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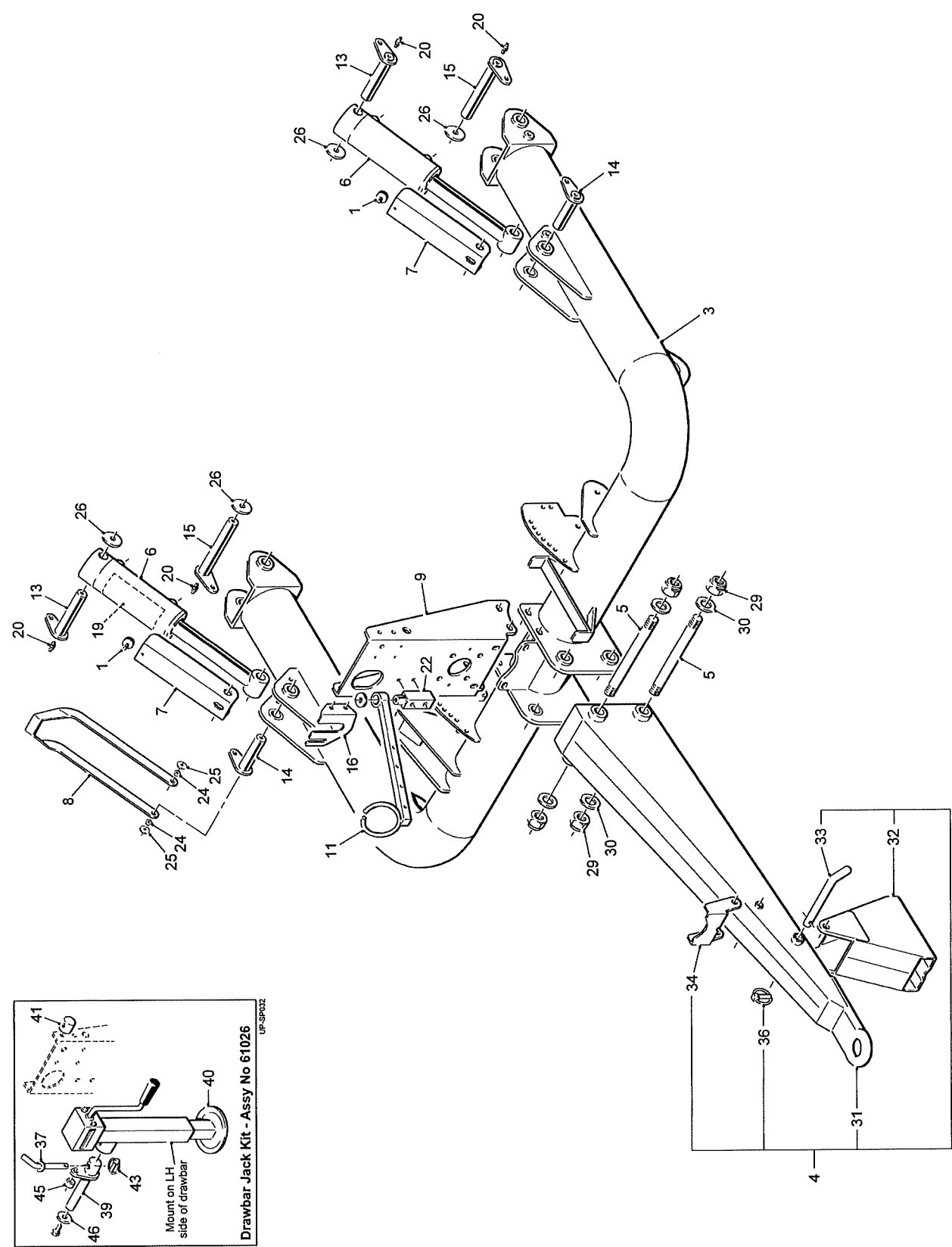
## UNIPLUS SPARE PARTS

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**Note:** When using the following pages to order replacement parts, please quote the full serial number of your machine.



Front Chassis



# 3.1a

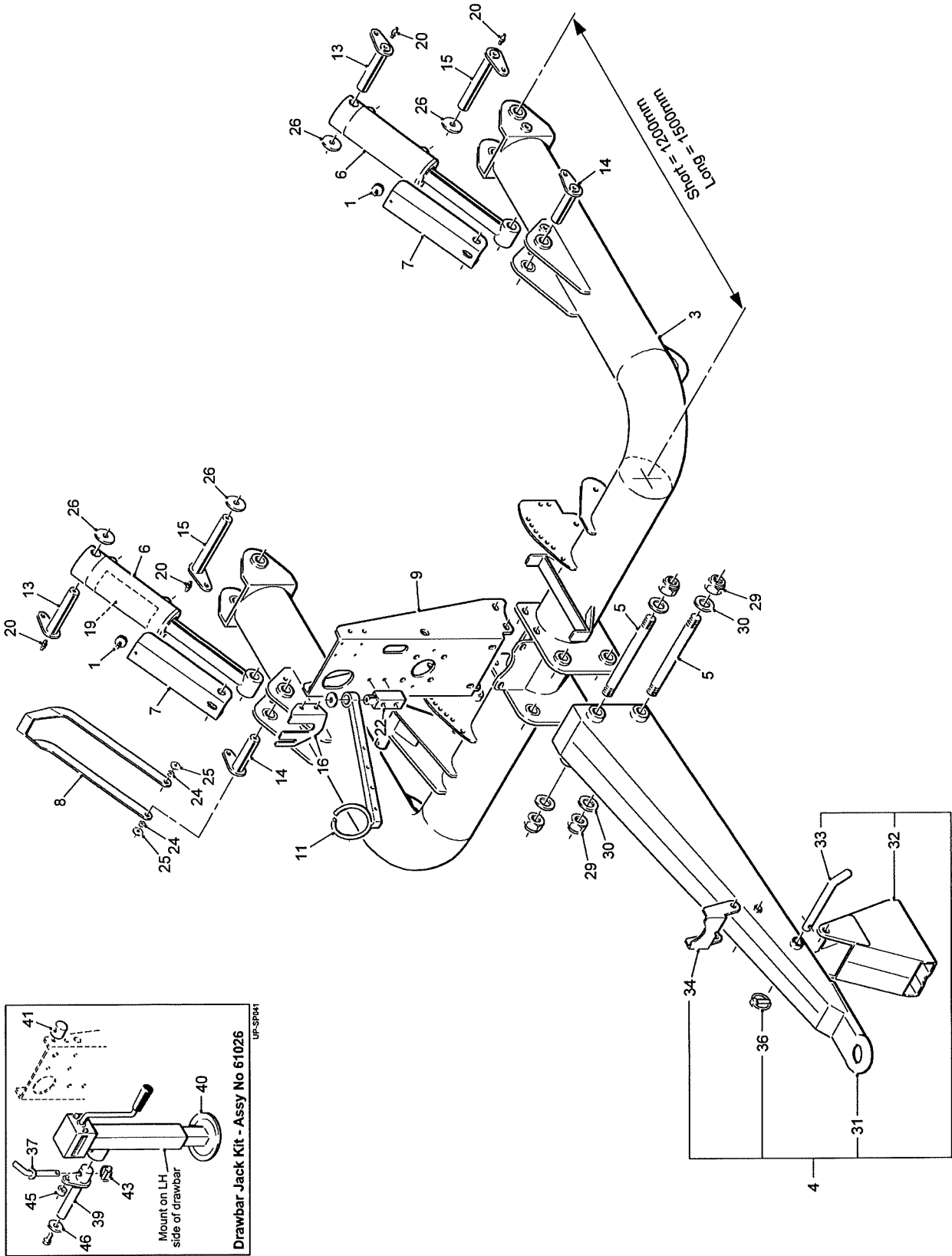
# UNIPLUS SPARE PARTS

## Front Chassis

| Item | Part No.      | Description                          | Qty. | Remarks                       |
|------|---------------|--------------------------------------|------|-------------------------------|
| 1    | 43288         | Ø25 Rubber Bump Stop                 | 2    |                               |
| 2    |               |                                      |      |                               |
| 3    | 57019         | Front Chassis Beam                   | 1    | 1500/1600mm                   |
|      | 57019A        | Front Chassis Beam                   | 1    | 1700mm                        |
| 4    | 57088         | Standard Drawbar Assembly            | 1    | (see list at end)             |
| 5    | 57124         | Drawbar Pin                          | 2    |                               |
| 6    | 57135         | Hydraulic Ram                        | 2    |                               |
| 7    | 57186         | Depth am Lock Plate                  | 2    |                               |
| 8    | 57266         | Depth Ram Indicator                  | 1    |                               |
| 9    | 57569         | Bearing Housing Mounting Plate       | 1    |                               |
| 10   |               |                                      |      |                               |
| 11   | 59570         | Hose Support Arm                     | 1    |                               |
| 12   |               |                                      |      |                               |
| 13   | 61230         | Ram Pin (top)                        | 2    |                               |
| 14   | 61231         | Ram Pin (bottom)                     | 2    |                               |
| 15   | 61233         | Chassis Pivot Pin                    | 2    |                               |
| 16   | 61514         | Hose Support Plate                   | 1    |                               |
| 17   |               |                                      |      |                               |
| 18   |               |                                      |      |                               |
| 19   | RPC632.305158 | Depth Indicator Decal                | 1    |                               |
| 20   | RPC648.081250 | M8 Grease Nipple Straight            | 4    |                               |
| 21   |               |                                      |      |                               |
| 22   | RPS230        | Pivot Block                          | 1    |                               |
| 23   |               |                                      |      |                               |
| 24   | SS016011/005  | Steel Spacer                         | 2    |                               |
| 25   | SS025011/003  | Steel Spacer                         | 2    |                               |
| 26   | SS040013/005  | Steel Spacer                         | 4    |                               |
| 27   |               |                                      |      |                               |
| 28   |               |                                      |      |                               |
| 29   | 22041030      | M30 Nyloc Nut                        | 4    |                               |
| 30   | 22046030      | M30 Flat Washer                      | 4    |                               |
|      | <b>57088</b>  | <b>Standard Drawbar Consists Of:</b> |      |                               |
| 31   | 57181         | Drawbar                              | 1    |                               |
| 32   | 57182         | Stand                                | 1    |                               |
| 33   | 57183         | Stand Pin                            | 1    |                               |
| 34   | 57184         | PTO Rest                             | 1    |                               |
| 35   |               |                                      |      |                               |
| 36   | REK215        | Linchpin                             | 1    |                               |
|      |               |                                      |      |                               |
|      | <b>61026</b>  | <b>Drawbar Jack Kit Consists Of:</b> |      |                               |
| 37   | 41060         | Pin                                  | 1    |                               |
| 38   |               |                                      |      |                               |
| 39   | 61023         | Mounting Bracket                     | 1    |                               |
| 40   | 61024         | Jack                                 | 1    |                               |
| 41   | 61025         | Stowage Spigot                       | 1    |                               |
| 42   |               |                                      |      |                               |
| 43   | REK215        | Linchpin                             | 1    |                               |
| 44   |               |                                      |      |                               |
| 45   | SS020009/016  | Steel Spacer                         | 1    | Not used on hydraulic drawbar |
| 46   | SS030013/005  | Steel Spacer                         | 1    |                               |

Machines from Serial No UN246

Front Chassis



## 3.1a

## UNIPLUS SPARE PARTS

Machines from Serial No UN246

### Front Chassis

| Item | Part No.      | Description                          | Qty. | Remarks                         |
|------|---------------|--------------------------------------|------|---------------------------------|
| 1    | 43288         | Ø25 Rubber Bump Stop                 | 2    |                                 |
| 2    |               |                                      |      |                                 |
| 3    | 57019         | Front Chassis Beam (short)           | 1    | 1500/1600 bed in 1600mm chassis |
|      | 57019A        | Front Chassis Beam (short)           | 1    | 1700mm chassis                  |
|      | 61753         | Front Chassis Beam (long)            | 1    | 1600mm chassis                  |
|      | 61753A        | Front Chassis Beam (long)            | 1    | 1700mm chassis                  |
|      | 61753B        | Front Chassis Beam (long)            | 1    | 1500mm chassis                  |
| 4    | 57088         | Standard Drawbar Assembly            | 1    | (see list at end)               |
| 5    | 57124         | Drawbar Pin                          | 2    |                                 |
| 6    | 57135         | Hydraulic Ram                        | 2    |                                 |
| 7    | 57186         | Depth am Lock Plate                  | 2    |                                 |
| 8    | 57266         | Depth Ram Indicator                  | 1    |                                 |
| 9    | 61732         | Bearing Housing Mounting Plate       | 1    |                                 |
| 10   |               |                                      |      |                                 |
| 11   | 59570         | Hose Support Arm                     | 1    |                                 |
| 12   |               |                                      |      |                                 |
| 13   | 61230         | Ram Pin (top)                        | 2    |                                 |
| 14   | 61231         | Ram Pin (bottom)                     | 2    |                                 |
| 15   | 61233         | Chassis Pivot Pin                    | 2    |                                 |
| 16   | 61514         | Hose Support Plate                   | 1    |                                 |
| 17   |               |                                      |      |                                 |
| 18   |               |                                      |      |                                 |
| 19   | RPC632.305158 | Depth Indicator Decal                | 1    |                                 |
| 20   | RPC648.081250 | M8 Grease Nipple Straight            | 4    |                                 |
| 21   |               |                                      |      |                                 |
| 22   | RPS230        | Pivot Block                          | 1    |                                 |
| 23   |               |                                      |      |                                 |
| 24   | SS016011/005  | Steel Spacer                         | 2    |                                 |
| 25   | SS025011/003  | Steel Spacer                         | 2    |                                 |
| 26   | SS040013/005  | Steel Spacer                         | 4    |                                 |
| 27   |               |                                      |      |                                 |
| 28   |               |                                      |      |                                 |
| 29   | 22041030      | M30 Nyloc Nut                        | 4    |                                 |
| 30   | 22046030      | M30 Flat Washer                      | 4    |                                 |
|      |               |                                      |      |                                 |
|      | <b>57088</b>  | <b>Standard Drawbar Consists Of:</b> |      |                                 |
| 31   | 57181         | Drawbar                              | 1    |                                 |
| 32   | 57182         | Stand                                | 1    |                                 |
| 33   | 57183         | Stand Pin                            | 1    |                                 |
| 34   | 57184         | PTO Rest                             | 1    |                                 |
| 35   |               |                                      |      |                                 |
| 36   | REK215        | Linchpin                             | 1    |                                 |
|      |               |                                      |      |                                 |
|      | <b>61026</b>  | <b>Drawbar Jack Kit Consists Of:</b> |      |                                 |
| 37   | 41060         | Pin                                  | 1    |                                 |
| 38   |               |                                      |      |                                 |
| 39   | 61023         | Mounting Bracket                     | 1    |                                 |
| 40   | 61024         | Jack                                 | 1    |                                 |
| 41   | 61025         | Stowage Spigot                       | 1    |                                 |
| 42   |               |                                      |      |                                 |

## UNIPLUS SPARE PARTS 3.1a

## UNIPLUS SPARE PARTS 3.1a

Machines from Serial No UN246

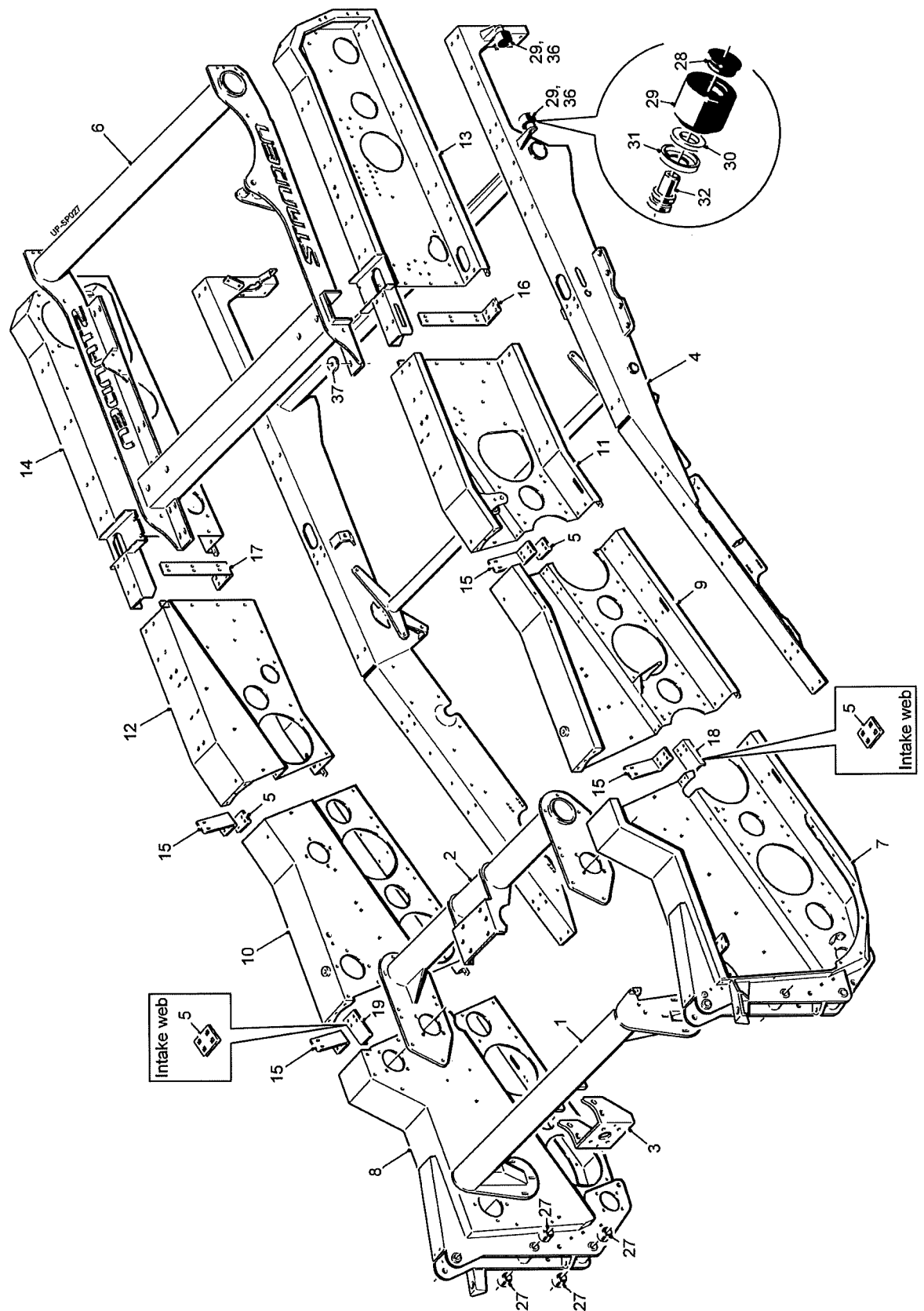
## Front Chassis

| Item | Part No.     | Description | Qty. | Remarks                       |
|------|--------------|-------------|------|-------------------------------|
| 43   | REK215       |             | 1    |                               |
| 44   |              |             |      |                               |
| 45   | SS020009/016 |             | 1    | Not used on hydraulic drawbar |
| 46   | SS030013/005 |             | 1    |                               |



## Rear Chassis (star machine)

Assy No 61451



## 3.2a

## UNIPLUS SPARE PARTS

### Rear Chassis (star machine)

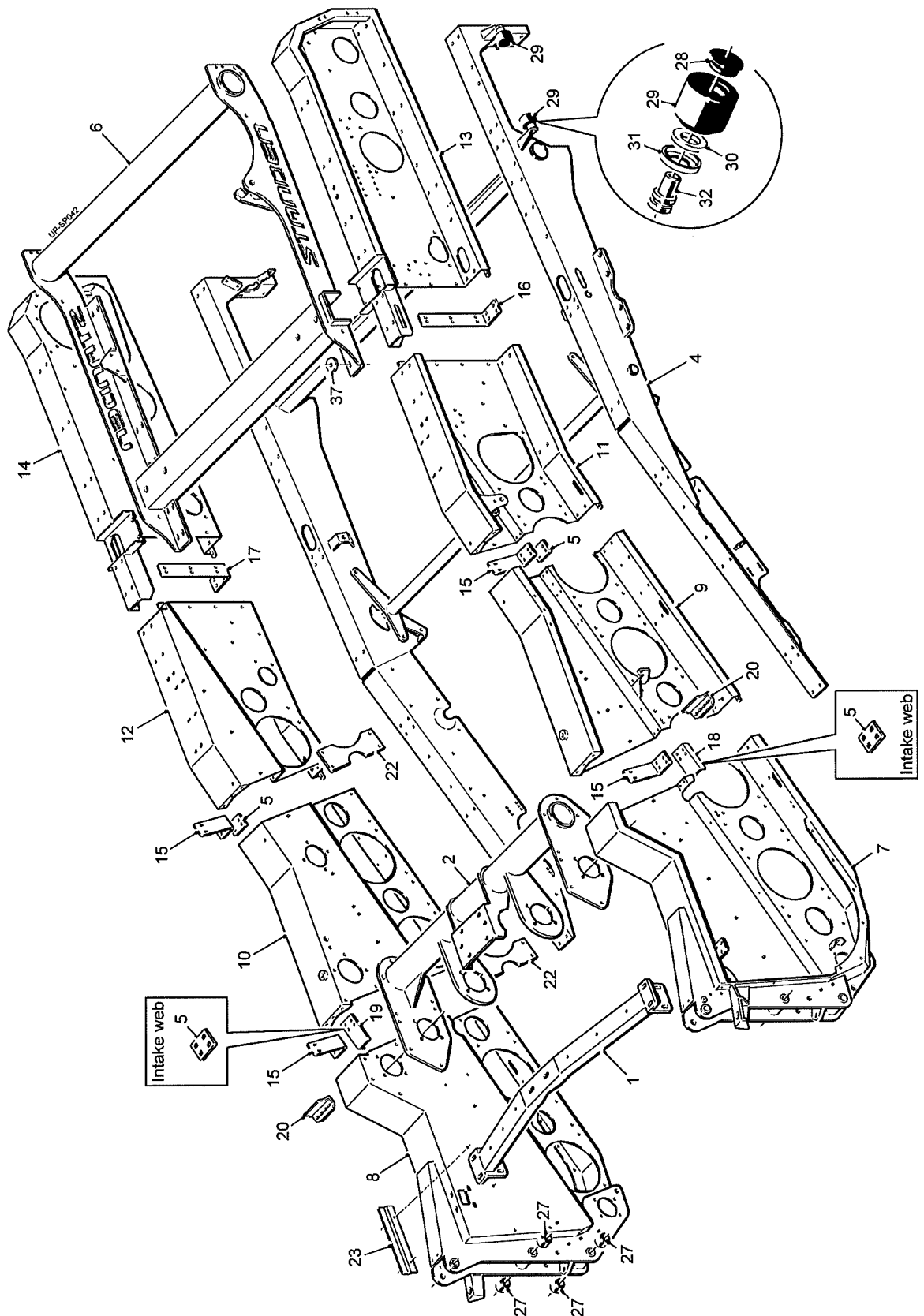
Assy No 61451

| Item | Part No.      | Description                    | Qty. | Remarks                |
|------|---------------|--------------------------------|------|------------------------|
| 1    | 61670         | PTO Support Beam (1500/1600mm) | 1    | Supersedes 61236       |
|      | 61670A        | PTO Support Beam (1700mm)      | 1    | Supersedes 61236A      |
| 2    | 61238         | Gearbox Mounting Beam          | 1    | 1500/1600mm            |
|      | 61238A        | Gearbox Mounting Beam          | 1    | 1700mm                 |
| 3    | 61237         | PTO Housing Mounting Plate     | 1    |                        |
| 4    | 61248         | Bottom Frame                   | 1    | 1500/1600mm            |
|      | 61248A        | Bottom Frame                   | 1    | 1700mm                 |
| 5    | 61251         | Joining Strip                  | 2    | Qty x4 with intake web |
| 6    | 61261         | Axle Frame                     | 1    | 1500/1600mm            |
|      | 61261A        | Axle Frame                     | 1    | 1700mm                 |
| 7    | 61295         | 1st Chassis Unit LH (stars)    | 1    |                        |
| 8    | 61296         | 1st Chassis Unit RH (stars)    | 1    |                        |
| 9    | 61297         | 2nd Chassis Unit LH (stars)    | 1    |                        |
| 10   | 61298         | 2nd Chassis Unit RH (stars)    | 1    |                        |
| 11   | 61299         | 3rd Chassis Unit LH (stars)    | 1    |                        |
| 12   | 61300         | 3rd Chassis Unit RH (stars)    | 1    |                        |
| 13   | 61301         | 4th Chassis Unit LH (stars)    | 1    |                        |
| 14   | 61302         | 4th Chassis Unit RH (stars)    | 1    |                        |
| 15   | 61303         | Joining Strip                  | 4    |                        |
| 16   | 61304         | Joining Strip LH               | 1    |                        |
| 17   | 61305         | Joining Strip RH               | 1    |                        |
| 18   | 61633L        | Infill Plate LH                | 1    | Star machine only      |
| 19   | 61633R        | Infill Plate RH                | 1    | Star machine only      |
| 20   |               |                                |      |                        |
| 21   |               |                                |      |                        |
| 22   |               |                                |      |                        |
| 23   |               |                                |      |                        |
| 24   |               |                                |      |                        |
| 25   |               |                                |      |                        |
| 26   |               |                                |      |                        |
| 27   | RPB250.303440 | Bush                           | 8    |                        |
| 28   | RPC620.303070 | Cap                            | 2    |                        |
| 29   | RPC700.300148 | Ø75 Plain Roller c/w Bearings  | 2    |                        |
| 30   | RPGM070.00446 | Felt Seal                      | 2    |                        |
| 31   | RPGM089.00565 | Roller Shield                  | 2    |                        |
| 32   | RPM180.303071 | Pivot Bush                     | 2    |                        |
| 33   |               |                                |      |                        |
| 34   |               |                                |      |                        |
| 35   |               |                                |      |                        |
| 36   | SS030017/030  | Steel Spacer                   | 2    |                        |
| 37   | SS040013/005  | Steel Spacer                   | 24   |                        |

Machines from Serial No UN246

## Rear Chassis (star machine)

Assy No 61451



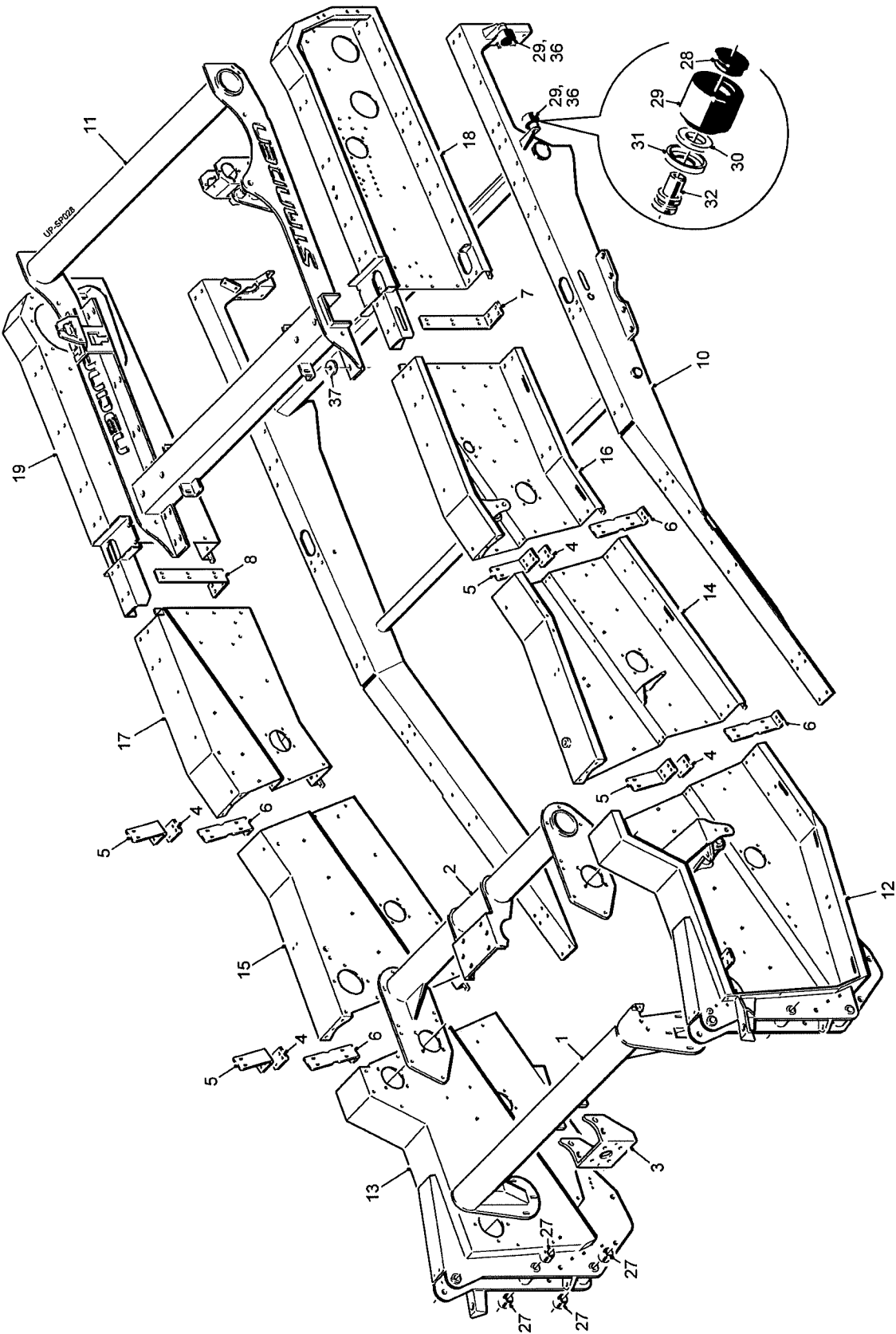
**3.2a****UNIPLUS SPARE PARTS**

Machines from Serial No UN246

**Rear Chassis (star machine)****Assy No 61451**

| Item | Part No.      | Description                   | Qty. | Remarks                         |
|------|---------------|-------------------------------|------|---------------------------------|
| 1    | 61771         | Front PTO Shaft Support Beam  | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61771A        | Front PTO Shaft Support Beam  | 1    | 1700mm chassis                  |
|      | 61670B        | Front PTO Shaft Support Beam  | 1    | 1500mm chassis                  |
| 2    | 61238         | Gearbox Mounting Beam         | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61238A        | Gearbox Mounting Beam         | 1    | 1700mm chassis                  |
|      | 61238B        | Gearbox Mounting Beam         | 1    | 1500mm chassis                  |
| 3    |               |                               |      |                                 |
| 4    | 61248         | Bottom Frame                  | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61248A        | Bottom Frame                  | 1    | 1700mm chassis                  |
|      | 61248B        | Bottom Frame                  | 1    | 1500mm chassis                  |
| 5    | 61251         | Joining Strip                 | 2    | Qty x4 with intake web          |
| 6    | 61261         | Axle Frame                    | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61261A        | Axle Frame                    | 1    | 1700mm chassis                  |
|      | 61261B        | Axle Frame                    | 1    | 1500mm chassis                  |
| 7    | 61295         | 1st Chassis Unit LH (stars)   | 1    |                                 |
| 8    | 61296         | 1st Chassis Unit RH (stars)   | 1    |                                 |
| 9    | 61297         | 2nd Chassis Unit LH (stars)   | 1    |                                 |
| 10   | 61298         | 2nd Chassis Unit RH (stars)   | 1    |                                 |
| 11   | 61299         | 3rd Chassis Unit LH (stars)   | 1    |                                 |
| 12   | 61300         | 3rd Chassis Unit RH (stars)   | 1    |                                 |
| 13   | 61301         | 4th Chassis Unit LH (stars)   | 1    |                                 |
| 14   | 61302         | 4th Chassis Unit RH (stars)   | 1    |                                 |
| 15   | 61303         | Joining Strip                 | 4    |                                 |
| 16   | 61304         | Joining Strip LH              | 1    |                                 |
| 17   | 61305         | Joining Strip RH              | 1    |                                 |
| 18   | 61633L        | Infill Plate LH               | 1    | Star machine only               |
| 19   | 61633R        | Infill Plate RH               | 1    | Star machine only               |
| 20   | 61228         | Dirt Deflector                | 2    |                                 |
| 21   |               |                               |      |                                 |
| 22   | 61768         | Joining Plate                 | 2    |                                 |
| 23   | 61770         | Control Box Carrier           | 1    |                                 |
| 24   |               |                               |      |                                 |
| 25   |               |                               |      |                                 |
| 26   |               |                               |      |                                 |
| 27   | RPB250.303440 | Bush                          | 8    |                                 |
| 28   | RPC620.303070 | Cap                           | 2    |                                 |
| 29   | RPC700.300148 | Ø75 Plain Roller c/w Bearings | 2    |                                 |
| 30   | RPGM070.00446 | Felt Seal                     | 2    |                                 |
| 31   | RPGM089.00565 | Roller Shield                 | 2    |                                 |
| 32   | RPM180.303071 | Pivot Bush                    | 2    |                                 |
| 33   |               |                               |      |                                 |
| 34   |               |                               |      |                                 |
| 35   |               |                               |      |                                 |
| 36   |               |                               |      |                                 |
| 37   | SS040013/005  | Steel Spacer                  | 24   |                                 |

Rear Chassis (web machine)  
Assy No 61563



## 3.3a

## UNIPLUS SPARE PARTS

## Rear Chassis (web machine)

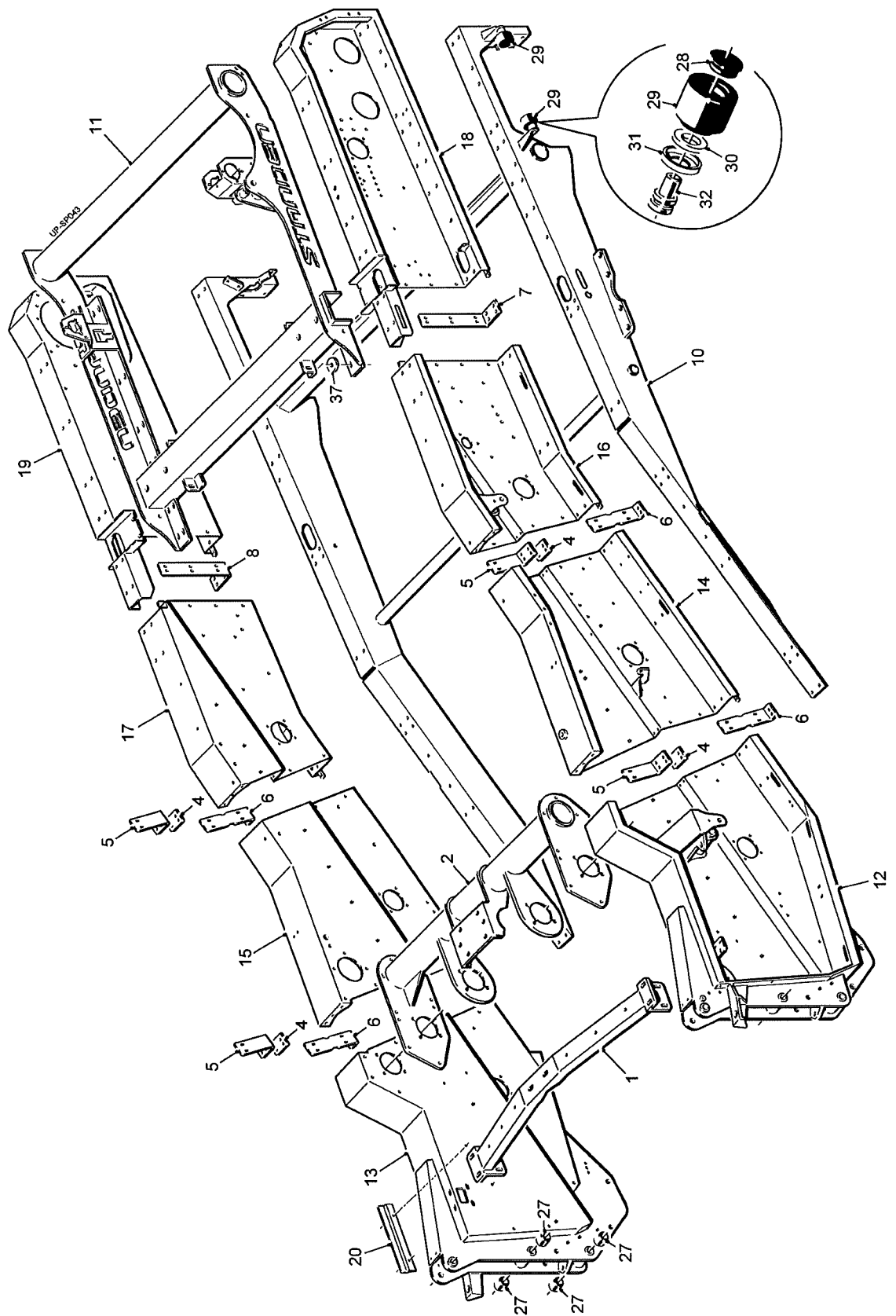
Assy No 61563

| Item | Part No.      | Description                    | Qty. | Remarks           |
|------|---------------|--------------------------------|------|-------------------|
| 1    | 61670         | PTO Support Beam (1500/1600mm) | 1    | Supersedes 61236  |
|      | 61670A        | PTO Support Beam (1700mm)      | 1    | Supersedes 61236A |
| 2    | 61238         | Gearbox Mounting Beam          | 1    | 1500/1600mm       |
|      | 61238A        | Gearbox Mounting Beam          | 1    | 1700mm            |
| 3    | 61237         | PTO Housing Mounting Plate     | 1    |                   |
| 4    | 61251         | Joining Strip                  | 4    |                   |
| 5    | 61303         | Joining Strip                  | 4    |                   |
| 6    | 61303A        | Joining Strip                  | 4    |                   |
| 7    | 61304         | Joining Strip LH               | 1    |                   |
| 8    | 61305         | Joining Strip RH               | 1    |                   |
| 9    |               |                                |      |                   |
| 10   | 61572         | Bottom Frame                   | 1    | 1500/1600mm       |
|      | 61572A        | Bottom Frame                   | 1    | 1700mm            |
| 11   | 61574         | Axle Frame                     | 1    | 1500/1600mm       |
|      | 61574A        | Axle Frame                     | 1    | 1700mm            |
| 12   | 61577         | 1st Web Chassis Unit LH        | 1    |                   |
| 13   | 61578         | 1st Web Chassis Unit RH        | 1    |                   |
| 14   | 61579         | 2nd Web Chassis Unit LH        | 1    |                   |
| 15   | 61580         | 2nd Web Chassis Unit RH        | 1    |                   |
| 16   | 61581         | 3rd Web Chassis Unit LH        | 1    |                   |
| 17   | 61582         | 3rd Web Chassis Unit RH        | 1    |                   |
| 18   | 61583         | 4th Web Chassis Unit LH        | 1    |                   |
| 19   | 61584         | 4th Web Chassis Unit RH        | 1    |                   |
| 20   |               |                                |      |                   |
| 21   |               |                                |      |                   |
| 22   |               |                                |      |                   |
| 23   |               |                                |      |                   |
| 24   |               |                                |      |                   |
| 25   |               |                                |      |                   |
| 26   |               |                                |      |                   |
| 27   | RPB250.303440 | Bush                           | 8    |                   |
| 28   | RPC620.303070 | Cap                            | 2    |                   |
| 29   | RPC700.300148 | Ø75 Plain Roller c/w Bearings  | 2    |                   |
| 30   | RPGM070.00446 | Felt Seal                      | 2    |                   |
| 31   | RPGM089.00565 | Roller Shield                  | 2    |                   |
| 32   | RPM180.303071 | Pivot Bush                     | 2    |                   |
| 33   |               |                                |      |                   |
| 34   |               |                                |      |                   |
| 35   |               |                                |      |                   |
| 36   | SS030017/030  | Steel Spacer                   | 2    |                   |
| 37   | SS040013/005  | Steel Spacer                   | 24   |                   |

Machines from Serial No UN246

## Rear Chassis (web machine)

Assy No 61563



### 3.3a

## UNIPLUS SPARE PARTS

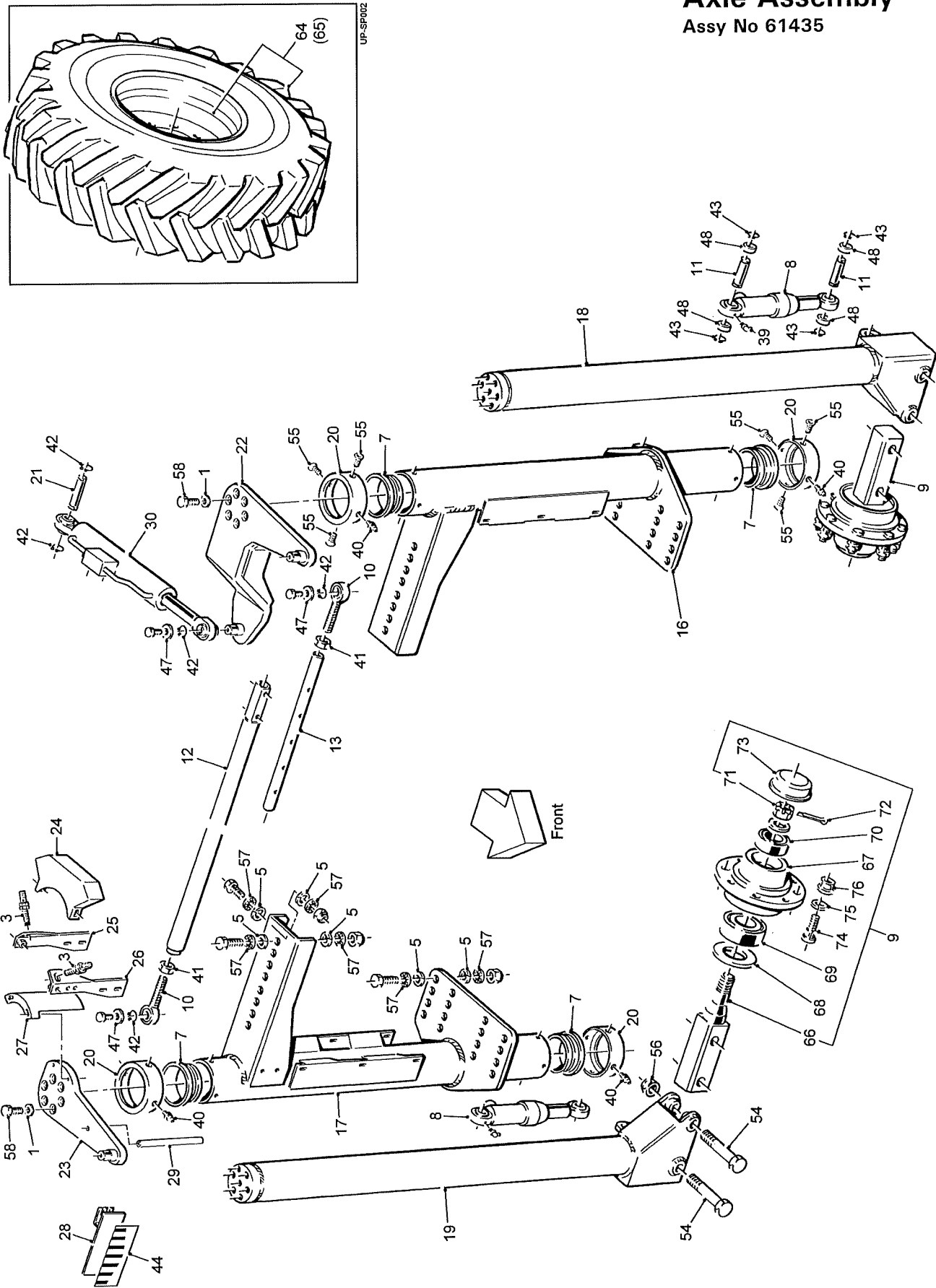
Machines from Serial No UN246

### Rear Chassis (web machine)

Assy No 61563

| Item | Part No.      | Description                   | Qty. | Remarks                         |
|------|---------------|-------------------------------|------|---------------------------------|
| 1    | 61771         | Front PTO Shaft Support Beam  | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61771A        | Front PTO Shaft Support Beam  | 1    | 1700mm chassis                  |
| 2    | 61238         | Gearbox Mounting Beam         | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61238A        | Gearbox Mounting Beam         | 1    | 1700mm chassis                  |
| 3    |               |                               |      |                                 |
| 4    | 61251         | Joining Strip                 | 4    |                                 |
| 5    | 61303         | Joining Strip                 | 4    |                                 |
| 6    | 61303A        | Joining Strip                 | 4    |                                 |
| 7    | 61304         | Joining Strip LH              | 1    |                                 |
| 8    | 61305         | Joining Strip RH              | 1    |                                 |
| 9    |               |                               |      |                                 |
| 10   | 61572         | Bottom Frame                  | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61572A        | Bottom Frame                  | 1    | 1700mm chassis                  |
| 11   | 61574         | Axle Frame                    | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61574A        | Axle Frame                    | 1    | 1700mm chassis                  |
| 12   | 61577         | 1st Web Chassis Unit LH       | 1    |                                 |
| 13   | 61578         | 1st Web Chassis Unit RH       | 1    |                                 |
| 14   | 61579         | 2nd Web Chassis Unit LH       | 1    |                                 |
| 15   | 61580         | 2nd Web Chassis Unit RH       | 1    |                                 |
| 16   | 61581         | 3rd Web Chassis Unit LH       | 1    |                                 |
| 17   | 61582         | 3rd Web Chassis Unit RH       | 1    |                                 |
| 18   | 61583         | 4th Web Chassis Unit LH       | 1    |                                 |
| 19   | 61584         | 4th Web Chassis Unit RH       | 1    |                                 |
| 20   | 61770         | Control Box Carrier           | 1    |                                 |
| 21   |               |                               |      |                                 |
| 22   |               |                               |      |                                 |
| 23   |               |                               |      |                                 |
| 24   |               |                               |      |                                 |
| 25   |               |                               |      |                                 |
| 26   |               |                               |      |                                 |
| 27   | RPB250.303440 | Bush                          | 8    |                                 |
| 28   | RPC620.303070 | Cap                           | 2    |                                 |
| 29   | RPC700.300148 | Ø75 Plain Roller c/w Bearings | 2    |                                 |
| 30   | RPGM070.00446 | Felt Seal                     | 2    |                                 |
| 31   | RPGM089.00565 | Roller Shield                 | 2    |                                 |
| 32   | RPM180.303071 | Pivot Bush                    | 2    |                                 |
| 33   |               |                               |      |                                 |
| 34   |               |                               |      |                                 |
| 35   |               |                               |      |                                 |
| 36   |               |                               |      |                                 |
| 37   | SS040013/005  | Steel Spacer                  | 24   |                                 |

Axle Assembly  
Assy No 61435



## 3.4a

## UNIPLUS SPARE PARTS

### Axle Assembly

Assy No 61435

| Item | Part No.      | Description                   | Qty. | Remarks               |
|------|---------------|-------------------------------|------|-----------------------|
| 1    | 23255         | M18 Spherical Spring Washer   | 12   | (see list at end)     |
| 2    |               |                               |      |                       |
| 3    | 41504         | Sensor                        | 2    |                       |
| 4    |               |                               |      |                       |
| 5    | 42059A/8      | M20 Spherical Spring Washer   | 48   |                       |
| 6    |               |                               |      |                       |
| 7    | 57025         | Axle Bush                     | 4    |                       |
| 8    | 57028         | Hydraulic Ram                 | 2    |                       |
| 9    | 57030         | Stub Axle Complete (unbraked) | 2    |                       |
| 10   | 57035         | Male Rod End                  | 2    |                       |
| 11   | 57069         | Ram Pin                       | 4    |                       |
| 12   | 57694         | Track Rod                     | 1    |                       |
| 13   | 57695         | Track Rod End                 | 1    |                       |
|      | 57695A        | Track Rod End                 | 1    | 1500/1600mm<br>1700mm |
| 14   |               |                               |      |                       |
| 15   |               |                               |      |                       |
| 16   | 61262         | Outer Leg LH                  | 1    |                       |
| 17   | 61263         | Outer Leg RH                  | 1    |                       |
| 18   | 61264         | Inner Leg LH                  | 1    |                       |
| 19   | 61265         | Inner Leg RH                  | 1    |                       |
| 20   | 61267         | Bush Retainer                 | 4    |                       |
| 21   | 61269         | Ram Pin                       | 1    |                       |
| 22   | 61273         | Steering Arm LH               | 1    |                       |
| 23   | 61274         | Steering Arm RH               | 1    |                       |
| 24   | 61275         | Sensor Guard                  | 1    |                       |
| 25   | 61276         | Sensor Mount Rear             | 1    |                       |
| 26   | 61277         | Sensor Mount Front            | 1    |                       |
| 27   | 61278         | Sensor Target Plate           | 1    |                       |
| 28   | 61279         | Steering Marker Plate         | 1    |                       |
| 29   | 61280         | Steering Marker Bar           | 1    |                       |
| 30   | 61285         | Hydraulic Ram                 | 1    |                       |
| 31   |               |                               |      |                       |
| 32   |               |                               |      |                       |
| 33   |               |                               |      |                       |
| 34   |               |                               |      |                       |
| 35   |               |                               |      |                       |
| 36   |               |                               |      |                       |
| 37   |               |                               |      |                       |
| 38   |               |                               |      |                       |
| 39   | RPC648.061002 | M6 Grease Nipple 90°          | 2    |                       |
| 40   | RPC648.081250 | M8 Grease Nipple Straight     | 4    |                       |
| 41   | RPF174.524000 | M24 Half Nut                  | 2    |                       |
| 42   | RPF200.025200 | Ø25 External Circlip          | 5    |                       |
| 43   | RPF200.030200 | Ø30 External Circlip          | 8    |                       |
| 44   | -             | Steering Decal                | 1    |                       |
| 45   |               |                               |      |                       |
| 46   |               |                               |      |                       |
| 47   | SS030011/005  | Steel Spacer                  | 3    |                       |
| 48   | SS040031/008  | Steel Spacer                  | 8    |                       |
| 49   |               |                               |      |                       |
| 50   |               |                               |      |                       |
| 51   |               |                               |      |                       |
| 52   |               |                               |      |                       |
| 53   |               |                               |      |                       |
| 54   | 22012030/200  | M30x200 Bolt                  | 4    |                       |

Axle Assembly

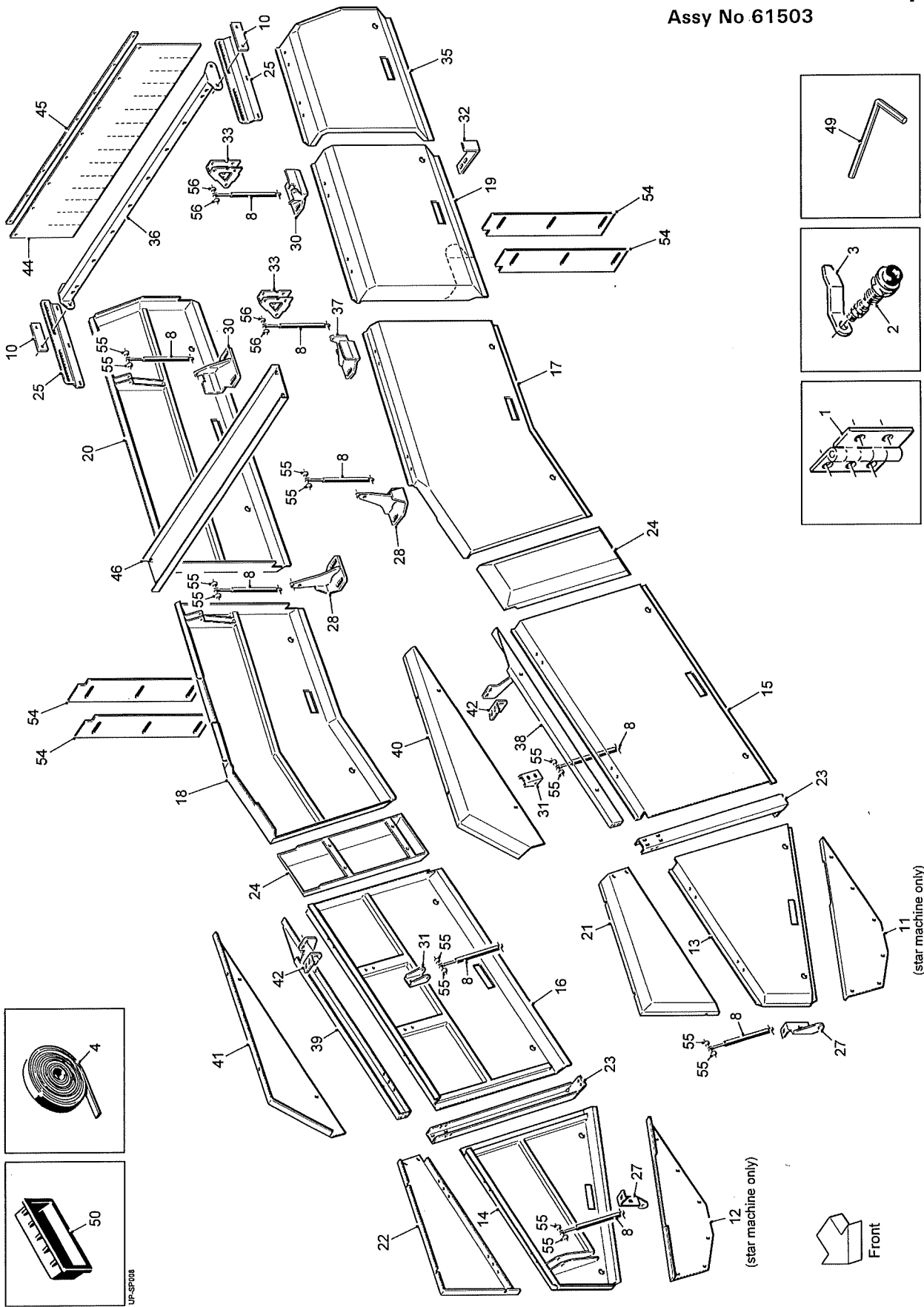
Assy No 61435

| Item | Part No.     | Description                       | Qty. | Remarks |
|------|--------------|-----------------------------------|------|---------|
| 55   | 22016008/016 | M8x16 CSK Socket Head Screw       | 12   |         |
| 56   | 22041030     | M30 Nyloc Nut                     | 4    |         |
| 57   | 22121020     | M20 Nordlock Washer               | 32   |         |
| 58   | 22123018/045 | M18x45 Setscrew (grade 10.9)      | 12   |         |
| 59   |              |                                   |      |         |
| 60   |              |                                   |      |         |
| 61   |              |                                   |      |         |
| 62   |              |                                   |      |         |
| 63   |              |                                   |      |         |
| 64   | 57450        | LH 14.5x20 Trackgrip Tyre c/w Rim | 1    |         |
| 65   | 57451        | RH 14.5x20 Trackgrip Tyre c/w Rim | 1    |         |
|      | 57030        | Stub Axle Complete Consists Of:   |      |         |
| 66   | -            | Sub Axle                          | 1    |         |
| 67   | 52028/1X/1   | Hub                               | 1    |         |
| 68   | 52028/1X/2   | Retaining Ring                    | 1    |         |
| 69   | 52028/1X/3   | Bearing (inner)                   | 1    |         |
| 70   | 52028/1X/4   | Bearing (outer)                   | 1    |         |
| 71   | 52028/1X/5   | Castellated Nut                   | 1    |         |
| 72   | 52028/1X/6   | Split Pin                         | 1    |         |
| 73   | 52028/1X/7   | End Cap                           | 1    |         |
| 74   | 42059A/7     | Wheel Stud                        | 8    |         |
| 75   | 42059A/8     | Spherical Spring Washer           | 8    |         |
| 76   | 42059A/9     | Wheel Nut                         | 8    |         |



Guards Assembly

Assy No 61503



# 3.5a

# UNIPLUS SPARE PARTS

## Guards Assembly

Assy No 61503

| Item | Part No. | Description                             | Qty. | Remarks           |
|------|----------|-----------------------------------------|------|-------------------|
| 1    | 57195    | Hinge                                   | 18   |                   |
| 2    | 57199    | Lock Assembly                           | 16   |                   |
| 3    | 57219    | Latch Arm                               | 16   |                   |
| 4    | 57221    | Foam Tape (25m)                         | 1    |                   |
| 5    |          |                                         |      |                   |
| 6    |          |                                         |      |                   |
| 7    |          |                                         |      |                   |
| 8    | 58111    | Gas Strut                               | 9    |                   |
| 9    |          |                                         |      |                   |
| 10   | 61101    | Retaining Plate                         | 2    |                   |
| 11   | 61332    | Closing Plate LH                        | 1    | Star machine only |
| 12   | 61333    | Closing Plate RH                        | 1    | Star machine only |
| 13   | 61344    | 1st Guard LH                            | 1    | Star machine      |
|      | 61615    | 1st Guard LH                            | 1    | Web Machine       |
| 14   | 61345    | 1st Guard RH                            | 1    | Star machine      |
|      | 61616    | 1st Guard RH                            | 1    | Web Machine       |
| 15   | 61346    | 2nd Guard LH                            | 1    |                   |
| 16   | 61347    | 2nd Guard RH                            | 1    |                   |
| 17   | 61348    | 3rd Guard LH                            | 1    |                   |
| 18   | 61349    | 3rd Guard RH                            | 1    |                   |
| 19   | 61350    | 4th Guard LH                            | 1    | Star machine      |
|      | 61350A   | 4th Guard LH                            | 1    | Web Machine       |
| 20   | 61351    | 4th Guard RH                            | 1    |                   |
| 21   | 61352    | Infill Panel LH                         | 1    |                   |
| 22   | 61353    | Infill Panel RH                         | 1    |                   |
| 23   | 61356    | Door Post                               | 2    |                   |
| 24   | 61357    | Cover Panel                             | 2    |                   |
| 25   | 61363    | Curtain Mounting Plate                  | 2    |                   |
| 26   |          |                                         |      |                   |
| 27   | 61390    | Gas Strut Mounting                      | 2    |                   |
| 28   | 61636    | Gas Strut Mounting                      | 2    |                   |
| 29   |          |                                         |      |                   |
| 30   | 61393    | Gas Strut Mounting                      | 2    |                   |
| 31   | 61555    | Gas Strut Mounting                      | 2    |                   |
| 32   | 61364    | Latch Bracket                           | 1    |                   |
| 33   | 61560    | Gas Strut Bracket                       | 2    |                   |
| 34   |          |                                         |      |                   |
| 35   | 61440    | 5th Guard LH                            | 1    |                   |
| 36   | 61445    | Curtain Bracket                         | 1    | 1500/1600mm       |
|      | 61445A   | Curtain Bracket                         | 1    | 1700mm            |
| 37   | 61393A   | Gas Strut Mounting                      | 1    |                   |
| 38   | 61489    | Guard Mounting LH                       | 1    |                   |
| 39   | 61490    | Guard Mounting RH                       | 1    |                   |
| 40   | 61491    | Access Panel LH                         | 1    |                   |
| 41   | 61492    | Access Panel RH                         | 1    |                   |
| 42   | 61493    | Adjuster Plate                          | 2    |                   |
| 43   |          |                                         |      |                   |
| 44   | 61444    | Rear Curtain (used with boulder box)    | 1    | 1500/1600mm       |
|      | 61444A   | Rear Curtain (used with boulder box)    | 1    | 1700mm            |
|      | 61500    | Rear Curtain (used without boulder box) | 1    | 1500/1600mm       |
|      | 61500A   | Rear Curtain (used without boulder box) | 1    | 1700mm            |

|                            |             |
|----------------------------|-------------|
| <b>UNIPLUS SPARE PARTS</b> | <b>3.5b</b> |
|----------------------------|-------------|

### 3.5b

## Guards Assembly

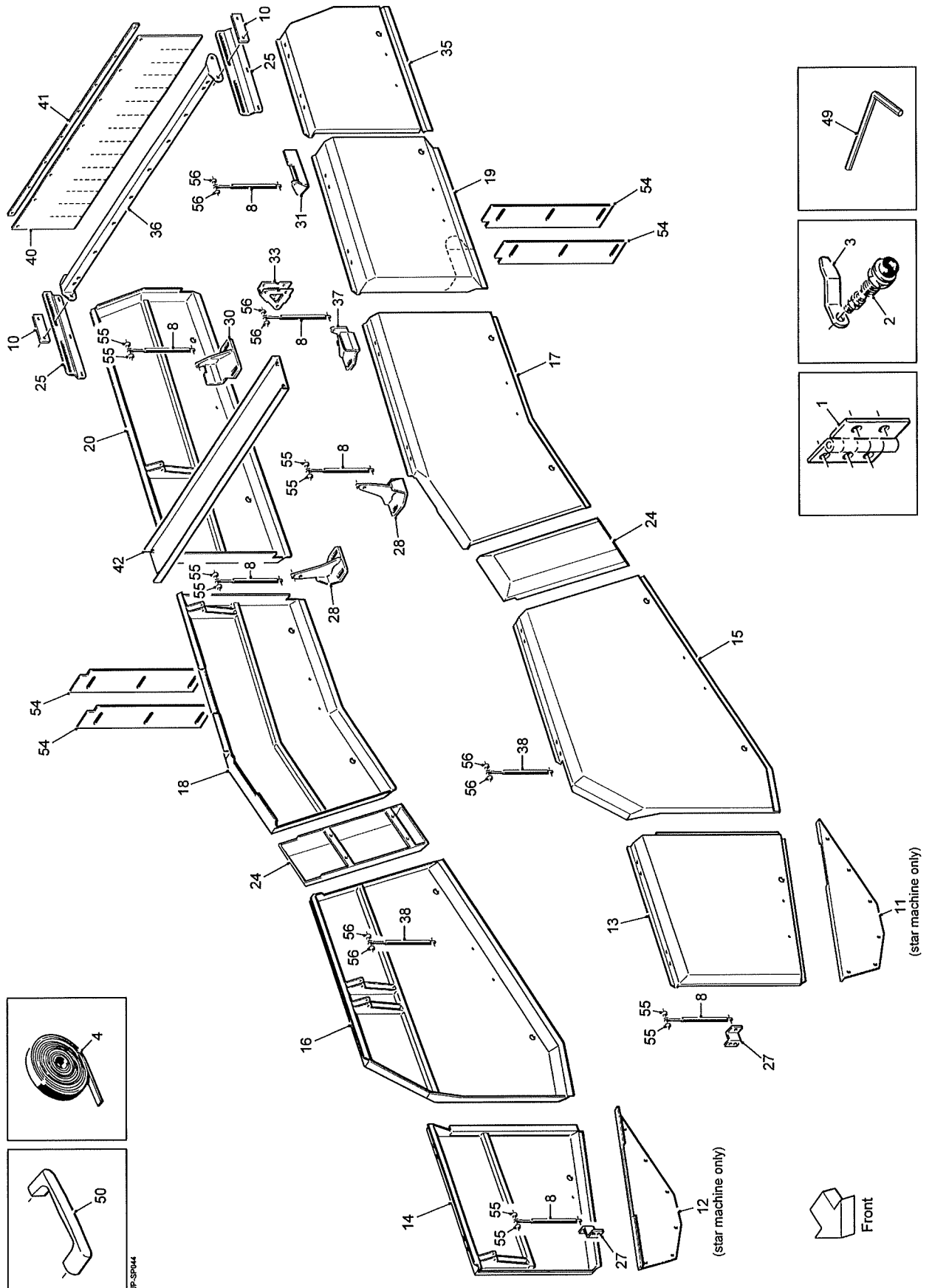
**Assy No 61503**

| Item | Part No.        | Description                  | Qty.   | Remarks                                |
|------|-----------------|------------------------------|--------|----------------------------------------|
| 45   | 61446<br>61446A | Clamp Strip<br>Clamp Strip   | 1<br>1 | 1500/1600mm<br>1700mm                  |
| 46   | 61371<br>61371A | Hose Tray<br>Hose Tray       | 1<br>1 | 1500/1600mm<br>1700mm                  |
| 47   |                 |                              |        |                                        |
| 48   |                 |                              |        |                                        |
| 49   | -               | 8mm Allen Key                | 1      |                                        |
| 50   | RPC658.300685   | Pocket Pull                  | 9      |                                        |
| 51   |                 |                              |        |                                        |
| 52   |                 |                              |        |                                        |
| 53   |                 |                              |        |                                        |
| 54   | 61358<br>61359  | Infill Panel<br>Infill Panel | 4<br>4 | 68"-72" wheelings<br>76"-80" wheelings |
| 55   | SS012010/016    | Steel Spacer                 | 14     |                                        |
| 56   | SS012010/010    | Steel Spacer                 | 4      |                                        |



Machines from Serial No UN246

## Guards Assembly



**3.5a****UNIPLUS SPARE PARTS**

Machines from Serial No UN246

**Guards Assembly**

| Item | Part No. | Description                             | Qty. | Remarks                         |
|------|----------|-----------------------------------------|------|---------------------------------|
| 1    | 57195    | Hinge                                   | 18   |                                 |
| 2    | 57199    | Lock Assembly                           | 14   |                                 |
| 3    | 57219    | Latch Arm                               | 14   |                                 |
| 4    | 57221    | Foam Tape (25m)                         | 1    |                                 |
| 5    |          |                                         |      |                                 |
| 6    |          |                                         |      |                                 |
| 7    |          |                                         |      |                                 |
| 8    | 58111    | Gas Strut                               | 7    |                                 |
| 9    |          |                                         |      |                                 |
| 10   | 61101    | Retaining Plate                         | 2    |                                 |
| 11   | 61332    | Closing Plate LH                        | 1    | Star machine only               |
| 12   | 61333    | Closing Plate RH                        | 1    | Star machine only               |
| 13   | 61344A   | 1st Guard LH                            | 1    |                                 |
| 14   | 61345A   | 1st Guard RH                            | 1    |                                 |
| 15   | 61346A   | 2nd Guard LH                            | 1    |                                 |
| 16   | 61347A   | 2nd Guard RH                            | 1    |                                 |
| 17   | 61348    | 3rd Guard LH                            | 1    |                                 |
| 18   | 61349    | 3rd Guard RH                            | 1    |                                 |
| 19   | 61350B   | 4th Guard LH                            | 1    | Star machine                    |
|      | 61350C   | 4th Guard LH                            | 1    | Web Machine                     |
| 20   | 61351    | 4th Guard RH                            | 1    |                                 |
| 21   |          |                                         |      |                                 |
| 22   |          |                                         |      |                                 |
| 23   |          |                                         |      |                                 |
| 24   | 61357    | Cover Panel                             | 2    |                                 |
| 25   | 61363    | Curtain Mounting Plate                  | 2    |                                 |
| 26   |          |                                         |      |                                 |
| 27   | 61777    | Gas Strut Mounting                      | 2    |                                 |
| 28   | 61636    | Gas Strut Mounting                      | 2    |                                 |
| 29   |          |                                         |      |                                 |
| 30   | 61393    | Gas Strut Mounting                      | 1    |                                 |
| 31   | 61724    | Gas Strut Mounting                      | 1    |                                 |
| 32   |          |                                         |      |                                 |
| 33   | 61560    | Gas Strut Bracket                       | 1    |                                 |
| 34   |          |                                         |      |                                 |
| 35   | 61440A   | 5th Guard LH                            | 1    |                                 |
| 36   | 61445    | Curtain Bracket                         | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61445A   | Curtain Bracket                         | 1    | 1700mm chassis                  |
|      | 61445B   | Curtain Bracket                         | 1    | 1500mm chassis                  |
| 37   | 61393A   | Gas Strut Mounting                      | 1    |                                 |
| 38   | 61830    | Gas Strut                               | 2    |                                 |
| 39   |          |                                         |      |                                 |
| 40   | 61444    | Rear Curtain (used with boulder box)    | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61444A   | Rear Curtain (used with boulder box)    | 1    | 1700mm chassis                  |
|      | 61444B   | Rear Curtain (used with boulder box)    | 1    | 1500mm chassis                  |
|      | 61500    | Rear Curtain (used without boulder box) | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61500A   | Rear Curtain (used without boulder box) | 1    | 1700mm chassis                  |
|      | 61500B   | Rear Curtain (used without boulder box) | 1    | 1500mm chassis                  |
| 41   | 61446    | Clamp Strip                             | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61446A   | Clamp Strip                             | 1    | 1700mm chassis                  |
|      | 61446B   | Clamp Strip                             | 1    | 1500mm chassis                  |

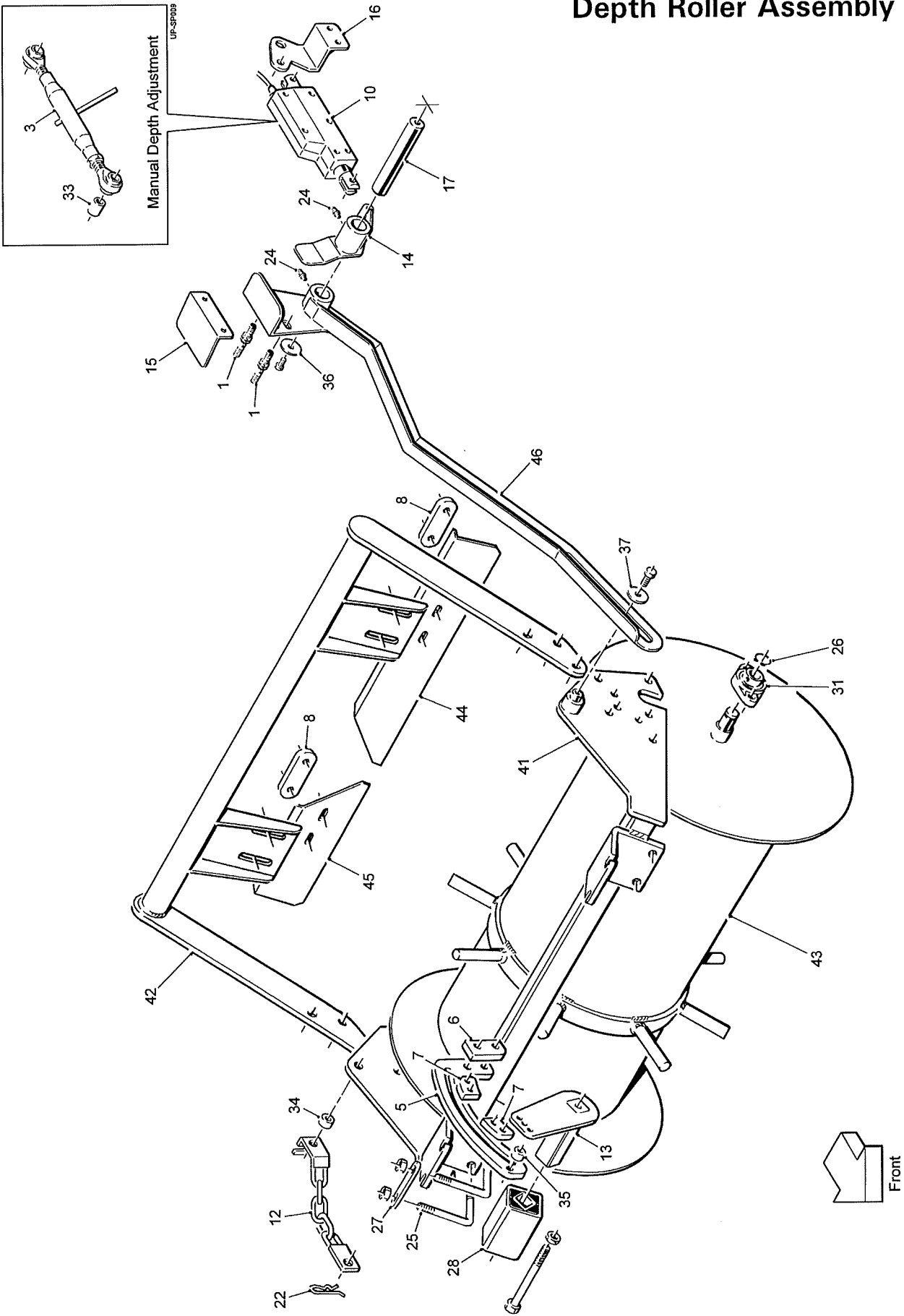
Machines from Serial No UN246

**Guards Assembly**

| Item | Part No.     | Description   | Qty. | Remarks                         |
|------|--------------|---------------|------|---------------------------------|
| 42   | 61371        | Hose Tray     | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61371A       | Hose Tray     | 1    | 1700mm chassis                  |
|      | 61371B       | Hose Tray     | 1    | 1500mm chassis                  |
| 43   |              |               |      |                                 |
| 44   |              |               |      |                                 |
| 45   |              |               |      |                                 |
| 46   |              |               |      |                                 |
| 47   |              |               |      |                                 |
| 48   |              |               |      |                                 |
| 49   | -            | 8mm Allen Key | 1    |                                 |
| 50   | 50047        | Guard Handle  | 9    |                                 |
| 51   |              |               |      |                                 |
| 52   |              |               |      |                                 |
| 53   |              |               |      |                                 |
| 54   | 61358        | Infill Panel  | 4    | 68"-72" wheelings               |
|      | 61359        | Infill Panel  | 4    | 76"-80" wheelings               |
| 55   | SS012010/016 | Steel Spacer  | 10   |                                 |
| 56   | SS012010/012 | Steel Spacer  | 8    |                                 |



# Depth Roller Assembly

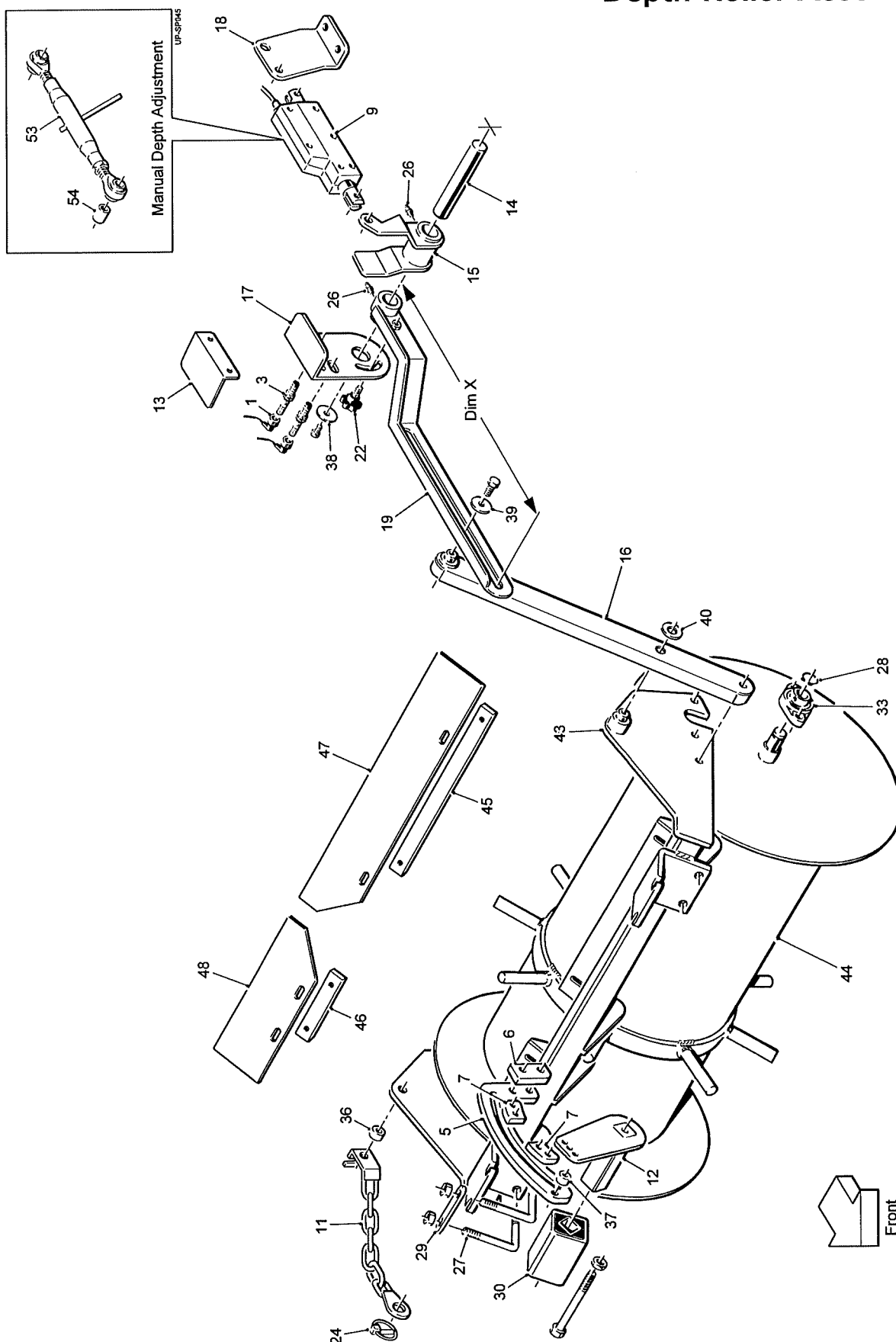


## Depth Roller Assembly

| Item | Part No.        | Description                  | Qty. | Remarks                 |
|------|-----------------|------------------------------|------|-------------------------|
| 1    | 41504           | Sensor                       | 2    |                         |
| 2    |                 |                              |      |                         |
| 3    | 54327           | Top Link Assembly            | 1    |                         |
| 4    |                 |                              |      |                         |
| 5    | 57357           | Adjuster Plate               | 2    |                         |
| 6    | 57358           | Spacer Plate                 | 2    |                         |
| 7    | 57359           | Stop Block                   | 4    |                         |
| 8    | 57891           | Scraper Clamp Plate          | 2    |                         |
| 9    |                 |                              |      |                         |
| 10   | 58144           | Linear Actuator              | 1    |                         |
| 11   |                 |                              |      |                         |
| 12   | 61185           | Transport Chain              | 1    |                         |
| 13   | 61225           | Quadrant Arm                 | 1    |                         |
| 14   | 61395           | Sensor Target Plate          | 1    |                         |
| 15   | 61396           | Sensor Shield                | 1    |                         |
| 16   | 61397           | Actuator / Top Link Mounting | 1    |                         |
| 17   | 61398           | Pivot Shaft                  | 1    |                         |
| 18   |                 |                              |      |                         |
| 19   |                 |                              |      |                         |
| 20   |                 |                              |      |                         |
| 21   |                 |                              |      |                         |
| 22   | H105A           | Ø4 'R' Clip                  | 1    |                         |
| 23   |                 |                              |      |                         |
| 24   | RPC648.081250   | M8 Grease Nipple Straight    | 2    |                         |
| 25   | RPF122.116115   | M16 'L' Bolt                 | 4    |                         |
| 26   | RPF200.025200   | Ø25 External Circlip         | 2    |                         |
| 27   | RPGMRP025.01058 | Keep Plate                   | 2    |                         |
| 28   | RPGMRP084.00001 | Rubber Torsion Unit          | 2    |                         |
| 29   |                 |                              |      |                         |
| 30   |                 |                              |      |                         |
| 31   | SFT25           | Bearing                      | 2    |                         |
| 32   |                 |                              |      |                         |
| 33   | SS016011/026    | Steel Spacer                 | 1    |                         |
| 34   | SS020013/009    | Steel Spacer                 | 1    |                         |
| 35   | SS025014/012    | Steel Spacer                 | 2    |                         |
| 36   | SS040009/003    | Steel Spacer                 | 1    |                         |
| 37   | SS040011/003    | Steel Spacer                 | 1    |                         |
| 38   |                 |                              |      |                         |
| 39   |                 |                              |      |                         |
| 40   |                 |                              |      |                         |
| 41   | 57564           | Depth Roller Frame           | 1    | For 1020mm depth roller |
|      | 57532           | Depth Roller Frame           | 1    | For 1200mm depth roller |
| 42   | 57565           | Scraper Mounting Frame       | 1    | For 1020mm depth roller |
|      | 57538           | Scraper Mounting Frame       | 1    | For 1200mm depth roller |
| 43   | 57566           | Depth Roller (1020mm wide)   | 1    | 1.8m work               |
|      | 57531           | Depth Roller (1200mm wide)   | 1    | 2m work                 |
| 44   | 57610           | Scraper LH                   | 1    | For 1020mm depth roller |
|      | 57535           | Scraper LH                   | 1    | For 1200mm depth roller |
| 45   | 57611           | Scraper RH                   | 1    | For 1020mm depth roller |
|      | 57536           | Scraper RH                   | 1    | For 1200mm depth roller |
| 46   | 61335           | Depth Sensor Arm             | 1    | For 1020mm depth roller |
|      | 61335A          | Depth Sensor Arm             | 1    | For 1200mm depth roller |

Machines from Serial No UN246

## Depth Roller Assembly



**3.6a****UNIPLUS SPARE PARTS**

Machines from Serial No UN246

**Depth Roller Assembly**

| Item | Part No.        | Description                  | Qty. | Remarks                         |
|------|-----------------|------------------------------|------|---------------------------------|
| 1    | 32037/2         | 90° Sensor Cable (5m)        | 2    |                                 |
| 2    |                 |                              |      |                                 |
| 3    | 41504           | Sensor                       | 2    |                                 |
| 4    |                 |                              |      |                                 |
| 5    | 57357           | Adjuster Plate               | 2    |                                 |
| 6    | 57358           | Spacer Plate                 | 2    |                                 |
| 7    | 57359           | Stop Block                   | 4    |                                 |
| 8    |                 |                              |      |                                 |
| 9    | 58144A          | Linear Actuator              | 1    |                                 |
| 10   |                 |                              |      |                                 |
| 11   | 61185A          | Transport Chain              | 1    |                                 |
| 12   | 61225           | Quadrant Arm                 | 1    |                                 |
| 13   | 61396           | Sensor Shield                | 1    |                                 |
| 14   | 61398           | Pivot Shaft                  | 1    |                                 |
| 15   | 61679           | Sensor Target Plate          | 1    |                                 |
| 16   | 61740           | Link Arm                     | 1    |                                 |
| 17   | 61748           | Sensor Mount Plate           | 1    |                                 |
| 18   | 61749           | Actuator / Top Link Mounting | 1    |                                 |
| 19   | 61807           | Link Arm (X = 635)           | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61807A          | Link Arm (X = 635)           | 1    | 1700mm chassis                  |
|      | 61747           | Link Arm (X = 935)           | 1    | 1600mm chassis                  |
|      | 61747A          | Link Arm (X = 935)           | 1    | 1700mm chassis                  |
|      | 61747B          | Link Arm (X = 935)           | 1    | 1500mm chassis                  |
| 20   |                 |                              |      |                                 |
| 21   |                 |                              |      |                                 |
| 22   | 62251           | Knob                         | 1    |                                 |
| 23   |                 |                              |      |                                 |
| 24   | DW50934         | Clip Pin                     | 1    |                                 |
| 25   |                 |                              |      |                                 |
| 26   | RPC648.081250   | M8 Grease Nipple Straight    | 2    |                                 |
| 27   | RPF122.116115   | M16 'L' Bolt                 | 4    |                                 |
| 28   | RPF200.025200   | Ø25 External Circlip         | 2    |                                 |
| 29   | RPGMRP025.01058 | Keep Plate                   | 2    |                                 |
| 30   | RPGMRP084.00001 | Rubber Torsion Unit          | 2    |                                 |
| 31   |                 |                              |      |                                 |
| 32   |                 |                              |      |                                 |
| 33   | SFT25           | Bearing                      | 2    |                                 |
| 34   |                 |                              |      |                                 |
| 35   |                 |                              |      |                                 |
| 36   | SS020013/009    | Steel Spacer                 | 1    |                                 |
| 37   | SS025014/012    | Steel Spacer                 | 2    |                                 |
| 38   | SS040009/003    | Steel Spacer                 | 1    |                                 |
| 39   | SS040011/003    | Steel Spacer                 | 1    |                                 |
| 40   | SS040020/005    | Steel Spacer                 | 1    |                                 |
| 41   |                 |                              |      |                                 |
| 42   |                 |                              |      |                                 |
| 43   | 57564A          | Depth Roller Frame           | 1    | For 1020mm depth roller         |
|      | 57532A          | Depth Roller Frame           | 1    | For 1200mm depth roller         |
| 44   | 57566           | Depth Roller (1020mm wide)   | 1    |                                 |
|      | 57531           | Depth Roller (1200mm wide)   | 1    |                                 |
| 45   | 61745           | Clamp Plate LH               | 1    | For 1020mm depth roller         |
|      | 61745A          | Clamp Plate LH               | 1    | For 1200mm depth roller         |

## UNIPLUS SPARE PARTS 3.6b

## UNIPLUS SPARE PARTS 3.6b

Machines from Serial No UN246

## Depth Roller Assembly

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### 3.7a

### UNIPLUS SPARE PARTS

#### Disc Assemblies

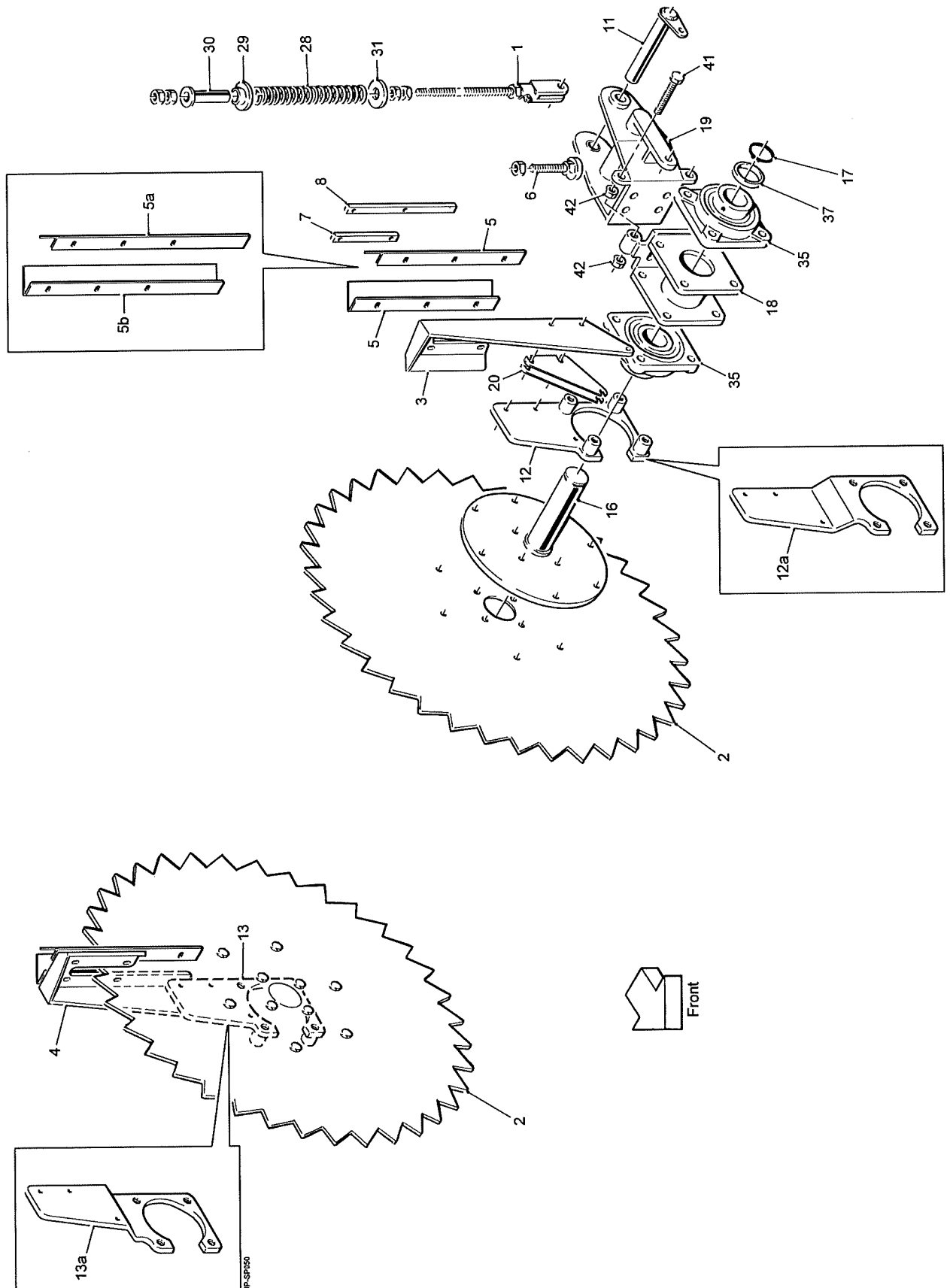
Assy No 57621

| Item | Part No.       | Description                 | Qty. | Remarks     |
|------|----------------|-----------------------------|------|-------------|
| 1    | 57279          | Tension Rod                 | 2    |             |
| 2    | 57539          | SawTooth Disc (Ø1140mm)     | 2    | Option      |
|      | 57750          | Plain Disc (Ø1140mm)        | 2    | Option      |
| 3    | 57628          | Disc Mounting               | 2    | 1500mm      |
|      | 57568          | Disc Mounting               | 2    | 1600/1700mm |
| 4    | 57571          | Bearing Housing RH          | 1    |             |
| 5    | 57572          | Bearing Housing LH          | 1    |             |
| 6    | 57573          | Scraper Mounting LH         | 1    |             |
| 7    | 57574          | Scraper Mounting RH         | 1    |             |
| 8    | 57575          | Scraper                     | 4    |             |
| 9    |                |                             |      |             |
| 10   |                |                             |      |             |
| 11   | 61233          | Pivot Pin                   | 2    |             |
| 12   | 57741          | Scraper Clamp Strip (short) | 2    |             |
| 13   | 57742          | Scraper Clamp Strip (long)  | 2    |             |
| 14   | 57752          | Shim                        | 4    |             |
| 15   |                |                             |      |             |
| 16   |                |                             |      |             |
| 17   | 6210RS         | Bearing                     | 4    |             |
| 18   |                |                             |      |             |
| 19   | SS075031/005   | Thrust Washer               | 2    |             |
| 20   |                |                             |      |             |
| 21   | RPA610.306663B | Disc Mounting               | 2    |             |
| 22   | 57740          | Adjuster                    | 2    |             |
| 23   | RPC648.081250  | M8 Grease Nipple            | 2    |             |
| 24   | RPC675.309312  | Spring                      | 2    |             |
| 25   | RPF180.230000  | M30 Special Lock Nut        | 4    |             |
| 26   | RPF284.130000  | Tab Washer                  | 2    |             |
| 27   | RPM114.309313  | Collar                      | 2    |             |
| 28   | RPM132.306672  | Cap                         | 2    |             |
| 29   | RPS1228        | Oil Seal (75x95x10)         | 2    |             |
| 30   | RPC700.309314  | Nylon Spacer                | 2    |             |
| 31   | RPM196.309317  | Washer                      | 2    |             |
| 32   |                |                             |      |             |
| 33   |                |                             |      |             |
| 34   | 57997          | Adjuster Bracket            | 2    |             |
| 35   | 57998          | Adjuster Screw              | 2    |             |

Machines from Serial No UN246

## Disc Assemblies

Assy No 57621A



## 3.7a

## UNIPLUS SPARE PARTS

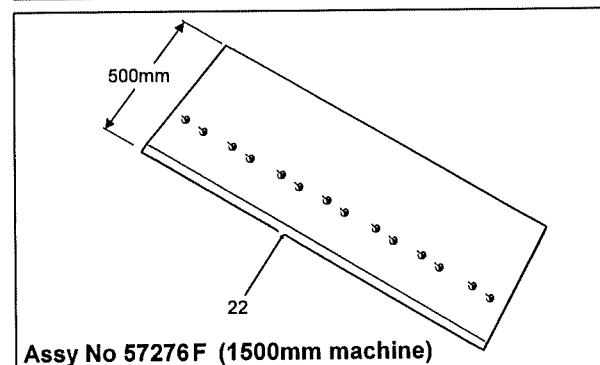
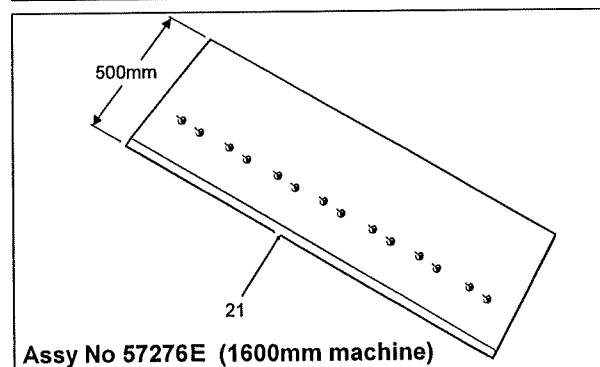
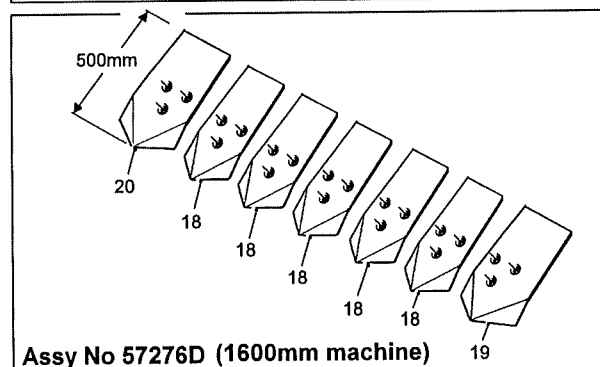
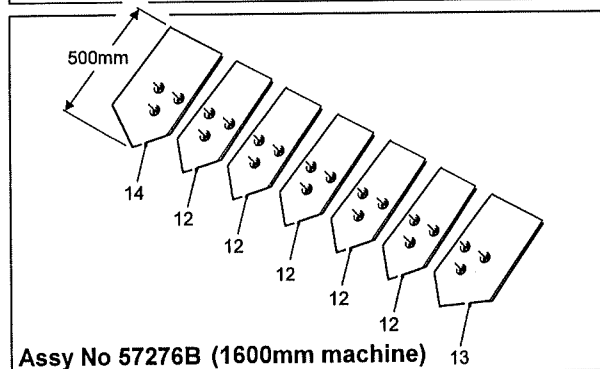
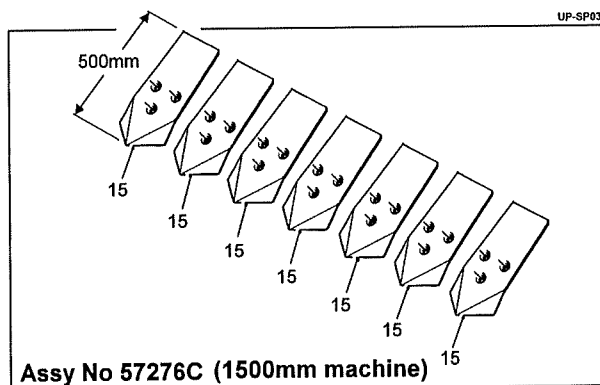
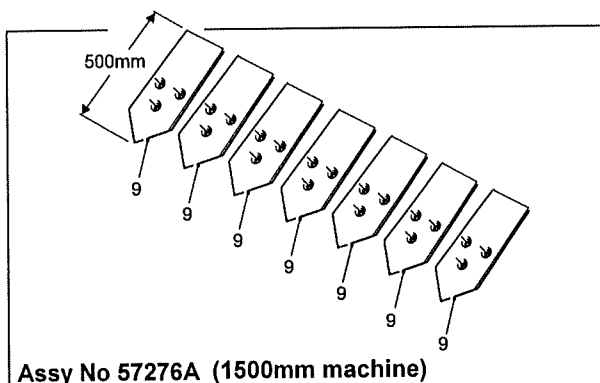
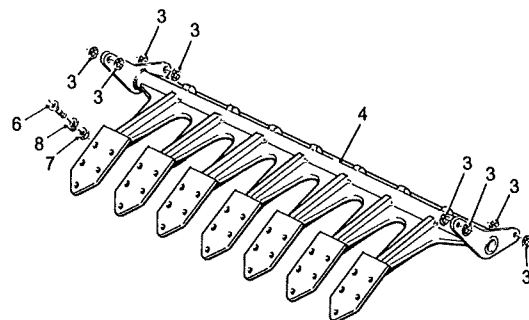
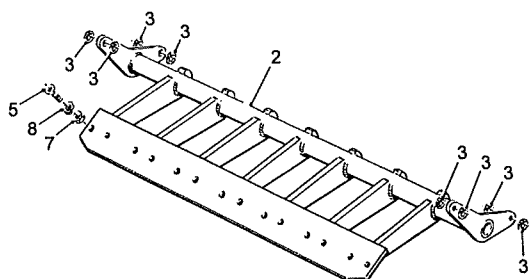
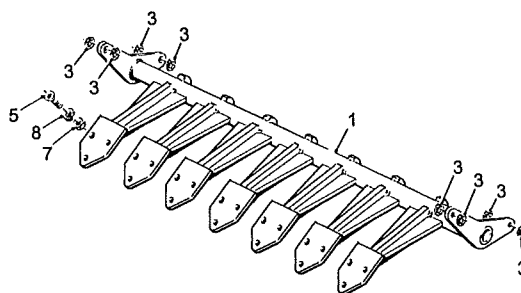
Machines from Serial No UN246

### Disc Assemblies

Assy No 57621A

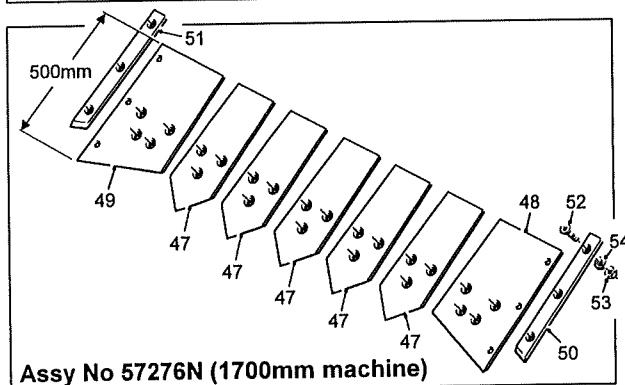
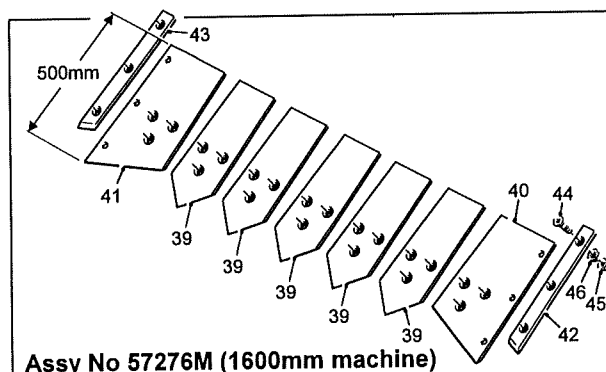
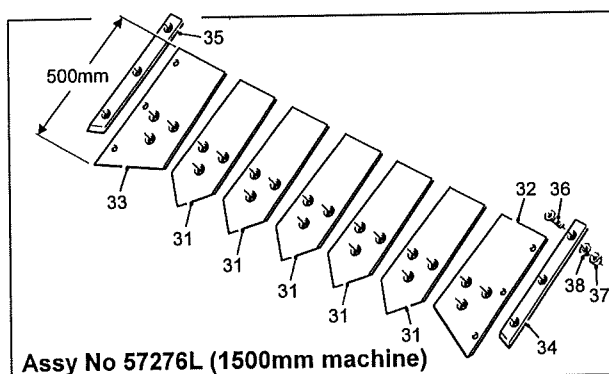
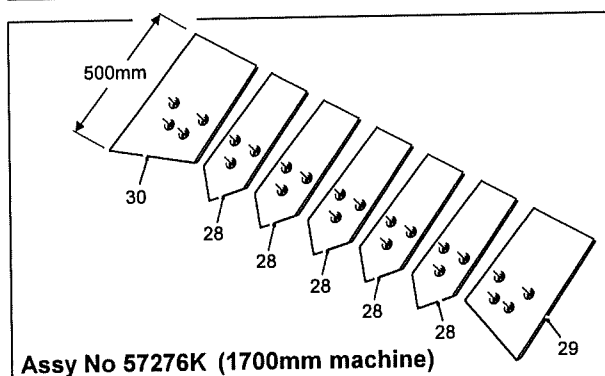
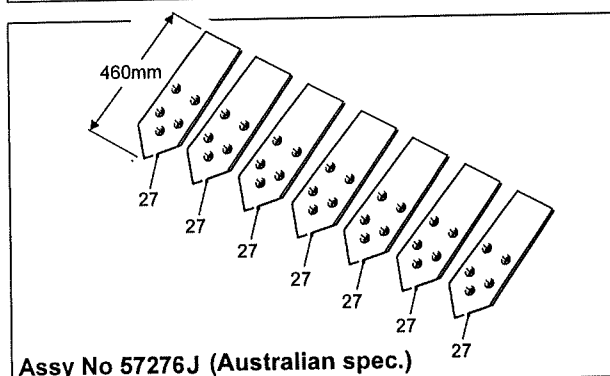
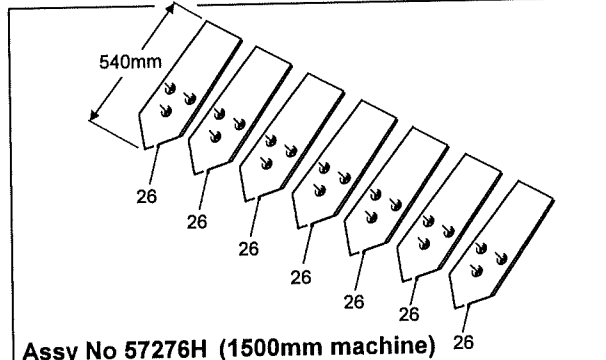
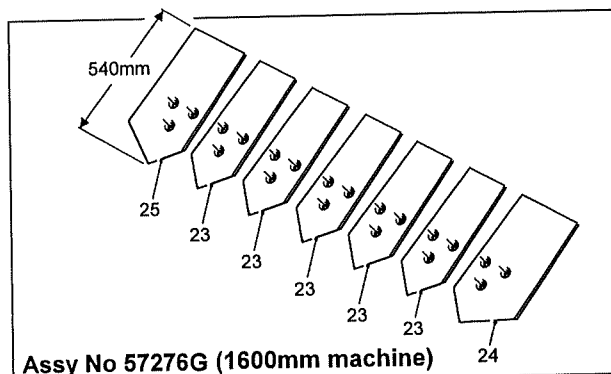
| Item | Part No.      | Description                 | Qty. | Remarks      |
|------|---------------|-----------------------------|------|--------------|
| 1    | 57279         | Tension Rod Complete        | 1    |              |
| 2    | 57539         | SawTooth Disc (Ø1140mm)     | 2    |              |
|      | 61669         | SawTooth Disc (Ø1340mm)     | 2    |              |
| 3    | 57573         | Scraper Mount LH            | 1    |              |
| 4    | 57574         | Scraper Mount RH            | 1    |              |
| 5    | 57575         | Scraper                     | 4    | Ø1140mm Disc |
| 5a   | 61738         | Scraper                     | 2    | Ø1340mm Disc |
| 5b   | 61739         | Scraper                     | 2    | Ø1340mm Disc |
| 6    | 57740         | Adjuster                    | 2    |              |
| 7    | 57741         | Scraper Clamp Strip (short) | 2    |              |
| 8    | 57742         | Scraper Clamp Strip (long)  | 2    |              |
| 9    |               |                             |      |              |
| 10   |               |                             |      |              |
| 11   | 61233         | Pivot Pin                   | 2    |              |
| 12   | 61782         | Scraper Mounting LH         | 1    | Ø1140mm Disc |
| 12a  | 61736         | Scraper Mounting LH         | 1    | Ø1340mm Disc |
| 13   | 61783         | Scraper Mounting RH         | 1    | Ø1140mm Disc |
| 13a  | 61737         | Scraper Mounting RH         | 1    | Ø1340mm Disc |
| 14   |               |                             |      |              |
| 15   |               |                             |      |              |
| 16   | 61741         | Disc Spindle                | 2    |              |
| 17   | 61750         | Ø75 External Circlip        | 2    |              |
| 18   | 61780         | Disc Bearing Mount          | 2    |              |
| 19   | 61781         | Disc Mounting               | 2    | Ø1140mm Disc |
|      | 61781A        | Disc Mounting               | 2    | Ø1340mm Disc |
| 20   | 61784         | 3mm Shim                    | 4    |              |
| 21   |               |                             |      |              |
| 22   |               |                             |      |              |
| 23   |               |                             |      |              |
| 24   |               |                             |      |              |
| 25   |               |                             |      |              |
| 26   |               |                             |      |              |
| 27   |               |                             |      |              |
| 28   | RPC675.309312 | Spring                      | 2    |              |
| 29   | RPC700.309314 | Spacer                      | 2    |              |
| 30   | RPM114.309313 | Collar                      | 2    |              |
| 31   | RPM196.309317 | Washer                      | 2    |              |
| 32   |               |                             |      |              |
| 33   |               |                             |      |              |
| 34   |               |                             |      |              |
| 35   | SF75          | Bearing                     | 4    |              |
| 36   |               |                             |      |              |
| 37   | SS082076/012  | Steel Spacer                | 2    |              |
| 38   |               |                             |      |              |
| 39   |               |                             |      |              |
| 40   |               |                             |      |              |
| 41   | 22011020/160  | M20x160 Setscrew            | 4    |              |
| 42   | 22029020      | M20 Full Nut                | 8    |              |

## Share Assemblies



## Share Assemblies

UP-SP017



**Share Assemblies**

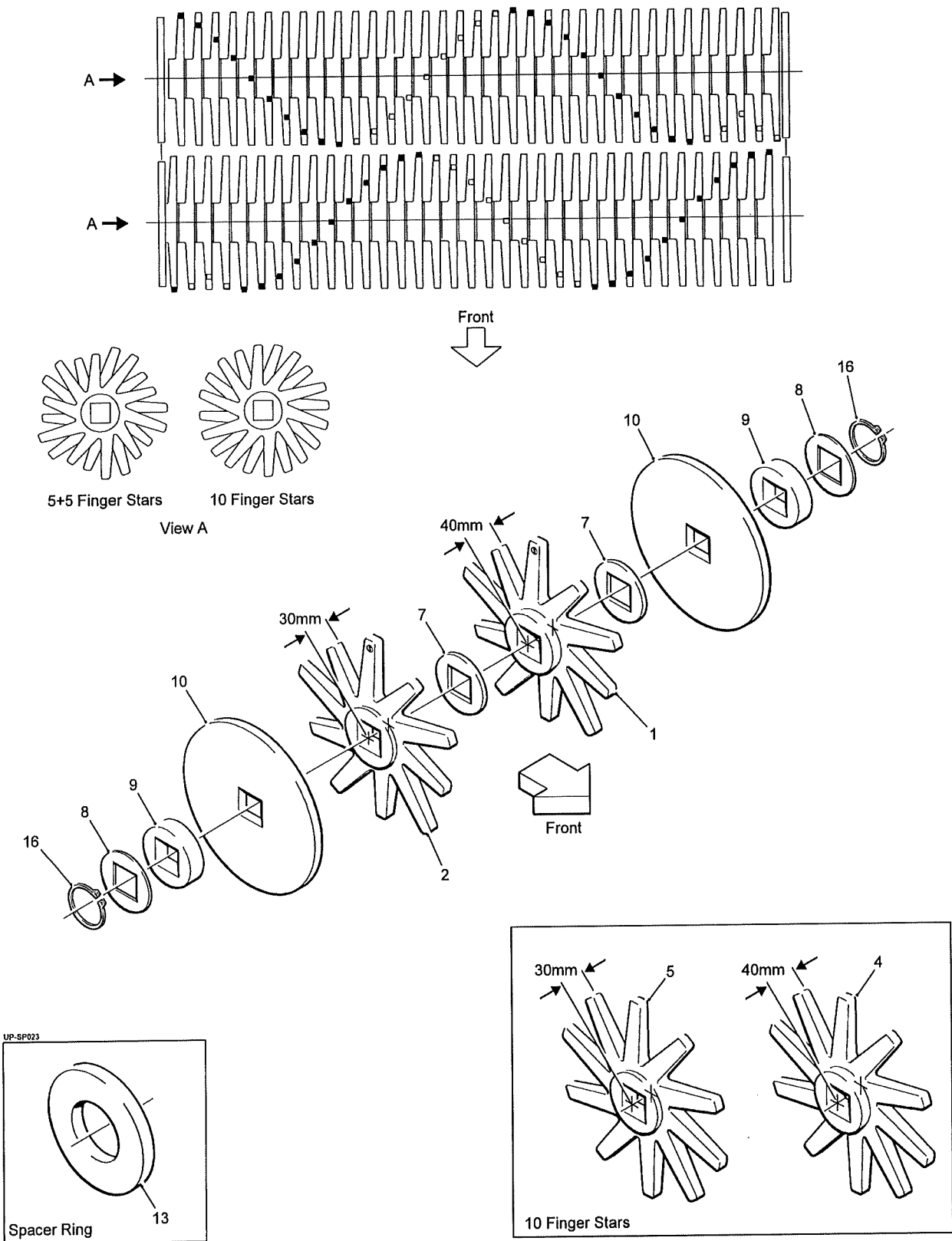
| Item | Part No.      | Description                       | Qty. | Remarks               |
|------|---------------|-----------------------------------|------|-----------------------|
| 1    | 57430         | H/Duty Share Frame (star m/c)     | 1    | 1500/1600mm           |
|      | 57430A        | H/Duty Share Frame (star m/c)     | 1    | 1700mm                |
|      | 57430W        | H/Duty Share Frame (web m/c)      | 1    | 1500/1600mm           |
|      | 57430WA       | H/Duty Share Frame (web m/c)      | 1    | 1700mm                |
| 2    | 57352         | One Piece Share Frame             | 1    | 1500/1600mm           |
| 3    | 42059A/8      | Spring Washer                     | 8    |                       |
| 4    | 57761         | H/Duty Share Frame                | 1    | Australian spec. m/cs |
| 5    | RPF134.112030 | M12x30 CSK Socket Setscrew        | 21   |                       |
| 6    | 22016012/040  | M12x40 CSK Socket Setscrew        | 35   | Australian spec. m/cs |
| 7    | 22029012      | M12 Full Nut                      | 21   |                       |
| 8    | 22052012      | M12 Spring Washers                | 21   |                       |
|      | <b>57276A</b> | <b>Flat Share Assembly</b>        |      | <b>1500mm machine</b> |
|      |               | <b>Consists Of:</b>               |      |                       |
| 9    | 57437         | Centre Share Blade (3 hole)       | 7    |                       |
| 10   |               |                                   |      |                       |
| 11   | <b>57276B</b> | <b>Flat Share Assembly</b>        |      | <b>1600mm machine</b> |
|      |               | <b>Consists Of:</b>               |      |                       |
| 12   | 57437         | Centre Share Blade (3 hole)       | 5    |                       |
| 13   | 57438         | LH Share Blade (3 hole)           | 1    |                       |
| 14   | 57439         | RH Share Blade (3 hole)           | 1    |                       |
|      | <b>57276C</b> | <b>Turned Down Share Assembly</b> |      | <b>1500mm machine</b> |
|      |               | <b>Consists Of:</b>               |      |                       |
| 15   | 57440         | Centre Share Blade (3 hole)       | 7    |                       |
| 16   |               |                                   |      |                       |
| 17   | <b>57276D</b> | <b>Turned Down Share Assembly</b> |      | <b>1600mm machine</b> |
|      |               | <b>Consists Of:</b>               |      |                       |
| 18   | 57440         | Centre Share Blade (3 hole)       | 5    |                       |
| 19   | 57441         | LH Share Blade (3 hole)           | 1    |                       |
| 20   | 57442         | RH Share Blade (3 hole)           | 1    |                       |
|      | <b>57276E</b> | <b>One Piece Share Assembly</b>   |      | <b>1600mm machine</b> |
|      |               | <b>Consists Of:</b>               |      |                       |
| 21   | 57350         | One Piece Share                   | 1    |                       |
|      | <b>57276F</b> | <b>One Piece Share Assembly</b>   |      | <b>1500mm machine</b> |
|      |               | <b>Consists Of:</b>               |      |                       |
| 22   | 57351         | One Piece Share                   | 1    |                       |
|      | <b>57276G</b> | <b>Flat Share Assembly</b>        |      | <b>1600mm machine</b> |
|      |               | <b>Consists Of:</b>               |      |                       |
| 23   | 57524         | Centre Share Blade (3 hole)       | 5    |                       |
| 24   | 57525         | LH Share Blade (3 hole)           | 1    |                       |
| 25   | 57526         | RH Share Blade (3 hole)           | 1    |                       |

## Share Assemblies

| Item | Part No.        | Description                                                                      | Qty. | Remarks               |
|------|-----------------|----------------------------------------------------------------------------------|------|-----------------------|
| 26   | 57276H          | <b>Flat Share Assembly</b><br><b>Consists Of:</b><br>Centre Share Blade (3 hole) | 7    | 1500mm machine        |
| 27   | 57276J<br>57762 | <b>Flat Share Assembly</b><br><b>Consists Of:</b><br>Share Blade (5 hole)        | 7    | Australian Spec. m/cs |
| 28   | 57276K<br>57437 | <b>Flat Share Assembly</b><br><b>Consists Of:</b><br>Centre Share Blade (3 hole) | 5    | 1700mm machine        |
| 29   | 57543A          | LH Share Blade (4 hole)                                                          | 1    |                       |
| 30   | 57544A          | RH Share Blade (4 hole)                                                          | 1    |                       |
| 31   | 57276L<br>57437 | <b>Flat Share Assembly with Wear Strips</b><br>Centre Share Blade (3 hole)       | 5    | 1500mm machine        |
| 32   | 61281           | LH Share Blade (6 hole)                                                          | 1    |                       |
| 33   | 61282           | RH Share Blade (6 hole)                                                          | 1    |                       |
| 34   | 61283           | LH Wear Strip                                                                    | 1    |                       |
| 35   | 61284           | RH Wear Strip                                                                    | 1    |                       |
| 36   | RPF134.112030   | M12x30 CSK Socket Setscrew                                                       | 6    |                       |
| 37   | 22029012        | M12 Full Nut                                                                     | 6    |                       |
| 38   | 22052012        | M12 Spring Washers                                                               | 6    |                       |
| 39   | 57276M<br>57437 | <b>Flat Share Assembly with Wear Strips</b><br>Centre Share Blade (3 hole)       | 5    | 1600mm machine        |
| 40   | 61281A          | LH Share Blade (6 hole)                                                          | 1    |                       |
| 41   | 61282A          | RH Share Blade (6 hole)                                                          | 1    |                       |
| 42   | 61283           | LH Wear Strip                                                                    | 1    |                       |
| 43   | 61284           | RH Wear Strip                                                                    | 1    |                       |
| 44   | RPF134.112030   | M12x30 CSK Socket Setscrew                                                       | 6    |                       |
| 45   | 22029012        | M12 Full Nut                                                                     | 6    |                       |
| 46   | 22052012        | M12 Spring Washers                                                               | 6    |                       |
| 47   | 57276M<br>57437 | <b>Flat Share Assembly with Wear Strips</b><br>Centre Share Blade (3 hole)       | 5    | 1700mm machine        |
| 48   | 61281B          | LH Share Blade (7 hole)                                                          | 1    |                       |
| 49   | 61282B          | RH Share Blade (7 hole)                                                          | 1    |                       |
| 50   | 61283           | LH Wear Strip                                                                    | 1    |                       |
| 51   | 61284           | RH Wear Strip                                                                    | 1    |                       |
| 52   | RPF134.112030   | M12x30 CSK Socket Setscrew                                                       | 6    |                       |
| 53   | 22029012        | M12 Full Nut                                                                     | 6    |                       |
| 54   | 22052012        | M12 Spring Washers                                                               | 6    |                       |

## Star Assemblies (star machine)

Special note needs to be taken when fitting the stars so that the 'spiral effect' caused by the alternate long fingers follows around the complete shaft.



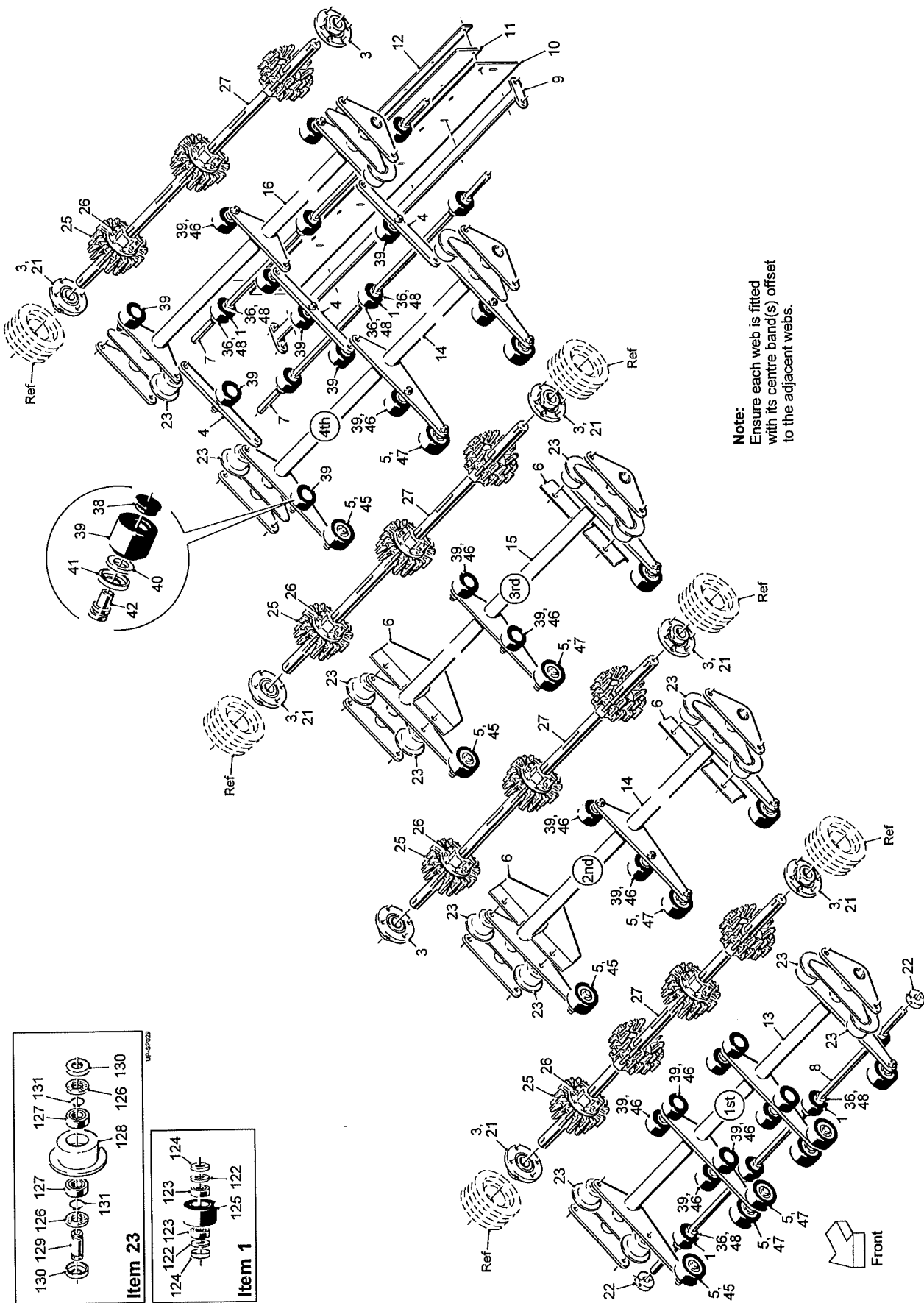
## 3.9a

## UNIPLUS SPARE PARTS

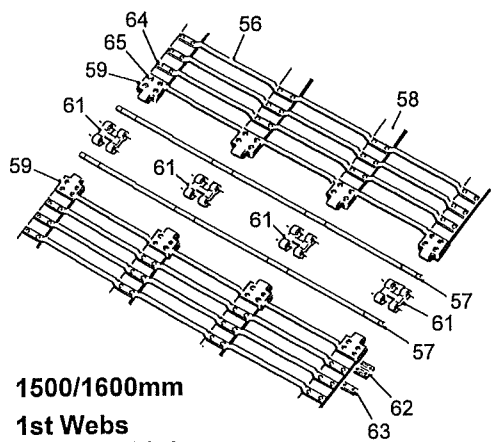
## Star Assemblies (star machine)

| Item | Part No.      | Description                    | Qty. | Remarks                 |
|------|---------------|--------------------------------|------|-------------------------|
| 1    | 57001         | 5 + 5 Finger Star (40mm wide)  | a/r  | Qty x12 with intake web |
| 2    | 57203         | 5 + 5 Finger Star (30mm wide)  | a/r  |                         |
| 3    |               |                                |      |                         |
| 4    | 57329         | 10 Finger Star (40mm wide)     | a/r  |                         |
| 5    | 57330         | 10 Finger Star (30mm wide)     | a/r  |                         |
| 6    |               |                                |      |                         |
| 7    | 57038         | Plastic Spacer (5mm)           | a/r  |                         |
| 8    | 57039         | Steel Retaining Washer (2.6mm) | a/r  |                         |
| 9    | 57324         | Plastic Spacer (25mm)          | a/r  |                         |
| 10   | 57369         | Steel End Disc                 | 20   |                         |
| 11   |               |                                |      | Optional                |
| 12   |               |                                |      |                         |
| 13   | 57412         | Spacer Ring (Ø250mm)           | a/r  | Optional                |
| 14   | 57423         | Spacer Ring (Ø200mm)           | a/r  |                         |
| 15   |               |                                |      | Qty x12 with intake web |
| 16   | RPF200.060300 | Ø60 External Circlip           | 20   |                         |

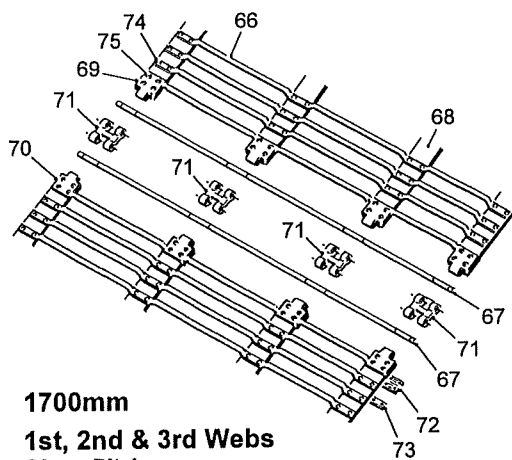
## 1st, 2nd, 3rd & 4th Webs (web machine)



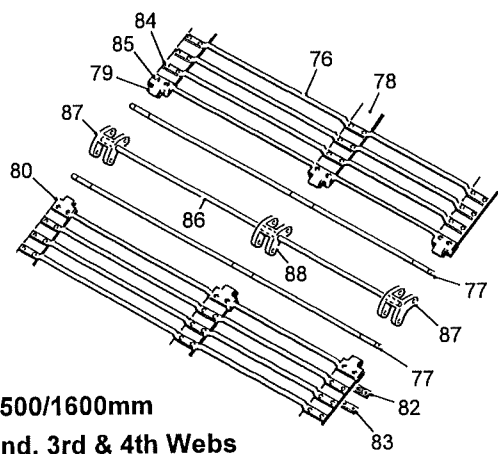
## 1st, 2nd, 3rd & 4th Webs (web machine)



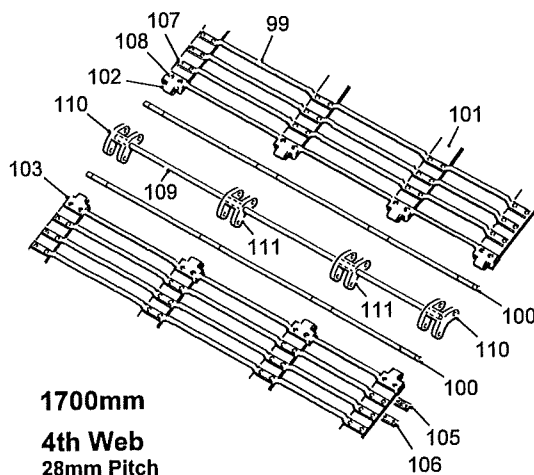
**1500/1600mm**  
**1st Webs**  
**36 & 42mm Pitch**



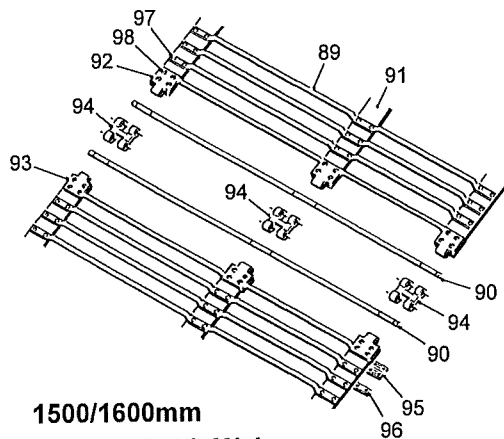
**1700mm**  
**1st, 2nd & 3rd Webs**  
**36mm Pitch**



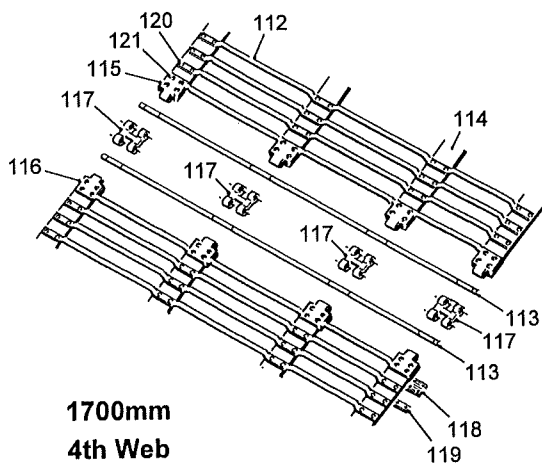
**1500/1600mm**  
**2nd, 3rd & 4th Webs**  
**28 & 32mm Pitch**



**1700mm**  
**4th Web**  
**28mm Pitch**



**1500/1600mm**  
**2nd, 3rd & 4th Webs**  
**36, 42, 45 & 50mm Pitch**



**1700mm**  
**4th Web**  
**36mm Pitch**

**1st, 2nd, 3rd & 4th Webs (web machine)**

| Item | Part No.    | Description                       | Qty. | Remarks               |
|------|-------------|-----------------------------------|------|-----------------------|
| 1    | 32719       | Roller Assembly (see list at end) | 10   | Qty x12 on 1700mm m/c |
| 2    |             |                                   |      |                       |
| 3    | 57007       | Bearing                           | 8    |                       |
| 4    | 57786       | Roller Plate                      | 3    | Qty x4 on 1700mm m/c  |
| 5    | 57806       | Ø110 Roller Complete              | 15   | Qty x18 on 1700mm m/c |
| 6    | 57832       | Lower Soil Deflector              | 4    |                       |
| 7    | 57833       | Tie Bar (long)                    | 2    |                       |
|      | 57833A      | Tie Bar (long)                    | 2    |                       |
| 8    | 57910       | Tie Bar (short)                   | 1    |                       |
|      | 57910A      | Tie Bar (short)                   | 1    |                       |
| 9    | 57541       | Deflector Mounting                | 1    | 1500/1600mm           |
|      | 57541A      | Deflector Mounting                | 1    | 1700mm                |
| 10   | 57938       | Deflector Panel                   | 1    | 1500/1600mm           |
|      | 57938A      | Deflector Panel                   | 1    | 1700mm                |
| 11   | 57939       | Rubber Deflector                  | 1    | 1500/1600mm           |
|      | 57939A      | Rubber Deflector                  | 1    | 1700mm                |
| 12   | 57940       | Clamp Strip                       | 1    | 1500/1600mm           |
|      | 57940A      | Clamp Strip                       | 1    | 1700mm                |
| 13   | 57975/1500  | 1st Web Frame (4-band)            | 1    | 1500mm                |
|      | 57975/1600  | 1st Web Frame (4-band)            | 1    | 1600mm                |
|      | 57975/1725  | 1st Web Frame (4-band)            | 1    | 1700mm                |
| 14   | 57784/1500  | 2nd & 4th Web Frame (3-band)      | 2    | 1500mm                |
|      | 57784/1600  | 2nd & 4th Web Frame (3-band)      | 2    | 1600mm                |
|      | 57976/1725  | 2nd & 4th Web Frame (4-band)      | 2    | 1700mm                |
| 15   | 57783/1500  | 3rd Web Frame (3-band)            | 1    | 1500mm                |
|      | 57783/1600  | 3rd Web Frame (3-band)            | 1    | 1600mm                |
|      | 57795/1725  | 3rd Web Frame (4-band)            | 1    | 1700mm                |
| 16   | 57785/1500  | 4th Web Rear Frame (3-band)       | 1    | 1500mm                |
|      | 57785/1600  | 4th Web Rear Frame (3-band)       | 1    | 1600mm                |
|      | 57977/1725  | 4th Web Rear Frame (4-band)       | 1    | 1700mm                |
| 17   |             |                                   |      |                       |
| 18   |             |                                   |      |                       |
| 19   |             |                                   |      |                       |
| 20   |             |                                   |      |                       |
| 21   | 61009       | 45°Grease Nipple                  | 6    |                       |
| 22   | 61075       | Locking Collar                    | 2    |                       |
| 23   | 61084       | Roller Assembly                   | 16   | (see list at end)     |
| 24   |             |                                   |      |                       |
| 25   | 61076/28/22 | 28mm Pitch Split Sprocket         | a/r  |                       |
|      | 61076/32/18 | 32mm Pitch Split Sprocket         | a/r  |                       |
|      | 61076/36/16 | 28mm Pitch Split Sprocket         | a/r  |                       |
|      | 61076/42/14 | 28mm Pitch Split Sprocket         | a/r  |                       |

**3.10c****UNIPLUS SPARE PARTS****1st, 2nd, 3rd & 4th Webs (web machine)**

| Item | Part No.      | Description                   | Qty. | Remarks                                                                 |
|------|---------------|-------------------------------|------|-------------------------------------------------------------------------|
| 26   | 61077         | Split Hub                     | 13   | Qty x16 on 1700mm m/c<br>1500/1600mm<br>1700mm                          |
| 27   | 61573         | Web Drive Shaft               | 4    |                                                                         |
|      | 61573A        | Web Drive Shaft               | 4    |                                                                         |
| 28   |               |                               |      |                                                                         |
| 29   |               |                               |      |                                                                         |
| 30   |               |                               |      |                                                                         |
| 31   |               |                               |      |                                                                         |
| 32   |               |                               |      |                                                                         |
| 33   |               |                               |      |                                                                         |
| 34   |               |                               |      |                                                                         |
| 35   |               |                               |      |                                                                         |
| 36   | PS488M        | Locking Collar                | 20   | Qty x24 on 1700mm m/c                                                   |
| 37   |               |                               |      |                                                                         |
| 38   | RPC620.303070 | Cap                           | 23   | Qty x32 on 1700mm m/c                                                   |
| 39   | RPC700.300147 | Ø75 Plain Roller c/w Bearings | 23   | Qty x32 on 1700mm m/c                                                   |
| 40   | RPGM070.00446 | Felt Seal                     | 23   | Qty x32 on 1700mm m/c                                                   |
| 41   | RPGM089.00565 | Roller Shield                 | 23   | Qty x32 on 1700mm m/c                                                   |
| 42   | RPM180.303071 | Pivot Bush                    | 23   | Qty x32 on 1700mm m/c                                                   |
| 43   |               |                               |      |                                                                         |
| 44   |               |                               |      |                                                                         |
| 45   | SS025017/005  | Steel Spacer                  | 8    | Qty x20 on 1700mm m/c<br>Qty x10 on 1700mm m/c<br>Qty x24 on 1700mm m/c |
| 46   | SS025017/020  | Steel Spacer                  | 14   |                                                                         |
| 47   | SS025017/025  | Steel Spacer                  | 7    |                                                                         |
| 48   | SS050026/002  | Steel Spacer                  | 20   |                                                                         |
| 49   |               |                               |      |                                                                         |
| 50   |               |                               |      |                                                                         |
| 51   |               |                               |      |                                                                         |
| 52   |               |                               |      |                                                                         |
| 52   | 61565/36      | 36mm 1st Web Assy (4 band)    | 1    | 1500mm                                                                  |
|      | 61565/42      | 42mm 1st Web Assy (4 band)    | 1    | 1500mm                                                                  |
|      | 61183/36      | 36mm 1st Web Assy (4 band)    | 1    | 1600mm                                                                  |
|      | 61183/42      | 42mm 1st Web Assy (4 band)    | 1    | 1600mm                                                                  |
|      | 57973/36      | 36mm 1st Web Assy (4 band)    | 1    | 1700mm                                                                  |
| 53   | 57807/28      | 28mm 2nd Web Assy (3 band)    | 1    | 1500mm                                                                  |
|      | 57807/32      | 32mm 2nd Web Assy (3 band)    | 1    | 1500mm                                                                  |
|      | 57807/36      | 36mm 2nd Web Assy (3 band)    | 1    | 1500mm                                                                  |
|      | 57807/42      | 42mm 2nd Web Assy (3 band)    | 1    | 1500mm                                                                  |
|      | 57807/45      | 45mm 2nd Web Assy (3 band)    | 1    | 1500mm                                                                  |
|      | 57807/50      | 50mm 2nd Web Assy (3 band)    | 1    | 1500mm                                                                  |
|      | 57988/28      | 28mm 2nd Web Assy (3 band)    | 1    | 1600mm                                                                  |
|      | 57988/32      | 32mm 2nd Web Assy (3 band)    | 1    | 1600mm                                                                  |
|      | 57988/36      | 36mm 2nd Web Assy (3 band)    | 1    | 1600mm                                                                  |
|      | 57988/42      | 42mm 2nd Web Assy (3 band)    | 1    | 1600mm                                                                  |
|      | 57973/36      | 36mm 2nd Web Assy (4 band)    | 1    | 1700mm                                                                  |

**1st, 2nd, 3rd & 4th Webs (web machine)**

| Item | Part No.        | Description                       | Qty. | Remarks               |
|------|-----------------|-----------------------------------|------|-----------------------|
| 54   | 57807/28        | 28mm 3rd Web Assy (3 band)        | 1    | 1500mm                |
|      | 57807/32        | 32mm 3rd Web Assy (3 band)        | 1    | 1500mm                |
|      | 57807/36        | 36mm 3rd Web Assy (3 band)        | 1    | 1500mm                |
|      | 57807/42        | 42mm 3rd Web Assy (3 band)        | 1    | 1500mm                |
|      | 57807/45        | 45mm 3rd Web Assy (3 band)        | 1    | 1500mm                |
|      | 57807/50        | 50mm 3rd Web Assy (3 band)        | 1    | 1500mm                |
|      | 57988/28        | 28mm 3rd Web Assy (3 band)        | 1    | 1600mm                |
|      | 57988/32        | 32mm 3rd Web Assy (3 band)        | 1    | 1600mm                |
|      | 57988/36        | 36mm 3rd Web Assy (3 band)        | 1    | 1600mm                |
|      | 57988/42        | 42mm 3rd Web Assy (3 band)        | 1    | 1600mm                |
|      | 57973/36        | 36mm 3rd Web Assy (4 band)        | 1    | 1700mm                |
| 55   | 57808/28        | 28mm 4th Web Assy (3 band)        | 1    | 1500mm                |
|      | 57808/32        | 32mm 4th Web Assy (3 band)        | 1    | 1500mm                |
|      | 57808/36        | 36mm 4th Web Assy (3 band)        | 1    | 1500mm                |
|      | 57808/42        | 42mm 4th Web Assy (3 band)        | 1    | 1500mm                |
|      | 57808/50        | 50mm 4th Web Assy (3 band)        | 1    | 1500mm                |
|      | 57989/28        | 28mm 4th Web Assy (3 band)        | 1    | 1600mm                |
|      | 57989/32        | 32mm 4th Web Assy (3 band)        | 1    | 1600mm                |
|      | 57989/36        | 36mm 4th Web Assy (3 band)        | 1    | 1600mm                |
|      | 57989/42        | 42mm 4th Web Assy (3 band)        | 1    | 1600mm                |
|      | 57974/28        | 28mm 4th Web Assy (4 band)        | 1    | 1700mm                |
|      | 57974/36        | 36mm 4th Web Assy (4 band)        | 1    | 1700mm                |
|      | <b>61565/36</b> | <b>36mm 1st Web Assy (4 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 56   | 61565/1         | Web Rod                           | 61   |                       |
| 57   | 61565/2         | Joining Rod                       | 2    |                       |
| 58   | 57973/36/1      | Web Belt                          | 4    |                       |
| 59   | 61183/36/3      | Male Joiner c/wRod                | 2    |                       |
| 60   |                 |                                   |      |                       |
| 61   | 57456/36/2      | 'H' Piece                         | 4    |                       |
| 62   | 57456/36/3      | Clamp Plate                       | 8    |                       |
| 63   | 56155/5         | Clamp Plate                       | 244  |                       |
| 64   | RPF240.160250   | Ø6x25 Rivet                       | 488  |                       |
| 65   | 22016006/025    | M6x25 Setscrew                    | 32   |                       |
|      | <b>61565/42</b> | <b>42mm 1st Web Assy (4 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 56   | 61565/1         | Web Rod                           | 52   |                       |
| 57   | 61565/2         | Joining Rod                       | 2    |                       |
| 58   | 57973/42/1      | Web Belt                          | 4    |                       |
| 59   | 61183/42/3      | Male Joiner c/wRod                | 2    |                       |
| 60   |                 |                                   |      |                       |
| 61   | 57456/42/2      | 'H' Piece                         | 4    |                       |
| 62   | 57456/42/3      | Clamp Plate                       | 8    |                       |
| 63   | 56155/5         | Clamp Plate                       | 208  |                       |
| 64   | RPF240.160250   | Ø6x25 Rivet                       | 416  |                       |
| 65   | 22016006/025    | M6x25 Setscrew                    | 32   |                       |

## 1st, 2nd, 3rd &amp; 4th Webs (web machine)

| Item | Part No.        | Description                                 | Qty. | Remarks               |
|------|-----------------|---------------------------------------------|------|-----------------------|
|      | <b>61183/36</b> | <b>36mm 1st Web Assy (4 band)</b>           |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 56   | 61183/1         | Web Rod                                     | 61   |                       |
| 57   | 61183/2         | Joining Rod                                 | 2    |                       |
| 58   | 57973/36/1      | Web Belt                                    | 4    |                       |
| 59   | 61183/36/3      | Male Joiner c/wRod                          | 2    |                       |
| 60   |                 |                                             |      |                       |
| 61   | 57456/36/2      | 'H' Piece                                   | 4    |                       |
| 62   | 57456/36/3      | Clamp Plate                                 | 8    |                       |
| 63   | 56155/5         | Clamp Plate                                 | 244  |                       |
| 64   | RPF240.160250   | Ø6x25 Rivet                                 | 488  |                       |
| 65   | 22016006/025    | M6x25 Setscrew                              | 32   |                       |
|      | <b>61183/42</b> | <b>42mm 1st Web Assy (4 band)</b>           |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 56   | 61183/1         | Web Rod                                     | 52   |                       |
| 57   | 61183/2         | Joining Rod                                 | 2    |                       |
| 58   | 57973/42/1      | Web Belt                                    | 4    |                       |
| 59   | 61183/42/3      | Male Joiner c/wRod                          | 2    |                       |
| 60   |                 |                                             |      |                       |
| 61   | 57456/42/2      | 'H' Piece                                   | 4    |                       |
| 62   | 57456/42/3      | Clamp Plate                                 | 8    |                       |
| 63   | 56155/5         | Clamp Plate                                 | 208  |                       |
| 64   | RPF240.160250   | Ø6x25 Rivet                                 | 416  |                       |
| 65   | 22016006/025    | M6x25 Setscrew                              | 32   |                       |
|      | <b>57973/36</b> | <b>36mm 1st Web Assy (4 band)</b>           |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 66   | 57973/1         | Web Rod                                     | 61   |                       |
| 67   | 57973/2         | Joining Rod                                 | 2    |                       |
| 68   | 57973/36/1      | Web Belt                                    | 4    |                       |
| 69   | 57973/36/2      | Male Joiner c/wRod (LH offset)              | 1    |                       |
| 70   | 57973/36/3      | Male Joiner c/wRod (RH offset)              | 1    |                       |
| 71   | 57456/36/2      | 'H' Piece                                   | 4    |                       |
| 72   | 57456/36/3      | Clamp Plate                                 | 8    |                       |
| 73   | 12238/6         | Clamp Plate                                 | 244  |                       |
| 74   | 57058/3         | Ø5.5x21 Rivet                               | 488  |                       |
| 75   | 22016006/025    | M6x25 Setscrew                              | 32   |                       |
|      | <b>57807/28</b> | <b>28mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 76   | 57807/1         | Web Rod                                     | 79   |                       |
| 77   | 57807/2         | Joining Rod                                 | 2    |                       |
| 78   | 57807/28/1      | Web Belt                                    | 3    |                       |
| 79   | 57807/28/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 80   | 57807/28/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 81   |                 |                                             |      |                       |
| 82   | 57456/28/3      | Clamp Plate                                 | 6    |                       |
| 83   | 12238/6         | Clamp Plate                                 | 240  |                       |
| 84   | 57058/3         | Ø5.5x21 Rivet                               | 480  |                       |
| 85   | 22016006/025    | M6x25 Setscrew                              | 24   |                       |
| 86   | 57807/2A        | Centre Joining Rod                          | 1    |                       |
| 87   | 57807/28/5      | Outer Locking Plate                         | 2    |                       |
| 88   | 57807/28/6      | Inner Locking Plate                         | 1    |                       |

**1st, 2nd, 3rd & 4th Webs (web machine)**

| Item | Part No.        | Description                                 | Qty. | Remarks               |
|------|-----------------|---------------------------------------------|------|-----------------------|
|      | <b>57807/32</b> | <b>32mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 76   | 57807/1         | Web Rod                                     | 69   |                       |
| 77   | 57807/2         | Joining Rod                                 | 2    |                       |
| 78   | 57807/32/1      | Web Belt                                    | 3    |                       |
| 79   | 57807/32/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 80   | 57807/32/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 81   |                 |                                             |      |                       |
| 82   | 57456/28/3      | Clamp Plate                                 | 6    |                       |
| 83   | 12238/6         | Clamp Plate                                 | 210  |                       |
| 84   | 57058/3         | Ø5.5x21 Rivet                               | 420  |                       |
| 85   | 22016006/025    | M6x25 Setscrew                              | 24   |                       |
| 86   | 57807/2A        | Centre Joining Rod                          | 1    |                       |
| 87   | 57456/32/5      | Outer Locking Plate                         | 2    |                       |
| 88   | 57456/32/6      | Inner Locking Plate                         | 1    |                       |
|      | <b>57807/36</b> | <b>36mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 89   | 57807/1         | Web Rod                                     | 61   |                       |
| 90   | 57807/2         | Joining Rod                                 | 2    |                       |
| 91   | 57807/36/1      | Web Belt                                    | 3    |                       |
| 92   | 57807/36/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 93   | 57807/36/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 94   | 57456/36/2      | 'H' Piece                                   | 3    |                       |
| 95   | 57456/36/3      | Clamp Plate                                 | 6    |                       |
| 96   | 12238/6         | Clamp Plate                                 | 183  |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                               | 366  |                       |
| 98   | 22016006/025    | M6x25 Setscrew                              | 24   |                       |
|      | <b>57807/42</b> | <b>42mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 89   | 57807/1         | Web Rod                                     | 52   |                       |
| 90   | 57807/2         | Joining Rod                                 | 2    |                       |
| 91   | 57807/42/1      | Web Belt                                    | 3    |                       |
| 92   | 57807/42/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 93   | 57807/42/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 94   | 57456/42/2      | 'H' Piece                                   | 3    |                       |
| 95   | 57456/42/3      | Clamp Plate                                 | 6    |                       |
| 96   | 12238/6         | Clamp Plate                                 | 156  |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                               | 312  |                       |
| 98   | 22016006/025    | M6x25 Setscrew                              | 24   |                       |
|      | <b>57807/45</b> | <b>45mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 89   | 57807/1         | Web Rod                                     | -    |                       |
| 90   | 57807/2         | Joining Rod                                 | 2    |                       |
| 91   | 57807/45/1      | Web Belt                                    | 3    |                       |
| 92   | 57807/45/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 93   | 57807/45/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 94   | 57058/45/3HD    | 'H' Piece                                   | 3    |                       |
| 95   | 57058/45/4HD    | Clamp Plate                                 | 6    |                       |
| 96   | 12238/6         | Clamp Plate                                 | -    |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                               | -    |                       |
| 98   | 22016006/025    | M6x25 Setscrew                              | 24   |                       |

## 1st, 2nd, 3rd &amp; 4th Webs (web machine)

| Item | Part No.        | Description                                 | Qty. | Remarks               |
|------|-----------------|---------------------------------------------|------|-----------------------|
|      | <b>57807/50</b> | <b>50mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 89   | 57807/1         | Web Rod                                     | -    |                       |
| 90   | 57807/2         | Joining Rod                                 | 2    |                       |
| 91   | 57807/50/1      | Web Belt                                    | 3    |                       |
| 92   | 57807/50/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 93   | 57807/50/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 94   | 59238/2         | 'H' Piece                                   | 3    |                       |
| 95   | 59238/3         | Clamp Plate                                 | 6    |                       |
| 96   | 12238/6         | Clamp Plate                                 | -    |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                               | -    |                       |
| 98   | 22016006/025    | M6x25 Setscrew                              | 24   |                       |
|      | <b>57988/28</b> | <b>28mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 76   | 57988/1         | Web Rod                                     | 79   |                       |
| 77   | 57988/2         | Joining Rod                                 | 2    |                       |
| 78   | 57807/28/1      | Web Belt                                    | 3    |                       |
| 79   | 57988/28/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 80   | 57988/28/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 81   |                 |                                             |      |                       |
| 82   | 57456/28/3      | Clamp Plate                                 | 6    |                       |
| 83   | 12238/6         | Clamp Plate                                 | 240  |                       |
| 84   | 57058/3         | Ø5.5x21 Rivet                               | 488  |                       |
| 85   | 22016006/025    | M6x25 Setscrew                              | 12   |                       |
| 86   | 57456/2A        | Centre Joining Rod                          | 1    |                       |
| 87   | 57807/28/5      | Outer Joining Lock                          | 2    |                       |
| 88   | 57807/28/6      | Inner Joining Lock                          | 1    |                       |
|      | <b>57988/32</b> | <b>32mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 76   | 57988/1         | Web Rod                                     | 70   |                       |
| 77   | 57988/2         | Joining Rod                                 | 2    |                       |
| 78   | 57807/32/1      | Web Belt                                    | 3    |                       |
| 79   | 57988/32/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 80   | 57988/32/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 81   |                 |                                             |      |                       |
| 82   | 57456/28/3      | Clamp Plate                                 | 6    |                       |
| 83   | 12238/6         | Clamp Plate                                 | 210  |                       |
| 84   | 57058/3         | Ø5.5x21 Rivet                               | 420  |                       |
| 85   | 22016006/025    | M6x25 Setscrew                              | 24   |                       |
| 86   | 57456/2A        | Centre Joining Rod                          | 1    |                       |
| 87   | 57456/32/2      | Outer Joining Lock                          | 2    |                       |
| 88   | 57456/32/2A     | Inner Joining Lock                          | 1    |                       |
|      | <b>57988/36</b> | <b>36mm 2nd &amp; 3rd Web Assy (3 band)</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>                         |      |                       |
| 89   | 57988/1         | Web Rod                                     | 61   |                       |
| 90   | 57988/2         | Joining Rod                                 | 2    |                       |
| 91   | 57807/36/1      | Web Belt                                    | 3    |                       |
| 92   | 57988/36/2      | Male Joiner c/w Rod (LH offset)             | 1    |                       |
| 93   | 57988/36/3      | Male Joiner c/w Rod (RH offset)             | 1    |                       |
| 94   | 57456/36/2      | 'H' Piece                                   | 3    |                       |
| 95   | 57456/36/3      | Clamp Plate                                 | 6    |                       |
| 96   | 12238/6         | Clamp Plate                                 | 183  |                       |

**1st, 2nd, 3rd & 4th Webs (web machine)**

| Item | Part No.        | Description                                 | Qty. | Remarks        |
|------|-----------------|---------------------------------------------|------|----------------|
| 97   | 57058/3         | Ø5.5x21 Rivet                               | 366  | 1600mm machine |
| 98   | 22016006/025    | M6x25 Setscrew                              | 24   |                |
|      | <b>57988/42</b> | <b>42mm 2nd &amp; 3rd Web Assy (3 band)</b> |      |                |
|      |                 | <b>Consists Of:</b>                         |      |                |
| 89   | 57988/1         | Web Rod                                     | 52   |                |
| 90   | 57988/2         | Joining Rod                                 | 2    |                |
| 91   | 57807/42/1      | Web Belt                                    | 3    |                |
| 92   | 57988/42/2      | Male Joiner c/w Rod (LH offset)             | 1    |                |
| 93   | 57988/42/3      | Male Joiner c/w Rod (RH offset)             | 1    |                |
| 94   | 57456/42/2      | 'H' Piece                                   | 3    |                |
| 95   | 57456/42/3      | Clamp Plate                                 | 6    |                |
| 96   | 12238/6         | Clamp Plate                                 | 156  |                |
| 97   | 57058/3         | Ø5.5x21 Rivet                               | 312  |                |
| 98   | 22016006/025    | M6x25 Setscrew                              | 24   |                |
|      | <b>57973/36</b> | <b>36mm 2nd &amp; 3rd Web Assy (4 band)</b> |      | 1700mm machine |
|      |                 | <b>Consists Of:</b>                         |      |                |
| 66   | 57973/1         | Web Rod                                     | 61   |                |
| 67   | 57973/2         | Joining Rod                                 | 2    |                |
| 68   | 57973/36/1      | Web Belt                                    | 4    |                |
| 69   | 57973/36/2      | Male Joiner c/w Rod (LH offset)             | 1    |                |
| 70   | 57973/36/3      | Male Joiner c/w Rod (RH offset)             | 1    |                |
| 71   | 57456/36/2      | 'H' Piece                                   | 4    |                |
| 72   | 57456/36/3      | Clamp Plate                                 | 8    |                |
| 73   | 12238/6         | Clamp Plate                                 | 244  |                |
| 74   | 57058/3         | Ø5.5x21 Rivet                               | 488  |                |
| 75   | 22016006/025    | M6x25 Setscrew                              | 32   |                |
|      | <b>57808/28</b> | <b>28mm 4th Web Assy (3 band)</b>           |      | 1500mm machine |
|      |                 | <b>Consists Of:</b>                         |      |                |
| 76   | 57807/1         | Web Rod                                     | 136  |                |
| 77   | 57807/2         | Joining Rod                                 | 2    |                |
| 78   | 57808/28/1      | Web Belt                                    | 3    |                |
| 79   | 57807/28/2      | Male Joiner c/w Rod (LH offset)             | 1    |                |
| 80   | 57807/28/3      | Male Joiner c/w Rod (RH offset)             | 1    |                |
| 81   |                 |                                             |      |                |
| 82   | 57456/28/3      | Clamp Plate                                 | 6    |                |
| 83   | 12238/6         | Clamp Plate                                 | 408  |                |
| 84   | 57058/3         | Ø5.5x21 Rivet                               | 816  |                |
| 85   | 22016006/025    | M6x25 Setscrew                              | 24   |                |
| 86   | 57807/2A        | Centre Joining Rod                          | 1    |                |
| 87   | 57807/28/5      | Outer Joining Lock                          | 2    |                |
| 88   | 57807/28/6      | Inner Joining Lock                          | 1    |                |
|      | <b>57808/32</b> | <b>32mm 4th Web Assy (3 band)</b>           |      | 1500mm machine |
|      |                 | <b>Consists Of:</b>                         |      |                |
| 76   | 57807/1         | Web Rod                                     | 121  |                |
| 77   | 57807/2         | Joining Rod                                 | 2    |                |
| 78   | 57808/32/1      | Web Belt                                    | 3    |                |
| 79   | 57807/32/2      | Male Joiner c/w Rod (LH offset)             | 1    |                |
| 80   | 57807/32/3      | Male Joiner c/w Rod (RH offset)             | 1    |                |

## 1st, 2nd, 3rd &amp; 4th Webs (web machine)

| Item | Part No.        | Description                       | Qty. | Remarks               |
|------|-----------------|-----------------------------------|------|-----------------------|
| 81   |                 |                                   |      |                       |
| 82   | 57456/28/3      | Clamp Plate                       | 6    |                       |
| 83   | 12238/6         | Clamp Plate                       | 368  |                       |
| 84   | 57058/3         | Ø5.5x21 Rivet                     | 736  |                       |
| 85   | 22016006/025    | M6x25 Setscrew                    | 24   |                       |
| 86   | 57807/2A        | Centre Joining Rod                | 1    |                       |
| 87   | 57456/32/2      | Outer Joining Lock                | 2    |                       |
| 88   | 57456/32/2A     | Inner Joining Lock                | 1    |                       |
|      | <b>57808/36</b> | <b>36mm 4th Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 89   | 57807/1         | Web Rod                           | 106  |                       |
| 90   | 57807/2         | Joining Rod                       | 2    |                       |
| 91   | 57808/36/1      | Web Belt                          | 3    |                       |
| 92   | 57807/36/2      | Male Joiner c/w Rod (LH offset)   | 1    |                       |
| 93   | 57807/36/3      | Male Joiner c/w Rod (RH offset)   | 1    |                       |
| 94   | 57456/36/2      | 'H' Piece                         | 3    |                       |
| 95   | 57456/36/3      | Clamp Plate                       | 6    |                       |
| 96   | 12238/6         | Clamp Plate                       | 315  |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                     | 630  |                       |
| 98   | 22016006/025    | M6x25 Setscrew                    | 24   |                       |
|      | <b>57808/42</b> | <b>42mm 4th Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 89   | 57807/1         | Web Rod                           | 90   |                       |
| 90   | 57807/2         | Joining Rod                       | 2    |                       |
| 91   | 57808/42/1      | Web Belt                          | 3    |                       |
| 92   | 57807/42/2      | Male Joiner c/w Rod (LH offset)   | 1    |                       |
| 93   | 57807/42/3      | Male Joiner c/w Rod (RH offset)   | 1    |                       |
| 94   | 57456/42/2      | 'H' Piece                         | 3    |                       |
| 95   | 57456/42/3      | Clamp Plate                       | 6    |                       |
| 96   | 12238/6         | Clamp Plate                       | 270  |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                     | 540  |                       |
| 98   | 22016006/025    | M6x25 Setscrew                    | 24   |                       |
|      | <b>57808/50</b> | <b>50mm 4th Web Assy (3 band)</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 89   | 57807/1         | Web Rod                           | 75   |                       |
| 90   | 57807/2         | Joining Rod                       | 2    |                       |
| 91   | 57808/50/1      | Web Belt                          | 3    |                       |
| 92   | 57807/50/2      | Male Joiner c/w Rod (LH offset)   | 1    |                       |
| 93   | 57807/50/3      | Male Joiner c/w Rod (RH offset)   | 1    |                       |
| 94   | 59238/2         | 'H' Piece                         | 3    |                       |
| 95   | 59238/3         | Clamp Plate                       | 6    |                       |
| 96   | 12238/6         | Clamp Plate                       | 225  |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                     | 450  |                       |
| 98   | 22016006/025    | M6x25 Setscrew                    | 24   |                       |
|      | <b>57989/28</b> | <b>28mm 4th Web Assy (3 band)</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 76   | 57988/1         | Web Rod                           | 136  |                       |
| 77   | 57988/2         | Joining Rod                       | 2    |                       |
| 78   | 57808/28/1      | Web Belt                          | 3    |                       |
| 79   | 57807/28/2      | Male Joiner c/w Rod (LH offset)   | 1    |                       |
| 80   | 57807/28/3      | Male Joiner c/w Rod (RH offset)   | 1    |                       |

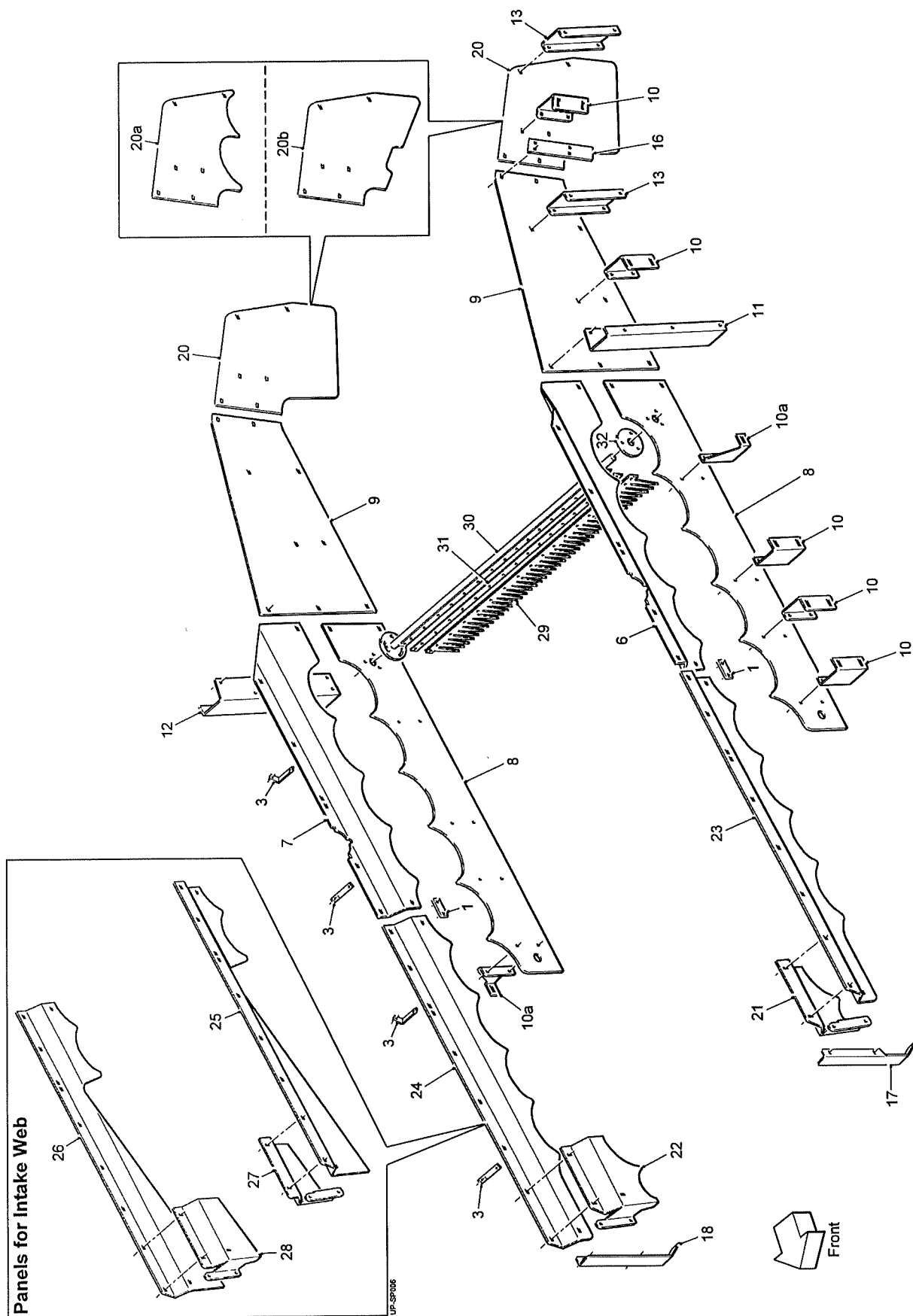
**1st, 2nd, 3rd & 4th Webs (web machine)**

| Item | Part No.        | Description                       | Qty. | Remarks               |
|------|-----------------|-----------------------------------|------|-----------------------|
| 81   |                 |                                   |      |                       |
| 82   | 57456/28/3      | Clamp Plate                       | 6    |                       |
| 83   | 12238/6         | Clamp Plate                       | 408  |                       |
| 84   | 57058/3         | Ø5.5x21 Rivet                     | 816  |                       |
| 85   | 22016006/025    | M6x25 Setscrew                    | 12   |                       |
| 86   | 57456/2A        | Centre Joining Rod                | 1    |                       |
| 87   | 57807/28/5      | Outer Joining Lock                | 2    |                       |
| 88   | 57807/28/6      | Inner Joining Lock                | 1    |                       |
|      | <b>57989/32</b> | <b>32mm 4th Web Assy (3 band)</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 76   | 57988/1         | Web Rod                           | 122  |                       |
| 77   | 57988/2         | Joining Rod                       | 2    |                       |
| 78   | 57808/32/1      | Web Belt                          | 3    |                       |
| 79   | 57988/32/2      | Male Joiner c/w Rod (LH offset)   | 1    |                       |
| 80   | 57988/32/3      | Male Joiner c/w Rod (RH offset)   | 1    |                       |
| 81   |                 |                                   |      |                       |
| 82   | 57456/28/3      | Clamp Plate                       | 6    |                       |
| 83   | 12238/6         | Clamp Plate                       | 368  |                       |
| 84   | 57058/3         | Ø5.5x21 Rivet                     | 736  |                       |
| 85   | 22016006/025    | M6x25 Setscrew                    | 24   |                       |
| 86   | 57456/2A        | Centre Joining Rod                | 1    |                       |
| 87   | 57456/32/2      | Outer Joining Lock                | 2    |                       |
| 88   | 57456/32/2A     | Inner Joining Lock                | 1    |                       |
|      | <b>57989/36</b> | <b>36mm 4th Web Assy (3 band)</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 89   | 57988/1         | Web Rod                           | 106  |                       |
| 90   | 57988/2         | Joining Rod                       | 2    |                       |
| 91   | 57808/36/1      | Web Belt                          | 3    |                       |
| 92   | 57988/36/2      | Male Joiner c/w Rod (LH offset)   | 1    |                       |
| 93   | 57988/36/3      | Male Joiner c/w Rod (RH offset)   | 1    |                       |
| 94   | 57456/36/2      | 'H' Piece                         | 3    |                       |
| 95   | 57456/36/3      | Clamp Plate                       | 6    |                       |
| 96   | 12238/6         | Clamp Plate                       | 315  |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                     | 630  |                       |
| 98   | 22016006/025    | M6x25 Setscrew                    | 24   |                       |
|      | <b>57989/42</b> | <b>42mm 4th Web Assy (3 band)</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>               |      |                       |
| 89   | 57988/1         | Web Rod                           | 90   |                       |
| 90   | 57988/2         | Joining Rod                       | 2    |                       |
| 91   | 57808/42/1      | Web Belt                          | 3    |                       |
| 92   | 57988/42/2      | Male Joiner c/w Rod (LH offset)   | 1    |                       |
| 93   | 57988/42/3      | Male Joiner c/w Rod (RH offset)   | 1    |                       |
| 94   | 57456/42/2      | 'H' Piece                         | 3    |                       |
| 95   | 57456/42/3      | Clamp Plate                       | 6    |                       |
| 96   | 12238/6         | Clamp Plate                       | 270  |                       |
| 97   | 57058/3         | Ø5.5x21 Rivet                     | 540  |                       |
| 98   | 22016006/025    | M6x25 Setscrew                    | 24   |                       |

## 1st, 2nd, 3rd &amp; 4th Webs (web machine)

| Item | Part No.        | Description                         | Qty. | Remarks               |
|------|-----------------|-------------------------------------|------|-----------------------|
|      | <b>57974/28</b> | <b>28mm 4th Web Assy (4 band)</b>   |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>                 |      |                       |
| 99   | 57973/1         | Web Rod                             | 136  |                       |
| 100  | 57973/2         | Joining Rod                         | 2    |                       |
| 101  | 57974/28/1      | Web Belt                            | 4    |                       |
| 102  | 57973/28/2      | Male Joiner c/w Rod (LH offset)     | 1    |                       |
| 103  | 57973/28/3      | Male Joiner c/w Rod (RH offset)     | 1    |                       |
| 104  |                 |                                     |      |                       |
| 105  | 57456/28/3      | Clamp Plate                         | 8    |                       |
| 106  | 12238/6         | Clamp Plate                         | 544  |                       |
| 107  | 57058/3         | Ø5.5x21 Rivet                       | 1088 |                       |
| 108  | 22016006/025    | M6x25 Setscrew                      | 16   |                       |
| 109  | 57973/3         | Centre Joining rod                  | 1    |                       |
| 110  | 57807/28/5      | Outer Joining Lock                  | 2    |                       |
| 111  | 57807/28/6      | Inner Joining Lock                  | 2    |                       |
|      | <b>57974/36</b> | <b>36mm 4th Web Assy (4 band)</b>   |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>                 |      |                       |
| 112  | 57973/1         | Web Rod                             | 106  |                       |
| 113  | 57973/2         | Joining Rod                         | 2    |                       |
| 114  | 57974/36/1      | Web Belt                            | 4    |                       |
| 115  | 57973/36/2      | Male Joiner c/w Rod (LH offset)     | 1    |                       |
| 116  | 57973/36/3      | Male Joiner c/w Rod (RH offset)     | 1    |                       |
| 117  | 57456/36/2      | 'H' Piece                           | 4    |                       |
| 118  | 57456/36/3      | Clamp Plate                         | 8    |                       |
| 119  | 12238/6         | Clamp Plate                         | 424  |                       |
| 120  | 57058/3         | Ø5.5x21 Rivet                       | 848  |                       |
| 121  | 22016006/025    | M6x25 Setscrew                      | 32   |                       |
|      | <b>32719</b>    | <b>Roller Assembly Consists Of:</b> |      |                       |
| 122  | 0000300504      | Felt Seal                           | 2    |                       |
| 123  | 6005RS          | Bearing                             | 2    |                       |
| 124  | PH408           | Seal                                | 2    |                       |
| 125  | PH77AR          | Plain Roller                        | 1    |                       |
|      | <b>61084</b>    | <b>Roller Assembly Consists Of:</b> |      |                       |
| 126  | 0000300504      | Felt Seal                           | 2    |                       |
| 127  | 6005RS          | Bearing                             | 2    |                       |
| 128  | 61078           | Flanged Steel Roller                | 1    |                       |
| 129  | 61079           | Spindle                             | 1    |                       |
| 130  | PH408           | Seal                                | 2    |                       |
| 131  | PS843           | Ø25 External Circlip                | 2    |                       |

Inner Side Panels (star machine 1500mm)



# 3.11a

# UNIPLUS SPARE PARTS

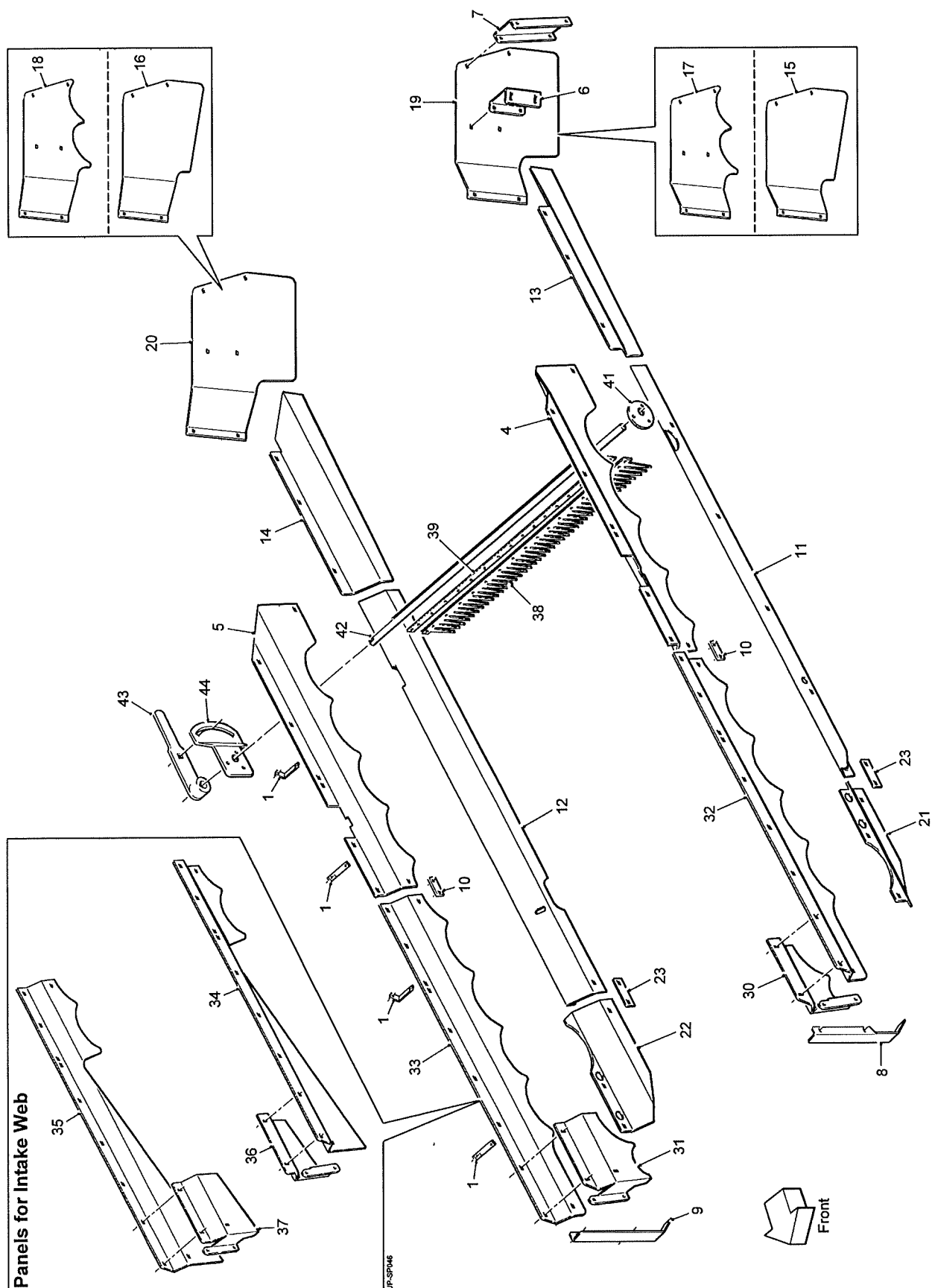
## Inner Side Panels (star machine 1500mm)

| Item                                      | Part No. | Description           | Qty. | Remarks                     |
|-------------------------------------------|----------|-----------------------|------|-----------------------------|
| 1                                         | 61634    | Joining Strip         | 2    |                             |
| 2                                         |          |                       |      |                             |
| 3                                         | 57639    | Panel Support Bracket | 8    |                             |
| 4                                         |          |                       |      |                             |
| 5                                         |          |                       |      |                             |
| 6                                         | 61308    | LH Rear Side Panel    | 1    |                             |
| 7                                         | 61309    | RH Rear Side Panel    | 1    |                             |
| 8                                         | 61310    | Underweb Side Panel   | 2    |                             |
| 9                                         | 61311    | Rear Side Panel       | 2    |                             |
| 10                                        | 61312    | Support Bracket       | 10   |                             |
| 10a                                       | 61312A   | Support Bracket       | 2    |                             |
| 11                                        | 61313    | LH Support Bracket    | 1    |                             |
| 12                                        | 61314    | RH Support Bracket    | 1    |                             |
| 13                                        | 61315    | Support Bracket       | 4    |                             |
| 14                                        |          |                       |      |                             |
| 15                                        |          |                       |      |                             |
| 16                                        | 61443    | Joining Strip         | 2    |                             |
| 17                                        | 61410    | Disc Infill LH        | 1    |                             |
| 18                                        | 61411    | Disc Infill RH        | 1    |                             |
| 19                                        |          |                       |      |                             |
| 20                                        | 61501    | Side Panel            | 2    | Used without boulder box    |
| 20a                                       | 61442    | Side Panel            | 2    | Used with boulder box stars |
| 20b                                       | 61430    | Side Panel            | 2    | Used with boulder box rake  |
| <hr/>                                     |          |                       |      |                             |
| <b>Panels for Front Stars Consist Of:</b> |          |                       |      |                             |
| 21                                        | 61380    | LH Front Panel        | 1    |                             |
| 22                                        | 61381    | RH Front Panel        | 1    |                             |
| 23                                        | 61382    | LH Front Side Panel   | 1    |                             |
| 24                                        | 61383    | RH Front Side Panel   | 1    |                             |
| <hr/>                                     |          |                       |      |                             |
| <b>Panels for Intake Web Consist Of:</b>  |          |                       |      |                             |
| 25                                        | 61306    | LH Front Side Panel   | 1    |                             |
| 26                                        | 61307    | RH Front Side Panel   | 1    |                             |
| 27                                        | 61316    | LH Front Panel        | 1    |                             |
| 28                                        | 61317    | RH Front Panel        | 1    |                             |
| <hr/>                                     |          |                       |      |                             |
| <b>1500mm Fence Curtain Consists Of:</b>  |          |                       |      |                             |
| 29                                        | 61516    |                       |      |                             |
| 30                                        | 57374A   | Curtain Rubber        | 1    |                             |
| 31                                        | 57643A   | Mounting Bar          | 1    |                             |
| 32                                        | 57644A   | Clamp Strip           | 1    |                             |
|                                           | 57645    | End Support Plate     | 1    |                             |

Machines from Serial No UN246

## Inner Side Panels

(star machine 1500mm bed in 1600mm chassis)



## 3.11a

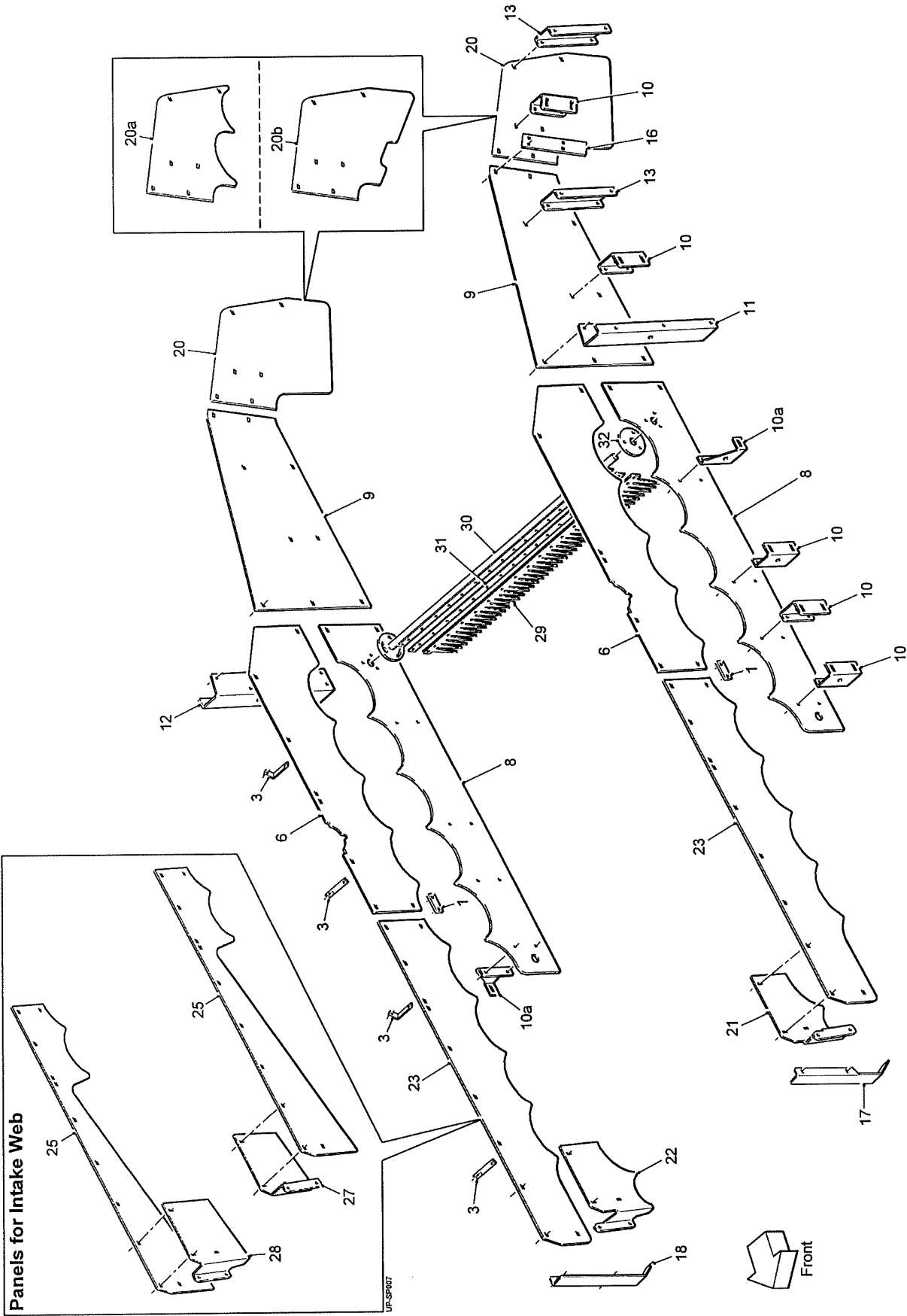
## UNIPLUS SPARE PARTS

Machines from Serial No UN246

### Inner Side Panels (star machine 1500mm bed in 1600mm chassis)

| Item | Part No. | Description                               | Qty. | Remarks                     |
|------|----------|-------------------------------------------|------|-----------------------------|
| 1    | 57639    | Panel Support Bracket                     | 8    |                             |
| 2    |          |                                           |      |                             |
| 3    |          |                                           |      |                             |
| 4    | 61308    | LH Rear Side Panel                        | 1    |                             |
| 5    | 61309    | RH Rear Side Panel                        | 1    |                             |
| 6    | 61312    | Support Bracket                           | 2    |                             |
| 7    | 61315    | Support Bracket                           | 2    |                             |
| 8    | 61410    | Disc Infill LH                            | 1    |                             |
| 9    | 61411    | Disc Infill RH                            | 1    |                             |
| 10   | 61634    | Joining Strip                             | 2    |                             |
| 11   | 61709    | Underweb Side Panel LH                    | 1    |                             |
| 12   | 61710    | Underweb Side Panel RH                    | 1    |                             |
| 13   | 61715    | LH Rear Side Panel                        | 1    |                             |
| 14   | 61716    | RH Rear Side Panel                        | 1    |                             |
| 15   | 61717    | LH Side Panel                             | 1    | Used with boulder box rake  |
| 16   | 61718    | RH Side Panel                             | 1    | Used with boulder box rake  |
| 17   | 61792    | LH Side Panel                             | 1    | Used with boulder box stars |
| 18   | 61793    | RH Side Panel                             | 1    | Used with boulder box stars |
| 19   | 61794    | LH Side Panel                             | 1    | Used without boulder box    |
| 20   | 61795    | RH Side Panel                             | 1    | Used without boulder box    |
| 21   | 61796    | LH Front Side Panel                       | 1    |                             |
| 22   | 61797    | RH Front Side Panel                       | 1    |                             |
| 23   | 61798    | Clamp Strip                               | 2    |                             |
| 24   |          |                                           |      |                             |
| 25   |          |                                           |      |                             |
| 26   |          |                                           |      |                             |
| 27   |          |                                           |      |                             |
| 28   |          |                                           |      |                             |
| 29   |          |                                           |      |                             |
|      |          | <b>Panels for Front Stars Consist Of:</b> |      |                             |
| 30   | 61380    | LH Front Panel                            | 1    |                             |
| 31   | 61381    | RH Front Panel                            | 1    |                             |
| 32   | 61382    | LH Front Side Panel                       | 1    |                             |
| 33   | 61383    | RH Front Side Panel                       | 1    |                             |
|      |          | <b>Panels for Intake Web Consist Of:</b>  |      |                             |
| 34   | 61306    | LH Front Side Panel                       | 1    |                             |
| 35   | 61307    | RH Front Side Panel                       | 1    |                             |
| 36   | 61316    | LH Front Panel                            | 1    |                             |
| 37   | 61317    | RH Front Panel                            | 1    |                             |
|      |          | <b>1500mm Fence Curtain Consists Of:</b>  |      |                             |
| 38   | 57374A   | Curtain Rubber                            | 1    |                             |
| 39   | 57644A   | Clamp Strip                               | 1    |                             |
| 40   |          |                                           |      |                             |
| 41   | 61788    | End Support Plate                         | 1    |                             |
| 42   | 61789A   | Mounting Bar                              | 1    |                             |
| 43   | 61790    | Adjuster                                  | 1    |                             |
| 44   | 61791    | Adjuster Plate                            | 1    |                             |

Inner Side Panels (star machines 1600/1700mm)



## 3.12a

## UNIPLUS SPARE PARTS

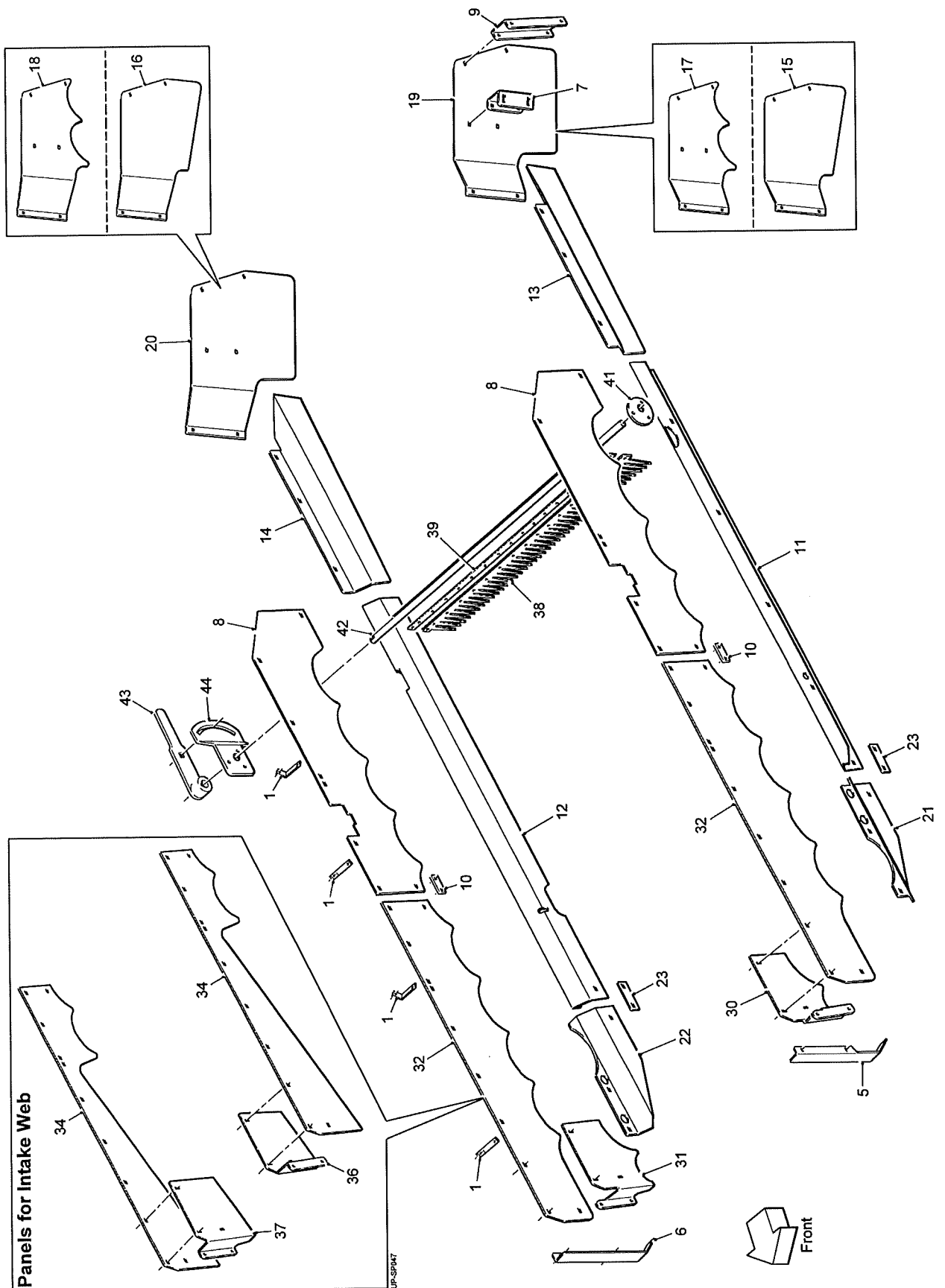
### Inner Side Panels (star machines 1600/1700mm)

| Item  | Part No. | Description                               | Qty. | Remarks                     |
|-------|----------|-------------------------------------------|------|-----------------------------|
| 1     | 61634    | Joining Strip                             | 2    |                             |
| 2     |          |                                           |      |                             |
| 3     | 57639    | Panel Support Bracket                     | 8    |                             |
| 4     |          |                                           |      |                             |
| 5     |          |                                           |      |                             |
| 6     | 61507    | Rear Side Panel                           | 2    |                             |
| 7     |          |                                           |      |                             |
| 8     | 61310    | Underweb Side Panel                       | 2    |                             |
| 9     | 61311    | Rear Side Panel                           | 2    |                             |
| 10    | 61505    | Support Bracket                           | 10   |                             |
| 10a   | 61505A   | Support Bracket                           | 2    |                             |
| 11    | 61508    | LH Support Bracket                        | 1    |                             |
| 12    | 61509    | RH Support Bracket                        | 1    |                             |
| 13    | 61510    | Support Bracket                           | 4    |                             |
| 14    |          |                                           |      |                             |
| 15    |          |                                           |      |                             |
| 16    | 61443    | Joining Strip                             | 2    |                             |
| 17    | 61410    | Disc Infill LH                            | 1    |                             |
| 18    | 61411    | Disc Infill RH                            | 1    |                             |
| 19    |          |                                           |      |                             |
| 20    | 61501    | Side Panel                                | 2    | Used without boulder box    |
| 20a   | 61442    | Side Panel                                | 2    | Used with boulder box stars |
| 20b   | 61430    | Side Panel                                | 2    | Used with boulder box rake  |
| <hr/> |          |                                           |      |                             |
|       |          | <b>Panels for Front Stars Consist Of:</b> |      |                             |
| 21    | 61511    | LH Front Panel                            | 1    |                             |
| 22    | 61512    | RH Front Panel                            | 1    |                             |
| 23    | 61506    | Front Side Panel                          | 2    |                             |
| 24    |          |                                           |      |                             |
| <hr/> |          |                                           |      |                             |
|       |          | <b>Panels for Intake Web Consist Of:</b>  |      |                             |
| 25    | 61548    | Front Side Panel                          | 2    |                             |
| 26    |          |                                           |      |                             |
| 27    | 61549    | Front Panel LH                            | 1    |                             |
| 28    | 61550    | Front Panel RH                            | 1    |                             |
| <hr/> |          |                                           |      |                             |
|       |          | <b>1600mm Fence Curtain Consists Of:</b>  |      |                             |
| 29    | 61517    | Curtain Rubber                            | 1    |                             |
| 30    | 57374B   | Mounting Bar                              | 1    |                             |
| 31    | 57643B   | Clamp Strip                               | 1    |                             |
| 32    | 57644B   | End Support Plate                         | 1    |                             |
| <hr/> |          |                                           |      |                             |
|       |          | <b>1700mm Fence Curtain Consists Of:</b>  |      |                             |
| 29    | 61533    | Curtain Rubber                            | 1    |                             |
| 30    | 57374C   | Mounting Bar                              | 1    |                             |
| 31    | 57643C   | Clamp Strip                               | 1    |                             |
| 32    | 57644C   | End Support Plate                         | 1    |                             |

Machines from Serial No UN246

## Inner Side Panels

(star machines 1600/1700 & 1500mm chassis)



### 3.12a

### UNIPLUS SPARE PARTS

Machines from Serial No UN246

#### Inner Side Panels (star machines 1600/1700 & 1500mm chassis)

| Item | Part No.     | Description                                | Qty. | Remarks                     |
|------|--------------|--------------------------------------------|------|-----------------------------|
| 1    | 57639        | Panel Support Bracket                      | 8    |                             |
| 2    |              |                                            |      |                             |
| 3    |              |                                            |      |                             |
| 4    |              |                                            |      |                             |
| 5    | 61410        | Disc Infill LH                             | 1    |                             |
| 6    | 61411        | Disc Infill RH                             | 1    |                             |
| 7    | 61505        | Support Bracket                            | 2    |                             |
| 8    | 61507        | Rear Side Panel                            | 2    |                             |
| 9    | 61510        | Support Bracket                            | 2    |                             |
| 10   | 61634        | Joining Strip                              | 2    |                             |
| 11   | 61709A       | Underweb Side Panel LH                     | 1    |                             |
| 12   | 61710A       | Underweb Side Panel RH                     | 1    |                             |
| 13   | 61715A       | LH Rear Side Panel                         | 1    |                             |
| 14   | 61716A       | RH Rear Side Panel                         | 1    |                             |
| 15   | 61717A       | LH Side Panel                              | 1    | Used with boulder box rake  |
| 16   | 61718A       | RH Side Panel                              | 1    | Used with boulder box rake  |
| 17   | 61792A       | LH Side Panel                              | 1    | Used with boulder box stars |
| 18   | 91793A       | RH Side Panel                              | 1    | Used with boulder box stars |
| 19   | 61794A       | LH Side Panel                              | 1    | Used without boulder box    |
| 20   | 61795A       | RH Side Panel                              | 1    | Used without boulder box    |
| 21   | 61796A       | LH Front Side Panel                        | 1    |                             |
| 22   | 61797A       | RH Front Side Panel                        | 1    |                             |
| 23   | 61798        | Clamp Strip                                | 2    |                             |
| 24   |              |                                            |      |                             |
| 25   |              |                                            |      |                             |
| 26   |              |                                            |      |                             |
| 27   |              |                                            |      |                             |
| 28   |              |                                            |      |                             |
| 29   |              |                                            |      |                             |
|      |              | <b>Panels for Front Stars Consists Of:</b> |      |                             |
| 30   | 61511        | LH Front Panel                             | 1    |                             |
| 31   | 61512        | RH Front Panel                             | 1    |                             |
| 32   | 61506        | Front Side Panel                           | 2    |                             |
| 33   |              |                                            |      |                             |
|      |              | <b>Panels for Intake Web Consists Of:</b>  |      |                             |
| 34   | 61548        | Front Side Panel                           | 2    |                             |
| 35   |              |                                            |      |                             |
| 36   | 61549        | LH Front Panel                             | 1    |                             |
| 37   | 61550        | RH Front Panel                             | 1    |                             |
|      |              |                                            |      |                             |
|      | <b>61517</b> | <b>1600mm Fence Curtain Consists Of:</b>   |      | <b>1600mm chassis</b>       |
| 38   | 57374B       | Curtain Rubber                             | 1    |                             |
| 39   | 57644B       | Clamp Strip                                | 1    |                             |
| 40   |              |                                            |      |                             |
| 41   | 61788        | End Support Plate                          | 1    |                             |
| 42   | 61789B       | Mounting Bar                               | 1    |                             |
| 43   | 61790        | Adjuster                                   | 1    |                             |
| 44   | 61791        | Adjuster Plate                             | 1    |                             |

UNIPLUS SPARE PARTS

3.12b

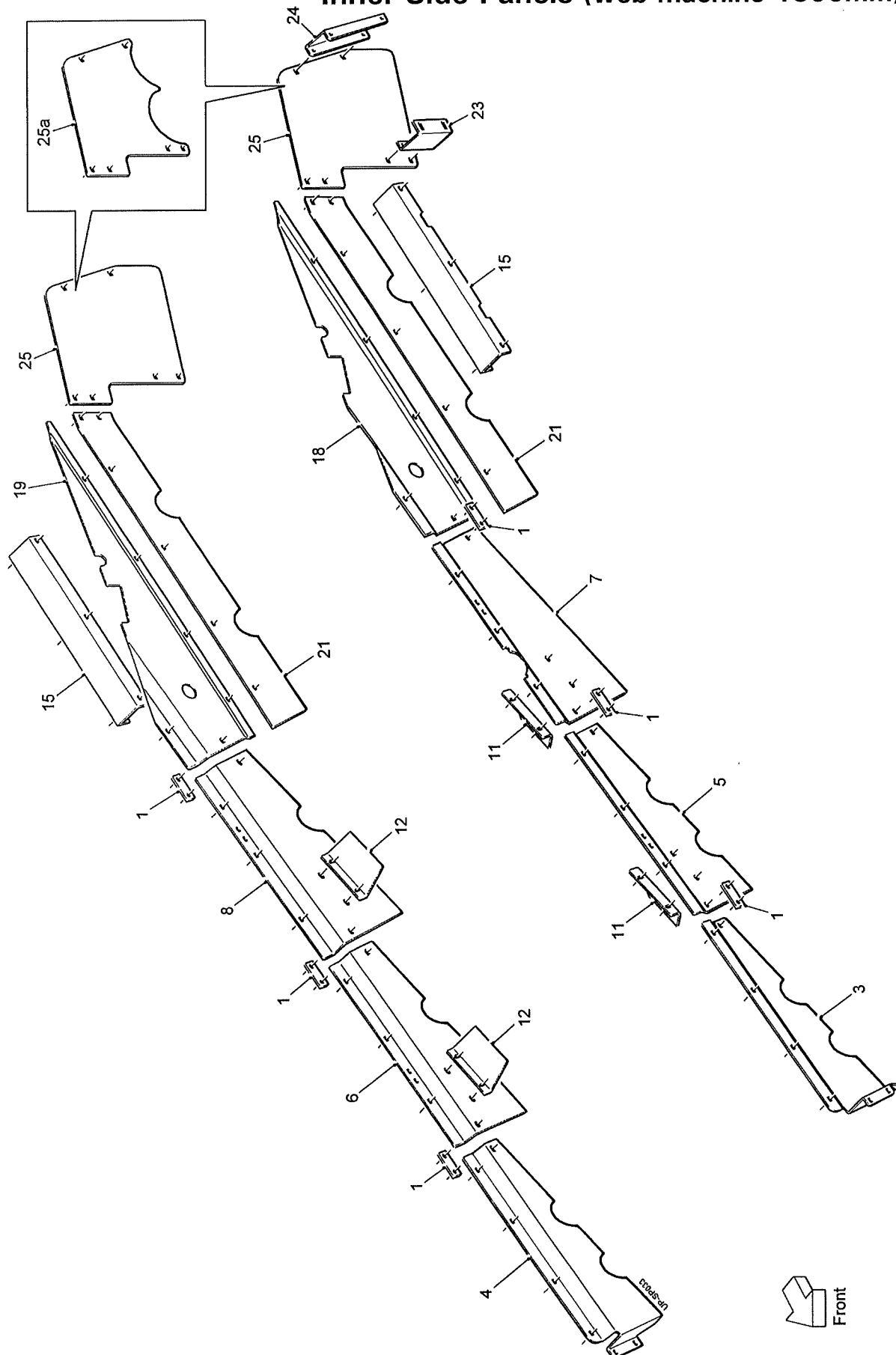
Machines from Serial No UN246

Inner Side Panels (star machines 1600/1700 & 1500mm chassis)

| Item | Part No.     | Description                              | Qty. | Remarks               |
|------|--------------|------------------------------------------|------|-----------------------|
|      | <b>61533</b> | <b>1700mm Fence Curtain Consists Of:</b> |      | <b>1700mm chassis</b> |
| 38   | 57374C       | Curtain Rubber                           | 1    |                       |
| 39   | 57644C       | Clamp Strip                              | 1    |                       |
| 40   |              |                                          |      |                       |
| 41   | 61788        | End Support Plate                        | 1    |                       |
| 42   | 61789C       | Mounting Bar                             | 1    |                       |
| 43   | 61790        | Adjuster                                 | 1    |                       |
| 44   | 61791        | Adjuster Plate                           | 1    |                       |
|      |              |                                          |      |                       |
|      | -            | <b>1500mm Fence Curtain Consists Of:</b> |      | <b>1500mm chassis</b> |
| 38   | 57374A       | Curtain Rubber                           |      |                       |
| 39   | 57644A       | Clamp Strip                              |      |                       |
| 40   |              |                                          |      |                       |
| 41   | 61788        | End Support Plate                        |      |                       |
| 42   | 61789D       | Mounting Bar                             |      |                       |
| 43   | 61790        | Adjuster                                 |      |                       |
| 44   | 61791        | Adjuster Plate                           |      |                       |



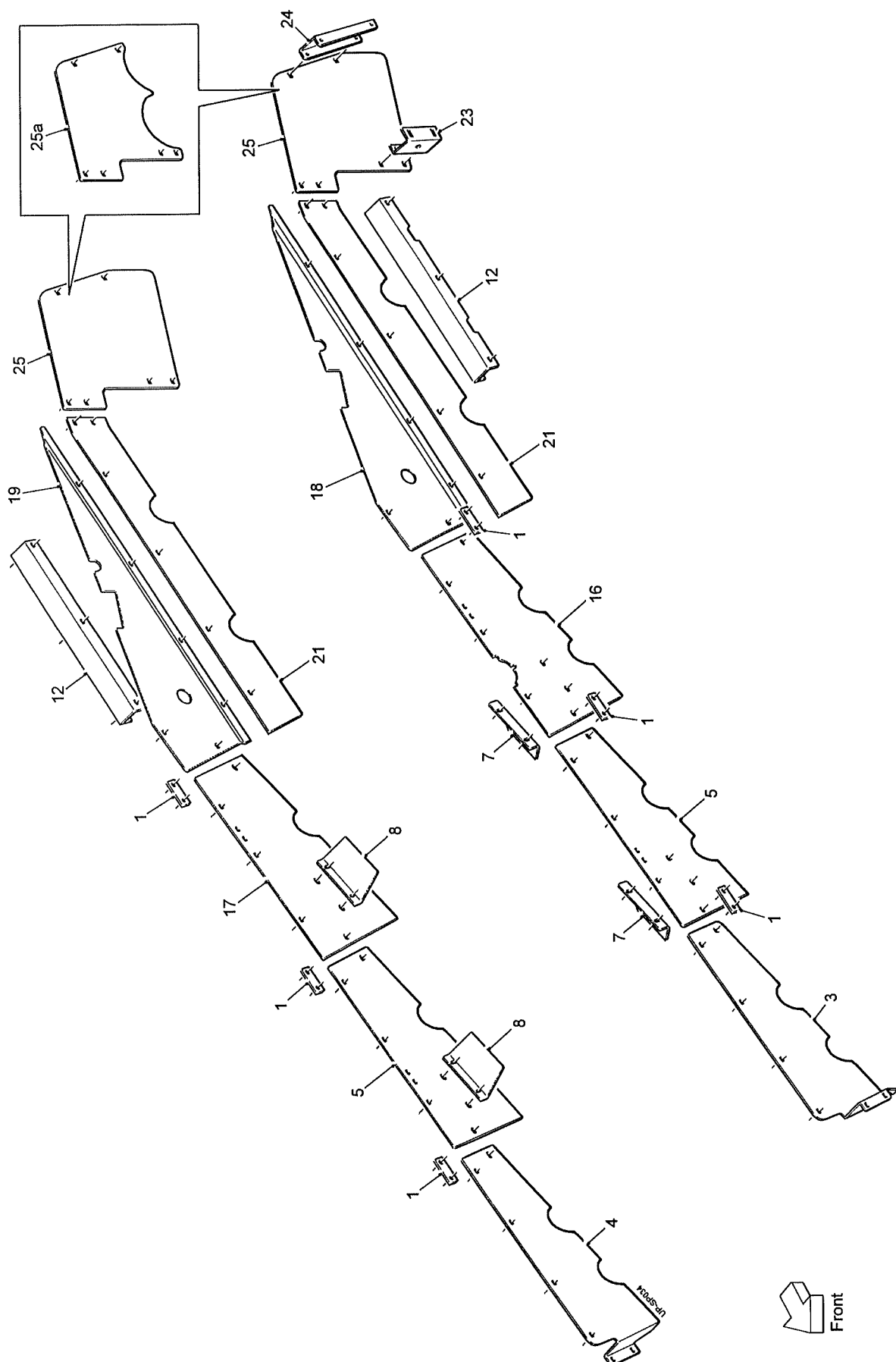
Inner Side Panels (web machine 1500mm)



**3.13a****UNIPLUS SPARE PARTS****Inner Side Panels (web machine 1500mm)**

| Item | Part No.    | Description             | Qty. | Remarks                     |
|------|-------------|-------------------------|------|-----------------------------|
| 1    | 54013       | Joining Strip           | 6    |                             |
| 2    |             |                         |      |                             |
| 3    | 57789A/1500 | 1st Web Side Panel LH   | 1    |                             |
| 4    | 57790A/1500 | 1st Web Side Panel RH   | 1    |                             |
| 5    | 57791A/1500 | 2nd Web Side Panel LH   | 1    |                             |
| 6    | 57792A/1500 | 2nd Web Side Panel RH   | 1    |                             |
| 7    | 61566/1500  | 3rd Web Side Panel LH   | 1    |                             |
| 8    | 57794A/1500 | 3rd Web Side Panel RH   | 1    |                             |
| 9    |             |                         |      |                             |
| 10   |             |                         |      |                             |
| 11   | 57830       | Upper Soil Deflector LH | 2    |                             |
| 12   | 57831       | Upper Soil Deflector RH | 2    |                             |
| 13   |             |                         |      |                             |
| 14   |             |                         |      |                             |
| 15   | 61083       | Support Panel           | 2    |                             |
| 16   |             |                         |      |                             |
| 17   |             |                         |      |                             |
| 18   | 61568/1500  | Rear Upper Panel LH     | 1    |                             |
| 19   | 61569/1500  | Rear Upper Panel RH     | 1    |                             |
| 20   |             |                         |      |                             |
| 21   | 61631       | Rear Lower Side Panel   | 2    |                             |
| 22   |             |                         |      |                             |
| 23   | 61312       | Support Bracket         | 2    |                             |
| 24   | 61315       | Support Bracket         | 2    |                             |
| 25   | 61570       | Side Panel              | 2    | Used without boulder box    |
| 25a  | 61571       | Side Panel              | 2    | Used with boulder box stars |

## Inner Side Panels (web machine 1600/1700mm)

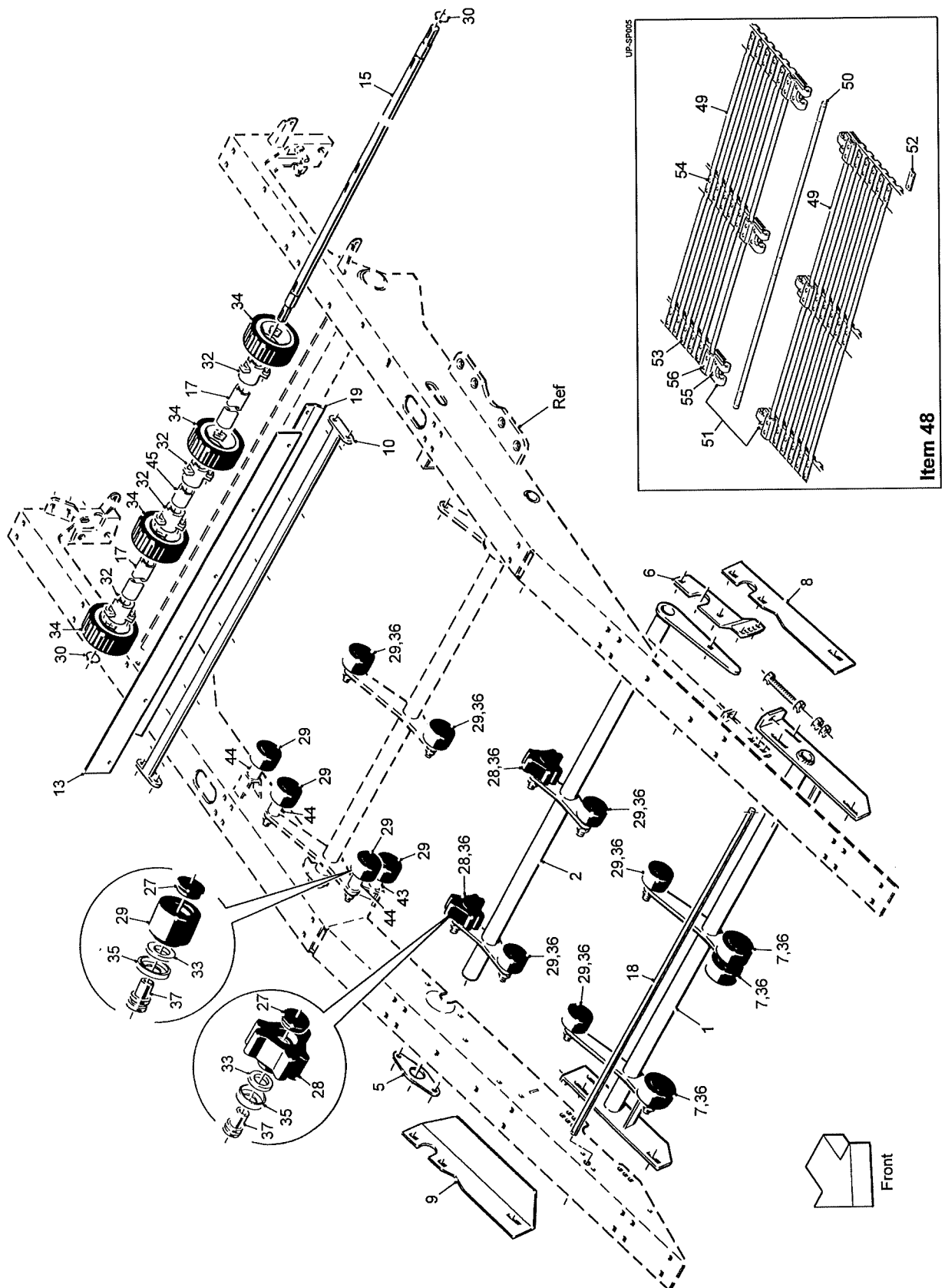


**3.14a****UNIPLUS SPARE PARTS****Inner Side Panels (web machine 1600/1700mm)**

| Item | Part No.    | Description             | Qty. | Remarks                     |
|------|-------------|-------------------------|------|-----------------------------|
| 1    | 54013       | Joining Strip           | 6    |                             |
| 2    |             |                         |      |                             |
| 3    | 57789A/1600 | 1st Web Side Panel LH   | 1    | 1600/1700mm                 |
| 4    | 57790A/1600 | 1st Web Side Panel RH   | 1    | 1600/1700mm                 |
| 5    | 57791A      | 2nd Web Side Panel      | 2    | 1600/1700mm                 |
| 6    |             |                         |      |                             |
| 7    | 57830       | Upper Soil Deflector LH | 2    |                             |
| 8    | 57831       | Upper Soil Deflector RH | 2    |                             |
| 9    |             |                         |      |                             |
| 10   |             |                         |      |                             |
| 11   |             |                         |      |                             |
| 12   | 61083A      | Support Panel           | 2    |                             |
| 13   |             |                         |      |                             |
| 14   |             |                         |      |                             |
| 15   |             |                         |      |                             |
| 16   | 61566/1600  | 3rd Web Side Panel LH   | 1    | 1600/1700mm                 |
| 17   | 61567/1600  | 3rd Web Side Panel RH   | 1    | 1600/1700mm                 |
| 18   | 61568/1600  | Rear Upper Panel LH     | 1    | 1600/1700mm                 |
| 19   | 61569/1600  | Rear Upper Panel RH     | 1    | 1600/1700mm                 |
| 20   |             |                         |      |                             |
| 21   | 61631       | Rear Lower Side Panel   | 2    |                             |
| 22   |             |                         |      |                             |
| 23   | 61505       | Support Bracket         | 2    |                             |
| 24   | 61510       | Support Bracket         | 2    |                             |
| 25   | 61570       | Side Panel              | 2    | Used without boulder box    |
| 25a  | 61571       | Side Panel              | 2    | Used with boulder box stars |

## Underweb Assembly (star machine)

Assy No 61434



## 3.15a

## UNIPLUS SPARE PARTS

### Underweb Assembly (star machine)

Assy No 61434

| Item | Part No.      | Description                      | Qty. | Remarks                    |
|------|---------------|----------------------------------|------|----------------------------|
| 1    | 57167A        | Roller Frame Front (1500mm)      | 1    |                            |
|      | 57167B        | Roller Frame Front (1600mm)      | 1    |                            |
|      | 57167C        | Roller Frame Front (1700mm)      | 1    |                            |
| 2    | 57168A        | Agitator Frame Front (1500mm)    | 1    | Manual front agitator only |
|      | 57168B        | Agitator Frame Front (1600mm)    | 1    | Manual front agitator only |
|      | 57168C        | Agitator Frame Front (1700mm)    | 1    | Manual front agitator only |
| 3    |               |                                  |      |                            |
| 4    |               |                                  |      |                            |
| 5    | 57172         | End Plate                        | 1    | Manual front agitator only |
| 6    | 57173         | Agitator Adjuster Plate          | 1    | Manual front agitator only |
| 7    | 57176         | Polyurethane Roller Assembly     | 4    |                            |
| 8    | 57552         | Soil Deflector LH                | 1    |                            |
| 9    | 57553         | Soil Deflector RH                | 1    |                            |
| 10   | 57541         | Deflector Mounting (1500/1600mm) | 1    |                            |
|      | 57541A        | Deflector Mounting (1700mm)      | 1    |                            |
| 11   |               |                                  |      |                            |
| 12   |               |                                  |      |                            |
| 13   | 61102         | Rubber Deflector (1500/1600mm)   | 1    |                            |
|      | 61102A        | Rubber Deflector (1700mm)        | 1    |                            |
| 14   |               |                                  |      |                            |
| 15   | 61368         | Drive Shaft (1500/1600mm)        | 1    |                            |
|      | 61368A        | Drive Shaft (1700mm)             | 1    |                            |
| 16   |               |                                  |      |                            |
| 17   | 61369         | Spacer Tube (1500/1600mm)        | 2    |                            |
|      | 61369A        | Spacer Tube (1700mm)             | 2    |                            |
| 18   | 61515/1500    | Trash Bar (1500mm)               | 1    |                            |
|      | 61515/1600    | Trash Bar (1600mm)               | 1    |                            |
|      | 61515/1700    | Trash Bar (1700mm)               | 1    |                            |
| 19   | 61534         | Deflector Baton (1500/1600mm)    | 1    |                            |
|      | 61534A        | Deflector Baton (1700mm)         | 1    |                            |
| 20   |               |                                  |      |                            |
| 21   |               |                                  |      |                            |
| 22   |               |                                  |      |                            |
| 23   |               |                                  |      |                            |
| 24   |               |                                  |      |                            |
| 25   |               |                                  |      |                            |
| 26   |               |                                  |      |                            |
| 27   | RPC620.303070 | Cap                              | 19   | Manual front agitator only |
| 28   | RPC700.000808 | Agitator Roller c/w Bearings     | 3    |                            |
| 29   | RPC700.300147 | Ø95 Roller c/w Bearings          | 16   |                            |
| 30   | RPF200.050300 | Ø50 External Circlip             | 2    |                            |
| 31   |               |                                  |      |                            |
| 32   | RPGM006.00482 | Drive Roller Hub                 | 4    |                            |
| 33   | RPGM070.00446 | Felt Seal                        | 19   |                            |
| 34   | RPGM076.01022 | Ø240 Drive Roller                | 4    |                            |
| 35   | RPGM089.00565 | Roller Shield                    | 19   |                            |
| 36   | RPM176.306318 | 30mm Spacer                      | 15   |                            |
| 37   | RPM180.303071 | Pivot Bush                       | 19   |                            |
| 38   |               |                                  |      |                            |
| 39   |               |                                  |      |                            |

**Underweb Assembly (star machine)**
**Assy No 61434**

| Item | Part No.      | Description                             | Qty. | Remarks        |
|------|---------------|-----------------------------------------|------|----------------|
| 40   |               |                                         |      |                |
| 41   |               |                                         |      |                |
| 42   |               |                                         |      |                |
| 43   | SS040017/050  | Steel Spacer                            | 2    | 1500mm only    |
| 44   | SS040017/070  | Steel Spacer                            | 6    | 1500mm only    |
| 45   | SS060054/092  | Steel Spacer                            | 1    |                |
| 46   |               |                                         |      |                |
| 47   |               |                                         |      |                |
| 48   | 61334/28      | 28mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/32      | 32mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/36      | 36mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/40      | 40mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/45      | 45mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/50      | 50mm Pitch Web Assembly                 | 1    | 1500mm         |
| 48   | 61468/28      | 28mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/32      | 32mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/36      | 36mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/40      | 40mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/45      | 45mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/50      | 50mm Pitch Web Assembly                 | 1    | 1600mm         |
| 48   | 61540/28      | 28mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/32      | 32mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/36      | 36mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/40      | 40mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/45      | 45mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/50      | 50mm Pitch Web Assembly                 | 1    | 1700mm         |
|      |               |                                         |      |                |
|      | 61334/28      | 28mm Pitch Web Assembly<br>Consists Of: |      | 1500mm machine |
| 49   | 61334/1       | Web Rod                                 | 228  |                |
| 50   | 61334/2       | Joining Rod                             | 1    |                |
| 51   | 61334/3/28    | Joiner Complete                         | 3    |                |
| 52   | 47009N/35/7   | Back Plate                              | 684  |                |
| 53   | 46847/3       | Ø6x21 Rivet                             | 912  |                |
| 54   | RPF240.160230 | Ø6x23 Rivet                             | 456  |                |
| 55   | RPF240.160280 | Ø6x28 Rivet                             | 12   |                |
| 56   | RPF240.160320 | Ø6x32 Rivet                             | 12   |                |
|      | 61334/32      | 32mm Pitch Web Assembly<br>Consists Of: |      | 1500mm machine |
| 49   | 61334/1       | Web Rod                                 | 199  |                |
| 50   | 61334/2       | Joining Rod                             | 1    |                |
| 51   | 61334/3/32    | Joiner Complete                         | 3    |                |
| 52   | 47009N/35/7   | Back Plate                              | 597  |                |
| 53   | 46847/3       | Ø6x21 Rivet                             | 796  |                |
| 54   | RPF240.160230 | Ø6x23 Rivet                             | 398  |                |
| 55   | RPF240.160280 | Ø6x28 Rivet                             | 12   |                |
| 56   | RPF240.160320 | Ø6x32 Rivet                             | 12   |                |

## Underweb Assembly (star machine)

Assy No 61434

| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
|      | <b>61334/36</b> | <b>36mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61334/1         | Web Rod                        | 177  |                       |
| 50   | 61334/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/36      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 531  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 708  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 354  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61334/40</b> | <b>40mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61334/1         | Web Rod                        | 159  |                       |
| 50   | 61334/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/40      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 477  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 636  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 318  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61334/45</b> | <b>45mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61334/1         | Web Rod                        | 142  |                       |
| 50   | 61334/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/45      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 426  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 568  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 284  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61334/50</b> | <b>50mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61334/1         | Web Rod                        | 127  |                       |
| 50   | 61334/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/50      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 381  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 508  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 254  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |

**Underweb Assembly (star machine)**
**Assy No 61434**

| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
|      | <b>61468/28</b> | <b>28mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61468/1         | Web Rod                        | 228  |                       |
| 50   | 61468/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/28      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 684  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 912  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 456  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61468/32</b> | <b>32mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61468/1         | Web Rod                        | 199  |                       |
| 50   | 61468/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/32      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 597  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 796  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 398  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61468/36</b> | <b>36mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61468/1         | Web Rod                        | 177  |                       |
| 50   | 61468/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/36      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 531  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 708  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 354  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61468/40</b> | <b>40mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61468/1         | Web Rod                        | 159  |                       |
| 50   | 61468/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/40      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 477  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 636  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 318  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61468/45</b> | <b>45mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61468/1         | Web Rod                        | 142  |                       |
| 50   | 61468/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/45      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 426  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 568  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 284  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |

## Underweb Assembly (star machine)

Assy No 61434

| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
|      | <b>61468/50</b> | <b>50mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61468/1         | Web Rod                        | 127  |                       |
| 50   | 61468/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/50      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 381  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 508  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 254  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61540/28</b> | <b>28mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 228  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/28      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 684  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 912  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 456  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61540/32</b> | <b>32mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 199  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/32      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 597  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 796  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 398  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61540/36</b> | <b>36mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 177  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/36      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 531  |                       |
| 55   | 46847/3         | Ø6x21 Rivet                    | 708  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 354  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |

**Underweb Assembly (star machine)**
**Assy No 61434**

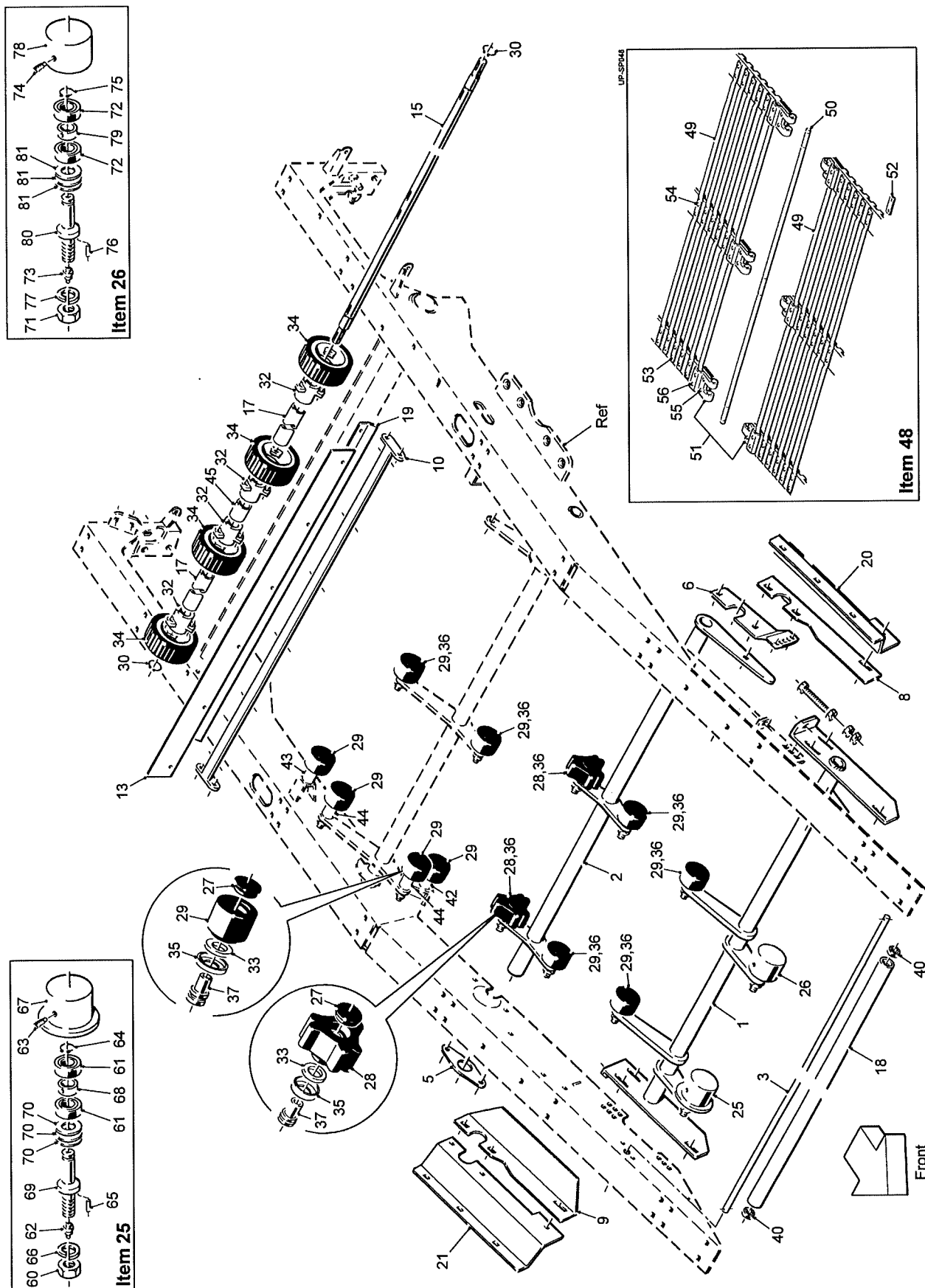
| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
|      | <b>61540/40</b> | <b>40mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 159  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/40      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 477  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 636  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 318  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61540/45</b> | <b>45mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 142  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/45      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 426  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 568  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 284  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61540/50</b> | <b>50mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 127  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/50      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 381  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 508  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 254  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |



Machines from Serial No UN246

## Underweb Assembly (star machine)

Assy No 61434



**3.15a****UNIPLUS SPARE PARTS**

Machines from Serial No UN246

**Underweb Assembly (star machine)****Assy No 61434**

| Item | Part No.      | Description                                 | Qty. | Remarks                    |
|------|---------------|---------------------------------------------|------|----------------------------|
| 1    | 61786         | Roller Frame Front                          | 1    | 1500 bed in 1600mm chassis |
|      | 61786B        | Roller Frame Front                          | 1    | 1600mm chassis             |
|      | 61786A        | Roller Frame Front                          | 1    | 1700mm chassis             |
| 2    | 57168A        | Agitator Frame (manual front agitator only) | 1    | 1500 bed in 1600mm chassis |
|      | 57168B        | Agitator Frame (manual front agitator only) | 1    | 1600mm chassis             |
|      | 57168C        | Agitator Frame (manual front agitator only) | 1    | 1700mm chassis             |
| 3    | 57521         | Bar (1500/1600mm)                           | 1    |                            |
|      | 57521A        | Bar (1700mm)                                | 1    |                            |
| 4    |               |                                             |      |                            |
| 5    | 57172         | End Plate                                   | 1    | Manual front agitator only |
| 6    | 57173         | Agitator Adjuster Plate                     | 1    | Manual front agitator only |
| 7    |               |                                             |      |                            |
| 8    | 57552         | Soil Deflector LH                           | 1    |                            |
| 9    | 57553         | Soil Deflector RH                           | 1    |                            |
| 10   | 57541         | Deflector Mounting (1500/1600mm)            | 1    |                            |
|      | 57541A        | Deflector Mounting (1700mm)                 | 1    |                            |
| 11   |               |                                             |      |                            |
| 12   |               |                                             |      |                            |
| 13   | 61102         | Rubber Deflector (1500/1600mm)              | 1    |                            |
|      | 61102A        | Rubber Deflector (1700mm)                   | 1    |                            |
| 14   |               |                                             |      |                            |
| 15   | 61696         | Drive Shaft (1500/1600mm)                   | 1    |                            |
|      | 61696A        | Drive Shaft (1700mm)                        | 1    |                            |
| 16   |               |                                             |      |                            |
| 17   | 61369         | Spacer Tube (1500mm)                        | 2    |                            |
|      | 61369A        | Spacer Tube (1700mm)                        | 2    |                            |
|      | 61369B        | Spacer Tube (1600mm)                        | 2    |                            |
| 18   | 61785/1500    | Stone Tube (1500mm)                         | 1    |                            |
|      | 61785/1600    | Stone Tube (1600mm)                         | 1    |                            |
|      | 61785/1700    | Stone Tube (1700mm)                         | 1    |                            |
| 19   | 61534         | Deflector Baton (1500/1600mm)               | 1    |                            |
|      | 61534A        | Deflector Baton (1700mm)                    | 1    |                            |
| 20   | 61813         | Deflector Mounting LH                       | 1    | 1500mm                     |
|      | 61813A        | Deflector Mounting LH                       | 1    | 1600/1700mm                |
| 21   | 61814         | Deflector Mounting RH                       | 1    | 1500mm                     |
|      | 61814A        | Deflector Mounting RH                       | 1    | 1600/1700mm                |
| 22   |               |                                             |      |                            |
| 23   |               |                                             |      |                            |
| 24   |               |                                             |      |                            |
| 25   | RPA510.308681 | Flanged Steel Roller Assembly               | 2    | (see list at end)          |
| 26   | RPA510.308684 | Plain Steel Roller Assembly                 | 1    | (see list at end)          |
| 27   | RPC620.303070 | Cap                                         | 19   | Manual front agitator only |
| 28   | RPC700.000808 | Agitator Roller c/w Bearings                | 3    |                            |
| 29   | RPC700.300147 | Ø95 Roller c/w Bearings                     | 16   |                            |
| 30   | RPF200.050300 | Ø50 External Circlip                        | 2    |                            |
| 31   |               |                                             |      |                            |
| 32   | RPGM006.00482 | Drive Roller Hub                            | 4    |                            |
| 33   | RPGM070.00446 | Felt Seal                                   | 19   |                            |

# UNIPLUS SPARE PARTS

3.15b

Machines from Serial No UN246

Underweb Assembly (star machine)

Assy No 61434

| Item | Part No.      | Description                             | Qty. | Remarks        |
|------|---------------|-----------------------------------------|------|----------------|
| 34   | RPGM076.01022 | Ø240 Drive Roller                       | 4    |                |
| 35   | RPGM089.00565 | Roller Shield                           | 19   |                |
| 36   | RPM176.306318 | 30mm Spacer                             | 11   |                |
| 37   | RPM180.303071 | Pivot Bush                              | 19   |                |
| 38   |               |                                         |      |                |
| 39   |               |                                         |      |                |
| 40   | 6204 2RS      | Bearing                                 | 2    |                |
| 41   |               |                                         |      |                |
| 42   | SS040017/085  | Steel Spacer                            | 2    | 1500mm         |
|      | SS040017/035  | Steel Spacer                            | 2    | 1600mm         |
| 43   | SS040017/050  | Steel Spacer                            | 2    | 1500mm only    |
| 44   | SS040017/070  | Steel Spacer                            | 4    | 1500mm         |
|      | RPM176.306318 | Steel Spacer                            | 4    | 1600mm         |
| 45   | SS060054/092  | Steel Spacer                            | 1    |                |
| 46   |               |                                         |      |                |
| 47   |               |                                         |      |                |
| 48   | 61334/28      | 28mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/32      | 32mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/36      | 36mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/40      | 40mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/45      | 45mm Pitch Web Assembly                 | 1    | 1500mm         |
|      | 61334/50      | 50mm Pitch Web Assembly                 | 1    | 1500mm         |
| 48   | 61468/28      | 28mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/32      | 32mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/36      | 36mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/40      | 40mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/45      | 45mm Pitch Web Assembly                 | 1    | 1600mm         |
|      | 61468/50      | 50mm Pitch Web Assembly                 | 1    | 1600mm         |
| 48   | 61540/28      | 28mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/32      | 32mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/36      | 36mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/40      | 40mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/45      | 45mm Pitch Web Assembly                 | 1    | 1700mm         |
|      | 61540/50      | 50mm Pitch Web Assembly                 | 1    | 1700mm         |
|      |               |                                         |      |                |
|      | 61334/28      | 28mm Pitch Web Assembly<br>Consists Of: |      | 1500mm machine |
| 49   | 61334/1       | Web Rod                                 | 228  |                |
| 50   | 61334/2       | Joining Rod                             | 1    |                |
| 51   | 61334/3/28    | Joiner Complete                         | 3    |                |
| 52   | 47009N/35/7   | Back Plate                              | 684  |                |
| 53   | 46847/3       | Ø6x21 Rivet                             | 912  |                |
| 54   | RPF240.160230 | Ø6x23 Rivet                             | 456  |                |
| 55   | RPF240.160280 | Ø6x28 Rivet                             | 12   |                |
| 56   | RPF240.160320 | Ø6x32 Rivet                             | 12   |                |
|      |               |                                         |      |                |
|      | 61334/32      | 32mm Pitch Web Assembly<br>Consists Of: |      | 1500mm machine |
| 49   | 61334/1       | Web Rod                                 | 199  |                |
| 50   | 61334/2       | Joining Rod                             | 1    |                |
| 51   | 61334/3/32    | Joiner Complete                         | 3    |                |

## 3.15c

## UNIPLUS SPARE PARTS

Machines from Serial No UN246

## Underweb Assembly (star machine)

Assy No 61434

| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
| 52   | 47009N/35/7     | Back Plate                     | 597  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 796  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 398  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61334/36</b> | <b>36mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61334/1         | Web Rod                        | 177  |                       |
| 50   | 61334/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/36      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 531  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 708  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 354  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61334/40</b> | <b>40mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61334/1         | Web Rod                        | 159  |                       |
| 50   | 61334/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/40      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 477  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 636  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 318  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61334/45</b> | <b>45mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61334/1         | Web Rod                        | 142  |                       |
| 50   | 61334/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/45      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 426  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 568  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 284  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      | <b>61334/50</b> | <b>50mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61334/1         | Web Rod                        | 127  |                       |
| 50   | 61334/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/50      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 381  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 508  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 254  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |

**UNIPLUS SPARE PARTS****3.15d**

Machines from Serial No UN246

**Underweb Assembly (star machine)****Assy No 61434**

| Item | Part No.        | Description                                           | Qty. | Remarks               |
|------|-----------------|-------------------------------------------------------|------|-----------------------|
|      | <b>61468/28</b> | <b>28mm Pitch Web Assembly</b><br><b>Consists Of:</b> |      | <b>1600mm machine</b> |
| 49   | 61468/1         | Web Rod                                               | 228  |                       |
| 50   | 61468/2         | Joining Rod                                           | 1    |                       |
| 51   | 61334/3/28      | Joiner Complete                                       | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                                            | 684  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                                           | 912  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                                           | 456  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                                           | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                                           | 12   |                       |
|      | <b>61468/32</b> | <b>32mm Pitch Web Assembly</b><br><b>Consists Of:</b> |      | <b>1600mm machine</b> |
| 49   | 61468/1         | Web Rod                                               | 199  |                       |
| 50   | 61468/2         | Joining Rod                                           | 1    |                       |
| 51   | 61334/3/32      | Joiner Complete                                       | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                                            | 597  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                                           | 796  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                                           | 398  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                                           | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                                           | 12   |                       |
|      | <b>61468/36</b> | <b>36mm Pitch Web Assembly</b><br><b>Consists Of:</b> |      | <b>1600mm machine</b> |
| 49   | 61468/1         | Web Rod                                               | 177  |                       |
| 50   | 61468/2         | Joining Rod                                           | 1    |                       |
| 51   | 61334/3/36      | Joiner Complete                                       | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                                            | 531  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                                           | 708  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                                           | 354  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                                           | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                                           | 12   |                       |
|      | <b>61468/40</b> | <b>40mm Pitch Web Assembly</b><br><b>Consists Of:</b> |      | <b>1600mm machine</b> |
| 49   | 61468/1         | Web Rod                                               | 159  |                       |
| 50   | 61468/2         | Joining Rod                                           | 1    |                       |
| 51   | 61334/3/40      | Joiner Complete                                       | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                                            | 477  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                                           | 636  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                                           | 318  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                                           | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                                           | 12   |                       |
|      | <b>61468/45</b> | <b>45mm Pitch Web Assembly</b><br><b>Consists Of:</b> |      | <b>1600mm machine</b> |
| 49   | 61468/1         | Web Rod                                               | 142  |                       |
| 50   | 61468/2         | Joining Rod                                           | 1    |                       |
| 51   | 61334/3/45      | Joiner Complete                                       | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                                            | 426  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                                           | 568  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                                           | 284  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                                           | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                                           | 12   |                       |

### 3.15e

### UNIPLUS SPARE PARTS

Machines from Serial No UN246

#### Underweb Assembly (star machine)

Assy No 61434

| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
|      | <b>61468/50</b> | <b>50mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61468/1         | Web Rod                        | 127  |                       |
| 50   | 61468/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/50      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 381  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 508  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 254  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      |                 |                                |      |                       |
|      | <b>61540/28</b> | <b>28mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 228  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/28      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 684  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 912  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 456  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      |                 |                                |      |                       |
|      | <b>61540/32</b> | <b>32mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 199  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/32      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 597  |                       |
| 53   | 46847/3         | Ø6x21 Rivet                    | 796  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 398  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |
|      |                 |                                |      |                       |
|      | <b>61540/36</b> | <b>36mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 49   | 61540/1         | Web Rod                        | 177  |                       |
| 50   | 61540/2         | Joining Rod                    | 1    |                       |
| 51   | 61334/3/36      | Joiner Complete                | 3    |                       |
| 52   | 47009N/35/7     | Back Plate                     | 531  |                       |
| 55   | 46847/3         | Ø6x21 Rivet                    | 708  |                       |
| 54   | RPF240.160230   | Ø6x23 Rivet                    | 354  |                       |
| 55   | RPF240.160280   | Ø6x28 Rivet                    | 12   |                       |
| 56   | RPF240.160320   | Ø6x32 Rivet                    | 12   |                       |

Machines from Serial No UN246

**Underweb Assembly (star machine)**
**Assy No 61434**

| Item | Part No.             | Description                                 | Qty. | Remarks               |
|------|----------------------|---------------------------------------------|------|-----------------------|
|      | <b>61540/40</b>      | <b>40mm Pitch Web Assembly</b>              |      | <b>1700mm machine</b> |
|      |                      | <b>Consists Of:</b>                         |      |                       |
| 49   | 61540/1              | Web Rod                                     | 159  |                       |
| 50   | 61540/2              | Joining Rod                                 | 1    |                       |
| 51   | 61334/3/40           | Joiner Complete                             | 3    |                       |
| 52   | 47009N/35/7          | Back Plate                                  | 477  |                       |
| 53   | 46847/3              | Ø6x21 Rivet                                 | 636  |                       |
| 54   | RPF240.160230        | Ø6x23 Rivet                                 | 318  |                       |
| 55   | RPF240.160280        | Ø6x28 Rivet                                 | 12   |                       |
| 56   | RPF240.160320        | Ø6x32 Rivet                                 | 12   |                       |
|      | <b>61540/45</b>      | <b>45mm Pitch Web Assembly</b>              |      | <b>1700mm machine</b> |
|      |                      | <b>Consists Of:</b>                         |      |                       |
| 49   | 61540/1              | Web Rod                                     | 142  |                       |
| 50   | 61540/2              | Joining Rod                                 | 1    |                       |
| 51   | 61334/3/45           | Joiner Complete                             | 3    |                       |
| 52   | 47009N/35/7          | Back Plate                                  | 426  |                       |
| 53   | 46847/3              | Ø6x21 Rivet                                 | 568  |                       |
| 54   | RPF240.160230        | Ø6x23 Rivet                                 | 284  |                       |
| 55   | RPF240.160280        | Ø6x28 Rivet                                 | 12   |                       |
| 56   | RPF240.160320        | Ø6x32 Rivet                                 | 12   |                       |
|      | <b>61540/50</b>      | <b>50mm Pitch Web Assembly</b>              |      | <b>1700mm machine</b> |
|      |                      | <b>Consists Of:</b>                         |      |                       |
| 49   | 61540/1              | Web Rod                                     | 127  |                       |
| 50   | 61540/2              | Joining Rod                                 | 1    |                       |
| 51   | 61334/3/50           | Joiner Complete                             | 3    |                       |
| 52   | 47009N/35/7          | Back Plate                                  | 381  |                       |
| 53   | 46847/3              | Ø6x21 Rivet                                 | 508  |                       |
| 54   | RPF240.160230        | Ø6x23 Rivet                                 | 254  |                       |
| 55   | RPF240.160280        | Ø6x28 Rivet                                 | 12   |                       |
| 56   | RPF240.160320        | Ø6x32 Rivet                                 | 12   |                       |
|      | <b>RPA510.308681</b> | <b>Flanged Roller Assembly Consists Of:</b> |      |                       |
| 60   | 22029024             | M24 Full Nut                                | 1    |                       |
| 61   | 6205                 | Bearing                                     | 2    |                       |
| 62   | RPC648.081250        | M8 Grease Nipple                            | 1    |                       |
| 63   | RPF136.308016        | M8x16 Dog Screw                             | 1    |                       |
| 64   | RPF200.025200        | Ø25 External Circlip                        | 1    |                       |
| 65   | RPF222.060016        | Ø6x16 Groove Pin                            | 1    |                       |
| 66   | RPF290.124000        | M24 Shakeproof Washer                       | 1    |                       |
| 67   | RPGM001.00180        | Flanged Steel Roller                        | 1    |                       |
| 68   | RPM176.307416        | Spacer                                      | 1    |                       |
| 69   | RPM180.307415        | Spindle                                     | 1    |                       |
| 70   | RPS210.002052        | Metal Seal                                  | 3    |                       |

3.15g

UNIPLUS SPARE PARTS

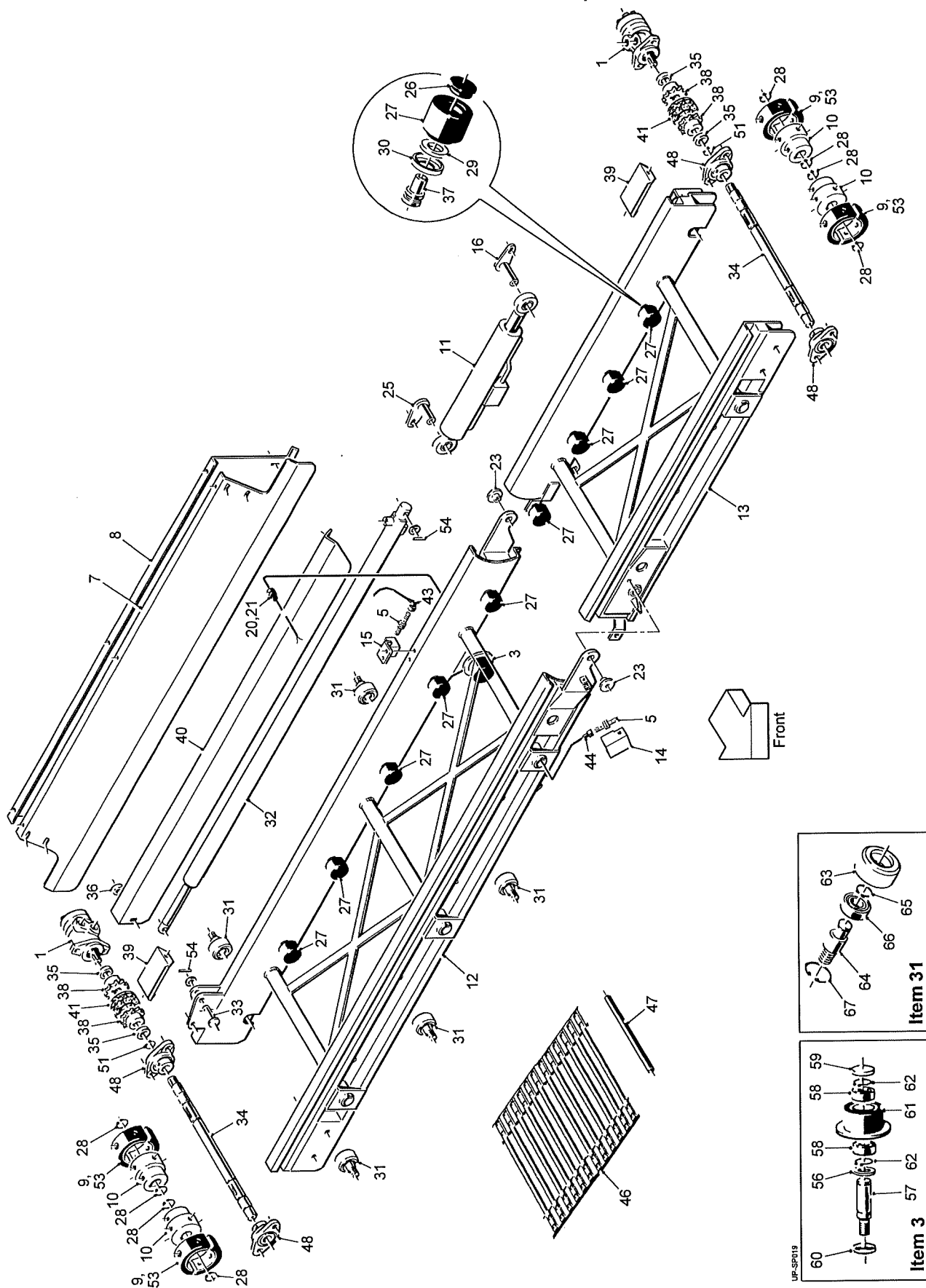
Machines from Serial No UN246

Underweb Assembly (star machine)

Assy No 61434

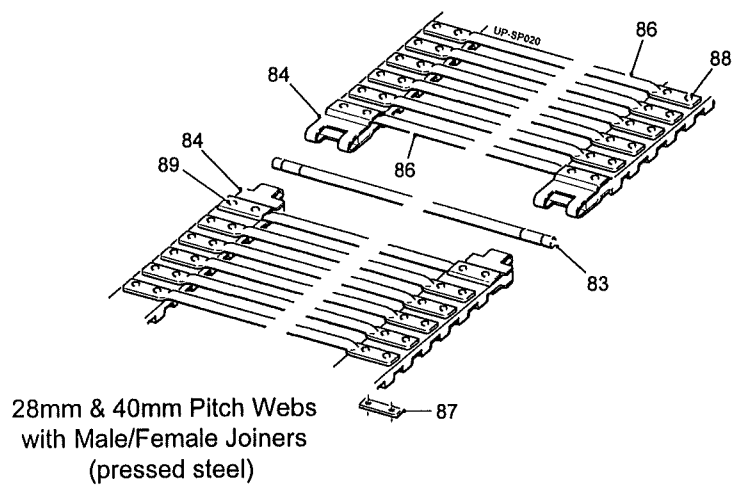
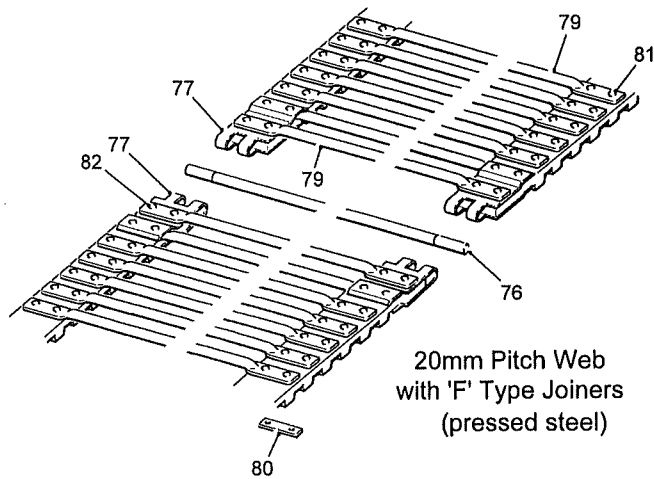
| Item | Part No.      | Description                        | Qty. | Remarks |
|------|---------------|------------------------------------|------|---------|
|      | RPA510.308681 | Plain Roller Assembly Consists Of: |      |         |
| 71   | 22029024      | M24 Full Nut                       | 1    |         |
| 72   | 6205          | Bearing                            | 2    |         |
| 73   | RPC648.081250 | M8 Grease Nipple                   | 1    |         |
| 74   | RPF136.308016 | M8x16 Dog Screw                    | 1    |         |
| 75   | RPF200.025200 | Ø25 External Circlip               | 1    |         |
| 76   | RPF222.060016 | Ø6x16 Groove Pin                   | 1    |         |
| 77   | RPF290.124000 | M24 Shakeproof Washer              | 1    |         |
| 78   | RPGM001.00059 | Plain Steel Roller                 | 1    |         |
| 79   | RPM176.307416 | Spacer                             | 1    |         |
| 80   | RPM180.307415 | Spindle                            | 1    |         |
| 81   | RPS210.002052 | Metal Seal                         | 3    |         |

Cross Conveyor Assembly  
Assy No 61436



**Cross Conveyor Assembly**

Assy No 61436



**Cross Conveyor Assembly**
**Assy No 61436**

| Item | Part No.       | Description                   | Qty. | Remarks           |
|------|----------------|-------------------------------|------|-------------------|
| 1    | 11201          | Hydraulic Motor               | 2    |                   |
| 2    |                |                               |      |                   |
| 3    | 12506          | Roller Assembly               | 2    |                   |
| 4    |                |                               |      |                   |
| 5    | 41504          | Proximity Sensor              | 2    |                   |
| 6    |                |                               |      |                   |
| 7    | 57560          | Rear Panel                    | 1    | 1500/1600mm       |
|      | 57560A         | Rear Panel                    | 1    | 1700mm            |
| 8    | 57561          | Ram Shield                    | 1    | 1500/1600mm       |
|      | 57561A         | Ram Shield                    | 1    | 1700mm            |
| 9    | 61035          | Drive Shoe Half               | 8    |                   |
| 10   | 61036          | Drive Hub                     | 4    |                   |
| 11   | 61285          | Hydraulic Ram                 | 1    |                   |
| 12   | 61399          | Conveyor Main Section         | 1    |                   |
| 13   | 61400          | Conveyor End Section          | 1    |                   |
| 14   | 61401          | Sensor Guard                  | 1    |                   |
| 15   | 61402          | Sensor Target Plate           | 1    |                   |
| 16   | 61525          | Pivot Pin (long)              | 1    |                   |
| 17   |                |                               |      |                   |
| 18   |                |                               |      |                   |
| 19   |                |                               |      |                   |
| 20   | 50113          | Cable Gland                   | 1    |                   |
| 21   | 50114          | Gland Nut                     | 1    |                   |
| 22   |                |                               |      |                   |
| 23   | 62822          | Top Hat Bush                  | 2    |                   |
| 24   |                |                               |      |                   |
| 25   | RPA610.300659  | Pivot Pin (short)             | 1    |                   |
| 26   | RPC620.303070  | Cap                           | 16   |                   |
| 27   | RPC700.300148  | Ø75 Plain Roller c/w Bearings | 18   |                   |
| 28   | RPF200.035250  | Ø35 External Circlip          | 8    |                   |
| 29   | RPGM070.00446  | Felt Seal                     | 16   |                   |
| 30   | RPGM089.00565  | Roller Shield                 | 16   |                   |
| 31   | RPGM200.16854  | Roller Assembly               | 5    | (see list at end) |
| 32   | RPH871.303039  | Hydraulic Ram                 | 1    |                   |
| 33   | RPM146.303066  | Pin                           | 1    |                   |
| 34   | RPM162.304844  | Drive Shaft                   | 2    |                   |
| 35   | RPM176.303034  | Spacer (5mm)                  | 4    |                   |
| 36   | RPM176.303064  | Spacer                        | 1    |                   |
| 37   | RPM180.303071  | Pivot Bush                    | 16   |                   |
| 38   | RPM182.303035  | 12T 3/4"Pitch Sprocket        | 4    |                   |
| 39   | RPM206.304847  | Cover                         | 2    |                   |
| 40   | RPM224.304848  | Ram Shield                    | 1    |                   |
| 41   | RPT738.600012  | 3/4"Pitch Duplex Chain        | 2    |                   |
| 42   |                |                               |      |                   |
| 43   | 32037/2        | Sensor Cable 90° (5m)         | 1    |                   |
| 44   | JK63720/4      | Sensor Cable Straight (10m)   | 1    |                   |
| 45   |                |                               |      |                   |
| 46   | RPW300.303144A | 20mm Pitch Web Assembly       | 1    | (see list at end) |
|      | RPW300.303144  | 28mm Pitch Web Assembly       | 1    | (see list at end) |
|      | RPW300.303145  | 40mm Pitch Web Assembly       | 1    | (see list at end) |
| 47   | RPA580.303229  | 28mm Pitch Web Bar Cover Kit  | 1    | Optional          |

## Cross Conveyor Assembly

Assy No 61436

| Item | Part No.              | Description                                                                 | Qty.    | Remarks |
|------|-----------------------|-----------------------------------------------------------------------------|---------|---------|
| 48   | SFT30                 | Bearing                                                                     | 4       |         |
| 49   |                       |                                                                             |         |         |
| 50   |                       |                                                                             |         |         |
| 51   | W0166                 | Ø30 External Circlip                                                        | 2       |         |
| 52   |                       |                                                                             |         |         |
| 53   | 22015008/025          | M8x25 Socket Head Cap Screw                                                 | 24      |         |
| 54   | 22067006/030          | Ø6x30 Roll Pin                                                              | 2       |         |
| 55   |                       |                                                                             |         |         |
|      | <b>12506</b>          | <b>Roller Assembly Consists Of:</b>                                         |         |         |
| 56   | 0000300504            | Felt Seal                                                                   | 1       |         |
| 57   | 11265                 | Roller Spindle                                                              | 1       |         |
| 58   | 6005RS                | Bearing                                                                     | 2       |         |
| 59   | PH407                 | Seal                                                                        | 1       |         |
| 60   | PH408                 | Seal                                                                        | 1       |         |
| 61   | PH51AR                | Flanged Roller                                                              | 1       |         |
| 62   | PS843                 | Circlip                                                                     | 2       |         |
|      | <b>RPGM200.16854</b>  | <b>Roller Assembly Consists Of:</b>                                         |         |         |
| 63   | RPM156.303068         | Plain Roller                                                                | 1       |         |
| 64   | RPM180.303067         | Spindle                                                                     | 1       |         |
| 65   | RPF200.020175         | Ø20 External Circlip                                                        | 1       |         |
| 66   | 63042RS               | Bearing                                                                     | 1       |         |
| 67   | W0167                 | Ø52 Internal Circlip                                                        | 1       |         |
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web with 'F' Type Joiners (pressed steel) Consists Of:</b>    |         |         |
| 76   | RPW300.303144A8       | Ø10 Joining Rod                                                             | 1       |         |
| 77   | RPW300.303144A9       | 20mm Pitch 'F' Type Joiner (4 hole)                                         | 4       |         |
| 78   |                       |                                                                             |         |         |
| 79   | RPM222.304121         | Ø10 Web Rod                                                                 | 377     |         |
| 80   | RPGM019.00155         | Clamp Plate                                                                 | 746     |         |
| 81   | RPF240.155200         | Ø5x20 Rivet                                                                 | 1492    |         |
| 82   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 16      |         |
|      | <b>RPW300.303144</b>  | <b>28mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |         |
| 83   | RPM222.101008         | Ø10 Joining Rod                                                             | 1       |         |
|      | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |         |
| 84   | RPM419.252824         | 28mm Pitch M & F Joiners (2 hole)                                           | 2 pairs |         |
| 85   |                       |                                                                             |         |         |
| 86   | RPM222.304121         | Ø10 Web Rod                                                                 | 265     |         |
| 87   | RPGM019.00155         | Clamp Plate                                                                 | 526     |         |
| 88   | RPF240.150220         | Ø5x22 Rivet                                                                 | 1052    |         |
| 89   | RPF240.150250         | Ø5x25 Rivet                                                                 | 8       |         |

## Cross Conveyor Assembly

Assy No 61436

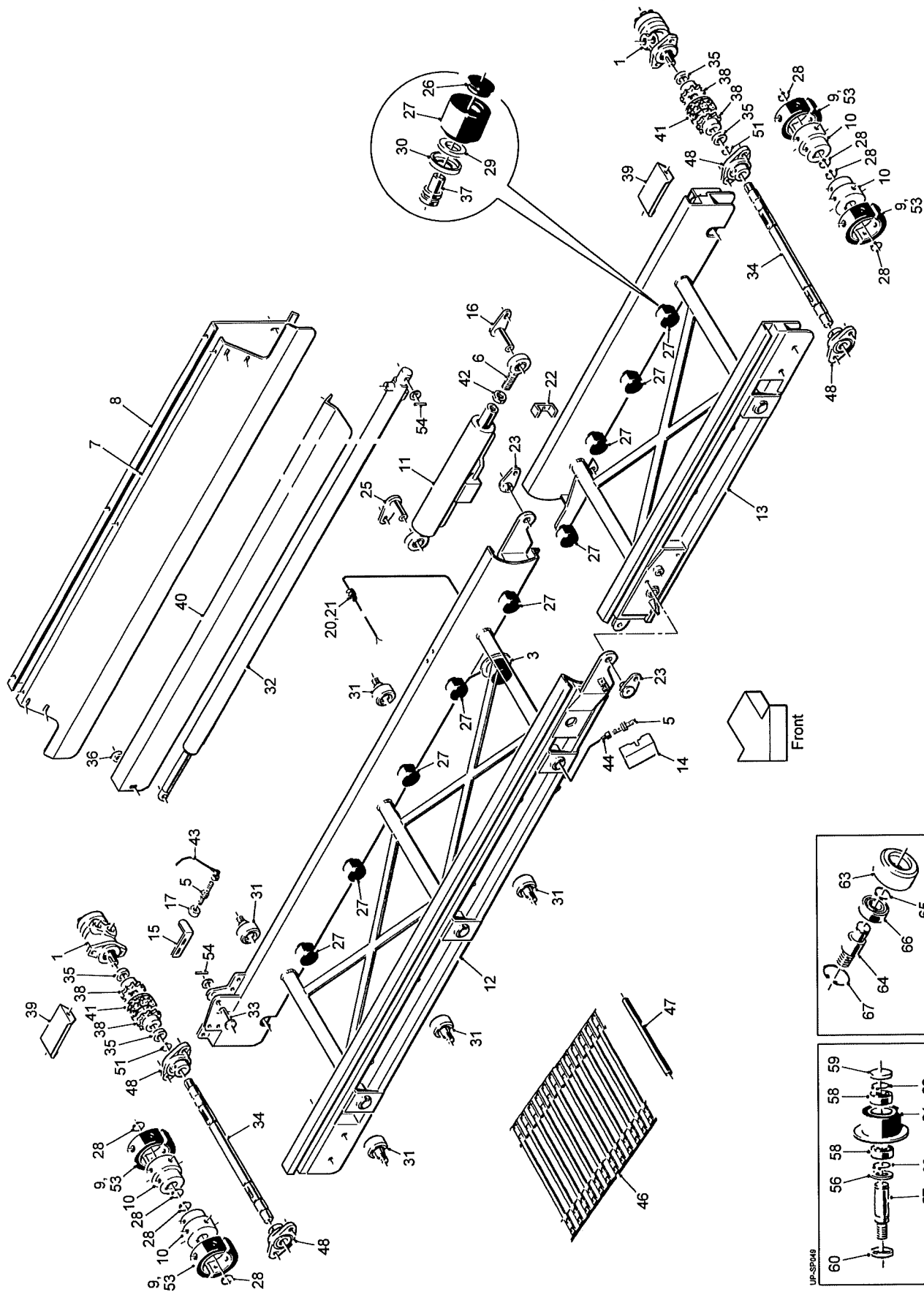
| Item | Part No.        | Description                                                          | Qty.    | Remarks |
|------|-----------------|----------------------------------------------------------------------|---------|---------|
|      | RPW300.303145   | 40mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of: |         |         |
| 83   | RPM222.101008   | Ø10 Joining Rod                                                      | 1       |         |
|      | RPW300.303144A4 | Ø11 Joining Rod                                                      | 1       |         |
| 84   | RPM419.254024   | 40mm Pitch M & F Joiners (3 hole)                                    | 2 pairs |         |
| 85   |                 |                                                                      |         |         |
| 86   | RPM222.304121   | Ø10 Web Rod                                                          | 186     |         |
| 87   | RPGM019.00155   | Clamp Plate                                                          | 368     |         |
| 88   | RPF240.150220   | Ø5x22 Rivet                                                          | 736     |         |
| 89   | RPF240.150250   | Ø5x22 Rivet                                                          | 12      |         |



Machines from Serial No UN246

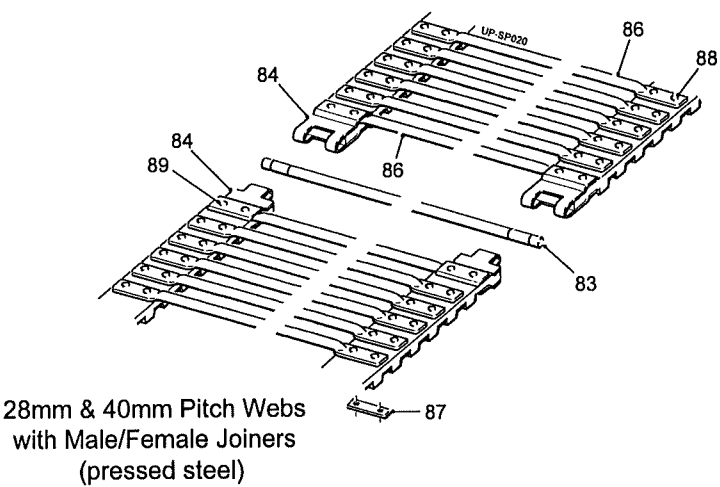
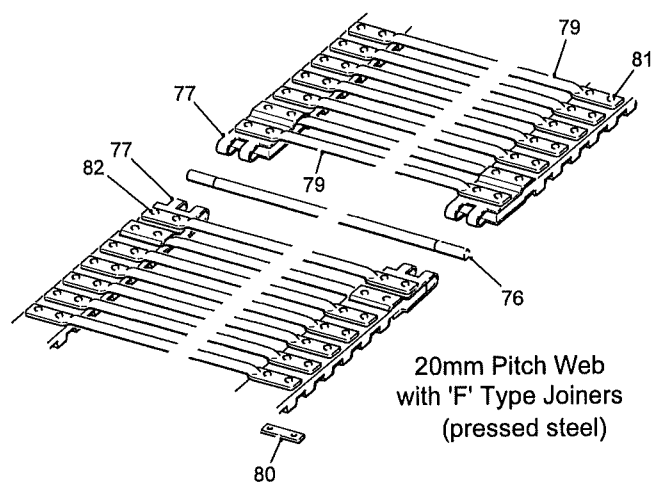
## Cross Conveyor Assembly

Assy No 61436



Machines from Serial No UN246

Cross Conveyor Assembly  
Assy No 61436



# UNIPLUS SPARE PARTS

3.16b

Machines from Serial No UN246

## Cross Conveyor Assembly

Assy No 61436

| Item | Part No.       | Description                          | Qty. | Remarks                     |
|------|----------------|--------------------------------------|------|-----------------------------|
| 1    | 11201          | Hydraulic Motor                      | 2    |                             |
| 2    |                |                                      |      |                             |
| 3    | 12506          | Roller Assembly                      | 2    |                             |
| 4    |                |                                      |      |                             |
| 5    | 41504          | Proximity Sensor                     | 2    |                             |
| 6    | 57035          | Rod End                              | 1    |                             |
| 7    | 57560          | Rear Panel                           | 1    | 1500/1600 in 1600mmchassis  |
|      | 57560A         | Rear Panel                           | 1    | 1700mm chassis              |
|      | 57560B         | Rear Panel                           | 1    | 1500mm chassis              |
| 8    | 57561          | Ram Shield                           | 1    | 1500/1600 in 1600mm chassis |
|      | 57561A         | Ram Shield                           | 1    | 1700mm chassis              |
|      | 57561B         | Ram Shield                           | 1    | 1500mm chassis              |
| 9    | 61035          | Drive Shoe Half                      | 8    |                             |
| 10   | 61036          | Drive Hub                            | 4    |                             |
| 11   | 61285B         | Hydraulic Ram                        | 1    |                             |
| 12   | 61399          | Conveyor Main Section                | 1    |                             |
| 13   | 61400          | Conveyor End Section                 | 1    |                             |
| 14   | 61401          | Sensor Guard                         | 1    |                             |
| 15   | 61726          | Sensor Target Plate (shown)          | 1    |                             |
|      | 61801          | Sensor Target Plate (1700mm chassis) | 1    | Early machines only         |
|      | 61802          | Sensor Target Plate (1500mm chassis) | 1    | Early machines only         |
| 16   | 61525          | Pivot Pin (long)                     | 1    |                             |
| 17   | 61725          | Sensor Shield                        | 1    |                             |
| 18   |                |                                      |      |                             |
| 19   |                |                                      |      |                             |
| 20   | 50113          | Cable Gland                          | 1    |                             |
| 21   | 50114          | Gland Nut                            | 1    |                             |
| 22   | 59295          | Pipe Clamp                           | 1    |                             |
| 23   | 61751          | Pivot Pin                            | 2    |                             |
| 24   |                |                                      |      |                             |
| 25   | RPA610.300659  | Pivot Pin (short)                    | 1    |                             |
| 26   | RPC620.303070  | Cap                                  | 16   |                             |
| 27   | RPC700.300148  | Ø75 Plain Roller c/w Bearings        | 18   |                             |
| 28   | RPF200.035250  | Ø35 External Circlip                 | 8    |                             |
| 29   | RPGM070.00446  | Felt Seal                            | 16   |                             |
| 30   | RPGM089.00565  | Roller Shield                        | 16   |                             |
| 31   | RPGM200.16854  | Roller Assembly                      | 5    | (see list at end)           |
| 32   | RPH871.303039A | Hydraulic Ram                        | 1    |                             |
| 33   | RPM146.303066  | Pin                                  | 1    |                             |
| 34   | RPM162.304844  | Drive Shaft                          | 2    |                             |
| 35   | RPM176.303034  | Spacer (5mm)                         | 4    |                             |
| 36   | RPM176.303064  | Spacer                               | 1    |                             |
| 37   | RPM180.303071  | Pivot Bush                           | 16   |                             |
| 38   | RPM182.303035  | 12T 3/4"Pitch Sprocket               | 4    |                             |
| 39   | RPM206.304847  | Cover                                | 2    |                             |
| 40   | RPM224.304848  | Ram Shield                           | 1    |                             |
| 41   | RPT738.600012  | 3/4"Pitch Duplex Chain               | 2    |                             |
| 42   | RPF174.524000  | M24 Lock Nut                         | 1    |                             |
| 43   | 32037/2        | Sensor Cable 90° (5m)                | 1    |                             |
| 44   | JK63720/4      | Sensor Cable Straight (10m)          | 1    |                             |
| 45   |                |                                      |      |                             |

# 3.16c

# UNIPLUS SPARE PARTS

Machines from Serial No UN246

## Cross Conveyor Assembly

Assy No 61436

| Item | Part No.              | Description                                                                 | Qty.    | Remarks           |
|------|-----------------------|-----------------------------------------------------------------------------|---------|-------------------|
| 46   | RPW300.303144A        | 20mm Pitch Web Assembly                                                     | 1       | (see list at end) |
|      | RPW300.303144         | 28mm Pitch Web Assembly                                                     | 1       | (see list at end) |
|      | RPW300.303145         | 40mm Pitch Web Assembly                                                     | 1       | (see list at end) |
| 47   | RPA580.303229         | 28mm Pitch Web Bar Cover Kit                                                | 1       | Optional          |
| 48   | SFT30                 | Bearing                                                                     | 4       |                   |
| 49   |                       |                                                                             |         |                   |
| 50   |                       |                                                                             |         |                   |
| 51   | W0166                 | Ø30 External Circlip                                                        | 2       |                   |
| 52   |                       |                                                                             |         |                   |
| 53   | 22015008/025          | M8x25 Socket Head Cap Screw                                                 | 24      |                   |
| 54   | 22067006/030          | Ø6x30 Roll Pin                                                              | 2       |                   |
| 55   |                       |                                                                             |         |                   |
|      | <b>12506</b>          | <b>Roller Assembly Consists Of:</b>                                         |         |                   |
| 56   | 0000300504            | Felt Seal                                                                   | 1       |                   |
| 57   | 11265                 | Roller Spindle                                                              | 1       |                   |
| 58   | 6005RS                | Bearing                                                                     | 2       |                   |
| 59   | PH407                 | Seal                                                                        | 1       |                   |
| 60   | PH408                 | Seal                                                                        | 1       |                   |
| 61   | PH51AR                | Flanged Roller                                                              | 1       |                   |
| 62   | PS843                 | Circlip                                                                     | 2       |                   |
|      | <b>RPGM200.16854</b>  | <b>Roller Assembly Consists Of:</b>                                         |         |                   |
| 63   | RPM156.303068         | Plain Roller                                                                | 1       |                   |
| 64   | RPM180.303067         | Spindle                                                                     | 1       |                   |
| 65   | RPF200.020175         | Ø20 External Circlip                                                        | 1       |                   |
| 66   | 63042RS               | Bearing                                                                     | 1       |                   |
| 67   | W0167                 | Ø52 Internal Circlip                                                        | 1       |                   |
|      | <b>RPW300.303144A</b> | <b>20mm Pitch Web with 'F' Type Joiners (pressed steel) Consists Of:</b>    |         |                   |
| 76   | RPW300.303144A8       | Ø10 Joining Rod                                                             | 1       |                   |
| 77   | RPW300.303144A9       | 20mm Pitch 'F' Type Joiner (4 hole)                                         | 4       |                   |
| 78   |                       |                                                                             |         |                   |
| 79   | RPM222.304121         | Ø10 Web Rod                                                                 | 377     |                   |
| 80   | RPGM019.00155         | Clamp Plate                                                                 | 746     |                   |
| 81   | RPF240.155200         | Ø5x20 Rivet                                                                 | 1492    |                   |
| 82   | RPW300.303144A7       | Ø5x26 Rivet                                                                 | 16      |                   |
|      | <b>RPW300.303144</b>  | <b>28mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |                   |
| 83   | RPM222.101008         | Ø10 Joining Rod                                                             | 1       |                   |
|      | RPW300.303144A4       | Ø11 Joining Rod                                                             | 1       |                   |
| 84   | RPM419.252824         | 28mm Pitch M & F Joiners (2 hole)                                           | 2 pairs |                   |
| 85   |                       |                                                                             |         |                   |
| 86   | RPM222.304121         | Ø10 Web Rod                                                                 | 265     |                   |

# UNIPLUS SPARE PARTS

3.16d

Machines from Serial No UN246

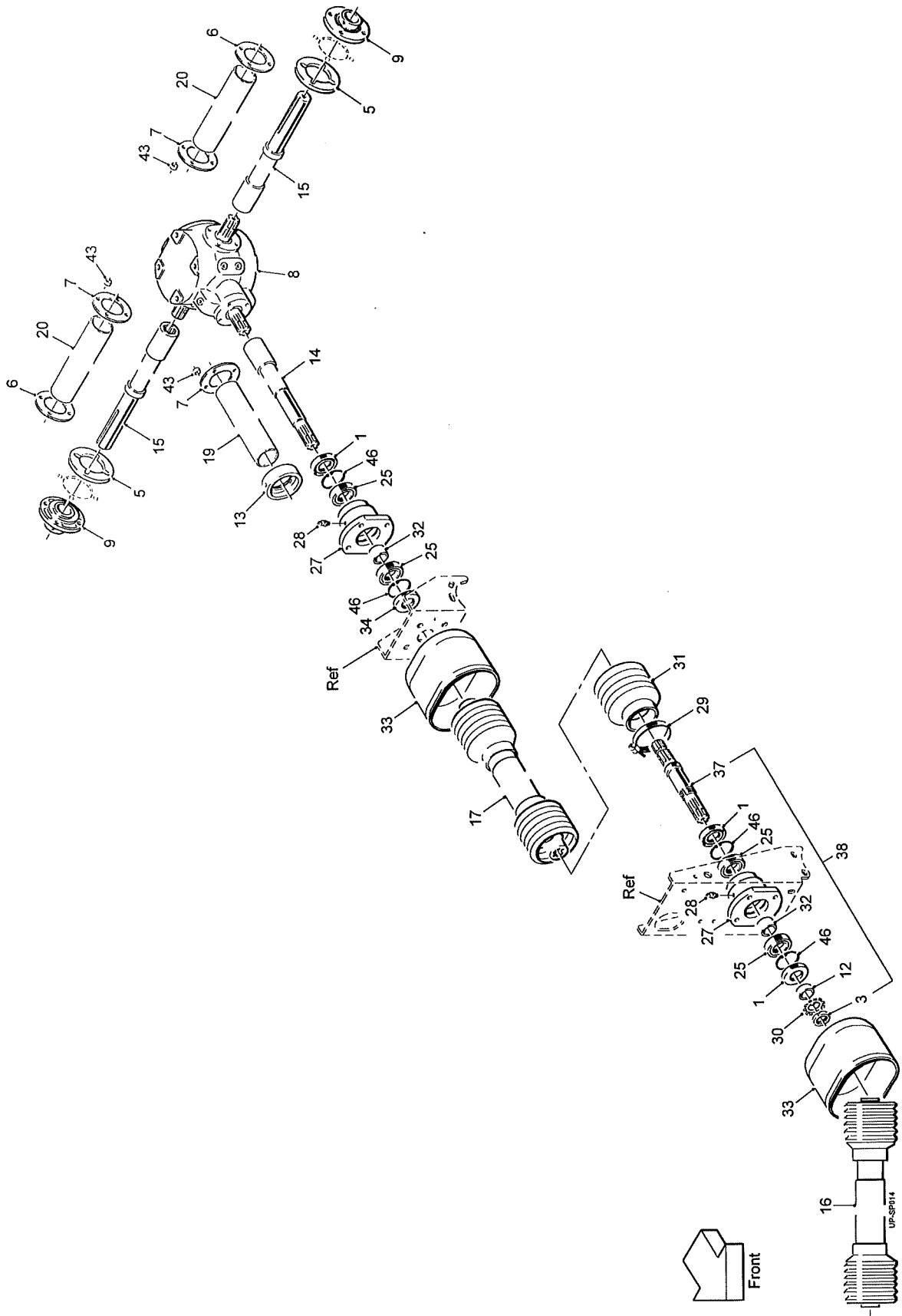
## Cross Conveyor Assembly

Assy No 61436

| Item | Part No.             | Description                                                                 | Qty.    | Remarks |
|------|----------------------|-----------------------------------------------------------------------------|---------|---------|
| 87   | RPGM019.00155        | Clamp Plate                                                                 | 526     |         |
| 88   | RPF240.150220        | Ø5x22 Rivet                                                                 | 1052    |         |
| 89   | RPF240.150250        | Ø5x25 Rivet                                                                 | 8       |         |
|      |                      |                                                                             |         |         |
|      | <b>RPW300.303145</b> | <b>40mm Pitch Web with Male/Female Joiners (pressed steel) Consists Of:</b> |         |         |
| 83   | RPM222.101008        | Ø10 Joining Rod                                                             | 1       |         |
|      | RPW300.303144A4      | Ø11 Joining Rod                                                             | 1       |         |
| 84   | RPM419.254024        | 40mm Pitch M & F Joiners (3 hole)                                           | 2 pairs |         |
| 85   |                      |                                                                             |         |         |
| 86   | RPM222.304121        | Ø10 Web Rod                                                                 | 186     |         |
| 87   | RPGM019.00155        | Clamp Plate                                                                 | 368     |         |
| 88   | RPF240.150220        | Ø5x22 Rivet                                                                 | 736     |         |
| 89   | RPF240.150250        | Ø5x22 Rivet                                                                 | 12      |         |



## Gearbox Input Drives



## 4.1a

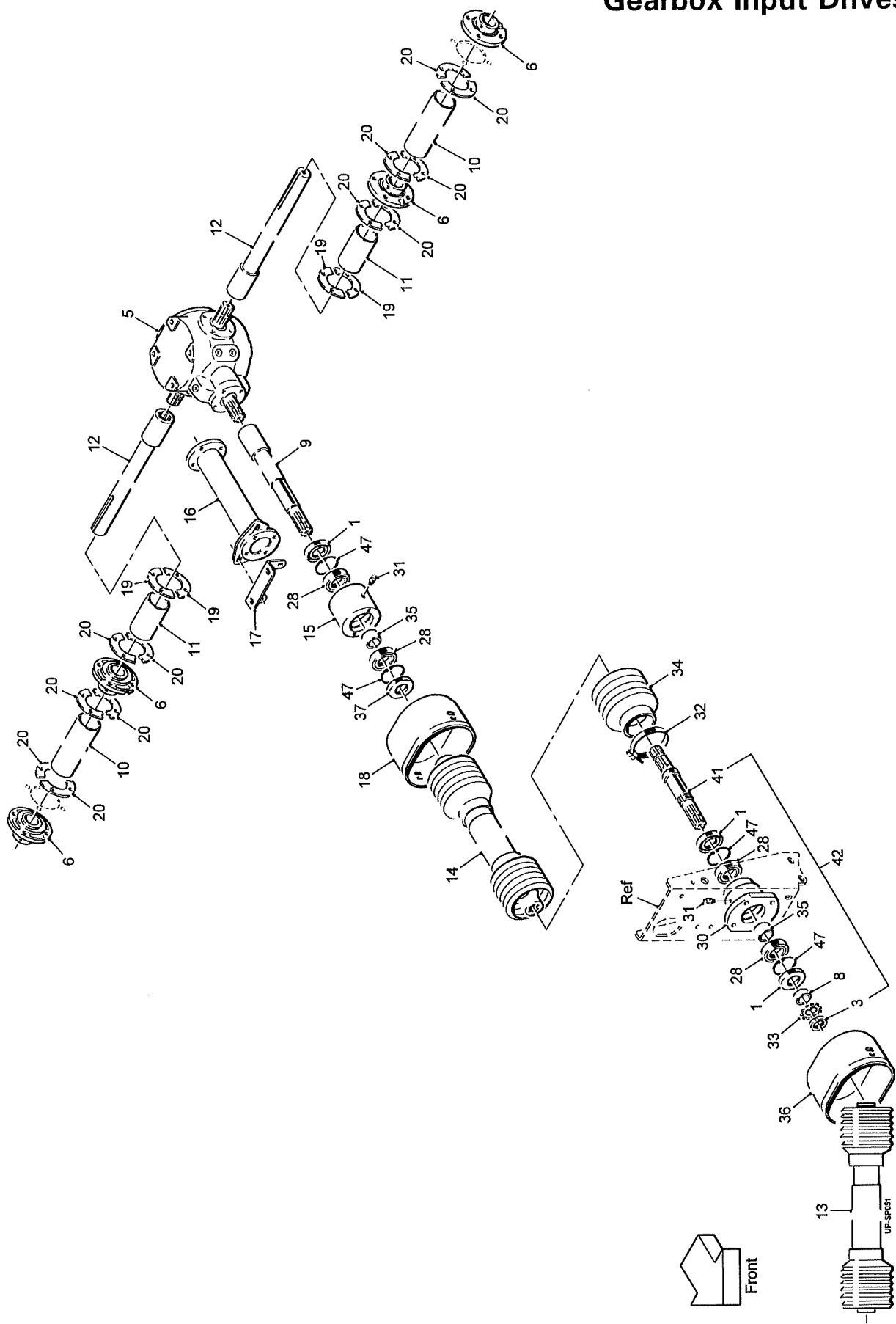
## UNIPLUS SPARE PARTS

### Gearbox Input Drives

| Item | Part No.        | Description                          | Qty. | Remarks     |
|------|-----------------|--------------------------------------|------|-------------|
| 1    | 11876/4         | Oil Seal (50x80x13)                  | 3    |             |
| 2    |                 |                                      |      |             |
| 3    | 45038           | M40 Lock Nut                         | 1    |             |
| 4    |                 |                                      |      |             |
| 5    | 57051           | Spacer Disc                          | 2    |             |
| 6    | 57070A          | Tube Support Disc                    | 2    |             |
| 7    | 57070B          | Tube Support Disc                    | 3    |             |
| 8    | 57098           | Gearbox Assembly                     | 1    |             |
| 9    | 57283           | Bearing                              | 2    |             |
| 10   |                 |                                      |      |             |
| 11   |                 |                                      |      |             |
| 12   | 61234           | Spacer (20mm)                        | 1    |             |
| 13   | 61239           | Guard Tube Support                   | 1    |             |
| 14   | 61240           | Gearbox Input Shaft                  | 1    |             |
| 15   | 61243           | Gearbox Output Shaft                 | 2    | 1500/1600mm |
|      | 61243A          | Gearbox Output Shaft                 | 2    | 1700mm      |
| 16   | 61292           | PTO Drive Coupling Complete          | 1    |             |
| 17   | 61294           | Intermediate Drive Coupling Complete | 1    |             |
| 18   |                 |                                      |      |             |
| 19   | 61241           | Guard Tube                           | 1    |             |
| 20   | 61242           | Guard Tube                           | 2    | 1500/1600mm |
|      | 61242A          | Guard Tube                           | 2    | 1700mm      |
| 21   |                 |                                      |      |             |
| 22   |                 |                                      |      |             |
| 23   |                 |                                      |      |             |
| 24   |                 |                                      |      |             |
| 25   | 6208            | Bearing                              | 4    |             |
| 26   |                 |                                      |      |             |
| 27   | RPA610.306283   | Bearing Housing                      | 2    |             |
| 28   | RPC648.081250   | M8 Straight Grease Nipple            | 2    |             |
| 29   | RPC654.303207   | Hose Clip                            | 1    |             |
| 30   | RPF284.140000   | Lock Washer                          | 1    |             |
| 31   | RPGMRPB95.01201 | Guard Cone                           | 1    |             |
| 32   | RPGM060.00659   | Spacer (37mm)                        | 2    |             |
| 33   | RPT842.306457   | Guard Cone                           | 2    |             |
| 34   | RPS200.408013   | Oil Seal (40x80x13)                  | 1    |             |
| 35   |                 |                                      |      |             |
| 36   |                 |                                      |      |             |
| 37   | RPS787B         | Splined Shaft                        | 1    |             |
| 38   | RPS972          | Drive Housing Assembly               | 1    |             |
| 39   |                 |                                      |      |             |
| 40   |                 |                                      |      |             |
| 41   |                 |                                      |      |             |
| 42   |                 |                                      |      |             |
| 43   | SS025011/015    | Steel Spacer                         | 12   |             |
| 44   |                 |                                      |      |             |
| 45   |                 |                                      |      |             |
| 46   | W0161           | Ø80 Internal Circlip                 | 4    |             |

Machines from Serial No UN246

Gearbox Input Drives



## 4.1a

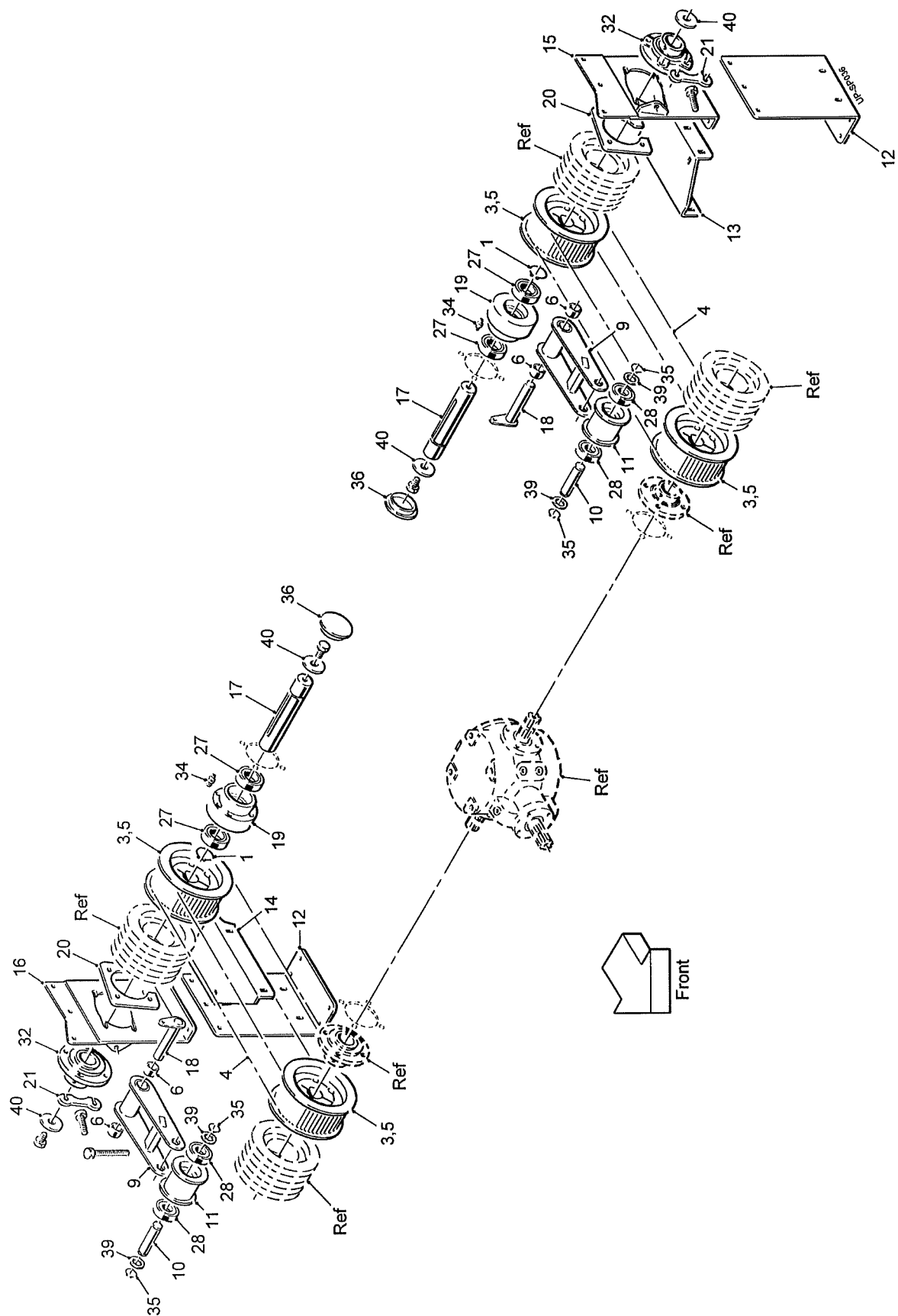
## UNIPLUS SPARE PARTS

Machines from Serial No UN246

### Gearbox Input Drives

| Item | Part No.        | Description                          | Qty. | Remarks                         |
|------|-----------------|--------------------------------------|------|---------------------------------|
| 1    | 11876/4         | Oil Seal (50x80x13)                  | 3    |                                 |
| 2    |                 |                                      |      |                                 |
| 3    | 45038           | M40 Lock Nut                         | 1    |                                 |
| 4    |                 |                                      |      |                                 |
| 5    | 57098           | Gearbox Assembly                     | 1    |                                 |
| 6    | 57283           | Bearing                              | 4    |                                 |
| 7    |                 |                                      |      |                                 |
| 8    | 61234           | Spacer (20mm)                        | 1    |                                 |
| 9    | 61240           | Gearbox Input Shaft                  | 1    |                                 |
| 10   | 61242           | Guard Tube                           | 2    | 1500/1600 bed in 1600mm chassis |
|      | 61242A          | Guard Tube                           | 2    | 1700mm chassis                  |
|      | 61242B          | Guard Tube                           | 2    | 1500mm chassis                  |
| 11   | 61242C          | Guard Tube                           | 2    |                                 |
| 12   | 61243           | Gearbox Output Shaft                 | 2    | 1500/1600 bed in 1600mm chassis |
|      | 61243A          | Gearbox Output Shaft                 | 2    | 1700mm chassis                  |
|      | 61243B          | Gearbox Output Shaft                 | 2    | 1500mm chassis                  |
| 13   | 61292           | PTO Drive Coupling Complete          | 1    |                                 |
| 14   | 61294           | Intermediate Drive Coupling Complete | 1    |                                 |
| 15   | 61778           | Bearing Housing                      | 1    |                                 |
| 16   | 61779           | Support Tube                         | 1    |                                 |
| 17   | 61808           | Support Bracket                      | 1    |                                 |
| 18   | 61809           | Guard Cone                           | 1    |                                 |
| 19   | 61824           | Support Disc Half                    | 4    |                                 |
| 20   | 61828           | Support Disc Half                    | 12   |                                 |
| 21   |                 |                                      |      |                                 |
| 22   |                 |                                      |      |                                 |
| 23   |                 |                                      |      |                                 |
| 24   |                 |                                      |      |                                 |
| 25   |                 |                                      |      |                                 |
| 26   |                 |                                      |      |                                 |
| 27   |                 |                                      |      |                                 |
| 28   | 6208            | Bearing                              | 4    |                                 |
| 29   |                 |                                      |      |                                 |
| 30   | RPA610.306283   | Bearing Housing                      | 1    |                                 |
| 31   | RPC648.081250   | M8 Straight Grease Nipple            | 2    |                                 |
| 32   | RPC654.303207   | Hose Clip                            | 1    |                                 |
| 33   | RPF284.140000   | Lock Washer                          | 1    |                                 |
| 34   | RPGMRPB95.01201 | Guard Cone                           | 1    |                                 |
| 35   | RPGM060.00659   | Spacer (37mm)                        | 2    |                                 |
| 36   | RPT842.306457   | Guard Cone                           | 1    |                                 |
| 37   | RPS200.408013   | Oil Seal (40x80x13)                  | 1    |                                 |
| 38   |                 |                                      |      |                                 |
| 39   |                 |                                      |      |                                 |
| 40   |                 |                                      |      |                                 |
| 41   | RPS787B         | Splined Shaft                        | 1    |                                 |
| 42   | RPS972          | Drive Housing Assembly               | 1    |                                 |
| 43   |                 |                                      |      |                                 |
| 44   |                 |                                      |      |                                 |
| 45   |                 |                                      |      |                                 |
| 46   |                 |                                      |      |                                 |
| 47   | W0161           | Ø80 Internal Circlip                 | 4    |                                 |

Gearbox Output Drives (star machine)



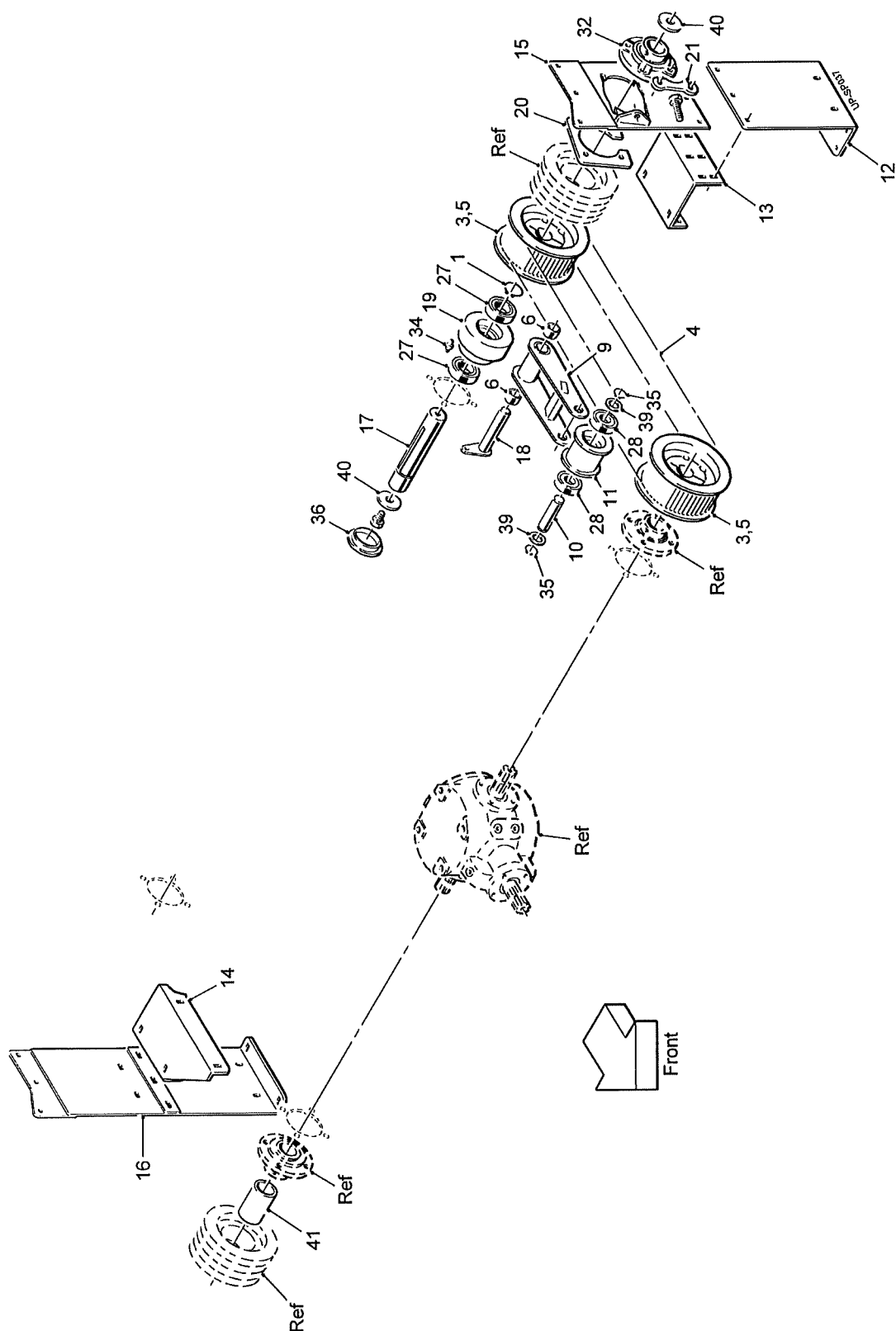
## 4.2a

## UNIPLUS SPARE PARTS

## Gearbox Output Drives (star machine)

| Item | Part No.      | Description                | Qty. | Remarks |
|------|---------------|----------------------------|------|---------|
| 1    | 33130/16      | Ø50 External Circlip       | 2    |         |
| 2    |               |                            |      |         |
| 3    | 57006         | Ø50 Taper Lock Bush (3020) | 4    |         |
| 4    | 57104         | Toothed Belt               | 2    |         |
| 5    | 57114         | Toothed Pulley             | 4    |         |
| 6    | 57129         | Plastic Bush               | 4    |         |
| 7    |               |                            |      |         |
| 8    |               |                            |      |         |
| 9    | 61244         | Jockey Arm                 | 2    |         |
| 10   | 61245         | Jockey Roller Spindle      | 2    |         |
| 11   | 61246         | Jockey Roller              | 2    |         |
| 12   | 61318         | Support Plate Bottom       | 2    |         |
| 13   | 61319         | Support Plate LH           | 1    |         |
| 14   | 61320         | Support Plate RH           | 1    |         |
| 15   | 61321         | Bearing Plate LH           | 1    |         |
| 16   | 61322         | Bearing Plate RH           | 1    |         |
| 17   | 61323         | Pulley Shaft               | 2    |         |
| 18   | 61326         | Jockey Arm Pivot Pin       | 2    |         |
| 19   | 61367         | Bearing Housing            | 2    |         |
| 20   | 61642         | Bearing Support Plate      | 2    |         |
| 21   | 61643         | Jacking Plate              | 2    |         |
| 22   |               |                            |      |         |
| 23   |               |                            |      |         |
| 24   |               |                            |      |         |
| 25   |               |                            |      |         |
| 26   |               |                            |      |         |
| 27   | 6210RS        | Bearing                    | 4    |         |
| 28   | 63052RS       | Bearing                    | 4    |         |
| 29   |               |                            |      |         |
| 30   |               |                            |      |         |
| 31   |               |                            |      |         |
| 32   | MFC50         | Bearing                    | 2    |         |
| 33   |               |                            |      |         |
| 34   | RPC648.081250 | M8 Straight Grease Nipple  | 2    |         |
| 35   | RPF200.025200 | Ø25 External Circlip       | 4    |         |
| 36   | RPM132.306672 | Housing Cap                | 2    |         |
| 37   |               |                            |      |         |
| 38   |               |                            |      |         |
| 39   | SS045026/002  | Steel Spacer               | 4    |         |
| 40   | SS060013/005  | Steel Spacer               | 4    |         |

Gearbox Output Drives (web machine)



## 4.3a

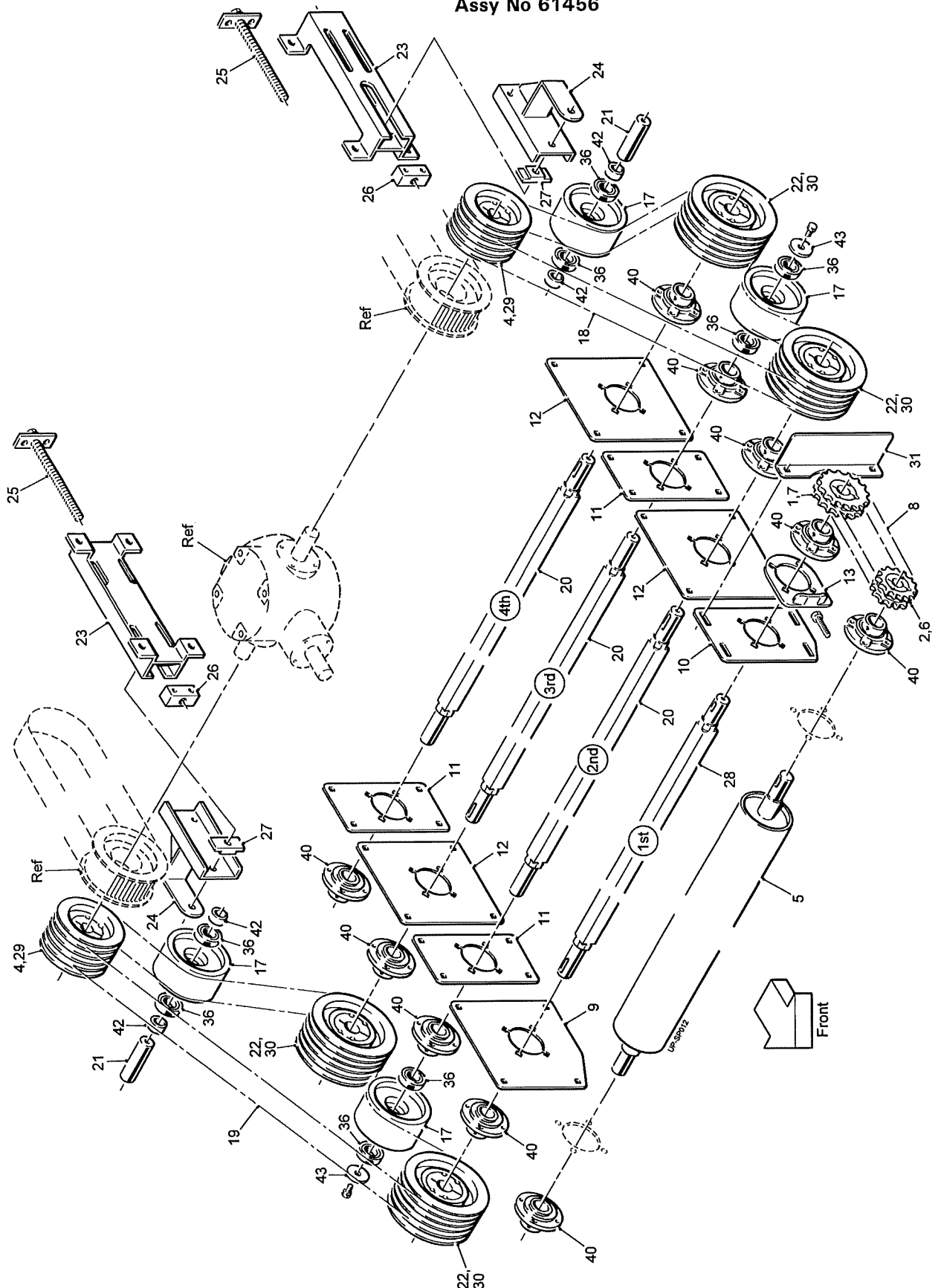
## UNIPLUS SPARE PARTS

## Gearbox Output Drives (web machine)

| Item | Part No.      | Description                | Qty. | Remarks |
|------|---------------|----------------------------|------|---------|
| 1    | 33130/16      | Ø50 External Circlip       | 1    |         |
| 2    |               |                            |      |         |
| 3    | 57006         | Ø50 Taper Lock Bush (3020) | 2    |         |
| 4    | 57104         | Toothed Belt               | 1    |         |
| 5    | 57114         | Toothed Pulley             | 2    |         |
| 6    | 57129         | Plastic Bush               | 2    |         |
| 7    |               |                            |      |         |
| 8    |               |                            |      |         |
| 9    | 61244         | Jockey Arm                 | 1    |         |
| 10   | 61245         | Jockey Roller Spindle      | 1    |         |
| 11   | 61246         | Jockey Roller              | 1    |         |
| 12   | 61318         | Support Plate Bottom       | 1    |         |
| 13   | 61622         | Support Plate LH           | 1    |         |
| 14   | 61320         | Support Plate RH           | 1    |         |
| 15   | 61621         | Bearing Plate LH           | 1    |         |
| 16   | 61623         | Support Plate RH           | 1    |         |
| 17   | 61323         | Pulley Shaft               | 1    |         |
| 18   | 61326         | Jockey Arm Pivot Pin       | 1    |         |
| 19   | 61367         | Bearing Housing            | 1    |         |
| 20   | 61642         | Bearing Support Plate      | 1    |         |
| 21   | 61643         | Jacking Plate              | 1    |         |
| 22   |               |                            |      |         |
| 23   |               |                            |      |         |
| 24   |               |                            |      |         |
| 25   |               |                            |      |         |
| 26   |               |                            |      |         |
| 27   | 6210RS        | Bearing                    | 2    |         |
| 28   | 63052RS       | Bearing                    | 2    |         |
| 29   |               |                            |      |         |
| 30   |               |                            |      |         |
| 31   |               |                            |      |         |
| 32   | MFC50         | Bearing                    | 1    |         |
| 33   |               |                            |      |         |
| 34   | RPC648.081250 | M8 Straight Grease Nipple  | 1    |         |
| 35   | RPF200.025200 | Ø25 External Circlip       | 2    |         |
| 36   | RPM132.306672 | Housing Cap                | 1    |         |
| 37   |               |                            |      |         |
| 38   |               |                            |      |         |
| 39   | SS045026/002  | Steel Spacer               | 2    |         |
| 40   | SS060013/005  | Steel Spacer               | 2    |         |
| 41   | SS060054/103  | Steel Spacer               | 1    |         |

## Drives for Front Roller and Stars

Assy No 61456



## 4.4a

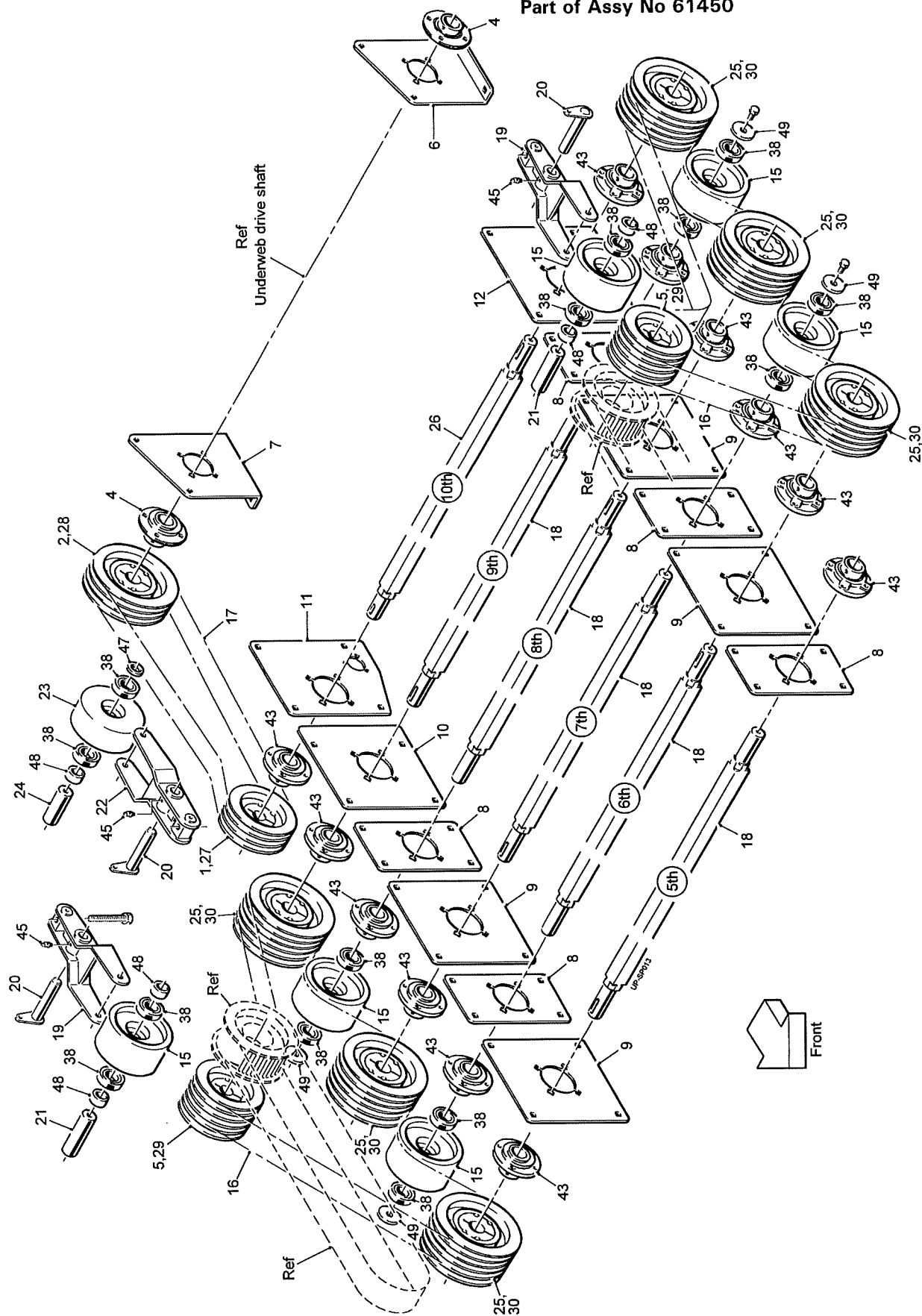
## UNIPLUS SPARE PARTS

## Drives for Front Roller and Stars

Assy No 61456

| Item | Part No.     | Description                         | Qty. | Remarks                            |
|------|--------------|-------------------------------------|------|------------------------------------|
| 1    | 33154        | Ø45 Taper Lock Bush (2517)          | 1    |                                    |
| 2    | 33162        | Ø45 Taper Lock Bush (2012)          | 1    |                                    |
| 3    |              |                                     |      |                                    |
| 4    | 57855        | Ø50 Taper Lock Bush (3535)          | 2    | Prior to serial No UN246 was 57888 |
| 5    | 57315        | Intake Roller                       | 1    | 1500/1600 bed in 1600mm chassis    |
|      | 61528        | Intake Roller                       | 1    | 1700mm chassis                     |
|      | 61787        | Intake Roller                       | 1    | 1500mm chassis                     |
| 6    | 57556        | 15T 1" Pitch Duplex Sprocket (2012) | 1    |                                    |
| 7    | 57557        | 20T 1" Pitch Duplex Sprocket (2517) | 1    |                                    |
| 8    | 57558        | 1" Pitch Duplex Chain               | 1    |                                    |
| 9    | 57671        | Bearing plate                       | 1    |                                    |
| 10   | 57672        | Bearing Plate                       | 1    |                                    |
| 11   | 57673        | Bearing Plate                       | 3    |                                    |
| 12   | 57674        | Bearing Plate                       | 3    |                                    |
| 13   | 57718        | Intake Roller Tensioner Plate       | 1    |                                    |
| 14   |              |                                     |      |                                    |
| 15   |              |                                     |      |                                    |
| 16   |              |                                     |      |                                    |
| 17   | 61247        | Roller                              | 4    |                                    |
| 18   | 61288        | V-Belt                              | 4    |                                    |
| 19   | 61289        | V-Belt                              | 4    |                                    |
| 20   | 61324        | Star Shaft (2nd, 3rd & 4th)         | 3    | 1500/1600 bed in 1600mm chassis    |
|      | 61324A       | Star Shaft (2nd, 3rd & 4th)         | 3    | 1700mm chassis                     |
|      | 61324B       | Star Shaft (2nd, 3rd & 4th)         | 3    | 1500mm chassis                     |
| 21   | 61327        | Pivot Shaft                         | 2    |                                    |
| 22   | 61366        | Ø45 Taper Lock Bush (3535)          | 4    |                                    |
| 23   | 61375        | Tensioner Mounting                  | 2    |                                    |
| 24   | 61376        | Roller Bracket                      | 2    |                                    |
| 25   | 61377        | Adjuster                            | 2    |                                    |
| 26   | 61378        | Roller Fixing Block                 | 2    |                                    |
| 27   | 61379        | Roller Fixing Plate                 | 2    |                                    |
| 28   | 61384        | Star Shaft (1st)                    | 1    | 1500/1600 bed in 1600mm chassis    |
|      | 61384A       | Star Shaft (1st)                    | 1    | 1700mm chassis                     |
|      | 61384B       | Star Shaft (1st)                    | 1    | 1500mm chassis                     |
| 29   | 61286        | Ø200 5-Groove Pulley                | 2    | 4-Groove Pulley 61526              |
| 30   | 61287        | Ø280 5-Groove Pulley                | 4    | 4-Groove Pulley 61527              |
| 31   | 61765        | Grease Shield                       | 1    |                                    |
| 32   |              |                                     |      |                                    |
| 33   |              |                                     |      |                                    |
| 34   |              |                                     |      |                                    |
| 35   |              |                                     |      |                                    |
| 36   | 62092RS      | Bearing                             | 8    |                                    |
| 37   |              |                                     |      |                                    |
| 38   |              |                                     |      |                                    |
| 39   |              |                                     |      |                                    |
| 40   | MFC45        | Bearing                             | 10   |                                    |
| 41   |              |                                     |      |                                    |
| 42   | SS055046/028 | Steel Spacer                        | 4    |                                    |
| 43   | SS050017/005 | Steel Spacer                        | 2    |                                    |

Drives for Star Shafts 5-10  
Part of Assy No 61450



## 4.5a

## UNIPLUS SPARE PARTS

## Drives for Star Shafts 5-10

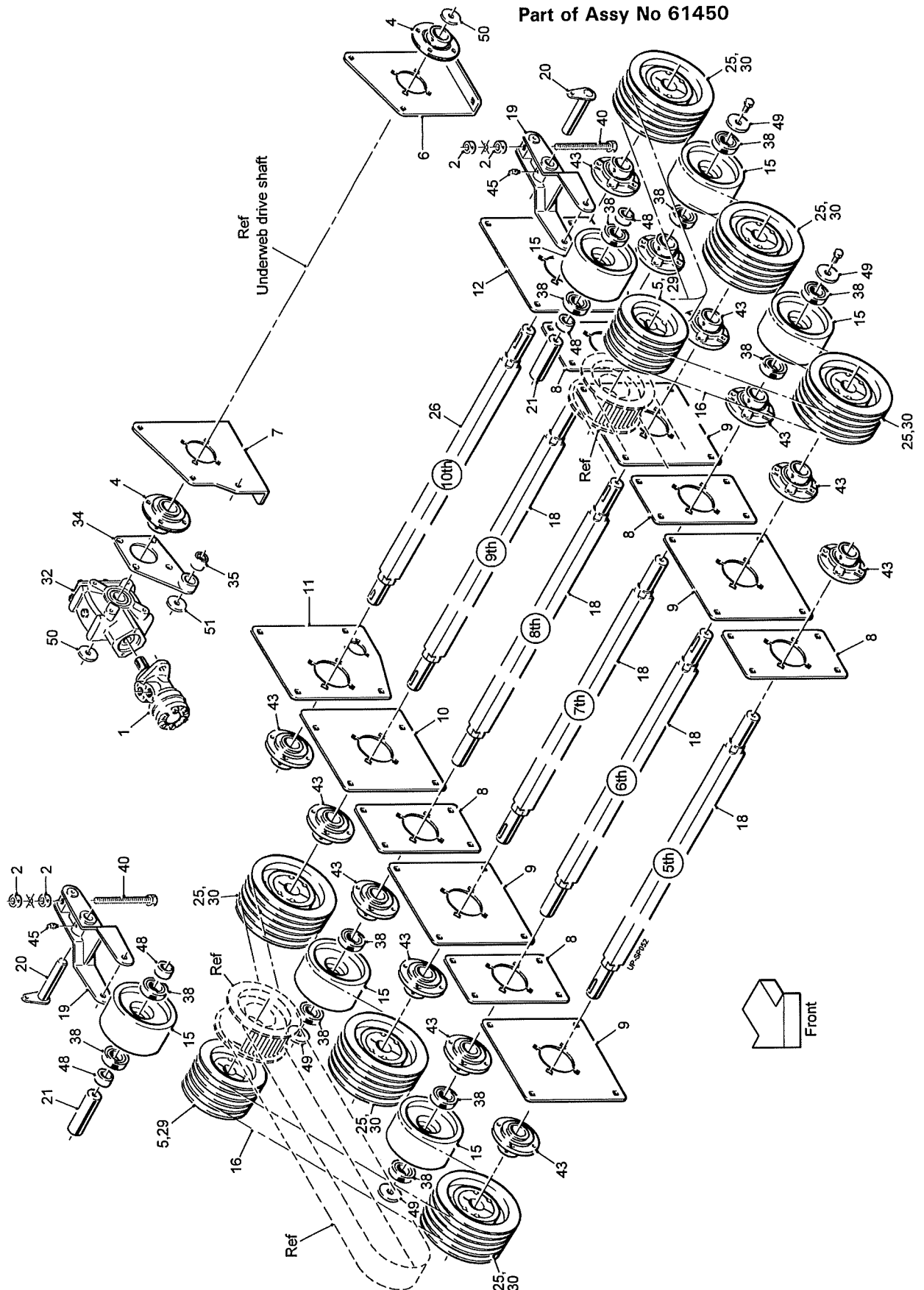
Part of Assy No 61450

| Item | Part No.      | Description                           | Qty. | Remarks               |
|------|---------------|---------------------------------------|------|-----------------------|
| 1    | 33154         | Ø45 Taper Lock Bush (2517)            | 1    |                       |
| 2    | 33156         | Ø45 Taper Lock Bush (3525)            | 1    |                       |
| 3    |               |                                       |      |                       |
| 4    | 57002         | Bearing                               | 2    |                       |
| 5    | 57888         | Ø50 Taper Lock Bush (3525)            | 2    |                       |
| 6    | 57148B        | Bearing Plate LH                      | 1    |                       |
| 7    | 57149B        | Bearing Plate RH                      | 1    |                       |
| 8    | 57673         | Bearing Plate                         | 5    |                       |
| 9    | 57674         | Bearing Plate                         | 4    |                       |
| 10   | 57675         | Bearing Plate                         | 1    |                       |
| 11   | 57676         | Bearing Plate                         | 1    |                       |
| 12   | 57677         | Bearing Plate                         | 1    |                       |
| 13   |               |                                       |      |                       |
| 14   |               |                                       |      |                       |
| 15   | 61247         | Roller                                | 6    |                       |
| 16   | 61290         | V-Belt (4000mm)                       | 8    |                       |
| 17   | 61291         | V-Belt (3820mm)                       | 3    |                       |
| 18   | 61324         | Star Shaft (5th, 6th, 7th, 8th & 9th) | 5    | 1500/1600mm           |
|      | 61324A        | Star Shaft (5th, 6th, 7th, 8th & 9th) | 5    | 1700mm                |
| 19   | 61325         | Jockey Arm                            | 2    |                       |
| 20   | 61326         | Jockey Arm Pivot Pin                  | 3    |                       |
| 21   | 61327         | Roller Spindle                        | 2    |                       |
| 22   | 61328         | Jockey Arm (narrow)                   | 1    |                       |
| 23   | 61329         | Roller (narrow)                       | 1    |                       |
| 24   | 61331         | Roller Spindle (narrow)               | 1    |                       |
| 25   | 61366         | Ø45 Taper Lock Bush (3535)            | 6    |                       |
| 26   | 61384         | Star Shaft (10th)                     | 1    | 1500/1600mm           |
|      | 61384A        | Star Shaft (10th)                     | 1    | 1700mm                |
| 27   | 61388         | Ø200 3-Groove Pulley                  | 1    |                       |
| 28   | 61431X        | Ø280 3-Groove Pulley                  | 1    |                       |
| 29   | 61286         | Ø200 5-Groove Pulley                  | 2    | 4-Groove Pulley 61526 |
| 30   | 61287         | Ø280 5-Groove Pulley                  | 6    | 4-Groove Pulley 61527 |
| 31   |               |                                       |      |                       |
| 32   |               |                                       |      |                       |
| 33   |               |                                       |      |                       |
| 34   |               |                                       |      |                       |
| 35   |               |                                       |      |                       |
| 36   |               |                                       |      |                       |
| 37   |               |                                       |      |                       |
| 38   | 62092RS       | Bearing                               | 14   |                       |
| 39   |               |                                       |      |                       |
| 40   |               |                                       |      |                       |
| 41   |               |                                       |      |                       |
| 42   |               |                                       |      |                       |
| 43   | MFC45         | Bearing                               | 12   |                       |
| 44   |               |                                       |      |                       |
| 45   | RPC648.081250 | M8 Straight Grease Nipple             | 3    |                       |
| 46   |               |                                       |      |                       |
| 47   | SS055046/004  | Steel Spacer                          | 1    |                       |
| 48   | SS055046/028  | Steel Spacer                          | 5    |                       |
| 49   | SS050017/005  | Steel Spacer                          | 4    |                       |

Machines from Serial No UN246

## Drives for Star Shafts 5-10

Part of Assy No 61450



## 4.5a

## UNIPLUS SPARE PARTS

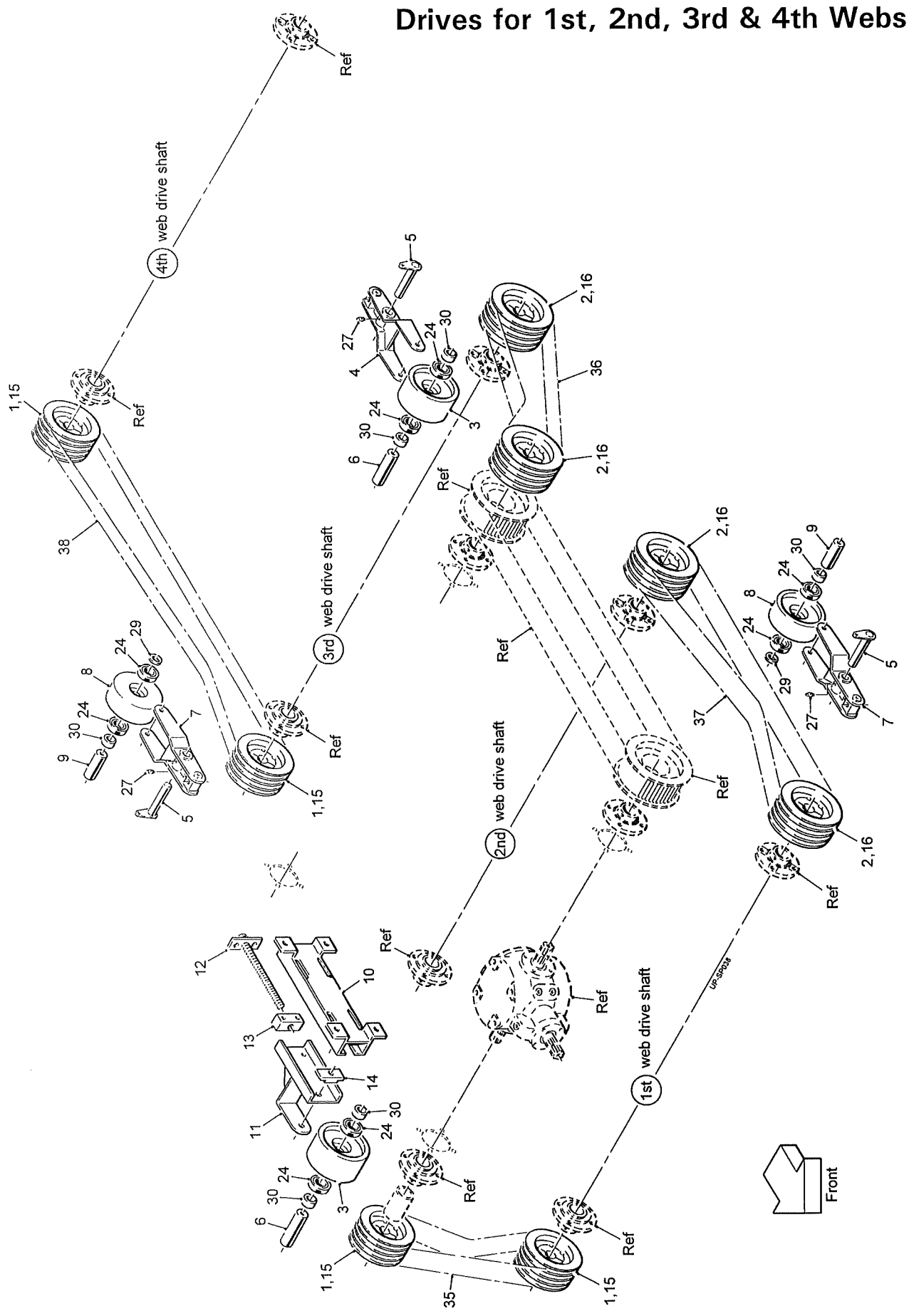
Machines from Serial No UN246

### Drives for Star Shafts 5-10

Part of Assy No 61450

| Item | Part No.      | Description                           | Qty. | Remarks                         |
|------|---------------|---------------------------------------|------|---------------------------------|
| 1    | 11608         | Hydraulic Motor                       | 1    |                                 |
| 2    | 11717         | Stop Collar                           | 4    |                                 |
| 3    |               |                                       |      |                                 |
| 4    | 57002         | Bearing                               | 2    |                                 |
| 5    | 57855         | Ø50 Taper Lock Bush (3535)            | 2    |                                 |
| 6    | 57148B        | Bearing Plate LH                      | 1    |                                 |
| 7    | 61697         | Bearing Plate RH                      | 1    |                                 |
| 8    | 57673         | Bearing Plate                         | 5    |                                 |
| 9    | 57674         | Bearing Plate                         | 4    |                                 |
| 10   | 57675         | Bearing Plate                         | 1    |                                 |
| 11   | 57676         | Bearing Plate                         | 1    |                                 |
| 12   | 57677         | Bearing Plate                         | 1    |                                 |
| 13   |               |                                       |      |                                 |
| 14   |               |                                       |      |                                 |
| 15   | 61247         | Roller                                | 6    |                                 |
| 16   | 61290         | V-Belt (4000mm)                       | 8    |                                 |
| 17   |               |                                       |      |                                 |
| 18   | 61324         | Star Shaft (5th, 6th, 7th, 8th & 9th) | 5    | 1500/1600 bed in 1600mm chassis |
|      | 61324A        | Star Shaft (5th, 6th, 7th, 8th & 9th) | 5    | 1700mm chassis                  |
|      | 61324B        | Star Shaft (5th, 6th, 7th, 8th & 9th) | 5    | 1500mm chassis                  |
| 19   | 61325         | Jockey Arm                            | 2    |                                 |
| 20   | 61326         | Jockey Arm Pivot Pin                  | 2    |                                 |
| 21   | 61327         | Roller Spindle                        | 2    |                                 |
| 22   |               |                                       |      |                                 |
| 23   |               |                                       |      |                                 |
| 24   |               |                                       |      |                                 |
| 25   | 61366         | Ø45 Taper Lock Bush (3535)            | 6    |                                 |
| 26   | 61384         | Star Shaft (10th)                     | 1    | 1500/1600 bed in 1600mm chassis |
|      | 61384A        | Star Shaft (10th)                     | 1    | 1700mm chassis                  |
|      | 61384B        | Star Shaft (10th)                     | 1    | 1500mm chassis                  |
| 27   |               |                                       |      |                                 |
| 28   |               |                                       |      |                                 |
| 29   | 61286         | Ø200 5-Groove Pulley                  | 2    | 4-Groove Pulley 61526           |
| 30   | 61287         | Ø280 5-Groove Pulley                  | 6    | 4-Groove Pulley 61527           |
| 31   |               |                                       |      |                                 |
| 32   | 56640         | Gearbox Assembly                      | 1    |                                 |
| 33   |               |                                       |      |                                 |
| 34   | 59678A        | Motor Reaction Bracket                | 1    |                                 |
| 35   | 59680         | Rubber Bush                           | 1    |                                 |
| 36   |               |                                       |      |                                 |
| 37   |               |                                       |      |                                 |
| 38   | 62092RS       | Bearing                               | 12   |                                 |
| 39   |               |                                       |      |                                 |
| 40   | 22011016/230  | M16x230 Setscrew                      | 2    |                                 |
| 41   |               |                                       |      |                                 |
| 42   |               |                                       |      |                                 |
| 43   | MFC45         | Bearing                               | 12   |                                 |
| 44   |               |                                       |      |                                 |
| 45   | RPC648.081250 | M8 Straight Grease Nipple             | 3    |                                 |
| 46   |               |                                       |      |                                 |
| 47   |               |                                       |      |                                 |
| 48   | SS055046/028  | Steel Spacer                          | 4    |                                 |
| 49   | SS050017/005  | Steel Spacer                          | 4    |                                 |
| 50   | SS050013/005  | Steel Spacer                          | 2    |                                 |
| 51   | SS060017/005  | Steel Spacer                          | 1    |                                 |

Drives for 1st, 2nd, 3rd & 4th Webs



## 4.6a

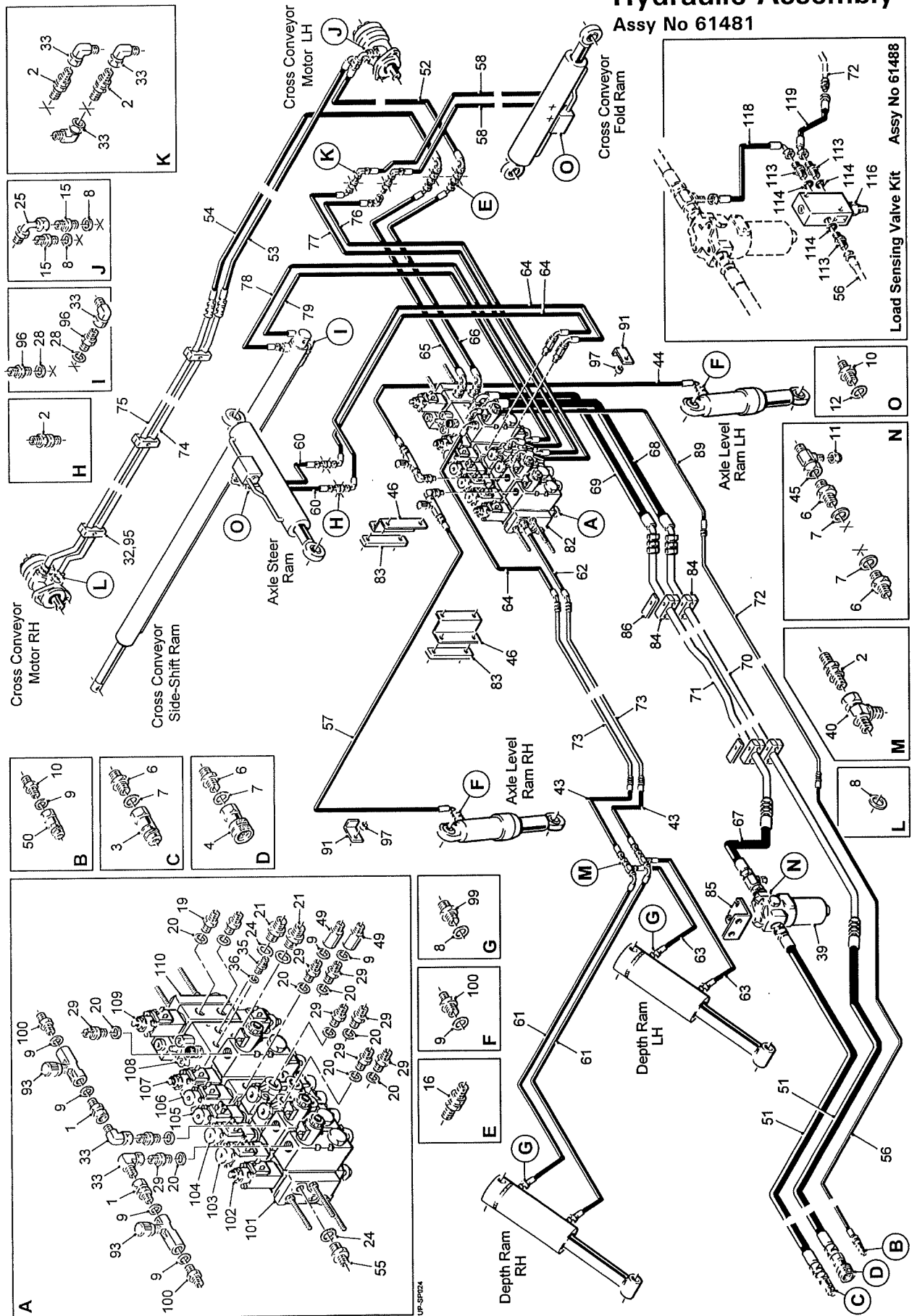
## UNIPLUS SPARE PARTS

## Drives for 1st, 2nd, 3rd &amp; 4th Webs

| Item | Part No.      | Description                | Qty. | Remarks |
|------|---------------|----------------------------|------|---------|
| 1    | 57006         | Ø50 Taper Lock Bush (3020) | 4    |         |
| 2    | 57855         | Ø50 Taper Lock Bush (3535) | 4    |         |
| 3    | 61247         | Roller                     | 2    |         |
| 4    | 61325         | Jockey Arm                 | 1    |         |
| 5    | 61326         | Jockey Arm Pivot Pin       | 3    |         |
| 6    | 61327         | Roller Spindle             | 2    |         |
| 7    | 61328         | Jockey Arm (narrow)        | 2    |         |
| 8    | 61329         | Roller (narrow)            | 2    |         |
| 9    | 61331         | Roller Spindle (narrow)    | 2    |         |
| 10   | 61375         | Tensioner Mounting         | 1    |         |
| 11   | 61376         | Roller Bracket             | 1    |         |
| 12   | 61377         | Adjuster                   | 1    |         |
| 13   | 61378         | Roller Fixing Block        | 1    |         |
| 14   | 61379         | Roller Fixing Plate        | 1    |         |
| 15   | 61588         | Ø212 4-Groove Pulley       | 4    |         |
| 16   | 61589         | Ø224 4-Groove Pulley       | 4    |         |
| 17   |               |                            |      |         |
| 18   |               |                            |      |         |
| 19   |               |                            |      |         |
| 20   |               |                            |      |         |
| 21   |               |                            |      |         |
| 22   |               |                            |      |         |
| 23   |               |                            |      |         |
| 24   | 62092RS       | Bearing                    | 8    |         |
| 25   |               |                            |      |         |
| 26   |               |                            |      |         |
| 27   | RPC648.081250 | M8 Straight Grease Nipple  | 3    |         |
| 28   |               |                            |      |         |
| 29   | SS055046/004  | Steel Spacer               | 2    |         |
| 30   | SS055046/028  | Steel Spacer               | 6    |         |
| 31   |               |                            |      |         |
| 32   |               |                            |      |         |
| 33   |               |                            |      |         |
| 34   |               |                            |      |         |
| 35   | VB99          | V-Belt (2000mm)            | 4    |         |
| 36   | VB100         | V-Belt (2120mm)            | 4    |         |
| 37   | VB101         | V-Belt (2650mm)            | 4    |         |
| 38   | VB102         | V-Belt (4250mm)            | 3    |         |

## Hydraulic Assembly

Assy No 61481



# 4.7a

# UNIPLUS SPARE PARTS

## Hydraulic Assembly

Assy No 61481

| Item | Part No. | Description                      | Qty. | Remarks              |
|------|----------|----------------------------------|------|----------------------|
| 1    | 10128    | 3/8"BSP M F Swivel Adaptor       | 2    |                      |
| 2    | 10466    | 3/8"BSP Bulkhead Adaptor         | 6    |                      |
| 3    | 11108A   | 3/4"Male Quick Release Coupler   | 1    |                      |
| 4    | 61600    | 3/4"Female Quick Release Coupler | 1    |                      |
| 5    |          |                                  |      |                      |
| 6    | 11115    | 3/4"BSP M M Adaptor              | 4    |                      |
| 7    | 11123    | 3/4"BSP Dowty Seal               | 4    |                      |
| 8    | 11124    | 1/2"BSP Dowty Seal               | 8    |                      |
| 9    | 11125    | 3/8"BSP Dowty Seal               | 8    |                      |
| 10   | 11336    | 1/4"BSP x 3/8"BSP M M Adaptor    | 5    |                      |
| 11   | 11876/9  | 1/4"BSP Blanking Cap             | 1    |                      |
| 12   | 11337    | 1/4"BSP Dowty Seal               | 4    |                      |
| 13   |          |                                  |      |                      |
| 14   |          |                                  |      |                      |
| 15   | 12315    | 1/2"BSP M M Adaptor              | 2    |                      |
| 16   | 12321    | 1/2"BSP Bulkhead Adaptor         | 2    |                      |
| 17   |          |                                  |      |                      |
| 18   |          |                                  |      |                      |
| 19   | 27459    | M18x1/2"BSP M M Adaptor          | 2    |                      |
| 20   | 27461    | M18 Dowty Seal                   | 11   |                      |
| 21   | 27904    | M22x3/4"BSP M M Adaptor          | 2    |                      |
| 22   |          |                                  |      |                      |
| 23   |          |                                  |      |                      |
| 24   | 31167    | M22 Dowty Seal                   | 3    |                      |
| 25   | 26086    | 1/2"BSP Swept 90°Adaptor         | 1    |                      |
| 26   |          |                                  |      |                      |
| 27   |          |                                  |      |                      |
| 28   | 37104    | M16 Dowty Seal                   | 2    |                      |
| 29   | 37599    | M18x3/8"BSP M M Adaptor          | 9    |                      |
| 30   |          |                                  |      |                      |
| 31   |          |                                  |      |                      |
| 32   | 41401    | Pipe Clamp (15-15)               | 3    |                      |
| 33   | 42343    | 3/8"BSP Compact 90°Adaptor       | 5    |                      |
| 34   |          |                                  |      |                      |
| 35   | 44207    | M14x1/4"BSP M M Adaptor          | 1    |                      |
| 36   | 44208    | M14 Dowty Seal                   | 1    |                      |
| 37   |          |                                  |      |                      |
| 38   |          |                                  |      |                      |
| 39   | 46859    | Pressure Filter Assembly         | 1    | Element only 37770/1 |
| 40   | 46939    | 3/8"BSP F M M Tee                | 2    |                      |
| 41   |          |                                  |      |                      |
| 42   |          |                                  |      |                      |
| 43   | 52251    | 3/8"Hose Assembly (450mm)        | 2    |                      |
| 44   | 55172    | 3/8"Hose Assembly (1860mm)       | 1    |                      |
| 45   | 57613    | 3/4"F x 1/4"M x 3/4"M Tee        | 1    |                      |
| 46   | 58079    | Valve Bracket                    | 2    |                      |
| 47   |          |                                  |      |                      |
| 48   |          |                                  |      |                      |
| 49   | 60781    | 3/8"BSP Barrel Extension         | 2    |                      |
| 50   | 60166    | 3/8"Male Quick Release Coupler   | 1    |                      |
| 51   | 60267    | 3/4"Hose Assembly (6070mm)       | 2    |                      |
| 52   | 60273    | 1/2"Hose Assembly (1970mm)       | 1    |                      |
| 53   | 60293    | 1/2"Hose Assembly (1900mm)       | 1    |                      |
| 54   | 60294    | 1/2"Hose Assembly (3700mm)       | 1    |                      |
| 55   | 60326    | M22 M x3/8"BSP F Swivel Adaptor  | 1    |                      |

**Hydraulic Assembly**
**Assy No 61481**

| Item | Part No.      | Description                             | Qty. | Remarks           |
|------|---------------|-----------------------------------------|------|-------------------|
| 56   | 60456         | 1/4"Hose Assembly (5900mm)              | 1    | (see list at end) |
| 57   | 60479         | 3/8"Hose Assembly (3560mm)              | 1    |                   |
| 58   | 60481         | 3/8"Hose Assembly (4700mm)              | 2    |                   |
| 59   |               |                                         |      |                   |
| 60   | 60565         | 3/8"Hose Assembly (400mm)               | 2    |                   |
| 61   | 60743         | 3/8"Hose Assembly (2300mm)              | 2    |                   |
| 62   | 60758         | 3/8"Hose Assembly (600mm)               | 1    |                   |
| 63   | 60759         | 3/8"Hose Assembly (750mm)               | 2    |                   |
| 64   | 60761         | 3/8"Hose Assembly (1250mm)              | 3    |                   |
| 65   | 60766         | 1/2"Hose Assembly (1600mm)              | 1    |                   |
| 66   | 60767         | 1/2"Hose Assembly (1700mm)              | 1    |                   |
| 67   | 60769         | 3/4"Hose Assembly (260mm)               | 1    |                   |
| 68   | 60770         | 3/4"Hose Assembly (1550mm)              | 1    |                   |
| 69   | 60771         | 3/4"Hose Assembly (1600mm)              | 1    |                   |
| 70   | 60772         | Ø25 Steel Pipe Assembly                 | 1    |                   |
| 71   | 60773         | Ø25 Steel Pipe Assembly                 | 1    |                   |
| 72   | 60774         | Ø10 Steel Pipe Assembly                 | 1    |                   |
| 73   | 60775         | Ø12 Steel Pipe Assembly                 | 2    |                   |
| 74   | 60776         | Ø15 Steel Pipe Assembly                 | 1    |                   |
| 75   | 60777         | Ø15 Steel Pipe Assembly                 | 1    |                   |
| 76   | 60782         | 3/8"Hose Assembly (2160mm)              | 1    |                   |
| 77   | 60783         | 3/8"Hose Assembly (2100mm)              | 1    |                   |
| 78   | 60784         | 3/8"Hose Assembly (3100mm)              | 1    |                   |
| 79   | 60480         | 3/8"Hose Assembly (3200mm)              | 1    |                   |
| 80   |               |                                         |      |                   |
| 81   |               |                                         |      |                   |
| 82   | 61266         | Valve Bank Assembly                     | 1    |                   |
| 83   | 61504         | Spacer Plate                            | 2    |                   |
| 84   | 61521         | Pipe Clamp (10-25-12)                   | 6    |                   |
| 85   | 61532         | Bulkhead Mounting                       | 1    |                   |
| 86   | 61637         | Clamp Plate                             | 3    |                   |
| 87   |               |                                         |      |                   |
| 88   |               |                                         |      |                   |
| 89   | 62747         | 1/4"Hose Assembly (1700mm)              | 1    |                   |
| 90   |               |                                         |      |                   |
| 91   | DWS677        | Pipe Clamp                              | 4    |                   |
| 92   |               |                                         |      |                   |
| 93   | KA17102       | 3/8"BSP Adjustable Restrictor Valve     | 2    |                   |
| 94   |               |                                         |      |                   |
| 95   | RPC654.308052 | Pipe Clamp Plate                        | 3    |                   |
| 96   | RPH700.170616 | M16x3/8" BSP M M Adaptor                | 2    |                   |
| 97   | SS012010/015  | Steel Spacer                            | 4    |                   |
| 98   |               |                                         |      |                   |
| 99   | UC25          | 1/2"BSPx3/8"BSP M M Adptor              | 4    |                   |
| 100  | UC31A         | 3/8"BSP M M Adptor                      | 8    |                   |
|      | <b>61266</b>  | <b>Valve Bank Assembly Consists Of:</b> |      |                   |
| 101  | 57085/2       | End Plate                               | 1    |                   |
| 102  | 57085/6       | 'Axle Level LH' Section                 | 1    |                   |
| 103  | 57085/6       | 'Axle Level RH' Section                 | 1    |                   |
| 104  | 57085/3       | 'Cross Conveyor Fold' Section           | 1    |                   |
| 105  | 57085/3       | 'Cross Conveyor Side-shift' Section     | 1    |                   |
| 106  | 46285/10      | 'Axle Steer' Section                    | 1    |                   |
| 107  | 57085/7       | 'Share Depth' Section                   | 1    |                   |

Hydraulic Assembly

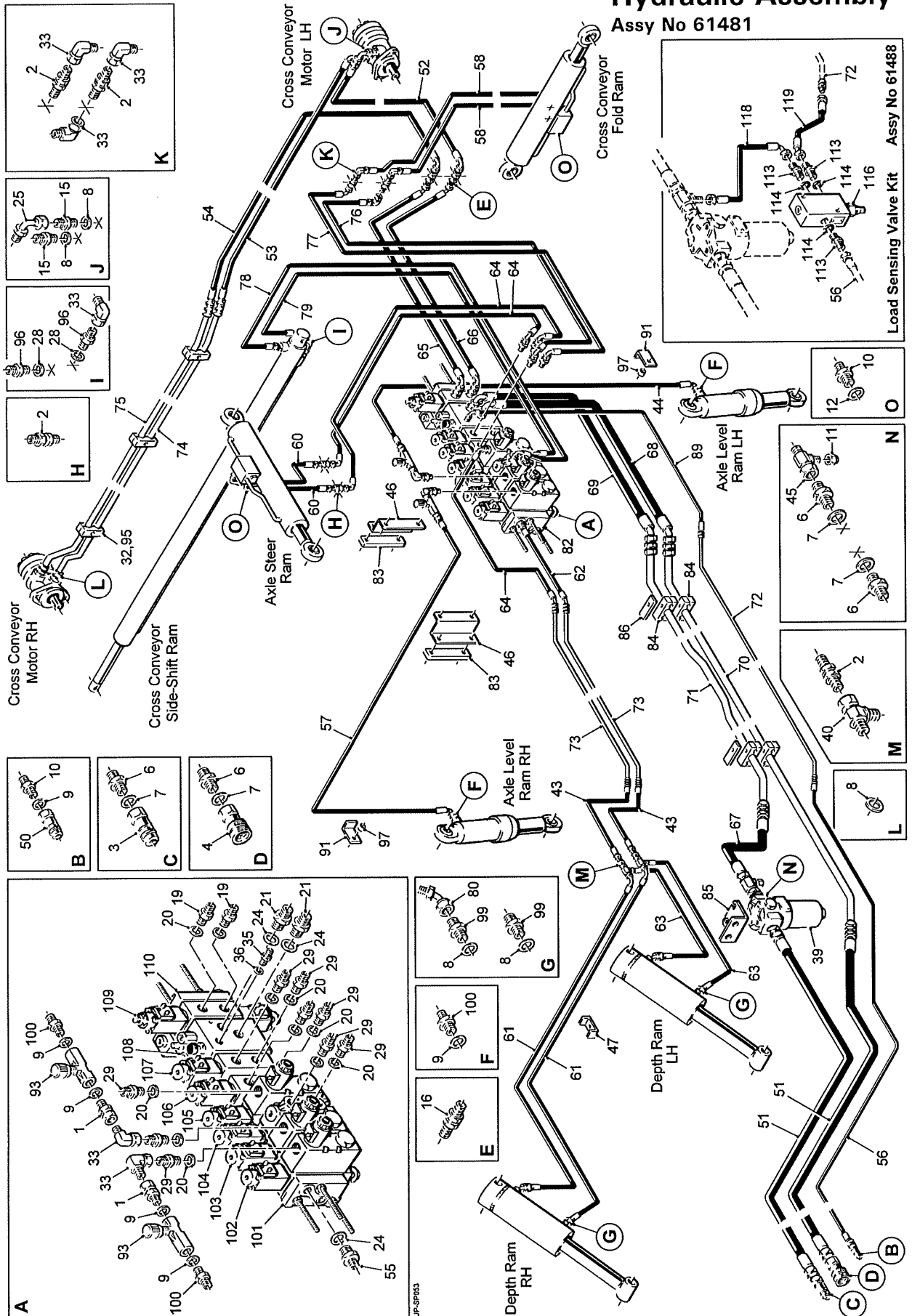
Assy No 61481

| Item | Part No. | Description                         | Qty. | Remarks |
|------|----------|-------------------------------------|------|---------|
| 108  | 46285/4  | Inlet Section                       | 1    |         |
| 109  | 57085/5  | 'Cross Conveyor Motors' Section     | 1    |         |
| 110  | 57085/2  | End plate                           | 1    |         |
| 111  |          |                                     |      |         |
| 112  |          |                                     |      |         |
|      | 61488    | Load Sensing Valve Kit Consists Of: |      |         |
| 113  | 44207    | M14x1/4"BSP M M Adaptor             | 3    |         |
| 114  | 44208    | M14 Dowty Seal                      | 3    |         |
| 115  |          |                                     |      |         |
| 116  | 57523    | Load Sensing Valve                  | 1    |         |
| 117  |          |                                     |      |         |
| 118  | 44650    | 1/4"Hose Assembly (300mm)           | 1    |         |
| 119  | 60763    | 1/4"Hose Assembly (290mm)           | 1    |         |

Machines from Serial No UN246

## Hydraulic Assembly

Assy No 61481



**4.7a****UNIPLUS SPARE PARTS**

Machines from Serial No UN246

**Hydraulic Assembly**

Assy No 61481

| Item | Part No. | Description                      | Qty. | Remarks              |
|------|----------|----------------------------------|------|----------------------|
| 1    | 10128    | 3/8"BSP M F Swivel Adaptor       | 2    |                      |
| 2    | 10466    | 3/8"BSP Bulkhead Adaptor         | 6    |                      |
| 3    | 11108A   | 3/4"Male Quick Release Coupler   | 1    |                      |
| 4    | 61600    | 3/4"Female Quick Release Coupler | 1    |                      |
| 5    |          |                                  |      |                      |
| 6    | 11115    | 3/4"BSP M M Adaptor              | 4    |                      |
| 7    | 11123    | 3/4"BSP Dowty Seal               | 4    |                      |
| 8    | 11124    | 1/2"BSP Dowty Seal               | 8    |                      |
| 9    | 11125    | 3/8"BSP Dowty Seal               | 6    |                      |
| 10   | 11336    | 1/4"BSP x 3/8"BSP M M Adaptor    | 5    |                      |
| 11   | 11876/9  | 1/4"BSP Blanking Cap             | 1    |                      |
| 12   | 11337    | 1/4"BSP Dowty Seal               | 4    |                      |
| 13   |          |                                  |      |                      |
| 14   |          |                                  |      |                      |
| 15   | 12315    | 1/2"BSP M M Adaptor              | 2    |                      |
| 16   | 12321    | 1/2"BSP Bulkhead Adaptor         | 2    |                      |
| 17   |          |                                  |      |                      |
| 18   |          |                                  |      |                      |
| 19   | 27459    | M18x1/2"BSP M M Adaptor          | 2    |                      |
| 20   | 27461    | M18 Dowty Seal                   | 11   |                      |
| 21   | 27904    | M22x3/4"BSP M M Adaptor          | 2    |                      |
| 22   |          |                                  |      |                      |
| 23   |          |                                  |      |                      |
| 24   | 31167    | M22 Dowty Seal                   | 3    |                      |
| 25   | 26086    | 1/2"BSP Swept 90° Adaptor        | 1    |                      |
| 26   |          |                                  |      |                      |
| 27   |          |                                  |      |                      |
| 28   | 37104    | M16 Dowty Seal                   | 2    |                      |
| 29   | 37599    | M18x3/8"BSP M M Adaptor          | 9    |                      |
| 30   |          |                                  |      |                      |
| 31   |          |                                  |      |                      |
| 32   | 41401    | Pipe Clamp (15-15)               | 3    |                      |
| 33   | 42343    | 3/8"BSP Compact 90° Adaptor      | 5    |                      |
| 34   |          |                                  |      |                      |
| 35   | 44207    | M14x1/4"BSP M M Adaptor          | 1    |                      |
| 36   | 44208    | M14 Dowty Seal                   | 1    |                      |
| 37   |          |                                  |      |                      |
| 38   |          |                                  |      |                      |
| 39   | 46859    | Pressure Filter Assembly         | 1    |                      |
| 40   | 46939    | 3/8"BSP F M M Tee                | 2    |                      |
| 41   |          |                                  |      | Element only 37770/1 |
| 42   |          |                                  |      |                      |
| 43   | 52251    | 3/8"Hose Assembly (450mm)        | 2    |                      |
| 44   | 55172    | 3/8"Hose Assembly (1860mm)       | 1    |                      |
| 45   | 57613    | 3/4"F x 1/4"M x 3/4"M Tee        | 1    |                      |
| 46   | 58079    | Valve Bracket                    | 2    |                      |
| 47   | 59295    | Pipe Clamp                       | 6    |                      |
| 48   |          |                                  |      |                      |
| 49   |          |                                  |      |                      |
| 50   | 60166    | 3/8"Male Quick Release Coupler   | 1    |                      |
| 51   | 60267    | 3/4"Hose Assembly (6070mm)       | 2    |                      |
| 52   | 60273    | 1/2"Hose Assembly (1970mm)       | 1    |                      |
| 53   | 60293    | 1/2"Hose Assembly (1900mm)       | 1    |                      |
| 54   | 60294    | 1/2"Hose Assembly (3700mm)       | 1    |                      |
| 55   | 60326    | M22 M x3/8"BSP F Swivel Adaptor  | 1    |                      |

# UNIPLUS SPARE PARTS

4.7b

Machines from Serial No UN246

## Hydraulic Assembly

Assy No 61481

| Item | Part No.      | Description                         | Qty. | Remarks           |
|------|---------------|-------------------------------------|------|-------------------|
| 56   | 60456         | 1/4"Hose Assembly (5900mm)          | 1    |                   |
| 57   | 60479         | 3/8"Hose Assembly (3560mm)          | 1    |                   |
| 58   | 60780         | 3/8"Hose Assembly (3900mm)          | 2    |                   |
| 59   |               |                                     |      |                   |
| 60   | 60565         | 3/8"Hose Assembly (400mm)           | 2    |                   |
| 61   | 60743         | 3/8"Hose Assembly (2300mm)          | 2    |                   |
| 62   | 60758         | 3/8"Hose Assembly (600mm)           | 1    |                   |
| 63   | 60759         | 3/8"Hose Assembly (750mm)           | 2    |                   |
| 64   | 60761         | 3/8"Hose Assembly (1250mm)          | 3    |                   |
| 65   | 60766         | 1/2"Hose Assembly (1600mm)          | 1    |                   |
| 66   | 60767         | 1/2"Hose Assembly (1700mm)          | 1    |                   |
| 67   | 60769         | 3/4"Hose Assembly (260mm)           | 1    |                   |
| 68   | 60770         | 3/4"Hose Assembly (1550mm)          | 1    |                   |
| 69   | 60771         | 3/4"Hose Assembly (1600mm)          | 1    |                   |
| 70   | 60772         | Ø25 Steel Pipe Assembly             | 1    |                   |
| 71   | 60773         | Ø25 Steel Pipe Assembly             | 1    |                   |
| 72   | 60774         | Ø10 Steel Pipe Assembly             | 1    |                   |
| 73   | 60775         | Ø12 Steel Pipe Assembly             | 2    |                   |
| 74   | 60776         | Ø15 Steel Pipe Assembly             | 1    |                   |
| 75   | 60777         | Ø15 Steel Pipe Assembly             | 1    |                   |
| 76   | 60782         | 3/8"Hose Assembly (2160mm)          | 1    |                   |
| 77   | 60783         | 3/8"Hose Assembly (2100mm)          | 1    |                   |
| 78   | 60784         | 3/8"Hose Assembly (3100mm)          | 1    |                   |
| 79   | 60480         | 3/8"Hose Assembly (3200mm)          | 1    |                   |
| 80   | 60491         | 3/8"BSP Swept 45° Adaptor           | 2    |                   |
| 81   |               |                                     |      |                   |
| 82   | 61266         | Valve Bank Assembly                 | 1    |                   |
| 83   | 61504         | Spacer Plate                        | 2    |                   |
| 84   | 61521         | Pipe Clamp (10-25-12)               | 6    |                   |
| 85   | 61532         | Bulkhead Mounting                   | 1    |                   |
| 86   | 61637         | Clamp Plate                         | 3    |                   |
| 87   |               |                                     |      |                   |
| 88   |               |                                     |      |                   |
| 89   | 62747         | 1/4"Hose Assembly (1700mm)          | 1    |                   |
| 90   |               |                                     |      |                   |
| 91   | DWS677        | Pipe Clamp                          | 4    |                   |
| 92   |               |                                     |      |                   |
| 93   | KA17102       | 3/8"BSP Adjustable Restrictor Valve | 2    |                   |
| 94   |               |                                     |      |                   |
| 95   | RPC654.308052 | Pipe Clamp Plate                    | 3    |                   |
| 96   | RPH700.170616 | M16x3/8"BSP M M Adaptor             | 2    |                   |
| 97   | SS012010/015  | Steel Spacer                        | 4    |                   |
| 98   |               |                                     |      |                   |
| 99   | UC25          | 1/2"BSPx3/8"BSP M M Adptor          | 4    |                   |
| 100  | UC31A         | 3/8"BSP M M Adptor                  | 8    |                   |
|      |               |                                     |      | (see list at end) |
|      | 61266         | Valve Bank Assembly Consists Of:    |      |                   |
| 101  | 57085/2       | End Plate                           | 1    |                   |
| 102  | 57085/6       | 'Axle Level LH' Section             | 1    |                   |
| 103  | 57085/6       | 'Axle Level RH' Section             | 1    |                   |
| 104  | 57085/3       | 'Cross Conveyor Side Shift' Section | 1    |                   |
| 105  | 57085/7       | 'Share Depth' Section               | 1    |                   |
| 106  | 46285/3       | 'Cross Conveyor Fold' Section       | 1    |                   |
| 107  | 46285/10      | 'Axle Steer' Section                | 1    |                   |

4.7c

UNIPLUS SPARE PARTS

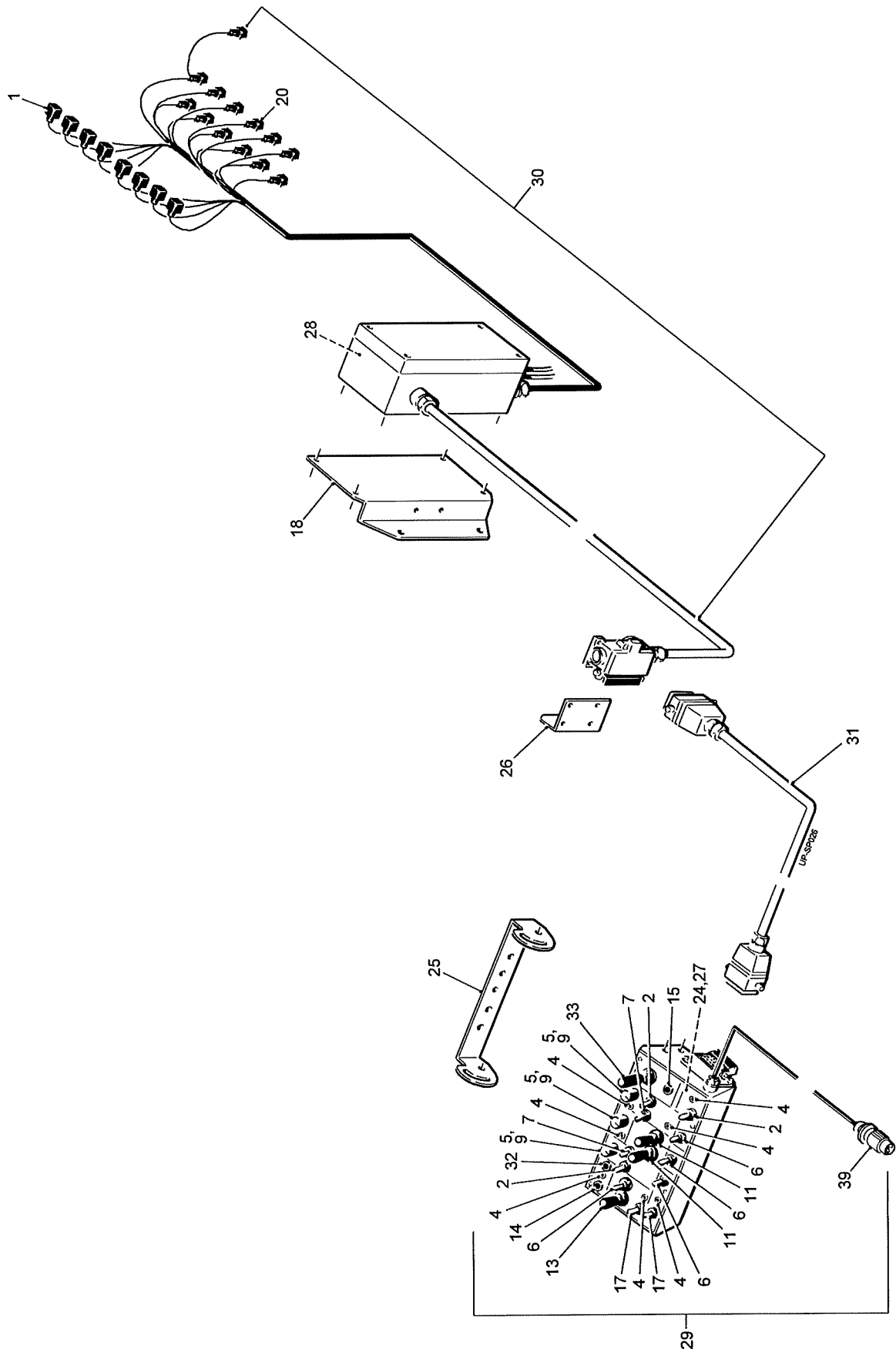
Machines from Serial No UN246

Hydraulic Assembly

Assy No 61481

| Item | Part No.     | Description                                | Qty. | Remarks |
|------|--------------|--------------------------------------------|------|---------|
| 108  | 46285/4      | Inlet Section                              | 1    |         |
| 109  | 57085/5      | 'Cross Conveyor Motors' Section            | 1    |         |
| 110  | 57085/2      | End plate                                  | 1    |         |
| 111  |              |                                            |      |         |
| 112  |              |                                            |      |         |
|      | <b>61488</b> | <b>Load Sensing Valve Kit Consists Of:</b> |      |         |
| 113  | 44207        | M14x1/4"BSP M M Adaptor                    | 3    |         |
| 114  | 44208        | M14 Dowty Seal                             | 3    |         |
| 115  |              |                                            |      |         |
| 116  | 57523        | Load Sensing Valve                         | 1    |         |
| 117  |              |                                            |      |         |
| 118  | 44650        | 1/4"Hose Assembly (300mm)                  | 1    |         |
| 119  | 60763        | 1/4"Hose Assembly (290mm)                  | 1    |         |

## Electrical Assembly



## 4.8a

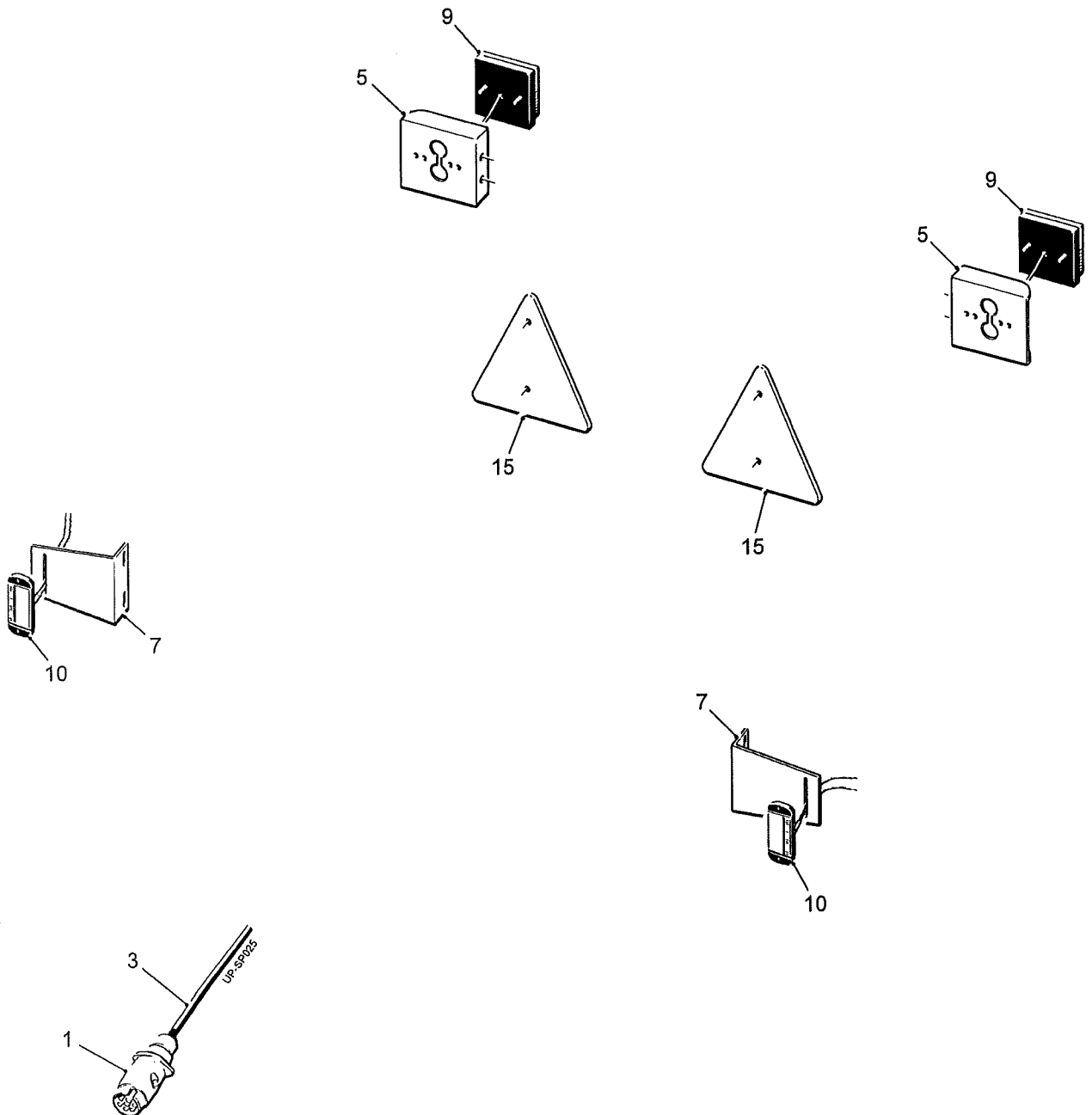
## UNIPLUS SPARE PARTS

### Electrical Assembly

| Item | Part No.      | Description                      | Qty. | Remarks                      |
|------|---------------|----------------------------------|------|------------------------------|
| 1    | 27189         | Valve Plug                       | 8    | (not shown)                  |
| 2    | 27468         | 3-Way Spring-Back Switch         | 3    |                              |
| 3    |               |                                  |      |                              |
| 4    | 37190         | LED (red)                        | 7    |                              |
| 5    | 37272/1       | Speed Control Card               | 3    |                              |
| 6    | 37277         | Switch                           | 4    |                              |
| 7    | 37278         | Switch                           | 2    |                              |
| 8    |               |                                  |      |                              |
| 9    | 44723         | Control Knob & Cap               | 3    |                              |
| 10   |               |                                  |      |                              |
| 11   | 57159         | Toggle Switch                    | 2    |                              |
| 12   | 57160         | Toggle Switch Boot               | 3    |                              |
| 13   | 57242         | Toggle Switch                    | 1    |                              |
| 14   | 57243         | Push Button Switch (green)       | 1    |                              |
| 15   | 57244         | Push Button Switch (yellow)      | 1    |                              |
| 16   |               |                                  |      | Prior to UN246 was 58110     |
| 17   | 58064         | Switch                           | 2    |                              |
| 18   | 58110A        | Junction Box Mounting Plate      | 1    |                              |
| 19   |               |                                  |      |                              |
| 20   | 59402         | 2-Way Terminal Plug              | 13   |                              |
| 21   |               |                                  |      |                              |
| 22   |               |                                  |      |                              |
| 23   |               |                                  |      |                              |
| 24   | 61340         | Control Box Decal                | 1    |                              |
| 25   | 61343         | Control Box Mounting             | 1    |                              |
| 26   | 61373         | Plug Mounting Plate              | 1    | Machines prior to UN246 only |
| 27   | 61407         | Control Box Circuit Board        | 1    |                              |
| 28   | 61408         | Distribution Box Circuit Board   | 1    |                              |
| 29   | 61464         | Control Box Assembly             | 1    |                              |
| 30   | 61465         | Distribution Box & Loom Assembly | 1    |                              |
| 31   | 61466         | Link Loom Assembly               | 1    |                              |
| 32   | 61473         | Push Button Switch (red)         | 1    |                              |
| 33   | 61474         | 4-Position Joystick              | 1    |                              |
| 34   |               |                                  |      |                              |
| 35   |               |                                  |      |                              |
| 36   |               |                                  |      | (not shown)                  |
| 37   |               |                                  |      |                              |
| 38   |               |                                  |      |                              |
| 39   | RPGMB94.01478 | 3-Pin 'D' Plug                   | 1    |                              |
| 40   |               |                                  |      |                              |
| 41   | RPS792        | Switch Boot                      | 11   |                              |

## Road Lights

Assy No 61486



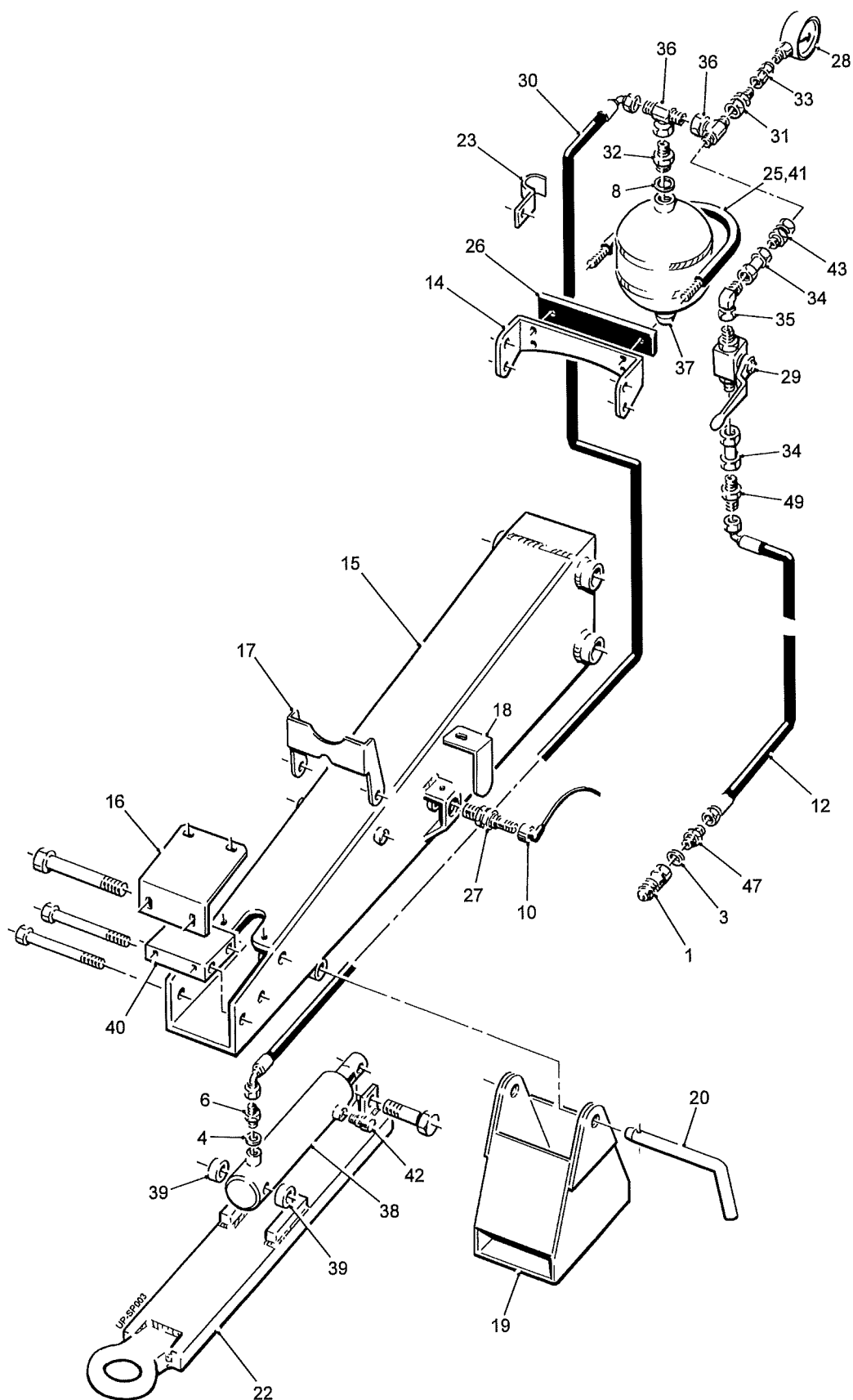
Road Lights

Assy No 61486

| Item | Part No.      | Description            | Qty. | Remarks                    |
|------|---------------|------------------------|------|----------------------------|
| 1    | 10134         | 7 Pin Plug             | 1    | Used with boulder box only |
| 2    |               |                        |      |                            |
| 3    | 11369         | 7 Core Cable           | 10m  |                            |
| 4    |               |                        |      |                            |
| 5    | 57257A        | Rear Light Mounting    | 2    |                            |
| 6    |               |                        |      |                            |
| 7    | 61372         | Front Light Mounting   | 2    |                            |
| 8    |               |                        |      |                            |
| 9    | 62217A        | LED Rear Light         | 2    |                            |
| 10   | 62470         | LED Marker/Side Light  | 2    |                            |
| 11   |               |                        | 2    |                            |
| 12   |               |                        |      |                            |
| 13   |               |                        |      |                            |
| 14   |               |                        |      |                            |
| 15   | RPE272.307748 | Red Triangle Reflector | 2    |                            |

## Hydraulically Damped Drawbar

Assy No 57294

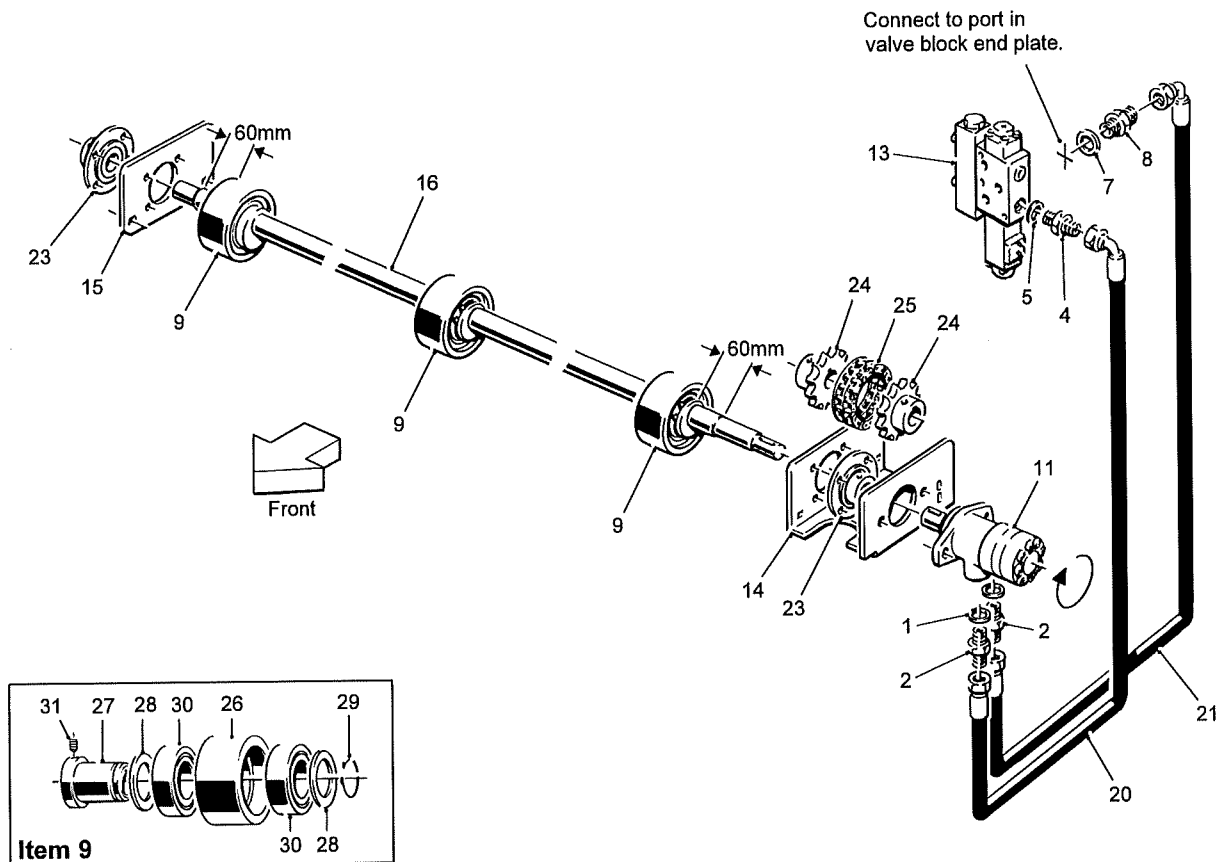


**5.1a****UNIPLUS SPARE PARTS****Hydraulically Damped Drawbar****Assy No 57294**

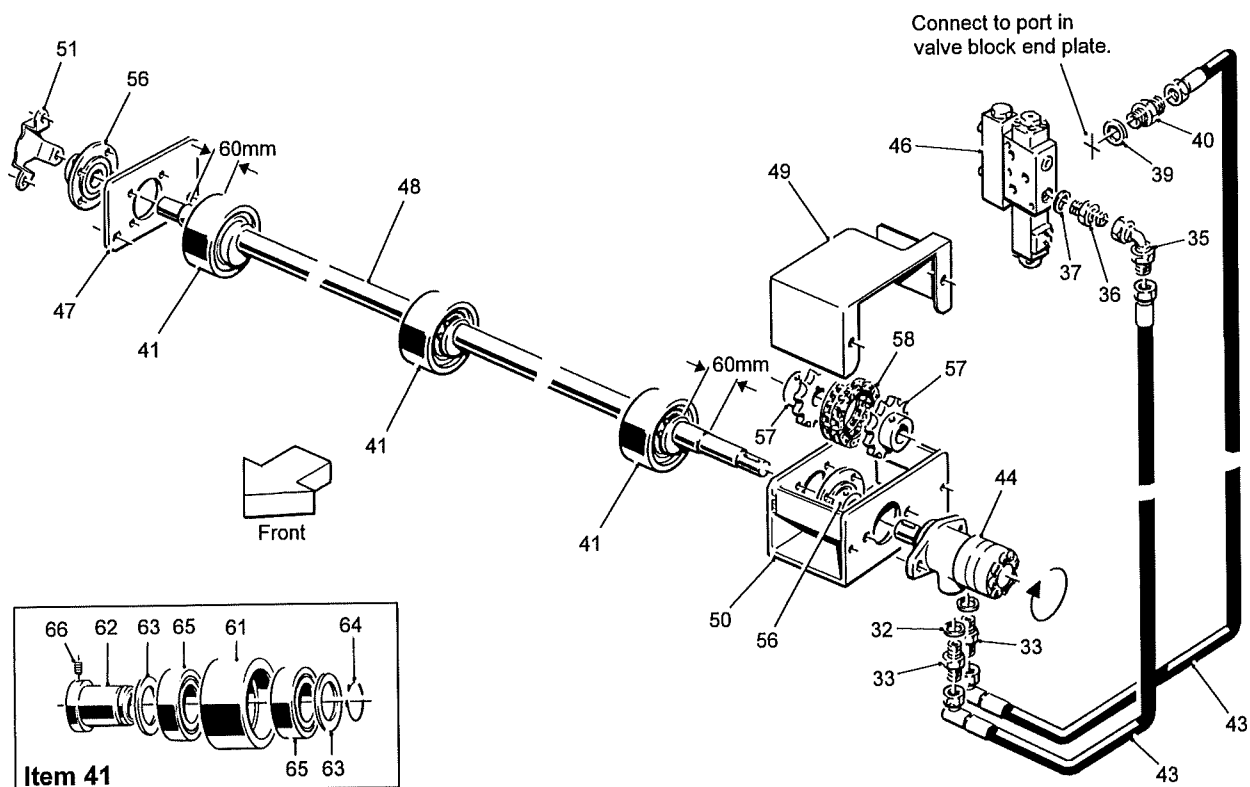
| Item | Part No.         | Description                      | Qty. | Remarks     |
|------|------------------|----------------------------------|------|-------------|
| 1    | 10140            | 1/2"BSP Male Probe               | 1    | (not shown) |
| 2    |                  |                                  |      |             |
| 3    | 11124            | 1/2"BSP Dowty Seal               | 1    |             |
| 4    | 11125            | 3/8"BSP Dowty Seal               | 1    |             |
| 5    |                  |                                  |      |             |
| 6    | 27391            | 3/8"BSPxØ15 Pipe M Stud Coupling | 1    |             |
| 7    |                  |                                  |      |             |
| 8    | 31167            | M22 Dowty Seal                   | 1    |             |
| 9    |                  |                                  |      |             |
| 10   | 32037/4          | 90° Sensor Cable (10m)           | 1    |             |
| 11   |                  |                                  |      |             |
| 12   | 52312            | 3/8"Hose Assembly (3000mm)       | 1    |             |
| 13   |                  |                                  |      |             |
| 14   | 57365            | Accumulator Bracket              | 1    |             |
| 15   | 57366            | Hydraulic Drawbar                | 1    |             |
| 16   | 57367            | Cover Plate                      | 1    |             |
| 17   | 57368            | PTO Support                      | 1    |             |
| 18   | 57990            | Sensor Shield                    | 1    |             |
| 19   | 57182            | Stand                            | 1    |             |
| 20   | 57183            | Stand Pin                        | 1    |             |
| 21   |                  |                                  |      |             |
| 22   | RPA610.301557    | Sliding Drawbar Section          | 1    |             |
| 23   | RPC626.311691    | Hose Clamp                       | 2    |             |
| 24   | RPC632.308429    | 'Pressurised System' Decal       | 1    |             |
| 25   | RPC700.301645    | Plastic Cover                    | 1    |             |
| 26   | RPC730.301681    | Rubber                           | 1    |             |
| 27   | RPE282.303483X/1 | Proximity Sensor                 | 1    |             |
| 28   | RPGMB92.03258    | Pressure Gauge                   | 1    |             |
| 29   | RPGMB92.04031    | Safety Lock Valve                | 1    |             |
| 30   | RPH405.301659    | 1/2"Hose Assembly (2080mm)       | 1    |             |
| 31   | RPH510.115082    | Ø15xØ8 Straight Reducer Coupling | 1    |             |
| 32   | RPH512.122152    | M22xØ15 Male Stud Coupling       | 1    |             |
| 33   | RPH516.204082    | Pressure Gauge Coupling          | 1    |             |
| 34   | RPH522.100122    | 12L Straight Double Standpipe    | 2    |             |
| 35   | RPH532.100122    | 12L Adjustable Elbow             | 1    |             |
| 36   | RPH542.100152    | 15L M M F Tee                    | 2    |             |
| 37   | RPH802.301657    | Accumulator (50 bar)             | 1    |             |
| 38   | RPH872.301552    | Hydraulic Ram                    | 1    |             |
| 39   | RPM176.301696    | Spacer                           | 2    |             |
| 40   | RPM225.301555    | Block                            | 1    |             |
| 41   | RPM254.301644    | Strap                            | 1    |             |
| 42   | RPP500.202000    | 1/8"BSP Muffler                  | 1    |             |
| 43   | RPH510.115122    | 12L Mx15L FM Reducer             | 1    |             |
| 44   |                  |                                  |      |             |
| 45   |                  |                                  |      |             |
| 46   |                  |                                  |      |             |
| 47   | UC25             | 1/2"BSPx3/8"BSP M M Adaptor      | 1    |             |
| 48   |                  |                                  |      |             |
| 49   | W0847            | 12Lx3/8"BSP M M Adaptor          | 1    |             |

## Rear Agitator Assembly

## Hydraulic Agitators (with eccentric rollers)



## Front Agitator Assembly



## Hydraulic Agitators (with eccentric rollers)

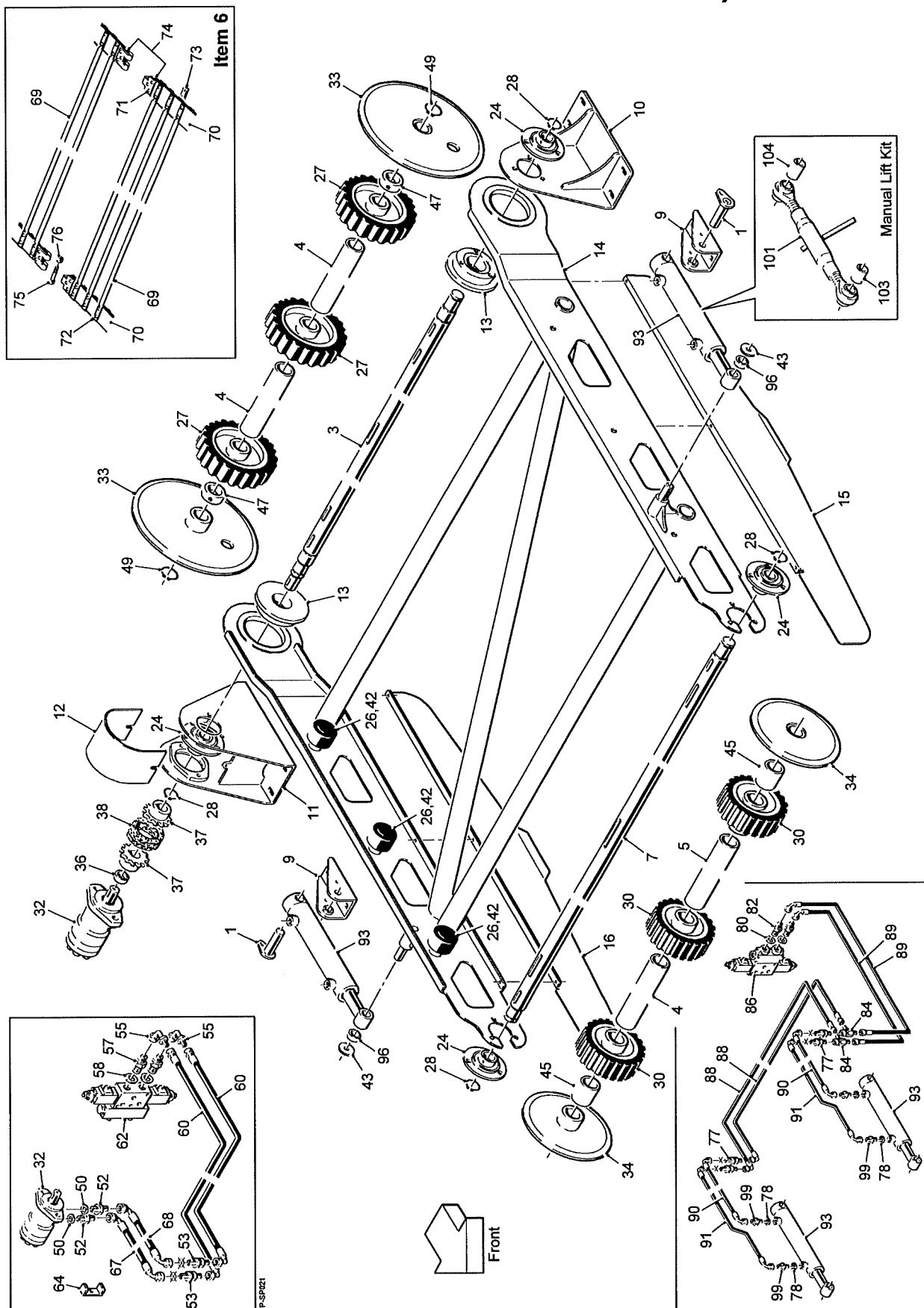
| Item | Part No.      | Description                                   | Qty. | Remarks           |
|------|---------------|-----------------------------------------------|------|-------------------|
|      |               | <b>Rear Agitator Assembly Consists Of:</b>    |      |                   |
| 1    | 11124         | 1/2"BSP Dowty Seal                            | 2    |                   |
| 2    | 12315         | 1/2"BSP M M Adaptor                           | 2    |                   |
| 3    |               |                                               |      |                   |
| 4    | 27459         | M18x1/2"BSP M M Adaptor                       | 1    |                   |
| 5    | 27461         | M18 Dowty Seal                                | 1    |                   |
| 6    |               |                                               |      |                   |
| 7    | 31167         | M22 Dowty Seal                                | 1    |                   |
| 8    | 31168         | M22x1/2"BSP M M Adaptor                       | 1    |                   |
| 9    | 44175         | Eccentric Roller Assembly                     | 3    | (see list at end) |
| 10   |               |                                               |      |                   |
| 11   | 59108         | Hydraulic Motor                               | 1    |                   |
| 12   |               |                                               |      |                   |
| 13   | 57217         | Valve Section Complete                        | 1    |                   |
| 14   | 57684A        | Motor Plate                                   | 1    |                   |
| 15   | 57685         | Bearing Plate                                 | 1    |                   |
| 16   | 61531         | Agitator Shaft                                | 1    | 1500/1600mm       |
|      | 61531A        | Agitator Shaft                                | 1    | 1700mm            |
| 17   |               |                                               |      |                   |
| 18   |               |                                               |      |                   |
| 19   |               |                                               |      |                   |
| 20   | 51537         | 1/2"Hose Assembly (1700mm)                    | 1    |                   |
| 21   | 60768         | 1/2"Hose Assembly (1750mm)                    | 1    |                   |
| 22   |               |                                               |      |                   |
| 23   | MFC35         | Bearing                                       | 2    |                   |
| 24   | RPM182.300350 | 12T 3/4"Pitch Sprocket                        | 2    |                   |
| 25   | RPT738.600012 | 3/4"Pitch Duplex Drive Chain                  | 1    |                   |
|      | <b>44175</b>  | <b>Eccentric Roller Assembly Consists Of:</b> |      |                   |
| 26   | 44164         | Roller                                        | 1    |                   |
| 27   | 44165         | Hub                                           | 1    |                   |
| 28   | 44167         | Washer                                        | 2    |                   |
| 29   | 44176         | Circlip                                       | 1    |                   |
| 30   | 6012RS        | Bearing                                       | 2    |                   |
| 31   | 22018008/010  | M8 Grub Screw                                 | 1    |                   |
|      |               |                                               |      |                   |
|      |               | <b>Front Agitator Assembly Consists Of:</b>   |      |                   |
| 32   | 11124         | 1/2"BSP Dowty Seal                            | 2    |                   |
| 33   | 12315         | 1/2"BSP M M Adaptor                           | 2    |                   |
| 34   |               |                                               |      |                   |
| 35   | 26086         | 1/2"BSP MF Swept 90°Adaptor                   | 1    |                   |
| 36   | 27459         | M18x1/2"BSP M M Adaptor                       | 1    |                   |
| 37   | 27461         | M18 Dowty Seal                                | 1    |                   |
| 38   |               |                                               |      |                   |
| 39   | 31167         | M22 Dowty Seal                                | 1    |                   |
| 40   | 31168         | M22x1/2"BSP M M Adaptor                       | 1    |                   |
| 41   | 44175         | Eccentric Roller Assembly                     | 3    | (see list at end) |
| 42   |               |                                               |      |                   |
| 43   | *****         | 1/2"Hose Assembly (*****mm)                   | 2    |                   |
| 44   | 59108         | Hydraulic Motor                               | 1    |                   |
| 45   |               |                                               |      |                   |

## Hydraulic Agitators (with eccentric rollers)

| Item | Part No.      | Description                      | Qty. | Remarks               |
|------|---------------|----------------------------------|------|-----------------------|
| 46   | 57217         | Valve Section Complete           | 1    | 1500/1600mm<br>1700mm |
| 47   | 57685         | Bearing Plate                    | 1    |                       |
| 48   | 61531         | Agitator Shaft                   | 1    |                       |
|      | 61531A        | Agitator Shaft                   | 1    |                       |
| 49   | 57462         | Drive Guard                      | 1    |                       |
| 50   | 57683         | Motor Plate                      | 1    |                       |
| 51   | 57475         | Bearing Shield                   | 1    |                       |
| 52   |               |                                  |      |                       |
| 53   |               |                                  |      |                       |
| 54   |               |                                  |      |                       |
| 55   |               |                                  |      |                       |
| 56   | MFC35         | Bearing                          | 2    |                       |
| 57   | RPM182.300350 | 12T 3/4"Pitch Sprocket           | 2    |                       |
| 58   | RPT738.600012 | 3/4"Pitch Duplex Drive Chain     | 1    |                       |
| 59   |               |                                  |      |                       |
| 60   |               |                                  |      |                       |
|      | <b>44175</b>  | <b>Eccentric Roller Assembly</b> |      |                       |
|      |               | <b>Consists Of:</b>              |      |                       |
| 61   | 44164         | Roller                           | 1    |                       |
| 62   | 44165         | Hub                              | 1    |                       |
| 63   | 44167         | Washer                           | 2    |                       |
| 64   | 44176         | Circlip                          | 1    |                       |
| 65   | 6012RS        | Bearing                          | 2    |                       |
| 66   | 22018008/010  | M8 Grub Screw                    | 1    |                       |



## Vari-Flow Assembly (star machine)



## 5.3a

## UNIPLUS SPARE PARTS

### Vari-Flow Assembly (star machine)

| Item | Part No.      | Description                     | Qty. | Remarks                           |
|------|---------------|---------------------------------|------|-----------------------------------|
| 1    | 54676         | Ram Pin                         | 2    |                                   |
| 2    |               |                                 |      |                                   |
| 3    | 57259         | Drive Shaft                     | 1    | 1500/1600 bed in 1600mm chassis   |
|      | 57259A        | Drive Shaft                     | 1    | 1700mm chassis                    |
|      | 57259B        | Drive Shaft                     | 1    | 1500mm chassis                    |
| 4    | 57261         | Spacer Tube                     | 3    | 1500/1600 bed in 1600mm chassis   |
|      | 57261A        | Spacer Tube                     | 3    | 1700mm chassis                    |
|      | 57261B        | Spacer Tube                     | 3    | 1500mm chassis                    |
| 5    | 57443         | Spacer Tube                     | 1    | 1500/1600 bed in 1600mm chassis   |
|      | 57443A        | Spacer Tube                     | 1    | 1700mm chassis                    |
|      | 57443B        | Spacer Tube                     | 1    | 1500mm chassis                    |
| 6    | 57700         | Vari-flow Web (see list at end) | 1    | 1500/1600 bed in 1600mm chassis   |
|      | 57700A        | Vari-flow Web (see list at end) | 1    | 1700mm chassis                    |
|      | 57700B        | Vari-flow Web (see list at end) | 1    | 1500mm chassis                    |
| 7    | 57966         | Roller Shaft                    | 1    | 1500/1600 bed in 1600mm chassis   |
|      | 57966A        | Roller Shaft                    | 1    | 1700mm chassis                    |
|      | 57966B        | Roller Shaft                    | 1    | 1500mm chassis                    |
| 8    |               |                                 |      |                                   |
| 9    | 61252         | Ram Bracket                     | 2    |                                   |
| 10   | 61253         | Pivot Bracket                   | 1    |                                   |
| 11   | 61254         | Motor Pivot Bracket             | 1    |                                   |
| 12   | 61255         | Drive Guard                     | 1    |                                   |
| 13   | 61256         | Pivot Boss                      | 2    |                                   |
| 14   | 61258         | Vari-web Frame                  | 1    | 1500/1600 bed in 1600mm chassis   |
|      | 61258A        | Vari-web Frame                  | 1    | 1700mm chassis                    |
|      | 61258B        | Vari-web Frame                  | 1    | 1500mm chassis                    |
| 15   | 61259         | Side Panel LH                   | 1    |                                   |
| 16   | 61260         | Side Panel RH                   | 1    |                                   |
| 17   |               |                                 |      |                                   |
| 18   |               |                                 |      |                                   |
| 19   |               |                                 |      |                                   |
| 20   |               |                                 |      |                                   |
| 21   |               |                                 |      |                                   |
| 22   |               |                                 |      |                                   |
| 23   |               |                                 |      |                                   |
| 24   | RPB210.022062 | Bearing                         | 4    |                                   |
| 25   | RPC620.303070 | Cap                             | 6    |                                   |
| 26   | RPC700.300148 | Ø75 Plain Roller c/w Bearings   | 6    |                                   |
| 27   | RPC700.302947 | Drive Roller                    | 3    |                                   |
| 28   | RPF200.030200 | Ø30 External Circlip            | 4    |                                   |
| 29   | RPGM070.00446 | Felt Seal                       | 6    |                                   |
| 30   | RPGM076.00823 | Front Roller                    | 3    | Prior to UN246 was RPGM076.00823A |
| 31   | RPGM089.00565 | Roller Shield                   | 6    |                                   |
| 32   | 44563         | Hydraulic Motor                 | 1    |                                   |
| 33   | RPM124.303188 | Flange Disc Rear                | 2    |                                   |
| 34   | RPM124.303321 | Flange Disc Front               | 2    |                                   |
| 35   | RPM148.303071 | Pivot Bush                      | 6    |                                   |
| 36   | RPM176.303034 | Spacer 5mm                      | 1    |                                   |
| 37   | RPM182.303035 | 12T 3/4"Pitch Sprocket          | 2    |                                   |

## UNIPLUS SPARE PARTS 5.3b

## UNIPLUS SPARE PARTS 5.3b

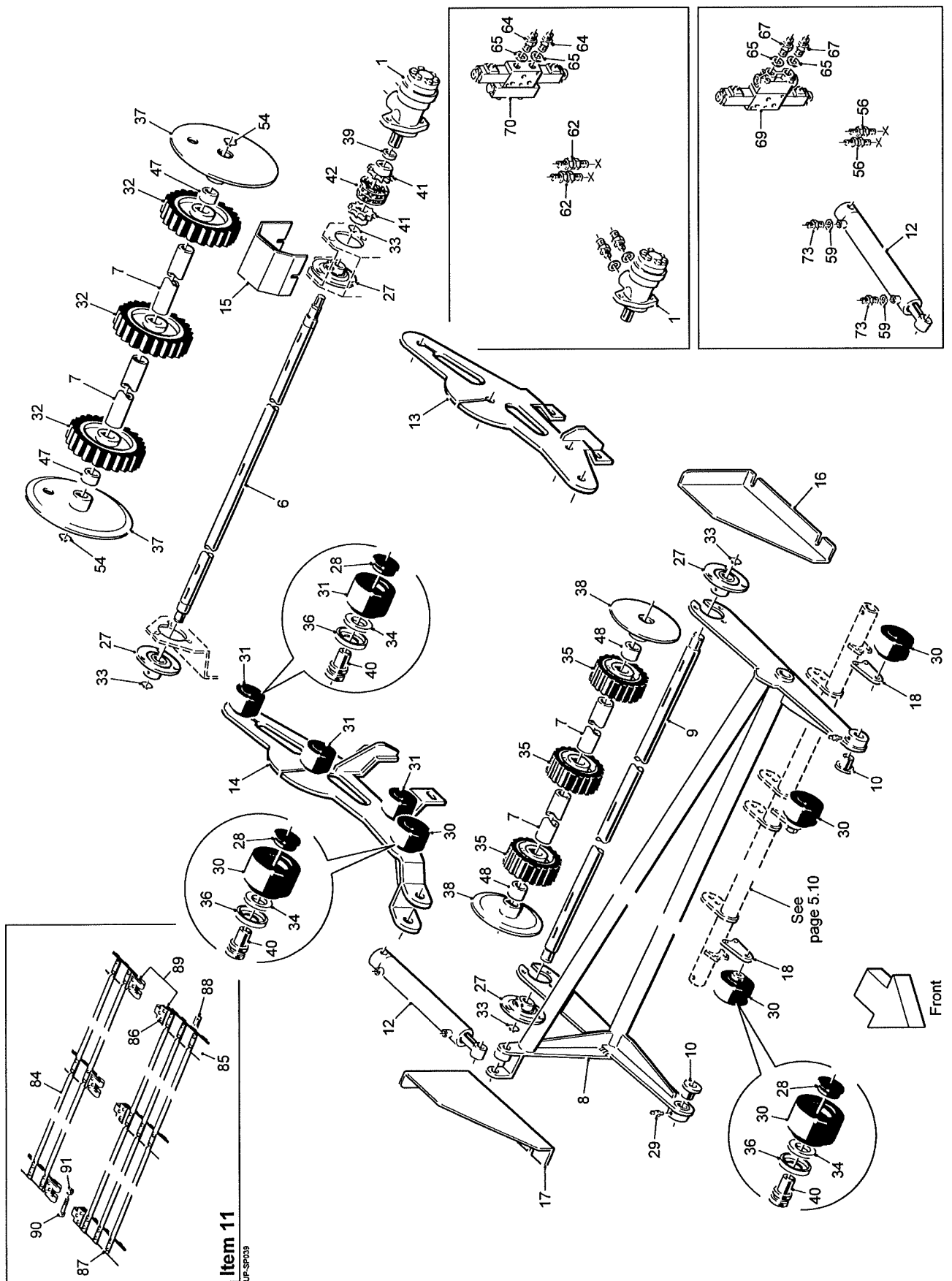
## Vari-Flow Assembly (star machine)

| Item | Part No.      | Description                         | Qty.   | Remarks                         |
|------|---------------|-------------------------------------|--------|---------------------------------|
| 38   | RPT738.600012 | 3/4"Pitch Duplex Chain              | 1      |                                 |
| 39   |               |                                     |        |                                 |
| 40   |               |                                     |        |                                 |
| 41   |               |                                     |        |                                 |
| 42   | SS025017/020  | Steel Spacer                        | 6      |                                 |
| 43   | SS030009/003  | Steel Spacer                        | 2      |                                 |
| 44   |               |                                     |        |                                 |
| 45   | SS042036/064  | Steel Spacer                        | 2      |                                 |
| 46   |               |                                     |        |                                 |
| 47   | SPCT131       | Ø35 Locking Collar                  | 2      |                                 |
| 48   |               |                                     |        |                                 |
| 49   | W0118         | Ø35 External Circlip                | 2      |                                 |
|      |               |                                     |        |                                 |
|      |               | Hydraulic Components Consist Of:    |        |                                 |
| 50   | 11124         | 1/2"BSP Dowty Seal                  | 2      |                                 |
| 51   |               |                                     |        |                                 |
| 52   | 12315         | 1/2"BSP M M Adaptor                 | 2      |                                 |
| 53   | 12321         | 1/2"BSP Bulkhead Adaptor            | 2      |                                 |
| 54   |               |                                     |        |                                 |
| 55   | 26086         | 1/2"BSP M F Swept 90°Adaptor        | 2      |                                 |
| 56   |               |                                     |        |                                 |
| 57   | 27459         | M18x1/2"BSP M M Adaptor             | 2      |                                 |
| 58   | 27461         | M18 Dowty Seal                      | 2      |                                 |
| 59   |               |                                     |        |                                 |
| 60   | 51549         | 1/2"Hose Assembly (4100mm)          | 2      |                                 |
| 61   |               |                                     |        |                                 |
| 62   | 57444         | Valve Section Complete              | 1      |                                 |
| 63   |               |                                     |        |                                 |
| 64   | 59295         | Pipe Clamp                          | 1      |                                 |
| 65   |               |                                     |        |                                 |
| 66   |               |                                     |        |                                 |
| 67   | 60764         | 1/2"Hose Assembly (310mm)           | 1      |                                 |
| 68   | 60765         | 1/2"Hose Assembly (350mm)           | 1      |                                 |
|      |               |                                     |        |                                 |
|      | 57700         | Vari-flow Web Assembly Consists Of: |        | 1500/1600 bed in 1600mm chassis |
| 69   | 57263/1       | Ø15 Web Rod                         | 47     |                                 |
| 70   | 57700/1       | Web Belt                            | 2      |                                 |
| 71   | RPF240.150300 | Ø5x30 Rivet                         | 12     |                                 |
| 72   | RPF240.160250 | Ø6x25 Rivet                         | 188    |                                 |
| 73   | RPGM019.00069 | Back Plate                          | 94     |                                 |
| 74   | RPM419.264032 | Connector Plate                     | 2 pair |                                 |
| 75   | 22016010/080  | M10x80 CSK Bolt                     | 2      |                                 |
| 76   | 22041010      | M10 Nyloc Nut                       | 2      |                                 |
|      |               |                                     |        |                                 |
|      | 57700A        | Vari-flow Web Assembly Consists Of: |        | 1700mm chassis                  |
| 69   | 57972A/1      | Ø15 Web Rod                         | 47     |                                 |
| 70   | 57972/2       | Web Belt                            | 3      |                                 |
| 71   | RPF240.150300 | Ø5x30 Rivet                         | 18     |                                 |
| 72   | RPF240.160250 | Ø6x25 Rivet                         | 282    |                                 |
| 73   | RPGM019.00069 | Back Plate                          | 141    |                                 |
| 74   | RPM419.264032 | Connector Plate                     | 3 pair |                                 |
|      |               |                                     |        |                                 |

## Vari-Flow Assembly (star machine)

| Item | Part No.      | Description                                | Qty.   | Remarks        |
|------|---------------|--------------------------------------------|--------|----------------|
| 75   | 22016010/080  | M10x80 CSK Bolt                            | 3      | 1500mm chassis |
| 76   | 22041010      | M10 Nyloc Nut                              | 3      |                |
|      | <b>57700B</b> | <b>Vari-flow Web Assembly Consists Of:</b> |        |                |
| 69   | -             | Ø15 Web Rod                                | 47     |                |
| 70   | -             | Web Belt                                   | 2      |                |
| 71   | RPF240.150300 | Ø5x30 Rivet                                | 12     |                |
| 72   | RPF240.160250 | Ø6x25 Rivet                                | 188    |                |
| 73   | RPGM019.00069 | Back Plate                                 | 94     |                |
| 74   | RPM419.264032 | Connector Plate                            | 2 pair |                |
| 75   | 22016010/080  | M10x80 CSK Bolt                            | 2      |                |
| 76   | 22041010      | M10 Nyloc Nut                              | 2      |                |
|      |               |                                            |        |                |
|      | <b>61469</b>  | <b>Hydraulic Lift Kit Consists Of:</b>     |        |                |
| 77   | 10466         | 3/8"BSP Bulkhead Adaptor                   | 4      |                |
| 78   | 11125         | 3/8"BSP Dowty Seal                         | 4      |                |
| 79   |               |                                            |        |                |
| 80   | 27461         | M18 Dowty Seal                             | 2      |                |
| 81   |               |                                            |        |                |
| 82   | 37599         | M18x3/8"BSP M M Adaptor                    | 2      |                |
| 83   |               |                                            |        |                |
| 84   | 46939         | 3/8"BSP F M M Tee                          | 2      |                |
| 85   |               |                                            |        |                |
| 86   | 57085/3       | D/A Valve Section                          | 1      |                |
| 87   |               |                                            |        |                |
| 88   | 60563         | 3/8"Hose Assembly (2800mm)                 | 2      |                |
| 89   | 60748         | 3/8"Hose Assembly (950mm)                  | 2      |                |
| 90   | 60754         | 3/8"Hose Assembly (1050mm)                 | 2      |                |
| 91   | 60755         | 3/8"Hose Assembly (1250mm)                 | 2      |                |
| 92   |               |                                            |        |                |
| 93   | 61257         | Hydraulic Ram                              | 2      |                |
| 94   |               |                                            |        |                |
| 95   |               |                                            |        |                |
| 96   | SS030021/018  | Steel Spacer                               | 2      |                |
| 97   |               |                                            |        |                |
| 98   |               |                                            |        |                |
| 100  | UC31A         | 3/8"BSP M M Adaptor                        | 4      |                |
|      |               |                                            |        |                |
|      | <b>61470</b>  | <b>Manual Lift Kit Consists Of:</b>        |        |                |
| 101  | KA20533       | Top Link Complete                          | 2      |                |
| 102  |               |                                            |        |                |
| 103  | SS025020/052  | Steel Spacer                               | 2      |                |
| 104  | SS025020/057  | Steel Space                                | 2      |                |

Vari-Flow Assembly (web machine)



## 5.4a

## UNIPLUS SPARE PARTS

### Vari-Flow Assembly (web machine)

| Item | Part No.      | Description                   | Qty. | Remarks           |
|------|---------------|-------------------------------|------|-------------------|
| 1    | 44563         | Hydraulic Motor               | 1    |                   |
| 2    |               |                               |      |                   |
| 3    |               |                               |      |                   |
| 4    |               |                               |      |                   |
| 5    |               |                               |      |                   |
| 6    | 57259         | Drive Shaft (1500/1600mm)     | 1    |                   |
|      | 57259A        | Drive Shaft (1700mm)          | 1    |                   |
| 7    | 57261         | Spacer Tube (1500/1600mm)     | 4    |                   |
|      | 57261A        | Spacer Tube (1700mm)          | 4    |                   |
| 8    | 57957         | Pivot Frame (1500/1600mm)     | 1    |                   |
|      | 57957A        | Pivot Frame (1700mm)          | 1    |                   |
| 9    | 57966         | Roller Shaft (1500/1600mm)    | 1    |                   |
|      | 57966A        | Roller Shaft (1700mm)         | 1    |                   |
| 10   | 57967         | Top Hat Bush                  | 2    |                   |
| 11   | 57972         | Vari-flow Web (1500/1600mm)   | 1    | (see list at end) |
|      | 57972A        | Vari-flow Web (1700mm)        | 1    | (see list at end) |
| 12   | 61008A        | Hydraulic Ram (180mm stroke)  | 1    |                   |
| 13   | 61575         | Roller Bracket LH             | 1    |                   |
| 14   | 61576         | Roller Bracket RH             | 1    |                   |
| 15   | 61585         | Drive Guard                   | 1    |                   |
| 16   | 61586         | Side Guard LH                 | 1    |                   |
| 17   | 61587         | Side Guard RH                 | 1    |                   |
| 18   | 61722         | Roller Plate                  | 2    |                   |
| 19   |               |                               |      |                   |
| 20   |               |                               |      |                   |
| 21   |               |                               |      |                   |
| 22   |               |                               |      |                   |
| 23   |               |                               |      |                   |
| 24   |               |                               |      |                   |
| 25   |               |                               |      |                   |
| 26   |               |                               |      |                   |
| 27   | RPB210.022062 | Bearing                       | 4    |                   |
| 28   | RPC620.303070 | Cap                           | 11   |                   |
| 29   | RPC648.081250 | M8 Straight Grease Nipple     | 2    |                   |
| 30   | RPC700.300147 | Ø95 Plain Roller c/w Bearings | 5    |                   |
| 31   | RPC700.300148 | Ø75 Plain Roller c/w Bearings | 6    |                   |
| 32   | RPC700.302947 | Drive Roller                  | 3    |                   |
| 33   | RPF200.030200 | Ø30 External Circlip          | 4    |                   |
| 34   | RPGM070.00446 | Felt Seal                     | 11   |                   |
| 35   | RPGM076.00704 | Ø194 Front Roller             | 3    |                   |
| 36   | RPGM089.00565 | Roller Shield                 | 11   |                   |
| 37   | RPM124.303188 | Flange Rear                   | 2    |                   |
| 38   | RPM124.303321 | Flange Front                  | 2    |                   |
| 39   | RPM176.303034 | 5mm Spacer                    | 1    |                   |
| 40   | RPM180.303071 | Pivot Bush                    | 11   |                   |
| 41   | RPM182.303035 | 12T 3/4"Pitch Sprocket        | 2    |                   |
| 42   | RPT738.600012 | 3/4"Pitch Duplex Drive Chain  | 1    |                   |
| 43   |               |                               |      |                   |
| 44   |               |                               |      |                   |

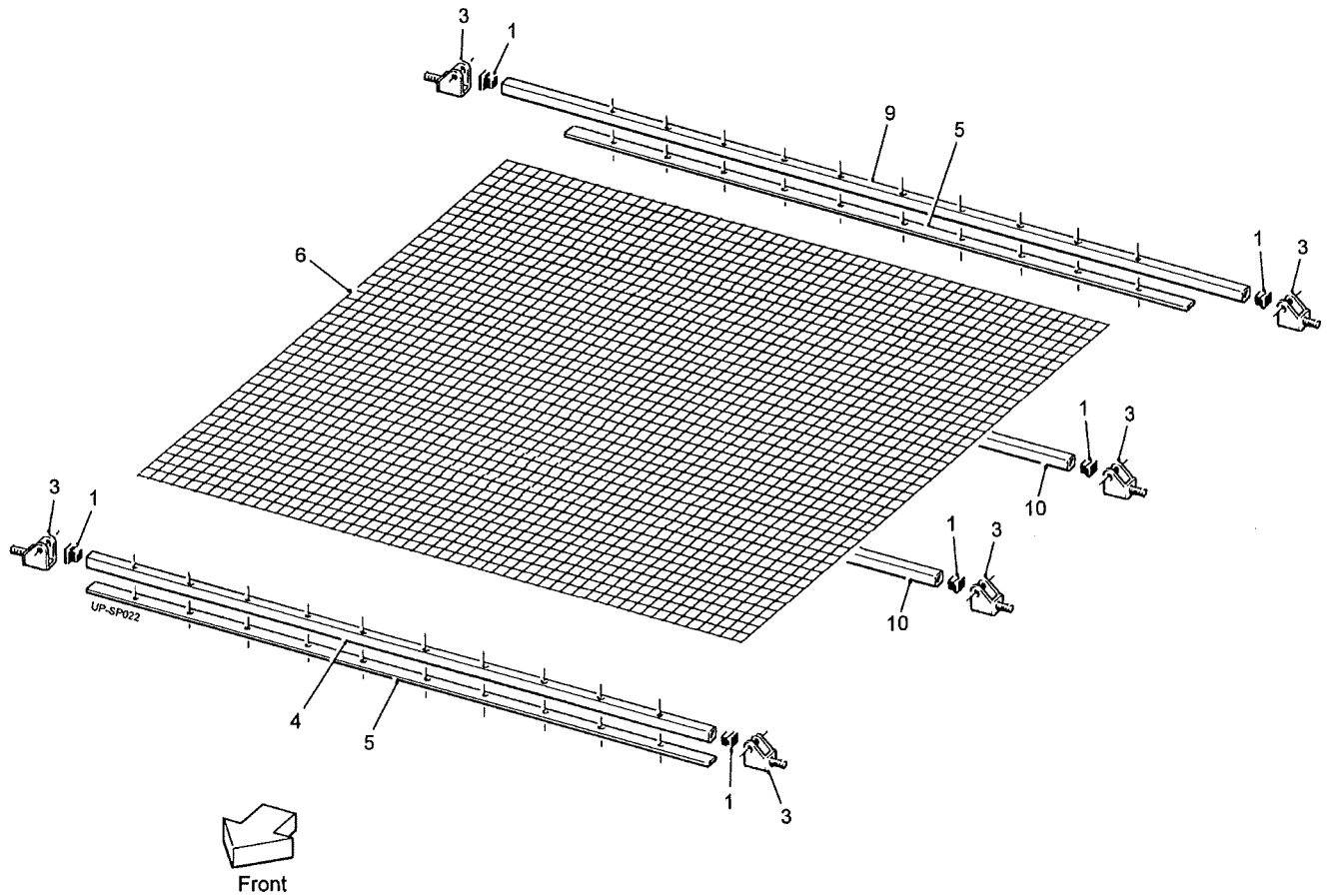
## Vari-Flow Assembly (web machine)

| Item | Part No.      | Description                                | Qty.   | Remarks            |
|------|---------------|--------------------------------------------|--------|--------------------|
| 45   |               |                                            |        |                    |
| 46   |               |                                            |        |                    |
| 47   | SS042036/048  | Steel Spacer                               | 2      |                    |
| 48   | SS042036/053  | Steel Spacer                               | 2      |                    |
| 49   |               |                                            |        |                    |
| 50   |               |                                            |        |                    |
| 51   |               |                                            |        |                    |
| 52   |               |                                            |        |                    |
| 53   |               |                                            |        |                    |
| 54   | W0118         | Ø35 External Circlip                       | 2      |                    |
| 55   |               |                                            |        |                    |
|      |               | <b>Hydraulic Components Consists Of:</b>   |        |                    |
| 56   | 10466         | 3/8"BSP Bulkhead Adaptor                   | 2      |                    |
| 57   |               |                                            |        |                    |
| 58   | 11124         | 1/2"BSP Dowty Seal                         | 2      |                    |
| 59   | 11125         | 3/8"BSP Dowty Seal                         | 2      |                    |
| 60   |               |                                            |        |                    |
| 61   | 12315         | 1/2"BSP M M Adaptor                        | 2      |                    |
| 62   | 12321         | 1/2"BSP Bulkhead Adaptor                   | 2      |                    |
| 63   |               |                                            |        |                    |
| 64   | 27459         | M18x1/2"BSP M M Adaptor                    | 2      |                    |
| 65   | 27461         | M18 Dowty Seal                             | 4      |                    |
| 66   |               |                                            |        |                    |
| 67   | 37599         | M18x3/8"BSP M M Adaptor                    | 2      |                    |
| 68   |               |                                            |        |                    |
| 69   | 57085/3       | D/A Valve Section                          | 1      |                    |
| 70   | 57444         | Valve Section Complete                     | 1      |                    |
| 71   |               |                                            |        |                    |
| 72   |               |                                            |        |                    |
| 73   | UC31A         | 3/8"BSP M M Adaptor                        | 2      |                    |
| 74   |               |                                            |        |                    |
| 75   |               |                                            |        |                    |
| 76   |               |                                            |        |                    |
| 77   |               |                                            |        |                    |
| 78   |               |                                            |        |                    |
| 79   |               |                                            |        |                    |
| 80   |               |                                            |        |                    |
| 81   |               |                                            |        |                    |
| 82   |               |                                            |        |                    |
| 83   |               |                                            |        |                    |
|      |               |                                            |        |                    |
|      | <b>57972</b>  | <b>Vari-flow Web Assembly Consists Of:</b> |        | <b>1500/1600mm</b> |
| 84   | 57972/1       | Ø15 Web Rod                                | 50     |                    |
| 85   | 57972/2       | Web Belt                                   | 3      |                    |
| 86   | RPF240.150300 | Ø5x30 Rivet                                | 18     |                    |
| 87   | RPF240.160250 | Ø6x25 Rivet                                | 300    |                    |
| 88   | RPGM019.00069 | Back Plate                                 | 150    |                    |
| 89   | RPM419.264032 | Connector Plate                            | 3 pair |                    |
| 90   | 22016010/080  | M10x80 CSK Bolt                            | 3      |                    |
| 91   | 22041010      | M10 Nyloc Nut                              | 3      |                    |

Vari-Flow Assembly (web machine)

| Item | Part No.      | Description                                | Qty.   | Remarks       |
|------|---------------|--------------------------------------------|--------|---------------|
|      | <b>57972A</b> | <b>Vari-flow Web Assembly Consists Of:</b> |        | <b>1700mm</b> |
| 84   | 57972A/1      | Ø15 Web Rod                                | 50     |               |
| 85   | 57972/2       | Web Belt                                   | 3      |               |
| 86   | RPF240.150300 | Ø5x30 Rivet                                | 18     |               |
| 87   | RPF240.160250 | Ø6x25 Rivet                                | 300    |               |
| 88   | RPGM019.00069 | Back Plate                                 | 150    |               |
| 89   | RPM419.264032 | Connector Plate                            | 3 pair |               |
| 90   | 22016010/080  | M10x80 CSK Bolt                            | 3      |               |
| 91   | 22041010      | M10 Nyloc Nut                              | 3      |               |

## Top Mesh Cover Kit Assy No 61499



## 5.5a UNIPLUS SPARE PARTS

## 5.5a UNIPLUS SPARE PARTS

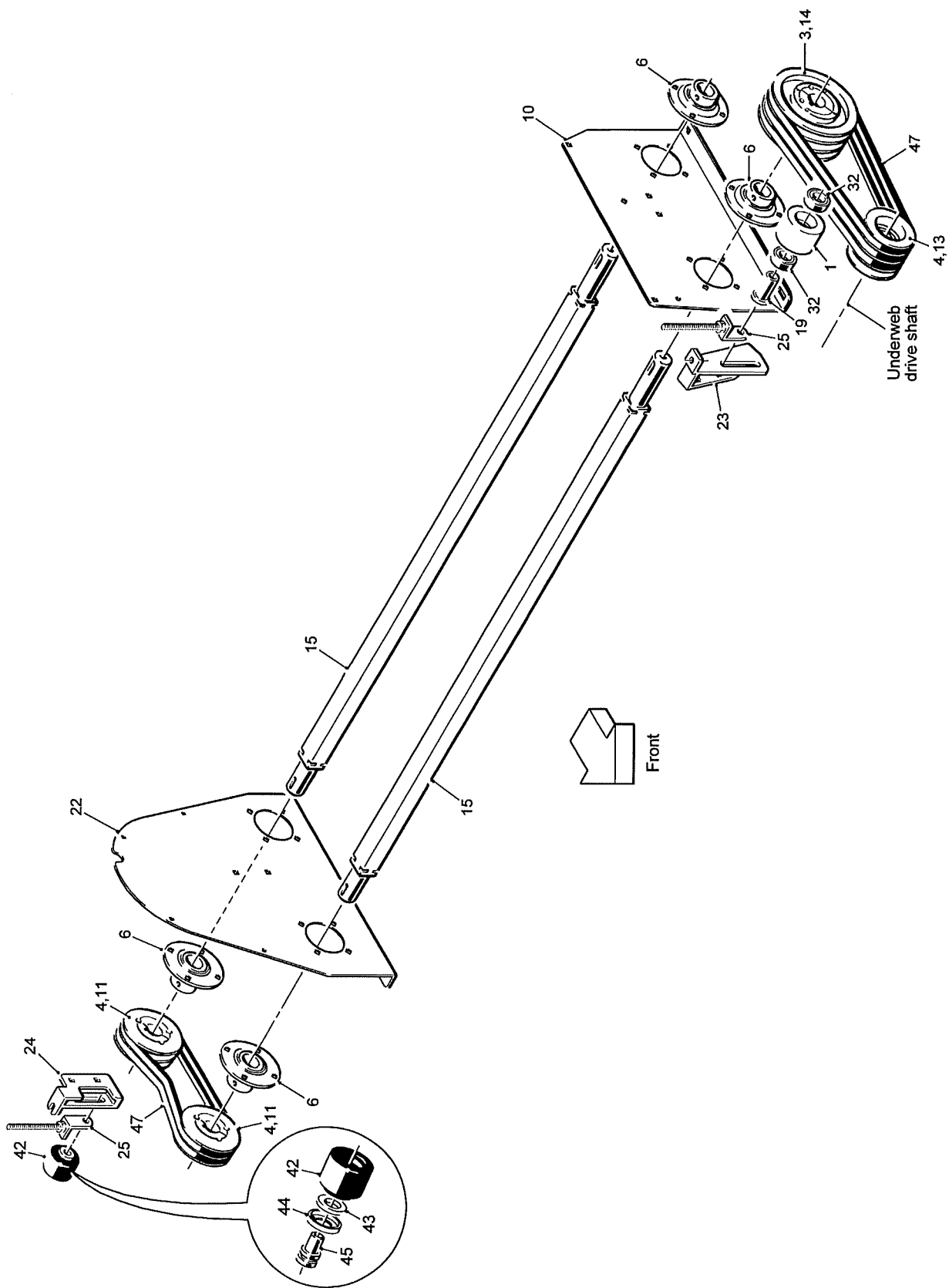
**Top Mesh Cover Kit** **Assy No 61499**

**Top Mesh Cover Kit** **Assy No 61499**

[illegible]

Boulder Stars Assembly

Assy No 61441

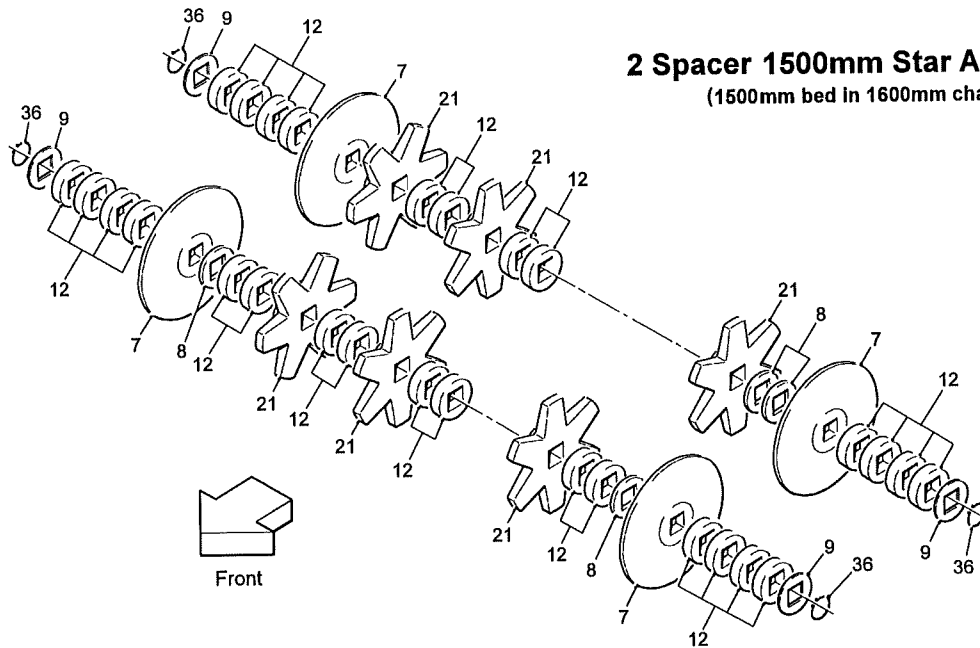


**Boulder Stars Assembly**

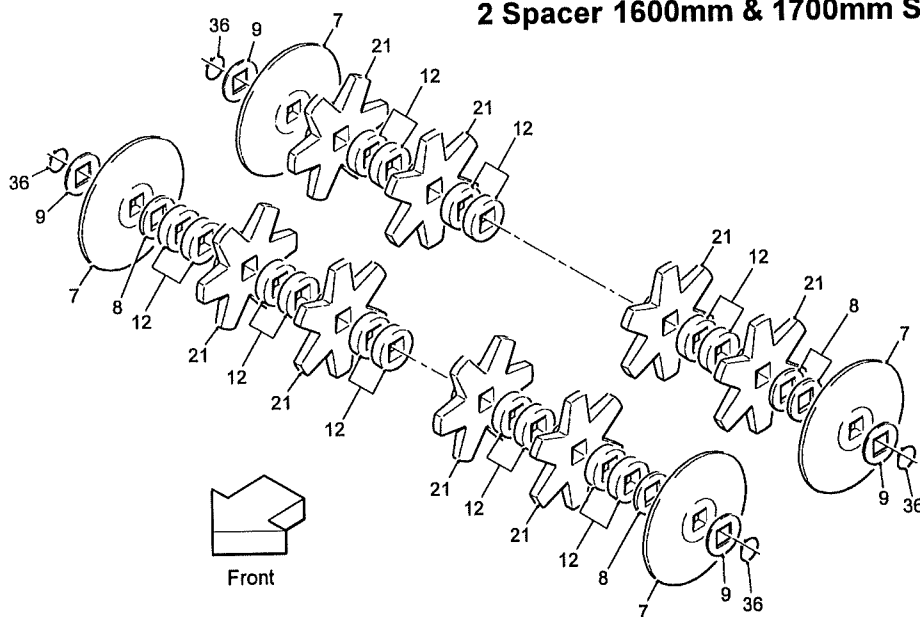
Assy No 61441

**2 Spacer 1500mm Star Assembly**

(1500mm bed in 1600mm chassis)



UP-SP016

**2 Spacer 1600mm & 1700mm Star Assembly**

## Boulder Stars Assembly

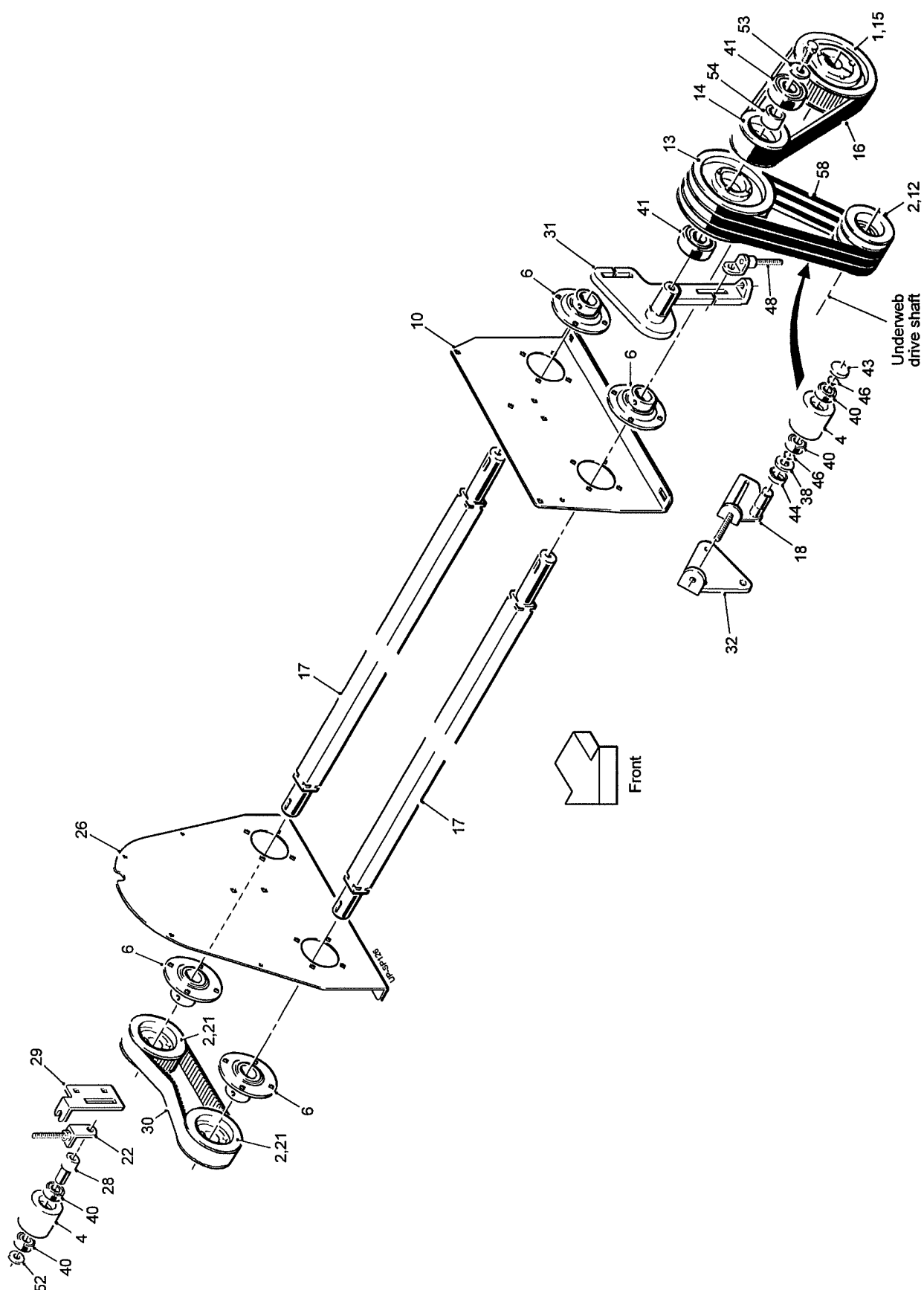
Assy No 61441

| Item | Part No.      | Description                   | Qty. | Remarks                         |
|------|---------------|-------------------------------|------|---------------------------------|
| 1    | 11506         | Roller                        | 1    |                                 |
| 2    |               |                               |      |                                 |
| 3    | 33154         | Ø45 Taper Lock Bush (2517)    | 1    |                                 |
| 4    | 33162         | Ø45 Taper Lock Bush (2012)    | 3    |                                 |
| 5    |               |                               |      |                                 |
| 6    | 57002         | Bearing                       | 4    |                                 |
| 7    | 57036         | Plastic End Disc              | 4    |                                 |
| 8    | 57038         | 5mm Plastic Spacer            | 4    |                                 |
| 9    | 57039         | 2.6mm Retaining Washer        | 4    |                                 |
| 10   | 57150         | Bearing Plate LH              | 1    |                                 |
| 11   | 57255         | Ø160 Pulley                   | 2    |                                 |
| 12   | 57324         | 25mm Plastic Spacer           | 74   | 1500 bed in 1600mm chassis      |
|      | 57324         | 25mm Plastic Spacer           | 66   | 1600mm chassis                  |
|      | 57324         | 25mm Plastic Spacer           | 70   | 1700mm chassis                  |
| 13   | 57333         | Ø132 Pulley                   | 1    |                                 |
| 14   | 57334         | Ø236 Pulley                   | 1    |                                 |
| 15   | 57747         | Star Shaft                    | 2    | 1500/1600 bed in 1600mm chassis |
|      | 57747A        | Star Shaft                    | 2    | 1700mm chassis                  |
|      | 57747B        | Star Shaft                    | 2    | 1500mm chassis                  |
| 16   |               |                               |      |                                 |
| 17   |               |                               |      |                                 |
| 18   |               |                               |      |                                 |
| 19   | 58058         | Roller Spindle                | 1    |                                 |
| 20   |               |                               |      |                                 |
| 21   | 61030         | 6 Finger Star                 | 29   | 1500 bed in 1600mm chassis      |
|      | 61030         | 6 Finger Star                 | 33   | 1600mm chassis                  |
|      | 61030         | 6 Finger Star                 | 36   | 1700mm chassis                  |
| 22   | 61360         | Bearing Plate RH              | 1    |                                 |
| 23   | 61361         | Tensioner Bracket             | 1    |                                 |
| 24   | 61362         | Tensioner Bracket             | 1    |                                 |
| 25   | 61370         | Adjuster Screw                | 2    |                                 |
| 26   |               |                               |      |                                 |
| 27   |               |                               |      |                                 |
| 28   |               |                               |      |                                 |
| 29   |               |                               |      |                                 |
| 30   |               |                               |      |                                 |
| 31   |               |                               |      |                                 |
| 32   | 60052RS       | Bearing                       | 2    |                                 |
| 33   |               |                               |      |                                 |
| 34   |               |                               |      |                                 |
| 35   |               |                               |      |                                 |
| 36   | RPF200.060300 | Ø60 External Circlip          | 4    |                                 |
| 37   |               |                               |      |                                 |
| 38   |               |                               |      |                                 |
| 39   |               |                               |      |                                 |
| 40   |               |                               |      |                                 |
| 41   |               |                               |      |                                 |
| 42   | RPC700.300148 | Ø75 Plain Roller c/w Bearings | 1    |                                 |
| 43   | RPGM070.00446 | Felt Seal                     | 1    |                                 |
| 44   | RPGM089.00565 | Roller Shield                 | 1    |                                 |
| 45   | RPM180.303071 | Pivot Bush                    | 1    |                                 |
| 46   |               |                               |      |                                 |
| 47   | VB91          | 'V'Belt (1250mm)              | 5    |                                 |

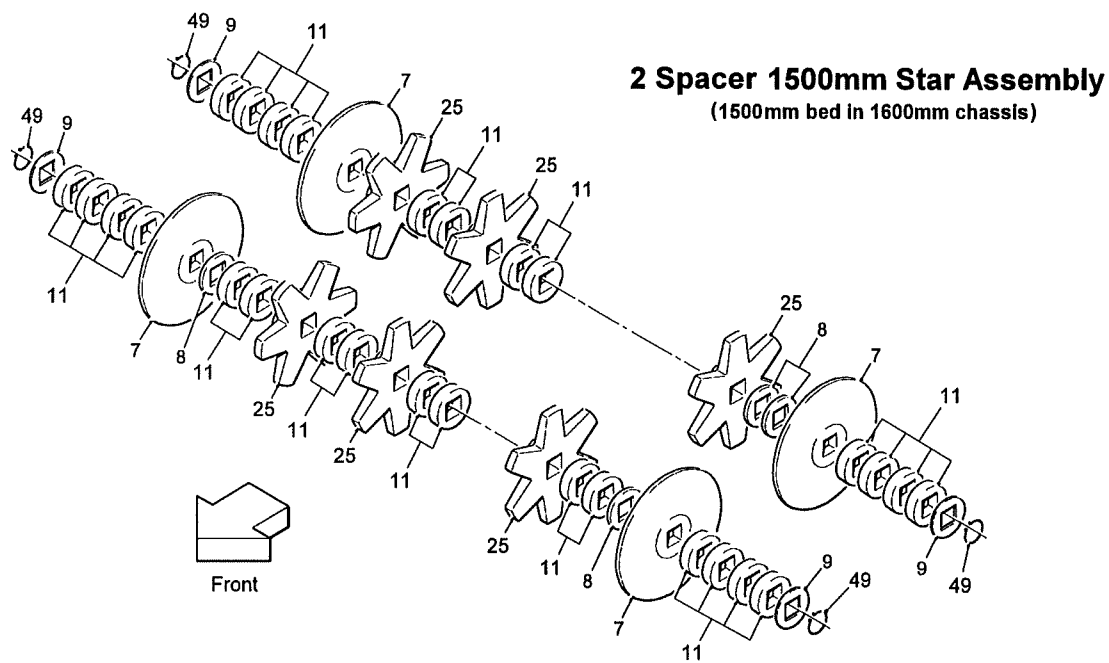


## Boulder Stars Assembly

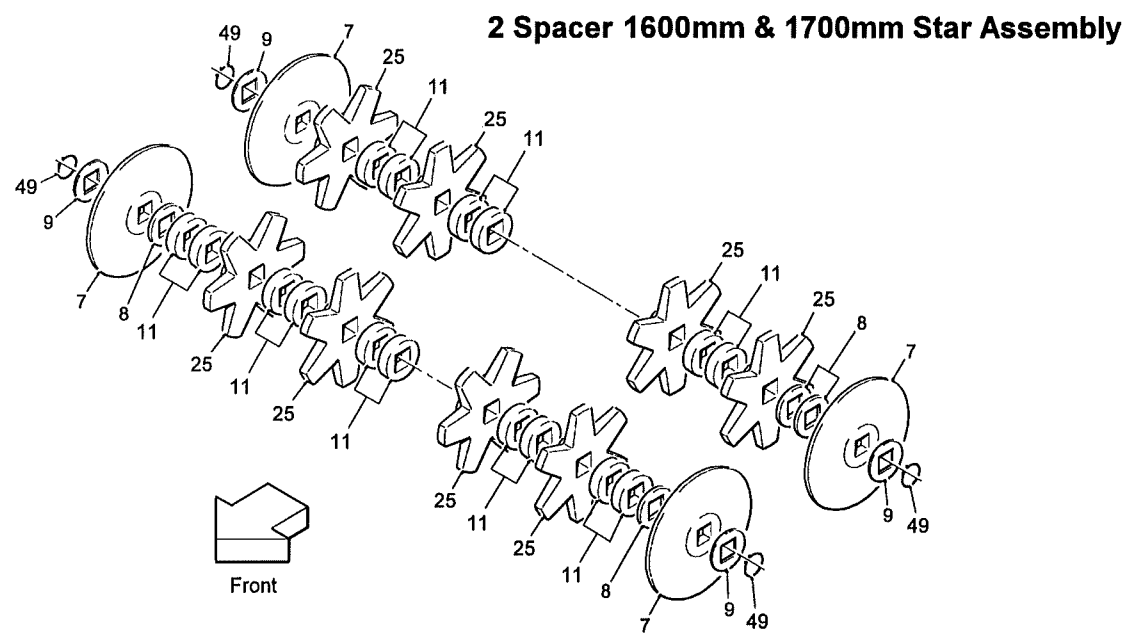
Assy No 61441



**Boulder Stars Assembly**  
Assy No 61441



UP-SP127



## Boulder Stars Assembly

Assy No 61441

| Item | Part No.   | Description               | Qty. | Remarks                         |
|------|------------|---------------------------|------|---------------------------------|
| 1    | 33042      | Taper Lock Bush (3020-45) | 1    |                                 |
| 2    | 33162      | Taper Lock Bush (2012-45) | 3    |                                 |
| 3    |            |                           |      |                                 |
| 4    | 37508A     | Ø75 Steel Roller          | 2    |                                 |
| 5    |            |                           |      |                                 |
| 6    | 57002      | Bearing                   | 4    |                                 |
| 7    | 57036      | Plastic End Disc          | 4    |                                 |
| 8    | 57038      | 5mm Plastic Spacer        | 4    |                                 |
| 9    | 57039      | 2.6mm Retaining Washer    | 4    |                                 |
| 10   | 57150      | Bearing Plate LH          | 1    |                                 |
| 11   | 57324      | 25mm Plastic Spacer       | 74   | 1500 bed in 1600mm chassis      |
|      | 57324      | 25mm Plastic Spacer       | 66   | 1600mm chassis                  |
|      | 57324      | 25mm Plastic Spacer       | 70   | 1700mm chassis                  |
| 12   | 57333      | Ø132 Pulley               | 1    |                                 |
| 13   | 57743A     | Ø243 Triple Pulley        | 1    |                                 |
| 14   | 57744A     | 32T Pulley                | 1    |                                 |
| 15   | 57745      | 56T Pulley                | 1    |                                 |
| 16   | 57746      | Toothed Belt              | 1    |                                 |
| 17   | 57747      | Star Shaft                | 2    | 1500/1600 bed in 1600mm chassis |
|      | 57747A     | Star Shaft                | 2    | 1700mm chassis                  |
|      | 57747B     | Star Shaft                | 2    | 1500mm chassis                  |
| 18   | 57755      | Roller Tensioner          | 1    |                                 |
| 19   |            |                           |      |                                 |
| 20   |            |                           |      |                                 |
| 21   | 58066      | 28T Pulley                | 2    |                                 |
| 22   | 58113      | Adjuster Screw            | 1    |                                 |
| 23   |            |                           |      |                                 |
| 24   |            |                           |      |                                 |
| 25   | 61030      | 6 Finger Star             | 29   | 1500 bed in 1600mm chassis      |
|      | 61030      | 6 Finger Star             | 33   | 1600mm chassis                  |
|      | 61030      | 6 Finger Star             | 36   | 1700mm chassis                  |
| 26   | 61360      | Bearing Plate RH          | 1    |                                 |
| 27   |            |                           |      |                                 |
| 28   | 68067      | Roller Spindle            | 1    |                                 |
| 29   | 68081      | Tensioner Bracket         | 1    |                                 |
| 30   | 68082      | Toothed Belt              | 1    |                                 |
| 31   | 68201      | Slide Tensioner           | 1    |                                 |
| 32   | 68202      | Tensioner Plate           | 1    |                                 |
| 33   |            |                           |      |                                 |
| 34   |            |                           |      |                                 |
| 35   |            |                           |      |                                 |
| 36   |            |                           |      |                                 |
| 37   |            |                           |      |                                 |
| 38   | 0000300504 | Felt Seal                 | 1    |                                 |
| 39   |            |                           |      |                                 |
| 40   | 60052RS    | Bearing                   | 4    |                                 |
| 41   | 63082RS    | Bearing                   | 2    |                                 |
| 42   |            |                           |      |                                 |
| 43   | PH407      | Seal                      | 1    |                                 |
| 44   | PH408      | Seal                      | 1    |                                 |
| 45   |            |                           |      |                                 |
| 46   | PS843      | Ø25 External Circlip      | 2    |                                 |

## 5.6c UNIPLUS SPARE PARTS

## 5.6c UNIPLUS SPARE PARTS

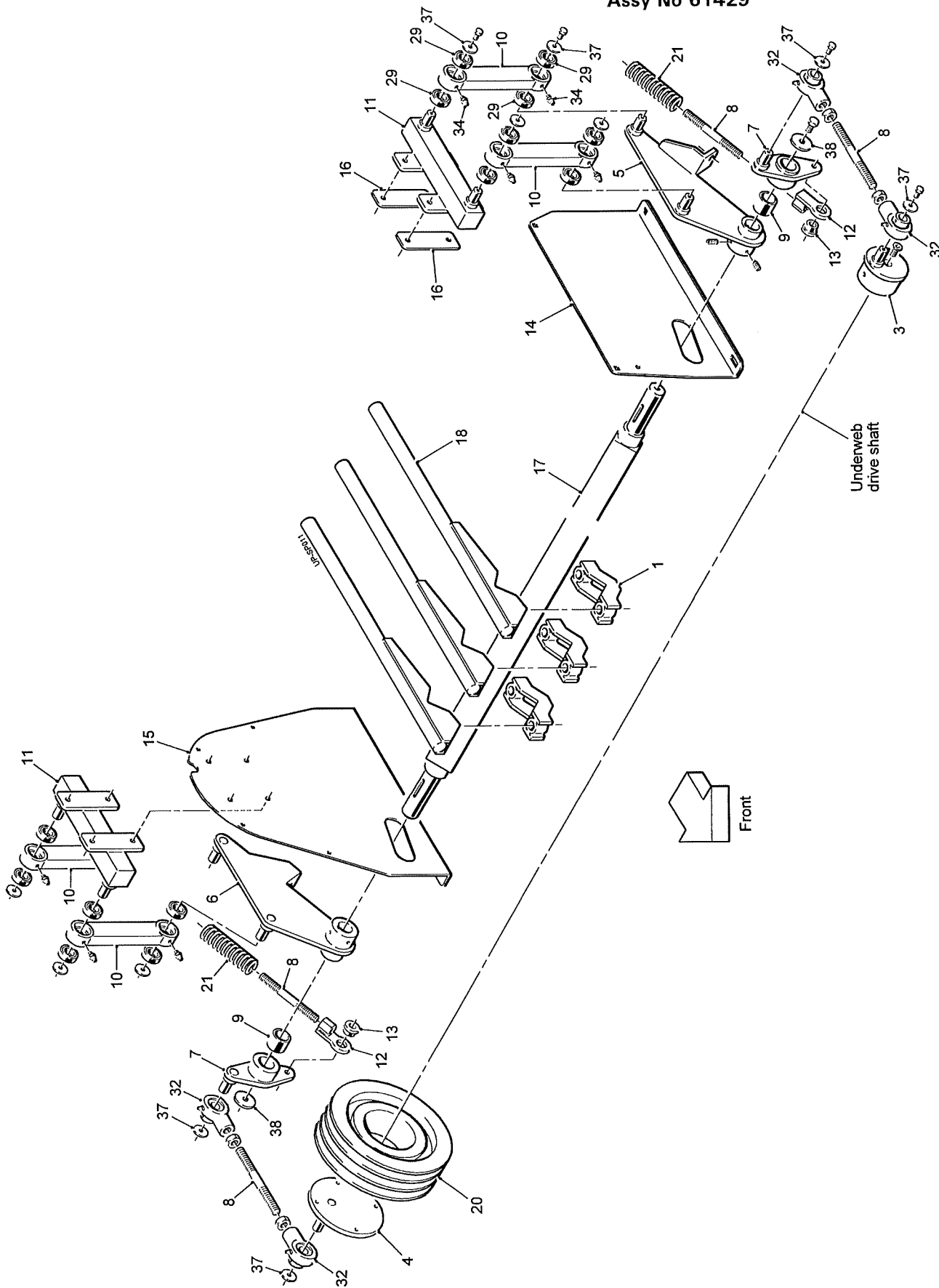
**Boulder Stars Assembly** **Assy No 61441**

**Boulder Stars Assembly** **Assy No 61441**

| Item | Part No.      | Description         | Qty. | Remarks |
|------|---------------|---------------------|------|---------|
| 47   |               |                     |      |         |
| 48   | RPA610.304444 | Adjuster            | 1    |         |
| 49   | RPF200.060300 | Ø60External Circlip | 4    |         |
| 50   |               |                     |      |         |
| 51   |               |                     |      |         |
| 52   | SS040017/008  | Steel Spacer        | 1    |         |
| 53   | SS045017/006  | Steel Spacer        | 1    |         |
| 54   | SS051041/032  | Steel Spacer        | 1    |         |
| 55   |               |                     |      |         |
| 56   |               |                     |      |         |
| 57   |               |                     |      |         |
| 58   | VB105         | 'V' Belt            | 3    |         |

Boulder Rake Assembly

Assy No 61429



## 5.7a

## UNIPLUS SPARE PARTS

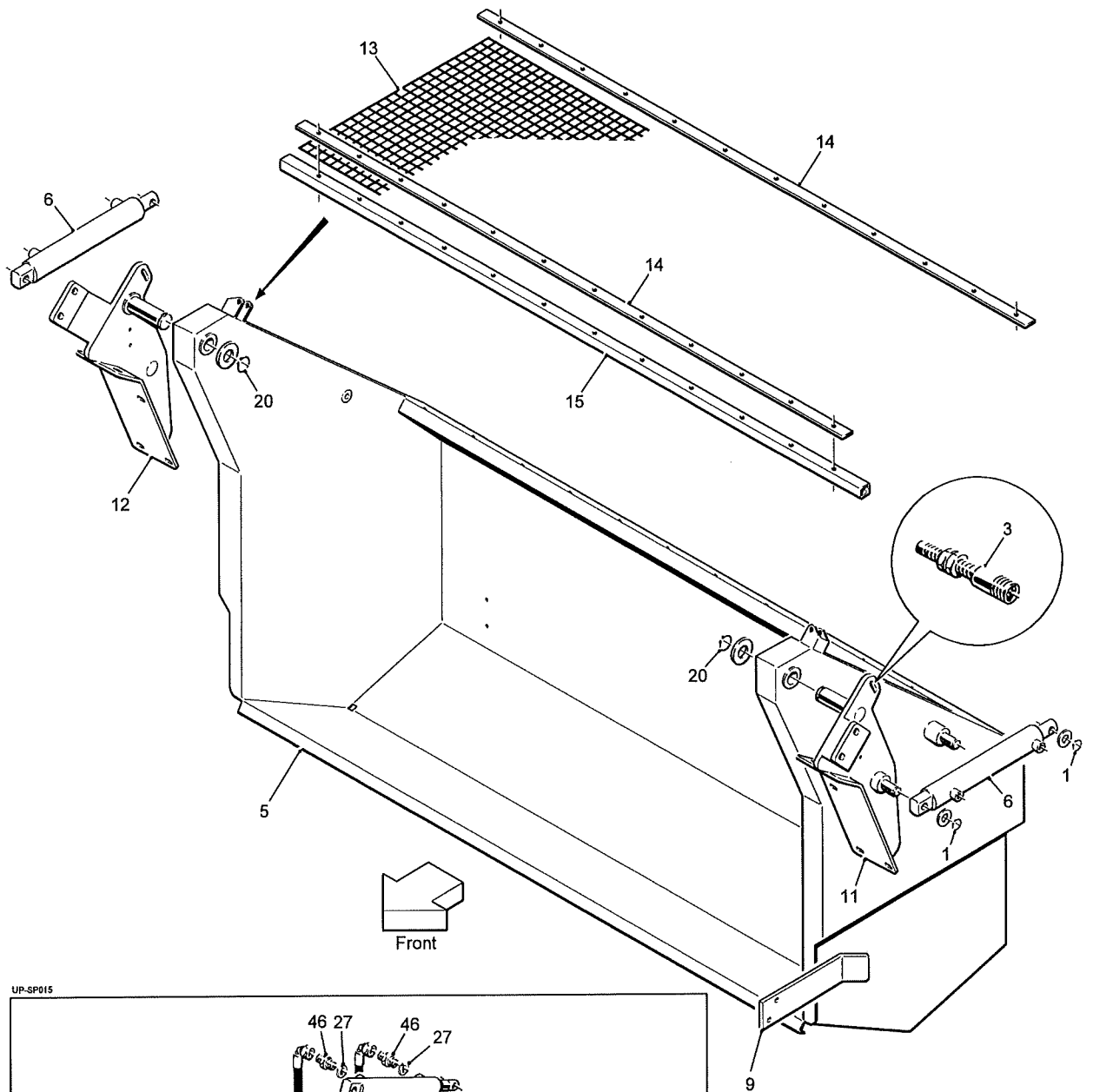
## Boulder Rake Assembly

Assy No 61429

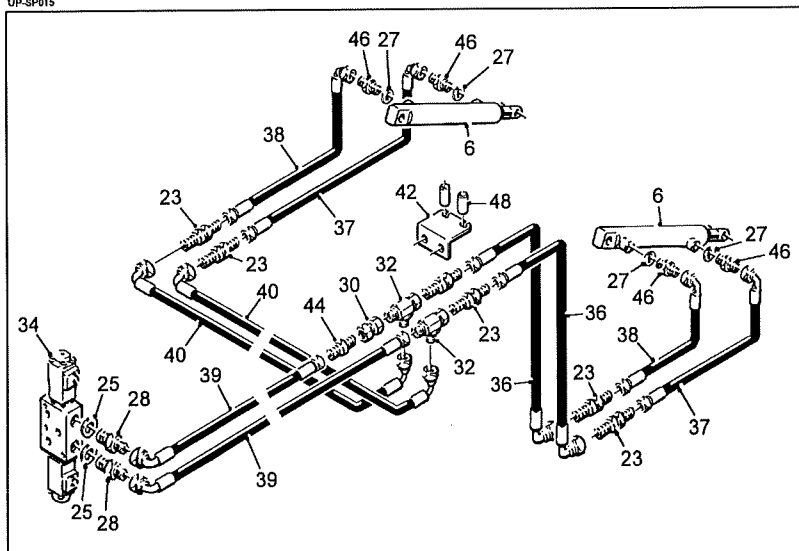
| Item | Part No.     | Description                     | Qty. | Remarks     |
|------|--------------|---------------------------------|------|-------------|
| 1    | 43287        | Clamp Bracket                   | 12   | 1500/1600mm |
| 2    |              |                                 |      |             |
| 3    | 61412        | Rake Cam LH                     | 1    |             |
| 4    | 61413        | Rake Cam RH                     | 1    |             |
| 5    | 61414        | Rake Mounting LH                | 1    |             |
| 6    | 61415        | Rake Mounting RH                | 1    |             |
| 7    | 61416        | Tensioner Pivot Arm             | 2    |             |
| 8    | 61417        | Threaded Rod                    | 4    |             |
| 9    | 61418        | Oilite Bush                     | 2    |             |
| 10   | 61419        | Shaker Arm                      | 4    |             |
| 11   | 61420        | Shaker Arm Mounting             | 2    |             |
| 12   | 61421        | Tensioner Lug                   | 2    |             |
| 13   | 61422        | Top Hat Spacer                  | 2    |             |
| 14   | 61423        | Infill Plate LH                 | 1    |             |
| 15   | 61424        | Infill Plate RH                 | 1    |             |
| 16   | 61425        | Shim                            | 2    |             |
| 17   | 61426        | Rake Shaft                      | 1    |             |
| 18   | 61427        | Rake Finger                     | 12   |             |
| 19   |              |                                 |      |             |
| 20   | 61431        | Ø280 Pulley (with tapped holes) | 1    |             |
| 21   | 61432        | Compression Spring              | 2    |             |
| 22   |              |                                 |      |             |
| 23   |              |                                 |      |             |
| 24   |              |                                 |      |             |
| 25   |              |                                 |      |             |
| 26   |              |                                 |      |             |
| 27   |              |                                 |      |             |
| 28   |              |                                 |      |             |
| 29   | 6004RS       | Bearing                         | 16   |             |
| 30   |              |                                 |      |             |
| 31   |              |                                 |      |             |
| 32   | SCH20        | Ø20 Bearing                     | 4    |             |
| 33   |              |                                 |      |             |
| 34   | -            | M6 Grease Nipple                | 8    |             |
| 35   |              |                                 |      |             |
| 36   |              |                                 |      |             |
| 37   | SS025009/007 | Steel Spacer                    | 12   |             |
| 38   | SS050011/005 | Steel Spacer                    | 2    |             |

## Boulder Box Assembly

Assy No 61449



UP-SP015

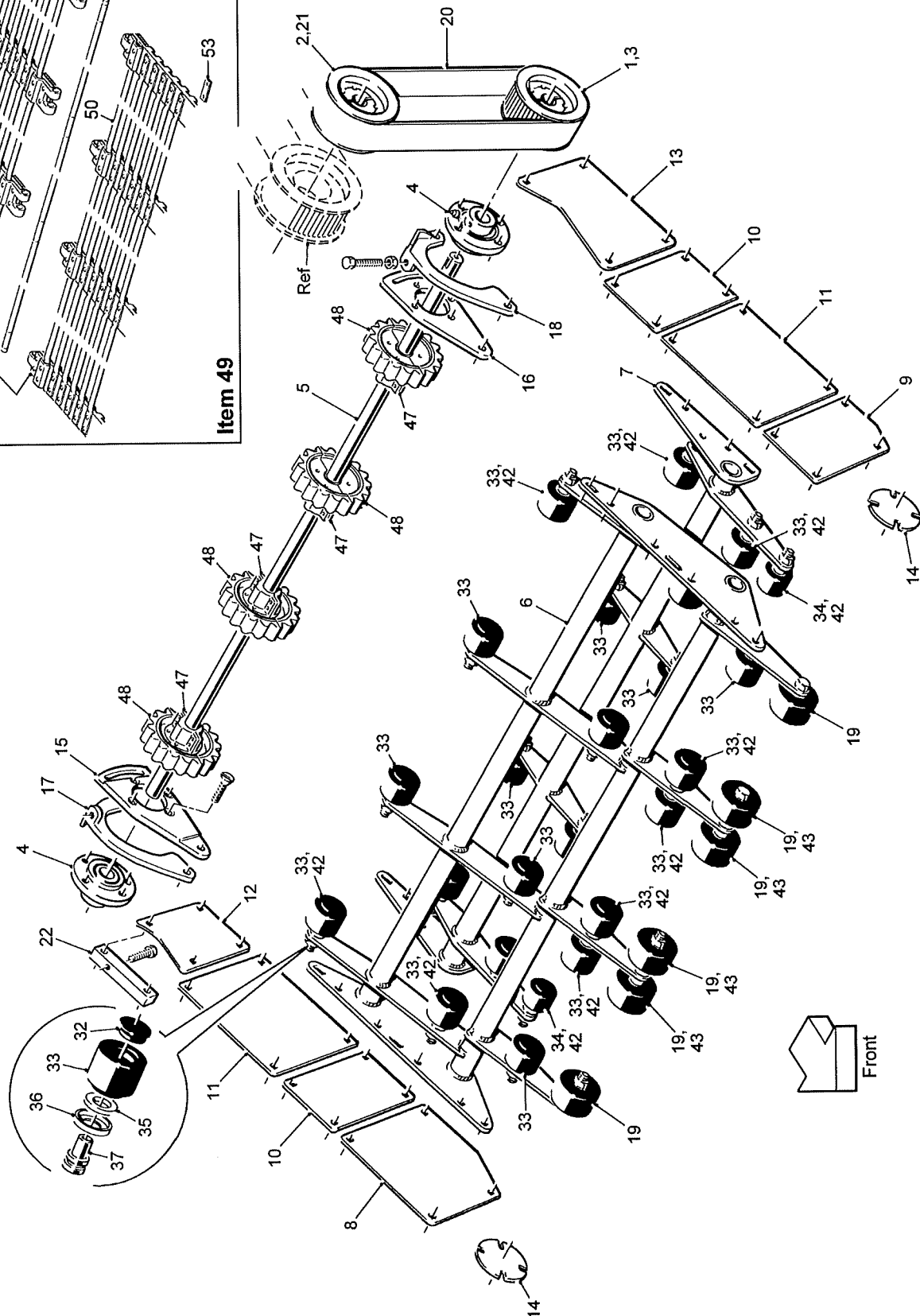
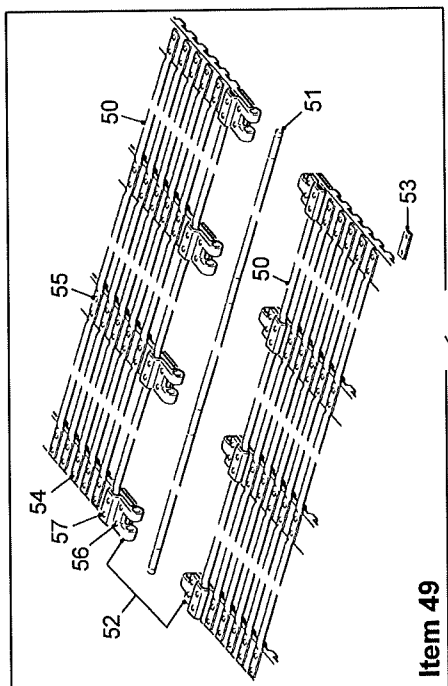


## Boulder Box Assembly

Assy No 61449

| Item | Part No.      | Description                             | Qty. | Remarks     |
|------|---------------|-----------------------------------------|------|-------------|
| 1    | 12298         | Ø20 External Circlip                    | 4    |             |
| 2    |               |                                         |      |             |
| 3    | 36124         | Proximity Sensor                        | 1    |             |
| 4    |               |                                         |      |             |
| 5    | 57233         | Boulder Box                             | 1    | 1500/1600mm |
|      | 57233A        | Boulder Box                             | 1    | 1700mm      |
| 6    | 57295         | Hydraulic Ram                           | 2    |             |
| 7    |               |                                         |      |             |
| 8    |               |                                         |      |             |
| 9    | 58259         | Hose Retainer                           | 1    |             |
| 10   |               |                                         |      |             |
| 11   | 61271         | Bracket LH                              | 1    |             |
| 12   | 61272         | Bracket RH                              | 1    |             |
| 13   | 61513         | Netting                                 | 1    | 1500/1600mm |
|      | 61513A        | Netting                                 | 1    | 1700mm      |
| 14   | 61518         | Clamp Strip                             | 2    | 1500/1600mm |
|      | 61518A        | Clamp Strip                             | 2    | 1700mm      |
| 15   | 61519         | Mounting Beam                           | 1    | 1500/1600mm |
|      | 61519A        | Mounting Beam                           | 1    | 1700mm      |
| 16   |               |                                         |      |             |
| 17   |               |                                         |      |             |
| 18   |               |                                         |      |             |
| 19   |               |                                         |      |             |
| 20   | W0166         | Ø30 External Circlip                    | 2    |             |
| 21   |               |                                         |      |             |
| 22   |               |                                         |      |             |
|      |               | <b>Hydraulic Components Consist Of:</b> |      |             |
| 23   | 10466         | 3/8"BSP Bulkhead Adaptor                | 6    |             |
| 24   |               |                                         |      |             |
| 25   | 27461         | M18 Dowty Seal                          | 2    |             |
| 26   |               |                                         |      |             |
| 27   | 37104         | M16 Dowty Seal                          | 4    |             |
| 28   | 37599         | M18x3/8"BSP M M Adaptor                 | 2    |             |
| 29   |               |                                         |      |             |
| 30   | 43592         | 3/8"BSP F F Adaptor                     | 1    |             |
| 31   |               |                                         |      |             |
| 32   | 46939         | 3/8"BSP F M M Tee                       | 2    |             |
| 33   |               |                                         |      |             |
| 34   | 57085/3       | D/A Valve Section                       | 1    |             |
| 35   |               |                                         |      |             |
| 36   | 60141         | 3/8"Hose Assembly (800mm)               | 2    |             |
| 37   | 60168         | 3/8"Hose Assembly (700mm)               | 2    |             |
| 38   | 60280         | 3/8"Hose Assembly (510mm)               | 2    |             |
| 39   | 60648         | 3/8"Hose Assembly (1400mm)              | 2    |             |
| 40   | 60658         | 3/8"Hose Assembly (4800mm)              | 2    |             |
| 41   |               |                                         |      |             |
| 42   | 61532         | Bulkhead Mounting                       | 1    |             |
| 43   |               |                                         |      |             |
| 44   | DW222008066   | 3/8"BSP M M Restrictor                  | 1    |             |
| 45   |               |                                         |      |             |
| 46   | RPH700.170616 | M16x3/8" M M Adaptor                    | 4    |             |
| 47   |               |                                         |      |             |
| 48   | SS020013/050  | Steel Spacer                            | 2    |             |

## Intake Web Assembly (star machine)



# 5.9a

# UNIPLUS SPARE PARTS

## Intake Web Assembly (star machine)

| Item | Part No.      | Description                   | Qty. | Remarks     |
|------|---------------|-------------------------------|------|-------------|
| 1    | 57006         | Ø50 Taper Lock Bush (3020)    | 1    |             |
| 2    | 57009         | Toothed Pulley                | 1    |             |
| 3    | 57010         | Toothed Pulley                | 1    |             |
| 4    | 57283         | Bearing                       | 2    |             |
| 5    | 57458         | Drive Shaft                   | 1    | 1500/1600mm |
|      | 57458A        | Drive Shaft                   | 1    | 1700mm      |
| 6    | 57465/1500    | Roller Support Frame          | 1    | 1500mm      |
|      | 57465/1600    | Roller Support Frame          | 1    | 1600mm      |
|      | 57465/1700    | Roller Support Frame          | 1    | 1700mm      |
| 7    | 57466/1500    | Return Roller Frame           | 1    | 1500mm      |
|      | 57466/1600    | Return Roller Frame           | 1    | 1600mm      |
|      | 57466/1700    | Return Roller Frame           | 1    | 1700mm      |
| 8    | 57488         | Blanking Plate Front (long)   | 1    |             |
| 9    | 57489         | Blanking Plate Front (short)  | 1    |             |
| 10   | 57490         | Blanking Plate (small)        | 2    |             |
| 11   | 57491         | Blanking Plate (large)        | 2    |             |
| 12   | 57492         | Blanking Plate Rear (short)   | 1    |             |
| 13   | 57493         | Blanking Plate Rear (long)    | 1    |             |
| 14   | 57690         | Blanking Plate Front          | 2    |             |
| 15   | 57856         | Bearing Plate                 | 1    |             |
| 16   | 57857         | Bearing Plate                 | 1    |             |
| 17   | 57858         | Adjuster Plate RH             | 1    |             |
| 18   | 57859         | Adjuster Plate LH             | 1    |             |
| 19   | 57881         | Roller Assembly               | 6    |             |
| 20   | 57887         | Toothed Belt                  | 1    |             |
| 21   | 57888         | Ø50 Taper Lock Bush (3525)    | 1    |             |
| 22   | 57912         | Adjuster Bar                  | 1    |             |
| 23   |               |                               |      |             |
| 24   |               |                               |      |             |
| 25   |               |                               |      |             |
| 26   |               |                               |      |             |
| 27   |               |                               |      |             |
| 28   |               |                               |      |             |
| 29   |               |                               |      |             |
| 30   |               |                               |      |             |
| 31   |               |                               |      |             |
| 32   | RPC620.303070 | Cap                           | 24   |             |
| 33   | RPC700.300147 | Ø95 Plain Roller c/w Bearings | 22   |             |
| 34   | RPC700.300148 | Ø75 Plain Roller c/w Bearings | 2    |             |
| 35   | RPGM070.00446 | Felt Seal Ring                | 24   |             |
| 36   | RPGM089.00565 | Roller Shield                 | 24   |             |
| 37   | RPM180.303071 | Pivot Bush                    | 24   |             |
| 38   |               |                               |      |             |
| 39   |               |                               |      |             |
| 40   |               |                               |      |             |
| 41   |               |                               |      |             |
| 42   | SS025017/020  | Steel Spacer                  | 14   |             |
| 43   | SS025017/025  | Steel Spacer                  | 4    |             |
| 44   |               |                               |      |             |
| 45   |               |                               |      |             |
| 46   |               |                               |      |             |
| 47   | 61016         | Drive Hub                     | 4    |             |

**Intake Web Assembly (star machine)**

| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
| 48   | 61017/28/22     | 28mm Pitch 22T Drive Wheel     | 4    |                       |
|      | 61017/36/16     | 36mm Pitch 16T Drive Wheel     | 4    |                       |
|      | 61017/42/14     | 42mm Pitch 14T Drive Wheel     | 4    |                       |
| 49   | 61337/28        | 28mm Pitch Web Assembly        | 1    | 1500mm                |
|      | 61337/36        | 36mm Pitch Web Assembly        | 1    | 1500mm                |
|      | 61337/42        | 42mm Pitch Web Assembly        | 1    | 1500mm                |
| 49   | 61544/28        | 28mm Pitch Web Assembly        | 1    | 1600mm                |
|      | 61544/36        | 36mm Pitch Web Assembly        | 1    | 1600mm                |
|      | 61544/42        | 42mm Pitch Web Assembly        | 1    | 1600mm                |
| 49   | 61545/28        | 28mm Pitch Web Assembly        | 1    | 1700mm                |
|      | 61545/36        | 36mm Pitch Web Assembly        | 1    | 1700mm                |
|      | 61545/42        | 42mm Pitch Web Assembly        | 1    | 1700mm                |
|      | <b>61337/28</b> | <b>28mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61337/1         | Web Rod                        | 111  |                       |
| 51   | 61337/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/28      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 444  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 444  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 444  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |
|      | <b>61337/36</b> | <b>36mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61337/1         | Web Rod                        | 86   |                       |
| 51   | 61337/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/36      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 344  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 344  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 344  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |
|      | <b>61337/42</b> | <b>42mm Pitch Web Assembly</b> |      | <b>1500mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61337/1         | Web Rod                        | 74   |                       |
| 51   | 61337/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/42      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 296  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 296  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 296  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |

## Intake Web Assembly (star machine)

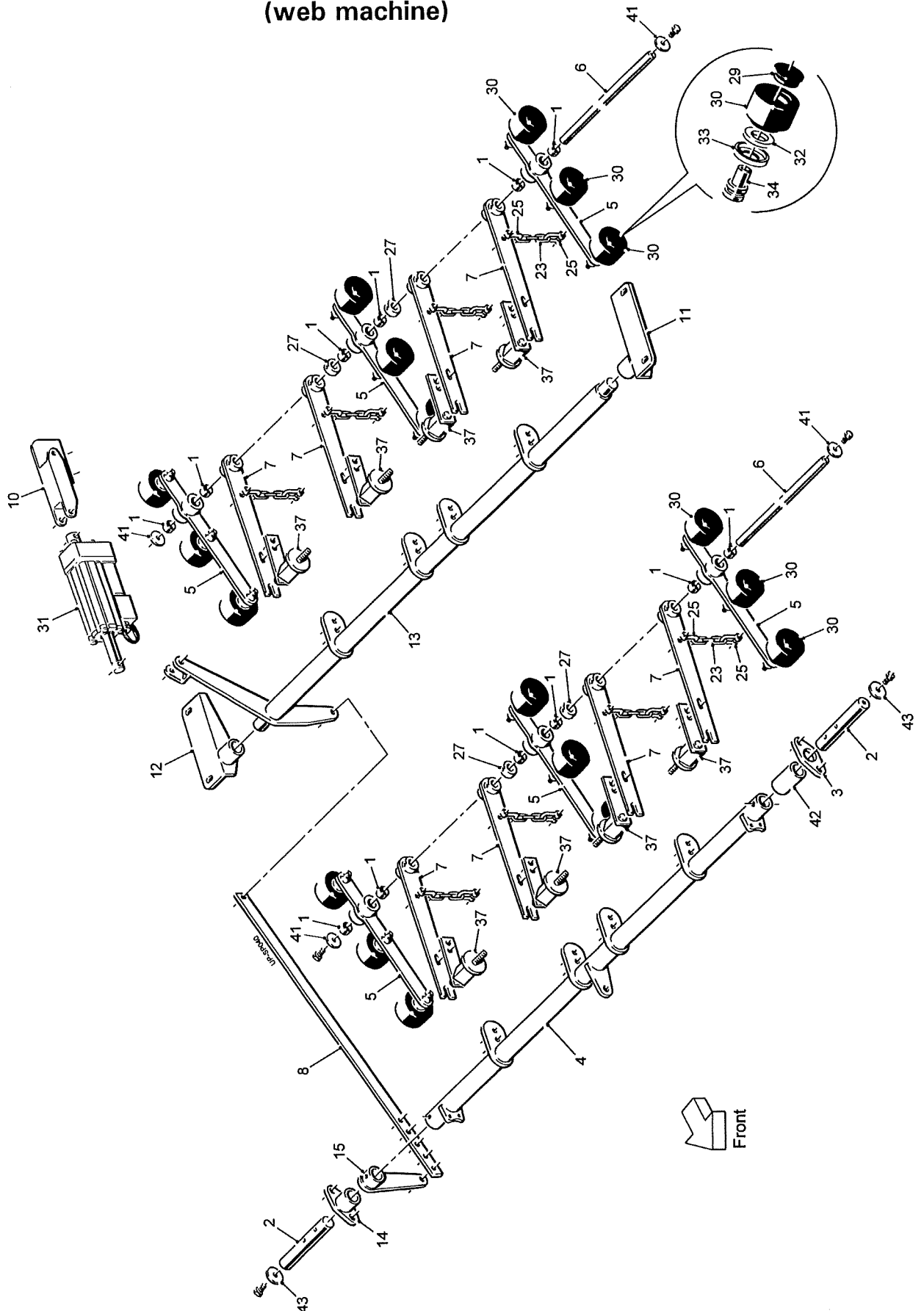
| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
|      | <b>61544/28</b> | <b>28mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61544/1         | Web Rod                        | 111  |                       |
| 51   | 61544/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/28      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 444  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 444  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 444  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |
|      | <b>61544/36</b> | <b>36mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61544/1         | Web Rod                        | 86   |                       |
| 51   | 61544/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/36      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 344  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 344  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 344  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |
|      | <b>61544/42</b> | <b>42mm Pitch Web Assembly</b> |      | <b>1600mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61544/1         | Web Rod                        | 74   |                       |
| 51   | 61544/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/42      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 296  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 296  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 296  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |
|      | <b>61545/28</b> | <b>28mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61545/1         | Web Rod                        | 111  |                       |
| 51   | 61540/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/28      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 444  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 444  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 444  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |

## Intake Web Assembly (star machine)

| Item | Part No.        | Description                    | Qty. | Remarks               |
|------|-----------------|--------------------------------|------|-----------------------|
|      | <b>61545/36</b> | <b>36mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61545/1         | Web Rod                        | 86   |                       |
| 51   | 61540/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/36      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 344  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 344  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 344  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |
|      | <b>61545/42</b> | <b>42mm Pitch Web Assembly</b> |      | <b>1700mm machine</b> |
|      |                 | <b>Consists Of:</b>            |      |                       |
| 50   | 61545/1         | Web Rod                        | 74   |                       |
| 51   | 61540/2         | Joining Rod                    | 1    |                       |
| 52   | 61334/3/42      | Joiner Complete                | 4    |                       |
| 53   | 47009N/35/7     | Backplate                      | 296  |                       |
| 54   | 46847/3         | Ø6x21 Rivet                    | 296  |                       |
| 55   | RPF240.160230   | Ø6x23 Rivet                    | 296  |                       |
| 56   | RPF240.160280   | Ø6x28 Rivet                    | 16   |                       |
| 57   | RPF240.160320   | Ø6x32 Rivet                    | 16   |                       |



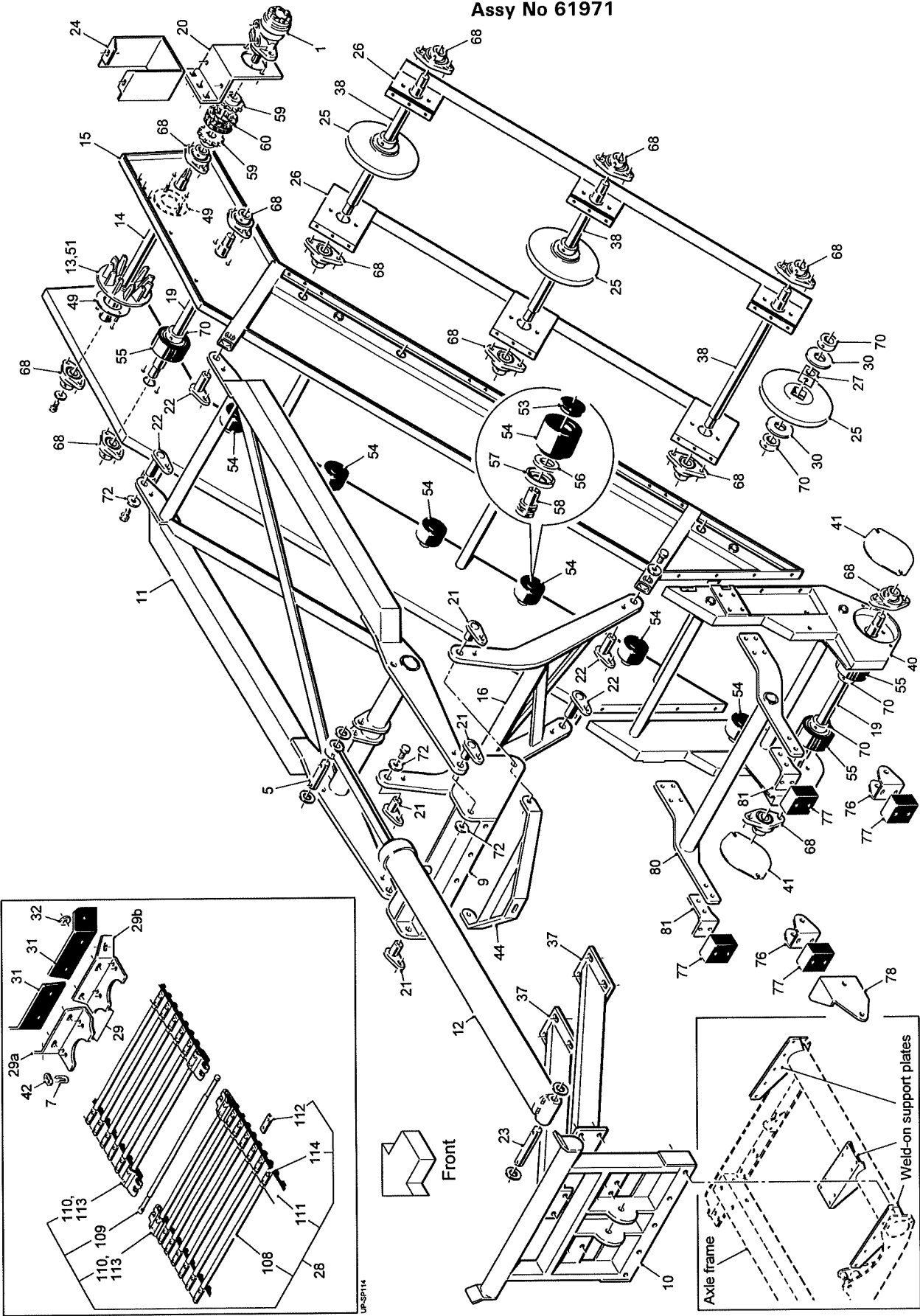
## Compression Kit for Draper Web & Vari-Flow (web machine)



## Compression Kit for Draper Web &amp; Vari-Flow (web machine)

| Item | Part No.      | Description                      | Qty. | Remarks                   |
|------|---------------|----------------------------------|------|---------------------------|
| 1    | 57129         | Plastic Bush                     | 12   | Prior to UN246 was 57823  |
| 2    | 57816         | End Spigot                       | 2    |                           |
| 3    | 57821         | Support Plate                    | 1    |                           |
| 4    | 57823B        | Adjuster Tube (1500/1600mm)      | 1    |                           |
|      | 57823A        | Adjuster Tube (1700mm)           | 1    |                           |
| 5    | 57824         | Roller Arm                       | 6    | 1500/1600mm<br>1700mm     |
| 6    | 57825         | Pivot Bar                        | 2    |                           |
|      | 57825A        | Pivot Bar                        | 2    |                           |
| 7    | 57826         | Support Arm                      | 8    | 1500/1600mm<br>1700mm     |
| 8    | 57827A        | Link                             | 1    |                           |
| 9    |               |                                  |      |                           |
| 10   | 61601         | Actuator Mounting                | 1    |                           |
| 11   | 61602         | Pivot Bracket LH                 | 1    |                           |
| 12   | 61603         | Pivot Bracket RH                 | 1    | 1500/1600mm<br>1700mm     |
| 13   | 61604         | Adjuster Tube (rear)             | 1    |                           |
|      | 61604A        | Adjuster Tube (rear)             | 1    |                           |
| 14   | 61605         | Pivot Mounting Bracket           | 1    |                           |
| 15   | 61606         | Arm                              | 1    |                           |
| 16   |               |                                  |      |                           |
| 17   |               |                                  |      |                           |
| 18   |               |                                  |      |                           |
| 19   |               |                                  |      |                           |
| 20   |               |                                  |      |                           |
| 21   |               |                                  |      |                           |
| 22   |               |                                  |      |                           |
| 23   | GS506/3       | Chain                            | 8    |                           |
| 24   |               |                                  |      | Used with draper web only |
| 25   | H171          | Shackle                          | 16   |                           |
| 26   |               |                                  |      |                           |
| 27   | PS488M        | Locking Collar                   | 4    |                           |
| 28   |               |                                  |      |                           |
| 29   | RPC620.303070 | Cap                              | 18   |                           |
| 30   | RPC700.300147 | Ø95 Plain Roller c/w Bearings    | 18   |                           |
| 31   | RPE202.305394 | Linear Actuator c/w Limit Switch | 1    |                           |
| 32   | RPGM070.00446 | Felt Seal                        | 18   |                           |
| 33   | RPGM089.00565 | Roller Shield                    | 18   |                           |
| 34   | RPM180.303071 | Pivot Bush                       | 18   |                           |
| 35   |               |                                  |      | 8                         |
| 36   |               |                                  |      |                           |
| 37   | RPS568X       | Tensioner                        | 8    |                           |
| 38   |               |                                  |      |                           |
| 39   |               |                                  |      | 4<br>1<br>2               |
| 40   |               |                                  |      |                           |
| 41   | SS040011/003  | Steel Spacer                     | 4    |                           |
| 42   | SS048042/123  | Steel Spacer                     | 1    |                           |
| 43   | SS060011/003  | Steel Spacer                     | 2    |                           |

Stone Elevator (without swan neck)  
Assy No 61971



# 5.11a

# UNIPLUS SPARE PARTS

Stone Elevator (without swan neck)

Assy No 61971

| Item | Part No.      | Description              | Qty. | Remarks           |
|------|---------------|--------------------------|------|-------------------|
| 1    | 11201         | Hydraulic Motor          | 1    | (see list at end) |
| 2    |               |                          |      |                   |
| 3    |               |                          |      |                   |
| 4    |               |                          |      |                   |
| 5    | 52590         | Ram Pin (short)          | 1    |                   |
| 6    |               |                          |      |                   |
| 7    | 58208         | M10 'U' Bolt             | 96   |                   |
| 8    |               |                          |      |                   |
| 9    | 61834         | Pivot Mounting           | 1    |                   |
| 10   | 61832         | Ram Mounting             | 1    |                   |
| 11   | 61006         | Lift Frame               | 1    |                   |
| 12   | 61007         | Hydraulic Ram            | 1    |                   |
| 13   | 61010         | 28mm Pitch Web Sprocket  | 2    |                   |
| 14   | 61012         | Web Drive Shaft          | 1    |                   |
| 15   | 61013         | Elevator Frame           | 1    |                   |
| 16   | 61014         | Lower Link               | 1    |                   |
| 17   |               |                          |      |                   |
| 18   |               |                          |      |                   |
| 19   | 61041         | Roller Shaft             | 2    |                   |
| 20   | 61042         | Motor Plate              | 1    |                   |
| 21   | 61043         | Pivot Pin (short)        | 4    |                   |
| 22   | 61044         | Pivot Pin (long)         | 4    |                   |
| 23   | 61045         | Ram Pin (long)           | 1    |                   |
| 24   | 61047         | Drive Guard              | 1    |                   |
| 25   | 61048         | Return Roller            | 3    |                   |
| 26   | 61049         | Return Roller Mounting   | 2    |                   |
| 27   | 61050         | Return Roller Hub        | 3    |                   |
| 28   | 61053         | 28mm Pitch Web Assembly  | 1    |                   |
| 29   | 61054         | Elevator Flight Complete | 24   |                   |
| 29a  | 61054F        | Flight Half Front        | 24   |                   |
| 29b  | 61054R        | Flight Half Rear         | 24   |                   |
| 30   | 61055         | Locating Washer          | 6    |                   |
| 31   | 61056         | Flight Rubber            | 48   |                   |
| 32   | 61057         | Washer                   | 144  |                   |
| 33   |               |                          |      |                   |
| 34   |               |                          |      |                   |
| 35   |               |                          |      |                   |
| 36   |               |                          |      |                   |
| 37   | 61833         | Elevator Stay            | 2    |                   |
| 38   | 61070         | Return Roller Shaft      | 3    |                   |
| 39   |               |                          |      |                   |
| 40   | 61072         | Elevator Base            | 1    |                   |
| 41   | 61073         | Bearing Shield           | 2    |                   |
| 42   | 61093         | 'U' Bolt Clamp Plate     | 96   |                   |
| 43   |               |                          |      |                   |
| 44   | 61847         | Brace                    | 1    |                   |
| 45   |               |                          |      |                   |
| 46   |               |                          |      |                   |
| 47   |               |                          |      |                   |
| 48   |               |                          |      |                   |
| 49   | 68103         | Bearing Mounting         | 2    |                   |
| 50   |               |                          |      |                   |
| 51   | HER09681A     | Taperlock Bush (1610-35) | 2    |                   |
| 52   |               |                          |      |                   |
| 53   | RPC620.303070 | Cap                      | 12   |                   |

# UNIPLUS SPARE PARTS

5.11b

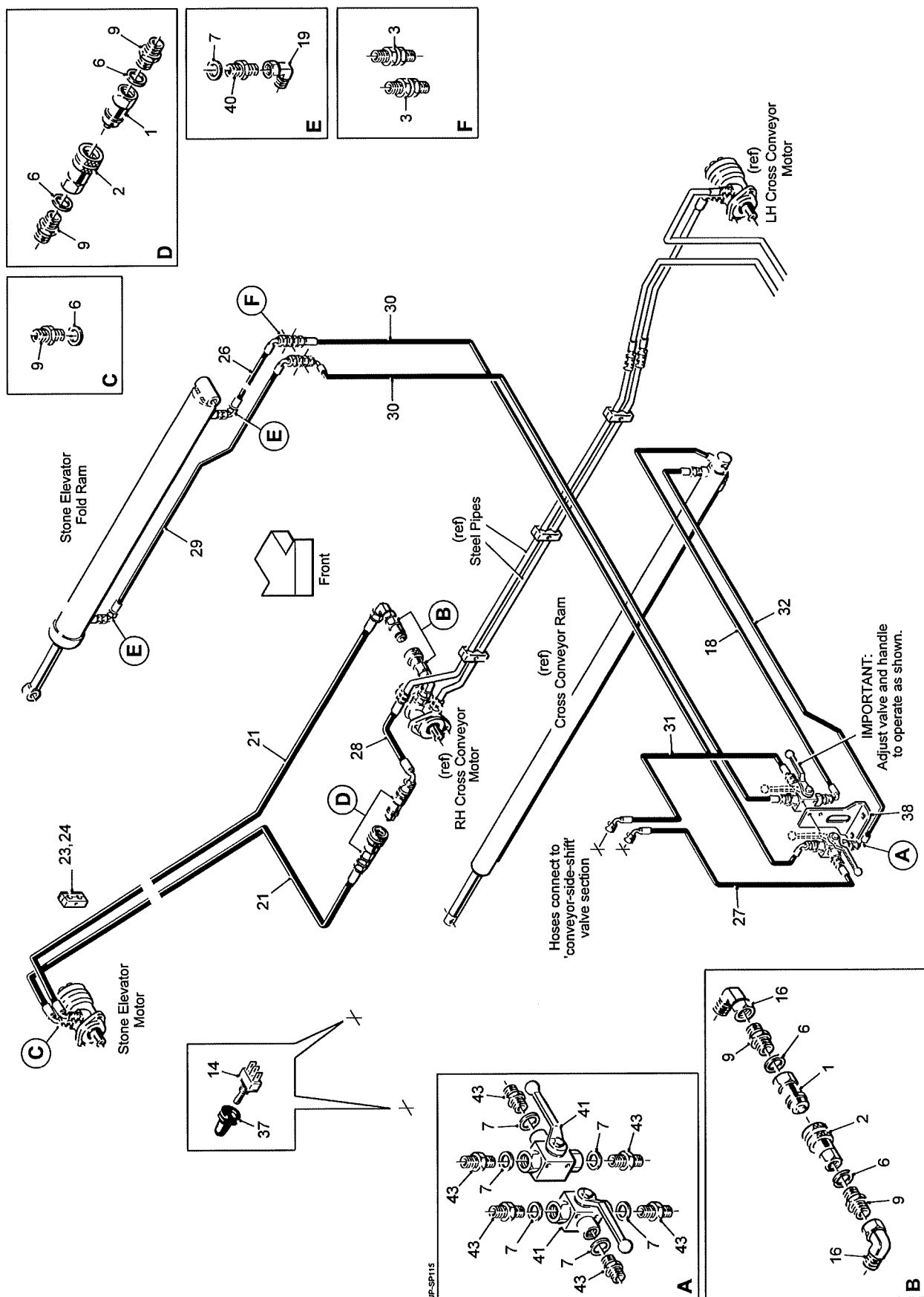
Stone Elevator (without swan neck)

Assy No 61971

| Item | Part No.      | Description                    | Qty. | Remarks |
|------|---------------|--------------------------------|------|---------|
| 54   | RPC700.300147 | Ø95 Plain Roller c/w Bearings  | 12   |         |
| 55   | RPC700.301543 | Ø132 Roller                    | 4    |         |
| 56   | RPGM070.00446 | Felt Seal                      | 12   |         |
| 57   | RPGM089.00565 | Roller Shield                  | 12   |         |
| 58   | RPM180.303071 | Pivot Bush                     | 12   |         |
| 59   | RPM182.303035 | 12T 3/4"Pitch Sprocket         | 2    |         |
| 60   | RPT738.600012 | 3/4"Pitch Duplex Chain         | 1    |         |
| 61   |               |                                |      |         |
| 62   |               |                                |      |         |
| 63   |               |                                |      |         |
| 64   |               |                                |      |         |
| 65   |               |                                |      |         |
| 66   |               |                                |      |         |
| 67   |               |                                |      |         |
| 68   | SFT30         | Bearing                        | 12   |         |
| 69   |               |                                |      |         |
| 70   | SPCT131       | Ø35 Stop Collar                | 10   |         |
| 71   |               |                                |      |         |
| 72   | SS040011/003  | Steel Spacer                   | 8    |         |
| 73   |               |                                |      |         |
| 74   |               |                                |      |         |
| 75   |               |                                |      |         |
| 76   | 61990         | Stop Block Support             | 2    |         |
| 77   | 61991         | Stop Block                     | 4    |         |
| 78   | 61992         | Stop Block Bracket             | 1    |         |
| 79   |               |                                |      |         |
| 80   | 68174         | Elevator Support               | 1    |         |
| 81   | 68175         | Stop Block Mounting Bracket    | 2    |         |
|      |               |                                |      |         |
|      | <b>61053</b>  | <b>28mm Pitch Web Assembly</b> |      |         |
|      |               | <b>Consists Of:</b>            |      |         |
| 108  | 61053/1       | Ø10 Web Rod                    | 251  |         |
| 109  | 61053/2       | Ø10 Joining Rod                | 1    |         |
| 110  | 57058/28/1A   | Joiner                         | 4    |         |
| 111  | -             | Web Belt                       | 2    |         |
| 112  | 12238/6       | Clamp Plate                    | 502  |         |
| 113  | 57058/5       | Joiner Rivet                   | 8    |         |
| 114  | 57058/4       | Web Bar Rivet                  | 1004 |         |



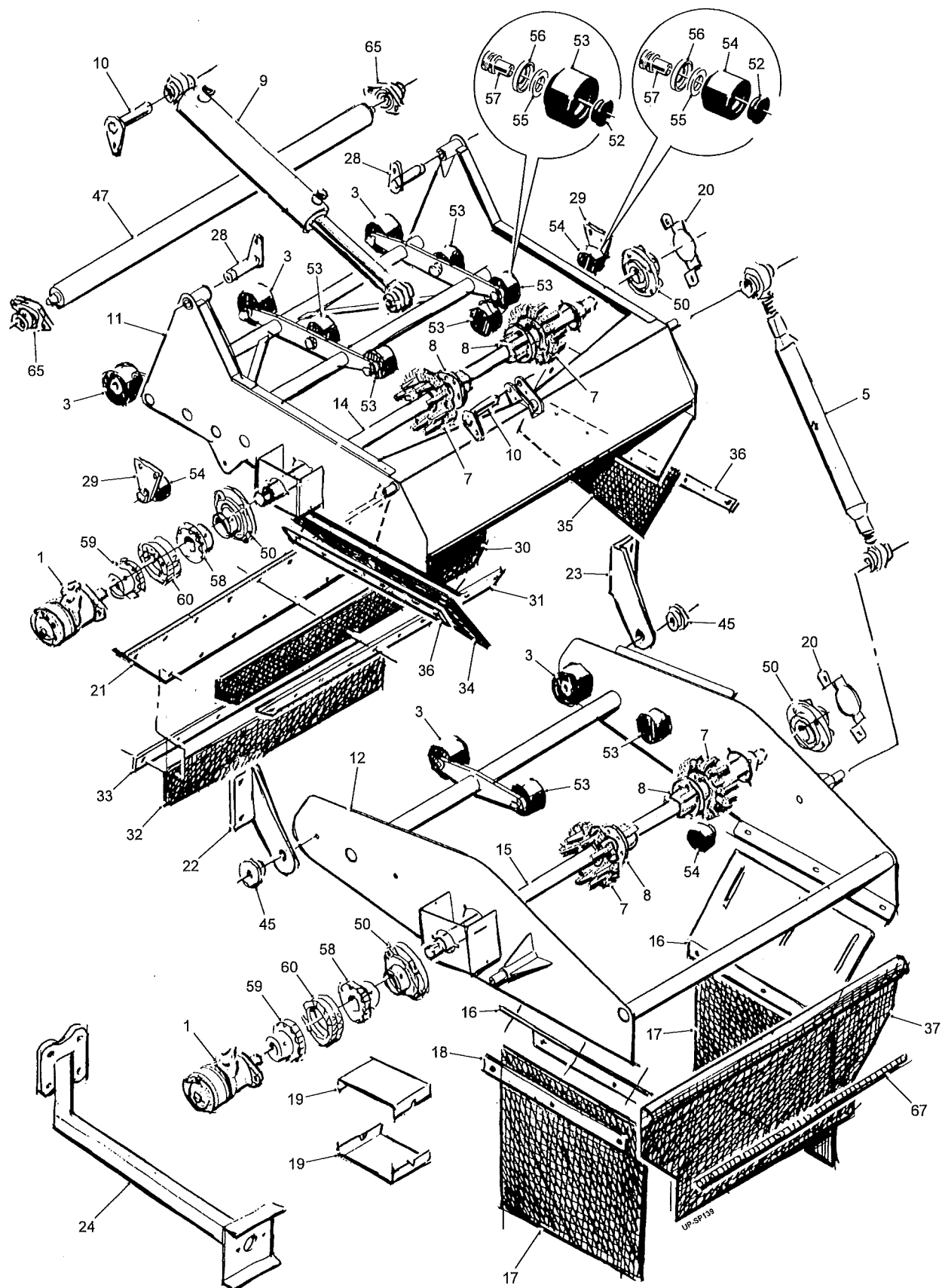
## Stone Elevator Hydraulics (without swan neck)



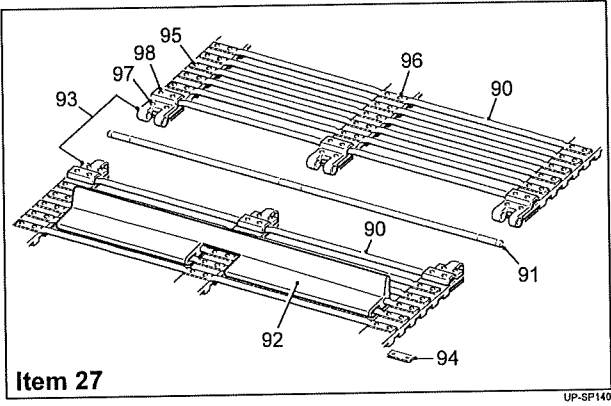
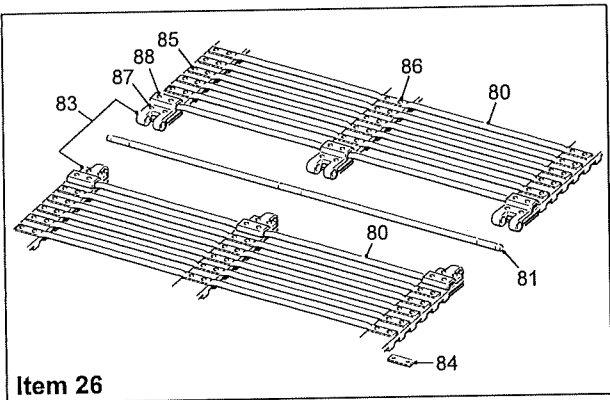
**Stone Elevator Hydraulics (without swan neck)**

| Item | Part No.    | Description                      | Qty. | Remarks |
|------|-------------|----------------------------------|------|---------|
| 1    | 10140       | 1/2"BSP Quick-Release Probe      | 2    |         |
| 2    | 10141       | 1/2"BSP Quick Release Carrier    | 2    |         |
| 3    | 10466       | 3/8"BSP Bulkhead Adaptor         | 2    |         |
| 4    |             |                                  |      |         |
| 5    |             |                                  |      |         |
| 6    | 11124       | 1/2"BSP Dowty Seal               | 6    |         |
| 7    | 11125       | 3/8"BSP Dowty Seal               | 8    |         |
| 8    |             |                                  |      |         |
| 9    | 12315       | 1/2"BSP M M Adaptor              | 6    |         |
| 10   |             |                                  |      |         |
| 11   |             |                                  |      |         |
| 12   |             |                                  |      |         |
| 13   |             |                                  |      |         |
| 14   | 27468       | 3-Way Spring-Back Switch         | 2    |         |
| 15   |             |                                  |      |         |
| 16   | 32475       | 1/2"BSP M F Compact 90°Adaptor   | 2    |         |
| 17   |             |                                  |      |         |
| 18   | 60480       | 3/8"Hose Assembly (3200mm)       | 1    |         |
| 19   | 42343       | 3/8"BSP M F Compact 90°Adaptor   | 2    |         |
| 20   |             |                                  |      |         |
| 21   | 51549       | 1/2"Hose Assembly (4100mm)       | 2    |         |
| 22   |             |                                  |      |         |
| 23   | 57224       | Double Pipe Clamp (22-22)        | 6    |         |
| 24   | 57225       | Pipe Clamp Plate                 | 6    |         |
| 25   |             |                                  |      |         |
| 26   | 60279       | 3/8"Hose Assembly (760mm)        | 1    |         |
| 27   | 60855       | 3/8"Hose Assembly (750mm)        | 1    |         |
| 28   | 60562       | 1/2"Hose Assembly (500mm)        | 1    |         |
| 29   | 60564       | 3/8"Hose Assembly (1800mm)       | 1    |         |
| 30   | 60648       | 3/8"Hose Assembly (1400mm)       | 2    |         |
| 31   | 60853       | 3/8"Hose Assembly (900mm)        | 1    |         |
| 32   | 60784       | 3/8"Hose Assembly (3100mm)       | 1    |         |
| 33   |             |                                  |      |         |
| 34   |             |                                  |      |         |
| 35   |             |                                  |      |         |
| 36   |             |                                  |      |         |
| 37   | 61034       | Switch Boot                      | 2    |         |
| 38   | 61967       | Tap Mounting plate               | 1    |         |
| 39   |             |                                  |      |         |
| 40   | DW222008066 | 3/8"BSP Restrictor (Ø1.6mm hole) | 2    |         |
| 41   | DW202046260 | 3/8"BSP 3-Way Ball Valve         | 2    |         |
| 42   |             |                                  |      |         |
| 43   | UC31A       | 3/8"BSP M M Adaptor              | 6    |         |

## Bulb Elevator Assembly Assy No 61651



Bulb Elevator Assembly  
Assy No 61651



UP-SP140

**Bulb Elevator Assembly**
**Assy No 61651**

| Item | Part No.      | Description                      | Qty. | Remarks           |
|------|---------------|----------------------------------|------|-------------------|
| 1    | 44563         | Hydraulic Motor                  | 2    | (not shown)       |
| 2    |               |                                  |      |                   |
| 3    | 57881         | Ø110 Plain Roller Assembly       | 6    |                   |
| 4    |               |                                  |      |                   |
| 5    | 58206         | Top Link Assembly                | 2    |                   |
| 6    |               |                                  |      |                   |
| 7    | 61076/36/16   | 36mm Pitch 16T Web Sprocket      | 6    |                   |
| 8    | 61077         | Split Drive Hub                  | 6    |                   |
| 9    | 61285         | Hydraulic Ram                    | 1    |                   |
| 10   | 61525         | Ram Pin                          | 2    |                   |
| 11   | 61652         | Upper Web Frame                  | 1    |                   |
| 12   | 61653         | Lower Web Frame                  | 1    |                   |
| 13   | 61654         | Axle Frame                       | 1    |                   |
| 14   | 61655         | Web Drive Shaft (top)            | 1    |                   |
| 15   | 61656         | Web Drive Shaft (bottom)         | 1    |                   |
| 16   | 61657         | Deflector Panel                  | 2    |                   |
| 17   | 61658         | Deflector Rubber                 | 2    |                   |
| 18   | 61659         | Clamp Strip                      | 2    |                   |
| 19   | 61660         | Drive Guard                      | 4    |                   |
| 20   | 61661         | Bearing Guard                    | 2    |                   |
| 21   | 61662         | Deflector Panel                  | 1    |                   |
| 22   | 61663         | Pivot Bracket LH                 | 1    |                   |
| 23   | 61664         | Pivot Bracket RH                 | 1    |                   |
| 24   | 61665         | Light Arm                        | 2    |                   |
| 25   |               |                                  |      | (see list at end) |
| 26   | 61667/36      | 36mm Pitch Upper Web             | 1    |                   |
| 27   | 61668/36      | 36mm Pitch Lower Web c/w Flights | 1    |                   |
| 28   | 61669         | Pivot Pin                        | 2    |                   |
| 29   | 61730         | Roller Bracket                   | 2    |                   |
| 30   | 61754         | Rubber Deflector                 | 1    |                   |
| 31   | 61755         | Clamp Strip                      | 1    |                   |
| 32   | 61756         | Rubber Deflector                 | 1    |                   |
| 33   | 61757         | Clamp Strip                      | 1    |                   |
| 34   | 61758         | Rubber Deflector LH              | 1    |                   |
| 35   | 61759         | Rubber Deflector RH              | 1    |                   |
| 36   | 61760         | Clamp Strip                      | 2    |                   |
| 37   | 61761         | Rubber Deflector                 | 1    |                   |
| 38   |               |                                  |      |                   |
| 39   |               |                                  |      |                   |
| 40   |               |                                  |      |                   |
| 41   |               |                                  |      |                   |
| 42   |               |                                  |      |                   |
| 43   |               |                                  |      |                   |
| 44   |               |                                  |      |                   |
| 45   | 62822         | Top Hat Bush                     | 2    |                   |
| 46   |               |                                  |      |                   |
| 47   | 68075         | Ø76 Steel Roller                 | 1    |                   |
| 48   |               |                                  |      |                   |
| 49   |               |                                  |      |                   |
| 50   | MFC45         | Bearing                          | 4    |                   |
| 51   |               |                                  |      |                   |
| 52   | RPC620.303070 | Cap                              | 15   |                   |
| 53   | RPC700.300147 | Ø95 Roller c/w Bearings          | 11   |                   |
| 54   | RPC700.300148 | Ø75 Roller c/w Bearings          | 4    |                   |
| 55   | RPGM070.00446 | Felt Seal                        | 15   |                   |

## Bulb Elevator Assembly

Assy No 61651

| Item | Part No.        | Description                                          | Qty. | Remarks             |
|------|-----------------|------------------------------------------------------|------|---------------------|
| 56   | RPGM089.00565   | Roller Shield                                        | 15   |                     |
| 57   | RPM180.303071   | Pivot Bush (45mm)                                    | 15   |                     |
| 58   | RPM182.300354   | 12T 3/4"Pitch Sprocket (Ø30 bore)                    | 2    |                     |
| 59   | RPM182.303035   | 12T 3/4"Pitch Sprocket (Ø25 bore)                    | 2    |                     |
| 60   | RPT738.600012   | 3/4"Pitch Duplex Chain                               | 2    |                     |
| 61   |                 |                                                      |      |                     |
| 62   |                 |                                                      |      |                     |
| 63   |                 |                                                      |      |                     |
| 64   |                 |                                                      |      |                     |
| 65   | SFT25A          | Bearing                                              | 2    |                     |
| 66   |                 |                                                      |      |                     |
| 67   | 22106010/890    | M10 Studding                                         | 1    |                     |
| 68   |                 |                                                      |      |                     |
|      | <b>61667/36</b> | <b>36mm Pitch Upper Web Consists Of:</b>             |      |                     |
| 80   | 61667/1         | Web Rod                                              | 67   |                     |
| 81   | 61667/2         | Joining Rod                                          | 1    |                     |
| 82   |                 |                                                      |      |                     |
| 83   | 61334/3/36      | Joiner Complete                                      | 3    |                     |
| 84   | 47009N/35/7     | Backplate                                            | 201  |                     |
| 85   | 46847/3         | Ø6x21 Rivet                                          | -    |                     |
| 86   | RPF240.160230   | Ø6x23 Rivet                                          | -    |                     |
| 87   | RPF240.160280   | Ø6x28 Rivet                                          | 12   |                     |
| 88   | RPF240.160320   | Ø6x32 Rivet                                          | 12   |                     |
|      | <b>61668/36</b> | <b>36mm Pitch Lower Web c/w Flights Consists Of:</b> |      |                     |
| 90   | 61668/1         | Web Rod                                              | 56   |                     |
| 91   | 61668/2         | Joining Rod                                          | 1    |                     |
| 92   | 61668/3         | Flight                                               | 7    |                     |
| 93   | 61334/3/36      | Joiner Complete                                      | 3    |                     |
| 94   | 47009N/35/7     | Backplate                                            | 168  |                     |
| 95   | 46847/3         | Ø6x21 Rivet                                          | -    |                     |
| 96   | RPF240.160230   | Ø6x23 Rivet                                          | -    |                     |
| 97   | RPF240.160280   | Ø6x28 Rivet                                          | 12   |                     |
| 98   | RPF240.160320   | Ø6x32 Rivet                                          | 12   |                     |
|      |                 | <b>Hydraulic Components Consist Of:</b>              |      |                     |
| 100  | 11124           | 1/2"BSP Dowty Seal                                   | 4    | (not shown)         |
| 101  |                 |                                                      |      |                     |
| 102  | 12315           | 1/2"BSP M M Adaptor                                  | 4    | (not shown)         |
| 103  |                 |                                                      |      |                     |
| 104  | 27459           | M18x1/2"BSP M M Adaptor                              | 2    | (not shown)         |
| 105  | 27461           | M18 Dowty Seal                                       | 2    | (not shown)         |
| 106  |                 |                                                      |      |                     |
| 107  | 32887           | 1/2"Hose Assembly (2000mm)                           | 1    | STR/90° (not shown) |
| 108  |                 |                                                      |      |                     |
| 109  | 51193           | 1/2"Hose Assembly (2000mm)                           | 1    | STR/STR (not shown) |
| 110  |                 |                                                      |      |                     |
| 111  | 57085/3         | Ram D/A Valve Section                                | 1    | (not shown)         |
| 112  | 57217           | Motor Valve Section                                  | 1    | (not shown)         |

Bulb Elevator Assembly

Assy No 61651

| Item | Part No.      | Description                | Qty. | Remarks             |
|------|---------------|----------------------------|------|---------------------|
| 113  | 60593         | 1/2"Hose Assembly (800mm)  | 1    | STR/90° (not shown) |
| 114  |               | 1/2"Hose Assembly (1000mm) | 2    | 90°/45° (not shown) |
| 115  |               |                            |      |                     |
| 116  | 60790         |                            |      |                     |
| 117  |               |                            |      |                     |
| 118  |               |                            |      |                     |
|      | RPH702.110808 | 1/2"BSP Bulkhead Adaptor   | 2    | (not shown)         |