDS
QUALITY MASTER
YEAR 1998 -

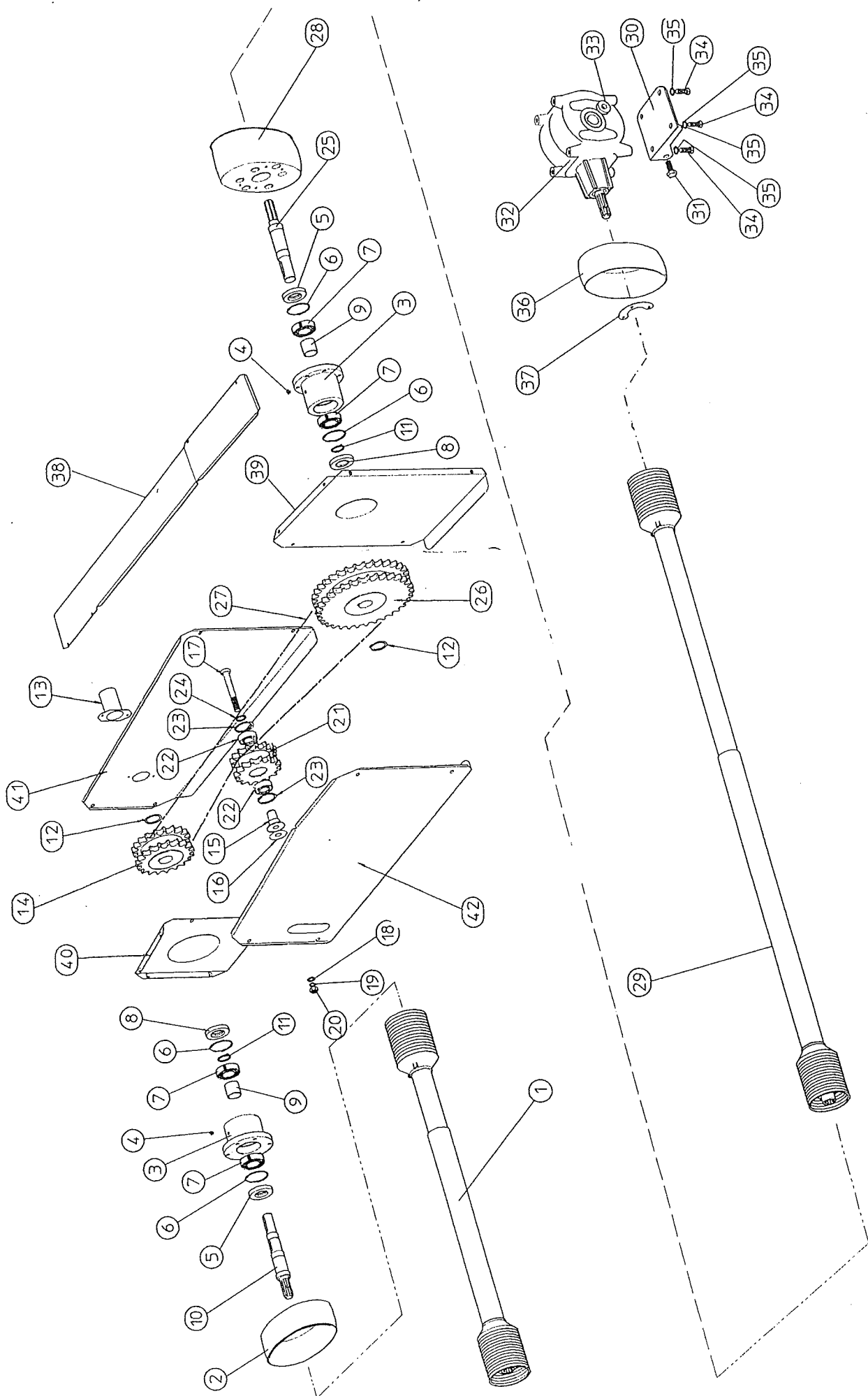
Issue 030902



SECTION 22A TOP COVER GUARDS
 QUALITY MASTER
 YEAR 1998 -

Issue 030902

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	A610.306011	ASSY. WELDED TOP COVER	
2	2	M108.304349	BOSS	
x02	2	F130.112030	SCREW SET HEX.	M12x30
x02	2	F282.112000	WASHER SPRING	M12
x02	2	F170.112000	NUT FULL HEX.	M12
3	2	M225.306709	PLATE STAY	
x3	4	F100.110040	BOLT HEX.	M10x40
x3	8	F280.102120	WASHER FLAT	M10
x3	8	F170.110000	NUT FULL HEX.	M10
4	2	M224.306734	REAR COVER GUARD	
ONE ONLY USED ON POB MACHINES				
x4	10	F102.408016	BOLT SLOTTED COACH	M8x16
x4	10	F282.108000	WASHER SPRING	M8
x4	10	F170.108000	NUT FULL HEX.	M8
5	1	A610.306893	ASSY. WELDED REAR GUARD L/H	
6	1	A610.306894	ASSY. WELDED REAR GUARD R/H	
7	2	M176.306987	SPACER	
x7	2	F100.108060	BOLT HEX.	M8x60
x7	2	F280.082116	WASHER FLAT	M8
x7	2	F282.108000	WASHER SPRING	M8
x7	2	F170.108000	NUT FULL HEX.	M8
8	1	M224.306888	PANEL L/H	
x8	3	F130.108020	SCREW SET HEX.	M8x20
x8	3	F280.082116	WASHER FLAT	M8
x8	3	F282.108000	WASHER SPRING	M8
x8	3	F170.108000	NUT FULL HEX.	M8
9	1	M224.306887	PANEL R/H	
x9	4	F130.108020	SCREW SET HEX.	M8x20
x9	4	F280.082116	WASHER FLAT	M8
x9	4	F282.108000	WASHER SPRING	M8
x9	4	F170.108000	NUT FULL HEX.	M8
10	2	M108.306886	BRACKET	
x10	4	F130.108020	SCREW SET HEX.	M8x20
x10	4	F280.082116	WASHER FLAT	M8
x10	4	F282.108000	WASHER SPRING	M8
x10	4	F170.108000	NUT FULL HEX.	M8



SECTION 23 P.T.O. & MAIN DRIVE
 QUALITY MASTER
 YEAR 1999 -

Issue 030902

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	RPB95.01223	TRACTOR TO MACHINE P.T.O. SHAFT C/W SLIP CLUTCH	
2	1	T842.300762	GUARD CONE	
x2	4	F130.106012	SCREW SET HEX.	M6x12
x2	8	F280.061416	WASHER FLAT	M6
3	2	M132.302579	HOUSING	
x3	12	F130.112030	SCREW SET HEX.	M12x30
x3	12	F282.112000	WASHER SPRING	M12
4	2	C648.081250	GREASE NIPPLE	8mm
5	2	S200.508513	SEAL OIL	
6	4	F202.085300	CIRCLIP INTERNAL	J85x3
7	4	B200.062090	BEARING	
8	2	S200.458513	SEAL OIL	
9	2	M176.302586	SPACER	OD.50 ID.46 46.5LG.
10	1	M164.302580	SHAFT	423 LG.
11	2	F200.045250	CIRCLIP EXTERNAL	A45x2.5
12	2	F200.040250	CIRCLIP EXTERNAL	A40x2.5
13	1	A610.302637	ASSY. WELDED SHAFT GUARD	
x13	2	F130.106020	SCREW SET HEX.	M6x20
x13	2	F282.106000	WASHER SPRING	M6
x13	2	F170.106000	NUT FULL HEX.	M6
14	1	M182.307209	SPROCKET - DUPLEX	19T 1"P
x14	1	F210.108050	KEY PLAIN	10x8x50
15	1	M178.302612	SPIGOT	
16	A/R	M196.306183	WASHER	2mm
x16	1	M176.302397	SPACER	50 OD. B22 7LG.
x16	1	M176.303770	SPACER	50 OD. B17 15.5LG.
17	1	F100.116120	BOLT HEX.	M16x120
18	1	F280.163020	WASHER FLAT	M16
19	1	F282.116000	WASHER SPRING	M16
20	1	F170.116000	NUT FULL HEX.	M16
21	1	M182.302608	SPROCKET DUPLEX JOCKEY	15T/15T 1"
22	2	B200.062052	BEARING	
23	2	F202.052200	CIRCLIP INTERNAL	J52x2
24	1	F200.025200	CIRCLIP EXTERNAL	A25x2
25	1	M164.305746	SHAFT	
26	1	M182.307210	SPROCKET - DUPLEX	33T 1"P
x26	1	F210.108050	KEY PLAIN	
27	1	T738.800100	CHAIN	
28	1	T842.300762	GUARD CONE	
x28	4	F130.106012	SCREW SET HEX.	M6x12
x28	8	F280.061416	WASHER FLAT	M6
29	1	T895.302614	P.T.O. DRIVE SHAFT CPT.	
30	1	M226.305505	PROFILE MTG. BRKT. GEARBOX	
31	1	F130.120040	SCREW SET HEX.	M20x40
x31	1	F282.120000	WASHER SPRING	M20
x31	1	F170.120000	NUT FULL HEX.	M20
32	1	C647.306372	GEARBOX	
x32	1	F210.120160	KEY PLAIN	
33	1	M178.306259	SPIGOT	
x33	1	F132.112030	SCREW SOCKET HEAD CAP	M12x30
34	4	F130.116035	SCREW SET HEX.	M16x35
35	4	F282.116000	WASHER SPRING	M16
36	1	T842.304224	GUARD P.T.O. CONE	
37	1	M226.303080	PROFILE - GEARBOX GUARD	
x37	3	F130.108016	SCREW SET HEX.	M8x16
x37	3	F282.108000	WASHER SPRING	M8
38	1	M216.305522	GUARD - MAIN DRIVE TOP	
x38	4	F130.108016	SCREW SET HEX.	M8x16
x38	4	F280.082116	WASHER FLAT	M8
x38	4	F282.108000	WASHER SPRING	M8
x38	4	F170.108000	NUT FULL HEX.	M8
39	1	M216.305697	GUARD - MAIN DRIVE L/H	
x39	2	F130.108016	SCREW SET HEX.	M8x16
x39	4	F280.082116	WASHER FLAT	M8
x39	2	F282.108000	WASHER SPRING	M8
x39	2	F170.108000	NUT FULL HEX.	M8
40	1	M216.305524	GUARD - MAIN DRIVE R/H	
x40	2	F130.108016	SCREW SET HEX.	M8x16
x40	4	F280.082116	WASHER FLAT	M8
x40	2	F282.108000	WASHER SPRING	M8
x40	2	F170.108000	NUT FULL HEX.	M8
41	1	M216.305525	GUARD - MAIN DRIVE REAR	
x41	2	F130.108016	SCREW SET HEX.	M8x16

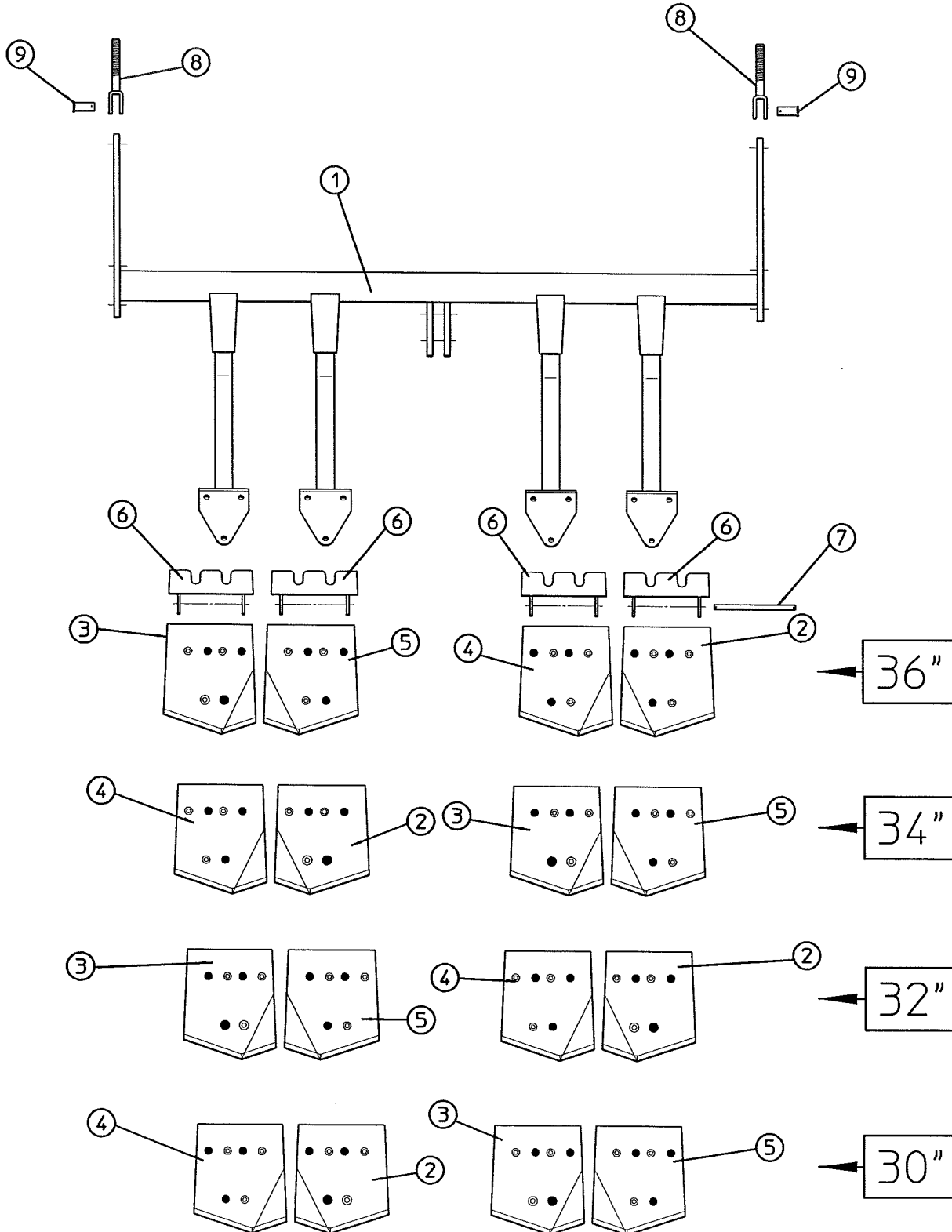
SECTION 23 P.T.O. & MAIN DRIVE
QUALITY MASTER
YEAR 1999 -

Issue 030902

ITEM	QTY	PART NUMBER	DESCRIPTION	
x41	4	F280.082116	WASHER FLAT	M8
x41	2	F282.108000	WASHER SPRING	M8
x41	2	F170.108000	NUT FULL HEX.	M8
42	1	M216.305526	GUARD - MAIN DRIVE FRONT	
x42	2	F130.108016	SCREW SET HEX.	M8x16
x42	4	F280.082116	WASHER FLAT	M8
x42	2	F282.108000	WASHER SPRING	M8
x42	2	F170.108000	NUT FULL HEX.	M8

SECTION 26 ASSY. SHARE 30" - 36" ROWS
QUALITY MASTER
YEAR 2002

Issue 060802



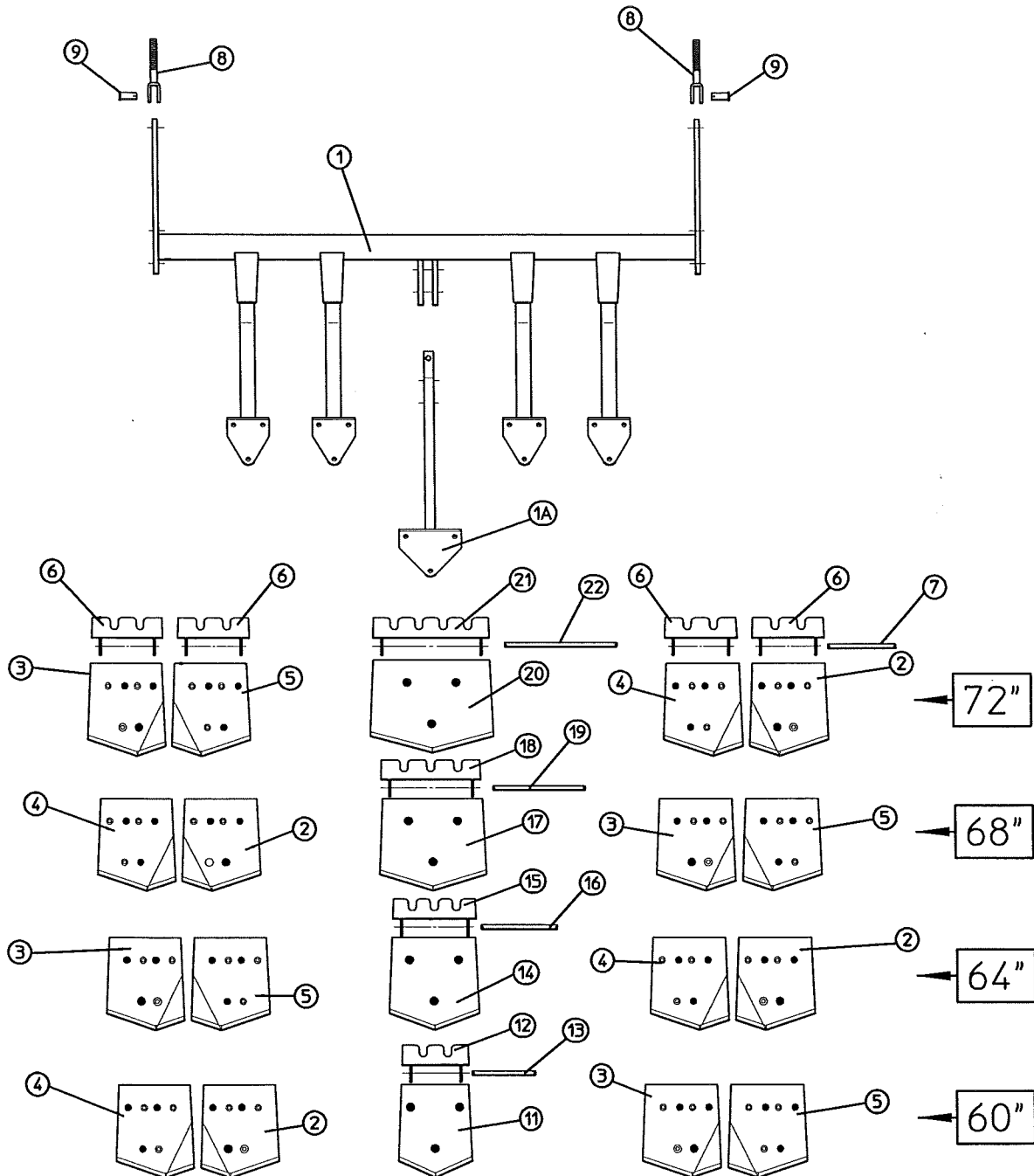
SECTION 26 ASSY. SHARE 30" - 36" ROWS
 QUALITY MASTER
 YEAR 2002

Issue 060802

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	A610.311065	W/A SHARE (1500)	
2	1	A610.300671	ASSY. WELDED SHARE BLADE	
x2	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x2	3	F282.112000	WASHER SPRING	M12
x2	3	F170.112000	NUT FULL HEX.	M12
3	1	A610.300672	ASSY. WELDED SHARE BLADE	
x3	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x3	3	F282.112000	WASHER SPRING	M12
x3	3	F170.112000	NUT FULL HEX.	M12
4	1	A610.300692	ASSY. WELDED SHARE BLADE	
x4	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x4	3	F282.112000	WASHER SPRING	M12
x4	3	F170.112000	NUT FULL HEX.	M12
5	1	A610.300693	ASSY. WELDED SHARE BLADE	
x5	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x5	3	F282.112000	WASHER SPRING	M12
x5	3	F170.112000	NUT FULL HEX.	M12
6	4	A610.310448	A/W STONE FLAP	
7	4	M146.300673	PIVOT PIN	
x7	8	F280.132825	WASHER FLAT	M12
x7	8	F226.040020	PIN SPLIT COTTER	4x20
8	2	100.03729	ADJUSTER CLEVIS	
x8	2	F280.213730	WASHER FLAT	M20
x8	2	F282.120000	WASHER SPRING	M20
x8	2	F170.120000	NUT FULL HEX.	M20
x8	2	F174.120000	NUT HALF HEX.	M20
9	2	M146.304702	RETAINING PIN	
x9	2	F280.213730	WASHER FLAT	M20
x9	2	F226.050036	PIN SPLIT COTTER	5x36

SECTION 26A-B-C-D ASSY. SHARE C/W CENTRE ARM 60"- 72" BEDS
 QUALITY MASTER
 YEAR 2002

Issue 060802



SECTION 26A-B-C-D ASSY. SHARE C/W CENTRE ARM 60"- 72" BEDS
 QUALITY MASTER
 YEAR 2002

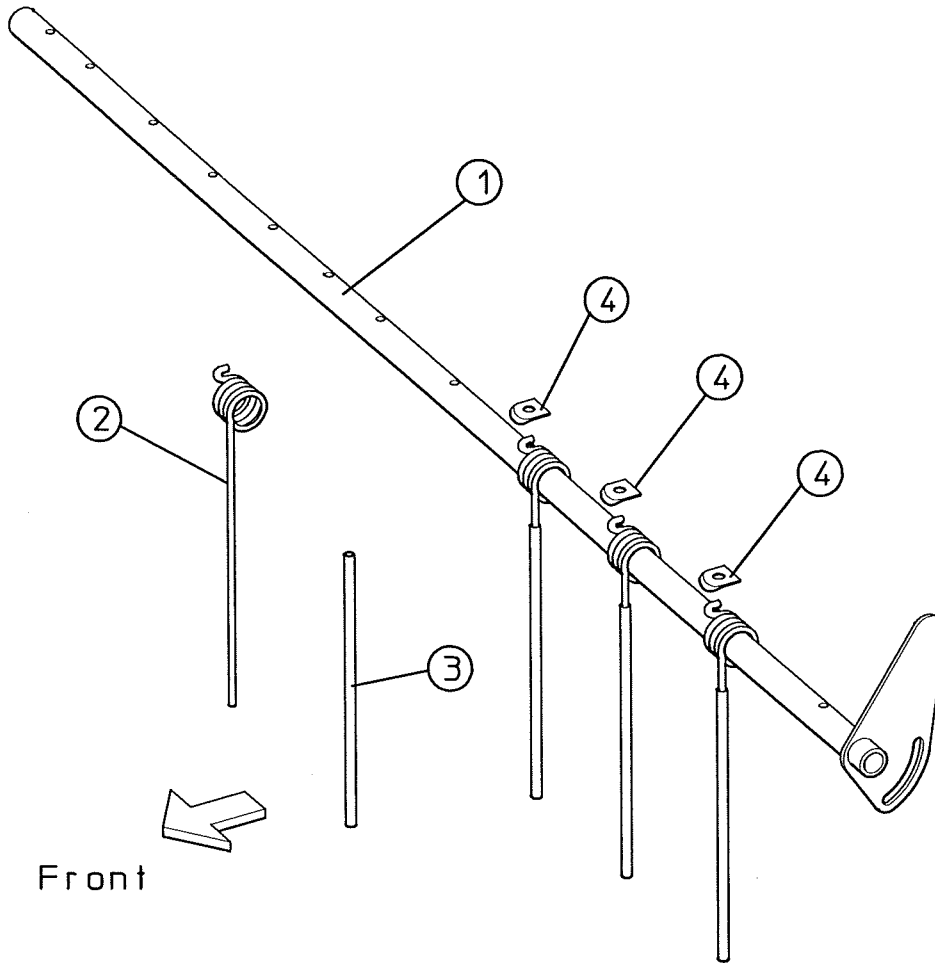
Issue 060802

ITEM	QTY	PART NUMBER	DESCRIPTION	
1&1A	1	A510.311066	SHARE C/W CENTRE ARM (1500)	
1	1	A610.311065	W/A SHARE (1500)	
1A	1	A610.308521	W/A CENTRE ARM	
x1A	2	F100.116080	BOLT HEX.	M16x80
x1A	2	F282.116000	WASHER SPRING	M16
x1A	3	F170.116000	NUT FULL HEX.	M16
x1A	1	F130.116060	SCREW SET HEX.	M16x60
2	1	A610.300671	ASSY. WELDED SHARE BLADE	
x2	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x2	3	F282.112000	WASHER SPRING	M12
x2	3	F170.112000	NUT FULL HEX.	M12
3	1	A610.300672	ASSY. WELDED SHARE BLADE	
x3	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x3	3	F282.112000	WASHER SPRING	M12
x3	3	F170.112000	NUT FULL HEX.	M12
4	1	A610.300692	ASSY. WELDED SHARE BLADE	
x4	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x4	3	F282.112000	WASHER SPRING	M12
x4	3	F170.112000	NUT FULL HEX.	M12
5	1	A610.300693	ASSY. WELDED SHARE BLADE	
x5	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x5	3	F282.112000	WASHER SPRING	M12
x5	3	F170.112000	NUT FULL HEX.	M12
6	4	A610.310448	A/W STONE FLAP	
7	4	M146.300673	PIVOT PIN	
x7	8	F226.040020	PIN SPLIT COTTER	4x20
x7	8	F280.132825	WASHER FLAT	M12
8	2	100.03729	ADJUSTER CLEVIS	
x8	2	F280.213730	WASHER FLAT	M20
x8	2	F282.120000	WASHER SPRING	M20
x8	2	F170.120000	NUT FULL HEX.	M20
x8	2	F174.120000	NUT HALF HEX.	M20
9	2	M146.304702	RETAINING PIN	
x9	2	F280.213730	WASHER FLAT	M20
x9	2	F226.050036	PIN SPLIT COTTER	5x36
11	1	A610.300882	ASSY. WELDED SHARE BLADE	60" BEDS
x11	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x11	3	F282.112000	WASHER SPRING	M12
x11	3	F170.112000	NUT FULL HEX.	M12
12	1	A610.310456	ASSY. WELDED STONE FLAP	60" BEDS
13	1	M146.300885	PIVOT PIN	60" BEDS
x13	2	F226.040020	PIN SPLIT COTTER	4x20
x13	2	F280.132825	WASHER FLAT	M12
14	1	A610.300886	ASSY. WELDED SHARE BLADE	64" BEDS
x14	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x14	3	F282.112000	WASHER SPRING	M12
x14	3	F170.112000	NUT FULL HEX.	M12
15	1	A610.310454	A/W STONE FLAP	64" BEDS
16	1	M146.300889	PIVOT PIN	64" BEDS
x16	2	F226.040020	PIN SPLIT COTTER	4x20
x16	2	F280.132825	WASHER FLAT	M12
17	1	A610.300890	ASSY. WELDED SHARE BLADE	68" BEDS
x17	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x17	3	F282.112000	WASHER SPRING	M12
x17	3	F170.112000	NUT FULL HEX.	M12
18	1	A610.310452	ASSY. WELDED STONE FLAP	68" BEDS
19	1	M146.300893	PIVOT PIN	68" BEDS
x19	2	F280.132825	WASHER FLAT	M12
x19	2	F226.040020	PIN SPLIT COTTER	4x20
20	1	A610.300894	ASSY. WELDED SHARE BLADE	72" BEDS
x20	3	F134.112030	SCREW COUNTERSUNK SOCKET HEAD	M12x30
x20	3	F282.112000	WASHER SPRING	M12
x20	3	F170.112000	NUT FULL HEX.	M12
21	1	A610.310450	A/W STONE FLAP	72" BEDS
22	1	M146.300897	PIVOT PIN	72" BEDS
x22	2	F280.132825	WASHER FLAT	M12
x22	2	F226.040020	PIN SPLIT COTTER	4x20

SECTION 28 HAULM FEED FINGERS
QUALITY MASTER 1998 -

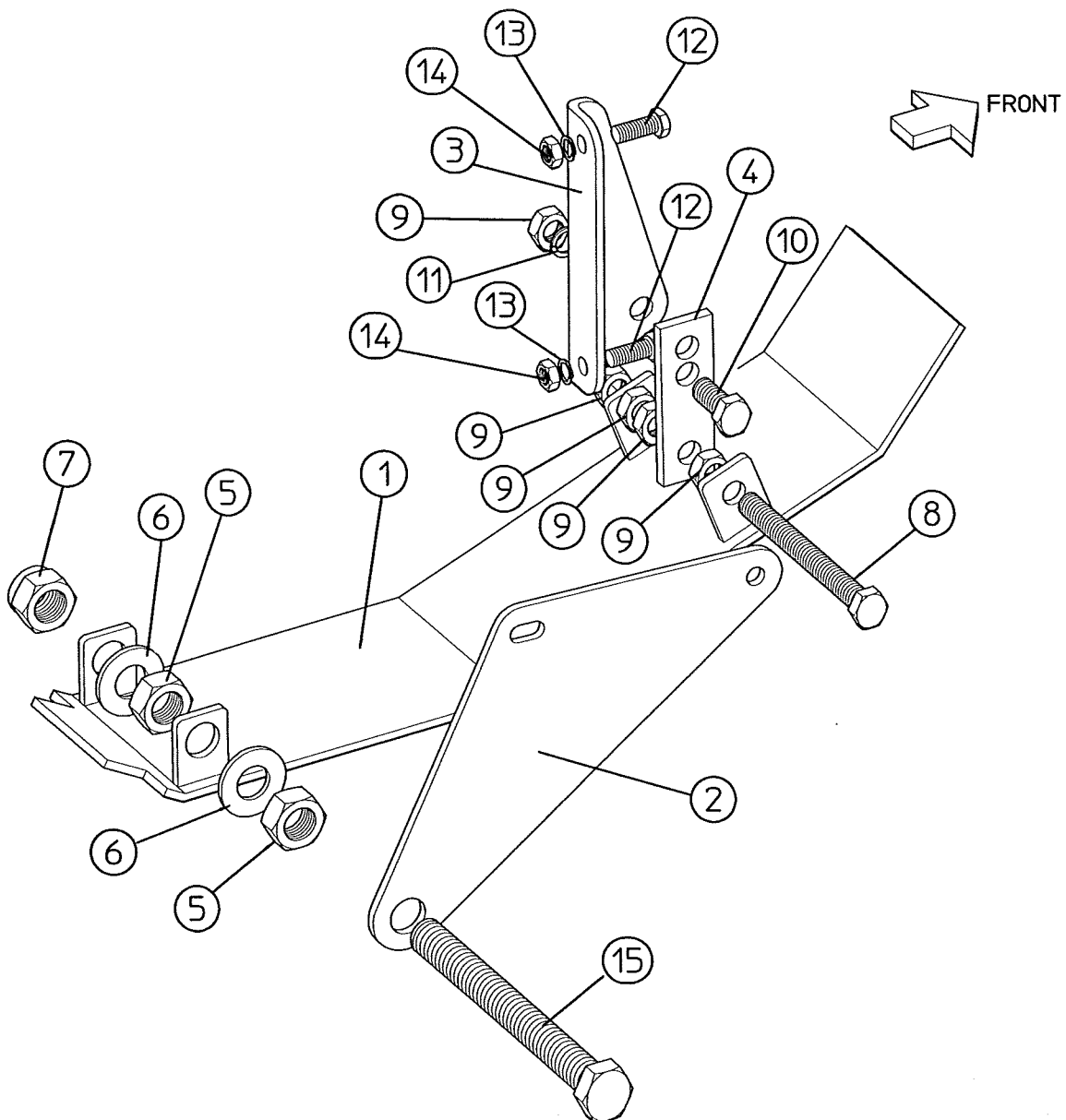
Issue 080699

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	A610.306741	ASSY. WELDED FEED FINGER MOUNTING	
x1	1	F130.112025	SCREW SET HEX.	M12x25
x1	1	F280.132825	WASHER FLAT	M12
x1	1	F282.112000	WASHER SPRING	M12
x1	1	F170.112000	NUT FULL HEX.	M12
2	12	C677.306738	SPRING HAULM FEED FINGER	
3	12	C740.306742	FEED FINGER COVER	
x3	12	C654.306743	HOSE CLIP	
4	12	M196.306540	WASHER - CLIP	
x4	12	F100.108050	BOLT HEX.	M8x50
x4	12	F176.108000	NUT NYLOC HEX.	M8



SECTION 35 A580.310218 ASSY. HAULM SKIS
QUALITY MASTER
YEAR 1998 -

Issue 250902



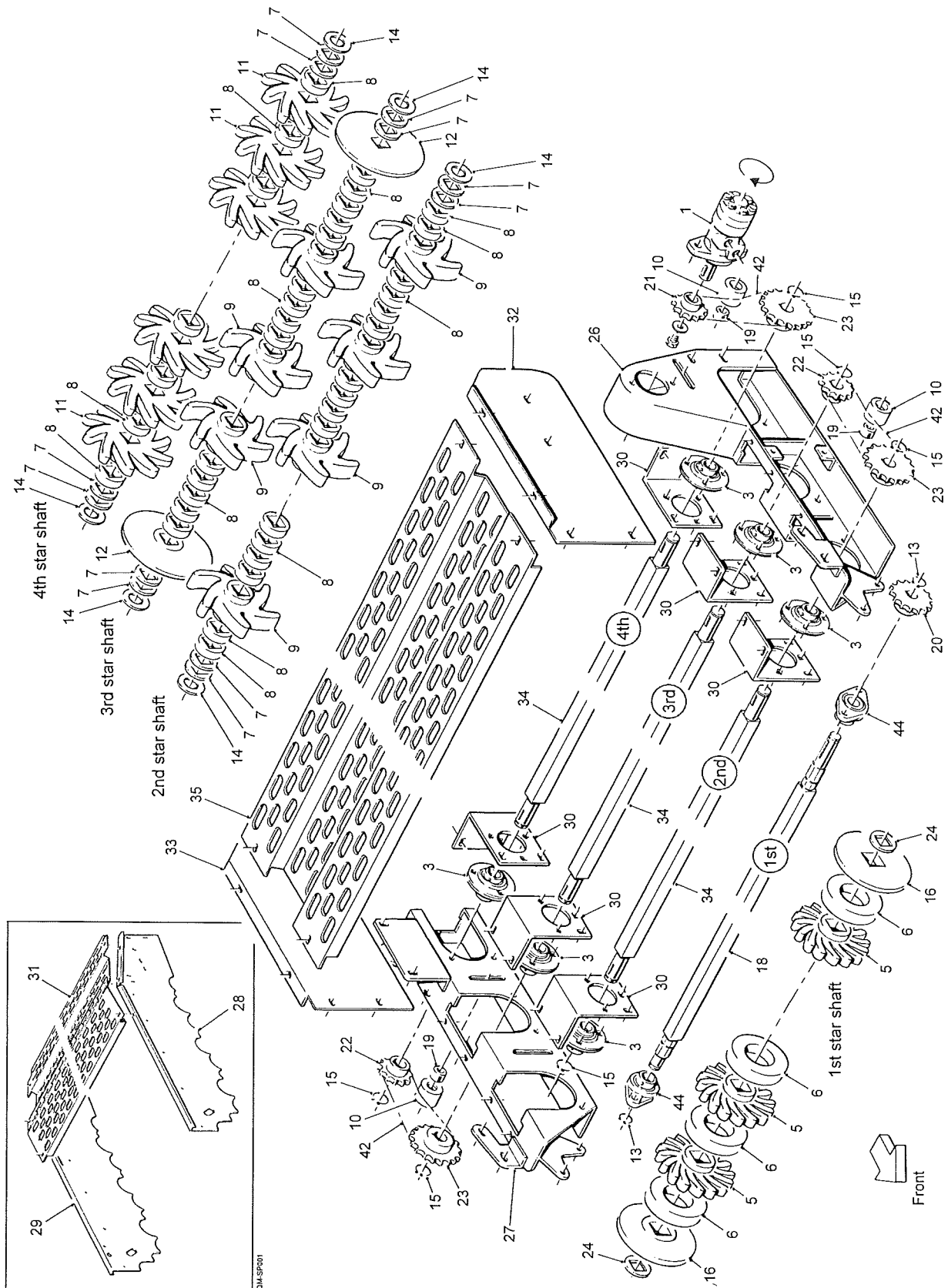
SECTION 35 A580.310218 ASSY. HAULM SKIS
 QUALITY MASTER
 YEAR 1998 -

Issue 250902

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	2	A610.301188	ASSY. WELDED HAULM SKI	
2	1	M226.309876	PROFILE	
x	1	M226.301195	MOUNTING L/H	
3	1	M226.301196	MOUNTING R/H	
4	2	M254.301199	STRAP	
5	4	F170.124000	NUT FULL HEX.	M24
6	4	F280.255040	WASHER FLAT	M24
7	2	F176.124000	NUT NYLOC HEX.	M24
8	2	F130.116150	SCREW SET HEX.	M16x150
9	10	F170.116000	NUT FULL HEX.	M16
10	2	F100.116035	BOLT HEX.	M16x35
11	2	F282.116000	WASHER SPRING	M16
12	4	F130.112025	SCREW SET HEX.	M12x25
13	8	F282.112000	WASHER SPRING	M12
14	8	F170.112000	NUT FULL HEX.	M12
x	4	F130.112030	SCREW SET HEX.	M12x30
x	4	F280.132825	WASHER FLAT	M12
15	2	F130.124130	SCREW SET HEX.	M24x150

SECTION 36 RPS588 STARS FOR BOULDER BOX
QUALITY MASTER

Issue 1 07.06



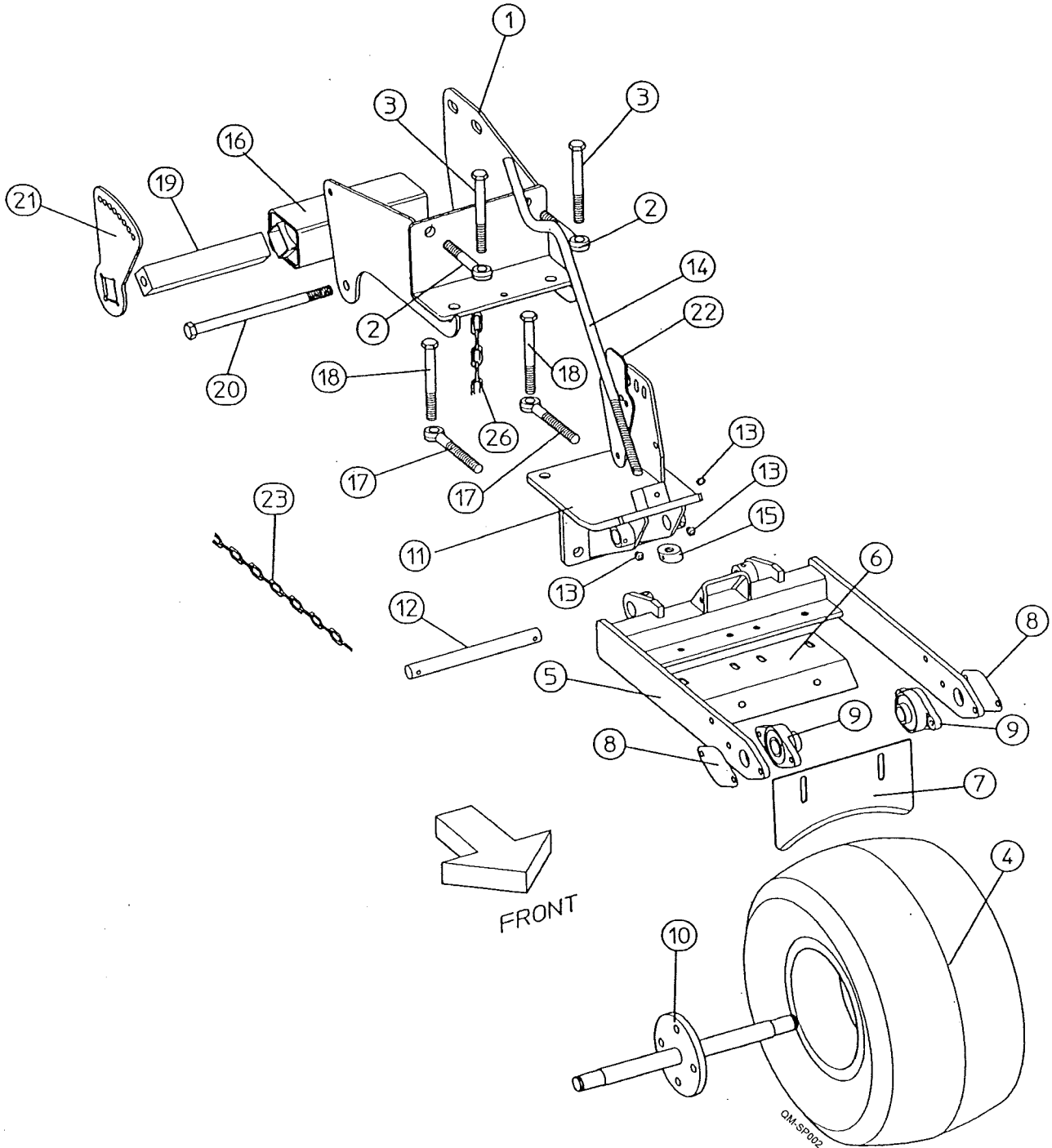
SECTION 36 RPS588 STARS FOR BOULDER BOX
QUALITY MASTER

Issue 1 07.06

ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	1	11201	HYDRAULIC MOTOR	
2				
3	6	RPB210.042072	BEARING	
4				
5	50	RPC700.302445	14 FINGER STAR	
6	50	RPC700.303036	SPACER	
7	12	RPC700.303209	5mm SPACER	
8	76	RPC700.303217	20mm SPACER	
9	18	RPC700.303218	6 FINGER STAR	
10	4	RPC700.304412	CHAIN ADJUSTER	
11	35	RPC700.308282	10 FINGER STAR	
12	2	RPC700.308287	END DISC	
13	2	RPF200.030200	Ø30 EXTERNAL CIRCLIP	
14	6	RPF280.417025	RETAINING WASHER	
15	6	RPF200.035250	Ø35 EXTERNAL CIRCLIP	
16	2	RPGM088.00208	END DISC	
17				
18	1	RPM166.305529	STAR SHAFT	
19	4	RPM176.300470	SPACER	
20	1	RPM182.300349	18T 3/4"PITCH SPROCKET	
21	1	RPM182.303035	12T 3/4"PITCH SPROCKET	
22	2	RPM182.310743	12T 3/4"PITCH SPROCKET	
23	3	RPM182.312377	20T 3/4"PITCH SPROCKET	
24	2	RPM226.300468	RETAINING WASHER	
25				
26	1	RPS577	LH DRIVE CASE	
27	1	RPS578	RH DRIVE CASE	
28	1	RPS579	LH SIDE PANEL	
29	1	RPS580	RH SIDE PANEL	
30	6	RPS581	BEARING PLATE	
31	1	RPS582	TOP COVER GUARD	
32	1	RPS583	LH SIDE PANEL EXTENSION	
33	1	RPS584	RH SIDE PANEL EXTENSION	
34	3	RPS585	STAR SHAFT	
35	1	RPS587	REAR COVER GUARD	
36				
37				
38				
39				
40				
41				
42	3	RPT732.620043	3/4"PITCH DRIVE CHAIN	43 ROLLERS
43				
44	2	SFT30	BEARING	

SECTION 37 DEPTH WHEEL ASSEMBLY
QUALITY MASTER

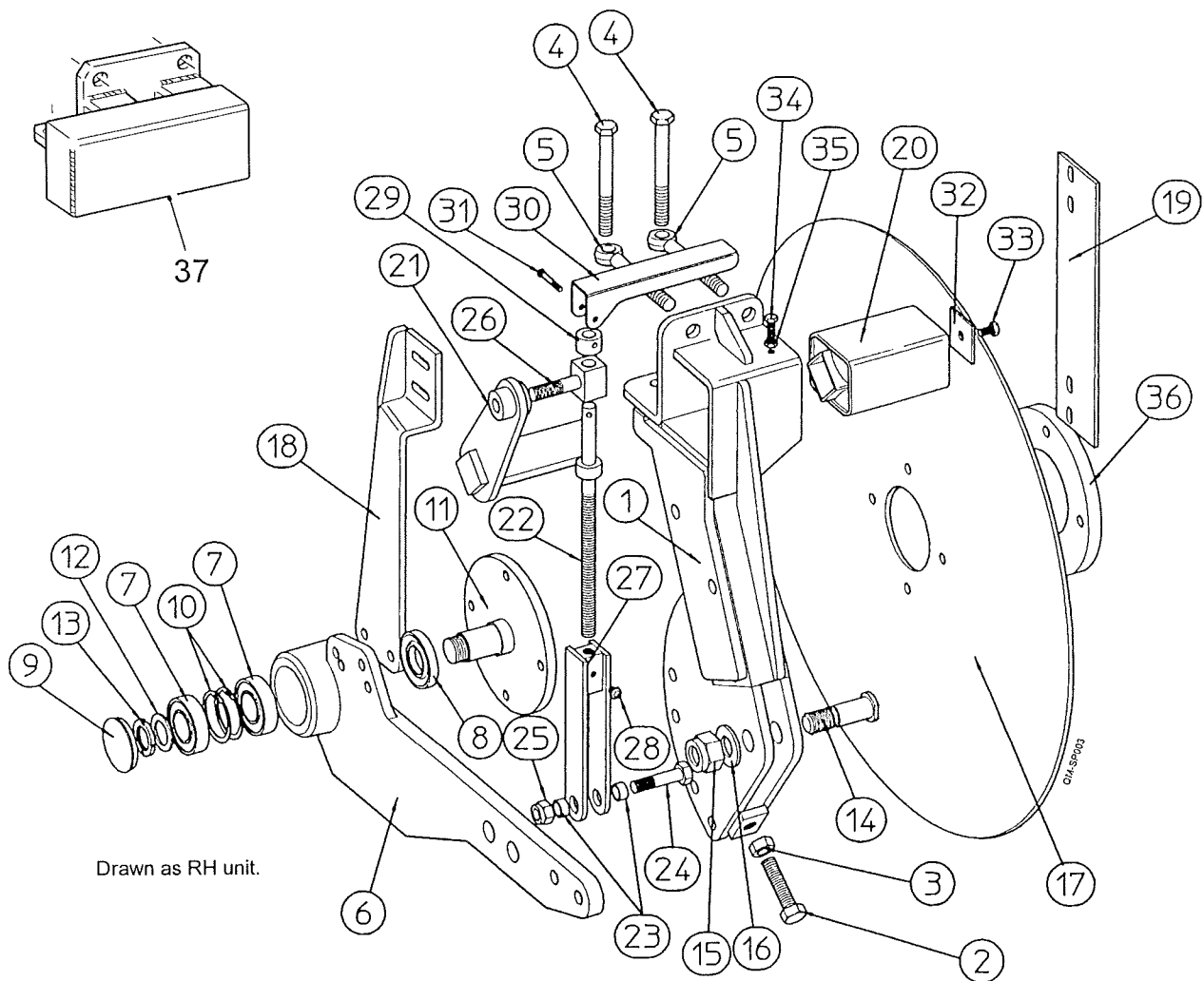
Issue 1 07.06



SECTION 37 DEPTH WHEEL ASSEMBLY
QUALITY MASTER

Issue 1 07.06

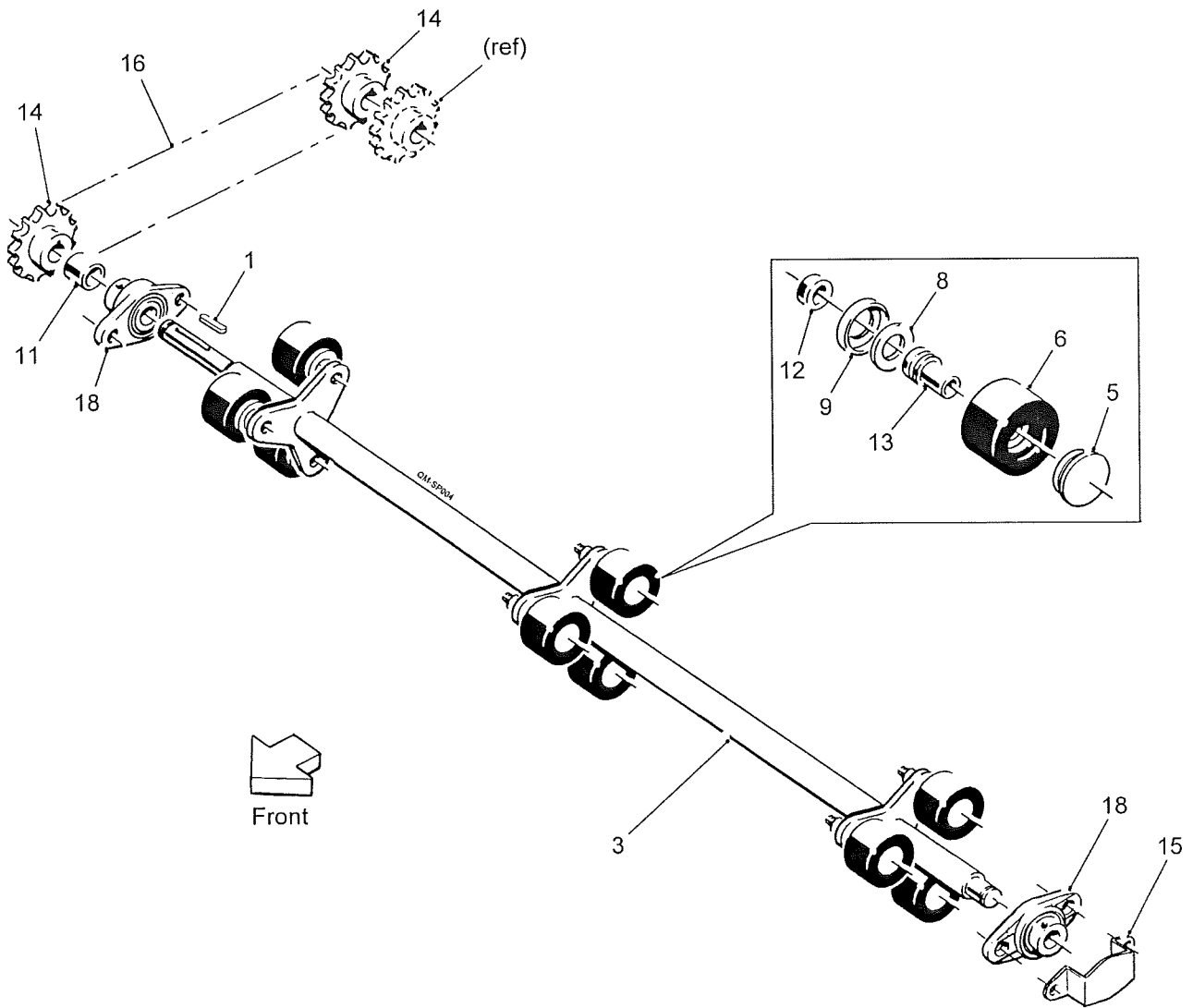
ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	2	RPA610.306229	MOUNTING BRACKET	
2	4	RPF120.116095	EYE BOLT	
3	4	RPF100.116150	M16x150 HEX HEAD BOLT	
4	2	RPRPB93.08125	WHEEL COMPLETE	
x4	8	RPF130.214045	M14x45 HEX HEAD SETSCREW	
x4	8	RPC655.309696	M14 WHEEL NUT	
5	2	RPS648	DEPTH WHEEL FRAME	300mm WIDE
	2	RPA610.309440	DEPTH WHEEL FRAME	360mm WIDE
6	2	RPM225.307573	PLATE	
7	2	RPM225.308669	SCRAPER PLATE	
8	4	RPM206.300116	COVER PLATE	
9	4	RPB242.000252	BEARING	
x9	4	RPF200.025200	Ø25 EXTERNAL CIRCLIP	
10	2	RPS649	WHEEL SHAFT	FOR 300mm WIDE FRAME
	2	RPA610.307206	WHEEL SHAFT	FOR 360mm WIDE FRAME
11	2	RPA610.306225	MOUNTING	
12	2	RPM146.301538	PIVOT PIN	
x12	2	RPF220.080040	Ø8x40 ROLL PIN	
13	6	RPC648.081252	GREASE NIPPLE	
14	2	RPM217.306230	ADJUSTING HANDLE	
15	2	RPM106.301620	BOSS	
x15	2	RPF220.060040	Ø6x40 ROLL PIN	
16	2	RPRP084.00014	TORSION UNIT	
17	4	RPF120.116115	EYE BOLT	
18	4	RPF100.116130	M16x130 HEX HEAD BOLT	
19	2	RPM166.300084	SUSPENSION UNIT CARRIER	
20	2	RPF100.116260	M16x260 HEX HEAD BOLT	
21	2	RPM226.300156	QUADRANT	
22	2	RPM226.300105	TARGET PLATE	
23	2	RPC622.306061	CHAIN	



SECTION 38 DISCS AND MOUNTINGS
QUALITY MASTER

Issue 1 07.06

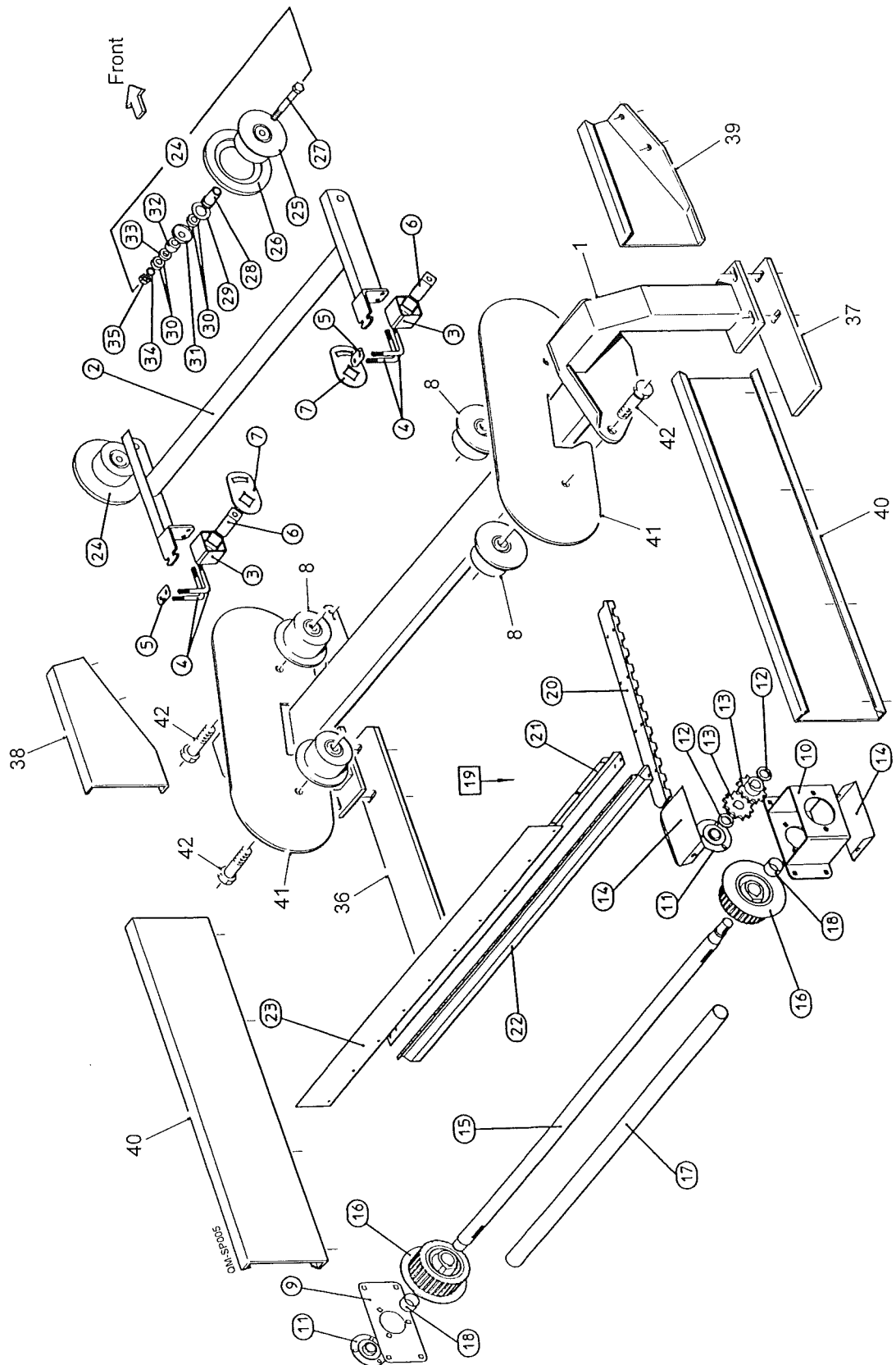
ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	2	RPA610.301531	DISC MOUNTING RH	
x	2	RPA610.301530	DISC MOUNTING LH	
2	4	RPF130.116000	M16x120 HEX HEAD SETSCREW	
3	4	RPF170.116000	M16 FULL NUT	
4	8	RPF100.116150	M16x150 HEX HEAD BOLT	
5	8	RPF120.116095	EYE BOLT	
6	2	RPA610.301520	BEARING ARM RH	
x	2	RPA610.301519	BEARING ARM LH	
7	8	RPB200.060072	BEARING	
8	4	RPS200.406810	OIL SEAL	
x	4	RPC648.081250	M8 GREASE NIPPLE	
9	4	RPC700.300441	PLASTIC END CAP	
10	8	RPF202.062200	Ø62 INTERNAL CIRCLIP	
11	4	RPM180.300241	DISC SPINDLE	
12	4	RPF280.315640	M30 FLAT WASHER	
13	4	RPF180.230000	M30 SPECIAL LOCKNUT	
14	4	RPM146.303752	PIVOT PIN	
15	4	RPF176.124000	M24 NYLOC NUT	
16	4	RPF280.255040	M24 FLAT WASHER	
17	4	RPM120.300251	DISC	
	4	RPGMRP089.01829	SCALLOPED DISC	
x17	16	RPF132.112030	M12x30 SOCKET HEAD SCREW	
18	2	RPA610.301535	SCRAPER ARM RH	
x	2	RPA610.301534	SCRAPER ARM LH	
19	4	RPW240.303093	SCRAPER	
x19	8	RPF102.110025	M10x25 CARRIAGE BOLT	
20	4	RPRP084.00001	TORSION UNIT	
21	2	RPA610.302189	TENSION ARM RH	
x	2	RPA610.301509	TENSION ARM LH	
22	4	RPA610.301512	ADJUSTER ROD	
23	8	RPM172.301506	SLEEVE	
24	4	RPF100.116060	M16x60 HEX HEAD BOLT	
25	4	RPF176.116000	M16 NYLOC NUT	
26	4	RPM178.301500	SPIGOT	
27	4	RPA610.301513	ADJUSTER BLOCK	
28	4	RPC648.081250	M8 GREASE NIPPLE	
29	4	RPM114.301502	COLLAR	
30	4	RPM226.301510	HANDLE	
31	4	RPF100.106045	M6x45 HEX HEAD BOLT	
32	4	RPM152.303434	RETAINER	
33	4	RPF130.110025	M10x25 HEX HEAD SETSCREW	
34	4	RPF130.108020	M8x20 HEX HEAD SETSCREW	
35	4	RPF170.108000	M8 FULL NUT	
36	4	RPM152.308652	RETAINER	
37	2	RPS311	MOUNTING BRACKET RH	
x	2	RPS310	MOUNTING BRACKET LH	

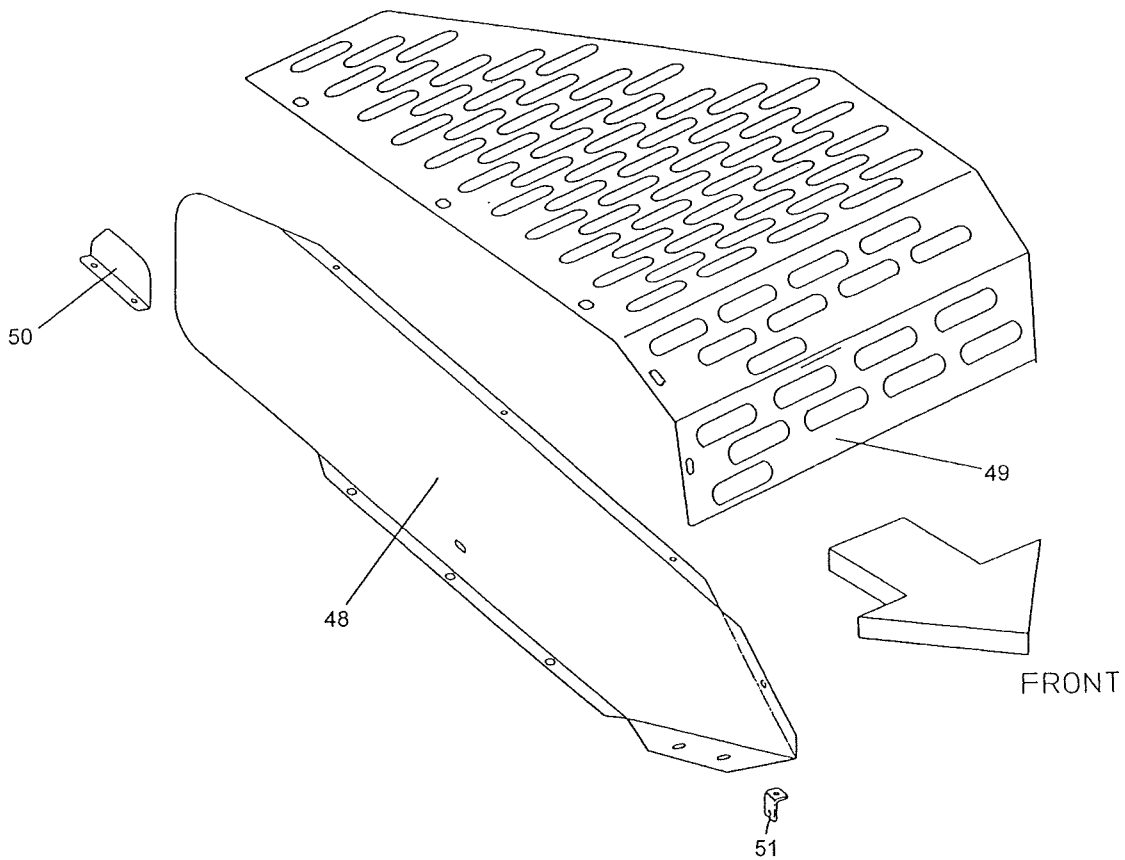


SECTION 39 RPS595 2nd AGITATOR ASSEMBLY
QUALITY MASTER

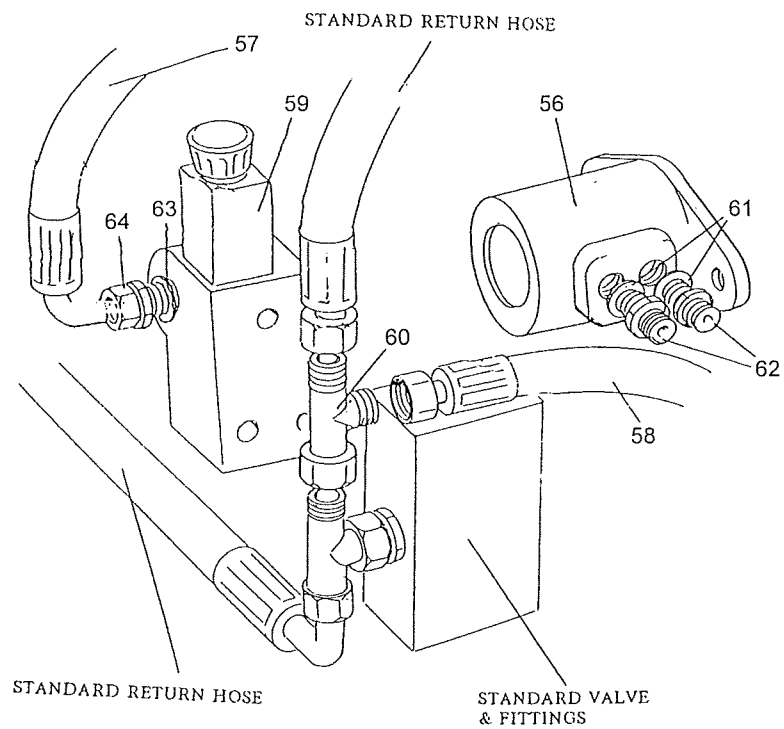
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ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	2	22062008/030	RECTANGULAR KEY	8x7x30
2				
3	1	RPA610.305728	AGITATOR SHAFT	
4				
5	9	RPC620.303070	CAP	
6	9	RPC700.300148	Ø75 PLAIN ROLLER C/W BEARINGS	
7				
8	9	RPGM070.00446	FELT SEAL	
9	9	RPGM089.00565	ROLLER SHIELD	
10				
11	1	RPM176.300356	SPACER	35x30.5x35mm LG
12	9	RPM176.306319	SPACER	10mm
13	9	RPM180.303071	ROLLER SPINDLE	45mm
14	2	RPM182.300348	15T 3/4" PITCH SPROCKET	
15	1	RPM216.301080	END GUARD	
16	1	RPT732.6200**	3/4" PITCH DRIVE CHAIN	
17				
18	2	SFT30	BEARING	





QM-SP006



ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	1	RPS660	SUPPORT FRAME	
2	1	RPA610.306175	ROLLER MOUNTING BRACKET	
3	2	RPC684.300456	TORSION UNIT	
4	4	RPM186.300748	L BOLT	
5	2	RPM225.300420	KEEP PLATE	
6	2	RPM166.300418	CARRIER SUPPORT	
7	2	RPM226.305991	QUADRANT	
8	4	RPC700.300146	Ø95 FLANGED SUPPORT ROLLER	
x8	4	RPM148.303071	ROLLER SPINDLE	
x8	4	RPGM070.00446	SEAL	
x8	4	RPGM089.00565	SHIELD	
x8	4	RPC620.303070	PLASTIC CAP	
9	1	RPM225.306821	PLATE	
10	1	RPA610.306820	MOTOR MOUNTING	
11	2	RPB210.022062	BEARING COMPLETE	
12	2	RPM176.303034	SPACER	
13	2	RPM182.303035	12T 3/4" PITCH SPROCKET	
x13	2	RPF210.087030	PLAIN KEY	
x13	1	RPT738.600012	DUPLEX CHAIN	
14	2	RPM206.303037	COVER	
15	1	RPM162.306170	SHAFT	
x15	2	RPF200.030200	Ø30 EXTERNAL CIRCLIP	
16	2	RPC700.303613	DRIVE ROLLER	
x16	2	RPF136.108016	M8x16 SOCKET HEAD SCREW	
x16	1	RPF210.088030	PLAIN KEY	
x16	2	RPF210.088060	PLAIN KEY	
17	1	RPM264.306241	SPACER TUBE	
18	A/R		SPACER	
19	1	RPW300.306814	WEB	
20	2	RPC712.306876	SIDE BELT	
21	16	RPM258.306172	SUPPORT	
22	16	RPM258.306173	SUPPORT	
	32	RPGM019.00069	BACKING PLATE	
	64	RPF134.106020	M6x20 CSK SOCKET HEAD SCREW	
	64	RPF176.106000	M6 NYLOC NUT	
23	16	RPC730.306171	RUBBER BAFFLE	
x23	160	RPF102.106020	M6x20 CARRIAGE BOLT	
x23	160	RPF176.106000	M6 NYLOC NUT	
x23	2	RPF134.110070	M10x70 HIGH TENSILE CSK SOCKET HEAD SCREW	
x23	2	RPF176.110000	M10 NYLOC NUT	
24	2	RPA530.306239	FLANGED ROLLER ASSEMBLY	
25	1	RPC700.300146	Ø95 FLANGED ROLLER	
26	1	RPC700.306238	ROLLER FLANGE	
27	2	RPF100.116130	M16x130 BOLT	
28	2	RPM148.303071	ROLLER SPINDLE	
29	2	RPGM070.00446	SEAL	
30	8	RPF280.163020	M16 FLAT WASHER	
31	2	RPGM089.00565	SHIELD	
32	2	RPM176.306318	20mm SPACER	
33	2	RPM176.306319	10mm SPACER	
34	2	RPF282.116000	M16 SPRING WASHER	
35	2	RPF170.116000	M16 FULL NUT	
36	1	RP306322/1	LH MOUNTING PLATE	WELD ON
37	1	RP306322/2	RH MOUNTING PLATE	WELD ON
38	1	RPS656	LH SIDE DEFLECTOR	
39	1	RPS657	RH SIDE DEFLECTOR	

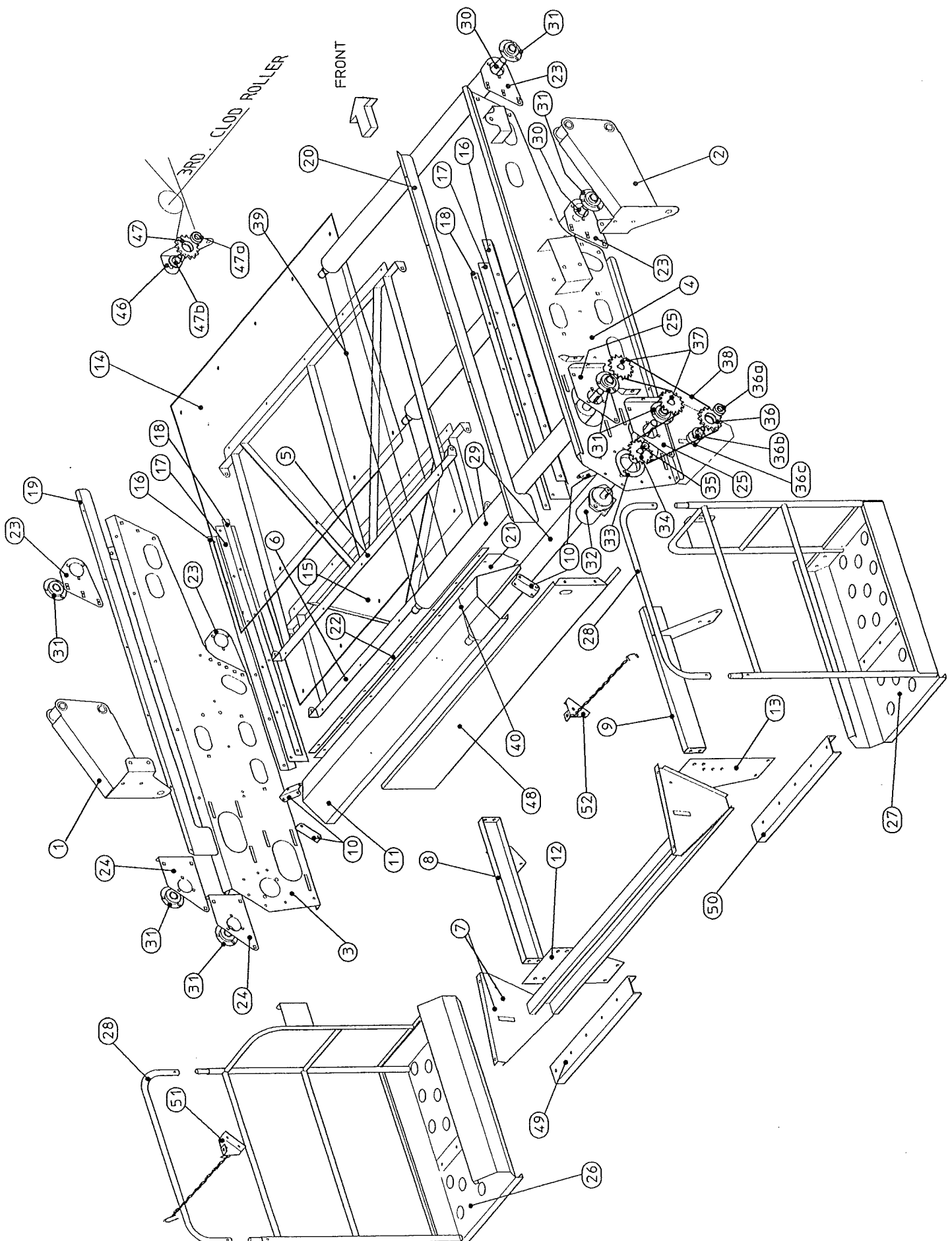
RPA580.30328 VARI-WEB
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40	2	RPS658	SIDE PANEL
41	2	RPS659	WEB SIDE
42	4	RPS661	M16 SPECIAL BOLT
43			
44			
45			
46			
47			
48	1	RPM224.306813	RH SIDE GUARD
x	1	RPM224.306812	LH SIDE GUARD
49	1	RPM216.306237	RH TOP GUARD
x	1	RPM216.306236	LH TOP GUARD
50	1	RPM224.306819	RH GUARD PLATE
x	1	RPM224.306818	LH GUARD PLATE
51	2	RPM108.306986	BRACKET
52			
53			
54			
55			
56	1	RPH850.302181	HYDRAULIC MOTOR
57	1	RPH405.307521	PRESSURE HOSE
58	1	RPH405.307522	RETURN HOSE
59	1	RPH888.301221	VALVE
60	1	RPH724.110808	TEE ADAPTOR
61	2	11124	1/2"BSP DOWTY SEAL
62	2	12315	1/2"BSP M M ADAPTOR
63	1	31167	M22 DOWTY SEAL
64	1	31168	M22x1/2"BSP M M ADAPTOR

A580.306842 OPTION EASI-PIC TABLE
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ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	1	A610.306474	ASSY. WELDED MOUNTING ARM L/H	
2	1	A610.306475	ASSY. WELDED MOUNTING ARM R/H	
3	1	A610.306463	CONVEYOR SIDE PANEL L/H	
x3	3	F130.112030	SCREW SET HEX.	M12x30
x3	3	F282.112000	WASHER SPRING	M12
x3	3	F170.112000	NUT FULL HEX.	M12
4	1	A610.306464	CONVEYOR SIDE PANEL R/H	
x4	3	F130.112030	SCREW SET HEX.	M12x30
x4	3	F282.112000	WASHER SPRING	M12
x4	3	F170.112000	NUT FULL HEX.	M12
5	1	A610.306512	A/W CROSS FRAME	
x5	3	F102.110020	BOLT CARRIAGE CUP SQUARE	M10x20
x5	3	F282.110000	WASHER SPRING	M10
x5	3	F170.110000	NUT FULL HEX.	M10
6	1	A610.306515	A/W CROSS FRAME	
x6	3	F102.110020	BOLT CARRIAGE CUP SQUARE	M10x20
x6	3	F282.110000	WASHER SPRING	M10
x6	3	F170.110000	NUT FULL HEX.	M10
7	1	A610.306479	A/W CROSS MEMBER	
8	1	A610.306569	A/W SIDE MEMBER L/H	
x8	4	F130.110020	SCREW SET HEX.	M10x20
x8	4	F282.110000	WASHER SPRING	M10
x8	4	F170.110000	NUT FULL HEX.	M10
9	1	A610.306570	A/W SIDE MEMBER R/H	
x9	4	F130.110020	SCREW SET HEX.	M10x20
x9	4	F282.110000	WASHER SPRING	M10
x9	4	F170.110000	NUT FULL HEX.	M10
10	4	M225.306465	PLATE	
x10	10	F130.108016	SCREW SET HEX.	M8x16
x10	10	F282.108000	WASHER SPRING	M8
x10	10	F170.108000	NUT FULL HEX.	M8
11	1	M224.306480	PANEL REAR	
x11	4	F130.108025	SCREW SET HEX.	M8x25
x11	4	F282.108000	WASHER SPRING	M8
x11	4	F170.108000	NUT FULL HEX.	M8
12	1	M225.306487	PLATE MOUNTING L/H	1998
12	1	M225.307130	PLATE	1999 -
x12	2	F130.112025	SCREW SET HEX.	M12x25
x12	2	F282.112000	WASHER SPRING	M12
x12	2	F170.112000	NUT FULL HEX.	M12
13	1	M225.306488	PLATE MOUNTING R/H	1998
13	1	M225.307130	PLATE	1999 -
x13	2	F130.112025	SCREW SET HEX.	M12x25
x13	2	F282.112000	WASHER SPRING	M12
x13	2	F170.112000	NUT FULL HEX.	M12
14	1	C700.306509	SLIDER BED	
x14	10	F134.106020	COUNTERSUNK SOCKET HEAD SCREW	M6x20
x14	10	F282.106000	WASHER SPRING	M6
x14	10	F176.106000	NUT FULL HEX.	M6
15	1	C700.306510	SLIDER BED	
x15	10	F134.106020	COUNTERSUNK SOCKET HEAD SCREW	M6x20
x15	10	F282.106000	WASHER SPRING	M6
x15	10	F176.106000	NUT FULL HEX.	M6
16	2	M224.306519	MOUNTING STRIP	
17	2	C730.306520	SEALING STRIP	
18	2	M256.306521	CLAMP STRIP	
x18	12	F102.408020	BOLT SLOTTED COACH	M8x20
x18	12	F282.108000	WASHER SPRING	M8
x18	12	F170.108000	NUT FULL HEX.	M8
19	1	M224.306522	SIDE PANEL L/H	
x19	6	F102.408016	BOLT SLOTTED COACH	M8x16
x19	6	F282.108000	WASHER SPRING	M8
x19	6	F170.108000	NUT FULL HEX.	M8
20	1	M224.306523	SIDE PANEL R/H	
x20	6	F102.408016	BOLT SLOTTED COACH	M8x16
x20	6	F282.108000	WASHER SPRING	M8
x20	6	F170.108000	NUT FULL HEX.	M8
21	1	C730.306524	REAR SEALING STRIP	
22	1	M256.306525	CLAMP STRIP	
x22	8	F102.408020	BOLT SLOTTED COACH	M8x20
x22	8	F282.108000	WASHER SPRING	M8
x22	8	F170.108000	NUT FULL HEX.	M8
23	4	M225.306624	PLATE	

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ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
x23	12	F102.110020	BOLT CARRIAGE CUP SQUARE	M10x20
x23	12	F282.110000	WASHER SPRING	M10
x23	12	F170.110000	NUT FULL HEX.	M10
24	2	M225.306625	PLATE	
x24	6	F102.110020	BOLT CARRIAGE CUP SQUARE	M10x20
x24	6	F282.110000	WASHER SPRING	M10
x24	6	F170.110000	NUT FULL HEX.	M10
x24	2	F130.112120	SCREW SET HEX.	M12x120
x24	4	F170.112000	NUT FULL HEX.	M12
25	2	M225.306626	PLATE	
x25	6	F102.110020	BOLT CARRIAGE CUP SQUARE	M10x20
x25	6	F282.110000	WASHER SPRING	M10
x25	6	F170.110000	NUT FULL HEX.	M10
x25	2	F130.112120	SCREW SET HEX.	M12x120
x25	4	F170.112000	NUT FULL HEX.	M12
26	1	A610.306485	A/W SIDE PLATFORM L/H	
x26	4	F102.110020	BOLT CARRIAGE CUP SQUARE	M10x20
x26	4	F282.110000	WASHER SPRING	M10
x26	4	F170.110000	NUT FULL HEX.	M10
x26	2	F130.112030	SCREW SET HEX.	M12x30
x26	2	F282.112000	WASHER SPRING	M12
x26	2	F170.112000	NUT FULL HEX.	M12
x26	2	F130.110020	SCREW SET HEX.	M10x20
x26	2	F282.110000	WASHER SPRING	M10
x26	2	F170.110000	NUT FULL HEX.	M10
27	1	A610.306486	A/W SIDE PLATFORM R/H	
x27	4	F102.110020	BOLT CARRIAGE CUP SQUARE	M10x20
x27	4	F282.110000	WASHER SPRING	M10
x27	4	F170.110000	NUT FULL HEX.	M10
x27	2	F130.112030	SCREW SET HEX.	M12x30
x27	2	F282.112000	WASHER SPRING	M12
x27	2	F170.112000	NUT FULL HEX.	M12
x27	2	F130.110020	SCREW SET HEX.	M10x20
x27	2	F282.110000	WASHER SPRING	M10
x27	2	F170.110000	NUT FULL HEX.	M10
28	2	M264.306497	TUBE	
x28	4	F100.108040	BOLT HEX.	M8x40
x28	4	F282.108000	WASHER SPRING	M8
x28	4	F170.108000	NUT FULL HEX.	M8
29	2	A610.306506	A/W DRIVE DRUM	
30	2	A610.306507	A/W IDLER DRUM	
31	8	B210.022052	BEARING	
x31	24	F102.108020	BOLT CARRIAGE CUP SQUARE	M8x20
x31	24	F282.108000	WASHER SPRING	M8
x31	24	F170.108000	NUT FULL HEX.	M8
32		SEE HYDRAULIC SECTION		
33	1	M225.306466	PLATE	
x33	2	F130.112040	SCREW SET HEX.	M12x40
x33	2	F282.112000	WASHER SPRING	M12
x33	2	F170.112000	NUT FULL HEX.	M12
34	1	M182.306830	SPROCKET	15T 3/4"P
34	1	M182.308210	SPROCKET [High Speed Option]	19T 3/4"P
35	1	M176.306833	SPACER	
x35	1	F130.108025	SCREW SET HEX.	M8x25
x35	1	F282.108000	WASHER SPRING	M8
36	1	M182.306353	SPROCKET	15T 3/4"P
36a	1	B200.062042	BEARING	
x36	1	F202.047175	CIRCLIP INTERNAL	J47x1.75
36b	1	M180.305086	SPINDLE	
36c	1	M176.306829	SPACER	
x36	1	F200.020120	CIRCLIP EXTERNAL	A20x1.2
x36	1	F102.112080	BOLT CARRIAGE CUP SQUARE	M12x80
x36	1	F282.112000	WASHER SPRING	M12
x36	1	F170.112000	NUT FULL HEX.	M12
37	2	M182.306832	SPROCKET	15T 3/4P
x37	2	F210.088025	KEY PLAIN	8x8x25
x	8	F200.025200	CIRCLIP EXTERNAL	A25x2
38	1	T732.620082	CHAIN	
39	1	C710.306800	CONVEYOR BELT - TOP	
40	1	C710.306801	CONVEYOR BELT - LOWER	
46	1	M225.306841	PLATE MOUNTING	
47	1	M182.306353	SPROCKET	15T 3/4"P
47a	1	B200.062042	BEARING	

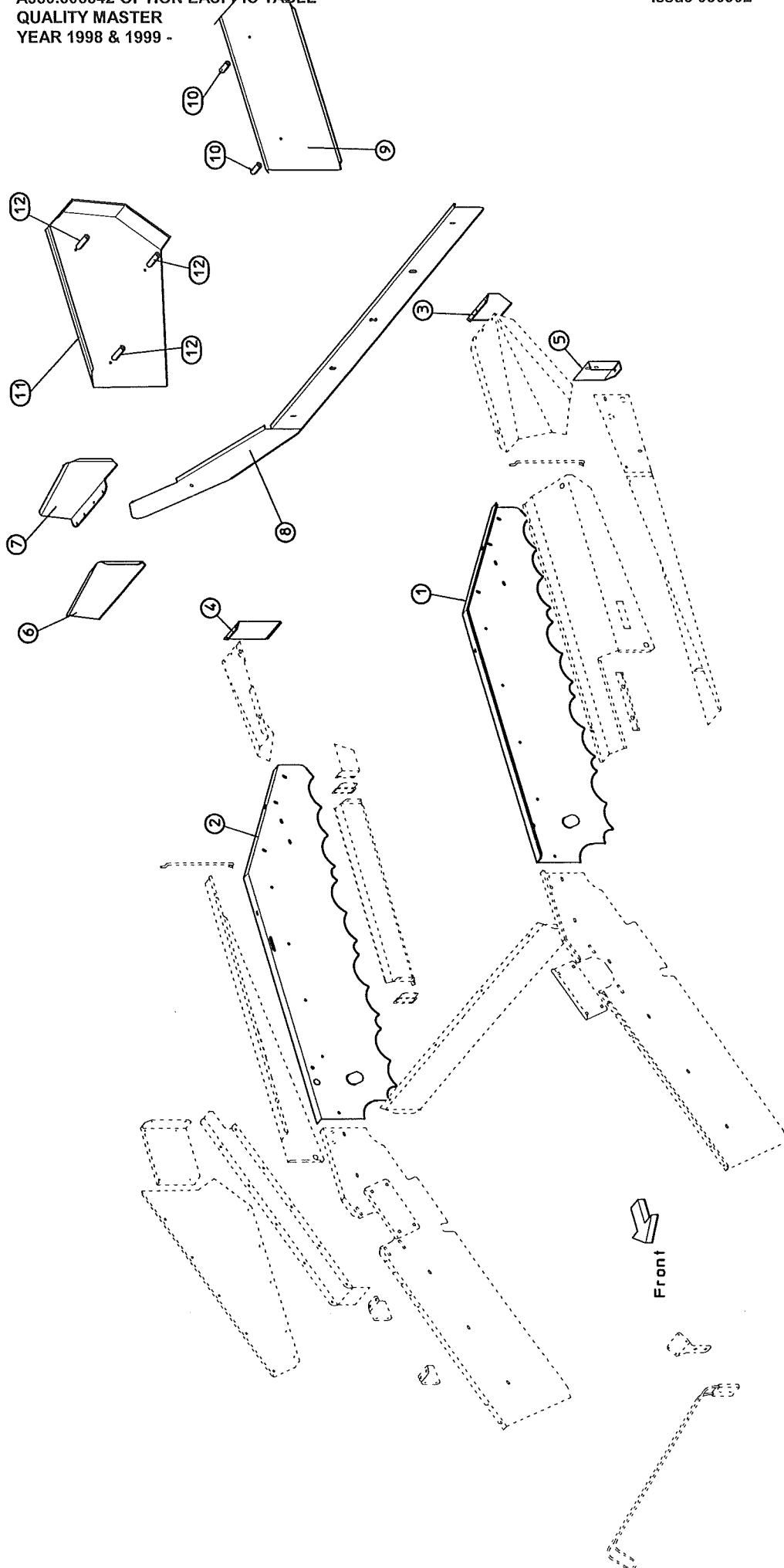
A580.306842 OPTION EASI-PIC TABLE
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ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
x47	1	F202.047175	CIRCLIP INTERNAL	J47x1.75
47b	1	M180.305086	SPINDLE	
x47	1	F200.020120	CIRCLIP EXTERNAL	A20x1.2
x47	1	F100.112070	BOLT HEX.	M12x70
x47	1	F282.112000	WASHER SPRING	M12
x47	1	F170.112000	NUT FULL HEX.	M12
48	1	M224.307129	PANEL	
x48	4	F130.108016	SCREW SET HEX.	M8x16
x48	4	F282.108000	WASHER SPRING	M8
x48	4	F170.108000	NUT FULL HEX.	M8
49	1	M258.307131	SUPPORT CHANNEL L/H	
x49	2	F130.110025	SCREW SET HEX.	M10x25
x49	2	F282.110000	WASHER SPRING	M10
x49	2	F170.110000	NUT FULL HEX.	M10
50	1	M258.307132	SUPPORT CHANNEL R/H	
x50	2	F130.110025	SCREW SET HEX.	M10x25
x50	2	F282.110000	WASHER SPRING	M10
x50	2	F170.110000	NUT FULL HEX.	M10
51	1	A610.307114	ASSY. WELDED MOUNTING L/H	
52	1	A610.307115	ASSY. WELDED MOUNTING R/H	

A580.306842 OPTION EASI-PIG TABLE
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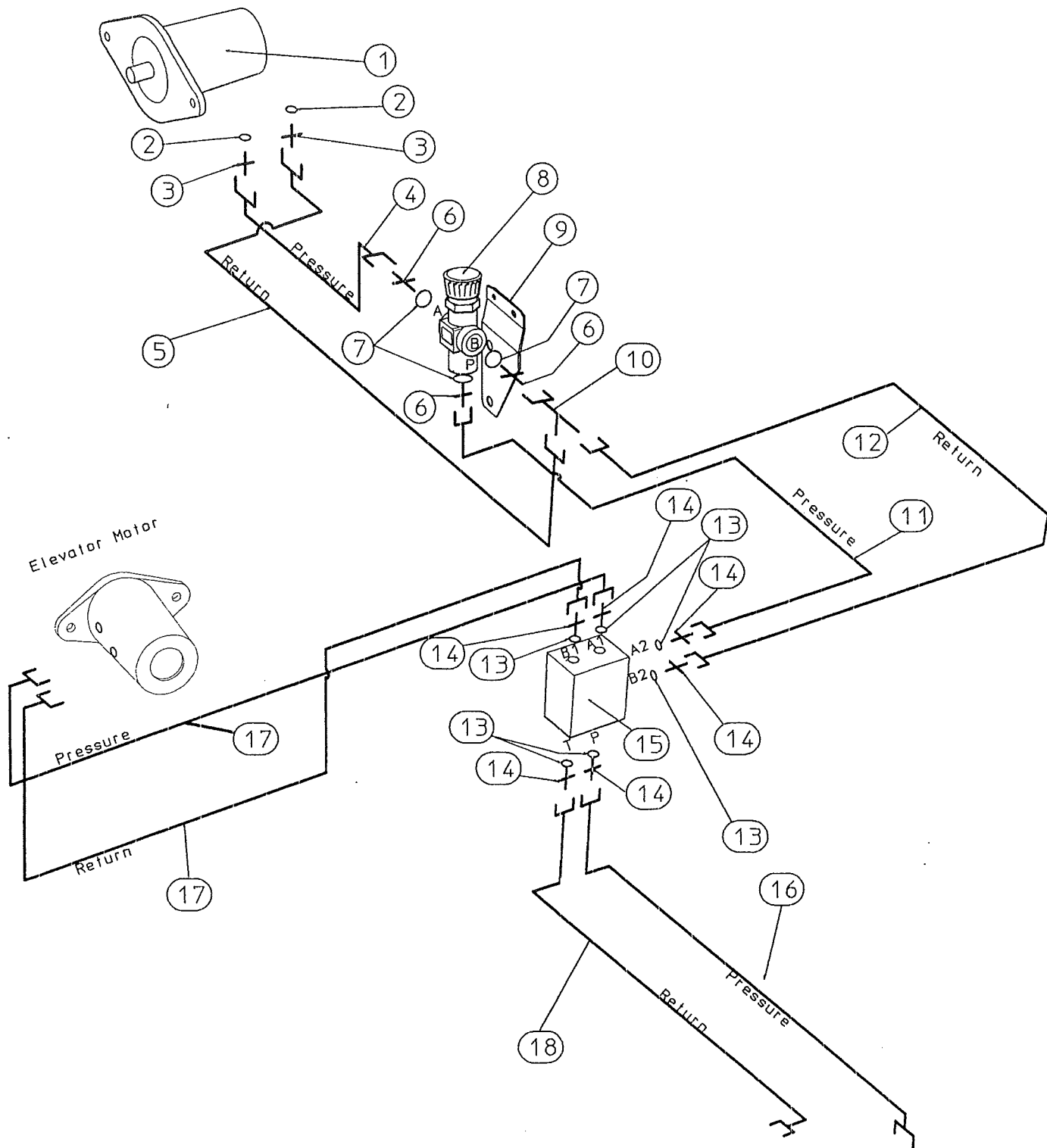
A580.306842 OPTION EASI-PIC TABLE
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ITEM	QTY	PART NUMBER	DESCRIPTION	
			NONE STANDARD GUARDS & SIDE PANELS	
01**	1	M224.306802	SEPARATOR SIDE PANEL L/H (P.O.B.)	
02**	1	M224.306803	SEPARATOR SIDE PANEL R/H (P.O.B.)	
	** These items replace standard separator side panels A610.305701 & A610.305705			
3	1	M225.306313	COVER - TRANSFER STARS L/H	
x3	2	F130.108020	SCREW SET HEX.	M8x20
x3	2	F282.108000	WASHER SPRING	M8
x3	2	F170.108000	NUT FULL HEX.	M8
4	1	M225.306901	PLATE R/H POB.	
x4	2	F130.108020	SCREW SET HEX.	M8x20
x4	2	F282.108000	WASHER SPRING	M8
x4	2	F170.108000	NUT FULL HEX.	M8
5	1	M225.306973	PLATE-POB	
x5	2	F130.108020	SCREW SET HEX.	M8x20
x5	2	F280.082116	WASHER FLAT	M8
x5	2	F282.108000	WASHER SPRING	M8
x5	2	F170.108000	NUT FULL HEX.	M8
x5	1	F130.112025	SCREW SET HEX.	M12x25
x5	1	F280.132825	WASHER FLAT	M12
x5	1	F282.112000	WASHER SPRING	M12
x5	1	F170.112000	NUT FULL HEX.	M12
6	1	M216.306992	GUARD L/H	
x6	2	F130.110020	SCREW SET HEX.	M10x20
x6	2	F282.110000	WASHER SPRING	M10
x6	2	F170.110000	NUT FULL HEX.	M10
7	1	M216.306993	GUARD R/H	
x7	2	F130.110020	SCREW SET HEX.	M10x20
x7	2	F282.110000	WASHER SPRING	M10
x7	2	F170.110000	NUT FULL HEX.	M10
08*	1	A610.306799	A/W SIDE PANEL REAR	
	*This item replaces standard elevator lower section rear panel A610.305943			
9	1	A610.306834	GUARD L/H	
10	2	M176.306974	SPACER - POB GUARD L/H	
x10	4	F130.108016	SCREW SET HEX.	M8x16
x10	4	F282.108000	WASHER SPRING	M8
11	1	A610.306837	GUARD R/H	
12	3	M176.306975	SPACER - POB GUARD R/H	
x12	6	F130.108016	SCREW SET HEX.	M8x16
x12	6	F282.108000	WASHER SPRING	M8

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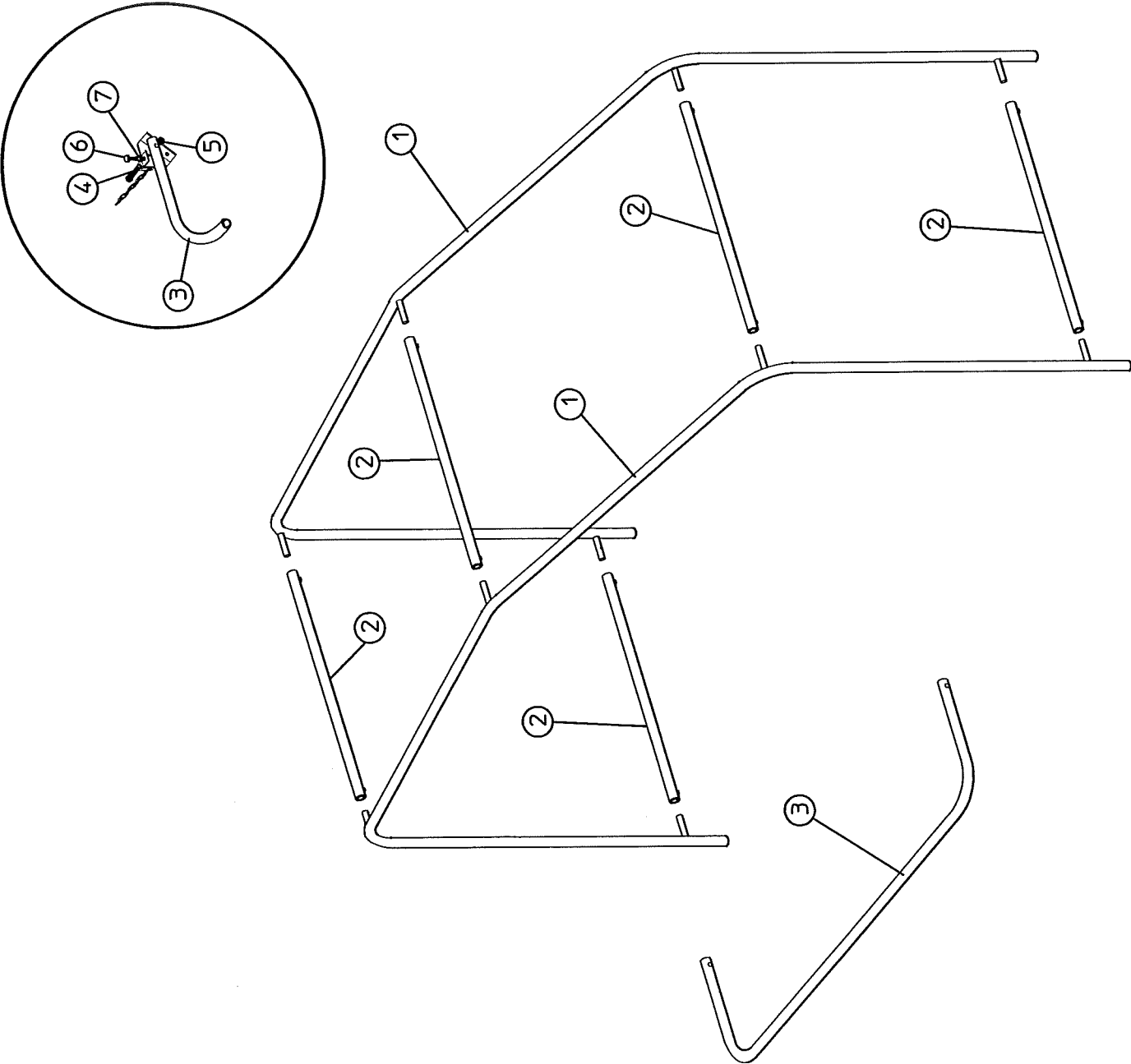
ITEM	QTY	PART NUMBER	HYDRAULIC SECTION DESCRIPTION	SIZE
1	1	H850.302356	MOTOR HYDRAULIC	
1	1	H850.302352	MOTOR HYDRAULIC	
x1	2	F130.112035	SCREW SET HEX.	M12x35
x1	2	F282.112000	WASHER SPRING	M12
x1	2	F170.112000	NUT FULL HEX.	M12
2	2	H794.100800	BONDED SEAL	
3	2	H700.110808	ADAPTOR - MALE MALE	
4	1	H405.306982	ASSY. HOSE	
5	1	H405.306983	ASSY. HOSE	
6	3	H700.170822	ADAPTOR - MALE MALE	
7	3	H796.700220	COPPER WASHER	
8	1	B92.03282	HYDRAULIC VALVE	
9	1	M225.306985	PLATE MOUNTING	
x9	2	F100.106035	BOLT HEX.	M6x35
x9	2	F280.061416	WASHER FLAT	M6
x9	2	F282.106000	WASHER SPRING	M6
x9	2	F176.106000	NUT FULL HEX.	M6
10	1	H724.110808	ADJUSTABLE L COUPLING	
11	1	H405.306981	ASSY. HOSE	
12	1	H405.306984	ASSY. HOSE	
13	6	H794.100600	DOWTY SEAL	
14	6	H700.110608	ADAPTOR - MALE MALE	
15	1	H888.302717	VALVE ASSY. (ON OFF)	
x15	2	F100.108085	BOLT HEX.	M8x85
x15	2	F282.108000	WASHER SPRING	M8
x15	2	F170.108000	NUT FULL HEX.	M8
16	1	H435.306977	ASSY. HOSE	
17	2	H435.306978	ASSY. HOSE	
18	1	H435.306979	ASSY. HOSE	
x	1	E260.306529	LOOM - POB. CONTROL	

A580.307074 OPTION CANOPY FRAME
QUALITY MASTER

Issue 030902

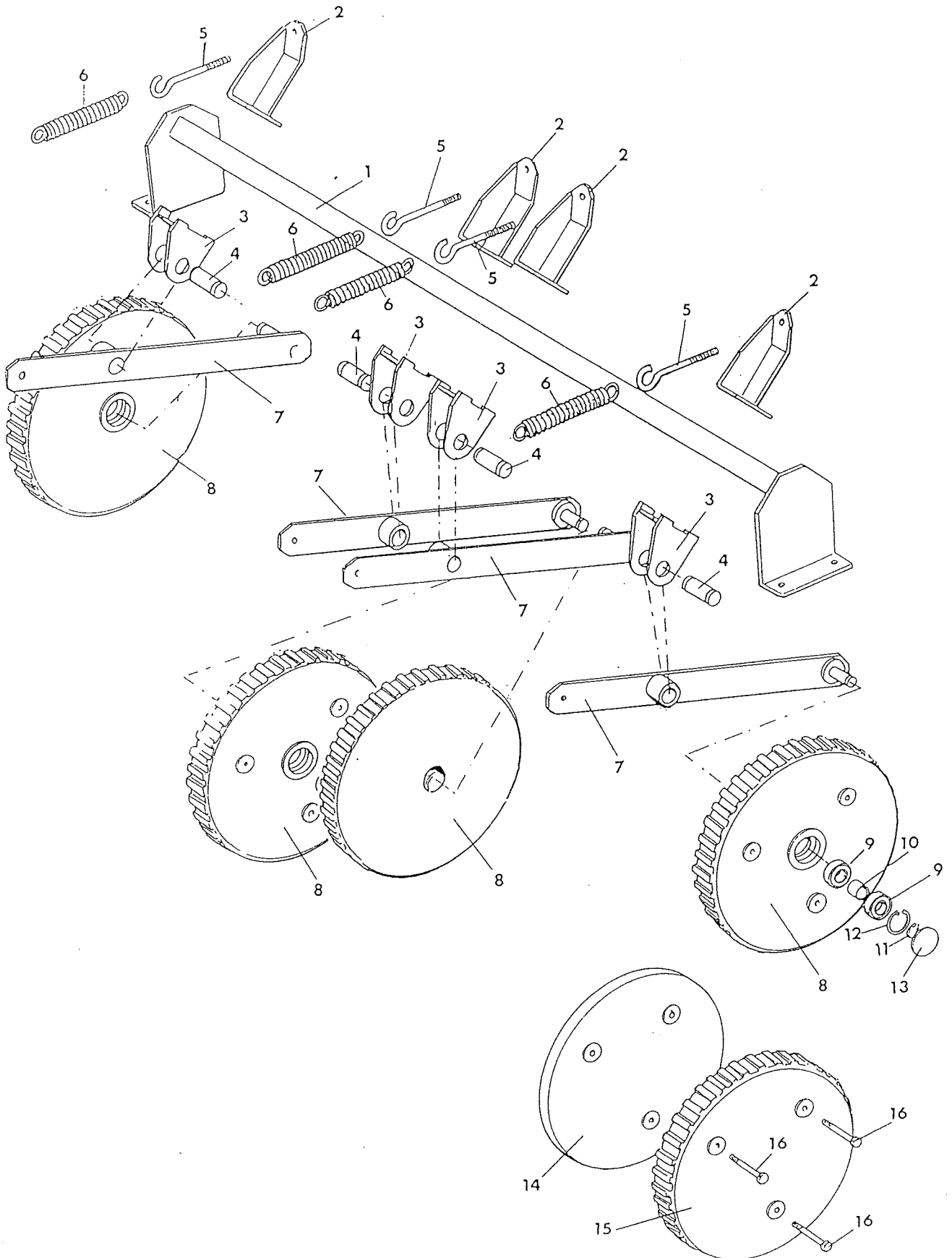
USE WITH C720.307075 CANVAS CANOPY COVER

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	2	A610.307060	ASSY. WELDED CANOPY FRAME	RDM00927
2	5	A610.307113	ASSY. WELDED CANOPY TUBE	RDM00927
x2	10	F130.108020	SCREW SET HEX.	M8x20
x2	10	F170.108000	NUT FULL HEX.	M8
3	1	M264.307121	TUBE	
4	2	F130.110045	SCREW SET HEX.	M10x45
5	2	F176.110000	NUT NYLOC HEX.	M10
6	2	F130.110025	SCREW SET HEX.	M10x25
7	2	F170.110000	NUT FULL HEX.	M10



A580. 306762/3/4/5 OPTION HAULM FEED IN ROLLERS
 QUALITY MASTER
 YEAR 1998 -

Issue 090699



A580. 306762/3/4/5 OPTION HAULM FEED IN ROLLERS
 QUALITY MASTER
 YEAR 1998 -

Issue 090699

ITEM	QTY	PART NUMBER	DESCRIPTION	SIZE
1	1	A610.306753	ASSY. WELDED - FEEDER WHEEL BRIDGE	
x1	4	F130.112030	SCREW SET HEX.	M12x30
x1	4	F280.132825	WASHER FLAT	M12
x1	4	F282.112000	WASHER SPRING	M12
x1	4	F170.112000	NUT FULL HEX.	M12
2	4	A610.305587	ASSY. WELDED ANCHOR PLATE	
3	4	A610.305590	ASSY. WELDED PIVOT	
x3	8	F100.110080	BOLT HEX.	M10x80 RDM00527
x3	8	F282.110000	WASHER SPRING	M10
x3	8	F170.110000	NUT FULL HEX.	M10
4	4	M146.305591	PIN - PIVOT	
x4	8	F200.025200	CIRCLIP EXTERNAL	A25x2
5	4	F128.110130	BOLT HOOK	M10 130LG.
x5	8	F170.110000	NUT FULL HEX.	M10
6	4	C676.302597	SPRING	4.5-28-160 RDM00527
7	4	A610.305595	ASSY. WELDED ARM	
x7	4	F100.110050	BOLT HEX.	M10x50 RDM00527
x7	8	F170.110000	NUT FULL HEX.	M10
x7	4	C648.081250	GREASE NIPPLE	
8	4	A510.300440	ASSY. FEEDER WHEEL	
9	8	F200.062042	BEARING	
10	4	M176.300469	SPACER	
11	4	F200.020175	CIRCLIP EXTERNAL	
12	4	F202.047175	CIRCLIP INTERNAL	
13	4	C730.300988	PLUG RUBBER	54 OD.x10mm
14	2	A610.300474	ASSY. WELDED FEEDER WHEEL	25mm
15	2/4*	A510.300704	ASSY. FEEDER WHEEL	50mm
16	6	F100.112100	BOLT HEX.	M12x100
16	6	F100.112075	BOLT HEX.	M12x75
16	6	F100.112050	BOLT HEX.	M12x50
x16	12	F280.132825	WASHER FLAT	M12

Items 14 to x16 depend on row widths.

NOTE: Some machines are only fitted with outer feeder wheels.



OPTION ANTI ROLL FLAPS
QUALITY MASTER 1998 -

Issue 080699

A580.306391 OPTION ANTI ROLL OUTER FLAPS 30"- 32" ROWS
QUALITY MASTER 1998 -

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	M225.306296	PLATE - ANTI-ROLL FLAP L/H	
x1	2	F130.108025	SCREW SET HEX.	M8x25
x1	2	F280.082116	WASHER FLAT	M8
x1	2	F282.108000	WASHER SPRING	M8
x1	2	F170.108000	NUT FULL HEX.	M8
2	2	C700.306301	RUBBER - ANTI-ROLL FLAP	
x2	4	F102.108030	BOLT CARRIAGE CUP SQUARE	M8x30
x2	4	F280.082116	WASHER FLAT	M8
x2	4	F282.108000	WASHER SPRING	M8
x2	4	F170.108000	NUT FULL HEX.	M8
3	1	M225.306297	PLATE - ANTI-ROLL FLAP R/H	
x3	2	F130.108025	SCREW SET HEX.	M8x25
x3	2	F280.082116	WASHER FLAT	M8
x3	2	F282.108000	WASHER SPRING	M8
x3	2	F170.108000	NUT FULL HEX.	M8

A580.306392 OPTION ANTI ROLL CENTRE 30"-32" ROWS
QUALITY MASTER 1998 -

ITEM	QTY	PART NUMBER	DESCRIPTION	
4	1	A610.306300	ASSY. WELDED CENTRE ANTI-ROLL FLAP MTG.	
5	1	F100.116095	BOLT EYE	M16x95
6	1	F100.116150	BOLT HEX.	M16x150
x6	2	F282.116000	WASHER SPRING	M16
x6	2	F170.116000	NUT FULL HEX.	M16
7	1	C730.306302	RUBBER - ANTI-ROLL FLAP	
x7	2	F102.108030	BOLT CARRIAGE CUP SQUARE	M8x30
x7	2	F280.082116	WASHER FLAT	M8
x7	2	F282.108000	WASHER SPRING	M8
x7	2	F170.108000	NUT FULL HEX.	M8

ITEMS 1 TO x7 = A580.306393 OPTION ANTI-ROLL FLAPS OUTER & CENTRE 30" - 32" ROWS.

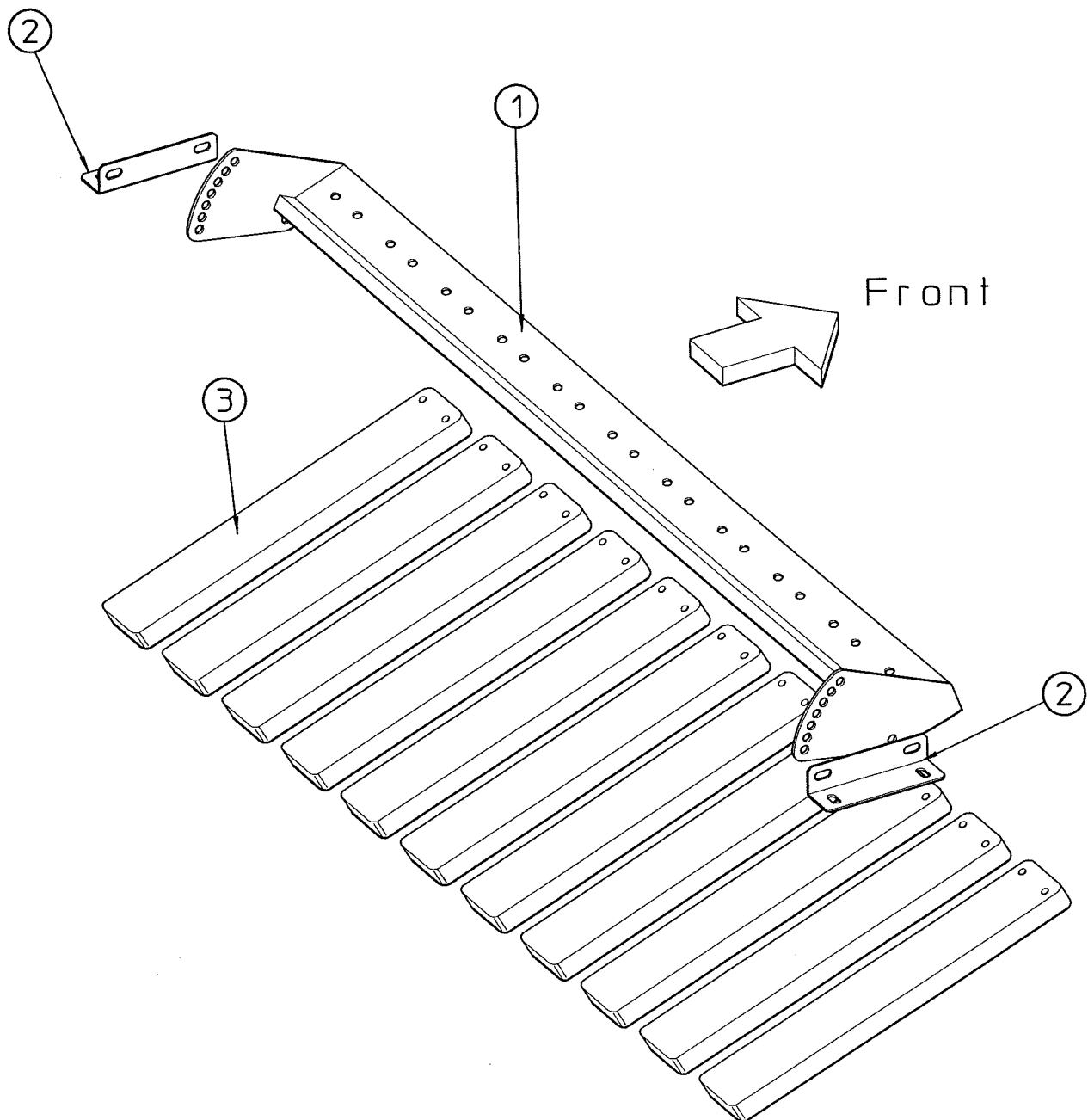
A580.306760 OPTION ANTI ROLL FLAPS CENTRE 34" TO 36" ROWS.
QUALITY MASTER 1998 -

ITEM	QTY	PART NUMBER	DESCRIPTION	
8	1	A610.306300	ASSY. WELDED CENTRE ANTI-ROLL FLAP MTG.	
9	1	F100.116095	BOLT EYE	M16x95
10	1	F100.116150	BOLT HEX.	M16x150
x10	2	F282.116000	WASHER SPRING	M16
x10	2	F170.116000	NUT FULL HEX.	M16
11	1	C730.306757	RUBBER - ANTI-ROLL FLAP	
x11	2	F102.108030	BOLT CARRIAGE CUP SQUARE	M8x30
x11	2	F280.082116	WASHER FLAT	M8
x11	2	F282.108000	WASHER SPRING	M8
x11	2	F170.108000	NUT FULL HEX.	M8

A580.306936 OPTION CLOD BLOCKS OVER MAIN WEB
 QUALITY MASTER
 YEAR 1998 -

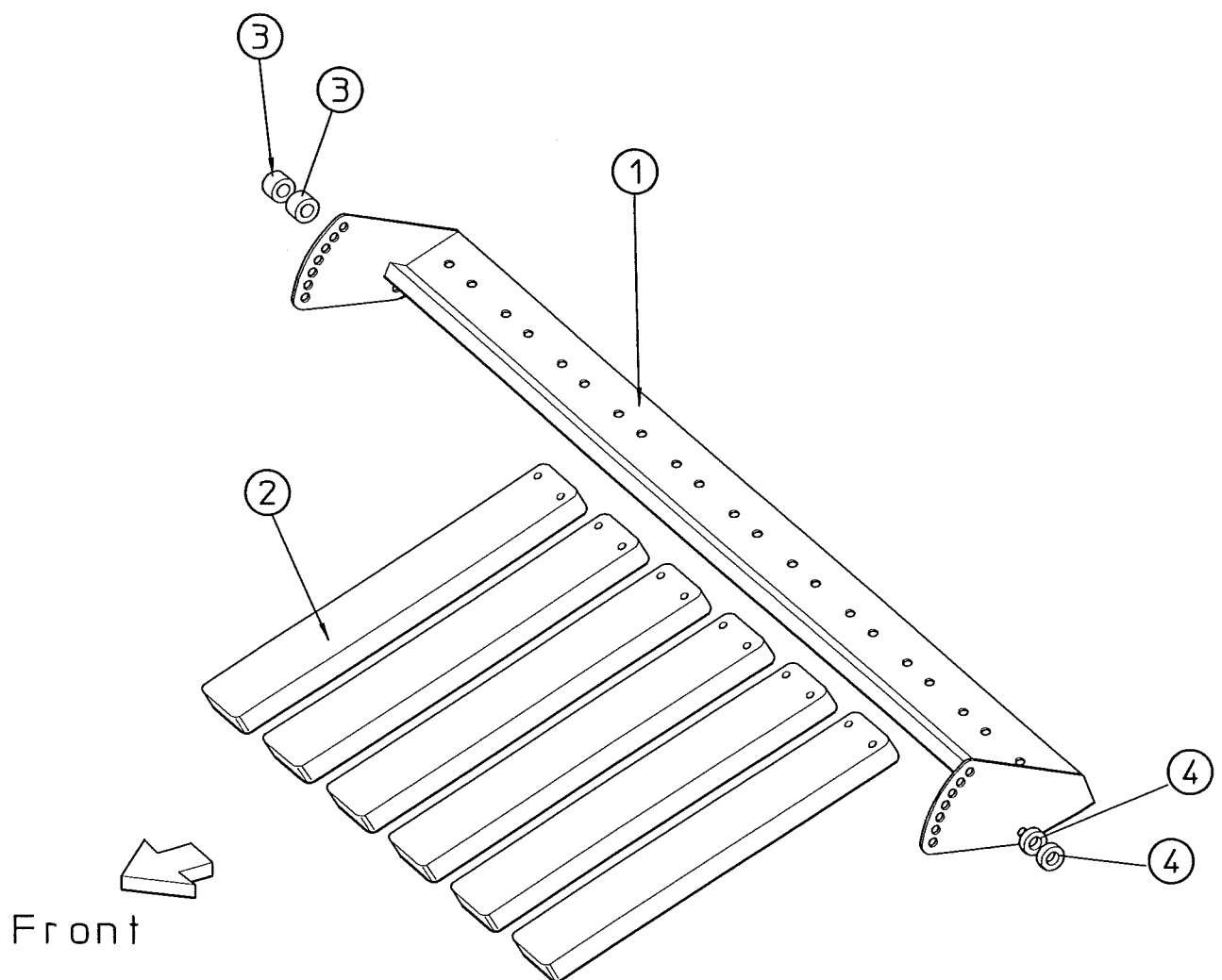
Issue 080699

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	A610.306828	ASSY.WELDED MOUNTING	
2	2	M236.301087	MOUNTING BRACKET	
x2	8	F130.110025	SCREW SET HEX.	M10x25
x2	12	F280.102120	WASHER FLAT	M10
x2	8	F282.110000	WASHER SPRING	M10
x2	8	F170.110000	NUT FULL HEX.	M10
3	11	C700.301088	CLOD MAT RUBBER	
x3	22	F102.110040	BOLT CARRIAGE CUP SQUARE	M10x40
x3	22	F280.102120	WASHER FLAT	M10
x3	22	F282.110000	WASHER SPRING	M10
x3	22	F170.110000	NUT FULL HEX.	M10



A580.306373 OPTION WEB CLEANER
QUALITY MASTER
YEAR 1998 -

Issue 090699



A580.306373 OPTION WEB CLEANER
 QUALITY MASTER
 YEAR 1998 -

Issue 090699

ITEM	QTY	PART NUMBER	DESCRIPTION	OLD PART NUMBER
1	1	A610.306828	ASSY.WELDED MOUNTING	
2	11	C700.301088	CLOD MAT RUBBER	
x2	22	F102.110040	BOLT CARRIAGE CUP SQUARE	M10x40
x2	22	F280.102120	WASHER FLAT	M10
x2	22	F282.110000	WASHER SPRING	M10
x2	22	F170.110000	NUT FULL HEX.	M10
3	2	M176.306318	SPACER	20mm
x3	2	F130.110040	SCREW SET HEX.	M10x40
x3	2	F280.102120	WASHER FLAT	M10
x3	2	F282.110000	WASHER SPRING	M10
x3	2	F170.110000	NUT FULL HEX.	M10
4	2	M176.306319	SPACER	10mm
x4	2	F130.110035	SCREW SET HEX.	M10x35
x4	2	F280.102120	WASHER FLAT	M10
x4	2	F282.110000	WASHER SPRING	M10
x4	2	F170.110000	NUT FULL HEX.	M10